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The distributed control of spacecraft flying in formation has been shown to have advantages over conventional single spacecraft systems. These include scalability, flexibility and robustness to failures. This paper considers the real problem of actuator saturation and shows how bound control laws can be developed that allow pattern formation and reconfigurability in a formation of spacecraft using bifurcating potential fields. In addition the stability of the system is ensured mathematically through dynamical systems theory.

I. INTRODUCTION

Recently formation flying has emerged as an enabling technology for future space systems that allows for a variety of new and exciting mission concepts. By distributing the functionality of the system over several spacecraft it has been shown that the performance can be significantly improved in comparison with a large single spacecraft[1]. At present there are several formation flying concepts currently being investigated, for example, for interferometric/sparse aperture missions. The Stellar Imager is an example of such a mission that consists of a UV/Optical deep-space telescope composed of approximately 30 one-meter array elements[2]. Another example is the DARWIN mission that will consist of 6 spacecraft equipped with optical telescopes in formation at the Sun-Earth L2 point[3].

Scharf et al.[4] and Lawton [5] define five formation control architectures for spacecraft formation flying: Multiple-Input, Multiple-Output (MIMO), Virtual Structure (VS), Leader/Follower (L/F), Cyclic and behavioral.

MIMO follows the multiple input, multiple output methodology, considering the relative states of the formations as a single plant[6]. The advantage of this system is that optimality can be guaranteed, however, the controller can become unstable with the failure of one spacecraft[4]. The VS system is a centralised control architecture where all spacecraft in the formation are part of a virtual rigid structure where changes in the position of each spacecraft are communicated with a formation controller and the appropriate alterations are made to the structure[7]. The system has the advantage of maintaining a formation well during manoeuvres[8], however, it does not perform well if the formation shape is time-varying and is also susceptible to failure as it is centralised control [9].

The L/F architecture is a centralised hierarchical control scheme where one spacecraft obtains information on a desired trajectory and follower spacecraft track the leader[10], [11]. The Landsat-7 and Earth Observing-1 (EO-1) satellites are examples of a real hierarchical L/F mission and is generally considered the first mission to demonstrate formation flying[1]. The two satellites in this formation do not communicate with each other directly. Instead a central controller determines Landsat-7’s position and sends this information to EO-1 determining the future orbits of both spacecraft[12]. The limitation of this system is that it is also dependent upon the central controller and is therefore susceptible to failure. In addition as the number of spacecraft increase, the workload required to maintain a formation discretely will increase significantly. Cyclic controller architectures are similar to the L/F however each spacecraft are connected in a non-hierarchical way[13].

A promising approach to overcome the limitations of the architectures discussed above is to develop behavioral control architectures in which all spacecraft interact producing an emergent global behaviour. One such method is the use of the artificial potential function method[14] that is used throughout this paper. This autonomous distributed system allows for agents to be driven to desired goal positions whilst ensuring collision avoidance and can be considered scalable, flexible and robust to individual spacecraft failures. It has been used successfully, for example, by Reif and Wang as a form of distributed behavioural control for autonomous robots[15], by McQuade[16] in formation flying and by Badaway and McInnes in autonomous structure assembly[17]. Related approaches have been developed by Izzo to form coherent spatial patterns in large spacecraft swarms[18].

For real, safety critical applications it is essential that the behaviour of the spacecraft be verified in order to ensure that no unwanted behaviours will occur. Winfield[19] has introduced the term ‘swarm engineering’ to highlight the key issues that are involved in real, safety critical applications as opposed to those based on simulation. Through the use of dynamical systems theory this paper aims to take steps towards replacing algorithm validation with mathematical
proof. Bifurcation methods are employed to create a flexible system that can allow for different spacecraft configurations to be formed through a simple parameter changes to command the entire formation.

The paper proceeds as follows. In the next section we describe the formation model used and explain the artificial potential field method and bifurcation theory. We then discuss the linear and non-linear stability of the models developed in Section III. Section Section IV shows the numerical results of simulations carried out and also control force experienced during simulation.

II. FORMATION MODEL

A. Model and Basic Formation Properties

We consider a swarm of homogeneous autonomous spacecraft (1 \( \leq i \leq N \)) interacting via an artificial potential function \( U \). It is assumed that all spacecraft can communicate with each other and are fully actuated. The negative gradient of the artificial potential defines a virtual force acting on each spacecraft so that the dynamics of each spacecraft can be described by Eq. 1 and 2 with mass, \( m \), position, \( \mathbf{x}_i \), and velocity, \( \mathbf{v}_i \):

\[
\frac{d\mathbf{x}_i}{dt} = \mathbf{v}_i
\]

\[
m \frac{d\mathbf{v}_i}{dt} = -\nabla_i U^S(\mathbf{x}_i) - \nabla_i U^R(\mathbf{x}_{ij}) - \sigma \mathbf{v}_i
\]

From Eq. 2 it can be seen that the virtual force experienced by each spacecraft is dependent upon the gradient of two different artificial potential functions and a dissipative term, where \( \sigma > 0 \) controls the amplitude of the dissipation. The first term in Eq. 2 is defined as the steering potential, \( U^S \) which will control the formation, whereas the second term in Eq. 2 is the collision avoidance pairwise repulsive potential, \( U^R \).

The repulsive potential is based on a generalized Morse potential [20] as shown in Eq. 3;

\[
U^R_{ij} = \sum_{j,j \neq i} C_r \exp^{-|x_{ij}|/L_r}
\]

where \( C_r \) and \( L_r \) represent the amplitude and length-scale of repulsive potential respectively and \( |x_{ij}| = |x_i - x_j| \).

The total repulsive force on the \( i^{th} \) spacecraft is dependent upon the position of all the other \((N-1)\) spacecraft in the formation. The repulsive potential is therefore used to ensure that as the spacecraft are steered towards the goal state they do not collide with each other. Once all the spacecraft have been driven to the desired equilibrium state the repulsive potential also ensures that they are equally spaced for symmetric formations.

B. Artificial Steering Potential Function

The aim of the steering potential is to drive each spacecraft to a desired position in phase space with the repulsive potential ensuring collision avoidance and equally spaced symmetric formations. We have previously shown how this can be achieved through classical bifurcation methods in order to create a system that is capable of forming three different formations; ring, double ring and cluster through a simple parameter change assuming ideal spacecraft [21]. In order to ensure the stability of real, mission critical systems it is important to consider actuator saturation.

In [21] the steering potential was based on the classical pitchfork bifurcation as shown in Eq. 4 and Fig. 1 with \( \mathbf{x}_i = (\rho_i, z_i)^T \) and \( \rho_i = (x^2 + y^2)^{0.5} \). As the gradient of this potential is unbound as the distance \( \rho_i \) from the origin increases the control force is also unbound and actuator saturation would occur in the system.

\[
U^S(\mathbf{x}_i; \mu, \alpha) = \frac{1}{2} \mu (\rho_i - r)^2 + \frac{1}{4} (\rho_i - r)^4 + \frac{1}{2} \alpha z_i^2
\]

Fig. 1. Potential functions: (i) \( \mu < 0 \) and (ii) \( \mu > 0 \)

Recently work done by Badaway and McInnes [17] devised a promising approach to overcome this unbound control force through the use of a hyperbolic potential function. This function has a smooth shape at the goal state whilst becoming asymptotic with a constant gradient (thus bound control force) as the distance from origin increases. Equation 5 and Fig. 2 show the hyperbolic control potential, \( U_h(\rho_i) \), that can be used as the steering potential in order to achieve
a bound control force, where the constant $C_h$ controls the amplitude of the function:

$$U_h(\rho_i) = C_h \left[(\rho_i - r)^2 + 1\right]^{0.5} \quad (5)$$

In order to make use of the principles demonstrated through the pitchfork bifurcation we can add an additional exponential potential function, $U_e(\rho_i)$, shown in Eq. 6 and Fig. 3 that has amplitude $C_e$, range $L_e$, and bifurcation parameter $\mu$:

$$U_e(\rho_i) = \mu C_e \exp\left(-\frac{(\rho_i - r)^2}{L_e}\right) \quad (6)$$

Combining Eq. 5 and 6 together we achieve the bound steering potential given in Eq. 7 with Fig. 4 showing the bifurcation diagram and potential of this equation. The last term in Eq. 7 ensures that the formation is created in the x-y plane driving the z-position coordinate to zero.

$$U^S(x_i) = U_h(\rho_i) + U_e(\rho_i) = C_h \left[(\rho_i - r)^2 + 1\right]^{0.5} + \mu C_e \exp\left(-\frac{(\rho_i - r)^2}{L_e}\right) + C_z \left[z_i^2 + 1\right]^{0.5} \quad (7)$$

III. STABILITY

A. Artificial Potential Function Scale Separation

As noted in the previous section the force experienced by each spacecraft is dependent upon the gradient of two different artificial potential functions both of which are dependent upon position:

$$U^S = C_h \left[(X - r)^2 + 1\right]^{0.5} + \mu C_e \exp\left(-\frac{(X - r)^2}{L_e}\right) \quad (8)$$

$$U^R = C_r \exp\left(-\frac{X}{L_e}\right) \quad (9)$$
For illustration we consider a simple 1-dimensional system with position coordinate $X$.

Defining an outer region dependent upon the steering potential only and an inner region dependent upon the repulsive potential only we can show that these two regions are separated so that the spacecraft move under the influence of the long-range steering potential, but with short range collisions (for $L_r/R << 1$) effectively creating a boundary layer between them. This can then be used to determine the non-linear stability of the formation using the steering potential only.

For 1D motion of a spacecraft of mass $m$ we have:

$$ m \frac{dV}{dt} = -\frac{\partial U_R}{\partial X} - \frac{\partial U_S}{\partial X} - \sigma V $$

so that,

$$ mV \frac{dV}{dX} = \frac{C_R}{L_r} \exp^{-X/L_r} \frac{C_h(X - R)}{[(X - R)^2 + 1]^{0.5}} + 2\mu C_e L_e (x - r) \exp^{-(X-R)^2/L_e} - \sigma V $$

Scaling $X$ such that $S = X/R$ then;

$$ \frac{1}{R} mV \frac{dV}{dS} = \frac{C_r}{L_r} \exp^{-S/L_r} \frac{R S}{L_r} + R(S - 1) \left[ 2\mu C_e \exp^{-SR/L_e} \frac{(SR - R)^2}{L_e} - \frac{C_h}{(SR - R)^2 + 1}^{0.5} \right] - \sigma V $$

Now define $\varepsilon = \frac{L_r}{R} << 1$ so that;

$$ mV \frac{dV}{dS} = \frac{C_r}{\varepsilon} \exp^{-S/\varepsilon} \frac{S}{\varepsilon} + R \left[ R(S - 1) \left( 2\mu C_e \exp^{-SR/L_e} \frac{(SR - R)^2}{L_e} \right) - \frac{C_h}{(SR - R)^2 + 1}^{0.5} \right] - \sigma V $$

Let $\varepsilon \to 0$ in order to consider ‘far field’ dynamics which forms a singularly perturbed system and note that;

$$ \lim_{\varepsilon \to 0} \frac{1}{\varepsilon} \exp^{-S/\varepsilon} = 0 $$

Therefore at large separation distances the repulsive potential vanishes and we can consider the steering potential only when considering the stability of analysis of the system.

Conversely if we define $\mathcal{S} = \frac{S}{\varepsilon}$ we find that the ‘near field’ dynamics are defined by;

$$ mV \frac{dV}{dS} = C_r \exp^{-\mathcal{S}} + \varepsilon R \left[ R(S - 1) \left( 2\mu C_e \exp^{-SR/L_e} \frac{(SR - R)^2}{L_e} \right) - \frac{C_h}{(SR - R)^2 + 1}^{0.5} \right] - \sigma V $$

and letting $\varepsilon \to 0$;

$$ mV \frac{dV}{dS} = C_r \exp^{-\mathcal{S}} $$

Thus, at small separations the steering potential vanishes and we can treat the collisions separate in the subsequent stability analysis.

Also if we consider a spacecraft to be moving at its maximum speed $V_m$ towards another spacecraft and assume that the spacecraft needs to brake to $V = 0$ at $\mathcal{S} = X_{min}/L_r$ we have;

$$ m \int_{V_m}^0 V dV = C_r \int_{\mathcal{S}}^{\infty} \exp^{-\mathcal{S}} d\mathcal{S} $$

so that,

$$ -\frac{1}{2} mV_m^2 = -C_r \left[ \exp^{-\mathcal{S}} \right]_{\mathcal{S}}^{\infty} $$

The minimum separation is then estimated as;

$$ X_{min} = L_r \ln \left( \frac{2C_r}{mV_m^2} \right) $$

Therefore, we can assure collision avoidance with the condition that $2C_r > mV_m^2$.

B. Linear Stability

In order to determine the linear stability of a system of spacecraft subject to such a 1-parameter bifurcation steering potential we perform an eigenvalue analysis on the linearized equations of motion assuming that at large separation distances the repulsive potential can be neglected through scale separation as explained in section II A. The linear stability analysis will be used to determine the local behaviour of the system by calculating its eigenvalue spectrum. Therefore, the equations of motion for the model are re-cast as;

$$ \begin{pmatrix} \dot{x}_i \\ \dot{\nu}_i \end{pmatrix} = \begin{pmatrix} -\sigma \nu_i - \nabla_x U^S(x_i) \\ f(x_i, \nu_i) \end{pmatrix} $$

Let $x_o$ and $\nu_o$ denote fixed points with $\dot{x}_i = \dot{\nu}_i = 0$ so that;
Defining \( \delta x_i = x_i - x_e \) and \( \delta v_i = v_i - v_e \), and Taylor Series expanding about the fixed points to linear order the eigenvalues of system can be found using:

\[
\begin{pmatrix}
\delta x_i \\
\delta v_i
\end{pmatrix} = J \begin{pmatrix}
\delta x_i \\
\delta v_i
\end{pmatrix}
\]

(23)

where,

\[
J = \begin{pmatrix}
\frac{\partial f(x_i, v_i)}{\partial x_i} & \frac{\partial f(x_i, v_i)}{\partial v_i} \\
\frac{\partial g(x_i, v_i)}{\partial x_i} & \frac{\partial g(x_i, v_i)}{\partial v_i}
\end{pmatrix}
\]

(24)

The Jacobian, \( J \), is then a 4x4 matrix given by;

\[
J = \begin{pmatrix}
0 & 0 & 1 & 0 \\
0 & 0 & 0 & 1 \\
-\sigma & 0 & -\sigma & 0 \\
-\sigma & 0 & -\sigma & 0
\end{pmatrix}
\]

(25)

Substituting a trial exponential solution into Eq. 23 we find that;

\[
\begin{pmatrix}
\delta x_i \\
\delta v_i
\end{pmatrix} = \begin{pmatrix}
\delta x_e \\
\delta v_e
\end{pmatrix} e^{\lambda t}
\]

(26)

Therefore, the eigenvalues, \( \lambda \), of the system are found from \( \text{det}(J - \lambda I) = 0 \).

For \( \mu < 0 \) \((C_h = 1, C_e = 1, L_e = 1 \) and \( r = 5 \)) equilibrium of Eq. 20 occurs when \( \rho \rho_1 = 5, \ z_{eq} = 0 \) and \( v_{eq} = 0 \). Evaluating the Jacobian matrix given in Eq. 25 with \( \mu = -2, \sigma = 2 \) we find that;

\[
J = \begin{pmatrix}
0 & 0 & 1 & 0 \\
0 & 0 & 0 & 1 \\
-5 & 0 & -2 & 0 \\
0 & -1 & 0 & -2
\end{pmatrix}
\]

(27)

The corresponding eigenvalue spectrum is then; \( \lambda = -1 \pm i, -1, -1 \). As the eigenvalues are either negative real or complex with negative real part the equilibrium position can be considered linearly stable.

For \( \mu > 0 \) \((C_h = 1, C_e = 1, L_e = 1 \) and \( r = 5 \)) equilibrium occurs when; \( \rho \rho_1 = 5, \ z_{eq} = 3.61, \ z_{eq} = 6.39, \ z_{eq} = 0 \) and \( v_{eq} = 0 \). The Jacobian matrix evaluated at the three different equilibrium positions is given by Eq. 28, 29 and 29.

\[
J_1 = \begin{pmatrix}
0 & 0 & 1 & 0 \\
0 & 0 & 0 & 1 \\
3 & 0 & -2 & 0 \\
0 & -1 & 0 & -2
\end{pmatrix}
\]

(28)

\[
J_2 = \begin{pmatrix}
0 & 0 & 1 & 0 \\
0 & 0 & 0 & 1 \\
-1.86 & 0 & -2 & 0 \\
0 & -1 & 0 & -2
\end{pmatrix}
\]

(29)

\[
J_3 = \begin{pmatrix}
0 & 0 & 1 & 0 \\
0 & 0 & 0 & 1 \\
-1.86 & 0 & -2 & 0 \\
0 & -1 & 0 & -2
\end{pmatrix}
\]

(30)

The eigenvalues for \( J_1 \) are; \( \lambda = -3, -1, -1, 1 \). As atleast one eigenvalue is positive the equilibrium position in linearly unstable. The eigenvalues for \( J_2 \) and \( J_3 \) are; \( \lambda = -1 \pm i, -1, -1 \). Again as the eigenvalues are negative real or complex with negative real part the equilibrium positions can be considered as linearly stable.

### C. Non-linear stability: 1-parameter static bifurcation

To determine the non-linear stability of the dynamical system we consider Lyapunov’s Second Theorem as expressed by Kalman and Bertram[22, 23]:

“If the rate of change of \( dE(x)/dt \) of the energy \( E(x) \) of an isolated physical system is negative for every possible state \( x \), except for a single equilibrium state \( x_e \), then the energy will continually decrease until it finally assumes its minimum value \( E(x_e) \)”

The aim of the steering potential is to drive the spacecraft to the desired equilibrium position that corresponds to the minimum potential. Therefore, if Lyapunov’s method can be used for the system, as time evolves the system will relax into the minimum energy state.

Again using the scale separation, the Lyapunov function, \( L \), is defined as the total energy of the system, where \( U^S(x_i) \) is given in Eq. 4 so that for unit mass;

\[
L = \sum_i \left( \frac{1}{2} v_i^2 + U^S(x_i) \right)
\]

(31)

where, \( L > 0 \) other than at the goal state when \( L = 0 \).

The rate of change of the Lyapunov function can be expressed as;

\[
\frac{dL}{dt} = \left( \frac{\partial L}{\partial x_i} \right) \dot{x}_i + \left( \frac{\partial L}{\partial v_i} \right) \dot{v}_i
\]

(32)

Then, substituting Eq. 20 into Eq. 32 it can be seen that;

\[
\frac{dL}{dt} = -\sigma \sum_i v_i^2 \leq 0
\]

(33)

From Lyapunov’s Second Theorem [24] it states that if \( L \) is a positive definite function and \( \dot{L} \) is a negative definite the system will be uniformly stable. A problem arises in the use of superimposed artificial potential functions as \( \dot{L} \leq 0 \).
This implies that $\dot{L}$ could equal zero in a position other than the goal minimum suggesting that the system may become trapped in a local minimum. In order to ensure that our system is asymptotically stable at the desired goal state the LaSalle principle [25] can be used. It extends the above constraints to state that if $L(0) = \dot{L}(0) = 0$ and the set $\{x_i | L = 0\}$ only occurs when $x_i = x_o$, then the goal state is asymptotically stable. Therefore, for the quadratic potential considered in this paper the LaSalle principle is valid. As we have a smooth well defined symmetric potential field, equilibrium only occurs at the goal states so the local minima problem can be avoided and the system will relax into the desired goal position.

IV. RESULTS

A. Formations

In order to test the control laws we consider a system of 20 spacecraft with mass 10 kg, required to form the three different formations; cluster, ring and double ring. Each spacecraft are given random initial positions on the x-y plane and an initial speed equal to 0.1 ms$^{-1}$. During the first time period (t= 0 − 8000 s) the system of spacecraft are driven to a ring of diameter 50 m and then forced into a cluster state (t= 8000 − 16000 s) with diameter equal to 30 m. Once in this state a bifurcation is performed on the system and two rings are formed with the outer ring corresponding to a diameter of 30 m and an inner ring with diameter 14 m (t= 16000 − 24000 s). The results of the simulation are given in Fig. 6 with Table I noting the value of the parameters during each stage.

<table>
<thead>
<tr>
<th>Formation</th>
<th>$\mu$</th>
<th>$r$</th>
<th>$C_h$</th>
<th>$C_e$</th>
<th>$L_e$</th>
<th>$C_2$</th>
<th>$C_r$</th>
<th>$L_e$</th>
<th>$\sigma$</th>
</tr>
</thead>
<tbody>
<tr>
<td>Ring</td>
<td>0.25</td>
<td>0.05</td>
<td>-</td>
<td>-</td>
<td>0.01</td>
<td>1</td>
<td>1</td>
<td>1</td>
<td>0.5</td>
</tr>
<tr>
<td>Cluster</td>
<td>0</td>
<td>0</td>
<td>0.05</td>
<td>-</td>
<td>-</td>
<td>0.01</td>
<td>1</td>
<td>2</td>
<td>2</td>
</tr>
<tr>
<td>Two rings</td>
<td>4</td>
<td>11</td>
<td>0.1</td>
<td>0.1</td>
<td>5</td>
<td>0.01</td>
<td>1</td>
<td>2</td>
<td>5</td>
</tr>
</tbody>
</table>

B. Actuator Saturation

From Eq. 2 we can determine the control force acting on each spacecraft as shown in Eq. 34.

$$u_i = u^S + u^R + u^d$$ (34)

where,

$$
\begin{pmatrix}
  u^S \\
  u^R \\
  u^d
\end{pmatrix} =
\begin{pmatrix}
  -\nabla_i U^S(x_i) \\
  -\nabla_i U^R(x_{ij}) \\
  -\sigma v_i
\end{pmatrix}
$$ (35)

Through the triangle inequality [26] the maximum control force must be;

$$|u_i| \leq |\nabla_i U^S(x_i)| + |\nabla_i U^R(x_{ij})| + |\sigma v_i|$$ (36)

The maximum control force that the system is required to produce will therefore be dependent upon the sum of the maximum gradient of the steering and repulsive potentials and the maximum speed that each spacecraft can move.

As the purpose of the new steering potential is to have a bound control force it is important to determine the maximum control force for the hyperbolic and exponential potential functions in order to place a bound on the steering potential. If we consider the hyperbolic function, the control force, $u_h$, is shown in Eq. 37 and Fig. 7;

$$u_h = -\nabla_i U_h(\rho_i, z_i)$$

$$= \left[-\frac{C_h(\rho_i - r)}{[(\rho_i - r)^2 + 1]^{0.5}} - \frac{C_z z_i}{(z_i^2 + 1)^{0.5}} \right]^T$$ (37)

Therefore, as $\rho_i \to \infty$, $u_h \to -C_h$; $\rho_i \to 0$, $u_h \to C_h$.
The maximum bound control force in the $\rho_i$ equations have to be evaluated to determine if either the hyperbolic or exponential term in the steering potential equation. The direction will either be controlled through the hyperbolic term in Eq. 38; if we now consider the exponential control force as shown in Fig. 8. The maximum exponential control forces occurs when $\rho_i = r \pm \sqrt{\frac{L_R}{2}}$ giving the maximum control force, $u_e$, equal to $\pm \sqrt{2\mu} \exp^{-0.5 \frac{C_e}{\sqrt{L_e}}}$ as shown in Fig. 8.

Therefore, depending upon the constants chosen in the equations the maximum bound control force in the $\rho_i$ direction will either be controlled through the hyperbolic or exponential term in the steering potential equation. The equations have to be evaluated to determine if either the hyperbolic or exponential term dominates as shown in Fig. 9 (i) and (ii). Considering the case when $\mu > 0$ with constants chosen so that the hyperbolic term dominates then, $|\nabla_i U^S(\rho_i)|_{\text{max}} = C_h$. If, however, the exponential term dominates then $|\nabla_i U^S(\rho_i)|_{\text{max}}$ can be found numerically. In the $z$ direction, $|\nabla_i U^S(z_i)|_{\text{max}} = C_z$ as shown in Fig. 7 (ii).

The repulsive potential is a bound force that has a maximum value equal to $C_R/L_R$ that occurs when $x_{ij} = 0$. This would, however, occur when two spacecraft are in the same position and therefore would have collided. The realistic maximum control force would therefore be $(u_i^R)_{\text{max}} = C_R/L_R \exp^{-|x_{ij}|_{\text{min}}/L_R}$ where, $|x_{ij}|_{\text{min}} = |x_i - x_j|_{\text{min}}$, is the minimum separation distance between both spacecraft without colliding as shown in Fig. 10 (ii) for example.

The maximum control force is therefore;

$$|u^R| = |\nabla_i U^R(x_{ij})|_{\text{max}} = \frac{C_R}{L_R} \exp^{-|x_{ij}|_{\text{min}}/L_R}$$

where, $|x_{ij}|_{\text{min}} = L_R \ln \left( \frac{2C_R}{mV_m^2} \right)$ and $V_m$ can assumed to be the initial speed of the spacecraft if the the dissipative

Fig. 7. Hyperbolic Control Force: (i) $\rho_i$ direction ($C_h = 1$) (ii) $z_i$ direction ($C_z = 1$)

and as $z_i \to \infty$, $u_z \to -C_z$ as shown in Fig. 7.

If we now consider the exponential control force as shown in Eq. 38;

$$u_e = -\nabla_i U_e(\rho_i, z_i) = \left[ 2\mu \frac{C_e}{L_e} (\rho_i - r) \exp^{-|\rho_i - r|^2/L_e}, 0 \right]^T$$

The bound steering potential control force is then;

$$|u^S| = |\nabla_i U^S(x_{ij})|_{\text{max}} \leq \left[ (\nabla_i U^S(\rho_i)_{\text{max}})^2 + (\nabla_i U^S(z_i)_{\text{max}})^2 \right]^{0.5}$$

(39)

Fig. 8. Exponential Control Force ($\mu = 1$, $C_e = 1$ and $L_e = 1$)

Fig. 9. Steering Potential Control Force: (i) $u_h$ dominating (ii) $u_e$ dominating
constant $\sigma$ is large as discussed in section II B.

The dissipative force, $u^d$, is bound by the maximum speed, $V_m$. Therefore:

$$|u^d| = |\sigma v_i|_{max} \leq \sigma V_m \quad (41)$$

The maximum total force that the actuator will generate is therefore:

$$|u_i| \leq |\nabla_i U^S(x_i)| + |\nabla_i U^R(x_{ij})| + |\sigma v_i| \quad (42)$$

If the steering potential is dominated by the hyperbolic term, the maximum control force is:

$$|u_i| \leq |\nabla_i U^S(x_i)| + |\nabla_i U^R(x_{ij})| + |\sigma v_i|$$

$$\leq \sqrt{C_h^2 + C_z^2 + \frac{C_r}{L_r} \exp^{-|x_i|_{min}/L_r} + \sigma V_m} \quad (43)$$

If, however, the steering potential is dominated by the exponential term, $|\nabla_i U^S(x_i)|$ will have to be evaluated with $|\nabla_i U^S(z_{ij})|_{max} = C_z$, $|\nabla_i U^R(x_{ij})| = \frac{C_r}{L_r} \exp^{-|x_{ij}|_{min}/L_r}$ and $|\sigma v_i| = \sigma V_m$.

From the results it can be seen that the desired formations are formed during the simulation. From section II A we know that the minimum separation distance between the spacecraft occurs when the spacecraft is traveling at its maximum speed equal to $L_r \ln \left(\frac{2C_r V_m}{m V_m} \right)$. During the formation of the first two stages the maximum bound control force acting is equal to that given in Eq. 43. Similarly in the formation of the double ring state when the steering potential is influenced by both the hyperbolic and exponential term, as the hyperbolic term dominates the maximum bound control force is also given by Eq. 43. The control force calculated from the simulation is given in Fig. 11 and summarised in Table II with a comparison to the upper bound estimated previously.

From the results shown in Fig. 11 it can be seen that the maximum control force was found to occur at the start of simulation of each formation as at this point the spacecraft are moving at their maximum velocity. In Fig. 11 (i) it can be seen that as each spacecraft are driven to the equilibrium position short range repulsion occurs as they interact agreeing well with the scale separation explained in section II B so that the spacecraft move under the influence of a long-range steering potential but with short range collisions. From Table II it can also be seen that
the maximum simulated control force during each formation is less than the maximum analytical bound control force. A real system could therefore be designed in such a way that the actuator saturation can be avoided so that the desired formation will form.

V. CONCLUSION

We have shown that the control of spacecraft flying in formation can be achieved through the use of the artificial potential function method. We have extended previous research in this area through the use of bifurcation theory to demonstrate that through a simple parameter change a formation of spacecraft can be made to alter their configuration. To ensure that desired behaviours always occur the stability of the system is proven mathematically through dynamical systems theory. In order to overcome the real problem of actuator saturation we have shown how a bound control force can be achieved through a hyperbolic/exponential function and demonstrated this for a system of 20 spacecraft of mass 10 kg and maximum speed of 0.1 m/s. The control force achieved in simulation was found to be smaller than the analytical solution so that a real system could be designed in such a way that the real problem of actuator saturation can be avoided.

REFERENCES