

Comparison of Direct Acoustic Impingement of Avionics Equipment to Vibration Base Shake Response

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Direct Impingement vs Vibration Base Shake

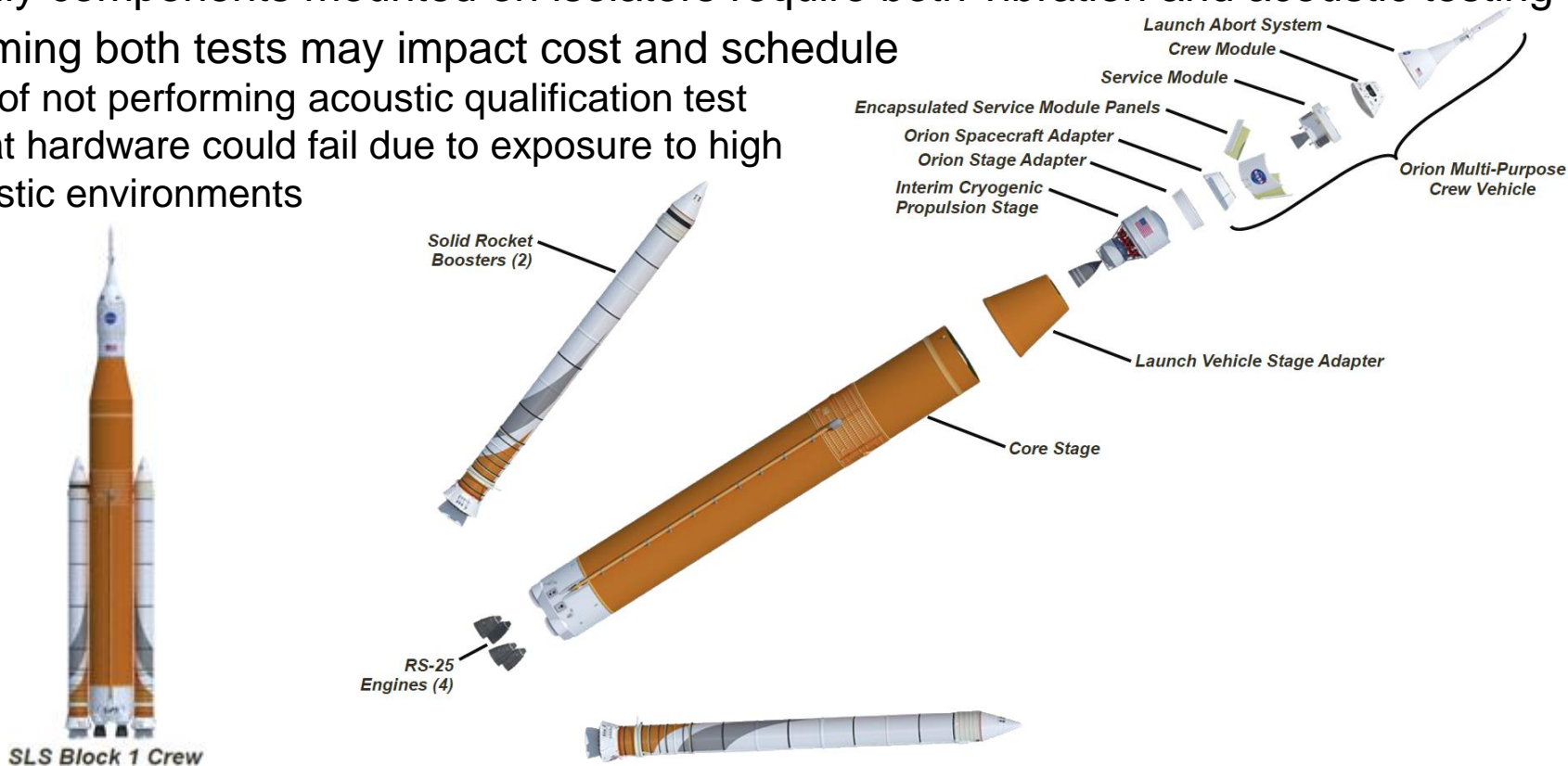
Agenda

- Background
- Problem Statement
- Test and Observations
- Conclusions and Future Work



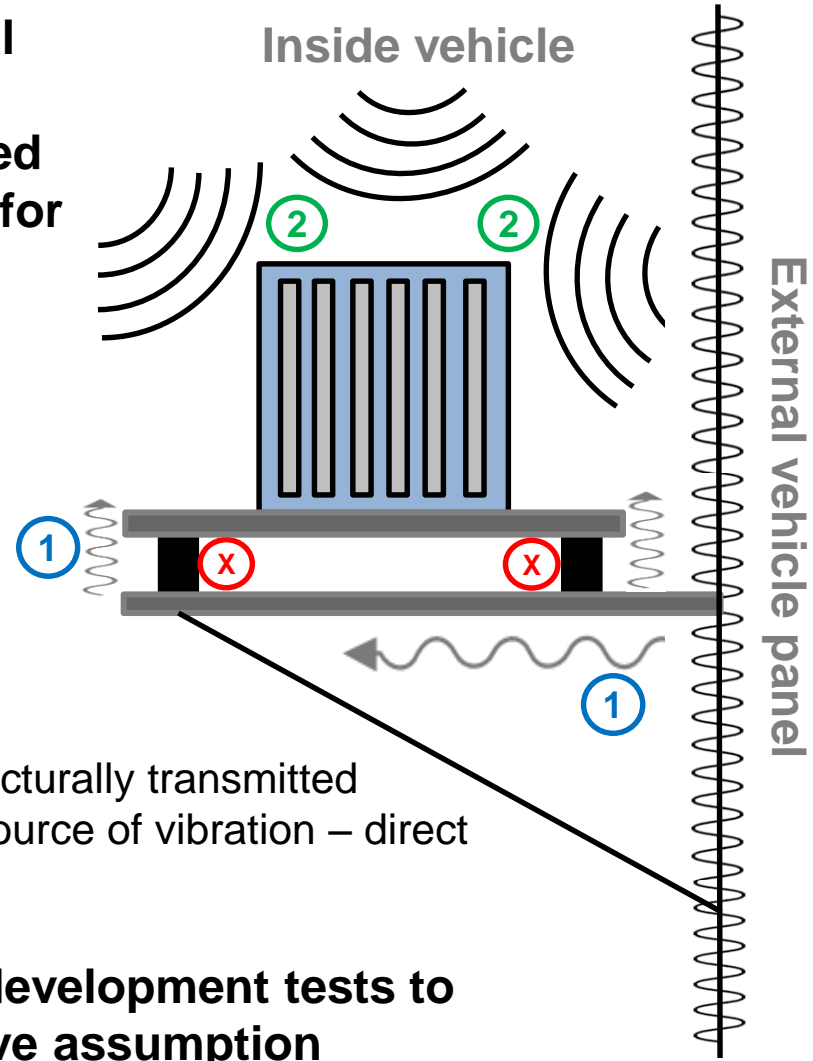
Space Launch System (SLS)

- Space Launch System (SLS)
 - NASA's future manned Mars launch vehicle
- Launch vehicle developers may put components on isolators inside the vehicle
 - For example, heritage hardware being used in new flight environments
- Typically components mounted on isolators require both vibration and acoustic testing
- Performing both tests may impact cost and schedule
 - Risk of not performing acoustic qualification test is that hardware could fail due to exposure to high acoustic environments



Direct Acoustic Impingement Concern

- **Vibration was assumed to be from external panels which is structurally transmitted through isolator mounts. This was assumed to be the predominant source of vibration for components. ①**
 - This assumes effect of direct acoustic impingement on components is not the predominant source of vibration ②
 - This assumption is generally valid for **non-isolated** components
 - However, isolation significantly mitigates structural transmission of vibration (X)
 - Acoustic impingement may then be the predominant source of vibration ②
 - For isolated components, only considering structurally transmitted vibration ignores the potentially predominant source of vibration – direct acoustic impingement
- **NASA Marshall Engineering conducted development tests to investigate this possibly non-conservative assumption**

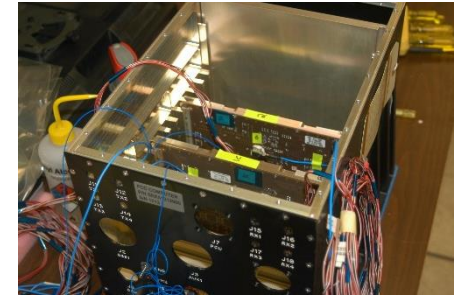
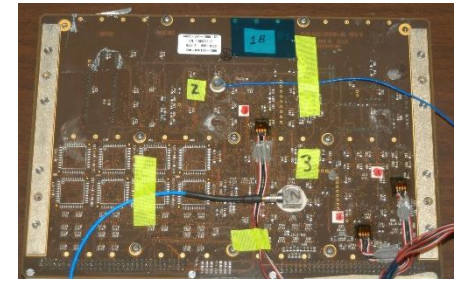




Test and Observations

Test Background

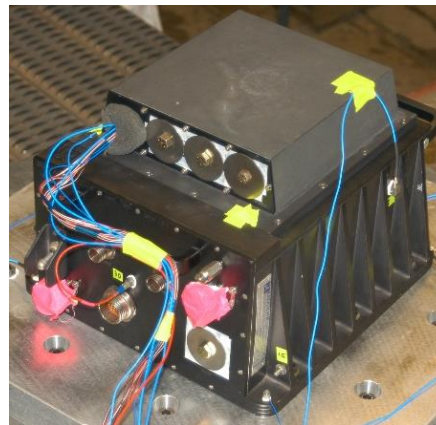
- Three avionics boxes representative of launch vehicle components were put through an acoustic test series
 - Internal circuit boards and chassis were instrumented with accelerometers and strain gauges to measure vibration response
 - Small box is heritage SRB flight hardware
- Then each box was vibration tested on a shaker table
- Allowed for comparison of response data between the acoustic test and vibration shaker table test responses
- Strain gauge data allowed for insight to subcomponent load factor development



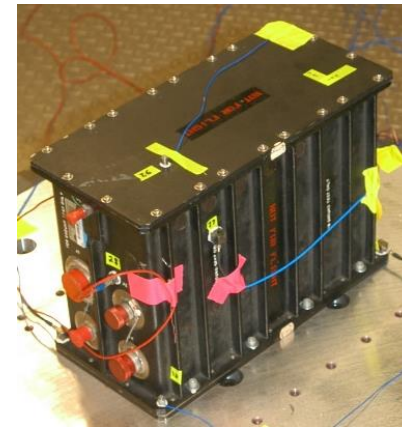
Large



Ruggedized



Small





Test and Observations

Vibration Testing

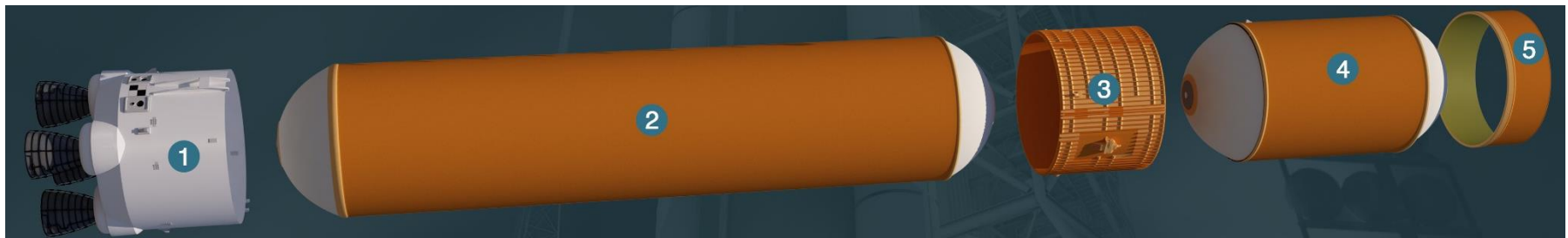
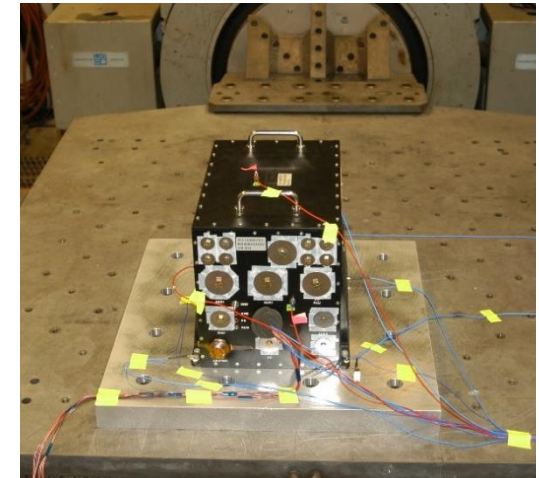
Vibration levels

- Criteria 1 and 2 were generic test levels that were representative of compartment levels
- Criteria 3 was derived from SMC-S-016 minimum acceptance test +3 dB

Vibration responses

- Data collected for all 3 axes, however, data shown are only responses normal to circuit boards
- Same locations as acoustic test

| Vehicle Zone | | Vibration Test Cases |
|--------------|---|------------------------------------|
| Forward | 5 | Criteria 1, Criteria 3 |
| Midsection | 3 | Criteria 1, Criteria 2, Criteria 3 |
| Aft | 1 | Criteria 1, Criteria 3 |





Test and Observations

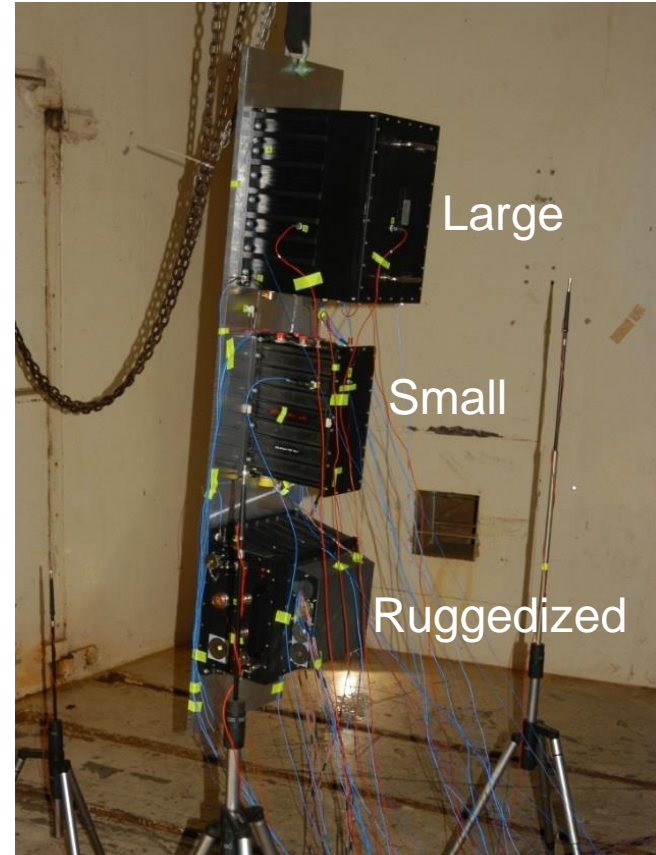
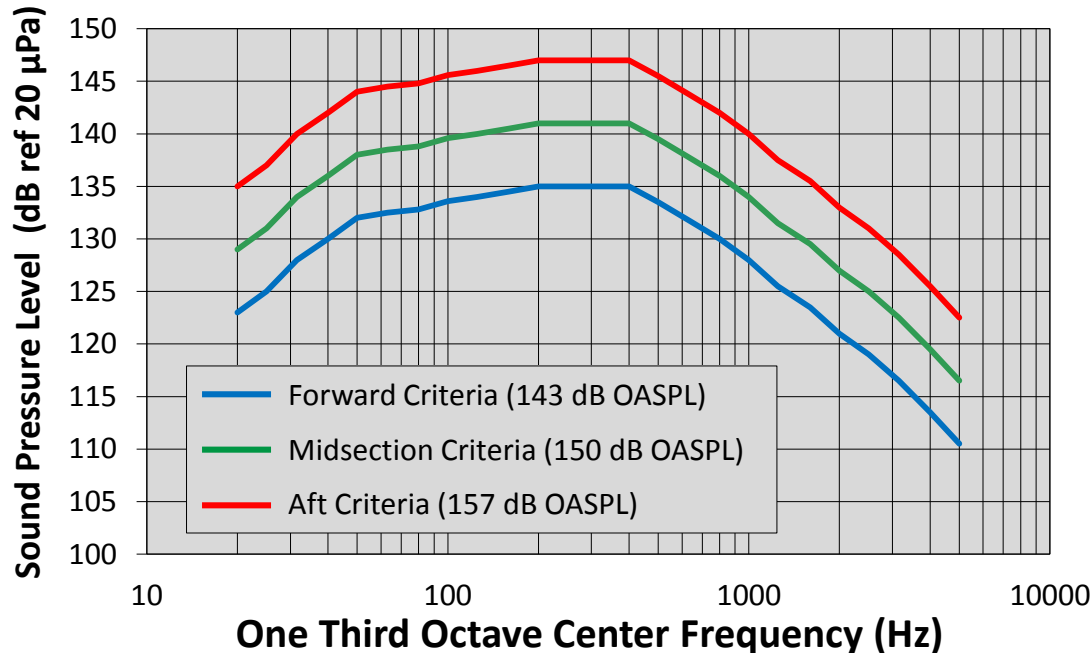
Acoustic Testing



Acoustic levels

- 6 OASPL test cases: 140 dB, 143 dB, 147 dB, 150 dB, 153 dB, 157 dB
- Levels chosen representative of three sections of where launch vehicle avionics are located (Forward, Midsection, Aft)
- Panel dimensions: 60" x 14.25" x 0.7" aluminum

Microphone Input Criteria



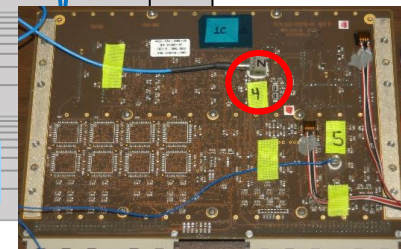
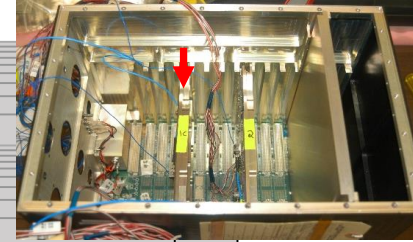
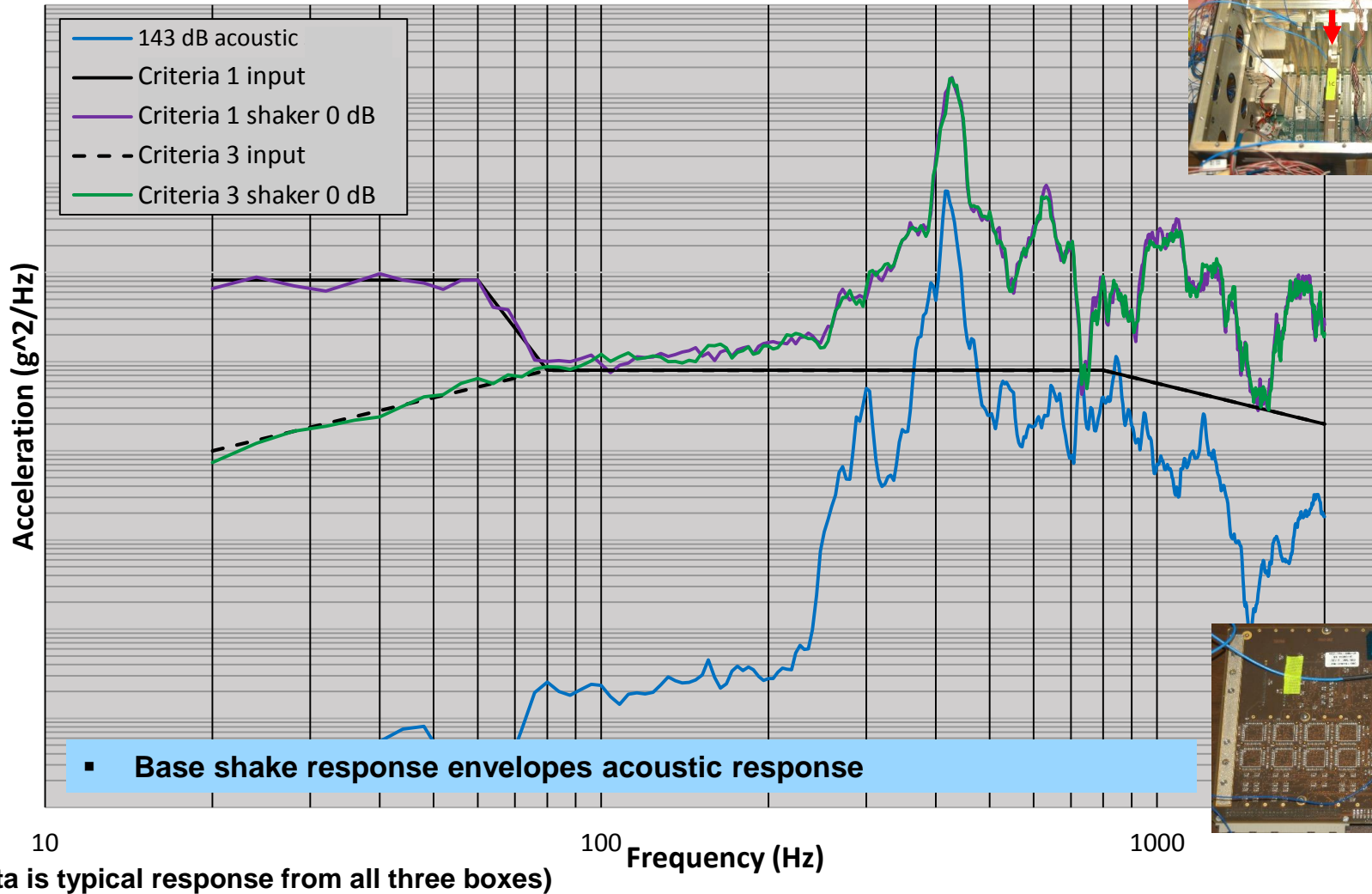
| Vehicle Zone | Acoustic Test SPL |
|--------------|-------------------|
| Forward | 5 143 dB OASPL |
| Midsection | 3 150 dB OASPL |
| Aft | 1 157 dB OASPL |





Forward (143 dB): Accelerometer R4X

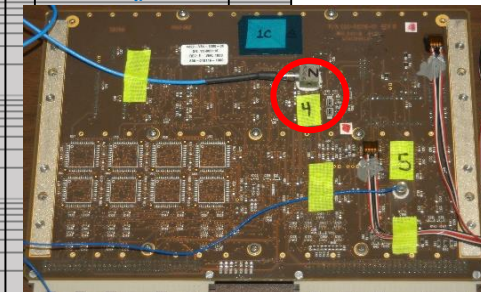
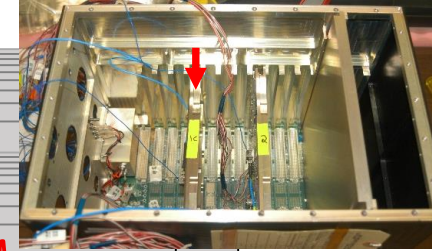
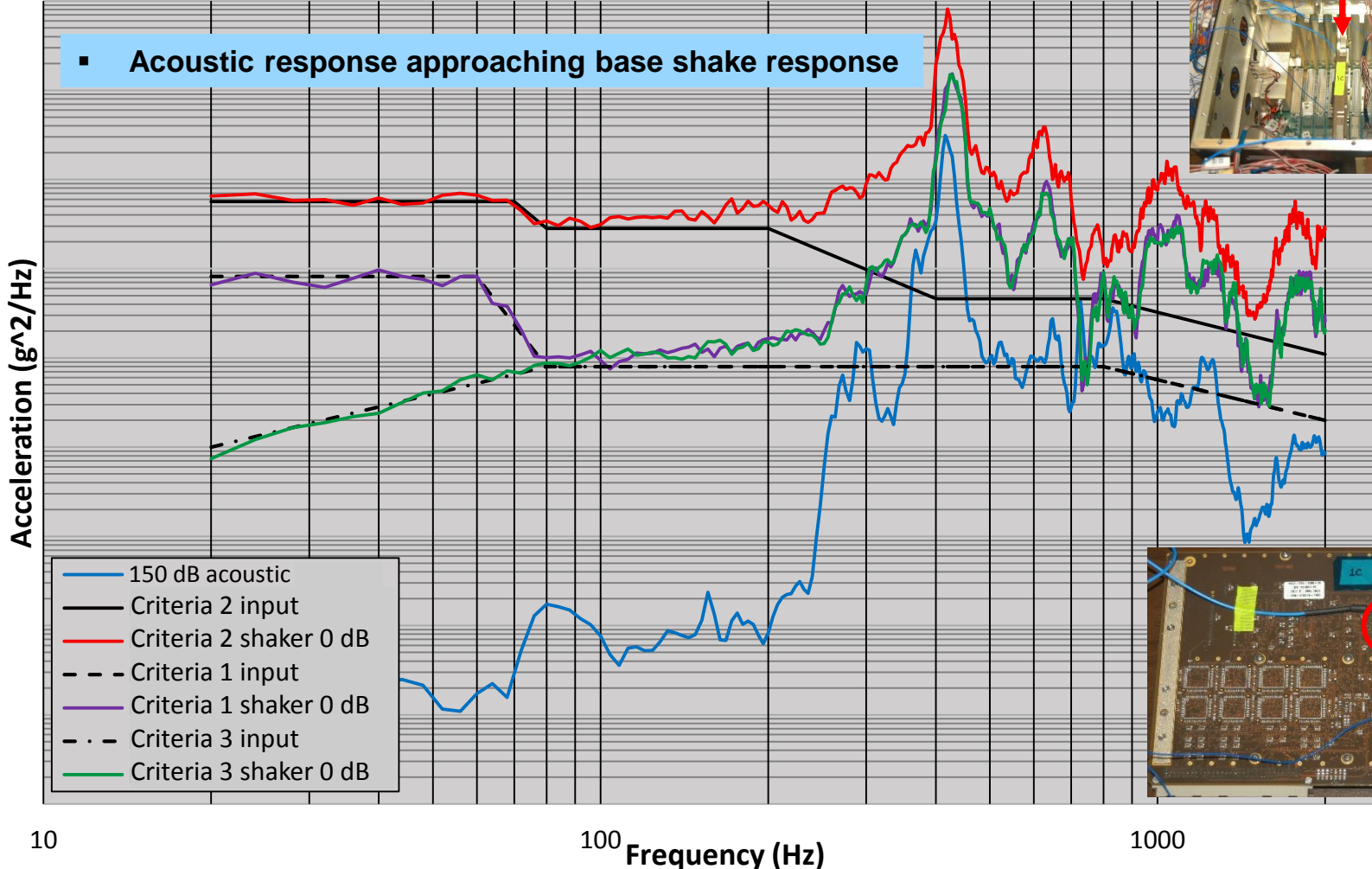
Direct Impingement Acoustic Test vs Shaker Test, Large Box Response R4X
Forward 143 dB OASPL





Midsection (150 dB): Accelerometer R4X

Direct Impingement Acoustic Test vs Shaker Test, Large Box Response R4X Midsection 150 dB OASPL



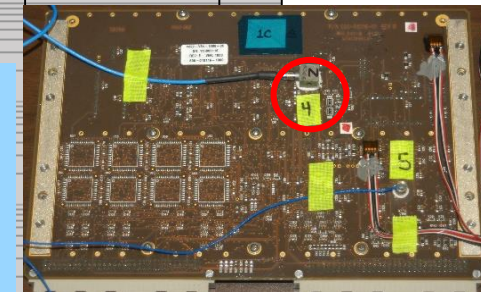
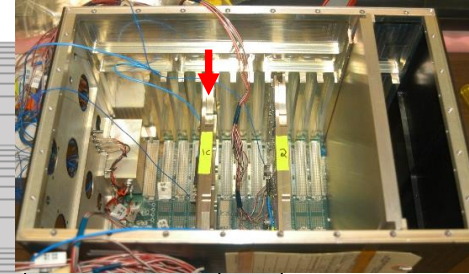
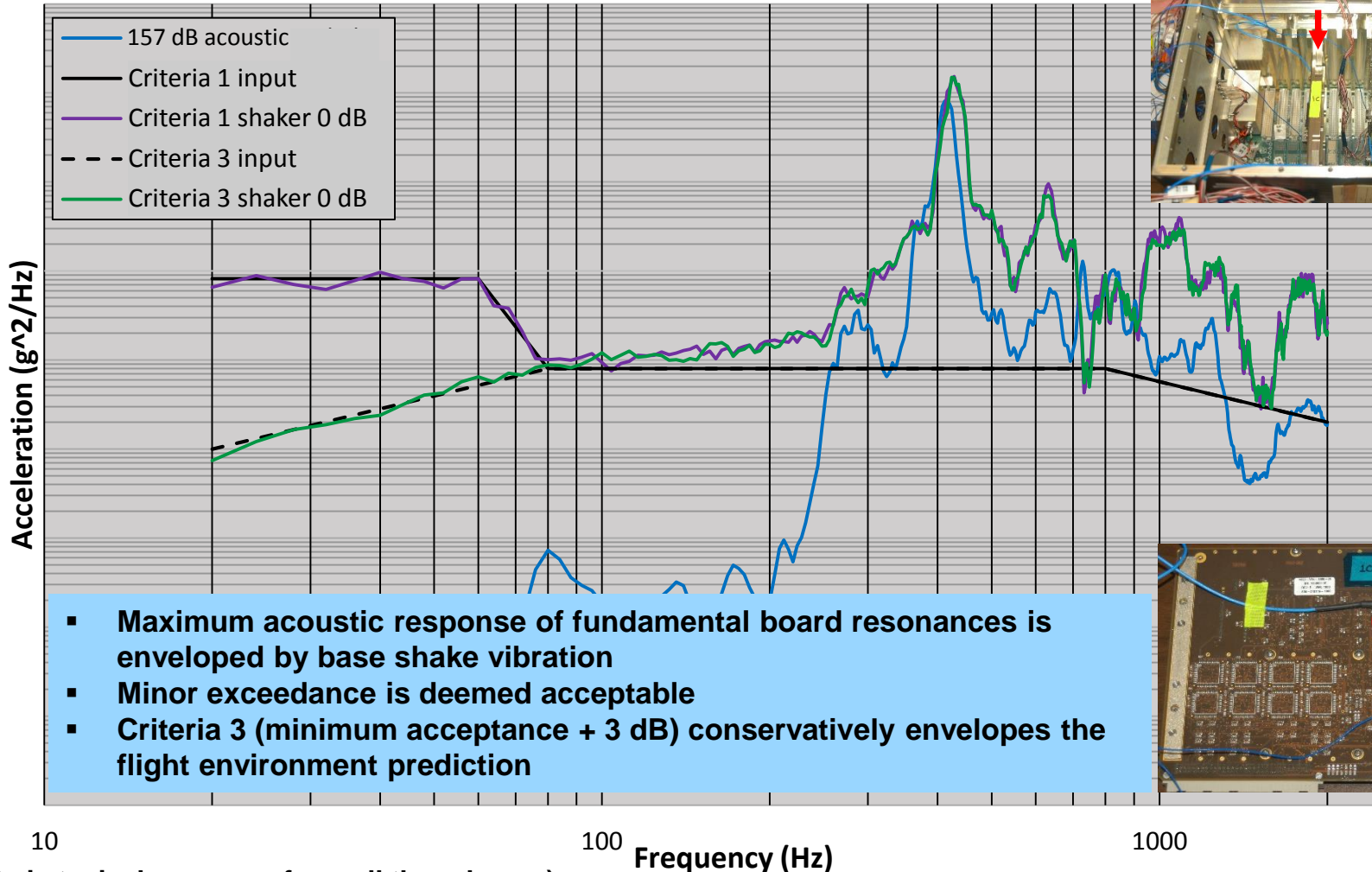
(Data is typical response from all three boxes)



Aft (157 dB): Accelerometer R4X

Direct Impingement Acoustic Test vs Shaker Test, Large Box Response R4X

Aft 157 dB OASPL



- Maximum acoustic response of fundamental board resonances is enveloped by base shake vibration
- Minor exceedance is deemed acceptable
- Criteria 3 (minimum acceptance + 3 dB) conservatively envelopes the flight environment prediction

10 100 1000
Frequency (Hz)
(Data is typical response from all three boxes)



Conclusions and Future Work

Conclusions:

- Acoustic and vibration shaker table accelerometer responses were assessed and compared
 - Test data showed base shake vibration response envelopes acoustic induced vibration response in Forward & Midsection zones
 - Aft zone acoustic responses greater than vibration response at some higher frequencies; however, there is still adequate margin in test criteria
- **Structurally transmitted vibration is still the predominant source of vibration for isolated components of comparable size and construction as those tested in this series for acoustic levels up to ~157 dB OASPL**

General recommendation:

- Include a minimum random vibration criteria for qualification of *isolated hardware* on future programs to avoid acoustic qualification tests

Future Work:

- Analyze strain gauge data gathered in this testing to aid in FEM correlation of avionics



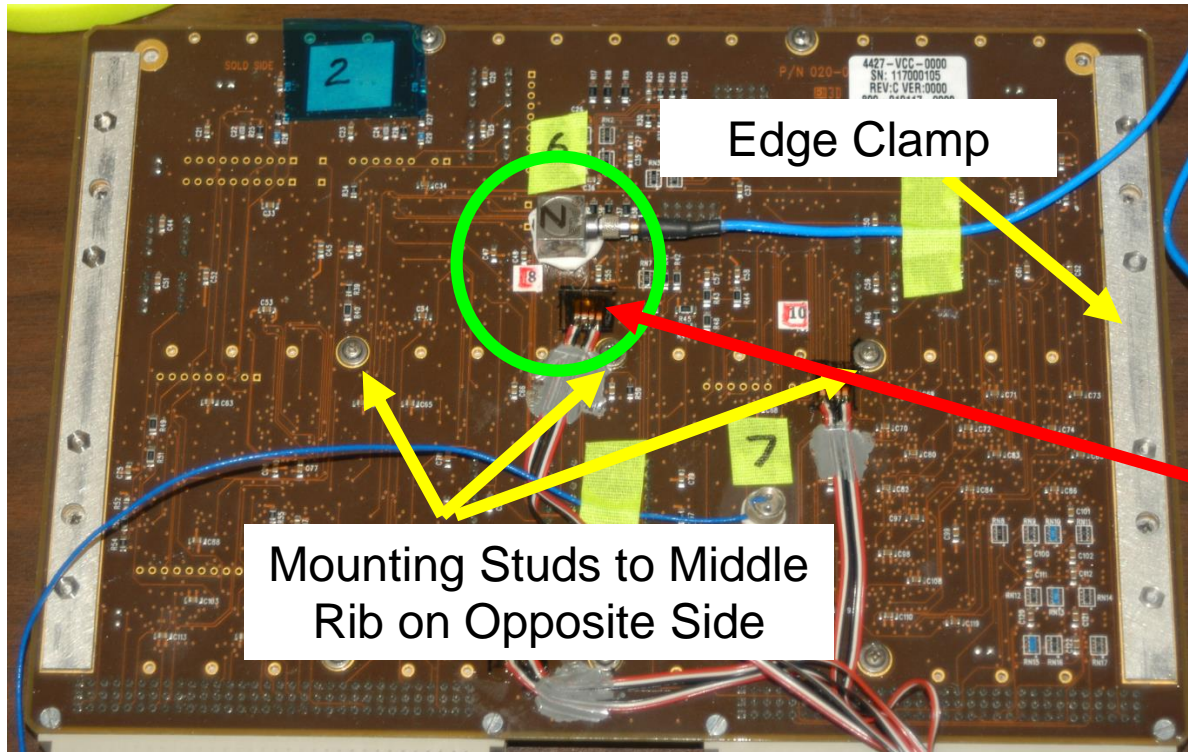
Backup

Strain measurements were collected on the boards at key interface locations

- Key interface locations were considered near a mounting stud or edge clamp

Vibration responses were also measured on the boards

- Measurement locations were taken near the center of the boards





Strain Gauge Response Measurements

- Preliminary results reveal same correlation of cumulative RMS velocity and RMS strain as seen with larger secondary structures
- Forward work is to further interrogate board measurements and bring back design insights to 2018 SCLV
- Any analysis request from the community are welcome

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Thank you

