



## Letter

Synthesis of Cu<sub>3</sub>N from CuO and NaNH<sub>2</sub>

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## ABSTRACT

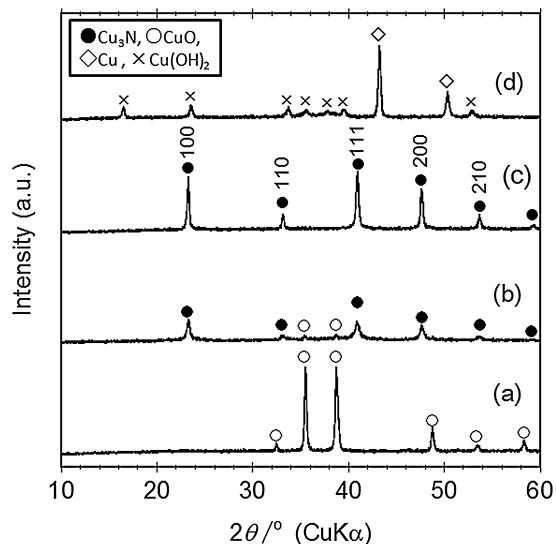
We report on the low-temperature synthesis of submicron-sized Cu<sub>3</sub>N powder produced from CuO and NaNH<sub>2</sub> powder mixture by heating at 150–190 °C in a Teflon-sealed autoclave. The structure was the anti-RuO<sub>3</sub> type with a lattice parameter of 0.3814(1) nm, and strong optical absorption was observed below ~1.9 eV. This synthesis method has the potential of facile control of the reaction with less use of ammonia sources.

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Cu<sub>3</sub>N has attracted attention for its potential uses in solar energy conversion, catalytic applications and electronic devices. It is a semiconductive nitride with a band gap of ~1.4 eV, which is suitable for solar energy conversion [1]. Incorporation of hydrogen and oxygen and its nonstoichiometry change its transport and optical properties [2–5]. Moreover, some recent studies focus on its catalytic properties, such as Huisgen cycloaddition [6] and electrochemical oxygen reduction [7]. Another interesting feature of Cu<sub>3</sub>N is its thermodynamic instability, which allows the formation of Cu metal at low temperature. This can afford the potential applications as recording media [8,9] and conductive ink [10].

The synthesis of Cu<sub>3</sub>N powder has been reported by nitridation of Cu nitrate, chloride, fluoride, or complex using an ammonia flow [6,7,10–13]. These methods of synthesis partially rely on the purging of byproducts [14] such as H<sub>2</sub>O or HF; thus, kinetic control is important using excess ammonia gas. The other method is sputtering of a Cu target in a nitrogen atmosphere [8–10,15–18], but large volume synthesis is difficult. In order to utilize the potential of Cu<sub>3</sub>N, a synthesis technique with less-toxic materials and facile control is highly desirable. Recently, we reported on the synthesis of InN, Mn<sub>6</sub>N<sub>5</sub>, and Fe<sub>3</sub>N by the nitridation of oxides using liquid NaNH<sub>2</sub> at 240 °C in an autoclave [19–21]. These syntheses needed no ammonia flow, and facile control of the nitridation of oxides in a closed system was achieved. Herein, we report a new approach for the synthesis of Cu<sub>3</sub>N powder by the reaction between CuO and NaNH<sub>2</sub> in an autoclave at 150–190 °C. These synthesis temperatures are lower than those of the nitridation of other oxides using NaNH<sub>2</sub> [14–16] and below the melting point of NaNH<sub>2</sub>.

The method for synthesizing Cu<sub>3</sub>N was a slight modification to that in previous reports about the synthesis of other nitrides using NaNH<sub>2</sub> [19–21]. First, 0.15 g of CuO (Kanto Kagaku) and 1.0 g of NaNH<sub>2</sub> (Aldrich) were mixed using a mortar and pestle in a nitrogen-filled glovebox and put in a steel crucible. This steel crucible was set in a Teflon-lined autoclave, and then the autoclave was tightly closed. The autoclave was heated to 120, 150,

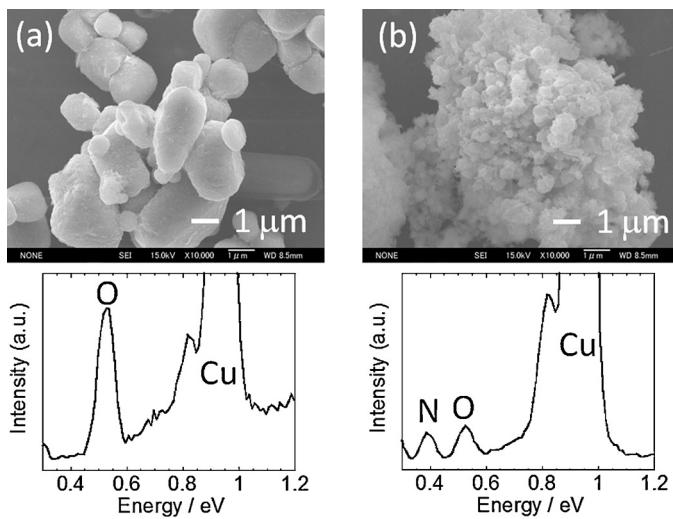


**Fig. 1.** XRD patterns of the products after the reaction of CuO with NaNH<sub>2</sub> at (a) 120 °C, (b) 150 °C, (c) 170 °C, and (d) 190 °C for 60 h.

170, and 190 °C for 12–60 h. After it cooled down, the autoclave was opened under a normal atmosphere. The crucible was put in ethanol, and the product was obtained by filtration and further washing with ethanol and water. The crystal phase was examined by XRD (Rigaku; RINT-2000), and the morphology was observed using scanning electron microscopy (JEOL; JSM-6500). The specific surface area was measured by BELSORP-mini at 77 K. Surface analysis was performed by X-ray photoelectron spectroscopy (XPS: JEOL; JPS-9200) and the binding energies were corrected by reference to free carbon (284.6 eV). Thermal stability was investigated using a TG-DTA (Rigaku; Thermo plus EVOII) and optical reflectance was measured by a UV-vis spectrophotometer (Jasco; MSV-5200).

Fig. 1 shows the XRD patterns after the reactions of CuO and NaNH<sub>2</sub> at different temperatures for 60 h. At 120 °C, the peaks from unreacted CuO were found. The reactions at 150–170 °C produced

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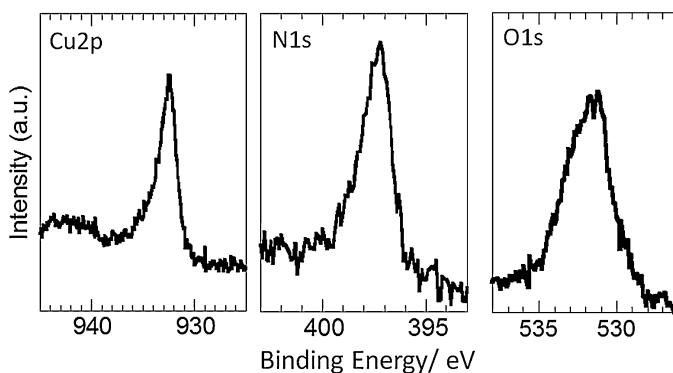


**Fig. 2.** SEM images of (a) CuO and (b) Cu<sub>3</sub>N synthesized at 170 °C for 60 h. Typical EDX spectra are shown.

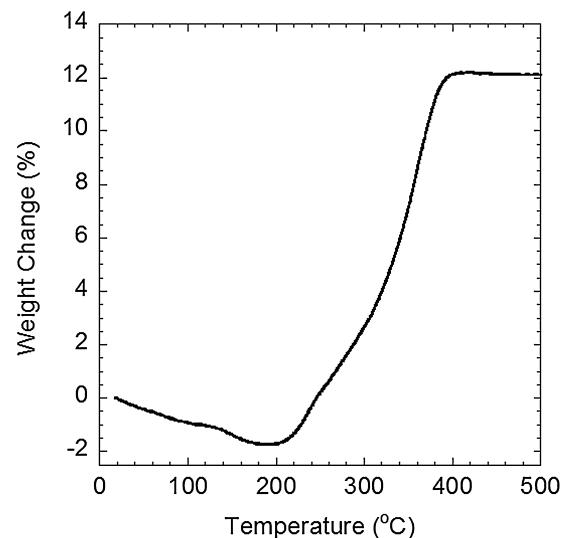
the peaks of Cu<sub>3</sub>N with an anti-RuO<sub>3</sub> structure. The lattice parameter of the synthesized powder at 170 °C was 0.3814(1) nm. This parameter is close to the reported value of stoichiometric Cu<sub>3</sub>N determined by neutron diffraction [11]. Nonetheless, four kinds of stoichiometric Cu<sub>3</sub>N show slightly different lattice parameters [11], which might be related to inclusion of hydrogen [3]. Incorporation of oxygen does not significantly change the lattice parameter [2]. Thus, we cannot deny the possibility of hydrogen and oxygen incorporation. The nitridation at 170 °C for less reaction time between 12 and 36 h still showed noticeable peaks of CuO phase, indicating that relatively long nitridation of 60 h was necessary. At 190 °C, the nitridation for 60 h gave Cu metal and Cu(OH)<sub>2</sub> phases while that for 12 h produced CuO and Cu<sub>3</sub>N with slight Cu metal.

Fig. 2 shows the SEM images of CuO powder before and after the nitridation at 170 °C. Round particles of a few microns in size changed into submicron-sized particles due to the nitridation. This nitridation increased its surface area from 2.2 m<sup>2</sup> g<sup>-1</sup> to 48 m<sup>2</sup> g<sup>-1</sup>. The CuO showed signals for O and Cu, and the nitride showed peaks for N and Cu as well as a relatively weak peak for O when compared with that observed in CuO. This oxygen signal implies low-crystalline oxides/hydroxides phases though EDX is not very sensitive to the amounts of nitrogen and oxygen. No Na peak around 1.1 eV was detected.

Fig. 3 shows the XPS analysis of Cu 2p, N 1s and O 1s orbitals. The Cu 2p peak at binding energy of 932.4 eV was found with a shoulder around 934 eV. The former energy is close to the reported value of Cu<sub>3</sub>N thin film: 932.8 eV [22]. This energy is slightly different



**Fig. 3.** XPS profiles of Cu<sub>3</sub>N powder synthesized at 170 °C for 60 h.



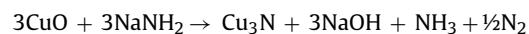
**Fig. 4.** Weight change upon thermal oxidation of Cu<sub>3</sub>N synthesized at 170 °C for 60 h: airflow of 100 mL min<sup>-1</sup>, heating rate of 10 K min<sup>-1</sup>.

from the energy of Cu metal (932.1 eV; not shown), and this slight difference between Cu and Cu<sub>3</sub>N agrees with close binding energies of Cu<sup>0</sup> and Cu<sup>1+</sup> [22]. The shoulder at 934 eV can be assigned to Cu<sup>2+</sup>, such as CuO and Cu(OH)<sub>2</sub> [23]. The nitrogen profile shows the asymmetric peak at 397.2 eV with a shoulder toward high energy. This peak shape would be attributed to absorbed N on the surface at 397.7 eV and N in the bulk of Cu<sub>3</sub>N at 398.7 eV [22]. The O 1s peak is relatively broad, and could be composed of oxygen in CuO and Cu(OH)<sub>2</sub> at 531 eV and the other oxygen source such as OH, H<sub>2</sub>O and CO<sub>2</sub> at 532.2 eV [23].

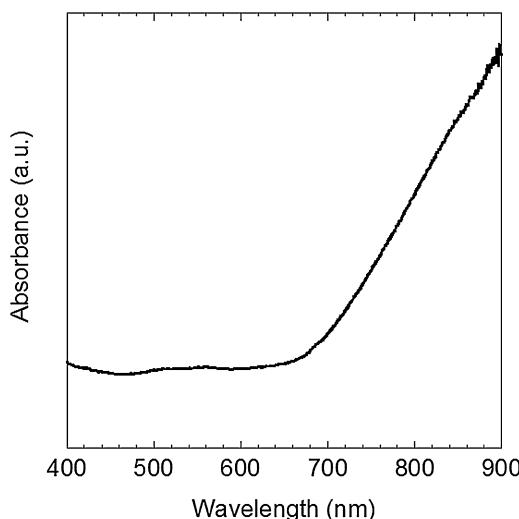
Thermal oxidation of Cu<sub>3</sub>N synthesized at 170 °C by heating under airflow is shown in Fig. 4. Mass loss of 1.1% below 140 °C would be due to absorbed species. The loss of 0.7% between 140 and 180 °C can be explained by decomposition of Cu(OH)<sub>2</sub> [24] and further heating above 200 °C causes the oxidation of Cu<sub>3</sub>N with a gain of 13.9%. Similar oxidation behavior has been reported in the literature [10]. The product after the oxidation was found to be CuO by XRD. Theoretical mass change of Cu(OH)<sub>2</sub> decomposition and Cu<sub>3</sub>N oxidation are -18.5% and +16.6%, respectively. This gives the estimate of 3.5 mass% of Cu(OH)<sub>2</sub> and 83.7 mass% of Cu<sub>3</sub>N. Residual except absorbed species could account for 11.7 mass% of CuO. Therefore, Cu(OH)<sub>2</sub> and CuO likely exist as low-crystallinity impurities. Relatively large amount of oxygen was found in many nitride powders with high surface area or small particle size [20,25,26], and thus this may be a feature of such nitride powder after exposure to air and water.

Fig. 5 presents the optical absorption after the nitridation at 170 °C. Strong absorption is found above ~660 nm, which corresponds to ~1.9 eV. The synthesized powder was brown, which was consistent with this absorption. Brown powder and film have been also reported in the literature describing Cu<sub>3</sub>N [10,13,16,17]. However, this absorption is different from that in other reports (~1.4 eV) [1,18]. This discrepancy could be related to the surface and/or oxygen incorporation in the product [2].

The synthesis reaction can be formulated as follows:



NaNH<sub>2</sub> does not melt at 170 °C (m.p. ~210 °C). Since the reaction without mixing of CuO with NaNH<sub>2</sub> yielded more unreacted CuO, solid-solid contact was quite important. Unreacted CuO phase after the nitridation at 170 °C with less reaction time suggests relatively low reaction rate of this solid-solid reaction. Further increasing temperature to 190 °C produced Cu metal and Cu(OH)<sub>2</sub>.



**Fig. 5.** UV-vis spectrum of  $\text{Cu}_3\text{N}$  powder synthesized at  $170^\circ\text{C}$  for 60 h.

This would be attributed to the low decomposition temperature of  $\text{Cu}_3\text{N}$ , suggested by TG analysis. The nitridation mechanism would be different from the previously reported nitridation of  $\text{Mn}_2\text{O}_3$  and  $\text{Fe}_2\text{O}_3$  with melted  $\text{NaNH}_2$  at  $240^\circ\text{C}$ , which complete the reaction in 36 h [20]. Lower reaction temperature with well-mixed starting materials and relatively long reaction time would be necessary for this solid–solid reaction for  $\text{Cu}_3\text{N}$  synthesis. Further investigation of pressure versus the amount of reactants is highly desired for scaling up this synthesis in safety.

The thermodynamic driving force is believed to be the formation of  $\text{NaOH}^{15}$  by considering the free formation energies of the components (298 K):  $\text{CuO}$ :  $-129.7 \text{ kJ/mol}$  [27],  $\text{NaOH}$ :  $-379.7 \text{ kJ/mol}$  [27],  $\text{NaNH}_2$ :  $-64.0 \text{ kJ/mol}$  [27],  $\text{NH}_3$ :  $-16.4 \text{ kJ/mol}$  [27], and  $\text{N}_2$ :  $0 \text{ kJ/mol}$  [27]. We could use the enthalpy as the estimated free energy of  $\text{Cu}_3\text{N}$ ,  $+74.5 \text{ kJ/mol}$  [28], assuming that the entropy affects only a few tens  $\text{kJ/mol}$  on the free energy. The energy of this nitridation is calculated to be  $-499.9 \text{ kJ}$ ; thus, this reaction would be thermodynamically favorable.

In summary, this low-temperature method using  $\text{NaNH}_2$  produced  $\text{Cu}_3\text{N}$  from  $\text{CuO}$  in a closed system at  $150\text{--}190^\circ\text{C}$ , which shows the potential of easy control of the nitridation with a low usage of ammonia source.

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