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An algorithmic framework for convex mixed integer nonlinear programs

Pierre Bonami^a, Lorenz T. Biegler^b, Andrew R. Conn^a, Gérard Cornuéjols^{c,d}, Ignacio E. Grossmann^b, Carl D. Laird^e, Jon Lee^a, Andrea Lodi^f, François Margot^c, Nicolas Sawaya^b, Andreas Wächter^{a,*}

^a IBM T.J. Watson Research Center, P.O. Box 218, Yorktown Heights, NY 10598, USA
 ^b Department of Chemical Engineering, Carnegie Mellon University, Pittsburgh, PA 15213, USA
 ^c Tepper School of Business, Carnegie Mellon University, Pittsburgh, PA 15213, USA
 ^d LIF, Faculté des Sciences de Luminy, 13288 Marseille, France
 ^e Chemical Engineering Department, Texas A&M University, College Station, TX 77843-3122, USA
 ^f DEIS, University of Bologna, viale Risorgimento 2, 40136 Bologna, Italy

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Abstract

This paper is motivated by the fact that mixed integer nonlinear programming is an important and difficult area for which there is a need for developing new methods and software for solving large-scale problems. Moreover, both fundamental building blocks, namely mixed integer linear programming and nonlinear programming, have seen considerable and steady progress in recent years. Wishing to exploit expertise in these areas as well as on previous work in mixed integer nonlinear programming, this work represents the first step in an ongoing and ambitious project within an open-source environment. COIN-OR is our chosen environment for the development of the optimization software. A class of hybrid algorithms, of which branch-and-bound and polyhedral outer approximation are the two extreme cases, are proposed and implemented. Computational results that demonstrate the effectiveness of this framework are reported. Both the library of mixed integer nonlinear problems that exhibit convex continuous relaxations, on which the experiments are carried out, and a version of the software used are publicly available. © 2007 Elsevier B.V. All rights reserved.

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1. Introduction

Solution algorithms for mixed integer nonlinear programs (MINLPs) have become an active area of research [10, 11,14,20,31,36]. Owing to the steady progress over the years in the development and successful implementation of algorithms for mixed integer linear programs (MILPs) and nonlinear programs (NLPs), it is natural to expect that combining expertise from both fields might yield significant advances. The recent creation of COIN-OR [7]

* Corresponding author.

E-mail address: andreasw@us.ibm.com (A. Wächter).

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provides a useful vehicle for facilitating the development and dissemination of open-source software for problems in operations research. In particular, COIN-OR contains reusable software components for MILP (e.g., Cbc) and NLP (e.g., Ipopt). In 2004, researchers at IBM and CMU joined forces to study algorithms for MINLPs and develop associated open-source software, leveraging components already available from COIN-OR. This paper introduces an algorithmic framework for MINLP resulting from this collaboration. For MINLPs with convex relaxation, this framework is an exact algorithm, but it can also be applied to nonconvex MINLPs as a heuristic.

Thus far, the main contributions of this effort are:

- (i) a new publicly available library of test instances of convex MINLPs¹;
- (ii) a new family of hybrid algorithms, of which branch-and-bound (BB) and polyhedral outer approximation (OA) are two extreme (classical) cases;
- (iii) a new open-source framework Bonmin [5] which uses existing software in COIN-OR. In particular Cbc, Cgl, Clp and Ipopt are used as building blocks. The package has been available on the COIN-OR site since July 2006;
- (iv) computational results on publicly available test problems.

We consider the mixed integer nonlinear program

$$P \begin{cases} \min f(x, y) \\ \text{s.t.} \\ g(x, y) \le 0, \\ x \in X \cap \mathbb{Z}^n, \quad y \in Y, \end{cases}$$
(1)

where *X* and *Y* are polyhedral subsets of \mathbb{R}^n and \mathbb{R}^p respectively, and *X* is bounded. The functions $f : X \times Y \to \mathbb{R}$ and $g : X \times Y \to \mathbb{R}^m$ are continuously differentiable. When *f* and *g* are convex functions, *P* is said to be *convex*. For convenience, we assume in the algorithms that the continuous relaxation of *P* obtained by removing the integrality requirement $x \in \mathbb{Z}^n$ is bounded. When needed in the algorithms, we also assume that *f* and *g* are twice continuously differentiable.

Two main ideas have been proposed for solving convex MINLPs. The first one is a branch-and-bound (BB) approach [16,20], where lower bounds for subproblems

$$P_{\bar{X}} \begin{cases} \min f(x, y) \\ \text{s.t.} \\ g(x, y) \le 0, \\ x \in \bar{X} \cap \mathbb{Z}^n, \quad y \in Y \end{cases}$$

with polyhedral subsets \bar{X} of X, are computed by solving their continuous relaxations $\tilde{P}_{\bar{X}}$; here and elsewhere \tilde{P} denotes the continuous relaxation of the associated problem P, e.g.,

$$\tilde{P}_{\bar{X}} \begin{cases} \min f(x, y) \\ \text{s.t.} \\ g(x, y) \le 0, \\ x \in \bar{X}, \quad y \in Y. \end{cases}$$

We note that the lower bound in the BB approach can be strengthened with cutting planes like the ones described in [30], which represent a generalization to the nonlinear case of the lift-and-project cuts of [2].

The second approach alternates between solving a MILP and a convex NLP. We know of two different methods that follow this approach: generalized Benders decomposition [13] and Outer Approximation (OA) [10]. The MILP solved in both approaches is obtained from *P* by replacing the nonlinear functions by polyhedral outer approximations. Calling (\bar{x}, \bar{y}) the optimal solution of this MILP, the convex NLP is *P* with *x* fixed to \bar{x} (which we denote by $P_{\bar{x}}$). We note that a related approach is the extended cutting-plane method [36], which relies on successive solutions of the MILP problem.

¹ The library is available at the IBM-CMU Open Source MINLP Project website: http://egon.cheme.cmu.edu/ibm/page.htm.

Our computational framework uses outer approximations and subproblem relaxations $\tilde{P}_{\bar{X}}$ to compute lower bounds, and $P_{\bar{x}}$ to compute upper bounds in a flexible branch-and-cut scheme. When only subproblem relaxations $\tilde{P}_{\bar{X}}$ are used to compute lower bounds, we have the classical BB algorithm. When outer approximations and $P_{\bar{x}}$ are used alternatingly at the root node, we obtain the classical OA algorithm.

In Section 1, the OA algorithm is presented in more detail. In Section 2, three related algorithms are presented. Section 2.1 presents the NLP Branch-and-Bound framework and details of our implementation (named B-BB) based on the interior-point NLP solver Ipopt. Section 2.2 presents the OA framework and details of our implementation (named B-0A) based on Ipopt and the LP solver Clp. Finally, Section 2.3 presents the hybrid algorithm (named B-Hyb). Depending on the parameter setting of B-Hyb, one obtains either B-BB or B-OA or anything in between. In Section 3, we present computational results comparing B-BB, B-OA, and one incarnation of B-Hyb with the commercial solvers SBB and Dicopt.

In the following, we assume that P is convex. The OA algorithm consists of using linearizations of the objective function and the constraints at different points to build a MILP relaxation of the problem.

First note that *P* can be reformulated as a MINLP, \hat{P} , with a linear objective by introducing an extra variable, α , which is minimized subject to the additional constraint $f(x, y) \leq \alpha$. Now consider any point $(\bar{x}, \bar{y}) \in X \times Y$, not necessarily feasible to *P*. By convexity of *f* and *g*, the constraints

$$\nabla f(\bar{x}, \bar{y})^T \begin{pmatrix} x - \bar{x} \\ y - \bar{y} \end{pmatrix} + f(\bar{x}, \bar{y}) \le \alpha,$$
(2)

$$\nabla g(\bar{x}, \bar{y})^T \begin{pmatrix} x - \bar{x} \\ y - \bar{y} \end{pmatrix} + g(\bar{x}, \bar{y}) \le 0$$
(3)

are then valid for \hat{P} .

Therefore, given any set of points $T = \{(x^1, y^1), \dots, (x^K, y^K)\}$, we can build a relaxation of *P*:

$$P^{OA}(T) \begin{cases} \min \alpha \\ \text{s.t.} \\ \nabla f(x^k, y^k)^T \begin{pmatrix} x - x^k \\ y - y^k \end{pmatrix} + f(x^k, y^k) \le \alpha, \\ \nabla g(x^k, y^k)^T \begin{pmatrix} x - x^k \\ y - y^k \end{pmatrix} + g(x^k, y^k) \le 0, \\ x \in X \cap \mathbb{Z}^n, \quad y \in Y, \quad \alpha \in \mathbb{R}. \end{cases} \quad \forall (x^k, y^k) \in T$$

As is well-known, this is equivalent to the problem

$$\min_{x \in X \cap \mathbb{Z}^n y \in Y} \max_k f(x^k, y^k) + \nabla f(x^k, y^k)^T \begin{pmatrix} x - x^k \\ y - y^k \end{pmatrix}$$

s.t. $g(x^k, y^k) + \nabla g(x^k, y^k)^T \begin{pmatrix} x - x^k \\ y - y^k \end{pmatrix} \le 0,$
 $(x^k, y^k) \in T.$

Theorem 1 states that if *T* contains suitable points and KKT conditions are satisfied at these points, then $P^{OA}(T)$ and *P* are equivalent, in the sense that they have the same optimal value, and that an optimal solution (\bar{x}, \bar{y}) of *P* corresponds to an optimal solution $(\bar{\alpha}, \bar{x}, \bar{y})$ of $P^{OA}(T)$ with $\bar{\alpha} = f(\bar{x}, \bar{y})$.

Theorem 1. Let *P* be a convex MINLP as defined in (1). Assume that *P* is feasible and has a finite optimum. For all $\bar{x} \in X \cap \mathbb{Z}^n$, if the problem

$$P_{\bar{x}} \begin{cases} \min f(\bar{x}, y) \\ \text{s.t.} \\ g(\bar{x}, y) \le 0, \\ y \in Y \end{cases}$$

is feasible, then define \bar{y} to be its optimal solution. On the other hand, if $P_{\bar{x}}$ is infeasible, then \bar{y} is defined as an optimal solution to the following feasibility problem:

$$P_{\bar{x}}^{\mathrm{F}} \begin{cases} \min \sum_{i=1}^{m} u_{i} \\ \mathrm{s.t.} \\ g(\bar{x}, y) - u \leq 0, \\ u \geq 0, \\ y \in Y, \quad u \in \mathbb{R}^{m} \end{cases}$$

Let \hat{T} be the set of all such pairs (\bar{x}, \bar{y}) .

Assuming that the KKT conditions are satisfied at every optimum of $P_{\bar{x}}$ (resp. $P_{\bar{x}}^{\rm F}$), then P and $P^{\rm OA}(\hat{T})$ have the same optimal value.

Proof. Since problem *P* has a finite optimum it follows that, for every $x \in X \cap \mathbb{Z}^n$, either problem P_x is feasible with a finite optimal solution or it is infeasible, and therefore the set \hat{T} is well-defined.

For every $\bar{x} \in X \cap \mathbb{Z}^n$, we denote by $P_{\bar{x}}^{OA}(\hat{T})$ the problem corresponding to $P^{OA}(\hat{T})$ with x fixed to \bar{x} . Note that $P_{\bar{x}}^{OA}(\hat{T})$ is just a linear programming problem and that the minimum value of $P^{OA}(\hat{T})$ is the minimum value of $P_{\bar{x}}^{OA}(\hat{T})$ over all \bar{x} in the finite set $X \cap \mathbb{Z}^n$. To simplify the proof we assume without loss of generality that the constraints $y \in Y$ are included in the constraints

To simplify the proof we assume without loss of generality that the constraints $y \in Y$ are included in the constraints $g(\bar{x}, y) \le 0$ in problem $P_{\bar{x}}$ and in the constraints $g(\bar{x}, y) - u \le 0$ in problem $P_{\bar{x}}^F$.

We denote by $X^{\mathcal{F}}$ the set of $x \in X \cap \mathbb{Z}^n$ such that P_x is feasible and by $X^{\mathcal{I}}$ its complement in $X \cap \mathbb{Z}^n \colon (X \cap \mathbb{Z}^n) \setminus X^{\mathcal{F}}$. Since P is feasible, $X^{\mathcal{F}} \neq \emptyset$.

First we will prove that for every $\bar{x} \in X^{\mathcal{I}}$ the problem $P_{\bar{x}}^{OA}(\hat{T})$ is infeasible. Since $\bar{x} \in X^{\mathcal{I}}$, the problem $P_{\bar{x}}$ is infeasible and therefore \hat{T} contains the point (\bar{x}, \bar{y}) with \bar{y} an optimal solution of $P_{\bar{x}}^F$. As a consequence, $P^{OA}(\hat{T})$ contains the constraints:

$$\nabla g_j(\bar{x}, \bar{y})^T \begin{pmatrix} x - \bar{x} \\ y - \bar{y} \end{pmatrix} + g_j(\bar{x}, \bar{y}) \le 0, \quad j = 1, \dots, m.$$

$$\tag{4}$$

In addition since \bar{y} is an optimal solution of $P_{\bar{x}}^F$ and the KKT conditions are satisfied, there exists $\lambda \in \mathbb{R}^{2m}_+$ such that

$$\sum_{i=1}^{m} \lambda_j \nabla_y g_j \left(\bar{x}, \bar{y} \right) = 0 \tag{5}$$

$$1 - \lambda_j - \lambda_{m+j} = 0 \quad j = 1, \dots, m \tag{6}$$

$$\lambda_j \left(g_j(\bar{x}, \bar{y}) - \bar{u}_j \right) = 0 \quad j = 1, \dots, m, \tag{7}$$

$$\lambda_{m+j}\bar{u}_j = 0 \quad j = 1, \dots, m. \tag{8}$$

Now, we prove that $P_{\bar{x}}^{OA}(\hat{T})$ is infeasible by proving that there is no solution to (4) when we set $x = \bar{x}$:

$$\nabla_{y} g_{j}(\bar{x}, \bar{y})^{T} (y - \bar{y}) + g_{j}(\bar{x}, \bar{y}) \le 0, \quad j = 1, \dots, m.$$
(9)

Combining these inequalities using the nonnegative multipliers $\lambda_1, \ldots, \lambda_m$, we get

$$\sum_{j=1}^{m} \lambda_j \nabla_y g_j(\bar{x}, \bar{y})^T (y - \bar{y}) \le -\sum_{j=1}^{m} \lambda_j g_j(\bar{x}, \bar{y}).$$

This inequality has no solution y since, using (5), the left-hand side $\sum_{j=1}^{m} \lambda_j \nabla g_j(\bar{x}, \bar{y}) = 0$, and using (7), the right-hand side $-\sum_{j=1}^{m} \lambda_j g_j(\bar{x}, \bar{y}) = -\sum_{j=1}^{m} \lambda_j \bar{u}_j$. This last quantity is strictly negative for the following reason. Define $J = \{j \in \{1, \dots, m\} : \bar{u}_j \neq 0\}$; we have $-\sum_{j=1}^{m} \lambda_j \bar{u}_j = -\sum_{j \in J} \lambda_j \bar{u}_j$. Now using (8) we have that $\lambda_{m+j} = 0 \ \forall j \in J$ and therefore by (6), $\lambda_j = 1 \ \forall j \in J$. This implies that $-\sum_{j \in J} \lambda_j \bar{u}_j = -\sum_{j \in J} \bar{u}_j$ which is strictly negative since otherwise $P_{\bar{x}}$ would be feasible.

is strictly negative since otherwise $P_{\bar{x}}$ would be feasible. This result implies that the minimum value of $P^{OA}(\hat{T})$ is to be found as the minimum value of $P_x^{OA}(\hat{T})$ over all $x \in X^{\mathcal{F}}$. Next, we prove that for each $\bar{x} \in X^{\mathcal{F}}$, $P_{\bar{x}}^{OA}(\hat{T})$ has the same objective value as $P_{\bar{x}}$ from which the proof of the theorem follows. Let \bar{y} be an optimal solution to $P_{\bar{x}}$. $(f(\bar{x}, \bar{y}), \bar{x}, \bar{y})$ is a feasible solution of $P_{\bar{x}}^{OA}(\hat{T})$ by construction of the outerapproximation constraints and of $P^{OA}(\hat{T})$, and therefore $f(\bar{x}, \bar{y})$ is an upper bound on the optimal value α of $P_{\bar{x}}^{OA}(\hat{T})$. We will prove that it is also a lower bound i.e. $\alpha \ge f(\bar{x}, \bar{y})$.

By assumption, \bar{y} is an optimal solution of $P_{\bar{x}}$ and satisfies the KKT conditions. Thus there exists $\lambda \in \mathbb{R}^m_+$ such that

$$\nabla_{y}f(\bar{x},\bar{y}) + \sum_{j=1}^{m} \lambda_{j}\nabla_{y}g_{j}(\bar{x},\bar{y}) = 0$$
⁽¹⁰⁾

$$\lambda_j g_j(\bar{x}, \bar{y}) = 0 \quad j = 1, \dots, m.$$

$$\tag{11}$$

By construction, any solution of $P_{\bar{x}}^{OA}(\hat{T})$ has to satisfy the outer-approximation constraints:

$$\begin{aligned} \nabla_{\mathbf{y}} f(\bar{x}, \bar{y})^T (\mathbf{y} - \bar{y}) + f(\bar{x}, \bar{y}) &\leq \alpha, \\ \nabla_{\mathbf{y}} g_j(\bar{x}, \bar{y})^T (\mathbf{y} - \bar{y}) + g_j(\bar{x}, \bar{y}) &\leq 0, \quad j = 1, \dots, m \end{aligned}$$

Multiplying these rows by the Lagrange multipliers $\lambda \ge 0$ from (10) and (11) we obtain

$$\nabla_{y} f(\bar{x}, \bar{y})^{T} (y - \bar{y}) + f(\bar{x}, \bar{y}) + \sum_{j=1}^{m} \lambda_{j} \left(\nabla_{y} g_{j}(\bar{x}, \bar{y})^{T} (y - \bar{y}) + g_{j}(\bar{x}, \bar{y}) \right) \leq \alpha$$

The left-hand side can be rewritten as:

$$\left(\nabla_{\mathbf{y}}f(\bar{\mathbf{x}},\bar{\mathbf{y}}) + \sum_{j=1}^{m}\lambda_{j}\nabla_{\mathbf{y}}g_{j}(\bar{\mathbf{x}},\bar{\mathbf{y}})\right)^{T}(\mathbf{y}-\bar{\mathbf{y}}) + \sum_{j=1}^{m}\lambda_{j}g_{j}(\bar{\mathbf{x}},\bar{\mathbf{y}}) + f(\bar{\mathbf{x}},\bar{\mathbf{y}}).$$

Using (10) and (11) this is equal to $f(\bar{x}, \bar{y})$ and therefore the inequality is equivalent to $f(\bar{x}, \bar{y}) \leq \alpha$. Therefore for any $\bar{x} \in X^{\mathcal{F}}$, problems $P_{\bar{x}}^{OA}(\hat{T})$ and $P_{\bar{x}}$ have the same objective value.

It follows that $P^{OA}(\hat{T})$ has the same optimal value as

$$\min_{\bar{x}\in X^{\mathcal{F}}, \bar{y} \text{ solves } P_{\bar{x}}} f(\bar{x}, \bar{y}).$$
(12)

This value is well-defined since $X^{\mathcal{F}} \neq \emptyset$. An optimal solution of (12) is also optimal for *P*, and therefore *P* and $P^{OA}(\hat{T})$ have the same optimal value.

The statement made in Theorem 1 is weaker than Theorem 1 in [11], where it is incorrectly stated that (x^*, y^*) is optimal for *P* if and only if it is optimal for $P^{OA}(T)$.

Indeed, although all optimal solutions of P are optimal solutions of $P^{OA}(T)$, the converse is not true as the following example shows.

Example 1. Consider the following MINLP where we optimize over a ball in \mathbb{R}^3

$$\begin{cases} \min z \\ \text{s.t.} \\ \left(x - \frac{1}{2}\right)^2 + y^2 + z^2 \le 1, \\ x \in \mathbb{Z} \cap [-1, 2], \quad y \in \mathbb{R}, \qquad z \in \mathbb{R}. \end{cases}$$

This problem has an optimal value of $-\frac{\sqrt{3}}{2}$. The MILP obtained by applying Theorem 1 is the following

 $\begin{cases} \min \alpha \\ \text{s.t.} \\ z - \alpha \le 0, \\ (\text{constraint (2)}) \\ x - \sqrt{3}z \le 1 + 3/2, \\ \left((3) \text{ taken for the optimal solution of } P_{(1)}(x, y, z) = \left(1, 0, -\frac{\sqrt{3}}{2} \right) \right) \\ -x - \sqrt{3}z \le 3/2, \\ \left((3) \text{ taken for the optimal solution of } P_{(0)}(x, y, z) = \left(0, 0, -\frac{\sqrt{3}}{2} \right) \right) \\ x \ge \frac{-7}{12}, \\ ((3) \text{ taken for the optimal solution of } P_{(-1)}^F(x, y, z) = (-1, 0, 0)) \\ x \le \frac{19}{12}, \\ ((3) \text{ taken for the optimal solution of } P_{(2)}^F(x, y, z) = (2, 0, 0)) \\ x \in \mathbb{Z}, \qquad y \in \mathbb{R}, \qquad z \in \mathbb{R}. \end{cases}$

It can be seen that in the linearized problem variable y is unconstrained. Therefore for any $\lambda \in \mathbb{R}$, the point $(1, \lambda, -\frac{\sqrt{3}}{2})$ is feasible and also optimal for the MILP $P^{OA}(\hat{T})$, but it is infeasible for the MINLP whenever $\lambda \neq 0$.

1.1. Outer-approximation algorithm

Originally proposed in [10], the relaxation $P^{OA}(T)$ induces a natural iterative algorithm for solving *P*. We present here briefly a slightly modified version introduced in [11]. The algorithm starts with $T = \{(x^0, y^0)\}$, where (x^0, y^0) can be either a feasible solution to *P* or to its continuous relaxation \tilde{P}_X . Then each iteration starts by solving $P^{OA}(T)$ to find a point (α^k, x^k, \hat{y}) and a lower bound α^k on the optimal value of *P*. The problem P_{x^k} defined above is then solved. If P_{x^k} is feasible, then its optimal solution y^k associated with x^k gives a feasible solution and an upper bound for *P* and (x^k, y^k) is added to *T* to strengthen the mixed integer linear relaxation. If P_{x^k} is infeasible, let y^k be the solution of the feasibility problem $P_{x^k}^F$, and add (x^k, y^k) to *T*. As shown by Theorem 2 in [11], the algorithm finds an optimal solution for *P* in a finite number of iterations provided that assumptions on convexity, differentiability and constraint qualifications of Theorem 1 hold (note that as pointed out in Theorem 2 of [11] it is not needed to add integer cuts to guarantee finiteness). The algorithm is described in Fig. 1. At the end of the algorithm if $P^{OA}(T)$ is feasible then the optimal value of *P* is z^U , if $P^{OA}(T)$ is infeasible then *P* is also infeasible.

1.2. Branch-and-cut-based outer approximation

Quesada and Grossmann [25] proposed an algorithmic scheme that combines the use of linear and nonlinear programming in an original branch-and-cut scheme. The motivation of the method proposed by them is to improve the outer-approximation scheme presented in Section 1.1 by integrating the construction of the outer approximation of P into a single tree search. In this way the sequential solution of several MILPs is avoided. Instead, one single tree search is performed, during which nonlinear programs are solved and used to progressively tighten the MILP relaxation.

As in the OA algorithm, a mixed integer linear relaxation $P^{OA}(T)$ is used. But, instead of solving the successive approximations given by the $P^{OA}(T)$ relaxations to optimality, we perform a branch-and-cut procedure, where the linear outer approximation is updated at selected nodes of the search tree.

The branch-and-cut algorithm of Quesada and Grossmann is based on two problems, related to $P^{OA}(T)$ and P_x presented in the previous section. The outer approximation of a subproblem corresponding to $\bar{X} \subseteq X$

```
z^U := +\infty;
z^L := -\infty;
(x^0, y^0) := optimal solution of \tilde{P};
T := \{(x^0, y^0)\};
k := 1; Choose a convergence tolerance \epsilon;
while z^U - z^L > \epsilon and P^{OA}(T) is feasible do
        Let (\hat{\alpha}, \hat{x}, \hat{y}) be the optimal solution of P^{OA}(T):
        z^L := \hat{\alpha}:
        if P_{\hat{\tau}} is feasible:
           then Let x^k := \hat{x} and y^k be the optimal solution to P_{\hat{x}};
                  z^U := \min(z^U, f(x^k, y^k));
            else Let x^k := \hat{x} and y^k be the optimal solution to P_{\hat{x}}^F;
        fi
        \overline{T} := T \cup \{(x^k, y^k)\};
        k := k + 1;
od
```

Fig. 1. Outer-approximation algorithm.

$$P_{\bar{X}}^{\text{OA}}(T) \begin{cases} \min \alpha \\ \text{s.t.} \\ \nabla f(x^k, y^k)^T \begin{pmatrix} x - x^k \\ y - y^k \end{pmatrix} + f(x^k, y^k) \leq \alpha \\ \nabla g(x^k, y^k)^T \begin{pmatrix} x - x^k \\ y - y^k \end{pmatrix} + g(x^k, y^k) \leq 0 \\ x \in \bar{X} \cap \mathbb{Z}^n, \quad y \in Y, \quad \alpha \in \mathbb{R} \end{cases} \quad \forall (x^k, y^k) \in T$$

is used as a relaxation which gives lower bounds, while $\tilde{P}_{\bar{X}}$ gives feasible solutions, upper bounds and new outerapproximation constraints.

Let *i* be a node of the search tree, and let $X^i \subseteq X$ be the modified polyhedral feasibility set for *x* at that node (with modified bounds). The continuous relaxation $\tilde{P}_{X^i}^{OA}(T)$ is solved, obtaining a solution (x^*, y^*) and a lower bound on the optimal value of the subtree rooted at *i*. If x^* satisfies the integrality requirements, a feasible solution for *P* may exist at that node, and it can be found by solving P_{x^*} . Let \bar{y} be an optimal solution to P_{x^*} . If (x^*, \bar{y}) is feasible for *P*, the upper bound is updated. In either case, we update *T* to $T \cup \{(x^*, \bar{y})\}$.

As shown in [25], the algorithm converges to an optimal solution in finite time provided that assumptions on convexity, continuity, differentiability and constraint qualification of Theorem 1 hold. The complete algorithm is described in Fig. 2. At the end of the algorithm if $z^U < +\infty$ then it is the optimal value of P, otherwise P is proven to be infeasible.

In the algorithm of Quesada and Grossmann as described above, the NLP subproblem P_{x^*} is solved only when the optimal solution (x^*, y^*) of $\tilde{P}_{X^i}^{OA}(T)$ satisfies $x^* \in \mathbb{Z}^n$. This is the least we can do in terms of solving NLPs, to guarantee the convergence of the algorithm by application of Theorem 1. However, it is entirely possible to solve P_{X^i} at additional nodes in order to reduce the size of the branch-and-bound tree. In Section 2.3, we present two ways of enhancing this branch-and-bound scheme which we implemented in our hybrid algorithm.

2. Our algorithmic framework

We implemented three different algorithms:

- B-BB: the simple nonlinear programming-based BB as presented in Section 1;
- B-OA: the OA algorithm as presented in Section 1.1;
- B-Hyb: an enhanced version of the hybrid procedure presented in Section 1.2.

The three algorithms are implemented using existing software components from the COIN-OR open source library as building blocks. To solve the continuous NLPs we use the interior-point solver Ipopt [35]. The various branchand-bound techniques are based on the branch-and-cut module Cbc and the cut-generation library Cg1, and the LP subproblems are solved using C1p.

```
z^U := +\infty;
(x^0, y^0) := optimal solution of \tilde{P};
T := \{(x^0, y^0)\};
X^0 := X;
Initialize list of active nodes: \mathcal{L} := \{0\};
i := 0:
while \mathcal{L} \neq \emptyset do
          Select a node k in \mathcal{L};
          Let (\alpha^k, x^k, y^k) be the optimal solution of \tilde{P}_{yk}^{OA}(T);
          <u>while</u> x^k is integer and \alpha^k < z^U <u>do</u>
                   if P_{r^k} is feasible
                      then let \bar{y} be its optimal solution;
                       else let \bar{y} be the optimal solution of P_{-k}^{\rm F};
                   if (x^k, \bar{y}) is feasible for P
                      then z^U := \min(z^U, f(x^k, \bar{y}));
                   fi
                   T := T \cup \{(x^k, \bar{y})\};
                   Let (\alpha^k, x^k, y^k) be the optimal solution of updated \tilde{P}_{\mathbf{v}k}^{OA}(T);
          \overline{\mathbf{if}} \alpha^k < z^U (branch)
             then Select a variable x_i with a fractional x_i^k for branching;
                     X^{i+1} := X^k \cap \{x \in \mathbb{R}^n : x_j \le \lfloor x_j^k \rfloor\};
                     X^{i+2} := X^k \cap \{ x \in \mathbb{R}^n : x_j \ge \lceil x_j^k \rceil \};
                     \mathcal{L} := \mathcal{L} \cup \{i+1, i+2\} \setminus \{k\};
                    i := i + 2:
              else (fathom the node by bounds)
                     \mathcal{L} := \mathcal{L} \setminus \{k\};
          fi
od
```

Fig. 2. Outer approximation-based branch-and-cut.

2.1. Algorithm B-BB

The BB algorithm was implemented by modifying Cbc in order to replace the solution of LPs at each node of the tree by the solution of NLPs. BB is an efficient technique for solving MILPs, as the reoptimization of an LP after small modifications can be done efficiently using hot-start techniques in simplex-based algorithms. (The reader is referred to [18,21,24,37] for terminology and background information related to branch-and-cut for solving MILPs.) The same applies to NLPs, however to a lesser extent, when they are solved using active-set algorithms [20]. Nevertheless, we chose the interior-point NLP solver Ipopt as our solver, as a suitable open-source active-set NLP solver was unavailable. Note that using a different NLP solver is possible with minor modifications to the code.²

The BB algorithm follows a simple scheme; no cutting-plane method is used, no strong branching is performed, and no heuristic methods are implemented. The branching variable selection strategy uses pseudo-costs initialized with the *average known* pseudo-cost as defined in [3,21].

To try to reduce the time spent solving NLPs, at each node Ipopt is warm-started by using the optimal primal and dual solution of the direct parent node as a starting point. In addition, the initial modification of the starting point, aiming to move it sufficiently away from bounds, is done less strongly for a warm-start than for a cold-start. This leads to a reduction in the average run time for solving the NLPs.

Ipopt was used with the adaptive barrier parameter strategy [23]. We also added a heuristic to switch sooner to the feasibility restoration phase if little progress was made at the beginning of the optimization, in order to speed up infeasibility detection.

2.2. Algorithm B-OA

The OA algorithm is implemented using Ipopt to solve the NLPs, and Cbc to solve the MILPs. It follows exactly the algorithm described in Fig. 1. The default strategies of Cbc are used, namely:

 $^{^2}$ Note that the latest version of Bonmin now allows for using the alternative solver filterSqp [12].

- for branching variable selection at a node strong branching is performed on the five most integer infeasible variables (in case of ties variables being chosen in lexicographic order) in the current optimal solution of the relaxed problem.
- various cutting-planes procedures (mixed integer Gomory cuts, probing cuts, mixed integer rounding cuts, clique cuts, cover cuts and flow cover cuts [7]) are applied, but only at the root node.

2.3. Algorithm B-Hyb

This algorithm is an enhanced version of the branch-and-cut procedure presented in Section 1.2. Its implementation is based on Cbc. One enhancement is that more NLPs are solved in order to reduce the size of the tree. This is done in two ways: by solving the NLP relaxation \tilde{P}_{X_k} at additional nodes of the tree, and by performing local partial enumerations at nodes of the tree. In the limiting cases, the first way reduces the algorithm to a classical NLP BB, while the second one reduces the algorithm to the classical OA algorithm. Of course, both alternatives can be combined within a hybrid algorithm, the approach investigated in this paper, apparently for the first time. A further enhancement is that our hybrid scheme uses a number of MILP techniques available in Cbc. We describe the enhancements in more detail in the following subsections.

2.3.1. Solving NLP relaxations at some nodes

Consider a node k. If \tilde{P}_{X^k} , the relaxation of the corresponding subproblem, is infeasible, then node k can be fathomed. Otherwise, let (\bar{x}, \bar{y}) be an optimal solution of \tilde{P}_{X^k} . If \bar{x} is an integer, then we obtain a new feasible solution (\bar{x}, \bar{y}) for P, which gives an upper bound for the problem, and the node can be fathomed. Otherwise, we add (\bar{x}, \bar{y}) to T.

Solving \tilde{P}_{χ^k} allows us to strengthen the bounds and therefore typically leads to a smaller enumeration tree. Note also that this scheme improves the outer approximation higher in the tree, in contrast to the basic algorithm of Quesada and Grossmann where the outer approximation is strengthened only at nodes k where the optimal solution (\bar{x}, \bar{y}) to $\tilde{P}_{\chi^k}^{OA}$ has \bar{x} integer.

If the subproblem relaxation \tilde{P}_{X^k} is solved at each node of the tree, then the algorithm reduces to an NLP BB algorithm. This is unlikely to be the optimal strategy for all problem classes. In the computational experiments presented in Section 3, the subproblem relaxations are solved every L := 10 nodes.

2.3.2. Performing local searches at nodes

The enhancement described above makes the algorithm closer to a pure BB algorithm. An alternative approach is to perform some outer-approximation iterations at selected nodes of the tree.

At any node k of the tree, we may perform a truncated MILP BB procedure to try to find a feasible solution (x^*, y^*) for $P_{X^k}^{OA}(T)$. If such a solution is found, then we solve P_{X^*} (or $P_{X^*}^F$, if P_{X^*} is infeasible), obtaining (x^*, \bar{y}) . As before, the solution (x^*, \bar{y}) is added to T, and the upper bound and best incumbent solution are possibly updated. We can then repeat this process until the MINLP problem corresponding to node k is solved.

In our experiments, we perform such a local search only at the root node with an overall limit on the time spent in solving such MILP's of $\kappa := 30$ s. The local searches are performed by using Cbc with the settings used by B-OA described in Section 2.3.

Of course, if the value for the time limit κ is set to infinity, the algorithm then reduces to the usual OA algorithm.

2.3.3. Integration of MILP techniques

Cbc is an elaborate code for MILP. Using it as the underlying framework for our hybrid procedure allows us to take advantage of the advanced MILP techniques already implemented in or utilized by Cbc. Cbc uses several families of cuts from Cgl to tighten the OA relaxations. To produce the results in Section 3 we use mixed integer Gomory cuts, probing cuts, mixed integer rounding cuts, and cover cuts. The different cut generators are called at the root node and in the tree search according to the dynamic strategy implemented in Cbc.

For the branching variable selection strategy, we use the implementation of reliability branching [1] available in Cbc, with a reliability parameter of 8, a limit of 20 variables on which strong branching is performed and a limit of 100 simplex iterations in the strong branching. If a feasible solution for $P^{OA}(T)$ is found during strong branching, an NLP is solved to verify if it corresponds to a feasible solution for P and additional outer-approximation constraints are added in the same way as it is done when nodes of the tree are processed.

The implementation of the hybrid algorithm follows the branch-and-cut procedure described in Fig. 3.

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```
z^U := +\infty;
(x^0, y^0) := optimal solution of \tilde{P}; T := \{(x^0, y^0)\}; X^0 := X;
while Local search time limit \kappa is not exceeded do
         Solve P^{OA}(T) (without exceeding resource limits);
        if a solution (x^*, y^*) of P^{OA}(T) is found
            then
                   Let \bar{y} be the optimal solution of P_{x^*}
                       (or of P_{x^*}^{\rm F} if P_{x^*} is infeasible);
                   if (x^*, \bar{y}) is feasible for P
                      then z^U := \min(z^U, f(x^*, \bar{y}));
                   fi
                   T := T \cup \{(x^*, \bar{y})\};
        fi
od
Initialize list of active nodes: \mathcal{L} := \{0\}; i := 0; l := 0; L := 10;
while \mathcal{L} \neq \emptyset do
        Select a node k in \mathcal{L};
        if l \equiv 1 \pmod{L}
            then (solve the NLP relaxation at the node)
                   Let (\bar{x}, \bar{y}) be the optimal solution of \tilde{P}_{X^k};
                   if \bar{x} is integer
                      then z^U := \min(z^U, f(\bar{x}, \bar{y}));
                   fi
                   T := T \cup \{(\bar{x}, \bar{y})\};
        fi
        Apply MILP cuts to \tilde{P}_{\mathbf{v}k}^{\mathrm{OA}}(T).
        If \tilde{P}_{yk}^{OA}(T) is feasible let (\alpha^k, x^k, y^k) be the optimal solution, otherwise let \alpha^k = +\infty;
         while x^k is integer and \alpha^k < z^U \underline{do}
                 if P_{r^k} is feasible
                    then let \bar{y} be its optimal solution;
                      else let \bar{y} be the optimal solution of P_{,k}^{\rm F};
                 fi
                 if (x^k, \bar{y}) is feasible for P
                    then z^U := \min(z^U, f(x^k, \bar{y}));
                  fi
                 T := T \cup \{(x^k, \bar{y})\};
                 Let (\alpha^k, x^k, y^k) be the optimal solution of updated \tilde{P}_{yk}^{OA}(T);
        od
        \overline{\mathbf{if}} \alpha^k < z^U \ (branch)
            then Select a variable x_i with x_i^k fractional;
                   X^{i+1} := X^k \cap \{x \in \mathbb{R}^n : x_j \le \lfloor x_j^k \rfloor\};
                   X^{i+2} := X^k \cap \{ x \in \mathbb{R}^n : x_j \ge \lceil x_j^k \rceil \};
                   \mathcal{L} := \mathcal{L} \cup \{i+1, i+2\} \setminus \{k\};
                   i := i + 2; l := l + 1;
             else (fathom the node by bounds)
                   \mathcal{L} := \mathcal{L} \setminus \{k\};
        fi
od
```

Fig. 3. Hybrid algorithm.

3. Computational results

The problems used in the computational experiments were gathered from different sources, and feature applications from operations research and chemical engineering. We present a brief description of every class of problems below and highlight some of their defining characteristics. Note that those whose names end with an "M" or an "H" refer to problems that were originally formulated in generalized disjunctive form [26]. The MINLP version of the problems was obtained using either a "big-M" transformation (end in "M"), or a "convex hull" transformation (end in "H") [15].

The BatchS problems are multi-product batch plant design problems with multiple units in parallel and intermediate storage tanks [27,33]. These problems consist of determining the volume of the equipment, the number of units in parallel, and the volume and location of the intermediate storage tanks. The nonlinearities in this set of problems stem from exactly one constraint that contains an exponential term. The relative integrality gap (defined as $\frac{optval(P)-optval(\tilde{P})}{|optval(P)|}$ where optval() returns the optimal value of the problem) of the big-M version of this set of problems

is about 15% on average.

The CLay problems are constrained layout problems [28], where nonoverlapping units represented by rectangles must be placed within the confines of certain designated areas formulated as circular nonlinear constraints, such that the cost of connecting these units is minimized. The nonlinearities in this set of problems are all quadratic and correspond to Euclidean-distance constraints, and the integrality gap for all instances presented is equal to 100%. Note that these problem are intentionally poorly modeled in order to have a large integrality gap and no feasible solution near the optimal solution of the continuous relaxation.

The FLay problems concern farm land layout [28], where one would like to determine the optimal length and width of a number of rectangular patches of land with fixed area, such that the perimeter of the set of patches is minimized. The nonlinearities in this set of problems stem from a set of hyperbolic constraints, and the integrality gap is, on average, about 44%.

The Fo7_2 problem is a block layout design with unequal areas [6], and is concerned with finding the most efficient arrangement of a given number of departments with unequal area requirements within a facility. This problem has the same defining characteristics as the farm layout problems described above.

The RSyn problems concern retrofit-synthesis problems [28], in which one would like to simultaneously redesign part of an existing plant and synthesize (from scratch) part of a new one. Specifically, one is interested in determining whether certain units should be included in the design of the new plant, and whether certain modifications, such as improvements in yield, capacity and energy reduction, should be performed on the existing plant. In addition, it is required that the economic potential is maximized given a certain time horizon and limited capital investments. The nonlinearities in this set of problems stem from the synthesis portion of the model, and correspond to logarithmic functions. The integrality gap for the convex hull version of these problems tends to be small and of the order of about 1%.

The SLay problems are Safety Layout problems [28], where one is interested in placing a set of units with fixed width and length such that the Euclidean distance between their center point and a pre-defined "safety point" is minimized. This problem is a mixed integer quadratic program, and thus, the nonlinearities in this set of problems are contained solely in the objective function (as quadratic terms). The integrality gap is approximately equal to 6% on average. Furthermore, this class of problems is known to be symmetric, a feature shared with the other layout problems Clay and FLay.

The Syn problems are Synthesis problems [10,32], and correspond to the synthesis portions of the RSyn class described above. As such, they have similar characteristics to the latter set of problems, although it should be noted that the big-M version of this class tends to have very poor relaxations resulting in integrality gaps of over 600%.

The cutting stock problems, trimloss, [17], are where one is interested in cutting out a set of product paper rolls from raw paper rolls such that the cost function, including the trim loss as well as the over production, is minimized. The nonlinearities in this set of problems arise from square root transformations that were used to convexify a set of bilinear constraints. The integrality gap is about 75% on average.

The Water problems are large inverse problems for the determination of contamination sources in municipal water networks. The constraints are linear and come from discretized dynamic models of the network water quality model. The objective is the least squares error between calculated and measured network concentrations, together with a regularization term to force a unique solution. Integer variables are added to restrict the allowable contamination scenarios, giving the final form as a mixed integer quadratic program (MIQP) [19].

All these problems are available on the web [22] in Ampl and Gams formats, except the Water problems, available only in Ampl format. (This implies that we are unable to run the Water problems with SBB or Dicopt. We keep these problems in the test set, since they have a large number of continuous variables, a feature absent from other problems.) These 41 problems were selected from a library of more than 150 convex problems that we collected [22]. We selected problems that were solved in less than 3 h by an earlier implementation of the hybrid algorithm described in the previous section. We rejected problems that were solved in less than 30 seconds. In addition, for each class of problems, we added the smallest problem in the class that was not solved in 3 hours. Improvements in the hybrid algorithm mean that most problems are now solved within the time limit by the current version of the hybrid. Characteristics of the instances are reported in Table 1. The optimal value is known for all problems, except trimloss5.

We compare three types of algorithms: Branch-and-bound algorithms solving NLPs at the nodes of the tree (NLP BB for short), outer-approximation algorithms as described in Section 1 (*OA* for short) and one hybrid algorithm as described in Section 2.3. The experiments presented here have been performed with an early implementation

Table 1	
Test set	statistics

Problem name	Var	Integer	Constr	nnz	Opt. sol value	Continuous relaxation
BatchS101006M	278	129	1 019	79	769 440.42	734 943
BatchS121208M	406	203	1 5 1 1	95	1241 125.51	1202 360
BatchS151208M	445	203	1 781	98	1543 472.39	1499910
BatchS201210M	558	251	2 3 2 7	103	2296 535.15	2255 300
CLay0203H	90	18	132	30	41 573.30	0.00
CLay0204H	164	32	234	40	6545	0.00
CLay0205M	80	50	135	10	8 092.5	0.00
CLay0205H	260	50	365	50	8 092.5	0.00
CLay0303M	33	21	66	6	26669.10	0.00
CLay0303H	99	21	150	45	26669.13	0.00
CLay0305M	85	55	155	10	8 092.5	0.00
FLay04H	234	24	282	4	54.40	30.98
FLay05M	62	40	65	5	64.49	34.64
FLay05H	382	40	465	5	64.49	34.64
Fo7_2	114	42	211	14	17.74	0.00
RSyn0810M03H	1 185	252	1 935	90	-2722.44	-2797.66
RSyn0815M03H	1 347	282	2217	156	-2827.92	-2916.02
RSyn0820M03H	1 467	312	2 4 4 8	201	-2028.81	-2102.39
RSyn0820M04H	1 956	416	3 528	268	-2450.77	-2509.27
RSyn0830M03H	1 758	372	2934	291	-1543.05	-1589.61
RSyn0840M04H	2344	496	4 2 3 6	388	-2529.07	-2579.75
RSyn0840M03H	2 040	432	3 4 4 7	402	-2742.64	-2806.52
RSyn0840M04H	2 7 2 0	576	4 980	536	-2564.50	-2618.98
SLay10M	290	180	405	20	129 579.88	119 090
SLay07H	476	84	609	14	64748.82	61 757.1
SLay08H	632	112	812	16	84960.21	80754.9
Slay09M	234	144	324	18	107 805.75	103 126
SLay09H	810	144	1 044	18	107 805.75	103 126
Syn20M04M	420	160	1 052	56	-3532.74	-9864.89
Syn30M03M	480	180	1 041	60	-654.15	-4535.1
Syn30M04M	640	240	1 568	80	-865.72	-6171.15
Syn40M02M	420	160	812	56	-388.77	-4555.35
Syn40M03M	630	240	1 398	84	-395.14	-6190.65
Syn40M03H	1 1 4 6	240	1 998	402	-395.14	-417.45
Syn40M04M	840	320	2 104	112	-901.75	-9168.63
Syn40M04H	1 528	320	2 904	536	-901.75	-920.15
trimloss4	105	85	64	36	8.3	1.70
trimloss5	161	131	90	55	≤11.2	1.17
Water0202	106711	7	107 209	4017	125.19	60.28
Water0303	107 222	14	108 217	4 521	207.98	75.52
Water0202R	384	14	556	17 205	424.54	0.00

Number of variables, number of integer variables, number of constraints, number of nonzero entries in the Hessian of the Lagrangian, optimal solution value and value of the continuous relaxation are listed. (The optimum for trimloss5 is not known.)

of the now publicly available Bonmin package [5]. We compare our implementation B-BB of an NLP BB with the commercial software SBB [29] (version Level 009) using the CONOPT NLP solver (version 3.14g-016-054), and our implementation B-OA of an OA algorithm with the commercial software Dicopt [8,34] (version 2x-c), using CPLEX (version 9.0) for the MILP subproblems and CONOPT (same version as above) for the NLPs. Finally, we also list results obtained with our hybrid algorithm B-Hyb. The machine used in the tests is an IBM IntellistationZ Pro with an Intel Xeon 3.2 GHz CPU, 2 GB of RAM, running Linux Fedora Core 3.

Note that the computing time for the results obtained with SBB are the CPU times reported by the software. This time is much smaller than the wall clock time on large problems, as SBB writes (sometimes huge) files during the



Fig. 4. Relative performance of the five algorithms.

computation, and the time for reading/writing files is not included in the reported CPU times. For example, on problem Syn40M02M, which hits the three hour time limit, the actual user time is almost 13 h and the real time (including system time) is more than 31 h.

Fig. 4 is a performance plot [9] of the five algorithms. The curve plotted for an algorithm A gives the proportion of problems that are solved within factor p of the time required by the best algorithm. More precisely, if $t^*(P)$ is the smallest time needed by one of the five algorithms to solve problem P, then P is solved within a factor p by any algorithm requiring at most time $p t^*(P)$. For p = 1, the plotted point for algorithm A represents the proportion of problems for which A is fastest. For p very large, the plotted point is the proportion of problems solved by the algorithm in less than 3 h. (Note that the three Water problems are not used for this plot.) It is clear from the plot that B-Hyb dominates B-BB and B-OA. It also dominates SBB except for very small values of p. The number of problems solved in 3 h by B-Hyb is larger than the corresponding number for the other algorithms, indicating that B-Hyb is overall the most robust algorithm. Dicopt solves more problems very early, and that the performance of B-Hyb becomes competitive for p = 28. This value for p might seem quite high, but it is obtained due to a number of problems that are solved in a few seconds with Dicopt, but require much more time with B-Hyb. Indeed, in a performance plot based on solution time differences instead of ratios, B-Hyb is the best performer as soon as running for 45 seconds beyond the best solution time is allowed.

Table 2 presents the running times of the five algorithms. Failures are listed as ******* and are caused by numerical difficulties in Ipopt, except on SLay07H for B-OA, where the failure is caused by numerical problems in the LP solver, and on RSyn0815M03H for Dicopt, where the failure occurs with CONOPT.

Note that Dicopt seems particularly efficient on the BatchS, RSyn and Syn problems, while SBB dominates on the CLay and FLay problems. For all the SLay problems except one, either SBB or B-BB works best. For trimloss4, only B-Hyb is able to solve it in 3 h. An interesting question is to determine which problems are well-suited for OA algorithms and which ones should be attacked with an NLP BB approach. We suspect that the quality of the linear relaxation obtained by the OA algorithms is the driving criterion: When this approximation is good, the solution of the MILP is close to the solution of the MINLP and OA works well. On the other hand, when the approximation is poor, solving the MILP does not help in finding good feasible solutions and helps only moderately in improving the LP relaxation.

Table 3 compares the B-BB, B-Hyb and B-OA algorithms. As noted before, B-Hyb is almost always faster than B-BB, the only notable exceptions being the CLay, FLay and SLay problems where none of the two dominates clearly the

Table 2	
Comparison of running times (in seconds) for the five algorithms (bold face for best running time)	

BatchS101006M 728.46 124.87 72.90 551.56 14.69 BatchS121208M 2316.28 1894.99 71.76 173.54 9.3 BatchS1512020M 3371.95 2732.32 632.39 3360.58 22.53 BatchS1512020M >3.39 20.15 39.45 6.91 5.011 CLay0203H 3.39 20.15 39.45 6.91 5.011 CLay0205M 19.49 284.01 114.19 179.72 156.6 CLay0205M 39.45 6.91 5.017 CLay0205M 26.55 58.5 CLay0205M 0.87 13.44 55.84 11.15 99.91 CLay0303M 0.87 13.44 55.84 11.43 49.5 CLay0305M 65.77 644.29 79.87 659.44 769.7 FLay05H 246.74 955.89 798.17 > 3.h > 3.h F07.2 >3.h 9833.10 7103.02 > 3.h > 3.h F07.2 >3.h	Problem name	SBB	B-BB	B-Hyb	B-OA	Dicopt
Batch S12 1208M216 (281894,9971.76173.549.3Batch S12 1208M3871.95273.23632.393360.5822.53Batch S12 1020M>3 h5304.94816.16>3 h28.44CLay020HH15.32496.0648.027.850.59CLay020HH15.32496.0648.027.850.59CLay020SM19.49284.01114.19179.72156.6CLay020SM0.8713.4455.8411.1599.91CLay030SH2.8628.3069.9826.4558.5CLay030SH2.66.77644.2979.87659.44769.7.FLay04H28.4975.8968.12148.14439.5FLay05M2.66.74955.897989.17> 3.h> 3.hFo7.2>3.h9833.107103.02> 3.h> 3.hFo7.2>3.h9833.107103.02> 3.h> 3.hSyn0810M03H48.62342.7657.3534.6818.97Syn0810M03H98.84389.567.8211.8010.03RSyn0820M04H60.51360.6662.8532.668.3Syn0810M03H98.84389.567.8211.8010.03RSyn0820M04H816.2342.7657.3543.6818.97Syn080M03H151.37319.1713.2720.0212.45Syn080M03H98.84389.567.8213.668.3Syn080M03H160.5415.55 <td>BatchS101006M</td> <td>728.46</td> <td>124.87</td> <td>72.90</td> <td>551.56</td> <td>14.69</td>	BatchS101006M	728.46	124.87	72.90	551.56	14.69
Batch S1208M 381.95 2732.32 632.39 3360.58 22.33 Batch S201210M $>3h$ $53h$ 5304.94 816.16 $>3h$ 28.44 CLay020H 15.32 496.06 48.02 7.85 0.59 CLay020SH 19.49 284.01 114.19 179.72 15.66 CLay020SH 358.72 **** 428.93 1048.37 157.7 CLay030SH 0.87 13.44 55.84 11.15 99.91 CLay030SM 65.77 644.29 79.87 659.44 769.7 FLay0SH 286.74 955.89 7989.17 $>3h$ $>3h$ FLay0SM 266.74 955.89 7989.17 $>3h$ $>3h$ F0.2 $>3h$ 90.151 14.70 15.87 10.52 RSyn081003H 84.31 301.51 14.70 15.87 10.52 RSyn081003H 84.62 342.76 7.35 32.66 8.3 RSyn081003H 98.84 389.56 7.82 18.00 10.03 RSyn0820003H 99.51 39.66 7.82 18.00 10.03 RSyn0820003H 99.51 369.66 7.82 18.00 20.22 RSyn0820003H 98.84 389.56 7.82 18.00 20.22 RSyn0820003H 98.46 107.05 22.94 60.52 20.66 SLay07H 160.54 53.22 73.46 $***$ 37.9 Syn080003H $23h$ $>3h$ $>3h$ $>3h$ <td>BatchS121208M</td> <td>2316.28</td> <td>1894.99</td> <td>71.76</td> <td>173.54</td> <td>9.3</td>	BatchS121208M	2316.28	1894.99	71.76	173.54	9.3
Batch S201210M >3 h 5304.94 816.16 >3 h 28.44 CLay0203H 3.39 20.15 39.45 6.91 5.011 CLay0204H 15.32 496.06 48.02 7.85 0.59 CLay0205M 19.49 284.01 114.19 179.72 156.6 CLay0205H 358.72 *** 428.93 1048.37 157.7 CLay0303M 0.87 13.44 55.84 11.15 99.91 CLay0303M 65.77 644.29 79.87 65.9.44 769.7 FLay04H 28.49 75.89 68.12 148.14 439.5 FLay05H 3047.4 406.647 *** >3.h >3.h Fo7.2 >3.h 983.10 7103.02 >3.h >3.h Fo7.2 >3.h 983.10 7103.02 >3.h >3.h RSyn0810M03H 84.31 301.51 14.70 15.87 10.52 RSyn0820M03H 690.61 62.85 32.66 8.3 RSyn0820M03H 98.84 389.56 7.82 <td< td=""><td>BatchS151208M</td><td>3871.95</td><td>2732.32</td><td>632.39</td><td>3360.58</td><td>22.53</td></td<>	BatchS151208M	3871.95	2732.32	632.39	3360.58	22.53
$\begin{array}{cccccccccccccccccccccccccccccccccccc$	BatchS201210M	>3 h	5304.94	816.16	>3 h	28.44
$\begin{array}{cccc} CL_ay0204H & 15.32 & 496.06 & 48.02 & 7.85 & 0.59 \\ CL_ay0205M & 19.49 & 284.01 & 11.19 & 179.72 & 156.67 \\ CL_ay0205H & 358.72 & *** & 428.93 & 1048.37 & 157.7 \\ CL_ay0303M & 0.87 & 13.44 & 55.84 & 11.15 & 9.931 \\ CL_ay0305M & 65.77 & 644.29 & 79.87 & 659.44 & 769.77 \\ FL_ay04H & 28.49 & 75.89 & 68.12 & 148.14 & 439.5 \\ FLay05H & 266.74 & 955.89 & 7989.17 & >3 h & >3 h \\ FLay05H & 3047.4 & 4066.47 & *** & >3 h & >3 h \\ FLay05H & 3047.4 & 4066.47 & *** & >3 h & >3 h \\ F07.2 & >3 h & 9833.10 & 7103.02 & >3 h & >3 h \\ F07.2 & >3 h & 9833.10 & 7103.02 & >3 h & >3 h \\ FSyn0810M03H & 84.31 & 301.51 & 14.70 & 15.87 & 10.52 \\ RSyn0810M03H & 84.31 & 301.51 & 14.70 & 15.87 & 10.52 \\ RSyn0820M04H & 384.62 & 342.76 & 57.35 & 32.66 & 8.3 \\ RSyn0820M03H & 690.51 & 369.06 & 62.85 & 32.66 & 8.3 \\ RSyn0820M03H & 50.41 & 188.10 & 27.78 & 27.76 & **** \\ RSyn0820M03H & 89.56 & 7.82 & 11.80 & 10.03 \\ RSyn0840M03H & 88.44 & 389.56 & 7.82 & 11.80 & 10.03 \\ RSyn0840M03H & 151.37 & 319.17 & 13.27 & 20.02 & 12.45 \\ RSyn0840M03H & 1032.87 & 3119.50 & 22.94 & 60.32 & 20.68 \\ SLay00M & 19.45 & 514.56 & 197.93 & >3 h & >3 h \\ Stay07H & 160.54 & 53.22 & 73.46 & *** & 37.97 \\ Syn20M04M & 23.57 & 319.17 & 13.27 & 20.02 & 12.45 \\ Syn20M04M & 33.h & >3 h & 53.h & 23.8 \\ SLay09M & 21.51 & 70.95 & 39.95 & >3 h & >3 h \\ SLay09H & 238.73 & 260.69 & 328.35 & >3 h & >3 h \\ SLay09H & 238.73 & 260.69 & 328.35 & >3 h & >3 h \\ SLay09H & 23.5 & >3 h & >3 h & 3 h \\ SLay09H & 33.h & >3 h & 118.01 & 1544.91 & 647.5 \\ Syn30M04M & >3 h & >3 h & 118.01 & 1544.91 & 647.5 \\ Syn30M04M & >3 h & >3 h & 118.01 & 1544.91 & 647.5 \\ Syn30M04M & >3 h & >3 h & 33 h & 23.6 & 33.8 & 23.5 \\ Syn40M04H & >3 h & >3 h & 33 h & 23.6 & 33.8 & 22.5 \\ Syn40M04H & >3 h & >3 h & 33 h & 33.h & 33 h & 33 h \\ SLay09H & 23.5 & >3 h & >3 h & 33 h & 33 h & 33 h & 33 h \\ SLay09H & 23.5 & >3 h & >3 h & 33 h & 3$	CLay0203H	3.39	20.15	39.45	6.91	5.011
$\begin{array}{cccc} CL_a y0205M & 19.49 & 284.01 & 114.19 & 179.72 & 156.6 \\ CL_a y0205H & 358.72 & *** & 428.93 & 1048.37 & 157.7 \\ CL_a y0303M & 0.87 & 13.44 & 55.84 & 11.15 & 99.91 \\ CL_a y0303M & 2.86 & 28.30 & 69.98 & 26.45 & 58.5 \\ CL_a y0305M & 65.77 & 644.29 & 79.87 & 659.44 & 769.71 \\ FLay 05M & 266.74 & 955.89 & 7989.17 & >3 h & >3 h \\ FLay 05M & 266.74 & 955.89 & 7989.17 & >3 h & >3 h \\ FLay 05H & 3047.4 & 4066.47 & *** & >3 h & >3 h \\ For.2 & >3 h & 9833.10 & 7103.02 & >3 h & >3 h \\ Syn0810M03H & 84.31 & 301.51 & 14.70 & 15.87 & 10.52 \\ RSyn0810M03H & 150.41 & 188.10 & 27.78 & 27.76 & *** \\ RSyn0820M03H & 690.51 & 369.06 & 62.85 & 32.66 & 8.3 \\ RSyn0810M04H & 384.62 & 342.76 & 57.35 & 43.68 & 18.97 \\ RSyn0820M03H & 98.84 & 389.56 & 7.82 & 11.80 & 10.03 \\ RSyn0840M04H & 817.25 & 2182.70 & 118.43 & 69.74 & 14.25 \\ RSyn0840M03H & 151.37 & 3119.50 & 22.94 & 60.32 & 20.68 \\ SLay 10M & 19.45 & 514.56 & 197.93 & >3 h & >3 h \\ Shy0820M03H & 19.45 & 514.56 & 197.93 & >3 h & >3 h \\ SLay07H & 105.54 & 53.22 & 73.46 & *** & 37.97 \\ SLay07H & 105.54 & 53.22 & 73.46 & *** & 37.97 \\ SLay07H & 106.54 & 53.22 & 73.46 & *** & 37.97 \\ SLay07H & 238.73 & 260.69 & 328.35 & >3 h & >3 h \\ Shy00840M04H & 33 h & >3 h & 118.01 & 154.91 & (57.5 & 51.20 & 0.27 \\ Syn30M03M & >3 h & >3 h & 16.89 & 15.06 & 0.72 \\ Syn30M03M & >3 h & >3 h & 18.01 & 154.91 & (64.75 & 53.20 & 0.74 & 0.27 \\ Syn30M04M & >3 h & >3 h & 18.01 & 154.91 & (64.75 & 53.20 & 0.74 & 0.27 \\ Syn30M04M & >3 h & >3 h & 18.01 & 154.91 & (64.75 & 53.20 & 0.74 & 0.27 \\ Syn30M04M & >3 h & >3 h & 18.01 & 154.91 & (64.75 & 53.20 & 0.74 & 0.27 \\ Syn30M04M & >3 h & >3 h & 18.01 & 154.91 & (64.75 & 53.20 & 0.74 & 0.27 \\ Syn30M04M & >3 h & >3 h & 23 h & 23.5 & >3 h & >3 h \\ Syn40M02M & >3 h & >3 h & 23 h & 0.26 & 0.32 & 0.68 \\ Syn40M04H & 81.52 & 46.64 & 28.62 & 34.95 & 3.51 \\ trimloss & >3 h & 33 h & 256.23 & >3 h & 33 h & 33 h & 0.36 \\ Syn40M04H & 81.52 & 46.64 & 28.62 & 34.95 & 3.51 \\ trimloss & >3 h & 33 h & 256.23 & >3 h & >3 h & 33 h & 33 h & 34 \\ WaterO202 & N/A & 1523.86 & 115$	CLay0204H	15.32	496.06	48.02	7.85	0.59
CLay0205H 358.72 *** 428.93 1048.37 $17.7.$ CLay0303M 0.87 13.44 55.84 11.15 99.91 CLay0303H 2.86 28.30 69.98 26.45 58.5 CLay0305M 65.77 644.29 79.87 659.44 $79.7.7$ FLay04H 28.49 75.89 788.91 35.8 3.5 FLay05M 266.74 955.89 7989.17 >3.5 >3.6 F0.7_2 >3.6 955.89 7989.17 >3.5 >3.6 F0.7_2 >3.6 963.10 7103.02 >3.6 >3.6 RSyn0810M03H 84.31 301.51 14.70 15.87 10.52 RSyn0810M03H 89.62 342.76 57.35 43.68 18.97 RSyn0810M03H 98.84 389.56 7.82 11.80 10.03 RSyn0803M03H 98.84 389.56 7.82 11.80 10.03 RSyn08040M04H 817.25 218.70 118.43 69.74 14.25 RSyn08040M04H $10.28.77$ 3119.50 22.94 60.32 20.68 SLay07H 160.54 53.22 73.46 $****$ 37.97 Slay08H 39.46 107.05 39.95 >3.1 >3.1 SLay09M 21.51 70.95 39.95 >3.1 >3.1 SLay09M 23.31 >3.1 16.89 15.66 0.72 Syn30M03M >3.1 >3.1 16.89 15.66 0.72	CLay0205M	19.49	284.01	114.19	179.72	156.67
CLay0303M 0.87 13.44 55.84 11.15 99.91 CLay0303H 2.86 28.30 69.98 26.45 58.5 CLay0305M 65.77 644.29 79.87 659.44 769.7 FLay04H 28.49 75.89 68.12 148.14 439.5 FLay05M 266.74 955.89 7989.17 $>3 h$ $>3 h$ F07.2 $>3 h$ 983.10 7103.02 $>3 h$ $>3 h$ F07.2 $>3 h$ 983.10 7103.02 $>3 h$ $>3 h$ RSyn0810M03H 84.31 301.51 14.70 15.87 10.52 RSyn0810M03H 84.31 301.51 14.70 15.87 10.52 RSyn0820M03H 690.51 369.06 62.85 32.66 8.3 RSyn0820M04H 384.62 342.76 57.35 43.68 18.97 RSyn0820M04H 817.25 2182.70 118.43 69.74 14.25 RSyn0840M04H 151.37 319.17 13.27 20.02 12.45 RSyn0840M03H 153.37 319.17 13.27 20.02 12.45 RSyn0840M03H 153.37 319.17 33.46 $***$ 37.97 SLay07H 160.54 53.22 73.46 $***$ 37.97 SLay08H 394.46 107.05 120.54 $>3 h$ $>3 h$ Syn2004M $>3 h$ $>3 h$ 28.35 $>3 h$ $>3 h$ Syn20M04M $>3 h$ $>3 h$ 16.89 15.06 0.72	CLay0205H	358.72	***	428.93	1048.37	157.74
CLay0303H2.8628.3069.9826.4558.5CLay0305M 65.77 644.2979.87659.44769.71FLay04H 28.49 75.89798.71 >3 h >3 hFLay05M 266.74 955.89798.17 >3 h >3 hF0.7.2 >3 h983.10 7103.02 >3 h >3 hFo7.2 >3 h983.10 7103.02 >3 h >3 hSkyn0815M03H150.41188.1027.78 27.76 ****RSyn0820M03H690.51369.0662.8532.66 8.3 RSyn0820M03H98.84389.56 7.82 11.8010.03RSyn0810M03H98.84389.56 7.82 11.8010.03RSyn0840M03H98.7319.1713.2720.02 12.45 RSyn0840M03H151.37319.1713.2720.02 12.45 RSyn0840M04H1032.87319.15120.54 >3 h >3 hSkyn081M04H1032.87319.1713.2720.02 12.45 Skyn0840M04H1032.87319.1713.2720.02 12.45 Skyn081M04H1032.87319.1713.2720.02 12.45 Skyn081M04H1032.87319.1713.2720.02 12.45 Skyn081M04H1032.87319.1713.2731h >3 hSkyn081M04H1032.87319.1713.2720.02 12.45 Skyn081M04H105.453.2273.46**** 37.97 </td <td>CLay0303M</td> <td>0.87</td> <td>13.44</td> <td>55.84</td> <td>11.15</td> <td>99.91</td>	CLay0303M	0.87	13.44	55.84	11.15	99.91
CLay0305M65.77644.2979.87659.4476.72FLay05M 28.49 75.8968.12148.14439.5FLay05M 266.74 955.897989.17 $> 3 h$ $> 3 h$ Fo7.2 $> 3 h$ 9833.10 7103.02 $> 3 h$ $> 3 h$ Fo7.2 $> 3 h$ 9833.10 7103.02 $> 3 h$ $> 3 h$ Fo7.2 $> 3 h$ 9833.10 7103.02 $> 3 h$ $> 3 h$ RSyn0810M03H84.31301.5114.7015.8710.52RSyn0820M03H690.51369.0662.8532.668.3RSyn0820M04H384.62342.7657.3543.6818.97RSyn0820M04H817.252182.70118.4369.7414.25RSyn080M04H817.252182.70118.4369.7414.25RSyn080M04H1032.873119.5022.9460.3220.68SLay00H19.45514.56197.93 $> 3 h$ $> 3 h$ SLay00H21.5170.9539.95 $> 3 h$ $> 3 h$ Slay09H21.5170.9539.95 $> 3 h$ $> 3 h$ Syn30M04M $> 3 h$ Syn30M04M $> 3 h$ Syn30M04M $> 3 h$ Syn30M04H 93.46 107.0539.95 $> 3 h$ $> 3 h$ Syn30M04M $> 3 h$ $> 3 h$ $> 3 h$ $> 3 h$ </td <td>CLay0303H</td> <td>2.86</td> <td>28.30</td> <td>69.98</td> <td>26.45</td> <td>58.5</td>	CLay0303H	2.86	28.30	69.98	26.45	58.5
$\begin{array}{c c c c c c c c c c c c c c c c c c c $	CLay0305M	65.77	644.29	79.87	659.44	769.73
FLayOSM HayOSH266.74 3047.4955.89 4066.477989.17 **** $>3 h$ $>3 h$ $>3 h$ $>3 h$ F07.2 $>3 h$ 9833.107103.02 $>3 h$ $>3 h$ F07.2 $>3 h$ 9833.107103.02 $>3 h$ $>3 h$ RSyn0810M03H84.31301.5114.7015.8710.52RSyn0810M03H690.51369.0662.8532.668.3RSyn0820M03H690.51369.0662.8532.668.3RSyn0820M04H384.62342.7657.3543.6818.97RSyn0840M04H817.252182.70118.4369.7414.25RSyn0840M04H151.37319.1713.2720.0212.45RSyn0840M04H1032.873119.5022.9460.3220.68SLayO8H394.46107.05120.54 $>3 h$ $>3 h$ SLayO9H21.5170.9539.95 $>3 h$ $>3 h$ Slay09M03M $>3 h$ $>3 h$ $>3 h$ $>3 h$ $>3 h$ Slay09M03M $>3 h$ $>3 h$ 16.89 15.060.72Syn30M03M $>3 h$ $>3 h$ 15.55 15.320.44Syn040M04H $>3 h$ $>3 h$ 15.65 15.32 0.44Syn04M04H $>3 h$ $>3 h$ 15.66 0.72 Syn30M03M $>3 h$ $>3 h$ 15.55 15.32 0.44Syn40M03M $>3 h$ $>3 h$ 15.66 0.72 Syn30M04M $>3 h$ $>3 h$ 15.66 3.9	FLay04H	28.49	75.89	68.12	148.14	439.5
FLayOSH3047.44066.47*** $>3 h$ $>3 h$ FO.2 $>3 h$ 933.10 7103.02 $>3 h$ $>3 h$ RSyn0810M03H 84.31 301.51 14.70 15.87 10.52 RSyn080M03H 60.51 369.06 62.85 32.66 8.3 RSyn0820M04H 384.62 342.76 57.35 43.68 18.97 RSyn0820M04H 88.462 342.76 57.35 43.68 18.97 RSyn0830M03H 98.84 389.56 7.82 11.80 10.03 RSyn0840M04H 151.37 319.17 13.27 20.02 12.45 RSyn0840M04H 1032.87 3119.50 22.94 60.32 20.68 SLayO7H 160.54 53.22 73.46 $***$ 37.97 SLayO9H 2383.73 260.69 328.35 $>3 h$ $>3 h$ SLayO9H 2383.73 260.69 328.35 $>3 h$ $>3 h$ Syn20M04M $>3 h$ $>3 h$ $>3 h$ $>3 h$ $>3 h$ Syn20M04M $>3 h$ $>3 h$ $>3 h$ $>3 h$ $>3 h$ Syn20M04M $>3 h$ $>3 h$ $>3 h$ $>3 h$ $>3 h$ Syn20M04M $>3 h$ $>3 h$ $>3 h$ $>3 h$ $>3 h$ Syn20M04M $>3 h$ $>3 h$ $>3 h$ $>3 h$ $>3 h$ Syn20M04M $>3 h$ $>3 h$ $>3 h$ $>3 h$ $>3 h$ Syn20M04M $>3 h$ $>3 h$ $>3 h$ $>3 h$ $>3 h$ $>3 h$ Syn20	FLay05M	266.74	955.89	7989.17	>3 h	>3 h
Fo7.2>3 h9833.107103.02>3 h>3 hRSyn0810M03H84.31301.5114.7015.8710.52RSyn0815M03H150.41188.1027.7827.76RSyn0820M03H690.51369.0662.8532.668.3RSyn0820M04H384.62342.7657.3543.6818.97RSyn0830M03H98.84389.567.8211.8010.03RSyn0840M04H817.252182.70118.4369.7414.25RSyn0840M04H103.2873119.5022.9460.3220.68SLay00M19.45514.56197.93>3 h>3 hSLay00M04H103.2873119.5022.9460.3220.68SLay07H160.5453.2273.46****37.97SLay08H394.46107.05190.54>3 h28.33SLay09H2383.73206.69328.35>3 h>3 hSLay00M21.5170.9539.83>3 h>3 hSyn030M03M>3 h>3 h15.5515.320.44Syn040M04M>3 h>3 h15.5515.320.44Syn040M03M>3 h>3 h238.341875.381.2Syn040M03M>3 h>3 h23.832.0434.95Syn040M04M>3 h>3 h23.6234.953.51Syn040M04M>3 h>3 h23.6428.6234.953.51Syn040M04M>3 h>3 h23.6428.62 <t< td=""><td>FLay05H</td><td>3047.4</td><td>4066.47</td><td>***</td><td>>3 h</td><td>>3 h</td></t<>	FLay05H	3047.4	4066.47	***	>3 h	>3 h
RSyn0810M03H84.31301.5114.7015.8710.52RSyn0815M03H150.41188.1027.7827.76****RSyn0820M03H690.51369.0662.8532.668.3RSyn0820M04H384.62342.7657.3543.6818.97RSyn0830M03H98.84389.567.8211.8010.03RSyn0840M04H817.252182.70118.4369.7414.25RSyn0840M04H1032.87319.1713.2720.0212.45RSyn0840M04H1032.873119.5022.9460.3220.68SLay07H160.5453.2273.46****37.97SLay08H394.46107.05120.54>3 h>3 hSLay09H21.5170.9539.95>3 h>3 hSyn20M04M>3 h>3 h>3 hS1.660.27Syn30M03M>3 h>3 h15.5515.320.44Syn20M04M>3 h>3 h15.5515.320.44Syn40M02M>3 h>3 h238.341875.381.2Syn40M02M>3 h>3 h256.23>3 h20.66Syn40M03M>3 h>3 h256.23>3 h2.06Syn40M04H81.5246.6428.623.4953.51Syn40M04H36.324.0717.3324.322.04Syn40M04H36.324.0717.3324.322.04Syn40M04H3 h>3 h236.623.4953.51 </td <td>Fo7_2</td> <td>>3 h</td> <td>9833.10</td> <td>7103.02</td> <td>>3 h</td> <td>>3 h</td>	Fo7_2	>3 h	9833.10	7103.02	>3 h	>3 h
RSyn0815M03H150.41188.1027.7827.76***RSyn0820M03H690.51369.06 62.85 32.66 8.3 RSyn0820M03H98.84.62 342.76 57.35 43.68 18.97 RSyn0830M03H98.84 389.56 7.82 11.80 10.03 RSyn0840M04H 817.25 2182.70 118.43 69.74 14.25 RSyn0840M03H 151.37 319.17 13.27 20.02 12.45 RSyn0840M04H 1032.87 3119.50 22.94 60.32 20.68 SLay10M 19.45 514.56 197.93 $>3 h$ $>3 h$ $>3 h$ SLay07H 160.54 53.22 73.46 *** 37.97 SLay08H 394.46 107.05 120.54 $>3 h$ $>3 h$ SLay09H 21.51 70.95 39.95 $>3 h$ $>3 h$ Syn20M04M $>3 h$ $>3 h$ $>3 h$ $>3 h$ $>3 h$ Syn20M04M $>3 h$ $>3 h$ 16.89 15.06 0.72 Syn30M03M $>3 h$ $>3 h$ 18.01 1544.91 647.5 Syn40M02M $>3 h$ $>3 h$ 18.01 1544.91 647.5 Syn40M02M $>3 h$ $>3 h$ 236.23 $>3 h$ 20.44 Syn40M03M $>3 h$ $>3 h$ 236.23 $>3 h$ 20.66 Syn40M04M $>3 h$ $>3 h$ 236.23 $>3 h$ 236.23 $33 h$ 236.23 Syn40M04M $>3 h$ $>3 h$ 236.23 <td< td=""><td>RSyn0810M03H</td><td>84.31</td><td>301.51</td><td>14.70</td><td>15.87</td><td>10.52</td></td<>	RSyn0810M03H	84.31	301.51	14.70	15.87	10.52
RSyn0820M03H690.51369.0662.8532.668.3RSyn0820M04H384.62342.7657.3543.6818.97RSyn0830M03H98.84389.567.8211.8010.03RSyn0840M04H817.252182.70118.4369.7414.25RSyn0840M03H151.37319.1713.2720.0212.45RSyn0840M04H1032.873119.5022.9460.3220.68SLay07H160.5453.2273.46****37.97SLay08H394.46107.05120.54>3.h>3.hSLay09H2383.73260.69328.35>3.h>3.hSLay09H2383.73260.69328.35>3.h>3.hSyn20M04M>3.h>3.h52.50174.600.27Syn30M03M>3.h>3.h16.8915.060.72Syn30M04M>3.h>3.h15.5515.320.44Syn40M03H>3.h>3.h238.341875.381.2Syn40M03H>3.h>3.h23.3.41875.381.2Syn40M03H>3.h>3.h23.3.423.22.04Syn40M03H>3.h>3.h23.32.303.5Syn40M03H>3.h>3.h2.3.53.512.30Syn40M03H>3.h>3.h2.3.623.4.953.51trimloss5>3.h>3.h>3.h>3.h>3.h>3.hSyn40M04H81.5246.6428.623.9.53.51	RSyn0815M03H	150.41	188.10	27.78	27.76	***
RSyn0820M04H384.62342.7657.3543.6818.97RSyn0830M03H98.84389.56 7.82 11.8010.03RSyn0840M04H817.252182.70118.4369.7414.25RSyn0840M03H151.37319.1713.2720.0212.45RSyn0840M04H1032.873119.5022.9460.32 20.68 SLay10M 19.45 514.56197.93 >3 h >3 hSLay08H394.46 107.05 120.54 >3 h228.33SLay09H 21.51 70.9539.95 >3 h >3 hSyn20M04M >3 h >3 h >3 h >3 h >3 hSyn20M04M >3 h >3 h >3 h >3 h >3 hSyn20M04M >3 h >3 h >3 h >3 h >3 hSyn20M04M >3 h >3 h >3 h >3 h >3 hSyn20M04M >3 h >3 h >3 h >2.50 174.60 0.27 Syn30M03M >3 h >3 h 16.89 15.06 0.72 Syn40M02M >3 h >3 h 238.37 20.44Syn40M03H >3 h >3 h 238.34 1875.381.2Syn40M03H >3 h >3 h 238.34 1875.381.2Syn40M03H >3 h >3 h 238.34 1875.381.2Syn40M03H >3 h >3 h >3 h >3 h >3 hSyn40M03H >3 h >3 h >3 h >3 h >3 h <td>RSyn0820M03H</td> <td>690.51</td> <td>369.06</td> <td>62.85</td> <td>32.66</td> <td>8.3</td>	RSyn0820M03H	690.51	369.06	62.85	32.66	8.3
RSyn0830M03H98.84389.567.8211.8010.03RSyn0840M04H817.252182.70118.4369.7414.25RSyn0840M03H151.37319.1713.2720.0212.45RSyn0840M04H1032.873119.5022.9460.3220.68SLay10M19.45514.56197.93>3 h>3 hSLay07H160.5453.2273.46****37.97SLay08H394.46107.05120.54>3 h>3 hSLay09M21.5170.9539.95>3 h>3 hSLay09H2383.73260.69328.35>3 h>3 hSyn20M04M>3 h>3 h52.50174.600.27Syn30M03M>3 h>3 h16.8915.060.72Syn30M04M>3 h>3 h18.011544.91647.5Syn40M02M>3 h>3 h238.341875.381.2Syn40M03M>3 h>3 h238.341875.381.2Syn40M03H36.324.0717.3324.322.04Syn40M04H81.5246.6428.6234.953.51trimloss4>3 h>3 h>3 h>3 h>3 hSyn40M04H81.5246.6428.6234.953.51trimloss5>3 h>3 h>3 h>3 h>3 hWater0202N/A545.95390.11974.19N/AWater0202N/A152.3861153.18>3 h>3 h<	RSyn0820M04H	384.62	342.76	57.35	43.68	18.97
RSyn0840M04H 817.25 2182.70 118.43 69.74 14.25 RSyn0840M03H 151.37 319.17 13.27 20.02 12.45 RSyn0840M04H 1032.87 3119.50 22.94 60.32 20.68 SLay10M 19.45 514.56 197.93 $>3 h$ $>3 h$ $>3 h$ SLay07H 160.54 53.22 73.46 $****$ 37.97 SLay08H 394.46 107.05 120.54 $>3 h$ 228.33 SLay09M 21.51 70.95 39.95 $>3 h$ $>3 h$ SLay09H 2383.73 260.69 328.35 $>3 h$ $>3 h$ Syn20M04M $>3 h$ $>3 h$ 52.50 174.60 0.27 Syn30M03M $>3 h$ $>3 h$ 15.55 15.06 0.72 Syn30M04M $>3 h$ $>3 h$ 15.55 15.32 0.44 Syn40M02M $>3 h$ $>3 h$ 238.34 1875.38 12 Syn40M03H 36.3 24.07 17.33 24.32 2.04 Syn40M03H $>3 h$ $>3 h$ 256.23 $>3 h$ $>3 h$ Syn40M04H 81.52 46.64 28.62 34.95 351 trimloss4 $>3 h$ $***$ $>3 h$ $>3 h$ $>3 h$ VaterO202N/A 545.95 390.11 974.19 N/AWaterO202N/A 523.80 156.45 115.28 N/A	RSyn0830M03H	98.84	389.56	7.82	11.80	10.03
RSyn0840M03H151.37319.1713.2720.0212.45RSyn0840M04H1032.873119.5022.94 60.32 20.68 SLay10M19.45514.56197.93>3 h>3 hSLay07H160.5453.2273.46*** 37.97 SLay08H394.46107.05120.54>3 h228.33SLay09M 21.51 70.9539.95>3 h>3 hSlay09H2383.73 260.69 328.35>3 h>3 hSyn20M04M>3 h>3 h52.50174.60 0.27 Syn30M03M>3 h>3 h15.06 0.72 Syn30M04M>3 h>3 h15.5515.32 0.44 Syn40M02M>3 h>3 h238.341875.381.2Syn40M03M>3 h>3 h238.341875.381.2Syn40M03M>3 h>3 h236.23>3 h2.06Syn40M04M>3 h>3 h236.23>3 h2.06Syn40M04M>3 h>3 h236.23>3 h2.06Syn40M04H81.5246.6428.6234.953.51trinloss4>3 h***>3 h>3 h>3 htrinloss5>3 h***>3 h>3 h>3 hWater0202N/A545.95390.11974.19N/AWater0202N/A328.20156.45115.28N/A	RSyn0840M04H	817.25	2182.70	118.43	69.74	14.25
RSyn0840M04H1032.873119.5022.9460.3220.68SLay10M19.45514.56197.93 >3 h >3 h >3 hSLay07H160.5453.2273.46***37.97SLay08H394.46107.05120.54 >3 h228.33SLay09M21.5170.9539.95 >3 h >3 hSLay09H2383.73260.69328.35 >3 h >3 hSyn20M04M >3 h >3 h52.50174.600.27Syn30M03M >3 h >3 h16.8915.060.72Syn30M04M >3 h >3 h15.5515.320.44Syn40M02M >3 h >3 h15.5515.320.44Syn40M02M >3 h >3 h238.341875.381.2Syn40M03M >3 h >3 h256.23 >3 h2.06Syn40M04H81.5246.6428.6234.953.51trimloss4 >3 h*** >3 h >3 h >3 hWater0202N/A545.95390.11974.19N/AWater0202RN/A1523.861153.18 >3 hN/A	RSyn0840M03H	151.37	319.17	13.27	20.02	12.45
$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	RSyn0840M04H	1032.87	3119.50	22.94	60.32	20.68
SLay07H160.54 53.22 73.46 *** 37.97 SLay08H394.46107.05120.54>3 h228.35SLay09M 21.51 70.9539.95>3 h>3 hSLay09H2383.73 260.69 328.35>3 h>3 hSyn20M04M>3 h>3 h52.50174.60 0.27 Syn30M03M>3 h>3 h16.8915.06 0.72 Syn30M04M>3 h>3 h18.011544.91647.5Syn40M02M>3 h>3 h15.5515.32 0.44 Syn40M03M>3 h>3 h238.341875.381.2Syn40M03M>3 h>3 h256.23>3 h2.06Syn40M04M>3 h>3 h256.23>3 h2.06Syn40M04H81.5246.6428.6234.953.51trimloss4>3 h*** 178.60 >3 h>3 hVater0202N/A545.95 390.11 974.19N/AWater0202N/A1523.861153.18>3 hN/A	SLay10M	19.45	514.56	197.93	>3 h	>3 h
$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	SLay07H	160.54	53.22	73.46	***	37.97
$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	SLay08H	394.46	107.05	120.54	>3 h	228.38
$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	SLay09M	21.51	70.95	39.95	>3 h	>3 h
$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$	SLay09H	2383.73	260.69	328.35	>3 h	>3 h
	Syn20M04M	>3 h	>3 h	52.50	174.60	0.27
Syn30M04M>3 h>3 h118.011544.91647.5Syn40M02M>3 h>3 h15.5515.320.44Syn40M03M>3 h>3 h238.341875.381.2Syn40M03H36.324.0717.3324.322.04Syn40M04M>3 h>3 h256.23>3 h2.06Syn40M04H81.5246.6428.6234.953.51trimloss4>3 h***178.60>3 h>3 htrimloss5>3 h***>3 h>3 h>3 hWater0202N/A545.95390.11974.19N/AWater0303N/A1523.861153.18>3 hN/AWater0202RN/A328.20156.45115.28N/A	Syn30M03M	>3 h	>3 h	16.89	15.06	0.72
Syn40M02M>3 h>3 h15.5515.320.44Syn40M03M>3 h>3 h238.341875.381.2Syn40M03H36.324.0717.3324.322.04Syn40M04M>3 h>3 h256.23>3 h2.06Syn40M04H81.5246.6428.6234.953.51trimloss4>3 h***178.60>3 h>3 htrimloss5>3 h***>3 h>3 h>3 hWater0202N/A545.95390.11974.19N/AWater0303N/A1523.861153.18>3 hN/AWater0202RN/A328.20156.45115.28N/A	Syn30M04M	>3 h	>3 h	118.01	1544.91	647.5
Syn40M03M>3 h>3 h238.341875.381.2Syn40M03H36.324.0717.3324.322.04Syn40M04M>3 h>3 h256.23>3 h2.06Syn40M04H81.5246.6428.6234.953.51trimloss4>3 h***178.60>3 h>3 htrimloss5>3 h***>3 h>3 h>3 hWater0202N/A545.95390.11974.19N/AWater0303N/A1523.861153.18>3 hN/AWater0202RN/A328.20156.45115.28N/A	Syn40M02M	>3 h	>3 h	15.55	15.32	0.44
Syn40M03H36.324.0717.3324.322.04Syn40M04M>3 h>3 h256.23>3 h2.06Syn40M04H 81.52 46.6428.6234.953.51trimloss4>3 h***178.60>3 h>3 htrimloss5>3 h***>3 h>3 h>3 hWater0202N/A545.95390.11974.19N/AWater0303N/A1523.861153.18>3 hN/AWater0202RN/A328.20156.45115.28N/A	Syn40M03M	>3 h	>3 h	238.34	1875.38	1.2
Syn40M04M>3 h>3 h256.23>3 h2.06Syn40M04H 81.52 46.64 28.62 34.95 3.51 trimloss4>3 h*** 178.60 >3 h>3 htrimloss5>3 h***>3 h>3 h>3 hWater0202N/A 545.95 390.11 974.19 N/AWater0303N/A 1523.86 1153.18 >3 hN/AWater0202RN/A 328.20 156.45 115.28 N/A	Syn40M03H	36.3	24.07	17.33	24.32	2.04
Syn40M04H 81.52 46.64 28.62 34.95 3.51 trimloss4 >3 h *** 178.60 >3 h >3 h trimloss5 >3 h *** >3 h >3 h >3 h Water0202 N/A 545.95 390.11 974.19 N/A Water0303 N/A 1523.86 1153.18 >3 h N/A Water0202R N/A 328.20 156.45 115.28 N/A	Syn40M04M	>3 h	>3 h	256.23	>3 h	2.06
trimloss4>3 h*** 178.60 >3 h>3 htrimloss5>3 h***>3 h>3 h>3 hWater0202N/A545.95 390.11 974.19N/AWater0303N/A1523.86 1153.18 >3 hN/AWater0202RN/A328.20156.45 115.28 N/A	Syn40M04H	81.52	46.64	28.62	34.95	3.51
trimloss5 >3 h *** >3 h >3 h >3 h Water0202 N/A 545.95 390.11 974.19 N/A Water0303 N/A 1523.86 1153.18 >3 h N/A Water0202R N/A 328.20 156.45 115.28 N/A	trimloss4	>3 h	***	178.60	>3 h	>3 h
Water0202 N/A 545.95 390.11 974.19 N/A Water0303 N/A 1523.86 1153.18 >3 h N/A Water0202R N/A 328.20 156.45 115.28 N/A	trimloss5	>3 h	***	>3 h	>3 h	>3 h
Water0303 N/A 1523.86 1153.18 >3 h N/A Water0202R N/A 328.20 156.45 115.28 N/A	Water0202	N/A	545.95	390.11	974.19	N/A
Water(202) R N/A 328.20 156.45 115.28 N/A	Water0303	N/A	1523.86	1153.18	>3 h	N/A
10/A 1/0/A 1/0/A 1/0/A	Water0202R	N/A	328.20	156.45	115.28	N/A

other. Comparing B-Hyb with B-OA, they have comparable performances on the CLay, RSyn and Water problems that can be solved in less than 3 min. On the other classes, B-Hyb dominates B-OA.

Comparing the number of nodes of B-BB and B-Hyb, the latter usually has a smaller enumeration tree, illustrating the benefit of having the OA approximation available for bounding and branching decisions.

The number of NLPs solved by B-Hyb is much larger than that for B-OA. The percentage of the time spent in solving NLPs in B-OA is usually well below 5% of the total time, while this is sometimes the dominant part for B-Hyb.

Table 4 compares the two NLP BB algorithms. A rough estimation is that the number of nodes is comparable for the two algorithms. It is worth noting that the time spent per node for SBB is of the order of 0.27 s, while it is about 0.21 s for B-BB (average taken over all problems solved in less than 3 h by both algorithms). Since in those two

Table 3			
Detailed comparison	of B-BB,	B-Hyb,	B-OA

Problem name	B-BB		B-Hyb					B-OA		
	Time	Nodes	Time	Nodes	NLP	OAIF	% time NLP	Time	Nodes	NLP
BatchS101006M BatchS121208M BatchS151208M BatchS201210M	124.87 1894.99 2732.32 5304.94	1532 14 144 14 677 18 378	72.90 71.76 632.39 816.16	502 206 4352 3608	47 20 343 327	5 3 5 4	31.56 20.44 66.12 66.33	551.56 173.54 3360.58 >3 h	78 404 15 083 258 804 >613 631	10 4 6 >2
CLay0203H CLay0204H CLay0205M CLay0205H CLay0303M CLay0303H CLay0305M	20.15 496.06 284.01 *** 13.44 28.30 644.29	206 4392 11 171 *** 454 257 19 759	39.45 48.02 114.19 428.93 55.84 69.98 79.87	138 928 5670 7035 634 504 3905	101 42 394 417 324 191 264	41 1 10 8 41 15 9	35.78 24.55 11.21 61.99 36.29 55.89 11.64	 6.91 7.85 179.72 1048.37 11.15 26.45 659.44 	2564 4490 155 440 355 333 5688 7119 495 398	11 1 6 4 13 13 8
FLay04H FLay05M FLay05H	75.89 955.89 4066.47	2376 93 632 88 220	68.12 7989.17 ***	2094 70 904 ***	574 18 942 ***	425 13752 ***	34.85 4.74 ***	148.14 6566.21 >3 h	49 961 4582 107 >2063 219	21 54 >18
Fo7_2	9833.10	236 974	7103.02	53 908	4306	4	12.99	>3 h	>2351 933	>1
RSyn0810M03H RSyn0815M03H RSyn0820M03H RSyn0820M03H RSyn0840M03H RSyn0840M04H RSyn0840M03H RSyn0840M04H SLay10M SLay07H SLay08H SL ay08H	301.51 188.10 369.06 342.76 389.56 2182.70 319.17 3119.50 514.56 53.22 107.05 70.05	1164 638 1043 621 943 3230 640 3933 16 072 775 1187 2488	14.70 27.78 62.85 57.35 7.82 118.43 13.27 22.94 197.93 73.46 120.54	0 0 16 24 0 74 0 0 6548 954 1372	4 6 12 14 3 24 4 3 563 100 157	3 5 8 11 2 17 3 2 34 13 3	11.80 7.98 46.68 37.79 19.66 57.11 20.18 11.98 18.75 11.85 13.55 14.00	15.87 27.76 32.66 43.68 11.80 69.74 20.02 60.32 > 3 h **** > 3 h	201 301 414 551 137 486 375 462 > 2034 251 *** > 1643 379 > 2646 655	3 5 2 3 2 3 2 3 2 >1 *** >1
SLay09H	260.69	2239	328.35	5022	389	5	1.66	>3 h	>1100614	>1
Syn20M04M Syn30M03M Syn30M04M Syn40M02M Syn40M03M Syn40M03H Syn40M04M Syn40M04H	>3 h >3 h >3 h >3 h >3 h >3 h 24.07 >3 h 46.64	>100 475 >132 373 >79 144 >179 089 >84 501 96 >57 992 126	52.50 16.89 118.01 15.55 238.34 17.33 256.23 28.62	358 0 886 0 2154 0 1322 0	34 4 119 4 309 5 129 6	5 3 41 3 118 4 6 5	11.57 2.24 18.08 2.18 20.07 51.96 14.16 53.97	174.60 15.06 1544.91 15.32 1875.38 24.32 > 3 h 34.95	14 550 746 141 255 1180 163 802 422 952 994 543	2 3 4 3 5 4 >1 4
trimloss4 trimloss5	***	***	178.60 ≥3 h	12773 >104937	985 >9715	4 >0	15.33 ***	>3 h >3 h	>11 869 930 >3240 229	>2 >1
Water0202 Water0303 Water0202R	545.95 1523.86 328.20	32 80 190	390.11 1153.18 156.45	14 72 188	16 33 65	14 27 53	71.71 50.39 90.35	974.19 >3 h 115.28	118 >1525 2356	7 >24 27

Cpu times (in seconds), number of nodes, and number of NLPs solved are displayed. For B-Hyb, the number of times the OA linear relaxation has an integer solution (OAIF), forcing the solution of an NLP, and the percentage of time spent solving NLPs are also listed (bold face for best running time).

algorithms the bulk of the time is spent solving NLPs, this indicates that the warm-starting advantage of the active-set solver used by SBB over the interior-point solver used by B-BB does not confer any advantage in terms of computing time in our test set.

Table 5 compares the two OA algorithms. Usually, B-OA requires fewer iterations than Dicopt, but this does not translate to a large advantage in running times. This is explained by the average time required to solve MILPs: Dicopt

Table 4 Comparison of number of nodes in the two NLP BB

Problem name	SBB	B-BB
BatchS101006M	22 590 53 580	1532
BatchS151208M	68.484	14 144
BatchS201210M	>161 338	18 378
CLay0203H	420	206
CLay0204H	2808	4392
CLay0205M	10749	11 171
CLay0205H	29730	***
CLay0303M	387	454
CLay0303H	298	257
CLay0305M	21 352	19759
FLay04H	2808	2376
FLay05M	86812	93 632
FLay05H	112 388	88 220
Fo7_2	>217 106	236 974
RSyn0810M03H	232	1164
RSyn0815M03H	364	638
RSyn0820M03H	1540	1043
RSyn0820M04H	314	621
RSyn0830M03H	193	943
RSyn0840M04H	877	3230
RSyn0840M03H	222	640
RSyn0840M04H	833	3933
SLay10M	1858	16072
SLay07H	6335	775
SLay08H	7634	1187
SLay09M	2227	2488
SLay09H	31 015	2239
Syn20M04M	>497 221	>100475
Syn30M03M	>328 268	>132 373
Syn30M04M	>160 695	>79 144
Syn40M02M	>492 640	>179 089
Syn40M03M	>177 817	>84 501
Syn40M03H	72	96
Syn40M04M	>212 265	>57 992
Syn40M04H	100	126
trimloss4	>1277 211	***
trimloss5	>1000 000	***

requires about 2.1 s per iteration while B-OA requires 81.9 s (average taken over problems solved in less than 3 h by both algorithms). At least two factors play a role in this large difference: First, Dicopt uses CPLEX to solve MILPs, while B-OA uses Cbc. On average CPLEX is faster than Cbc on benchmark problems (such as problems in MIPLIB [4]), but not by a factor of 40. The difference is that these benchmark problems are relatively difficult, often requiring more than one hour to be solved. It turns out that many of the MILPs that are solved in our experiments are fairly easy and that the relative performance of Cbc on these easy problems is comparatively worse than on harder problems. Second, when the OA algorithm solves an NLP that has more than one optimal solution, the solution obtained by an interior-point solver will tend to be on the center of the optimal "face", while the solution obtained by an active-set solver will lie at an "extreme point" of the "face". The OA constraints (2) and (3) will be different and thus the difficulty of the MILPs that have to be solved might be different. To illustrate this point we run B-OA using CPLEX as an LP solver on the problem Syn40M03M. The problem is still solved in 5 iterations but in 267 seconds (instead of 1815 s with Cbc) which is still much larger than the 1.2 s needed by Dicopt.

Table	5
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Comparison of number of iterations in the two OA algorithms and percentage of gap closed by solving the first MILP in B-OA

Problem name	B-OA	Dicopt	% of gap closed
BatchS101006M	10	14	75.26
BatchS121208M	4	5	82.83
BatchS151208M	6	7	78.76
BatchS201210M	>2	4	86.64
CLay0203H	11	77	8.56
CLay0204H	1	2	100
CLay0205M	6	120	99.90
CLay0205H	4	24	99.90
CLay0303M	13	516	13.34
CLay0303H	13	333	13.34
CLay0305M	8	282	99.90
FLay04H	21	332	72.39
FLay05M	>54	>799	26.79
FLay05H	>18	>757	26.79
Fo7_2	>1	>614	87.19 ^a
RSyn0810M03H	3	4	64.89
RSyn0815M03H	5	***	71.67
RSyn0820M03H	2	3	90.58
RSyn0820M04H	3	4	68.85
RSyn0830M03H	2	3	85.26
RSyn0840M04H	3	3	80.01
RSyn0840M03H	3	3	75.55
RSyn0840M04H	2	3	74.74
SLay10M	>1	>600	2.12 ^a
SLay07H	***	54	8.95
SLay08H	>1	70	$0^{\mathbf{a}}$
SLay09M	>14	>691	10.79
SLay09H	>1	>234	0^{a}
Syn20M04M	2	3	42.21
Syn30M03M	3	5	63.93
Syn30M04M	4	249	64.52
Syn40M02M	3	4	77.63
Syn40M03M	5	5	79.28
Syn40M03H	4	5	0^{a}
Syn40M04M	>1	4	75.56 ^a
Syn40M04H	4	3	0.08
trimloss4	>2	>97	24.13
trimloss5	>1	>75	21.41 ^a

^a The first MILP is not solved within the time limit; therefore the given number is only a lower bound on the gap closed.

Geometric considerations lead us to believe that the MILPs to be solved when using B-OA are, in general, harder than those for Dicopt. On the other hand, these MILPs give sometimes a stronger lower bound on the value of the optimal solution. The percentage of the gap between the optimal value and the linear relaxation closed by solving the first MILP in B-OA is displayed in Table 5. On our test problems, the corresponding gap for Dicopt is similar except for the FLay and Fo7_2 problems where a difference of more than 20% can be observed. It is interesting to note that these problems are the ones having nonlinearities coming from hyperbolic constraints.

We also note that the number of iterations is strongly correlated with the gap reduction obtained in the first master iteration. Both algorithms require a similar number of master iterations, with the notable exception of the CLay problems, where Dicopt requires a number of iterations much larger than B-OA. This might be explained by the fact that these problems have symmetries and thus the MILPs may have a lot of optimal integer solutions of which only a few are NLP feasible.

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