# Some properties of the factors of Sturmian sequences ${ }^{\text {th }}$ 

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#### Abstract

In this paper, we introduce the singular words of Sturmian sequences, which play an important role in studying the properties of the factors of Sturmian sequence. We also completely determine the powers of the factors, the overlaps of the factors and the structure of the palindromes of the factors. (c) 2003 Elsevier B.V. All rights reserved.


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## 1. Introduction

Sturmian sequence, as a kind of aperiodic sequences with minimal language complexity, have been studied for a long time. These sequences are related to many different objects and appear in the mathematical literature under many different names, such as rotation sequences, cutting sequences, Christoffel words, Beatty sequences, characteristic sequences, balanced sequences, and so forth. A clear exposition of early work by J. Bernouli, Christoffel, and A. Markov is given in the book by Venkov [19]. The

[^0]term 'Sturm' was used by Hedlund and Morse [9] in their development of symbolic dynamics. There is much literature about properties of these sequences (see for example Series $[17,8,18])$. From a combinatorial point of view, they have been considered by Brown [5], Séébold [16], Mignosi [14] and Ito and Yasutomi [10] (in particular in relation with iterated morphisms). Sturmian words appear also in ergodic theory, computer graphics and quasi-crystal. For a survey, we refer the readers to Berstel [2] or Lothaire [13].

The main aim of this paper is to study the combinatorial properties of the factors of Sturmian sequences, such as powers of factors, overlaps of factors and the structure of palindrome factors. By using singular words introduced in [20], Wen and Wen studied these properties for a class of Sturmian sequences which are generated by invertible substitutions (see [20,21]). We first introduce the singular words for general Sturmian sequences, then we completely determine the powers of factors, overlaps of factors and the structure of palindrome factors. As we will see, the positive separation property of the singular words plays an important role in the studies. For example, we give a simple proof of the index of Sturmian sequences obtained by Damanik and Lenz [6], which we proved independently in 1998.

This paper is organized as follows. We first give some preliminaries in Section 2. In Section 3, we introduce the standard word $A_{n}$ which is also an important class of factors. Sections 4 and 5 are dedicated to the notions and properties of singular words $w_{n}$ of Sturmian sequence. We establish two decompositions of the Sturmian sequence by singular words, and prove the positive separation property of the singular words. Then in Section 7, by using singular words we study systematically the power of factors, the overlap properties of the factors and the structure of the palindrome factors.

## 2. Preliminaries

Let $S=\left\{l_{1}, l_{2}, \ldots, l_{k}\right\}$ be an alphabet with $k$ letters $l_{1}, l_{2}, \ldots, l_{k}$. A finite string $u=u_{1} u_{2} u_{3} \ldots u_{n}$ with $u_{i} \in S$ is called a word over $S$, while an infinite string $u=u_{1} u_{2} u_{3}$ $\ldots u_{n} \ldots$ with $u_{i} \in S$ is called a sequence over $S$. We denote by $S^{*}$ the set of all words and by $S^{\omega}$ the set of all sequences. The concatenation of two words $u=u_{1} u_{2} \cdots u_{r}, v=$ $v_{1} v_{2} \cdots v_{s}$ is defined as $u_{1} u_{2} \cdots u_{r} v_{1} v_{2} \cdots v_{s}$ and denoted by $u v . u^{n}$ is the concatenation of $n$ copies of $u$. The concatenation of a word and a sequence can be defined similarly. Under the operation of concatenation, $S^{*}$ forms a monoid where the neutral element is the empty word $\varepsilon$. The length of a word $w$ is denoted by $|w|$ and the number of appearances of a letter $l \in S$ in a word $w$ is denoted by $|w|_{l} . L(w)$ denotes the $k$-dimensional vector $\left(|w|_{l_{1}},|w|_{l_{2}}, \ldots,|w|_{l_{k}}\right)$. We say a word $u$ is a factor of another word $w$, written $u \prec w$, if there exist two words $v_{1}, v_{2} \in S^{*}$ such that $w=v_{1} u v_{2}$. In this case, we say $\left(\left|v_{1}\right|, u\right)$ is an occurrence of $u$ in $w$. The occurrence of a word or a sequence in a sequence is defined in a similar way. If $w=u v$, we say $u$ (resp. $v$ ) is a left (resp. right) factor of $w$, written $u \triangleleft w$ (resp. $v \triangleright w$ ). A word $u$ is a factor of a sequence $F \in S^{\omega}$ if there exist a word $v$ and a sequence $F^{\prime}$ such that $w=v u F^{\prime}$; if $v=\varepsilon$, we say $u$ is a left factor of $F$, and note $u \triangleleft F$.

Let $w=x_{1} \cdots x_{n}$ and $u=x_{r} x_{r+1} \cdots x_{n} \triangleright w$, we denote by $w v^{-1}$ the word $x_{1} x_{2} \cdots x_{r-1}$. Throughout this paper, the expression $w u^{-1}$ conveys this meaning. We denote by $\bar{w}$ the mirror image of $w$, that is, $\bar{w}=x_{n} x_{n-1} \cdots x_{2} x_{1}$. If $w=\bar{w}$, the word $w$ will be called a palindrome. The set of all palindromes is denoted by $\mathbb{P}$. A word $w \in S^{*}$ is called primitive if $w=u^{p} \Rightarrow p=1$. Let $w \in S^{*}$ and $0 \leqslant k<|w|$, we define the $k$ th conjugate of $w$ by $C_{k}(w):=x_{k+1} \cdots x_{|w|} x_{1} x_{2} \cdots x_{k}$. The set of conjugates of $w$ is defined by $C(w):=\left\{C_{k}(w) ; 0 \leqslant k<|w|\right\}$.

The language of length $n$ of a sequence $F$, denoted by $\Omega_{n}(F)$, is the set of all factors of $F$ of length $n$. The language of $F$ is defined as $\Omega(F):=\bigcup_{n \geqslant 0} \Omega_{n}(F)$, i.e. the set of all factors of $F$. The complexity function of $F$ is defined as $p_{n}(F):=\# \Omega_{n}(F)$. A sequence $F$ over an alphabet of 2 letters is called Sturmian if $\# \Omega_{n}(F)=n+1$.

Throughout this paper, we assume $S=\{a, b\}$, an alphabet with 2 letters.
Lemma 1. The conjugates of a primitive word $w$ are all different.
Proof. Let $w=w_{1} \cdots w_{|w|}$. Suppose to the contrary, there exists $0 \leqslant m<n \leqslant|w|-1$ such that $C_{m}(w)=C_{n}(w)$, which means

$$
w_{m+1} \cdots w_{|w|} w_{1} \cdots w_{m}=w_{n+1} \cdots w_{|w|} w_{1} \cdots w_{n}
$$

Let $u_{1}=w_{m+1} \cdots w_{n}$ and $u_{2}=w_{n+1} \cdots w_{|w|} w_{1} \cdots w_{m}$, and we have $u_{1} u_{2}=u_{2} u_{1}$. By Lothaire [12], there exist two integers $p, q>0$ and a word $u_{0} \in S^{*}$ such that $u_{1}=u_{0}^{p}$ and $u_{2}=u_{0}^{q}$, which implies $w=u_{0}^{r}$ with $r \geqslant 2$, contradiction.

A sequence $F \in S^{\omega}$ is called a balanced sequence if for any $w_{1}, w_{2} \prec F$ with $\left|w_{1}\right|$ $=\left|w_{2}\right|$, we have $\|\left. w_{1}\right|_{a}-\left|w_{2}\right|_{a} \mid \leqslant 1$.

Consider a line $y=\theta x+\eta(x \geqslant 0)$ over the plane with $\theta$ irrational in $\mathbb{R}^{+}$and $\eta$ real. If the line cuts a vertical (resp. horizontal) line, we write letter $a$ (resp. b). If it cuts lines at some lattice point, we write $a b$ or $b a$. The sequence obtained is called a cutting sequence and we note $F_{\theta, \eta}$.

The following theorem says that Sturmian sequence, balanced sequence and cutting sequence are the same thing.

Theorem 1 (Ferenzy [7]). Suppose $F \in S^{\omega}$, then the following assertions are equivalent:

1. $F$ is a Sturmian sequence;
2. $F$ is a cutting sequence;
3. $F$ is a noneventually periodic balanced sequence.

Remark 1. Let $F_{1}, F_{2} \in S^{\omega}$ be two sequences over $S$. We say that $F_{1}$ and $F_{2}$ have the same language if $\Omega\left(F_{1}\right)=\Omega\left(F_{2}\right)$. This means $F_{1}$ and $F_{2}$ have the same set of factors. If we are only interested in the properties of the factors, we do not distinguish two sequences having the same language. It is easy to prove (see for example [7]) that for any $\theta$ and for any $\eta_{1}, \eta_{2}, \Omega\left(F_{\theta, \eta_{1}}\right)=\Omega\left(F_{\theta, \eta_{2}}\right)$. Hence in this paper, we only consider the cutting sequence $F_{\theta}:=F_{\theta, 0}$.

Remark 2. It is easy to see that the sequence $F_{1 / \theta}$ can be obtained by changing the letter $a$ (resp. b) to $b$ (resp. $a$ ) in the sequence $F_{\theta}$. So, to analyze the properties of the Sturmain sequence, we only need to consider the case $\theta \in[0,1]$.

## 3. Standard words and their properties

Damanik and Lenz introduced the standard words by a direct manner (see for example [6]) and obtained some of their properties. We introduce them in this paper from a geometrical view and give some properties (maybe some overlaps with [6]) that will be used later.

Let $\theta \in[0,1]$ be an irrational, and consider the cutting sequence $F_{\theta}$ generated by the line $l_{\theta}: y=\theta x(x \geqslant 0)$. A lattice $(q, p)$ on the plane is called an asymptotic point if the vertical distance (or equivalently, the horizontal distance or orthogonal distance) from $(q, p)$ to the line $l_{\alpha}$ is the shortest among the distances from the points whose first coordinate is not greater than $q$. Such points can be uniquely ordered by the first and the last coordinates. By convention we let $A_{0}:=(1,0)$. Suppose $A_{n}:=\left(q_{n}, p_{n}\right)$ is the $n$th asymptotic point, and let $Q_{n}$ be the square which contains the foot of the perpendicular from $A_{n}$ to $l_{\theta}$. It is easy to see that the line $l_{\theta}$ cuts $Q_{n}$ twice. Reading from the next cutting point of the original to the second cutting point in the square $Q_{n}$, we get a word which will be called the standard word of order $n$ and denoted also by $A_{n}$. By convention, we take $A_{0}=a$ and $A_{-1}=b$.

In order to discuss the properties of the sequence of standard words, we collect some important and useful facts about the continued fraction which can be found in [11].

Let irrational $\theta \in(0,1)$ have a continued fraction expansion $\theta=\left[0 ; a_{1}, a_{2}, \ldots, a_{n}, \ldots\right]$ with $a_{n} \in \mathbb{N}$, and let $p_{n} / q_{n}$ be its $n$th convergent which is defined recursively by $p_{n+1}=a_{n+1} p_{n}+p_{n-1}, q_{n+1}=a_{n+1} q_{n}+q_{n-1}$ with $p_{0}=0, q_{0}=1, p_{1}=1$ and $q_{1}=a_{1}$.

Proposition 1. For any irrational $\theta \in(0,1)$, we have the following:
(1) for any $n, m \geqslant 0, p_{2 n} / q_{2 n}<p_{2 n+2} / q_{2 n+2}<\theta<p_{2 m+1} / q_{2 m+1}<p_{2 m-1} / q_{2 m-1}$;
(2) for any $n>0,\left(q_{n}, p_{n}\right)=1$, that is, all convergents are irreducible;
(3) for any rational fraction $\frac{s}{t}$ with $1 \leqslant t<q_{n},|t \theta-s|>\left|q_{n} \theta-p_{n}\right|$.

Theorem 2. The point $\left(q_{n}, p_{n}\right)$ is the nth asymptotic point of the sequence $F_{\theta}$ if and only if $p_{n} / q_{n}$ is the nth convergent of the continued fraction of $\theta$.

Proof. Since the successive convergents of $\theta$ are also ordered by the numerator and denominator, we need only to prove that ( $q, p$ ) is an asymptotic point if and only if $p / q$ is a continued fraction convergent. By the definition of the asymptotic point, we see that $(q, p)$ is an asymptotic point if and only if for any $s, t \in \mathbb{N}, 1 \leqslant t<q$, $|q \theta-p|<|t \theta-s|$. Thus by Proposition 1.3, it is equivalent to say that $p / q$ is an convergent of $\theta$.

Proposition 2. Under the above notations, we have for any $n \in \mathbb{N}$
(1) $A_{n-1} \triangleleft A_{n} \triangleleft F_{\theta}$, and $a b \triangleright A_{2 n+1}, b a \triangleright A_{2 n}$;
(2) $d_{n}=a_{n+2} d_{n+1}+d_{n+2}$, where $d_{n}:=\left|p_{n}-q_{n} \theta\right|$ is the vertical distance from the asymptotic point $A_{n}$ to the line $l_{\theta}$;
(3) $L\left(A_{n}\right)=\left(p_{n}, q_{n}\right)$ and $\left|A_{n}\right|=p_{n}+q_{n}$;
(4) $\left|A_{n+2}\right|=a_{n+2}\left|A_{n+1}\right|+\left|A_{n}\right|$.

Proof. (1) This follows directly from the definition of the standard words.
(2) By the definition of $d_{n}$ and Proposition 1.1, we have $d_{2 n+1}=p_{2 n+1}-q_{2 n+1} \theta$ and $d_{2 n}=q_{2 n} \theta-p_{2 n}$, and the conclusion follows from the recursive relations of $p_{n}$ and $q_{n}$.
(3) Because the segment $O A_{n}$ cuts vertical lines $p_{n}$ times and horizontal lines $q_{n}$ times, we get $L\left(A_{n}\right)=\left(p_{n}, q_{n}\right)$, and so $\left|A_{n}\right|=p_{n}+q_{n}$.
(4) The conclusion is from (3) and the recursive relations of $p_{n}$ and $q_{n}$.

The following theorem gives the recursive relation of the standard words $\left\{A_{n}\right\}_{n} \geqslant 0$ which is very useful for us to further study the properties of Sturmian sequences.

Theorem 3. Let $A_{n}$ be the nth standard word of $F_{\theta}$. Then for any $n \geqslant 0$,

$$
A_{n+1}=A_{n}^{a_{n+1}} A_{n-1} .
$$

Proof. We prove it by induction on $n$.
The case $n=0,1$ can be checked directly.
By Proposition 2(1) and (4), $\left|A_{n+1}\right|=a_{n+1}\left|A_{n}\right|+\left|A_{n-1}\right|$ and $A_{n-1} \triangleleft A_{n} \triangleleft A_{n+1} \triangleleft F_{\alpha}$, thus for $n \geqslant 2$, we need only to prove that $A_{n}^{a_{n+1}+1} \triangleleft F_{\alpha}$.

First we consider the case $n=2 k$. By Proposition 2.1, $b a \triangleright A_{n}, a b \triangleright A_{n+1}$. Let $l_{\theta}$ be the associated line. Consider $a_{n+1}$ lines $l_{i}: y=\theta x+i d_{n}\left(1 \leqslant i \leqslant a_{n+1}\right)$. We denote by $S_{i}$ and $T_{i}\left(1 \leqslant i \leqslant a_{n+1}\right)$, respectively, the intersection points of $l_{i}$ with $y$-axis and line $x=q_{n}$. We denote the point $\left(q_{n}, q_{n} \theta\right)$ by $T_{0}$.

Since $A_{n} T_{i-1}=O S_{i}\left(1 \leqslant i \leqslant a_{n+1}\right)$, the cutting sequence starting from $T_{i-1}$ is equal to the cutting sequence starting from $S_{i}$ with the slope $\theta$ (here $A_{n}$ is the $n$th asymptotic point associated with the line $l_{\theta}$ ). On the other hand, by Proposition 2.2, $O S_{i}=i d_{n}<$ $d_{n-1}$, which implies that the $n$th standard word $A_{n}$ is the prefix of the sequence starting from any $S_{i}$. So there exist words $w_{i}$ such that $w_{0}=A_{n} w_{1}, w_{i}=A_{n} w_{i+1}\left(0 \leqslant i \leqslant a_{n+1}\right)$, which implies $A_{n}^{a_{n+1}+1} \triangleleft F_{\theta}$.

The case of $n$ being odd can be proved in the same way (in this case, we will draw the lines $y=\theta x-i d_{n}$ ).

From now on, we will always assume that $\alpha, \beta \in S$ and $\alpha \neq \beta$.
The following proposition can be proved easily by induction.
Proposition 3. Let $n \geqslant 0$ and $\beta \triangleright A_{n}$, then

$$
A_{n} A_{n-1}=A_{n-1} A_{n} \beta^{-1} \alpha^{-1} \beta \alpha, \quad A_{n-1} A_{n}=A_{n} A_{n-1} \alpha^{-1} \beta^{-1} \alpha \beta .
$$

The following proposition summarizes some elementary properties of the standard words.

Proposition 4. Let $F_{\theta}$ be Sturmian and let $A_{n}$ be the standard words of $F_{\theta}$, then
(1) for any $n \geqslant 0, A_{n} \triangleleft A_{n+1}, A_{n} \triangleright A_{n+2}$;
(2) for any $n \geqslant 0, A_{n}^{2} \prec F_{\theta}, A_{n} A_{n+1} \prec F_{\theta}$;
(3) for any $n, m \in \mathbb{N}, A_{n} A_{m} \prec F_{\theta}$;
(4) $a^{a_{1}+2}$ K $F_{\theta}, b^{2}$ 大 $F_{\theta}$;
(5) for any $n \geqslant 1, b a^{a_{1}+1} b \triangleright A_{2 n+1}$;
(6) any factor of $F_{\theta}$ placed between two adjacent b's is either $a^{a_{1}}$ or $a^{a_{1}+1}$;
(7) for any $n \geqslant 0, A_{n}$ is primitive.

Proof. (1) This is the consequence of Theorem 3.
(2) From Theorem 3, we have

$$
A_{n+3}=A_{n+2}^{a_{n+3}} A_{n+1}=\left(A_{n+1}^{a_{n+2}} A_{n}\right)^{a_{n+3}} A_{n+1}=w_{1} A_{n} A_{n+1}=w_{1} A_{n} A_{n} w_{2} \prec F_{\theta},
$$

where $w_{1}, w_{2} \prec F_{\alpha}$. This implies $A_{n} A_{n+1}, A_{n}^{2} \prec A_{n+3} \prec F_{\theta}$.
(3) If $m \leqslant n$, since $A_{m} \triangleleft A_{n} \triangleleft F_{\theta}$ and $A_{n}^{2} \prec A_{n+3} \triangleleft F_{\theta}$, we get $A_{n} A_{m} \triangleleft A_{n} A_{n} \prec F_{\theta}$.

If $n<m$ and they have the same parity, then $A_{n} \triangleright A_{m}$ by (1), and $A_{n} A_{m} \triangleright A_{m}^{2} \prec F_{\theta}$. If $m, n$ have different parity, the similar discussion shows that $A_{n} A_{m} \triangleright A_{m-1} A_{m} \prec F_{\theta}$.
(4) From (3) we have $b a^{a_{1}} b \triangleright A_{3} A_{1}$ and $A_{3} A_{1} \prec F_{\theta}$. The result follows immediately from the balance property of $F_{\theta}$.
(5) By Theorem 3 and the definitions of $A_{-1}, A_{0}, b a^{a_{1}+1} b \triangleright A_{2} A_{1} \triangleright A_{3} \triangleright A_{2 n+1}$.
(6) This follows from (4), (5) and the balance property of $F_{\theta}$.
(7) If $A_{n}=w^{k}$ for some word $w$ and integer $k>1$, then we have $\left(p_{n}, q_{n}\right)=L\left(A_{n}\right)=$ $L\left(w^{k}\right)=\left(k|w|_{a}, k|w|_{b}\right)$. This contradicts the fact $p_{n} / q_{n}$ being irreducible.

## 4. Singular words and their properties

In this section we study first two special kinds of factors, and as we will see, they are the powerful tools in the study of the factor properties of Sturmian sequences.

Let $\left\{A_{n}\right\}_{n \geqslant-1}$ be the standard words of the Sturmian sequence $F_{\theta}$ and $\beta \triangleright A_{n}$, define

$$
w_{n}:=\alpha A_{n} \beta^{-1}, \quad P_{n}:=\beta A_{n}^{a_{n+1}-1} A_{n-1} \alpha^{-1} .
$$

By Proposition 4, both $w_{n}$ and $P_{n}$ are the factors of $F_{\theta}$. The words $w_{n}$ and $P_{n}$ are called the singular word of order $n$ of $F_{\theta}$ and the adjoining word of $w_{n}$, respectively. Since $A_{-1}=b, A_{0}=a$, we have $w_{-1}=a, w_{0}=b$. For convenience, we take further $A_{-2}=w_{-2}=P_{-1}=\varepsilon$. We denote by $\mathbb{S}:=\mathbb{S}\left(F_{\theta}\right):=\bigcup_{n=-2}^{\infty}\left\{w_{n}\right\}$ the set of all singular words of $F_{\theta}$.

The following lemma illustrates the structure of $w_{n}$ and $P_{n}$.
Lemma 2. Let $n \geqslant 0$ and $\beta \triangleright A_{n}$, then
(1) $\beta \alpha^{-1} w_{n}=\beta A_{n} \beta^{-1}=w_{n-1} P_{n-1}, w_{n} \alpha^{-1} \beta=P_{n-1} w_{n-1}$;
(2) $w_{n+1}=w_{n-1} P_{n-1} P_{n}=P_{n} P_{n-1} w_{n-1}$;
(3) $P_{n}=\left(w_{n-1} P_{n-1}\right)^{a_{n+1}-1} w_{n-1}$;
(4) $w_{n+1}=\left(w_{n-1} P_{n-1}\right)^{a_{n+1}} w_{n-1}$.

Proof. Since $\beta \triangleright A_{n}$, we have $\alpha \triangleright A_{n-1}$ and $\beta \alpha \triangleright A_{n+1}$.
(1) The case $n=0$ can be checked easily. Suppose $n \geqslant 1$, then by the definitions of $w_{n}, P_{n}$ and Theorem 3, we have

$$
\begin{aligned}
& \beta \alpha^{-1} w_{n}=\beta A_{n} \beta^{-1}=\beta A_{n-1}^{a_{n}} A_{n-2} \beta^{-1}=\beta A_{n-1} \alpha^{-1} \alpha A_{n-1}^{a_{n}-1} A_{n-2} \beta^{-1}=w_{n-1} P_{n-1}, \\
& w_{n} \alpha^{-1} \beta=\beta A_{n-1}^{a_{n}} A_{n-2} \beta^{-1} \alpha^{-1} \beta=\beta A_{n-1}^{a_{n}-1} A_{n-2} A_{n-1} \alpha^{-1}=P_{n-1} w_{n-1} .
\end{aligned}
$$

(2) As in (1), we get

$$
w_{n+1}=\beta A_{n+1} \alpha^{-1}=\beta A_{n}^{a_{n+1}} A_{n-1} \alpha^{-1}=\beta A_{n} \beta^{-1} \beta A_{n}^{a_{n+1}-1} A_{n-1} \alpha^{-1}=w_{n-1} P_{n-1} P_{n} .
$$

(3) The case of $n=0$ can be checked directly. For $n \geqslant 1$, we have

$$
P_{n}=\beta A_{n}^{a_{n+1}-1} A_{n-1} \alpha^{-1}=\left(\beta A_{n} \beta^{-1}\right)^{a_{n+1}-1}\left(\beta A_{n-1} \alpha^{-1}\right)=\left(w_{n-1} P_{n-1}\right)^{a_{n+1}-1} w_{n-1} .
$$

(4) The conclusion follows from (2) and (3).

By induction, we can easily get the following corollary.
Corollary 1. For any $n \geqslant-1, w_{n}, P_{n} \in \mathbb{P}$, that is, all words $w_{n}$ and $P_{n}$ are palindromes.
Corollary 2. The left and right factors of length $\left|A_{n-2 k}\right|$ of $w_{n}$ are $w_{n-2 k}$.
Proof. This follows directly from the fact that $w_{n-2} \triangleleft w_{n}, w_{n-2} \triangleright w_{n}$ by Lemma 2.4.

Proposition 5. Let $A_{n}$ be the nth standard word of $F_{\theta}$ and $C\left(A_{n}\right)$ the set of the conjugates of $A_{n}$, then
(1) For $0 \leqslant k<\left|A_{n}\right|, C_{k}\left(A_{n}\right)$ is either a palindrome or a product of two palindromes. Moreover, for $0 \leqslant k \leqslant\left|A_{n-1}\right|-1, C_{k}\left(A_{n}\right)=u P_{n-1} v$ with $v u=w_{n-1}$; and for $\left|A_{n-1}\right| \leqslant k \leqslant\left|A_{n}\right|-1, C_{k}\left(A_{n}\right)=u w_{n-1} v$ with $v u=P_{n-1}$.

$$
C_{\left|A_{n}\right|-1}\left(A_{n}\right)=w_{n-1} P_{n-1}, \quad C_{\left|A_{n-1}\right|-1}\left(A_{n}\right)=P_{n-1} w_{n-1} .
$$

(2) All elements of $C\left(A_{n}\right)$ are different.
(3) $C\left(A_{n}\right)=\overline{C\left(A_{n}\right)}$, where $\overline{C\left(A_{n}\right)}=\left\{\bar{w} ; w \in C\left(A_{n}\right)\right\}$.
(4) $\Omega_{\left|A_{n}\right|}\left(A_{n} A_{n}\right)=C\left(A_{n}\right)$.
(5) $w_{n} \notin C\left(A_{n}\right)$.
(6) $\Omega_{\left|A_{n}\right|}=C\left(A_{n}\right) \cup w_{n}$.
(7) $\overline{\Omega_{\left|A_{n}\right|}}=\Omega_{\left|A_{n}\right|}$.
(8) For any $n \geqslant 2, \Omega_{\left|A_{n}\right|}\left(A_{n-1} A_{n}\right)=w_{n} \cup\left\{C_{k}\left(A_{n}\right) ; 0 \leqslant k \leqslant\left|A_{n-1}\right|-2\right\}$. In particular, as a factor, $w_{n}$ appears only once in $A_{n-1} A_{n}$.

Proof. (1) By Lemma 2(1), $C_{\left|A_{n}\right|-1}\left(A_{n}\right)=w_{n-1} P_{n-1}$, which is a product of two palindromes by Corollary 1. It is easy to see that a conjugate of a product of two palindromes is either a palindrome or a product of two palindromes.

Since $\left|A_{n-1}\right|=\left|w_{n-1}\right|$, the second follows directly.
(2) By Proposition 4(7), the word $A_{n}$ is primitive, hence the conclusion follows from Lemma 1.
(3) By (1), for any $0 \leqslant k<\left|A_{n}\right|, C_{k}\left(A_{n}\right)$ is either a palindrome, or a product of two palindromes. If $C_{k}\left(A_{n}\right)$ is a palindrome, then $\overline{C_{k}\left(A_{n}\right)}=C_{k}\left(A_{n}\right) \in C\left(A_{n}\right)$; if $C_{k}\left(A_{n}\right)$ is a product of two palindromes, then there exist $u, v \in \mathbb{P}$ such that $C_{k}\left(A_{n}\right)=u v$. Thus

$$
\overline{C_{k}\left(A_{n}\right)}=\overline{u v}=v u=C_{k+|u|}\left(A_{n}\right) \in C\left(A_{n}\right)
$$

This proves $\overline{C\left(A_{n}\right)} \subset C\left(A_{n}\right)$, the reverse inclusion can be proved in the same way.
(4) It is obvious.
(5) By Proposition 2(3) and the definition of $w_{n}$, we have $L\left(w_{n}\right)=\left(p_{n}-1, q_{n}+1\right)$ or $\left(p_{n}+1, q_{n}-1\right)$. On the other hand, for any $0 \leqslant k<\left|A_{n}\right|, L\left(C_{k}\left(A_{n}\right)\right)=L\left(A_{n}\right)=\left(p_{n}, q_{n}\right)$. The conclusion follows.
(6) Since $F_{\theta}$ is Sturmian, $\# \Omega_{\left|A_{n}\right|}\left(F_{\theta}\right)=\left|A_{n}\right|+1$. Thus by (2) and (5), we have $\Omega_{\left|A_{n}\right|}=C\left(A_{n}\right) \cup\left\{w_{n}\right\}$.
(7) The conclusion follows from (3) and Corollary 1.
(8) Assume $\alpha \beta \triangleright A_{n}$, then by Proposition 3, $A_{n-1} A_{n}=A_{n} A_{n-1} \alpha^{-1} \beta^{-1} \alpha \beta$ and $A_{n} A_{n-1} \triangleleft$ $A_{n} A_{n}$. Therefore the first $p=\left|A_{n-1}\right|-2$ factors of length $\left|A_{n}\right|$ belong to $C\left(A_{n}\right)$, the last factor of length $\left|A_{n}\right|$ is $A_{n}$, and the $\left(\left|A_{n-1}\right|-1\right)$ th factor is $w_{n}$.

From the above, we conclude that any factor of $F_{\theta}$ of length $\left|A_{n}\right|$ must be contained either in $A_{n-1} A_{n}$ or in $A_{n} A_{n}$. By Proposition 5, we can see that the set of factors of $F_{\theta}$ of length $\left|A_{n}\right|$ consists of conjugates of $A_{n}$ and the singular word $w_{n}$. The discussions below will show that, as a factor, the singular word $w_{n}$ has some special properties.

Proposition 6. Let $w_{n}$ be the singular word of order $n$ of $F_{\theta}$, then
(1) for any $n \geqslant 1$, we have

$$
L\left(w_{n}\right)= \begin{cases}\left(p_{n}+1, q_{n}-1\right) & \text { if } n \text { is odd }, \\ \left(p_{n}-1, q_{n}+1\right) & \text { otherwise }\end{cases}
$$

(2) $w_{n}$ 大 $w_{n+1}$;
(3) for any $n \geqslant 1, w_{2 n+1}=a^{a_{1}+1} u a^{a_{1}+1}, w_{2 n}=b v b$, where $u, v \in \mathbb{P}$;
(4) for any $n \geqslant 2, \quad 1 \leqslant k<\left|A_{n}\right|, C_{k}\left(w_{n}\right) \nless F_{\theta}$, i.e., any proper conjugation of $w_{n}$ is not a factor of $F_{\theta}$;
(5) for any $n \geqslant 2, w_{n}$ is not a product of two palindromes;
(6) for any $n \geqslant 2, w_{n}$ is primitive;
(7) for any $n \geqslant 0, w_{n}{ }^{2} \nless F_{\theta}$.

Proof. (1) If $n$ is odd, then $b \triangleright A_{n}$, so $L\left(w_{n}\right)=L\left(a A_{n} b^{-1}\right)=\left(p_{n}+1, q_{n}-1\right)$; the case of $n$ being even can be proved in the same way.
(2) Notice that by the definition of the singular words and Theorem 3, we have

$$
w_{n+1}=\alpha A_{n+1} \beta^{-1}=\alpha A_{n}^{a_{n+1}} A_{n-1} \beta^{-1} \prec A_{n}^{a_{n+1}+3} .
$$

So if $w_{n} \prec w_{n+1}$, then $w_{n} \prec w_{n+1} \prec A_{n}^{a_{n+1}+3}$, which yields $w_{n} \in C\left(A_{n}\right)$, and contradicts Proposition 5(5).
(3) From Proposition 4(5), $a^{a_{1}+1} b \triangleright A_{2 n+1}$ and $b a \triangleright A_{2 n}$. This gives the equalities of the conclusion. The words $u$ and $v$ are palindromes since $w_{n}$ is a palindrome.
(4) From (3), any proper conjugation of $w_{n}$ contains either $b^{2}$ or $a^{a_{1}+2}$ as its factor. But Proposition 4(4) says neither $b^{2}$ nor $a^{a_{1}+2}$ is a factor of $F_{\theta}$, contradiction.
(5) Assume that $w_{n}=u v, u, v \in \mathbb{P}$. Since $w_{n} \in \mathbb{P}, w_{n}=\overline{w_{n}}=\bar{v} \bar{u}=v u$, thus $w_{n}=$ $C_{|u|}\left(w_{n}\right)$ which contradicts (4).
(6) Suppose that $w_{n}$ is not primitive, then there exists an integer $p \geqslant 2$ such that $w_{n}=u^{p} . w_{n} \in \mathbb{P}$ implies $u \in \mathbb{P}$ which implies further that $w_{n}$ is the product of two palindromes, contradiction.
(7) Notice that $w_{0}^{2}=b^{2}$ and $w_{1}^{2}=a^{2 a_{1}+2}, w_{0}^{2}, w_{1}^{2} \nless F_{\theta}$ by Proposition 4(4).

Now suppose $n \geqslant 2$. If $w_{n}^{2} \prec F_{\alpha}$, then $C\left(w_{n}\right)$ will be the factors of $F_{\theta}$, this contradicts (4).

A factor $w \prec F_{\theta}$ is called a special word of $F_{\theta}$ if both $w a$ and $w b$ are factors of $F_{\theta}$. The special words introduced first by Berstel [3] for studying the factor properties of Fibonacci sequence. Since $\Omega_{n}\left(F_{\theta}\right)=n+1$, there exists a unique special word of $F_{\theta}$ of length $n$. The following theorem determines all special words.

Theorem 4. Let $w \prec F_{\theta}$. Then $w$ is a special word if and only if there exists $n \in \mathbb{N}$ such that $w \triangleleft \bar{A}_{n}$.

Proof. Since $w \triangleleft \bar{A}_{n} \Leftrightarrow \bar{w} \triangleright A_{n}$, the conclusion of the part "only if" follows from Propositions 2(1) and 4(3). The part "if" is thus from the uniqueness of the special word for any length.

## 5. Decompositions of Sturmian sequence by singular words

In this section, we will be able to establish two different decompositions of Sturmian sequence $F_{\theta}$ by singular words and their adjoining words which will be used to study the properties of the factors of $F_{\theta}$.

Lemma 3. Let $\alpha \triangleright A_{n+1}$, then

$$
\begin{aligned}
& A_{n+1}=\left(\prod_{i=0}^{n} P_{i}\right) \alpha, \\
& w_{n+1}=\beta \prod_{i=0}^{n} P_{i}, \\
& w_{2 n+2}=\prod_{i=n}^{0}\left(w_{2 i} P_{2 i}\right)^{a_{2 i+2}} w_{0}, \quad w_{2 n+1}=\prod_{i=n}^{0}\left(w_{2 i-1} P_{2 i-1}\right)^{a_{2 i+1}} w_{-1} .
\end{aligned}
$$

Proof. Since $\alpha \triangleright A_{n+1}, \beta \triangleright A_{n}$. By Theorem 3 and the definition of $P_{n}$, we get

$$
A_{n+1} \alpha^{-1}=A_{n}^{a_{n+1}} A_{n-1} \alpha^{-1}=A_{n} \beta^{-1}\left(\beta A_{n}^{a_{n+1}-1} A_{n-1} \alpha^{-1}\right)=A_{n} \beta^{-1} P_{n}
$$

Repeating the above discussion, we get finally

$$
A_{n+1} \alpha^{-1}=A_{0} a^{-1} P_{0} P_{1} \cdots P_{n}=\prod_{i=0}^{n} P_{i} .
$$

Since $w_{n+1}=\beta A_{n+1} \alpha^{-1}$, the second equality follows immediately. Similar arguments show that

$$
\begin{aligned}
w_{2 n+2} & =b A_{2 n+2} a^{-1}=b A_{2 n+1}^{a_{2 n+1}} A_{2 n} a^{-1} \\
& =\left(b A_{2 n+1} b^{-1}\right)^{a_{2 n+2}} b A_{2 n} a^{-1}=\left(w_{2 n} P_{2 n}\right)^{a_{2 n+2}} w_{2 n} \\
& =\prod_{i=n}^{0}\left(w_{2 i} P_{2 i}\right)^{a_{2 i+2}} w_{0},
\end{aligned}
$$

The fourth equality can be obtained in the same way.
From Proposition 2, we know that for any $n \in \mathbb{N}, A_{n} \triangleleft F_{\theta}$. This fact combined with Lemma 3 gives the following decomposition of $F_{\theta}$ with respect to $P_{i}$.

Theorem 5. $F_{\theta}=\prod_{i=0}^{+\infty} P_{i}$.
Now we introduce another decomposition of $F_{\theta}$. With this decomposition, we will establish a "positive separation" property of the singular words which, as we will see, is a powerful tool in studying the combinatorial properties of the factors.

Let $\pi: S \rightarrow S^{*}$ be a mapping with $\pi(a)=u$ and $\pi(b)=v$, which we also denote by $\pi=(u, v)$. Let $F=x_{1} x_{2} \cdots x_{n} \in S^{*}$, and we define $\pi(F)=\pi\left(x_{1}\right) \pi\left(x_{2}\right) \cdots \pi\left(x_{n}\right)$; i.e. the word $\pi(F)$ obtained by replacing the letters $a$ and $b$ in $F$ by the words $u$ and $v$, respectively. We also denote by $F(u, v)$ the word $\pi(F)$. For $F \in S^{\omega}$, we can define $\pi(F)$ in the same way.

Assume that $\theta=\left[0 ; a_{1}, a_{2}, \ldots, a_{n}, \ldots\right]$ is the continued fraction expansion of the irrational $\theta$ and let $r_{n}:=r_{n}(\theta):=\left[0 ; a_{n+1}, a_{n+2}, \ldots\right]$. Then $a_{n}+r_{n}$ is the $n$th remainder of $\theta$.

Theorem 6. With the above notations, we have
(1) for any $n \geqslant 1, F_{\theta}=F_{r_{n}}\left(A_{n}, A_{n-1}\right)$;
(2) for any $n \geqslant 1$,

$$
F_{\alpha}=\left(\prod_{i=0}^{n} P_{i}\right) F_{r_{n+2}}\left(\left(w_{n} P_{n}\right)^{a_{n+2}-1} w_{n} w_{n+1}, w_{n} P_{n}\right) .
$$

Proof. (1) Let $R_{k}$ be the $k$ th standard word of $F_{r_{n}}$, then we need only to prove

$$
\begin{equation*}
A_{n+k}=R_{k}\left(A_{n}, A_{n-1}\right) \tag{*}
\end{equation*}
$$

We prove equality (*) by induction on $k$.
The cases $k=-1$ and 0 are trivial.

Suppose that $\left({ }^{*}\right)$ is true for any positive integers less than $k$, then

$$
A_{n+k+1}=A_{n+k}^{a_{n+k+1}} A_{n+k-1}=R_{k}^{a_{n+k+1}}\left(A_{n}, A_{n-1}\right) R_{k-1}\left(A_{n}, A_{n-1}\right)=R_{k+1}\left(A_{n}, A_{n-1}\right) .
$$

The first and the third equalities are due to Theorem 3 and the second equality is due to the hypotheses of induction. This completes the proof of conclusion (1).
(2) Suppose $\beta \triangleright A_{n}$, then

$$
\begin{aligned}
F_{\theta} & =F_{r_{n+2}}\left(A_{n+2}, A_{n+1}\right)=F_{r_{n+2}}\left(A_{n+1}^{a_{n+2}} A_{n}, A_{n+1}\right) \\
& =A_{n+1} F_{r_{n+2}}\left(A_{n+1}^{a_{n+2}-1} A_{n} A_{n+1}, A_{n+1}\right) \\
& =A_{n+1} \alpha^{-1} F_{r_{n+2}}\left(\alpha A_{n+1}^{a_{n+2}-1} A_{n} \beta^{-1} \beta A_{n+1} \alpha^{-1}, \alpha A_{n+1} \alpha^{-1}\right) \\
& =\left(\prod_{i=0}^{n} P_{i}\right) F_{r_{n+2}}\left(P_{n+1} w_{n+1}, w_{n} P_{n}\right) \\
& =\left(\prod_{i=0}^{n} P_{i}\right) F_{r_{n+2}}\left(\left(w_{n} P_{n}\right)^{a_{n+2}-1} w_{n} w_{n+1}, w_{n} P_{n}\right) .
\end{aligned}
$$

The first two equalities are due to (1) and Theorem 3, respectively. The third and the fourth equalities can be checked by the definition of $F(u, v)$, and the last two equalities come from Lemmas 2 and 3(1).

The decomposition in Theorem 6(2) is called the composition of $F_{\alpha}$ with respect to the singular words of order $n$.

By Lemma 3 and Theorem 6(2),

$$
\begin{aligned}
\beta F_{\theta} & =w_{n+1} F_{l_{n+2}}\left(\left(w_{n} P_{n}\right)^{a_{n+2}-1} w_{n} w_{n+1}, w_{n} P_{n}\right) \\
& =\prod_{i=1}^{\infty} t_{i} \quad(*),
\end{aligned}
$$

where $t_{2 i}=w_{n}, t_{2 i+1}=w_{n+1}$ or $P_{n}$. This shows $\beta F_{\theta}$ is the concatenation of infinitely many copies of $w_{n}, w_{n+1}, P_{n}$. So for a fixed $n$, there are infinite many occurrences of $w_{n}$ in $F_{\theta}$. We denote by $w_{n, k}$ the $k$ th occurrence of $w_{n}$ indicated by (*) above, i.e. $w_{n, k}=\left(\sum_{i=1}^{2 k-1}\left|t_{i}\right|-1, w_{n}\right)$. Let $\mathbb{W}(n):=\left\{w_{n, k}\right\}_{k} \geqslant 1$. Now we are going to prove that $w_{n}$ occurs nowhere else except at $w_{n, k}$, i.e. $\mathbb{W}(n)$ contains all occurrences of $w_{n}$ in $F_{\theta}$.

Suppose to the contrary, some occurrence of $w_{n}$ equals none of $w_{n, k}$. Then $w_{n}$ occurs in the "middle" of the following concatenations which appear in (*) above:

1. $P_{n} w_{n}$; 2. $w_{n} P_{n}$; 3. $w_{n+1} w_{n} ; 4 . w_{n} w_{n+1}$;
2. $w_{n} P_{n} w_{n}$ (if $\left.\left|P_{n}\right|<\left|w_{n}\right|\right) ;$ 6. $P_{n}$ (if $\left|w_{n}\right| \leqslant\left|P_{n}\right|$ )

The following lemma shows that cannot happen.
Lemma 4. For any $n \geqslant 0$, we have
(1) $w_{n} \nless P_{n} ; P_{n}$ 大 $w_{n}$.

This implies $w_{n}$ could not be a prefix of (1), (3), (6), or a suffix of (2), (4), (6).
(2) Assume $z=x y=u_{1} u_{2} u_{3} \prec F_{\theta}$, where one of $x, y$ is $w_{n}$, the other is $P_{n}$ or $w_{n+1}$, is one of the first 4 words defined above with $0<\left|u_{1}\right|<|x|, 0<\left|u_{3}\right|<|y|$, then $u_{2} \notin \mathbb{S}$. This implies $w_{n}$ could not be situated in the middle of the (1)-(4).
(3) Assume $z=w_{n} P_{n} w_{n}=u_{1} u_{2} u_{3}$ with $0<\left|u_{1}\right|,\left|u_{3}\right|<\left|w_{n}\right|$. Then $u_{2} \notin \mathbb{S}$.

This implies $w_{n}$ could not be situated in the middle of (5).
Proof. (1) By Lemma 3(1), $\prod_{i=0}^{n} P_{i}=A_{n+1} \alpha^{-1}=\beta^{-1} w_{n+1}$. By Proposition 6(2), $w_{n} \nless w_{n+1}$, which implies $w_{n} \nless \prod_{i=0}^{n=0} P_{i}$.

If $a_{n+1}=1, P_{n}=w_{n-1} \nless w_{n}$. If $a_{n} \geqslant 2,\left|P_{n}\right|>\left|w_{n}\right|$. This proves $P_{n} \nless w_{n}$.
(2) We only prove the case $z=P_{n} w_{n}$; the other four cases can be proved in the same way.

Let $z=P_{n} w_{n}$ and $\beta \alpha \triangleright A_{n}$, then $\alpha \beta \triangleright A_{n-1}$. By the definitions of $A_{n}, w_{n}, P_{n}$, we have

$$
z=u_{1} u_{2} u_{3}=P_{n} w_{n}=\alpha A_{n}^{a_{n+1}-1} A_{n-1} \beta^{-1} \beta A_{n} \alpha^{-1}=\alpha A_{n}^{a_{n+1}-1} A_{n-1} A_{n} \alpha^{-1} .
$$

We now prove $u_{2} \notin \mathbb{S}$.
(i) Since $\left|u_{2}\right|<\left|P_{n} w_{n}\right|=\left|w_{n+1}\right|, u_{2} \neq w_{n+1}$.
(ii) Notice that

$$
u_{2} \prec \alpha^{-1} P_{n} w_{n} \beta^{-1}=A_{n}^{a_{n+1}-1} A_{n-1} A_{n} \alpha^{-1} \beta^{-1}=A_{n}^{a_{n+1}-1} A_{n} A_{n-1} \beta^{-1} \alpha^{-1} \prec A_{n}^{a_{n+1}+1},
$$

where the second equality follows from Proposition 3. By Proposition 6(4), $w_{n} \notin C\left(A_{n}\right)$, thus $u_{2} \neq w_{n}$.
(iii) Now we prove that for any $-1 \leqslant i<n, u_{2} \neq w_{i}$. Suppose that $\left|u_{2}\right|=\left|w_{i}\right|=\left|A_{i}\right|$, $-1 \leqslant i<n$. If $i=n-2 k$, then

$$
A_{n-2 k} A_{n-2 k-1} \beta^{-1} \triangleright P_{n}, \beta A_{n-2 k} \alpha^{-1} \triangleleft w_{n},
$$

but $\left|u_{1}\right|<\left|P_{n}\right|$, so

$$
u_{2} \prec A_{n-2 k} A_{n-2 k-1} A_{n-2 k} \beta^{-1} \alpha^{-1} \prec A_{n-2 k}^{3}
$$

hence, $u_{2} \in C\left(A_{n-2 k}\right)$. Since $w_{n-2 k} \notin C\left(A_{n-2 k}\right), u_{2} \neq w_{n-2 k}$.
If $i=n-2 k-1$, we can get in the same way as above $u_{2} \prec A_{n-2 k-1}^{3}$ and so $u_{2} \neq w_{n-2 k-1}$.
(3) This follows from (1).

Let $F=x_{1} x_{2} \cdots x_{n} \cdots \in A^{\omega}$ and $u=x_{n} x_{n+1} \cdots x_{n+s-1}, v=x_{n+m} \cdots x_{n+m+t-1}$ two factors of $F$. We say that the occurrences $(n, u)$ and $(n+m, v)$ are positively separated in $F$ if $m>s$ and we call the word $x_{n+s} \cdots x_{n+m-1}$ the separating factor of the two occurrences; otherwise (if $m \leqslant s$ ), we say the occurrences of $u$ and $v$ are not positively separated.

Let $\left\{\left(p_{n}, u_{n}\right)\right\}_{n \geqslant 1}$ be a finite or infinite sequence of occurrences of factors of $F$. We say that the sequence $\left\{\left(p_{n}, u_{n}\right)\right\}_{n \geqslant 1}$ is positively separated in $F$ if any two adjacent occurrences $\left(p_{n}, u_{n}\right)$ and $\left(p_{n+1}, u_{n+1}\right)$ are positively separated. Let $\left\{\left(p_{n}, u_{n}\right)\right\}_{n \geqslant 1}$ be a positively separated sequence in $F$ and let $v_{n} \prec F$ be the separating factor situated between $u_{n}$ and $u_{n+1}$ (by convention, $v_{0}$ is the factor before $u_{1}$ ). We call the sequence of occurrences $\left\{p_{n}+\left|u_{n}\right|, v_{n}\right\}$ of separating factors $\left\{v_{n}\right\}_{n \geqslant 0}$ the separating sequence with respect to the sequence $\left\{\left(p_{n}, u_{n}\right)\right\}_{n \geqslant 1}$.

From Theorem 6 and Lemma 4, we get immediately
Theorem 7. Let $n \in \mathbb{N}$ be fixed. Then
(1) $\mathbb{W}(n)=\left\{w_{n, k}\right\}_{k \geqslant 1}$ is the sequence of occurrences of $w_{n}$ in $F_{\theta}$;
(2) the sequence $\mathbb{W}(n)$ is positively separated in $F_{\theta}$ (we say also that the singular word $w_{n}$ is positively separated);
(3) the separating sequence with respect to $\mathbb{W}(n)$ consists of the words $P_{n}$ and $w_{n+1}$ (except for $v_{0}:=\prod_{i=0}^{n} P_{i}=\beta^{-1} w_{n+1}$ ).

The following corollary also follows directly from Lemma 4.
Corollary 3. Let $F_{\theta}=\prod_{i=0}^{+\infty} P_{i}$ be the decomposition of $F_{\theta}$, and $w_{n} \prec F_{\theta}$ be a singular word of order $n$, then every $w_{n}$ must be completely contained in some $P_{i}$.

Corollary 4. Let $u \prec F_{\alpha}$ with $\left|A_{n}\right|<|u| \leqslant\left|A_{n+1}\right|$ for some $n \geqslant 0$. Suppose that $w \prec u$ is a singular word of the highest order contained in $u$, then
(1) $w$ must be one of the following four singular words: $w_{n-2}, w_{n-1}, w_{n}, w_{n+1}$;
(2) if $w=w_{n-2}$, then $w$ appears in $u$ exactly $a_{n}$ times; if $w=w_{n-1}$, then $w$ may appear in $u$ from one to $a_{n+1}$ times; if $w=w_{n}$ or $w_{n+1}$, then $w$ appears exactly once in $u$.

Proof. (1) The restriction on the length of $u$ shows $w$ can take one of the words of $w_{n-2}, w_{n-1}, w_{n}$, and $w_{n+1}$.

Since $\left|w_{n+2}\right|>\left|A_{n+1}\right| \geqslant|u|, w \neq w_{n+2}$. Now suppose $w=w_{n-3}$. Consider the decomposition of $F_{\alpha}$ by singular words of order $n-3$ and notice that $|u|>\left|A_{n}\right|$, and we can see that $w_{n-3}$ appears in $u$ at least $a_{n-1}$ times. Thus from Theorem 6(2), $u$ will contain either one $w_{n-2}$ or one $w_{n-1}$, and this contradicts maximality of $w$ in $u$.
(2) If $w=w_{n-2}$, then
(i) the separating factor between two adjacent occurrences of $w_{n-2}$ in $u$ must be $P_{n-2}$, otherwise $w_{n-1}$ will appear in $u$ which contradicts the maximality $w$ in $u$;
(ii) $w_{n-2}$ appears in $u$ at most $a_{n}$ times, otherwise $w_{n}$ appear in $u$;
(iii) $w_{n-2}$ appears in $u$ at least $a_{n}$ times since $u>\left|A_{n}\right|$;
so from (i) to (iii), $w_{n-2}$ appears in $u$ exactly $a_{n}$ times.
The other three cases can be proved by the same argument.
Now we discuss the factor $P_{n}$. By an analogous analysis to $w_{n}$ with known facts $w_{n-1} \prec P_{n}, w_{n-1} \nless w_{n}$ and $P_{n} \nless w_{n}$, we see that $P_{n}$ is located between two adjacent $w_{n}$ as a separating factor, or inside some $w_{n+1}$, or in the "middle" of the following seven words:

1. $P_{n} w_{n}$; 2. $w_{n} P_{n}$; 3. $P_{n} w_{n} P_{n}$; 4. $P_{n} w_{n} w_{n+1}$; 5. $w_{n} w_{n+1}$; 6. $w_{n+1} w_{n}$; 7. $w_{n+1} w_{n} P_{n}$.

The following lemma shows that none of above seven cases could happen.
Lemma 5. Suppose $z$ is one of the above seven words. Let $z=u_{1} u_{2} u_{3}, 0<\left|u_{1}\right|<\left|B_{1}\right|$, $0<\left|u_{3}\right|<\left|B_{2}\right|$, where $B_{1}, B_{2}$ denote the left and right factor of $z$, respectively, with $\left|B_{1}\right|+\left|B_{2}\right| \leqslant|z|$ (for example, in the first case, $B_{1}=P_{n}, B_{2}=w_{n}$ ), then $u_{2} \neq P_{n}$.

Proof. We only prove the first case, the other cases can be proved in the same way.
Assume $z=P_{n} w_{n}$ and $u_{2}=P_{n}$. We know by Lemma 2(3) that $w_{n-1}$ is a right factor of $u_{2}=P_{n}$. This means $w_{n-1}$ must be in the "middle" of $P_{n} w_{n}$ or contained in $w_{n}$. The first case contradicts Lemma 4(2) and the second case contradicts Proposition 6(2).

Remark 3. Above discussions and Lemma 5 shows that $P_{n}$ appears in $F_{\theta}$ either as a factor either between two adjacent $w_{n}$ as a separating word, or contained in some $w_{n+1}$. In the latter case, the $P_{n}$ is both the suffix and the prefix of $w_{n+1}$ from Lemma 2(2).

## 6. Combinatorial properties of the factors of the Sturmian sequence

In this section, we discuss the combinatorial properties of the factors of the Sturmian sequence, such as the power of the factors, overlap property of the factors, and the structure of the palindrome factor. As we will see, the positive separation property of the singular words will play an important role in these studies.

### 6.1. Power of the factors of Sturmian sequence

Theorem 8. Let $F_{\theta}$ be a Sturmian sequence with $\theta=\left[0 ; a_{0}, a_{1}, \ldots, a_{n}, \ldots\right]$. We have the following facts:
(1) for any $n \geqslant 1, w_{n}^{2} \nless F_{\theta}$;
(2) for any $n \geqslant 1$ and $0 \leqslant k<\left|A_{n}\right|,\left(C_{k}\left(A_{n}\right)\right)^{a_{n+1}+1} \prec F_{\theta}$;
(3) for any $n \geqslant 1$ and $0 \leqslant k \leqslant\left|A_{n-1}\right|-2,\left(C_{k}\left(A_{n}\right)\right)^{a_{n+1}+2} \prec F_{\theta}$;
(4) for any $n \geqslant 1$ and $\left|A_{n-1}\right|-2<k<\left|A_{n}\right|,\left(C_{k}\left(A_{n}\right)\right)^{a_{n+1}+2} \nless F_{\theta}$;
(5) for any $n \geqslant 1$ and $0 \leqslant k<\left|A_{n}\right|,\left(C_{k}\left(A_{n}\right)\right)^{a_{n+1}+3} 大 F_{\theta}$;
(6) let $u \prec F_{\theta}$ with $\left|A_{n}\right|<|u|<\left|A_{n+1}\right|$ for some $n \geqslant 0$. If $w_{n} \prec u$, then $u^{2} \nless F_{\theta}$;
(7) let $u \prec F_{\theta}$ with $\left|A_{n}\right|<|u|<\left|A_{n+1}\right|$ for some $n \geqslant 0$. If $w_{n} \nless u$ and $u \neq C_{k}\left(A_{n}\right)^{t}$, $0 \leqslant k \leqslant\left|A_{n}\right|-1,2 \leqslant t \leqslant a_{n+1}$, then $u^{2} \prec F_{\theta}$ if and only if $u=u_{1}\left(w_{n-1} P_{n-1}\right)^{k} w_{n-1} u_{2}$ with $u_{2} u_{1}=w_{n}$ and $0 \leqslant k \leqslant a_{n+1}-2,1 \leqslant\left|u_{1}\right|,\left|u_{2}\right| \leqslant\left|A_{n}\right|-1$;
(8) let $u \prec F_{\theta}$ with $\left|A_{n}\right|<|u|<\left|A_{n+1}\right|$ for some $n \geqslant 0$. If $w_{n} \nless u$ and $u \neq C_{k}\left(A_{n}\right)^{t}$, $0 \leqslant k \leqslant\left|A_{n}\right|-1,2 \leqslant t \leqslant a_{n+1}$, then $u^{3} 大 F_{\theta}$;
(9) let $u \prec F_{\theta}$ with $\left|A_{n}\right|<|u|<\left|A_{n+1}\right|$ for some $n \geqslant 0$, then $u^{a_{n+1}+3} \nless F_{\theta}$.

Proof. (1) This is due to the positive separation property of singular words (in fact, we have shown this in Proposition 6(7)).
(2) Since $A_{n+1} A_{n} \triangleleft A_{n+2}$, and $A_{n} A_{n+2} \prec F_{\theta}, A_{n} A_{n+1} A_{n} \prec F_{\theta}$ by Proposition 4(3). So Theorem 3 and Proposition 3 imply that $A_{n}^{a_{n+1}+1} A_{n} A_{n-1} \alpha^{-1} \beta^{-1} \alpha \beta \prec F_{\theta}$. Thus, $A_{n}^{a_{n+1}+2}$ $\beta^{-1} \prec F_{\theta}$. Hence, for any $0 \leqslant k \leqslant\left|A_{n}\right|-1$, we have $\left(C_{k}\left(A_{n}\right)\right)^{a_{n+1}+1} \prec A_{n}^{a_{n+1}+2} \beta^{-1} \prec F_{\theta}$.
(3) As in (2), $A_{n}^{a_{n+1}+2} A_{n-1} \alpha^{-1} \beta^{-1} \prec F_{\theta}$. Since $A_{n-1} \triangleleft A_{n}$, we have for $0 \leqslant k \leqslant\left|A_{n-1}\right|-$ 2, $C_{k}\left(A_{n}\right)^{a_{n+1}+2} \prec F_{\theta}$.
(4) Let $\left|A_{n-1}\right|-1 \leqslant k \leqslant\left|A_{n}\right|-1$. By Proposition $5(1), C_{k}\left(A_{n}\right)=v_{1} w_{n-1} v_{2}$ with $v_{2} v_{1}=P_{n-1}$. So if $C_{k}\left(A_{n}\right)^{a_{n+1}+2} \prec F_{\theta}$, then

$$
\left(w_{n-1} v_{2} v_{1}\right)^{a_{n+1}+1} w_{n-1}=\left(w_{n-1} P_{n-1}\right)^{a_{n+1}+1} w_{n-1} \prec C_{k}\left(A_{n}\right)^{a_{n+1}+2} \prec F_{\theta} .
$$

But by Lemma 2(4), we have $w_{n+1}=\left(w_{n-1} P_{n-1}\right)^{a_{n+1}} w_{n-1}$. So $w_{n+1}$ appears twice in the word $\left(w_{n-1} P_{n-1}\right)^{a_{n+1}+1} w_{n-1}$, which contradicts the positive separation property of $w_{n+1}$.
(5) The conclusion can be obtained by the same discussion as in (4).
(6) Assume $w_{n} \prec u$ with $\left|A_{n}\right|<|u|<\left|A_{n+1}\right|$ and $u^{2} \prec F_{\theta}$. Let $u=v_{1} w_{n} v_{2}$, then $u^{2}=$ $v_{1} w_{n} v_{2} v_{1} w_{n} v_{2} \prec F_{\theta}$. From Theorem 7, the length of the word between two $w_{n}$ is at least $\left|P_{n}\right|$, i.e. $\left|v_{2} v_{1}\right| \geqslant\left|P_{n}\right|$, so $|u| \geqslant\left|w_{n}\right|+\left|P_{n}\right|=\left|A_{n+1}\right|$, which contradicts our hypothesis $|u|<\left|A_{n+1}\right|$.
(7) Suppose that $w$ is the singular word of the maximum order appearing in $u$. Corollary 4 implies that $w$ will be one of the following four words: $w_{n+1}, w_{n}, w_{n-1}$ and $w_{n-2}$. By the hypotheses, $w \neq w_{n+1}$ and $u \neq w_{n}$, so $w$ must be $w_{n-1}$ or $w_{n-2}$.

We prove first the part "if".
Assume first $w=w_{n-2}$, and by Corollary $4, w_{n-2}$ appears in $u$ exactly $a_{n}$ times. Since $w_{n-1}$ does not occur in $u$, all separating words of $w_{n-2}$ in $u$ are $P_{n-2}$. So we have

$$
u=v_{1}\left(w_{n-2} P_{n-2}\right)^{a_{n}-1} w_{n-2} v_{2}=v_{1} P_{n-1} v_{2} .
$$

We have the following two facts:
(i) $\left|v_{1}\right|,\left|v_{2}\right|<\left|A_{n-1}\right|$. Otherwise, $\left|v_{1}\right| \geqslant\left|A_{n-1}\right|$, and $w_{n-1} \triangleright v_{1}$ or $w_{n-2} P_{n-2} \triangleright v_{1}$. The first contradicts the fact $w_{n-1}$ does not occur in $u$ and the second contradicts the fact that $w_{n-2}$ only appears $a_{n}$ times.
(ii) $\left|v_{1} v_{2}\right|>\left|A_{n-1}\right|$ since $|u|=\left|P_{n-1}\right|+\left|v_{2} v_{1}\right|>\left|A_{n}\right|=\left|P_{n-1}\right|+\left|A_{n-1}\right|$.

By hypothesis

$$
u^{2}=v_{1}\left(w_{n-2} P_{n-2}\right)^{a_{n}-1} w_{n-2} v_{2} v_{1}\left(w_{n-2} P_{n-2}\right)^{a_{n}-1} w_{n-2} v_{2} \prec F_{\theta},
$$

the word $v_{2} v_{1}$ is the word between two $w_{n-2}$. But $\left|A_{n-1}\right|<\left|v_{2} v_{1}\right|<2\left|A_{n-1}\right|$ by (i) and (ii), we must have that $v_{2} v_{1}=P_{n-2} w_{n-2} P_{n-2}$, thus ( $\left.w_{n-2} P_{n-2}\right)^{a_{n}+1} w_{n-2} \prec u^{2} \prec F_{\theta}$, which contradicts the positively separation property of $w_{n}\left(=\left(w_{n-2} P_{n-2}\right)^{a_{n}} w_{n-2}\right)$. This proves $w \neq w_{n-2}$.

Now we assume $w=w_{n-1}$. Since $w_{n} \nless u$, all separating words in $u$ with respect to $w_{n-1}$ are $P_{n-1}$, and we can write $u=v_{1}\left(w_{n-1} P_{n-1}\right)^{s_{1}} w_{n-1} v_{2}$ for some $s_{1} \geqslant 0$ with $w_{n-1} \nless v_{1}, w_{n-1} \nless v_{2}$. By the hypotheses,

$$
u^{2}=v_{1}\left(w_{n-1} P_{n-1}\right)^{s_{1}} w_{n-1} v_{2} v_{1}\left(w_{n-1} P_{n-1}\right)^{s_{1}} w_{n-1} v_{2} \prec F_{\theta},
$$

thus $v_{2} v_{1}$ is situated between two $w_{n-1}$.
If $v_{2} v_{1}$ does not contain $w_{n}$, it must contain only $P_{n-1}$ and $w_{n-1}$, which gives $v_{2} v_{1}$ $=\left(P_{n-1} w_{n-1}\right)^{s_{2}} P_{n-1}$ for some $s_{2} \geqslant 0$. So $C_{\left|v_{1}\right|} u=\left(w_{n-1} P_{n-1}\right)^{s_{1}+s_{2}+1}=\beta^{-1} A_{n}^{s_{1}+s_{2}+1} \beta$, where the second equality is due to Lemma 2(1). Hence there exists $0 \leqslant k \leqslant\left|A_{n-1}\right|-1$ such that $u=\left(C_{k}\left(A_{n}\right)\right)^{t}$, which contradicts the hypotheses.

So we must have $v_{2} v_{1}$ contains $w_{n}$. Consequently, it contains only one such word, otherwise $u \geqslant\left|A_{n+1}\right|$. Hence by similar discussion as above, we have $v_{2} v_{1}=\left(P_{n-1} w_{n-1}\right)^{s_{3}}$ $w_{n}\left(w_{n-1} P_{n-1}\right)^{s_{4}}$.

Since $w_{n} \nless u$, then $u=u_{1}\left(w_{n-1} P_{n-1}\right)^{s_{1}+s_{2}+s_{4}} w_{n-1} u_{2}$ and $u_{2} u_{1}=w, 0 \leqslant s_{1}+s_{2}+s_{4} \leqslant$ $a_{n+1}-2$. This finishes the proof of the "if" part.

Now we prove in the following the "only if" part.
Assume $u=u_{1}\left(w_{n-1} P_{n-1}\right)^{k} w_{n-1} u_{2}$ with $u_{2} u_{1}=w_{n}$ and $0 \leqslant k \leqslant a_{n+1}-2,1 \leqslant\left|u_{1}\right|,\left|u_{2}\right| \leqslant$ $\left|A_{n}\right|-1$. Then

$$
u^{2}=u_{1}\left(w_{n-1} P_{n-1}\right)^{k} w_{n-1} w_{n}\left(w_{n-1} P_{n-1}\right)^{k} w_{n-1} u_{2} \prec P_{n} w_{n} P_{n} \prec F_{\theta} .
$$

(8) Suppose that $u^{3} \prec F_{\theta}$, then $u^{2} \prec F_{\theta}$. By conclusion (7), $u=u_{1}\left(w_{n-1} P_{n-1}\right)^{k} w_{n-1} u_{2}$ with $u_{2} u_{1}=w_{n}$ and $0 \leqslant k \leqslant a_{n+1}-2$, therefore $w_{n}\left(w_{n-1} P_{n-1}\right)^{k} w_{n-1} w_{n} \prec u^{3} \prec F_{\theta}$. The positive separating property of $w_{n}$ shows $\left|\left(w_{n-1} P_{n-1}\right)^{k} w_{n-1}\right| \geqslant\left|P_{n}\right|$. Hence $k \geqslant a_{n+1}-1$ by Lemma 2(3), and this is a contradiction.
(9) This follows from conclusions (6)-(8).

Remark 4. Theorem 8(2) shows that, although each conjugation of the standard word $A_{n}$ appears in $F_{\alpha}$ infinitely many times, the conjugates are not necessary to be positively separated. This is an essential difference between singular words and standard words.

Now we study the highest order of the repetition in the Sturmain sequence.
Let $r>1$ be a rational, we say the sequence $F \in S^{\omega}$ contains a repetition of order $r$, if there exist two factors $z, x \prec F$ such that

$$
z \triangleleft x^{[r]+1} \quad \text { and } \quad \frac{|z|}{|x|}=r .
$$

In this case we write $z=x^{r}$ (note that $x^{r}$ is well defined if and only if $k|x|$ is an integer). Above definition is equivalent to that $z=(u v)^{[r]} u$ with $|u| /(|u|+|v|)=\{r\}$.

Define the free index $\mathbf{F I}(F)$ of the sequence $F$ as follows:

$$
\mathbf{F I}(F)=\sup \{r \in \mathbb{Q}: F \text { contains a repetition of order } r\} .
$$

The following theorem is proved by Damanik and Lenz [6] (for the related results, see also Berstel [4], Mignosi and Pirillo [15] and Vandeth [22]). Here we give a simple proof of this result using singular words.

Theorem 9. Suppose that $\theta=\left[0 ; a_{1}, a_{2}, \ldots\right]$ is the continued fraction expansion of $\theta$. Then

$$
\mathbf{F I}\left(F_{\theta}\right)=2+\sup _{n \geqslant 0}\left\{a_{n+1}+\frac{\left|A_{n-1}\right|-2}{\left|A_{n}\right|}\right\} .
$$

Proof. For any factor $u \prec F_{\theta}$, define the index of $u$ by $\operatorname{ind}(u)=\max \left\{r \in \mathbb{Q}: u^{r} \prec F_{\theta}\right\}$, which yields immediately $\mathbf{F I}\left(F_{\theta}\right)=\sup _{u \prec F_{\theta}} \operatorname{ind}(u)$.

By Proposition 4(4), ind $(b)=1$; since $\left|A_{-1}\right|=\left|A_{0}\right|=1$, ind $(a)=1+a_{1}=2+\left(a_{1}+\right.$ $\left.\left(\left|A_{-1}\right|-2\right) /\left|A_{0}\right|\right)$. Suppose $\left|A_{n}\right|<|u|<\left|A_{n+1}\right|$ for some $n \geqslant 0$. If $u=C_{k}\left(A_{n}\right)^{t}$ for some $t$, then $\operatorname{ind}(u)=(1 / t) \operatorname{ind}\left(C_{k}\left(A_{n}\right)\right)$; if $u \neq C_{k}\left(A_{n}\right)^{t} \quad\left(0 \leqslant k \leqslant\left|A_{n}\right|-1,2 \leqslant t \leqslant a_{n+1}\right)$, then $\operatorname{ind}(u)<3$ from Theorem 8(7) and (8). So we only need to consider the word $u$ of length $\left|A_{n}\right|$ for some $n$. If $u=w_{n}$ is a singular word, $\operatorname{ind}(u)<2$ since $w_{n}^{2} \nless F_{\theta}$. Now fix $n \geqslant 1$ and we are going to determine $\max \left\{\operatorname{ind}(u): u=C_{k}\left(A_{n}\right)\right.$ for some $\left.k\right\}$. In fact, we only need to find the maximum length of the word $x \prec F_{\theta}$ which is a factor of the
infinite sequence $A_{n}^{\omega}:=A_{n} A_{n} A_{n} \cdots$. Since the singular word $w_{n}$ is not a conjugate of $A_{n}, w_{n}$ is not a factor of $x$. By Theorem 7, $w_{n}$ is positively separated by the separating words $P_{n}$ and $w_{n+1}$. So the possible maximum length of $x$ is $\left|A_{n}\right|+\left|A_{n+1}\right|+\left|A_{n}\right|-2$. In this case $x=\alpha^{-1} w_{n} w_{n+1} w_{n} \alpha^{-1}$ with $\alpha$ the first letter of $w_{n}$. So by Theorem 3 and Proposition 3, we get

$$
\begin{aligned}
x & =\alpha^{-1} w_{n} w_{n+1} w_{n} \alpha^{-1} \\
& =A_{n} A_{n+1} A_{n} \beta^{-1} \alpha^{-1}=A_{n}^{a_{n+1}+1} A_{n-1} A_{n} \beta^{-1} \alpha^{-1} \\
& =A_{n}^{a_{n+1}+2} A_{n-1} \alpha^{-1} \beta^{-1}=A_{n}^{2+a_{n+1}+\frac{\left|A_{n-1}\right|-2}{\left|A_{n}\right|}},
\end{aligned}
$$

which yields the conclusion of the theorem.
Remark 5. (1) It is easy to see that the above theorem is also true for $\theta>1$. (In this case we will take the continued fraction expression of $\theta$ as $\left[a_{1} ; a_{2}, \ldots, a_{n}, \ldots\right]$.)
(2) Denote $c_{\mu}$ the Sturmian sequence $\left\{\chi_{[1-\mu, 1)}(n \mu \bmod 1)\right\}_{n \geqslant 1}$. Then $F_{\theta}=\pi\left(c_{\mu}\right)$ if and only if $\mu=\theta /(1+\theta)$, where $\pi$ is projection: $\pi(0)=a, \pi(1)=b$.

If $\theta=\left[0 ; a_{1}, a_{2}, \ldots, a_{n}, \ldots\right]<1$, then $\theta /(1+\theta)=1 /(1+1 / \theta)=\left[0 ; a_{1}+1, a_{2}, \ldots, a_{n}, \ldots\right]$; if $\theta=\left[a_{1} ; a_{2}, \ldots, a_{n}, \ldots\right]>1$, then $\theta /(1+\theta)=\left[0 ; 1, a_{1}, a_{2}, \ldots, a_{n}, \ldots\right]$. Thus, a simple computation shows the equivalence between the result in [6] and Theorem 9.

From Theorem 9, we get immediately
Corollary 5. Suppose that $F_{\theta}$ is a Sturmian sequence. Then

$$
\sup \left\{p ; \exists w \prec F_{\theta} \text { such that } w^{p} \prec F_{\theta}\right\}=\max \left\{1+a_{1}, 2+\sup _{n \geqslant 2}\left\{a_{n}\right\}\right\} .
$$

In particular, if $\sup _{n \geqslant 1}\left\{a_{n}\right\}=\infty$, then for any $k \in \mathbb{N}$, there exists a factor $w \prec F_{\theta}$ such that $w^{k} \prec F_{\theta}$.

Example 1 (Mignosi and Pirillo [15], Wen Zhi-Xiong and Wen Zhi-Ying [21]). Let $\theta=\frac{\sqrt{5}-1}{2}=[0 ; 1,1,1, \ldots]$ be the golden number, then $\mathbf{F I}\left(F_{\theta}\right)=\frac{5+\sqrt{5}}{2}$, and for any factor $u \prec F_{\theta}, u^{4} \nless F_{\theta}$.

### 6.2. Overlap property of the factors

Suppose $u \prec F \in S^{\omega}$. If there exist words $x, y$ and $z$ such that $u=x y=y z$ and $u^{*}(y):=u z=x y z \prec F$, then we say that the word $u$ have overlap with the overlap factor $y$ (or overlap length $|y|$ ), and the word $u^{*}(y)$ is called the overlap of $u$ with the overlap factor $y$. We denote by $\mathbb{O}(F):=\mathbb{C}$ the set of factors of $F$ having overlap. The structure of $\mathbb{C}$ for the Fibonacci sequence and the Morse sequence have been studied, respectively, in [21] and [1].

From Theorem 7, we have
Proposition 7. For any $n \geqslant 1, w_{n}$ has no overlap.
Lemma 6. Let $u \prec F_{\theta}$ with $\left|A_{n}\right|<|u| \leqslant\left|A_{n+1}\right|$ for some $n \geqslant 0$. Then $w_{n}$ 大 $u$ if and only if $u \prec \alpha^{-1} w_{n} w_{n+1} w_{n} \alpha^{-1}$ with $\alpha \triangleleft w_{n}$.

Proof. By Theorem 7, if $w_{n} \nless u, u$ is a factor of either $\alpha^{-1} w_{n} P_{n} w_{n} \alpha^{-1}$ or $\alpha^{-1} w_{n} w_{n+1}$ $w_{n} \alpha^{-1}$. By Lemma 2(1), $\alpha^{-1} w_{n} P_{n}=\beta^{-1} w_{n+1}$, which means

$$
\alpha^{-1} w_{n} P_{n} w_{n} \alpha^{-1}=\beta^{-1} w_{n+1} w_{n} \alpha^{-1} \prec \alpha^{-1} w_{n} w_{n+1} w_{n} \alpha^{-1} .
$$

On the other hand, if $u \prec \alpha^{-1} w_{n} w_{n+1} w_{n} \alpha^{-1}$, then $w_{n}$ 大u from the positive separation property of $w_{n}$, and the result follows.

Lemma 7. Let $w=\alpha^{-1} w_{n} w_{n+1} w_{n} \alpha^{-1}$ with $\alpha \triangleleft w_{n}$. If $u \prec w$ with $\left|A_{n}\right|<|u| \leqslant\left|A_{n+1}\right|$ and $u \neq w_{n+1}$, then $u$ has overlap.

Proof. From Lemma 2(1) and (4), we have

$$
w=\alpha^{-1} w_{n} w_{n+1} w_{n} \alpha^{-1}=\beta^{-1}\left(w_{n-1} P_{n-1}\right)^{a_{n+1}+2} w_{n-1} \beta^{-1} .
$$

By Lemma $6, w_{n} \nless u$. From the hypotheses of the lemma, we see that if $u$ contains the word $w_{n-1}$, then it contains the words $w_{n-1}$ at most $a_{n+1}$ times.
(i) Suppose $u$ contains words $w_{n-1}$ for $i$ times $\left(1 \leqslant i \leqslant a_{n+1}\right)$ and $u=s_{2}\left(w_{n-1} P_{n-1}\right)^{i-1}$ $w_{n-1} t_{1}$. Then $s_{2} \triangleright \beta^{-1} w_{n-1} P_{n-1}$ and $t_{1} \triangleleft P_{n-1} w_{n-1} \beta^{-1}$, where $s_{2}, t_{1}$ may be $\varepsilon$. Let $w_{n-1}$ $P_{n-1}=s_{1} s_{2}, P_{n-1} w_{n-1}=t_{1} t_{2}$, then

$$
\begin{aligned}
u & =s_{2}\left(w_{n-1} P_{n-1}\right)^{i-1} w_{n-1} t_{1} \\
& =\left(s_{2} s_{1}\right)\left(s_{2}\left(w_{n-1} P_{n-1}\right)^{i-2} w_{n-1} t_{1}\right) \\
& =\left(s_{2}\left(w_{n-1} P_{n-1}\right)^{i-2} w_{n-1} t_{1}\right)\left(t_{2} t_{1}\right),
\end{aligned}
$$

so $u=x y=y z$ with $x=s_{2} s_{1}, y=s_{2}\left(w_{n-1} P_{n-1}\right)^{i-2} w_{n-1} t_{1}$ and $z=t_{2} t_{1}$. Hence to prove that $u$ has overlap, it suffices to prove that $u t_{2} t_{1} \prec F_{\infty}$. In fact,

$$
\begin{aligned}
u t_{2} t_{1} & =s_{2}\left(w_{n-1} P_{n-1}\right)^{i-1} w_{n-1} t_{1} t_{2} t_{1}=s_{2}\left(w_{n-1} P_{n-1}\right)^{i} w_{n-1} t_{1} \\
& \prec \beta^{-1} w_{n-1} P_{n-1}\left(\left(w_{n-1} P_{n-1}\right)^{i} w_{n-1}\right) P_{n-1} w_{n-1} \beta^{-1} \prec w \prec F_{\theta} .
\end{aligned}
$$

(ii) Suppose $u$ contains no copies of $w_{n-1}$. Because $|u|>\left|w_{n}\right|, u=s P_{n-1} t \prec w_{n-1} P_{n-1}$ $w_{n-1}, s \triangleright \beta^{-1} w_{n-1}, t \triangleleft w_{n-1} \beta^{-1}$, hence $|s|+|t|>\left|w_{n-1}\right|$. This means there exists a word $v_{0}$, such that $t=t^{\prime} v_{0}, s=v_{0} s^{\prime}, w_{n-1}=t^{\prime} v_{0} s^{\prime}$, and $u=v_{0} s^{\prime} P_{n-1} t^{\prime} v_{0}$ with $h|u|>\left|v_{0} s^{\prime} P_{n-1} t^{\prime}\right|$. Since

$$
\begin{aligned}
u s^{\prime} P_{n-1} t^{\prime} v_{0} & =v_{0} s^{\prime} P_{n-1} t^{\prime} v_{0} s^{\prime} P_{n-1} t^{\prime} v_{0} \\
& =v_{0} s^{\prime} P_{n-1} t^{\prime} u=s P_{n-1} w_{n-1} P_{n-1} t
\end{aligned}
$$

$$
\begin{aligned}
& \prec \beta^{-1} w_{n-1} P_{n-1} w_{n-1} P_{n-1} w_{n-1} \beta^{-1} \\
& \prec w,
\end{aligned}
$$

which shows that $u$ has overlap with overlap factor $v_{0}$.
Theorem 10. Let $u \prec F_{\theta}$ with $\left|A_{n}\right|<|u| \leqslant\left|A_{n+1}\right|$ and $u \neq w_{n+1}$. Then

$$
u \notin \mathbb{O} \Leftrightarrow w_{n} \prec u .
$$

Proof. Suppose that $w_{n} \prec u$ and $u$ has overlap. Then $w_{n}$ will appear twice in the overlap of $u$. By Theorem 7, any word between two adjacent singular words $w_{n}$ must be either $P_{n}$ or $w_{n+1}$, and it follows that $|u|>\left|w_{n+1}\right|$. This contradiction proves that $u$ has no overlap and we prove the implication $w_{n} \prec u \Rightarrow u \notin \mathbb{O}$. The opposite implication $u \notin \mathbb{O} \Rightarrow w_{n} \prec u$ follows directly from Lemmas 6 and 7 .

Remark 6. If a word $w \prec F_{\theta}$ has overlap, then the overlap factor does not need to be unique. For example, let $a_{n+1}=2$, and let

$$
w:=\beta^{-1}\left(w_{n-1} P_{n-1}\right)^{4} w_{n-1} \beta^{-1}=\alpha^{-1} w_{n} w_{n+1} w_{n} \alpha^{-1} \prec F_{\alpha} .
$$

Then the word $u=\beta^{-1}\left(w_{n-1} P_{n-1}\right)^{2} w_{n-1} \beta^{-1}$ has two overlaps $w$ and $w^{\prime}:=u \beta P_{n-1} w_{n-1}$ $\beta^{-1}$, and the corresponding overlap factors are $\beta P_{n-1} w_{n-1} \beta^{-1}$ and $\beta\left(P_{n-1} w_{n-1}\right)^{2} \beta^{-1}$, respectively.

Corollary 6. Let $F_{\theta}$ be a Sturmian sequence. We have the following:
(1) for any $n \geqslant 1$ and $0 \leqslant k \leqslant\left|A_{n-1}\right|-2, C_{k}\left(A_{n}\right)^{a_{n+1}+1} \in \mathbb{O}$;
(2) for any $n \geqslant 1$ and $\left|A_{n-1}\right|-1 \leqslant k \leqslant\left|A_{n}\right|-1, C_{k}\left(A_{n}\right)^{a_{n+1}+1} \notin \mathbb{O}$;
(3) for any $n \geqslant 1,0 \leqslant k \leqslant\left|A_{n-1}\right|-2$, and $a_{n+2} \geqslant 2, C_{k}\left(A_{n}\right)^{a_{n+1}+2} \notin \mathbb{O}$;
(4) for any $n \geqslant 1,0 \leqslant k \leqslant\left|A_{n-1}\right|-2$, and $a_{n+2}=1, C_{k}\left(A_{n}\right)^{a_{n+1}+2} \in \mathbb{O}$.

Proof. (1) First, we have $\left|A_{n+1}\right|<\left|A_{n}^{a_{n+1}+1}\right|<\left|A_{n+2}\right|$. If $0 \leqslant k \leqslant\left|A_{n-1}\right|-2$, then by Proposition 5(1) we can write that $C_{k}\left(A_{n}\right)=u P_{n-1} v$ with $v u=w_{n-1}$ and $|u|,|v|<\left|w_{n-1}\right|$. Now

$$
C_{k}\left(A_{n}\right)^{a_{n+1}+1}=\left(u P_{n-1} v\right)^{a_{n+1}+1}=u P_{n-1}\left(w_{n-1} P_{n-1}\right)^{a_{n+1}-1} w_{n-1} P_{n-1} v,
$$

but we also have $w_{n+1}=\left(w_{n-1} P_{n-1}\right)^{a_{n+1}} w_{n-1}$. The positive separation property of $w_{n-1}$ shows $w_{n+1} \nless C_{k}\left(A_{n}\right)^{a_{n+1}+1}$ and the result follows from Theorem 10 .
(2) If $\left|A_{n-1}\right|-1 \leqslant k \leqslant\left|A_{n}\right|-1$, then $C_{k}\left(A_{n}\right)=u w_{n-1} v$ and $v u=P_{n-1}$, which implies $C_{k}\left(A_{n}\right)^{a_{n+1}+1}=u\left(w_{n-1} P_{n-1}\right)^{a_{n+1}} w_{n-1} v=u w_{n+1} v$.
(3) In this case, $\left|A_{n+1}\right|<\left|A_{n}^{a_{n+1}+2}\right|<\left|A_{n+2}\right|$ and we can show that $w_{n+1} \prec C_{k}\left(A_{n}\right)^{a_{n+1}+2}$ in the same way as above.
(4) We have in this case $\left|A_{n+2}\right|<\left|A_{n}^{a_{n+1}+2}\right|<\left|A_{n+3}\right|$. Since $w_{n+2}$ is not a factor of $C_{k}\left(A_{n}\right)^{a_{n+1}+2}$, we have $C_{k}\left(A_{n}\right)^{a_{n+1}+2} \in \mathbb{O}$ by Theorem 10.

### 6.3. The Palindrome factors

In this subsection, we study the structures of the palindrome factors of Sturmian sequences. We recall the following basic facts: both $w_{n}$ and $P_{n}$ are palindromes; $w_{n}$ is positively separated by the separating factors $w_{n+1}$ and $P_{n}$; the words $w_{n-1} P_{n-1}$ and $w_{n}$ differ merely by the first letter; $P_{n} \triangleleft w_{n}$ and $P_{n} \triangleright w_{n}$.

Lemma 8. Let $u \prec F_{\theta}$ with $\left|A_{n}\right|<|u| \leqslant\left|A_{n+1}\right|$ for some $n \geqslant 0$. If $w_{n} \nless u$ and $P_{n} \nless u$, then $u \prec w_{n+1}$.

Proof. Since $w_{n} \nless u, u \prec \alpha^{-1} w_{n} w_{n+1} w_{n} \alpha^{-1}$ from Lemma 6. Because $|u| \leqslant\left|A_{n+1}\right|$, we have either $u \prec \alpha^{-1} w_{n} w_{n+1}$ or $u \prec w_{n+1} w_{n} \alpha^{-1}$. First suppose $u \prec \alpha^{-1} w_{n} w_{n+1}$. Then Lemma 2(1), we have

$$
u \prec \alpha^{-1} w_{n} w_{n+1}=\beta^{-1}\left(w_{n-1} P_{n-1}\right)^{a_{n+1}+1} w_{n-1} \prec\left(w_{n-1} P_{n-1}\right)^{a_{n+1}+1} w_{n-1} .
$$

Since $P_{n}=\left(w_{n-1} P_{n-1}\right)^{a_{n+1}-1} w_{n-1} \nless u$, we have $u \prec\left(w_{n-1} P_{n-1}\right)^{a_{n+1}} w_{n-1}=w_{n+1}$.
The case $u \prec w_{n+1} w_{n} \alpha^{-1}$ can be proved similarly.
Theorem 11. Let $u \in \mathbb{P}$ with $\left|A_{n}\right|<|u| \leqslant\left|A_{n+1}\right|$ for some $n \geqslant 0$, then $u \prec F_{\theta}$ if and only if $u$ is one of the following forms:
(1) $u=x w_{n} \bar{x}$ with $x \triangleright P_{n}$ and $|x| \leqslant \frac{1}{2}\left|P_{n}\right|$;
(2) $u=x P_{n} \bar{x}$ with $x \triangleright w_{n}$ and $|x| \leqslant \frac{1}{2}\left|w_{n}\right|$;
(3) $u=x\left(w_{n-1} P_{n-1}\right)^{k} w_{n-1} \bar{x}$, where $x \triangleright P_{n-1}, 0 \leqslant k \leqslant a_{n+1}-1$. Moreover if $k=0$ then $|x|>\frac{1}{2}\left|P_{n-1}\right|$;
(4) $u=x\left(P_{n-1} w_{n-1}\right)^{k} P_{n-1} \bar{x}$, where $x \triangleright w_{n-1}, 0 \leqslant k \leqslant a_{n+1}-1$. Moreover if $k=0$ then $|x|>\frac{1}{2}\left|w_{n-1}\right|$.

Proof. The part "if" is ready to check by noting that $P_{n} w_{n} P_{n} \prec F_{\theta}$ and $w_{n} P_{n} w_{n} \prec F_{\theta}$ for any $n \in \mathbb{N}$.

Now suppose $u \in \mathbb{P}$ is a factor of $F_{\alpha}$ with $\left|A_{n}\right|<|u| \leqslant\left|A_{n+1}\right|$ for some $n \geqslant 0$.
(i) Suppose $w_{n} \prec u$, and we write $u=x w_{n} y$. Then $x$ is a right factor of either $P_{n}$ or $w_{n+1}$ by Theorem 7(3) Since $|x| \leqslant|u|-\left|w_{n}\right|<\left|A_{n+1}\right|-\left|w_{n}\right|=\left|P_{n}\right|$ and $P_{n}$ is a right factor of $w_{n+1}$, we get $x \triangleright P_{n}$. In the same way $y \triangleleft P_{n}$. Since $u \in \mathbb{P}, u=\bar{u}=\overline{x w_{n} y}=\bar{y} w_{n} \bar{x}$. The positive separation property of $w_{n}$ shows that $w_{n}$ has only one occurrence in $u$. So we have $\bar{y}=x$ which yields $|x|=|y|<\frac{1}{2}\left|P_{n}\right|$. Conclusion (1) is proved.
(ii) Suppose $P_{n} \prec u, u \neq w_{n+1}$ and write $u=x P_{n} y$. We conclude $x \triangleright w_{n}$. In fact, by noting that $w_{n-1} \triangleleft P_{n}$, and $|x| \leqslant|u|-\left|P_{n}\right| \leqslant\left|A_{n+1}\right|-\left|P_{n}\right|=\left|w_{n}\right|=\left|w_{n-1} P_{n-1}\right|$, we have that either $x \triangleright w_{n}$ or $x \triangleright w_{n-1} P_{n-1}$ due to the positive separation property of $w_{n-1}$. Since $u \neq w_{n+1}, x \neq w_{n-1} P_{n-1}$, we have $x \triangleright \beta^{-1} w_{n-1} P_{n-1}=\alpha^{-1} w_{n}$ by Lemma 2(1), and further $x \triangleright w_{n}$. In the same way $y \triangleleft w_{n}$. But $w_{n-1} \nless w_{n}$, so $w_{n-1} \nless x$ and $w_{n-1} \nless y$. Since $u \in \mathbb{P}$, $u=\bar{u}=\overline{x P_{n} y}=\bar{y} P_{n} \bar{x}$. Above analysis shows $w_{n-1} \nless \bar{x}$ and $w_{n-1} \nless \bar{y}$. Because $w_{n-1}$ is both left factor and right factor of $P_{n}$, we have $\bar{y}=x$ by the positive separation property of $w_{n-1}$. We prove thus assertion (2) of the theorem.

Now if neither (i) nor (ii) holds, then $u \prec w_{n+1}$ by Lemma 8. By using the fact $w_{n+1}=\left(w_{n-1} P_{n-1}\right)^{a_{n+1}} w_{n-1}$, and by an almost same discussion as above, we get the assertions either (3) or (4), which finishes the proof of the theorem.

From Theorems 10 and 11, we get
Corollary 7. Let $u \prec F_{\theta}$ with $\left|A_{n}\right|<|u| \leqslant\left|A_{n+1}\right|$ for some $n \geqslant 0$, then $u$ is a palindrome without overlap if and on if $u=x w_{n} \bar{x}$ with $x \triangleright P_{n}$ and $|x| \leqslant \frac{1}{2}\left|P_{n}\right|$.

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