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Carbon Capture; Transport and Storage in Europe: A Problematic Energy Bridge to Nowhere?

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# SUSTAINABLE DEVELOPMENT Series

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# Carbon Capture; Transport and Storage in Europe: A Problematic Energy Bridge to Nowhere?

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# Summary

This paper is a follow up of the SECURE-project, financed by the European Commission to study "Security of Energy Considering its Uncertainties, Risks and Economic Implications". It addresses the perspectives of, and the obstacles to a CCTS-roll out, as stipulated in some of the scenarios. Our main hypothesis is that given the substantial technical and institutional uncertainties, the lack of a clear political commitment, and the available alternatives of low-carbon technologies, CCTS is unlikely to play an important role in the future energy mix; it is even less likely to be an "energy bridge" into a low-carbon energy future.

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# CARBON CAPTURE; TRANSPORT AND STORAGE in Europe:

A Problematic Energy Bridge to Nowhere?

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#### 1 Introduction

In recent years global coal use has risen at a rate of 4.9% annually despite increased awareness of climate change (WCI, 2010). It is sometimes argued that carbon capture, transport and storage (CCTS) holds the potential to function as an "energy bridge" between the use of fossil fuels and a future renewable based, largely carbon free energy system. Thus, the Intergovernmental Panel on Climate Change (IPCC, 2005) concluded that CCTS could contribute between 15-55% of the cumulative emission reduction effort to 2100, which gives it a central role within a portfolio of the low carbon technologies needed to address climate change. The International Energy Agency (IEA 2008) analyses a number of global GHG reduction scenarios and concludes that CCTS is "the most important single new technology for CO<sub>2</sub> savings" in both power generation and industry. According to the IEA (2009) "Technology Roadmap" the next decade is a critical period for CCTS (IEA, 2009). In the IEA "Blue Map" scenario, total investment in 100 capture plants, a minimum of 10,000 km of pipelines and storage of 1.2 GtCO<sub>2</sub> will be required to transform CCTS into a serious abatement technology by 2050.

However, there is a real danger that the ambitions for CCTS deployment over the next decade will not be met. Our extended CCTS project database shows that the 2020 IEA target will not be reached if we continue at the speed and scale observed during the last decade. The lack of progress arises from the absence of determination by public authorities to overcome the significant obstacles inherent in CCTS coupled with industry hesitation to embrace a technology that challenges the traditional business model of coal electrification. Moreover, the business model of CCTS plants (base- and mid-load) is incompatible with the dispatch of a largely renewable-based electricity system that values flexibility over base load.

Ironically, this scenario may give rise to a supply security paradox: whilst sufficient coal is available worldwide and can be supplied to Europe without major danger of disruption, the *use* of this coal for electrification and other purposes may be restricted since the failure of CCTS will be a barrier to continued traditional use of coal.

This Working Document addresses the perspectives of, and the obstacles to a CCTS-roll out, as stipulated in some of the scenarios. Our main hypothesis is that given the substantial technical and institutional uncertainties, the lack of a clear political commitment, and the available alternatives of low-carbon technologies, CCTS is unlikely to play an important role in the future energy mix; it is even less likely to be an "energy bridge" into a low-carbon energy future.

The report first discusses unresolved issues along the value-added chain, including an assessment of the critical issues in CO2-separation, transportation, and storage. The focus of our analysis is Europe, whereas we also refer to experiences and ongoing research in the rest of the world, mainly North America (U.S. and Canada) and Australia. We find that the cost tag along the chain by far exceeds competitive levels, and that technical and institutional uncertainty further decreases the likeliness of the CCTS-option. Section 3 provides an overview of CCTS developments beyond Europe. We contrast the very optimistic IEA (2009) roadmap with the meagre results obtained thus far in pilot projects. This analysis is based on a

comprehensive analysis of CCTS projects world-wide, documented in the appendix: among the 62 projects announced, only seven are now operating and – given a size between 5-40 MW – none of them qualifies as a demonstration plant. We also highlight the difference between the situation in Europe and in North America, where a positive value of CCTS in terms of enhanced oil and gas recovery provides a higher financial incentive for CO2-separation, whereas obstacles to long-term sequestration seem to be making slow progress as well.

Section 4 summarized the findings of an extensive modelling exercise of the European CCTS-infrastructure: we find that CCTS can contribute to the decarbonisation of Europe's energy and industry sectors only under very "favourable" conditions, such as very high CO2-prices, and optimistic assumptions on CO2 storage capacities. By contrast, the more likely scenario is a decrease of available storage capacity or a more moderate increase in  $CO_2$  prices; both will significantly reduce the role of CCTS as a  $CO_2$  mitigation technology, especially in the energy sector. Section 5 focuses on the situation in Europe and potential investments to incentivize CCTS at the European level: whereas the main impetus for demonstration has come from the  $\epsilon$ 1 bn. earmarked for CCTS in the European Economic Recovery Program, longer-term support schemes are necessary if any significant impact of the technology is to be expected. Section 6 concludes on a conservative note and provides concrete policy recommendations. The potential contribution of CCTS to a decarbonised Europe should be reconsidered given the new data available on cost, a better understanding of the complexity of the process chain, and the reduced storage potential,

# 2 Unresolved Issues along the Value-Added Chain

Carbon capture, transport and storage (CCTS) defines the process by which CO<sub>2</sub> from large point sources such as fossil fuel power plants and industrial sources is captured, compressed, transported, and stored underground. CCTS can be seen as an instrument to mitigate the impact of fossil fuel combustion on global warming. The near-term technology options available for CCTS deployment are well known, but only on a smaller or medium scale, on a component level, and from non-CCTS applications. The three technologies are pre-combustion capture, the oxy-fuel process, and retrofitable post-combustion capture. Yet, up-scaling these technologies and their applications to large CO<sub>2</sub> emitters raises new questions which can only be answered in large-scale demonstration projects.

#### 2.1 Upstream: CO<sub>2</sub> capture

For some time, small-scale capture of  $CO_2$  has been used by the chemical industry and in some parts of the energy sector. Near-term technologies, such as post-combustion and pre-combustion capture and oxyfuel technology, differ in maturity and time horizons of commercial viability. We focus only on these first-generation capture technologies. All CCTS technologies aim at creating a highly concentrated or pure stream of  $CO_2$  ready for transport to a storage site. Table 1 shows that the choice of the appropriate capture technology is mainly driven by the fuel and the resulting  $CO_2$  concentration in the flue gas.

Table 1: CO<sub>2</sub> concentrations and pressure of different combustion cycles

Flue gas	CO <sub>2</sub> concentration % <sub>vol</sub> (dry)	Pressure of gas stream [bar]
Natural gas fired boilers	7-10	1
Gas turbines	3-4	1
Oil fired boilers	11-13	1
Coal fired boilers	12-14	1
IGCC <sup>1</sup> after combustion	12-14	1
IGCC synthesis gas after gasification	8-20	20-70
IRCC <sup>2</sup> synthesis gas after reforming	13-17	20-40

Source: Metz et al. (2005)

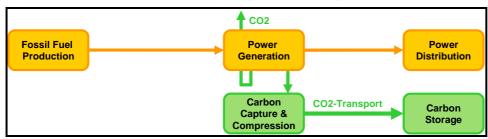
#### 2.1.1 Post-combustion capture

Post-combustion capture separates the  $CO_2$  out of the flue gas after combustion. This process is comparable to flue gas desulphurization which has long has been mandatory for power plants to filter  $SO_x$  emissions. The technology was first applied in the 1980s for the capture of  $CO_2$  from ammonia production plants. The captured  $CO_2$  is used in food production, e.g., to carbonate soft drinks and soda water. Post-combustion chemical absorption technologies represent one of the most commercially

<sup>&</sup>lt;sup>1</sup> Integrated gasification combined cycle

available CO<sub>2</sub> capture technologies and the high compatibility with existing power plants (retrofitting) makes this technology the most attractive mid-term option.

Figure 1: Extended value chain including the post-combustion process



Source: Own illustration

Depending on the carbon content of the fuel and the amount of excess air, the  $CO_2$  reaches concentrations in the flue gas between 3% for natural gas up to 15% for pulverized coal (RECCS, 2007). The  $CO_2$  concentration determines which post-combustion capture process can be applied. Two procedures are applicable:

<u>la. Chemical-absorption</u> in combination with heat-induced  $CO_2$  recovery is less sensitive to low  $CO_2$  concentration and partial pressure and is applicable to natural gas plants. The  $CO_2$  in the flue gas is chemically bonded by a monoethanolamin (MEA) or ammonia solution. The fundamental reaction for the reversible MEA process is:

$$C_2H_4OHNH_2 + H_2O + CO_2 \leftrightarrow C_2H_4OHNH_3^+ + HCO_3^-$$

In a next step, the MEA solution is heated to 100-120°C in a stripper and releases the CO<sub>2</sub> which is then compressed and transported to a storage site. The regenerated solution is cooled down to 40-60°C and recycled back into the process. Due to the strong bonding between MEA and CO<sub>2</sub> and the resulting high energy consumption for releasing CO<sub>2</sub>, other solvents like sterically-hindered amines are now under development (IEA, 2004). They require less energy in the form of steam consumption to release the CO<sub>2</sub>, i.e. 0.9 MWh<sub>th</sub>/tCO<sub>2</sub> for a 90% recovery rate (Mimura et al., 2003). One drawback is that the MEA solution is subject to degeneration and must be replaced constantly.

The technology so far is used only for the treatment of very clean gas mixtures containing no or few impurities such as dust,  $SO_x$  and  $NO_x$  (Kanniche et al., 2010). Plants are capable of capturing 1000 tCO<sub>2</sub>/d to 4000 tCO<sub>2</sub>/d. To comply with the emissions of a 1 GW lignite power plant requires up-scaling to 13 ktCO<sub>2</sub>/d (Vallentin, 2007).

<sup>&</sup>lt;sup>2</sup> Integrated reformation combined cycle

<u>1b.</u> The chilled ammonia process uses ammonia instead of MEA. The process is carried out at temperatures between 0 to 10°C and requires cooling the flue gas. The advantage of the process is the lowered energy demand, lower than 0.55 MWh/tCO<sub>2</sub>, for the desorber (Darde et al, 2009). In comparison to MEA, the solvent does not degrade and has a high CO<sub>2</sub>capacity.<sup>3</sup>

2. Physical absorption in a pressure swing absorption-desorption system (Benfield process) is an alternative to highly corrosive MEA. However, it requires higher pressure (15 bar) and concentrations of CO<sub>2</sub> in the flue gas (>10%). Calculations by Kothandaraman et al. (2009) conclude that for a CO<sub>2</sub> content of 12% in the flue gas, the minimum reboiler load without energy recuperation is 0,88 MWh/tCO<sub>2</sub>. Due to the high pressure requirements and impurities in the flue gas this process is mainly applicable to IGCC and IRCC plants. The MEA process in comparison requires at least additional energy of 1.17 MWh/tCO<sub>2</sub> for the reboiler, which, when including compression, corresponds to a 25% loss in thermal efficiency for a coal plant.

In summary, the obstacles to widespread adoption of post-combustion carbon capture are: impurities in the flue gas; handling large volumes of gases; handling toxic chemicals; high efficiency losses of the power plant and reduced ability to follow load changes.

#### 2.1.2 Pre-combustion capture

Pre-combustion capture refers to the treatment of  $CO_2$  and  $H_2$  after the gasification process of coal, biomass or the steam reformation of natural gas.  $CO_2$  and  $H_2$  can be separated by physical absorption, as the mixture of gases is under pressure and contains a high concentration of  $CO_2$  (Table 1).

**CO2** H<sub>2</sub> **Fossil Fuel** Fuel Power Power Production Gasification Generation Distribution Carbon **CO2-Transport** Carbon Capture 8 Storage Compression

Figure 2: Extended value chain including the pre-combustion process

Source: Own illustration

Decoupling the carbon separation from the electricity production offers some advantages. Plants can react to load changes more easily; the gasification process is best carried out in a continuous process, but a gas

<sup>&</sup>lt;sup>3</sup> A pilot plant that uses chilled ammonia to capture CO<sub>2</sub> has been built by Alstom, the Electric Power Research Institute (EPRI) and American Electric Power in Oklahoma to test the process which was granted a patent in 2006 and to demonstrate low-ammonia emission.

turbine in combination with hydrogen storage offers flexible utilisation of the power plant; the hydrogen can be used in other applications such as chemical industries or to power electric vehicles.

The gasification process can be undertaken with ambient air or with pure oxygen. The latter process increases efficiency of the gasification and separation process. However, the separation of oxygen from nitrogen (as undertaken in the oxy-fuel process) requires investment in an air separation unit (ASU) which increases auxiliary power. The fundamental reactions are:

First, the fuel reacts with oxygen to CO and H<sub>2</sub>:

$$C_n H_m + \frac{n}{2} O_2 \rightarrow \frac{m}{2} H_2 + nCO + Q$$
 and  $C_n H_m + nH_2 O \rightarrow \frac{n+m}{2} H_2 + nCO - Q$ 

Second, the CO reacts with water to CO<sub>2</sub> and H<sub>2</sub>:

$$CO + H_2O \rightarrow H_2 + CO_2$$

The synthesis gas (syngas) contains  $35-40\%_{vol}$  CO<sub>2</sub> (and more if pure oxygen is used instead of air) and the hydrogen and carbon dioxide are physically separated via pressure swing absorption (CAN Europe, 2003). The process can be based on methanol or dimethylether (Selexol process) as well as on the active amine-based chemical solvent (MDEA). The process is less expensive in terms of investment and efficiency losses.

The hydrogen fires a gas turbine and a subsequent steam turbine or can be used to power electric vehicles. The resulting emission in both applications is a relatively pure stream of water vapour. However, modern gas turbines accept hydrogen concentrations only up to 60% in order to limit the flame temperature. Further research is needed to develop turbines which accept higher concentrations or pure hydrogen to increase IGCC efficiency.

Rezvani et al. (2009) estimate investment costs between 1602 and 1909 €/kW for a 450 MW<sub>el</sub> IGCC plant including CO<sub>2</sub> capture and compression depending on the specific technologies. The energy penalty, according to Kanniche et al. (2010) is around 22 points, dropping from 43% to 33.5%.

Pre-combustion capture is not applicable to existing power plants other than IGCC and IRCC. Due to the limited number of such plants operating, the coal-based IGCC technology itself is still in the demonstration phase and pre-combustion capture is most likely a limited option for industrial applications. Proven refinery-based plants are not based on coal due to the increasing process complexity, nor do they use the hydrogen for power generation.

In the US, four IGCC plants ranging from 107 to  $580 \text{ MW}_{el}$  have been constructed with financial support from the federal Department of Energy (DOE). Other plants operate in Italy, Spain, Japan and the Netherlands (Table 2).

The chief barrier to deployment of IGCC technology is the high investment cost, i.e. between 1.2 to 1.6m US\$ per MW capacity excluding CO<sub>2</sub> capture and compression (EIA, 2009). However, even these cost estimations have proven unrealistic, since many IGCC coal projects have higher expenditures. An example is the 2.156 bn US\$ Mesaba Projects (531 MW) (DOE, 2010). For CO<sub>2</sub> to be captured, an additional 1 bn US\$ would be needed for compression, transport and storage infrastructure. The numbers are in line with Tzimas (2009), who also finds higher investment costs for the first CCTS demonstration projects (Table 3).

Table 2: IGCC utilities operating, selected

Project name	Country	Start-up	Size	Fuel
			[MWe]	
Kentucky Pioneer Energy	US	12/1994	580	High-sulphur bituminous coal and refuse-derived fuel
Tampa Electric Company	US	11/1991	250	Coal
Pinon Pine IGCC Project	US	08/1992	107	Low-sulphur Western coal
Wabash River Coal Gasification Repowering Project	US	07/1992	260	High-sulphur bituminous coal
ISAB Energy IGCC	Italy (Sicily)	1999	512	Asphalt
Elcogas IGCC Power Plant	Spain	1998	335	High ash local coal and petcoke
Nippon Oil Corporation Refinery	Japan	2003	342	Asphalt residue
Willem Alexander plant	Nether- lands	1993	253	Coal and biomass co-firing
Sarlux plant	Italy	2000	548	Heavy hydrocarbons (TAR)

Source: Own compilation from publicly available data

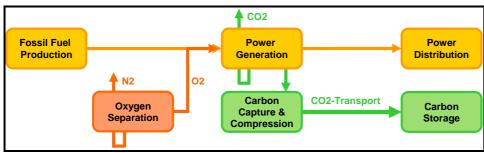
#### 2.1.3 Oxy-fuel technology

Another strategy to capture  $CO_2$  is the combustion of fossil fuels in a pure oxygen and carbon dioxide atmosphere instead of ambient air.  $CO_2$  from conventional combustion processes is present as a dilute gas in the flue gas, resulting in costly capture using, e.g., amine absorption. Shifting the  $CO_2$  separation from the flue gas to the intake air results in a highly concentrated stream of  $CO_2$  (up to 80%) after combustion. The remaining gas contains primarily  $H_2O$ . Part of the flue gas is recycled into the flame chamber in order to control the flame temperature at the level of a conventional power plant.<sup>4</sup> The water vapour is

<sup>4</sup> Flame temperature of pulverised coal in pure oxygen > 1400°C

condensed and the CO<sub>2</sub> stream compressed and transported to the storage site. The main cost driver of the process is the energy-intensive separation of oxygen which alone can consume up to 15% of the plant's electricity production (Vallentin, 2007; Herzog and Golomb, 2004).

Figure 3: Extended value chain including the oxy-fuel process



Source: Own illustration

First attempts to develop and apply the technology were carried out in the 1980s, motivated by the oil industry. Combustion of fuel in a pure oxygen atmosphere has also been undertaken by the glass and steel industry to exploit the higher flame temperatures.

Whilst oxy-fuel combustion technology can be implemented as a retrofit technology for pulverised fuel boilers, it will impact combustion performance and heat transfer patterns. Other issues to be solved are combustion in a pure  $O_2/CO_2$  atmosphere (for older power plants the leak air reaches levels of 10%, and for new plants still up to 3%); the presence of incondensable gases (oxygen, nitrogen, argon) in the  $CO_2$  flow transported in the supercritical state which can cause vibrations and shock loads in the pipeline and mechanical damage (Kanninche et al, 2010).

In summary, the obstacles to widespread adoption of oxy-fuel technology are: reduced efficiency which may further decrease if additional  $SO_x$  removal is required; no large-scale technology demonstration; and higher temperatures of the flue gas do not allow for the electric removal of ash, but instead require costly ceramic filters.

#### 2.1.4 Economics of CO<sub>2</sub> capture highly uncertain

#### 2.1.4.1 Estimates of investment costs

Due to the energy penalty and the higher capital expenditure of CCTS plants, the costs of electricity production will increase. The true costs of CO<sub>2</sub> abatement by means of CCTS remain unknown in the absence of up-scaled demonstration plants; likewise the expected benefits for electricity producers are unclear given the uncertainty on future carbon prices. Recent estimations (e.g. Tzimas, 2009) calculate higher costs than it was done a couple of years ago (e.g. RECCS, 2007). This is a well known

phenomenon observed for a larger number of innovative energies technologies. A study by Rubin et al. (2006) states that the costs for flue gas desulphurization or NO<sub>x</sub> removal increased due to new standards and changes in the technology. What is needed most are mid- and large-scale demonstration project to validate the technology and for showing means to develop the technology further. Table 3 shows recent cost estimation for CCTS demonstration projects.

The true costs of CO<sub>2</sub> abatement with CCTS will remain unknown absent full-scale demonstration plants; likewise, the expected benefits for electricity producers are unclear given the uncertainty over future carbon prices. Recent estimations (e.g., Tzimas, 2009) calculate higher costs than even a few years ago (e.g., RECCS, 2007). This well-known phenomenon is observed for other innovative energy technologies. Rubin et al. (2006) state that the costs for flue gas desulphurisation or NO<sub>x</sub> removal jump in the beginning of the deployment phase due to new standards and technological changes. Table 3 shows the most recent cost estimations of CCTS demo projects.

Table 3: Investment cost of different systems with and without CO2 capture

Technology	Investment costs demonstration project in $\epsilon_{08}$ /kW	Efficiency [%]
IGCC with carbon capture	2,700	35
Pulverised Coal (PC)	1,478	46
PC with carbon capture	2,500	35
Oxy-fuel	2,900	35
NGCC with carbon capture	1,300	46

Source: Tzimas, 2009

CCTS decreases plant efficiency and the greater fuel consumption causes additional emissions. These factors must also be considered to properly compare CCTS with other abatement strategies. Equation (1) shows the relationship between abatement and capture costs following IEA (2006b):

$$C_{aba} = C_{cap} * \frac{CE}{[eff_{new} / eff_{old} - (1-CE)]}$$
(1)

Box 1: Legend

$C_{aba}$	abatement costs
$C_{cap}$	capture costs
CE	fraction of carbon captured
$eff_{new}$	thermal efficiency of the CCTS plant
$eff_{old}$	thermal efficiency of the standard plant

The multiplier for abatement cost  $c_{aba}$  relative to capture cost  $c_{cap}$  is lower for high efficiency plants. According to RECCS (2007), the efficiency losses for an IGCC plant with capture are estimated to be in the 8% range in 2020 (50% efficiency without CCTS). Based on capture costs of 40  $\epsilon$ /tCO<sub>2</sub>, real abatement costs resulting from the higher fuel consumption are:

$$C_{aba} = 40 \cdot / tCO_2 * \frac{0.85}{[0.42 / 0.50 - (1 - 0.85)]} = 40 \cdot / tCO_2 * 1.23$$

$$= 49.2 \cdot / tCO_2$$
(2-2)

Figure 4 shows the estimated markup in investment costs for commercially available CCTS technologies compared to a standard pulverised coal plant and the resulting markup in electricity production costs is shown in Figure 5.

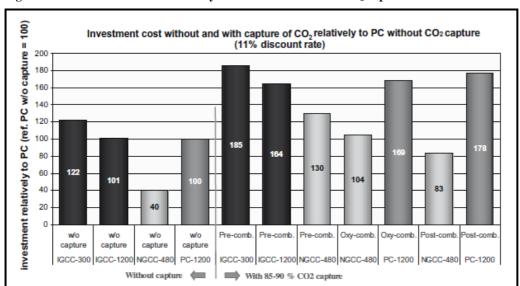


Figure 4: Investment cost of different systems with and without CO<sub>2</sub> capture

Source: Kanniche et al., 2010

Table 10 and Table 11 in the Appendix summarise the cost estimations for standard and CCTS plants for the year 2020.

CCTS components are expected to benefit from learning effects when market diffusion begins. Efficiency and capture rates will further improve whilst capital costs will decline. Consequently, lower costs compared to CCTS plants built after the research and demonstration phase are expected for those realized in 2020 and later periods. Rubin (2004) estimates the learning rate for CO<sub>2</sub> scrubbers as 11-13% if the installed capacity doubles. Table 12 in the Appendix compares the resulting cost estimates for developed CCTS plants in 2020 and further matured plants in 2040. The resulting average CO<sub>2</sub> abatement costs including transportation and storage are estimated to decline within the next decades, but rise again if low-cost storage capacity reaches an eventual end (Table 4).

Cost of electricity without and with capture of CO2 relatively to PC without CO2 capture (11% discount rate) ■ 'construction' ■ 'fuel' □ 'O&M 192 200 174 180 Cost of Electricity relatively to PC 165 163 162 154 148 160 123 120 100 100 80 60 40 83.7 77.0 74.0 44.0 20 43.4 35.2 w/o w/o Pre-Оху-Postw/o Pre-Pre-Оху-Postcapture capture capture capture comb. comb. IGCC-300 IGCC-NGCC-PC-1200 IGCC-300 IGCC-NGCC-NGCC-PC-1200 NGCC-PC-1200 1200 480 1200 480 480 480

Figure 5: Production cost (construction, fuel, operation and maintenance) of the different systems with and without  $CO_2$  capture

Source: Kanninche et al., 2010

Cement manufacturing, ammonia production, iron and other metal smelters, industrial boilers, refineries, and natural gas wells can be considered as well. These facilities produce  $CO_2$  in lower quantity (<200 MtCO<sub>2</sub>/yr in total), but qualify for CCTS (IEA, 2004) due to the higher concentrations of  $CO_2$  in the flue gas which allow for cheaper capture. Deployment in such industries will gain experience with the CCTS process chain at lower cost.

With 85-90 % CO2 capture

Table 4 Estimation about future CO<sub>2</sub> abatement costs by means of CCTS

Without capture

		Time of operation			
		2020	2030	2040	2050
PC	€ <sub>2000</sub> /tCO <sub>2</sub>	42.6	41.2	39.6	40.1
IGCC	€ <sub>2000</sub> /tCO <sub>2</sub>	42.6	37.4	36.8	37.3
NGCC	$\epsilon_{2000}/t\mathrm{CO}_2$	61.0	54.9	48.9	51

Source: RECCS (2007)

Table 5: Typical costs of CO<sub>2</sub> capture for industrial plants

Facility	€/tCO <sub>2</sub> Facility		€/tCO <sub>2</sub>
Cement plants	28	Refineries	29-42
Iron and steel plants	29	Hydrogen (pure CO <sub>2</sub> )	3
Ammonia plants (pure CO <sub>2</sub> )	3	Petrochemical plants	32-36

Source: Ecofys (2004)

The extensive database available in work package 5.3.5 of SECURE (Herold and Hirschhausen, 2010) shows that amongst the 62 CO<sub>2</sub> capture projects worldwide, only seven operate at pilot scale. Large-scale demonstration projects like SuperGen in the US and the tender in the UK are presently on hold. Nor is it certain whether the European Recovery Programme could jumpstart the development of its six large-scale capture projects. It is also possible that CCTS technology might never become available; hence we argue that the real cost of CCTS is the drastic increase in the cost of climate mitigation. The IEA Blue Map (IEA, 2009a) estimates that attempting to stabilize emissions without CCTS will be 71% more expensive – the equivalent of US\$ 1.28 trillion annually in 2050 (see also Edenhofer et al., 2009).

#### 2.1.4.2 Investment under CO<sub>2</sub> price and technological uncertainty

Geske and Herold (2010) conduct a dynamic stochastic investment analysis of CCTS retrofitting in an environment of CO₂ price and technology uncertainty. It includes the option to invest in, use or shut the CCTS unit. The results show that the main determinate for the application of CCTS is the certificate price. Assuming a thermal efficiency of 33% and a capture rate of 80%, turning off the capture unit is economical when prices drop below 20€/tCO₂ (lower area in Figure 6; the middle area indicates usage; the upper area indicates a profitable investment opportunity). However, realized technology learning can result in an earlier application of the technology by electricity producers and also acts as insurance against the low carbon prices which inhibit profitable CCTS operation.

An important finding is the predicted initial investment delay due to the possibility of benefitting from valuable information about future development. In other words, the chance of an advanced technology becoming available in the future, for instance due to publicly funded demonstration projects, is an incentive for investors to postpone application of the CCTS technology.

They authors conclude that all new-build coal power plants must be "capture ready", because it will ensure technology compatibility and CCTS retrofits at least cost. This goal requires long-term reliable and stable carbon prices high enough to encourage investment in CCTS. Unfortunately, today's somewhat arbitrary carbon caps and the resulting price volatility significantly hamper investment. Given the long capital turnover and lifecycle of such investments, plant owners want certainty that their investments will pay off. They authors criticise the fact that most of the literature on learning effects focuses only on the

decrease in capital costs. Their analysis indicates that the influence of efficiency improvements in thermal plants plays an important role, too, and they suggest more emphasis on CCTS technology learning in the future.

Certificate Price

80

60

40

20

5

100

15

20

Time

Figure 6: Investment and management decisions for a post-combustion capture unit

Source: Geske and Herold (2010)

#### 2.2 Midstream: CO<sub>2</sub> transport via pipelines

CO<sub>2</sub> can be transported via a network of pipelines similar to natural gas or crude oil and by truck, train, and ship. Transport in solid state (dry ice) is not an option despite its low transport volume. The amount of energy required to cool the CO<sub>2</sub> (375 kWh/tCO<sub>2</sub>) is four times higher than for liquid transport (96 kWh/tCO<sub>2</sub>) (RECCS, 2007). For the purpose of this report, we consider on-road or rail transport only as options in the up-scaling phase of CCTS with the pipeline network still under construction.

Pipeline transportation is commonly viewed as the only economical solution onshore for carrying the quantities emitted by large-scale sources.<sup>5</sup> Transport faces no significant technological barriers and is usually in liquid or super-critical state to avoid two-phase flow regimes. Transport costs are mainly determined by the high upfront costs for building the network. At year-end 2009, more than 5,000 km of CO<sub>2</sub> pipelines were operating worldwide, transporting 50 Mt/yr (RECCS, 2007).

Dry (moisture-free)  $CO_2$  does not react to the carbon-manganese steel customarily used for pipe, even if the  $CO_2$  contains contaminants. Moisture-laden  $CO_2$ , on the other hand, is highly corrosive, requiring pipe made from a corrosion-resistant alloy, or internal cladding with an alloy or continuous polymer coating. Some pipe made from corrosion-resistant alloys is several times more costly than carbon-manganese steel.

#### 2.2.1 Economic aspects of pipeline CO<sub>2</sub> transport

Pipelines are mature technologies and are the most common method for transporting liquid and gaseous commodities on a regional as well as on an international scale. The technology and economics of pipeline transportation of CO<sub>2</sub> are very similar to those of natural gas, where pipeline transmission and distribution networks are well established.

Pipeline transportation is based on a pressure gradient induced by an initial compression of the commodity to nominal pressure (typically above 8 MPa for CO<sub>2</sub> to avoid two-phase flow regimes and to increase gas density). Pressure losses occurring during transport are adjusted by on-route compressor stations. Weymouth formulae are used to calculate the gas flow in pipelines. These equations exist in various modifications; Dahl (2002, p. 10) introduces a flow equation as:

$$Q_{SC} = \left(\frac{T_{SC} \cdot \pi}{P_{SC} \cdot 8} \cdot 1.44 \cdot 10^{-3}\right) \left[\frac{\left(P_D^2 - P_S^2\right) \cdot d^5 \cdot R}{MT_S \cdot Z_S \cdot L \cdot f}\right]^{0.5}$$
(2-3)

with 
$$\frac{1}{\sqrt{f}} = 4 \log \frac{3.74}{e}$$
 (2-4)

McAllister (2005, p. 326) provides a simplified formula:

$$Q_{cf/d} = \frac{871 \cdot d_{inch}^{8/3} \sqrt{P_{D,psi}^2 - P_{S,psi}^2}}{\sqrt{l_{miles}}}$$
(2-5)

with the parameters defined as:

Box 2: Legend

R	Gas constant [8314.34 J/(kmol*K)]
$T_s$	Surrounding temperature [K]
$Z_s$	Compressibility factor [0.6-0.7]
M	Molar mass [kg/kmol]
$P_D$	Outlet pressure [bar respectively psi]
$P_S$	Inlet pressure [bar respectively psi]
$Q_{SC}$	Flow under norm conditions [mn m³ per day]
$Q_{cf\!/d}$	Flow under norm conditions [cubic feet per day]
$T_{SC}$	Temperature under norm conditions [288.15K]

<sup>&</sup>lt;sup>5</sup> A typical coal-fired 1000 MW plant emits about 13 ktCO<sub>2</sub>/d (Vallentin, 2007).

$P_{SC}$	Pressure under norm conditions [1.01325 bar]
d	Pipeline diameter [m respectively inch]
L	Pipeline length [m respectively miles]
f	Friction coefficient
e	Pipeline roughness

Pipeline capacity is dependent on inlet pressure, outlet pressure and a number of flow parameters, and increases disproportionally to the diameter (i.e. with an exponent of 2.65). That means significant scale economies can be realized. Besides this volume effect, an increasing diameter also produces a decrease in friction losses. However, proportional to the mass flow the drop in pressure rises along a given distance and requires higher compressor capacities which add to the variable costs of operation.

 $CO_2$  pipelines representing a typical network industry are characterized by very high upfront investment costs. These are sunk in nature and vary between 0.2 mn ( $\pm$  60%) up to 1 mn  $\in$  ( $\pm$  40%) per km for pipelines with a nominal diameter of 200 mm (1200 mm), respectively (see Figure 7).

→ IEA - 140 bara - IEA - 225 bara 1.6 EC-CASE TVA estment pipeline (million US\$/km) IEA - 140 bara 1.4 IEA - 225 bara Confidential 1.0 Chandle O&GJ 0.8 Chandle O&G.I O&GJ 0.6 Onshore high Onshore low 0.4 Offshore high Offshore low 0.2 0.00 0.20 0.40 0.60 0.80 Diameter (m)

Figure 7: Pipeline investment cost estimates

 $Data\ from:\ IEA\ GHG,\ 2002;\ Hendriks\ et\ al.,\ 2005;\ Bock,\ 2003;\ Sarv,\ 2000;\ 2001a;\ 2001b;\ Ormerod,\ 1994;\ Chandler,\ 2000;\ O\&GJ,\ 2000;\ Owald and\ Appendix and\ Append$ 

Source: IPCC, 2005

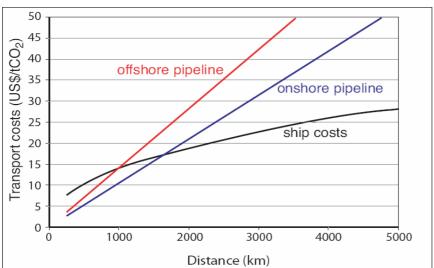


Figure 8: CO<sub>2</sub> Transport Cost Comparison: On/ Offshore Pipeline vs. Ship Transport

Pipeline costs are given for a mass flow of 6 MtCO2/yr. Ship costs include intermediate storage facilities, harbour fees, fuel costs, loading/unloading activities and additional costs for liquefaction compared to compression.

Source: IPCC 2005

The cost advantage for the construction of parallel pipelines accounts for 20% of the construction of a second line within the same track and 30% for a third line. Compressor stations add t about 7 mn  $\in$  for onshore stations and 14 mn  $\in$  for offshore stations to the cost of investment. Environmental conditions, such as onshore versus offshore siting, geography and geology also affect transportation costs. In contrast, variable costs, primarily including expenditures for fuelling compressor stations, are mainly determined by the transportation distance and are comparatively low (Figure 8). In summary,  $CO_2$  transportation costs vary between less than  $1 \in$  and more than  $20 \in /tCO_2$  being a function of the transportation distance (i.e., 100 to 1500 km) and the  $CO_2$  mass flow. Figure 7 shows a sample of pipeline cost estimates.

Due to the subadditivity of the cost function (i.e. CO<sub>2</sub> pipelines represent a natural monopoly), investment incentives in midstream transportation strongly depend on the potential regulations affecting siting, ownership structures (e.g., unbundling from upstream and downstream activities), access conditions for third parties, tariff calculations, etc.

Economic policy generally aims at establishing the highest possible degree of competition to maximize social welfare (the sum of consumer rent and producer rent). Effective competition prevails if the static and dynamic functions of competition are realized to a large extent and if there is no permanent and relevant market power by certain players (see also Viscusi et al., 2005 and Motta, 2004). Effective competition can be realized through *direct* competition in the market, or through *potential* competition with companies that are potential entrants into the market (Bormann and Finsinger, 1999, p. 274).

However, it is evident that there can be no effective competition in the case of a natural monopoly. Where the service provided is a monopolistic bottleneck it must be regulated to avoid market power abuse.<sup>6</sup>

#### 2.2.2 Point-to-point connections versus a meshed network

The decision about point-to-point connections versus a network tends to be driven by the degree of dislocation of the expected large-scale sources and sinks and the related storage capacity. Dahowski et al. (2005) conclude that 77% of the total annual CO<sub>2</sub> captured from major North American sources can be stored in reservoirs directly underlying the sources, with an additional 18% stored within 100 miles of additional sources. In such cases, point-to-point connections are the most efficient mode. Dahowski et al.'s conclusion also implies that the storage capacity of the sinks is well known and large enough for CO<sub>2</sub> injections over the lifecycle of the plant.

However, the decision changes when uncertainty enters into the equation. A meshed network connecting a larger number of storage sites and power plants enables risk mitigation for both plant and storage operators. In the case of regionally dispersed sources and sinks and long transport distances, the benefits of a meshed, interconnected pipeline network increase. Such a system is also favourable from a system security perspective and the cross-border transport and storage of CO<sub>2</sub>.

Decision-making about the trade-offs between point-to-point and meshed CO<sub>2</sub>-transport will be important for Europe. Transport over longer distances is likely to become significant for the implementation of CCTS, e.g., the Southern European states lack geological formations suitable for storage on a larger scale. For countries like Germany, the Netherlands, and the UK, where storage in the form of depleted natural gas fields or saline aquifers is available, backbone pipelines could offer an attractive alternative to onshore storage and the related NIMBY problem. In Germany, legislation on transport and onshore storage of CO<sub>2</sub> failed in 2009 because of public concerns about safety and decreased land valuations. The politically-acceptable solution could be storage in saline formations or depleted fossil fuel reservoirs below the North Sea or Baltic Sea.

#### 2.3 Downstream: CO<sub>2</sub> storage

Injection into reservoirs has existed for two decades, yet only a few operations offer permanent storage, such as Sleipner Field in Norway or In Salah, Algeria. Storage of CO<sub>2</sub> comes with a portfolio of technology options, not all of which are applicable in Europe for economic reasons or the scarcity of geologic formations. EOR as well as enhanced gas recovery depend on fields which still hold a significant

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<sup>&</sup>lt;sup>6</sup> Even in the absence of a natural monopoly, strategic behaviour may limit or even bar the emergence of effective competition, e.g., an incumbent network operator can set the price below the long-term marginal cost of the potential entrant, thus making it unprofitable to enter the market.

quantity (60%) of the original oil in place. Alternatively, storage can take place in depleted fields, but without the monetary benefit of fossil fuel production. Mature oil and gas reservoirs which have held crude oil and natural gas for millions of years generally present a low risk of leakage. However, the paucity of global data on the number, location, condition, size and shape make these sites problematical (in the Alberta Basin in western Canada, more than 300,000 oil and gas wells and in Texas more than 1,500,000 wells have been drilled (Celia et al., 2002)).

#### 2.3.1 Enhanced oil recovery: The predominant application

Conventional oil production yields only a fraction of the original oil in place (OOIP) of a specific oil field. When this method is exhausted and the production rates are in decline, water (secondary recovery) and CO<sub>2</sub> floods (tertiary recovery), amongst other measures, may be used to increase production. The two techniques for CO<sub>2</sub> flooding are miscible and immiscible. In *miscible* CO<sub>2</sub> floods, CO<sub>2</sub> is pumped into the mature oil field above its minimum miscibility pressure (MMP) and it acts as a solvent for the crude, improving its fluidity and increasing the pressure, thus pushing the oil towards the well. Since oil flows through the reservoir with less ease than the gas, the CO<sub>2</sub> may break through. Therefore water and CO<sub>2</sub> are usually injected by turns in a so-called "water alternating gas" (WAG) process to create a barrier of water for both the CO<sub>2</sub> and oil. In *immiscible* CO<sub>2</sub> floods, the CO<sub>2</sub> is pumped underground with lower than MMP and pushes the oil towards the production wells. In both cases, a significant part of the CO<sub>2</sub> is transported back to the surface with the oil, but it is usually captured and recycled.

#### 2.3.2 Storage Potential

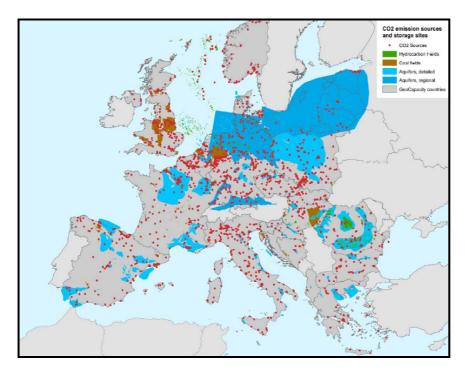
It is estimated that the world's saline aquifers potentially could hold 1000 to 10000 GtCO<sub>2</sub> (IPCC, 2005) but such estimates are unreliable (Figure 10). Uncertainty exists about the number of physical formations that could be used and about the individual potential they hold. Saline formations tend to have a lower permeability than hydrocarbon-bearing formations, and studies are underway concerning hydraulic fracturing and other field practices to increase injectivity. Some reservoirs contain minerals that will react with injected  $CO_2$  to form solid carbonates which can increase permanence but can also plug the formation in the immediate neighbourhood of an injection well. Research seeks injection techniques that promote advantageous mineralisation reactions.

Figure 9 shows estimations on the geographic allocation of CO<sub>2</sub> sinks and sources in Europe. Storage in saline aquifers appears to offer the most potential, followed by coal seams. Enhanced coal-bed methane recovery (ECBM<sup>7</sup>) aims at deep coal seams which cannot be exploited at reasonable cost. One barrier is that the swelling of coal after the CO<sub>2</sub> injection reduces permeability and thus the amount of CO<sub>2</sub> which can be injected.

Figure 9: Estimated CO<sub>2</sub> sinks and sources in Europe

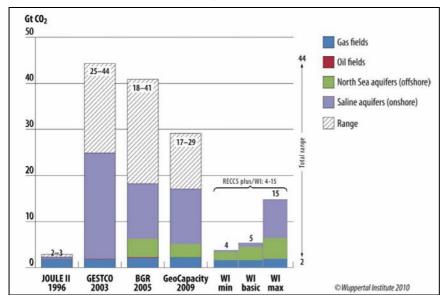
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<sup>&</sup>lt;sup>7</sup> China is interested in ECBM due to the possible extraction of methane (natural gas) by injecting CO<sub>2</sub> into the coal seam (Vallentin, 2007).



Source: EU GeoCapacity (2009)

Figure 10: Estimates of CO<sub>2</sub> storage capacity for Germany



Source: RECCS+, 2010

The Federal Institute for Geosciences and Natural Resources (BGR) estimates that the total annually storage potential in Germany is 50 to 75 MtCO<sub>2</sub>. This corresponds to only about 20% of the emissions covered under the German EU ETS and highlights the limitations of CCTS, especially if the observed trend tends to continues (Gerling, 2010).

#### 2.3.3 Leakage and monitoring

The storage of CO<sub>2</sub> in geologic formations requires sufficient permanence and monitoring. The IPCC (2005) estimates that up to 600 Gt of carbon can be stored by the end of this century. A 0.1% leakage rate means that 0.6 GtC would be released to the atmosphere from storage only.

Some low leakage is acceptable, but must be monitored over a time horizon exceeding the planning horizons of most firms, hence making governmental intervention necessary. The EC proposes transferring liability to the public 20 years after site closure. A proposal for a German CCTS law suggests 30 years only after long-term safety has been proven. Ironically, transport and storage, the steps along the value chain which inhibit the least uncertainty and risk from a technical point of view, are exposed to the highest level of public awareness and rejection. Should public rejection form the most stable barrier to large-scale storage, we suggest that CCTS players must focus upon it, because the alternatives for Europe are limited and expensive, i.e. seabed storage.

Abrupt leakage could have negative impact on the environment, ecosystems, the accounting of GHG inventories and public acceptance. Ironically the steps along the value chain which inhibit the least uncertainty and risk from a technical point of view, transport and storage, are exposed to the highest level of public awareness and rejection. There is rising concern that the public rejection can form the most stable barrier to the large-scale implantation of CCTS. Potential CCTS actors should focus on this point specifically as there remain only limited and expensive alternatives, such as seabed offshore storage.

# 3 International Experiences: Great ambitions, but meagre results

#### 3.1 Great ambitions: the IEA (2009) Blue Map scenario

The IEA (2009) publishes a roadmap with detailed milestones for the key developments in CCTS needed to achieve the overall goal of halving the annual  $CO_2$  emissions of 2005 in 2050. To meet the overall  $CO_2$  reduction targets requires 3400 projects worldwide until 2050, all of which together demand investments of US\$3 trn which is equal to 3% of the total expenditures needed to achieve the global emissions goal. About half of the projects will be undertaken in the power generation sector, 14% in the upstream sector and the remainder in the industrial sector. The demand for transportation facilities is estimated at 200000-360000 km of pipelines in 2050, mostly in North America, China and OECD Europe. In these regions a cumulated daily transportation capacity of 11.5-14.5 Mt is necessary for 2050. The demand for storage

capacity will need to be met by the worldwide development of storage facilities accumulating  $145 \text{ Gt CO}_2$  in 2050. On the technology side the goal requires commercial availability of facilities with a capture rate of >85% for all types of fuel. Moreover, all capture systems working at efficiency levels of 45% and beyond must be equipped with capturing facilities and pulverised fuel ultra supercritical (USC) boilers.

The IEA roadmap sets milestones for the short-term horizon. In line with announcements in 2008 by the G8 to develop 100 CCTS projects from 2010 to 2020, the roadmap calculates funding 10 projects annually until 2020, with half of the projects situated in North America. Total direct and indirect investments in CCTS would be about US\$200 bn until 2020. CCTS efforts will need to be incentivised especially in non-OECD countries. Required funding is estimated to be US\$1-2 bn per year until 2020. The funding level for CCTS demo projects in OECD countries is recommended to rise to US\$3.5-4 bn per year.

Each CCTS step has a list of requirements, e.g., at the capturing step a reduction of the power penalty via increased process efficiency, operating pressure and heat will be vital for further development of CCTS technology. To be in line with the roadmap, large-scale power plant applications must be approved by 2015. The roadmap also calculates a reduction in the capital cost of 10-12%. However, Geske and Herold (2010) find that by applying a real options approach, investment in CCTS is mainly driven by stable CO<sub>2</sub> prices and thermal efficiency improvements.

Storage exploration is seen as a precondition for broadly-deployed pipeline construction efforts. The roadmap recommends publicly-funded exploration programs that deliver reliable information on storage capacities accompanied by appropriate safety criteria and regulations before 2012. Developed storage capacity of 1.2 Gt CO<sub>2</sub> will be required in 2020.

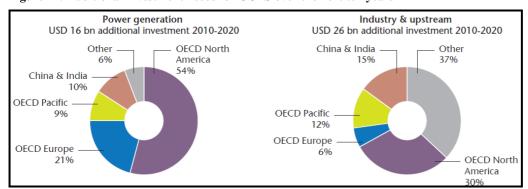


Figure 11: Additional investment needs for CCTS over the next ten years

Source: IEA, 2009

#### 3.2 Meagre overall results

The IEA roadmap highlights the tremendous need for global CCTS demonstration projects which are unlikely to be realized by 2020. Of the 69 projects in our database, 8 are now operating and their size, ranging from 5 to 35 MW<sub>th</sub>, qualifies them as pilot plants only (see Appendix 8.4). Amongst several announced projects, few are in the planning or construction start-up phases. In fact, there have been delays in planning or construction for most of the other 55 projects. Therefore, it is critical to distinguish between proposed projects and those likely to be realized in the mid-term. Chapter 5.2.1 summarises the global demonstration projects that will receive public funding and therefore have a certain probability of realisation if they met the milestones in the planning process. Not all will test the technology for power generation, e.g., the majority of the Canadian projects focus on  $CO_2$  storage (enhanced hydrocarbon recovery).

Under the assumption that all of the projects in our database will be realized by 2020 there is still a gap of 40 projects in order to achieve the IEA blue map scenario. We find that only Europe can reach the IEA forecast by 2020 given the number of announced projects. The IEA requires global investment of US\$57 bn until 2020. Governments have already committed about US\$13.5-16 bn, depending on the revenues from EU emission allowances. It remains to be seen whether this money will be able to jumpstart CCTS development.

Global capture projects by region,
62 in total

Applied capture technology

Australia
Europe
Canada
US
RoW

Australia
Survey
Sur

Figure 12: Survey on the regional allocation of announced CO<sub>2</sub> capture projects and technologies

Source: Own illustration

## 3.3 The US CO<sub>2</sub> Pipeline Network

The US is sometimes cited as a benchmark for Europe. We therefore add some empirical experience of the development of CO2 transportation in the US. However, the case study also shows that absent certain economic, technical, and institutional factors, Europe is unlikely to follow the US. In reaction to the oil crisis in the 1970s, the US government began to promote enhanced fossil fuel recovery and in 1991, an

IRC§43 EOR tax credit went into effect for three general types of qualified costs: tangible property, intangible drilling and development costs (IDC), and tertiary injectants. In 2006, the 15% tax credit was phased out due to high oil prices (Jones, 2007).

The first project utilizing CO<sub>2</sub> miscible floods was the SACROC unit in the Permian Basin in Texas. From January 1972, it accepted CO<sub>2</sub> from four gas processing plants delivered via the Common Reef Carriers pipeline. As the supply from anthropogenic sources did not suffice, natural reservoirs, namely, the McElmo Dome in Colorado and the Bravo Dome in New Mexico, were tapped and their CO<sub>2</sub> transported to the Permian Basin via the Cortez (808 km) and Bravo (351 km) pipelines. Other mature oil fields were gradually connected to create a large cluster of CO<sub>2</sub> EOR operations in the Permian Basin. Today, the major sources are the McElmo Dome and DOE Canyon (966 MMcfd), Bravo Dome (290 MMcfd) and Sheep Mountain (40 MMcfd) in Colorado and New Mexico, and several natural gas processing plants to the south of the Permian Basin that connect via the Val Verde Pipeline (75 MMcfd), for a total of 1371 MMcfd, or 26.6 Mt/a, see Moritis (2008). CO<sub>2</sub> availability limits the expansion of EOR operations in the basin and several companies are seeking to increase availability of CO<sub>2</sub> with new pipelines.

Naturally-occurring CO<sub>2</sub> resources are usually discovered when prospecting for natural gas. To produce the CO<sub>2</sub>, wells are drilled as well as additional installations for compression, dehydration and cooling to transform the gas into marketable condition. The development of a natural CO<sub>2</sub> source thus does not much differ from developing a natural gas field. The cost structure of CO<sub>2</sub> production from natural sources is dominated by the capital expenditures for exploration and the production wells and the relatively low cost of operation (i.e. cost of energy for the conditioning facilities and the compressors and for safety measures if the installations are in a populated area).

According to Kinder Morgan (2009, pp. 6 and 71), USD\$290m has been spent to develop the Doe Canyon Deep Unit and expand the McElmo Dome Unit and Cortez Pipeline – USD\$90m of which was spent for drilling and installations at Doe Canyon field (delivering 120 MMcfd). The total increase of CO<sub>2</sub> production capacity of the investments is 300 MMcfd (about 5.8 Mt/a).

The other major operations in North America are the Weyburn CO<sub>2</sub> Monitoring and Storage Project which captures about 2.9 Mt of CO<sub>2</sub> annually from a coal gasification plant in North Dakota and transports it 330 km through the Souris Valley Pipeline to mature oil fields in Saskatchewan, and the EOR operations fed by CO<sub>2</sub> from the Jackson Dome in Mississippi and projects in Wyoming and Oklahoma. US oil production from CO<sub>2</sub> EOR (both miscible and immiscible) is approximately 250000 bbl/d, or 5% of US domestic production. For a detailed case study of the Kinder Morgan pipeline operation see the Annex 8.3.

Figure 13: US CO<sub>2</sub> transmission network



Source: European Energy Forum, 2010

# 3.4 Other international experiences and lessons for Europe

Snøhvit and In Salah are the only projects where CO<sub>2</sub> is sequestered due to the tax on the CO<sub>2</sub> content of natural gas. The other major pipelines deliver CO<sub>2</sub> for the application in secondary or tertiary oil recovery. Four pipelines transport CO<sub>2</sub> from industrial sources – gas processing and synfuel plants or a natural gas liquefaction facility. The other 15 pipelines are used for CO<sub>2</sub> from geological sources. Although insufficient data limit researchers' ability to understand the general structure of the sector, data on CO<sub>2</sub> volumes, origins and participants for several recent projects are available, possibly because of increased public awareness of climate change and the growing interest in EOR operations.

Table 6: Major CO<sub>2</sub> pipelines in the US used for EOR operations

#	Name	Start of	Country	$CO_2$	Length	Location
		operation		source	[km]	
1	Cortez Pipeline	1984	US	geological	808	Denver City Hub, Texas
2	McElmo Creek Pipeline		US	geological	64	McElmo Creek Unit, Utah
3	Bravo Pipeline	1984	US	geological	351	Denver City Hub, Texas
4	Transpetco/Bravo Pipeline	1996	US	geological	193	Postle Field, Oklahoma
5	Sheep Mountain (Northern)	1972	US	geological	296	Denver City Hub, Texas; via Bravo Dome
6	Sheep Mountain (Southern)	1972	US	geological	360	Denver City Hub, Texas
7	Central Basin Pipeline		US		225	
8	Este Pipeline		US	geological	192	Salt Creek Terminus
9	Slaughter Pipeline	1994	USA	geological	64	Slaughter field
10	West Texas Pipeline		US	geological	204	Hobbs Field, Keystone Field, Two Freds field
11	Llano Lateral		US	geological	85	Vauum Unit, Maljamar, C. Vac

12	Canyon Reef Carriers Pipeline	1972	US	industrial	225	SARCO field
13	Val Verde Pipeline	1998	US	industrial	132	SARCO field
14	North East Jackson Dome Pipeline	1985	USA	geological	295	Little Creek field
15	Free State Pipeline	2006	US	geological	138	Eucutta, Soso, Martinville and Heidelberg field, Mississippi
16	Delta Pipeline	2008	US	geological	50	Tinsley field
17	Delta Pipeline extension	2009	US	geological	109	Delhi field
18	Green Pipeline	2010	US	various	515	Hastings field, Texas
19	Weyburn/Souris Valley Pipeline	2000	US/CAN	industrial	330	Weyburn field, Saskatchewan

Source: Various publicly available data

Table 7: Major CO<sub>2</sub> pipelines elsewhere in the world

#	Name of the	Start of	Country	CO <sub>2</sub> source	$CO_2$	Length	Location
	pipeline	operation			sink	[km]	
1	Bati Raman	1983	Turkey	geological	EOR	90	Bati Raman field
2	Recôncavo	1987	Brazil	industrial	EOR	183	Araçás field, Recôncavo Basin
3	In Salah	2004	Algeria	Natural gas processing	Aquifer	14	In Salah field
4	Snøhvit	2007	Norway	Natural gas processing	Aquifer	160 (offshore)	Snøhvit field, Barents Sea

Source: Various publicly available data

Europe's CO<sub>2</sub> pipeline network differs substantially from the US. First, the positive experience with CO<sub>2</sub>-pipeline development is based upon a different business model (EOR) without the objectives of large-scale carbon capture and long-term storage of most of the carbon. The 40 mn tones transported and stored<sup>8</sup> in the US do not approach what is expected should CCTS become a mature and widely applied technology. Those volumes equal roughly 10% of today's emission from Germany's electricity sector. Nonetheless, European allocation of possible large-scale CO<sub>2</sub> sources coupled with the increased need for suitable storage will require a well-designed network with large backbone pipelines.

As we have noted, CO<sub>2</sub> production in a carbon-constrained world is driven by economic incentives set by carbon taxes, permits or emission standards. It does not necessarily imply a constant use of the capture unit in plants as shown by Geske and Herold (2010). However, an irregular CO<sub>2</sub> flow will add to the complexity and cost of transport and storage infrastructure.

Incentives exist to encourage site operators to inject less than the maximum rate or to renegotiate storage fees after a pipeline is built. Low-cost storage sites, i.e. depleted oil or gas fields, are scare in most European countries; thus, it is expected that average storage costs will increase with the quantity of CO<sub>2</sub> injected and more use of expensive sites. Site operators will hold the upper hand when negotiations occur all along the CCTS value chain, particularly if the operator is not the pipeline owner – since in this case

 $<sup>^{8}</sup>$  Under normal conditions, only about 30% of the injected  $CO_{2}$  remains underground. The rest is brought up with the oil, and then separated and re-injected.

the pipeline owner assumes the up-front investment costs for the pipeline, relying on a steady stream of CO<sub>2</sub>.

# 4 Modelling of a Future CO<sub>2</sub> Transport Infrastructure

#### 4.1 Model description

Mendelevitch et al. (2010) introduce a mixed integer, multi-period, cost-optimizing CCTS network model to analyze the future potential of the technology for CO<sub>2</sub> reduction at the European level. It incorporates endogenous decisions about capture, pipeline and storage investments, and ejection and flow quantities based on given costs, certificate prices, storage capacities and point source emissions.

In the model, sources and sinks are aggregated to nodes according to their geographical position and pipelines are constructed between neighbouring or diagonal nodes. The distance between two neighbouring nodes can be arbitrary, making CCTSMOD scalable to Europe-wide levels. Economies of scale are implemented by discrete pipeline diameters with respective capacities and costs.

Figure 14 illustrates the development of CCTSMOD based on the CO<sub>2</sub> disposal chain. A producer must decide whether to release carbon into the atmosphere or store it via CCTS. The decision will be based solely on the price for CO<sub>2</sub> certificates and the investment costs for the capture unit, the pipeline and the storage facilities. The model runs in five-year periods starting in 2005 and ending in 2060. Capacity extensions can be used in the period after construction (true for all types of investments in the model).

A single omniscient and rational decision-maker is assumed. For the mathematical formulation of the cost minimisation problem please refer to Mendelevitch, et al. (2010).

CO<sub>2</sub> Emitter (Power Plant or Industrial Facility)

Pipeline Operator

Storage Operator

Storage Operator

Storage Costs

Investment Costs

Onshore

Offshore

Purchase CO<sub>2</sub> Certificates

Figure 14: Decision Tree in the CO<sub>2</sub> Disposal Chain of the CCTSMOD

Source 1: Own illustration

#### 4.2 Data

Comprehensive data are compiled for each step of the CCTS chain. For existing point sources in the industry and energy sector, data on annual emissions, capacity and location are taken from "The European Pollutant Release and Transfer Register" (EEA, 2007). Investment costs are defined as the additional technology costs for the capturing facility. For the transportation step we focus on pipeline transport as the most practicable option for Europe (IPCC, 2005). Pipeline capacity derived from the IEA study on CO<sub>2</sub> Capture and Storage (IEA, 2008) provides a relationship between pipeline diametres and the respective possible flows per year. Three different types of storage sites represent the most promising options for long-term sequestration with respect to static range and availability in Europe: 9 onshore and offshore saline aquifers and depleted gas fields. The locations and data on storage volumes are based on data from the GeoCapacity (2009) Project.

#### 4.3 CCTSMOD scenarios

Total subsurface storage potential for CO<sub>2</sub> exhibits much ambiguity due to a lack of high resolution data (GeoCapacity, 2009a) and as a result of different calculation methods (Höller, 2010), the estimations vary significantly. For this paper storage potentials for Europe are taken from the GeoCapacity (2009) project. Three different storage potentials are defined:

- GeoCapacity: Estimation presented by the GeoCapacity Project as first approximations to the real storage potentials (100 Gt for Europe)
- GeoCapacity Conservative: Conservative estimation of the storage potential especially accounting for high uncertainty about storage volumes of saline aquifers (50 Gt for Europe)
- Very Low Storage Potential: In accordance to the prolonged decrease of storage potential estimations in recent studies (Höller, 2010), we assume an additional decrease of 50% (25 Gt for Europe).

The future development of the CO<sub>2</sub> certificate price in Europe is another economic and political uncertainty influencing CCTS deployment. We implement various linear CO<sub>2</sub> certificate price paths to examine the volatility of CCTS to CO<sub>2</sub> certificate price development.

Rapid and broad deployment of CCTS technology will greatly depend on the public's opinion of CO<sub>2</sub> storage. For example, opposition to onshore storage could delay projects indefinitely, or result in an abundance of alternative proposals akin to the experience of RWE's storage project in Husum. For these reasons, we include a study of the impacts upon public opinion of an onshore storage ban scenario.

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<sup>&</sup>lt;sup>9</sup> Data for the following countries are included: Austria, Belgium, Bulgaria, Czech Republic, Denmark, Estonia, Finland, France, Germany, Great Britain, Greece, Hungary, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden.

Table 8: Overview of scenario definition

Scenario	Geological Storage Potential	CO <sub>2</sub> Certificate Price in 2050	Public Acceptance	
BAU	GeoCapacity (100 Gt for Europe)	43 €	Onshore + Offshore	
Low CO <sub>2</sub>	GeoCapacity	31 €	Onshore + Offshore	
Certificate	(100 Gt for Europe)			
Price				
High CO <sub>2</sub>	GeoCapacity	55 €	Onshore + Offshore	
Certificate	(100 Gt for Europe)			
Price				
Off 55	GeoCapacity	55 €	Offshore Storage only	
	(100 Gt for Europe)			
Off 120	GeoCapacity	120 €	Offshore Storage only	
	(100 Gt for Europe)			
Off 100	GeoCapacity	100 €	Offshore Storage only	
	(100 Gt for Europe)			
Conservative	GeoCapacity Conservative	43 €	Onshore + Offshore	
Storage	(50 Gt for Europe)			
Potential				
Low Storage	50 percent of GeoCapacity	43 €	Onshore + Offshore	
Potential	Conservative			
	(25 Gt for Europe)			

Source: Mendelevitch et al. (2010)

## 4.4 Scenario comparisons and interpretation

The BAU Scenario and the Off 120 Scenario exhibit similar annual storage rates in 2050, but deviate in the underlying infrastructure (Figure 15 and Figure 16). Whilst in the BAU Scenario less than 3000 km of network are sufficient to connect sources and storage sites, the network is more than 5 times longer in the Off 120 Scenario. The same industry accounts for 54% of total CO<sub>2</sub> storage by 2050 in the BAU Scenario and 47% in the Off 120 Scenario. Whilst the BAU Scenario is characterised by short regional networks, the Off 120 Scenario has an integrated network that spans most of Western Europe. A comparison of the pipeline routing in both scenarios indicates that early, integrated infrastructure planning can realise economies of scale, e.g., in Northern France and the Rhine-Area. Finally, in the BAU Scenario, CO<sub>2</sub> streams split off into a southern stream leading to sites nearby in France and Northern Germany, but in the Off 120 Scenario they combine into one broad stream leading to German offshore storage.

Table 9: Overview of scenario results

Scenario	CO <sub>2</sub> Price in € in 2050	CO <sub>2</sub> Stored via CCTS in % in 2050	Annual Storage Rate Exceeds 100 Mt CO <sub>2</sub> /a*	Pipeline Infrastructure longer than 1200km*	Infrastructure Length in 2050 in km	Share of CO <sub>2</sub> from Industry in %
On+Off 55	55	48.6	2020	2020	13359	40.7
BAU	43	19.4	2020	2020	2897	54.0
On+Off 31	31	3.9	2045	=	=	89.4

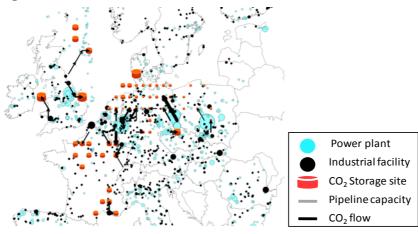
Conservative Storage Potential	43	13.5	2025	2025	1333	60.6
Low Storage Potential	43	5.6	2035	2035	-	66.8
Off 55	55	8.2	2025	2025	1490	68.1
Off 100	100	14.0	2020	2025	3419	55.5
Off 120	120	24.7	2020	2025	15889	47.2

<sup>\*)</sup> for comparison with IEA roadmap targets

Source: Mendelevitch et al. (2010)

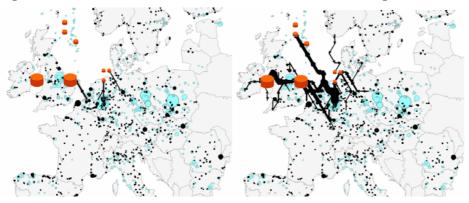
The results indicate that CCTS can theoretically contribute to the decarbonization of Europe's energy and industry sectors. This requires a  $CO_2$  certificate price rising to  $55 \in 1000$ , and sufficient  $CO_2$  storage capacity available for both on- and offshore sites. However, CCTS deployment is highest in  $CO_2$ -intensive industries where emissions cannot be avoided by fuel switching or alternative production processes. In all scenarios, the importance of the industrial sector as a first-mover to induce the deployment of CCTS is highlighted. By contrast, a decrease of available storage capacity or a more moderate increase in  $CO_2$  prices will significantly reduce the role of CCTS as a  $CO_2$  mitigation technology, especially in the energy sector. Continued public resistance to onshore  $CO_2$  storage can only be overcome by constructing expensive offshore storage. Under this restriction, to reach the same levels of CCTS penetration will require doubling the number of  $CO_2$  certificates issued.

Figure 15: BAU: CCTS infrastructure in 2050



Source: Mendelevitch et al. (2010)

Figure 16: Offshore 120: CCTS infrastructure in 2020 (left) and 2050 (right)



Source: Mendelevitch et al. (2010)

## 5 Incentivising CCTS at the European Level

Innovations do not fall like manna from heaven, nor do they enter a market by themselves. It requires dedicated efforts in every technological phase (research, demonstration, deployment and diffusion) to successfully introduce the proper technology. We suggest that governments should support this process by designing instruments that overcome barriers.

#### 5.1 Market barriers

European energy markets are characterised by significant market distortions, a limited number of players and energy policies which support standard fossil fuel technologies despite the looming problem of GHG and other externalities. Despite ongoing liberalisation, the industry is still highly regulated, which is troubling since some regulators can prevent firms (and society) from reaping the full benefits of successful innovation. Innovation and diffusion of new technologies respond to the uncertainties that arise from incomplete information. For example, firms involved in R&D often encounter scepticism from potential investors demanding higher risk premiums. In turn, this could result in illiquid capital markets for funding the needed technological developments (Jaffe et al., 2005).

#### 5.2 Shortcomings of the European Emission Trading Scheme (EU ETS)

According to Jaffe et al. (2005), "market failures associated with environmental pollution interact with market failures associated with the innovation and diffusion of new technologies". The objective of the European Emission Trading Scheme (EU ETS) is often associated with two targets: first, to limit emission in an efficient way amongst all sectors and economies, and second, to promote technological change in GHG-intensive sectors. We argue that the second objective cannot be achieved by the ETS

alone and that additional policy instruments are required to promote technological change at the desired scale and speed defined by the IEA roadmap.

The short history of the EU ETS shows that the scheme is unable to create incentives for innovation and investment in large-scale technologies such as CCTS. Its chief shortcomings – short-term trading periods, a grandfathered over-allocation and national instead of a Europe-wide allocation plan – produce low but volatile market prices (Groenenberg and de Coninck, 2008). Thus, firms avoid investment in high-risk, high-cost long-term technology. Raising carbon prices to a level that induces technological change in the short-term is politically unlikely. Therefore, additional instruments to compensate for the shortcomings of the EU ETS should be thought.

#### 5.2.1 Investment support at the European level

Given the large investment cost for CCTS technology (Figure 4), capital markets may fail to finance projects with a high inherent risk of failure. Funding demonstration projects places governments in a strong position because it increases influence over technology decisions and ensures spreading the knowledge gained in demonstration projects (i.e. leading to rapid diffusion). However, governments are often ill-informed when it comes to selecting the appropriate project or technology and inadvertently dismiss the most promising concepts. Under the European Economic Recovery Program (EERP), four of six publicly-funded CCTS projects are based on post-combustion capture technology (see below). Given the highest level of commercial maturity this might be justified. Yet, one could also argue that scaling up a proven technology is best left to industry, and the focus should instead be on innovative capture technologies.

Investment subsidies can be used to incentivise innovations in various stages of technological maturity, but are more suitable for initial demonstration. Investment support for CCTS alone may fail to incentivise investment on the scale desired. For example, where renewable energy technologies assume high up-front investment and low variable costs, CCTS significantly lowers plant efficiency. Additional instrument may therefore be needed to compensate for low carbon prices. As direct investment support places a relatively high cost burden on governments, the risk of neglecting other promising low carbon technologies remains (Groenenberg and de Coninck, 2008).

A survey of international CCTS projects and their subsidies is in Appendix 8.2.

#### 5.2.1.1 The European Energy Programme for Recovery

The EEPR is part of the European Economic Recovery Plan presented by the European Commission on November 26, 2008. The EEPR has a volume of almost €4 bn to co-finance specific energy projects especially in the field of gas and electricity interconnections (€2.365 bn), offshore wind energy (€0.565

bn), and carbon capture and storage ( $\epsilon$ .05 bn). The funding cannot exceed 80% of the eligible costs (MEMO/09/543). In December 2009 the EC chose six carbon capture and storage projects out of twelve proposals. Five of the six will receive an initial subsidy of  $\epsilon$ 180 mn which will be matched by the respective national governments. One project will receive  $\epsilon$ 100 mn (Reuters, 2010). The criteria upon which the decision-making was based are: projects had to demonstrate the ability to capture at least 80% of produced  $\epsilon$ 200 and the ability to transport and geologically store  $\epsilon$ 30 safely underground. In power installations,  $\epsilon$ 30 capture had to be demonstrated on an installation of at least 250 MW capacity.

The proposed projects had to be able to reach the investment stage by the end of 2010 and the full financial package (own financial contribution, other financing sources) had to be sound and all necessary permits would be obtained shortly.

The six projects are:

- Jänschwalde/Germany (Leader: Vattenfall, EU funding: €180 mn). Based on an existing 3000 MW coal plant demonstrate oxy-fuel and post-combustion technology; all storage options to be investigated in detail; storage could be critical, as it is unclear if permission for CO<sub>2</sub> storage could be obtained (German legislation either allows for the use of geothermal heat or carbon storage); construction of new CCTS boiler to start in 2011.
- Porto-Tolle/Italy (Leader: Enel Ingegneria e Innovazione S.p.A., EU funding: €100 mn; total cost estimated at €800 mn). Integration with a new 660 MW coal-fired plant will test post-combustion technology in a unit corresponding to 250 MW output; storage in offshore saline aquifer 200 km from plant.
- Rotterdam/Netherlands (Leader: Maasvlakte J.V. / E.ON Benelux and Electrabel, EU funding: €180 mn; total cost estimated at €1.2 bn). Part of the Rotterdam Climate Initiative; will test post-combustion technology at a scale of 250 MW; storage in depleted offshore gas field 25 km from plant.
- **Belchatow/Poland** (Leader: PGE EBSA, EU funding: €180 mn). 250 MW post-combustion capture unit will demonstrate the entire CCTS value chain; 3 different saline aquifer sites to be investigated (61 km, 72 km, 140 km from plant); operation of a full-scale 850MW demonstration plant is scheduled in 2015.
- Compostilla/Spain (Leader: ENDESA Generacion S.A., EU funding: €180 mn and €280-450 mn in the form of EU Emission Allowances). 30 MW pilot plant will be scaled to a 320 MW demonstration plant by 2015, testing oxy-fuel and fluidized bed technology; storage in saline aquifer 100 km from plant.
- Hatfield/United Kingdom (Leader: Powerfuel Power Ltd., EU funding: €180 m; total costs for IGCC unit estimated at £800 mn). Part of the Yorkshire Forward Initiative; 900 MW plant will demonstrate IGCC; storage in an offshore gas field 175 km from plant.

Four projects are on a reserve list should the ones listed above fail the criteria: Huerth in Germany, Eemshaven in the Netherlands, and Kingsnorth and Longannet in the UK.

#### 5.2.1.2 300 million CO<sub>2</sub> certificates for CCTS and renewables

On February 2, 2010 EU member states agreed on the use of the revenues generated by sales of 300 mn  $CO_2$  certificates from the EU ETS New Entrants Reserve. The sales finance CCTS demonstration projects (200 mn certificates) and innovative renewable energy technologies (100 mn certificates). The agreement also proposes to fund eight CCTS projects, with at least one but not more than three of each technology concept. Storage in hydrocarbon reservoirs must be demonstrated in one project and storage in aquifers in at least three. Depending on the certificate price, up to  $\epsilon$ 6 bn could become available for CCTS.

Project selection will take place in two rounds of requests for proposals with funds covering 50% of the additional costs of the demonstration plant. The disbursement of cash to projects occurs annually, based on performance.

#### 5.2.1.3 United Kingdom (tender approach)

In 2007 the UK government announced a competition to award £1 bn to fund a commercial-scale CCTS project by 2009. The requirements were: demonstrate the full chain of CCTS between 2011-2014; utilise sound engineering design; document the funding requested; minimum of 300 MW; capture and store 90% of CO<sub>2</sub>. The long-running competition discouraged firms from coming forward (Jowit, 2009) and only three projects were finally considered: RWE npower's new coal plant at Tilbury in Essex; E.on's new coal plant at Kingsnorth in Kent; and Longannet (Scottish Power) Fife, Scotland. The competition involved sealed bids so firms claimed they were unable to disclose information. RWE npower dropped out first, followed by E.on. This left only Longannet, which has never met all of the criteria that the UK set when it announced the competition in 2007. To speed things up, the UK government has committed to helping fund up to four CCTS plants in the UK. The first – the competition winner - will be funded by the Treasury, but any further plants will be funded primarily from a levy on energy bills.<sup>10</sup>

#### 5.2.2 Additional support instruments

A portfolio of additional instruments to support the research, development, demonstration and deployment process of innovative energy technologies exists. However, the effectiveness of different instruments to support a given technology strongly depends on the technology itself, the stage of maturity,

<sup>&</sup>lt;sup>10</sup> Newbery, et al. (2009) provide a detailed proposal how to structure the tendering process.

the market, the legal and institutional framework etc. Additional instruments which might be discussed to promote and accelerate the diffusion of CCTS are:

- A CCTS obligation specifies the type of abatement equipment or method to be used. A technology obligation therefore by definition prevents firms from selecting and using least-cost abatement methods. Obligations also come with the highest risk of technology lock-in, meaning that a technology in use will only be second best compared to an upcoming alternative. However, due to the obligation, a major investment has been undertaken in the past. Then, switching would turn that investment sunk, thereby increase the costs for the alternative, yet socially desired technology. To limit that risk, the CCTS technology should be mandatory only if a portfolio of capture technologies is proven. A CCTS obligation can also raise the system costs for CCTS by forcing electricity producers to apply the technology where there is insufficient storage capacity. Another option is mandating that all new power plants are capture-ready. This will increase construction costs only moderately, but will guarantee that more plants are compatible to mature CCTS technology in the future. However, in the absence of a credible CO<sub>2</sub> price path, forcing utilities into a capture ready option will only raise the costs of the standard plants but will not incentivize CCTS investment (Geske and Herold, 2010).
- Portfolio standards oblige consumers or retailers to source some percentage of their electricity from specific sources or fuels (Groenenberg and de Coninck, 2008). They are often combined with tradable permits, thus increasing flexibility and reducing compliance costs. A portfolio standard places all of the costs and risks upon producers who in turn pass the costs through to the end-users. In the UK, a renewable portfolio standard has proven less effective to promote investment in wind energy compared to feed-in tariff approaches elsewhere (Butler and Neuhoff, 2005). Portfolio standards set very strong incentives to cut costs and develop a technology, but at the risk of picking losers. We suggest it as an option when CCTS technology has reached a sufficient level of market maturity.
- Feed-in tariffs or premium (FIT) guarantee either a fixed price or a market premium for CCTS-based electricity fed into the grid. Feed-in systems have proven effective in stimulating investment in renewable generation technologies, as evinced by the rapid expansion of wind generation in Denmark, Germany and Spain. Feed-in schemes are simple and transparent and can be adjusted according to political targets. They provide private investors with a reliable long-term perspective and have attracted impressive levels of investment in the renewable energy technology sector (Groenenberg and de Coninck, 2008). To compensate for the risk of over- or under-shooting a target, the tariff should be linked to a minimum or maximum level for the amount of low-carbon electricity compensated. Continuously downward adjustment of the tariff ensures pressure for further innovation and cost reduction. According to its design, a FIT assigns the cost burden to electricity consumers or taxpayers.

Public private partnership may play a role in the development of the transport infrastructure. If individual players are unlikely to bear the risks and the costs of network development, CCTS transport becomes an example of the collective action problem (Groenenberg and de Coninck, 2008).). According to Boeuf (2003), several issues must be resolved to minimize financial and societal risks during the design, construction, and operation phases (EC, 2003) prior to establishing a viable partnership. The shortcomings of the public-private partnership approach include: underestimation of construction and equipment costs; construction delays; overestimation of revenues; and neglect of issues related to societal acceptance.

### **Conclusions and Policy Recommendations**

This Working Document expands on earlier technico-economic analysis of the CCTS-chain, initially carried out in the framework of the SECURE project. Our message, derived from technical analysis, modelling work, and case study evidence, is clear: there is a high probability that coal will no longer be an essential element of European energy supply, because the CCTS rollout will be delayed or never carried out. There is justified concern that the ambitious development plans in CCTS demonstration as outlined in the IEA Technology Roadmap over the next decade will not be met. This is based on a lack of determination by public authorities to overcome the significant obstacles inherent in the complexity of the CCTS chain, and the difficulties of the power sector in embracing a technology that challenges the business model of coal electrification. We identify obstacles at all stages of the value-added chain: highly uncertain technical processes and costs of CO<sub>2</sub>-capture, unresolved institutional and regulatory issues in CO<sub>2</sub>-transportation, and a tight, regionally concentrated availability of storage sites. Increased public opposition to onshore storage will most likely necessitate offshore solutions. This will raise the costs and the technical complexity of the CCTS chain.

We derive the following policy conclusions:

- The potential contribution of CCTS to a decarbonised European electricity sector should be reconsidered given new data available on CCTS costs, a better understanding of the complexity of the process chain and the lowered CO<sub>2</sub> storage potential. In any event, the idea that CCTS could constitute an "energy bridge" into a new, largely renewable-based energy system, should be discontinued.
- Europe has an important role to play in keeping the technology options open and avoiding premature IP appropriation. The EU-cofunded projects should make new knowledge widely available, and a competition between projects be promoted that yields the highest chances of achieving technical progress (Newbery, et al., 2009).
- Money does not seem to play a significant role as a constraint to CCTS projects. The readily available billions of Euros and Dollars should be rapidly implemented<sup>11</sup>. In cases where industry

 $<sup>^{11}</sup>$  The EU has commissioned  $\in$  1.05 bn from the EERP plus the revenues from 300 million certificates. The expected  $\in$  6 bn to € 9 bn will co-finance 8-12 CCTS projects and 34 renewable energy projects. The US has announced that US\$ 2.4 bn from the

- does not respond, the legal and regulatory framework should be readjusted and the level of incentives should be raised<sup>12</sup>. In the absence of a credible CO<sub>2</sub> price path, forcing utilities into a capture ready option will raise the costs of the standard plants but will not incentivize CCTS investment (Geske and Herold, 2010).
- The strong focus on the implementation of CCTS in the power sector observed in the past should be extended to industrial applications, which can be highly vulnerable to an abandonment of coal. Due to a larger number of small emissions sources, this will pose higher challenges to network development.
- Early planning of transport routes is of paramount importance should large-scale CCTS
  deployment ever become reality. At least in this phase, the state will be needed as a major
  provider in the development of transportation infrastructure, including planning and siting.
- Construction and operation can be tendered to the private sector, or carried out by state-owned
  network firms. Routing pipelines along existing networks could lower costs and, to a limited
  extend, public opposition. Synergies with other energy network infrastructure (gas, electricity)
  should be considered.
- Future regulation should specify the allocation and financing principles as well as access for third
  parties. It is unlikely that the private sector has sufficient incentives to manage the network
  development, given the political, regulatory, technical, and economic uncertainties.
- If Europeans fail to fill their role as CCTS pioneers, new strategies for the global roll-out of CCTS are needed. The inclusion of CCTS under the Clean Development Mechanism could help to bring the technology to the markets. However, this would also imply to outsource potential risks associated with the technology.

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American Recovery and Reinvestment Act will be used to expand and accelerate the commercial deployment of CCTS. Canada has commissioned US\$ 2 bn in funding by the provinces for CCTS to four large-scale projects. Australia has allocated Aut\$ 2.4 bn to partially fund CCTS flagship projects.

<sup>12</sup> Such as PPP for the transport network, low-carbon portfolio standards, feed-in-tariffs or a carbon price guarantee (Groenenberg and de Coninck, 2008).

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# 8 Appendix

## 8.1 2040 cost estimation for CCTS power plants

Table 10: Cost estimates for fossil fuel plants without  ${\rm CO_2}$  capture in 2020

Study		Williams (2002)	IEA (2003)	ECOFYS (2004)	IPCC (2005)	RECCS* (2007)
Pulverised Coal						
Efficiency	%	42,7	44	42	45,6	49
Investment	€/kW <sub>el</sub>	1425	1086	1085	870	950
O&M	€/kW,a	72,1	33	50	-	48.3
Electricity costs with CO21) penalty	€ct <sub>2000</sub> /kWh <sub>el</sub>	5.19	4.15	4.39	3.9	4.89
IGCC, Hard-Coal			_			
Efficiency	%	43.1	46	47	49,4	50
Investment	€/kW <sub>el</sub>	1557	1335	1685	1100	1300
O&M	€/kW,a	59.3	37.1	57.5	-	53
Electricity costs with CO <sub>2</sub> <sup>1)</sup> penalty	€ct <sub>2000</sub> /kWh <sub>el</sub>	5.21	4.48	5.18	4.2	5.46
NGCC					_	
Efficiency	%	53,6	59	58	58,6	60
Investment	€/kW <sub>el</sub>	590	424	480	700	400
O&M	€/kW,a	23.3	14.8	37.3	-	34.1
Electricity costs with CO21) penalty	€ct <sub>2000</sub> /kWh <sub>el</sub>	4.97	4.35	4.71	5	4.94

Source: RECCS (2007, p. 153)

Table 11: Cost estimation for fossil plants with  ${\rm CO_2}$  capture in 2020

Study		Williams	IEA (2003)	ECOFYS	IPCC (2005)	RECCS <sup>2)</sup>
		(2002)		(2004)		(2007)
Pulverised Coal CCTS						
Efficiency	%	31	36	33.7	35.4	40
Investment	€/kW <sub>el</sub>	2385	1823	1880	1470	1750
O&M	€/kW,a	129	78	79.9	-	80
Capture rate	%	83.5	83.5	85	84.4	83.5
Electricity costs with CO21)3) penalty	€ct <sub>2000</sub> /kWh <sub>el</sub>	8.06	6.29	6.48	5.78	6.13
IGCC, Hard-Coal CCTS						
Efficiency	%	37	40	42,2	40,3	42
Investment	€/kW <sub>el</sub>	2011	1733	2375	1720	2000
O&M	€/kW,a	72	55	87.5		85
Capture rate	%	86	86.2	86.6	91.1	85.7
Electricity costs with CO <sub>2</sub> <sup>1)3)</sup> penalty	€ct <sub>2000</sub> /kWh <sub>el</sub>	6.56	5.57	6.95	6.00	6.46
NGCC CCTS						
Efficiency	%	43.3	51.0	52.0	50.6	51
Investment	€/kW <sub>el</sub>	1125	850	890	1170	900
O&M	€/kW,a	52.8	35	51.7		54
Capture rate	%	85.1	86.1	86.6	94.1	85.9
Electricity costs with CO <sub>2</sub> <sup>1)3)</sup> penalty	€ct <sub>2000</sub> /kWh <sub>el</sub>	7.12	5.77	5.99	6.59	6.16

1) 15€/tCO<sub>2</sub>; <sup>2)</sup> Estimation for the German market; <sup>3)</sup> without compression, transport, storage

Source: RECCS (2007)

Table 12: Cost estimation for fossil plants with CO<sub>2</sub> capture in 2040

		Pulverise	ed Coal <sup>1)</sup>	IG	CC	NGCC		
		2020	2040	2020	2040	2020	2040	
Without Capture								
Efficiency	%	49	50	50	54	60	62	
Investment	€/kW <sub>el</sub>	950	900	1300	1200	400	400	
CO <sub>2</sub> emissions	g/kWh <sub>el</sub>	673	635	660	611	337	326	
Electricity costs without CO <sub>2</sub> <sup>1)3)</sup> penalty	€ct <sub>2000</sub> /kWh <sub>el</sub>	3.87	3.60	4.46	4.12	4.44	4.32	
With Capture								
Efficiency	%	40	44	42	46	51	55	
Investment	€/kW <sub>el</sub>	1750	1600	2000	1800	900	750	
Capture rate	%	85.3	88.2	85.7	90.6	85.9	91.0	
Additional fuel consumption	%	22.5	18.2	19.0	17.4	17.6	12.7	
Electricity costs with $CO_2^{1)3)}$ penalty	€ct <sub>2000</sub> /kWh <sub>el</sub>	5.95	5.43	6.28	5.74	6.08	5.50	

<sup>1) 15€/</sup>tCO<sub>2</sub>, 2) Estimation for the German market; 3) without compression, transport, and storage

Source: RECCS (2007)

### 8.2 International CCTS projects

#### **8.2.1** Canada

Alberta has introduced legislation that provides the legal authority to administer the 2 bn US\$ n in provincial funding for CCTS four large-scale projects (Government of Alberta, 2010):

**Project Pioneer** (Leader: TransAlta, funding: CDN\$436 mn). Utilises leading-edge technology to capture CO<sub>2</sub> for use in EOR in nearby conventional oil fields, or stored 3 km underground. The project is expected to capture one mn tonnes annually beginning in 2015.

**Shell Quest Project** (Leader: Shell, funding: CDCDN\$745 mn). Captures and stores 1.2 mn tonnes annually beginning in 2015 from Shell's Scotford upgrade and expansion near Fort Saskatchewan.

Alberta carbon trunk line (Leader: Enhanced Energy Inc, funding: CDN\$495 mn). Includes a 240 km pipeline to transport CO<sub>2</sub>. Initial supplies will come from the Agrium Redwater Complex, and once built, the North West Upgrading which will upgrade bitumen from Alberta's oilsands and transport the captured CO<sub>2</sub> to depleting conventional oilfields and for use in EOR.

**Swan Hills Synfuels** (Leader: Swan Hills Synfuels, funding: CDN\$285 mn). This in-situ coal gasification (ISCG) project will access deep coal seams about 1400 m below surface traditionally considered too deep to mine. Wells will access the seams and be used to convert

the coal underground into syngas to fuel high-efficiency power generation and the captured  $CO_2$  is for use in EOR.

#### 8.2.2 US

US\$2.4 bn mandated by the American Recovery and Reinvestment Act of 2009 will be used to expand and accelerate the commercial deployment of CCTS technology (Abercrombie, 2009). The main projects are:

- Clean Coal Power Initiative: US\$800 mn will be used to expand DOE's Clean Coal Power Initiative which provides government co-financing for new coal technologies that can help utilities cut sulphur, nitrogen and mercury pollutants from power plants. The funding will allow researchers broader CCTS commercial-scale experience by expanding the range of technologies, applications, fuels, and geological formations that are tested (DOE, 2009).
- Industrial Carbon Capture and Storage: US\$1.52 bn will be used for a two-part competitive solicitation for large-scale CCTS from industrial sources. The industrial sources include, but are not limited to, cement plants, chemical plants, refineries, steel and aluminium plants, manufacturing facilities, and petcoke-fired and other plants. The second part of the solicitation will include innovative concepts for beneficial reuse (CO<sub>2</sub> mineralisation, algae production, etc.) and CO<sub>2</sub> capture from the atmosphere. The remaining funding will be allocated to smaller projects.
- **FutureGen 2.0:** FutureGen is a public-private partnership to build a first near-zero emissions power plant. Years after the FutureGen project in Illinois was first proposed, and later abolished, FutureGen 2.0 will bring about \$1 billion in federal stimulus money to the state. The goal of the program is to retrofit a coal-fired power plant in Meredosia so that it can capture carbon emissions and store them underground. FutureGen 2.0 includes (FutureGen, 2010):
  - An idle coal-fired power plant in Meredosia owned by Ameren Corp. will be retrofitted with advanced technology to cut emissions of carbon dioxide and other pollutants.
  - The Department of Energy and private-sector partners will establish a carbon-dioxide storage facility in Mattoon. The original plan, to build a coal-fired plant with carbon capture, is being scratched.
  - A 150 miles carbon-dioxide transportation pipeline will be built from the Meredosia facility to Mattoon for sequestration

#### 8.2.3 Australia

Australia allocated AUT\$2.4 bn to partially fund carbon capture and storage; \$2 billion will be invested over nine years in the Carbon Capture and Storage Flagships program. The projects are expected to comprise the development of a storage hub and support for a range of technologies to capture CO<sub>2</sub> from coal-fired power stations It is hoped that along with the existing \$400 mn National Low Emissions Coal Initiative and the Co-operative Research Centre for Greenhouse Gas Technologies, the CCTS Institute and the Flagships program will ensure that Australia continues to be a world leader in the development of clean coal technology (Australia Office of Energy). The following projects are suggested (Australian Government, 2009):

- **Wandoan**: 334 MW IGCC coal generation project aimed at sequestering 2.5 Mt CO<sub>2</sub> per year. It was chosen for further assessment because it is close to both an abundant supply of black coal and a storage site with good potential.
- **Zerogen:** 400 MW IGCC coal generation project aimed at sequestering 2 Mt CO<sub>2</sub> per year. The project is near prospective geological storage formations that are under assessment.
- Collie South West Hub: Aiming to sequester 3.3 Mt CO<sub>2</sub> per year from nearby industry, the Hub was chosen because it is near potentially suitable storage sites and a large source region for CO<sub>2</sub> capture the industrial centres of Kwinana and Collie.
- **CarbonNet Hub**: Aiming to sequester 3-5 Mt CO<sub>2</sub> per year from nearby industry, CarbonNet was chosen because it is near potentially suitable onshore and offshore storage, as well as having potential to bring together a range of CO<sub>2</sub> capture projects from a large industrial region.

#### 8.3 Case study: Kinder Morgan (KM)

### 8.3.1 Players along the value chain

The sector is characterized by a small number of private investors. They typically operate the CO<sub>2</sub> sink and source and in many cases also the midstream pipeline. As CO<sub>2</sub> is mainly taken from low-cost natural and some industrial sources in the absence of a carbon mitigation policy, the disability to store more CO<sub>2</sub> e.g. given low oil prices simply implies to close the tap of the reservoir or to release CO<sub>2</sub> from industrial sources into the atmosphere. Thus, the pipeline and the CO<sub>2</sub> source should more be regarded as an extension of the crude oil exploration and production value added chain.

The participants of the CO<sub>2</sub> market face risks similar to those on the natural gas market. High capital expenditures and sunk costs incur during the development of CO<sub>2</sub> fields. The construction of pipelines demands continuous cash flows from CO<sub>2</sub> production and pipeline operation. Producers of natural CO<sub>2</sub> can not readily sell their gas to a random buyer, as the number of oil fields connected by CO<sub>2</sub> pipelines

is limited and the start-up of a CO<sub>2</sub> flood requires certain technical preparations. EOR operators on the other hand depend on a steady supply of CO<sub>2</sub> to hold their oil production levels.

All parties are tied to one another technically due to the physical structure of the pipeline network. This is less of a constraint for EOR operations in the Permian Basin in Texas, where the bulk of EOR operations is located, as the network of different CO<sub>2</sub> pipelines with different owners and operators may allow for a change of the source or sink of CO<sub>2</sub>, as long as it can be fed into the pipeline servicing the oil field or CO<sub>2</sub> source itself. The operators of anthropogenic CO<sub>2</sub> sources do not depend on the marketing of CO<sub>2</sub>, as it can be vented in the atmosphere (in the absence of legal restrictions and carbon taxes or permits) without affecting the main business of processing natural gas or producing synthetic fuels.

These risks have been addressed in the reviewed applications by two means. The first mean represents vertical integration. Most participants have an ownership interest and/or operate at least two of the three segments of the value chain. The companies own and/or operate the CO<sub>2</sub> source and the pipeline, or the pipeline and the oil field where the CO<sub>2</sub> is used or they are active on all three levels. The considered projects outside North America (Snøhvit in Norway and Bati Raman in Turkey) are fully integrated and all links of the value chain are owned by the same company. Second, long-term take-orpay contracts are common in this business. In all cases where contract or pricing information was accessible, the price of CO<sub>2</sub> is linked to an index of the oil price (e.g., West Texas Intermediate). Contracts last several years and obligate the seller to purchase a certain minimum quantity of CO<sub>2</sub> in a given period of time or to reimburse the seller for the difference (see also Resolute, 2006 and 2007). According to IPCC (2005, p. 262) the CO<sub>2</sub> price (in US\$ per thousand cubic feet) equates to 3.6 % of the oil price (in US\$ per barrel) or about \$2.50/Mcf (\$47/tonne) at current oil price levels (\$70/bbl). It is further estimated that six to ten Mcf of CO<sub>2</sub> are needed to produce one incremental barrel of oil, so the cost of CO<sub>2</sub> in EOR operation constitutes about 20 to 35 % of the sales revenue and is the most expensive part of operating a CO<sub>2</sub> flood.

The sector is characterised by a small number of private investors who typically operate the  $CO_2$  sink and source and in many cases the midstream pipeline. As  $CO_2$  is mainly taken from low-cost natural and some industrial sources in the absence of a carbon mitigation policy, the inability to store more, e.g., given low oil prices, simply implies closing the top of the reservoir or releasing  $CO_2$  into the atmosphere. Thus, the pipeline and the  $CO_2$  source together should be regarded as an extension of the crude oil exploration and production value chain.

US CO<sub>2</sub> market players face risks similar to the natural gas market. High capital expenditures and sunk costs are incurred when developing CO<sub>2</sub> fields and pipeline construction requires continuous cash flows from CO<sub>2</sub> production and pipeline operation. Producers of natural CO<sub>2</sub> cannot readily sell their gas to a random buyer, since the number of oil fields connected by CO<sub>2</sub> pipelines is limited and the start-up of a CO<sub>2</sub> flood requires technical preparation. EOR operators on the other hand depend on a steady supply of CO<sub>2</sub> to retain their oil production levels.

Such risks are addressed in the reviewed applications by two means. The first is vertical integration. Most participants have an ownership interest and/or operate at least two of the three segments of the value chain. The companies own and/or operate the CO<sub>2</sub> source and the pipeline, or the pipeline and the oil field where the CO<sub>2</sub> is used or they are active on all three levels. The considered projects outside North America (Snøhvit in Norway and Bati Raman in Turkey) are fully integrated and all links of the value chain are owned by the same company. The second is long-term Take-or-Pay (ToP) contracts which are common to this sector. In all cases where contract or pricing information is accessible, the price of CO<sub>2</sub> is linked to an index of the oil price (e.g., West Texas Intermediate). Contracts are several years in length and obligate the seller to purchase a specified minimum quantity of CO<sub>2</sub> in a given period or to reimburse the buyer? for the difference (see also Resolute, 2006 and 2007). According to IPCC (2005, p. 262) the CO<sub>2</sub> price (in US\$ per thousand cubic feet) equals 3.6% of the oil price (in US\$ per barrel) or about \$2.50/Mcf (\$47/tonne) at current oil price levels (\$70/bbl). It is further estimated that six to ten Mcf of CO<sub>2</sub> are needed to produce one incremental barrel of oil, so the cost of CO<sub>2</sub> flood operation constitutes about 20% to 35% of the sales revenue and is the most expensive part of CO<sub>2</sub> flood operation.

#### 8.3.2 Kinder Morgan (KM)

According to Kinder Morgan (2010), it "is a major pipeline transportation and energy storage company in North America with more than 37,000 miles of pipelines and 170 terminals. It transports, stores and handles energy products like natural gas, refined petroleum products, crude oil, ethanol, coal and carbon dioxide (CO<sub>2</sub>). Kinder Morgan delivers approximately 1.3 billion cubic feet per day of CO<sub>2</sub> through about 1,300 miles of pipelines." A map of its CO<sub>2</sub> pipeline network appears in the Appendix (Figure 17).

KM owns the two largest natural CO<sub>2</sub> fields in the US. The McElmo Dome, primarily owned by KM and ExxonMobil, produces up to 50 Mmcfd from 61 production wells. The Bravo Dome with more than 10 tcf of CO<sub>2</sub> connects to the Denver City Hub via the Cortez pipeline (1 bcfd to 4 bcfd) from which hub more than 40 smaller pipelines distribute CO<sub>2</sub> to various oil fields (EOR operations). The smaller pipelines are often partly or entirely owned by KM which also acts as the pipeline operator. In addition, KM offers some customers risk-sharing instruments, such as financing, royalty interests and other mutually agreed upon arrangements (Kinder Morgan, 2010).

According to the DOE (2006), an additional 210 billion barrels could be produced domestically with EOR. Due to increasing demand, both the McElmo Dome and its pipelines have recently expanded. Still, the main barrier to stronger growth is the limited availability of low-cost CO<sub>2</sub>. In contrast to the European market, where storage capacity is scarce and there are limited incentives for network construction, the availability of CO<sub>2</sub> for storage (i.e. employment as a valuable commodity) is the scarce resource companies strive for.

Ownership of the CO<sub>2</sub> transport network can provide KM with a strong position when negotiating CO<sub>2</sub> prices. However, CO<sub>2</sub> can be used in EOR operations only at low costs. Further, enhanced fossil fuel production can be undertaken to some extent with water, and the substitution by nitrogen is also possible depending on the resources available and the extent of depletion of the field. Yet, KM as pipeline operator is strongly dependent on a steady flow of CO<sub>2</sub>, because the cost of the network represents the largest share of the CO<sub>2</sub> delivery price. Therefore, its ability to engage in market power is limited, even though it faces some risk of opportunistic behaviour by its customers. KM uses vertical integration of the backbone and distribution networks (and to some extent injection services) and long-term CO<sub>2</sub> delivery contracts to hedge its post-contractual risks of opportunistic bargaining as well as price and quantity risks.

Contractual data are only publicly available for the Val Verde and the North-East Jackson Dome (NEJD) pipelines. The twenty-year contracts demand a fixed payment of US\$150000 monthly for CO<sub>2</sub> from the Val Verde pipeline and US\$100000 from the Jackson Dome pipeline, respectively. Each contract contains a tariff based on throughput and two five-year renewal options. Genesis purchased Denbury's Free State Pipeline for US\$75 mn and entered into a twenty-year transportation services agreement to deliver CO<sub>2</sub> to Denbury's EOR operations. Denbury has exclusive use of the pipeline and must use it to supply CO<sub>2</sub> to its tertiary operations in the region. Genesis also entered into a twenty-year financing lease transaction valued at US\$175 mn wherein Genesis acquired certain security interests in Denbury's North East Jackson NEJD Pipeline System. Denbury has exclusive use of the pipeline and is responsible for all operations and maintenance (Reuters, 2010).

Our analysis reveals a high level of vertical integration, often true of sectors requiring capital-intensive investment with a high risk of sunk costs in the future. However, unlike natural gas supply, an interruption of the CO<sub>2</sub> stream is less harmful to the business of an oil producer or CO<sub>2</sub> supplier. After CO<sub>2</sub> injection begins, it takes one to two years until oil production increases. Similarly, oil production does not cease when the CO<sub>2</sub> supply is interrupted due to technical or other reasons. Texas has a well-developed network, mainly owned by KM. This company offers to manage the whole up-stream part of the CO<sub>2</sub> value added chain including injection into the oil field. For the supplier of CO<sub>2</sub>, a lower demand means reducing production if it relies on a natural source or is released into the atmosphere. The costs for production and injection into oil fields are rather minor compared to the pipeline. Commonly used backbone pipelines, such as the Central Basin Pipeline, can help reduce overall system costs and spread the risk amongst a larger number of players.

#### 8.3.3 Network regulation in the US

Regulation of the CO<sub>2</sub> network in the US is still in its infancy, with the existing network developing mainly on a regional scale initiated by the economic benefits of CO<sub>2</sub> in EOR. Most transport occurs at

the intrastate level where provisions, access and regulation traditionally have not been major issues. However, its future could replicate the history of fossil fuel transport via pipelines, where regulation emerged as a consequence of public anger concerning mergers, price and monopolistic behaviour in the late-nineteenth century. At that time, John D. Rockefeller's Standard Oil controlled 90% of oil refining and 80% of oil transportation markets in the US (Reed, 2004). The Hepburn Act of 1906 granted federal regulatory responsibility over interstate oil pipelines to the Interstate Commerce Commission (ICC). The ICC ruled that most of the interstate pipelines were common carriers, established rates of return based on the principle of "just and reasonable" and required the allocation of shipments on a non-discriminatory basis (Herzog et al., 2007). In 1977 responsibility for oil pipelines was transferred to the US Federal Energy Regulatory Commission (FERC) which implemented a pricing index for upper-level oil pipeline transportation charges, oversees transportation rates and capacity allocation and network expansion including natural gas storage facilities.

In 1978, the Cortez Pipeline Company revealed a regulatory vacuum when the company argued (successfully) that FERC was only responsible for regulating the transport of natural gas as hydrocarbons and not naturally occurring gases. In 1980, when it appeared before the ICC, the latter stated that it was not in charge of regulating any types of gases. The Surface Transportation Board, successor to the Interstate ICC, also disclaimed responsibility over interstate CO<sub>2</sub> transport. Contributing to the chaos, the abuse of market power by vertically integrated firms or pipeline operators is under jurisdiction of the Federal Trade Commission and the antitrust division of the US Department of Justice.

Should CCTS ever be widely applied, the sector will be composed of plants and storage owned or controlled by many players and a well-developed pipeline network at intra- and interstate levels. Even though the history of natural gas and oil pipeline transportation demonstrates that a well-defined regulatory authority provides assurances to public and private investment alike, the US regulatory framework for CO<sub>2</sub> transport and storage remains fragmented across the permitting processes at many stages of the value chain.

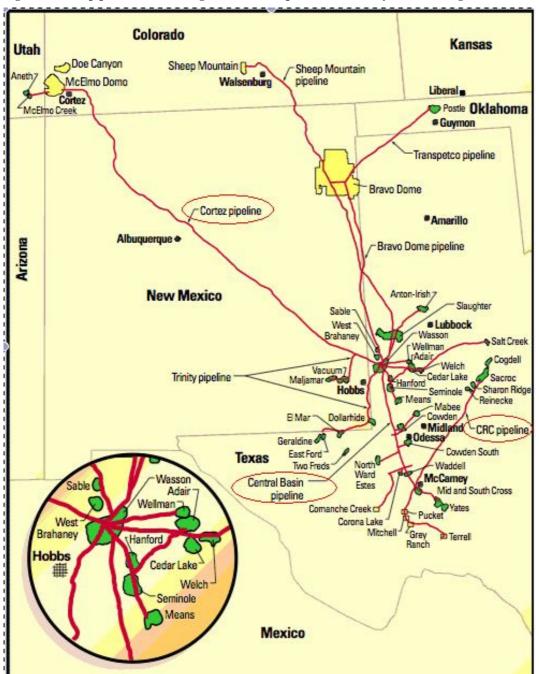


Figure 17: CO<sub>2</sub> pipelines for oil and gas reservoir sequestration used by Kinder Morgan

Source: Moritis, 2001

# 8.4 CCTS database: capture projects

Table 13: Announced and planned CCTS projects

Project name	Location	Leader	Feedstock	Size MW	Capture process	CO <sub>2</sub> fate	Start-up (original) current	Current project status	Cost estimation	Public funding
							Current	status		
Abu Dhabi Project	Abu Dhabi	Masdar	Various industrial	Various	Various	EOR	(2013) 2014	Tender	\$ 2 bn	
Callide-A Oxy Fuel	Australia	CS Energy	Coal	30	Оху	Seq	2011	Construction	\$ 131 Mio	\$ 33 Mio
Wandoan	Australia		Coal	334	Pre	Seq	2015	Pre-Feasibility		
ZeroGen	Australia	ZeroGen (Queensland State)	Coal	400	Pre	Seq	(2015)2017	Planning	A\$ 4.3 bn	\$ 300 Mio
Maritsa	Bulgaria	BEH	Lignite	600	Pre	EOR / EGR	Undecided	Announced	€ 850 Mio	
Fort Nelson	Canada	PCOR	Gas	Gas Process	Pre	Saline aquifer	2012	Feasibility Study		\$ 3.4 (Feasibilty study)
Boundary Dam	Canada	SaskPower	Coal	100	Оху	EOR	2015	Announced	\$ 1.4 bn	\$ 250 Mio
Bow City	Canada	BCPL	Coal	500 + 500	Post	EOR	(2014) 2016	Announced		
Project Pioneer	Canada	TransAlta	Coal	450	Post	EOR / Seq	2015	Planning		\$ 431 Mio (5 years) + 343 + 436
Shell Quest Project	Canada	Shell	Gas	Various	Pre	Seq / EOR	2015	Planning		
Swan Mills	Canada	Swan hills synfuels	ISCG (unminable coal seams)			EOR	2009 (Demo) 2015 (Operation)	Demonstration	\$ 1.5 bn	\$ 255 Mio
PCC Demo Project Gaobeidian	China, Beijing	Huaneng	Coal	3000 tCO2pa	Post	Sell for industrial utilization (EOR, food processing)	2008	Operating	A\$ 4 Mio	
NZEC	China, exact location TBD	UK, EU, China, Norway	Coal	750 - 1000	Undecided	Seq or EOR	2014	Planning	\$ 59-795 Mio	EU: \$ 103 Mio; UK \$ 7 Mio, Norway: \$ 9.3 Mio
Dongguan Taiyangzhou IGCC	China, Guangdong	Dong Guan Power & Chemical Industry	Coal	750 MW net; 0.1-1 MtCO2pa	Pre	Saline	2020	Planning		
Ordos	China, Inner Mongolia	Shenhua Group	Liquified Coal	1 MtCO2pa		EOR or Saline	2010	Construction	\$ 1.4 bn	
Lianyungang IGCC	China, Jiangsu		Coal	1200 MW IGCC & 1300 USC-PC plant; 0.1-1 MtCO2pa	Pre	EOR	2016	Planning		
Shidongkou	China, North Shanghai	Huaneng	Coal	0.1 MtCO2pa	Post	Sell for industrial utilization (EOR, food processing)	2010	Construction	\$ 22 Mio	

Chemical Plant, Yulin	China, Shanxi	Dow and Shenua	Liquified coal	5-10 MtCO2pa	Pre	undecided	2020	Planning		
GreenGen	China, Tianjin	Huaneng	Coal	250 (pilot) 800	Pre	Seq	2010 2020	Planning	\$ 3.3 bn	\$ 46 Mio
Hodonin CEZ	Czech Republic	CEZ	Lignite, Biomass	105	Post	Depleted Oil and Gas Field	2015	Planning		
Ledvice CEZ	Czech Republic	CEZ	Lignite	660 (CR)	Post	Saline aquifer	2015	Planning		
Kalundborg	Denmark	DONG Energy	Coal	600	Post	Saline aquifer	2016	Planning		
Aalborg	Denmark	Vattenfall	Coal	410	Post	Saline aquifer	-2013	Postponed		
FINNCAP	Finnland	Fortum	Coal	565	Pre	EOR, Danish North Sea	2015	Planning		
Total Lacq	France	Total	Heavy Oil	35	Оху	Seq in Gas Fields	2010	Operating	€ 60 Mio	
Schwarze Pumpe	Germany	Vattenfall	Coal	30 (pilot) 300 (demo) 1000	Оху	Seq / EOR	2008	Operating	€ 70 Mio (pilot)	
Jänschwalde	Germany	Vattenfall	Coal	375	Oxy & Post	Deep saline aquifer	2015	Planning	\$ 1.58 bn	180 Mio, EEPR
Wilhelmshaven	Germany	E-ON	Coal	5,5 (pilot)	Post	Deep saline aquifer	2010	Planning completed	10 Mio € (pilot)	
Großkrotzenburg/Stau dinger	Germany	E-ON/Siemens	Coal	510	post		2010	Construction		
Niederhausem	Germany	RWE	Coal	Pilot Project	Post		2009	Operating	9 Mio €	
Brindisi	Italy	Enel and Eni	Coal	242	Post	Seq	2010	Construction		
Porto Tolle	Italy	Enel	Coal	3 * 660	Post	Saline formation in sea	2015	Planning	€ 800 Mio	100 Mio, EEPR
Saline Joniche	Italy	SEI	Coal	1320 (CR)	Post	Undecided	Undecided	Announced		
Nuon Magnum, Eemshaven	Netherlands	Nuon	Coal	1200 (CR)	Pre	Seq	(2013) 2015	Construction		reserve list, EEPR
Maasvlakte, Rotterdamm	Netherlands	Rotterdam Climate Initiative E.ON Benelux,Electrabel	Coal	1040 (CR)	Post	EGR	2015	Construction	€ 1.2 bn	180 Mio, EEPR
Eemshaven RWE	Netherlands	RWE	Coal	40	Post	Depleted Oil and Gas Field	2016	Planning		
Rotterdam CGEN	Netherlands	CGEN NV	Coal, Biomass	450	Pre	Depleted Oil and Gas Field	2013	Announced		
Rotterdam Essent	Netherlands	Essent	Coal, Biomass	1000	Pre	Depleted Oil and Gas Field	2016	Announced		

Statoil Mongstad	Norway	Statoil	Gas	350 + 280 CHP	Post	Seq	(2011) waiting founding decision in	Planning	\$ 2.7 bn	unclear
							2014			
Tjeldbergodden	Norway	Shel/Statoil	Gas	860	Post	EOR	-	Abandoned		
Naturkraft Kårstø	Norway	Naturkraft	Gas	420 (CR)	Post	Undecided	2011-2012	Planning	\$ 927 Mio	\$ 640 Mio (state)
Belchatow	Poland	PGE EBSA	Lignite	250 (Pilot) 858 (Demo)	Post	Saline aquifer	2011 (pilot) 2015 (Demo)	Planning/Construction		180 Mio, EEPR
Siekierki	Poland	Vattenfall	Coal	480 (CR)	Post	Undecided	2016	Planning		
Kędzierzyn	Poland	PKE	Coal	700	Pre	Saline aquifer	(2014) 2015	Planning	1300 Mio €	
Compostilla	Spain	ENDESA	Coal	30 (pilot) 322 (demo)	Оху	Deep saline aquifer	2010 (pilot), 2015	Planning	€ 500 Mio	180 Mio, EEPR, (280- 450 Mio EU Allowances)
Puertollano	Spain	Bellona	Coal, Petcoke	14	Pre	Saline aquifer	2009	Construction	18,5 Mio €	
E.ON Karlshamn	Sweden	E.ON	Oil	5	Post	Undecided	2014	Operating	€ 11 Mio	
Scottish and Southern Energy Ferrybridge/Yorkshire	UK	SSE	Coal	500 (CR)	Post	Seq	2012	Planning	£ 250 Mio + 100 Mio CCS	
Teesside	UK	CE	Coal	800	Pre	Seq	2015	Announced	\$ 1500 Mio	
Powerfuel Hatfield	UK	Powerfuel	Coal	900	Pre	EOR	2014	Construction	\$ 1.6 bn	180 Mio EEPR + 180 Mio (UK)
Longgannet	UK	Scotish Power	Coal	300	Post	EOR / Seq	2014	Testing 1 MW prototype	£ 1 bn	reserve list, EEPR
Drym	UK	Progressive Energy	Coal	450	Pre	Undecided	Undecided	Announced		
Immingham	UK	Conoco Phillips	Gas	450	Post	Seq	2010?	Construction		
Aberthaw	UK	RWE		3 (pilot), 25 (phase 2)	Post		2010	Construction	£ 8.4 Mio	
Onllwyn	UK	Valleys Energy	Coal	450	Pre		2014	Planning		
Renfrew	UK	Doosan Babcook, DECC, Scottish/Southern Energy		40	Оху		2009	Operating		
Pleasant Prairie	us	AEP	Coal	5	Post	Seq	2008	Operating		
AEP Alstom Mountaineer		AEP	Coal	30 235	Post	Seq	2009	Operating	\$ 8.6 Mio \$ 668 Mio	\$7.2 Mio \$ 334 Mio
Williston	US	PCOR	Coal	450	Post	EOR	2014	Announced		

Kimberlina	US	CES	Coal	50	Оху	Seq	2010	Announced		
AEP Alstom Northeastern	us	AEP	Coal	200	Post	EOR	2011	Announced		
Plant Barry	US	мні		25 (pilot) 160 (demo)	Post	Seq	2011	Planning		\$ 295 Mio
Antelope Valley	US	Basin Electric	Coal	120	Post	EOR	2012	Planning		\$ 100 Mio
Appalachian Power	US	AEP	Coal	629	Pre	Undecided	2012	Announced	\$ US Mio	
WA Parish	US	NRG Energy	Coal	60	Post	EOR	2013	Planning		
Wallula Energy Resource Centre	US	Wallula Energy	Coal	700	Pre	Seq	2014	Announced	\$ US 2.2 bn	
Hydrogen Energy California	US	HEI	Petcoke	250	Pre	EOR	(2014) 2015	Planning		\$ 308 Mio
Trailblazer	US	Tenaska	Coal	765	Post	EOR	2014	Planning		
ZENG Worsham-Steed	us	CO2-Global	Gas	70	Оху	EOR	Undecided	Announced		

**Table 14: Postponed or cancelled CCTS projects** 

Project Name	Location	Leader	Feedstock	Size MW	Capture process	CO <sub>2</sub> fate	Operation	Current project	Cost estimation	Public funding
								status		
FutureGen	us	FutureGen Alliance	Coal	275	Pre	Seq	Restudying			
BP Carson (DF2)	US	Hydrogen Energy	Petcoke	500	Pre	EOR	Re-Structuring		\$ 2 bn	
E.ON Killingholme	UK	E.ON	Coal	450	Pre	Seq	Dormant	Cancelled?		
Monash Energy	Australia	Monash	Coal	60 k bpd	Pre	Seq	Dormant	Cancelled?		
UAE Project = Abu Dhabi - doppelt?	IUAE	Masdar	Gas	420	Pre	EOR	Delayed	Cancelled?		
Greifswald	Germany	Dong Energy						Cancelled?	\$ 2-3 bn	
RWE Goldenbergwerk, Huerth	, Germany	RWE	Coal	320	Pre	Seq	2015	Postponed?	2 bn €	reserve list, EEPR
Kingsnorth	UK	E-ON	Coal	800 (CR)	Post	Depleted Gas Field	(2014) 2016	Postponed?	£ 1 bn	reserve list, EEPR
Sargas Husnes	Norway	Sargas	Coal	400	Post	EOR	2010 - 2015	Postponed?	\$ 700 Mio	
ZENG Risavika	Norway	Zeng AS	Gas	50-70	Оху	Undecided	Undecided	Postponed?		

# 8.5 International CO<sub>2</sub> transport and storage projects

International CO<sub>2</sub> (Capture), Transport and Storage Projects: CO<sub>2</sub> Sources, Part 1

							CO	2 Feedstock		
#	Project Name	Start-up	Country	Location	Туре	Owners	(%)	Operator	Contracting Structure	Reserves [Nm³]
1	Cortez Pipeline	1984	US	McElmo Dome, Colorado	geological	Kinder Morgan,	45	Kinder Morgan		4,028E+11
						ExxonMobil,	44			
						Chevron,	4			
			İ			multiple private	8			
2	McElmo Creek Pipeline		US	McElmo Dome, Colorado	geological	Kinder Morgan,	45	Kinder Morgan	Take-or-Pay contract with Kinder Morga	n 4,028E+11
									(including option);	
						ExxonMobil,	44		Take-or-Pay contract with Exxon Mobil	
						Chevron,	4			
						multiple private				
3	Bravo Pipeline	1984	US	Bravo Dome, New Mexico	geological	Oxy formerly	75			8,056E+10
						"Occidental Permian",				
			İ			Kinder Morgan,	11			
			ĺ			Amerada Hess,	10		ĺ	
			Ì			multiple private	4		ĺ	
4	Transpetco	1996	US	Bravo Dome, New Mexico	geological	Оху,	75			8,056E+10
	/Bravo Pipeline					Kinder Morgan,	11			
	/Bravo Pipelille					Amerada Hess,	10			
						multiple private	4			
5a	Sheep Mountain		US	Sheep Mountain, Colorado	goological	BP,		Оху		1,343E+10
Ja	1 '		03	Sileep Mountain, Colorado	geological	ExxonMobil		Оху		1,343=+10
5b	(northern) Sheep Mountain		US	Sheep Mountain, Colorado	lasiaal		50 50, 50	0		1,343E+10
30	(southern)		08	Bravo Dome, New Mexico	geological	BP, ExxonMobil	75	Оху		8.056E+10
	(Southern)			bravo Dome, New Mexico	geological	Oxy,	11, 10			6,030E+10
						KM, Amerada Hess, multiple private	4			
6	Central Basin		US	no single source		multiple private	4			
U	Pipeline		03	no single source						
7	Este Pipeline		US	Denver City Hub	geological					
	Late Fipellile			Deliver Oity Flub	geological					
8	Slaughter P.		US	Denver City Hub	goological					
	oldugiller i .		00	Deliver City Flub	geological					
9	West Texas P.		US	Denver City Hub	geological					
10	Llano Lateral		US	Cortez Pipeline (McElmo Dome)	geological					

# International CO<sub>2</sub> (Capture), Transport and Storage Projects: CO<sub>2</sub> Sources Part 2

							CO2 Feedstock					
#	Project Name	Start-up	Country	Location	Туре	Owners	(%)	Operator	Contracting Structure	Reserves [Nm³]		
11	Canyon Reef	1972	US		industrial (?)							
	Carriers Pipeline											
12	Val Verde Pipeline	1998	US	Pecos/Terrell Counies, Texas	industrial							
13	North East	1985	US	Jackson Dome, Mississippi	geological	Denbury	100			2,148E+10		
	Jackson Dome Pipeline											
14	Free State	2006	US	Jackson Dome, Mississippi	geological	Denbury	100			2,148E+10		
	Pipeline											
15a	Delta Pipeline	2008	US	Jackson Dome, Mississippi	geological	Denbury	100			2,148E+10		
15b	Delta Pipeline	2009	us	Jackson Dome via Tinsley Field	geological	Denbury	100			2,148E+10		
	extension											
16	Cranfield	2008	us	Natchez, Mississippi	geological			Public Research Project				
					industrial	Southern Company						
17	Weyburn-	2000	US/CAN	Great Plains Synfuels	industrial	Dakota Gasification	100	Dakota Gasification Company,				
	Souris Valley			Plant North Dakota		Company, subsidary		subsidary of Basin Electric				
	Pipeline					of Basin Power		Power Cooperative				
						Cooperative						
18	Antelope Valley	2012	USA/CAN	Beulah, North Dakota	power plant	Basin Electric	100	Basin Electric Power Cooperative				
						Power Cooperative						
19	Green Pipeline	2010	USA	Donaldsonville, Louisiana								
20	Snøhvit	2007	Norway	Barents Sea	industrial	Petoro		StatoilHydro		0.7 MtCO2pa		
21	In Salah	2004	Algeria	Central Algeria	industrial	BP	32	BP		1.2 MtCO2pa		
						Sontrach	35					
						Statoil	32					
22	Lacq	2010	France	Lacq	industrial	Total		Total		0.075		
						Air Liquide				MtCO2pa		
						IFP						
						BRGM						
						Alstom						
23	Sleipner	1996	Norway	North Sea, near Stavanger	industrial	Statoil		Statoil		1 MtCO2pa		
24	Gorgon	2014	Australia	Barrow Island	Industrial	Chevron	50			3.3 MtCO2pa		
						ExxonMobil	25					
						Shell	25					

## International CO<sub>2</sub> (Capture), Transport and Storage Projects: CO<sub>2</sub> Sources, Part 3

							CC	02 feedstock		
#	Project name	Start-up	Country	Location	Туре	Owners	(%)	Operator	Contracting structure	Reserves
24	ZeroGen	2015	Australia	Pre-feasibility study	power plant					
				completion June 2010,						
				Shell expects						
				200 km of pipeline						
25	Alberta Carbon	2012	Canada	Agrium Redwater Complex	industrial	Agrium North		Agrium	"long term CO2 supply agreement"	
	Trunk Line					West Upgrading				
				North West Upgrader	industrial			North West Upgrading	"long term CO2 supply agreement"	j
26	Jänschwalde	2013	Germany	Jänschwalde	power plant	Vattenfall	100	Vattenfall		
27	Aalborg		Denmak	Nordjyllandsverket, Aalborg	power plant	Vattenfall	100	Vattenfall		
		postponed	i							
28	Schwarze Pumpe	2008	Germany		power plant	Vattenfall	100	Vattenfall		
29	Callide Oxyful	2011	Australia	Callida A Power Station,	power plant					
	Project			Queensland						
30	Plant Barry	2011	US	Plant Barry, Mobile, Alabama	power plant	Alabama Power	100	Alabama Power		
						subsidary of				
						Southern Company				
31	Coastal Energy	2012	UK	Teesside, England	power plant	Coastal Energya	100	Coastal Energy		
	Teesside					company owned by				
						Centrica Energy and				
						Progressive Energy				
32	Tenaska Trailblazer	2015	US	Sweetwater, Texas	power plant	Tenaska Energy	100	Tenaska Energy		
	Energy Centre									
33	Hydrogen Energy	2014	US	Kern County, California	power plant	Hydrogen Energy	100			
	California					International (HEI)				
						joint effort by BP				
						and Rio Tinto				
34	Goldenbergwerk	2015	Germany	Hürth, Germany	power plant	RWE	100	RWE		
35	Boundary Dam	2015	Canada	Estevan, Saskatchewan	power plant	SaskPower	100	Saskpower		
36	FINNCAP	2015	Finland	Meri Pori, Finland	power plant	Fortum	55	Fortum		
						Teollisuuden Voima	45			
37	Hatfiled	2014	UK	Hatfield Colliery, England	power plant	Powerfuel	100	Powerfuel		
38	Recôncavo	1987	Brazil		industrial					
39	Bati Raman	1983	Turkey	Dodan field	geological	Turkish Petroleum				
					_	1				

## International CO<sub>2</sub> (Capture), Transport and Storage Projects: CO<sub>2</sub> Pipelines, Part 1

				CO2 transport											
#	Project name	Start-up	Country	Туре	Owners	(%)	Operator	Contracting structure	Distance [km]	Size [m]	Pressure [bar]	Capacity [Nm³/d]			
1	Cortez Pipeline	1984	US	pipeline	Cortez Pipeline	100	Cortez Pipeline		808	0,762	130	2,954E+07			
2	McElmo Creek Pipeline		US	pipeline	Resolute Energy Partners	100	Resolute Energy Partners		64	0,203	130	1,611E+06			
3	Bravo Pipeline	1984	US		Oxy, Kinder Morgan, XTO-Energy		BP		351	0,508	124 - 131	1,026E+07			
4	Transpetco /Bravo Pipeline	1996	US	pipeline	Whiting Petroleum Corp.	60	Transpetco		193	0,324		4,699E+06			
5a	Sheep Mountain (northern)		US	pipeline	Oxy ExxonMobil		Оху		296	0,508		8,861E+06			
5b	Sheep Mountain (southern)		US	pipeline	Oxy ExxonMobil		Оху		360	0,610	141	1,289E+07			
6	Central Basin Pipeline		US	pipeline	Kinder Morgan				225	0,660 - 0,406 0,356 - 0,305		1,611E+07 6,713E+06			
7	Este Pipeline		US		Oxy ConocoPhillips		Оху		64	0,305		4,296E+06			
8	Slaughter P.		US	pipeline	Trinity Pipeline	100	Trinity Pipeline	likely contracted to Oxy	204	0,305 - 0,203		2,685E+06			
9	West Texas P.		US	pipeline	Trinity Pipeline	100	Trinity Pipeline		85	0,305 - 0,203		2,685E+06			
10	Liano Lateral		US	pipeline	Kinder Morgan	100			225	0,406		7,250E+06			

### International CO<sub>2</sub> (Capture), Transport and Storage Projects: CO<sub>2</sub> Pipelines, Part 2

							CO2 transpo	ort				
#	Project name	Start-up	Country	Туре	Owners	(%)	Operator	Contracting structure	Distance [km]	Size [m]	Pressure [bar]	Capacity [Nm³/d]
11	Canyon Reef Carriers Pipeline	1972	US	pipeline	SandRidge CO2, ARCO Permian subsidary of BP	78 22			132	0,254		
12	Val Verde Pipeline	1998	US	pipeline	Genesis Energy	100	Denbury	1)	295	0,508		1,383E+07
13	North East Jackson Dome Pipeline	1985	US	pipeline	Genesis Energy	100	Genesis Energy	2)	138	0,508		
14	Free State Pipeline	2006	US	pipeline					50			
15a	Delta Pipeline	2008	US	pipeline					109			
15b	Delta Pipeline extension	2009	US	pipeline								
16	Cranfield	2008	US		Souris Valley Pipeline LTD, subsidiary of Dakota Gasification Company	100	Souris Valley Pipeline LTD, subsidiary of Dakota Gasification Company		330	0,356 - 3,05	186	4,028E+06
17	Weyburn- Souris Valley Pipeline	2000	US/CAN						330			
18	Antelope Valley	2012	US/CAN		Souris Valley Pipeline LTD, subsidiary of Dakota Gasification Company	100	Souris Valley Pipeline LTD, subsidiary of Dakota Gasification Company		330	0,356 - 3,05	186	4,028E+06
19	Green Pipeline	2010				US						
20	Snøhvit	2007	Norway		Denbury	100			515	0,610		2,148E+07
21	In Salah	2003	Algeria	pipeline	Sontrach Statoil	32 35 32	ВР		143	0,203	185	9,695E+05
22	Lacq	2010	France		Air Liquide IFP BRGM Alstom		Total		30			
23	Sleipner	1996	Norway	pipeline	Total	100	Total		30		30	

<sup>1) &</sup>quot;twenty-year financing lease transaction with Denbury valued at \$175 million", "Denbury has exclusive use of the NEJD pipeline system and will be responsible for all operations and maintenance on the system." see http://www.reuters.com/article/pressRelease/idUS109548+02-Jun-2008+BW20080602

<sup>2) &</sup>quot;Genesis [...] entered into a twenty-year transportation services agreement, Denbury has exclusive use of the pipeline and is required to use the pipeline to supply CO2 to its tertiary operations in that region. The services agreement provides for a \$100,000 per month minimum payment plus a tariff based on throughput. Denbury has two renewal options for five years each on similar terms."

## International CO<sub>2</sub> (Capture), Transport and Storage Projects: CO<sub>2</sub> Pipelines, Part 3

							CO2 transpo	ort				
#	Project name	Start-up	Country	Туре	Owners	(%)	Operator	Contracting structure	Distance [km]	Size [m]	Pressure [bar]	Capacity [Nm³/d]
24	ZeroGen	2015	Australia						200			
25	Alberta Carbon	2012	Canada	pipeline	Enhance Energy	100			240	0,406 - 0,324		8,056E+06
	Trunk Line							Ì			İ	
26	Jänschwalde	2013	Germany	pipeline					150			
27	Aalborg	postponed	Denmak	pipeline	Vattenfall		Vattenfall		30			
28	Schwarze Pumpe	2008	Germany									
29	Callide Oxyful Project	2011	Australia	truck					300			
30	Plant Barry	2011	US	pipeline	SECARB		SECARB		16			2,078E+05
31	Coastal Energy Teesside	2012	UK	pipeline	COOTS, owned by Centrica	100	соотѕ					
32	Tenaska Trailblazer Energy Centre	2015	US	pipeline	plant site not determined; will probably utilize Canyon Reef Carriers Pipeline				~ 60			
33	Hydrogen Energy California	2014	US	pipeline								
34	Goldenbergwerk	2015	Germany	pipeline	RWE DEA							
35	Boundary Dam	2015	Canada	pipeline								
36	FINNCAP	2015	Finland	ship	Fortum Teollisuuden Voima	55 45	Fortum					
37	Hatfiled	2014	UK	pipeline	Kuzbassrazrezugol							
38	Recôncavo	1987	Brazil	pipeline	Petrobras				183	0,254 - 0,102		8,321E+03
39	Bati Raman	1983	Turkey	pipeline	Turkish Petroleum				90			1,524E+06

## International CO<sub>2</sub> (Capture), Transport and Storage Projects: CO<sub>2</sub> Sinks, Part 1

					CO2 sink								
#	Project name	Start-up	Country	Туре	Location	Owners	(%)	Operator	Start of operation	Contracting structure	Total Capacity [Nm³]		
1	Cortez Pipeline	1984	US	EOR	Denver City Hub, Texas								
2	McElmo Creek		US	EOR	McElmo Creek Unit, Utah	Resolute Energy Partners	75	Resolute					
	Pipeline					multiple private							
3	Bravo Pipeline	1984	US	EOR	Denver City Hub, Texas								
4	Transpetco /Bravo Pipeline	1996	US	EOR	Postle Field, Oklahoma	Whiting Petroleum Corp.	100						
5a	Sheep Mountain (northern)		US	EOR	Denver City Hub, Texas; via Bravo Dome								
5b	Sheep Mountain (southern)		US	EOR	Denver City Hub, Texas								
6	Central Basin Pipeline		US	EOR	Salt Creek Terminus	Оху							
7	Este Pipeline		US	EOR	Salt Creek Terminus	Оху							
8	Slaughter P.		US	EOR	Slaughter Field								
9	West Texas P.		US	EOR	Hobbs Field, Keystone Field, Two Freds Field								
10	Llano Lateral		US	EOR	Vauum Unit, Maljamar, C. Vac								

## International CO<sub>2</sub> (Capture), Transport and Storage Projects: CO<sub>2</sub> Sinks, Part 2

							CO2 sink			
#	Project name	Start-up	Country	Туре	Location	Owners	(%)	Operator	Start of operation	Total Capacity [Nm³] Annual Injection rate [MtCO2pa]
11	Canyon Reef Carriers Pipeline	1972	US	EOR	SARCO Field	Kinder Morgan				
12	Val Verde Pipeline	1998	US	EOR	SARCO Field	Kinder Morgan				
13	North East Jackson Dome Pipeline	1985	US	EOR	Little Creek Field	Denbury	100	Denbury	1999	
14	Free State Pipeline	2006	US	EOR	Eucutta, Soso, Martinville and Heidelberg Field, Mississippi	Denbury	100	Denbury	2006	
15a	Delta Pipeline	2008	US	EOR	Tinsley Field	Denbury	100	Denbury		
15b	Delta Pipeline extension	2009	US	EOR	Delhi Field	Denbury	100	Denbury	2009	
16	Cranfield	2008	US	EOR Saline	Cranfield Oil Field, Natchez, Miss,	Denbury Resources ?	100			
17	Weyburn- Souris Valley Pipeline	2000	US/CAN	EOR	Weyburn field, Saskatchewan, Canada	EnCana	100	EnCana		3,564E+07
18	Antelope Valley	2012	US/CAN							
19 20	Green Pipeline Snøhvit	2010	Norway	EOR	Hastings Field, Texas Barents Sea	Denbury Petoro		Statoil Hydro	2008	0.7 MtCO2pa
21	In Salah	2003	Algeria	EOR	Central Algeria	BP Sontrach Statoil	32 35 32	ВР	2003	1.2 MtCO2pa
22	Lacq	2010	France	depleted gas field		Total Air Liquide IFP BRGM Alstom		Total	2010	0.075 MtCO2pa
23	Sleipner	1996	Norway	Saline aquifer	North Sea, near Stavanger	Statoil		Statoil	1996	1 MtCO2pa

## International CO<sub>2</sub> (Capture), Transport and Storage Projects: CO<sub>2</sub> Sinks, Part 3

							CO2	sink			
#	Project name	Start-up	Country	Туре	Location	Owners	(%)	Operator	Start of operation	Contracting structure	Total capacity [Nm³]
24	ZeroGen	2015	Australia								2 MtCO2pa
25	Alberta Carbon	2012	Canada	EOR	Clive, Alberta, Canada	Enhance Engery		Enhance Energy			
	Trunk Line										
26	Jänschwalde	2013	Germany								
27	Aalborg	undecided	Denmak	EOR	Vedsted underground structure	Vattenfall		Vattenfall	Postponed		
28	Schwarze Pumpe	2008	Germany								
29	Callide Oxyful	2011	Australia	depleted gas field	Dension Trough	Santos	50		1989		5-60 MtCO2pa
	Project										
30	Plant Barry	2011	US	EOR	Citronelle Oil Field			SECARB			
31	Coastal Energy Teesside	2012	UK	EOR							
32	Tenaska Trailblazer Energy Centre	2015	US								
33	Hydrogen Energy California	2014	US	EOR	Elk Hills Oil Field	Оху					
34	Goldenbergwerk	2015	Germany	saline reservoir	Schleswig-Holstein (?)						
35	Boundary Dam	2015	Canada	EOR							
36	FINNCAP	2015	Finland	EOR	Danish North Sea						
37	Hatfiled	2014	UK	EOR	North Sea oil fields						
38	Recôncavo	1987	Brazil	EOR	Recôncavo Basin						
39	Bati Raman	1983	Turkey	EOR	Bati Raman field	Turkish Petroleum					
40	Gorgon	2014	Australia		Barrow Island	Chevron ExxonMobil Shell	50 25 25				3.3 MtCO2pa
41	Otway	2008	Austria	Depleted Gas Reservoir (1000 m)		CO2CRC	2006				0.1 MtCO2pa

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