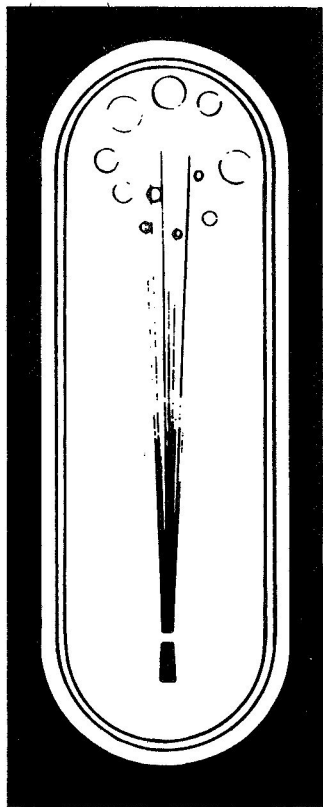


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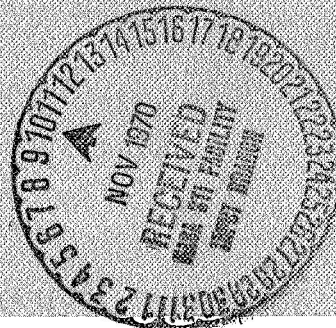
N70-41780

# STUDY OF CRYOGENIC FLUID MIXING TECHNIQUES

## Final Report

(JULY 1969-JULY 1970)

*Volume II - Large-Scale Mixing Data*



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15 September 1970

STUDY OF CRYOGENIC FLUID MIXING TECHNIQUES

FINAL REPORT

(July 1969 - July 1970)

Volume II: Large-Scale Mixing Data

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Prepared for the  
George C. Marshall Space Flight Center  
National Aeronautics and Space Administration  
Huntsville, Alabama

Under

Contract No. NAS8-24882

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### F O R E W O R D

This document is Volume II of the final report on NASA Contract NAS8-24882, "Study of Cryogenic Propellant Stratification Reduction Techniques". The study was performed by the Fort Worth Division of General Dynamics Corporation for the George C. Marshall Space Flight Center of the National Aeronautics and Space Administration. The program was conducted under the technical direction of Mr. T. W. Winstead of the MSFC Astronautics Laboratory. His assistance in the performance of this study is gratefully acknowledged.

The final report consists of three volumes:

- Volume I. Large-Scale Experimental Mixing Investigations and Liquid-Oxygen Mixer Design
- Volume II. Large-Scale Mixing Data
- Volume III. Computer Procedure for the Prediction of Stratification in Supercritical Oxygen Tanks

Volume I contains a presentation of the large-scale experimental investigations and liquid-oxygen mixer design study together with a summary of the important findings of the study.

Volume II contains a presentation of the experimental data utilized in this study. Volume III describes the computer procedure developed during the study for the prediction of stratification in supercritical oxygen tanks.



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N O M E N C L A T U R E

<u>Symbol</u>	<u>Description</u>	<u>Units</u>
$D_o$	Nozzle diameter	ft
$D_t$	Tank diameter	ft
$G_o$	Volume flow rate	gpm
$I_m$	Energy integral, $I_m = 1 - \frac{T_s - T_m}{T_s - T_b}$	-
$N_i^*$	Initial Grashof number divided by the square of the Reynolds number	-
$N_{Re}$	Reynolds number	-
$T_b$	Average temperature at nozzle exit	$^{\circ}F$
$T_m$	Mean water temperature	$^{\circ}F$
$T_i$	Temperature of a section of the tank as measured by a thermocouple in the section	$^{\circ}F$
$T_s$	Average surface temperature	$^{\circ}F$
$T_{s1}$	Centerline surface temperature	$^{\circ}F$
$V_i$	Volume of a tank section whose temperature is given by a thermocouple in the section	ft <sup>3</sup>
$V_o$	Nozzle exit velocity	ft/sec
$V_t$	Tank volume	ft <sup>3</sup>
$Z_b$	Axial distance from nozzle exit to liquid/vapor interface	ft
$Z_d$	Dye layer thickness	ft
$Z_{di}$	Initial dye layer thickness	ft
$Z_s$	Stratified depth	ft
$\Delta T$	$T_s - T_b$ , $T_{s1} - T_b$ , or $T_s - T_m$	$^{\circ}F$

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N O M E N C L A T U R E (Cont'd)

<u>Symbol</u>	<u>Description</u>	<u>Units</u>
$\Delta T_i$	Initial value of $T_s - T_b$ , $T_{s1} - T_b$ , or $T_s - T_m$	$^{\circ}F$
$\theta$	Test time measured from point in time when the pump is turned on	sec
$\theta_1$	Test time measured from point in time when $T_s$ or $T_{s1}$ begins to decrease or when stratified dye layer begins to move	sec
$\theta_{mix}$	Time Required for mixing process to reduce the initial stratification to some percentage of its initial value	sec

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S U M M A R Y

The design of present and future spacecraft utilizing cryogenic fluids requires that adequate prediction and control of thermal stratification be accomplished. In a previous study, (Reference 1) methods were selected for mixing the thermally stratified layer with the remaining colder fluid in the tank and a mixer design procedure was developed. The mixer design procedure was based on small-scale mixing tests in which water was used as the test fluid. In the present study, the validity of scaling small-scale test data for use in designing mixer systems in full-scale tanks has been verified through use of a test tank intermediate in size between the previous small-scale tank and the full-scale tanks of spacecraft.

The experimental mixing investigation involved mixing in a large-scale (10-foot-diameter, 20-foot-long) stratified tank with non-pressurized water used as the test fluid. Tests were conducted to duplicate the range of the previous small-scale test parameters. The data obtained consist of temperature histories in the tank during mixing.

This volume of the final report presents both the basic mixing data and the preliminary dimensionless correlations made for each of the 52 tests run. These data are presented



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in this volume for examination and preservation. Correlations and conclusions from the data are presented in Volume I.

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S E C T I O N 1

I N T R O D U C T I O N

This volume of the final report contains the data utilized from the large-scale tests conducted during this study. The purpose of documenting these data is (1) to provide the detailed test data from which the correlations in Volume I are obtained, and (2) to furnish data for further analyses as required.

The data were obtained from large-scale stratification mixing tests conducted in a vertical, non-pressurized, cylindrical water tank. The tank was 20 feet high and 10 feet in diameter. Stratification was induced in the tank prior to mixing by heating the top layer of fluid. No heat was added during mixing. Complete test details are given in Section 2 of Volume I.

The data are presented in the form of a tabular summary of test conditions and of graphical representations of the test results in both basic and dimensionless form. Data from a total of 52 tests are presented.

The basic data - temperature histories in the tank during axial jet mixing - consists of surface, nozzle exit, and mean fluid temperatures shown as a function of time. Dimensionless

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temperature ratios,  $(T_s - T_b) / (T_s - T_b)_i$ ,  $(T_{s1} - T_b) / (T_{s1} - T_b)_i$ , and  $(T_s - T_m) / (T_s - T_m)_i$ , obtained from the basic data are shown as a function of  $V_o D_o \theta_1 / D_t^2$ . The energy integral,  $I_m$ , is shown as a function of  $V_o D_o \theta / D_t^2$ .

The methods of correlation are discussed in Section 2 of Volume I of this final report. The notations used in the figures and the table are self-explanatory or easily identified in the nomenclature.

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S E C T I O N 2

L A R G E - S C A L E   D A T A   D E S C R I P T I O N

Three types of graphical data are presented for each of 52 tests. These data consist of the basic temperature data during mixing, the dimensionless representations of the temperature decay, and the energy integral obtained from the basic temperature data.

2.1 TEMPERATURE DATA

The temperature data from each test consist of the mean fluid temperature, the fluid temperature at the nozzle exit, the average surface temperature, and the surface temperature at the tank centerline, all shown as a function of time,  $\theta$ , after the pump is turned on. An example of this type of data is shown in Figure 1 of Section 3.

The nozzle exit temperature,  $T_b$ , is considered to be the temperature of the bulk liquid at the level of the nozzle exit. This temperature sometimes decreased slightly during a portion of the mixing time because of the motion of colder fluid from the tank bottom.

Two values of the surface temperature are presented: an average value,  $T_s$ , and a tank centerline value,  $T_{s1}$ . The

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average value consists of a numerical average of the surface temperatures measured by four thermocouples located radially outward from the tank center and approximately  $\frac{1}{2}$  inch beneath the liquid surface. The thermocouples were positioned such that equal-volume annular sections are obtained when boundaries between sections are located halfway between adjacent thermocouples. The numerical averaging assumes that the temperature measured by each thermocouple represents the temperature of an equal volume of fluid at a uniform temperature. This value of the surface temperature provides a good indication of the overall condition of the surface, especially when the surface fluid initially begins to mix under the action of an axial jet impinging on the interface, since a large temperature gradient can exist across the liquid surface as cool fluid flows radially outward toward the wall. It should be pointed out, however, that the use of an average value of the surface temperature, in a correlation presenting the extent to which mixing has occurred, has a tendency to moderate the rate at which mixing appears to take place.  $T_{s1}$ , the temperature of the surface at the tank centerline where the jet impinges, provides a good indication of when the axial jet penetrates the stratified layer and tank mixing starts. This temperature also provides an indication of either a sharp and complete penetration or a gradual penetration characterized

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by the jet slowly eroding away the stratified layer.

The mean temperature of the fluid is a constant value during a given mixing test since no heat (except from environmental heating or cooling) was added to or removed from the fluid during mixing. The value of the mean temperature was taken as the temperature of the fluid at the end of mixing when the temperature is uniform in the tank. As a check, mixed temperatures were found to agree with the volume weighted mean temperature defined by

$$T_m = \frac{1}{V_t} \sum_{i=0}^n T_i V_i$$

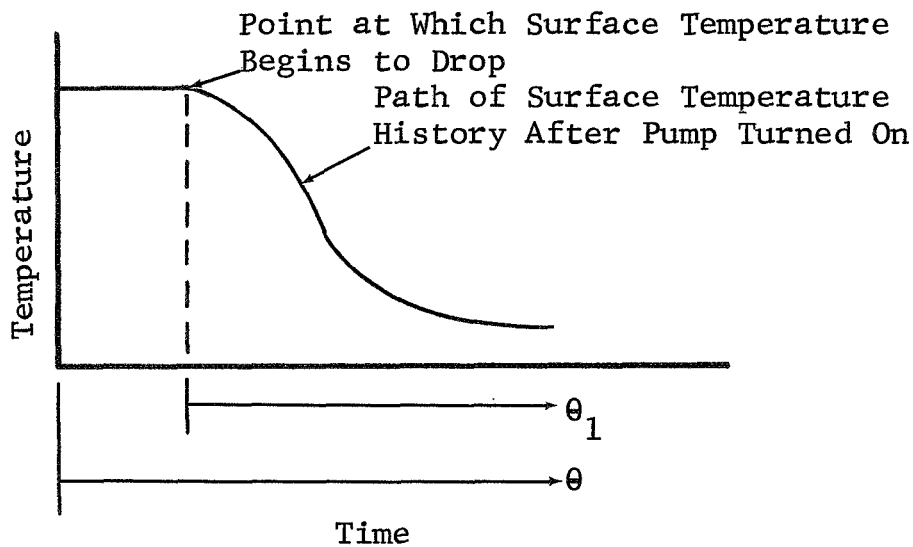
Figure 1 in Section 3 is an example of the temperature data presented. The data points representing the centerline surface temperature are shown only for the time in which there is a differential between the average and centerline values.

### 2.2 DIMENSIONLESS MIXING TEMPERATURE DATA

The dimensionless mixing temperature data consist of values of  $\Delta T/\Delta T_i$  as a function of  $V_o D_o \theta_1 / D_t^2$ . These data provide a measure of the extent to which mixing has reduced the thermal stratification existing in the tank. The time variable  $\theta_1$  is defined as zero at the point in time at which the sur-

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face temperature begins to drop. This initial reference point is used rather than the point in time at which the pump is turned on because this initial reference point is an indication of when the surface fluid actually started to mix. The variable  $\theta_1$  described in the first paragraph of Subsection 2.1, is simply  $\theta_1$  plus the time interval from the point in time when the pump is turned on to the point in time when the surface temperature begin to drop. The following sketch illustrates this relationship



Two sets of this type of data are given. The first set consists of  $\Delta T$ 's given by  $T_s - T_b$  and  $T_s - T_m$ . The  $T_s - T_b$  data reflect the extent to which the surface temperature has been reduced compared with the bottom temperature. This is a measure of the total stratification existing in the fluid. The  $T_s - T_m$  data represent the differential between the surface

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temperature and the mean tank temperature. This provides an indication of the extent of the surface temperature variation from the mean tank temperature. Figure 2 in Section 3 is an example of this type of data. Also shown on this plot are values of  $N_i^*$ ,  $N_{Re}$ ,  $Z_b/D_t$ ,  $Z_b/D_o$ , and  $V_o D_o (\theta - \theta_1) / D_t^2$ . The value of  $V_o D_o (\theta - \theta_1) / D_t^2$  is a measure of the dimensionless time interval between mixer activation and the initial drop in the surface temperature; it reflects jet transit time and the effect of buoyancy on mixing.

Also shown on the graph of Figure 2 is an analytical prediction from the previous study (Reference 1) of the movement of the dye layer interface down the tank during mixing. Although the two terms  $\Delta T / \Delta T_i$  and  $Z_d / Z_{di}$  reflect entirely different quantities of temperature and distance, they both reflect the degree of mixing that has occurred in the tank. The prediction is shown here for comparison, since it was found (Reference 1) that small-tank transient temperature data indicate faster mixing than the predicted analytically when  $N_i^*$  is less than approximately 50. Similarly, when  $N_i^*$  is greater than approximately 50, the transient temperature decay in the small-scale tests will occur slower than that predicted analytically.



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The second set of dimensionless mixing temperature data consists of  $\Delta T$ 's given by  $T_{s1} - T_b$ . These data reflect the surface temperature decay due to the mixing action of the jet at the center of the liquid surface. In general, these data show a faster response to mixing than do the correlations based on the average surface temperature. The dimensionless variables and the analytical prediction of dye motion, which were discussed previously, are also shown on this set of data. Figure 3 in Section 3 is an example of this type of data.

A summary of the parameters shown on all the graphs is given in Table 1. Also given are the basic test conditions.

2.3 ENERGY INTEGRAL DATA

The final type of data presented in this volume consists of the transient energy integral of each test. This term is given by

$$I_m = 1 - \frac{T_s - T_m}{T_s - T_b}$$

and is shown as a function of  $\theta$ .

The energy integral is a measure of the energy distribution in the tank; it provides a measure of the extent of stratification. When this value is initially zero, the mean tank temperature is equal to the nozzle exit temperature, and the stratified layer is probably relatively thin. As  $I_m$

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Table 1  
EXPERIMENTAL MIXING TESTS

Run	$G_o$ (gpm)	$D_o$ (in.)	$Z_b$ (ft)	$\Delta T_i$ ( $^{\circ}F$ )	$Z_s$ (ft)	$\theta_{mix}^a$ (sec)	$Z_b/D_o$	$N_{Re}$	$N_i^*$
1	83.0	0.875	18.5	8.6	2.5	263	1.85	$2.6 \times 10^5$	12.90
2	83.0	0.875	18.5	5.0	18.5	220	1.85	$2.5 \times 10^5$	6.32
3	120.0	0.875	18.5	66.9	2.0	186	1.85	$2.8 \times 10^5$	60.40
4	20.8	0.875	18.5	79.6	2.0	4235	1.85	$6.9 \times 10^4$	1993.64
5	65.0	0.875	18.5	92.3	2.5	220	1.85	$1.9 \times 10^5$	188.5
6	80.0	0.875	18.5	93.7	2.5	65	1.85	$2.7 \times 10^5$	186.92
7	120.0	0.875	18.5	7.8	4.0	160	1.85	$4.1 \times 10^5$	7.29
8	120.0	0.875	18.5	16.2	11.5	188	1.85	$4.4 \times 10^5$	17.6
9	102.0	0.875	18.5	29.2	15.5	284	1.85	$2.9 \times 10^5$	20.83
10	85.0	0.875	18.5	32.2	3.5	101	1.85	$2.4 \times 10^5$	32.98
11	37.0	0.875	18.5	37.0	5.5	1430	1.85	$1.1 \times 10^5$	236.44
12	104.0	0.875	18.5	18.5	6.0	178	1.85	$2.8 \times 10^5$	10.41
13	102.0	0.875	18.5	49.7	13.5	247	1.85	$3.0 \times 10^5$	38.66

<sup>a</sup>  $\theta_{mix}$  defined as the time required to reduce the initial stratification,  $\Delta T_i$  to  $0.1 \Delta T_i$

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Table 1 (Cont'd)

Run	$G_o$ (gpm)	$D_o$ (in.)	$Z_b$ (ft)	$\Delta T_i$ ( $^{\circ}F$ )	$Z_s$ (ft)	$\theta_{mix}^a$ (sec)	$Z_b/D_t$	$Z_b/D_o$	$N_{Re}$	$N_i^*$
14	35.1	0.875	18.5	22.1	15.5	1355	1.85	253.71	$0.962 \times 10^5$	113.55
15	63.25	0.875	18.5	32.8	17.5	571	1.85	253.71	$1.915 \times 10^5$	77.30
16	29.8	0.625	18.2	90.0	2.5	1193	1.82	349.44	$1.089 \times 10^5$	251.97
17	29.5	0.625	18.2	37.0	14.0	1645	1.82	349.44	$1.236 \times 10^5$	186.38
18	29.5	0.625	18.2	18.3	5.5	1219	1.82	349.44	$1.461 \times 10^5$	157.95
19	52.0	0.625	18.2	22.3	7.5	522	1.82	349.44	$2.400 \times 10^5$	49.65
20	60.0	0.625	18.2	18.0	9.5	172	1.82	349.44	$3.085 \times 10^5$	39.09
21	50.0	0.625	18.2	14.3	17.0	348	1.82	349.44	$2.545 \times 10^5$	43.26
22	90.55	0.625	18.2	11.7	9.5	160	1.82	349.44	$4.697 \times 10^5$	12.52
23	89.5	0.625	18.2	7.5	9.5	132	1.82	349.44	$5.230 \times 10^5$	9.38
24	29.5	0.625	18.2	6.4	5.5	175	1.82	349.44	$1.724 \times 10^5$	73.61
25	28.4	0.625	18.2	8.4	9.5	170	1.82	349.44	$1.487 \times 10^5$	89.58
26	30.0	0.625	18.2	3.7	4.5	44	1.82	349.44	$1.634 \times 10^5$	36.98
27	30.0	0.625	18.2	1.5	1.5	32	1.82	349.44	$1.667 \times 10^5$	15.38

<sup>a</sup>  $\theta_{mix}$  defined as the time required to reduce the initial stratification,  $\Delta T_i$ , to  $0.1 \Delta T_i$

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Table 1 (Cont'd)

Run	$G_o$ (gpm)	$D_o$ (in)	$Z_b$ (ft)	$\Delta T_i$ (°F)	$Z_s$ (ft)	$\theta_{mix}^a$ (sec)	$Z_b/D_t$	$Z_b/D_o$	$N_{Re}$	$N_i^*$
28	26.5	0.625	18.2	4.5	5.5	65	1.82	349.44	$1.473 \times 10^5$	59.11
29	24.8	0.625	18.2	2.6	4.5	60	1.82	349.44	$1.393 \times 10^5$	38.29
30	24.9	0.625	18.2	2.3	4.5	60	1.82	349.44	$1.420 \times 10^5$	35.68
31	24.6	0.625	18.2	14.9	9.5	530	1.82	349.44	$1.418 \times 10^5$	251.30
32	11.7	0.625	8.7	9.2	2.0	1985	0.87	167.04	$0.490 \times 10^5$	32.42
33	60.0	0.625	9.7	20.4	4.5	78	0.97	186.24	$2.850 \times 10^5$	5.50
34	41.0	0.625	8.7	33.0	3.0	392	0.87	167.04	$2.107 \times 10^5$	16.83
35	46.0	0.875	8.9	30.5	2.5	383	0.89	122.06	$1.302 \times 10^5$	11.67
36	74.0	0.875	8.9	27.2	2.0	193	0.89	122.06	$2.370 \times 10^5$	6.33
37	41.0	0.875	8.9	31.5	2.5	792	0.89	122.06	$1.650 \times 10^5$	30.77
38	73.0	0.875	8.9	8.7	3.5	26	0.89	122.06	$3.329 \times 10^5$	3.61
39	41.0	0.875	8.9	16.1	2.5	240	0.89	122.06	$1.899 \times 10^5$	21.11
40	30.2	0.875	8.9	21.0	3.5	895	0.89	122.06	$1.436 \times 10^5$	51.54
41	136.5	0.875	8.9	23.9	4.5	70	0.89	122.06	$4.335 \times 10^5$	0.93
42	50.0	0.875	8.9	8.5	3.5	540	0.89	122.06	$1.815 \times 10^5$	4.13

<sup>a</sup>  $\theta_{mix}$  defined as the time required to reduce the initial stratification,  $\Delta T_i$ , to  $0.1 \Delta T_i$

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Table 1 (Cont'd)

Run	$G_o$ (gpm)	$D_o$ (in.)	$Z_b$ (ft)	$\Delta T_i$ ( $^{\circ}F$ )	$Z_s$ (ft)	$\theta_{mix}^a$ (sec)	$Z_b/D_t$	$Z_b/D_o$	$N_{Re}$	$N_i^*$
43	127.0	0.875	18.2	19.5	1.5	20.0	1.85	253.71	$5.02 \times 10^5$	21.71
44	125.5	0.875	18.2	16.4	2.5	27.0	1.85	253.71	$5.11 \times 10^5$	19.63
45	125.5	0.875	18.2	18.2	1.5	11.5	1.85	253.71	$5.17 \times 10^5$	22.08
46	125.5	0.875	18.2	14.8	4.0	162.0	1.85	253.71	$5.40 \times 10^5$	19.28
47	125.5	0.875	18.2	18.9	8.0	297.0	1.85	253.71	$6.03 \times 10^5$	28.16
48	134.0	0.875	8.9	5.9	0.5	12.0	0.89	122.06	$4.87 \times 10^5$	0.57
49	134.0	0.875	8.9	14.2	0.5	3.8	0.89	122.06	$5.08 \times 10^5$	1.54
50	134.0	0.875	8.9	26.5	0.5	19.5	0.89	122.06	$5.49 \times 10^5$	3.21
51	124.0	0.875	8.9	13.2	1.0	3.0	0.89	122.06	$4.83 \times 10^5$	1.97
52	134.0	0.875	8.9	21.2	0.5	16.5	0.89	122.06	$5.86 \times 10^5$	2.92
53	58.0	0.875	8.9	10.5	0.5	20.0	0.89	122.06	$2.56 \times 10^5$	7.82

<sup>a</sup>  $\theta_{mix}$  defined as the time required to reduce the initial stratification,  $\Delta T_i$ , to  $0.1 \Delta T_i$

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approaches 1, the tank fluid is relatively well mixed, although there may be some stratification remaining as indicated by  $T_s - T_b$ . When  $L_m$  is greater than 1 the tank fluid has undergone a temporary inverse stratification. Values greater than 1 exist only for a short time, and the data are sometimes doubtful since the temperature differences are often very small. Consequently, when this type of condition is encountered, the plots will often show a break in the data. Figure 4 in Section 3 is an example of this type of data.



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S E C T I O N 3

D A T A P R E S E N T A T I O N





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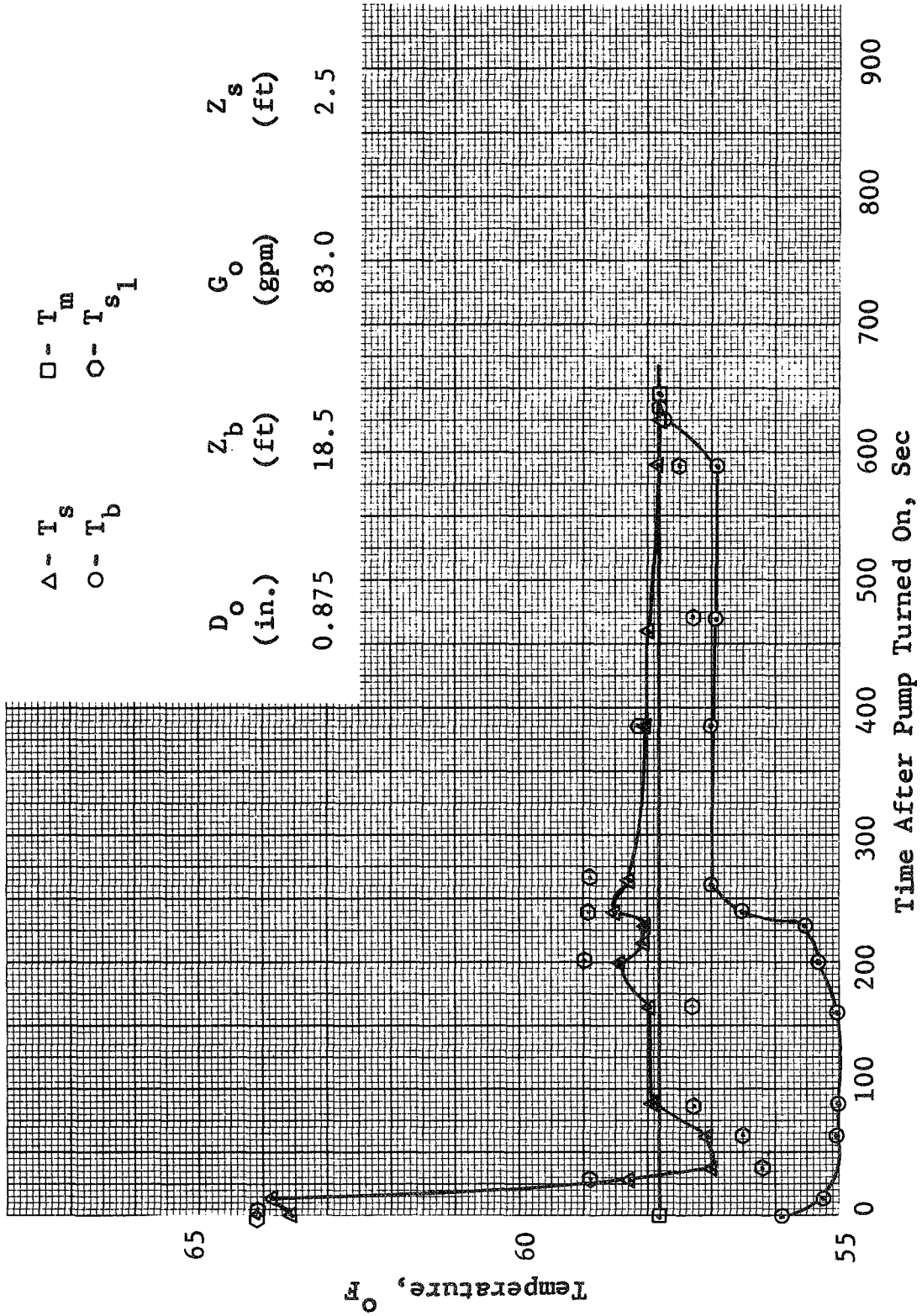


Figure 1 Transient Temperature Destratification: Run 1

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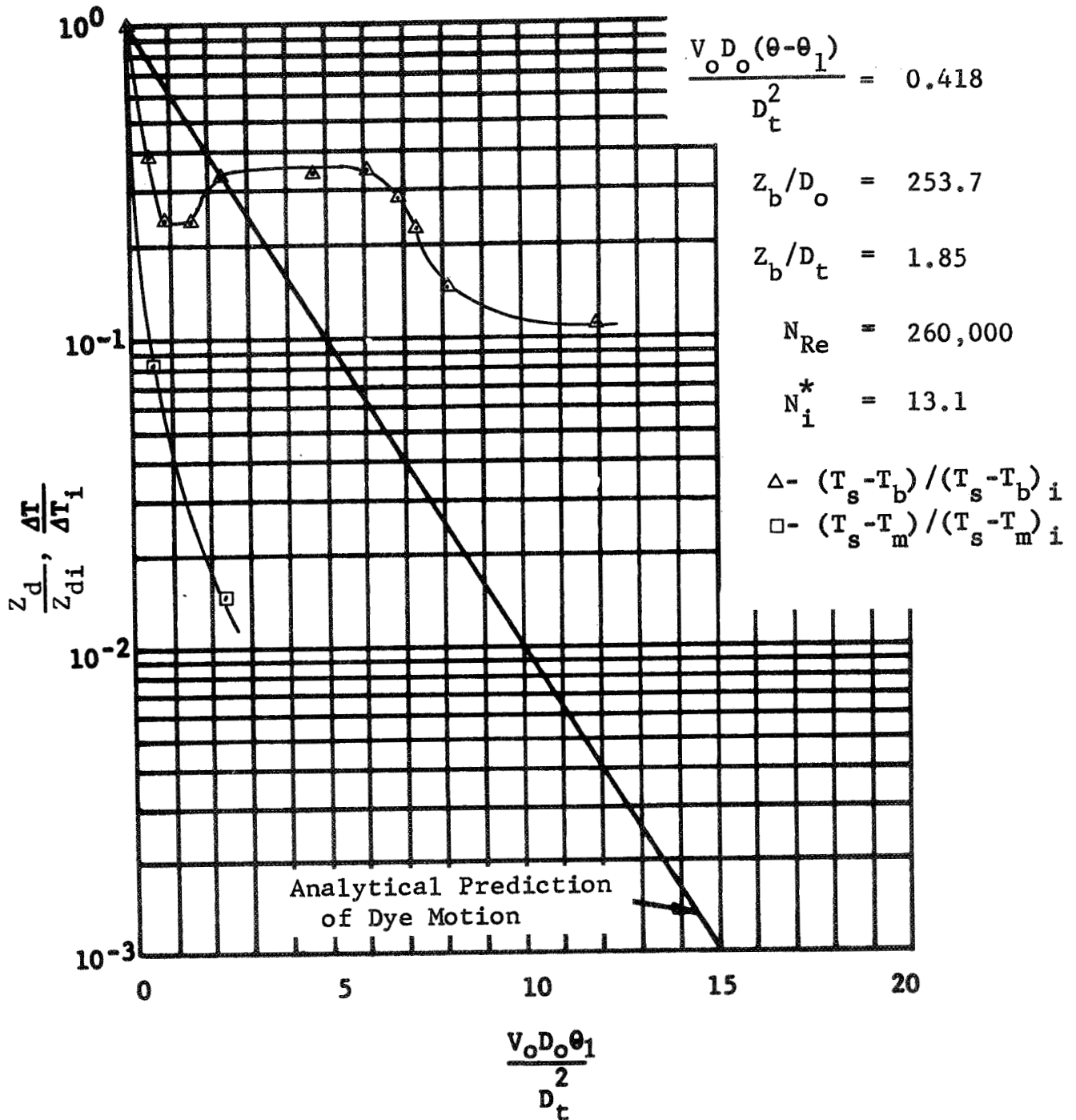


Figure 2 Fraction of Initial Temperature Difference After Surface Temperature Starts to Drop: Pump Starts at  $\theta = 0.0$  sec; Average Surface Temperature Drop Starts at  $\theta_1 = 0.0$  sec; Run 1

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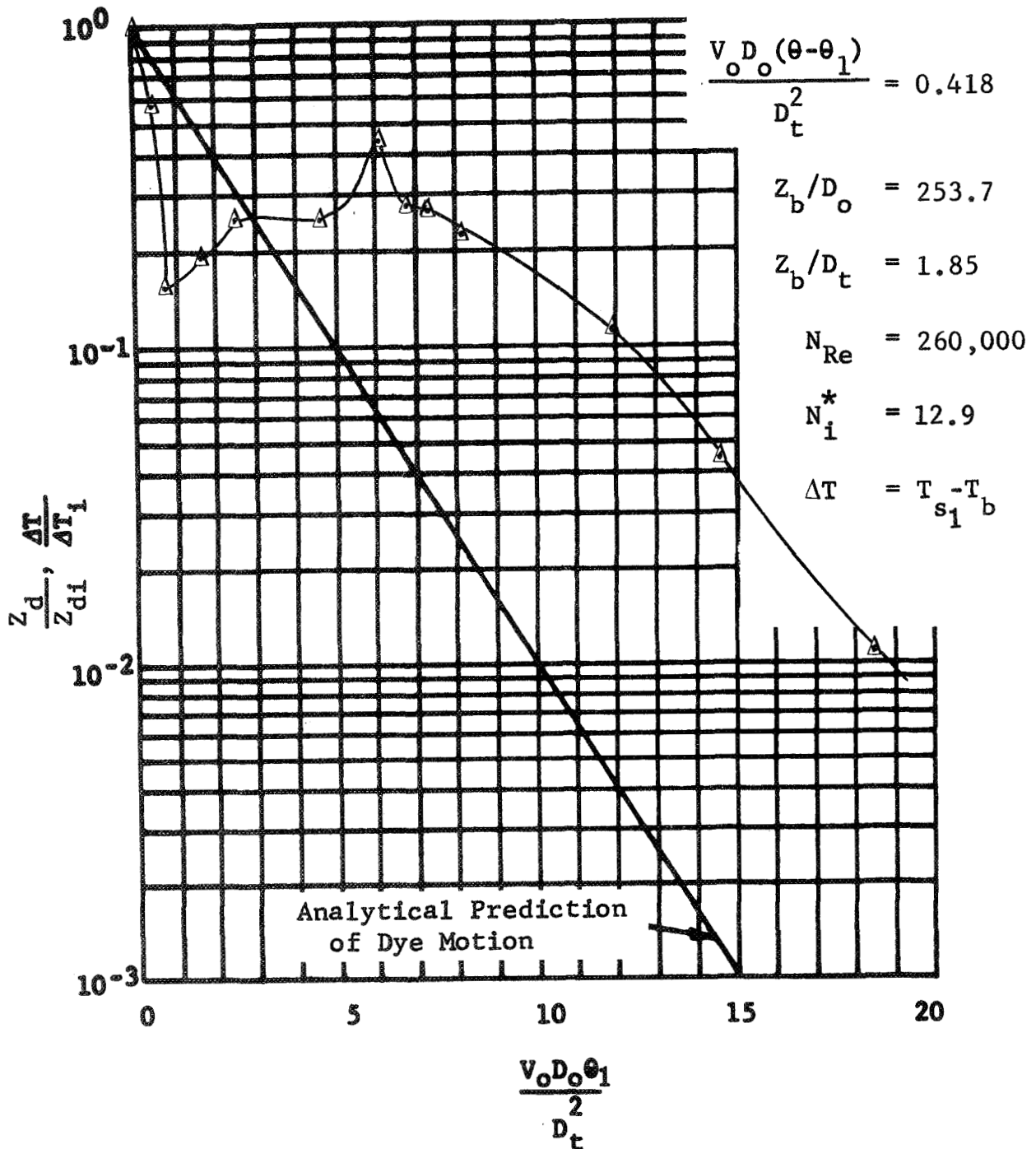
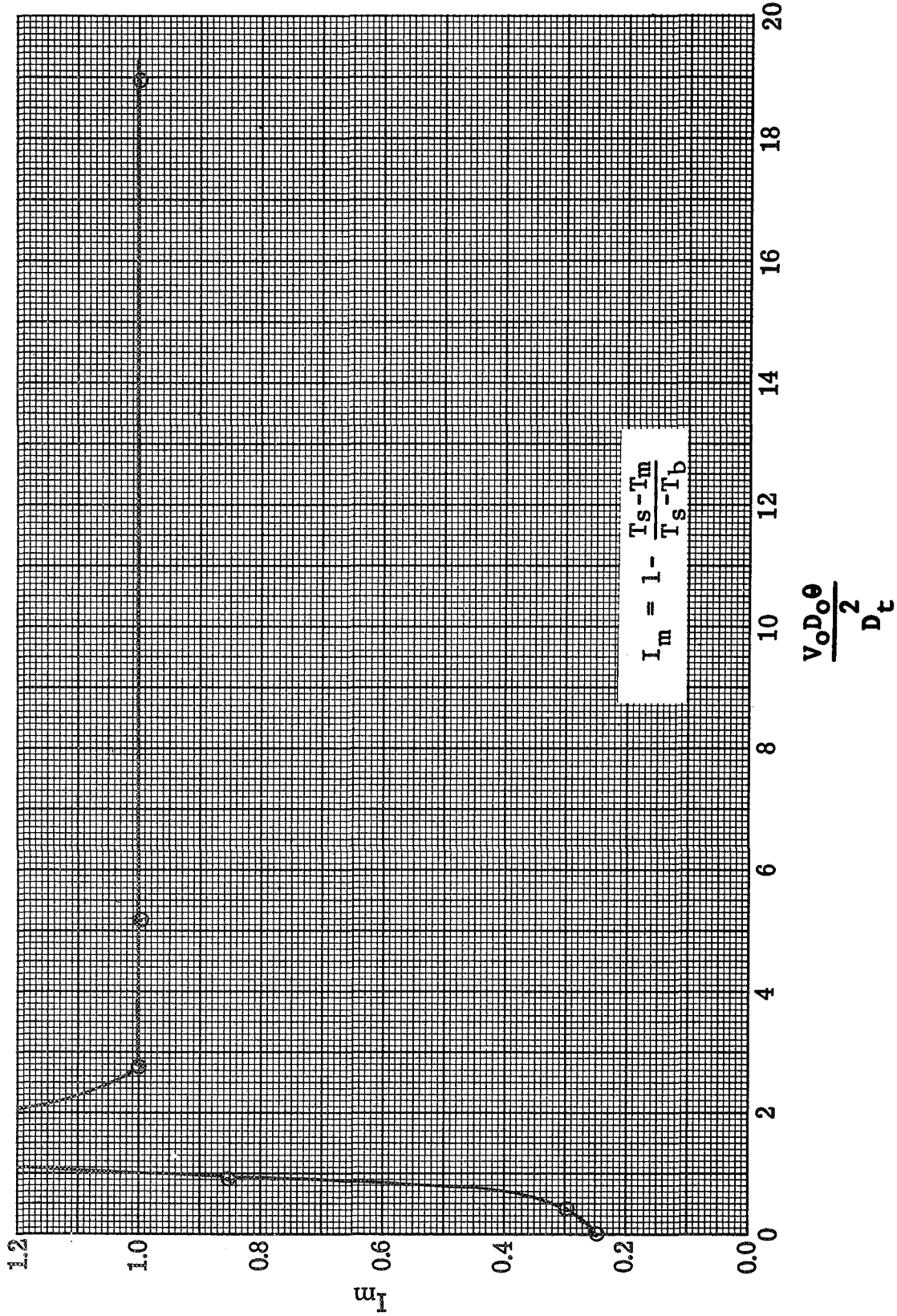


Figure 3 Fraction of Initial Temperature Difference After Surface Temperature Starts to Drop: Pump Starts at  $\theta = 0.0$  sec; Centerline Surface Temperature Drop Starts at  $\theta_1 = 0.0$  sec; Run 1



**Figure 4** Transient Energy Integral: Run 1

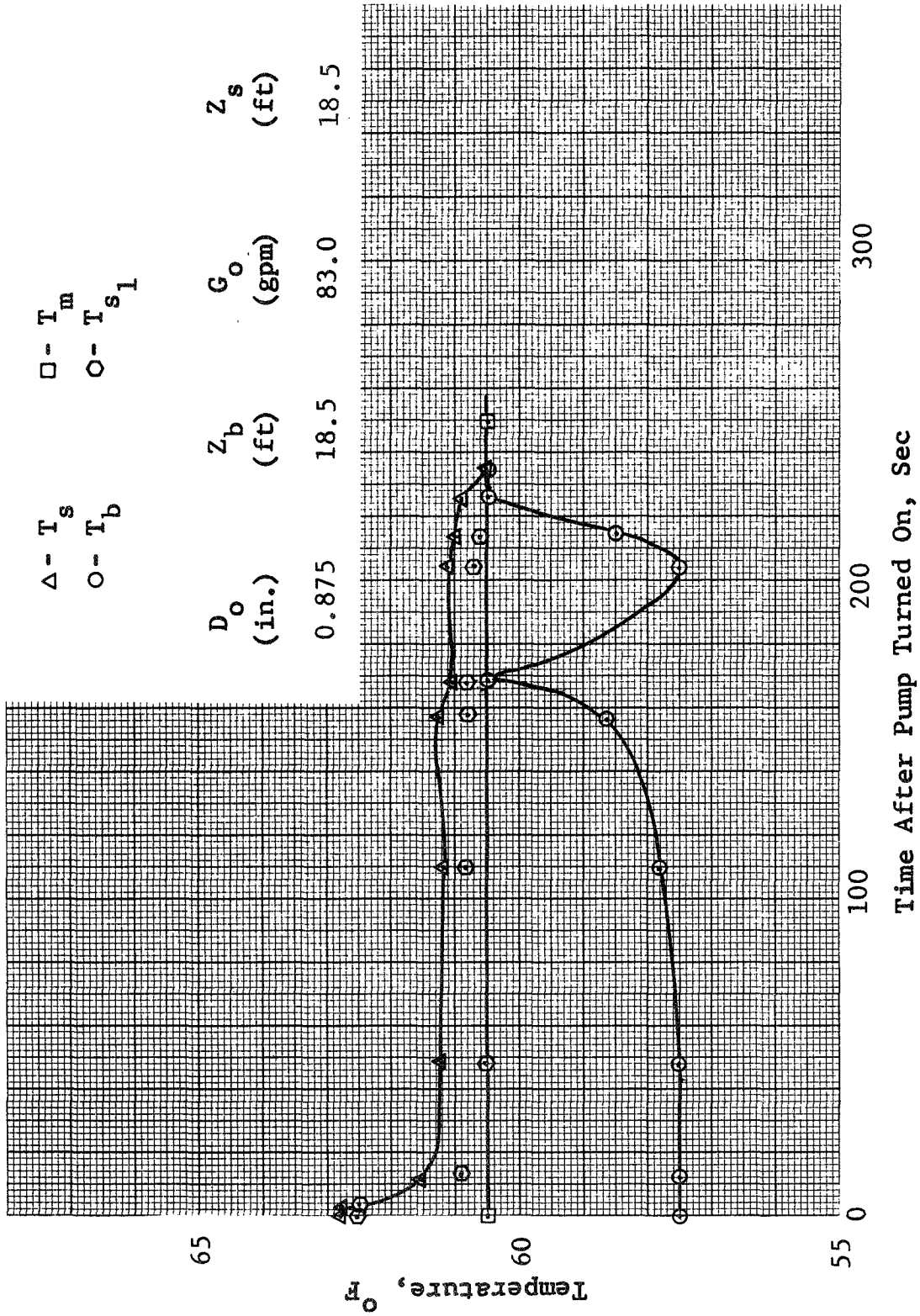


Figure 5 Transient Temperature Destratification: Run 2

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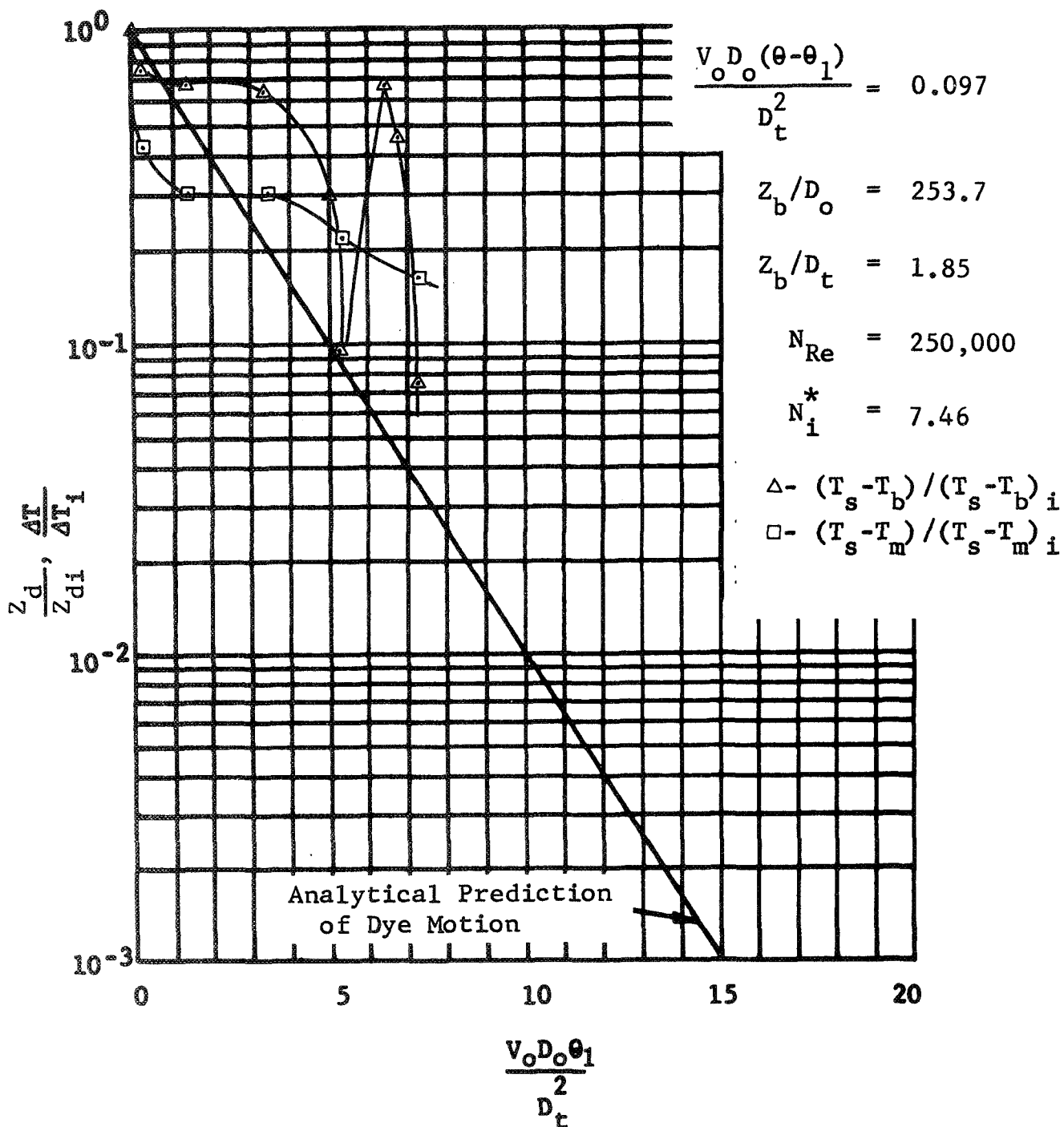


Figure 6 Fraction of Initial Temperature Difference After Surface Temperature Starts to Drop: Pump Starts at  $\theta = 0.0$  sec; Average Surface Temperature Drop Starts at  $\theta_1 = 0.0$  sec; Run 2

**GENERAL DYNAMICS**  
Fort Worth Division

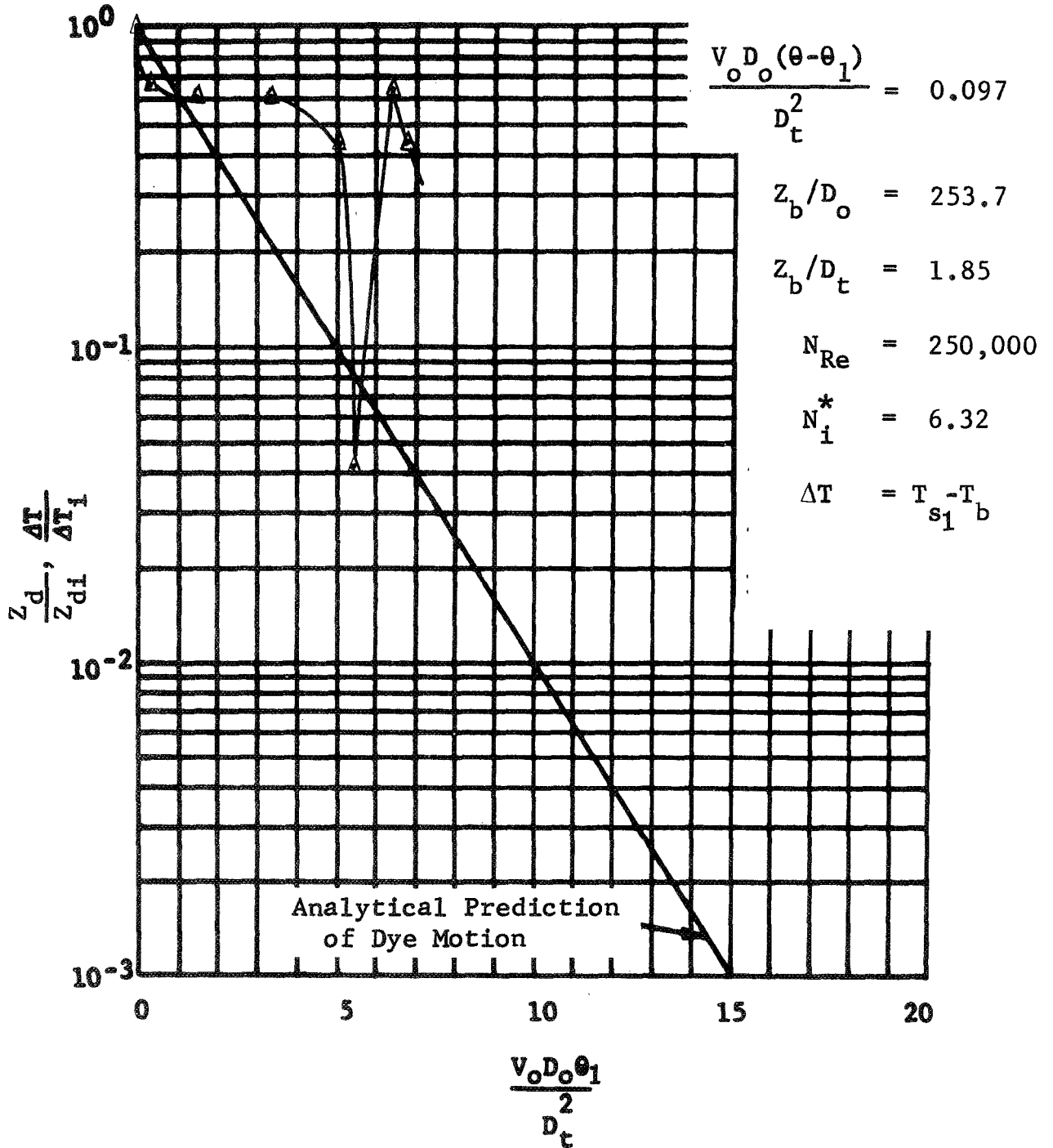
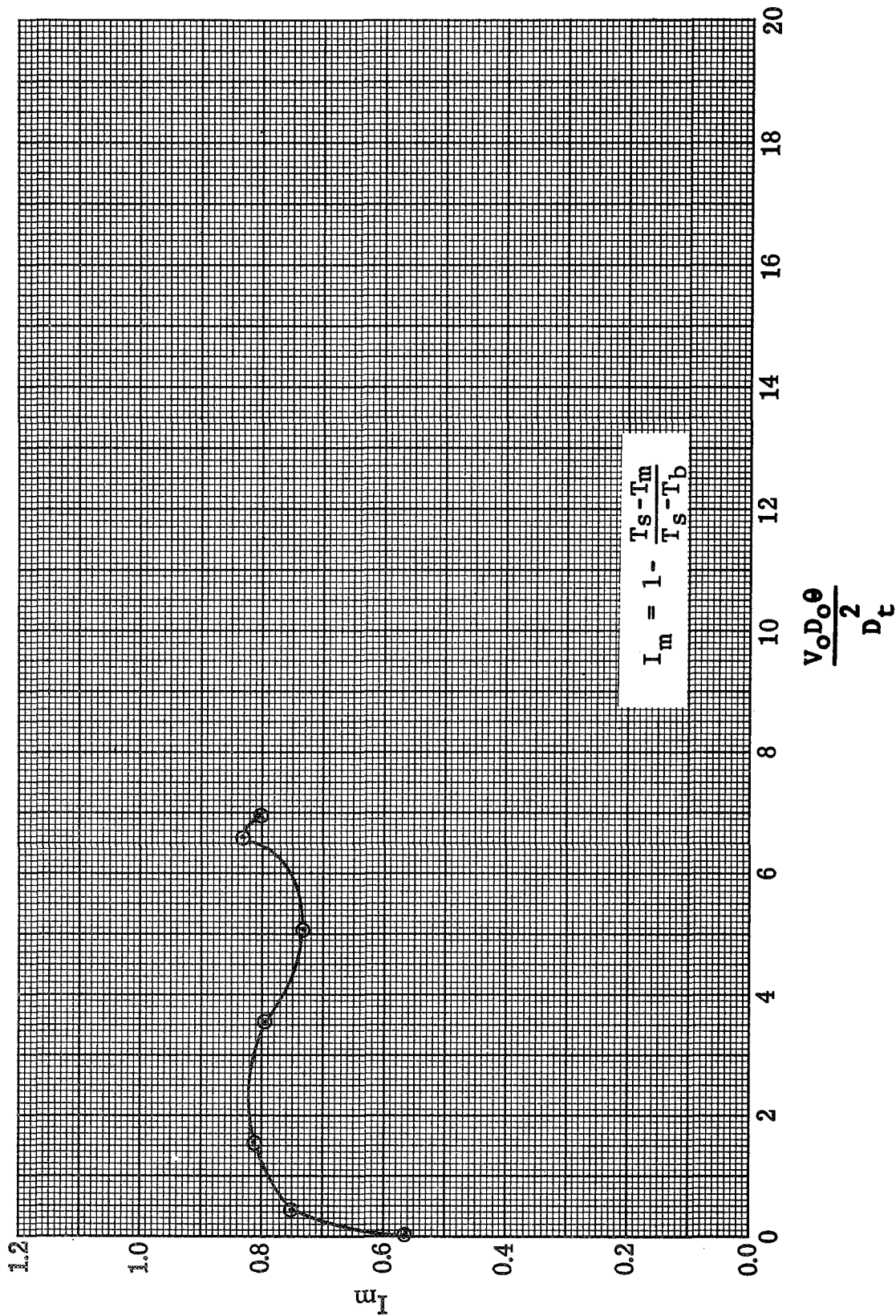


Figure 7 Fraction of Initial Temperature Difference After Surface Temperature Starts to Drop: Pump Starts at  $\theta = 0.0$  sec; Centerline Surface Temperature Drop Starts at  $\theta_1 = 0.0$  sec; Run 2





**Figure 8** Transient Energy Integral: Run 2

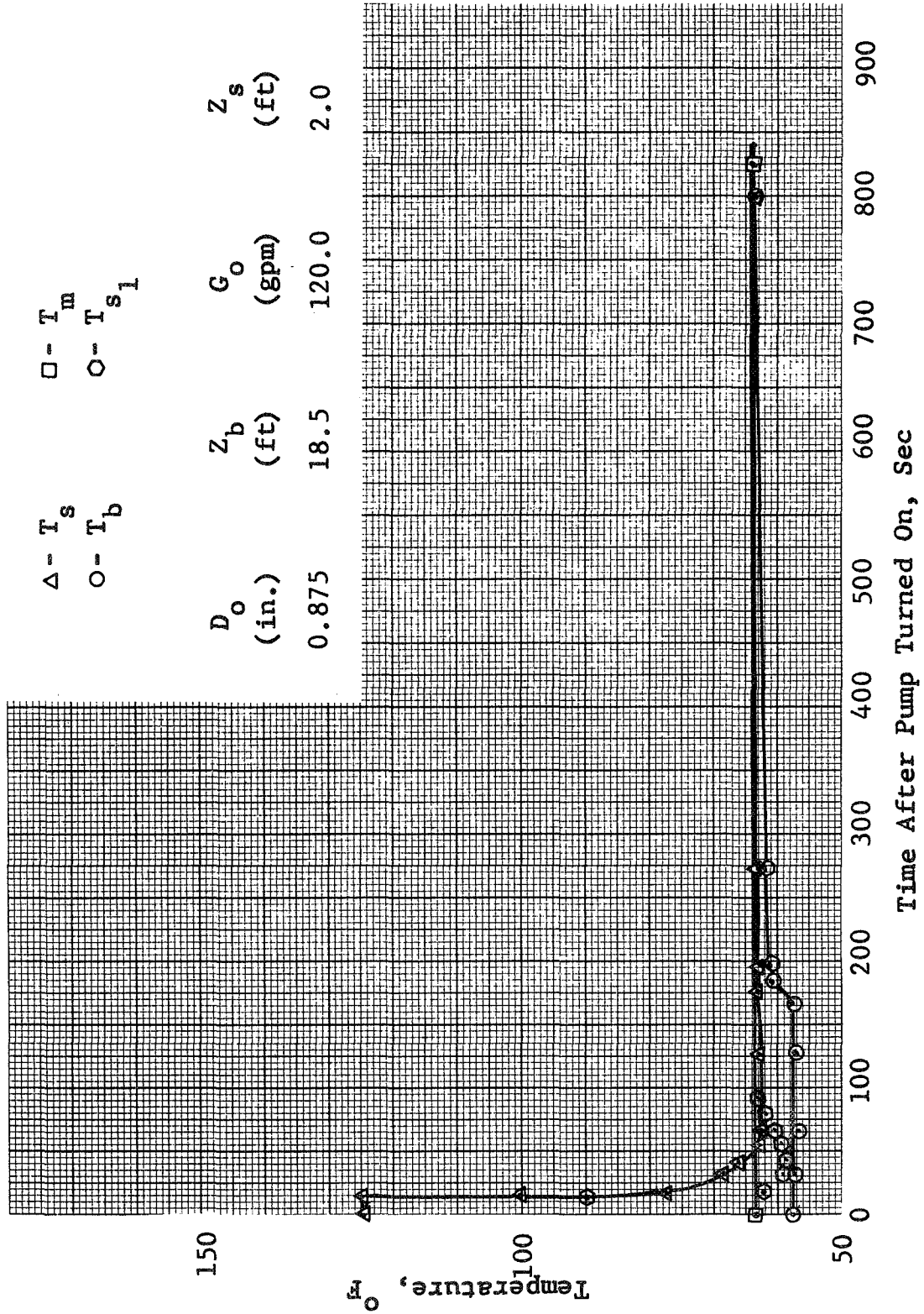


Figure 9 Transient Temperature Destratification : Run 3

**GENERAL DYNAMICS**  
Fort Worth Division

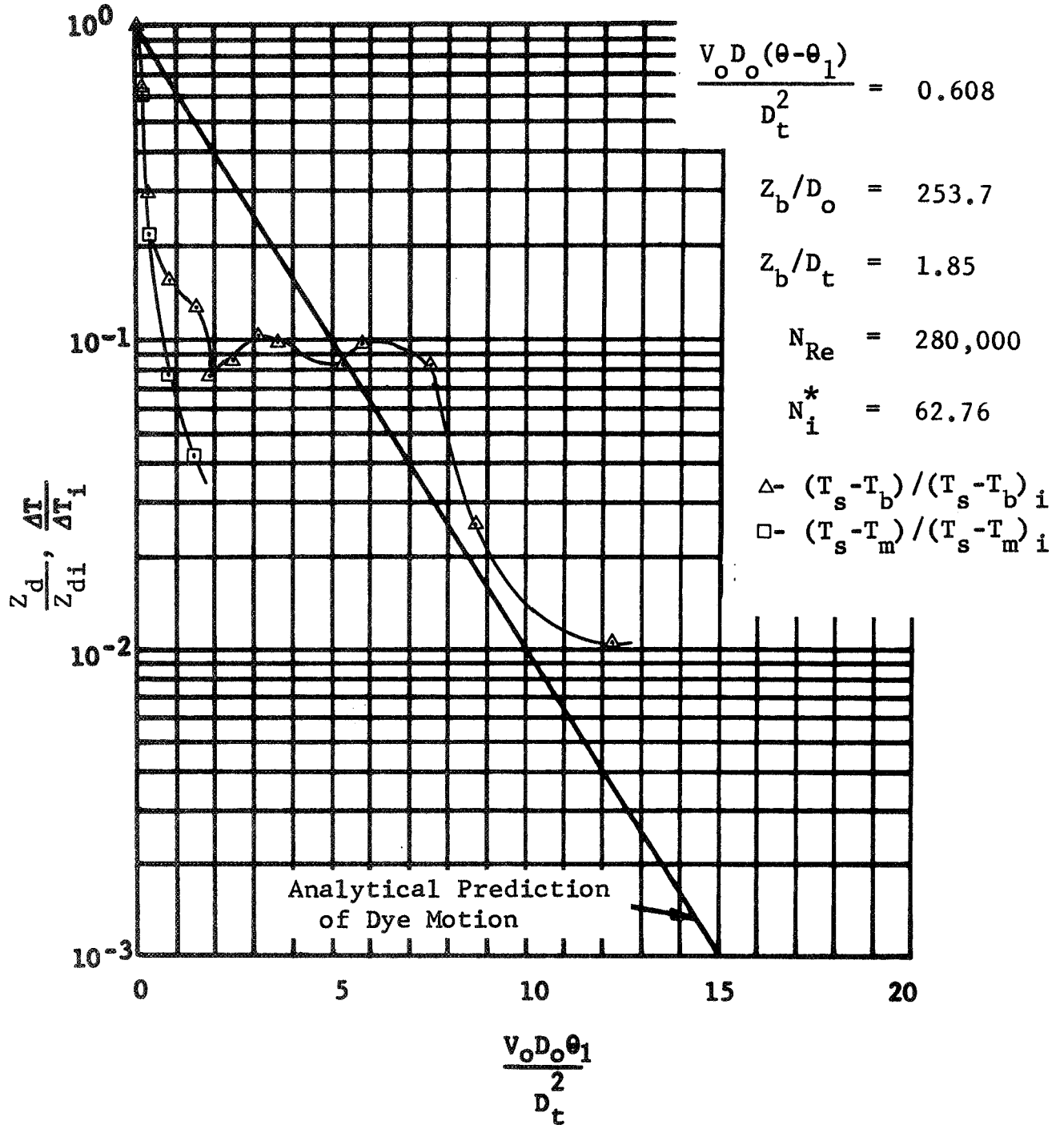


Figure 10 Fraction of Initial Temperature Difference After Surface Temperature Starts to Drop: Pump Starts at  $\theta = 0.0$  sec; Average Surface Temperature Drop Starts at  $\theta_1 = 0.0$  sec; Run 3

**GENERAL DYNAMICS**  
Fort Worth Division

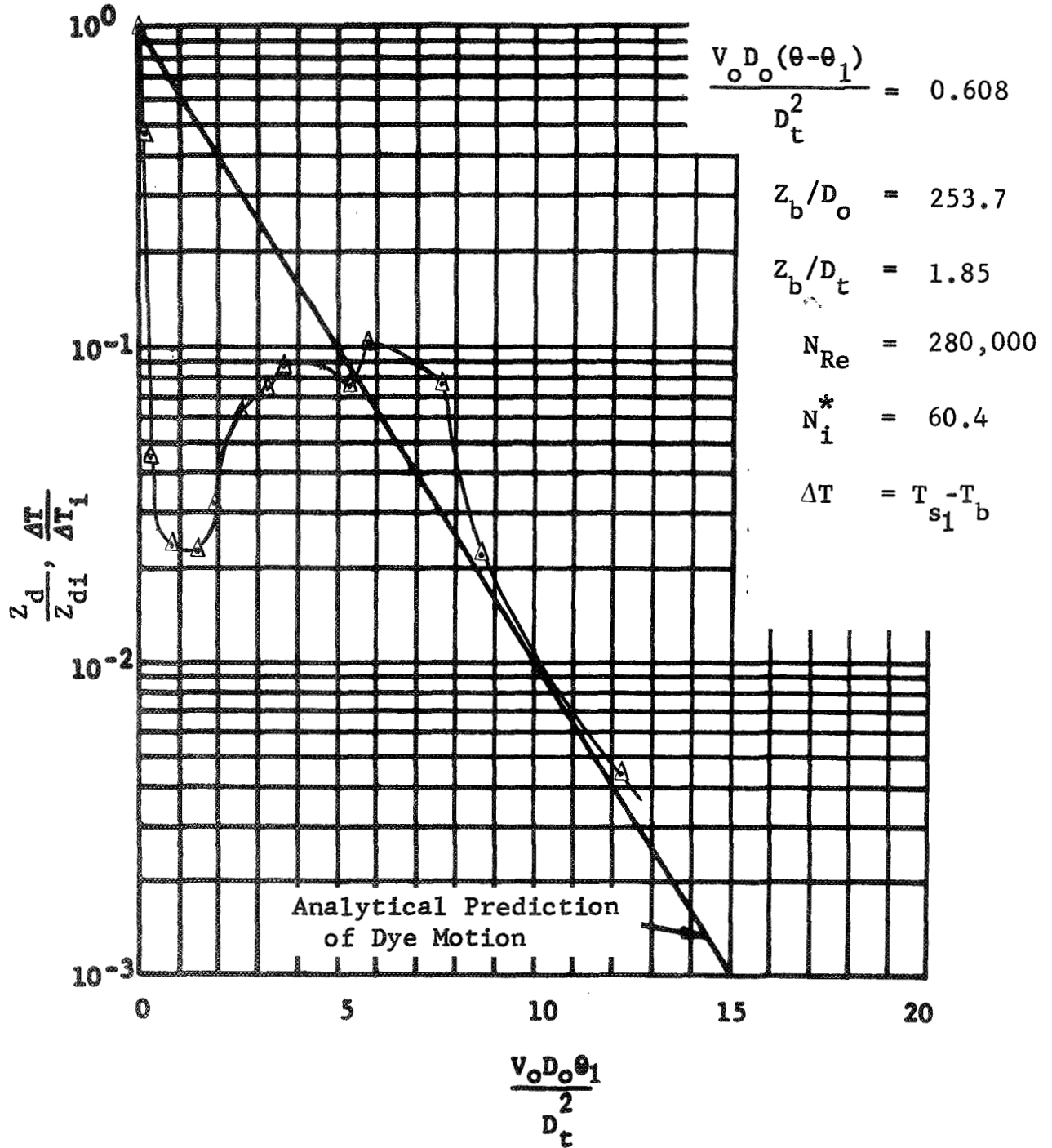


Figure 11 Fraction of Initial Temperature Difference After Surface Temperature Starts to Drop: Pump Starts at  $\theta = 0.0$  sec; Centerline Surface Temperature Drop Starts at  $\theta_1 = 0.0$  sec; Run 3

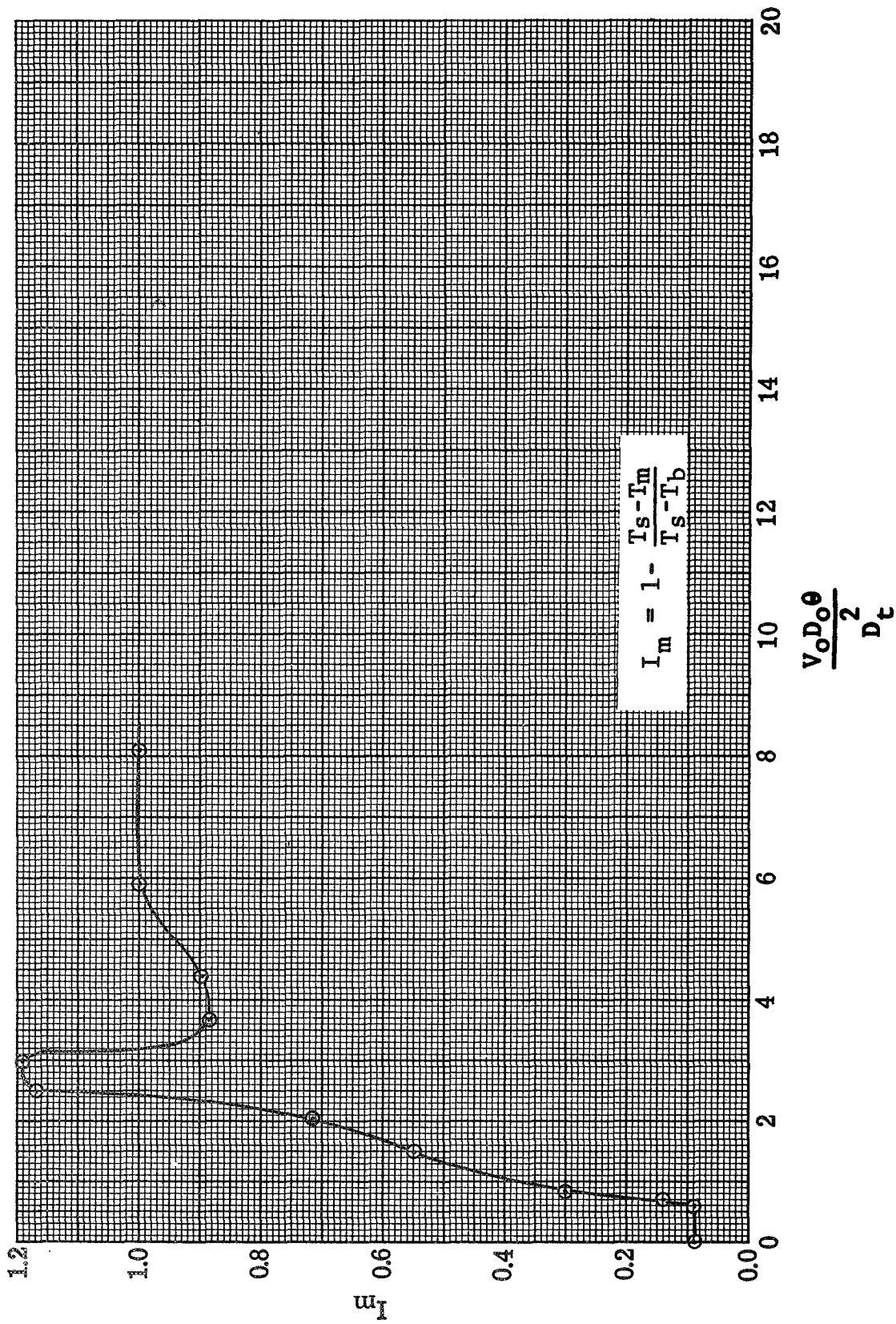


Figure 12 Transient Energy Integral: Run 3

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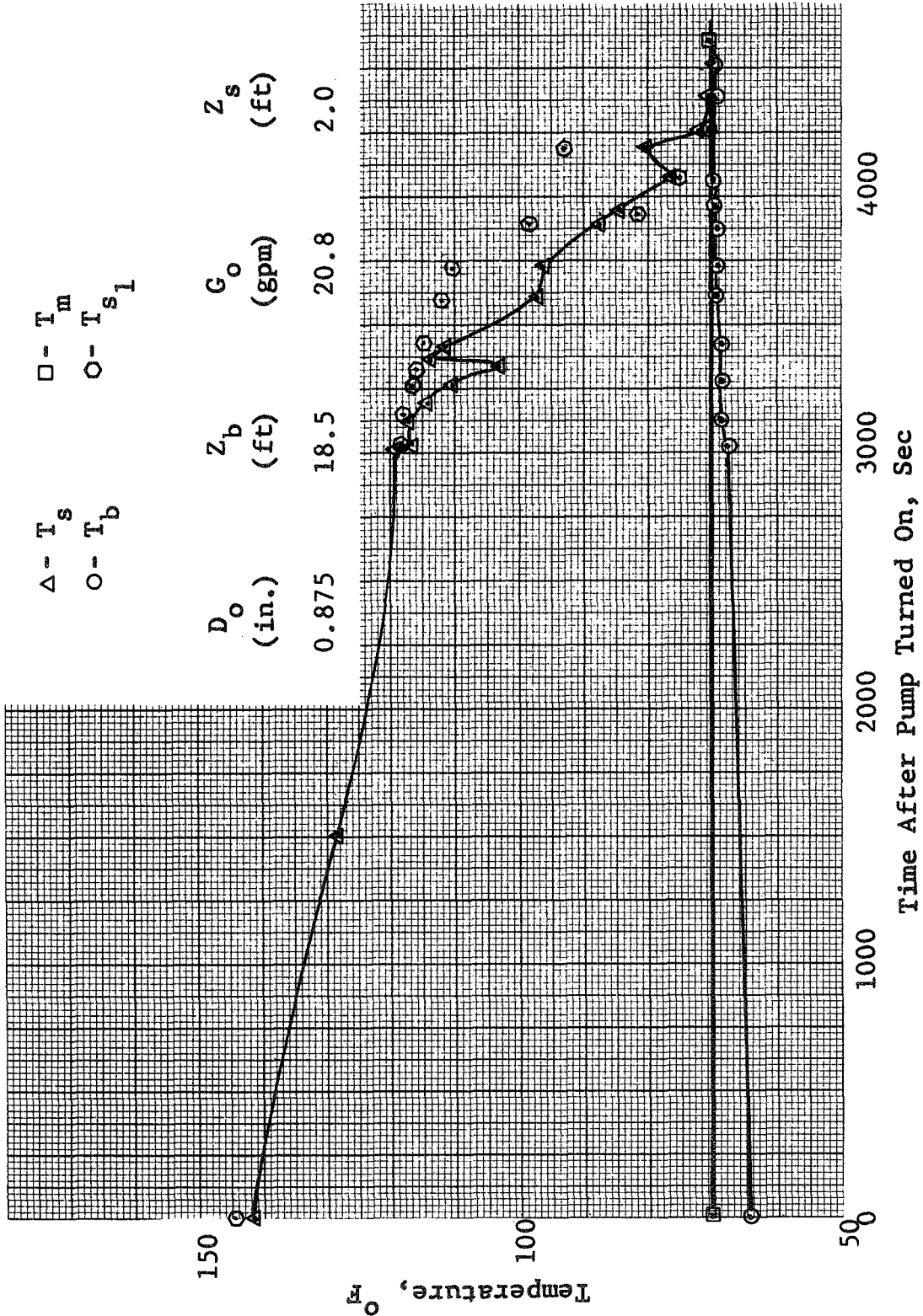


Figure 13 Transient Temperature Destratification : Run 4

**GENERAL DYNAMICS**  
Fort Worth Division

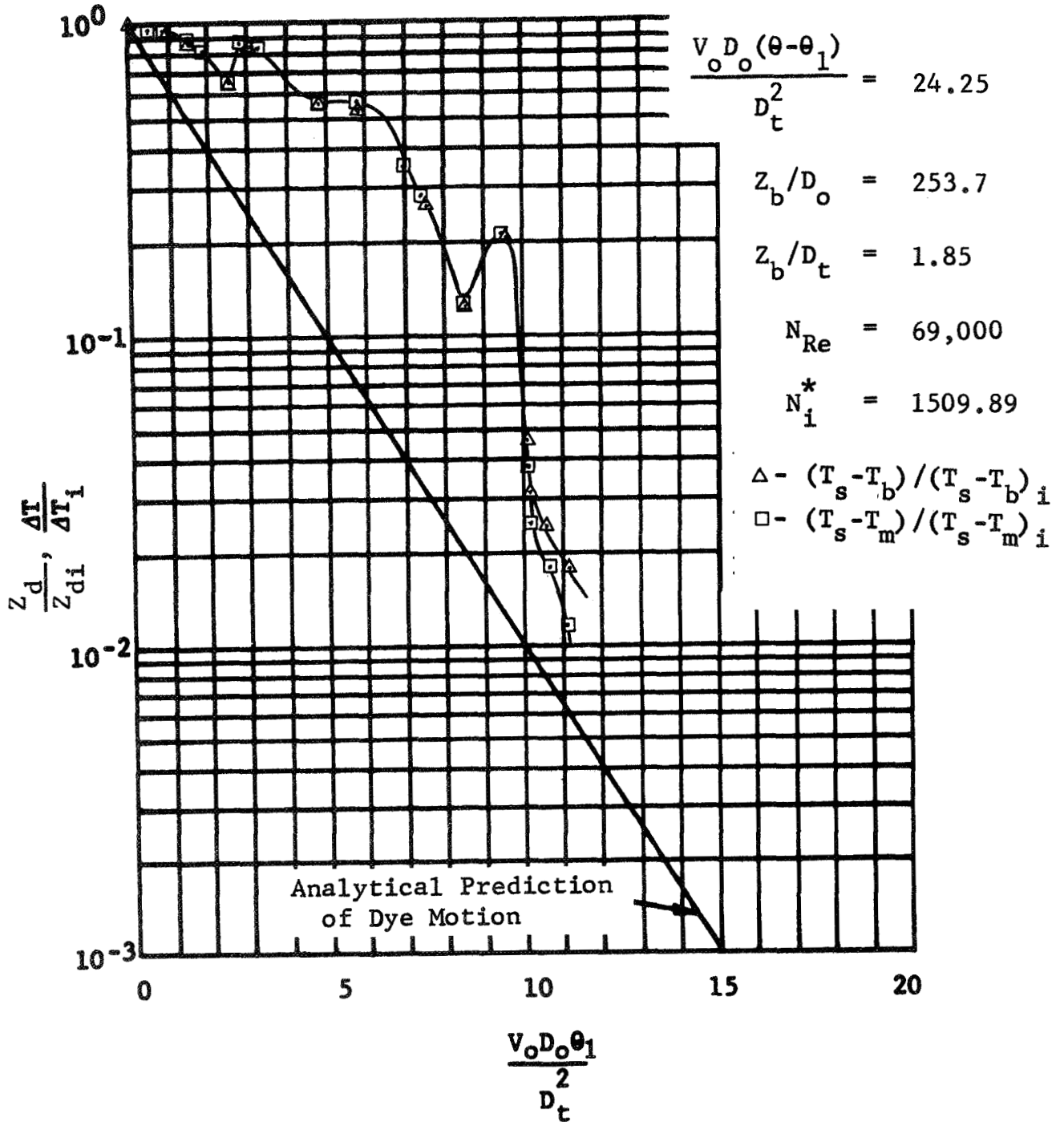


Figure 14 Fraction of Initial Temperature Difference After Surface Temperature Starts to Drop: Pump Starts at  $\theta = 0.0$  sec; Average Surface Temperature Drop Starts at  $\theta_1 = 0.0$  sec; Run 4

**GENERAL DYNAMICS**  
Fort Worth Division

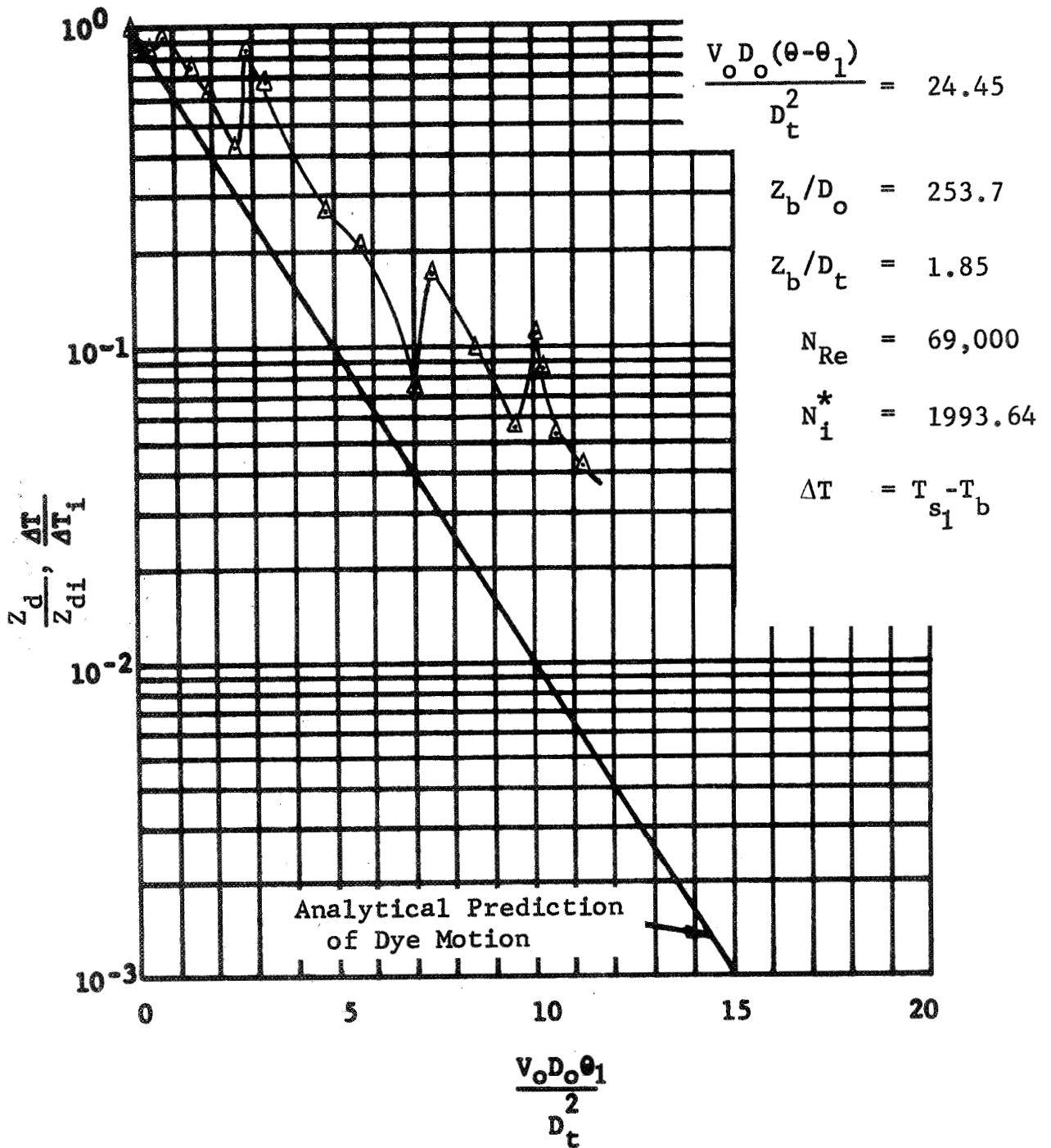


Figure 15 Fraction of Initial Temperature Difference After Surface Temperature Starts to Drop: Pump Starts at  $\theta = 0.0$  sec; Centerline Surface Temperature Drop Starts at  $\theta_1 = 0.0$  sec; Run 4



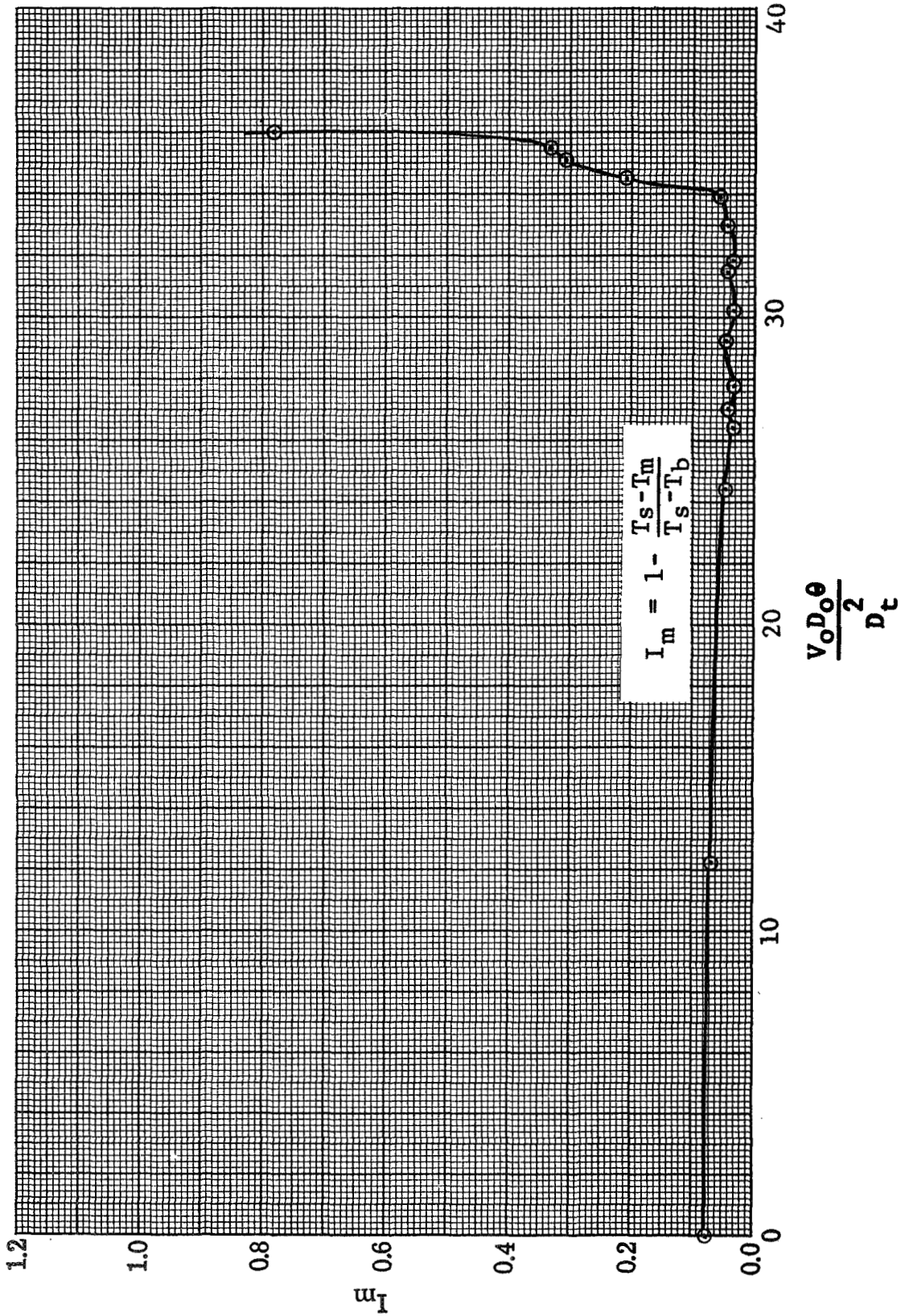


Figure 16 Transient Energy Integral: Run 4

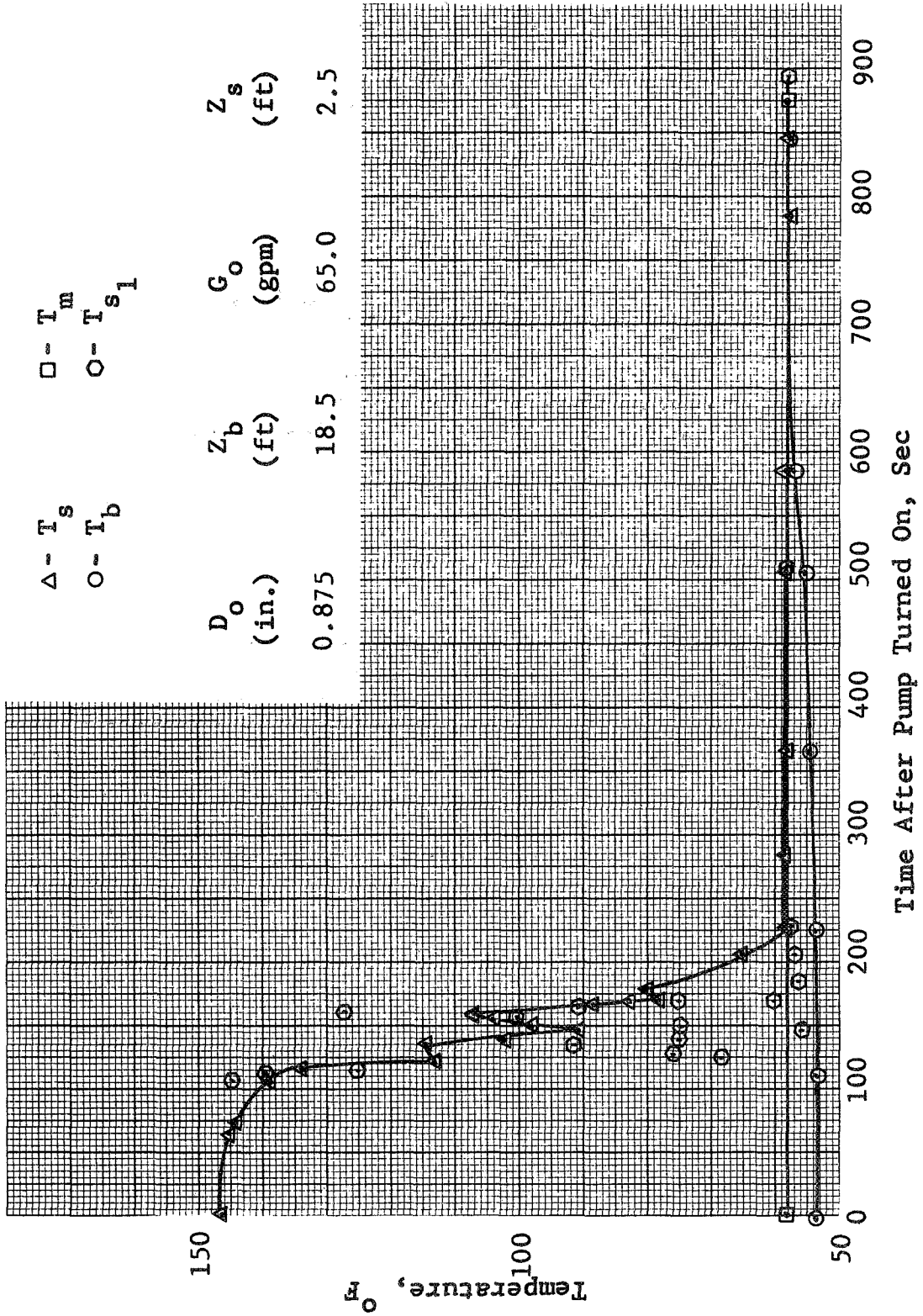


Figure 17 Transient Temperature Destratification: Run 5

**GENERAL DYNAMICS**  
Fort Worth Division

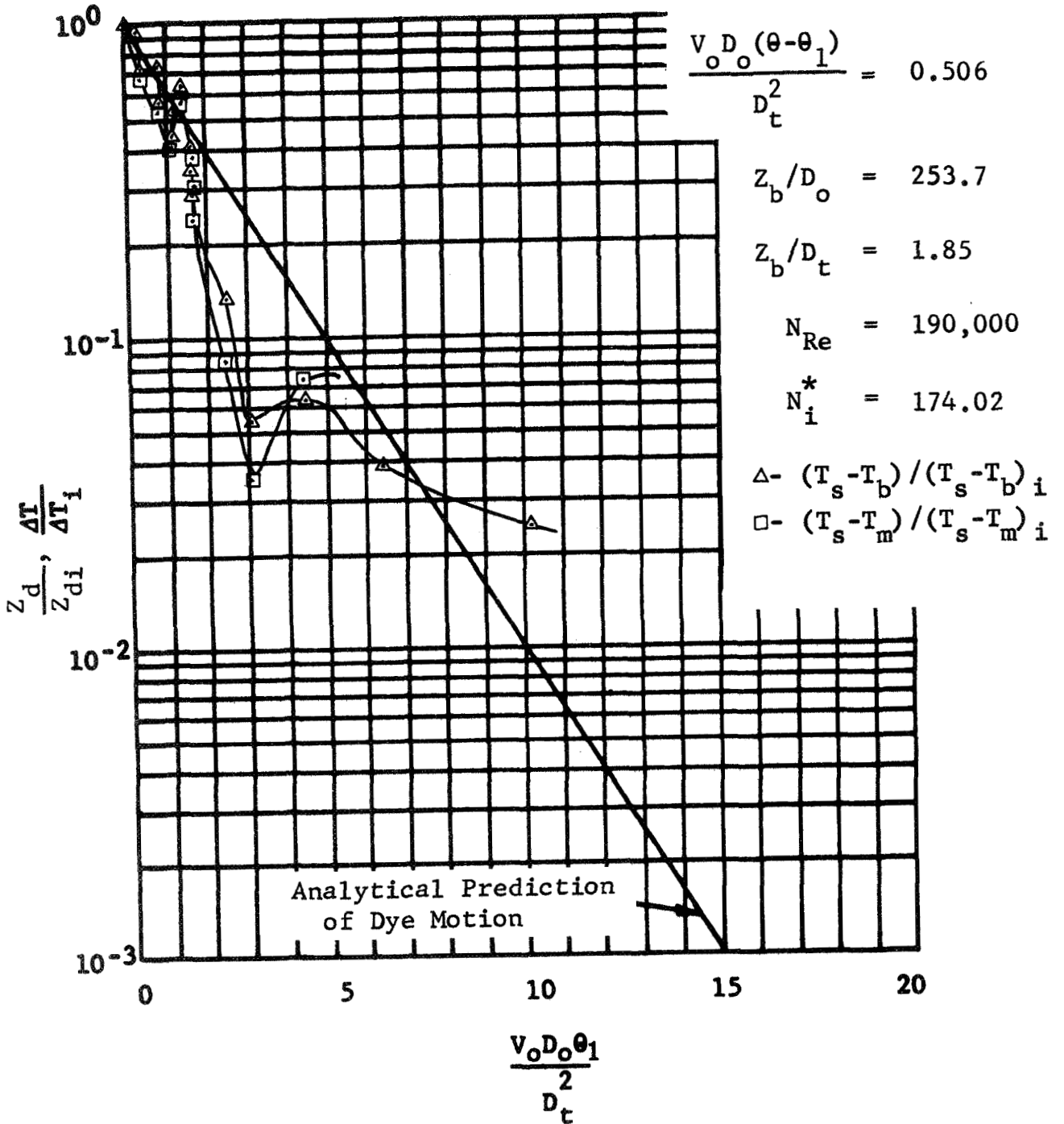


Figure 18 Fraction of Initial Temperature Difference After Surface Temperature Starts to Drop: Pump Starts at  $\theta = 0.0$  sec; Average Surface Temperature Drop Starts at  $\theta_1 = 0.0$  sec; Run 5

**GENERAL DYNAMICS**  
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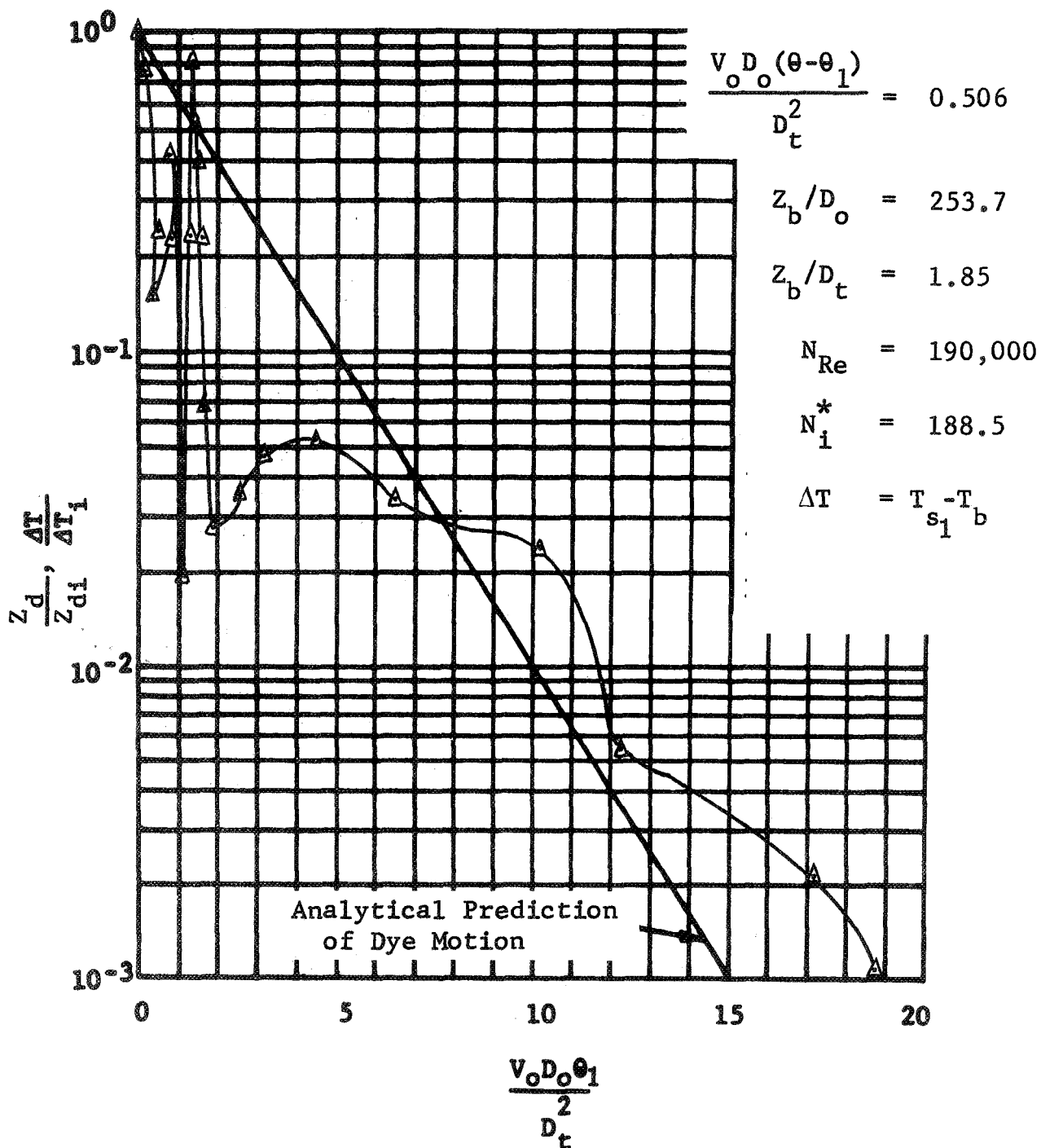


Figure 19 Fraction of Initial Temperature Difference After Surface Temperature Starts to Drop: Pump Starts at  $\theta = 0.0$  sec; Centerline Surface Temperature Drop Starts at  $\theta_1 = 0.0$  sec; Run 5

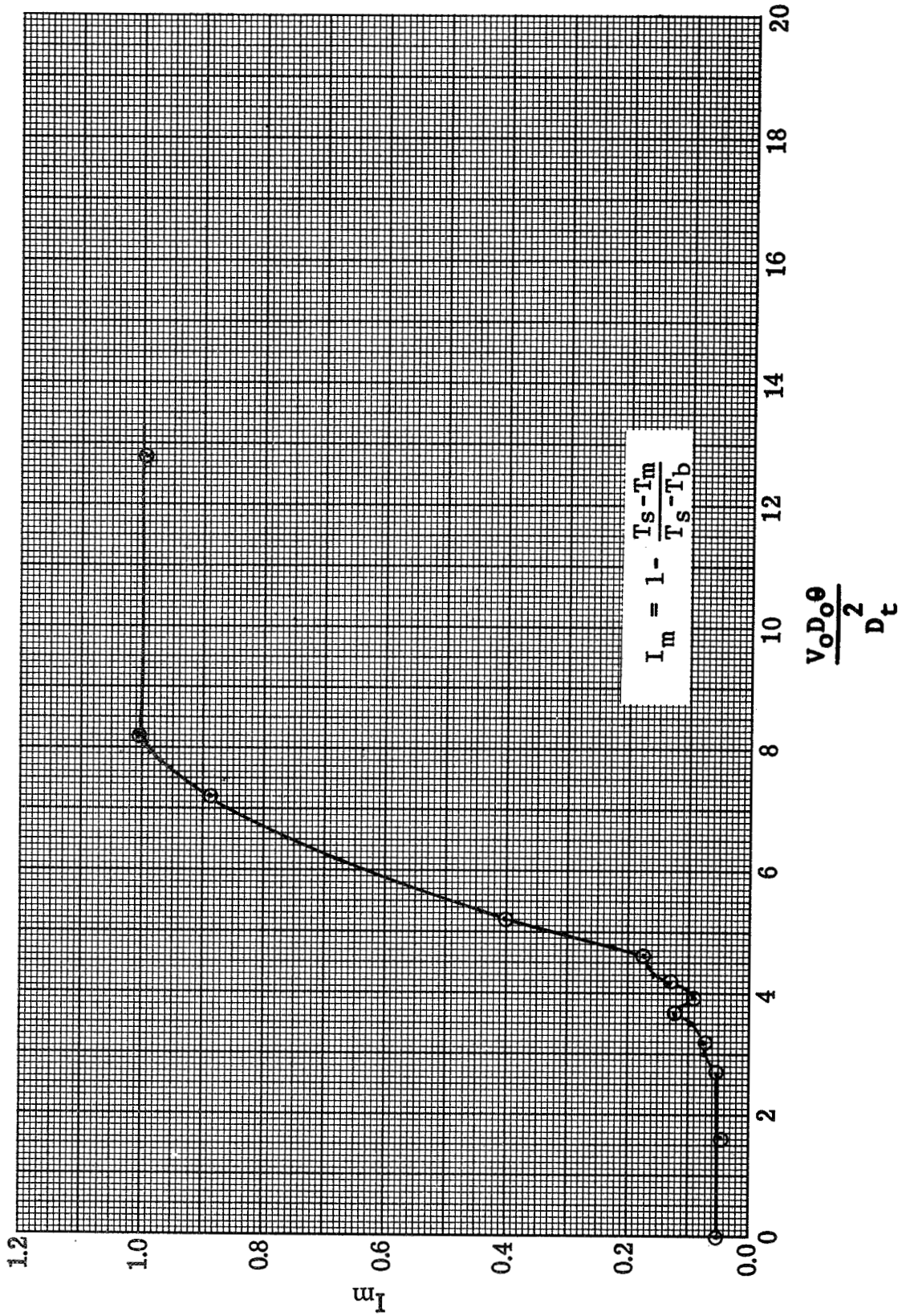


Figure 20 Transient Energy Integral: Run 5

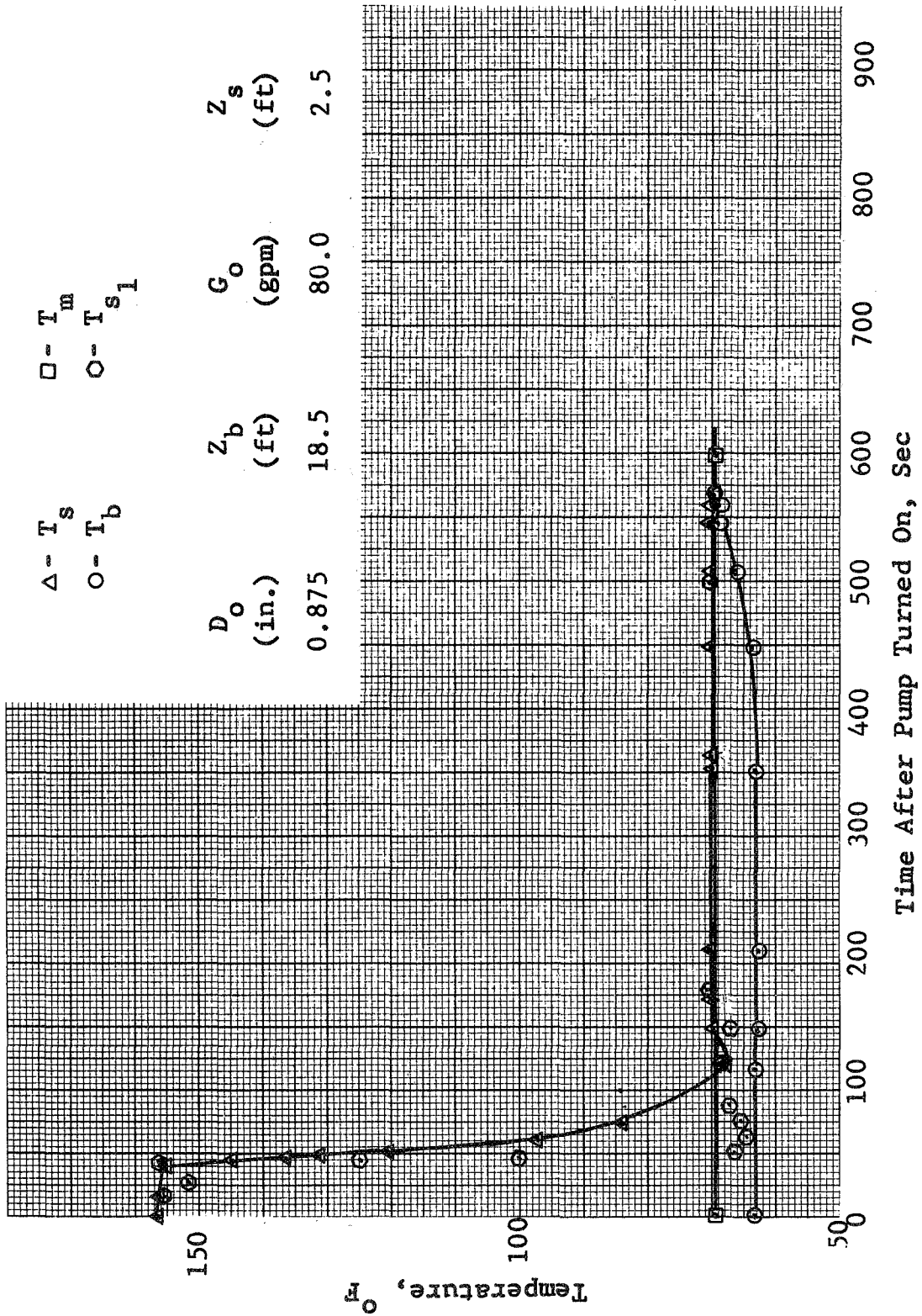


Figure 21 Transient Temperature Destratification: Run 6

**GENERAL DYNAMICS**  
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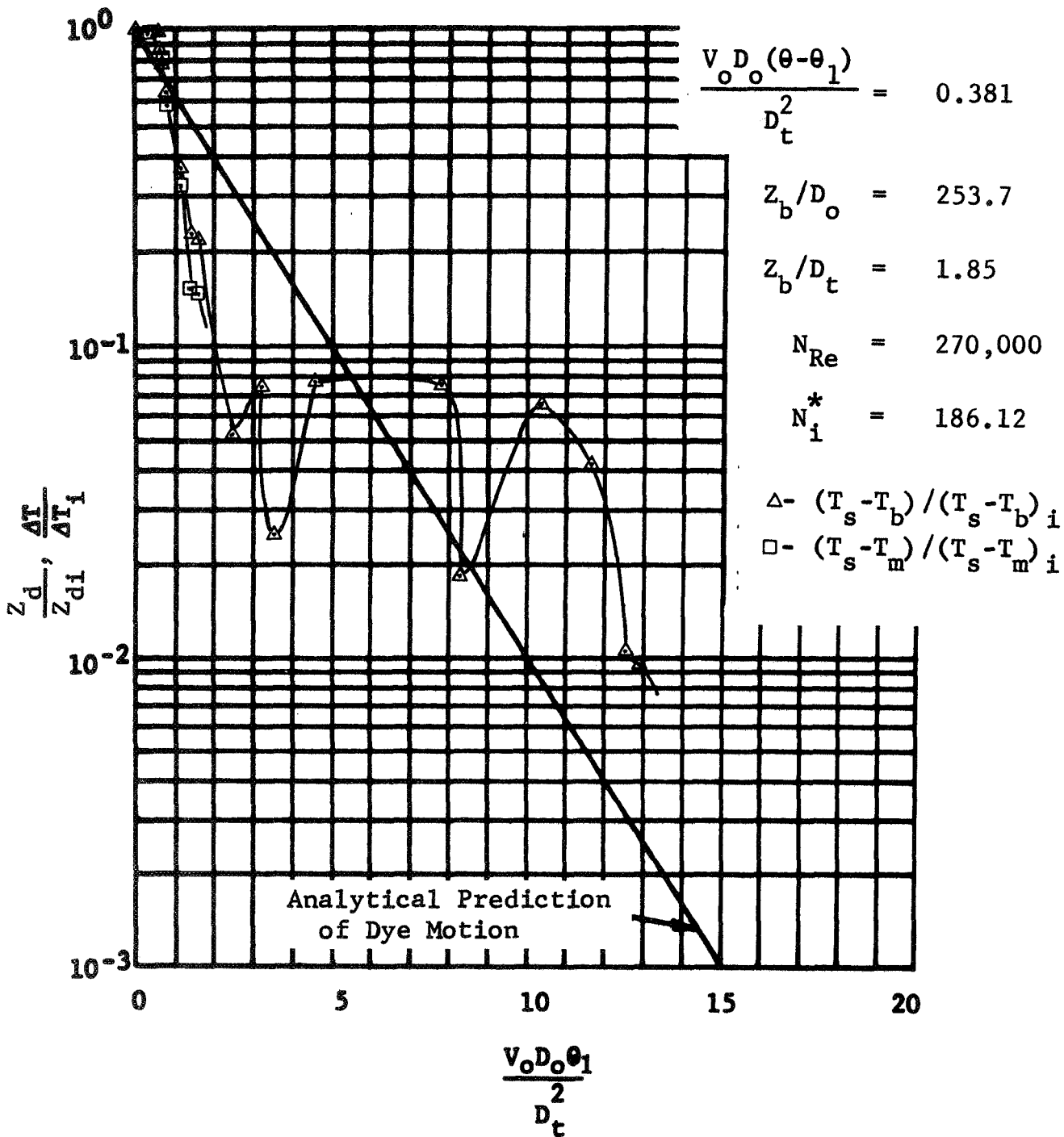


Figure 22 Fraction of Initial Temperature Difference After Surface Temperature Starts to Drop: Pump Starts at  $\theta = 0.0$  sec; Average Surface Temperature Drop Starts at  $\theta_1 = 0.0$  sec; Run 6

**GENERAL DYNAMICS**  
Fort Worth Division

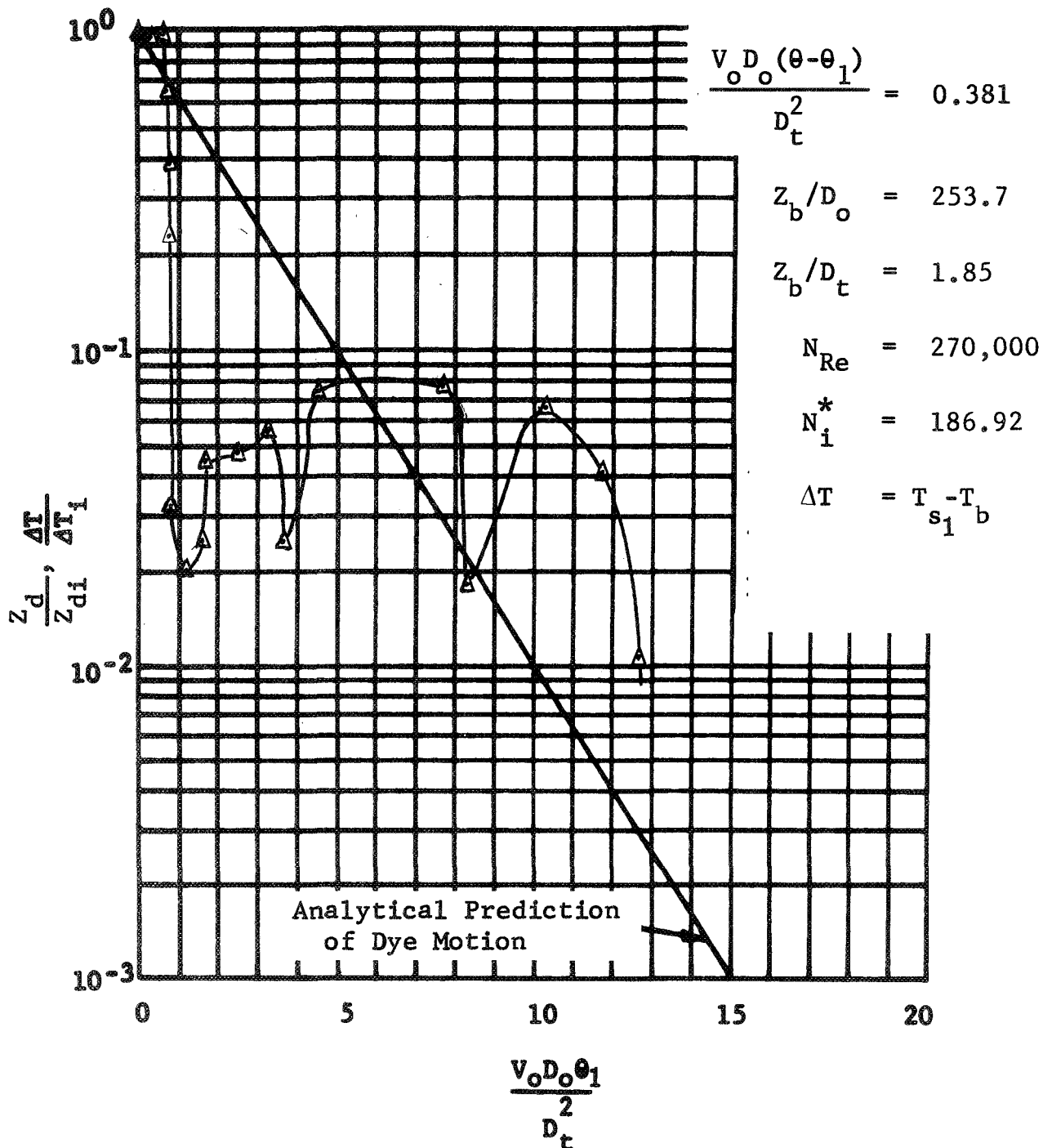


Figure 23 Fraction of Initial Temperature Difference After Surface Temperature Starts to Drop: Pump Starts at  $\theta = 0.0$  sec; Centerline Surface Temperature Drop Starts at  $\theta_1 = 0.0$  sec; Run 6



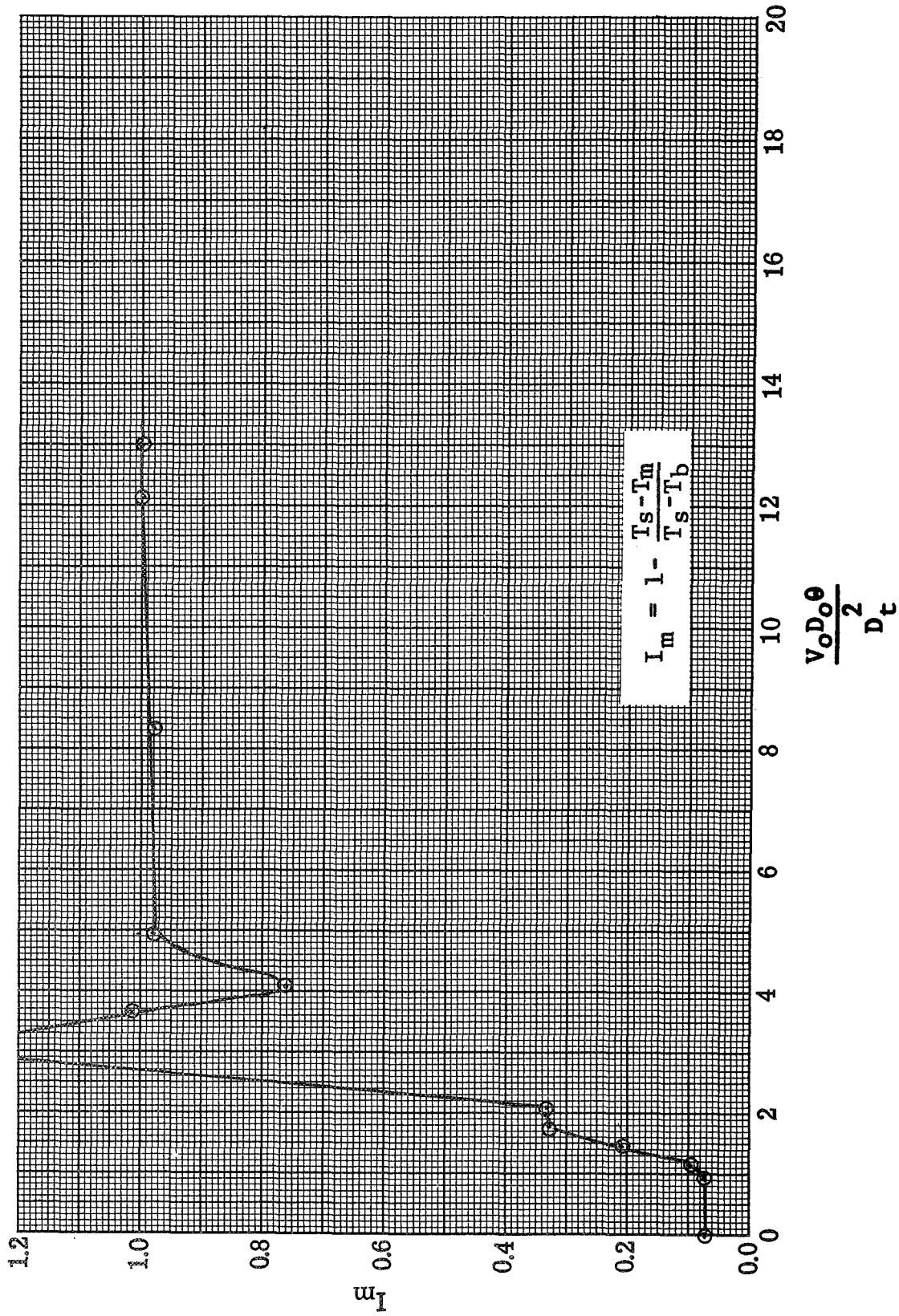


Figure 24 Transient Energy Integral: Run 6

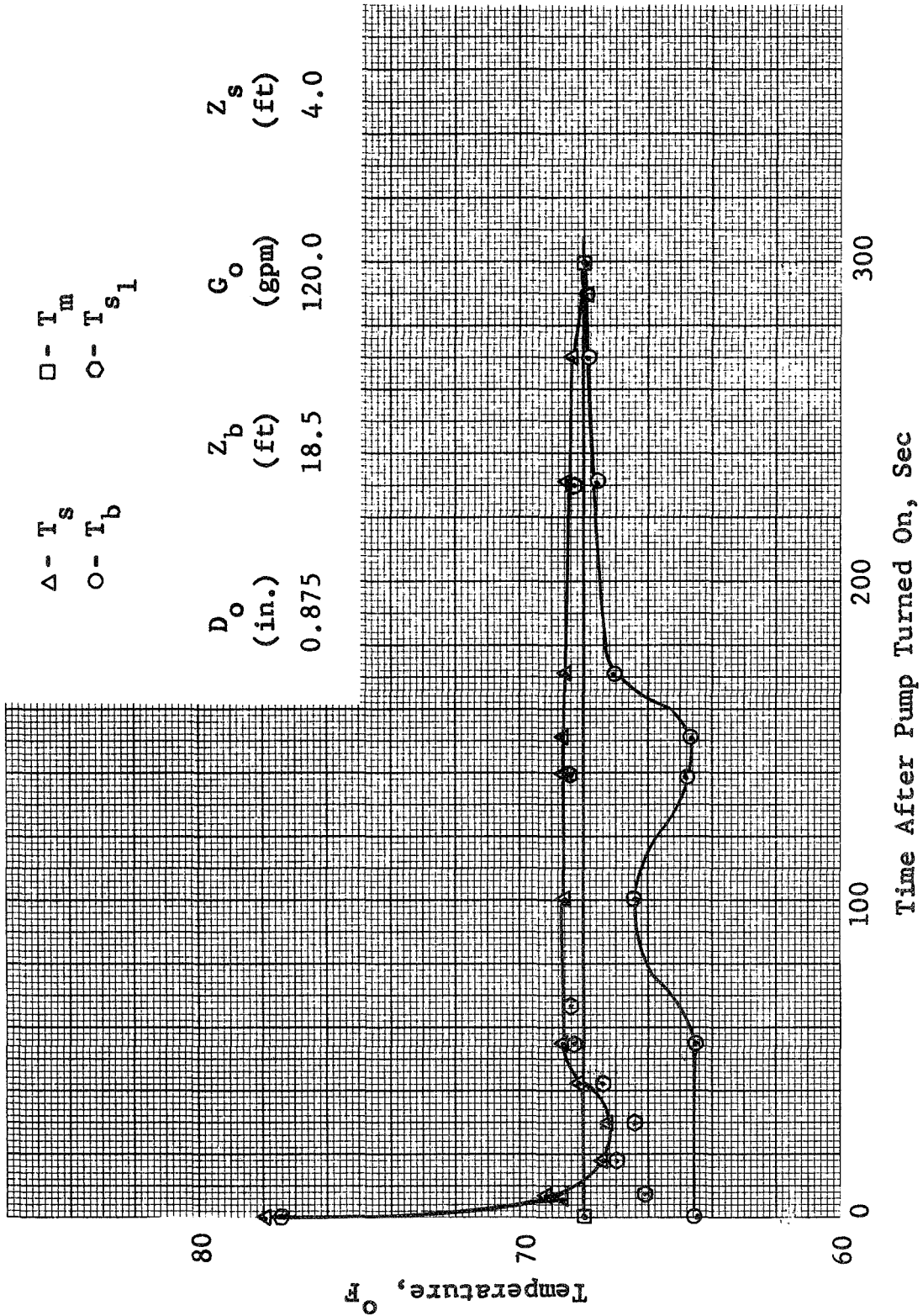


Figure 25 Transient Temperature Destratification: Run 7

**GENERAL DYNAMICS**  
Fort Worth Division

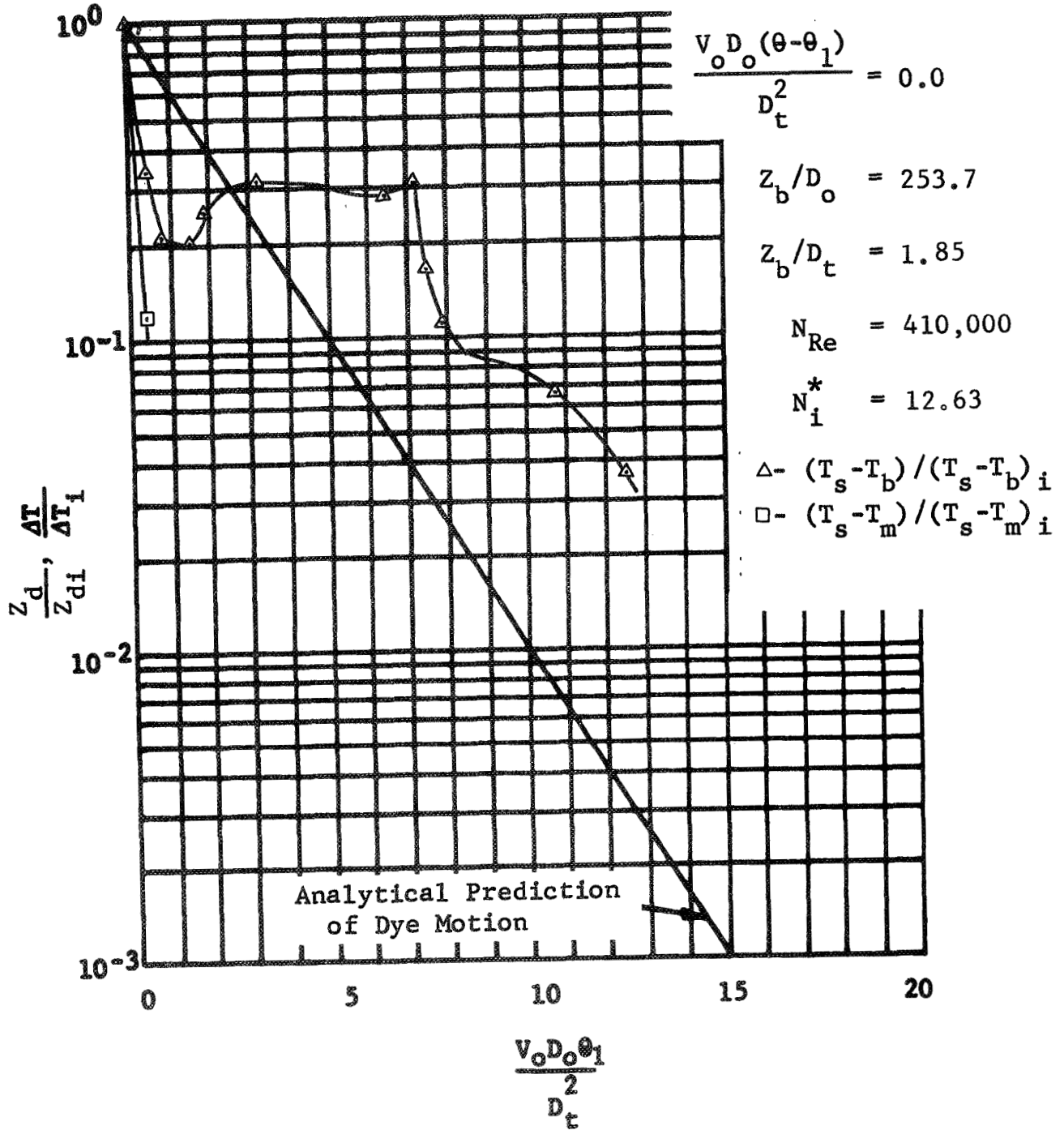


Figure 26 Fraction of Initial Temperature Difference After Surface Temperature Starts to Drop: Pump Starts at  $\theta = 0.0$  sec; Average Surface Temperature Drop Starts at  $\theta_1 = 0.0$  sec; Run 7

**GENERAL DYNAMICS**  
Fort Worth Division

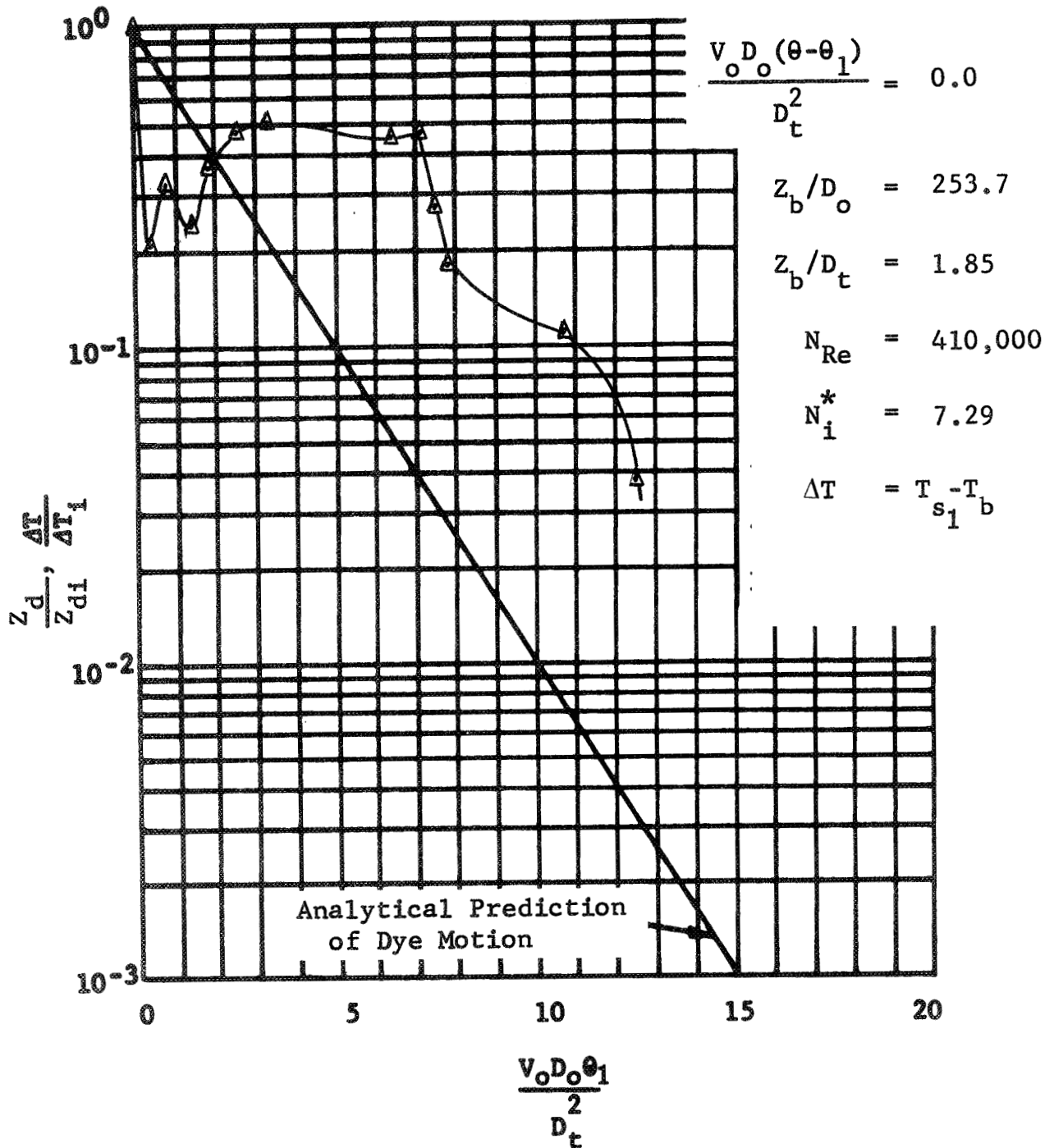


Figure 27 Fraction of Initial Temperature Difference After Surface Temperature Starts to Drop: Pump Starts at  $\theta = 0.0$  sec; Centerline Surface Temperature Drop Starts at  $\theta_1 = 0.0$  sec; Run 7

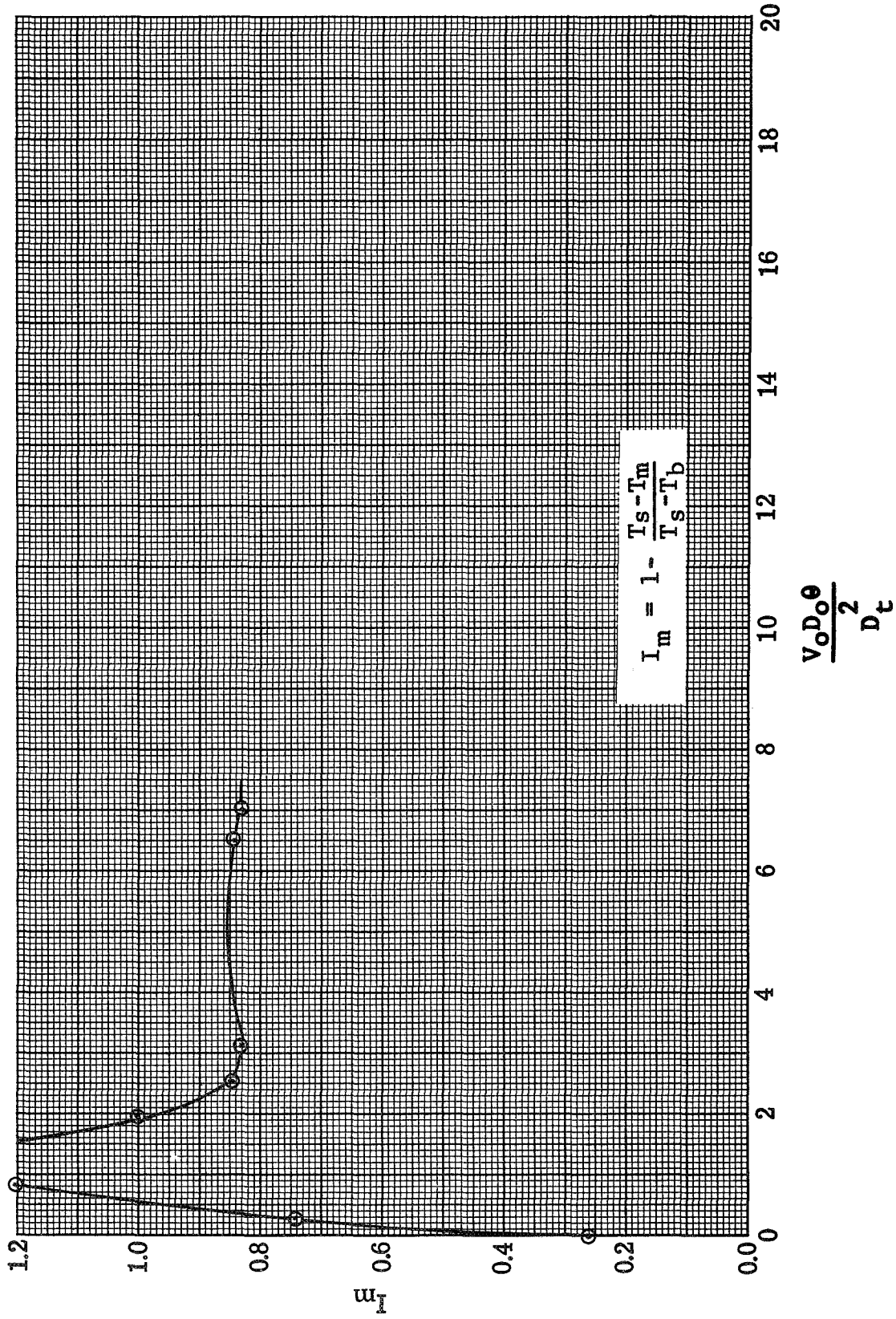


Figure 28 Transient Energy Integral: Run 7

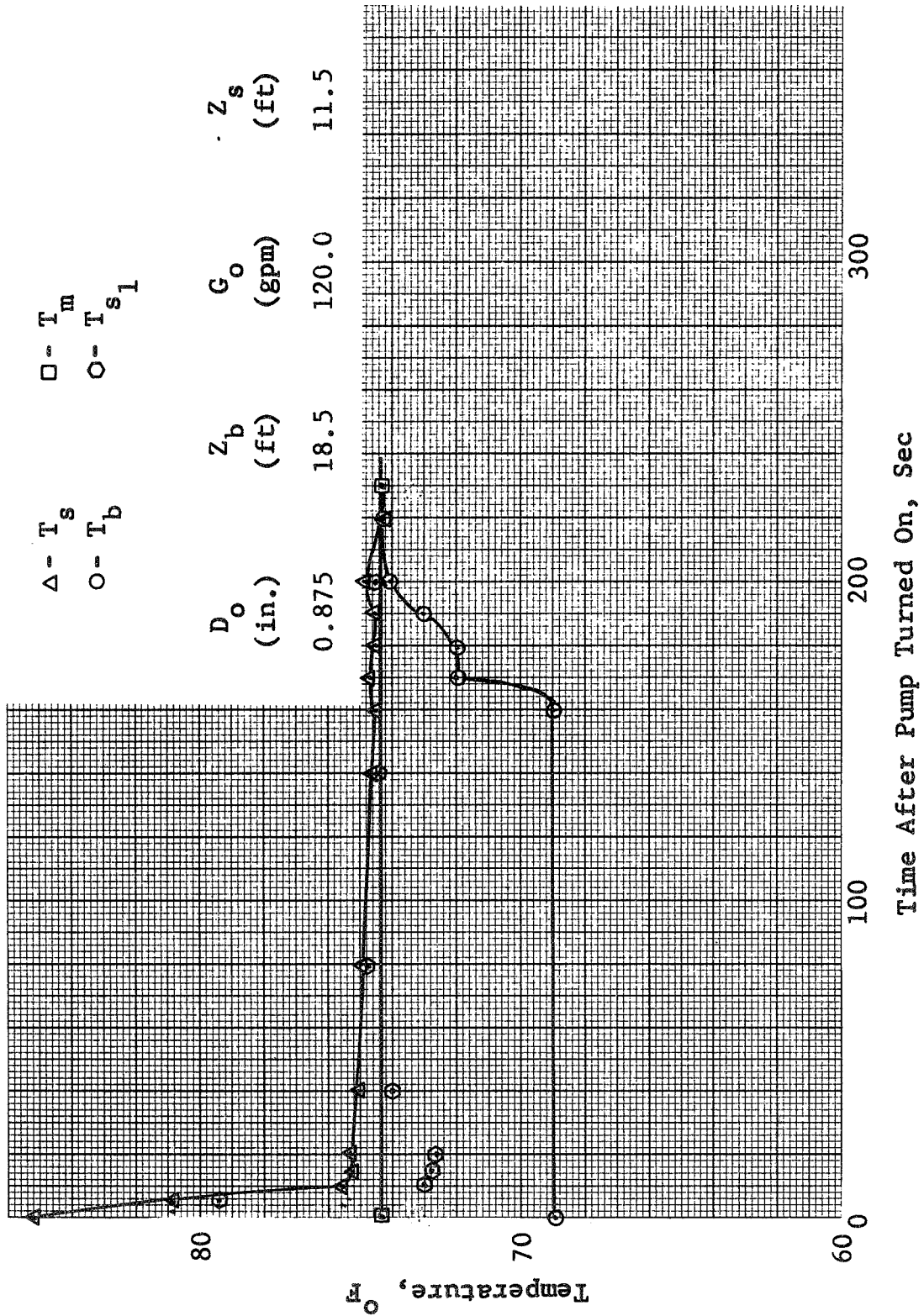


Figure 29 Transient Temperature Destratification: Run 8

**GENERAL DYNAMICS**

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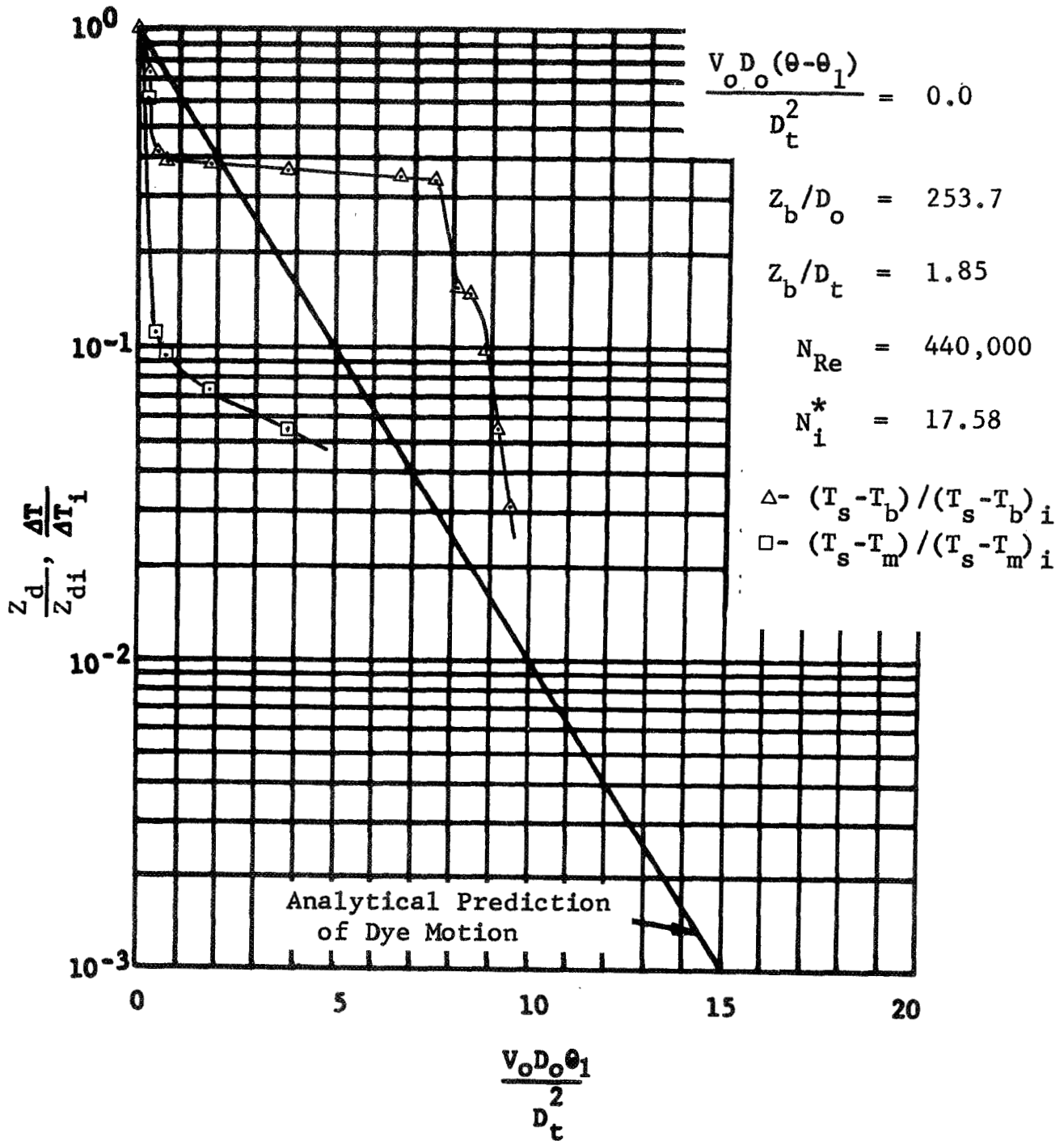


Figure 30

Fraction of Initial Temperature Difference After Surface Temperature Starts to Drop: Pump Starts at  $\theta = 0.0$  sec; Average Surface Temperature Drop Starts at  $\theta_1 = 0.0$  sec; Run 8

**GENERAL DYNAMICS**  
Fort Worth Division

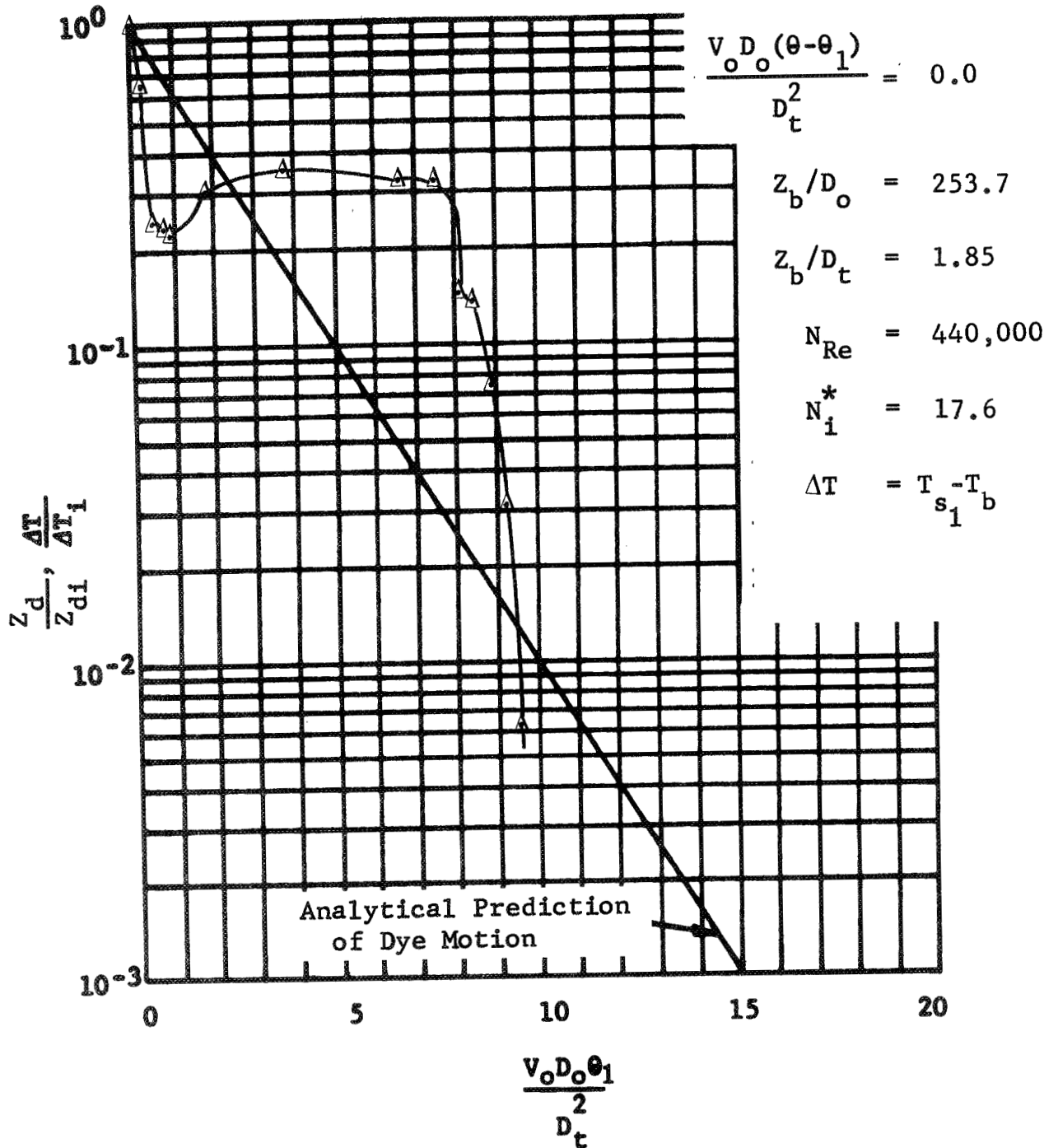


Figure 31 Fraction of Initial Temperature Difference After Surface Temperature Starts to Drop: Pump Starts at  $\theta = 0.0$  sec; Centerline Surface Temperature Drop Starts at  $\theta_1 = 0.0$  sec; Run 8



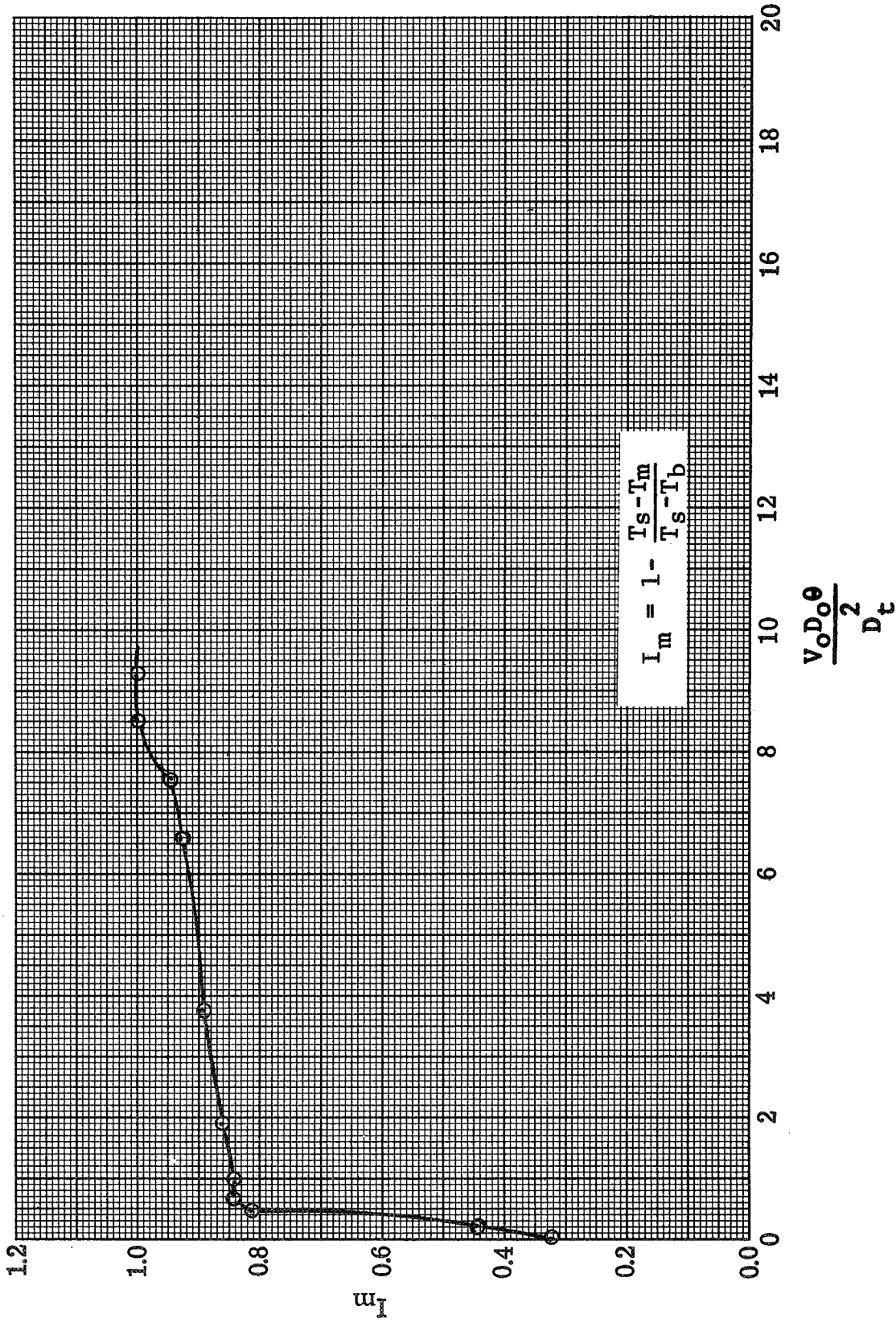


Figure 32 Transient Energy Integral: Run 8

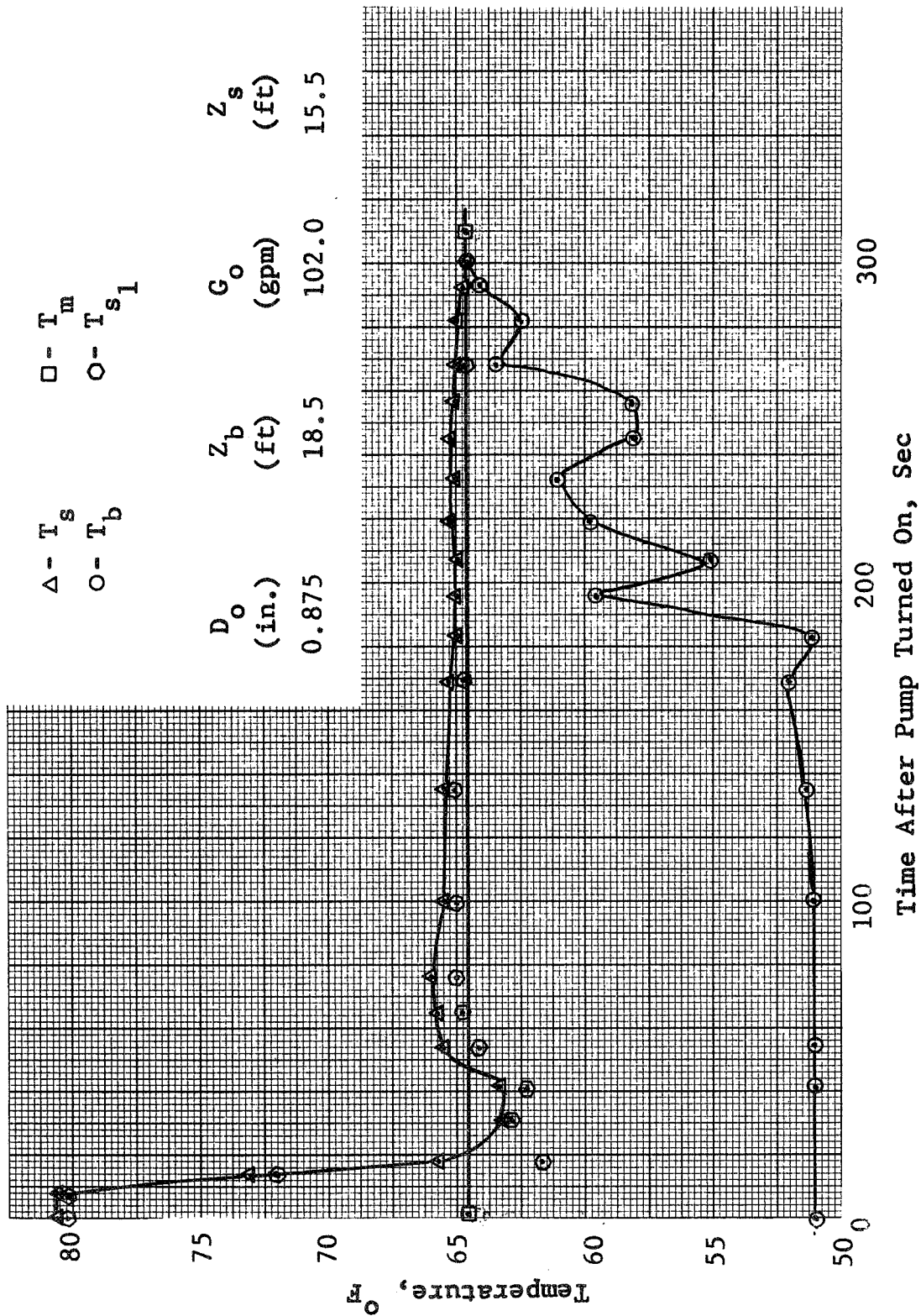


Figure 33 Transient Temperature Destratification: Run 9

**GENERAL DYNAMICS**  
Fort Worth Division

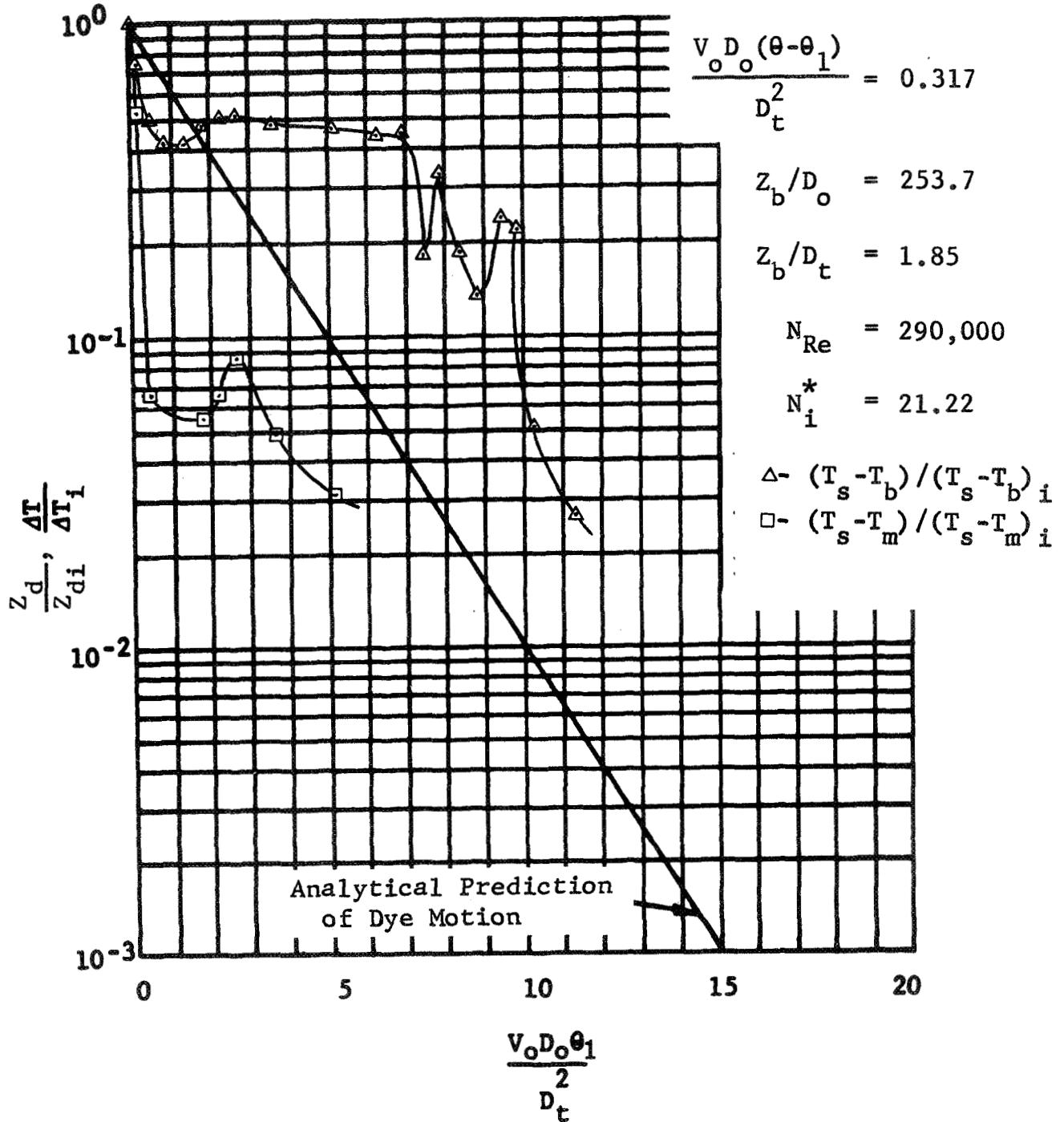


Figure 34 Fraction of Initial Temperature Difference After Surface Temperature Starts to Drop: Pump Starts at  $\theta = 0.0$  sec; Average Surface Temperature Drop Starts at  $\theta_1 = 0.0$  sec; Run 9

**GENERAL DYNAMICS**  
Fort Worth Division

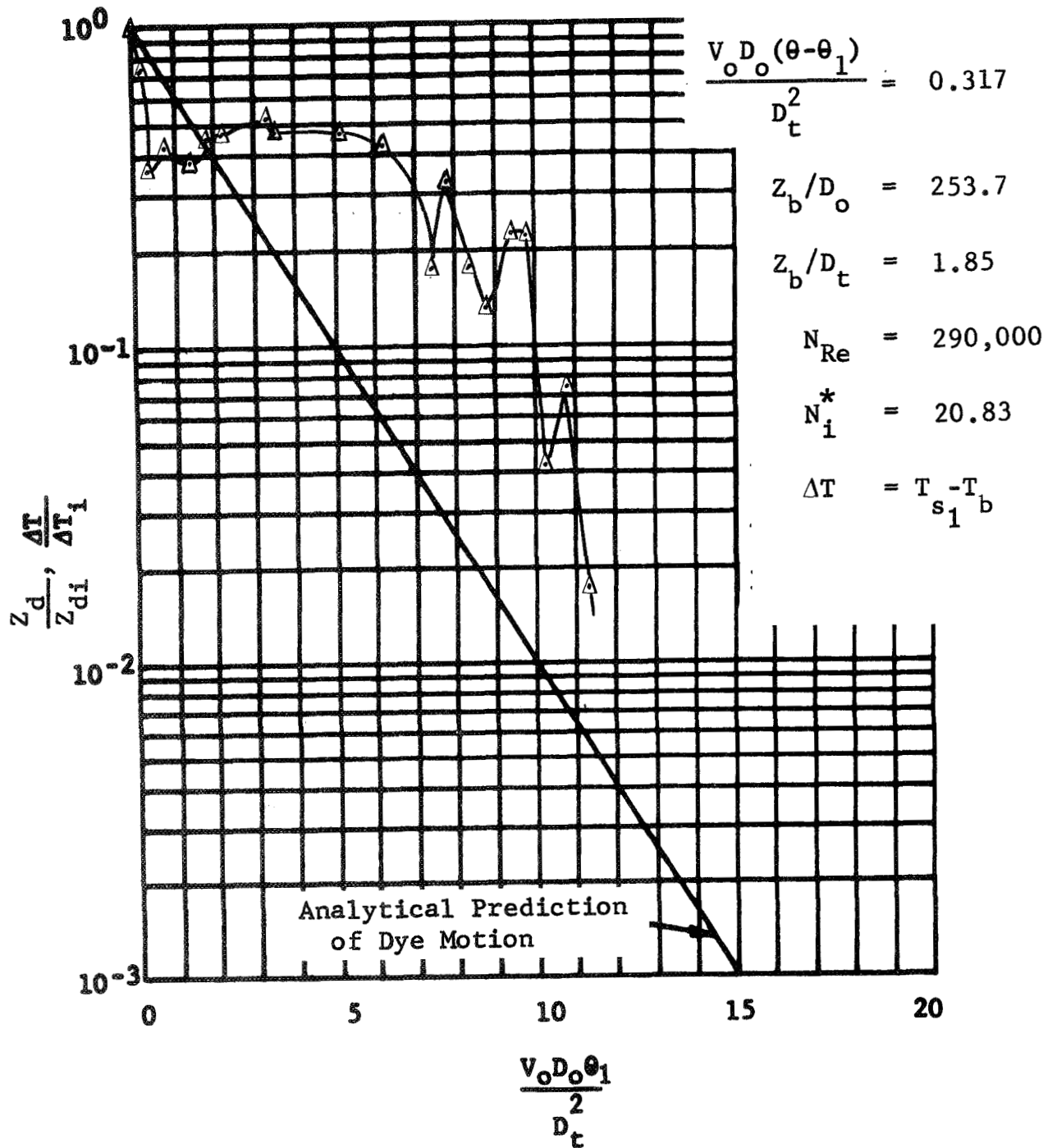


Figure 35 Fraction of Initial Temperature Difference After Surface Temperature Starts to Drop: Pump Starts at  $\theta = 0.0$  sec; Centerline Surface Temperature Drop Starts at  $\theta_1 = 0.0$  sec; Run 9

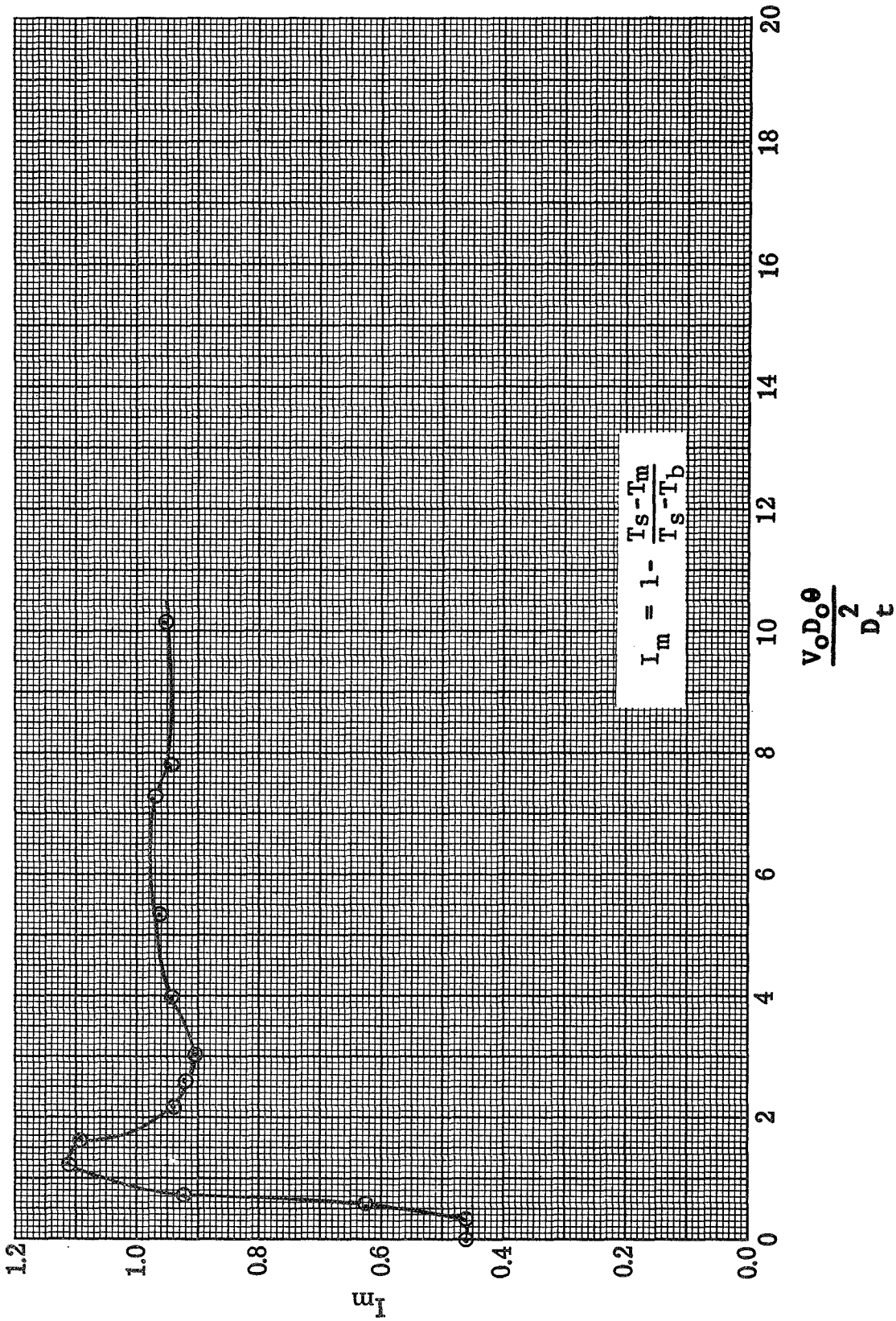


Figure 36 Transient Energy Integral: Run 9

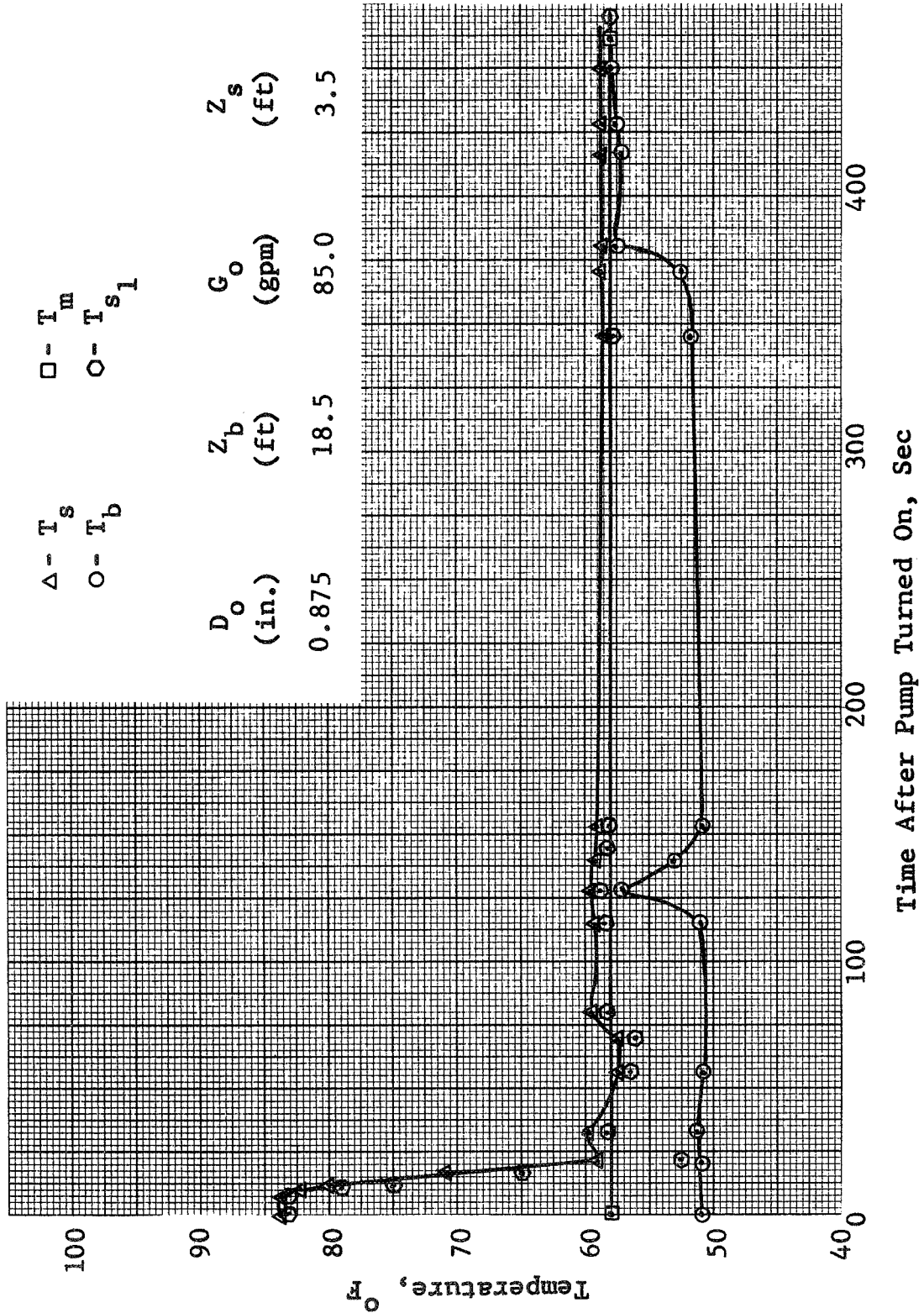


Figure 37    Transient Temperature Destratification:    Run 10

**GENERAL DYNAMICS**  
Fort Worth Division

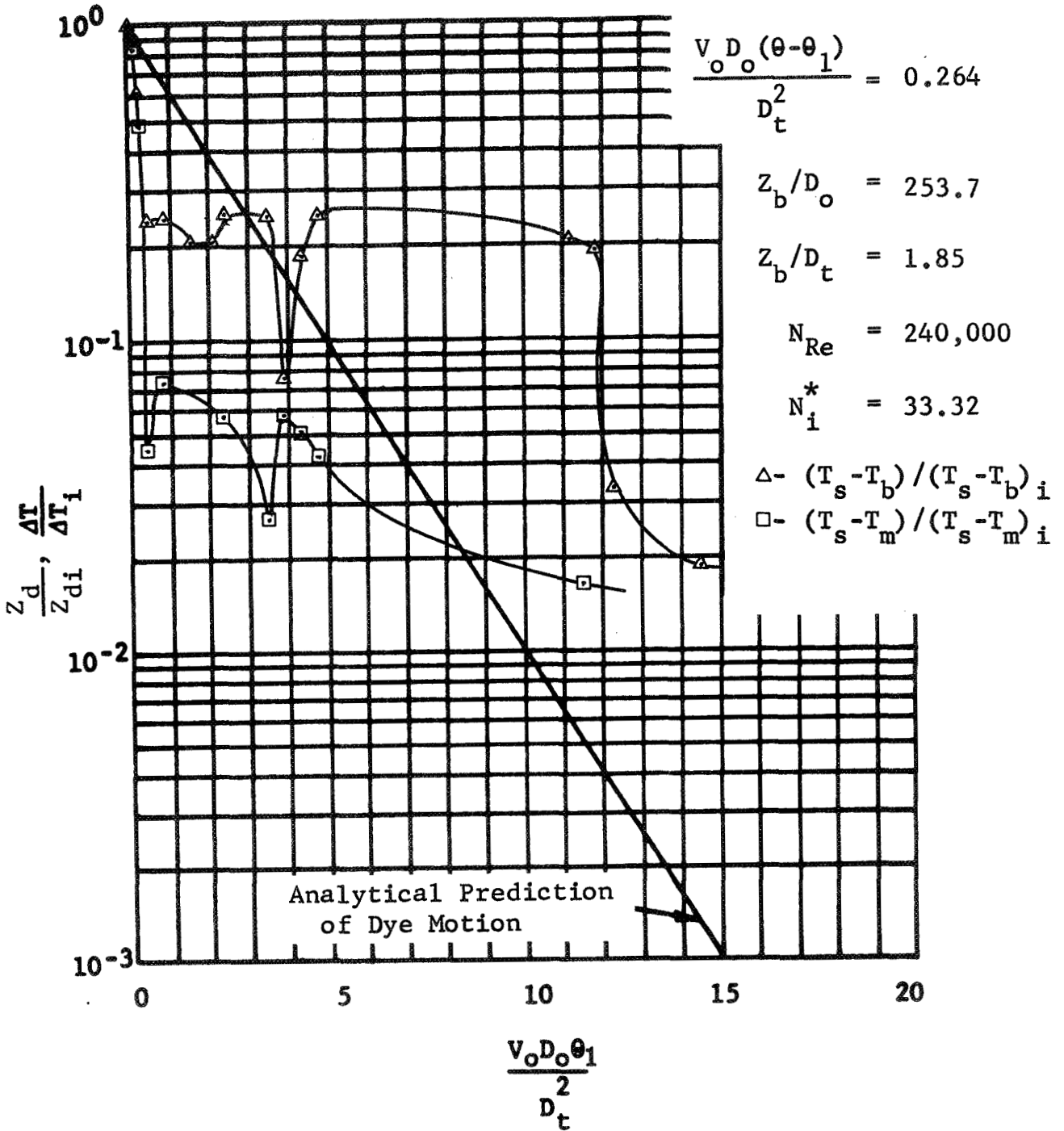


Figure 38 Fraction of Initial Temperature Difference After Surface Temperature Starts to Drop: Pump Starts at  $\theta = 0.0$  sec; Average Surface Temperature Drop Starts at  $\theta_1 = 0.0$  sec; Run 10

**GENERAL DYNAMICS**  
Fort Worth Division

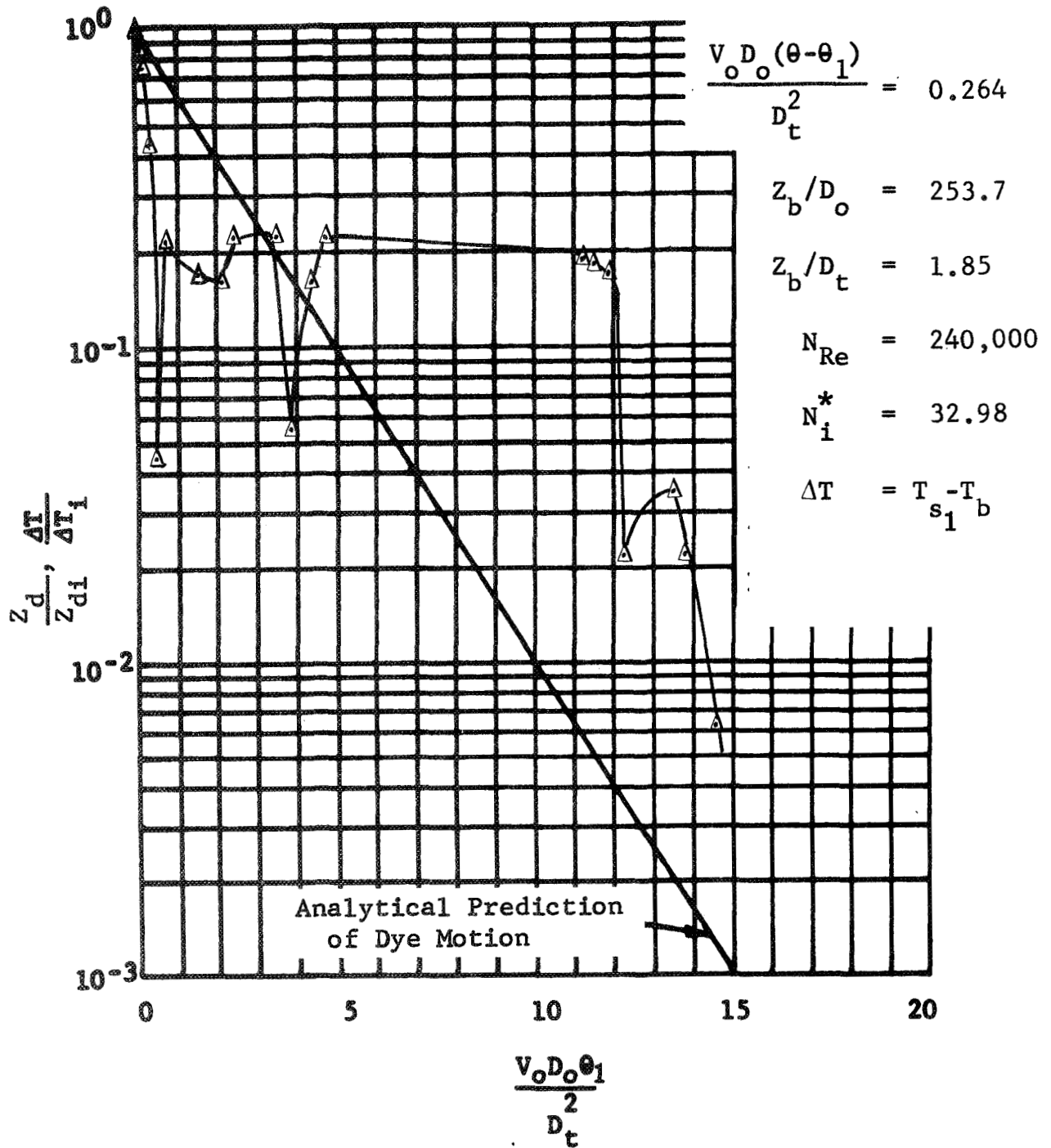


Figure 39 Fraction of Initial Temperature Difference After Surface Temperature Starts to Drop: Pump Starts at  $\theta = 0.0$  sec; Centerline Surface Temperature Drop Starts at  $\theta_1 = 0.0$  sec; Run 10



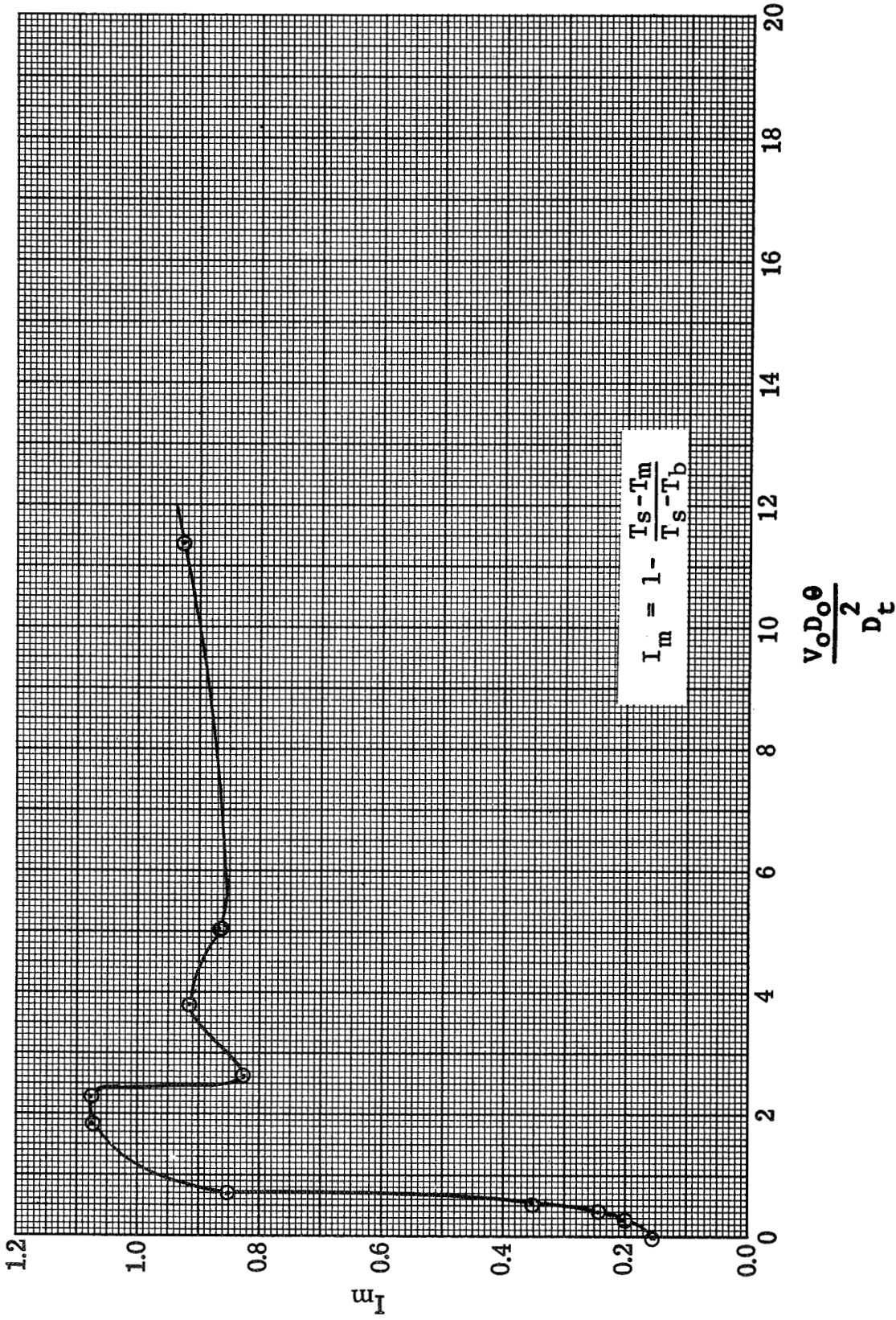


Figure 40 Transient Energy Integral: Run 10

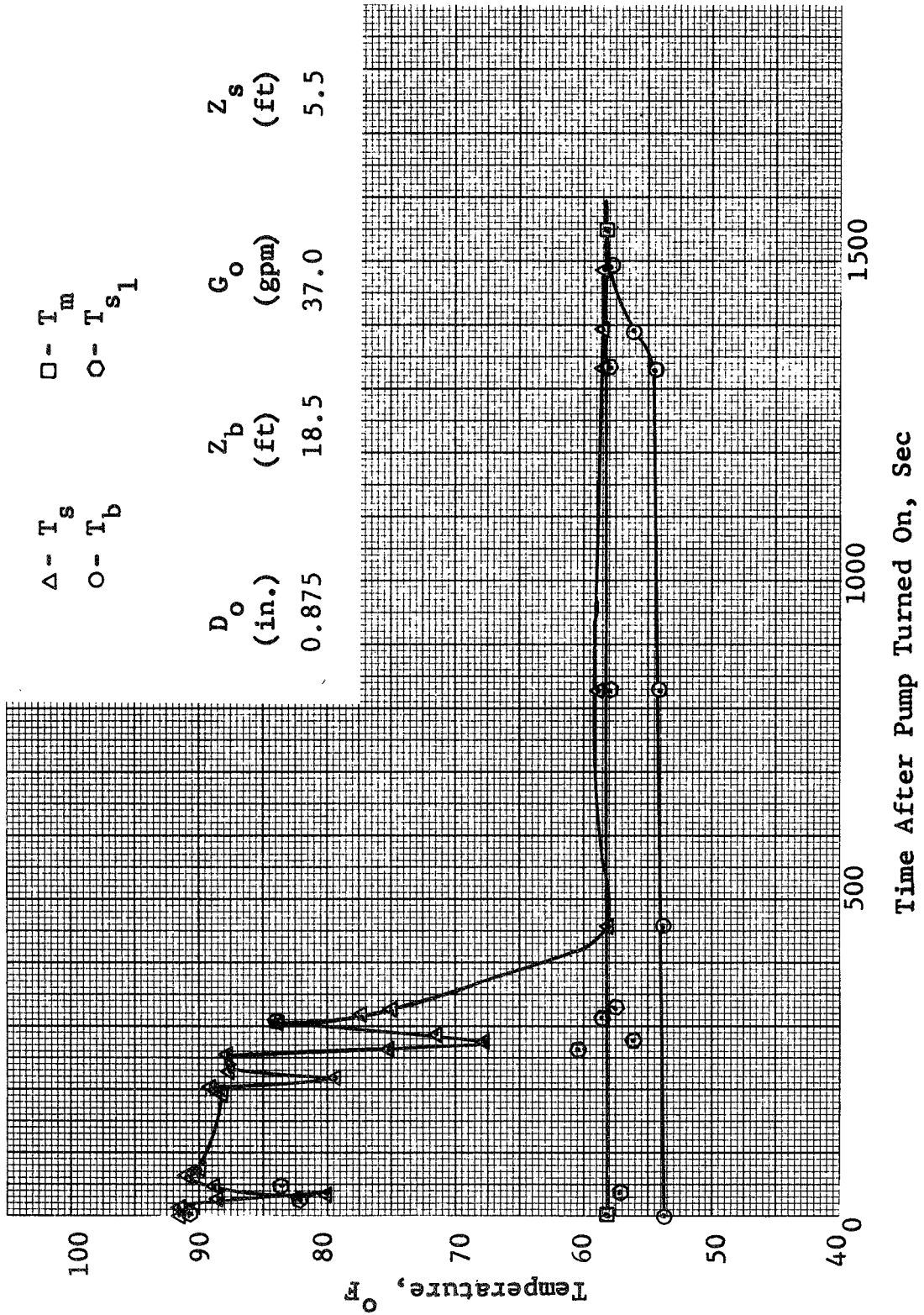


Figure 41 Transient Temperature Destratification: Run 11

**GENERAL DYNAMICS**

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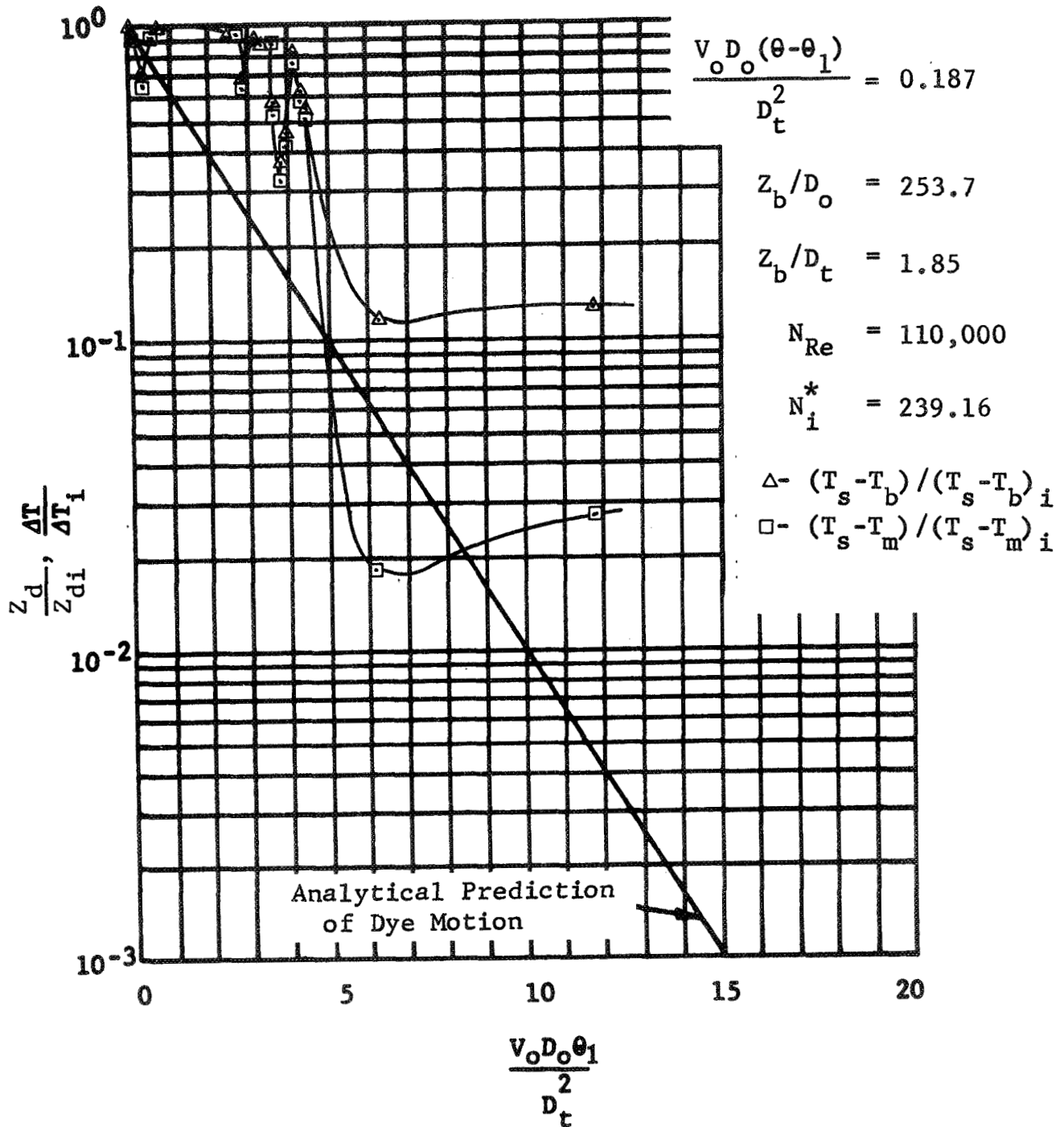


Figure 42 Fraction of Initial Temperature Difference After Surface Temperature Starts to Drop; Pump Starts at  $\theta = 0.0$  sec; Average Surface Temperature Drop Starts at  $\theta_1 = 0.0$  sec; Run 11

**GENERAL DYNAMICS**  
Fort Worth Division

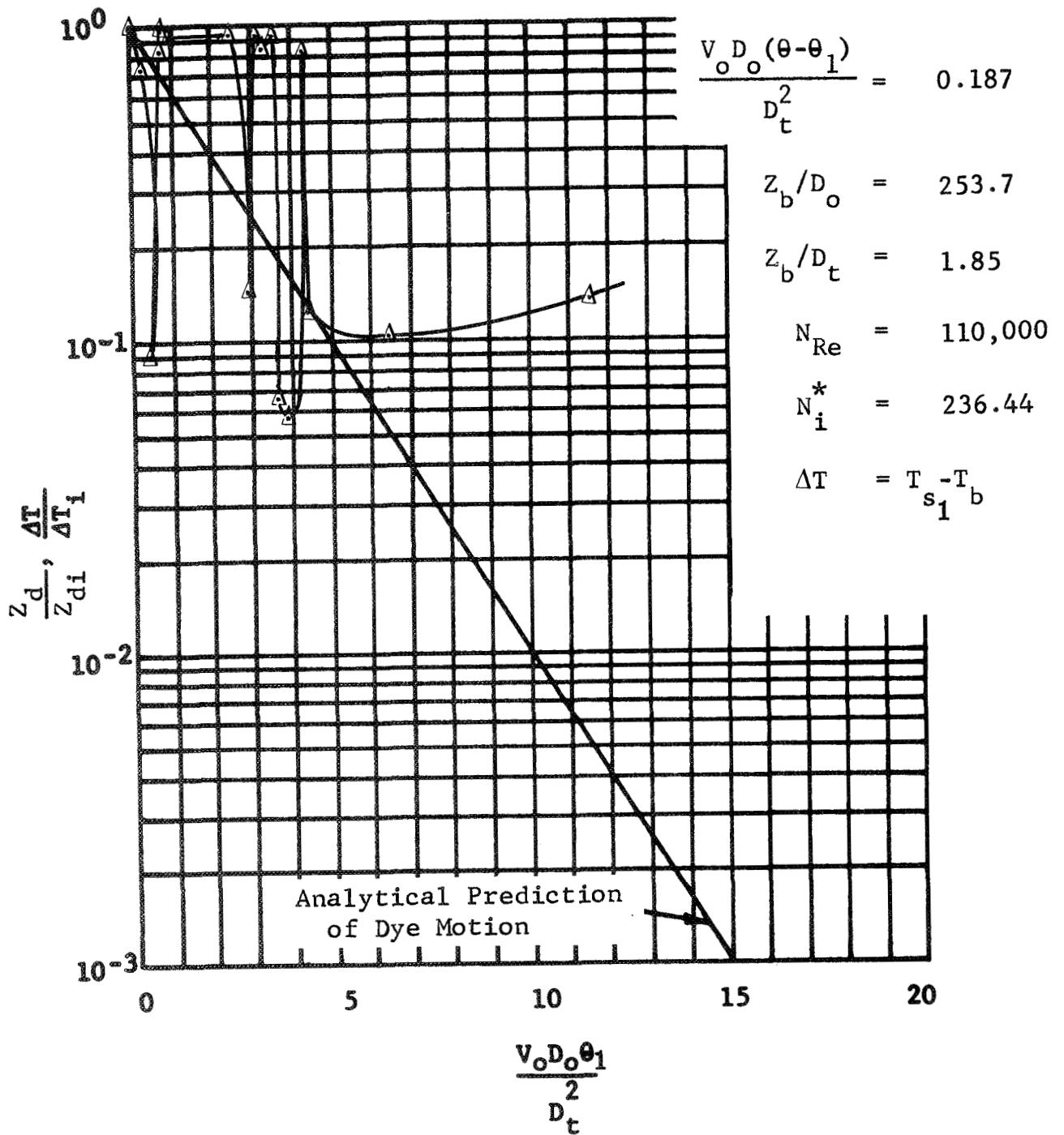


Figure 43 Fraction of Initial Temperature Difference After Surface Temperature Starts to Drop: Pump Starts at  $\theta = 0.0$  sec; Centerline Surface Temperature Drop Starts at  $\theta_1 = 0.0$  sec; Run 11

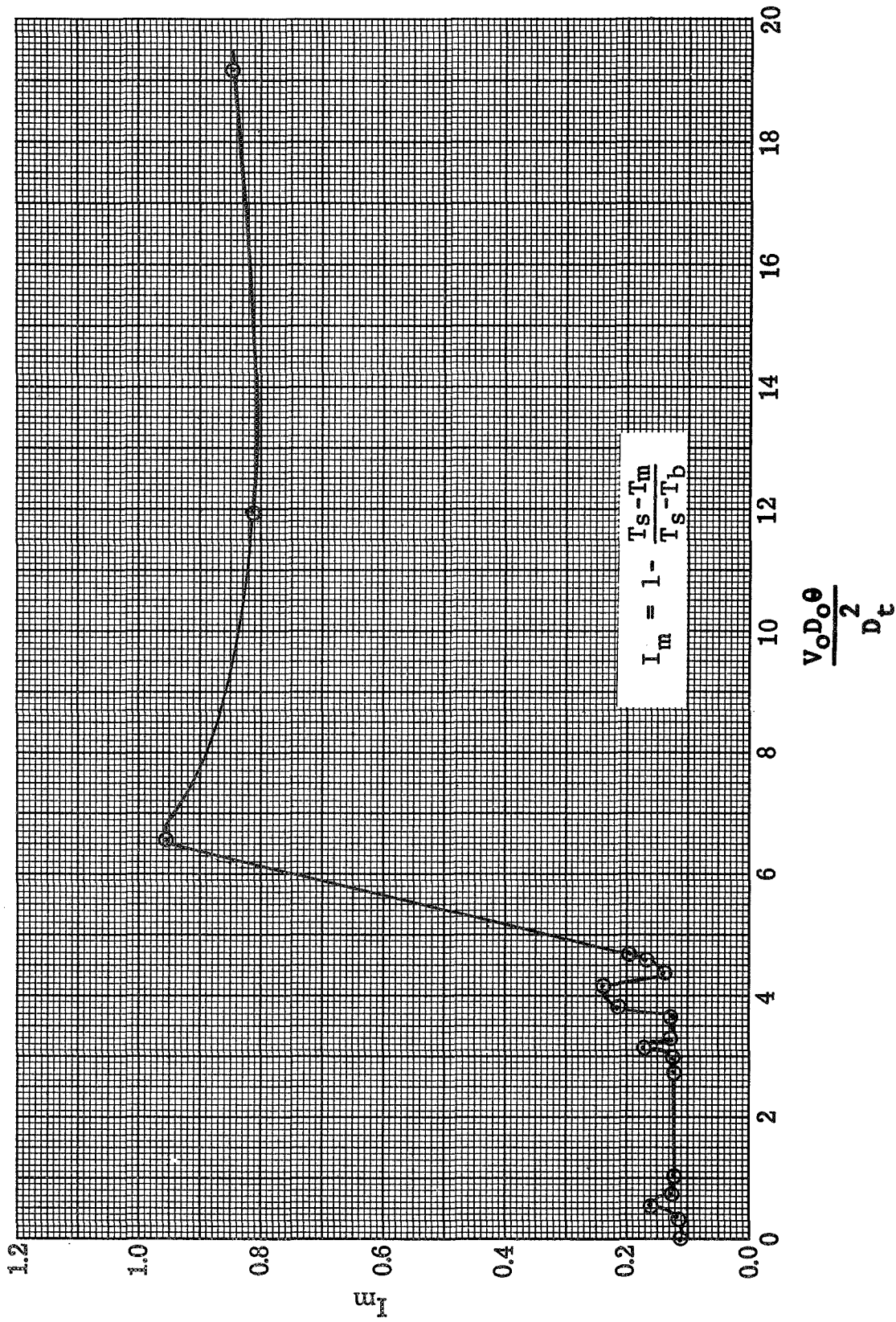


Figure 44 Transient Energy Integral: Run 11

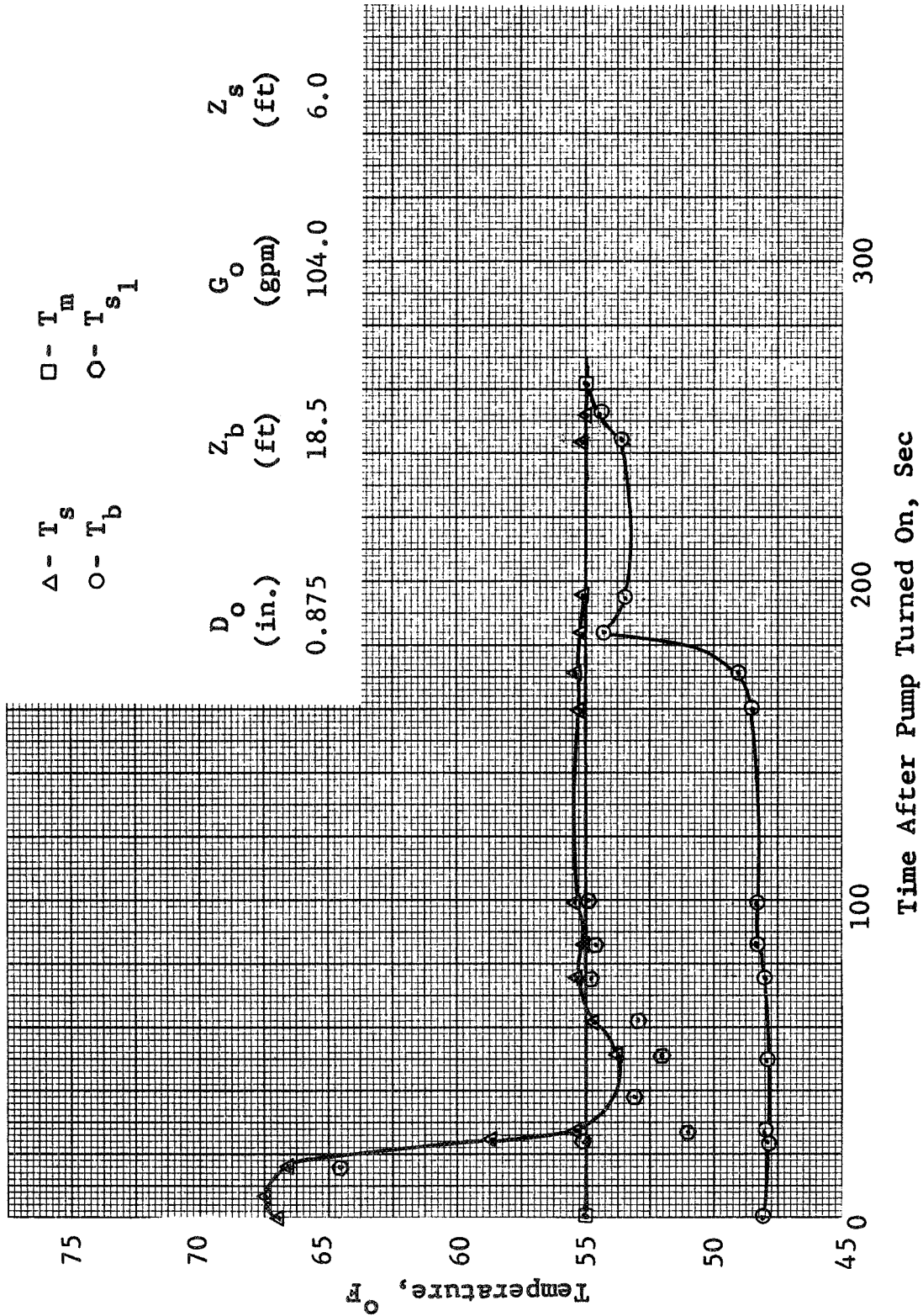


Figure 45 Transient Temperature Destratification : Run 12

**GENERAL DYNAMICS**  
Fort Worth Division

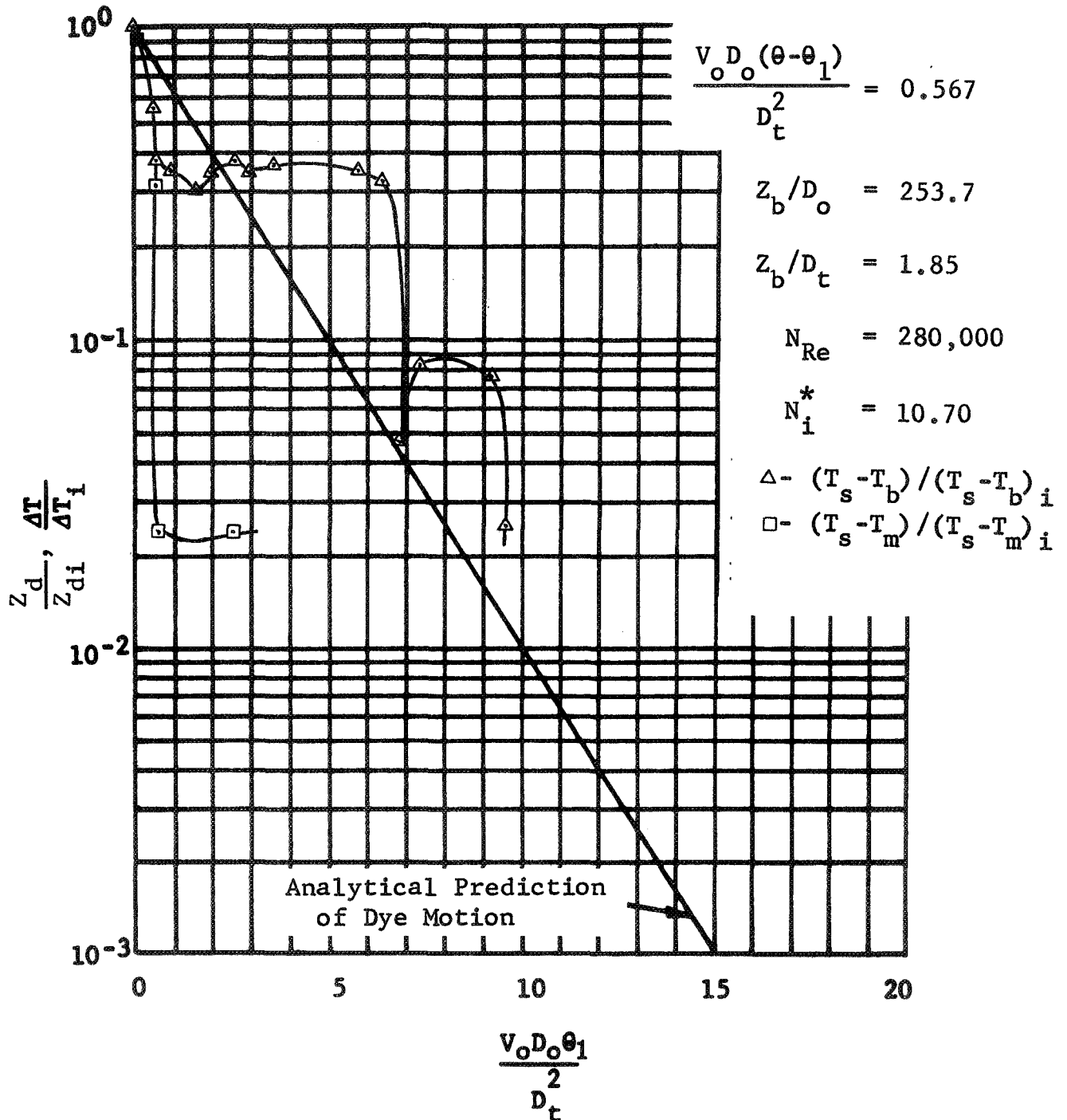


Figure 46 Fraction of Initial Temperature Difference After Surface Temperature Starts to Drop: Pump Starts at  $\theta = 0.0$  sec; Average Surface Temperature Drop Starts at  $\theta_1 = 0.0$  sec; Run 12

**GENERAL DYNAMICS**  
Fort Worth Division

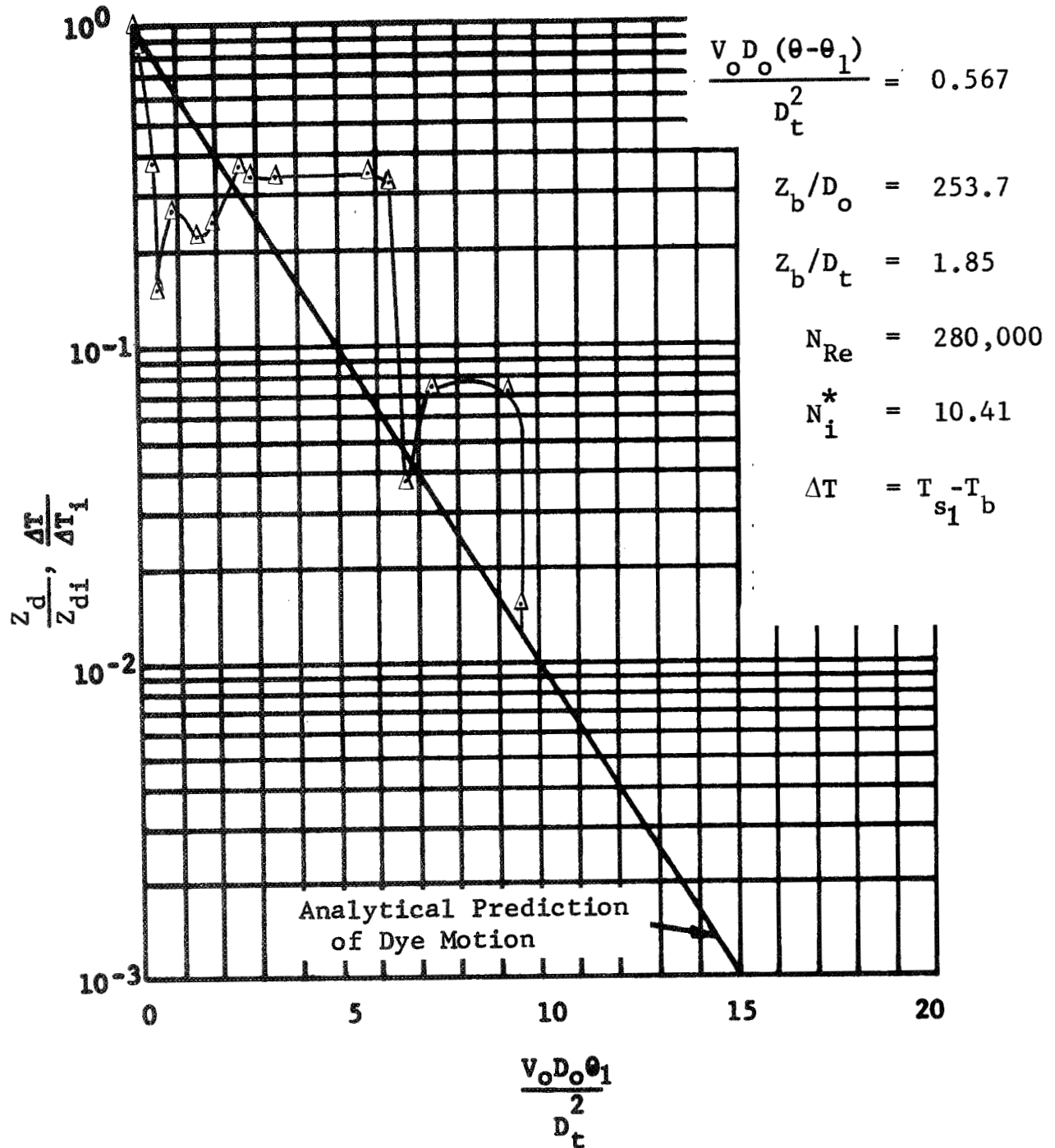
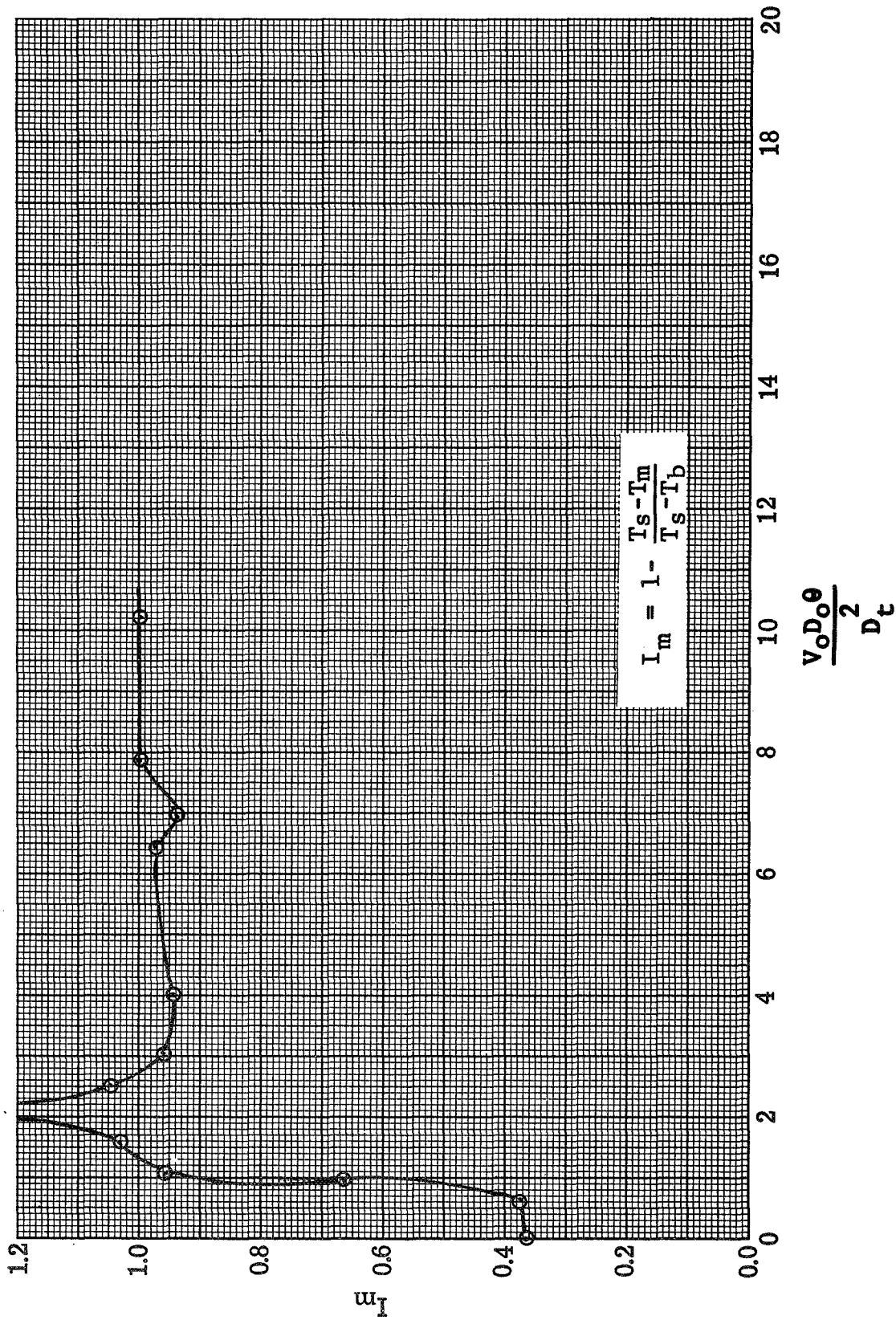


Figure 47 Fraction of Initial Temperature Difference After Surface Temperature Starts to Drop: Pump Starts at  $\theta = 0.0$  sec; Centerline Surface Temperature Drop Starts at  $\theta_1 = 0.0$  sec; Run 12





**Figure 48** Transient Energy Integral: Run 12

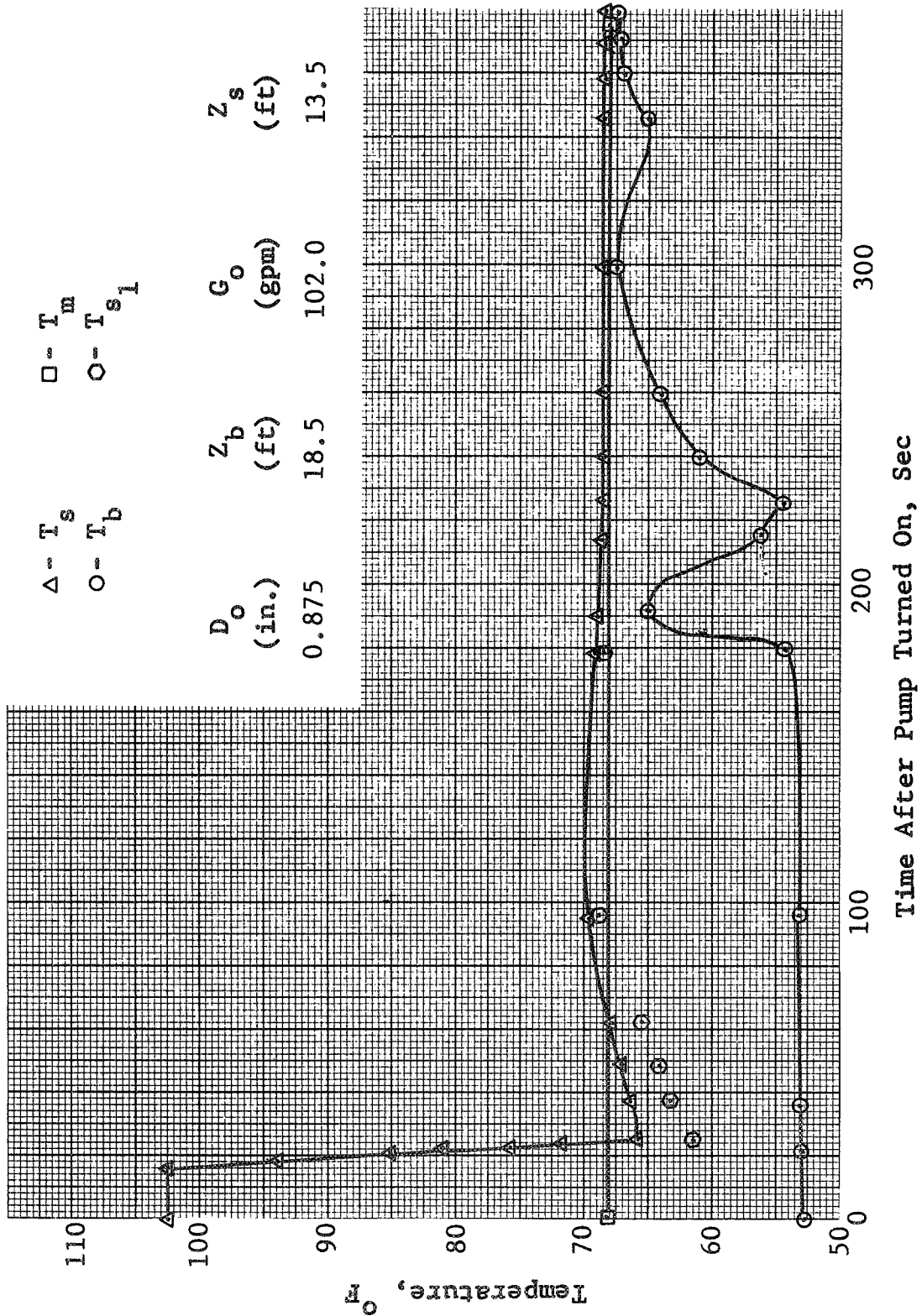


Figure 49 Transient Temperature Destratification : Run 13

**GENERAL DYNAMICS**  
Fort Worth Division

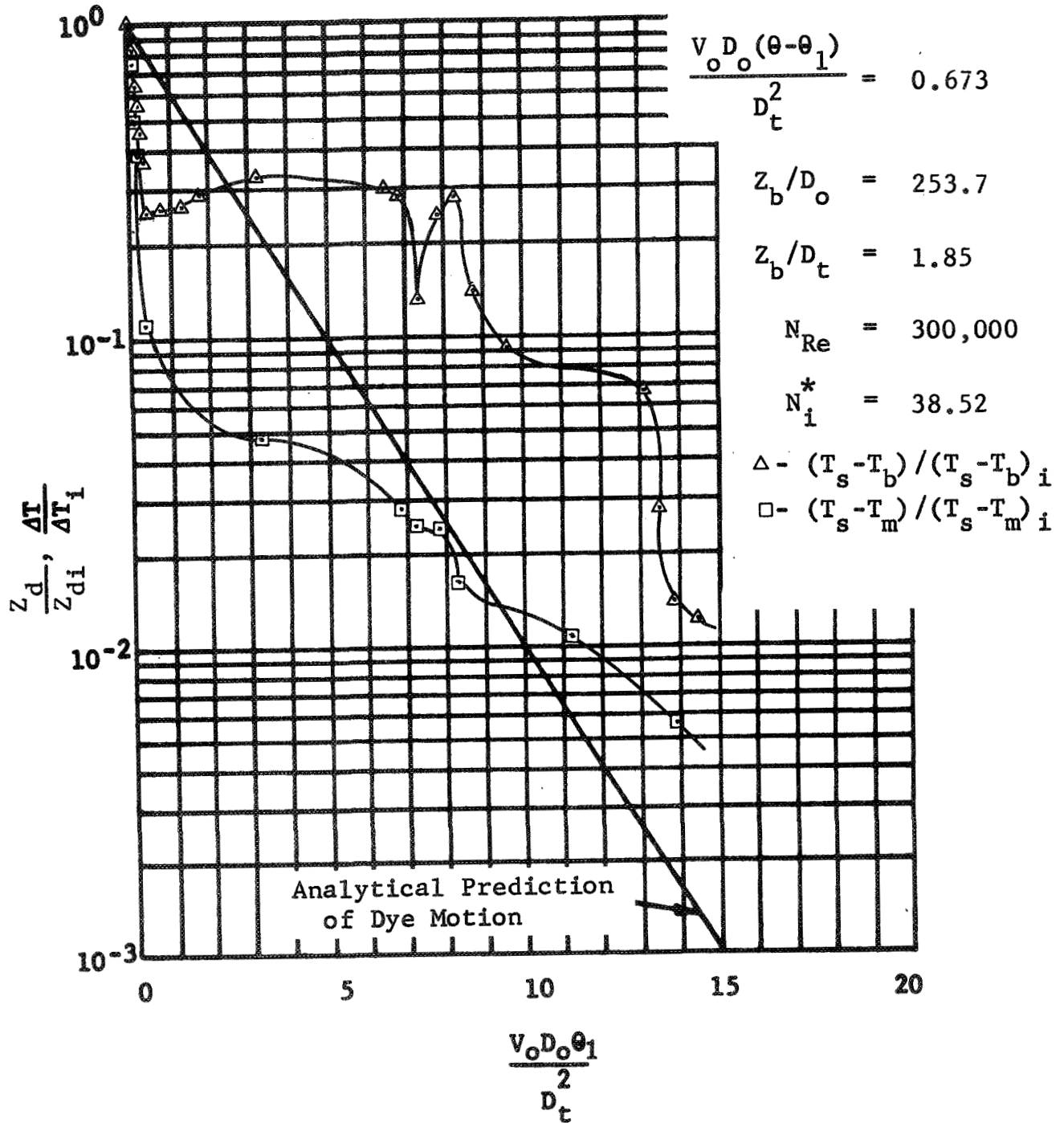


Figure 50 Fraction of Initial Temperature Difference After Surface Temperature Starts to Drop: Pump Starts at  $\theta = 0.0$  sec; Average Surface Temperature Drop Starts at  $\theta_1 = 0.0$  sec; Run 13

**GENERAL DYNAMICS**  
Fort Worth Division

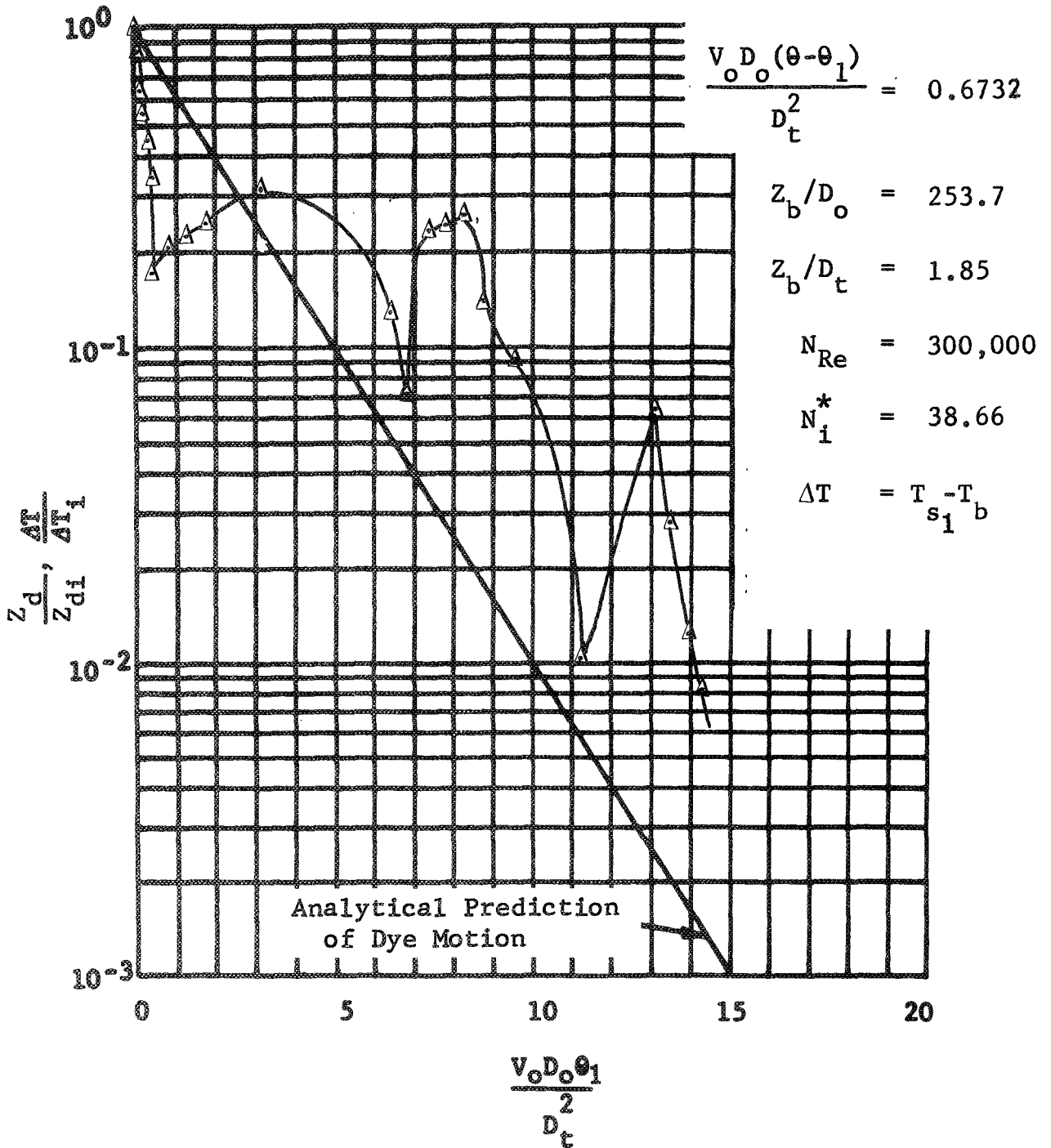


Figure 51 Fraction of Initial Temperature Difference After Surface Temperature Starts to Drop; Pump Starts at  $\theta = 0.0$  sec; Centerline Surface Temperature Drop Starts at  $\theta_1 = 0.0$  sec; Run 13

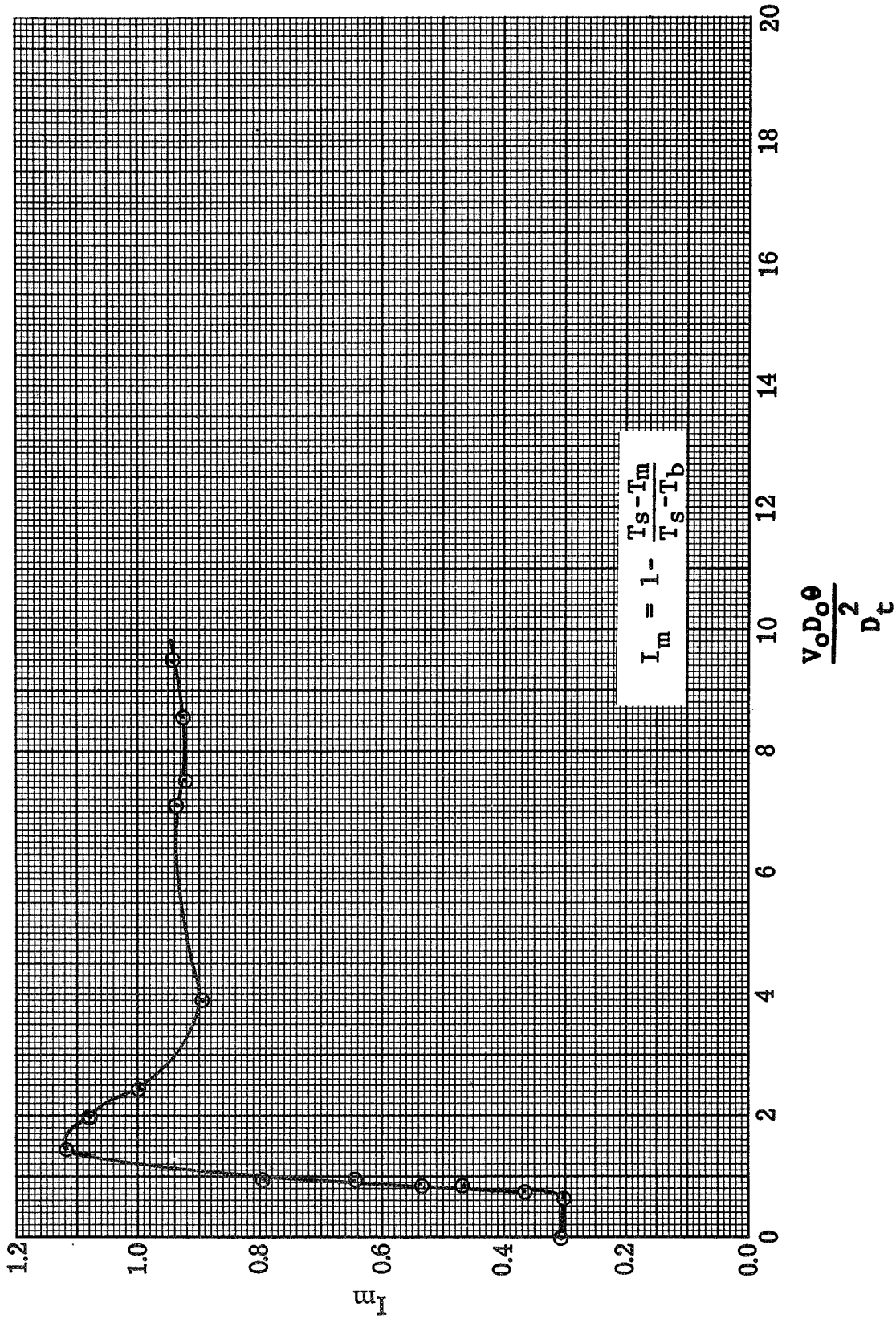


Figure 52 Transient Energy Integral: Run 13

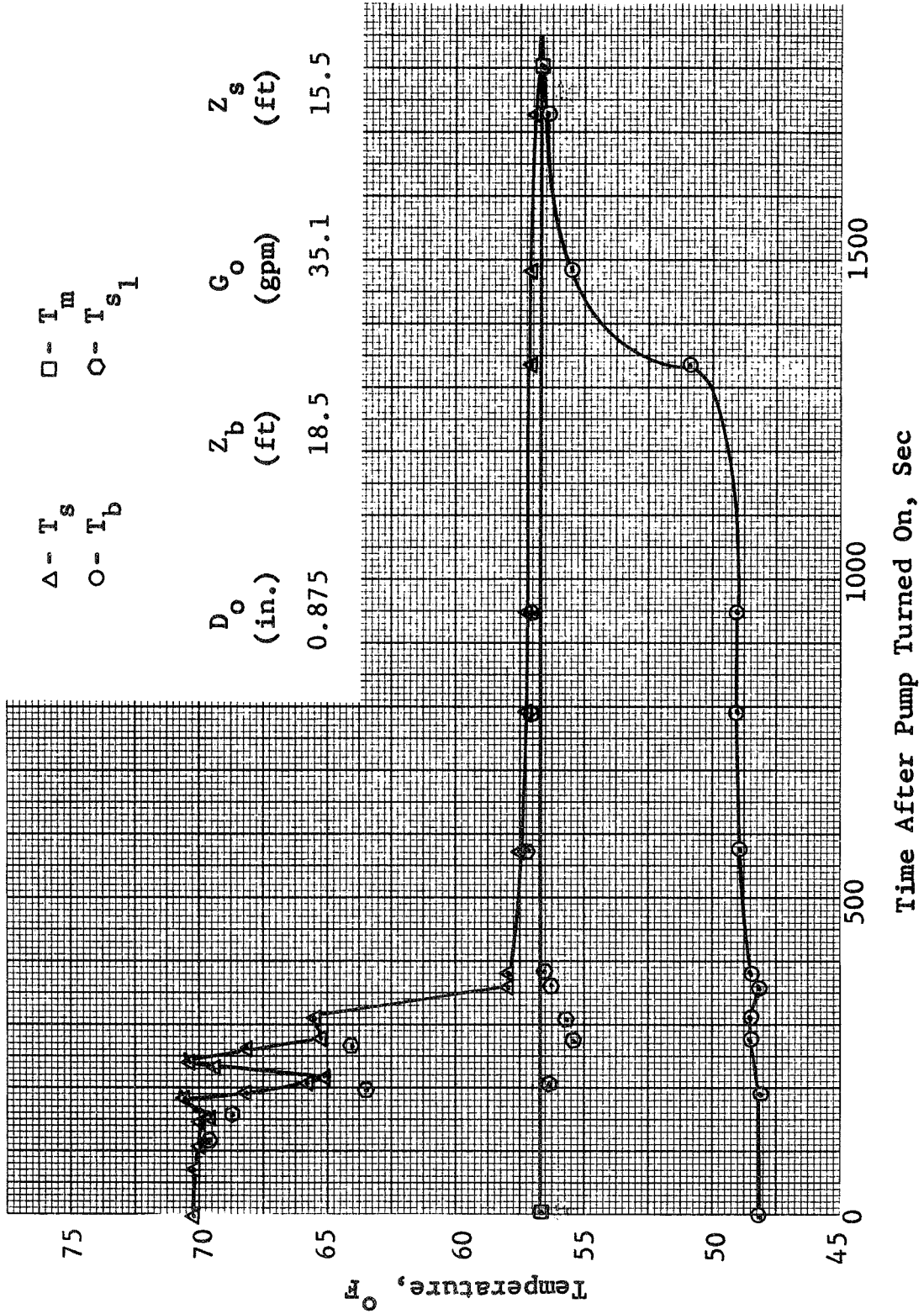


Figure 53 Transient Temperature Destratification: Run 14

**GENERAL DYNAMICS**

Fort Worth Division

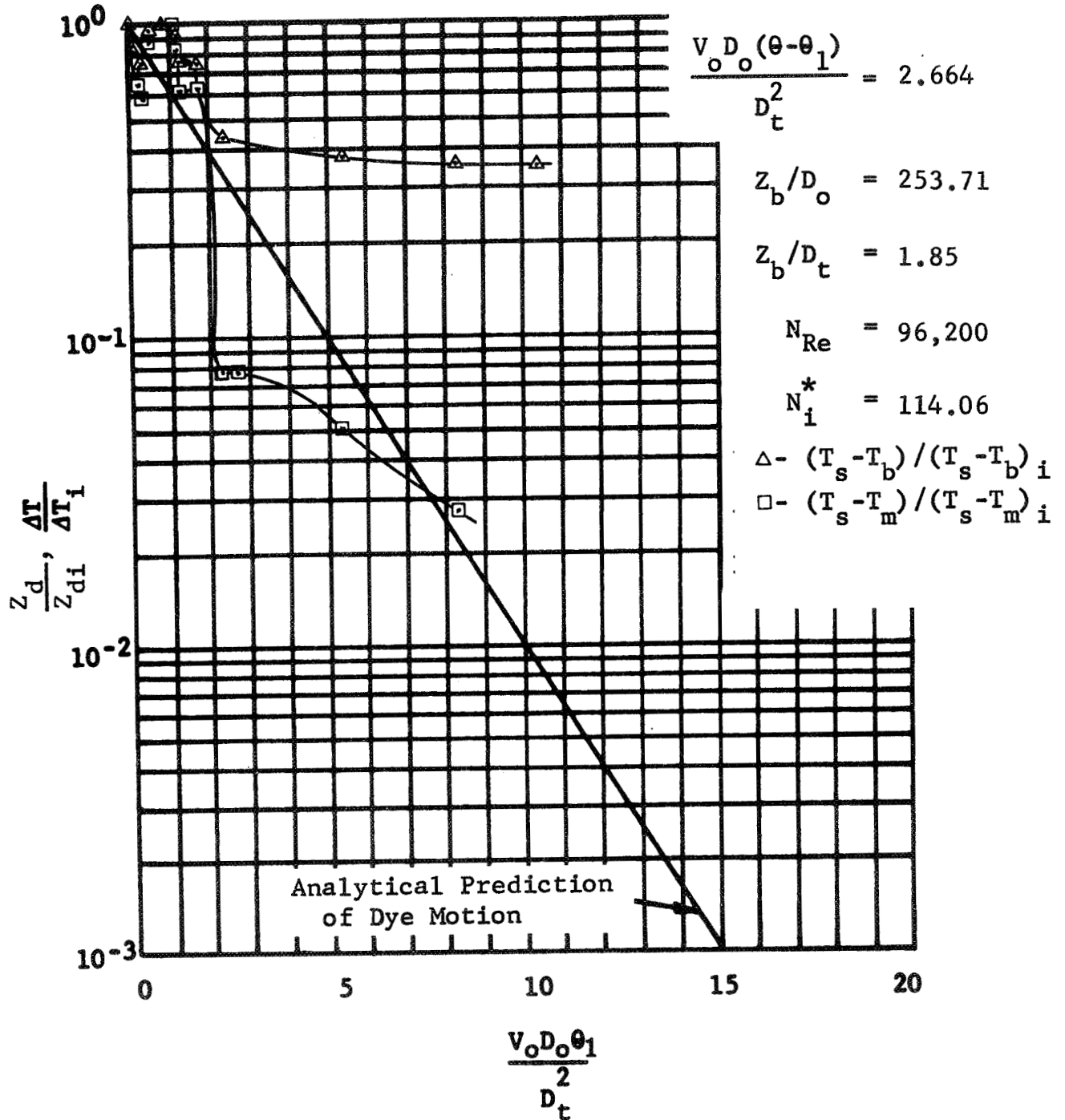


Figure 54 Fraction of Initial Temperature Difference After Surface Temperature Starts to Drop; Pump Starts at  $\theta = 0.0$  sec; Average Surface Temperature Drop Starts at  $\theta_1 = 0.0$  sec; Run 14

**GENERAL DYNAMICS**  
Fort Worth Division

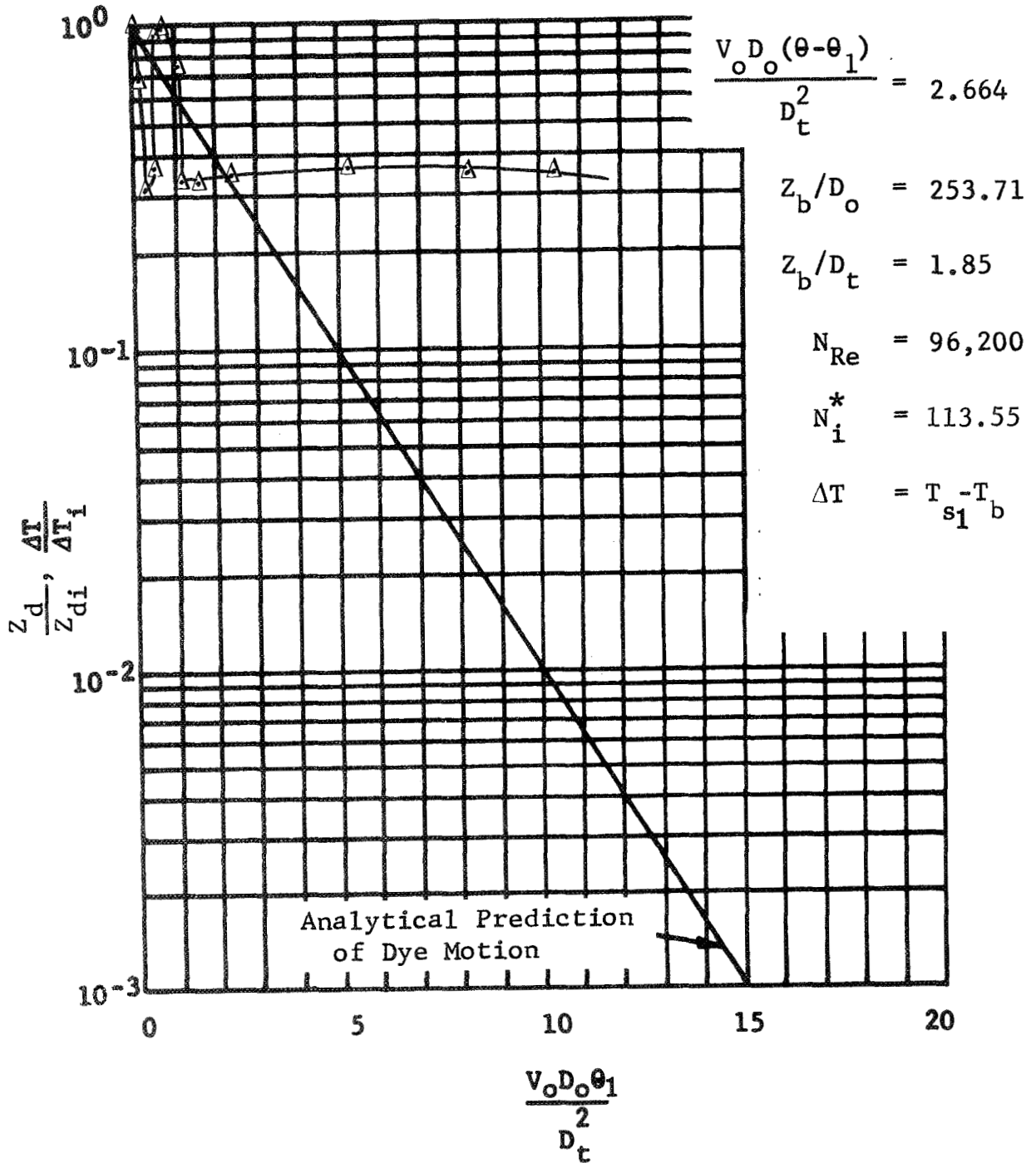


Figure 55 Fraction of Initial Temperature Difference After Surface Temperature Starts to Drop: Pump Starts at  $\theta = 0.0$  sec; Centerline Surface Temperature Drop Starts at  $\theta_1 = 0.0$  sec; Run 14



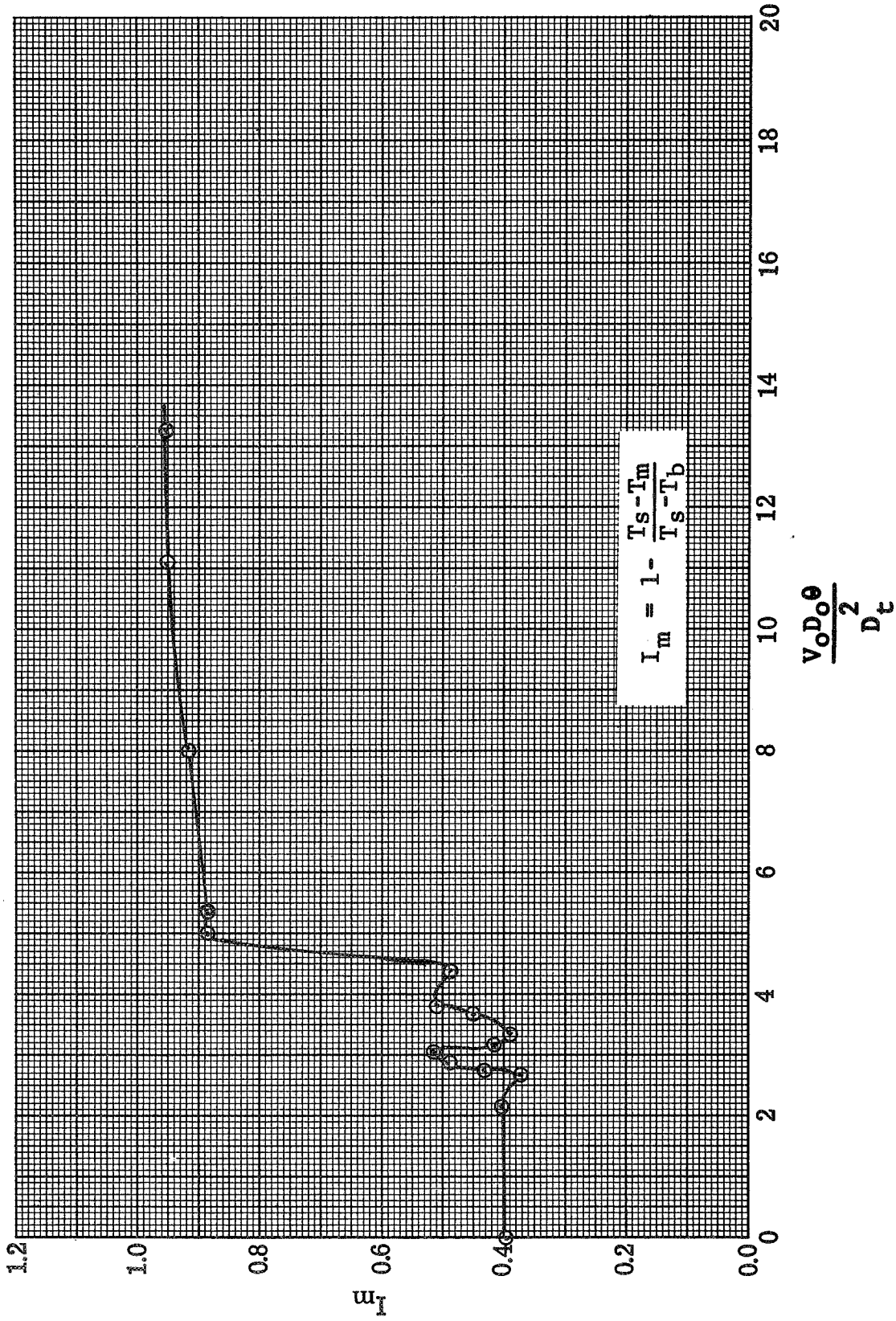


Figure 56 Transient Energy Integral: Run 14

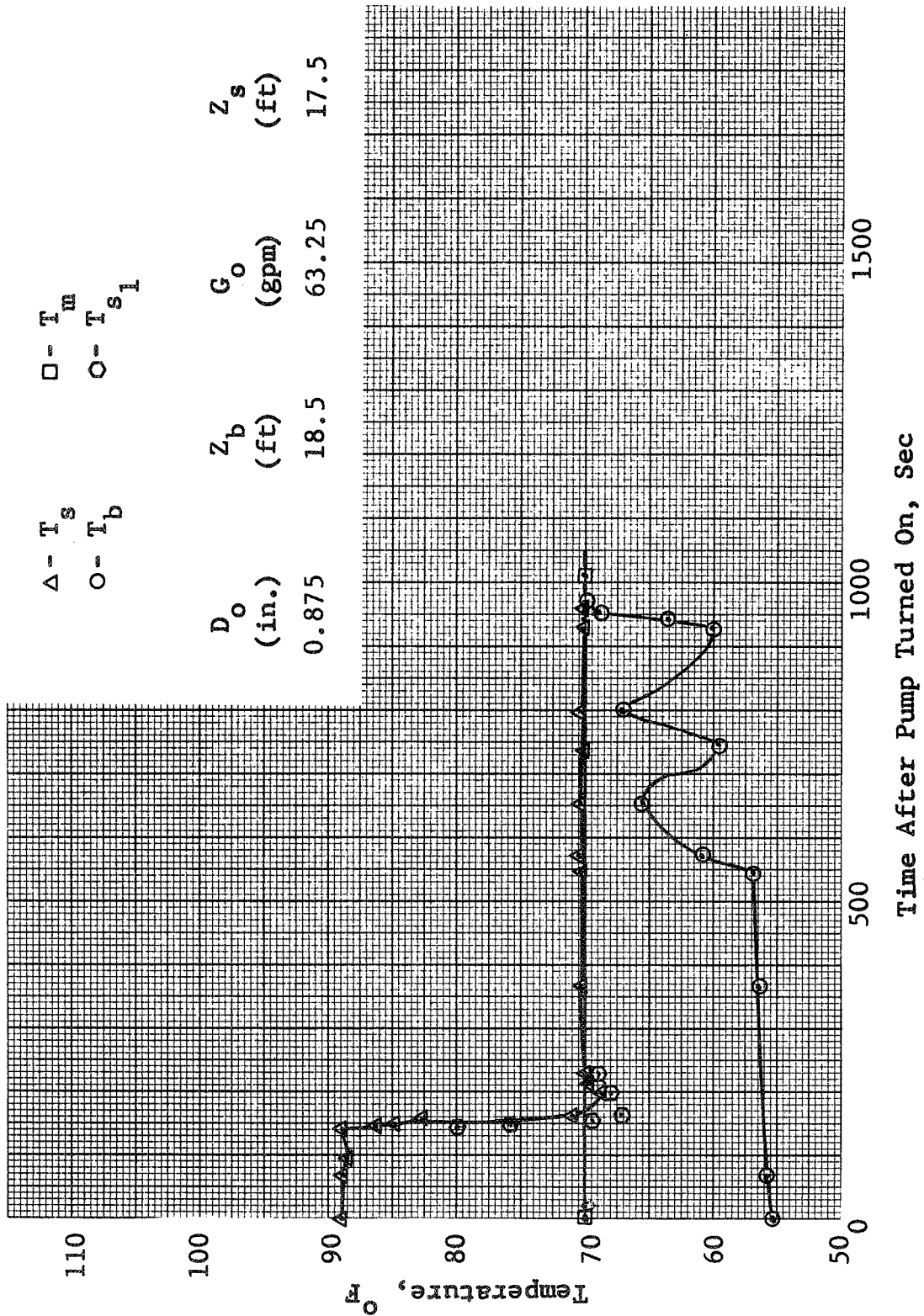


Figure 57 Transient Temperature Destratification: Run 15

**GENERAL DYNAMICS**  
Fort Worth Division

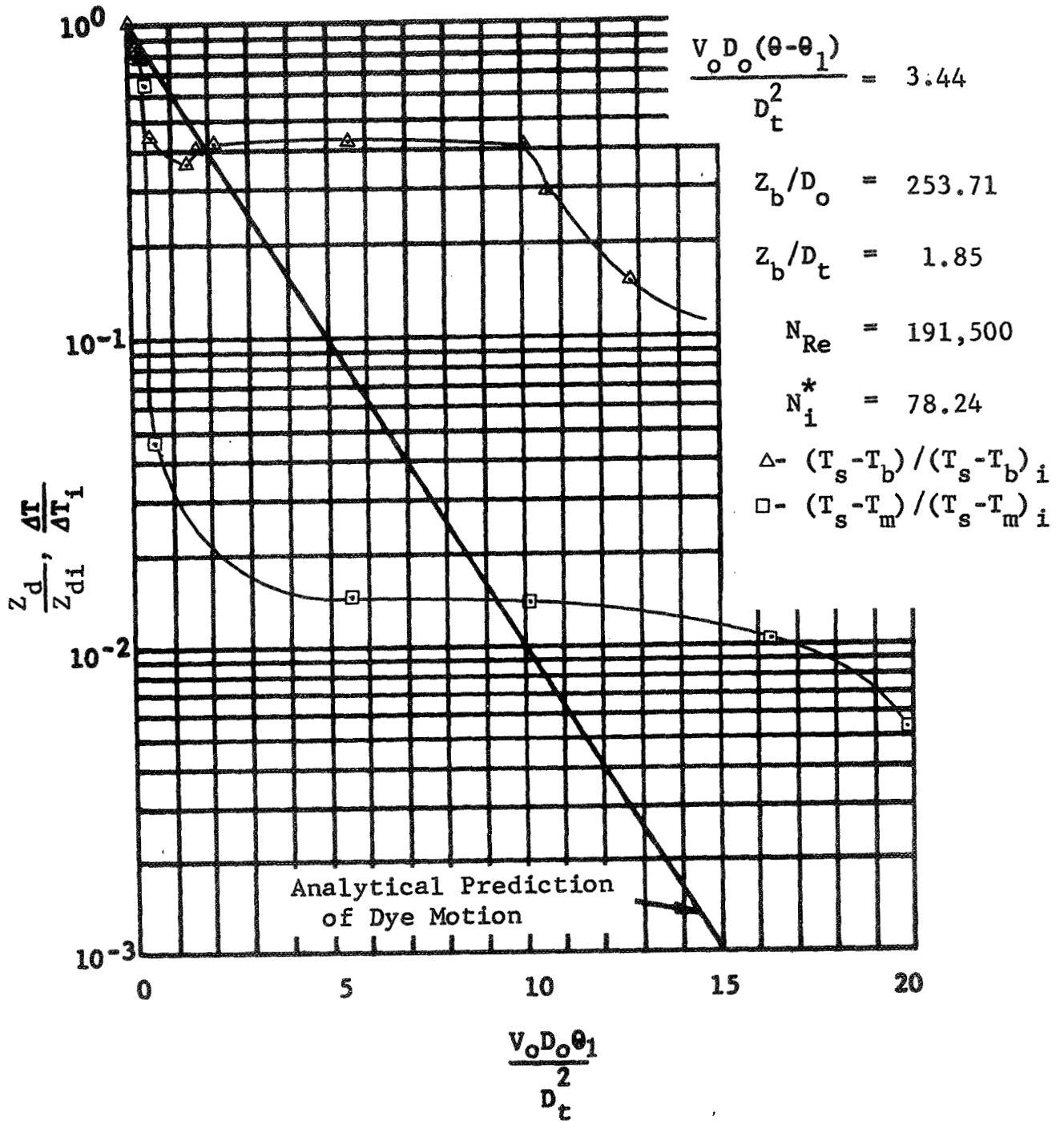


Figure 58 Fraction of Initial Temperature Difference After Surface Temperature Starts to Drop: Pump Starts at  $\theta = 0.0$  sec; Average Surface Temperature Drop Starts at  $\theta_1 = 0.0$  sec; Run 15

**GENERAL DYNAMICS**  
Fort Worth Division

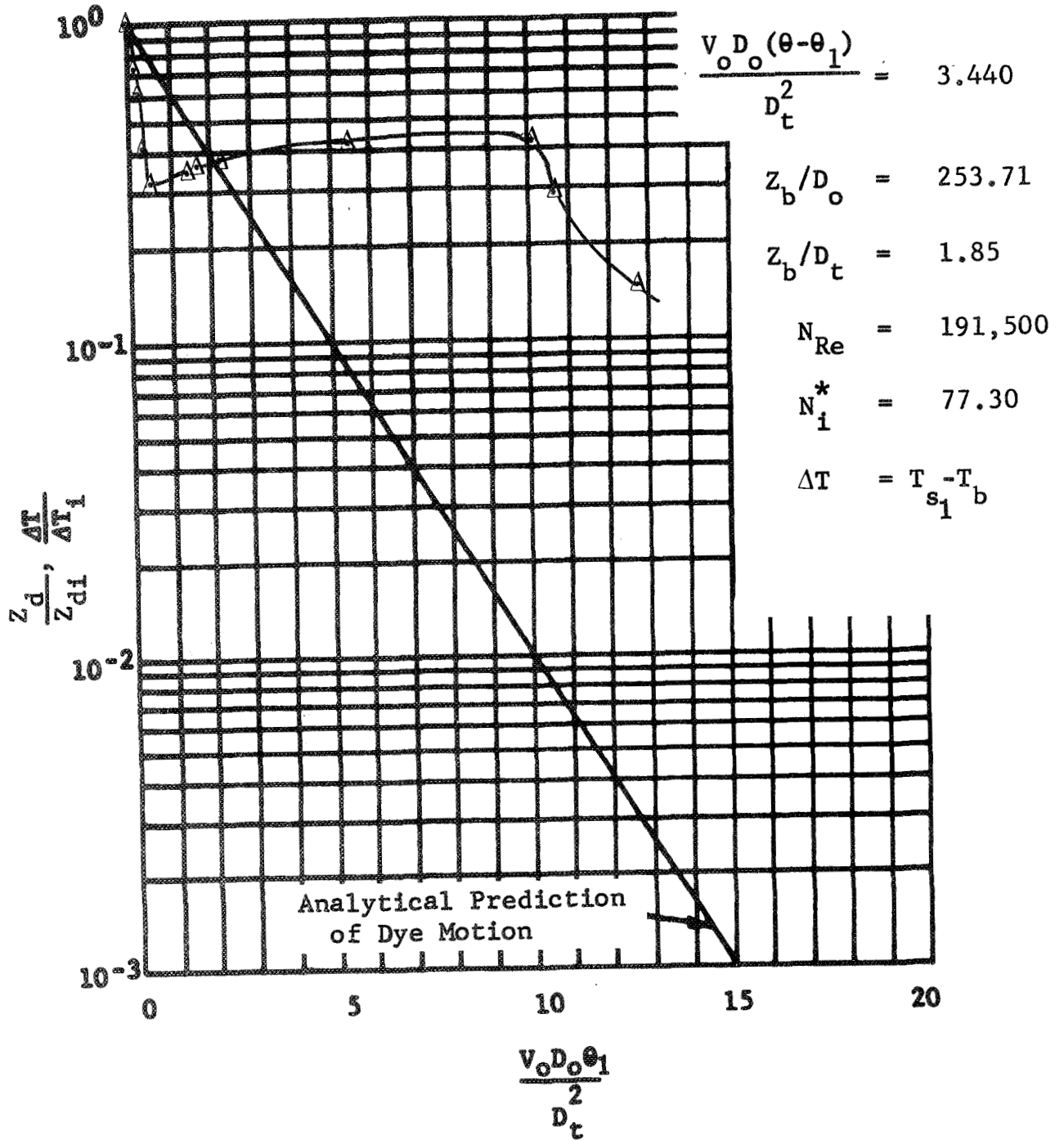


Figure 59 Fraction of Initial Temperature Difference After Surface Temperature Starts to Drop: Pump Starts at  $\theta = 0.0$  sec; Centerline Surface Temperature Drop Starts at  $\theta_1 = 0.0$  sec; Run 15

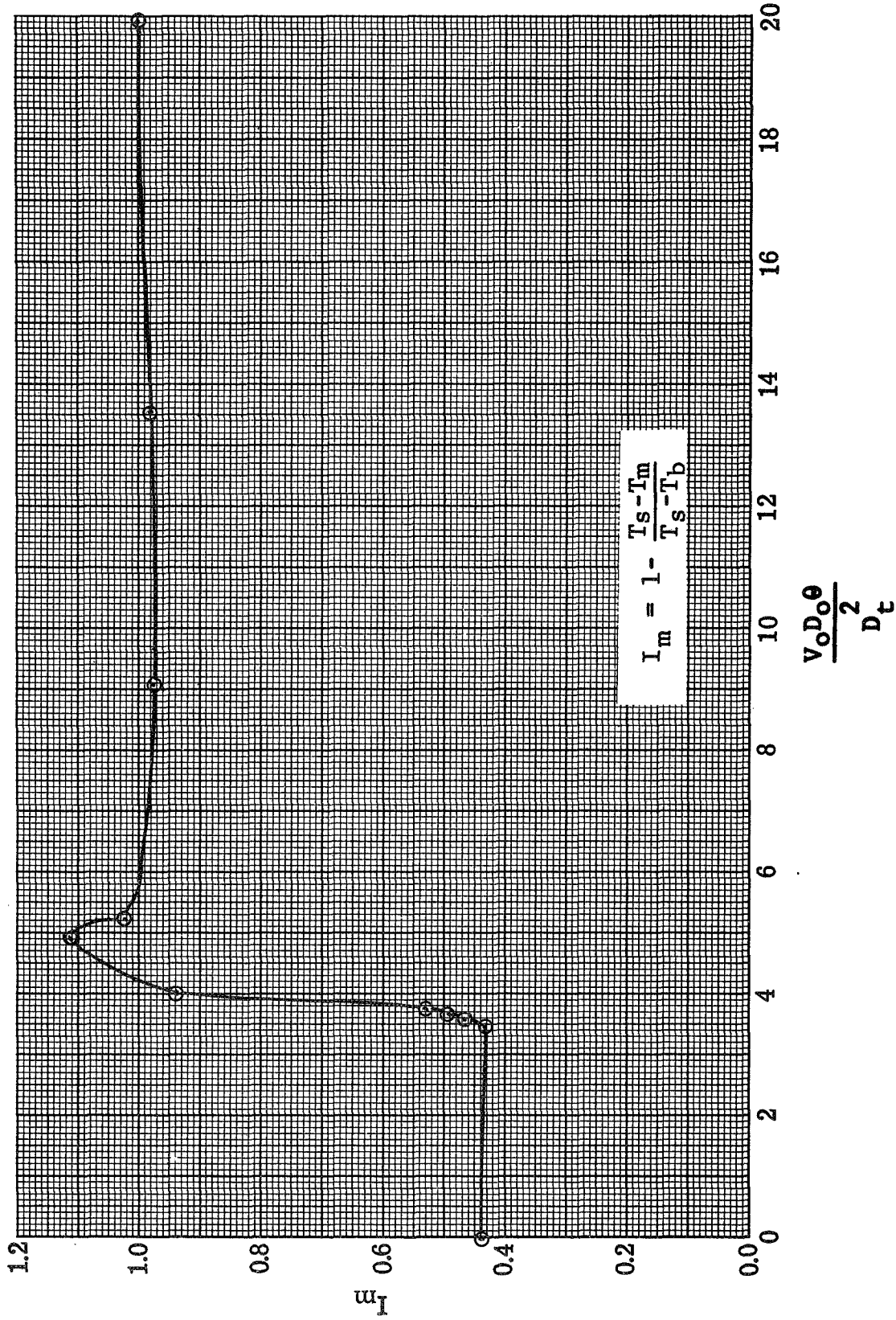


Figure 60 Transient Energy Integral: Run 15

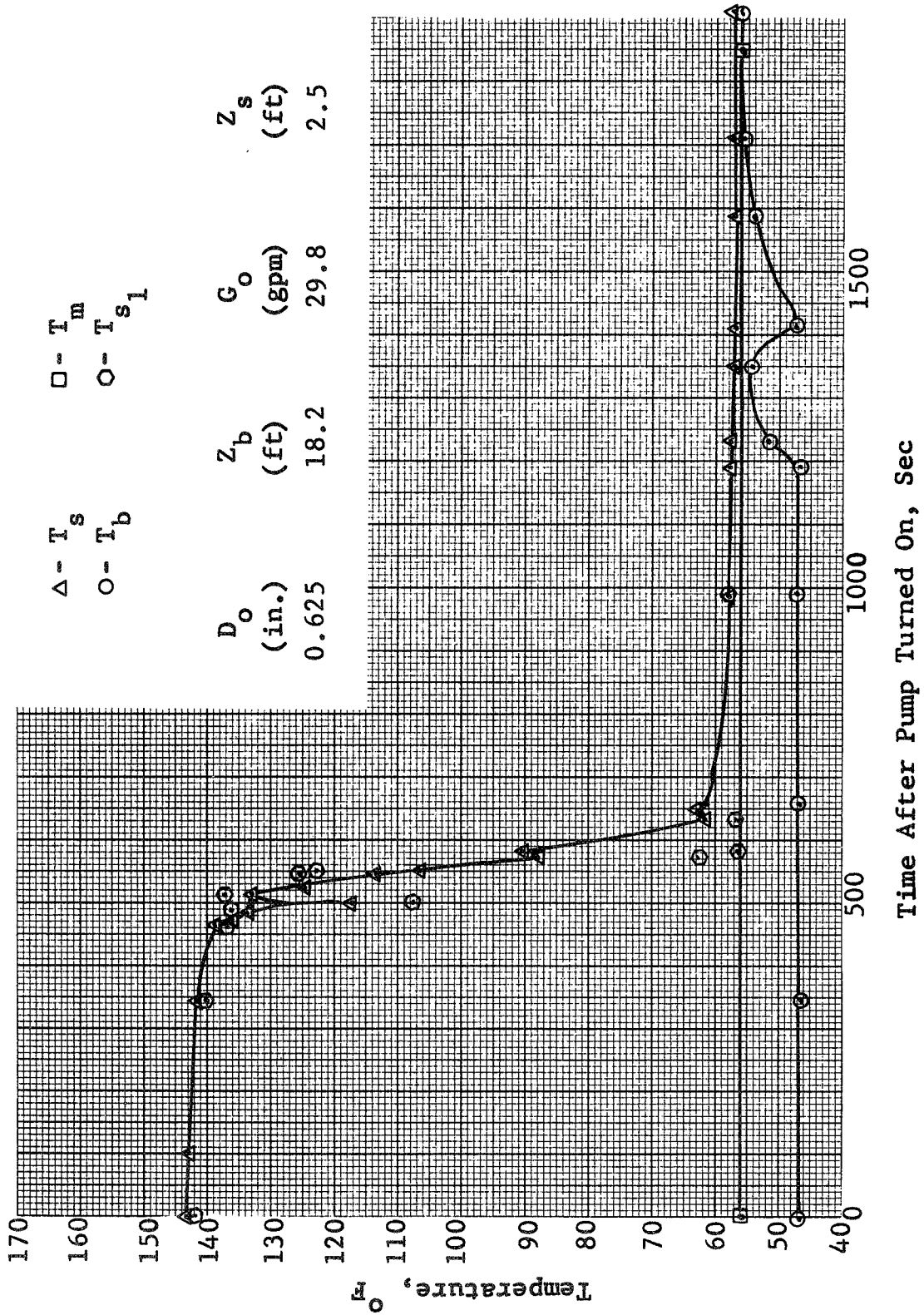


Figure 61 Transient Temperature Destratification: Run 16

**GENERAL DYNAMICS**

Fort Worth Division

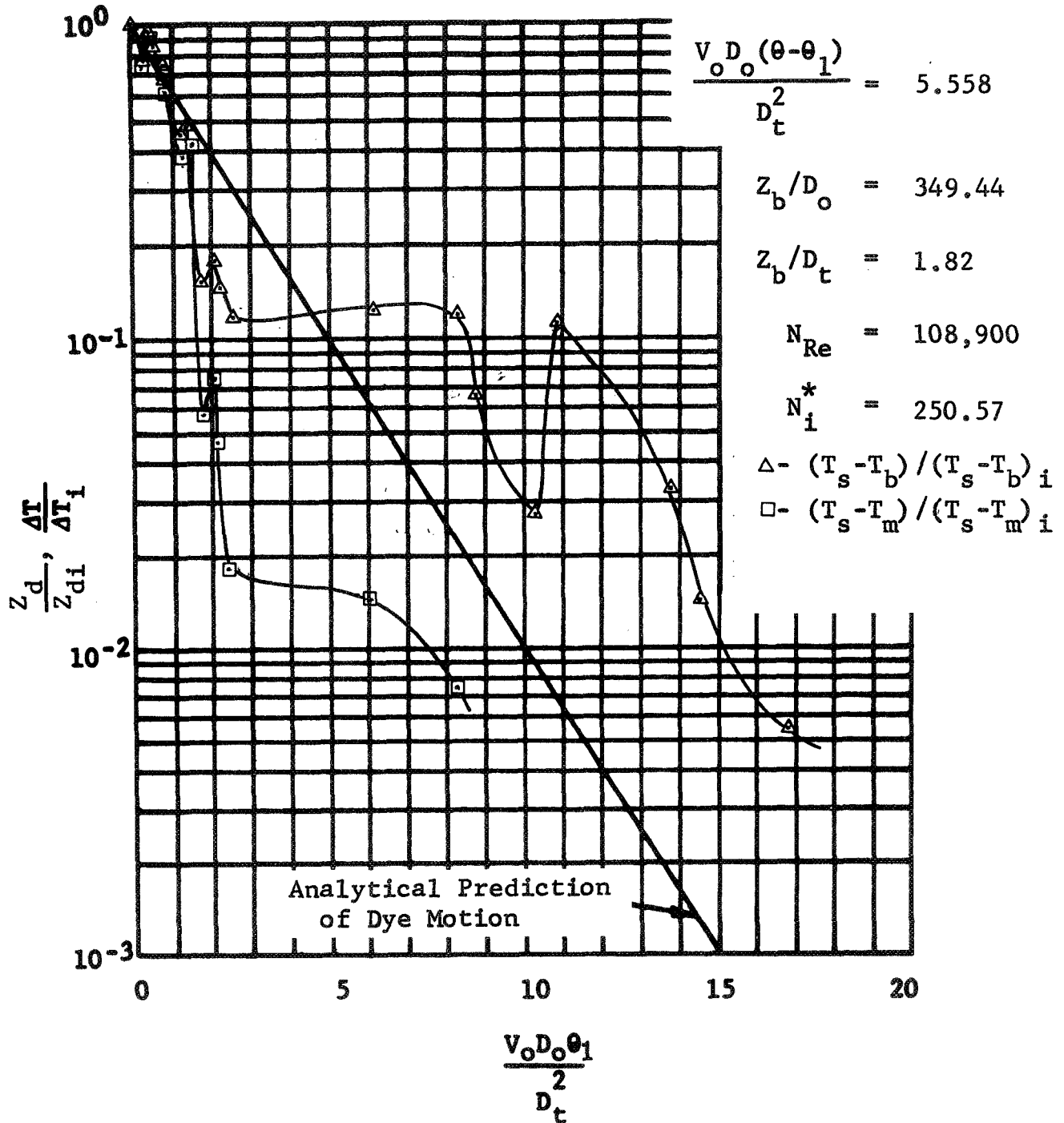


Figure 62 Fraction of Initial Temperature Difference After Surface Temperature Starts to Drop: Pump Starts at  $\theta = 0.0$  sec; Average Surface Temperature Drop Starts at  $\theta_1 = 0.0$  sec; Run 16

**GENERAL DYNAMICS**  
Fort Worth Division

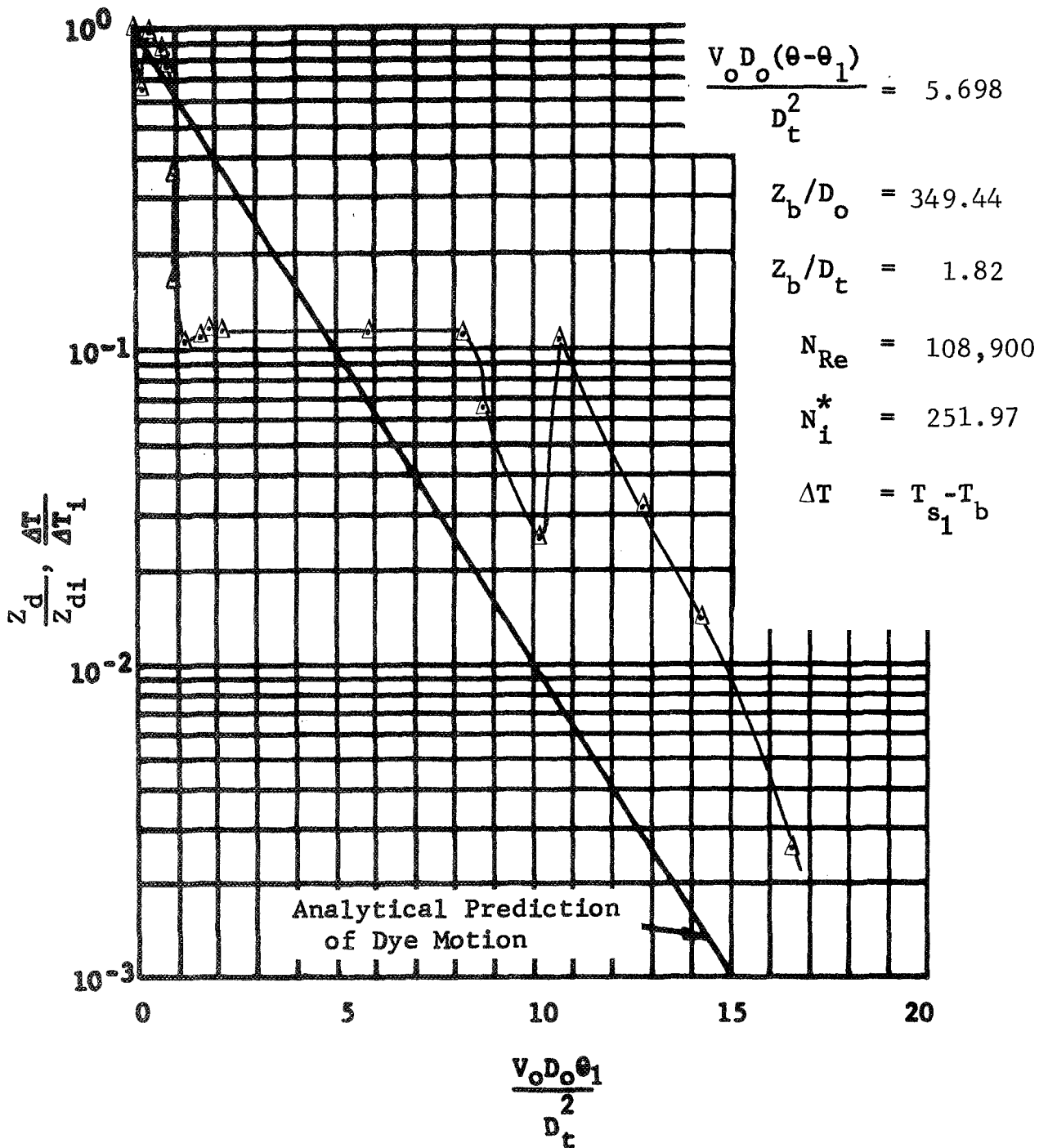


Figure 63 Fraction of Initial Temperature Difference After Surface Temperature Starts to Drop: Pump Starts at  $\theta = 0.0$  sec; Centerline Surface Temperature Drop Starts at  $\theta_1 = 0.0$  sec; Run 16



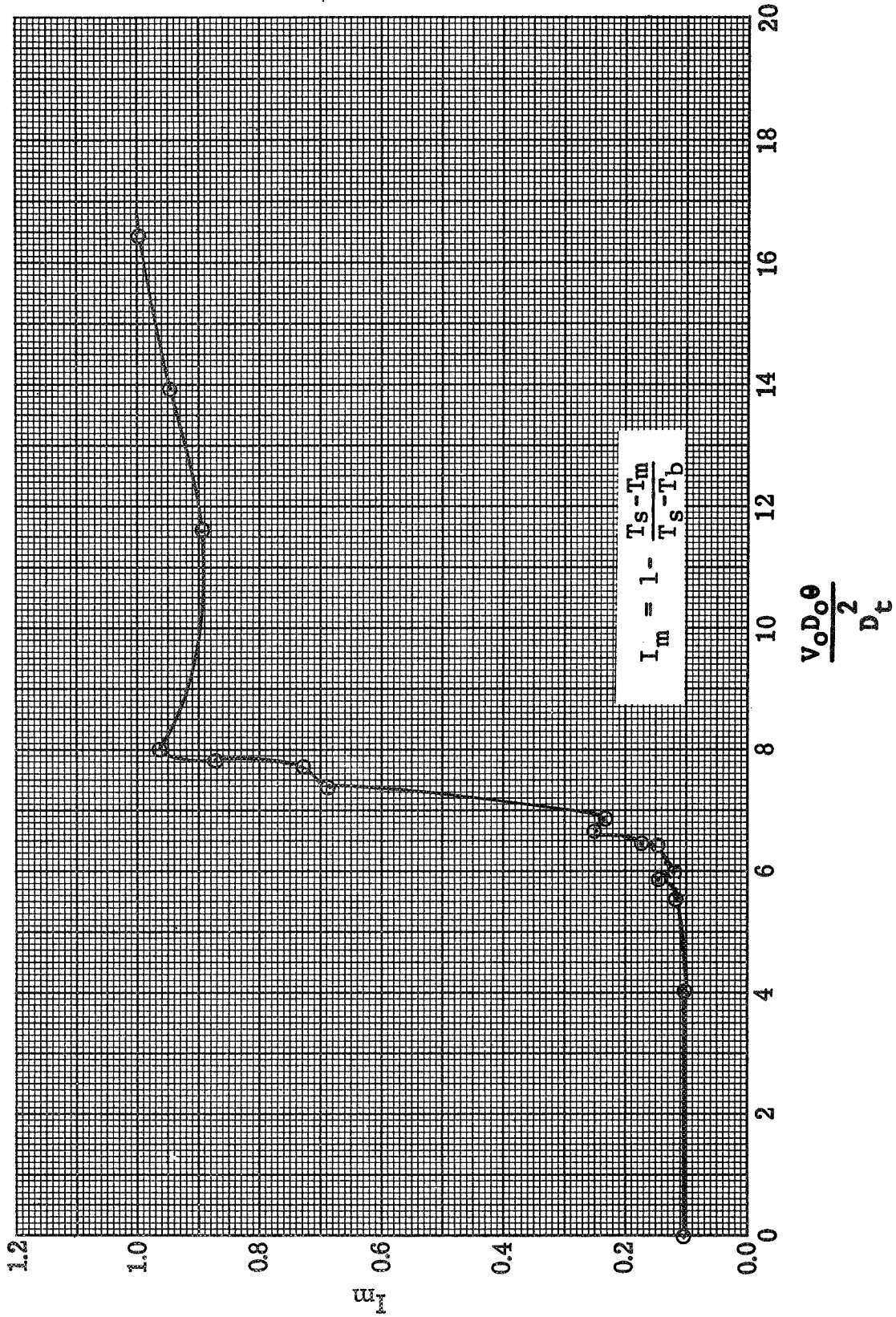


Figure 64 Transient Energy Integral: Run 16

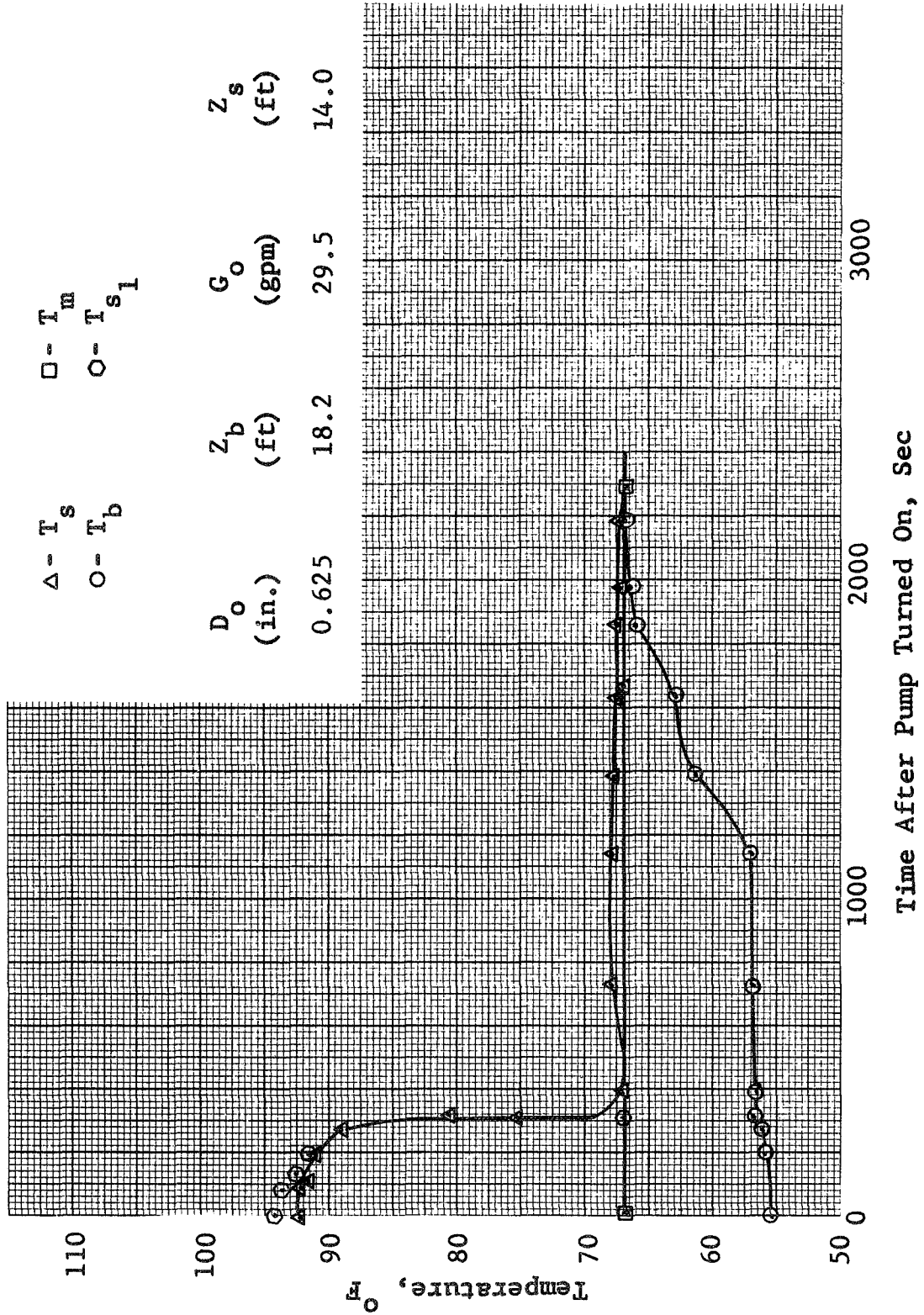


Figure 65 Transient Temperature Destratification: Run 17

**GENERAL DYNAMICS**  
Fort Worth Division

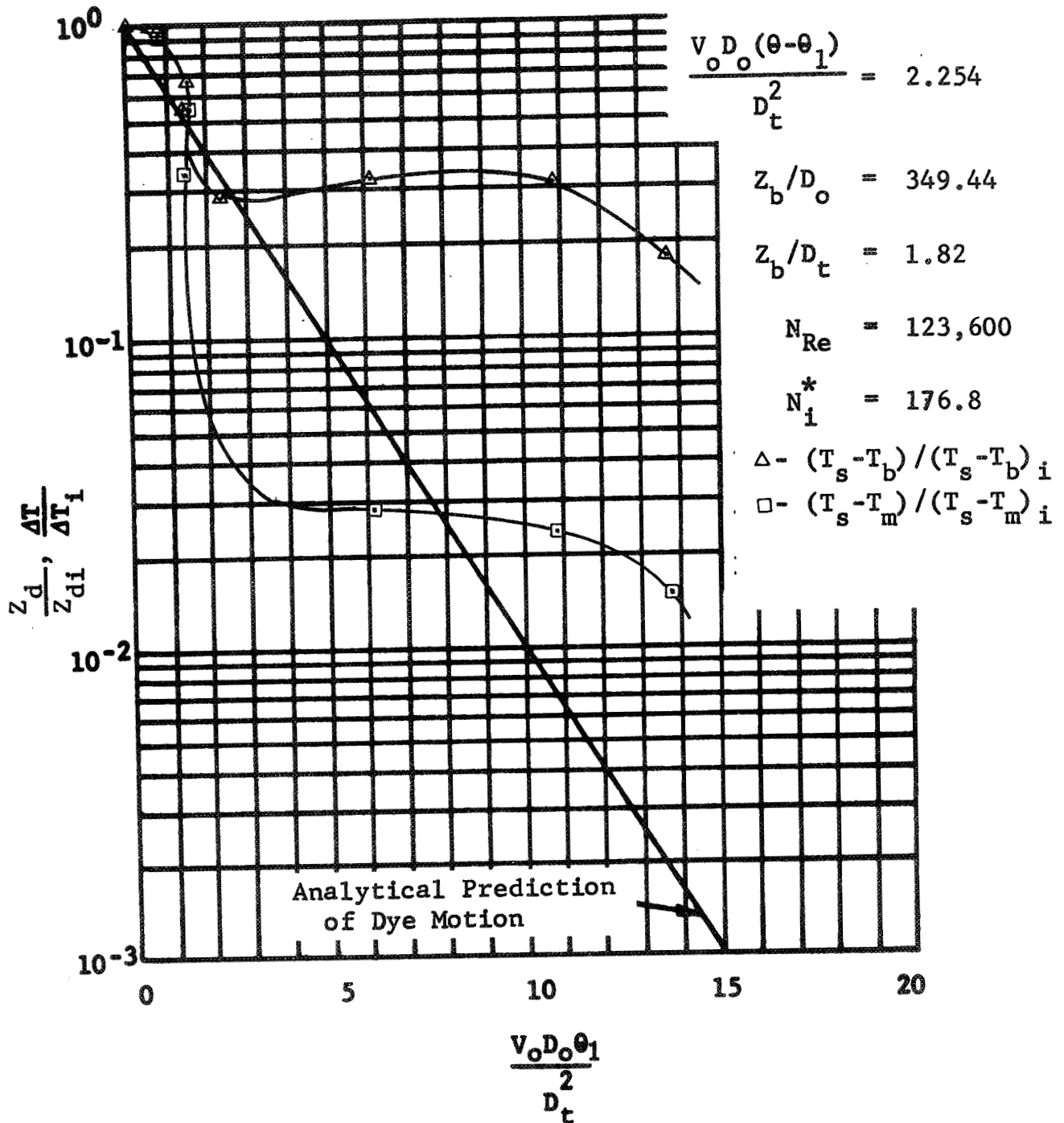


Figure 66 Fraction of Initial Temperature Difference After Surface Temperature Starts to Drop: Pump Starts at  $\theta = 0.0$  sec; Average Surface Temperature Drop Starts at  $\theta_1 = 0.0$  sec; Run 17

**GENERAL DYNAMICS**  
Fort Worth Division

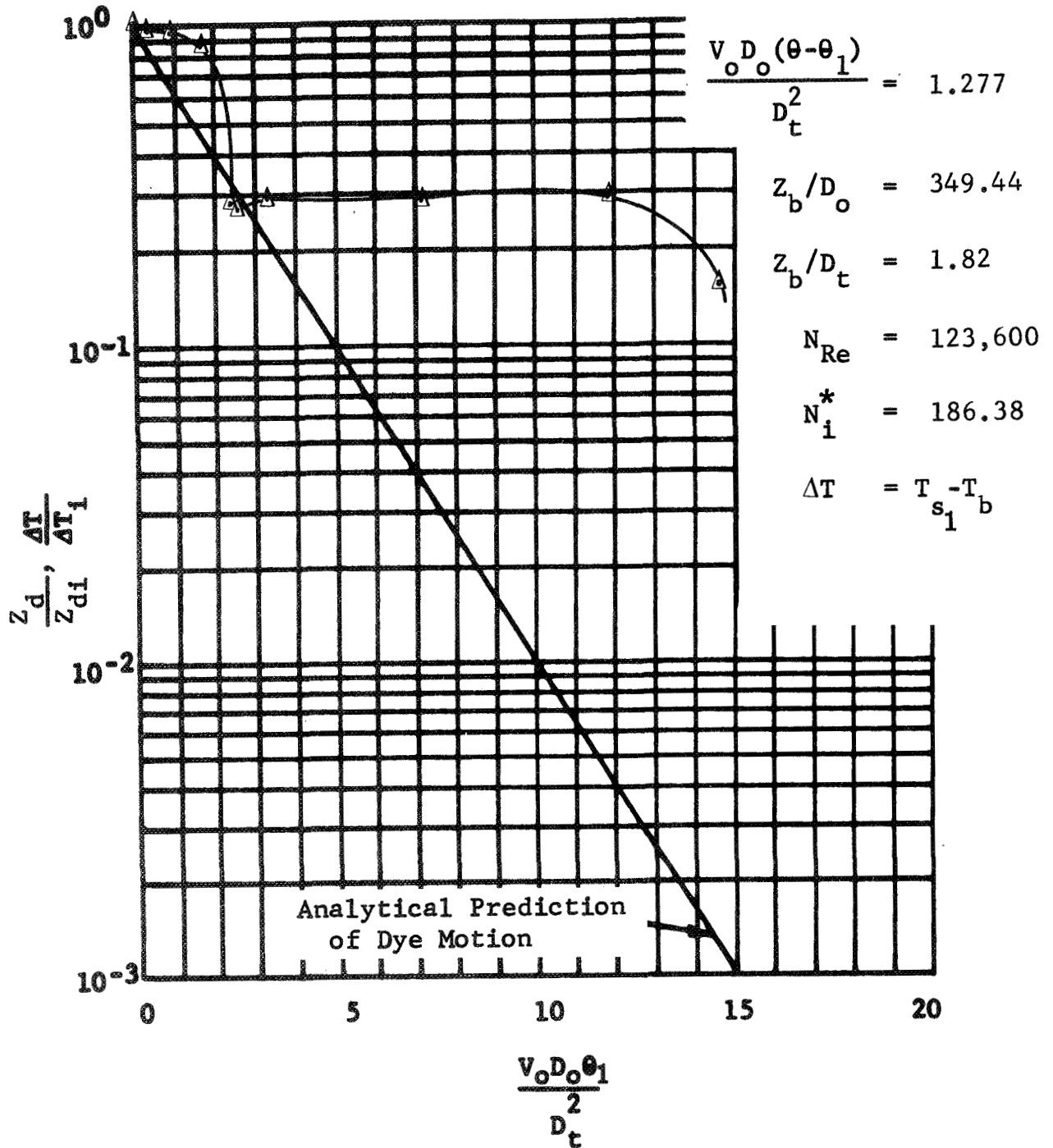


Figure 67 Fraction of Initial Temperature Difference After Surface Temperature Starts to Drop; Pump Starts at  $\theta = 0.0$  sec; Centerline Surface Temperature Drop Starts at  $\theta_1 = 0.0$  sec; Run 17

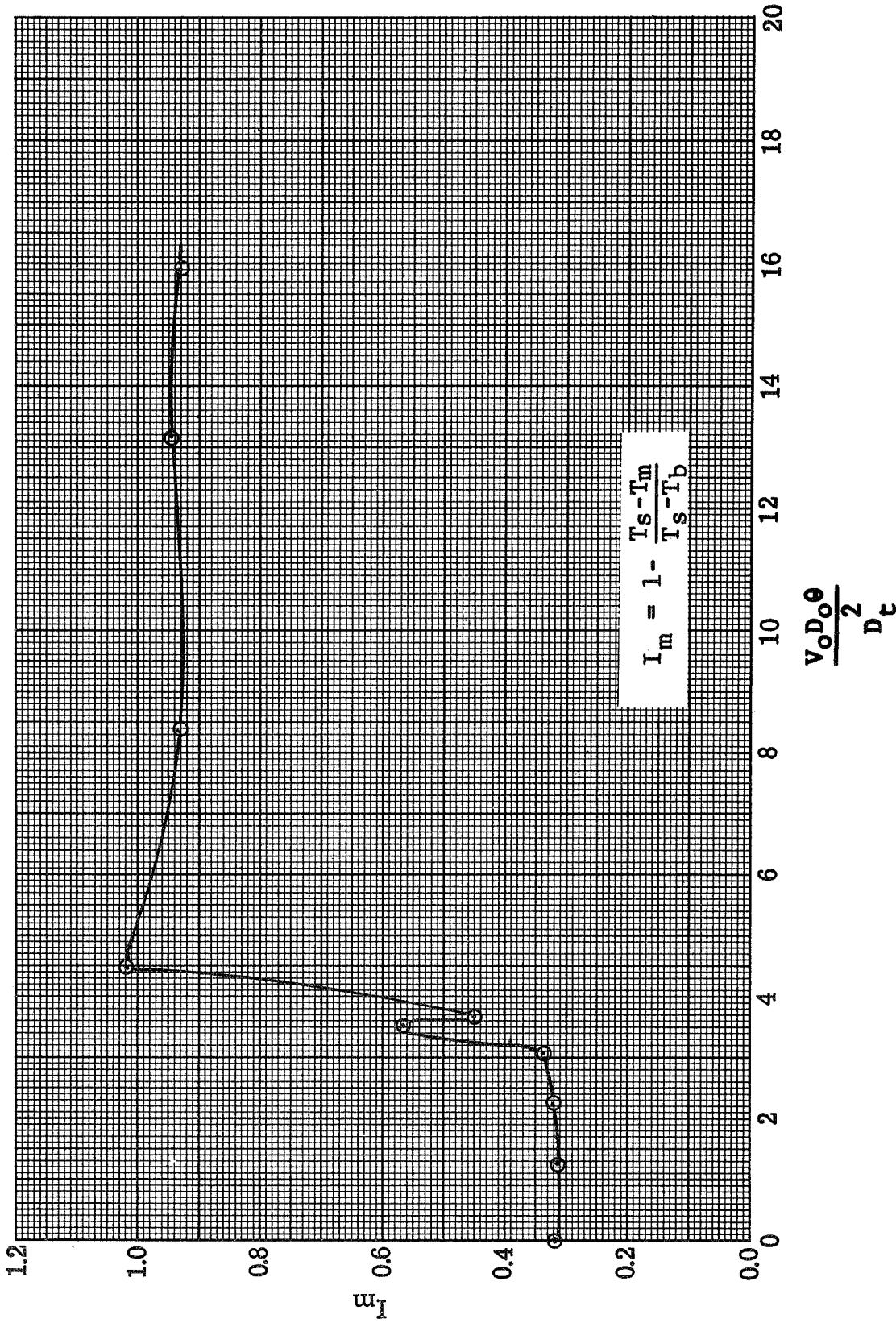


Figure 68 Transient Energy Integral: Run 17

**GENERAL DYNAMICS**  
Fort Worth Division

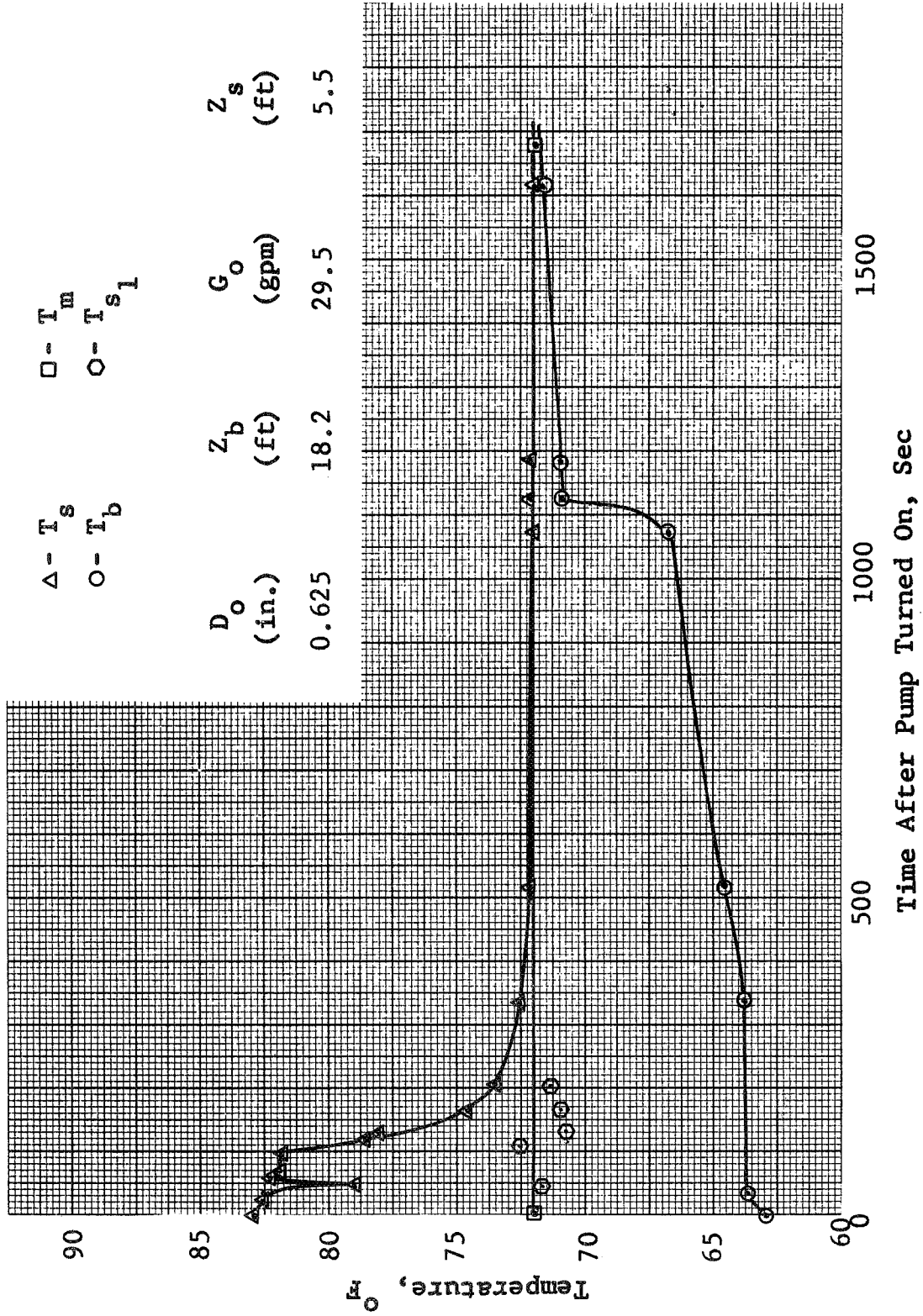


Figure 69 Transient Temperature Destratification : Run 18

**GENERAL DYNAMICS**  
Fort Worth Division

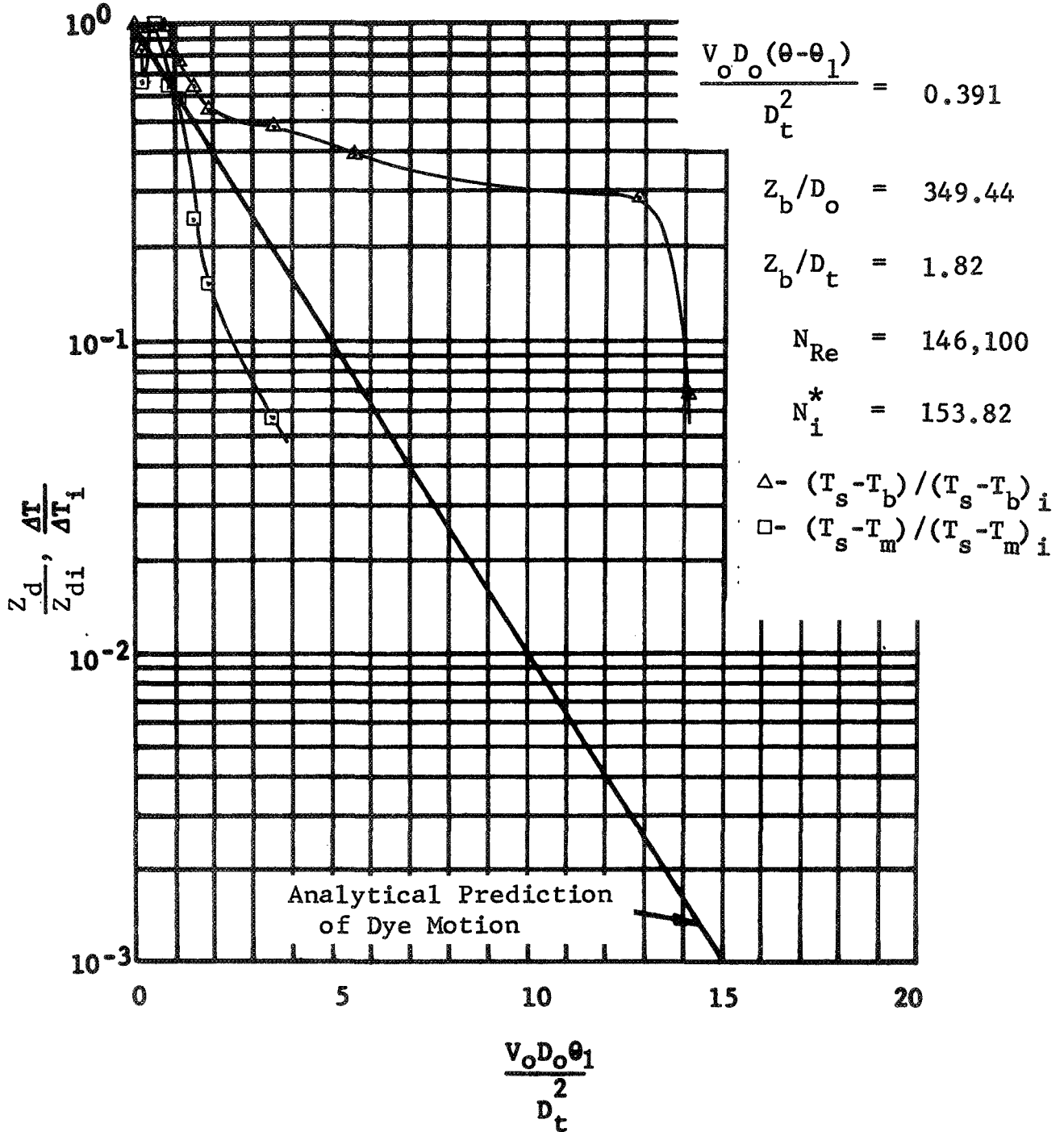


Figure 70 Fraction of Initial Temperature Difference After Surface Temperature Starts to Drop? Pump Starts at  $\theta = 0.0$  sec; Average Surface Temperature Drop Starts at  $\theta_1 = 0.0$  sec; Run 18

**GENERAL DYNAMICS**  
Fort Worth Division

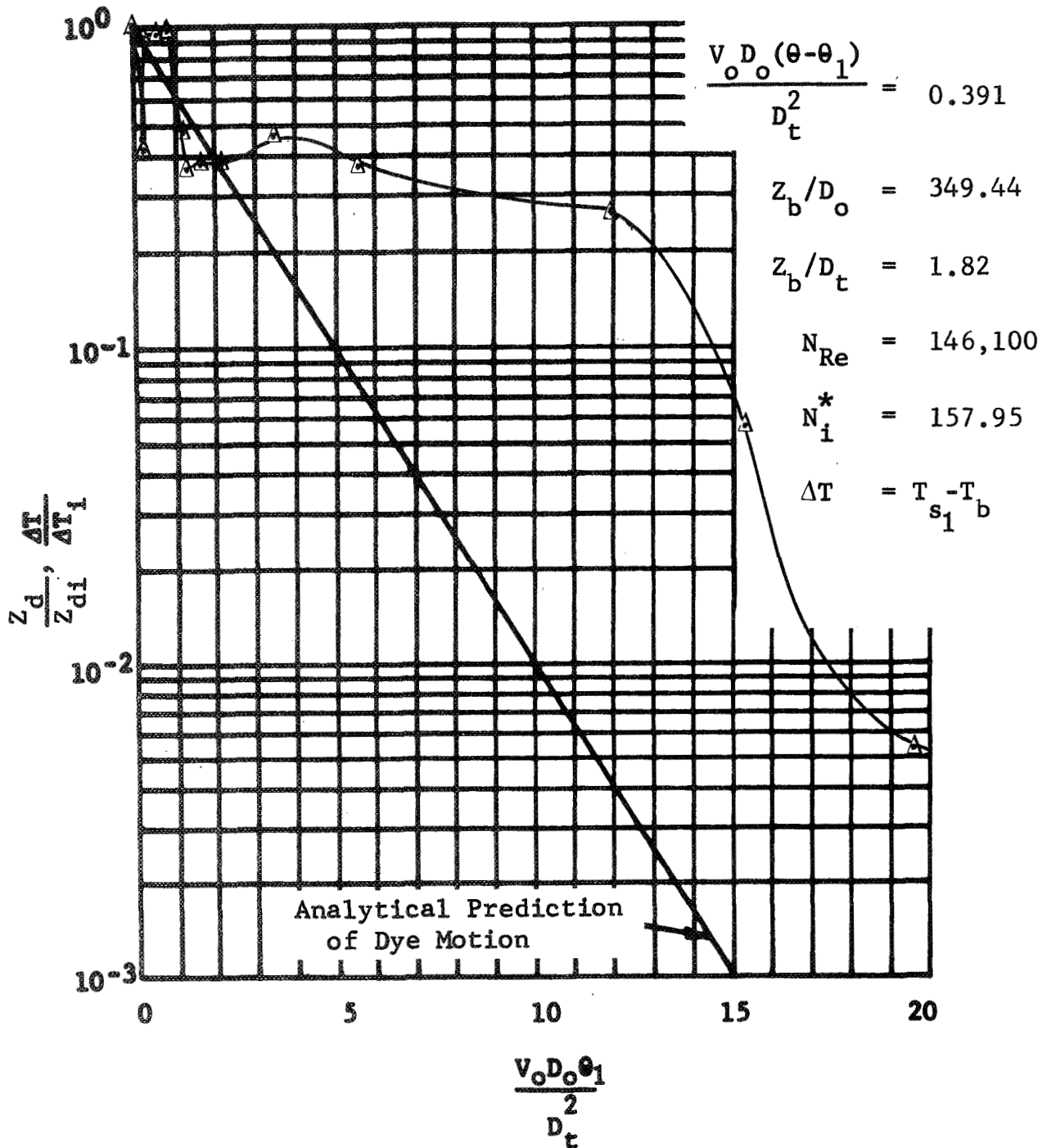


Figure 71 Fraction of Initial Temperature Difference After Surface Temperature Starts to Drop: Pump Starts at  $\theta = 0.0$  sec; Centerline Surface Temperature Drop Starts at  $\theta_1 = 0.0$  sec; Run 18



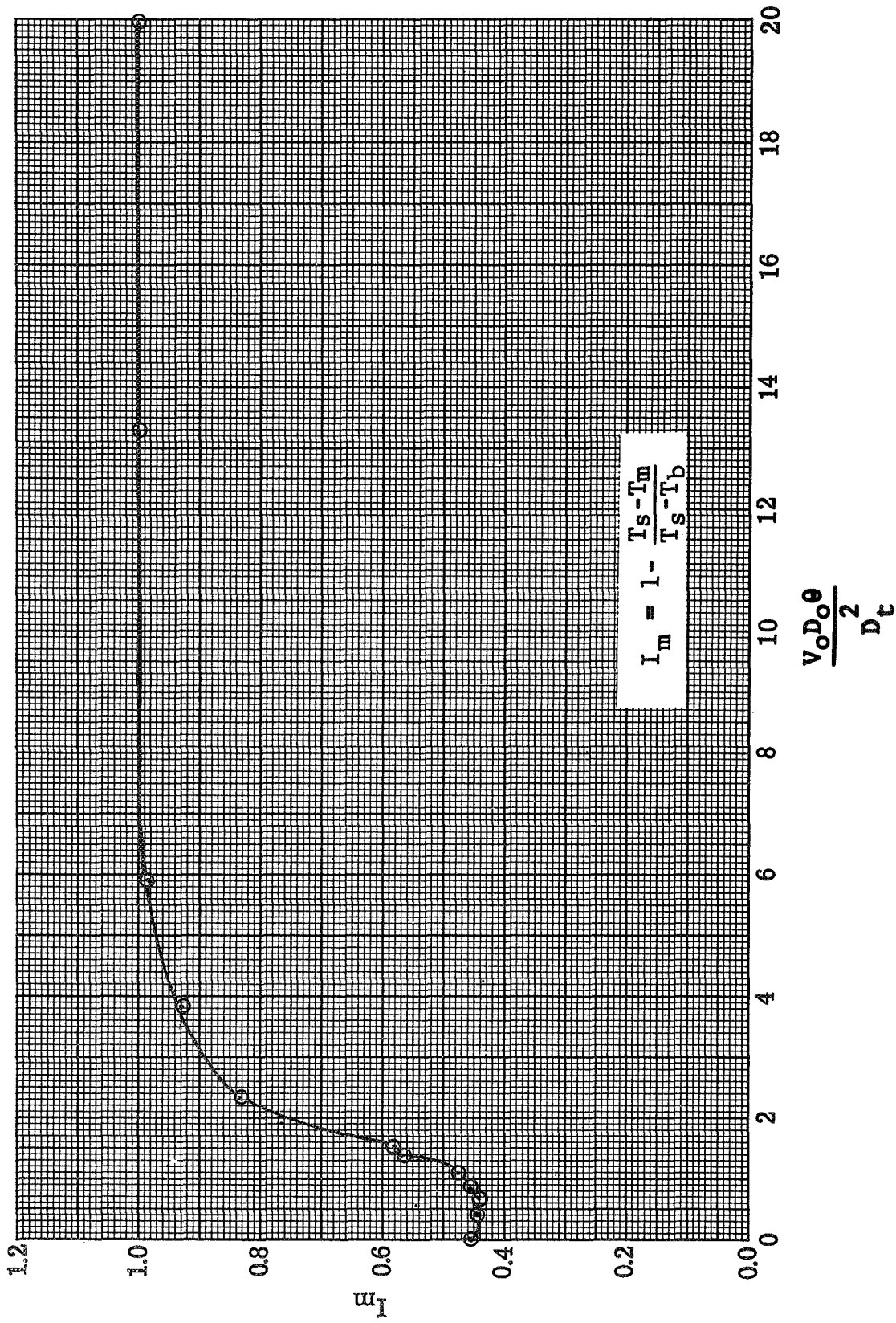


Figure 72 Transient Energy Integral: Run 18

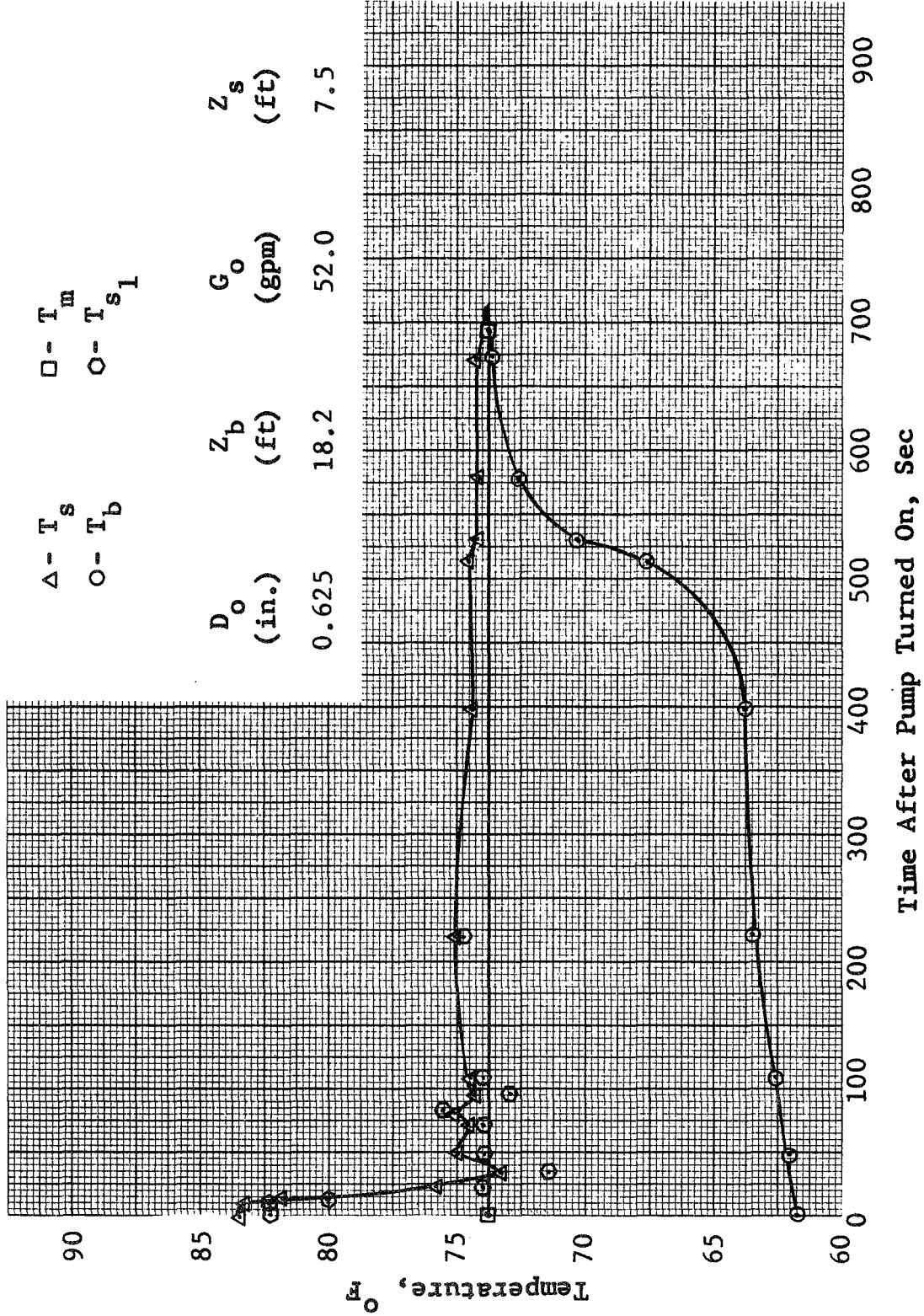


Figure 73      Transient Temperature Destratification:      Run 19

**GENERAL DYNAMICS**  
Fort Worth Division

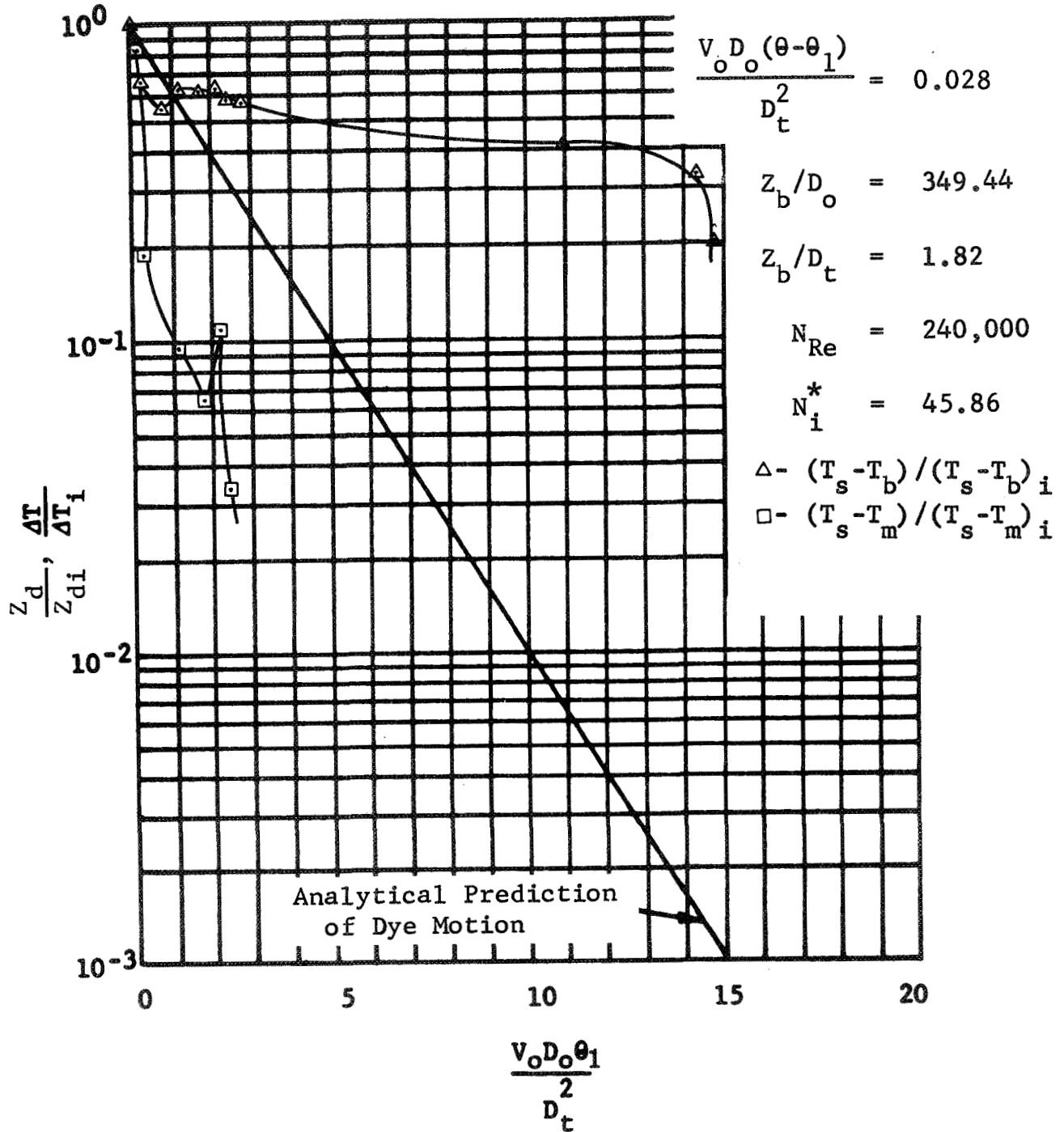


Figure 74 Fraction of Initial Temperature Difference After Surface Temperature Starts to Drop: Pump Starts at  $\theta = 0.0$  sec; Average Surface Temperature Drop Starts at  $\theta_1 = 0.0$  sec; Run 19

**GENERAL DYNAMICS**  
Fort Worth Division

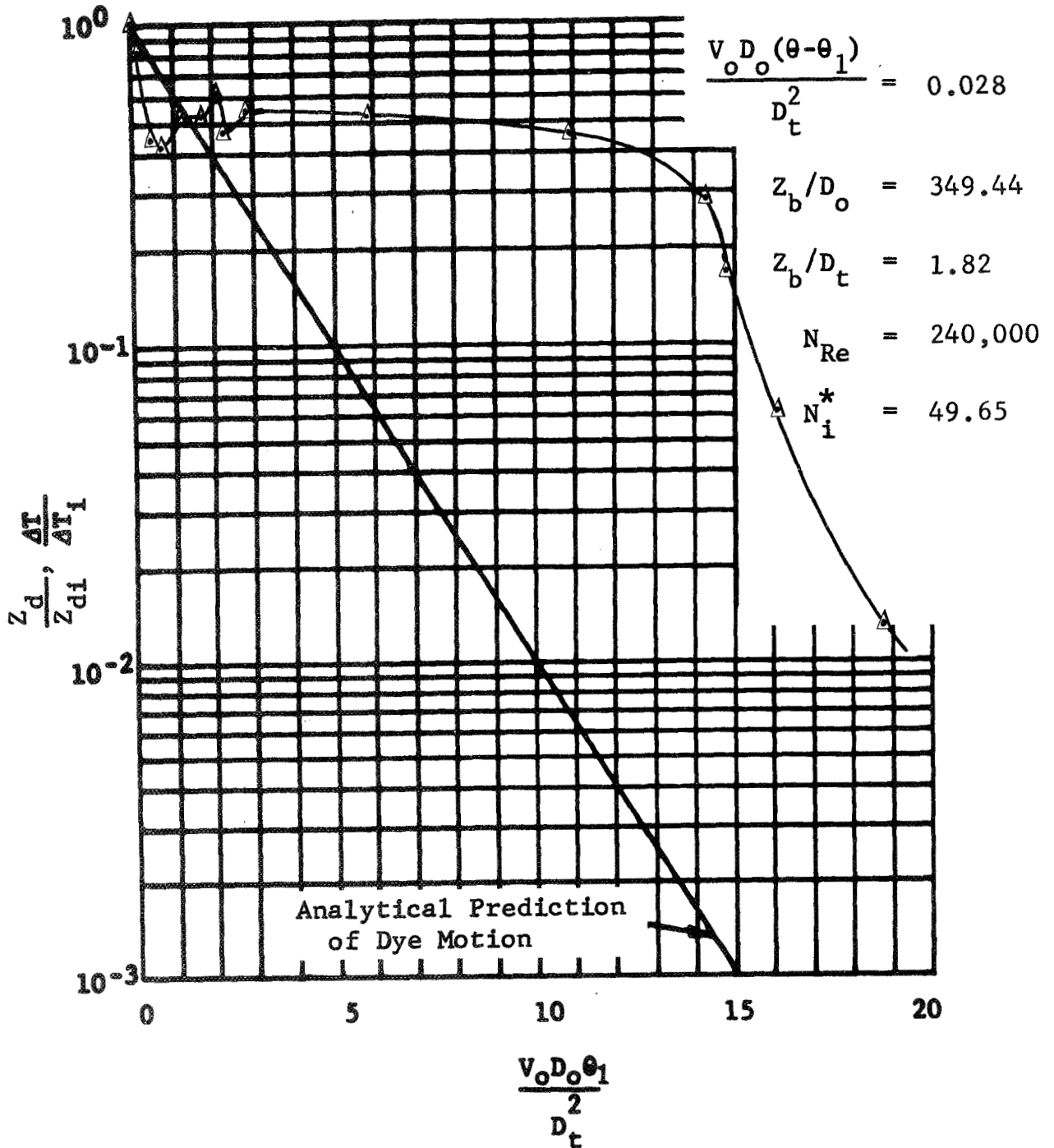
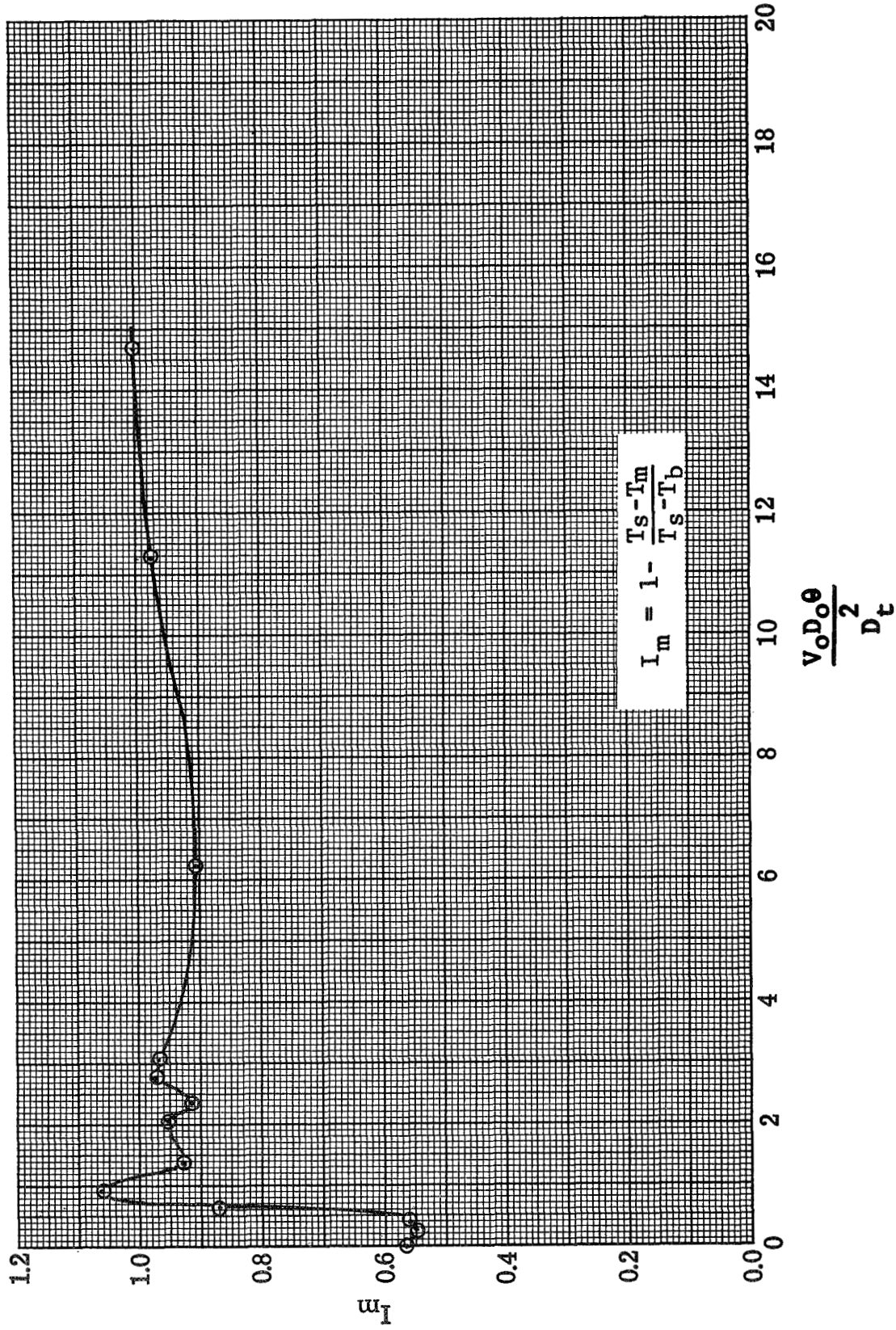


Figure 75 Fraction of Initial Temperature Difference After Surface Temperature Starts to Drop: Pump Starts at  $\theta = 0.0$  sec; Centerline Surface Temperature Drop Starts at  $\theta_1 = 0.0$  sec; Run 19



**Figure 76** Transient Energy Integral: Run 19

**GENERAL DYNAMICS**  
Fort Worth Division

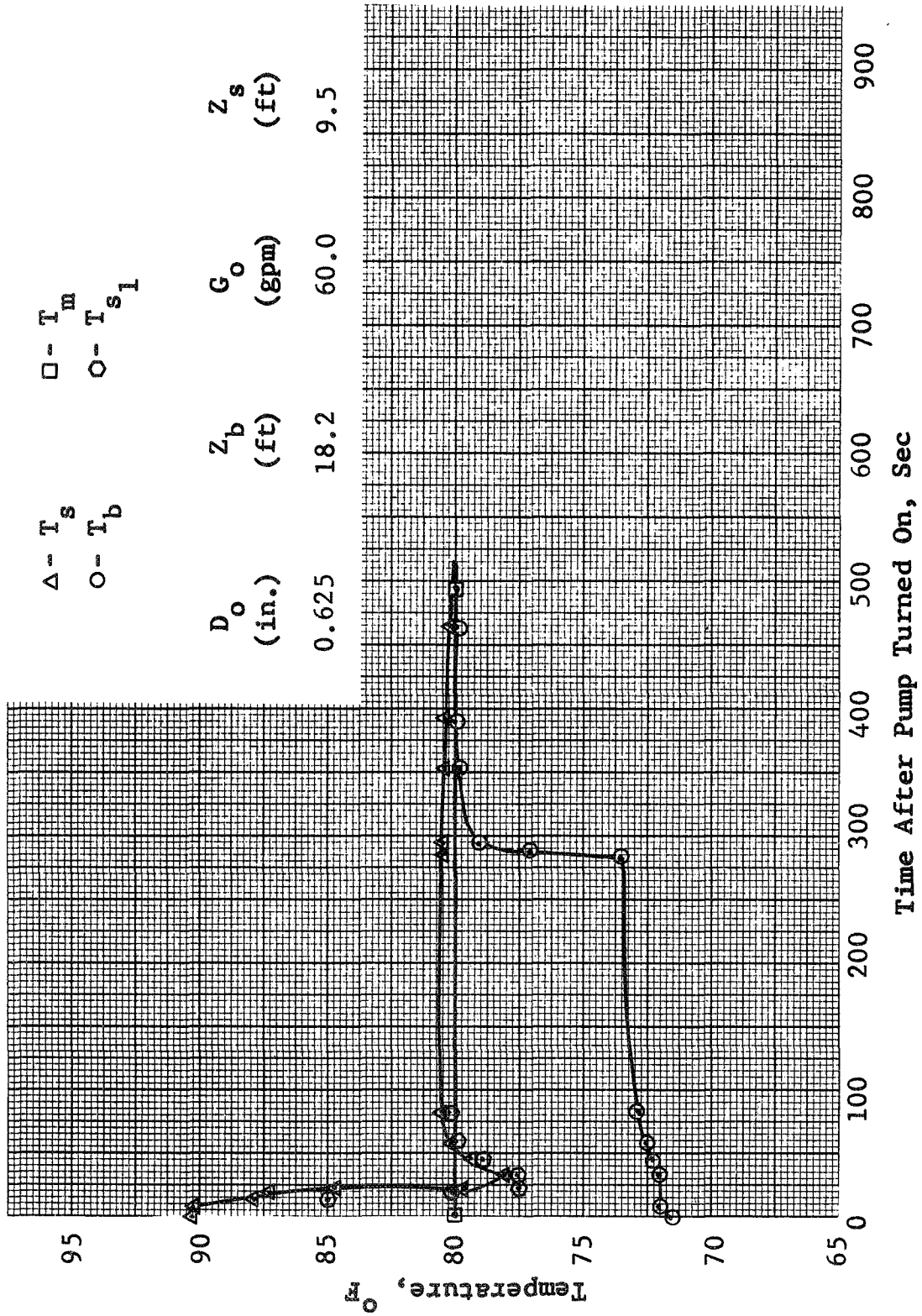


Figure 77 Transient Temperature Destratification Run 20

**GENERAL DYNAMICS**  
Fort Worth Division

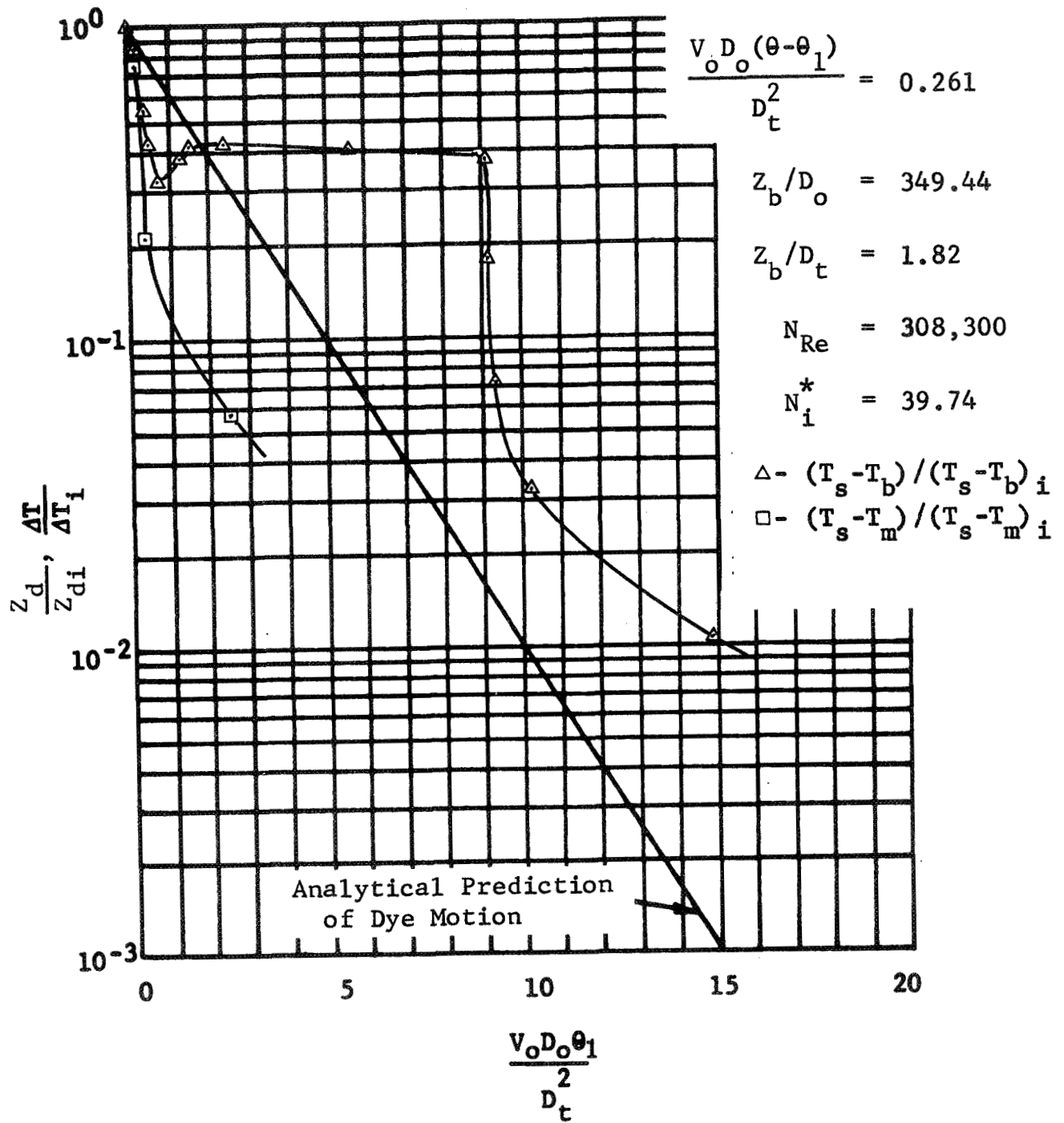


Figure 78 Fraction of Initial Temperature Difference After Surface Temperature Starts to Drop: Pump Starts at  $\theta = 0.0$  sec; Average Surface Temperature Drop Starts at  $\theta_1 = 0.0$  sec; Run 20

**GENERAL DYNAMICS**  
Fort Worth Division

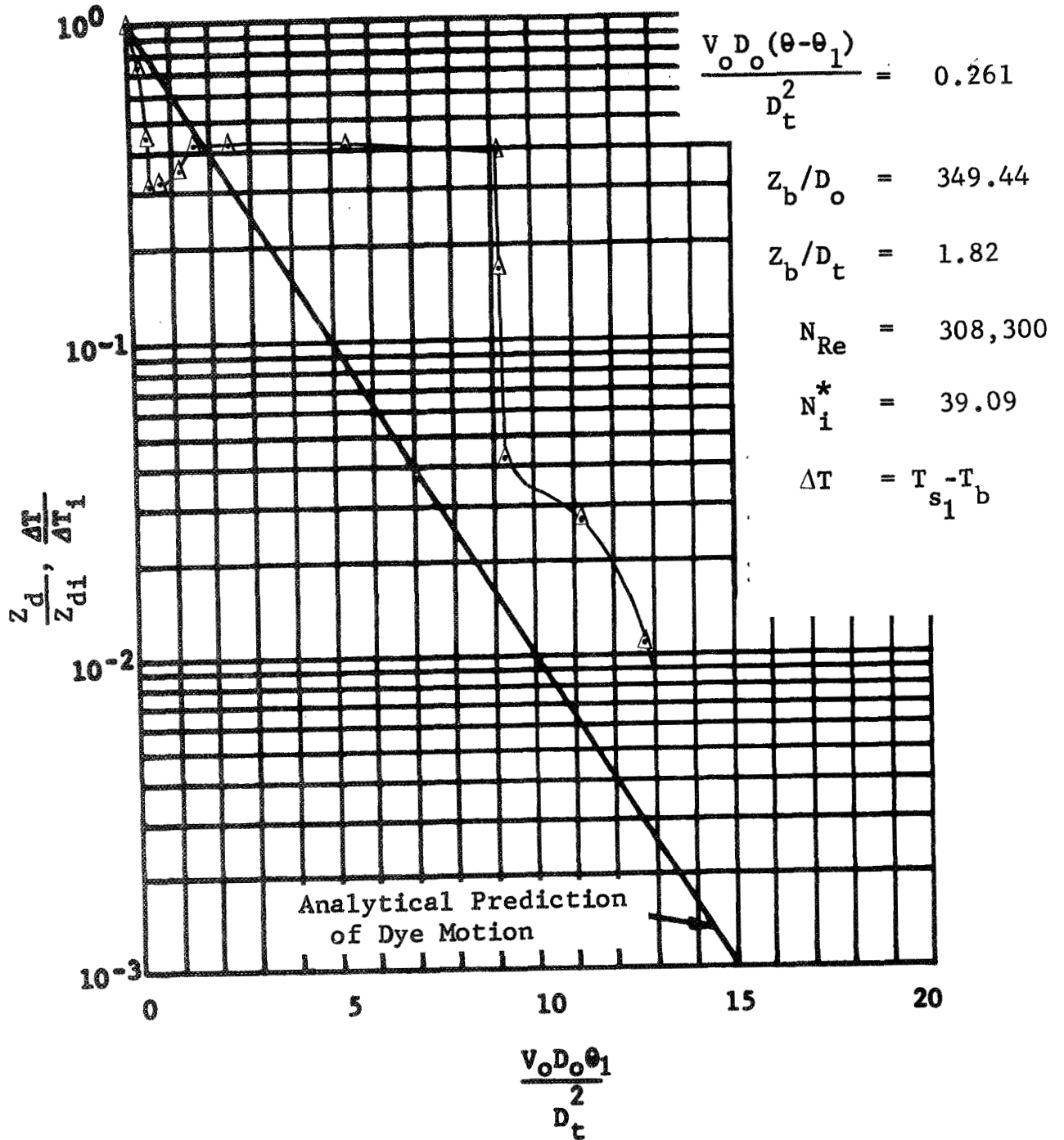


Figure 79 Fraction of Initial Temperature Difference After Surface Temperature Starts to Drop: Pump Starts at  $\theta = 0.0$  sec; Centerline Surface Temperature Drop Starts at  $\theta_1 = 0.0$  sec; Run 20



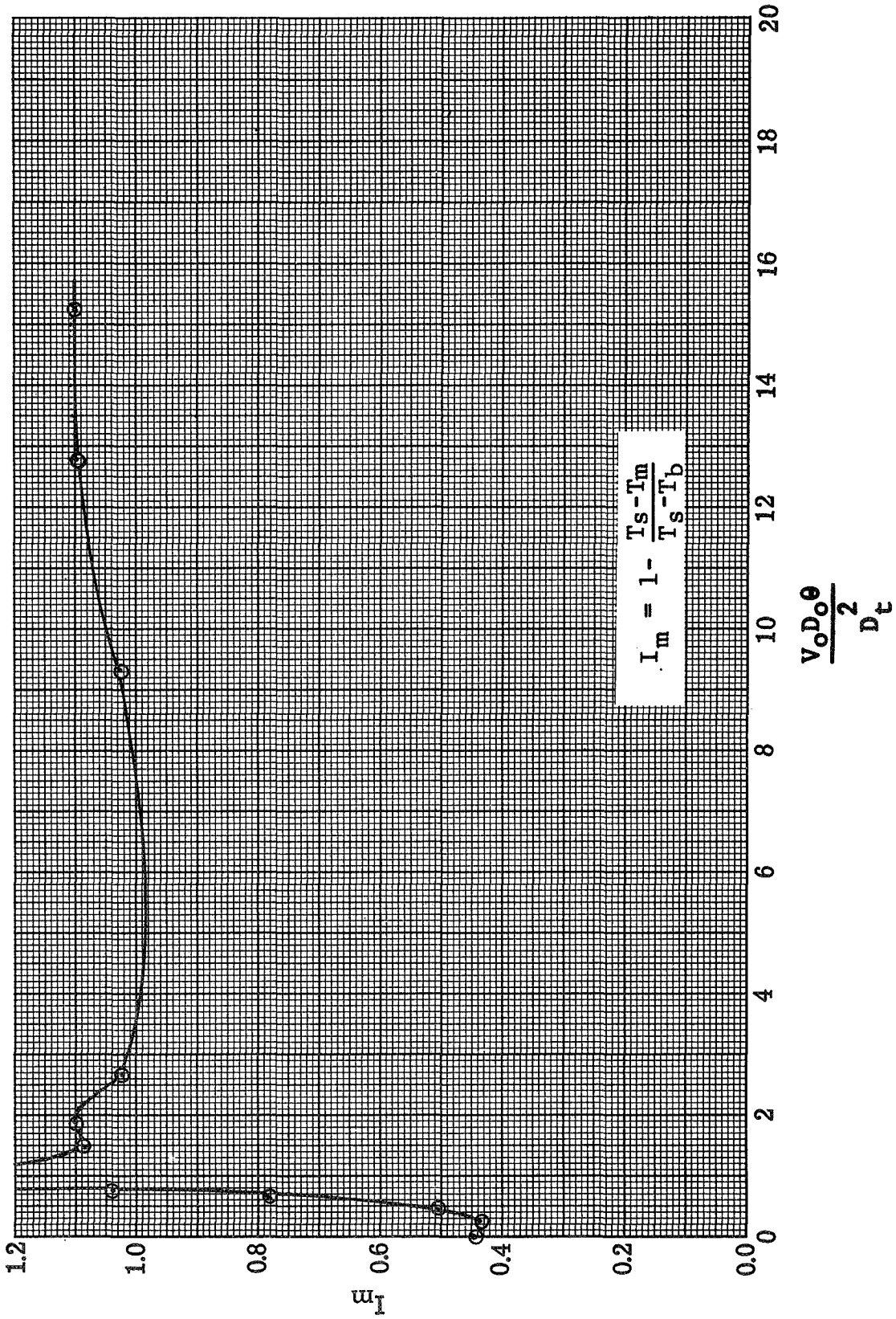


Figure 80 Transient Energy Integral: Run 20

**GENERAL DYNAMICS**  
Fort Worth Division

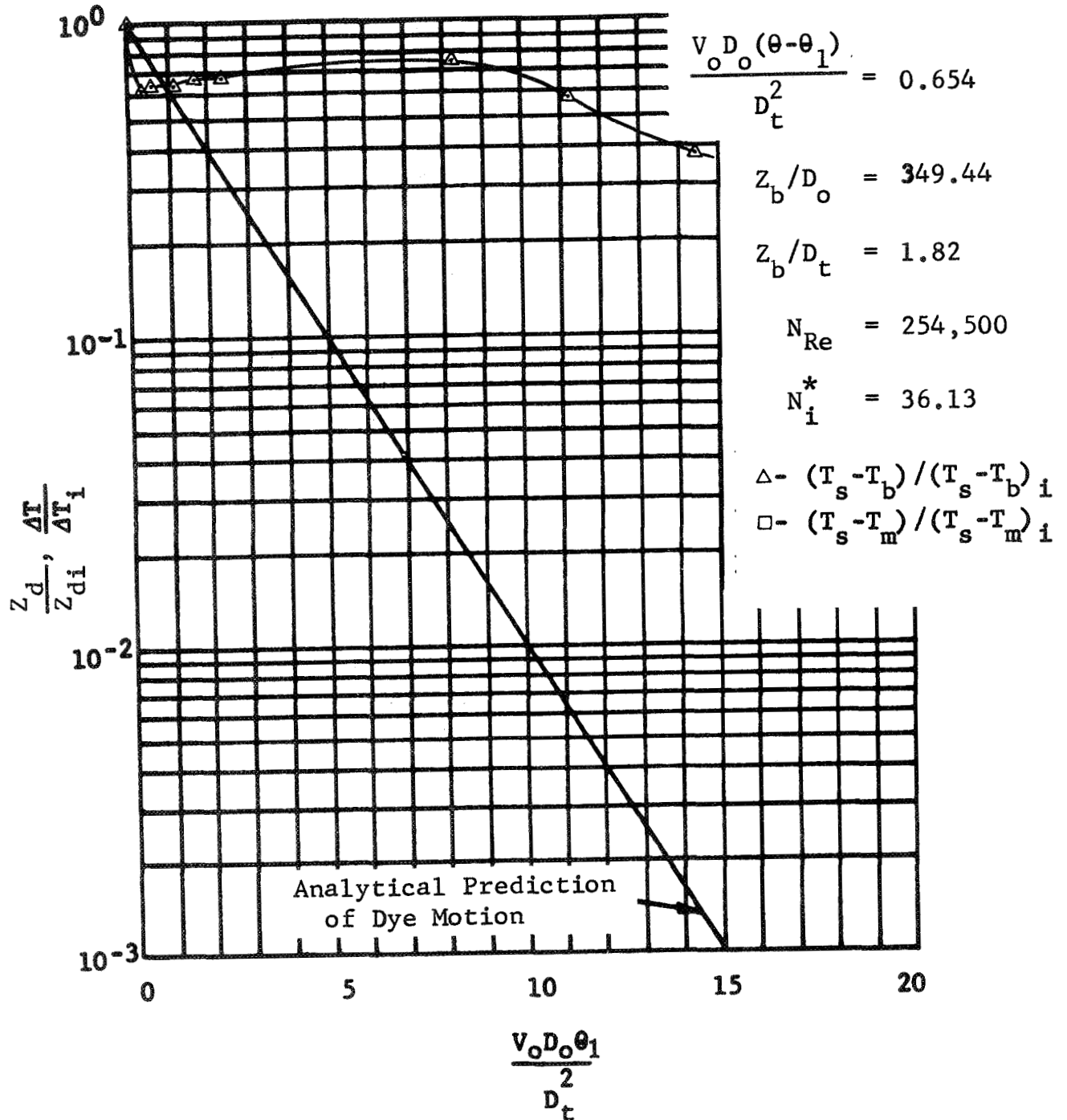


Figure 81 Fraction of Initial Temperature Difference After Surface Temperature Starts to Drop: Pump Starts at  $\theta = 0.0$  sec; Average Surface Temperature Drop Starts at  $\theta_1 = 0.0$  sec; Run 21

**GENERAL DYNAMICS**  
Fort Worth Division

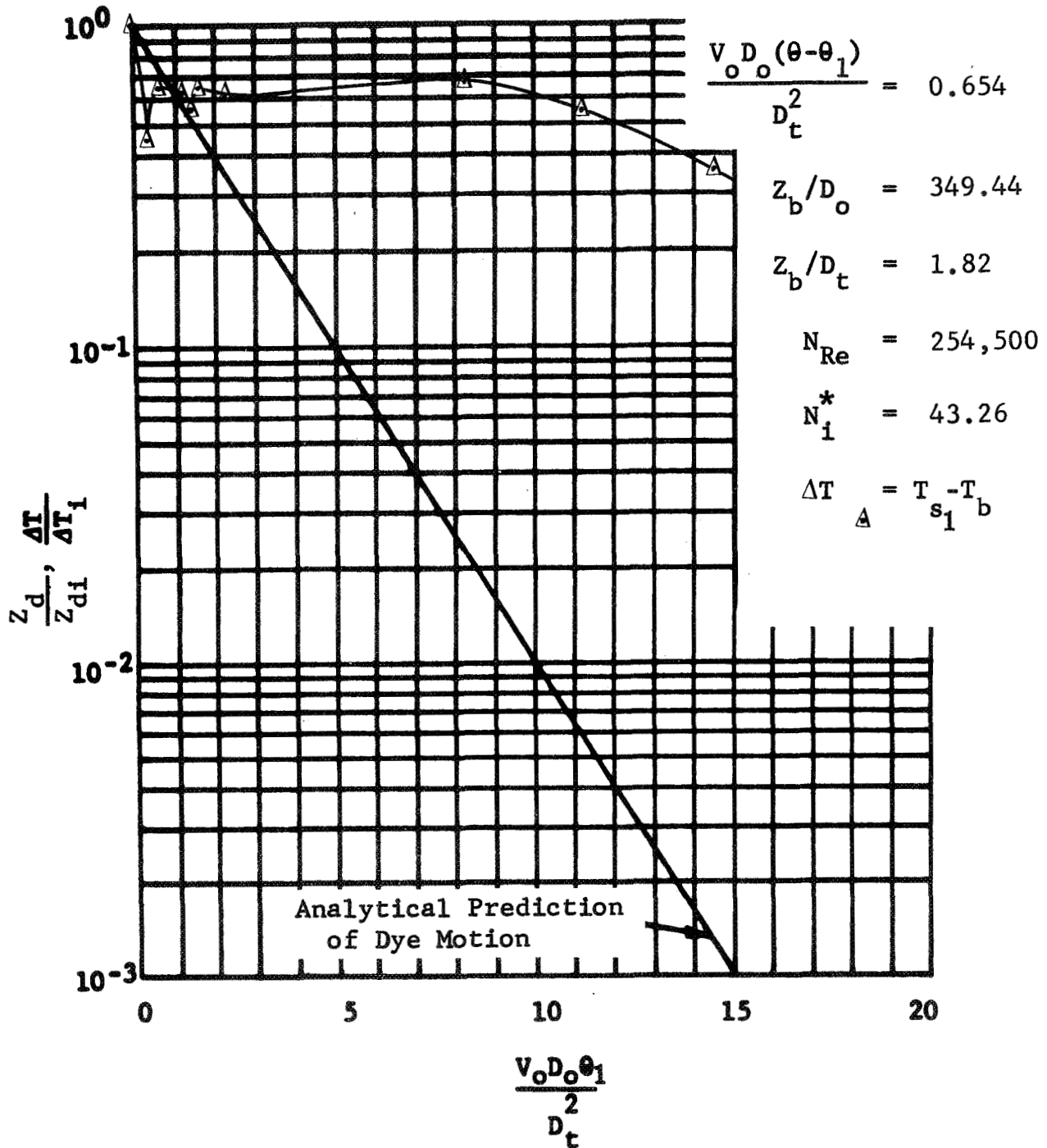


Figure 82 Fraction of Initial Temperature Difference After Surface Temperature Starts to Drop: Pump Starts at  $\theta = 0.0$  sec; Centerline Surface Temperature Drop Starts at  $\theta_1 = 0.0$  sec; Run 21

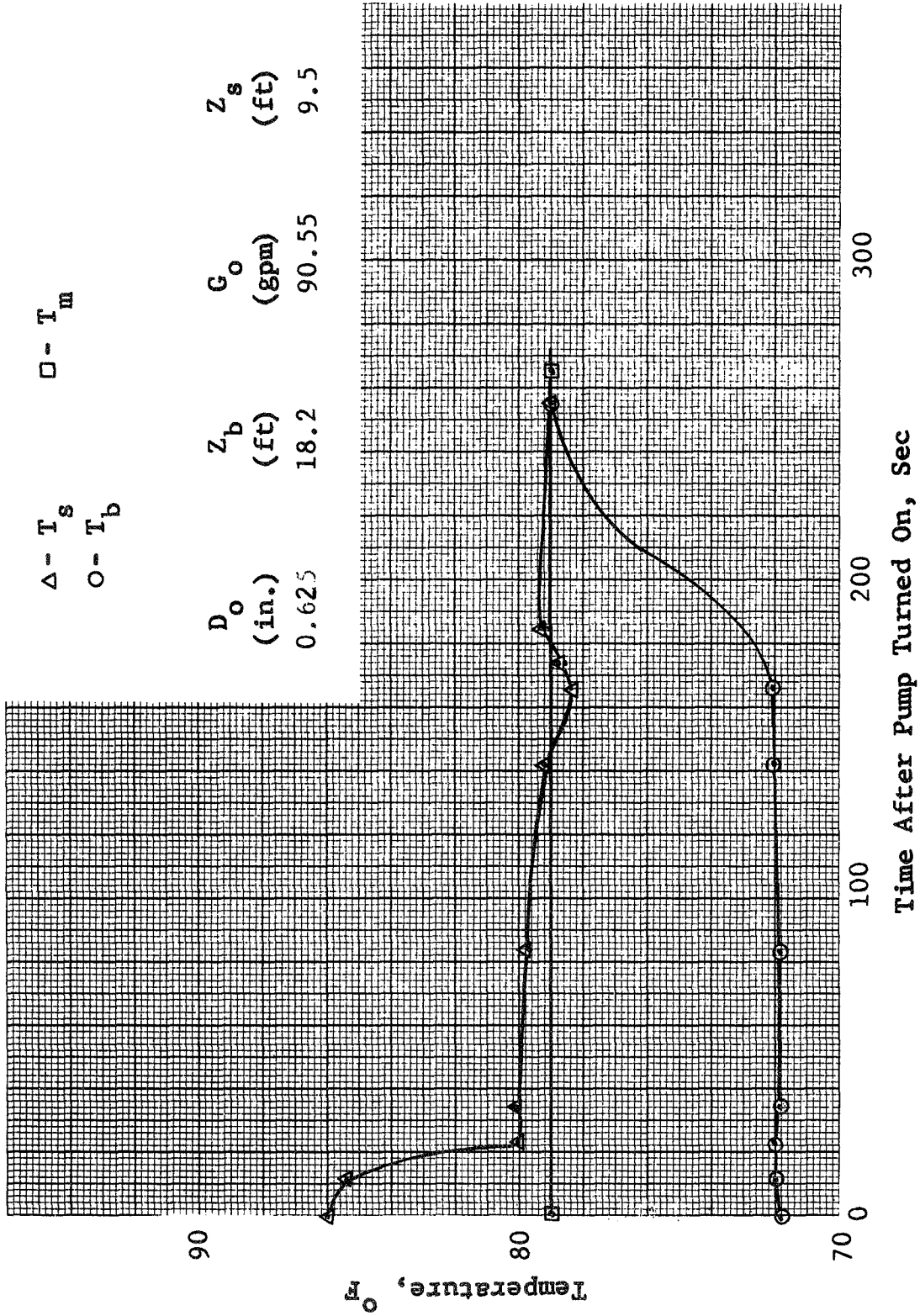


Figure 83 Transient Temperature Destratification: Run 22

**GENERAL DYNAMICS**  
Fort Worth Division

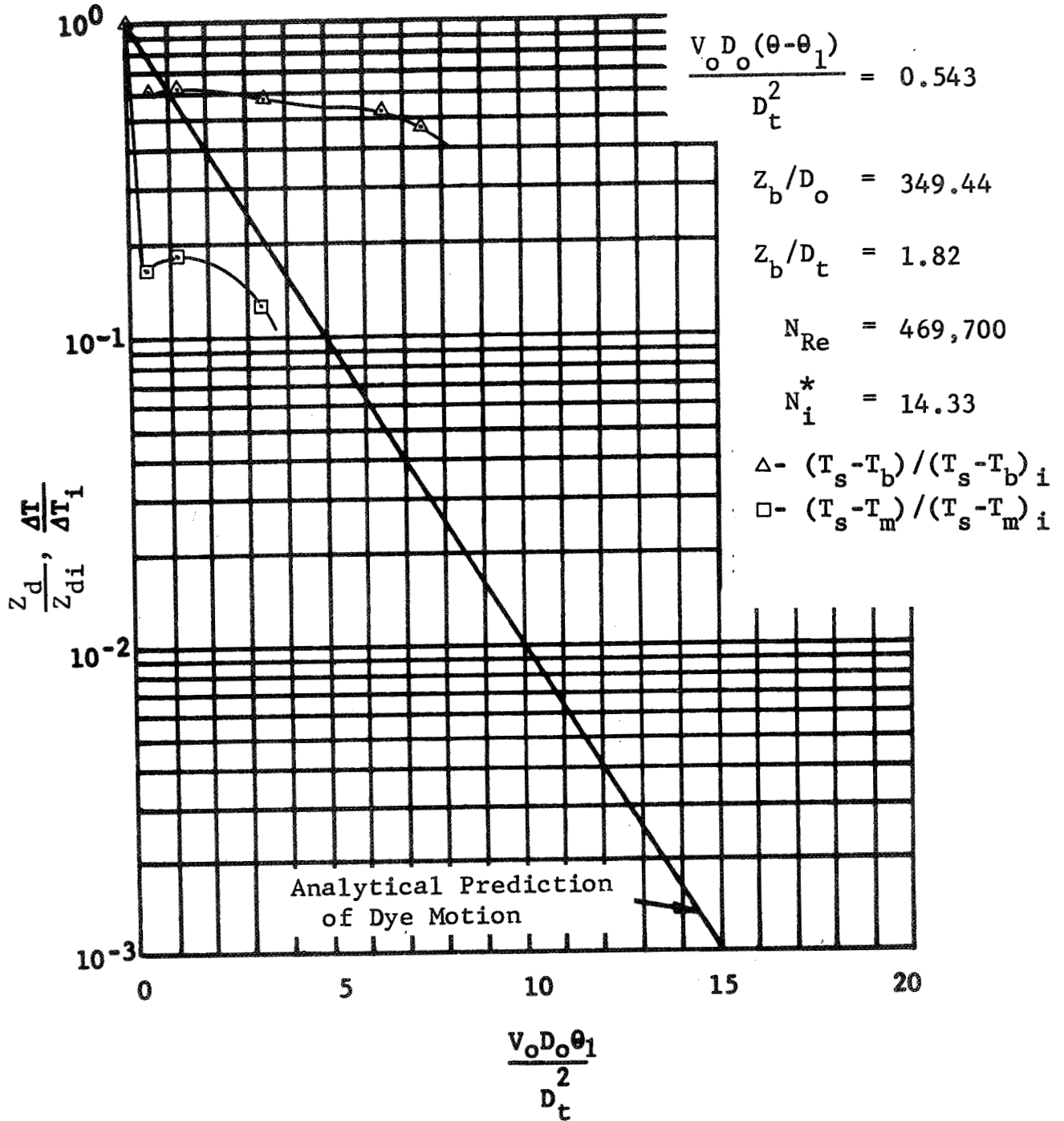


Figure 84 Fraction of Initial Temperature Difference After Surface Temperature Starts to Drop: Pump Starts at  $\theta = 0.0$  sec; Average Surface Temperature Drop Starts at  $\theta_1 = 0.0$  sec; Run 22

**GENERAL DYNAMICS**

Fort Worth Division

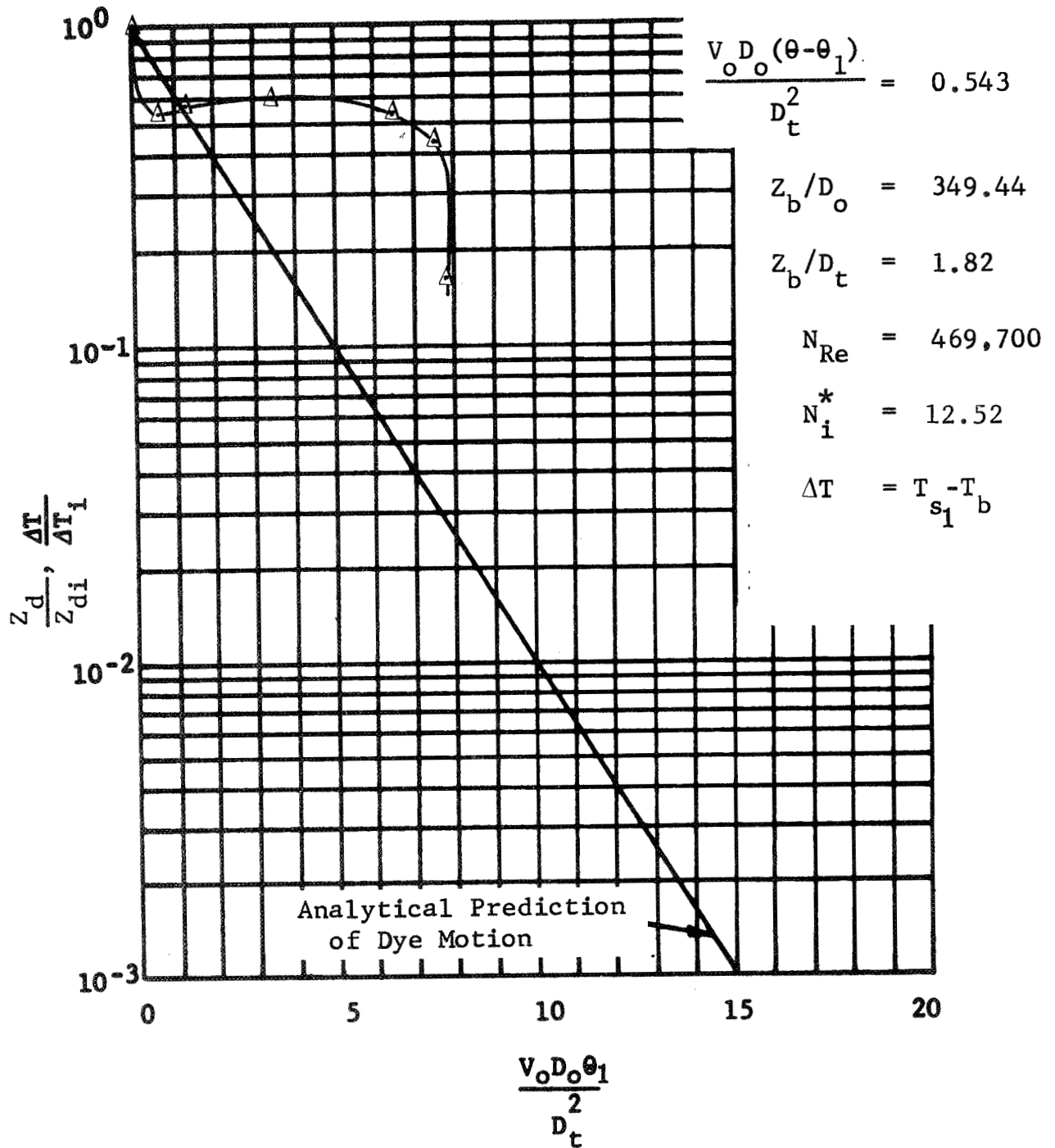


Figure 85 Fraction of Initial Temperature Difference After Surface Temperature Starts to Drop: Pump Starts at  $\theta = 0.0$  sec; Centerline Surface Temperature Drop Starts at  $\theta_1 = 0.0$  sec; Run 22

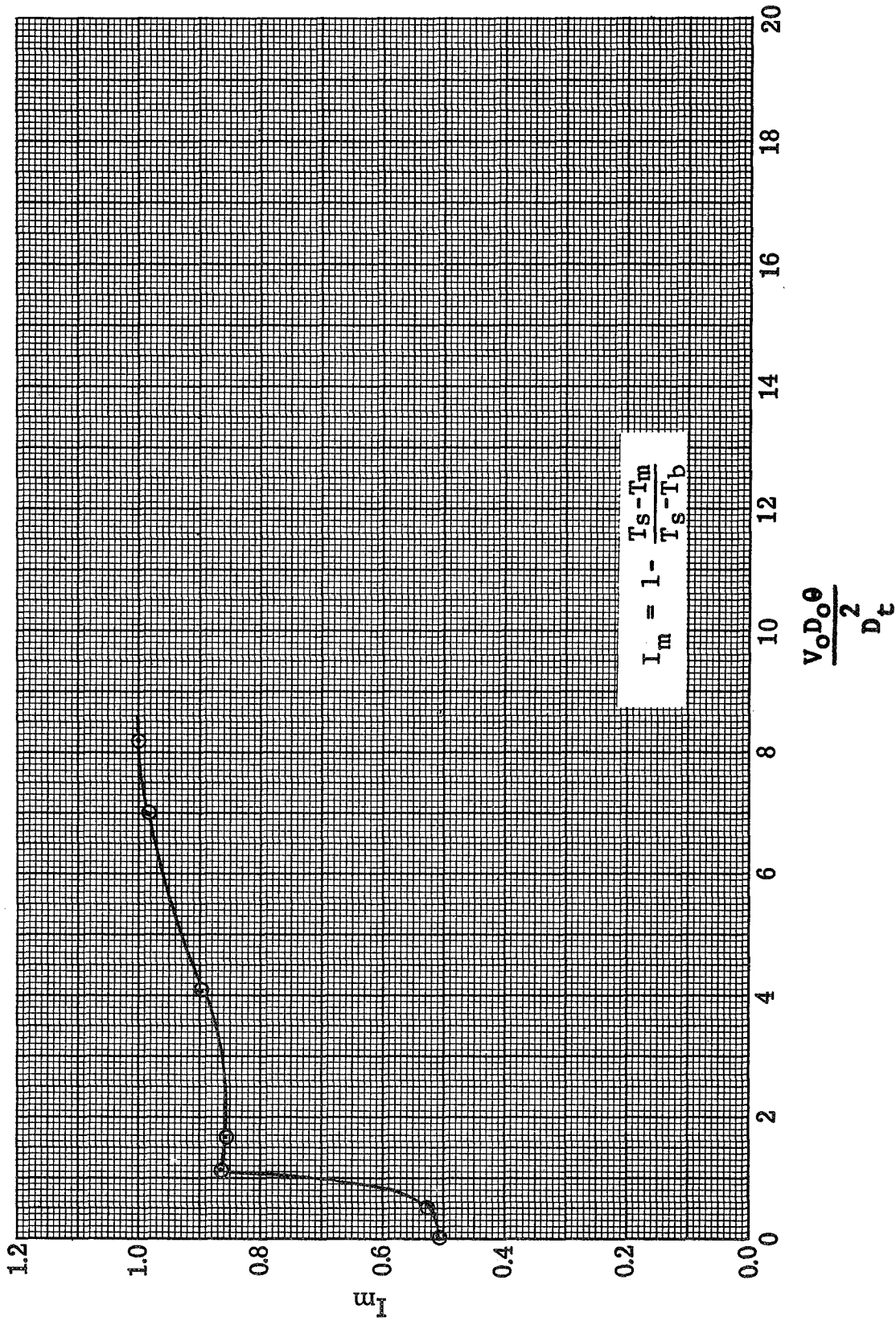


Figure 86 Transient Energy Integral: Run 22

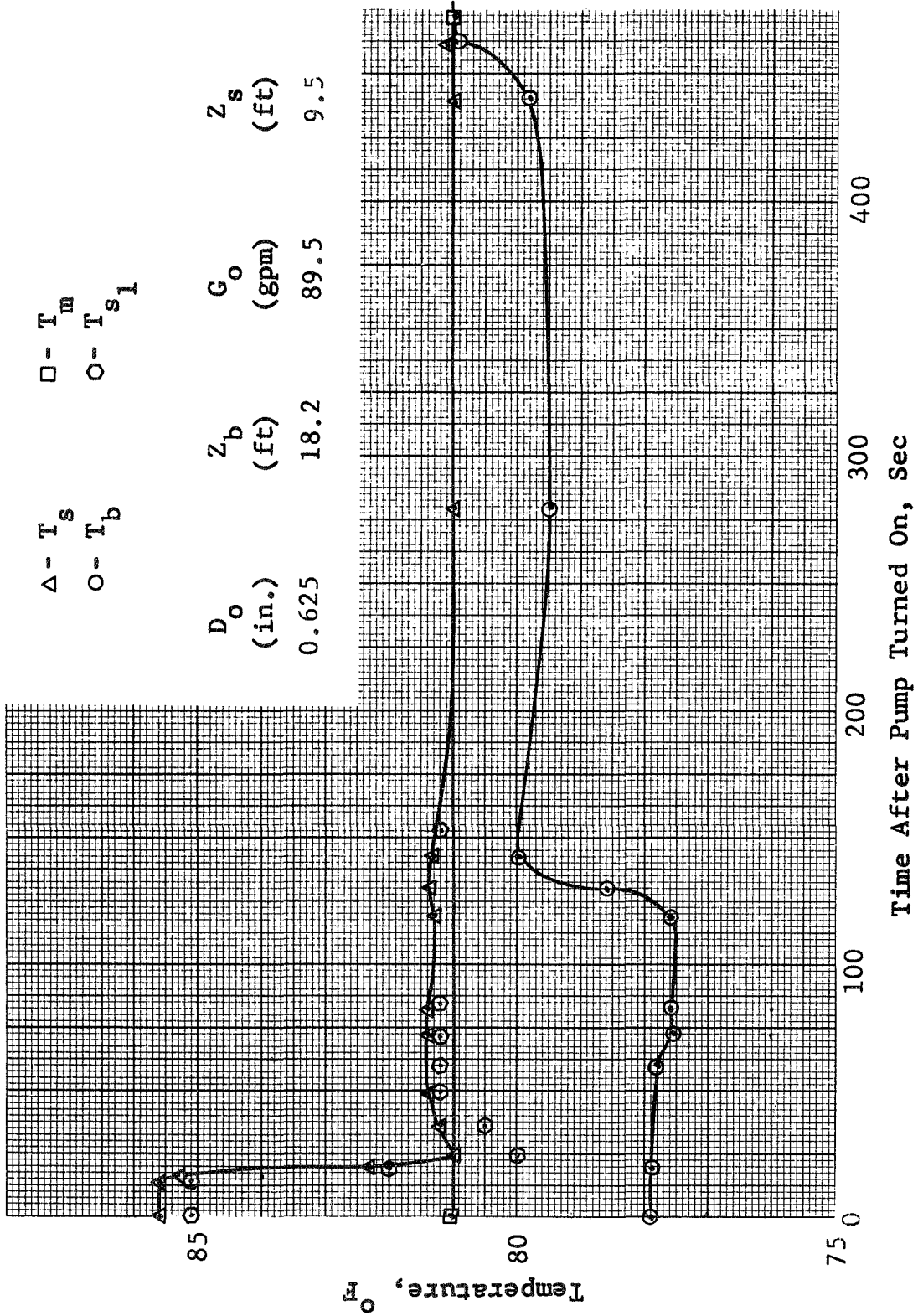


Figure 87 Transient Temperature Destratification: Run 23



**GENERAL DYNAMICS**  
Fort Worth Division

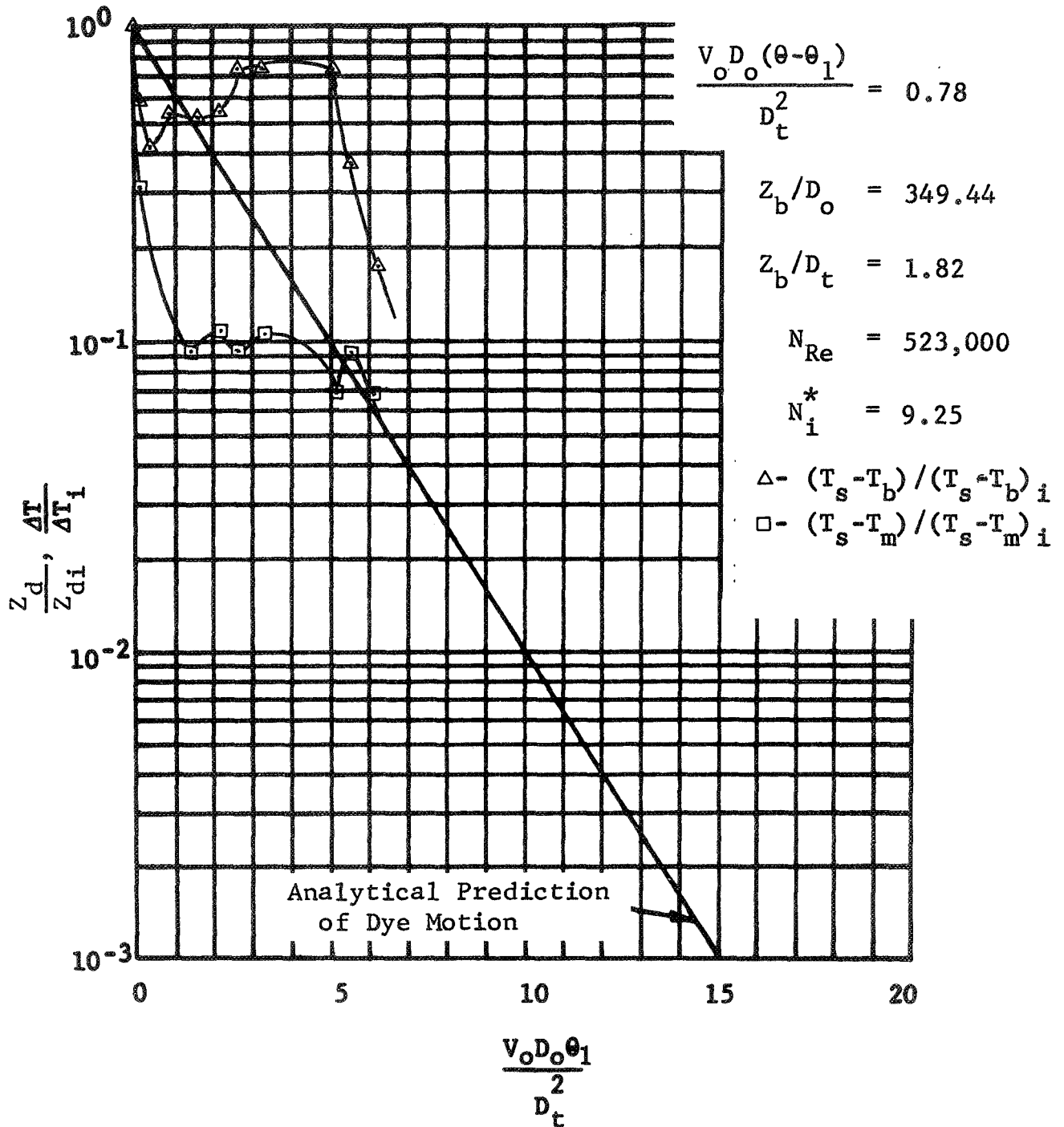


Figure 88 Fraction of Initial Temperature Difference After Surface Temperature Starts to Drop: Pump Starts at  $\theta = 0.0$  sec; Average Surface Temperature Drop Starts at  $\theta_1 = 0.0$  sec; Run 23

**GENERAL DYNAMICS**  
Fort Worth Division

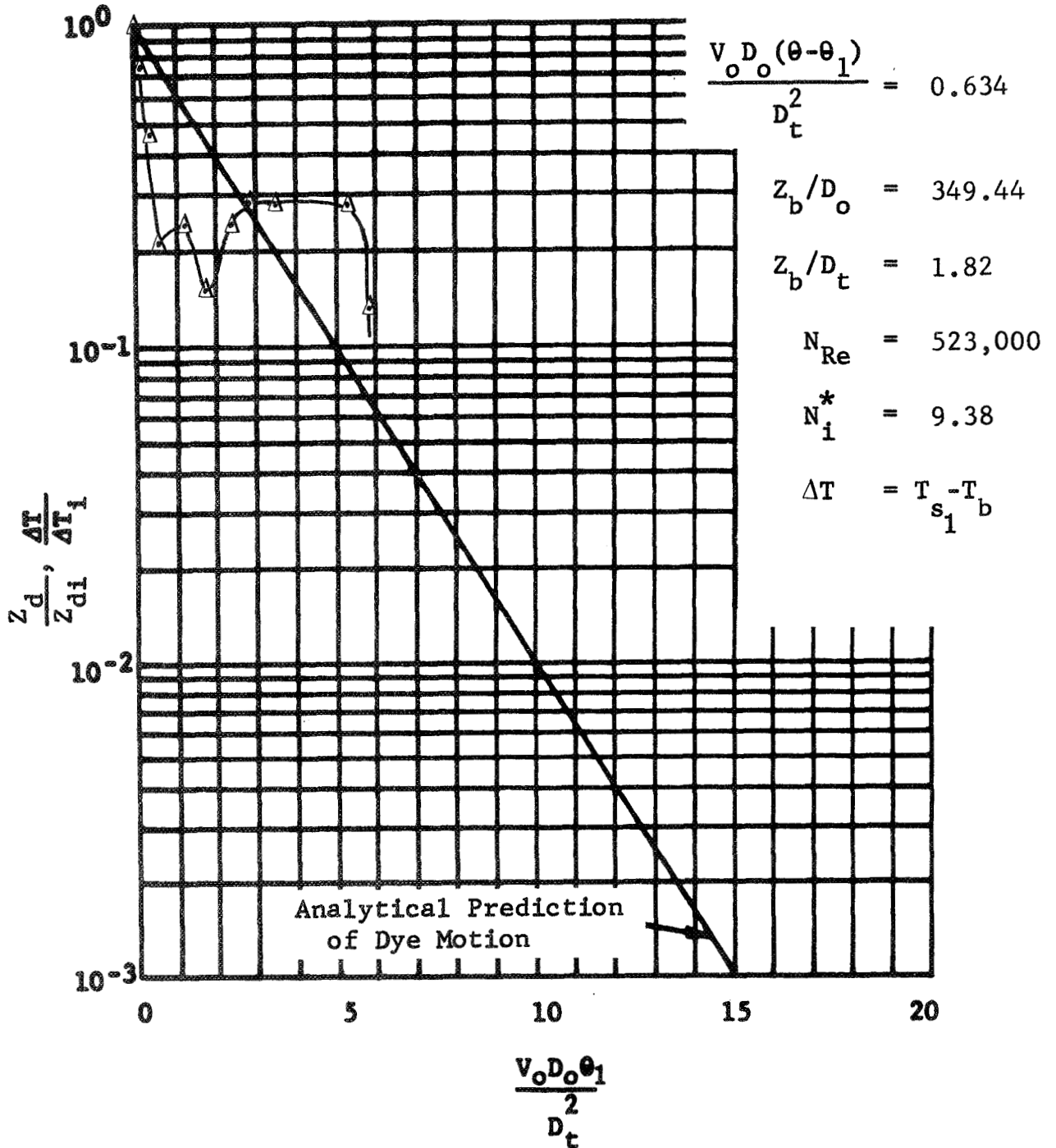
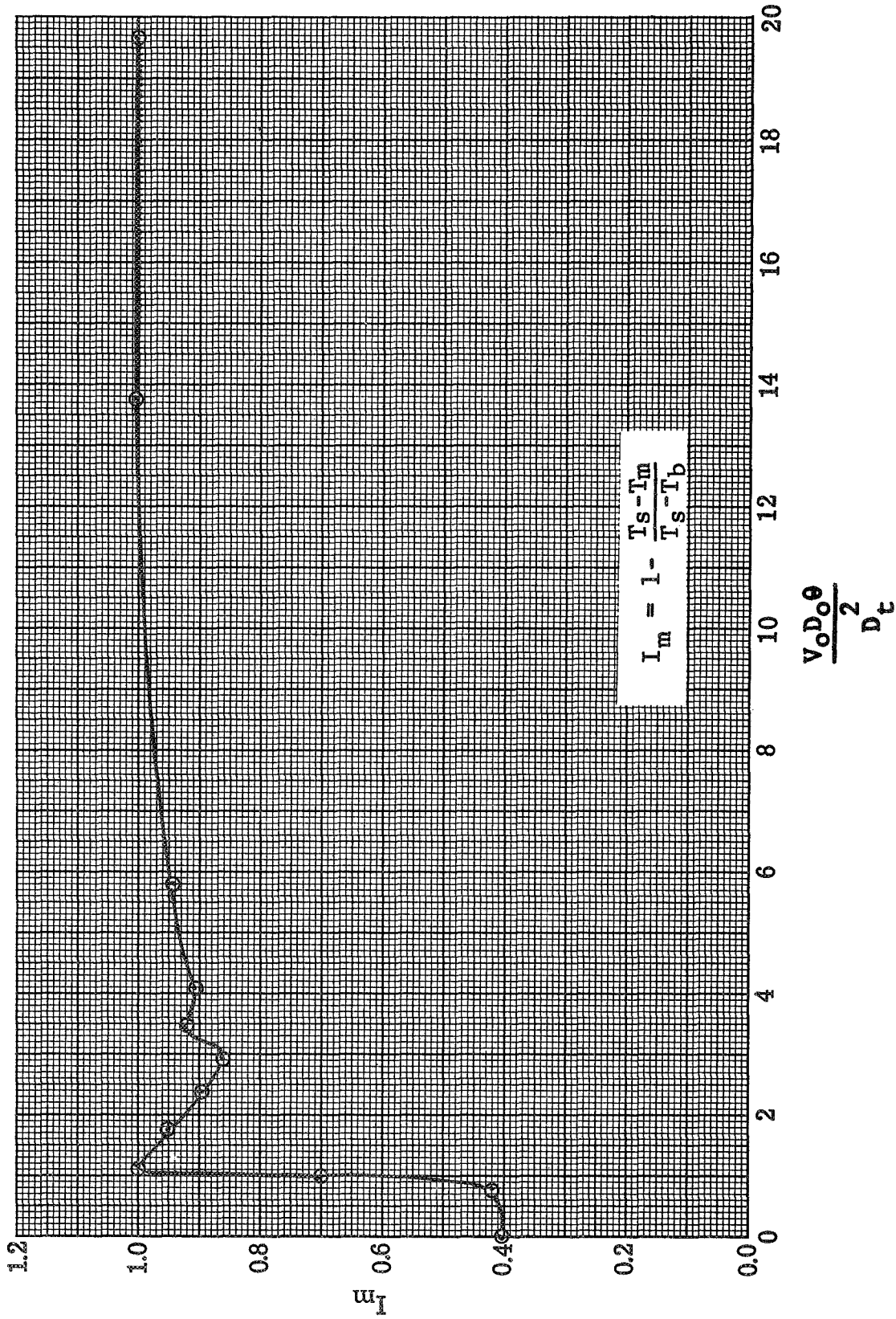


Figure 89 Fraction of Initial Temperature Difference After Surface Temperature Starts to Drop: Pump Starts at  $\theta = 0.0$  sec; Centerline Surface Temperature Drop Starts at  $\theta_1 = 0.0$  sec; Run 23



**Figure 90** Transient Energy Integral: Run 23

**GENERAL DYNAMICS**  
Fort Worth Division

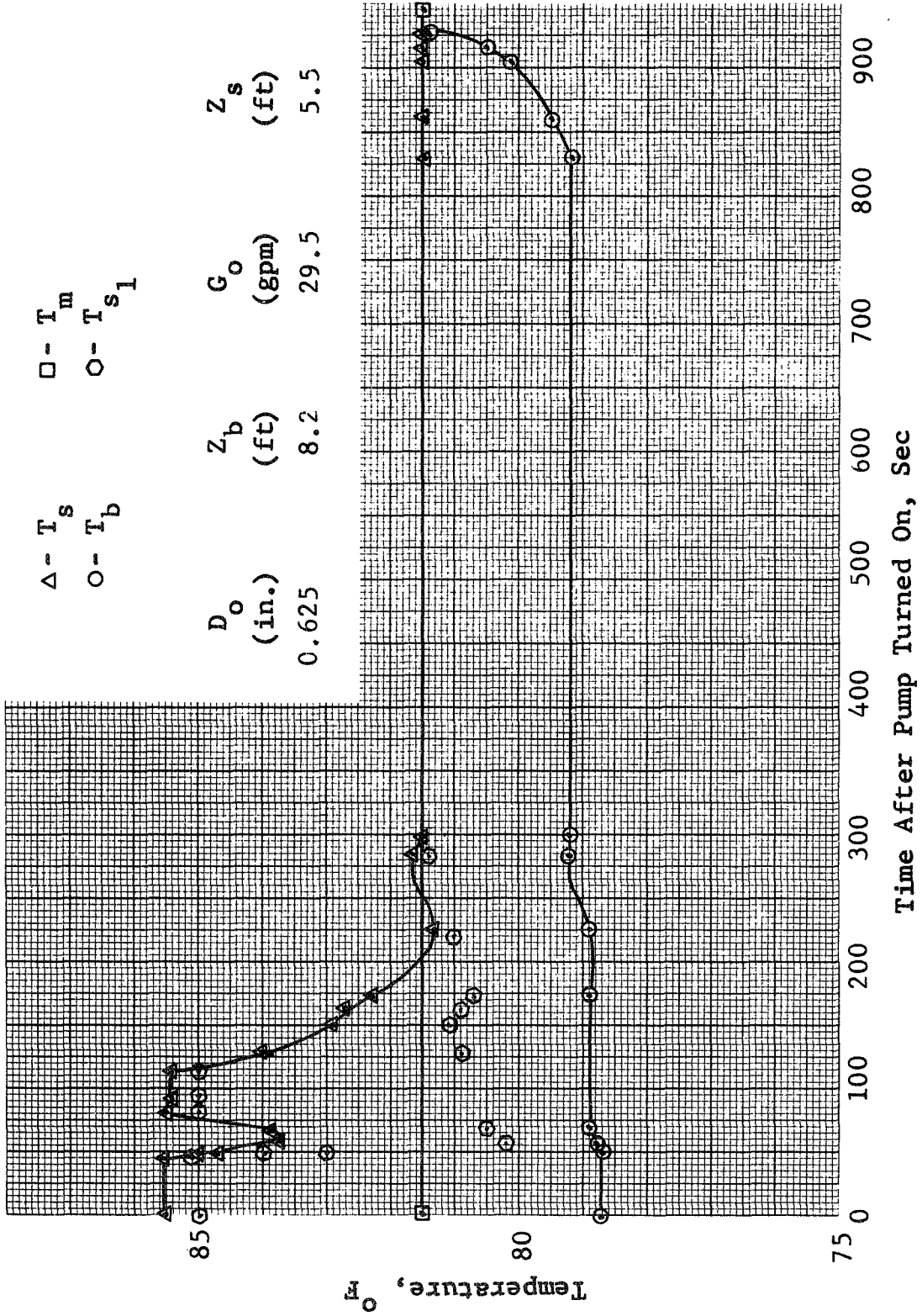


Figure 91 Transient Temperature Destratification: Run 24

**GENERAL DYNAMICS**  
Fort Worth Division

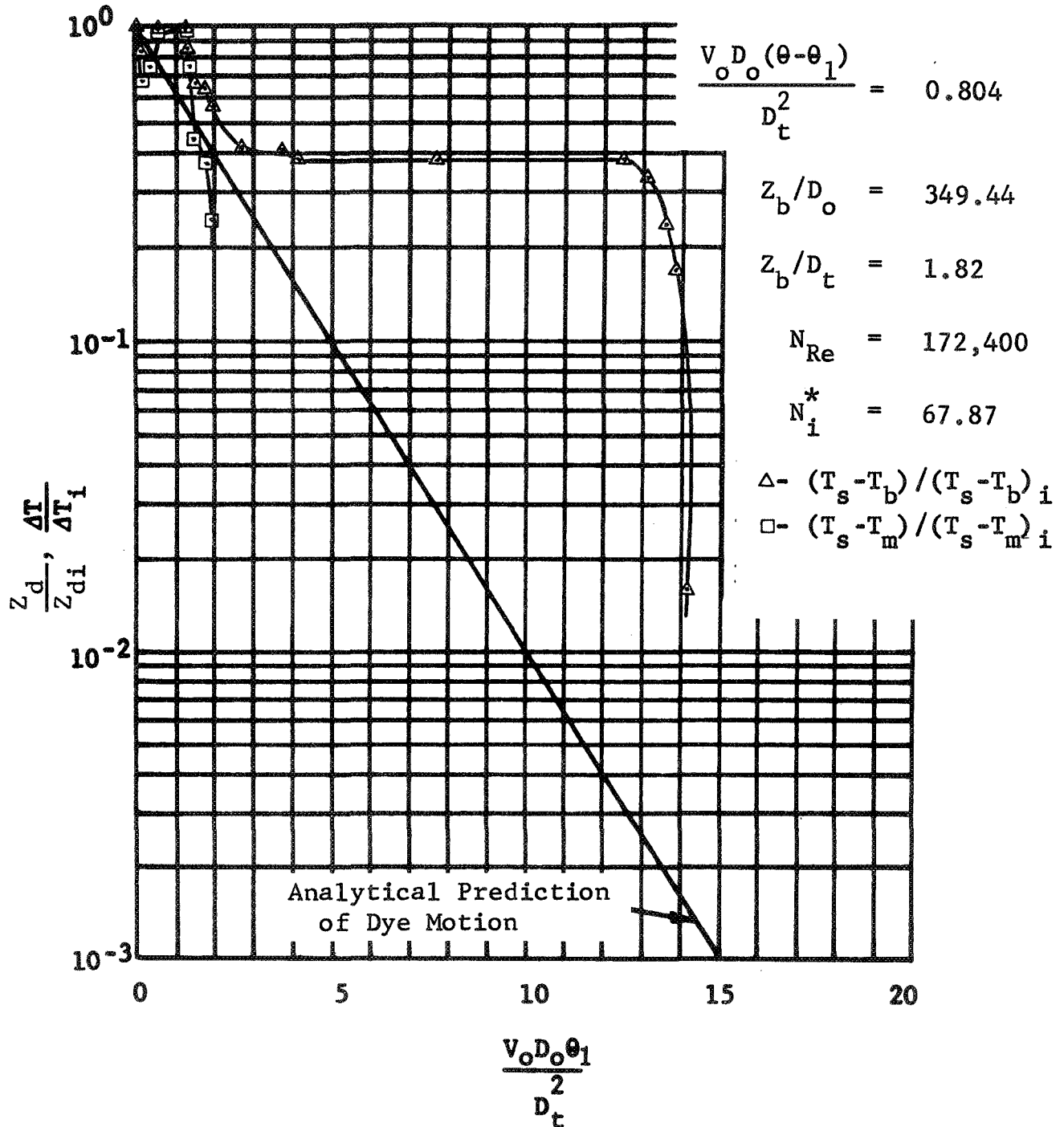


Figure 92 Fraction of Initial Temperature Difference After Surface Temperature Starts to Drop: Pump Starts at  $\theta = 0.0$  sec; Average Surface Temperature Drop Starts at  $\theta_1 = 0.0$  sec; Run 24

**GENERAL DYNAMICS**  
Fort Worth Division

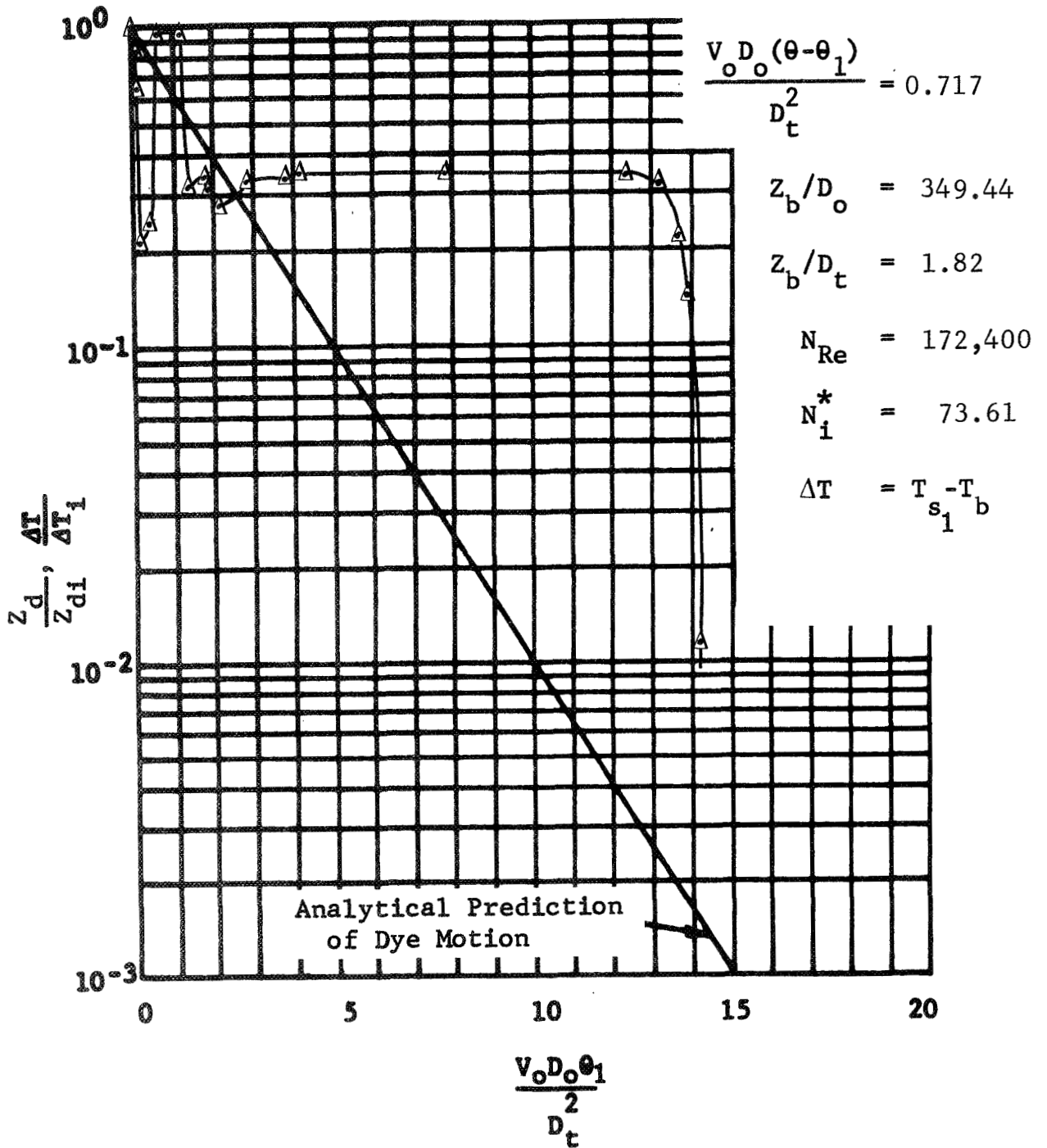
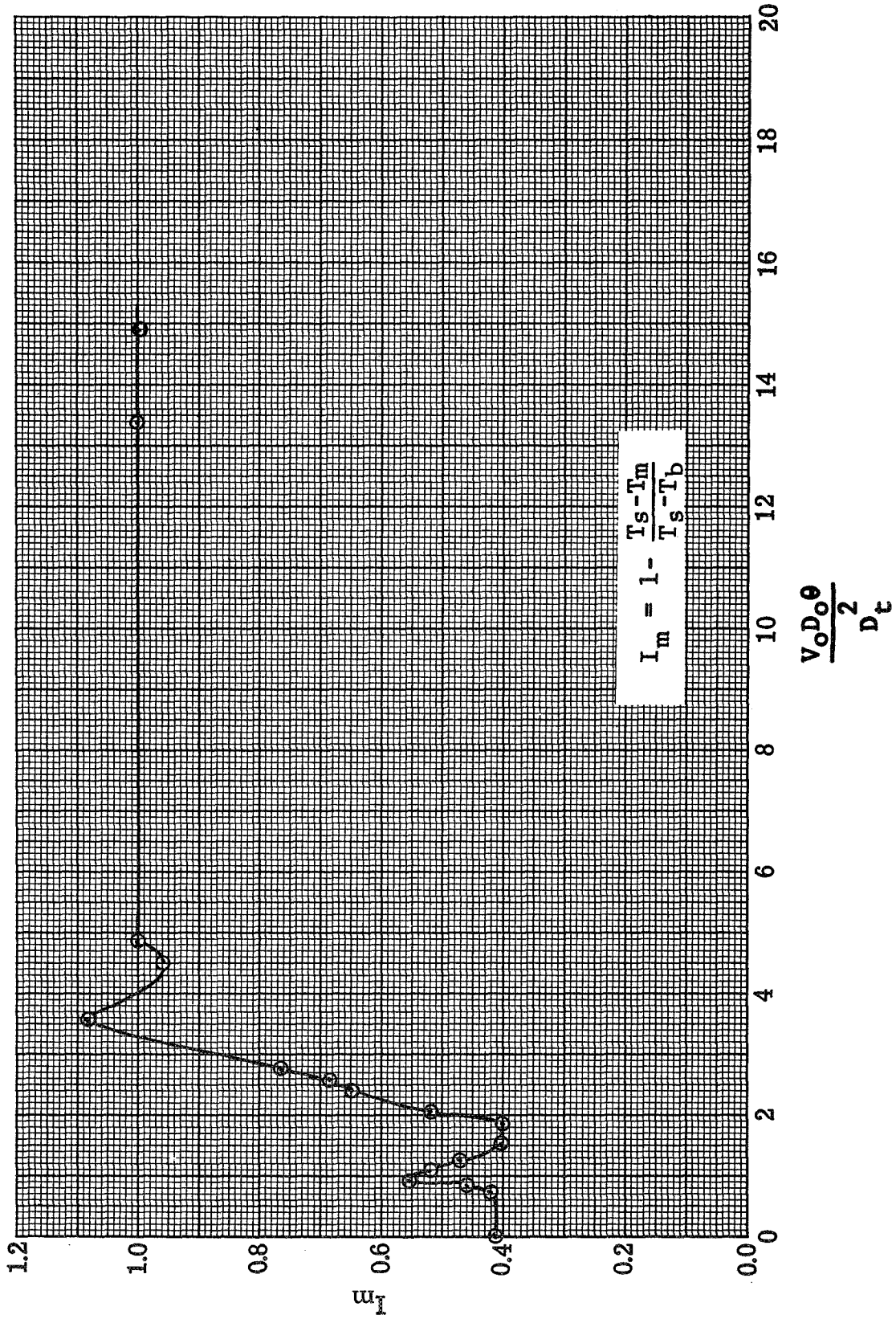


Figure 93 Fraction of Initial Temperature Difference After Surface Temperature Starts to Drop: Pump Starts at  $\theta = 0.0$  sec; Centerline Surface Temperature Drop Starts at  $\theta_1 = 0.0$  sec; Run 24



**Figure 94** Transient Energy Integral: Run 24

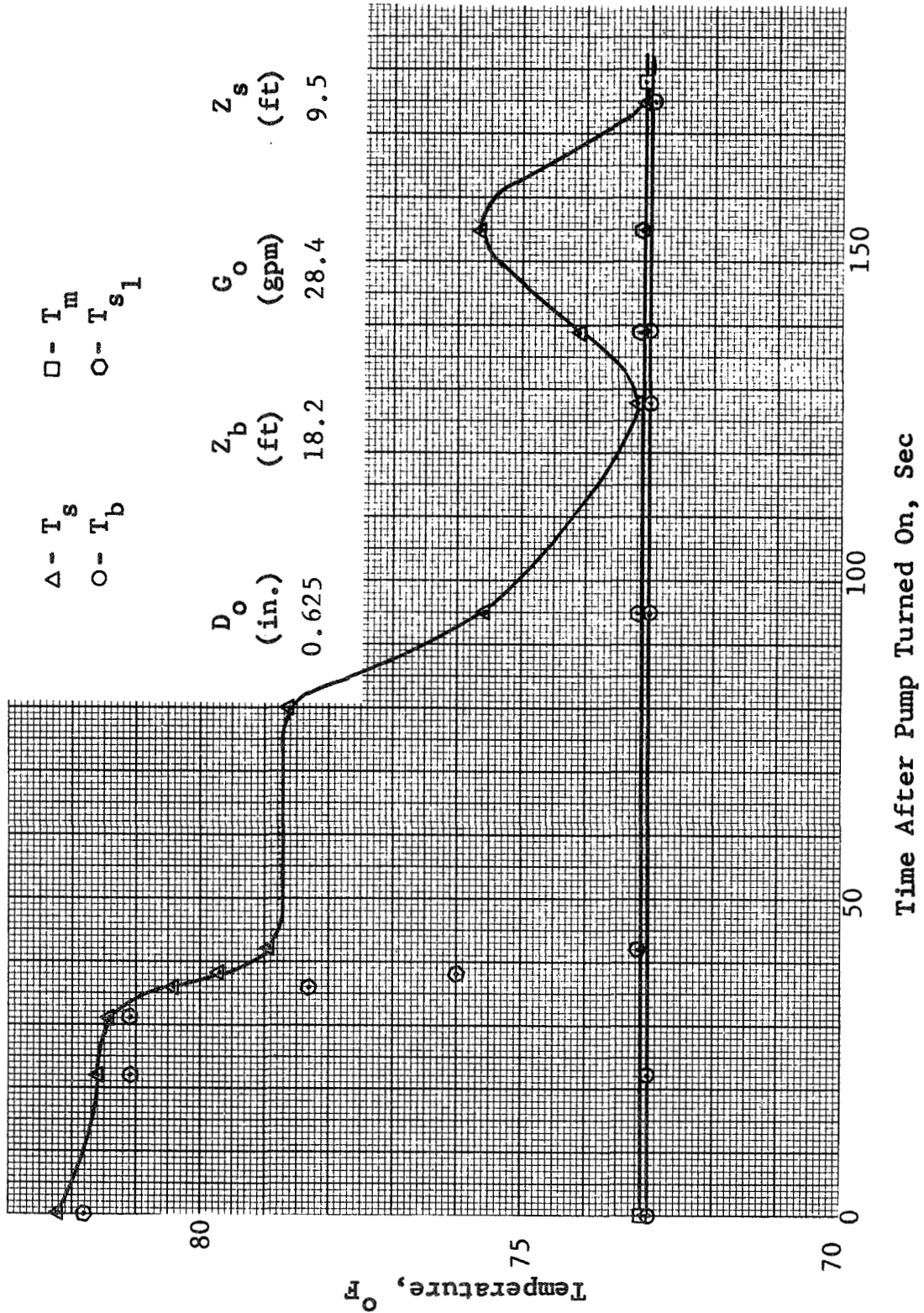


Figure 95 Transient Temperature Destratification: Run 25



**GENERAL DYNAMICS**  
Fort Worth Division

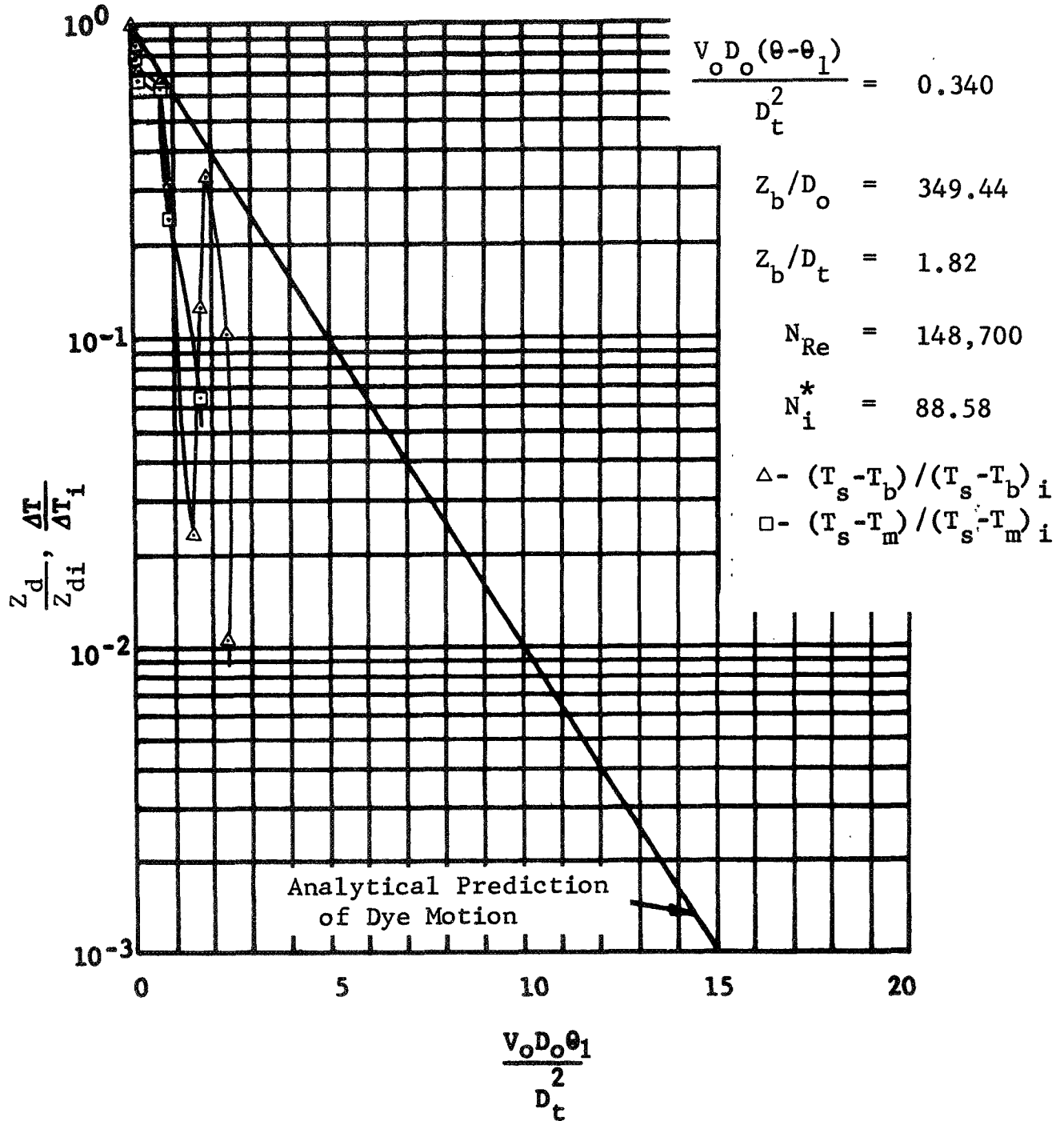


Figure 96 Fraction of Initial Temperature Difference After Surface Temperature Starts to Drop: Pump Starts at  $\theta = 0.0$  sec; Average Surface Temperature Drop Starts at  $\theta_1 = 0.0$  sec; Run 25

**GENERAL DYNAMICS**  
Fort Worth Division

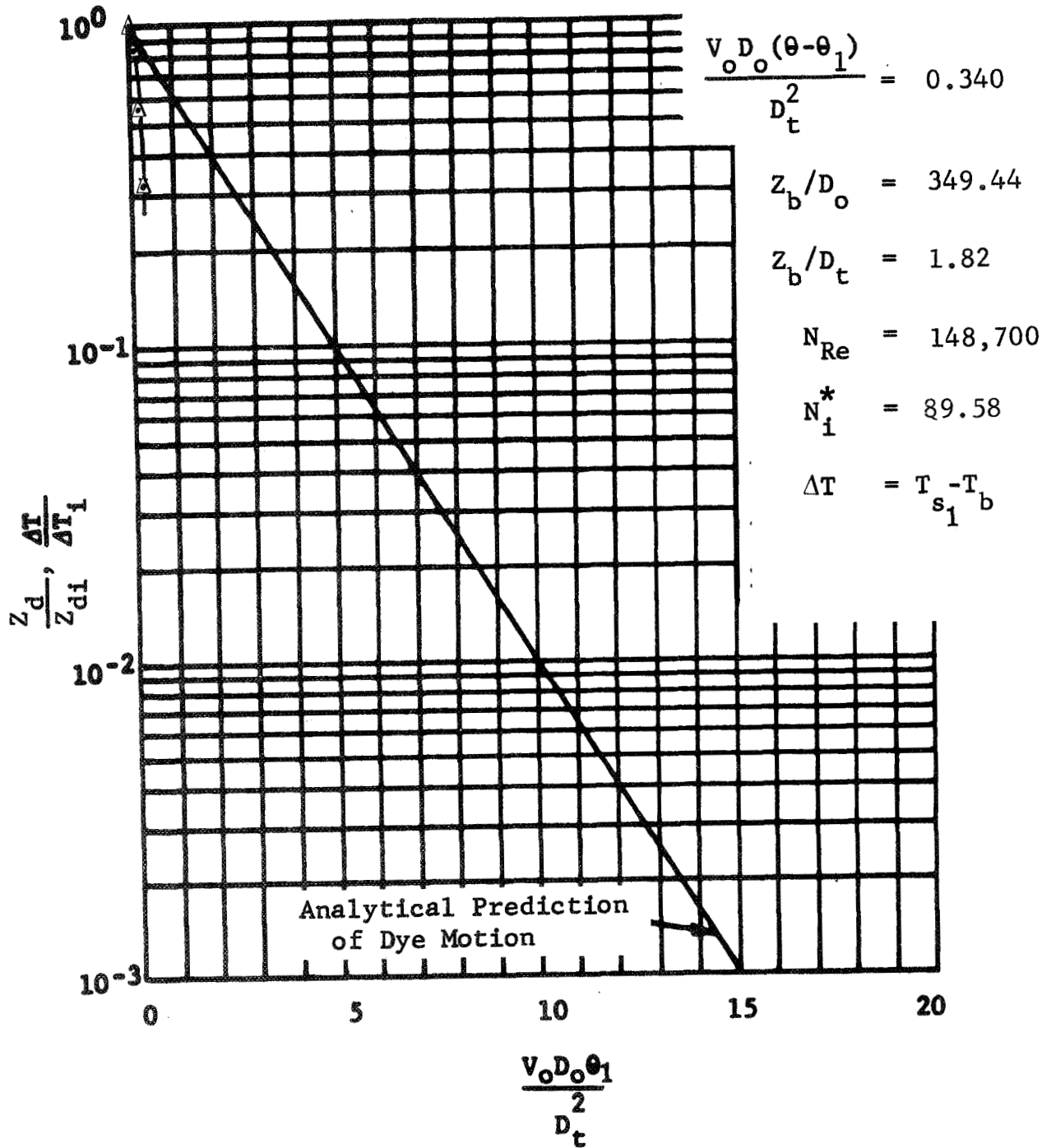


Figure 97 Fraction of Initial Temperature Difference After Surface Temperature Starts to Drop: Pump Starts at  $\theta = 0.0$  sec; Centerline Surface Temperature Drop Starts at  $\theta_1 = 0.0$  sec; Run 25

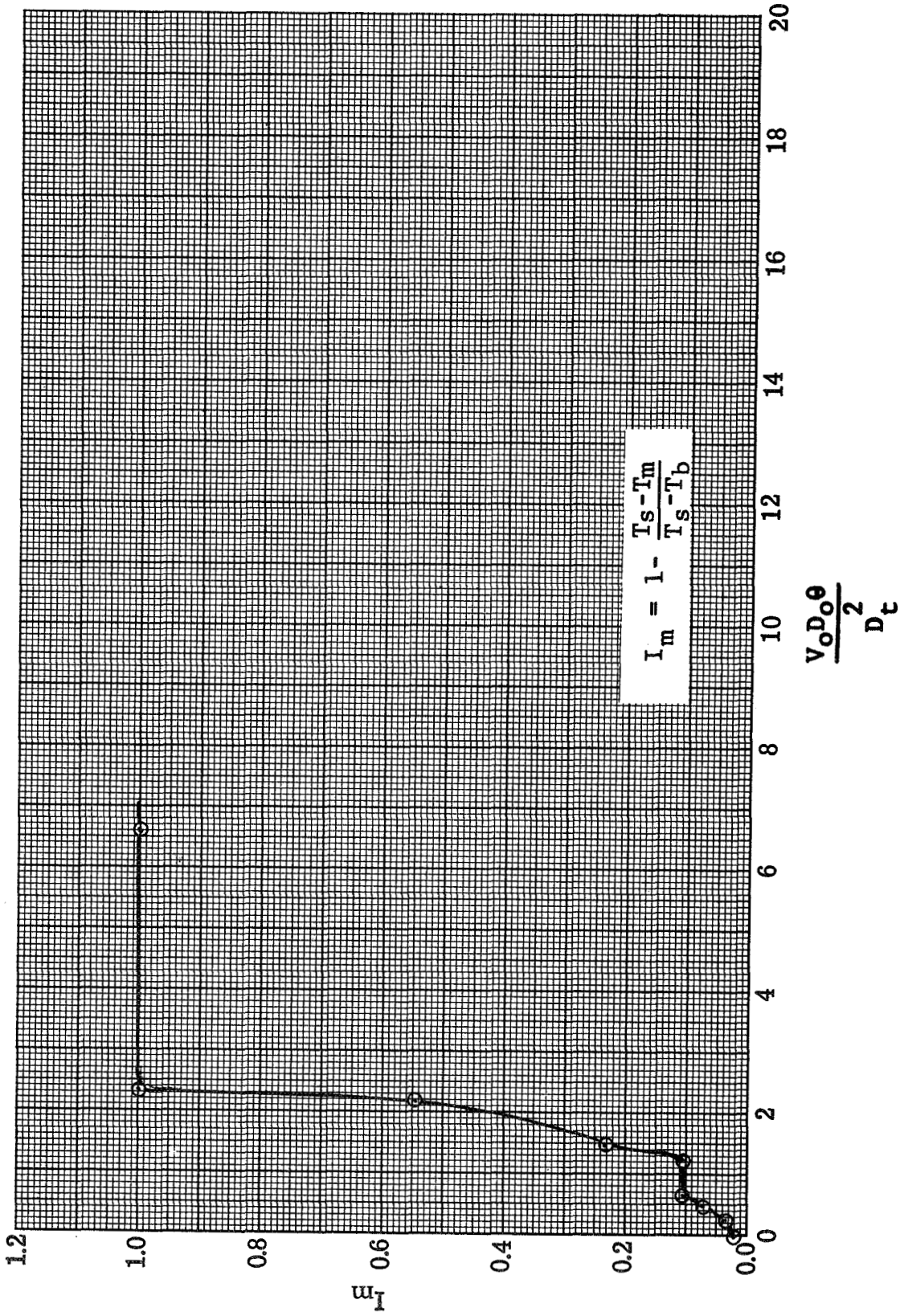


Figure 98 Transient Energy Integral: Run 25

**GENERAL DYNAMICS**  
Fort Worth Division

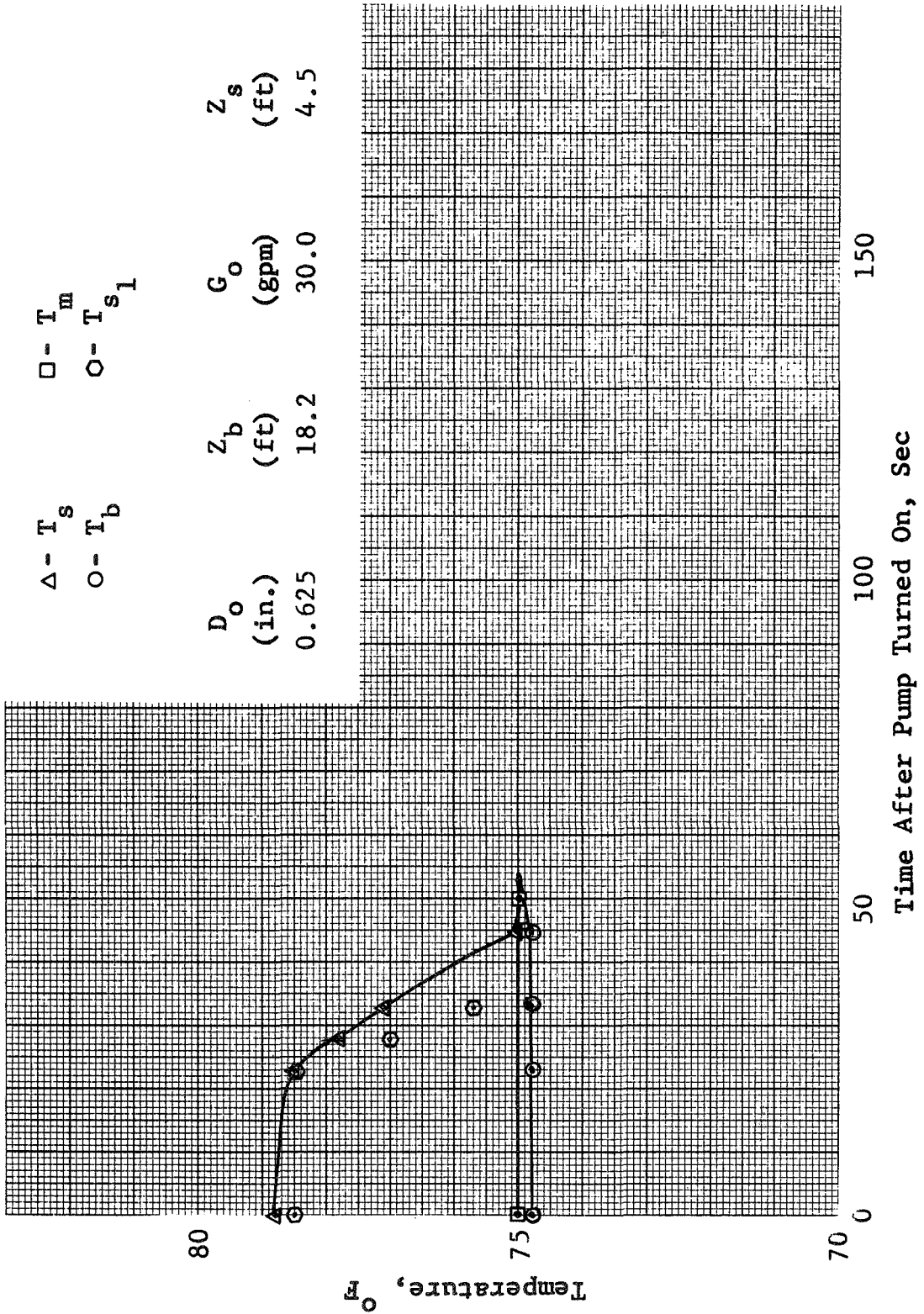


Figure 99    Transient Temperature Destratification:    Run 26

**GENERAL DYNAMICS**  
Fort Worth Division

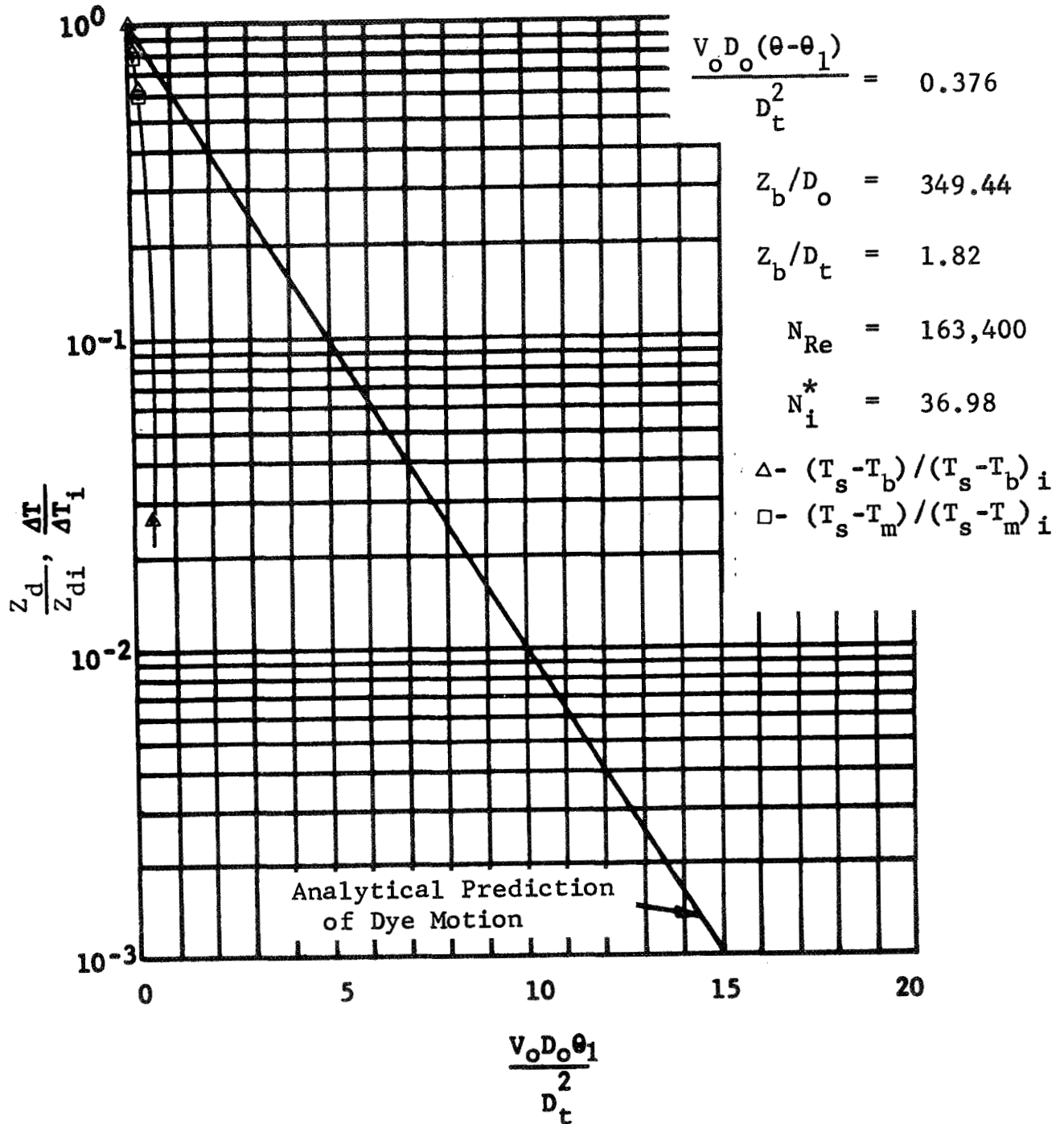


Figure 100 Fraction of Initial Temperature Difference After Surface Temperature Starts to Drop: Pump Starts at  $\theta = 0.0$  sec; Average Surface Temperature Drop Starts at  $\theta_1 = 0.0$  sec; Run 26

**GENERAL DYNAMICS**  
Fort Worth Division

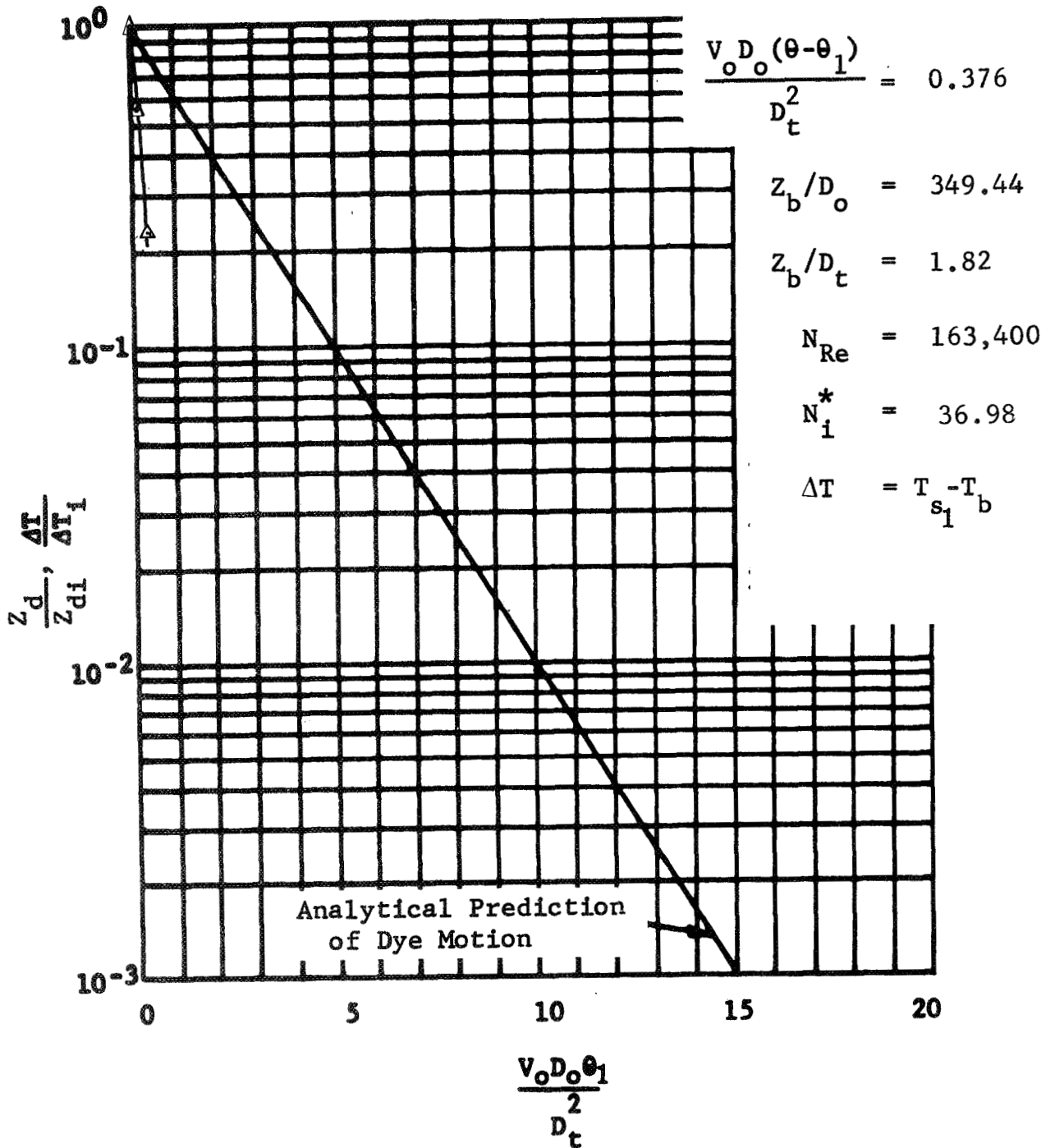


Figure 101 Fraction of Initial Temperature Difference After Surface Temperature Starts to Drop: Pump Starts at  $\theta = 0.0$  sec; Centerline Surface Temperature Drop Starts at  $\theta_1 = 0.0$  sec; Run 26

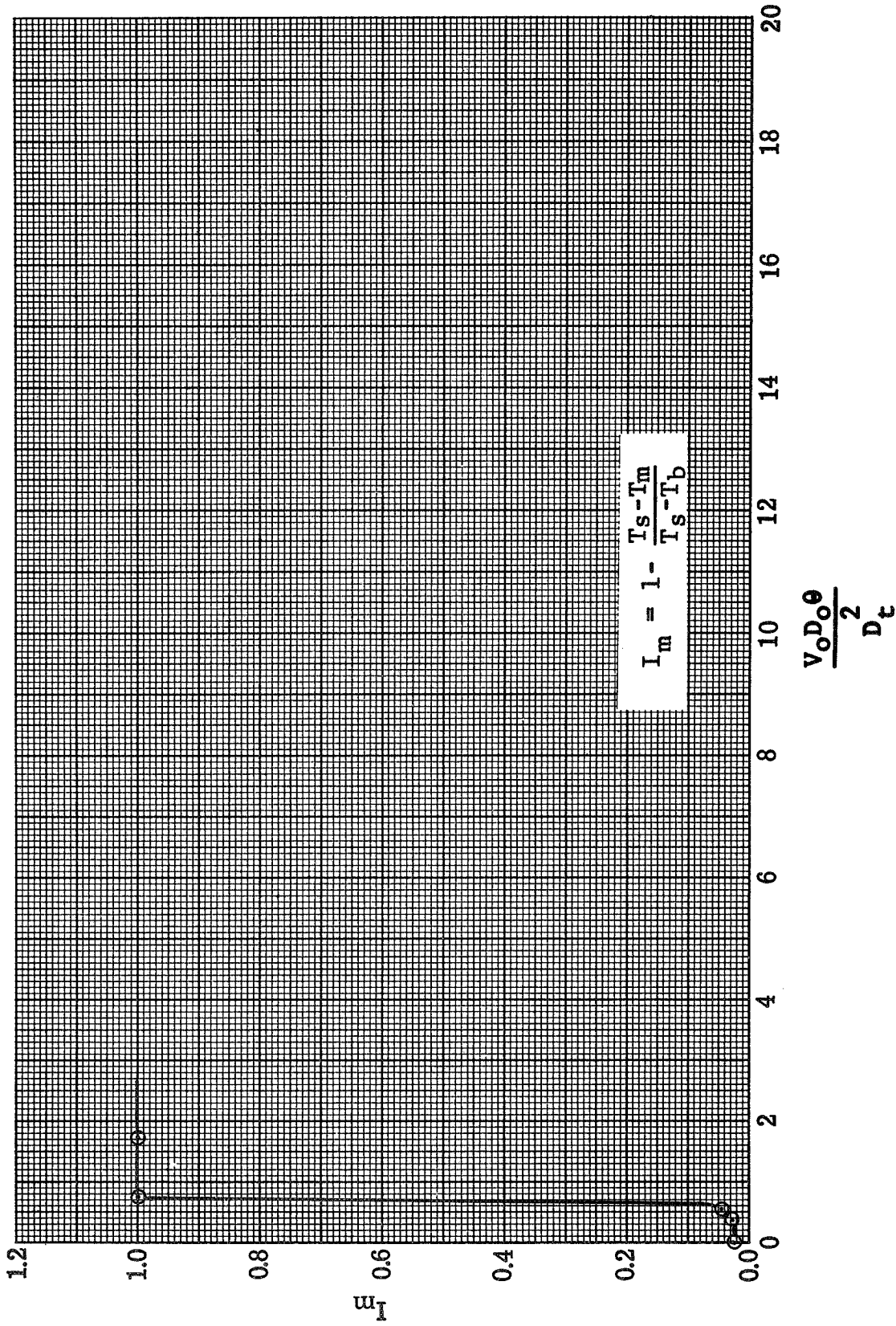


Figure 102 Transient Energy Integral: Run 26

**GENERAL DYNAMICS**  
Fort Worth Division

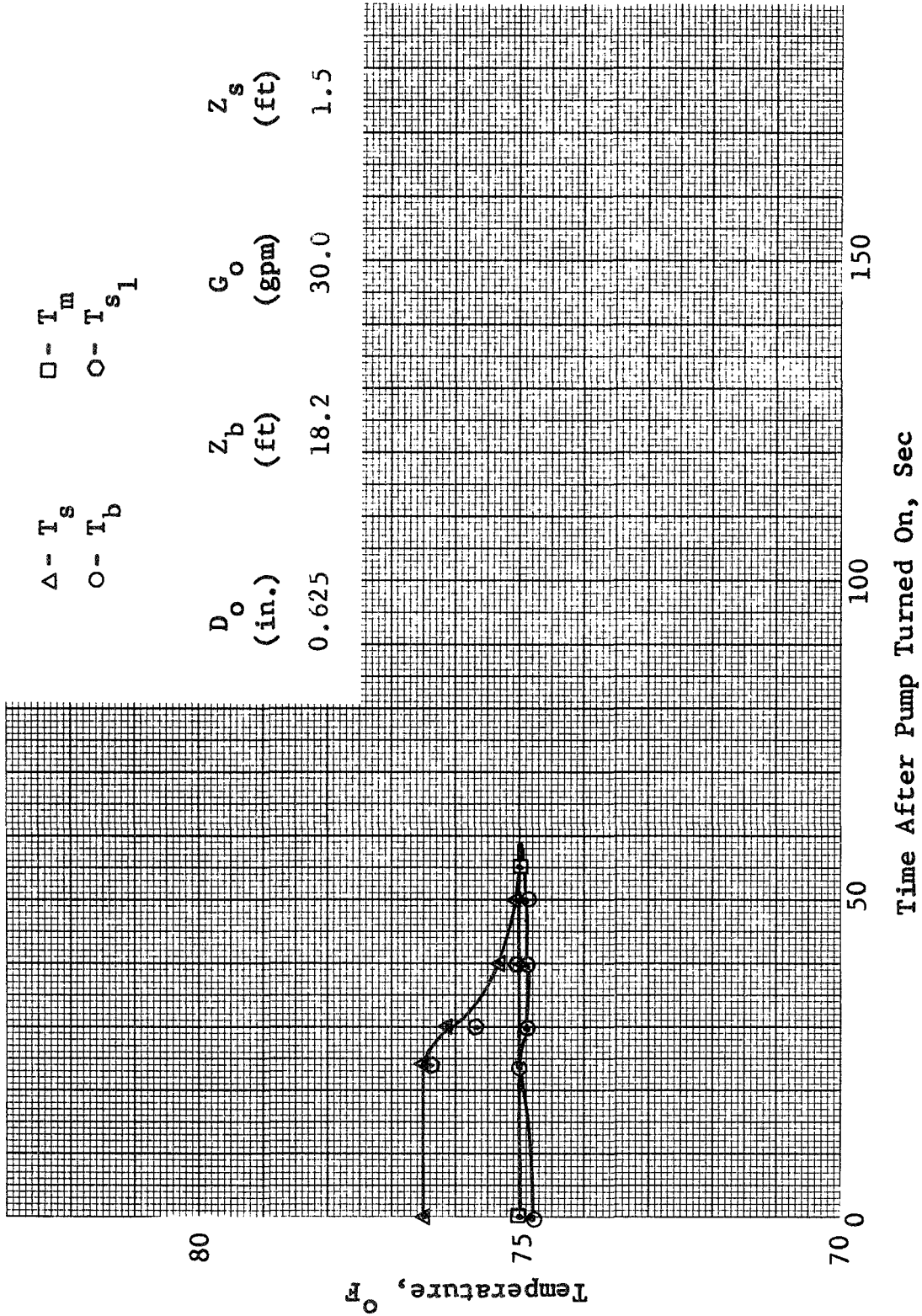


Figure 103 Transient Temperature Destratification: Run 27



**GENERAL DYNAMICS**

Fort Worth Division

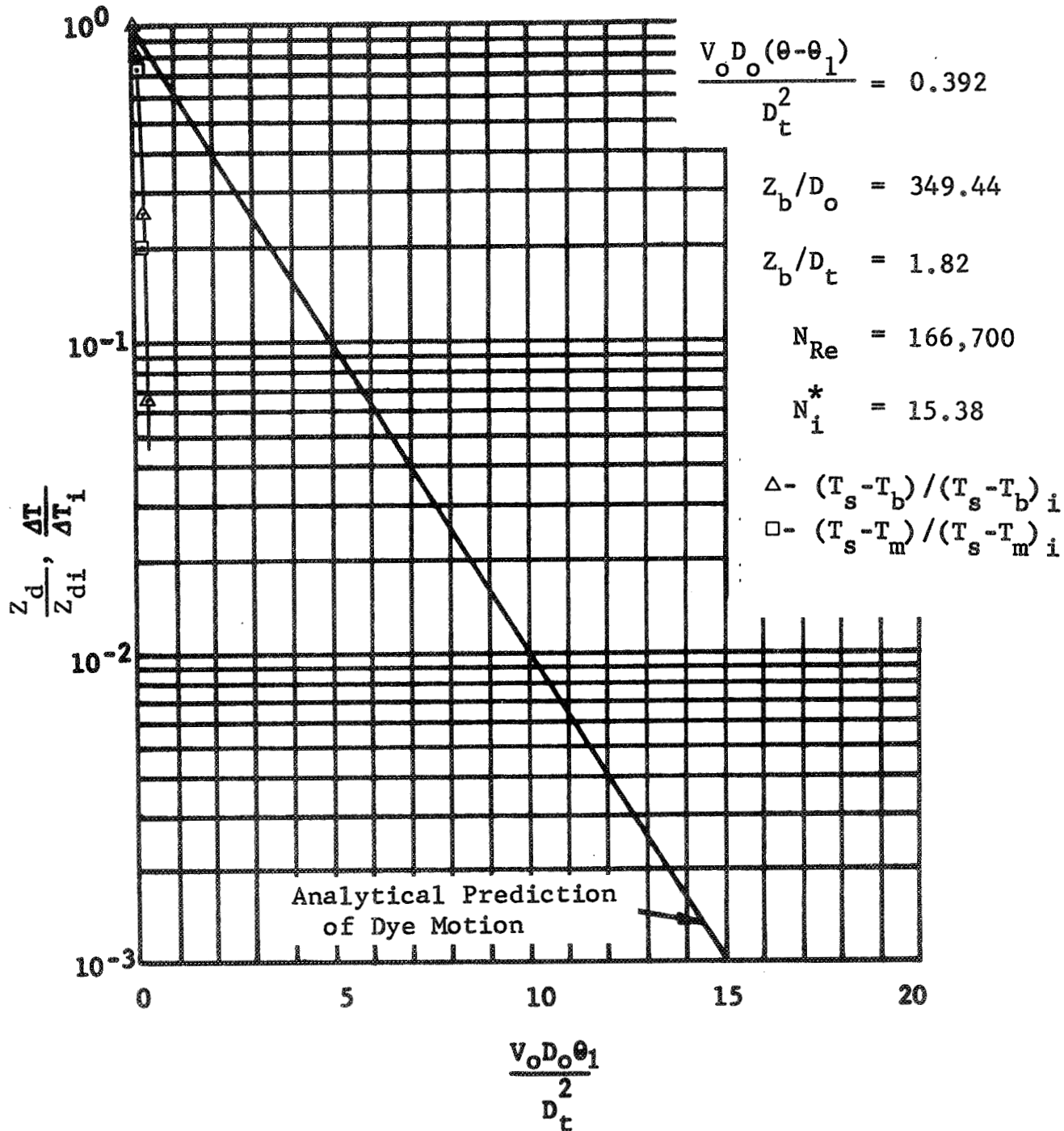


Figure 104 Fraction of Initial Temperature Difference After Surface Temperature Starts to Drop: Pump Starts at  $\theta = 0.0$  sec; Average Surface Temperature Drop Starts at  $\theta_1 = 0.0$  sec; Run 27

**GENERAL DYNAMICS**  
Fort Worth Division

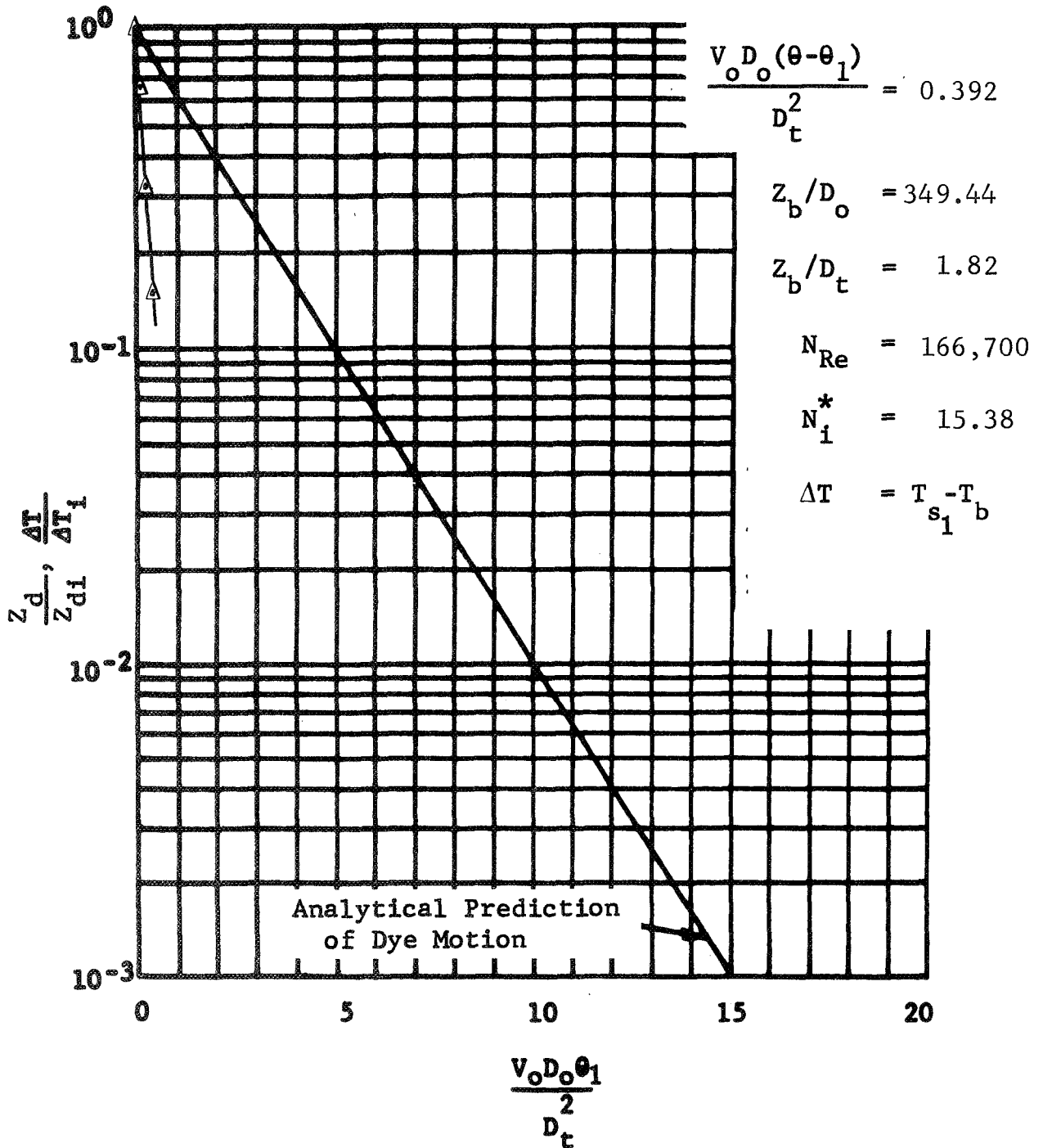


Figure 105 Fraction of Initial Temperature Difference After Surface Temperature Starts to Drop: Pump Starts at  $\theta = 0.0$  sec; Centerline Surface Temperature Drop Starts at  $\theta_1 = 0.0$  sec; Run 27

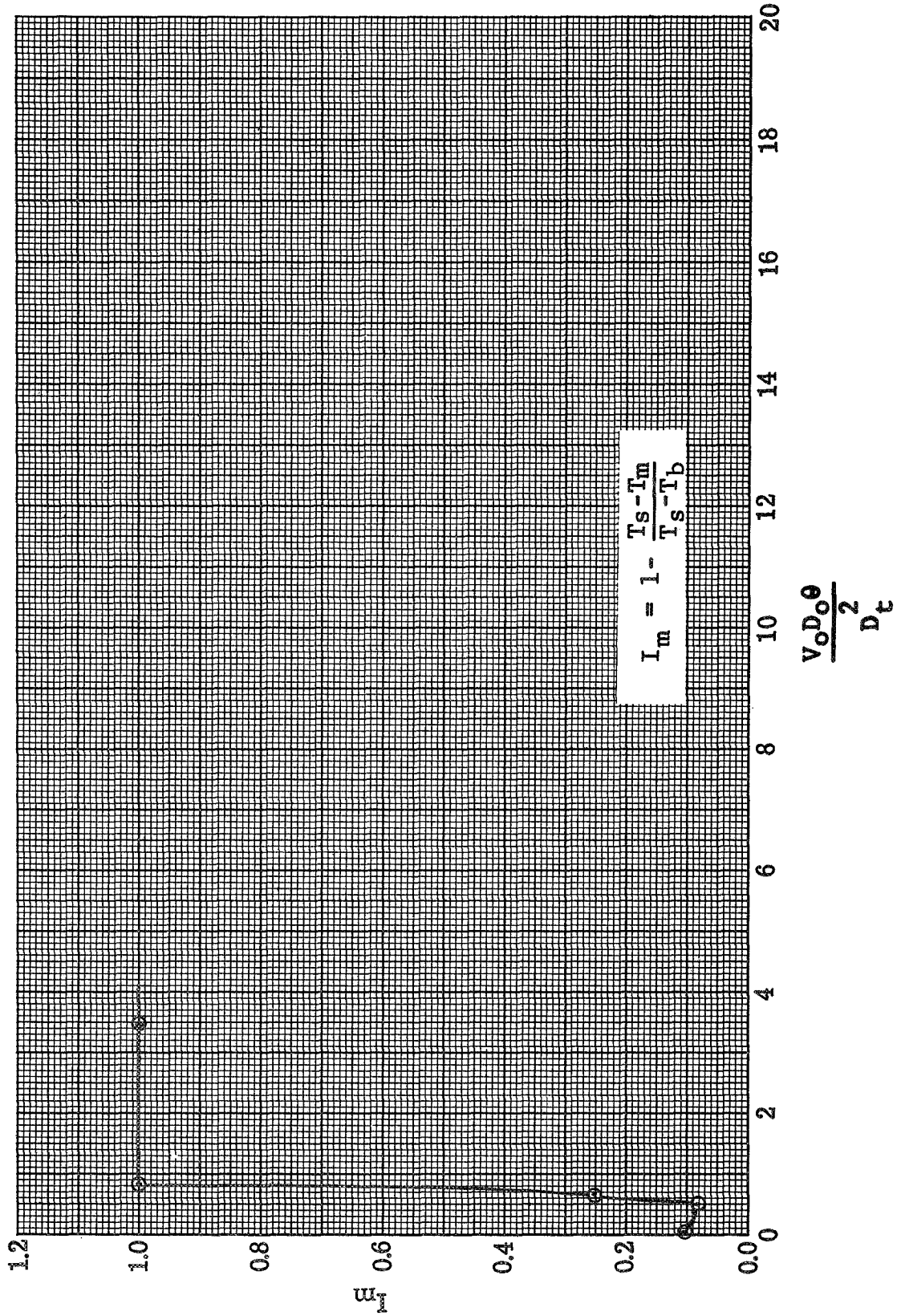


Figure 106 Transient Energy Integral: Run 27

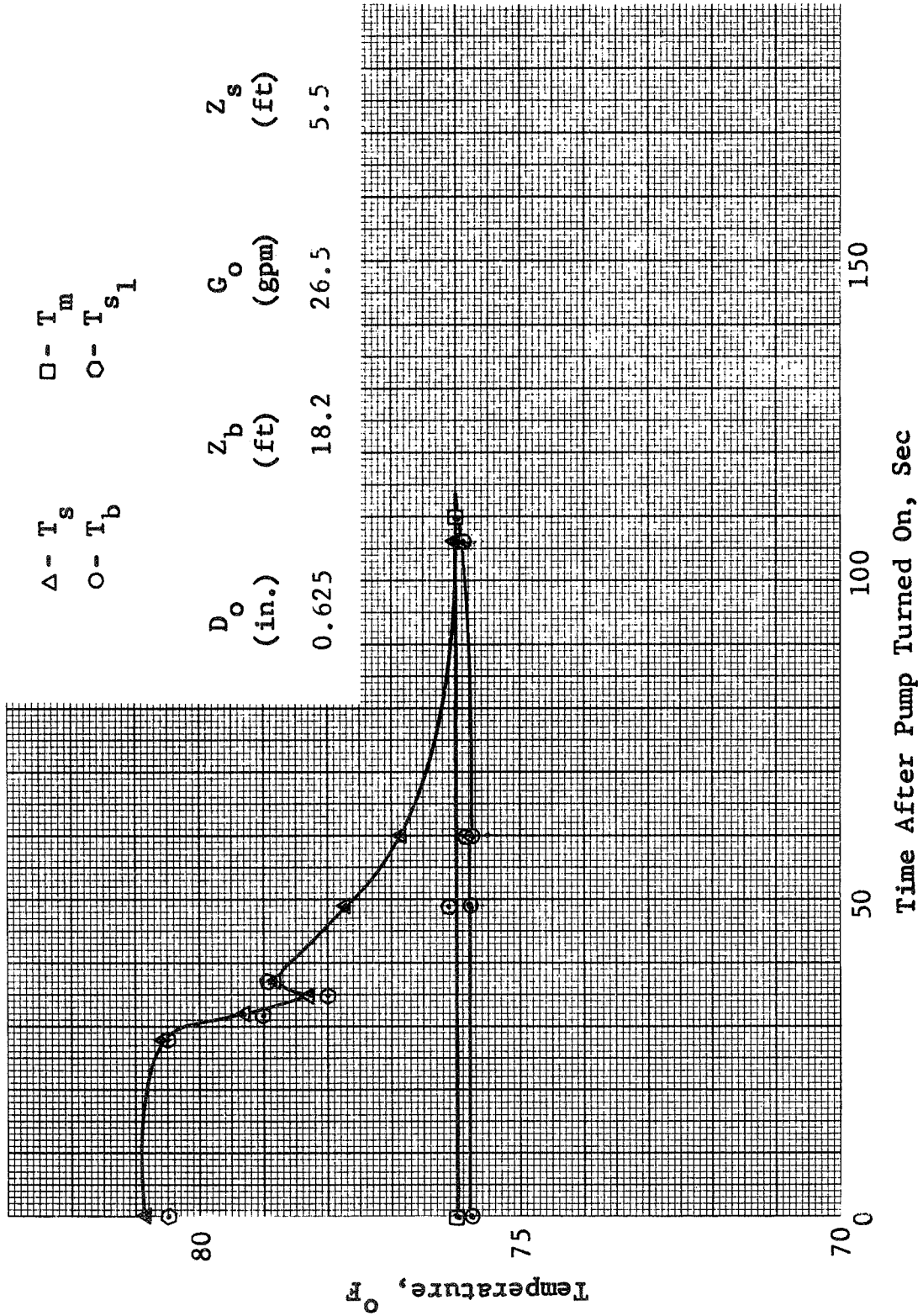


Figure 107 Transient Temperature Destratification: Run 28

**GENERAL DYNAMICS**  
Fort Worth Division

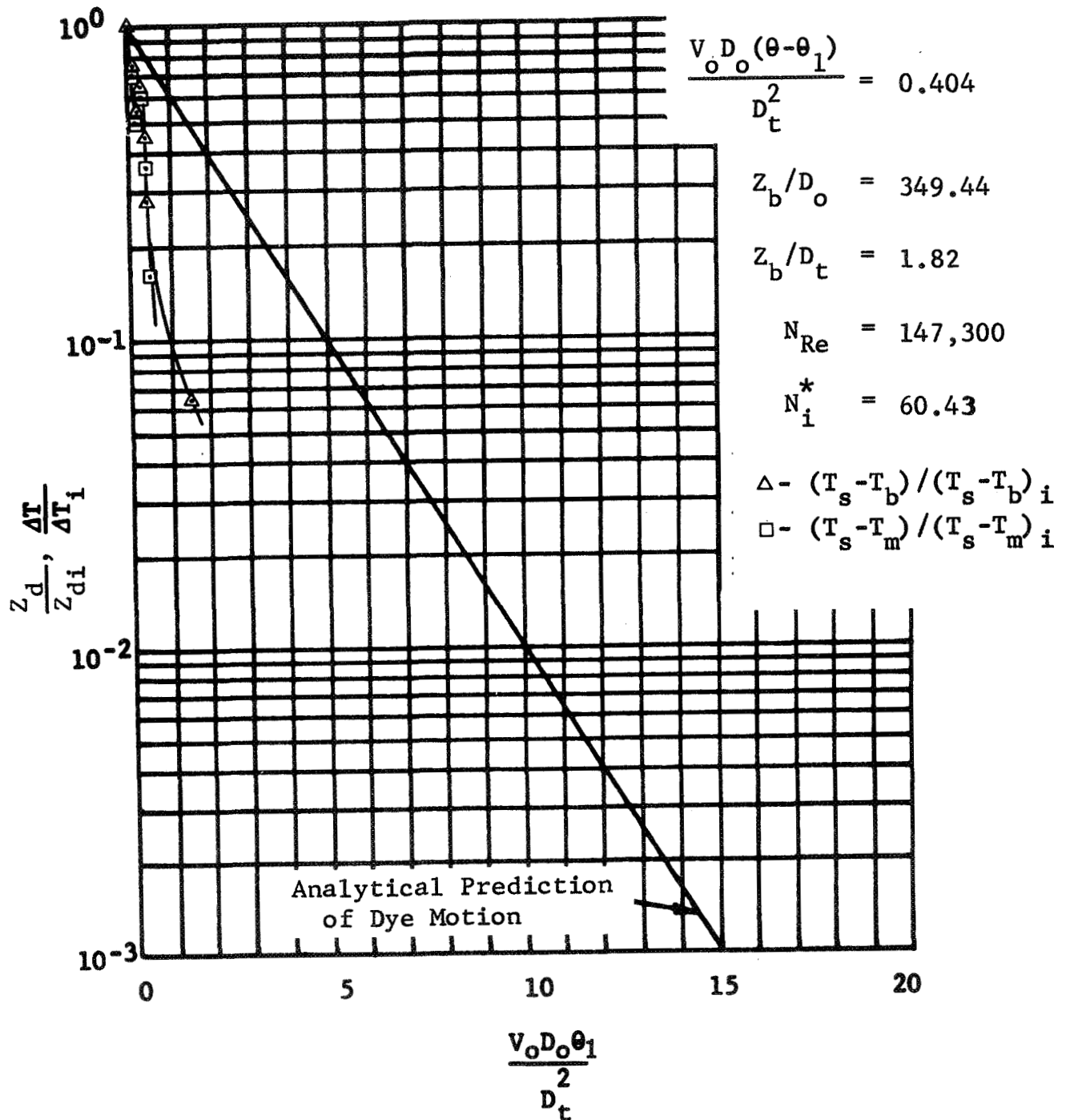


Figure 108 Fraction of Initial Temperature Difference After Surface Temperature Starts to Drop: Pump Starts at  $\theta = 0.0$  sec; Average Surface Temperature Drop Starts at  $\theta_1 = 0.0$  sec; Run 28

**GENERAL DYNAMICS**  
Fort Worth Division

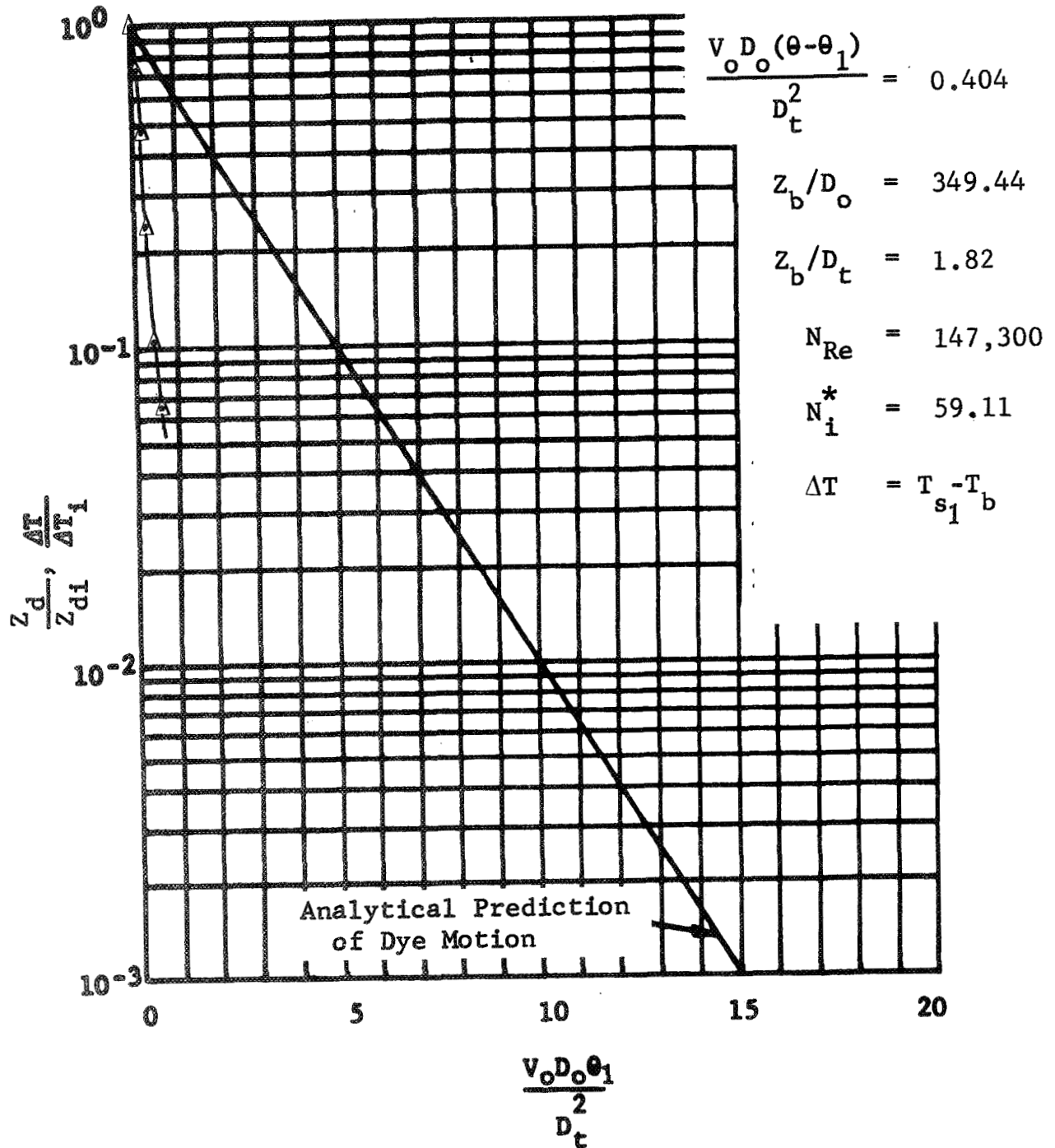


Figure 109 Fraction of Initial Temperature Difference After Surface Temperature Starts to Drop: Pump Starts at  $\theta = 0.0$  sec; Centerline Surface Temperature Drop Starts at  $\theta_1 = 0.0$  sec; Run 28

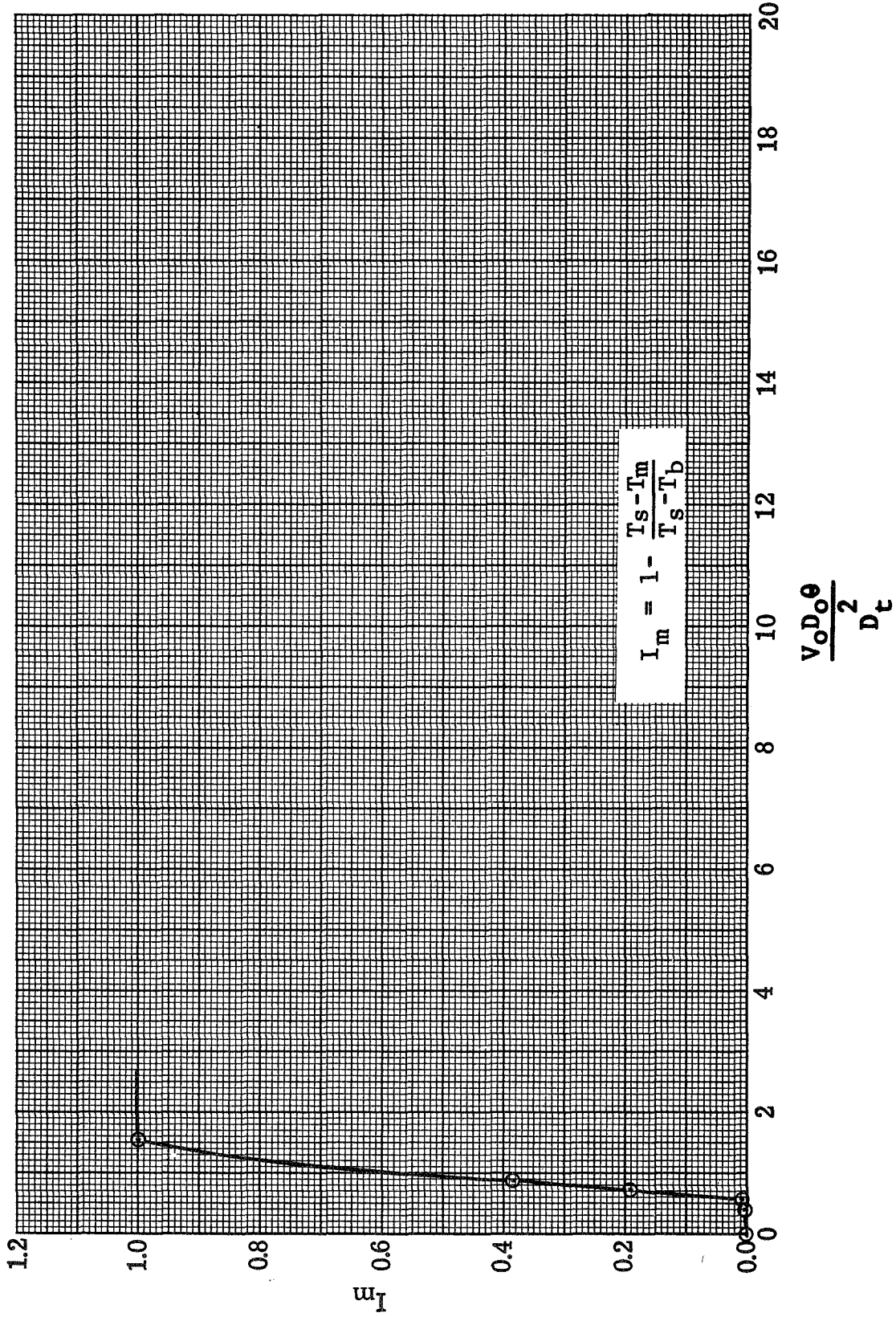


Figure 110 Transient Energy Integral: Run 28

**GENERAL DYNAMICS**

Fort Worth Division

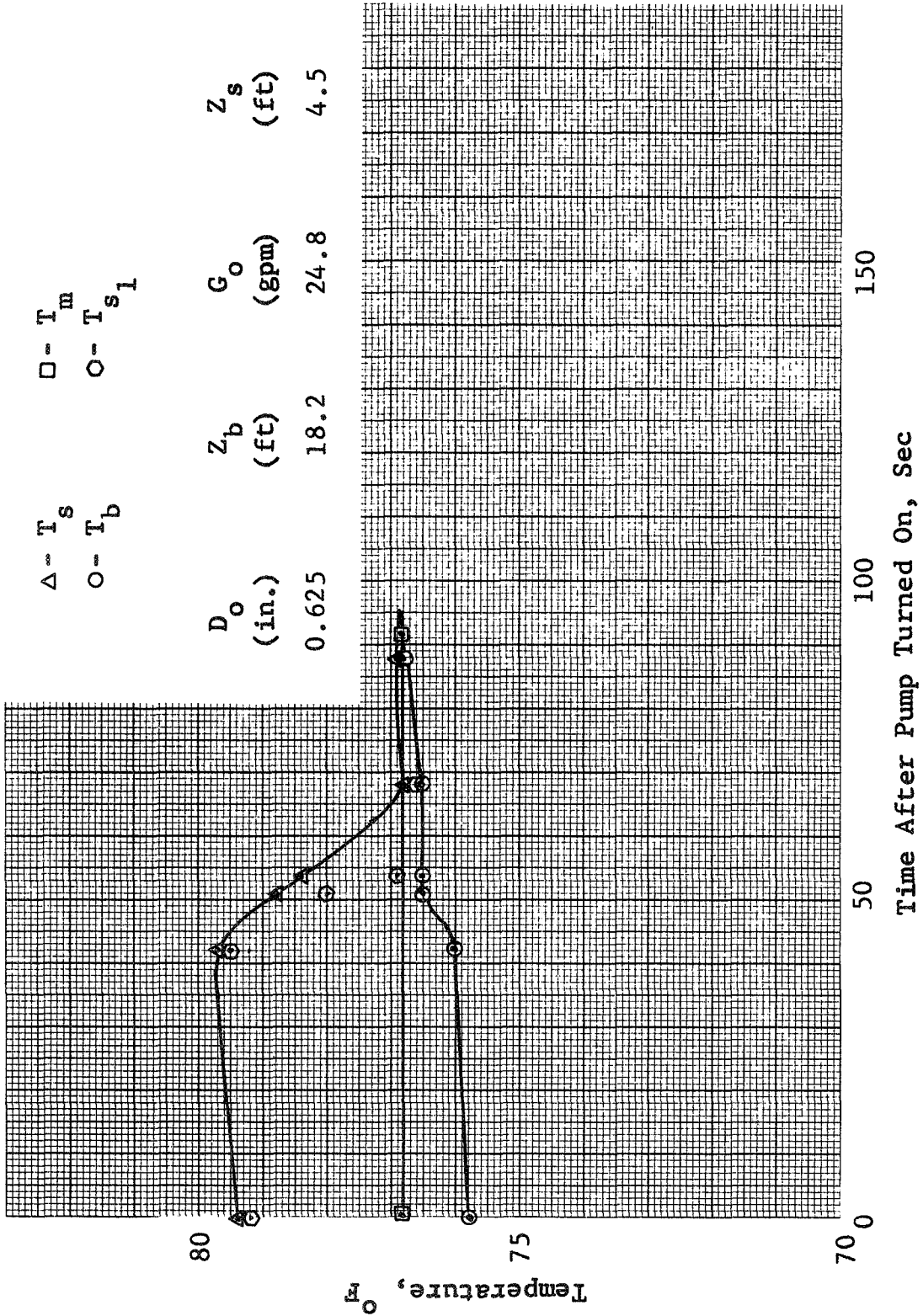


Figure 111 Transient Temperature Destratification: Run 29



**GENERAL DYNAMICS**  
Fort Worth Division

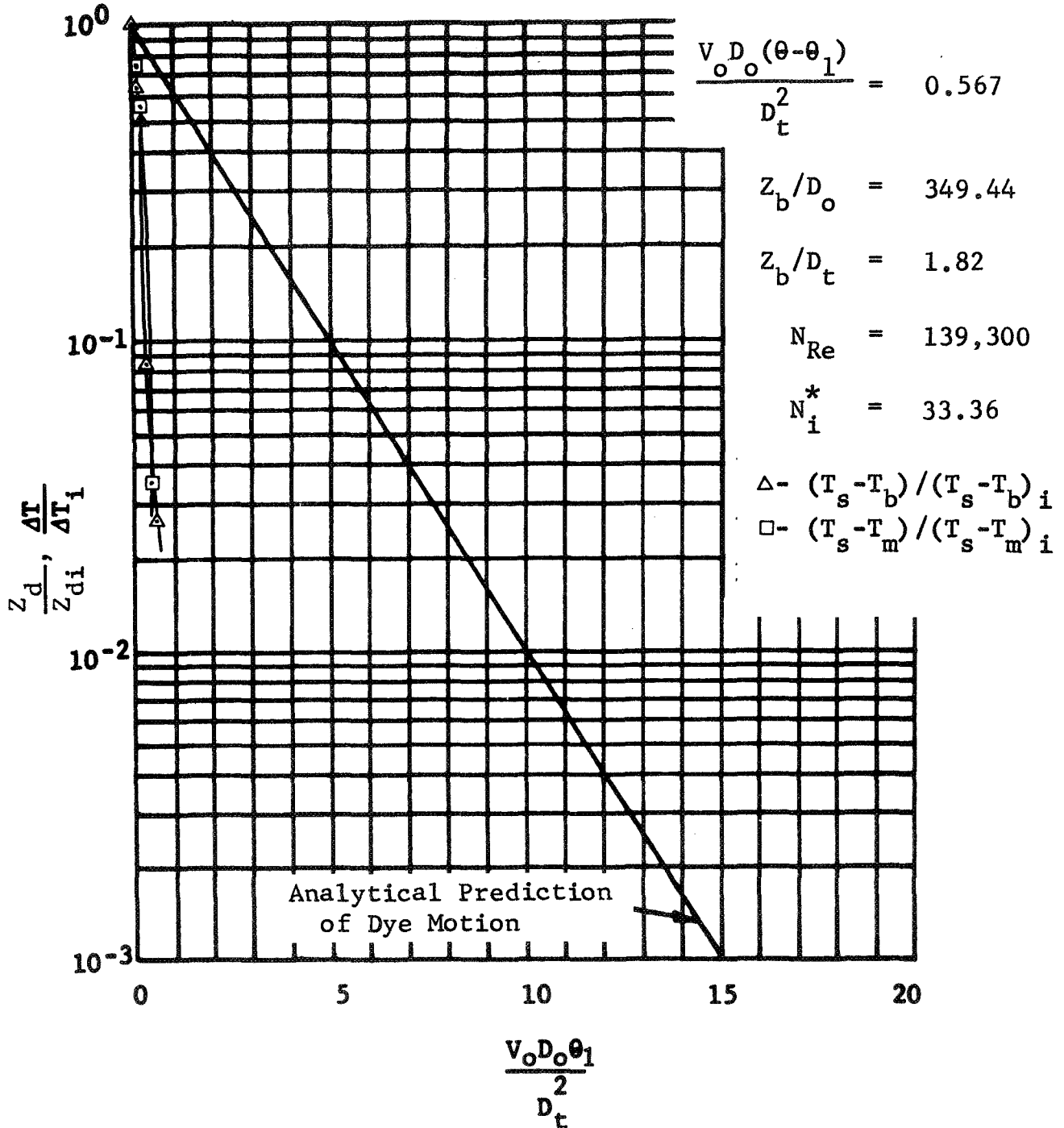


Figure 112 Fraction of Initial Temperature Difference After Surface Temperature Starts to Drop: Pump Starts at  $\theta = 0.0$  sec; Average Surface Temperature Drop Starts at  $\theta_1 = 0.0$  sec; Run 29

**GENERAL DYNAMICS**  
Fort Worth Division

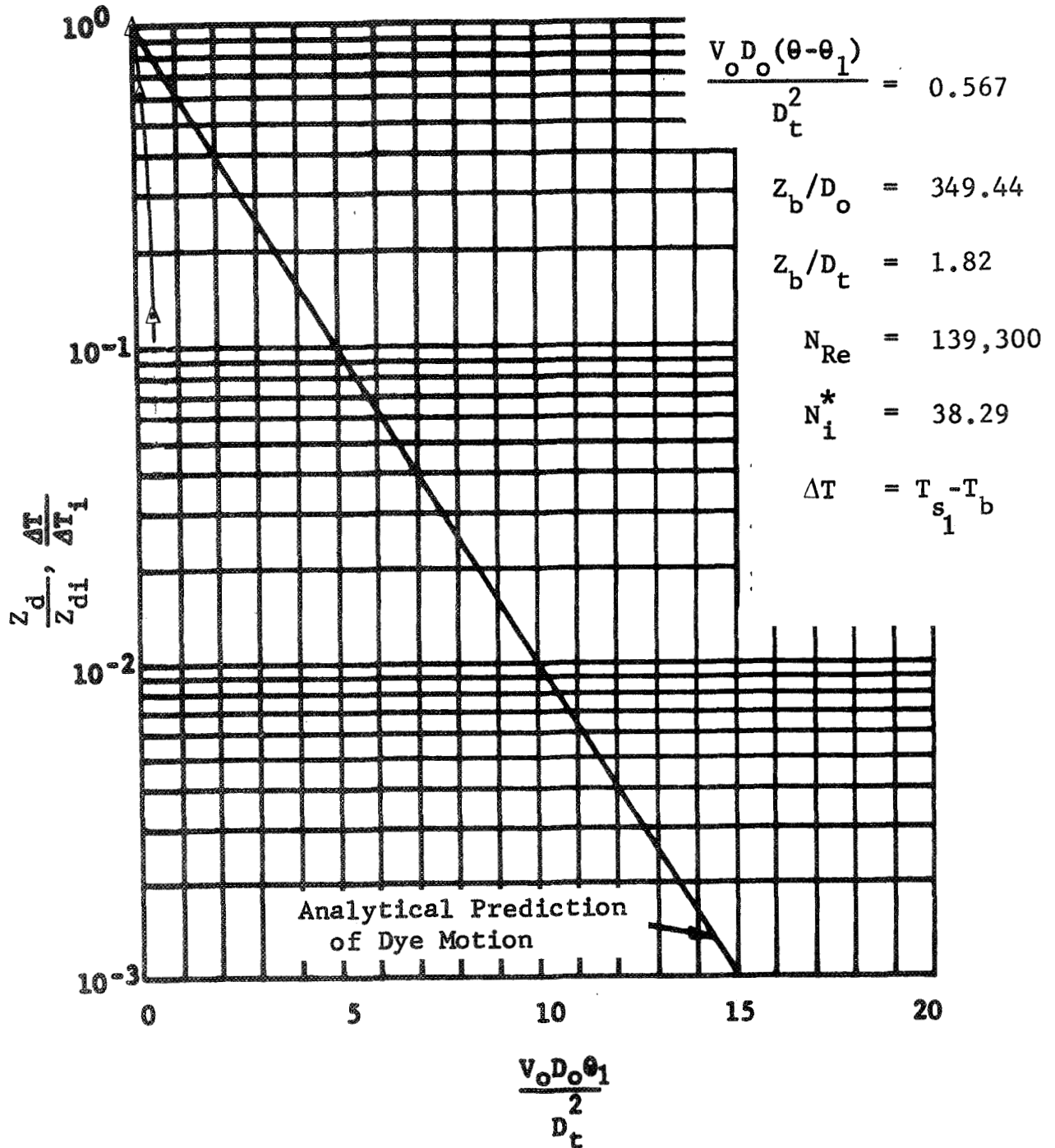


Figure 113 Fraction of Initial Temperature Difference After Surface Temperature Starts to Drop: Pump Starts at  $\theta = 0.0$  sec; Centerline Surface Temperature Drop Starts at  $\theta_1 = 0.0$  sec; Run 29

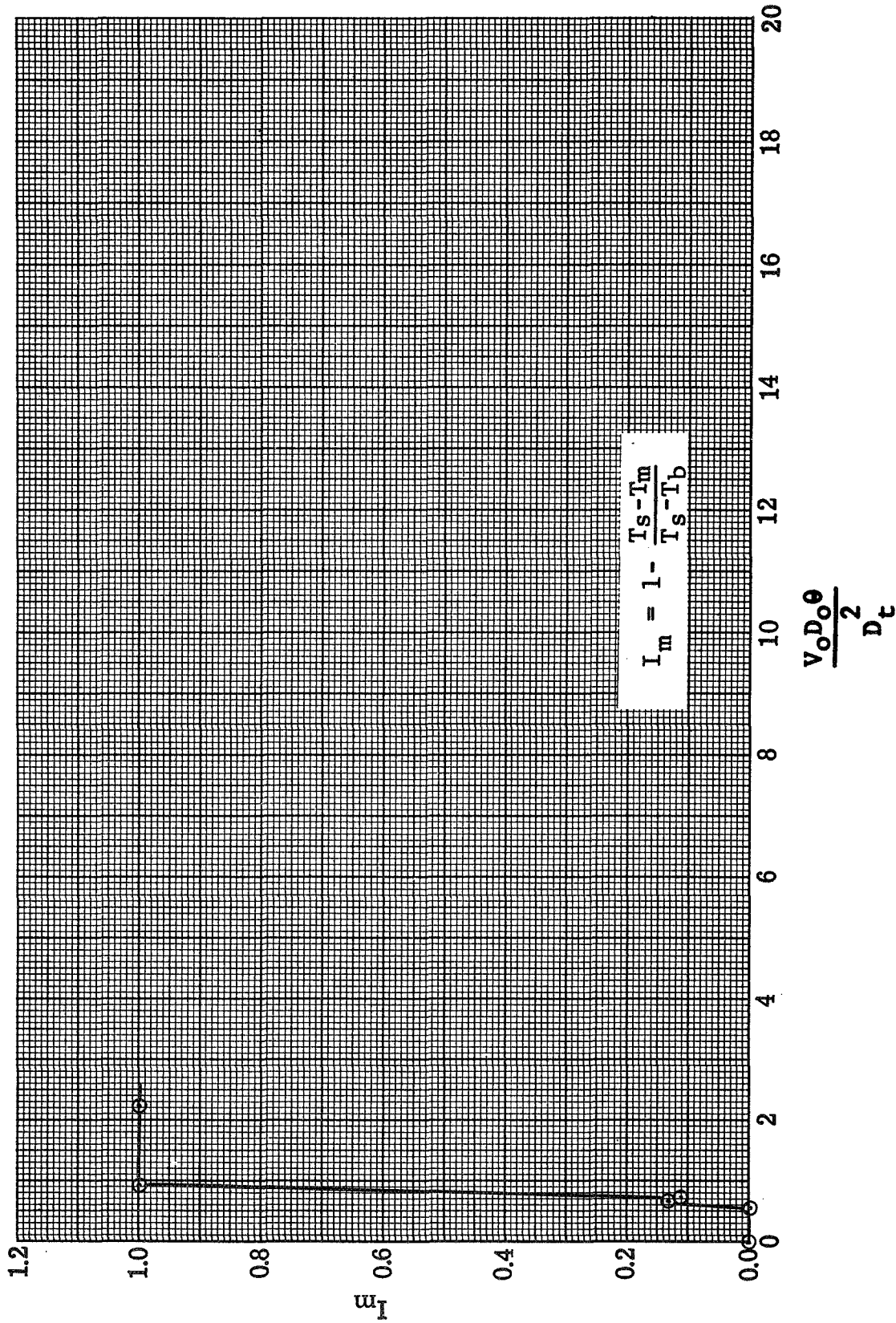


Figure 114 Transient Energy Integral: Run 29

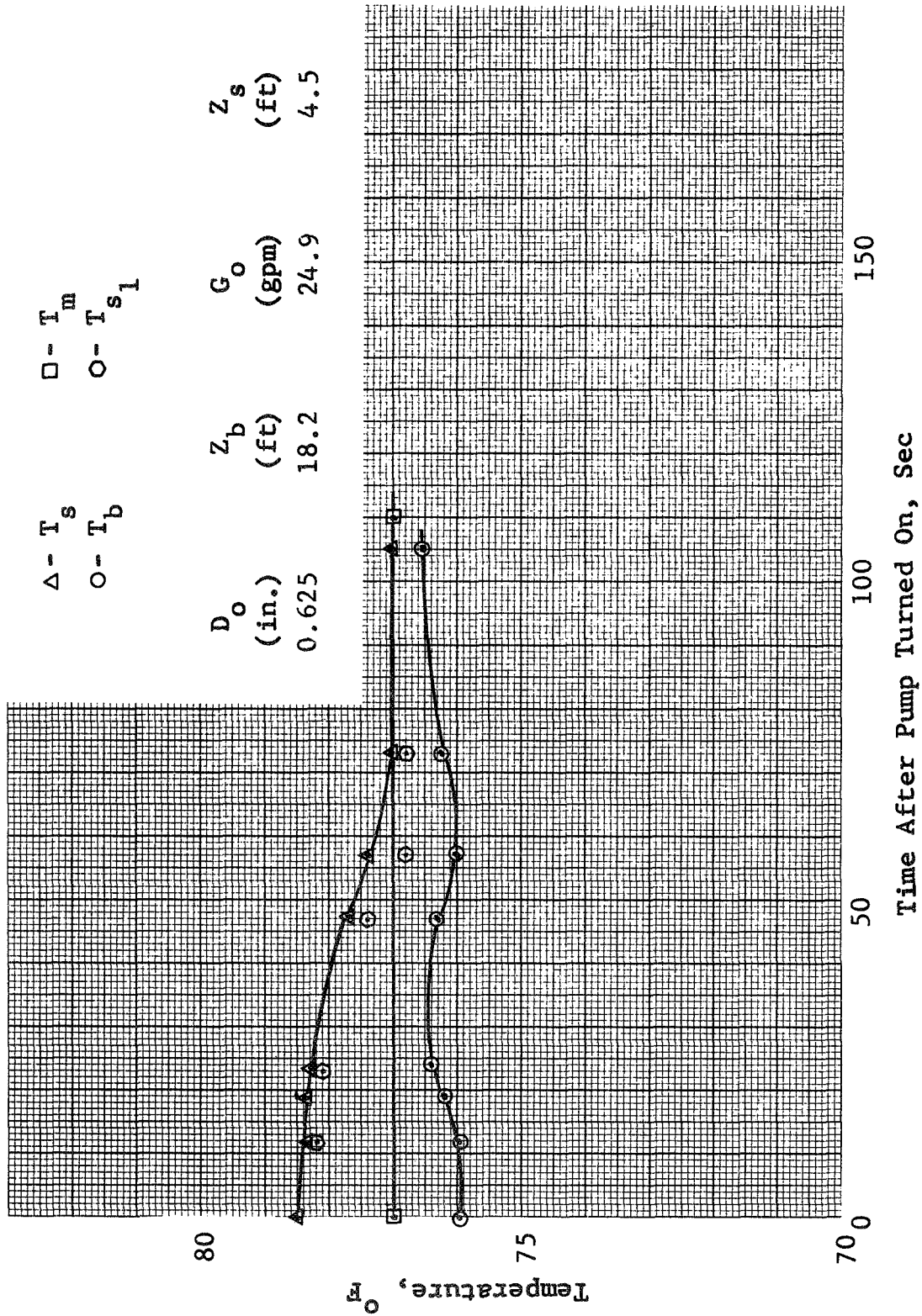


Figure 115 Transient Temperature Destratification: Run 30

**GENERAL DYNAMICS**  
Fort Worth Division

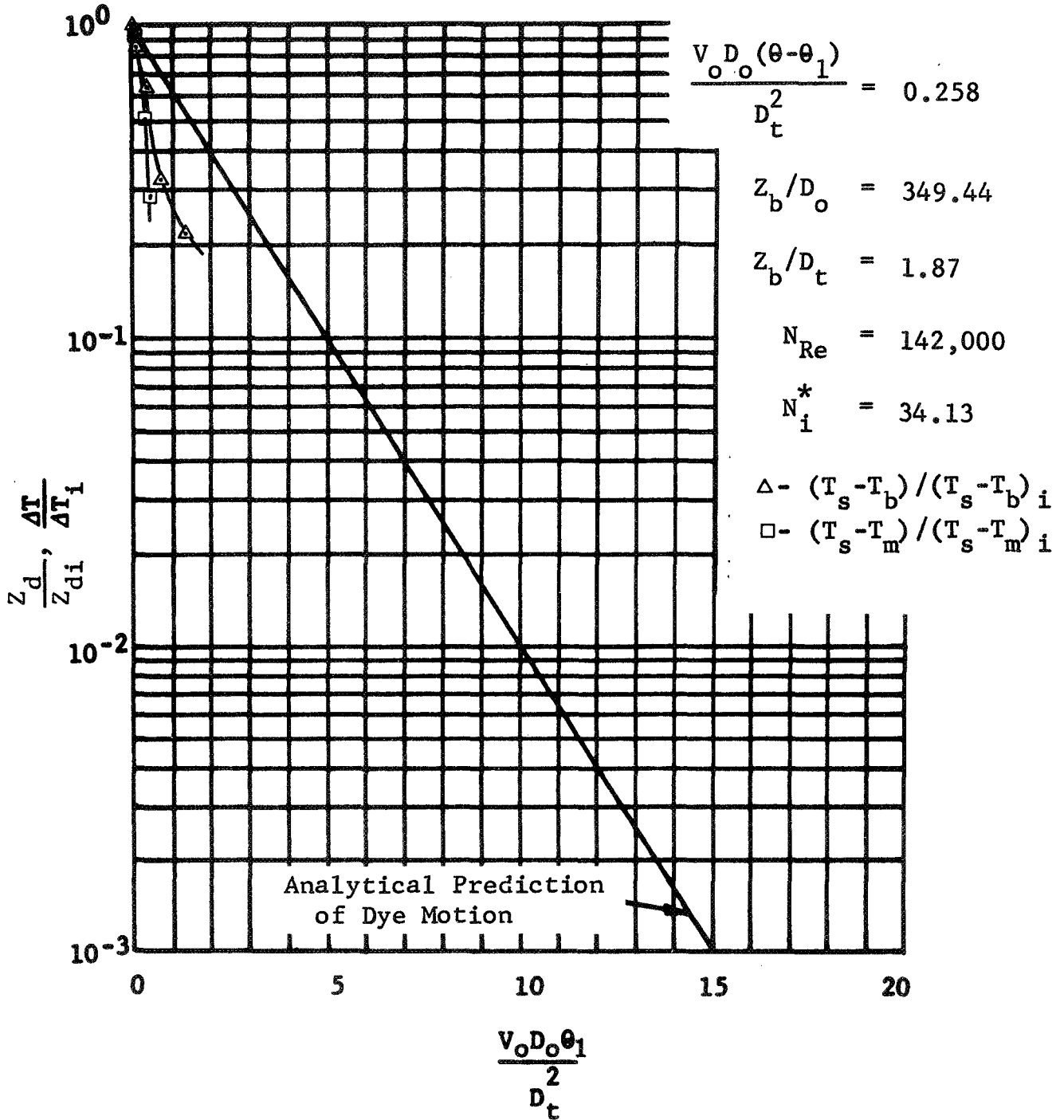


Figure 116 Fraction of Initial Temperature Difference After Surface Temperature Starts to Drop: Pump Starts at  $\theta = 0.0$  sec; Average Surface Temperature Drop Starts at  $\theta_1 = 0.0$  sec; Run 30

**GENERAL DYNAMICS**  
Fort Worth Division

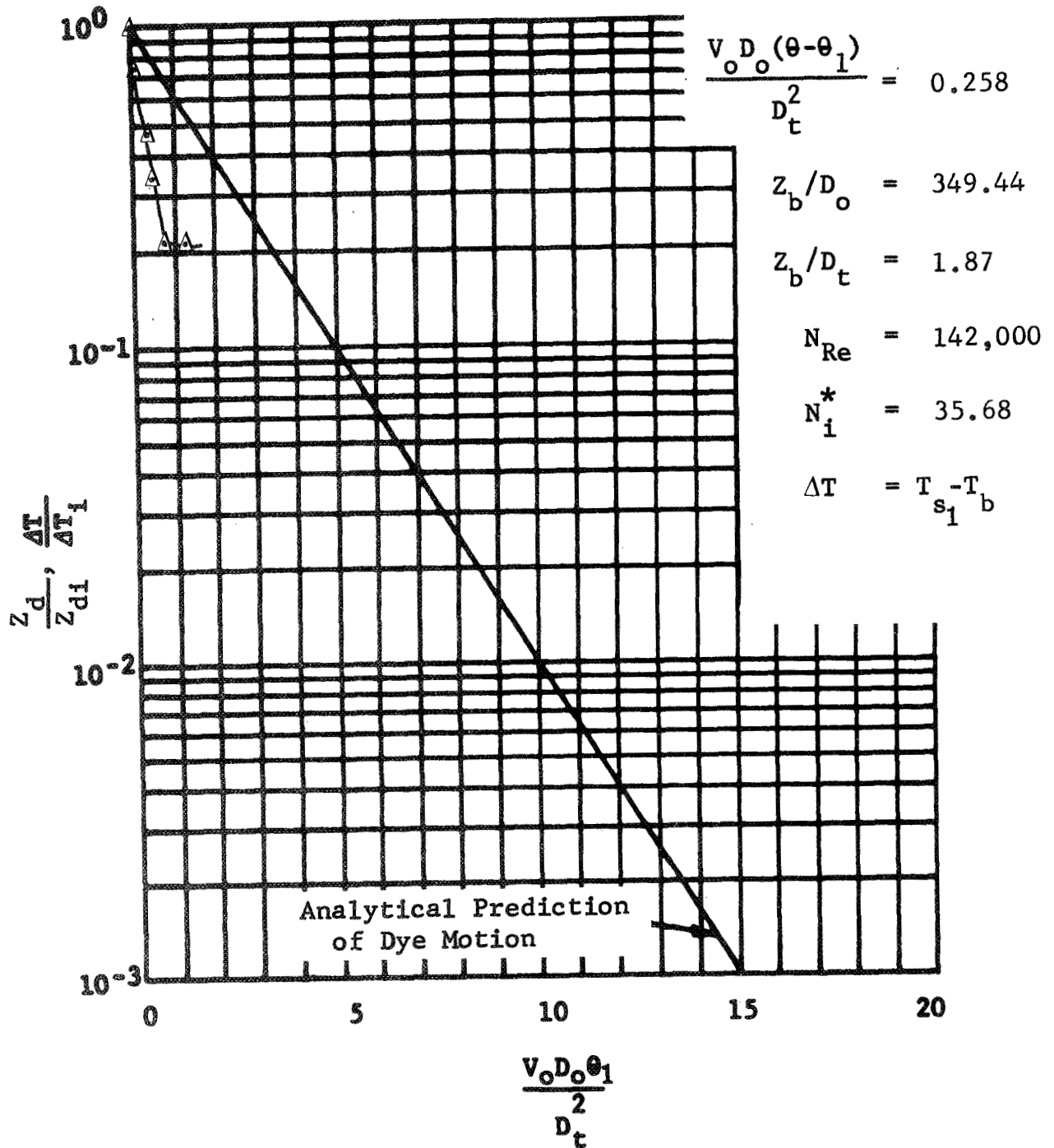


Figure 117 Fraction of Initial Temperature Difference After Surface Temperature Starts to Drop : Pump Starts at  $\theta = 0.0$  sec; Centerline Surface Temperature Drop Starts at  $\theta_1 = 0.0$  sec; Run 30

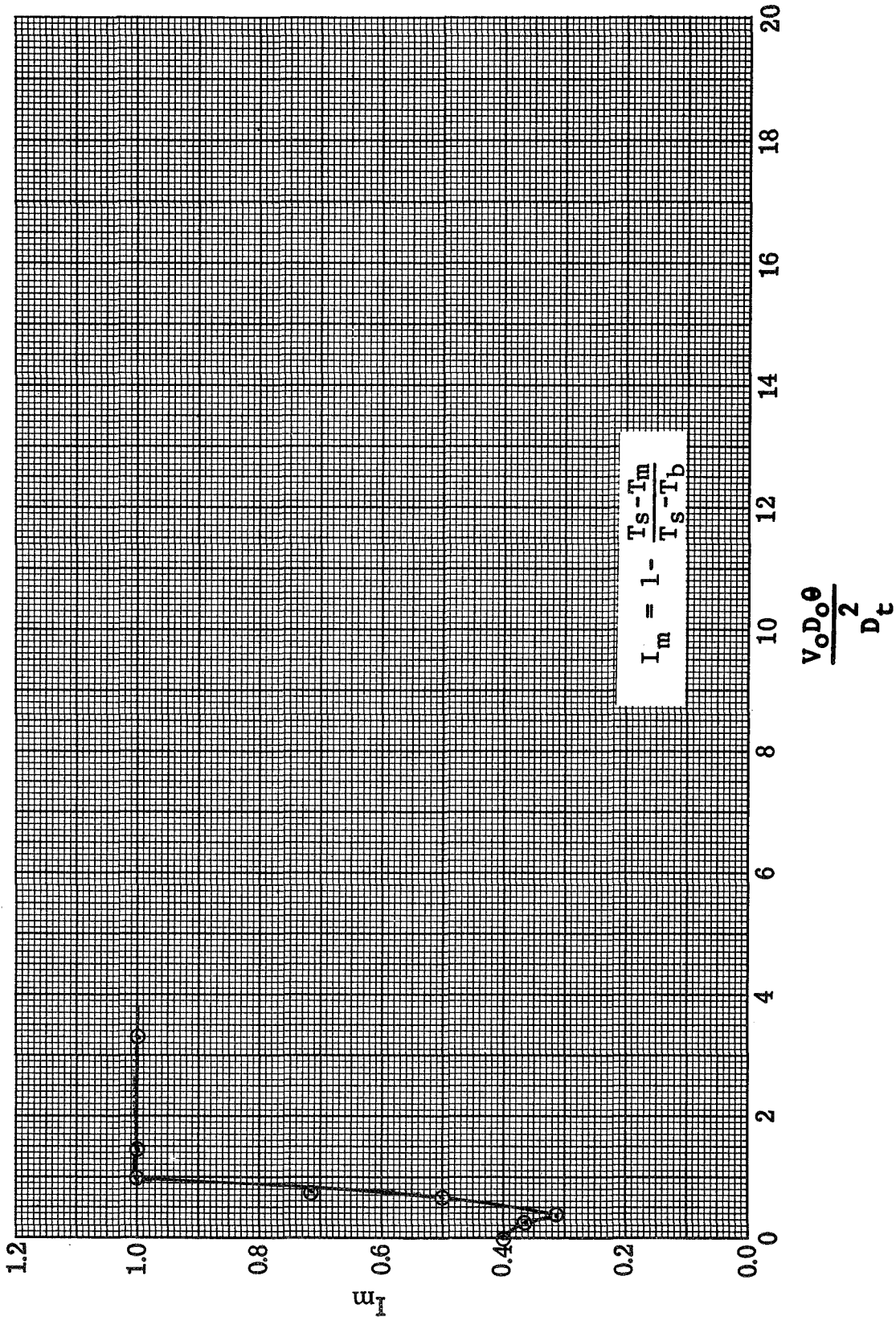


Figure 118 Transient Energy Integral: Run 30

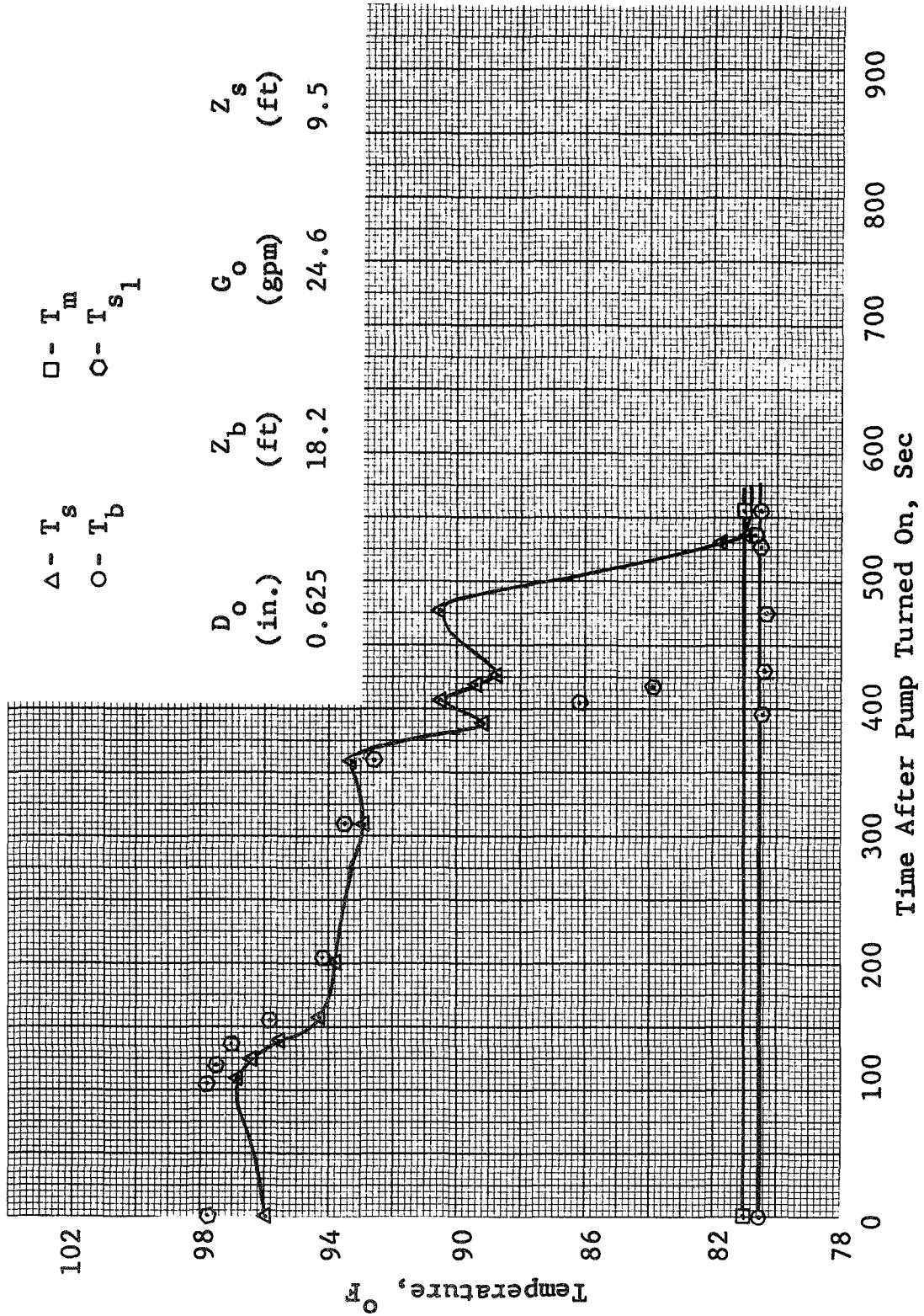


Figure 119 Transient Temperature Destratification: Run 31



**GENERAL DYNAMICS**  
Fort Worth Division

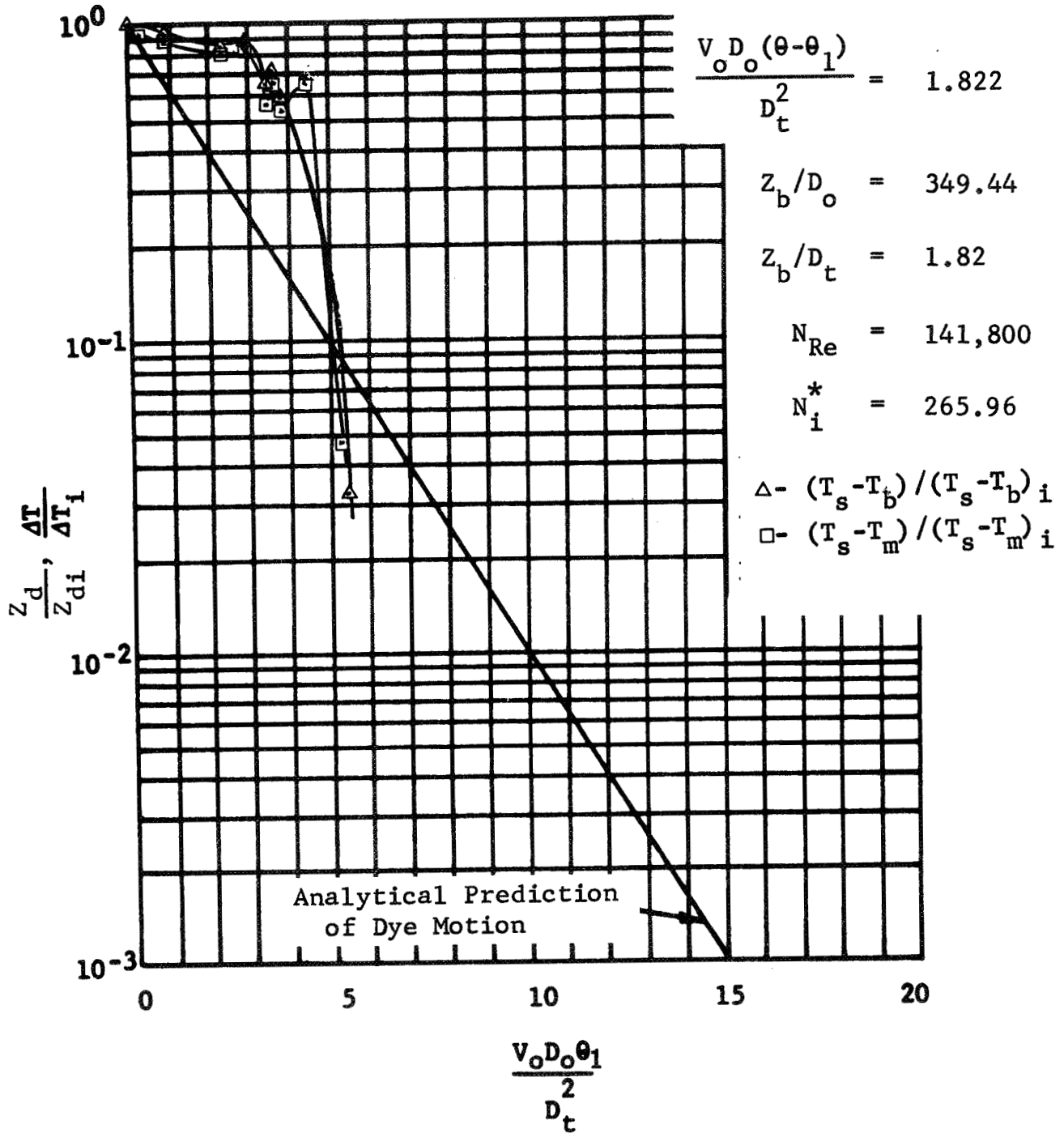


Figure 120 Fraction of Initial Temperature Difference After Surface Temperature Starts to Drop: Pump Starts at  $\theta = 0.0$  sec; Average Surface Temperature Drop Starts at  $\theta_1 = 0.0$  sec; Run 31

**GENERAL DYNAMICS**  
Fort Worth Division

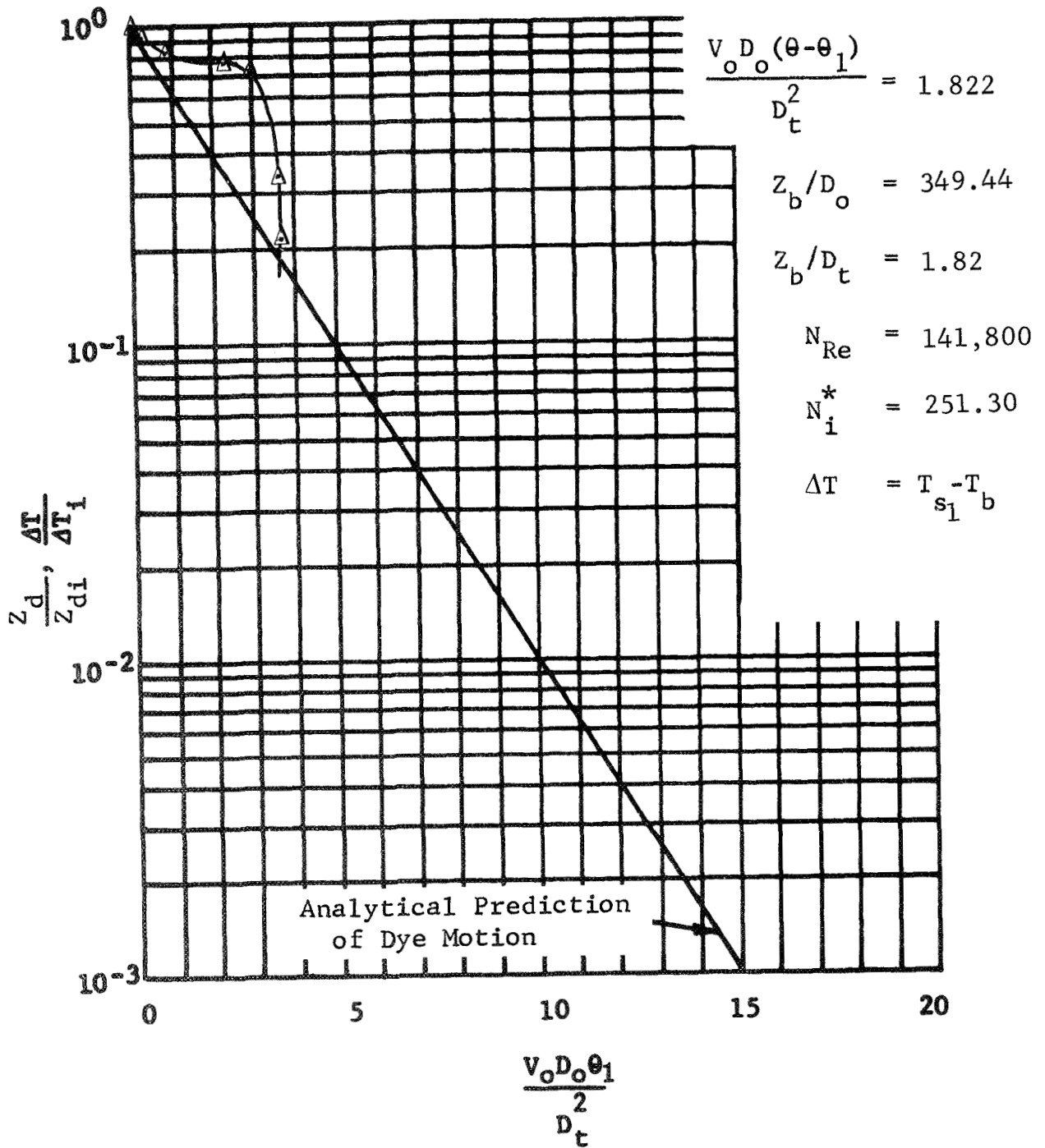


Figure 121 Fraction of Initial Temperature Difference After Surface Temperature Starts to Drop  
 Pump Starts at  $\theta = 0.0$  sec; Centerline Surface Temperature Drop Starts at  $\theta_1 = 0.0$  sec; Run 31

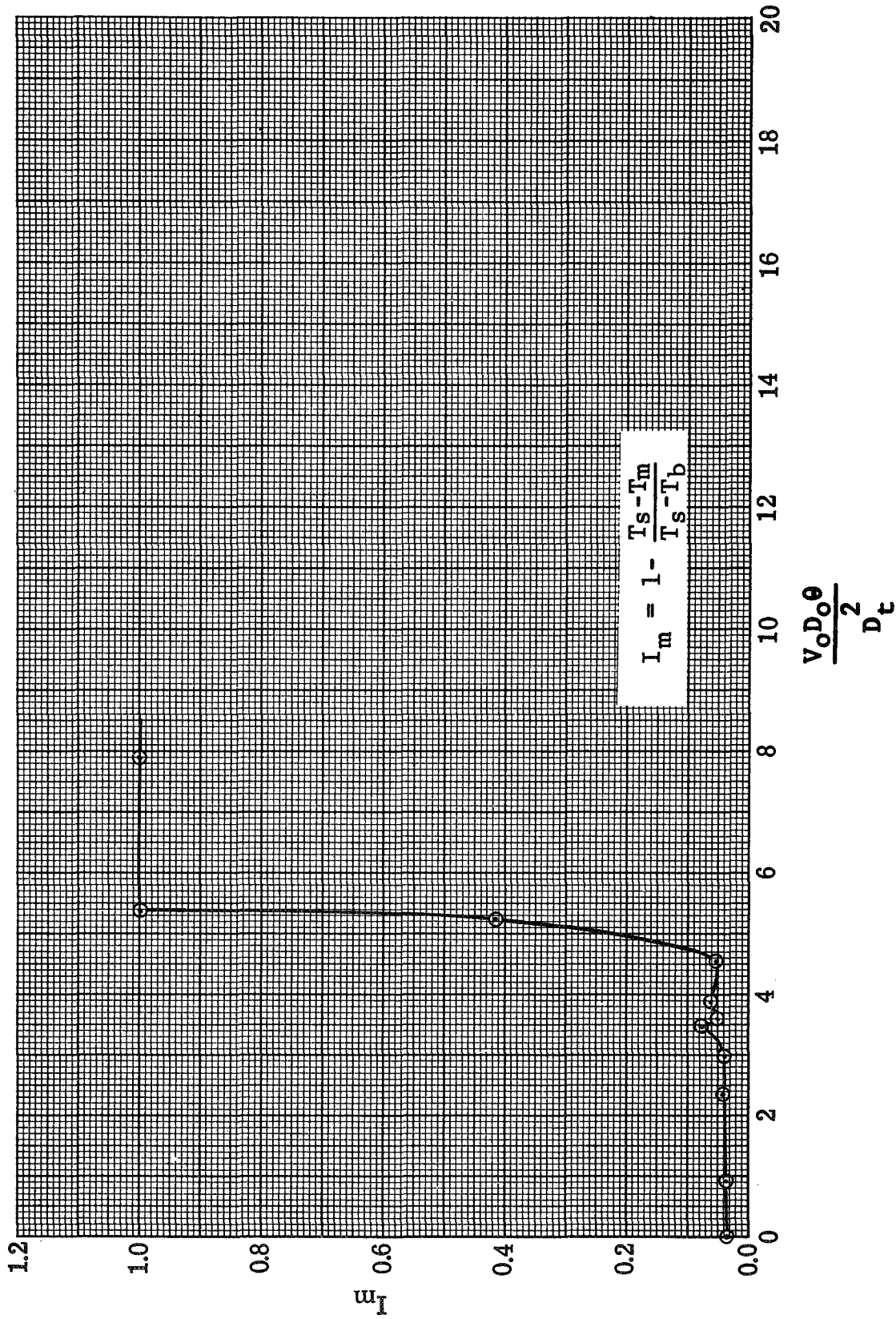


Figure 122 Transient Energy Integral: Run 31

**GENERAL DYNAMICS**  
Fort Worth Division

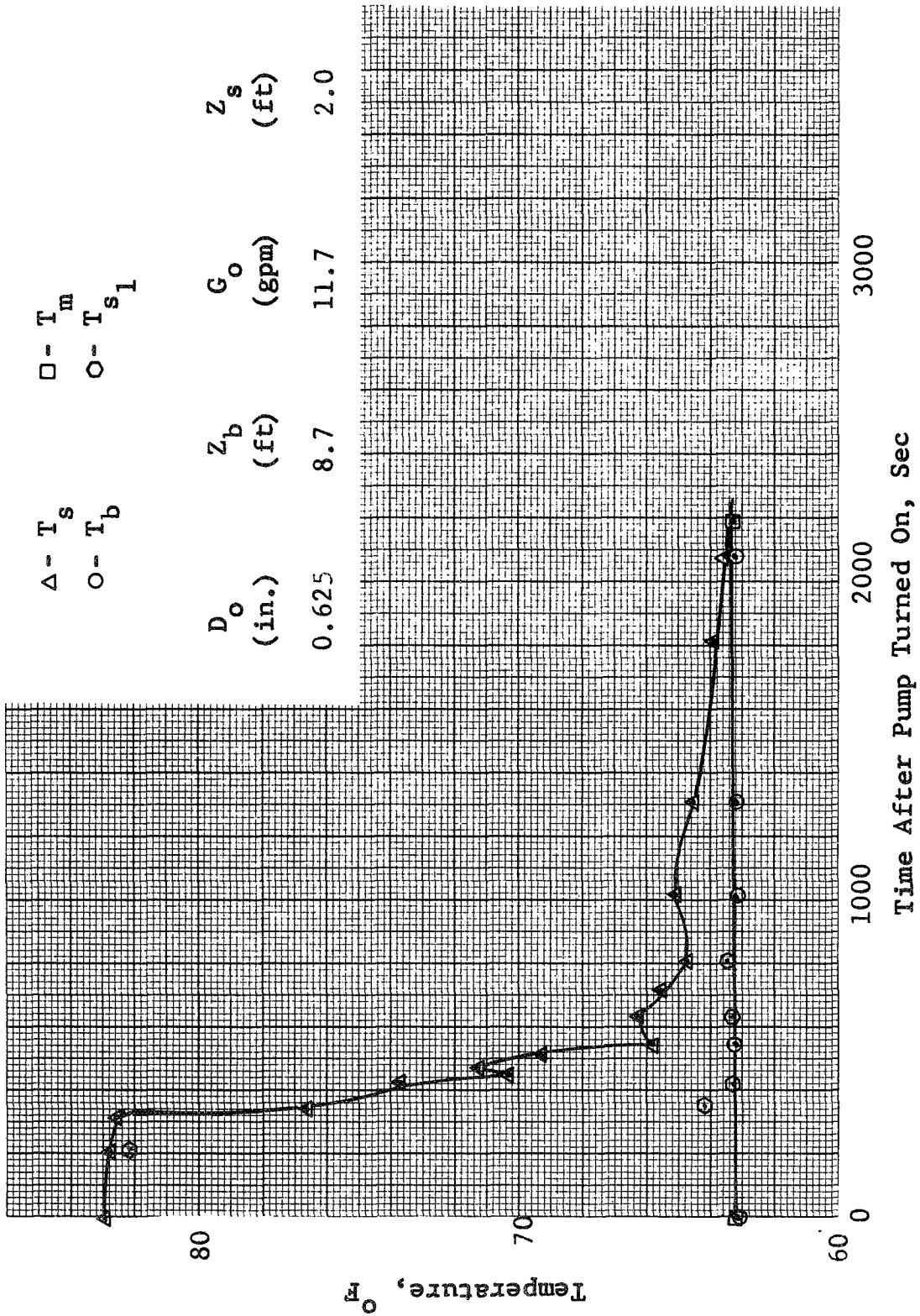


Figure 123 Transient Temperature Destratification : Run 32

**GENERAL DYNAMICS**  
Fort Worth Division

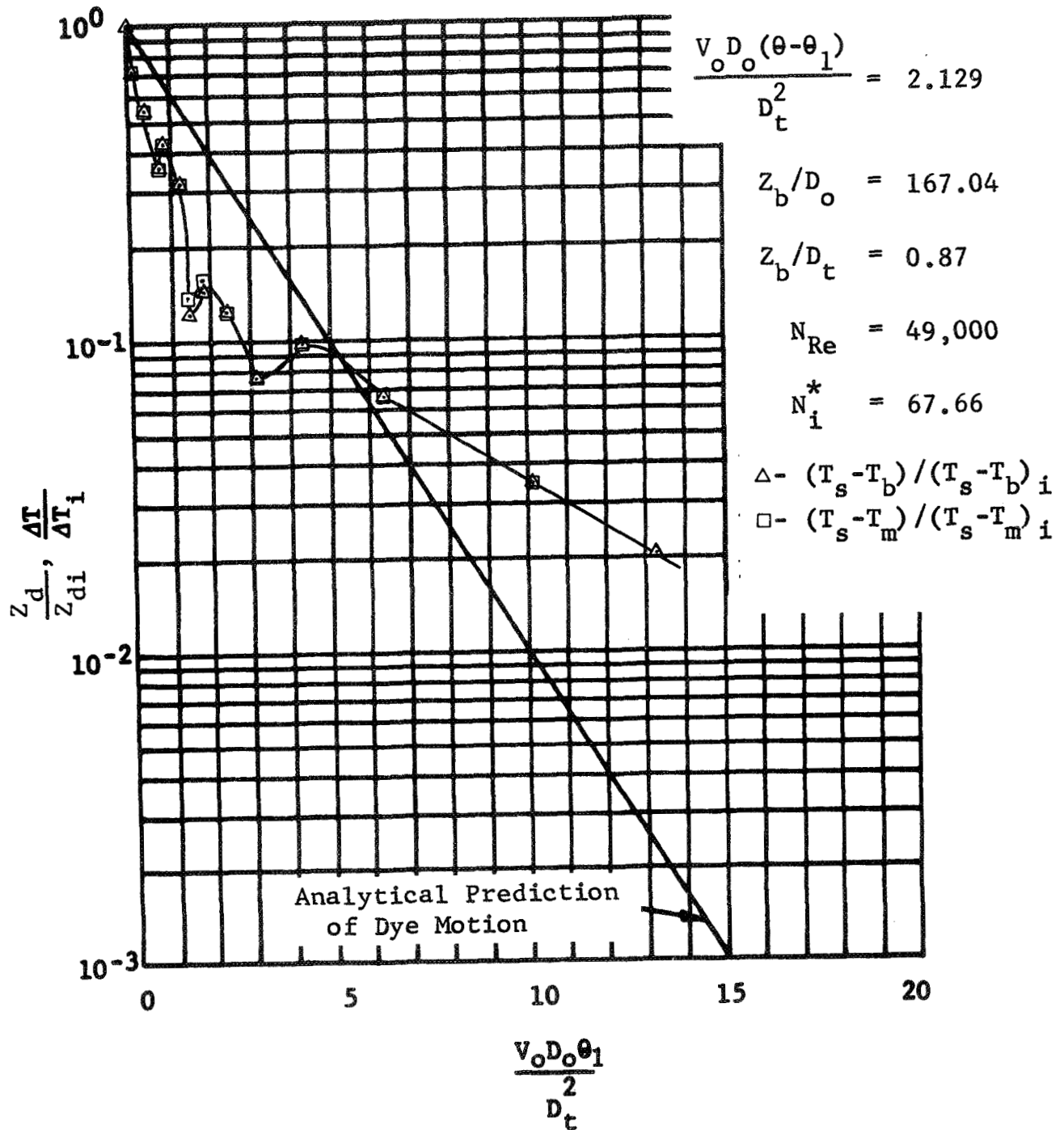


Figure 124 Fraction of Initial Temperature Difference After Surface Temperature Starts to Drop: Pump Starts at  $\theta = 0.0$  sec; Average Surface Temperature Drop Starts at  $\theta_1 = 0.0$  sec; Run 32

**GENERAL DYNAMICS**  
Fort Worth Division

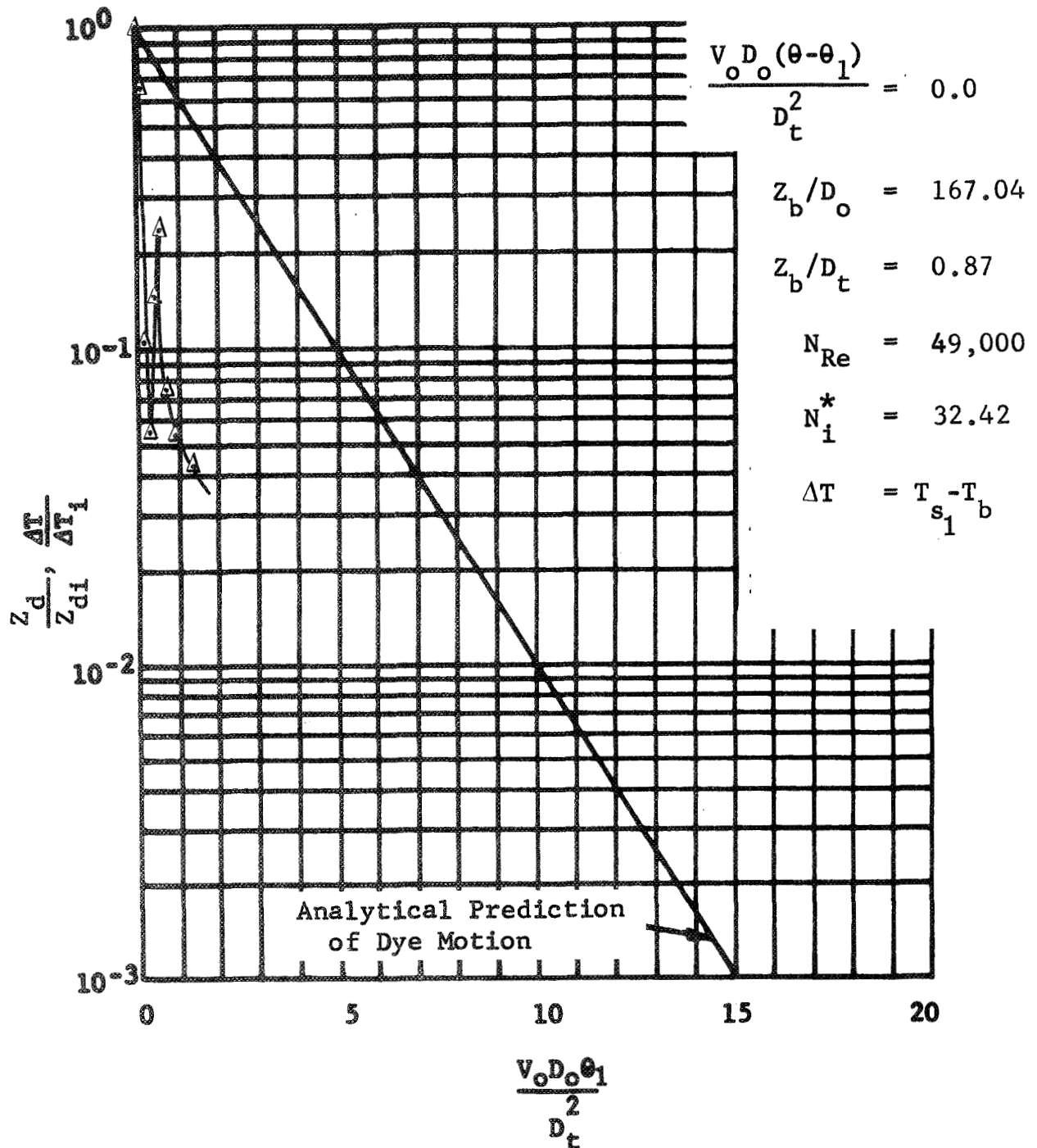


Figure 125 Fraction of Initial Temperature Difference After Surface Temperature Starts to Drop: Pump Starts at  $\theta = 0.0$  sec; Centerline Surface Temperature Drop Starts at  $\theta_1 = 0.0$  sec; Run 32

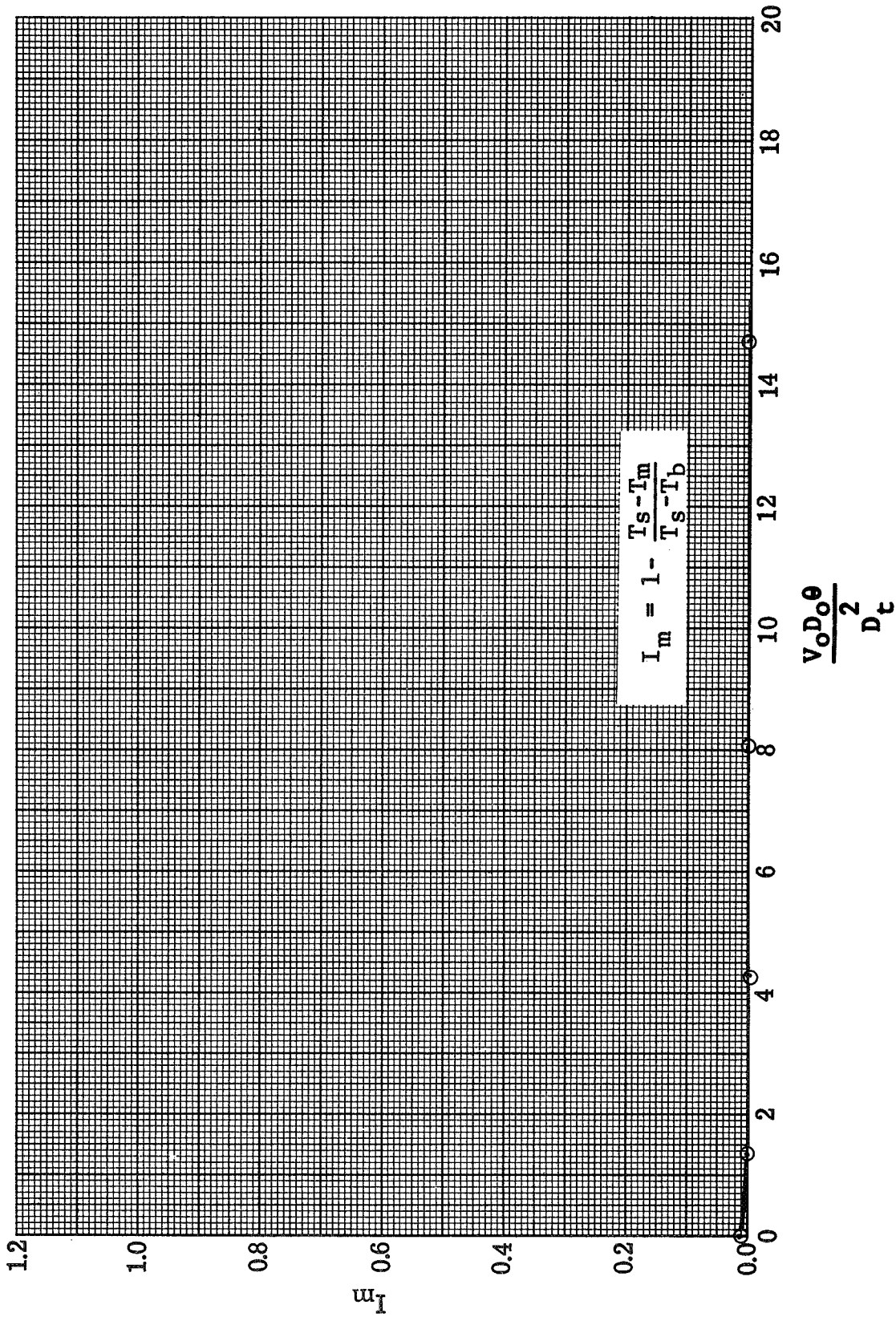


Figure 126 Transient Energy Integral: Run 32

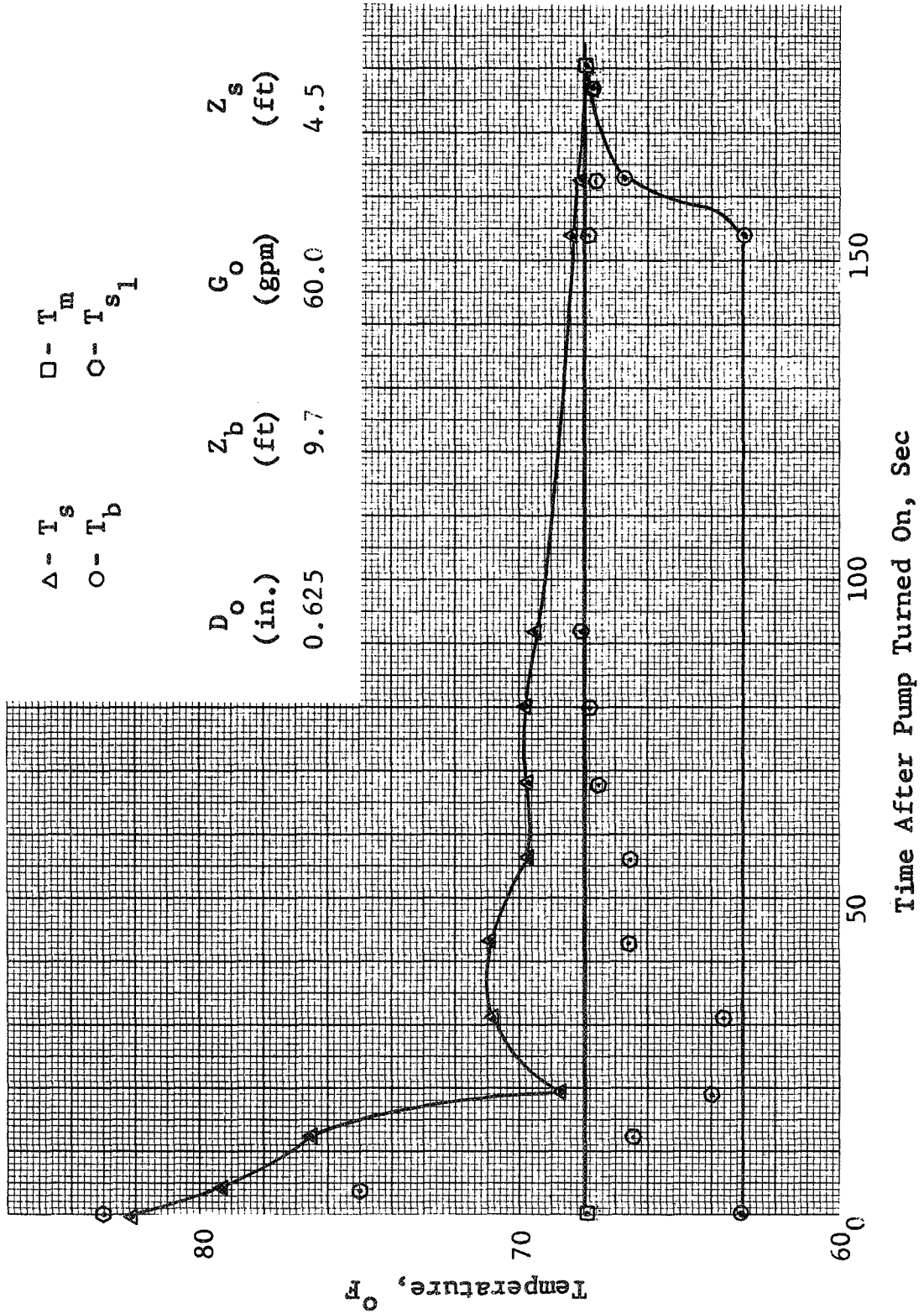


Figure 127 Transient Temperature Destratification: Run 33



**GENERAL DYNAMICS**  
Fort Worth Division

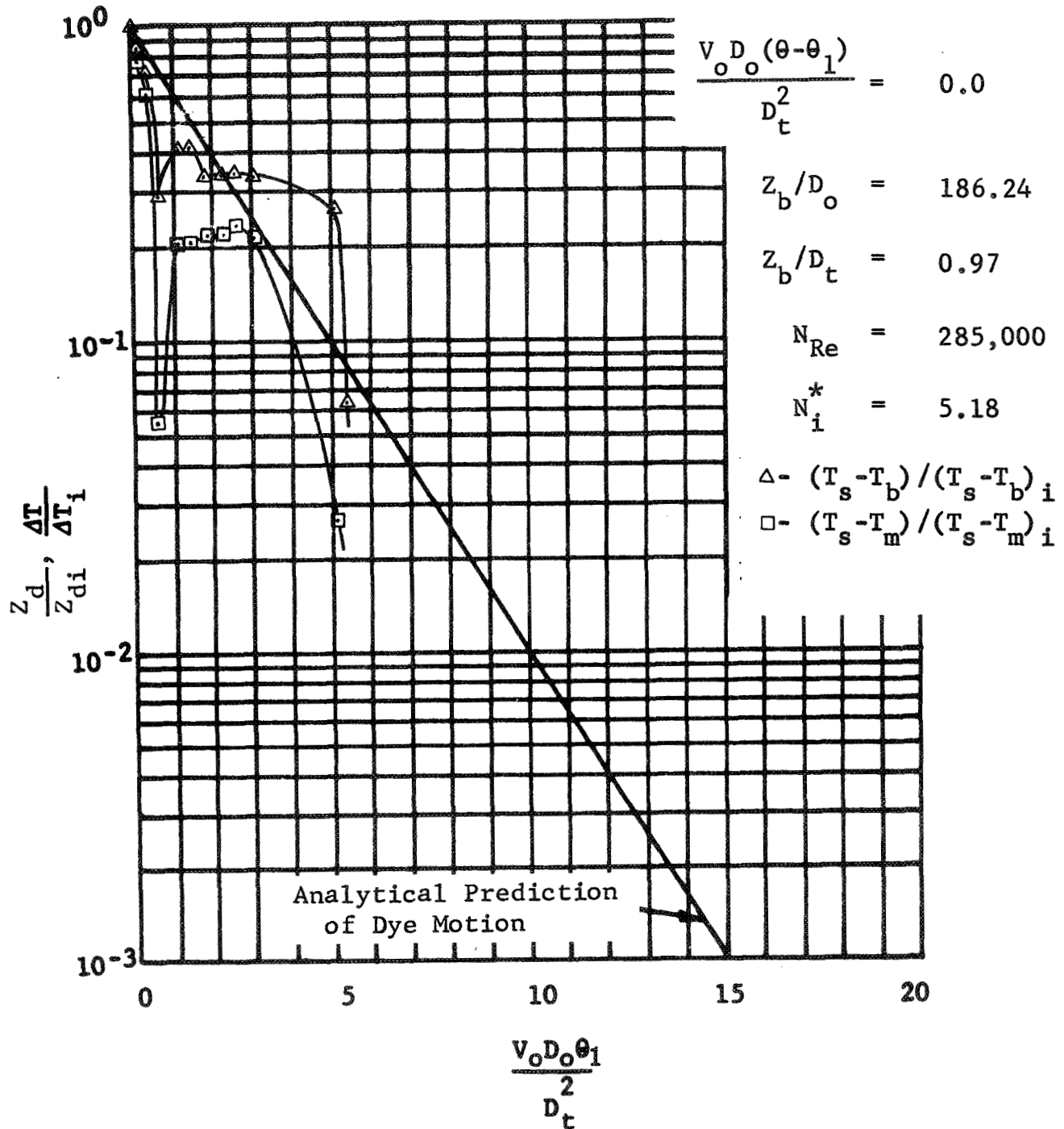


Figure 128 Fraction of Initial Temperature Difference After Surface Temperature Starts to Drop: Pump Starts at  $\theta = 0.0$  sec; Average Surface Temperature Drop Starts at  $\theta_1 = 0.0$  sec; Run 33

**GENERAL DYNAMICS**  
Fort Worth Division

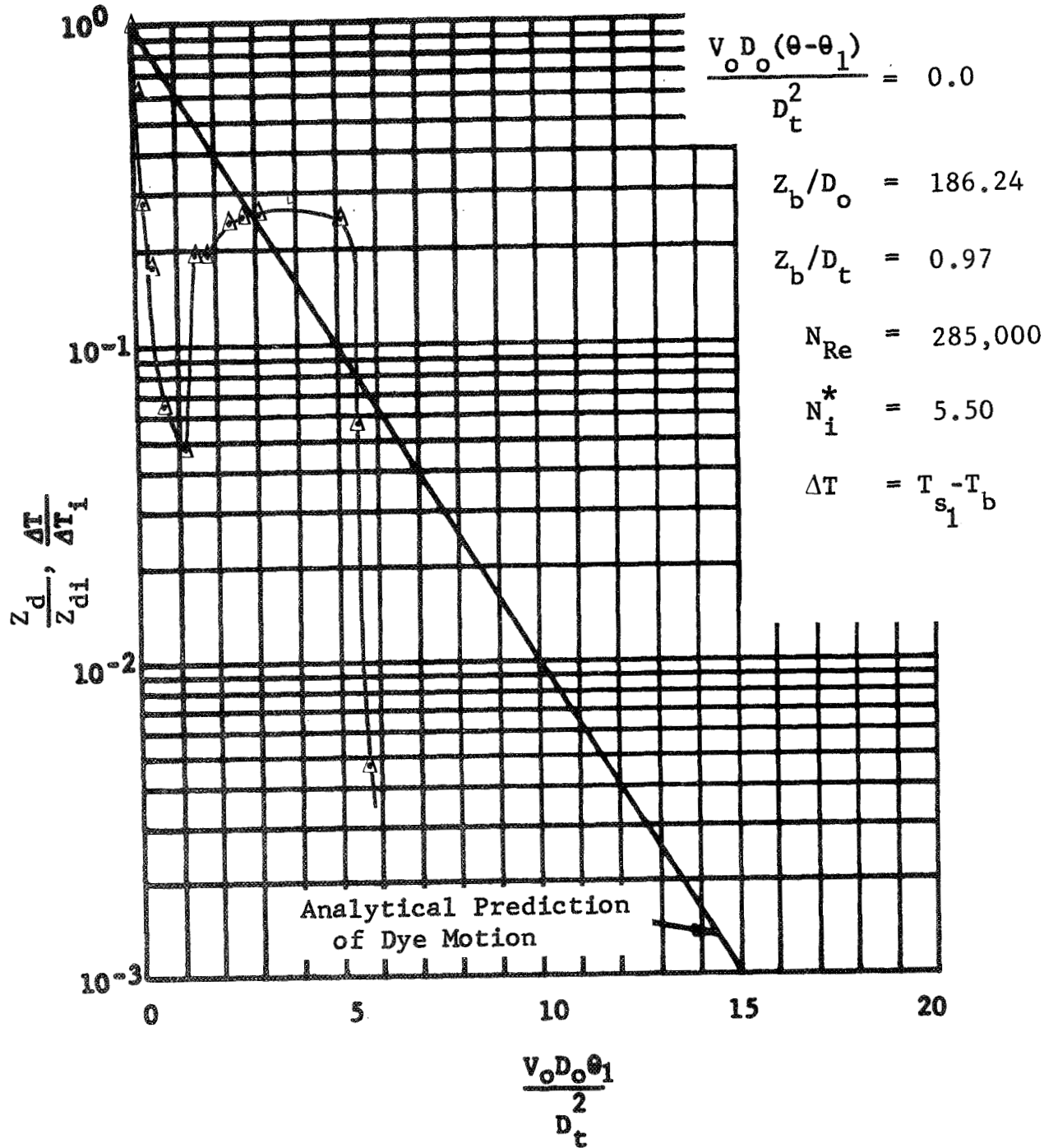


Figure 129 Fraction of Initial Temperature Difference After Surface Temperature Starts to Drop: Pump Starts at  $\theta = 0.0$  sec; Centerline Surface Temperature Drop Starts at  $\theta_1 = 0.0$  sec; Run 33

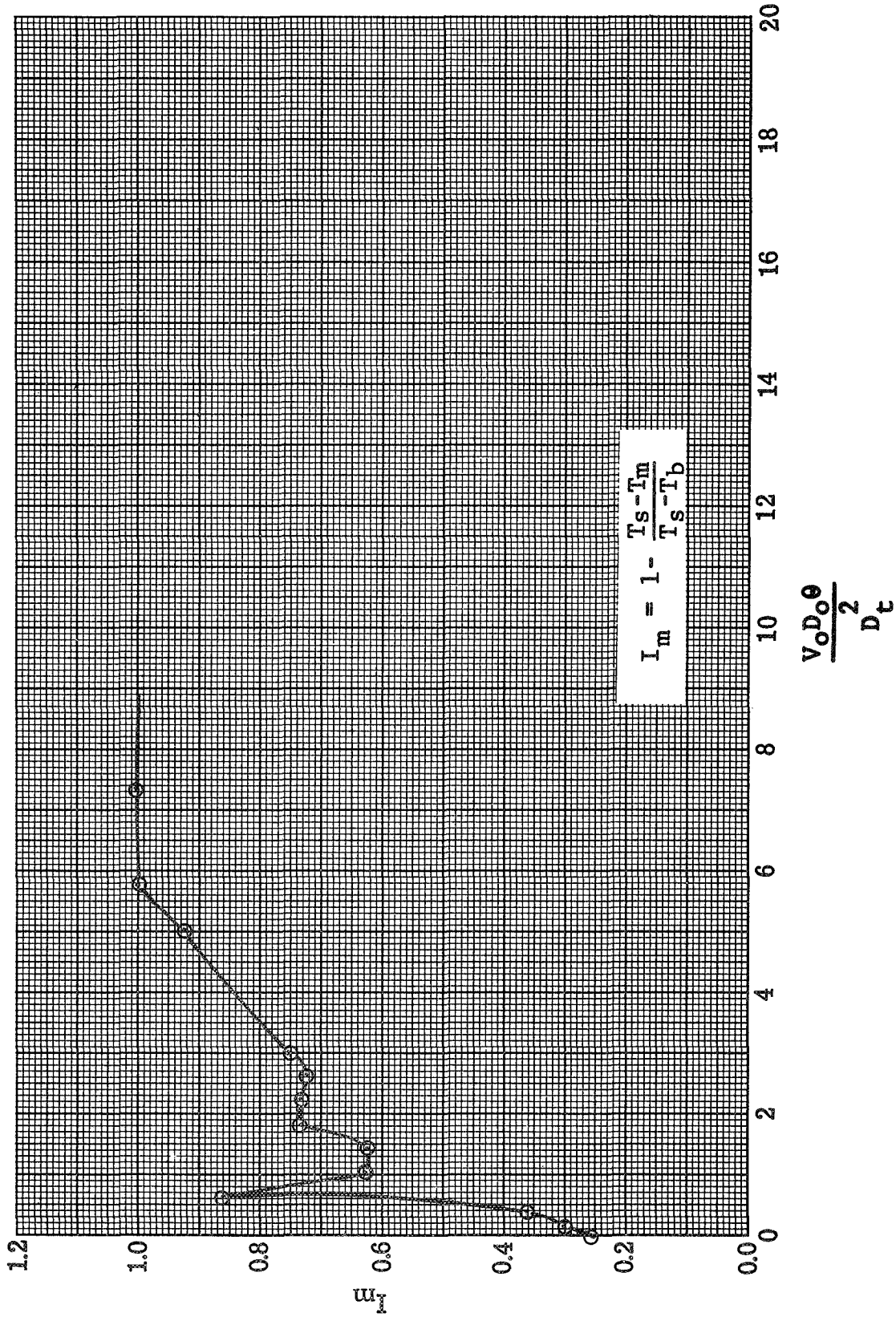
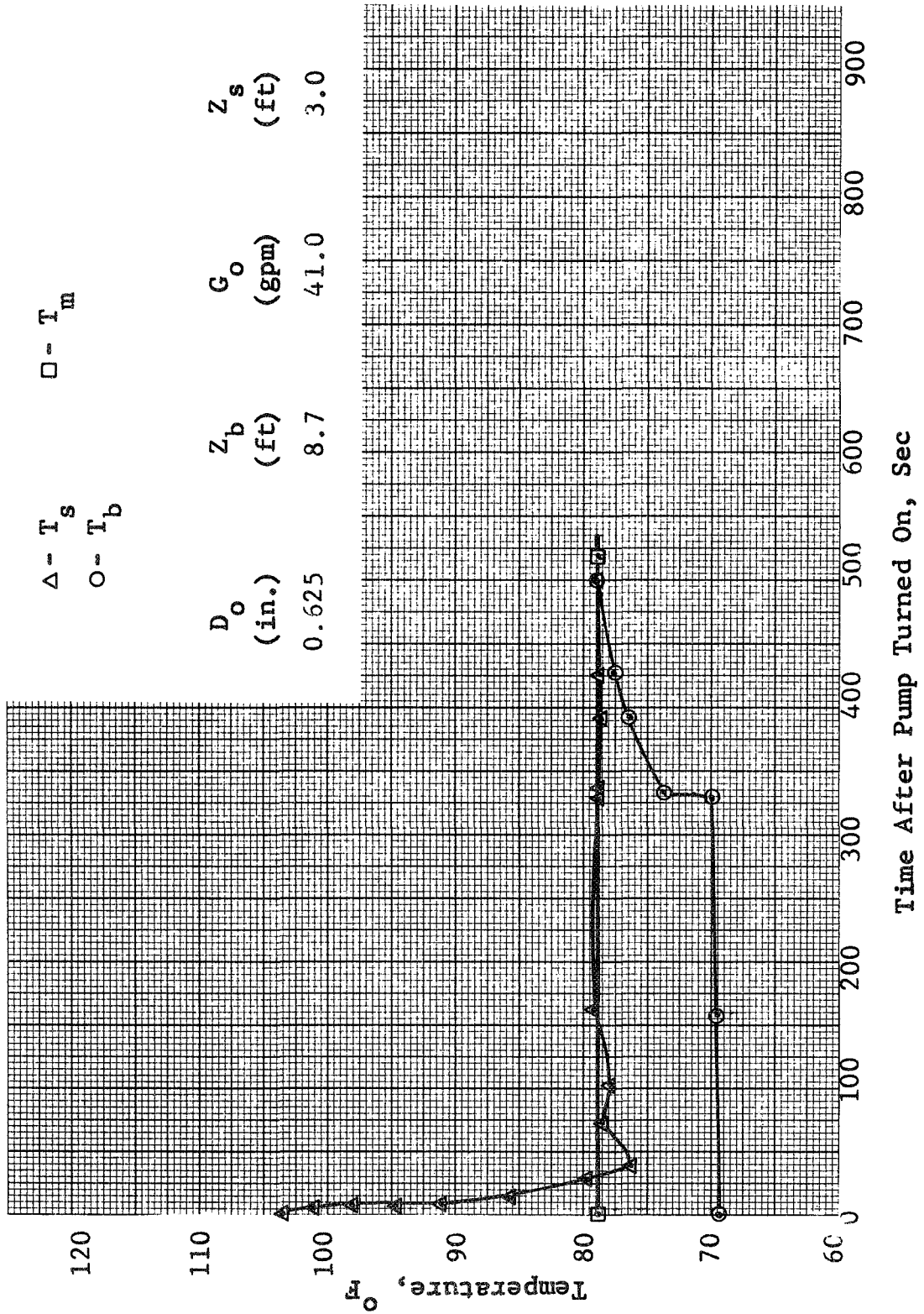


Figure 130 Transient Energy Integral: Run 33



$\Delta - T_s$        $\square - T_m$   
 $O - T_b$

$D_o$  (in.)      0.625  
 $Z_b$  (ft)      8.7  
 $G_o$  (gpm)      41.0  
 $Z_s$  (ft)      3.0

Figure 131 Transient Temperature Destratification: Run 34

**GENERAL DYNAMICS**  
Fort Worth Division

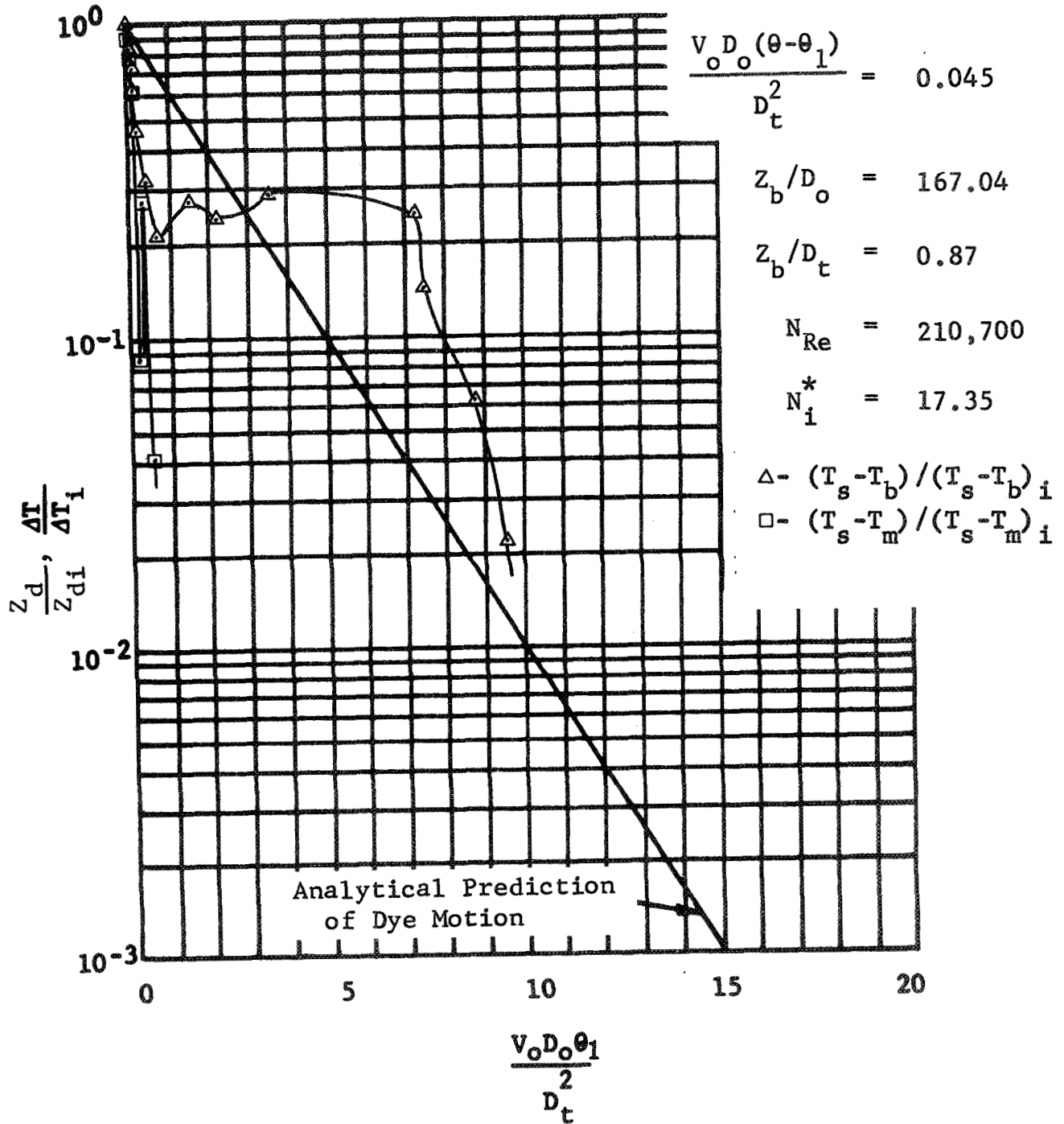


Figure 132 Fraction of Initial Temperature Difference After Surface Temperature Starts to Drop: Pump Starts at  $\theta = 0.0$  sec; Average Surface Temperature Drop Starts at  $\theta_1 = 0.0$  sec; Run 34

**GENERAL DYNAMICS**  
Fort Worth Division

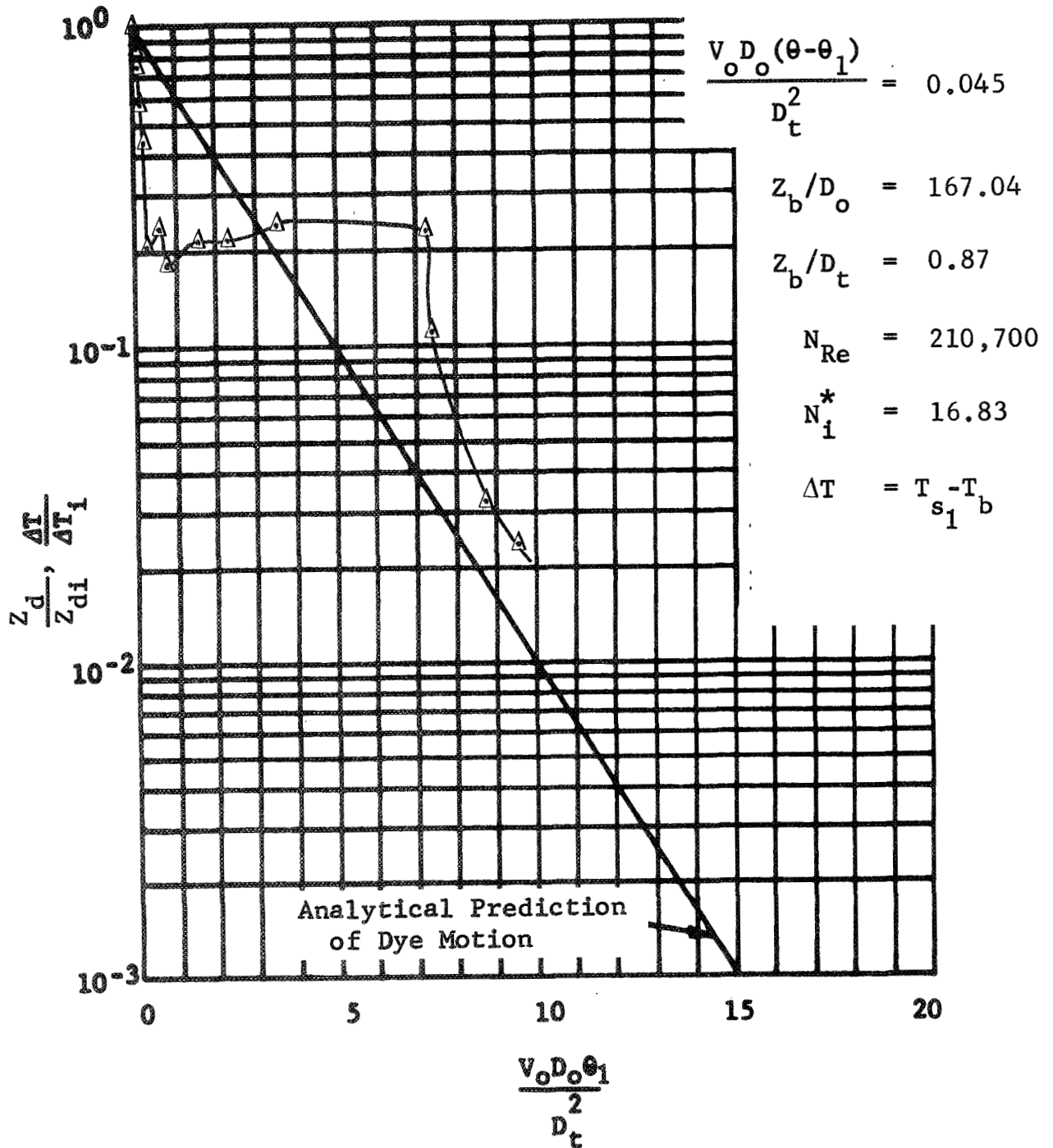


Figure 133 Fraction of Initial Temperature Difference After Surface Temperature Starts to Drop: Pump Starts at  $\theta = 0.0$  sec; Centerline Surface Temperature Drop Starts at  $\theta_1 = 0.0$  sec; Run 34

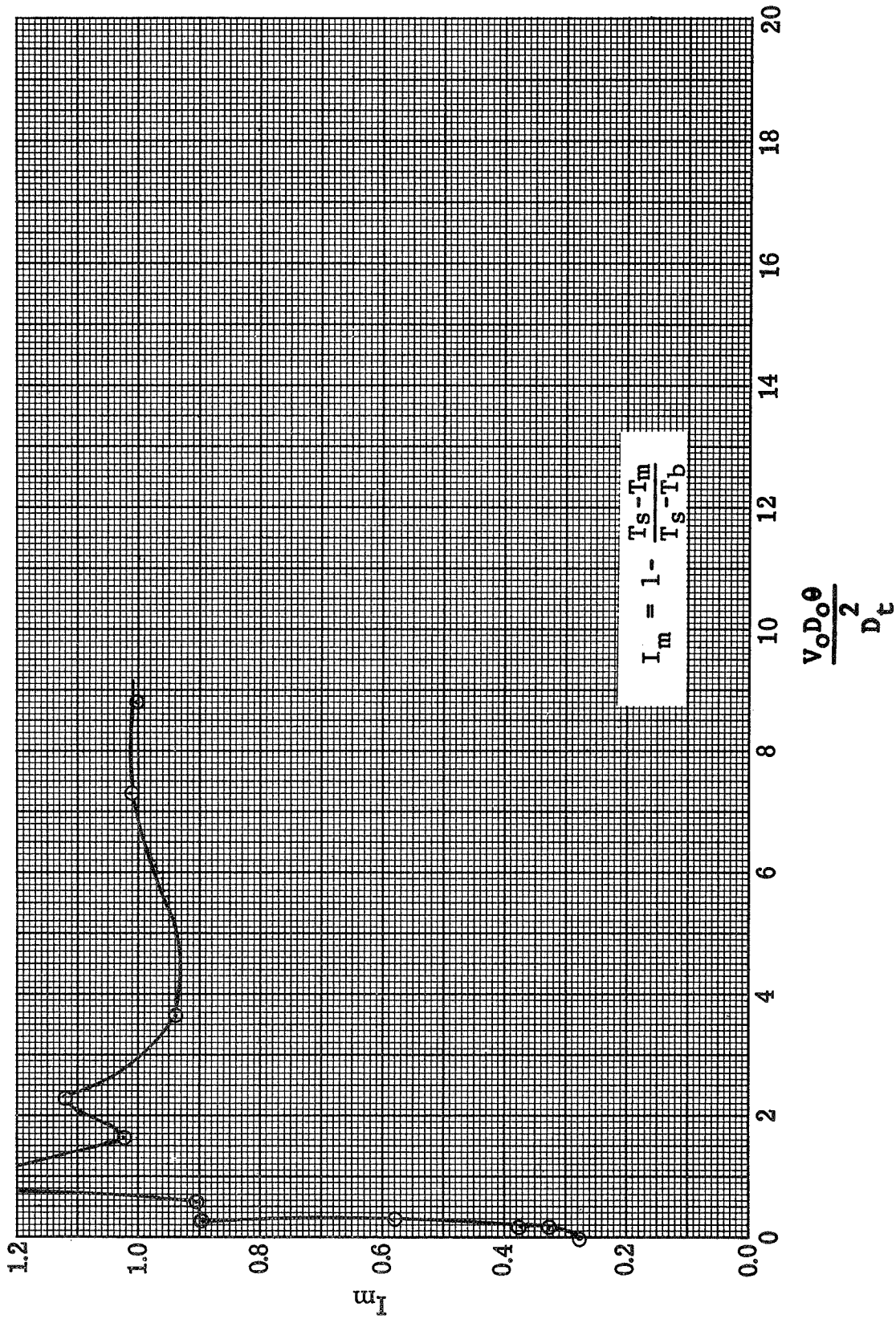


Figure 134 Transient Energy Integral: Run 34

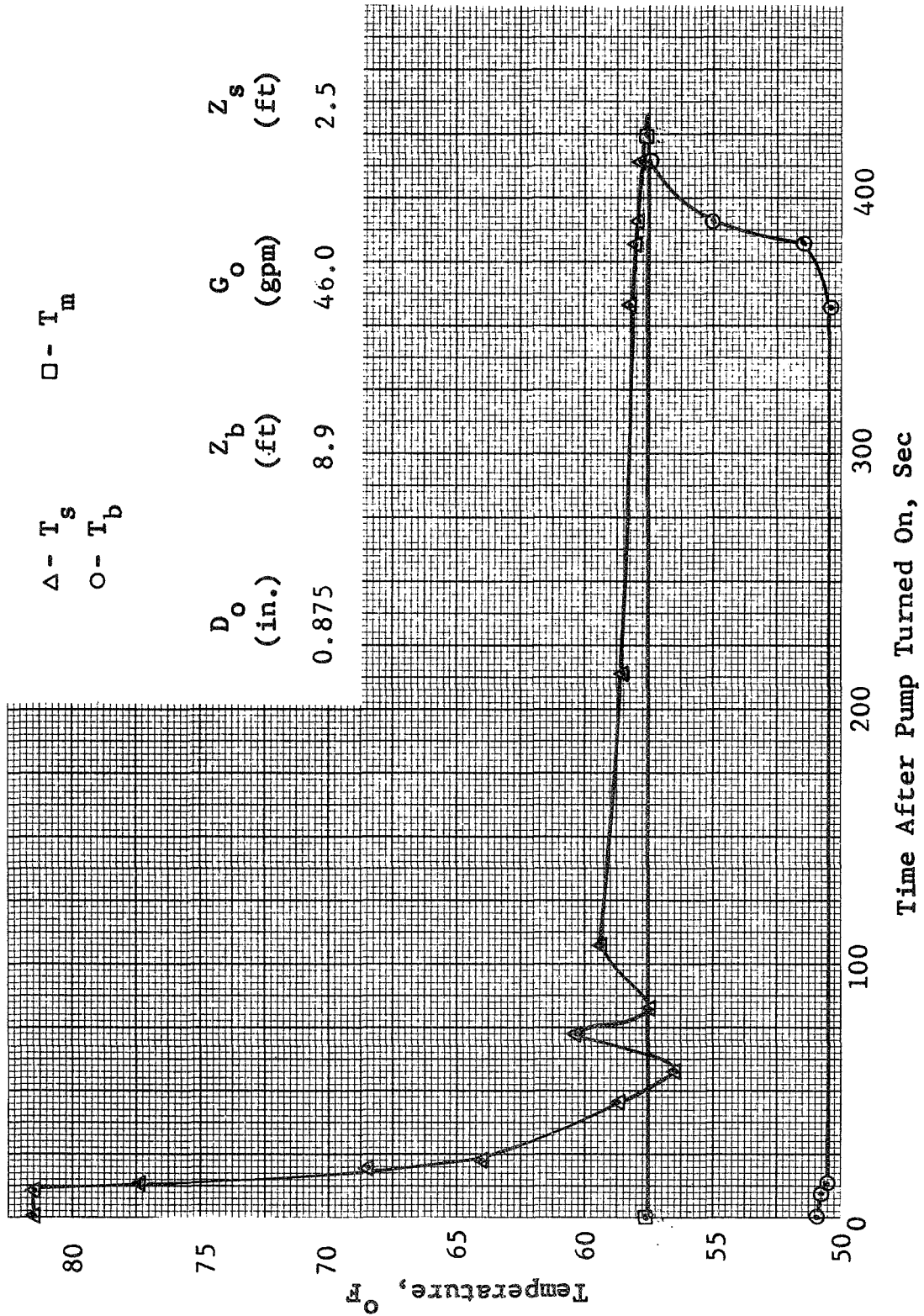


Figure 135 Transient Temperature Destratification: Run 35



**GENERAL DYNAMICS**  
Fort Worth Division

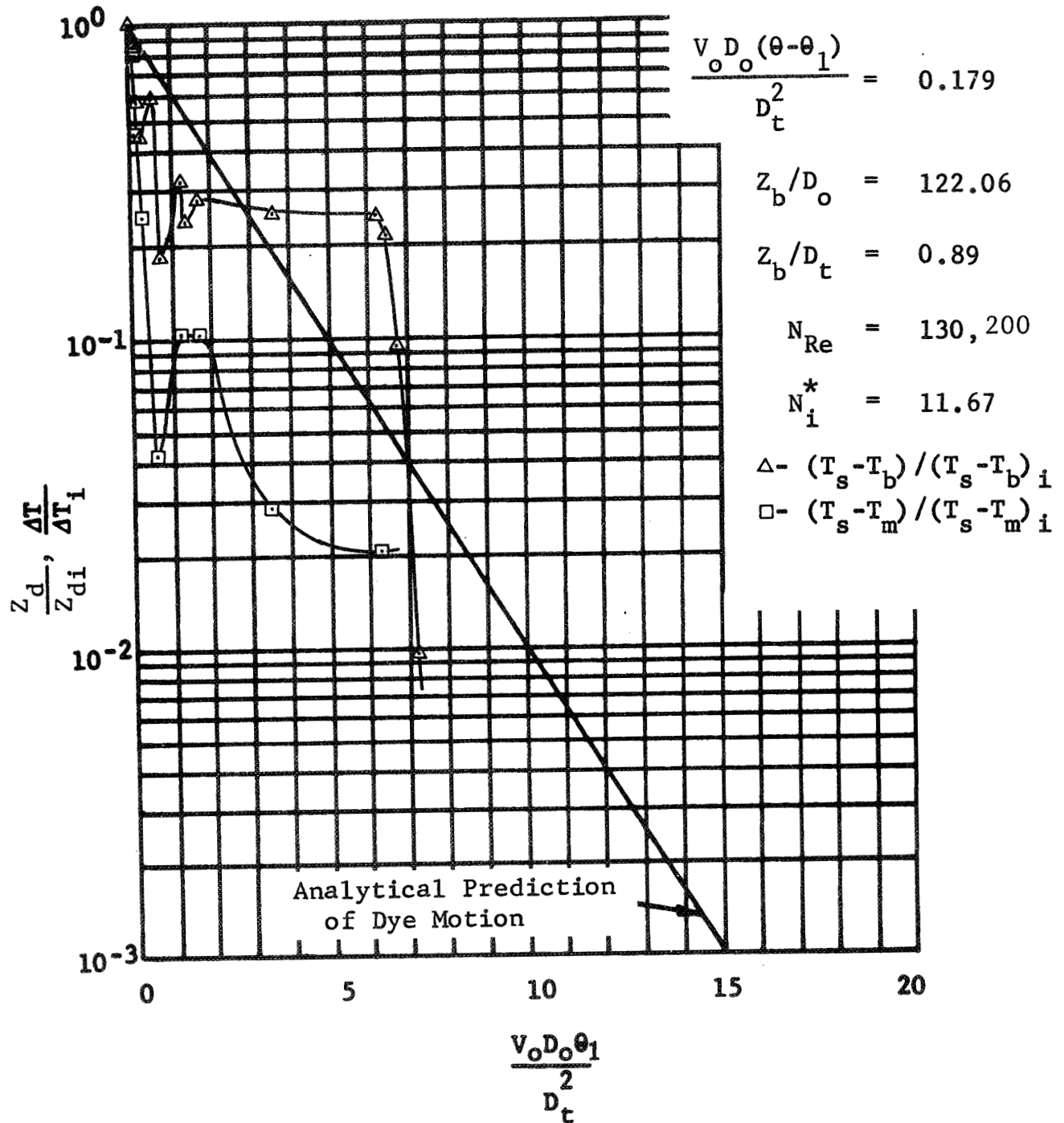


Figure 136 Fraction of Initial Temperature Difference After Surface Temperature Starts to Drop: Pump Starts at  $\theta = 0.0$  sec; Average Surface Temperature Drop Starts at  $\theta_1 = 0.0$  sec; Run 35

**GENERAL DYNAMICS**  
Fort Worth Division

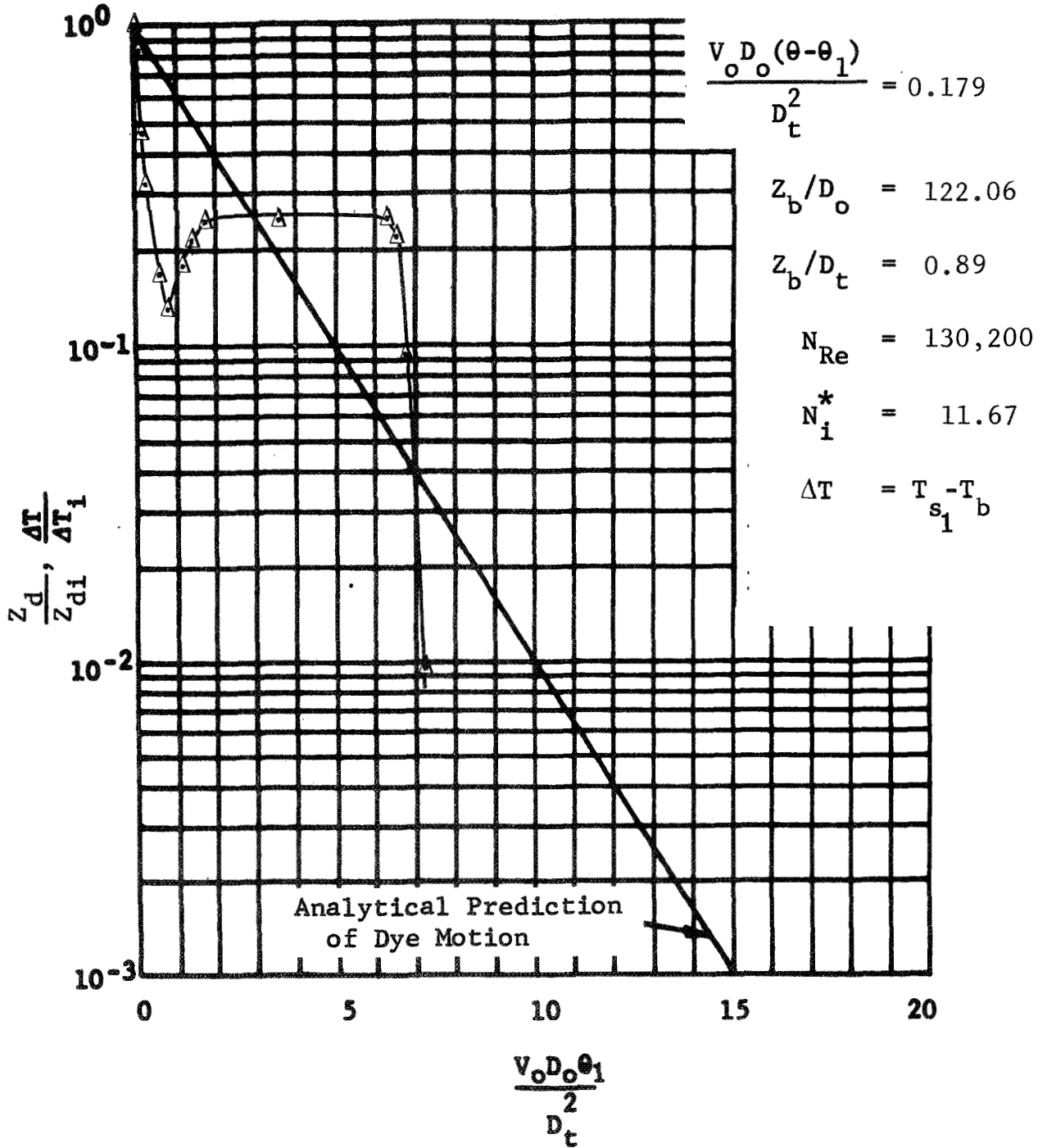
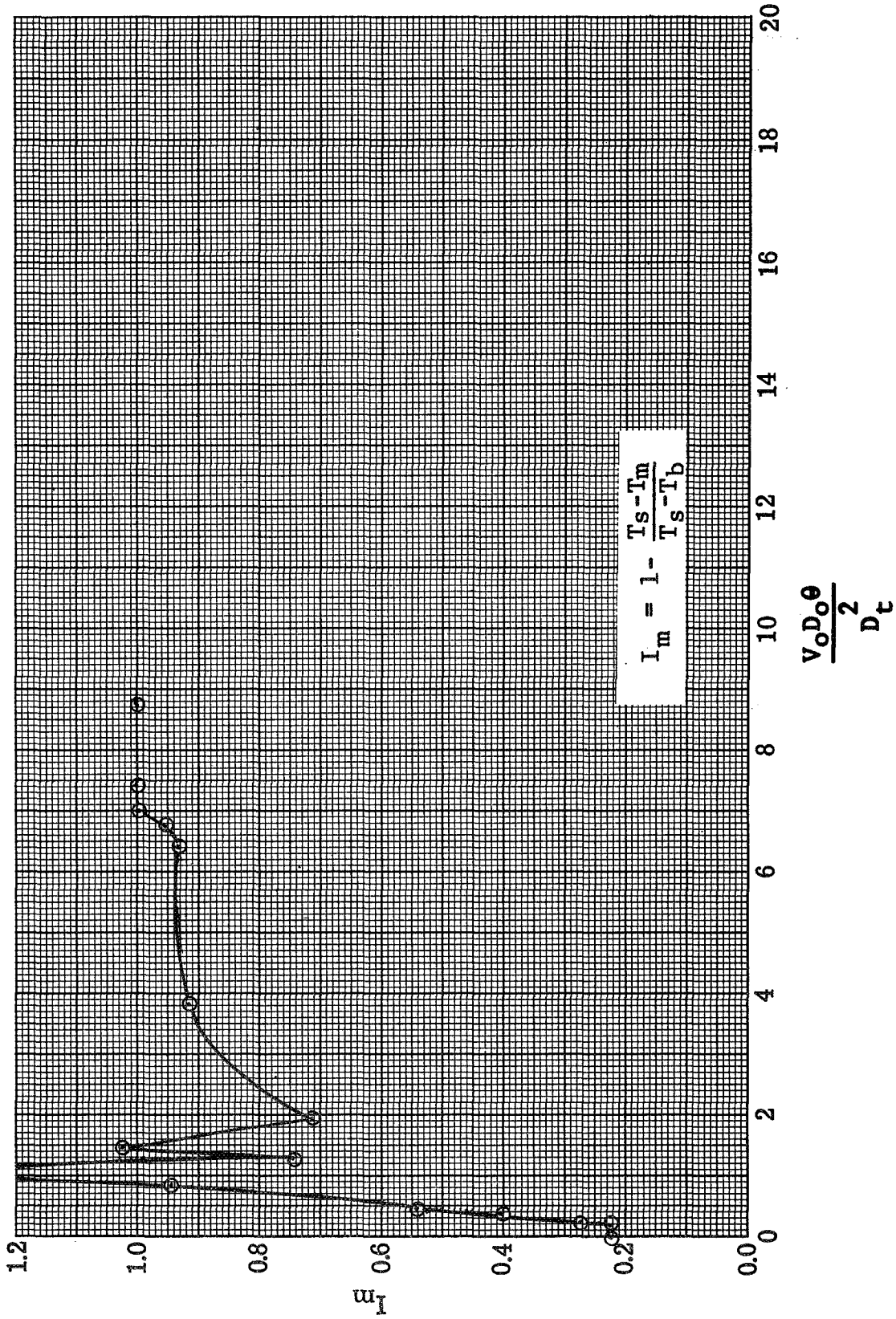


Figure 137 Fraction of Initial Temperature Difference After Surface Temperature Starts to Drop: Pump Starts at  $\theta = 0.0$  sec; Centerline Surface Temperature Drop Starts at  $\theta_1 = 0.0$  sec; Run 35



**Figure 138** Transient Energy Integral: Run 35

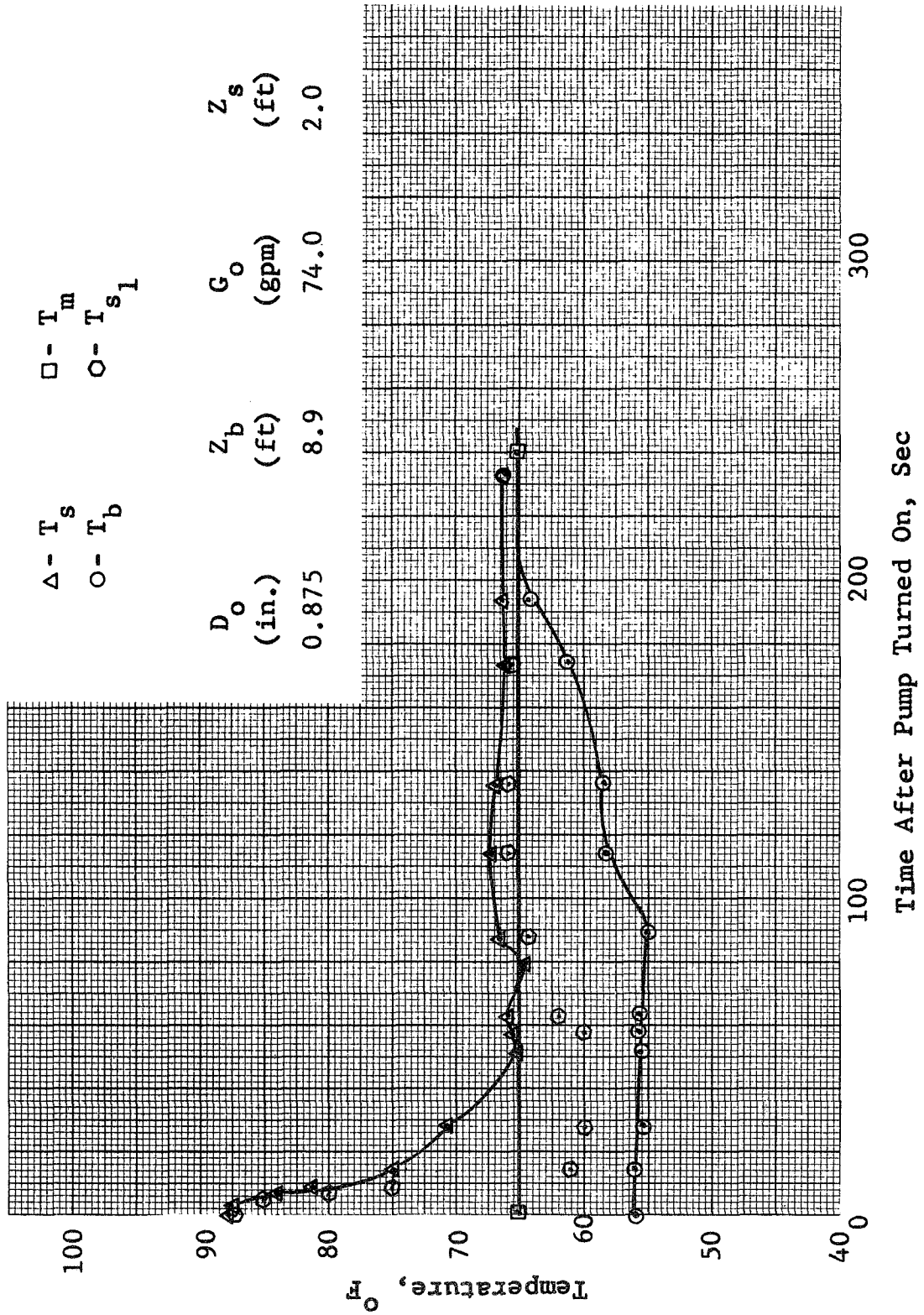


Figure 139 Transient Temperature Destratification: Run 36

**GENERAL DYNAMICS**  
Fort Worth Division

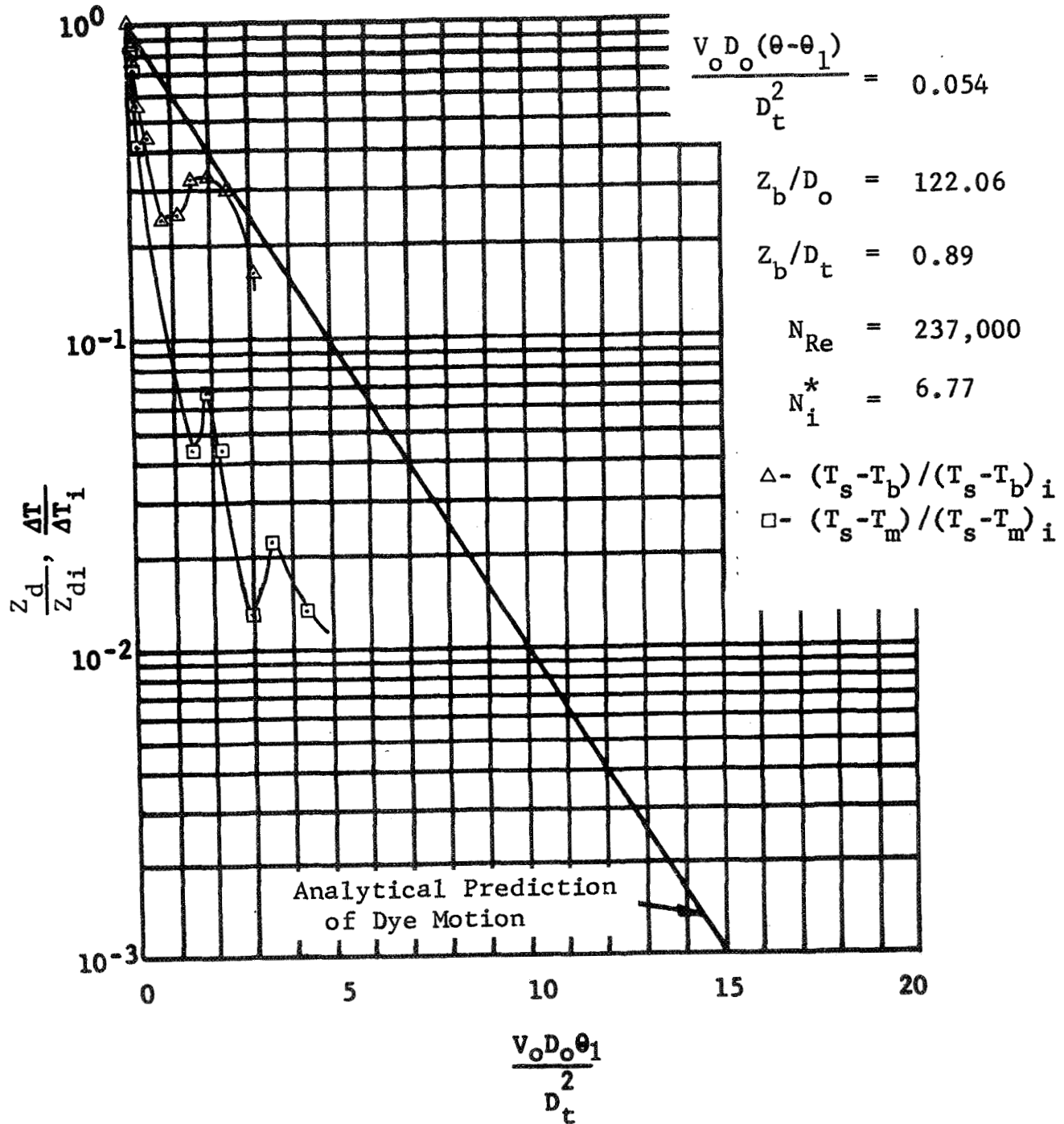


Figure 140 Fraction of Initial Temperature Difference After Surface Temperature Starts to Drop: Pump Starts at  $\theta = 0.0$  sec; Average Surface Temperature Drop Starts at  $\theta_1 = 0.0$  sec; Run 36

**GENERAL DYNAMICS**  
Fort Worth Division

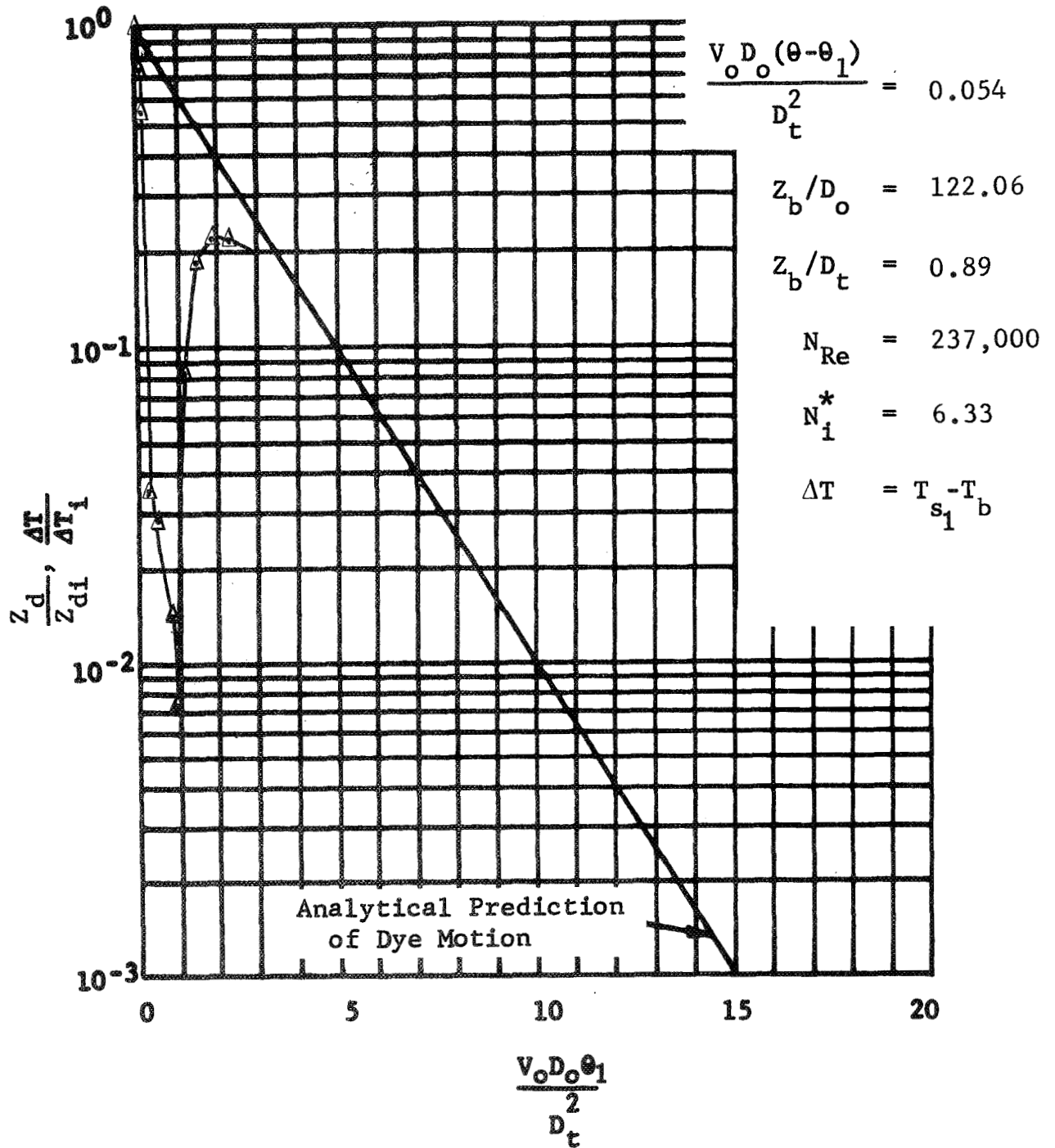


Figure 141 Fraction of Initial Temperature Difference After Surface Temperature Starts to Drop: Pump Starts at  $\theta = 0.0$  sec; Centerline Surface Temperature Drop Starts at  $\theta_1 = 0.0$  sec; Run 36

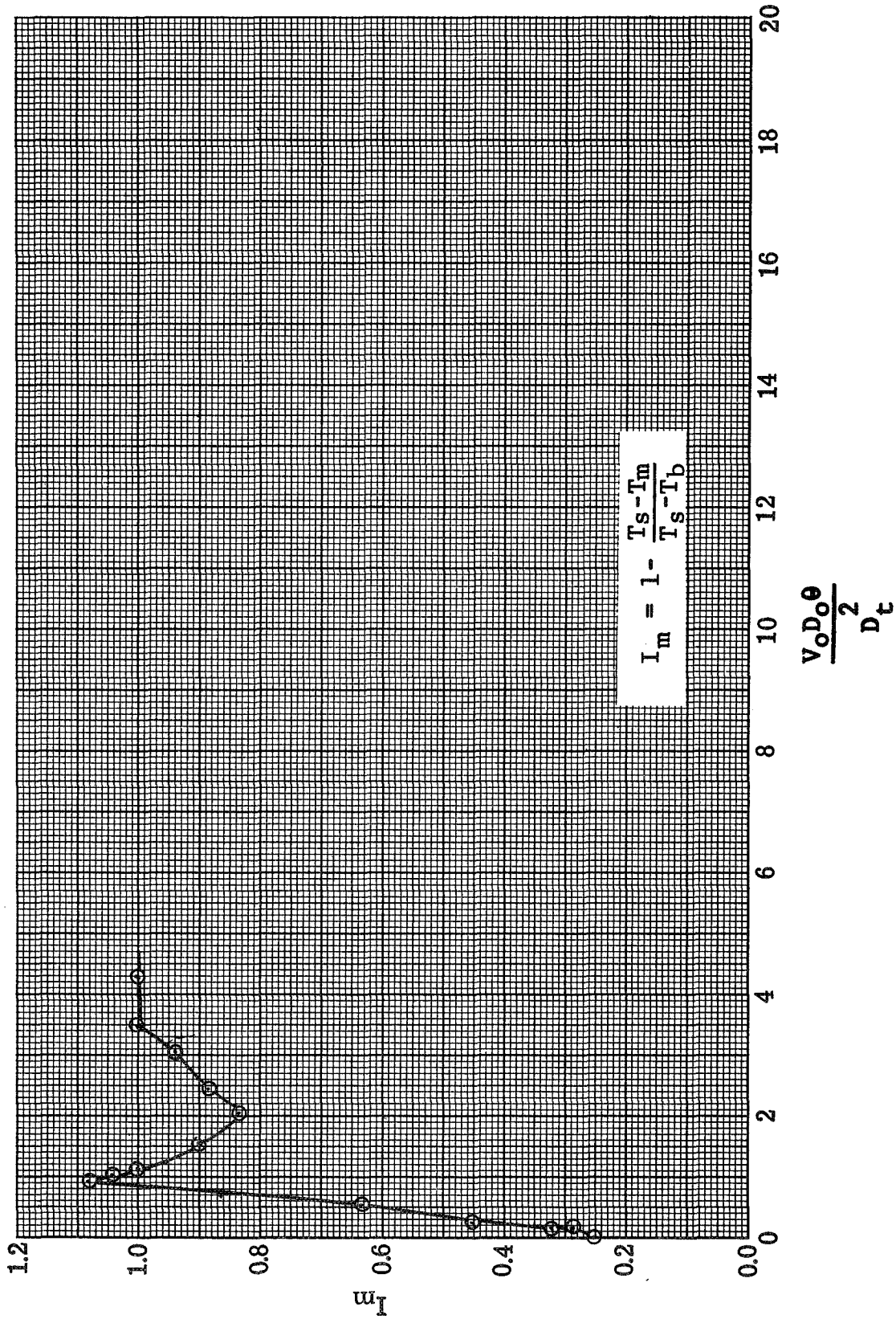


Figure 142 Transient Energy Integral: Run 36

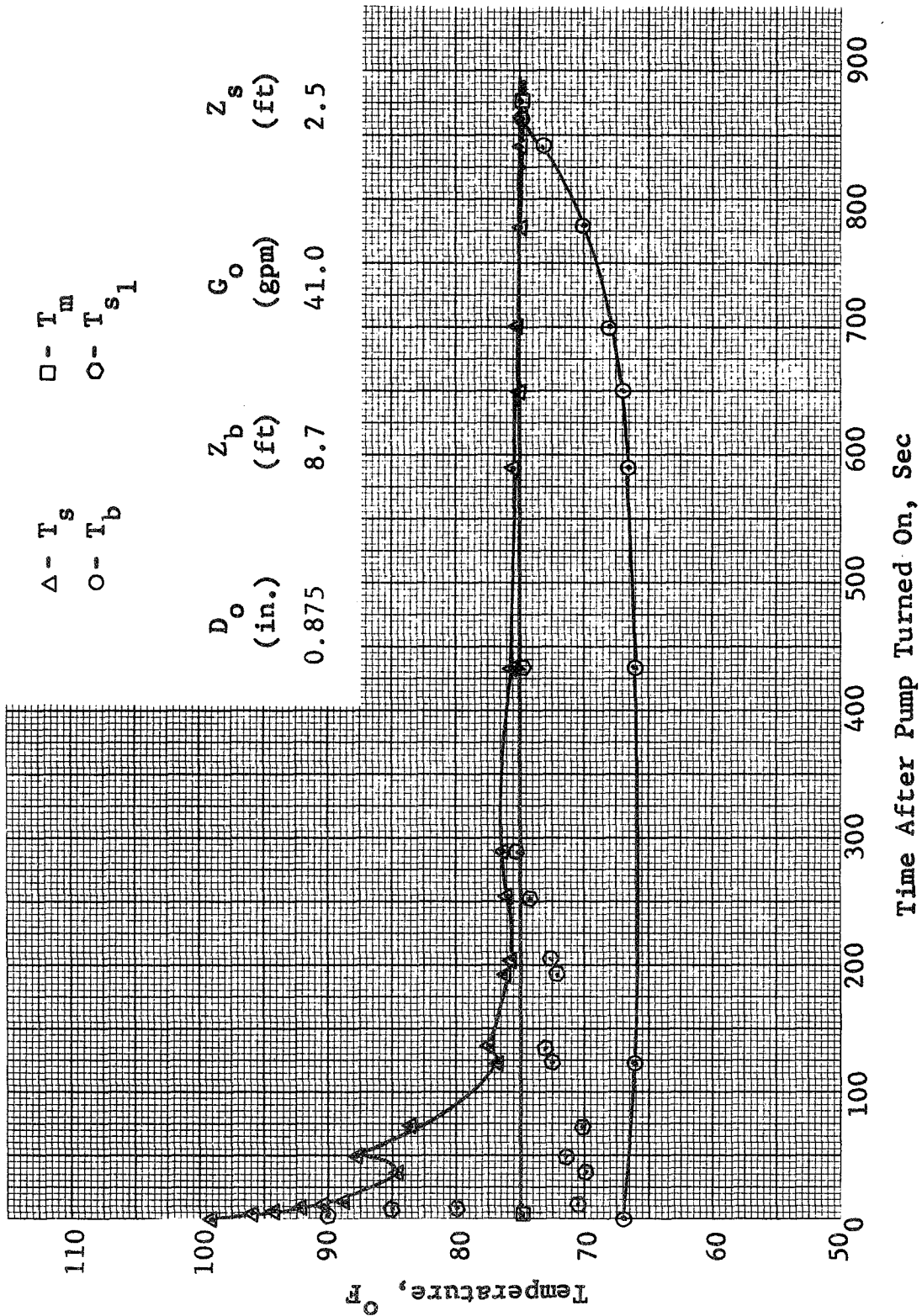


Figure 143 Transient Temperature Destratification: Run 37



**GENERAL DYNAMICS**  
Fort Worth Division

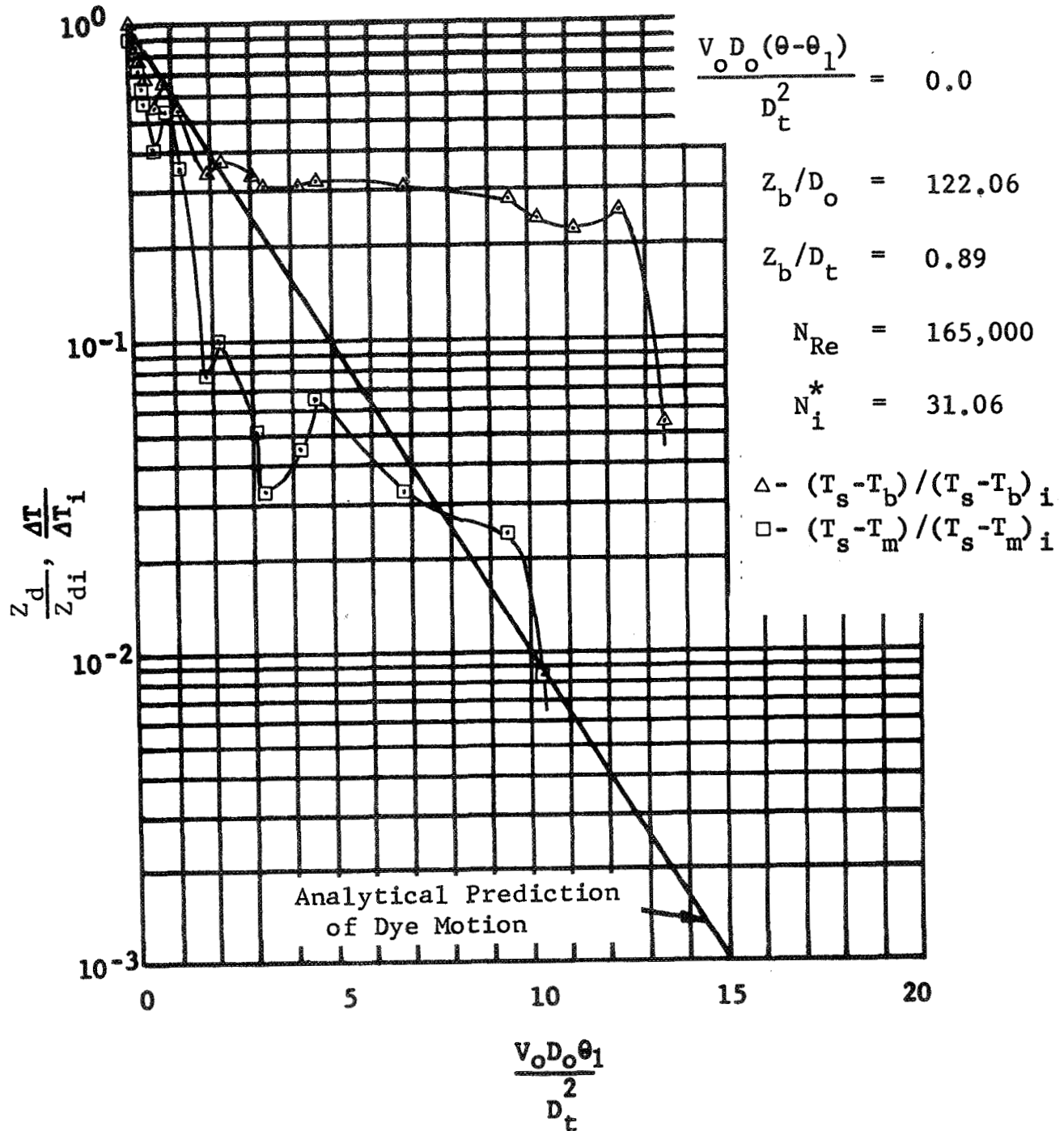


Figure 144 Fraction of Initial Temperature Difference After Surface Temperature Starts to Drop: Pump Starts at  $\theta = 0.0$  sec; Average Surface Temperature Drop Starts at  $\theta_1 = 0.0$  sec; Run 37

**GENERAL DYNAMICS**  
Fort Worth Division

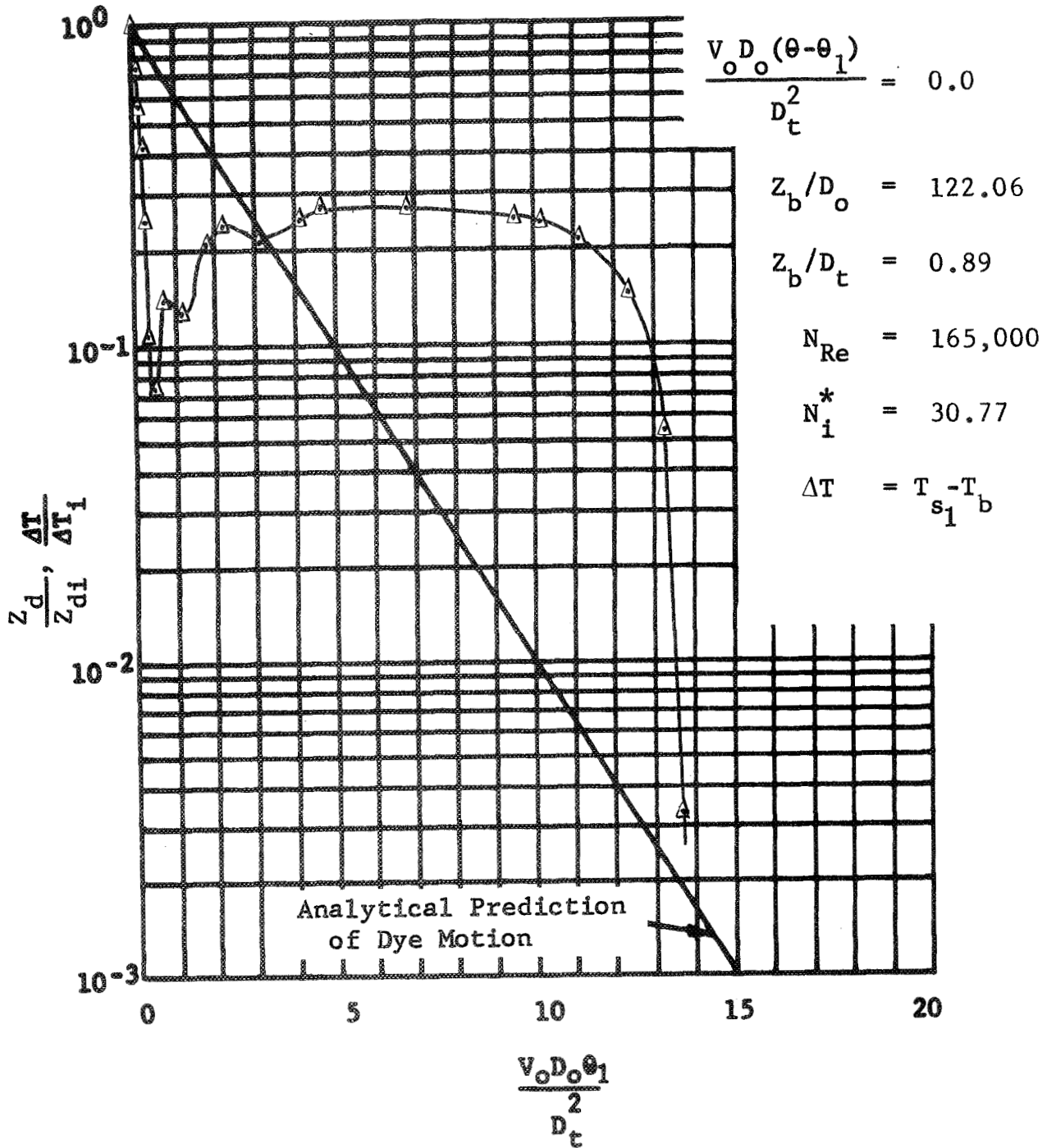


Figure 145 Fraction of Initial Temperature Difference After Surface Temperature Starts to Drop: Pump Starts at  $\theta = 0.0$  sec; Centerline Surface Temperature Drop Starts at  $\theta_1 = 0.0$  sec; Run 37

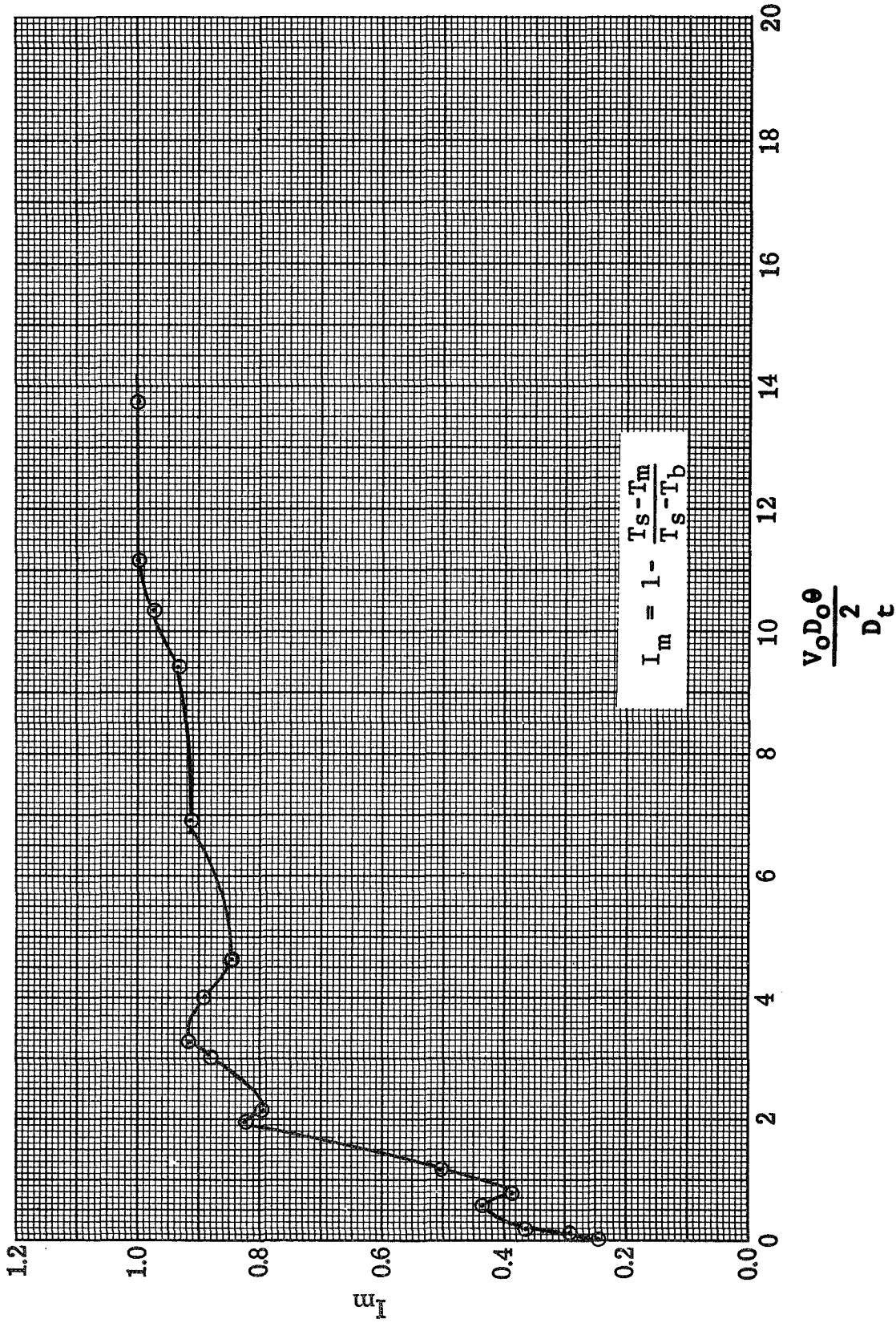


Figure 146 Transient Energy Integral: Run 37

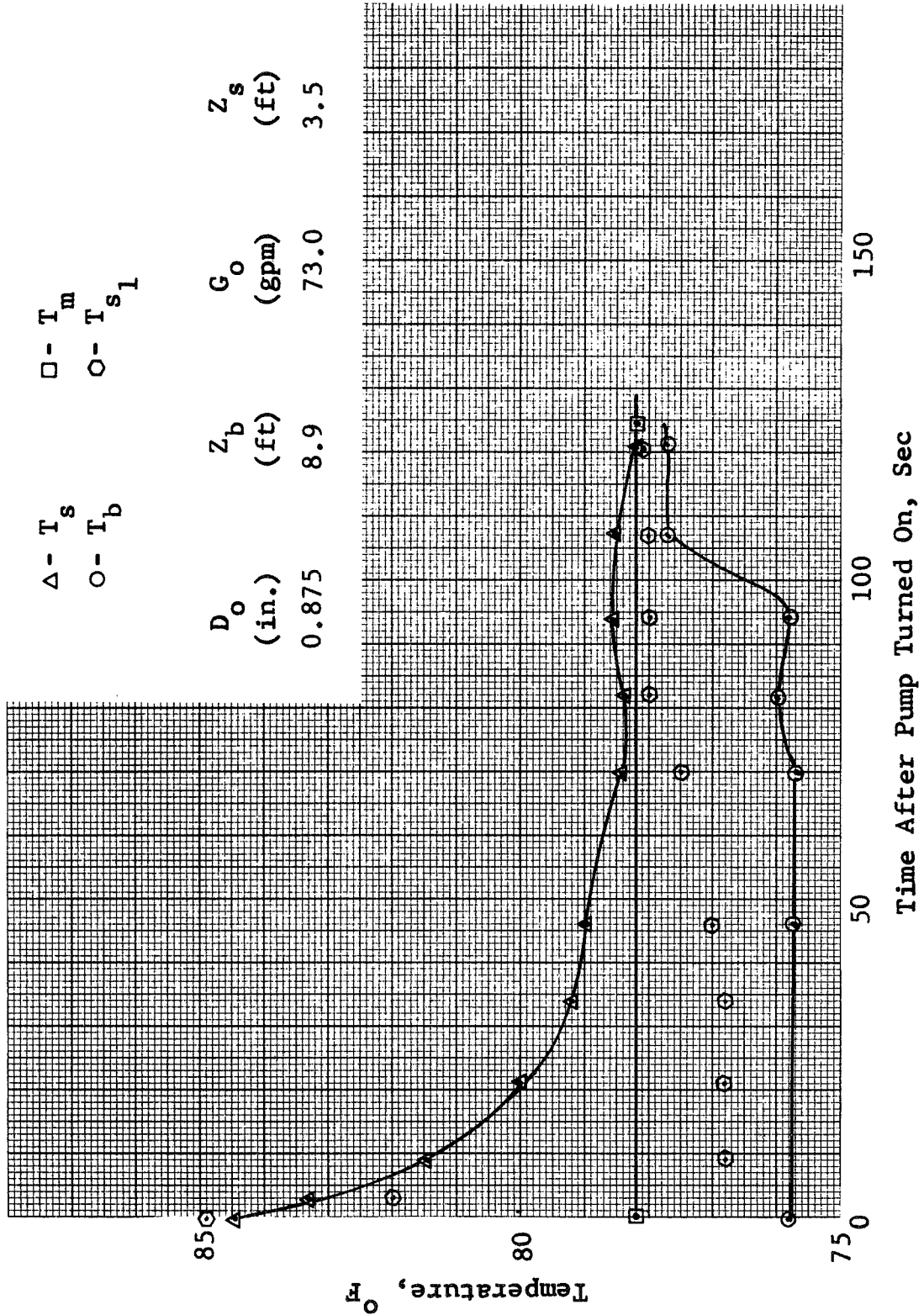


Figure 147 Transient Temperature Destratification: Run 38

**GENERAL DYNAMICS**  
Fort Worth Division

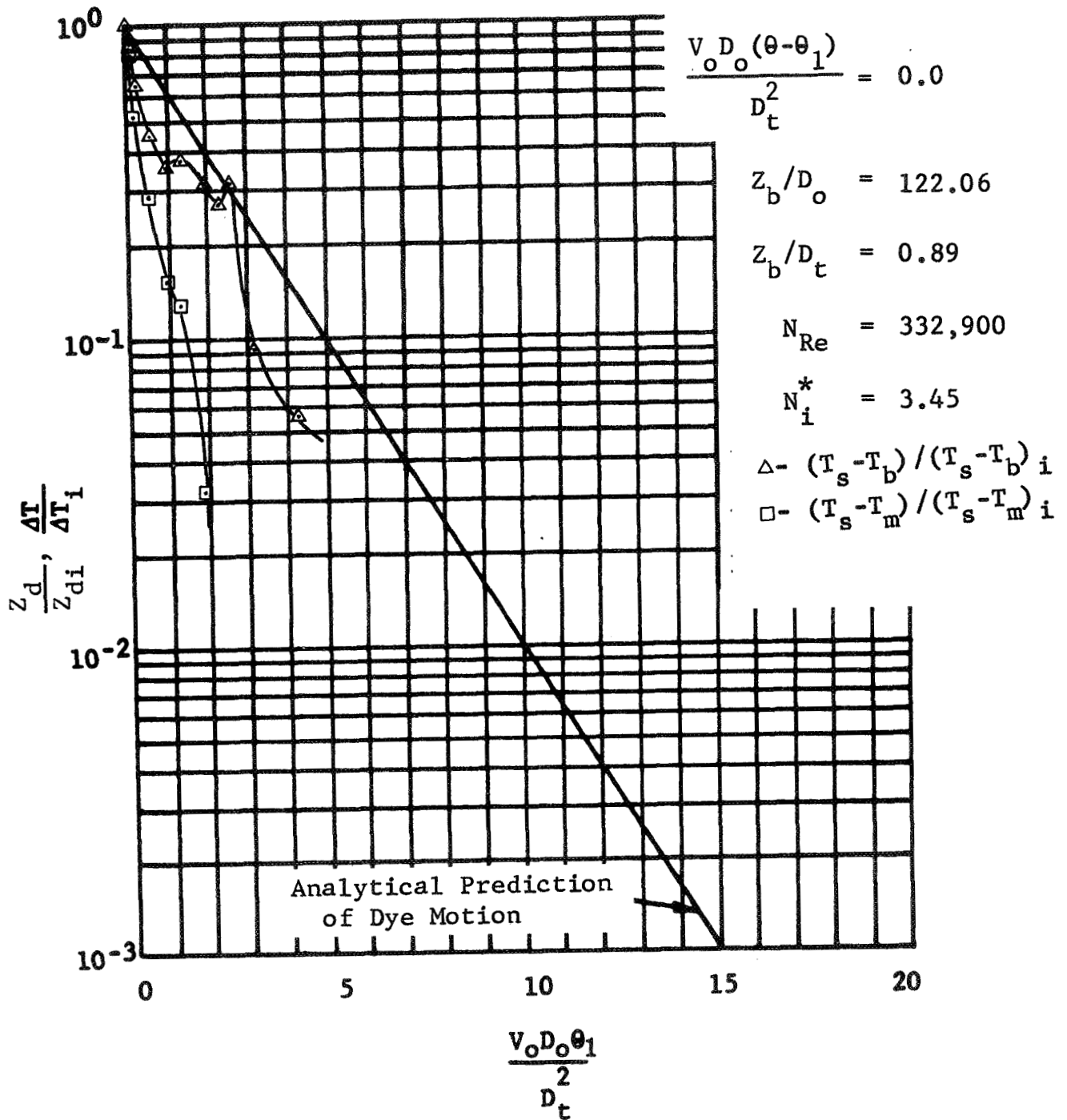


Figure 148 Fraction of Initial Temperature Difference After Surface Temperature Starts to Drop; Pump Starts at  $\theta = 0.0$  sec; Average Surface Temperature Drop Starts at  $\theta_1 = 0.0$  sec; Run 38

**GENERAL DYNAMICS**  
Fort Worth Division

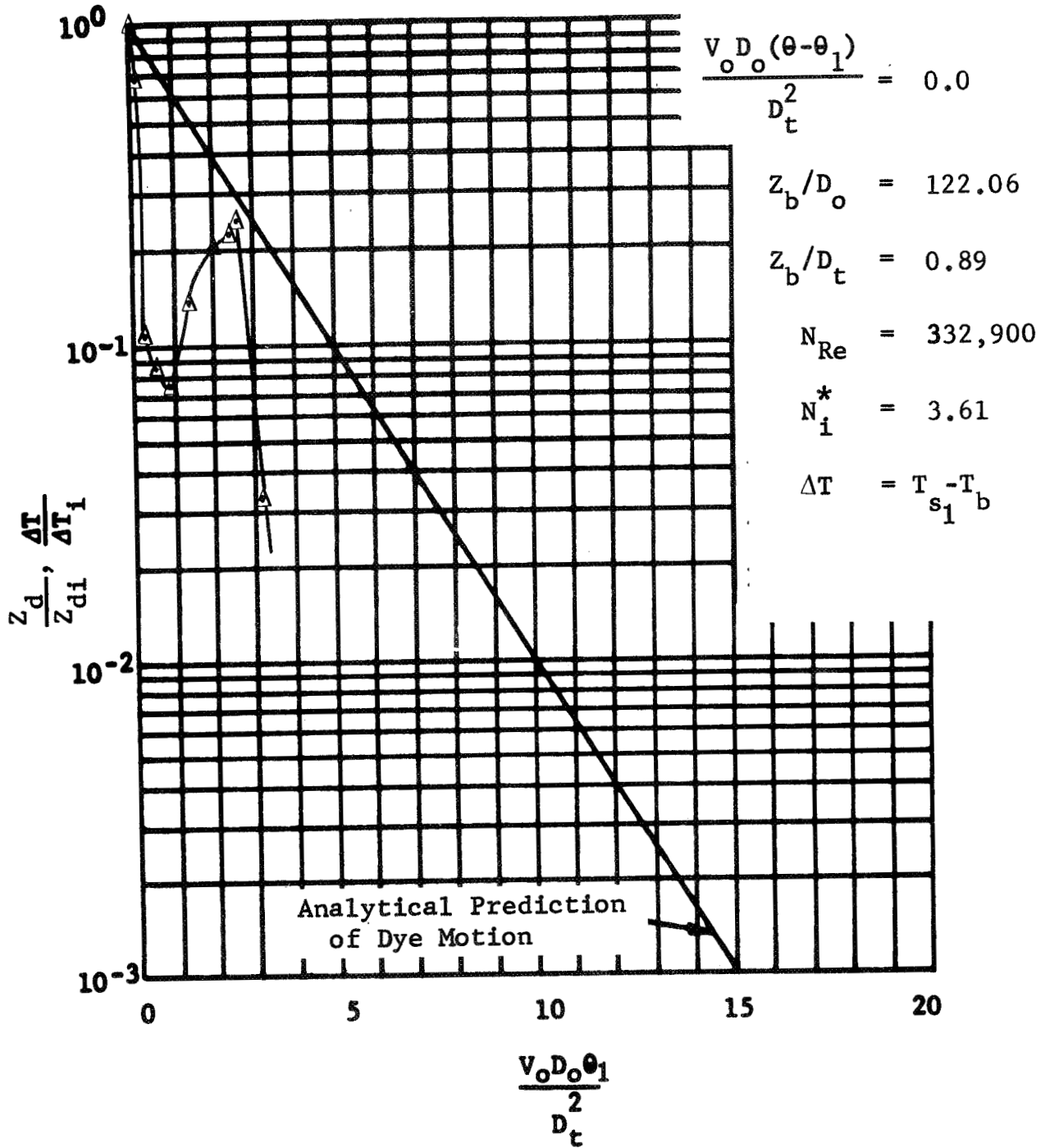


Figure 149 Fraction of Initial Temperature Difference After Surface Temperature Starts to Drop: Pump Starts at  $\theta = 0.0$  sec; Centerline Surface Temperature Drop Starts at  $\theta_1 = 0.0$  sec; Run 38

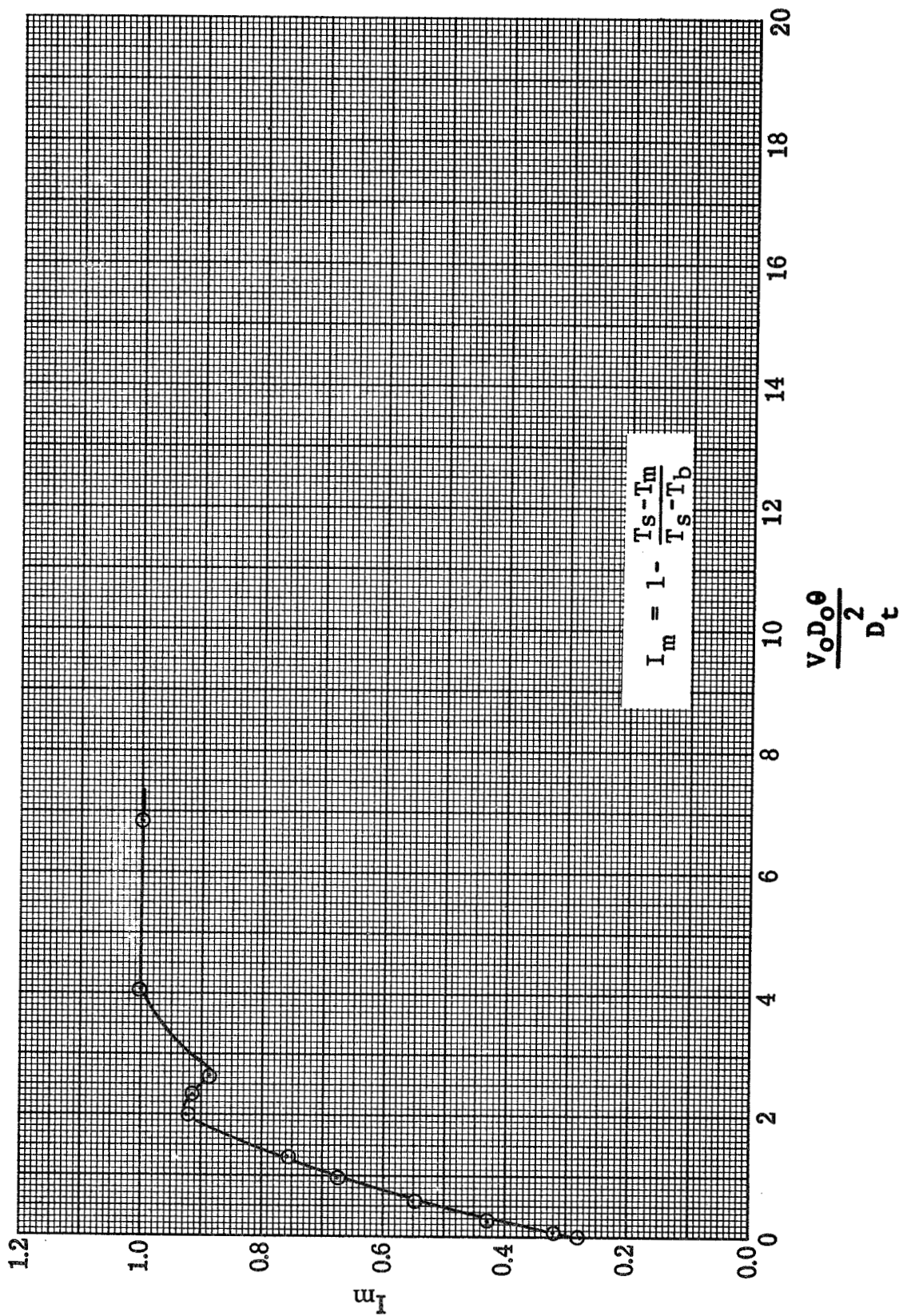


Figure 150 Transient Energy Integral: Run 38

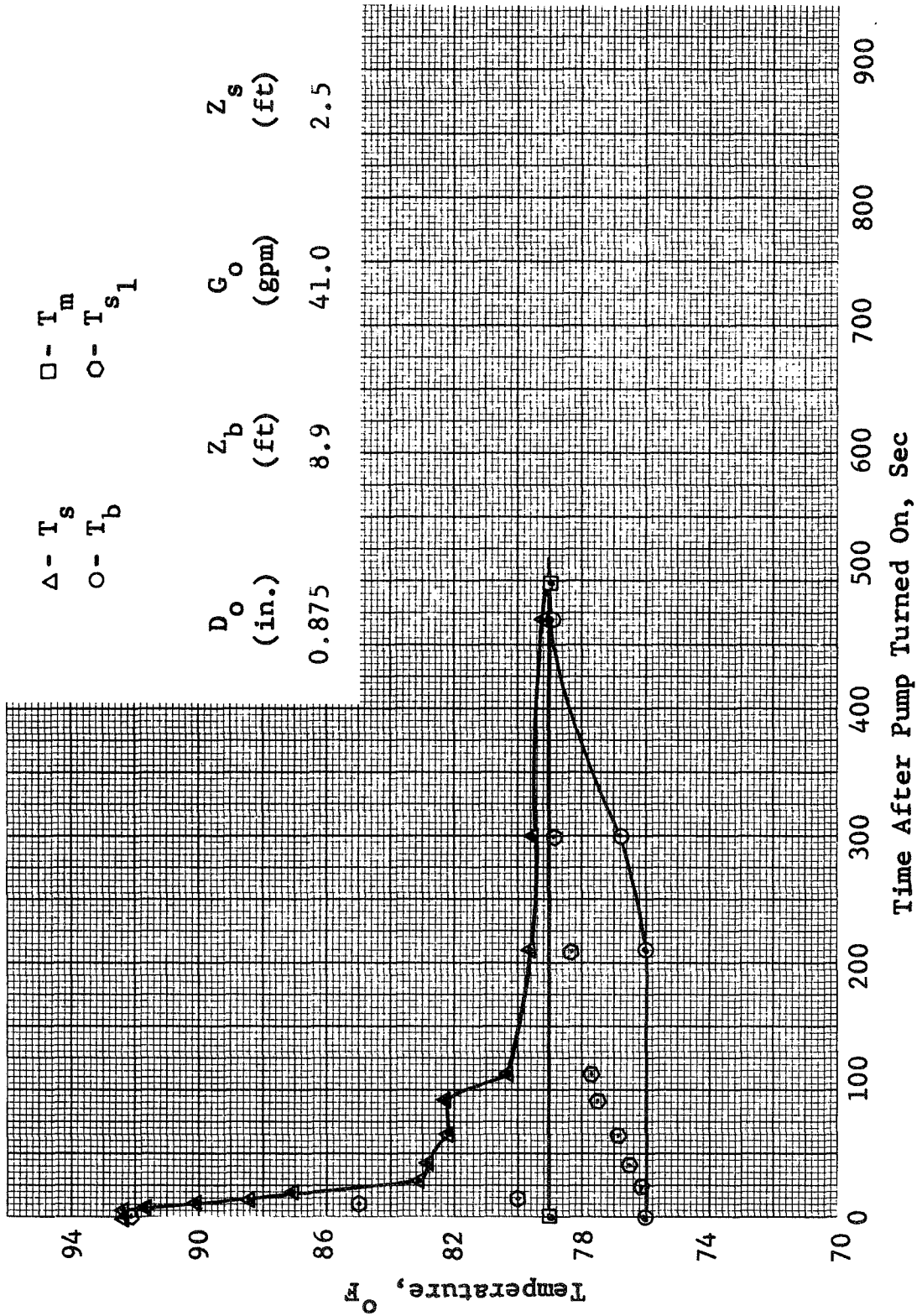


Figure 151 Transient Temperature Destratification: Run 39



**GENERAL DYNAMICS**

Fort Worth Division

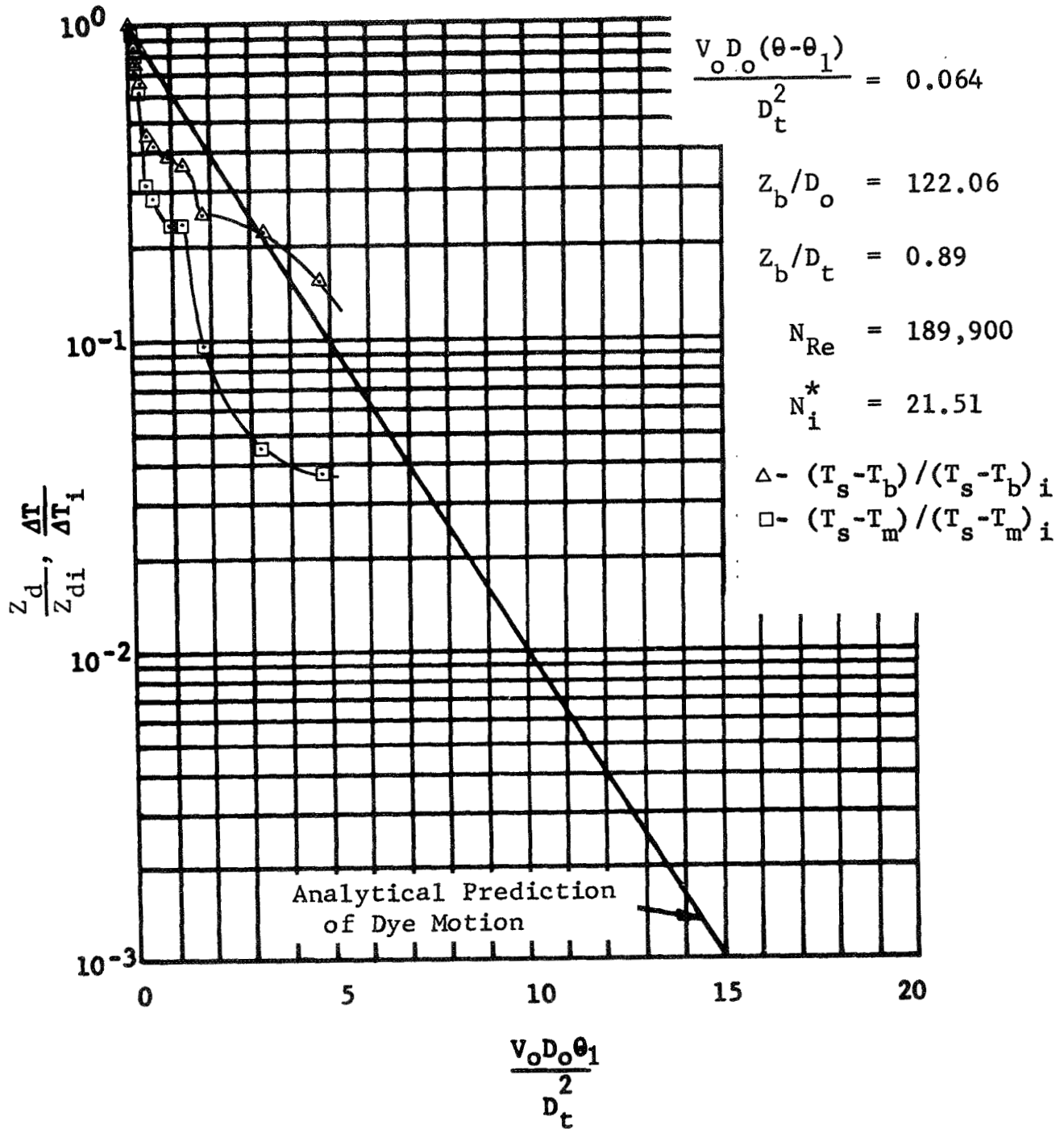


Figure 152 Fraction of Initial Temperature Difference After Surface Temperature Starts to Drop: Pump Starts at  $\theta = 0.0$  sec; Average Surface Temperature Drop Starts at  $\theta_1 = 0.0$  sec; Run 39

**GENERAL DYNAMICS**  
Fort Worth Division

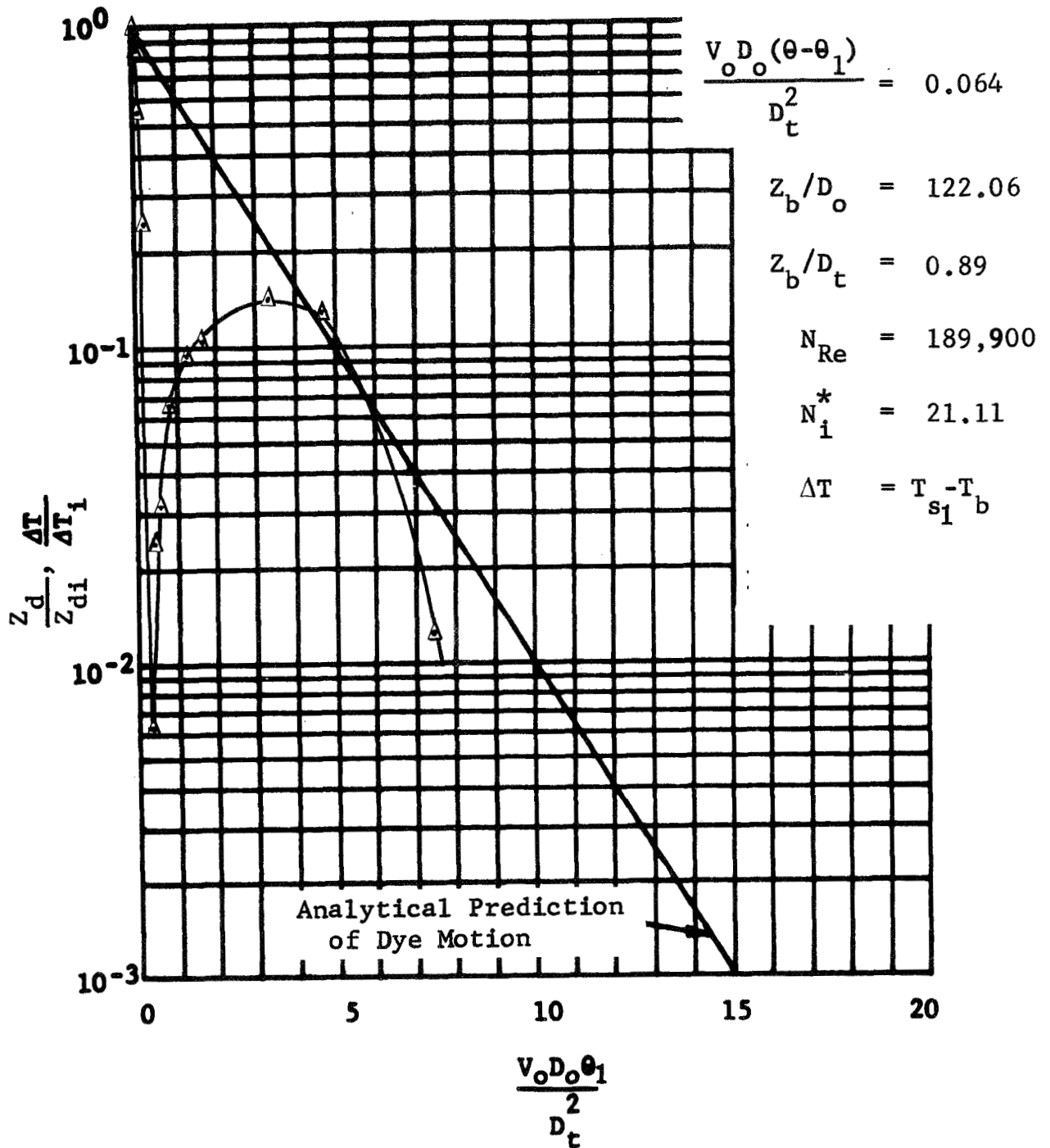
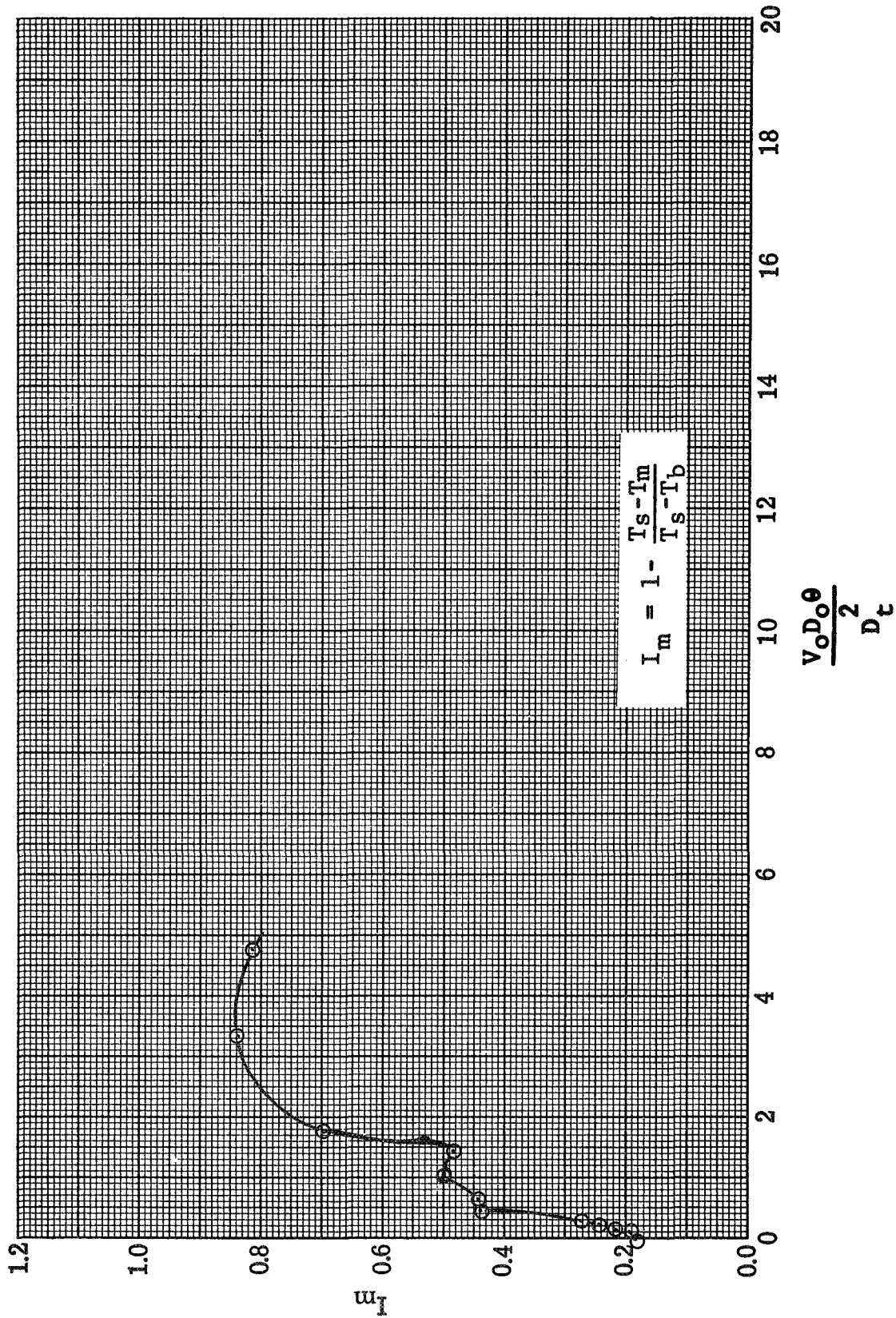


Figure 153 Fraction of Initial Temperature Difference After Surface Temperature Starts to Drop: Pump Starts at  $\theta = 0.0$  sec; Centerline Surface Temperature Drop Starts at  $\theta_1 = 0.0$  sec; Run 39



**Figure 154** Transient Energy Integral: Run 39

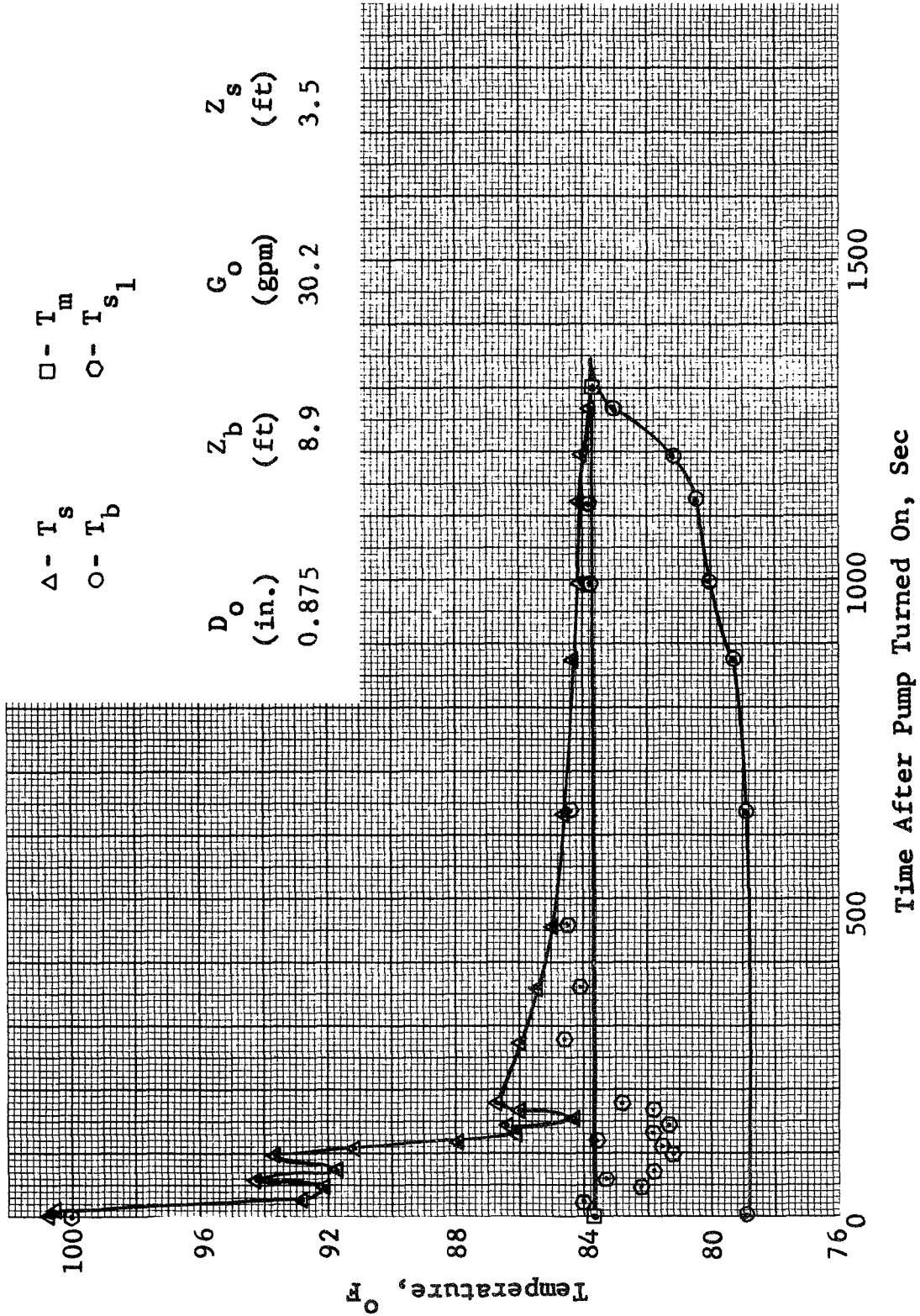


Figure 155 Transient Temperature Destratification: Run 40

**GENERAL DYNAMICS**  
Fort Worth Division

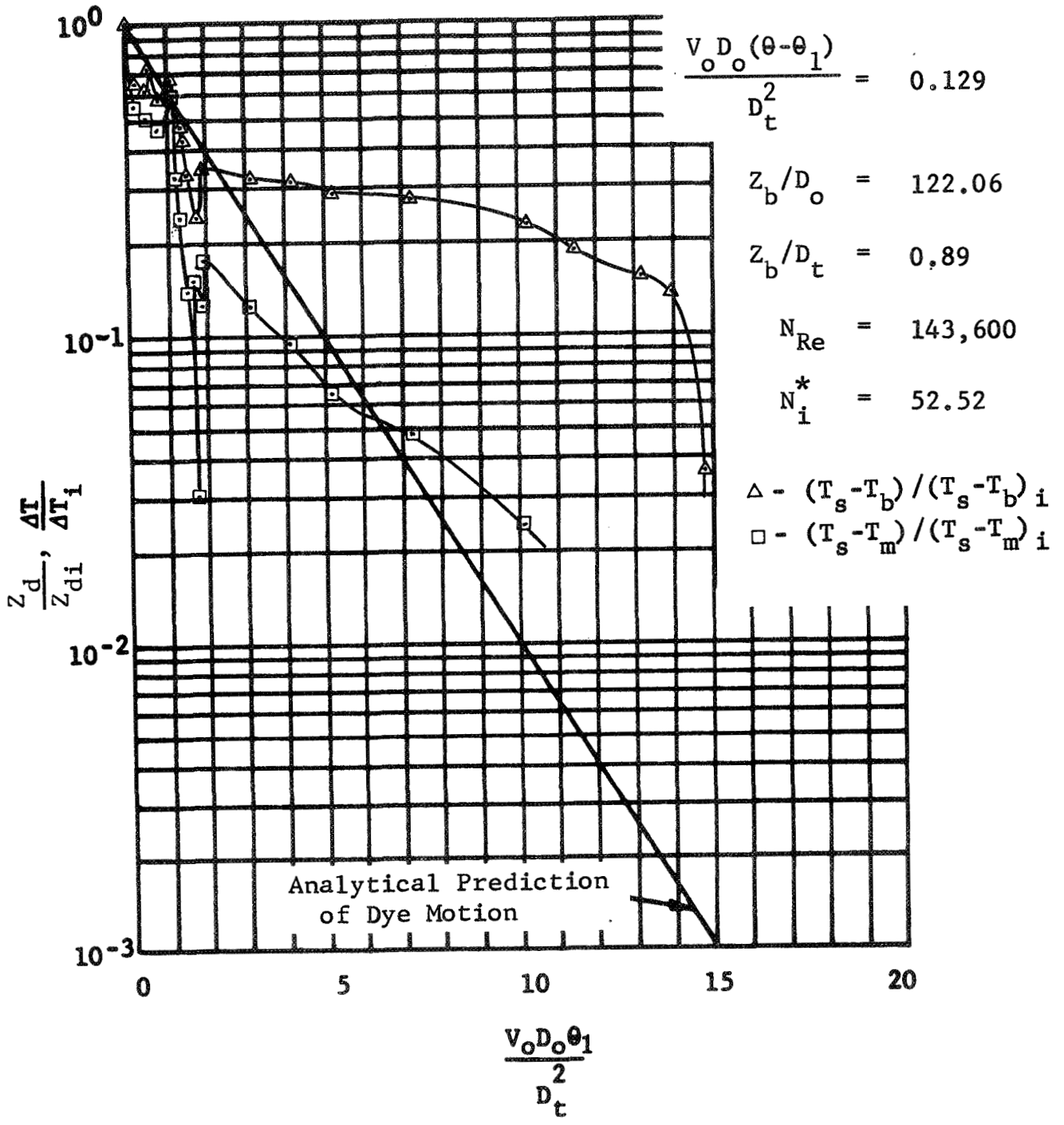


Figure 156 Fraction of Initial Temperature Difference After Surface Temperature Starts to Drop: Pump Starts at  $\theta = 0.0$  sec; Average Surface Temperature Drop Starts at  $\theta_1 = 0.0$  sec; Run 40

**GENERAL DYNAMICS**  
Fort Worth Division

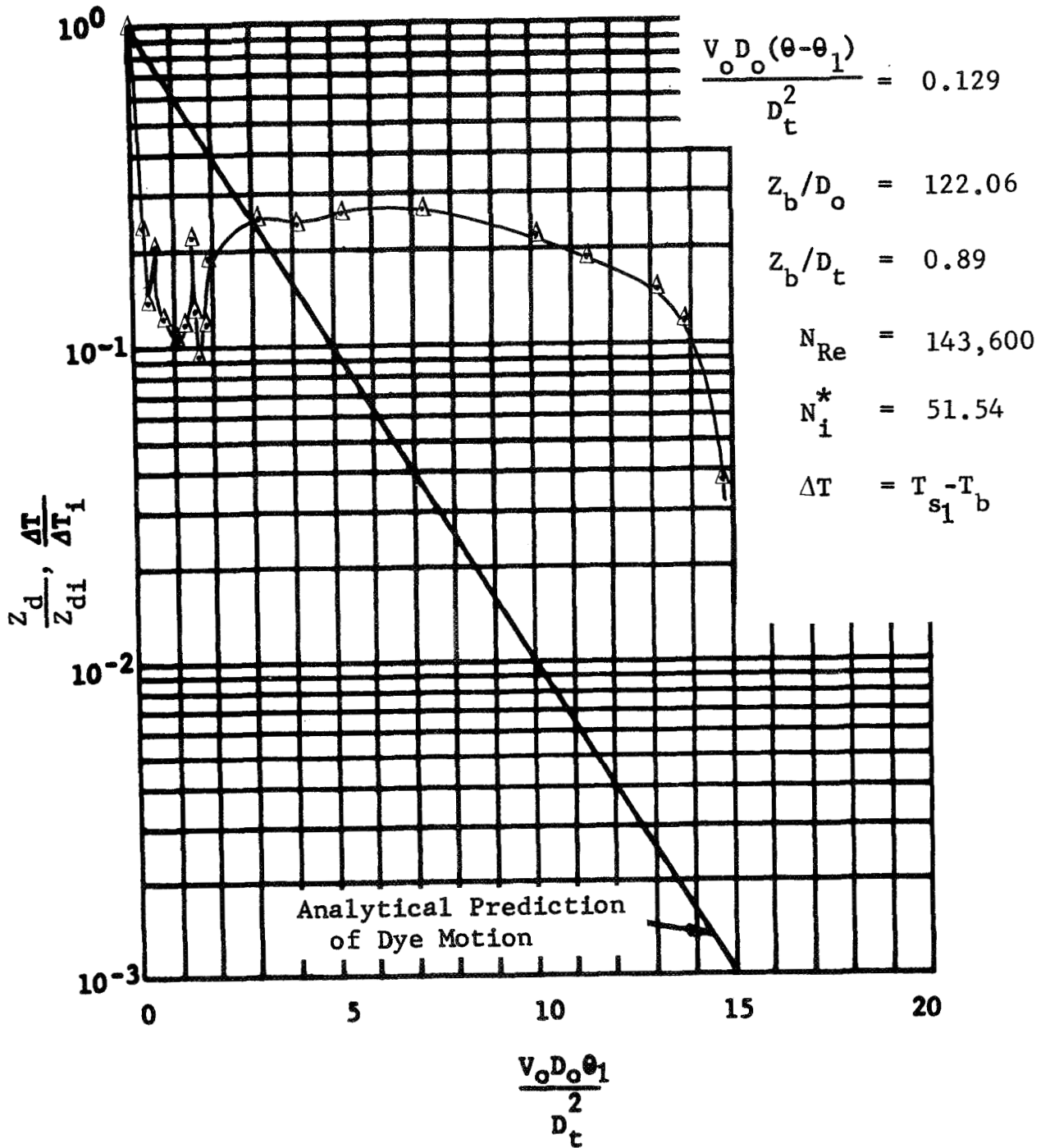
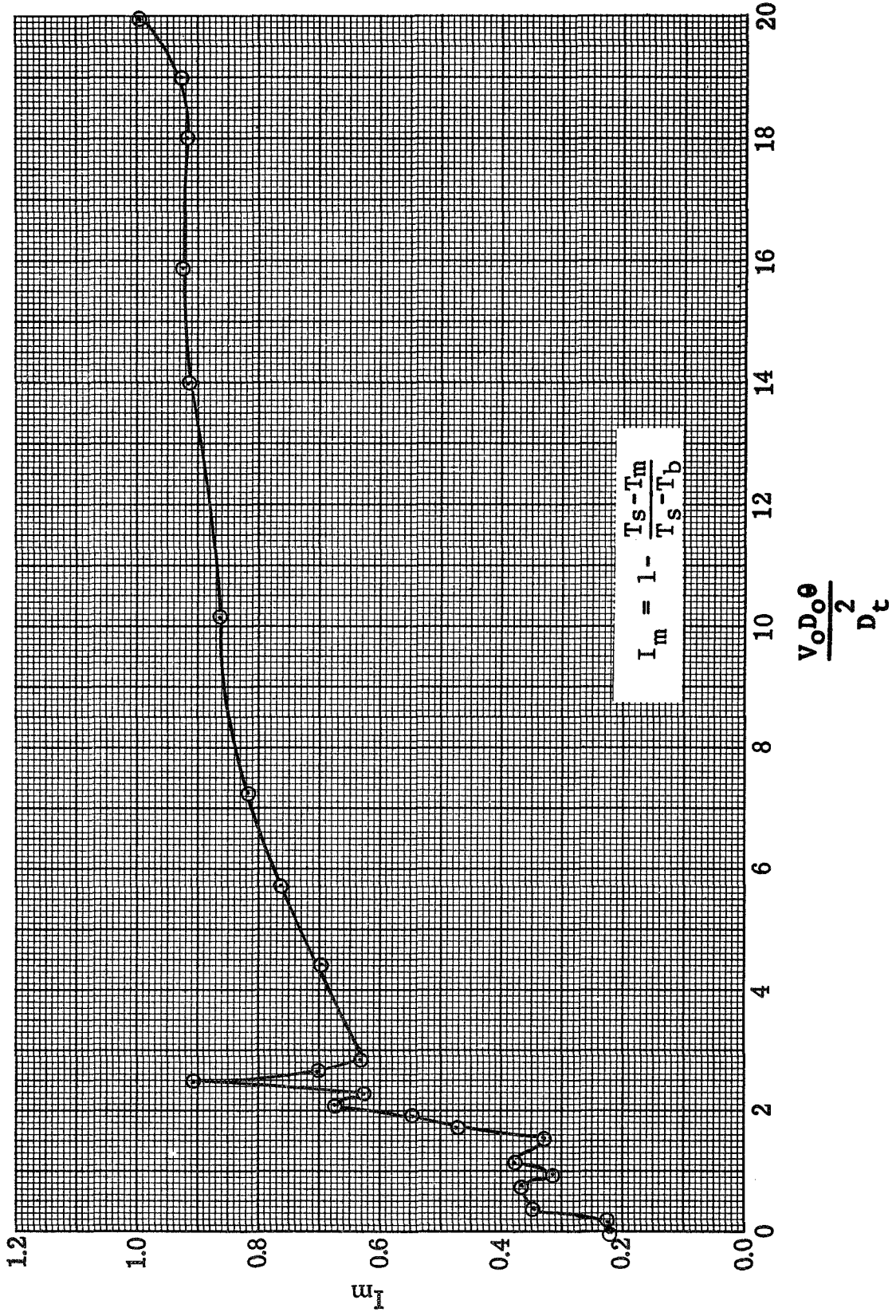


Figure 157 Fraction of Initial Temperature Difference After Surface Temperature Starts to Drop: Pump Starts at  $\theta = 0.0$  sec; Centerline Surface Temperature Drop Starts at  $\theta_1 = 0.0$  sec; Run 40



**Figure 158** Transient Energy Integral: Run 40

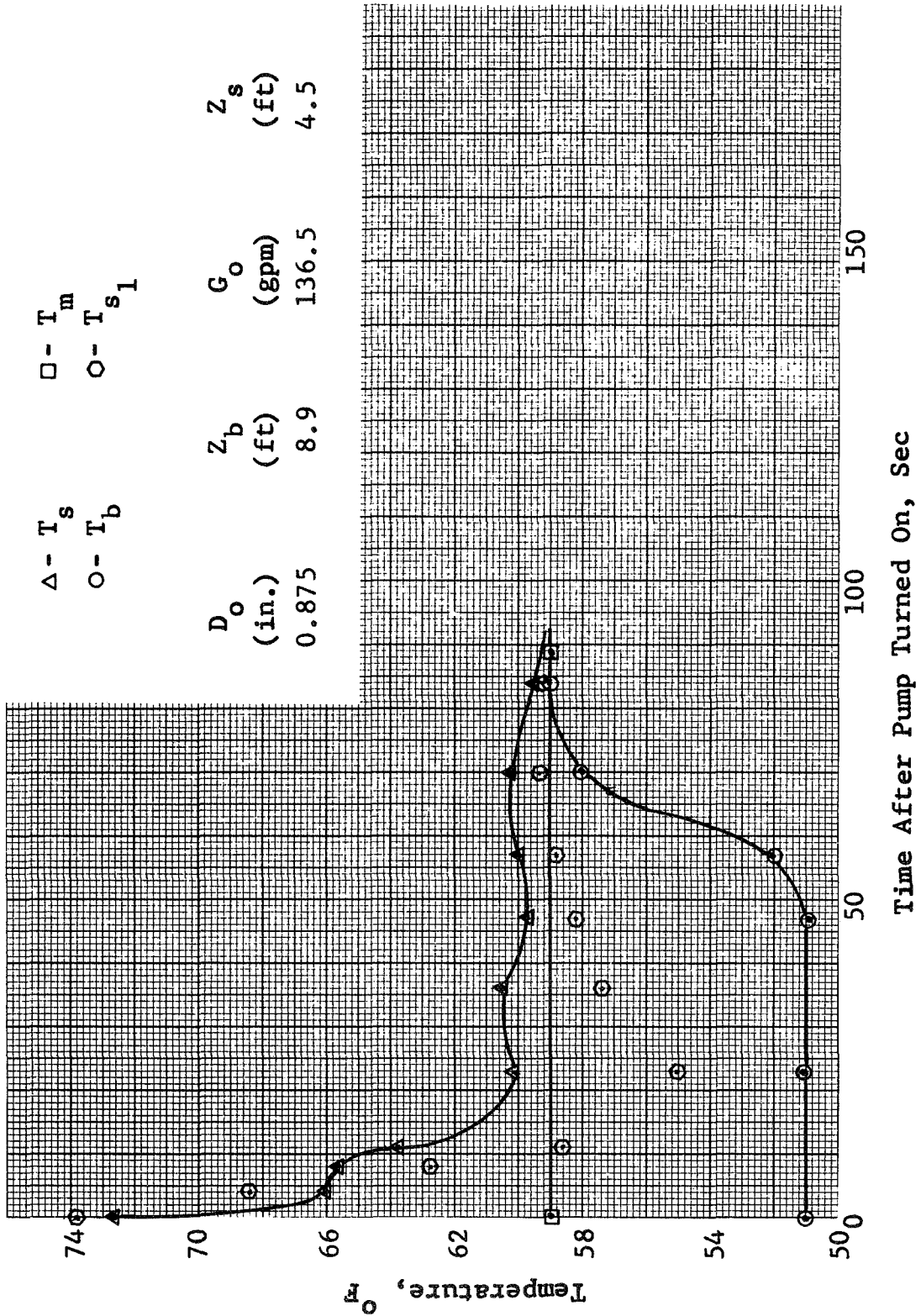


Figure 159 Transient Temperature Destratification: Run 41



**GENERAL DYNAMICS**  
Fort Worth Division

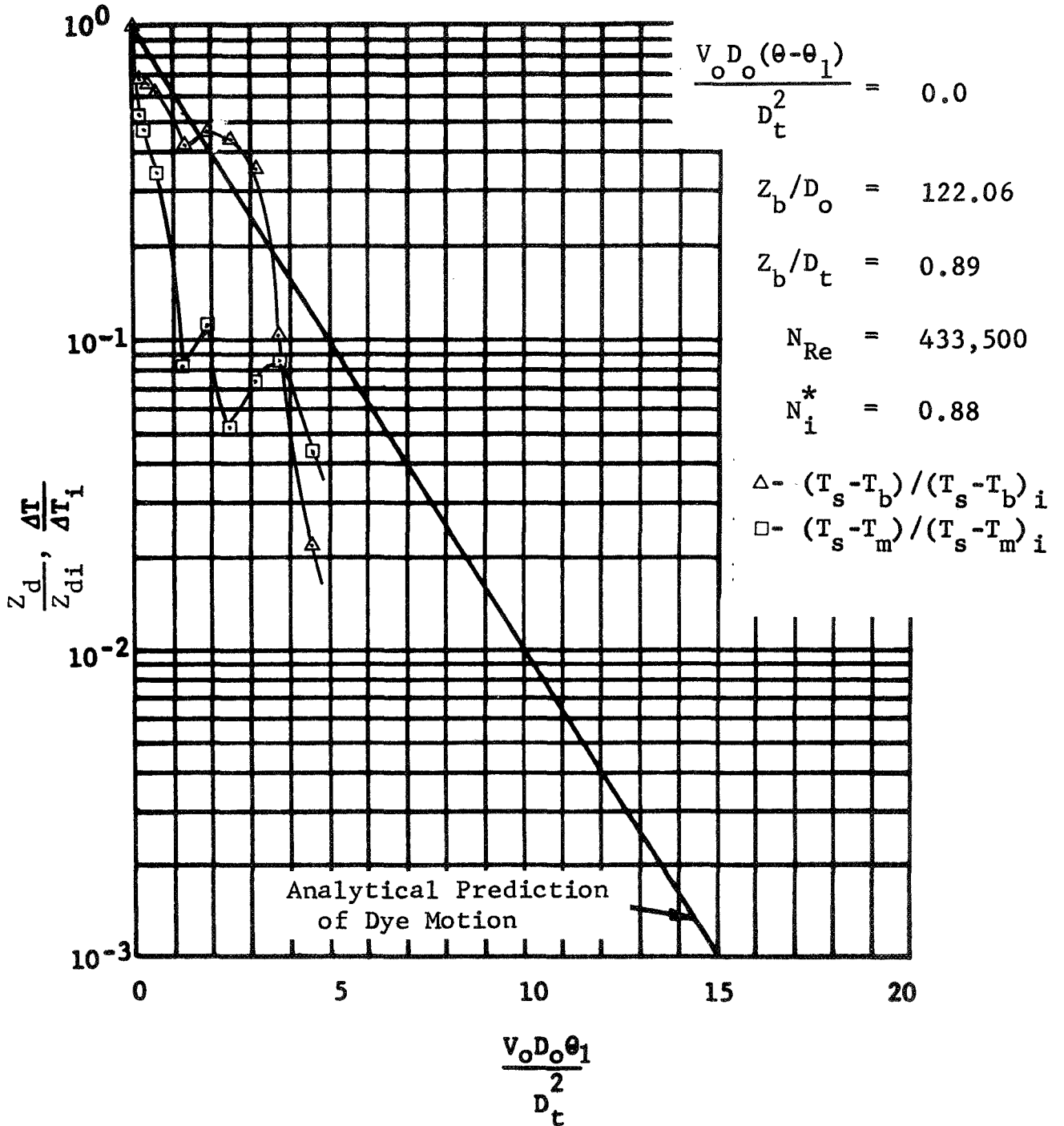


Figure 160 Fraction of Initial Temperature Difference After Surface Temperature Starts to Drop: Pump Starts at  $\theta = 0.0$  sec; Average Surface Temperature Drop Starts at  $\theta_1 = 0.0$  sec; Run 41

**GENERAL DYNAMICS**  
Fort Worth Division

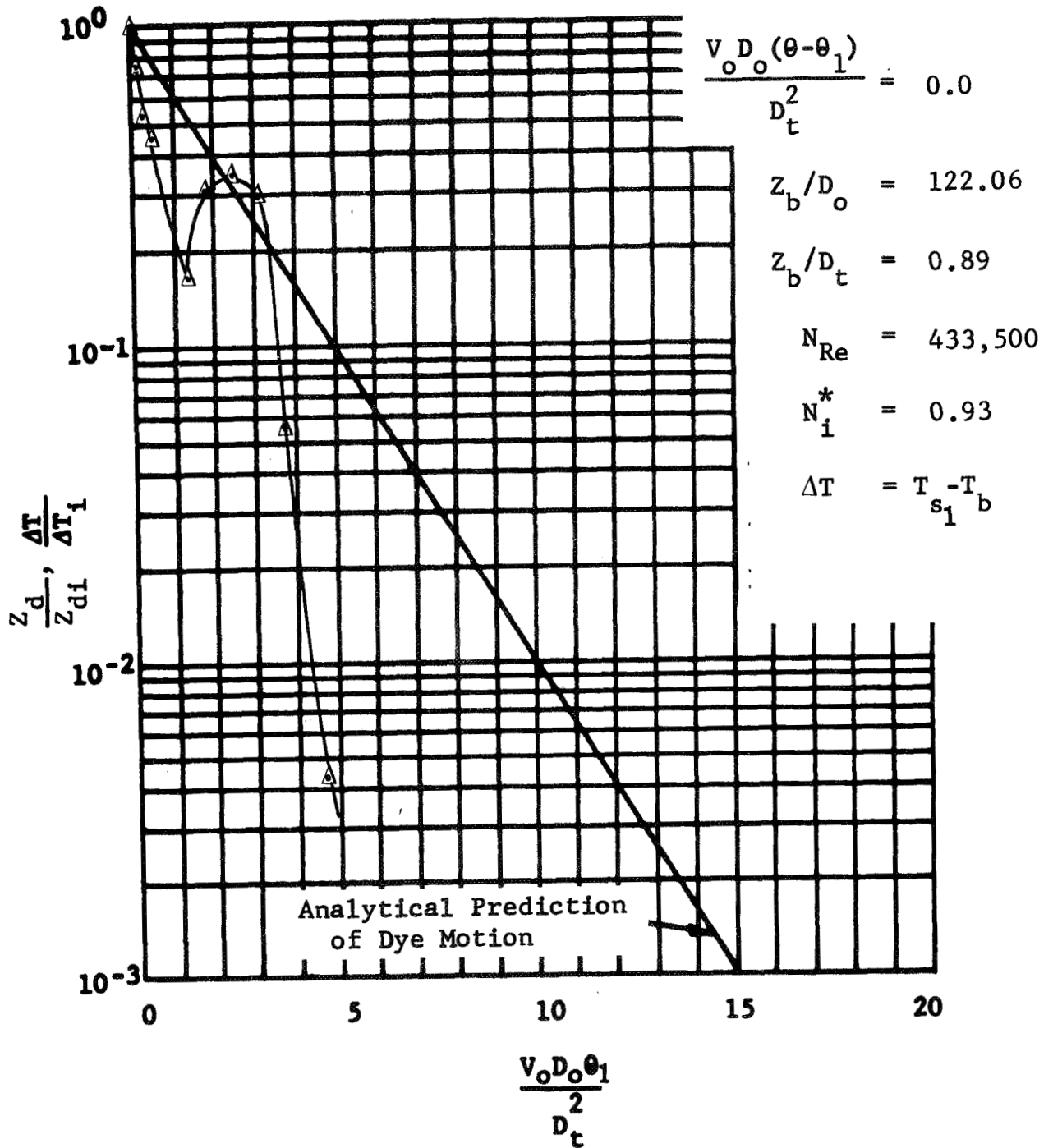


Figure 161 Fraction of Initial Temperature Difference After Surface Temperature Starts to Drop: Pump Starts at  $\theta = 0.0$  sec; Centerline Surface Temperature Drop Starts at  $\theta_1 = 0.0$  sec; Run 41

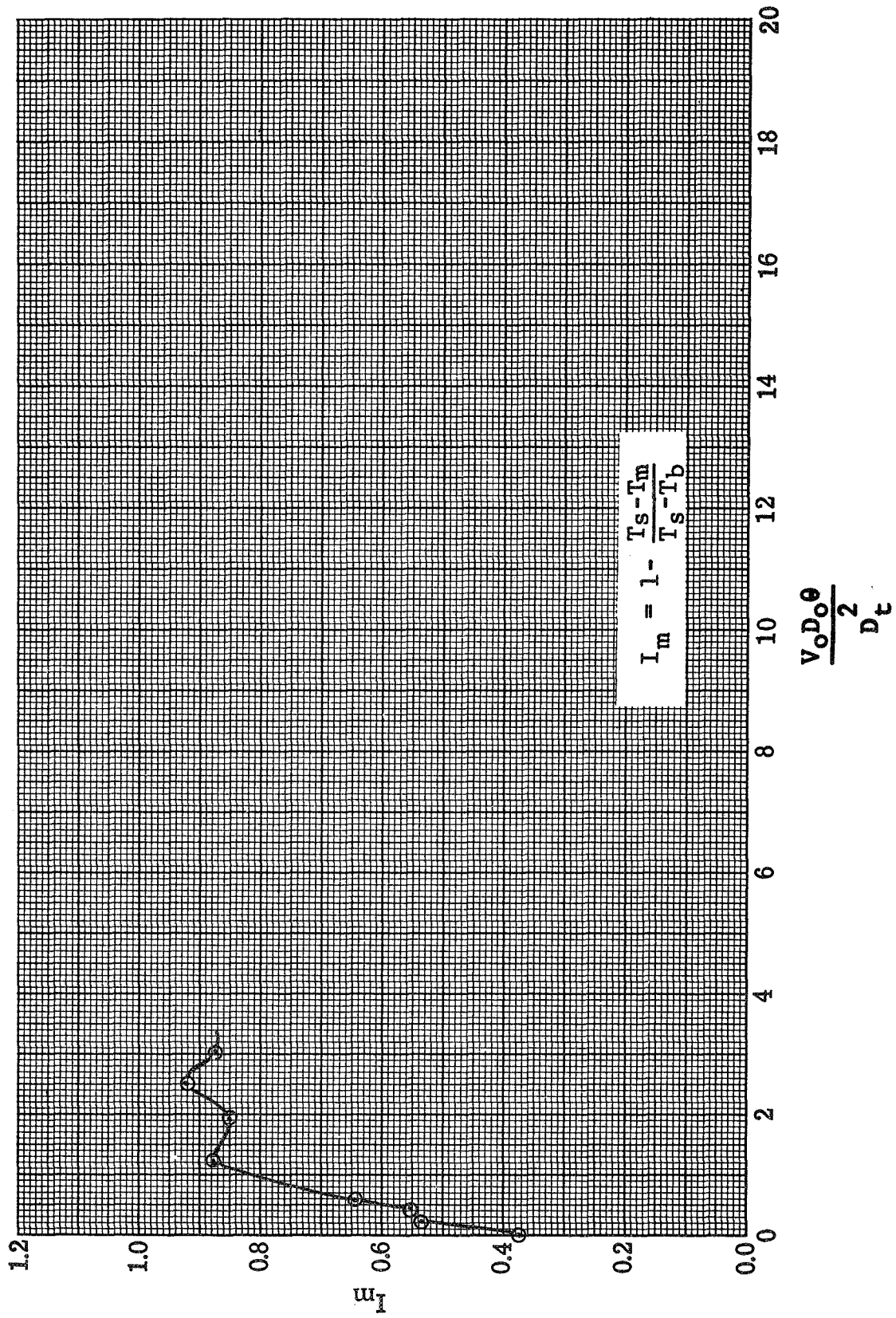
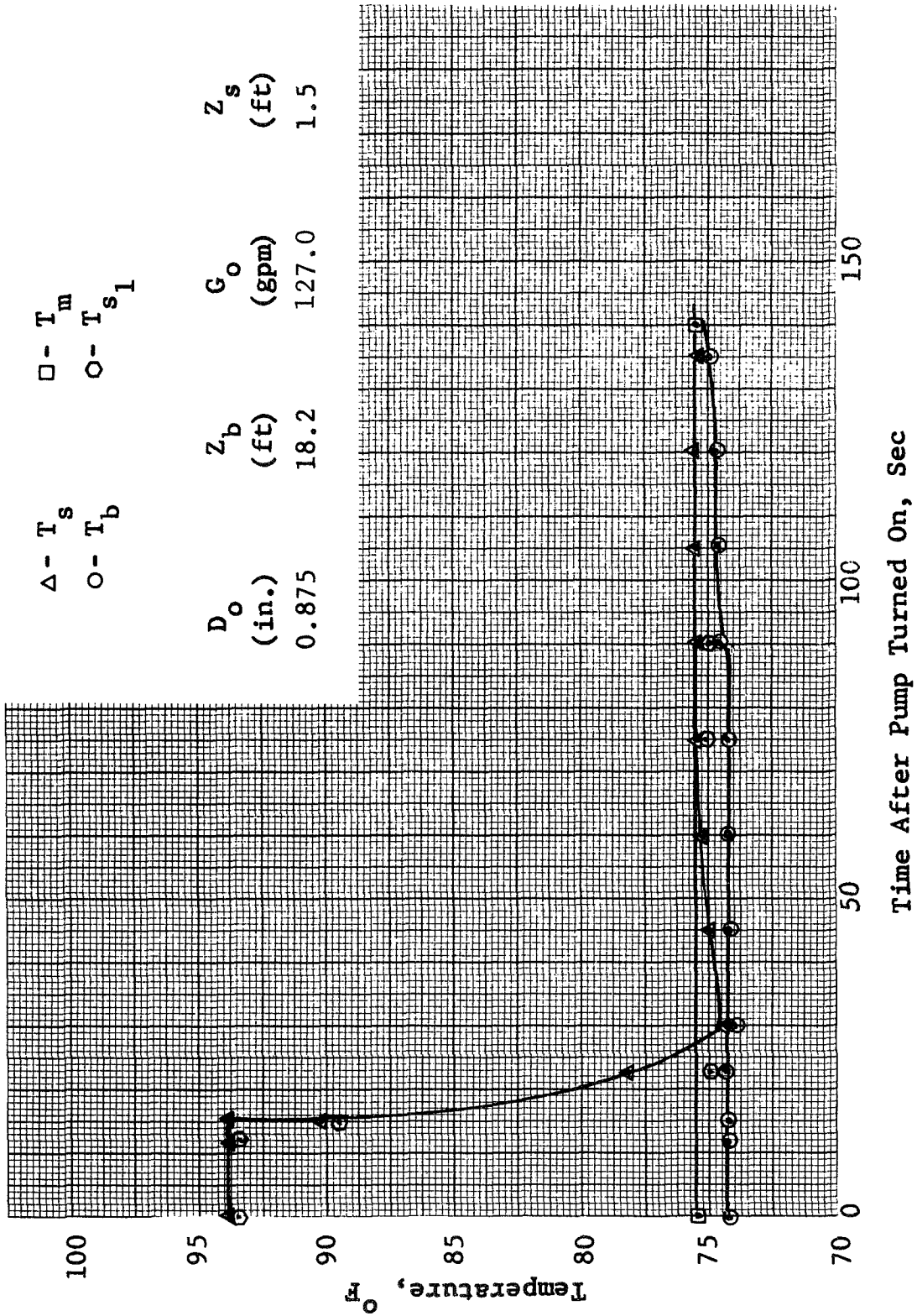


Figure 162 Transient Energy Integral: Run 41



$\Delta$  -  $T_s$   
 $\circ$  -  $T_b$

$\square$  -  $T_m$   
 $\circ$  -  $T_{s1}$

$D_o$  (in.) 0.875  
 $Z_b$  (ft) 18.2  
 $G_o$  (gpm) 127.0  
 $Z_s$  (ft) 1.5

Time After Pump Turned On, Sec

Figure 163 Transient Temperature Destratification: Run 43

**GENERAL DYNAMICS**  
Fort Worth Division

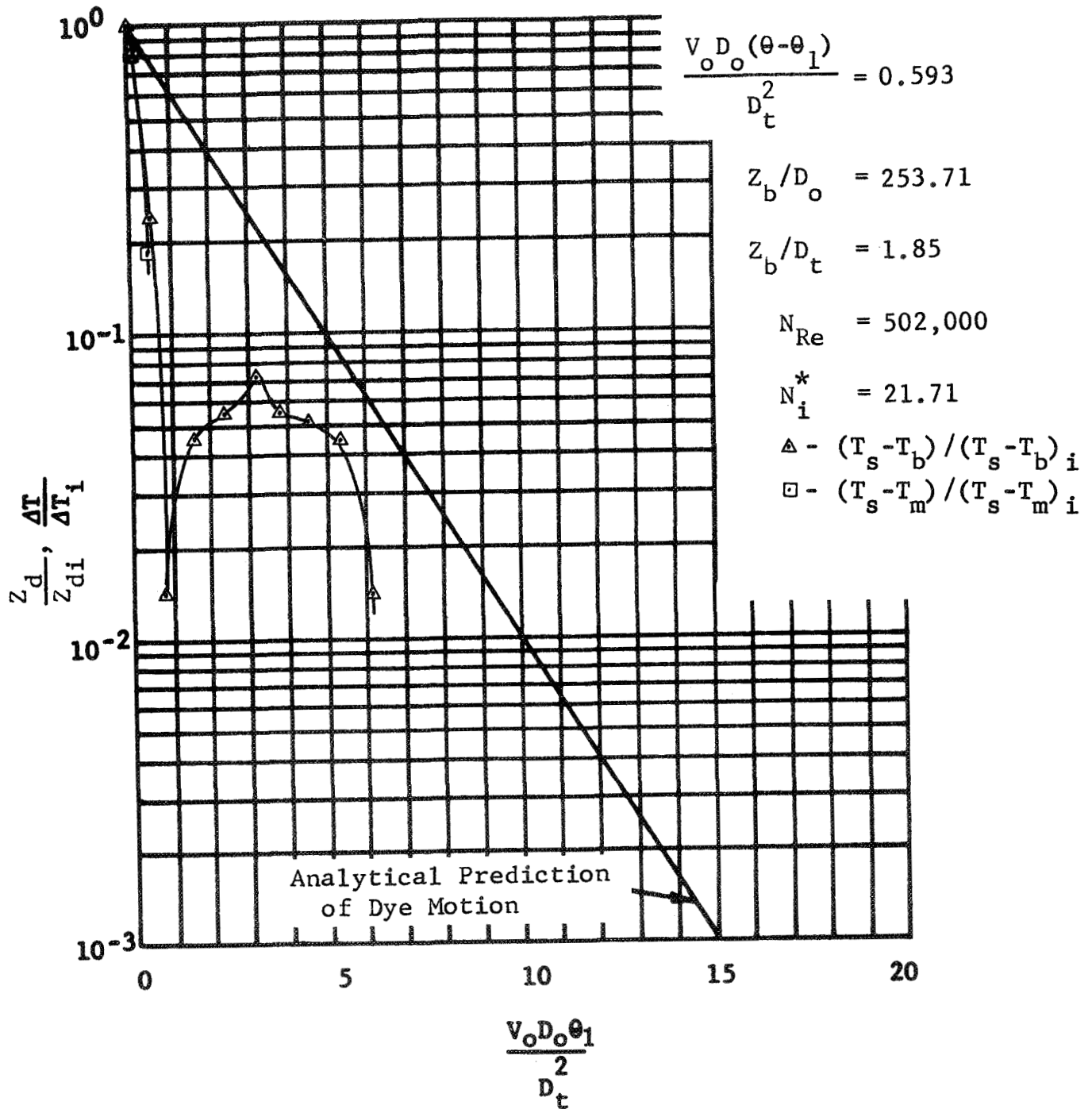


Figure 164 Fraction of Initial Temperature Difference After Surface Temperature Starts to Drop: Pump Starts at  $\theta = 0.0$  sec; Average Surface Temperature Drop Starts at  $\theta_1 = 0.0$  sec; Run 43

**GENERAL DYNAMICS**  
Fort Worth Division

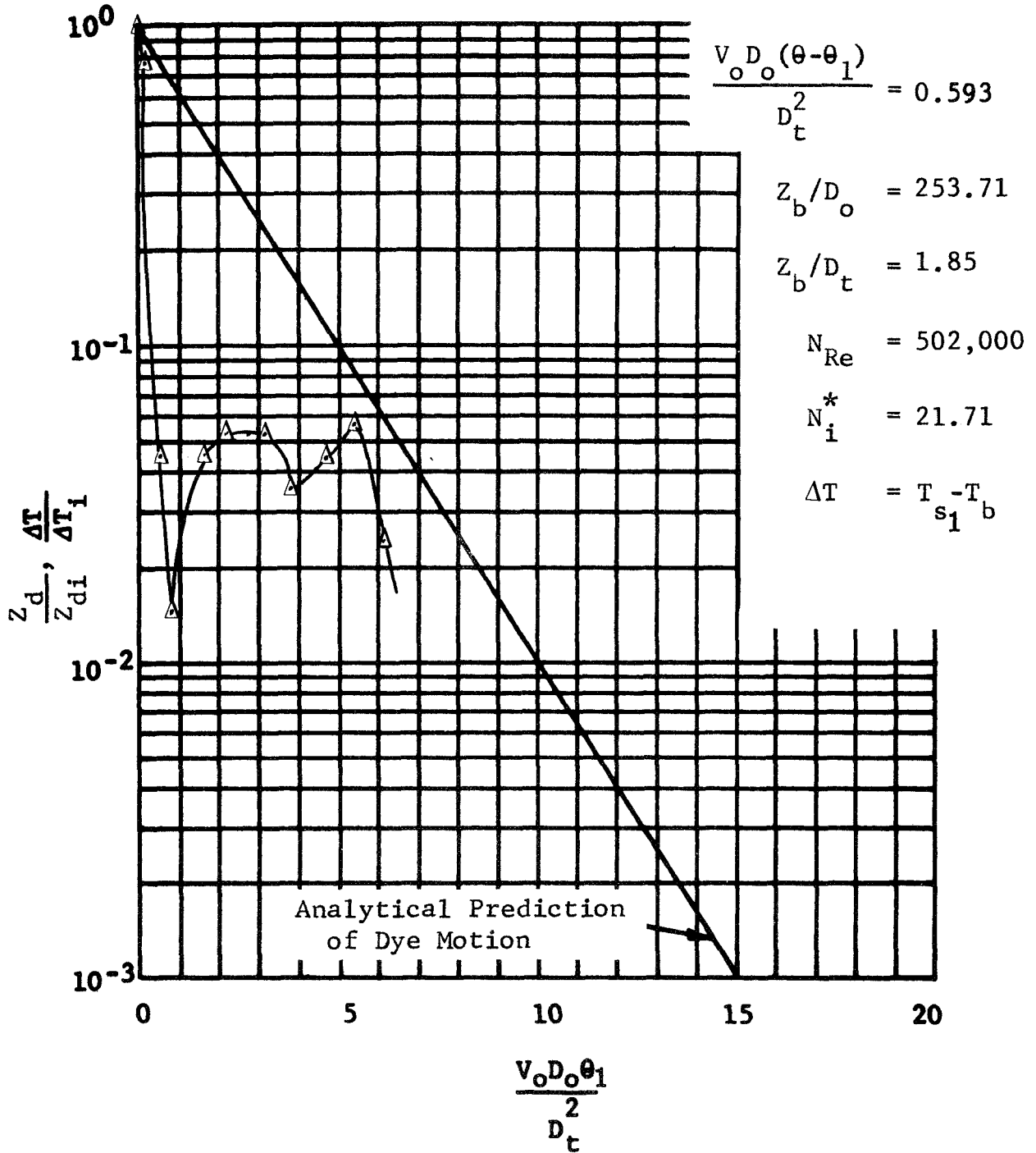


Figure 165 Fraction of Initial Temperature Difference After Surface Temperature Starts to Drop: Pump Starts at  $\theta = 0.0$  sec; Centerline Surface Temperature Drop Starts at  $\theta_1 = 0.0$  sec; Run 43

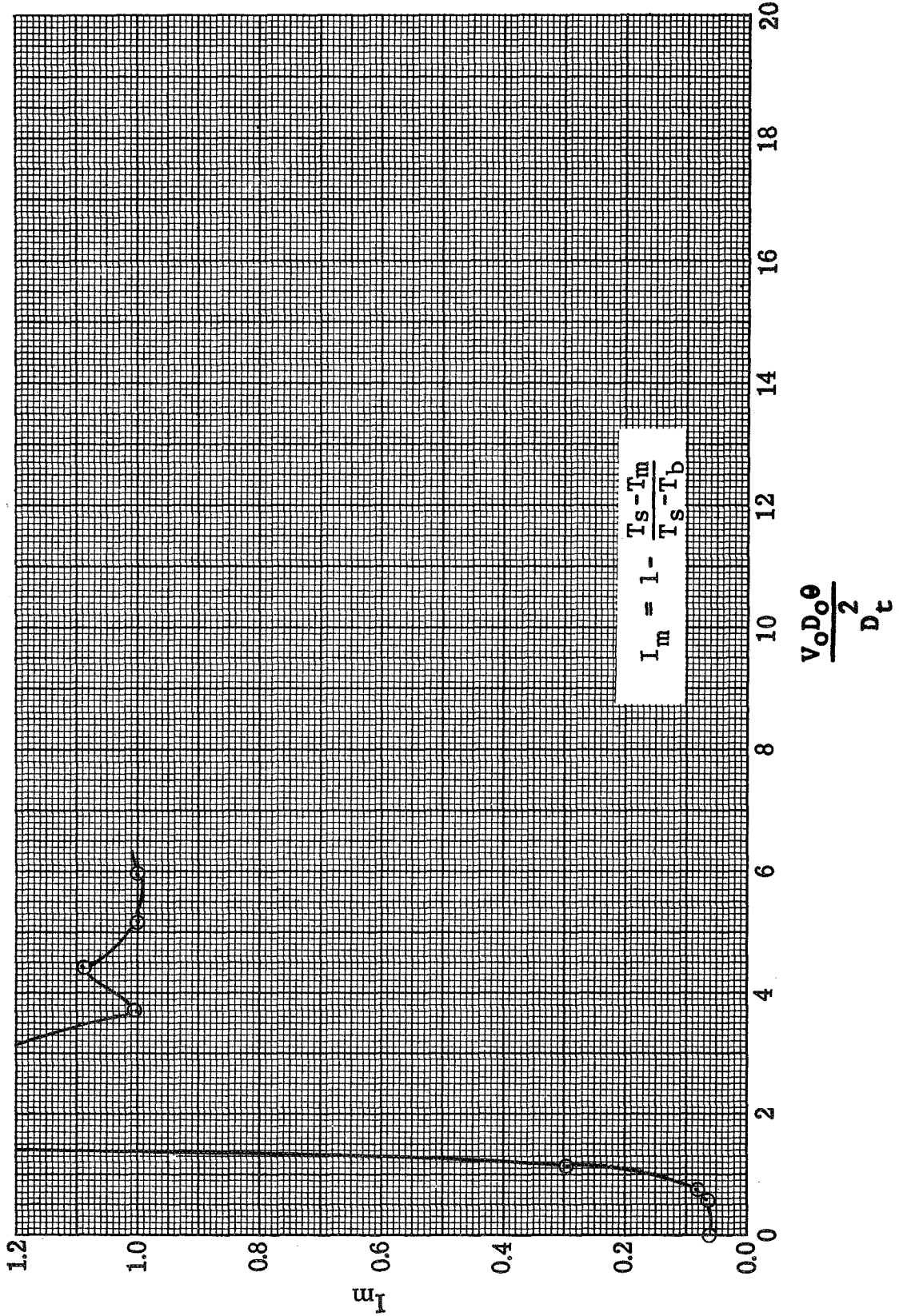


Figure 166 Transient Energy Integral: Run 43

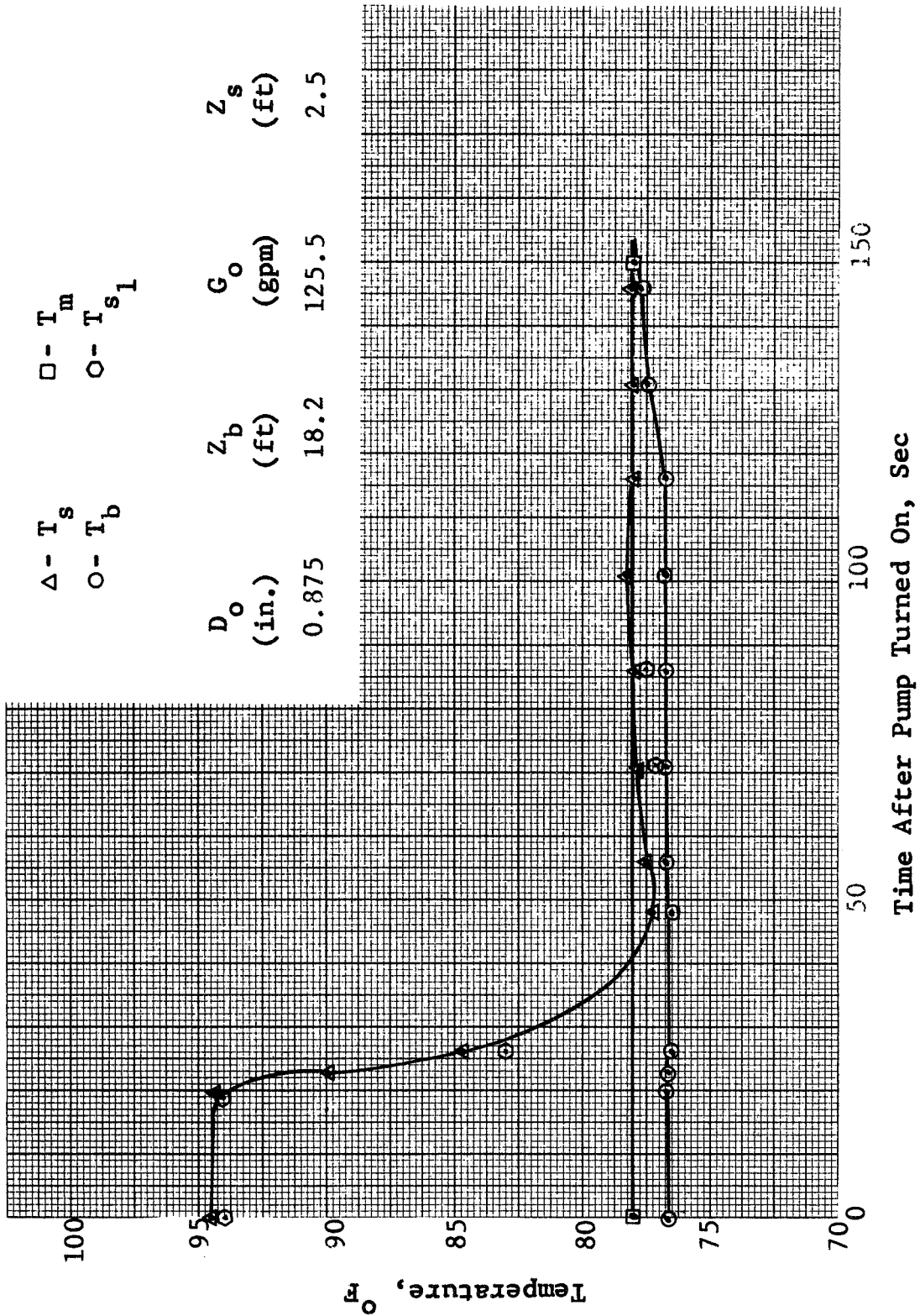


Figure 167 Transient Temperature Destratification: Run 44



**GENERAL DYNAMICS**  
Fort Worth Division

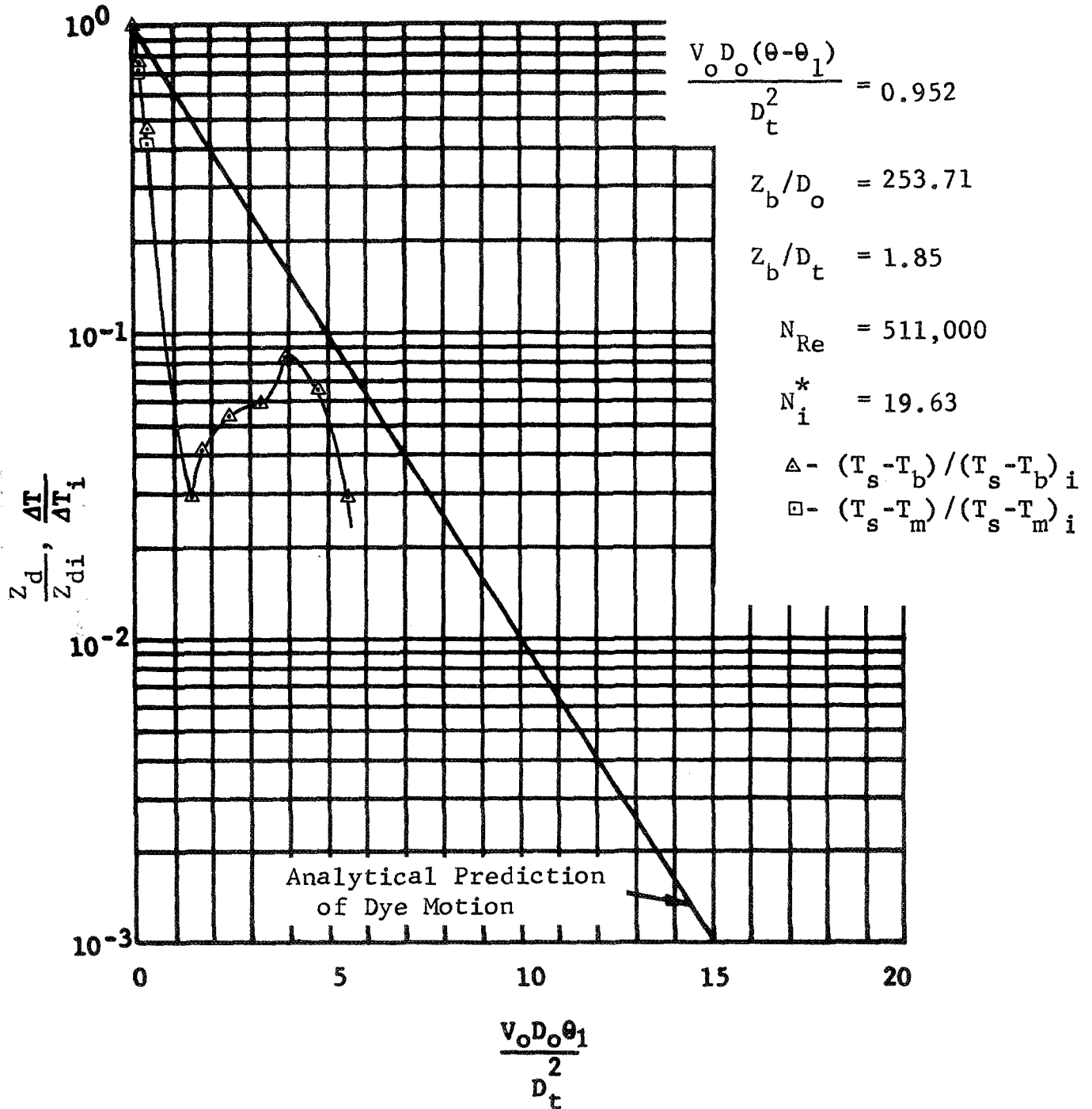


Figure 168 Fraction of Initial Temperature Difference After Surface Temperature Starts to Drop: Pump Starts at  $\theta = 0.0$  sec; Average Surface Temperature Drop Starts at  $\theta_1 = 0.0$  sec; Run 44

**GENERAL DYNAMICS**  
Fort Worth Division

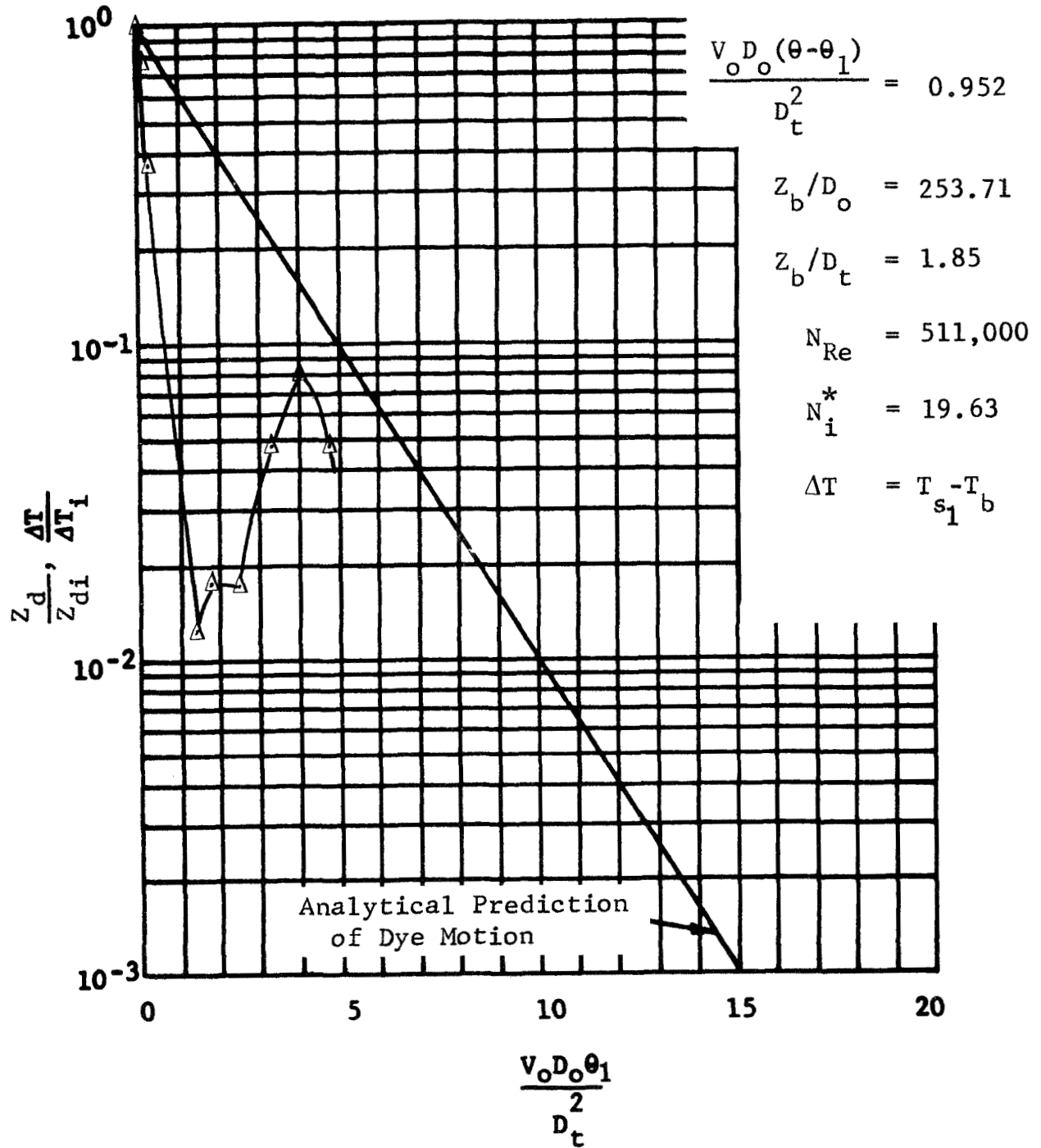


Figure 169 Fraction of Initial Temperature Difference After Surface Temperature Starts to Drop: Pump Starts at  $\theta = 0.0$  sec; Centerline Surface Temperature Drop Starts at  $\theta_1 = 0.0$  sec; Run 44

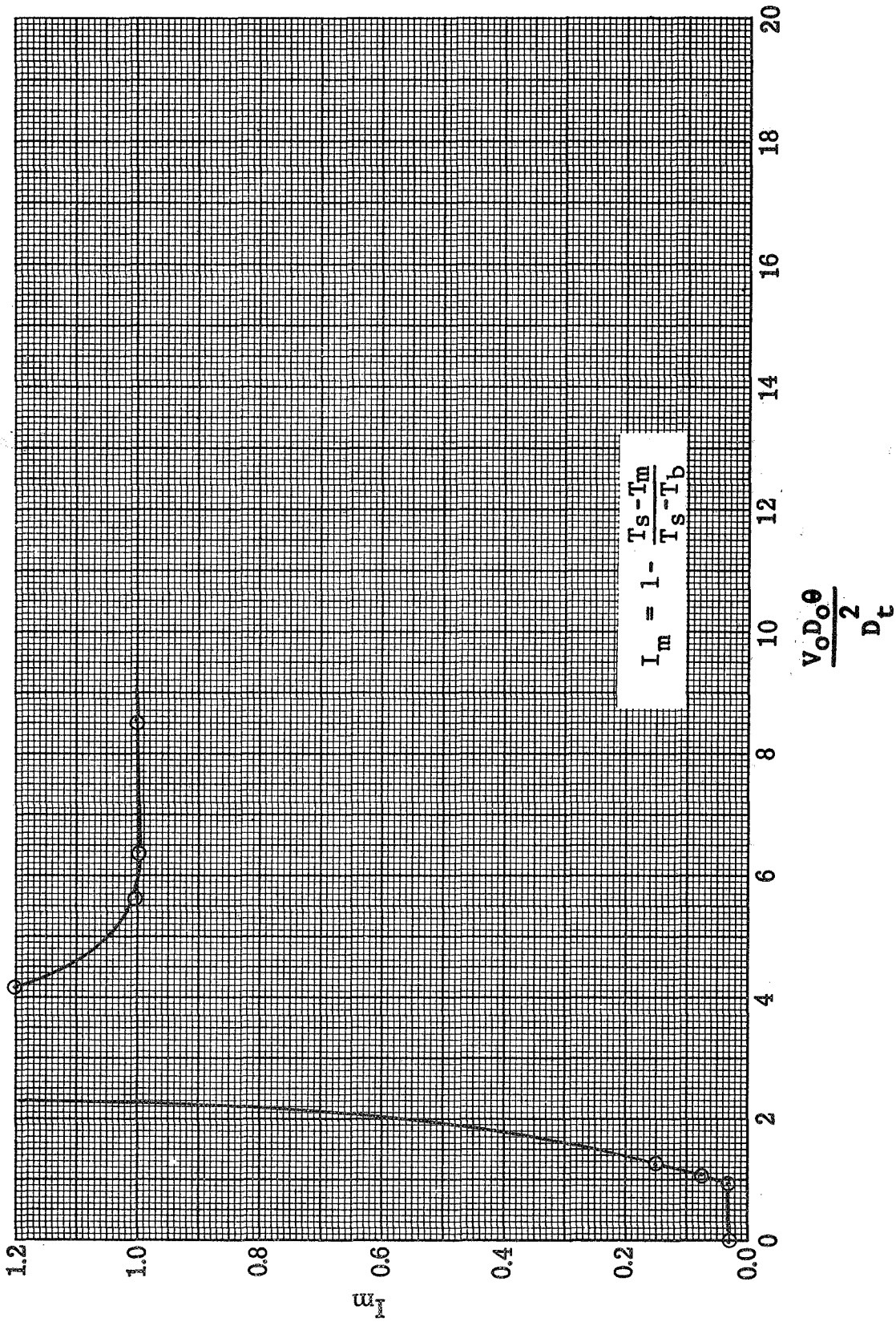


Figure 170 Transient Energy Integral: Run 44

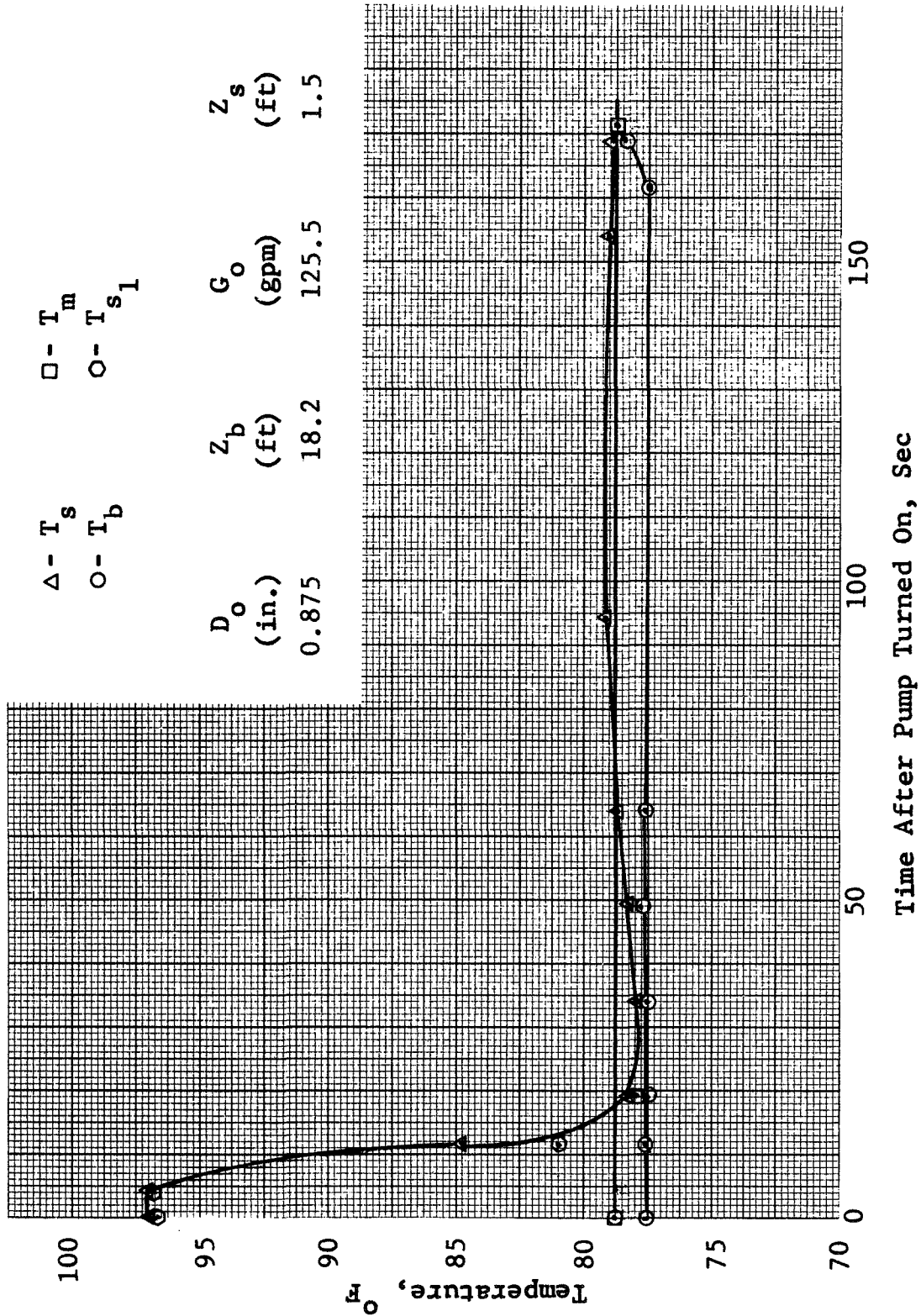


Figure 171 Transient Temperature Destratification: Run 45

**GENERAL DYNAMICS**  
Fort Worth Division

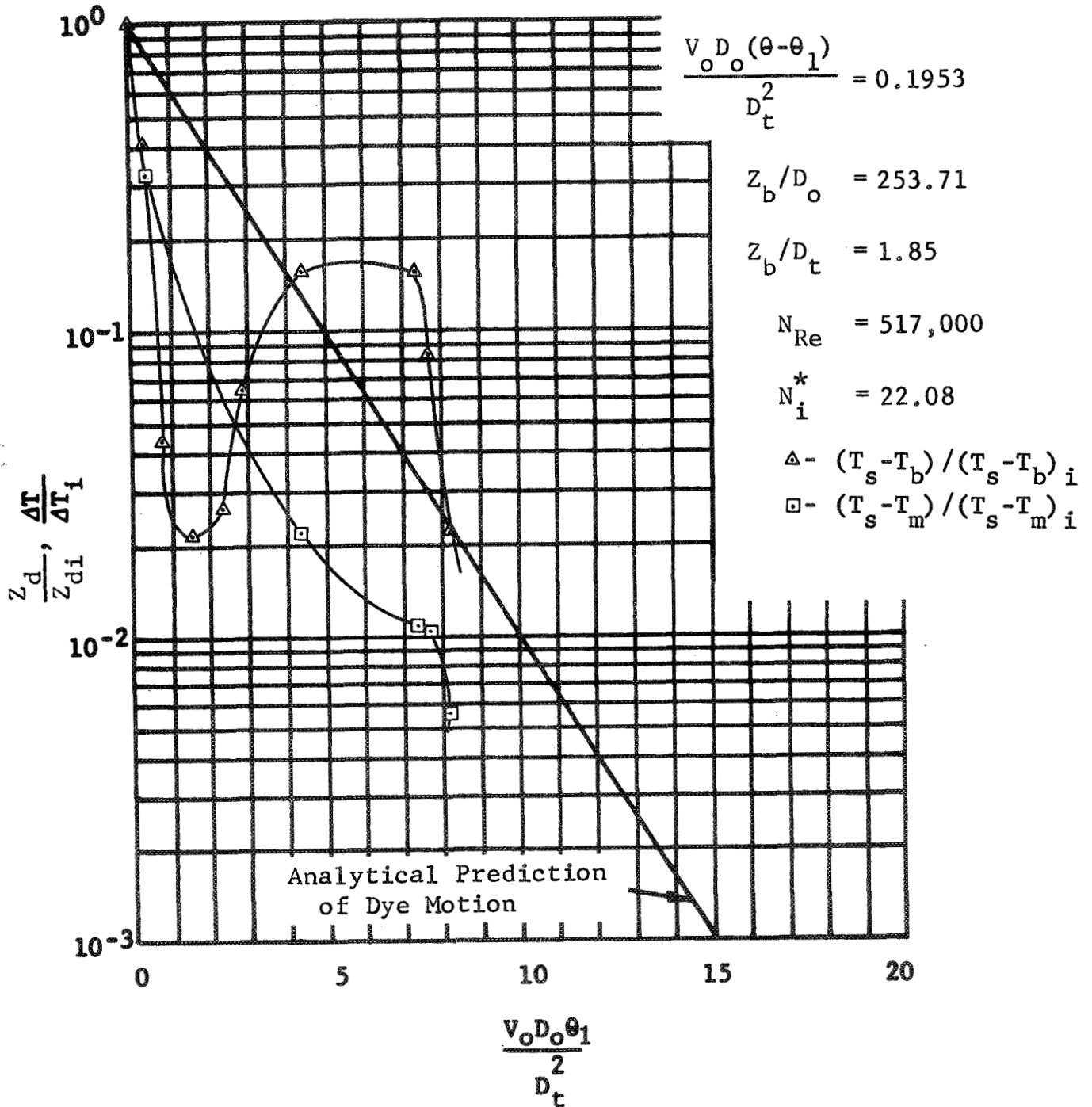


Figure 172 Fraction of Initial Temperature Difference After Surface Temperature Starts to Drop: Pump Starts at  $\theta = 0.0$  sec; Average Surface Temperature Drop Starts at  $\theta_1 = 0.0$  sec; Run 45

**GENERAL DYNAMICS**  
Fort Worth Division

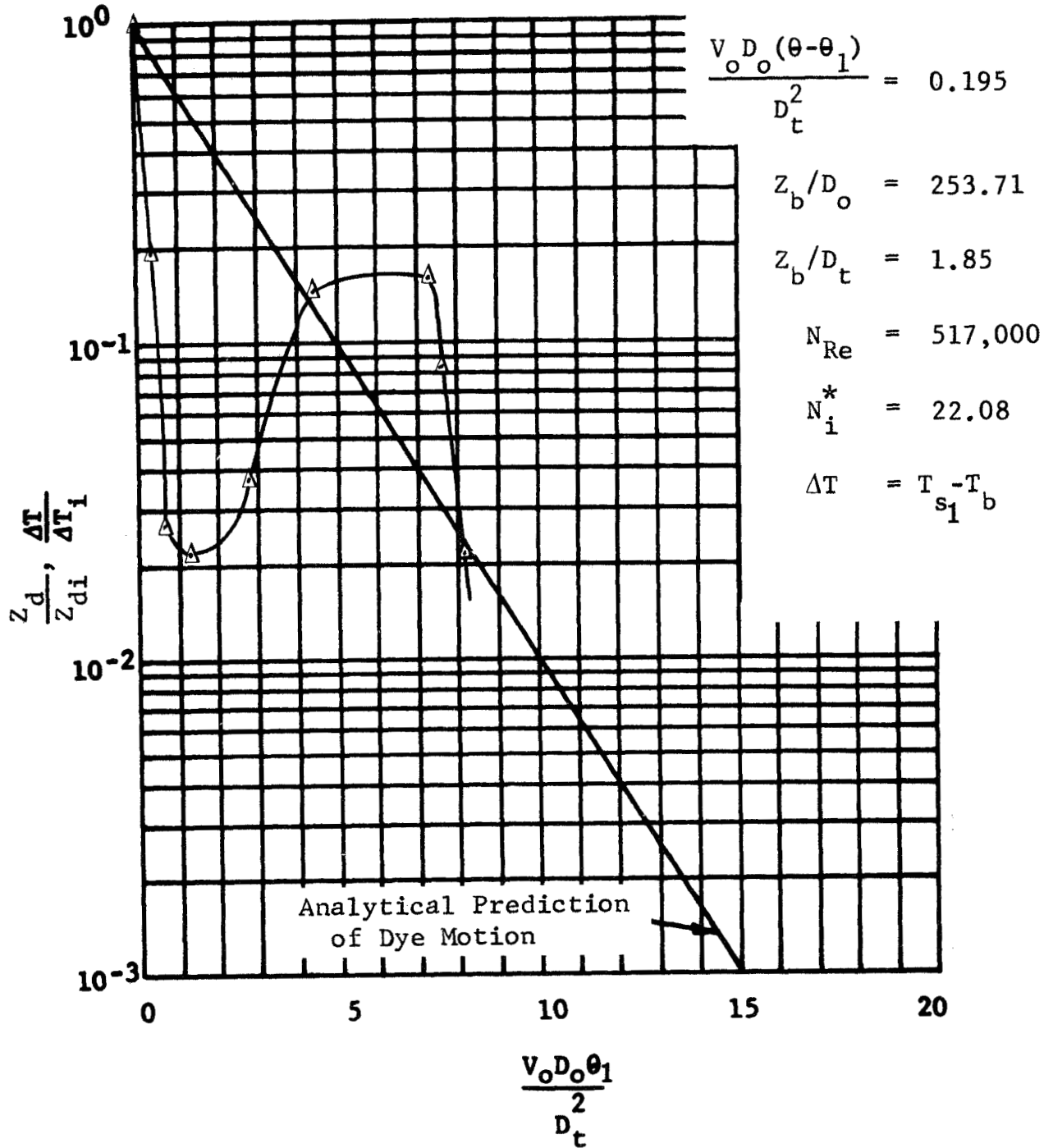


Figure 173 Fraction of Initial Temperature Difference After Surface Temperature Starts to Drop: Pump Starts at  $\theta = 0.0$  sec; Centerline Surface Temperature Drop Starts at  $\theta_1 = 0.0$  sec; Run 45

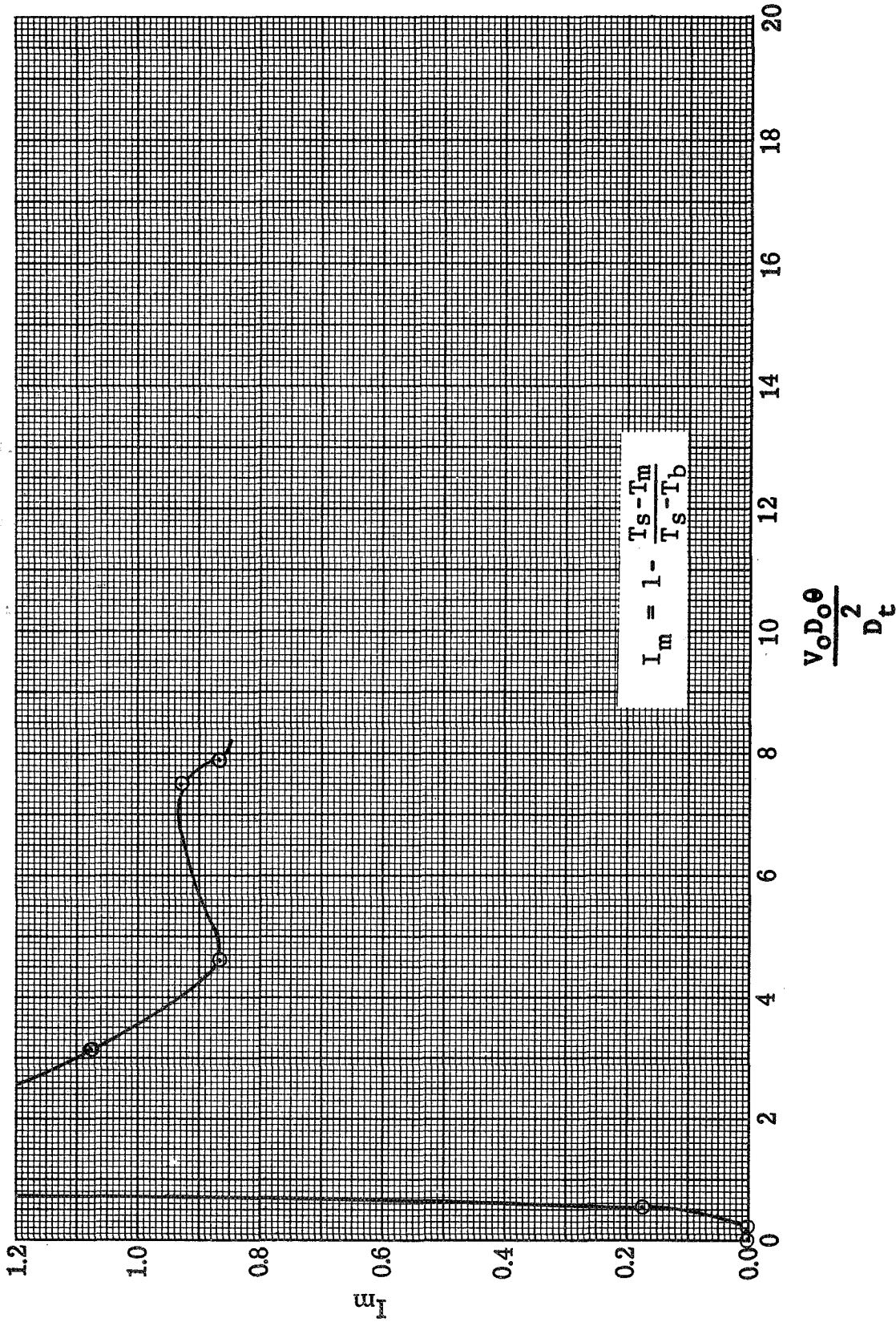
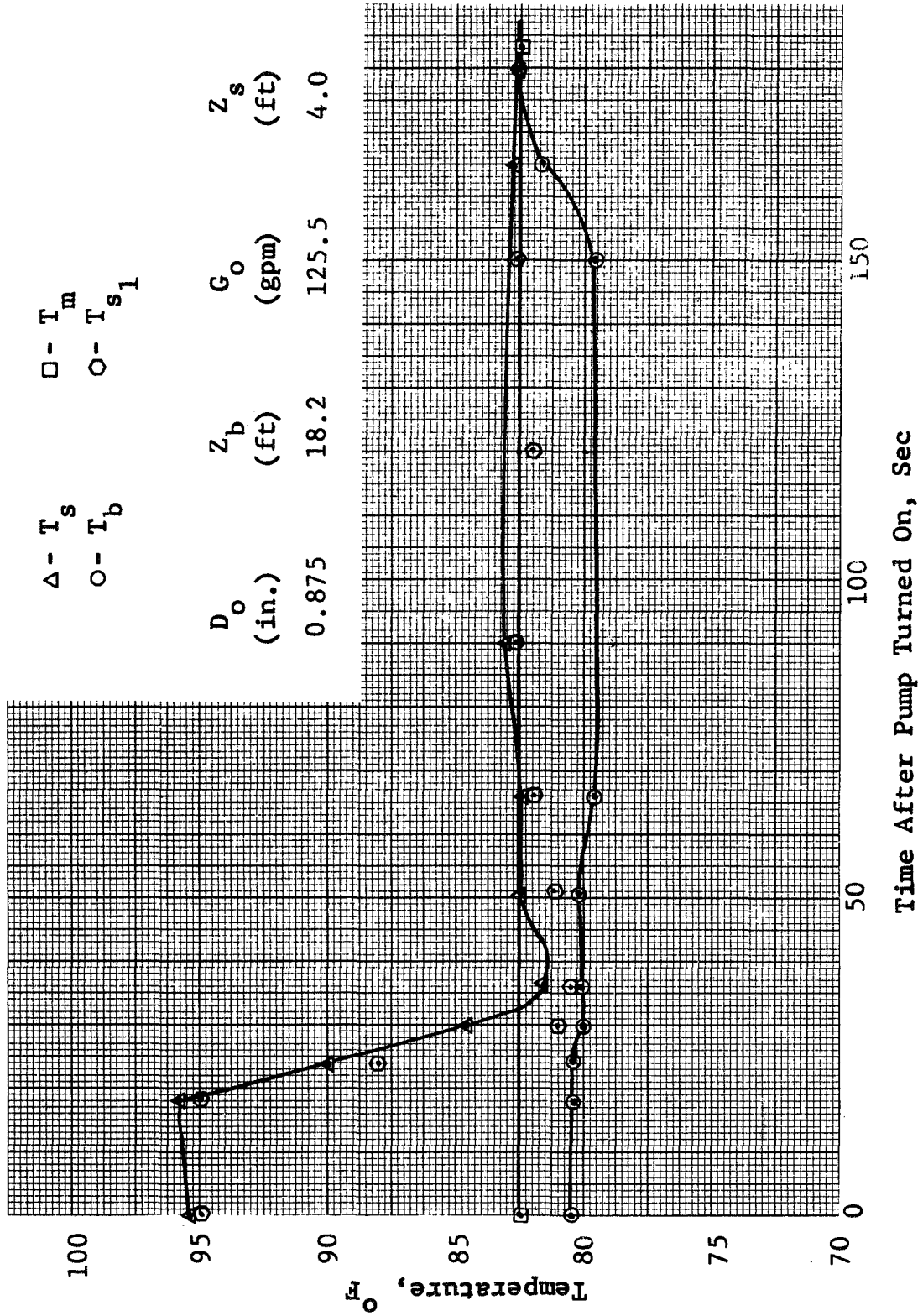


Figure 174 Transient Energy Integral: Run 45



**Figure 175 Transient Temperature Destratification: Run 46**



**GENERAL DYNAMICS**  
Fort Worth Division

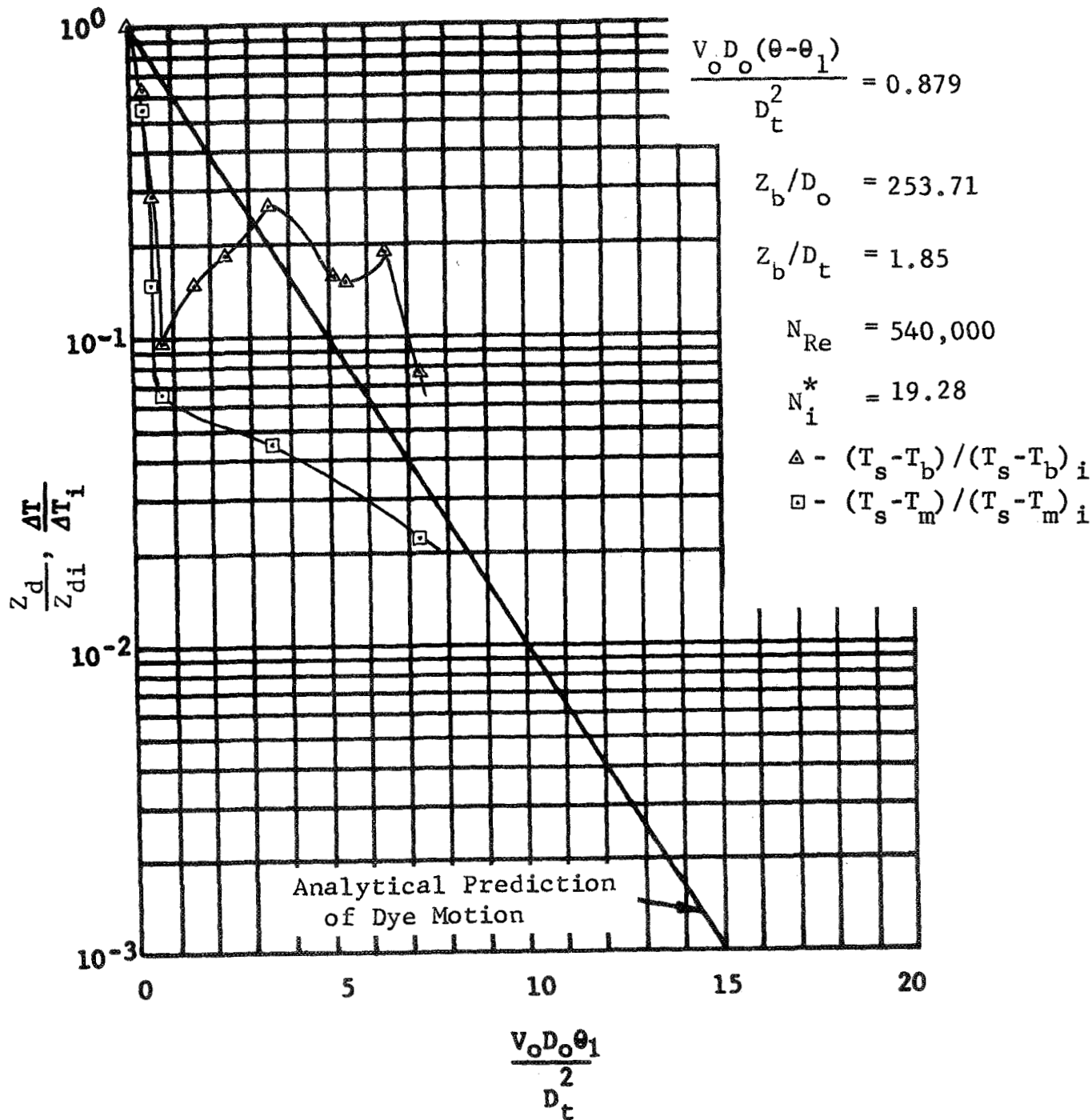


Figure 176 Fraction of Initial Temperature Difference After Surface Temperature Starts to Drop: Pump Starts at  $\theta = 0.0$  sec; Average Surface Temperature Drop Starts at  $\theta_1 = 0.0$  sec; Run 46

**GENERAL DYNAMICS**  
Fort Worth Division

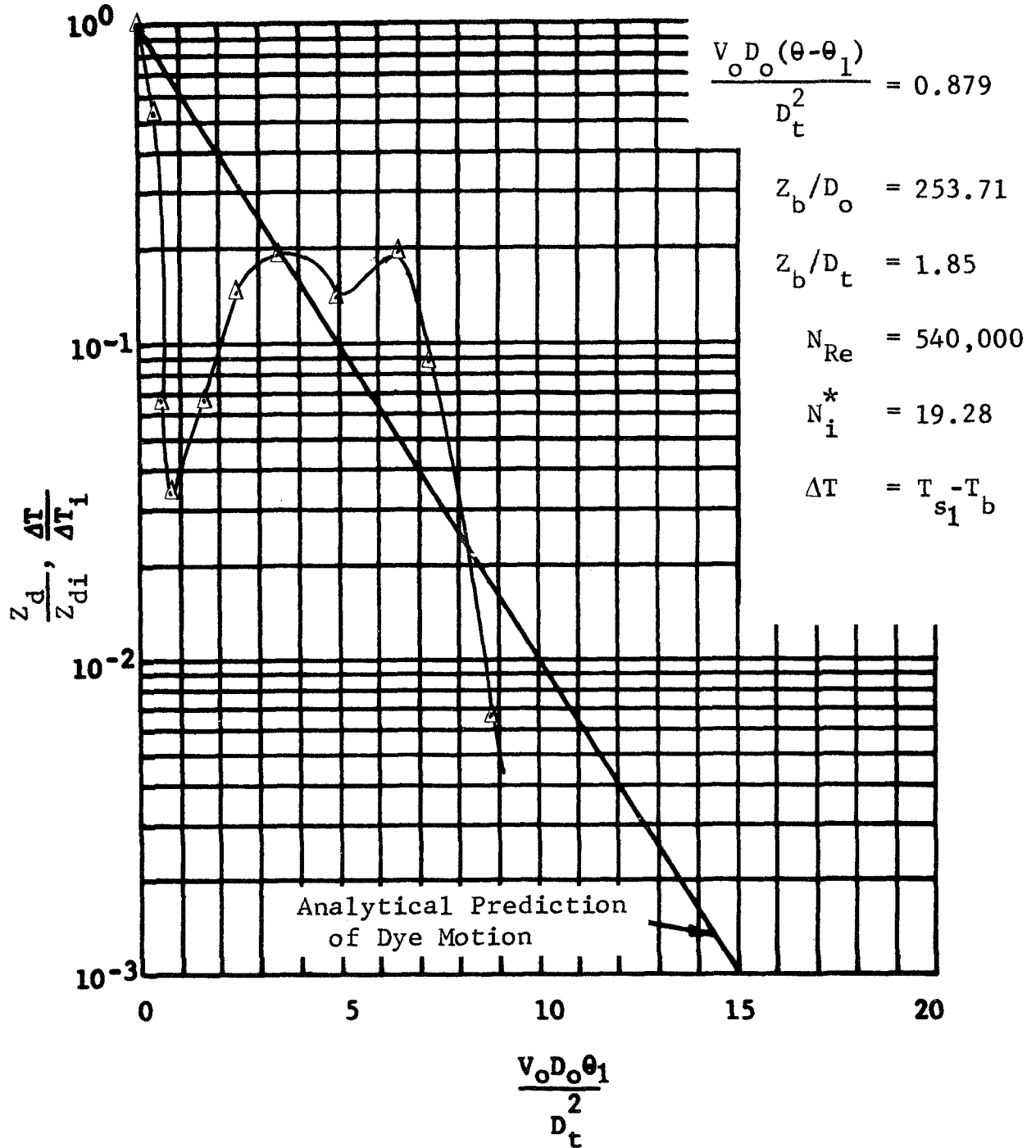


Figure 177 Fraction of Initial Temperature Difference After Surface Temperature Starts to Drop; Pump Starts at  $\theta = 0.0$  sec; Centerline Surface Temperature Drop Starts at  $\theta_1 = 0.0$  sec; Run 46

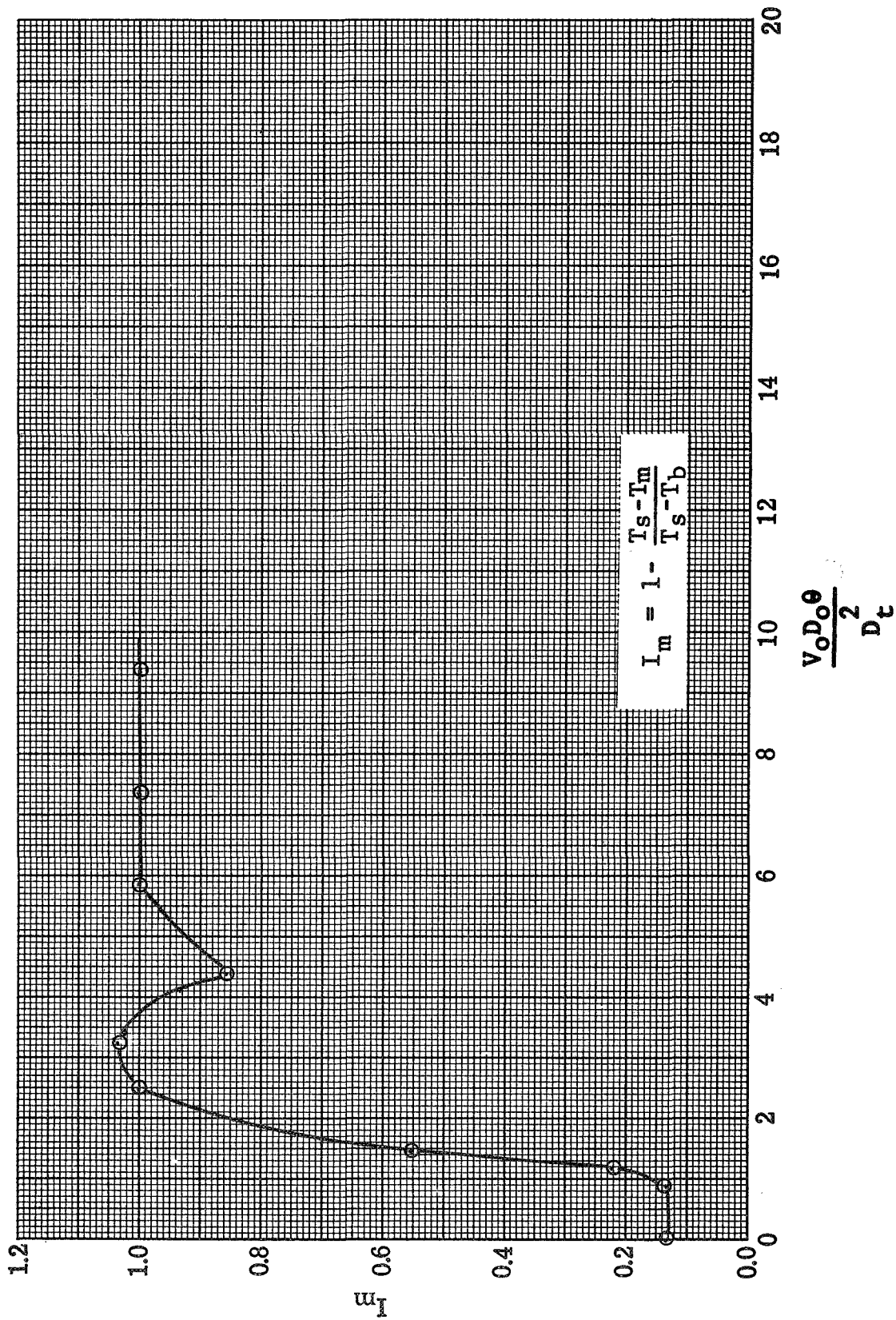


Figure 178 Transient Energy Integral: Run 46

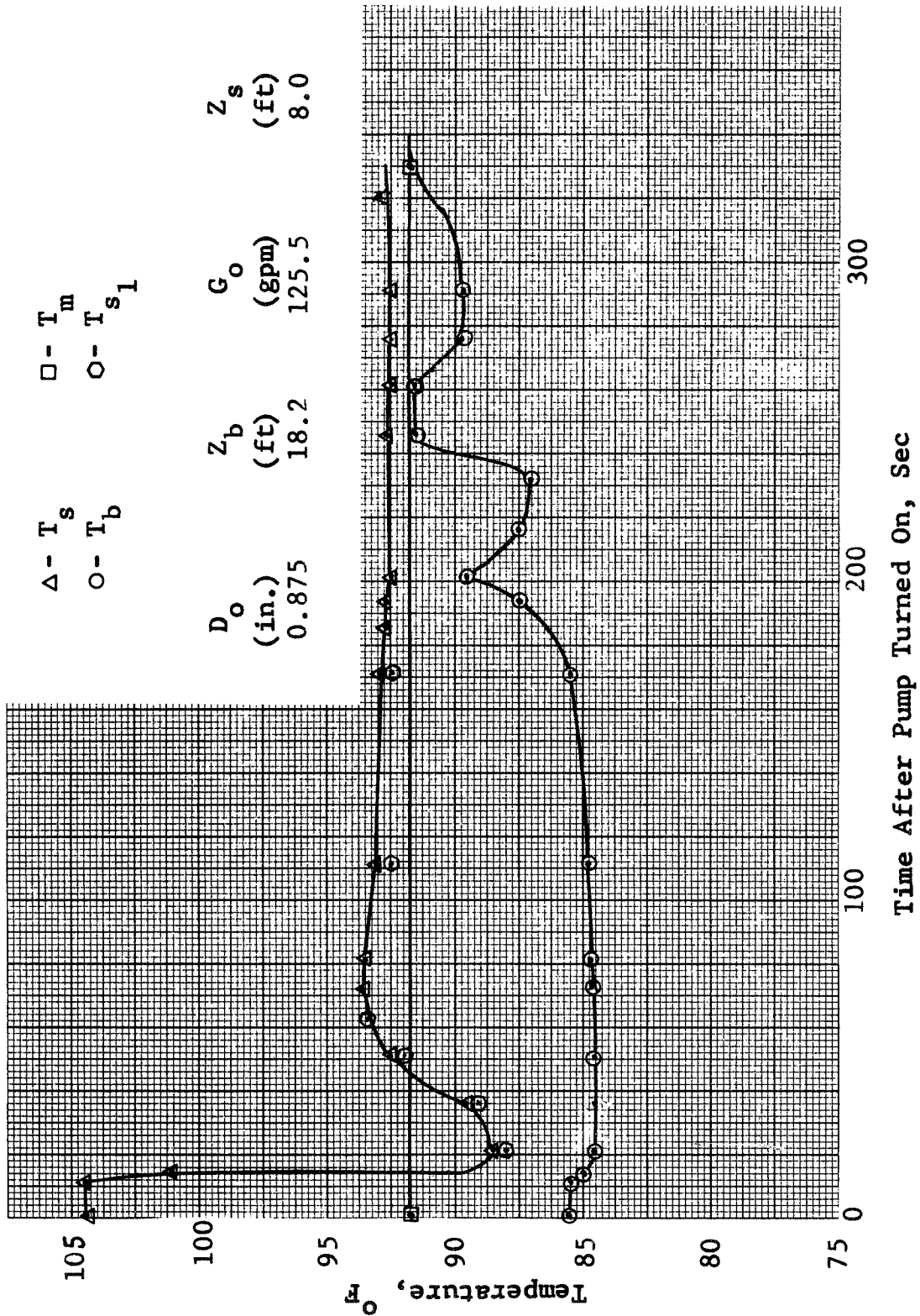


Figure 179 Transient Temperature Destratification : Run 47

**GENERAL DYNAMICS**  
Fort Worth Division

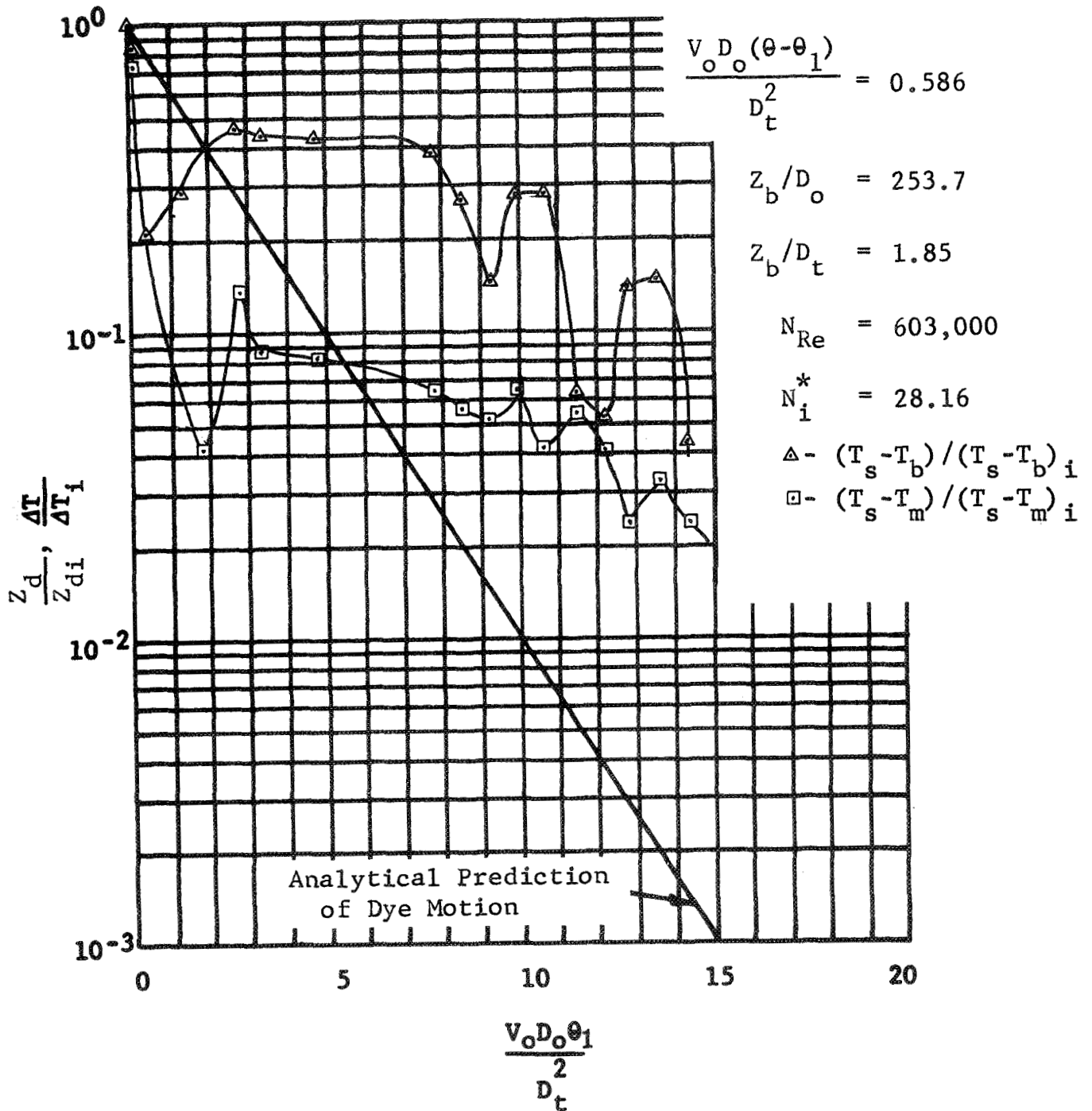


Figure 180 Fraction of Initial Temperature Difference After Surface Temperature Starts to Drop: Pump Starts at  $\theta = 0.0$  sec; Average Surface Temperature Drop Starts at  $\theta_1 = 0.0$  sec; Run 47

**GENERAL DYNAMICS**  
Fort Worth Division

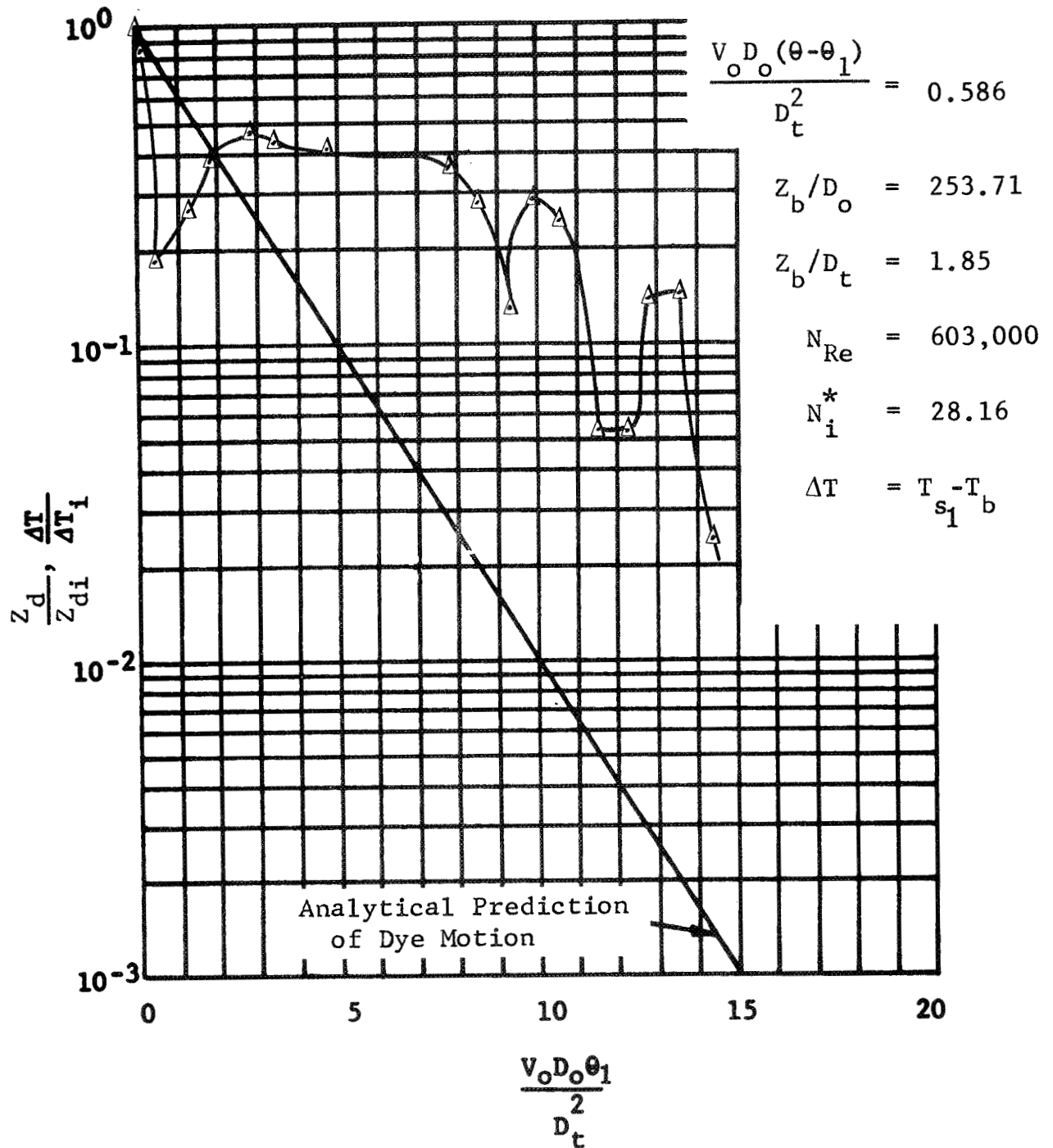


Figure 181 Fraction of Initial Temperature Difference After Surface Temperature Starts to Drop: Pump Starts at  $\theta = 0.0$  sec; Centerline Surface Temperature Drop Starts at  $\theta_1 = 0.0$  sec; Run 47

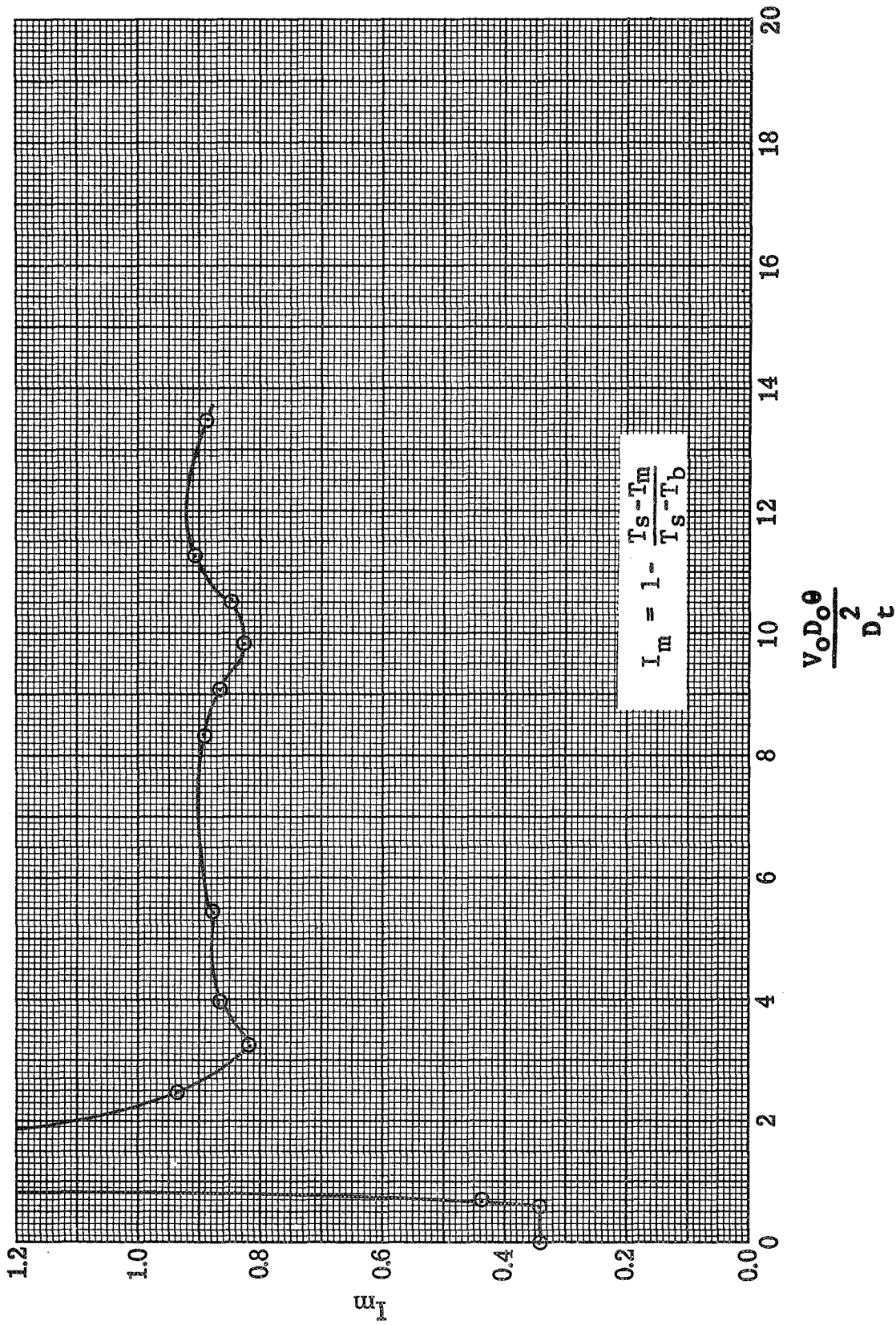
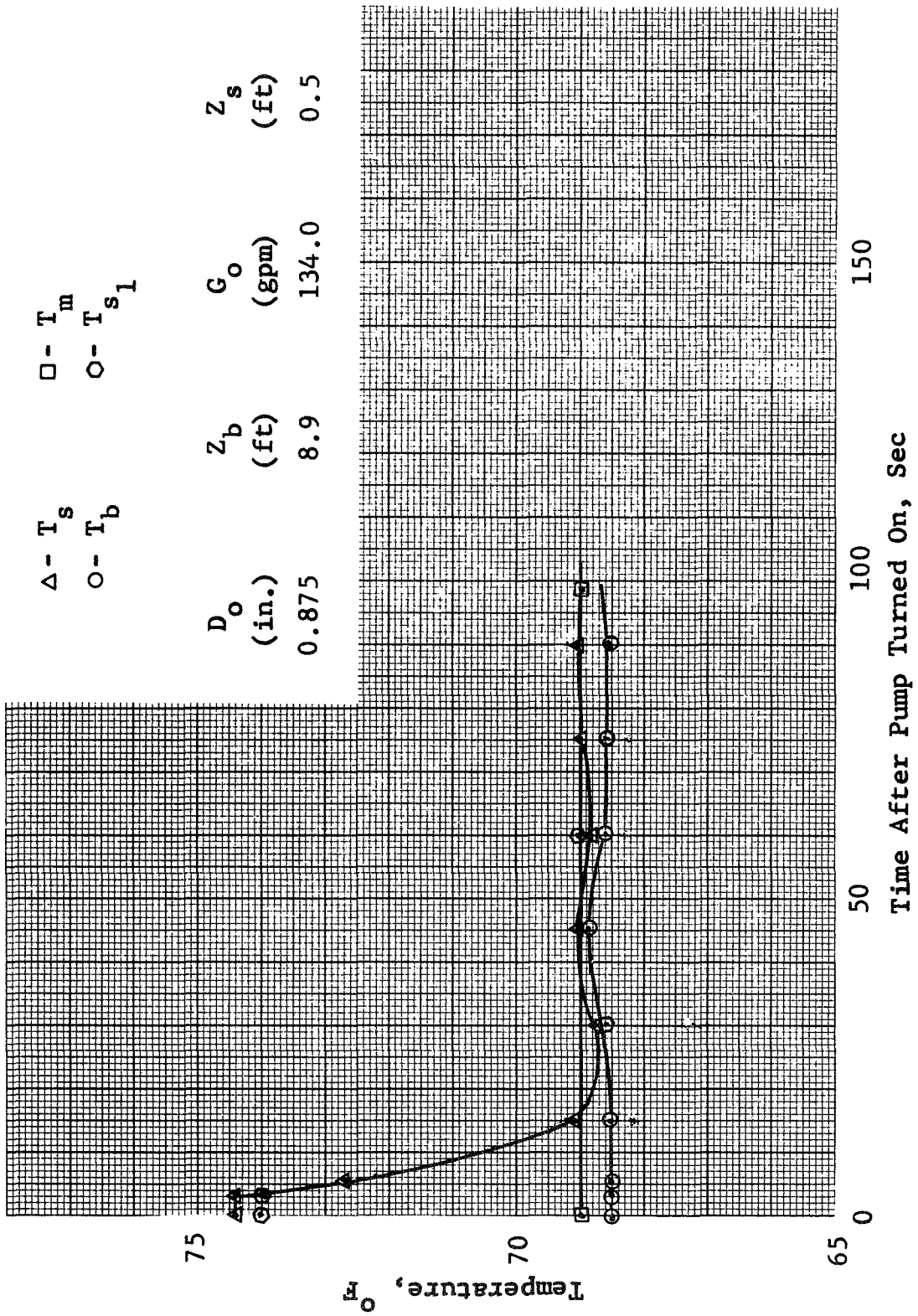


Figure 182 Transient Energy Integral: Run 47



$\Delta - T_m$        $\square - T_m$   
 $\circ - T_{s1}$       $\circ - T_{s1}$

$D_o$  (in.)      0.875  
 $Z_b$  (ft)        8.9  
 $G_o$  (gpm)      134.0  
 $Z_s$  (ft)          0.5

Figure 183    Transient Temperature Destratification:    Run 48



**GENERAL DYNAMICS**  
Fort Worth Division

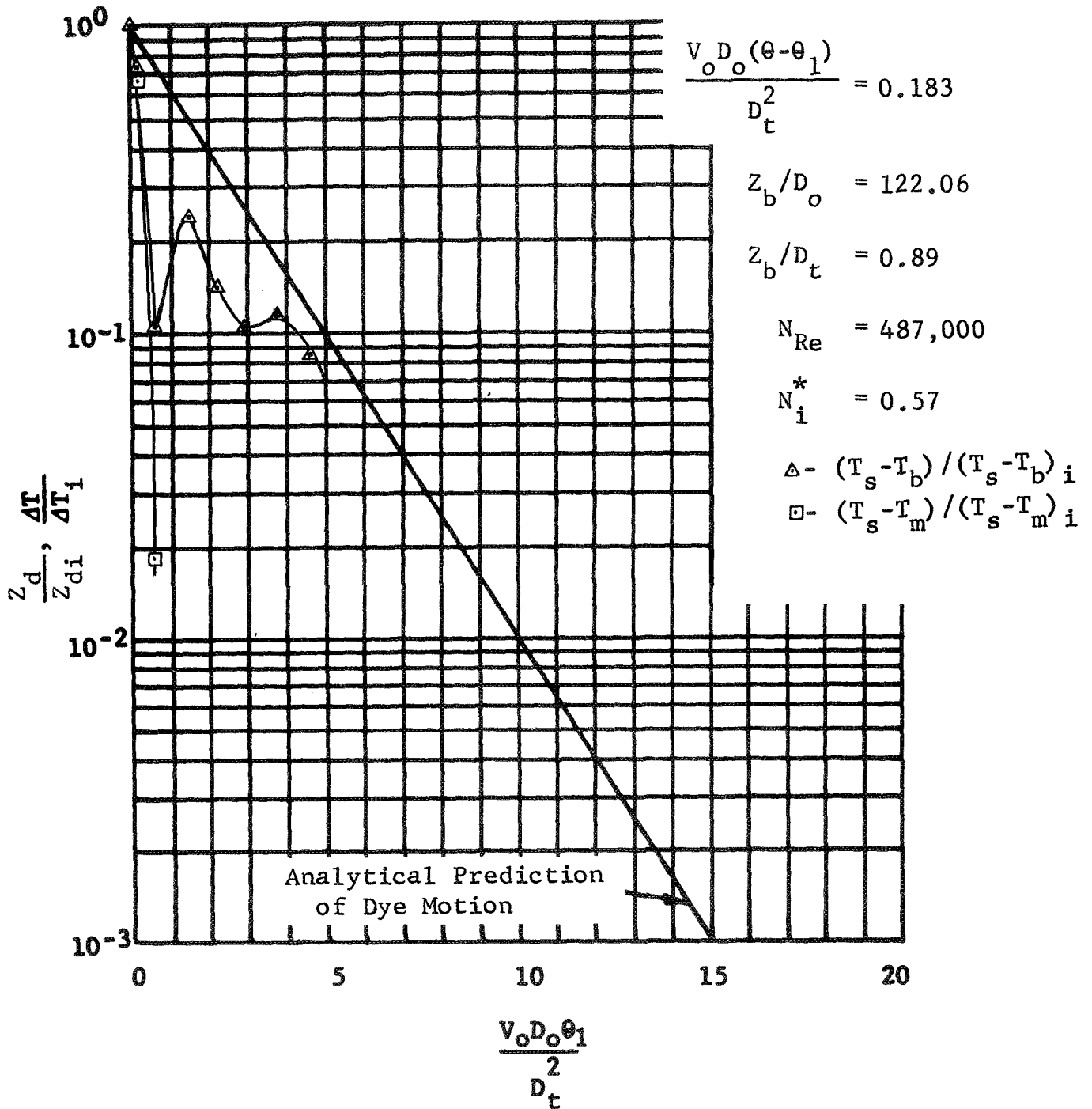


Figure 184 Fraction of Initial Temperature Difference After Surface Temperature Starts to Drop: Pump Starts at  $\theta = 0.0$  sec; Average Surface Temperature Drop Starts at  $\theta_1 = 0.0$  sec; Run 48

**GENERAL DYNAMICS**  
Fort Worth Division

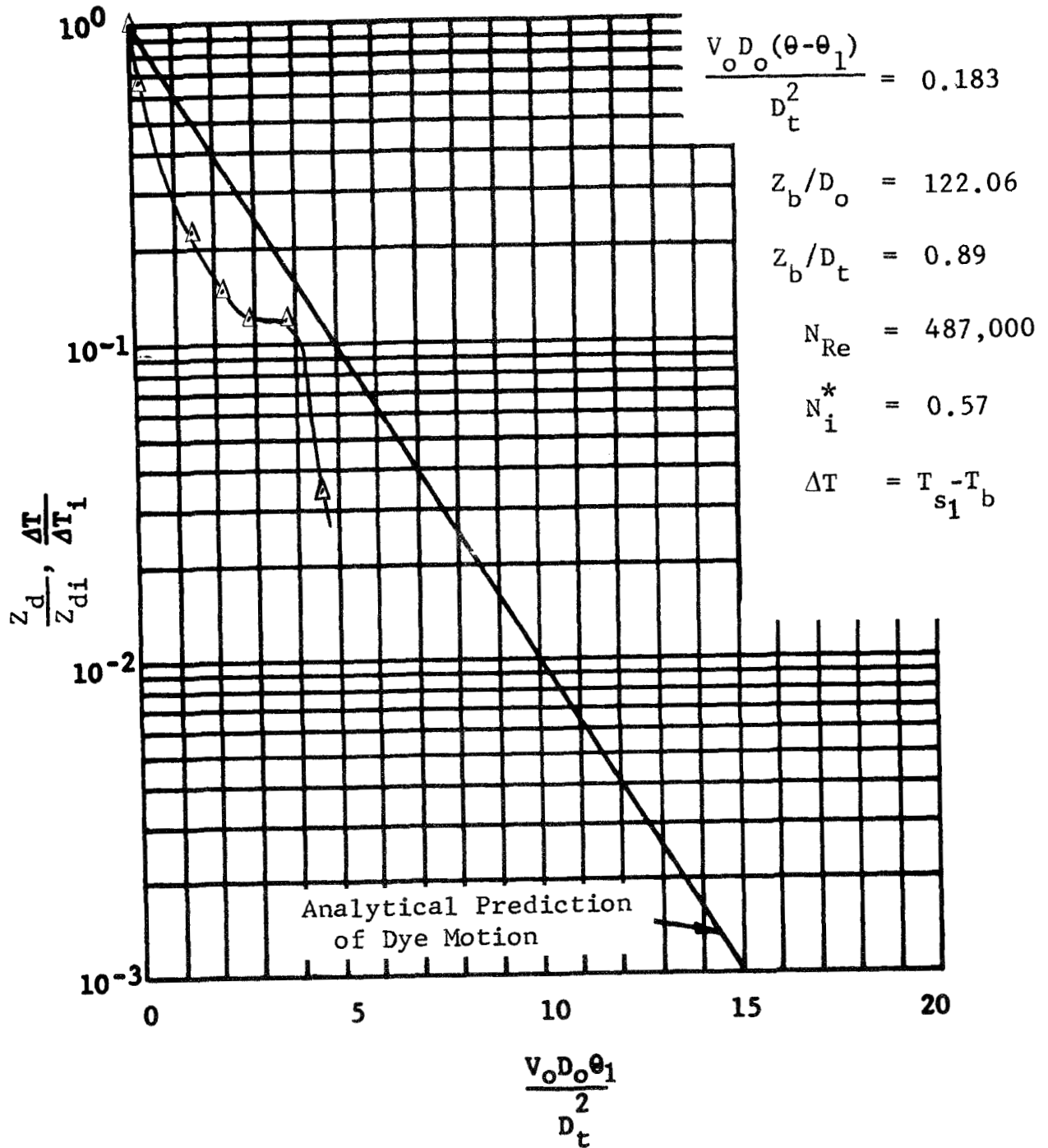


Figure 185 Fraction of Initial Temperature Difference After Surface Temperature Starts to Drop: Pump Starts at  $\theta = 0.0$  sec; Centerline Surface Temperature Drop Starts at  $\theta_1 = 0.0$  sec; Run 48

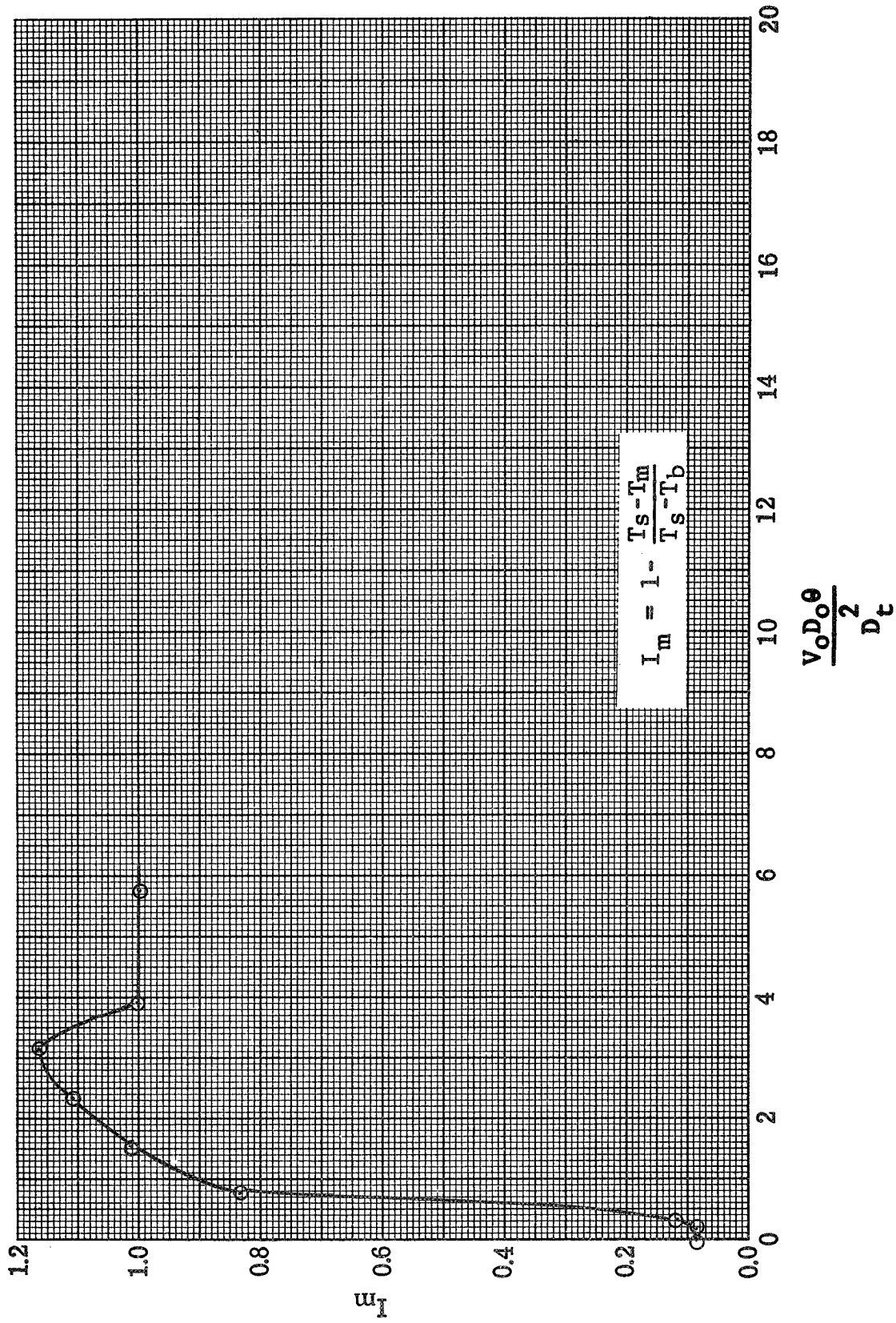


Figure 186 Transient Energy Integral: Run 48

**GENERAL DYNAMICS**

*Fort Worth Division*

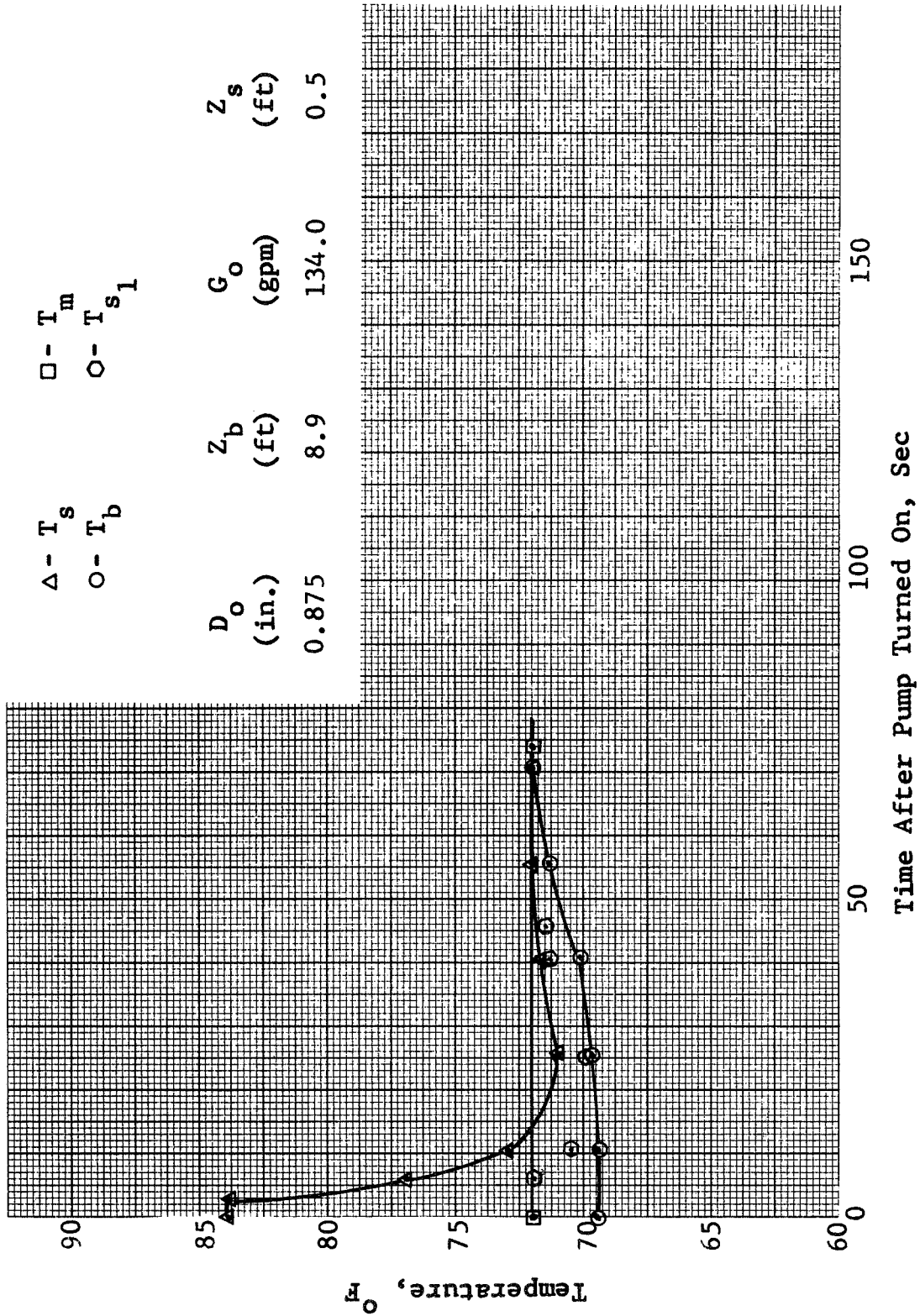


Figure 187 Transient Temperature Destratification : Run 49

**GENERAL DYNAMICS**  
Fort Worth Division

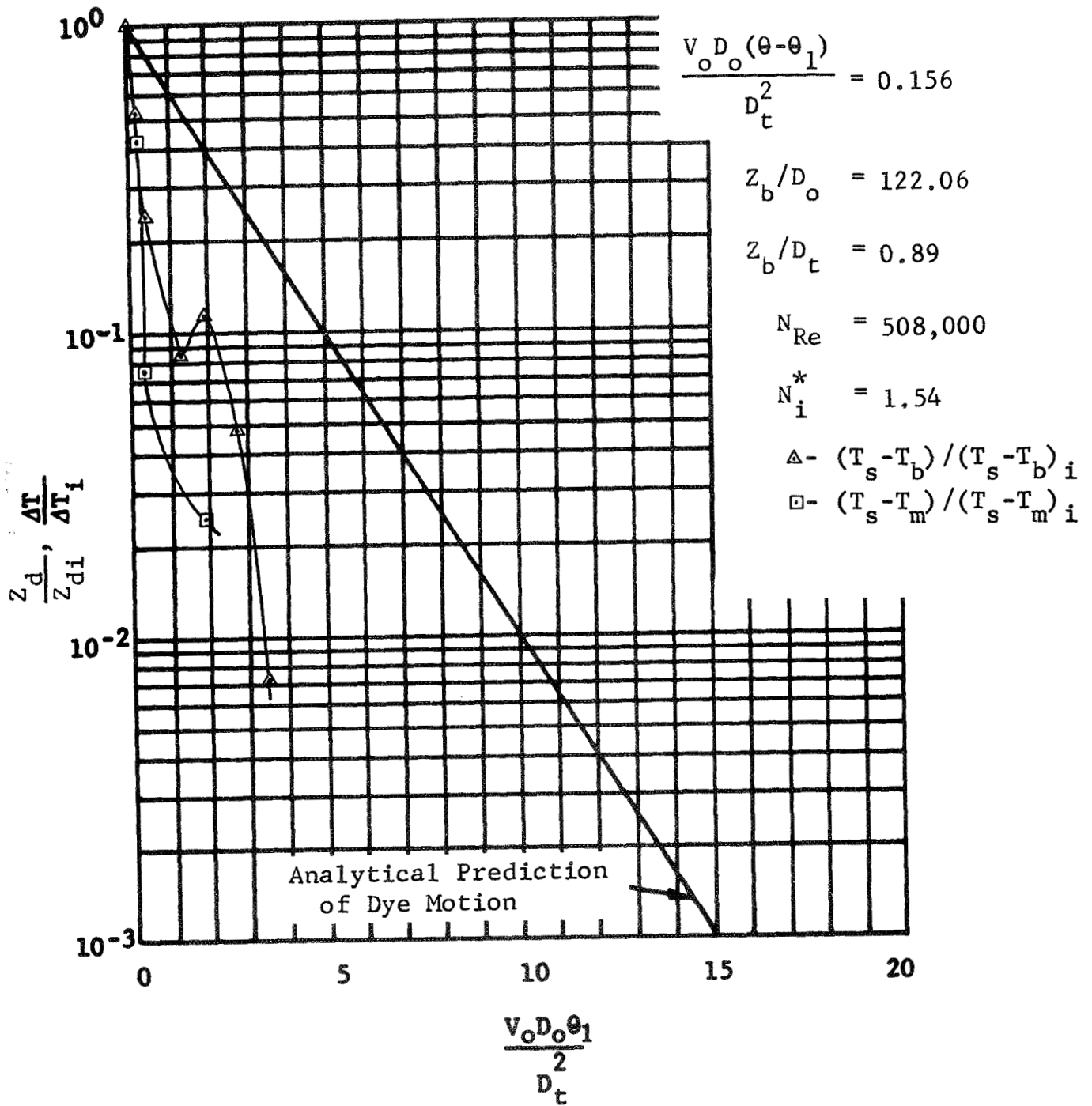


Figure 188 Fraction of Initial Temperature Difference After Surface Temperature Starts to Drop: Pump Starts at  $\theta = 0.0$  sec; Average Surface Temperature Drop Starts at  $\theta_1 = 0.0$  sec; Run 49

**GENERAL DYNAMICS**  
Fort Worth Division

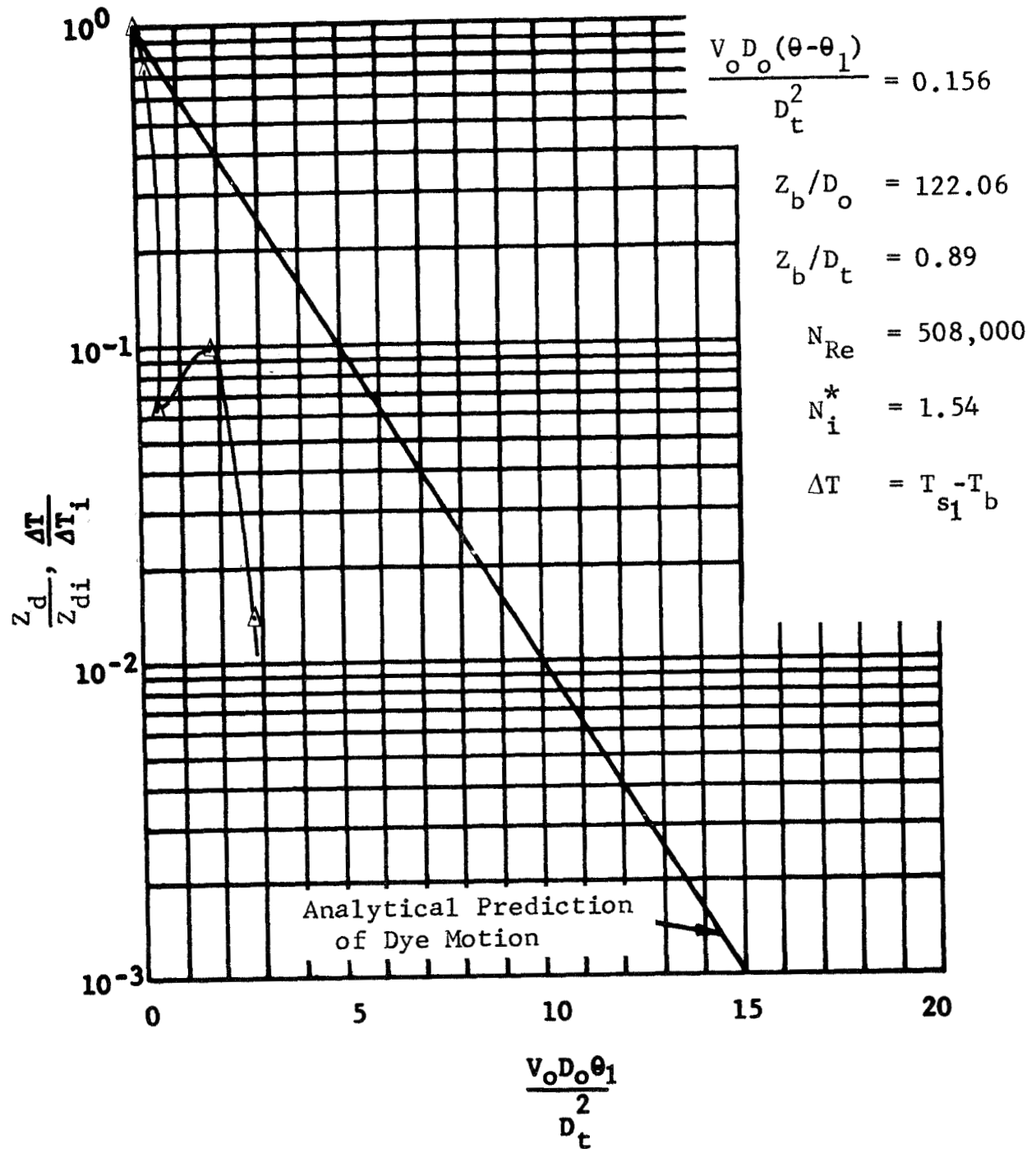


Figure 189 Fraction of Initial Temperature Difference After Surface Temperature Starts to Drop: Pump Starts at  $\theta = 0.0$  sec; Centerline Surface Temperature Drop Starts at  $\theta_1 = 0.0$  sec; Run 49

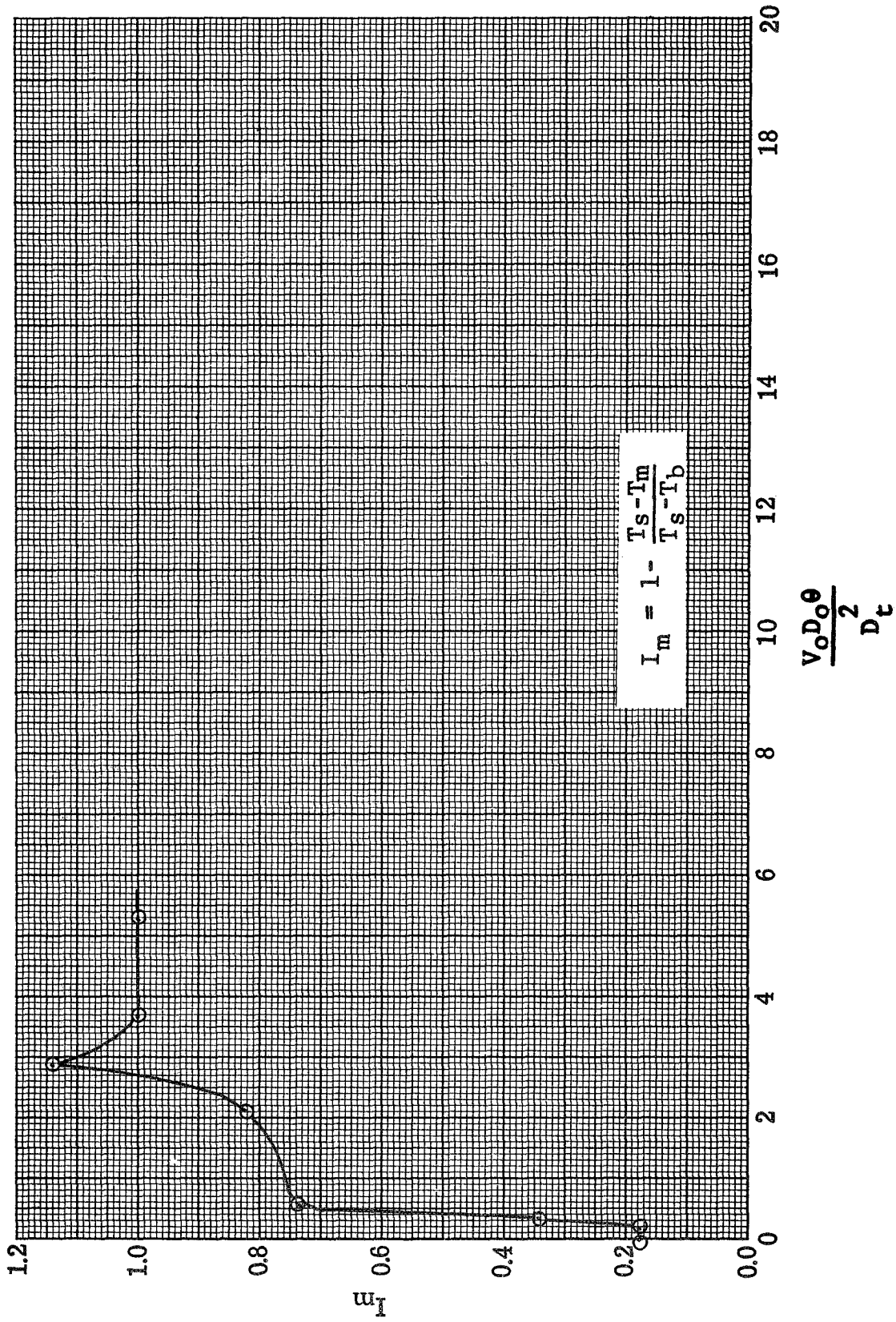


Figure 190 Transient Energy Integral: Run 49

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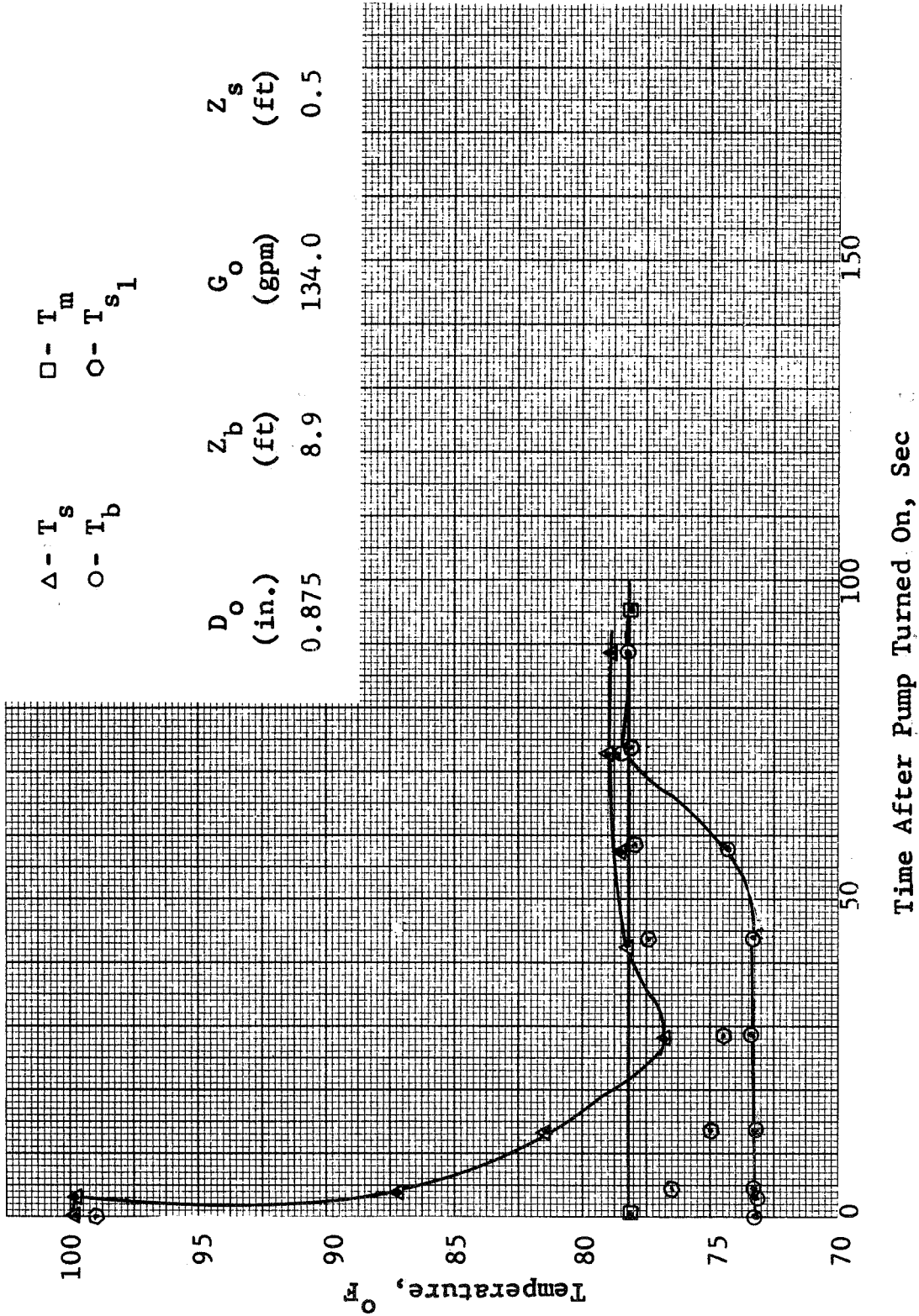


Figure 191 Transient Temperature Destratification: Run 50



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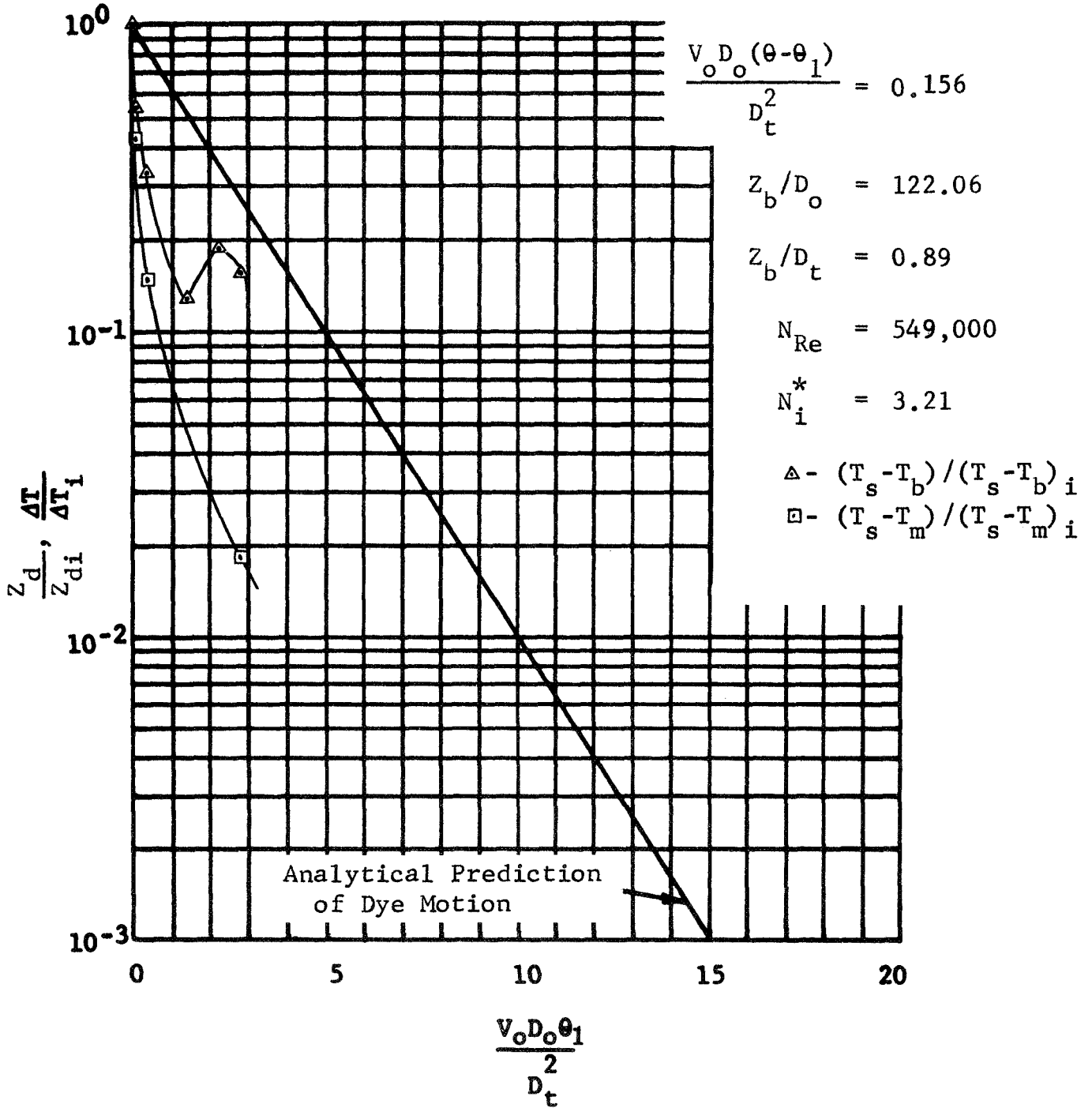


Figure 192 Fraction of Initial Temperature Difference After Surface Temperature Starts to Drop: Pump Starts at  $\theta = 0.0$  sec; Average Surface Temperature Drop Starts at  $\theta_1 = 0.0$  sec; Run 50

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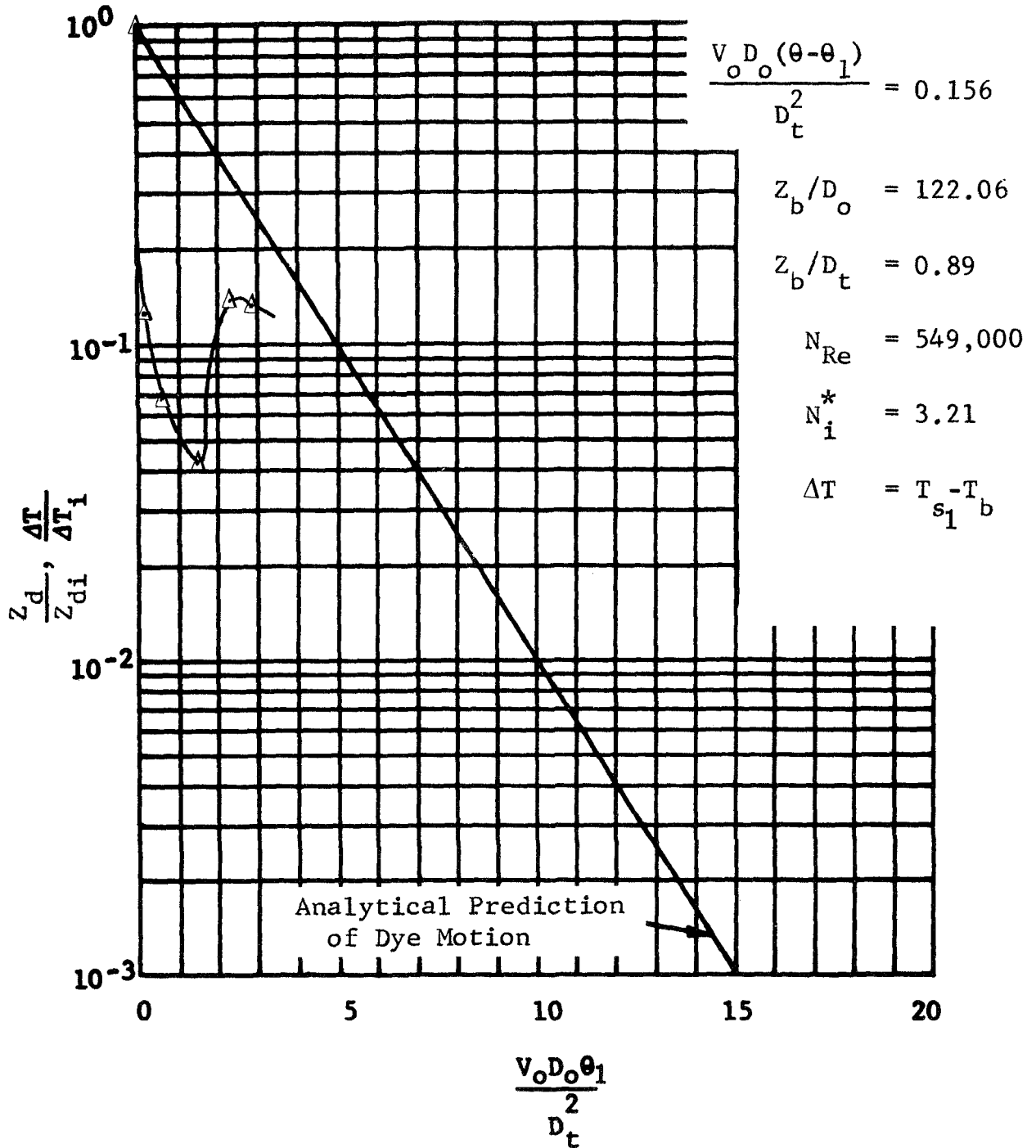
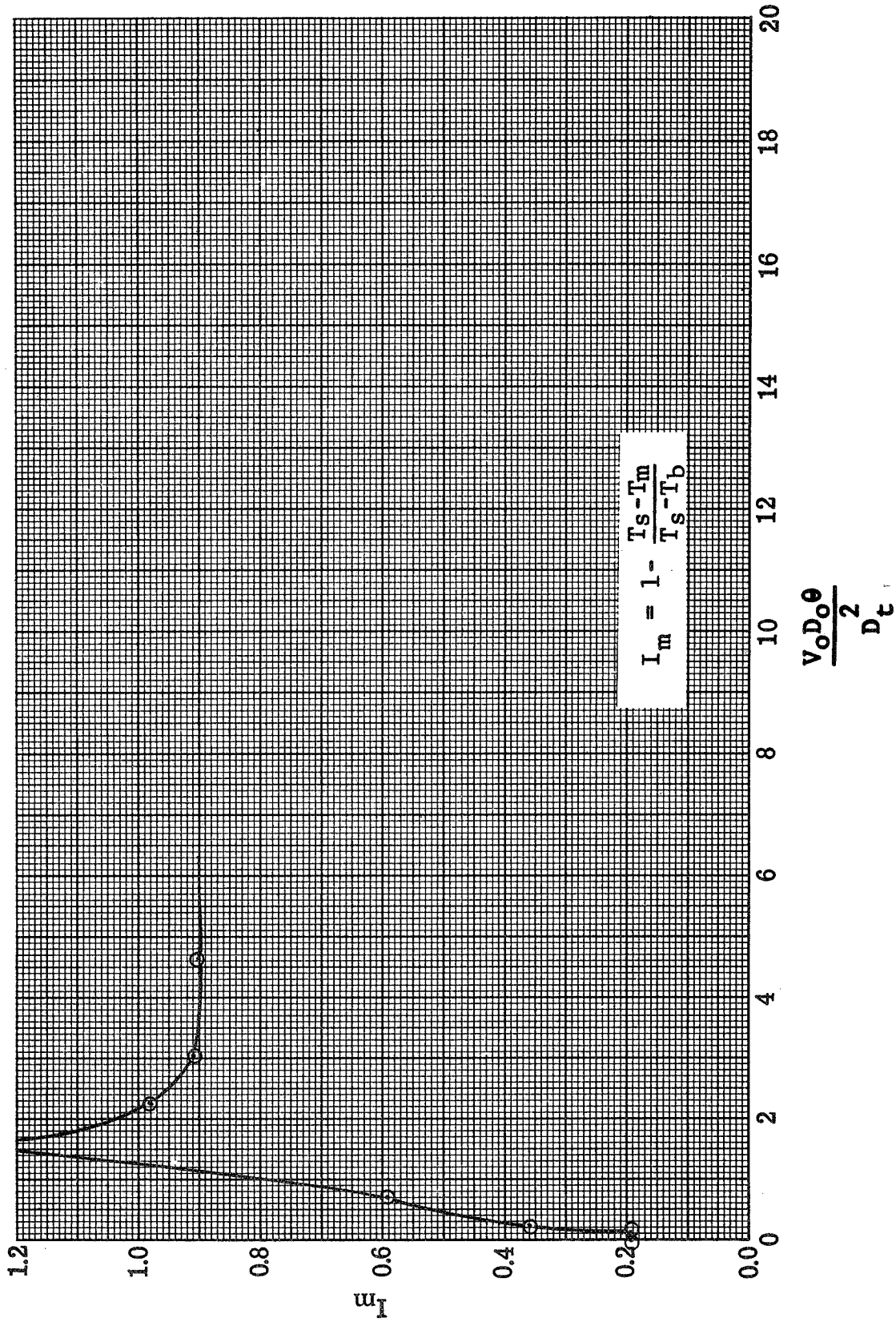
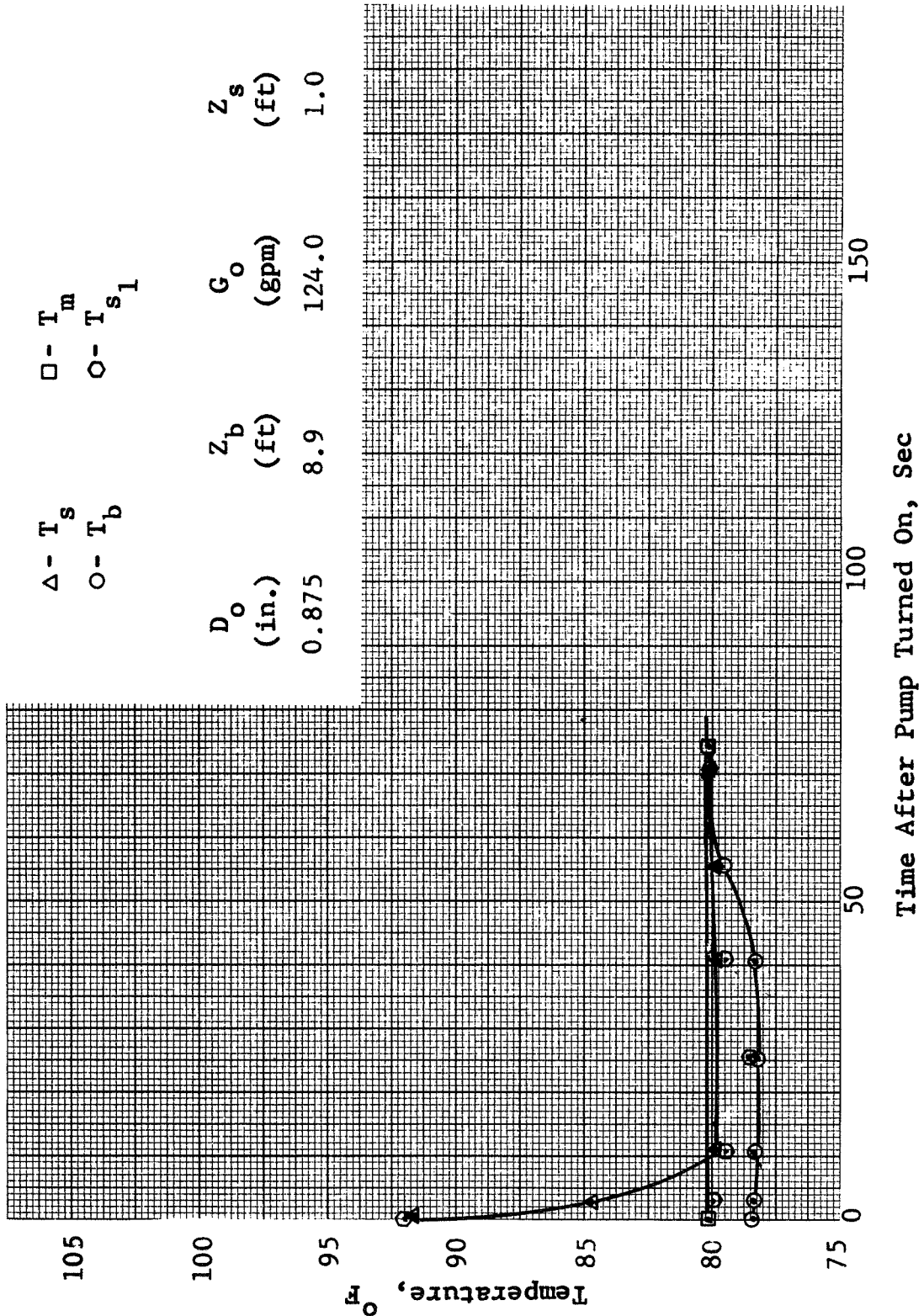


Figure 193 Fraction of Initial Temperature Difference After Surface Temperature Starts to Drop: Pump Starts at  $\theta = 0.0$  sec; Centerline Surface Temperature Drop Starts at  $\theta_1 = 0.0$  sec; Run 50



**Figure 194 Transient Energy Integral: Run 50**

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$\Delta - T_s$	$\square - T_m$	$D_o$ (in.)	$Z_b$ (ft)	$G_o$ (gpm)	$Z_s$ (ft)
$\circ - T_b$	$\circ - T_{s1}$	0.875	8.9	124.0	1.0

Figure 195 Transient Temperature Destratification : Run 51

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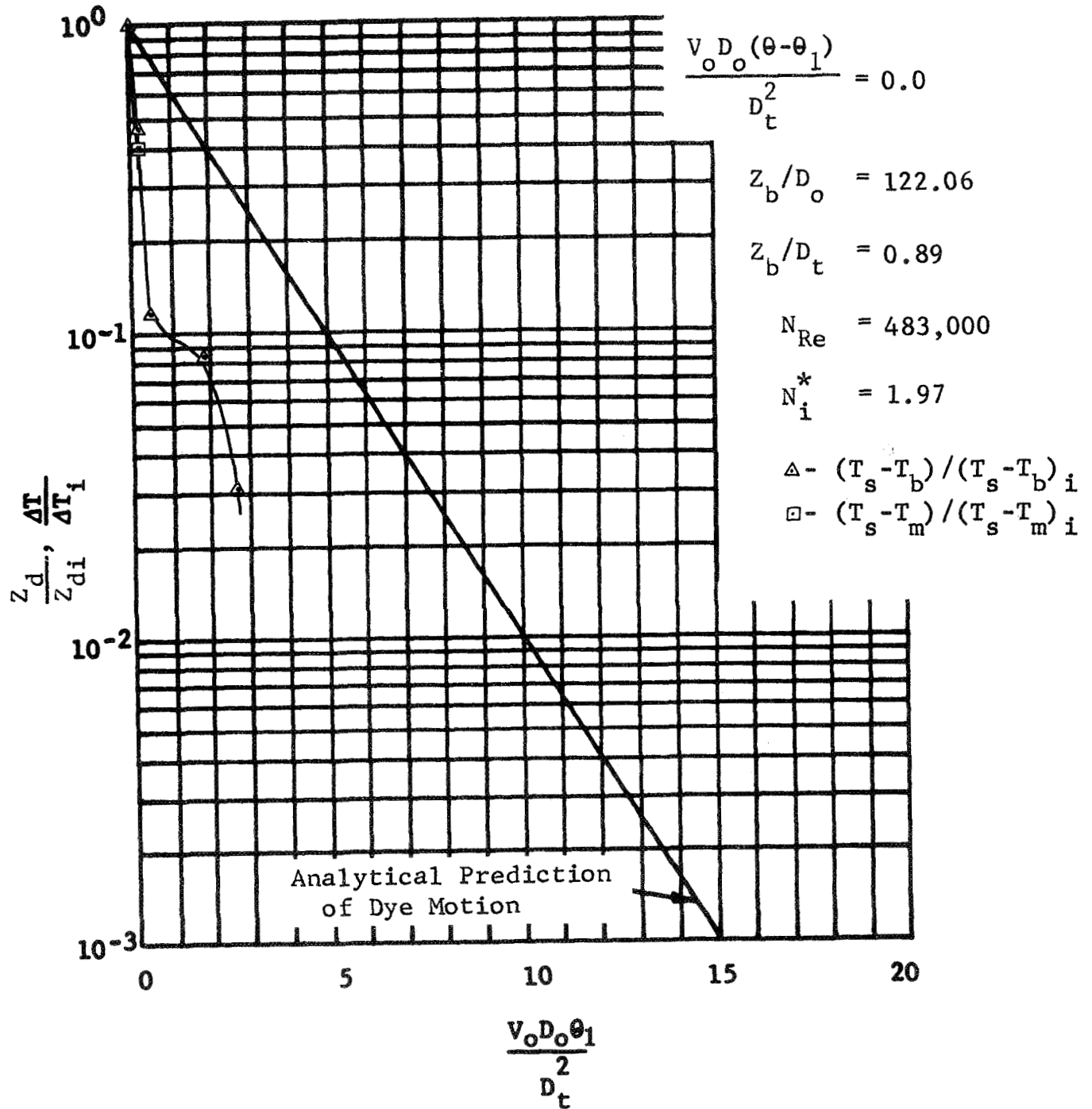


Figure 196 Fraction of Initial Temperature Difference After Surface Temperature Starts to Drop: Pump Starts at  $\theta = 0.0$  sec; Average Surface Temperature Drop Starts at  $\theta_1 = 0.0$  sec; Run 51

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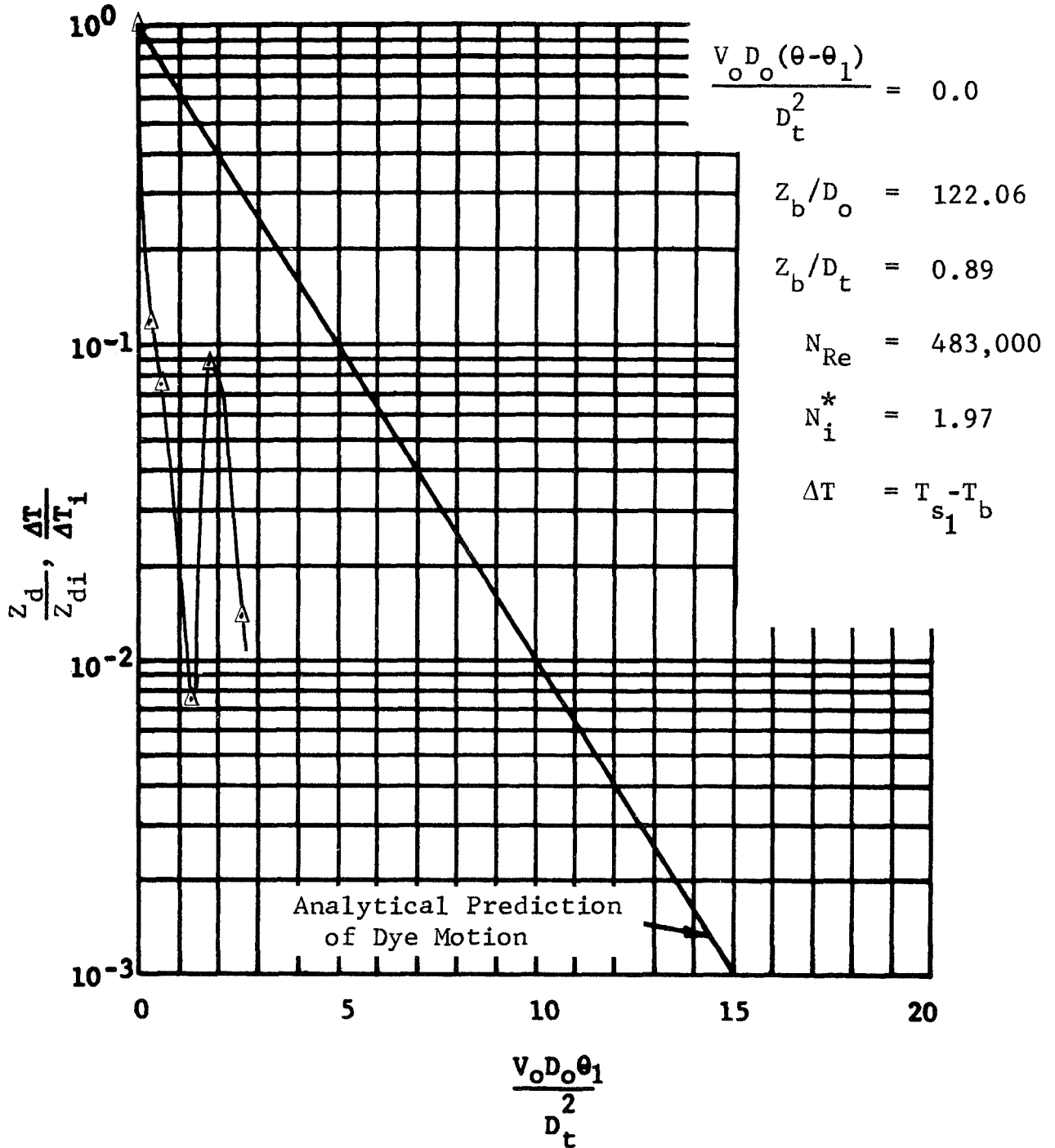


Figure 197 Fraction of Initial Temperature Difference After Surface Temperature Starts to Drop: Pump Starts at  $\theta = 0.0$  sec; Centerline Surface Temperature Drop Starts at  $\theta_1 = 0.0$  sec; Run 51

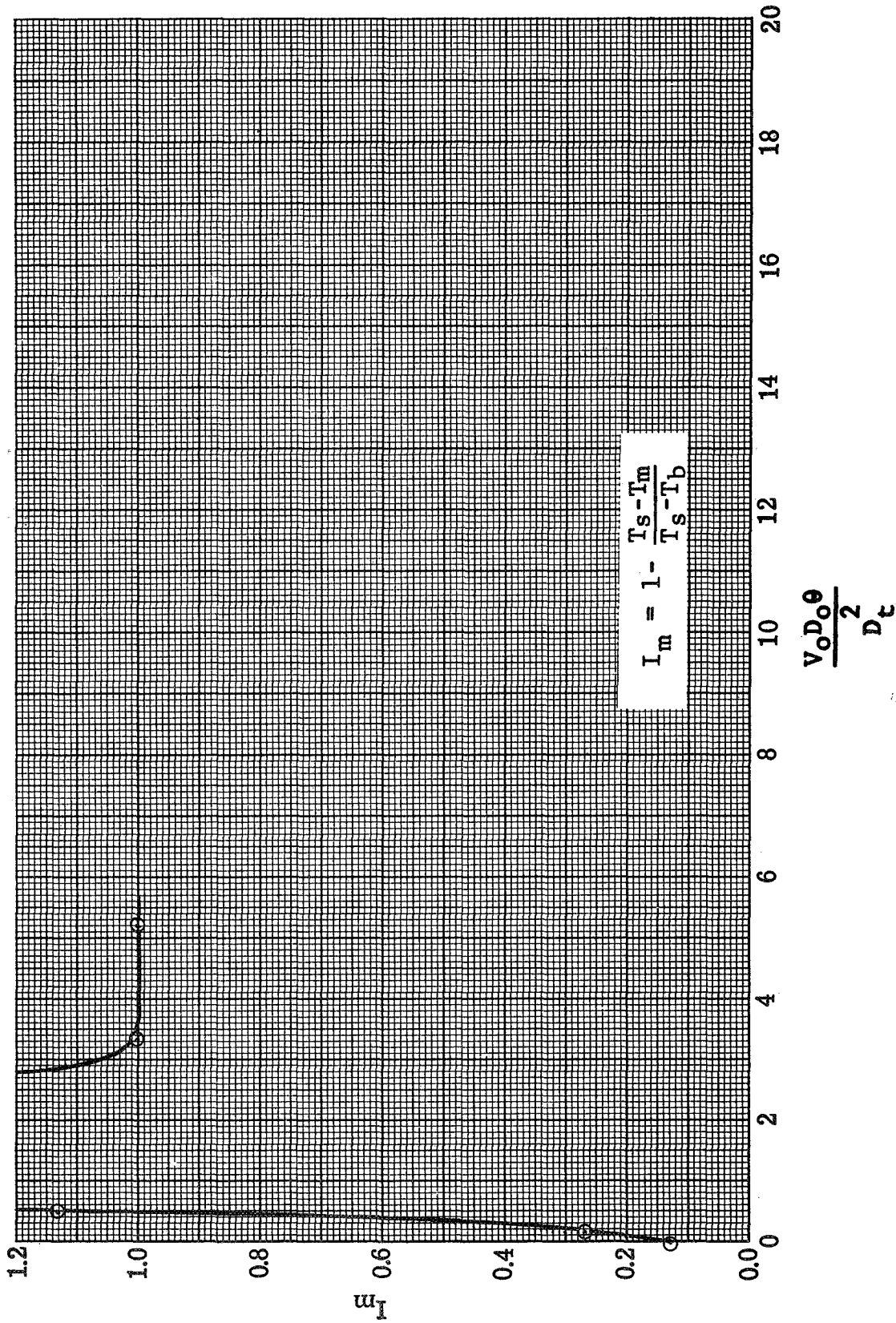


Figure 198 Transient Energy Integral: Run 51

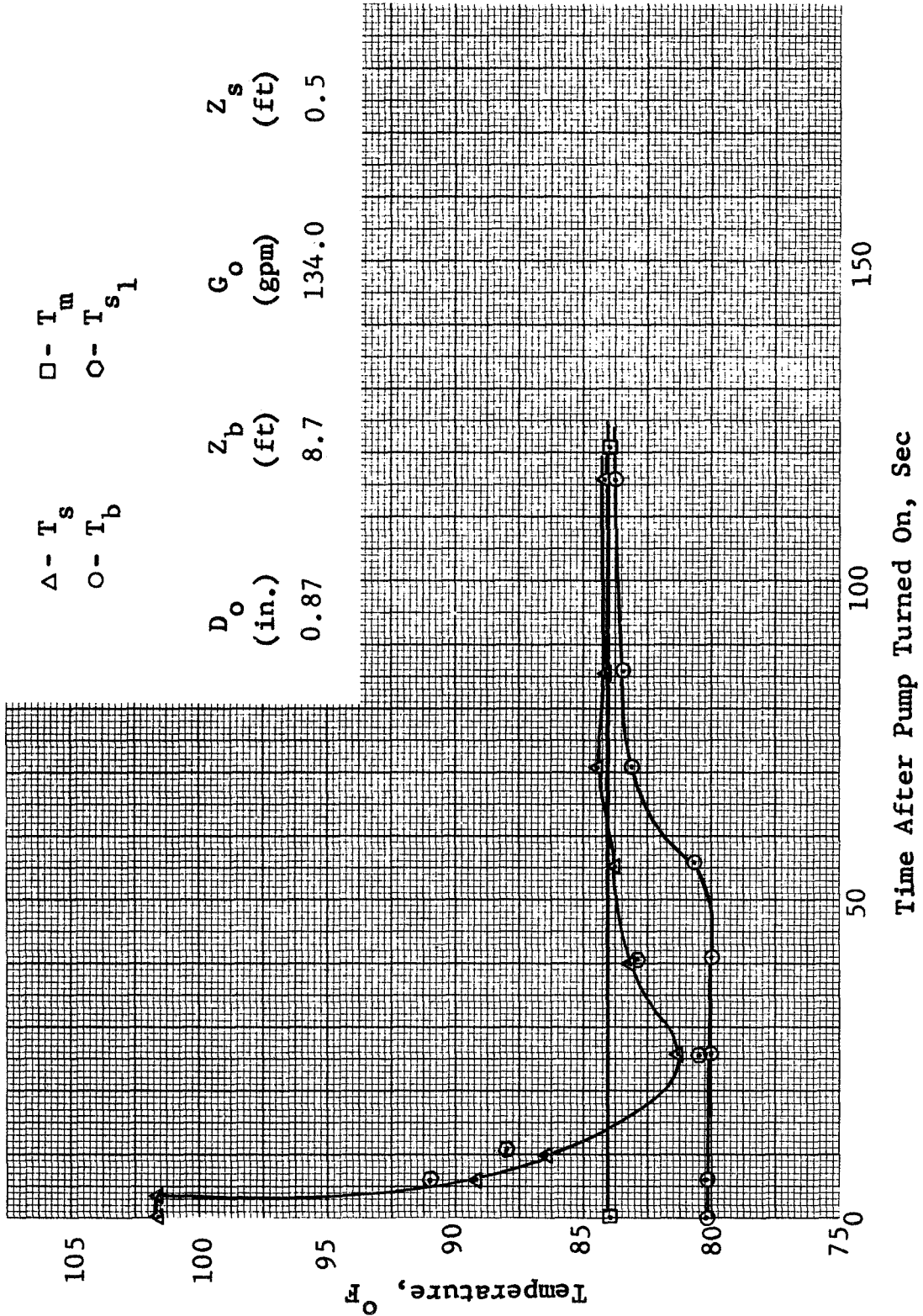


Figure 199 Transient Temperature Destratification : Run 52



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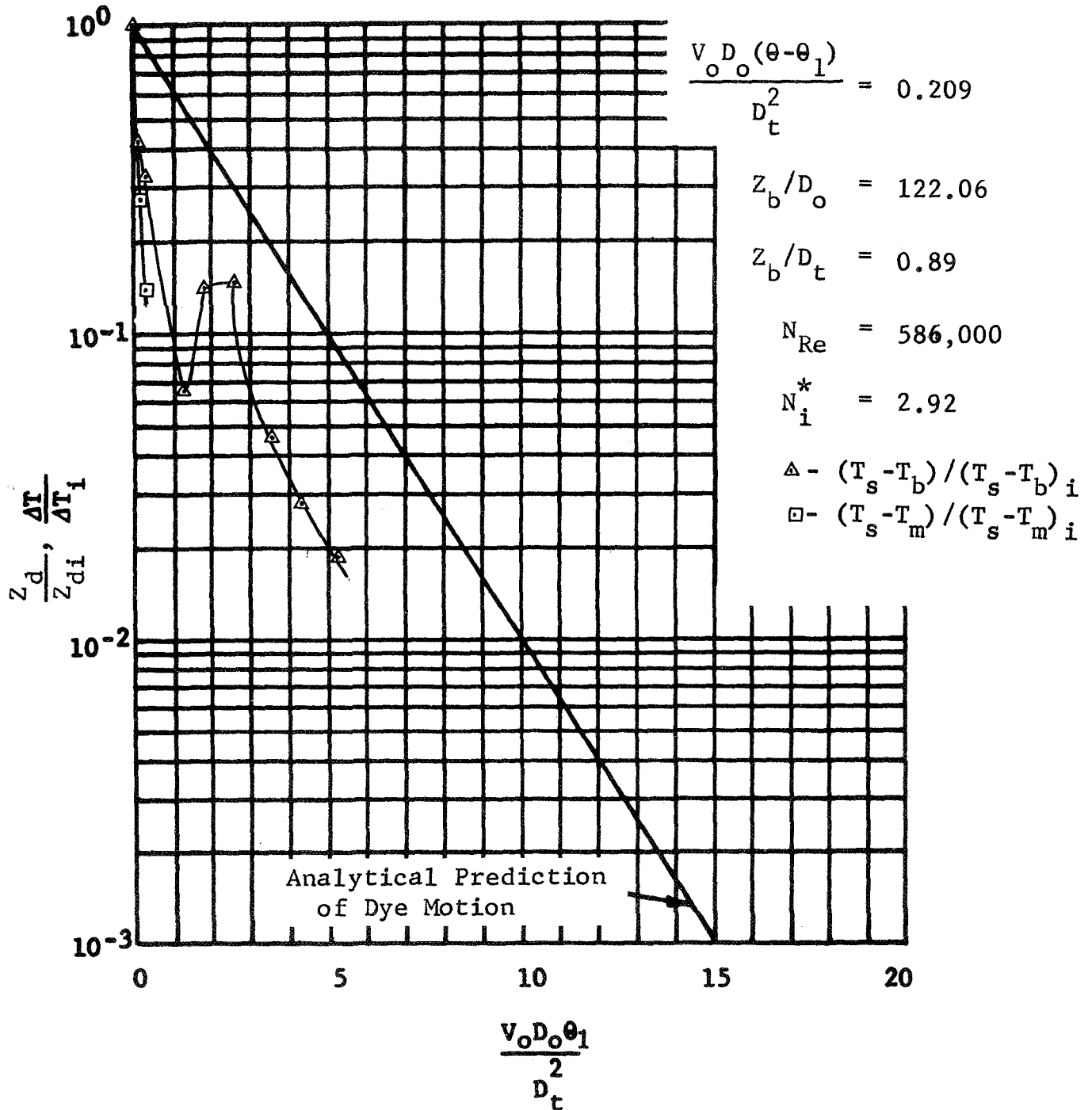


Figure 200 Fraction of Initial Temperature Difference After Surface Temperature Starts to Drop: Pump Starts at  $\theta = 0.0$  sec; Average Surface Temperature Drop Starts at  $\theta_1 = 0.0$  sec; Run 52

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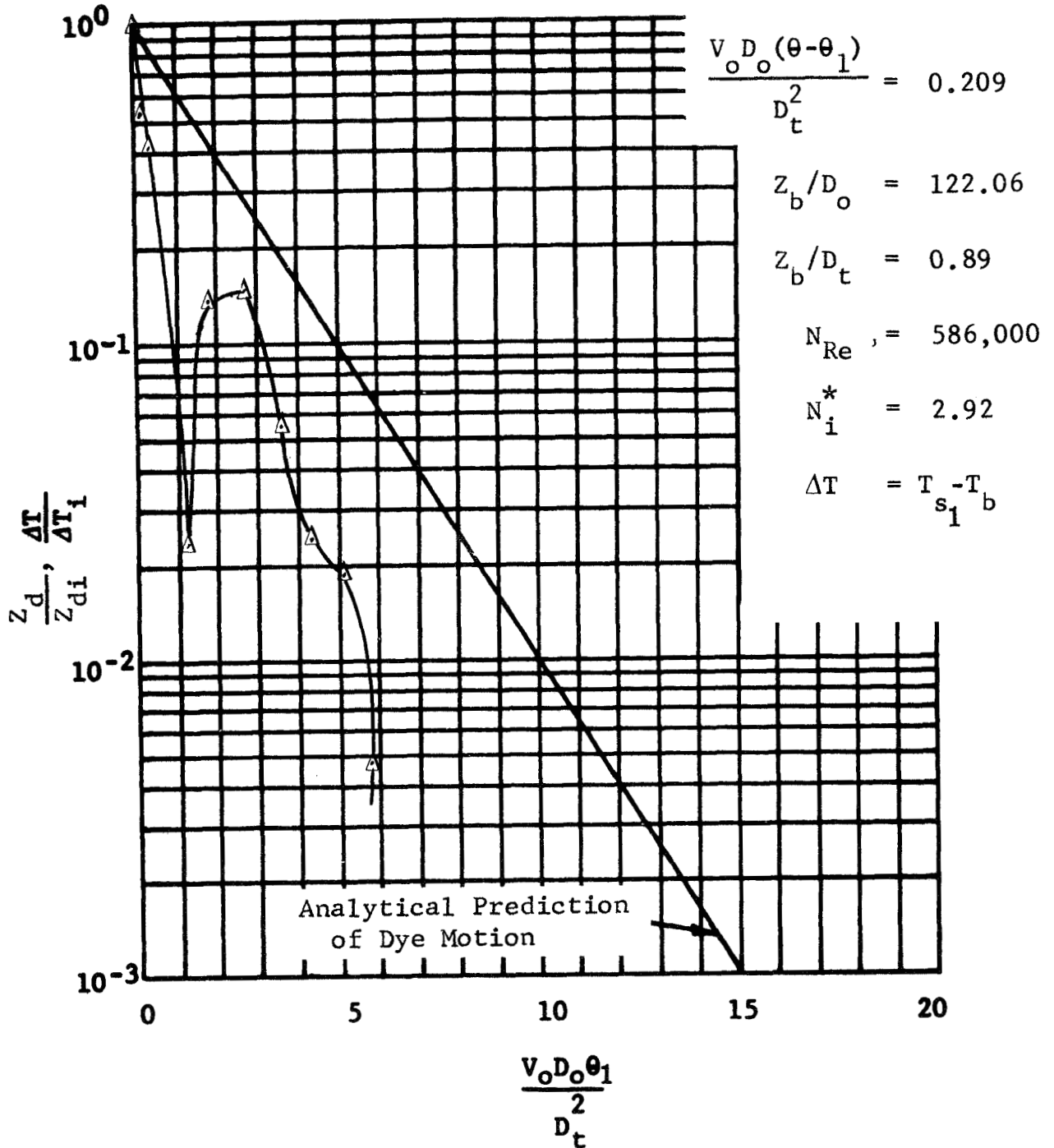


Figure 201 Fraction of Initial Temperature Difference After Surface Temperature Starts to Drop; Pump Starts at  $\theta = 0.0$  sec; Centerline Surface Temperature Drop Starts at  $\theta_1 = 0.0$  sec; Run 52

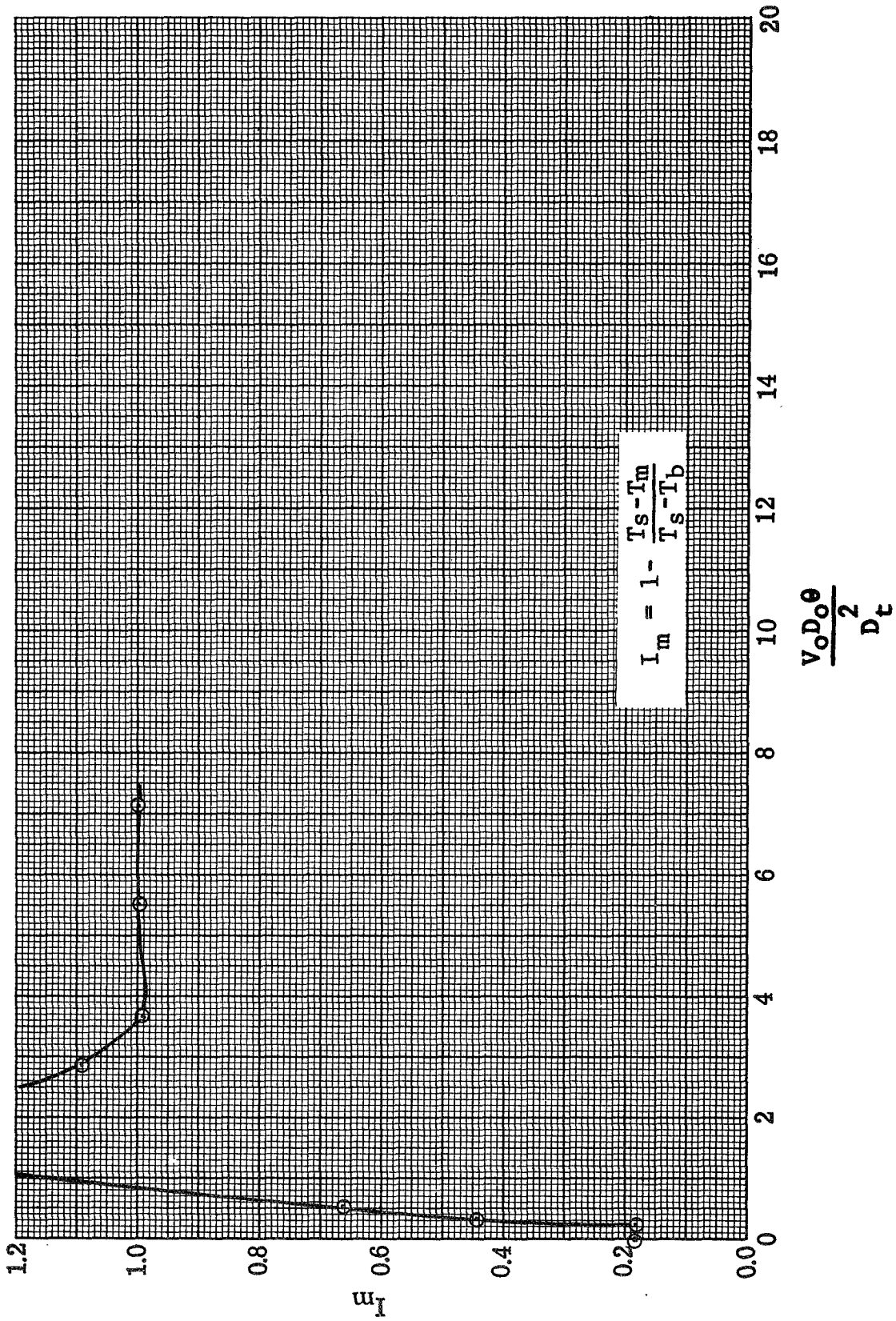


Figure 202 Transient Energy Integral: Run 52

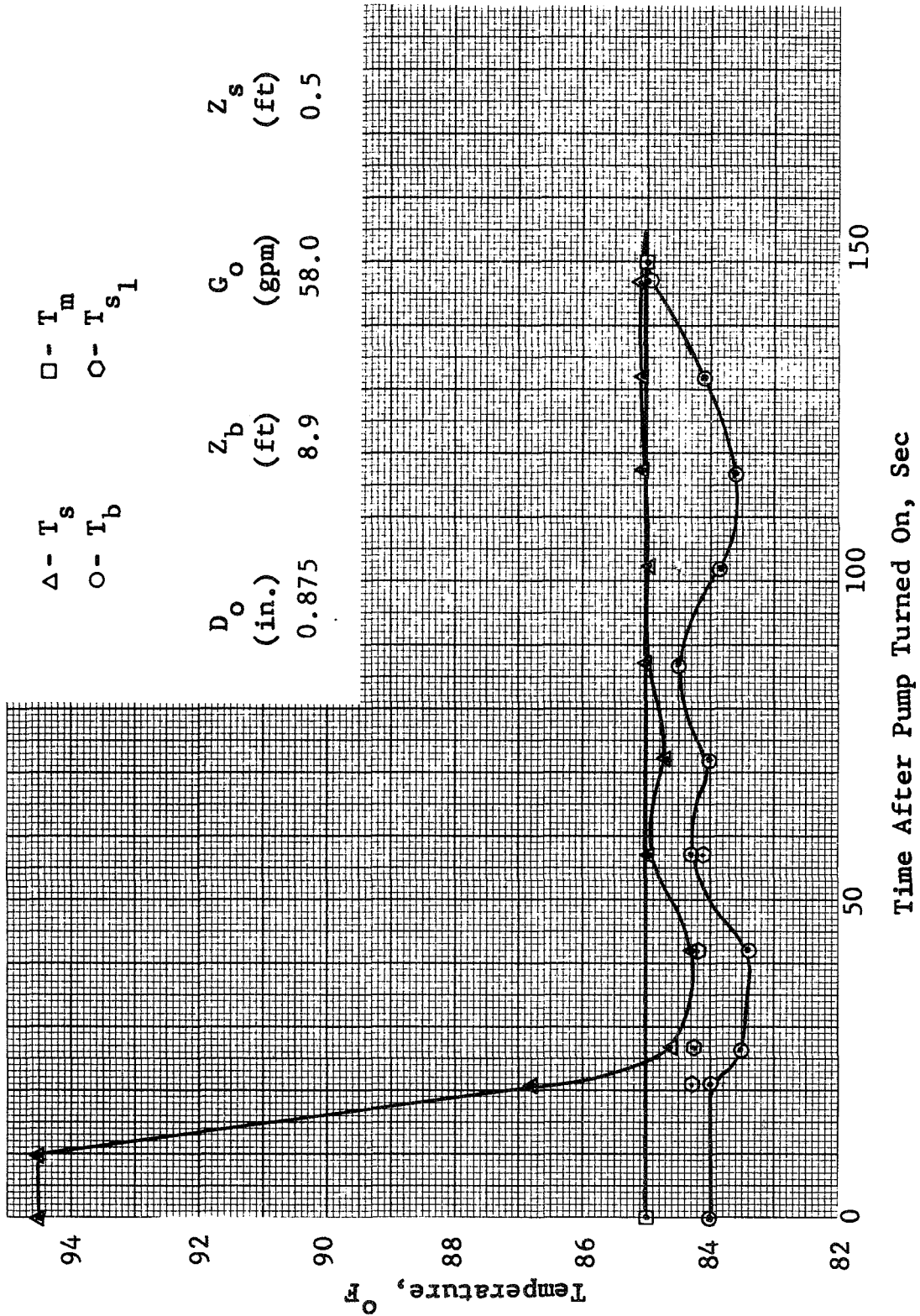


Figure 203 Transient Temperature Destratification: Run 53

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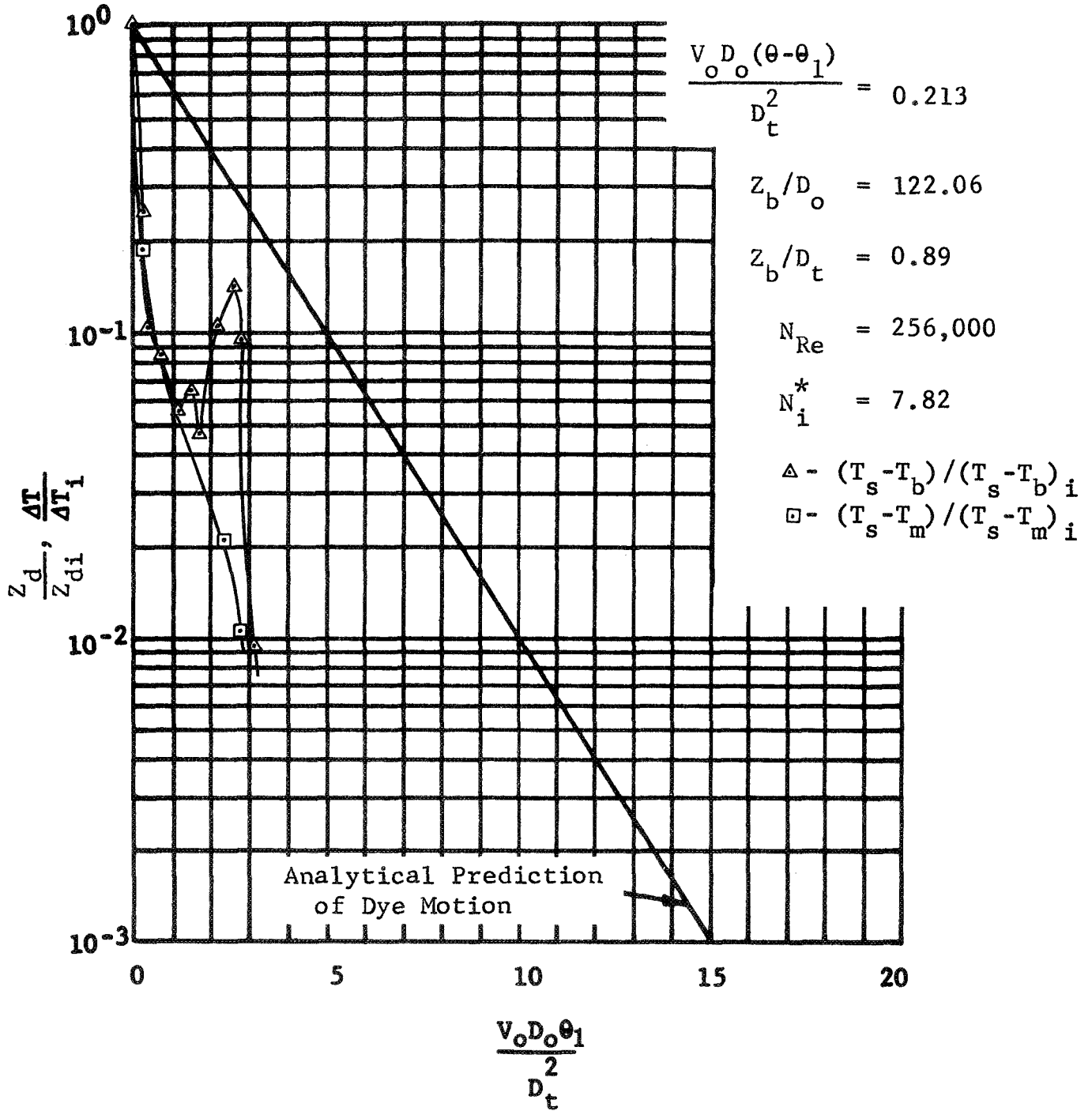


Figure 204 Fraction of Initial Temperature Difference After Surface Temperature Starts to Drop: Pump Starts at  $\theta = 0.0$  sec; Average Surface Temperature Drop Starts at  $\theta_1 = 0.0$  sec; Run 53

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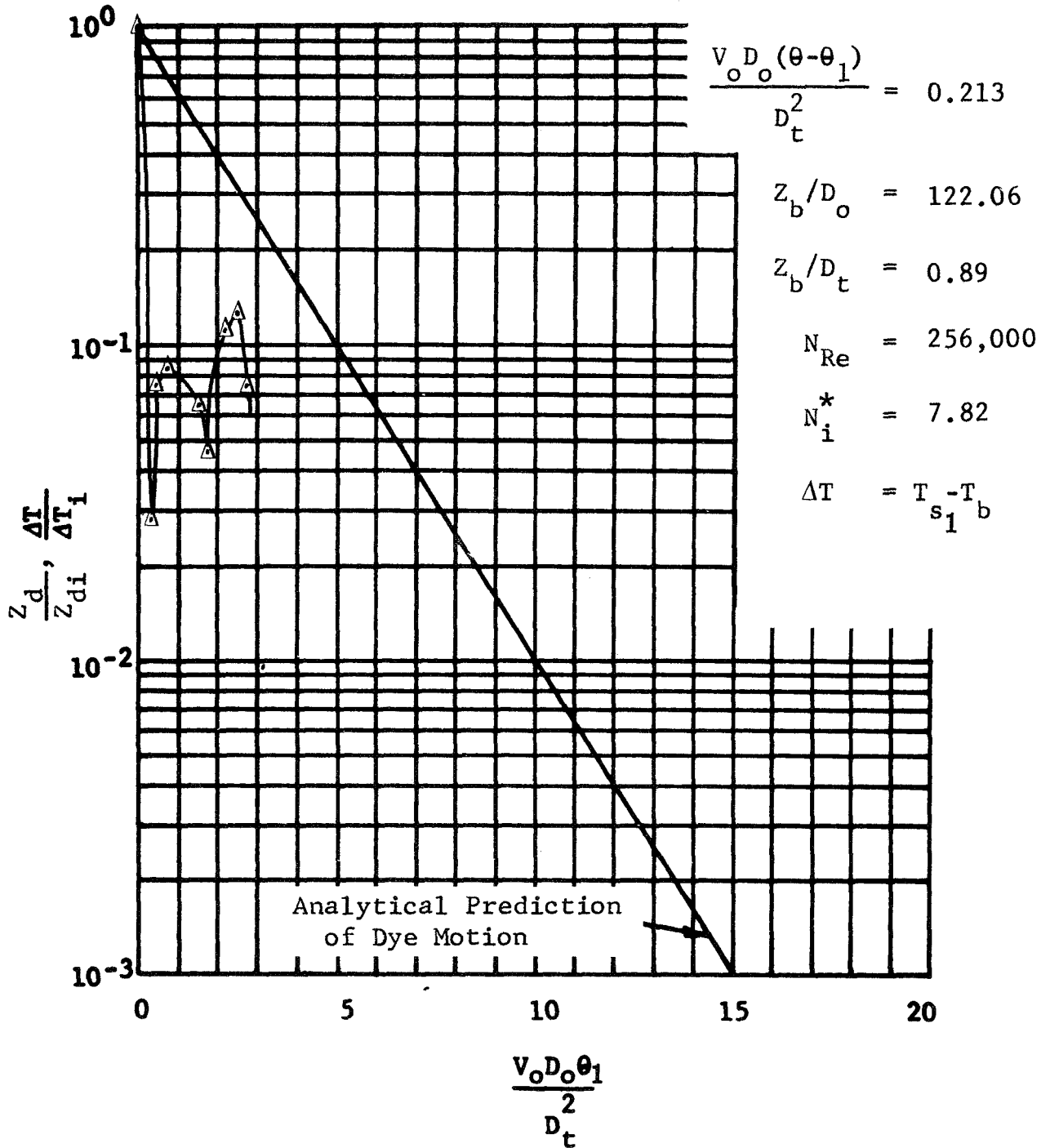


Figure 205 Fraction of Initial Temperature Difference After Surface Temperature Starts to Drop: Pump Starts at  $\theta = 0.0$  sec; Centerline Surface Temperature Drop Starts at  $\theta_1 = 0.0$  sec; Run 53

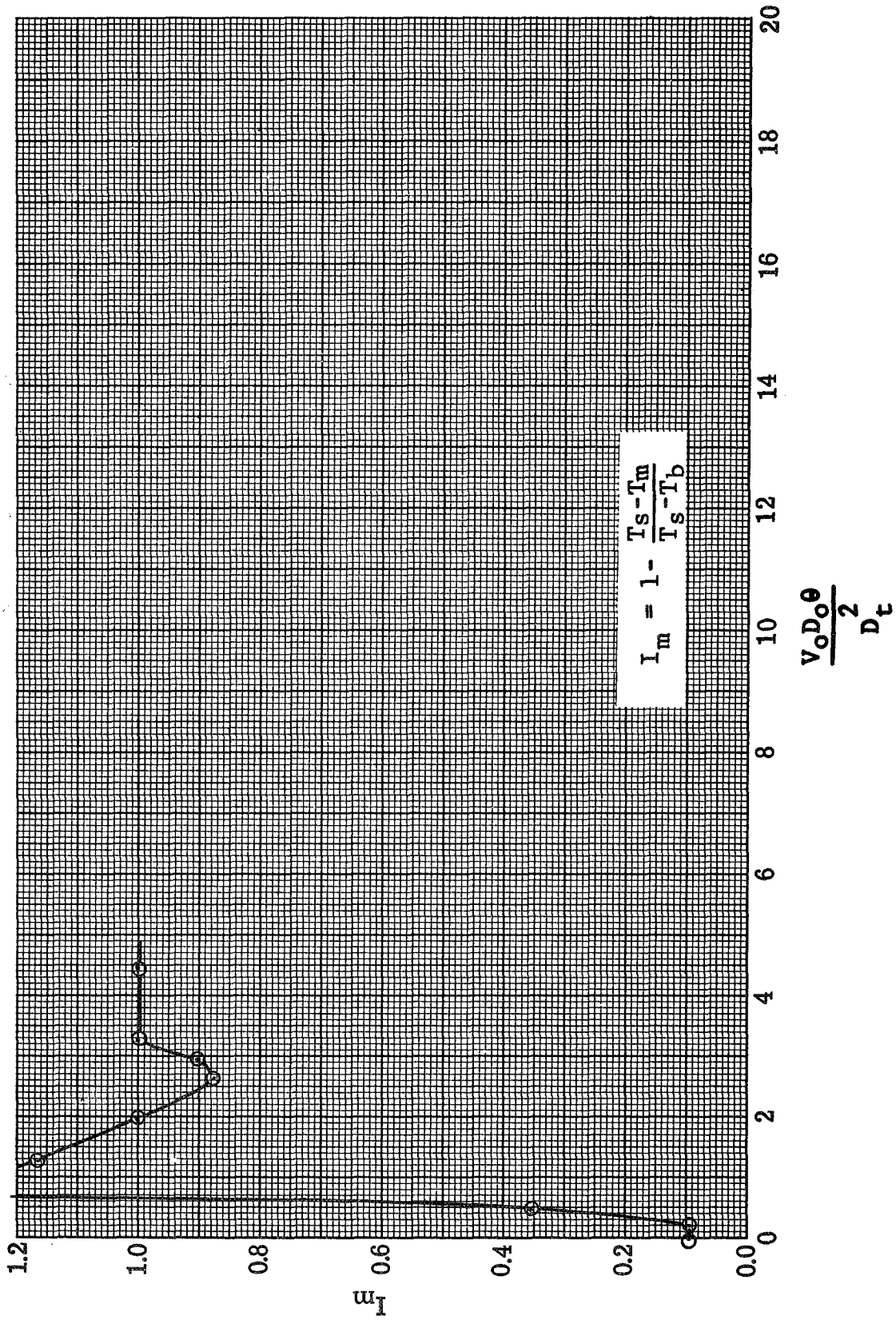


Figure 206 Transient Energy Integral: Run 53

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## R E F E R E N C E S

1. Poth, L. J., et al., A Study of Cryogenic Propellant Mixing Techniques, Final Report, General Dynamics Fort Worth Division Report FZA-439-1, 1 November 1968.



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