

Parameter Analysis of Thermoelectric Generator/dc-dc Converter System with Maximum Power Point Tracking

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4 **Abstract:**

5 The power generated from TEG is relatively unstable owing to temperature variations at its
6 hot and cold side terminals. The dc-dc converters can provide more stable power output thereby
7 improving the overall efficiency of TEG system. However, to facilitate better performance
8 improvement, maximum power point tracking (MPPT) algorithm can be applied to extract
9 maximum power from TEG system. Therefore, parameter analysis of a TEG/dc-dc converter
10 system in different modes is being carried out. A TEG-dc-dc boost converter model is analysed
11 in both MPPT and direct pulse width modulation (PWM) modes subjected to a variable load.
12 To further study the capability of dc-dc converters to stabilise the TEG power output,
13 increasing ramp and random hot side temperature is applied to the MPPT and direct PWM
14 based modes so that the effect on output parameters i.e. voltage and power, can be analysed. It
15 is noted that even for the random temperature input to the TEG, the output voltage resulting
16 from the converter is almost constant. Therefore dc-dc converters are able to stabilise the power
17 generated from TEG. It is also observed that dc-dc converter with MPPT based model is able
18 to effectively extract the maximum power without having to adjust any component from the
19 MPPT algorithm as it is the case with direct PWM based model. From the study, it has been
20 established that proper selection of converter components is necessary to reduce converter
21 losses as well interferences on the load connected to TEG-dc-dc converter system.

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24 **Keywords:** TEG devices; random temperature; dc-dc converter; MPPT; direct PWM.

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26 **1. Introduction**

27 Energy-harvesting systems which convert heat into electricity with the use of thermoelectric
28 energy generation (TEG) devices are being constantly developed and manufactured [1][2]. A
29 number of currently available and applicable low-grade waste heat recovery methods adopt
30 thermoelectric (TE) modules including plant/district/water heating, direct power generation
31 and others [3]. TE modules offer low cost electricity without moving parts or production of
32 environmentally deleterious wastes [4]. However, the optimal performance of TE modules
33 depends on several factors like material properties and operation strategy [5].

34 Various research efforts are underway to improve the performance of TE conversion
35 system. The integrated thermoelectric devices are also developed by restructuring them to
36 allow more heat to enter the p–n junctions, thereby producing more power output [6]. Product
37 development for TEG devices requires solving a couple of challenges in material and system
38 construction aspects for numerous TEG system applications [7]. Accuracy of mathematical
39 models used in thermoelectric simulation is assessed with special reference to thermal
40 influence of insulated air zone and radiation heat [8]. Heat transfer analysis between TEG cold
41 and hot plates reveals that the developed model is of theoretical significance in guiding TEG
42 design for high-power or large-temperature-difference application. Different TEG structures
43 including rotated and coaxial leg configurations [9], rectangular prism and cylindrical legs [10],
44 have been evaluated with regards to power output, temperature distribution, conversion
45 efficiency and thermal stresses in the legs. Not forgetting to mention the concentric cylindrical
46 design which is also applied to TEG system with improved power output [11]. With all these
47 efforts, it is still necessary to do more research work on the performance improvement for TEG
48 systems.

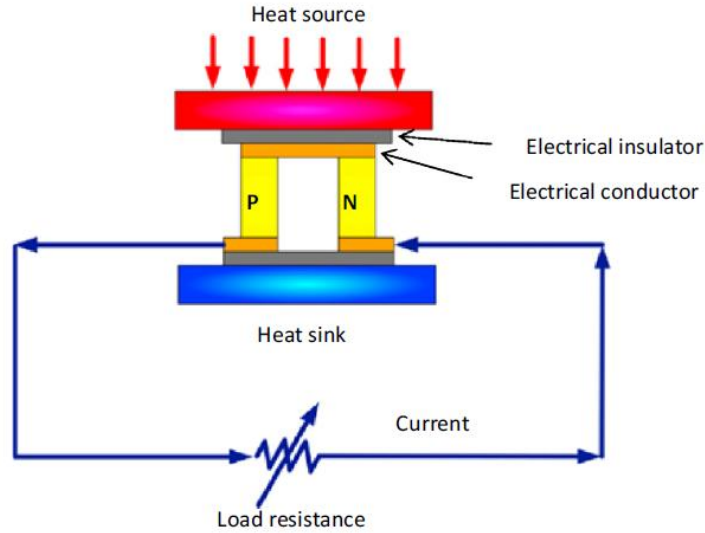
49 Maximum power point tracking (MPPT) methods for a long time have been applied to
50 improve the performance of photovoltaic (PV) system in both normal and partial shading
51 conditions [12]. In order to fully utilize the energy generated from TEG systems, dc-dc
52 converters with MPPT are being adopted to stabilize the output voltage generated from TEG
53 as well as to ensure maximum power extraction from TEG system [13][14][15][16] [17][18].
54 In [13], an analysis is carried out on an MPPT control strategy for thermoelectric-solar hybrid
55 energy harvesting system. The hot side temperature is set between 40°C and 50°C while single
56 supercapacitor is used as the load to the system purposely to increase the tracking response.
57 The authors in [14] presented a simple MPPT method for TEG which is based on controlling a
58 power converter such that it operates on a pre-programmed locus of operating points close to
59 the MPPs of the power–voltage curves. In their work, a single battery is used as the load. In

60 [16], Yi-Hua et al. presented a novel MPPT for TEG system which combines the benefits of
61 perturb and observe (P&O) method and the fast tracking ability of open circuit voltage (OCV)
62 method with batteries used as the load to the system. In reality, temperature profiles are random
63 in nature, especially in vehicles. As well, some loads are never constant, making it a necessity
64 to analysis the TEG-converter systems when they are subjected to different loads. In our
65 previous study [19], an IC-based MPPT method is presented with a ramp step temperature on
66 the hot side and a constant temperature on the cold side whereas the converter is subjected to a
67 constant resistive load. Therefore, it is necessary to test the TEG-converter system with a
68 random temperature because temperature profiles are random in most of the real applications.
69 Moreover, it is necessary to analyse the system with a variable load to identify the optimal load
70 for the TEG-converter system to perform near its maximum potential. The objective of this
71 work is to investigate the parameters of TEG-dc-dc converter system enabled by incremental
72 conductance (IC) based MPPT and direct PWM signals. The converter performance is analysed
73 with reference to the temperature variation at the hot side of TEG in addition to varying the
74 external converter load. The study is aimed to test the TEG output power conditioning model
75 for application in the waste heat recovery in low carbon vehicle.

76

77 **2. Thermoelectric module**

78 A Single p-n pair of the TEG module is shown in Fig. 1. A TEG is a solid-state device that
79 can convert heat directly into electrical energy when a temperature difference is placed across
80 it [20]. Electric power can be converted to cooling or heating by reversing the current direction
81 [21]. In a thermoelectric material there are free electrons or holes which carry both charge
82 and heat. The electric potential (Voltage) produced by a temperature difference is known as the
83 Seebeck effect and the proportionality constant is called the Seebeck coefficient. If the free
84 charges are positive (the material is p-type), positive charge will build up on the cold end which
85 will have a positive potential. Similarly, negative free charges (n-type material) will produce a
86 negative potential at the cold end.



87
88

Fig. 1. A Single p-n pair of the TEG module [22].

89 While choosing TEGs for application in varying conditions, it is necessary to select an
90 appropriate semiconductor with acceptable performance in the temperature range of that
91 condition [23]. The figure of merit (Z) is a parameter generally used to gauge the performance
92 of a TE material:

$$93 \quad Z = \frac{S_{p,n}^2 \sigma_{p,n}}{\lambda_{p,n}} \quad (1)$$

94 Where $S_{p,n}$ is the Seebeck coefficient of n-type or p-type material; $\sigma_{p,n}$ is the electrical
95 conductivity of the material in p-type or n-type in Siemens per meter whereas $\lambda_{p,n}$ is the
96 thermal conductivity [23]. All these parameters are known and sometimes given in the
97 datasheet from the manufacturers of the TE devices.

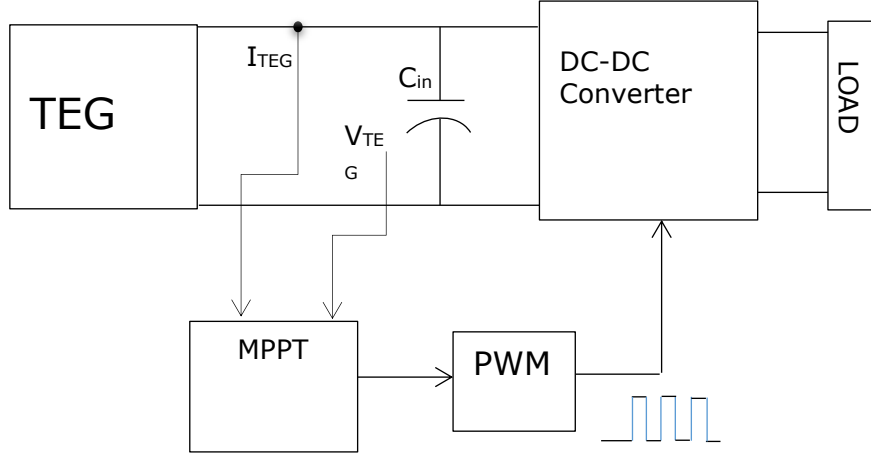
98 In general, for obtaining maximum efficiency, the important characteristic for
99 thermoelectric material is the dimensionless measurement thermoelectric performance figure
100 of merit ZT [21].

$$101 \quad ZT = \frac{\sigma S^2 T}{\lambda} \quad (2)$$

102 Where S , σ , T and λ are the Seebeck coefficient, electrical conductivity, absolute temperature
103 and thermal conductivity, respectively. In order to get high thermoelectric efficiency, the figure
104 of merit should be large i.e. $ZT > 1$. Alloys, particularly with AgSbTe_2 , have led to several
105 reports of $ZT > 1$ for both n-type and p-type materials. The p-type alloy (GeTe)
106 $0.85(\text{AgSbTe}_2)0.15$, having maximum $ZT > 1.2$, is successfully used in durable TEGs [24].

107 **3. TEG-dc-dc converter model**

108 The developed model is shown in Fig. 2 consisting of the TEG, dc-dc converter and the
 109 MPPT algorithm as discussed in the following subsections.



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Fig. 2. The TEG-converter simulation model

114 **3.1 TEG Model**

115 TEG is modelled based on the concept of simplified model in which some thermoelectric
 116 effects are ignored [5]. This is done for simplicity although there is reduced accuracy. The
 117 following equations are used to design the model

118
$$\text{Seebeck coefficient } (S) = \frac{2V_{match}}{\Delta T_{sp}} \quad (3)$$

119
$$\text{temperature difference } (\Delta T) = T_h - T_c \quad (4)$$

120 For TEG made of two semiconductor components, the output voltage of TEG is expressed as
 121 [25];

122
$$V_{oc} = (\alpha_p - \alpha_n)(\Delta T)(N_{TEG-s}) \quad (5)$$

123 For TEG made of a single semiconductor type, V_{oc} is given as;

124
$$V_{oc} = (N_{TEG-s})(\Delta T)(S) \quad (6)$$

125
$$R_{int} = m \left[\frac{T_h + T_c}{2} \right] + n \quad (7)$$

126 Where α_p and α_n are the Seebeck coefficients of the p- and n-type materials of TEG
 127 respectively; S is the Seebeck coefficients of a single material for TEG; V_{match} is the matched
 128 load voltage, ΔT_{sp} is the temperature difference of the measurement stated in TEG datasheet,
 129 T_h and T_c are the hot and cold side temperatures of TEG respectively; $N_{\text{TEG-s}}$ is the number of
 130 TEG modules, R_{int} is the TEG internal resistance, m is the TEG internal resistance vs TEG
 131 temperature ($R_{\text{int}}-T$) curve slope and n is the $R_{\text{int}}-T$ curve intercept;

132 The TEG model internal resistance R_{int} and the open circuit voltage V_{oc} vary in real time
 133 with temperature. The real-time values of V_{oc} and R_{int} are mapped to the controlled voltage
 134 source and variable resistance respectively in the converter to generate its input voltage and
 135 current [26]. The model is designed with time-varying hot side temperature and a constant cold
 136 side temperature. It is masked to input other parameters included in the datasheets of practical
 137 TEG module from different manufacturer including V_{match} , $N_{\text{TEG-s}}$, ΔT_{sp} , m and n . So the results
 138 of the model can be compared with the practical results of manufactured TEGs if experiments
 139 are carried out. The TEG1-12611-6.0 module parameters which is used in [27] are applied in
 140 this work with its specification shown in Table I.

141

142

Table I. Specifications of the TEG module

Hot side temperature (°C)	300
Cold side temperature (°C)	30
Matched load output voltage (V)	4.2
Matched load output current (A)	3.4
Matched load resistance (Ohms)	1.2
Matched load output (W)	14.6
Open circuit voltage (V)	8.4
Heat flow across the module (W)	Approximately 365
Heat flow density (Wcm^{-2})	Approximately 11.6
AC Resistance measured at 27°C at 1000 Hz (Ω)	0.5 – 0.7

143

144 3.2. The dc-dc boost converter model

145 Here the converter that operates in a continuous conduction mode (CCM) is discussed with
 146 regard to the design specifications and components selection. The first step in designing a dc-
 147 dc boost converter is to find the appropriate value of switching current which is the maximum

148 current the switch or integrated circuit (IC) the inductor and the diode can withstand. But before
 149 that, the duty cycle D and the ripple current have to be determined. The duty cycle of a practical
 150 dc-dc boost converter is expressed as;

$$151 \quad D = \frac{V_{in(min)} * \eta_{conv}}{V_{out}} \quad (8)$$

152 Where $V_{in(min)}$ is the minimum input voltage; η_{conv} the converter efficiency whereas V_{out} is
 153 the desired output voltage.

154 The efficiency is included in the duty cycle equation in order to compute a more realistic
 155 value of D in addition to catering for the dissipated energy since the converter has the energy
 156 losses. Either an estimated efficiency value can be used e.g. 82% or a typical efficiency value
 157 can be selected from the converter characteristics from the datasheet for use in equation (8).

158 Before calculating the ripple current, it is necessary to first compute or determine the
 159 inductor value. Various ways are used to determine the inductor value; the recommended
 160 inductor value or the middle value in the inductor range given in the datasheet can be used if
 161 there is no recommended value given. Alternatively, the inductor value can be computed as;

$$162 \quad L = \frac{V_{in} * \{V_{out} - V_{in}\}}{\Delta I_L * f_{sw} * V_{out}} \quad (9)$$

163 Where V_{in} is the typical input voltage; f_{sw} the minimum converter switching frequency while
 164 ΔI_L is the estimated inductor ripple current.

165 A suitable value of f_{sw} for the converter application without causing losses should be
 166 selected. The inductor ripple current is not calculated but estimated in the range of 20% - 40%
 167 of the output current as;

$$168 \quad \Delta I_L = 0.2 * I_{out_max} * \frac{V_{in}}{V_{out}} \quad (10)$$

169 Where I_{out_max} is the maximum output current for designated converter load.

170 Therefore, the ripple current is expressed as;

$$171 \quad \Delta I_L = \frac{V_{in_min} * D}{f_{sw} * L} \quad (11)$$

172 The ripple current should be reduced in the converter circuit because if it is left to penetrate
 173 the converter load such as the battery, it can reduce battery life and degrade the operation of
 174 the load [28]. Switching ripple filters can be used to prevent the switching ripple current from
 175 reaching the load or grid [29].

176 The maximum output current delivered by the converter is calculated as

$$177 \quad I_{out_max} = \left[I_{IC_min} - \frac{\Delta I_L}{2} \right] * (1 - D) \quad (12)$$

178 Where I_{IC_min} is the minimum value of current for the IC given in datasheet.

179 Another IC of higher switching current has to be selected if I_{out_max} of the selected IC is
 180 below the targeted maximum current value of the application or the load. However, if I_{out_max}
 181 is slightly smaller than the required maximum load current, the inductor value can be increased
 182 as long as the increased inductance remains within the recommended range in the datasheet.
 183 This is because increasing inductance reduces the ripple, thereby increasing the maximum
 184 output current to the desired value. If calculated I_{out_max} is above the required maximum
 185 output current, then the switching current I_{sw_max} is calculated as:

$$186 \quad I_{sw_max} = \left[\frac{\Delta L}{2} + \frac{I_{out_max}}{1-D} \right] \quad (13)$$

187 To select the diode, the average forward current rating required is equal to I_{out_max} i.e.

$$188 \quad I_F = I_{out_max} \quad (14)$$

189 Where I_F is the diode's average forward current.

190 For reduced losses, Schottky diode types should be utilized. They also have higher peak
 191 current than their rating and the higher peak current is not a problem. The power dissipated by
 192 the diode is:

$$193 \quad P_F = I_F * V_F \quad (15)$$

194 Where V_F is diode's Forward voltage.

195 The practical diodes have different threshold forward voltages (barrier potential) V_o beyond
 196 which the diode is able to conduct large amount of current to the output terminal of the
 197 converter. The value of V_o is normally 0.2V, 0.3V and 0.7V for Shockley, germanium and
 198 silicon diodes respectively. A practical or real diode has a barrier potential V_o and a drop-in
 199 forward resistance R_F . Therefore the required voltage V_F to operate the diode in forward biased
 200 mode becomes:

$$201 \quad V_F = V_o + R_F I_F \quad (16)$$

202 Where I_F is the forward current.

203 The next step is to select the capacitance. Due to peak current requirement of the converter
 204 the input voltage has to be stabilized by a minimum value of input capacitor. The minimum
 205 value of input capacitor C_{in} is always specified in the datasheet. Ceramic capacitors are
 206 recommended because they have low Equivalent Series resistance (ESR). The capacitance C_{in}
 207 can be increased if the input voltage has higher noise so that higher harmonics are suppressed
 208 to avoid noise interference. Class 2 ceramic capacitors with dielectric material X7R should be
 209 used for higher temperature applications because they operate in the temperature range of -
 210 55 °C to +150 °C with a capacitance change $\Delta C/C_0$ of utmost $\pm 15\%$. The X5R capacitors show

211 a capacitance drift that may not exceed 15% of the nominal capacitance value at 25 °C in a
 212 temperature range from –55 to 85 °C [30]. If lower temperature rated capacitors are used, the
 213 capacitor would lose much of its capacitance due to temperature or DC bias.

214 During selection of output capacitor C_{out} , low ESR should be put into consideration to
 215 reduce the ripple on the output voltage. Capacitors with similar qualities as C_{in} can be used as
 216 C_{out} .

217 The recommended L and C values in the datasheet should be used if internal compensation
 218 is used in the converter. If external compensation is used, the capacitance has to be adjusted
 219 as:

$$220 \quad C_{out_min} = \frac{I_{out_max} * D}{f_{sw} * \Delta V_{out}} \quad (17)$$

221 Where C_{out_min} is the minimum value of output capacitance; ΔV_{out} is the desired output
 222 voltage ripple.

223 The additional ripple caused by ESR of C_{out} is expressed as:

$$224 \quad \Delta V_{out_ESR} = \left[\frac{\Delta I_L}{2} + \frac{I_{out_max}}{1-D} \right] * ESR \quad (18)$$

225

226 3.3. Incremental conductance algorithm

227 The IC method operates by incrementally comparing the ratio of derivative of conductance
 228 with the instantaneous conductance. This is due to the fact that at maximum power point
 229 (MPP), the derivative of power with respect to voltage (dP/dV) is zero, i.e.

230

$$231 \quad \frac{dP}{dV} = \frac{d(VI)}{dV} = I + V \frac{dI}{dV} = 0 \quad (19)$$

232 After re-arranging Eq. (15)

$$233 \quad -\frac{I}{V} = \frac{dI}{dV} \cong \frac{\Delta I}{\Delta V} \quad (20)$$

234

235 Where I and V are the TEG output current and voltage; ΔI and ΔV are the increments of TEG
 236 output current and voltage, respectively. The basic rules for IC can be written as:

$$237 \quad \begin{cases} dI/dV = -I/V, & \text{At MPP} \\ dI/dV > -I/V, & \text{Left of MPP} \\ dI/dV < -I/V, & \text{Right of MPP} \end{cases} \quad (21)$$

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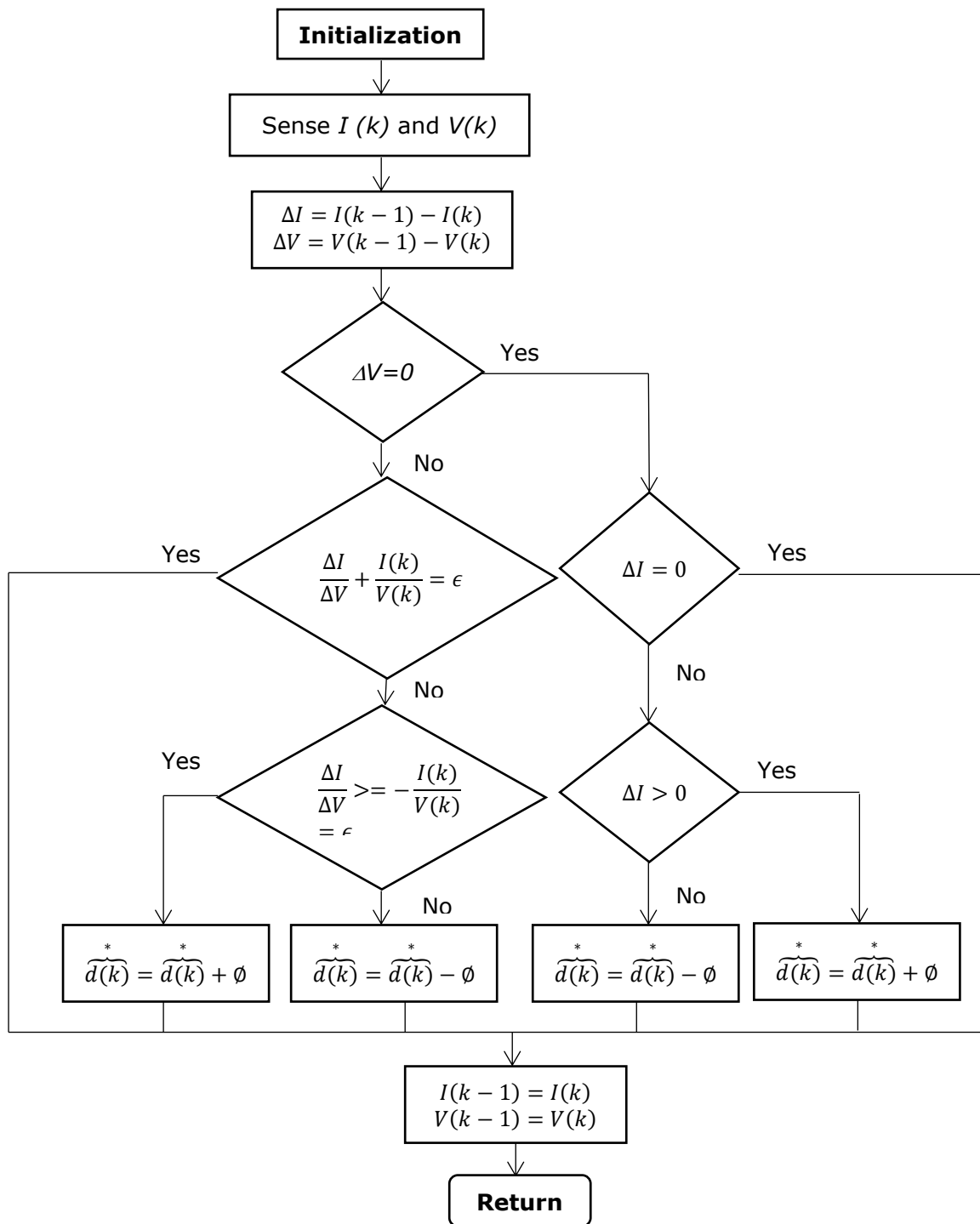
239 It can be noticed that the MPP condition ($dI/dV + I/V = 0$) rarely exists in practical
240 applications; hence another alternative yet effective way to utilize the IC was proposed by a
241 number of researchers [17]. The idea is to generate a marginal error ε using the instantaneous
242 conductance and the incremental conductance. Mathematically, it can be written as:

$$243 \quad \frac{dI}{dV} + \frac{I}{V} = \varepsilon \quad (22)$$

244 From Eq. (22), it can be seen that the value of ε is zero at MPP. Hence, based on the amount
245 of ε and using the rules of Eq. (21), the basic flow chart for IC method is shown in Fig. 3.

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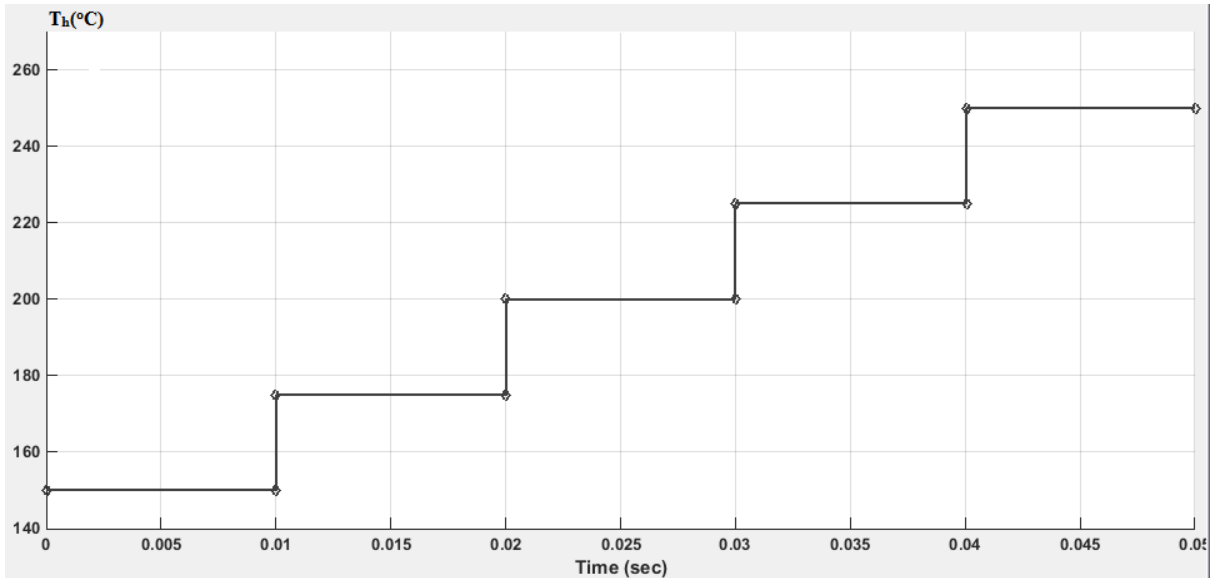
Fig. 3. Basic flow chart of incremental conductance (IC) method [31]

250 4. Results and discussion

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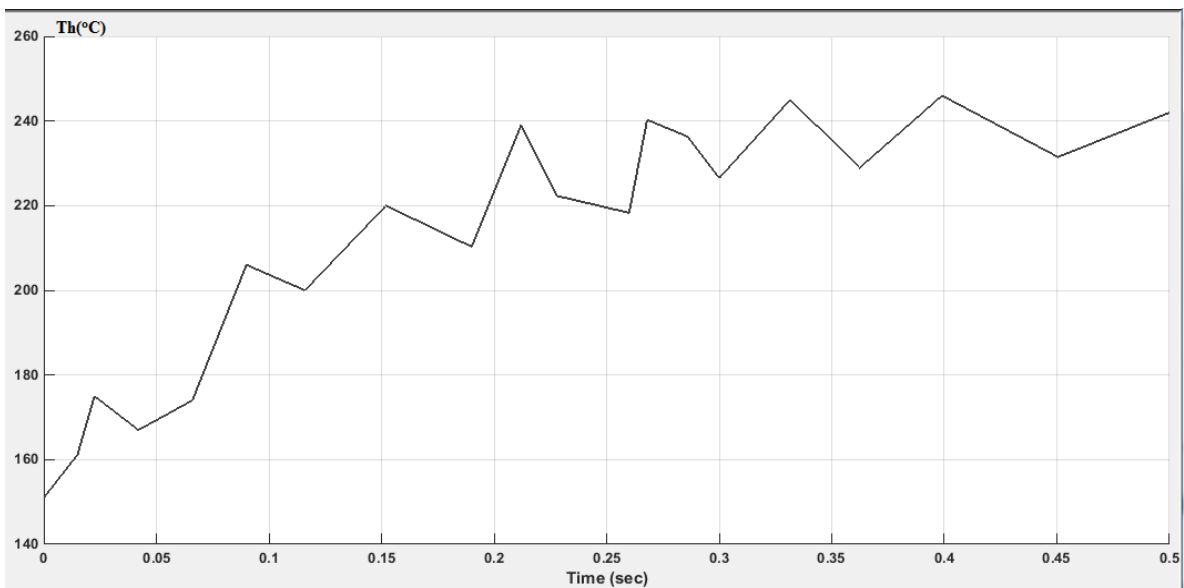
252 The TEG-dc-dc converter model is tested with input temperature in the range of 150°C to
 253 250°C. As indicated in the introduction, the aim of this work is to test the TEG output power
 254 conditioning model used in the waste heat recovery in low carbon vehicles. Therefore, the

255 chosen maximum temperature is based on the fact that in the gas oil or hybrid vehicles, the
256 average temperature of the exhaust manifold is over 250°C [32]. The input temperature test
257 scenarios for the model are shown in Fig. 4a and 4b for an increasing step and random signals
258 respectively at hot side temperature terminal.



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Fig. 4a. Increasing step hot side temperature



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Fig. 4b. Increasing random hot side temperature

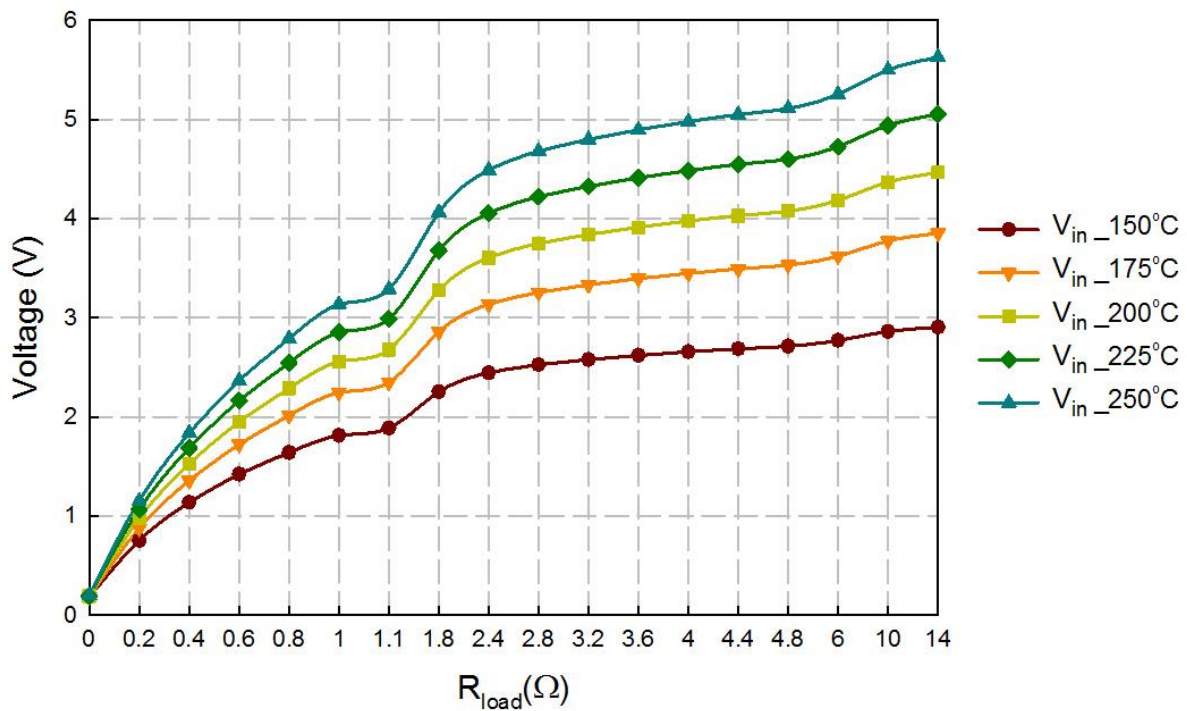
264 4.1 Results for the increasing step hot side temperature

265 The results in this section are based on the temperature input of an increasing step signal at
266 the hot side temperature terminal of the model whereas at the cold side terminal, the

267 temperature is maintained at a constant value of 30°C. The model has been operated in both
 268 MPPT and direct PWM switching modes to compare their performances.
 269

270 4.1.1 Converter parameters with the MPPT mode

271 During the MPPT mode the model is subjected to varying loads in the range of 0-14 Ω in
 272 order to find out the effect of different loads on the converter parameters including output
 273 voltage, current and power. Fig. 5 and 6 show the input and output voltages of the converter at
 274 different temperatures. It can be observed from both figures that the input as well as the output
 275 voltage increases with the temperature. So the highest voltage is observed at hot side
 276 temperature (T_h) of 25°C. This is because as T_h increases under a constant cold side temperature
 277 T_c , the temperature difference at TEG increases and in turn the Seebeck effect which is
 278 responsible for the generated voltage increases.



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Fig. 5. Variation of input voltage of the converter with load resistance

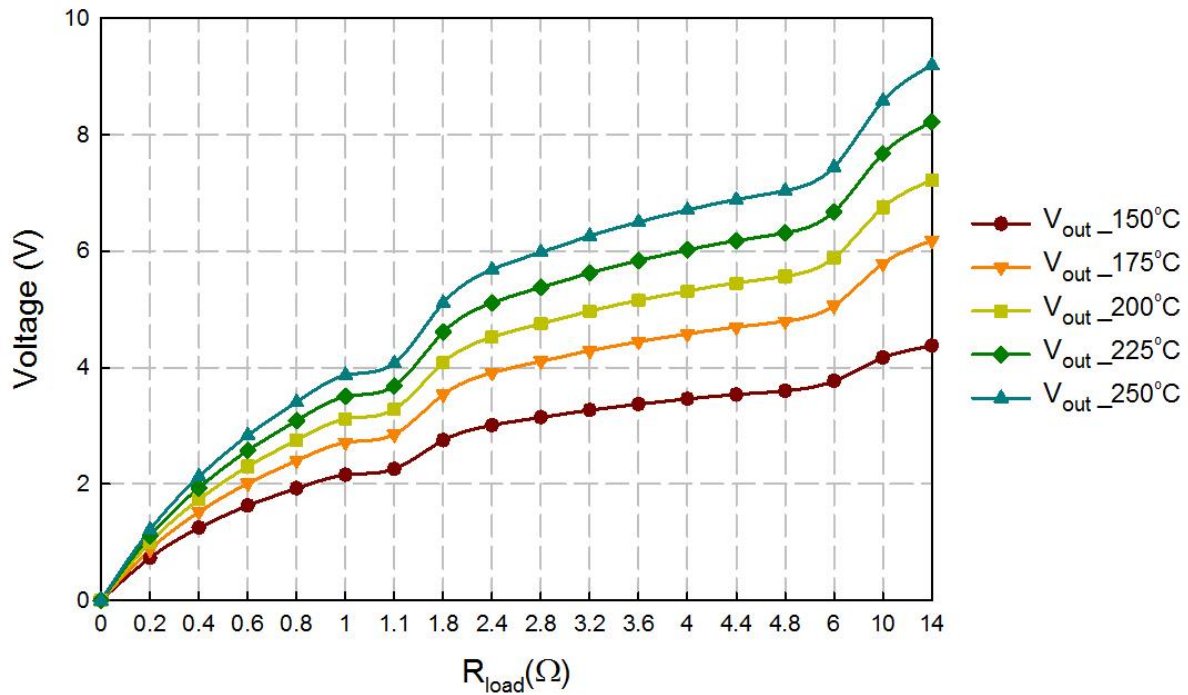


Fig. 6. Variation of output voltage of the converter with load resistance

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It is also clear that as the converter load increases, the input and output voltages also rise. However, a sharp increase in the voltage is observed from zero resistance up to 1.1Ω where the rate of rise reduces. The rate of voltage rise again increases after R_{load} of 1.1Ω onwards until at the about 10Ω . The interpretation for this trend is better explained based on power curve for TEG shown in Fig. 7. The graph of R_{load} against power output of the converter indicates that at a converter load of 1.1Ω , this is where the maximum power is obtained from the converter. This load is referred to as the optimal load at which the total resistance of the converter (including the ESR and other parasitic resistance of the components) is equal to the internal resistance of the TEG, R_{int} . At this point, the load is said to be matched and it is advisable to operate the converter at this load to harvest maximum power from the TEG-dc-dc converter system. The increase in T_h results in the corresponding increase in internal resistance of TEG device leading to the rise in the optimum points due to increase in the value of matching load resistance as seen in Fig. 7. Given the nature of the variation of the internal resistance of TEG, it is very hard to archive the load matching point, hence the use of MPPT algorithm.

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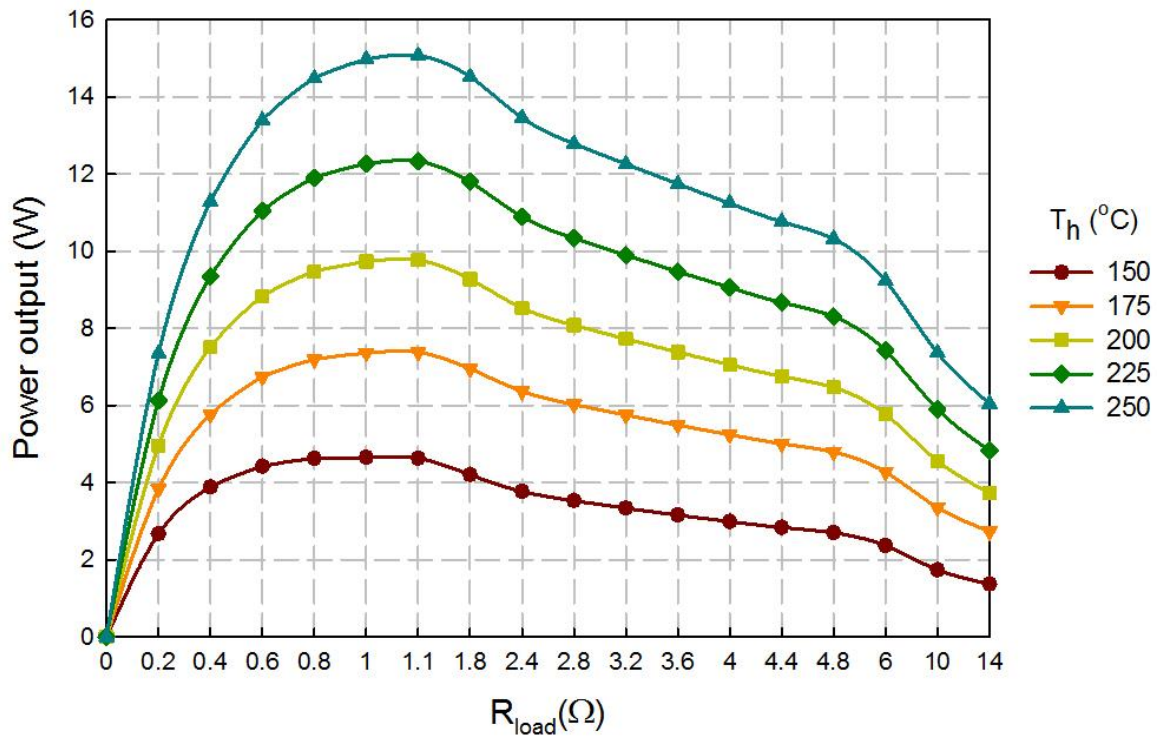
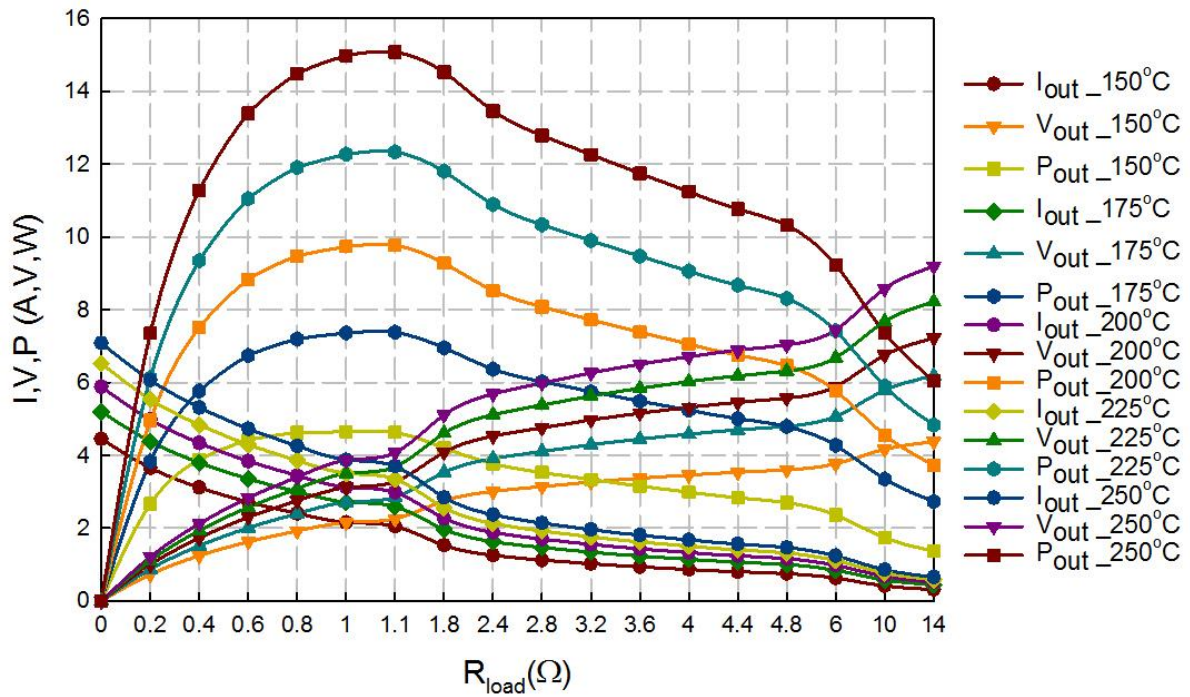


Fig. 7. Variation of output power with converter with load resistance

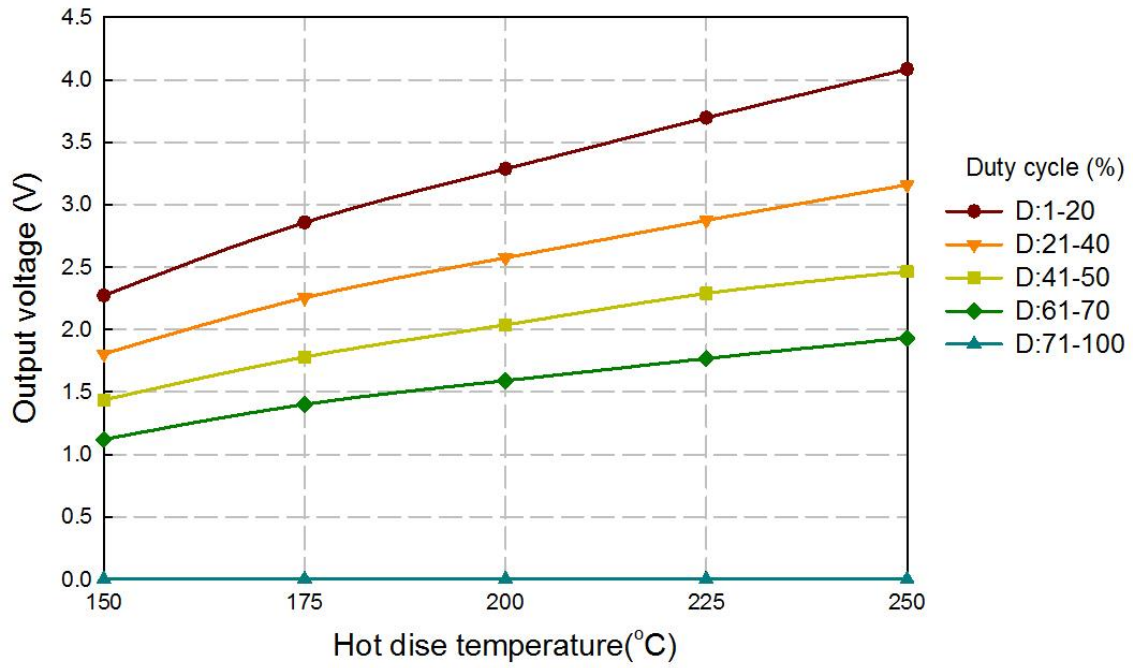
Fig. 8 shows the I-V characteristic of the converter plotted with output power. It is seen that as the converter load is increased, the output current reduces but the output voltage instead increases. The current and voltage curves meet almost at the maximum power point i.e. at the load matching point though the point of intersection is not the same for different hot side temperature. The output current is maximum at zero load. In ideal circuit, the current is always zero at zero load but in this case the current is maximum since there is some ESR resistance in the output capacitor which is parallel to the output terminal. So, the current through the diode takes the easiest path to the ground.



314 Fig. 8. Variations of output power, voltage and current at different hot side temperature with
 315 load resistance
 316
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318 4. 1.2 Converter parameters with direct PWM signal

319 During the direct PWM mode the model is subjected to varying loads in the range of 0-40
 320 Ω in order to find out the effect of different loads on the converter parameters at different duty
 321 cycle. Fig. 9 shows the output voltages of the converter at different temperature and duty cycle
 322 D. As observed, higher output voltage is obtained at D = 10% and the least voltage is obtained
 323 at D = 80%. During simulation, it is noticed that different ranges of D gives different output
 324 voltages as indicated in Fig. 9. The maximum voltage is achieved at duty cycle range of 1 –
 325 20%. Similarly the output power for the converter is shown in Fig. 10. The only observable
 326 difference between the output voltage and output power is that the rate of increase of output
 327 power with T_h rises as D increases. Nevertheless in both cases the output voltage and power
 328 increase linearly with temperature. The slopes for lines indicated in Fig. 10 are different from
 329 each other whereby the highest slope is obtained at a duty cycle range of 1-20%. Similar trends
 330 have been recorded at other converter loads.

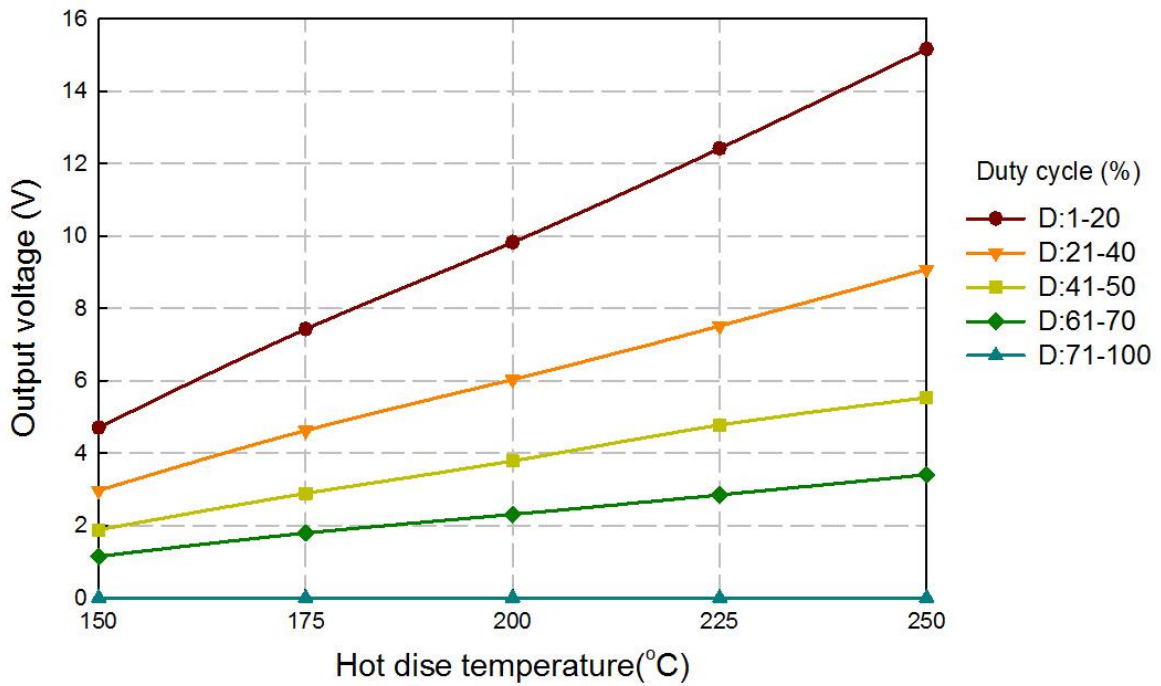


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332 Fig. 9. Variation of converter output voltage with hot side temperature and duty cycle at R_{load}

333

$$= 1.1 \Omega$$



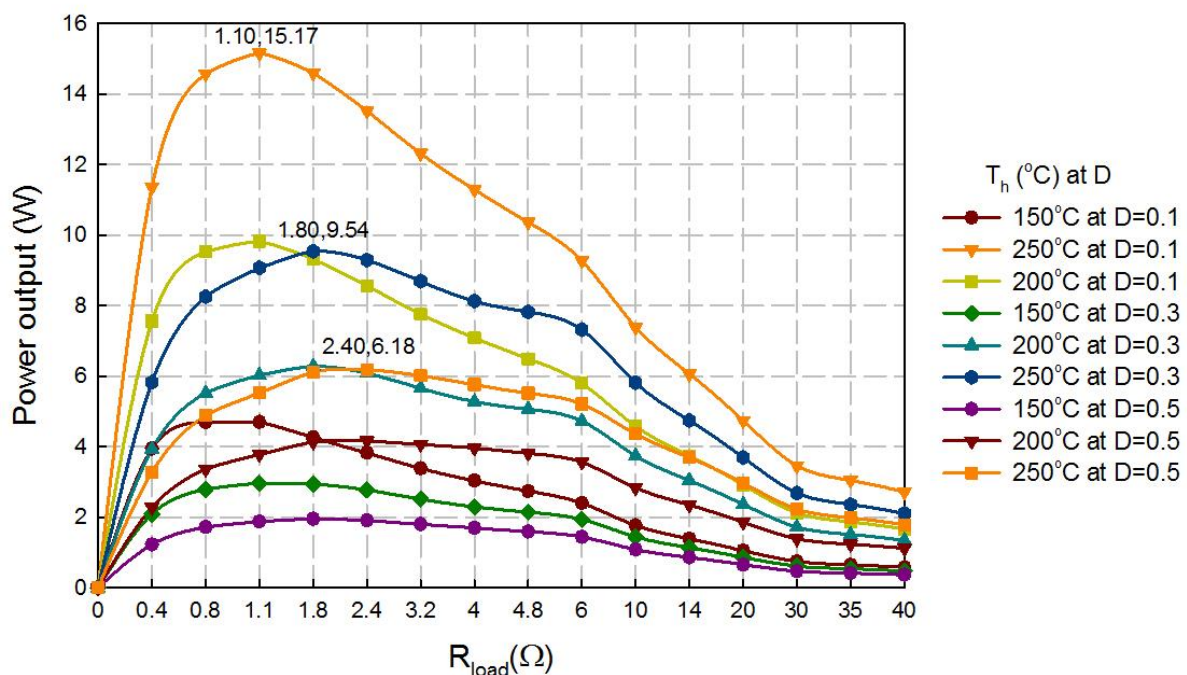
334

335 Fig. 10. Variation of converter output power with hot side temperature and duty cycle at R_{load}

336

$$= 1.1 \Omega$$

337 Fig. 11 shows the output power at different values of D. For clarify, only three T_h and duty
 338 cycle values have been plotted. It is noted that for the same range of duty cycle, the matching
 339 load is the same even for different temperatures. For example in Fig. 11 the matching load is
 340 1.1Ω for T_h of 150°C , 200°C and 250°C at a duty cycle of 10%. However, as soon as D is
 341 changed, the matching load also changes. For example the matching load is 1.1Ω , 1.8Ω and
 342 2.4Ω for duty cycle values of 10%, 30% and 50% respectively at the same $T_h=250^\circ\text{C}$.
 343 Therefore, it can be concluded that in cases where a fixed load is connected to the converter, it
 344 is not suitable to change the duty cycle even at different values of T_h .



345
 346 Fig. 11. Comparison of output power at different values of D and hot side temperature

347
 348 Fig. 12 shows MPPT and direct PWM model output powers. It has been observed that the
 349 maximum power from the converter is obtained at the duty cycle of 10%. Also it is clear that
 350 the output power from MPPT based converter model corresponds to the output power from
 351 direct PWM mode at $D = 10\%$ (as well as D in the range 1-20%). However, at higher values of
 352 D, the power output reduces. Therefore, the MPPT can automatically extract maximum power
 353 from the system without having to adjust any component from the MPPT algorithm as it is the
 354 case with direct PWM mode.

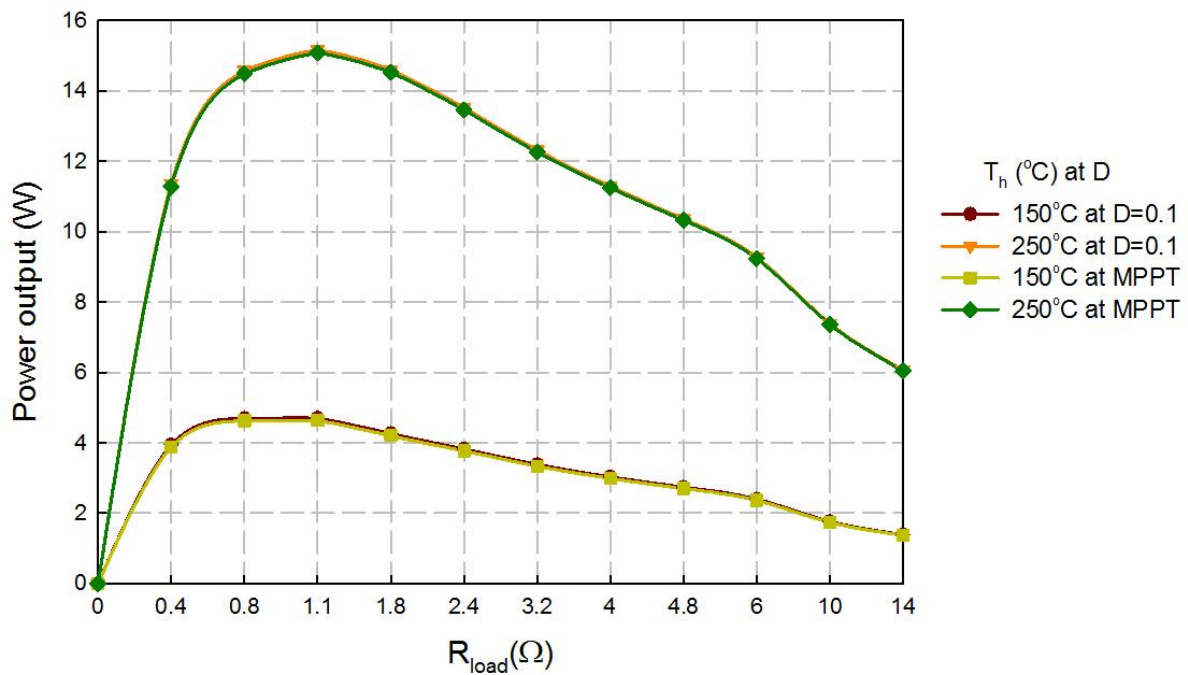


Fig. 12. Comparison between MPPT and direct PWM model output power.

Voltage conversion ratios (VCR) at $D = 0.1$ for different converter loads are shown in Fig. 13. It is clearly observed that as the temperature increases, VCR reduces. However, VCR reduces with the converter load. Therefore in this TEG-dc-dc converter system, if higher voltage is required it is necessary to operate the TEG system at slightly lower hot side temperature so that the lower TEG output voltage can be boosted to the desired voltage level suitable for the application.

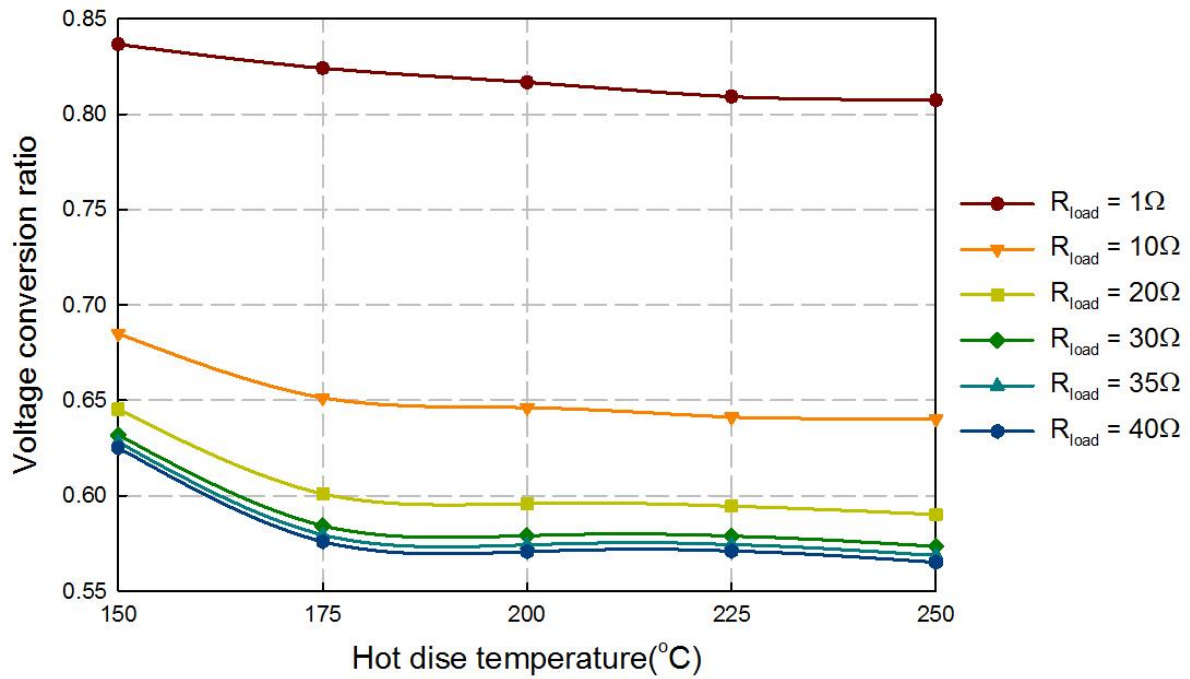
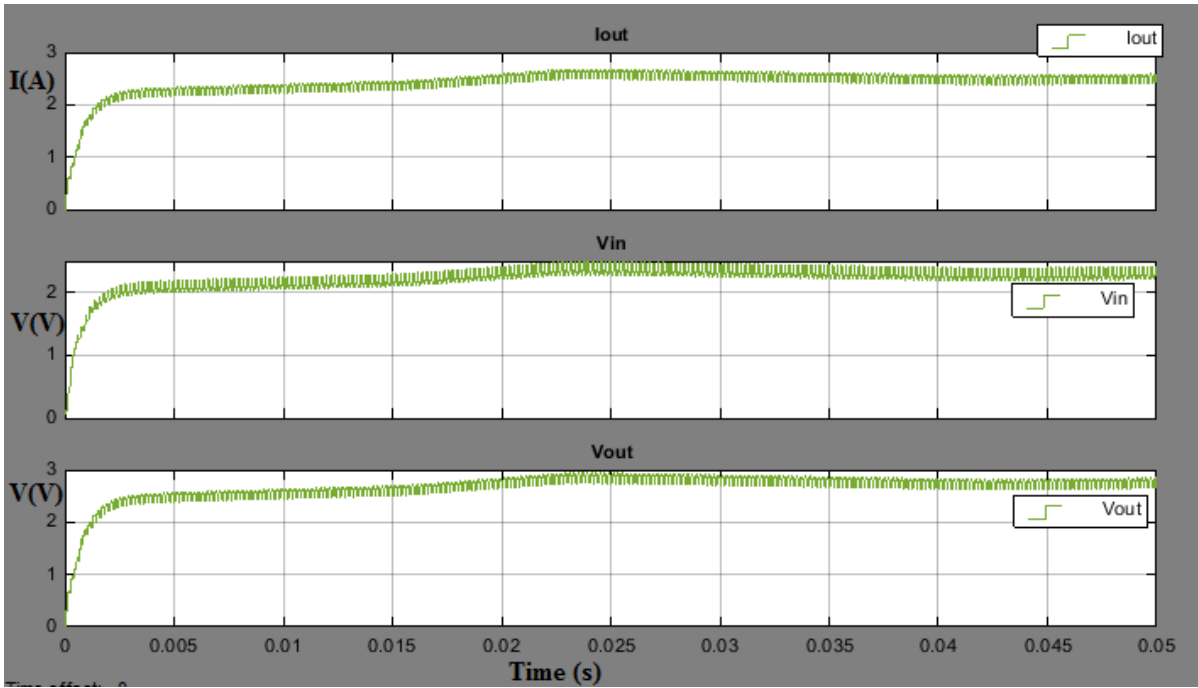


Fig. 13. Voltage conversion ratio at D=0.1 for different converter loads

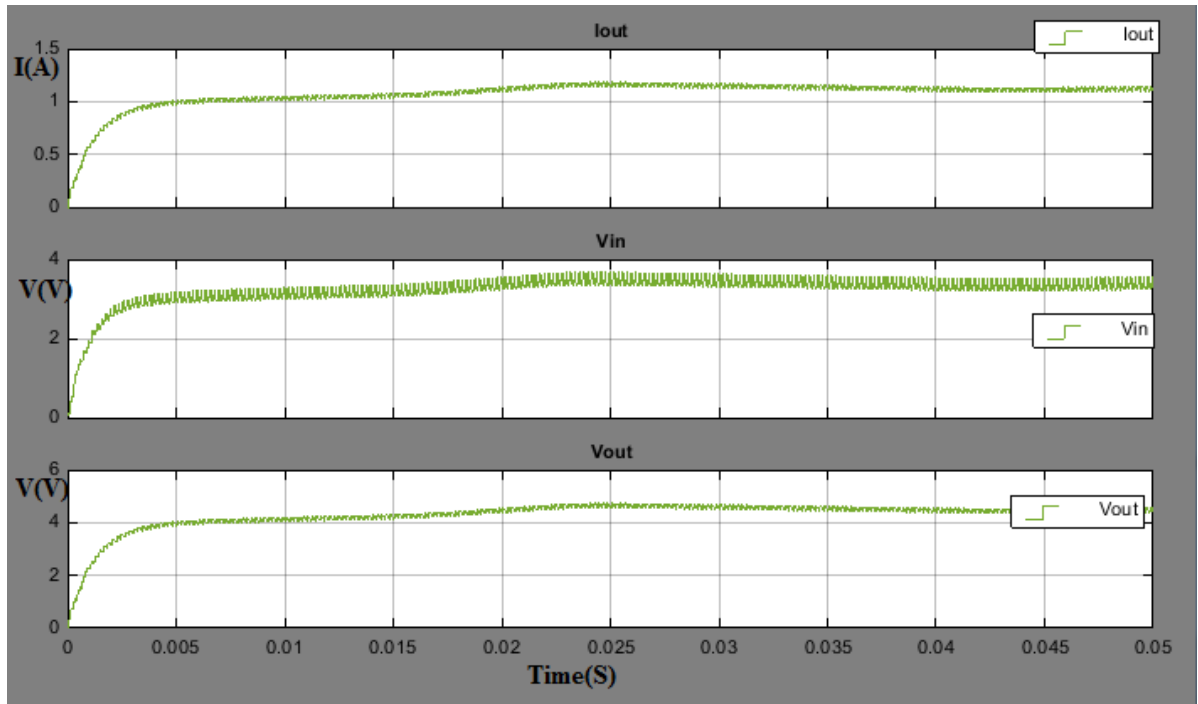
4.2. Results for the increasing random hot side temperature

To further study the capability of dc-dc converter to stabilise the power output from TEG, an increasing random hot side temperature in Fig. 4b is applied to the MPPT and direct PWM based modes so that the behaviour of output parameters can be analysed. Note that the cold side temperature is still maintained at 30°C. Fig. 14 shows the voltages and output current for MPPT based model with a converter load $R_{load} = 1.1\Omega$. It is clearly noted from this figure that although the input temperature is random in nature, the output voltage resulting from the converter is almost constant. Unlike the input random hot side temperature at the hot side terminal, the output voltage and current have no several optimum points. Similar to the output voltage, the input voltage to the converter is almost constant because it is filtered by the input capacitor. Similarly, Fig. 15 shows the voltage and output current for MPPT based model at $R_{load} = 4\Omega$. The noticeable difference is that the voltage is increased to 4.6V peak for $R_{load} = 4\Omega$ load as compared to 2.9V peak for $R_{load} = 1.1\Omega$. Additionally output current is reduced to 1.2A peak down from 2.6A peak.



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Fig. 14. Voltages and output current for MPPT based model with Random increasing hot side temperature at $R_{load} = 1.1\Omega$



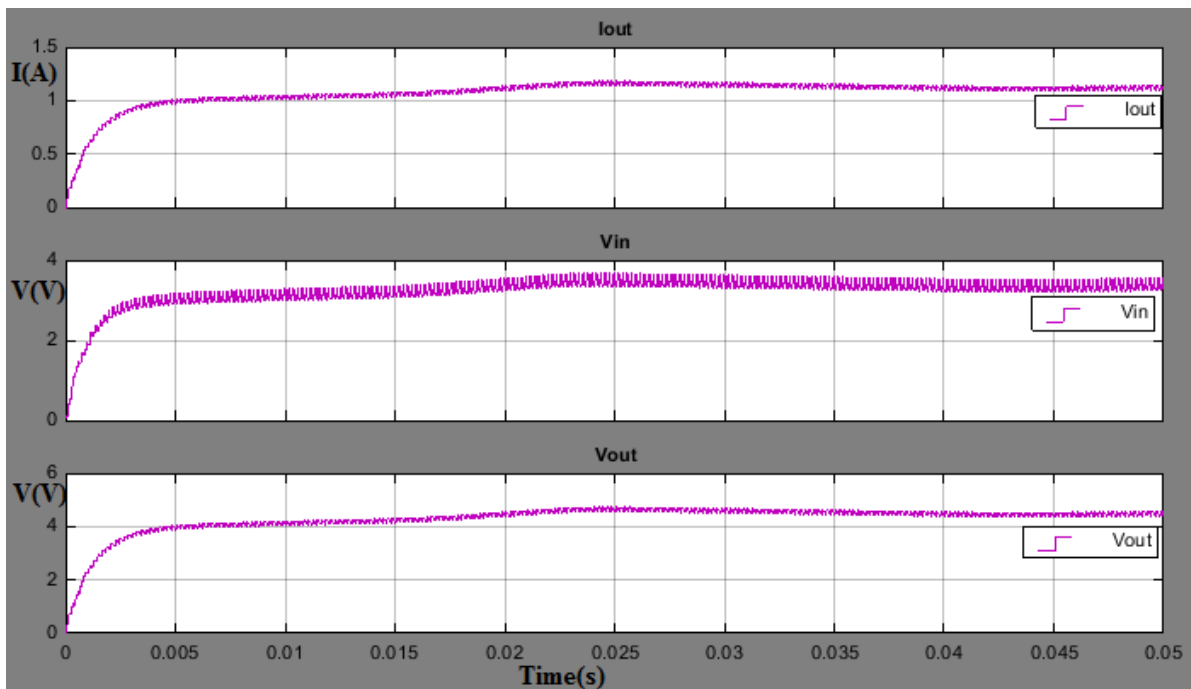
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Fig. 15. Voltages and output current for MPPT based model with Random increasing hot side temperature at $R_{load} = 4\Omega$

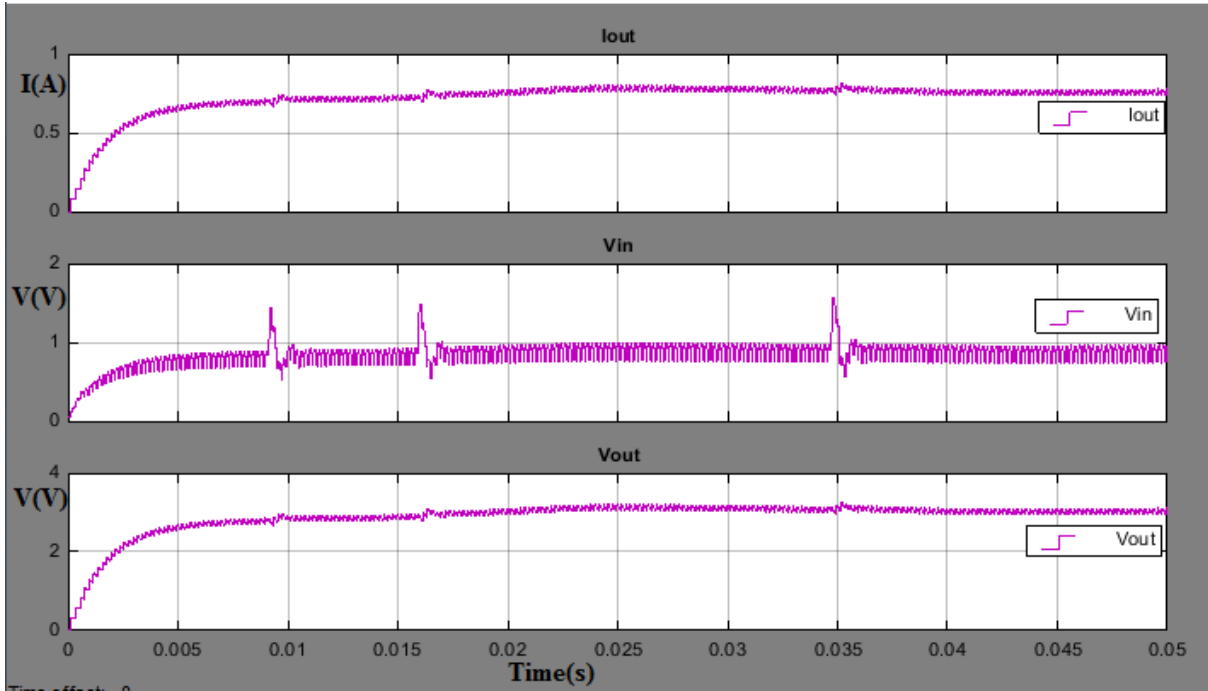
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Fig. 16 shows the voltages and output current for direct PWM based model with Random increasing hot side temperature at $R_{load} = 1.1\Omega$ and $D = 10\%$. As already noted the output voltage

393 and current are more or less the same for direct PWM mode at $D = 0.1$ as that of MPPT mode.
394 The difference cannot be clearly observed on the graph but rather on calculations. Therefore,
395 similar results are indicated in Fig. 16 as those in Fig. 15 since the converter load is the same.
396 However at a higher value D i.e. $D = 0.5$, the converter fails to weed out some of the peaks
397 from the input voltage. Hence the input voltage as well as output voltage and current are
398 observed with over shooting behaviour in Fig. 17, which may result into more converter losses.
399 It is therefore recommended to use a converter at a lower duty cycle to get a highly stabilised
400 output power. However, the best option is to make use of MPPT algorithm since it
401 automatically choose the MPP without the need to adjust the duty cycle.



402
403 Fig. 16. Voltages and output current for direct PWM based model with Random increasing
404 hot side temperature at $D = 0.1$ and $R_{load} = 4\Omega$
405



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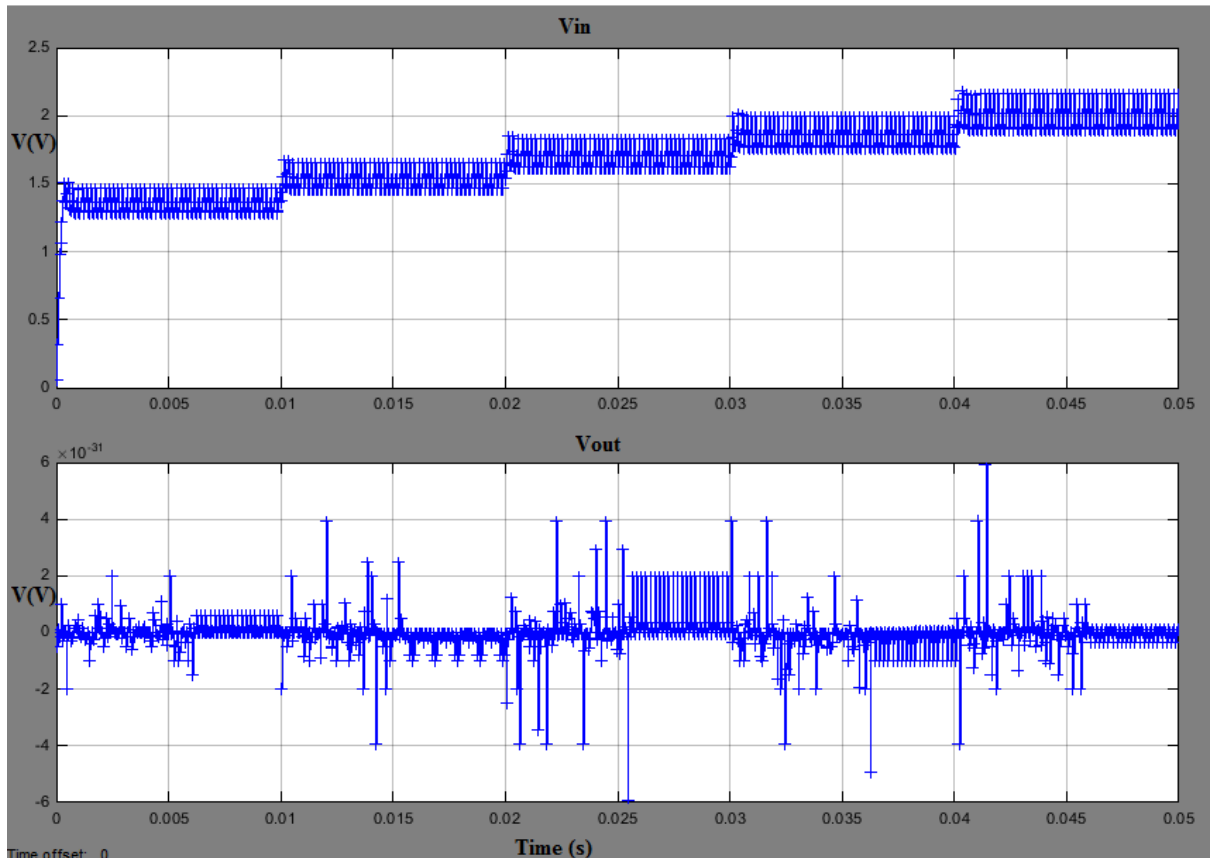
407 Fig. 17. Voltage and output current for direct PWM based model with Random increasing hot
 408 side temperature at $D = 0.5$ and $R_{load} = 4\Omega$

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410 4.3. Effect of the converter components on the accuracy of the results

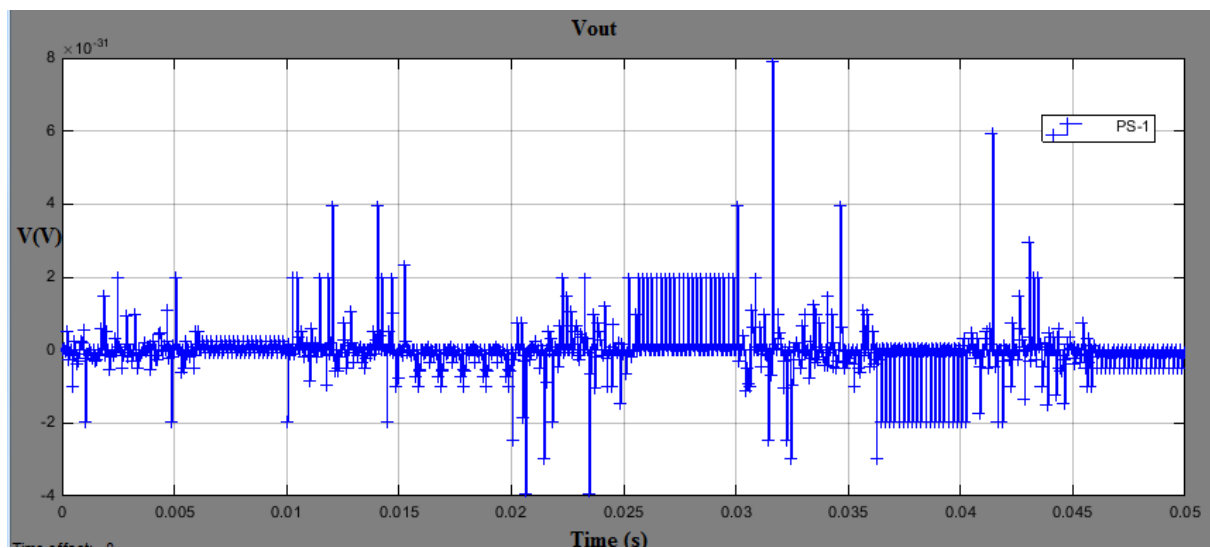
411 In this section, the cause of inaccuracy in converter output parameters are discussed. As
 412 discussed earlier, the converter losses are mainly caused by parasitic resistance of the converter
 413 components such as the ESR of input and output capacitors, resistance of the inductor,
 414 sometimes the resistance of the switch and others. Fig. 18a and 18b indicate the residual voltage
 415 that remains when the converter is not loaded i.e. at $R_{load} = 0\Omega$. This represents the ripple voltage
 416 caused by ESR of the output capacitor since the output capacitor is in parallel with R_{load} . In
 417 Fig. 18a the ESR is kept at $1 \times 10^{-9}\Omega$ while in Fig. 18b it is $1 \times 10^{-6}\Omega$. The voltage spikes on the
 418 ripple can be observed to increase when the ESR is increase from $1 \times 10^{-9}\Omega$ to $1 \times 10^{-6}\Omega$ in Fig. 18b.

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Fig. 18a. Ripple voltage at $ESR = 1 \times 10^{-9} \Omega$



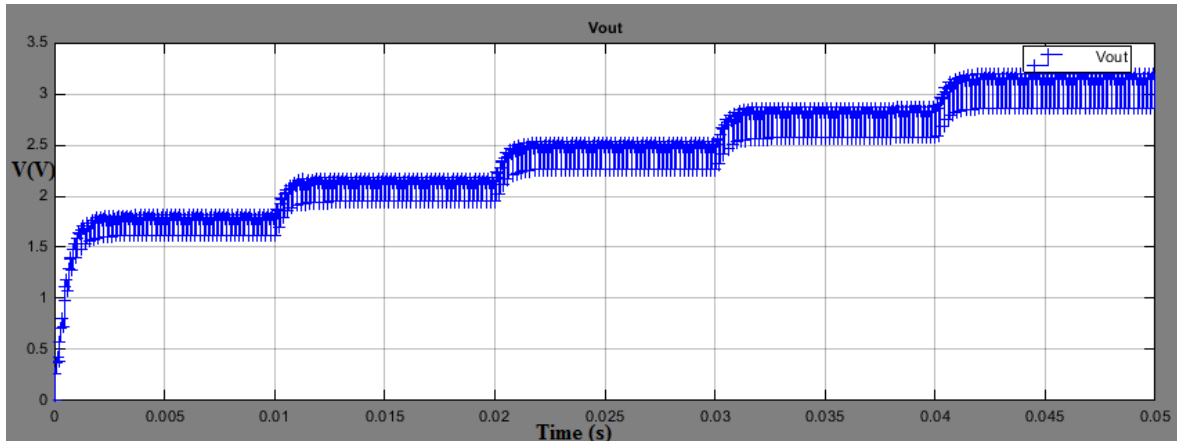
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Fig. 18b. Ripple voltage at $ESR = 1 \times 10^{-6} \Omega$

425 The effect of ripple voltage can clearly be noticed if the load is increased from 0Ω to 1Ω .
 426 Fig. 19a and 19b show the ripple voltage for ESR of $1 \times 10^{-6} \Omega$ and 1Ω respectively at $R_{load} =$
 427 1Ω . In Fig. 19a, the spread of the ripple voltage on the output voltage is less than that of ESR
 428 of 1Ω . Since the ripples are higher frequency harmonics and are within the audible range, if

429 the converter load is an audio equipment such as radio receiver, the ripple will be audible within
430 the output of the receiver and therefore cause noise interference. Therefore, the ESR has to be
431 reduced as low as possible, else the ripple should be filtered to avoid such unnecessary
432 occurrences within the TEG system.

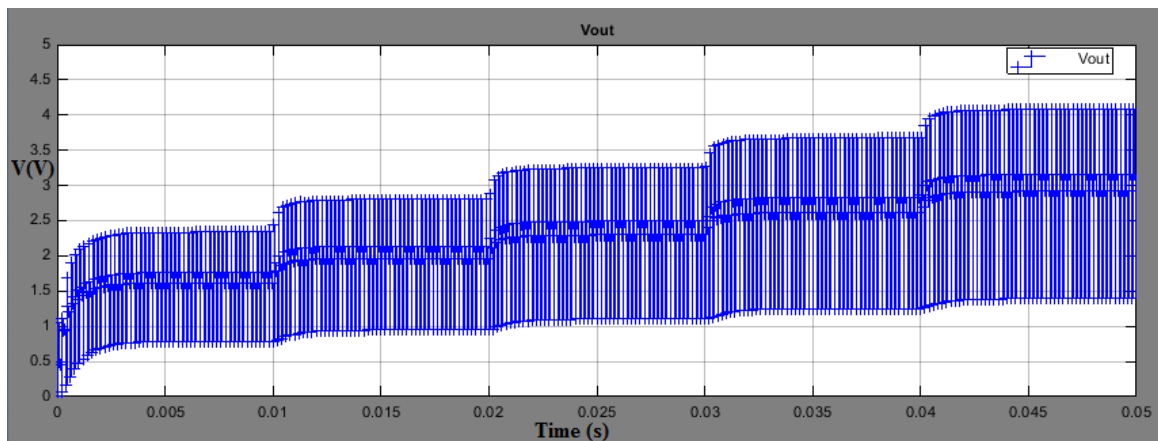
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435 Fig. 19a. Ripple voltage at $ESR = 1 \times 10^{-6} \Omega$ when $R_{load} = 1 \Omega$

436



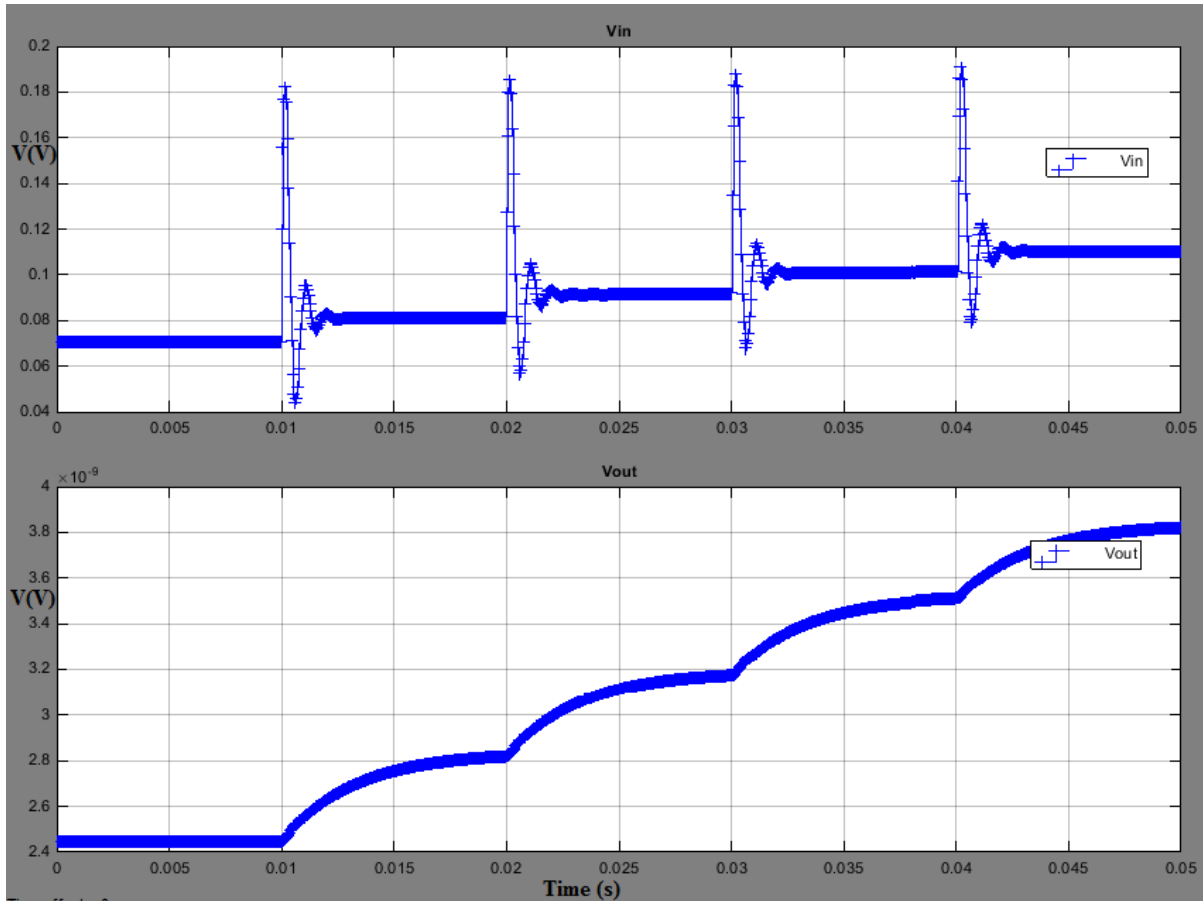
437

438 Fig. 19b. Ripple voltage at $ESR = 1 \Omega$ when $R_{load} = 1 \Omega$

439

440 The switching frequency also needs proper tuning as it affects the output parameters. Fig.
441 20 illustrates the effect of increasing the switching frequency from 5 kHz to 20 kHz on the
442 input and output voltages with overshooting. Although increasing F_{sw} reduces inductor ripple
443 current and output ripple voltage, it has the disadvantage of increasing the switching losses,
444 hence reducing efficiency.

445



446
 447 Fig. 20. Effect of increasing the switching frequency from 5 kHz to 20 kHz on the input and
 448 output voltages

449 **5. Conclusion**

450 A dc-dc converter as a power conditioning device can provide a more stable power output
 451 and facilitate the extraction of more power from the TEG system. But, for performance
 452 improvement, maximum power point tracking (MPPT) algorithm can be applied to extract the
 453 maximum power from TEG system. Therefore, this work has analysed the performance of a
 454 TEG/dc-dc converter system and the parameters that influence the system's performance in
 455 different modes. A TEG/dc-dc boost converter model has been investigated in both MPPT and
 456 direct pulse width modulation (PWM) modes subjected to a variable load. To further study the
 457 ability of dc-dc converters to stabilise the power output from TEG system, increasing ramp and
 458 random hot side temperature profiles have been applied to the MPPT and direct PWM based
 459 modes so that the effect on output parameters i.e. voltage and power, are analysed. It has been
 460 noted that even for the random temperature input to the TEG, the output voltage resulting from
 461 the converter is almost constant. Therefore dc-dc converters are able to stabilise the power
 462 generated from TEG. It has also been observed that dc-dc converter with MPPT based model

463 is able to effectively extract maximum power from TEG compared to the direct PWM based
464 model. It has been established that for maximum power to be achieved easily, an optimum load
465 has to be connected to the system. Besides, proper selection of converter components is
466 necessary to avoid converter losses as well noise interferences on the load connected to
467 TEG/dc-dc converter system.

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