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 Hard copy (HC) 6.00  
 Microfiche (MF) 1.25

REPORT NO. SM-46346  
 THOR-AGENDA LONGITUDINAL  
 MODE COMPUTATIONS  
 10 DECEMBER 1964

MISSILE & SPACE SYSTEMS DIVISION  
 DOUGLAS AIRCRAFT COMPANY, INC.  
 SANTA MONICA, CALIFORNIA

FACILITY FORM 802

N65-26084  
(ACCESSION NUMBER)

204  
(PAGES)

Gr 6 3368  
(NASA CR OR TX OR AD NUMBER)

\_\_\_\_\_  
(THRU)

1  
(CODE)

32  
(CATEGORY)



ABSTRACT

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In conjunction with planned vibration testing at the Langley Research Center, the first three longitudinal frequencies and mode shapes of their Thor-Agena test vehicle are predicted in this study for several test configurations. A bar idealization of structure is employed and the iterative procedure of Myklestad is used to obtain numerical solutions. These calculations are made with a standard Douglas program (DB 11) commonly used for such analyses.

*Author*

DESCRIPTORS

Thor-Agena  
Longitudinal Oscillations  
Myklestad's Method

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NOMENCLATURE

|                             |  |
|-----------------------------|--|
| X                           | Coordinate Axis  |
| Y                           | Coordinate Axis  |
| Z                           | Coordinate Axis  |
| $F_x, M_x$                  | Coordinate Force and Moment  |
| $F_y, M_y$                  | Coordinate Force and Moment  |
| $F_z, M_z$                  | Coordinate Force and Moment  |
| $\theta$                    | Rotation Angle about X Axis  |
| $\alpha$                    | Rotation Angle about Y Axis  |
| $\phi$                      | Rotation Angle about Z Axis  |
| EI                          | Bending Stiffness  |
| $A_s E$                     | Shear Stiffness  |
| GJ                          | Torsional Stiffness  |
| $\bar{x}, \bar{y}, \bar{z}$ | Beam Element Center of Gravity Coordinates with respect to Element Coordinates $x_i, y_i, z_i$ |
| $\omega$                    | A Circular Frequency   |
| {S}                         | State Vector at a Section  |
| [A]                         | Transfer Matrix  |
| *                           | Indicates Matrix Transpose in Section 1.0  |
| Root                        | Beam Boundary at Largest Value of X  |
| Tip                         | Beam Boundary at Smallest Value of X   |

Other symbols are defined as they are introduced in the text.



## INTRODUCTION

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The Langley Research Center (LRC) is currently investigating certain aspects of the longitudinal oscillations associated with several liquid propellant booster combinations. In connection with this investigation LRC plans a series of vibration tests on the Thor, an Agena and a combined Thor-Agena test vehicle. One parameter of considerable interest in these tests will be the natural frequencies of the test vehicle (s) during longitudinal oscillation. A commonly used analytical method for predicting these frequencies idealizes the structure as a bar such that the one-dimensional wave equation applies for elements of the bar. Even with this idealization, numerical analysis techniques are required to obtain solutions since the structural properties are neither uniform nor linear in most cases. The purpose of this report is to provide natural frequencies for the LRC test vehicle (s) resulting from such an idealization. In addition to the natural frequencies, the associated normal modes of **oscillation (mode shapes)** are also provided. The numerical solutions are obtained using a standard production program (DB 11) developed by Douglas for use with the IBM 7094 digital computer. This is an existing Douglas program, widely used in the Missiles and Space Systems Division. The first portion of this report is a monograph describing the program. The monograph begins the mathematical model with the transfer matrix between elements of the bar. The rows of this matrix correspond to writing the one dimensional wave equation as two first order equations in their finite difference form.

The structural properties of the LRC test vehicle (s) were compiled as a part of this study for use in the computation of natural frequencies and mode shapes. A number of weight and stiffness configurations simulating various flight times were analyzed using these data and the bar idealization previously mentioned. This work was done under contract to LRC and is restricted to those cases and the idealization desired by the Langley Research Center.

## 1.0 PROGRAM MONOGRAPH

### 1.1 Introduction

The DAC digital program DB11, written for the IBM 7054 computer, is the principal numerical tool used for determining the mode shapes and natural frequencies of beam type structures by the Missile and Space Systems Division. The basic element or building block in the program is a Timoshenko beam element with provisions for particularizing this element to suit the needs of a given problem. The numerical technique employed in the program is Myklestad's method. This method, published for the Bernoulli-Euler beam by Myklestad in 1944, has received wide attention in the literature<sup>1,2</sup> of beam dynamics and will be outlined only briefly here. In essence the method utilizes the linear transformation that exists between adjacent elements of a beam to relate conditions at the beam boundaries in terms of a circular frequency. In the process of specifying known boundary conditions, a determinant containing this frequency is defined. The zeros of this determinant yield the natural frequencies.

### 1.2 Mathematical Model

A description of the basic element in the DB11 program will be provided in terms of the linear transformation relating the state of adjacent sections in the beam. Conditions at a section are given by a (12 x 1) state vector  $S$  which contains three orthogonal forces, moments, deflections, and rotations. The relation between sections is:

$$\{S_i\} = [A_i] \{S_{i+1}\} \quad (1)$$

where  $A_i$  is the matrix representation of the linear transformation between sections. The coordinate system used by the program in this formulation is:

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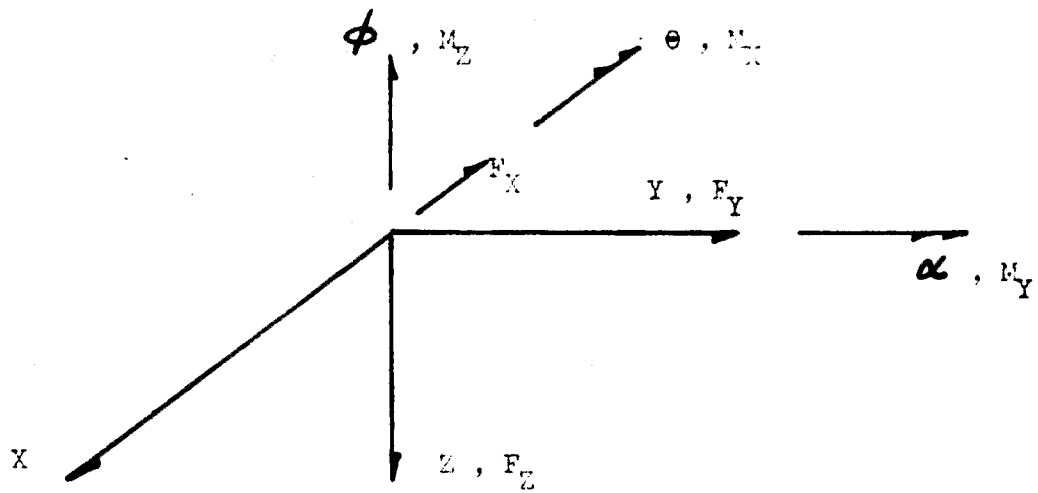


Figure 1

In this coordinate system the program defines the matrices of Equation (1) as:

$$A_i = \begin{bmatrix} L_{21} & 0 \\ G_1 & L_{11} \end{bmatrix} + \omega^2 \begin{bmatrix} M_{31} \\ 0 \end{bmatrix} \begin{bmatrix} G_1 & L_{11} \end{bmatrix}$$

and

$$\{S_i\} = \{S\}_i = \begin{Bmatrix} F_Z \\ M_Y \\ F_X \\ M_X \\ F_Y \\ M_Z \\ Z \\ \alpha \\ X \\ \theta \\ Y \\ \phi \end{Bmatrix}_i$$

where

$$L_{1i} = \begin{bmatrix} 1 & L_i & 0 & 0 & 0 & 0 \\ 0 & 1 & 0 & 0 & 0 & 0 \\ 0 & 0 & 1 & 0 & 0 & 0 \\ 0 & 0 & 0 & 1 & 0 & 0 \\ 0 & 0 & 0 & 0 & 1 & L_i \\ 0 & 0 & 0 & 0 & 0 & 1 \end{bmatrix}$$

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$$L_{2i} = \begin{bmatrix} 1 & 0 & 0 & 0 & 0 & 0 \\ -L_i & 1 & 0 & 0 & 0 & 0 \\ 0 & 0 & 1 & 0 & 0 & 0 \\ 0 & 0 & 0 & 1 & 0 & 0 \\ 0 & 0 & 0 & 0 & 1 & 0 \\ 0 & 0 & 0 & 0 & -L_i & 1 \end{bmatrix}$$

$$C_i = \begin{bmatrix} C_{ZZ} & C_{Z\alpha} & 0 & 0 & 0 & 0 \\ C_{\alpha Z} & C_{\alpha\alpha} & 0 & 0 & 0 & 0 \\ 0 & 0 & C_{XX} & 0 & 0 & 0 \\ 0 & 0 & 0 & C_{\theta\theta} & 0 & 0 \\ 0 & 0 & 0 & 0 & C_{YY} & C_{Y\phi} \\ 0 & 0 & 0 & 0 & C_{\phi Y} & C_{\phi\phi} \end{bmatrix}_i$$

$$G_i = -I_{11} C_i$$

$$M_{S_i} = \begin{bmatrix} m & S_{Z\alpha} & 0 & S_{Z\theta} & 0 & 0 \\ S_{\alpha Z} & I_{\alpha\alpha} & S_{\alpha X} & P_{\alpha\theta} & 0 & P_{\alpha\phi} \\ 0 & S_{X\alpha} & m & 0 & 0 & S_{Y\phi} \\ S_{\theta Z} & P_{\theta X} & 0 & I_{\theta\theta} & S_{\theta Y} & P_{\theta\phi} \\ 0 & 0 & 0 & S_{Y\theta} & m & S_{Y\phi} \\ 0 & P_{\phi\alpha} & S_{\phi X} & P_{\phi\theta} & S_{\phi Y} & I_{\phi\phi} \end{bmatrix}_i$$

The following element definitions apply.

$$L_i = \text{length of element } i$$

$$C_{ZZI} = \frac{L_i^3}{3 (I_{LY})_i} + \frac{L_i v_i}{(A_S G)_i}$$

$$C_{Z\alpha}_i = C_{\alpha Z} = -L_i^2 / (2 I_{LY})_i$$

$$C_{\alpha\alpha i} = L_i / (I_{LY})_i$$

$$C_{\alpha X i} = L_i / (A_S B)_i$$

$$C_{\theta\theta i} = L_i / (G J_X)_i$$

$$C_{\phi\phi} = L_i / (I_{LZ})_i$$

$$C_{YYI} = \frac{L_i^3}{3 (I_{LZ})_i} + \frac{L_i u_i}{(A_S G)_i}$$

$$C_{Y\phi}_i = C_{\phi Y} = -\frac{L_i^2}{2 (I_{LZ})_i}$$

$$S_{\bar{X}} = S_{Z\alpha} = S_{Y\phi} = S_{\alpha Z} = S_{\phi Y}$$

$$S_{\bar{Y}} = S_{Z\theta} = S_{X\phi} = S_{\theta Z} = S_{\phi X}$$

$$S_{\bar{Z}} = S_{X\alpha} = -S_{Y\theta} = S_{\alpha X} = -S_{\theta Y}$$

$P_{ab} = P_{ba}$  = product of inertia in the (a,b) plane

The program determines the size of the transfer matrix required for the degrees of freedom present in a given problem and works with this matrix rather than the (12x12) general case matrix. For example, if three degrees of freedom ( $\alpha, \alpha, \theta$ ) are admitted the matrix equation (1) becomes;

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$$\begin{Bmatrix} F_Z \\ M_Y \\ M_X \\ Z \\ \alpha \\ \theta \end{Bmatrix}_i = \begin{bmatrix} A_i \\ (6 \times 6) \end{bmatrix} \begin{Bmatrix} F_Z \\ M_Y \\ M_X \\ Z \\ \alpha \\ \theta \end{Bmatrix}_{i+1}$$

and

$$\{S\}_{\text{Root}} = \prod_i^R [A]_i \{S\}_{\text{Tip}} = [\bar{A}] \{S\}_{\text{Tip}}$$

If the boundary conditions are,

$$\begin{array}{l} \text{Root} \quad F_Z = M_Y = \theta = 0 \\ \text{Tip} \quad M_X = Z = \alpha = 0 \end{array}$$

the columns of  $\bar{A}$  corresponding to  $(M_Y, Z, \theta)$  and the rows of  $\bar{A}$  corresponding to  $(M_X, Z, \alpha)$  may be deleted to form the Frequency Determinant.

$$\begin{Bmatrix} 0 \\ 0 \\ M_X \\ Z \\ \alpha \\ 0 \end{Bmatrix}_{\text{Root}} = \begin{bmatrix} a_{11} & a_{12} & a_{13} & a_{14} & a_{15} & a_{16} \\ a_{21} & a_{22} & a_{23} & a_{24} & a_{25} & a_{26} \\ a_{31} & a_{32} & a_{33} & a_{34} & a_{35} & a_{36} \\ a_{41} & a_{42} & a_{43} & a_{44} & a_{45} & a_{46} \\ a_{51} & a_{52} & a_{53} & a_{54} & a_{55} & a_{56} \\ a_{61} & a_{62} & a_{63} & a_{64} & a_{65} & a_{66} \end{bmatrix} \begin{Bmatrix} F_Z \\ 0 \\ M_X \\ 0 \\ \alpha \\ 0 \end{Bmatrix}_{\text{Tip}}$$

The resulting equation is:

$$\begin{Bmatrix} 0 \\ 0 \\ 0 \end{Bmatrix} = \begin{bmatrix} a_{11} & a_{13} & a_{15} \\ a_{21} & a_{23} & a_{25} \\ a_{31} & a_{33} & a_{35} \end{bmatrix} \begin{Bmatrix} F_Z \\ M_X \\ \alpha \end{Bmatrix}_{\text{Tip}} = \begin{bmatrix} \bar{A} \end{bmatrix} \begin{Bmatrix} F_Z \\ M_X \\ \alpha \end{Bmatrix}_{\text{Tip}}$$

the determinant  $\bar{A}$  is a polynomial in the frequency  $\omega$  and its roots correspond to the desired natural frequencies

Two variations of the basic  $A_i$  transfer matrix are possible with DBII. One of these variations permits a bend in the beam and the other provides for the attachment of a branch beam. In such cases only the transfer matrix at station (i) is affected. A bend in the beam requires a point transformation of the affected  $A_i$  denoted by  $T_i$ .

$$A_i = \begin{bmatrix} T_i & 0 \\ 0 & T_i \end{bmatrix} \begin{bmatrix} L_{21} & 0 \\ G_i & L_{11} \end{bmatrix} - \omega^2 \begin{bmatrix} M_{S1} \\ 0 \end{bmatrix} \begin{bmatrix} T_i \end{bmatrix} \begin{bmatrix} G_i & L_{11} \end{bmatrix}$$

A branch beam requires this and the continuity equations at the intersection. The branch beam is treated exactly as the basic beam except that end conditions at the intersection are set by the continuity conditions. A matrix  $\bar{A}$  denoted  $\bar{A}_N$  is determined for the branch beam. The columns of  $\bar{A}_N$  corresponding to zero conditions at the tip of the branch are deleted and the resulting matrix is partitioned into two square matrices denoted by  $B_N$  and  $C_N$ . The  $B_N$  matrix corresponds to the force equations and  $C_N$  corresponding to the deflection equations. Denoting the point transformation for the branch by  $T_{N1}$ , the change to the affected basic beam transfer matrix  $A_i$  is:

$$A_i'' = \begin{bmatrix} I & B_N \\ 0 & I \end{bmatrix} A_i$$

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where

$$M_{Ni}^* = T_{Ni}^* B_N C_N^{-1} T_{Ni}^*$$

The frequency determinant involves only the coordinates of the basic beam. The transformation implicit in this formulation has a first order singularity for each branch.

### 1.3 Program Input Characteristics

The idealization of weight and stiffness characteristics for input to the program are on an element basis. The weight distribution, defined by a series of straight lines, is integrated by the program over each element and the total lumped at the element center of gravity. The stiffness distribution is considered constant over each element and only the magnitude for each element is input. Provisions are available for the input of concentrated weights and equivalent springs in addition to the distributed input.

The boundary conditions at the ends of the beam are specified as zero or free for each component of the state vector at the ends. The number of degrees of freedom (one to six) is also specified. The number of modes to be computed is an input variable. Normalization is permitted on a single variable at an arbitrary station and all other variables are computed with this same scaling of the transfer matrix.

### 1.4 Longitudinal Oscillations

A special case of the general transfer matrix is that for pure longitudinal oscillations. The only degree of freedom admitted is (X) and the resulting transfer matrix is;

$$\begin{bmatrix} A_i \end{bmatrix} = \begin{bmatrix} 1 - \omega_m^2 C_{XX}^m & \\ -C_{XX} & 1 \end{bmatrix}$$

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or if an equivalent spring is substituted for  $C_{XX}$ ,

$$\begin{bmatrix} A_i \end{bmatrix} = \begin{bmatrix} \frac{1 - \omega_m^2}{K} & , & \omega_m^2 \\ 1 / K & , & 1 \end{bmatrix}_i$$

The special case of longitudinal oscillations with an end spring boundary condition can be represented in several ways using the program with perhaps the most straight forward being a grounded branch beam attached arbitrarily close to the end of the beam. Five digit accuracy has been obtained in test cases with greater numerical accuracy possible if desired. The alteration to the affected transfer matrix in this formulation is;

$$\begin{bmatrix} A_i'' \end{bmatrix} = \begin{bmatrix} 1 & , & -\bar{K} \\ 0 & , & 1 \end{bmatrix}_i \begin{bmatrix} \frac{1 - \omega_m^2}{K} & , & \omega_m^2 \\ -1 / K & , & 1 \end{bmatrix}_i$$

$$\begin{bmatrix} A_i'' \end{bmatrix} = \begin{bmatrix} \frac{1 - \omega_m^2 + \bar{K} / K}{K} & , & \omega_m^2 - \bar{K} \\ -1 / K & & 1 \end{bmatrix}_i$$

where  $\bar{K}$  is the end spring. The representation of the spring mass liquid propellants is also effected using the branch beam option. The alteration to the affected transfer matrix for this case is;

$$\begin{bmatrix} A_i^n \\ A_i^1 \end{bmatrix} = \begin{bmatrix} 1 & , & \frac{\omega^2 \bar{m}}{1 - \omega^2 \bar{m}} \\ 0 & , & 1 \end{bmatrix}_i \begin{bmatrix} 1 - \frac{\omega^2 \bar{m}}{K} & , & \omega^2 \bar{m} \\ -1/K & , & 1 \end{bmatrix}_i$$

$$\begin{bmatrix} A_i^n \\ A_i^1 \end{bmatrix} = \begin{bmatrix} 1 - \frac{\omega^2}{K} \left( m + \frac{\bar{m}}{1 - \omega^2 \bar{m}} \right) & , & \omega^2 \left( m + \frac{\bar{m}}{1 - \omega^2 \bar{m}} \right) \\ -1/K & , & 1 \end{bmatrix}_i$$

where  $\bar{m}$  is the sprung mass and  $\bar{K}$  is the branch spring. The transformation singularity mentioned earlier is evident in this  $A_i^n$  matrix. It produces an extraneous asymptote in the frequency determinant whose effect is entirely local.

### 1.5 Computation of Mode Shapes and Frequencies

The numerical solution for natural frequencies is the iterative procedure of Myklestad. The frequency range of interest is specified, a search increment given and the desired accuracy level set by the input. The frequency determinant is evaluated at each frequency located by the search increment. This procedure generates a "null plot" or locus of the determinant over a range of frequencies. The points at which the null plot crosses zero are the roots. When a crossing is detected between two search increments, the program iterates on frequency until the input accuracy level is satisfied. The program then continues the null plot until the desired number of modes have been located or until the frequency range input has been swept. After locating the natural frequencies, the state vector at each station is computed by substituting the natural frequencies into the transfer matrices. This procedure generates the

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modal forces and shapes. An orthogonality check is made by computing an  $N \times N$  "modal mass" matrix, where  $N$  is the number of modes. The elements of this matrix are  $V_m^* M V_n$  where  $m$  and  $n$  range from 1 to  $N$ . The  $V$  matrices are formed from rows of the  $G_i$  matrices of a given mode where  $i$  ranges over the length of the beam. The magnitude of the off diagonal terms in the modal mass matrix indicate the degree of orthogonality achieved. Typical longitudinal oscillation cases have off diagonal terms that are on the order of  $10^{-5}$  times the main diagonal terms or smaller.

## 2.0 TEST VEHICLE STRUCTURAL DATA

The weight and stiffness properties of the test vehicle(s) were determined from existing Douglas documentation and information obtained from the Langley Research Center. A representative of the Douglas Weight Control Section inspected the test vehicle(s) during the study and collected available data from Langley. These data include photographs of the vehicle components, results of load cell weight measurements, a partial set of drawings and information on planned ballasting. On the basis of this information the weight and stiffness distributions of this section were compiled.

### 2.1 Thor

The particular Thor booster being used in the IRC tests is a DM-18A booster. This vehicle has been partially stripped of components for one portion of the test and ballasted to simulate a DCV-2A booster for the remainder of the testing. In both cases, the transition section (Station 151 forward) is not present. For purposes of the test, the transition section has been incorporated in the Agena vehicle.

#### 2.1.1 DM-18A Test Vehicle Weights

##### General Configuration:

- No guidance section
- No equipment in center section
- No vernier engines or fireshields
- No exhaust extension
- No thrust chamber on engine (B-3 Block I)
- No engine actuators
- No tunnels or wires

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Distributed Weight Coordinates:

| <u>Station</u> | <u>Dead Load - lb./in.</u> | <u>Dead Load - lb./in.</u> |
|----------------|----------------------------|----------------------------|
| 151.0          | 0                          | 2.508                      |
| 336.0          | 4.128                      | 5.506                      |
| 369.0          | 6.072                      | 3.657                      |
| 600.0          | 3.308                      | .074                       |
| 636.7          | 17.770                     | 8.025                      |
| 722.4          | 10.402                     | 0                          |

Distributed weight = 2,776 pounds at station 496.1.

Cantilevered Weights:

1. Fuel Tank Forward Bulkhead
2. Fuel Tank Aft Bulkhead
3. Liquid Oxygen Tank Forward Bulkhead
4. Liquid Oxygen Tank Aft Bulkhead
5. Main Engine without Thrust Chamber

| <u>Ident.</u> | <u>Wt. lbs.</u> | <u>C.G. Sta-in.</u> | <u>Cent. Sta-in.</u> | <u>Moment</u> | <u>Direction</u> |
|---------------|-----------------|---------------------|----------------------|---------------|------------------|
| 1             | 56              | 148.4               | 153.5                | 280           | CCW              |
| 2             | 85              | 345.1               | 343.5                | 986           | CW               |
| 3             | 129             | 365.0               | 571.5                | 639           | CCW              |
| 4             | 124             | 610.8               | 600.0                | 1,350         | CW               |
| 5             | <u>1,134</u>    | <u>624.9</u>        | 636.7                | 20,639        | CW               |
|               | 1,527           | 591.2               |                      |               |                  |

Concentrated Weights:

HP Bottles = 131 pounds at station 620.7

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Weight Summary:

|                    | <u>Weight - lbs.</u> | <u>Station - in.</u> |
|--------------------|----------------------|----------------------|
| Distributed Loads  | 2,113                | 491.5                |
| Cantilevered Loads | 1,327                | 901.2                |
| Concentrated Loads | 111                  | 601.7                |
|                    | <u>4,434</u>         | <u>999.9</u>         |

2.1.2 DSV-2A Test Vehicle Weights

General Configuration:

- No guidance section
- No equipment in center section\*
- No vernier engines or shields\*
- No exhaust extension
- No thrust chamber on engine (B-3 Block I)
- No engine actuators (simulated by ballast)

Distributed Weight Coordinates:

| <u>Station</u> | <u>Dead Load - lb/in.</u> | <u>Dead Load - lb/in.</u> |
|----------------|---------------------------|---------------------------|
| 151.0          | 0                         | 3.016                     |
| 336.0          | 4.872                     | 5.854                     |
| 369.0          | 6.272                     | 3.907                     |
| 600.0          | 3.624                     | 1.305                     |
| 636.7          | 17.712                    | 2.673                     |
| 722.4          | 10.223                    | 0                         |

Distributed weight = 2,982 pounds at station 491.5.

\*Simulated by Ballast.

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Cantilevered Weights:

- 1 Fuel Tank Forward Bulkhead
- 2 Fuel Tank Aft Bulkhead
- 3 Liquid Oxygen Tank Forward Bulkhead
- 4 Liquid Oxygen Tank Aft Bulkhead
- 5 Main Engine without Thrust Chamber plus Shaker Attachment

| <u>Ident.</u> | <u>Wt-Lbs.</u> | <u>C.G. Sta-in.</u> | <u>Cent. Sta-in.</u> | <u>Moment</u> | <u>Direction</u> |
|---------------|----------------|---------------------|----------------------|---------------|------------------|
| 1             | 56             | 141.4               | 153.5                | 280           | CCW              |
| 2             | 85             | 345.1               | 333.5                | 986           | CW               |
| 3             | 129            | 365.0               | 371.5                | 539           | CCW              |
| 4             | 125            | 613.8               | 600.0                | 1,350         | CW               |
| 5             | <u>1,871</u>   | <u>657.5</u>        | <u>686.7</u>         | <u>26,564</u> | <u>CW</u>        |
|               | 1,665          | 598.4               |                      |               |                  |

Concentrated Weights:

|                   |   |                             |              |
|-------------------|---|-----------------------------|--------------|
| HP Bottles        | - | 131 pounds at Station       | 620.7        |
| CS Ballast        | - | 121 pounds at Station       | 591.7        |
| Eng. Sec. Ballast | - | <u>55 pounds at Station</u> | <u>722.4</u> |
|                   |   | 608                         | 626.1        |

Weight Summary:

|                    | <u>Weight-lbs.</u> | <u>Station-in.</u> |
|--------------------|--------------------|--------------------|
| Distributed Loads  | 2,382              | 491.5              |
| Cantilevered Loads | 1,665              | 598.4              |
| Concentrated Loads | <u>608</u>         | <u>626.1</u>       |
|                    | 5,255              | 540.9              |

2.1.3 Thor Test Vehicle Stiffness Properties

The same stiffness data applies to both the partially stripped DM-18A and DSV-2A boosters. Since the testing will be at room temperature, all data given are for room temperature conditions. Although the stiffness



distribution is not everywhere linear, there are only small deviations from linearity. The distribution shown here is the piecewise linear distribution used in all numerical work of the report.

Stiffness Distribution Coordinates:

| <u>Station</u> | <u>AE - lbs/in.</u>     | <u>AE - lbs/in.</u>     |
|----------------|-------------------------|-------------------------|
| 151.0          | 0                       | .196 x 10 <sup>9</sup>  |
| 158.08         | .196 x 10 <sup>9</sup>  | .174 x 10 <sup>9</sup>  |
| 175.0          | .174 x 10 <sup>9</sup>  | .178 x 10 <sup>9</sup>  |
| 200.0          | .178 x 10 <sup>9</sup>  | .1855 x 10 <sup>9</sup> |
| 250.0          | .1855 x 10 <sup>9</sup> | .201 x 10 <sup>9</sup>  |
| 300.0          | .201 x 10 <sup>9</sup>  | .214 x 10 <sup>9</sup>  |
| 325.0          | .214 x 10 <sup>9</sup>  | .222 x 10 <sup>9</sup>  |
| 333.5          | .222 x 10 <sup>9</sup>  | .224 x 10 <sup>9</sup>  |
| 335.0          | .224 x 10 <sup>9</sup>  | .189 x 10 <sup>9</sup>  |
| 365.0          | .189 x 10 <sup>9</sup>  | .200 x 10 <sup>9</sup>  |
| 600.0          | .200 x 10 <sup>9</sup>  | .184 x 10 <sup>9</sup>  |
| 636.7          | .184 x 10 <sup>9</sup>  | .354 x 10 <sup>9</sup>  |
| 670.0          | .354 x 10 <sup>9</sup>  | .303 x 10 <sup>9</sup>  |
| 687.5          | .303 x 10 <sup>9</sup>  | .304 x 10 <sup>9</sup>  |
| 710.0          | .304 x 10 <sup>9</sup>  | .334 x 10 <sup>9</sup>  |
| 722.4          | .334 x 10 <sup>9</sup>  | 0                       |

The idealization used to compute natural frequencies and mode shapes in this report assumes the fuel and oxidizer mass are elastically coupled to the vehicle structure by linear springs. The fuel is mounted on one spring and the oxidizer on another, each representing elasticity in the particular tank (bottom) bulkhead. The calculations were made using four sets of spring constants; infinite, twice nominal, half nominal and nominal. The term nominal here refers to the spring constants normally

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used by Douglas in any Thor calculations. They are the results of a theoretical analysis which will not be developed in this report.

| <u>Spring Constant</u> | <u>Fuel (lb/in)</u>  | <u>Oxidizer (lb/in)</u> |
|------------------------|----------------------|-------------------------|
| Infinite               | $\infty$             | $\infty$                |
| Nominal                | $1.357 \times 10^6$  | $1.528 \times 10^6$     |
| Twice Nominal          | $2.714 \times 10^6$  | $3.056 \times 10^6$     |
| Half Nominal           | $0.6785 \times 10^6$ | $0.764 \times 10^6$     |

## 2.2 Agena

The Agena test vehicle is a simulated Agena B. The tank section is from an Agena B however other sections differ significantly. The test vehicle is geometrically similar to the Agena B but the stiffness properties, especially in the adapter section, are quite different in magnitude.

### 2.2.1 Simulated Agena B Weights

#### General Configuration:

No Agena Payload

Forward Equipment Rack, Equipment\*

Tank Section Complete

Aft Midbody Section Complete

Aft Rack and Engine, Equipment\*

Thor-Agena Adapter - Complete

Thor Transition Section included is considered as part of the Agena for this test.

\*Partially simulated by ballast.

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Distributed Weight Coordinates:

| <u>Station</u> | <u>Dead Load-lb/in.</u> | <u>Dead Load-lb/in.</u> |
|----------------|-------------------------|-------------------------|
| -138.7         | 0                       | 7.886                   |
| -111.9         | 7.886                   | 9.071                   |
| - 88.5         | 9.182                   | 1.296                   |
| - 83.4         | 2.681                   | 1.938                   |
| - 73.6         | 1.938                   | 3.458                   |
| - 44.7         | 3.117                   | 1.834                   |
| - 11.1         | 1.834                   | 3.957                   |
| - 5.9          | 3.480                   | 5.044                   |
| 6.0            | 4.234                   | 7.268                   |
| 17.1           | 6.669                   | 4.961                   |
| 64.1           | 6.590                   | 2.840                   |
| 107.0          | 3.138                   | 0                       |

Total = 1,181 pounds at station -30.0

Thor Transition Section

|     |        |        |
|-----|--------|--------|
| 107 | 0      | 3.537  |
| 141 | 14.847 | 13.635 |
| 151 | 11.595 | 0      |

439 pounds at Thor Station 132.8

Cantilevered Weights:

- 1 Engine
- 2 H<sub>e</sub> and Bottle (simulated)
- 3 N<sub>2</sub> and Bottle (simulated)
- 4 Ullage Rockets (simulated)

|   | <u>Weight</u> | <u>C.G. Station</u> | <u>Cant. Station</u> |
|---|---------------|---------------------|----------------------|
| 1 | 298           | 56.4                | 26.2                 |
| 2 | 32            | 72.4                | 64.1                 |
| 3 | 72            | 72.4                | 64.1                 |
| 4 | <u>65</u>     | <u>73.4</u>         | 64.1                 |
|   | 467           | 62.3                |                      |

Concentrated Weights:

| <u>Weight</u> | <u>Station</u> |
|---------------|----------------|
| 55            | -116.5         |
| 25            | -111.5         |
| 104           | -107.5         |
| <u>10</u>     | <u>-106.5</u>  |
| 194           | -110.5         |

Weight Summary:

|                   | <u>Weight-lbs.</u> | <u>Station-in.</u> |
|-------------------|--------------------|--------------------|
| Distributed Load  | 1,181              | -30.0              |
| Cantilevered Load | 467                | 62.3               |
| Concentrated Load | <u>194</u>         | <u>-110.5</u>      |
|                   | 1,842              | -15.1              |
|                   | <u>439</u>         | <u>132.8</u>       |
|                   | 2,281              | 13.4               |

2.2.2 Simulated Agena B Stiffness Properties

As for the Thor test vehicle, all properties given are room temperature values. The propellant tank arrangement on the Agena B is a tank within a tank such that only one tank bottom spring has been used in the idealization of the vehicle. The IRFNA oxidizer is mounted on this spring.

Stiffness Distribution Coordinates:

| <u>Station</u> | <u>AE - lbs/in.</u>     | <u>AE - lbs/in.</u>     |
|----------------|-------------------------|-------------------------|
| -138.7         | 0                       | .130 x 10 <sup>9</sup>  |
| -137.1         | .130 x 10 <sup>9</sup>  | .1284 x 10 <sup>9</sup> |
| -114.8         | .1284 x 10 <sup>9</sup> | .1406 x 10 <sup>9</sup> |
| - 87.8         | .1406 x 10 <sup>9</sup> | .118 x 10 <sup>9</sup>  |
| - 73.3         | .118 x 10 <sup>9</sup>  | .1135 x 10 <sup>9</sup> |
| - 52.6         | .1135 x 10 <sup>9</sup> | .128 x 10 <sup>9</sup>  |
| - 32.6         | .128 x 10 <sup>9</sup>  | .143 x 10 <sup>9</sup>  |
| - 11.1         | .143 x 10 <sup>9</sup>  | .1474 x 10 <sup>9</sup> |
| - 5.8          | .1474 x 10 <sup>9</sup> | .1772 x 10 <sup>9</sup> |
| 5.9            | .1772 x 10 <sup>9</sup> | .1986 x 10 <sup>9</sup> |
| 88.9           | .1986 x 10 <sup>9</sup> | .1533 x 10 <sup>9</sup> |
| 90.0           | .1533 x 10 <sup>9</sup> | .1575 x 10 <sup>9</sup> |
| 107.0          | .1575 x 10 <sup>9</sup> | .220 x 10 <sup>9</sup>  |
| 117.0          | .2220 x 10 <sup>9</sup> | .190 x 10 <sup>9</sup>  |
| 130.0          | .190 x 10 <sup>9</sup>  | .197 x 10 <sup>9</sup>  |
| 140.0          | .197 x 10 <sup>9</sup>  | .248 x 10 <sup>9</sup>  |
| 151.0          | .248 x 10 <sup>9</sup>  | 0                       |

The same set of tank bottom spring constants namely; infinite, twice nominal, half nominal and nominal were used for the IRFNA spring.

| <u>Spring Constant</u> | <u>IRFNA (lbs/in)</u>   |
|------------------------|-------------------------|
| Infinite               | $\infty$                |
| Nominal                | 9.000 x 10 <sup>5</sup> |
| Twice Nominal          | 1.800 x 10 <sup>6</sup> |
| Half Nominal           | 4.500 x 10 <sup>5</sup> |

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### 3.0 CONFIGURATIONS ANALYZED

A total of fifty three weight and stiffness configurations were analyzed in the study. The cases represent propellant tank loadings for various percent burntimes in a nominal flight using different sets of tank bottom spring constants. Four of the cases approximate the influence of the snaker and spring support system to be used in the planned LRC testing. In all other cases the vehicle suspension is considered free-free. A tabulation of these cases and pertinent descriptive material is provided in this section.

#### 3.1 Thor

Seventeen weight and stiffness configurations of the Thor test vehicle were analyzed for the first three longitudinal modes of oscillation. Two of these cases were for a vehicle empty of all propellant. The first of these cases was the partially stripped D4-1BA booster and the other was the DSV-2A booster. In both cases the tank bottom masses were sprung off the nominal springs for the fuel and oxidizer tanks. The remaining fifteen cases represent five propellant tank loadings, each analyzed for three sets of tank bottom spring constants. In all of these cases the DSV-2A booster weights were used. The five propellant tank loadings simulate 0, 25, 50, 75 and 100 percent burntimes in a nominal flight. The three sets of tank bottom spring constants were infinite, twice nominal and nominal as defined in paragraph 2.1.3.

##### 3.1.1 DSV-2A Nominal Propellant Weights

| <u>0% BT</u> | <u>Flight Time<br/>(seconds)</u> | <u>Oxidizer<br/>(lbs)</u> | <u>Fuel<br/>(lbs)</u> |
|--------------|----------------------------------|---------------------------|-----------------------|
| 0            | 0                                | 67,675                    | 32,270                |
| 25           | 37.43                            | 50,679                    | 24,307                |
| 50           | 74.26                            | 33,711                    | 16,343                |
| 75           | 111.39                           | 16,831                    | 8,319                 |
| 100          | 148.52                           | 132                       | 263                   |

### 3.1.2 Enumeration of Thor Cases

To provide some reference designation for these cases, they have each been assigned a case number. The empty DV-10A is case T1 and the empty DV-2A is case T2. The remaining case numbers are given in the following table.

| <u>Springs</u> | <u>0% BT</u> | <u>25% BT</u> | <u>50% BT</u> | <u>75% BT</u> | <u>100% BT</u> |
|----------------|--------------|---------------|---------------|---------------|----------------|
| Infinite       | T 3          | T 4           | T 5           | T 6           | T 7            |
| Twice Nominal  | T 8          | T 9           | T 10          | T 11          | T 12           |
| Nominal        | T 13         | T 14          | T 15          | T 16          | T 17           |

These designations will be used in the report when referring to the cases.

### 3.2 Agena

Seven weight and stiffness configurations of the Agena test vehicle were analyzed for the first three longitudinal modes. These cases represent 0 and 50 percent burntimes each analyzed for an infinite, twice nominal and nominal IRFNA tank bottom spring, and an empty case with nominal springs.

#### 3.2.1 Simulated Agena B Propellant Weights

| <u>% BT</u> | <u>Flight Time<br/>(seconds)</u> | <u>IRFNA<br/>(lbs)</u> | <u>UDMH<br/>(lbs)</u> |
|-------------|----------------------------------|------------------------|-----------------------|
| 0           | 0                                | 9630                   | 3776                  |
| 50          | 117.95                           | 4957                   | 1939                  |

#### 3.2.2 Enumeration of Agena Cases

The case numbers designated for the Agena cases are given in the following table. The empty case is case A1.

| <u>Springs</u> | <u>0% BT</u> | <u>50% BT</u> |
|----------------|--------------|---------------|
| Infinite       | A 2          | A 3           |
| Twice Nominal  | A 4          | A 5           |
| Nominal        | A 6          | A 7           |

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3.3 Thor-Agena

A total of twenty-five weight and stiffness configurations were analyzed for the first three longitudinal modes. One case is for both the Thor and Agena empty of all propellant with nominal spring constants used for the tank bottom bulkheads. The remaining twenty-four cases represent six propellant tank loadings each analyzed for four sets of tank bottom spring constants. The Agena is fully loaded with propellant in these cases and the Thor loaded to simulate 0, 20, 40, 75, 90 and 100 percent burntimes in a nominal flight. The four sets of tank bottom spring constants are infinite, twice nominal, nominal and one half nominal. In all twenty-five cases the DSV-2A booster weights were used.

3.3.1 DSV-2A - Agena Nominal Propellant Weights

| <u>% BT</u> | <u>Flight Time<br/>(seconds)</u> | <u>Oxidizer<br/>(lbs)</u> | <u>Fuel<br/>(lbs)</u> |
|-------------|----------------------------------|---------------------------|-----------------------|
| 0           | 0                                | 67,070                    | 32,270                |
| 20          | 20.70                            | 54,077                    | 25,900                |
| 40          | 59.40                            | 40,492                    | 19,547                |
| 75          | 111.39                           | 16,531                    | 8,319                 |
| 90          | 133.67                           | 6,776                     | 3,494                 |
| 100         | 143.92                           | 132                       | 208                   |

It will be noted that some of these data are repetitions of that in paragraph 3.1.1.

3.3.2 Enumeration of Thor-Agena Cases

The empty Agena empty Thor case is designated case TA 1. The remaining case numbers can be determined from the following table.



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| <u>Springs</u> | <u>0% BT</u> | <u>20% BT</u> | <u>40% BT</u> | <u>75% BT</u> | <u>90% BT</u> | <u>100% BT</u> |
|----------------|--------------|---------------|---------------|---------------|---------------|----------------|
| Infinite       | TA 2         | TA 3          | TA 4          | TA 5          | TA 6          | TA 7           |
| Twice Nominal  | TA 8         | TA 9          | TA 10         | TA 11         | TA 12         | TA 13          |
| Nominal        | TA 14        | TA 15         | TA 16         | TA 17         | TA 18         | TA 19          |
| Half Nominal   | TA 20        | TA 21         | TA 22         | TA 23         | TA 24         | TA 25          |

### 3.4 Thor-Agena with Shaker

Four cases were analyzed which approximate the influence of the shaker and suspension systems on the natural frequencies. In these cases, a weight of 2,200 lbs. was added to the gimbal block to simulate the inertia of the shaker system and a spring was introduced at the gimbal block, connected to ground, which represents the spring constant of the air suspension system. The value of the spring constant changes with the weight of the vehicle supported so that a different value is required for each of the four cases. The cases represent four propellant loadings with nominal tank bottom spring constants. These propellant loadings simulate empty Agena empty Thor, loaded Agena with the Thor loaded to 0, 75 and 100 percent burntime weights. Except for the shaker and suspension simulation these cases are exactly the same as cases TA 1, TA 14, TA 17 and TA 19.

#### 3.4.1 Enumeration of Shaker Cases

The empty Agena empty Thor case is designated case TAS 1. The remaining three case numbers are given in the following table.

| <u>Springs</u> | <u>0% BT</u> | <u>75% BT</u> | <u>100% BT</u> |
|----------------|--------------|---------------|----------------|
| Nominal        | TAS 2        | TAS 3         | TAS 4          |

#### 3.4.2 Suspension System Spring Constants

| <u>Case</u> | <u>Spring (lbs/in.)</u> |
|-------------|-------------------------|
| TAS 1       | $1.4 \times 10^4$       |
| TAS 2       | $1.1 \times 10^5$       |
| TAS 3       | $5.8 \times 10^4$       |
| TAS 4       | $4.9 \times 10^4$       |

The idealization of these four cases is shown schematically in Figure 2. It should be noted that any load introduced at the gimbal block is transmitted to primary structure through a truss which connects at station 636.7. Hence the 2,200 lbs and the air spring attach at this point in the one dimensional idealization of primary structure.

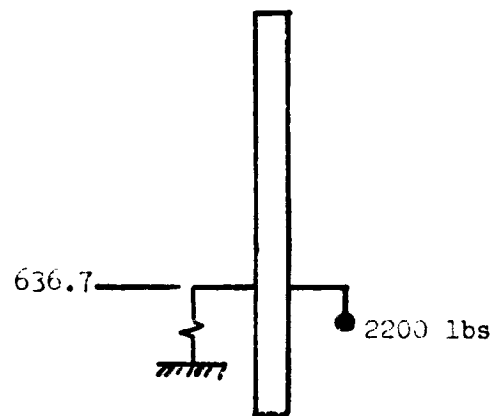


FIGURE 2

An inspection of the frequencies for these cases will show that the first mode has no counterpart in the free-free cases. This mode becomes the trivial zero mode as the grounded spring constant approaches zero. The second and third modes for these cases correspond to the first and second free-free modes.

#### 4.0 NATURAL FREQUENCY PREDICTIONS

In preceding sections the test vehicle has been defined and the cases for analysis described. This section contains the results of the numerical solution (DB 11) of these cases for the first three longitudinal natural frequencies. The associated normal modes of oscillation (mode shapes) were placed in the Appendix because of the large number of pages required. The natural frequencies are tabulated with reference to the case designations assigned in Section 3.0. The numerical accuracy of all cases is several digits better than the five digits shown. This is required for accurate mode shapes since they do not in general converge as well as frequency. There was one case (T 17) in which it was not possible to obtain satisfactory convergence for second and third mode shapes. The frequency values for this case are presented since frequency did converge. The source of the problem was an asymptote between the second and third mode (cf. Section 1.0) coupled with a program limitation on the number of iterations permitted.

#### 4.1 Thor

The first three natural frequencies for the Thor cases are given in the following table.

| <u>Case</u> | <u>f<sub>1</sub> (cps)</u> | <u>f<sub>2</sub> (cps)</u> | <u>f<sub>3</sub> (cps)</u> |
|-------------|----------------------------|----------------------------|----------------------------|
| T 1         | 84.957                     | 206.94                     | 277.39                     |
| T 2         | 79.714                     | 200.99                     | 255.80                     |
| T 3         | 17.898                     | 128.69                     | 187.32                     |
| T 4         | 20.489                     | 129.45                     | 187.82                     |
| T 5         | 24.716                     | 130.94                     | 188.79                     |
| T 6         | 33.433                     | 135.22                     | 191.36                     |
| T 7         | 76.330                     | 201.92                     | 262.55                     |

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| <u>Case</u> | <u>f<sub>1</sub> (cps)</u> | <u>f<sub>2</sub> (cps)</u> | <u>f<sub>3</sub> (cps)</u> |
|-------------|----------------------------|----------------------------|----------------------------|
| T 8         | 14.681                     | 83.236                     | 129.63                     |
| T 9         | 16.865                     | 83.709                     | 130.12                     |
| T 10        | 20.483                     | 84.879                     | 131.09                     |
| T 11        | 28.239                     | 87.985                     | 133.95                     |
| T 12        | 75.385                     | 198.05                     | 228.26                     |
| T 13        | 12.719                     | 66.224                     | 110.65                     |
| T 14        | 14.628                     | 66.703                     | 110.90                     |
| T 15        | 17.808                     | 67.642                     | 111.41                     |
| T 16        | 24.725                     | 70.304                     | 112.94                     |
| T 17        | 74.945                     | 189.57                     | 195.89                     |

#### 4.2 Agena

The first three natural frequencies for the Agena cases are given in the following table.

| <u>Case</u> | <u>f<sub>1</sub> (cps)</u> | <u>f<sub>2</sub> (cps)</u> | <u>f<sub>3</sub> (cps)</u> |
|-------------|----------------------------|----------------------------|----------------------------|
| A 1         | 140.05                     | 296.59                     | 512.30                     |
| A 2         | 78.188                     | 146.24                     | 273.56                     |
| A 3         | 99.161                     | 156.38                     | 292.43                     |
| A 4         | 54.420                     | 112.04                     | 272.67                     |
| A 5         | 71.769                     | 116.62                     | 288.60                     |
| A 6         | 42.970                     | 107.83                     | 272.42                     |
| A 7         | 56.022                     | 113.56                     | 287.27                     |

#### 4.3 Thor-Agena

The first three natural frequencies for the Thor-Agena cases are given in the following table.

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| <u>Case</u> | <u>f<sub>1</sub> (cps)</u> | <u>f<sub>2</sub> (cps)</u> | <u>f<sub>3</sub> (cps)</u> |
|-------------|----------------------------|----------------------------|----------------------------|
| TA 1        | 48.687                     | 109.54                     | 159.92                     |
| TA 2        | 14.323                     | 25.178                     | 80.125                     |
| TA 3        | 15.110                     | 26.919                     | 80.143                     |
| TA 4        | 16.058                     | 29.681                     | 80.174                     |
| TA 5        | 18.841                     | 41.303                     | 80.357                     |
| TA 6        | 22.200                     | 56.981                     | 80.910                     |
| TA 7        | 30.715                     | 77.921                     | 96.288                     |
| TA 8        | 12.793                     | 20.336                     | 55.266                     |
| TA 9        | 13.672                     | 21.550                     | 55.277                     |
| TA 10       | 14.718                     | 23.552                     | 55.295                     |
| TA 11       | 17.596                     | 33.001                     | 55.410                     |
| TA 12       | 20.943                     | 47.212                     | 55.927                     |
| TA 13       | 29.358                     | 55.106                     | 87.417                     |
| TA 14       | 11.565                     | 17.711                     | 45.355                     |
| TA 15       | 12.480                     | 18.585                     | 45.394                     |
| TA 16       | 13.583                     | 20.134                     | 45.459                     |
| TA 17       | 16.490                     | 27.946                     | 45.856                     |
| TA 18       | 19.735                     | 39.623                     | 47.755                     |
| TA 19       | 27.616                     | 45.900                     | 86.095                     |
| TA 20       | 9.7968                     | 14.727                     | 36.063                     |
| TA 21       | 10.694                     | 15.282                     | 36.145                     |
| TA 22       | 11.821                     | 16.313                     | 36.284                     |
| TA 23       | 14.678                     | 22.182                     | 37.087                     |
| TA 24       | 17.605                     | 31.356                     | 39.839                     |
| TA 25       | 23.902                     | 39.703                     | 84.098                     |

#### 4.4 Thor-Agena with Shaker

The first three natural frequencies for the four cases approximating the influence of the shaker system are given in the following table.

| <u>Case</u> | <u>f<sub>1</sub> (cps)</u> | <u>f<sub>2</sub> (cps)</u> | <u>f<sub>3</sub> (cps)</u> |
|-------------|----------------------------|----------------------------|----------------------------|
| TAS 1       | 3.7455                     | 43.926                     | 107.03                     |
| TAS 2       | 2.8505                     | 11.596                     | 17.712                     |
| TAS 3       | 3.3420                     | 16.480                     | 27.944                     |
| TAS 4       | 3.9614                     | 25.098                     | 45.219                     |

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5.0 SUMMARY

The purpose of this report, as stated in the introduction, has been to provide natural frequencies and mode shapes resulting from a particular type idealization of structure and propellant. The emphasis in the study has been on an accurate numerical analysis to this end. In this respect it is felt that the numerical solution of the mathematical model, embodied in the results, is an accurate one.

The more general question of applicability of idealization or accuracy of idealization for each of the many cases analyzed is beyond the scope of this study. Certainly such an important question could not be neglected in a design problem and it seems appropriate to stress this point in conclusion. The results of this study cannot be used in a design problem without considering the question of applicability. The experimental work now planned by the Langley Research Center should provide valuable information on the general question of idealization applicability and accuracy. In this regard, the results of this study provide a necessary reference for comparison. It was for this heuristic purpose that the study was undertaken. Recognizing such work as a requisite part of the learning process, the Douglas Aircraft Company will continue to actively support such undertakings.

APPENDIX

The normal mode shapes in graphical form plus the modal masses (cf. Section 1.0) associated with each shape are presented here in the Appendix. The modal mass would be required in a typical response problem if modal analysis is used. On the graphs, the modal mass is abbreviated as M.M. The graphs are labeled according to the case designations of Section 3.0.

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REFERENCES

1. Myklestad, N. O., Vibration Analysis, McGraw Hill, 1944.
2. Jacobsen, L. S. and R. S. Ayre, Engineering Vibrations, McGraw Hill, 1958.

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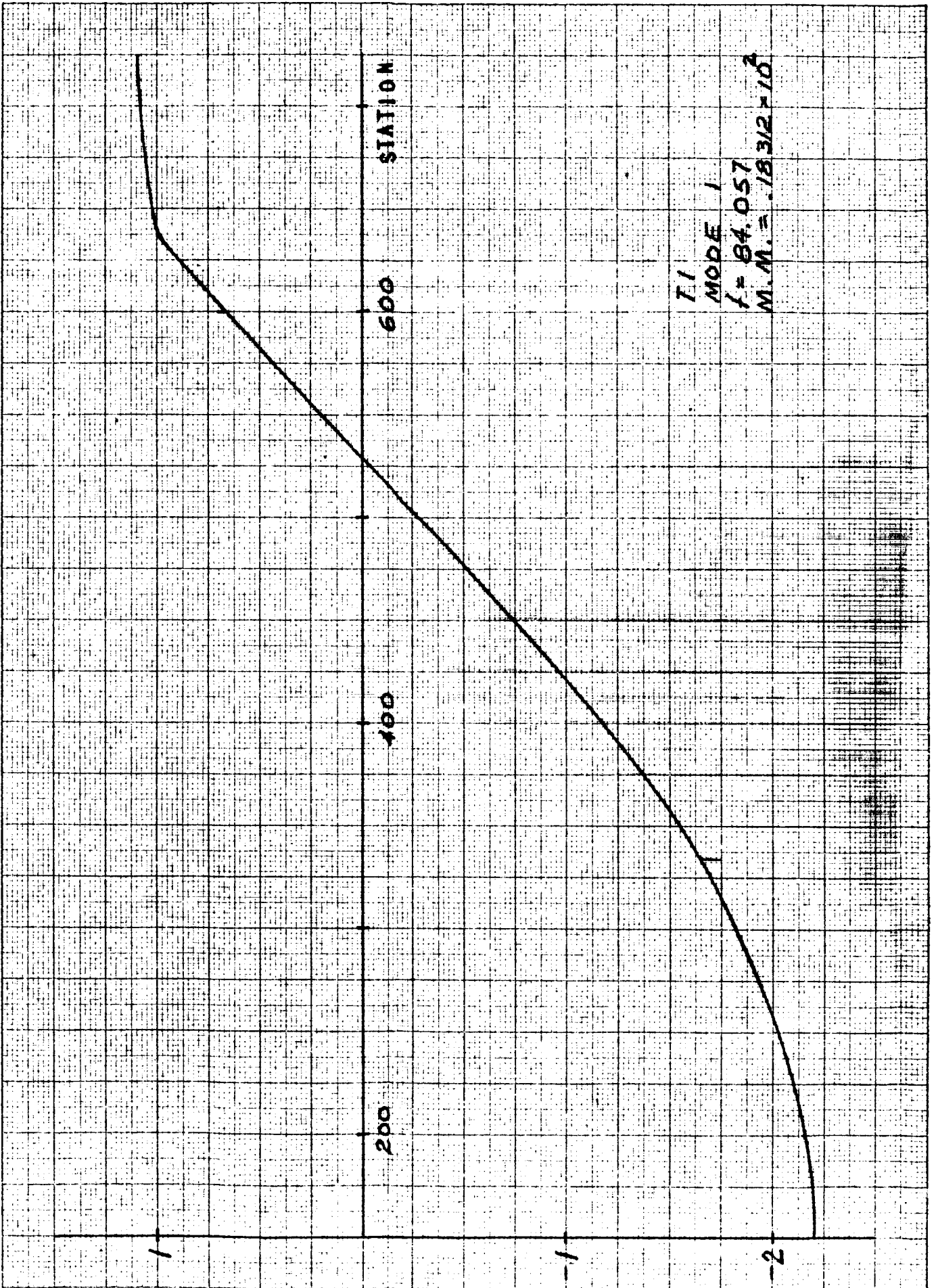
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APPENDIX

A. Thor mode shapes

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10 X 10 TO THE CENTIMETER 46 1517  
10 X 25 CM • ALBANY, N.Y.  
KEUFFEL & ESSER CO.

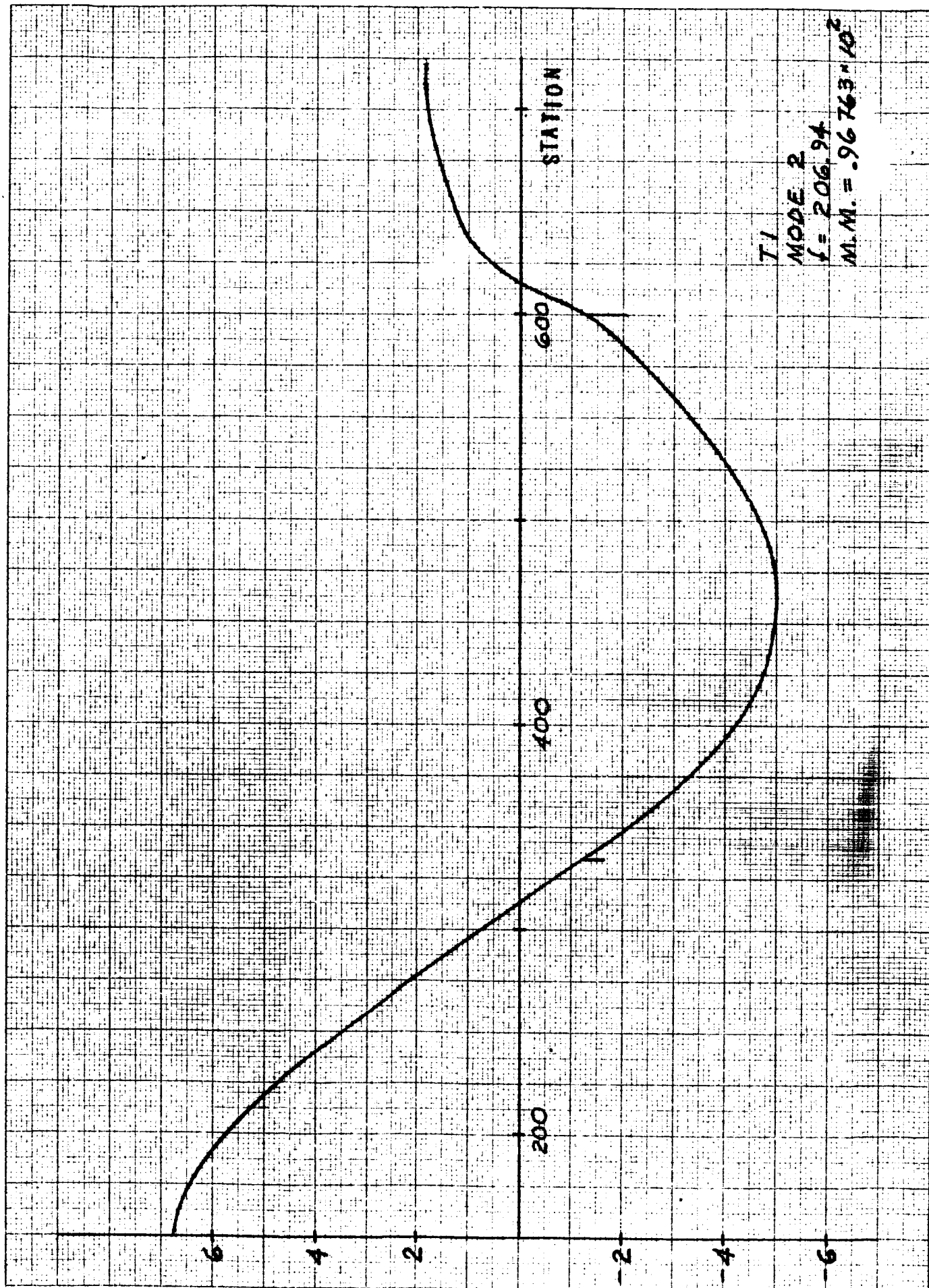


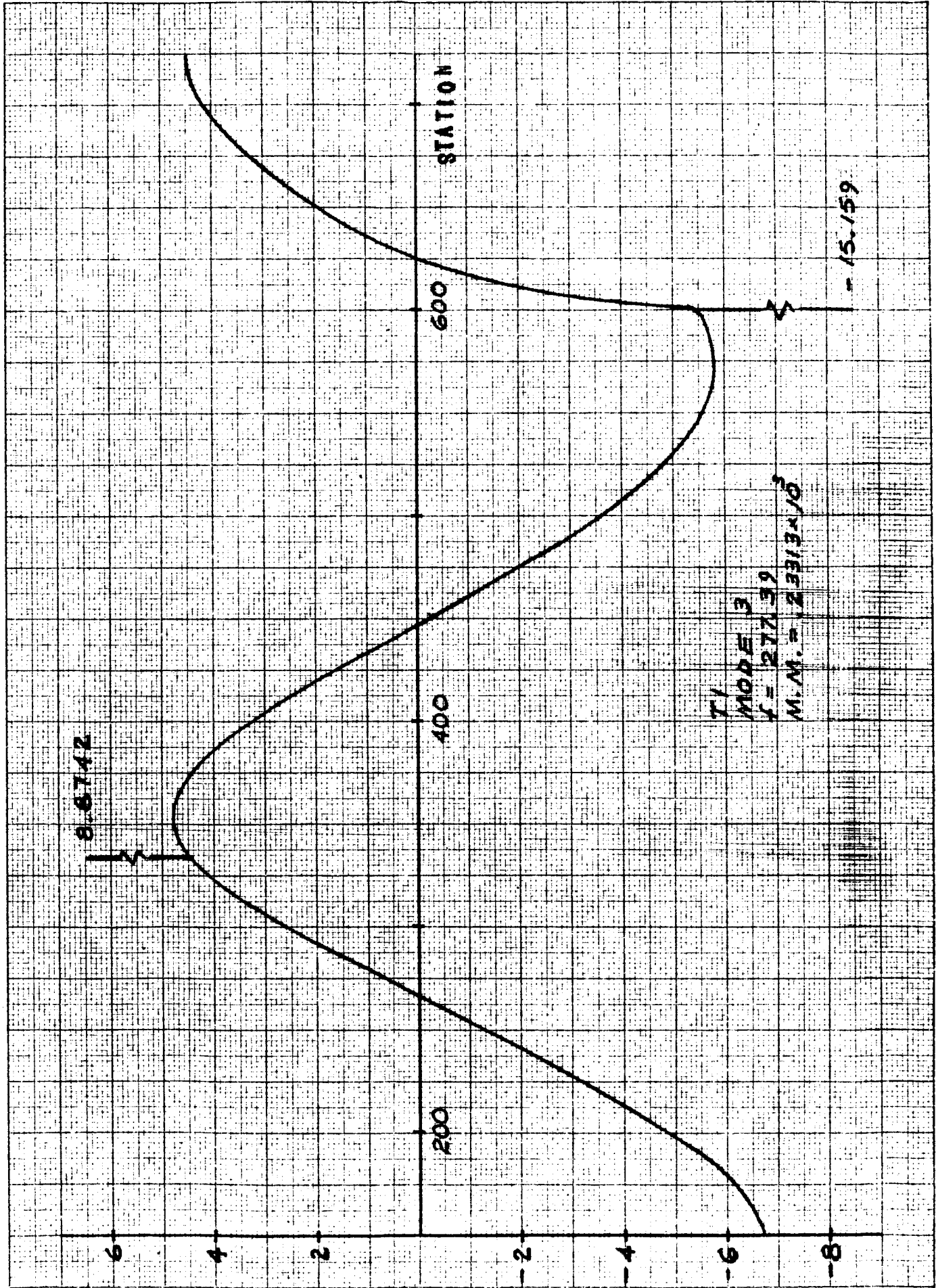
T1  
MODE 1  
f = 84.057  
M.M. = .18312 - 10<sup>-4</sup>

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KEUFFEL & ESSER 10 X 10 TO THE CENTIMETER 46 1517  
MADE IN U.S.A.

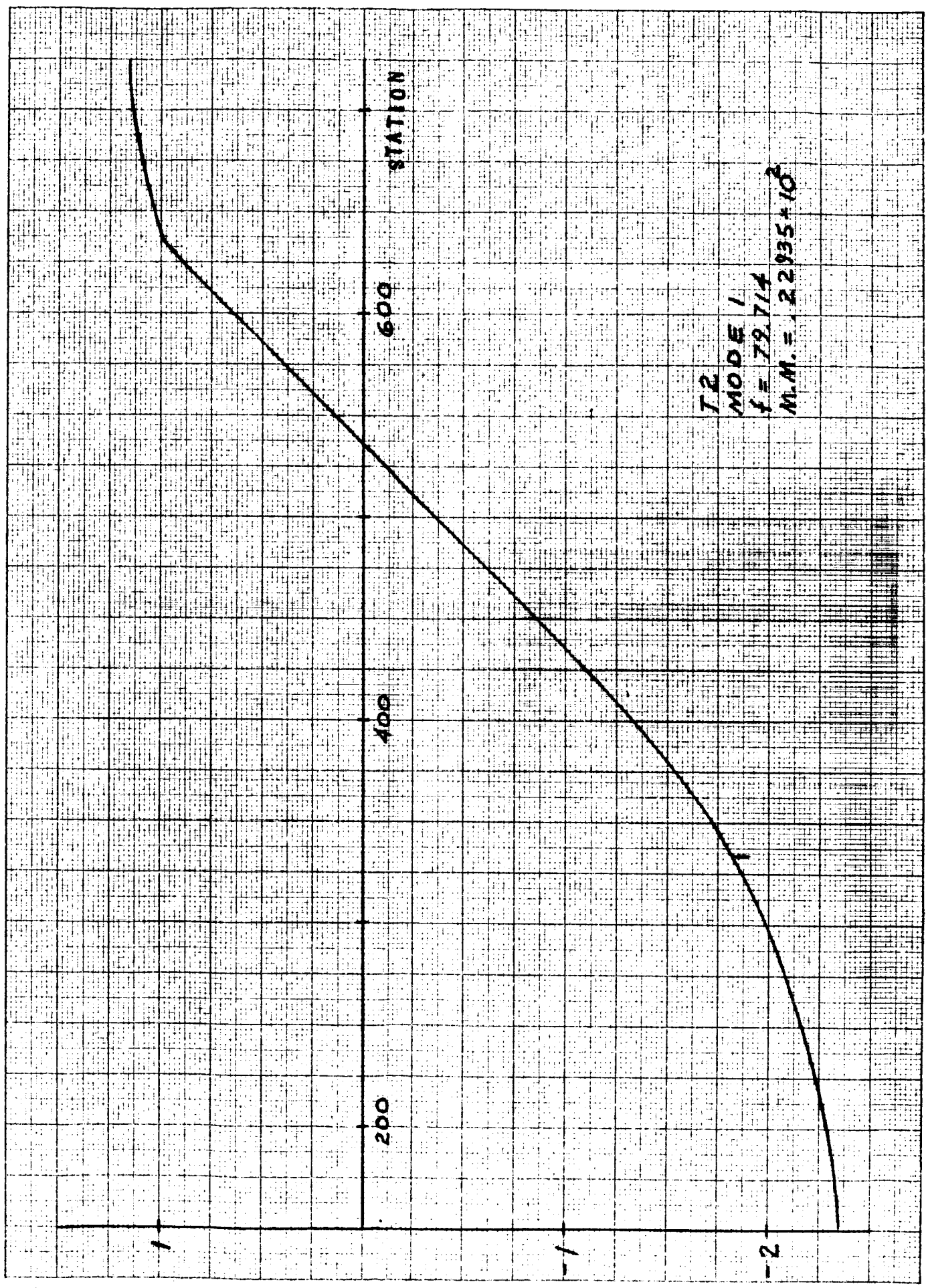
KEUFFEL & ESSER CO.





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10 X 10 TO THE CENTIMETER 46 1517  
1 1/2 X 2 1/2 CM • ALBANY NY  
KEUFFEL & ESSER CO.

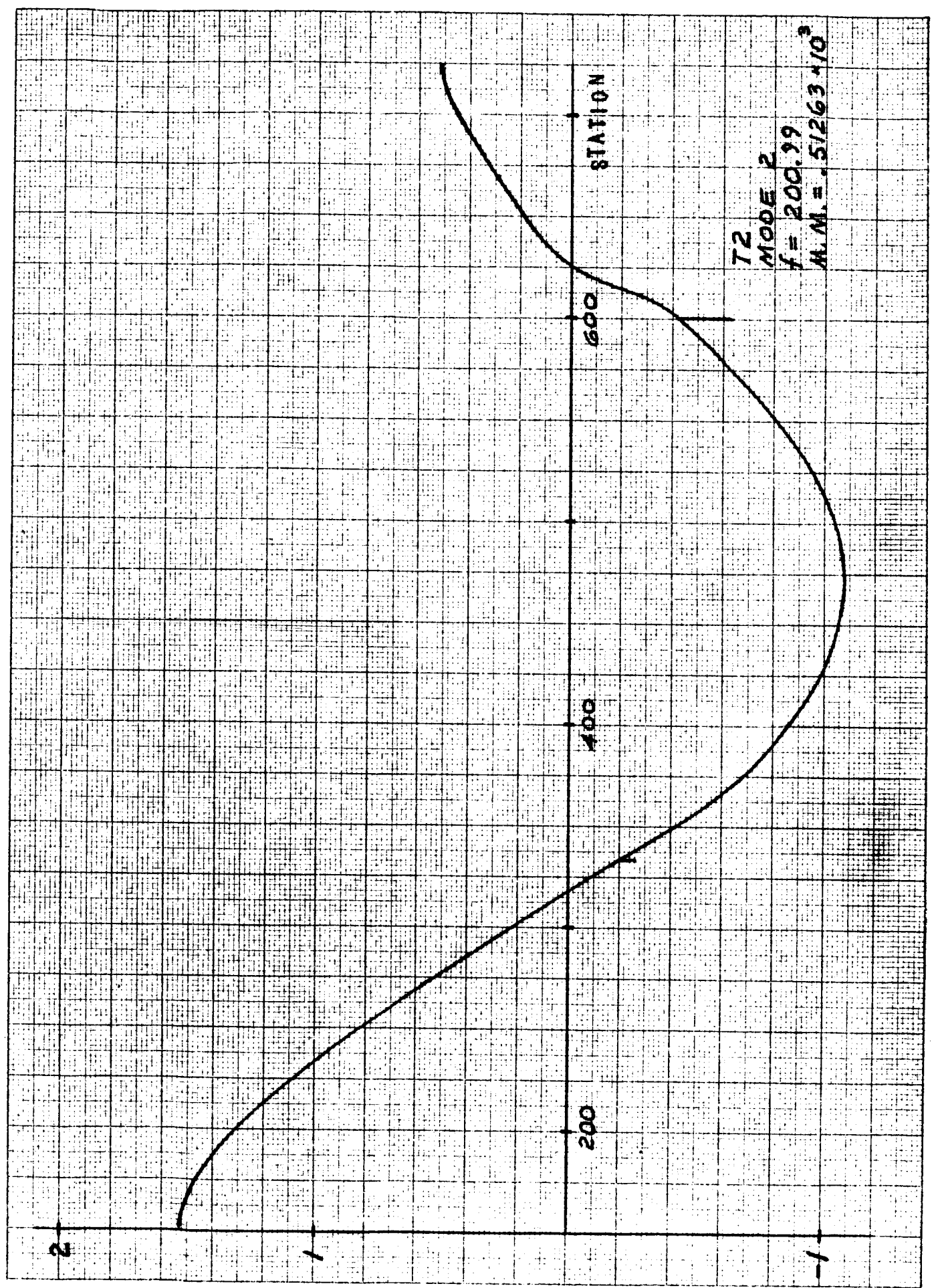




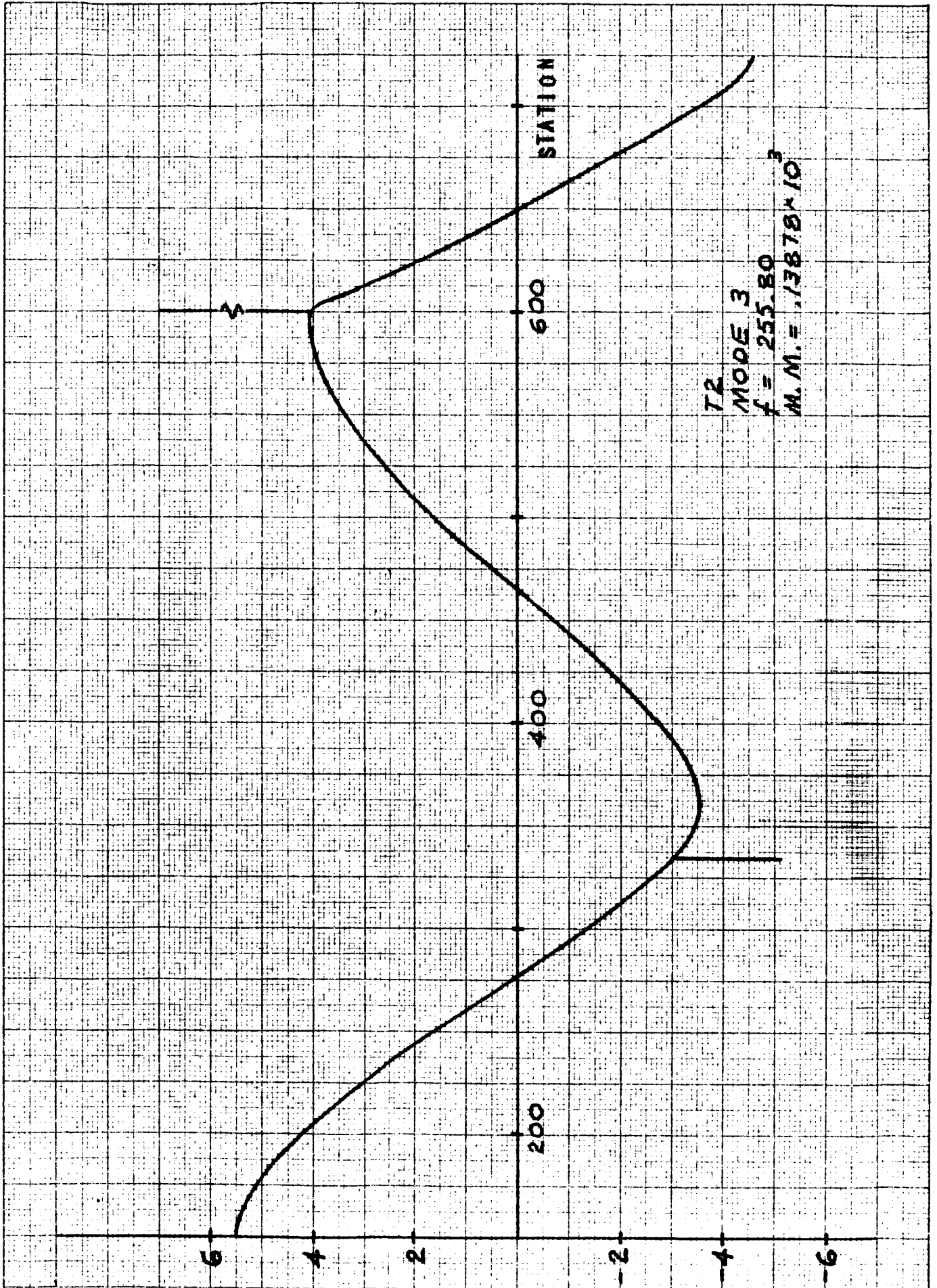
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46 1517  
MADE IN U.S.A.

10 X 10 TO THE CENTIMETER  
10 X 25 CM • ALBANY NY  
KEUFFEL & ESSER CO.



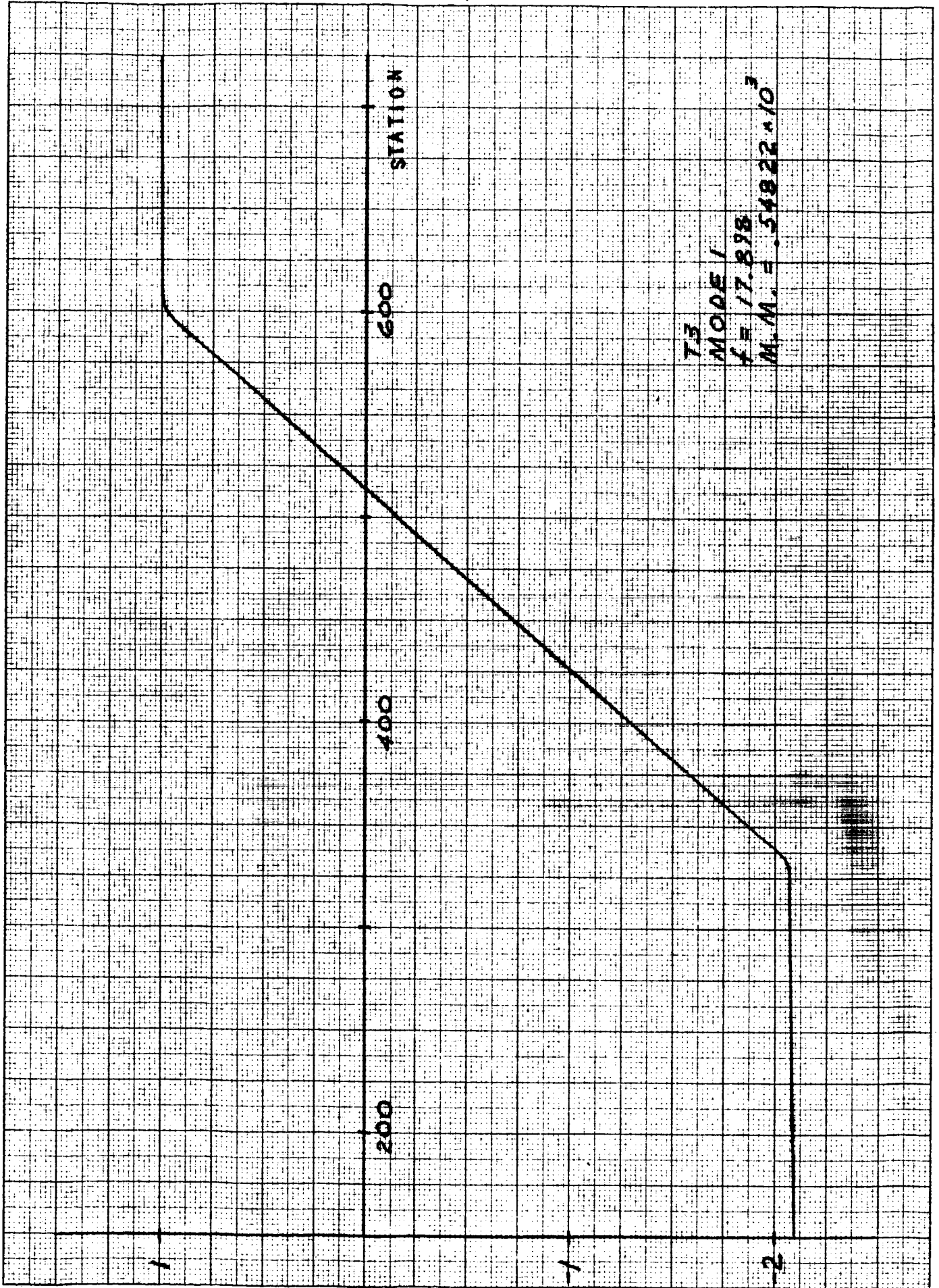
T2  
MODE 2  
 $f = 200.99$   
 $M.M. = 5/263 \cdot 10^3$





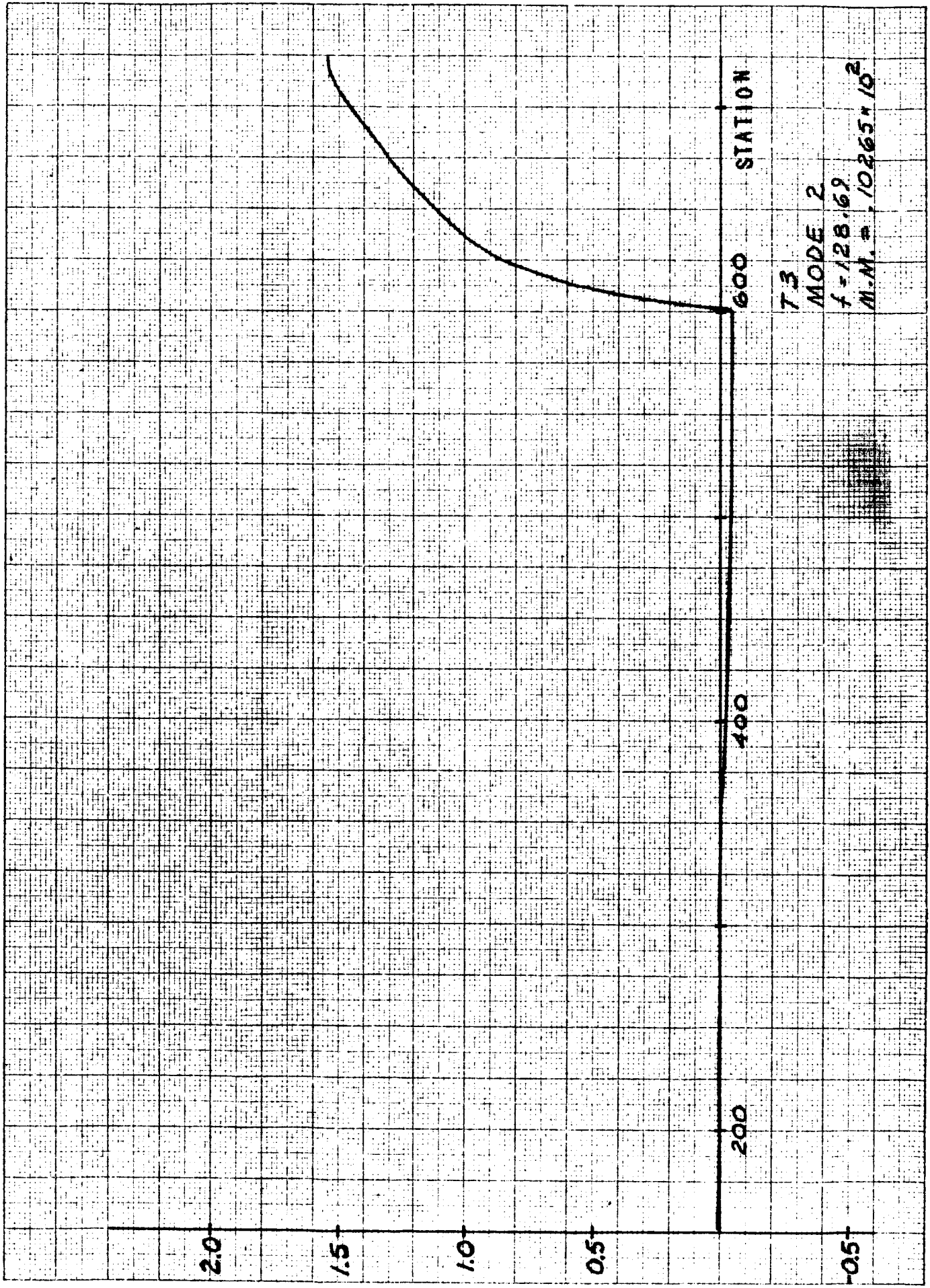
K&E 10 X 10 TO THE CENTIMETER 46 1517  
1.9 X 2.5 CM. • ALBANY, N.Y.  
KEUFFEL & ESSER CO.

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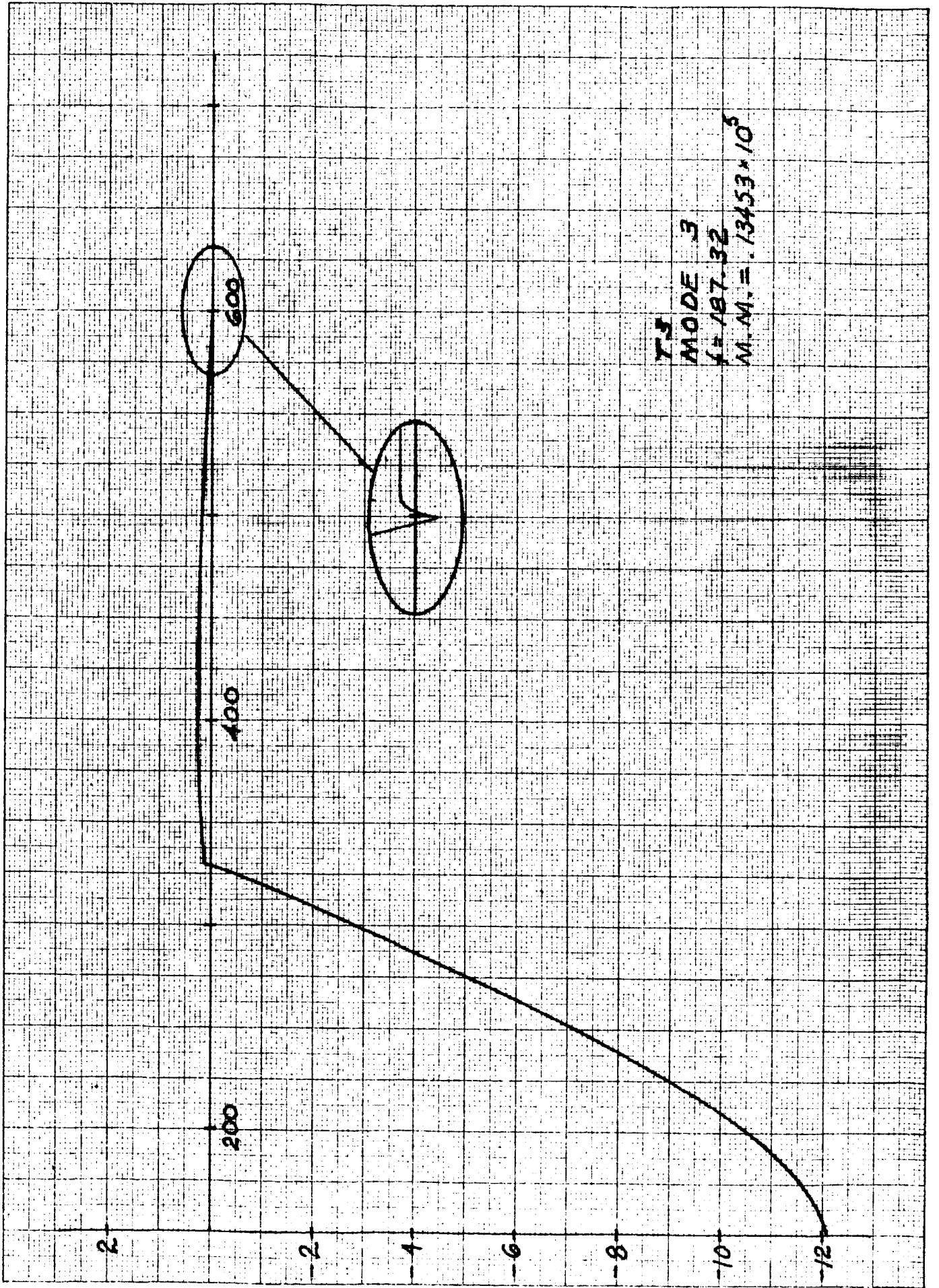


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NE 10 X 10 TO THE CENTIMETER 46 1517  
1.4 X 2.5 C.M. ALBANY, N.Y.  
MADE IN U.S.A.  
NEUFFEL & ESSER CO.



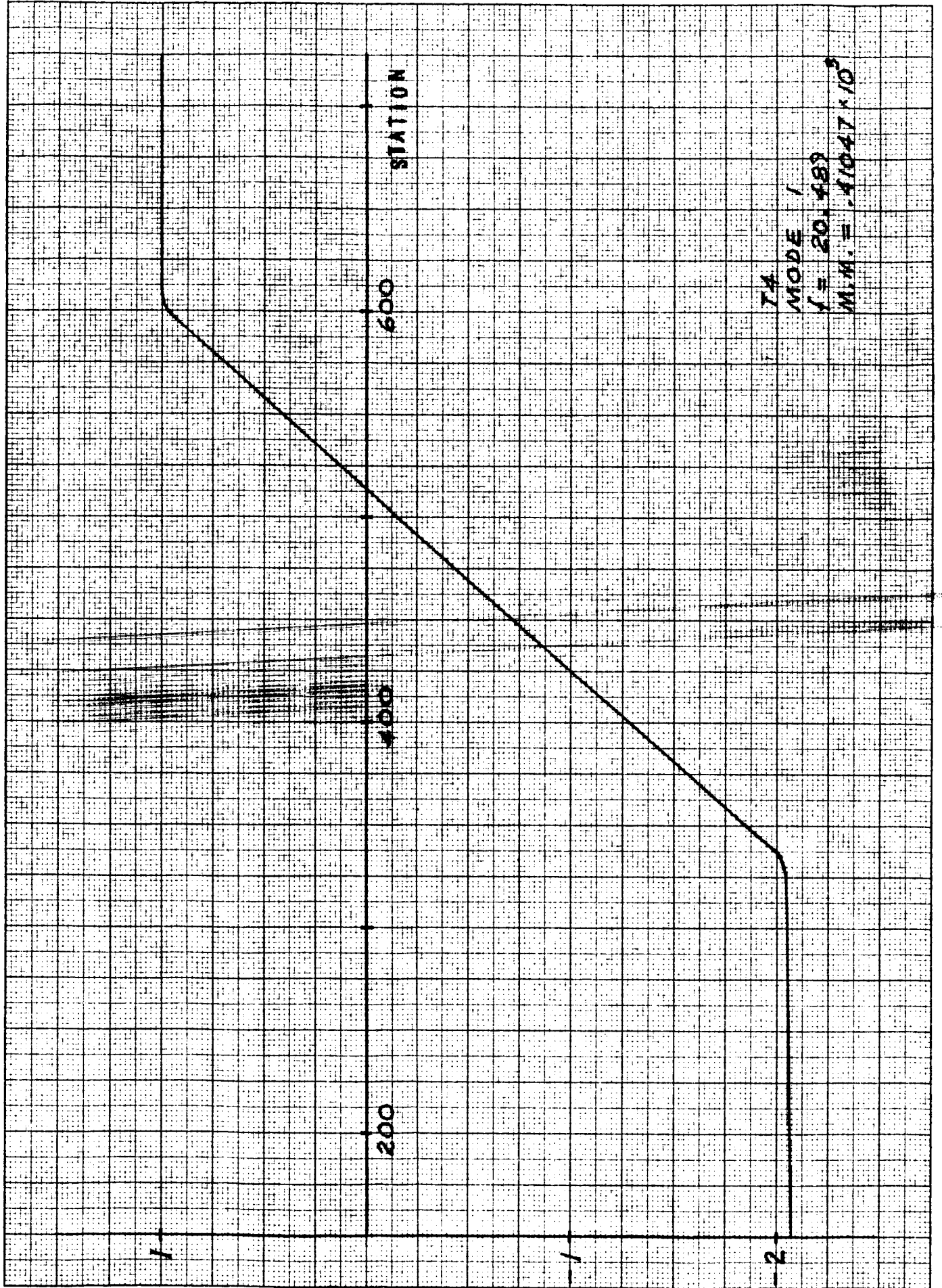
7.3  
MODE 2  
 $f = 128.69$   
 $M.M. = 10265 \times 10^2$



KE 10 X 10 TO THE CENTIMETER 46 1517  
18 X 25 CM • ALBANY, N.Y.  
MADE IN U.S.A.

SM 46346

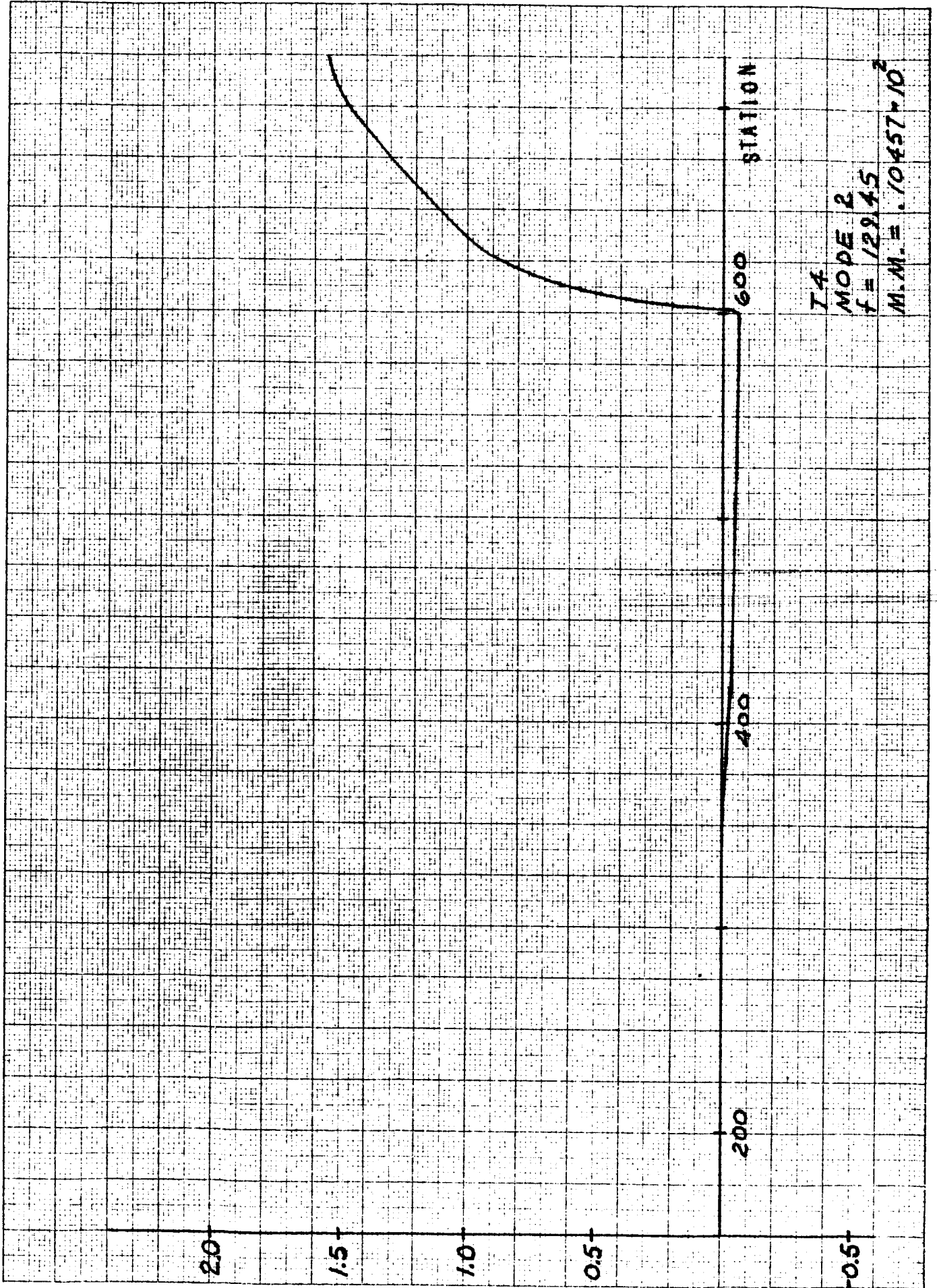
KEUFFEL & ESSER CO.

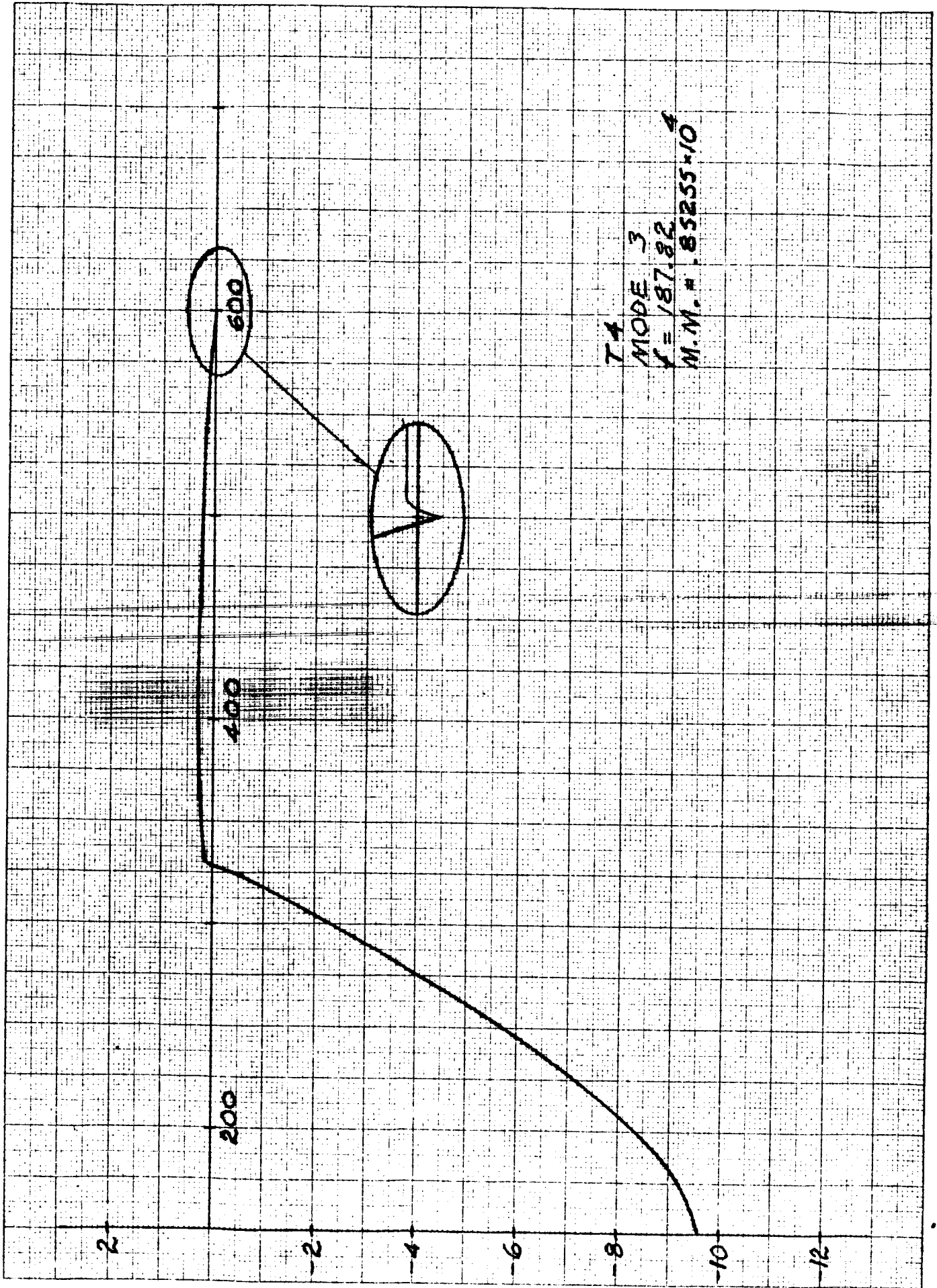




**K&E** 10 X 10 TO THE CENTIMETER 46 1517  
1.5 X 25 CM. • ALBANY, N.Y.  
MADE IN U.S.A.  
KEUFFEL & ESSER CO.

SM 46346

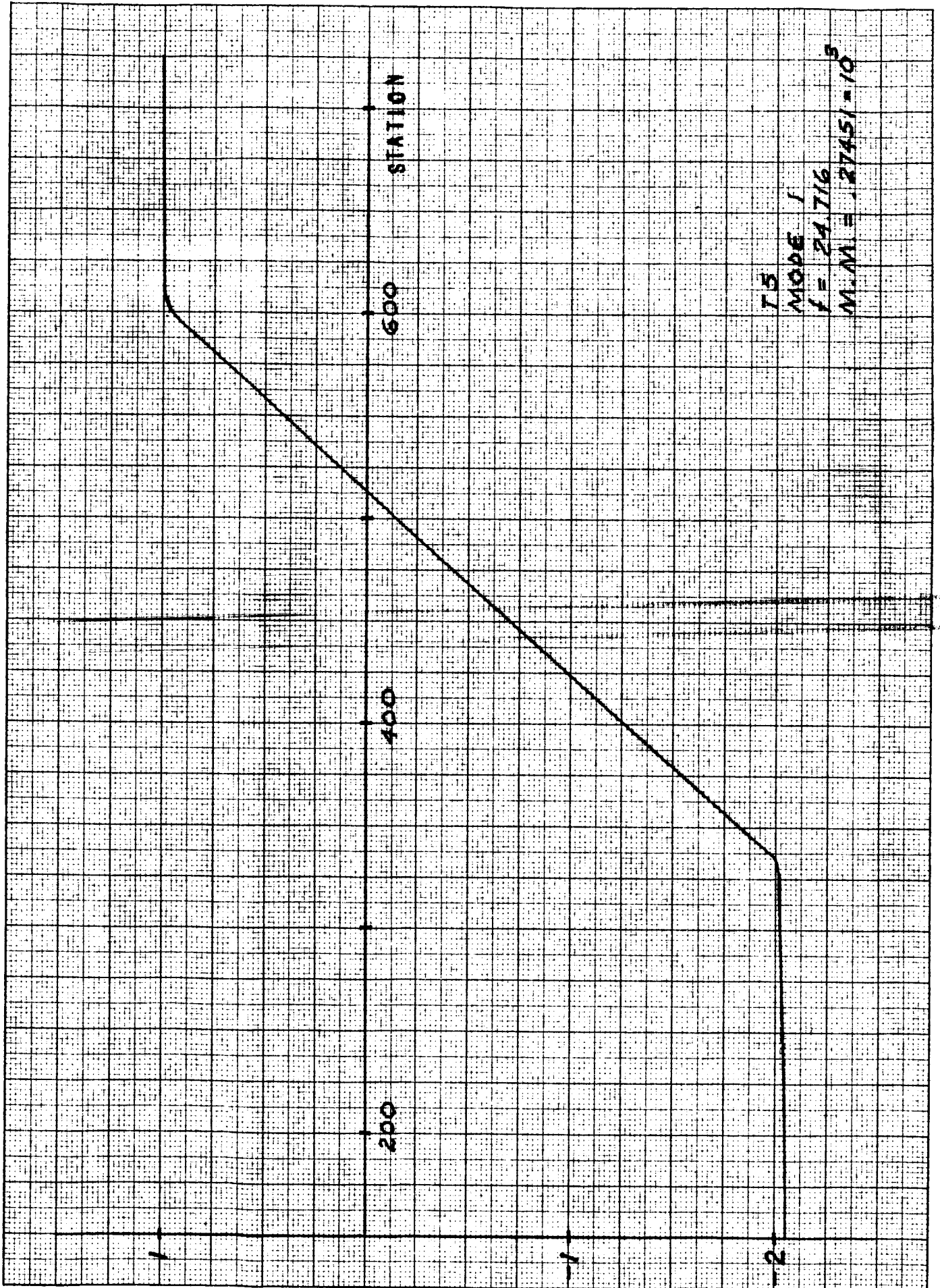




SM 46346

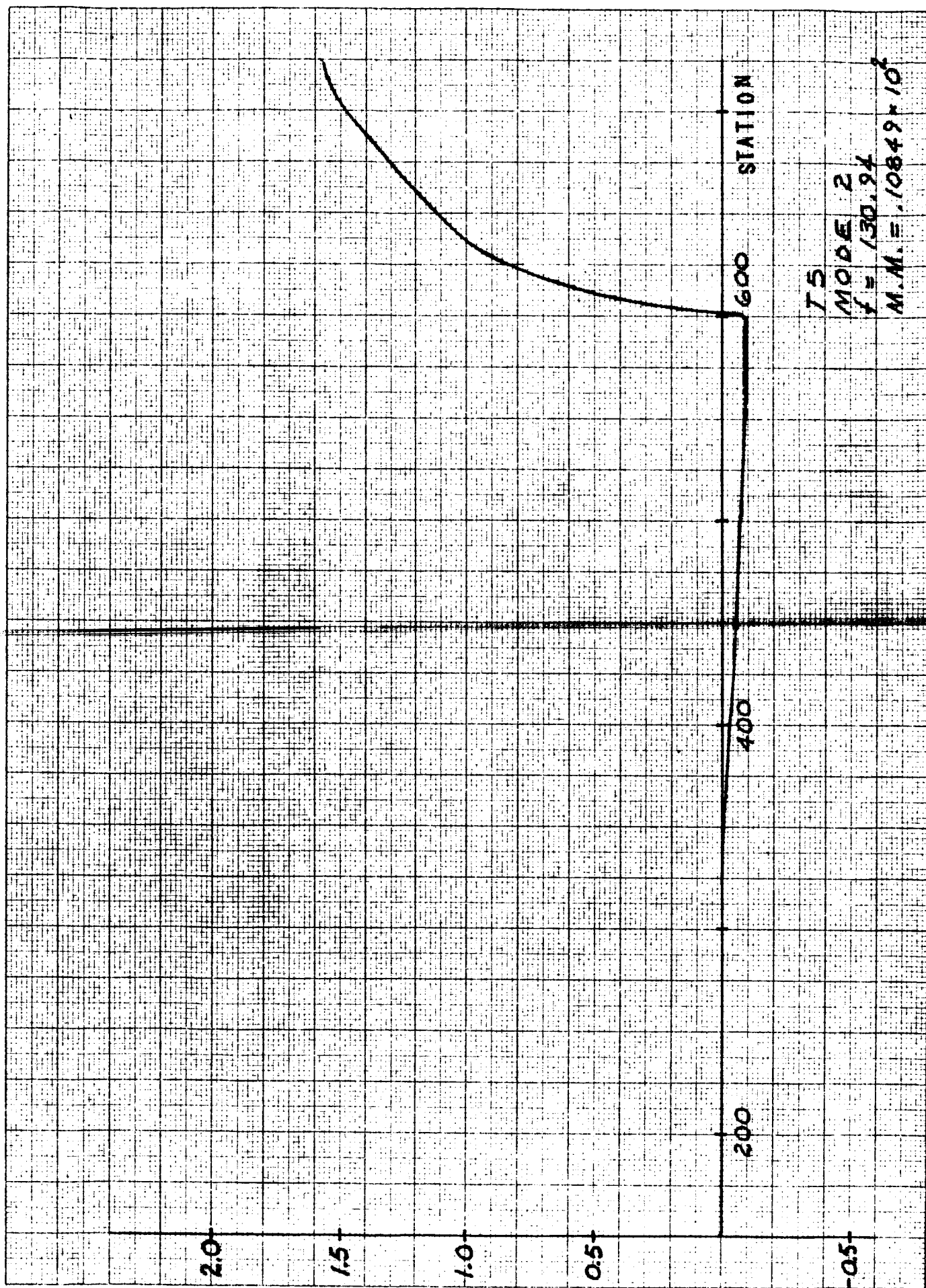
K+E 10 X 10 TO THE CENTIMETER 46 1517  
16 X .25 CM • ALBANY, N.Y.  
MADE IN U.S.A.

KEUFFEL & ESSER CO.



SM 46346

KE 10 X 10 TO THE CENTIMETER 46 1517  
10 X 25 CM. • ALBANENSE®  
KEUFFEL & ESSER CO.

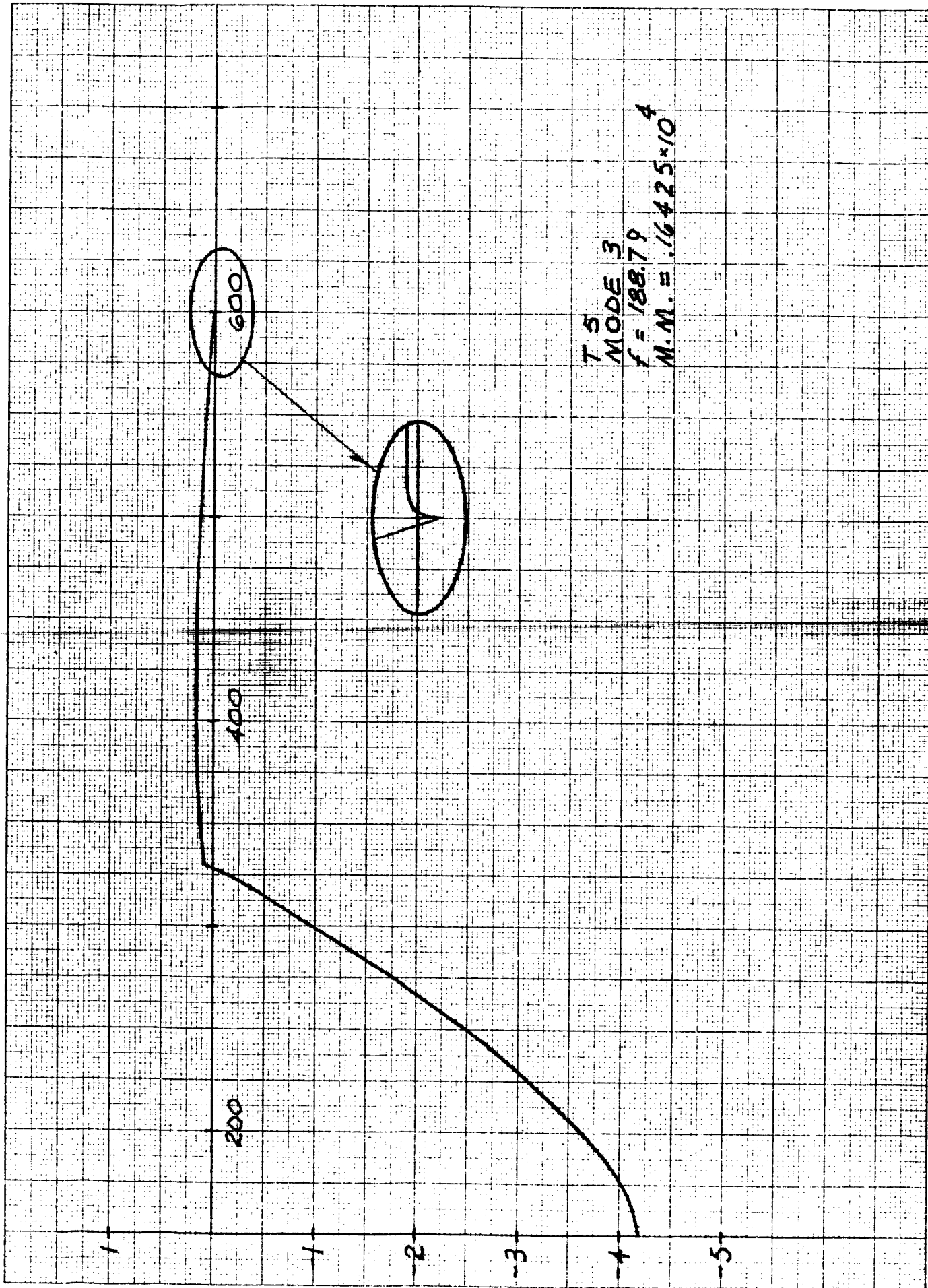


TS  
MODE 2  
 $f = 130.94$   
 $M.M. = .10849 \times 10^2$



K&E 10 X 10 TO THE CENTIMETER 46 1517  
MADE IN U. S. A.

KEUFFEL & ESSER CO.

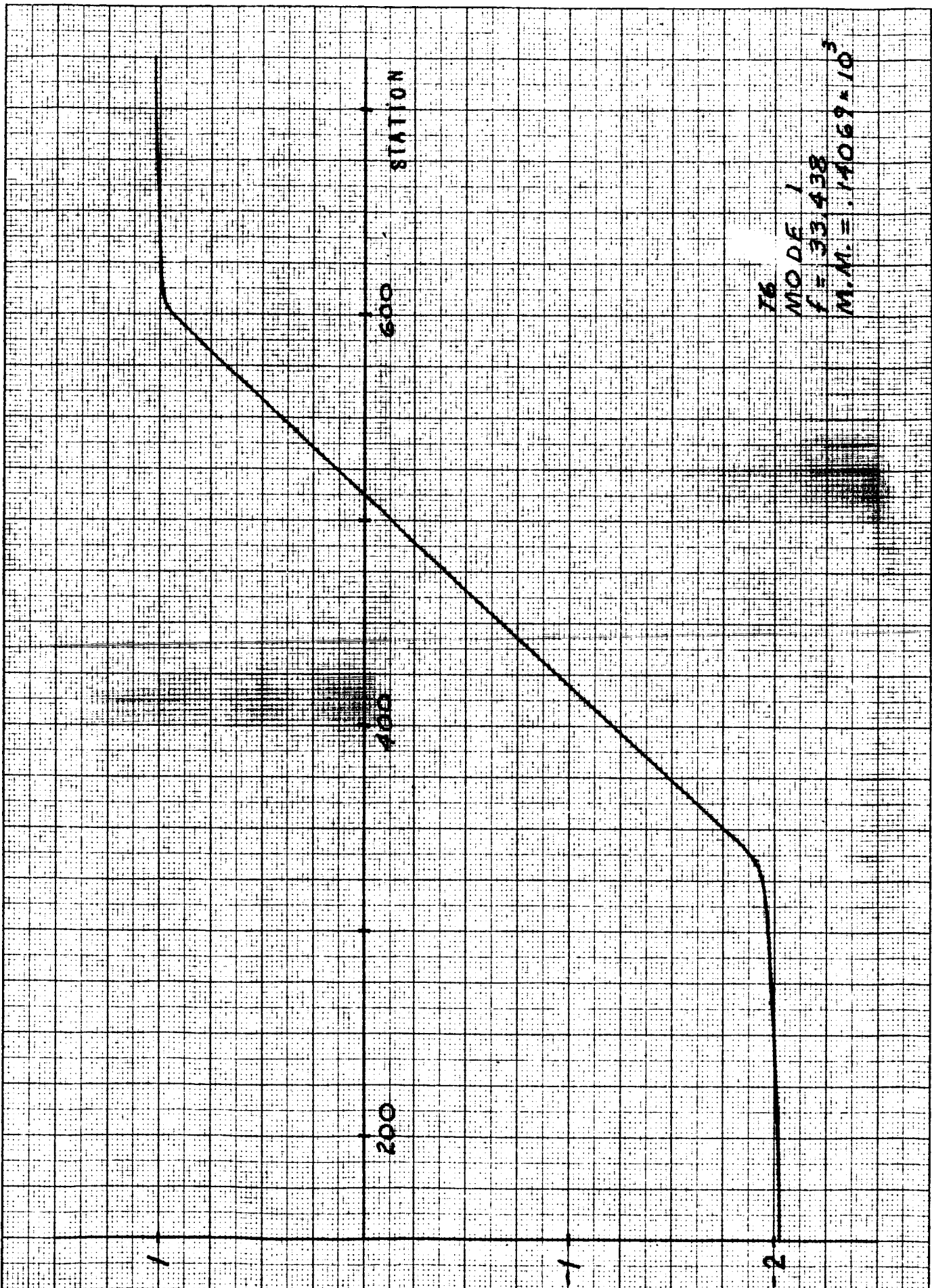


T.5  
MODE 3  
 $f = 188.79$   
 $M.M. = .16425 \times 10^4$

SM 46346

10 X 10 TO THE CENTIMETER 46 1517  
16 X 25 CM. ALBANESE  
MADE IN U.S.A.

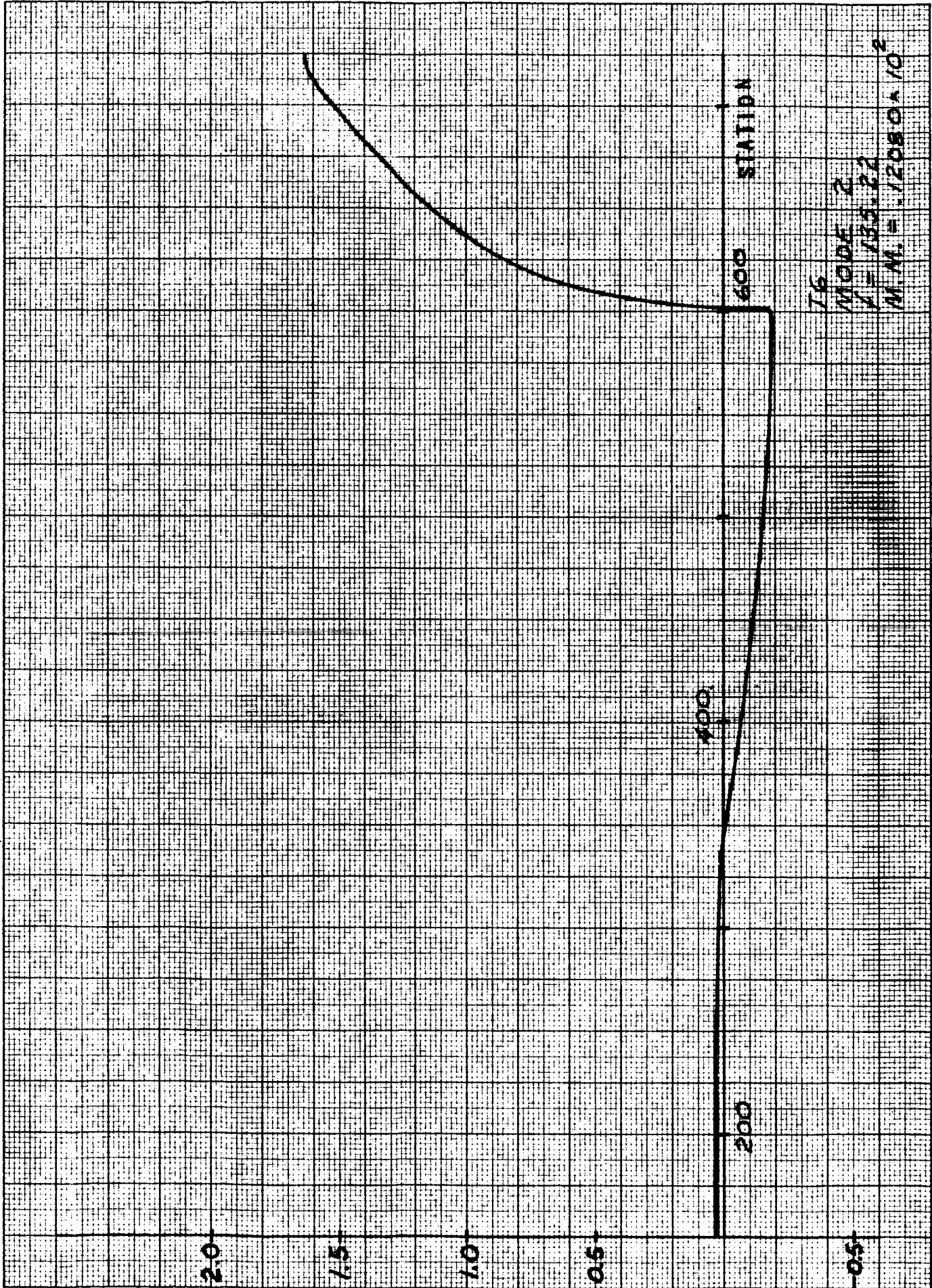
KEUFFEL & ESSER CO.



$Z_6$   
 MODE 1  
 $f = 33.438$   
 $M.M. = .14069 \times 10^3$

SM 46346

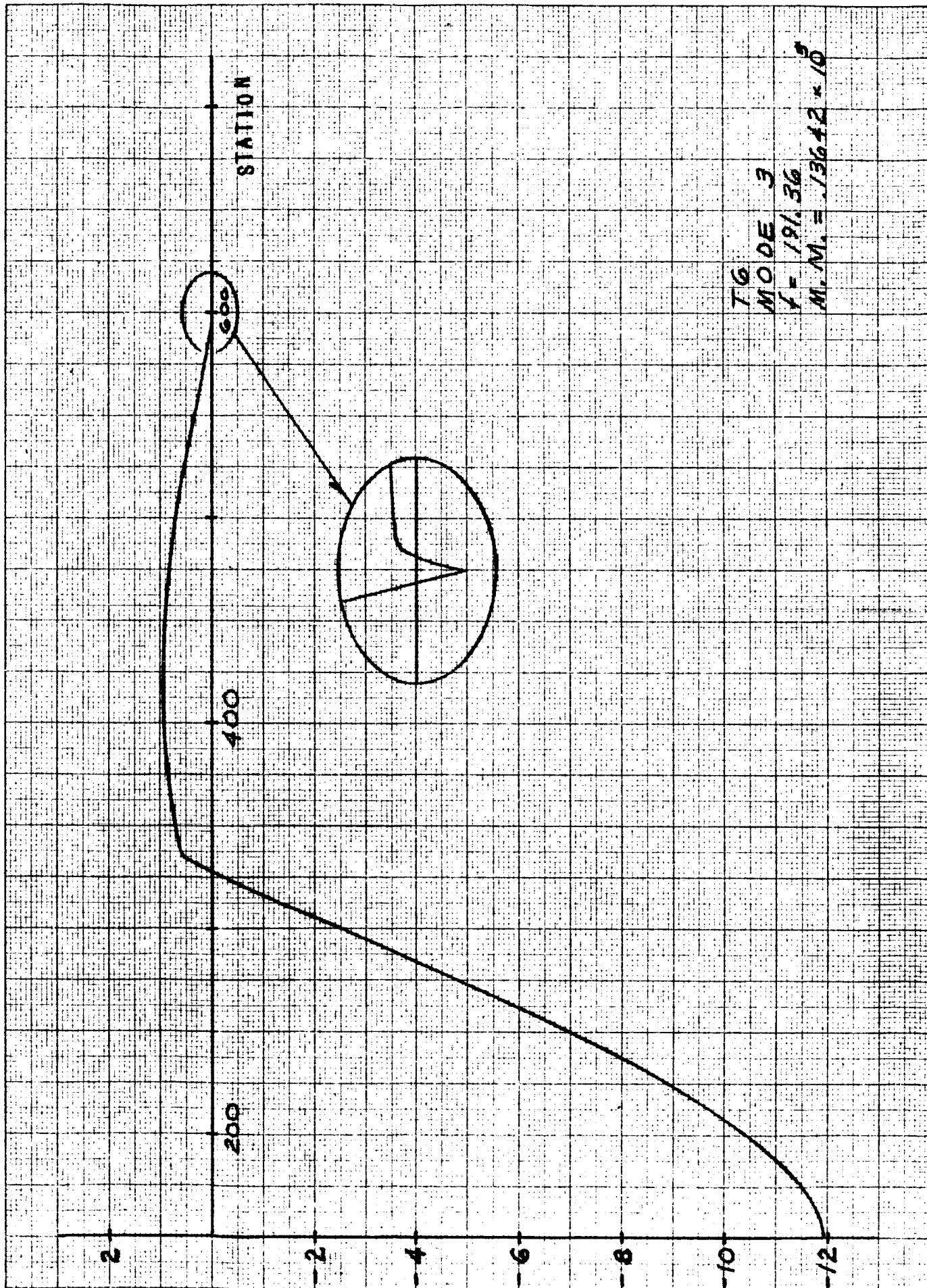
10 X TO THE CENTIMETER  
18 X 25 CM. • ALBANY, N.Y.  
KEUFFEL & ESSER CO.



16  
MODE 2  
 $\lambda = 135.22$   
M.M. =  $.12080 \times 10^2$

SM 46346

KE 10 X 10 TO THE CENTIMETER 46 1517  
18 X 25 CM • ALBANY, N.Y.  
MADE IN U. S. A.  
KEUFFEL & ESSER CO.



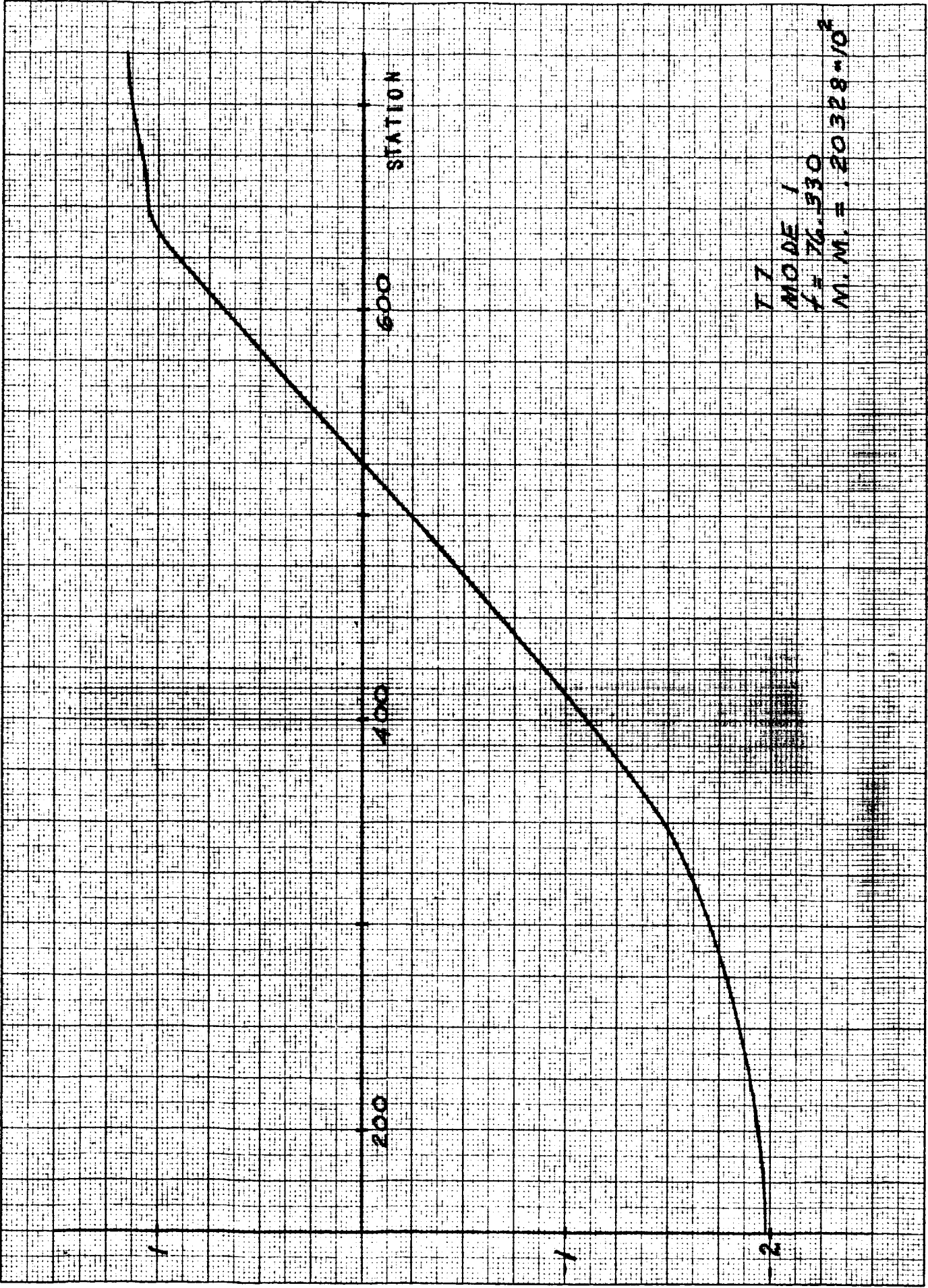
TG  
MODE 3  
f = 191.36  
M. M. = .13642 x 10<sup>5</sup>



SM 46346

KE 10 X 10 TO THE CENTIMETER 46 1517  
MADE IN U.S.A.

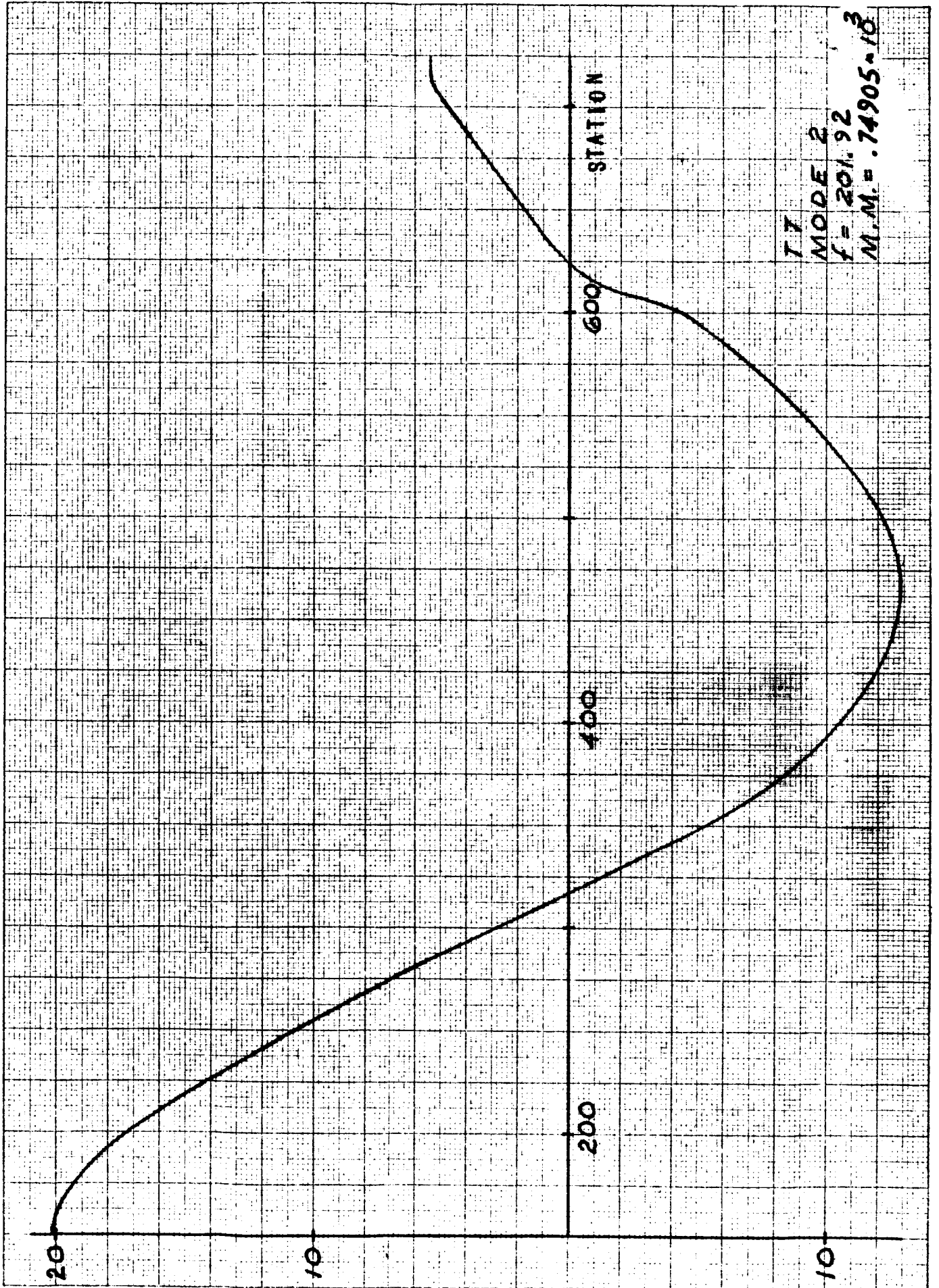
KEUFFEL & ESSER CO.



T. T.  
MODE 1  
 $f = 76.530$   
 $M.M. = .20328 \cdot 10^2$

SM 46346

10 X 10 TO THE CENTIMETER 46 1517  
10 X 25 CM • ALBANY, N.Y.  
KEUFFEL & ESSER CO.



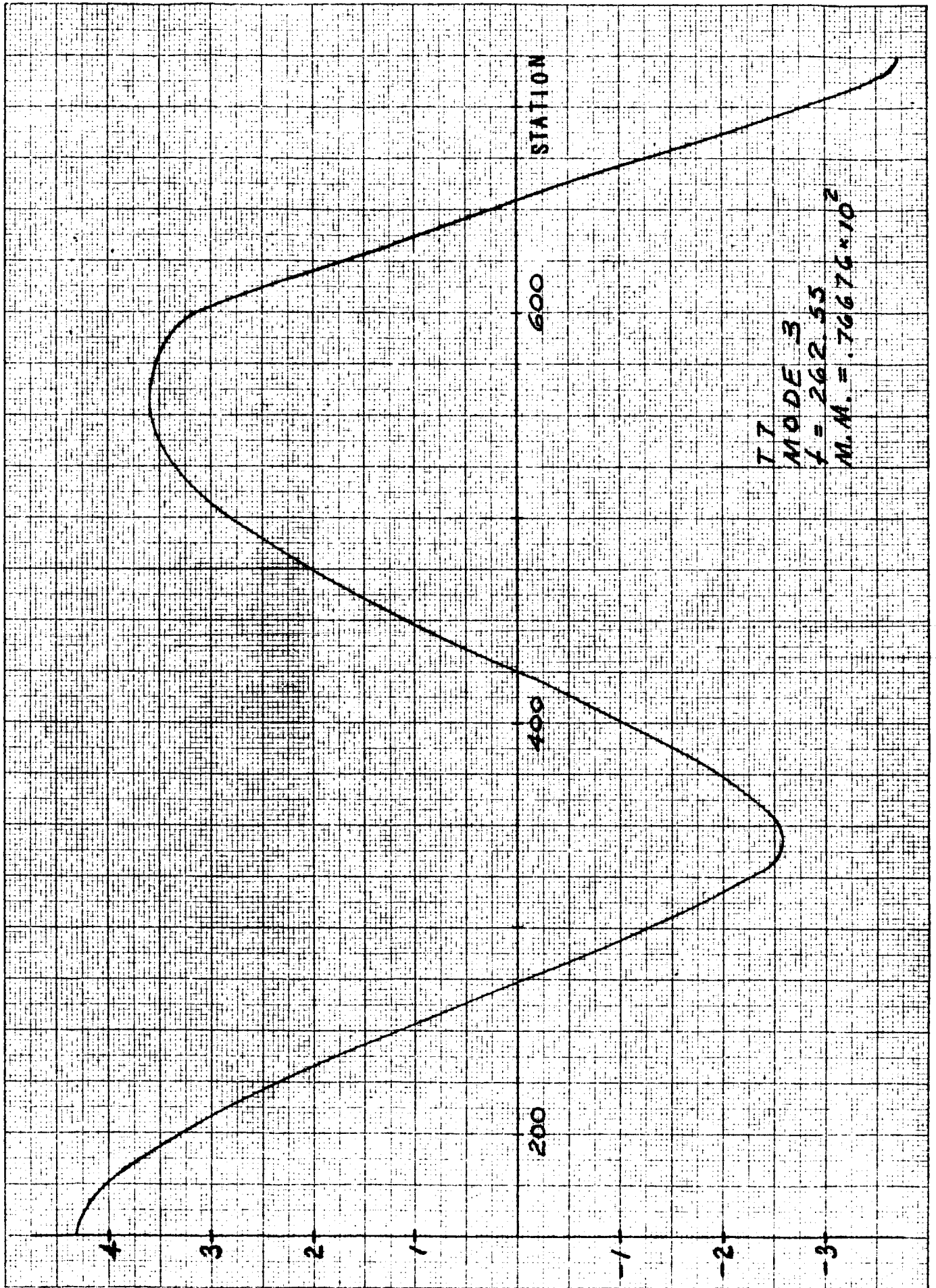
T7  
MODE 2  
f = 201.92  
M.M. = .74905-10<sup>3</sup>

SM 46346

10 X 10 TO THE CENTIMETER 46 1517  
10 X 25 C.M. • ALBANY, N.Y.  
MADE IN U.S.A.

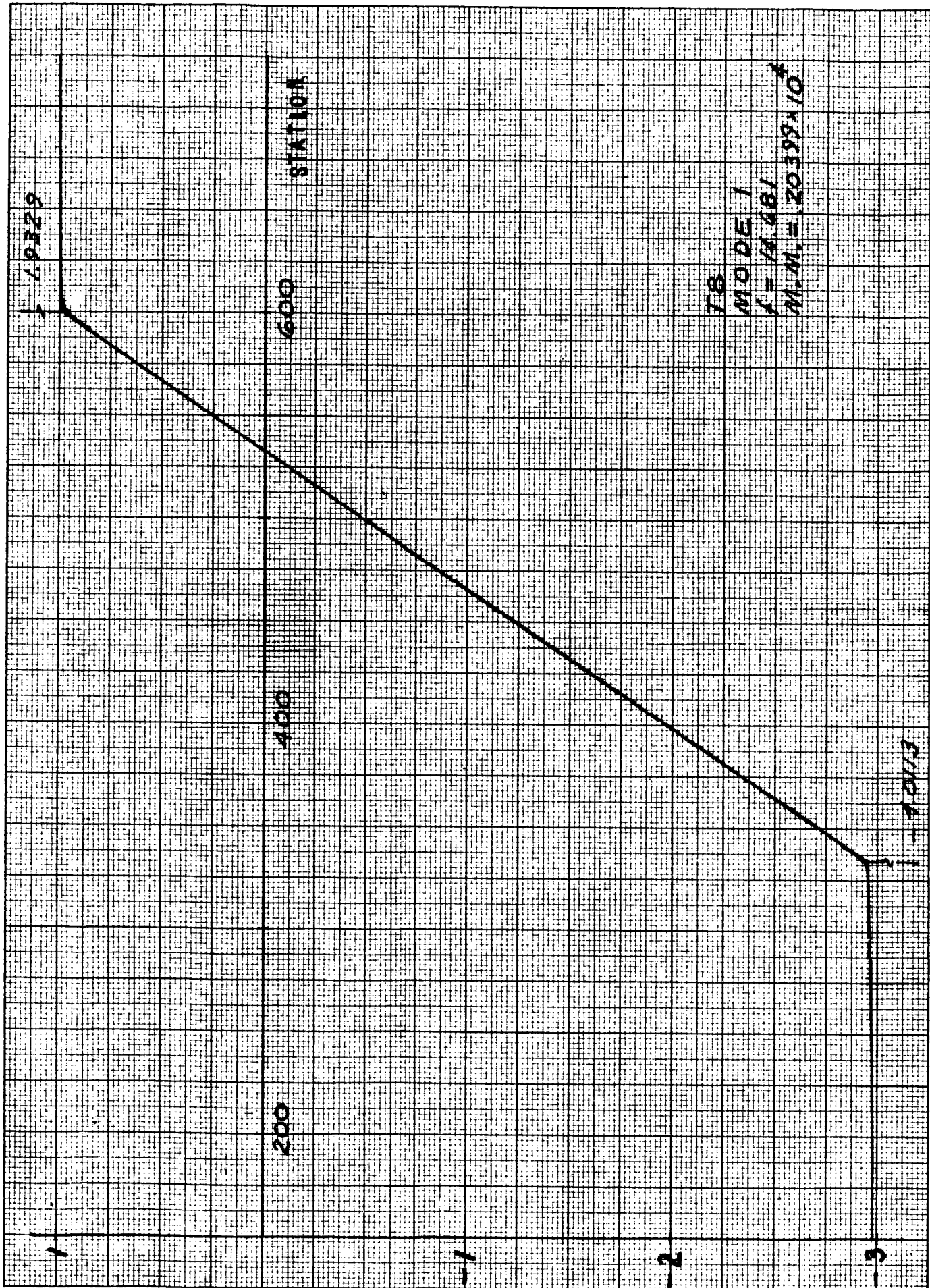
KE

KEUFFEL & ESSER CO.



SM 46346

10 X 10 TO THE CENTIMETER 46 1517  
MADE IN U.S.A.  
KEUFFEL & ESSER CO.

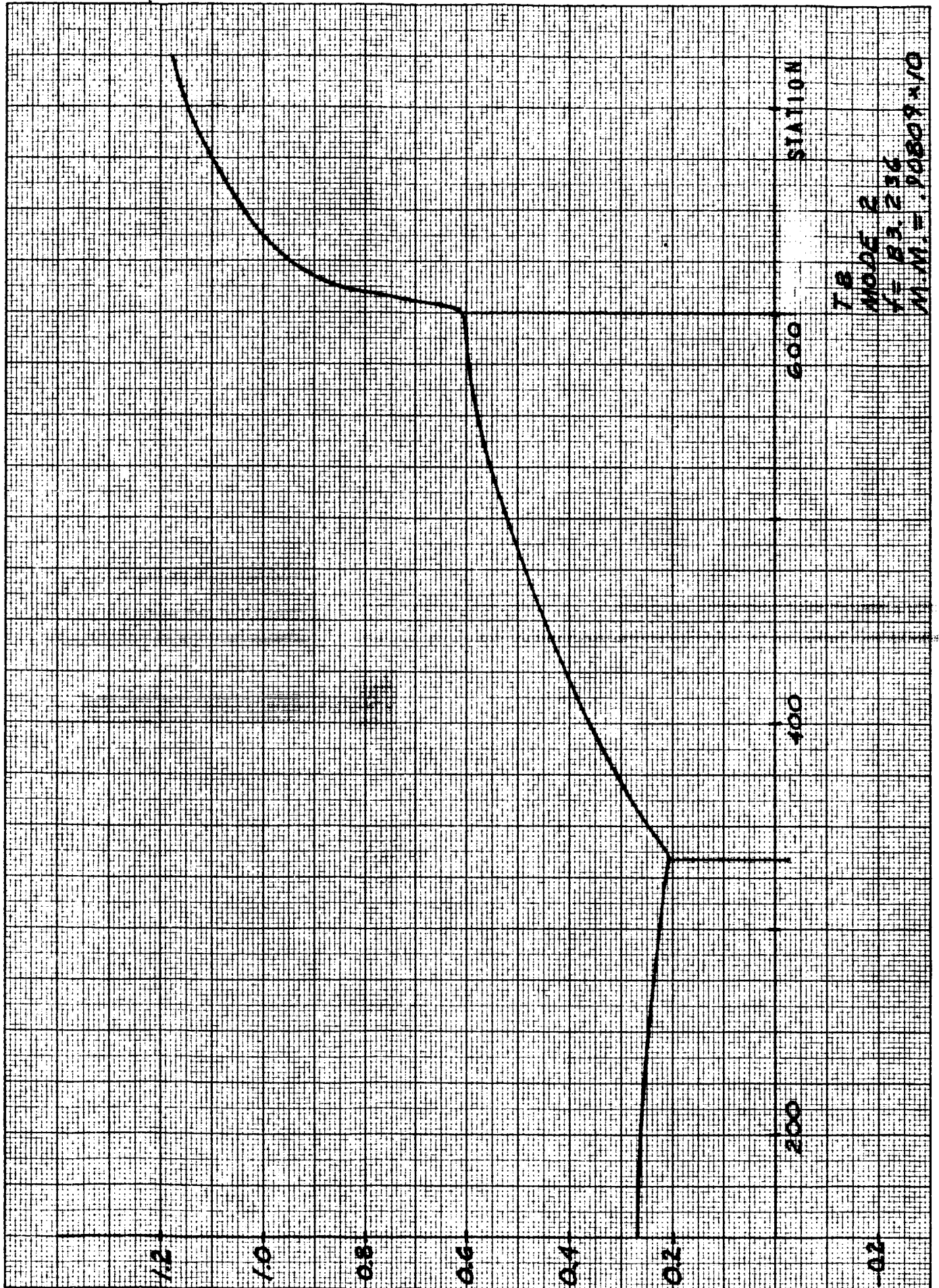




SM 46346

46 1517  
MADE IN U.S.A.

10 X 10 TO THE CENTIMETER  
18 X 18 CM. ALBANENSIS  
KEUFFEL & ESSER CO.



STATION

600

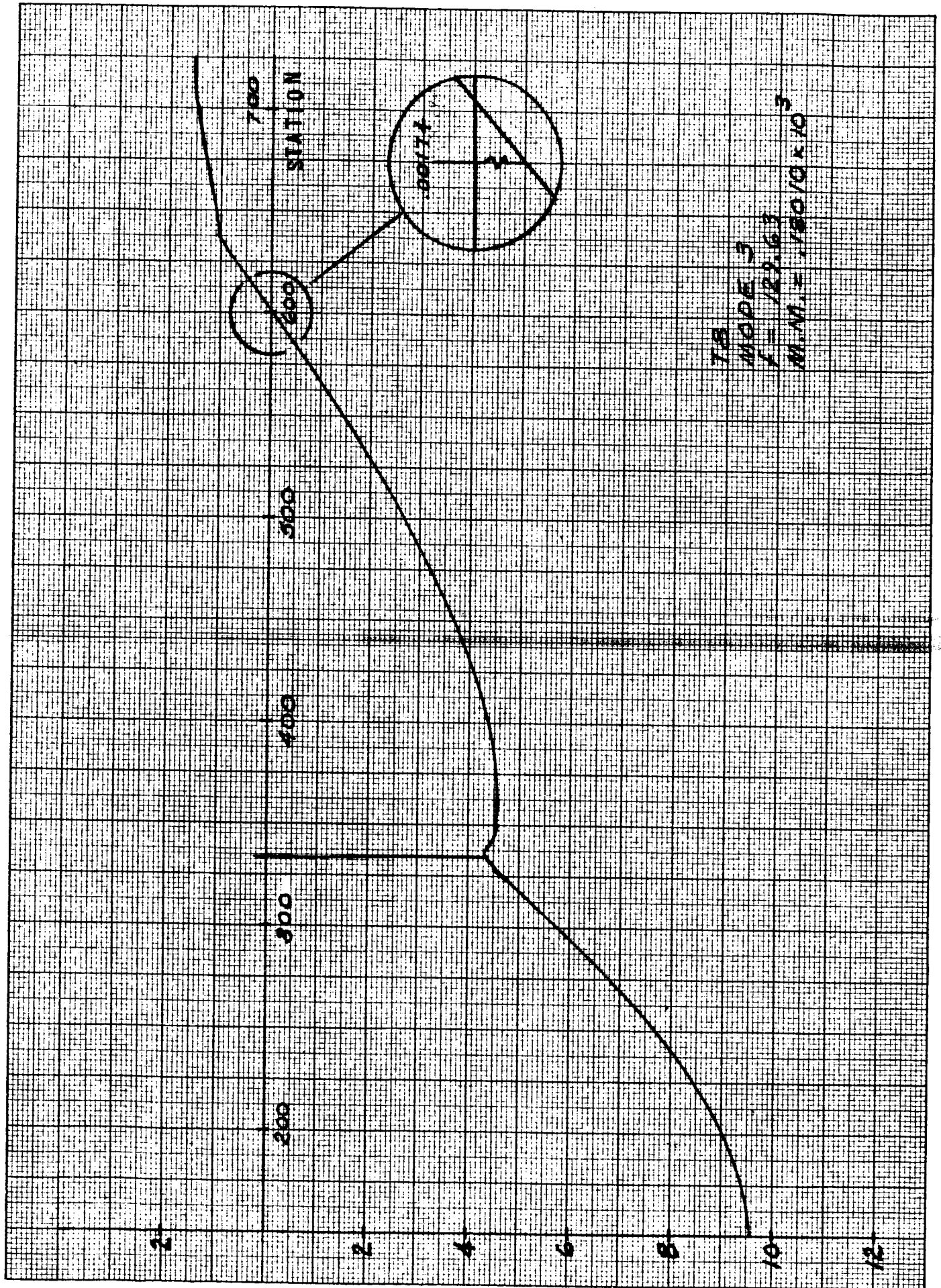
400

200

T.B.  
MODE 2  
F = 23.256  
M.M. = .00809 x 10

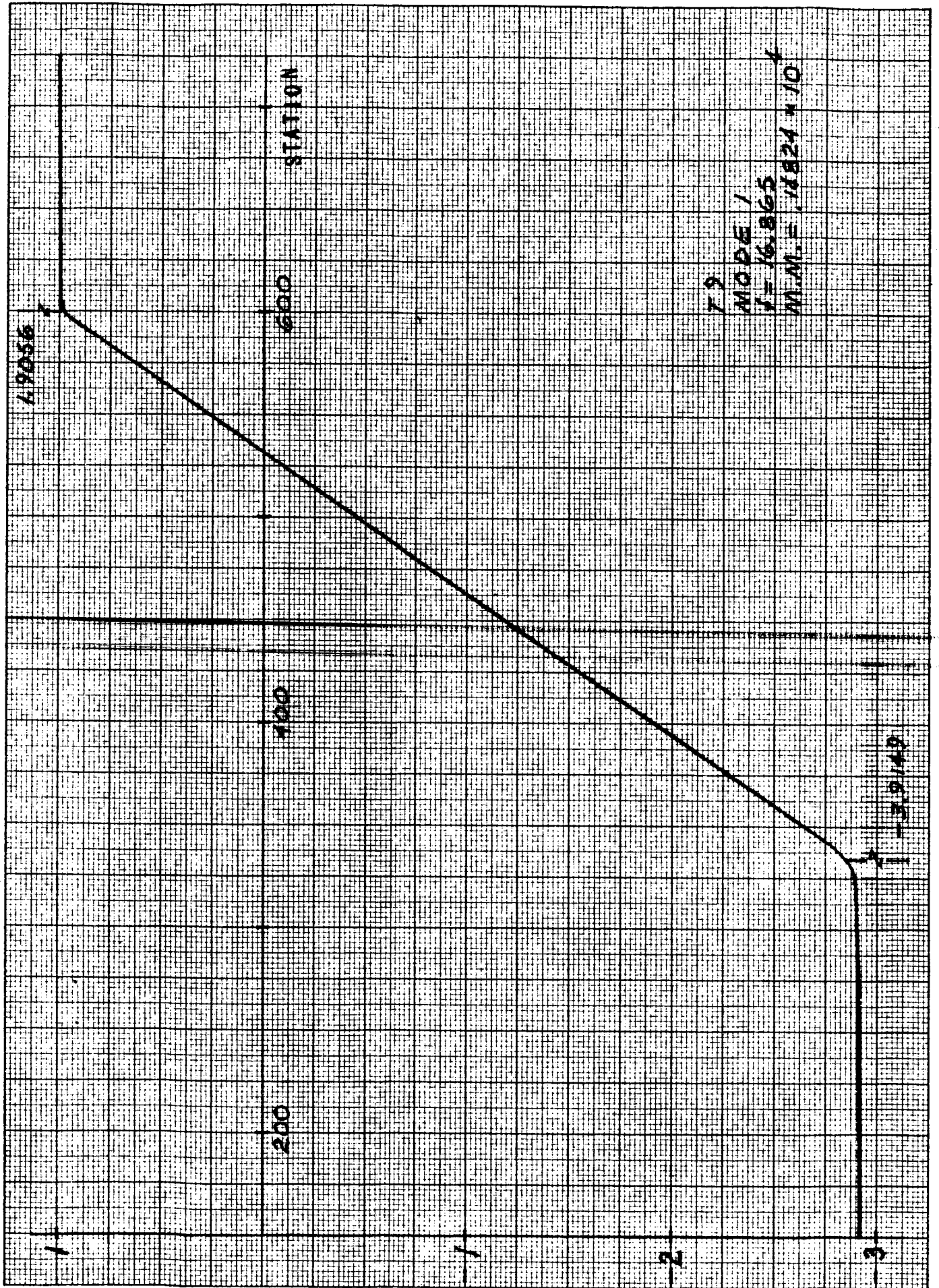
SM 46346

K+E 10 X 10 TO THE CENTIMETER 46 1517  
MADE IN U.S.A.  
NEUFFEL & ESSER CO.



SM 46346

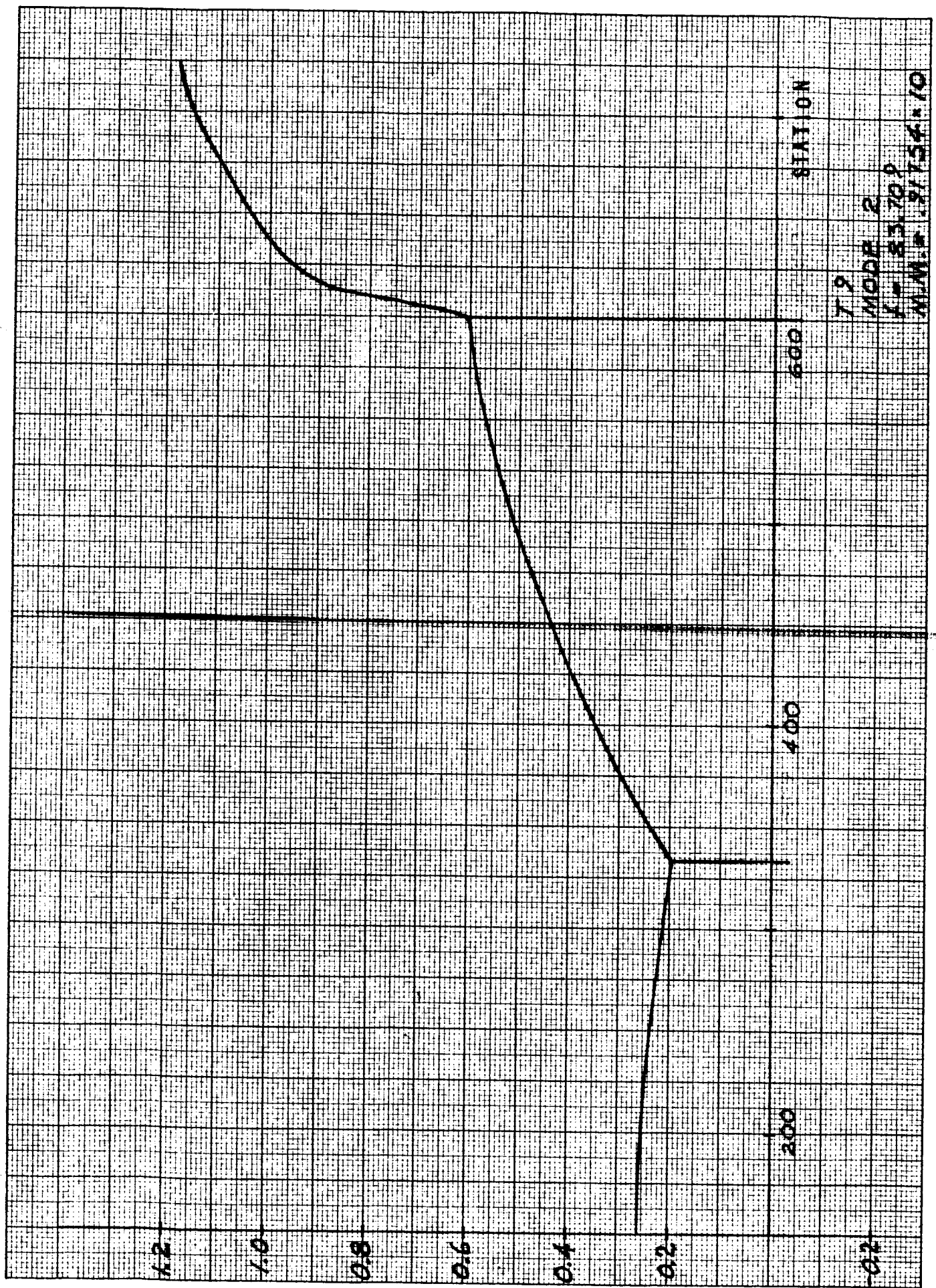
10 X 10 TO THE CENTIMETER 46 1517  
18 X 23 CM. • ALBANY, N.Y.  
KEUFFEL & ESSER CO.





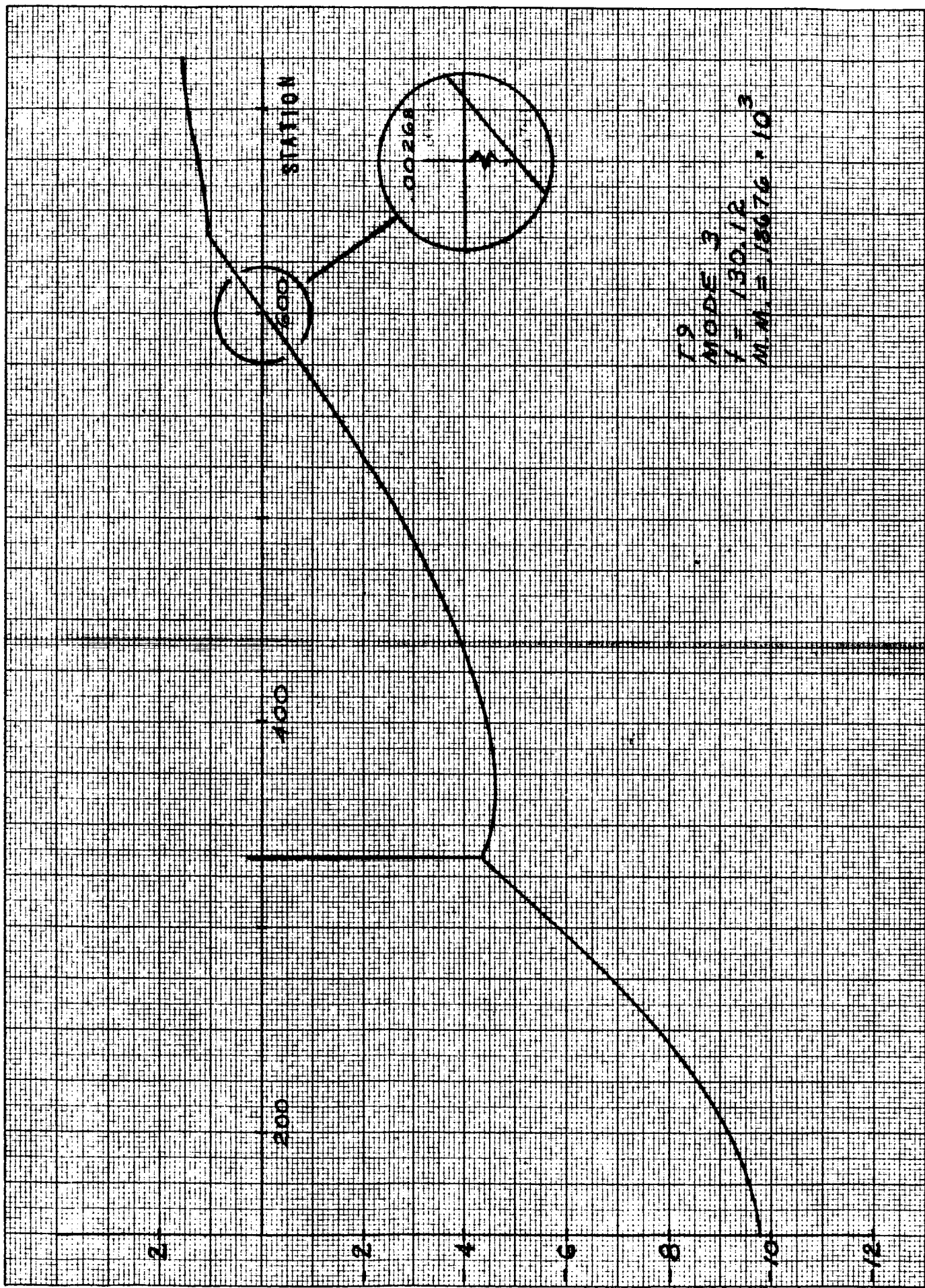
10 X 10 TO THE CENTIMETER 46 1517  
18 X 25 CM. • ALBANY, N.Y.  
KEUFFEL & ESSER CO.

SM 46346



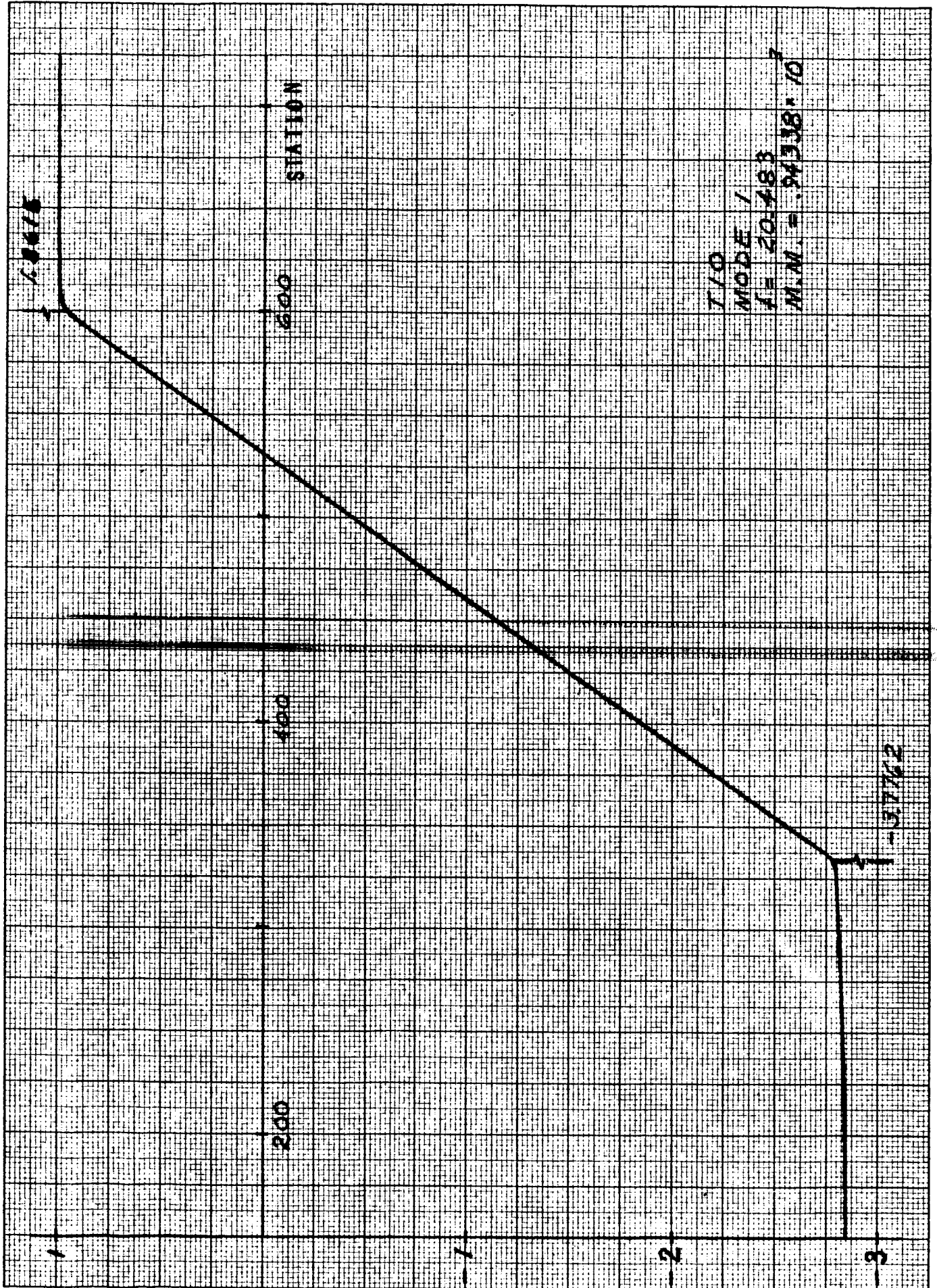
SM 46346

10 X 10 TO THE CENTIMETER 46 1517  
18 X .25 CM. • ALBANENSEN  
KEUFFEL & ESSER CO.



SM 46346

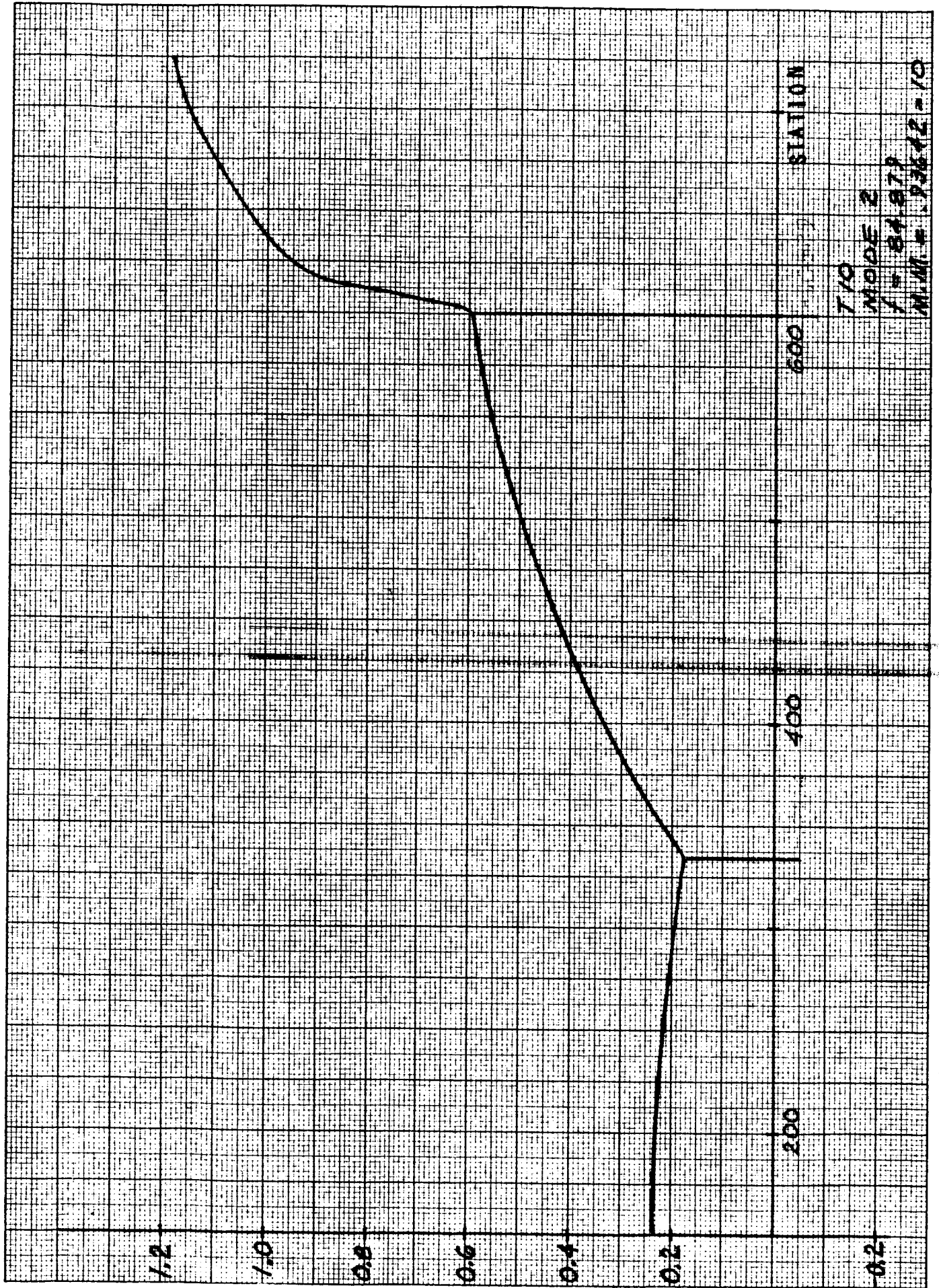
KE 10 X 10 TO THE CENTIMETER 46 1517  
18 X 25 CM. • ALBANY, N.Y.  
KEUFFEL & ESSER CO.





KE 10 X 10 TO THE CENTIMETER 46 1517  
16 X 25 CM • ALBANY, N.Y.  
MADE IN U.S.A.  
KEUFFEL & ESSER CO.

SM 46346



STATION

600

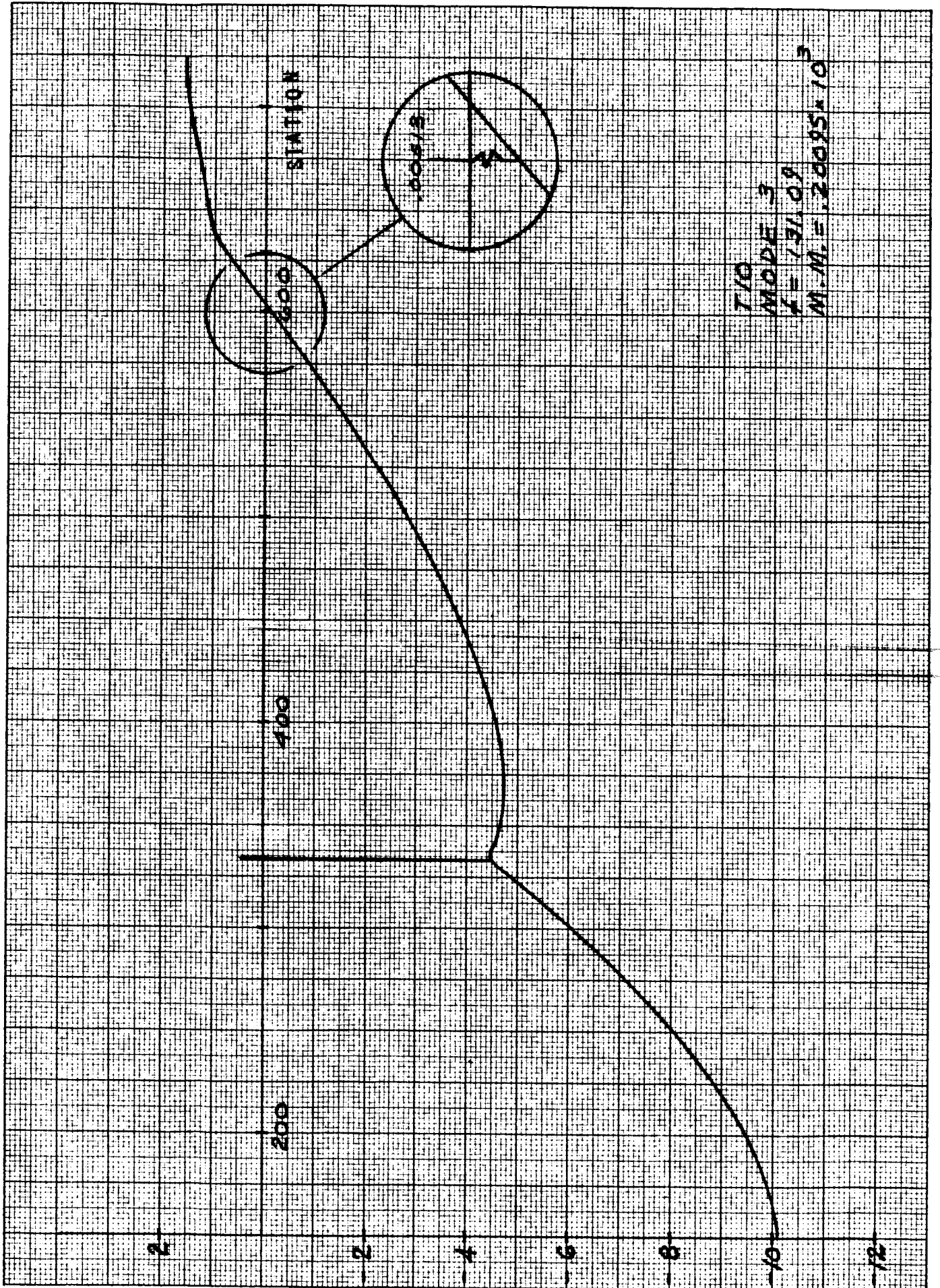
400

200

T/10  
MODE 2  
T = 84.877  
M.M. # P3642-10

SM 46346

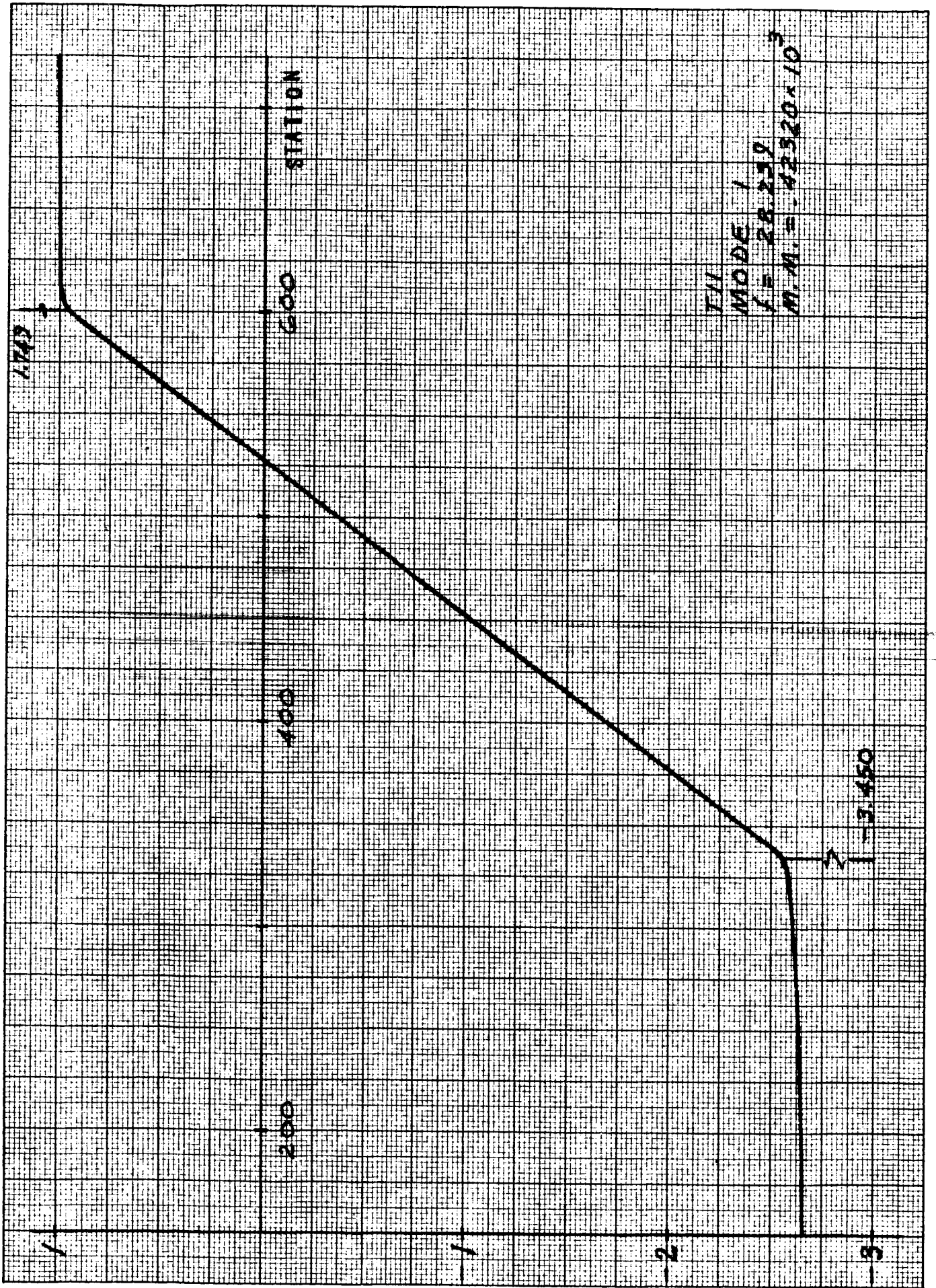
K&E  
10 X 10 TO THE CENTIMETER  
18 X 25 CM. • ALBANY, N.Y.  
46 1517  
MADE IN U.S.A.  
KEUFFEL & ESSER CO.





SM 46346

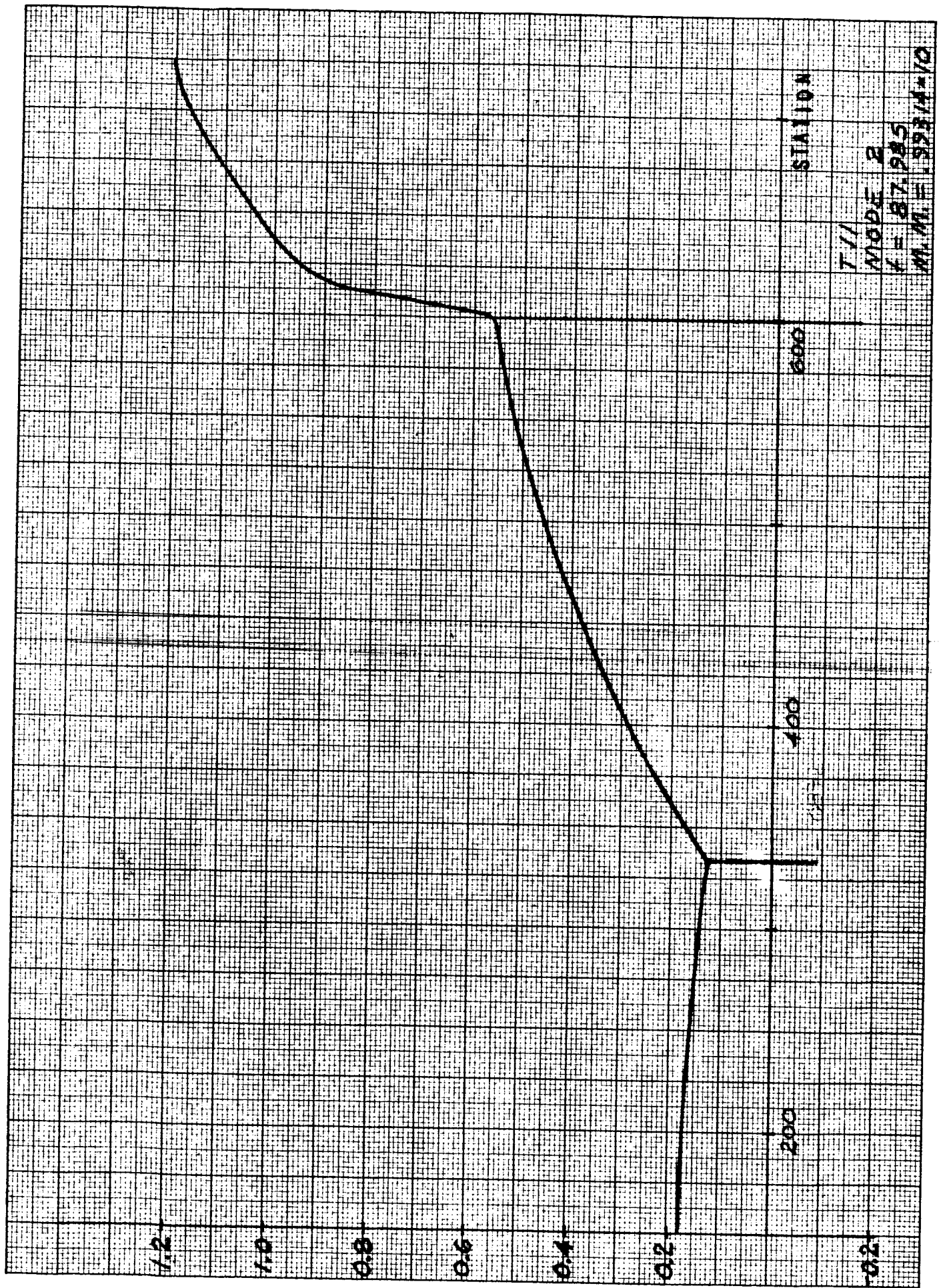
KE 10 X 10 TO THE CENTIMETER 46 1517  
18 X 25 CM. • ALGANESE®  
MADE IN U. S. A.  
KEUFFEL & ESSER CO.



SM 46346

46 1517  
MADE IN U.S.A.

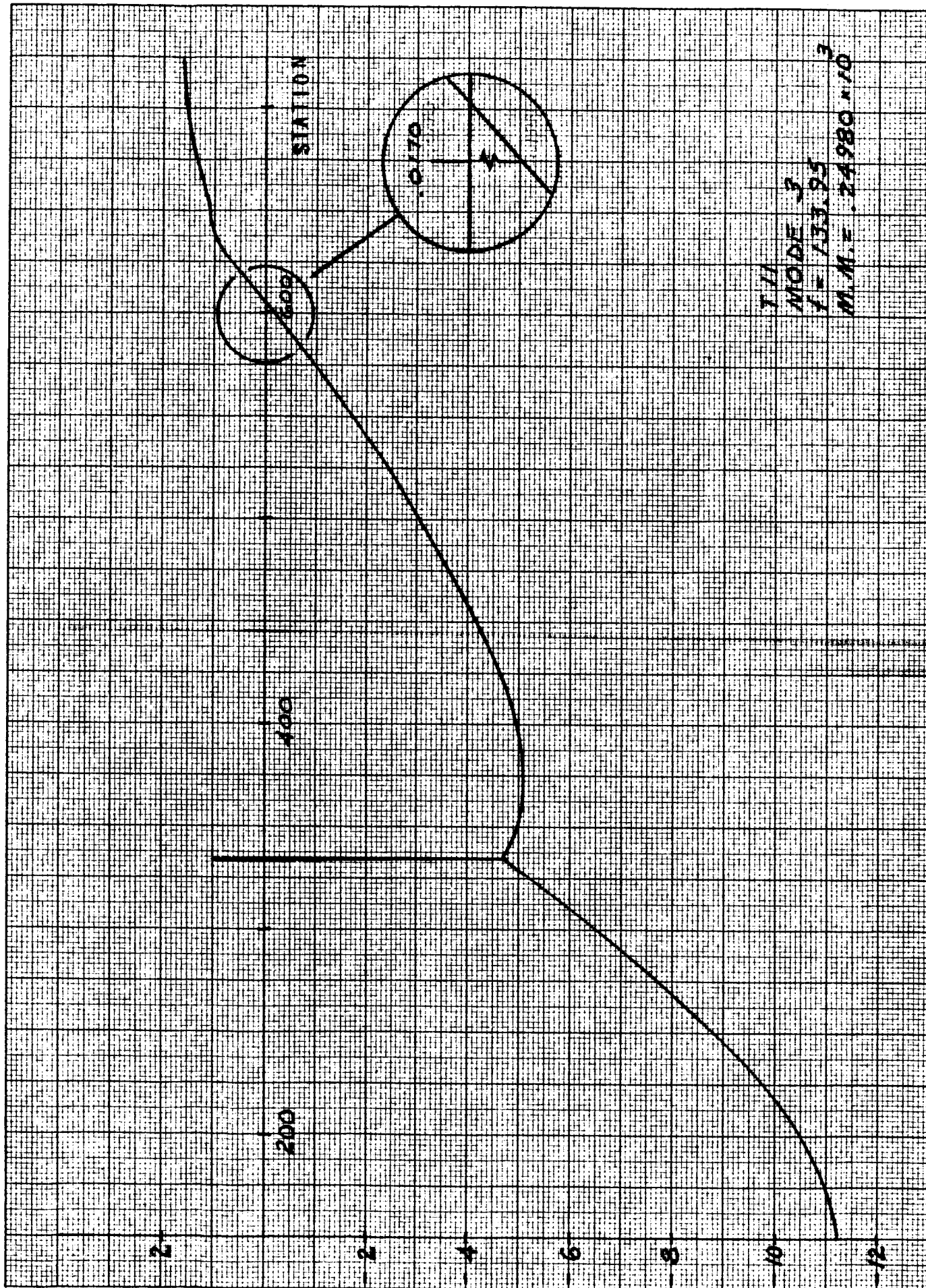
KE  
10 X 10 TO THE CENTIMETER  
18 X 25 CM. • ALBANESE®  
KEUFFEL & ESSER CO.



T-1  
MODE 2  
I = 87.285  
M.M.E. 89314-10

10 X 10 TO THE CENTIMETER 46 1517  
10 X 25 CM. • ALBANENSIS  
KEUFFEL & ESSER CO.

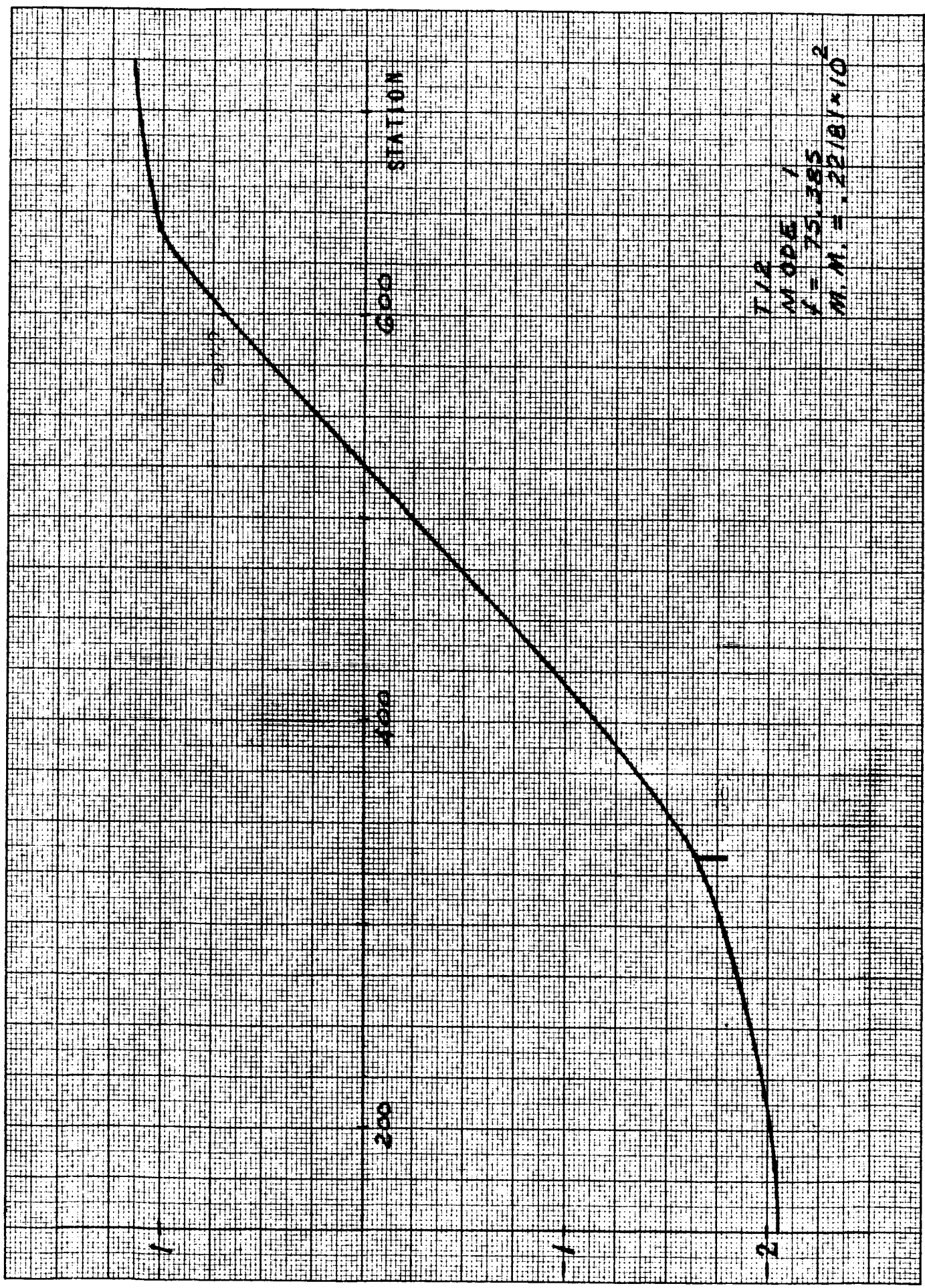
SM 46346





SM 46346

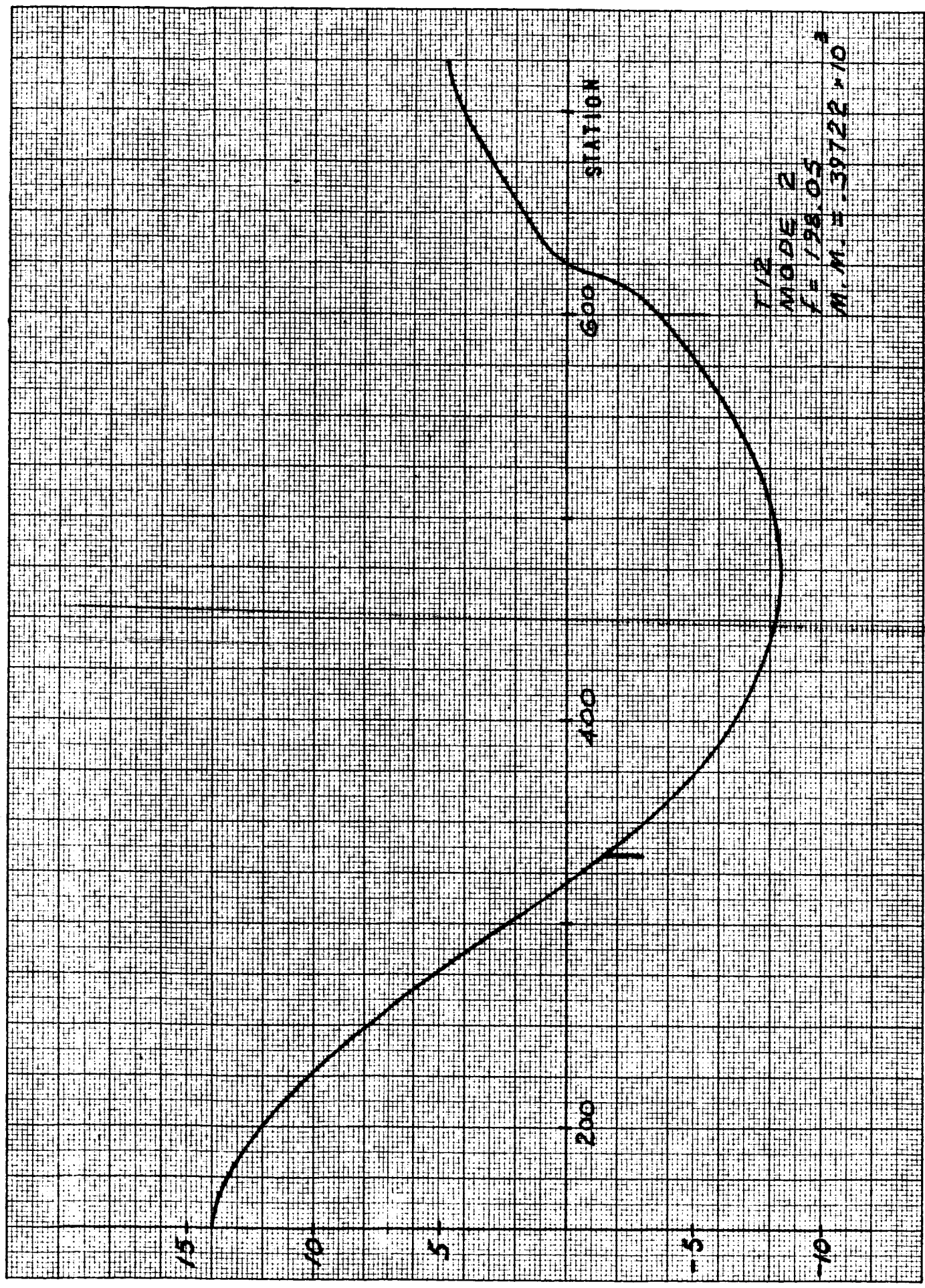
10 X 10 TO THE CENTIMETER  
16 X 25 CM. • ALBANENE®  
KEUFFEL & ESSER CO.

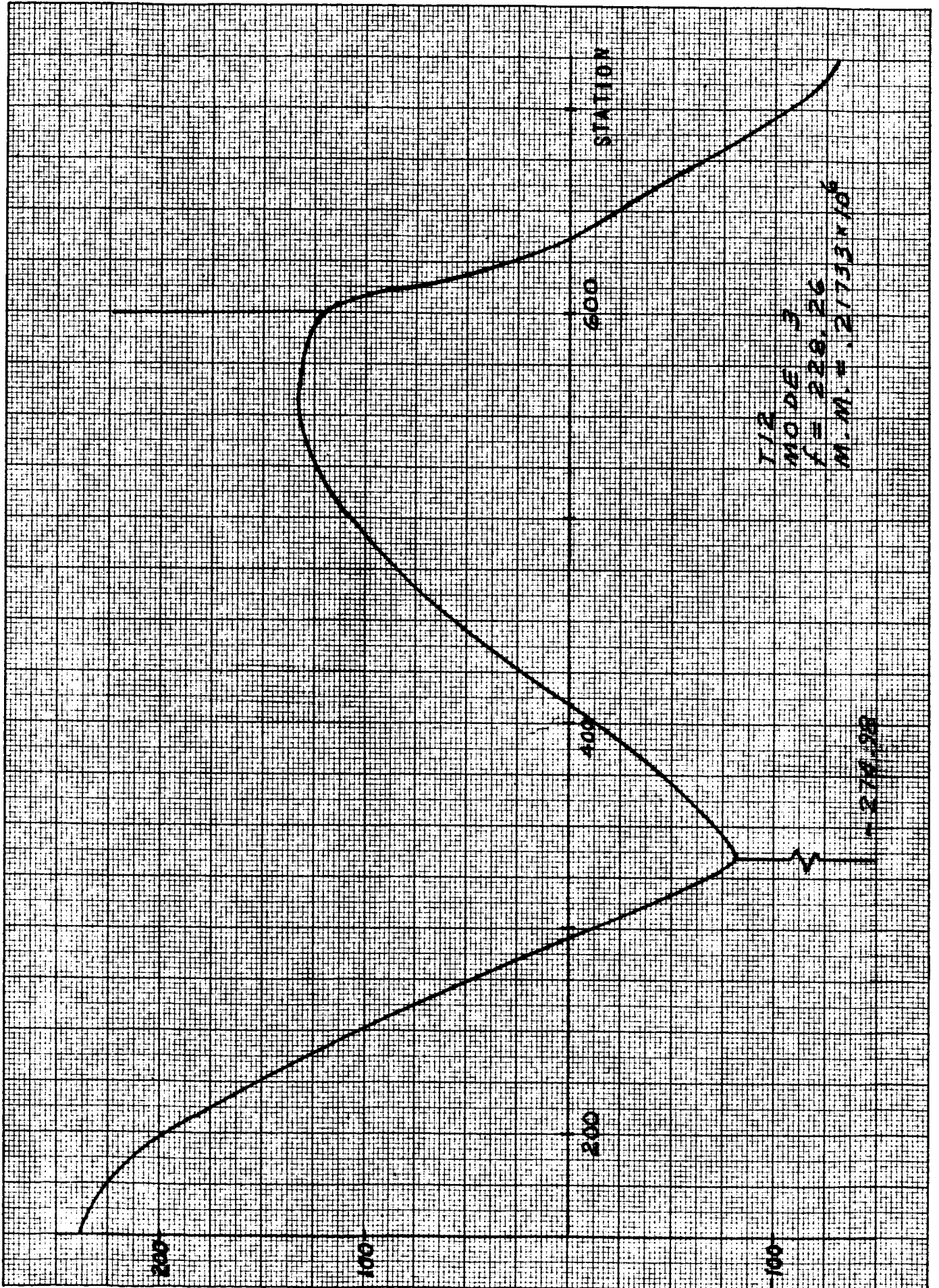


T/A  
MODE 1  
I = 75.385  
M.M. = .22/81 \* 10<sup>2</sup>

10 X 10 TO THE CENTIMETER 46 1517  
MADE IN U. S. A.  
KEUFFEL & ESSER CO.

SM 46346





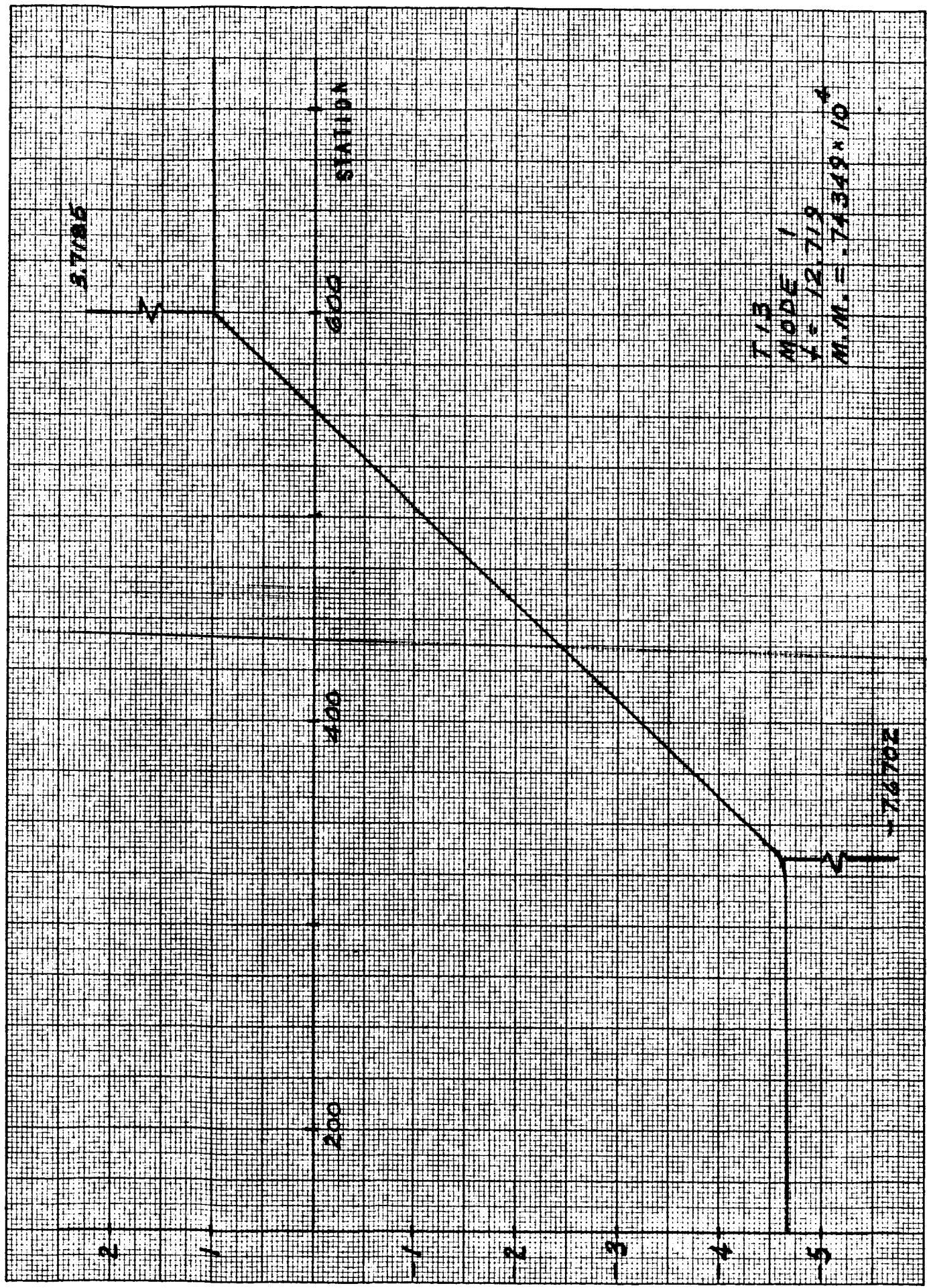
SM 46346

K&E 10 X 10 TO THE CENTIMETER 46 1517  
 16 X 25 CM. • ALUMINUM • MADE IN U.S.A.  
 KEUFFEL & ESSER CO.



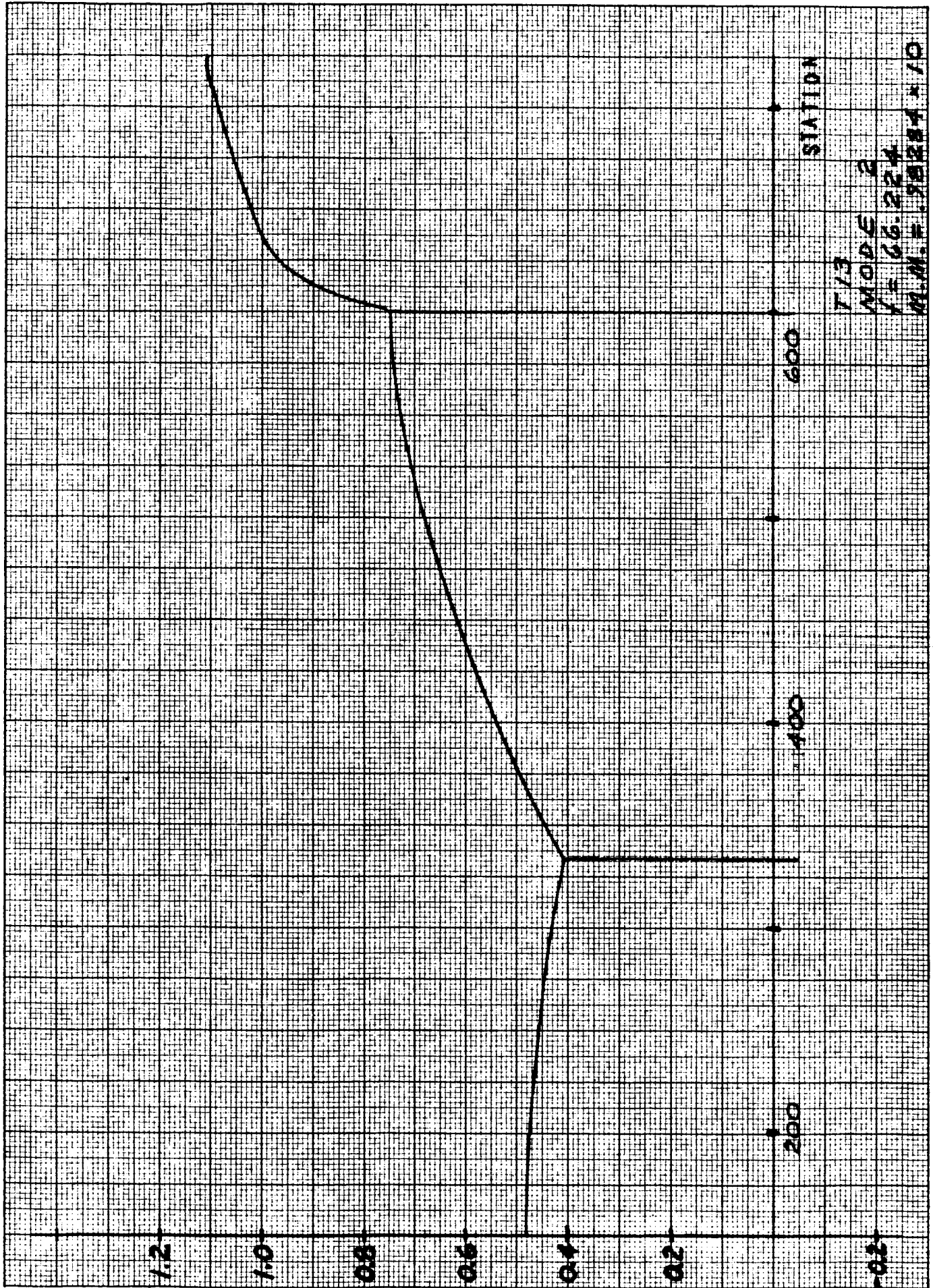
10 X 10 TO THE CENTIMETER 46 1517  
MADE IN U.S.A.  
KEUFFEL & ESSER CO.

SM 46346



SM 46346

K&E 10 X 10 TO THE CENTIMETER 46 1517  
10 X 25 CM. • ALBANY, N.Y.  
MADE IN U.S.A.  
KEUFFEL & ESSER CO.

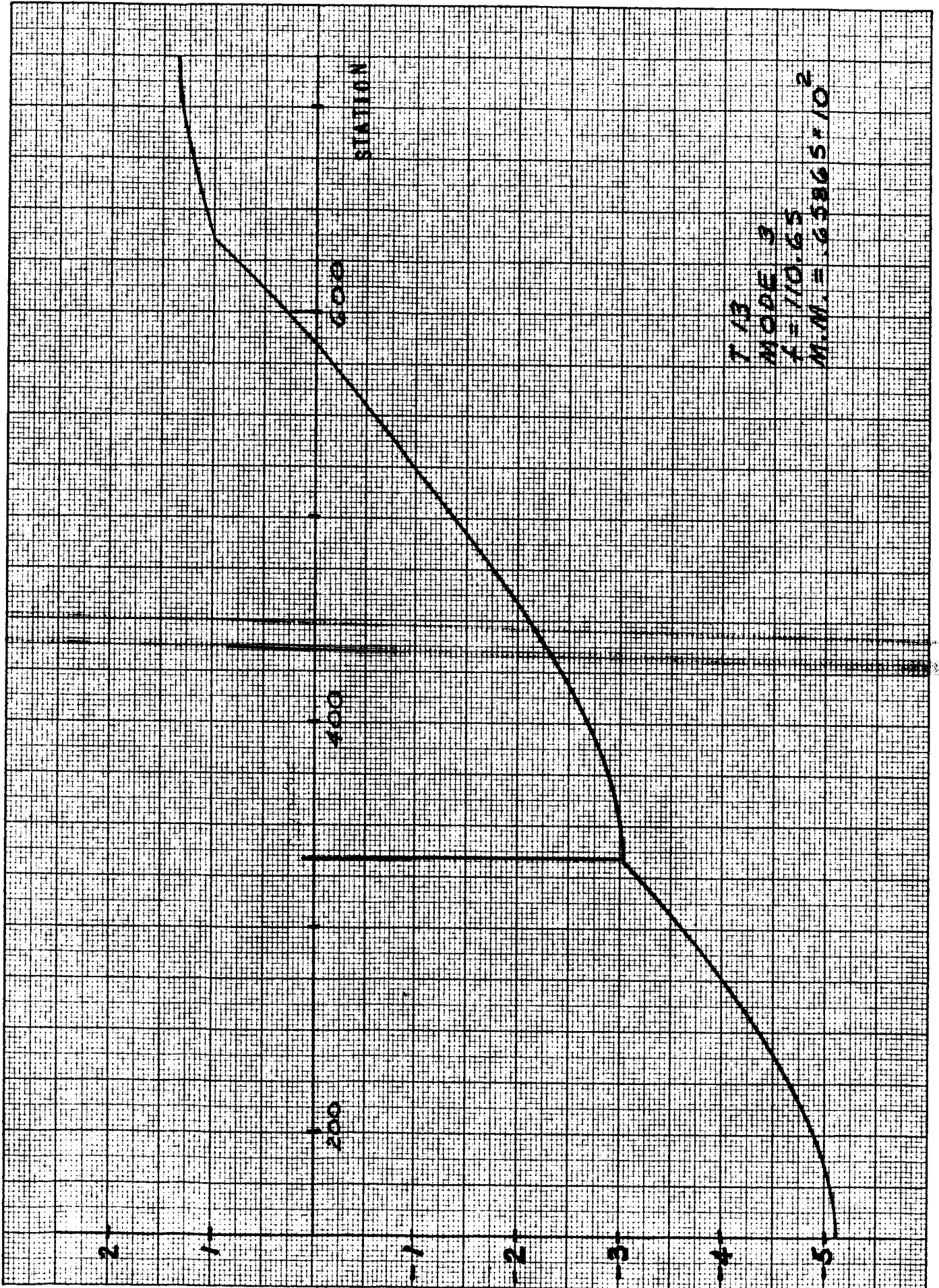


T/13  
MODE 2  
15 06.224  
M.M.F. 98284 \* 10



SM 46346

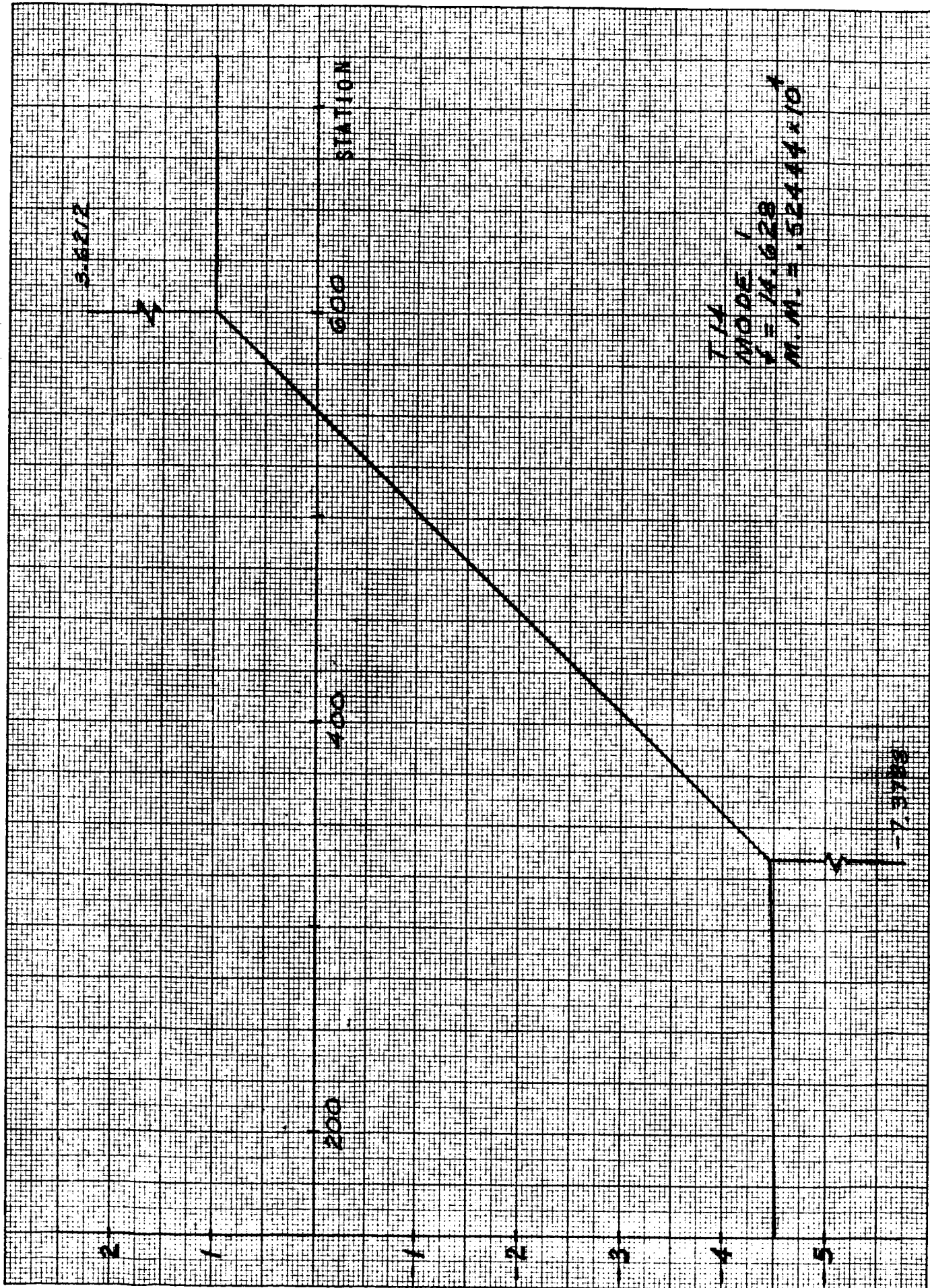
KEE 10 X 10 TO THE CENTIMETER 46 1517  
18 X 25 CM. ALBANY, N.Y.  
MADE IN U.S.A.  
KEUFFEL & ESSER CO.



SM 46346

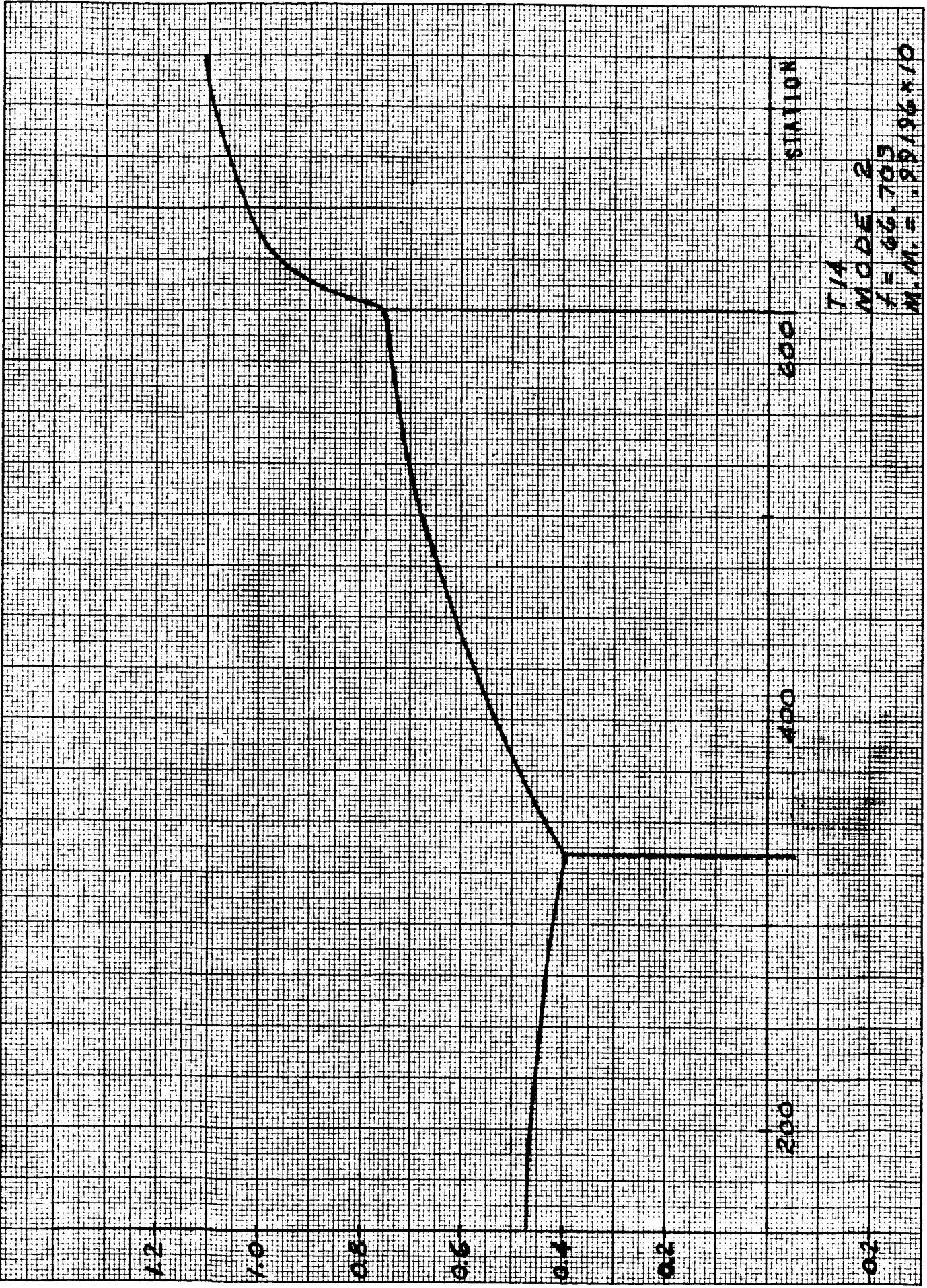
KE 10 X 10 TO THE CENTIMETER 46 1517  
18 X 25 CM. • ALBANY, N.Y. • MADE IN U.S.A.

KEUFFEL & ESSER CO.



10 X 10 TO THE CENTIMETER 46 1517  
1.5 X .35 CM. • ALBANY, N.Y.  
KEUFFEL & ESSER CO.

SM 46346



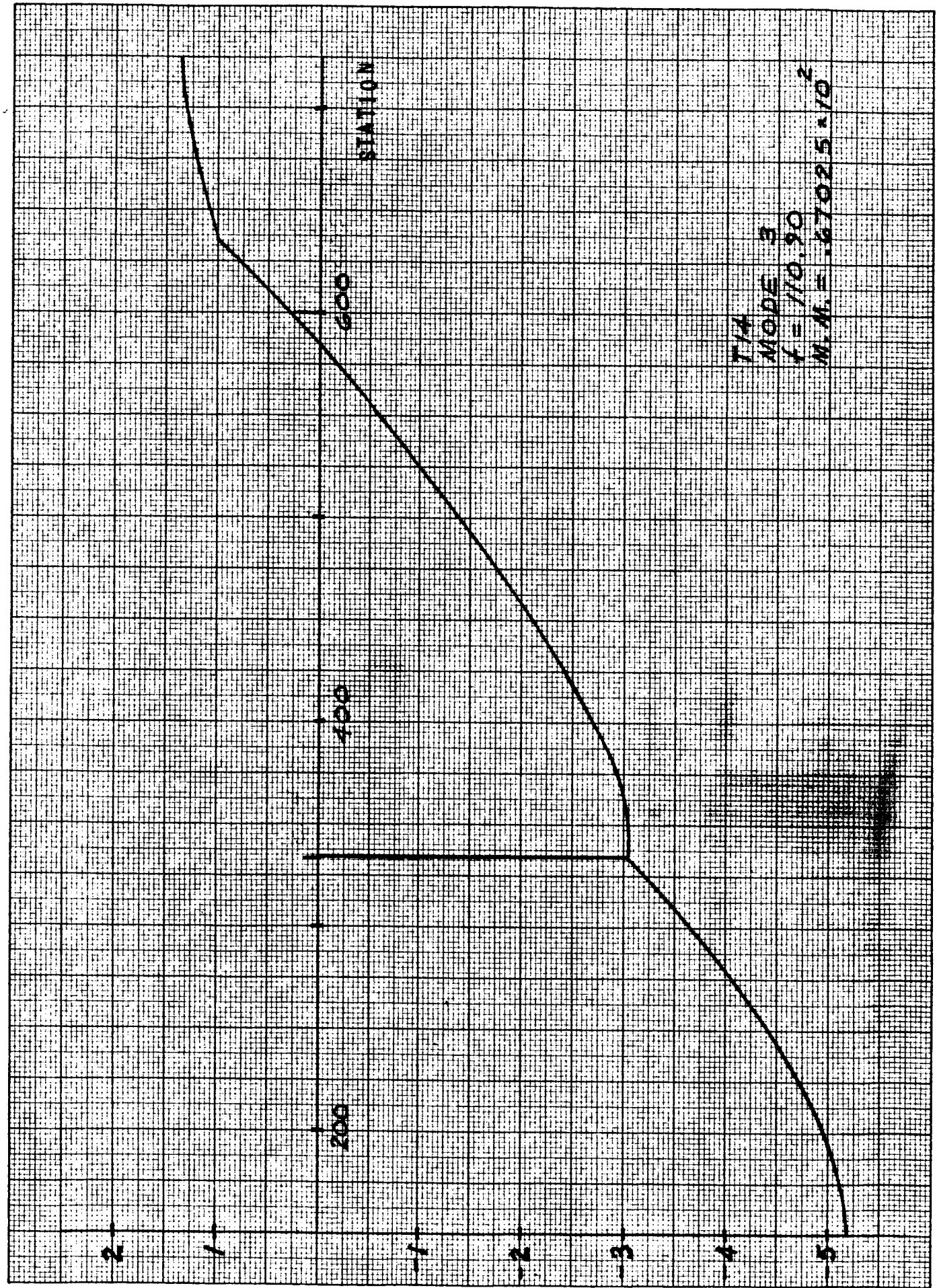
T/A  
M.C.D.E. 2  
F = 66.703  
M.M. = .89196 x 10



K&E 10 X 10 TO THE CENTIMETER 46 1517  
18 X 25 CM. • ALBANY, N.Y.  
MADE IN U.S.A.

SM 4634F

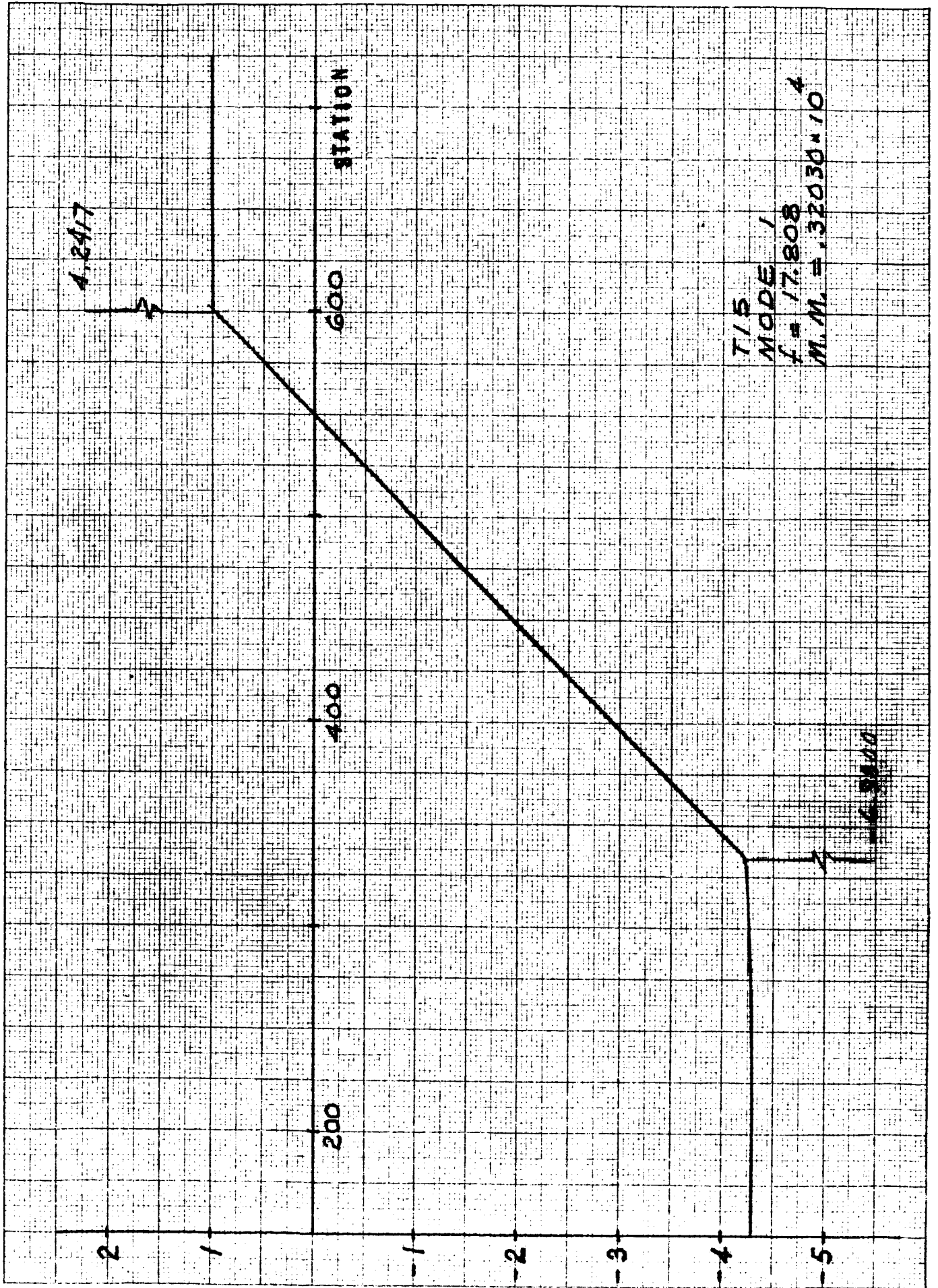
KEUFFEL & ESSER CO.



T/A  
MODE 3  
 $f = 110.90$   
M.M. = 67025.10<sup>2</sup>

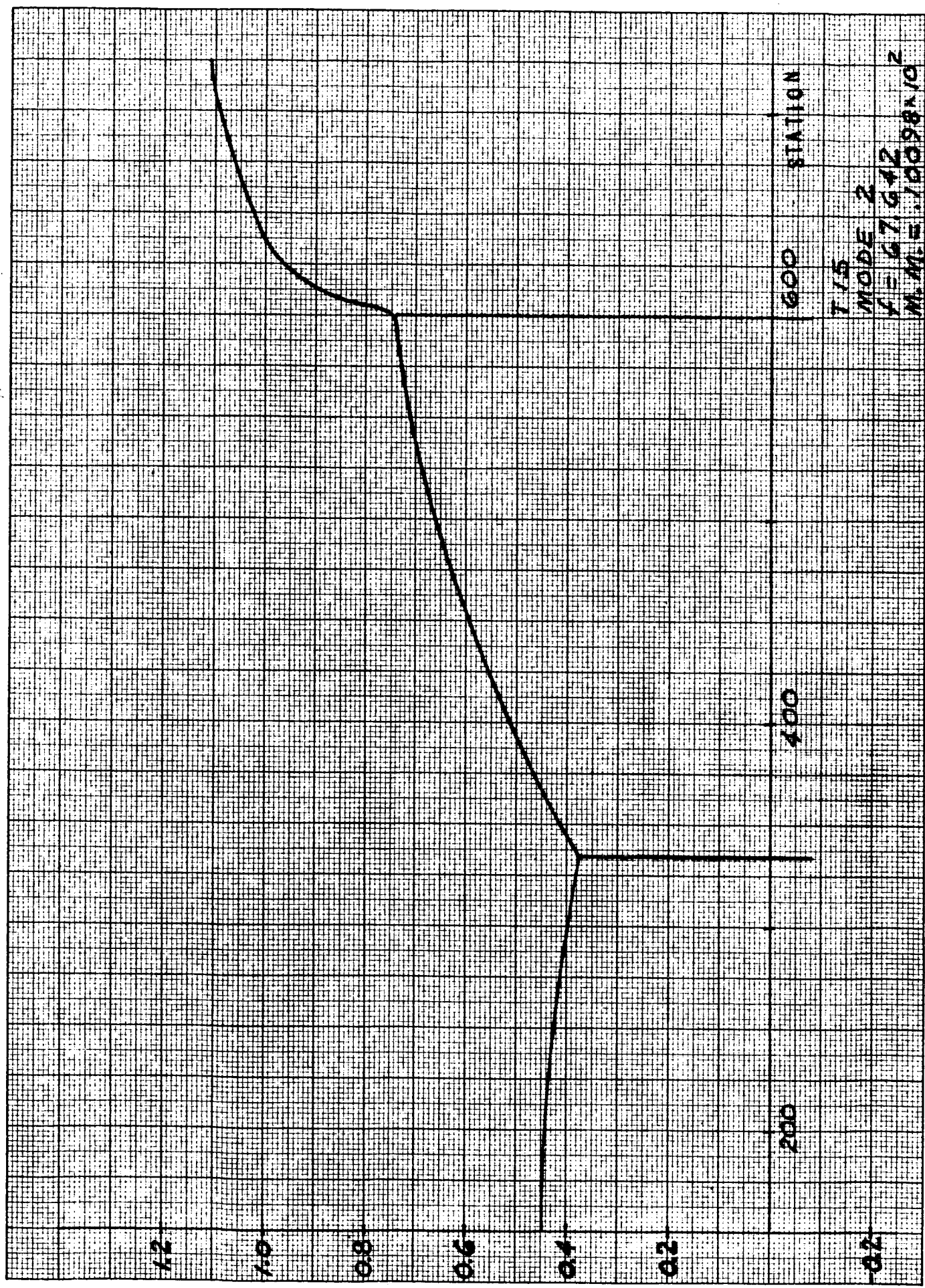
SM 46346

10 X 10 TO THE CENTIMETER 46 1517  
18 X 25 CM • ALBANENSEN  
KEUFFEL & ESSER CO.



SM 46346

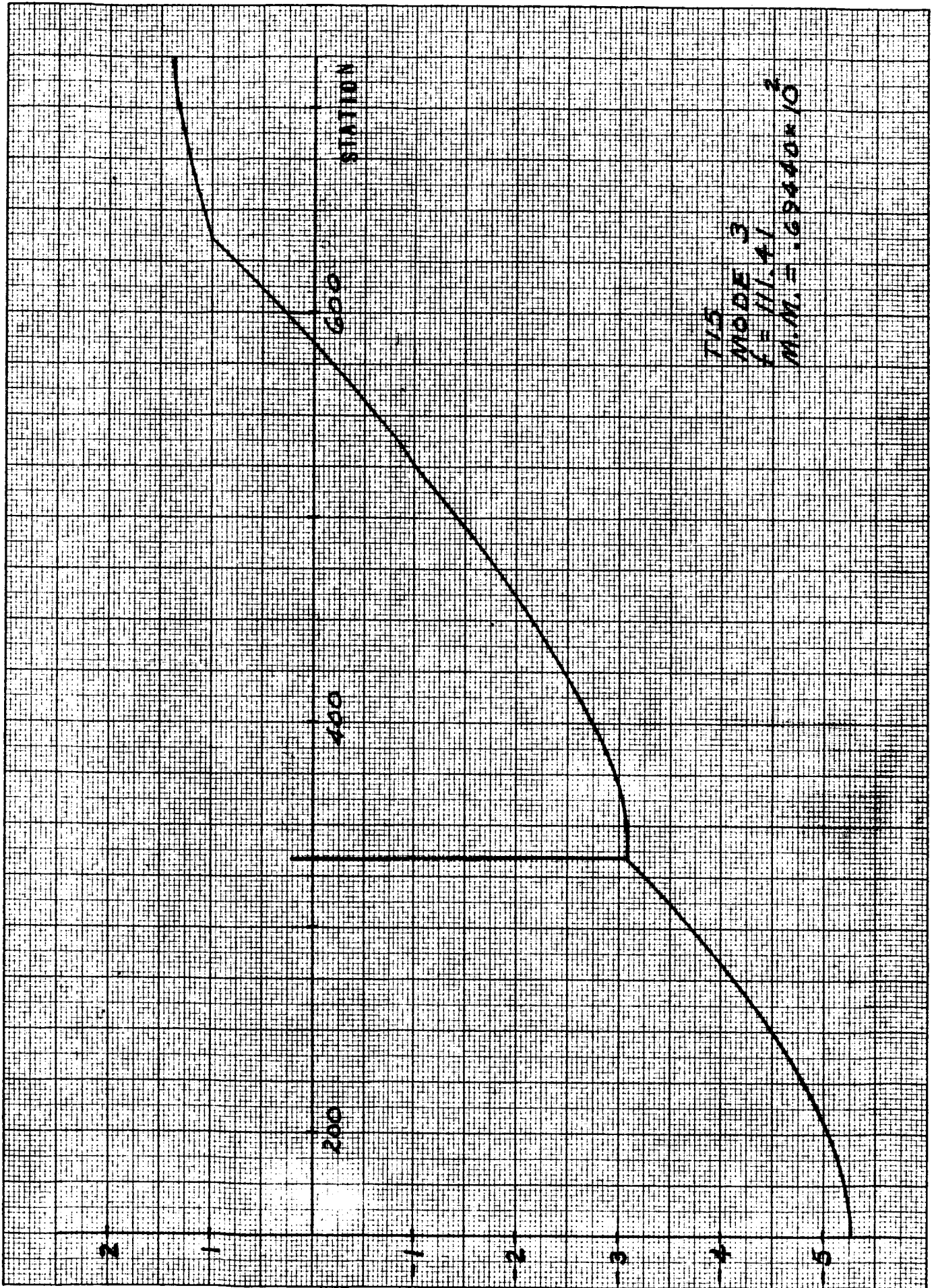
10 X 10 TO THE CENTIMETER 46 1517  
18 X 25 CM. • ALBANY, N.Y.  
KEUFFEL & ESSER CO.





KE 10 X 10 TO THE CENTIMETER 46 1517  
18 X 25 CM • ALPAPANESE  
KEUFFEL & ESSER CO.

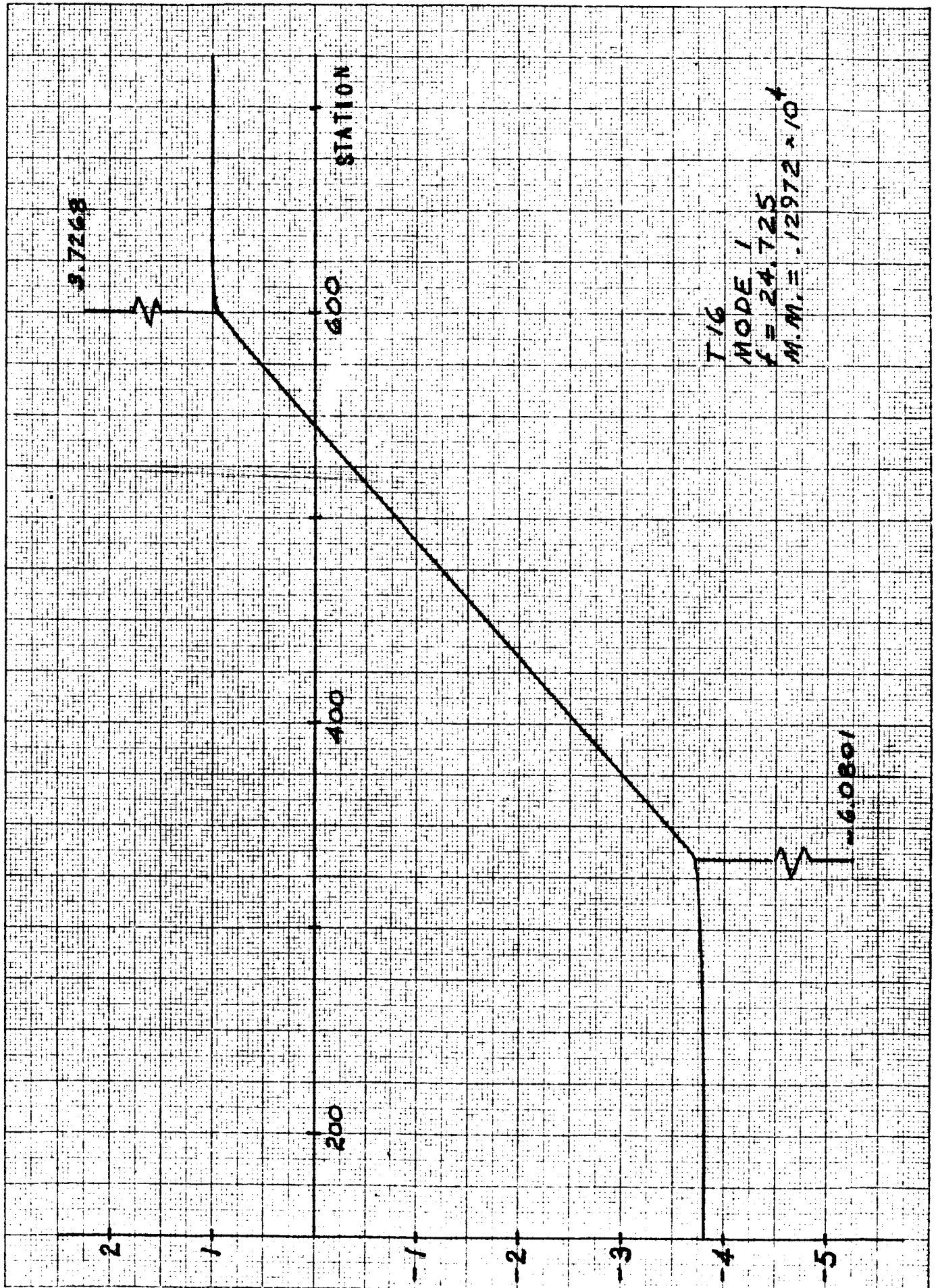
SM 46346





SM 46346

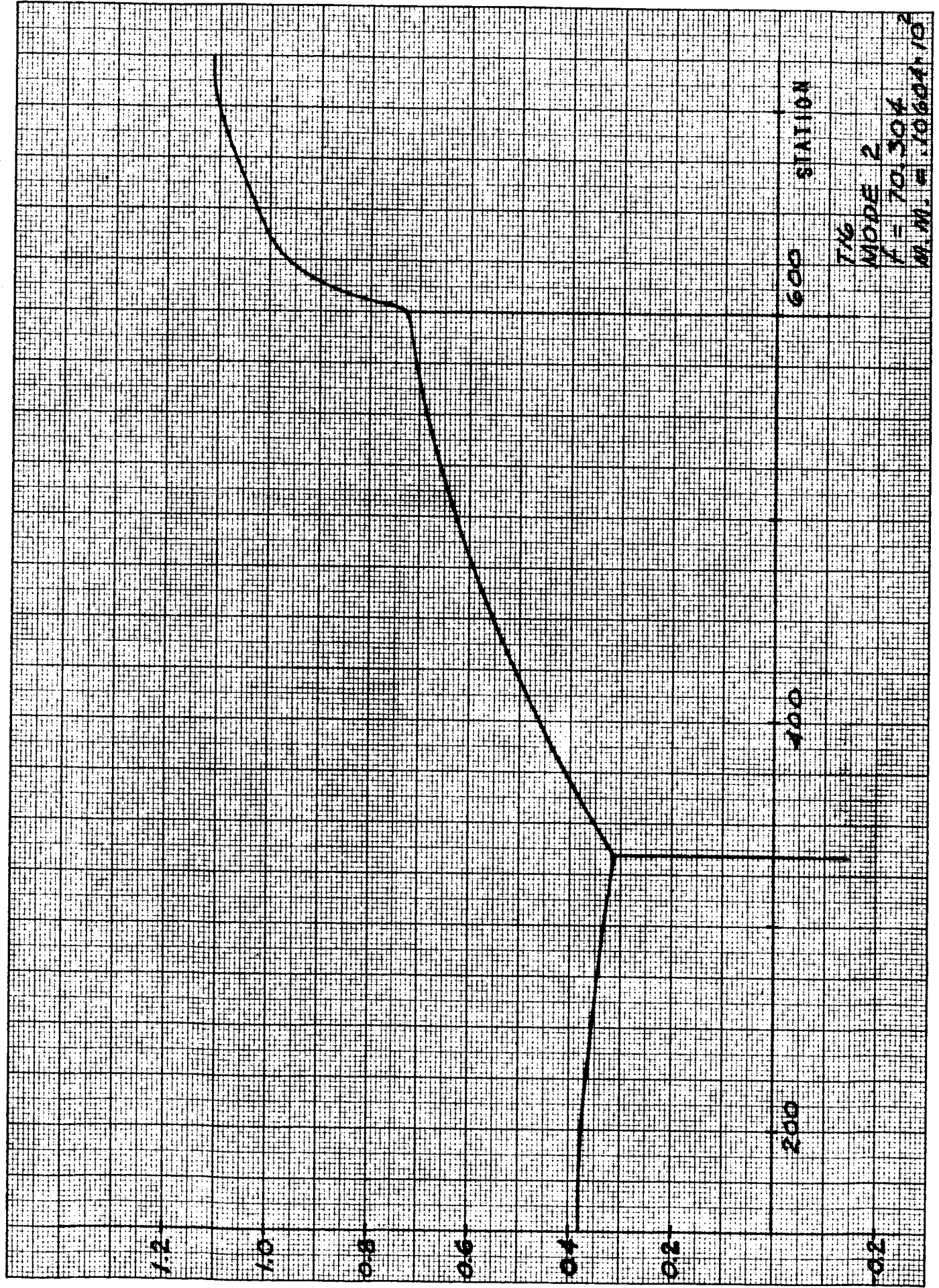
10 X 10 TO THE CENTIMETER 46 1517  
1.8 X 2.5 CM • ALBANY, N.Y.  
KUFFEL & ESSER CO.



T16  
MODE 1  
f = 24.725  
M.M. = .12972 \* 10<sup>4</sup>

SM 46346

KE 10 X 10 TO THE CENTIMETER 46 1517  
16 X 25 CM. • ALBANY, N.Y.  
MADE IN U.S.A.  
KEUFFEL & ESSER CO.



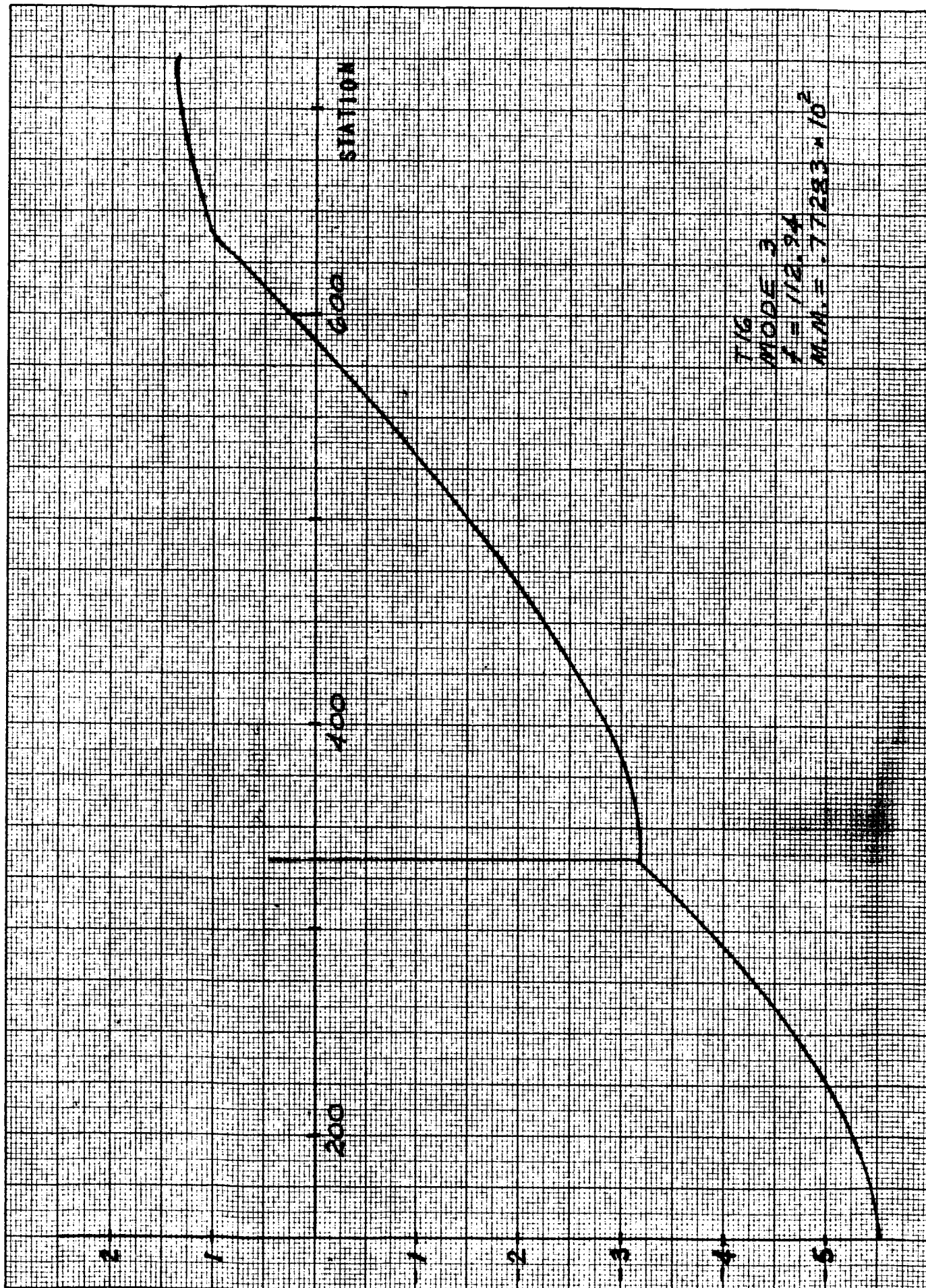
ING  
MODE 2

$f = 70.304$

M.M. # 10604.102

SM 46348

10 X 10 TO THE CENTIMETER 46 1517  
18 X 25 CM. • ALBANY, N.Y.  
KEUFFEL & ESSER CO.

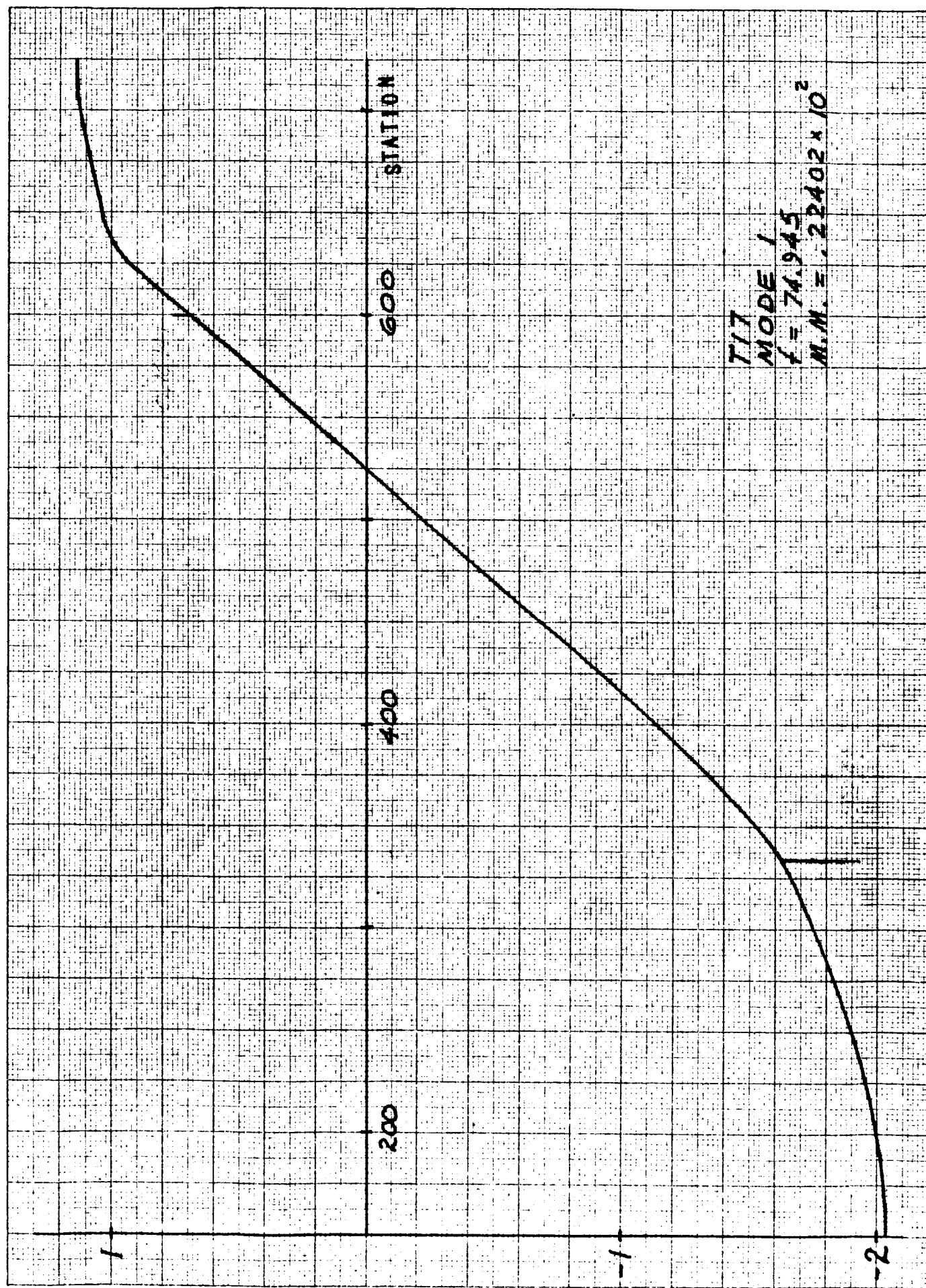


T/K  
MODE 3  
 $f = 112.94$   
 $M.M. = 2.77283 \times 10^3$



SM 46346

K&E 10 X 10 TO THE CENTIMETER 46 1517  
MADE IN U.S.A.  
KEUFFEL & ESSER CO.



T17  
MODE 1  
 $f = 74.945$   
M.M. = .22402 x 10<sup>2</sup>

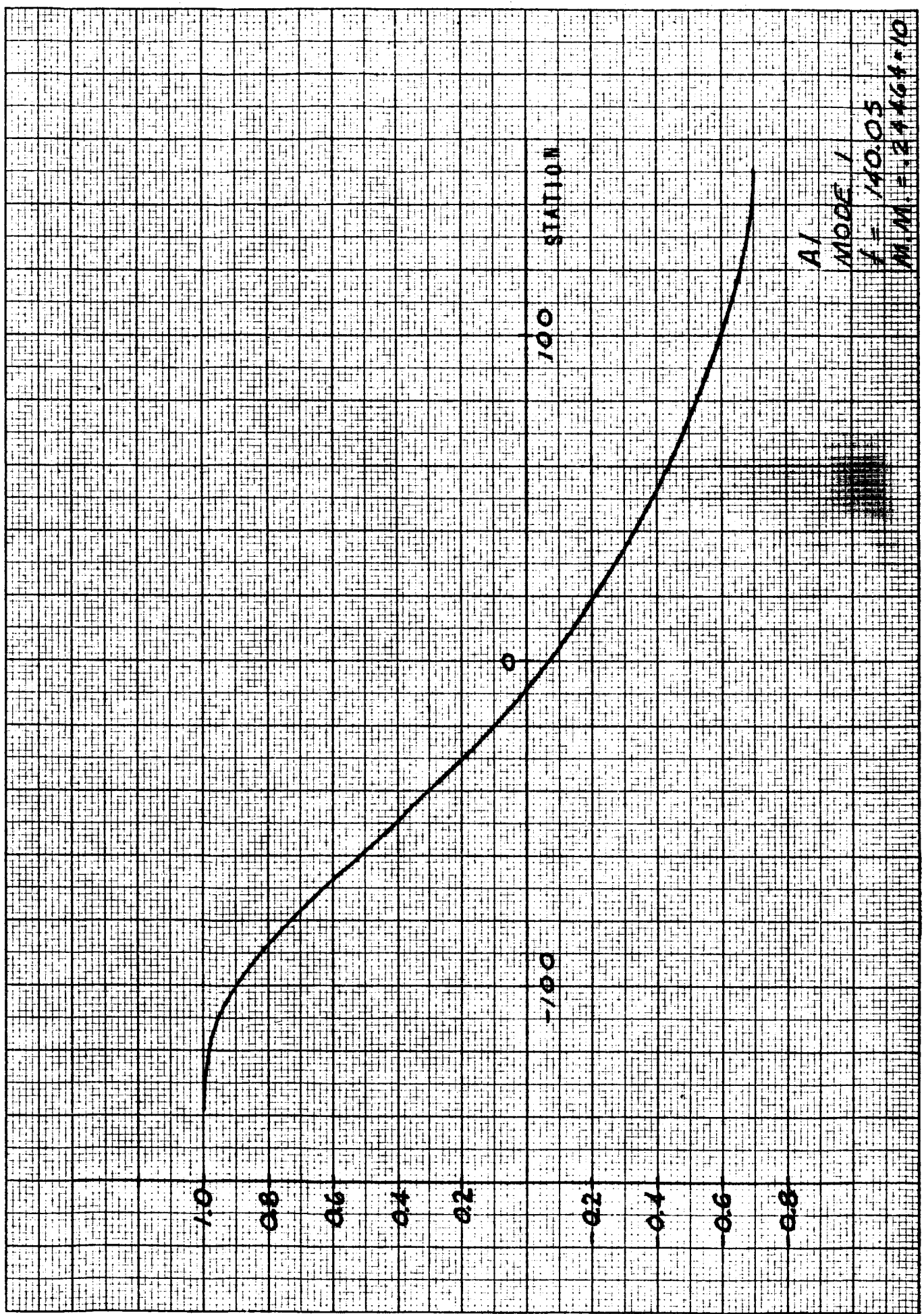
SM 40346

APPENDIX

B. Agena mode shapes

SM 46840

K&E  
10 X 10 TO 1/2 INCH  
7 X 10 IN. ALBANY  
46 1327  
MADE IN U.S.A.  
KEUFFEL & ESSER CO.



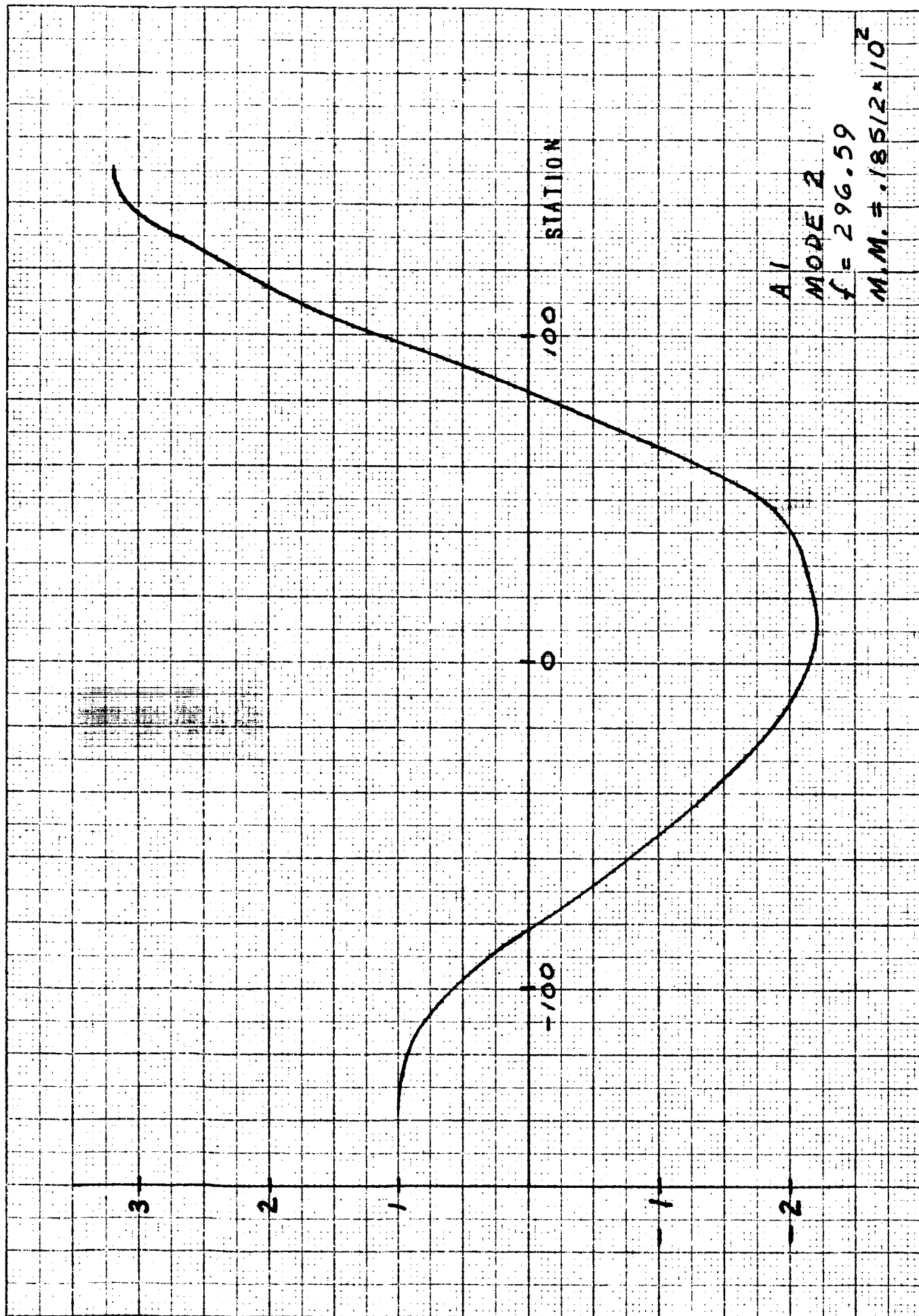
A1  
MODE 1  
f = 140.03  
M.M. = 1.2 + 164.10

SM 46340

46 1327

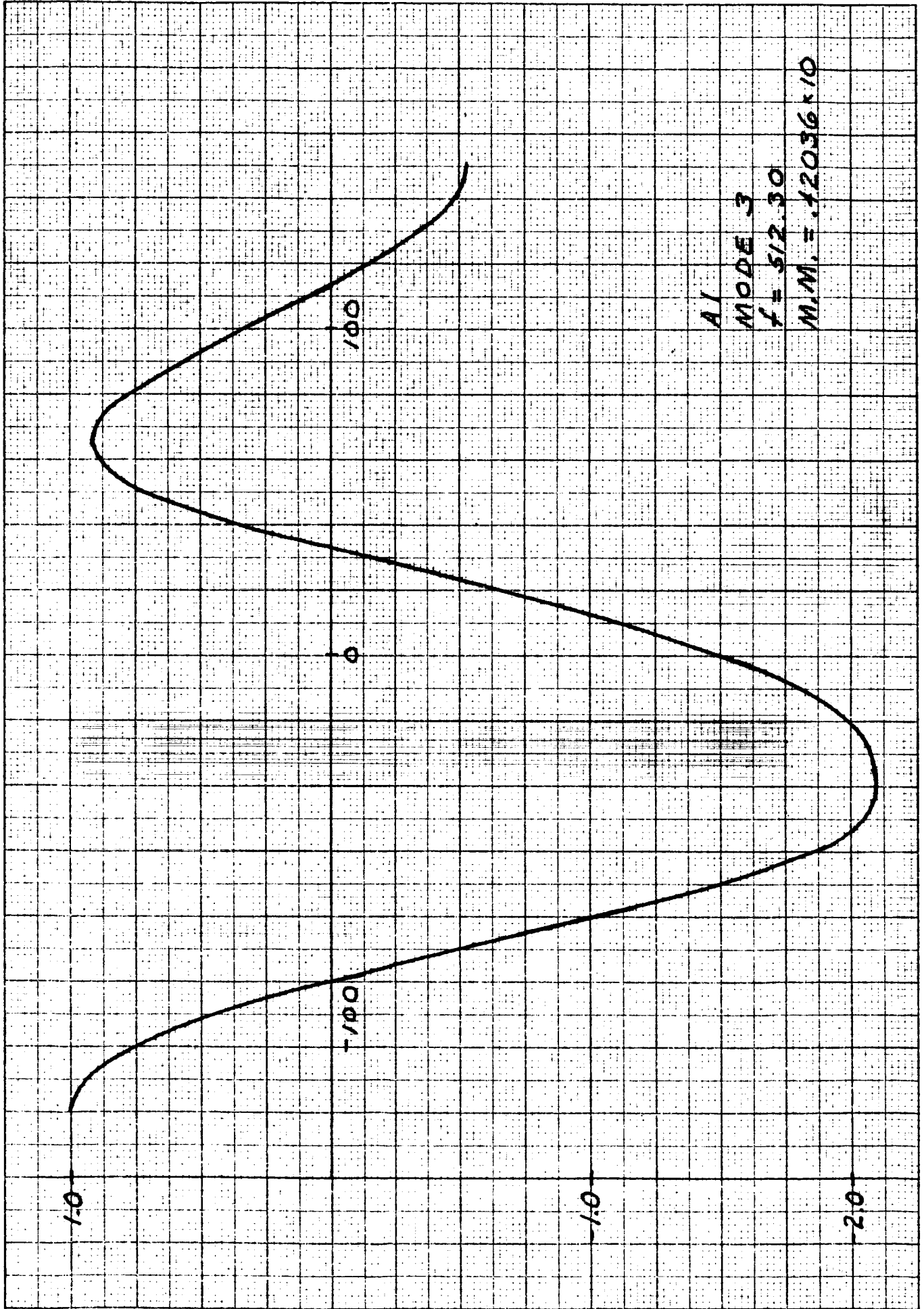
10 X 10 TO 1/2 INCH

KEUFFEL & ESSER CO.



A1  
MODE 2  
 $f = 296.59$   
 $M.M. = .18512 \times 10^2$

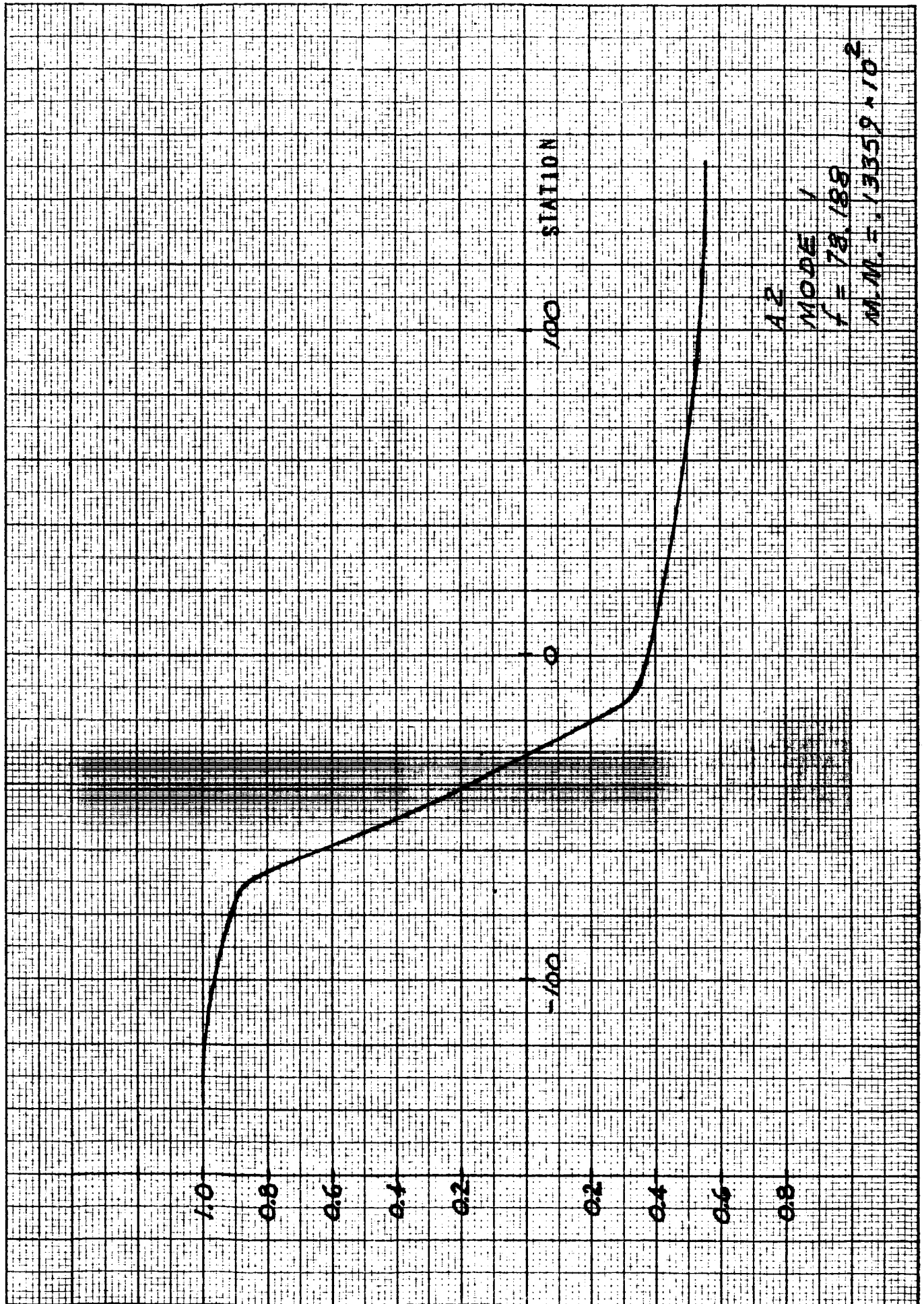




SM 46346

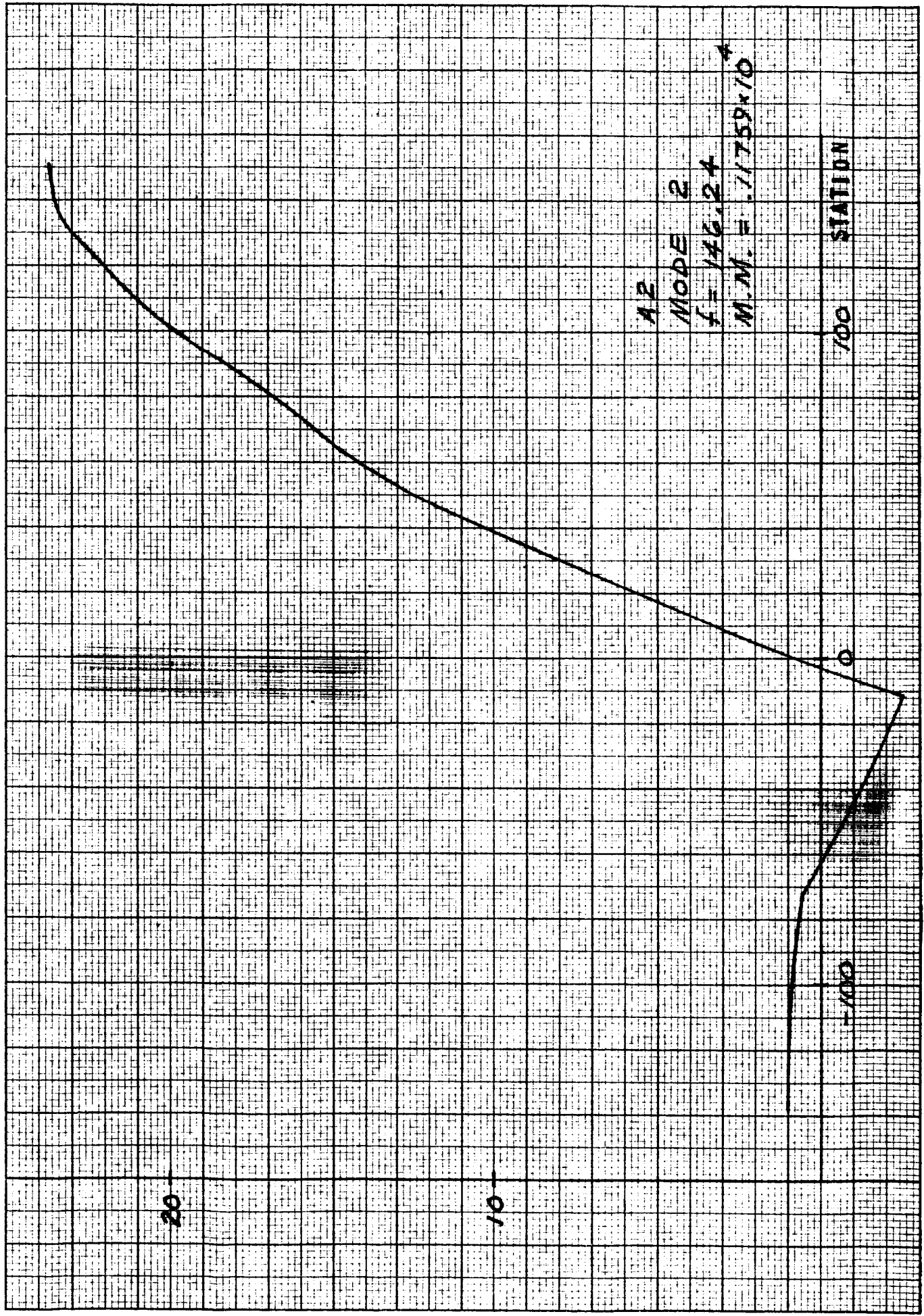
461327  
MADE IN U.S.A.

K+E 10 X 10 TO 1 1/2 INCH  
7 X 10 IN • ALBANY, N.Y.  
KEUFFEL & ESSER CO.



SM 46346

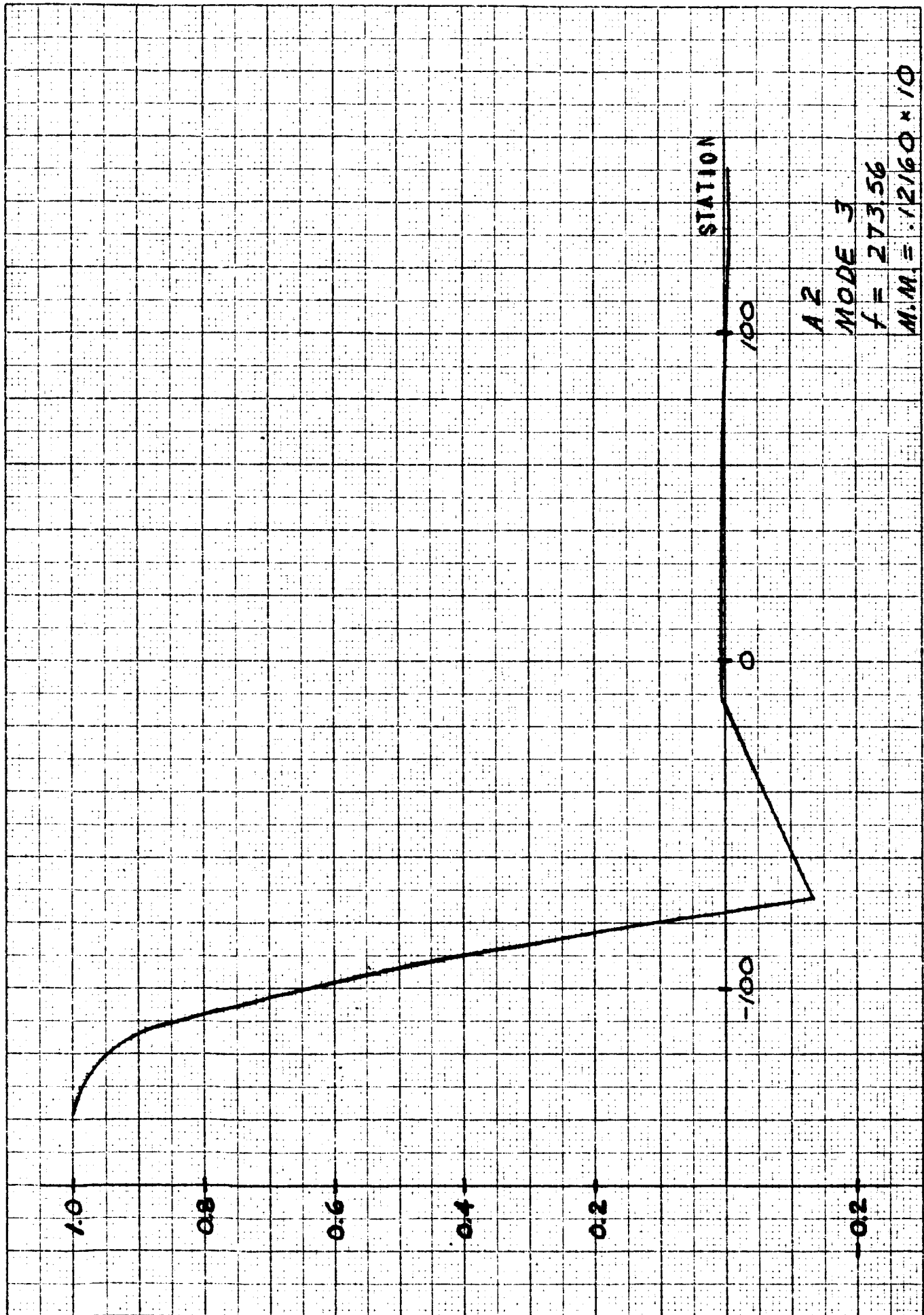
K&E 10 X 10 TO 1/2 INCH 46 1327  
7 X 10 IN. ALBANY, N.Y. MADE IN U.S.A.  
KEUFFEL & ESSER CO.



A 2  
 MODE 2  
 $f = 146.24$   
 $M.M. = .1759 \times 10^4$

SM 40340

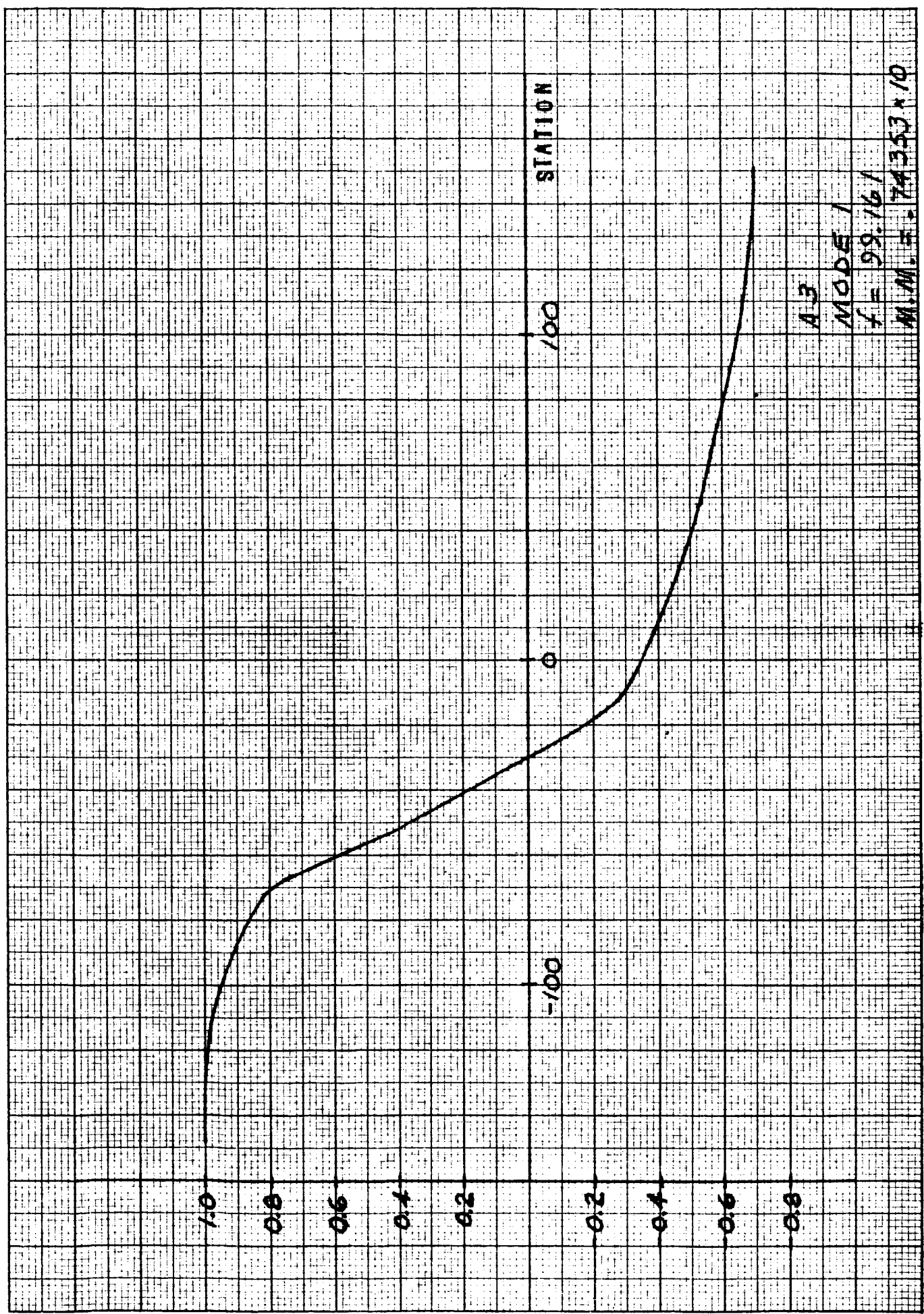
10 x 10 1/2 INCH 45 1327  
NIPPLE & CO.



A 2  
MODE 3  
f = 273.56  
M.M. = .12/60 \* 10

SM 46346

K&E  
10 X 10 TO 1/2 INCH  
7 X 10 IN • ALBANY, N.Y.  
46 1327  
MADE IN U.S.A.  
KEUFFEL & ESSER CO.

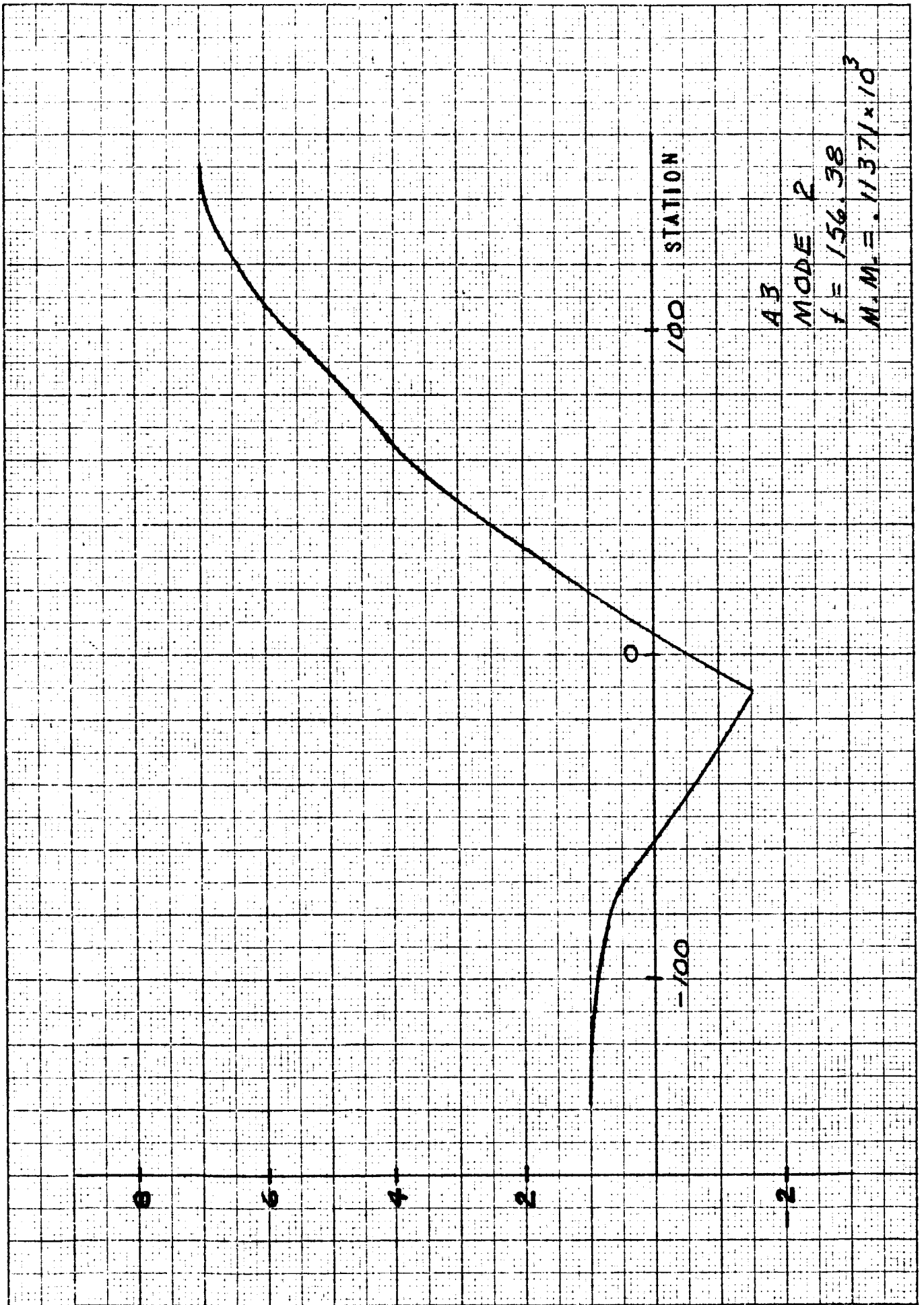


A3  
MODE 1  
f = 99.161  
M.M.E. = 74353 \* 10



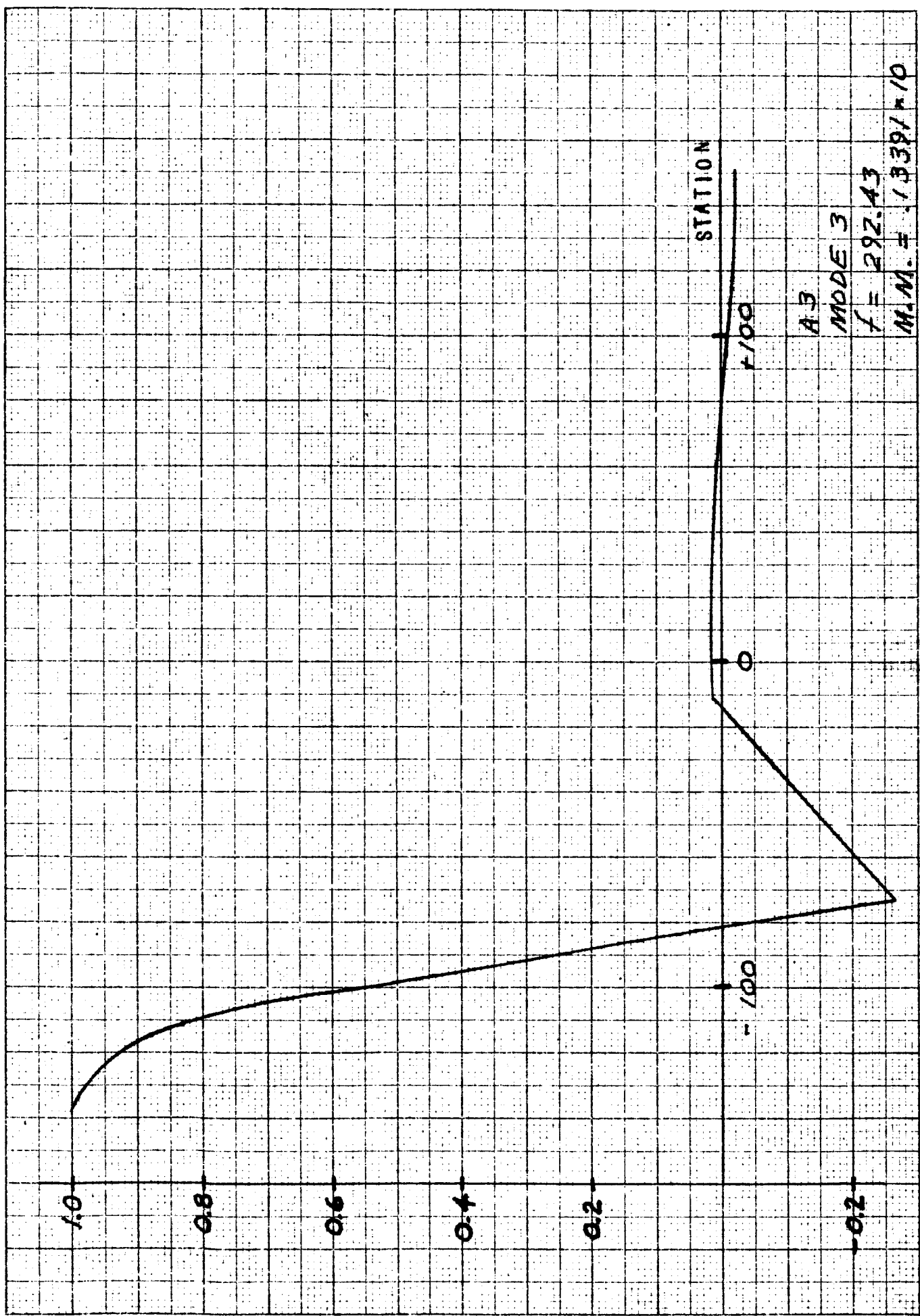
SM 46346

10 X 10 TO 1/4 INCH  
46 1027  
7 X 10 X 1/4 ALPHABETIC  
KEUFFEL & ESSER CO.



SM 46346

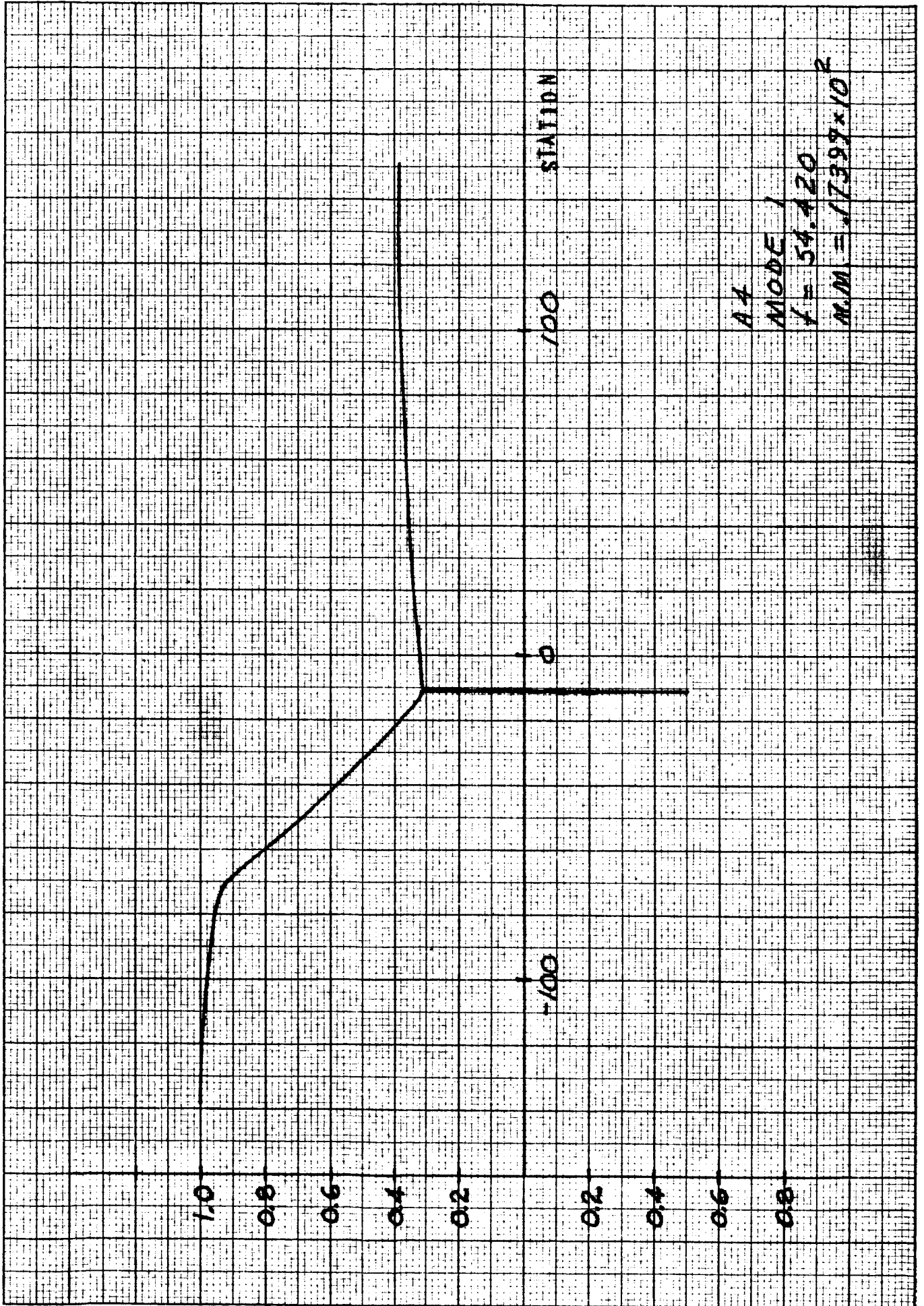
10 X 10 TO 1/2 INCH  
46 1327  
SEUBTEL WESSLER CO.





SM 46346

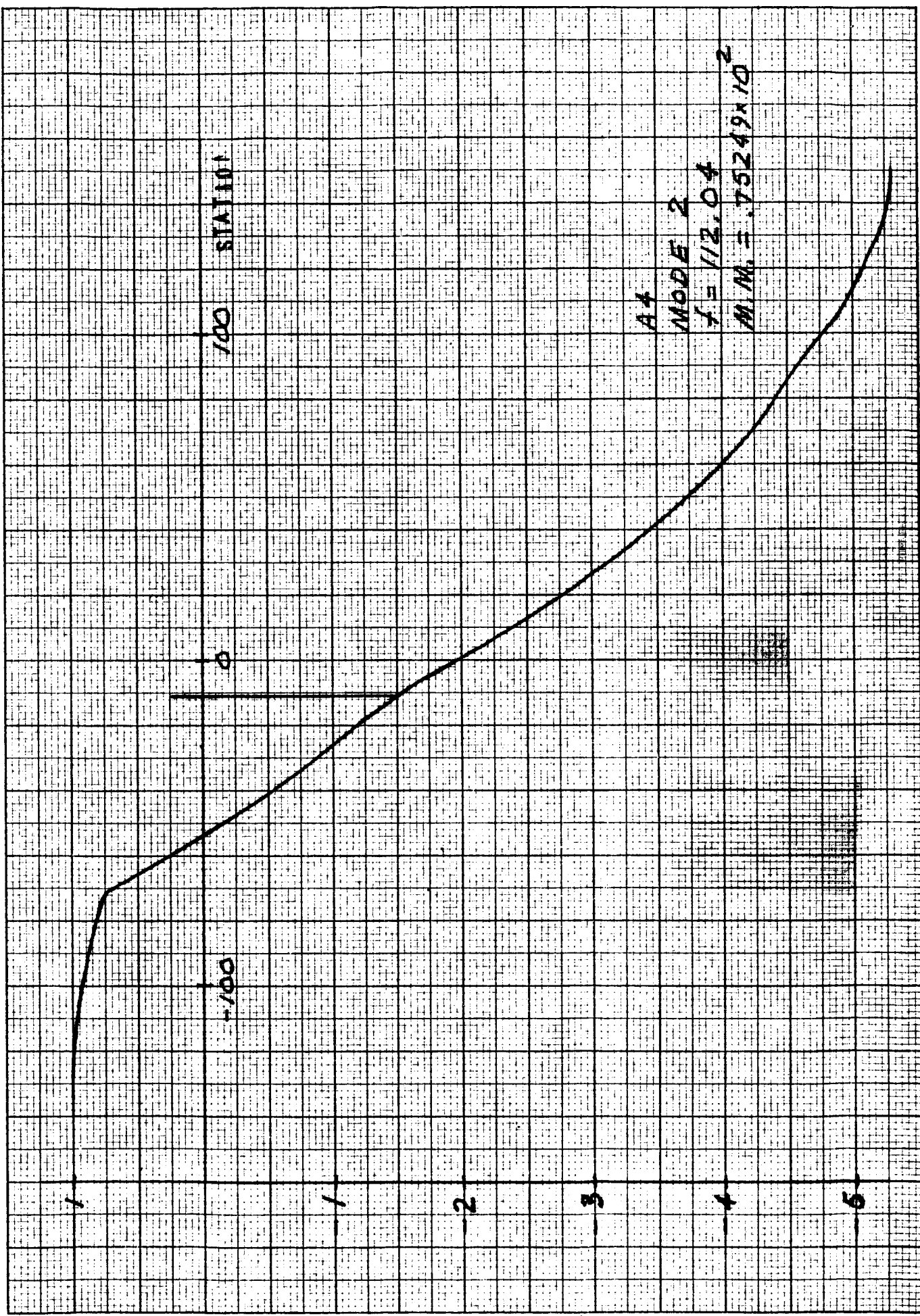
KE 10 X 10 TO 1/2 INCH 46 1327  
7 X 10 IN. ALBANY, N.Y. MADE IN U.S.A.  
KEUFFEL & ESSER CO.

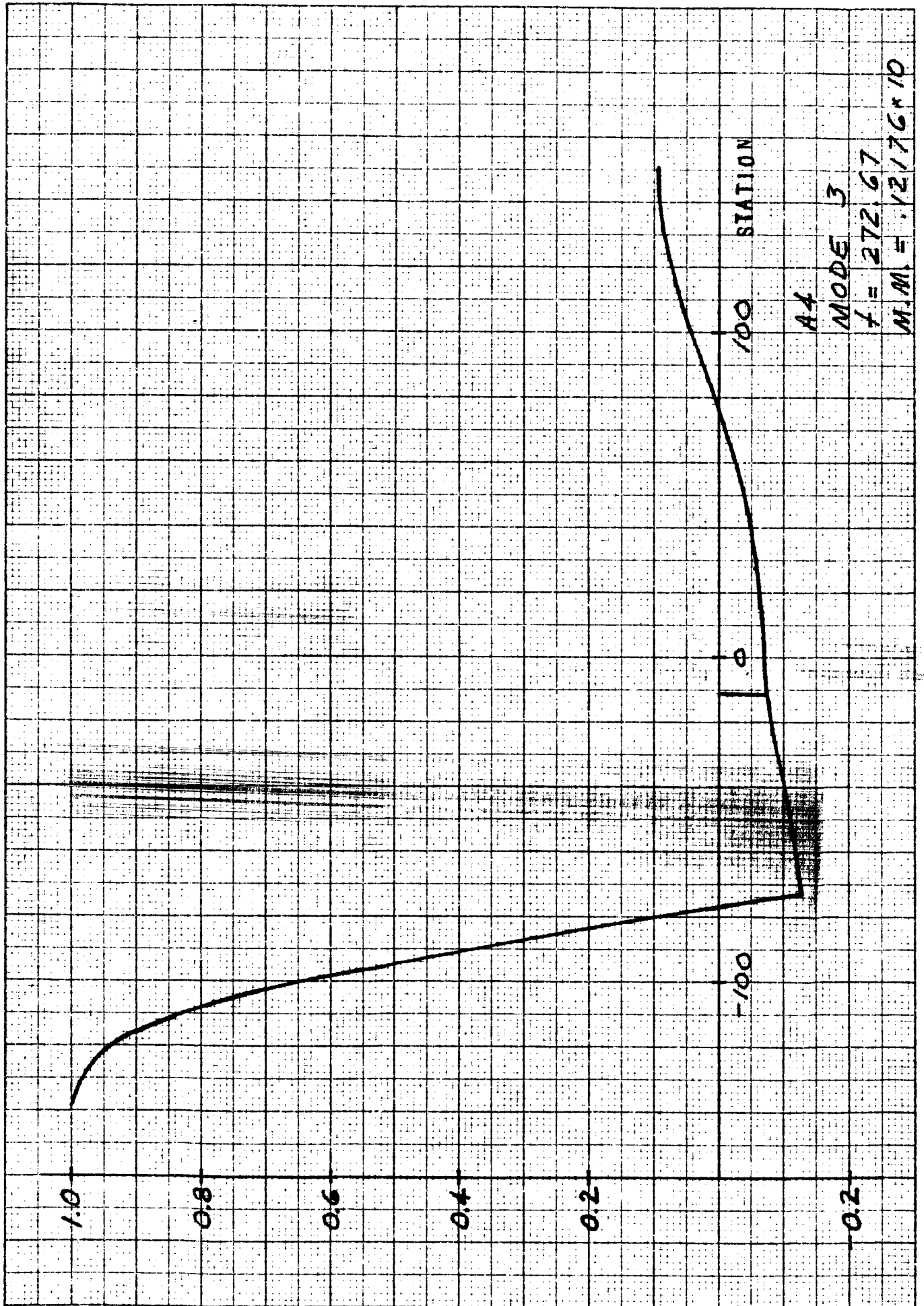


AA  
MODE 1  
f = 54.420  
AC.M. = .17399 x 10<sup>2</sup>

SM 46346

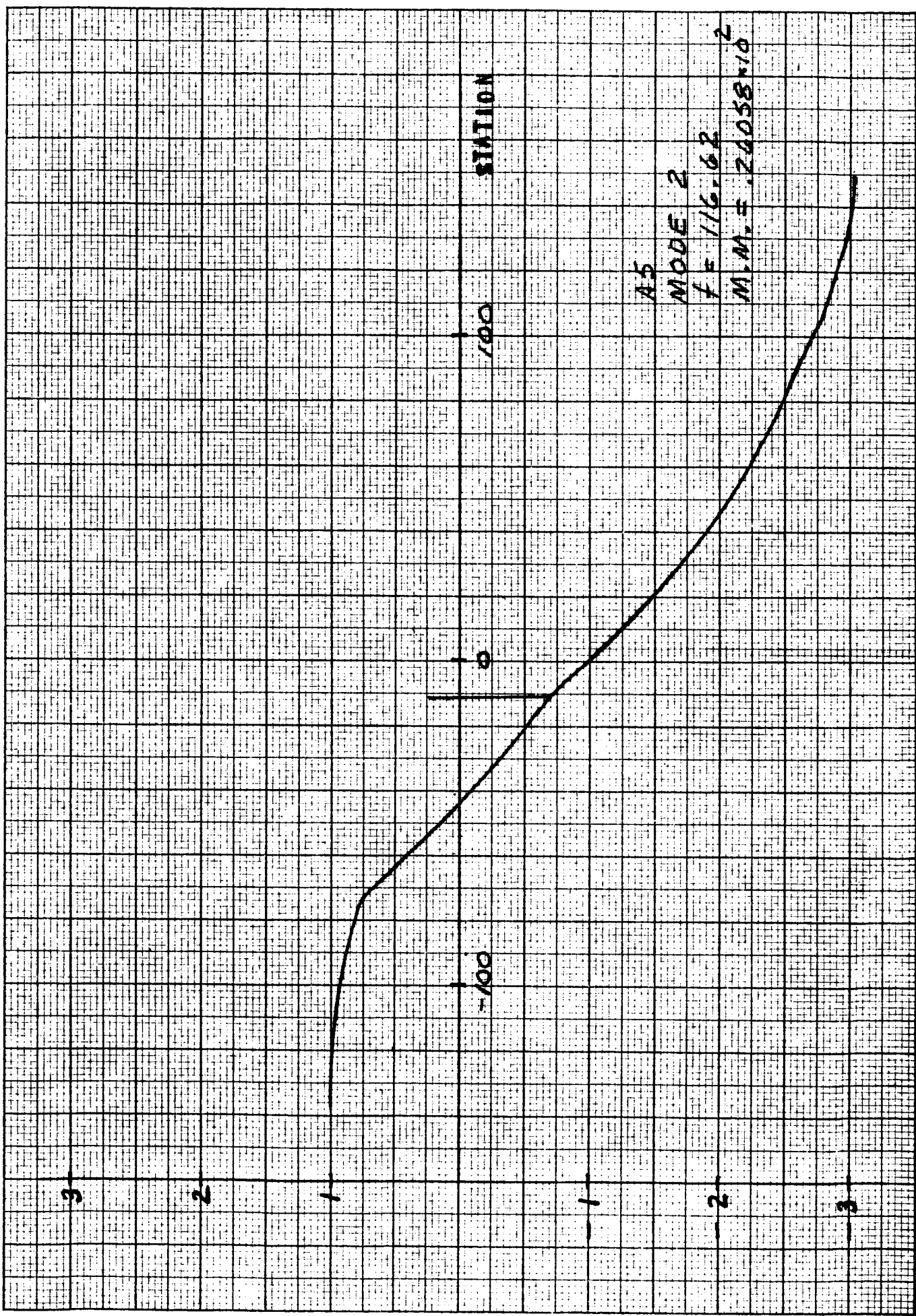
K&E 10 X 10 TO 1/2 INCH  
7 X 10 IN • ALBANY, N.Y.  
KEUFFEL & ESSER CO.





SM 46346

K&E 10 X 10 TO 1/2 INCH  
7 X 10 IN ALBANY  
MADE IN U.S.A.  
KEUFFEL & ESSER CO



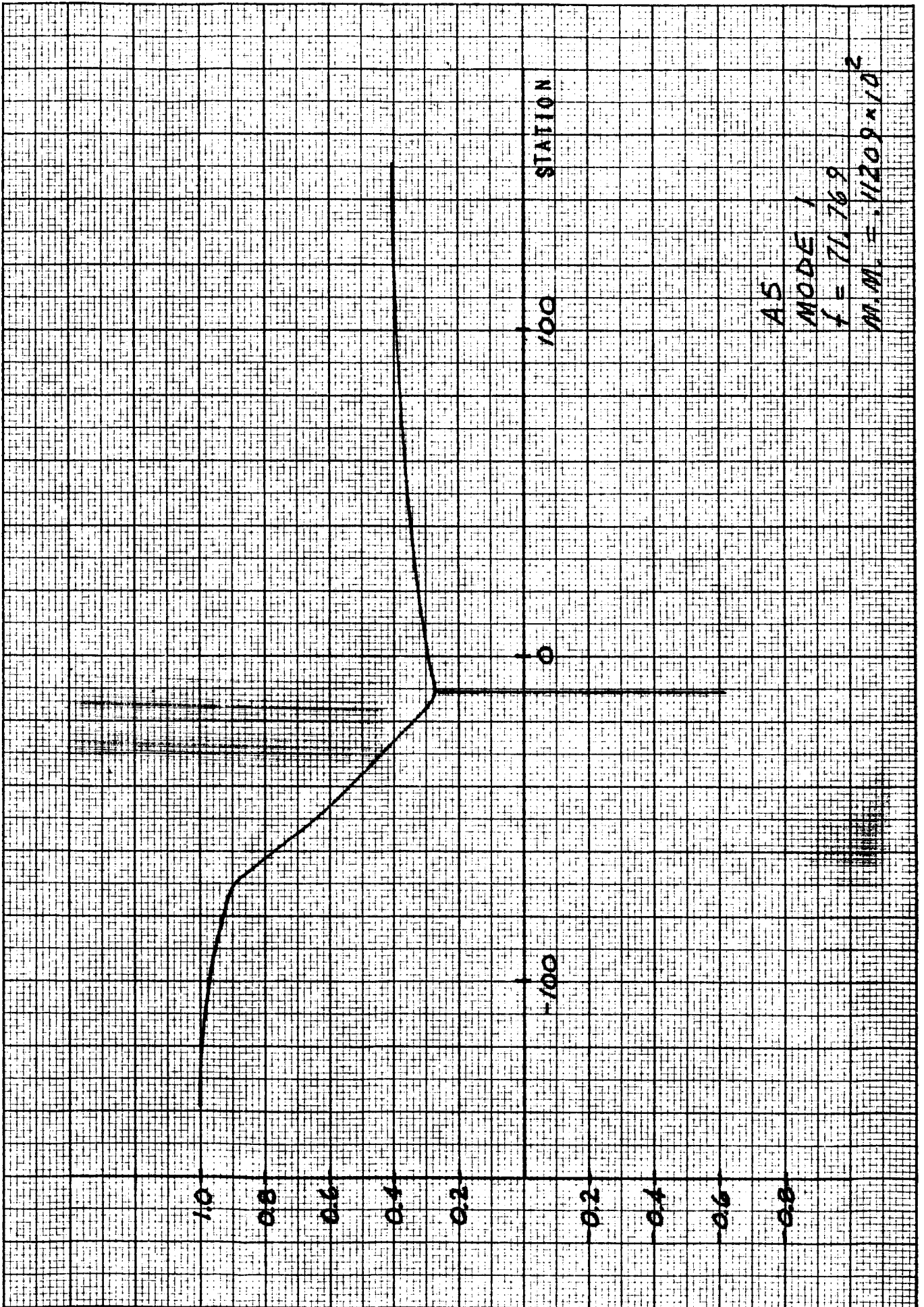
A5  
MODE 2  
f = 116.62  
M.M. = 2405810<sup>2</sup>



SM 46346

46 1327

K+E 10 X 10 TO 1/2 INCH  
7 X 10 IN ALBANY, N.Y.  
MADE IN U.S.A.  
KEUFFEL & ESSER CO.



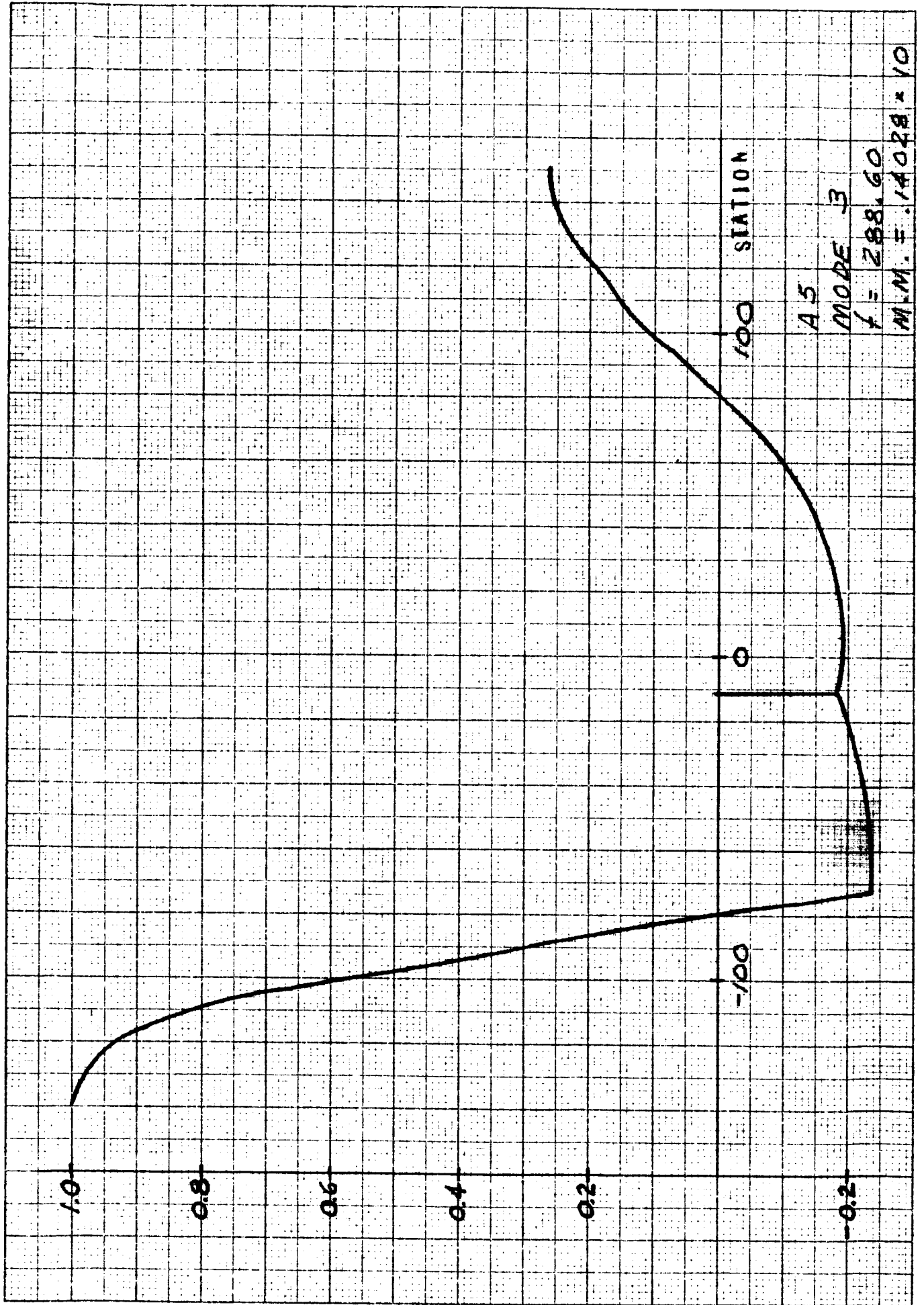
A5  
MODE 1  
f = 71.769  
M.M. = .11209 x 10<sup>2</sup>



SM 46346

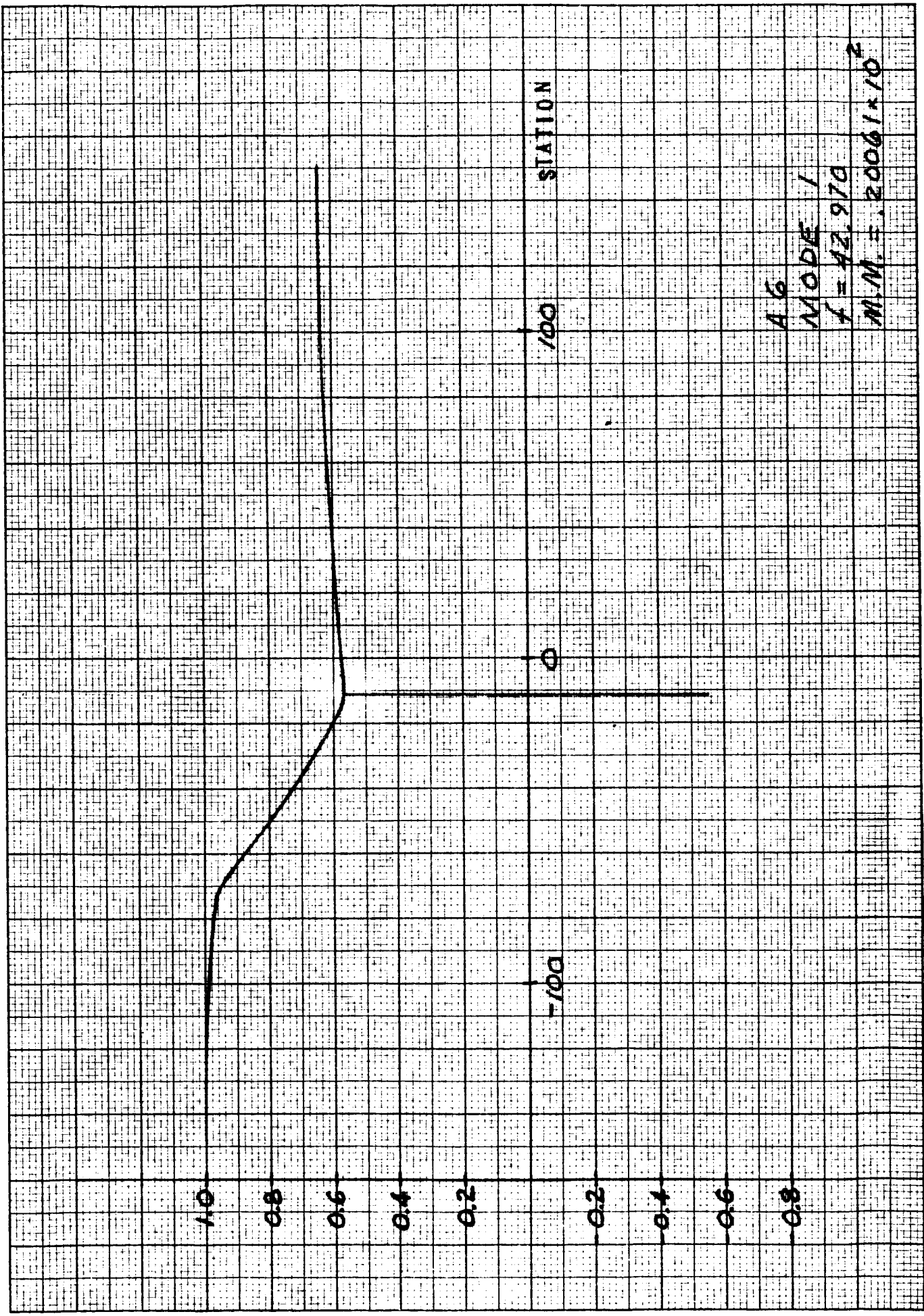
461327

K&E 10 X 10 TO 1/2 INCH  
7 X 10 IN. \* ALUMINUM \*  
KEUFFEL & ESSER CO.



SM 46346

KE 10 X 10 TO 1/2 INCH 46 1327  
7 X 10 IN • ALBANY, N.Y. MADE IN U.S.A.  
KEUFFEL & ESSER CO.

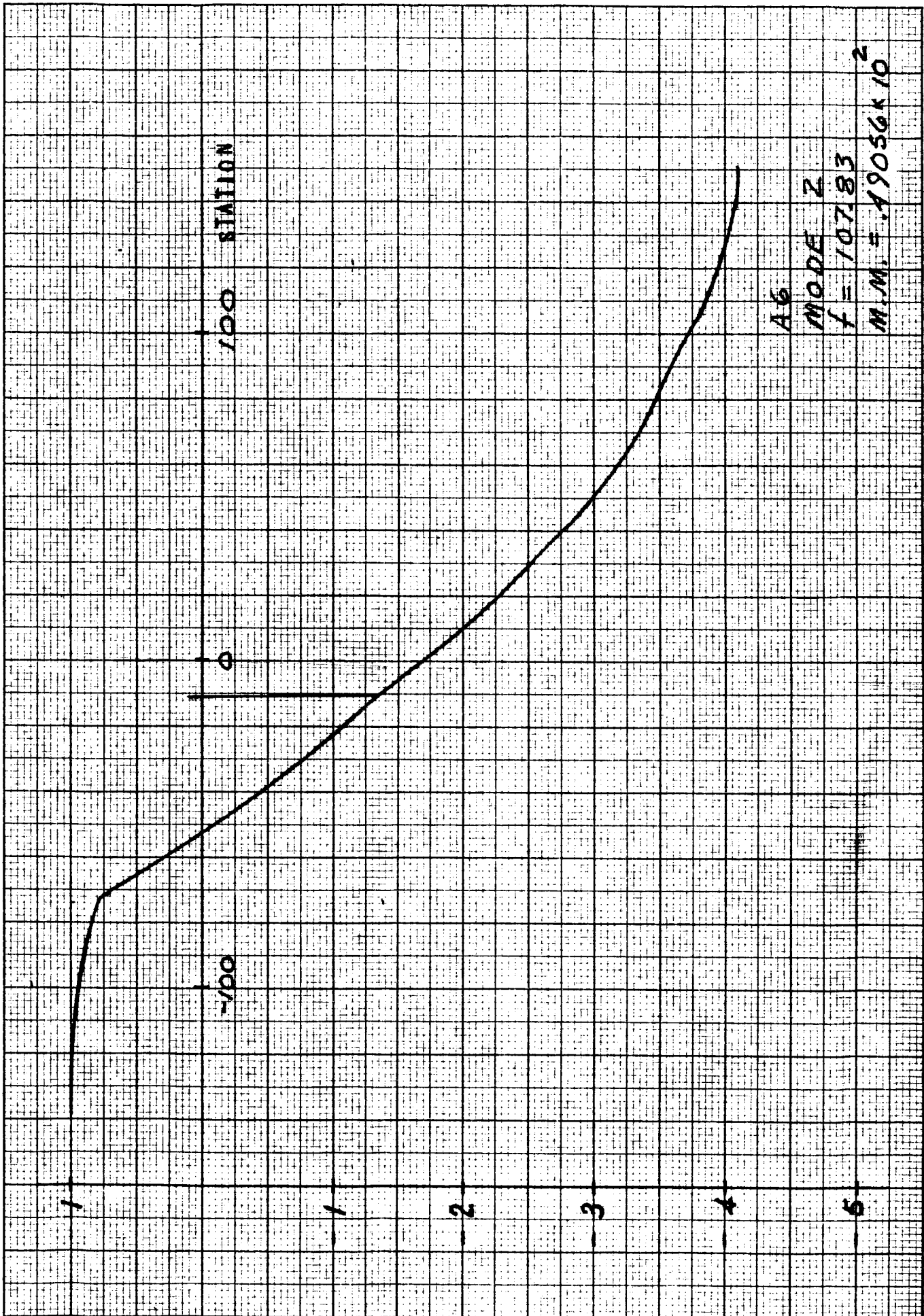


A.6  
 MODE 1  
 $f = 42.970$   
 $M.M. = 20061 \times 10^2$

SM 46346

46 1327  
MADE IN U.S.A.

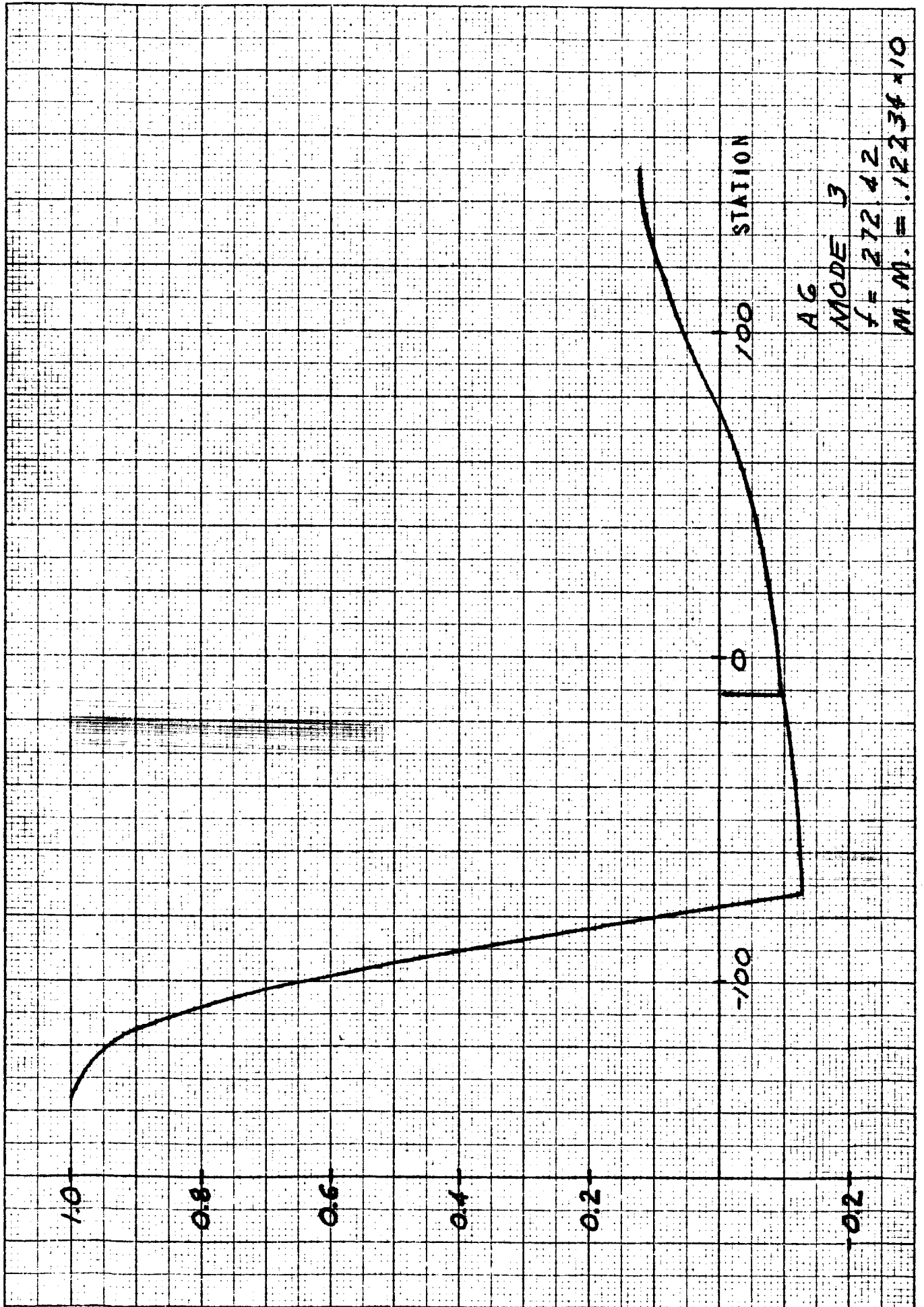
KE 10 X 10 TO 1/4 INCH  
7 X 10 IN ALBANY  
KEUFFEL & ESSER CO.



A6  
 MODE Z  
 $f = 107.83$   
 $M.M. = .19056 \times 10^2$

SM 40346

K&E 10 X 10 TO 1/2 INCH  
7 X 10 IN. ALPHANUMERIC  
46 1327  
MADE IN U.S.A.  
KEUFFEL & ESSER CO.



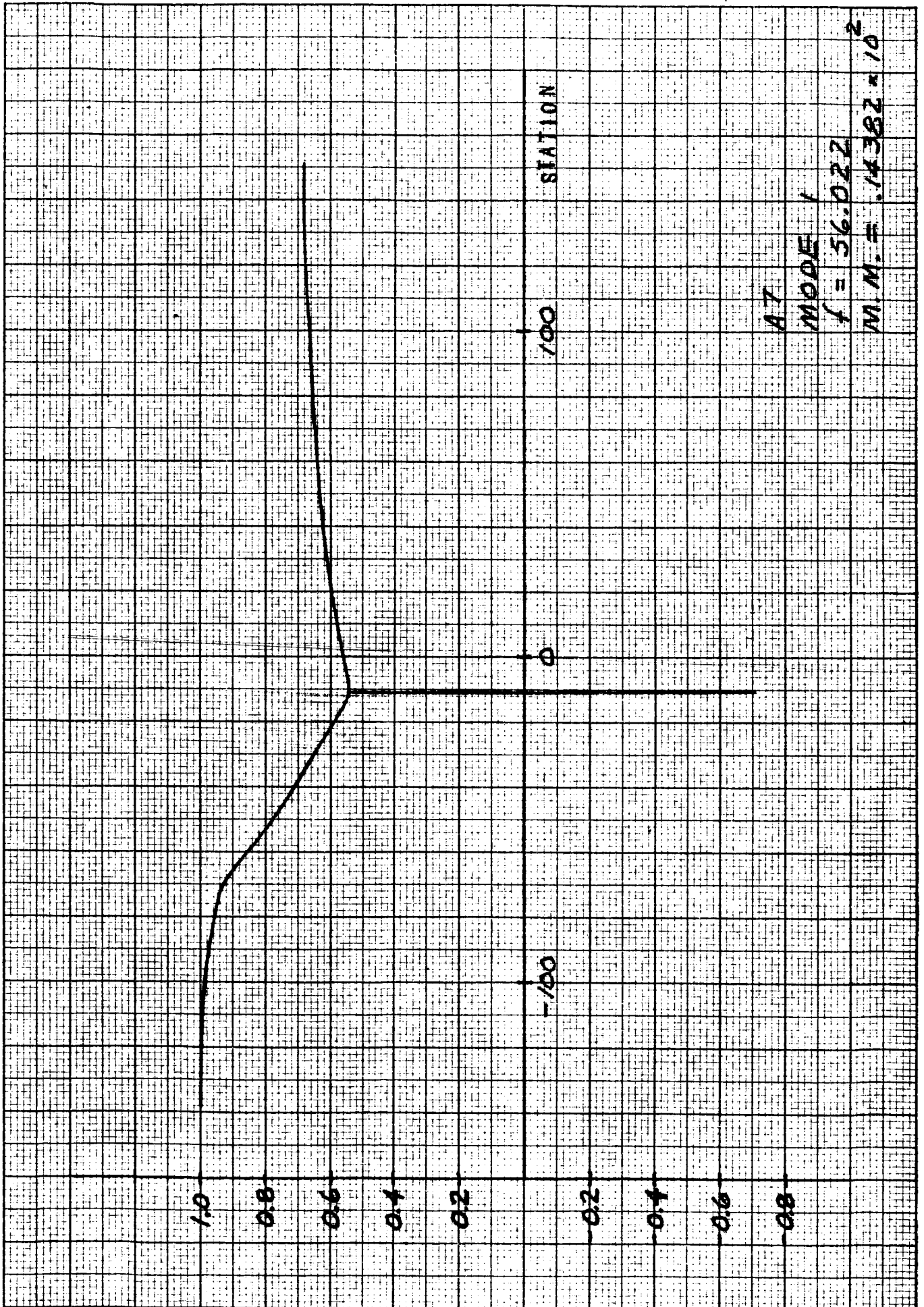
AG  
MODE 3

f = 272.42

M.M. = .12234 x 10

SM 46346

K&E 10 X 10 TO 1/4 INCH  
7 X 10 IN. ALBANYE<sup>®</sup>  
MADE IN U.S.A.  
KEUFFEL & ESSER CO.

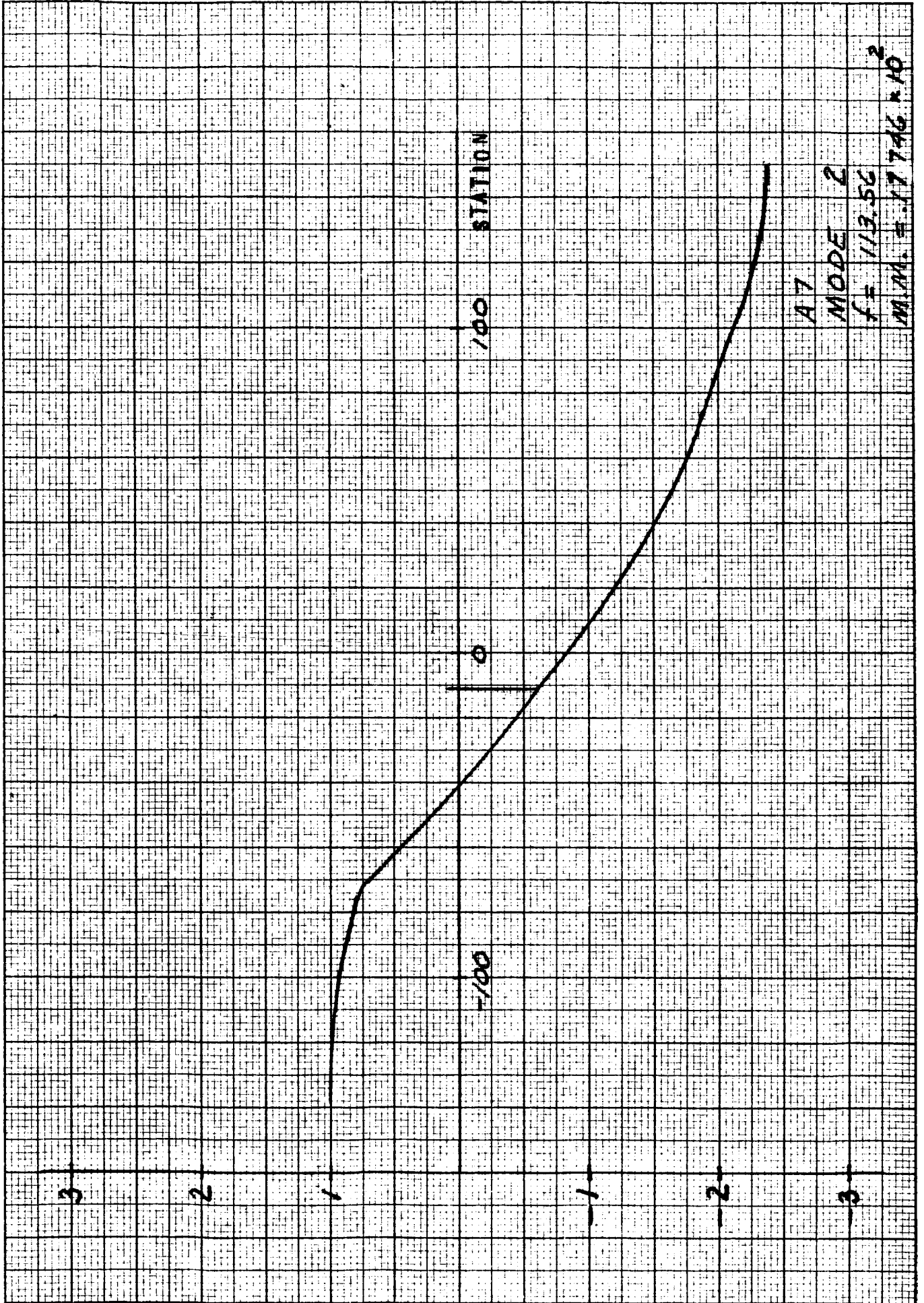


AT  
MODE I  
 $f = 56.022$   
 $M.M. = .14382 \times 10^2$



SM 46346

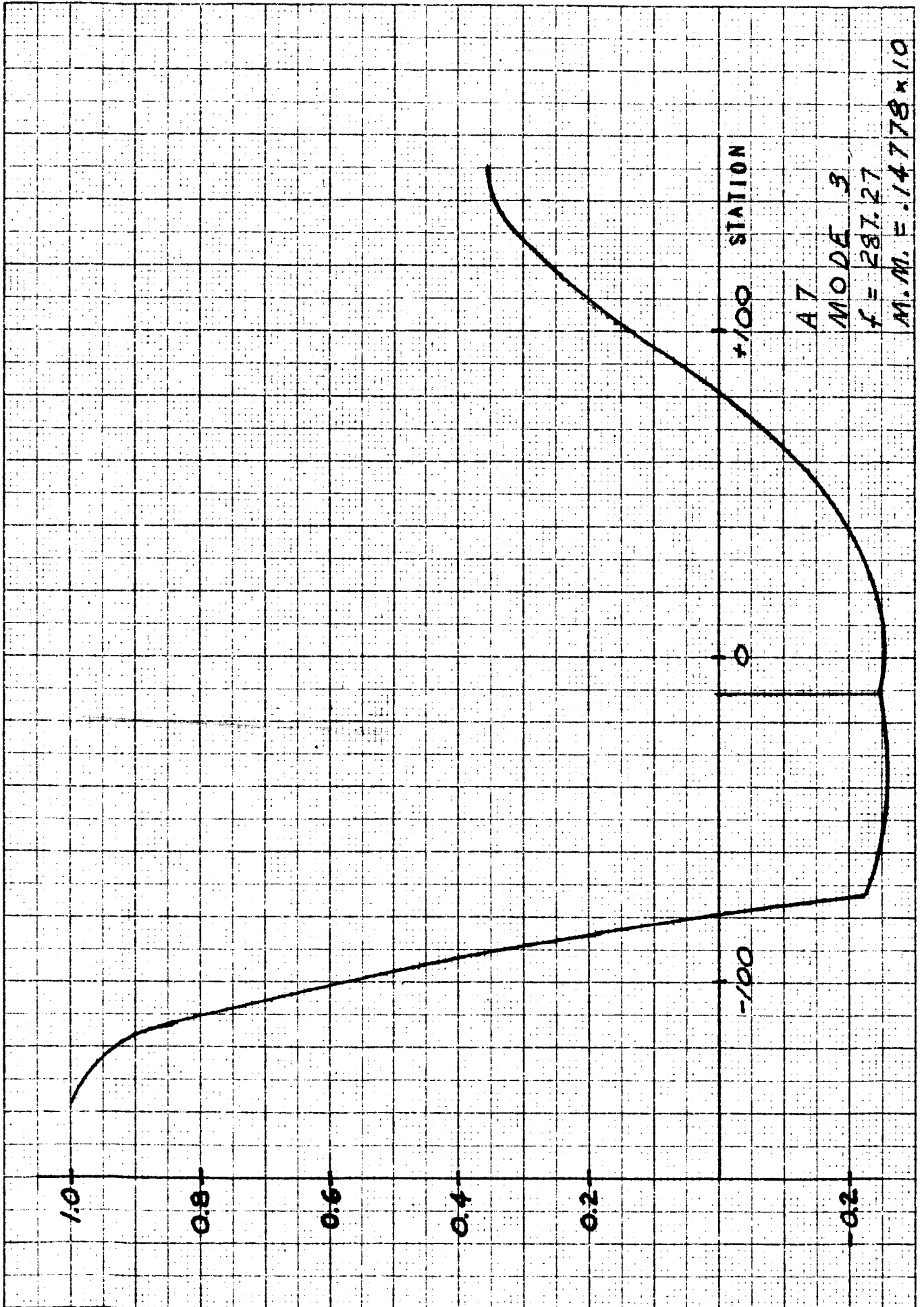
K&E 10 X 10 TO 1/2 INCH 46 1327  
7 X 10 IN. ALBANY, N.Y. MADE IN U.S.A.  
NEUFFEL & ESSER CO.



SM 46346

46 1127

10 X 10 TO 1/4 INCH  
KODAK SAFETY FILM  
KODAK SAFETY FILM



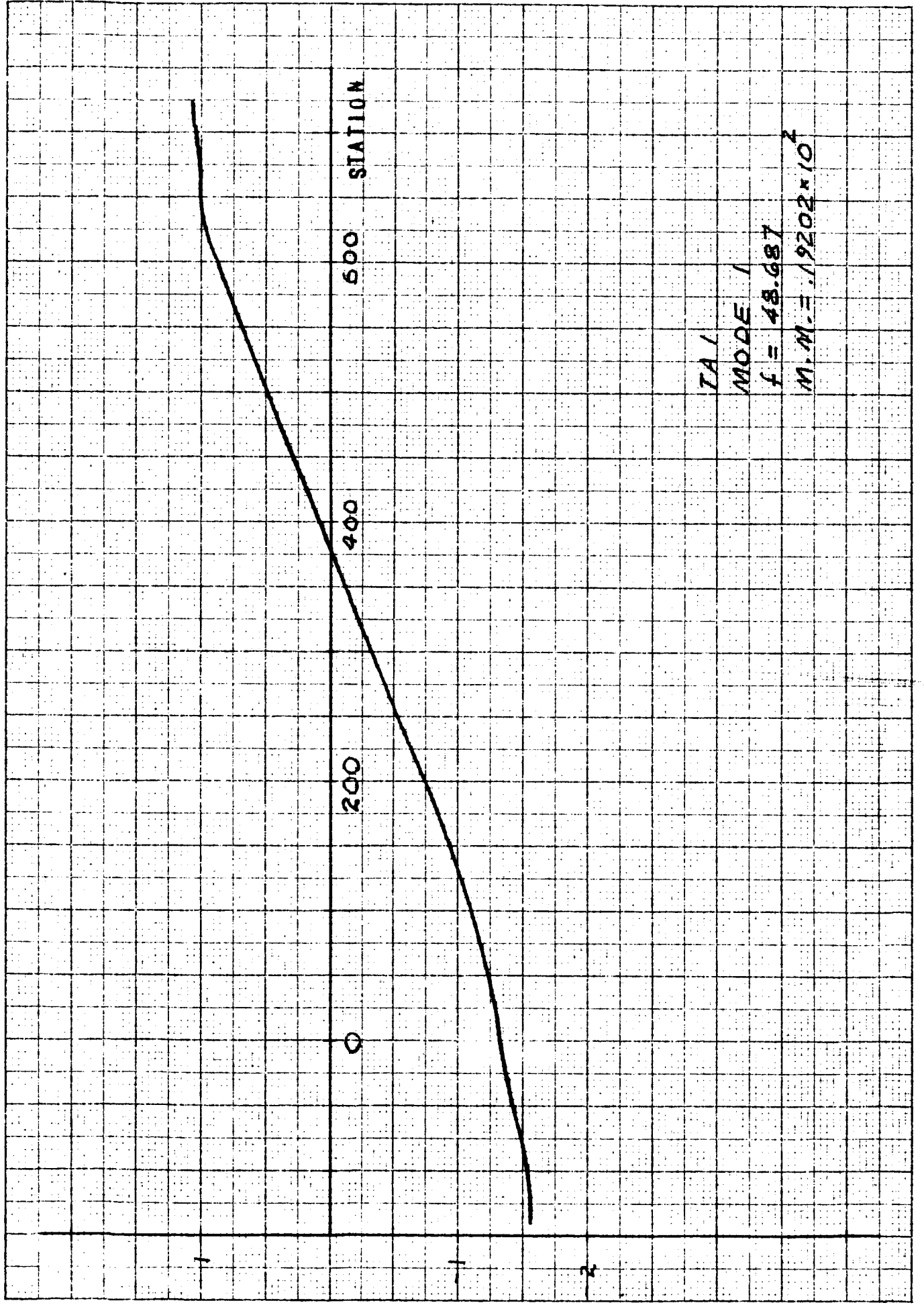
SM 46346

APPENDIX

C. Thor-Agena mode shares

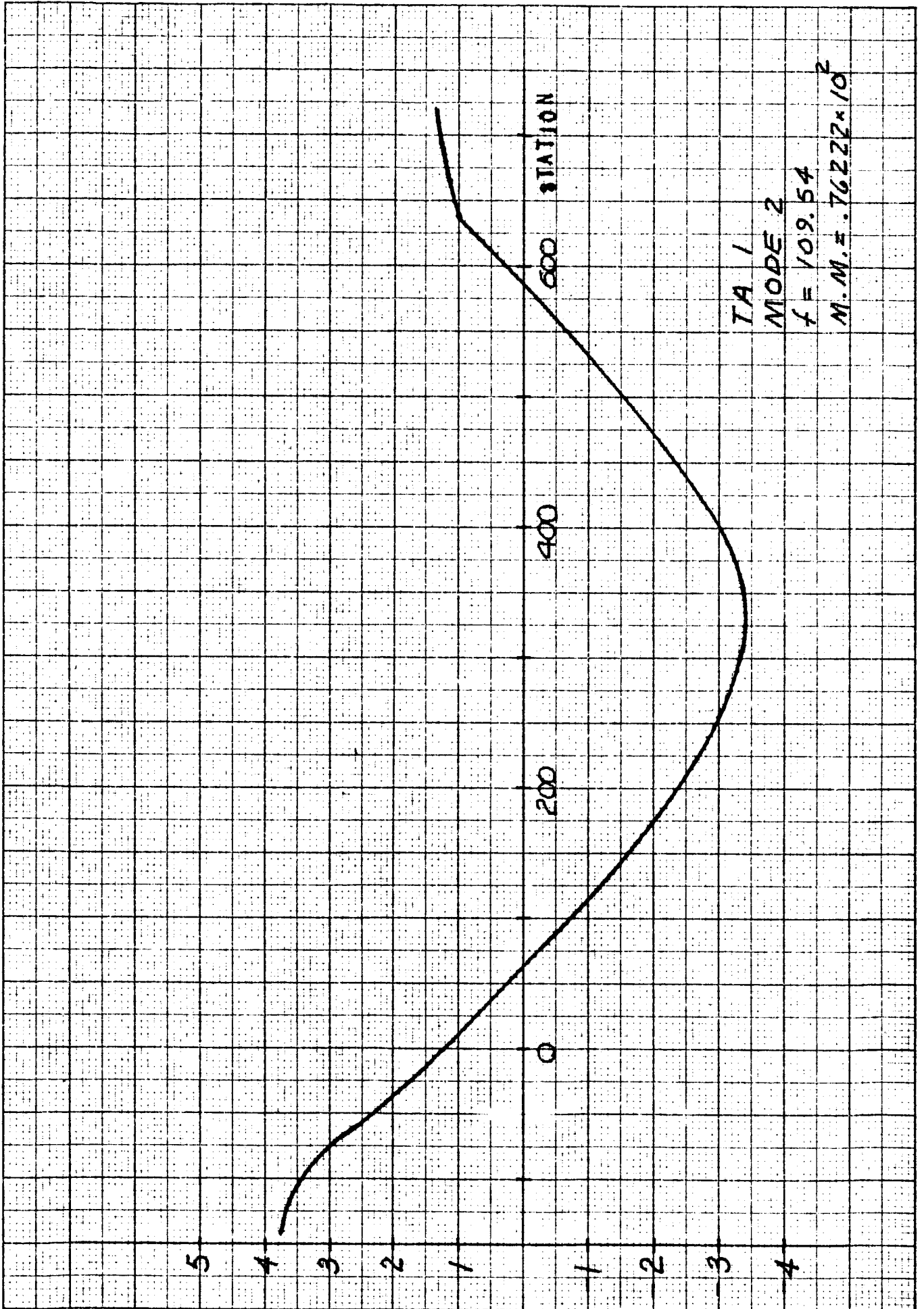
SM 46346

10 X 10 TO 1/4 INCH 46 1327  
NEUTRON SOURCE CO.



SM 46346

SIZE 10 X 10 1/2 INCH 46 1327  
KLOPPFEL & ESSER CO

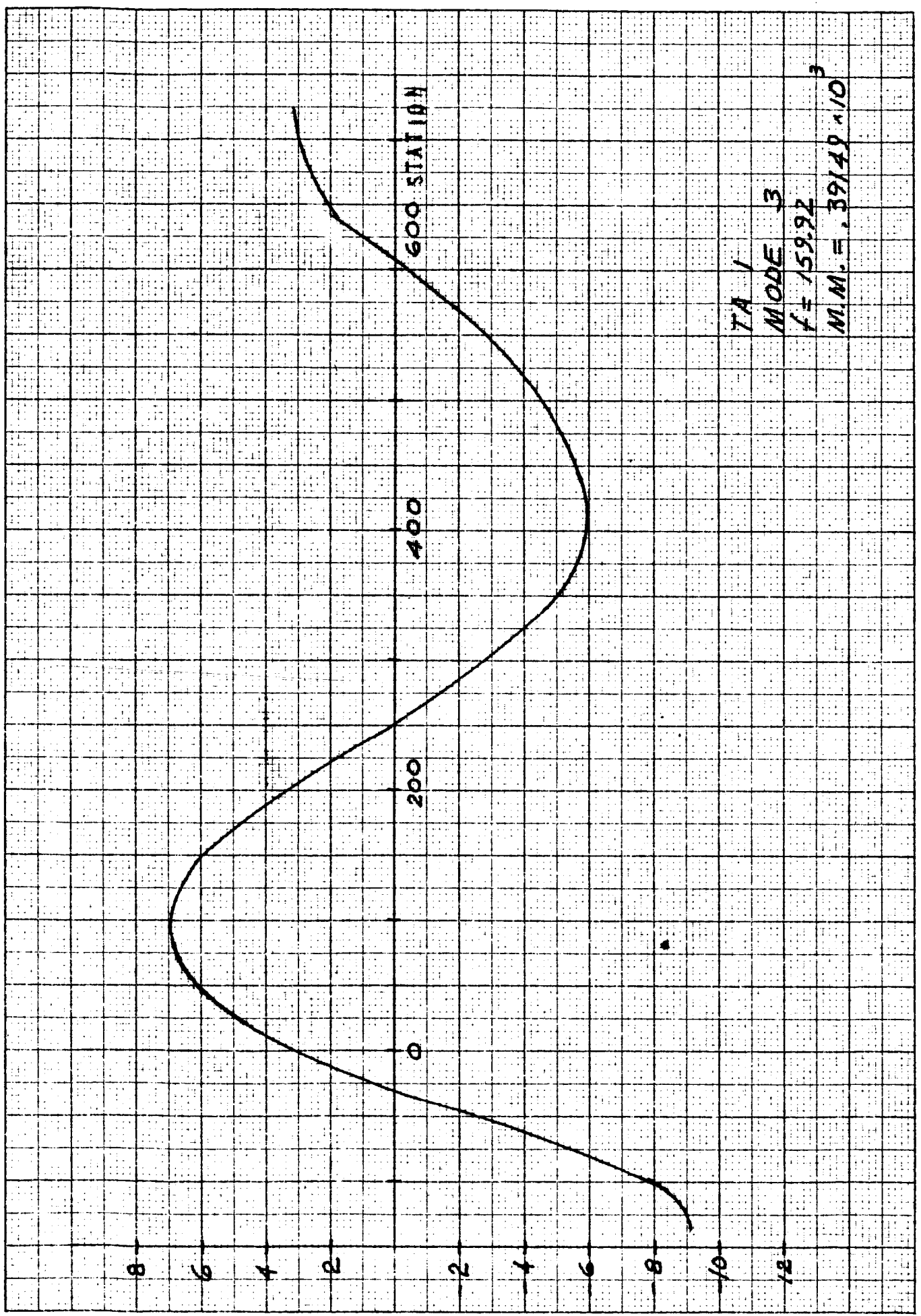


TA 1  
MODE 2  
 $f = 109.54$   
 $M.M. = .76222 \times 10^2$



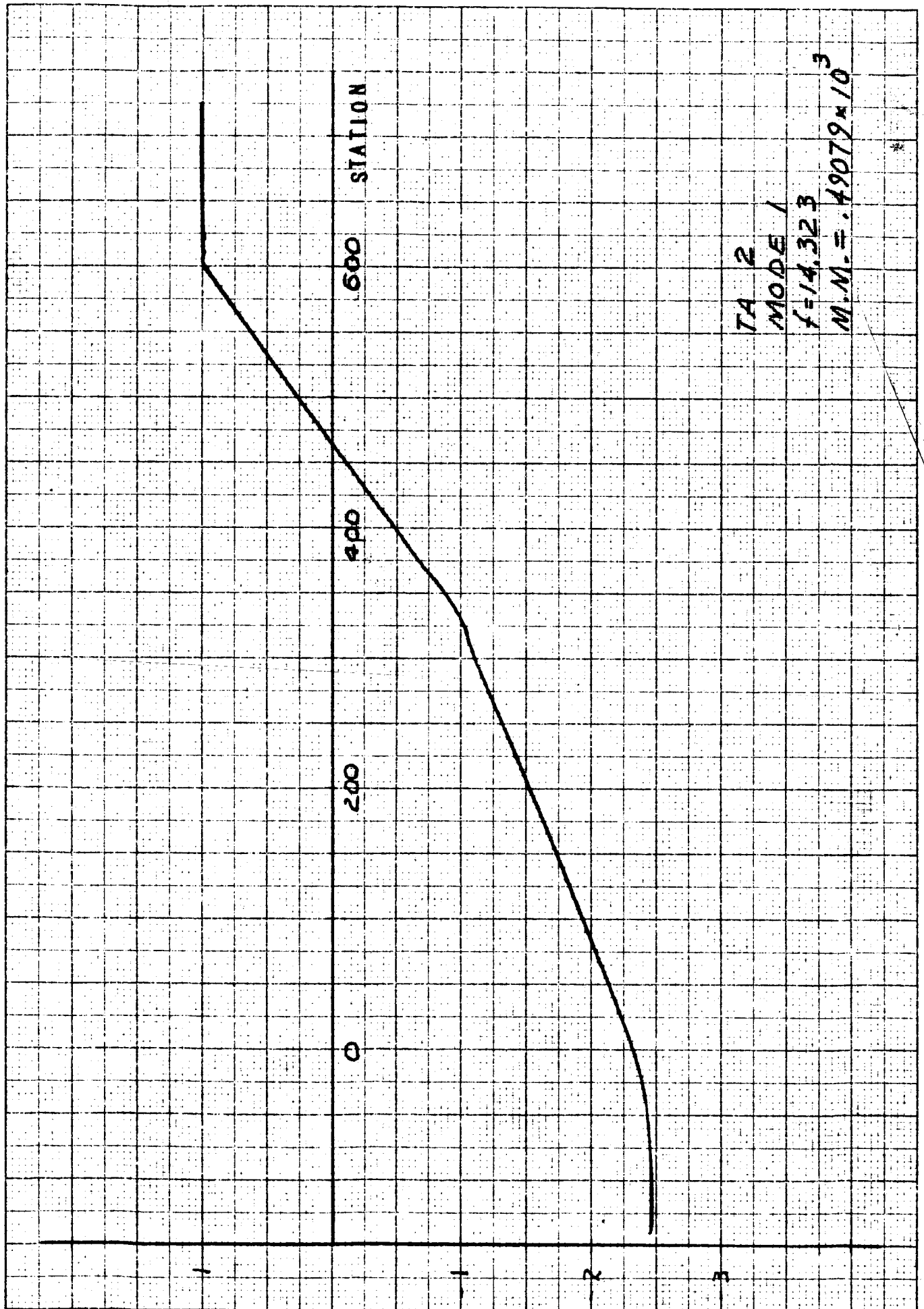
SM 4634C

10 X 10 TO 1/4 INCH  
46 1327  
KEUFFEL & ESSNER CO.



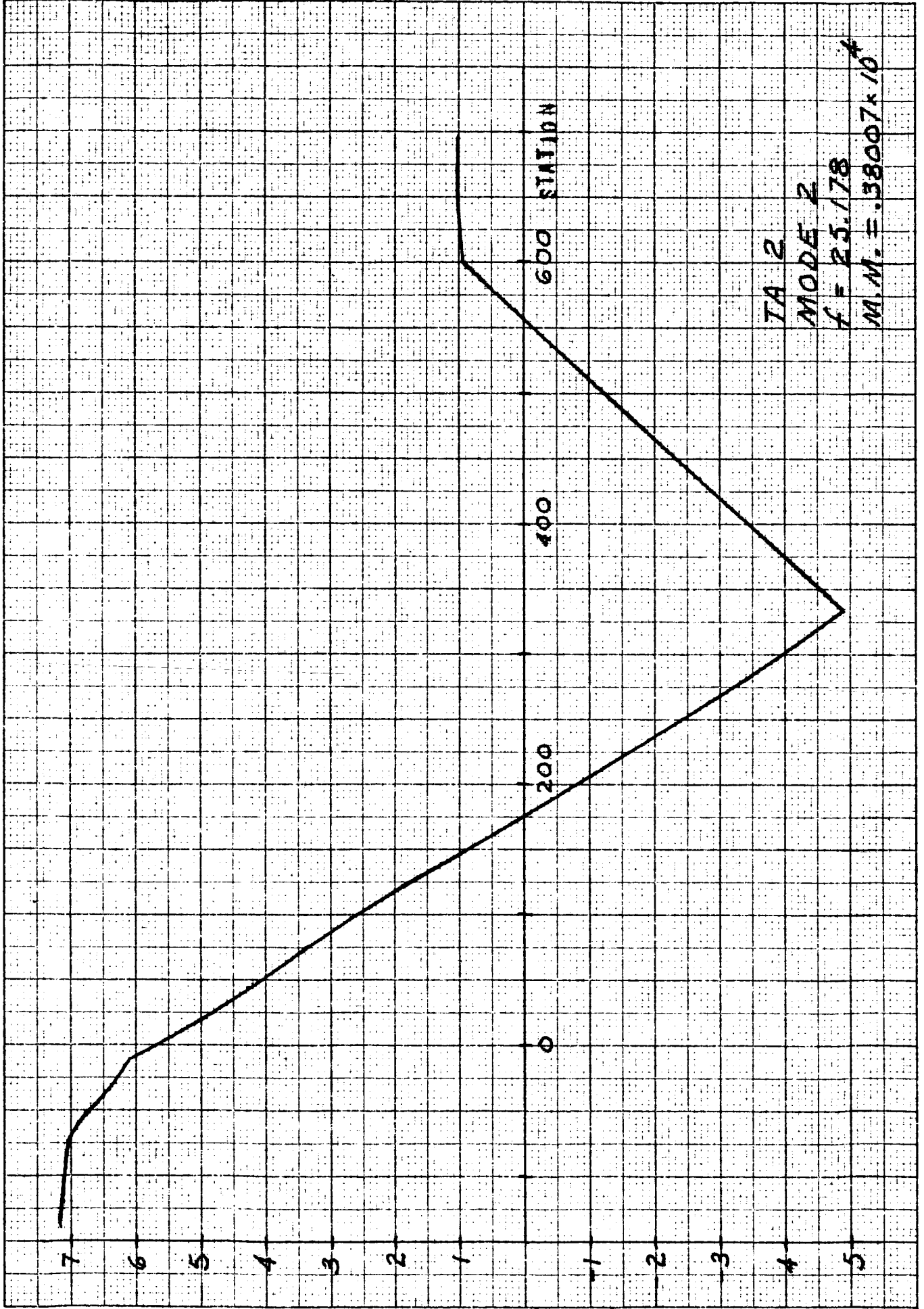
SM 46346

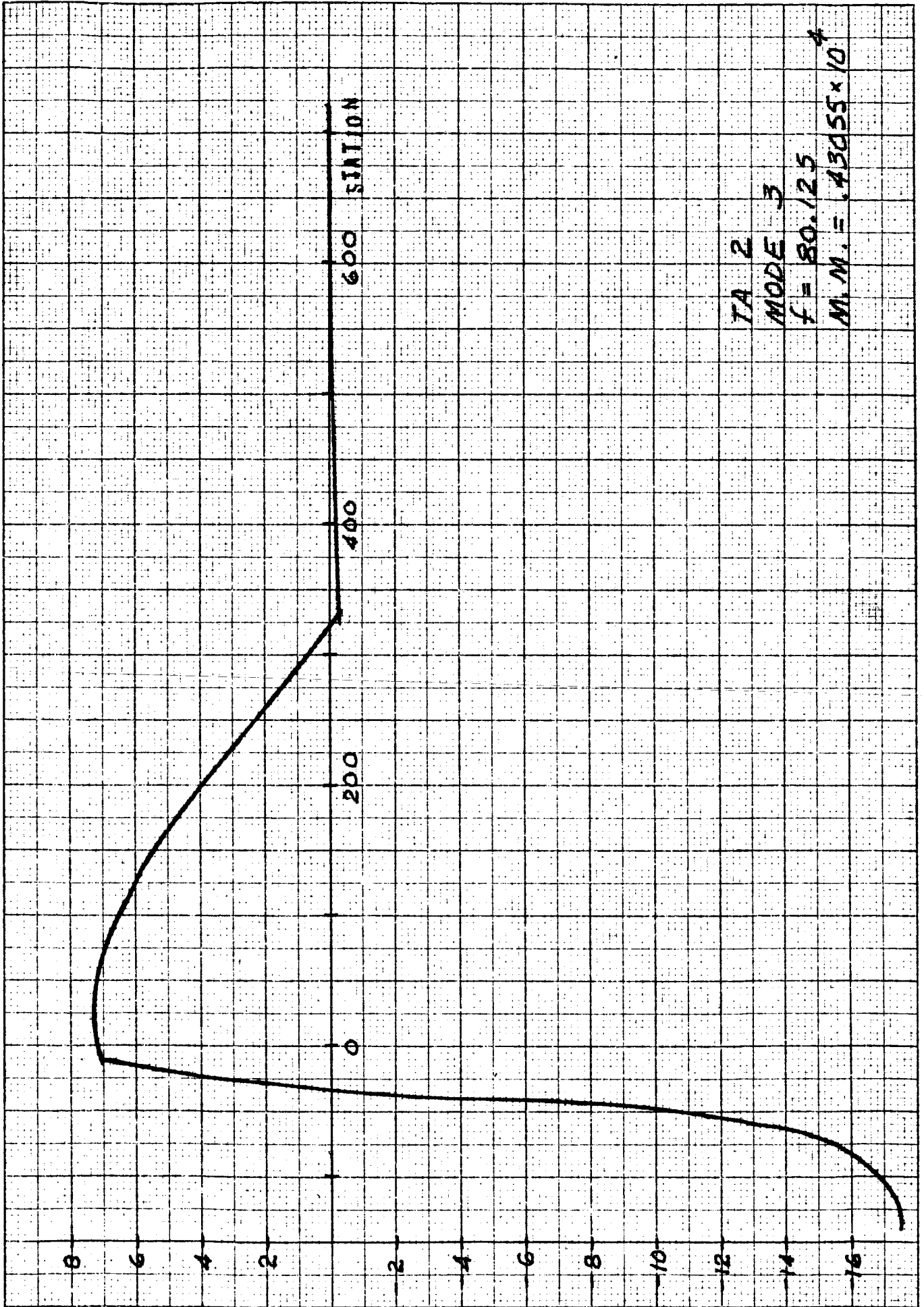
17 1/2" x 10" x 10" INCH  
40 1327  
KODAK SAFETY FILM  
KODAK SAFETY FILM



SM 46346

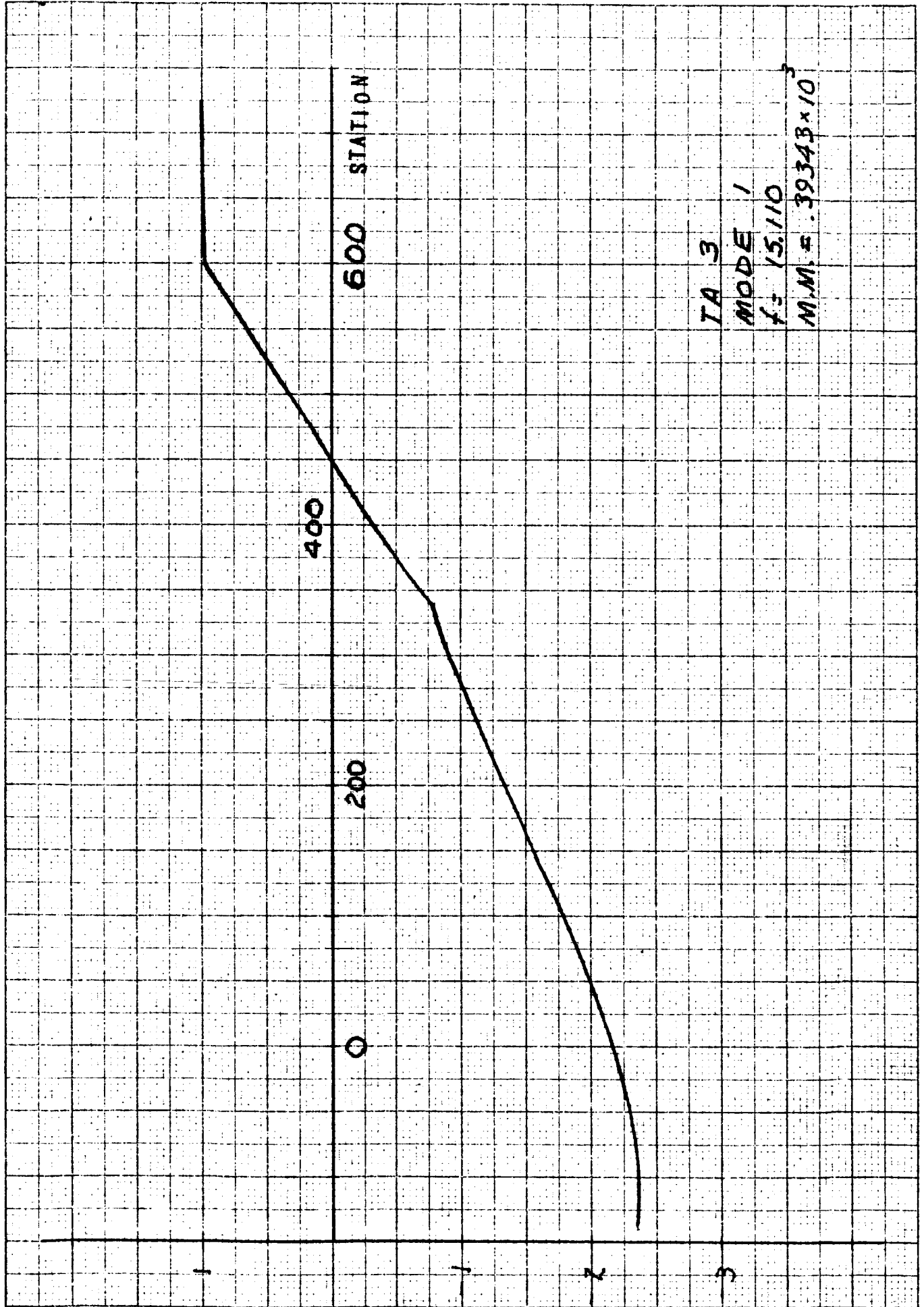
10 x 10 1/2 INCH 46 1327  
KODAK SAFETY FILM  
KODAK SAFETY FILM  
KODAK SAFETY FILM





SM 46346

10 X 10 TO 1/4 INCH  
46 1327  
KODAK SAFETY FILM  
KODAK SAFETY FILM  
KODAK SAFETY FILM

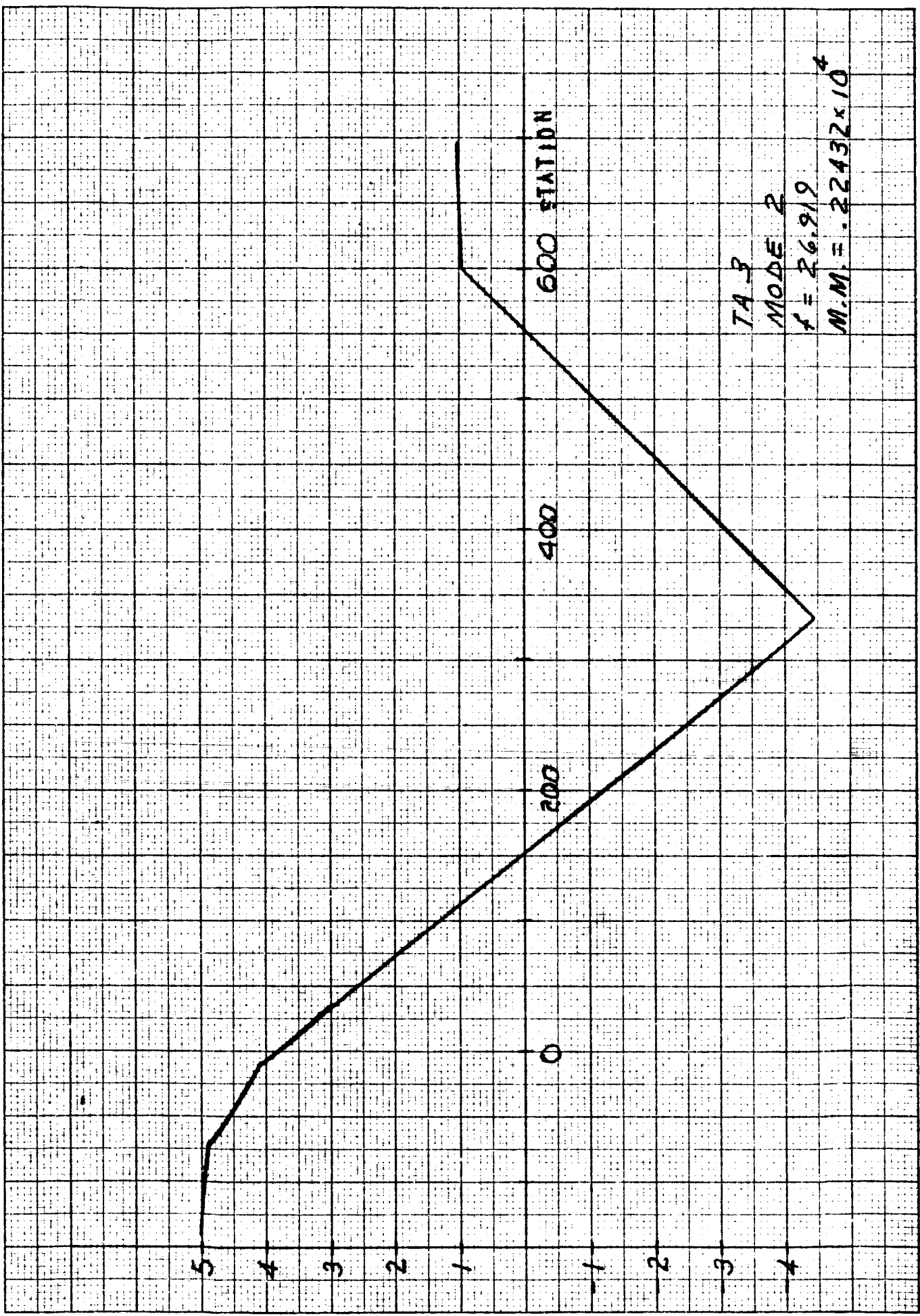


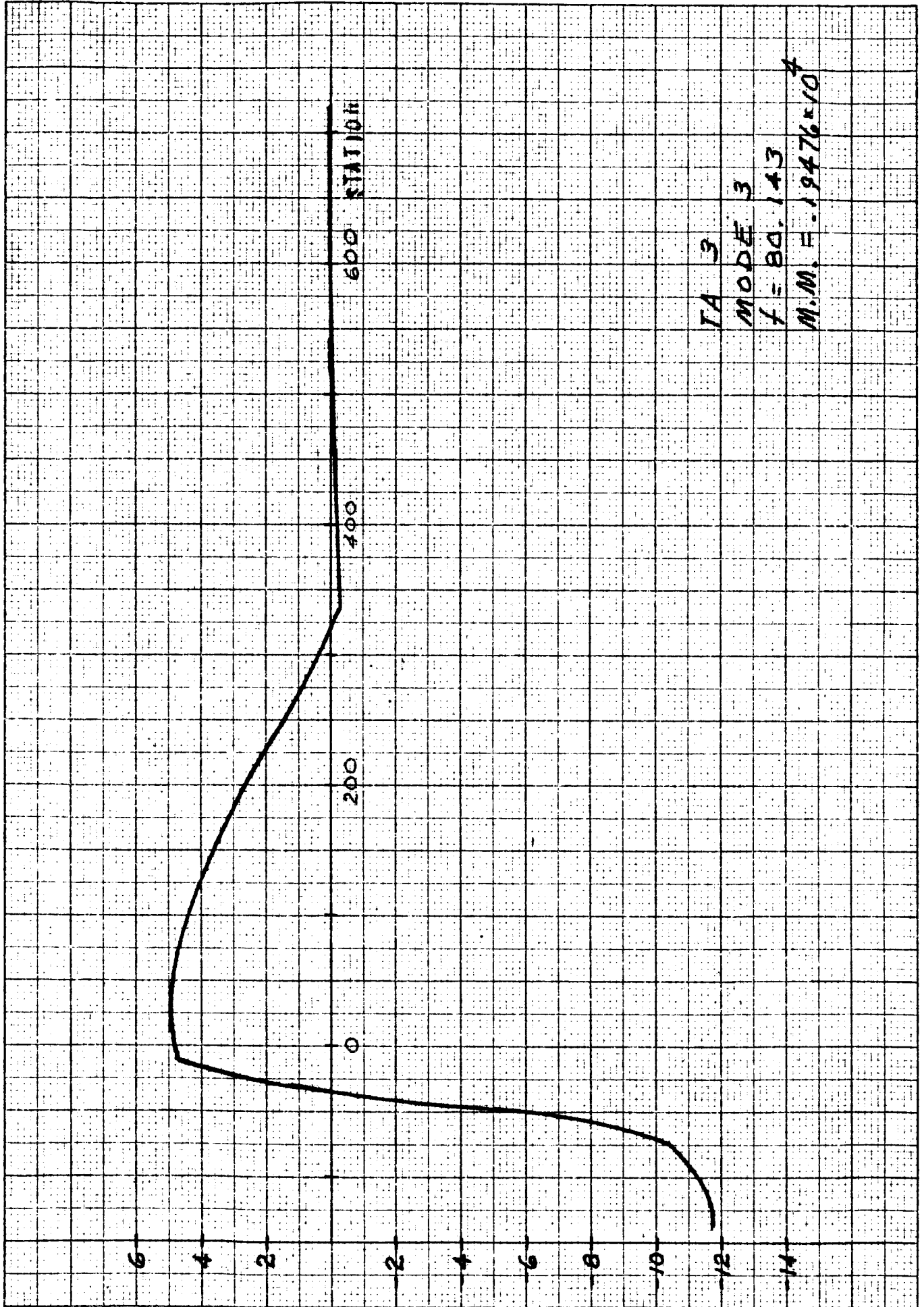
TA 3  
MODE 1  
f = 15.110  
M.M.F. = .39343 x 10<sup>3</sup>



SM 46346

K&E 10 X 10 TO 1 1/2 INCH 46 1327  
7 X 7 X ALBANY, N.Y.  
KEUFFEL & ESSER CO.

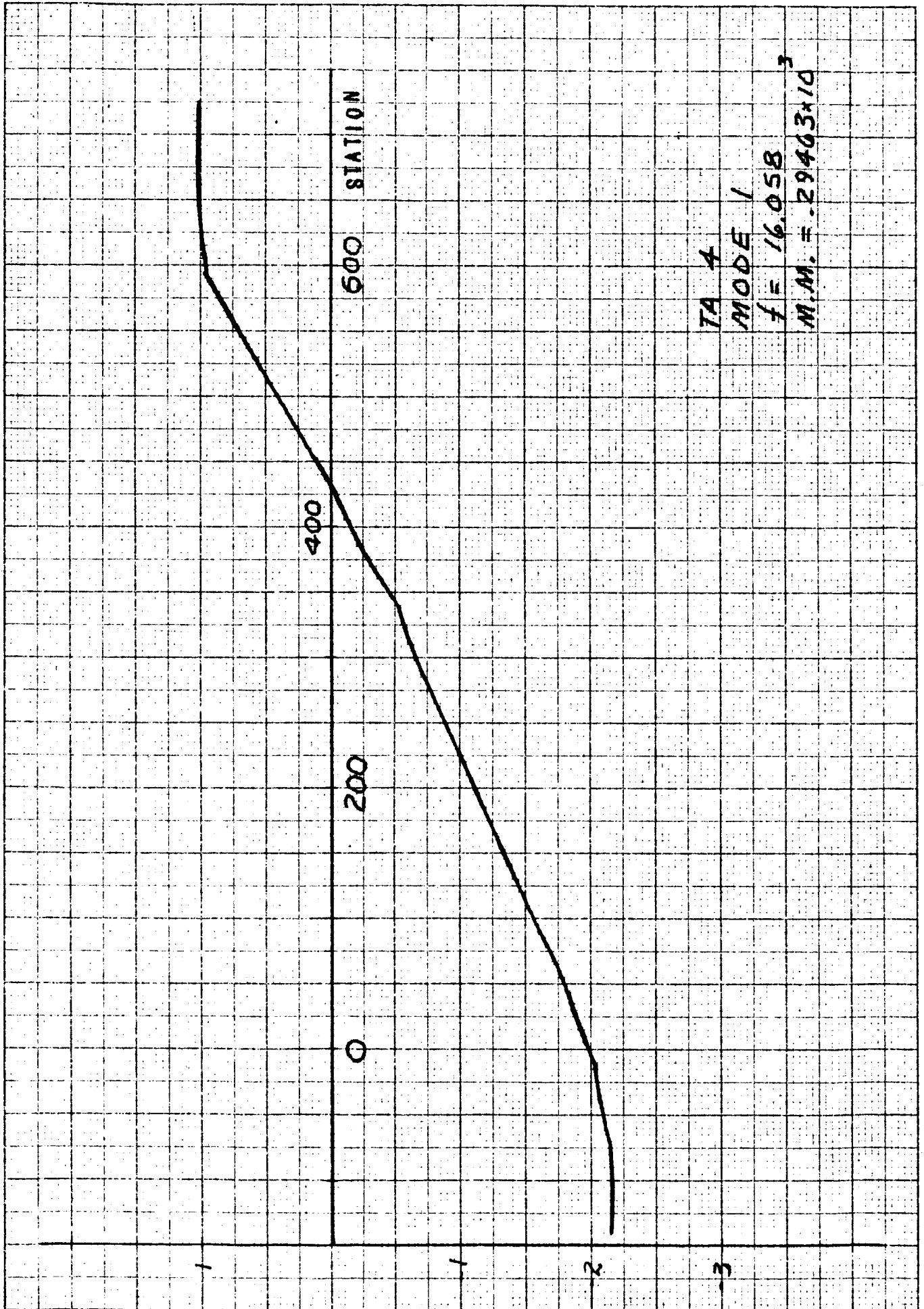




SM 46346

46 1307

10 X 10 TO 15 INCH  
7.5 X 7.5 X ALUMINUM  
SURFACE & LOGIC

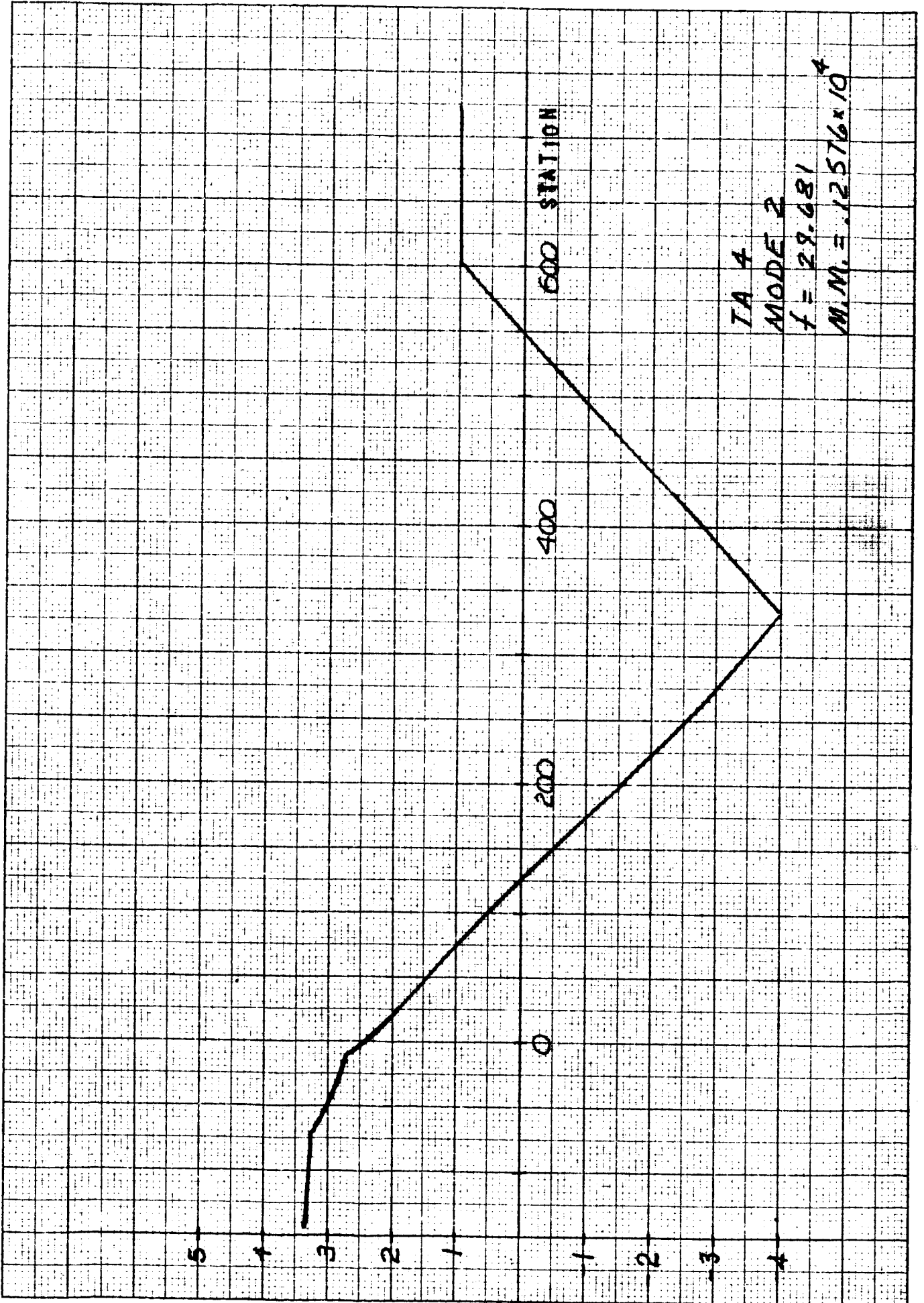


TA 4  
MODE 1  
f = 16.058  
M.M. = .29463 x 10<sup>3</sup>

SM 46346

10 X 10 TO 1/2 INCH  
7 X 7/8 IN. AIRBANKET  
RESISTEL & ESSER CO.

46 1327

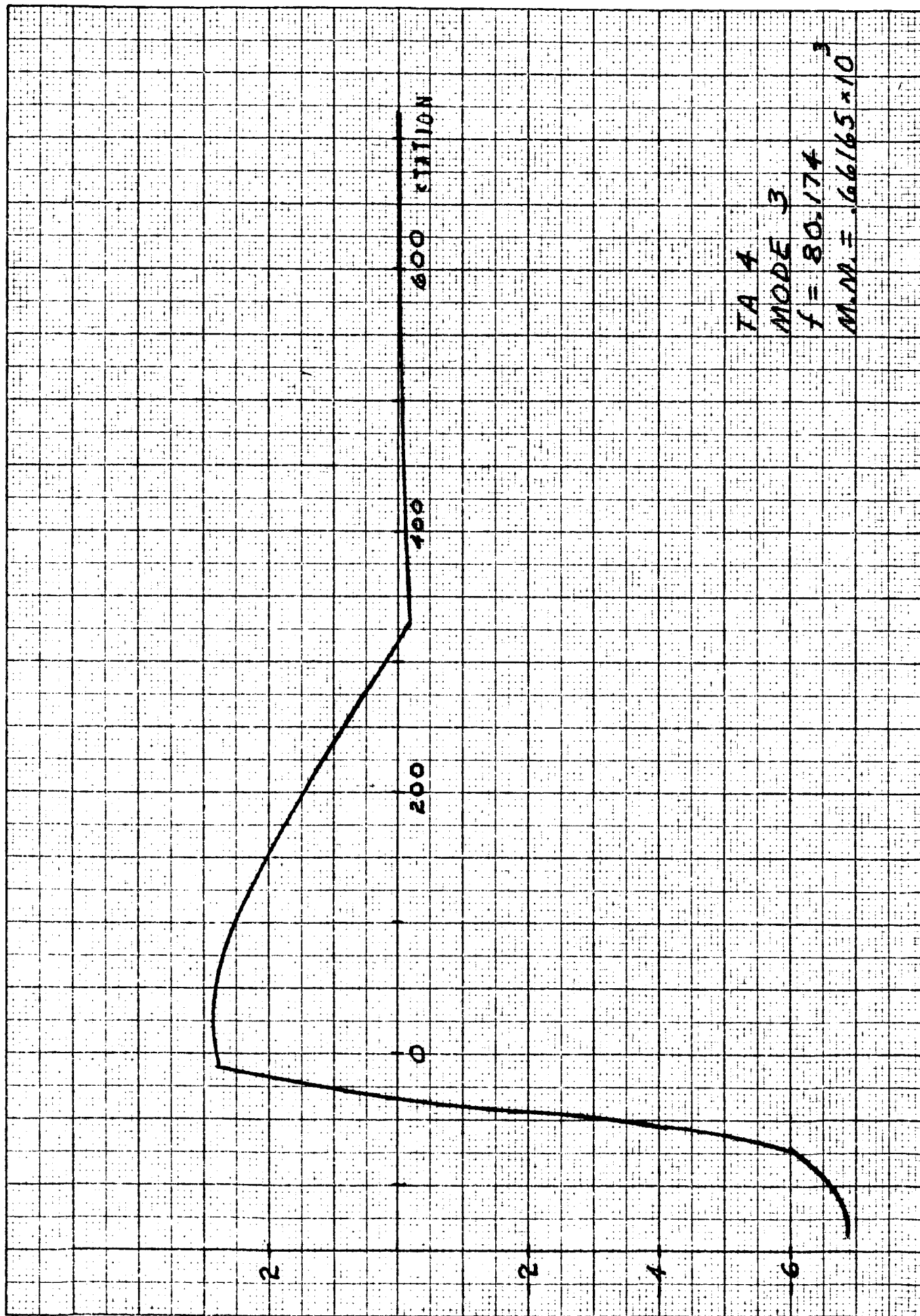


SM 40346

46 1327

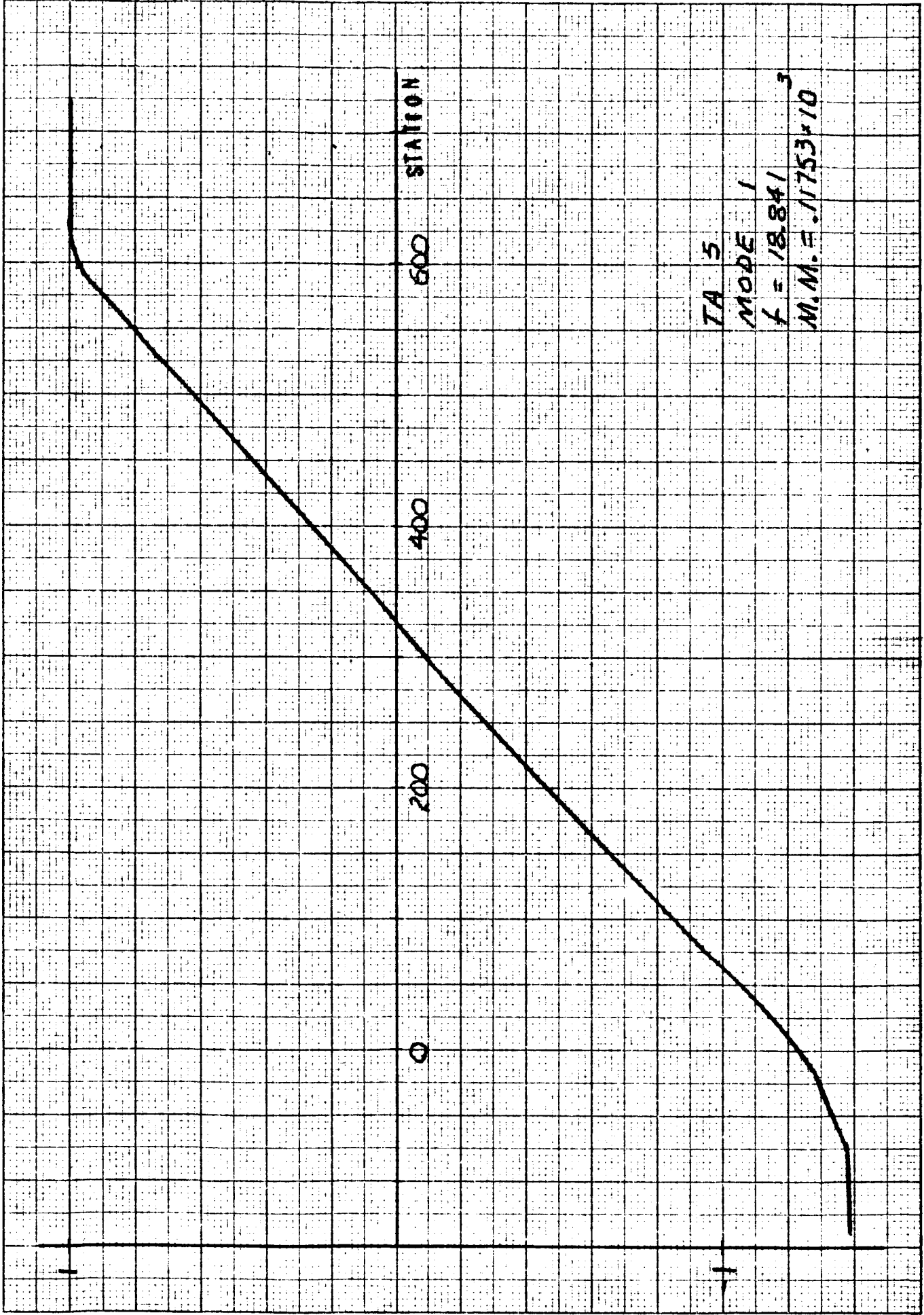
10 x 10 to 1/2 inch

KEITH'S LESSEE CO.



SM 46540

K&E 10 X 10 TO 1/2 INCH 46 1327  
7 X 10 IN. • ALBRITTON • MADE IN U.S.A.  
KLUPPEL & ESSER CO

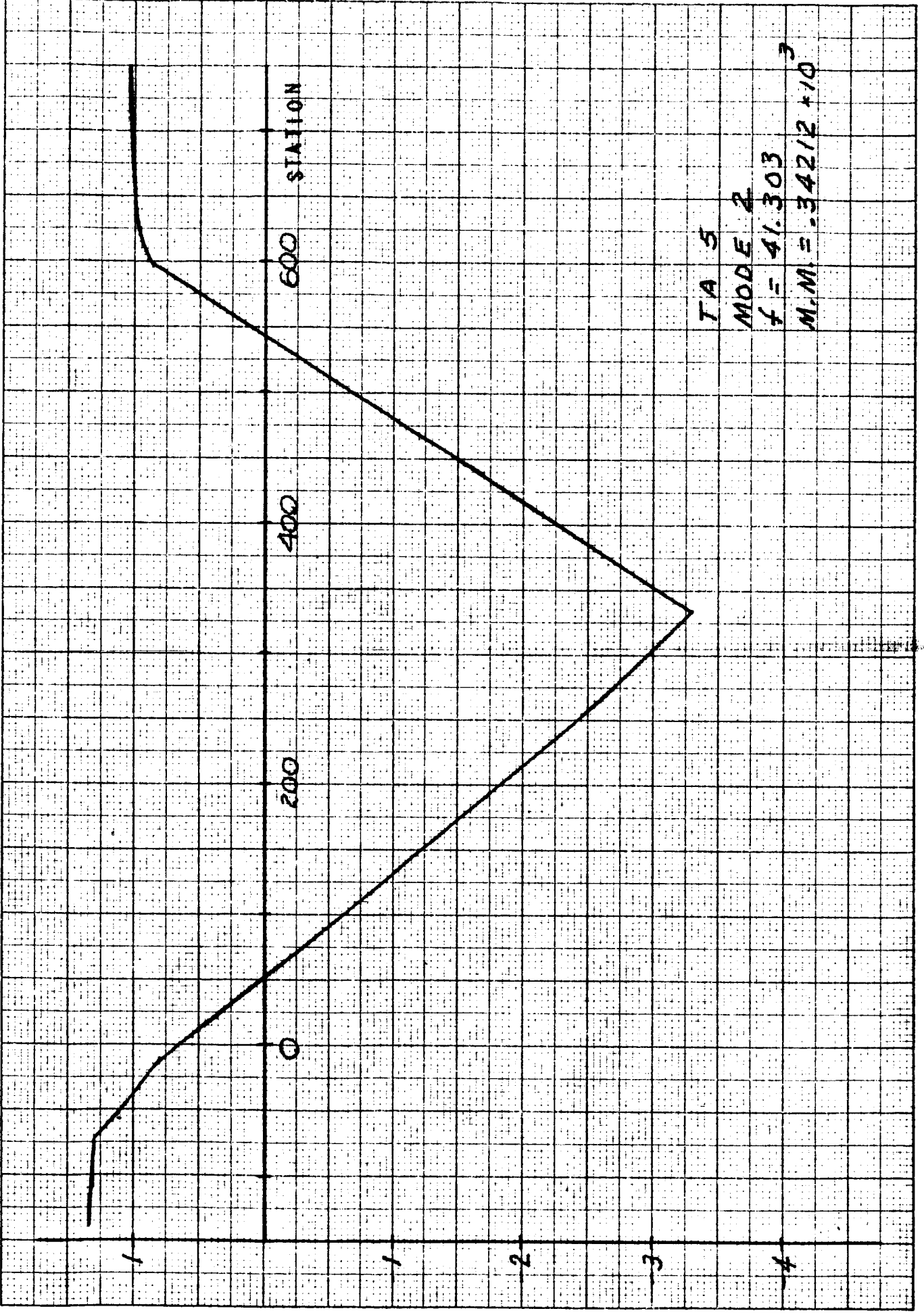


TA 5  
MODE 1  
 $f = 18.841$   
M.M. = .1753 \* 10<sup>3</sup>

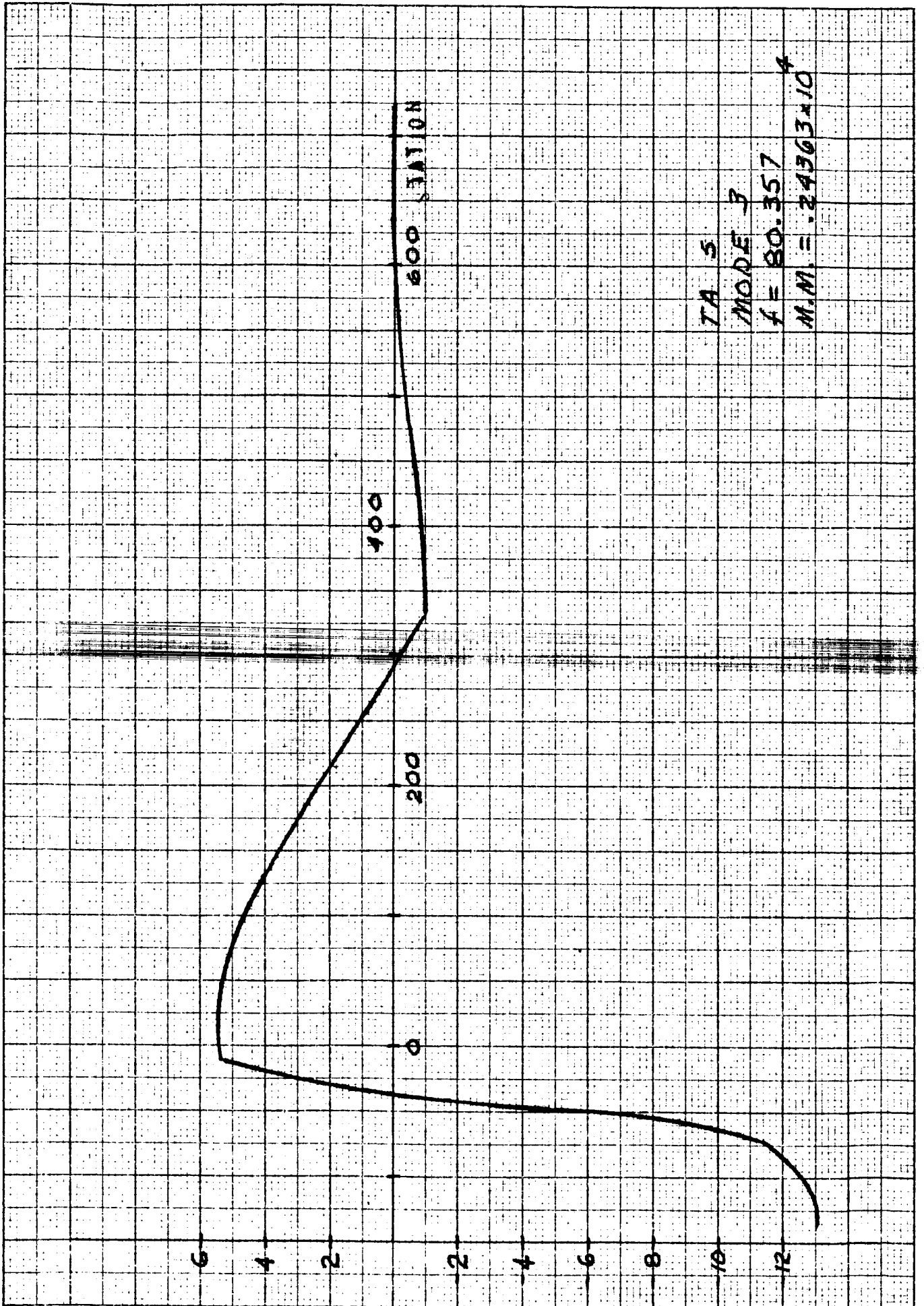


SM 46346

K&E 10 X 10 TO 1/2 INCH 46 1327  
7 X 1/2 ALBANY, N.Y.  
NEUFFEL & ESSER CO.

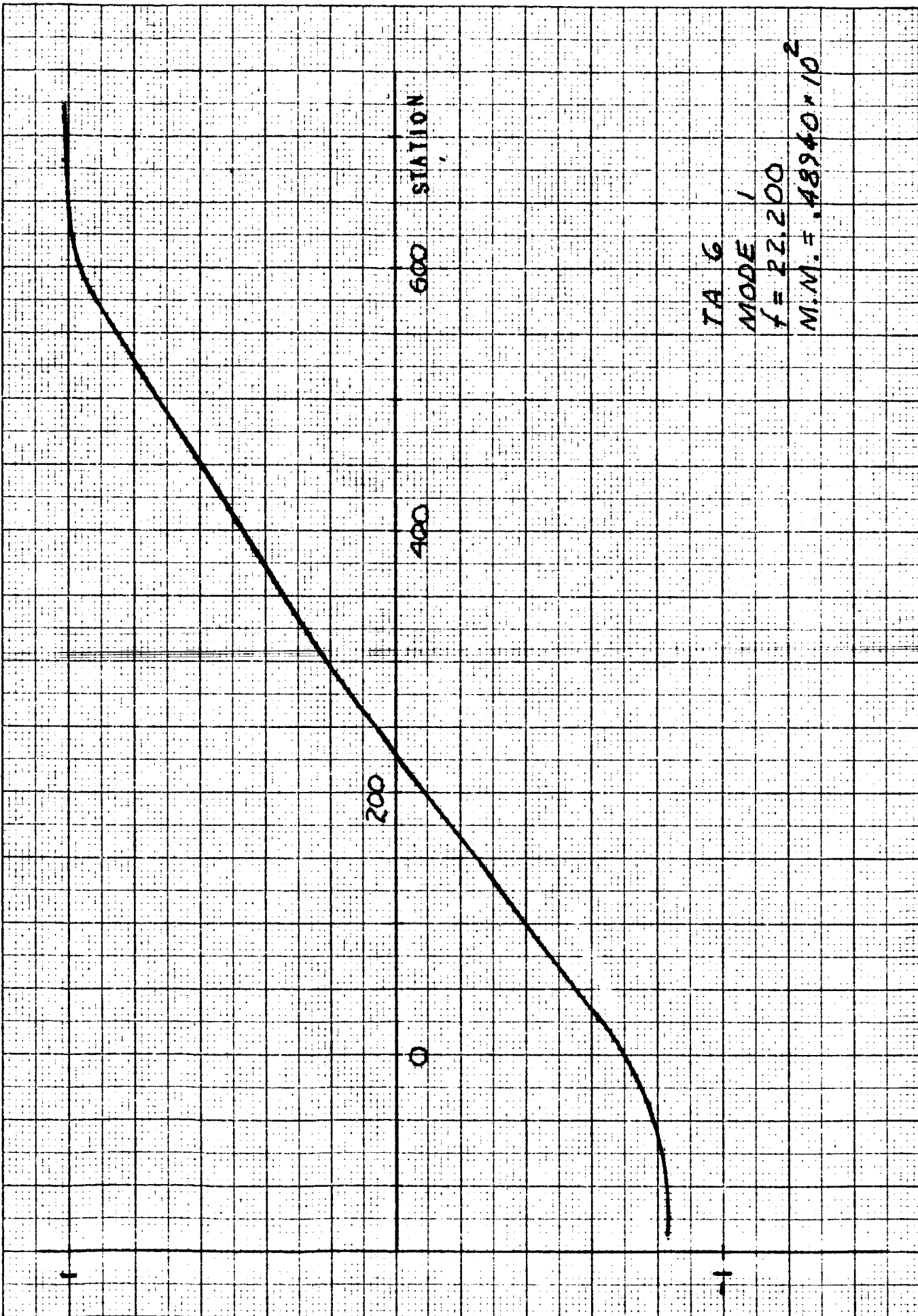


TA 5  
MODE 2  
f = 41.303  
M.M. = .34212 \* 10<sup>3</sup>



SM 40340

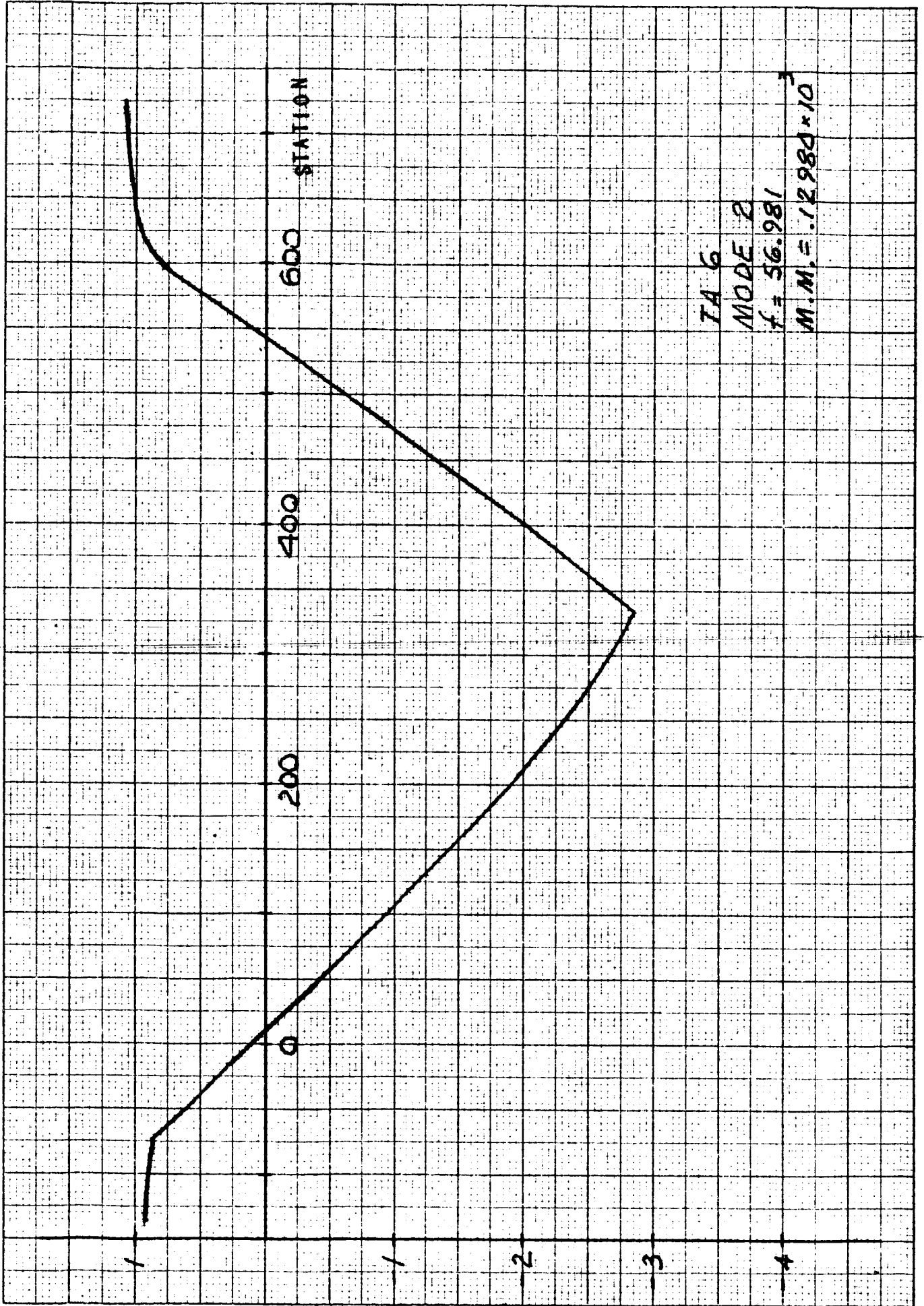
KE 10 X 10 TO 1/2 INCH 46 1327  
7 X 10 IN. ALUMINUM MADE U.S.A.  
KELLOGG & FESSER CO.



TA 6  
MODE 1  
 $f = 22.200$   
 $M.M. = .48940 \times 10^2$

SM 46346

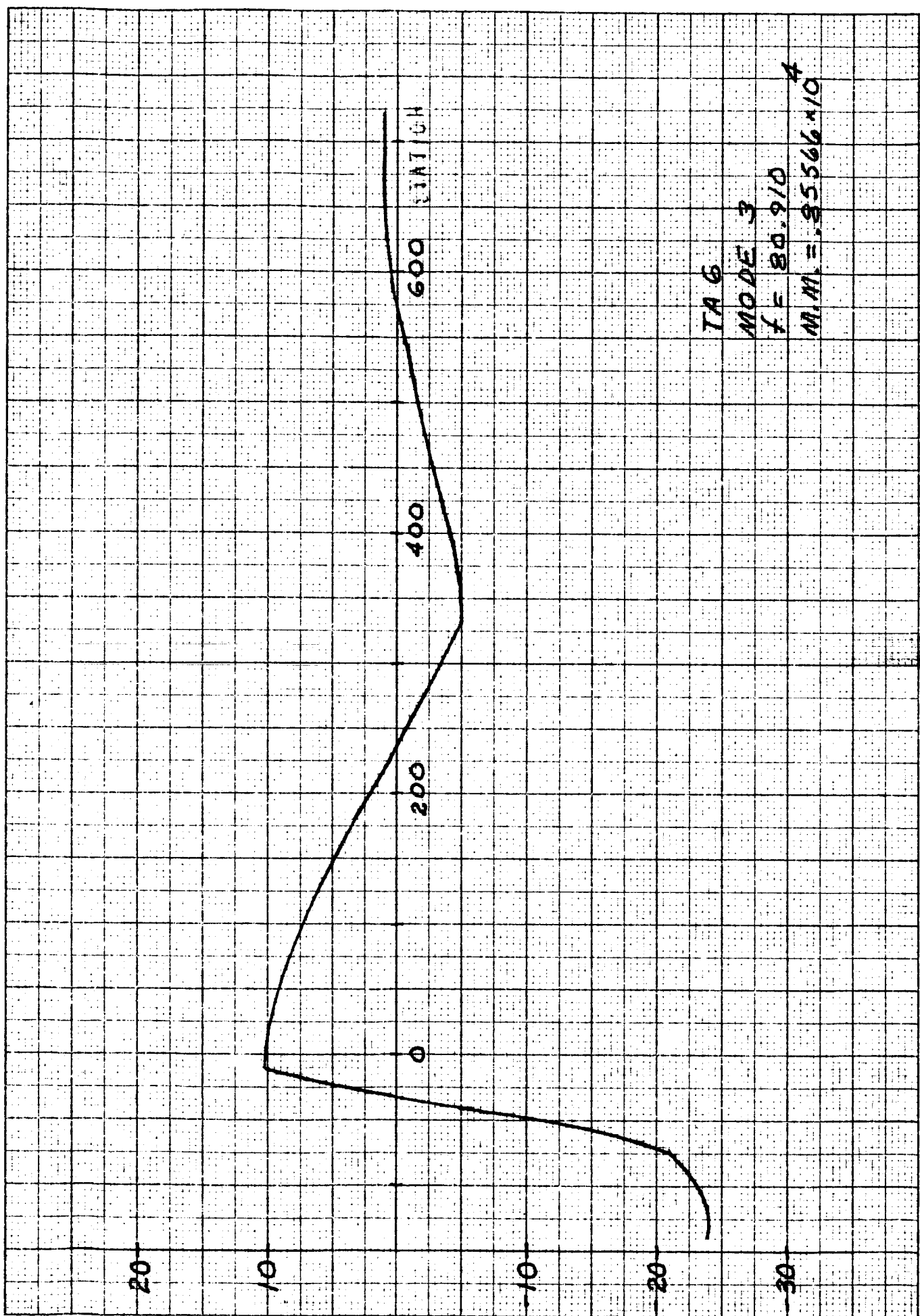
K<sub>10</sub> 10 X 10 TO 1/2 INCH  
7 X 13 IN. AIRANLITE P  
46 1327  
MADE IN U.S.A.  
KENTON & ESSER CO.



SM 46346

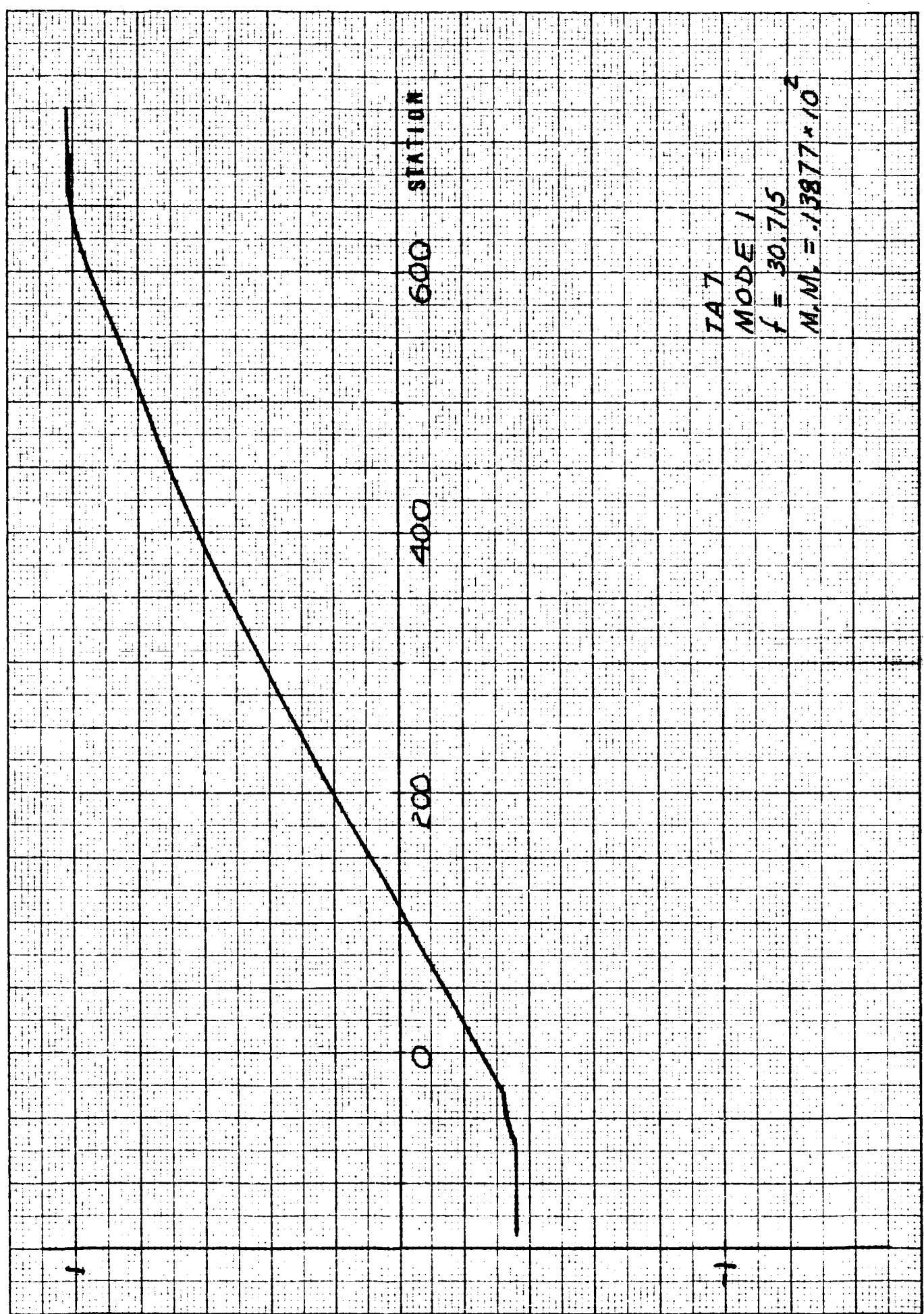
10 x 10 1/2 INCH 35 1327

REDFIELD INSTR. CO.



SM 46346

K&E 10 X 10 TO 1/2 INCH 45 1527  
7 X 7 IN. ALPACENE MADE IN U.S.A.  
KUFFEL & ESSER CO.

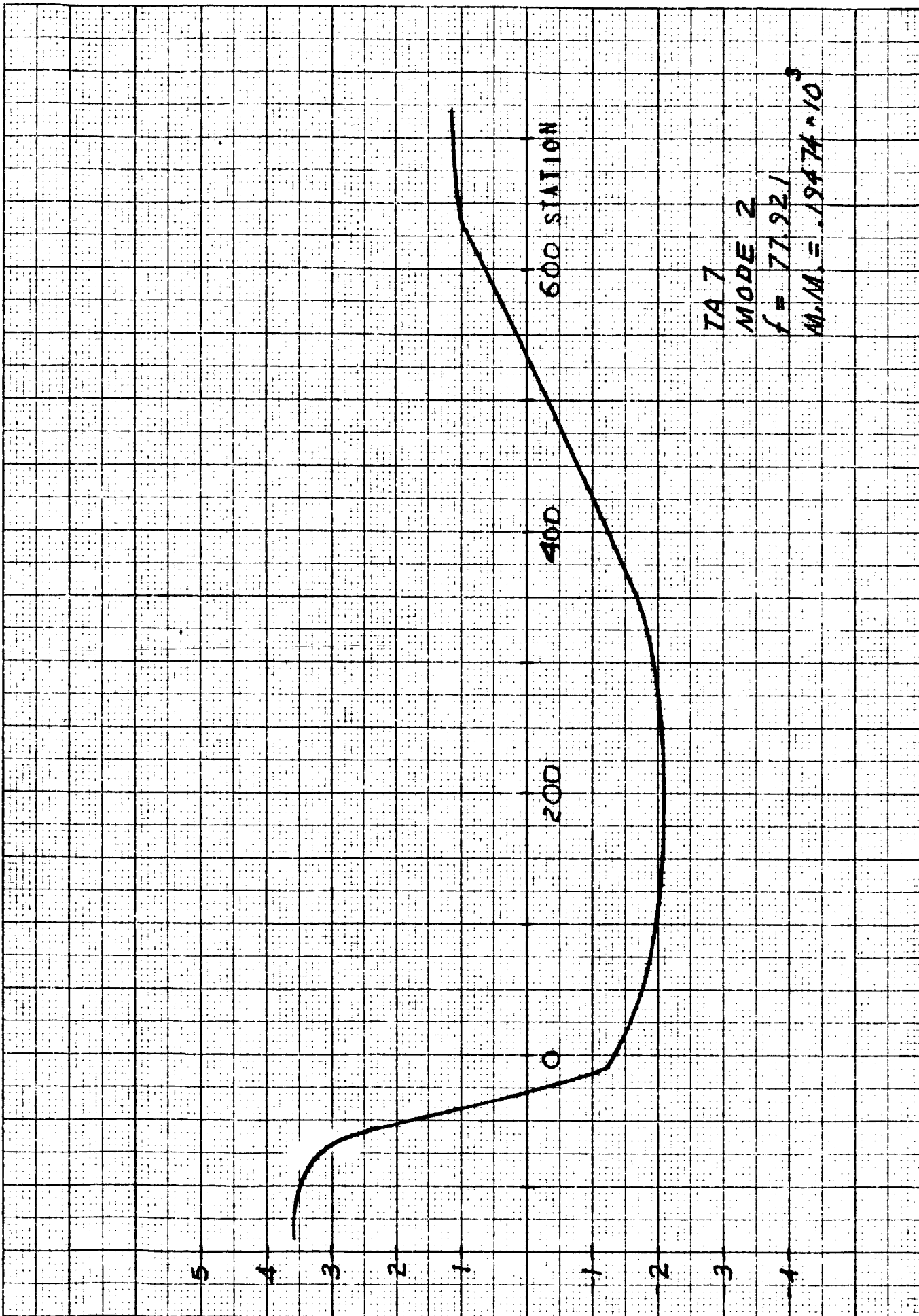


TA 7  
MODE 1  
 $f = 30.715$   
 $M, M_1 = .13877 \times 10^2$



SM 46346

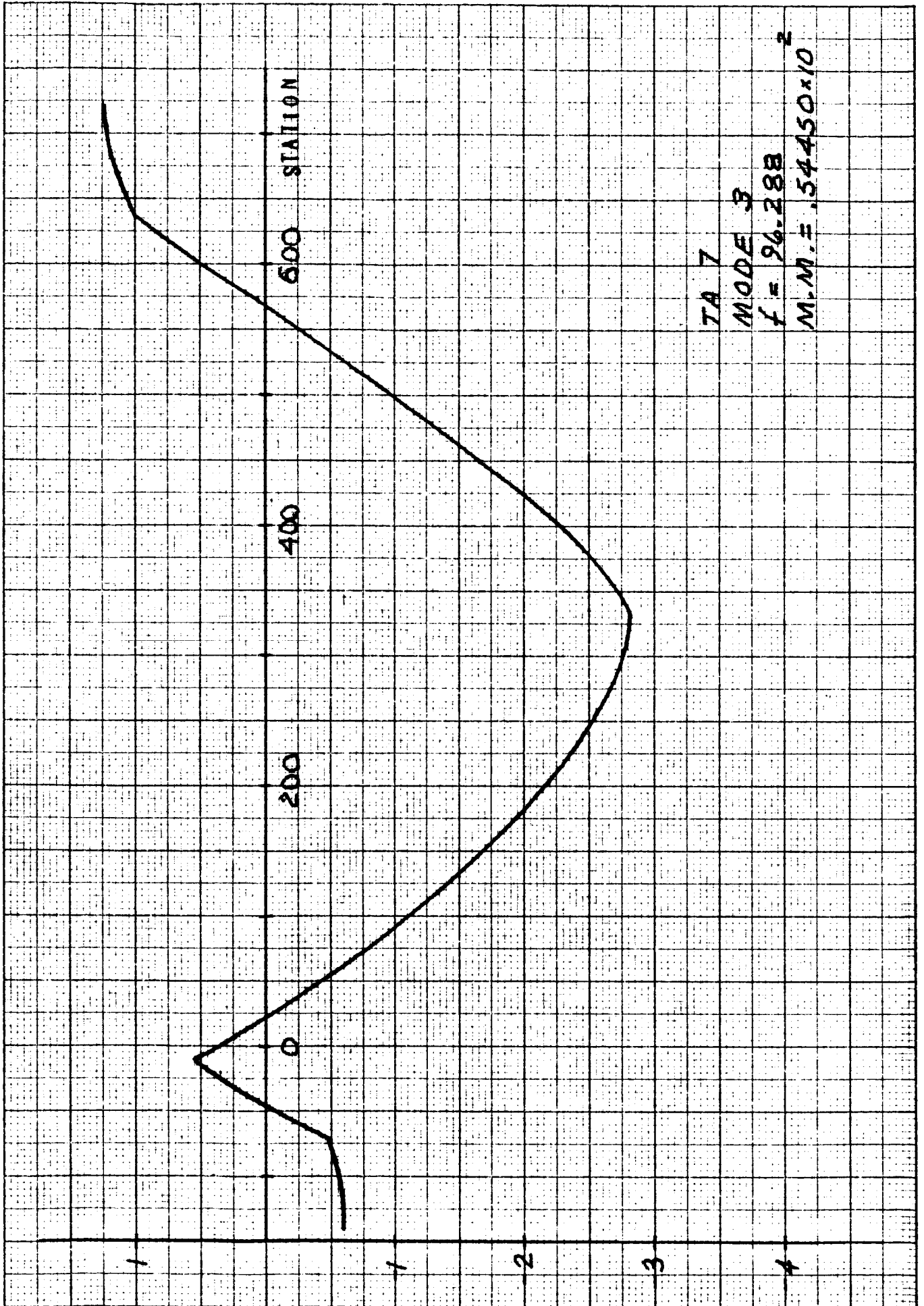
K&E 10 X 10 TO 1/2 INCH 46 1527  
MADE IN U.S.A.  
KLUFFEL & ESSER CO.



SM 46349

46 1327  
MADE IN U.S.A.

K&E 10 X 10 TO 1/2 INCH  
2 X 10 IN. ALUMINUM  
KLUFFEL & ESSER CO.



TA 7

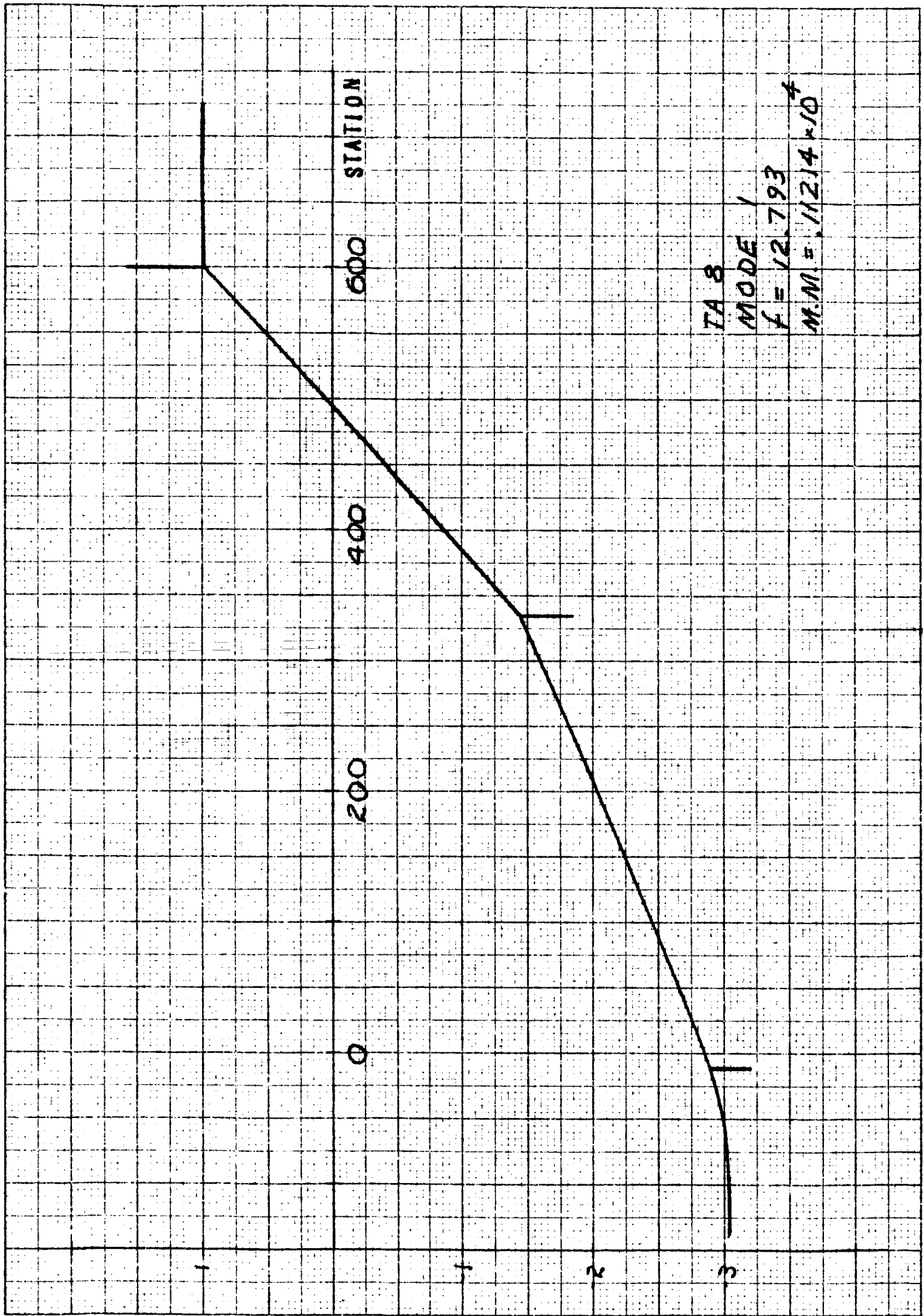
MODE B

f = 96.288

M.M.F. = .54450 x 10<sup>-2</sup>

S.M. 46346

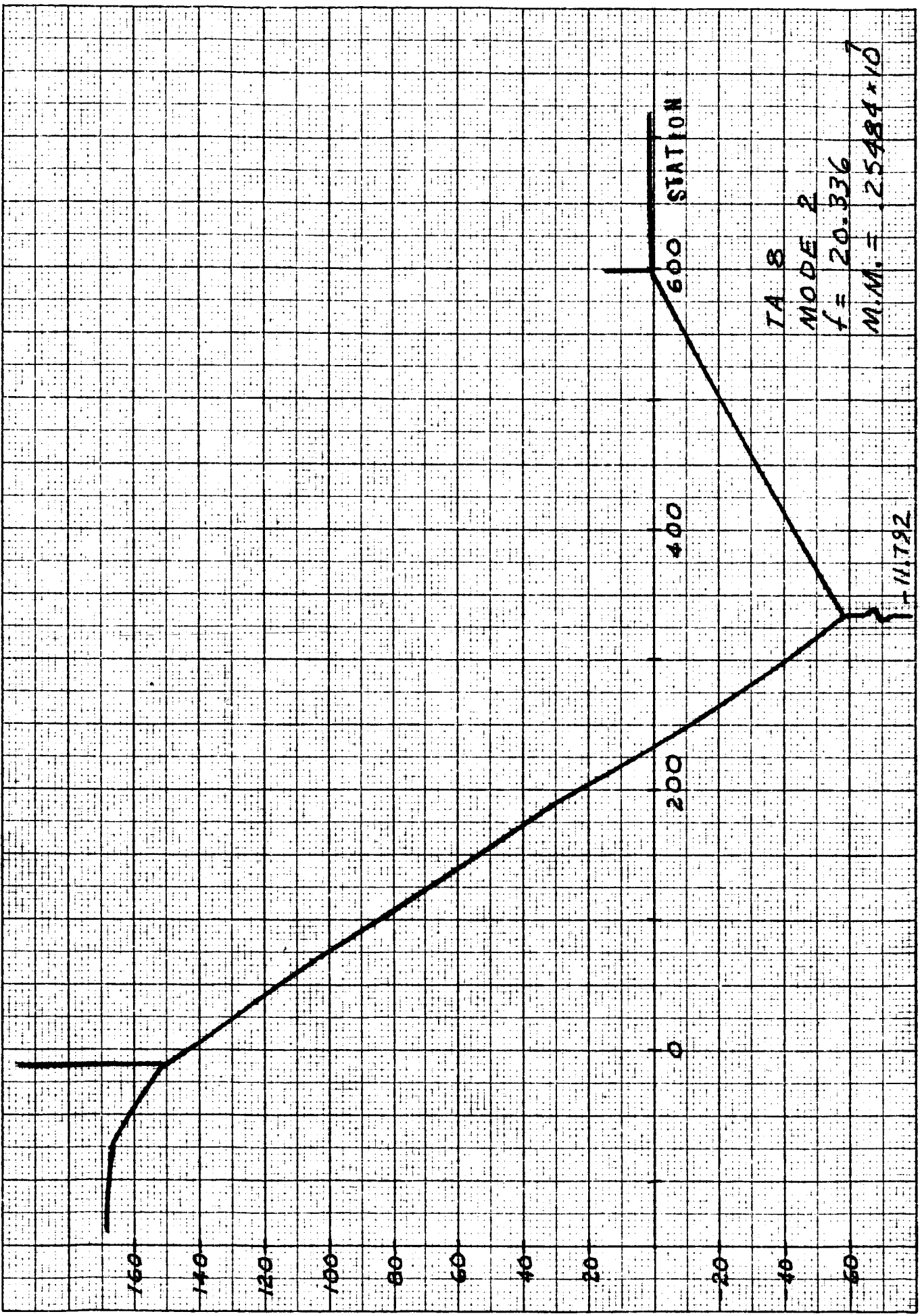
10 x 10 TO 1/2 INCH  
46 1327  
NEEDLE & ESSEL CO.



TA 8  
MODE 1  
 $f = 12.793$   
 $M.M. = .11214 \times 10^4$

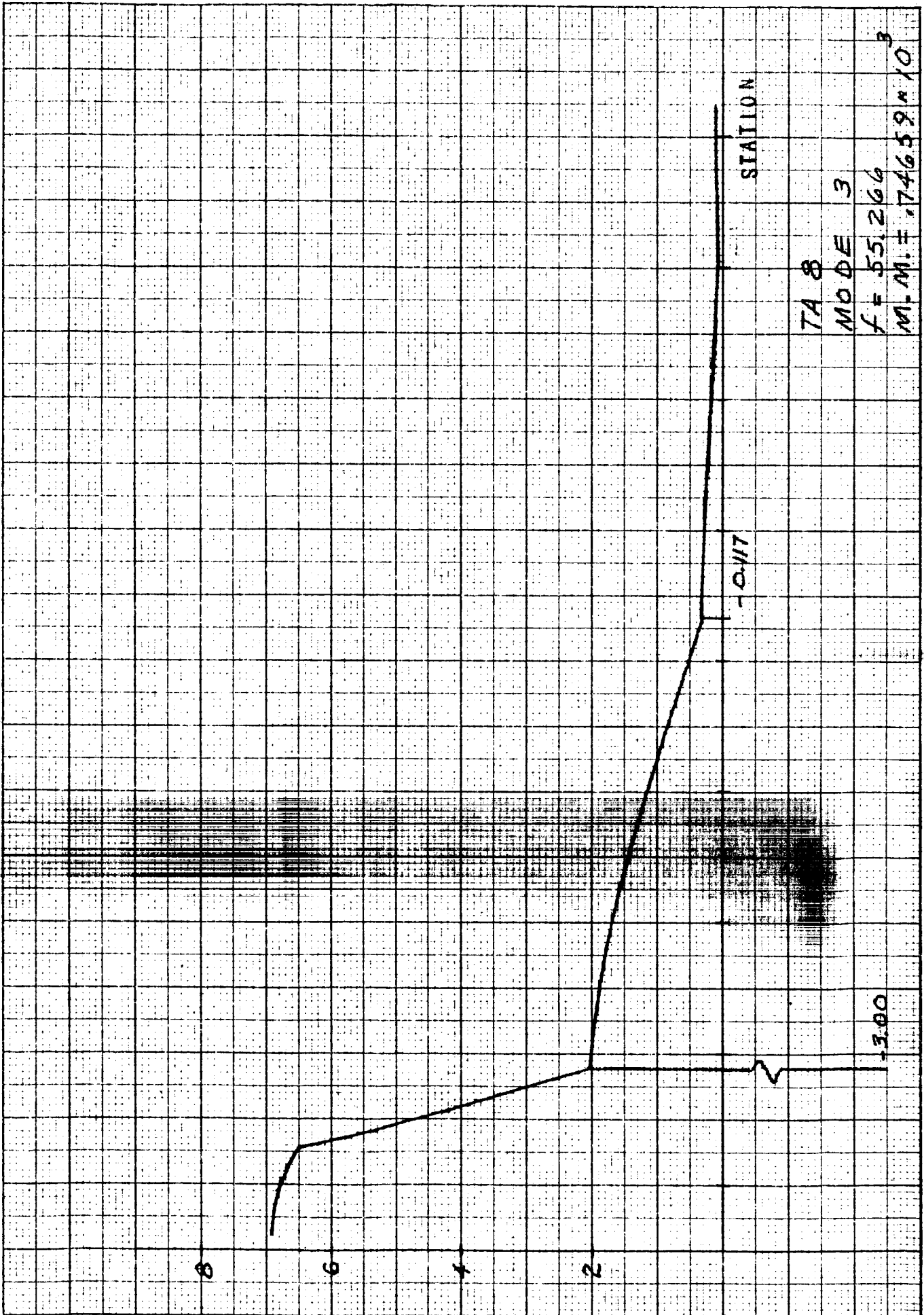
SM 46346

K&E 10 X 10 TO 1/2 INCH 46 1327  
7 X 7 IN. ALUMINUM MADE IN U.S.A.  
KLUFFEL & LESSER CO.



SM 46346

KE 10 X 10 TO 1/2 INCH  
/ X 10 IN. ALUMINUM  
46 1327  
KEUFFEL & ESSER CO.



TA 8  
MODE 3  
f = 55.266  
M.M.F. = 174659.10

STATION

0.117

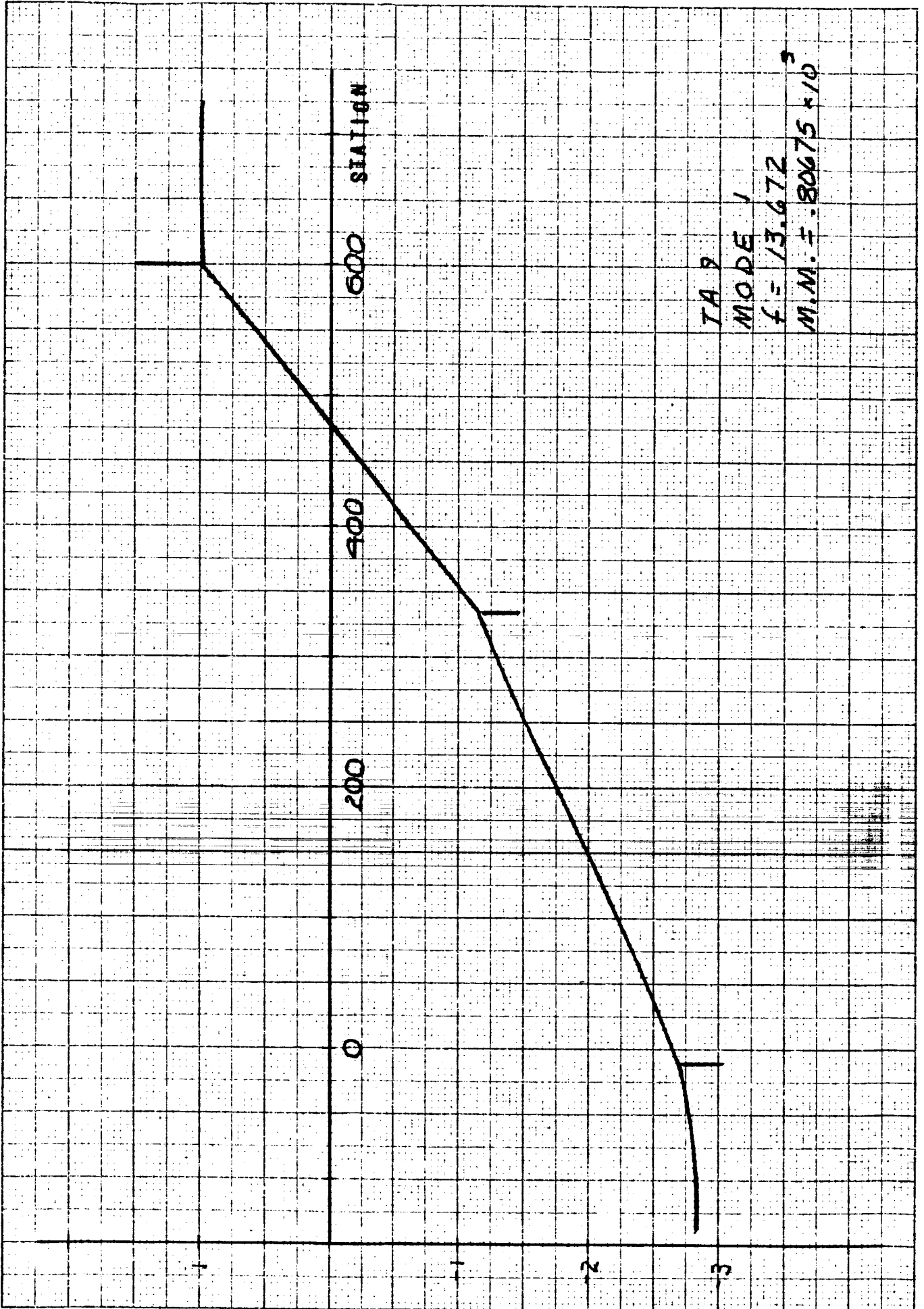
3.00

SM 46346

46 1327

10 x 10 to 1/2 INCH

KEUFFEL & ESSER CO.

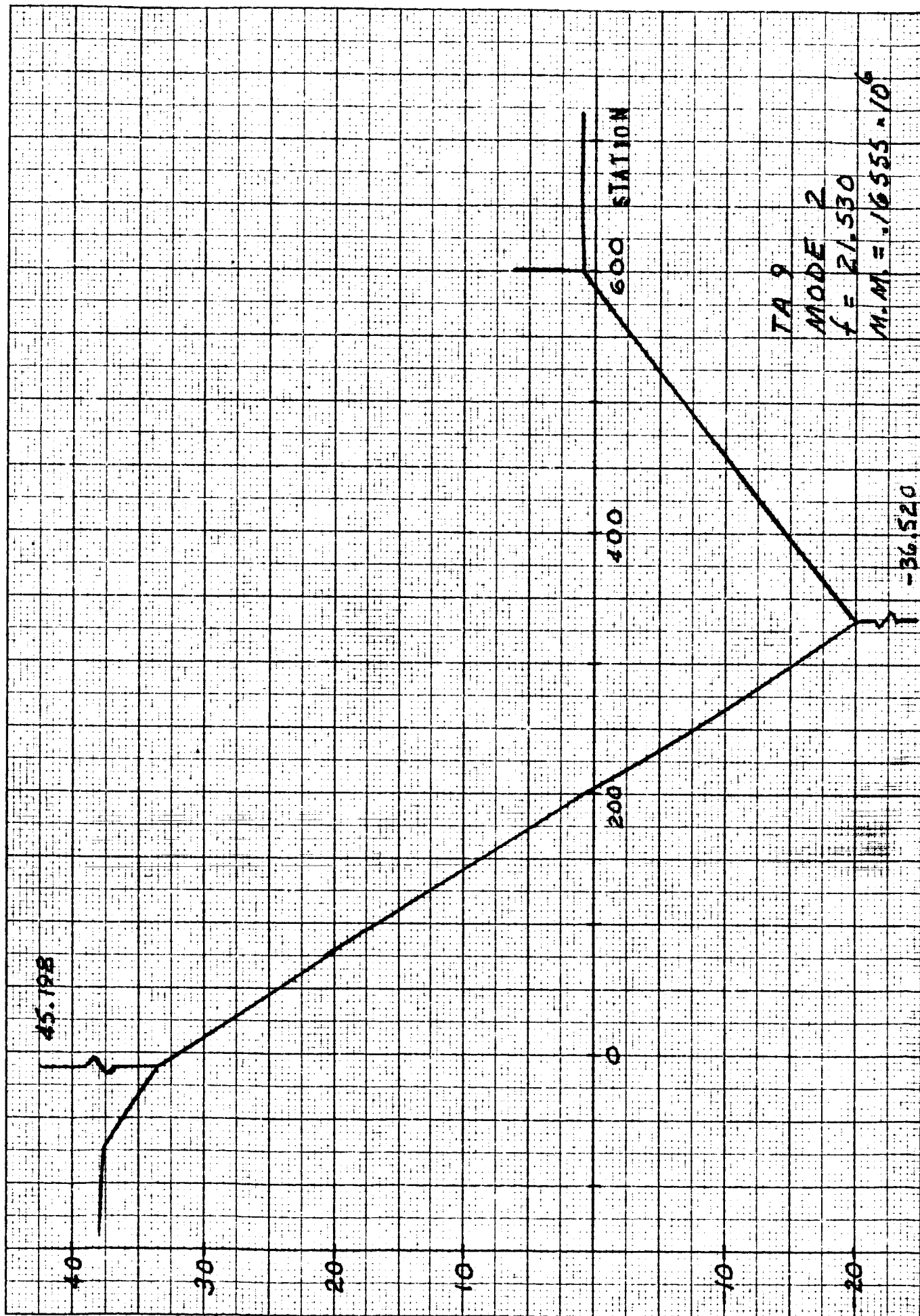


TAB  
MODE 1  
f = 13.672  
M.M. = .80675 x 10<sup>3</sup>



SM 46346

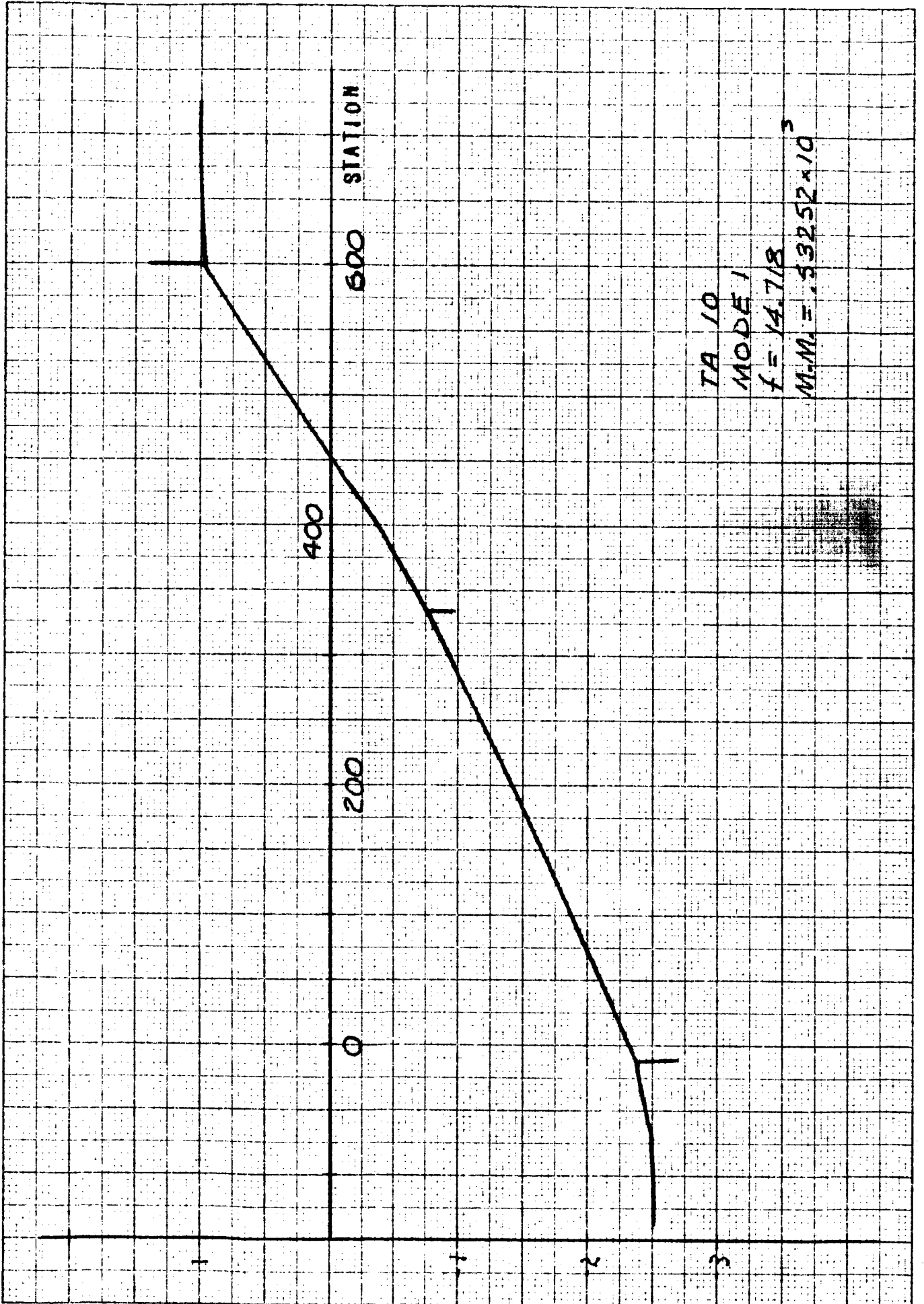
K&E 10 X 10 TO 1/2 INCH  
46 1327  
ALUMINUM  
MADE IN U.S.A.  
KEUFEL & ESSER CO.



SM 46346

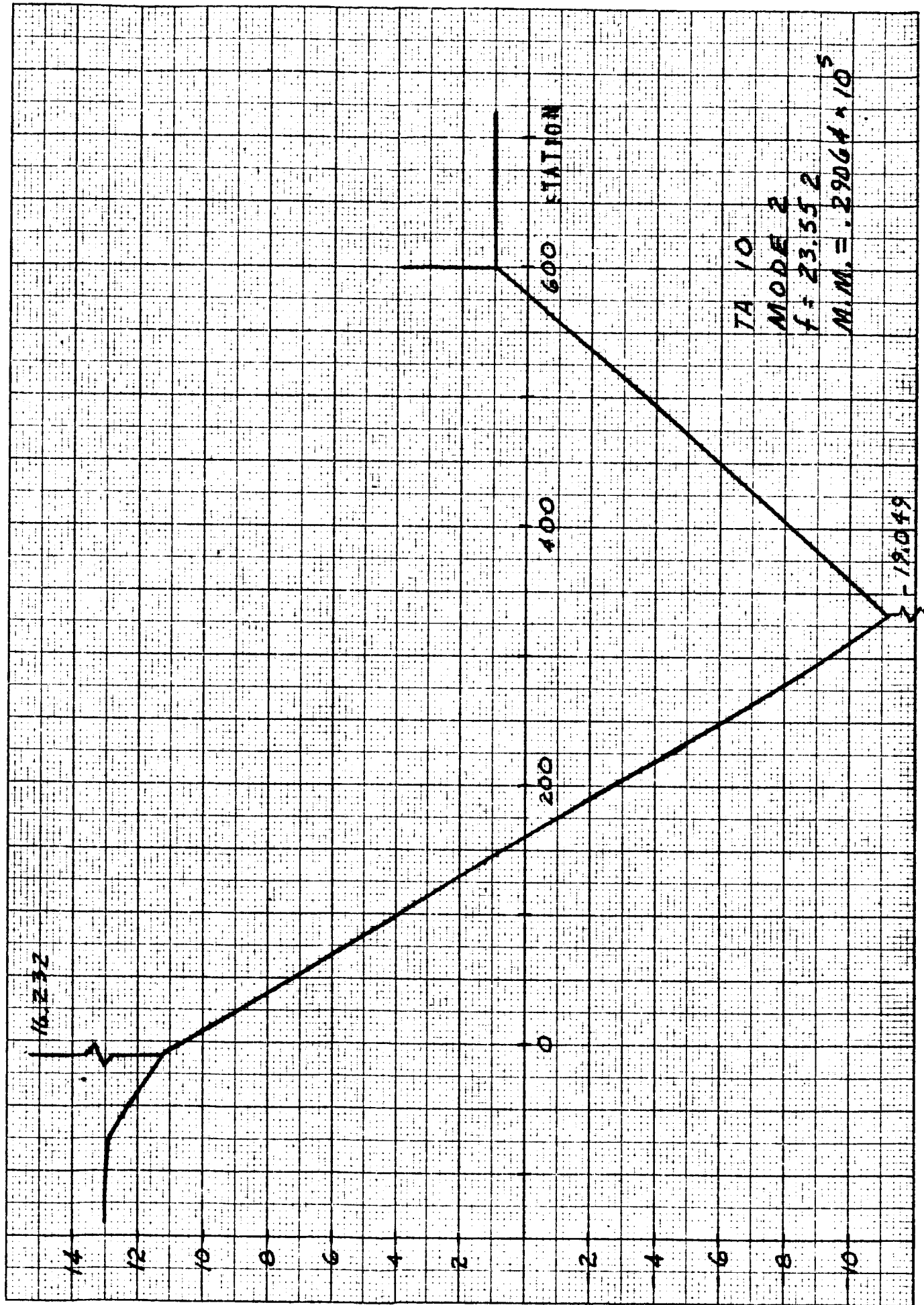
10 X 10 TO 1/2 INCH  
7 X 7 X 1/2 ALUMINUM  
46 1327  
INDIANA  
PLUCI TEL & ESSER CO.





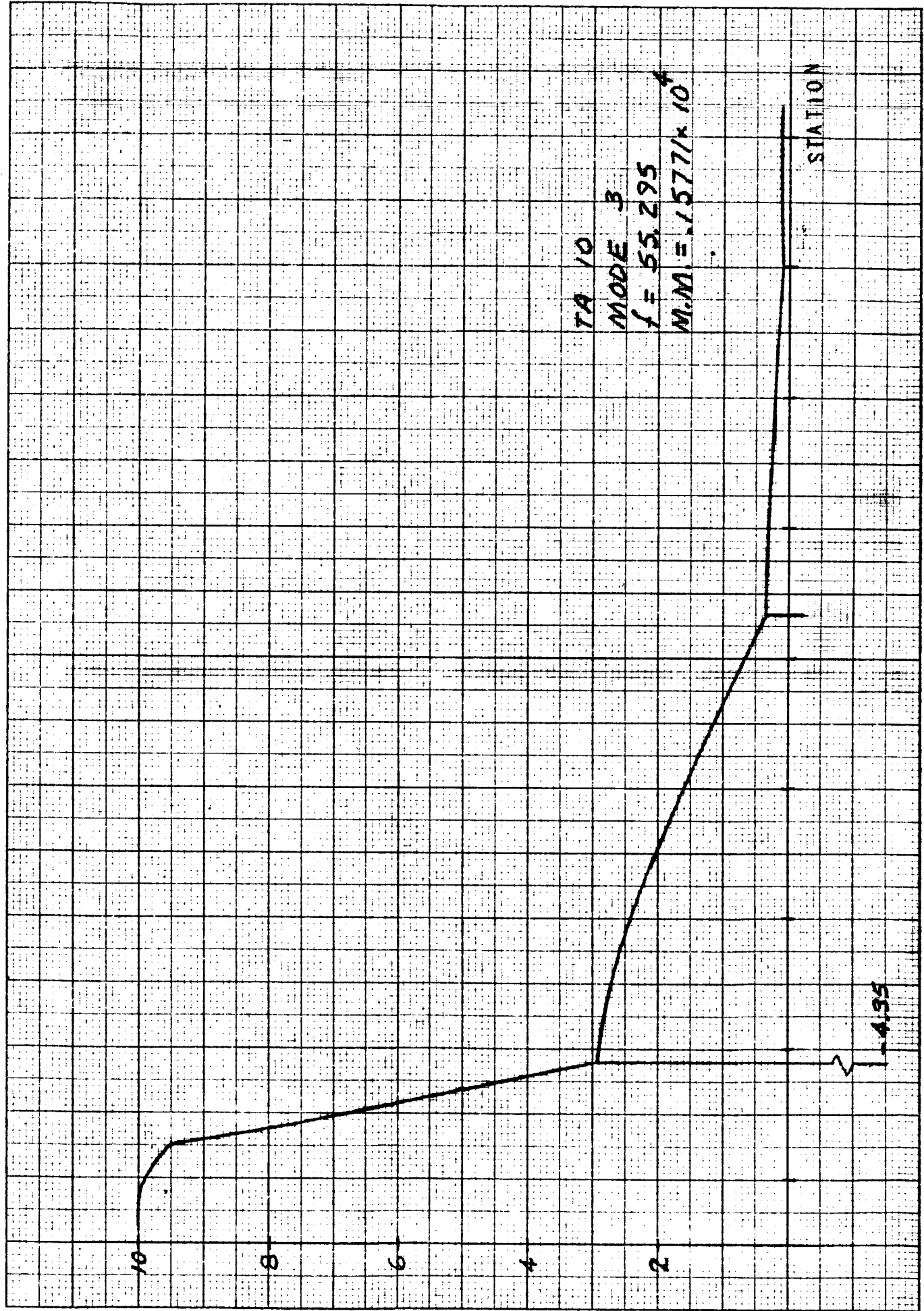
SM 46346

K&E 10 X 10 TO 1/2 INCH 46 1327  
7 X 10 IN. ALBANY, N.Y. MADE IN U.S.A.  
KEUFFEL & ESSER CO.



SM 46346

K&S 10 X 10 TO 1/2 INCH 46 1327  
7 X 10 IN. ALUMINUM  
KEUFFEL & ESSER CO.



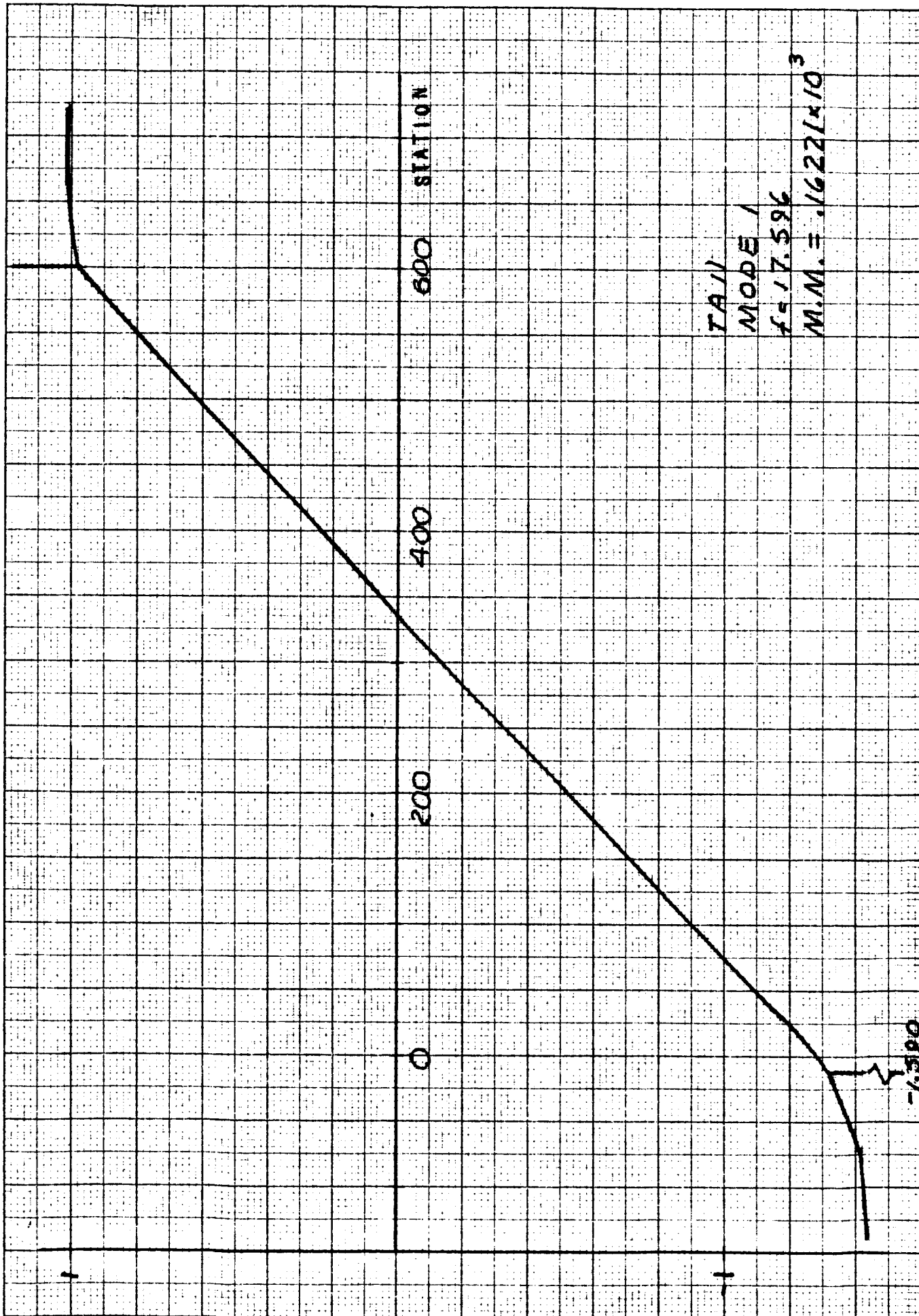
TA 10  
MODE 3  
 $f = 55.295$   
 $M.M. = 1.577 \times 10^4$

STATION

A.95

SM 46346

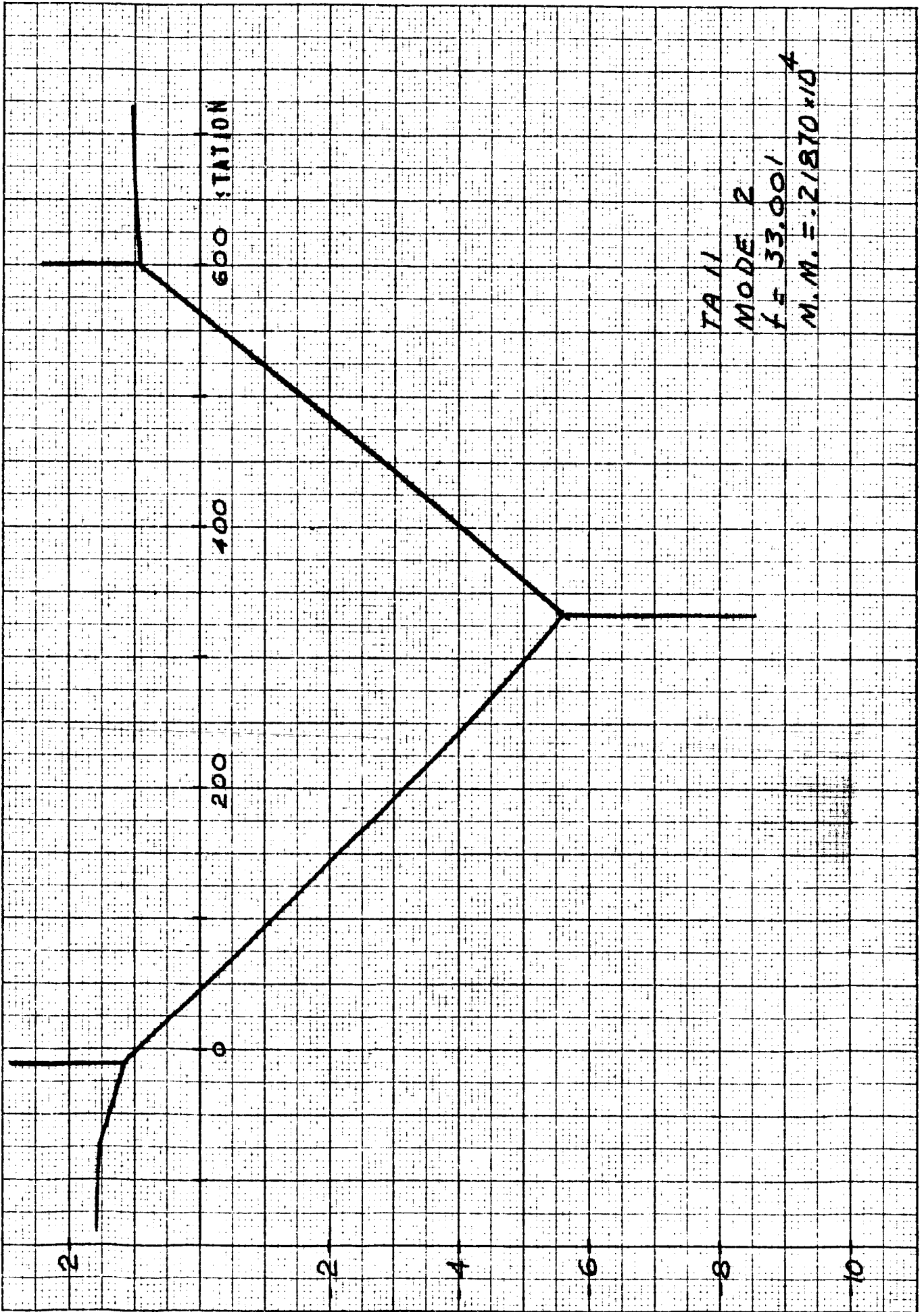
10 X 10 TO 1/2 INCH 46 1327  
ALPACANT  
NEUFEL & ESSER CO.





SM 46347

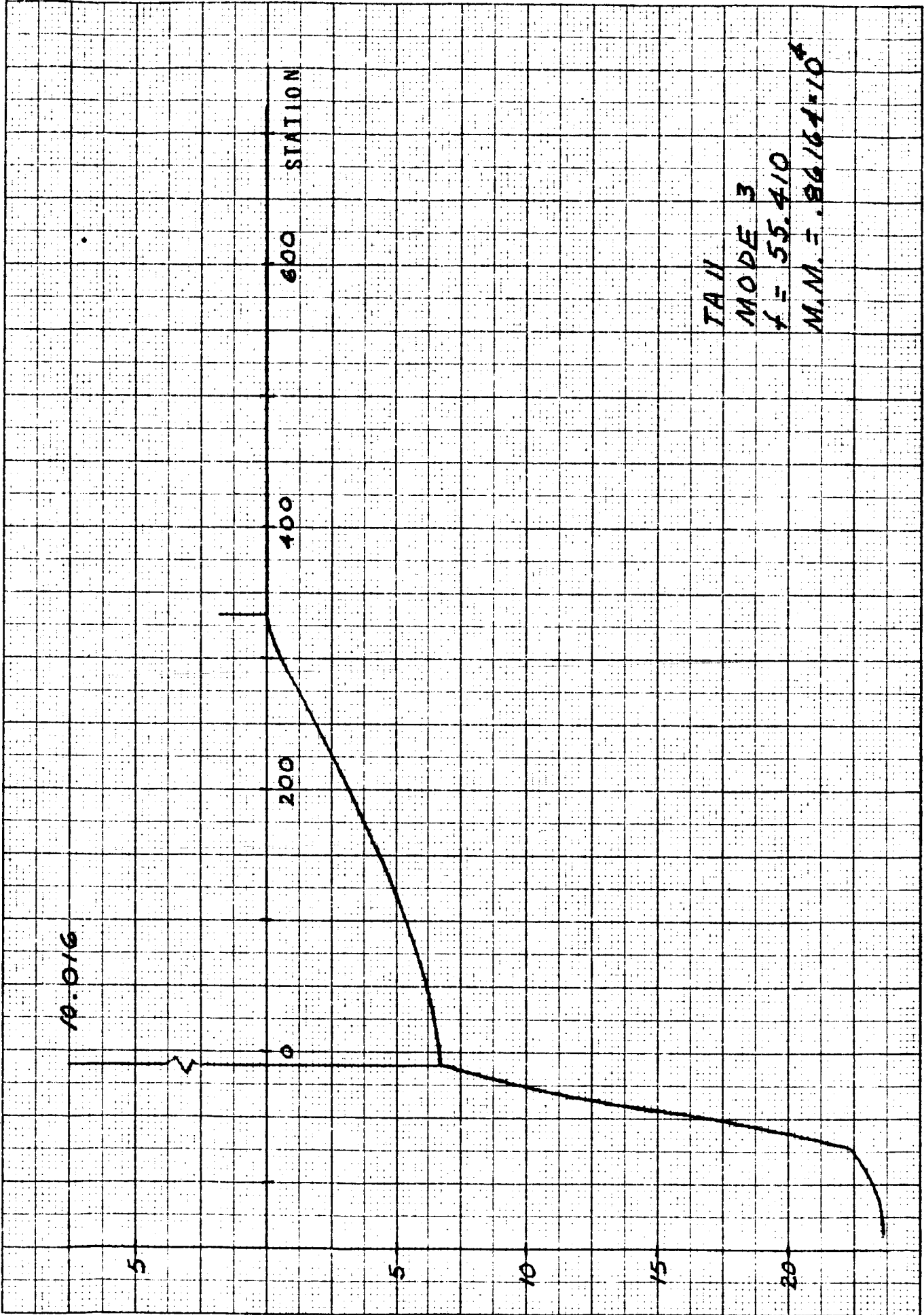
10 X 10 TO 1/2 INCH  
7 X 10 TO 1/2 ALBANY  
46 1327  
NEWFEL & LESSER CO.  
NEW YORK, U.S.A.



TA 11  
MODE 2  
f = 33.001  
M.M.F. = 21870  $\times 10^4$

SM 40346

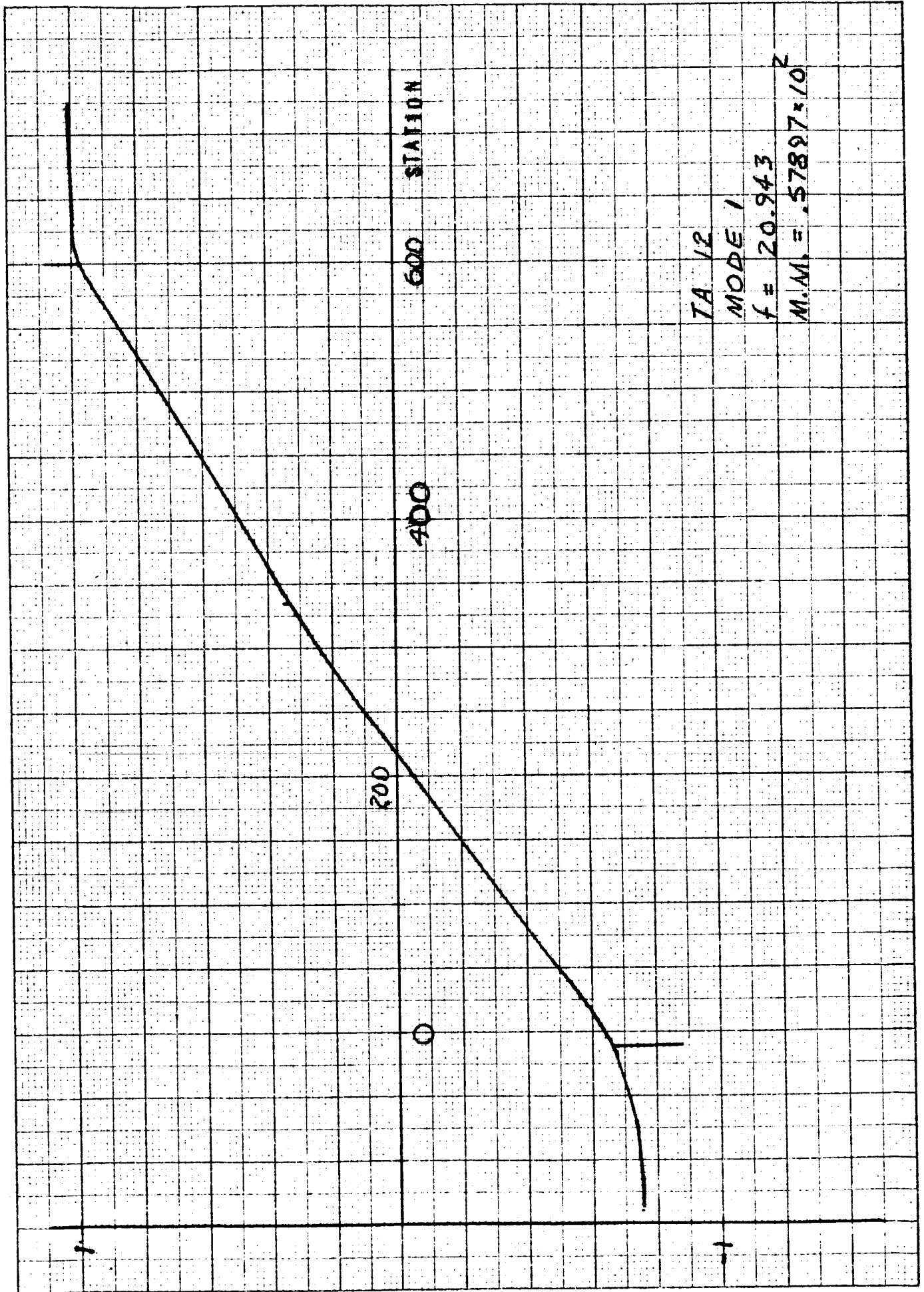
10 X 10 TO 1/2 INCH 46 1527  
W. H. W. & ASSOCIATES  
PHOTOGRAPHY  
PHOTO & ESSER CO.



SM 46346

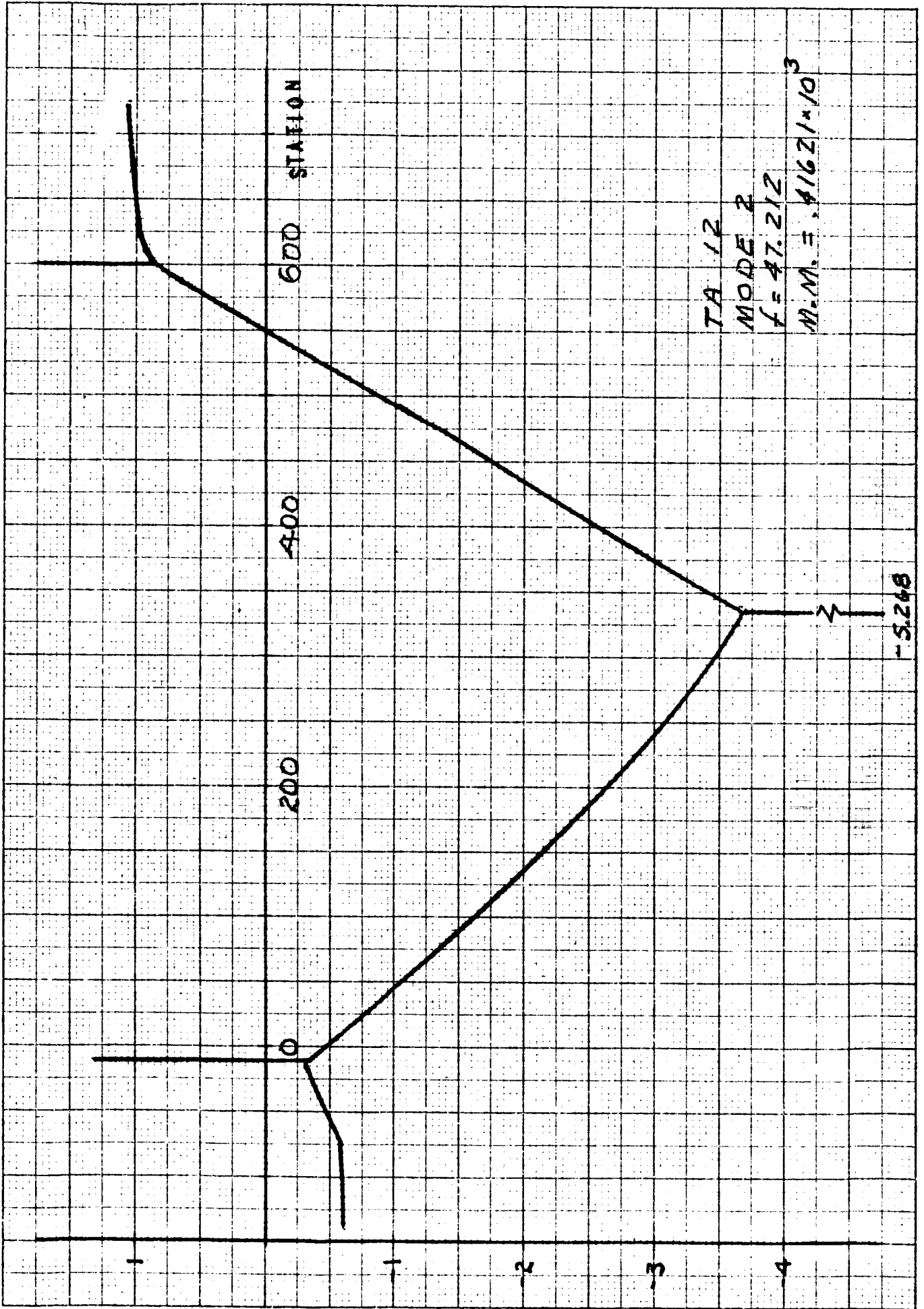
10 X 10 TO 12 INCH 46 1327  
K & E PAIDWAY  
KEUTZEL & ESSE, CO

3



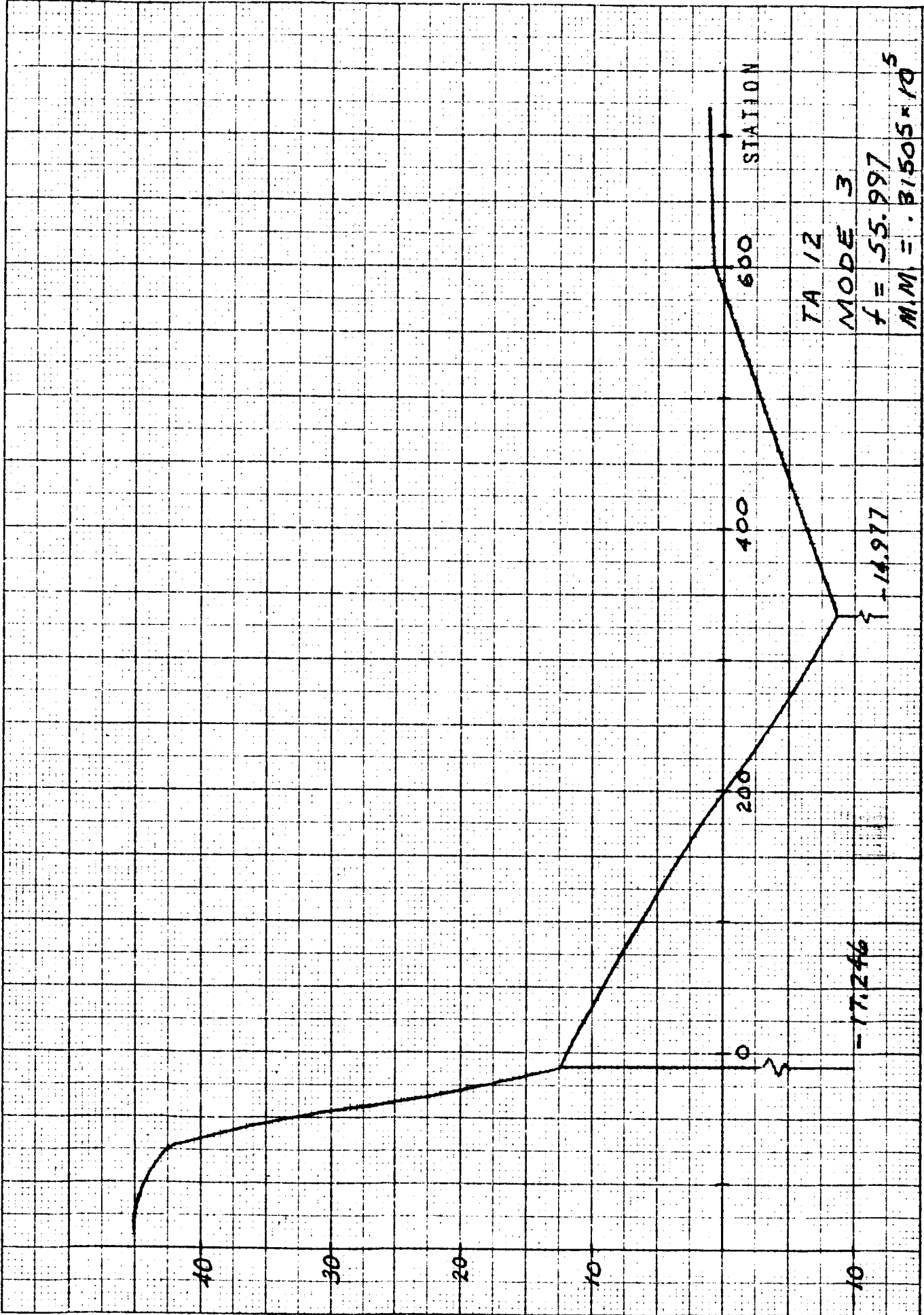
SM 46346

K&E 10 X 10 TO 1/2 INCH 46 1327  
F.A. IN. • ALBANY, N.Y. 12204  
NEUTREL & ESSEN CO.



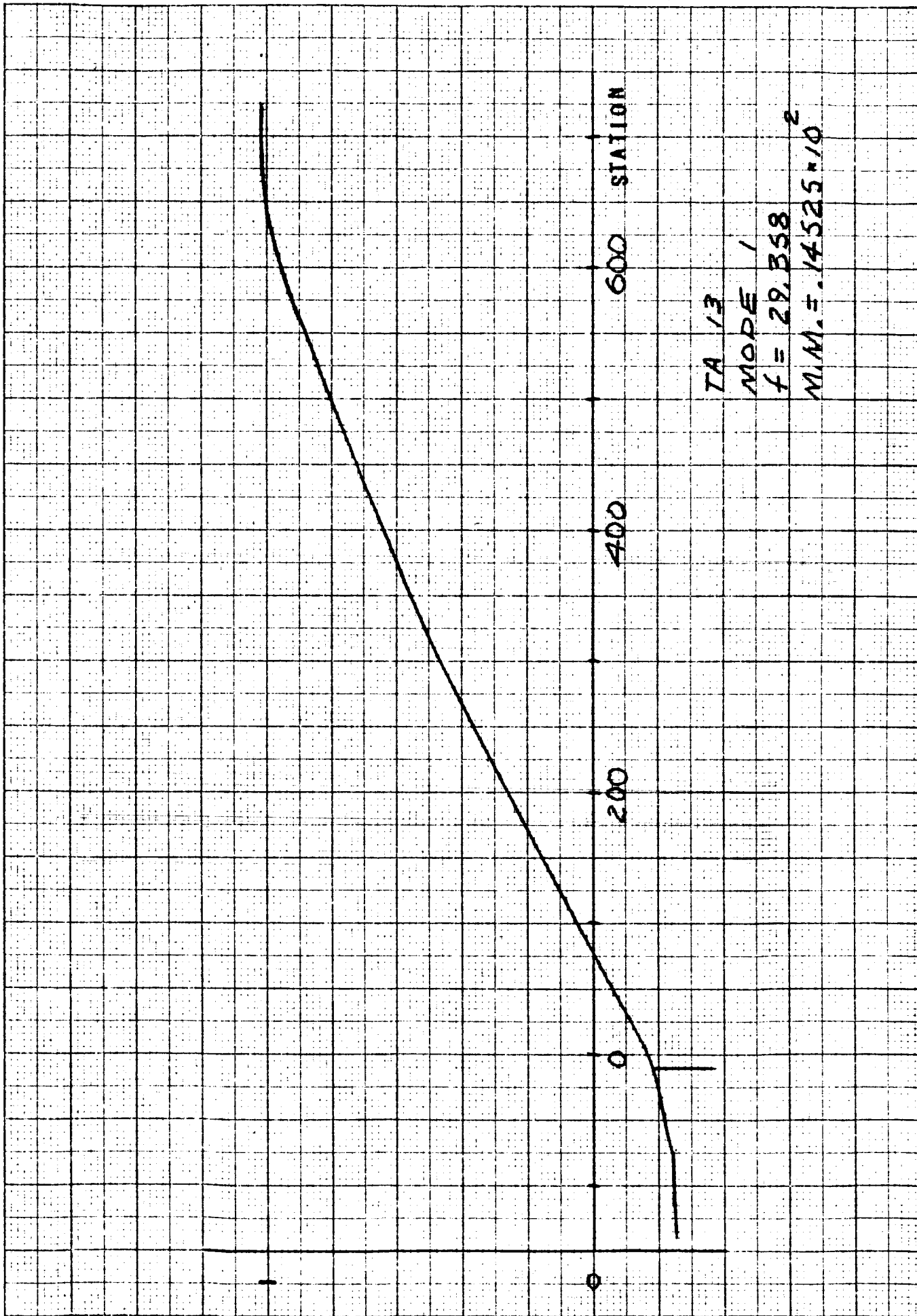
SM 46346

10 X 10 TO 1/2 INCH 46 1327  
K & E  
KRIEGER & ESSER CO



SM 46346

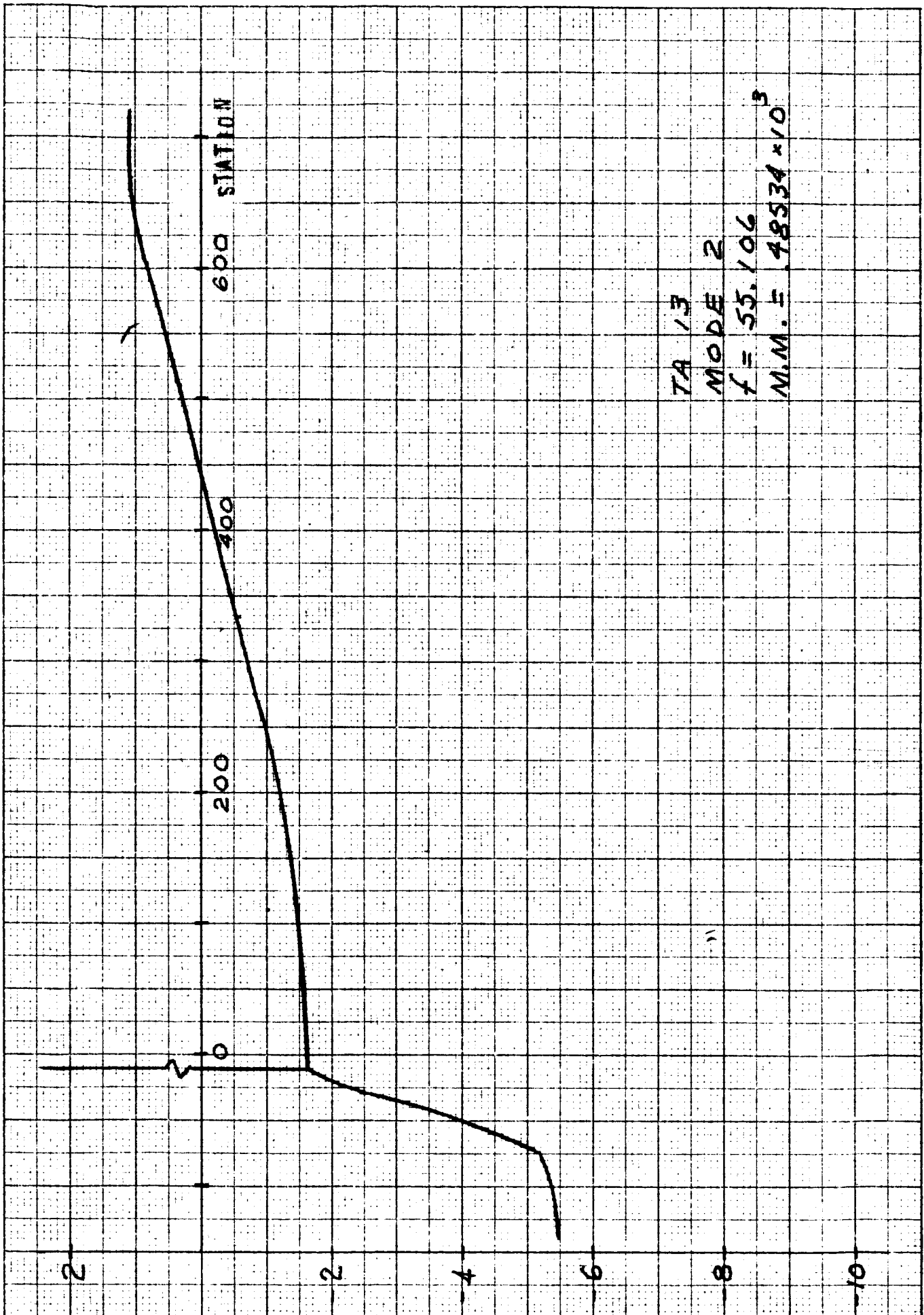
10 X 10 TO 1/2 INCH  
46 1327  
KLETTLE & ESSER CO.





SM 46346

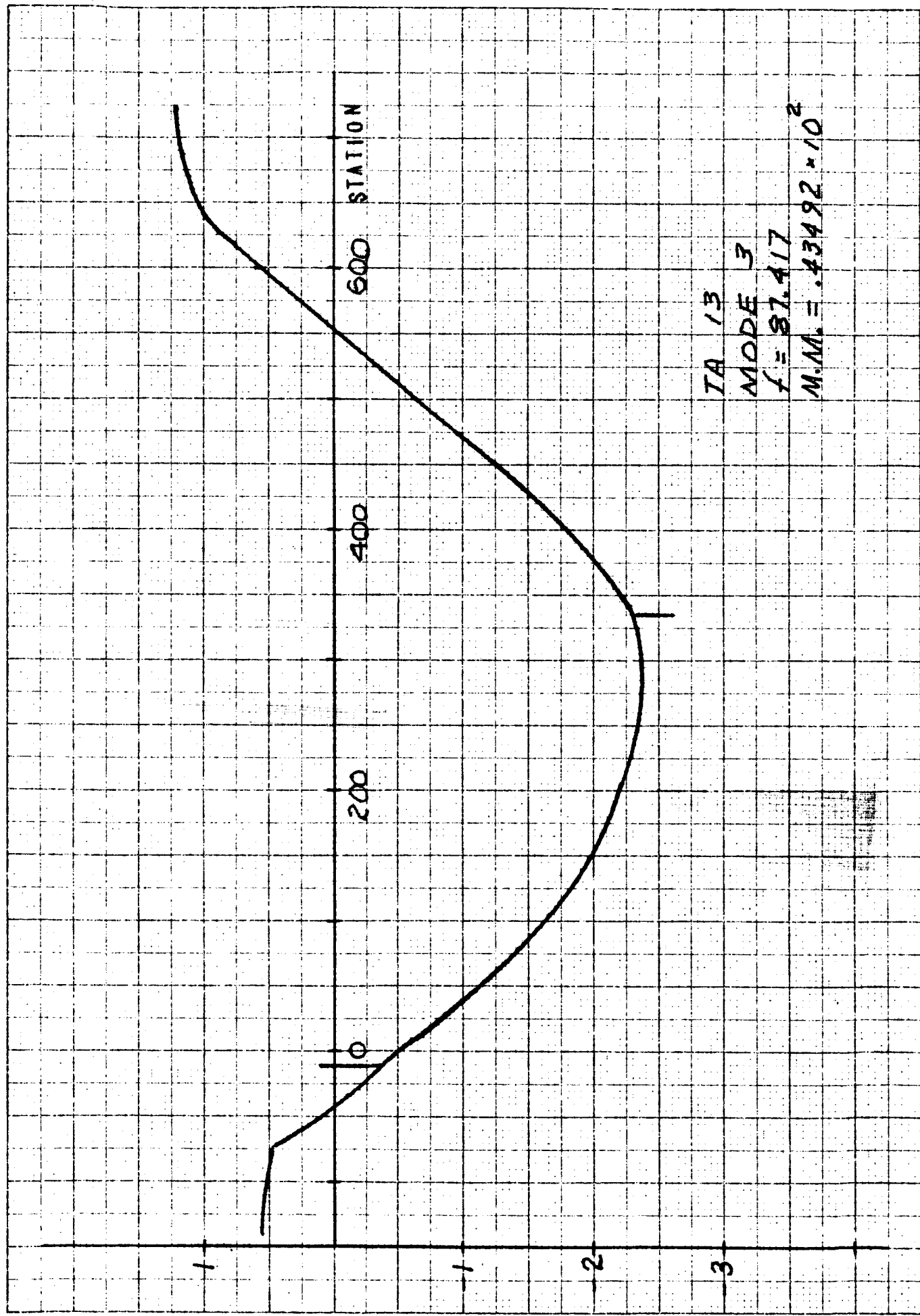
10 X 10 TO 1/2 INCH 46 1327  
KUFFEL & ESSER CO.



TA 13  
MODE 2  
f = 55.106  
M.M. = 48534 \* 10<sup>3</sup>

SN 40346

10 X 10 TO 100 M 55 1007

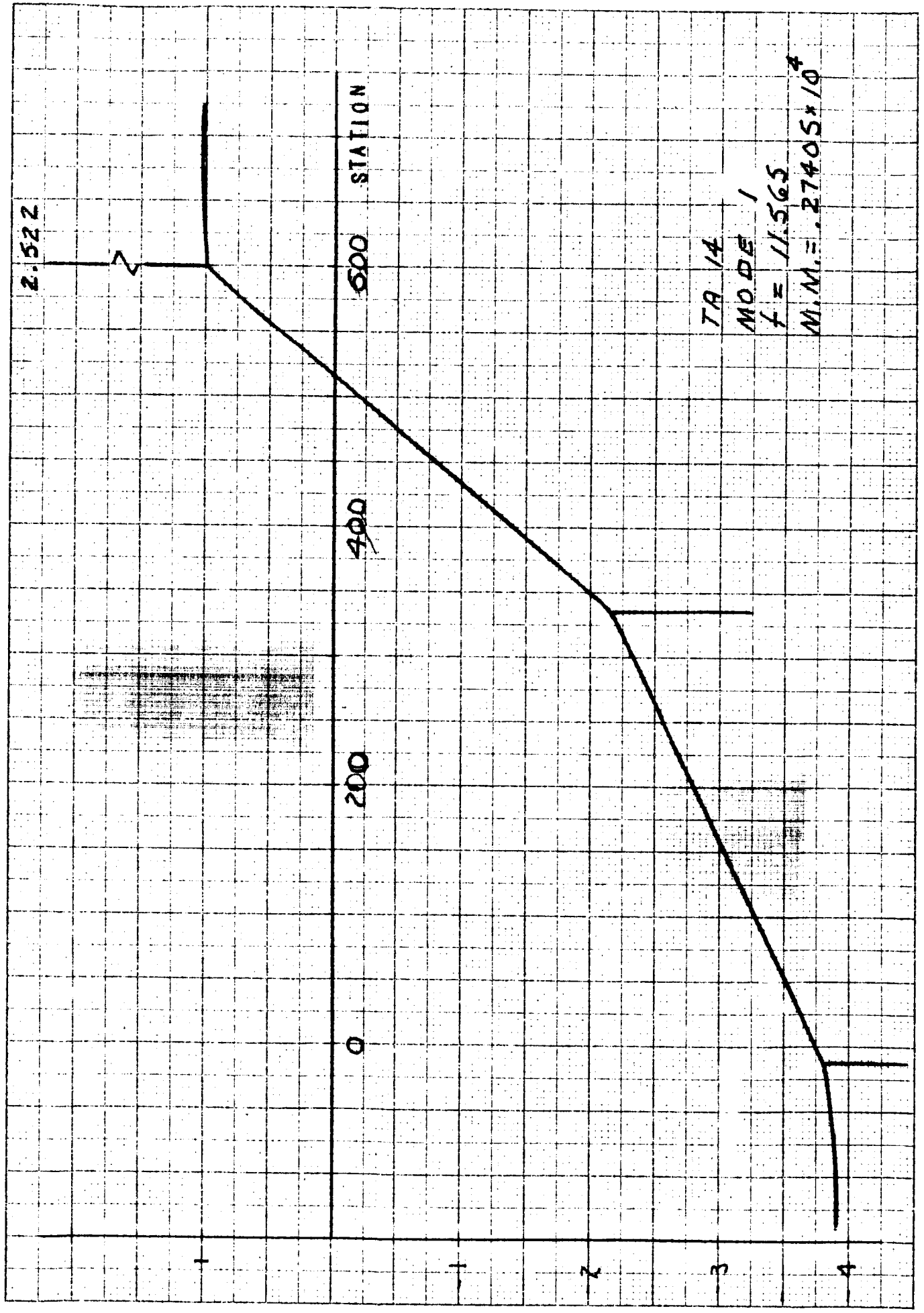


TA 13  
MODE 3  
 $f = 87.417$   
 $M.M. = .43492 \times 10^2$

SM 46346

10 X 10 TO 1 INCH 46 1327

NOTED W/STP-00



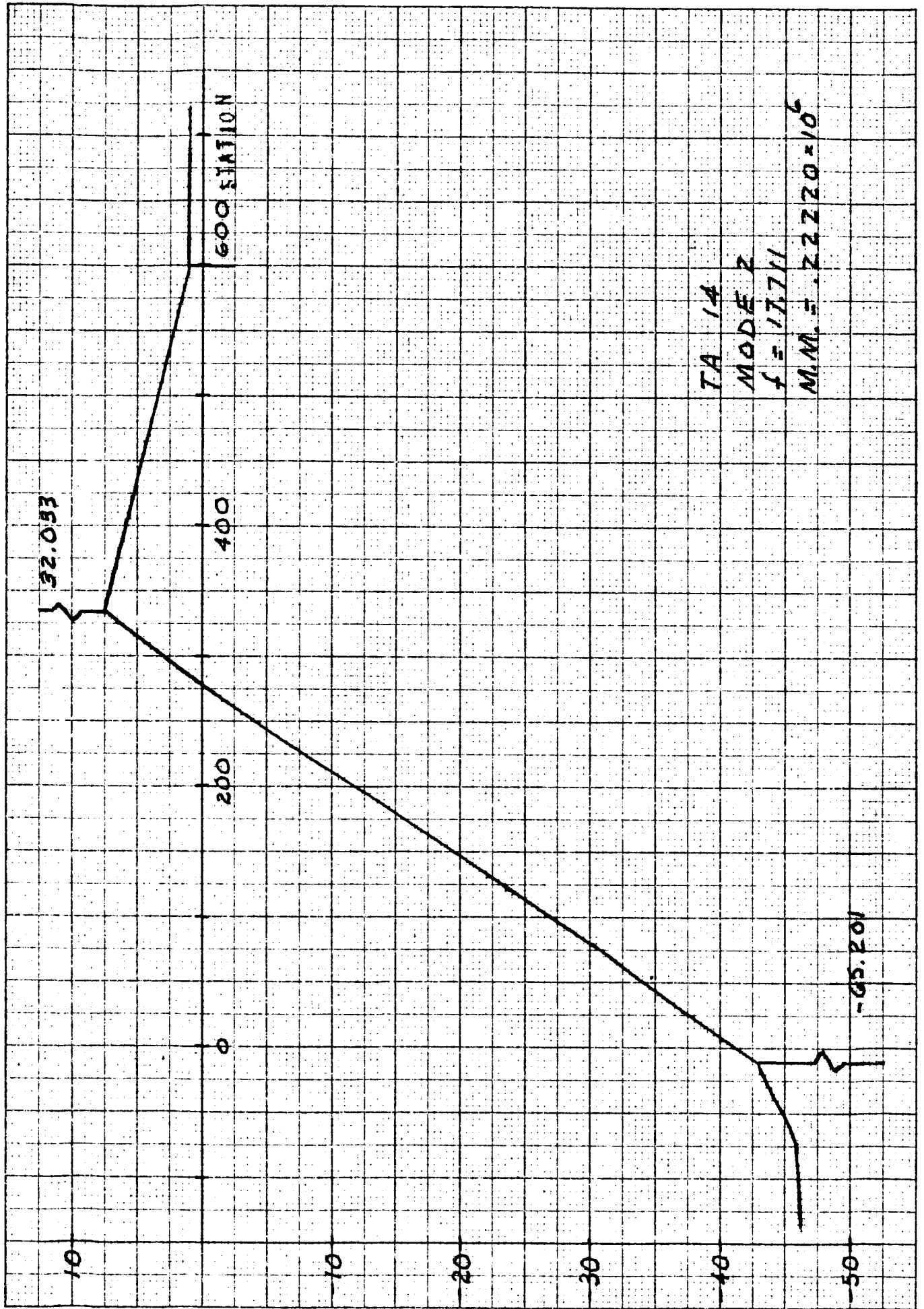
46 1327

10 X 10 TO 15 INCH

NO. 74000 7 A 2000 30

NO. 74000 7 A 2000 30

SM 46346



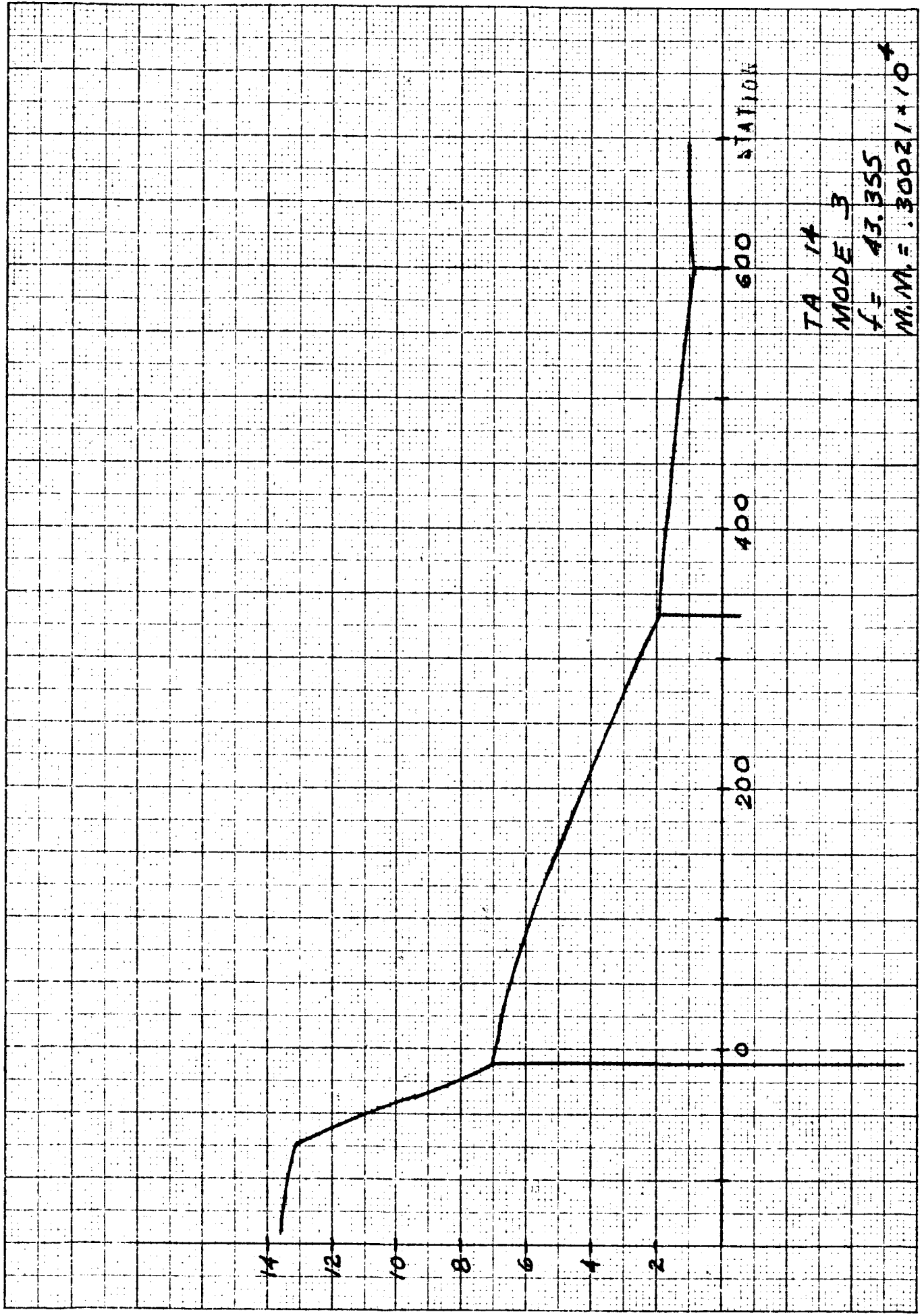
TA 14  
 MODE 2  
 $f = 177711$   
 $M.M. = .22220 = 10^6$

-45.201

SM 46346

46 1327

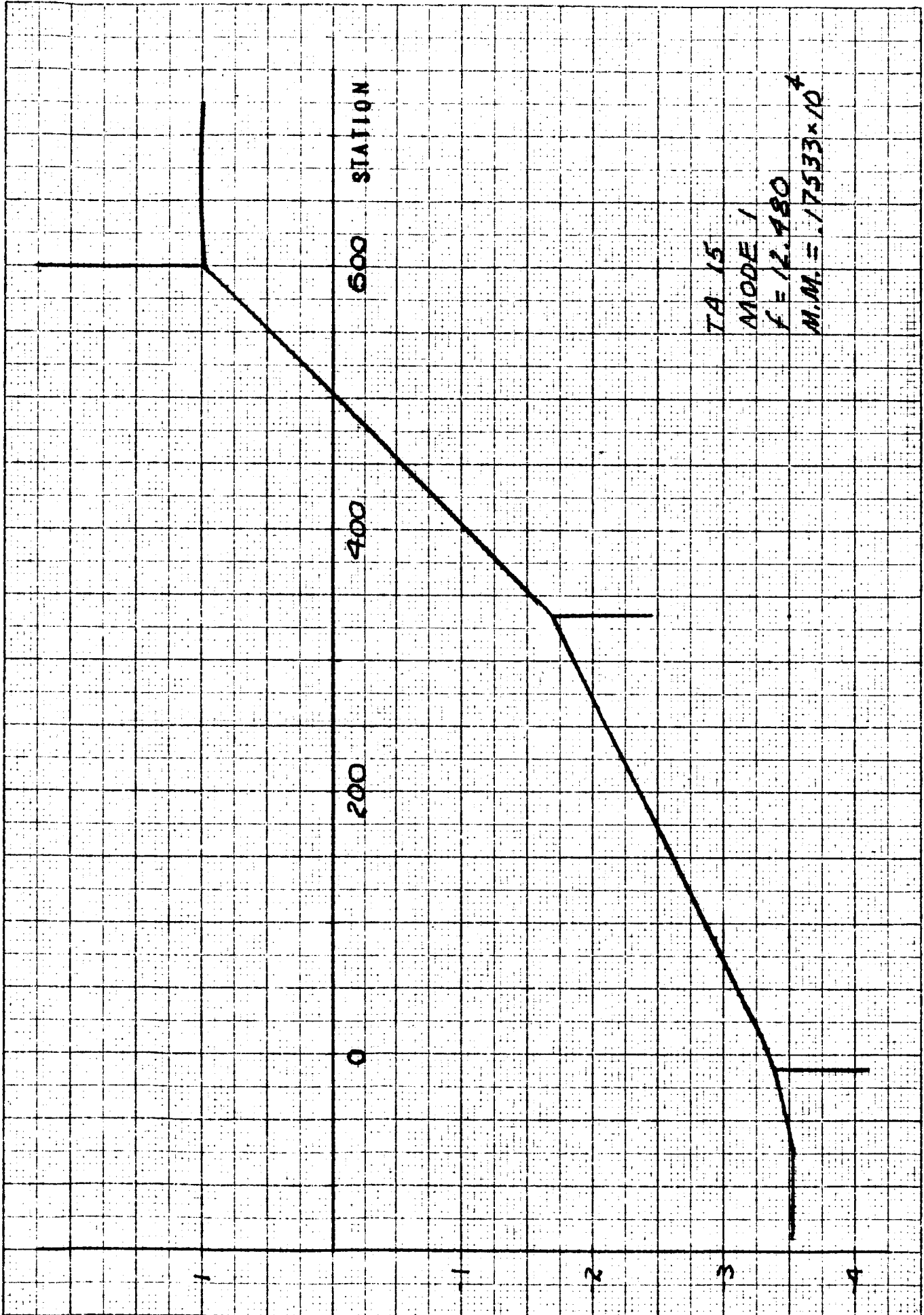
10 X 10 10 15 INCH  
731 2 4 2000  
KODAK SAFETY FILM



TA 14  
MODE 3  
f = 43.355  
M.M. = .30021 x 10<sup>4</sup>

SM 46340

10 X 10 TO 12 INCH 46 1327  
KIEFFEL & FISHER CO.

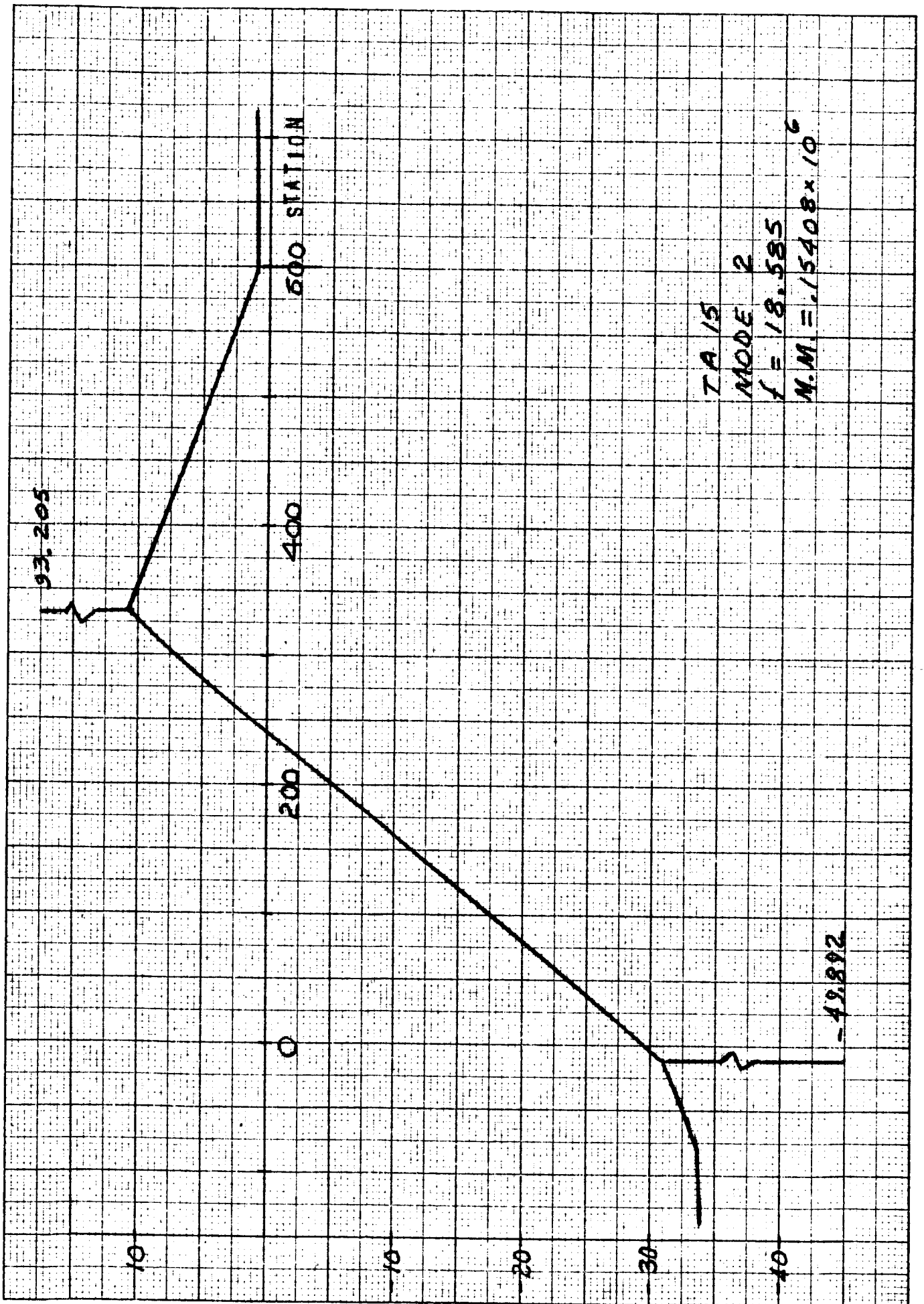


TA 15  
MODE 1  
f = 12.480  
M.M. = .17533 x 10<sup>4</sup>



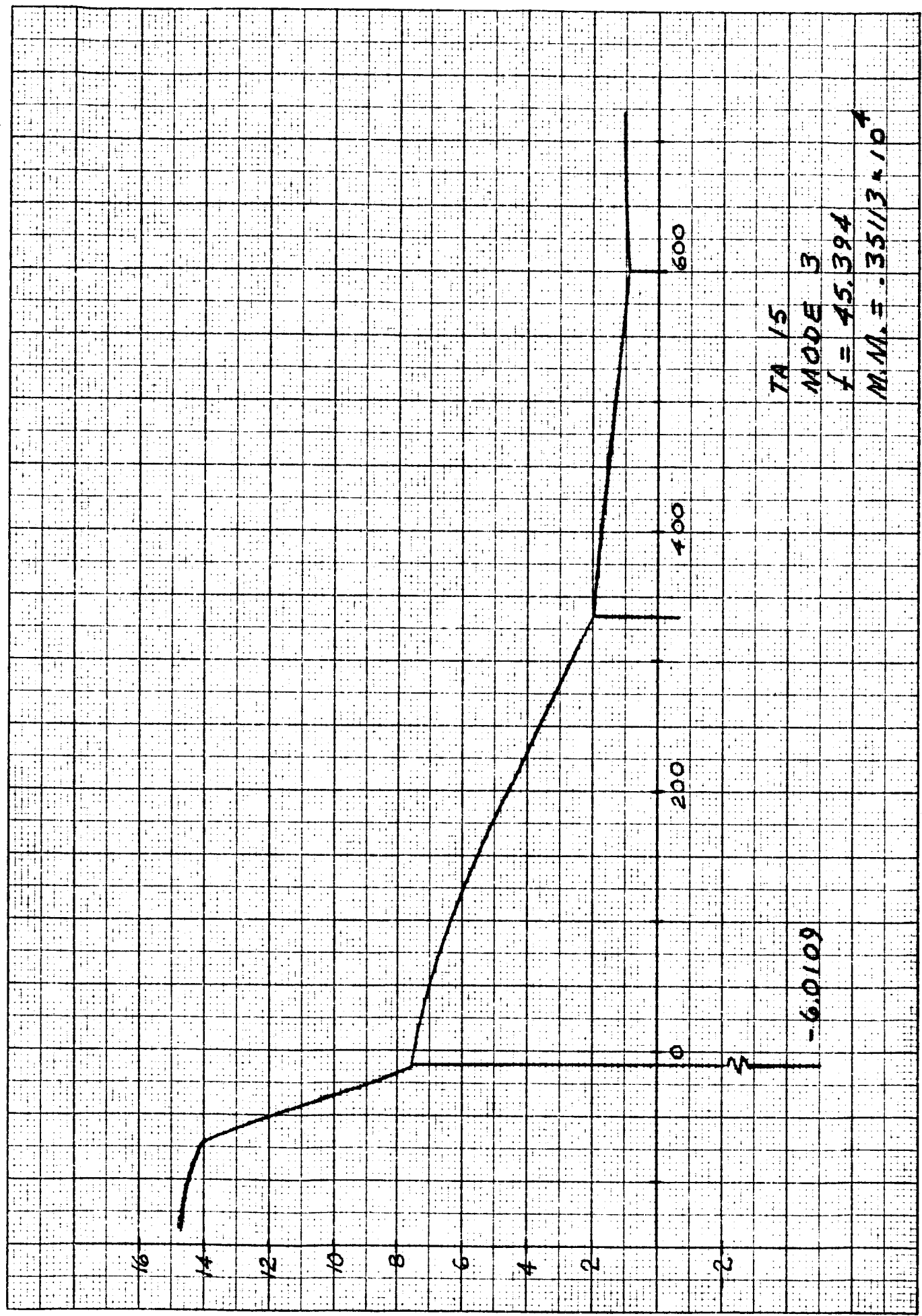
SM 46346

14 10 X 10 TO 1/2 INCH 46 1327  
ALUMINUM ALUMINUM  
KEUFFEL & ESSER CO.



SM 46346

10 X 10 TO 1/2 INCH  
7 X 7 IN. • ALBANY, N.Y.  
46 1327  
KUTTEL & LESSER CO.

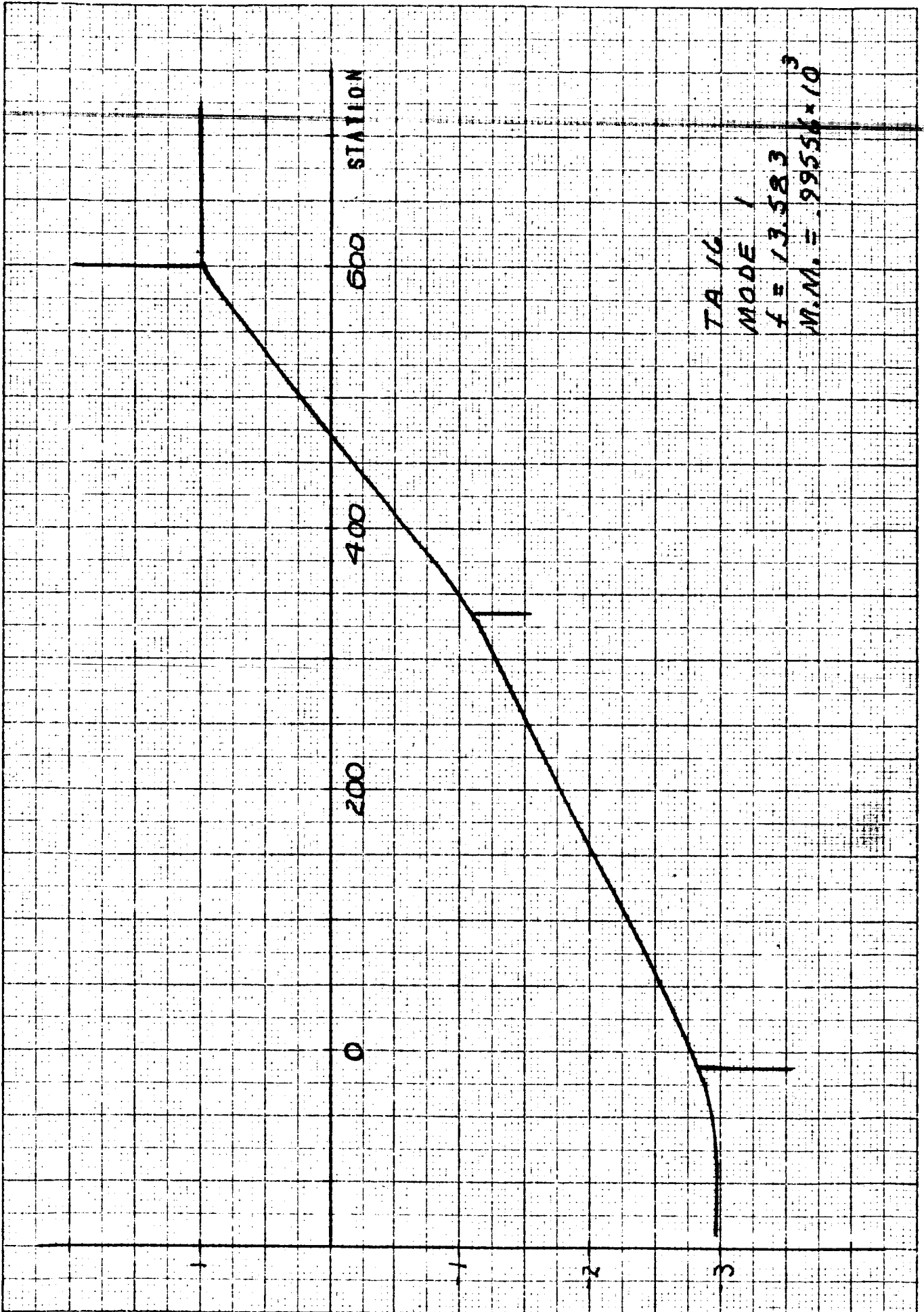


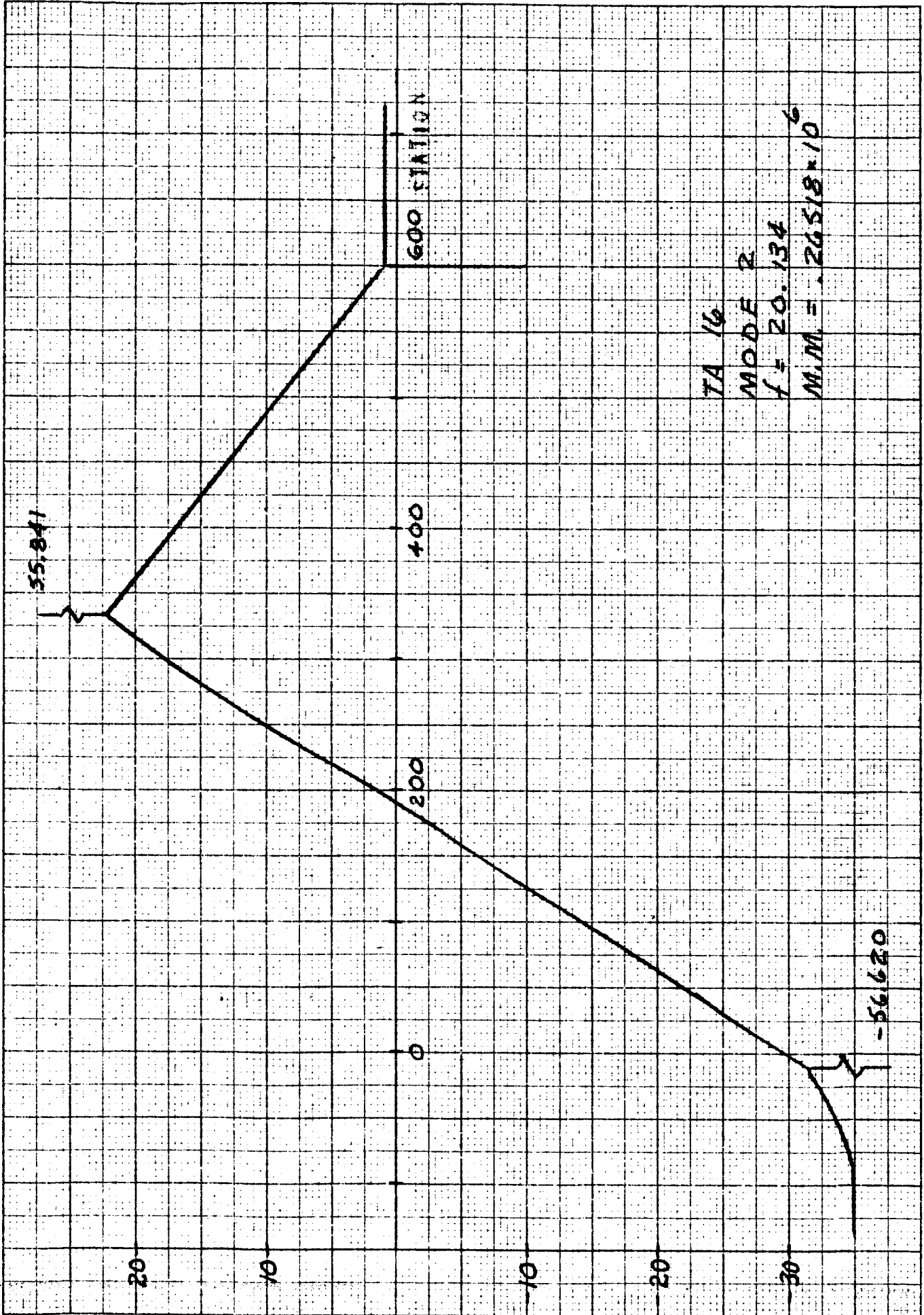
TA 15  
 MODE 3  
 $f = 45.394$   
 $M.M. = .351/3 \times 10^4$

-6.0109

SM 46346

1" X 10 X 10 TO 13 INCH 46 1327  
7 X 1 1/2 ALUMINUM  
KEUFFEL & ESSER CO



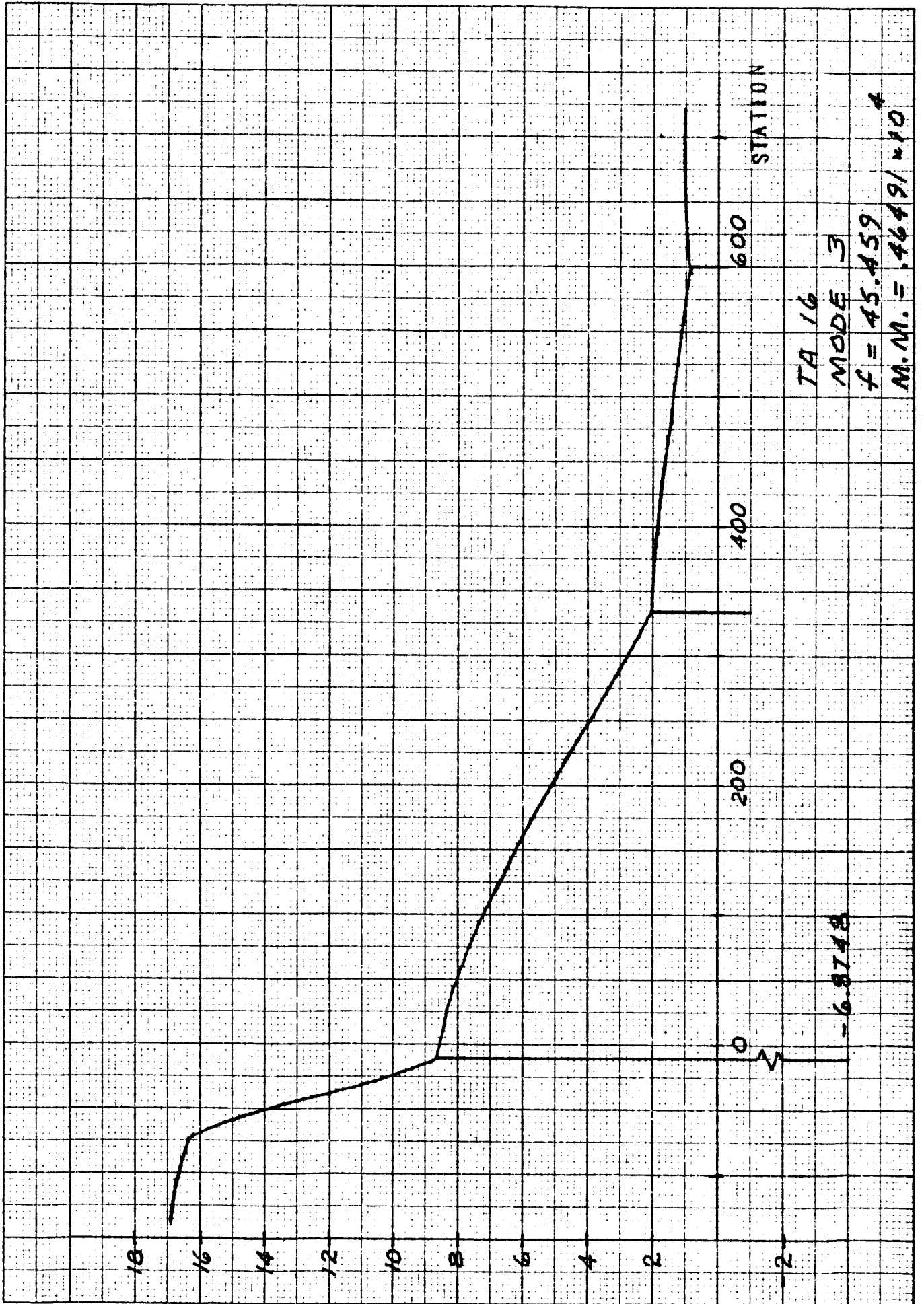


SM 46346

46 1527

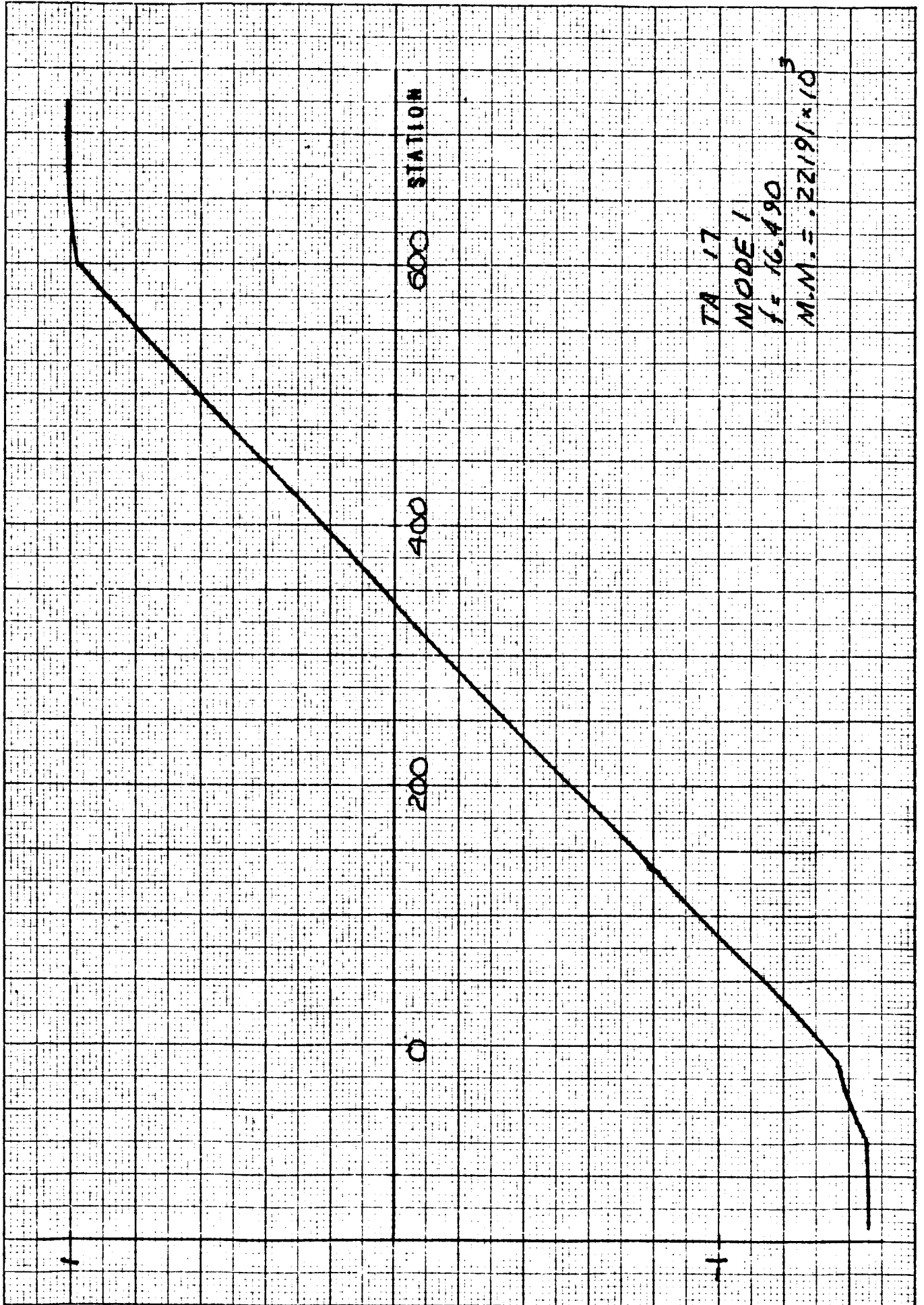
10 X 10 10 1/2 INCH

K. OTTEL & ESSER CO.



TA 16  
MODE 3  
f = 45.459  
M.M. = 46491.40

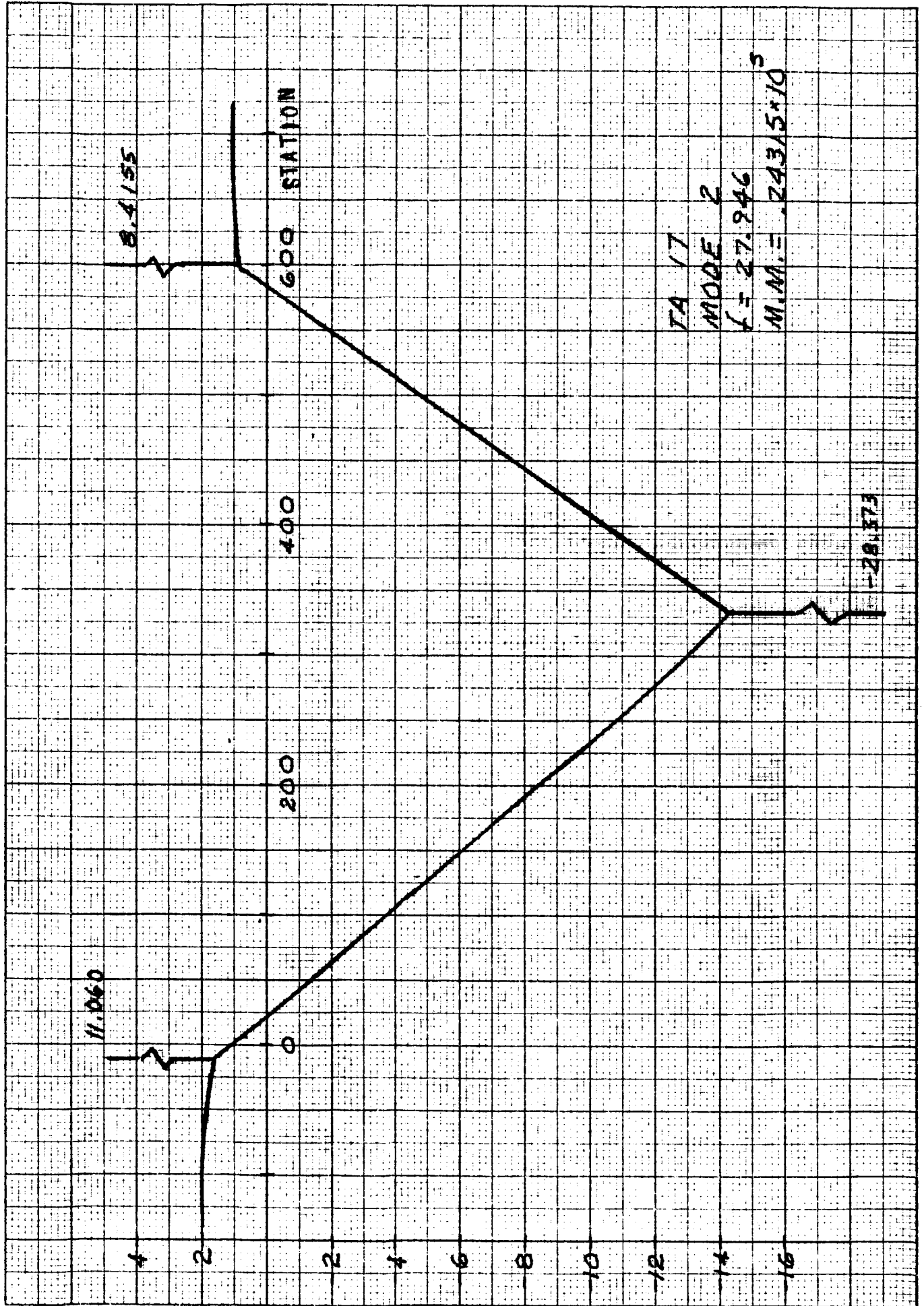
-6.8748





SM 46346

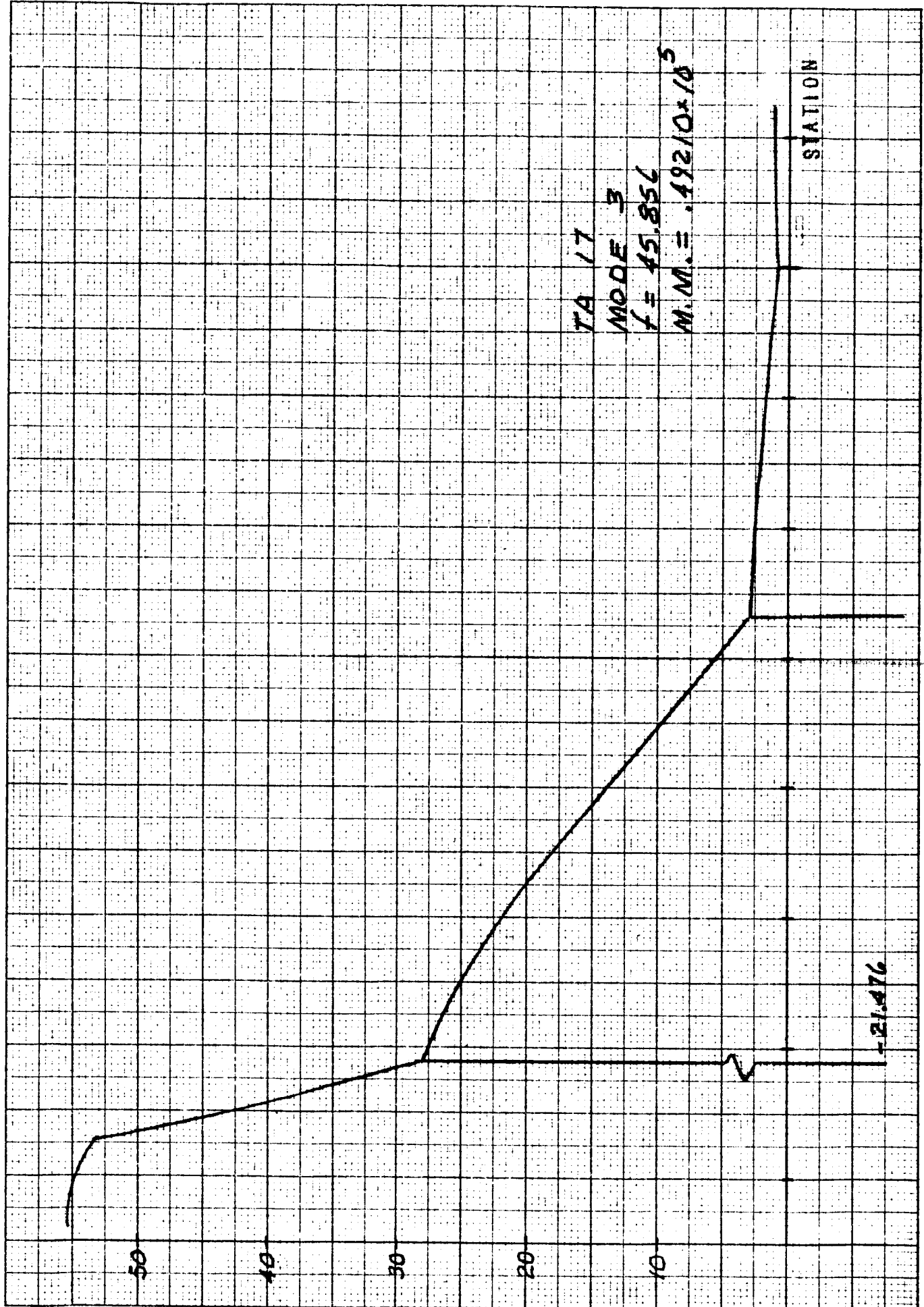
K&E 10 X 10 TO 1/2 INCH  
7 X 11 IN. ALUMINUM  
MADE IN U.S.A.  
KEUFFEL & ESSER CO.



SM 40346

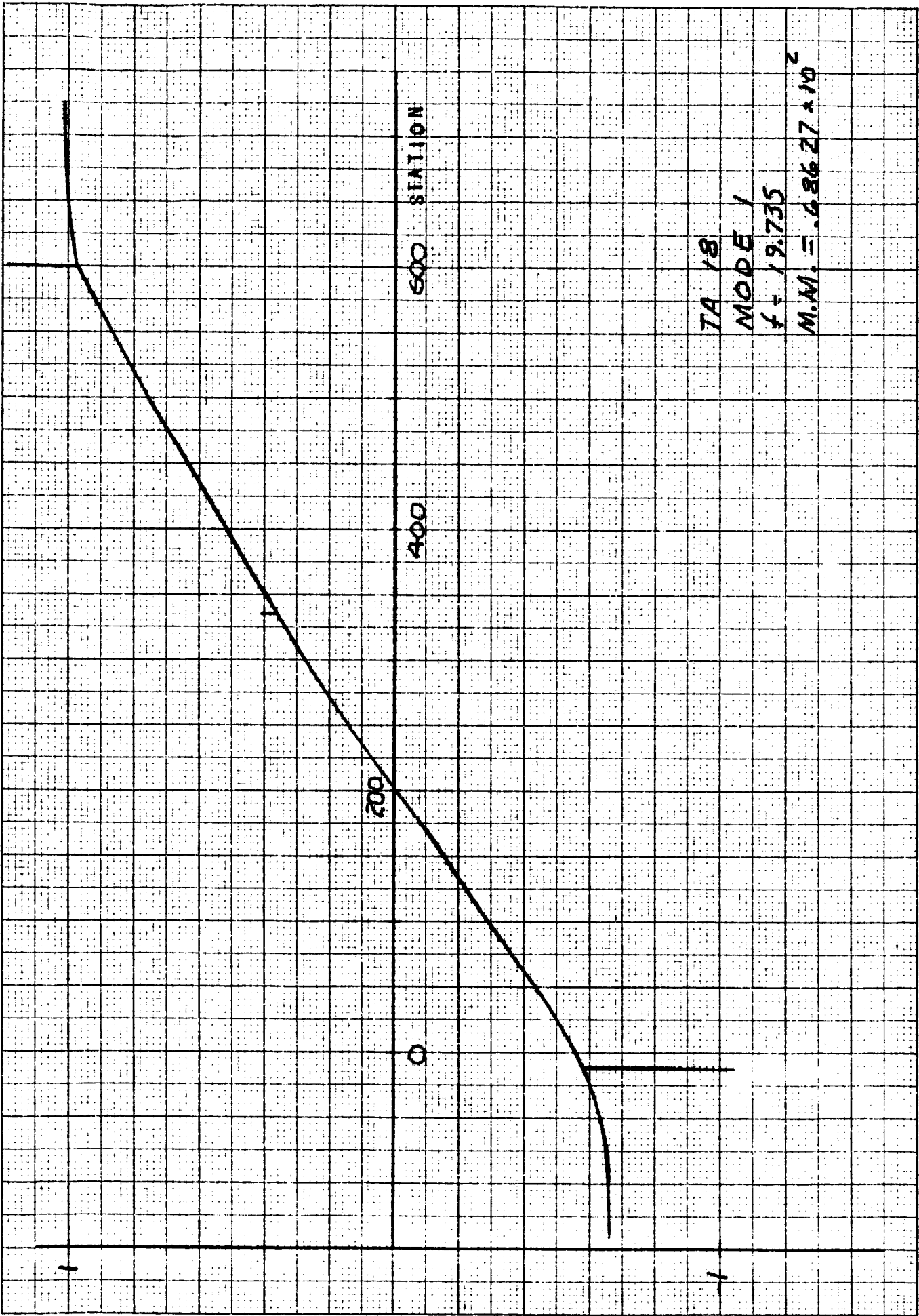
10 X 10 TO 1 1/2 INCH  
7 X 10 TO 7 ALBRAND  
NEUFEL & ESSER CO.

46 1327



SM 46346

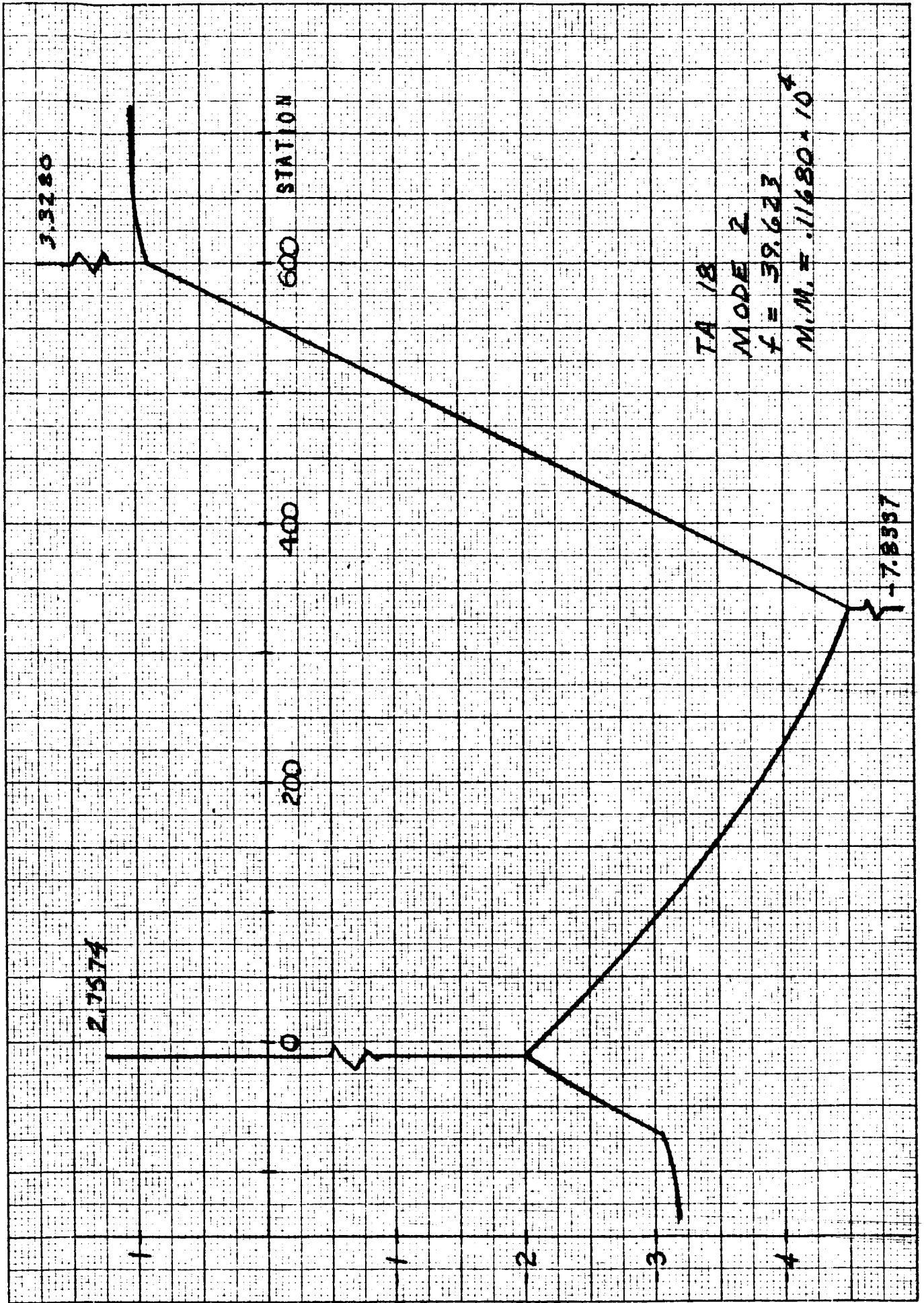
MS 10 X 10 TO 1/2 INCH  
46 1527  
ALPACANT  
NEUTEL & ESSER CO.



TA 18  
MODE 1  
f = 19.735  
M.M. = .68627 x 10<sup>2</sup>

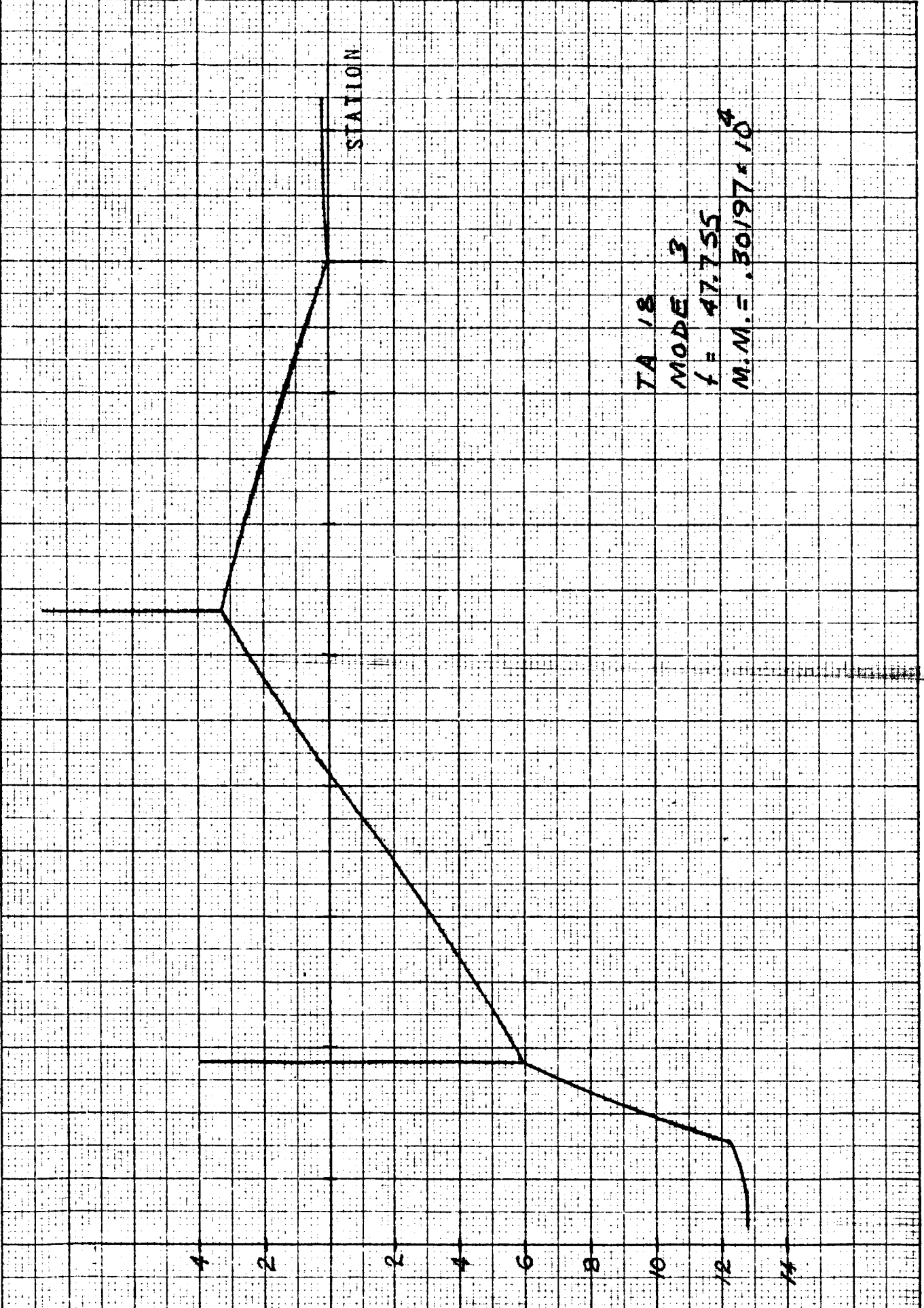
SM 46346

McE 10 X 10 TO 1/2 INCH 46 1327  
7 X 10 1/2" & A BAREN P.  
KELPTEL & LESSER CO.



SM 46346

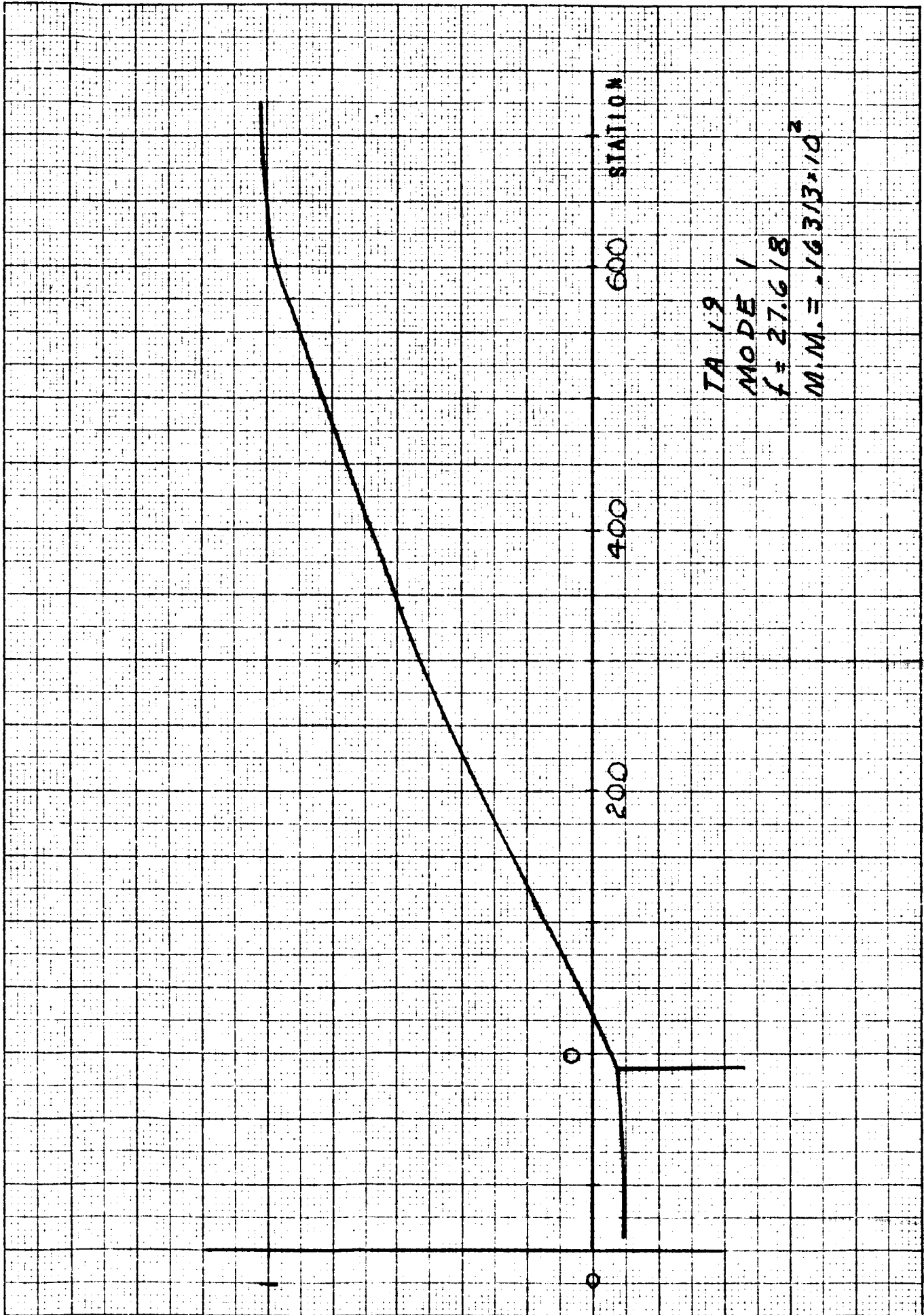
K&E 10 X 10 TO 1/2 INCH 46 1327  
7 X 10 II. ALBANY, N.Y. MADE IN U.S.A.  
KEUFFEL & ESSER CO.



TA 18  
MODE 3  
f = 47.755  
M.M. = .30197 \* 10<sup>4</sup>

SM 46346

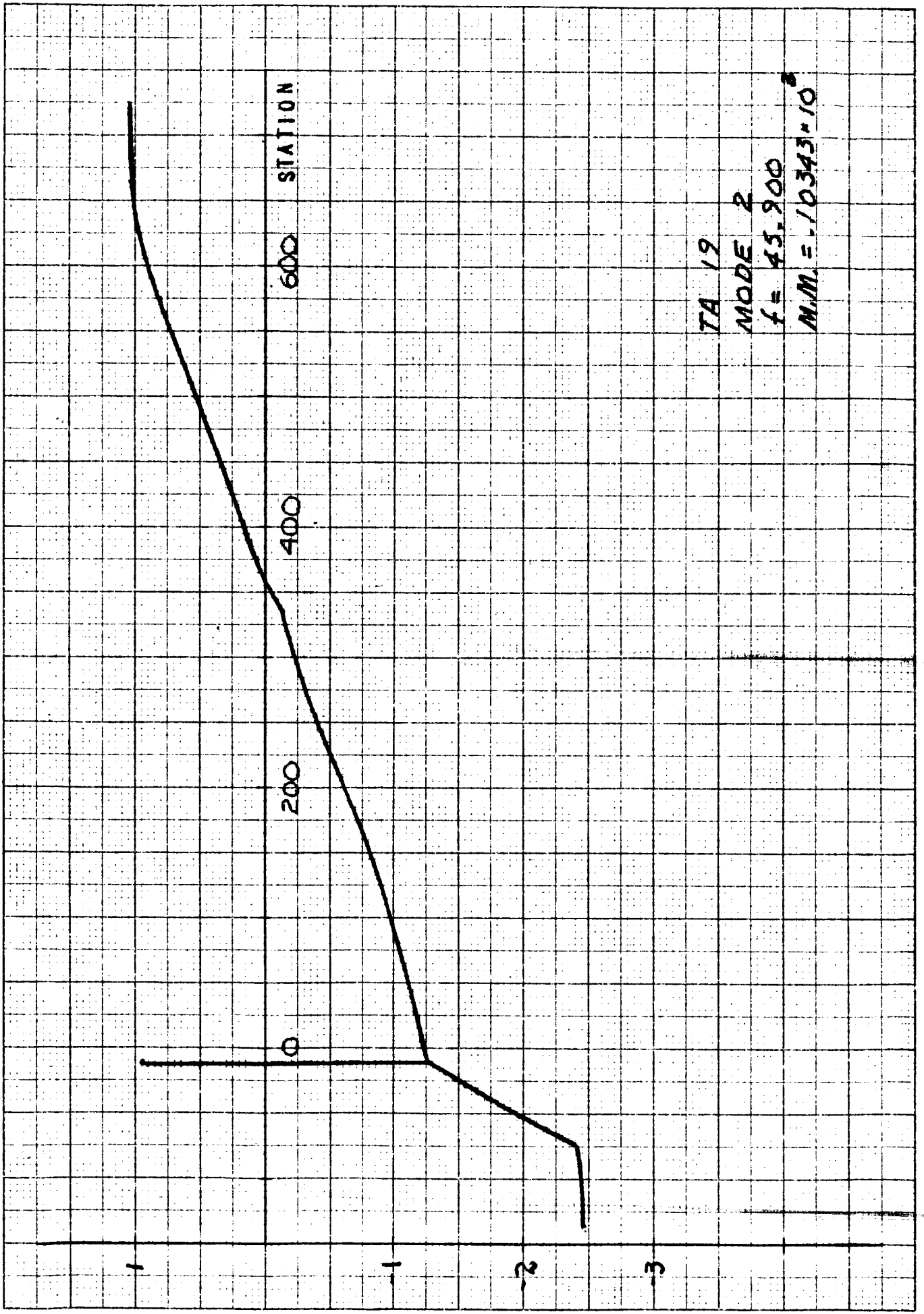
10 X 10 TO 1 1/2 INCH 46 1327  
KEMPFL & LESSER CO.





SM 46346

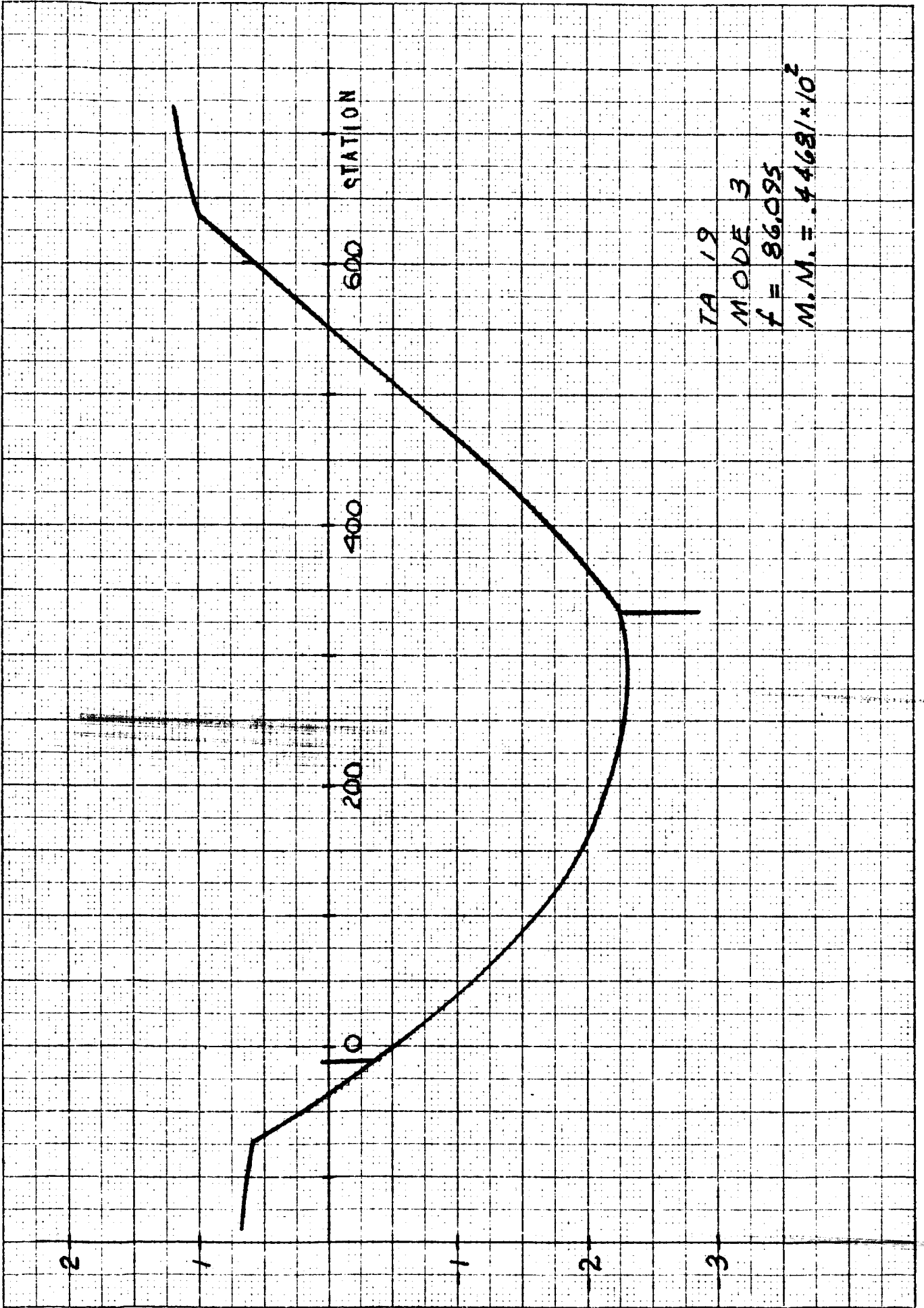
10 X 10 TO 1/2 INCH  
ALPHABET  
45 1327  
KETCHUM & LESSER CO.



TA 19  
MODE 2  
f = 45.900  
M.M. = .10343 \* 10<sup>3</sup>

SM 46346

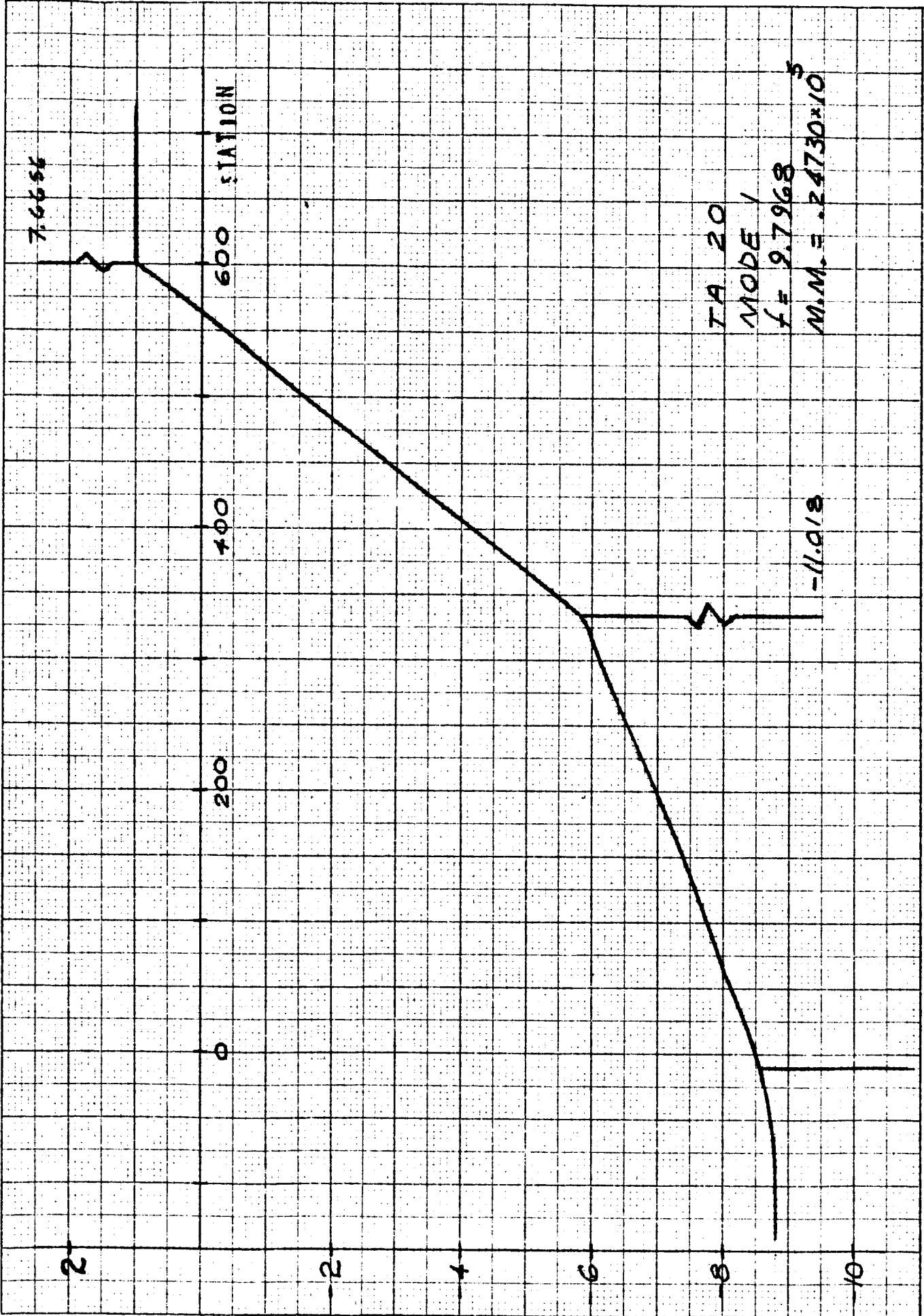
10 X 10 TO 1/2 INCH 46 1327  
KENTON & LESSER CO



TA 19  
MODE 3  
 $f = 86.095$   
 $M.M. = .468/\times 10^2$

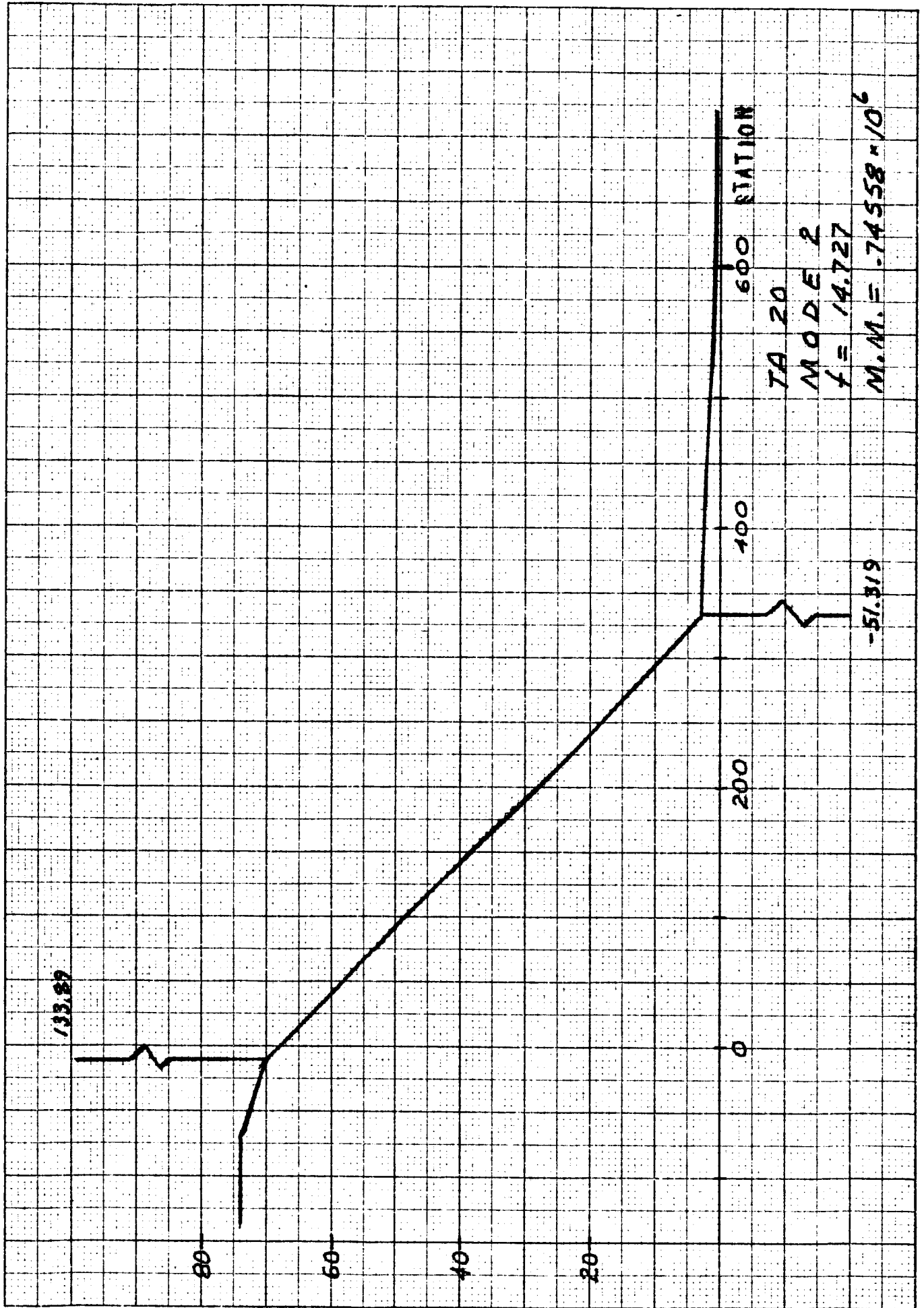
S.M. 46346

10 x 10 to 1/2 INCH 4G 1327  
7 x 1/2 x 1/2 AGENT  
ALUFEL & ESSER CO



SM 46346

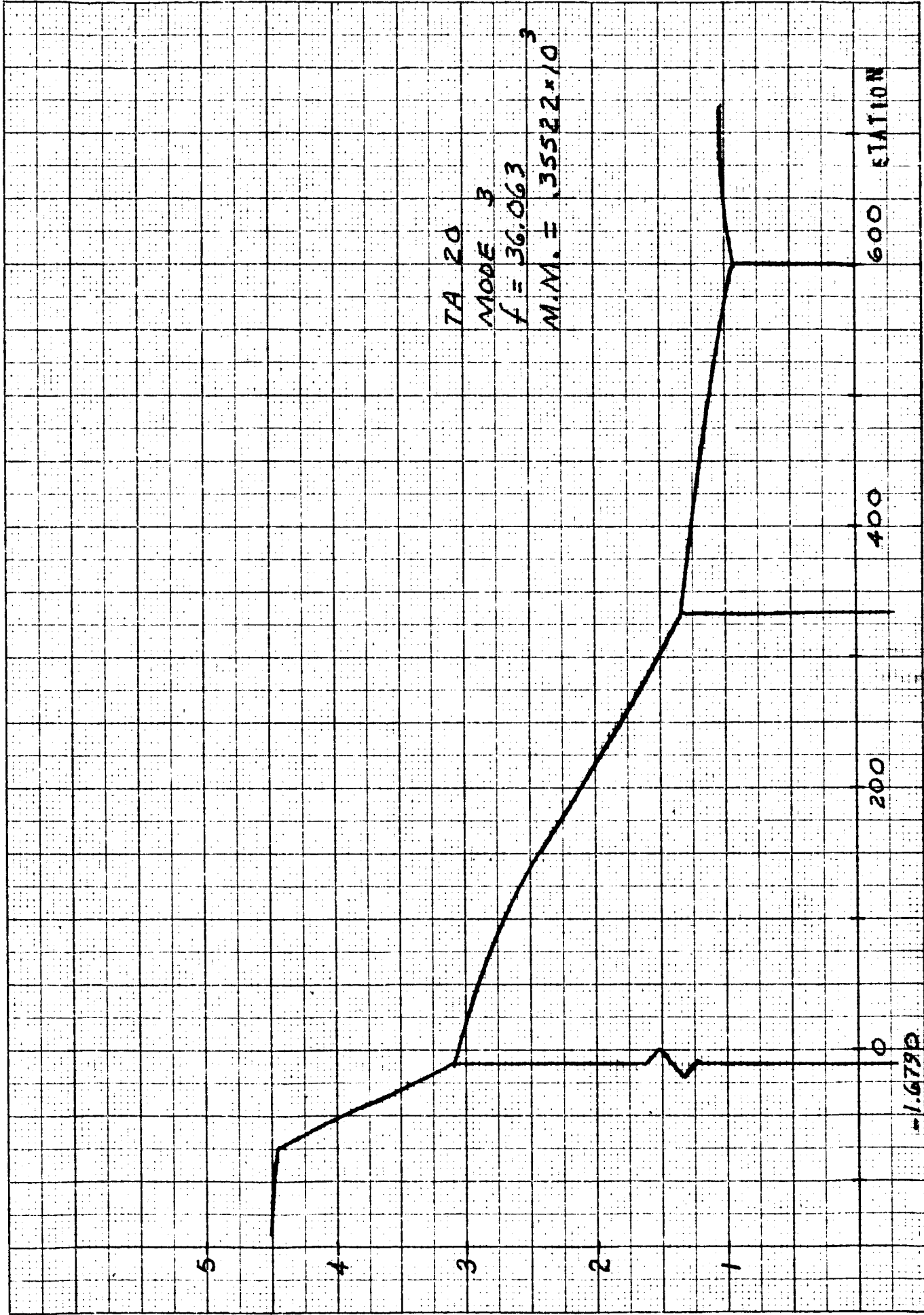
Model 10 X 10 TO 1/2 INCH 46 1327  
7 X 10 IN. ALUMINUM MAGNIFIED  
NEUFEL & ESSER CO.



SM 46346

10 X 10 TO 1/2 INCH  
46 1327  
MILITARY & AIRCRAFT  
MILITARY & AIRCRAFT

MILITARY & AIRCRAFT



TA 20  
MODE 3  
 $f = 36.063$   
M.M. = 35522.10<sup>3</sup>

600 STATION

400

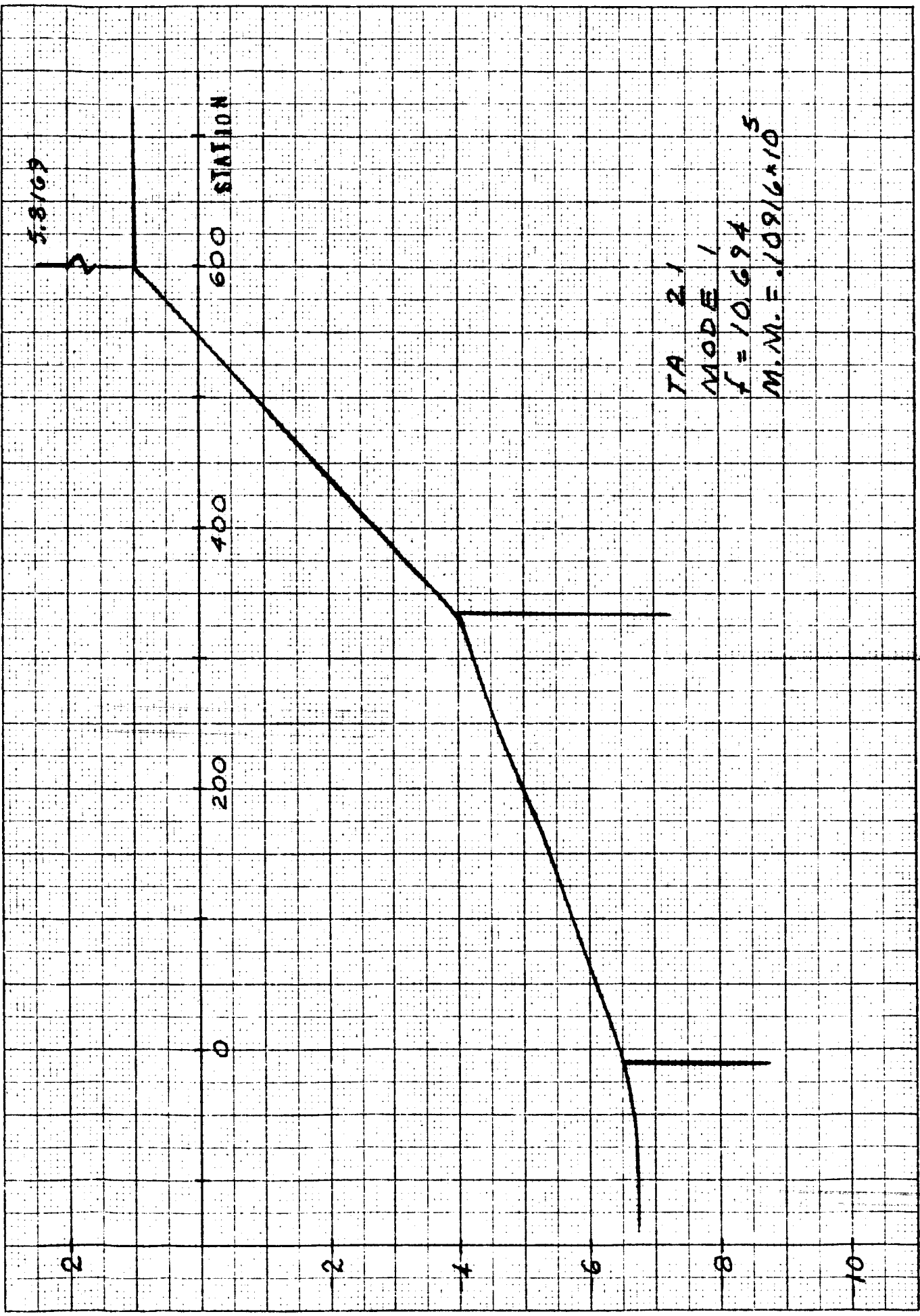
200

0

1.675

SM 46646

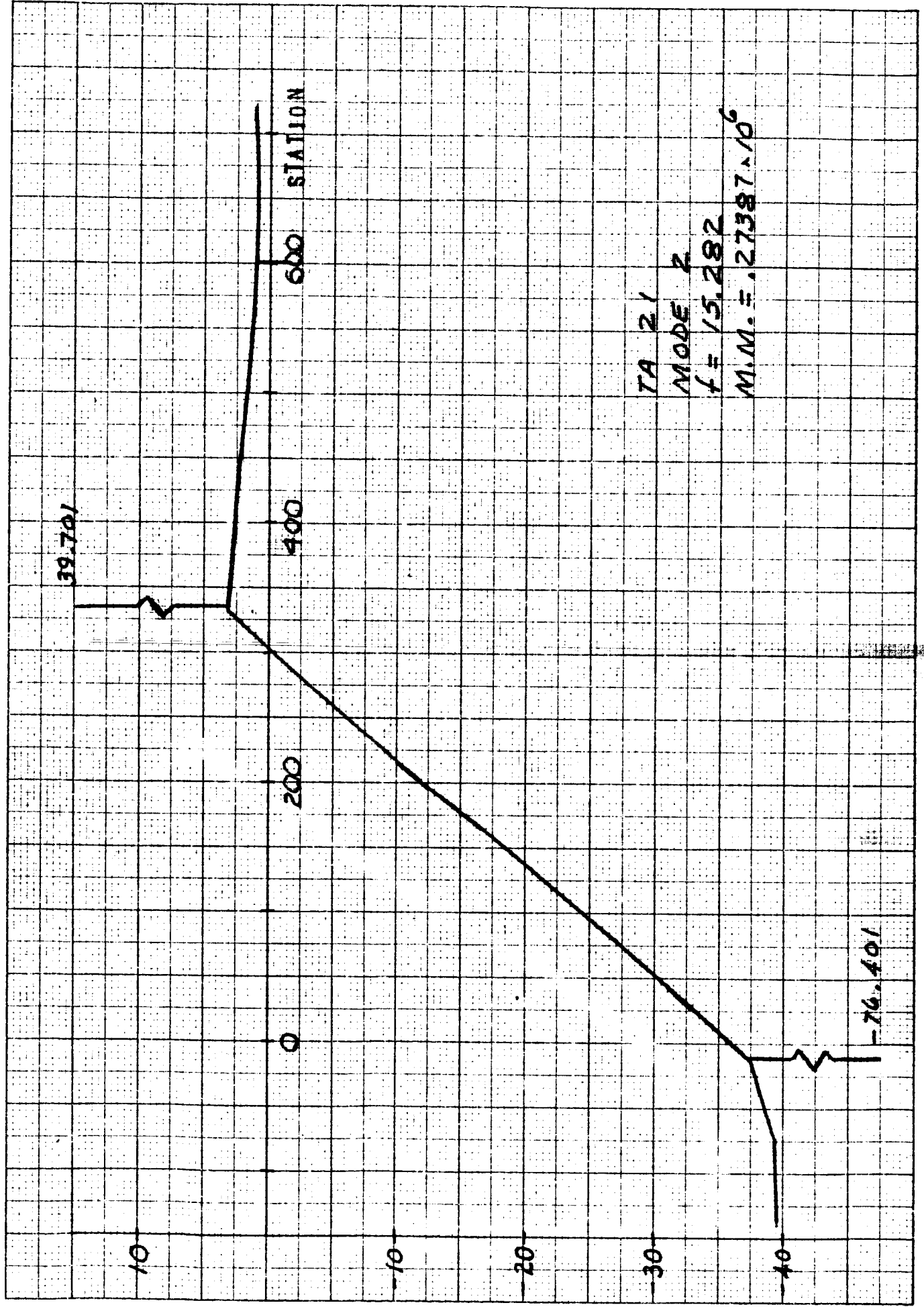
10 X 10 TO 1/2 INCH  
46 1327  
K. H. F. L. & ESSER CO.





SM 46346

10 X 10 TO 1/2 INCH  
7 X 10 IN. ALUMINUM  
46 1327  
MADE IN U.S.A.  
KEUFFEL & ESSER CO.



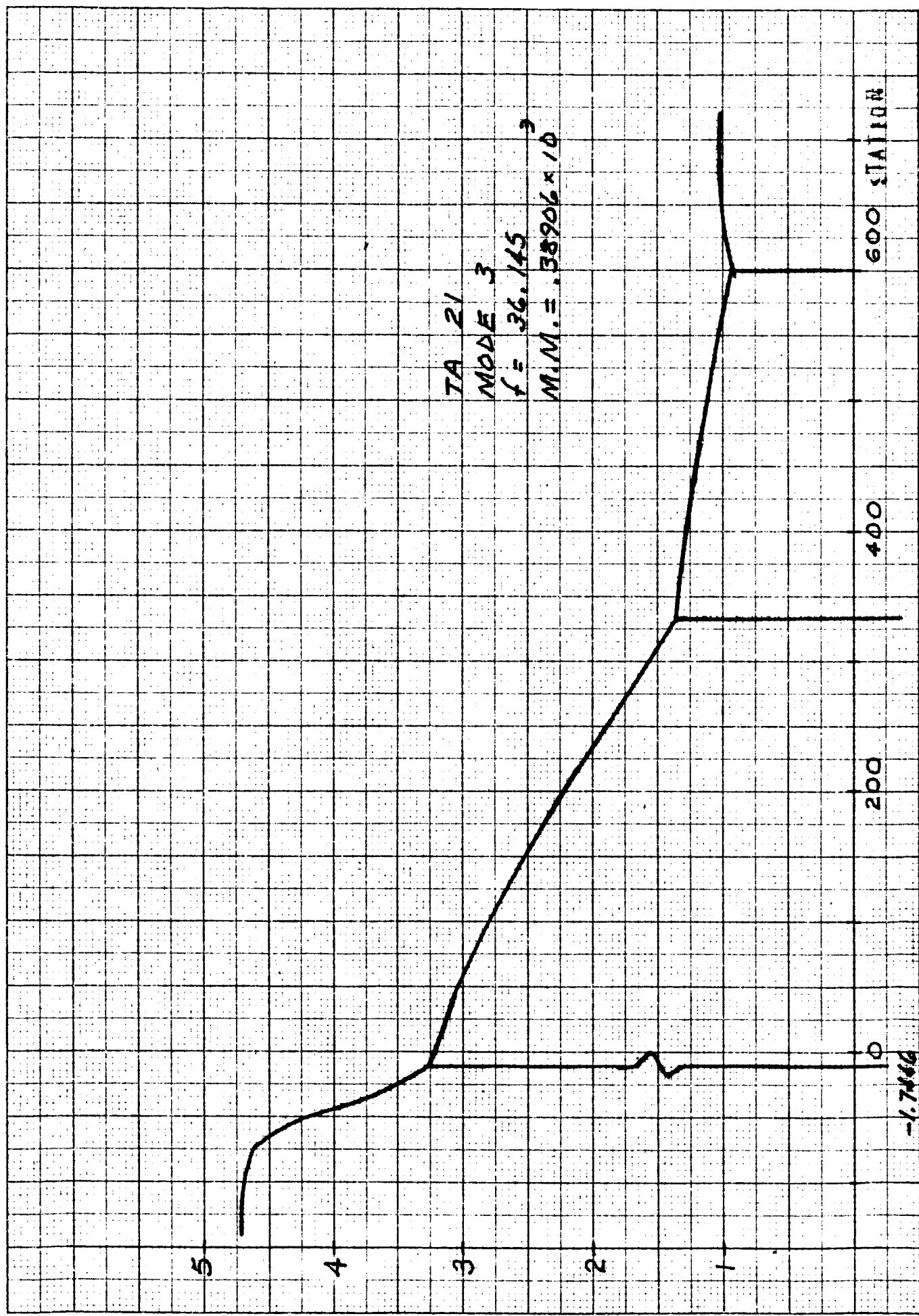
TA 21  
MODE 2  
 $f = 15.282$   
 $M.M. = .27387 \times 10^6$

-76.401

SM 46340

10 X 10 TO 1/2 INCH  
K E L P O N A P A C I F I C  
K E I N T E L & E S S E R C O

46 1327



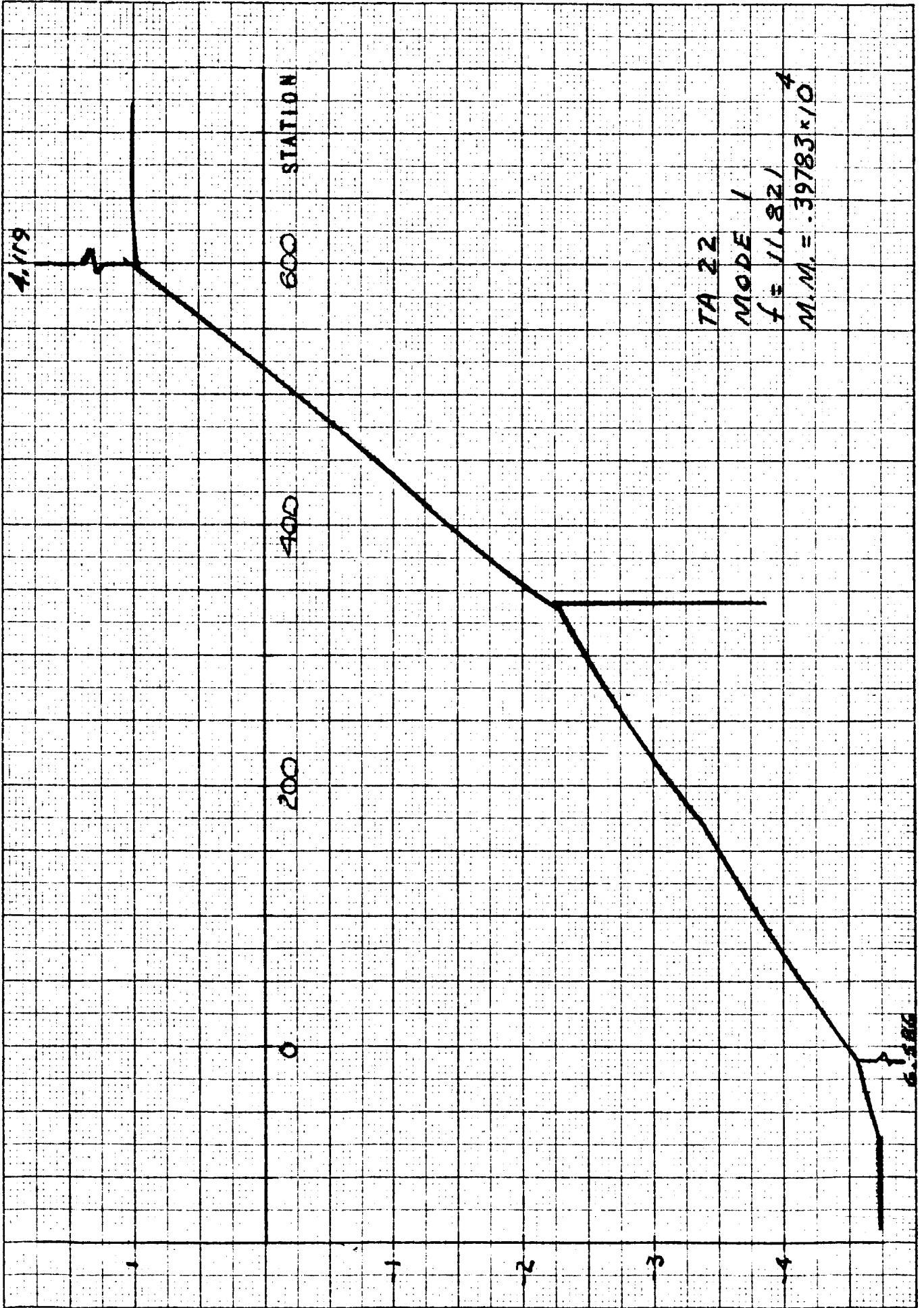
TA 21  
MODE 3  
 $f = 36.145$   
 $M.M. = .38906 \times 10^3$

-1.7466

SM 46346

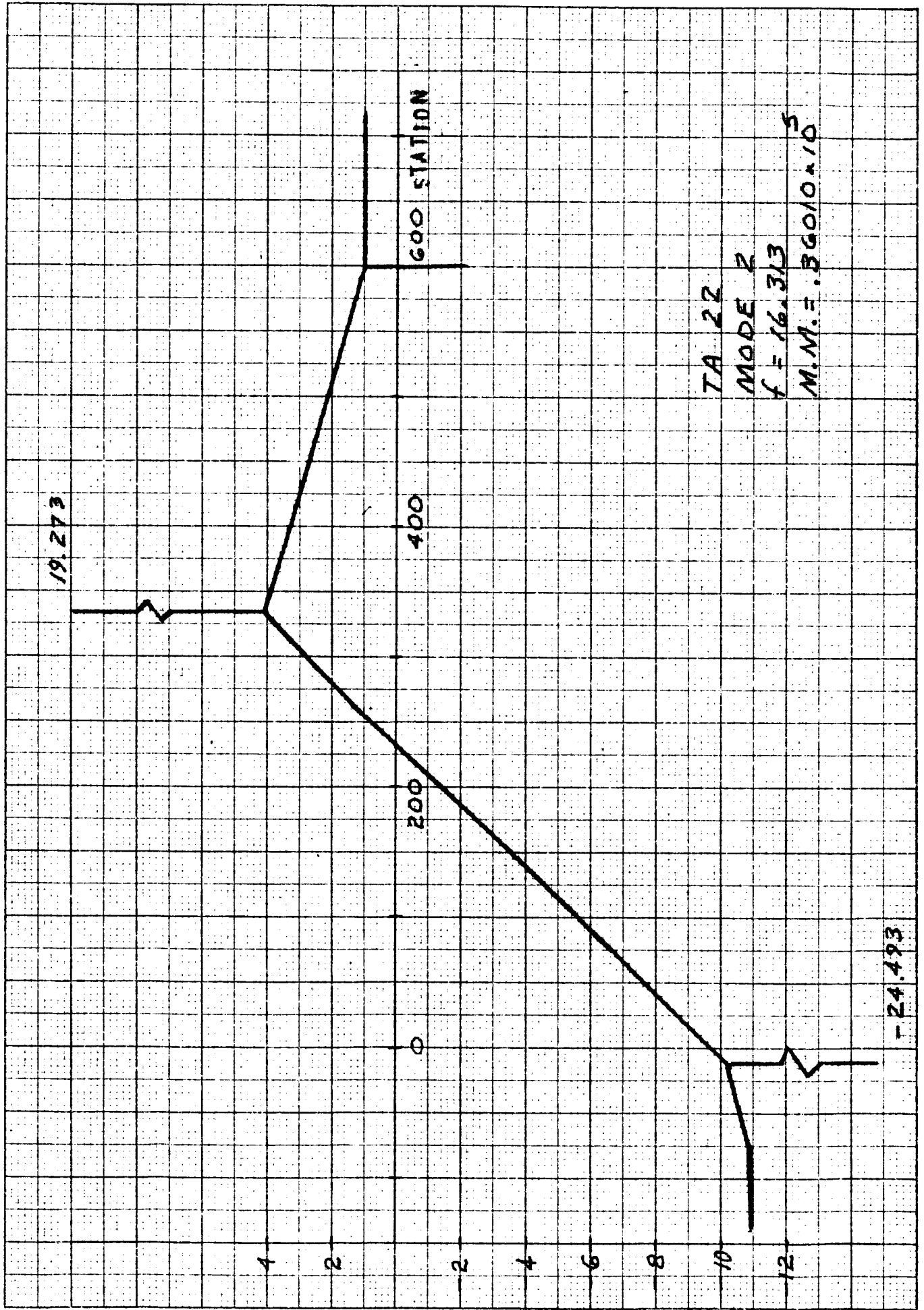
46 1327

10 X 10 TO 1 1/2 INCH  
KENTFIELD & ESSER CO.

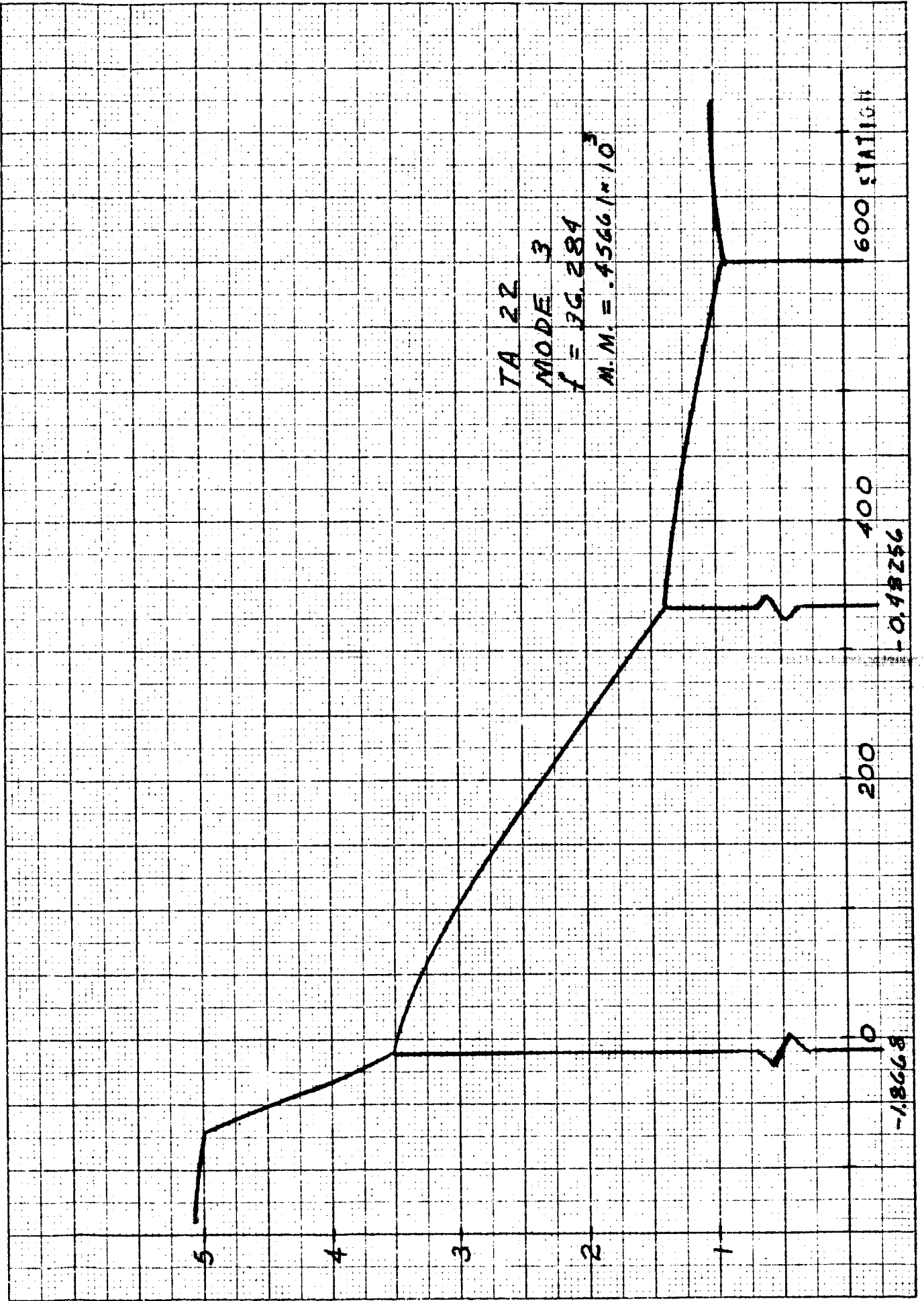


SM 46346

10 X 10 TO 1/2 INCH  
46 1527  
K&E  
7 X  
AT BAKLEY  
KROUDEL & LESSER CO



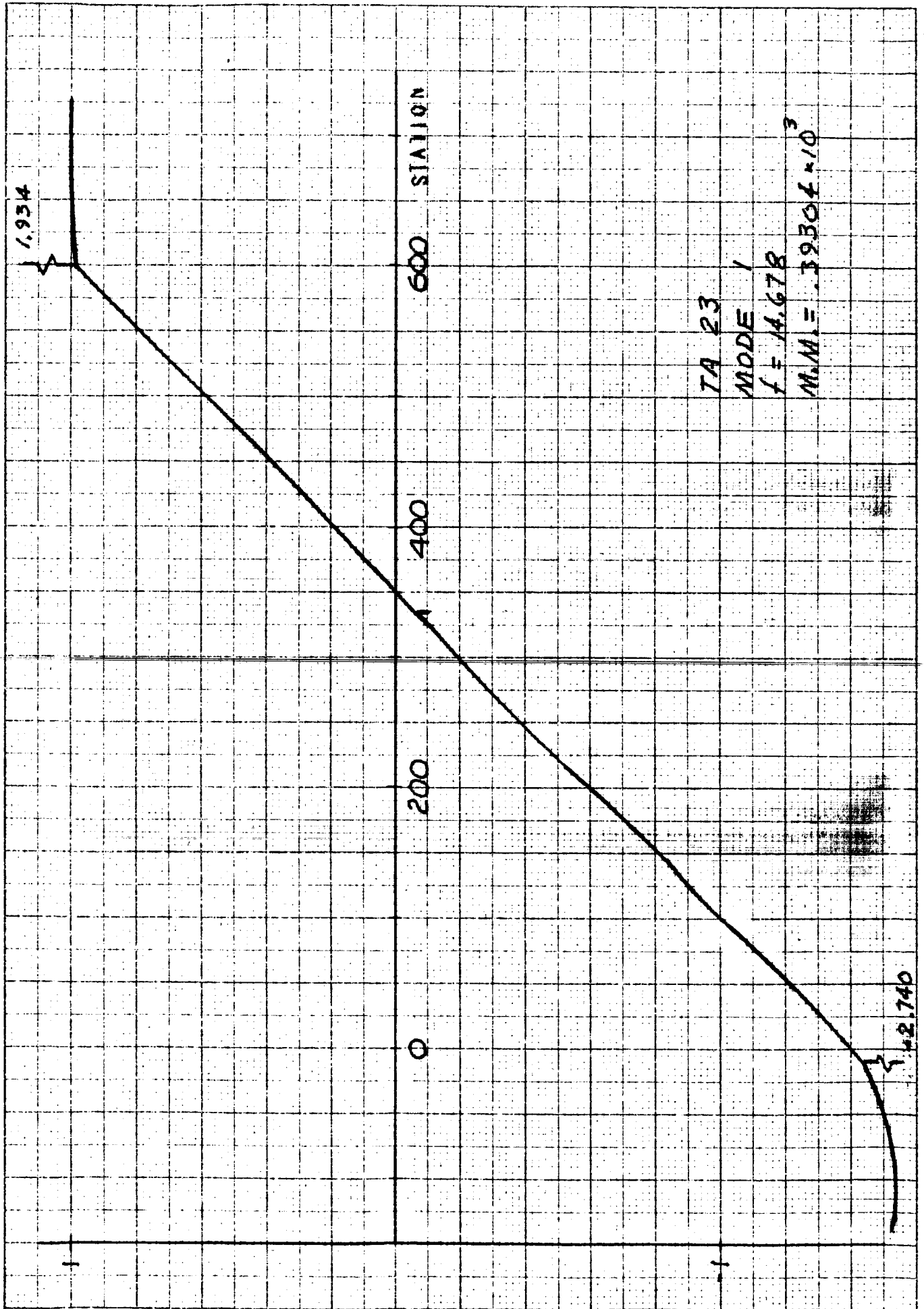
-24.493



SM 46346

45 1027

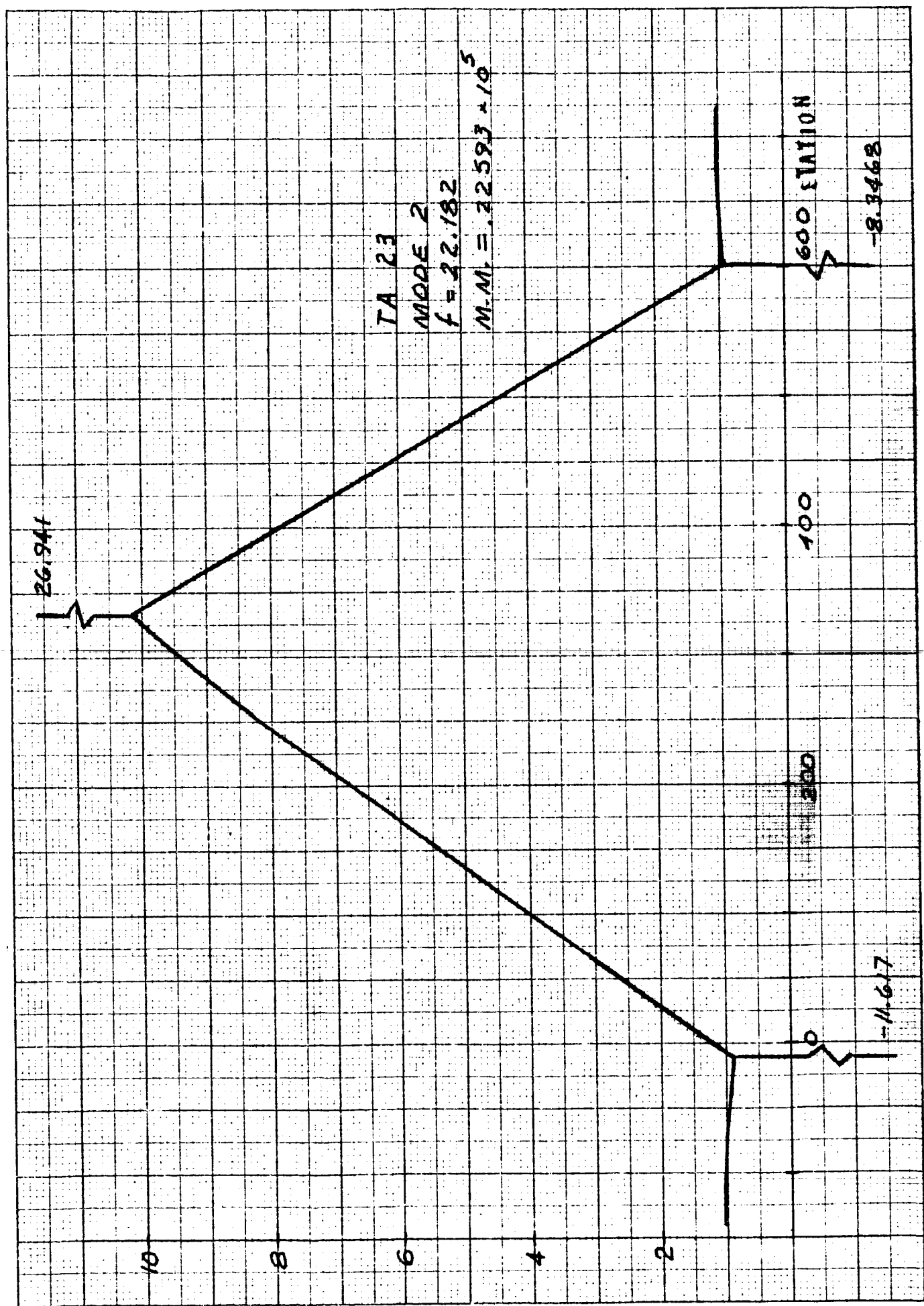
10 X 10 TO 12 INCH  
KENTON ELECTRO-GRAPH CO.





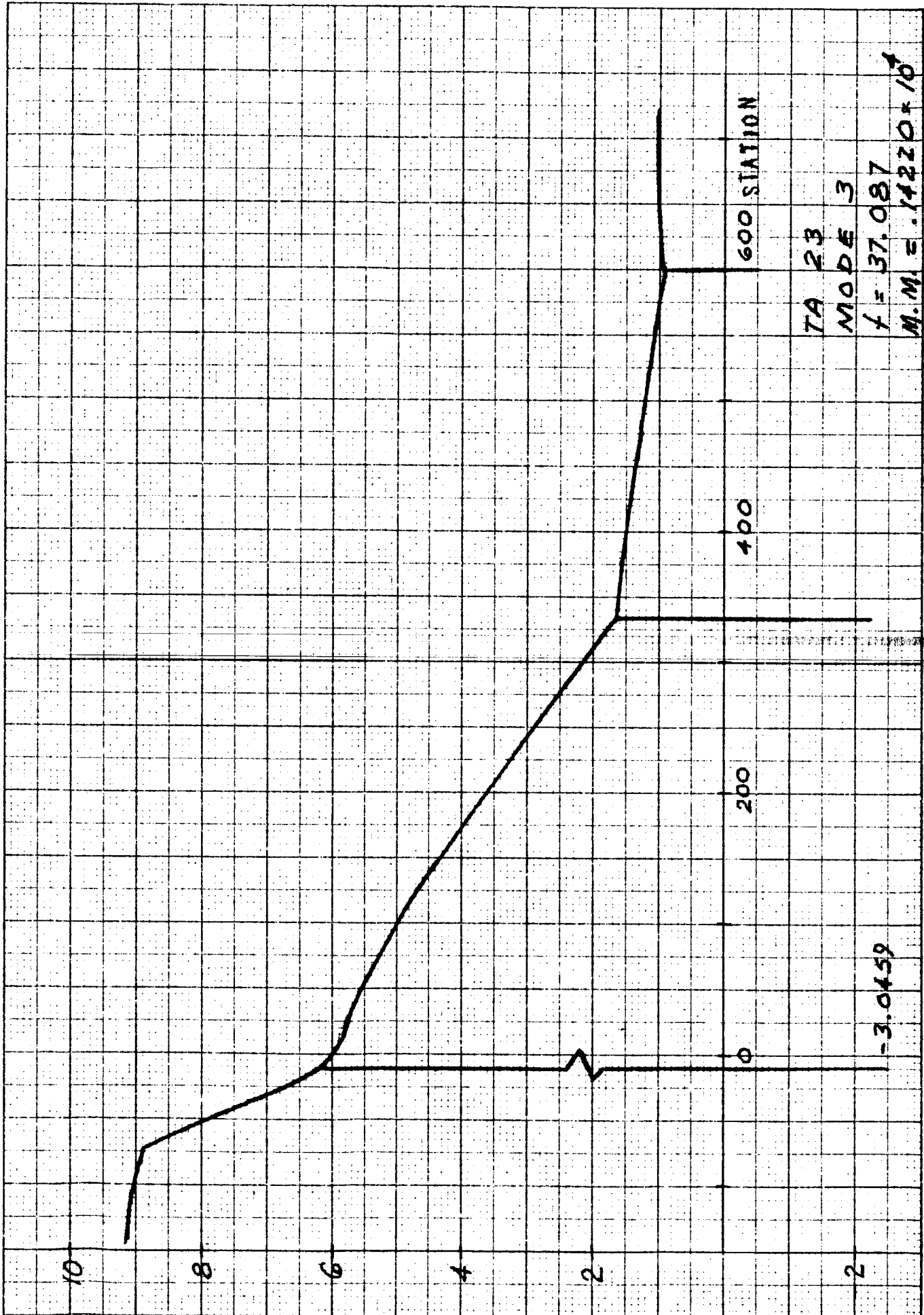
SM 46346

K&E 10 X 10 TO 1/2 INCH  
7 1/2 X 7 1/2 INCH  
46 1327  
K&E INSTRUMENTS CORPORATION  
NEW HAVEN, CONNECTICUT  
REGISTERED TRADE MARK



SM 46346

FORM 10 X 10 TO 12 INCH 46 1327  
KODAK SAFETY FILM  
KODAK SAFETY FILM  
KODAK SAFETY FILM



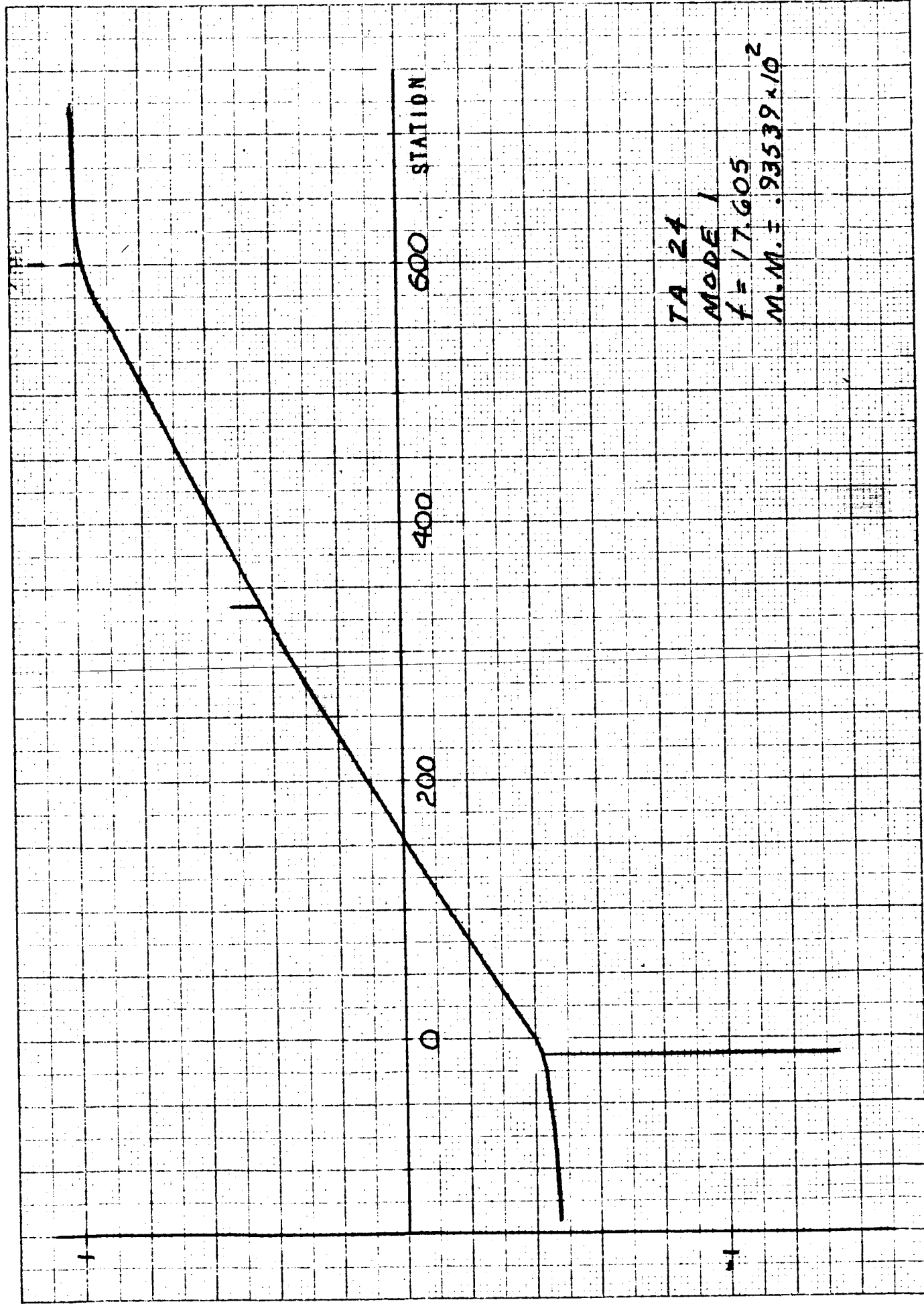
TA 23  
MODE 3  
f = 37.087  
M.M. = .14220 \* 10<sup>4</sup>

-3.0459

SM 46346

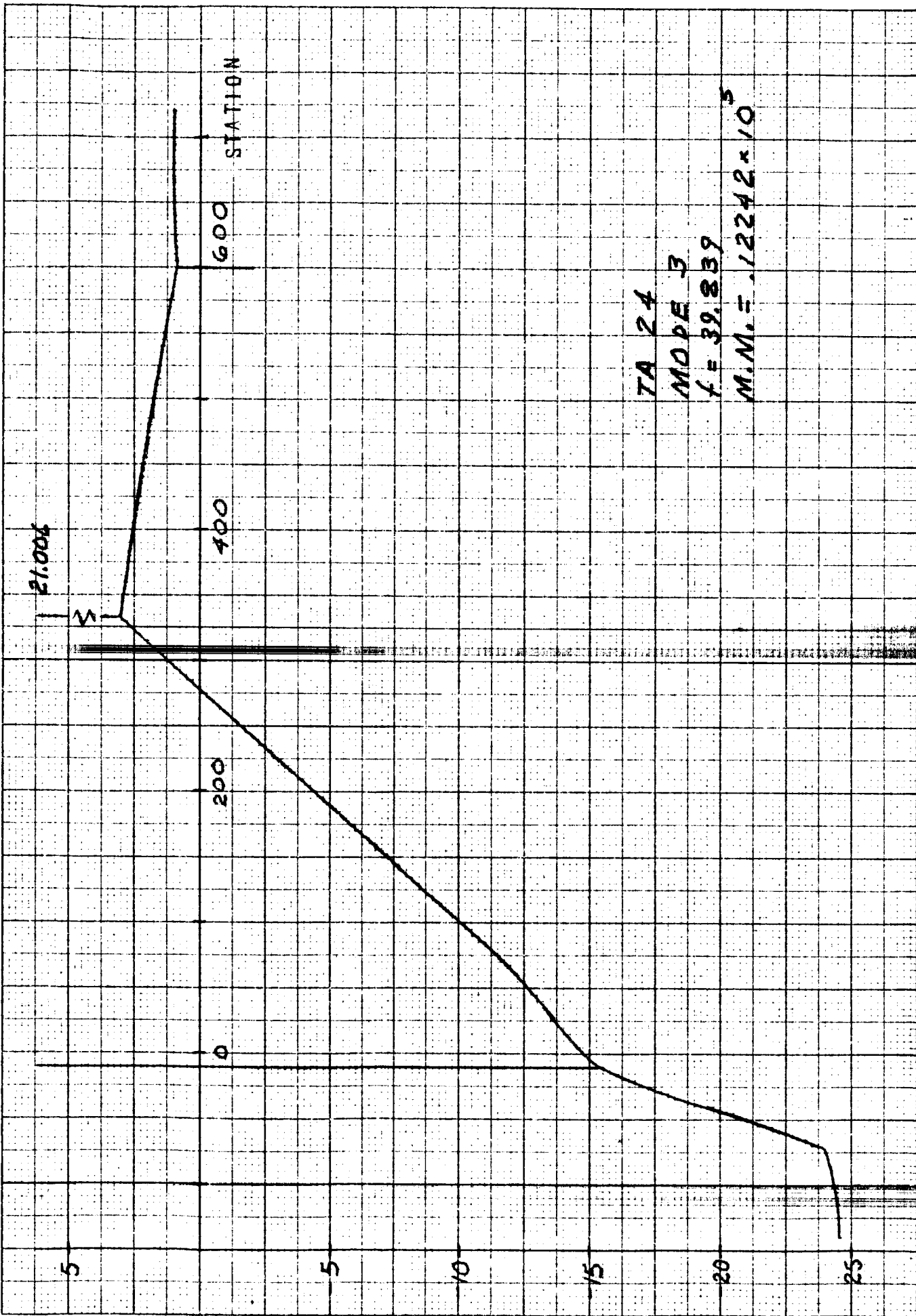
46 1327

10.5 TO 15 INCH  
SCALE 1/4" = 100'



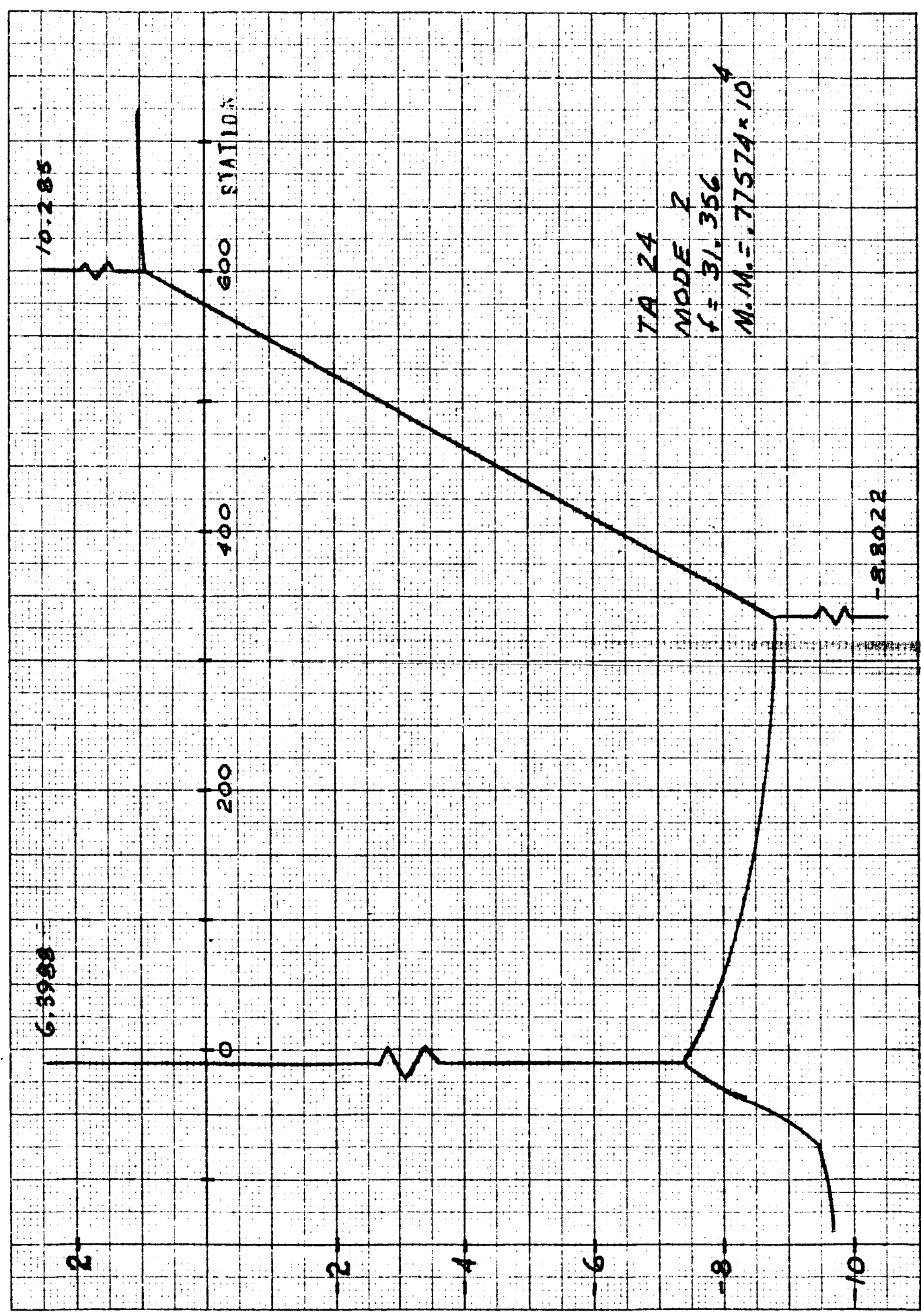
S.M. 46346

10 X TO 1 1/2 INCH  
46 1327  
K. J. ALBRITTON  
K. J. ALBRITTON & FISHER CO.



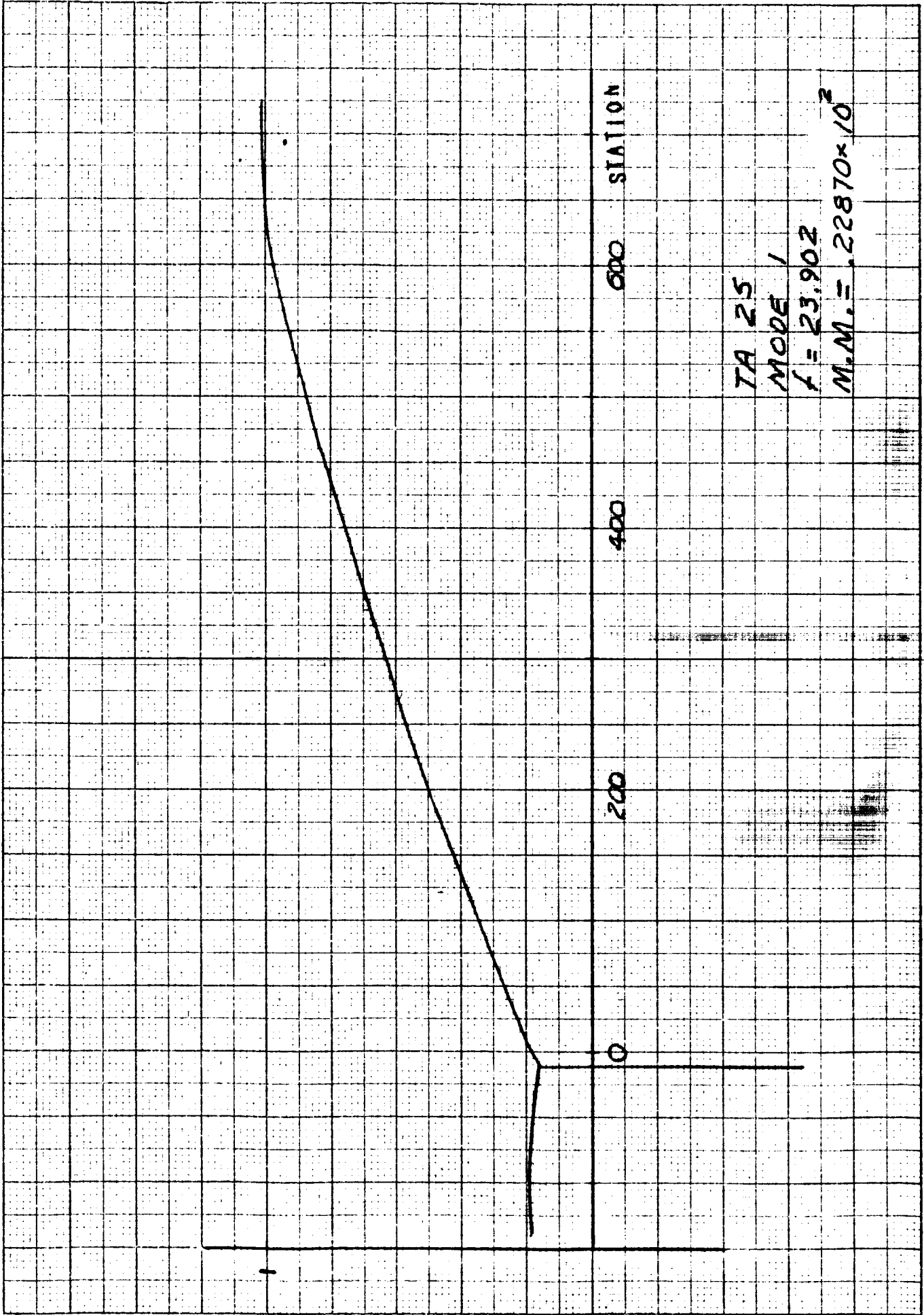
SM 46346

10 X 10 TO 1/2 INCH 46 1327  
ALPHACAL  
KEUFFEL & ESSER CO.



SM 46346

10 X 10 TO 1/2 INCH  
46 1327  
KODAK SAFETY FILM  
KODAK SAFETY FILM  
KODAK SAFETY FILM



TA 2.5  
MODE 1  
 $f = 23.902$   
 $M.M. = .22870 \times 10^2$

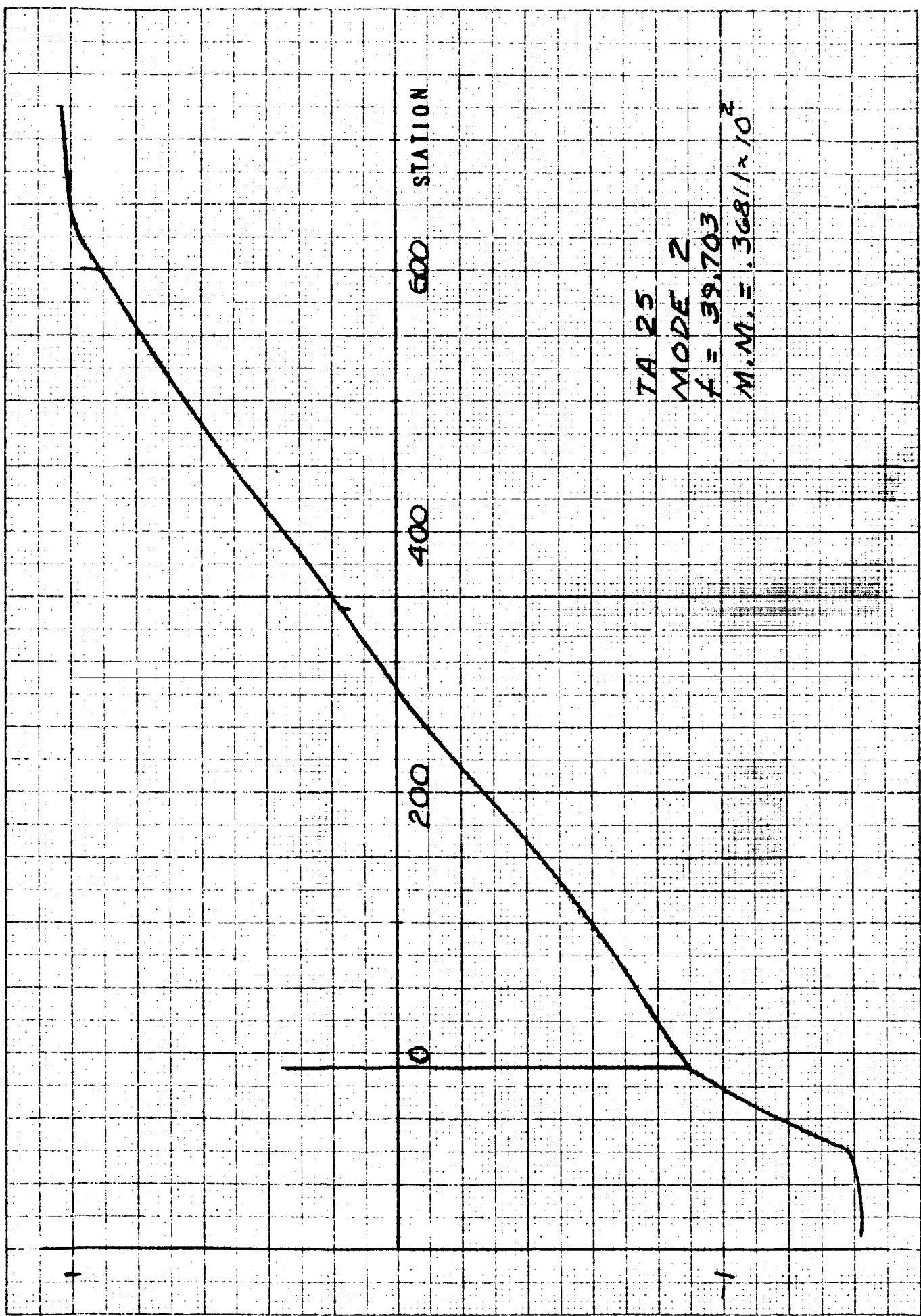


SM 46346

46 1327

10 x 10 FT. INCH

REFLECTOR



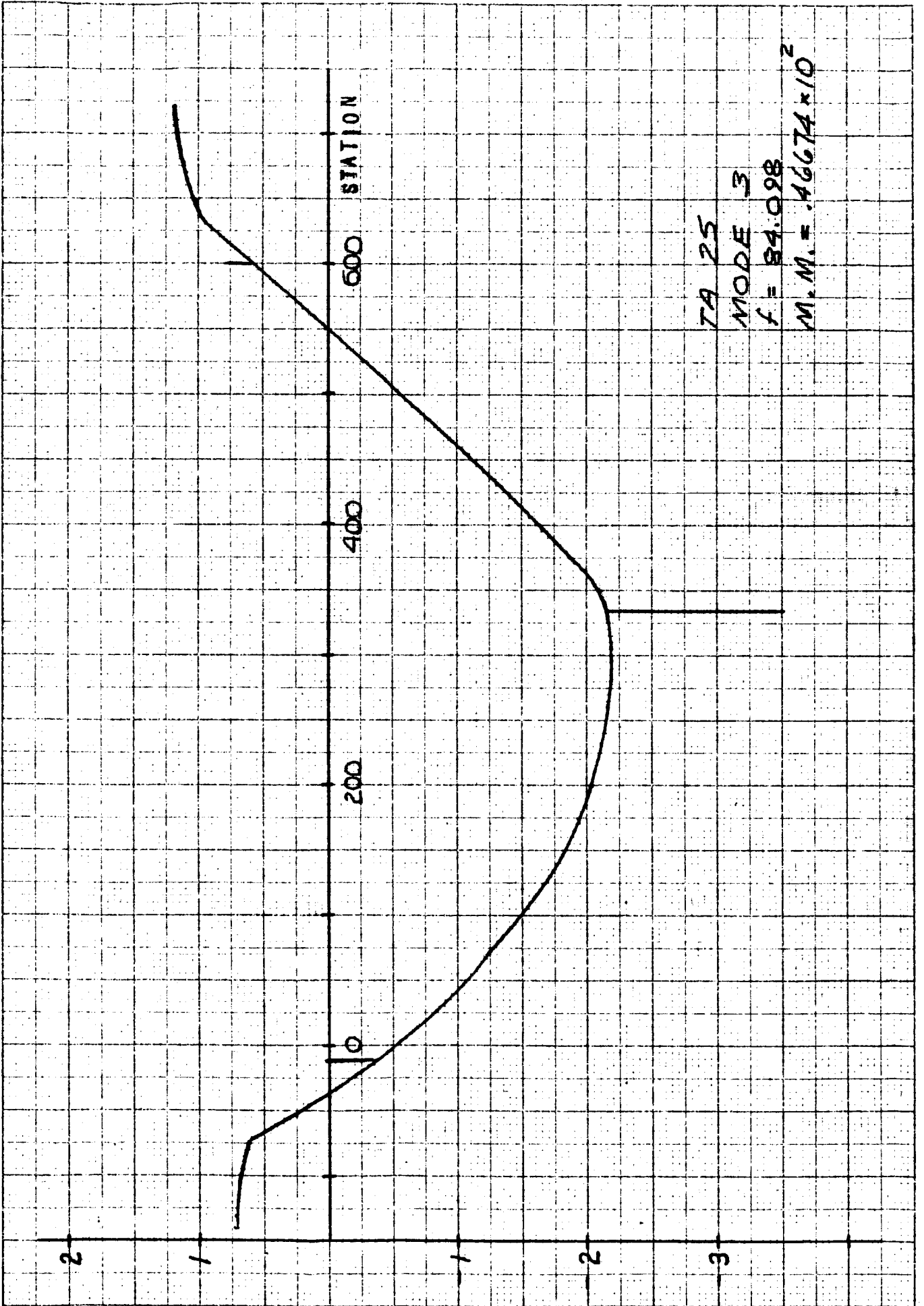
TA 25  
MODE 2  
f = 39,703  
M.M. = .36811 x 10<sup>2</sup>

SM 46346

46 1127

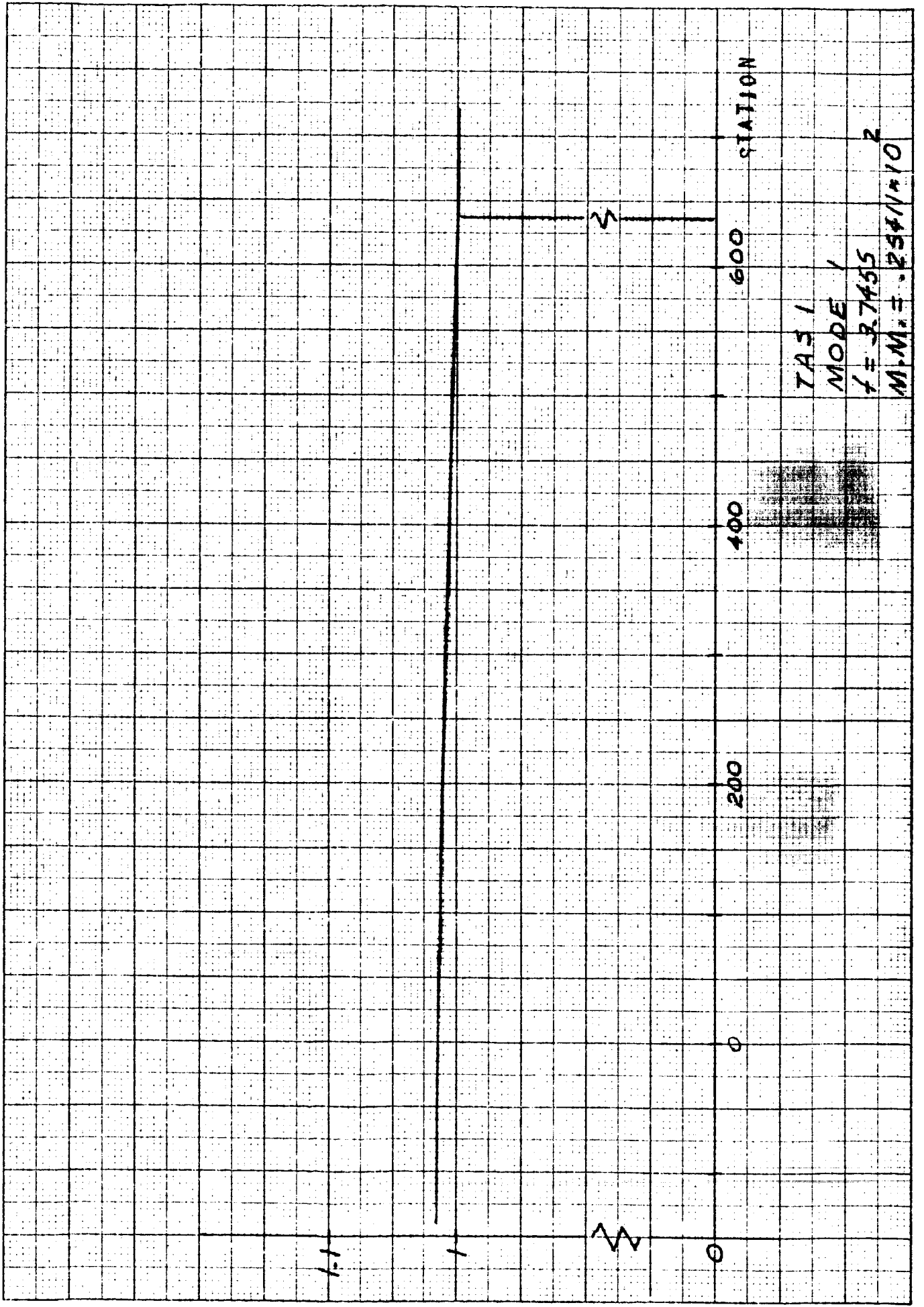
10 X 10 FT. INCH

REC'D TELESCOPE



SM 46346

K&E 10 X 10 TO 1/2 INCH 46 1327  
K&E 7 X 7 TO 1/2 ALUMINUM 460 1327  
NEUFFEL & LESSER CO.



STATION

600

400

200

0

TAS 1

MODE 1

f = 3.7455

M.M. = .25411 x 10<sup>2</sup>

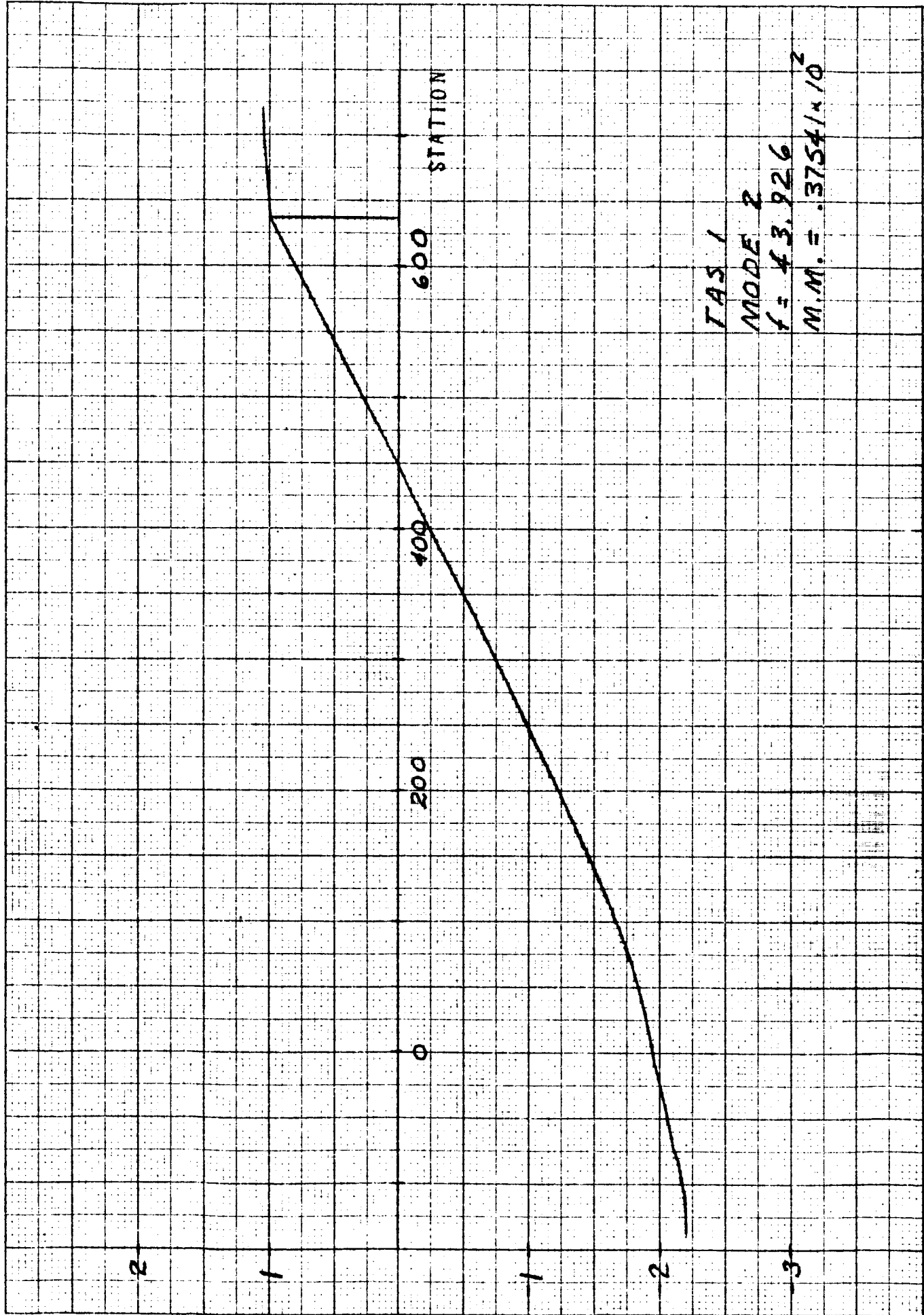
Z

Z

0

SM 40340

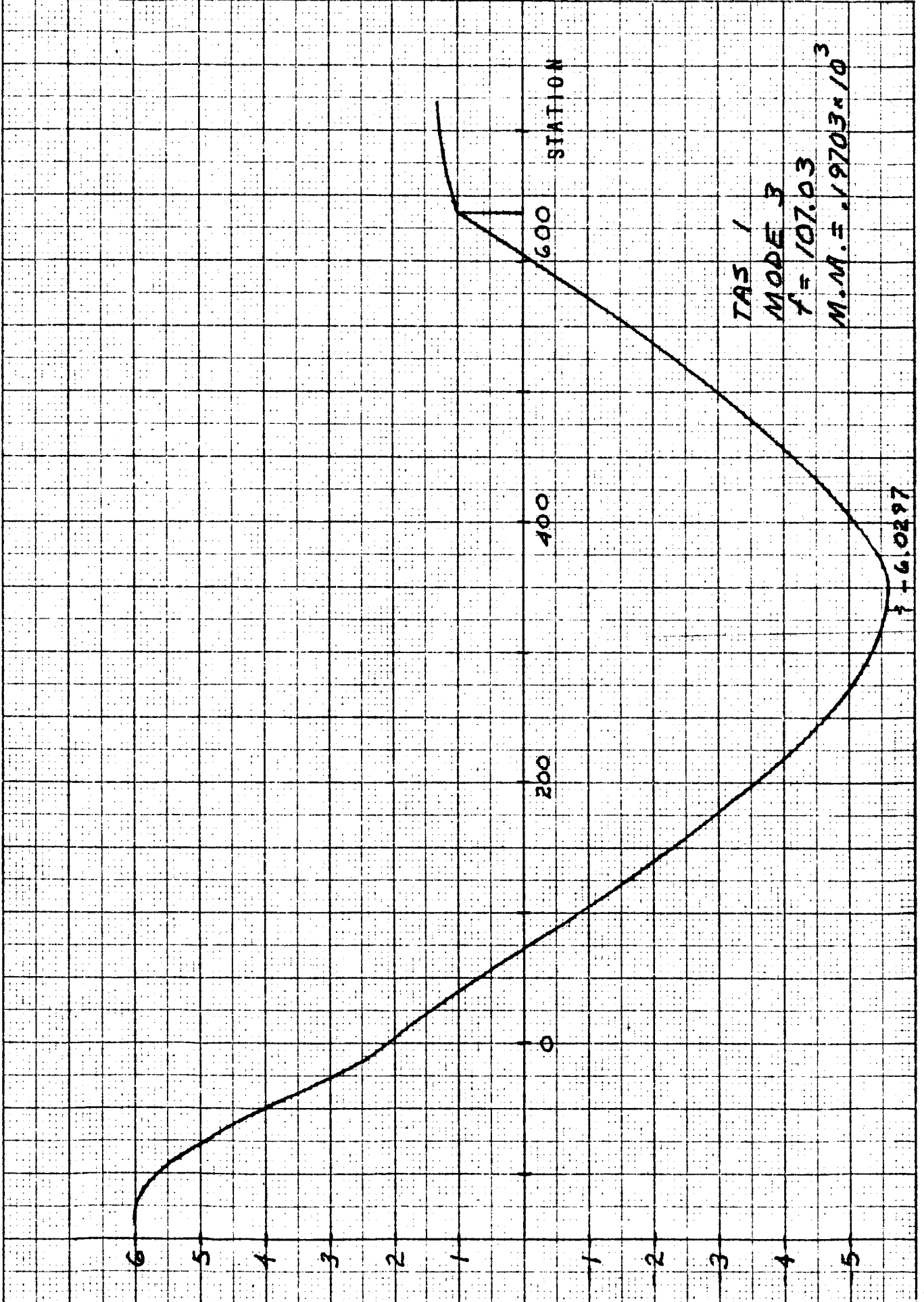
10 X 10 TO 1/2 INCH  
46 1327  
NEWFIELD & ESSER CO.



TAS 1  
 MODE 2  
 $f = 43.926$   
 $M.M. = .3754 \times 10^2$

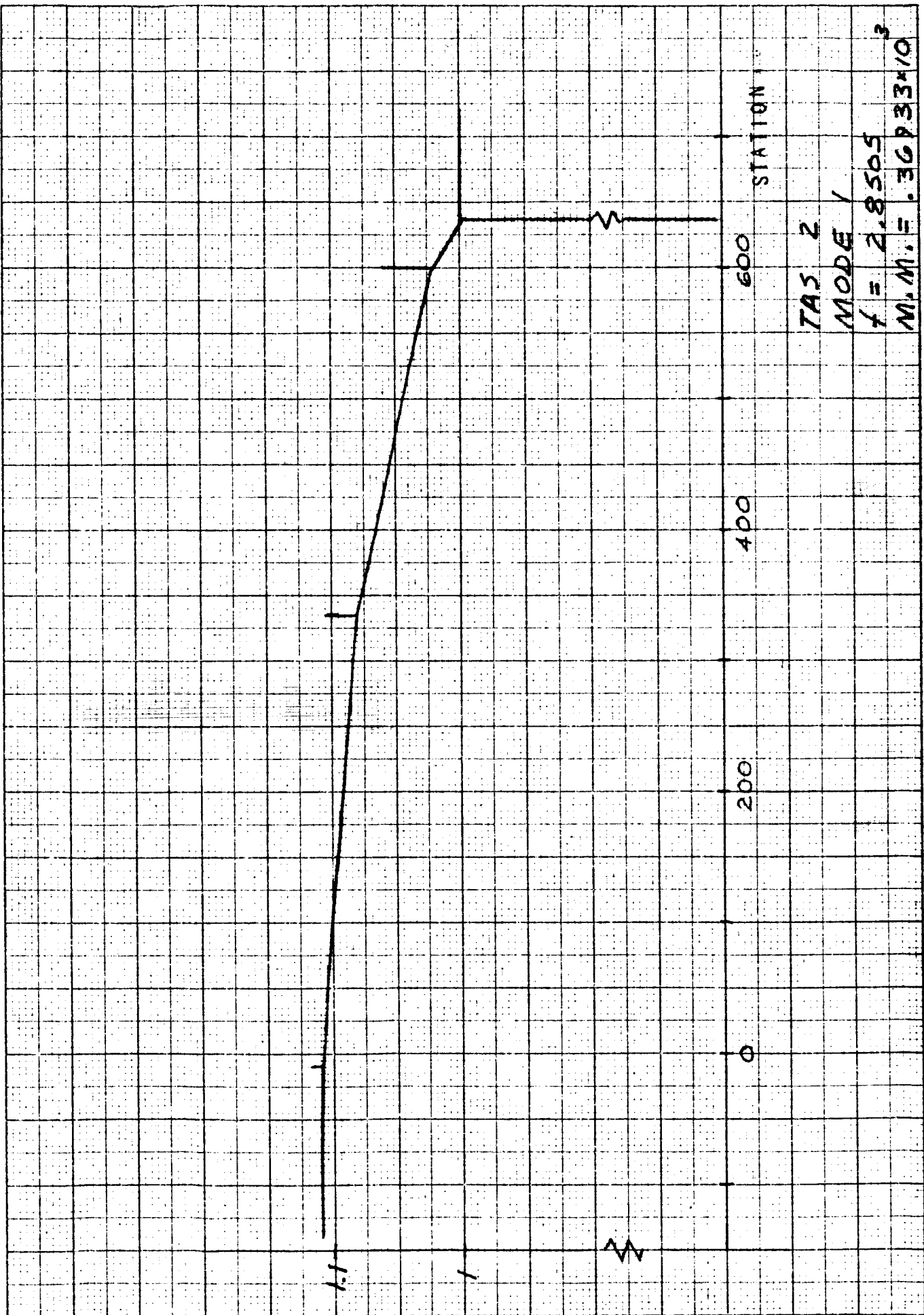
SM 46346

10 X 10 TO 1/2 INCH 46 1327  
K&E  
KIMFILL & ESSER CO



SM 46340

10 X 10 TO 1/2 INCH 46 1327  
7 A 1 1/2 X 1/2 ALUMINUM  
KROFFT & LISSER CO.

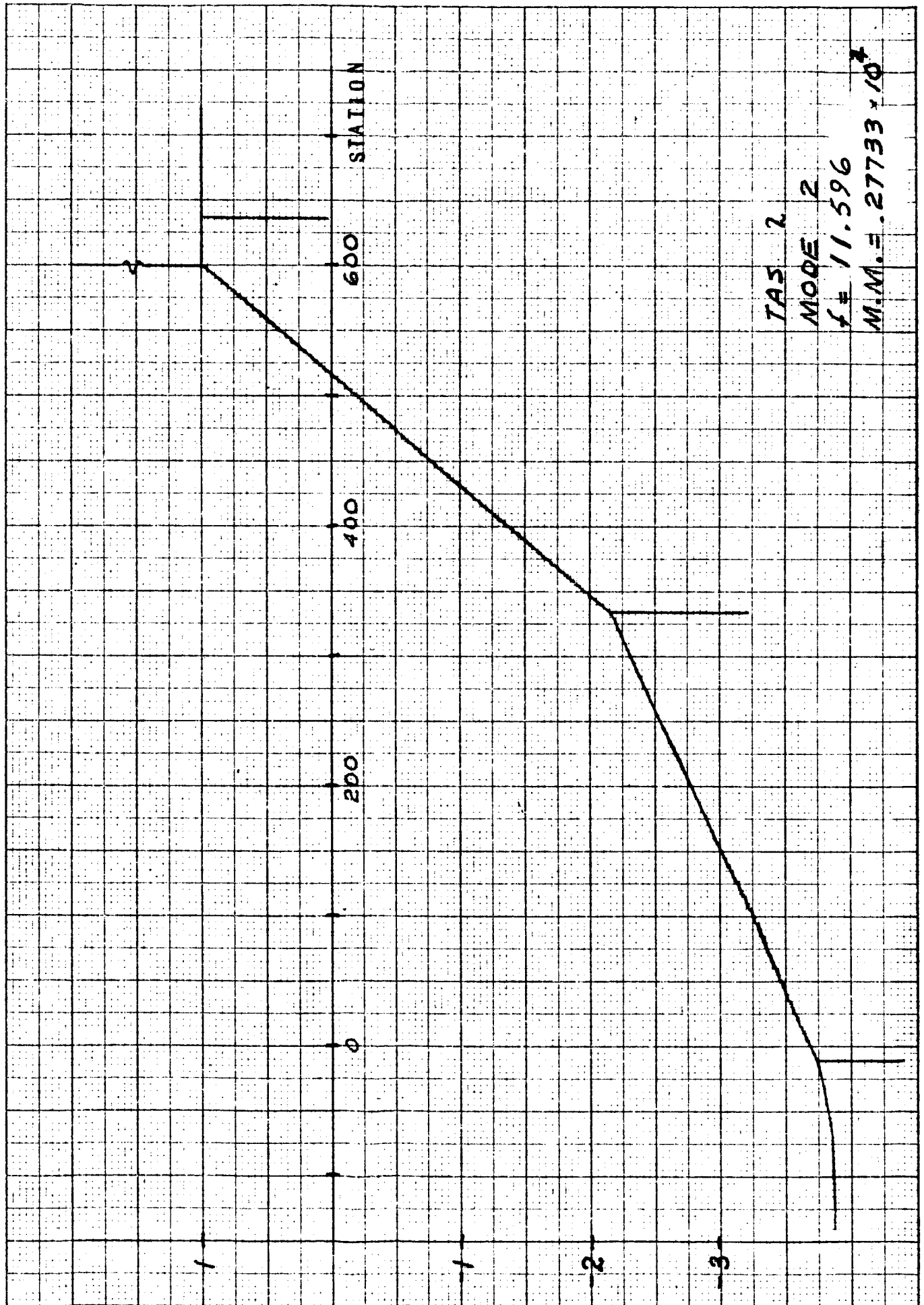


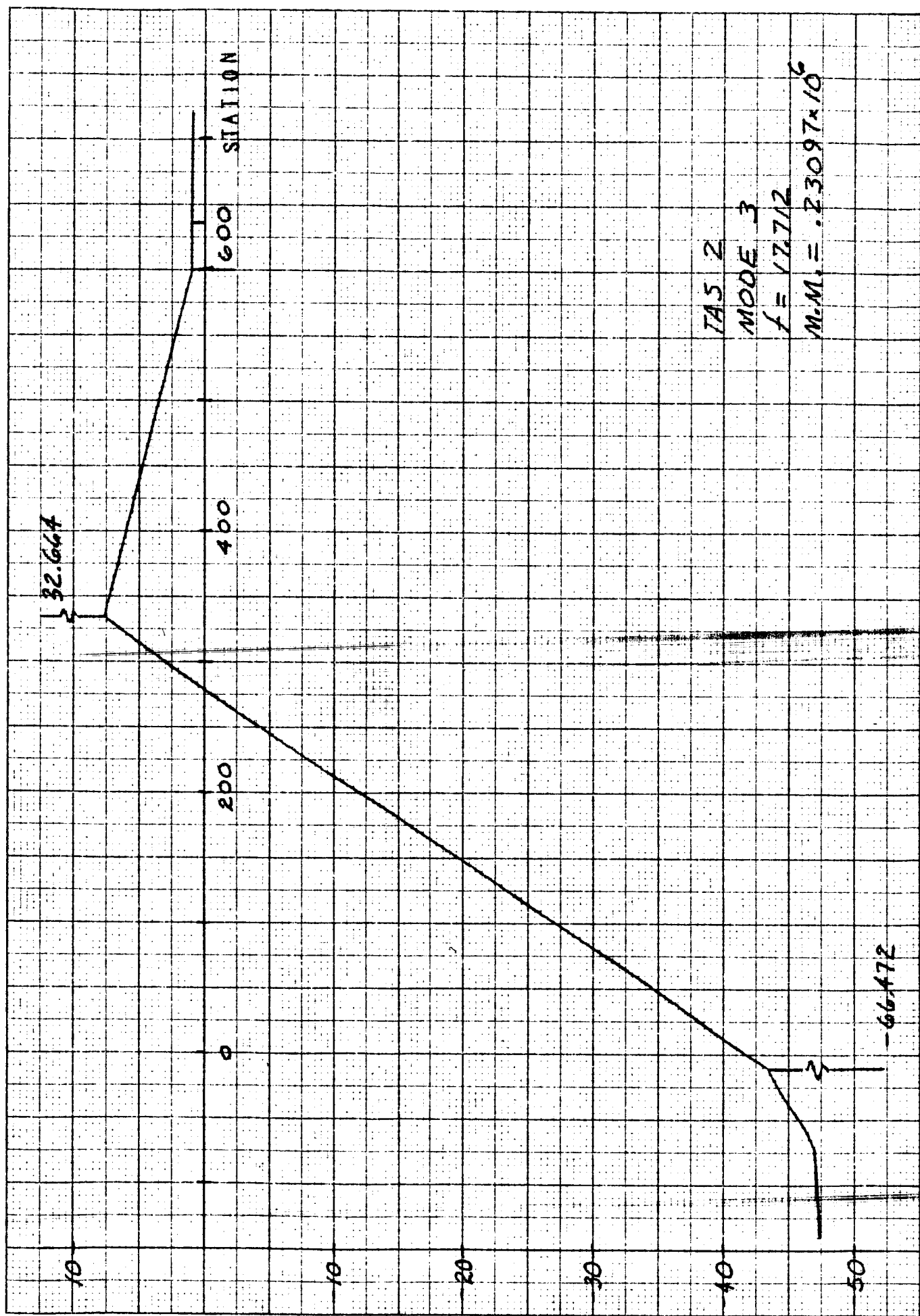
TAS 2  
 MODE 1  
 $f = 2.8505$   
 $M.M. = .36733 \times 10^3$



SM 40346

K&E 10 X 10 TO 1/2 INCH 45 1327  
A. ALBANO  
KOPPEL & ESSER CO.



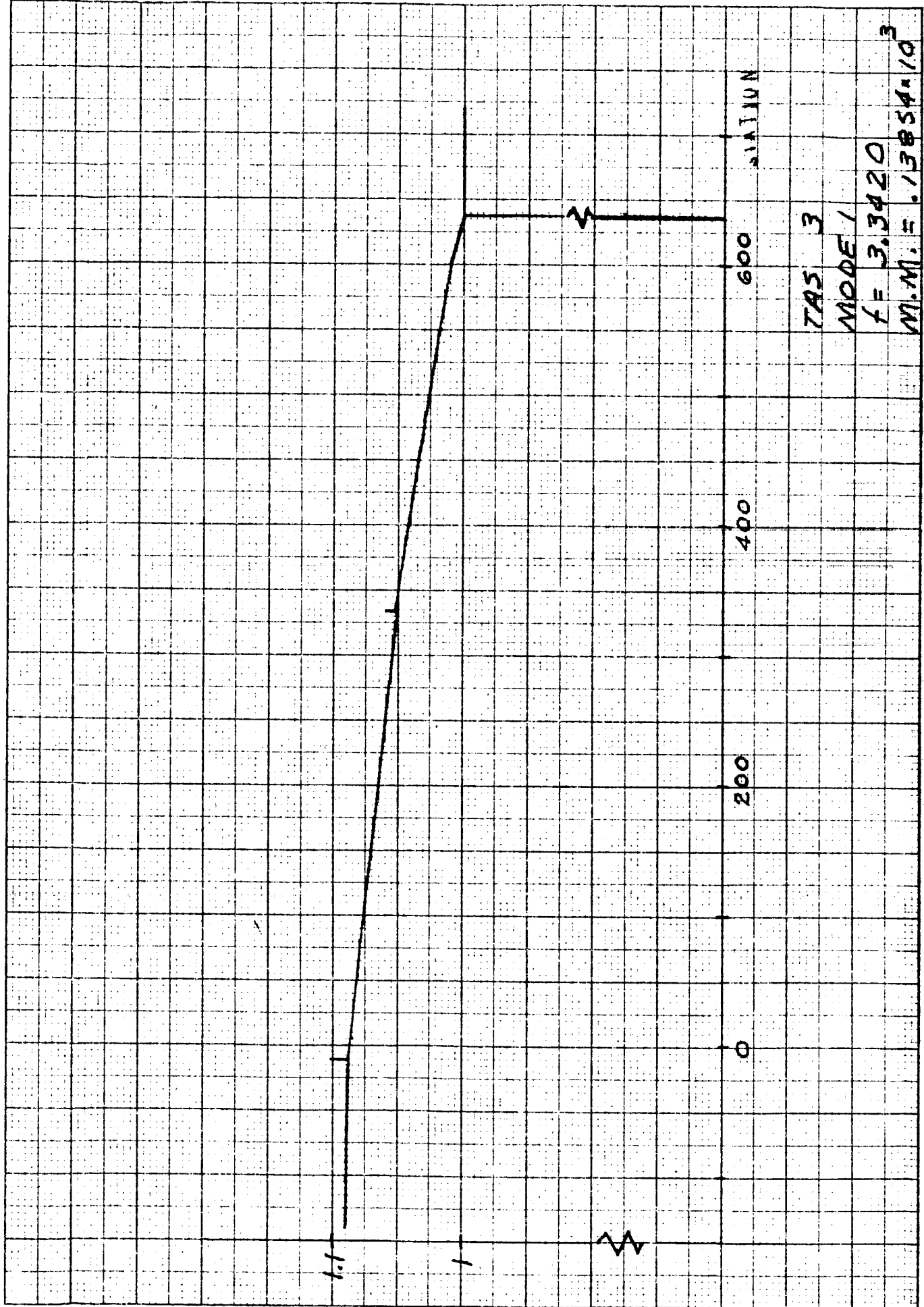


TAS 2  
MODE 3  
f = 17.712  
M.M. = .23097 x 10<sup>6</sup>

SM 46346

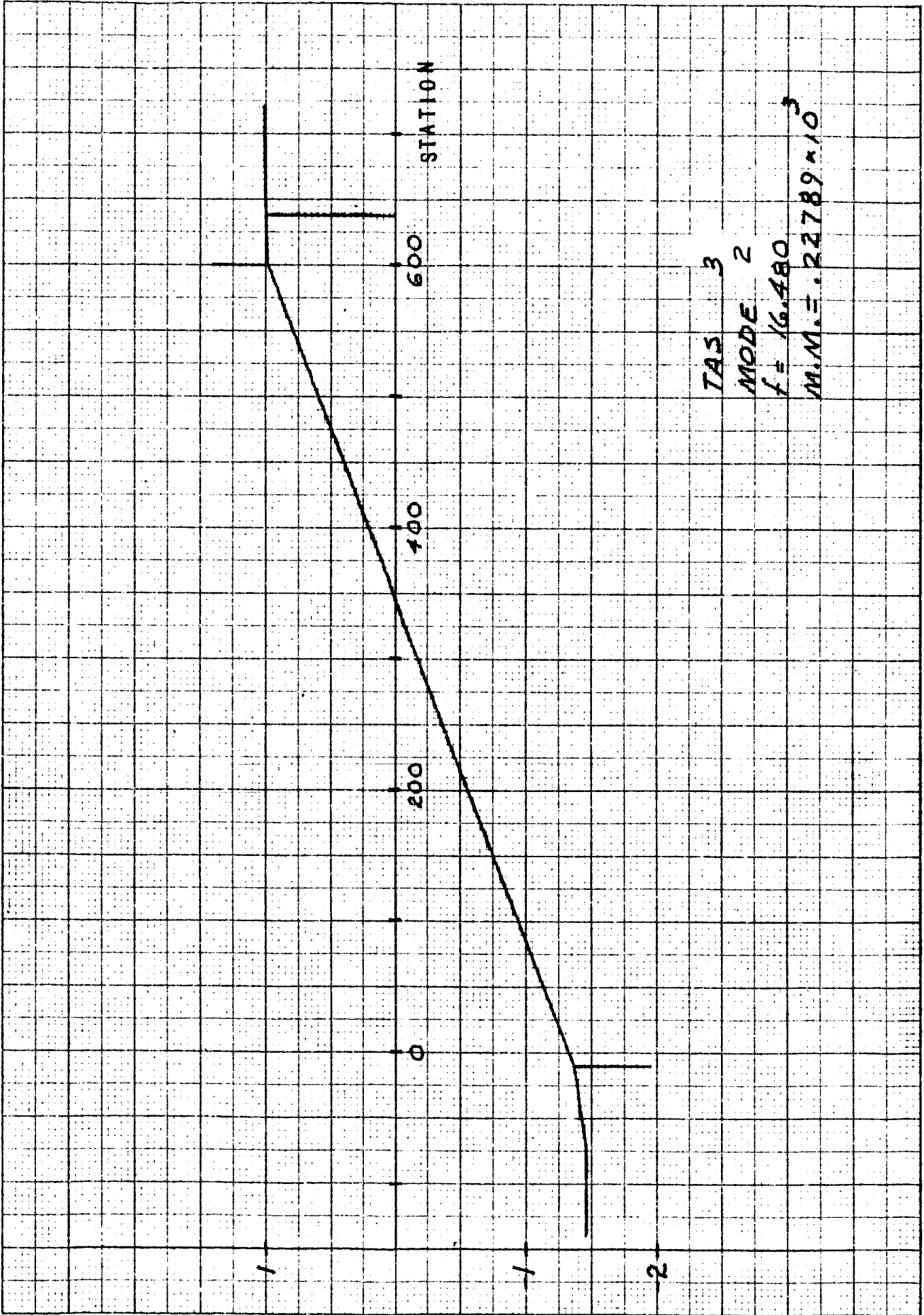
46 1327

10 X 10 TO 1/2 INCH  
7 X 7 X 7 ALPANY, N.Y.  
NEUFEL & ESSER CO



SM 46346

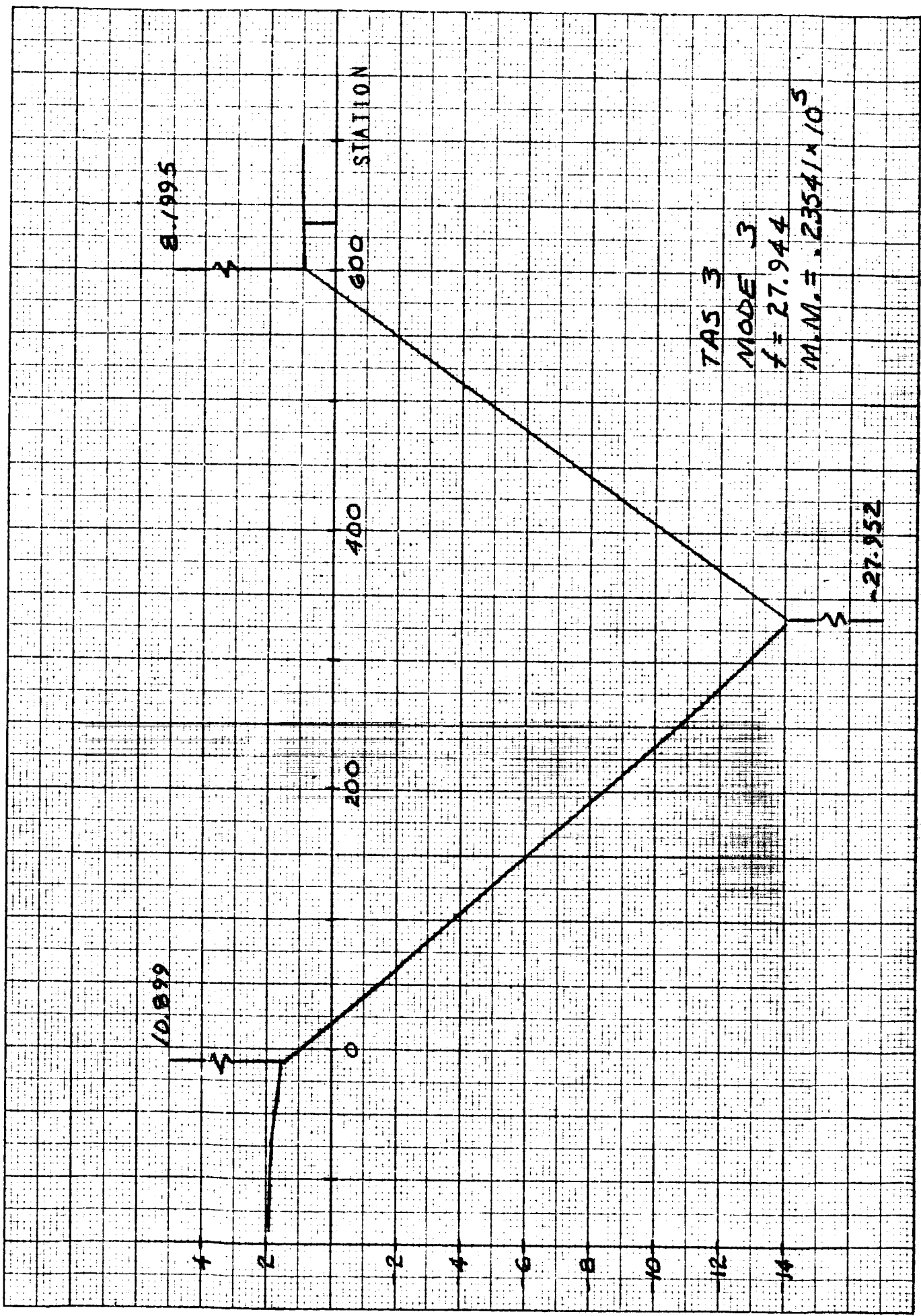
10 X 10 TO 1/2 INCH  
7 X 1/2 N. ALPACINE  
46 1327  
MADE IN U.S.A.  
K. J. JEFFE & ESSER CO.



SM 46346

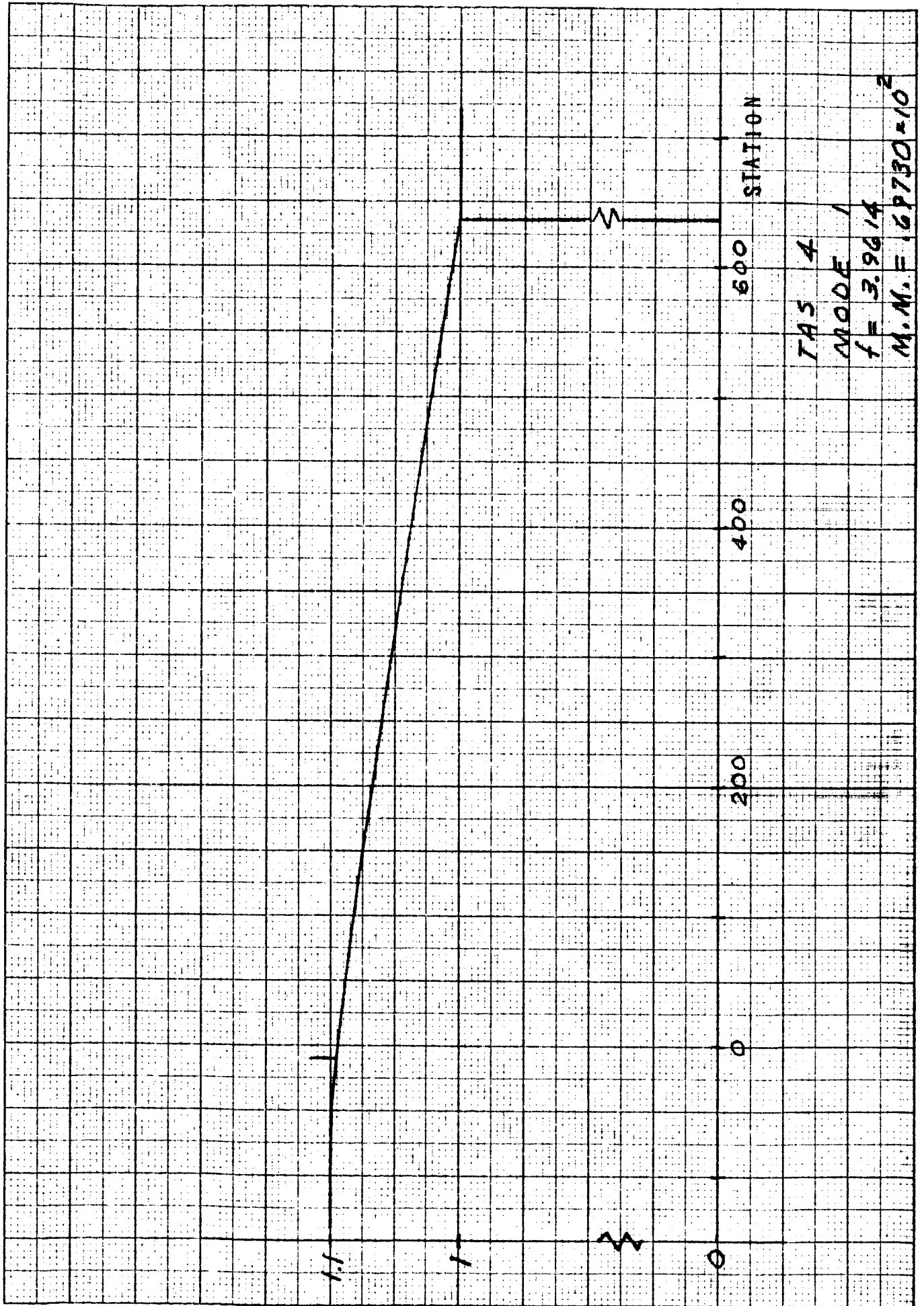
10 X 10 TO 1/2 INCH  
7 X 10 IN. ALUMINUM  
KEUFFEL & ESSER CO.

46 1327



SM 40346

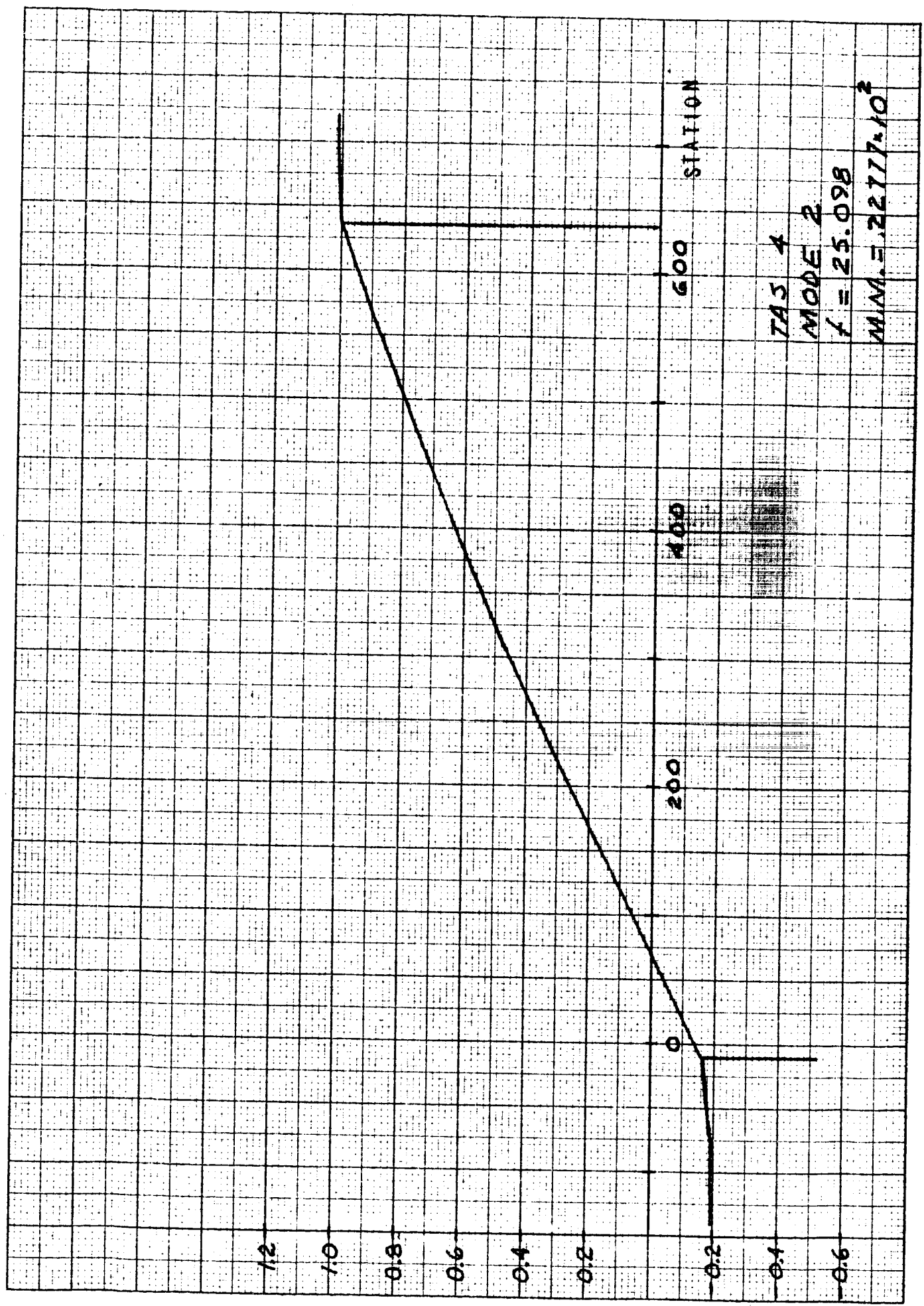
K&E 10 X 10 TO 1/2 INCH  
7 X 7 TO 1/4 IN. ALBRIDGE  
KEUFFEL & ESSER CO





SM 46346

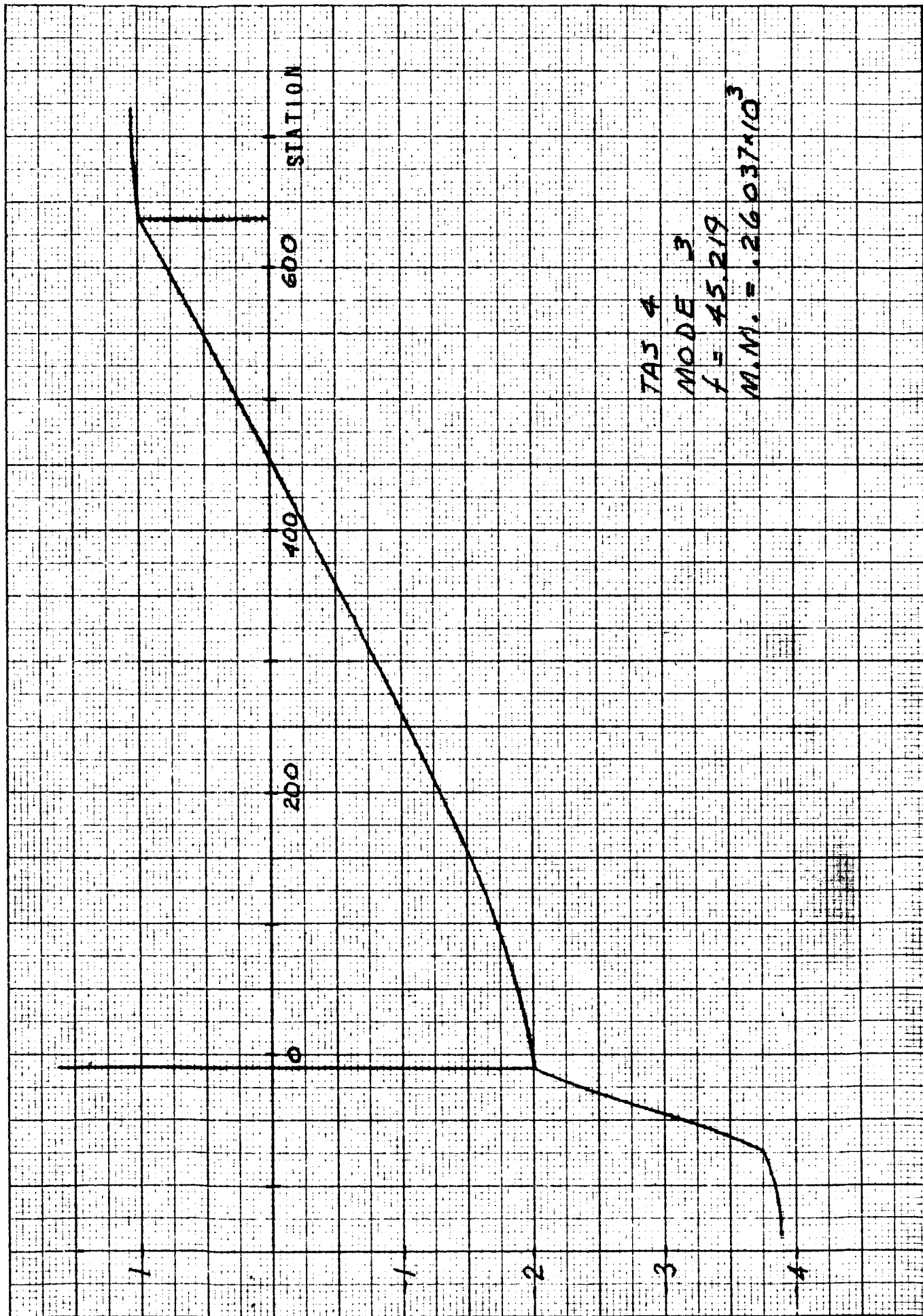
10 X 10 TO 1/2 INCH  
46 1327  
KEUFFEL & ESSER CO.  
ALBANY, N. Y.



TAS 4  
MODE 2  
 $f = 25.098$   
 $M.M. = 2277 \cdot 10^2$

SM 46346

10 X 10 TO 1/2 INCH 46 1327  
1 X 10 IN. AIR BALANCE  
NEUFEL & ESSER CO.  
MADE IN U.S.A.



TAS 4  
MODE 3  
f = 45.219  
M.M. = .26037 x 10<sup>3</sup>

SM 46346

APPENDIX

D. Table of modal masses

THOR MODAL MASSES

| <u>Case</u> | <u>Mode 1</u>            | <u>Mode 2</u>            | <u>Mode 3</u>            |
|-------------|--------------------------|--------------------------|--------------------------|
| T 1         | .18312 x 10 <sup>2</sup> | .06763 x 10 <sup>2</sup> | .23313 x 10 <sup>3</sup> |
| T 2         | .22935 x 10 <sup>2</sup> | .51263 x 10 <sup>3</sup> | .13878 x 10 <sup>3</sup> |
| T 3         | .54822 x 10 <sup>3</sup> | .10265 x 10 <sup>2</sup> | .13453 x 10 <sup>5</sup> |
| T 4         | .41047 x 10 <sup>3</sup> | .10457 x 10 <sup>2</sup> | .85255 x 10 <sup>4</sup> |
| T 5         | .27451 x 10 <sup>3</sup> | .10849 x 10 <sup>2</sup> | .16425 x 10 <sup>4</sup> |
| T 6         | .14069 x 10 <sup>3</sup> | .12080 x 10 <sup>2</sup> | .13642 x 10 <sup>3</sup> |
| T 7         | .20328 x 10 <sup>2</sup> | .74905 x 10 <sup>3</sup> | .75676 x 10 <sup>2</sup> |
| T 8         | .20399 x 10 <sup>4</sup> | .90809 x 10 <sup>1</sup> | .16010 x 10 <sup>3</sup> |
| T 9         | .14824 x 10 <sup>4</sup> | .91754 x 10 <sup>1</sup> | .18676 x 10 <sup>3</sup> |
| T 10        | .94338 x 10 <sup>3</sup> | .93642 x 10 <sup>1</sup> | .20095 x 10 <sup>3</sup> |
| T 11        | .42320 x 10 <sup>3</sup> | .99314 x 10 <sup>1</sup> | .24980 x 10 <sup>3</sup> |
| T 12        | .22181 x 10 <sup>2</sup> | .39722 x 10 <sup>3</sup> | .21733 x 10 <sup>6</sup> |
| T 13        | .74349 x 10 <sup>4</sup> | .98254 x 10 <sup>1</sup> | .65865 x 10 <sup>2</sup> |
| T 14        | .52444 x 10 <sup>4</sup> | .99196 x 10 <sup>1</sup> | .67025 x 10 <sup>2</sup> |
| T 15        | .32030 x 10 <sup>4</sup> | .10098 x 10 <sup>2</sup> | .69440 x 10 <sup>2</sup> |
| T 16        | .12970 x 10 <sup>4</sup> | .10604 x 10 <sup>2</sup> | .77283 x 10 <sup>2</sup> |
| T 17        | .22402 x 10 <sup>2</sup> | .39033 x 10 <sup>4</sup> | .21563 x 10 <sup>3</sup> |

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AGENA MODAL MASDES

| <u>Case</u> | <u>Mode 1</u>            | <u>Mode 2</u>            | <u>Mode 3</u> |
|-------------|--------------------------|--------------------------|---------------|
| A 1         | .24464 x 10              | .18512 x 10 <sup>2</sup> | .42036 x 10   |
| A 2         | .13359 x 10 <sup>2</sup> | .11759 x 10 <sup>4</sup> | .12160 x 10   |
| A 3         | .74353 x 10              | .11371 x 10 <sup>3</sup> | .13391 x 10   |
| A 4         | .17399 x 10 <sup>2</sup> | .75239 x 10 <sup>2</sup> | .12176 x 10   |
| A 5         | .11209 x 10 <sup>2</sup> | .26058 x 10 <sup>2</sup> | .14028 x 10   |
| A 6         | .20061 x 10 <sup>2</sup> | .49056 x 10 <sup>2</sup> | .12234 x 10   |
| A 7         | .14382 x 10 <sup>2</sup> | .17746 x 10 <sup>2</sup> | .14778 x 10   |

SM 46346

THOR-AGENA MODAL MASSES

| <u>Case</u> | <u>Mode 1</u>            | <u>Mode 2</u>            | <u>Mode 3</u>            |
|-------------|--------------------------|--------------------------|--------------------------|
| TA 1        | .19202 x 10 <sup>2</sup> | .76222 x 10 <sup>2</sup> | .39149 x 10 <sup>3</sup> |
| TA 2        | .49079 x 10 <sup>3</sup> | .38007 x 10 <sup>4</sup> | .43055 x 10 <sup>4</sup> |
| TA 3        | .39343 x 10 <sup>3</sup> | .22432 x 10 <sup>4</sup> | .19476 x 10 <sup>4</sup> |
| TA 4        | .29463 x 10 <sup>3</sup> | .12576 x 10 <sup>4</sup> | .66165 x 10 <sup>3</sup> |
| TA 5        | .11753 x 10 <sup>3</sup> | .34212 x 10 <sup>3</sup> | .24363 x 10 <sup>4</sup> |
| TA 6        | .48940 x 10 <sup>2</sup> | .12980 x 10 <sup>3</sup> | .35566 x 10 <sup>4</sup> |
| TA 7        | .13877 x 10 <sup>4</sup> | .19474 x 10 <sup>3</sup> | .54450 x 10 <sup>2</sup> |
| TA 8        | .11214 x 10 <sup>4</sup> | .25484 x 10 <sup>7</sup> | .74659 x 10 <sup>3</sup> |
| TA 9        | .80675 x 10 <sup>3</sup> | .16555 x 10 <sup>6</sup> | .96936 x 10 <sup>3</sup> |
| TA 10       | .53252 x 10 <sup>3</sup> | .29064 x 10 <sup>5</sup> | .15771 x 10 <sup>4</sup> |
| TA 11       | .16221 x 10 <sup>3</sup> | .21870 x 10 <sup>4</sup> | .86164 x 10 <sup>4</sup> |
| TA 12       | .57897 x 10 <sup>2</sup> | .41621 x 10 <sup>3</sup> | .31505 x 10 <sup>5</sup> |
| TA 13       | .14525 x 10 <sup>2</sup> | .48534 x 10 <sup>3</sup> | .43492 x 10 <sup>2</sup> |
| TA 14       | .27405 x 10 <sup>4</sup> | .22220 x 10 <sup>6</sup> | .30021 x 10 <sup>4</sup> |
| TA 15       | .17533 x 10 <sup>4</sup> | .15408 x 10 <sup>6</sup> | .35113 x 10 <sup>4</sup> |
| TA 16       | .99556 x 10 <sup>3</sup> | .26518 x 10 <sup>6</sup> | .46491 x 10 <sup>4</sup> |
| TA 17       | .22191 x 10 <sup>3</sup> | .34315 x 10 <sup>5</sup> | .49210 x 10 <sup>5</sup> |
| TA 18       | .68627 x 10 <sup>2</sup> | .11680 x 10 <sup>4</sup> | .30197 x 10 <sup>4</sup> |
| TA 19       | .16313 x 10 <sup>2</sup> | .10343 x 10 <sup>3</sup> | .44681 x 10 <sup>2</sup> |
| TA 20       | .24730 x 10 <sup>5</sup> | .74558 x 10 <sup>6</sup> | .35522 x 10 <sup>3</sup> |
| TA 21       | .10916 x 10 <sup>5</sup> | .27387 x 10 <sup>6</sup> | .38906 x 10 <sup>3</sup> |
| TA 22       | .39783 x 10 <sup>4</sup> | .38010 x 10 <sup>5</sup> | .45661 x 10 <sup>3</sup> |
| TA 23       | .39304 x 10 <sup>3</sup> | .22593 x 10 <sup>5</sup> | .14220 x 10 <sup>4</sup> |
| TA 24       | .93539 x 10 <sup>2</sup> | .77574 x 10 <sup>4</sup> | .12242 x 10 <sup>5</sup> |
| TA 25       | .22870 x 10 <sup>2</sup> | .36811 x 10 <sup>2</sup> | .46674 x 10 <sup>2</sup> |

SM 46346



THOR-AGENA WITH SHAKER

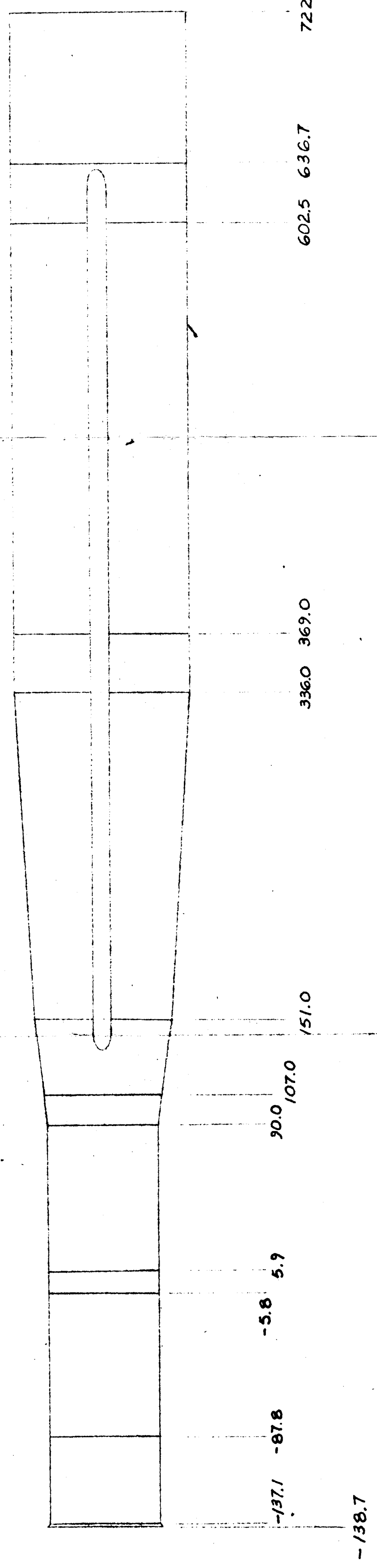
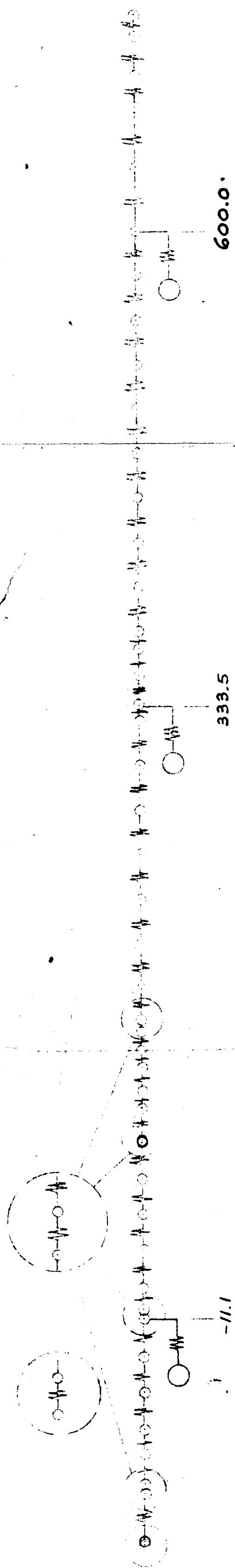
| <u>Case</u> | <u>Mode 1</u>            | <u>Mode 2</u>            | <u>Mode 3</u>            |
|-------------|--------------------------|--------------------------|--------------------------|
| TAS 1       | .25411 x 10 <sup>2</sup> | .37541 x 10 <sup>2</sup> | .19703 x 10 <sup>3</sup> |
| TAS 2       | .36933 x 10 <sup>3</sup> | .27733 x 10 <sup>4</sup> | .23097 x 10 <sup>6</sup> |
| TAS 3       | .13854 x 10 <sup>3</sup> | .22789 x 10 <sup>3</sup> | .23541 x 10 <sup>5</sup> |
| TAS 4       | .69730 x 10 <sup>2</sup> | .22777 x 10 <sup>2</sup> | .26037 x 10 <sup>3</sup> |

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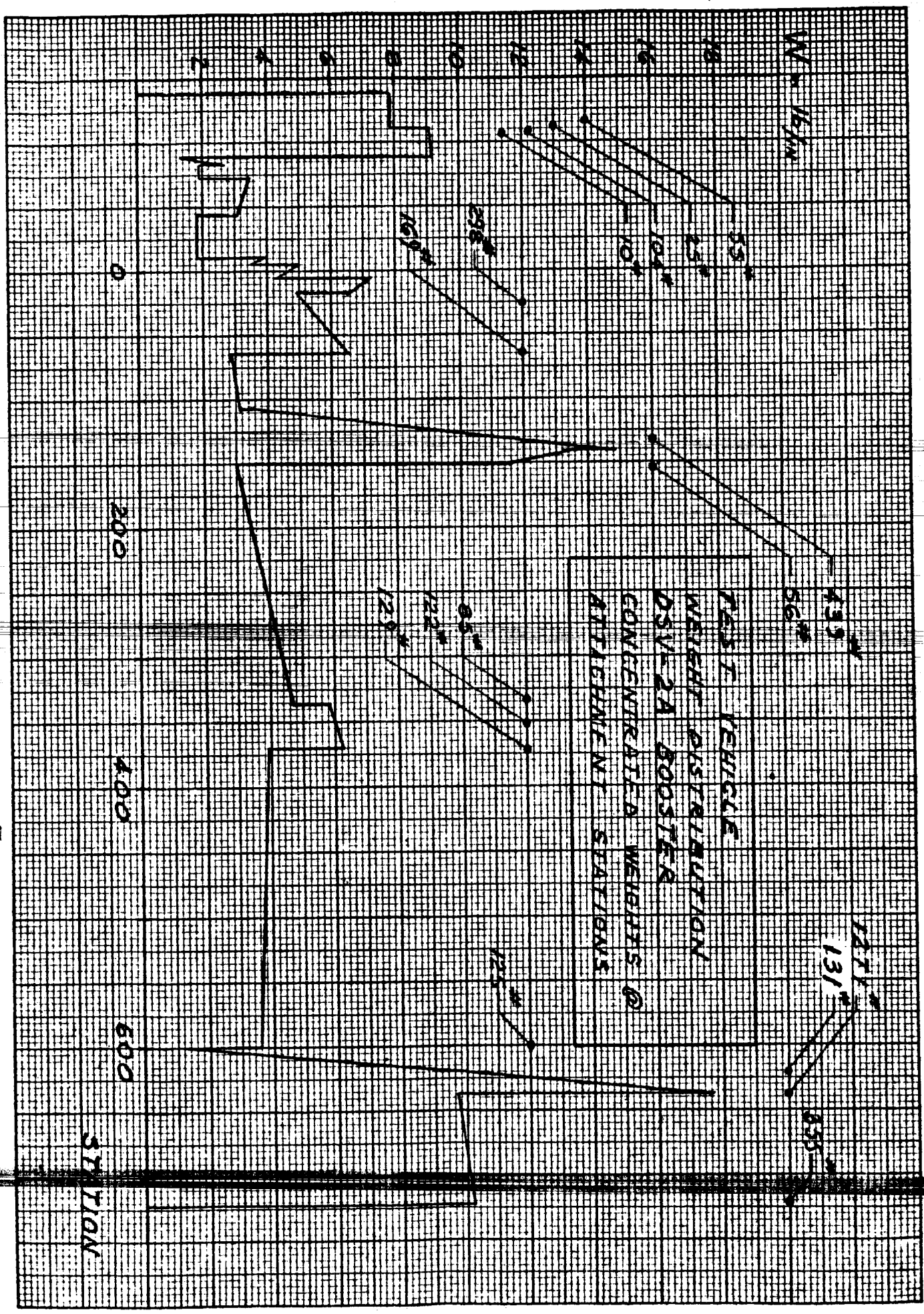
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APPENDIX

**E. Weight, stiffness and configuration graphs**



THOR-AGENA TEST VEHICLE + IDEALIZATION



11-10<sup>3</sup> N

TEST RESULTS  
LONGITUDINAL STIFFNESS  
ROOM TEMPERATURE PROPERTIES

200

400

600

STATION

