1	The use of genetically modified Saccharomyces cerevisiae strains in the wine industry
2	
3	
4	Dorit Schuller ^(*) and Margarida Casal
5	Centro de Biologia, Universidade do Minho, 4710-057 Braga, Portugal
6	
7	
8	
9	Keywords - Saccharomyces cerevisiae, wine yeast, fermentation, genetically modified yeast,
10	
11	
12	
13	
14	*Corresponding author:
15	Dorit Schuller
16	Departamento de Biologia, Universidade do Minho
17	Campus de Gualtar
18	4710-057 Braga, Portugal
19	Phone: +351 253 604310
20	Fax: +351 253 678980
21	email: dschuller@bio.uminho.pt

22 Abstract

During the last decades, science and food technology have contributed at an accelerated rate to the introduction of new products to satisfy nutritional, socio-economic and quality requirements. With the emergence of modern molecular genetics, the industrial importance of *Saccharomyces cerevisiae*, continuously extended. The demand for suitable genetically modified (GM) *S. cerevisiae* strains for the biofuel, bakery and beverage industries or for the production of biotechnological products (e.g. enzymes, pharmaceutical products) will be continuously growing in the future.

Numerous specialized *S. cerevisiae* wine strains were obtained in the last years, possessing a wide range of optimized or novel oenological properties, capable to satisfy the demanding nature of modern winemaking practice. Unlocking the transcriptome, proteome and metabolome complexities contributes decisively to the knowledge about the genetic make-up of commercial yeast strains and will influence wine strain improvement by genetic engineering.

The most relevant advances regarding the importance and implications of the use of genetically modified yeast strains in the wine industry are discussed in this Mini-Review, considering a variety of aspects such as the strategies used for the construction of the strains with respect to current legislation requirements, environmental risk evaluations concerning the deliberate release of genetically modified yeast strains, methods for the detection of recombinant DNA and protein that are currently under evaluation, and the reasons for the critical public perception towards the application of such strains.

43 Introduction

44 The inoculation of selected pure yeast cultures into must is an oenological practice established 45 since the seventies, in order to produce wine with desirable organoleptical characteristics and 46 to guarantee the homogeneity of successive vintages. Nowadays, most of the European wine 47 production relies on the use of such commercial starter yeasts that were selected mainly due 48 to their good fermentation performance. Extensive biogeographical surveys over years and the 49 evaluation of the fermentative flora of a given viticultural region of were the point of 50 departure for further strain selection and improvement programs. However, the natural 51 availability of yeast strains possessing an ideal combination of oenological characteristics is 52 improbable. In the years following the publication of the S. cerevisiae genome sequence 53 (Goffeau et al. 1996), new genetic tools turned the construction of genetically modified wine 54 yeast (GMY) strains a great challenge. Currently, numerous research laboratories worldwide 55 have obtained engineered strains, capable of improving for example processing efficiency, 56 fermentation performance and wine's sensory quality. Their performance under oenological 57 conditions has also been extensively evaluated. A future introduction of genetically modified 58 wine yeast (GMY) also requires, in agreement with current legislation, a detailed safety and 59 environmental impact evaluation and strains obtained by self-cloning, based on the use of 60 host-derived genetic material, are most likely to receive approval. However, the critical 61 attitudes of consumers towards the use of genetically modified yeasts for wine production has 62 not changed significantly during the last 10 years, and are the most relevant reason for the 63 absence of recombinant strains in the wine industry.

64 The present paper makes a global analysis of recent advances regarding the importance and 65 implications of the use of genetically modified yeast strains in the wine industry, considering 66 a variety of aspects such as the strategies used for the construction of the strains with respect

to current legislation requirements, environmental risk evaluations concerning the deliberate
release of GMY strains, most relevant and sensitive methods for the detection of recombinant
DNA and protein, and the reasons for the critical attitudes of consumers towards the
application of such strains.

71

72 Selection of commercial wine yeast strains

73 Recent findings showed that residues inside one of the earliest known wine jars from Egypt 74 contained ribosomal DNA from S. cerevisiae, indicating that this yeast was responsible for 75 wine fermentation by at least 3150 B.C. (Cavalieri et al. 2003). Selection for millennia of 76 wine-making may have created unique and interesting oenological traits, but they are not 77 widely distributed, nor can be found in combination in one strain. Clonal selection of wild 78 Saccharomyces strains isolated from natural environments belonging to the viticultural areas 79 of interest is always the starting point for a wine yeast selection program. Selected yeast 80 starters are nowadays widely used since they possess very good fermentative and oenological 81 capabilities, contributing to both standardization of fermentation process and wine quality. 82 Currently, about 150 different wine yeast strains, mainly S. cerevisiae, are commercially available. Considering the current trend towards the production of high quality wines with 83 84 distinctive and very characteristic properties, the wine-makers demand "special yeasts for 85 special traits" still remains to be satisfied (Mannazzu et al. 2002, Pretorius 2000, Romano et al. 2003b). 86

Definition of the appropriate selection strategy should always depend on the traits that a wine strain is supposed to harbor and the number of strains to be screened. The numerous compounds synthesized can vary greatly between *S. cerevisiae* strains, in particular within

90 different yeast species. As summarized in Table 1, numerous oenological characteristics were 91 proposed to be evaluated. Technologically relevant data can be obtained by monitoring the 92 fermentation progress, and quantitative traits are determined by chemical analysis at the end 93 of fermentation.

94 Finding wine yeast strains possessing an ideal combination of oenological characteristics is 95 highly improbable and therefore strain selection was extended to non-*Saccharomyces* yeasts, 96 e.g. Candida, Kloeckera, Debaryomyces, Hanseniaspora, Hansenula, Pichia, Metschnikowia, 97 Schizosaccharomyces, Saccharomycodes or Rhodotorula. Although non-Saccharomyces 98 species lack competitiveness in oenological conditions mainly because they are not 99 vigorously fermenting and display a lower stress resistance when compared to S. cerevisiae, 100 the use of mixed starter cultures or sequential fermentation (e.g. C. cantarellii/S. cerevisiae) 101 for directing fermentations towards enhanced glycerol and reduced acetic acid production has 102 been successfully used (Toro and Vazquez 2002). The yeasts Torulaspora delbrueckii and 103 Candida stellata are considered to be positive contributors to the overall organoleptic wine 104 characteristics, while apiculate yeasts such as Kloeckera apiculata have a negative influence 105 on wine quality due to pronounced acetic acid and ethyl acetate formation associated with low 106 ethanol production (Ciani and Maccarelli 1998).

107 Countless references report the beneficial and detrimental influence of non-*Saccharomyces* 108 yeasts on the volatile composition of musts from varying grape varieties (Ciani and 109 Maccarelli 1998, Clemente-Jimenez et al. 2004, Granchi et al. 2002, Mingorance-Cazorla et 110 al. 2003, Plata et al. 2003, Romano et al. 2003c), and considerable differences regarding these 111 compounds were also found among commercial or autochthonous *S. cerevisiae* strains (Patel 112 and Shibamoto 2003, Romano et al. 2003a, Steger and Lambrechts 2000). 113 Non-Saccharomyces strains produce and secrete several enzymes e.g. pectinase (increases 114 juice extraction, improves clarification and facilitates wine filtration), ß-glycosidases 115 (hydrolyse non-volatile glycosidic aromatic precursors from the grape) proteases (improve 116 clarification process), esterases (contribute to aroma compound formation) or lipase (degrade 117 lipids from grape or yeast autolytic reactions), interacting with grape-derived precursor 118 compounds, contributing thus to reveal the varietal aroma and improve the winemaking 119 process (Esteve-Zarzoso et al. 1998, Fernandez et al. 2000, Fleet and Heard 1993, Otero et al. 120 2003). S. cerevisiae is not a significant producer of enzymes with relevance in wine 121 production, being mainly ß-glycosidase production reported for this species (Restuccia et al. 122 2002, Rodriguez et al. 2004). Non-Saccharomyces yeasts are commercially available, for 123 example immobilized Schizosaccharomyces pombe cells (ProMalic, commercialized by 124 PROENOL) for the deacidification of must by malic acid consumption (Silva et al. 2003).

125

126 Genetic engineering of *S. cerevisiae* wine yeast strains

127 Due to the demanding nature of modern winemaking practice, there is a continuously growing 128 quest for specialized S. cerevisiae strains possessing a wide range of optimized or novel 129 oenological properties. Genetic improvement of industrial strains by classical genetics (e.g. 130 mutagenesis or protoplast fusion) was followed in the last 20 years by the use of recombinant 131 DNA technologies. The publication of the complete S. cerevisiae genome (Goffeau et al. 132 1996), together with a growing arsenal of recombinant DNA technologies led to major 133 advances in the fields of molecular genetics, physiology and biotechnology, and made the 134 construction of specialized commercial strains possible, mainly by heterologous gene 135 expression or by altered gene dosage (overexpression or deletion).

The most important targets for strain improvement relate to the improved production technology and quality, such as enhancement of fermentation performance, higher ethanol tolerance, better sugar utilization and nitrogen assimilation, enhanced organoleptical properties through altered sensorial characteristics as summarized by several reviewers (Blondin and Dequin 1998, Dequin 2001, Dequin et al. 2003, Pretorius 2000, Pretorius and Bauer 2002, Pretorius et al. 2003) and shown in table 2.

142 In general, all genetic material used for the construction of microorganisms used for food 143 fermentation should be derived from the host species (self-cloning) or GRAS (generally 144 regarded as safe) organisms with a history of safe food use, while the use of DNA sequences 145 from species taxonomically closely related to pathogenic species should be avoided. 146 Heterologous gene expression was used in most cases, being the genes of interest isolated for 147 example from Lactobacillus casei (LDH), Lactobacillus plantarum (pdc), Bacillus subtilis 148 (padc), Pediococcus acidilactici (pedA), Schizosaccharomyces pombe (mae1 and mae2), 149 hybrid poplar (4CL216), grapevine (vst1), Aspergillus sp. (egl1, abfB, xlnA, rhaA) or 150 Fusarium solani (pelA), being others, such as ATF1, GPD1 or PGU1 derived from S. 151 cerevisiae (Table 2).

152 In most cases strong promoters and terminators were used, derived from glycolytic enzymes 153 that are constitutively expressed under fermentative conditions (ADH1, ADH2, PGK) but also 154 from the actin gene (ACT). Industrial yeasts usually do not have auxotrophic markers (LEU2, URA2), therefore the yeast-derived cycloheximide resistance gene CYH2 or heterologous 155 156 drug-resistance markers were used such as ble (Tn5) or G418 (Tn903), conferring resistance 157 to phleomycine and geneticine, respectively. Engineering industrial strains with multi-copy 158 shuttle vectors bearing Escherichia coli ampiciline resistance and yeast drug-resistance 159 markers is not recommended, since the possibility of DNA transfer to gut microflora is 160 considered remote but existent. Nevertheless, for wine yeast strains this should not be relevant 161 since cells are removed at the end of fermentation. Plasmid-encoded genes should be 162 preferably integrated, since the elements inserted have to be stable in the newly constructed 163 organism, but such approaches were used in few cases (Lilly et al. 2000, Malherbe et al. 2003, 164 Volschenk et al. 2001). One-step gene disruption with auxotrophic markers as performed for 165 the GPD gene (Michnick et al. 1997) results in a self-cloning strain, as previously defined 166 (ILSI 1999), a much less problematic approach in terms of acceptability evaluation. Secretion 167 of extracellular proteins, for example the *pedA* - encoding pediocin or *gox*-encoding glucose 168 oxidase, was usually directed by the mating pheromone α factor's secretion signal (*MFa1*_s) 169 (Malherbe et al. 2003, Schoeman et al. 1999).

170 The introduced modifications should not change essential characteristics of the host in the 171 fermentation process. For most genetic modifications it could be shown that apart from the 172 introduced metabolic change, no significant differences were found between wines produced 173 with commercial strain and the corresponding modified strain regarding their oenological 174 characteristics. Contrarily, enhanced glycerol production due to modulated GPD expression 175 led to a decreased ethanol yield (1%, v/v) and by-product accumulation such as pyruvate, 176 acetate, acetoin and 2,3-butanediol in consequence of carbon flux redirection (Michnick et al. 177 1997). Deletion of ALD6 led to reduced acetic acid production (-40-70%) and re-routed the 178 carbon flux towards glycerol, succinate and butanediol (Remize et al. 2000). It was also 179 shown that grape must acidification due to enhanced LDH expression and consequent L(+)180 lactic acid production depends on the S. cerevisiae genetic background and also on the grape 181 variety used for must preparation (Dequin et al. 1999). Wines containing 1.8-2.0% less 182 alcohol were obtained from glucose-oxidase overexpressing strains, since this enzyme 183 produced also D-glucono- δ -lactone and gluconic acid from glucose (Malherbe et al. 2003).

184 Recently, a sake yeast strain was approved as self-cloning yeast by the Japanese Government 185 and does not need to be treated as GMY (Akada 2002). A two-step gene replacement was 186 used for the construction of a strain free of bacterial and drug-resistant marker sequences. A 187 point mutation (Gly1250Ser) in the yeast fatty acid synthetase FAS2 confers cerulenin 188 resistance and is associated with a higher production of the apple-like flavor component ethyl 189 caproate in Japanese sake. A novel counter-selection marker was used, that consisted of a 190 galactose-inducible overexpression promoter and the GIN11 growth inhibitory sequence 191 (GALp-GIN11). Cells that retain the marker do not grow on galactose because of the growth 192 inhibitory effect mediated by GIN11 overexpression. A plasmid containing the mutated FAS2 193 gene, a drug resistance marker and the counter-selectable marker was integrated into the wild-194 type FAS2 locus, and the loss of plasmid sequences from the integrants was done by growth 195 on galactose, which is permissive for the loss of GALp-GIN11. Counter-selected strains 196 contained either the wild type or the mutated FAS2 allele, but not the plasmid sequences, and 197 the resulting difference between the described mutant and the corresponding wild type strain 198 is a single base (Akada et al. 1999, Aritomi et al. 2004). The mentioned type of counter-199 selections can also be used for multiple chromosomal gene introductions, as required for 200 engineering of metabolic pathways. Other strategies, for example site-directed mutagenesis of 201 the sulfite-reductase MET10 gene were used to develop wine yeast with lowered ability to 202 produce hydrogen sufide (Sutherland et al. 2003). The allele LEU4-1 confers resistance to 203 5,5,5-trifluoro-DL-leucine and the corresponding strains produce twice the amount of 204 isoamyl-alcohol in laboratory-scale fermentations as the respective parental strains (Bendoni 205 et al. 1999).

S. cerevisiae was the first eukaryotic genome sequenced, and will probably become the firstorganism whose transcriptome, proteome and metabolome complexities will be unlocked.

Since many physiological traits are consequences of complicated multigene regulation, understanding the way genes are expressed during wine fermentation will contribute to the knowledge about the genetic make-up of commercial yeast strains and influence wine strain improvement by genetic engineering. The same approaches are the most appropriate to show that the introduced changes are not associated with adverse or unexpected side-effects such as the production of toxic substances.

214 Specific strains may serve in future as a natural gene pool for yeast improvement programs, 215 since linking observed phenotypes with global-expression analysis provides further 216 information that might be useful for the construction of self-cloning yeast strains. Genes could 217 be uncoupled from their regulatory controls and induced only under fermentation-specific 218 conditions. Such S. cerevisiae strains could be for example strains possessing B-glycosidase 219 activity (Rodriguez et al. 2004) or the capability to reduce copper content in the must by 220 excessive intracellular accumulation (Brandolini et al. 2002), strains with absent sulphite 221 reductase activity (Mendes-Ferreira et al. 2002, Spiropoulos et al. 2000), or strains producing 222 low amounts of acetic acid (Romano et al. 2003a).

223

224 Regulations concerning genetically modified organisms for food use

In May 1997 the European Regulation EC258/97 on novel foods and novel food ingredients (EC 1997) came into force and includes within its scope foods and food ingredients containing or consisting of genetically modified organisms (GMO) or produced by genetically modified organisms, whereas these are not present in the food. The safety of a food derived from a genetically modified organism had to be evaluated by comparing it with the most similar food which has a history of safe use. This means that, if a food derived from a GMO is substantially equivalent, it is "as safe as" the corresponding conventional food item and 232 should be treated as such, whereas identified differences are the subject for further 233 toxicological, analytical and nutritional investigations. Detailed knowledge of both the overall 234 characteristics and genetic background of the organisms, the source of the transferred gene(s) 235 and the function of the modified genes is essential for this evaluation. Considering that the 236 final outcome of a genetic modification is based on processes that are controlled by numerous 237 different genes, whereas the function of many genes is still poorly understood, powerful 238 methods for the identification and characterization of unintended effects on a genomic, 239 proteomic and metabolomic scale are currently evaluated for their routine use (Corpillo et al. 240 2004, Kuiper and Kleter 2003, Kuiper et al. 2002).

241 The Novel Food Regulation has been recently amended by three new regulations concerning 242 genetically modified organisms including derived foods and feeds: EC1829/2003 (EC 2003a), 1830/2003 (EC 2003b) and 65/2004 (EC 2004), which define the procedures for 243 244 authorization, labeling and traceability. Regulation 1829/2003 describes the information to be 245 provided by an applicant seeking authorization to place a product on the market. The 246 applicant has to show that the referred food must not (i) have adverse effects on human and 247 animal health and the environment, (ii) mislead the consumer and (iii) differ from the food 248 which it is intended to replace to such an extent that its normal consumption would be 249 nutritionally disadvantageous for the consumer. Such products must undergo a safety 250 assessment before being placed on the market, including a technical dossier with detailed 251 information concerning results obtained from research and developmental releases in order to 252 evaluate the GMOs impact on human health and environment. This is defined in Annex III of 253 Directive 2001/18/EC (EC 2001) on the deliberate release into the environment of genetically 254 modified organisms for placing on the market or for any other purpose, that repealed the 255 former Council Directive 90/220/EC (EC 1990). Since placing on the market includes

256 deliberate release into the environment, an environmental risk assessment in accordance with 257 Annex II of Directive 2001/18/EC has to be carried out (EC 2002). The product then goes 258 through the approval procedure between the European Food Safety Agency (EFSA) in 259 Brussels, the European Commission and member states. Labeling is mandatory, even if the 260 recombinant DNA or the corresponding protein cannot be detected in the final product. Foods 261 containing GMOs have to be labeled "genetically modified" or "produced from genetically 262 modified (name of the ingredient)". Labeling is not required for foods containing traces of 263 GMOs, which are adventitious and technically unavoidable, in a proportion lower than the 264 threshold of 0.9% of the food ingredients (relation between recombinant and non-recombinant 265 ingredient). Whereas the Novel Food Regulation was based on the principle of evidence, in 266 the sense of mandatory labeling for food products containing more than 1% GMOs, 267 Regulation EC1829/2003 is supported by the principle of application, making the declaration 268 of GMO use during the production of food compulsory, but declaration does not rely on the 269 detection of recombinant DNA or protein in the final product. According to Regulations N° 270 1830/2003 (EC 2003b) and 65/2004 (EC 2004), GMOs and products derived from GMOs 271 must be traceable during all stages of their placing on the market through the production and 272 distribution chain, in order to facilitate withdrawal of products when necessary and to 273 facilitate the implementation of risk management measures.

USA regulations do not require mandatory labeling and segregation of genetically modified products. No special labeling is required for "bioengineered foods" the term used by FDA for those derived by GM technology, "as they are not considered to differ from other foods in any meaningful or uniform way or, as a class, to present any different or greater safety concern than foods developed by traditional plant breeding" (Federal Register of May 29, 1992 57 FR 22984). Evaluation and approval before marketing is only required when the introduced gene encodes a product that had never been a component of any other food, such as a new sweetening agent for example. The labeling requirements that apply to foods in general therefore also apply to foods using biotechnology. A label must "reveal all material facts" about a food, for example if a bioengineered food is significantly different from its traditional counterpart, has a significantly different nutritional property or if a potential allergen is present.

286 Wines produced by GMY should be, in general, considered as substantially equivalent to 287 "traditional" wines. Compounds like glycerol, acetate ester, malic or lactic acid are natural 288 wine substances, and their content would be merely adjusted or optimized in the sense of 289 enhanced organoleptical characteristics. The expected concentration is very likely to lie 290 within the range that can be found in different wine styles. Besides, facilitated and more 291 economic technological process such as the use of a S. cerevisiae strain expressing pectolytic 292 enzymes will have no impact on the composition or properties of the final product since the 293 addition of commercial enzymes is a habitual oenological practice. Anyway, a careful 294 evaluation based on a case-by-case study is indispensable.

295

296 Assessing environmental risks associated with the use of genetically modified yeasts

The future use of genetically modified yeasts will be dependent on the ability to assesspotential or theoretical risks associated with their introduction into natural ecosystems.

Tracking the spreading of industrial yeast strains in vineyards close to the wineries where these strains were used during the last 5-10 years was used as an experimental model to assess the fate of genetically modified yeast strains in natural environments. These large-scale studies, carried out over a 3-years period in vineyards located in North Portugal and South

303 France, revealed that dissemination of commercial yeast in the vineyard is limited to short 304 distances and periods of times and is largely favoured by the presence of water runoff. In 305 samples taken at distances from wineries higher than 100 m, less than 2% of the fermentative 306 microflora had a genetic profile identical to that of commercial yeast. In samples taken at very 307 close proximity to the winery and to water rills, the proportion of commercial yeasts increased 308 to 10-43%. The vast majority (94%) of commercial yeasts were found at a distance of 309 between 10 and 200 m from the winery. Commercial strains, despite their intensive annual 310 utilization, do not seem to implant in vineyards, and do not predominate over the indigenous 311 flora, being their presence characterized by natural fluctuations of periodical 312 appearance/dissappearance as autochthonous strains (Valero, personal communication)

313 The behavior of genetically modified yeast strains (GMY) within microbial populations of a 314 confined wine cellar and greenhouse vineyard has also been evaluated. From the commercial 315 strain VIN13 different genetically modified strains were constructed, containing heterologous 316 genes expressing α -amylase (*LKA1*), endo- β -1,4-glucanase (*end1*), xylanase (*XYN4*) or 317 pectate lyase (peh1) under the control of strong promoters and terminators and using the 318 kanMX or SMR-410 resistance markers. After initial characterization of the autochthonous 319 yeast flora of a newly established greenhouse vineyard, the vines of four blocks (each consisting of 20 vines) were sprayed with yeast suspensions containing 2.5 x 10⁶ CFU/ml 320 321 according to a previously defined scheme. Despite of the high initial cellular concentrations, 322 only few S. cerevisiae strains were isolated during the weekly monitoring of yeast populations 323 on grapes, leaves, stems and soil. Results showed that (i) no significant difference between 324 the occurrence of the modified strains compared to the parental commercial strains was 325 evident, even for GM strains that were supposed to have a selective advantage over the 326 parental strains (secreting glucanases and pectinases) showing that the mentioned modifications did not confer any fitness advantage (ii) the overall yeast populations on the sprayed blocks were very similar to the untreated control vines, leading to the conclusion that neither commercial strains nor GMY affect the ecological balance of vineyard-associated flora in a confined system, (iii) no significant differences among the strains were detected concerning their fermentation performance during spontaneous micro-vinifications (Bauer et al. 2003).

333 Horizontal DNA transfer can occur between yeast species belonging to the sensu stricto 334 complex, generating viable hybrids with both parental chromosomal sets (Marinoni et al. 335 1999). Natural transformation of baker's yeast with plasmid DNA was observed under non-336 artificial starvation conditions when non-growing cells metabolize sugars without additional 337 nutrients. This was proposed to be an evolutionary mechanism contributing to genetic 338 diversity, being a plausible scenario in natural environments (Nevoigt et al. 2000). At present, 339 studies are underway to evaluate the likelihood of both horizontal and vertical gene transfer 340 among modified commercial wine yeast strains under wine production conditions (Bauer et 341 al. 2003).

342 Another issue, equally important for the safety assessment of GMY use in wine production, is 343 the evaluation of the potential release and stability of recombinant DNA and the 344 corresponding protein(s) during alcoholic fermentation and wine aging on yeast lees. 345 Autolysis of yeast cells is characterized by a loss of membrane permeability, hydrolysis of 346 cellular macromolecules such as DNA and proteins, followed by leakage of the breakdown 347 products in the extracellular environment and occurs after yeast cells have completed their life 348 cycle and entered the death phase. Autolysis experiments were performed in laboratory 349 culture media and showed that incubation at 40°C during 10-14 days at pH 4.0-7.0 led to

degradation of 55% of total DNA, associated with leakage of mainly deoxyriboncleotides and
a fewer amount of polynucleotides into the extracellular environment (Zhao and Fleet 2003).

352

353 Methods for the detection of genetically modified DNA or protein

354 In "experimental" wines produced by genetically modified yeast (GMY), no data are so far 355 available about the occurrence and concentration of recombinant cells, DNA and protein. It 356 can be estimated that the number of recombinant cells per bottle would be rather low (1-10 357 cells), since they are removed by filtration or inactivated by thermal treatment. This implies 358 the use of highly sensitive techniques for tracing recombinant DNA during the wine 359 production chain and in final products. Taking into account the recent European Regulations 360 N° 1829/2003 and 1830/2003, it is clear that reliable and accurate analytical methods are 361 necessary for food containing GMO or produced from GMO. During the past years, both 362 protein- and DNA-based methods have been developed and applied mostly for detection of 363 transgenic soy and maize and their derivatives.

364 For protein-based detection, specific monoclonal and polyclonal antibodies have been 365 developed mainly for immunochemical detection, Western blot analysis and ELISA (enzyme-366 linked immunosorbent assays). The immunochromatographic assays, also known as lateral flow strip tests, Reveal[®]CP4 and Reveal[®]Cry9C detect EPSPS (5-enol-pyruvyl-shikimate-3-367 368 phosphate synthase) derived from Agrobacterium sp. strain CP4 which confers resistance to 369 the herbicide glyphosate in soybeans and corn, and Bacillus thuringiensis Cry proteins that 370 confers protection against insects in corn plants, seeds and grains, respectively. Both kits are 371 commercialized by Neogen (www.neogen.com) and detect GMO presence in 5-20 minutes at 372 a low price, with high sensitivity (< 0.125% mass fraction of GMO) being a reliable field test for controlling the distribution of biotechnology-derived products (Ahmed 2002, Auer 2003,
Brett et al. 1999, Rogan et al. 1999, Stave 1999, van Duijn et al. 1999, van Duijn et al. 2002).

375 PCR-based methods are also applied for detection of GMOs by amplification of genetic 376 elements present in most currently available GMOs in Europe. Detection limits range between 377 20 pg and 10 ng target DNA, which can correspond to 0.0001 - 1% mass fraction of GMO. 378 (Ahmed 2002, Auer 2003, ILSI 1998, ILSI 2001, Meyer 1999, van Duijn et al. 1999, van 379 Duijn et al. 2002). Quantitative-competitive PCR (QC-PCR) relies on parallel amplification 380 of the transgene and of an endogenous reference gene that provides a control for both the lack 381 of inhibition and amplificability of the target DNA in the sample. Quantification is possible 382 by comparing PCR product concentrations from amplifications with varying proportions of 383 target DNA:standard DNA. This approach was successfully tested in collaborative studies 384 involving 12 European control laboratories, and allowed the detection of 0.1% GMO DNA 385 (Hübner et al. 1999, Lüthy 1999). A hybrid method consisting of multiplex quantitative PCR 386 coupled to subsequent DNA array technology (MQDA-PCR) was able to test a variety of food 387 and feed products for seven different maize constructs simultaneously at levels as low as 388 0.1% GM (Rudi et al. 2003). Real-time PCR technologies are highly sensitive and suitable for 389 precise DNA quantification at low thresholds, measuring the production of DNA amplicons 390 during the log-linear phase of PCR amplification. (Ronning et al. 2003, Vaitilingom et al. 391 1999). PCR products quantitation by means of enzyme linked immunoabsorbent assays (PCR-392 ELISA) were recently described as a highly sensitive and cheap alternative to real-time PCR 393 (Liu et al. 2004, Petit et al. 2003).

While raw foods can readily be identified as GMOs, detection is more difficult when they are processed: complex processed foodstuffs contain degraded DNA and substances that interfere even with the PCR reaction. Inter-laboratory assessment of procedures was essential and gave rise to international standards development (e.g. DIN, ISO, EN) concerning sampling (DIN
2003), DNA extraction (DIN 2002b), DNA-based GMO detection (DIN 2002a) and proteinbased GMO detection (DIN 2002c).

Technological evolution in GMO design, modifications of government regulations and adoption of risk-assessment guidelines will continue to drive the development of analytical techniques that will be in the future applied to genetically modified organisms. New profiling methods using transcriptomics, proteomics and metabolomics were proposed as the most adequate non-targeted approaches to detect secondary effects (Kuiper and Kleter 2003) and proteome analysis demonstrated "substantial equivalence" between a genetically modified virus-resistant tomato and the unmodified hybrids (Corpillo et al. 2004).

407

408 **Consumer's perceptions and attitudes**

409 In 1988, Gist-Brocade obtained a baker's strain where the genes coding for maltose permease 410 and maltase were substituted with a more efficient set of genes from another strain. Since no 411 non-Saccharomyces DNA was present, the UK authorities granted consent in 1989. A few 412 years later, a recombinant brewer's strain, obtained in 1993 by Brewing Research 413 International was equally approved. This S. cerevisiae strain contained an amylase gene from 414 Saccharomyces diastaticus together with a gene for copper resistance. Because of the 415 unwillingness of the industries to face a negative consumer reaction none of the strains has 416 gone into commercial production (Moseley 1999). For the same reasons, no application for 417 the industrial use of genetically modified wine strains has been submitted in the last few 418 years, although many strains were developed, as previously shown in Table 2, in consequence 419 of the increased demand for diversity and innovation within the fermented beverage industry.

420 One of the most extensive (in terms of the number of people surveyed) public opinion 421 analysis conducted in Europe is the Eurobarometer survey, that has been monitoring changes 422 in attitude towards biotechnology in different European member states since the early 1990s. 423 The last survey conducted in 2001 (Anonymous 2001) questioning 16 000 Europeans showed 424 a generalized positive view of science and technology, but scientific advance is not regarded 425 as an universal panacea for all problems. Almost all (95%) respondents indicated the 426 consumer's lack of choice about consuming genetically modified food (GMF) as main reason 427 for their negative attitude and 60% expressed the view that GMOs had the potential to have 428 negative effects on the environment. In view of the fact that many scientific concepts are 429 unknown to the public, the consumer's risk perception and attitudes to risk differ significantly 430 from those defended by scientific risk experts, turning discussions about transgenic 431 technologies complex, increasing at the same time distrust and negativity towards 432 biotechnology in general, and GMO in particular. The fears by the critics of GM technology 433 include alterations in nutritional quality of foods, potential toxicity, possible antibiotic 434 resistance, potential allergenicity and carcinogenicity from consuming GM foods, 435 environmental pollution, unintentional gene transfer, possible creation of new viruses and 436 toxins, religious, cultural and ethical concerns, as well as fear from the unknown (Uzogara 437 2000).

As shown in Figure 1, consumer's concern about genetic modification depended on many factors, being minor modifications to food products associated with minor concern, whereas the need for them and the advantages they offer were also rated low. For GM applications in food, benefits were perceived to be marginal, abstract or only on the producer's side. This was verified especially for genetically modified beer, followed by tomatoes, strawberries and salmon. Being beer a traditional lifestyle and convenience beverage like wine, it can be

estimated that wine produced by gene technology use would share a comparable consumer
opinion. Any modification involving humans and animals was associated with high levels of
ethical concern, whereas medical applications such as pharmaceuticals and applications
relevant to hereditary disease were perceived to be the most important and necessary (Frewer
2003, Frewer et al. 1997).

449 In conclusion, the recent availability of clear legal regulations defining requirements for 450 construction and safety evaluation of genetically modified organisms as well as the labeling 451 of products obtained by their use can be considered as a crucial step to assist the consumer in 452 making an informed choice, and the next future will show whether this strategy was 453 appropriate to contribute towards a less negative consumer attitude. The construction of 454 genetically modified wine yeast strains should be obtained by strategies based on self-cloning. 455 In this context, the exploration of specific strains in winemaking environments, harboring 456 desirable oenological traits, may serve in future as a natural gene pool for the construction of 457 such strains, conferring the exploration of strain diversity a new dimension.

458

459 Acknowledgements

460 This study was supported by the projects ENOSAFE (N° 762, Programa AGRO, medida 8)

461 Instituto Nacional de Investigação Agrária and LeVini (POCTI/AGR/56102/2004) Fundação

462 para a Ciência e Tecnologia, Portugal.

463 Table 1

Oenological characteristics considered in the selection of *Saccharomyces cerevisiae* wine
strains (Brandolini et al. 2002, Caridi et al. 2002, Esteve-Zarzoso et al. 2000, Guerra et al.
1999, Maifreni et al. 1999, Mannazzu et al. 2002, Martinez-Rodriguez et al. 2001, MendesFerreira et al. 2002, Perez-Coello et al. 1999, Rainieri and Pretorius 2000, Regodon et al.
1997, Romano et al. 1998, Steger and Lambrechts 2000).

469

470 Table 2

471 Targets for *S. cerevisiae* strain improvement (adapted from Pretorius 2000, Pretorius et al.
472 2003), indicating, whenever possible, examples of the strategies used for genetic
473 modifications.

474

475 Figure 1

476 Public perceptions of risk versus benefit of genetically modified foods (adapted from Frewer477 2003).

478	
479	References
480	
481	Ahmed FE (2002) Detection of genetically modified organisms in foods. Trends Biotechnol
482	20:215-223
483	Akada R (2002) Genetically modified industrial yeast ready for application. J Biosci Bioeng
484	94:536-544
485	Akada R, Matsuo K, Aritomi K, Nishizawa Y (1999) Construction of recombinant sake yeast
486	containing a dominant FAS2 mutation without extraneous sequences by a two-step
487	gene replacement protocol. J Biosci Bioeng 87:43-48
488	Anonymous (2001) Europeans, Science and Technology (Eurobarometer 55.2), Brussels,
489	European Opinion Research Group, available (April 2004) at
490	http://europa.eu.int/comm/research/public_opinion.
491	Aritomi K, Hirosawa I, Hoshida H, Shiigi M, Nishizawa Y, Kashiwagi S, Akada R (2004)
492	Self-cloning yeast strains containing novel FAS2 mutations produce a higher amount
493	of ethyl caproate in Japanese sake. Biosci Biotechnol Biochem 68:206-214

494	Auer CA (2003) Tracking genes from seed to supermarket: techniques and trends. Trends
495	Plant Sci 8:591-597
496	Bauer F, Dequin S, Pretorius I, Shoeman H, Wolfaardt MB, Schroeder MB, Grossmann MK
497	(2003) The assessment of the environmental impact of genetically modified wine
498	yeast strains. Proceedings of the "Actes de 83ème Assemblée Générale de l'O.I.V".
499	Becker JVW, Armstrong GO, Van der Merwe MJ, Lambrechts MG, Vivier MA, Pretorius IS
500	(2003) Metabolic engineering of Saccharomyces cerevisiae for the synthesis of the
501	wine-related antioxidant resveratrol. FEMS Yeast Res 4:79-85
502	Bendoni B, Cavalieri D, Casalone E, Polsinelli M, Barberio C (1999) Trifluoroleucine
503	resistance as a dominant molecular marker in transformation of strains of
504	Saccharomyces cerevisiae isolated from wine. FEMS Microbiol Lett 180:229-233
505	Blondin B, Dequin S (1998) Yeast, wine and genetic engineering. Biofutur 182:16-20
506	Brandolini V, Tedeschi P, Capece A, Maietti A, Mazzotta D, Salzano G, Paparella A,
507	Romano P (2002) Saccharomyces cerevisiae wine strains differing in copper
508	resistance exhibit different capability to reduce copper content in wine. World J
509	Microbiol Biotechnol 18:499-503

510	Brett GM, Chambers SJ, Huang L, Morgan MRA (1999) Design and development of
511	immunoassays for detection of proteins. Food Control 10:401-406
512	Caridi A, Cufari A, Ramondino D (2002) Isolation and clonal pre-selection of enological
513	Saccharomyces. J Gen Appl Microbiol 48:261-267
514	Carstens M, Vivier MA, Van Rensburg P, Pretorius IS (2003) Overexpression, secretion and
515	antifungal activity of the Saccharomyces cerevisiae chitinase. Ann Microbiol 53:15-28
516	Cavalieri D, McGovern PE, Hartl DL, Mortimer R, Polsinelli M (2003) Evidence for S.
517	cerevisiae fermentation in ancient wine. J Mol Evol 57:S226-S232
518	Ciani M, Maccarelli F (1998) Oenological properties of non-Saccharomyces yeasts associated
519	with wine-making. World J Microbiol Biotechnol 14:199-203
520	Clemente-Jimenez JM, Mingorance-Cazorla L, Martinez-Rodriguez S, Las Heras-Vazquez
521	FJ, Rodriguez-Vico F (2004) Molecular characterization and oenological properties of
522	wine yeasts isolated during spontaneous fermentation of six varieties of grape must.
523	Food Microbiol 21:149-155

524	Corpillo D, Gardini G, Vaira AM, Basso M, Aime S, Accotto GR, Fasano M (2004)
525	Proteomics as a tool to improve investigation of substantial equivalence in genetically
526	modified organisms: The case of a virus-resistant tomato. Proteomics 4:193-200
527	Dequin S, Baptista E, Barre P (1999) Acidification of grape musts by Saccharomyces
528	cerevisiae wine yeast strains genetically engineered to produce lactic acid. Am J Enol
529	Vitic 50:45-50
530	Dequin S (2001) The potential of genetic engineering for improving brewing, wine-making
531	and baking yeasts. Appl Microbiol Biotechnol 56:577-588
532	Dequin S, Salmon JM, Nguyen HV, Blondin B (2003) Wine yeast's. In: Boekhout T and
533	Robert B (ed) Yeasts in food, beneficial and detrimental aspects. Berhr's Verlag
534	GmbH and Co Hamburg, Germany, pp 389-412
535	DIN (2002a) (Norm-Entwurf) DIN EN ISO 21569, Ausgabe:2002-12. Lebensmittel -
536	Verfahren zum Nachweis von gentechnisch modifizierten Organismen und ihren
537	Produkten - Qualitative auf Nukleinsäuren basierende Verfahren (ISO/DIS
538	21569:2002); Deutsche Fassung prEN ISO 21569:2002. Deutsches Institut für
539	Normung

540	DIN (2002b) (Norm-Entwurf) DIN EN ISO 21571, Ausgabe:2002-12. Lebensmittel -
541	Verfahren zum Nachweis von gentechnisch modifizierten Organismen und ihren
542	Produkten - Nukleinsäureextraktion (ISO/DIS 21571:2002); Deutsche Fassung prEN
543	ISO 21571:2002. Deutsches Institut für Normung
544	DIN (2002c) (Norm-Entwurf) DIN EN ISO 21572, Ausgabe:2002-03. Lebensmittel -
545	Nachweis von gentechnisch veränderten Organismen und daraus hergestellten
546	Erzeugnissen - Proteinverfahren (ISO/DIS 21572:2002); Deutsche Fassung prEN ISO
547	21572:2002. Deutsches Institut für Normung
548	DIN (2003) (Norm-Entwurf) DIN EN ISO 21568, Ausgabe: 2003-07. Lebensmittel -
549	Verfahren zum Nachweis von gentechnisch modifizierten Organismen und ihren
550	Produkten - Probenahme (ISO/DIS 21568:2003); Deutsche Fassung prEN ISO
551	21568:2003. Deutsches Institut für Normung
552	du Toit C, Pretorius I (2000) Microbial spoilage and preservation of wine: using new weapons

from nature's own arsenal - a review. S Afr J Enol Vitic 21:74-96

554	EC (1990) Directive 90/220/EEC of the European Council of 23 April 1990 on the deliberate
555	release into the environment of genetically modified organisms. Official Journal of the
556	European Communities L117, 08.05.1990:15-27
557	EC (1997) Regulation (EC) No 258/97 of the European Parliament and of the Council of 27
558	January 1997 concerning novel foods and novel food ingredients. Official Journal of
559	the European Communities L43, 14.02.1997:1-6
560	EC (2001) Directive 2001/18/EC of the European Parliament and of the Council of 12 March
561	2001 on the deliberate release into the environment of genetically modified organisms
562	and repealing Council Directive 90/220/EC. Official Journal of the European
563	Communities L106, 12.3.2001:1-38
564	EC (2002) Commission Decision 2002/623/EC of 24 July 2002 establishing guidance noted
565	supplementing Annex II to Directive 2001/18/EC of the European Parliament and of
566	the Council of 12 March 2001 on the deliberate release into the environment of
567	genetically modified organisms and repealing Council Directive 90/220/EC. Official
568	Journal of the European Communities L200, 30.7.2002:20-32

569	EC (2003a) Regulation (EC) No 1829/2003 of the European Parliament and of the Council of
570	22 September 2003 on genetically modified food and feed. Official Journal of the
571	European Communities L268, 18.10.2003:1-23
572	EC (2003b) Regulation (EC) No 1830/2003 of the European Parliament and of the Council of
573	22 September 2003 concerning the traceability and labelling of genetically modified
574	organisms and the traceability of food and feed products produced from genetically
575	modified organisms and amending Directive 2001/18/EC. Official Journal of the
576	European Communities L268, 18.10.2003:24-28
577	EC (2004) Regulation (EC) No 65/2004 of 14 January 2004 establishing a system for the
578	development and assignment of unique identifiers for genetically modified organisms.
579	Official Journal of the European Communities L10, 16.1.2004:5-10
580	Esteve-Zarzoso B, Manzanares P, Ramon D, Querol A (1998) The role of non-
581	Saccharomyces yeasts in industrial winemaking. Int Microbiol 1:143-148
582	Esteve-Zarzoso B, Gostincar A, Bobet R, Uruburu F, Querol A (2000) Selection and
583	molecular characterization of wine yeasts isolated from the 'El Penedes' area (Spain).
584	Food Microbiol 17:553-562

585	Fernandez M, Ubeda JF, Briones AI (2000) Typing of non-Saccharomyces yeasts with
586	enzymatic activities of interest in wine-making. Int J Food Microbiol 59:29-36
587	Fleet GH, Heard GM (1993) Yeasts: growth during fermentation. In: Fleet GH (ed) Wine
588	Microbiology and Biotechnology. Harwood, pp 27-55
589	Frewer L, Howard C, Shepherd R (1997) Public concerns about general and specific
590	applications of genetic enfineering: risk, benefit and ethics. SciTechnol Human
591	Val:98-124
592	Frewer L (2003) Societal issues and public attitudes towards genetically modified foods.
593	Trends Food Sci Technol 14:319-332
594	Ganga MA, Pinaga F, Valles S, Ramon D, Querol A (1999) Aroma improving in
595	microvinification processes by the use of a recombinant wine yeast strain expressing
596	the Aspergillus nidulans xlnA gene. Int J Food Microbiol 47:171-178
597	Goffeau A, Barrell BG, Bussey H, Davis RW, Dujon B, Feldmann H, Galibert F, Hoheisel
598	JD, Jacq C, Johnston M, Louis EJ, Mewes HW, Murakami Y, Philippsen P, Tettelin
599	H, Oliver SG (1996) Life with 6000 genes. Science 274:546-&

600	Gonzalez-Candelas L, Cortell A, Ramon D (1995) Construction of a recombinant wine yeast
601	strain expressing a fungal pectate lyase gene. FEMS Microbiol Lett 126:263-269
602	Gonzalez-Candelas L, Gil JV, Lamuela-Raventos RM, Ramon D (2000) The use of transgenic
603	yeasts expressing a gene encoding a glycosyl-hydrolase as a tool to increase
604	resveratrol content in wine. Int J Food Microbiol 59:179-183
605	Granchi L, Ganucci D, Messini A, Vincenzini M (2002) Oenological properties of
606	Hanseniaspora osmophila and Kloeckera corticis from wines produced by
607	spontaneous fermentations of normal and dried grapes. FEMS Yeast Res 2:403-407
608	Guerra E, Mannazzu I, Sordi G, Tangherlini M, Clementi F, Fatichenti F (1999)
609	Characterization of indigenous Saccharomyces cerevisiae from the Italian region of
610	Marche: hunting for new strains for local wine quality improvement. Ann Microbiol
611	Enzimol 49:79-88
612	Hübner P, Studer E, Lüthy J (1999) Quantitative competitive PCR for the detection of
613	genetically modified organisms in food. Food Control 10:353-358
614	ILSI (1998) Detection methods for novel foods derived from genetically modified organisms.
615	International Life Science Institute Europe, Brussels.

616	ILSI (1999) Safety assessment of viable genetically modified microorganisms used in food -
617	Consensus guidelines reached at a workshop held in April 1999. Brussels International
618	Life Science Institute Europe, Novel Food Task Force.
619	ILSI (2001) Method development in relation to regulatory requirements for the detection of
620	GMOs in the food chain - Summary report of a joint workshop held in December
621	2000; Prepared by the International Life Science Institute Novel Food Task Force in
622	collaboration with the European Commission's Joint Research Centr (JRC) and ILSI
623	International Food Biotechnology Committee.
624	Kuiper HA, Kleter GA, Noteborn H, Kok EJ (2002) Substantial equivalence - an appropriate
625	paradigm for the safety assessment of genetically modified foods? Toxicology
626	181:427-431
627	Kuiper HA, Kleter GA (2003) The scientific basis for risk assessment and regulation of
628	genetically modified foods. Trends Food Sci Technol 14:277-293
629	Lilly M, Lambrechts MG, Pretorius IS (2000) Effect of increased yeast alcohol
630	acetyltransferase activity on flavor profiles of wine and distillates. Appl Env
631	Microbiol 66:744-753

632	Liu G, Su W, Xu Q, Long M, Zhou J, Song S (2004) Liquid-phase hybridization based PCR-
633	ELISA for detection of genetically modified organisms in food. Food Control 15:303-
634	306
635	Lüthy J (1999) Detection strategies for food authenticity and genetically modified foods.
636	Food Control 10:359-361
637	Maifreni M, Comi G, Rondinini G (1999) Selection and oenological characterisation of
638	Saccharomyces cerevisiae strains isolated from Tocai, Pinot and Malvasia grapes and
639	musts of the Collio area. Ann Microbiol Enzimol 49:33-43
640	Malherbe DF, du Toit M, Otero RRC, van Rensburg P, Pretorius IS (2003) Expression of the
641	Aspergillus niger glucose oxidase gene in Saccharomyces cerevisiae and its potential
642	applications in wine production. Appl Microbiol Biotechnol 61:502-511
643	Mannazzu I, Clementi F, Ciani M (2002) Strategies and criteria for the isolation and selection
644	of autochthonous starters. In: Ciani M (ed) Biodiversity and biotechnology of wine
645	yeasts. Research Signpost, Trivandrum, India, pp 19-35
646	Manzanares P, Orejas M, Gil JV, de Graaff LH, Visser J, Ramon D (2003) Construction of a
647	genetically modified wine yeast strain expressing the Aspergillus aculeatus rhaA gene,

648	encoding an alpha-L-rhamnosidase of enological interest. Appl Env Microbiol
649	69:7558-7562
650	Marinoni G, Manuel M, Petersen RF, Hvidtfeldt J, Sulo P, Piskur J (1999) Horizontal transfer
651	of genetic material among Saccharomyces yeasts. J Bacteriol 181:6488-6496
652	Martinez-Rodriguez A, Carrascosa AV, Barcenilla JM, Pozo-Bayon MA, Polo MC (2001)
653	Autolytic capacity and foam analysis as additional criteria for the selection of yeast
654	strains for sparkling wine production. Food Microbiol 18:183-191
655	Mendes-Ferreira A, Mendes-Faia A, Leão C (2002) Survey of hydrogen sulphide production
656	by wine yeasts. J Food Prot 65:1033-1037
657	Meyer R (1999) Development and application of DNA analytical methods for the detection of
658	GMOs in food. Food Control 10:391-399
659	Michnick S, Roustan JL, Remize F, Barre P, Dequin S (1997) Modulation of glycerol and
660	ethanol yields during alcoholic fermentation in Saccharomyces cerevisiae strains
661	overexpressed or disrupted for GPD1 encoding glycerol 3-phosphate dehydrogenase.
662	Yeast 13:783-793

663	Mingorance-Cazorla L, Clemente-Jimenez JM, Martinez-Rodriguez S, Las Heras-Vazquez
664	FJ, Rodriguez-Vico F (2003) Contribution of different natural yeasts to the aroma of
665	two alcoholic beverages. World J Microbiol Biotechnol 19:297-304
666	Moseley BEB (1999) The safety and social acceptance of novel foods. Int J Food Microbiol
667	50:25-31
668	Nevoigt E, Fassbender A, Stahl U (2000) Cells of the yeast Saccharomyces cerevisiae are
669	transformable by DNA under non-artificial conditions. Yeast 16:1107-1110
670	Otero RRC, Iranzo JFU, Briones-Perez AI, Potgieter N, Villena MA, Pretorius IS, van
671	Rensburg P (2003) Characterization of the beta-glucosidase activity produced by
672	enological strains of non-Saccharomyces yeasts. J Food Sci 68:2564-2569
673	Patel S, Shibamoto T (2003) Effect of 20 different yeast strains on the production of volatile
674	components in Symphony wine. J Food Compos Anal 16:469-476
675	Perez-Coello MS, Perez AIB, Iranzo JFU, Alvarez PJM (1999) Characteristics of wines
676	fermented with different Saccharomyces cerevisiae strains isolated from the La
677	Mancha region. Food Microbiol 16:563-573

678	Pérez-González JA, Gonzalez R, Querol A, Sendra J, Ramon D (1993) Construction of a
679	recombinant wine yeast strain expressing β -(1,4)-endoglucanase and its use in
680	microvinification processes. Appl Env Microbiol 59:2801-2806
681	Petit L, Baraige F, Balois AM, Bertheau Y, Fach P (2003) Screening of genetically modified
682	organisms and specific detection of Bt176 maize in flours and starches by PCR-
683	enzyme linked immunosorbent assay. Eur Food Res Technol 217:83-89
684	Plata C, Millan C, Mauricio JC, Ortega JM (2003) Formation of ethyl acetate and isoamyl
685	acetate by various species of wine yeasts. Food Microbiol 20:217-224
686	Pretorius IS (2000) Tailoring wine yeast for the new millennium: novel approaches to the
687	ancient art of winemaking. Yeast 16:675-729
688	Pretorius IS, Bauer FF (2002) Meeting the consumer challenge through genetically
689	customized wine-yeast strains. Trends Biotechnol 20:426-432
690	Pretorius IS, du Toit M, van Rensburg P (2003) Designer yeasts for the fermentation industry
691	of the 21st century. Food Technol Biotechnol 41:3-10
692	Rainieri S, Pretorius IS (2000) Selection and improvement of wine yeasts. Ann Microbiol
693	50:15-31

694	Regodon JA, Perez F, Valdes ME, DeMiguel C, Ramirez M (1997) A simple and effective
695	procedure for selection of wine yeast strains. Food Microbiol 14:247-254
696	Remize F, Roustan JL, Sablayrolles JM, Barre P, Dequin S (1999) Glycerol overproduction
697	by engineered Saccharomyces cerevisiae wine yeast strains leads to substantial
698	changes in by-product formation and to a stimulation of fermentation rate in stationary
699	phase. Appl Env Microbiol 65:143-149
700	Remize F, Andrieu E, Dequin S (2000) Engineering of the pyruvate dehydrogenase bypass in
701	Saccharomyces cerevisiae: Role of the cytosolic Mg2+ and mitochondrial K+
702	acetaldehyde dehydrogenases Ald6p and Ald4p in acetate formation during alcoholic
703	fermentation. Appl Env Microbiol 66:3151-3159
704	Restuccia C, Pulvirenti A, Caggia C, Giudici P (2002) A beta-glucosidase positive strain of
705	Saccharomyces cerevisiae isolated from grape must. Ann Microbiol 52:47-53
706	Rodriguez ME, Lopes CA, Broock M, Valles S, Ramon D, Caballero AC (2004) Screening
707	and typing of Patagonian wine yeasts for glycosidase activities. J Appl Microbiol
708	96:84-95

709	Rogan GJ, Dudin YA, Lee TC, Magin KM, Astwood JD, Bhakta NS, Leach JN, Sanders PR,
710	Fuchs RL (1999) Immunodiagnostic methods for detection of 5-enolpyruvylshikimate-
711	3-phosphate synthase in Roundup Ready (R) soybeans. Food Control 10:407-414
712	Romano P, Monteleone E, Paraggio M, Marchese R, Caporale G, Carlucci A (1998) A
713	methodological approach to the selection of Saccharomyces cerevisiae wine strains.
714	Food Technol Biotechnol 36:69-74
715	Romano P, Caruso M, Capece A, Lipani G, Paraggio M, Fiore C (2003a) Metabolic diversity
716	of Saccharomyces cerevisiae strains from spontaneously fermented grape musts.
717	World J Microbiol Biotechnol 19:311-315
718	Romano P, Fiore C, Paraggio M, Caruso M, Capece A (2003b) Function of yeast species and
719	strains in wine flavour. Int J Food Microbiol 86:169-180
720	Romano P, Granchi L, Caruso M, Borra G, Palla G, Fiore C, Ganucci D, Caligiani A,
721	Brandolini V (2003c) The species-specific ratios of 2,3-butanediol and acetoin

isomers as a tool to evaluate wine yeast performance. Int J Food Microbiol 86:163-168

723	Ronning SB, Vaitilingom M, Berdal KG, Holst-Jensen A (2003) Event specific real-time
724	quantitative PCR for genetically modified Bt11 maize (Zea mays). Eur Food Res
725	Technol 216:347-354
726	Rudi K, Rud I, Holck A (2003) A novel multiplex quantitative DNA array based PCR
727	(MQDA-PCR) for quantification of transgenic maize in food and feed. Nucleic Acids
728	Res 31
729	Salmon JM, Barre P (1998) Improvement of nitrogen assimilation and fermentation kinetics
730	under enological conditions by derepression of alternative nitrogen-assimilatory
731	pathways in an industrial Saccharomyces cerevisiae strain. Appl Env Microbiol
732	64:3831-3837
733	Sanchez-Torres P, Gonzalez-Candelas L, Ramon D (1996) Expression in a wine yeast strain
734	of the Aspergillus niger abfB gene. FEMS Microbiol Lett 145:189-194
735	Schoeman H, Vivier MA, Du Toit M, Dicks LMT, Pretorius IS (1999) The development of
736	bactericidal yeast strains by expressing the Pediococcus acidilactici pediocin gene
737	(pedA) in Saccharomyces cerevisiae. Yeast 15:647-656

738	Silva S, Ramon-Portugal F, Andrade P, Abreu S, Texeira MD, Strehaiano P (2003) Malic acid
739	consumption by dry immobilized cells of Schizosaccharomyces pombe. Am J Enol
740	Vitic 54:50-55
741	Smit A, Otero RRC, Lambrechts MG, Pretorius IS, Van Rensburg P (2003) Enhancing
742	volatile phenol concentrations in wine by expressing various phenolic acid
743	decarboxylase genes in Saccharomyces cerevisiae. J Agric Food Chem 51:4909-4915
744	Spiropoulos A, Tanaka J, Flerianos I, Bisson LF (2000) Characterization of hydrogen sulfide
745	formation in commercial and natural wine isolates of Saccharomyces. Am J Enol Vitic
746	51:233-248
747	Stave JW (1999) Detection of new or modified proteins in novel foods derived from GMO -
748	future needs. Food Control 10:367-374
749	Steger CLC, Lambrechts MG (2000) The selection of yeast strains for the production of
750	premium quality South African brandy base products. J Ind Microbiol Biotechnol
751	24:431-440

752	Sutherland CM, Henschke PA, Langridge P, Lopes MD (2003) Subunit and cofactor binding
753	of Saccharomyces cerevisiae sulfite reductase - towards developing wine yeast with
754	lowered ability to produce hydrogen sulfide. Aust J Grape Wine Res 9:186-193
755	Toro ME, Vazquez F (2002) Fermentation behaviour of controlled mixed and sequential
756	cultures of Candida cantarellii and Saccharomyces cerevisiae wine yeasts. World J
757	Microbiol Biotechnol 18:347-354
758	Uzogara SG (2000) The impact of genetic modification of human foods in the 21st century: A
759	review. Biotechnol Adv 18:179-206
760	Vaitilingom M, Pijnenburg H, Gendre F, Brignon P (1999) Real-time quantitative PCR
761	detection of genetically modified maximizer maize and roundup ready soybean in
762	some representative foods. J Agric Food Chem 47:5261-5266
763	van Duijn G, van Biert R, Bleeker-Marcelis H, Peppelman H, Hessing M (1999) Detection
764	methods for genetically modified crops. Food Control 10:375-378
765	van Duijn G, van Biert R, Bleeker-Marcelis H, van Boeijen I, Adan AJ, Jhakrie S, Hessing M
766	(2002) Detection of genetically modified organisms in foods by protein- and DNA-
767	based techniques: Bridging the methods. J AOAC Int 85:787-791

768	Vilanova M, Blanco P, Cortes S, Castro M, Villa TG, Sieiro C (2000) Use of a PGU1
769	recombinant Saccharomyces cerevisiae strain in oenological fermentations. J Appl
770	Microbiol 89:876-883
771	Volschenk H, Viljoen M, Grobler J, Petzold B, Bauer F, Subden RE, Young RA, Lonvaud A,
772	Denayrolles M, vanVuuren HJJ (1997) Engineering pathways for malate degradation
773	in Saccharomyces cerevisiae. Nat Biotechnol 15:253-257
774	Volschenk H, Viljoen-Bloom M, Subden RE, van Vuuren HJJ (2001) Malo-ethanolic
775	fermentation in grape must by recombinant strains of Saccharomyces cerevisiae.
776	Yeast 18:963-970
777	Zhao J, Fleet GH (2003) Degradation of DNA during the autolysis of Saccharomyces
778	cerevisiae. J Ind Microbiol Biotechnol 30:175-182
770	

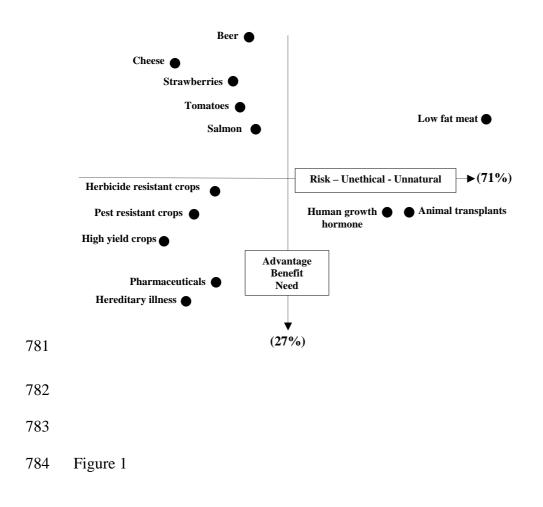


Table 1

Oenological	Comment
characteristics	Comment
Fermentation vigor	Maximum amount of ethanol (%, v/v) produced at the end of the fermentation
	Desirable: good ethanol production
Fermentation rate	Grams of CO ₂ produced during the first 48 hours of fermentation
	Desirable: prompt fermentation initiation
Mode of growth in liquid medium	Dispersed or flocculent growth, sedimentation speed
	Desirable: dispersed yeast growth during, but sedimentation at the end of fermentation
Foam production	Height of foam produced during fermentation
	Undesirable: increased foam production
Optimum fermentation temperature	Thermotolerance and cryotolerance is related to oenological properties
	Optimum fermentation temperature ranges between 18 and 28°C

Table 1 (cont.)

Volatile acidity, acetic acid	Selected strains should not release more than $100 - 400 \text{ mg l}^{-1}$ during fermentation						
production	Undesirable : increased volatile acidity/acetic acid production						
Malic acid degradation or	Whether degradation of production is desirable depends on the characteristics of the must. Malic acid						
production	degradation varies between 0-20% depending on the S. cerevisiae strain						
Glycerol production	Desirable major fermentation by-product (5-8 g l ⁻¹) contributing to wine sweetness, body and fullness						
Acetaldehyde production	Desirable metabolite in sherry, dessert and port wines being an important character for selection of strains						
	to be applied in wine ageing						
Esters, higher alcohols and	Desirable metabolites, markedly influence wine flavor and depend on the presence of precursors related to						
volatile compounds	both grape cultivar and grape maturity. Limited amounts contribute positively to global sensorial						
	characteristics						
SO ₂ tolerance and production	Antioxidant and antimicrobial agent						
	Desirable: high fermentation vigor and rate in the presence of SO ₂ concentrations usually applied in						
	winemaking; Undesirable: excessive SO ₂ production						

Table 1 (cont.)

H ₂ S production	Determined as the strains colony color on a bismuth containing indicator medium, e.g. BIGGY Agar					
	H_2S is detrimental to wine quality, considered as off-flavor with very low threshold value (50-80 μ g/l)					
Stress resistance	Tolerance to combined acid/osmotic stress					
Copper resistance	High copper concentrations may cause stuck fermentations					
	Desirable: high copper resistance and the ability to reduce the copper content					

Table 2

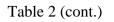
Improvement	Metabolism / protein(s)		Gene(s)	Source	Construction			tion	Reference	
					P	Т	Pla	Μ	Chr	-
		Endoglucanase	egl1	Trichoderma longibrachiatum	ACT	-	2μ	CYH2	-	(Pérez-González et al. 1993)
	Aroma-liberating	Arabinofuranosidase	abfB	Aspergillus niger	ACT	-	2μ	CYH2	-	(Sanchez-Torres et al. 1996)
	enzymes	Endoxylanase	xlnA	Aspergillus nidulans	ACT	-	2μ	CYH2	-	(Ganga et al. 1999)
Sensory quality		Rhamnosidase	rhaA	Aspergillus aculeatus	GPD	PGK		TRP	-	(Manzanares et al. 2003)
		Malate permease	mae1	Schizosaccharomyces pombe	PGK1	PGK1	2μ	SMR1- 140	+	(Volschenk et al. 2001)
		Malic enzyme Malolactic enzyme	mae2 mleS	Lactococcus lactis	PGK1	PGK1	2μ	URA3		(Volschenk et al. 1997)
ackground flavor	Acidity adjustment	Acetaldehyde dehydrogenase	ALD6 (deletion)	Saccharomyces cerevisiae				kanMX4		(Remize et al. 2000)
ntensity		Lactate dehydrogenase	LDH	Lactobacillus casei	ADH1	ADH1	2μ	G418 (Tn903)	-	(Dequin et al. 1999)
		Glycerol-3-phosphate						ble		(Michnick et al. 1997,
	Glycerol production dehydrogenase	GPD1 Saccharon	Saccharomyces cerevisiae	ADH1	ADH1	2μ	(Tn5)	-	Remize et al. 1999)	

Table 2 (cont.)

Volatile phenol	Phenolic acid	pdc	Lactobacillus plantarum						
formation	decarboxylase	padc	Bacillus subtilis	PGK1	PGK1	2μ	URA3		(Smit et al. 2003)
Acetate ester production	Alcohol acetyltransferase	ATF1	Saccharomyces cerevisiae	PGK1	PGK1	2μ	LEU2	+	(Lilly et al. 2000)
Hydrogen sulphide production	Sulphite reductase	MET10	Saccharomyces cerevisiae						(Sutherland et al. 2003)
	ß-glucosidase	bglN	Candida molischiana	ACT	ACT	2μ	CYH2	-	(Gonzalez-Candelas et al. 2000)
Resveratrol production	Resveratrol synthase Coenzyme-A ligase	4CL216 vst1	Hybrid poplar Grapevine			2μ 2μ	URA3 LEU2	-	(Becker et al. 2003)
Ethyl carbamate elimination	Blocking urea secretion	CAR1 (deletion)	Saccharomyces cerevisiae						(Pretorius et al. 2003)
	Pediocin	pedA	Pediococcus acidilactici	ADH1	ADH1	2μ	URA3	-	(Schoeman et al. 1999)
Production of	Chitinase	CTS1-2	Saccharomyces cerevisiae	PGK1	PGK1	2μ		-	(Carstens et al. 2003)
antimicrobial enzymes	Leucocin	lcaB	Leuconostoc carnosum	ADH1	ADH1	2μ	URA3	-	(du Toit and Pretorius 2000)
	Glucose oxidase	gox	Aspergillus niger	PGH1	PGK1		URA3	+	(Malherbe et al. 2003)
	formation Acetate ester production Hydrogen sulphide production Resveratrol production Ethyl carbamate elimination Production of	formation decarboxylase Acetate ester production Alcohol acetyltransferase Hydrogen sulphide production Be-glucosidase Resveratrol production Resveratrol synthase Coenzyme-A ligase Ethyl carbamate Blocking urea elimination secretion Production of Pediocin Production of Chitinase antimicrobial enzymes	Image: formationdecarboxylasepadcAcetate ester productionAlcohol acetyltransferaseATF1Hydrogen sulphide productionSulphite reductaseMET10Resveratrol productionB-glucosidasebglNResveratrol productionCoenzyme-A ligasevst1Ethyl carbamate eliminationBlocking ureaCAR1Production of antimicrobial enzymesPediocinpedAImage: filled color resultCTS1-2Image: filled color resultImage: filled colorImage: filled color <b< td=""><td>Image: formationdecarboxylase$padc$$Bacillus subtilis$Acetate ester productionAlcohol acetyltransferase$ATF1$$Saccharomyces cerevisiae$Hydrogen sulphide productionSulphite reductase$MET10$$Saccharomyces cerevisiae$Beglucosidase$bglN$$Candida molischiana$Resveratrol productionResveratrol synthase$4CL216$Hybrid poplarCoenzyme-A ligase$vst1$GrapevineEthyl carbamateBlocking urea$CAR1$ secretion$Saccharomyces cerevisiae$Production of antimicrobial enzymesPediocin$pedA$Pediococcus acidilacticiTime theLeucocin$lcaB$Leuconostoc carnosum</td><td>Image: formationdecarboxylase$padc$$Bacillus subtilis$Acetate ester productionAlcohol acetyltransferase$ATF1$$Saccharomyces cerevisiae$$PGK1$Hydrogen sulphide productionSulphite reductase$MET10$$Saccharomyces cerevisiae$$PGK1$Resveratrol production$B$-glucosidase$bglN$$Candida molischiana$$ACT$Resveratrol production$B$-glucosidase$bglN$$Candida molischiana$$ACT$Resveratrol productionResveratrol synthase$4CL216$Hybrid poplar$ADH2$Coenzyme-A ligase$vst1$Grapevine$ENO2$Ethyl carbamate eliminationBlocking urea$CAR1$ secretion$Saccharomyces cerevisiae$$ENO2$Production of antimicrobial enzymesPediocin$pedA$Pediococcus acidilactici$ADH1$Image: Production of antimicrobial enzymes$Leucocin$$lcaB$$Leuconostoc carnosum$$ADH1$</td><td>formationdecarboxylasepadcBacillus subtilis$PGK1 PGK1$Acetate ester productionAlcohol acetyltransferase$ATF1$Saccharomyces cerevisiae$PGK1 PGK1$Hydrogen sulphide productionSulphite reductase$MET10$Saccharomyces cerevisiae$PGK1 PGK1$Resveratrol productionB-glucosidase$bglN$Candida molischiana$ACT$$ACT$Resveratrol productionResveratrol synthase$4CL216$Hybrid poplar$ADH2$$ADH2$Ethyl carbamate eliminationBlocking urea$CAR1$ secretionSaccharomyces cerevisiae$ENO2$$ENO2$Production of antimicrobial enzymesPediocin$pedA$Pediococcus acidilactici$ADH1$$ADH1$Image: All production of antimicrobial enzymesCurcin$lcaB$Leuconostoc carnosum$ADH1$$ADH1$</td><td>Image: A constraint of the formationdecarboxylasepadeBacillus subtilis$PGK1 \ PGK1 \ 2\mu$Acetate ester productionAlcohol acetyltransferase$ATF1$ acetyltransferaseSaccharomyces cerevisiae <math>Bestilta molecular$PGK1 \ PGK1 \ 2\mu$Hydrogen sulphide productionSulphite reductase <math>Beglucosidase$MET10$ <math>BeglucosidaseSaccharomyces cerevisiae$Beglucosidase$$ACT \ ACT \ 2\mu$Resveratrol production$Beglucosidase$$bglN$ <math>Candida molischiana$ACT \ ACT \ 2\mu$Resveratrol productionResveratrol synthase$4CL216$Hybrid poplar <math>Grapevine$ADH2 \ ADH2 \ 2\mu$Ethyl carbamate eliminationBlocking urea secretion$CAR1$ $(deletion)$Saccharomyces cerevisiae $Saccharomyces cerevisiae$$ENO2 \ ENO2 \ 2\mu$Production of antimicrobial enzymesPediocin <math>Citinase$CTS1-2 \ Saccharomyces cerevisiae$$PGK1 \ PGK1 \ 2\mu$Image: Production of antimicrobial enzymesLeucocin$IcaB \ Leuconostoc carnosum$$ADH1 \ ADH1 \ 2\mu$</math></math></math></math></math></br></math></br></td><td>formationdecarboxylasepadcBacillus subtilisPGK1PGK1$2\mu$URA3Acetate ester productionAlcohol acetyltransferaseATF1Saccharomyces cerevisiae acetyltransferasePGK1$PGK1$$2\mu$LEU2Hydrogen sulphide productionSulphite reductase BeglucosidaseMET10Saccharomyces cerevisiae BeglucosidasePGK1$ACT$$2\mu$LEU2Resveratrol productionB-glucosidasebglNCandida molischianaACT$ACT$$2\mu$CYH2Resveratrol productionCoenzyme-A ligasevst1GrapevineENO2ENO2$2\mu$LEU2Ethyl carbamate eliminationBlocking ureaCAR1 secretioncerevisiaeSaccharomyces cerevisiae$ENO2$$ENO2$$2\mu$URA3Production of antimicrobial enzymesPediocinpedAPediococcus acidilacticiADH1$ADH1$$2\mu$URA3Imminicrobial enzymesCintinaseCTS1-2Saccharomyces cerevisiae$PGK1$$2\mu$URA3</td><td>formationdecarboxylasepadeBacillus subtilis$PGKI$$PGKI$$2\mu$$URA3$Acetate ester productionAlcohol acetyltransferase$ATF1$Saccharomyces cerevisiae acetyltransferase$PGKI$$PGKI$$2\mu$$LEU2$+Hydrogen sulphide productionSulphite reductase $Resveratrol synthase$$MET10$Saccharomyces cerevisiae $PGKI$$PGKI$$2\mu$$LEU2$+Resveratrol productionB-glucosidase$bglN$Candida molischiana$ACT$$ACT$$2\mu$$CYH2$-Resveratrol synthase$4CL216$Hybrid poplar$ADH2$$ADH2$$2\mu$$URA3$-Coenzyme-A ligase$vst1$Grapevine$ENO2$$ENO2$$2\mu$$LEU2$-Ethyl carbamate eliminationBlocking urea$CAR1$ secretion$CAR1$ cocharomyces cerevisiae$ADH1$$ADH1$$2\mu$$URA3$-Production of antimicrobial enzymes$Pediocin$$PedA$Pediococcus acidilactici$ADH1$$ADH1$$2\mu$$URA3$-Image: Production of antimicrobial enzymes$IcaB$Leuconostoc carnosum$ADH1$$ADH1$$2\mu$$URA3$-</td></b<>	Image: formationdecarboxylase $padc$ $Bacillus subtilis$ Acetate ester productionAlcohol acetyltransferase $ATF1$ $Saccharomyces cerevisiae$ Hydrogen sulphide productionSulphite reductase $MET10$ $Saccharomyces cerevisiae$ Beglucosidase $bglN$ $Candida molischiana$ Resveratrol productionResveratrol synthase $4CL216$ Hybrid poplarCoenzyme-A ligase $vst1$ GrapevineEthyl carbamateBlocking urea $CAR1$ secretion $Saccharomyces cerevisiae$ Production of antimicrobial enzymesPediocin $pedA$ Pediococcus acidilacticiTime theLeucocin $lcaB$ Leuconostoc carnosum	Image: formationdecarboxylase $padc$ $Bacillus subtilis$ Acetate ester productionAlcohol acetyltransferase $ATF1$ $Saccharomyces cerevisiae$ $PGK1$ Hydrogen sulphide productionSulphite reductase $MET10$ $Saccharomyces cerevisiae$ $PGK1$ Resveratrol production B -glucosidase $bglN$ $Candida molischiana$ ACT Resveratrol production B -glucosidase $bglN$ $Candida molischiana$ ACT Resveratrol productionResveratrol synthase $4CL216$ Hybrid poplar $ADH2$ Coenzyme-A ligase $vst1$ Grapevine $ENO2$ Ethyl carbamate eliminationBlocking urea $CAR1$ secretion $Saccharomyces cerevisiae$ $ENO2$ Production of antimicrobial enzymesPediocin $pedA$ Pediococcus acidilactici $ADH1$ Image: Production of antimicrobial enzymes $Leucocin$ $lcaB$ $Leuconostoc carnosum$ $ADH1$	formationdecarboxylasepadcBacillus subtilis $PGK1 PGK1$ Acetate ester productionAlcohol acetyltransferase $ATF1$ Saccharomyces cerevisiae $PGK1 PGK1$ Hydrogen sulphide productionSulphite reductase $MET10$ Saccharomyces cerevisiae $PGK1 PGK1$ Resveratrol productionB-glucosidase $bglN$ Candida molischiana ACT ACT Resveratrol productionResveratrol synthase $4CL216$ Hybrid poplar $ADH2$ $ADH2$ Ethyl carbamate eliminationBlocking urea $CAR1$ secretionSaccharomyces cerevisiae $ENO2$ $ENO2$ Production of antimicrobial enzymesPediocin $pedA$ Pediococcus acidilactici $ADH1$ $ADH1$ Image: All production of antimicrobial enzymesCurcin $lcaB$ Leuconostoc carnosum $ADH1$ $ADH1$	Image: A constraint of the formationdecarboxylasepadeBacillus subtilis $PGK1 \ PGK1 \ 2\mu$ Acetate ester productionAlcohol acetyltransferase $ATF1$ acetyltransferaseSaccharomyces cerevisiae 	formationdecarboxylasepadcBacillus subtilisPGK1PGK1 2μ URA3Acetate ester productionAlcohol acetyltransferaseATF1Saccharomyces cerevisiae acetyltransferasePGK1 $PGK1$ 2μ LEU2Hydrogen sulphide productionSulphite reductase BeglucosidaseMET10Saccharomyces cerevisiae BeglucosidasePGK1 ACT 2μ LEU2Resveratrol productionB-glucosidasebglNCandida molischianaACT ACT 2μ CYH2Resveratrol productionCoenzyme-A ligasevst1GrapevineENO2ENO2 2μ LEU2Ethyl carbamate eliminationBlocking ureaCAR1 secretioncerevisiaeSaccharomyces cerevisiae $ENO2$ $ENO2$ 2μ URA3Production of antimicrobial enzymesPediocinpedAPediococcus acidilacticiADH1 $ADH1$ 2μ URA3Imminicrobial enzymesCintinaseCTS1-2Saccharomyces cerevisiae $PGK1$ 2μ URA3	formationdecarboxylasepadeBacillus subtilis $PGKI$ $PGKI$ 2μ $URA3$ Acetate ester productionAlcohol acetyltransferase $ATF1$ Saccharomyces cerevisiae acetyltransferase $PGKI$ $PGKI$ 2μ $LEU2$ +Hydrogen sulphide productionSulphite reductase $Resveratrol synthase$ $MET10$ Saccharomyces cerevisiae $PGKI$ $PGKI$ 2μ $LEU2$ +Resveratrol productionB-glucosidase $bglN$ Candida molischiana ACT ACT 2μ $CYH2$ -Resveratrol synthase $4CL216$ Hybrid poplar $ADH2$ $ADH2$ 2μ $URA3$ -Coenzyme-A ligase $vst1$ Grapevine $ENO2$ $ENO2$ 2μ $LEU2$ -Ethyl carbamate eliminationBlocking urea $CAR1$ secretion $CAR1$ cocharomyces cerevisiae $ADH1$ $ADH1$ 2μ $URA3$ -Production of antimicrobial enzymes $Pediocin$ $PedA$ Pediococcus acidilactici $ADH1$ $ADH1$ 2μ $URA3$ -Image: Production of antimicrobial enzymes $IcaB$ Leuconostoc carnosum $ADH1$ $ADH1$ 2μ $URA3$ -

Table 2 (cont.)

		Trehalose	TPS1,TPS2,			
			ATH1		T	
	Stress tolerance	Glycogen	GSY1, GSY2	_Saccharomyces cerevisiae	(Pretorius et al. 2003)	
Fermentation		Sterols SUT1, SUT2		-		
erformance	Sugar uptake and	Hexose transporters	HXT1-18	~ .		
	assimilation	Hexose kinases	HXK1, HXK2	Saccharomyces cerevisiae	(Pretorius et al. 2003)	
		Proline oxidase	PUTI			
chieving a		Pyrroline-5-	PUT2	Saccharomyces cerevisiae	(Pretorius et al. 2003)	
omplete conversion	Nitrogen assimilation	carboxylate		saccharomyces cerevisiae	(Pretorius et al. 2003)	
f sugar to alcohol	2	dehydrogenase				
nd CO ₂ without the		PUT1 and PUT2	ure2	Saccharomyces cerevisiae	(Salmon and Barre 1998)	
levelopment of off-		repressor	ure2	Succharomyces cerevisiae	(Samon and Darie 1996)	
avors		Sterol accumulation	SUT1, SUT2,			
	Ethanol tolerance	Membrane ATPase	PMA1, PMA2	Saccharomyces cerevisiae	(Pretorius et al. 2003)	
		activity				
	Agrochemicals resistance	Copper chelatin	CUP1	Saccharomyces cerevisiae	(Pretorius et al. 2003)	



Processing	Removal of filter-	Endopolygalacturona	se PGU1	Saccharomyces cerevisiae	PGK1 PGK1 LEU2	-	(Vilanova et al. 2000)
efficiency	clogging polysaccharides	Pectate Lyase	pelA	Fusarium solani	АСТ - СҮН	2μ -	(Gonzalez-Candelas et al. 1995)
Fining and clarification	Flocculation timing	Flocculin	FLO1, FLO11	Saccharomyces cerevisiae	HSP30		(Pretorius et al. 2003)

P: promoter; T: terminator; Pla: Plasmid; M: Marker; Chr: Chromosomal integration