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THE USE OF THE BOXSTEP METHOD
IN DISCRETE OPTIMIZATION

ROY MARSTEN*

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#### Abstract

The Boxstep method is used to maximize Lagrangean functions in the context of a branch-and-bound algorithm for the general discrete optimization problem. Results are presented for three applications: facility location, multi-item production scheduling, and single machine scheduling. The performance of the Boxstep method is contrasted with that of the subgradient optimization method.


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7. Introduction

The Boxstep method [15] has recently been introduced as a general approach to maximizing a concave, nondifferentiable function over a compact convex set. The purpose of this paper is to present some computational experience in the use of the Boxstep method in the area of discrete optimization. The motivation and context for this work is provided by Geoffrion [9] and by Fisher, Northup, and Shapiro [5,6] who have shown how the maximization of concave, piecewise linear (hence nondifferentiable) Langrangean functions can provide strong bounds for a branch-and-bound algorithm. We shall consider three applications: facility location, multi-item production scheduling, and single machine scheduling. Our experience with these applications, while limited, is quite clear in its Implications about the suitability of Boxstep for this class of problems. We shall also take this opportunity to introduce two refinements of the original Boxstep method which are of general applicability.

## 2. The Boxstep Method

We present here a specialized version of the Boxstep method which is adequate for maximizing the Lagrangean functions which arise in discrete optimization. We address the problem

$$
\begin{array}{r}
\max w(\pi) \\
\pi \geq 0 \tag{2.1}
\end{array}
$$

where

$$
\begin{aligned}
& \mathrm{w}(\pi)= \min \left(f^{k}+\pi g^{k}\right) \\
& k \in \mathrm{~K}
\end{aligned}
$$

$f^{\ddot{k}}$ is a scalar, $\pi, g^{k} \in R^{m}$, and $k$ is a finite index set. Thus $w(\pi)$ is a concave, piecewise linear function. The Boxstep method solves (2.1) by solving a finite sequence of local problems. Using (2.2), the local problem at $\pi^{t}$ with box size $\beta$ may be written as

$$
\begin{array}{ll}
P\left(\pi^{t} ; \beta\right) \quad & \max \sigma \\
& \text { s.t. } f^{k}+\pi g^{k} \geq \sigma \text { for } k \in K \\
& \pi_{i}^{t}-\beta \leq \pi_{i} \leq \pi_{i}^{t}+\beta \text { for } 1=1, \ldots, m \\
& \pi \geq 0
\end{array}
$$

This local problem may be solved with a cutting plane algorithm [7,12,14]. If a global optimum lies within the current box, it will be discovered. If not, then the solution of the local problem provides a direction of ascent from $\pi^{t}$. The Boxstep method seeks out a global optimum as follows. (Let $\bar{P}\left(\pi^{t} ; \beta\right)$. denote $P\left(\pi^{t} ; \beta\right)$ with $K$ replaced by some $\bar{K} \subseteq K$.)

Step 1. (Start) Choose $\pi^{1} \geq 0, \varepsilon \geq 0, \beta>0$. Set $t=1$.
Step 2. (Cutting Plane Algorithm)
(a) (Initialization) Choose $\bar{K} \subseteq K$.
(b) (Reoptimization) Solve $\overline{\mathrm{P}}\left(\pi^{\mathrm{t}} ; \beta\right)$. Let $\hat{\pi}, \hat{\theta}$ denote an optimal solution.
(c) (Function Evaluation) Determine $k * \in K$ such that $w(A)=f^{k *}+\pi g^{k *}$
(d) (Local Optimality Test) If $w(A) \geq \theta-\varepsilon$ go to step 3 ;
otherwise set $\left.\bar{K}=\bar{K} U_{\{k} *\right\}$ and return to (b).
Step 3. (Line Search) Choose $\pi^{t+1}$ as any point on the ray $\left\{\pi+\alpha\left(\pi-\pi^{t}\right) \mid \alpha \geq 0\right\}$ such that $w\left(\pi^{t+1}\right) \geq w(\pi)$.
Step 4. (Global Optimality Test) If $w\left(\pi^{t+1}\right) \leq w\left(\pi^{t}\right)+\varepsilon$, stop. Otherwise set $t=t+1$ and go to Step 2.

The convergence of the method is proved in [15]. In the piecewise linear case (finite $K$ ) we may take $\varepsilon=0$, at least in theory. The implementation of the method works with the dual of $\overline{\mathrm{P}}\left(\pi^{\mathrm{t}} ; \beta\right)$ so that new cuts can be added as new columns and the primal simplex method used for reoptimization at Step 2(b).

The motivation behind the method is the empirical observation that the number of cutting plane iterations required to solve $P\left(\pi^{t}: \beta\right)$ is a monotonically increasing function of $\beta$. This presents the opportunity for a trade-off between the computational work per box (directly related to $\beta$ ) and the number of boxes required to reach a global optimum (inversely related to $\beta$ ). Computational results reported in [15] demonstrate that, for a wide variety of problems, the best choice of $\beta$ is "intermediate", i.e. neither very small nor very large. If $\beta$ is sufficiently small, then (in the piecewise linear case) we obtain a steepest ascent method; while if $\beta$ is sufficiently large, Boxstep is indistinguishable from a pure cutting
plane method. (For $\pi^{1}=0$ and $\beta=\infty$ we recover the Dantzig-Wolfe method [2].) For intermediate values of $\beta$ we have something "between" these two extremes.

The three applications which follow are all of the form:

$$
\begin{equation*}
v^{*}=\min f(x) \text { s.t. } g(x) \leq b \tag{2.3}
\end{equation*}
$$

$\mathrm{x} \in \mathrm{X}$
where $f: X \rightarrow K, g: X \rightarrow R^{m}$, and $X=\left\{x^{k} \mid k \in K\right\}$ is a finite set. The Boxstep method will be used to maximize a Lagrangean function $w(\pi)$, defined for $\pi \varepsilon R_{+}^{m}$ as

$$
\begin{equation*}
w(\pi)=\min f(x)+\pi[g(x)-b] . \tag{2.4}
\end{equation*}
$$

$\mathrm{x} \in \mathrm{X}$
Any branch-and-bound algorithm for (2.3) can compute lower bounds by evaluating this Lagrangean, since $w(\pi) \leq v^{*}$ for all $\pi \geq 0$. Finding the greatest lower bound, i.e. maximizing $w(\pi)$ over all $\pi \geq 0$, is a dual problem for (2.3). Thus we shall be using Boxstep to solve a Lagrangean dual of the discrete program (2.3). By defining $f^{k}=f\left(x^{k}\right)$ and $g^{k}=g\left(x^{k}\right)-b$ for all $k \in K$ we obtain the form assumed above, (2.2).

## 3. Facility Location' with Side Constraints.

The first application is a facility location model [ 8] of the form:

$$
\begin{gather*}
\min \sum_{i=1}^{m} f_{i} x_{i}+\sum_{i=1}^{m} \sum_{j=1}^{n} c_{i j} y_{i j}  \tag{3.1}\\
\text { s.t. } \sum_{i=1}^{m} y_{i j}=1 \quad j=1, \ldots, n  \tag{3.2}\\
A x+B y \leq r  \tag{3.3}\\
v_{i} x_{i} \leq \sum_{j=1}^{n} d_{j} y_{i j} \leq v_{i} x_{i}  \tag{3.4}\\
i=1, \ldots m  \tag{3.5}\\
0 \leq y_{i j} \leq 1  \tag{3.6}\\
x_{i}=0 \text { or } 1
\end{gather*} \quad \begin{aligned}
& \text { all } i, j \\
& i=1, \ldots m
\end{aligned}
$$

The variable $x_{i}$ is an open/close variable for facility $i$, which will have minimum and maximum throughput $\mathrm{v}_{\mathrm{i}}$ and $\mathrm{v}_{1}$, respectively, if opened. The cost of opening facility $i$ is $f_{i}$, the unit cost of serving customer $j$ from facility $i$ is $c_{i j}$ and the demand of customer $j$ is $d_{j}$. The (3.3) constraints are general linear side constraints. (In fact these will be Benders cuts since the problem displayed here is actually the master problem in a Benders decomposition context [8].) Let $p$ denote the number of these side constraints. Geoffrion has devised a branch-and-bound algorithm for (3.1) - (3.6) which uses the Lagrangean function formed by dualizing with respect to constraints (3.2) and (3.3). If we let ( $\lambda_{1}, \ldots, \lambda_{n}$ ) and ( $\mu_{1}, \ldots, \mu_{p}$ ) be the dual variables for (3.2) and (3.3), respectively, then the Lagrangean is

$$
w(\lambda, \mu)=\sum_{i=1}^{m} w^{i}(\lambda, \mu)-\sum_{j=1}^{n} \lambda_{j} \pm \sum_{k=1}^{p} \mu_{k} r_{k}
$$

where, for each facility i,

$$
\begin{gathered}
w^{i}(\lambda, \mu)=\min \left(f_{i}+\mu A_{i}\right) x_{i}+\sum_{j=1}^{n}\left(c_{i j}+\lambda_{j}+\mu B_{i j}\right) y_{i j} \\
x_{i}, y_{i j} \\
\text { s.t. } v_{i} x_{i} \leq \sum_{j=1}^{n} d_{j} y_{i j} \leq V_{i} x_{i} \\
0 \leq y_{i j} \leq 1 \quad j=1, \ldots, n \\
x_{i}=0 \text { or } 1
\end{gathered}
$$

$A_{i}$ and $B_{i j}$ are columns of $A$ and $B$, respectively. Each $w^{i}$ function is easily evaluated by considering the two alternatives $: x_{i}=0$ and $x_{i}=1$. For $x_{i}=1$ we have a continuous knapsack problem.

An attempt was made to maximize $w(\lambda, \mu)$ over all $\lambda, \mu \geq 0$ with
the Boxstep method. The test problem (Problem $A$ of [8]) has $m=9$ facilities, $\mathrm{n}=40$ customers, and $\mathrm{p}=7$ side constraints (Benders cuts). Thus $\pi=(\lambda, \mu) \in \mathrm{R}^{47}$. Problem (3.1)-(3.5) with (3.6) replaced by ( $0 \leq x_{i} \leq 1$ ) was solved as a linear program and the optimal dual variables for constraints (3.2) and (3.3) are taken as the starting values for $\lambda$ and $\mu$, respectively. At Step $2(\mathrm{a}), \overline{\mathrm{K}}$ is taken as all cuts already generated, if any. The line search at Step 3 is omitted $\left(\pi^{t+1}=\pi\right)$; the tolerance is $\varepsilon=10^{-6}$. Table 1 reports the outcome of four runs, each of 20 seconds' duration (IBM360/91). The last four columns give the number of $w(\pi)$ evaluations, number of linear programming pivots, the pivot/evaluation ratio, and the value of the best solution found.

The results are not encouraging. Convergence of the first local problem could not be achieved for a box size of . $25, .10$, or .01 . Convergence was finally achieved with $\beta=.001$ and 8 local problems were completed in the 20 seconds. The increase in the Lagrangean over these 8 boxes amounted to $76 \%$ of the difference between the starting value (10.595676) and the global optimum (10.850098). The price paid for this increase, in terms of
computation time, is prohibitively high, however. Geoffrion [8] has executed an entire branch-and-bound algorithm for this problem in under 2 seconds (same IBM360/91). Geoffrion did not attempt to maximize the Lagrangean in his algorithm but simply used it to compute strong penalties [9].

## Table 1. Facility Location Problem

| $\beta$ | boxes | $W(\pi)$ eval | LP piv | piv/eval | best |
| :--- | :--- | :--- | :--- | :--- | :--- |
| . 250 | $<1$ | 37 | 745 | 20.1 | $10.595676 *$ |
| .100 | $<1$ | 34 | 706 | 20.7 | $10.595676 *$ |
| .010 | $<1$ | 43 | 433 | 10.1 | 10.793467 |
| .001 | 8 | 58 | 282 | 4.9 | 10.789490 |
| *Starting value |  |  |  |  |  |

The computational burden on the cutting plane algorithm for a given local problem $P\left(\pi^{t} ; \beta\right)$ depends on the number of cuts needed and on the average number of $L P$ pivots required to reoptimize after a cut is added. This average is given by the pivot/evaluation ratio and is recorded in Table 1. In the present application, difficulty was encountered with both of these factors. First, some cuts had no effect on the objective function value, $\hat{\theta}$. As many as ten successive cuts had to be added before the value of $\theta$ dropped. This is aimply a reflection of degeneracy in the dual of $P\left(\pi^{t} ; \beta\right)$. The effect of this degeneracy is to increase the number of cuts needed for convergence. The second and more serious difficulty, however, is the great number of pivots (more than 20 for $\beta \geq .10$ ) required for each reoptimization. This is in marked contrast to other applications where, typically, only one or two pivots are required. See section 4 below and the results in [15]. This behavior was quite unexpected and appears to be a kind of instability. Starting with only one negative reduced cost coefficient (for the newly introduced cut), each pivot eliminates one negative but also creates one (or more). This process continues for several pivots before optimality is finally regained. Unfortunately this phemomenon is not unique to this class of facility location problems but arises in the application of section 5 as well. Its effect is to impose a heavy "overhead" on the Boxstep method, rendering it very expensive computationally.

Three suggestions that might be offered are: (a) generate a separate column for each facility at each iteration [12, p. 221] (b) use the dual simplex method at Step 2 (b); and (c) use a larger tolerance, say $\varepsilon=10^{-3}$. The outcomes are : (a) much worse; (b) much worse; and (c) no change. We shall return to this test problem in section 6 .

## 4. Multi-item Production Scheduling

The second application we shall consider is the well-known DzielinskiGomory multi-item production scheduling model with one shared resource [ $3,12,13$ ]. Two test problems are used: one with $\mathrm{I}=25$ items and $\mathrm{T}=6$ time periods, the other with $\mathrm{I}=50$ and $\mathrm{T}=6$. The variables $\pi=\left(\pi_{1}, \ldots, \pi_{\mathrm{T}}\right)$ are the prices of the shared resource in each time period; resource avallability in each period is given by $b=\left(b_{1}, \ldots, b_{T}\right)$. The Lagrangean function $w(\pi)$ is given by

$$
\begin{equation*}
w(\pi)=\sum_{i=1}^{I} w^{i}(\pi)-\sum_{k=1}^{T} \pi_{k} b_{k} \tag{4.1}
\end{equation*}
$$

where $w^{i}(\pi)$ is the optimal value of a single-item production scheduling problem of the Wagner-Whitin type [16] and is evaluated by a dynamic programming algorithm. Thus evaluating $w(\pi)$ involves solving I separate T-period dynamic programs.

The 25- and 50 -item prob1ems are solved, for several box sizes, using Boxstep. The origin is taken as the starting point at Step $1\left(\pi^{1}=0\right)$ and the line search is omitted at Step $3\left(\pi^{t+1}=\hat{\pi}\right)$. No more than 13 cuts are carried. (Once 13 cuts have been accumulated, old nonmbasic cuts are discarded at random to make room for new ones.) A tolerance of $\varepsilon=10^{-6}$ is used. Note that $\pi \varepsilon \mathrm{R}^{6}$. The results are presented in Tables 2 and 3. For each run the number of $w(\pi)$ evaluations, LP pivots, and pivot/evaluation ratio are recorded. The computation times are in seconds for an IBM370/165. For the 25 -item problem w(0) $=47,754.00$ and $\mathrm{v}^{*}=\mathrm{w}\left(\pi^{*}\right)=48,208.80$; while for the 50 -item problem $\mathrm{w}(0)$ $=92,602.00$ and $\mathrm{v}^{*}=\mathrm{w}\left(\pi^{*}\right)=94,384.06$.

In this application the Boxstep method has no difficulty in reaching a global optimum. Notice that the pivot/evaluation ratio never exceeds 2 . This is a significant qualitative difference from the facility location problem of section 2. Examination of local problem convergence reveals the signs of degeneracy in the dual of $P\left(\pi^{t}: \beta\right)$, that is, several cuts may be required to reduce $\theta$. This difficulty can apparently be overcome (at least in $R^{6}$ ) as long as each reoptimization takes only one or two pivots. The same two test problems were also solved by the direct Generalized Upper Bounding (GUB) approach advocated by Lasdon and Terjung [13]. The times are 2.20 seconds and 6.87 seconds for the $25-1$ tem and 50-1tem problems, respectively. This suggests that Boxstep may be quite successful on Dzielinski-Gomory problems, particularly since these usually involve only a $T=6$ or 12 monith horizon. This will require testing on industrial-size problems for verification (e.g. $I=400, T=12$ ).

These production scheduling problems will serve to 111 ustrateras refinement of the original Boxstep method. Let $\hat{A}$ denote an optimal solution of the local problem $P\left(\pi^{t} ; \beta\right)$. We may define $G^{t}=W(\mu)-W\left(\pi^{t}\right)$ as the gain achieved in box $t$. Because of the concavity of $w(\pi)$, we would expect the gain achieved in successive boxes to decline as we approach a global optimum. For example, in the $\beta=.20$ run from Table 2 , the sequence of gains over the nine boxes 1s: $271,71,33,25,23,14,10,6,2$ (rounded). Notice that solving the first local problem gives us some idea of the gain to be expected in the second. Since solving a local problem to completion is often not worth the computational cost when we are far from a global optimum, this suggests the following cutoff rule. Choose an "anticipated gain" factor $\gamma, 0<\gamma \leq 1.0$, and if while working on $P\left(\pi^{t+1} ; \beta\right)$ a point $\underset{\pi}{\pi}$ is generated with

$$
w\left(\pi^{2}\right) \geq w\left(\pi^{t+1}\right)+\gamma G^{t},
$$

then stop the cutting plane algorithm, set $\hat{\pi}=\stackrel{\sim}{\pi}$, and proceed immediately to Step 3. (In this event take $G^{t+1}=G^{t}$.) A large value of $\gamma$ should have little effect on the trajectory $\left\{\pi^{t} \mid t=1,2, \ldots\right\}$ while offering the possibility of computational savings. Too small a value of $\gamma$, however, may cause wandering
in response to small improvements and hence an increase in the number of boxes required. These effects may be observed in Table 4 where the $\beta=.10$ and $\beta=.20$ runs from Table 2 are repeated with alternative gain factors ( $\gamma=1$ reproduces the original results). The column headed "subopt" gives the number of local problems which are terminated when the anticipated gain is achieved. In both cases the maximum reduction in computation time is a little. less than $40 \%$.

Table 2. Twenty-five item problem; original Boxstep method.

| $\beta$ | boxes | $v(y)$ eval's | LP pivots | piv/eval | time |
| ---: | ---: | ---: | ---: | ---: | ---: |
|  |  |  |  |  |  |
| .10 | 18 | 98 | 105 | 1.1 | 2.81 |
| .20 | 9 | 85 | 104 | 1.2 | 2.45 |
| .30 | 6 | 70 | 99 | 1.4 | 2.23 |
| .40 | 5 | 68 | 93 | 1.4 | 2.02 |
| .50 | 4 | 77 | 111 | 1.4 | 2.20 |
| .60 | 3 | 56 | 72 | 1.3 | 1.57 |
| .70 | 3 | 65 | 81 | 1.2 | 1.85 |
| .80 | 3 | 61 | 86 | 1.4 | 1.80 |
| .90 | 2 | 44 | 74 | 1.5 | 1.21 |
| 1.00 | 2 | 53 | 67 | 1.4 | 1.42 |
| 1.25 | 2 | 49 | 78 | 1.4 | 1.27 |
| 1.50 | 2 | 54 | 57 | 1.4 | 1.45 |
| 1.75 | 1 | 32 | 56 | 1.5 | 0.86 |
| 2.00 | 1 | 36 | 75 | 1.4 | 0.96 |
| 10.00 | 1 |  |  |  | 1.5 |

Table 3. Fifty item problem; original Boxstep method.

| $\beta$ | boxes | $\mathrm{v}(\mathrm{y})$ eval's | LP pivots | piv/eval | time |
| ---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  |  |  |
| 1.0 | 8 | 187 | 229 | 1.2 | 7.05 |
| 2.0 | 4 | 130 | 154 | 1.2 | 4.82 |
| 5.0 | 2 | 99 | 126 | 1.3 | 3.59 |
| 10.0 | 1 | 68 | 103 | 1.5 | 2.71 |
| 20.0 | 1 | 71 | 96 | 1.4 | 2.77 |
| 40.0 | 1 | 72 | 97 | 1.3 | 2.83 |

Table 4. Twenty-five item problem; suboptimization based on anticipated gain factors ( $\gamma$ ).

| $\beta$ | $\gamma$ | boxes | subopt | $v(y)$ eval | LP pivots | time |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| . 10 | . 10 | 19 | 16 | 64 | 93 | 1.72 |
| . 10 | . 30 | 18 | 11 | 66 | 91 | 1.77 |
| . 10 | . 50 | 18 | 11 | 77 | 105 | 2.05 |
| . 10 | . 80 | 18 | 2 | 99 | 114 | 2.52 |
| . 10 | 1.00 | 18 | 0 | 98 | 105 | 2.81 |
| . 20 | . 10 | 11 | 8 | 60 | 89 | 1.57 |
| . 20 | . 30 | 9 | 5 | 62 | 80 | 1.55 |
| . 20 | . 50 | 9 | 4 | 69 | 84 | 1.78 |
| . 20 | . 80 | 9 | 1 | 77 | 91 | 2.06 |
| . 20 | 1.00 | 9 | 0 | 85 | 104 | 2.45 |

5. Single Machine Scheduling.

Finally we consider the single machine scheduling model of Fisher [4]*. The problem is to schedule the processing of $n$ jobs on a single machine so as to minimize total tardiness. Job $i$ has processing time $p_{i}$, due date $d_{i}$, and start time $x_{i}$ (all integer valued). To obtain bounds for a branch-andbound algorithm, Fisher constructs the Lagrangean function

$$
w(\pi)=\min _{x \in X} \sum_{j=1}^{n}\left\{\max \left\{x_{j}+p_{j}-d_{j}, 0\right\}+\sum_{k=x_{j}+1}^{x_{j}+p_{j}} \pi_{k}\right\}
$$

where $\pi_{k}$ is the price charged for using the machine in period $k$ and $X$ is a finite set determined by precedence constraints on the starting times. Fisher, who has devised an ingenious special algorithm for evaluating $w(\pi)$, uses the subgradient optimization method [11] to maximize $w(\pi)$.

When using subgradient optimization the sequence of Lagrangean values $\left\{w\left(\pi^{t}\right) \mid t=1,2, \ldots\right\}$ is not monotonic and there is no clear indication of whether or not a global optimum has been found. Consequently, a predetermined number of steps is made and the biggest $w(\pi)$ value found is taken as an approximation of the maximum value of the Lagrangean. It was therefore of interest to determine how close the subgradient optimization method was coming to the true maximum value. To answer this question, one of these Lagrangeans was maximized by the Boxstep method.

A second refinement of the original Boxstep method is illustrated in this application. An upper limit is placed on the number of cutting plane

[^0]iterations at Step 2. If this limit is exceeded, then the local problem $P\left(\pi^{t} ; \beta\right)$ is terminated and the box is contracted (set $\beta=\beta / E$ for $E>1$ ). Furthermore, if $\tilde{\pi}^{n}$ is the best solution of $P\left(\pi^{t} ; \beta\right)$ generated so far, and $w(\tilde{\pi})>\mathrm{w}\left(\pi^{\mathrm{t}}\right)$, then we take $\pi^{\mathrm{t}+1}=\tilde{\pi}$; otherwise $\pi^{\mathrm{t}+1}=\pi^{\mathrm{t}}$. This provides another opportunity for suboptimizing local problems and also offers some automatic adjustment if the initial box size is too large.

The test problem used is taken from [4] and has $\mathrm{n}=20$ jobs. The number of time periods is the sum of all $n$ processing times, in this case 53. Thus $\pi \in \mathrm{R}^{53}$. The starting point for Boxstep is the best solution found by the subgradient optimization method. Furthermore, some of the subgradients that are generated are used to supply Boxstep with an initial set of linear supports. (If $w(\underset{\pi}{\sim})=f^{*}+\tilde{\pi}^{*}{ }^{*}$, then $g^{*}$ is a subgradient of $w(\pi)$ at $\pi=\tilde{\pi}$.

For the 20 -job test problem, subgradient optimization took about one second (IBM360/67) to increase the Lagrangean from $w(0)=54$ to $w\left(\pi^{1}\right)=$ 91.967804. The Boxstep method was started at $\pi^{1}$ with $\beta=0.1$. Up to 55 cuts were carried and a tolerance of $\varepsilon=10^{-6}$ was used. A maximum of 10 cutting plane iterations was allowed for each local problem. Each contraction replaced the current $\beta$ by $\beta / 2$. These parameters ( $\beta=0.1$, 55 cuts, 10 iterations, $E=2$ ) were chosen after some exploratory runs had been made.

The final run is summarized in Table 5. Four boxes were required to reach the global optimum, $\mathrm{v}^{*}=\mathrm{w}\left(\pi^{*}\right)=92$. The first two of these boxes had to be contracted; the last two converged. The time for Boxstep was 180 seconds. As with the facility location problem, this is exceedingly
expensive. Fisher [4] reports that the entire branch-and-bound algorithm for this problem took only 1.8 seconds. The detalls of this run display the same two phenomena we have encountered before: a high pivot/ evaluation ratio (as in section 3) and degeneracy in the dual of $P\left(\pi^{t}{ }_{\beta}\right)$
(as in sections 3 and 4).

Table 5. Single Machine Scheduling Problem

|  | $\beta$ | $w(\pi)$ eval | LP piv | piv/eval |
| :--- | :--- | :---: | :---: | :---: |
| Box 1 | .0100 | 10 | 168 | 16.8 |
| Box 2 | .0050 | 10 | 82 | 8.2 |
| Box 3 | .0025 | 7 | 75 | 10.7 |
| Box 4 | .0025 | 1 | 20 | 20.0 |

## 6. Conclusions

The most promising alternative method for maximizing the class of Lagrangean functions we have considered here is subgradient optimization $[10,11]$. Subgradient optimization tends to produce a close approximation to the global maximum, $v^{*}$, for a very modest computational cost. Fortunately, this is precisely what is needed for a branch-andbound algorithm. Since $\mathrm{v}^{*}$ is not actually required, the time spent pursuing it must be weighed against the enumeration time that can be saved by having a tighter bound. This is dramatically illustrated in the example of section 5. Subgradient optimization obtained $w\left(\pi^{1}\right)=91.967804$ in about one second. Since it is known that the optimal value of the problem is integer, any $w(\pi)$ value can be rounded up to the nearest integer, in this case 92. Boxstep spent 180 seconds verifying that 92 was indeed the global maximum. This is a factor of $10^{2}$ longer than the 1.8 seconds required for the complete branch-and-bound algorithm!

To further illustrate this qualitative difference, the performance of Boxstep and subgradient optimization was compared on the facility location problem of section 3. An approximate line search was used at Step 3 of the Boxstep method and suboptimization of the local problems was done as in section 4 , with $\gamma=1 / 2$. The box size was held fixed at $\beta=.001$ and up to 56 cuts were carried. The global maximum was found at $w\left(\pi^{*}\right)=10.850098$ after a sequence of 28 local problems and line searches. This required 318 $w(\pi)$ evaluations, 929 LP pivots, and over 90 seconds of CPU time (IBM370/168). The subgradient optimization method, starting from the same initial solution, reached the global maximum (exactly) in only 0.9 seconds-again a factor of $10^{2}$ ! This required only 75 steps ( $w(\pi)$ evaluations). It is apparent
from these and other results $[4,5,11]$ that subgradient optimization is the preferred method in this context. Boxstep may be viewed as a method "last resort" to be used if it is essential to find an exact global maximum. In this event, Boxstep can start from the best solution found by subgradient optimization and can be primed with an initial set ( $\bar{K} \subseteq K$ ) of subgradients.

The performance of the Boxstep method is clearly limited by the rate of convergence of the imbedded cutting plane algorithm. Wolfe [17] has provided an invaluable insight into the fundamental difficulty we are encountering. He shows that for a strongly and boundedly concave function (as our Lagrangeans would typically be), the convergence ratio is at best
( $(a / 4 A)^{1 / 2 n}$ where $0<a \leq A$ and $n$ is the dimension of the space. Notice that the convergence ratio gets worse (i.e. approaches unity) quite rapidly as $n$ increases. The Boxstep method attempts to overcome this slow convergence by imposing the box constraints, thereby limiting the number of relevant cuts (indices $k \in \mathrm{~K}$ ) . What we observe when n is large, however, is that to achieve even near convergence the box must be made so small that we are forced into an approximate steepest ascent method. (Boxstep can do no worse than steepest ascent, given the same line search, since it is based on actual gain rather than initial rate of gain.) Steepest ascent is already known to work very poorly on these problems [5].

Degeneracy in the dual of the local problem $P\left(\pi^{t} ; \beta\right)$ is an important characteristic of all of the problems we have considered. This is not surprising since this dual is a convexification of the original problem (2.3) and degeneracy in the linear programming approximations of discrete problems is a well-known phenomenon. The effect of this degeneracy is to further slow the convergence of the cutting plane algorithm. In two of the three applications we have encountered the phenomenon of
high pivot/evaluation ratios. That is, many LP pivots are required to reoptimize after each new cut is added. This difficulty, when present, increases the computational burden associated with each cut. It is not clear yet whether this is caused by problem structure or is another consequence of higher dimensionality.

There remains one opportunity which we have not investigated here. In the course of a branch-and-bound algorithm we have to solve many problems of the form (2.1). The Lagrangean function is somewhat different in each case, but the optimal $\pi$-vector may be nearly the same. When this is the case, starting Boxstep at the previous optimal $\pi$-vector and using a small box can produce rapid detection of the new global optimum. This has recently been applied with considerable success by Austin and Hogan [1].

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