

The stresses developed round displacement piles penetrating in sand

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Abstract

Establishing the stress conditions developed around displacement piles in sands is crucial to improving the understanding and modeling of their behavior. High quality experiments and theoretical analyses are giving new insights into the effects of penetration on stress conditions. This paper synthesizes findings from three independent experimental studies on normally consolidated silica sands and a trio of numerical analyses that tackle the problem from different perspectives. The significant degrees of uncertainty in the measurements and predictions are recognized and significant differences between data sets are discussed and largely resolved. Applying a consistent normalized interpretive framework leads to clear common trends regarding how installation affects the stress regime. While the main emphasis is placed on the radial effective stresses developed around pile shafts, the circumferential and vertical stress states are also considered.

Keywords: displacement pile; sands; stress analysis; stress path

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19 **Introduction**

20 Field testing of piles equipped with high quality Surface Stress Transducers (SSTs) by Lehane et al
21 (1993) and Chow (1997) revealed that extreme stress changes occur during penetration in sand,
22 especially around the tips. The radial stress σ'_{rc} acting against the shafts at any given depth (z) after
23 installation was shown to (i) vary directly with local CPT resistance, q_c , reflecting sand stiffness and
24 state, and (ii) reduce systematically as the pile advanced and the relative height above the tip $h = z - z_{tip}$
25 increased. A weak dependence on the free-field vertical effective stress σ'_{z0} was also identified. Jardine
26 et al. (2005) proposed Eq. (1) for use in design of cylindrical piles driven in silica sands:

27
$$\sigma'_{rc}=f(z) = 0.029q_c(\sigma'_{z0}/p_A)^{0.13}(h/R)^{-0.38} \quad \text{Eq (1)}$$

28 where p_A is the atmospheric pressure. The q_c and h/R terms have strong influences, while each tenfold
29 change in σ'_{z0} leads to a change of just 35% in σ'_{rc} . It has been argued that the number of load cycles
30 imposed during installation (White and Lehane 2004) and time effects (Jardine et al 2006) may also be
31 influential, although these factors are generally neglected in practice. 'ICP' design rules incorporating
32 Eq. (1), effective stress shaft failure criteria and new base capacity rules have been validated through
33 comprehensive field test axial capacity database studies that demonstrated no systematic bias and
34 gave a coefficient of variation < 0.30 , far below the values applying to conventional approaches
35 (Jardine et al 2005). This approach is now utilized in offshore engineering (Jardine et al 2005, Overy
36 2007, API 2011) where an equivalent radius R^* is substituted into Eq (1) for coring open-ended piles,
37 calculated from the pile's outer and inner radii (R_o and R_i) as $R^*=(R_o^2-R_i^2)^{1/2}$. In the alternative 'UWA'
38 approach a scalar reduction factor is applied to σ'_{rc} that depends on the pile geometry and Incremental
39 Filling Ratio (IFR); Lehane et al (2005). The UWA and ICP approaches predict that the equivalent
40 average end bearing resistances q_b of plugging tubular piles should decline in relation to q_c as pile
41 diameter D increases, when all other factors are held constant. However, the alternative Fugro-05 (Kolk

42 et al 2005) and NGI-05 (Clausen et al 2005) procedures do not anticipate any variation of q_b/q_c with D .
43 In a similar way, the UWA, ICP and Fugro methods all indicate that local shaft resistance τ_{rzf} should fall
44 (when all other factors are constant) as pile slenderness (L/D) increases, leading to a prediction that
45 local shaft resistance should increase with D when L is held constant. This feature, which has been
46 questioned by Knudsen et al (2012) is not incorporated into the NGI method. Further discussion on
47 these and other related points is given by Jardine and Chow (2007).

48 Establishing the full stress field around the piles is crucial to settling the questions raised above and
49 advancing understanding and modeling of driven pile soil-structure interaction, load-displacement
50 response, group action and time dependent behavior. Accurate numerical analysis has the potential to
51 provide powerful insights. But the extreme stresses, large strains, high degree of non-uniformity,
52 moving boundaries, load cycling, interface shear, particle breakage and principal stress axis rotation
53 involved all impose modeling difficulties. Most analyses have been limited to highly idealized cavity
54 expansion treatments, which have been found to fit poorly with measurements made around pile shafts
55 in careful experiments (Jardine et al 2013a, b). More plausible numerical investigations of pile
56 penetration in sand are now feasible through advanced Discrete Element Method (DEM) and FEM
57 techniques. DEM modeling allows particle and interface contact laws to be varied and can cope readily
58 with large deformations and contact changes. Campos et al. (2005)'s DEM analyses examined the
59 stress concentrations and particle movements around pile tips, while Kinloch and O'Sullivan (2007)
60 investigated 'CPT' penetration mechanisms with 2-D analyses. Lau et al. (2010) emphasized the
61 importance of rolling resistance in penetration simulations. Arroyo et al. (2011)'s 3-D DEM CPT
62 modeling was able to show quantitative agreement with tip resistance experiments. Noting that DEM
63 analyses of the surrounding stress field remains limited by the number of particles that can be
64 considered, this paper focuses on assessing the degree to which advanced FEM analyses match the

65 new experimental data. Three independent studies are considered:

66

- 67 • That by Sheng et al. (2005) who applied a Lagrangian multiplier pile-soil contact method to study
68 steady penetration.
- 69 • The 'zipper' type technique employed by Henke and Grabe (2006, 2007), Henke (2008), Grabe
70 and Henke (2010) and Qiu et al. (2011) in which a frictionless rigid 'pilot' tube of very small
71 diameter was used to 'guide' the penetrating pile, while a Coulomb 'friction contact' was
72 simulated between the pile and sand in combination with a Coupled Eulerian-Lagrangian (CEL)
73 approach where the sand mass was discretized with an Eulerian mesh with appropriate element
74 sizes, while both the pile and pile-soil interface were treated with Lagrangian descriptions.
- 75 • Zhang et al. (2013)'s Arbitrary Lagrangian Eulerian (ALE) FE approach. The latter applied
76 re-meshing and variable remapping to simulate monotonic penetration, as well as a constitutive
77 model incorporating breakage mechanics.

78

79 Table 1 gives further details of these studies. Zhang et al's application of breakage mechanics followed
80 experimental observations by Yang et al. (2010) that particle crushing, shear banding, and interface
81 abrasion processes occurred beneath and around displacement piles in sands that could affect the
82 pile-soil stress regime.

83

84 **Experimental studies**

85 *Calibration Chamber experiments*

86 This paper *considers* measurements made with normally consolidated silica sands in two sets of
87 Calibration Chamber (CC) experiment and a single centrifuge study, as summarized in Table 1.

88 Experiments may be subject to unintended and possibly neglected influences from instrument
89 calibration characteristics; chamber boundary conditions; pile tip geometry, material and roughness;
90 and grain-scale effects. We discuss later the degree to which it is currently possible to measure the
91 stresses consistently around displacement piles in sands.

92
93 CCs were introduced to calibrate penetration tests in uniform, well-characterized, sands under
94 controlled pressure or displacement boundary conditions. CCs have been adapted for displacement
95 pile studies by Golightly and Nauroy (1990), Foray et al (1993), (1998), Paik and Salgado (2003), Gavin
96 and Lehane (2003), White and Bolton (2004), Paik et al (2011) and others. CCs offer better conditions
97 than field tests to (i) measure stresses in the soil mass during installation (starting with Nauroy and Le
98 Tirant 1983 and Foray 1991) and (ii) sample the sand after installation. However, analyses by Salgado
99 et al (1998) and experiments by Rimoy (2013) show the importance of adopting either a large
100 chamber-to-pile diameter ratio (ideally >100) or an active lateral boundary stress control system (Huang
101 and Hsu 2005) to avoid potential deviations from field behavior. Joint research by Imperial College
102 London and INPG Grenoble provides perhaps the most comprehensive CC study of the stresses
103 developed around closed-ended displacement piles. Cone-ended 'Mini-ICP' stainless-steel, moderately
104 rough ($R_{CLA} \approx 3\mu\text{m}$) piles with 36mm Outer Diameters (OD) were penetrated into dry pressurized, highly
105 instrumented, medium-dense siliceous Fontainebleau NE34 fine sand. Cyclic jacking was employed
106 and typically 50~200 strokes (with full unloading between each) were applied to penetrate $\approx 1\text{m}$. Jardine
107 et al (2009) reported the general experimental arrangements outlined in Fig. 1. The Mini-ICP
108 instrumentation included reduced-scale SSTs to measure radial and shear shaft stresses at $r/R = 1$ and
109 three levels on the pile shaft, $h=6.7R$, $21.7R$ and $41.7R$ respectively. Measurements were also made of
110 σ'_z , σ'_θ and σ'_r at two to three levels in the sand mass at radial distances between 2 and 20R from the

111 pile axis using miniature soil sensors. Zhu et al (2009) emphasize the highly non-linear and hysteretic
112 behavior of stress measuring cells and note that complex calibration and data reduction procedures are
113 required to obtain reliable data. Two membranes with different central Internal Diameters (IDs) were
114 used to apply a surcharge pressure of $\sigma'_{z0} \approx 150$ kPa to the sand mass. Separate CPT tests established
115 q_c profiles for various boundary conditions. As shown in Fig. 2, both membrane designs gave
116 quasi-constant CPT trace sections with $q_c = 21 \pm 2$ MPa, although this was achieved at a shallower
117 depth with the smaller ID membrane. Also shown in the figure revised from Jardine et al (2013a) is the
118 q_c profile predicted independently by Zhang et al (2013) that is examined comparatively later. Multiple
119 load tests revealed axial capacities that compare encouragingly well with predictions made with the
120 'field-calibrated' ICP capacity approach. Jardine et al (2013a, b) report and interpret these experiments,
121 which are referred to here as the 'Mini-ICP data-set' and provide the paper's main experimental
122 bench-mark. Rimoy (2013) describes more elaborate experiments with the same equipment.

123
124 Gavin and Lehane (2003) report earlier, less extensive, CC stress measurements made around an
125 open-ended relatively smooth ($R_{CLA} \approx 0.4 \mu\text{m}$) stainless steel pile with an external diameter of 114 mm
126 and wall thicknesses of 8.3 mm. The pile was jacked up to 1.6m into a 2.3 m high and 1.68 m diameter
127 testing chamber filled with dry, uniform and fine to medium siliceous ($d_{50} = 0.22\text{mm}$, $C_u = 1.6$) sand placed
128 at $D_r = 30 \pm 2\%$; sixteen jack strokes were employed. CPT q_c profiles were established independently. The
129 open-ended pile showed 'coring' Incremental Filling Ratios (IFR) close to 100% down to $z = 0.6\text{m}$ and
130 progressive plugging reduced the IFR to $\approx 14\%$ at the final depth.

131
132 *Centrifuge experiments*
133 Centrifuges provide powerful insights into complex problems and help to identify fundamental

134 underlying mechanisms. However, they also call into question potential particle-to-model scale effects,
135 pile roughness issues, stress non-uniformities and side-wall constraining concerns that may affect any
136 detailed measurements made. The q_c -depth profiles developed in field, calibration chamber and
137 centrifuge tests also differ. Centrifuge CPT tests generally vary linearly with depth in uniform sands, see
138 Fig. 3(a), while calibration chamber tests tend to give near parabolic q_c - σ'_{z0} relationships; Baldi et al
139 (1986). Field data appear to resemble the CC trend more closely, as illustrated in Fig. 3 (b), which
140 brings together for comparison a field CPT- q_c profile and an interpreted quadratic trend proposed by
141 Doherty and Gavin (2010).

142
143 Centrifuge studies involving displacement piles in sand include those by Allard (1990), de Nicola and
144 Randolph (1997), Klotz and Coop (2001), Sakr and Naggar (2003), White and Lehane (2004) and
145 Levacher et al. (2008). Allard (1990) made soil stress measurements in experiments where she drove a
146 smooth 9.5 mm diameter closed-ended stainless steel pile into a 152mm diameter centrifuge bucket
147 filled with dry, uniform Nevada fine silica sand. The fine ($d_{50} = 0.1\text{mm}$) sand was placed at 1590kg/m^3
148 (with $e_0 = 0.65$, $D_r = 57.5\%$). Vertical and radial stresses measured with strain-gauged diaphragm cells
149 (2.6 to 5.1mm in diameter) whose strong cell action effects Allard identified and modeled in high
150 acceleration centrifuge calibration tests. However, the pile driving soil stress maxima rose to almost
151 double the calibration limits, leading to some measurement uncertainty.

152

153 **Normalization of stresses**

154 The experimental and theoretical studies summarized in Table 1 involve a range of pile details (closed
155 and open, rough and smooth), initial effective stress levels (which vary by a factor of > 50 between
156 cases), boundary conditions and sands with loose-to-dense states. Careful normalization is vital to

157 synthesizing the data and identifying common trends. The experiments all show that the stresses
158 around and below the piles vary sharply with (i) radial distance, r , from the pile axis, as well as (ii)
159 relative height above (positive h) or below (negative h) the pile tip. Combining these observations with
160 the field trends encapsulated in Eq. (1) suggests that σ'_z , σ'_θ and σ'_r can be normalized for variations in
161 local q_c and free-field vertical stress σ'_{z0} , and represented by two dimensional functions with the form:

$$162 \quad (\sigma'/q_c)/[\sigma'_{z0}/p_A]^{0.13}=f(h/R,r/R) \quad \text{Eq. (2)}$$

163 By implication the equivalent radius R^* should be substituted for R when dealing with predominantly
164 coring open-ended piles. In principle, cyclic and monotonic installation procedures could produce
165 different functions; time and scale effects could also be significant. This normalization is applied in the
166 interpretation and comparisons given below. Most emphasis is placed on the radial effective stresses,
167 but the circumferential and vertical stress states are also considered.

168

169 **Comparison of experimental studies**

170 *Bench mark Mini-ICP set*

171 We consider first the 'bench-mark' Mini-ICP data set. Pile penetration invoked extreme stress changes
172 in all three normal stress components and significant stress changes out to $r/R > 30$. Synthesis of
173 thousands of 'Mini-ICP' installation stress measurements led to contour plots for all cylindrical stress
174 components including the radial stress set given in Fig. 4 (reproduced from Jardine et al 2013b) where
175 the results have been normalized for q_c . No correction is made for $[\sigma'_{z0}/p_A]^{0.13}$ in this plot. However, we
176 note that the ratio remained close to unity (1.05 to 1.06) in these experiments. Plot (a) shows at two
177 scales how the normalized stresses varied with r/R and h/R during 'moving' steady penetration stages
178 while (b) represents the equivalent 'stationary' pause data recorded when the pile was unloaded fully;

179 the maximum stress loci are shown as dashed-line traces. The 'moving' σ'_{rm}/q_c and 'stationary' σ'_{rs}/q_c
180 contours indicate intense stress concentrations emanating from the pile tip. The radial stress maximum
181 recorded in the soil mass (at $h/R \sim 0.5$, $r/R=2$) exceeded 16% q_c during penetration, while the 'zero-load'
182 stationary values were 2 to 3 times smaller. A fully active failure zone develops beneath the advancing
183 tip where, on average, $\sigma'_{zm}/q_c = 1$ and $\sigma'_{rm} = \sigma'_{\theta m} = K_A \sigma'_{zm}$ and $K_A = \tan^2(45 + \phi'/2) \approx 1/3$ for Fontainebleau
184 NE34 sand at critical state under high pressures; see Yang et al (2010) and Altuhafi and Jardine (2011).
185
186 Further comparisons between the 'moving' and stationary' stresses are presented in new plots given in
187 Fig. 5 from sensors deployed in two tests at r/R ratios of 2 and 3 and depths (z) of 550 and 700mm.
188 Close analysis shows that the stationary and moving radial stress measurements differ most
189 significantly near the tip ($-5 < h/R < 3$) where significant differences extend out to $r/R = 10$. Variation is
190 mainly restricted to the $r/R < 2$ region at higher levels on the shaft. The most reliable observations of how
191 stresses vary with r/R at set h/R values were developed from the end of installation measurements. The
192 stationary σ'_r and σ'_θ profiles interpreted by Jardine et al (2013b) for four h/R values are reproduced in
193 Fig. 6(a) and (b). A key point to note is that the final radial stresses show maxima developing away from
194 the shaft, between $2 < r/R < 4$ and that σ'_θ must vary steeply with r/R to maintain equilibrium giving $\sigma'_\theta > \sigma'_r$
195 close to the shaft. This feature is critical to understanding the marked field ageing trends of driven piles.
196 Chow et al. (1998) and Jardine et al (2006) proposed three possible mechanisms for the increases they
197 observed in shaft capacity over time with piles driven in sand. One hypothesis was that shaft radial
198 stresses increase during ageing as raised circumferential stresses relax through creep. The latter were
199 thought to act in a sand arch formed around the displacement pile during installation, with the initially
200 elevated hoop stresses shielding the pile shaft from higher radial stresses acting further away from the
201 shaft. A similar mechanism was suggested independently by Åstedt et al. (1992) and was investigated

202 in simplified cavity expansion/contraction analyses by White et al (2005). The data presented in Fig. 6
203 present the first experimental confirmation of the supposed stress regime.

204
205 *CC experiments with an open ended pile*
206 Gavin and Lehane set radial stress sensors at $r/R = 7.6$ at two depths ($z/R=9.6$ and 19.3) around their
207 open-ended pile. Their measurements may be compared with the Mini-ICP trends after normalization,
208 as described above, for their markedly different q_c and σ'_{z0} profiles. New comparisons are presented in
209 Figures 7(a), (b), (c) and (d) to show how $(\sigma'_{rm}/q_c)/[\sigma'_{z0}/p_A]^{0.13}$ varied at equivalent sand mass positions
210 as penetration progressed. The first pair of traces considers the deeper sensor location. Noting that the
211 open pile was tending towards plugging (with an Incremental Filling Ratio of 38%) as it reached this
212 depth, the open pile's outer radius is used to normalize the sensor's (h, r) coordinates in Fig. 7 (a); Fig. 7
213 (b) shows data from the equivalent ($r/R = 8$) Mini-ICP observation point. Data from the shallower of
214 Gavin and Lehane's sensors are presented in Fig. 7 (c). The pile was fully coring at this depth (IFR =
215 100%) so the sensor's radial distance from the center-line is expressed as a multiple (14.6) of the
216 equivalent solid pile radius R^* . The closest matching Mini-ICP instrument (placed at $r/R = 16$) gave the
217 results presented in Fig 7 (d).

218
219 Compared in this way, the two data sets show broadly similar responses. Both show marked differences
220 between the moving and stationary stresses over the $-5 < h/R < 5$ range. They also show strong variations
221 with h/R (or h/R^*) which are slightly steeper with the Mini-ICP experiments. The Mini-ICP experiments
222 developed higher normalized radial stress maxima than Gavin and Lehane's at the deeper location, with
223 $(\sigma'_{rm}/q_c)/[\sigma'_{z0}/p_A]^{0.13}$ rising to 2.8% rather than 2.4% seen around the partially coring open pile. This
224 difference may be related to the partially coring (IFR = 38%) open pile condition. However, both sets

225 show $(\sigma'_{rm}/q_c)/[\sigma'_{zo}/p_A]^{0.13}$ maxima around 1% at the shallower location when radial coordinates are
226 matched by equating r/R for the closed Mini-ICP and r/R^* for the fully coring open pile. As noted earlier,
227 Lehane et al (2005) preferred to account for open-ended pile conditions by effectively reducing the q_c
228 term in Eq. (1) as the effective pile end area ratio falls, rather than adopting R^* .

229
230 Overall, the degree of agreement is encouraging given the significant differences between the
231 experimental arrangements. No upper surcharge or lubricated lateral boundaries were applied in Gavin
232 and Lehane's tests. Their pile-to-chamber diameter ratio was lower and they adopted far looser sand
233 and fewer jacking cycles. Their larger OD pile was also smoother and their stress cell calibrations less
234 elaborate.

235
236 *Centrifuge measurements*

237 Allard (1990) presented traces against pile tip depth radial stress profiles from sensors installed at $r/R =$
238 2.67 and six z/R ratios. As she did not perform centrifuge CPT testing, we have projected a q_c profile
239 from the centrifuge correlation by Gaudin et al. (2005), correcting for relative density by applying Baldi et
240 al (1986). Fig.8(a) presents a re-working of Allard's stationary radial stresses, as recorded between
241 blows applied under 50g acceleration and plotted here against h/R and normalized as
242 $(\sigma'_{rs}/q_c)/[\sigma'_{zo}/p_A]^{0.13}$. Equivalent stationary Mini-ICP measurements made at comparable z/R and r/R
243 locations are shown in Fig. 8 (b). The first point to recognize is the spread (among measurements made
244 at equal r/R and h/R) of the measured stresses. The Mini-ICP tests show a spread about their mean
245 values of around $\pm 10\%$ in their stress maxima; this spread increases to around $\pm 50\%$ as h/R increases
246 towards 30. The Mini-ICP load cell calibrations also showed error bands increasing with the degree of
247 unloading and pre-cycling (Zhu et al 2009). Although the centrifuge data show significantly more

248 dispersed patterns, averaging of multiple measurements is essential with both data-sets. Despite the
249 degree of scatter, the entirely independent experiments reveal common features, including similarly
250 steep dependence on h/R . The centrifuge $(\sigma'_{rs}/q_c)/[\sigma'_{zo}/p_A]^{0.13}$ maxima developed at $h/R \approx 0$ fall around
251 3.5% at $r/R = 2.67$, while the equivalent Mini-ICP values average of around 8% at $r/R = 2$ to 3. Possible
252 explanations for this significant discrepancy include:

- 253
- 254 (i) Errors in estimating the centrifuge q_c - σ'_{zo} profile
 - 255 (ii) Limitations in the centrifuge stress-cell calibrations
 - 256 (iii) Installation by driving rather than cyclic jacking
 - 257 (iv) The different sands, piles, shaft roughnesses, initial stress fields, boundary conditions and
258 scaling ratios.

259

260 Regarding the latter point, Allard's centrifuge bucket/pile diameter ratio was relatively low at 16, while
261 the Mini-ICP tests chamber-to-pile ratio 33. Her sensor diameter/ d_{50} ratios were similar to the Mini-ICP
262 range (38 ± 12 compared with 30 ± 1), but her pile diameter D had lower ratios than the Mini-ICP tests
263 with respect to her (i) sand d_{50} (95 compared with 170) and (ii) soil sensor diameters (1.9-3.7 compared
264 with 5.5-6). Bolton et al. (1999) argue that diameter/ d_{50} ratios > 20 may be sufficient for centrifuge tests
265 with smooth piles. Significant pile-sensor interference and dynamic driving densification effects might
266 be expected in the centrifuge case, although no evidence is offered to support these speculations.

267

268 **Comparisons with FEM analyses**

269 The key trends from the above experiments may be compared with predictions from the three numerical

270 analyses summarized in Table 1.

271 *Lagrangian multiplier FEM analysis*

272 Sheng et al. (2005) simulated the continuous in-flight penetration of a closed-ended pile of 0.03m
273 diameter with a 60° cone end into a centrifuge bucket filled with dry dense sand. Large-strain frictional
274 contact was accommodated between the pile and soil with a reasonable interface friction angle of 27°.
275 However, mesh dimensions beneath the tip and near the pile shaft (with element widths set between
276 R/4 and R/2) may have limited predictive accuracy. The sand was modeled as fully drained Modified
277 Cam Clay (MCC), which Sheng et al considered could simulate the drained triaxial behavior of silica
278 sand adequately, provided a pseudo-OCR is applied to ensure dilative behavior in the 'dry' side.
279 However, all the experiments employed normally-consolidated sand masses. Sheng et al simulated a
280 0.56 m high and 0.58 m diameter centrifuge 'bucket' which had a chamber/pile diameter ratio of 19.3
281 (compared to 33.3 in the Mini-ICP tests). The sand was assumed to have $e_0=0.75$ ($D_r = 76\%$). No
282 surcharge was applied to the sand surface, but the initial stresses were scaled up to simulate centrifuge
283 testing to 66.6g to approach prototype scale, giving $\sigma'_{zo}=550\text{kPa}$ at the deepest point considered in Fig.
284 9(a).The Baldi et al (1986) expression was applied to estimate the q_c profile that would be expected
285 from an idealized field CPT at prototype scale.

286
287 Examples of the stresses computed by Sheng et al. (2005) are plotted in new diagrams given in Fig. 9(a)
288 as profiles with h/R of the 'moving' normalized radial stresses developed at $r/R=1.13$ for stages with tip
289 depths $z_{tip}=4, 8$ and $16R$: $(\sigma'_{rm}/q_c)/[\sigma'_{zo}/p_A]^{0.13}$ as the sand mass displacement pattern evolves from one
290 involving shallow heave towards a deep penetration mechanism. Fig. 9(b) presents the Mini-ICP steady
291 (deep) penetration 'moving' trends observed at $r/R=2$, which is the closest location where
292 measurements could be made. The computed normalized maximum radial stress ratio (for deep

293 penetration with $z/R = 16$) is 37.0% while that interpreted by Jardine et al. (2013b) for $r/R=1.13$ when h/R
294 $= 0.5$ was slightly lower at 30.6%. The latter involved an interpolation between the closest measurement
295 (of 17.8%) made at $r/R = 2$ and the $\sigma'_{rm} = K_A q_c$ maximum value applying on the conical pile tip face.

296
297 The numerical modeling and the Mini-ICP tests differ in several important respects: no surface
298 surcharge was applied in the simulation, nor was any attempt made to match the cyclic jacking/driving
299 process, or the interface shear phenomena of finite dilation, banding or particle crushing. The q_c profile
300 is also uncertain. However, Sheng et al. (2005)'s analysis illustrates how the normalized stresses evolve
301 with penetration. Their normalized deep penetration profile provides a good 'first principles' prediction of
302 the observed steep variations with h/R that are due purely (under monotonic penetration) to the system
303 geometry, as well as predicting stress maxima that agree reasonably with the experimental trend.

304
305 *Coupled Eulerian Lagrangian (CEL) FEM analyses*
306 Analyses employing a CEL technique of a 300 mm diameter closed conically-tipped pile penetrating
307 monotonically in dry sand to 5m depth are reported by Henke et al. (2010) and Qiu et al. (2011). The soil
308 was assumed to match uniform beds of Taiwanese Mai-Liao sand (Henke 2008) and a hypoplasticity
309 constitutive law (Herle 1997) applied. Simulations were made for sand relative densities between 20
310 and 75% and Coulomb pile-sand interface friction was adopted assuming $\delta'=\phi'/3$, although higher
311 angles could be expected from practical interface shear tests (Ho et al 2011). CPT q_c profiles were
312 estimated for our comparison from Baldi et al (1986).

313
314 The variations in the 'moving' sand radial stresses were reported separately by Henke et al (2010) and
315 Qiu et al (2011) for radial profiles located at two depths extending out to 5m. Figs 10 (a) and (b) show

316 the results for three relative densities reprocessed for this article as $(\sigma'_{rm}/q_c)/[\sigma'_{zo}/p_A]^{0.13}$ ratios plotted
317 against r/R , considering horizontal profiles set at $h/R = 6.67$ and 13.33 . Comparison with the Mini-ICP
318 experiments is best made with the stationary profiles presented earlier in Fig. 6(a). It will be recalled that
319 the stationary and moving radial stress measurements differ most significantly at h/R ratios between ± 3
320 and close to the shaft ($r/R < 2$), so comparisons with the 'moving' numerical analysis profiles given in Figs
321 10 (a) and (b) are legitimate except, potentially, in the near-field $r/R < 2$ region.

322

323 As with Sheng et al (2005)'s analysis, significant differences exist between the numerical model and the
324 Mini-ICP tests. These include: the 50~200 full load-unload cycles imposed in the Mini-ICP's installation;
325 the perfectly uniform soils and un-surcharged sands simulated in the FE analysis as well as the interface
326 shear and particle breakage processes. The soil model may not have been able to match fully the
327 nonlinear, in-elastic and anisotropic behavior of real sands, including their dependency of the shear
328 strength, stiffness, and dilatancy, stress state, void ratio and loading history. Despite these potential
329 reservations, the numerical analyses capture a similar dependence of sand stress regime on the
330 geometrical (h/R and r/R) and sand state (q_c and σ'_{zo}) variables. The reprocessed numerical results
331 show (i) a clear decay in stresses with increasing h/R in the predictions for $D_r = 40\%$ (Fig. 10a), and (ii)
332 comparable radial distributions to the experiments in Fig. 10 (b), including maxima developing away
333 from the shaft at $2 < r/R < 4$. Jardine et al. (2013b) show that the radial stress maxima seen in the $2 < r/R$
334 < 4 range in Figs. 5 and 10 necessarily imply steeply varying σ'_θ stress components with $\sigma'_\theta > \sigma'_r$ in the
335 near field of pile shaft. The profile of radial stress with r/R (defined at $h/R = 13.33$) shows (for the most
336 comparable $D_r = 75\%$ case) a maximum in $(\sigma'_{rm}/q_c)/[\sigma'_{zo}/p_A]^{0.13} \approx 2.5\%$ that exceeds the mid-point of the
337 stationary experimental range (1.3 to 2% for h/R values between 5.6 and ≈ 20) by about 50%. Such

338 quantitative discrepancies might be reduced in analyses that accounted for installation load-cycling or
339 grain-crushing beneath the advancing tip (or in the shaft interface shear zone).

340

341 *FE analysis incorporating grain crushing*

342 Zhang et al (2013) adopted an Arbitrary Lagrangian Eulerian (ALE) FE approach with re-meshing and
343 variable remapping to simulate monotonic penetration. Their breakage mechanics model provided
344 good predictions for the evolving grain size distributions (GSD) trends and their tip resistance
345 predictions matched the experiments well (see Fig. 2). One feature that was not captured analytically
346 was the observed thickening of the interface shear band with increasing h/R that Yang et al (2010)
347 related to interface abrasion and cyclic installation effects.

348

349 Discussion with Einav (2012) led to further processing of Zhang et al.'s simulations. Previously
350 unpublished profiles of predictions for the 'moving' radial and circumferential effective stresses
351 developed during the pile installation were communicated to the Authors and re-processed to give the
352 normalized profiles of stresses varying with r/R at three h/R levels in Figs. 11 (a) and (b). These traces
353 may be compared with the equivalent 'stationary' profiles interpreted from the Mini-ICP experiments
354 given in Fig. 5. While the experimental and analytical profiles do not cover exactly the same h/R values
355 (and should not be compared directly at $r/R < 2$) they show many similarities. As with the analyses of
356 Henke et al (2010) and Qiu et al (2011), radial stress maxima are predicted, although these develop
357 slightly further away from the shaft ($3 < r/R < 8$). The computed σ'_θ profiles show the steep radial
358 variations and $\sigma'_\theta > \sigma'_r$ trend interpreted by Jardine et al (2013b) close to the shaft. The radial stress
359 profiles fall as h/R increases, as expected, although the variation at higher h/R values appears relatively

360 gentle. The maximum value of $(\sigma'_{rm}/q_c)/[\sigma'_{zo}/p_A]^{0.13}$ predicted at $h/R = 6$ is 2.1%, which falls close to that
361 observed experimentally (2%) at $h/R = 5.6$.

362
363 Further agreement between the predicted and measured near tip stress regimes is illustrated in three
364 new normalized comparison plots in Fig. 12 that consider how the radial, circumferential and vertical
365 effective stresses profiles vary with r/R at h/R values of 0 and 0.5.

366

367 **Summary and conclusions**

368 This paper has explored the cylindrical normal stresses developed around piles penetrating into
369 normally consolidated silica sands, drawing together a trio of independent experimental investigations
370 and three numerical analyses. The interpretation has synthesized measurements and predictions made
371 at points with initial effective stresses ranging from 10 to 550 kPa and states from loose-to-dense by:

372

- 373 (i) Normalizing stresses with respect to local CPT q_c and non-dimensional vertical stress ratio
374 $[\sigma'_{zo}/p_A]^{0.13}$.
- 375 (ii) Adopting the tip as the origin for non-dimensional spatial coordinates (h/R , r/R) for
376 closed-ended conditions and (h/R^* , r/R^*) for open-ended piles.

377

378 The great care required to make reliable stress measurements has been emphasized. Experiments
379 may be subject to a wide range of potential imperfections and sources of scatter or error. Equally,
380 numerical modeling of the installation process poses a series of significant challenges. Despite these
381 difficulties, quantification of the stress conditions developed around displacement piles in sand appears
382 to becoming feasible. Clear trends are evident:

383

384 (1) 'Deep penetration' radial stress measurements and predictions, obtained by a wide range of
385 approaches, show broadly similar strong dependence on relative pile tip depth, h/R , irrespective
386 of the sand relative density and pile installation method (discontinuous jacking, driving or
387 continuous pushing). Further studies are required to establish the detailed effects of the number
388 of installation cycles and test boundary conditions.

389 (2) Use of the equivalent pile radius, R^* , proposed by Jardine et al. (2005) allows the stresses
390 developed around coring open piles to be reconciled with those developed with closed ends.

391 (3) The normalized radial stress maxima defined during steady penetration stages of both
392 experiments and numerical analyses generally conform to within $\pm 50\%$ of the equivalent
393 measurements made at the same normalized locations in the 'bench mark' Mini-ICP
394 experiments. Possible explanations have been suggested for any significant discrepancies
395 identified between the disparate data-sets.

396 (4) Monotonic numerical analyses and cyclically advanced experiments both indicate that radial
397 stress maxima develop away from the shaft in the $2 < r/R < 8$ range, leading to σ'_θ necessarily
398 varying steeply with radius and $\sigma'_\theta > \sigma'_r$ conditions applying close to the shaft.

399

400 Scope exists for closer analysis by investigating further factors such as the performance of soil stress
401 sensors, scale effects relating to the relative diameters of the piles with respect to the grain, test
402 chamber and soil stress sensor diameters. Further studies to establish centrifuge CPT profiles and
403 consider the effects of different installation styles would also be beneficial, as would further
404 investigations of the potential effects of pile tip geometry and installation procedure, as well as prior
405 overconsolidation of the sand mass. The incorporation of particle breakage into numerical simulations

406 leads to interesting results. Further elaboration that allowed installation cycles, interface shear and sand
407 anisotropy and other parameters to be considered more representatively appears warranted.

408

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418

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- Fig. 2 Cone resistance q_c profiles for alternative top-membrane designs; after Jardine et al. (2013a) and Zhang et al. (2013)
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Fig. 11 Normalized stresses developed at various h/R positions from numerical simulations by Einav (2012): (a) radial and (b) circumferential stresses

Fig. 12 Stress profiles established experimentally and analytically close to pile cone tip during penetration: (a) radial stress; (b) circumferential stress; (c) vertical stress

554

555

556 **Notation**

D	Diameter, D_{chamber} and D_{pile} are calibration chamber and pile diameters, respectively
D_r	Relative density of sand
d_{50}	Particle diameter that 50% point on particle size distribution
e_0	Initial void ratio
$\sigma'_1, \sigma'_2, \sigma'_3$	Major, intermediate and minor principal effective stresses
σ'_r	Effective radial stress; $\sigma'_{rm}, \sigma'_{rs}, \sigma'_{rmax}$ are moving, stationary and maximum values
σ'_{rc}	Equalized radial effective stress
σ'_θ	Effective circumferential stress; $\sigma'_{\theta m}, \sigma'_{\theta s}, \sigma'_{\theta max}$ are moving, stationary and maximum values
σ'_z	Effective vertical stress; $\sigma'_{zm}, \sigma'_{zs}, \sigma'_{zmax}$ are moving, stationary and maximum values; σ'_{z0} is free-field vertical effective stress
q_c	CPT cone resistance
h	Height above pile tip (positive) or depth below pile tip (negative)
L_p	Pile penetration depth
z	Depth below sand surface
R	Pile radius
R^*	Equivalent radius of an open-ended pile
R_0	Outer radius of an open-ended pile
R_i	Inner radius of an open-ended pile
r	Radius of point from pile axis
T_{rzf}	Local shaft resistance of piles

K_A	Rankine coefficients of active earth pressure
ϕ'	Effective angle of shearing resistance, ϕ'_{cs} is critical state value
δ'	Effective angle of interface shearing resistance
p_A	The atmospheric pressure
z	Depth below the sand surface
z_{tip}	Depth of pile tip below the sand surface

Figure Caption List

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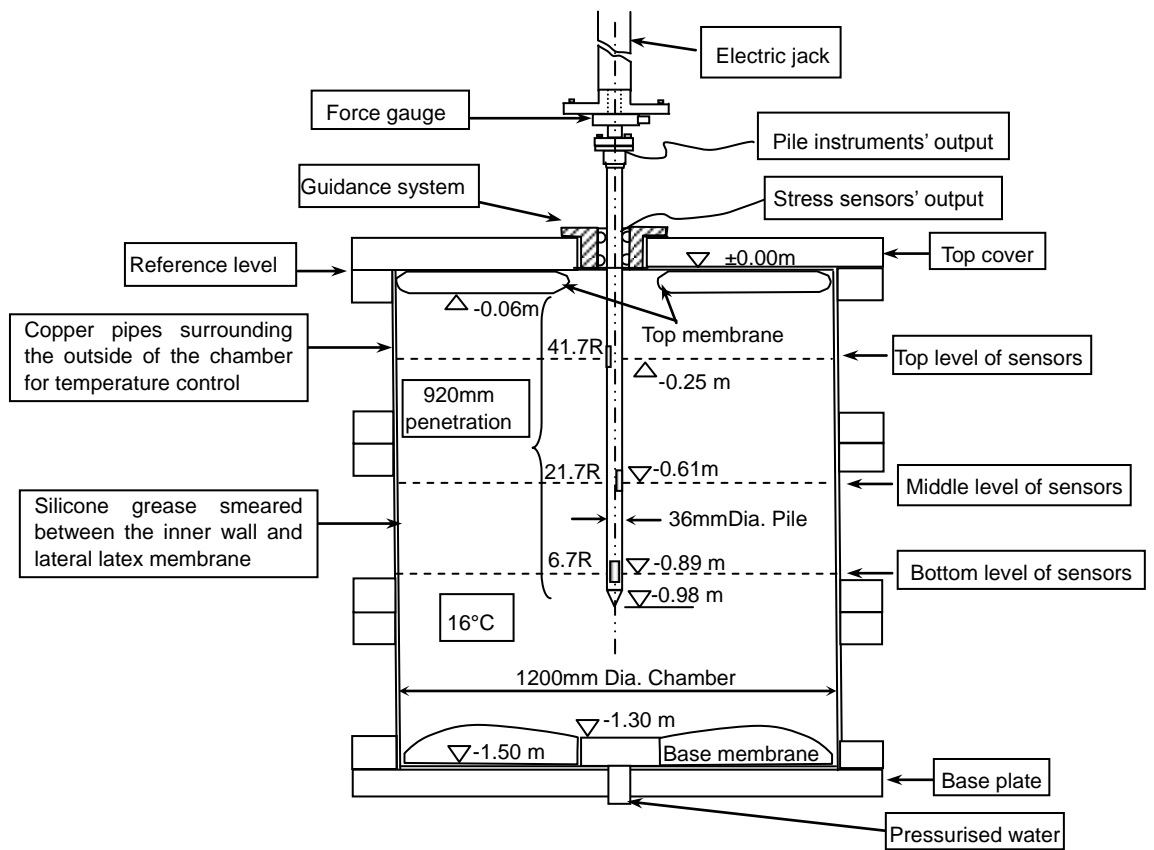


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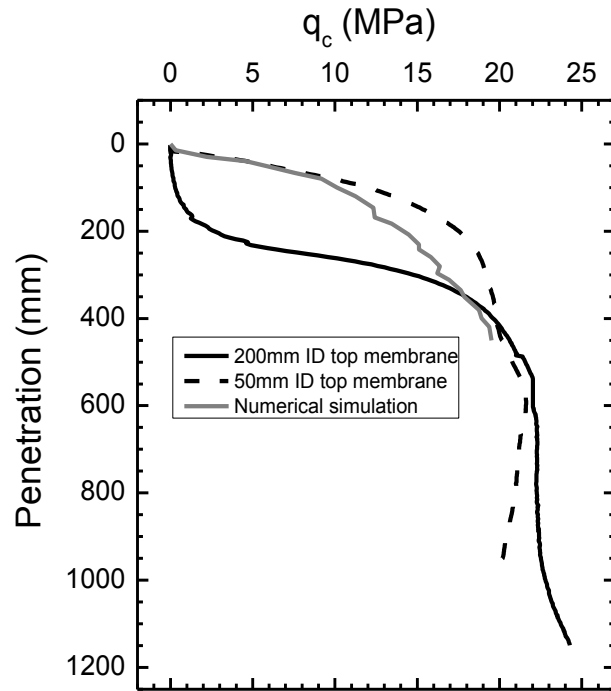


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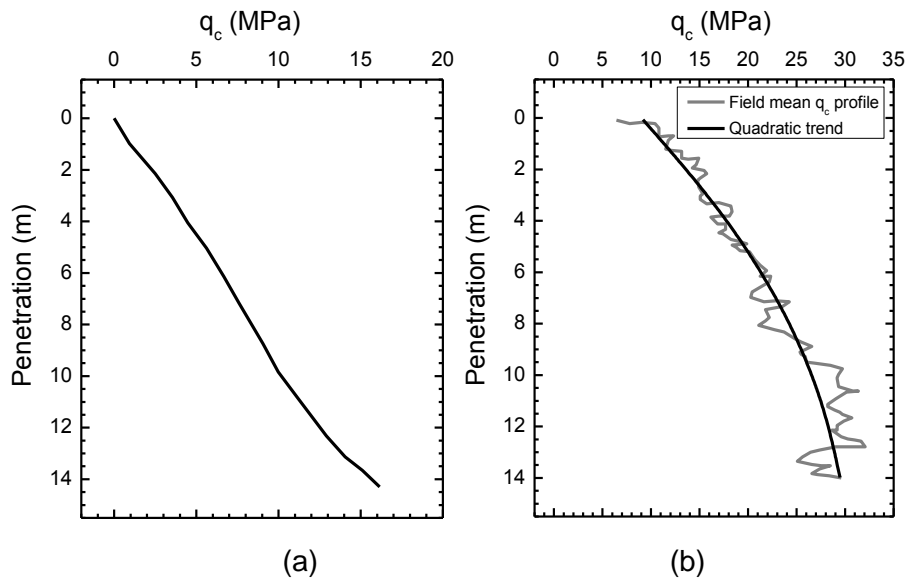


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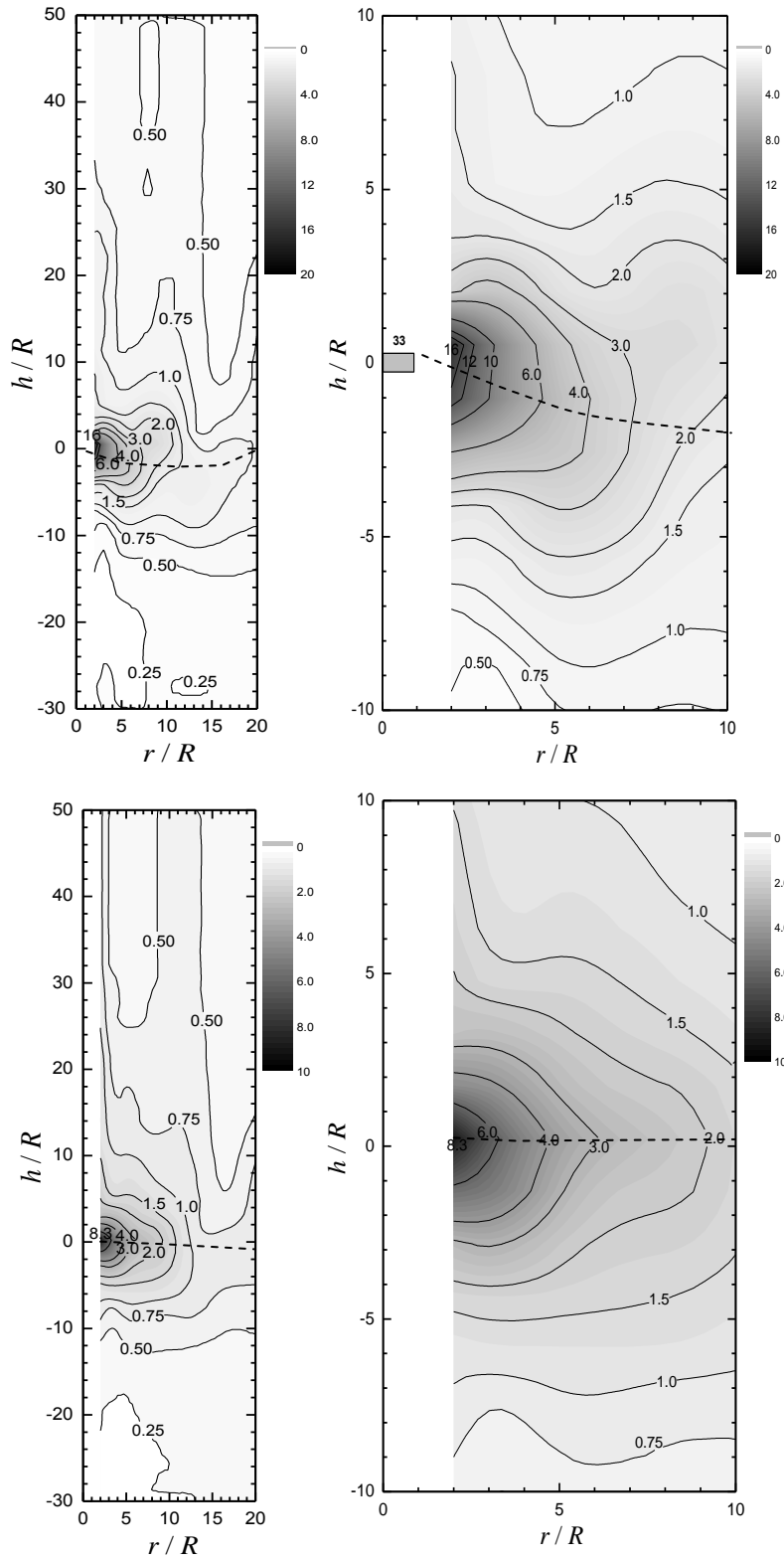


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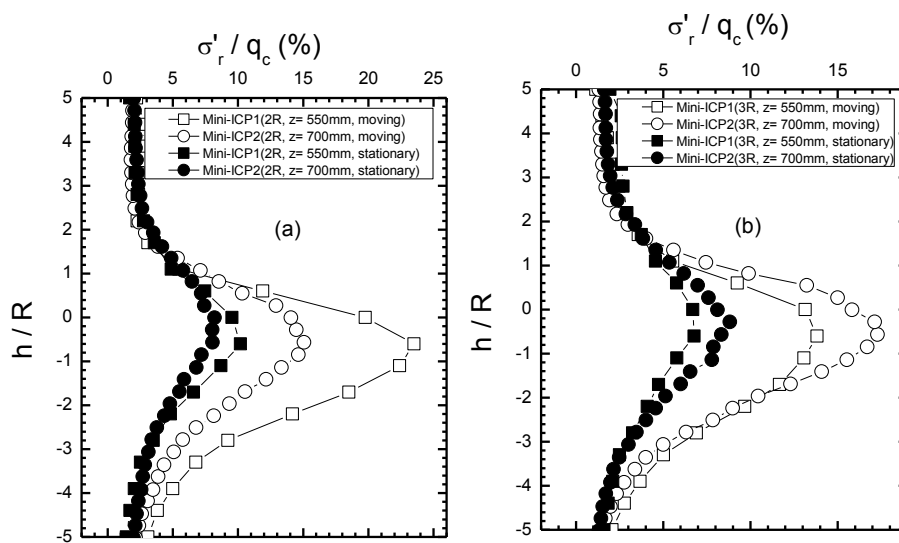


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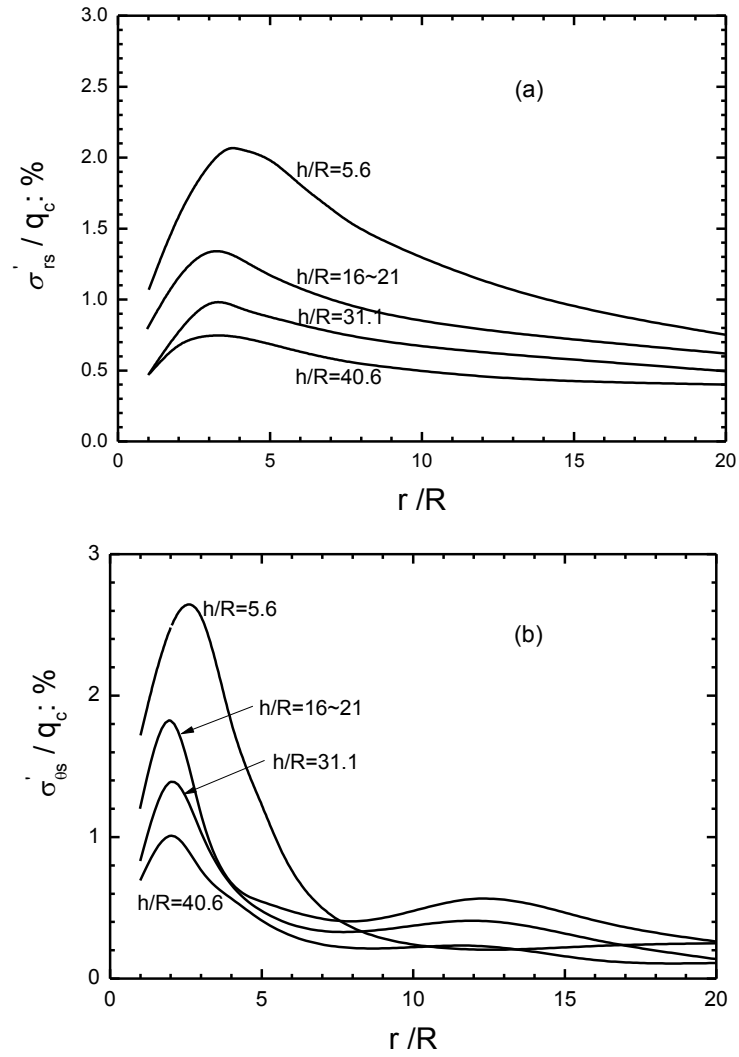
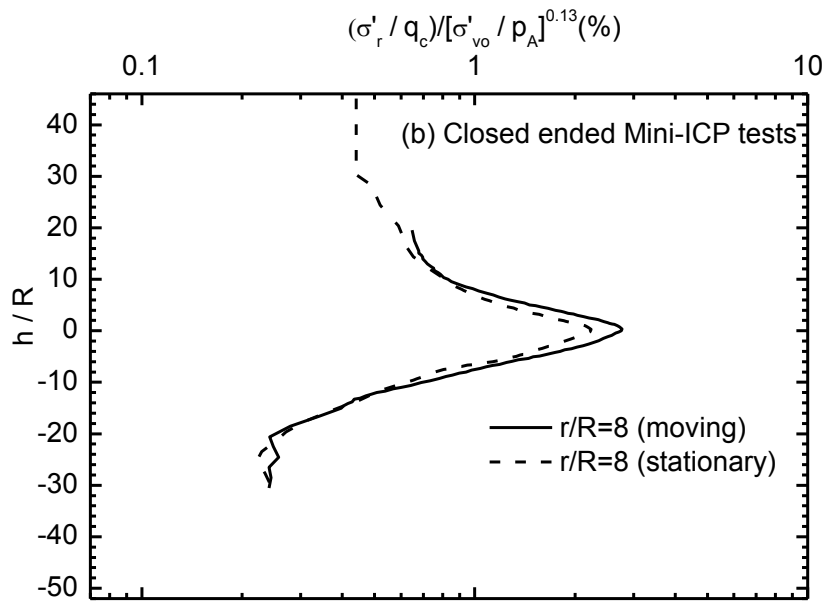
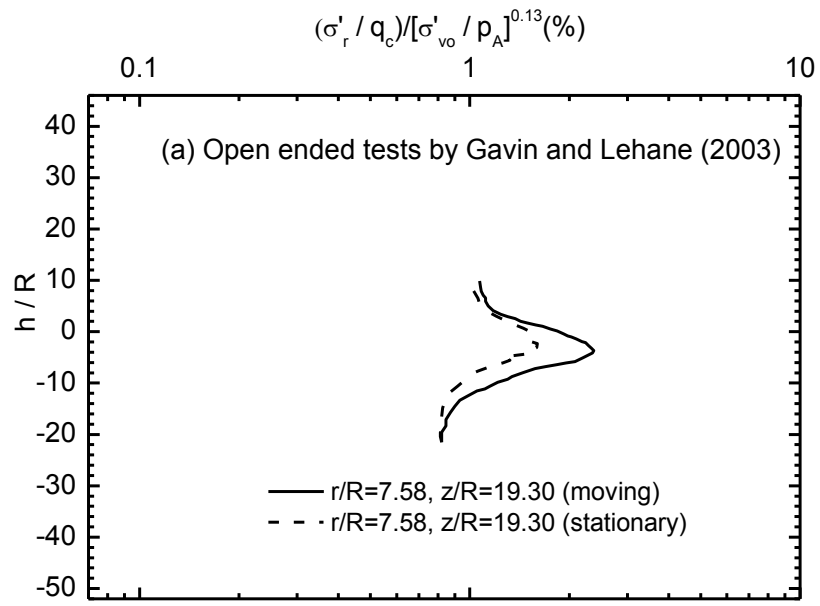


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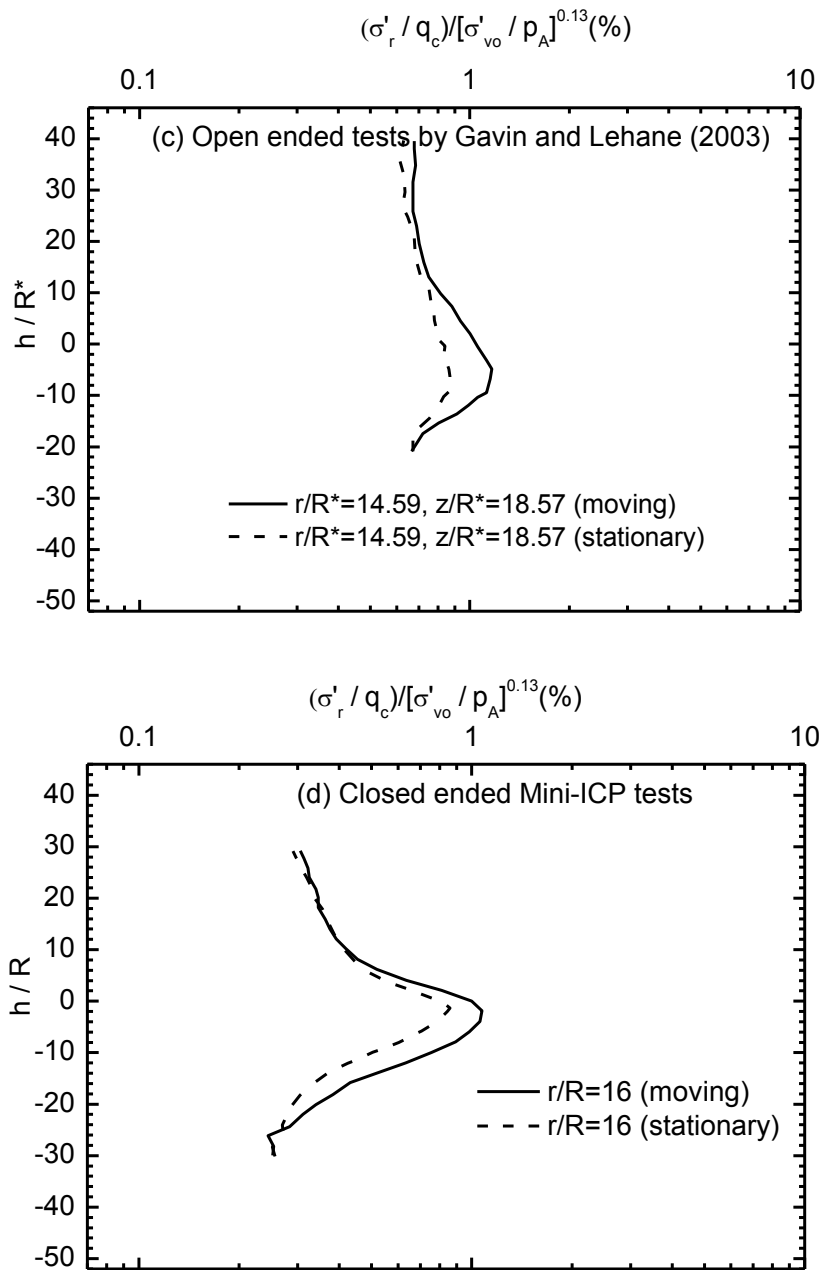


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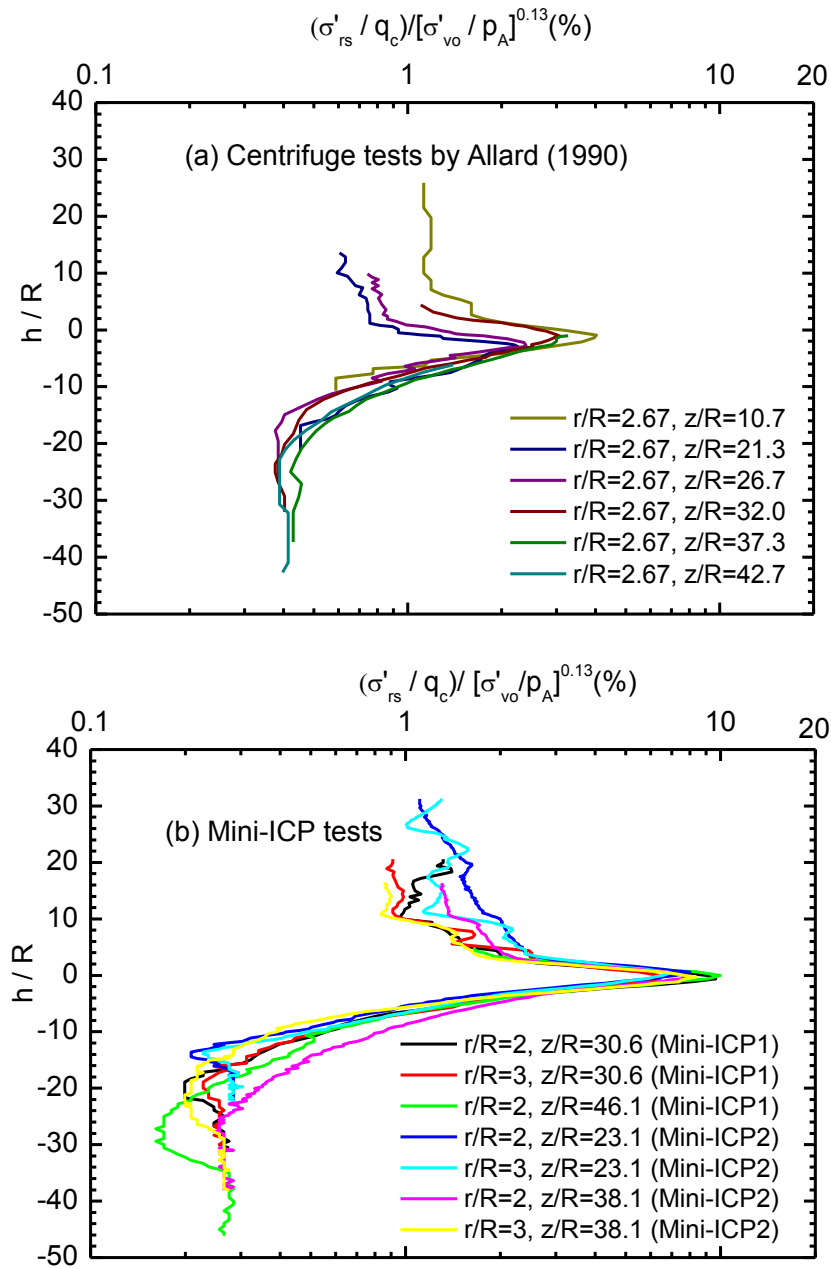


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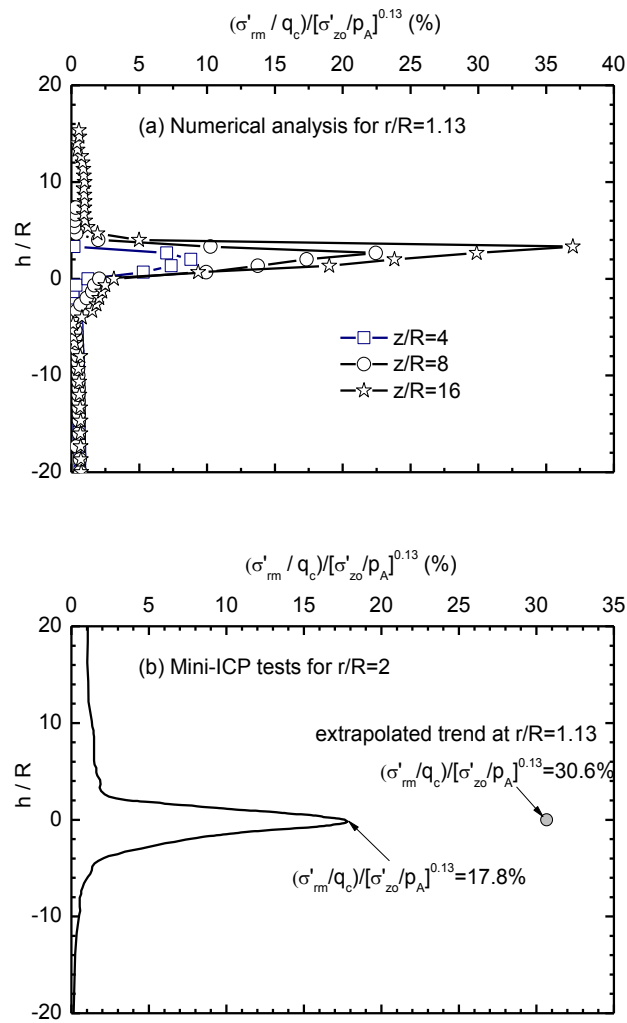


Fig. 9 Comparison of radial stresses developed during steady penetration as (a) simulated in analysis by Sheng et al. (2005); (b) measured in Mini-ICP tests

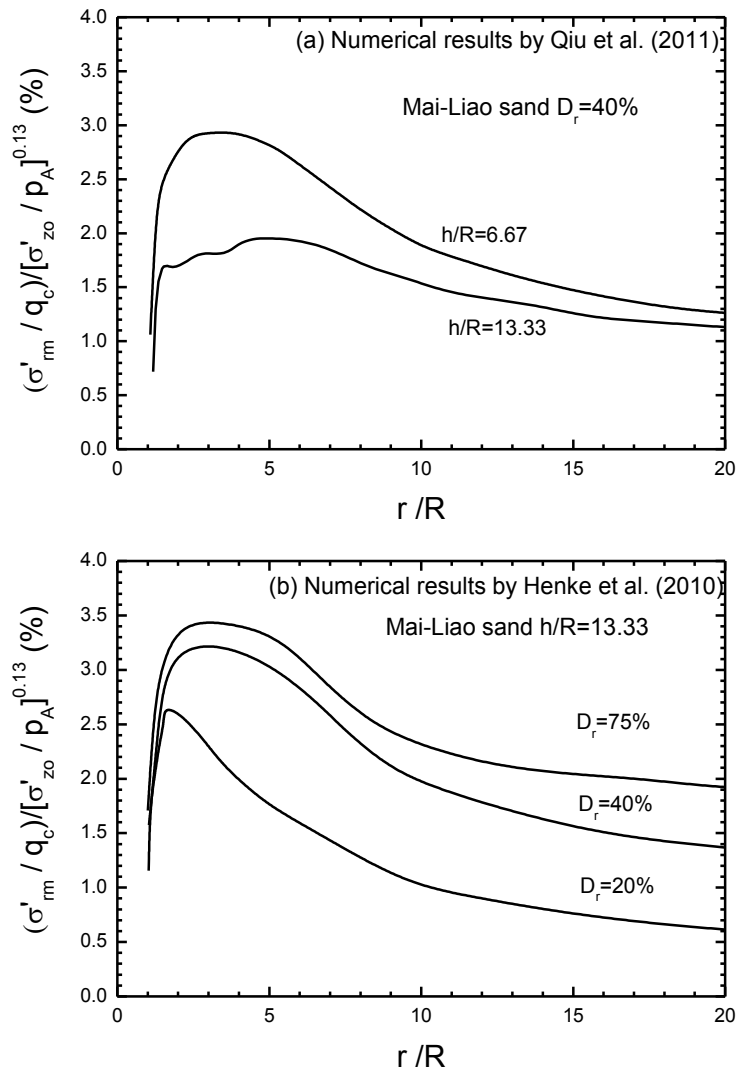


Fig. 10 Comparison between radial stresses (a) numerical predictions made with two h/R values by Qiu et al. (2011); (b) numerical predictions made with three initial densities by Henke et al. (2010).

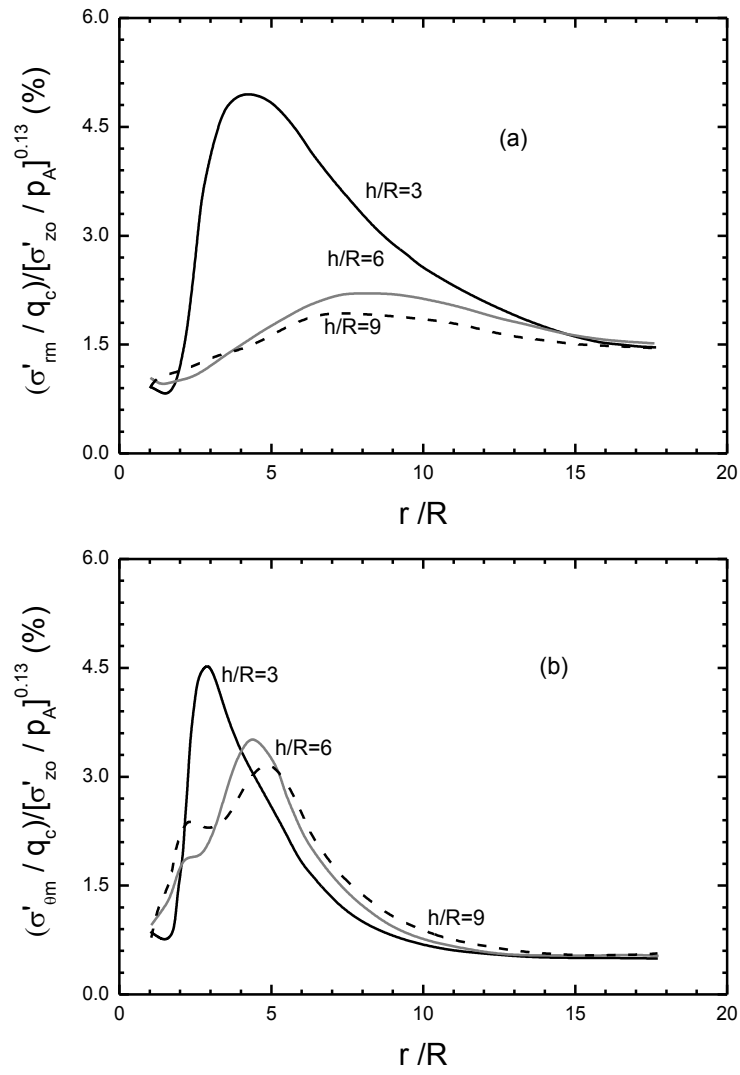


Fig. 11 Normalized stresses developed at various h/R positions from numerical simulations by Einav (2012): (a) radial and (b) circumferential stresses

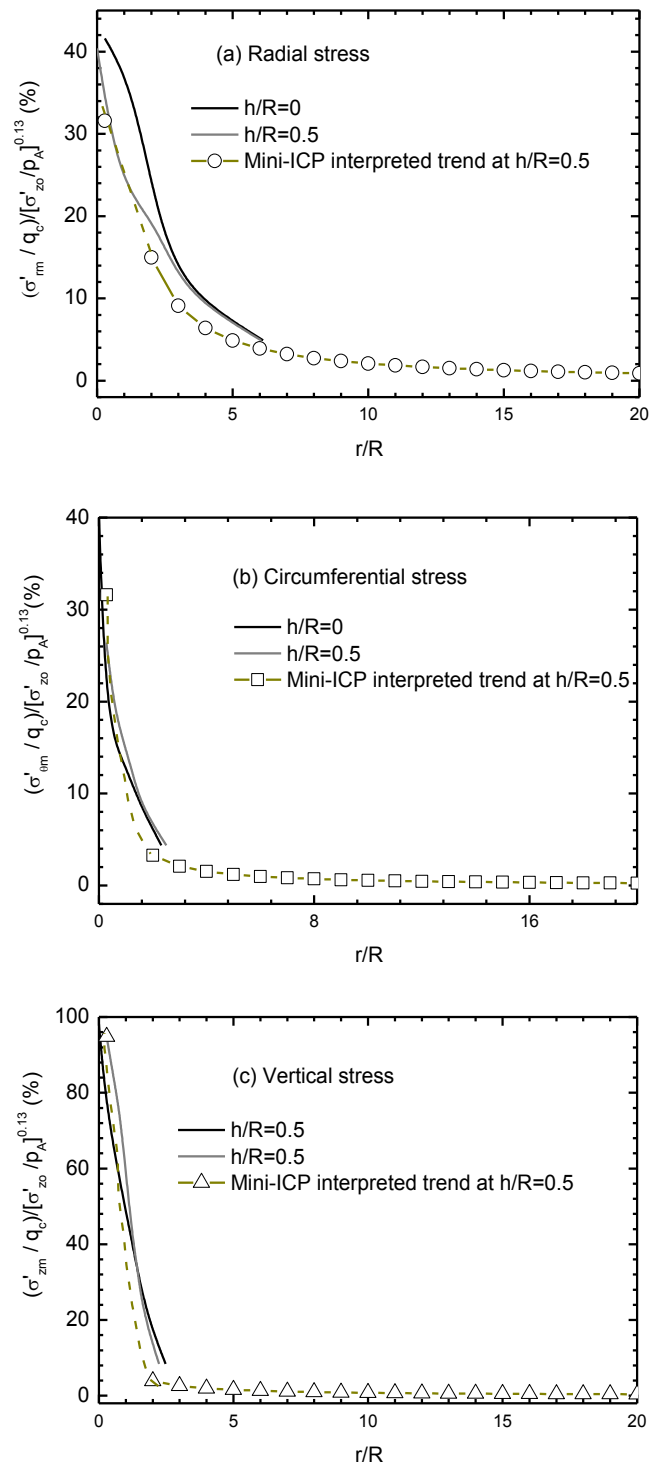


Fig. 12 Stress profiles established experimentally and analytically close to pile cone tip during penetration: (a) radial stress; (b) circumferential stress; (c) vertical stress

Table 1 Summary of key features of considered stress measurements or predictions (N/A=not available; NA=not applicable; CC=calibration chamber)

Reference	Method	Chamber Internal Diameter (mm)	Sand		D_{pile}/d_{50}	$D_{chamber}/D_{pile}$	Boundary conditions			Sensor calibration	Pile and installation method			
			d_{50} (mm)	Dr (%)			Surcharge/acceleration (kPa)	Lateral boundary	Chamber wall Friction		Type	D_{pile} (mm)	L_p (mm)	Installation No. of cycles (N)
Jardine et al (2009, 2013a, b)	CC test	1,200	0.21	72	171	33.3	150~200	Rigid	Minimised by latex membrane	Non-linear loading-unloading	Closed-ended Cone	36	920-1000	Jacking cycles N=50~200
Allard (1990)	Centrifuge	152	0.1	57.5	95	16.0	50g	Rigid	N/A	Non-linear loading-unloading	Closed-ended Flat	9.5	188	Driving $N_{blow}=240\sim300$
Gavin & Lehane (2003)	CC test	1,680	0.22	30±2	518	14.7	40kPa bottom	Rigid	Reduced by smooth HDPE lining	N/A	Open-ended Flat	114	1600	Jacking cycles N=16
Sheng et al. (2005)	FEM	580	0.32	76	94	19.3	66.7g	Rigid	0	NA	Closed-ended Cone	30	230	Steady pushing N=1
Henke et al. (2010) & Qiu et al. (2011)	FEM	10,000	0.16*	20,40 and 75	1875	33.3	1g	Rigid	0	NA	Closed-ended Cone	300	5000	Steady pushing N=1
Zhang et al. (2013) & Einav (2012)	FEM	The axis-symmetric FE model simulating CC tests reported by Jardine et al (2013a, b)								N/A	Closed-ended Cone	36	450	Steady pushing N=1

* The $d_{50}=0.16$ mm of Mai-Liao sand is sourced from Feng et al. (2000) while not specified in Henke et al (2010) or Qiu et al (2011).