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Consumer evaluations of processed meat products reformulated to be healthier – a conjoint analysis study

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1 **Abstract**

2 Recent innovations in processed meats focus on healthier reformulations through reducing
3 negative constituents and/or adding health beneficial ingredients. This study explored the
4 influence of base meat product (ham, sausages, beef burger), salt and/or fat content (reduced or
5 not), healthy ingredients (omega 3, vitamin E, none), and price (average or higher than average)
6 on consumers' purchase intention and quality judgement of processed meats. A survey (n=481)
7 using conjoint methodology and cluster analysis was conducted. Price and base meat product
8 were most important for consumers' purchase intention, followed by healthy ingredient and salt
9 and/or fat content. In reformulation, consumers had a preference for ham and sausages over beef
10 burgers, and for reduced salt and/or fat over non reduction. In relation to healthy ingredients,
11 omega 3 was preferred over none, and vitamin E was least preferred. Healthier reformulations
12 improved the perceived healthiness of processed meats. Cluster analyses identified three
13 consumer segments with different product preferences.

14

15 **Keywords:** processed meat, health, consumer, conjoint analysis, consumer segmentation

16 **1. Introduction**

17 Processed meat refers to meat that has been transformed through salting, curing, smoking or
18 other processes to enhance flavour or extend shelf-life (Bouvard et al., 2015). This food category
19 encompasses a wide range of products that differ from each other in terms of meat type, salt and
20 fat content, the processing method applied, and eating occasions (e.g. daily consumption *vs*
21 occasional consumption) (Chizzolini, Zanardi, Dorigoni, & Ghidini, 1999; Desmond, 2006; FAO,
22 2008; Grunert, Verbeke, Kugler, Saeed, & Scholderer, 2011). Processed meat is a dietary source
23 of protein, B-type vitamins, iron and zinc (Decker & Park, 2010). Health effects associated with
24 processed meat consumption are product and consumption amount dependent, and the evidence
25 is yet equivocal (De Smet & Vossen, 2016; Grasso, Brunton, Lyng, Lalor, & Monahan, 2014).
26 Epidemiological studies show that the high consumption of some processed meat products can
27 increase the risk of coronary heart disease, type-2 diabetes and colorectal cancer (Boada,
28 Henriquez-Hernandez, & Luzardo, 2016; WHO International Agency for Research on Cancer,
29 2015). However, the mechanisms by which these deleterious effects are exerted, especially the
30 processed meat-cancer link, are still far from being fully understood (De Smet & Vossen, 2016).
31 Consumer concerns about the health characteristics of processed meats have increased in recent
32 years (Tobin, O'Sullivan, Hamill, & Kerry, 2014). Despite this, consumer demand for
33 convenience and good taste has ensured that processed meat retains a stable place in consumer
34 diets (Grunert, 2006). This suggests a potential role for 'healthier' processed meat, which could
35 offer benefits for both public health and the meat industry, but only if such products are accepted
36 by consumers (Hung, de Kok, & Verbeke, 2016a). It is commonly accepted that the failure rate
37 for innovative products on the food market is very high, likely due to the tendency to postpone
38 the generation of consumer insight until a later stage – the stage when physical prototypes are
39 available (Grunert, Bredahl, & Brunso, 2004; Grunert et al., 2011). Thus, it is crucial to
40 understand and consider consumer acceptance at the early stage of new product development
41 (van Kleef, van Trijp, & Luning, 2005). Consumer acceptance of healthier reformulated food
42 products is complex and influenced by product-related factors (e.g. product attributes, sensory
43 qualities, production methods) and consumer-related factors (e.g. psychological factors,
44 demographic characteristics, food choice habits) (Lahteenmaki, 2013; van der Zanden, van Kleef,
45 de Wijk, & van Trijp, 2014a). The current study aims to explore how product attributes or
46 features influence consumer purchase intention and quality judgement for 'healthier' processed

47 meat. A companion paper, using a different consumer cohort, investigates how consumer-related
48 factors can shape consumer acceptability of such product (Shan et al., 2017a).

49 Many current innovations in the processed meat field focus on healthier reformulations, namely
50 improving the nutritional quality and reducing adverse effects of processed meat consumption.

51 Given that processed meat is a significant contributor to consumers' intake of salt and saturated
52 fat, nutrients which are consumed in excess of the recommended level in many developed
53 countries, one strategy is to reduce salt and/or fat content of those processed products with
54 particularly high salt or fat content (Bolger, Brunton, Lyng, & Monahan, 2017; Desmond, 2006;
55 Irish Universities Nutrition Alliance, 2011). This can be done by, for instance, directly lowering
56 the amount of salt and fat in the recipe, using a salt substitute (e.g. potassium chloride or herbs),
57 or by using animal fat replacements (e.g. starch or oil from non-animal sources). Another
58 strategy involves the incorporation of healthy ingredients (e.g. vitamins and minerals, omega 3
59 fatty acids, probiotics, co-enzyme Q10, dietary fibre, etc.) into processed meat (Decker & Park,
60 2010; Grasso et al., 2016; Hathwar, Rai, Modi, & Narayan, 2012). These ingredients can be
61 introduced indirectly through animal feeding or directly during processing. A third strategy
62 involves reducing or replacing chemical-based preservatives, such as nitrites/nitrates (Sindelar,
63 Cordray, Olson, Sebranek, & Love, 2007).

64 Health-oriented reformulations of processed meat are promising in terms of addressing
65 increasing public health concerns regarding this food category; however, consumer acceptance
66 cannot be taken for granted. For instance, a qualitative study has shown that different processed
67 meat products are not equally perceived by consumers as suitable for healthier reformulations
68 (Shan et al., 2017b). In relation to reformulation strategies, consumers are generally positive
69 towards salt and fat reduction, and the replacement of nitrite with non-chemical preservatives;
70 however, they were uncertain and skeptical about adding healthy ingredients into processed meat
71 (Guardia et al., 2006; Haugaard et al., 2014; Hung, et al., 2016a; Shan et al., 2014). Cost is
72 another factor that can influence consumer acceptance of healthier processed meat (Hung et al.,
73 2016b; Shan et al., 2014).

74 By using conjoint analysis, the first objective of the current study was to understand how the
75 base meat product, price, and healthier reformulation strategies, in particular, shape consumers'
76 purchase intention and quality perception of processed meats. Based on the aforementioned

77 literature, four hypotheses were made: price increase would have a negative impact on the
78 purchase intention (**H1**); healthier reformulations would have a positive impact on the perceived
79 healthiness (**H2**); consumer judgement of product healthiness would depend on the base meat
80 product (**H3**); healthier reformulations would negatively influence the taste expectation (**H4**).

81 In developed countries, recognition of the heterogeneity of consumer needs and preferences is
82 required for the success of products including processed meats; therefore consumer segmentation
83 has become an essential element of product design and marketing, and traditional demographic
84 traits are no longer enough to serve as a basis for meaningful consumer segmentation (Wedel &
85 Kamakura, 2000; Yankelovich & Meer, 2006). In comparison, product-level segmentation based
86 on, for instance, preferences for product attributes, can provide actionable suggestions for
87 targeted product design and marketing (Yankelovich & Meer, 2006; van der Zanden et al., 2014).
88 It has been suggested that, for meat products, attributes are not of equal value to all consumers
89 (Henchion et al., 2014). The second objective of this study was to identify consumer segments
90 reflecting different product preferences.

91 It is expected that consumer insights obtained from this study will reduce ambiguity and
92 uncertainty in developing healthier processed meat. This study will also deepen the
93 understanding of a wider topic: how consumers value healthy reformulations of food categories
94 perceived as unhealthy.

95

96 **2. Research methods**

97 *2.1. Data collection*

98 A cross-sectional internet based survey was carried out in March, 2016 with a sample of 481
99 participants from the Republic of Ireland. With the assistance of a market research agency,
100 participants were recruited from a national online research panel using a quota sampling
101 procedure, where the quota control variables were age, gender and region. An eligible participant
102 was considered an adult who had lived in Ireland for the past three years, who purchases ham,
103 sausage and beef burger products. Participants filled out an online questionnaire using their own
104 electronic device such as computer, tablet, or mobile phone. Informed consent was obtained from
105 all participants on page 1 of the survey prior to the introduction of the main questions.

106 In relation to the research instrument, apart from the conjoint study, the questionnaire included
107 15 questions concerning: consumption habits of processed meat, use of functional food (i.e. food
108 products enriched with healthy ingredients) and dietary supplements; general food choice
109 motives; strategies for improving the health profile of processed meat; and socio-demographics.
110 To examine consumers' general food choice motives, especially their interest in healthy food and
111 convenience food, scales from an adapted version of the validated food choice questionnaire
112 were used (Naughton, McCarthy, & McCarthy, 2015; Steptoe, Pollard, & Wardle, 1995)
113 (Supplemental Table 1). A pilot test was carried out with a total of 16 volunteers recruited from
114 University College Dublin (UCD) to ensure that questions were easily understood, the
115 experimental design of the conjoint study was user-friendly, all information on the product
116 conceptual cards received equal attention, and the survey was performed correctly on different
117 electronic devices. The study qualified for and received ethical exemption from UCD's research
118 ethics committee.

119

120 *2.2. Conjoint analysis design*

121 To fulfil the study objectives, a conjoint study was conducted. The term 'conjoint' originates
122 from two words 'considered jointly', which illustrates the fundamental idea behind this
123 technique: consumers consider products as bundles of attributes and trade off one for another
124 (McCullough, 2001). By presenting a set of 'complete' products described by a group of
125 attributes (product features), conjoint analysis uncovers the essential trade-offs consumers
126 consciously or unconsciously make when judging and purchasing products. Conjoint analysis is
127 generally considered to be suitable for assessing consumer acceptance of and preferences for
128 novel food products, and it has been widely applied in healthier food and functional food related
129 consumer studies (Annunziata & Vecchio, 2013; Ares & Gambaro, 2007; Ares, Gimenez, &
130 Gambaro, 2009; Bech-Larsen & Grunert, 2003; Cox et al., 2011; Hailu et al., 2009; Sorenson &
131 Bogue, 2005; Yu & Bogue, 2013).

132 There are a few different approaches doing conjoint analysis The full-profile rating (or ranking)
133 based conjoint analysis is the traditional approach, where the task format involves the
134 presentation of product profiles one by one for respondent rating (Green & Srinivasan, 1990;
135 Green, Krieger & Wind, 2001). This approach has the advantage of providing detailed estimates

136 at individual respondent level, which is desirable for further analysis such as consumer
137 segmentation (Rao, 2014). Choice-based conjoint analysis is another popular approach. In this
138 approach, respondents are presented with a few sets of profiles. For each set of profiles,
139 respondents either pick the preferred profile or alternatively allocate 100 points across the set of
140 profiles (Green, Krieger & Wind, 2001). Choice-based conjoint analysis has the unique
141 advantage of mimicking the actual marketplace choices, however it normally generates results at
142 an aggregate level (i.e. for the sample as a whole or for subgroups), and can be time-consuming
143 for respondents (Rao, 2014, Green, Krieger & Wind, 2001). The current study selected the
144 rating-based conjoint analysis for two reasons. First, this method can generate utility scores at the
145 individual-level, which was desirable for the subsequent consumer segmentation. In addition,
146 since the study involved an early stage in the development of healthier processed meat, it focused
147 on the broad product concept, by including multiple types of processed meats, rather than on a
148 particular type of product. In comparison with choice-based conjoint analysis, traditional rating-
149 based conjoint analysis allowed us to address multiple types of processed meats without making
150 the questionnaire too long.

151 The first step in designing the conjoint analysis study involved the identification of attributes and
152 attribute levels for compiling product profiles. Based on the research questions and literature,
153 four attributes were selected (Table 1). With reference to the first attribute – ‘base meat product’,
154 three meat products that are popular in many western countries (ham, sausages and beef burgers)
155 were selected due to the high consumption level and familiarity among the population of interest
156 (Cosgrove, Flynn, & Kiely, 2005; Verbeke, Perez-Cueto, de Barcellos, Krystallis, & Grunert,
157 2010). These products include examples of a cured meat, a comminuted meat product (i.e.
158 sausage type meat products containing a mixture of semi-lean meat and non-meat ingredients)
159 and include two meat species (i.e. beef and pork) (FAO, 2008).

160 Salt and fat reduction and enrichment with healthy ingredients were selected as examples of
161 reformulation strategies because they can be applied to most processed meat products. For the
162 attribute ‘salt and/or fat content’, two levels were specified. Given that the base meat products
163 included in this study differed in the content of these nutrients (Bolger et al., 2017; Pereira &
164 Vicente, 2013), the ‘reduced’ claim was adapted for each meat product. For instance, for sausage

165 products, the claim was introduced as ‘reduced fat, reduced salt’; for ham products ‘reduced salt’;
166 and for beef burger ‘reduced fat’.

167 With regard to the attribute ‘healthy ingredients’, omega 3 and vitamin E were selected based on
168 the fact that they were among the most common ingredients in the functional food market (Lalor,
169 Kennedy, Flynn, & Wall, 2010) and technically they can be incorporated into meat products
170 (Decker & Park, 2010). The third attribute level ‘none’ was included to allow comparison of
171 products with and without additional healthy ingredients.

172 In line with previous studies, ‘price’ was adopted as the fourth and final attribute (Annunziata &
173 Vecchio, 2013; Bech-Larsen & Grunert, 2003; Cox, Evans, & Lease, 2007; Teagasc, 2012).

174 There are two common approaches to setting appropriate price levels. The first approach
175 involves the specification of an exact price (Annunziata & Vecchio, 2013; Bech-Larsen &
176 Grunert, 2003; Cox et al., 2007; Sorenson & Bogue, 2005; Teagasc, 2012). This approach was
177 not employed, because the current study involved three different meat products with different
178 price ranges, e.g. a price perceived as cheap for beef burgers may be considered rather expensive
179 for ham products and therefore would not be comparable. In addition, for processed meat
180 products, researchers may have to clarify the portion size while stating the price – this would
181 have added unnecessary complexity to study. The second approach of setting price levels focuses
182 on the additional cost resulting from product improvement. This has successfully been employed
183 in studies exploring innovative food products, such as omega 3 enriched foods (Bech-Larsen &
184 Grunert, 2003; Cox et al., 2007, 2011). In line with this approach, three levels were specified in
185 the current study: average price, average price + 10% and average price + 20%. A lower price
186 was not considered, because healthier reformulations will likely increase the price of the product
187 (Bolger et al., 2017; Colmenero, 2000; Grasso et al., 2014).

188 In total, 54 product profiles were generated from the full-profile design. In order to reduce
189 respondent burden, a fractional factorial orthogonal design was performed using the Statistical
190 Package for the Social Sciences version 20 (SPSS Inc., Chicago, IL, USA). Hypothetical product
191 profiles generated were listed in Table 2.

192 Product profiles were presented to respondents as conceptual cards (see Fig.1 for example) in
193 random order. Respondents were asked to evaluate each product profile by answering three
194 questions: “How likely or unlikely are you to buy this product?” (1=“not at all likely to buy”,

195 7=“very likely to buy”); “How healthy or unhealthy do you perceive this product to be?” (1=“not
196 at all healthy”, 7=“very healthy”); and “How tasty or not tasty do you perceive this product to
197 be?” (1=“not at all tasty”, 7=“very tasty”). The selection of these three dependent variables, the
198 wording of these questions, and the measurement scales were based on our research objectives
199 and published conjoint studies in relation to healthier reformulated food products (Ares &
200 Gambaro, 2007; Ares et al., 2009; Bech-Larsen & Grunert, 2003; Cox et al., 2011; Orquin &
201 Scholderer, 2015).

202

203 *2.3. Data analysis*

204 Statistical analysis was undertaken using SPSS. To interpret data from the conjoint analysis
205 study, the part-worth utilities and relative importance of attributes were estimated using ordinary
206 least square regression, which is considered appropriate for analysing rating-based conjoint
207 analysis data (Jaeger, Mielby, Heymann, Jia, & Frost, 2013; Garcia-Torres, Lopez-Gajardo, &
208 Mesias, 2016). A one-way repeated measures ANOVA with the post-hoc Bonferroni test was
209 applied to compare attributes in terms of their relative importance, and to compare attribute
210 levels in terms of their utilities.

211 Hierarchical cluster analysis (Ward’s method) of part-worth utilities was employed to identify
212 distinct clusters that reflected respondents’ different product preferences. Compared to
213 alternative cluster analysis approaches, hierarchical clustering is suitable when the sample
214 contains fewer than 500 respondents, and the researcher has no prior knowledge or expectation
215 of the number of clusters (Sarstedt & Mooi, 2014), which was the situation of the present study.
216 Ward’s method was employed because it can generate consumer groups with the best within-
217 group homogeneity (Punj & Stewart, 1983). To determine the number of clusters, a dendrogram
218 (i.e. a tree map that shows how respondents are gradually merged into clusters) was inspected
219 (Ketchen & Shook, 1996). A one-way ANOVA with post-hoc tests was conducted to examine
220 between-cluster differences in the part-worth utilities, and food choice motivations. Chi-square
221 tests were employed to examine between-cluster differences in socio-demographic and food
222 consumption habits.

223

224 3. Results

225 Of the 503 participants who completed the online study, 21 respondents were excluded from the
226 analysis because of their unrealistically short time for completion and careless responses (i.e.
227 consistent patterns of answers to every question). This yielded a final sample of 481 respondents.
228 The social demographic background information and processed meat consumption habits of the
229 final sample is summarised in Tables 3 and 4. A comparison of the sample with the national
230 population is presented for some socio-demographic characteristics in Table 3.

231 The final sample included 202 male (42%) and 279 female participants (58%) across different
232 age groups throughout Ireland. It was not a perfectly representative sample of the Irish
233 population but, this was expected given that the study focused on a specific subset of behaviours
234 and only those who bought processed meats for themselves or their families were recruited. A
235 majority of respondents were regular consumers of functional foods (71%), dietary supplements
236 (64%), and food products that were low salt or low fat alternatives (76%). All respondents
237 purchased or consumed the indicated processed meat products. The proportions of frequent
238 eaters (at least once a week) were 76% for ham, 51% for pork sausages, and 26% for beef
239 burgers.

240

241 3.1. Conjoint analysis results

242 Part-worth utilities of attribute levels (i.e. the relative preference score computed for each
243 attribute level), and the relative importance of attributes were estimated for each respondent, and
244 the mean values are summarised in Table 5. The high values observed for Pearson's R and
245 Kendall's tau suggest that the conjoint analysis outcomes fit the data well. The differences
246 between attributes and between levels under each attribute were examined using a series of one-
247 way repeated measures ANOVA with Bonferroni's post-hoc test.

248 Results indicated that base meat product, salt and/or fat content, healthy ingredients and price all
249 influenced consumer intention to purchase processed meats. Among these four attributes, price
250 (30%) and base meat product (27%) were the most important, followed by healthy ingredient
251 (24%), and then salt and/or fat content (19%) ($p < 0.001$). A close inspection of the utility scores
252 of attribute levels showed that a lower price was significantly preferred over a higher price

253 ($p<0.001$), therefore hypothesis 1 was supported. It is worth noting that the decrease in purchase
254 intention with price was not linear; i.e., the impact of a 20% price increase was three times the
255 impact of a 10% price increase. Ham and sausage products were significantly preferred over beef
256 burgers ($p<0.001$), and salt and/or fat reduced was significantly preferred over normal ($p<0.001$).
257 In relation to healthy ingredients, omega 3 was preferred over none, but the difference between
258 these two (none vs omega 3) was not significant ($p=0.306$). Of the three ingredient options
259 (omega 3, vitamin E, none) vitamin E was least preferred, with a negative utility score.

260 In relation to perceived healthiness, base meat product (27%), healthy ingredient (26%) and price
261 (25%) demonstrated almost equal importance, while salt/fat content (22%) was deemed
262 significantly less important ($p<0.001$). Further inspection using Bonferroni's test confirmed the
263 lack of significant difference between base meat product and healthy ingredient ($p=1.000$) and
264 between base meat product and price ($p=0.511$) therefore hypothesis 3 stating the dominant role
265 of base meat product in the healthiness judgement was rejected. On closer examination of the
266 attribute levels, processed meats with additional healthy ingredients were perceived as
267 significantly healthier than conventional products ($p<0.001$), as were salt and/or fat reduced
268 products ($p<0.001$). This confirmed hypothesis 2 which stated that healthier reformulations can
269 positively impact the evaluation of product healthiness.

270 In terms of taste expectation, base meat product had the highest relative importance (32%),
271 followed by healthy ingredient (26%) and price (25%) and then salt fat content (17%). Vitamin E
272 and omega 3, to different extents, negatively influenced the taste expectation. Products with
273 reduced salt and/or fat were perceived as less tasty as normal products, but the difference was not
274 significant ($p=0.064$). Together, this indicates healthier reformulations would not necessarily
275 suggest taste compromise to consumers; therefore, hypothesis 4 was not fully supported.

276

277 *3.2. Consumer segmentation*

278 Based on part-worth utilities derived from the conjoint analysis using purchase intention as the
279 dependent variable, three clusters of respondents were identified as shown in Table 6. A one-way
280 ANOVA showed that all clusters differed significantly from each other with respect to the
281 relative importance of attributes and preferences of attribute levels. Cluster 1 included 28% of

282 respondents. Compared to the other two clusters, this consumer segment assigned a much higher
283 importance on base meat product (36%) and a much lower importance on salt and/or fat content
284 (14%). Cluster 1 preferred sausages over ham and beef burgers and preferred conventional
285 products over reformulated products, which was reflected in the negative utility scores associated
286 with salt and/or fat reduction and the addition of either omega 3 or vitamin E. Cluster 1 was
287 designated as ‘uninterested in reformulations’. Clusters 2 and 3, grouping 39% and 33% of
288 respondents, respectively, were similar in terms of their preference patterns. Both clusters were
289 in favour of salt and/or fat reduction, and the addition omega 3. Furthermore, both clusters
290 preferred ham over sausages and beef burgers. What differentiated these clusters was that cluster
291 2 assigned a higher mean relative importance towards healthy ingredients (27%). In comparison,
292 cluster 3 assigned a higher mean relative importance towards price (37%) and a higher utility
293 score for salt and/or fat reduction. Cluster 2 was designated as ‘reformulation supporters’, and
294 cluster 3 ‘price-sensitive reformulation supporters’.

295 Clusters were then profiled in terms of social-demographic characteristics, food consumption
296 habits and food choice orientations. Between-cluster differences were examined using chi-
297 squares tests and one-way ANOVA tests (Table 7). Significant differences were found for the
298 variables age 18-34 ($p<0.01$), age 55 and above ($p<0.05$) and obesity ($p<0.05$). It is clear that
299 cluster 1 had the lowest proportion of obese consumers, whereas cluster 2 included fewer young
300 consumers and more mid-aged and elderly consumers. Cluster 3 was characterised by the
301 opposite age distribution (i.e. more young consumers and fewer mid-aged and elderly consumers)
302 and a higher proportion of consumers who reported their weight as in the obese category.

303

304 **4. Discussion**

305 Healthier reformulation of processed meat is at an early stage, with significant efforts underway,
306 but only a small number of products have actually been launched on the market (Desmond, 2006;
307 Grasso et al., 2014; Toldra & Reig, 2011). It is important to understand consumer interest and
308 preferences at this early stage. From this study, it is evident that among four product attributes,
309 price and the base meat product had more influence than healthy ingredient and salt and/or fat
310 content on consumers’ purchase intention. This finding is in line with a recognition that the
311 carrier food usually has a larger impact than other product attributes on consumer acceptance of

312 functional foods (Annunziata & Vecchio, 2013; Ares & Gambaro, 2007; Cox, Evans, & Lease,
313 2011; Hailu, Boecker, Henson, & Cranfield, 2009).

314 With respect to salt and/or fat reduction, in line with the positivity reflected in previous studies
315 (Guardia et al., 2006; Shan et al., 2014), processed meats with reduced salt and/or fat were rated
316 higher for both purchase intention and health perception. Surprisingly, respondents did not infer
317 significant undesirable taste change derived from such reformulation, probably because some
318 consumers had gained uncompromised sensory experience from other types of ‘reduced’ food,
319 such as reduced salt ready meals (Mitchell, Brunton, & Wilkinson, 2011).

320 In relation to the strategy of adding healthy ingredients, the current study shows that consumer
321 did not demonstrate unconditional acceptance of this strategy. Their purchase intention depends
322 on the type of ingredient that is to be added. Omega 3 was preferred over vitamin E, perhaps
323 because omega 3 was perceived to be more associated with animal-based foods such as meat
324 products. This is consistent with the general recognition that the perceived fit of combinations of
325 the carrier food and the healthy ingredient is crucial to the acceptance of enriched foods
326 (Krutulyte et al., 2011). Qualitative studies suggest that consumers are unsure about the impact
327 of healthy ingredients on the overall health characteristics of processed meat (Hung et al., 2016b;
328 Shan et al., 2016). Indeed with regard to nutritionally-poor food categories more generally, there
329 has been debate about whether or not the healthy ingredients would create a ‘magic bullet’ or
330 ‘halo’ effect (Cornish, 2012; Orquin, 2014). Using processed meat as an example, the current
331 study has demonstrated that healthy ingredients did significantly improve the health perception;
332 however, base meat product was considered equally important.

333 Cluster analysis based on the utility scores of product attribute levels resulted in three clusters
334 with different preference patterns. This confirmed that the preference for conventional and
335 reformulated processed meats is not homogeneous across consumers. Cluster 1 was reluctant to
336 accept any healthier reformulations. Their preference for sausages (rated the most tasty product
337 by respondents) and their lower than average use of dietary supplements revealed that for this
338 cluster, taste (as opposed to health) was their main purchase motivation for processed meat.
339 Cluster 2 and 3 expressed preference for salt and/or fat reduction and for the addition of omega 3,
340 which indicates that either reformulation strategy would be of interest to them. Considering
341 cluster 2 assigned more importance on the healthy ingredient attribute, the ‘adding’ strategy is

342 likely to be more effective for this cluster. In comparison, the reduction strategy combined with
343 an average price is likely to be more effective for cluster 3 given their significantly higher utility
344 of the attribute level 'reduced' and their significantly higher sensitivity to the extra cost
345 introduced by the addition of healthy ingredients. While the three clusters were well
346 differentiated by product preferences, there were only minor differences in terms of social
347 demographics. Reflecting previous research (Miklavec, Pravst, Grunert, Klopčič, & Pohar, 2015;
348 van der Zanden, van Kleef, de Wijk, & van Trijp, 2014), this leads us to conclude that
349 demographics generally do not account for much variation in actual food choice and preference.

350 From the cluster analysis results, a very interesting finding is the alignment between the two
351 reformulation strategies. Consumers (Cluster 1) who were negative about the 'reducing' strategy
352 were also negative about the 'adding' strategy. On the other hand, consumers (Cluster 2 & 3)
353 who expressed interest in one strategy were also interested in the other strategy. This is different
354 from our original thought that supporters of the 'reducing' strategy and the supporters of the
355 'adding' strategy would not be the same group of people. This is based on our assumption that
356 consumers who opt for salt and/or fat reduction may expect to see meat products being made
357 closer to 'pure' meats; in other words, they might be reluctant to accept more ingredients being
358 added to meat (Korzen, Sandoe, & Lassen, 2011).

359 The present study is not free from limitations. The consumer survey was not combined with
360 sensory tests of actual products because the physical prototypes of products were not yet
361 available. There are two types of consumer insights that are important for new product
362 development (Grunert et al., 2011). The first type refers to consumers' product perception and
363 purchase intention before the first trial purchase. At this stage, consumers have not gained
364 sensory experience of the product, and they would exclusively depend on their perceptions and
365 expectations to direct the purchase decision. The current study was focused on this type of
366 consumer insights, which are valuable because the first trial purchase will be the first hurdle of
367 innovative processed meat products. The second type of consumer insights refers to consumers'
368 adjusted quality perception and purchase intention after they have experienced the product
369 (Grunert et al., 2011). It has been suggested that taste is the main determinant of consumer
370 satisfaction with meat products and consumers were reluctant to compromise on sensory
371 qualities for healthier reformulations (Henchion, McCarthy, Resconi, & Troy, 2014; Hung,

372 Verbeke, & de Kok, 2016; Resano et al., 2011). However, sensory perception is context
373 dependent – information on healthier reformulations may influence consumers’ sensory
374 evaluation. For instance, the disclosure of claims regarding plant sterol enrichment of deli turkey
375 products and the disclosure of a ‘salt reduction’ claim on ham products can significantly
376 influence consumers’ sensory perception of these product (Grasso, Monahan, Hutchings, &
377 Brunton, 2017; Henrique, Deliza, & Rosenthal, 2015). For future research in relation to healthier
378 processed meat, consumer surveys should be combined with sensory tests, and conventional
379 processed meat products available in the market should be included, so that consumer
380 willingness to choose healthier processed meat products can be more accurately predicted.

381

382 **5. Conclusions**

383 The results of this study indicate that consumer purchase intention for processed meat products
384 are more influenced by price and base meat product than the reformulations applied. Salt and/or
385 fat reduction positively influenced purchase intention and health perception, and surprisingly, the
386 negative impact of this reformulation on taste expectation is not significant. Healthy ingredient
387 enrichment can improve the health image of processed meat; however the type of ingredient
388 should be carefully selected to maximise the chance of consumer purchase. Processed meat
389 consumers differ significantly in their openness to reformulations. Consumers who are positive
390 (or negative) about salt and/or fat reduction are also positive (or negative) about healthy
391 ingredient enrichment; however the extent of the influence of reformulation strategy depends on
392 the consumer segments.

393

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- 584

585 Table 1

586 Product attributes and levels identified for conjoint analysis.

Attributes	Levels
Base meat product	Ham, sausages, beef burgers
Salt and/or fat content	Reduced, normal
Healthy ingredients	Omega 3, vitamin E, none
Price	Average price, average price + 10%, average price + 20%

587

588 Table 2
 589 Hypothetical processed meat product profiles obtained from the fractional factorial orthogonal
 590 design.

Base meat product	^a Salt and/or fat content	Healthy ingredient	Price
Ham	Reduced salt	None	Average price
	Normal	Omega 3	Average price + 10%
Sausages	Reduced salt	Vitamin E	Average price + 20%
	Normal	None	Average price + 20%
	Reduced fat, reduced salt	Vitamin E	Average price + 10%
Beef burgers	Reduced fat, reduced salt	Omega 3	Average price
	Reduced fat	Omega 3	Average price + 20%
	Normal	Vitamin E	Average price
	Reduced fat	None	Average price + 10%

591 ^aThe attribute level – ‘reduced’ is dependent on the base meat product (i.e. which ingredient the
 592 base meat product commonly has a high level of)

593

594 Table 3

595 Characteristics of the sample of Irish processed meat consumers.

	<i>n</i>	%	Irish population ^a %
<i>Gender</i>			
Male	202	42.0	49.5
Female	279	58.0	50.5
<i>Age group</i>			
18-24	39	8.1	13.5
25-34	107	22.2	21.6
35-44	126	26.2	19.9
45-54	99	20.6	16.6
55-64	78	16.2	13.2
65+	32	6.7	15.3
<i>Region</i>			
Dublin	134	27.9	26.8
Leinster (excluding Dublin)	133	27.7	27.7
Munster	136	28.3	27.2
Connaught/Ulster	78	16.2	18.2
<i>Education</i>			
No formal education	2	0.4	
Primary	4	0.8	
Secondary	132	27.4	
Third level (non-degree)	151	31.4	
Third level (degree or higher)	192	39.9	
<i>Employment status</i>			
Work full-time	243	50.5	
Work part-time	69	14.3	
Self-employed	23	4.8	
Student	31	6.4	
Looking after home/family full-time	41	8.5	
Retired	41	8.5	
Unemployed and looking for work	18	3.7	
Unable to work	15	3.1	
<i>Number of children under 13 years old</i>			
0	320	66.5	
1	65	13.5	
2	68	14.1	
3 or more	28	5.8	
<i>Health condition</i>			
High cholesterol	68	14.1	

High blood pressure	71	14.8
Heart disease	6	1.2
Cancer	8	1.7
Diabetes	24	5.0
Obesity	46	9.6
None of the above	318	66.1
<i>Regular consumer of functional foods</i> (e.g. fortified milk, probiotic yogurt, cholesterol lowering spread and drinks, omega 3 eggs, etc.)	342	71.1
<i>Regular consumer of dietary supplement tablets or capsules</i>	308	64.0
<i>Regular consumer of food products with low/reduced salt and/or fat content</i> (e.g. light cheese, low fat milk and spread, reduced fat biscuits, lightly salted crisps, etc.)	368	76.5

596 ^aCSO(Central Statistics Office) data 2011.

597

598 Table 4

599 Purchase and consumption frequency of processed meats.

	Purchase frequency %					Consumption frequency %					
	Never	< once a month	Once a month	Every 2-3 weeks	≥ once a week	Never	< once a month	1-3 times per month	Once a week	2-6 times per week	≥ once a day
Ham slices	0	5.9	11.4	23.9	58.8	1.5	6.0	16.6	29.3	37.8	8.7
Pork sausages	0	13.9	20.0	31.8	34.3	1.2	12.3	35.1	35.6	12.5	3.3
Beef burgers	0	35.4	28.5	23.9	12.3	1.2	31.8	40.5	20.2	4.6	1.7

600

601

602 Table 5
 603 The part-worth utilities of attribute levels, relative importance of attributes, and significant
 604 effects in a one-way repeated measures ANOVA.

Attribute	Attribute level	Purchase intention		Perceived healthiness		Taste expectation	
		Mean part-worth utility	Mean relative importance	Mean part-worth utility	Mean relative importance	Mean part-worth utility	Mean relative importance
Base meat product	Ham	0.117 ^b	27% ^c	0.231 ^b	27% ^b	-0.040 ^b	32% ^c
	Sausage	0.096 ^b		-0.097 ^a		0.196 ^c	
	Beef burger	-0.214 ^a		-0.134 ^a		-0.156 ^a	
Salt and/or fat content	Normal	-0.311 ^a	19% ^a	-0.342 ^a	22% ^a	0.031 ^a	17% ^a
	Reduced	0.311 ^b		0.342 ^b		-0.031 ^a	
Healthy ingredient	None	0.015 ^b	24% ^b	-0.261 ^a	26% ^b	0.125 ^c	26% ^b
	Omega 3	0.094 ^b		0.202 ^c		-0.022 ^b	
	Vitamin E	-0.109 ^a		0.058 ^b		-0.102 ^a	
Price	Average price	0.388 ^c	30% ^c	0.173 ^b	25% ^b	0.056 ^b	25% ^b
	Average price + 10%	0.102 ^b		0.140 ^b		-0.077 ^a	
	Average price + 20%	-0.490 ^a		-0.313 ^a		0.021 ^b	
Constant		3.937		3.930		4.450	
Goodness of fit of conjoint analysis*		Pearson's $R = 0.982$ Kendall's Tau = 0.904 ($n=476$)		Pearson's $R = 0.980$ Kendall's Tau = 0.885 ($n=473$)		Pearson's $R = 0.979$ Kendall's Tau = 0.887 ($n=470$)	

605 Values within one column (and within one attribute) with different superscripts are significantly different according
 606 to Bonferroni's test ($p < 0.05$).

607 *Sample sizes varied for each column because respondents who provided equal scores on all product profiles cannot
 608 be included in the analysis.

609

610 Table 6

611 Cluster analysis base on the pattern of individual utilities in relation to purchase intention.

Attribute	Attribute level	Cluster 1: uninterested in reformulations (n=131, 28%)	Cluster 2: reformulation supporters (n=187, 39%)	Cluster 3: price sensitive reformulation supporters (n=158, 33%)	ANOVA <i>p</i> -value
Base meat product	Ham	-0.103 ^{a,(1)}	0.216 ^{b,(2)}	0.184 ^{b,(2)}	<0.001
	Sausage	0.518 ^{b,(2)}	-0.050 ^{a,(1)}	-0.080 ^{a,(1)}	<0.001
	Beef burger	-0.416 ^{a,(1)}	-0.166 ^{a,(2)}	-0.103 ^{a,(2)}	<0.01
	Mean relative importance	36% ^{c,(3)}	26% ^{b,(2)}	21% ^{a,(1)}	<0.001
Salt and/or fat content	Normal	0.011 ^{a,(3)}	-0.253 ^{a,(2)}	-0.646 ^{a,(1)}	<0.001
	Reduced	-0.011 ^{a,(1)}	0.253 ^{b,(2)}	0.646 ^{b,(3)}	<0.001
	Mean relative importance	14% ^{a,(1)}	20% ^{a,(2)}	22% ^{a,(2)}	<0.001
Healthy ingredient	None	0.452 ^{b,(2)}	-0.084 ^{a,(1)}	-0.230 ^{a,(1)}	<0.001
	Omega 3	-0.128 ^{a,(1)}	0.119 ^{b,(2)}	0.247 ^{c,(2)}	<0.001
	Vitamin E	-0.324 ^{a,(1)}	-0.036 ^{a,(2)}	-0.017 ^{b,(2)}	<0.001
	Mean relative importance	26% ^{b,(2)}	27% ^{b,(2)}	20% ^{a,(1)}	<0.001
Price	Average price	-0.006 ^{a,(1)}	0.225 ^{c,(2)}	0.907 ^{c,(3)}	<0.001
	Average price + 10%	-0.011 ^{a,(1)}	0.041 ^{b,(1)}	0.268 ^{b,(2)}	<0.001
	Average price + 20%	0.017 ^{a,(3)}	-0.266 ^{a,(2)}	-1.175 ^{a,(1)}	<0.001
	Mean relative importance	24% ^{b,(1)}	27% ^{b,(1)}	37% ^{b,(2)}	<0.001

612 Values within in one column (and within one attribute) with different superscript letters are significantly different

613 according to Bonferroni's test ($p < 0.05$). Values within one row with different superscript numbers are significantly

614 different according to Bonferroni's test ($p < 0.05$).

615 Table 7

616 Demographics and food habits of three clusters.

	Cluster 1: uninterested in reformulations	Cluster 2: reformulation supporters	Cluster 3: price sensitive reformulation supporters	<i>p</i> - Value
<i>Gender-male (%)</i>	41.2	43.3	41.1	0.899
<i>Age group (%)</i>				
18-34	33.6	21.4	39.2	0.001
35-54	42.0	50.8	44.9	0.270
55 and above	24.4	27.8	15.9	0.027
<i>Education – bachelor degree or higher (%)</i>	40.5	44.9	34.2	0.127
<i>Employment – employed (%)</i>	70.2	73.3	63.9	0.167
<i>Presence of child(ren) under 13 years old (%)</i>	36.6	28.9	36.1	0.241
<i>Health condition (%)</i>				
High cholesterol	14.5	16.0	11.4	0.459
High blood pressure	10.7	17.1	15.2	0.275
Diabetes	6.1	3.2	6.3	0.338
Obesity	3.8	9.6	13.3	0.021
None of the above	70.2	65.2	63.9	0.498
<i>Regular consumer of functional foods (%)</i>	73.3	71.7	69.6	0.787
<i>Regular consumer of dietary supplements (%)</i>	56.5	67.9	66.5	0.088
<i>Regular consumer of food products with low/reduced salt and/or fat content (%)</i>	74.8	75.4	80.4	0.441
<i>Frequent consumers (\geq once a week) (%)</i>				
Frequent consumers of ham	75.6	75.9	76.6	0.979
Frequent consumers of pork sausages	58.8	48.7	49.4	0.160
Frequent consumers of beef burgers	26.7	23.5	29.7	0.426
<i>General food choice orientation</i>				
Health	3.66	3.72	3.76	0.257
Convenience	3.75	3.74	3.70	0.831

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619 Supplementary Table 1

620 Scales and items used for measuring respondents' food choice motivations.

Scales	Items	Cronbach's alpha
Health	I always follow a healthy and balanced diet I eat what I like and do not worry about healthiness of food (R) The healthiness of food has little impact on my food choices (R) It is important to me that the food I eat on a typical day ...contains vitamins and minerals ...is good for my appearance (skin/teeth/hair/nails/etc.) ...is nutritious ...keeps me healthy ...is high in fibre	0.82
Convenience	It is important to me that the food I eat on a typical day ...can be cooked very simply ...is easy to prepare ...takes no time to prepare ...is easily available in shops and supermarkets	0.77

621 (R) indicated negatively worded items, of which the score was reversed prior to data analysis

622 Items were measured on a 5-point Likert scales: 1=strongly disagree; 2=disagree; 3=neither

623 agree nor disagree; 4=agree; 5=strongly agree

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