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Photocatalytic degradation of 1,2-dichlorobenzene using immobilized $TiO_2/SnO_2/WO_3$ photocatalyst under visible light: Application of response surface methodology

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KEYWORDS

1,2-Dichlorobenzene; TiO₂ rutile; Surface defects; Immobilization; Thin film; Response surface methodology **Abstract** Photodegradation of 1,2-dichlorobenzene over illuminated trimetallic oxide consisting of rutile TiO₂ in major portion together with WO₃ and SnO₂ was studied with respect to the effect of physicochemical properties of the catalyst. The photocatalytic activity enhancement by the presence of surface defects due to calcination temperature was investigated with the information obtained from XRD, DRUV, PL, FESEM and XPS. Calcination of TiO₂ at 950 °C resulted in highest activity. Decrease in percentage of degradation of 1,2-dichlorobenzene was noted when it was immobilized on PVC film and chitosan beads. The effect of calcination temperature, catalyst loading and pH was investigated for slurry and after immobilization. Further optimization study was carried out with the aid of response surface methodology utilizing Box–Behnken design. High correlation was obtained for the experimental and the predicted value ($R^2 = 0.9992$, Adj. $R^2 = 0.9982$ and Pred. $R^2 = 0.9971$). Optimization result showed that the maximum percentage of degradation was achieved at calcination temperature of 961.2 °C, with catalyst loading of 0.22 g and pH 7.2. The presence of two intermediates was identified during the reaction using GC–MS. On top of that the photocatalyst could also be reused for several times.

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1. Introduction

Chlorinated organic compounds have attracted wide attention due to their toxicity and bioaccumulation. It has been a challenging task to decompose the chlorinated volatile organic compounds such as 1,2-dichlorobenzene (DCB). Most of the research works conducted on DCB was in gas phase using catalytic oxidation method and only few photocatalytic studies were employed in aqueous medium. In aqueous systems, chlorinated hydrocarbons exhibit low chemical

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visible light. Alternatively, binary metal oxides have been explored and displayed better catalytic activity compared to pure TiO₂. Study by Tae Kwon et al. (2000) showed that WO₃ doped TiO₂ demonstrated higher photocatalytic activity under UV light compared to TiO₂ doped with SiO₂, SnO₂, Al₂O₃ and ZrO₂. Song et al. (1999) claimed that Ag/TiO₂ P25 presented higher catalytic activity compared to Cu/TiO₂ catalyst. TiO₂ P25 doped with SB, Nb and Bi metal ion by sol-gel method had been studied by Whang et al. (2005), with TiO₂/Nb found to show good catalytic activity. On another study by the same group, Nd³⁺ doped TiO₂ P25 was reported to exhibit higher catalytic activity compared to silica doped TiO₂ (Kim et al., 2006a, 2006b). Chetty et al. (2012) reported remarkable photocatalytic activity and stability was achieved by using Ni/TiO2 for DCB degradation in the presence of ozone. Photodegradation of 1,4-dichlorobenzene under visible light was conducted by Chakraborty and Kebede (2011) using In₂O₃/TiO₂ composite with In₂O₃ acting as sensitizer for TiO₂ by absorbing visible light. All of these studies had reported the same fundamental process that took place in the enhancement of the photocatalytic activity which is the photogenerated charge transfer between the conduction band and valence band of the metal oxides. However, these oxides might be susceptible to catalytic deactivation due to adsorption of dissociative chloride ion that is generated from the decomposition processes. It has been reported that the incorporation of SnO₂ could avoid the poisoning of the catalyst and enhance the catalytic activity (Li et al., 2014; Mao et al., 2015).

In early years, enhanced photocatalytic degradation of organic compounds has been associated with the use of anatase TiO₂ or TiO₂ P25 mixture of anatase/rutile catalyst in nanoparticle size with low surface area. On contrary, recent studies have demonstrated that single catalyst as rutile TiO₂ (X. Liu et al., 2014), ZnO (X. Zhang et al., 2014), WO₃ (Xie et al., 2012), SnO₂ (Wang et al., 2015) and CeO₂ (Jiang et al., 2015) with high crystallinity, large particle size with exposed facets and low surface area showed higher photocatalytic activity under visible light. Another important characteristic that has been described to influence the photocatalyst performance was the presence of surface defects. Yan et al. (2013) have mentioned that the existence of surface/bulk defects on anatase and rutile TiO₂ improved the separation of photogenerated electron-hole pairs on TiO₂ upon irradiation and thus increased the photocatalytic reaction. Recently, hydrogenated TiO₂ (Amano and Nakata, 2014; Jiang et al., 2012; Zheng et al., 2012; Zhou et al., 2014) and reduced TiO₂ (W. Fang et al., 2014; W.Q.I. Fang et al., 2014; Mao et al., 2014; Ren et al., 2015) have triggered extensive research interest because of the band gap narrowing and reduction of electron-hole recombination due to the synergistic presence of oxygen vacancies and surface disorder on TiO₂.

Besides the surface modification of the catalyst, as mentioned above charge transfer and charge separation are the most essential aspects in photocatalytic reaction. Developing TiO₂ based multi-heterogeneous photocatalyst by surface modification has been an effective strategy for charge carrier transfer in enhancing the separation of photogenerated electron and holes. The efficiency of charge transfer and separation depends on the position of conduction band and valence band of the metal oxides. A wide range of bimetallic oxides such as TiO₂/WO₃ (Luevano-Hipolito et al., 2014), TiO₂/SnO₂ (Sasikala et al., 2009), TiO₂/ZnO (Hernandez et al., 2014), TiO₂/CeO₂ (Deng et al., 2015) and trimetallic oxide heterostructures ZnO/TiO₂/SnO₂ (Yang et al., 2012), SnO₂/rutile TiO₂/anatase TiO₂/Pt (Zhao et al., 2014), SnO₂/TiO₂/CdS (Gao et al., 2015), TiO₂/WO₃/Pt (Wang et al., 2014) have been explored to demonstrate high photocatalytic activity under visible light due to the efficient charge separation and transfer. Meanwhile, the formation of heterojunction on binary metal oxides with exposed facets has also been reported to enhance the activity due to the improved charge carrier separation (Liu et al., 2015).

Based on the above discussion, developing highly active catalysts that are environmentally friendly, cheap and stable is of importance. Therefore, we planned to synthesize multiheterostructure by coupling TiO₂ with WO₃ and SnO₂. All the three metal oxides have different potential energies with conduction band of SnO₂ and WO₃ positioned to be lower than TiO₂ (Yu et al., 2013; Zhang et al., 2013). This would form a staggered band structure that could promote the charge transfer and separation for photocatalytic reaction improvement. Besides, it is known that addition of WO3 increases the surface acidity of the catalyst, thereby promoting the adsorption of water molecule and enhancing the formation of hydroxyl ion which is important in photodegradation reaction (Grabowska et al., 2012). Moreover WO3 acts as an electron acceptor whereby W⁶⁺ can easily be reduced to W^{5+} which further improves the photogenerated charge carriers separation (Riboni et al., 2013) while incorporation of SnO₂ could avoid the deactivation of the catalyst. In addition, the mixed oxide TiO₂/WO₃ and TiO₂/SnO₂ with surface defects has been reported to enhance the photocatalytic activity under visible light irradiation (S. Liu et al., 2014; Yu et al., 2013). Thus in the preparation of multiheterostructure TiO₂/SnO₂/WO₃, surface defects on the metal oxides have been adjusted by calcination at optimum temperature (result not shown) while mechanical mixing was employed to minimize the structural deterioration. The effect of surface defects and the efficiency of charge transfer in the trimetallic oxides towards the photodegradation of DCB has been explored in this study. In addition to this, the effect of solution pH and photocatalyst loading was considered as well. As most studies on photodegradation were done in slurry mode which is not applicable for industrial use, in this research the performance of photocatalyst immobilized on support materials has been explored. The optimum condition using photocatalyst immobilized on support material was determined using response surface methodology (Box-Behnken design). Response surface methodology (RSM) has been proven to be a useful technique to evaluate the optimum condition and the relative significance of several affecting factors (Jiang et al., 2013). To our knowledge, the use of TiO₂/SnO₂/WO₃ photocatalyst immobilized on support material for the photodegradation of 1,2-dichlorobenzene under visible light and the optimization study has not been reported yet.

2. Material and methods

2.1. Materials

Titanium tetraisopropoxide (TTIP), tungstic acid (H₂WO₄) and chitosan with low molecular weight were purchased from Sigma Aldrich, tin (IV) chloride (SnCl₄·5H₂O) from QreC while diethanolamine (DEA), polyethylene glycol (PEG 2000), polyvinyl chloride (PVC), tetrahydrofuran (THF) and acetonitrile were from Merck. Ethanol (EtOH) and hydrogen peroxide 30% solution were obtained from Qrec. 1,2-Dichlorobenzene (DCB) was purchased from BDH (purity > 99%). The stock solution of these compounds was prepared separately at a concentration of 1000 ppm in acetonitrile/water (35:65). The standard solution containing 100 ppm of DCB was prepared by diluting the stock solution with distilled water.

2.2. Preparation of sol-gel/Hydrothermal photocatalyst

The powder photocatalyst of TiO_2 , WO_3 and SnO_2 was prepared according to the following modified procedure. TiO_2 was prepared by the hydrolysis and condensation reaction of

TTIP with EtOH. The TiO₂ sol solution was prepared by mixing PEG 2000:EtOH:DEA:TTIP:H₂O in the ratio of 1.1:43.7:3.8:7.5:1 one after another (Ali and Hassan, 2008). WO₃ sol solution was prepared by dissolving 5.4 g of tungstic acid in 100 mL of hydrogen peroxide solution and stirred to colourless, followed by the addition of PEG (1.35 g) after it was aged for one day (Tada et al., 2004). To prepare SnO₂ sol solution, 8.76 g of SnCl₄·5H₂O was dissolved in 100 mL of ethanol/water mixture in 1:1 ratio (Liu et al., 2006). The sol solutions were then transferred to Teflon vessels and heat treated at 170 °C for 5 h. The obtained product of WO₃ and SnO₂ was filtered and dried in oven at 95 °C. The filtered TiO₂ was left at room temperature to form xerogel and then it was dried in oven. In order to determine the effect of surface defects at different calcination temperatures, TiO₂ as the major component was chosen. The dried TiO₂ was calcined at 850 °C, 950 °C and 1050 °C for 5 h to study the thermal effect while WO₃ and SnO₂ were calcined at 850 °C for 5 h. All the calcined products were ground to fine powders.

Trimetallic oxide TiO₂/SnO₂/WO₃ in the optimum atomic ratio of 80:10:10 (from unpublished report), was mixed for 15 min using shaker at a speed of 150 rpm and followed by mechanical grinding. Three sets of trimetallic oxide were prepared and labelled as $T(x)/SnO_2/WO_3$ with x referred to TiO₂ calcination temperature (x = 850 °C, 950 °C and 1050 °C).

2.3. Preparation of immobilized photocatalyst

The prepared photocatalyst powder was immobilized on two different polymers: (i) PVC as synthetic polymer and (ii) chitosan as the natural polymer. The PVC was prepared in thin film form while chitosan was prepared in beads form.

For the preparation of PVC thin film, 1 g of polyvinyl chloride powder was slowly dissolved in 25 mL of THF solution under vigorous stirring. The obtained clear solution was then poured onto a Petri dish and left for 10 min till the solution starts to solidify. The prepared photocatalyst was spread on top of the semi-solid PVC layer and left overnight to dry. It has to be noted that the formation of semi-solid PVC layer is very important as overdrying would lead to leaching of the catalyst as the catalyst would not be completely held on the film. The dried thin film was then dried at 95 °C for 1 h to remove any moisture.

To prepare the photocatalyst immobilized in chitosan, 1 g of low molecular weight commercial chitosan powder was first dissolved in 2% acetic acid solution and then followed by the addition of 1 g photocatalyst sample. The mixture solution was kept stirring overnight. Then this mixture was added dropwise into 0.5 M NaOH solution to form the beads. The chitosan beads embedded with photocatalyst were filtered and washed several times with distilled water to remove any excess NaOH. The beads were dried in oven at 60 °C.

2.4. Photocatalytic activity measurement

Photocatalytic degradation of DCB was carried out in a pyrex reactor placed in a dark box with the inner part covered with aluminium foil. A compact fluorescence visible lamp ($\lambda > 400$ nm, Philips, 36 W) was placed next to the reactor. The experiments were performed with 250 mL solution

containing 100 ppm DCB added with 0.1 g of photocatalyst either in powder form or with immobilized photocatalyst. Before illumination, the dispersion was magnetically stirred for 30 min in the dark to allow for adsorption of DCB onto the surface of the photocatalyst. Aliquots of the solution were collected at different time intervals for a total of 240 min. The aliquots were filtered using 0.45 µm membrane filter and directed to UV–Vis spectrophotometer to check the degradation of DCB via its absorption peak at 269 nm. This absorption data was used in the determination of degradation of DCB through comparison with the absorbance at a certain time as a percentage of the initial absorbance.

In order to study the effect of pH, the pH of the solution was adjusted from 4 to 10 by using 0.1 M NaOH or HCl. Meanwhile to study the the effect of catalyst loading, the amount of the catalyst was varied from 0.05 g to 0.40 g. Both the studies were conducted using catalyst in powder form and after immobilization.

2.5. Material characterization

The powder diffraction patterns were recorded by X-ray diffractometer Bruker AXS D5000 utilizing Cu Ka radiation with wavelength 0.15406 nm at 40 kV and 30 mA. Data were collected over the range of 20-80° at 0.050° intervals with 1 s count accumulation per step. The BET specific surface areas of the samples were measured by N₂ adsorption/desorption isotherms on a Micrometrics ASAP 2020 analyser. Surface morphologies were investigated using field emission scanning electron microscopy (FESEM, SU8020, Hitachi). Transmission electron microscopy (TEM) and high-resolution transmission electron microscopy (HRTEM) were performed on a JEOL JEM-2010 electron microscope. The diffuse reflectance UV-Vis (DRUV) spectra were taken using a Perkin Elmer Lambda 35 spectrophotometer. The surface electronic states of the samples were determined by X-ray photoelectron spectroscopy (XPS) on Axis Ultra DLD, Shimadzu/Kratos. All the binding energies were calibrated using the contaminant carbon (C 1s = 284.5 eV) as the reference. Atomic Force Microscopy (AFM) and Seiko model SP13800N with contact tip cantilever were used to record the surface roughness. The sample size of $1 \,\mu\text{m} \times 1 \,\mu\text{m}$ was placed on Dynamic Force Mode (DFM) sample holder for measurement and software NanoNavi Analysis was used to analyse the data.

For the determination of the by-products, gas chromatograph Perkin Elmer (Clarus 680) with a 30 m, 0.25 mm HP-5MS capillary column coupled with Perkin–Elmer SQ8 mass detector operating at EI mode at 70 eV was utilized. During the reaction 5 mL sample was collected before and after every hour of photodegradation. The solution was extracted using 3×3 mL of isooctane and then added with anhydrous sodium sulphate. The collected organic solution was evaporated and then analysed using gas chromatography–mass spectrometry (GC–MS).

2.6. Experimental design

In this study, the optimization of experimental condition for the degradation of 1,2-dichlorobenzene was conducted with the aid of response surface methodology using Box–Behnken design. The study was conducted using Design expert software

version 7. Three independent parameters, (i) calcination temperature, (ii) pH and (iii) catalyst loading were varied for the optimization of photodegradation of 1,2-dichlorobenzene. The experimental design was constructed using two coded value for each variable, maximum (+1) and minimum (-1) which are equally spaced as shown in Table 1. The model is expressed by a second order polynomial function defined by Eq. (1):

$$Y(\%) = \beta_0 + \sum \beta_i X_i + \sum \beta_{ii} X_i^2 + \sum \beta_{ij} X_i X_j$$
(1)

where Y is the optimum predicted response, hereby is the percentage of DCB degradation. β_0 is the regression intercept, β_i is the regression for linear while β_{ii} and β_{ij} are the regression coefficients of square and interaction between the effects respectively. A total of 17 experiments were performed in randomized order as required by the design. The adequacy of the proposed model is then revealed using the diagnostic test provided by analysis of variance (ANOVA). Regression analysis is used to get the fitted quadratic polynomial equation, and then use the equation to develop the response surfaces and contour plots.

3. Results and discussion

3.1. Characterization of the catalyst

The X-ray diffraction (XRD) patterns for TiO₂/SnO₂/WO₃ with TiO₂ calcined at different temperatures are depicted in Fig. 1. The TiO₂ calcined at 850–1050 °C exists in pure rutile phase with peaks at $2\theta = 27.4^{\circ}$, 36.0° and 41.2° denoted to hkl of (110), (101) and (111) which is consistent with reference data JCPDS no. 089-4202. SnO2 nanoparticles with cassiterite type tetragonal form, presented peaks at $2\theta = 26.5^{\circ}$ (110), 33.8° (101) and 39.0° (111) that matched well with JCPDS no. 072-1147. Meanwhile WO3 exists in monoclinic form (JCPDS no. 072-0677) with the main peaks at $2\theta = 23.1^{\circ}$, 23.5° , 24.3° that indicates the presence of hklplane (002), (020) and (200) respectively. The increase in calcination temperature of TiO2 causes peak narrowing and increased in intensity which signifies grain growth and improved in crystallinity. It has been reported that rutile TiO₂ (X. Liu et al., 2014) and rutile SnO₂ (Wang et al., 2015) have active facet at crystal plane (110) and (111) while for monoclinic WO₃ it follows the order of (002) > (020) >(200) (Xie et al., 2012). From the XRD pattern, it could be noted that T1050/SnO₂/WO₃ has the highest (110) and (111) TiO₂ peak with low intensity of WO₃ (020) peak while $T850/SnO_2/WO_3$ has lower TiO₂ peak intensity with increased intensity of WO₃ (200) peak. Among all the three samples, T950/SnO₂/WO₃ showed balanced peak intensity which

Table 1	Experimental	range	and	level	of	independent	vari-
ables for	photodegradat	ion of	DCE	3.			

Independent variable	Range and levels		
	-1	0	+1
Calcination temperature of TiO ₂ , X_1 (°C)	850	950	1050
pH, <i>X</i> ₂	5	7	9
Catalyst loading, X_3 (g)	0.10	0.25	0.40



Figure 1 The X-ray diffraction (XRD) patterns for (i) $T850/SnO_2/WO_3$, (ii) $T950/SnO_2/WO_3$ and (iii) $T1050/SnO_2/WO_3$ phtocatalyst.

indicate the presence of active facets in proper ratio. No other significant changes were observed indicating no substitution of Sn or W into the lattice of TiO_2 in this physical mixing. Similar observation was reported by Wu et al. (2013) in the MnO–CeO₂ catalyst prepared by grinding using a mortar.

The high calcination temperature may have an impact on the lattice strain and thus Williamson–Hall equation (Eq. 2) was used to obtain the particle size of TiO_2 (Mote et al., 2012).

$$(\beta \cos \theta)/\lambda = 1/D + (\varepsilon \sin \theta)/\lambda \tag{2}$$

where 2θ is Bragg angle, λ is wavelength of X-ray used (Cu K α in this case), β is full width at half maxima (FWHM), *D* is crystallite size, and β is effective strain in the lattice. Fig. 2 illustrates the Williamson–Hall plot the samples. The slope of straight line of ($\beta \cos \theta/\lambda$) vs. (sin θ/λ) represents the effective strain which originate from structural imperfections such as defects while the reciprocal of the intercept gives the crystallite size. The calculated particle sizes for T850/SnO₂/WO₃, T950/SnO₂/WO₃ and T1050/SnO₂/WO₃ are 73 nm, 99 nm and 462 nm respectively.

The effect of TiO₂ calcined at different temperatures on the optical and electronic properties of the trimetallic oxides was evaluated. The absorption of light obtained from diffuse reflectance UV is displayed in Fig. 3a. The absorption edge for all the samples falls in the visible region ($\lambda > 400$ nm) which indicates that the entire sample is active at visible light, with



Figure 2 Particle size determination from Williamson–Hall plot derived from X-ray diffraction (XRD) data of (i) T850/SnO₂/WO₃, (ii) T950/SnO₂/WO₃ and (iii) T1050/SnO₂/WO₃.

enhanced absorption property observed for T950/SnO₂/WO₃ photocatalyst. The enhancement of the light absorption intensity may be attributed to the presence of oxygen vacancies and Ti³⁺ (Sekiya et al., 2000) which could be further verified from XPS data. The band gaps of the samples were determined from the $[F(R)hv]^{1/2}$ versus photon energy (hv) plot as shown in Fig. 3b (Zhang et al., 2015). It could be noted that each spectrum has two slopes. Therefore extrapolating the linear region of the curve gives the band gap values for T850/SnO₂/WO₃, T950/SnO₂/WO₃ and T1050/SnO₂/WO₃ as 2.59/2.77 eV, 2.46/2.55 eV and 2.57/2.74 eV respectively. As there is no doping between the metal oxides, the existence of two band gaps in these samples could be related to the vast difference in the conduction band energy of the metal oxides (Zhang et al., 2015).

Further verification on the nature of surface defects and chemical state of the metal oxides was carried out using XPS that is known for its surface sensitive analysis. The deconvolution of Ti, Sn, W and O is displayed in Fig. 4. The curve fitting done for Ti leads to three different environments. The binding energy of Ti $2p_{3/2}$ and $2p_{1/2}$ centred at 458.35–458.60 eV represents Ti⁴⁺ in bulk while peak at higher binding energy (459.46–459.80 eV) is suggested to be due to structural defects (Baia et al., 2014). The third peak at lower binding energy which is referred to the presence of Ti³⁺ was detected in sample T950/SnO₂/WO₃ and T1050/SnO₂/WO₃ only which is due to the effect of calcination temperature on TiO₂. The larger amount of Ti³⁺ was observed in T950/SnO₂/WO₃ (9.96%) but reduced to 4.41% in T1050/SnO₂/WO₃ due to increased crystallinity. For Sn (Fig. 4b), two doublets were observed with their spin orbit of $3d_{5/3}$ and $3d_{3/2}$. Several research works have referred the presence of two doublets with the existence of Sn²⁺ and Sn⁴⁺. However the binding energy for Sn²⁺ according to the NIST database is 485.6 eV. Thus in this study, the first peak centred at 486.20–486.37 eV $(3d_{5/2})$ with the major portion, was attributed to Sn⁴⁺ in bulk while a smaller ratio at higher binding energy (486.99-487.05 eV) is suggested to be due to the structural defect as observed in the Ti. Meanwhile, the curve of W 4f spectra was fitted with three pairs of spin orbit ($4f_{7/2}$ and $4f_{5/2}$). The reduced W⁵⁺ was observed at low binding energy (34.03-34.13 eV) in all the samples with different ratios. The second $4f_{7/2}$ peak at binding energy 35.03–35.29 eV was denoted as W⁶⁺ while the third peak at higher binding energy (35.81-36.60 eV) was referred to structural defect. The presence of surface structural defects at the higher binding energy in each metal (as shown in Fig.4a-c) could be attributed to the surface atomic disorder caused by changes in the bonding and lattice strain upon calcination at high temperature (Sun, 2003). The amounts of W^{5+} present in T850/SnO₂/WO₃, T950/SnO₂/WO₃ and T1050/SnO₂/WO₃ are 4.2%, 14.4% and 9.4% respectively. Compared to the single WO₃ with only 3.6% W^{5+} (result not shown), the larger amount of W^{5+} in all the trimetallic oxides signifies the occurrence of charge transfer towards WO₃. This is in agreement with observation by Wu et al. (2013). Furthermore, the observed shift in the binding energies of Sn and W also indicates the interaction between the metal oxides (G. Zhang et al., 2014).

The formation of Ti^{3+} and W^{5+} also indicates the existence of oxygen vacancies which could be determined from the amount of adsorbed oxygen species. The asymmetric XPS spectrum of O 1s peak (Fig. 4d) revealed the presence of different oxygen species on the surface of the photocatalyst. The peak at binding energy around 530.0 eV, 531.5 eV and 532.9 eV could be ascribed to the lattice oxygen, oxygen vacancies or surface adsorbed oxygen and surface adsorbed H₂O (Li et al., 2014; X. Zhang et al., 2014). T950/SnO₂/WO₃ photocatalyst demonstrated the highest concentration of Ti^{3+} , W^{5+} and oxygen vacancies which is advantageous for the enhancement of photocatalytic activity.

Since the recombination of excited electrons and holes can amplify the PL emission signal, photoluminescence emission is a significant technique to investigate the separation efficiency of the photogenerated charge carriers in a semiconductor (Choudhury and Choudhury, 2014). Fig. 5 shows the photoluminescence spectra attained for all the photocatalysts which were almost identical in shape and position. The emission peaks that appeared between 420 nm and 465 nm may be attributed to the emission of band gap transition with the energy of emission corresponding to the band gap energy between different valence bands and conduction bands that exist in the trimetallic oxides. Meanwhile, the secondary PL emission peaks at 500 nm and above may be attributed to defects in the samples (Zhang et al., 2015). The emission intensity of T950/SnO₂/WO₃ that is lower than T850/SnO₂/WO₃ and $T1050/SnO_2/WO_3$ (Fig. 5) signifies a lower recombination rate of photogenerated electrons and holes. This could be correlated to the higher amount of oxygen vacancies that exist in T950/SnO₂/WO₃ resulting in a decreased PL intensity (Ma et al., 2014). Therefore, T950/SnO₂/WO₃ photocatalyst with suppressed electron-hole recombination rate is expected to increase the photocatalytic reaction.

Morphologies of the samples were characterized using FESEM and TEM. Fig. 6 clearly points out that all the samples are irregularly shaped. The surface morphology for



Figure 3 (a) Kubelka–Munk absorption curve for trimetallic oxide: (i) $T850/SnO_2/WO_3$, (ii) $T950/SnO_2/WO_3$ and (iii) $T1050/SnO_2/WO_3$ with inset plot for single metal oxides calcined at different temperatures. (b) Band gap of trimetallic oxides.



Figure 4 X-ray photoelectron spectroscopy of (i) $T850/SnO_2/WO_3$, (ii) $T950/SnO_2/WO_3$ and (iii) $T1050/SnO_2/WO_3$ photocatalyst showing the deconvolution for (a) Ti 2p, (b) Sn 3d, (c) W 4f and (d) O 1s.



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Figure 5 Photoluminescence spectra of (i) $T850/SnO_2/WO_3$, (ii) $T950/SnO_2/WO_3$ and (iii) $T1050/SnO_2/WO_3$.

T850/SnO₂/WO₃ photocatalyst obtained from FESEM (Fig. 6a), showed wide distribution of small agglomerated SnO₂ particles over TiO₂ calcined at 850 °C. With the increase in calcination temperature of TiO₂ to 950 °C, the existence of surface structural defects could be observed in T950/SnO₂/WO₃ that has sharp edges/cutting (Fig. 6b), but was not observed in T850/SnO₂/WO₃. These exposed surfaces with sharp edges are the reactive facets that contribute to their excellent activities in photocatalytic reaction. From Fig. 5b, it also revealed that the larger TiO₂ and WO₃ particles are closely bound with smaller SnO₂ particles partially adsorbed on the surface. However, further increase in the calcination temperature of TiO₂ to 1050 °C caused increase in the particle size as also

revealed by XRD data. As shown by Fig. 6c, large particles could be seen in $T1050/SnO_2/WO_3$ catalyst. Even though the existence of facet could still be observed, the particles are not very closely bounded which might lead to inefficient charge transfer.

Meanwhile, Fig. 6d and e presents the surface morphology of the T950/SnO₂/WO₃ photocatalyst immobilized on PVC and chitosan. From Fig. 6d, it could be noted that the surface of the photocatalyst with sharp edges was slightly covered by the PVC while almost diminished when immobilized using chitosan (Fig. 6e). To further understand the contact between the metal oxides, image from TEM was obtained as shown in Fig. 6f. It could be seen from the TEM image that all the metal oxides are interconnected which is beneficial for the interparticle charge transfer and to improve the photocatalytic reaction. The HRTEM image has been presented in Fig. S2 (supporting document). Since the particle size calculated from XRD was large, the BET surface area obtained was low as shown in Table 2. The low surface area with small variation in BET surface area would not result in any obvious differences in the catalytic performance of the trimetallic oxide.

3.2. Effect of support on photocatalytic activity

The use of photocatalyst in powder form to study the reusability of catalyst is time consuming and might cause weight loss during the process of filtering and drying. This leads to the use of support materials. Hence, in this study PVC and chitosan were utilized as support materials. Based on the characterization, the potential photocatalyst T950/SnO₂/WO₃ was used to investigate the effect of support on photocatalytic



Figure 6 FESEM image of sample (a) T850/SnO₂/WO₃, (b) T950/SnO₂/WO₃, (c) T1050/SnO₂/WO₃, (d) T950/SnO₂/WO₃ immobilized on PVC film, (e) T950/SnO₂/WO₃ immobilized on chitosan beads and (f) TEM for T950/SnO₂/WO₃.

Table 2	BET specific surface a	area, total pore volu	me and average pore	diameter for all the	trimetallic oxide photocatalysts.
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Sample	BET specific surface area (m^2/g)	Total pore volume (cm ³ /g)	Average pore diameter (nm)
$T850/SnO_2/WO_3$	4.075	0.0395	106.73
$T950/SnO_2/WO_3$	2.720	0.0460	282.46
$T1050/SnO_2/WO_3$	1.599	0.0371	92.80

activity. To determine the efficiency of these support materials, photocatalyst immobilized on PVC and chitosan was compared with the powder photocatalyst. The experimental results (Fig. 7) showed that the activity decreased when the photocatalyst was immobilized on PVC and chitosan. Lower photocatalytic activity was observed when the photocatalyst was immobilized on chitosan. These results could be correlated with the method of preparation followed by surface morphologies obtained from FESEM.

Notably, the high activity was achieved when using powder photocatalyst which is due to the exposed surface that has large contact with the pollutants (Fig. 6b). However when the photocatalyst was spread on top of PVC film, the catalysts are now partially embedded in the film and not 100% of the surfaces are exposed (Fig. 6d). Thus, lesser amount of pollutants is in-contact with the exposed surface causing slight decline in the activity. On the other hand, during the immobilization with chitosan, the photocatalyst was mixed together with chitosan in acetic acid solution before forming chitosan beads. The chitosan polymer is highly porous material which is sufficiently packed to form beads (Guibal, 2005). In this case, the photocatalyst particles have been encapsulated within the chitosan polymer networks, therefore reducing large amount of catalyst with exposed surface (Fig. 6e). Hence, this observation could be directly related to the lower catalytic activity attained when photocatalyst in chitosan beads was



Figure 7 Photocatalytic degradation of 1,2-dichlorobenzene using $T950/SnO_2/WO_3$ photocatalyst (i) in powder form, (ii) immobilized on PVC film and (iii) immobilized on chitosan in beads form.

employed. Nevertheless, the higher dark adsorption observed could be associated with the adsorption capability of the porous structured chitosan (Sabar et al., 2015). Consequently, this study highlights the importance of photocatalyst with exposed surface for the photodegradation of DCB. Thus, the following

study on optimization was conducted using $T950/SnO_2/WO_3$ photocatalyst immobilized on PVC film.

3.3. Effect of calcination temperature

Calcination temperature plays an important role in surface morphology, structural defects and surface defects. Hence, in this study the effect of calcination temperature on one of the metal oxides was considered. As TiO₂ exists in major portion in this trimetallic oxide, the effect of calcination temperature was evaluated using TiO₂ calcined at different temperatures. Comparison with powder form photocatalyst was also conducted. The photocatalytic performances of the trimetallic oxide with different calcination temperatures are shown in Fig. 8. The photocatalyst in powder form demonstrated higher catalytic activity compared to when it was immobilized on PVC film. This could be correlated to the reduced number of exposed surface photocatalyst as discussed in Section 3.2. Both powder and immobilized photocatalyst exhibited the highest photodegradation of DCB when TiO₂ calcined at 950 °C was used in the trimetallic oxide. The UV absorbance spectrum for degradation of DCB using T950/SnO₂/WO₃ photocatalyst immobilized on PVC is displayed in Fig. S3 (supporting document).

The effect of calcination temperature on the photodegradation of DCB by using trimetallic oxide photocatalysts immobilized on PVC film over the reaction time is presented in Fig. 9. The photocatalytic activity of the single and binary metal oxides was included as well in Fig. 9 for comparison. It could be noted that all the metal oxides are active at visible light which is in agreement with UV-Vis absorption spectra (inset of Fig 3a). TiO₂ calcined at 950 °C showed high catalytic activity compared to WO₃ and SnO₂. In this study, SnO₂ showed fairly good catalytic activity under visible light which could be correlated to the existence of structural defect as depicted by XPS (Fig. 4b). The catalytic activity was improved when 10% of WO₃ was mixed with TiO₂. The enhancement of the photocatalytic activity was observed with the addition of 10% SnO₂ forming trimetallic oxide T950/SnO₂/WO₃ (80:10:10). On the contrary, T850/SnO₂/WO₃ demonstrated lower catalytic activity then the binary metal oxide which could be associated with



Figure 8 Photocatalytic degradation of 1,2-dichlorobenzene using $Tx/SnO_2/WO_3$ photocatalyst in powder form and immobilized on PVC film (with *x* referred to calcination temperature of TiO₂) conducted for 4 h under visible light.



Figure 9 Photocatalytic degradation of 1,2-dichlorobenzene under visible light using (i) SnO_2 , (ii) WO_3 , (iii) TiO_2 calcined at 950 °C (T950), (iv) T850/SnO_2/WO_3, (v) T950/WO_3 (90:10), (vi) T1050/SnO_2/WO_3 and (vii) T950/SnO_2/WO_3 photocatalysts immobilized on PVC film.

the effect of TiO₂ calcined at 950 °C (T950). From Fig. 9, it could be noted that almost high adsorption of DCB was observed using the trimetallic oxides. The high adsorption of organic pollutant is essential for enhancing photocatalytic reaction. Nevertheless, even though TiO₂ with different calcination temperature was used in the trimetallic oxide photocatalyst, the variation in the per cent of adsorbed DCB was small. This could be related to the identical ratio of WO₃ in all the trimetallic oxides. As reported by Albonetti et al. (2008), in the presence of Lewis acid (TiO₂ and SnO₂) and Bronsted acid site (WO₃), DCB would initially be adsorbed on Bronsted acid site. This phenomenon is also true for pure WO₃ which has higher adsorption compared to TiO2 and SnO2. A comparison of the adsorption capability and photocatalytic reaction of DCB using T950/SnO₂/WO₃ for 4 h is displayed in Fig. S4 (supporting document).

The influence of surface defects on the behaviour of the trimetallic oxides is of particular interest that contributed to the distinction in the photocatalytic activity. Based on XPS data, the presence of Ti³⁺ in different concentrations was observed in T950/SnO₂/WO₃ and T1050/SnO₂/WO₃; however, Ti³⁺ was not observed in T850/SnO₂/WO₃. The deviation in the concentration of Ti^{3+} in TiO_2 was the effect of different calcination temperature. However, XPS analysis also revealed that all the trimetallic oxides have higher concentration of W⁵⁺ when compared to the pure WO₃ calcined at 850 °C. This data showed the occurrence of charge transfer between the metal oxides and formation of heterojunction by the interaction of metal oxides which is proposed in Scheme 1. In this reaction, the enhanced photocatalytic activity of the trimetallic oxide compared to the pure metal oxides could be due to two factors: (i) the improved charge transfer and charge separation by multiple pathways as proposed in Scheme 1 and (ii) the presence of high concentration of oxygen vacancies. As the conduction band of SnO₂ and WO₃ is lower than TiO₂, electrons in the conduction band of TiO_2 can be transferred to that of SnO₂ and WO₃ under visible light irradiation. Meanwhile holes from the lower valence band of SnO_2 and WO_3 could be transferred to TiO2. This improves the separation and migration of photogenerated carriers and reduced the electron-hole recombination rate. A large number of electrons

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on WO₃ generate more W^{5^+} and increase the formation of O_2^- while holes on TiO₂ surface increase the formation of OH^- . The formation of OH^- and O_2^- is essential in the photodegradation of DCB in aqueous. Based on XPS analysis, the large concentration of W^{5+} was available on T950/SnO₂/WO₃ catalyst. In addition, it also has large amount of surface adsorbed oxygen. In the decomposition process, the released chloride ion would be adsorbed on the catalyst surface. The excess surface adsorbed oxygen improves the desorption of chloride ions and stabilizes the catalyst, thus enhanced the photocatalytic activity (Mao et al., 2015). The decrease in the photocatalytic activity therefore is related to the concentration of W^{5+} and oxygen vacancies.

3.4. Effect of pH

Photocatalytic reactions for DCB in solution with different pH levels are presented in Fig. 10. As it could be perceived, the photocatalytic activity increased with the increase in value of pH. It has been suggested that the effect of solution pH on the photocatalytic degradation is a complex subject associated with the reaction mechanism and the adsorption characteristics of substrate onto photocatalyst surface. According to the principle of heterogeneous photocatalysis, the concentration of OH⁻ ions is critical for the generation of OH radicals. Thus at higher pH value, the formation of hydroxyl ion was favoured (Huang et al., 2014). Nevertheless, it should be noted that the lifetime of 'OH radicals is very short and photocatalytic reactions can only take place at or near the surface of photocatalyst. Due to the non-ionic property of DCB, the neutral medium seems beneficial for the adsorption of DCB. As a result, considering the combined effect of the generation of OH⁻ and the interaction between DCB and the surface of the photocatalyst, the photocatalytic degradation of DCB was most efficient in neutral medium (Wang and Ku, 2007).

3.5. Effect of catalyst loading

Typically it is known that photocatalytic activity increases with catalyst loading up to a certain value beyond which the activity decreases. Similar experimental result was attained in this study which is presented in Fig. 11. The degradation efficiency rapidly increased with loading of photocatalyst of up to 0.25 g for powder sample and after immobilized on PVC film. Above this point, the photocatalytic activity started to decline. The influence of catalyst loading on the photodegradation of DCB can be explained in terms of the accessible exposed surface site for the adsorption of DCB and illuminated area which are essential to promote the photocatalytic reaction. The higher loading of powder photocatalyst caused excess of particles and increased the thickness of the photocatalyst in slurry mode. According to Choi et al. (2000), light penetration is exponentially extinguished along the depth while reaction rate is proportional to the absorbed light intensity. Therefore, the increase in thickness of catalyst particles leads to shielding effect or reduction of light penetration and decrease in activity. On the other hand, the higher loading of photocatalyst immobilized on PVC causes reduction of exposed surface photocatalyst. During the immobilization of photocatalyst on PVC, higher loading caused some of the catalyst to sink into PVC liquid due to the increase in density. The photocatalyst that sank in the PVC during preparation got embedded in the PVC film upon drying and therefore reducing the exposed surface of catalyst. To justify this statement, the surface roughness of immobilized photocatalyst with different loading was evaluated using AFM.

Fig. 12 portrays the three dimensional images of PVC film surface with photocatalyst loading of 0.25 g and 0.30 g. The differences in the surface roughness are shown by the images (Fig. 12) and by the root-mean-square roughness value ($R_{\rm rms}$). The $R_{\rm rms}$ value for photocatalyst loading of 0.25 g is 7.293 nm and 4.630 nm for 0.30 g loading. The low $R_{\rm rms}$ value proves the reduction in the amount of catalyst exposed on surface (Stefanov et al., 2016). Consequently, the decrease in number of catalyst particles on PVC surface leads to reduction of adsorbed light intensity and the contact between photocatalyst and pollutant which caused the decline in activity.

3.6. Optimization of degradation conditions using RSM approach

For the response surface methodology involving Box–Behnken design, a total of 17 experiments were conducted for three factors at three levels (Table 1). The design used for the optimization and the responses observed and predicted for the 17 experiments are depicted in Table 3 (supporting document).

From the experimental design, an empirical second order polynomial equation was developed that correlates the response and the three different process variables as shown in Eq. (3):

$$Y = 95.70 - 1.19A - 0.93B + 0.34C + 0.20AB - 0.15AC + 0.11BC - 5.53A^2 - 2.58B^2 - 2.11C^2$$
(3)

where Y represents per cent degradation (%) while A, B and C refer to the coded value of calcination temperature, catalyst loading and initial pH respectively. The predicted per cent degradation based on Eq. (3) has been tabulated in Table 3 for comparison with the experimental or observed value.

The experimental data for the degradation of DCB were statistically analysed by analysis of variance (ANOVA) and the result is displayed in Table 4 (supporting document). The significance of the model was determined by the variation attributed from the model and the experimental error; which is performed by F-value. Meanwhile, adequacy of the model is evaluated from the difference between the observed and the predicted response value (residual error). Hence, the ANOVA of the second order quadratic polynomial model for the response with model F-value of 1000.50 and its corresponding *p*-values of < 0.0001 showed that the model was significant. The property of the fit polynomial model was determined by the coefficient of determination (R^2) that quantitatively evaluates the correlation between the experimental data and the predicted response (Khataee et al., 2010). The R^2 value of 0.9992 is in good agreement with the adjusted R^2 (0.9982) and predicted R^2 (0.9971) which is considerably high, thus advocating a high correlation between the observed values and the predicted values. This indicates that the regression model provides an excellent explanation of the relationship between the independent variables and response. Furthermore the ANOVA result also showed that the lack of fit F-values of



Scheme 1 Proposed schematic diagram for charge transfer in T950/SnO₂/WO₃ upon irradiation under visible light.



Figure 10 Photocatalytic degradation of 1,2-dichlorobenzene with 0.1 g T950/SnO₂/WO₃ photocatalyst (i) in powder form and (ii) immobilized on PVC film at different pH range, conducted for 4 h under visible light.



Figure 11 Photocatalytic degradation of 1,2-dichlorobenzene with $T950/SnO_2/WO_3$ photocatalyst in powder form and immobilized on PVC film at different catalyst loading. The reaction was conducted under visible light for 4 h.

0.24 implies that the lack of fit is not significant as the *p*-values were > 0.05. The insignificant lack of fit confirmed the predictability of the model.

ANOVA results also indicate that all the independent variables of the quadratic polynomial model A, B and C, the interaction between calcination temperature with catalyst loading (AB) and the quadratic terms A^2 , B^2 and C^2 are statistically significant as their *p*-values are <0.05. The most significant factor that influences the degradation of DCB as estimated

by ANOVA is the effect of calcination temperature on the catalyst, followed by catalyst loading. The pH has a minor effect on the overall catalytic activity. The ANOVA result exemplified that the two-variable interactions had no significant effect on the pH (p > 0.05). The interaction between the variables and the optimum condition was further evaluated from the 3D plot of response surface shown in Fig. 13. From the surface response model, the optimized per cent degradation was estimated as 95.86% with calcination temperature of TiO₂ 961.2 °C, catalyst loading of 0.22 g and pH 7.16. Verification of the estimated result at the proposed condition was carried out. The obtained experimental value of 95.84% is in good agreement with the predicted result of 95.89%, therefore validated the findings of response surface optimization. On the whole, ANOVA and the 3D plots illustrated that the calcination temperature plays the major role in structuring the catalyst surface and enhancing the photocatalytic activity at visible light.

3.7. Efficiency of the photocatalyst

For further affirmation of the efficiency of the photocatalyst, the decomposed by-product after 4 h of reaction was analysed by GC–MS (Fig. S5). After 4 h, the final by-product was identified as 4-chloro-4-hydroxy-3-butenal based on the mass spectra fragmentation ions (Scheme 2). Several other peaks obtained could not be identified from the MS spectra library. The removal of chloride ion was verified by the presence of AgCl white precipitate upon the addition of AgNO₃ and by the reduction of pH from 7.0 to 6.7.

It is also important to determine the stability and the reproducibility of the photocatalyst. Hence the photocatalyst was examined by repeating the reaction procedure. At the end of each reaction, the photocatalyst was cleansed using methanol and washed thoroughly using distilled water in order to get rid of any DCB compound or by-products adsorbed on the photocatalyst. The photocatalyst was then dried in oven at 80 °C for 30 min prior to reuse for the next reaction. Fig. 14 illustrates the performance of the T950/SnO₂/WO₃ photocatalyst after six consecutive runs with an average of 97% degradation which demonstrates the stability of the catalyst and thus its efficiency.



Figure 12 AFM image of T950/SnO₂/WO₃ immobilized on PVC with catalyst loading of (a) 0.25 g and (b) 0.30 g.



Figure 13 DCB per cent degradation and the interaction between (a) calcination temperature vs loading, (b) calcination temperature vs pH, and (c) catalyst loading vs pH presented in 3D surface response plot.





Scheme 2 By-product obtained from photodegradation of DCB using T950/SnO₂/WO₃ photocatalyst under visible light for 4 h.

Figure 14 Reproducibility efficiency of T950/SnO₂/WO₃ catalyst immobilized on PVC film.

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4. Conclusions

The performance of trimetallic metal oxide TiO₂/SnO₂/WO₃ in the ratio of 80:10:10 prepared from rutile TiO2 calcined at 950 °C, WO3 and SnO2 calcined at 850 °C showed high degradation of DCB in aqueous under visible light. Comparison of the activity on different support materials showed that powder form > immobilized with PVC film > chitosan beads. An conventional way optimization study was conducted on the effect of calcination temperature, pH and catalyst loading which demonstrated that the optimum condition was obtained when TiO₂ calcined at 950 °C was used in the preparation of the trimetallic oxide with catalyst loading of 0.25 g and solution pH of 7. This result is in good agreement with optimization study using response surface methodology technique. ANOVA revealed that calcination temperature was the predominant factor influencing the photocatalytic activity which is related to the presence of surface defects. Therefore, in this study the enhanced photocatalytic activity was achieved due to the efficient charge transfer and the effect of large amount of oxygen vacancies. Meanwhile the detection of by-product during the reaction and the reproducibility of the photocatalyst T950/SnO₂/WO₃ verified the efficiency of the photocatalyst.

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Appendix A. Supplementary material

Supplementary data associated with this article can be found, in the online version, at http://dx.doi.org/10.1016/j.arabjc. 2016.03.006.

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