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Surface wave propagation effects on buried segmented pipelines



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ABSTRACT

This paper deals with surface wave propagation (WP) effects on buried segmented pipelines. Both simplified analytical model and finite element (FE) model are developed for estimating the axial joint pullout movement of jointed concrete cylinder pipelines (JCCPs) of which the joints have a brittle tensile failure mode under the surface WP effects. The models account for the effects of peak ground velocity (PGV), WP velocity, predominant period of seismic excitation, shear transfer between soil and pipelines, axial stiffness of pipelines, joint characteristics, and cracking strain of concrete mortar. FE simulation of the JCCP interaction with surface waves recorded during the 1985 Michoacan earthquake results in joint pullout movement, which is consistent with the field observations. The models are expanded to estimate the joint axial pullout movement of cast iron (CI) pipelines of which the joints have a ductile tensile failure mode. Simplified analytical equation and FE model are developed for estimating the joint pullout movement of CI pipelines. The joint pullout movement of the CI pipelines is mainly affected by the variability of the joint tensile capacity and accumulates at local weak joints in the pipeline.

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1. Introduction

Buried pipelines constitute a key component of critical lifeline systems, such as water supply, gas and liquid fuel, sewage disposal, electricity supply, telecommunication. Soil-structure interaction triggered by seismic waves has an important effect on pipeline behavior, and when integrated over an entire network of pipelines, on system performance (O'Rourke, 2010). Surface waves are generated by the reflection and refraction of body waves at the ground surface. Surface waves can be more destructive to buried pipelines than body waves by generating larger ground strain caused by their low phase velocity. Severe damage to buried pipelines generated by the surface wave propagation (WP) effects has been documented during previous earthquakes, e.g. the 1985 Michoacan earthquake in Mexico City (Ayala and O'Rourke, 1989). Soil-structure interaction analyses of surface WP effects on buried pipelines have practical significance for both pipe damage estimation and system response evaluation of critical lifelines.

Buried pipelines can be categorized into continuous pipelines (e.g. steel pipelines with welded slip joints) and segmented pipelines (e.g. jointed concrete cylinder pipelines (JCCPs) and cast iron (CI) pipelines). Observations from previous earthquakes show that

the principal failure mode of segmented pipelines is axial pullout at joints (O'Rourke and Liu, 2012).

The WP effects on buried segmented pipelines have received extensive attention in the past decades. Wang (1979), Iwamoto et al. (1984), El Hmadi and O'Rourke (1990), O'Rourke et al. (2004), and O'Rourke and Liu (2012) proposed different models for analyzing the interaction of segmented pipelines with WP. Previous research showed that the ground strain induced by WP along segmented pipelines is accommodated by a combination of pipe strain and relative axial displacement at pipe joints. Since the axial stiffness of pipe barrels is typically much larger than that of the joints, the ground strain results primarily in relative displacement of joints, and the maximum joint displacement can be approximately estimated by multiplying the maximum ground strain and the pipe segmental length.

This paper deals with the surface WP effects on buried segmented pipelines, including the JCCPs composed of joints with brittle tensile failure mode, and CI pipelines composed of joints with ductile failure mode. Both analytical and finite element (FE) models are developed for estimating the joint pullout movement of JCCPs and CI pipelines under the surface WP effects. Following the Introduction, the surface wave characteristics are briefly described in Section 2. Sections 3 and 4 present the models for the surface WP effects on JCCPs and CI pipelines, respectively. In Section 5, the conclusions are made.

2. Surface wave characteristics

In general, there are two types of seismic waves, i.e. body and surface waves. Surface waves are generated by the reflection and

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refraction of body waves, and travel along the ground surface. Two major types of surface waves are Love (L-) and Rayleigh (R-) waves. The R-waves generate alternating compressive and tensile axial strains along pipelines. The L-waves generate bending strains in pipelines that are typically 2–3 orders of magnitude less than the axial strains induced by R-waves (O'Rourke and Liu, 2012). Thus this paper focuses on the R-wave effects.

Body wave reflection and refraction in large sedimentary basins (several km wide with soil depths ≤ 1 km) can cause R-waves that amplify the ground motion significantly (Papageorgiou and Kim, 1993). The amplification effects can be demonstrated by the strong motion records, as shown in Fig. 1, at station Central de Abastos—Oficinas, located in the sedimentary basin in Mexico City where the surface waves were generated during the 1985 Michoacan earthquake (Ayala and O'Rourke, 1989). Fig. 1 shows that the peak ground velocity (PGV) was typically lower than 20 cm/s during the first 60 s of excitation which was primarily affected by the body waves, while the PGV went up to be higher than 30 cm/s between 60 s and 90 s of excitation which was primarily generated by the surface waves. The surface waves were similar to sinusoidal waves with similar amplitude and predominant period that can be estimated as about 3.5 s based on the time-history records. The phase velocity of the surface waves was estimated as 120 m/s corresponding to the predominant period of 3.5 s based on the dispersion curves developed for this station by Ayala and O'Rourke (1989).

The seismic loads on buried pipelines imposed by WP are typically characterized by ground strains, ϵ_g , calculated as the ratio of ground particle velocity, V , to apparent WP velocity, C_a , i.e. $\epsilon_g = V/C_a$ (Newmark, 1967). For surface waves, C_a is equal to the phase velocity, C_{ph} , since surface waves travel along the ground surface. To calculate the ground strain along the axial direction of a pipeline, it is necessary to resolve the ground particle and apparent WP velocities into components parallel to the pipeline axis. For a pipeline orientated at an angle, α , with respect to the particle velocity, V , as shown in Fig. 2, the ground strain along the pipe axial direction can be calculated as

$$\epsilon_g = \frac{V \cos \alpha}{C_a / \cos \alpha} = \frac{V}{C_a} \cos^2 \alpha = \frac{V}{C_{ph}} \cos^2 \alpha \quad (1)$$

The ground strain along the pipe axis reaches its maximum, V/C_{ph} , when the pipeline is parallel to the ground particle and phase velocities of surface waves.

3. Surface wave propagation effects on JCCPs

The JCCPs are typically composed of reinforced concrete and steel cylinders that are coupled with mortared, rubber gasket bell-and-spigot joints. Severe damage to JCCPs has been documented during previous earthquakes. For example, Ayala and O'Rourke (1989) reported that there were 60 repairs, concentrated at the joints, in Federal District JCCP transmission lines, resulting in a relatively high repair rate of 1.7 repair/km after the

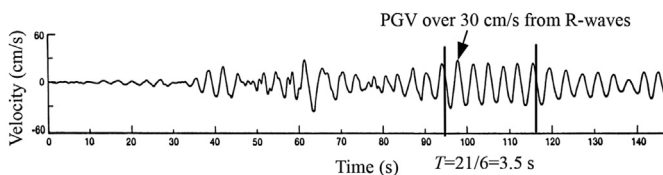


Fig. 1. Strong motion velocity histories during the 1985 Michoacan earthquake (modified from Ayala and O'Rourke, 1989).

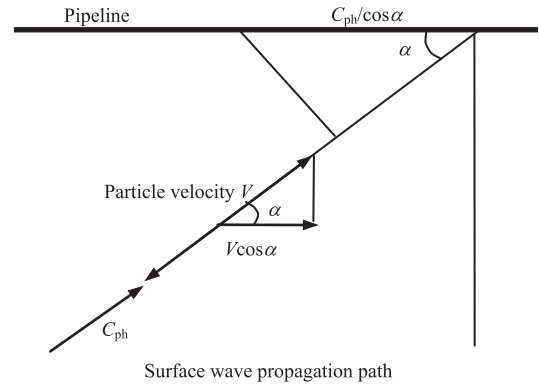


Fig. 2. Resolution of particle and phase velocities along the pipeline axial direction for R-waves.

1985 Michoacan earthquake. They further pointed out that the water system damage was primarily caused by the seismic WP effects.

The performance of JCCPs is affected by rubber-gasket bell-and-spigot connections. Fig. 3 shows an as-built drawing of a JCCP joint. The rubber gasket is often 18–22 mm wide when compressed to form a water-tight seal. Cement mortar is poured in the field to further seal the joint. The pullout capacity of the joints relies on the tensile resistance of the cement mortar which has a very low tensile strain limit, ranging from 0.00005 to 0.00015 (Avram et al., 1981). When the tensile strain limit is exceeded, the cement mortar cracks and the joint tensile capacity drops to almost zero, resulting in a brittle tensile failure mode. Furthermore, it is not uncommon for the mortar at the JCCP joints to be cracked and separated as a result of shrinkage during curing as well as subsequent operational loads and movement in the field. The pullout capacity of the joint, in terms of axial slip to cause leakage, depends on how much movement can occur before the rubber gasket loses its compressive seal. The design and as-built drawings examined by O'Rourke et al. (2004) show that axial movement between 15 mm and 60 mm is typically required to pull the gasket out of the horizontal portion of the bell into the flared end adjacent to the mortar filling. Most frequently, the slip capacity is 25 mm.

3.1. Surface wave interaction with JCCPs

O'Rourke et al. (2004) developed both FE and analytical models for estimating the axial strain in a continuous pipeline and relative displacement of an unrestrained joint under seismic

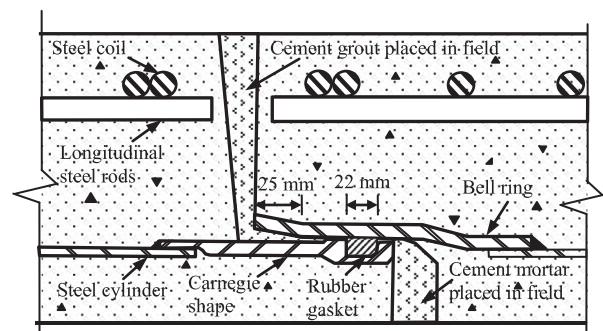


Fig. 3. Schematic view of JCCP joint.

wave interaction. Fig. 4 shows an incremental section of continuous buried pipeline, dx , subjected to a seismic wave, simplified as a sinusoidal wave with the maximum amplitude of ground strain $\epsilon_{gmax} = V_p/C_a$, where V_p is the peak ground particle velocity.

Defining f as the maximum shear transfer between soil and pipe wall in unit pipe length, E as the pipe material modulus, A as the pipe cross-sectional area, EA as the pipe axial stiffness, and R as the ratio of V_p/C_a to the rise distance, $\lambda/4$, Shi and O'Rourke (2008) and Wang and O'Rourke (2008) proposed when $f/(EAR) \geq 1$, the pipeline is relatively flexible with respect to ground deformation induced by seismic waves. A relatively flexible pipeline deforms axially in the same way as the ground deforms such that $\epsilon_{pmax}/\epsilon_{gmax} = 1$, where ϵ_{pmax} is the maximum strain in a continuous pipeline. Shi and O'Rourke (2008) and Wang and O'Rourke (2008) also proposed when $f/(EAR) < 1$, the pipeline is relatively rigid, the pipe strain is less than the ground strain, and $\epsilon_{pmax}/\epsilon_{gmax} < 1$.

When surface waves propagate along the JCCPs, due to the relatively low phase velocity of the surface waves, the strain accumulation rate of the pipeline is typically lower than the ground strain accumulation rate. The pipeline is relatively rigid. Fig. 5 shows the seismic response of a relatively rigid pipeline with a locally weak joint under the action of surface waves. When surface waves propagate along the pipeline, the ground movement transfers shear force to the pipeline. The shear transfer is shown in Fig. 5a with small arrows indicating its direction. The axial force in the pipeline is the integration of the shear transfer along the pipe length. The axial force increases from zero where the ground strain is zero to its maximum $f\lambda/4$ after a quarter of wavelength of shear accumulation. When the maximum tensile force in the pipeline exceeds the tensile capacity of the locally weak joint, the joint cracks. The axial tensile force at the pipe ends, connected with the joint, drops to zero, and the pipeline sections at both ends of the cracked joint tend to move away from each other. The ground at the cracked joint has zero displacement as shown in Fig. 5b. In the vicinity of the cracked joint, the pipe displacement is larger than the ground displacement and the shear transfer from the ground to pipeline tries to prevent the pipeline sections from moving away from each other until the ground displacement equals the pipe displacement at point A. Beyond point A, the ground displacement is larger than the pipe displacement and the shear transfer direction reverses. The integration of the differential strain between pipeline and soil from the cracked joint to the shear transfer reversal point, A, is represented by half of the shaded area in Fig. 5a. It is the relative displacement between the pipeline and ground at the cracked joint, which equals one half of the relative joint

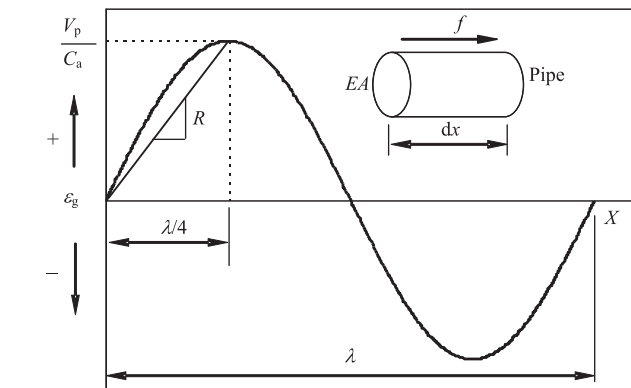


Fig. 4. Sinusoidal wave interaction with pipe element (modified after O'Rourke et al., 2004).

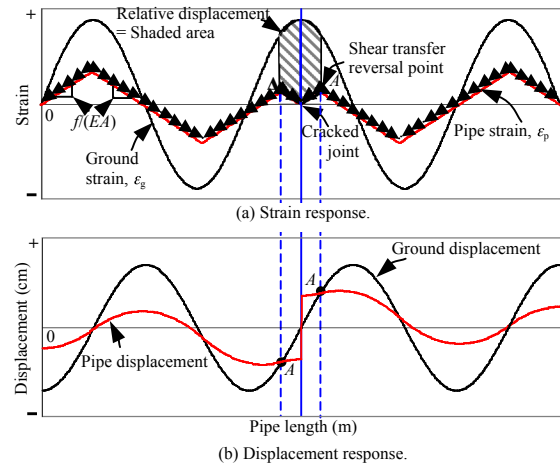


Fig. 5. Sinusoidal wave interaction with a relatively rigid pipeline with a cracked joint.

displacement. For seismic wave interaction with a relatively rigid pipeline, the relative joint displacement is determined by soil-structure interaction and is analyzed by FE methods.

3.2. FE simulation

FE analyses of surface wave interaction with JCCPs were performed using the program BSTRUT (Chang, 2006). Fig. 6 shows the FE model in which the pipeline was modeled with beam column elements that were connected to the ground by spring-slider elements capable of representing shear transfer as an elastoplastic process. The locally weak joint in the JCCP was modeled as a spring-slider element with a zero length and very low axial pullout resistance that for modeling purposes can be negligible. The FE model was composed of 1666 pipe elements and 1669 spring-slider elements over a distance of roughly 10 km for an element length of 6 m.

The strong motion recording at Central de Adastos – Oficinas during the 1985 Michoacan earthquake in Mexico City, as shown in Fig. 1, was used as ground motion inputs. Time records of strong motion were converted to displacement versus distance records by assuming that $x = C_{ph}t$, in which x is the distance, and t is the time from the strong motion recording. The phase velocity, C_{ph} , is taken as 120 m/s and the predominant period is 3.5 s. The seismic displacement versus distance record was superimposed on the spring-slider elements, which then conveyed the ground movement to pipeline. When the maximum slope of the displacement versus distance record (corresponding to the maximum ground particle velocity in the velocity record) was superimposed on the weak pipeline joint, the maximum axial slip of the joint was calculated.

The FE analysis was used to evaluate the performance of the 1829-mm-diameter jointed concrete Federal District transmission line in Mexico City, which was severely damaged during the 1985 Michoacan earthquake due to surface WP effects (Ayala and O'Rourke, 1989). The pipeline is assumed to be buried in trench with a burial depth of 2 m measured from ground surface to pipe center. The backfill material surrounding the pipeline is assumed as sandy soil with a unit weight of 18.9 kN/m³ and a frictional angle of 35°. The soil-pipe interface friction angle is assumed to be the same as the soil frictional angle.

As recommended by the American Lifeline Alliance (ALA, 2005), Fig. 7 shows the relation between unit shear transfer and relative pipe-soil displacement, which was modeled as a bilinear

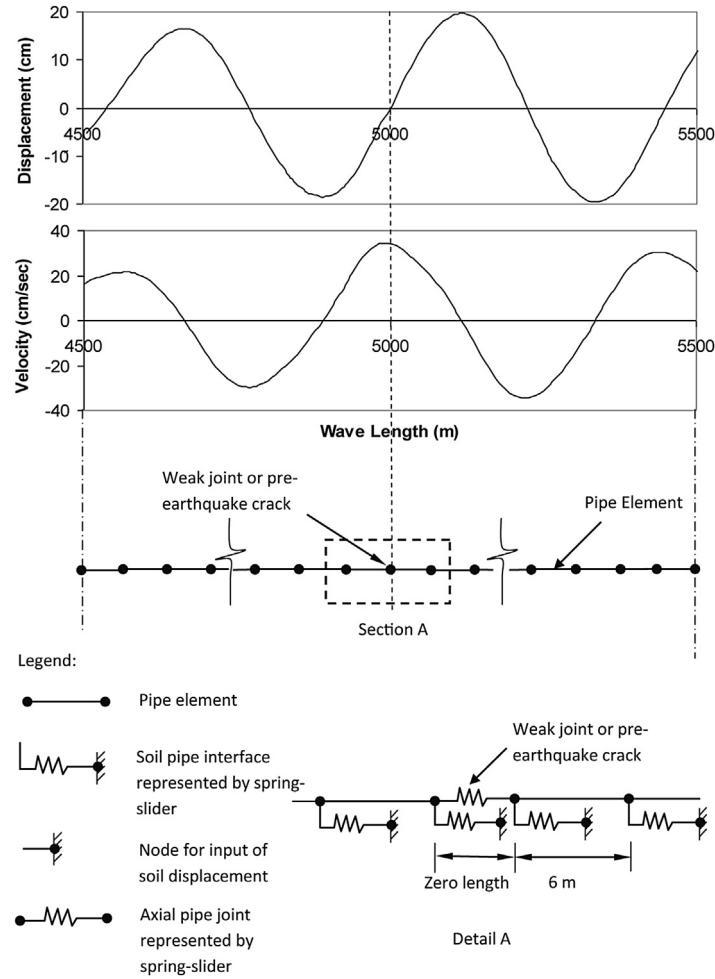


Fig. 6. FE model for seismic wave interaction with pipeline.

relationship with a linear rise to f at a relative displacement of $\delta_s = 3 \text{ mm}$ and constant f thereafter. Values of f are calculated according to the procedures summarized by O'Rourke (1998) for cohesionless backfill:

$$f = 0.5(1 + K_0)\gamma z_p \pi D \tan \delta \quad (2)$$

where z_p is the burial depth to pipe centerline, γ is the soil unit weight, K_0 is the coefficient of at-rest horizontal soil stress (assumed as 0.5 in this calculation), δ is the angle of interface frictional resistance, and D is the pipe outside diameter.

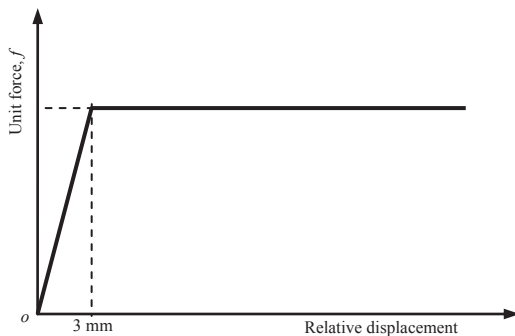


Fig. 7. Elastoplastic model of shear transfer.

The unit shear transfer, f , is calculated as 39.5 kN/m and the value of $f/(EA)$ is calculated as $4.1 \times 10^{-6} \text{ m}^{-1}$. It was assumed that the pipeline is orientated in parallel with the direction of WP, which results in the maximum joint pullout. Fig. 8 shows the displacement and strain of ground soil and pipeline in the vicinity of the locally weak joint. The pipeline is not able to deform together with the ground soil and exhibits relatively rigid behavior. The relative joint displacement is the shaded area and is calculated as 16 cm. The high predicted relative joint displacement indicates a strong potential for joint pullout and disengagement of JCCPs under surface wave effects.

3.3. Dimensionless plot

Shi and O'Rourke (2008) and Wang and O'Rourke (2008) performed parametric studies of different pipe properties, seismic wave characteristics, and ground conditions, and summarized the results in Fig. 9 with two dimensionless parameters, δ/δ_0 and $f/(EAR)$. The parameter δ_0 is defined as the area under the seismic sinusoidal ground strain pulse and can be calculated as $\delta_0 = V_p T/\pi$, where T is the predominant period of the seismic wave. The dimensionless parameter, δ/δ_0 , indicates the relative joint displacement normalized with respect to a displacement index of the seismic wave characteristics. The dimensionless parameter, $f/(EAR)$, represents a combination of key ground conditions, pipeline properties, and seismic wave characteristics.

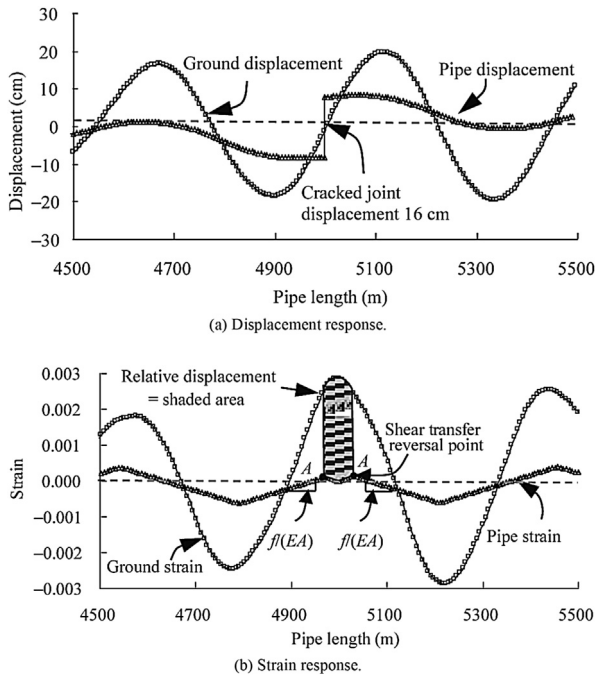


Fig. 8. FE simulations of JCCP response to surface wave propagation effects.

When affected by body waves, pipelines generally exhibit relatively flexible behavior because the high apparent wave velocity drives the ground strain accumulation rate to be lower than the pipeline strain accumulation rate. When affected by surface waves, pipelines can be either relatively flexible or rigid. The behaviors of a relatively flexible pipeline under seismic wave effects can refer to O'Rourke et al. (2004) and Wang and O'Rourke (2008).

With known ground conditions, pipeline properties, and seismic wave characteristics, the values of $f/(EAR)$ and δ_0 can be calculated and joint displacement, δ , can be estimated directly using Fig. 9. This chart can be used to facilitate the computation of the joint pullout movement of any conventional JCCPs affected by any seismic waves virtually. For the example used above, with $V_p = 35$ cm/s, $C_{ph} = 120$ m/s, $T = 3.5$ s, $\lambda = 120$ m/s \times 3.5 s = 420 m, $R = (V_p/C_{ph})/(\lambda/4) = 2.78 \times 10^{-5}$ m $^{-1}$, then $f/(EAR) = 4.1 \times 10^{-6}/(2.78 \times 10^{-5}) = 0.148$. From Fig. 9, for $f/(EAR) = 0.148$, $\delta/\delta_0 = 0.42$, $\delta_0 = V_p T/\pi = 39$ cm, then $\delta = 0.42 \times 39$ cm = 16.4 cm, which has a difference of about 2% from 16 cm resulting from the FE simulation. More examples on the application of the dimensionless chart

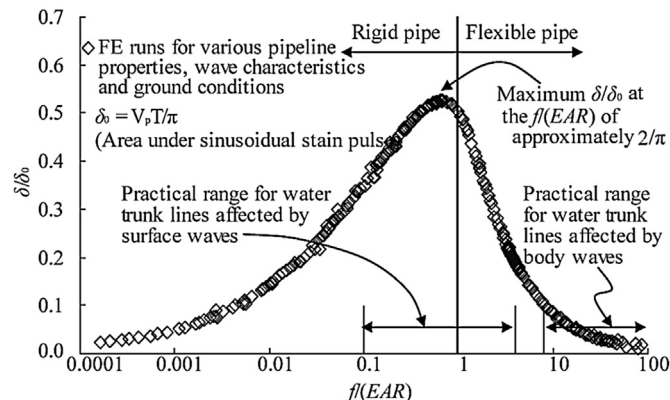


Fig. 9. Dimensionless plot between δ/δ_0 and $f/(EAR)$.

can refer to Shi and O'Rourke (2008) and Wang and O'Rourke (2008).

3.4. Concrete cracking effects

In previous section, it is assumed that the joints on either side of the cracked joint have full mortar connectivity to allow pipe strain to accumulate across the joints. The concrete mortar, poured in field to seal joints, will be cracked when the strain in the joints exceeds its cracking strain limit. The cracking of the concrete mortar will change the geometry of the pipeline and reduce the strain accumulation length. The joint displacement, therefore, is closely related to the concrete cracking strain. In this section, the effect of concrete cracking strain is explored.

Fig. 10 illustrates the seismic ground strain interaction with a JCCP. Each part of Fig. 10 shows the ground strain, $\epsilon_g = V/C_{ph}$, plotted on the vertical axis. The horizontal axis plots the distance, $x = C_{ph}t$, along the longitudinal axis of the JCCP. The velocity pulse shown in Fig. 10 corresponds to half of a sinusoidal wave which develops tensile strains in the ground.

Fig. 10 shows the evolution of a seismic wave at various times, t_0 through t_4 , as it approaches and moves into the ground surrounding a JCCP that terminates at an anchor point. When the seismic wave intersects with the pipeline, the strain begins to accumulate from point O with a slope $f/(EA)$. Because the pipeline is relatively rigid, the pipe strain accumulation rate is slower than the ground strain accumulation rate, so the slope is $f/(EA)$ everywhere on the pipeline until t_1 , when the first joint next to the anchor point reaches its tensile strain capacity, $\epsilon_p = (F_j + Lf/2)/(EA) = 1.14 \times 10^{-4}$, where F_j is the tensile capacity of normal joints and cracks (Fig. 10b).

At the cracked joint, we have $\epsilon_p = 0$. To satisfy the force equilibrium, the strain will accumulate from the point O and the cracked joint, both of which have $f/(EA)$, with the same slope of $\epsilon_p = (F_j + Lf/2)/(EA) = 1.14 \times 10^{-4}$, but in opposite directions, until $\epsilon_p = \epsilon_T/2$, where ϵ_T is the cracking strain at the joint. Therefore, at the middle of the pipe section between the cracked joint and point O, the shear transfer is zero and the pipe displacement is equal to the ground displacement.

The shaded area in Fig. 10b represents the integration of the differential strain between the pipeline and ground, which equals the relative joint displacement. In a similar fashion, the shaded areas in the subsequent figures represent relative joint displacement. As the seismic wave propagates, another joint on the left of the first cracked joint exceeds its tensile strain limit at t_2 (Fig. 10c) and cracks at time t_3 (Fig. 10d), which happens immediately after t_2 . The distance between these two joints, L , can be determined by

$$L = \frac{V_T/C_{ph}}{EA/f} = \frac{V_T EA}{C_{ph} f} \quad (3)$$

where V_T is the particle ground velocity at which the ground strain is equal to ϵ_T , i.e. $V_T = \epsilon_T C_{ph}$.

On the right side of the newly cracked joint, the pipeline segment has zero strain at two cracked ends. To satisfy equilibrium, the strain will accumulate linearly from both ends at the same slope of $f/(EA)$, until $\epsilon_p = \epsilon_T/2$. As the same reason, on the left side of the newly cracked joint, the strain will also accumulate linearly from both ends at the same slope of $f/(EA)$, until $\epsilon_p = \epsilon_T/2$. With continuous WP, the next joint will crack at a distance, L , left of the previously cracked joint (Fig. 10e). This process repeats as the wave moves forward along the pipeline.

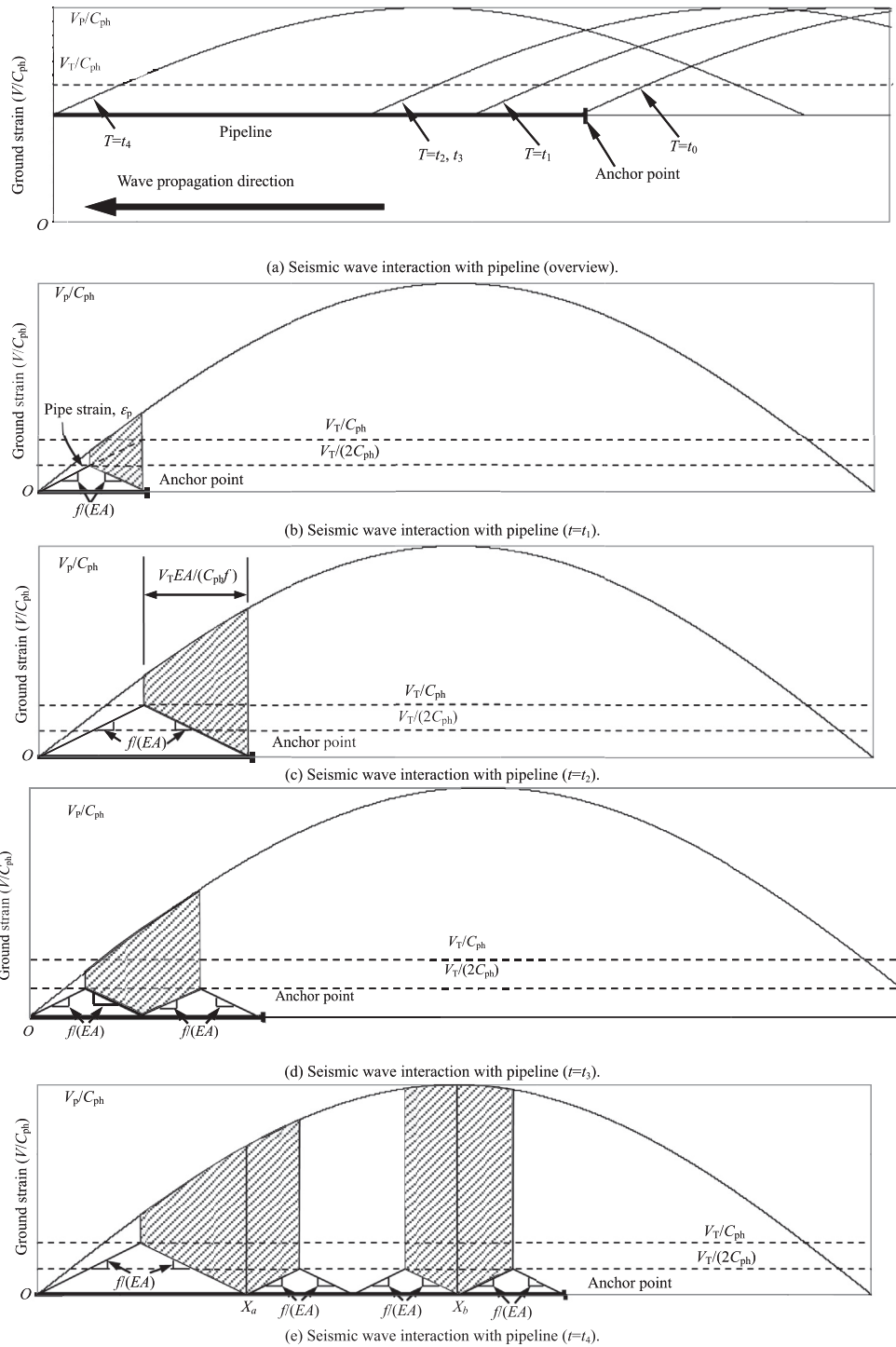


Fig. 10. Surface wave interaction with a JCCP considering concrete cracking effects.

The two most critical cases for relative joint displacement are illustrated in Fig. 10e. The relative joint displacement attains its first local maximum at X_a just before another joint left of X_a cracks. The relative joint displacement, δ_a , can be calculated from the shaded area on the left of Fig. 10e. The shaded area on the right of Fig. 10e at X_b illustrates the second possible maximum joint displacement, δ_b . This movement occurs when the PGV, V_p , passes across the cracked

joint. The maximum relative joint displacement is larger than the two possible joint displacements.

Fig. 11 illustrates a simplified procedure for calculating the shaded areas in Fig. 10e. The relative joint displacement for the first potential maximum, δ_a , could be calculated by the integral of ground strain along a distance from $(V_T/C_{ph})(EA/f)$ to $5(V_T/C_{ph})(EA/f)/2$, subtracting the areas of triangles 1 and 2. The

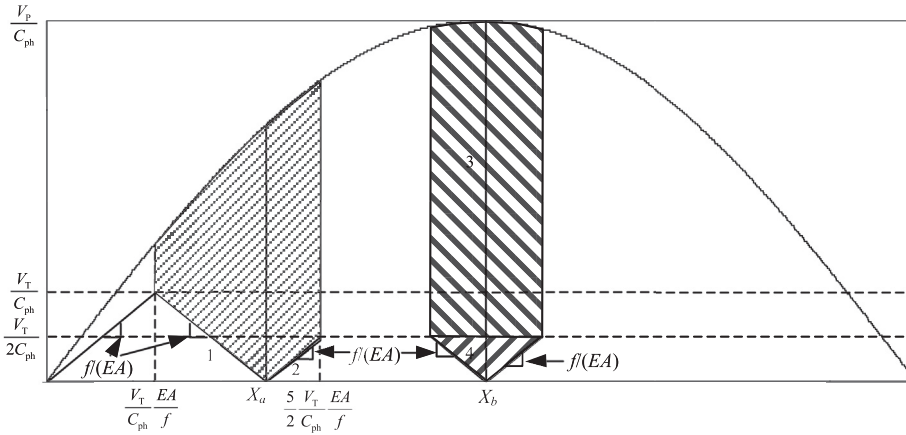


Fig. 11. Simplified view of seismic wave interaction with a rigid pipeline.

integral of the ground strain from $(V_T/C_{ph})(EA/f)$ to $5(V_T/C_{ph})(EA/f)/2$ is

$$A = \int_{\frac{V_T}{C_{ph}} \frac{EA}{f}}^{\frac{5}{2} \frac{V_T}{C_{ph}} \frac{EA}{f}} \frac{V_p}{C_{ph}} \sin\left(2\pi \frac{x}{C_{ph}T}\right) dx$$

$$= \frac{V_p T}{\pi} \sin\left(\frac{7\pi V_T EA}{2C_{ph}^2 T f}\right) \sin\left(\frac{3\pi V_T EA}{2C_{ph}^2 T f}\right) \quad (4)$$

The areas A_1 and A_2 are calculated as

$$A_1 = \frac{1}{2} \left(\frac{V_T}{C_{ph}}\right)^2 \frac{EA}{f} \quad (5)$$

$$A_2 = \frac{1}{8} \left(\frac{V_T}{C_{ph}}\right)^2 \frac{EA}{f} \quad (6)$$

Substituting $\varepsilon_T = V_T/C_{ph}$ and $\lambda = C_{ph}T$ into Eqs. (4)–(6) results in

$$\delta_a = A - A_1 - A_2$$

$$= \frac{V_p T}{\pi} \sin\left(\frac{7\pi \varepsilon_T EA}{2\lambda f}\right) \sin\left(\frac{3\pi \varepsilon_T EA}{2\lambda f}\right) - \frac{5}{8} \varepsilon_T^2 \frac{EA}{f} \quad (7)$$

Similarly, the relative joint displacement for the alternative maximum, δ_b , can be decomposed into two area components:

$$\delta_b = A_3 + A_4 \quad (8)$$

where

$$A_3 = \left(\frac{V_T}{C_{ph}}\right)^2 \frac{EA}{f} \left(\frac{V_p}{V_T} - \frac{1}{2}\right) \quad (9)$$

$$A_4 = \frac{1}{4} \left(\frac{V_T}{C_{ph}}\right)^2 \frac{EA}{f} \quad (10)$$

Substituting $\varepsilon_T = V_T/C_{ph}$ into Eqs. (9) and (10) results in

$$\delta_b = \varepsilon_T^2 \frac{EA}{f} \left(\frac{V_p}{C_{ph} \varepsilon_T} - \frac{1}{4}\right) \quad (11)$$

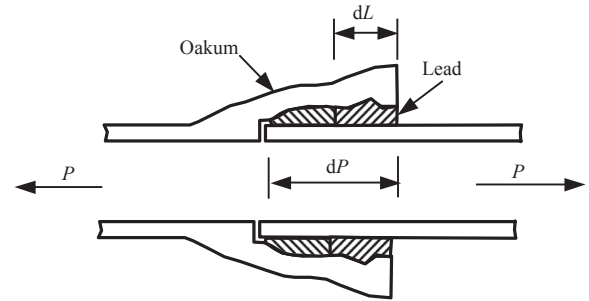


Fig. 12. Schematic drawing of bell-and-spigot lead caulked joint.

Based on above analysis, when the maximum strain in a relatively rigid pipeline exceeds the limit of concrete cracking strain, the largest relative joint displacement is chosen from either Eq. (7) or Eq. (11). When the maximum strain in the pipeline is smaller than the concrete cracking strain, the relative joint displacement can be estimated using the universal relationship provided in Fig. 9.

The cracking strain for concrete mortar ranges from 5×10^{-5} to 1.5×10^{-4} (Avram et al., 1981) with a typical value of 1×10^{-4} . For the pipeline and surface wave used in Section 3.2, the maximum strain in the pipeline is calculated as $[f(EA)](\lambda/4) = 4.3 \times 10^{-4}$, which is larger than the cracking strain of concrete mortar. By accounting for the cracking of concrete mortar and choosing the cracking strain as 1×10^{-4} , the joint displacements calculated by Eqs. (7) and (11) are 6.3 cm and 7 cm, respectively. Thus, the larger value, 7 cm, provides a reasonable estimate of the axial joint slip for a segmented JCCP in the field. This value is larger than the pullout capacity of the rubber gasket joint, which ranges typically from 2 cm to 5 cm. By accounting for the pipe orientation effects, it explains well that some of the rubber gasket joints with unfavorable orientation would be disengaged in the 1985 Michoacan earthquake. Joints with favorable orientation only had minor or no leakage with different degrees of loss of gasket compression.

The model presented in this section accounts for cracking where the tensile capacity of the pipeline joint is exceeded, and therefore is compatible with strain limits of the pipeline material. The cracking of joints transforms the pipeline from a continuous structure to a segmented one. The model, therefore, accounts for geometric nonlinearity. It is able to track changes in geometric properties, shear transfer, pipeline strain accumulation, and joint displacement during seismic wave propagation along the pipeline.

4. Surface wave interaction with CI pipelines

The previous section presents the surface WP effects on JCCPs which are composed of joints with brittle tensile failure behavior. This section discusses the surface WP effects on the CI pipelines which are composed of joints with ductile tensile behavior.

4.1. Characteristics of CI pipelines

The CI pipeline is one of the oldest and most commonly used segmented pipelines for water and gas transportation. The CI pipelines are typically composed of 3–6 m long pipe segments, jointed together with bell-and-spigot lead caulked joints. Fig. 12 shows a schematic drawing of the joint. Fig. 13 summarizes axial force vs. displacement data after Prior (1935) from a comprehensive testing program of lead caulked joints for water trunk and distribution pipelines. The axial force is expressed in terms of kN per circumferential distance. Two force-displacement models are provided corresponding to rigid and elastoplastic behaviors, respectively. Both models show that a very small axial displacement, 0 for rigid and 2.5 mm for elastoplastic model, is needed to mobilize the full axial tensile capacity of the joints. The axial slip that the joint can sustain without reducing its tensile resistance depends on the depth of oakum packing, which typically ranges from 50 mm to 75 mm. The pullout capacity of the joint in terms of axial displacement to cause leakage depends on how much movement can occur before the lead caulking loses its compressive seal. El Hmadi and O'Rourke (1990) summarized the available information on joint performance and suggested a relative joint displacement corresponding to 50% of the total joint depth to cause leakage. The total joint depth typically ranges from 100 mm to 140 mm for pipe diameter ranging from 41 cm to 122 cm, resulting in an axial pullout movement of 50–70 mm to cause leakage.

4.2. Surface wave interaction with CI pipelines

For CI pipelines with ductile joints, the tensile force at both ends of the pipe barrel is limited by the joint tensile capacity which establishes the pipe barrel axial strain limit, above which further elongation occurs as joint axial slip. Furthermore, the joint capacity varies from joint to joint, due to the uncertainties associated with caulking and sealing materials, workmanship during installation, subsequent movements from external operation and/or thermal

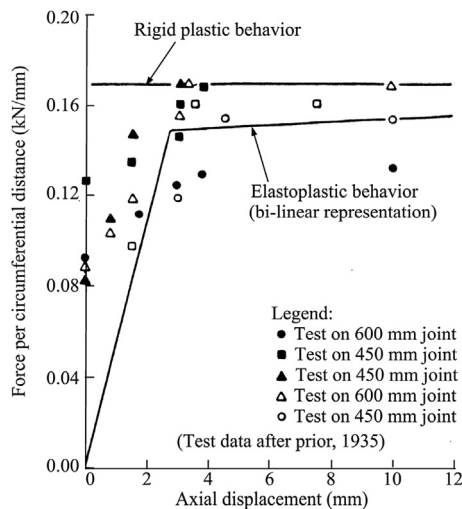


Fig. 13. Axial force vs. displacement data for lead caulked joints (after Prior, 1935).

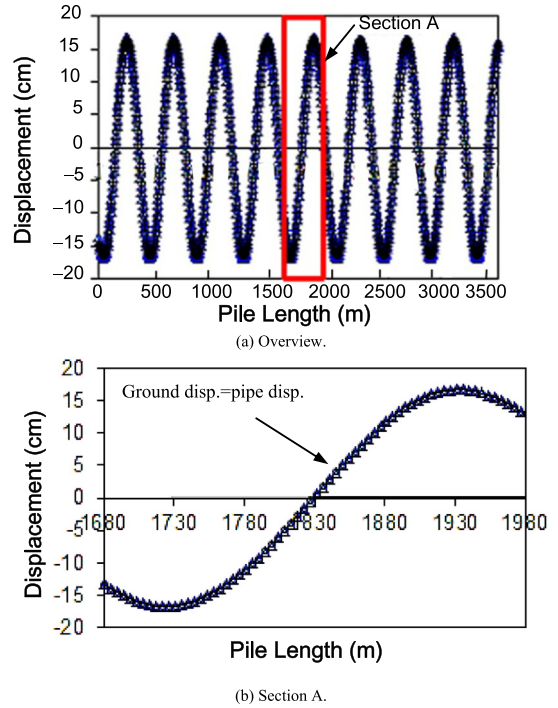


Fig. 14. Ground and pipe displacements when all joints have the same tensile capacity.

loads. The relative joint displacement during earthquakes is a consequence of variable pullout resistance among joints in a pipeline and is estimated using FE model.

The similar FE model as illustrated in Fig. 6 is used to simulate the CI pipeline performance except that only one locally weak joint is modeled in the JCCP simulation in Fig. 6 while every joint is modeled in the CI pipeline simulation. The joints are modeled as elastoplastic springs. The interrelation between joint pullout resistance and relative displacement is modeled as an elastoplastic process with linear rise to the joint tensile capacity F_j at a relative displacement of $\delta_j = 2.5$ mm and constant F_j thereafter. The variability of joint tensile capacity is considered by assuming all joints with the same capacity, except one locally weak joint with a reduced capacity. The weak joint has the lowest pullout resistance in the pipeline. Therefore, the highest joint pullout displacement will occur when the seismic wave peak tensile strain pulse passes the weak joint. Parametric studies are performed to the weak joint capacity which varies from the capacity of normal joints to 0.

The FE model is used to model the interaction of a 610-mm outside diameter, 22.4-mm wall thickness CI pipeline interacting with a surface wave with $V_p = 30$ cm/s, $C_{ph} = 120$ m/s and $T = 3.5$ s. The pipeline burial depth is 1 m to pipe crown. The surrounding soil is cohesionless backfill with a unit weight of 18.9 kN/m³ and frictional angle of 35° . The soil-pipe interface frictional angle is assumed as 30° . The tensile capacity of joints is calculated as 287 kN using a pipe diameter of 610 mm and a normalized tensile capacity of 0.15 kN/mm of circumferential distance as provided in Fig. 13. The FE model is composed of 800 pipe elements, 1600 spring-slider elements to model soil-pipe interface, and 800 spring elements to model joints over a distance of 3.66 km for a pipe segment length of 4.57 m.

Figs. 14–16 show the seismic response of the CI pipeline when the weak joint has the same tensile capacity as the normal joint, i.e. $F_w = F_j = 287$ kN, where F_w is the tensile capacity of weak joint. Fig. 14 plots the displacement of pipe segment and ground at the locations of each pipe segment center. Same as Figs. 14–19, both an

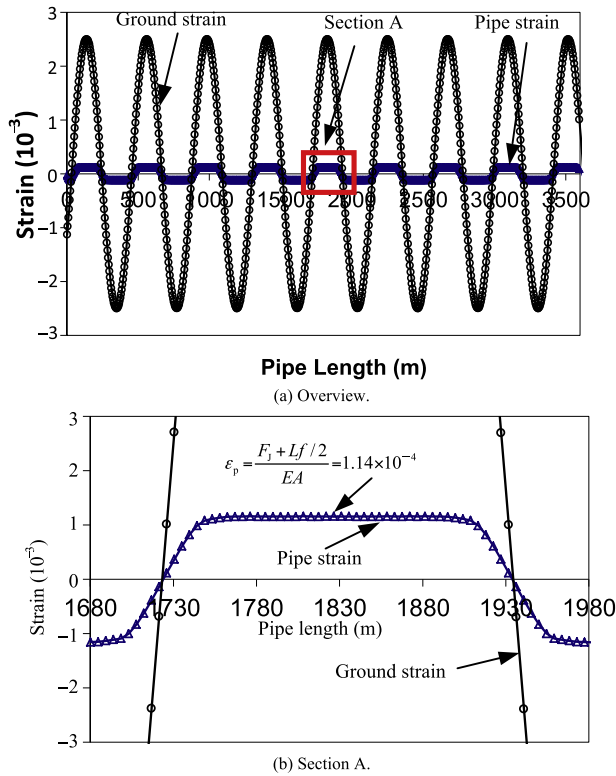


Fig. 15. Ground and pipe strains when all joints have the same tensile capacity.

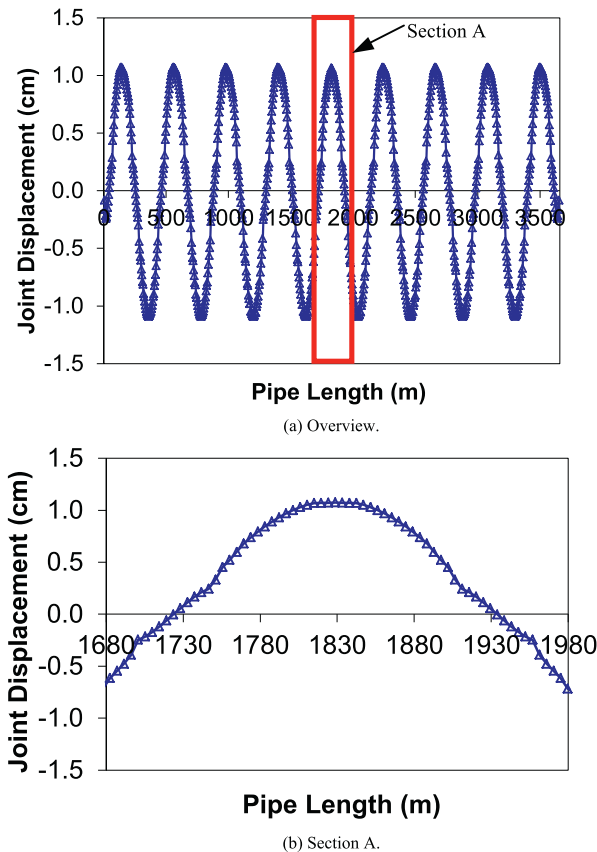


Fig. 16. Relative joint displacement when all joints have the same tensile capacity.

overview along the entire pipeline and a detailed view in the middle part of the pipeline are presented. Fig. 14 shows that, due to the low axial stiffness of the joints, the pipeline deforms together with ground and the pipe displacement is equal to ground displacement at each pipe segment. The ground strain along segmented pipelines is accommodated by a combination of pipe strain and relative axial displacement at joints.

Fig. 15 shows the strain in pipe barrels. The pipe strain increases linearly from 0, where the ground strain equals 0, until the axial force in the joint reaches the joint tensile capacity. Thereafter, the strain cannot accumulate linearly along the whole pipe segment because the axial strain at both ends of pipe barrel is limited by the joint capacity and is equal to $F_j/(EA)$. The strain can only accumulate from both ends of the pipe barrel at a rate of $f/(EA)$, with different directions towards the middle of the pipe barrel, where the strain reaches its maximum value, and the direction of strain accumulation reverses. The maximum strain at the middle of pipe barrel can be approximated as $\epsilon_p = (F_j + Lf/2)/(EA) = 1.14 \times 10^{-4}$. The pipe strain is a local maximum at the middle of the pipe segment, which means there is no relative displacement between pipe and ground at the middle of the segment. The same situation happens to every pipe segment until the joint axial force is smaller than $F_j/(EA)$.

Fig. 16 shows the relative joint displacement along the pipe length. The relative joint displacement increases linearly from 0 to 2.5 mm (the elastic displacement limit of the joint), after which its variation follows a sinusoidal curve trend. The maximum joint displacement occurs at the locations where the ground strain reaches peak and is relatively small (1.1 cm).

Figs. 17–19 show the seismic response of the pipeline when the tensile capacity of the locally weak joint is reduced to 57 kN, 1/5 of 287 kN, the tensile capacity of normal joints. Fig. 17 shows the displacements of pipeline and ground. This figure shows that the pipeline deforms together with the ground except in the vicinity of the weak joint. At the weak joint, the ground displacement is 0 and

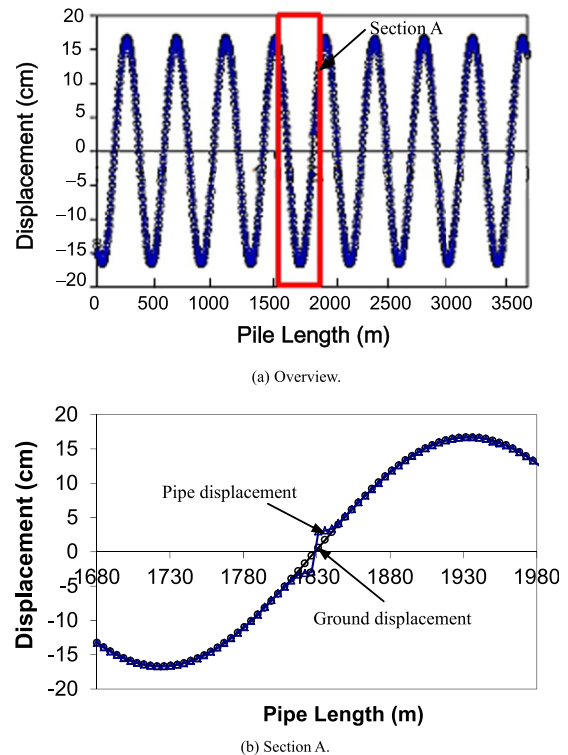


Fig. 17. Ground and pipe displacements with one locally weak joint.

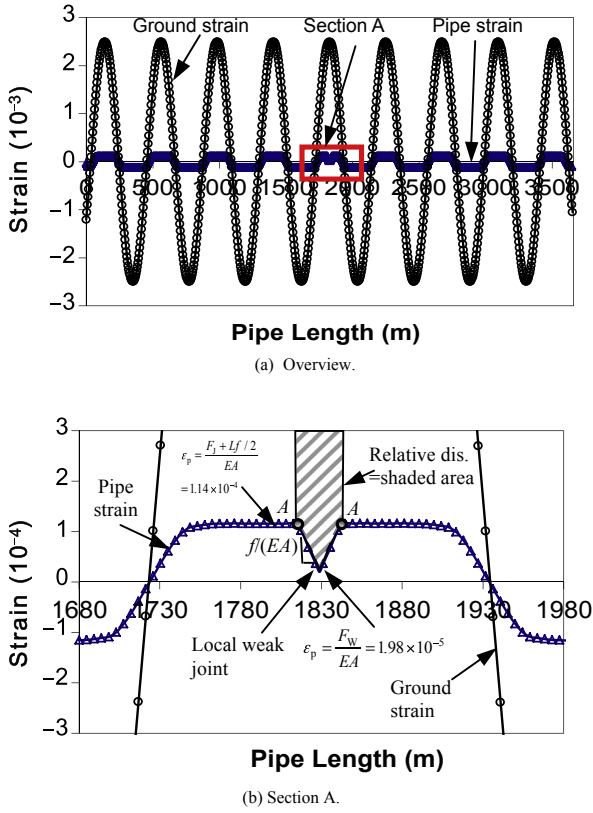


Fig. 18. Ground and pipe barrel strains with one locally weak joint.

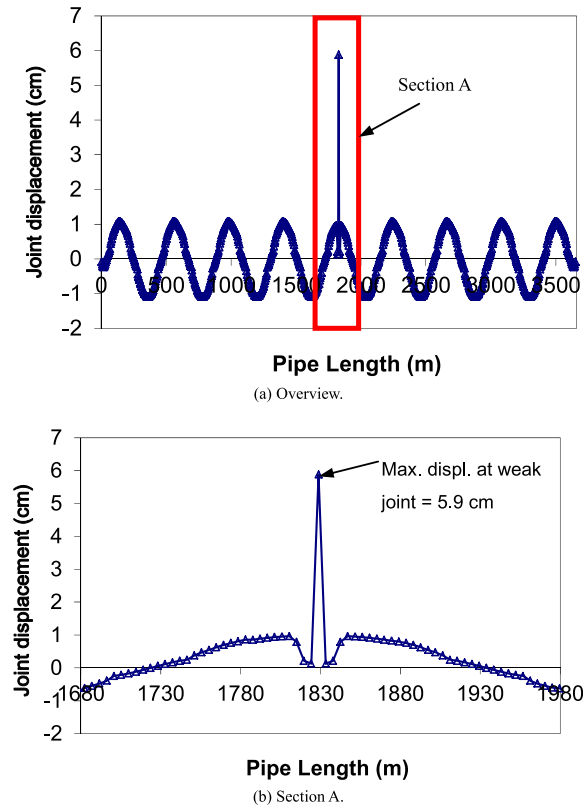


Fig. 19. Relative joint displacement with one locally weak joint.

the pipe displacement is higher than the ground displacement. The relative displacement between pipe ends and ground occurs as the pullout movement of the weak joint.

Fig. 18 shows the strain of pipe barrels. As the seismic wave passes across the weak joint, axial strain in the barrel on either side of the weak joint accumulates linearly from $\epsilon_p = F_w/(EA) = 1.98 \times 10^{-5}$, with a slope of $f/(EA)$ until $\epsilon_p = (F_j + Lf/2)/(EA) = 1.14 \times 10^{-4}$. The integration of the differential strain between pipe barrel and the ground from the weak joint to the middle point of the pipe barrel, point A in Fig. 18b, at which the pipe displacement reaches the ground displacement first time, as represented by half of the shaded area in Fig. 18b, is the relative displacement between the pipe barrels and ground, which occurs as the displacement of the joint, connecting adjacent pipe barrels.

Fig. 19 shows the relative displacement of joints along the pipe length. This figure shows that, in the vicinity of the locally weak joint, the joint displacement accumulates at the locally weak joint, resulting in a large joint displacement, 5.9 cm, at the locally weak joint but very small displacements of other joints. The joint with a relative displacement of 5.9 cm would likely be a leak.

Fig. 20 shows the relationship between the relative joint displacement and the tensile capacity of the weak joint for different seismic waves, characterized by the peak ground strain. The capacity of the weak joint is normalized with the capacity of normal joints. The relative joint displacement approximately linearly increases with the reduction of the capacity of the locally weak joint. The joint displacement reaches its maximum when the weak joint has zero tensile capacity.

4.3. Simplified analytical equation for the maximum joint pullout

When there is a locally weak joint with reduced tensile capacity in the pipeline, the relative displacement between pipe barrels and ground, as shown in the shaded area in Fig. 18b, is accommodated by the axial displacement of the joints in the vicinity of the weak joint. The axial displacement of joints accumulates at the weak joint. The axial displacement of joints next to the locally weak joint is within the elastic region and is relatively small. A parametric study shows that when the peak ground strain is higher than 0.001, the axial displacement of the normal joints can be neglected and the shaded area can be approximated as the displacement of the locally weak joint. Fig. 21 provides an estimate of the relative joint displacement, δ_j , which can be decomposed into two area components:

$$\delta_j = A_1 + A_2 \quad (12)$$

where

$$A_1 = 2 \frac{EA}{f} \left(\frac{F_j + Lf/2}{EA} - \frac{F_w}{EA} \right) \left(\frac{V_p}{C_a} - \frac{F_j + Lf/2}{EA} \right) \quad (13)$$

$$A_2 = \frac{EA}{f} \left(\frac{F_j + Lf/2}{EA} - \frac{F_w}{EA} \right)^2 \quad (14)$$

Please note that A_1 is simplified as a rectangle with the height of $V_p/C_a - (F_j + Lf/2)/(EA)$. The error associated with this simplification is very small, less than 5%.

Combination of Eqs. (12)–(14) results in

$$\delta_j = A_1 + A_2 = \frac{(F_j + Lf/2) - F_w}{f} \left[2 \frac{V_p}{C_a} - \frac{(F_j + Lf/2) + F_w}{EA} \right] \quad (15)$$

Eq. (15) shows the relative joint displacement is a function of ground strain, capacity of the normal joint and weak joint, pipe

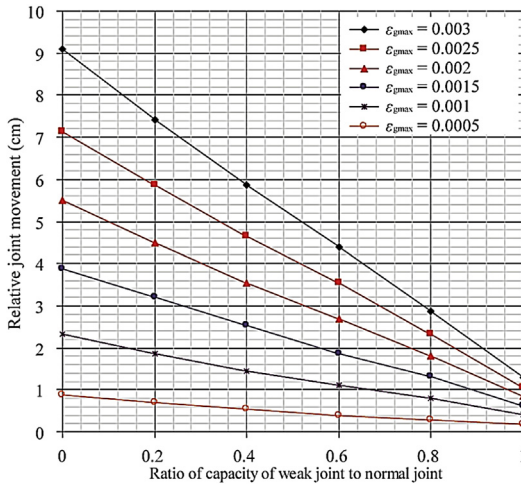


Fig. 20. Relationship between weak joint capacity and relative joint displacement.

segmental length, pipe axial stiffness, and unit shear transfer. The error of the analytical results increases with the decrease in peak ground strain. The error is about 25% when the peak ground strain is about 0.001. Thus it is proposed to use the simplified equation to estimate the axial displacement of the weak joint when the peak ground strain is higher than 0.001.

5. Conclusions

In this paper, both analytical and FE models are developed to analyze the joint pullout movement of JCCPs and CI pipelines under surface WP effects. When surface waves propagate along JCCPs, the JCCPs typically perform as a relatively rigid pipeline which cannot deform together with the ground. The joint displacement of a relatively rigid pipeline is determined by soil-structure interaction and can be estimated by FE simulation. A relative joint displacement as large as 16 cm is predicted for a 1829-mm-diameter JCCP interacted with surface waves from strong motion recording during the 1985 Michoacan earthquake, assuming that the joints on either side of the cracked joint have full mortar connectivity to allow pipe strain to accumulate across the joints. The high predicted relative

joint displacement indicates strong potential for joint pullout affected by surface waves.

By accounting for the cracking of concrete mortar, the relative joint displacement will be reduced significantly, because the cracking of the joints will not allow sufficient pipe length for the strain accumulation. Simplified analytical solutions are provided for estimating the maximum joint pullout considering the concrete cracking effects. Roughly 7 cm of relative joint displacement is estimated for the 1829-mm-diameter JCCP under the interaction with surface waves recorded during the 1985 Michoacan earthquake. This amount of relative joint displacement will cause the disengagement of the JCCP joints and is consistent with the field observations.

The relative joint displacement of CI pipelines is mainly affected by the variability of the joint tensile capacity. When all the joints have the same tensile capacity, the maximum joint displacement is relatively small, about 1 cm, for the examples used in this study. When there are locally weak joints with reduced tensile capacity in the pipeline, the joint displacement accumulates at the locally weak joints. The displacement of the locally weak joints increases almost linearly with the reduction of its tensile capacity. Simplified analytical equation is developed for estimating the pullout movement of locally weak joints.

Conflict of interest

The author wishes to confirm that there are no known conflicts of interest associated with this publication and there has been no significant financial support for this work that could have influenced its outcome.

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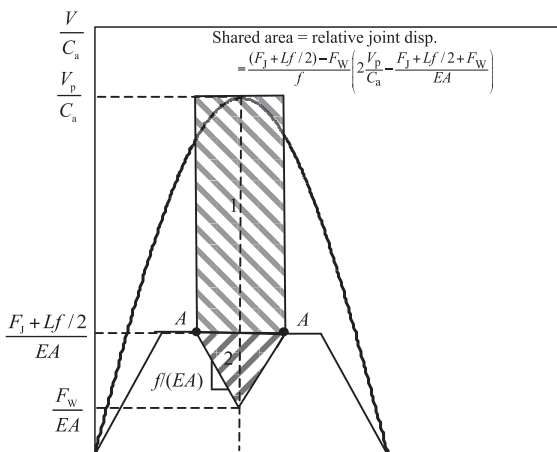
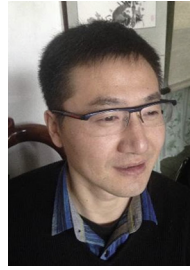


Fig. 21. Simplified model for seismic wave interaction with CI pipelines with one locally weak joint.

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