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## Finite element modeling of hip implant static loading

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### Abstract

In this paper a numerical investigation of replacement implant for partial hip arthroplasty is presented. The long-term stability of hip implants depends, among other things, on the loads acting across the joint. Forces occurring in vivo can be much greater than the recommended test values, because a typical gait cycle generates forces up to 6–7 times the body weight in the hip joint. A finite element analysis (FEA) was performed using 3-dimensional models to examine the mechanical behaviour of the femoral component at forces ranging from 2.5 to 6.3 kN. This implant design was chosen for numerical analysis because stress concentration in femoral component lead to implant fracture. Results show that the force magnitudes acting on the implant are of interest, and that they can cause implant stress field changes and implant stability problems, which can lead to implant failure.

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**Keywords:** hip implant failure, Ti-6Al-4V alloy, Finite element analysis, stress concentration, biomedical application design

### 1. Introduction

Total or partial hip replacement is a surgical procedure in which parts of the hip joint are removed and replaced with artificial parts, known as the prosthesis. [1, 2] Currently, titanium-based alloys, especially Ti-6Al-4V & Ti-6Al-7Nb, are the most commonly used materials for joint prostheses, being registered in ASTM standard as biomaterials.

While it is not possible to avoid failure, recent work has focused on predictive and design tools to enable more accurate prediction to avoid catastrophic failure of an implant. [3-9]. The goal of many studies that have been conducted using numerical methods in the field of total or partial hip arthroplasty has been to improve the overall reliability of orthopedic implants. [10-19]

During surgery and general handling of the prosthesis, scratches will inevitably appear on its surface, which will result in an intensification of the stress at those points and provide a location for crack growth propagation. Figure 1 shows the devastation that can occur to an improperly designed artificial hip implant. [3, 20]

In order to ensure prosthetic design safety relative to its mechanical behaviour, detailed analyses with different load cases need to be performed. In literature, static FEM analyses are typically performed using loads with a magnitude corresponding to body weight. [11,21,22] However, the effects of weight and sudden movement can increase the load to which the prosthesis is subjected by up to 10-20%, and in some cases even more significantly and this must be taken into account when estimating whether the prosthetic will fracture or fail due to fatigue. In order to investigate the difference in results predicted by standard tests of implants and real loads that can occur in practice, it is necessary to analyse the prosthesis under static loads corresponding to the body weight, as well as under maximum real load that is expected to occur during the walking cycle.

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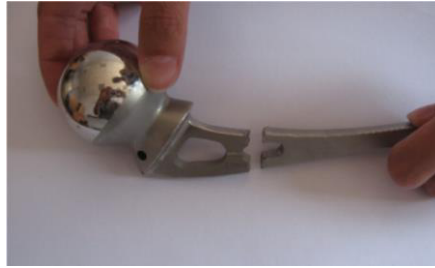


Figure 1. Artificial hip prosthesis failure

Performed in this paper is the stress analysis on a hip prosthesis during various patient activities, such as slow walking, climbing up and down stairs, as well as in the extreme case of tripping. These loads are calculated according to the experimental observations performed by Bergman *et al.* on a patient who weighs 860 N, within an age group of around 25 years. In these cases, it was possible to assume that the stage during which the patient leans on only one leg, defined during the walking cycle analysis, will last sufficiently long to enable approximation of problems using static calculations. Static load selected for the numerical analysis represents a person weighing 90 kg, and the loads given in Table 1 were assumed in accordance with it.

Table 1. Loading of hip joint for different problems

Activity	Maximum load (% of body weight)	Maximum force in joint (N)
Problem involving slow walking on a flat surface	282	2490
Problem involving climbing upstairs	356	3143
Problem involving tripping	720	6358
Problem involving climbing downstairs	387	3417

## 2. Finite element modelling and calculation

Model was set up with adequate boundary conditions, including fixing of the implant bottom surface along all degrees of freedom, and the load was applied in the appropriate direction relative to the top of the femoral head of the prosthesis.

FEM analysis of the prosthesis was performed using ABAQUS (Dassault Systèmes) software, for simulating slow walking on a flat surface for a model made of Ti-6Al-4V alloy. The most realistic models are considered those based on plasticity or viscoplasticity, in particular the HISS models, as they include other plasticity models as special cases. However, for evaluation of failure or ultimate loads the classical plasticity models are often used. In this part of the numerical investigation, three-dimensional static idealizations are considered, and constitutive models were used for elastic-plastic behaviour of biomaterial. Elastic-plastic von Mises conventional material model was used in this numerical analysis. For preliminary studies of mechanical behaviour of hip implant presented in this paper, linear elastic behaviour of a material was analysed, as a function of two elastic constants - Young's modulus 120 GPa and Poisson's ratio 0.3.

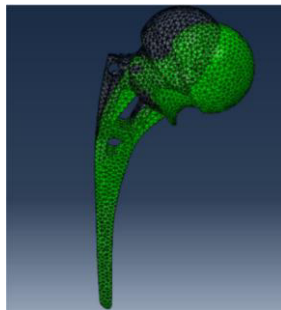


Figure 2. Comparative representation of the initial state and maximum load state of the implant

Analyses of three-dimensional stress states determined according to Von Mises criteria were performed, along with three-dimensional displacement fields depending on the loads of the implant. Shown in Figure 2 is a comparative graphical representation of implant displacement at the end of the calculation, under the effect of maximum load of 6 kN versus the initial non-deformed state.

Von Mises stresses on the stems, caused by the static analysis, are shown in Figures 3 and 4. Stresses were calculated in order to estimate the probability of prosthesis failure under the effect of maximum loads which can occur during a walking cycle. Results of numerical analyses of suggested models are shown in table 2.

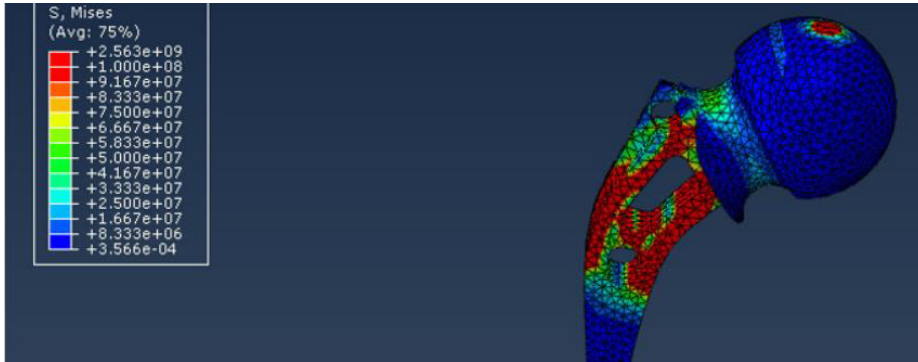


Figure 3. Von Mises stresses in the stem

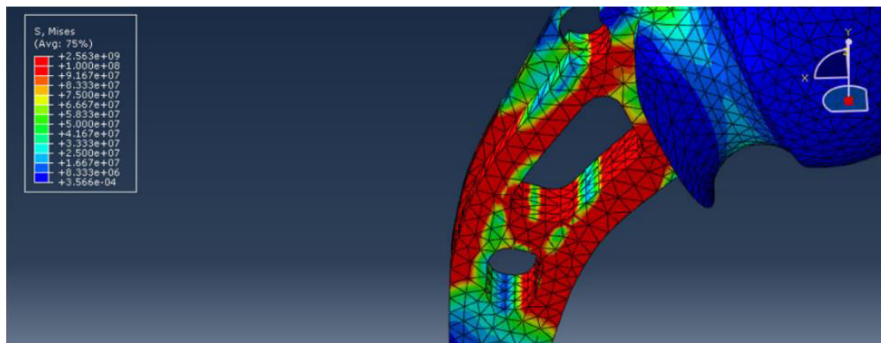


Figure 4. Von Mises stresses in the stem (detailed)

Table 2. Results of numerical analyses of suggested models

Problem	Maximum Von Mises stress (MPa)
Problem involving slow walking on a flat surface	256.3
Problem involving climbing upstairs	361.2
Problem involving tripping	535.5
Problem involving climbing downstairs	312.6

### 3. Discussion

Calculated Von Mises stresses, shown in Table 2, are significantly lower than yield stresses of Ti-6Al-4V (860 MPa). Maximum stress values were obtained in locations where stress concentrations were expected, as shown on selected relevant cross-sections. For the cross-section shown in Figure 5, the stress state in the implant cross-section with the hole corresponds to the location of the hole in the actual prosthesis, and it represents the location of critical stress concentration. It is also the exact area in which fracture occurred in the specimens during exploitation, which are of the same type as the specimens that where

analysed experimentally and numerically. Shown in Figure 6 is the representation of the stress state in the cross-section along the y-axis of the prosthesis, i.e. its interior.

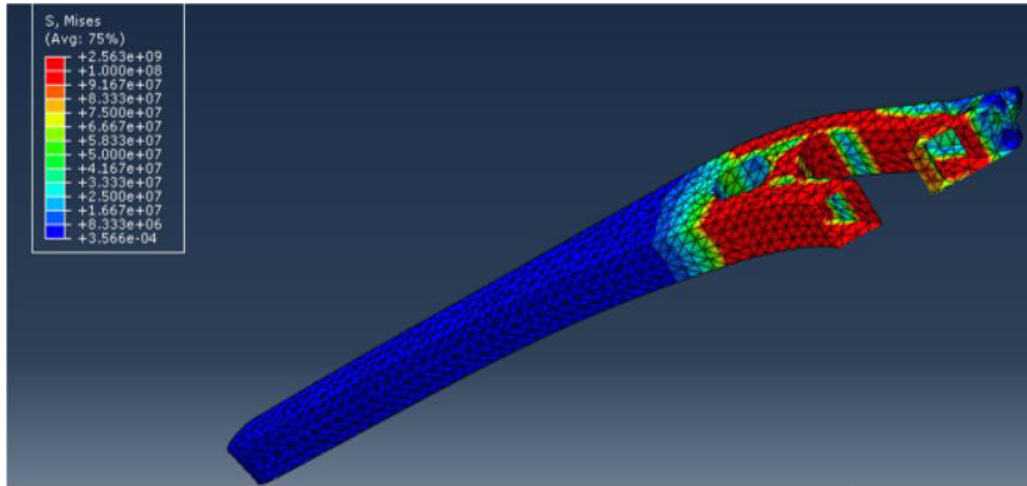


Figure 5. Stress state in the hole cross-section of the implant

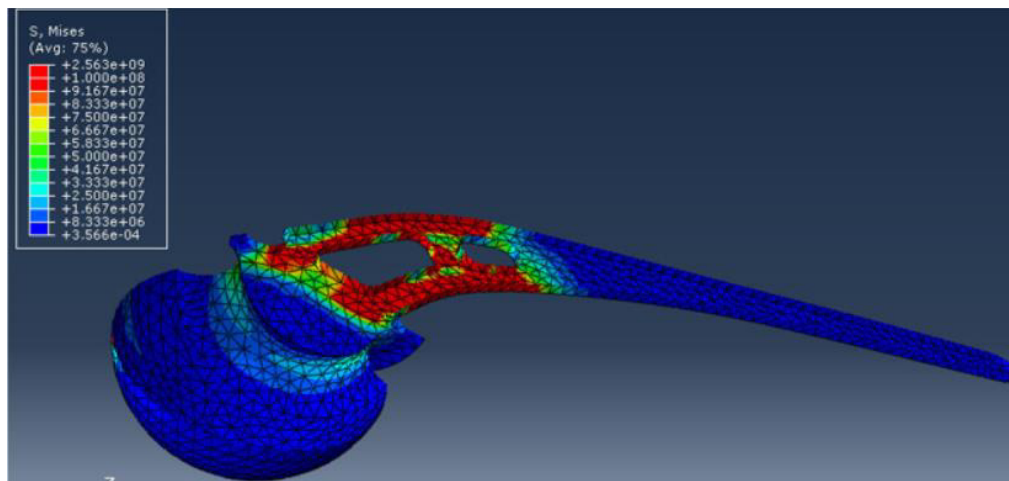


Figure 6. Stress state in the cross-section along the y-axis of the prosthesis

Shown in Figure 7 is the total prosthesis displacement under the effects of maximum load.

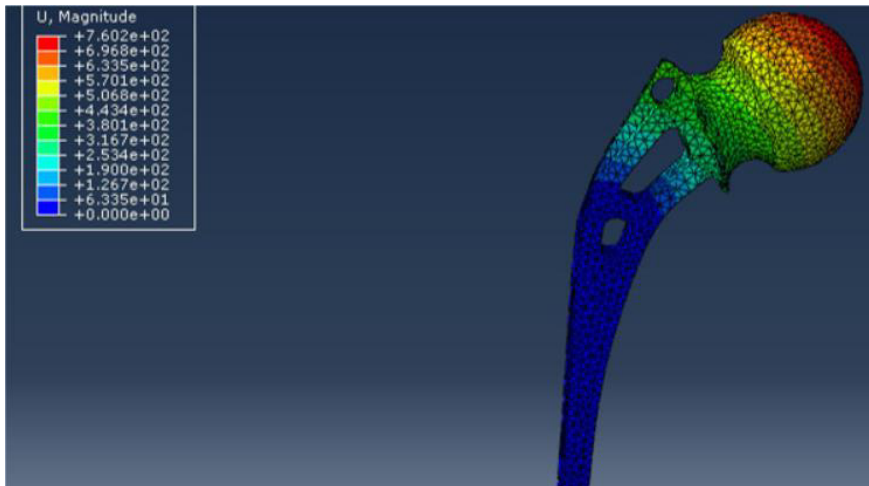


Figure 7. Total prosthesis displacement under the effects of maximum load

For the results obtained by static numerical analysis, values of Von Mises stresses are smaller than the yield strength of Ti-6Al-4V and Co-Cr alloy, but larger than the yield strength of 316L steel, even under highest assumed load magnitudes.

#### 4. CONCLUSION

Experimental analysis was performed on three hip implant specimens removed from patients after revision surgery to determine mechanical behaviour under chosen critical stress load values, by using non-contact three-dimensional displacement and strain field measurement system. [3] During further study, numerical models were created, which gave results close to obtained experimental values, and a simulation of mechanical behaviour of hip prosthesis under characteristic loading was performed. Based on the results presented in this paper and obtained by applying the Finite Element Method, one can conclude the following:

- FEM is reliable and powerful tool for stress-strain analysis of complex-shaped implants, like the artificial hip
- Results of the numerical analysis show that the stress state in the implant cross-section with the hole corresponds to the location of the hole in the actual prosthesis, and it represents the location of critical stress concentration
- Stresses caused by maximum static loading are still lower than the yield strength of Ti-6Al-4V and CoCrMo alloy, but higher than the yield strength of 316L stainless steel.

The design objective for a hip stem is to have a low stress, displacement, and wear with a very high fatigue life. During the optimization process in search of ideal biomaterials and geometry for hip replacement implants preclinical tests must be carried out in order to check whether new models can guarantee the mechanical resistance to the physiological load. It can be concluded that the application of the finite element method (FEM) is a good alternative approach to provide a preliminary results and overview of the mechanical properties of potential implant models.

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