NASA

Copy No.

# NATIONAL AERONAUTICS AND SPACE ADMINISTRATION

NASA PROGRAM APOLLO WORKING PAPER NO. 1213

# CREW EGRESS PROCEDURES FOR APOLLO BLOCK I COMMAND MODULE AT SEA





MANNED SPACECRAFT CENTER

HOUSTON, TEXAS

December 7, 1966

(ACCESSION DABER) 34310 (THRU)

(PAGES)
(CODE)
(NASA CR OR TMX OR AD NUMBER)
(CATEGORY)

# NASA PROGRAM APOLLO WORKING PAPER NO. 1213

CREW EGRESS PROCEDURES FOR APOLLO
BLOCK I COMMAND MODULE AT SEA

Prepared by:

Harold J. Clancy

Harold J. Clancy
AST, Operational Evaluation and Test Branch

Reed M. Darley

Operational Evaluation and Text Branch

Authorized for Distribution

Christopher C. Kraft, J. Director of Flight Operations

NATIONAL AERONAUTICS AND SPACE ADMINISTRATION

MANNED SPACECRAFT CENTER

HOUSTON, TEXAS

December 7, 1966

# CONTENTS

Section					Page
SUMMARY		•		•	1
INTRODUCTION	•		•	•	1
DESCRIPTION OF TEST VEHICLE AND FACILITIES	•				2
Boilerplate 1102 (Figure 1)		•	•	•	2
NASA Water Tank Facility	•	•		•	3
NASA Motor Vessel "Retriever"		•	•	•	3
DESCRIPTION OF TESTS AND RESULTS		•	•	•	3
Test I - Tank Facility	•		•	•	3
Test II - Sea Tests	•	•		•	5
CONCLUSIONS	•		•	•	5
APPENDIX A - EGRESS PROCEDURE DEVELOPMENT PROGRAM	•			•	A-1
APPENDIX B - BOILERPLATE 1102 TEST FLOTATION ATTITUDE		•	•	•	B-1
APPENDIX C - TEST CREW EGRESS CHECK LISTS					C-1

# FIGURES

Figure		Page
1	Boilerplate 1102	6
2	Egress testing - B/P 1102	7
3	Egress testing Stable II - Main crew access hatch	8
4	Forward hatch egress	9
5	Stable II forward hatch egress	10
6	Egress testing Stable I - Test tank facility	11
7	Egress testing - Main crew hatch test tank facility	12
8	Egress testing - Main crew access hatch - Gulf of Mexico	13
9	Egress testing - Forward hatch - Gulf of Mexico	14
10	Egress testing - Main crew access hatch - Gulf of Mexico	15

#### CREW EGRESS PROCEDURES FOR APOLLO

#### BLOCK I COMMAND MODULE AT SEA

By Harold J. Clancy and Reed M. Darley

#### SUMMARY

All four possible modes of egress were investigated — the main crew hatch and forward hatch in Stable I and both of these again in Stable II. Check list procedures were developed for all cases. Stable II egresses were considered only as being contingent. Egress through the forward hatch and main crew access hatch in Stable II was found to be feasible. In the case of the main crew hatch egress in Stable II, the present proposed center of gravity (X = 37 in., Y = 0.5 in., and Z = 4.5 in.), and concomitant flotation attitude could result in the loss of the spacecraft. The forward hatch egress in Stable II would not result in the loss of the spacecraft as long as the crew compartment air pocket is maintained.

The Stable II tunnel hatch egress is accomplished by first flooding the tunnel area through the postlanding vents, equalizing pressure on both sides of the hatch. The hatch is then removed and egress is performed in a feet-first attitude using the hands to push down and away from the spacecraft. The buoyant force of the pressure garment assembly or life preserver may be utilized to indicate the direction of the surface. To avoid injury or entanglement, the crewman must make sure he has pushed himself clear of the spacecraft before he surfaces. He should also exhale as he surfaces to prevent aeroembolism.

Active and exact crew coordination is required during egress. This is particularly true in the deployment of the survival equipment which, with its several lanyards, can become tangled quite easily.

#### INTRODUCTION

The Apollo Postlanding Suitability Program includes a development program to investigate facility and safeness of egress from the Apollo command module, to develop test crewmen egress procedures, and to qualify

test crewmen in egress procedures in preparation for Spacecraft 007 at-sea tests. See Appendix A for egress procedure development chart.

The total development program consists of three test series:

- 1. Development of water egress procedures both Stable I and Stable II in a test tank.
  - 2. Qualification of procedures at sea.
- 3. Verification of nominal egress procedures utilizing Space-craft 007.

The development program took into account all pertinent details including stowage of loose equipment, acquisition and deployment of survival gear, and proper handling of spacecraft hatches.

The Flight Crew Support Division, Astronaut Activity Office, and Crew Systems Division are integrally involved in the egress development program. Completion of the test program will result in an astronaut egress training program with Boilerplate 1102 as the training vehicle.

# DESCRIPTION OF TEST VEHICLE AND FACILITIES

# Boilerplate 1102 (Figure 1)

Boilerplate 1102 has the basic exterior and pressure cabin dimensions of the Block I Apollo spacecraft. Its equipment bays are equivalent to an Apollo spacecraft in dimensions but contain dummy equipment which approximates equipment displacement of Apollo Spacecraft 012. The crew compartment is mocked up and includes actual flight item crew couches borrowed from Spacecraft 007, instrument panels which contain dummy switches, switch guards and other protrusions which could hinder egress, and dummy umbilicals for connection to the pressure garment assembly. Scuba breathing equipment is located below the crew couches with masks and regulators located on each couch.

Boilerplate 1102 hatches are similar in size, weight, and operating mechanism to flight articles. The outer main crew access hatch has no dummy heat shield material making it somewhat thinner than the flight article. The forward hatch was borrowed from Spacecraft 007 and includes S/C vent valves and fan. A special switch was added to the PLVC circuitry in order to assure that the fan would not operate when the vent valves were opened in the Stable II attitude.

The boilerplate contains an uprighting system similar in operation to the flight article but utilizing tanks of compressed air rather than a compressor.

At the time of testing the following figures were provided by North American Aviation as the postlanding weight and center of gravity of Spacecraft 012:

Without crew - X = 36.7 inches

Y = 0.4 inches

Z = 5.6 inches

Weight = 10 028 pounds

Boilerplate 1102 was configured to this data. See Appendix B for flotation attitude of 1102.

# NASA Water Tank Facility

A fresh water tank is located in building 260 at the Manned Space-craft Center. The tank is 16-feet deep and 24 feet in diameter.

## NASA Motor Vessel "Retriever"

The "Retriever" is a converted LCU modified for use as an open sea test facility. It includes a boom capable of placing test vehicles into the water and retrieving them.

## DESCRIPTION OF TESTS AND RESULTS

The major portion of results are written in the form of check list procedures and appear in Appendix C. These check lists were developed and used to verify that the Apollo command module permitted safe and rapid egress for both the Stable I and Stable II attitudes.

## Test 1 - Tank Facility

Stable I testing. - Prior to egress development water testing, preliminary techniques were established while the boilerplate was static. This also served to acquaint the test subjects with the interior of the spacecraft. After the boilerplate was placed in the test tank, the test subjects entered and all hatches were locked. During these initial tests, the subjects wore flight suits which closely approximate the Apollo constant—wear farment. The test subjects went through several egresses using both the main crew access hatch and the forward hatch. Survival equipment was deployed in each case. Various procedures were tried, alternating duties among the three test subjects. Following these tests, detailed check lists were written for each crewman using both the observations of the subjects and those of cognizant personnel.

The initial difficulties in removing the forward hatch on the Block I spacecraft have been remedied by the addition of a screwjack mechanism on the hatch. However, several other factors should influence consideration of a forward hatch egress: the possibility of inflated uprighting bags restricting maneuverability, pyro charges on the upper deck could present a danger factor, motion of the spacecraft in water causes difficulty in standing on the upper deck, and entering life rafts from the upper deck is difficult.

The inner main crew access hatch will have to be stowed to the left or right of the hatch opening to facilitate egress. At present neither side appears preferential, but the addition of a stowage box for experiment S-15 beneath the hatch opening could hinder movement of the hatch after its removal. The addition of an airlock on Spacecraft Ol4 will increase the weight of the inner hatch by about 25 pounds and add further bulkiness. This will compound handling problems and at least two crewmen will be required for removal and storage.

If the outer main crew access hatch is excessively tight, it was found that the crewman could get excellent leverage by grasping the two X-X head struts and using his feet to push out the hatch. This is possible in both Stable I and Stable II.

Stable II testing. - All Stable II egress development work was done in the test tank facility for reasons of ease in handling and safety. Although initially the removal of the forward hatch by the crewmen was arduous if not impossible, this exit was investigated. The later development of the screwjack mechanism alleviated the problem.

The boilerplate was placed in the Stable II position with three test subjects strapped inside. The two postlanding vents were opened by activating the PLVC switch in conjunction with the fan blower switch on MDC 25. This procedure was necessary to equalize pressure on both sides of the forward hatch. It was found that the hatch should be unlocked and partially screwed open by the senior pilot prior to the command pilot's activating the postlanding vent valves. Excessive difficulty occurred when attempting to insert the unlocking and ratcheting device underwater. The water rose in the boilerplate until it approximately filled the tunnel area. The decrease of interior atmosphere

volume caused an increase in the interior pressure approximately equal to the water pressure at the depth of the test vehicle in the water. Since this increase in pressure is rather sudden, the crewmen should be prepared to clear their ears. After egress—through the forward hatch, the crewmen should exhale as they rise to the surface to prevent aeroembolism.

The main crew hatch egress in Stable II was found to be feasible but would probably result in the loss of the spacecraft. The present proposed center of gravity (X=37 in., Y=0.5 in., and Z=4.5 in.) puts the water line just above the main crew hatch opening in Stable II. After the main crew hatch is kicked off and the first crewman exits, the water line moves down several inches below the hatch. However, it is likely that the spacecraft would ship water.

#### Test II - Sea Tests

Sea tests were conducted in the Gulf of Mexico in relatively calm sea conditions (1 to 2 foot swells) and will be repeated in rougher seas (4 to 6 foot waves).

The flotation collar attached to the test vehicle presented an excellent platform for the swimmers to work from in aiding the crewmen during egress. The outer main crew access hatch can be positioned on the collar off to the side of the hatch. Care should be exercised since any sharp edge of the hatch could puncture the collar.

The check list procedures were closely followed for both the main crew hatch and forward hatch Stable I egresses. Minor problems arose in deploying the survival gear but these appeared to be remedied by reefing of the various lanyards when the survival kits are packed.

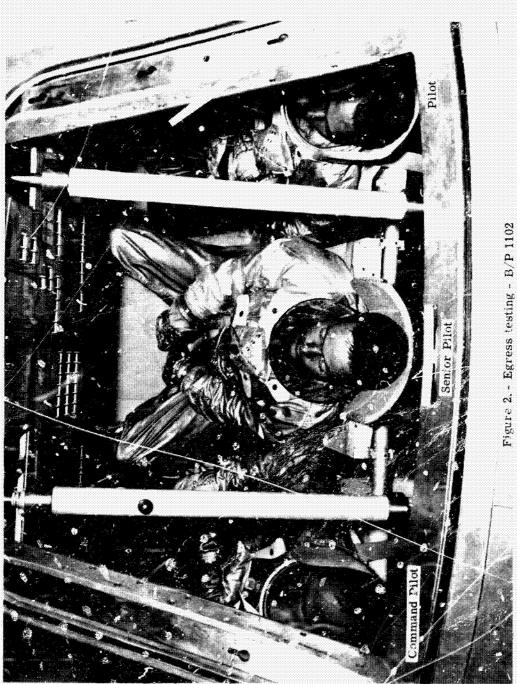
## CONCLUSIONS

The most favorable Stable I egress exit appears to be the main crew access hatch with the flotation collar attached to the spacecraft. The difficulties in standing on the forward bulkhead in an active sea, plus several other factors, indicate that a Stable I forward hatch egress is not advisable.

In an emergency, Stable II egresses are feasible but could result in the loss of the spacecraft. Crewmen should be aware of the possible pressure changes and how to compensate for these changes. Tools used in operating the forward hatch should be in place on the hatch before the postlanding vent valves are opened.

A85.

Figure 1. - Boilerplate 1102.



YSYN .

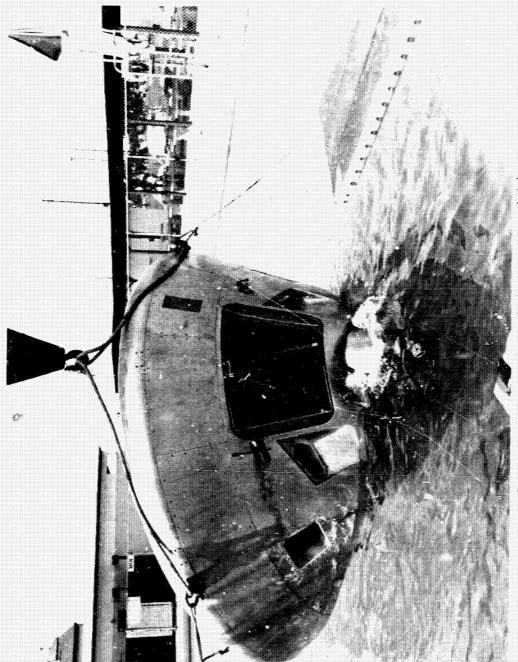


Figure 3. - Egress testing stable II - Main crew access hatch.



7.05-45.08

NASA -00-460ee

Figure 5. - Stable II forward hatch egress.

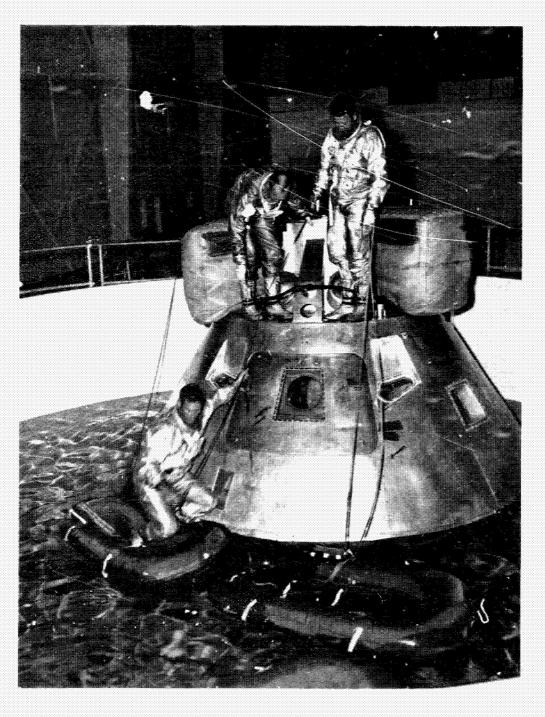


Figure 6. - Egress testing Stable I - Test tank facility.

Figure 7. - Egress testing - Main crew hatch test tank facility.

NASA

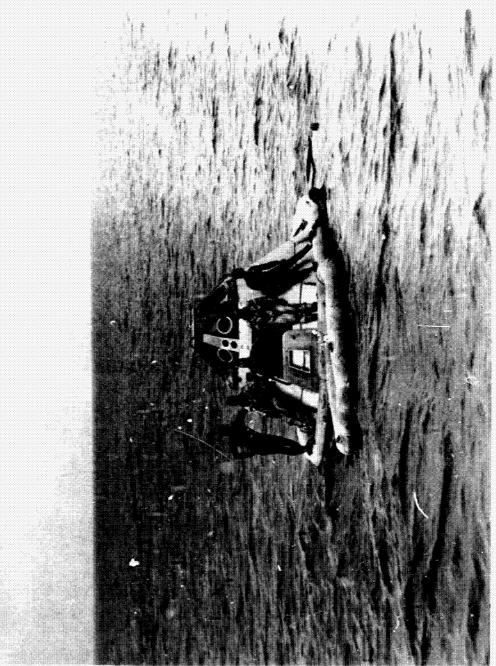


Figure 8. - Egress testing - Main crew access hatch - Gulf of Mexico.

Figure 9. - Egress testing - Forward hatch - Gulf of Mexico.

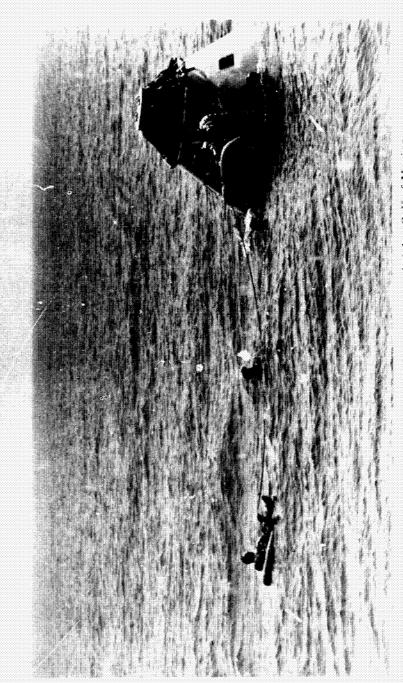


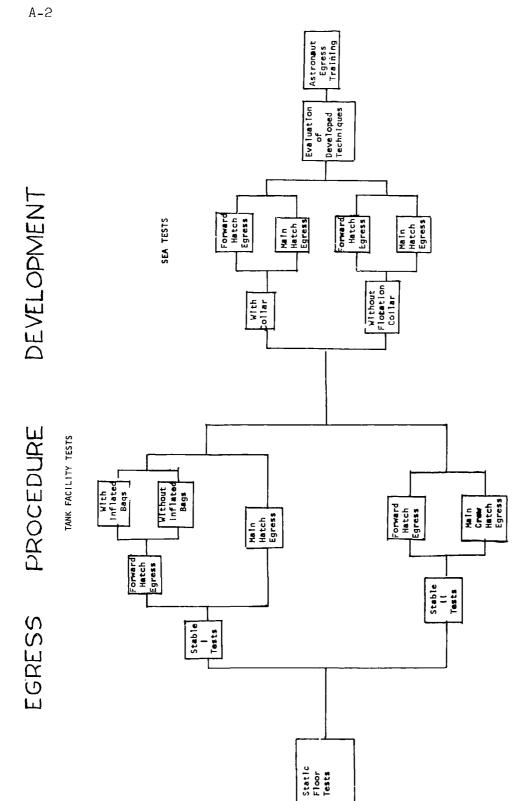
Figure 10. - Egress testing - Main crew access hatch - Gulf of Mexico.

Appendix A

EGRESS PROCEDURE

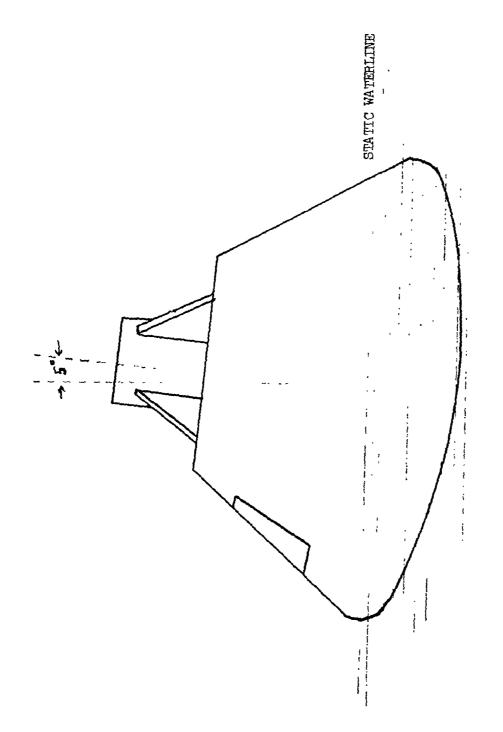
DEVELOPMENT PROGRAM

**\*\*** . .\*\*

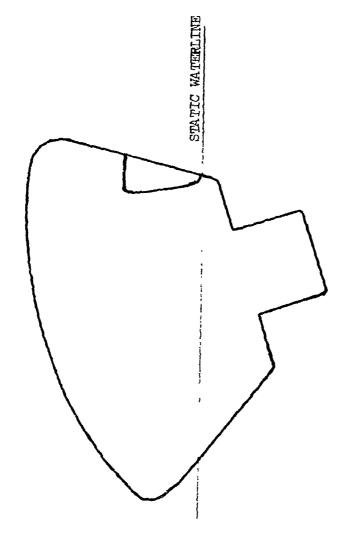


Appendix B

BOILERPLATE 1102 TEST FLOTATION
ATTITUDES



BOILERPIATE 1102 STABLE I ATTITUDE



BOILERPLATE 1102 STABLE II ATTITUDE

Appendix C

TEST CREW EGRESS

CHECK LISTS

The check lists were developed with test subjects wearing the Block I pressure garment assembly. If egress is performed while crewmen are in the constant wear garment, applicable deletions can be made on the check lists. Provisions has been made for attaching the life preserver pack to the crewman in the constant wear garment by using part of the raft lanyard as a harness to which the life preserver is attached.

On these check lists the following terminology is used. Facing the command module from the outside looking at the main crew access hatch,

- 1. The command pilot is seated on the left
- 2. The senior pilot is seated in the center
- 3. The pilot is seated on the right.

PRECEDING PAGE BLANK NOT FILMED.

#### STABLE I ATTITUDE

# CREW ACCESS HATCH EGRESS

# COMMAND PILOT'S CHECK LIST l.

REMOVED

UNSTRAPPED

REMOVED AND STOWED

DISCONNECTED

LOWERED

6. LOWERED INTO 170°

POSITION

7. ARM RESTRAINT AND HAND CONTROLLER . . . . REMOVED AND STOWED

8. OBTAINET FROM STOWAGE

A'TTACHID TO PRESSURE GARMENT ASSEMBLY

# NOTE

COMMAND PILOT MOVES TO THE AREA OF THE CREW ACCESS HATCH, SITTING ON OR STANDING NEAR HIS COUCH.

## NOTE

SENIOR PILOT AND PILOT AID IN RE-MOVAL OF INNER CREW ACCESS HATCH.

## NOTE

INNER CREW ACCESS HATCH IS STOWED TO THE RIGHT OR LEFT OF THE COMMAND PILOT.

į

10.	INNER HATCH REMOVED AND STOWED
	NOTE
	COMMAND PILOT AIDS SENIOR PILOT AND PILOT IN OUTER HATCH OPENING.
11.	OUTER CREW ACCESS HATCH OPENED
12.	PRESSURE GARMENT ASSEMBLY NECK DAM DONNED
	NOTE
	SENIOR PILCT OPENS RAFT KIT AND ASSISTS IN CONNECTING HARDWARE AND WATER CONTAINER RUCKSACKS TO LIFE RAFT.
13.	HARDWARE KIT AND WATER KIT CONNECTED TO RAFT
	NOTE
	IF SURVIVAL RADIO HAS BEEN RE- MOVED FROM RUCKSACK TO CHECK COMMUNICATIONS, IT SHOULD BE REPLACED IN RUCKSACK TO PREVENT LOSS DURING EGRESS.
14.	NO. 3 WHITE RAFT LANYARD CONNECTED TO D-RING OF PRESSURE GARMENT ASSEMBLY
	NOTE
	INFLATE LIFE VEST AND DEPART SPACE- CRAFT MANEUVERING THE LIFE RAFT USING ATTACHED LANYARD.
	WARNING
	SWIMMING TO RAFT IS NOT ADVISABLE.
15.	COMMAND PILOT SEATED IN RAFT

# STABLE I ATTITUDE

# CREW ACCESS HATCH EGRESS

SEN	IOR PILOT'S CHECK LIST				
1.	GLOVES	REMOVED			
2.	RESTRAINT HARNESS	UNSTRAPPED			
3.	HEIMET	REMOVED AND STOWED			
4.	UMBILICAL	DISCONNECTED			
5.	HEADREST	LOWERED			
6.	SEAT PAN	LOWERED INTO 170° POSITION			
7.	ARM RESTRAINTS AND HAND CONTROLLER	STOWED BENEATH COUCHES			
8.	LIFE PRESERVER PACK	ATTACHED TO PRESSURE GARMENT ASSEMBLY			
9.	HARDWARE KIT AND WATER KIT	HANDED TO COMMAND PILOT			
10.	TORQUE WRENCH	REMOVED FROM WORKSHELF DRAWER IF NECESSARY			
	NOTE				
SENIOR PILOT MOVES TO HEAD OF COUCH STANDING DIRECTLY IN FRONT OF INNER CREW HATCH. RATCHET IS SET FOR COUNTER-CLOCKWISE OPERATION AND INSERTED INTO INNER HATCH SEALED DRIVE. WRENCH IS TURNED 220° CCW TO UNLATCH INNER HATCH.					

UNLOCKED

# NOTE

COMMAND PILOT AND PILOT AID IN HATCH REMOVAL AND STOWAGE.

#### NOTE

INNER CREW ACCESS HATCH IS

STOWED TO THE RIGHT OR LEFT OF COMMAND PILOT. 12. INNER HATCH . . . . . . . . . . . . REMOVED AND STOWED NOTE SENIOR PILOT AIDS COMMAND PILOT AND PILOT IN OUTER HATCH OPENING. REMOVED 14. GREEN LANYARD ON LIFE FASTENED AROUND X-X HEAD STRUT 15. PRESSURE GARMENT ASSEMBLY DONNED OPENED NOTE COMMAND PILOT ASSISTS IN CONNECTING

HARDWARE AND WATER KITS TO RAFT.

17.	HARDWARE KIT AND WATER KIT	CONNECTED TO RAFT WITH YELLOW LANYARD
18.	NO. 2 WHITE RAFT LANYARD	CONNECTED TO D-RING OF PRESSURE GARMENT ASSEMBLY

#### NOTE

INFLATED LIFE VEST AND DEPART SPACECRAFT MANEUVERING THE LIFE RAFT USING ATTACHED LANYARD.

# WARNING

SWIMMING TO	LIFE	RAFT	IS	NOT
ADVISABLE.				

19. SENIOR PILOT . . . . . . . . . . . . . SEATED IN RAFT

# STABLE I ATTITUDE

# CREW ACCESS HATCH EGRESS

PILO	T'S CHECK LIST
1.	GLOVES
2.	RESTRAINT HARNESS UNSTRAPPED
3.	HEIMET REMOVED AND STOWED
4.	UMBILICAL DISCONNECTED
5.	HEADREST LOWERED
6.	SEAT PAN LOWERED INTO 170° POSITION
7.	ARM RESTRAINT AND HAND CONTROLLER REMOVED AND GIVEN TO SENIOR PILOT
8.	LIFE PRESERVER ATTACHED TO PRESSURE GARMENT ASSEMBLY
	NOTE
	PILOT SLIDES INTO RIGHT HAND EQUIP- MENT BAY AREA FOR REMOVAL OF SUR- VIVAL EQUIPMENT.
	NOTE
	SURVIVAL KIT RUCK^ACKS WILL FAIL INTO THE LEG SUPPORT A EA OF THE PILOT'S COUCH.
9.	SURVIVAL CONTAINER RETAINING LATCH PRESSED UPWARD
10.	SURVIVAL CONTAINER RETAINING BAR RELEASED
11.	RUCKSACK NO. 1

12.	GREEN LANYARD ( LIFE RAFT KIT		FASTENED AROUND X-X HEAD STRUT
		NOTE	
		PILOT MOVES TO THE HEAD AREA HIS COUCH AND AIDS IN THE REMOTE OF THE INNER HATCH.	
13.	INNER CREW ACC	ESS HATCH	REMOVED AND STOWED
14.	OUTER CREW ACC		PULLED
		NOTE	
		PILOT AIDS SENIOR AND COMMAND FILOT IN OUTER HATCH OPENING.	1
15.	PRESSURE GARME NECK DAM		DONNED `
16.	RAFT RUCKSACK		HANDED TO SENIOR PILOT
		NOTE	
		AFTER HARDWARE AND WATER RUCK ARE CONNECTED TO THE LIFE RAF THE SENIOR PILOT; THE PILOT I THE RAFT OUTSIDE THE HATCH OF	T by NFLATES
17.	NO. 1 WHITE RA	FT LANYARD	CONNECTED TO D-RING OF PRESSURE GARMENT ASSEMBLY
18.	LIFE RAFT		INFLATED
		NOTE	
		INFLATE LIFE VEST AND DEPART SPACECRAFT MANEUVERING THE LIRAFT USING ATTACHED LANYARD.	Œ

<u>WARNING</u>
SWIMMING TO RAFT IS NOT ADVISABLE.

19. PILOT . . . . . . . . . . . . . . . SEATED IN RAFT

## FORWARD HATCH EGRESS

COMM	AND PILOT'S EGRI	ESS CHE	CK LIS	<u> 3T</u>					
1.	GLOVES	• • • •							REMOVED AND STOWED
2.	RESTRAINT HARNE	ess .						•	UNSTRAPPED
3.	HELMET							•	REMOVED AND STOWED
4.	UMBILICAL	• • •						•	DISCONNECTED
5.	SEAT PAN	• • •					•		LOWERED TO 170° POSITION
6.	ARM RESTRAINT A	AND HAN	D CONT	ľROLI	LER				REMOVEL AND STOWED
7.	LIFE PRESERVER	PACKS						•	OBTAINED FROM STOWAGE
8.	LIFE PRESERVER	PACK			• •		•	•	ATTACHED TO PRESSURE GARMENT ASSEMBLY
				NOT	<u>re</u>				
	COMMAND PILOT PUTS ON LIFE PRESERVER AND GIVES OTHERS TO SENIOR PILOT AND PILOT.								
				NOT	Œ				
		SENIOR COMMAN							
9•	FORWARD HATCH			• •	• •	• •	•	•	STOWED BENEATH CENTER COUCH
				NOT	ΓE				
		PILOT A WARD BI RAFT K	ULKHE	AD PI	RIOR	TO 1	REC	EIV.	ING
10.	WATER CONTAINER	R AND II	ARDi-JAT	SE KI	, in				PASSED TO PILOT

11. PRESSURE GARMENT ASSEMBLY NECK DAM . . . . DONNED

#### NOTE

COMMAND PILOT EXITS TO FORWARD BUIKHEAD AND INSURES SENIOR PILOT IS SEATED IN RAFT PRIOR TO DEPARTING SPACECRAFT.

12. WHITE MANLINE . . . . . . . . . . . . . . . . CONNECTED TO D-RING OF PRESSURE GARMENT ASSEMBLY

#### NOTE

INFLATE LIFE VEST AND DEPART SPACECRAFT BY HOLDING GREEN LIFE RAFT LANYARD AND USING THE FORWARD VIEWING WINDOW FRAME AS A FOOTHOLD, MANEUVER INTO LIFE RAFT.

#### NOTE

IF REQUIRED, RETRIEVE LIFE RAFT BY PULLING ON LANYARD.

### WARNING

SWIMMING TO RAFT IS NOT ADVISABLE.

13. COMMAND PILOT . . . . . . . . . . SEATED IN RAFT

## FORWARD HATCH EGRESS

<u>SENI</u>	OR PILOT'S EGRES	SS CHECK	LIST	•							
1.	GLOVES							•	REMOVED		
2.	RESTRAINT HARNE	ess							UNSTRAPPED		
3.	HEIMET							•	REMOVED AND STOWED		
4.	UMBILICAL							•	DISCONNECTED		
5.	SEAT PAN					•	•	•	LOWERED INTO 170° POSITION		
6.	ARM RESTRAINT A	AND HAND	CONT	ROLLE	R.			•	REMOVED AND STOWED		
7.	LIFE PRESERVER	PACK .				•	•	•	ATTACHED TO PRESSURE GARMENT ASSEMBLY		
8.	PRESSURE GARMET ASSEMBLY NECK I							•	DONNED		
9.	WRENCH					•	•	•	REMOVED FROM WORKSHELF DRAWER IF NECESSARY		
				NOTE							
	SENIOR PILOT STANDS ON HIS COUCH, INSERTS THE 5/32 ALLEN HEAD WRENCH INTO THE LOCK AND TURNS COUNTER- CLOCKWISE. UTILIZING THE SCREWJACK MECHANISM, THE HATCH IS TURNED COUNTER-CLOCKWISE TO REMOVE.										
				NOTE							
		REMOVAL ASSISTA									
10.	FORWARD HATCH		• •		• •	•	•	•	OPENED AND LOWERED TO COMMAND PILOT AND PILOT		

1

## THE SENIOR PILOT EXITS TO THE FORWARD BULKHEAD.

	FURWARD BULKHEAD.							
11.	RAFT KIT STOWED ON TOP OF DROGUE CHUTE CAN							
12.	RAFT KIT (ASSISTED BY PILOT) OPENED							
13.	WHITE MANLINE CONNECTED TO D-RING OF PRESSURE GARMENT ASSEMBLY							
14.	WATER RUCKSACK AND HARDWARE ATTACHED TO RAFT BY YELLOW LANYARD							
	NOTE							
	SENIOR PILOT INSURES PILOT IS SEATED IN RAFT BEFORE DEPARTING SPACECRAFT.							
15.	HARDWARE AND WATER KIT RUCKSACK LOWERED INTO RAFT							
	NOTE							
INFLATE LIFE VEST AND DEPART SPACECRAFT BY HOLDING GREEN LIFE RAFT LANYARD. USE THE FORWARD VIEWING WINDOW FRAME AS A FOOTHOLD AND MANEUVER INTO LIFE RAFT.								
	WARNING							
	SWIMMING TO LIFE RAFT IS NOT ADVISABLE.							

16. SENIOR PILOT . . . . . . . . . . . . . SEATED IN RAFT

## FORWARD HATCH ECRESS

PILO	T'S EGRESS CHECK LIST										
ı.	GLOVES	REMOVED									
2.	RESTRAINT HARNESS	UNSTRAPPED									
3.	HEIMET	REMOVED AND STOWED									
4.	UMBILICAL	DISCONNECTED									
5.	SEAT PAN	LOWERED TO 170° POSITION									
	NOTE										
	PILOT SLIDES INTO LEG AREA FOR REMOVAL OF SURVIVAL EQUIPMENT.										
	NOTE AND CAUTION										
	TWO RUCKSACKS WILL FALL INTO LEG SUPPORT AREA OF THE PILOT COUCH.										
6.	SURVIVAL CONTAINER RETAINING LATCH	PRESSED UPWARD									
7.	SURVIVAL CONTAINER RETAINING BAR	RELEASED									
8.	RUCKSACK NO. 1	HANDED TO SENIOR PILOT									
9.	GREEN LIFE RAFT LANYARD	FASTENED AROUND TOP OF REAR X-COUCH STRUT OR RECOVERY LOOP									
10.	PRESSURE GARMENT ASSEMBLY NECK DAM	DONNED									

PILOT WILL ASSIST THE COMMAND PILOT IN STOWING THE FORWARD HATCH BENEATH THE CENTER COUCH AND THEN EXIT TO IJE FORWARD BULKHEAD.

11.	WATER AND HARDWARE RUCKSACK	ATTACHED TO RAFT KIT WITH YELLOW LANYARD									
12.		STOWED IN DROGUE CHUTE CAN AREA									
13.	EXIT TO FORWARD BUIKHEAD	ACCOMPLISHED									
14.		OPENED									
15.	RAFT	REMOVED AND INFLATED									
16.		ATTACHED TO D-RING ON PRESSURE GARMENT ASSEMBLY									
17.	RAFT	LOWERED INTO WATER									
	NOTE										
	INFLATE LIFE VEST AND DEPART SPACE-CRAFT BY HOLDING GREEN LIFE RAFT LANYARD. USE THE FORWARD VIEWING WINDOW FRAME AS A FOOTHOLD AND MANEUVER INTO LIFE RAFT.  WARNING										
	SWIMMING TO RAFT IS NOT ADVISA	BLE.									

18. PILOT . . . . . . . . . . . . SEATED IN RAFT

#### FORWARD HATCH EGRESS

COM	MAND PII	TO	<u>'S</u>	CI	ΗE	CK	L	IS!	<u>r</u>													
1.	GLOVES					•		•		•		•	•			•	•		•	REMOVED		
2.	HELMET	•				•				•				•		•				REMOVED	AND	STOWED
3.	UMBILIO	CAL	•	•	•			•	•	•	•					•	•			DISCONN	ECTE	D
	NOTE																					
																	_			STHE		
																			ES I OMMA			
						_												_	ГСН			
						0	PE	N.	AN.	D A	AC!	ΓI	VA:	ΓE	3 .	IH.	E ]	EN	VIRO	N-		
						M	ΕN	TA:	L (	CO.	ויביא	RO:	LS	SYS	ST.	EM	В	LO	WER	ON		

# VENTS LOCATED ON FORWARD HATCH. WARNING

AIR PRESSURE WILL INCREASE AS THE TUNNEL AREA IS FLOODED. THE CREWMEN SHOULD CLEAR THEIR EARS.

PANEL 25 WHICH OPENS THE POSTLANDING

#### NOTE

ANKLE HARNESS SHOULD BE RELEASED PRIOR TO BODY HARNESS.

4. RESTRAINT HARNESS . . . . . . . . . . . RELEASED

#### NOTE

LOWER SEAT PAN TO 170° POSITION.

#### NOTE

COMMAND PILOT OBTAINS LIFE PRESERVER PACKS FROM STOWAGE AND DISTRIBUTES THEM TO CREWMEN.

5.	LIFE PRESERVER PACK ATTACHED TO PRESSURE GARMENT ASSEMBLY
	NOTE
	WATER WILL RISE APPROXIMATELY THREE FEET IN THE TUNNEL AREA.
6.	FOIWARD HATCH OPENED AND STOWED
	NOTE
	COMMAND PILOT FREDS GREEN RAFT LANYARD TO SELICE PILOT AS HE EXITS THROUGH TUNNEL.
	<u>NOTE</u>
	WHITE MANLINE IS SECURED TO COMMAND PILOT'S SUIT BEFORE EGRESS
7.	PRESSURE GARMENT ASSEMBLY NECK DAM DONNED
	NOTE
	EXIT SPACECRAFT FEET FIRST.
	WARNING
	WHEN EGRESSING, FOLLOW THE LIFE RAFT LANYARD TO THE SURFACE.
	NOTE
	AFTER CLEARING SPACECRAFT, INFLATE THE LIFE VEST.
8.	COMMAND PILOT SEATED IN RAFT

#### FORWARD HATCH EGRESS

SEN	IOR PILO	T':	3 (	CHI	ECI	[ ]	LIS	3T												
1.	GLOVES	•																		REMOVED
2.	HELMET	•	•	•	•				•	•	•	•			•			•		REMOVED AND STOWED
3.	UMBILIC	ΑL									•	•				•		•		DISCONNECTED
												<u>I</u>	10.	ľΕ						
							ELI OD:						H	\RI	VE	38	Pl	RI	OR	TO
4.	RESTRAI	NΤ	$H_{I}$	1RI	VES	SS		•			•			•		•	•		•	RELEASED
5.	SEAT PA	N	•	•		•	•	•	•		•	•		•		•	•	•	•	PIACED IN 170° POSITTON

#### TON

SENIOR PILOT MOVES INTO TUNNEL AREA AND REMOVES THE 5/32 ALLEN HEAD HATCH UNLOCKING TOOL FROM THE WORKSHELF DRAWER SINCE THIS DRAWER WILL BE IN AN UPSIDE DOWN ATTITUDE, CARE SHOULD BE EXERCISED WHEN OPENING. TO UNLOCK THE HATCH, THE TOOL IS TURNED COUNTER-CLOCKWISE. THE SCREW-JACK IS THEN USED TO PARTIALLY OPEN HATCH.

#### NOTE AND WARNING

COMMAND PILOT WILL OPEN THE POSTLANDING VENTS CAUSING THE TUNNEL AREA TO FLOOD. SENIOR PILOT SHOULD NOT STAND ON HATCH WHEN VALVES ARE OPENED.

#### WARNING

AFTER COMMAND PILOT OPENS THE POST-LANDING VENTS, THE TUNNEL AREA WILL

FLOOD CAUSING A RISE IN AIR PRESSURE. THE CREWMEN SHOULD CLEAR THEIR EARS. 6. LIFE VEST PACK . . . . . . . . . . ATTACHED TO PRESSURE GARMENT ASSEMBLY NOTE SENIOR PILOT THEN COMPLETES REMOVAL OF HATCH WITH SCREWJACK. 7. FORWARD HATCH . . . . . . . . . . OPENED NOTE FORWARD HATCH IS STOWED BEHIND FOOTREST OF COMMAND PILOT'S SEAT. 8. FORWARD HATCH . . . . . . . . . . . . REMOVED AND STOWED NOTE AFTER PILOT OPENS THE LIFE RAFT CONTAINER, THE SENIOR PILOT FASTENS THE GREEN LANYARD ON THE RAFT KIT AROUND THE X-X FOOT STRUT. 9. GREEN RAFT LANYARD . . . . . . . . . FASTENED NOTE WHITE MANLINE IS SECURED TO SENIOR PILOT'S PRESSURE GARMENT ASSEMBLY. 10. HARDWARE AND WATER RUCKSACKS TO LIFE RAFT KIT . . . . . . . . . . . ATTACHED 11. PRESSURE GARMENT ASSEMBLY NECK DAM . . . DONNED

NOTE

EXIT SPACECRAFT FEET FIRST.

COMMAND PILOT FEEDS GREEN RAFT LANYARD TO SENIOR PILOT AS HE EXITS.

## NOTE

UPON CLEARING SPACECRAFT, INFLATE LIFE VEST.

#### WARNING

EXHALE WHILE RISING TO THE SURFACE.

12. SENIOR PILOT . . . . . . . . . . . . SEATED IN RAFT

## FORWARD HATCH EGRESS

PILO	T'S CHECK LIST
1.	GLOVES REMOVED
2.	HEIMET REMOVED AND STOWED
3.	UMBILICAL DISCONNECTED
	NOTE
	RELEASE ANKLE HARNESS PRIOR TO BODY HARNESS.
4.	RESTRAINT HARNESS RELEASED
5•	SEAT PAN
6.	ARM RESTRAINT AND HAND CONTROLLER REMOVED AND STOWED
7.	LIFE PRESERVER PACK ATTACHED TO PRESSURE GARMENT ASSEMBLY
8.	SURVIVAL KIT COVER LATCH DEPRESSED
	NOTE
	SURVIVAL CONTAINER RESTRAINING BAR HANDLE MUST BE PUSHED AWAY FROM PILOT TO RELEASE BAR.
9.	SURVIVAL CONTAINERS RESTRAINING BAR RELEASED
	avorma.

NOTE

SURVIVAL CONTAINERS MUST BE LIFTED FROM STOWED POSITION AND PLACED ON THE INSTRUMENT PANEL.

10.	HARDWARE KIT AND WATER KIT HANDED PILOT	IO COMMAND
11.	RAFT KIT PARTIA Ó OBTAIN	LY OPENED TO WHITE MANLINES
	NOTE	
	PILOT EXITS WITH RAFT KIT PRIOR TO SENIOR PILOT'S EXIT WITH HARDWARE AND WATER KIT.	
12.	WHITE MANLINE TO PILOT'S SUIT SECURED	•
13.	PRESSURE GARMENT ASSEMBLY NECK DAM DONNED	
	NOTE	
	PILOT EXITS FEET FIRST THROUGH THE TUNNEL JUNCTION.	
	NOTE	
	UPON CLEARING SPACECRAFT, INFLATE THE LIFE VEST.	
	WARNING	
	EXHALE AS YOU RISE TO THE WATER'S SURFACE.	
14.	LIFE RAFT INFLATE	D
15.	PILOT SEATED	IN RAFT

## MAIN CREW HATCH FORESS

COMM	AND PILOT'S CHECK LIST
1.	GLOVES REMOVED
2.	HEIMET REMOVED AND STOWED
3.	UMBILICAL DISCONNECTED
	NOTE
	RELEASE ANKLE HARNESS PRIOR TO BODY HARNESS.
4.	RESTRAINT HARNESS RELEASED
5.	SEAT PAN PLACED IN 170° POSITION
6.	ARM RESTRAINT AND HAND CONTROLLER REMOVED AND STOWED
7.	HEAD REST FOLDED IN STOWED POSITION
	NOTE
	COMMAND PILOT OBTAINS LIFE PRESERVER PACKS FROM STOWAGE AND DISTRIBUTES THEM TO CREWMEN.
8.	LIFE PRESERVER PACK ON
9.	HARDWARE AND WATER KIT RUCKSACK ATTACHED TO RAFT KIT
	NOTE
	SENIOR PILOT MAY REQUIRE THE AID OF COMMAND PILOT AND PILOT IN REMOVING AND STOWING THE INNER HATCH.
10.	OUTER HATCH OPTNED AND PUSHED OF

SENIOR PILOT EXITS SPACECRAFT WITH RAFT KIT.

11. WHITE MANLINE TO COMMAND
PILOT'S PRESSURE CARMENT ASSEMBLY . . . . ATTACHED

NOTE

AS SOON AS SPACECRAFT IS CLEARED, THE LIFE PRESERVER SHOULD BE IN-FLATED.

12. COMMAND PILOT . . . . . . . . . . SEATED IN RAFT

#### MAIN CREW HATCH EGRESS

SENI	OR PILOT'S CHEC	K LIST				
1.	GLOVES					REMOVED
2.	HEIMET					REMOVED AND STOWED
3.	UMBILICAL					DISCONNECTED
				NOTE		
		RELEASE HARNESS.		HARNE	SS PRIOR	TO BODY
4.	RESTRAIT HARN	ESS				RELEASED
5.	SEAT PAN					PLACED IN 170° POSITION
6.	HEAD REST			• • •		FOLDED AND PLACED IN STOWED POSITION
7.	LIFE PRESERVER	PACKET				ATTACHED TO PRESSURE GARMENT ASSEMBLY
8.	PRESSURE GARMEN		BLY			DONNED
9•	TORQUE WRENCH					REMOVED FROM WORKSHELF DRAWER IF NECESSARY
			]	NOTE		

WORKSHELF DRAWER IS UPSIDE DOWN.

## NOTE

SENIOR PILOT CRAWLS ONTO INSTRUMENT PANEL TO THE INNER HATCH. RATCHET IS SET FOR COUNTER-CLOCKWISE OPERATION AND INSERTED INTO INNER HATCH SEALED DRIVE. WRENCH IS TURNED 220° CCW TO UNLOCK INNER HATCH.

SENIOR PILOT MAY REQUIRE AID FROM COMMAND PILOT AND PILOT IN REMOVING AND STOWING INNER HATCH.

#### NOTE

INNER HATCH CAN BE STOWED TO THE RIGHT OF THE HATCH OPENING.

## NOTE

WHITE MANLINE OF LIFE RAFT KIT IS SECURED TO SENIOR PILOT'S PRESSURE GARMENT ASSEMBLY.

#### NOTE

THE OUTER CREW HATCH CAN BE PUSHED OFF USING THE COUCH STRUTS AS SUPPORT.

10. OUTER HATCH . . . . . . . . . . OFF

#### NOTE

UPON CLEARING SPACECRAFT, INFLATE LIFE VEST AND RAFT.

11. LIFE RAFT . . . . . . . . . . . . INFLATED

12. SENIOR PILOT . . . . . . . . . . . SEATED IN RAFT

## MAIN CREW HATCH EGRESS

PILOT'S CHECK LIST		
1.	GLOVES	REMOVED
2.	HEIMET	REMOVED
3.	UMBILICAL	DISCONNECTED
NOTE		
	RELEASE ANKLE HARNESS PRIOR TO BODY HARNESS.	)
4.	RESTRAINT HARNESS	RELEASED
5.	SEAT PAN	PLACED IN 170° POSITION
6.	ARM RESTRAINT AND HAND CONTROLLER	REMOVED AND STOWED
7.	LIFE PRESERVER PACK	ATTACHED TO PRESSURE GARMENT ASSEMBLY
8.	SURVIVAL KIT COVER LATCH	DEPRESSED
	NOTE	
	SURVIVAL CONTAINER RESTRAINING HANDLE MUST BE PUSHED AWAY FROM PILOT TO RELEASE BAR.	
9.	SURVIVAL KITS RESTRAINING BAR	RELEASED
	NOTE	
	SURVIVAL KITS MUST BE LIFTED FROM STOWED POSITION AND PLACE ON THE INSTRUMENT PANEL.	EID
10.	HARDWARE AND WATER KIT RUCKSACK	HANDED TO COMMAND

11.	RAFT KIT HANDED TO SENIOR PILOT	
NOTE		
	SENIOR PILOT EXITS WITH RAFT KIT.	
12.	WHITE MANLINE TO PILOT'S PRESSURE GARMENT ASSEMBLY SECURED	
13.	PRESSURE GARMENT ASSEMBLY NECK DAM DONNED	
NOTE		
UPON CLEARING HATCH OPENING, INFLATE LIFE VEST.		
14.	PILOT SEATED IN RAFT	