

Observer-Based Air Excess Ratio Control of a PEM Fuel Cell System via High-Order Sliding Mode

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Abstract-This paper deals with a high-order sliding mode (HOSM) approach to the observer-based output feedback control of a proton exchange membrane (PEM) fuel cell (FC) system consisting of a compressor, a supply manifold, an FC stack, and a return manifold. The treatment is based on a lumped parameter nonlinear modeling of the PEM FC system under study. The suggested scheme assumes the availability for measurements of readily accessible quantities such as the compressor angular velocity, the load current, and the supply and return manifold pressures. The control task is formulated in terms of requlating the oxygen excess ratio (which is estimated by a nonlinear finite-time converging HOSM observer) to a suitable set-point value by using, as adjustable input variable, the compressor supply voltage. The proposed observer embeds an original synergic combination between second- and third-order sliding mode (SM) algorithms. The controller also uses a second-order SM algorithm complemented by a novel tuning procedure, supported by local linearization and frequency-domain arguments, which allows the designer to enforce a practical SM regime with some prespecified and user-defined characteristics. Thoroughly discussed simulations results certify the satisfactory performance of the proposed approach.

Index Terms—Fuel cell (FC), observer-based output feedback, oxygen starvation, sliding mode (SM) control.

I. INTRODUCTION

N OWADAYS, fuel cells (FCs) technology is considered as a suitable option for efficient and environmentally sustainable energy conversion in many applications. However, high cost, low reliability, and short lifetime of FCs are still limiting their massive utilization in real applications. Advanced control

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systems can be useful to achieve faster dynamic response, longer lifetime, and higher efficiency of FC-based energy conversion [1]. While controlling a proton exchange membrane (PEM) FC, one of the main problems is estimating the oxygen excess ratio since its accurate regulation can increase the efficiency significantly [2], [3]. Unfortunately, it depends on the oxygen partial flow at the cathode $W_{O_2,in}$, which is an internal unavailable variable of the FC. Performances of FCs under different air stoichiometries and fuel composition are deeply analyzed in [4].

In [5]–[8], oxygen excess ratio regulation is indirectly achieved by controlling the air mass flow W_{cp} delivered by the compressor. Indeed, it allows controlling $W_{O_2,in}$ indirectly (and, therefore, the oxygen excess ratio) once the supply manifold transient expires. The quantity W_{cp} was supposed to be available for measurement in the aforementioned work, where no state observers were used. It is worth mentioning also [9], where, by employing statistical approaches, a procedure for estimating the relation between W_{cp} and the oxygen excess ratio is presented. Work [5]–[7] exploit different high-order sliding mode (HOSM)-based solutions for controlling the *breathing* FC system, whereas in [8], a novel model-predictive-control-based approach to the problem is discussed.

The use of Kalman filters for the linearized model of the FC dynamics and the adoption of integral feedback control were suggested in [10] and [11] to improve the management of the oxygen excess ratio during the transients following abrupt changes of the load current. Other types of observers such as Luenberger and adaptive ones have been also considered to estimate the state of a PEM FC [12], [13], all of them based on linearized models and therefore being quite sensitive to perturbations and modeling errors.

Sliding mode observers (SMOs) do not need the process model to be linear and are robust with respect to matched modeling errors and uncertainties as well. Furthermore, they can be implemented to estimate both the state variables and system parameters in order to achieve output feedback control and/or fault detection. An important parameter that is useful to know in order to avoid faulty behaviors in the FC is the water content, and in [14], it was proposed to replace the humidity sensor by a properly designed first-order SMO. In [15], the proportionality constant of the inlet manifold orifice is estimated by means of an SMO, and this estimated parameter is used to calculate the air mass flow rate, which is useful for control purposes.

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In [12], an SMO is designed to estimate the cathode and anode pressures, whereas the other states (i.e., supply manifold pressure, oxygen pressure, hydrogen pressure, and return manifold pressure) are estimated by a nonlinear observer. In order to implement the controller, filtering of the estimated states is needed, then finite-time convergence is lost, and, consequently, the lack of a separation principle must be taken into account.

Unlike other observer design approaches for nonlinear systems based on differentiation and coordinate transformation [16] or algebraic observability [17], the HOSM observer approach in [18] does not require any coordinate transformation. This approach has been extended to multioutput systems in [19], whereas some structural conditions for designing strong observers for square and rectangular multiple-input–multipleoutput (MIMO) linear systems are presented in [20] and [21], respectively.

Taking advantage of the observability Brunovsky normal form, the approach in [18] has been generalized and applied in [22] to design a discontinuous observer for an FC. In [18], which still resorts to the use of sliding mode (SM) differentiators, a sixth-order model of the PEM FC system in which the compressor angular speed and the supply and return manifold pressures are the measured outputs, the load current is a measured disturbance, and the compressor motor voltage is the adjustable input, was considered. In this paper, the need of differentiators and peak detectors as in [22] is dispensed with, and the output injection signals of the MIMO nonlinear observer are designed by resorting to novel finite-time observer concepts [23], [24], which allow for the finite-time estimation of the FC states.

Taking into account that a kind of separation principle can be stated in the output-feedback control of nonlinear systems by using finite-time observers [25], in this paper, we design the controller as an observer-based robust nonlinear controller, where the considered output variable, i.e., the oxygen excess ratio, is not directly measured but evaluated using the observed internal states of the FC. The relative degree between the oxygen excess ratio and the compressor voltage is two, but since the compressor can be considered as a fast actuator with a negligible dynamics, compared with the typical time constants of the PEM FC internal variables, a supertwisting (STW) SM controller [26], [27] can be implemented as a nonlinear proportional-integral-like control algorithm. It is worth noting that the assumed parasitic dynamics may also include other factors such as sensor dynamics, which enhance the importance of this approximation. The use of the STW controller for FC regulation was proposed in [28], where a prefilter [29], [30] was used to attenuate the chattering induced by the compressor parasitic dynamics. In this paper, we follow a different route, and a quite simple tuning procedure (see [31]) is used to tune the STW controller gains in such a way that user's specifications on the amplitude and frequency of the steady-state chattering oscillations are fulfilled.

This paper is organized as follows. In Section II, the considered PEM FC nonlinear model is introduced. In Section III, the control objectives and the proposed control algorithm and tuning are outlined. Section IV presents a novel HOSM-based observer for PEM FC, and its finite-time convergence properties are discussed. Section V presents the simulative validation of the proposed observer-based control architecture, including implementation issues such as model uncertainties, noisy measurements, and varying current demand. Finally, Section VI provides concluding remarks and suggested directions for further related investigations.

II. OPERATIVE ASSUMPTIONS AND MODEL DESCRIPTION

A PEM FC is a complex system consisting of four main parts: the hydrogen subsystem, which feeds the anode (an)with hydrogen (H_2) , the air supply subsystem (or breathing system), which feeds the cathode (ca) by air [mixture of oxygen (O_2) and nitrogen (N_2)], and the humidifier and the cooler, which maintain acceptable humidity degree and temperature of the FC.

For control purposes, the most complete model in the literature has been derived by Pukrushpan *et al.* in [32].

Pukrushpan's model is a ninth-order nonlinear model, which, as commonly done, assumes the humidity degree and temperature of the inlet reactant flow to be perfectly controlled and almost constant with respect to the remaining FC variables.

In addition, since the *hydrogen subsystem* is controlled by a fast electrical valve, whereas the *breathing subsystem* is controlled by a slower mechanical device, a compressor (*cp*) driven by a variable-speed dc motor, different time-scale decomposition, might be considered [33]. Indeed, the pressure in the anode can quickly follow the changes of the cathode pressure, and therefore, the *hydrogen subsystem* dynamics can be neglected by assuming the anode pressure to be constant [3].

This assumption, along with the fair hypothesis to consider the electrical dynamic of the dc motor faster than the compressor dynamics, brings to a simplified sixth-order version of Pukrushpan's model focused on the *breathing subsystem* [3]. Since the original Pukrushpan model employs certain lookup tables and piecewise continuous (but not differentiable) functions, they are replaced by appropriate smooth polynomial functions, as discussed and validated in [3], [34], and [35], to meet the SM model smoothness requirements. As a result, the MIMO dynamical PEM FC model used in this work is given by

$$\dot{\boldsymbol{x}}(t) = \boldsymbol{f}(\boldsymbol{x}) + \boldsymbol{g} \cdot \boldsymbol{u}(t) + \boldsymbol{s} \cdot \boldsymbol{I}_{\rm st}(t) \tag{1}$$

$$\boldsymbol{y}(t) = \boldsymbol{h}(\boldsymbol{x}) = \begin{bmatrix} x_1(t) & x_2(t) & x_6(t) \end{bmatrix}^T$$
(2)

where $\boldsymbol{x} = [x_i] \in \mathbb{R}^6$, with i = 1, ..., 6, is the vector of the state variables (defined in Table I), $u \in \mathbb{R}$ is the compressor motor control voltage, and $I_{\text{st}} \in \mathbb{R}$ is the stack current, which is regarded as a measurable disturbance. The state-to-output relation is denoted by $\boldsymbol{h} = [h_i] \in \mathbb{R}^6 \to \mathbb{R}^3$, where, as commonly assumed, only the motor speed $h_1 \equiv x_1$ and the pressures at the compressor supply and return manifolds $h_2 \equiv x_2$ and $h_3 \equiv x_3$ are supposed to be measured [3]. The vector fields

TABLE I VARIABLE OF THE NONLINEAR PEM FC MODEL

Model variable	Symbol	Unit
Compressor motor speed	$x_1 \equiv \omega_{cp}$	[rad/s]
Supply manifold pressure	$x_2 \equiv p_{sm}$	[Pa]
Air mass in the supply manifold	$x_3 \equiv m_{sm}$	[kg]
Oxygen mass in cathode side	$x_4 \equiv m_{O_2}$	[kg]
Nitrogen mass in cathode side	$x_5 \equiv m_{N_2}$	[kg]
Return manifold pressure	$x_6 \equiv p_{rm}$	[Pa]
Compressor motor voltage supply	и	[V]
Stack current	Ist	[A]

 $f \in \mathbb{R}^6 \to \mathbb{R}^6$, $g \in \mathbb{R}^6 \to \mathbb{R}$, and $s \in \mathbb{R}^6 \to \mathbb{R}$ are defined as follows:

$$\boldsymbol{f}(\boldsymbol{x}) = \begin{bmatrix} f_1(x_1, x_2) \\ f_2(x_1, x_2, x_3, x_4, x_5) \\ f_3(x_1, x_2, x_4, x_5) \\ f_4(x_2, x_4, x_5, x_6) \\ f_5(x_2, x_4, x_5, x_6) \\ f_6(x_4, x_5, x_6) \end{bmatrix}$$
$$\boldsymbol{g} = \begin{bmatrix} \frac{\eta_{\text{cm}} K_t}{J_{\text{cm}} R_{\text{cm}}} \\ 0 \\ 0 \\ 0 \\ 0 \\ 0 \\ 0 \end{bmatrix} \quad \boldsymbol{s} = \begin{bmatrix} 0 \\ 0 \\ 0 \\ \frac{nM_{\text{O}_2}}{4F} \\ 0 \\ 0 \end{bmatrix}. \tag{3}$$

The reader is referred to the Appendix for a complete description of the PEM FC model (1)–(3).

III. PROBLEM STATEMENT AND CONTROLLER DESIGN

A. Control Objective

The air supply management of an FC system is usually focused on maximizing the net power generated under different load conditions. This objective can be achieved by regulating the oxygen mass flow entering the stack cathode or, equivalently, by regulating to an optimal set-point value the *oxygen excess ratio* (or *stoichiometry*)

$$\lambda_{O_2} = \frac{W_{O_2,in}(x_2, x_4, x_5)}{W_{O_2,react}(I_{st})} = \frac{W_{O_2,in}(h_2, x_4, x_5)}{W_{O_2,react}(I_{st})}$$
(4)

where $W_{O_2,in}$ is the oxygen partial flow in the cathode, which is defined in Appendix B, whereas $W_{O_2,react}$, directly related to the total stack current, is the oxygen flow consumed in the reaction, i.e.,

$$W_{\rm O_2, react} = M_{\rm O_2} \frac{nI_{\rm st}}{4F} \tag{5}$$

in which M_{O_2} is the oxygen molar mass, n is the total number of the stack's cells, and F is the Faraday constant. As discussed in [7], the optimal value $\lambda_{O_2,opt}$ can be experimentally determined from a thorough analysis of the open-loop system under various operating conditions. Experience shows that $\lambda_{O_2,opt}$ undergoes minor deviations in the different operating conditions; thus, a constant set point can be considered [3].

The main advantages of constraining λ_{O_2} to an optimal value are the consistent enhancement of the FC efficiency with

respect to the current demand [36], [37] and the prevention of critical failures. If the starvation condition $\lambda_{O_2} < 1$ persists for a long time, the PEM FC can be irreversibly damaged.

Unfortunately, as shown in (4), the oxygen partial flow in the cathode depends on internal variables x_4 and x_5 , which are unavailable for measurements. This problem is often circumvented by inferring information from the accessible air mass flow $W_{\rm cp}(x_1, x_2)$ delivered by the compressor. Indeed, once the manifold transients are expired, the relation between $W_{\rm cp}$ and $W_{\rm O_2,in}$ can be identified up to a sufficient degree of accuracy [5], [9].

An alternative solution for reconstructing λ_{O_2} could be to measure the oxygen flow at the inlet. However, oxygen flow sensors have slow response time (1–2 s), short life, and low accuracy (1%–10%) [38], which makes such an approach unsuitable. Recently, other techniques have been introduced, such as measuring the inlet oxygen through volumetric relations or by differential pressure methods, e.g., Coriolis sensors. All these solutions are neither cheap nor able to provide satisfactory level of accuracy. Those restrictions lead us to investigate more effective solutions to reconstruct the stoichiometry λ_{O_2} . Here, a nonlinear finite-time converging observer will be presented, which provides the condition

$$\boldsymbol{e}(t) = \hat{\boldsymbol{x}}(t) - \boldsymbol{x}(t) = 0 \qquad \forall t \ge T, \ T \in \mathbb{R}^+ \tag{6}$$

for some finite T > 0, thus achieving the exact stoichiometry reconstruction according to the formula

$$\hat{\lambda}_{O_2} = \frac{W_{O_2,in}(h_2, \hat{x}_4, \hat{x}_5)}{W_{O_2,react}(I_{st})}.$$
(7)

It is worth noticing that the observer converges in finite time, then the observer/controller separation principle can be easily stated [25], and the controller using the estimated stoichiometry (7) can be designed separately from the observer.

We denote the corresponding regulation error variable as

$$\hat{\sigma}(t) = \hat{\lambda}_{O_2}(t) - \lambda_{O_2,\text{opt}} \tag{8}$$

which will be steered to a vicinity of zero by a suitable SM controller whose design is outlined in the next subsection.

B. STW Controller Design

The error variable (8) is going to be considered as the sliding variable for a second-order SM (SOSM)-based control loop aimed at steering such variable to a proper vicinity of zero. In the sequel, the STW SOSM algorithm, whose structure is

$$u(t) = u_1(t) + u_2(t)$$

$$u_1(t) = -\rho_1 \cdot |\hat{\sigma}|^{\frac{1}{2}} \cdot \operatorname{sign}(\hat{\sigma})$$

$$\dot{u}_2(t) = -\rho_2 \cdot \operatorname{sign}(\hat{\sigma}), \quad \dot{u}_2(0) = 0$$
(9)

will be considered for controlling the FC oxygen excess ratio. The STW has became popular in the control community because, whenever applied to a sliding variable dynamics (possibly nonlinear and uncertain) having relative degree one and affine dependence on the control, it ensures disturbance rejection and finite-time convergence by means of a chattering-free continuous control action [26], [27].

As it can be easily derived, the relative degree of the sliding variable (8) with respect to the dc motor voltage u(t) is two.

Following [39], it can be noticed that the relative degree of $\hat{\sigma}$ with respect to the compressor speed x_1 is equal to one, and this can be called "principal dynamics," whereas the additional compressor dynamics relating x_1 and u has relative degree one, and it can be considered as "parasitic dynamics." Although the STW algorithm guarantees the finite-time exact convergence for the rather limited class of sliding variable dynamics having relative degree one, its *practical stability* has been recently proven for a wider class of arbitrary relative degree systems admitting a certain decomposition [40], namely, a relative degree one nonlinear sliding variable dynamics coupled to a sufficiently fast, possibly nonlinear, parasitic dynamics, which fits the scenario under consideration.

The STW applied to dynamics having relative degree greater than one cannot provide the attainment of an ideal sliding regime, whereas it can guarantee a permanent self-sustained oscillatory motion within a boundary layer of the sliding manifold. Performance analysis of the STW algorithm in presence of parasitic dynamics is currently an active research topic [29], [31], [41], [42].

A detailed frequency-based analysis of the closed-loop system composed of a linear, arbitrary relative degree, dynamics with the STW controller was made in [39] and [42], where the describing function (DF) method was developed to analytically derive approximate values for the frequency and amplitude of the resulting self-sustained oscillation as a function of the controller parameters and plant frequency response. In [31], a step further was made, and a method for computing the STW controller parameters assigning prespecified frequency and amplitude of the resulting self-sustained oscillation was developed. Interestingly, the method outlined in [31] only requires the knowledge of the frequency response magnitude and phase at the desired frequency of self-sustained oscillation, which can be easily inspected experimentally by a simple harmonic test, and therefore, it does not require the complete knowledge of the plant transfer function.

In this paper, we aim to implement such a "constructive" DF-based tuning procedure for (9), and to this end, we rely on a linearized model between the estimated stoichiometry (7) (understood as the output) and the motor voltage (understood as input) around the desired FC operating point. We thus consider such a linearized model in the form

$$W(j\omega) = \frac{\hat{\Lambda}_{O_2}(j\omega)}{U(j\omega)}$$
(10)

and we aim to find a proper STW algorithm tuning such that the self-sustained steady oscillation will have a prespecified frequency $\bar{\omega}$ and amplitude $\bar{\alpha}_y$. The procedure will successfully work if the next constraint on $\bar{\omega}$ is in force

 $\bar{\omega}_1 < \bar{\omega} < \bar{\omega}_2 \tag{11}$

$$\arg\{W(j\bar{\omega}_1)\} = \frac{\pi}{2}, \quad \arg\{W(j\bar{\omega}_2)\} = \pi.$$
 (12)

The corresponding formulas for the STW parameters were derived in [31] as follows:

$$\begin{bmatrix} \rho_1\\ \rho_2 \end{bmatrix} = \begin{bmatrix} \frac{1}{\Delta_1(\bar{\omega})}\\ \bar{\omega} \end{bmatrix} \cdot \Delta_2(\bar{\omega}) \tag{13}$$

$$\Delta_{1}(\bar{\omega}) = \frac{\kappa_{1}\sqrt{\bar{\alpha}_{y}}}{\kappa_{2}} \cdot \tan\left\{\arg\left\{W(j\bar{\omega})\right\}\right\}$$
$$\Delta_{2}(\bar{\omega}) = \frac{\sqrt{\left(\kappa_{1}\bar{\alpha}_{y}^{1.5}\Delta_{1}(\bar{\omega})\right)^{2} + \left(\kappa_{2}\bar{\alpha}_{y}\Delta_{1}(\bar{\omega})^{2}\right)^{2}}}{|W(j\bar{\omega})| \cdot (\bar{\alpha}_{y} + \kappa_{3}\Delta_{1}(\bar{\omega})^{2})} \qquad (14)$$

with $\kappa_1 = 0.8986$, $\kappa_2 = 1.0282$, and $\kappa_3 = 1.3091$. It is worth noting that the preceding formulas depend on two unknown quantities, namely, the magnitude and phase of the linearized transfer function at the desired frequency of oscillation (10).

To evaluate the parameters $|W(j\bar{\omega})|$ and $\arg\{W(j\bar{\omega})\}$, a simple procedure to build a harmonic test is devised. At first, by means of iterative simulation runs, the constant control value $u = U_0$ is searched in such a way that the corresponding steady-state value of the oxygen excess ratio coincides with the set point $\lambda_{O_2,opt}$ for a value of the stack current I_{st} placed in the middle of the admissible range. Since in practice the oxygen excess ratio is not measurable, the estimate given by the finite-time converging observer, which will be designed in the next section, will be considered. After that, the control is changed to $u = U_0 + U_1 \sin(\bar{\omega}t)$, and the resulting harmonic oscillation of the (estimated) oxygen excess ratio is analyzed to extract the corresponding magnitude and phase of the associated (linearized) transfer function corresponding to the selected working condition of the system. The preceding procedure is designed in such a way that it could be also implemented in practice. Although the suggested procedure is approximate, in the sense that it relies on a local linearization of the nonlinear relationship between the dc motor voltage u(t) and the oxygen excess ratio $\lambda_{O_2}(t)$, the simulation results presented in the sequel will show that such an approximation is largely satisfied, and in fact, we will be able to impose desired frequency and amplitude of the steady-state oxygen excess ratio oscillation up to an unexpected degree of accuracy.

Transient specifications on the error variable can be imposed also. The response time can be generally reduced by increasing the value of the tuning parameters. This reduction process has an intrinsic limit that actuator saturation may take place when the chosen parameters are too large. Overshoot cannot be avoided using STW, whose trajectories in the error phase plane "rotate" around the origin by construction. Overshoot reduction, however, can be achieved, if needed, by shaping the set-point signal according to the known "reference governor" paradigm widely used in linear and nonlinear control. Another possibility to affect at the same time transient and steady-state response specifications can be that of using a certain set of tuning parameters during transient and then smoothly changing them, at the end of the transient, to those values providing satisfactory steady-state performance. This "gain adaptation" procedure, however, requires dedicated analysis as it could induce unwanted instability phenomena.

IV. PEM FC OBSERVER DESIGN

Here, an HOSM observer that is able to reconstruct in finite time the whole state of the PEM FC and useful for both control and fault prevention will be described. It is worth stressing that the proposed observer does not require the implementation of any differentiator to guarantee the annihilation of the estimation error. Apart from the output injection design, the theoretic framework supporting the observer design is the same as in [22], and it is briefly resumed for the reader's convenience.

The observer is designed as a replica of the system model (1)–(3), without any coordinate transformation, plus a properly defined output injection function

$$\dot{\hat{\boldsymbol{x}}}(t) = \boldsymbol{f}(\hat{\boldsymbol{x}}) + \boldsymbol{g} \cdot \boldsymbol{u}(t) + \boldsymbol{s} \cdot \boldsymbol{I}_{\mathrm{st}}(t) + \boldsymbol{\mathcal{O}}_{\mathrm{sq}}(\hat{\boldsymbol{x}})^{-1} \cdot \boldsymbol{\zeta}(\boldsymbol{e}_{\boldsymbol{y}})$$
(15)
$$\hat{\boldsymbol{y}}(t) = \boldsymbol{h}(\hat{\boldsymbol{x}}) = \left[\hat{x}_{1}(t) \ \hat{x}_{2}(t) \ \hat{x}_{6}(t)\right]^{T}$$
(16)

where $\hat{x} \in \mathbb{R}^n$ is the estimated state (n = 6), $e_y = h(\hat{x}) - h(x) \in \mathbb{R}^p$ is the output error (p = 3), and $\zeta(e_y) \in \mathbb{R}^n$ is the output injection vector. $\mathcal{O}_{sq}(\cdot) \in \mathbb{R}^{n \times n}$ is a nonsingular square mapping, chosen by selecting *n* linearly independent rows from the system's observability matrix $\mathcal{O}(x)$.

To compute $\mathcal{O}_{sq}(\boldsymbol{x})$, *n* independent rows have to be chosen from the p(n - p + 1) rows of the system observability matrix, which, for the PEM FC model (1)–(3), takes the form

$$\mathcal{O}(\boldsymbol{x}) = \begin{bmatrix} \boldsymbol{dh}(\boldsymbol{x}) \\ \boldsymbol{dL}_{\boldsymbol{f}(\boldsymbol{x})}\boldsymbol{h}(\boldsymbol{x}) \\ \boldsymbol{dL}_{\boldsymbol{f}(\boldsymbol{x})}^{2}\boldsymbol{h}(\boldsymbol{x}) \\ \boldsymbol{dL}_{\boldsymbol{f}(\boldsymbol{x})}^{2}\boldsymbol{h}(\boldsymbol{x}) \end{bmatrix} \in \mathbb{R}^{12 \times 6}$$
(17)

where $d = \partial/\partial x = [\partial/\partial x_1, \ldots, \partial/\partial x_n]$ is the gradient operator, $L_{f(x)}h(x) = (\partial h(x)/\partial x) \cdot f(x)$ is the Lie derivative of h(x) along f(x), and the kth derivative of h(x) along f(x)is recursively defined as $L_{f(x)}^k h(x) = (\partial L_{f(x)}^{k-1}h(x)/\partial x) \cdot f(x)$. Among all the possible selections $\mathcal{O}_{\text{sq},\ell}(x)$ ($\ell = 1, 2, \ldots$) that can be obtained starting from (17), i.e.,

$$\mathcal{O}_{\mathrm{sq},\ell}(\boldsymbol{x}) = \left[\frac{\partial h_1(\boldsymbol{x})^T}{\partial \boldsymbol{x}} \cdots \frac{\partial L_{\boldsymbol{f}}^{r_1,\ell-1}h_1(\boldsymbol{x})^T}{\partial \boldsymbol{x}} \frac{\partial h_2(\boldsymbol{x})^T}{\partial \boldsymbol{x}} \cdots \right]^T$$
$$\cdots \frac{\partial L_{\boldsymbol{f}}^{r_2,\ell-1}h_2(\boldsymbol{x})^T}{\partial \boldsymbol{x}} \frac{\partial h_2(\boldsymbol{x})^T}{\partial \boldsymbol{x}} \cdots \frac{\partial L_{\boldsymbol{f}}^{r_3,\ell-1}h_3(\boldsymbol{x})^T}{\partial \boldsymbol{x}}\right]^T$$

where the integers $r_{k,\ell}$ must satisfy the relation $\sum_{k=1}^{3} r_{k,\ell} = 6$, we are going to choose the one that is not singular in the largest subset of the state space containing the nominal working conditions of the PEM FC.

Due to the high complexity of the observability matrices $O_{\text{sq},\ell}(\boldsymbol{x})$, which are state dependent and strongly nonlinear, the full rank condition will be numerically checked by solving the following offline multidimensional optimization problem:

$$\max_{\ell} \min_{\boldsymbol{x} \in \boldsymbol{X}} \quad \det \left(\boldsymbol{\mathcal{O}}_{\mathrm{sq},\ell}(\boldsymbol{x}) \right)^2 \tag{18}$$

where $\det(\mathcal{O}_{\mathrm{sq},\ell}(\boldsymbol{x}))^2$ is the squared determinant of each candidate matrix. Since the problem (18) is not convex, the

optimization algorithm used for solving (18) was based on the well-known MATLAB "fminsearch" algorithm. To avoid numerical singularities, the final selection has been done in accordance with the requirements that the minimum of the cost function associated with the matrix must be sufficiently far from zero.

Due to the aforementioned optimal criterion, the set of optimal indices was found as $r_{1,\ell^*} = 1$, $r_{2,\ell^*} = 2$, and $r_{3,\ell^*} = 3$, which gives rise to the following nonsingular mapping:

$$\mathcal{O}_{\mathrm{sq},\ell^*}(\boldsymbol{x}) = \begin{bmatrix} dh_1(\boldsymbol{x}) \\ dh_2(\boldsymbol{x}) \\ dL_f h_2(\boldsymbol{x}) \\ dL_f h_3(\boldsymbol{x}) \\ dL_f h_3(\boldsymbol{x}) \\ dL_f^2 h_3(\boldsymbol{x}) \end{bmatrix}$$
$$= \begin{bmatrix} 1 & 0 & 0 & 0 & 0 & 0 \\ 0 & 1 & 0 & 0 & 0 & 0 \\ df_2(x_1, x_2, x_3, x_4, x_5) \\ 0 & 0 & 0 & 0 & 0 & 1 \\ df_6(x_4, x_5, x_6) \\ dL_f f_6(x_4, x_5, x_6). \end{bmatrix} .$$
(19)

Then, let $\mathcal{O}_{sq}(\boldsymbol{x}) = \mathcal{O}_{sq,\ell^*}(\boldsymbol{x})$ and $r_k = r_{k,\ell^*}$, with k = 1, 2, 3. It remains to properly design the injection vector defined as

$$\zeta(\boldsymbol{e}_{\boldsymbol{y}}) = [\zeta_{1,1} \, \zeta_{2,1} \, \zeta_{2,2} \, \zeta_{3,1} \, \zeta_{3,2} \, \zeta_{3,3}]^T \in \mathbb{R}^6.$$
(20)

By subtracting (1)–(3) from (15), (16), and (19), the observation error dynamics is

$$\dot{\boldsymbol{e}}(t) = \boldsymbol{f}(\hat{\boldsymbol{x}}) - \boldsymbol{f}(\boldsymbol{x}) + \boldsymbol{\mathcal{O}}_{\mathrm{sq}}(\hat{\boldsymbol{x}})^{-1} \zeta(\boldsymbol{e}_{\boldsymbol{y}})$$
(21)

$$\boldsymbol{e}_{\boldsymbol{y}}(t) = \boldsymbol{h}(\hat{\boldsymbol{x}}) - \boldsymbol{h}(\boldsymbol{x}). \tag{22}$$

Thus, deriving the expression for the successive derivatives of each output error e_{y_k} up to the order r_k , it yields

$$e_{y_{k}}^{(j)} = L_{\boldsymbol{f}(\hat{\boldsymbol{x}})}^{j} h_{k}(\hat{\boldsymbol{x}}) - L_{\boldsymbol{f}(\boldsymbol{x})}^{j} h_{k}(\boldsymbol{x}) + \zeta_{k,j}(y_{k}), \qquad 1 \le j \le r_{k}.$$
(23)

Considering that $x = \hat{x} - e$, in accordance with [18, Lemma 1], (22) and (23) allow for constructing the following diffeomorphism:

$$\boldsymbol{\epsilon} = \Phi(\boldsymbol{e}, \hat{\boldsymbol{x}}) = \begin{bmatrix} \Phi_1(\boldsymbol{e}, \hat{\boldsymbol{x}}) \\ \Phi_2(\boldsymbol{e}, \hat{\boldsymbol{x}}) \\ \Phi_3(\boldsymbol{e}, \hat{\boldsymbol{x}}) \end{bmatrix}$$
(24)

preserving the origin, i.e., such that $\Phi^{-1}(\mathbf{0}, \hat{x}) = \mathbf{0}$, $\forall \hat{x} \in \mathbf{X}$, and where the subblocks $\Phi_k = [\varphi_{k,j}] \in \mathbb{R}^{r_k}$, with $\varphi_{k,1} \equiv e_{y_k}$, k = 1, 2, 3 and $j = 1, \ldots, r_k$, have the following canonical componentwise representation:

$$\begin{cases} \dot{\varphi}_{k,1} = \varphi_{k,2} + \zeta_{k,1} \\ \vdots = \vdots \\ \dot{\varphi}_{k,r_k-1} = \varphi_{k,r_k-1} + \zeta_{k,r_k-1} \\ \dot{\varphi}_{k,r_k} = \tilde{\varphi}_{k,r_k+1} + \zeta_{k,r_k} \end{cases}$$
(25)

with $\tilde{\varphi}_{k,r_k+1} = L_{f(\hat{x})}^{r_k} h_k(\hat{x}) - L_{f(x)}^{r_k} h_k(x)$, k = 1, 2, 3. Taking into account the real FC behavior, any bounded error in the state estimation implies bounded drift terms $\tilde{\varphi}_{k,r_k+1}$, i.e.,

$$|\hat{\boldsymbol{x}} - \boldsymbol{x}| \le \epsilon \quad \Rightarrow \quad |\tilde{\varphi}_{k,r_k+1}(\hat{\boldsymbol{x}}, \boldsymbol{x})| \le \Pi_i$$
 (26)

and then each output error dynamics (25) can be independently stabilized by resorting to suitable HOSM algorithms. Since we have three subdynamics of order one, two, and three, respectively, we design the first output injection entry as the STW algorithm (27), the injection term for the second-order block as an STW-based velocity observer (28) (see [25]), and the third dynamic will be stabilized by employing the novel continuous third-order SM control algorithm in (29), whose stability properties have been recently analyzed in [23] and [24], i.e.,

$$\begin{aligned} \zeta_{1,1}(t) &= -\lambda_1 \cdot |\varphi_{1,1}(t)|^{\frac{1}{2}} \operatorname{sign} \left(\varphi_{1,1}(t)\right) + \zeta_{1,2} \left(\varphi_{1,1}(t)\right) \\ \dot{\zeta}_{2,2}(t) &= -\lambda_2 \cdot \operatorname{sign} \left(\varphi_{1,1}(t)\right), \quad \dot{\zeta}_{1,2}(0) = 0 \end{aligned}$$
(27)

$$\zeta_{2,1}(t) = -\alpha_1 \cdot |\varphi_{2,1}|^{\frac{1}{2}} \operatorname{sign}(\varphi_{2,1}(t))$$

$$\zeta_{2,2}(t) = -\alpha_2 \cdot \operatorname{sign}(\varphi_{2,1}(t))$$

$$\zeta_{2,1}(t) = -\beta_1 L \cdot |\varphi_{2,1}(t)|^{\frac{2}{3}} \operatorname{sign}(\varphi_{2,1}(t))$$
(28)

$$\zeta_{3,1}(t) = -\beta_1 L^2 |\varphi_{3,1}(t)|^{-1} \operatorname{sign}(\varphi_{3,1}(t))$$

$$\zeta_{3,2}(t) = -\beta_2 L^2 \cdot |\varphi_{3,1}(t)|^{\frac{1}{3}} \operatorname{sign}(\varphi_{3,1}(t))$$

$$\zeta_{3,3}(t) = -\beta_3 L^3 \cdot \operatorname{sign}(\varphi_{3,1}(t)).$$
(29)

It is worth remarking that, in contrast to all existing thirdorder SM controllers, algorithm (29) is able to steer to zero a perturbed third-order integrator dynamic as in (25) and (26) without employing any nested differentiator, but employing only the output estimation error $\varphi_{3,1} = \hat{x}_6 - x_6$. Furthermore, dispensing with the use of differentiators considerably reduces the complexity of the algorithm [23], [24] and enhances its robustness to the measurement noise.

With reference to the stability analysis of the proposed observer, since the three subsystems (25) are decoupled, the finite-time converging of the underlying output error $\varphi_{k,1}$ and their derivatives up to order r_k can be guaranteed by independently chosen positive parameters sets (λ_1, λ_2) , (α_1, α_2) , and $\beta_1, \beta_2, \beta_3, L$, respectively. Thus, denoting $\lfloor \varphi_{k,j} \rfloor^z = |\varphi_{k,j}|^z \cdot$ $\operatorname{sign}(\varphi_{k,j})$ and $z \in \mathbb{R}^+$, following [23]–[26], the next positive definite quadratic function

$$V(\Phi) = \sum_{k=1}^{3} \varsigma_k(\Phi_k)^T \boldsymbol{P}_k \varsigma_k(\Phi_k) \succ 0$$
(30)

with $\boldsymbol{P}_k \in \mathbb{R}^{r_k \times r_k}$ positive definite and $\varsigma_k(\Phi_k)$ defined by

$$\varsigma_1(\Phi_1) = \left[\lfloor \varphi_{1,1} \rceil^{\frac{1}{2}} \ \varphi_{1,2} \right]^T \tag{31}$$

$$\varsigma_1(\Phi_2) = \left[\left\lfloor \varphi_{2,1} \right\rceil^{\frac{1}{2}} \varphi_{2,2} \right]^T \tag{32}$$

$$\varsigma_1(\Phi_3) = \left[\lfloor \varphi_{3,1} \rfloor^{\frac{2}{3}} \varphi_{3,2} \lfloor \varphi_{3,3} \rfloor^2 \right]^T$$
(33)

can be made a strict Lyapunov function for the whole error dynamics (25)–(29). The detailed tuning procedure of the injection term gains can be found in [23] and [25]. It is worth remarking that, since all of the three error dynamics converge to zero in finite time, then the observer is able to reconstruct the whole state of the PEM FC in finite time also. Consequently, the separation principle is automatically satisfied, and the oxygen excess ratio controller and the FC observer can be separately designed.

Remark 1: Taking into account the robustness property of the SM approach with respect to matched uncertainty and disturbance, the evaluation of the equivalent control by filtering the output injections variables $\zeta_{k,j}$ allows for implementing also Fault Detection and Isolation (FDI) module [16], [18], [21] for MIMO systems.

V. SIMULATION RESULTS

A number of case studies were analyzed to verify the effectiveness of the proposed observer-based control scheme in the presence of parameter uncertainty and noisy measurements. The nominal model parameters were set on the basis of data reported in [3], [34], and [35]. The corresponding values, which are listed in Appendixes D and E, correspond to a 75-kW high-pressure FC stack fed by a 14-kW turbo compressor used in the Ford P2000 FC electric vehicle. Simulations were performed in the MATLAB/Simulink environment using a Euler fixed-step solver with a sampling time $T_s = 0.1$ ms. In agreement with standard performances of modern microcontroller/digital signal processor architectures [43] and analog-to-digital/digital-to-analog interfaces [44], both the data acquisition and the proposed observer-based control scheme operate at 5 ms of sampling rate.

A brief description of the simulations is now presented. In TEST 1, the FC is fed in open loop by a constant voltage, the aim of this test being that of verifying the convergence features of the observer. In TEST 2, the loop is closed by means of the proposed controller (9). No parameter uncertainty in the observer is considered for this test. For investigating the performance deterioration arising from a mismatch between the actual and nominal parameters employed into the observer, some parameter uncertainties are included in TEST 3. Finally, TEST 4 investigates the performance under the simultaneous effect of parameter uncertainties and noisy measurements. The operating range for the load current is 0–200 A, and the adopted current demand is $I_{\rm st}(t) = 100$ A for $t \in [0, 15)$, 150 A for $t \in [15, 25)$, 120 A for $t \in [25, 35)$, and 190 A for $t \in [25, 45]$.

In accordance with the previously discussed stability analysis, a feasible choice for the injection terms parameters (27)–(29) is as follows (see [23] and [24]): $\lambda_1 = 110$, $\lambda_2 = 5$, $\alpha_1 = 110$, $\alpha_2 = 5$, $\beta_1 = 13.2$, $\beta_2 = 50.82$, $\beta_3 = 13.31$, and L = 2.

Fig. 1 shows a comparison between the actual and estimated profiles of the unmeasured variables x_3 , x_4 , and x_5 during TEST 1, in which the PEM FC was fed by a constant voltage u = 132 V. The fast convergence of the observer and its high estimation accuracy are both evident. TEST 2 shows the resulting closed-loop results. The optimal stoichiometry value



Fig. 1. Actual and observed profiles of variables x_3 , x_4 , and x_5 in TEST 1.



Fig. 2. Actual and observed profiles of variables x_3 , x_4 , and x_5 in TEST 2.

for the considered FC is $\lambda_{O_2,opt} = 2.06$ (see [3] and [35]). In order to apply the "frequency-based" tuning procedure outlined in Section III-B, the stack current I_{st} is set in the middle of the admitted operating range, i.e., 100 A, and it has been found, iteratively, the constant voltage $u = U_0$ guaranteeing the optimal stoichiometry value $\lambda_{O_2,opt}$, yielding $U_0 = 132$ V. After that, we have arbitrarily chosen the frequency and amplitude of the self-sustained oscillation as $\bar{\omega} = 2\pi \cdot 6$ rad/s and $\bar{\alpha}_{u} =$ 2×10^{-3} . Then, by a simple harmonic test, which is carried out by feeding the system with the voltage $u(t) = U_0 + 10$. $\sin(\bar{\omega}t)$, the following values of magnitude and phase for the linearized model (10) are obtained: $|W(j\bar{\omega})| = 6.704 \times 10^{-4}$ and $\arg\{W(j\bar{\omega})\} = -138.46^{\circ}$, respectively. Finally, by applying the tuning rules (14), the gains of the STW controller (9) were evaluated as $\rho_1 = 44.8712$ and $\rho_2 = 78.0974$. It is worth remarking that this procedure is basically experiment based and it does not require the knowledge of the plant transfer function (10); thus, it can be easily implemented in practice. Fig. 2 shows the actual and estimated profiles of the unmeasured variables x_3, x_4 , and x_5 . The observer correctly works in the closed loop as well.



Fig. 3. Actual and observed λ_{O_2} , and set-point values in TEST 2.



Fig. 4. Stoichiometry error steady-state behavior in TEST 2.



Fig. 5. Compressor supply voltage in TEST 2.

Fig. 3 focuses on the performance of the control loop by showing the actual and estimated stoichiometries along with the corresponding set-point values. Fast dynamics and high accuracy of the control loop are evident. Fig. 4 (top) reports the profile of the sliding manifold (8), whereas Fig. 4 (bottom) shows a zoom from which it is apparent that the steadystate accuracy and self-sustained motion due to presence of parasitic actuator dynamic match the prespecified magnitude and frequency values. Fig. 5 depicts the applied compressor motor voltage.

In TEST 3, the performance of the proposed observer/ controller under parameter uncertainties is verified. Following [5], uncertainties up to the 10% of the nominal value were taken into account, as listed in Table II. Fig. 6 shows the actual and estimated profiles of the unmeasured variables x_3 , x_4 , and x_5 . The main deterioration in the observer performance reveals a biased observation of the variable x_3 (the air mass in the supply manifold), whereas the estimates of the remaining unmeasured

TABLE II VARIATION OF SYSTEM PARAMETERS

Parameter	Nominal Value	Variation
Stack Temperature $(T_{st} [K])$	353	+10%
Ambient temperature $(T_{amb} [K])$	298	+10%
Supply manifold volume $(V_{sm} [m^3])$	0.02	-10%
Return manifold volume (V_{rm} [m ³])	0.005	-10%
Compressor diameter $(d_c \text{ [m]})$	0.2286	+1%
Compressor/motor inertia $(J_{cp} [kg/m^2])$	5×10^{-5}	+10%



Fig. 6. Actual and observed profiles of variables x_3 , x_4 , and x_5 in TEST 3.



Fig. 7. Actual and observed λ_{O_2} , and set-point values in TEST 3.

variables x_4 and x_5 remain relatively accurate in the face of the parameter errors. Fig. 7 shows that the performance of the observer-based stoichiometry controller remains satisfactory. The sliding variable time history and zoom, shown in Fig. 8, show minor changes compared with the previous TEST 2, confirming the robustness of the adopted design. In particular, the magnitude of the stoichiometry oscillation [see Fig. 8 (bottom)] remains close to the required value of 2×10^{-3} .

In the conclusive TEST 4, a realistic measurement noise has been included in addition to the parameter uncertainty. Considering that common values of signal-to-noise ratio (SNR) in data acquisition systems are about 90 dB [45], all measurements were converted into the 4- to 20-mA range with power transmission equal to P = 0.2 W, and then, an additive Gaussian noise with SNR = 80 dB was included. Fig. 9 reports the noisy and noise-free profiles of all the measured quantities,



Fig. 8. Stoichiometry steady-state behavior in TEST 3.



Fig. 9. Noisy and noise-free measurements of x_1 , x_2 , and x_6 and $I_{\rm st}$ in TEST 4.



Fig. 10. Actual and observed profiles of variables x_3 , x_4 , and x_5 in TEST 4.

showing that a remarkable level of noise was in fact taken into account. Fig. 10 shows the actual and observed profiles of the unmeasured quantities, showing that the only visible effect of the noise, compared with TEST 3, is the appearance of small oscillations of the observed x_4 and x_5 profiles. Fig. 11 shows the actual and estimated stoichiometries, confirming that the proposed scheme works accurately also in the simultaneous presence of noise and parameter uncertainties.



Fig. 11. Actual and observed λ_{O_2} , and set-point values in TEST 4.

VI. CONCLUSION

In this paper, an observer-based controller has been proposed for regulating the oxygen excess ratio of a PEM FC to a suitable constant set-point value. The nonlinear observer, whose design constitutes one of the original contributions of this paper, contains an output injection term based on an original combination between second- and third-order SM control algorithms, and it provides a finite-time converging and theoretically exact (in absence of noise and parameter errors) state reconstruction. The control loop, which uses the observed oxygen excess ratio, is also based on the SOSM approach. To tune the controller parameters, it has been adopted a novel procedure, supported by local linearization and frequency-domain arguments, which allows the designer to affect the steady-state behavior of the output response in a quite direct and transparent manner. The overall approach has been successfully demonstrated by thorough simulative analysis considering relevant practical implementation issues such as parameter uncertainty and measurement noise. Next activities will be targeted to carry out experimental tests, on one hand, and to consider as well more complex mathematical models of the PEM FC, such as distributed parameter ones, which can capture more accurately the complex transport and reaction phenomena taking place inside the FC.

APPENDIX A STATE-SPACE PEM FC MODEL EQUATIONS

$$\begin{split} \dot{x}_{1} &= \frac{(\tau_{\rm cm}(u,x_{1}) - \tau_{\rm cp}(x_{1},x_{2}))}{J_{\rm cp}} \\ \dot{x}_{2} &= \left(\frac{\gamma R_{a}}{V_{\rm sm}}\right) \times (T_{\rm cp}(x_{2})W_{\rm cp}(x_{1},x_{2}) - T_{\rm sm}(x_{2},x_{3}) \\ &\times W_{\rm sm,out}(x_{2},x_{4},x_{5})) \\ \dot{x}_{3} &= W_{\rm cp}(x_{1},x_{2}) - W_{\rm sm,out}(x_{2},x_{4},x_{5}) \\ \dot{x}_{4} &= W_{\rm O_{2},in}(x_{2},x_{4},x_{5}) - W_{\rm O_{2},out}(x_{4},x_{5},x_{6}) \\ &- W_{\rm O_{2},react}(I_{\rm st}) \\ \dot{x}_{5} &= W_{\rm N_{2},in}(x_{2},x_{4},x_{5}) - W_{\rm N_{2},out}(x_{4},x_{5},x_{6}) \\ \dot{x}_{6} &= R_{a}T_{\rm fc} \left(W_{\rm ca,out}(x_{4},x_{5},x_{6}) - W_{\rm rm,out}(x_{6})\right) / (V_{\rm rm}M_{a}). \end{split}$$

APPENDIX B PHYSICAL FUNCTIONS

· Accelerating and load torques

$$\begin{split} \tau_{\rm cm}(u,x_1) = & \frac{n_{\rm cm} K_t(u-K_v x_1)}{(R_{\rm cm} J_{\rm cp})} \\ \tau_{\rm cp}(x_1,x_2) = & \frac{C_p T_{\rm atm} n(x_2) W_{\rm cp}(x_1,x_2)}{(n_{\rm cp} J_{\rm cp} x_1)} \end{split}$$

· Supply manifold and compressor air temperatures

$$T_{\rm cp}(x_2) = T_{\rm atm} \left(1 + n(x_2) n_{\rm cp}^{-1} \right)$$
$$T_{\rm sm}(x_2, x_3) = \frac{V_{\rm sm} x_2}{(R_a x_3)}.$$

· Mass flow rates

$$\begin{split} W_{\rm cp}(x_1,x_2) &= C_{00} + C_{10}x_1 + C_{20}x_1^2 + C_{01}x_2 \\ &+ C_{11}x_1x_2 + C_{02}x_2^2 \\ W_{\rm sm,out}(x_2,x_4,x_5) &= K_{\rm sm,out}(x_2 - p_{v,ca} - R_{\rm N_2}T_{\rm st}x_5 \\ &/V_{\rm ca} - R_{\rm O_2}T_{\rm st}x_4/V_{\rm ca}) \\ W_{\rm O_2,in}(x_2,x_3,x_4) &= ((x_2 - B_{32} - B_{33} - x_5B_{34} \\ &- x_4B_{35}) \times (x_2 - x_2B_6)^{-1} \\ &+ (x_2B_{36} - B_{37} - x_5B_{38} \\ &- x_4B_{39})) e(x_2)k(x_2) \\ W_{\rm O_2,out}(x_4,x_5,x_6) &= -x_4(B_{10} - x_5B_{11} + x_4B_{12} \\ &- x_6B_9) \times j(x_4,x_5)x_4^{-1} \\ &\times (j(x_4,x_5)B_{40} - M_{\rm N_2})^{-1} \\ &\times m(x_4,x_5) \\ W_{\rm N_2,in}(x_2,x_3,x_4) &= ((x_2B_{23} - B_{24} - x_5B_{25} \\ &- x_4B_{26}) \times (x_2 - x_2B_6)^{-1} \\ &+ (x_2B_{27} - B_{28} - x_5B_{29} \\ &- x_4B_{30})) e(x_2)k(x_2) \\ W_{\rm N_2,out}(x_4,x_5,x_6) &= \left(1 - j(x_4,x_5)B_{15}(j(x_4,x_5)B_{41} \\ &+ M_{\rm N_2})^{-1}\right) \\ &\times (B_{20} + x_5B_{21} + x_4B_{22} \\ &- x_6B_{19})m(x_4,x_5) \\ W_{\rm ca,out}(x_4,x_5,x_6) &= B_{47} + x_5B_{48} + x_4B_{49} - x_6B_{46} \\ W_{\rm rm,out}(x_6) &= p_{a6} + p_{a5}c(x_6) + p_{a4}c(x_6)^2 \\ &+ p_{a3}c(x_6)^3 + p_{a2}c(x_6)^4 \\ &+ p_{a1}c(x_6)^5. \end{split}$$

APPENDIX C AUXILIARY FUNCTIONS

$$e(x_{2}) = \left(1 + \frac{x_{2}B_{5}}{x_{2} - x_{2}B_{6}}\right)^{-1}$$

$$c(x_{6}) = \frac{x_{6} - \text{mean}_{a}}{\text{std}_{a}}$$

$$j(x_{4}, x_{5}) = \frac{x_{4}}{x_{5}B_{13} + x_{4}B_{14}}$$

$$n(x_{2}) = \left(\frac{x_{2}}{p_{\text{atm}}}\right)^{(\gamma-1)/\gamma} - 1$$

$$k(x_{2}) = \left(1 + \frac{B_{7}}{x_{2} - x_{2}B_{6} + B_{8}}\right)^{-1}$$

$$m(x_{4}, x_{5}) = \left(1 + B_{31} \left(j(x_{4}, x_{5})B_{41} + M_{N_{2}}\right)^{-1} \times j(x_{4}, x_{5})x_{4}^{-1}\right)^{-1}.$$

$$\begin{split} C_{00} &= 4.83 \times 10^{-5}; \ C_{10} = -5.42 \times 10^{-5}; \ C_{20} = 8.79 \times \\ 10^{-6}; C_{01} &= 3.49 \times 10^{-7}; C_{11} = 3.55 \times 10^{-13}; C_{02} = -4.11 \times \\ 10^{-10}; \ p_{a1} &= 0.0012; \ p_{a2} = -0.0019; \ p_{a3} = -0.0015; \ p_{a4} = \\ 0.0021; \ p_{a5} &= 0.027; \ p_{a6} = 0.078. \end{split}$$

APPENDIX E FORD 75-KW P2000 FC STACK PHYSICAL PARAMETERS [3]

$$\begin{split} &\gamma = 1.4; \ \theta = T_{\rm cp,in}/T_{\rm amb}; \ \phi_{\rm atm} = 0.5; \ \phi_{\rm ca,in} = 1; \ \phi_{\rm des} = 1; \ \phi_{\rm max} = 1.55 \times 10^{-3}; \ \Phi_{\rm max} = 0.197; \ d_c = 0.2286; \\ ef_{\rm mec} = 0.9; \ K_{\rm ca,out} = 2.17 \times 10^{-6}; \ m_{v,{\rm ca,max}} = 0.0028; \\ {\rm mean}_a = 2.5 \times 10^5; \ n = 381; \ n_{\rm cm} = 1; \ n_{\rm cp} = 0.775; \ p_{\rm amb} = 1; \\ p_{\rm atm} = 101325; \ p_{\rm cp,in} = p_{\rm amb}; \ p_{\rm sat,T_{\rm atm}} = 3.14 \times 10^3; \\ p_{\rm sat,T_{\rm cl}} = 47.06 \times 10^3; \ p_{v,{\rm ca}} = m_{v,{\rm ca,max}} R_v T_{\rm st}/V_{\rm ca}; \ {\rm std}_a = 8.66 \times 10^4; \ C_p = 1004; \ F = 96485; \ J_{\rm cp} = 5 \times 10^{-5}; \\ K_{\rm sm,out} = 0.36 \times 10^{-5}; \ K_v = 0.0153; \ M_a = 28.84 \times 10^{-3}; \\ M_{\rm N_2} = 28 \times 10^{-3}; \ M_{\rm O_2} = 32 \times 10^{-3}; \ M_v = 18.02 \times 10^{-3}; \ R_a = 2.869 \times 10^2; \ R_{\rm cm} = 1.2; \ R_{\rm O_2} = 259.8; \ R_{\rm N_2} = 296.8; \ R_v = 461.5; \ T_{\rm amb} = 298; \ T_{\rm atm} = T_{\rm amb}; \ T_{\rm cp,in} = T_{\rm amb}; \ T_{\rm st} = 353; \\ T_{\rm fc} = T_{\rm st}; \ V_{\rm ca} = 0.01; \ V_{\rm rm} = 0.005; \ V_{\rm sm} = 0.02; \\ X_{\rm O_2,{\rm ca,in}} = (Y_{\rm O_2,{\rm ca,in}}M_{\rm O_2})/(Y_{\rm O_2,{\rm ca,in}}M_{\rm O_2} + (1-Y_{\rm O_2,{\rm ca,in}}) M_{\rm N_2}); \ Y_{\rm O_2,{\rm ca,in}} = 0.21. \end{split}$$

APPENDIX F AUXILIARY COEFFICIENTS

 $B_1 = M_v \phi_{\text{des}} p_{\text{sat}, T_{\text{cl}}} K_{\text{sm,out}} / M_a; \quad B_2 = B_1 p_{v, \text{ca}}; \quad B_3 =$ $B_1 R_{\rm N_2} T_{\rm st} / V_{\rm ca}; B_4 = B_1 R_{\rm O_2} T_{\rm st} / V_{\rm ca}; B_5 = M_v \phi_{\rm atm} p_{{\rm sat}, T_{\rm atm}} / V_{\rm ca}$ $(M_a p_{\text{atm}}); B_6 = \phi_{\text{atm}} p_{\text{sat},T_{\text{atm}}} / p_{\text{atm}}; B_7 = M_v \phi_{\text{ca,in}} p_{\text{sat},T_{\text{cl}}}$ $(Y_{O_2,ca,in}M_{O_2} + (1 - Y_{O_2,ca,in})M_{N_2})^{-1}; B_8 = \phi_{des}p_{sat,T_{cl}} \phi_{\text{ca,in}} p_{\text{sat},T_{\text{cl}}}; B_9 = R_{\text{O}_2} T_{\text{st}} M_{\text{O}_2} K_{\text{ca,out}} / V_{\text{ca}}; B_{10} = B_9 p_{v,\text{ca}};$ $\begin{array}{ll} B_{11} = B_9 R_{\rm N_2} T_{\rm st} / V_{\rm ca}; & B_{12} = B_9 R_{\rm O_2} T_{\rm st} / V_{\rm ca}; & B_{13} = \\ R_{\rm N_2} T_{\rm st} / V_{\rm ca}; & B_{14} = R_{\rm O_2} T_{\rm st} / V_{\rm ca}; & B_{15} = B_9 / K_{\rm ca,out}; & B_{16} = \\ \end{array}$ $R_{\rm O_2}T_{\rm st}M_{\rm N_2}/V_{\rm ca}; \ B_{17} = M_{\rm O_2}n/(F4); \ B_{18} = 1 - Y_{\rm O_2,ca,in}$ $M_{\rm O_2}/(Y_{\rm O_2,ca,in}M_{\rm O_2} + (1 - Y_{\rm O_2,ca,in})M_{\rm N_2}); B_{19} = K_{\rm ca,out};$ $B_{20} = K_{\rm ca,out} p_{v,\rm ca}; \quad B_{21} = K_{\rm ca,out} R_{\rm N_2} T_{\rm st} / V_{\rm ca};$ $B_{22} =$ $K_{\text{ca,out}}R_{\text{O}_2}T_{\text{st}}/V_{\text{ca}}; B_{23} = B_{18}B_1; B_{24} = B_{23}p_{v,\text{ca}}; B_{25} =$ $B_{26} = B_{23}B_{14};$ $B_{27} = B_{18}K_{\rm sm,out};$ $B_{23}B_{13};$ $B_{28} =$ $B_{18}p_{v,\text{ca}}; \quad B_{29} = B_{18}R_{N_2}T_{\text{st}}/V_{\text{ca}}; \quad B_{30} = B_{18}R_{O_2}T_{\text{st}}/V_{\text{ca}};$ $B_{31} = M_v p_{v,ca}; \quad B_{32} = X_{O_2,ca,in} B_1; \quad B_{33} = X_{O_2,ca,in} B_2;$ $B_{34} = X_{O_2,ca,in}B_3; \quad B_{35} = X_{O_2,ca,in}B_4; \quad B_{36} = X_{O_2,ca,in}$ $K_{\rm sm,out}; B_{37} = X_{\rm O_2,ca,in} p_{v,ca}; B_{38} = X_{\rm O_2,ca,in} R_{\rm N_2} T_{\rm st} / V_{\rm ca};$ $B_{39} = X_{O_2,ca,in} R_{O_2} T_{st} / V_{ca}; \quad B_{40} = B_{15} - B_{16}; \quad B_{41} =$ $B_{14}M_{\rm O_2} - B_{16}; B_{42} = 14 \times 2C_p T_{\rm cp,in} (d_c/(2\sqrt{\theta}))^{-2} \Phi_{\rm max}^{-1}.$

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