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X-RAY EQUIPMENT FOR LUNAR RECEIVING LABORATORY

Final Report (Part I)

by

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APPENDIX A

DESCRIPTION OF INSTRUMENT CONTROL CIRCUITS

## APPENDIX A

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## DESCRIPTION OF INSTRUMENT CONTROL SYSTEM

Each instrument, the diffractometer and the spectrograph, employs an individual control system. Because of the similarity of both systems, a typical system applicable to either will be described. Where special provisions are pertinent to one of the instruments, the exception will be noted. Connector pin assignments for all connectors mentioned in the following discussion are given in Appendix B.

### 1. LOGIC CONTROL CIRCUITS

#### 1.1 General

The logic control circuits are designed so that the two instruments can be operated manually by means of push-buttons located on control panel or operated automatically via computer. These two modes of operation are referred to as MANUAL and COMPUTER. When the power is first turned on, and the computer is functioning, the control assumes the MANUAL mode. The operator can transfer to the COMPUTER mode by activating the CONTROL TRANSFER rocker switch. When the COMPUTER mode has been selected, all push buttons except EMERGENCY OFF become disabled so that it is not possible to intervene manually via the control panel. However, the lights always display the states of the various functions.

The basic logic control element is a flip-flop which renders a given instrument function either active or inactive. For example, a control chain could consist of a flip-flop, a driver, a relay and an ac motor. When the flip-flop is set, the driver energizes the relay causing the relay contacts to close and apply ac power to the motor. Upon resetting the flip-flop, the

power to the motor is turned off. Because of the relatively low power level delivered by the flip-flop, some type of a driver or amplifier is always used between the flip-flop and the device it controls.

In the MANUAL mode, setting and resetting of the flip-flops is controlled by push buttons located on the control panel; in the COMPUTER mode, by the computer interface circuit.

## 1.2 Logic Bin

The control circuits are constructed with Digital Equipment M-Series logic modules plus a few special purpose modules built by Philips. The M-series monolithic integrated circuit logic modules employ TTL (transistor-transistor logic) integrated circuits which provide high speed, high fan-out, large capacitance drive capability and excellent noise margin. The module is a plug-in printed circuit board with the TTL logic elements mounted on it and a handle at one end. The module type number is imprinted on the handle.

A complete description of the available M-series modules can be found in Digital's Logic Handbook C-105. Figure A-1 shows the Digital Equipment modules that are used for constructing the control circuits. The special purpose modules built at Philips are shown in Figure A-2.

The modules plug into a Digital Equipment H803 mounting panel which has 64 module connector blocks. The connector block has a 36-pin single slot socket, the back side of which is provided with wire wrap terminals (pins). The terminal arrangement of the connector block is shown in Figure A-3. The pin rows are

identified by letters A,...,V and the pin columns by numbers 1 and 2. The interconnection between modules are made on the back side of the mounting panel by wire wrapping.

The module layout as viewed from the wiring side of the mounting panel is shown in Figure A-4. The module locations are identified by row markings (letters A-B) and column markings (numbers 01 to 32). For instance, a module marked A-21 is located in the A row and is the 21st module from the left. The one directly below A-21 is marked B-21. A wired up mounting panel with the modules plugged in (up to 64 units) is referred to as the logic bin. Eight specially-built plug-in connector cards are used to interconnect the logic control circuitry of the bin with the rest of the system. The location of these cards in the bin is shown also in Figure A-4.

The module interconnections shown in the schematics are labeled according to the type of signals they carry. For instance, the designation CL-1 indicates a clock signal. Other lines carrying clock signals would be labeled CL-2, CL-3, etc. The schematic identifies the terminals of the mounting panel according to the connector block and the pin. For example, designation A-20-F2 identifies pin F2 on connector block 20 located in Row A.

### 1.3 Control Transfer Logic

During both modes of operation, either MANUAL or COMPUTER, the control circuitry in the logic bin controls all the locomotions of the instrument, e.g., goniometer  $2\theta$  motion, revolving the specimen holder ( $\emptyset$ ), the opening and closing x-ray shutter, etc.

The distinction between the two modes of operation is that directives to these control circuits are given either by an operator from the control panel or by a computer via the computer interface. The function of the control-transfer logic is to select the proper input to the instrument.

The control-transfer logic, also located in the logic bin, consists of a flip-flop, its associated gates, and the gates needed to switch the inputs to the instrument from either the control panel or the computer.

Part of the control-transfer logic, the flip-flop and the gates directly associated with it, is shown in Figure A-5. The gates which select the inputs to the control circuits of the instrument are shown in those drawings dealing with the individual instrument function controls.

The two outputs of the control-transfer flip-flop (4) buffered by gates 1 and 2 (module M627), control all of the input switching gates. Flip-flop 4 in a "reset" state (MAN output at 3.5 V and AUTO output at 0 V) directs the switching gates to accept inputs from the control panel and block those from the computer. In a "set" state (AUTO output at 3.5 V and MAN output at 0 V) flip-flop 4 directs these gates to accept computer generated inputs and block those from the control panel.

Flip-flop 4 is wired to assume a "reset" state (MANUAL control) when power is first turned on (not shown in Figure A-5). The flip-flop is also reset when the rocker switch on the control panel is pushed to MANUAL position. Setting the rocker switch to the MANUAL position will always reset the flip-flop and will



override any other command. However, when the rocker switch is pushed to the COMPUTER position, the computer is only alerted that a control-transfer is requested; a computer-generated command must then set the flip-flop in order to transfer the control to the computer. Computer-generated commands can also return the control to the MANUAL mode and then back again to the COMPUTER mode, provided the rocker switch remained in the COMPUTER position.

The control status of the instrument is displayed by the MANUAL and COMPUTER indicator lights on the control panel.

#### 1.4 Clock Pulse Generator

A crystal oscillator, located in the power supply/relay rack, is used as a master clock for the control system. The execution of all commands for the instrument is synchronized by this clock. The oscillator output (166.667 Hz square wave) is brought to the control-circuit bin (H803 panel) via connector card B-23-A1. The circuit shown in Figure A-6 produces microsecond pulses which are generated by the trailing edge of the square wave. Three outputs are provided to satisfy the loading requirements of the M-series logic modules.

#### 1.5 2 $\theta$ Control

The TWO THETA control determines the stepping rate, direction, and ON/OFF status of the stepping motor. The stepping motor controls the 2 $\theta$  dimension of the goniometer, where one step of 90° motor rotation corresponds to a 0.01 degree increment of 2 $\theta$ .

### 1.5.1 2 $\theta$ Drive

A motor controller (Stepcon-Controller 045-1P-17-65) located in the power supply/relay rack drives the stepping motor. The controller is provided with two inputs: one for stepping the motor in the CW (clockwise) direction and the other for stepping in the CCW (counterclockwise) direction. In the CW direction, the goniometer 2 $\theta$  angle is incremented, and in the CCW direction the 2 $\theta$  is decremented. The logic diagrams indicate the drive direction of increased 2 $\theta$  angle as FWD (forward) and that of decreased 2 $\theta$  as REV (reverse).

Figure A-7 is the logic diagram of the control circuit for delivering the input pulses to the motor controller. Gate 7 controls the input of the pulses to the motor controller, as dictated by the 2 $\theta$  Start/Stop control. Gates 3 and 4, respectively, channel the pulses to the appropriate motor-controller inputs for achieving a FWD or REV 2 $\theta$  drive, as directed by the 2 $\theta$  Forward/Reverse Control. The pulse driver for each line amplifies the +3.5 volt logic level of the pulse to 24 Vdc.

When the goniometer reaches either end of the 2 $\theta$  travel, a micro-switch located at the end is closed. This opens the corresponding line to the motor controller, thereby preventing further motor advancement. Depressing the appropriate button (FWD or REV) will advance the motor in the opposite direction. An indicator lamp (MECH LIMIT) on the control panel is lit when either of the above limit switches is closed.

### 1.5.2 2 $\theta$ Rate Scaler

The stepping rate of the motor is controlled by the pulse rate applied to the motor controller. This pulse rate is obtained by scaling down the frequency of the crystal oscillator.

Stepping rates were selected to obtain  $2\theta$  speeds of 50, 5, 2, 1, 0.5, 0.2, 0.1 degrees/min. The top speed of  $50^\circ/\text{min}$  is used for slewing. These  $2\theta$  speeds correlate with the speeds of the strip-chart recorder which are selectable in 5,2,1 ratios.

The logic diagram for controlling the  $2\theta$  stepping rate is shown in Figure A-8. The master clock rate of 10,000 pulses/min is scaled down by the dividers indicated in the blocks. The details of the scaler circuits for the  $\div 10$ ,  $\div 2$  and  $\div 5$  are shown in Figure A-9 and A-10 respectively. The  $\div 2$  scaler consists of a single J-K flip-flop. The gates surrounding the scaler circuits control the amount of scaling carried out as dictated by the  $2\theta$  Scaler Control. The scaled-down clock frequency is then applied to a pulse shaper (M302) which generates the 15  $\mu\text{sec}$  pulses in accordance with the applied input frequency.

### 1.5.3 $2\theta$ Scaler Control

The logic diagrams of the  $2\theta$  Scaler Control are shown in Figures A-11 and A-12. Figure A-11 shows the flip-flops and gates that are needed for selecting the input commands. The commands come either from the switches on the control panel or from the computer interface, as determined by the AUTO and MAN lines. The gates of the M117 module encode the push-button switch commands to set the proper control flip-flops.

Figure A-12 shows the decoder of the scaler control. This decoder controls the gates of Figure A-8 which, in turn, control the stepping rate of the  $2\theta$  drive. The selected stepping rate is displayed by an indicator light on the control panel.

#### 1.5.4 2 $\theta$ START/STOP Control

The logic diagram of the 2 $\theta$  START/STOP control is shown in Figure A-13. A control flip-flop operates the start/stop gate (Figure A-7) of the 2 $\theta$  drive. The state of this flip-flop is also displayed by the indicator lights on the control panel. The gates directly in front of the flip-flop select the source of the two command inputs. Gate 4 "OR's" the stop command to be issued either by the stop switch or by the coincidence circuit (see Par. 1.5.6). The filters in the start and stop lines protect against line transients and also suppress the effects of switch bouncing.

#### 1.5.5 2 $\theta$ FORWARD/REVERSE Control

The 2 $\theta$  FORWARD/REVERSE Control is shown in Figure A-14. The flip-flop controls the FWD and REV gates of the 2 $\theta$  drive circuit (Figure A-7). The state of the flip-flop is also displayed on the control panel. The commands to this flip-flop are similar to those of the 2 $\theta$  START/STOP control circuit.

#### 1.5.6 Coincidence Control

The stepping motor is stopped when a coincidence is established between the 2 $\theta$  shaft encoder reading and the setting of either of the two thumb-wheel switches. Figures A-15 to A-19 inclusive show the logic circuitry for the Right Limit (R.L.) thumb-wheel switch. Figures A-20 to A-24 inclusive show the corresponding circuitry for the Left Limit (L.L.) thumb-wheel switch. Figure A-25 shows the comparison logic for both thumb-wheel switches, and Figure A-26 shows the "Halt on Coincidence" control circuitry.

## 1.6 Ø Control

The  $\phi$  parameter is associated with the rotation of the specimen holder about its own axis. Control is provided for starting and stopping the  $\phi$ -motor and for selecting its speed (FAST or SLOW). The logic diagram of the  $\phi$  control is shown in Figure A-27. On the input side, the operation of the control circuit is identical to the  $2\theta$  control described previously. On the output side, the control flip-flops (through the L/R drivers) operate relays (located in the power supply/relay rack) which in turn control the  $\phi$  motor. The START/STOP control switches ac power to the motor, and the speed control selects the appropriate motor tap.

## 1.7 Strip Chart Recorder Control

The Moseley strip-chart recorder can be remotely operated, i.e., the pen lift (UP/DOWN), the chart drive (ON/OFF), and the event marker pen. Remote control is possible only when the front panel pen lift and chart drive switch are in the off position. All control wires are brought out to a connector strip located in the rear of the recorder. Grounding the appropriate terminal activates the corresponding recorder function. This is achieved by closing and opening relay contacts. The logic diagram for operating the pen lift and the chart drive relays is shown in Figure A-28.

The control logic for operating the event-marker pen is somewhat complex because the same marker pen is used to indicate two separate events:  $2\theta$  degree marker and  $\phi$  revolution marker. Although the event marker is used in this dual role in the diffractometer only, the control circuits for both instruments were made identical so that the logic bins could be readily interchanged.

Normally, the degree-marker logic causes the marker pen to jump from one level to another on every 0.5 degree of  $2\theta$  movement. However, when the specimen platform is rotated, one complete revolution is indicated by a level change of the marker pen followed by an immediate return to its previous setting. Note that the revolution marking function is superimposed upon the  $2\theta$  degree marking function. The logic diagram for driving the marker pen is shown in Figure A-29.

While the  $2\theta$  degree indicator is always active, an option is provided for enabling or disabling the  $\emptyset$  revolution indication. The logic diagram for ON/OFF control of the  $\emptyset$  revolution marker is shown in Figure A-30.

### 1.8 Shutter Control

The Philips PW-1130 x-ray generator is provided with remote control for opening and closing x-ray shutters on the four sides of the x-ray tube tower by means of switches located on the generator's control panel. (See PW-1130 instruction manual.) A tube tower equipped with such shutters is used only in the diffractometer.

The circuit in the x-ray generator which controls the operation of the shutter currently facing the diffractometer was modified so that this shutter can also be remotely opened and closed by the logic control circuits. The selector switch on the generator's control panel must be in the 0 position to enable the remote control from the logic bin; any other setting of this switch will override the commands from the logic circuits. The logic diagram for operating this shutter is shown in Figure A-31. The modification made in the x-ray generator circuits are shown in the PW-1130 Instruction Manual.

## 2. POWER SUPPLY/RELAY RACK

The layout of the components located in power supply/relay rack is shown in Figure A-32. Three cables link the circuits of this rack with the rest of the control system. The connector pin assignments for these cable connectors are listed in Appendix B. The schematic diagram of the BCD to 7-segment decoder is shown in Figure A-33. The six relays are mounted on a separate chassis, and the relay wiring diagrams are shown in Figures A-34 to A-37.

Consult the manufacturer's specifications and diagrams for the power supplies, the crystal oscillator, and the stepping-motor controller.

## 3. CONTROL PANEL

The control panel (Figure 14) is a self-contained package remotely located from the electronics cabinet and is linked to the control circuits via three interconnecting cables. The illuminated push buttons, the indicator lights and the rocker switch are identified by unit numbers shown in Figure A-38. The schematic diagram of the control panel is shown in Figure A-39. The use of unit numbers simplifies the identification of the panel elements. The illuminated Dialco push button, consisting of an indicator light and a momentary switch, is assigned one unit number because it is one assembly, although the switch and the lamp are shown in separate places on the schematic diagram.

The dotted line linking the inverted open arrows represents a connector; the connector number is shown at one end of the line.

The numbers under the inverted arrows identify the contacts of the connector. An inverted arrow designates a socket, and an arrow designates a pin. The details of the various units which are mounted on the panel are shown schematically on the bottom of Figure A-39.

#### 4. PATCH PANEL

The patch panel, mounted on the inside of the electronics cabinet door, has 8 rows of Cinch-Jones barrier terminals with 40 terminals per barrier strip. Mounted on the bottom of the panel are 6 chassis connectors which mate with the system interconnecting cables. All wires from the control circuits inside the cabinet are routed through the patch panel to these six connectors. There is also a rectangular cut-out in the door which provides passage for those cables which do not terminate at this panel. The patch panel is shown schematically in Figures A-40 and A-41.

The terminals of the barrier strip are numbered consecutively from left to right, and the rows of barrier strip are marked alphabetically from A to H. In the schematic diagram, the terminals are represented by boxes; the numbers inside each box list the pin numbers of the connectors to which the wires are routed. Connector numbers are shown both above and below the boxes. The rest of the markings on the schematic diagrams help to identify each wire which is brought out to the barrier strip. Each strip routes wires which belong to the same functional group. These function groups are identified in the diagram by the labels appearing on the left of the alphabetical row marks. A further subdivision of the wires within each group is identified in the diagram by the labels appearing above a corresponding group of boxes. Finally, the labels shown in the center of the



boxes identify each individual wire. For example, barrier strip row E routes all the wires which belong to the shaft encoder. The wires belonging to the first digit (LSD) are routed by the terminal numbers 1 through 8 inclusive. The corresponding labels appear in Figure A-40 to the left of row E and also above the first eight boxes of row E. Finally, each individual wire is identified by the label in the center of the box. For both instruments, the diffractometer and the x-ray spectrograph, the patch panel wiring is the same except for a few exceptions which are noted by asterisks in the diagram.

#### 5. SYSTEM INTERCONNECTION

Figure A-42 shows schematically the interconnection of the various parts of the instrument. Cables numbered 1-3 link the control panel to the electronic control circuits. Cable #1 carries all the command signals from the push-button switches to the control circuits, Cable #2 interconnects the thumb-wheel switches with the control logic and Cable #3 carries the display signals to the indicator lights.

Cable #4 goes to the x-ray generator and carries the commands for operating the x-ray shutter, for interconnecting the x-ray generator to the emergency OFF circuit, and for indicating that the x-ray generator is ON.

Cables #5 and #6 go to the glove box. Cable #5 carries power for driving the motors located inside the glove box and cable #6 has all the logic signals (closure status, shaft encoder reading, etc), from the glove box to the logic control circuits.

The pin assignments for the above connectors are given in Appendix B.

Figure 42 also shows the coaxial cables which interconnect the detectors located in the glove box with the Ortec signal processing circuits located in the electronics cabinet.

#### 6. GONIOMETER WIRING

The wiring diagram of the goniometer microswitches,  $2\theta$  motor, and the  $\phi$  motor are shown in Figures A-43 and A-44 for the diffractometer and the x-ray spectrograph, respectively.

#### 7. POWER DISTRIBUTION

The power distribution diagram for the components located in the electronics cabinet is shown in Figure A-45. A main power ON/OFF switch for the cabinet is located on the lower front panel. All of the components shown in the diagram, except for the fan, have also their own power on/off switches.

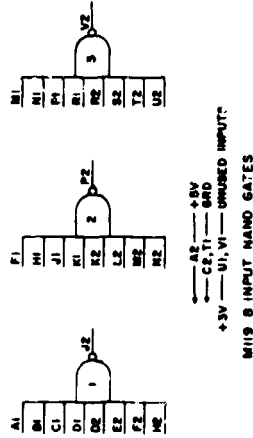
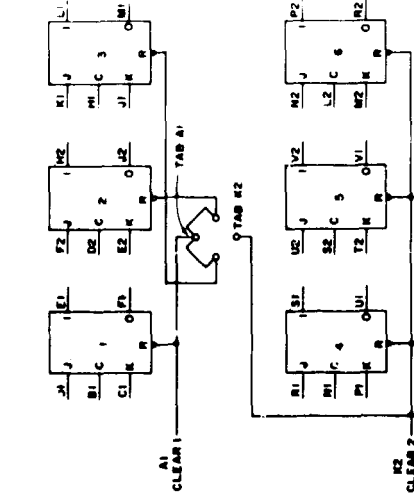
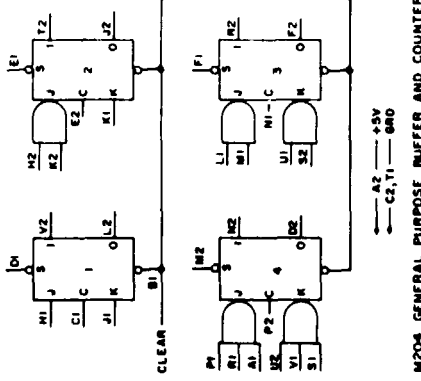
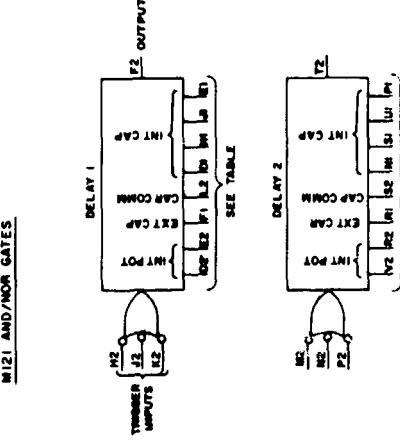
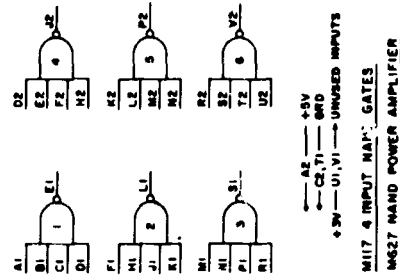
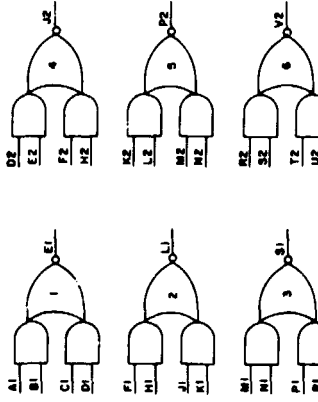
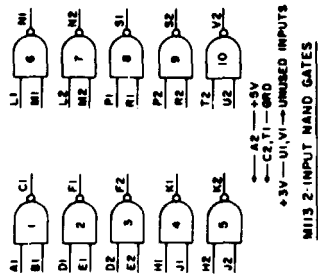
The main power ON/OFF switch for the electronics cabinet must be ON and the control circuits energized when the power to the x-ray high voltage generator is turned on, because of the interlock that exists between the logic control circuitry and the PW-1130 generator.

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A17	3rd Digit	
A18	4th Digit	
A19	5th Digit (MSD)	

A20	1st Digit (LSD)	}	Coincidence Circuit for
A21	2nd Digit		Comparing a Digit of L.L.
A22	3rd Digit		Thumbwheel switch with a
A23	4th Digit		corresponding digit of the
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- A43 Goniometer Wiring - Diffractometer
- A44 Goniometer Wiring - Spectrograph
- A45 Power Distribution



Interconnection Required	Delay 2
None	None
D1 → D2	N1 → S2
H1 → H2	O1 → S2
J1 → J2	U1 → S2
K1 → K2	V1 → S2
L1 → L2	W1 → S2
M1 → M2	X1 → S2
N1 → N2	Y1 → S2
O1 → O2	Z1 → S2
P1 → P2	
Q1 → Q2	
R1 → R2	
S1 → S2	
T1 → T2	
U1 → U2	
V1 → V2	
W1 → W2	
X1 → X2	
Y1 → Y2	
Z1 → Z2	

TABLE

Figure A-1

Digital Equipment's M-Series Modules

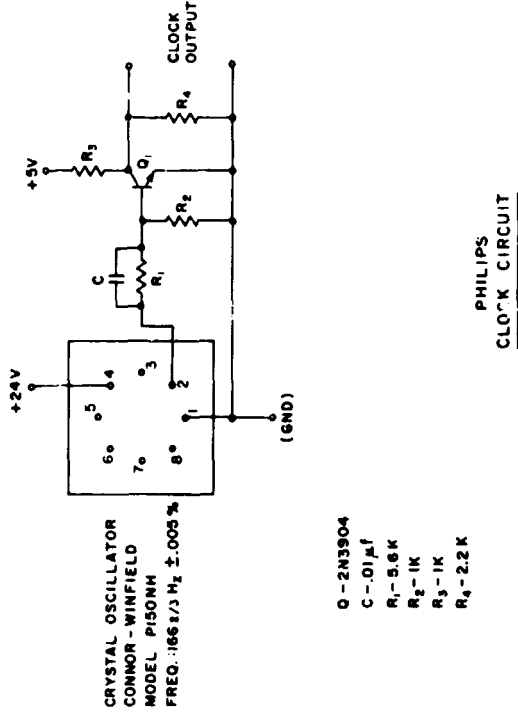
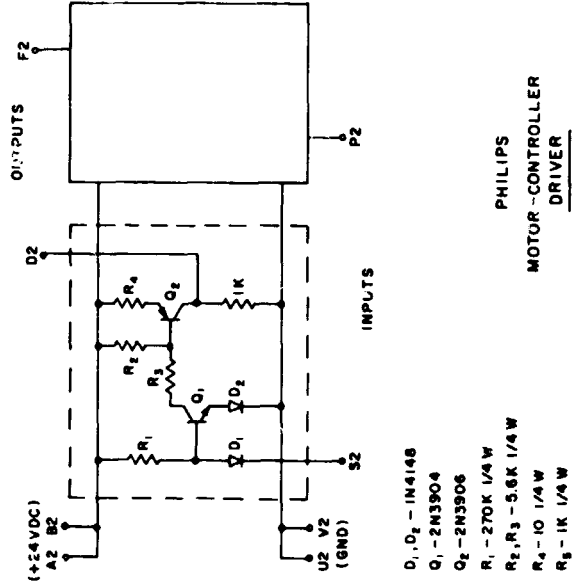
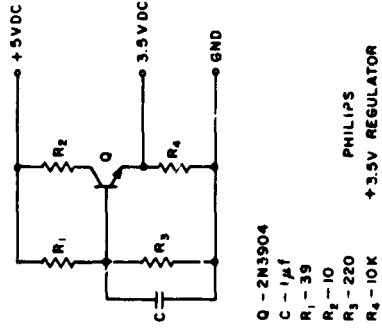
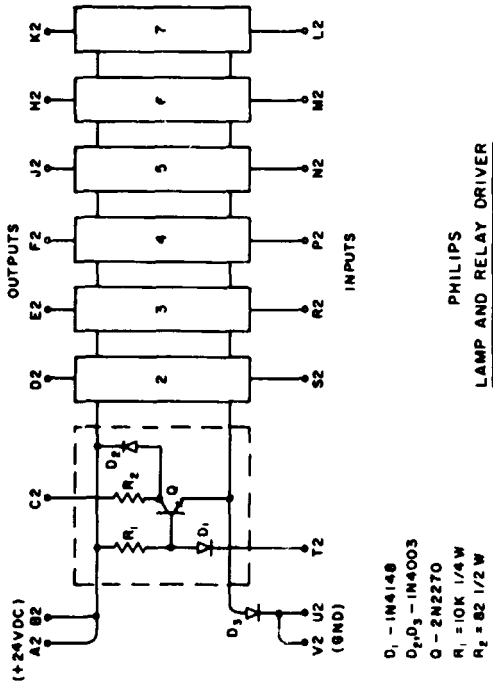


Figure A-2  
Special Purpose Philips Modules

A1	A2
B1	B2
C1	C2
D1	D2
E1	E2
F1	F2
H1	H2
J1	J2
K1	K2
L1	L2
M1	M2
N1	N2
P1	P2
R1	R2
S1	S2
T1	T2
U1	U2
V1	V2

Figure A-3

Connector-Block Pin Arrangement



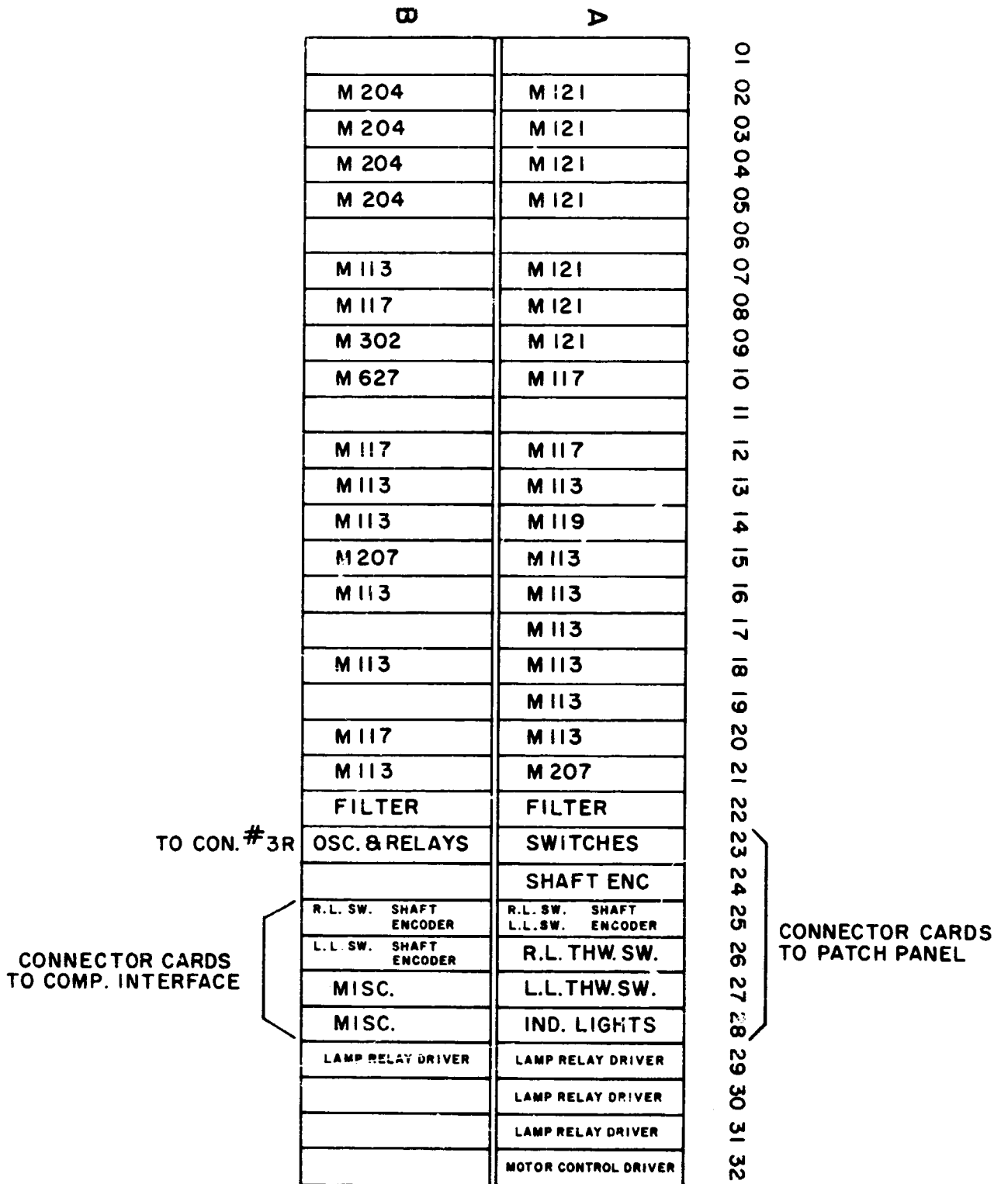


Figure A-4

Bin Arrangement

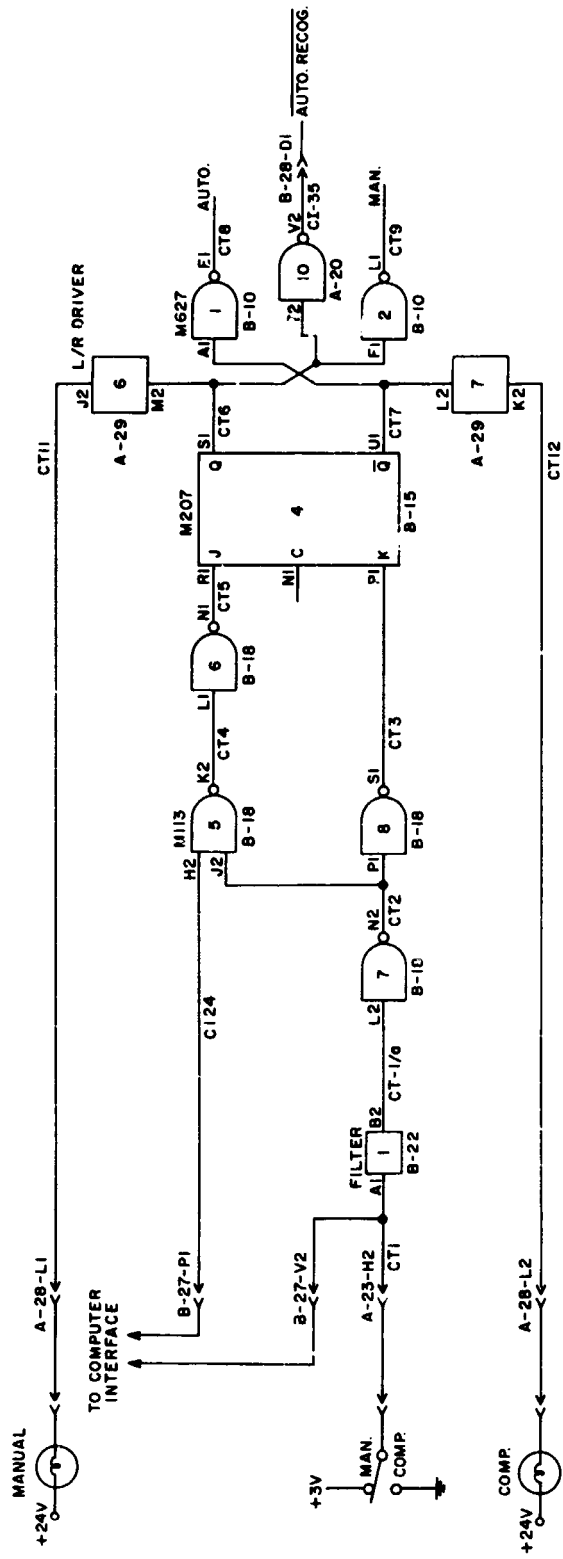


Figure A-5  
Control Transfer

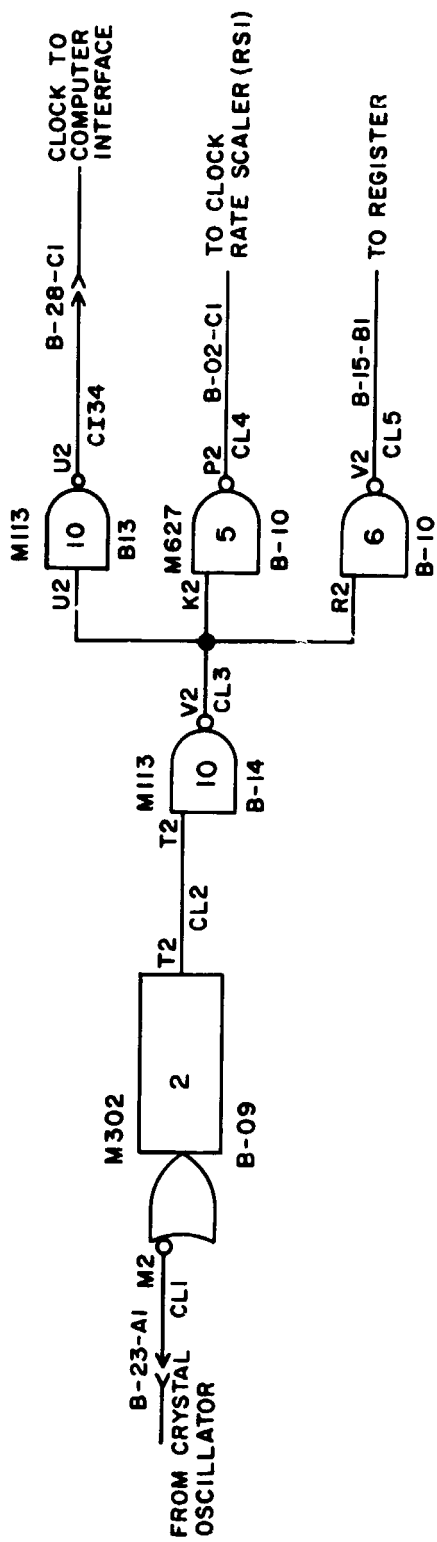


Figure A-6  
Clock-Pulse Generator



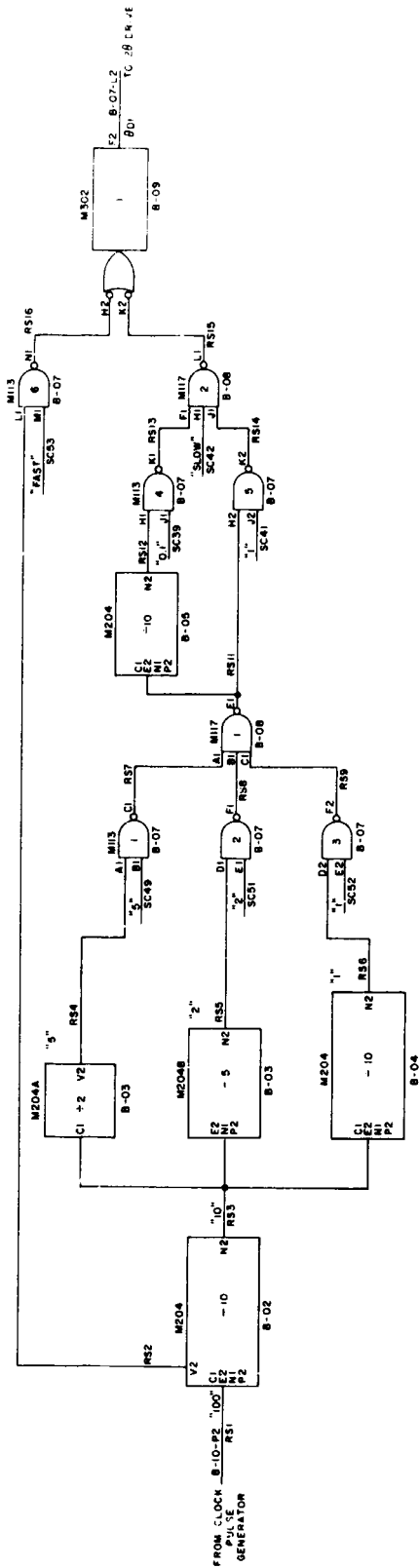


Figure A-8  
20 Rate Scaler

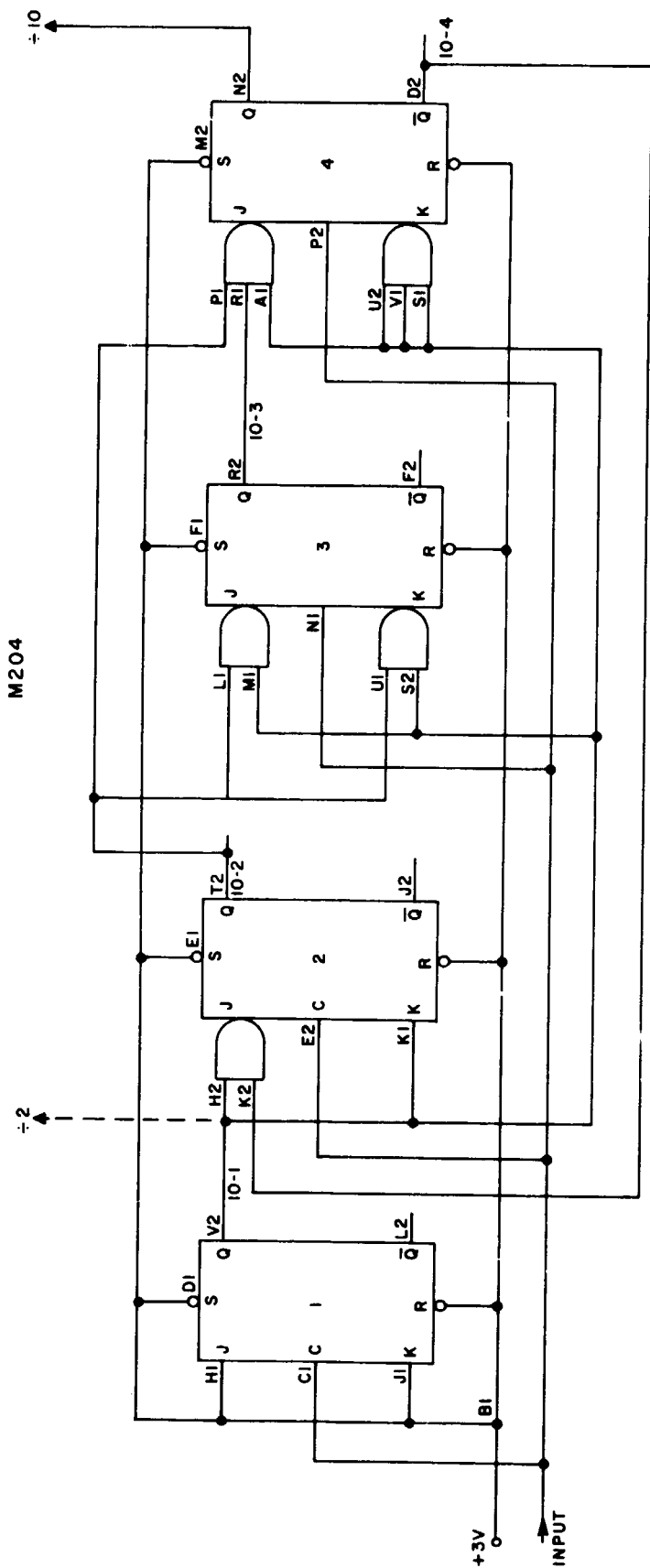


Figure A-9

10 Scaler

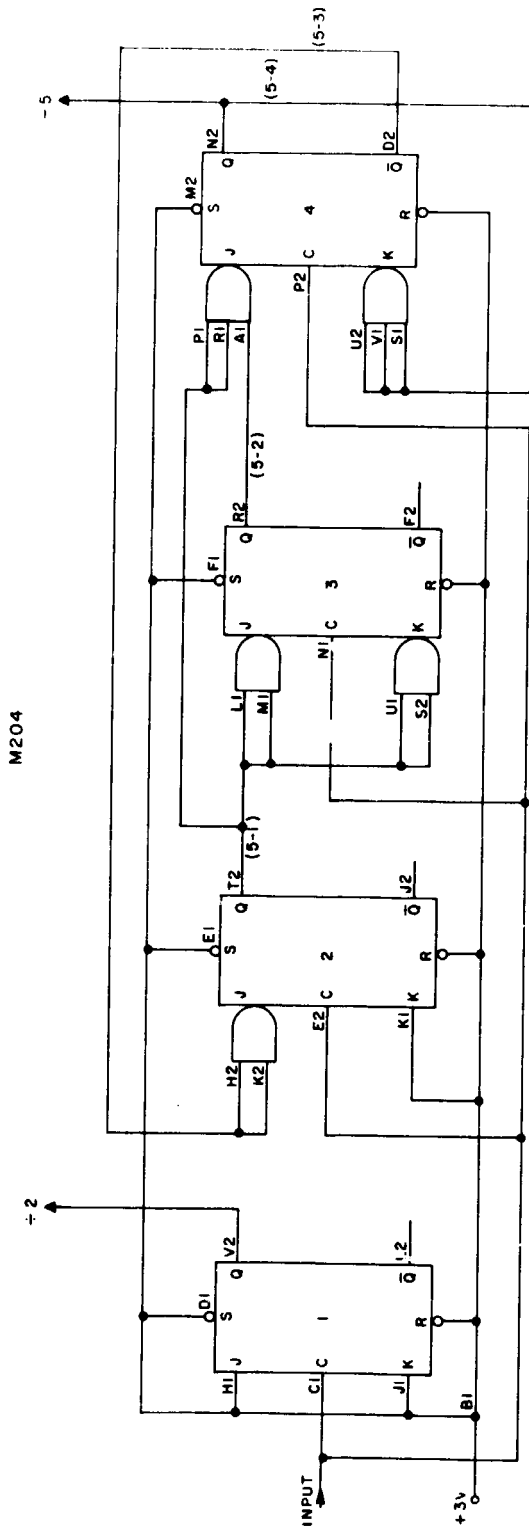


Figure A-10

2, 5 Scaler

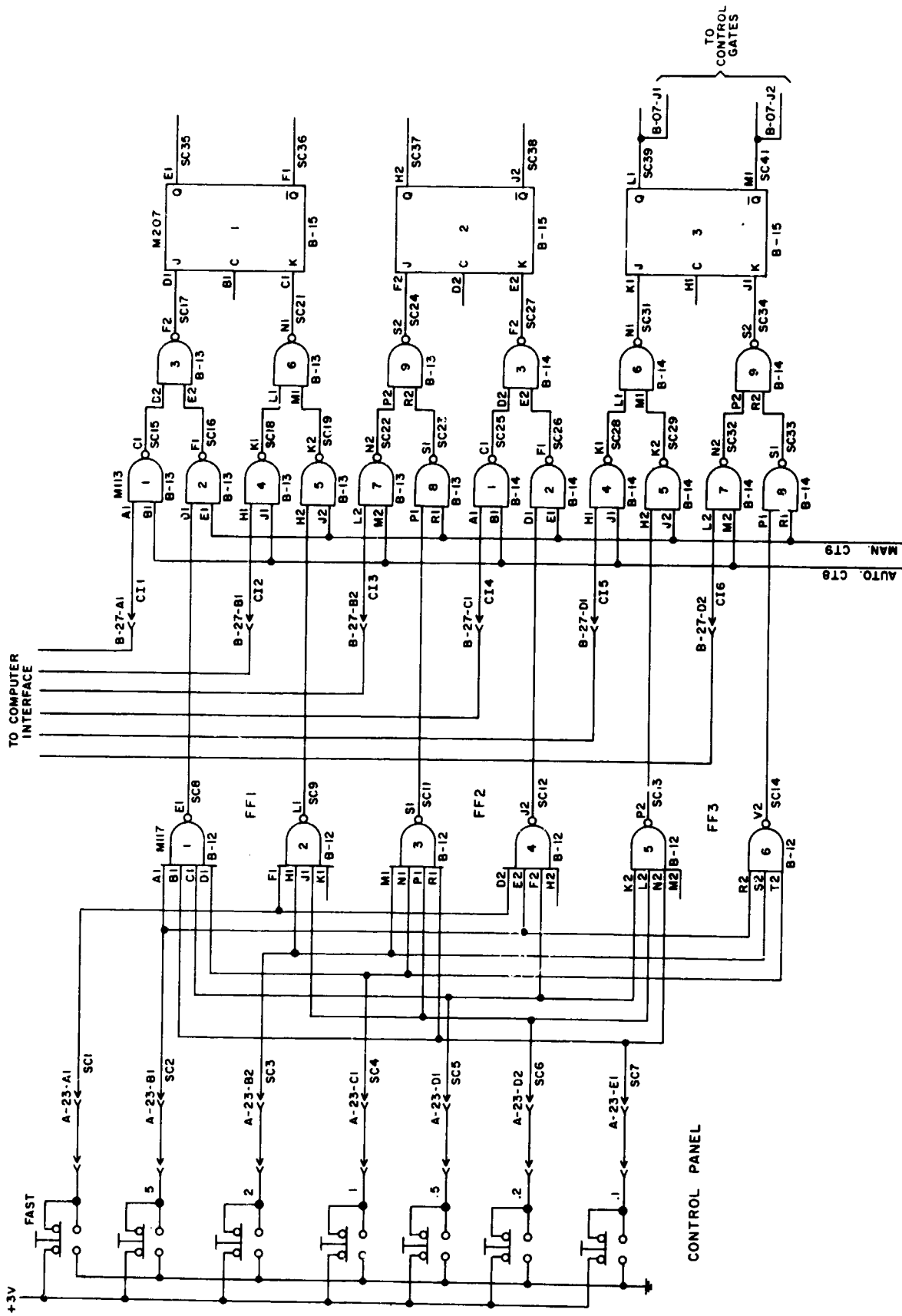


Figure A-11

20 Scaler Control





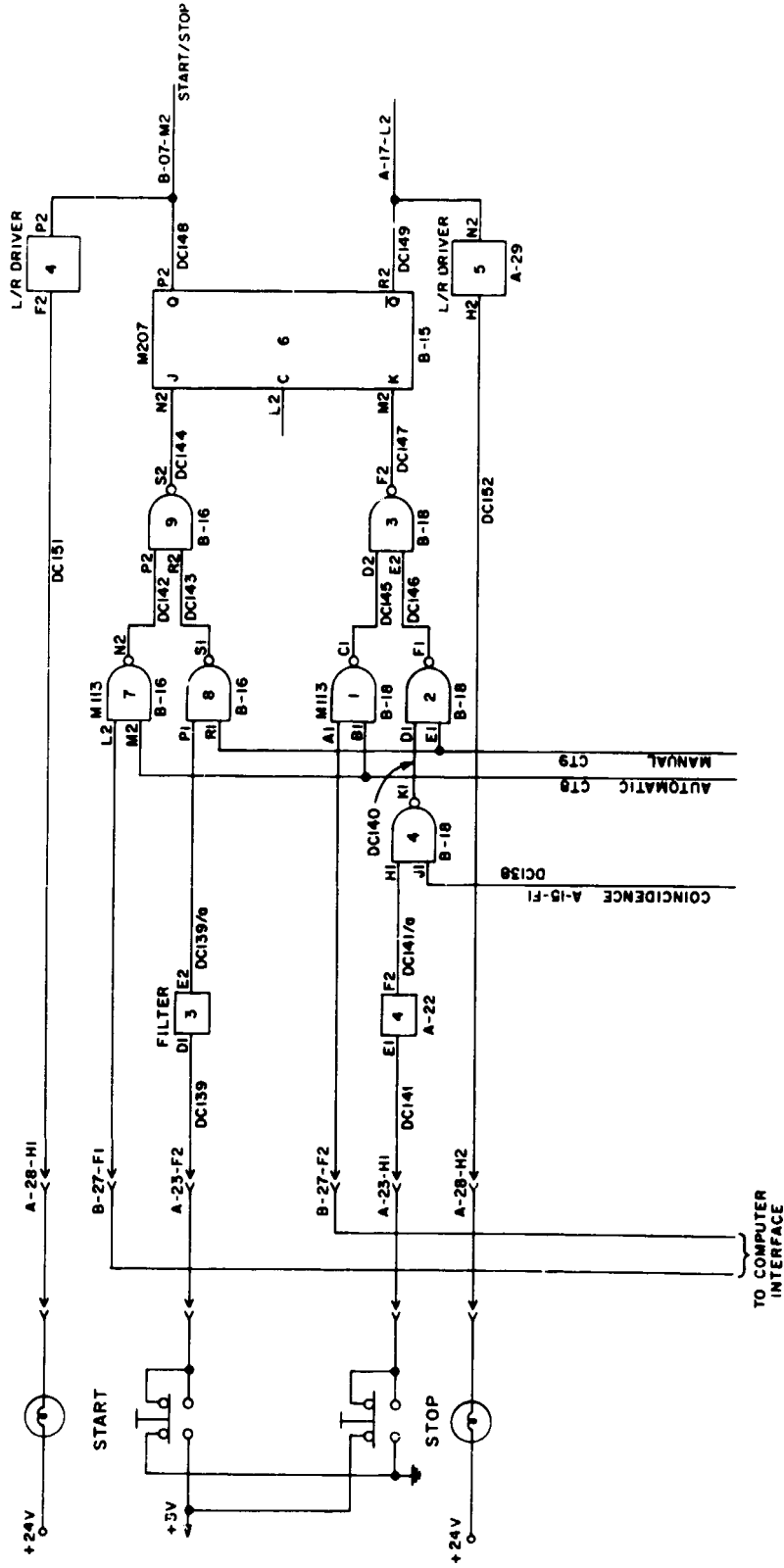


Figure A-13

20 START/STOP Control

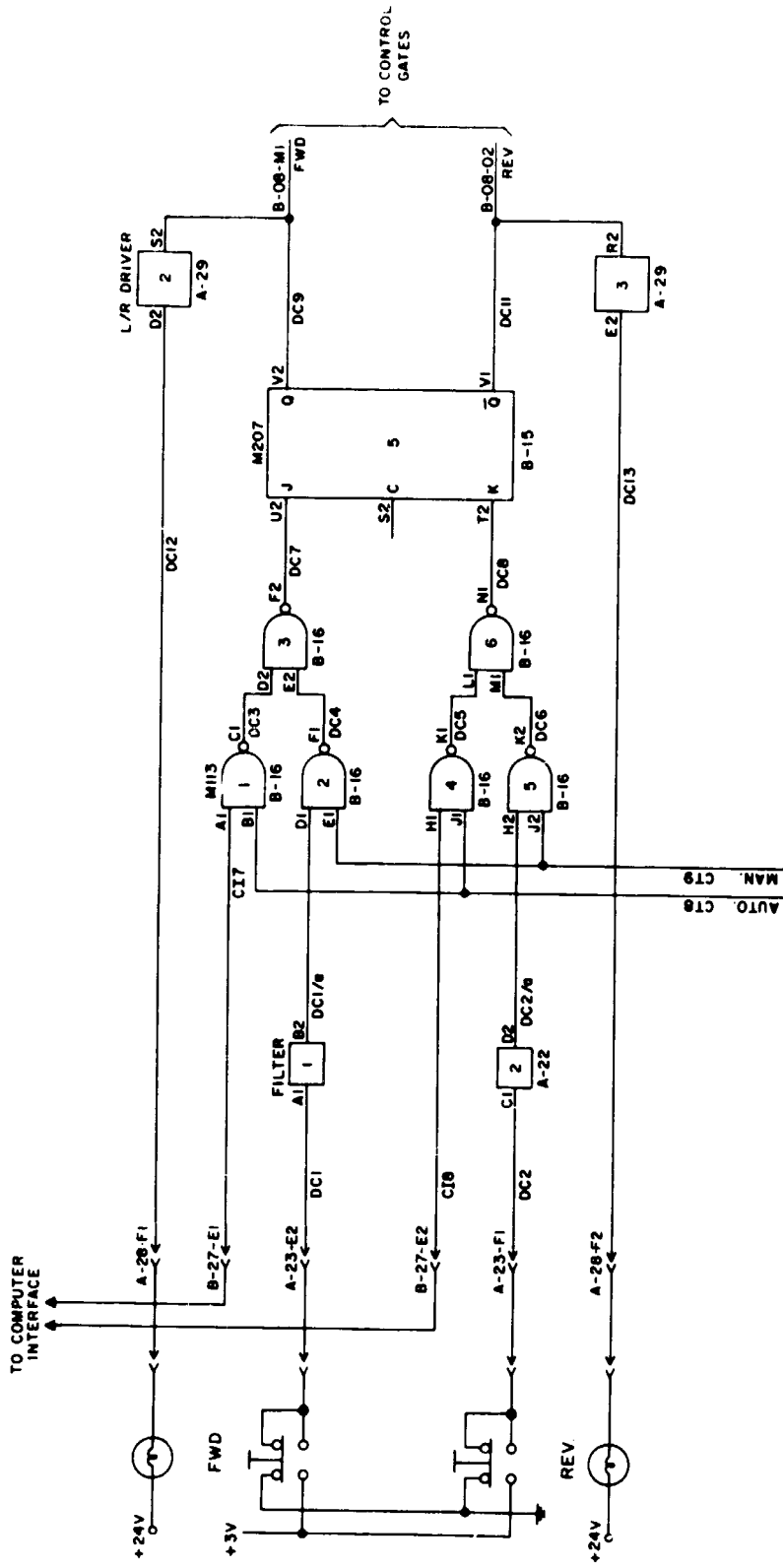


Figure A-14  
20 FORWARD/REVERSE Control

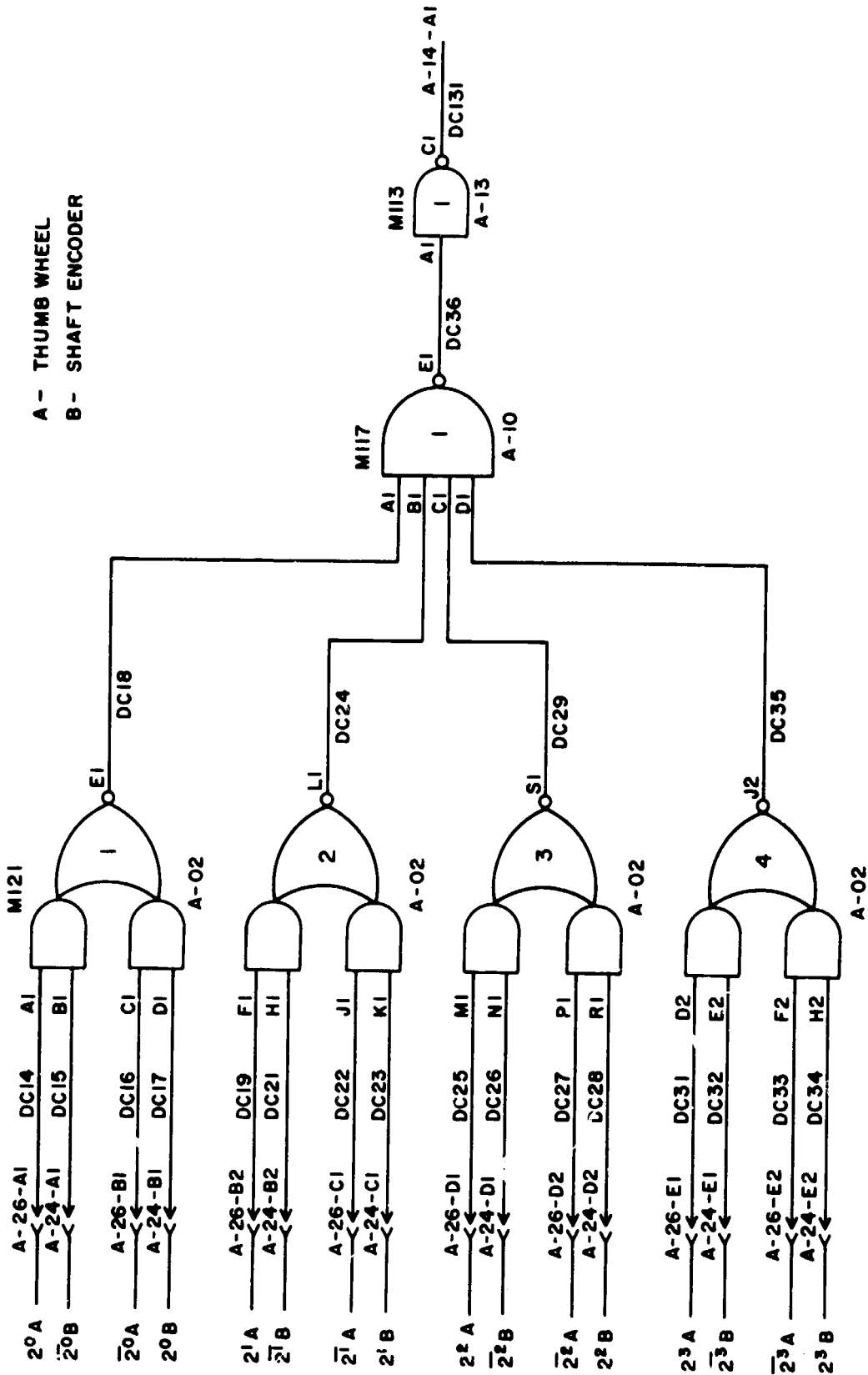


Figure A-15  
1ST DIGIT R.L. SWITCH

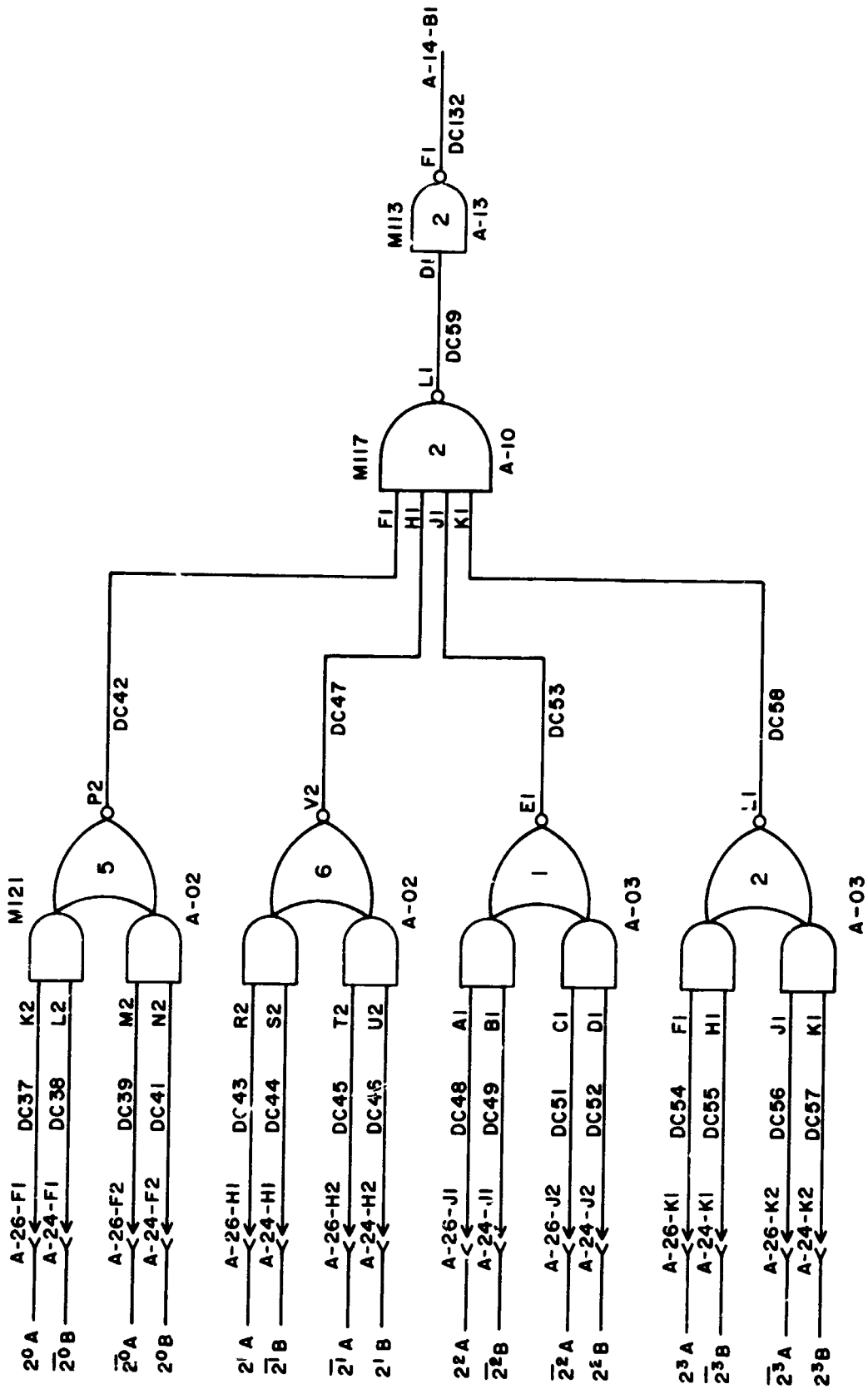


Figure A-16

2ND DIGIT R.L. SWITCH

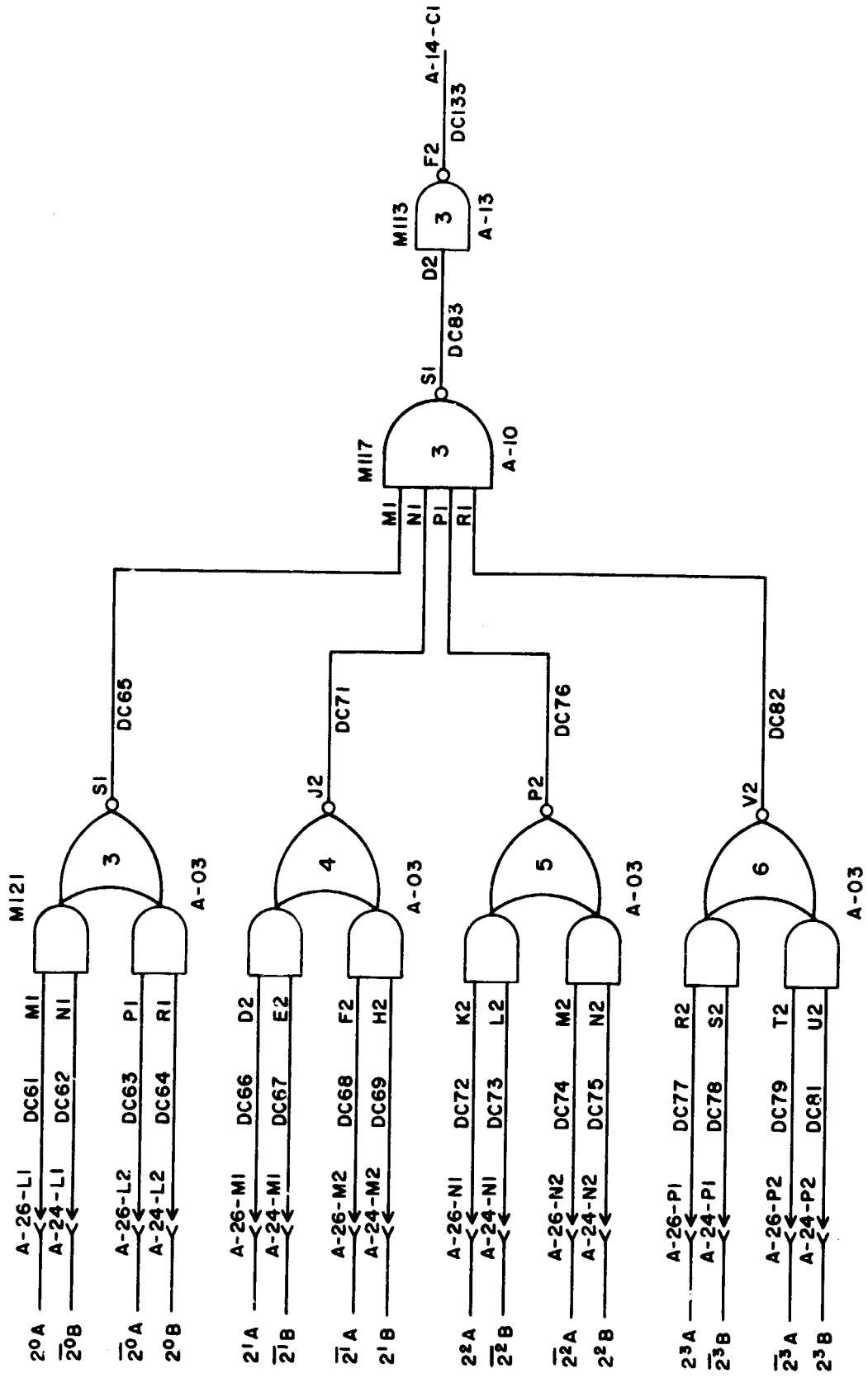


Figure A-17

3RD DIGIT R.L. SWITCH

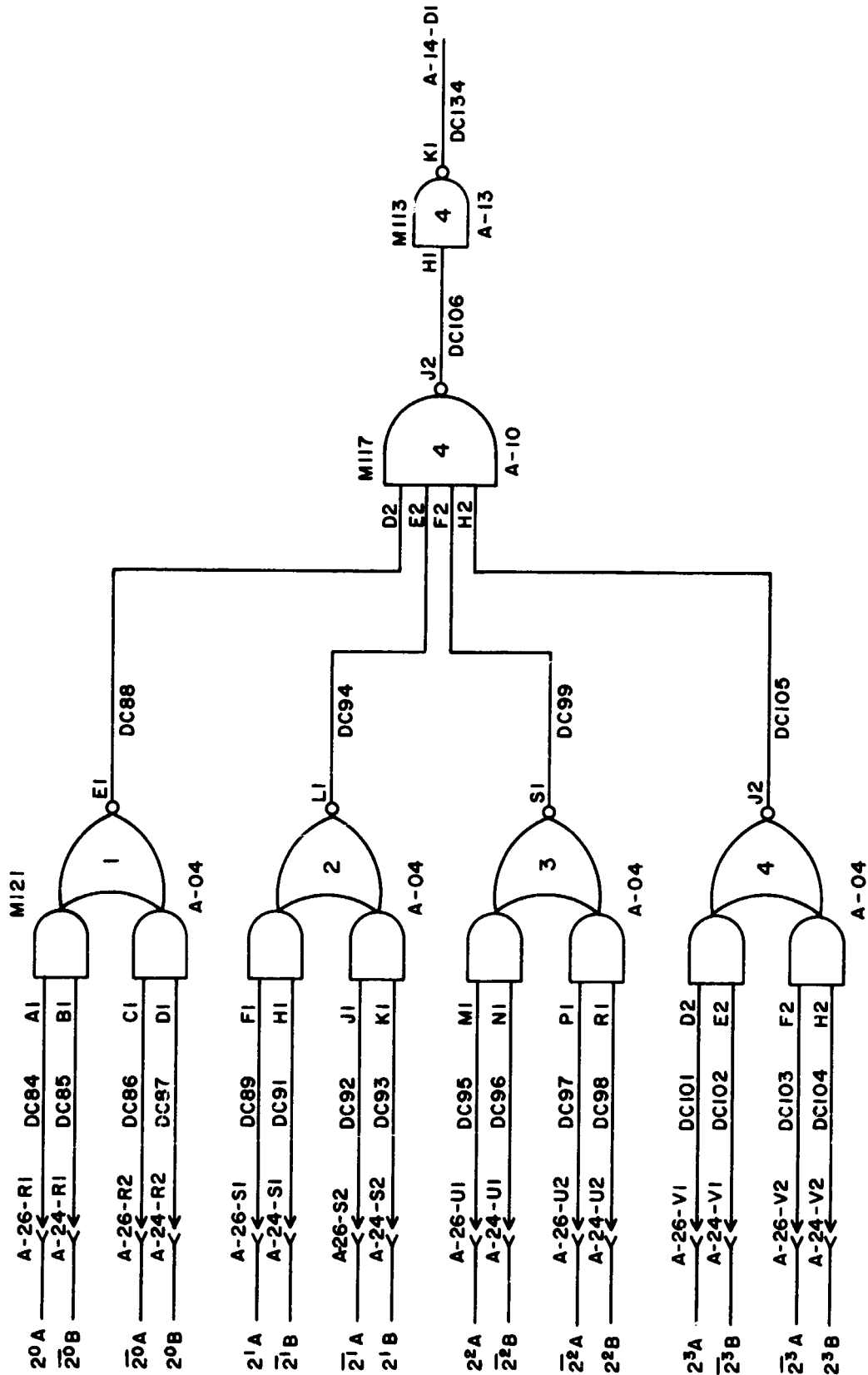


Figure A-18  
4TH DIGIT R.L. SWITCH

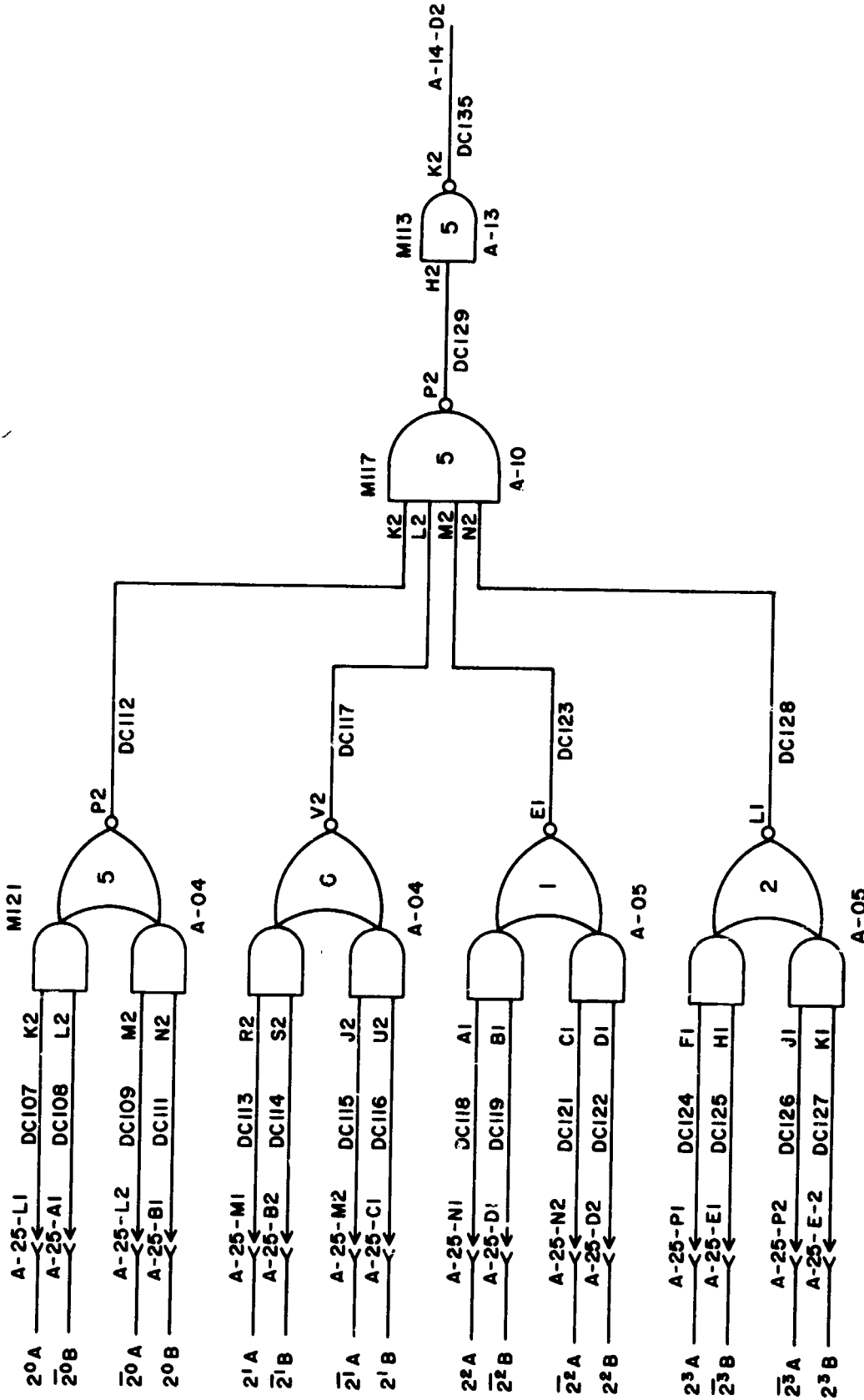


Figure A-19

5TH DIGIT R.L. SWITCH



A - THUMB WHEEL  
 B - SHAFT ENCODER

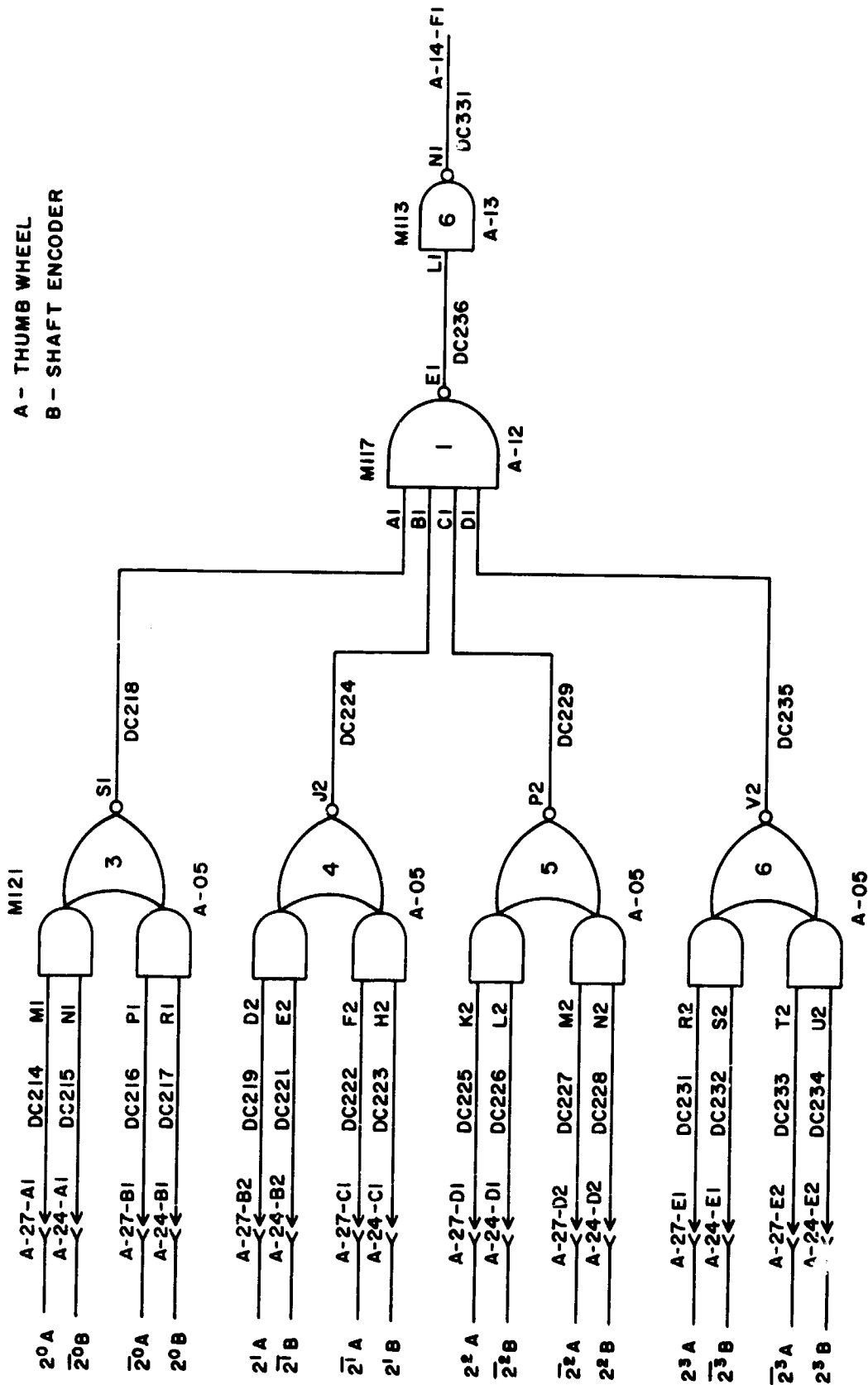


Figure A-20  
 1st DIGIT L.L. SWITCH

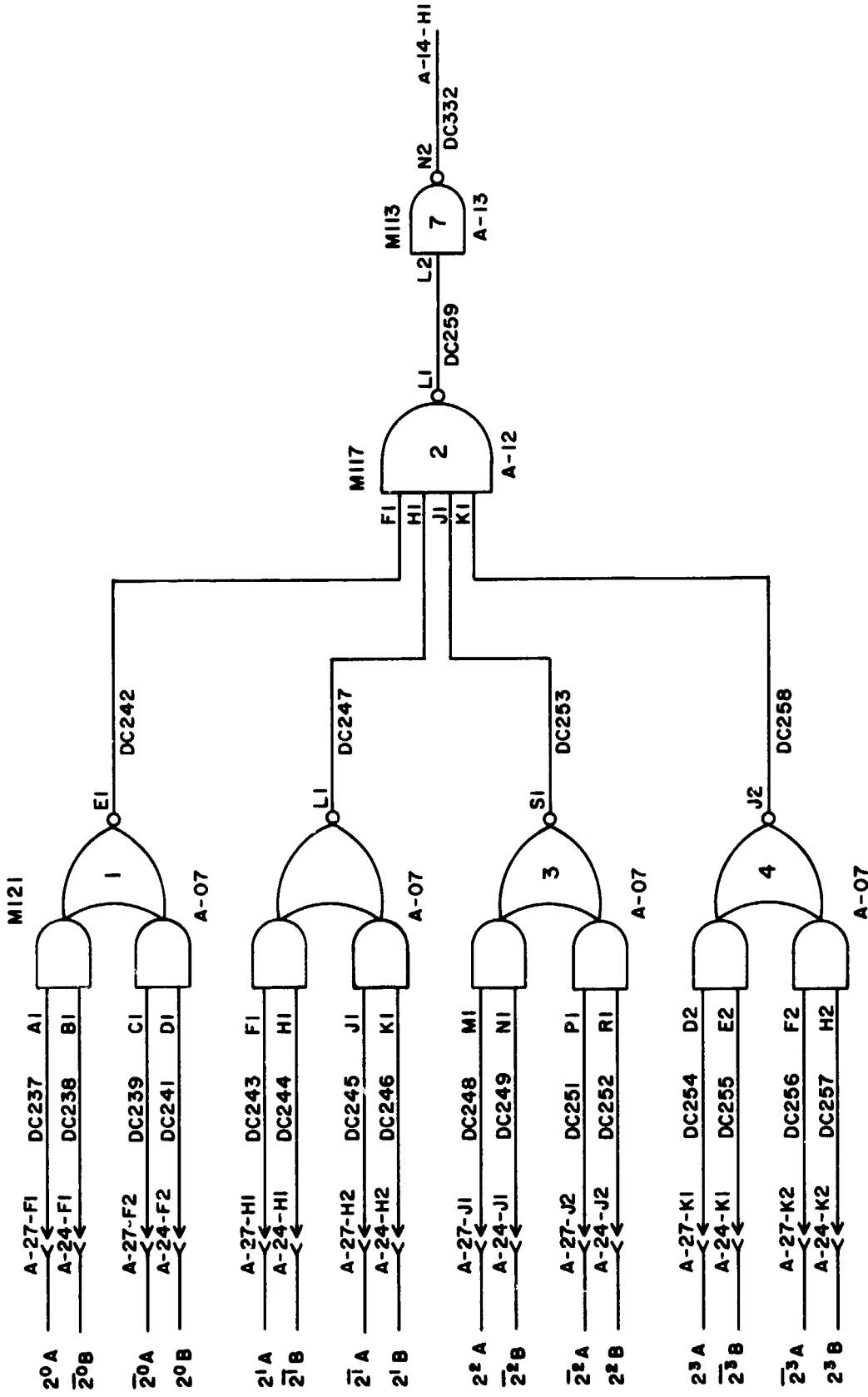


Figure A-21

2ND DIGIT L.L. SWITCH

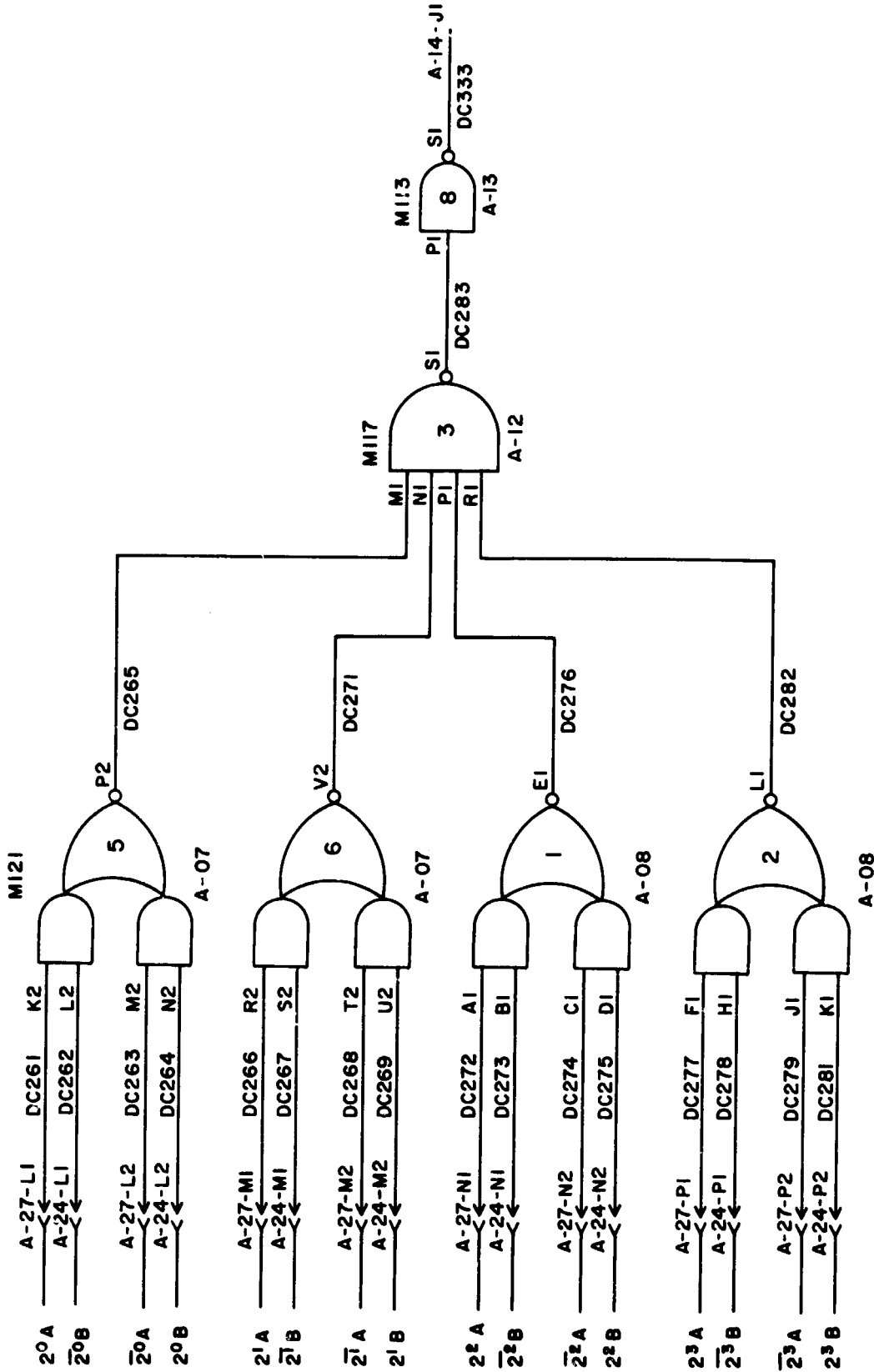


Figure A-22

3RD DIGIT L.L. SWITCH

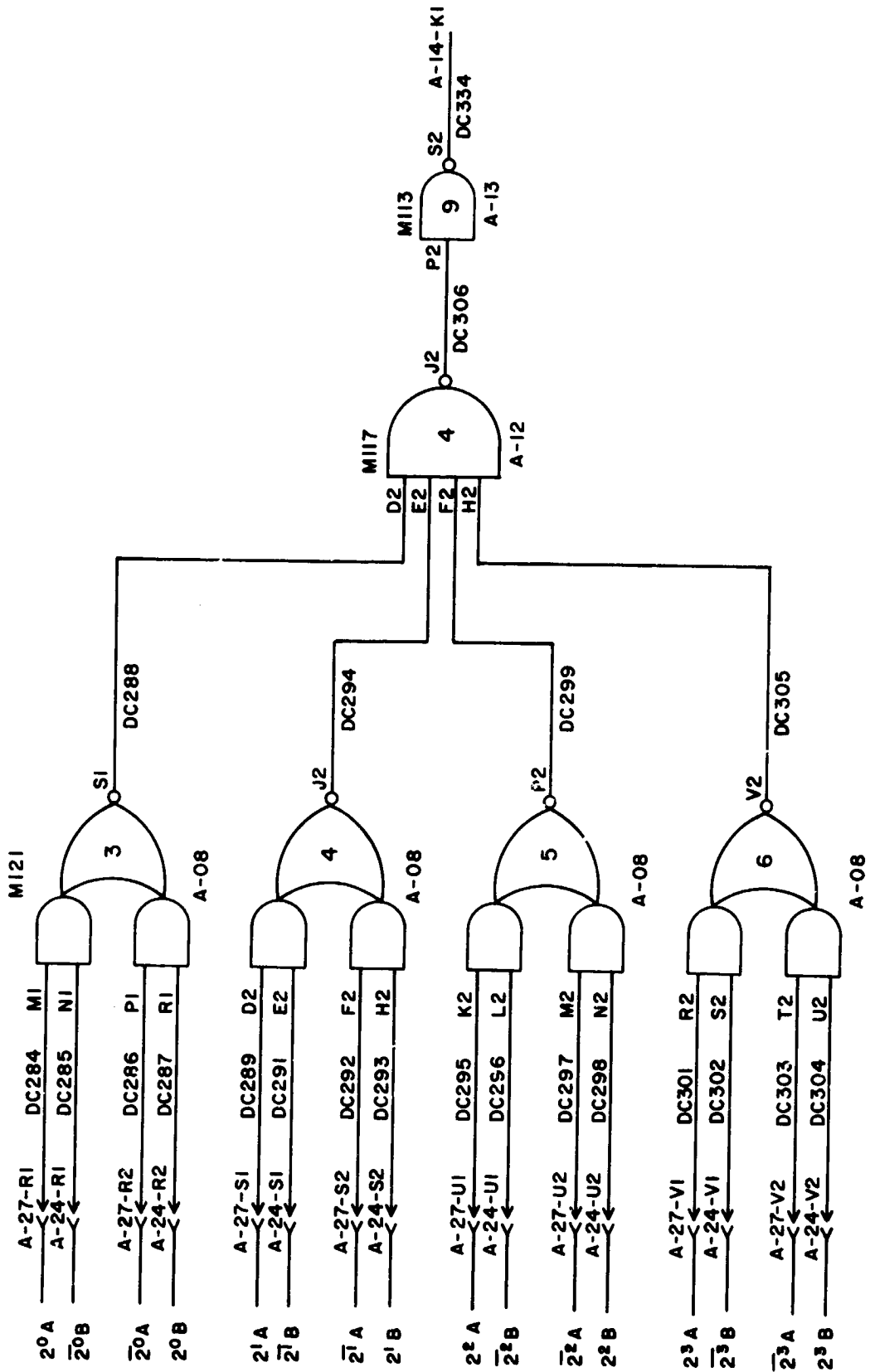


Figure A-23  
4TH DIGIT L.L. SWITCH

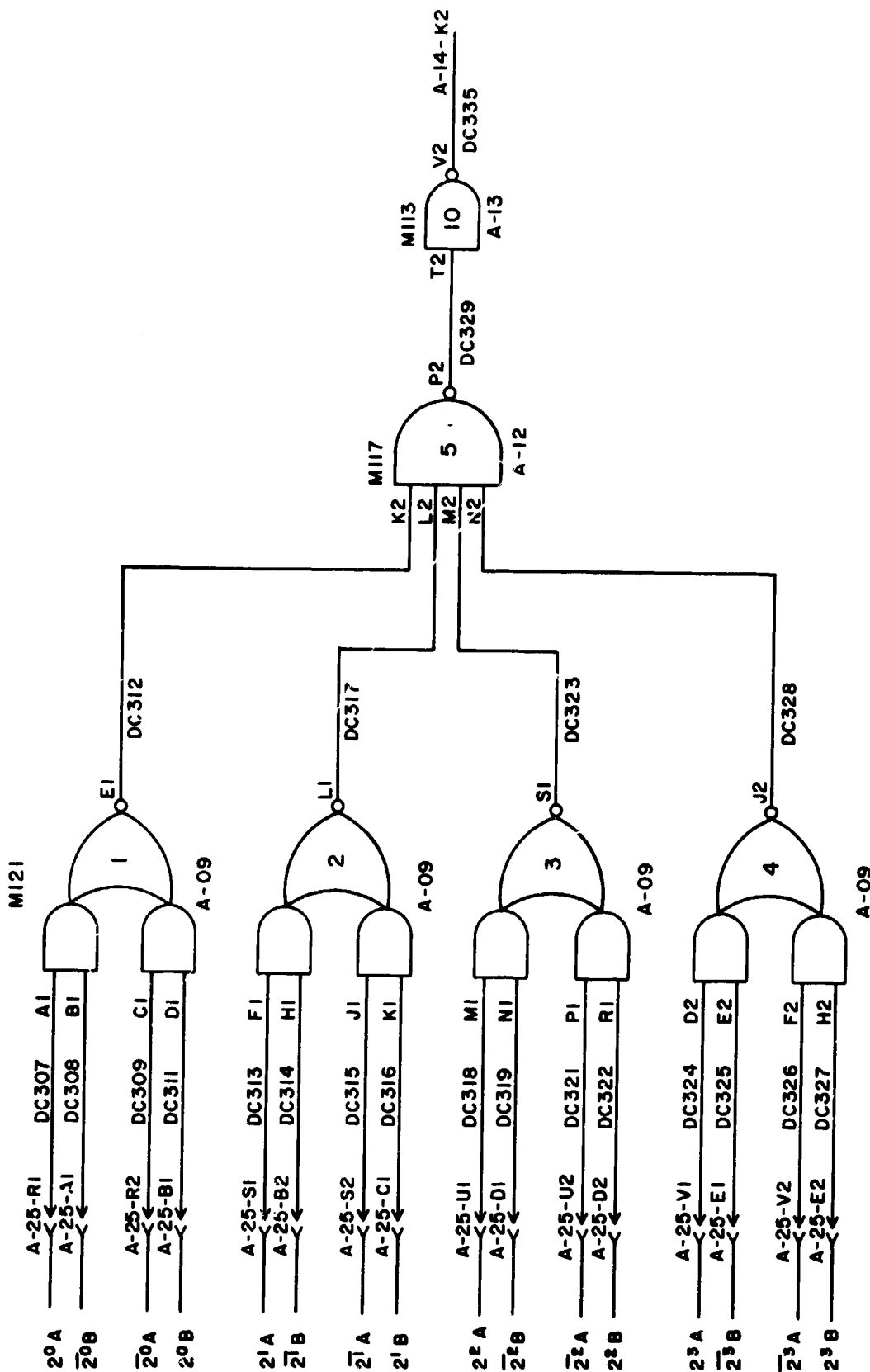
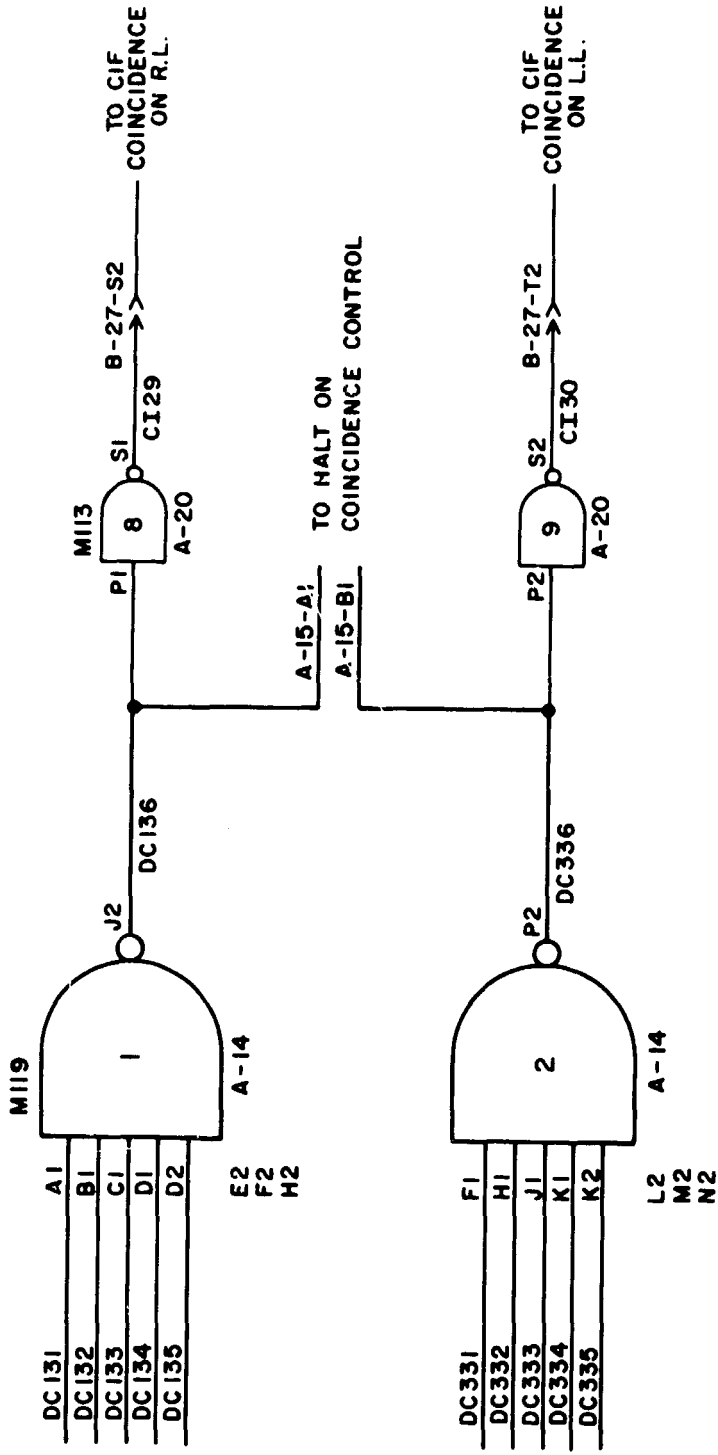


Figure A-24  
5TH DIGIT L.L. SWITCH



COINCIDENCE

Figure A-25

Coincidence Circuit for Comparing Both Thumbwheel Switches with Shaft Encoder



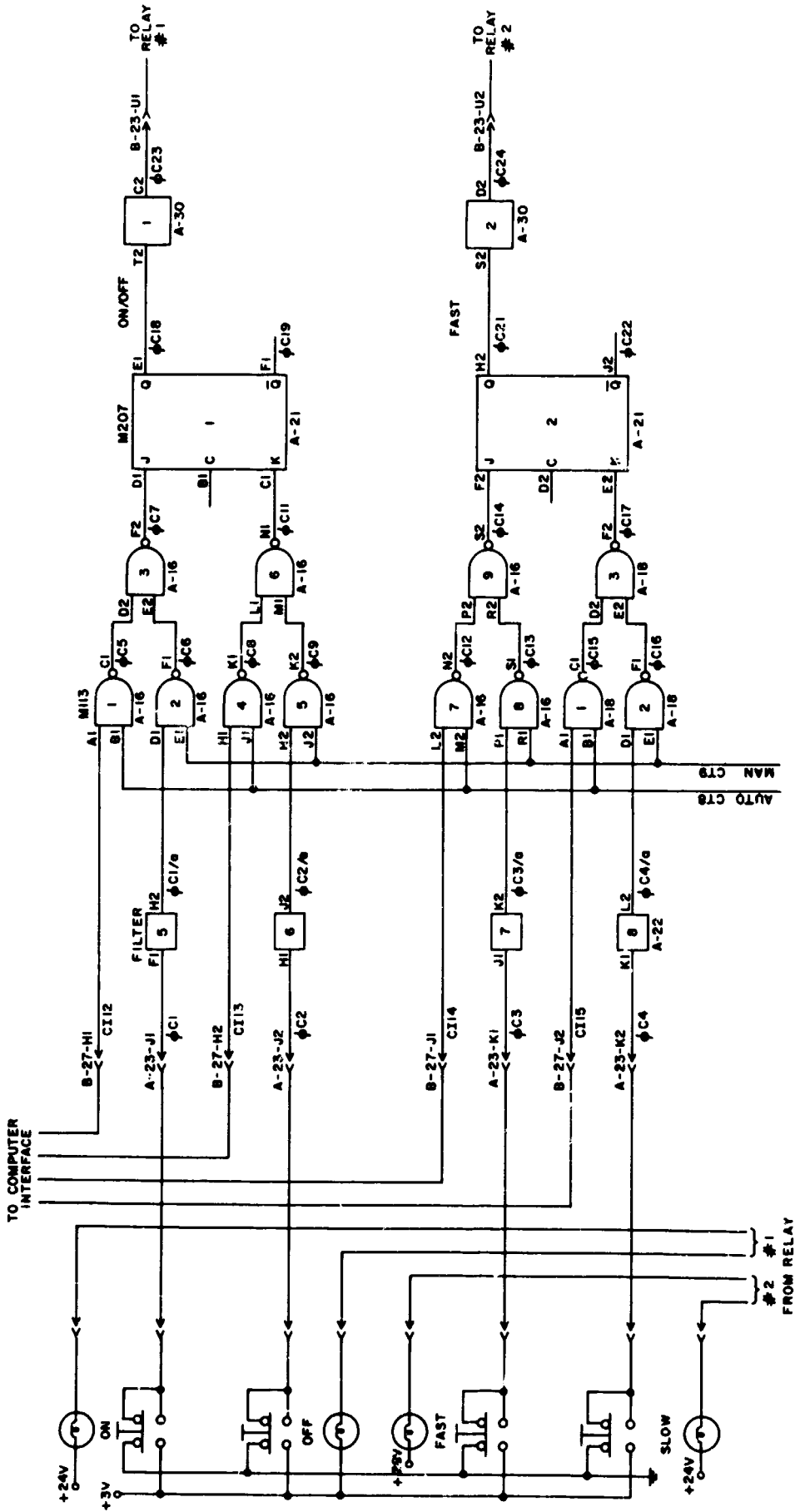


Figure A-27

∅ Control (Specimen Rotation)



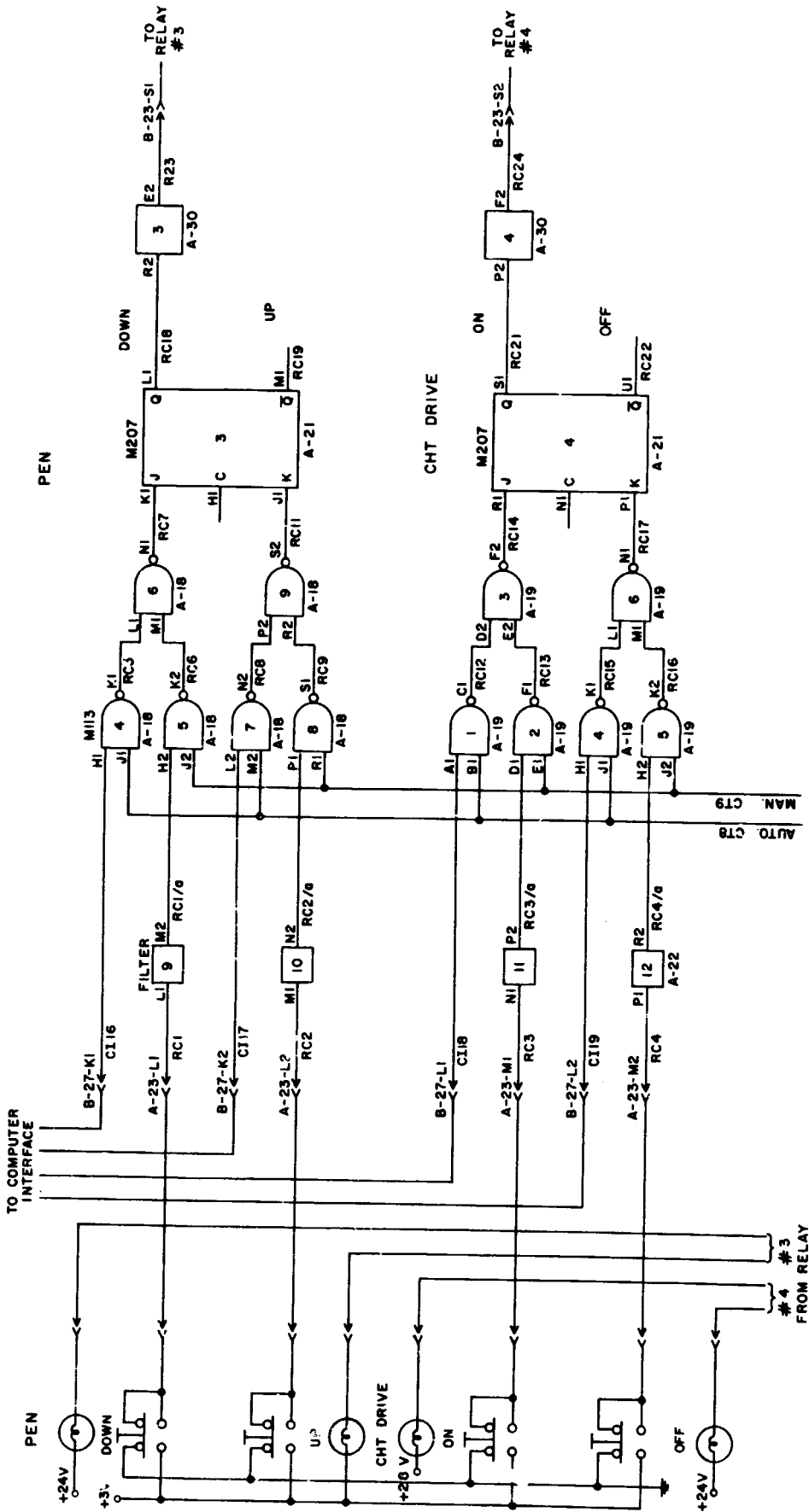


Figure A-28  
Strip-Chart-Recorder Control

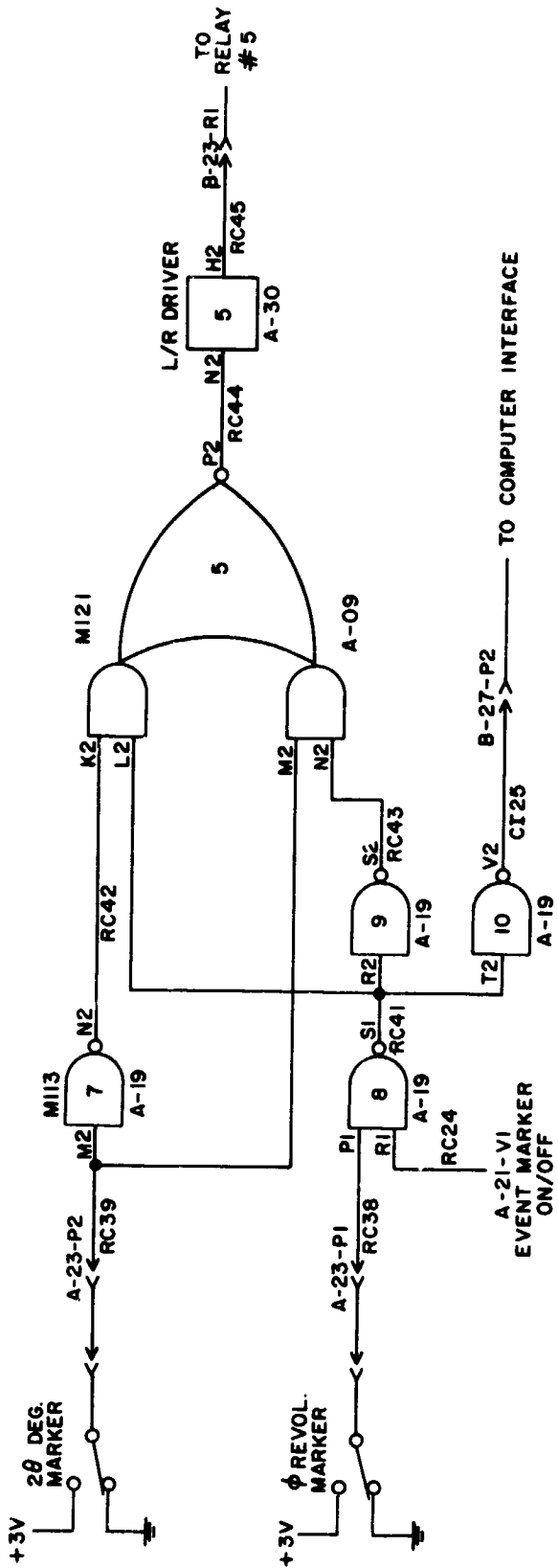
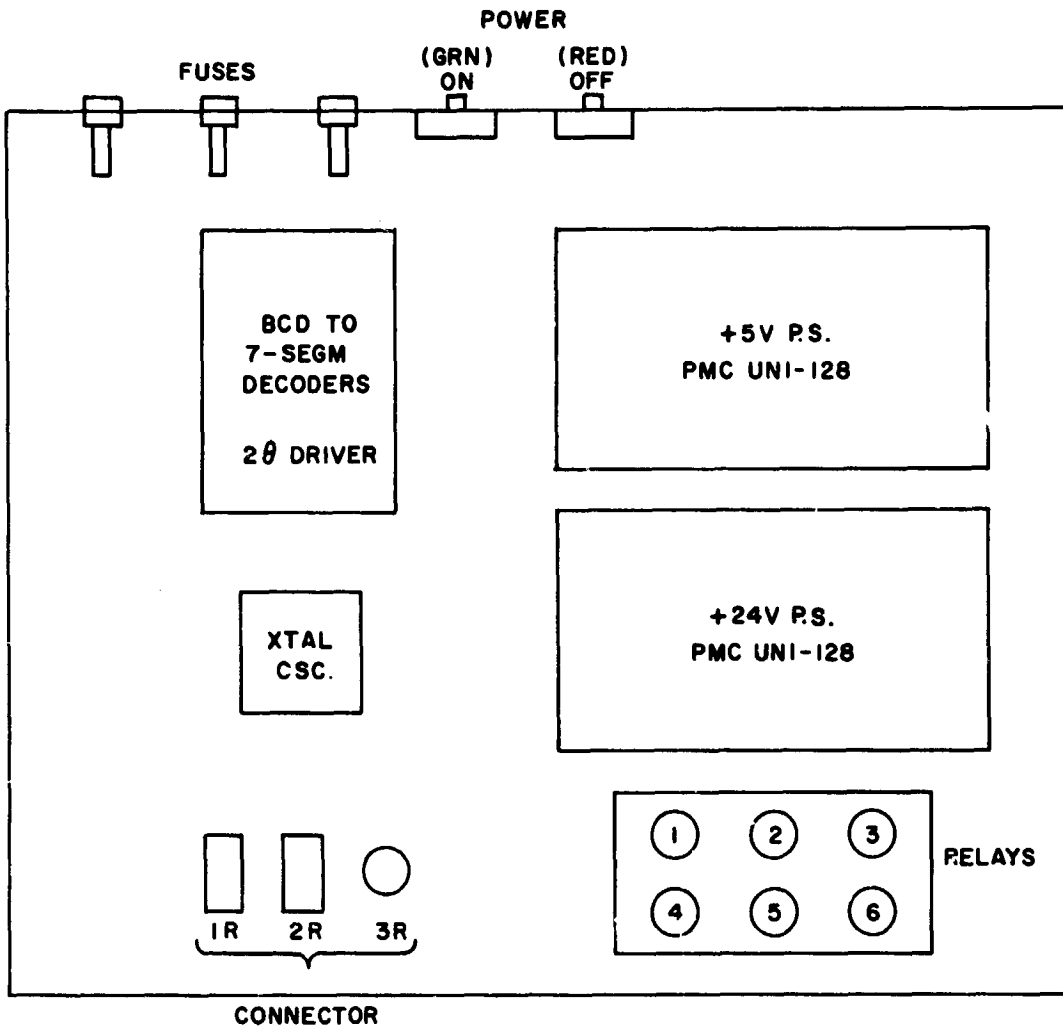


Figure A-29

Event Marker Control







1R,2R A-MP2013II-1  
 3R DSM00-7-15

POTTER & BRUMFIELD  
 KRP II DG  
 24V DC COIL

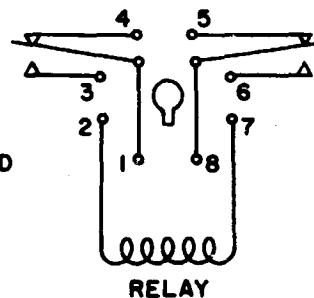
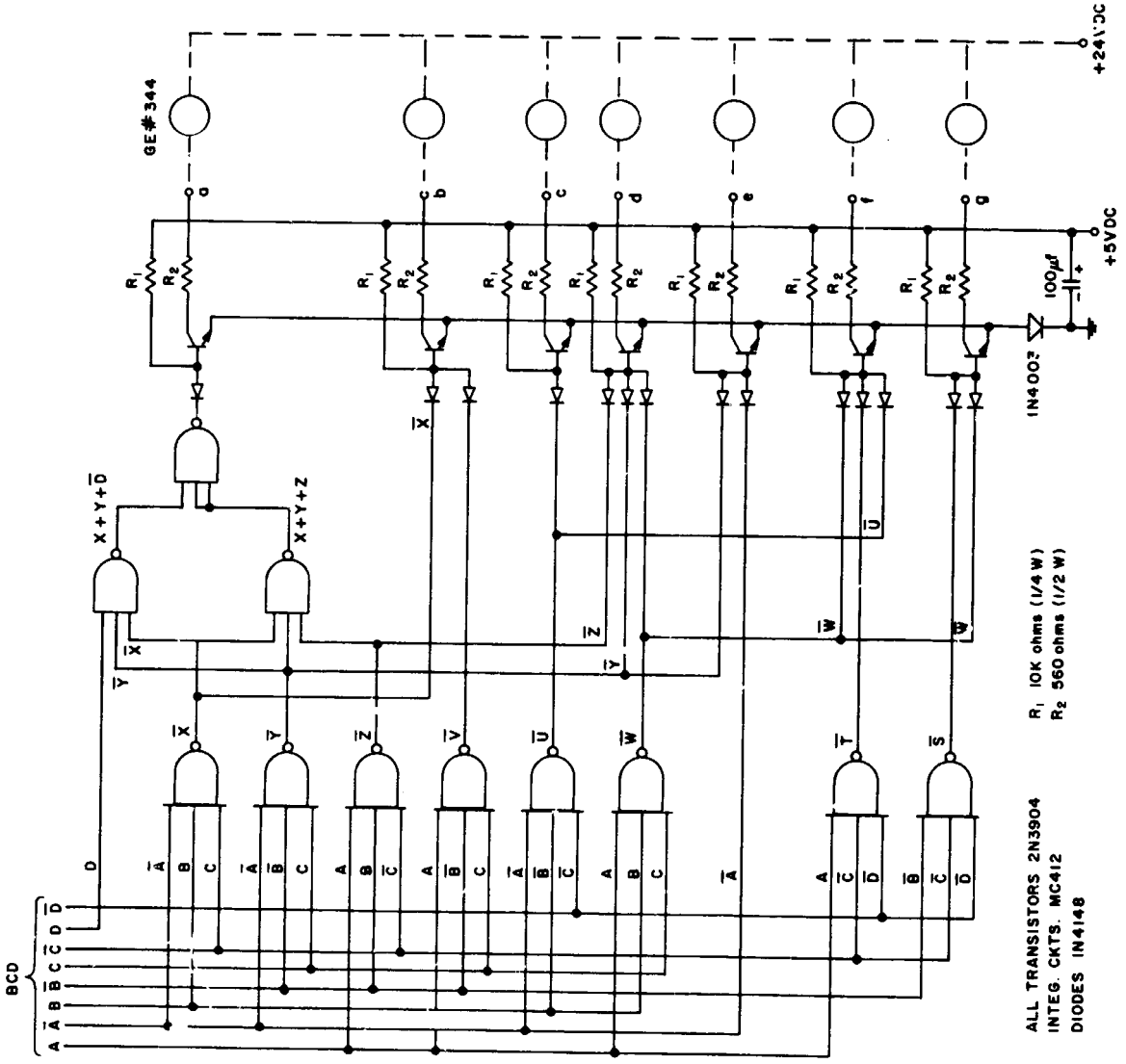
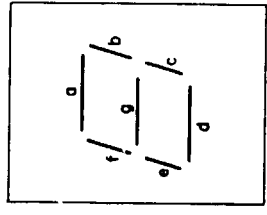


Figure A-32

Power-Supply/Relay Rack Layout

A = 2<sup>0</sup>  
 B = 2<sup>1</sup>  
 C = 2<sup>2</sup>  
 D = 2<sup>3</sup>



ALL TRANSISTORS 2N3904  
 INTEG. CKTS. MC412  
 DIODES IN4148  
 R<sub>1</sub> 10K ohms (1/4 W)  
 R<sub>2</sub> 560 ohms (1/2 W)

Figure A-33  
 BCD to 7-Segment Decoder

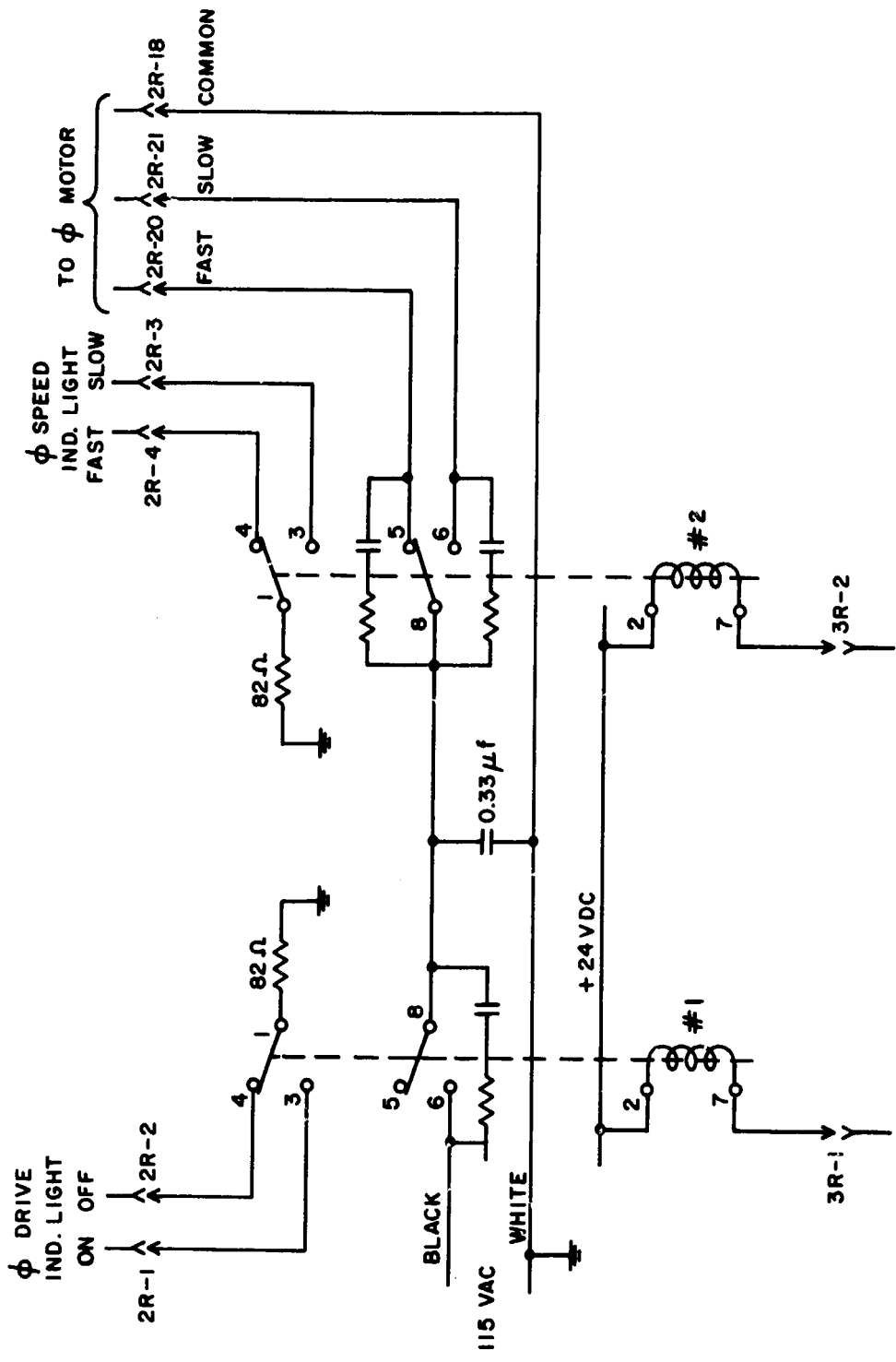


Figure A-34

Power Switching to φ Motor (Diffractometer)

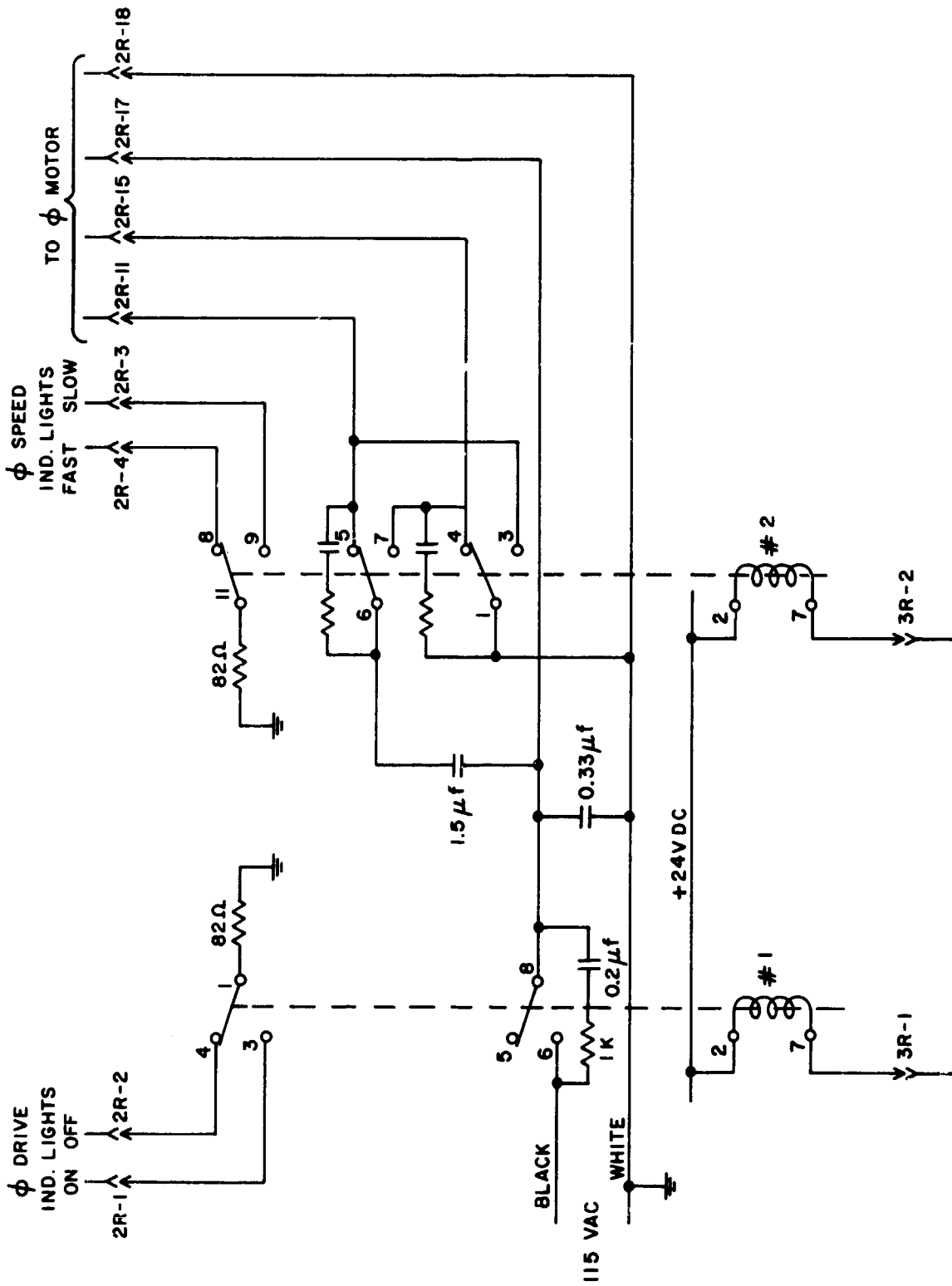


Figure A-35

Power Switching to  $\phi$  Motor (Spectrograph)



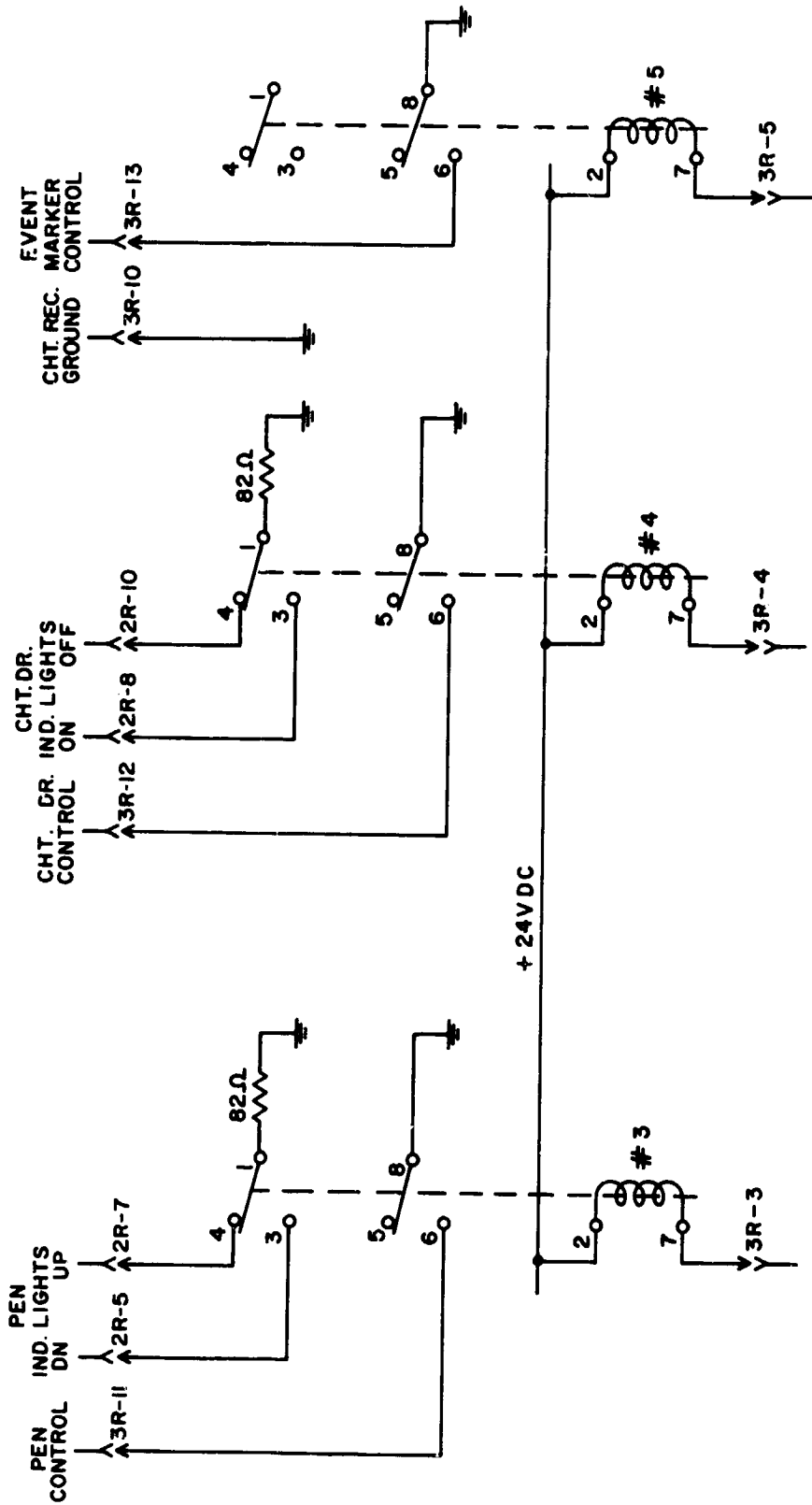


Figure A-36

Recorder Control

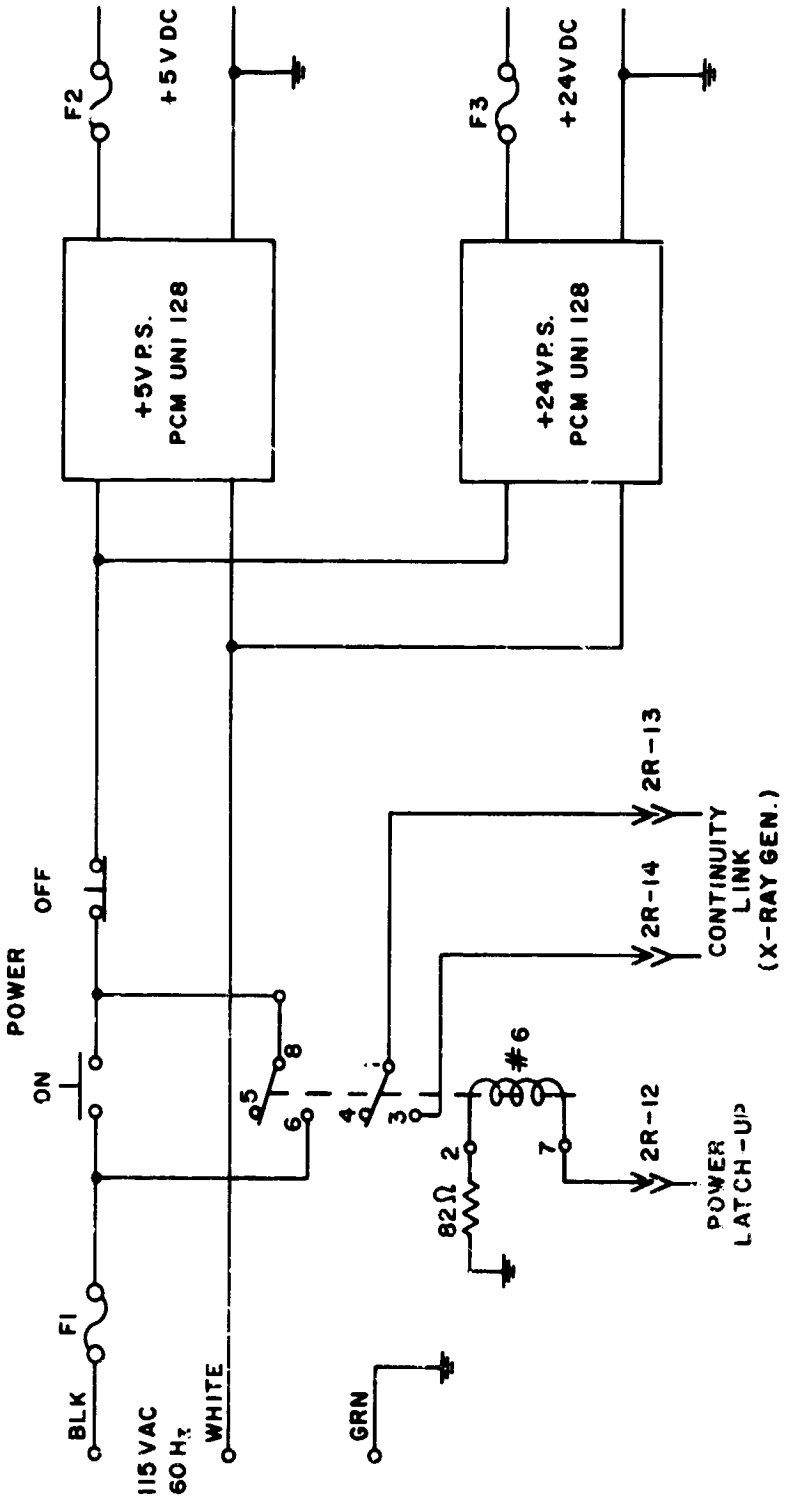


Figure A-37

Power Latch-up

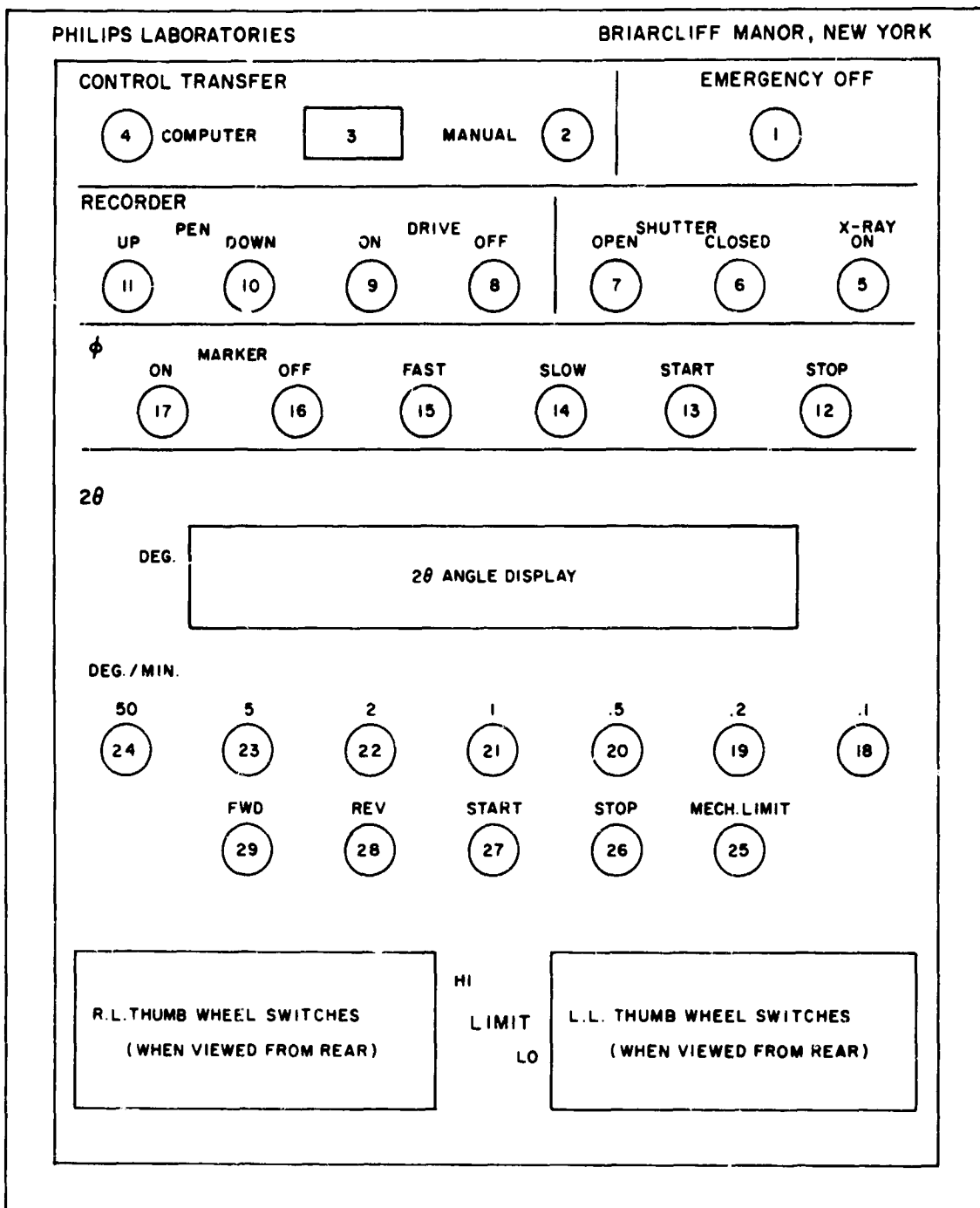


Figure A-38

Control-Panel Layout

