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UV and gamma ray induced thermoluminescence properties of cubic Gd_2O_3 :Er³⁺ phosphor





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ABSTRACT

This paper reports the thermoluminescence properties of Er^{3+} doped gadolinium oxide nanophosphor. The phosphor is prepared by high temperature solid state reaction method. The method is suitable for large scale production. Starting materials used for sample preparation were Gd₂O₃, Er₂O₃ (0.5–2.5 mol%) and fixed concentration of boric acid using as a flux. The prepared samples were characterized by X-ray diffraction technique and the particle size calculated by Scherer's formula. The surface morphology of prepared phosphor is determined by scanning electron microscopic (SEM) technique. Functional group analysis was done by Fourier transform infra-red spectroscopy (FTIR) analysis. The elemental analysis of prepared sample was determined by energy dispersive X-ray analysis (EDX) and the exact particle size of prepared phosphor for the different concentration of dopant (Er^{3+}) was evaluated by transmission electron microscopy (TEM) technique. The prepared phosphors for different concentration of Er³⁺ were examined by thermoluminescence (TL) glow curve for UV and gamma irradiation. The UV 254 nm source was used for UV irradiation and Co⁶⁰ source was used for gamma irradiation. The samples show well resolved broad peak covered the temperature range 50-250 °C and the peak temperature found at 126 °C for UV irradiation and higher temperature peak at 214 °C for gamma irradiation. The effect of heating rate on TL studies was presented for optimized sample. Here UV irradiated sample shows the formation of shallow trap (surface trapping) and the gamma irradiated sample shows the formation of deep trapping. The estimation of trap formation was evaluated by knowledge of trapping parameters. The trapping parameters such as activation energy, order of kinetics and frequency factor were calculated by peak shape method. Here most of the peak shows second order of kinetics. The effect of gamma and UV exposure on TL studies was also examined and it shows linear and sublinear response with dose which indicates that the sample may be useful for TL dosimetry. Copyright © 2014, The Egyptian Society of Radiation Sciences and Applications. Production

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1. Introduction

Thermoluminescence (TL) has been widely used as a mechanism to explain the nature of electron traps and trapping processes in excited phosphors, which is semiconductor or insulator. Basically it is the emission of photon in the form of light from a solid, inorganic material, when it is heated after its exposure to some radiation such as α , β , γ , X-ray or UV radiation etc. This energy is stored in a phosphor due to excitation of electrons. The plot of the intensity of this emitted light vs temperature is known as the TL glow curve. The glow curves obtained for each natural or synthetic phosphor were different, and each glow peak is ascribed to the recombination centres and is related to the traps. It can be used for estimating the activation energy 'E' for the thermal release of the trapped electrons or holes and provides means of determining the escape frequency factor S (Vij, 1993).

The synthesis and development of new generation phosphors that exhibit tremendous TL response with higher stability and having potential to be used in detectors and dosimeters application is a great challenge for us (Barghare, Joshi, Kathuria, & Joshi, 1982; Noh, Amin, Mahat, & Bradley, 2001). TL depends on so many factors such as the crystal structure, band gap, synthesis process, crystal size, lattice imperfections and mainly the effects of impurities of solids. Lattice imperfections described as defect centres that may occur when ions of either signs move away from their original sites, thus leaving vacant sites that are able to interact with free charge carriers.

Aspects of TL have been widely studied in various theoretical as well as experimental applications upto present date specially for the developing dosimetry applications technique (Gokce, Oguz, Karali, & Prokic, 2009; Lawless, Chen, & Pagonis, 2009; Salah, Sahare, & Rupasov, 2007; Weiss, Horowitz, & Oster, 2008). TL has been demonstrated to be a trustworthy technique for different kinds of traps detectors in semiconductors or insulator materials and dosimeters applications. It is an important and convenient method for investigating, nature of traps, depth of traps and trapping levels present in different kind of solids (Falcony, Garcia, Ortiz, & Alonso, 1992; Mckeever, 1986). Different kinds of phosphor materials having TL property, means they emit light (in the form of photons) that can be best described by a TL glow curve.

Different types of TL materials have been reported, synthesized by traditional approaches to modify the crystal structure (band structure) of the phosphor as well as the characteristics of their electron traps, thus controlling the TL response of it. On the other side, size effects on the TL properties of phosphors remain very much an open area for investigating new phenomenon or concept of these mechanisms (Chen & Kirsh, 1981; Tiwari, Khan, Kher, Dhoble, & Mehta, 2011). Currently phosphor in nano sized has attracted several researches from different fields of materials and bioscience, especially, from the field of luminescence (Nalwa, 2000). It has been found that the physical and optical properties of individual nano range phosphor materials can be different from those of their bulk counterparts (Tamrakar, 2012, Tamrakar & Bisen, 2013; Tamrakar, Bisen, & Brahme, 2014; Tamrakar, Bisen, Robinson, Sahu, & Brahme, 2014). Recent studies on different luminescent nanomaterials have showed that they have potential application in dosimetry of ionizing radiations for the measurement of high doses using the TL technique, where the conventional microcrystalline phosphors saturate (Lochab, Pandey, et al., 2007; Lochab, Sahare, et al., 2007; Sahare, Ranjan, Salah, & Lochab, 2007 Salah, Sahare, Lochab, & Kumar, 2006; Salah et al., 2007).

The present study shows the effect of Er^{3+} concentration on TL properties of Gd_2O_3 phosphor prepared by solid state method. The prepared phosphors are nanocrystalline in nature and its TL behaviour compared to other commercially available phosphor was studied. The sample shows cubic structure and the TL glow curves show well resolved single peak for both UV and gamma irradiation. The effect of different exposure time of UV and gamma is also interpreted. Effect of heating rate on TL studies was carried out and the calculations of trap parameters were also interpreted by peak shape method.

2. Solid state synthesis of Gd₂O₃:Er³⁺ phosphor

 Gd_2O_3 : Er^{3+} phosphors were synthesized by conventional solid state method. Oxide of rare earth materials such as



Scheme 1 – Synthesis of Er^{3+} doped Gd_2O_3 phosphor.



Gadolinium Oxide (Gd_2O_3), Erbium Oxide (Er_2O_3) and Boric Acid as a flux with high purity (99.99%) were used as precursor materials to prepare Er^{3+} doped Gd_2O_3 phosphor. In stoichiometric ratios of rare earth ions $Er^{3+}(0.5-2.5 \text{ mol}\%)$ and Gd_2O_3

were used to synthesize Gd_2O_3 : Er^{3+} phosphor with different mol% of Er^{3+} ion. These chemicals were weighed and grinded into a fine powder by using agate mortar and pestle. The grinded sample were placed in an alumina crucible and



Fig. 2 – FTIR spectra of Gd_2O_3 :Er³⁺(0.5–2.5%) phosphor.



Fig. 3 – Scanning electron microscope images of Gd_2O_3 :Er³⁺ phosphor.



Fig. 3 - (continued).

heated at 1100 °C for 1 h followed by dry grinding and further heated at 1400 °C for 4 h in a muffle furnace. The sample is allowed to cool at room temperature (Scheme 1) All the prepared phosphors were ground by mechanical grinding for same duration. (Kaur, Parganiha, Dubey, & Singh, 2014; Mahajna & Horowitz, 1997; Singh, Chopra, & Lochab, 2011; Tamrakar, Bisen, Sahu, & Brahme, 2014; Tiwari et al., 2014).

3. Characterization of prepared phosphor

Crystalline phases and sizes of prepared phosphors were characterized by powder X-ray diffraction (XRD; Bruker D8 Advance). The X-rays were produced using a sealed tube and the wavelength of X-ray was 0.154 nm (Cu K-alpha). The Xrays were detected using a fast counting detector based on Silicon strip technology (Bruker Lynx Eye detector). The particle size was calculated using the Scherer formula. The morphology and particle size of Gd₂O₃:Er³⁺ phosphor were observed by transmission electron microscopy (TEM) (Philips CM-200), and field emission-scanning electron microscope (FE-SEM) (JSM-7600F). TL glow curve were recorded at room temperature by using TLD reader I1009 (Nucleonix Sys. Pvt. Ltd. Hyderabad). The obtained phosphor under the TL examination is given UV radiation using 365 nm UV source, and gamma irradiation using Co⁶⁰ source (Tamrakar & Bisen, 2013; Tamrakar, Bisen, & Brahme, 2014; Tamrakar, Bisen, Robinson, et al., 2014). All of the measurements were performed at room temperature.

3.1. XRD results

The XRD patterns of the samples are shown in Fig. 1. It shows a cubic structure match with JCPDS card no. 43-1014 (Grier & Mccarthy, 1991). The XRD peaks correspond to Bragg diffraction at (111), (200), and (220), (311) and (222) planes of face centred cubic Gd_2O_3 . The width of the peak is directly related to the particle size. The width increases as the size of the particle decreases and increased as width decreased. The size of the particles has been computed from the full width half maximum (FWHM) of the intense peak using the Scherer formula.

$D = 0.9\lambda/\beta \cos \theta$

here D is particle size, β is FWHM (full width half maximum), λ is the wavelength of X ray source; θ is angle of diffraction.

Diffraction angle, crystallite size and FWHM of prepared phosphors were presented in Table 1. There is small variation in particle size was found with increasing dopant ion concentration.

Table 1 – Summary of diffraction angle, crystallite size and FWHM of prepared phosphor.													
S. No.	Er ³⁺ in percent	2θ [°2Th.]	Intensity [cts]	FWHM [°2Th.]	D (particle size)								
1.	0.5	28.53	92,832	0.22	36.85 nm								
		33.11	14,056	0.23	35.64 nm								
		47.54	12,384	0.24	35.77 nm								
		56.70	26,897	0.25	35.71 nm								
2.	1	28.57	91,904	0.19	42.67 nm								
		33.07	13,915	0.19	43.13 nm								
		45.54	12,260	0.20	42.60 nm								
		56.36	26,628	0.21	42.44 nm								
3.	1.5	28.53	97,474	0.17	47.69 nm								
		33.13	14,759	0.17	48.22 nm								
		45.54	13,003	0.18	47.24 nm								
		56.46	28,242	0.19	46.93 nm								
4.	2	28.55	92,732	0.16	50.67 nm								
		33.17	13,956	0.15	54.65 nm								
		45.54	12,284	0.15	56.80 nm								
		56.22	26,797	0.16	55.67 nm								
5.	2.5	28.54	93,332	0.14	57.91 nm								
		33.15	14,556	0.14	58.55 nm								
		45.54	12,884	0.15	58.80 nm								
		56.54	27,397	0.16	55.75 nm								



Fig. 4 – EDX image of Gd_2O_3 : Er^{3+} phosphor.



Fig. 5 – TEM image of Gd_2O_3 : Er^{3+} phosphor.



Fig. 6 – TL glow curve of Gd_2O_3 : $Er^{3+}(0.5\%)$ for different UV exposure time with heating rate 6.7 °C/s.

3.2. Fourier transform infra-red spectroscopy (FTIR) results

The bands around 545 and 455 cm⁻¹ were assigned to the Gd–O vibration of Gd₂O₃, which is in agreement with others (Garcia-Murillo et al., 2002). These band confirms the formation of the Gd₂O₃. Vibration of this entire discussed peak confirms the formation of Er^{3+} doped Gd₂O₃ phosphor. On the other hand, Gd₂O₃ shows weaker stability against atmospheric CO₂ and H₂O, which are known as luminescence killers (Guo et al., 2004). This is an advantage of solid state reaction synthesis, no band intensity of CO₂ and H₂O were observed, which means it show very good luminescence intensity. Therefore, it is always of great interest to increase the luminescent properties of Gd₂O₃-based phosphor materials (Fig. 2).

3.3. Field emission gun scanning electron microscopy (FEGSEM)

The surface morphology of prepared phosphor were represented by FEGSEM images (Fig. 3). From SEM images it is concluded that the prepared phosphor shows nanocrystalline behaviour and good connectivity with grain which shows that powder size and morphology are well controlled. No significant difference is observed in XRD patterns and SEM micrographs. Some cracks and agglomerate are present in SEM image. the formation of cracks and agglomerate are due to high temperature synthesis method used for preparation of phosphor. For the variable concentration of Er^{3+} the FEGSEM images show better connectivity with grains for 2 mol% of Er^{3+} .

3.4. Energy dispersive X-ray analysis (EDX)

Prepared sample is analysed by energy dispersive X-ray analysis to obtain the chemical composition of the prepared materials. In the spectrum intense peak of Gd, Er and O are present which confirm the formation of Gd_2O_3 : Er^{3+} phosphor (Fig. 4).

3.5. Transmission electron microscopy (TEM) analysis

Figure 5 displayed the HRTEM images of samples prepared under different resolutions. All these samples exhibited a sphere-like morphology with the particle size of about 5–47 nm. This two-dimensional growing habit coincided with the concept of preferential nucleation in this system, when the particle size continued to increase, a regular morphology of hexagonal flake was also observed, indicating that the crystals were better crystallized. These images are in very good agreement with XRD and FEGSEM results. It clearly shows the formation of nanosphere (Fig. 5).

4. Thermoluminescence results

4.1. For different UV exposure time

Fig. 6 shows TL glow curve for 0.5 mol% Er^{3+} doped Gd_2O_3 phosphor with different UV exposure time at constant heating rate i.e., 6.7 °C s⁻¹. The sample shows resolved peak at 126 °C and linear response with dose up to 15 min UV exposure time after that the peak intensity decreases with increasing UV exposure time. This result shows the prepared phosphor may be useful for UV dosimetry application.

The dependence of the TL intensity on the irradiation time of the Gd_2O_3 : Er^{3+} sample from 5 to 20 min for all the Er^{3+} concentration is shown in Figs. 6–10. The TL intensity increases as the irradiation time increases for all the concentration; this increase is mainly associated with the glow peak located at 126 °C. In this case, the weak glow peak at lower temperature however, it shows unstable behaviour and is ascribed to a trapping centre formed by a Gd^{3+} ion and a defect complex formed from an oxygen vacancy and an anion. The corresponding kinetic parameters evaluated was shown in



Fig. 7 – TL glow curve of Gd_2O_3 : $Er^{3+}(1\%)$ for different UV exposure time with heating rate 6.7 °C/s.



Fig. 8 – TL glow curve of Gd_2O_3 : Er^{3+} (1.5%) for different UV exposure time with heating rate 6.7 °C/s.



Fig. 9 – TL glow curve of Gd_2O_3 : $Er^{3+}(2\%)$ for different UV exposure time with heating rate 6.7 °C/s.



Fig. 10 - TL glow curve of Gd₂O₃:Er³⁺(2.5%) for different UV exposure time with heating rate 6.7 °C/s.

Table 2 $-$ Kinetic parameters of Gd ₂ O ₃ :Er ³⁺ (0.5%) for different UV exposure time with heating rate 6.7 °C/s.													
UV exposure time	T_1	T _m	T ₂	au	δ	ω	$\mu=\delta/\omega$	Activation energy E in eV	Frequency factor S in s^{-1}				
5	93	126	160	33	34	67	0.50746	0.62487	$9.9 imes10^8$				
10	94	126	161.5	32	35.5	67.5	0.52593	0.64839	$2.05 imes 10^9$				
15	93.5	126	161.2	32.5	35.2	67.7	0.51994	0.63711	$1.45 imes 10^9$				
20	94.5	126	160.5	31.5	34.5	66	0.52273	0.65807	2.75×10^9				

Table 3 $-$ Kinetic parameters of Gd ₂ O ₃ :Er ³⁺ (1%) for different UV exposure time with heating rate 6.7 °C/s.													
UV exposure time	T ₁	T _m	T ₂	τ	δ	ω	$\mu = \delta/\omega$	Activation energy E in eV	Frequency factor S in s^{-1}				
5	95.8	126	165.1	30.2	39.1	69.3	0.56421	0.69613	$8.8 imes 10^9$				
10	94.3	126	160.2	31.7	34.2	65.9	0.51897	0.65311	$2.3 imes 10^9$				
15	98.4	126	159.8	27.6	33.8	61.4	0.55049	0.7578	5.7×10^{10}				
20	94.2	126	161.2	31.8	35.2	67	0.52537	0.65238	$2.3 imes 10^9$				

Table 2, which shows maximum peak has second order of kinetic for UV irradiated phosphors. The similar response for 1 mol% and higher Er³⁺ doped phosphor were found for the kinetic parameters (Figs. 7–10 and Tables 3–6) the linear response with dose. The intensity increases with increasing UV exposure up to 15 min after that thermal quenching occurs and trap levels destroy. This behaviour of the sample shows high fading and less stability with UV irradiation. The sample shows very good intensity for 15 min UV exposure time and constant heating rate (Chen & Pagonis, 2011). Also the kinetic parameter calculation shows (Tables 3–6) in the similar response and the maximum peaks show the second order of kinetics. The activation energy varies from 0.61 to 0.69 eV for UV irradiated sample. The prepared phosphor is less stable with UV exposure time.

4.2. Effect of Er^{3+} concentration on TL glow curve (concentration quenching)

The Effect of Er^{3+} concentration on Tl studies were studied by using different Er^{3+} concentration. There intensities were compared and the highest intensity was found for 1% Er^{3+} concentration. (Fig. 11). The concentration quenching occurs when we increase the Er^{3+} concentration above the 1 mol%. The sample shows very good intensity for 15 min UV exposure time and constant heating rate of 6.7 C/Sec (Chen & Pagonis, 2011). Also the kinetic parameter calculation shows (Table 7) in the similar response and the maximum peaks show the second order of kinetics. The activation energy varies from 0.63 to 0.80 eV for different Er^{3+} concentration doped samples.

Table 4 $-$ Kinetic parameters of Gd ₂ O ₃ :Er ³⁺ (1.5%) for different UV exposure time with heating rate 6.7 °C/s.													
UV exposure time	T_1	$T_{\rm m}$	T ₂	au	δ	ω	$\mu=\delta/\omega$	Activation energy E in eV	Frequency factor S in s^{-1}				
5	94.3	126	161.3	31.7	35.3	67	0.52687	0.65476	$2.4 imes 10^9$				
10	95	126	161.5	31	35.5	66.5	0.53383	0.67113	$4.1 imes 10^9$				
15	95.5	126	163.2	30.5	37.2	67.7	0.54948	0.68574	$6.4 imes10^9$				
20	96	126	163	30	37	67	0.55224	0.69779	$9.27 imes 10^9$				

Table 5 $-$ Kinetic parameters of Gd ₂ O ₃ :Er ³⁺ (2%)for different UV exposure time with heating rate 6.7 °C/s.													
UV exposure time	T_1	T _m	T ₂	au	δ	ω	$\mu = \delta/\omega$	Activation energy E in eV	Frequency factor S in s^{-1}				
5	99.3	126	163.5	26.7	37.5	64.2	0.584	0.792	$1.6 imes10^{11}$				
10	99.5	126	161.5	26.5	35.5	62	0.573	0.795	$1.8 imes 10^{11}$				
15	99.8	126	159.5	26.2	33.5	59.7	0.561	0.801	2.1×10^{11}				
20	98.5	126	163.9	27.5	37.9	65.4	0.58	0.768	$7.9 imes10^{10}$				

Table 6 $-$ Kinetic parameters of Gd ₂ O ₃ :Er ³⁺ (2.5%) for different UV exposure time with heating rate 6.7 °C/s.													
UV exposure time	T_1	$T_{\rm m}$	T ₂	au	δ	ω	$\mu=\delta/\omega$	Activation energy E in eV	Frequency factor S in s^{-1}				
5	96.3	126	161.6	29.7	35.6	65.3	0.545	0.703	$1.1 imes 10^{10}$				
10	96.5	126	161	29.5	35	64.5	0.543	0.707	$1.2 imes 10^{10}$				
15	97	126	162	29	36	65	0.554	0.722	$1.9 imes10^{10}$				
20	96	126	162.5	30	36.5	66.5	0.549	0.697	$9.1 imes10^{09}$				

4.3. Heating rate effect for UV exposure

The heating rate effect on TL glow curve for fixed concentration of Er^{3+} (1 mol%) and fixed 15 min UV exposure time was recorded. (Fig. 12). This study shows the peak temperature shifted towards the higher temperature side on increase of heating rate. all the glow curve shows second order of kinetic for variable heating rate studies of $Gd_2O_3:Er^{3+}(1\%)$ (Table 8). The activation energies vary from 0.63 eV to 0.7 eV, more the heating rate the activation energy also increases. Similar behaviour reported by Dubey et al. For geological sample collected from amaranth holy cave (Dubey, Jagjeet Kaur, Suryanarayana, & Murthy, 2014).

4.4. Gamma dose-response

Fig. 13 shows the TL glow curves of $Gd_2O_3:Er^{3+}(1\%)$ exposed to different γ -doses in the range 0.5–2 kGy at a heating rate of 6.7 °C/s. Single TL glow curves was found at 214 °C for all samples. Variation of TL intensity at the glow peaks of 214 °C against different γ -doses was studied and shown in Fig. 13. It can be seen from the figure that, the linearity was observed up to the range from 0.5 to 2 kGy, within this range the material is quite useful as a dosimeter. With further increase in γ -dose, TL intensity increases. Upto the given γ -dose, TL glow curves do not undergo any alteration except increase in intensity. This change in the relative intensity of the glow peaks was mainly attributed to the change in the population of the luminescent/trapping centres. Further, a small shift in TL glow peak positions was observed towards higher temperature side. This was due to different kinds of traps produced by irradiation (Furetta & Weng, 1998; Singh et al., 2011). Here the deep trap formation occurs because the sample irradiated by higher energy gamma rays. In case of UV irradiated sample the lower temperature peak was found which represents the formation of shallow traps (Figs. 6–12). The prepared phosphor is less stable with UV exposure time but it shows opposite behaviour with gamma irradiation in case of gamma irradiation the high temperature peak at 214 °C found (Fig. 13) and it shows continuous increase with gamma dose.

The increase in TL intensity with γ -dose was explained on the basis of track interaction model (TIM). The number of created luminescent traps/centres in Gd₂O₃:Er³⁺(1%) due to γ -irradiation depends on (i) the length and area of cross section of the created track in Gd₂O₃ matrix. In case of bulk materials (single crystal/microcrystal), the high energy γ irradiation could create a track equal to the dimension of the crystallite/crystal in nm range, however in nanostructured material the length of the track was in the order of few tens of nanometre (nm). For lower γ -doses, the number of generated traps/luminescent centres in nanocrystalline



Fig. 11 - TL glow curve of Gd₂O₃:Er³⁺(0.5–2.5%) for 15 min UV exposure time with heating rate 6.7 °C/s.

Table 7 – Kinetic parameters of Gd_2O_3 : Er^{3+} (0.5–2.5%) for 15 min UV exposure time with heating rate 6.7 °C/s.													
Er ³⁺ percentage	T_1	Tm	T ₂	au	δ	ω	$\mu = \delta/\omega$	Activation energy E in eV	Frequency factor S in s^{-1}				
0.5	93.5	126	161.2	32.5	35.2	67.7	0.51994	0.63711	$1.45 imes10^9$				
1	98.4	126	159.8	27.6	33.8	61.4	0.55049	0.7578	5.7×10^{10}				
1.5	95.5	126	163.2	30.5	37.2	67.7	0.54948	0.68574	$6.4 imes10^9$				
2	99.8	126	159.5	26.2	33.5	59.7	0.561	0.801	$2.1 imes 10^{11}$				
2.5	97	126	162	29	36	65	0.554	0.722	$1.9 imes10^{10}$				



Fig. 12 – TL glow curve of Gd_2O_3 :Er³⁺(1%) for 15 min UV exposure for different heating rate.

materials would be less than that of bulk material. Further, with increase of γ dose, more number of tracks were overlapped in micro-crystalline materials which may not give extra TL, as a result TL intensity decreases. As size of particles was in nm, some of the particles which may have missed while irradiating with higher γ -dosages. This slows down the process of generating the competing traps at different levels as a result wide range of linearity was expected (Horowitz, Avila, & Rodriguez-Villafuerte, 2001; Mahajna & Horowitz, 1997).

The dosimetric characteristic of the phosphor mainly depends on kinetic parameters namely frequency factor (s), order of kinetics (b) and trap depth (E). These parameters reveal the stability of traps/luminescent centres. If the value of E was low, the glow peak occurs at a relatively lower trap and the corresponding trap created was unstable. As a result the corresponding TL glow peak shows strong fading. If the value of 'S' was high, fading was less. The order of kinetics gives the information about the trapped charge carriers were retrapped on heating or not. Chen's half width method overcomes the geometrical reproducibility and the contact problem of the sample with the heating planchet that apparently alters the kinetics (Chen, 1969; Chen & Kirsh, 1981; Chen, Lawless, & Pagonis, 2011; Chen & Mceever, 1997). The calculation of kinetic parameters for gamma irradiated samples is shown in Tables 9 and 10.

Table 8 – Kin	etic par	amete	rs of Gd	203:Er3-	[⊦] (1%) fo	or 15 mi	in UV exp	osure for different heating r	ate.
Heating rate	T ₁	$T_{\rm m}$	T2	au	δ	ω	$\mu = \delta/\omega$	Activation energy E in eV	Frequency factor S in s^{-1}
6.7	93.5	126	159.2	32.5	33.2	65.7	0.505327	0.634174	$1.32 imes 10^9$
5	88.2	118	149.2	29.8	31.2	61	0.511475	0.66586	$5.38 imes10^9$
4	83.4	111	143.5	27.6	32.5	60.1	0.540765	0.699804	$2.33 imes10^{10}$
3	76.8	101	135.5	26.2	32.5	58.7	0.553663	0.709649	5.21×10^{10}
B0000 - 00000 - 0000000 - 00000 - 000000 - 00000 - 000000 - 00000000 - 0000000 - 0000000000	100	1.	Gd ₂ O ₃	Er ^{3*} (1%) (215) (215) (215) (215) (215)	250		 − 0.5kGy − 1gGy − 1.5 kGy − 2KGy 	70000 - 60000 - 60000 - 30000 - 0.4 0.6 0.8 1.0 1	Gd2O3:Er ³⁺ (1%)
			Tempe	rature in °	С			Dos	e in KGy

Fig. 13 - TL glow curve of Gd₂O₃:Er³⁺(1%) for gamma exposure for 6.7 C/s heating rate.

Table 9 $-$ Kinetic parameters of Gd ₂ O ₃ :Er ³⁺ (1%) for different gamma exposure for fixed 6.7 C/s heating rate.													
Dose in kGy	T ₁	T _m	T ₂	au	δ	ω	$\mu = \delta/\omega$	Activation energy E in eV	Frequency factor S in s^{-1}				
0.5	174	215	254	41	39	80	0.488	0.748	$5.3 imes 10^8$				
1	172.5	215	257	42.5	42	84.5	0.497	0.723	2.8×10^8				
1.5	171	215	256.5	44	41.5	85.5	0.485	0.695	$1.4 imes 10^8$				
2	172	215	254.5	43	39.5	82.5	0.479	0.71	$2.1 imes 10^8$				

Table 10 $-$ Kinetic parameters of Gd ₂ O ₃ :Er ³⁺ (1%) for 2 kGy gamma exposure for different heating rate.													
Heating rate	T_1	$T_{\rm m}$	T ₂	au	δ	ω	$\mu=\delta/\omega$	Activation energy E in eV	Frequency factor S in s^{-1}				
6.7	172	215	254.5	43	39.5	82.5	0.478788	0.710309	$2.1 imes 10^8$				
5	161.5	205	247.3	43.5	42.3	85.8	0.493007	0.676219	1.2×10^{8}				
4	148.2	194	236.7	45.8	42.7	88.5	0.482486	0.609917	$3.4 imes 10^7$				
3	141.5	186	228.4	44.5	42.4	86.9	0.487917	0.60769	4.3×10^8				



Fig. 14 – TL glow curve of Gd₂O₃:Er³⁺(1%) for 2 kGy gamma exposure for different heating rate.

4.5. Heating rate effect for gamma exposure

Also the heating rate effect of gamma irradiated phosphors shows the linear response with increase in heating rate this is similar to the UV radiation (Fig. 14). The various kinetic parameters were shown in Table 10.

5. Conclusion

Gd₂O₃:Er³⁺ doped phosphor was successfully synthesized by solid state reaction method. This method is suitable for large scale production. XRD studies conform the formation of nanophosphor, which are in single phase and cubic structure. In thermoluminescence study maximum peak shows the second order of kinetics means two or more traps formation in the sample. Sample was irradiated by UV and gamma exposure and both exposures compared with TL studies. Here the UV exposed sample shows the high fading and lower stability as compared to gamma exposed sample. The shallow (surface) trap formation for UV irradiated sample shows lower temperature peak. The lower temperature peak is not suitable for thermoluminescence dosimetric application. However for gamma irradiated sample shows the high temperature peak with linear response with dose which indicates that these peaks are suitable and useful for

dosimetric applications. The SEM, TEM studies show the formation of nanophosphors with the good surface morphology some defects found because the sample prepared by high temperature synthesis method. The nanocrystalline sample shows the good TL peak due to some defects generated by preparation method. The sample may be useful for dosimetry and for personal monitoring.

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