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Determination of blast-induced ground vibration equations for rocks using mechanical and geological properties



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ABSTRACT

In the recent decades, effects of blast loads on natural and man-made structures have gained considerable attention due to increase in threat from various man-made activities. Site-specific empirical relationships for calculation of blast-induced vibration parameters like peak particle velocity (PPV) and peak particle displacement (PPD) are commonly used for estimation of blast loads in design. However, these relationships are not able to consider the variation in rock parameters and uncertainty of in situ conditions. In this paper, a total of 1089 published blast data of various researchers in different rock sites have been collected and used to propose generalized empirical model for PPV by considering the effects of rock parameters like unit weight, rock quality designation (RQD), geological strength index (GSI), and uniaxial compressive strength (UCS). The proposed PPV model has a good correlation coefficient and hence it can be directly used in prediction of blast-induced vibrations in rocks. Standard errors and coefficient of correlations of the predicted blast-induced vibration parameters are obtained with respect to the observed field data. The proposed empirical model for PPV has also been compared with the empirical models available for blast vibrations predictions given by other researchers and found to be in good agreement with specific cases. © 2016 Institute of Rock and Soil Mechanics, Chinese Academy of Sciences. Production and hosting by Elsevier B.V. This is an open access article under the CC BY-NC-ND license (http://creativecommons.org/ licenses/by-nc-nd/4.0/).

1. Introduction

A blast generates ground shock and vibration which may cause damage to the surrounding structures. In the recent decades, blastinduced ground shocks and their propagation in rock mass have been drawing more and more attention. The blast effects include change in rock behavior having implications on the stability and integrity of structures. Structures are designed and constructed to bear static and dynamic loads in addition to taking care of settlement of foundations within permissible limits. Dynamic loads include earthquake load, vibratory machine load, blast load, etc. The blast load on structures is caused by quarrying, mining activities, accidental explosion of underground explosives, terrorist attacks, excavation activities, etc. There are complexities in the wave and ground motion characteristics, blasting parameters and site factors.

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E-mail addresses: dc@civil.iitb.ac.in, dchoudhury@iitb.ac.in (D. Choudhury). Peer review under responsibility of Institute of Rock and Soil Mechanics, Chinese Academy of Sciences. Various experimental site-specific studies have been performed to predict and control blasting effects. The parameters associated with the vibration are displacement, velocity and acceleration with their respective frequencies. It has been inferred from literature that peak particle velocity (PPV) is generally a good index of damage to structure (IS 6922, 1973; Monjezi et al., 2010; Kumar et al., 2012). The vibration level at a distance depends on charge per delay, vibration frequency, rock characteristics (type, unit weight, layering, slope of layers), blast hole conditions, presence of water, propagation of surface and body waves in the ground, and to a lesser extent on method of initiation. Fractures are developed in rocks due to tensile and shear stresses. Hence, studies of blast-induced ground vibrations in rocks have become important.

The relationship between PPV and scaled distance (D) can be written as

$$v = kD^{-b} \tag{1}$$

where *v* is the PPV (m/s); *D* is the scaled distance (m/kg^{1/2}), which is defined as the ratio of distance from charge point, *R* (m), to the

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v

square root of charge mass, Q(kg), expressed in TNT net equivalent charge weight, i.e. $D = R/Q^{1/2}$; k and b are site constants.

Generally, site constants *k* and *b* are determined by blast experiments. In the absence of field blast data, empirical models are used to evaluate these constants. There are various empirical models similar to Eq. (1), developed by various researchers for different rock and soil sites (Kumar et al., 2014a,b) on the basis of blast data. A summary of various researchers' (Nicholls et al., 1971; Ghosh and Daemen, 1983; Pal Roy, 1993) models in rock sites that are available in the literature is reported by compiling a total of 23 different blast vibration prediction models which are listed in Table 1. These site-specific empirical equations cannot be generalized for use at other sites. Though there is significant scattering of blast data of researchers, each model gives a fair prediction of PPV values at the corresponding site. Any available site PPV model does not accurately predict PPV for other sites.

Effects of various rock characteristics on PPV have been studied in the past by a few researchers. Effects of rock discontinuities on blast wave propagation were presented by Ak and Konuk (2008), Kuzu (2008), UFC 3-340-02 (2008), etc. Effects of different rock formations on prediction model were analyzed by Nateghi (2011). Rock formation differences included changes in thickness, dip of layers, aperture of major joints and bedding, etc. Particle velocity is less sensitive to change in geological conditions than acceleration or displacement, hence it is more consistent and predictable (Nateghi, 2011). Effects of rock joints on blast-induced wave propagation have been studied by Wu et al. (1998) and Hao et al. (2001). Particle models have been used to model static tests of rough undulating rock joints in shear (Kusumi et al., 2005). Vibration attenuates fastest if it propagates in the direction perpendicular to the rock joint set. Presence of water table and soil-rock interface affects the slope of attenuation curve (UFC 3-340-02, 2008). PPV formula suggested by IS 6922 (1973) depends on the types of rock. PPV characteristic was investigated on soil ground surface, soil-rock interface and rock free field for a site by blast test program (Wu et al., 2003). It was observed that PPV on soil surface was higher than that at the soil-rock interface for the same scaled distance. Nicholls et al. (1971) pointed out that, in case of massive rock or horizontally stratified rock, there is little difference in wave propagation with direction, and in case of anisotropy and geological complexity, wave propagation may differ with direction. The data

| Table | 1 |
|-------|---|
|-------|---|

Summary of various researchers' models.

| No. | Researchers | Empirical models |
|-----|--------------------------------|--|
| 1 | Duvall and Petkof (1959) | $v = k(R/Q^{1/2})^{-b}$ |
| 2 | Langefors and Kihlstrom (1963) | $v = k(Q/R^{2/3})^{b/2}$ |
| 3 | Ambraseys and Hendron (1968) | $v = k(R/Q^{1/3})^{-b}$ |
| 4 | Nicholls et al. (1971) | $v = 0.362 D^{-1.63}$ |
| 5 | IS 6922 (1973) | $v = k(Q^{2/3}/R)^{1.25}$ |
| 6 | Siskind et al. (1980) | $v = 0.828 D^{-1.32}$ |
| 7 | Ghosh and Daemen (1983) | $v = k(R/Q^{1/2})^{-b} \mathrm{e}^{-\alpha R}$ |
| 8 | Ghosh and Daemen (1983) | $v = k(R/Q^{1/3})^{-b} e^{-\alpha R}$ |
| 9 | Pal Roy (1991) | $v = n + k(R/Q^{1/2})^{-1}$ |
| 10 | Pal Roy (1991) | $v = n + k(R/Q^{1/3})^{-1}$ |
| 11 | CMRI (1993) | $v = n + k(R/Q^{1/2})^{-1}$ |
| 12 | Kahriman (2002) | $v = 1.91 D^{-1.13}$ |
| 13 | Kahriman (2004) | $v = 0.34 D^{-1.79}$ |
| 14 | Kahriman et al. (2006) | $v = 0.561 D^{-1.432}$ |
| 15 | Rai and Singh (2004) | $v = kR^{-b}Q_{\max}e^{-\alpha}$ |
| 16 | Nicholson (2005) | $v = 0.438 D^{-1.52}$ |
| 17 | Rai et al. (2005) | $Q_{\max} = k(\nu D^2)^b$ |
| 18 | Ozer (2008) (sandstone) | $v = 0.257 D^{-1.03}$ |
| 19 | Ozer (2008) (shale) | $v = 6.31 D^{-1.9}$ |
| 20 | Ozer (2008) (limestone) | $v = 3.02 D^{-1.69}$ |
| 21 | Ak et al. (2009) | $v = 1.367 D^{-1.59}$ |
| 22 | Badal (2010) | $v = 0.29 D^{-1.296}$ |
| 23 | Mesec et al. (2010) | $v = 0.508 D^{-1.37}$ |



Fig. 1. Experimental PPV as a function of scaled distance.

from tests in 12 limestone and dolomite quarries almost showed scattering of a factor of 3 (Nicholls et al., 1971). Geology can have a major effect on both amplitude level and decay with distance (Nicholls et al., 1971). Effect of Young's modulus and P-wave velocities on PPV was studied by Singh et al. (2008). Higher P-wave velocity generates larger ground vibration. If the Young's modulus of rock is high, then less attenuation and loss of energy occur, thus there is an increase in ground vibration. Analysis of pore water pressure increases in soil and rock from underground explosions has been presented by Charlie et al. (1996). Effect of Hoek's geological strength index (GSI) was studied by Ozer (2008) and Mesec et al. (2010). Applicability of rock mass quality for design of blasting arrangements at various stages of excavation was discussed by Adhikari et al. (1999). A PPV model was developed by incorporating rock properties like Poisson's ratio, Young's modulus, P-wave velocity, etc., by Khandelwal and Singh (2006, 2009) using artificial neural network (ANN). Blast hole depth and stemming were incorporated in PPV model using ANN by Monjezi et al. (2011). Effects of rock strength parameter on blast were studied by Chakraborty et al. (1998). Effects of rock type, rock density, stratification, etc., were studied by ISRM (1992). Various studies on PPV were carried out with respect to safety of structures and personnel. Relationship between PPV on the surface structure and PPV at the foundation level was studied by Pal Roy (1998). The minimum safe distance of throw of fragments caused by blast is specified by various codes. Influence of blast design parameters on flyrock distance was studied by Adhikari (1999). Radius of danger zone for flyrock generated from blast is specified as 500 m by DGMS (1982). Uniaxial compressive strengthen (UCS) and density have no much change in a small area of blast. ANN was used to estimate the specific charge in various conditions of tunnel blasting by Alipour et al. (2012). A blast test program was carried out for prediction of liquefaction in the case of deep foundation by Ashford et al. (2004). Behavior of piles subjected to blast-induced lateral spreading was assessed by Ashford et al. (2006).

It is clear from the above analyses that effects of various rock characteristics on PPV model have been studied by various researchers. However, effects of important engineering properties of rock, e.g. unit weight, UCS, rock quality designation (RQD) and GSI, on PPV prediction model have not been studied yet. But these rock properties affect the blast wave propagation extensively. Hence, there is a need to develop a PPV model which includes these important engineering rock properties.

This paper aims to investigate the relationship between PPV and scaled distance for blast in rock sites. An empirical model is proposed for PPV by considering a wide range of published experimental explosions in rock sites. The model includes the contribution of various engineering rock parameters such as unit weight and UCS/RQD/GSI. The development of model is proposed in this paper as follows: (i) Experimental data of various researchers have been collected from the published literature; (ii) Engineering rock parameters affecting blast wave propagation have been collected and assigned to experimental data; (iii) Empirical model has been developed.

2. Establishment of equation for PPV

2.1. Published field blasts

A total of 1089 published field blast data by 13 different researchers were collected. The data were available in terms of PPV and scaled distance for various types of rocks. To assess the PPV, experimental values of PPV are plotted against scaled distance for the available experimental data of different researchers. Fig. 1 shows the plot of experimental PPV as a function of scaled distance for experimental studies. The data in the figure are presented by different symbols to represent different experimental studies. All empirical models are plotted in Fig. 2 for comparison purpose. It is observed from Fig. 1 that there is a sudden decrease in PPV for scaled distance up to 8 m/kg^{1/2}. Site-specific empirical relationship between PPV and scaled distance was developed after analysis of experimental data. The investigations pertaining to the collected data are explained briefly as follows.

Nicholls et al. (1971) analyzed the ground vibration results of a blasting program over a 10-year period by the U.S. Bureau of Mines. Data from 171 quarry blasts at 26 different sites were presented by



Fig. 2. Comparison of various empirical models.

them. Siskind et al. (1980) analyzed vibration data from surface mining blasts. Structural responses to ground vibration were measured in 76 sites from 219 production blasts. Direct measurements of structural responses at various locations in 76 sites in terms of structural motion (in/s) were taken. Abdel-Rasoul (2000) provided propagation laws for ground vibrations and air blasts after measurement and evaluation of ground vibration levels and air blast overpressures induced by blasting at the limestone quarries in Egypt. Kahriman (2002) analyzed the results of ground vibration measurements induced by bench blasting at Can Open-pit Lignite Mine in Turkey for 54 blast events. Kahriman (2004) analyzed vibration components for 73 blast events at a limestone quarry located in Istanbul, Turkey. An empirical relation between PPV and scaled distance was developed by Kahriman et al. (2006) based on measurement of vibration caused by bench blasting in an open-pit mine in Turkey, Nicholson (2005) compared Office of Surface Mines (OSM) standard with blast field data at Bengal Quarry, Jamaica. Ozer (2008) presented and analyzed results of ground vibration induced by blasting during construction of metro tunnel at Istanbul, Turkey. 659 blast events were recorded in 260 shots. Rock types were sandstone, shale and limestone. Singh et al. (2008) used adaptive neuro-fuzzy interface system (ANFIS) model to predict the PPV and frequency using blast design, rock properties and explosive parameters from the Northern Coal Field open-pit mine in Madhya Pradesh, India. Ak et al. (2009) presented and analyzed the results of ground vibration measurement induced by 43 bench blasting events at an open-pit mine consisting of older metamorphic rocks in Turkey. Badal (2010) analyzed data of blasting operations at open cast coal mines in Rairarh. Chhattisgarh. India. Mesec et al. (2010) analyzed vibration measurements at the trial, construction and quarry blasting in sediment rock deposits in Croatia. Construction and guarry blasting were carried out in sediment rock deposits, namely limestone and dolomite.

2.2. Assigning rock properties to collected data

The rock properties from various sources, e.g. Bowles (1997), Hoek et al. (1998), have been collected and presented in Table 2. It is observed from this table that in most of the cases, single value of unit weight is provided. For other cases, range of unit weight is provided which is very close. Thus the average value of unit weight is assigned in these cases. The reasons for selection of particular values for various sites are explained in the following section. Assigned values of unit weight and UCS can be varied to investigate the effects of these parameters on PPV. For this purpose, reliability study is needed. But in this paper, it is not covered.

UCS value is assigned to the data based on their geological descriptions provided by the researchers along with the data, but the average value of UCS is not assigned. Ak et al. (2009) recorded measurements in open-pit magnesite mine comprising Paleozoic-aged metamorphic rocks and tectonically overlying ultramafic rocks. In this mine, magnesium carbonate was produced, which was the alteration product of ultramafic rock, serpentinine, etc., in regional metamorphic terrains. The ultramafic rock is igneous rock with low silica content, and high magnesium and iron content. The Earth's mantle is composed of ultramafic rock. The engineering properties of this rock match with those of schist which is a metamorphic rock. Lower limit of UCS of schist is selected as it satisfies the site condition. Five data of Ozer (2008) were considered which were obtained from the first region of six test sites in sandstone. The formation of the first region was sandstone and the rock unit was greywacke. The upper limit of the range has been selected to suite the site condition. Majority of the lignite bearing series thickness consisted sandstone in case of Kahriman (2002). Average values of unit weight and UCS have been considered from the ranges given in Table 2. The site considered

Table 2

| Selection of rock unit | t weight and UCS from | various sources with su | immary equation with rock properties | s. |
|------------------------|------------------------|-------------------------|--|----|
| beleetion of rock and | e mergine and oeb moni | ranoab boanceb mich be | annually equation when rock properties | ~ |

| No. | Researchers | Type of rock | Range of properties Reference of rock | | Current study Number | | Number of | r of Equation with rock properties, | | |
|-----|--------------------------|--------------|---------------------------------------|------------------------|--|-------------------------------|-------------------|-------------------------------------|---|----------------------------|
| | | | γ (kN/m ³) | $f_{\rm c}({\rm MPa})$ | properties | γ (kN/m ³) | $f_{\rm c}$ (MPa) | blast data | $v = (f_c^c D^b) / \gamma$. V average $c = 0.6$ | Weighted $342, b = -1.463$ |
| | | | | | | | | | с | b |
| 1 | Nicholls et al. (1971) | Granite | 26.4 | 70-276 | Bowles (1997) | 26.4 | 70 | 58 | 0.406 | -1.155 |
| 2 | Nicholls et al. (1971) | Limestone | 26 | 35-170 | Bowles (1997) | 26 | 35 | 145 | 0.826 | -1.682 |
| 3 | Nicholls et al. (1971) | Diorite | 26 | 100-250 | $f_{\rm c}$ (W1), γ (assumed) | 29 | 100 | 54 | 0.597 | -1.425 |
| 4 | Nicholls et al. (1971) | Dolomite | 28.5 | 60-170 | γ (W2), <i>f</i> _c (W3) | 28.5 | 60 | 165 | 0.563 | -1.35 |
| 5 | Nicholls et al. (1971) | Diabase | 28 | >250 | Hoek et al. (1998) | 28 | 250 | 116 | 0.524 | -1.376 |
| 6 | Nicholls et al. (1971) | Schist | 26 | 35-105 | Bowles (1997) | 26 | 70 | 34 | 0.604 | -1.425 |
| 7 | Nicholls et al. (1971) | Sandstone | 22.8-23.6 | 28-138 | Bowles (1997) | 23.2 | 50 | 58 | 0.557 | -1.338 |
| 8 | Siskind et al. (1980) | Coal | 11-14 | 4-47 | γ (W2) and $f_{\rm c}$ (W4) | 12.5 | 47 | 105 | 0.644 | -1.46 |
| 9 | Siskind et al. (1980) | Ironstone | 50.4 | 150-350 | γ (W5), f_c (assumed) | 50.4 | 302 | 7 | 0.569 | -1.403 |
| 10 | Abdel-Rasoul (2000) | Limestone | 26 | 35-170 | Bowles (1997) | 26 | 170 | 2 | 1.346 | -2.565 |
| 11 | Kahriman (2002) | Sandstone | 22.8-23.6 | 28 - 138 | Bowles (1997) | 23.2 | 83 | 30 | 0.468 | -1.302 |
| 12 | Kahriman (2004) | Limestone | 26 | 35-170 | Bowles (1997) | 26 | 35 | 4 | 0.695 | -1.698 |
| 13 | Kahriman et al. (2006) | Schist | 26 | 35-105 | Bowles (1997) | 26 | 70 | 16 | 0.74 | -1.62 |
| 14 | Nicholson (2005) | Limestone | 26 | 35-170 | Bowles (1997) | 26 | 35 | 7 | 1.136 | -2.054 |
| 15 | Adhikari et al. (2005) | Coal | 12.5 | 25-50 | Hoek et al. (1998) | 12.5 | 50 | 13 | 0.662 | -1.477 |
| 16 | Ozer (2008) | Limestone | 26 | 35-170 | Bowles (1997) | 26 | 170 | 7 | 0.606 | -1.388 |
| 17 | Ozer (2008) | Sandstone | 22.8-23.6 | 28-138 | Bowles (1997) | 23.2 | 138 | 3 | 0.564 | -1.288 |
| 18 | Ozer (2008) | Shale | 18.85 | 25 - 100 | Hoek et al. (1998) | 18.85 | 100 | 5 | 3.542 | -4.902 |
| 19 | Singh et al. (2008) | Coal | 11-14 | 4-47 | γ (W2), <i>f</i> _c (W4) | 12.5 | 25 | 9 | 0.242 | -1.062 |
| 20 | Adetoyinbo et al. (2010) | Gneiss | 27.5 | >100 | Hoek et al. (1998) | 27.5 | 276 | 169 | 0.716 | -1.507 |
| 21 | Ak et al. (2009) | Schist | 26 | 35-105 | Bowles (1997) | 26 | 35 | 39 | 0.496 | -1.285 |
| 22 | Ataei (2010) | Limestone | 26 | 35-170 | Bowles (1997) | 26 | 35 | 10 | 1.157 | -2.348 |
| 23 | Badal (2010) | Coal | 11-14 | 4-47 | γ (W2), <i>f</i> _c (Bell, 2007) | 12.5 | 25 | 11 | 0.6 | -1.503 |
| 24 | Mesec et al. (2010) | Limestone | 26 | 35-170 | Bowles (1997) | 26 | 78 | 22 | 0.61 | -1.382 |

Note: γ is the unit weight, and f_c is the UCS. W1–W5 are web reference numbers.

by Kahriman (2004) was limestone guarry. Limestone at the site seems to be weak. Hence, lower limit of UCS is selected. Mesec et al. (2010) conducted tests on three different groups of rocks (different locations). Limestone group was considered in the present study. UCS is selected from Table 2 to match the GSI value estimated by the authors. Out of 26 different sites of Nicholls et al. (1971), seven types of rock data have been considered in this study. From the UCS range given in Table 2, lower values for rocks have been taken as they match with the descriptions given in the paper. The unit weight of seven rocks is taken directly from the table. For the site considered by Badal (2010), average values of unit weight and UCS have been taken. For Singh et al. (2008), Siskind et al. (1980), Nicholson (2005) and other researchers, properties were assigned to match the actual rock conditions at site. It is observed in Table 2 that different values of UCS are assigned for the same type of rock as they belong to different sites having different geological conditions.

2.3. Proposed PPV model

Various combinations of two rock properties were tried to fit the equation given by the software CurveExpert 1.37 (Daniel, 2001). By conducting various trial-and-error tests, it was observed that the ratio of some power of UCS and unit weight fitted best with the equation. These parameters were converted into log scale and both were plotted in CurveExpert 1.37, and a linear relationship was established. The summary of equation with two properties is given in Table 2.

It is observed from Table 2 that the powers of UCS (c) and scaled distance (b) were not uniform. Then the weighted mean of the powers were calculated and their final values were obtained. The weighted mean takes into account of number of blast data.

Based on the collected experimental data as shown in Fig. 1, the following empirical model in Eq. (2) with the coefficient of determination, $r^2 = 0.783$, is obtained by the present study to evaluate the PPV. The current model prediction line is also plotted in Fig. 1 along with the collected experimental data.

$$v = \frac{f_{\rm c}^{0.642} D^{-1.463}}{\gamma} \quad \left(r^2 = 0.783\right) \tag{2}$$

RQD of rocks at various sites is easily available as compared to UCS of rock, f_c . Comparison of RQD with UCS has been given by Bieniawski (1989), as shown in Table 3. Rock conditions representing various ranges of RQD have also been listed in Table 3.

In the present study, random variables, UCS and RQD, are generated due to the scarcity of sufficient experimental data in the literature. Latin hypercube sampling (LHS) technique (Mckay et al., 1979) is adopted herein to generate random samples for the variables. Upper and lower limits of these random variables are known and it is assumed that mean and standard deviation of these random variables are not available, hence uniform distribution is adopted for the variables.

In the current study, the value of f_c varies from 4 MPa to 350 MPa. In the literature, the maximum value of f_c for rocks has been found to be 415 MPa (Bowles, 1997). It has been observed from Table 3 that seven ranges of values are available for both the parameters. Fifty random numbers are generated for each range by assuming the uniform distribution for f_c and RQD, and the data are arranged in ascending order in each range. The minimum value of RQD has been taken as 0, and the minimum and maximum values of f_c have been taken as 0 and 415 MPa, respectively. 350 data points are plotted in Fig. 3 and the best fitting curve was obtained. Two best fit curves have been obtained with $r^2 = 0.992$ and $r^2 = 0.976$, respectively, which are represented by the following equations for different ranges of RQD:

(1) For RQD \leq 75:

$$f_{\rm c} = 0.59476 RQD + 0.00893 RQD^2 \quad \left(r^2 = 0.992\right) \tag{3}$$

Table 3

| Comparison of UCS with RQD and GSI (mod | ified after Bieniawski (1989 |) and Marinos and | Hoek (2000)) |
|---|------------------------------|-------------------|--------------|
|---|------------------------------|-------------------|--------------|

| f _c (MPa) | RQD (%) (Bieniawski, 1989) | Rock conditions (Bieniawski, 1989) | GSI (Marinos and Hoek, 2000) | Geological description of rock (Marinos and Hoek, 2000) |
|----------------------|----------------------------|------------------------------------|------------------------------|---|
| >250 | 90-100 | Unweathered wall rock | 80-95 | Intact or massive structure with very good surface conditions |
| 100-250 | 75–90 | Slightly weathered walls | 55-80 | Blocky structure with good to very good surface conditions |
| 50-100 | 50-75 | Highly weathered walls | 40-55 | Very blocky structure with fair to good surface conditions |
| 25-50 | 25-50 | Slicken sided surfaces | 25-40 | Disturbed structure with poor to fair surface conditions |
| 5-25 | <25 | Separation>5 mm; Continuous | 10-25 | Disintegrated structure with very poor to poor surface conditions |
| 1-5 | <25 | | 5-10 | Laminated structure with very poor surface conditions |
| <1 | <25 | | | |

(2) For ROD > 75:

$$f_{\rm c} = -7.91562RQD + 0.12152RQD^2 \quad (r^2 = 0.976) \tag{4}$$

Experimental UCS values along with aforementioned RQD have been collected from the literature. Eqs. (3) and (4) have been validated with available experimental data in the literature as shown in Fig. 3. Based on observed RQD values in the literature, UCS has been predicted and compared with the ranges given by Bieniawski (1989), as listed in Table 4. It is observed that all predicted UCS values come in the range given by Bieniawski (1989).

Fig. 4 presents the comparison between predicted UCS using Eq. (3) or (4) and experimental UCS for the observed RQD. The data in the figure are presented by different symbols to represent the predictions made for different experimental data. It is clear from the same figure that the deviations between the empirically predicted and the experimentally observed values are generally less than a factor of two and this is a considerably good agreement in view of the large variability associated with rock properties.

Variation in predicted and experimental UCSs has been attributed to the variation of rock properties, e.g. spacing and condition of discontinuities, joint spacing and number, presence of water table, etc. Hence Eq. (2) can be rewritten as follows:

(1) For RQD \leq 75:

$$v = \frac{\left(0.59476RQD + 0.00893RQD^2\right)^{0.642}D^{-1.463}}{\gamma}$$
(5)

$$v = \frac{\left(-7.91562RQD + 0.12152RQD^2\right)^{0.642}D^{-1.463}}{\gamma} \tag{6}$$



Fig. 3. Plot of 350 data points of UCS vs. RQD.

RQD for weak rock masses is zero. In such cases, GSI is very useful (Marinos et al., 2005). GSI, which was introduced by Hoek (1994), is a system of rock mass characterization used to estimate rock mass strength for different geological conditions as identified by field observations. After field visual observations of rock with respect to structure (blockiness) and surface conditions of discontinuity, GSI is evaluated from the chart given by Marinos and Hoek (2000). With the help of this chart, GSI with geological description of rock is correlated in the present study with UCS as shown in Table 3. Similar to RQD, fifty random numbers are generated for each range of GSI and the data are arranged in ascending order in each range. 300 data points were plotted, and the best fitting curve was obtained:

$$f_{\rm c} = 0.3396 \times 1.02^{GSI} GSI^{1.13} \quad \left(r^2 = 0.998\right) \tag{7}$$

Experimental UCS values along with GSI have been collected from the literature. Eq. (7) has been validated with available experimental values in the literature as shown in Fig. 5. Fig. 5 presents the comparison between predicted UCS by using Eq. (7) and experimental UCS for the observed GSI from the recorded data. Hence Eq. (2) can be rewritten as follows:

$$\nu = \frac{\left(0.3396 \times 1.02^{GSI} GSI^{1.13}\right)^{0.642} D^{-1.463}}{\gamma}$$
(8)

3. Investigation of performance of the proposed model

3.1. Prediction of PPV by present equation

The proposed curve in Fig. 1 presents the plot of experimental PPV as a function of scaled distance as obtained from Eq. (2). The scatter between the experimental data of different researchers is evident in the same figure. The goodness of Eq. (2) has been tested by estimating the correlation between the predicted and experimental values. Assuming that x = predicted PPV (the independent variable) and y = experimental PPV (the dependent variable), then

| Table 4 | |
|--|-----|
| Comparison of predicted UCS with ranges of Bieniawski (1989) from experiment | tal |
| ROD. | |

| No. | RQD (%) | $f_{\rm c}$ (MPa) predicted by Eq. (3) or (4) | Range of UCS (MPa) (Bieniawski, 1989) |
|-----|---------|--|--|
| 1 | 50 | 52 | 50-100 |
| 2 | 85 | 205 | 100-250 |
| 3 | 92 | 300 | >250 |
| 4 | 73 | 91 | 50-100 |
| 5 | 60 | 68 | 50-100 |
| 6 | 56 | 61 | 50-100 |
| 7 | 40 | 38 | 25-50 |
| 8 | 70 | 85 | 50-100 |



Fig. 4. Plot of experimental UCS vs. predicted UCS from RQD (Aksoy et al., 2010; Ertan et al., 2011; Justo et al., 2009).

for Eq. (2), the values of both r_{xy}^2 and s_{yx}^2 were calculated as 0.783 and 0.00018, respectively, where *r* is the coefficient of correlation between *x* and *y*, *s* is the root mean square error of estimate of *y* based on *x*. Fig. 6 presents the comparison between predicted and experimental PPVs for the available experimental data using Eq. (2). The data in the figure are presented by different symbols to represent the empirical predictions made for different experimental data. It is clear from Fig. 6 that the deviations between the



Fig. 5. Plot of experimental UCS vs. predicted UCS from GSI (Hoek and Brown, 1997).



Fig. 6. Plot of PPV obtained from experiments and predictions.

empirically predicted and experimentally observed values are generally less by a factor of two and this is a considerably good agreement in view of the large variability associated with the blast phenomena.

Predictions of experimental data have been done by empirical models of Table 1. For some models, site constants are not provided in the table, e.g. USBM (Duvall and Petkof, 1959), CMRI (1993), etc. Site constants for such models are determined by plotting the experimental scaled distance vs. PPV graph. By curve fitting, site constants were determined. Table 5 illustrates the coefficient of determination and square of standard error of predictions made by methods of various researchers. It is clear from Table 5 that the current model provides better correlation between the predicted and experimental values as compared to the other existing empirical models because of the highest r_{xy}^2 and the lowest s_{yx}^2 associated with it. It is observed from Table 5 that Ozer (2008) (shale) gives the lowest r_{xy}^2 and the highest s_{yx}^2 .

Table 5Coefficient of determination and square of standard error.

| No. | Researchers | Prediction of all experimental data | | |
|-----|--------------------------|--|--|--|
| | | Coefficient of determination, r_{xy}^2 | Square of standard error, s _{yx} | |
| 1 | Duvall and Petkof (1959) | 0.707 | 0.00025 | |
| 2 | Nicholls et al. (1971) | 0.689 | 0.00026 | |
| 3 | Siskind et al. (1980) | 0.709 | 0.00025 | |
| 4 | CMRI (1993) | 0.704 | 0.00025 | |
| 5 | Kahriman (2002) | 0.709 | 0.00025 | |
| 6 | Kahriman (2004) | 0.674 | 0.00028 | |
| 7 | Kahriman et al. (2006) | 0.704 | 0.00025 | |
| 8 | Nicholson (2005) | 0.699 | 0.00026 | |
| 9 | Ozer (2008) (sandstone) | 0.706 | 0.00025 | |
| 10 | Ozer (2008) (shale) | 0.663 | 0.00029 | |
| 11 | Ozer (2008) (limestone) | 0.684 | 0.00027 | |
| 12 | Ak et al. (2009) | 0.692 | 0.00026 | |
| 13 | Badal (2010) | 0.709 | 0.00025 | |
| 14 | Mesec et al. (2010) | 0.706 | 0.00025 | |
| 15 | Current model | 0.783 | 0.00018 | |

Table 6

Prediction of new experimental data of Ak and Konuk (2008).

| No | Researcher | Predicted PPV (m/s) | | |
|----|--|---------------------|--------|--------|
| 1 | Ak and Konuk (2008) (experimental PPV) | 0.0396 | 0.0282 | 0.0782 |
| 2 | Duvall and Petkof (1959) | 0.0520 | 0.0298 | 0.0845 |
| 3 | Nicholls et al. (1971) | 0.0239 | 0.0122 | 0.0429 |
| 4 | Siskind et al. (1980) | 0.0916 | 0.0532 | 0.1472 |
| 5 | CMRI (1993) | 0.0598 | 0.0371 | 0.0888 |
| 6 | Kahriman (2002) | 0.2901 | 0.1822 | 0.4354 |
| 7 | Kahriman, 2004 | 0.0172 | 0.008 | 0.0327 |
| 8 | Kahriman et al. (2006) | 0.0515 | 0.0286 | 0.086 |
| 9 | Ozer (2008) (sandstone) | 0.0461 | 0.0302 | 0.0668 |
| 10 | Ozer (2008) (shale) | 0.2654 | 0.1214 | 0.5253 |
| 11 | Ozer (2008) (limestone) | 0.1803 | 0.0899 | 0.3309 |
| 12 | Ak et al. (2009) | 0.0964 | 0.0501 | 0.1707 |
| 13 | Badal (2010) | 0.0333 | 0.0196 | 0.0532 |
| 14 | Mesec et al. (2010) | 0.0517 | 0.0294 | 0.0846 |
| 15 | Current model | 0.0483 | 0.0264 | 0.0817 |

It is observed from Fig. 2 that present model prediction line is in between other prediction lines. Almost all prediction lines except that of Kahriman (2002) converge.

3.2. Prediction of new experimental data

Three new experimental data have been collected from Ak and Konuk (2008). The predictions by the present model and other models are presented in Table 6. It is observed from this table that the predicted PPVs by the present model are very close to the experimental values as compared to the predictions by other models.

3.3. Observation of predictions

Predictions from the equation of present study have been compared with experimental values and variation has been observed which may be owed to the reasons such as different rock conditions, different blast methods, different blast frequencies, different levels of underground water table, rock layers, different testing and measurement procedures. A further factor that would also possibly be responsible for the difference in experimentally observed and empirically predicted values is the selection of proper unit weight and UCS of rock. Therefore, considering the large variability associated with the blast phenomenon itself and also the significant difference in the reported values of PPV among the experiments of the different researchers, the proposed empirical model predicts the trends, which are in reasonably good agreement with the observed experimental trends for the PPV.

4. Conclusions

Blast-induced vibration parameters, e.g. PPV, depend upon various factors like scaled distance, vibration frequency, rock characteristics (type, unit weight, layering, slope of layers, joints, etc.), presence of water table, propagation of surface and body waves in the ground, etc. Hence, it is necessary to develop suitable empirical model for PPV. In the literature, empirical models for prediction of PPV for site-specific locations of rocks are available which cannot be generalized for use at other sites. This becomes important as complexities of rock site increase. PPV models considering effect of rock discontinuities, rock types, rock formation, rock joints and their orientation, presence of water table, soil-rock interface, etc., are also available in the literature. But effect of engineering rock properties on PPV model has not been studied yet.

- (1) 1089 data (numbers) from blast experiments were obtained in terms of PPV and scaled distance for surface and near surface blasting at various rock sites are collected. Engineering rock parameters affecting blast wave propagation have been collected and assigned to the experimental data. Consequently, empirical equations are proposed for estimation of PPV considering engineering rock properties of rock, namely unit weight and UCS/RQD/GSI. Empirical equations for PPV have been developed in terms of unit weight, scaled distance and UCS.
- (2) In the current study, two empirical relationships, one between RQD and UCS and another between GSI and UCS, have been established which have been validated with available experimental values taken from the literature. Current PPV model has been modified by using RQD/GSI in place of UCS.
- (3) It is concluded that PPV prediction by the current model is quite reasonable up to scaled distance of 80 m/kg^{1/2}. It is an improvement over the existing empirical PPV models. A reduction of PPV is observed for scaled distance beyond 8 m/ kg^{1/2}.
- (4) The proposed model will be very useful for estimation of blast vibration parameters for various types of rocks considering different engineering properties. Prediction of experimental blast data from various models has been carried out. Prediction of the present model gives the maximum coefficient of determination and the minimum square of standard error.
- (5) Experimental data are used to develop the present model and consequently comparison with other models has been carried out. Hence, the present model can be used by engineers in practice. In the absence of experimental data for a site, the present model will be very useful in prediction of vibration parameter due to blast in rocks. The present model will also be very useful for planning and design of blast operations. Prediction of new experimental data by the present model is closer as compared to predictions by other models. It has been found that the proposed empirical model is capable of providing the estimate of predicted PPV that reasonably matches with experimental data and published empirical predictions.

Conflict of interest

The authors wish to confirm that there are no known conflicts of interest associated with this publication and there has been no significant financial support for this work that could have influenced its outcome.

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