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Review

# **Grating Writing in Structured Optical Fibers**

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**Abstract:** Grating writing in structured optical fibers is reviewed. Various laser sources have been used including UV and near IR nanosecond and femtosecond lasers, each enabling different material processing regimes. The issue of scattering is modeled through simulation and compared with experiment. Good agreement has been established.

**Keywords:** Gratings, structured optical fibers, Fresnel fibers, photonic crystal fibers, microstructured optical fibers, sensors

#### 1. Introduction

Recent progress has been made in resolving some key issues with regards to grating writing in structured optical fibers including photonic crystal fibers [1], Fresnel fibers [2], and simple structured fibers [3] such as air clad fibers [4]. These issues are summarised as follows:

1)Rotational variation in light reaching the core as a result of variations in scattering from the structure.

- 2) Grating writing in non-photosensitive glasses.
- 3) Application of femtosecond lasers.
- Each is examined separately.

## 2. Rotationally variant scattering

Scattering of the writing light from the structured cladding gives rise to a variation in light reaching the core. This is caused by scattered

incoherent light and the constructive and destructive interference of coherent light scattered off all the various interfaces reaching the core. As a result the amplitude varies across the core. Such effects have been used to create filter devices based on side scattered light [5] and optical encryption [6].

Several approaches have been taken to overcome this problem for grating writing. For example, the holes can be filled with index-matching liquids for efficient coupling to the core [7–9] or the fiber can be hydrogen-loaded to increase photosensitivity and reduce the cumulative fluence [10–13]. In recent work we reported grating writing in a 12-ring nonlinear photonic crystal fiber with a highly photosensitive germanium-doped core [13, 14] shown in Fig. 1. Type IIa grating formation was observed with strengths of up to 17 dB in transmission. We have also carried out a detailed study of the dependence of grating writing on the

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angular orientation of the fiber [15-17]. In other work, we reported how the control of rotational incidence can be used to tune an induced birefringence within this fiber [18]. This birefringence arises from both incoherent scattering coherent constructive and destructive interference within the core. Birefringence in excess of  $10^{-4}$  is demonstrated – Fig. 2 summarises the observed splitting in grating spectra obtained at 21.5°. The angular dependence of the writing process for this fiber was supported by simulation, including an expected asymmetric intensity profile in the photosensitive region at this angle.

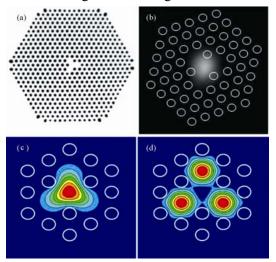


Fig. 1 (a) SEM of highly nonlinear PCF, (b) imaged mode after splicing, (c) simulated profile of the fundamental  $TEM_{00}$  mode, and (d) simulated profile of the higher-order  $TEM_{01}$  mode.

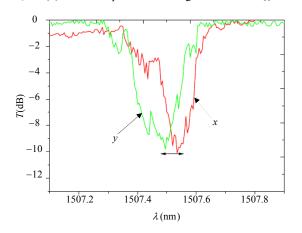


Fig. 2 Transmission spectrum for 21.5° grating for two orthogonal polarisation states.

Overall, the angular dependence greatly affects the reproducibility of grating writing process within structured fibers. Therefore, good control is important to ensure reproducible access to the core by the applied optical fields – however, much more difficult to control is the sensitivity to the interference that can lead to asymmetric index changes in the core and as well affects the reproducibility of fringe contrast regardless of the total intensity in the field.

When the writing intensity is very high, two photon processes can occur with a contribution different to that triggered through defect excitation, complicating grating effectively writing germanosilicate core fibers. Indeed, the nonlinear relation between excitation energy and index change can be exploited to produce a grating with better fringe contrast than the single photon case. This coupling into the band edge of glass can be independent of dopants. Higher intensities partially address the problem of scattering from the structured cladding to enable conventional grating writing with appropriate orientation focusing of light can occur to make up for the scattered light such that two or more photon processes are possible, discussed next.

# 3. Grating writing in non-photosensitive glasses

There are many reasons why one needs to write in non-photosensitive cores within structured optical fibers. Perhaps the most important thing is to ensure the value obtained by having a single material fiber for many applications available. This includes optimised mode field overlapped with the holes for sensing and laser applications, as well, for gratings that will not have a dependence on the properties of more than one material, such as the temperature insensitive properties of a birefringent photonic crystal fiber [19, 20]. This problem was firstly solved using two 193nm photon absorption directly into the band edge of the glass [21]. In

aluminosilicate optical fiber, the threshold was significantly reduced whilst the total change was increased enabling the first structured fiber lasers made with gratings [22–24]. The two photon nature was confirmed experimentally [25, 26]. It should be noted that the long cumulative fluences must ensure that these gratings are not type II damage gratings but instead densification gratings, as demonstrated in Fig. 3 and as well recent experiments based on freezing water within the holes where corrugations from densification prevent ice expansion along the channels [27].

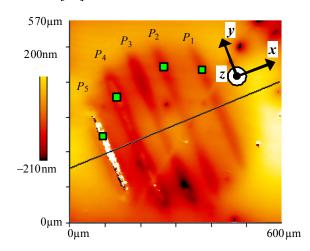


Fig. 3 Phase shift interferometric microscope image. Corrugated regions of densified glass can be seen.

### 4. Application of femtosecond lasers

Possible densification gratings have been recently reported using femtosecond gratings [28]. However the main region of interest justifying the use of these lasers is the Type II regime since changes in this regime are significantly more stable, up to 1000 °C [29, 30]. Type II gratings written by using energies above T2 damage threshold [31] of the glass lead to very stable gratings. Normal Type I gratings are thermally annealed at low temperatures and have not been able to be incorporated within the active medium of fiber lasers for operation above 14 W [8, 9, 32]. These results in an air clad structured fiber led to work on with femtosecond gratings within our group. By using liquid filling of

the holes of an air clad fiber we were able to inscribe femtosecond grating directly into the core for intra cavity lasing [8, 9]. Without using the index matching gel several practical problems arose – 1) alignment through an optical microscope was not possible to ensure accurate placement of the induced index changes within the core of the fiber; 2) the intensity diminished so that grating writing above the damage threshold was not reached (for a photosensitive fiber core type I gratings can be written this way but these do not offer any more benefits than using conventional UV writing source).

Unlike the densification gratings, the key mechanism appears to be multiphoton absorption and cascaded impact ionisation triggered by Zener tunneling ionisation [33, 34].

#### 5. Discussions and conclusions

Gratings are now readily written into both photosensitive and non-photosensitive structured optical fibers of various sorts using a range of photosensitive mechanism — a specific review of these mechanisms can be found elsewhere [35]. Figure 4 shows the type of fibers into which gratings have been successfully written. Such is the progress that standard processes can be used for hydrogen loading, splicing, and writing [9, 10]. As well, access into the band edge has meant some of the advantages of single material fibers are not compromised by having to add dopants. Even femtosecond lasers have been successfully used to write gratings above the damage threshold. More recently, a particularly good review on novel holographic phase mask writing with femtosecond lasers has become available [36]. By opening up the structured fibers to gratings, a variety of unique applications spanning photonic devices, sensing, diagnostics and lasers has been made available. Much room remains for further understanding and improvements both from a mechanistic perspective and a practical writing perspective.

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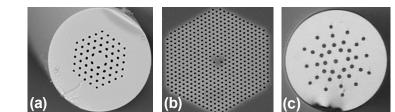


Fig. 4 Typical structured optical fibers into which gratings have been written: (a) low loss (<4dB/km) 4-ring all-silica photonic crystal optical fiber for sensing and components, (b) 12-ring photonic crystal fiber with triangular core and photosensitive, high NA step-index germanosilicate centre for nonlinear applications, (c) simple Fresnel fiber for biodiagnostics, (d) air-clad fiber with Yb<sup>3+</sup>-doped core for high power fiber lasers, and (e) single-material all silica hi-birefringent fiber for zero temperature dependence sensing applications.

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