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Data Article

# Biomass acid-catalyzed liquefaction – Catalysts performance and polyhydric alcohol influence



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#### ABSTRACT

Herein, the data acquired regarding the preliminary experiments conducted with different catalyst, as well as with two polyhydric alcohols (glycerol and 2-ethylhexanol), for the preparation biooils from cork liquefaction at 160 °C, is disclosed. This data may be helpful for those who intent to outline a liquefaction procedure avoiding, thus, high number of experiments.

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## **Specifications Table**

| Subject area<br>More specific sub-<br>ject area | Chemistry<br>Chemical Engineering  |
|---|--|
| Type of data                                    | figure   |
| How data was<br>acquired                        | Conversion yield was determined based on solid residue content   |
| Data format                                     | analyzed   |
| Experimental<br>factors                         | The samples were subjected to moderate temperatures in the presence of a acid catalyst and polyhydric alcohols without pre-treatment |

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| Experimental features   | Thermochemical liquefaction of cork catalyzed by acids |
|-------------------------|--|
| Data source<br>location | Lisbon, Portugal, GPS: 38° 44′ 10.31″N; 9° 08′ 19.66″W |
| Data accessibility      | Data is provided in the article                        |

## Value of the data

- The assembled data regards the performance of different catalyst during the liquefaction of cork.
- Comparison between a mineral, organic and a Lewis acid.
- The influence of two different polyhydric alcohols was screened.

#### 1. Experimental design, materials and methods

#### 1.1. Materials and chemicals

Cork Supply SA kindly supplied Cork powder. The reagents used were chemical grade and purchased from Sigma-Aldrich.

#### 1.2. Liquefaction procedure

The adopted procedure for the liquefaction of cork was as described by Mateus et al. [1]: the reaction vessels were loaded with a mixture of solvents with a ratio of 1/2 w/w of polyhydric alcohol (glycerol or 2-ethylhexanol) and diethylene glycol (DEG) ratio, containing a 3% or 1.5% of catalyst [sulfuric acid (H<sub>2</sub>SO<sub>4</sub>), p-Toluenesulfonic acid (*p*-TsOH) and Praseodymium(III) trifluoromethanesulfonate (Pr(OTf)<sub>3</sub>)] 10% w/w of cork powder. The reaction mixture was heated and the temperature controlled at 160 °C.

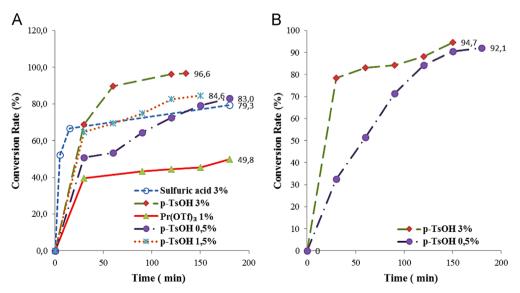


Fig. 1. Liquefaction of cork at 160 °C in: (A) glycerol/DEG and (B) 2-ethylhexanol/DEG.

The reaction was stopped when the conversion was higher than 95%. Afterwards the vessels were allowed to cool to room temperature. During the liquefaction process, samples were regularly retrieved to evaluate the liquefaction yield.

#### 1.3. Measurement of liquefaction extent

The conversion was gravimetrically evaluated based on the residue content (unreacted raw material). A sample of the reaction mixture was diluted with acetone and filtered Afterwards the residual solid was washed with acetone and then dried in an oven set to 120 °C until constant weight. The liquefaction yield was calculated by the following equation:

Liquefaction yield (%) = 
$$\left(1 - \frac{M_2 \times M_m}{M_5 \times M_1}\right) \times 100$$
 (1)

where  $M_1$  is the initial mass of cork,  $M_2$  the mass of the residue obtained,  $M_s$  the weight of the sample withdrawn and the  $M_m$  is the initial mass of the reaction mixture.

#### 2. Data analysis

The data acquired is analyzed and plotted in Fig. 1.

#### Acknowledgements

CorkSupply is acknowledged for supplying cork powder.

#### Reference

 M.M. Mateus, N.F. Acero, J.C. Bordado, R.Gd Santos, Sonication as a foremost tool to improve cork liquefaction, J. Ind. Crop. Prod. 74 (2015) 9–13.