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## Cell sheet as a bioink for 3D bioprinting

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**INTRODUCTION:** Cell sheet technology is a growing area in tissue engineering. It enables a sheet of interconnected cells which is enriched with cell-extracellular matrix (ECM) and cell-cell (N-isopropylacrylamide) interactions Polv (PNIPAm) coating based thermoresponsive culture dishes are used as one of the advanced cell sheet technology methods [1]. It allows the surface to demonstrate temperature responsive wettability changes in aqueous environments. Different methods can be used to fabricate PNIPAm surfaces such as initiated chemical vapor deposition (iCVD) which offers a control of the polymer thickness [2]. In this research, we showed that thermoresponsive surfaces can create cell sheet which can be used as a bioink in 3D direct cell bioprinting [3]. The aim of this work is to show that cell sheets can be used to increase mechanical strength of bioink.

**METHODS:** 35 mm polystyrene culture dishes were coated by using initiated chemical vapor deposition (iCVD). The thickness of PNIPAm films were 30nm measured by using ellipsometry. Mouse embryonic fibroblast-like cells (NIH 3T3) seeded on PNIPAm coated polystyrene culture dishes with 100 cells/cm<sup>2</sup>. Figure 1 shows how bioink is prepared during the proposed methology.



## Fig. 1: The preparation of bioink

The prepared cell-sheet aggregates were 3D bioprinted using Novogen MMX Bioprinter according to the developed codes (Figure 2). The bioprinted constructs were incubated for 7 days so that the printed bioinks fuse together to form a tissue network. During the maturation period, the same culture medium was used. In order to visualize the fusion of cell sheet aggregates, they



were stained with green or red membraneintercalating dyes before printing.



## Fig. 2: The bioprinting process

**RESULTS:** After the printing process, the cell sheet aggregates fused within 0-7 days. The fusion of the printed cell sheet aggregates was examined at the first, third and seventh day after printing using a Zeiss LSM710 confocal microscopy. The fusion of alternate sequences of green and red cylinders is shown in Figure 3 and reveals fusion between the printed cell aggregates.



Fig. 3: Fusion evaluation of the printed cell sheets pattern (scale bar =  $250 \mu m$ )

**DISCUSSION & CONCLUSIONS:** A novel cellsheet based bioink developed for bioprinting. The developed bioink were used for direct cell printing. The results show that cell-sheet based aggregates can be bioprinted and fuse together. The results also showed that printed 3D structures have a better cell-cell and cell-ECM interactions, which is important for complex communication network of tissue constructs.

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