

Incorporating Consumer Demand in Broiler Profit-Maximization Modeling

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Increased emphasis on consumer markets in broiler profit-maximizing modeling generates results that differ from those of traditional profit-maximization models. This approach reveals that the adoption of step-pricing and consideration of marketing options (examples of responsiveness to consumers) affect the optimal feed-formulation levels and types of broiler production to generate maximum profitability. With the adoption of step-pricing, higher profits can be obtained for targeted weights only if premium prices for broiler products are contracted.

Vertically integrated chains of production in the broiler industry make determination of profit-enhancing decisions perplexing. Ascertaining profits in broiler production is complex because the production and processing involve many steps, from hatchery to production using formulated feeds to processing in the plants to distribution. Efficient organization and utilization of resources will produce the most profitable—though not necessarily the heaviest—broilers. Because the retail market is consumer driven, it is important for the processors to meet most profitably the specific product size and quality characteristics desired by consumers.

The retail market demands specific finished products that are not always the most technically efficient results of production processes. Fast food restaurants, for example, only want breast meat that falls into the weight that will fit in their sandwich bread. This smaller-weight bird may not be as profitable to a broiler processor, who could make more profit by feeding for longer periods or feeding a low-cost ration that will not give the desired weight or fat content. Furthermore, the retail market pays a premium price for meeting the specifications of the products they expect from broiler processors. Using the specifications for desired weight and the premium prices they attract, a profit-maximization model must show efficient ways of meeting such distinctive products that result in profitability for the firm. Modeling consumer-driven broiler pro-

duction to obtain maximum profits requires the adoption of marketing requirements that induce efficient production. This study analyzes the adoption of step-pricing and marketing options on profitable broiler production.

Higher prices are paid for processed parts that meet specifications of the retail market; this premium-price concept is termed *step-pricing*. Such specifications can be used for selling chicken parts that target a weight range that the consumer prefers, for example. The concept of marketing options is based on the premise that broiler processors must decide at what processing level they want to sell their products—i.e., whether to process chickens into whole carcasses or to further process them to sell as cut-up parts, seasonally adjusting to the market. The prices paid differ according to the level of processing, and the production process is also directly influenced by the marketing-decision process. After the step-price and marketing options are chosen, this information must be integrated into the decision model to determine the most efficient feed formulation and production process to yield targeted products.

The proper feed ration is formulated according to prior information on step-pricing and marketing options, but will also be formulated according to the prices and availability of nutrient sources. Other factors also play a role in the broiler model composition. For example, it is necessary to factor in the gender percentage of the chicks, temperature and size of the house, and other factors that influence the optimal production of the targeted product.

The profit-maximizing analysis for consumer market-driven broiler production and processing decisions presented in this study is composed of three stages. First, broiler-response functions over experimental feeding data are estimated to deter-

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mine the broiler-production functions to be used in the profit-maximization model. Second, results obtained from the production scenarios are used for profitability analysis of the two marketing options: selling broilers processed as whole carcasses vs. selling broilers processed as cut-up parts. Finally, a step-pricing analysis of outputs generated by the two marketing options determines premium prices (step-prices) that are as profitable as baseline scenarios for target weights determined by the retail market in response to consumer preferences.

Related Literature

Profit-Maximization and Cost-Minimization Broiler Models

Starting in the 1950s with the wide-spread adoption of mathematical programming, interest in feed formulation was renewed. For decades the major objective to be attained in optimal broiler production was to minimize the cost of feed, and little consideration was allocated to other determinants of profitability. Least-cost rations minimize the cost of diets, given a certain set of ingredients and their nutritional content. An important assumption of least-cost-formulated diets is that every unit of a least-cost-formulated ration has the same productivity regardless of ingredient sources (Allison and Baird 1974).

The adoption of simple cost minimization does not account for differentials in productivity among input sources. For example, broiler performance in experimental trials of birds fed peanut meal protein vs. those fed soybean meal (SBM) protein have been shown to differ significantly (Costa et al. 2001). On the other hand, the adoption of profit-maximization techniques later in the 1990s has taken into consideration the productivity aspects of economically efficient broiler production. Few models have been developed thus far, and they differ in their approaches to the problem.

Gonzalez-Alcorta et al. (1994) developed a profit-maximization model that uses nonlinear and separable programming to determine the precise energy and protein levels in the feed that maximize profit. Their model is distinguished by the assumption that body weight is not fixed at a predetermined level. Feed cost is not determined by least-cost feed formulation. Rather, feed cost is determined as a

variable of the profit-maximization model in a way similar to that described in Pesti et al. (1986). Gonzalez-Alcorta et al. (1994) conclude that energy and protein levels that vary with output and input prices can raise profit compared to fixed diet levels of energy and protein based on previous nutritional guidelines.

Costa et al. (2001) developed a two-step profit-maximization model that minimizes feed cost and maximizes profit in broiler production. Their model indicates the optimal average feed consumed, feed cost, live and processed body weight of chickens, the optimal length of time that the broilers must stay in the house, and other factors for given temperature, size of the house, and costs of inputs and outputs, as well as for certain pre-determined protein-level, source, and processing decisions. They conclude that peanut meal can be more profitable than SBM for growing birds to be processed and sold as whole carcasses.

The analysis conducted in our study differs from Costa et al. (2001) by developing a decision model that allows for a single feedback procedure that is determined by the consumer-oriented price signals. This construct not only generates processing alternatives for selling whole carcasses and cut-up parts, but the model also determines the marketing option that is the most profitable given expected product prices. The solutions allow for adjustment of the production to given targeted weights and premium prices for broiler products in the procedure, called step-pricing, as already mentioned. An important feature of this model is that the processing decision takes place only after expected prices of inputs and outputs are determined. The prices of outputs are determined by the consumer in the marketplace.

Our study uses data obtained from an experiment conducted at the University of Georgia¹, which uses trials conducted for the collection of information on live body weight, feed consumption and weight of processed parts. This data set, which con-

¹ Feed-composition and feeding-level experiment was conducted by the Poultry Science Department at the University of Georgia. The experiment consisted of using four different levels of protein (17%, 20%, 23%, and 26%) using SBM as protein source to feed broiler chickens until 42 days and collecting body weight, feed consumed, and weight of processed parts. For more detailed information, contact the authors.

tains productivity information, is used to estimate the production response functions that are used in the profit maximization model of this study.

MODEL DESCRIPTION

A brief description of the model follows². The objective function to be optimized is

$$(1) \quad \text{Max } \Pi = [(DP_{BW} * BW) - (P_{FC} * FC) * I] / t$$

subject to (among the full set of constraints)

$$(2) \quad P_{FC} = P_F + DEL$$

$$(3) \quad P_F = \sum_{i=1}^n P_i * X_i$$

$$(4) \quad BW = f(FC, FC^2, PR, PR^2, FE)$$

$$(5) \quad FC = f(t, t^2, PR, PR^2, FE)$$

$$(6) \quad I = (1 + \frac{r}{365})^t$$

and, for marketing options,

$$(7) \quad DP_{BW} = \frac{LV_k}{BF}$$

$$(8) \quad LV_k = BF * [(1 - DOA) * (ADP_k + DOA * P_{DOA})]$$

$$(9) \quad ADP_k = \frac{\sum_l (w_l * (P_l - PRO_l - CAT_l))}{BW}$$

$$(10) \quad w_l = f(BW, PR, PR^2, FE)$$

and, for the step-pricing,

$$(11) \quad \text{if } w_l = TW_l \quad \sum_l (w_l * (TP_l - PRO_l - CAT_l)) \\ \text{then } ADP_k = \frac{\sum_l (w_l * (TP_l - PRO_l - CAT_l))}{BW}$$

$$(12) \quad \text{otherwise} \quad ADP_k = \frac{\sum_l (w_l * (P_l - PRO_l - CAT_l))}{BW}$$

In the objective function (equation 1), maximum profit per bird per day (Π), is defined as a function of derived price (DP_{BW}), live body weight (BW), cost of feed consumed (P_{FC}), feed consumed (FC), interest cost (I), and feeding time (t). Due to the objective function's specification, the constraint set includes a number of equations (nutrition constraints and other constraints in the model) that are not specifically mentioned in this manuscript. However, the most relevant constraints that allow for a direct comparison between the two marketing options and step-pricing analyses are described next. Cost of feed consumed (P_{FC}) includes feed-delivery cost (DEL) and the least-cost feed (P_F , equation 2). The least-cost-feed function (FC) minimizes the cost of feed for pre-determined ingredients (X_i) and their prices (P_i) and is determined by the optimization process (equation 3). Live-chicken body weight (BW) is determined by feed consumed (FC), feed consumed squared (FC^2), protein level (PR), protein level squared (PR^2), and an intercept shifter for female chickens (FE , equation 4). The coefficients of the BW function are determined by ordinary least squares (OLS) on experimental data. Feed consumed (FC) is determined by feeding time (t), feeding time squared (t^2), protein level (PR), protein level squared (PR^2), and an intercept shifter for female chickens (FE , equation 5). Interest cost (I) is determined as a function of the annual interest rate (r) figured daily (dividing by 365 days) and the number of days necessary to grow broilers (t , equation 6).

The constraints in the model that introduce alternative marketing options are presented in equations 7–10. The marketing option varies according to the marketing option k (whole carcass or cut-up parts marketing option). Derived price (DP_{BW} , equation 7) is a function of live value of birds delivered to the plant (LV_k) divided by the number of birds that finished the production process (BF). LV_k (equation 8) is a function of BF . Average values of the weights of processed part k (ADP_k , equation 9) depend on the processed weight (w_l).

Equation 10 is estimated as processed weight w_l of each part l derived from a live bird ($l = WC$ for whole carcass, BR for skinless boneless breast weight, TE for tenderloin, LQ for leg quarters, WI for wings, FP for fat pad, and RC for rest of chicken for the cut-up-parts-processed broiler). The sum of all processed parts must be equal to the live weight

² The objective of this manuscript is not to discuss the description and functionality of the proposed model, but the application of the same to consumer-oriented market-profitability decisions. For a more detailed description, see Costa (2001).

of the bird (plus offal and giblets). Each equation is estimated as a function of live bird weight (BW), protein level (PR), protein level squared (PR^2), and gender of birds (FE). The coefficients are estimated by OLS on experimental data.

We modify the model for the adoption of the step-pricing constraint by setting a further constraint on the targeted weight for the processed part that is to be produced. Equation 11 presents the constraint that is added to the model. The target weight of part l , TW_l , is determined by the consumer retail market and must be met by the processor by contracting with buyers of such weight-targeted processed parts. If the model finds the target weight as an optimal answer it uses the premium price TP_l as

a step-price in the model. If not, the model uses the lower, general-product price, P_i .

Estimated Production Responses

Production equations 4, 5, and 10 are estimated by OLS. Table 1 displays the estimated coefficients of equations 4, 5, and 10 (for estimation of carcass weight only, in equation 10). Live-bird weight (BW) increases at a decreasing rate with respect to feed consumed (FC) and protein level (PR), while feed consumed increases at an increasing rate with respect to feeding time (t) and increases at a decreasing rate with respect to protein level (PR). Weight of whole carcass (W_{WC}) increases at a decreasing

Table 1. Estimated Body Weight, Feed Consumed, and Carcass Weight for Broilers.

Variable	Body weight	Feed consumed	Carcass weight
Intercept	-1.698** (0.542)	-1.107 (0.854)	-409.280** (179.164)
FC	0.692** (0.034)	—	—
FC^2	-0.043** (0.007)	—	—
t	—	0.004 (0.017)	—
t^2	—	0.002** (0.001)	—
BW	—	—	0.753** (0.013)
PR	0.158** (0.050)	0.086 (0.071)	25.523 (17.158)
PR^2	-0.003** (0.001)	-0.002 (0.002)	-0.546 (0.397)
FE	-0.061** (0.017)	-0.240** (0.024)	7.760 (7.890)
R^2	0.9899	0.9946	0.9703
N	72	72	144

Standard errors are in parentheses.

* indicates parameter estimate is statistically significant at the 0.10 level.

** indicates parameter estimate is statistically significant at the 0.05 level.

Body-weight and Feed-consumption functions are estimated in kg. Carcass-weight function is estimated in grams.

rate with respect to protein level (PR). Estimated coefficients of equation 10 (for skinless boneless breast, tenderloin, leg quarters, and wings weights) are shown in Table 2. Weights of skinless boneless breast, tenderloin, leg quarters, and wings (W_{BR} , W_{TE} , W_{LQ} , and W_{WI} , respectively) increase at increasing rates with respect to PR . These results concur with those of Pesti and Smith (1984) that show production responses of broilers to dietary energy and protein levels show diminishing marginal returns.

Prices of inputs and outputs are collected for the profit-maximization analysis. The price data include prices of ingredients available for the ration formulation—including major feedstuffs and synthetic amino acids that supplement the deficiencies of major sources—and prices received in Georgia (or the Southeast) for the outputs considered in the analysis, as well as other costs considered in the analysis. Other inputs to the model include average temperature and size of the broiler house.

Model Interactions, Marketing Options, and Step-Pricing Analyses

Our model is first used to estimate the profitability of two baseline scenarios, where broilers are pro-

duced and sold after being processed into whole carcasses or into cut-up parts. Thus the baseline scenarios are analyzed for the collected data on prices of inputs and outputs. Initially, comparisons are made directly between the whole-carcass marketing option and the cut-up-parts marketing option results for each selling alternative. Lastly, targeted weights are applied to the model in order to simulate premium prices and their profitability through the step-pricing concept.

Optimal solution sets report broiler weights, feed consumption, feeding time, and feed composition that maximize profit under certain production-function estimation, marketing option, and input/output prices. All optimal formulated rations meet all National Research Council (NRC 1994) nutrient requirements for poultry production and replicate the industry norms. The results obtained from the interaction of the program formulate an optimal grow-out feeding ration. Each optimized ration is fed to broilers for an optimal number of days in order to obtain an optimal weight that is to be processed and sold to a specific market, given the prices of outputs and ingredients and other costs integrated in the model. This process is illustrated by the case scenario in Figure 1.

Table 2. Effects of Live Weight, Protein Level, and Sex of Bird on Weights of Cut-up Parts of Broilers.

Variable	Breast	Tenderloin	Leg quarters	Wings
Intercept	-221.257* (118.450)	-80.876** (26.624)	-29.088 (136.867)	-50.023 (44.314)
BW	0.184** (0.008)	0.044** (0.002)	0.336** (0.010)	0.083** (0.003)
PR	12.058 (11.385)	4.530* (2.560)	-0.264 (13.155)	4.384 (4.259)
PR^2	-0.234 (0.263)	-0.083 (0.059)	-0.008 (0.304)	-0.100 (0.098)
FE	13.237** (5.216)	6.119** (1.172)	-17.239** (6.027)	0.835 (1.951)
R^2	0.8212	0.8412	0.9268	0.8738
N	144	144	144	144

Standard errors are in parentheses.

* indicates parameter estimate is statistically significant at the 0.10 level.

** indicates parameter estimate is statistically significant at the 0.05 level.

All functions are estimated in grams.

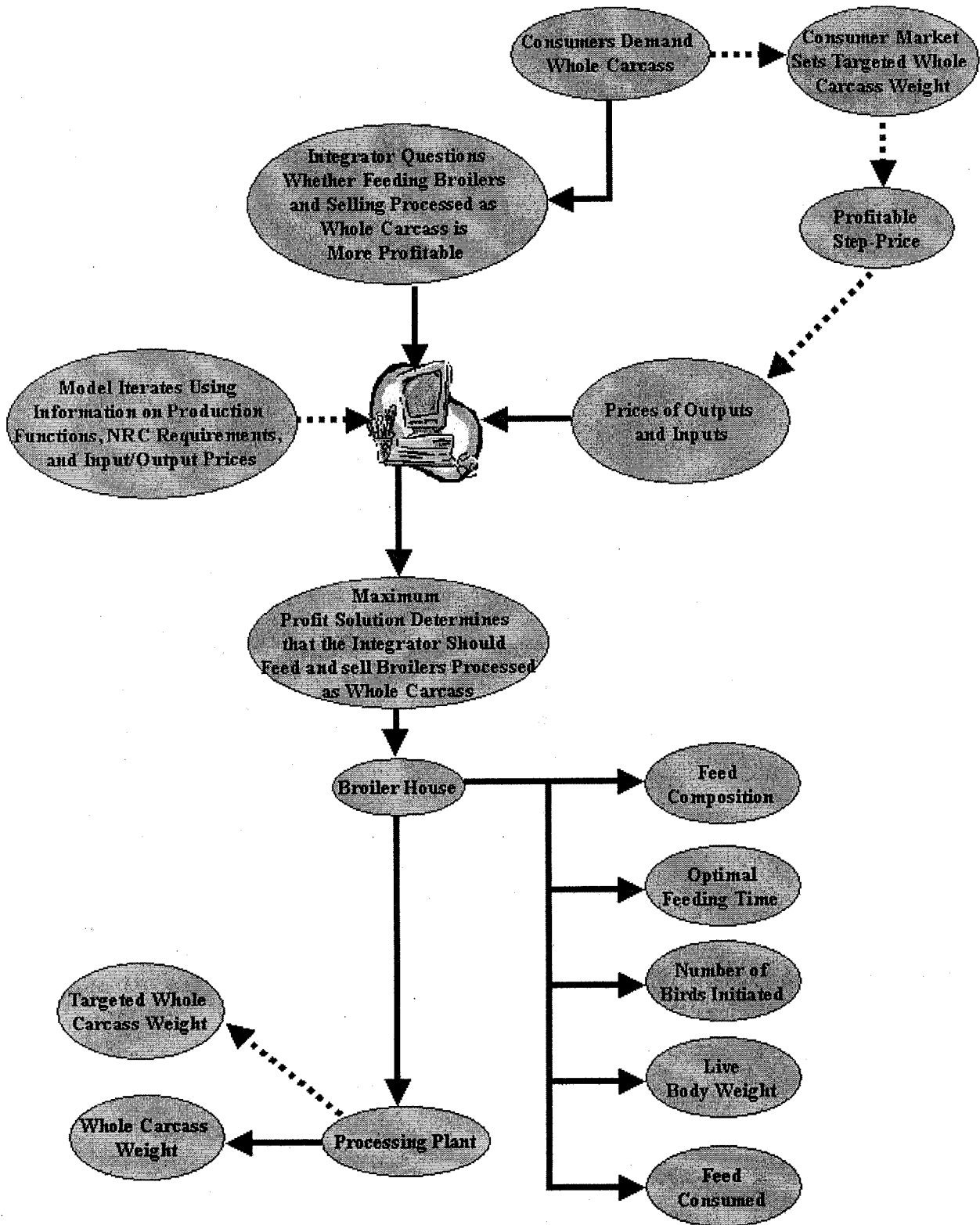


Figure 1. Example of Production and Processing Decision Schematic for Integrated Broiler Profit Maximization.

Assume in Figure 1 that the current whole-carcass price is higher at a certain time of the year because consumers are demanding relatively more whole-carcass meat, perhaps for roasting. Prices of outputs and inputs are entered into the model, which uses previously entered information and relationships on production and returns to carcass-weight products of broilers, nutrient requirements determined by the NRC (1994), size of the house, temperature, chicks' gender information, and other production costs. The model incorporates these two aspects of the input and output markets, and results suggest that the processor grow and process broilers into whole carcasses. The optimal solution set that is generated by the model goes first to decisions in the broiler house, where optimal feed composition and optimal feeding time are set to deliver live body weight of birds. The body weight produced in the broiler house is transmitted to the processing plant, where the profit-maximizing carcass weight is the outcome.

A second output solution set generated by this model is represented by the dotted lines in Figure 1. The dotted lines show the option in the model that represents the setting of a targeted weight by the retail market that is rewarded by a step-price paid to processors. As consumer demand for whole carcasses increases, the whole-carcass weights that are targeted are conformable to the weights retailers sell in their market. As a reward for requiring

such weight for the output, retailers provide a step-price to the poultry processor, who redefines the process of production to attain such target weight. This redefinition of targeted products involves using a different length of time of production as well as a different combination of inputs to attain the desired weight efficiently.

Selling Broilers According to Marketing Options—Baseline Scenarios

Results demonstrating the most-profitable production process for selling broilers that are processed into whole carcasses or cut-up parts are presented in Table 3. Results indicate the baseline scenarios creating the most profitable feeding formulations for the production of broilers that are processed and sold as whole carcasses or cut-up-parts under the prices of inputs and outputs observed for the time period chosen. Although processing broilers into cut-up parts generates the most profitable marketing option, results can and will differ for different price circumstances.

The NRC (1994) recommends that the protein level in the diets used for broilers in the grower phase—from 3 to 6 weeks—should be 20%. However, the formulated feeds in this model present protein levels above the recommended level. Comparative results also indicate that a longer feeding time and more feed consumed are allocated to pro-

Table 3. Scenarios Obtaining Maximum Profitability in Broiler Production Under Consumer-Determined Marketing Conditions.

Variable	Unit	Whole carcass	Cut-up parts
Protein level	%	23.12	23.92
Feeding time	days	39.78	40.07
Bird weight	lb	5.03	5.10
Feed cost	cents/lb	7.51	7.61
Feed consumed	lb/bird	7.96	8.04
Feed-conversion ratio	lb/lb	1.58	1.58
Profit (II)	cents/bird/day	1.51	2.59
Derived price	cents/lb	29.01	33.29
Broiler house revenue	\$/house/period	8,731	19,622
Carcass weight	lb	3.55	—
Skinless boneless breast weight	lb	—	0.790
Tenderloin weight	lb	—	0.178
Leg quarters weight	lb	—	1.625
Wings weight	lb	—	0.420

duce a heavier bird for the cut-up-parts marketing option than for the whole-carcass marketing option. Cut-up parts have an aggregated value that is higher than the value of the whole carcass. Therefore a longer feeding cycle and more feed consumed can be used to seek a higher profitability in terms of net returns per bird per day.

Step-Pricing Analysis for Targeted Weight of Whole Carcasses and Cut-Up Parts

Profitability is next related to optimally producing broilers to target weights—i.e., weights determined by the retail market in response to consumer preferences require that a new constraint be added to the model that sets carcass or cut-up-parts weights equal to a desired level (as indicated in equations 10 and 11 and Figure 1). This desired level is determined by the retailers, who learn from their own consumption studies what processed weights of carcass or cut-up parts their consumers prefer. Thus a poultry processor must meet certain weight levels in order to induce a premium price from the retailers. As an example, fast food restaurants require that the weight of chicken breasts fall within a tight range that will fit in the standard sandwich bread. They will pay a premium price (or step-price in our model) to the processor that sells them a product meeting these specifications.

Sample data on carcass, skinless boneless breast, tenderloin, leg quarters, and wings weights were collected from a food retailer, and the average weights for each processed part were assumed to be the target weights. All averaged weights reported by the food retailer are higher than the optimal levels indicated in the previous analyses of the baseline scenarios conducted with current market prices and with no target weights set as constraints. Despite those differences, the next analyses show target weights and the corresponding step-prices that make the production process as profitable as the baseline solutions for the various marketing options.

Step-Pricing Analysis on Whole Carcasses

In the step-pricing analysis of the whole-carcass market, a carcass target weight of 3.99 lbs. (against baseline levels of 2.90 lbs.) is set. Initially, in the first column of Table 4, the target-weight constraint

is applied to broilers using the same market price as the result for whole carcasses presented in Table 3. Profit levels decline for attaining that target weight, showing that if no step-price is applied, the target weight generates economic inefficiency. Protein level, feeding time, live weight, feed cost, and feed-conversion ratio all increase as the target weight is considered. Further interactions of the model, increasing the price of whole carcasses above market level to obtain higher profits, show that if one seeks to achieve a profit level equal to the baseline profit reported in Table 3 and also a target weight of 3.99 lbs., there must be an increase in the price of whole carcass of 2.44%.

Step-Pricing Analysis on Cut-Up Broiler Parts

The step-price analysis for target weights is next applied to cut-up processed parts: skinless boneless breast, tenderloin, leg quarters, and wings. According to sample data collected from a food retailer, their target weights are 1.00, 0.20, 1.93, and 0.41 lbs., respectively. The sampled average weights from the food retailer are again higher than the baseline optimal solutions, with the exception of the weight of wings, which is lower than the baseline solution. In other words, the optimal solution obtained in the model interaction at current prices indicates that the weight of skinless boneless breast, tenderloin, and leg quarters are lower (and for wings, higher) than the average weights reported by the food retailer.

Columns 3–10 of Table 4 show the premium-price analyses on targeted skinless boneless breast, tenderloin, leg quarters, and wings weights. Target weights drive profitability down for all processed parts compared to the baseline solutions if no step-price is applied to the model. In order to attain the same profitability level of production as reported in Table 3, increases in the prices of cut-up parts are necessary. The prices of skinless boneless breast, tenderloin, leg quarters, and wings would have to increase by 7.03%, 2.42%, 8.77%, and 0.64%, respectively, to match profitability levels recorded in the baseline solutions. Notice that the protein level, feeding time, and live-bird weight are higher for the targeted weights of processed parts than the baseline solutions, with the exception of wings weight, which is lower. This response is again due to more inputs being allocated when there is

Table 4. Step-Pricing Analysis of Carcass, Skinless Boneless Breast, Tenderloin, Leg Quarters, and Wings Prices on Targeted Weights Determined by the Consumer Market for Maximum Profitability of Broiler Production.

Variable	Unit	Carcass		Skinless boneless breast		Tenderloin		Leg quarters		Wings	
		% from base	%	% from base	%	% from base	%	% from base	%	% from base	%
Step-price increase		0	0.63	0	7.03	0	2.42	0	8.77	0	0.64
Protein level	%	23.12	24.37	24.16	24.18	24.01	24.02	24.49	24.49	23.96	23.96
Feeding time (<i>t</i>)	days	43.34	43.23	48.04	48.03	42.62	42.62	45.96	45.96	39.12	39.12
Bird weight (<i>BW</i>)	lb	5.60	5.60	6.26	6.26	5.50	5.50	6.00	6.00	4.93	4.93
Feed cost (<i>P_f</i>)	cents/lb	7.51	7.69	7.66	7.66	7.64	7.64	7.70	7.70	7.63	7.63
Feed consumed (<i>FC</i>)	lb/bird	9.56	9.44	11.83	11.83	9.18	9.17	10.75	10.75	7.62	7.62
Feed-conversion ratio	lb/lb	1.71	1.69	1.89	1.89	1.67	1.67	1.79	1.79	1.55	1.55
Birds initiated	bird	22,930	22,927	21,609	21,610	23,101	23,102	22,162	22,162	24,000	24,000
Profit (Π)	cents/bird/day	1.48	1.51	2.41	2.59	2.57	2.59	2.49	2.59	2.58	2.59
Derived price	cents/lb	29.11	29.36	34.00	35.42	33.56	33.70	33.87	34.66	33.15	33.19
Broiler house revenue	\$/house/period	9,214	9,388	19,206	21,036	19,326	19,497	19,463	20,465	18,243	18,289
Output price	\$/lb	0.615	0.619	1.28	1.37	1.65	1.69	0.28	0.31	0.78	0.79
Output target weight	lb	3.97	3.97	1.00	1.00	0.20	0.20	1.93	1.93	0.41	0.41

an extra reward expected as a step-price to induce the altered efficient production of broilers.

Conclusions

The profit-maximization model developed in this work interactively generates optimal solutions for marketing options that process and sell broilers in the carcass and cut-up-parts markets. Feeds formulated for all optimal solutions meet NRC requirements for nutrient composition of feed rations, but the protein levels indicated by this model are substantially above the average levels reported in the industry, and range from 23% to just less than 25% protein level in the diet.

Comparison between marketing options indicates that profits are higher for the cut-up-parts marketing option than for the whole-carcass marketing option because more value is added to broilers processed into cut-up parts. In the whole-carcass marketing option, birds are fed for shorter feeding times than are broilers in the cut-up-parts marketing option. Both the average live body weight and feed consumed are lower for broilers produced in the whole-carcass marketing option than for broilers produced in the cut-up parts marketing option. Adoption of target weights represents a decline in profits if no step-price is applied to induce the adoption of target weights. However, as step-prices are employed, profits can be increased for both marketing options to profit levels in the baseline scenarios. Negotiation must take place between retailers and processors when deciding what step-price should be adopted for different marketing options.

Poultry integrators must incorporate all steps of their production and processing into the decision-making and agree on contract terms that represent efficient allocation of their inputs. This should include seasonal and other market-related information, especially concerning the product mix in each cycle of production. Retailers must recognize that step-prices may be required to induce special requests for targeted weights expected from poultry processors. Determining what the terms of negotiation should be is beyond the scope of this study, but the findings generated by this comprehensive profit-maximizing model may serve as a promising start.

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