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The effect of impregnation strategy on methane dry reforming activity of Ce promoted Pt/ZrO₂

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ABSTRACT

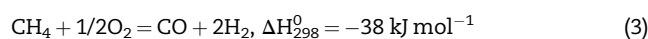
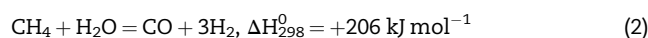
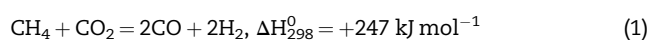
Dry reforming of methane has been studied over Pt/ZrO₂ catalysts promoted with Ce for different temperatures and feed compositions. The influence of the impregnation strategy and the cerium amount on the activity and stability of the catalysts were investigated. The results have shown that introduction of 1 wt.% Ce to the Pt/ZrO₂ catalyst via coimpregnation method led to the highest catalytic activity and stability. 1 wt.%Ce–1 wt.%Pt/ZrO₂ catalyst prepared by sequential impregnation displayed inferior CH₄ and CO₂ conversion performances with lowest H₂/CO production ratios. 1 wt.%Ce–1 wt.%Pt/ZrO₂ catalyst prepared by coimpregnation showed the highest activity even for the feed with high CH₄/CO₂ ratio. The reason for high activity was explained by the intensive interaction between Pt and Ce phases for coimpregnated sample, which had been verified by X-ray photoelectron spectroscopy and Energy Dispersive X-Ray analyses. Strong and extensive Pt–Ce surface interaction results in an increase in the number of Ce³⁺ sites and enhances the dispersion of Pt.

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1. Introduction

Catalytic carbon dioxide reforming of methane (dry reforming, DR) [Eq. (1)], which converts two gases, CH₄ and CO₂, with high global warming potential to valuable synthesis gas (syngas), a mixture of CO and H₂, has received considerable attention in recent years [1–3].

The DR process becomes industrially advantageous compared to steam reforming (SR) [Eq. (2)] or partial oxidation (POX) [Eq. (3)] in syngas production since H₂/CO product ratio is close to 1/1, which is suitable for further use in the production of oxygenated compounds as well as Fischer–Tropsch synthesis for production of liquid hydrocarbons [2,4,5].



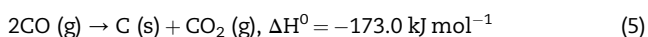
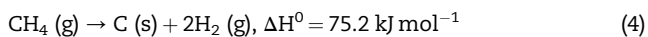
The major drawback of DR is that elevated temperatures are required to reach high conversion levels due to highly endothermic nature of the process. These severe operating conditions result in deactivation by coke deposition [6–8] and/or sintering of the metallic phase and support [9–12]. Thus, it is desired to develop effective DR catalysts exhibiting high activity and selectivity as well as good stability in the syngas production. Coke is formed mainly by two reactions, methane decomposition [Eq. (4)] and carbon monoxide disproportionation [Eq. (5)]. The former is an endothermic reaction and favored at higher temperatures and lower pressures, whereas the latter is exothermic and favored at lower temperatures and higher pressures [13].

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Catalytic performance of supported metallic catalysts for DR reaction is affected by several factors such as the nature of the metal, the support type as well as the conditions for the catalyst preparation and pretreatment [12,14,15]. It is reported in literature that support has a significant effect on both catalytic activity and stability [8,13,16]. It has been shown that certain supports are able to provide oxygen to the metal during the reaction and, by this way, suppress carbon deposition [16–20]. Thus, oxides with high oxygen exchange capacity and mobility are expected to be good candidates as supports for the DR reaction. When compared to irreducible oxides, such as Al_2O_3 or SiO_2 [4,8,16,21], the use of ZrO_2 can result in attractive process benefits owing to its redox behavior, surface acidity, reducibility and high thermal stability.

Good activity and stability characteristics of Pt/ ZrO_2 catalysts were reported in several papers [4,5,22]. Coke, which may cover the active sites, is hardly formed on Pt/ ZrO_2 resulting in stable activity for long periods of time. In earlier studies [5,22,23], it has been proposed that the reaction involves decomposition of CH_4 on Pt particles leading to the formation of H_2 and partially dehydrogenated species (CH_x), and dissociation of CO_2 into CO and O on the support. The oxygen formed during the dissociation of CO_2 can subsequently oxidize the CH_x species. The balance between the rate of decomposition of CH_4 on metal particles and the rate of its oxidation by the dissociated CO_2 determines the overall stability of the catalyst.

Previous studies [5,24,25] conducted over commercial or coprecipitated catalysts have shown that the addition of promoters to the ZrO_2 support results in increased activity as well as stability for the reforming reactions and that the addition of Ce to the ZrO_2 support resulted in significant improvement in the stability, with no decrease in neither CH_4 nor CO_2 conversions.

Particularly, noble metal catalysts containing ceria as a promoter increase the catalytic reactivity in the oxidation reactions of different hydrocarbons [26–28] and enhance the performance characteristics of three-way catalysts used in elimination of pollutants in automobile exhaust [29–31]. The unique acid–base and redox properties of ceria influence the dispersion of the active metals on the support as well as oxidation and reduction cycle of noble metals [32,33]. The oxygen vacancies at the metal–oxide interface of reduced ceria, leading to high oxygen storage capacity, suppress coke formation [32,34].

The purpose of the present work is to develop effective Pt based DR catalysts supported on zirconia. In order to develop catalysts with enhanced performance properties, Ce is used as a promoter, which is added through conventional impregnation method. The main intention is to have a high dispersion of the cerium on the surface of the support rather than to have it incorporated in the skeletal bulk structure of the catalyst, such as the catalysts reported in the literature prepared by coprecipitation [24]. To determine optimal combination of reaction conditions and catalyst composition

leading to superior productivity and selectivity; impregnation strategy, cerium amount, reaction temperature and CH_4/CO_2 feeding ratio were used as parameters during the performance tests. The reduction characteristics of freshly calcined samples and the amount of coke deposited on the used catalysts were determined by thermogravimetric and differential thermal analyses (TGA/DTA). The extent of interaction between Pt and Ce components during the preparation procedures was investigated by determining the amounts of metallic and oxide phases of Pt and Ce via X-ray photoelectron spectroscopy (XPS). The Pt and Ce dispersions on the catalyst surfaces were studied by scanning electron microscopy (SEM) and energy dispersive X-ray (EDX). The relation between the catalyst activity and Ce redox ability is discussed in detail.

2. Experimental

2.1. Catalyst preparation

Pt/ ZrO_2 and Pt–Ce/ ZrO_2 catalysts were prepared by classical impregnation method. ZrO_2 support was bought from Alfa Aesar. The support was calcined at 1073 K for 4 h in muffle furnace prior to the addition of the metals. Although this heat treatment caused a reduction in the BET surface area, from 93 to 16 m^2/g after calcination, thermal stability of the support was improved.

1 wt.% Pt/ ZrO_2 was prepared by pore volume impregnation of aqueous tetraammineplatinum nitrate solution. The Pt–Ce/ ZrO_2 catalysts were prepared either by coimpregnation, in which aqueous precursor solutions of Pt (tetraammineplatinum nitrate) and Ce (cerium nitrate) were impregnated together onto ZrO_2 with defined concentrations in order to obtain the fixed Pt load of 1 wt.% and Ce loads of 1 and 5 wt.%, or by sequential impregnation, in which impregnation of aqueous cerium nitrate solution was followed by heat treatment at 773 K for 4 h in muffle furnace and then by impregnation of aqueous tetraammineplatinum nitrate solution. Each impregnation step was conducted under vacuum. In all catalysts, the precursor solutions (0.5 ml/g support) with calculated concentrations were added via a peristaltic pump. After the impregnation step, the samples were dried overnight at 383 K (Table 1).

2.2. Catalyst characterization

All catalyst samples and the support were characterized by temperature-programmed reduction (TPR) tests for their reduction properties. The amount of deposited coke on used

Table 1 – List of catalysts prepared.

Catalyst #	Pt, wt.%	Ce, wt.%	Preparation procedure
Cat1	1	0	Impregnation
Cat2	1	1	Coimpregnation
Cat3	1	5	Coimpregnation
Cat4	1	1	Sequential impregnation

catalysts was determined by temperature-programmed oxidation (TPO) tests. Both TPO and TPR tests were performed on a Mettler Toledo TGA/DTA851 apparatus. TPR measurements were carried out by using a H_2 (4% v/v)–He reductive mixture with a heating rate of 5 K/min. The temperature was increased from room temperature up to 1073 K. Prior to the TPR experiments, samples were calcined in flowing air at 773 K for 4 h. In a typical TPO experiment, the catalyst sample, after 4 h of reaction, was cooled to room temperature, then placed into the system and heated up to 1173 K at a rate of 10 K/min in O_2 (30% v/v)–He mixture with a flow rate of 50 mL/min.

The Pt and Ce metallic and oxide phases of the fresh samples, which were pretreated by calcination in flowing air at 773 K for 4 h and reduction at 773 K under 50 mL/in H_2 flow for 2 h, were analyzed by XPS. The tests were performed at the Middle East Technical University Central Laboratory using SPECS spectrometer equipped with a hemispherical electron analyzer and Al- K_{α} ($h = 1486.56$ eV; $1 \text{ eV} = 1.6302 \times 10^{-19}$ J) 282 W dual X-ray source. The vacuum in analysis chamber was always $<1 \times 10^{-9}$ mbar. The spectra were collected at pass energy of 48 eV. The XPS data analysis was performed with the XPSPeak 4.1 program. The intensities were estimated by calculating the integral of each peak, after subtraction of the S-shaped Shirley-type background, and by fitting the curve to a combination of Lorentzian (30%) and Gaussian (70%) lines. All binding energies were referenced to the C 1s line at 284.6 eV, which provided binding energy values with an accuracy of ± 0.2 eV.

SEM and EDX tests were performed using a Carl Zeiss EVO40 environmental SEM that is equipped with a LaB₆ electron gun, a vacuum secondary electron (SE) detector, an elevated pressure SE detector, a backscattering electron detector (BSD) and a Bruker EDX detector. Freshly reduced catalysts were ground into fine particles and mechanically dispersed on an electrically conductive carbon film which was placed on an aluminum disc. No additional coatings or dispersive liquids were used prior to SEM and EDX measurements.

For all of the EDX elemental mapping and quantification studies, at least four different clusters of the same catalyst sample, with similar cluster sizes, were chosen for statistical comparison. Quantification values corresponding to the different clusters for a given catalyst type were typically found to be in good correlation with each other.

2.3. Activity tests

The catalytic reforming of methane with carbon dioxide was carried out in a fixed-bed down-flow tubular quartz reactor under atmospheric pressure. In these experiments, 100 mg of 250–425 μm fresh catalyst particles were fixed at the center of the 4 mm-i.d. microreactor. The temperature of the reactor oven was controlled to ± 0.1 K by a Shimaden FP-21 programmable controller. The reaction temperature was determined by a K-type sheathed thermocouple which was placed in the center of the furnace adjacent to the microreactor. The position of the catalyst bed was adjusted to remain within the constant-temperature zone (10 cm) of tube furnace. Position of the 1 cm-high catalyst bed was fixed in this zone using quartz wool (Alltech).

Prior to reaction tests, the catalyst was calcined *in situ* in dry air (30 mL/min) for 4 h at 773 K and subsequently reduced *in situ* in H_2 (50 mL/min) for 2 h at the same temperature. The reactions were performed in the temperature range of 773–973 K and $\text{CH}_4:\text{CO}_2$ ratios of 1:1 & 2:1. The volumetric flow rate was held constant at 26 mL/min, resulting in space velocity of 15,600 mL/h g-cat. No diluents were used in the tests. The exit gases were analyzed using a gas chromatograph, Hewlett Packard HP5890, equipped with a HayeSep D column, and a thermal conductivity detector.

3. Results

3.1. Characterization

3.1.1. Temperature programmed reduction

Aiming to understand the differences in reduction behavior coming from preparation methodologies, TPR studies were performed on all the catalyst samples. The TPR profiles of the catalysts and the support are shown in Fig. 1. TPR profile of ZrO_2 demonstrates that there is no significant weight loss up to 1073 K under hydrogen flow indicating no reduction of support (not shown in the figure). Bozo et al. [35] and Passos et al. [36] obtained similar results in TPR experiments for zirconia. 1 wt.% Pt/ ZrO_2 showed a steep bend around at 453 K, which is assigned to the reduction of PtO_2 phase [36,37]. At around 723 K, one can note a gentle decrease in the curvature most probably related to the reversible adsorption of hydrogen [37,38]. All Pt–Ce/ ZrO_2 catalysts showed a weight loss at 523–573 K which may be attributed to both the reduction of ceria in close contact with platinum, as well as to the reduction of platinum (breakdown of Pt–O– CeO_2 species created on calcinations step). The second set of mild curvatures at about 650–700 K is related to the surface reduction of CeO_2 not in close contact with the platinum. This may be assigned to the ability of the noble metal to promote the reduction of Ce^{4+} via spilling of hydrogen species over the support, which has been previously mentioned in the related literature [36–39].

The weight loss for 1 wt.%Pt–5 wt.%Ce/ ZrO_2 catalyst prepared by coimpregnation method (cat3) is the highest when compared with the other 1 wt.%Pt–1 wt.%Ce/ ZrO_2

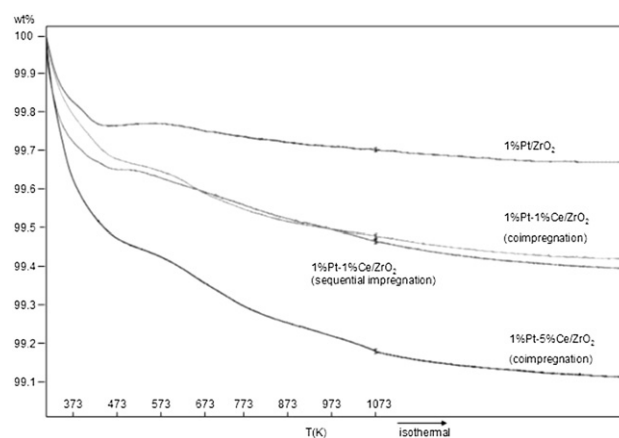


Fig. 1 – TPR profiles of 1%Pt/ ZrO_2 , 1%Pt–1%Ce/ ZrO_2 (coimp.), 1%Pt–5%Ce/ ZrO_2 (coimp.) and 1%Pt–1%Ce/ ZrO_2 (seq. imp.).

Table 2 – Catalyst characterization by XPS.

Sample [ref.]	Preparation method	B.E. Zr 3d _{5/2} (eV)	B.E. Pt 4f _{7/2} (eV) (%)	B.E. Ce u''' (eV)	Ce ³⁺ (%)
Cat2	Coimpregnation	182.4	70.8 (39) 72.1 (61)	916.8	25
Cat4	Sequential impregnation	182.3	70.7 (62) 71.9 (38)	917.8	11
Pt ⁰ [40]	–	–	71.1 ± 0.2	–	–
Pt ²⁺ [40]	–	–	72.2 ± 0.2	–	–
Pt ⁴⁺ [40]	–	–	74.2 ± 0.2	–	–

catalyst prepared by either coimpregnation or sequential impregnation method, indicating that increase in Ce loading of the Pt–Ce/ZrO₂ may improve the reducibility of the catalyst. Fig. 1 and its differential form (not given) also show that the reduction temperatures shift to lower levels as the cerium content increases, i.e. 523 K for cat3 whereas 548 K for cat2 and 576 K for cat4. This result seems to be related to the increased oxygen mobility favored by the higher amount of Ce species that can be reduced.

In conclusion, it seems clear from the results that in Pt–Ce catalysts, the reduction treatment at 773 K is sufficient to produce ceria at its zero valent state (Ce⁴⁺) and/or the creation of oxygen vacancies, and presence of Ce³⁺ ions and Ce⁴⁺/Ce³⁺ ratio on the samples depends on the preparation procedure of the sample prior to reduction. These results are parallel to the results presented in literature [36–39].

3.1.2. X-ray photoelectron spectroscopy

The extent of interaction between Pt and Ce species for the catalysts having same loads but had been prepared by different impregnation procedures was determined through analyzing the data obtained from XPS tests. For that purpose, the metallic and oxide phases of Pt and Ce present on 1 wt.%Pt–1 wt.%Ce/ZrO₂ catalyst prepared by coimpregnation and sequential impregnation method, cat2 and cat4, respectively, were analyzed by XPS. It can be seen from Table 2 that the Zr 3d_{5/2} binding energy remains unchanged, within the precision limits of the measurement, at around 182.3 eV, which is the typical binding energy for Zr⁴⁺, for both catalysts [39].

The main experimental Pt 4f_{7/2} peak has been deconvoluted into two components. Their binding energies and their relevant contribution to the main peak are reported in Table 2. Table 2 also includes the binding energy values of Pt 4f_{7/2} core levels of Pt⁰, Pt²⁺ and Pt⁴⁺, which were reported in the related literature as reference bases [40]. In the XPS profiles of cat4, the peak at 71.9 eV indicates the presence of Pt²⁺ species, and the one centered at 70.7 eV corresponds to Pt⁰ species. For cat2, there appeared to be a small electropositive shift in Pt 4f_{7/2} peak binding energies measured relative to cat 4 suggesting that Pt may have been slightly more oxidized in this sample. Serre et al. [41] mentioned that a slight increase in Pt oxidation state may reflect charge transfer from metal to ceria, indicating that Ce is slightly reduced. This shift corresponds to a net electron transfer from Pt to Ce due to the existence of strong and extensive Pt–Ce interaction between both Pt and Ce precursors during coimpregnation on the ZrO₂ surface and between Pt and Ce species during subsequent high temperature thermal treatments, i.e. calcination and reduction, at 773 K.

Figs. 2 and 3 show the Ce 3d XP spectra obtained with 1 wt.%Pt–1 wt.%Ce/ZrO₂ catalysts prepared by both coimpregnation and sequential impregnation method (cat2 and cat4), respectively, both after reduction at 773 K. The electronic structure of CeO₂ has been a matter of controversy. The first really well-resolved spectra were published by Burroughs et al. in 1976 [42]. The complexity of Ce spectra is caused by strong hybridization between the Ce 4f levels and the O 2p states [43]. According to the literature [43–45], the complex spectrum of Ce 3d can be resolved into 10 components, which can be obtained curve-fitting analysis (*v*'s represent the Ce 3d_{5/2} contribution and *u*'s represent the Ce 3d_{3/2} contribution) as shown in Figs. 4 and 5. The peaks labeled *v*, *v*' and *v*'' can be attributed to Ce⁴⁺; *v* and *v*' are due to a mixture of Ce 3d⁹ 4f² O 2p⁴ and Ce 3d⁹ 4f¹ O 2p⁵ configurations while *v*'' corresponds to a pure Ce 3d⁹ 4f⁰ O 2p⁶ final state. On the other hand, *v*₀ and *v*' are assigned to the Ce 3d⁹ 4f² O 2p⁵ and Ce 3d⁹ 4f¹ O 2p⁶ configurations of Ce³⁺; *u* structures, due to the Ce 3d_{3/2} can be explained in the same way (Table 3).

In literature, two different approaches have been followed to evaluate the degree of ceria reduction from XPS. Some authors have used percentage of area of the *u*''' peak in total Ce 3d region to describe the total amount of Ce⁴⁺ in the sample [46,47]. However, this approach leads to erroneous quantitative results [48]. The second approach considers the relative integrated peak areas corresponding to the *u*₀(*v*₀) and *u*'(*v*') peaks as representatives of Ce³⁺, in total Ce 3d band [44,45,49]. In this way, after deconvolution of the experimental spectra, the degree of Ce reduction can be calculated from the ratio between the sum of the integrated peak areas of *u*₀, *u*', *v*₀

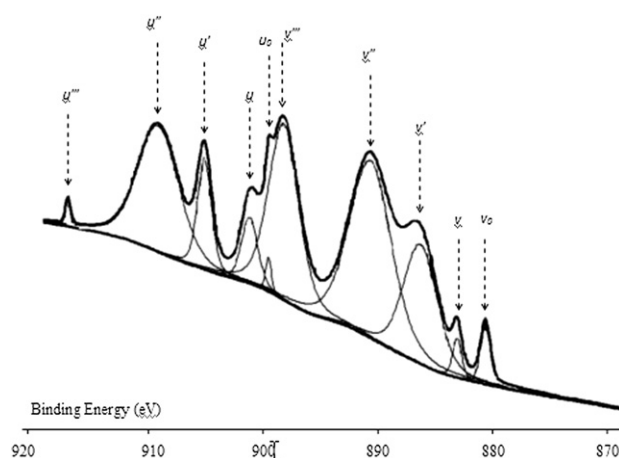


Fig. 2 – Ce 3d XPS spectra of 1%Pt–1%Ce/ZrO₂ prepared by coimpregnation (cat2).

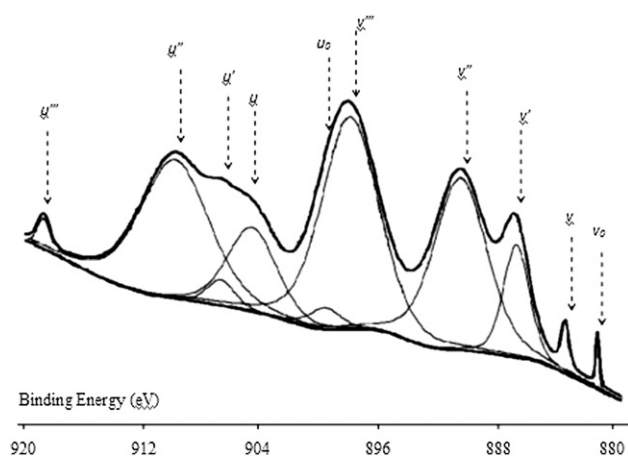


Fig. 3 – Ce 3d XPS spectra of 1%Pt-1%Ce/ZrO₂ catalyst prepared by sequential impregnation (cat4).

and v' peaks and the sum of the integrated peak areas of all the peaks [Eq. (6)].

$$\text{Ce}^{3+} (\%) = \frac{100 \cdot [S(u_0) + S(u') + S(v_0) + S(v')]}{\sum [S(u) + S(v)]} \quad (6)$$

Data in Table 2 show that the amount of Ce^{3+} estimated from the above equation was 25% for cat2, whereas 11% for cat4. Coimpregnation of Pt and Ce onto ZrO₂ support and subsequent thermal treatments has resulted in an increase in the

amount of Ce^{3+} state. It must also be recalled that, as initially reported by Papparazzo [50], CeO₂ can suffer spontaneous reduction at room temperature during XPS measurements by action of the X-ray irradiation combined with the ultra-high-vacuum environment. Considering that the same support has been used for the preparation of both Pt–Ce catalysts, and that the XPS analysis has been carried out under the same conditions for both samples, it can be assumed that Ce^{4+} photo reduction by X-ray irradiation is similar for both catalysts, and, as a consequence, differences in reducibility are only originated from impregnation strategy. On the other hand, the binding energies of the Ce u''' peak are also reported in Table 2. The value is 916.8 eV for cat2 whereas 917.8 eV for cat 4, indicating and validating that Ce in cat4, 1 wt.%Pt-1 wt.%Ce/ZrO₂ catalyst prepared by sequential impregnation, is in higher oxidized state.

XPS data indicate that the increase in Pt oxidation state and the higher amount of reduced Ce in cat 2 is a result of net electron transfer from Pt to Ce led by the strong and extensive Pt–Ce interaction during coimpregnation – between their precursors – and during subsequent high temperature thermal treatments (calcination and reduction at 773 K).

3.1.3. Scanning electron microscopy and energy dispersive X-ray analysis

Freshly reduced Pt–Ce catalysts (cat2 and cat4) were tested using SEM–EDX to obtain information on their microstructural and metal dispersion properties. Metal mapping studies were

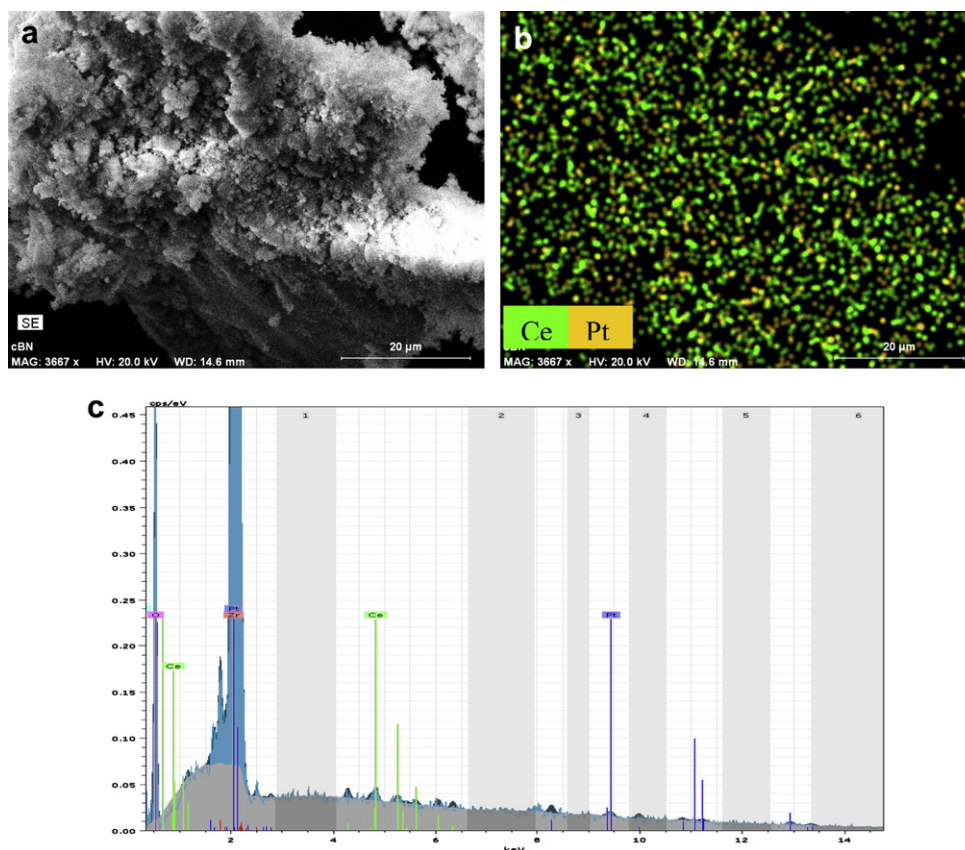


Fig. 4 – 1%Pt-1%Ce/ZrO₂ catalyst prepared by coimpregnation (cat2): (a) SEM bright area image, (b) Pt + Ce mapping, and (c) EDX spectrum.

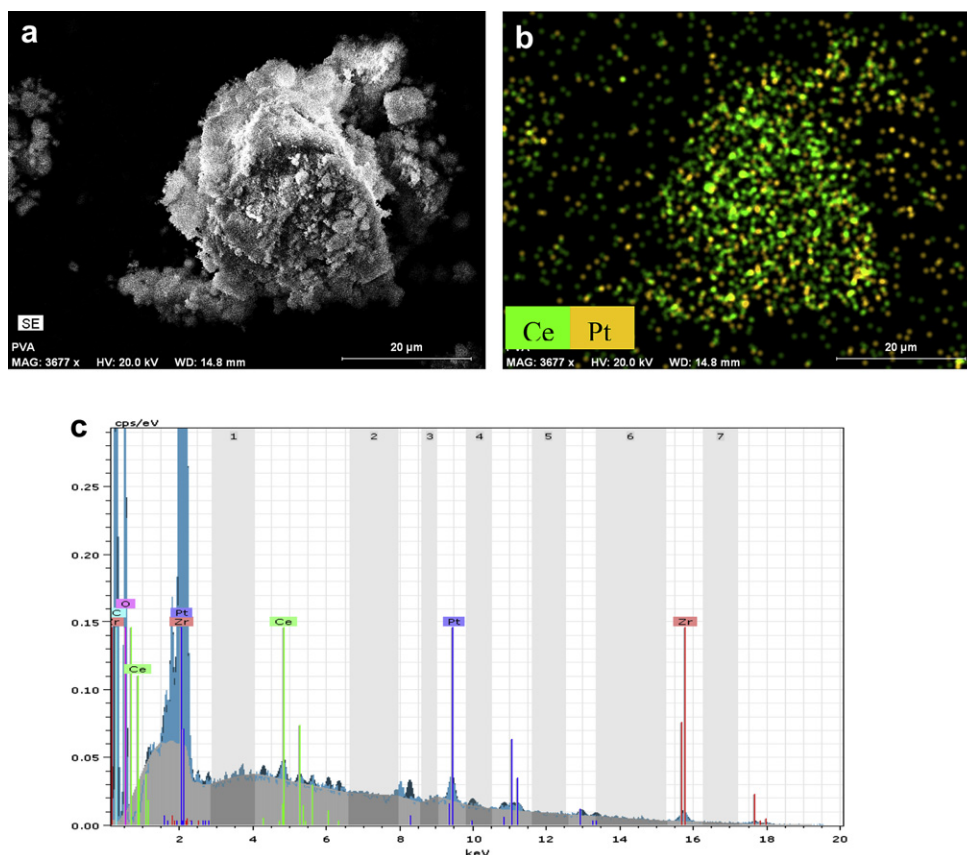


Fig. 5 – 1%Pt–1%Ce/ZrO₂ catalyst prepared by seq. impregnation (cat4): (a) SEM bright area image, (b) Pt + Ce mapping, and (c) EDX spectrum.

used to understand the dispersion of metals and their agglomeration behaviors on the support surface; the Pt + Ce metal mappings obtained for different samples are given in Figs. 4 and 5. For each sample, a representative set of results, including a bright area image, the EDX profile and the Pt + Ce mapping, are given.

In particular; Pt is observed to be well and homogeneously dispersed over the surface of 1 wt.%Pt–1 wt.%Ce/ZrO₂ catalyst prepared by coimpregnation (cat2). The low signal of Pt from the EDX spectrum can be attributed to the high dispersion and small particle size of Pt metal on the surface. It is also detected that Pt signal is always proportional to the Ce signal, which may probably result from the presence of Pt particles which are located over or in the close proximity of Ce sites.

However; over the surface of 1 wt.%Pt–1 wt.%Ce/ZrO₂ catalyst prepared by sequential impregnation (cat 4), Pt signal in EDX spectrum is significantly higher than that of the

coimpregnated sample (cat2). This shows us that Pt dispersion is low compared to the sample prepared by coimpregnation method and Pt is in the form of agglomerates.

The weight percentages of the Ce and Pt species over the surface of cat2 and cat4 were determined by EDX; the Ce and Pt weight percentages are 2.32 and 5.08, respectively, for cat2, whereas are 1.37 and 6.86, respectively, for cat4.

3.1.4. Temperature programmed oxidation

TGA tests were conducted over used catalysts, namely, cat2, cat3 and cat4 in order to determine the amount of carbon formation after 4 h of time on stream reaction tests at 973 K for the reaction with the feed having CH₄:CO₂ ratio of 1:1. During the TPO analyses (Fig. 6), the weights of 1 wt.%Pt–1 wt.%Ce/ZrO₂ and 1 wt.%Pt–5 wt.%Ce/ZrO₂ catalysts prepared by coimpregnation method (cat2 and cat3) showed very small change with the temperature increase, which is the indication of little coke formation during the reaction. On the other hand, TGA experiments showed a weight loss of 7% on treating the 1 wt.%Pt–1 wt.%Ce/ZrO₂ catalyst prepared by sequential impregnation method (cat4), indicating a significant amount of carbon deposition during the course of 4 h on-stream reaction. The overall weight loss would correspond to the sum of change due to oxidation of carbonaceous species and oxidation of reduced cerium and platinum [32].

The TGA tests were also conducted on the used catalysts (cat2 and cat3) in the reaction tests with a higher CH₄:CO₂ ratio

Table 3 – Ce 3d_{5/2} configuration.

Peaks	Configurations
ν_0	Ce 3d ⁹ 4f ² O 2p ⁵ configurations of Ce ³⁺
ν & ν''	Mixture of Ce 3d ⁹ 4f ² O 2p ⁴ and Ce 3d ⁹ 4f ¹ O 2p ⁵
ν'	Ce 3d ⁹ 4f ¹ O 2p ⁶ configurations of Ce ³⁺
ν'''	Pure Ce 3d ⁹ 4f ⁰ O 2p ⁶ final state

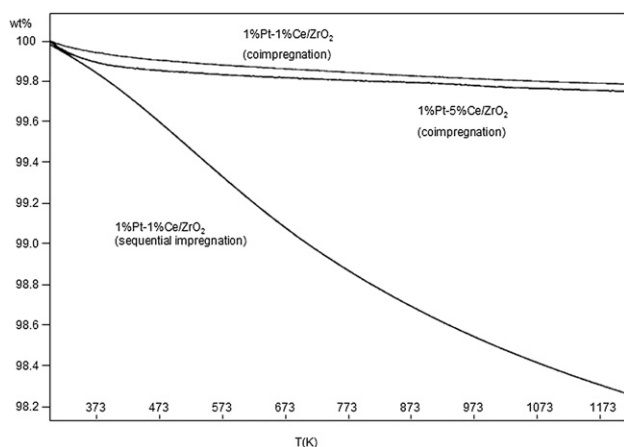


Fig. 6 – Temperature programmed oxidation (TPO) profiles of spent catalysts after 4 h of time on stream reaction tests at 973 K with $\text{CH}_4/\text{CO}_2 = 1/1$: 1%Pt–1%Ce/ZrO₂ (coimp.), 1%Pt–5%Ce/ZrO₂ (coimp.) and 1%Pt–1%Ce/ZrO₂ (seq. imp.).

of 2:1 to determine the amount of carbon formation after 4 h of reaction at 973 K (Fig. 7). The profiles indicate that carbon formation is not significant even under severe conditions. Additionally, higher Ce load limits carbon deposition.

3.2. Carbon dioxide reforming of methane

In the current work, a parametric study on Pt–Ce/ZrO₂ system for DR reaction, which considers the effects of reaction temperature, feed composition (i.e. CH_4/CO_2 ratio in the feed), reaction time and catalyst preparation method as the parameters, was conducted.

3.2.1. Effect of reaction temperature

The catalysts were tested in CO₂ reforming of methane at 773–973 K with CH_4/CO_2 ratio of 1:1. Fig. 8a–c shows the CH₄ conversion (a), CO₂ conversion (b) and H₂/CO molar ratio (c) as a function of reaction temperature. Activity trends reveal that

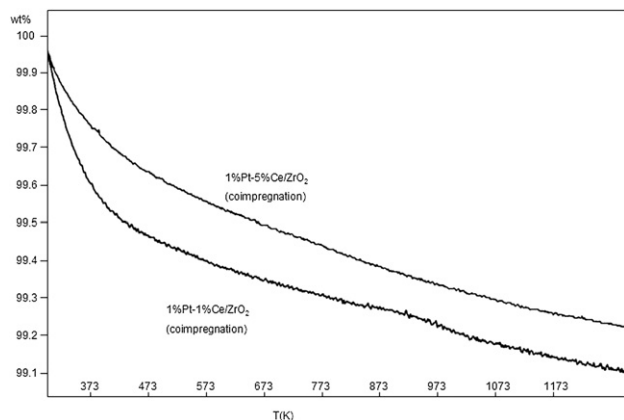


Fig. 7 – Temperature programmed oxidation (TPO) profiles of spent catalysts after 4 h of time on stream reaction tests at 973 K with $\text{CH}_4/\text{CO}_2 = 2/1$: 1%Pt–1%Ce/ZrO₂ (coimp.) and 1%Pt–5%Ce/ZrO₂ (coimp.).

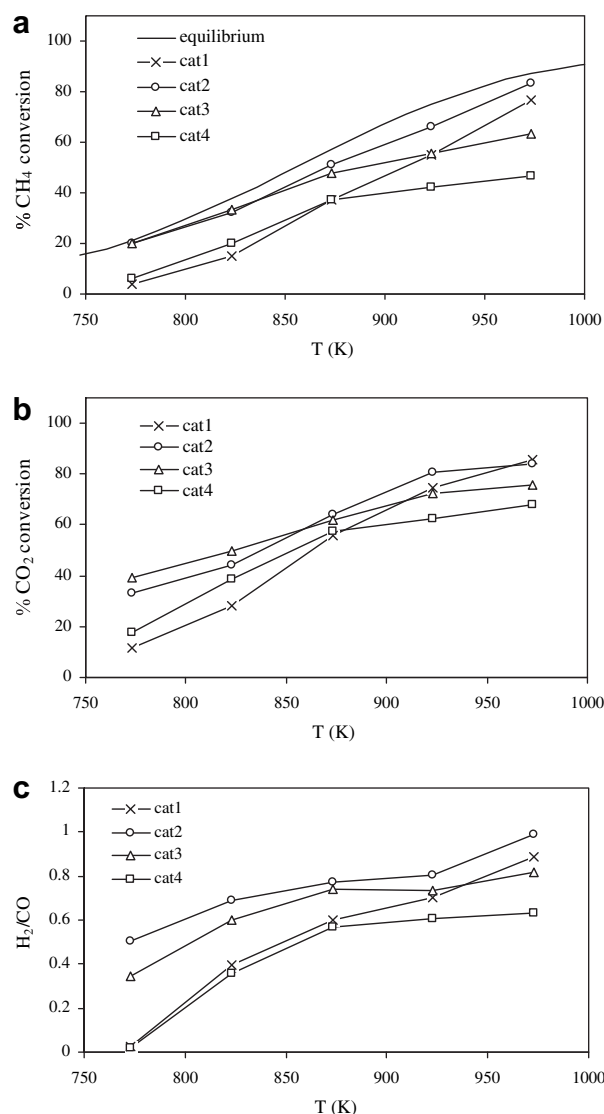
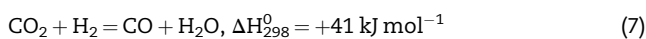


Fig. 8 – CH₄ conversion (a), CO₂ conversion (b) and H₂/CO molar ratio (c) for different catalysts in the DR of methane as a function of the reaction temperature. Values measured at the end of 4 h on stream. $\text{CH}_4/\text{CO}_2 = 1/1$. Space velocity = 15,600 mL/h g-cat.

CH₄ and CO₂ conversions increase with the temperature for each catalyst. The different activity levels of the catalysts clearly show the effects of impregnation strategy and Ce loading on activity and selectivity. CH₄ conversions over 1 wt.%Pt–1 wt.%Ce/ZrO₂ (cat2) and 1 wt.%Pt–5 wt.%Ce/ZrO₂ (cat3) prepared by coimpregnation method are close at lower temperatures, whereas at higher temperatures, the catalyst with 5 wt.% Ce loading shows an inferior activity profile. High CH₄ conversions, almost equal to the thermodynamic level, were obtained on 1 wt.%Pt–1 wt.%Ce/ZrO₂ catalyst prepared by coimpregnation method (cat2) over the whole temperature range investigated: the CH₄ conversion ranged from 20.1% at 773 K to 83.6% at 973 K, which correspond to 95.7% and 96.1% of the thermodynamically maximum attainable conversion levels, respectively.

It is clear that the introduction of small amount of cerium (1 wt.%) to Pt/ZrO₂ via coimpregnation method led to an increase in the activity. It is also noteworthy from Fig. 6a-c that addition of 1 wt.% Ce to the Pt/ZrO₂ catalyst via coimpregnation method led to a superior catalytic performance, while the 1 wt.%Pt-1 wt.%Ce/ZrO₂ catalyst prepared by sequential impregnation (cat4) displayed the lowest CH₄ and CO₂ conversions as well as the lowest H₂/CO molar ratios over the whole temperature range. On the other hand; increasing the loading of Ce from 1 to 5 wt.% resulted in a decrease in the activity of the catalyst at high temperatures.

Additionally, although CH₄ and CO₂ were present in the feed in a 1:1 ratio, CO₂ conversion levels have always been found to be higher than the CH₄ conversions, which is due to the reverse water-gas shift (RWGS) reaction occurring simultaneously with DR [4,15]:



RWGS consumes part of the H₂ produced by DR; this fact supports the observation that the H₂/CO ratio always attains values lower than unity, but tends to 1 at higher temperatures due to dominated DR activity, as shown in Fig. 6c. The comparison of CO₂ and CH₄ conversion levels of catalyst clearly shows that the RWGS reaction activity is suppressed when 1 wt.%Pt-1 wt.%Ce/ZrO₂ coimpregnated catalyst (cat2) was used.

3.2.2. Effect of time-on-stream (TOS) activity testing

TOS activity tests were performed at 973 K at fixed velocity with CH₄:CO₂ ratio of 1:1 in the feed (where the highest conversions were obtained) for all four samples for 4 h of TOS. Fig. 9a-c shows the CH₄ conversion (a), CO₂ conversion (b) and the H₂/CO molar ratio (c) in the product stream, respectively, as a function of the reaction time. At the end of 4th hour of TOS, the unpromoted Pt/ZrO₂ catalyst lost 5.5% of its initial CH₄ activity whereas both the Ce-promoted catalysts prepared by coimpregnation method (cat2 and cat3) only lost 4% of their CH₄ activity. This shows the beneficial effect of Ce addition on the overall stability. For the 1 wt.%Ce-doped Pt/ZrO₂, the increase in the dissociation ability and subsequent cleaning capacity results in a catalyst with enhanced activity and stability for the CO₂ reforming reaction. However, increasing the Ce loading from 1 wt.% to 5 wt.% did not have a significant improvement on the stability.

The 1 wt.%Pt-1 wt.%Ce/ZrO₂ catalyst prepared by sequential impregnation (cat4) showed lower activity compared to other samples and exhibited highly linear deactivation during the first 30 min on-stream, due to the fast deposition of the inactive carbon, as observed in TPO experiments. The CH₄ activity leveled off to stable values with about 22% loss at the end of 4 h. In addition, cat4 is the only catalyst sample over which the CO₂ conversion decreased continuously by almost 9% during the reaction period; for all other catalysts the CO₂ conversion was constant about 85% over the 4 h of reaction. Moreover, 1 wt.%Pt-1 wt.%Ce/ZrO₂ catalyst prepared by coimpregnation method exhibited tremendous stability under reaction conditions where carbon deposition is thermodynamically favorable, indicating the advantageous effect of the coimpregnation method on the stability of the catalysts.

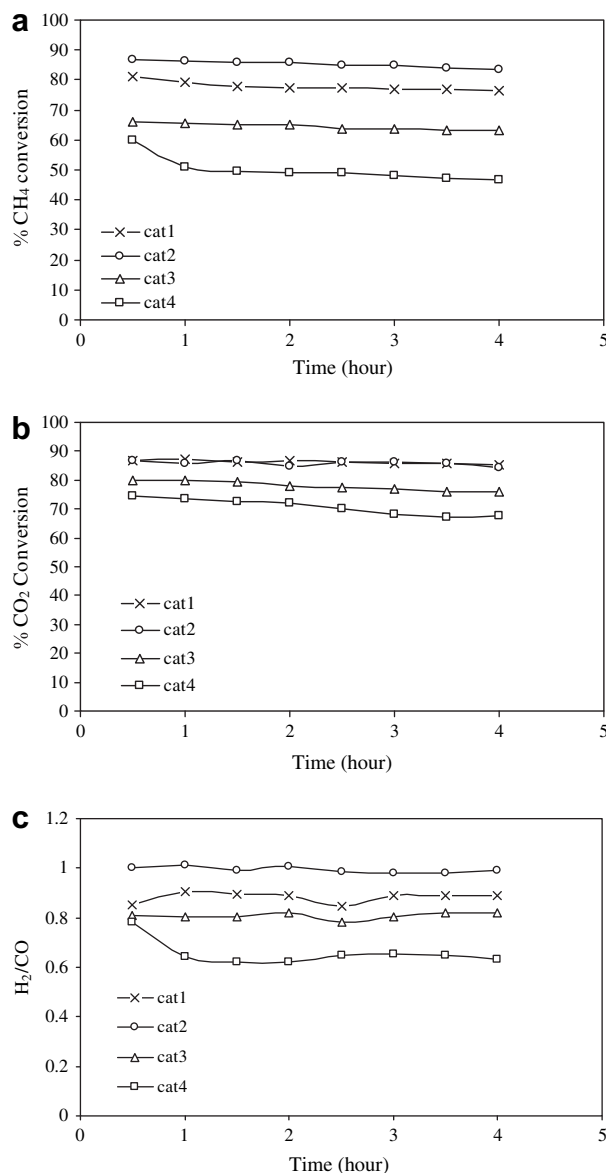


Fig. 9 – CH₄ conversion (a), CO₂ conversion (b) and H₂/CO molar ratio (c) for different catalysts in the DR of methane as a function of reaction time. Reaction temperature = 973 K. CH₄/CO₂ = 1/1. Space velocity = 15,600 mL/h g-cat.

3.2.3. Effect of CH₄/CO₂ ratio in the feed

A high CH₄/CO₂ feed ratio (>1.0) is considered as a severe condition for CO₂ reforming of methane. The stoichiometry of DR reaction is 1 to 1 for CO₂ and CH₄. When the ratio is greater than 1.0, methane becomes excess and the carbon formed upon its decomposition on Pt may not find enough mobile oxygen to be cleaned out; the produced carbon, via the methane decomposition reaction [Eq. (4)], will deposit on the surface of the catalyst, and result in deactivation of the catalyst [51].

Aiming to understand the performance characteristics, i.e. activity and selectivity, of the catalysts at higher CH₄/CO₂ feed ratios, CH₄:CO₂ ratio was increased to 2:1 at 973 K (Figs. 10, 11).

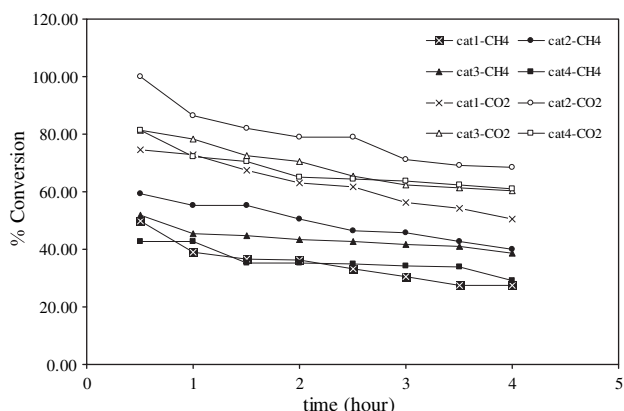


Fig. 10 – CH₄ & CO₂ conversions for the different catalysts in the DR of methane as a function of reaction time. Reaction temperature = 973 K. CH₄/CO₂ = 2/1. Space velocity = 15,600 mL/h g-cat.

Under these severe conditions, both reactants for each catalyst demonstrated activity rates in different extents throughout the whole time-on stream test. At the very beginning of the reaction ($t = 30$ min), the conversion of CH₄ and CO₂ for 1 wt.%Pt–1 wt.%Ce/ZrO₂ catalyst prepared by coimpregnation method (cat2) was 59% and 100%, respectively, whereas at the end of the 4 h, the conversions decreased down to 40% and 68%, correspondingly. However, it is seen that the activities of the samples with 5% Ce loading (cat3) leveled off to stable values, which is about 40% CH₄ conversion, with approximately 10% loss of CH₄ activity at the end of 4 h of reaction. Unlike the results at CH₄/CO₂ = 1.0, it is observed that 1 wt.%Pt–5 wt.%Ce/ZrO₂ catalyst prepared by coimpregnation method (cat3) displayed the most favorable stability profile due to its relatively low conversion level at the beginning of the reaction. It should be noted that 90–95% of the activity loss was observed till the end of 3 h TOS and then the activity has reached stable levels. Addition of higher amount of ceria

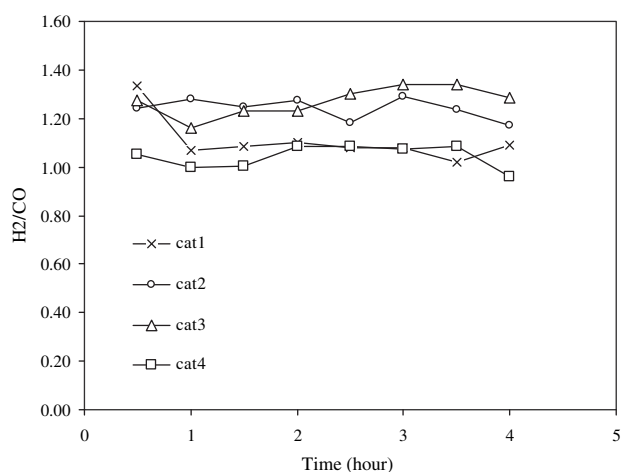


Fig. 11 – H₂/CO molar ratio values for the different catalysts in the DR product stream as a function of reaction time. Reaction temperature = 973 K. CH₄/CO₂ = 2/1. Space velocity = 15,600 mL/h g-cat.

resulted in an increase in the oxygen storage capacity of the support, as has been shown for different CeO₂-containing systems [31].

Moreover, for each catalyst, H₂/CO ratio ranged between 1.00 and 1.35, which is higher than the stoichiometric ratio of 1.0 and may have resulted from the decomposition of excessive CH₄; the higher the amount of supplied CH₄, the greater both the concentration of deposited carbonaceous species formed by CH₄ decomposition [Eq. (3)] and the amount of hydrogen at the expense of stability.

4. Discussion

In this work; DR of methane has been studied over Pt/ZrO₂ catalysts promoted with Ce using different impregnation strategies and cerium amounts. Use of cerium was found to be potentially beneficial for CO₂ reforming of methane activity of Pt/ZrO₂. The XPS results given in Table 2, showing the changes in oxidation states of both Pt and Ce on catalysts prepared by different methods, and the results of the performance tests (Figs. 8, 9) indicate that addition of cerium improved the amount of surface oxygen through reduction/oxidation cycle of CeO_x and the reducibility of the oxide support; this combined effect enhances the long-term activity and stability of the catalyst. The improved surface oxygen transfer ability upon Ce addition is mentioned in the literature [31,33]. The effects of the Ce on catalyst activity depended on the cerium loading used and impregnation strategy.

Addition of 1 wt.% Ce to the Pt/ZrO₂ catalyst via coimpregnation method led to superior catalytic activities and stabilities, which may be related both to the increased dispersion of the Pt in low-loaded Ce samples, as mentioned in literature for alumina supported catalysts [51], and coke gasification by ceria, since such addition of ceria results in an increase in the oxygen transfer ability of the support [31,33]. It was claimed in the previous studies [5,19,20,22] that during DR on Pt/ZrO₂, (i) CH₄ decomposes on Pt forming carbon and hydrogen, (ii) hydrogen partially reduces the support in the metal periphery, (iii) CO₂ dissociates on ZrO₂ support near the metal particle forming CO and oxygen, (iv) oxygen formed on support is transferred to Pt and cleans it from coke and (v) the dissociated oxygen reoxidizes the support. As can be easily understood, if oxygen transfer rate from the support to the metal is less than the carbon formation rate on Pt, catalyst deactivates. In our case for cat2, in addition to O directly supplied to Pt from ZrO₂, the presence of Ce³⁺ on the surface creates an additional storage capacity for oxygen coming from ZrO₂ support; CeO_x goes through continuous reduction/oxidation cycle during the reaction producing mobile surface oxygen, and enhances the oxygen transfer to Pt, which makes the metal and catalysts more resistant to carbon deposition.

The 1 wt.%Pt–1 wt.% Ce/ZrO₂ catalyst prepared by sequential impregnation (cat4) showed the lowest activity and stability profiles whereas same catalysts prepared by coimpregnation method (cat 2) displayed superior catalytic performance both in terms of activity and stability. Throughout sequential impregnation process, impregnation of Ce precursor onto the support was followed by high temperature heat treatment in a muffle furnace at 773 K, which resulted in

formation of fixed/stabilized Ce sites on the support and then the Pt precursor was added. Probably, this has caused a decreased Pt–Ce interaction during preparation, which may be an explanation for lower activity levels and poor stability profiles. On the other hand, coimpregnation of Pt and Ce precursors together onto the ZrO_2 surface and subsequent high temperature thermal treatment (calcination and reduction at 773 K) led to strong and extensive Pt–Ce surface interaction, which resulted in the formation of Ce^{3+} sites. Increased number of oxygen vacancies, which act as oxygen buffer when going through Ce^{4+}/Ce^{3+} redox cycle, led to enhanced cleaning ability of surface from deposited carbon, produced on Pt via C–H bond breakage during reaction. The XPS analysis clearly showed that the intensive interaction between Pt and Ce for coimpregnated sample, starting from their precursor states till the metallic and oxide states during calcination and reduction, led to a higher amount of Ce^{3+} while suppressing the amount of Pt^0 . This results in higher DR activity of coimpregnated sample, which stems from enhanced oxygen transfer from Ce to Pt. Thus, Pt sites of coimpregnated sample have higher rate of oxygen transfer from CeO_x compared to carbon formation rate on them during the reaction, and, as a consequence, have higher DR activity and stability.

This phenomenon could be also enhanced by the higher dispersion of Pt on the surface of the catalyst, which leads to an increase in the metal-support interface area, favoring the removal of carbon from metal, as well as, the increase in catalytic activity. Tiernan and Finlayson [52] have reported for Al_2O_3 supported catalysts that the presence of Ce^{3+} sites enhances the dispersion of Pt. Although Pt or Ce particle sizes are not detectable with the SEM used in this study, a relatively indirect intuition regarding the dispersion can be gained through considering the micro-scale EDX mapping results and EDX quantification analysis. The results of SEM–EDX studies imply that 1 wt.% Ce to the Pt/ ZrO_2 catalyst via coimpregnation method (cat2) has higher dispersion and small particle sizes of Pt compared to 1 wt.% Pt–1 wt.% Ce/ ZrO_2 catalyst prepared by sequential impregnation (cat4). To sum up, we can conclude that coimpregnation of Pt and Ce together onto ZrO_2 surface and subsequent high temperature thermal treatment (calcination and reduction at 773 K) have led to strong and extensive Pt–Ce surface interaction, which resulted in the formation of Ce^{3+} sites and that the presence of Ce^{3+} sites enhanced the dispersion of Pt.

In accordance with the above discussion, the deactivation of the 1 wt.% Pt–1 wt.% Ce/ ZrO_2 catalyst prepared by sequential impregnation (cat4) would be related to the limited interaction between Pt–Ce precursors during sequential impregnation, which have created insufficient number of oxygen vacant Ce^{3+} sites, as explained in the above sections. Probably, the production rate of oxygen species on the support – or on the metal/support boundary – during the CO_2 activation process was not high enough to oxidize all carbonaceous species formed on the metal sites; thus, the coke deposition led by insufficient rate of cleaning inhibited the reaction. Parallel to our explanation, many groups have mentioned that the balance between the rate of decomposition and the rate of cleaning determines the overall stability of the catalyst [5,13,19,20,22].

On the other hand; for the other coimpregnated sample, cat3, increasing the loading of Ce from 1 to 5 wt.% resulted in

a decrease in the activity of the catalyst at high temperatures, which may be explained by decreased Pt dispersion. According to the work of Tiernan and Finlayson [52], the addition of cerium to Pt/ Al_2O_3 , particularly at higher levels, results in decreased Pt dispersion. Another reason for the deteriorated activities may be the sintering and encapsulation of Pt particles by high amounts of bulk cerium particles, which may lead to a decrease in the adsorption sites on the metal surface areas as well as in the interfacial region [53,54].

At the end of 4th hour of TOS, it is observed that the catalysts prepared by coimpregnation method (cat2 and cat3) only lost 4% of their CH_4 activity. This shows the beneficial effect of Ce addition by coimpregnation method on the overall stability. Addition of cerium improved the amount of surface oxygen through reduction/oxidation cycle of CeO_x and the reducibility of the oxide support; this combined effect enhances the long-term activity and stability of the catalyst. As explained above, coimpregnated samples have higher oxygen transfer rates from CeO_x sites and thus, they do not suffer from activity loss due to carbon deposition. The oxygen vacancies at the metal-oxide interface of reduced ceria, leading to high oxygen storage capacity, suppress coke formation. The higher amount of mobile surface oxygen results in an enhanced capability to clean the carbon that would normally accumulate on the metal during the decomposition of CH_4 . This cleaning ability is also reflected on the total amount of carbon deposits observed by TPO. Moreover, a higher degree of reduction results in an increase in the number of oxygen vacancies formed near the metal particle and a subsequent increase in the ability to dissociate CO_2 [5]. For the 1 wt.% Ce-doped Pt/ ZrO_2 , the increase in the dissociation ability and subsequent cleaning capacity results in a catalyst with enhanced activity and stability for the CO_2 reforming reaction. However, increasing the Ce loading from 1 wt.% to 5 wt.% did not have a significant improvement on the stability.

However; unlike the results at $CH_4/CO_2 = 1.0$, it is observed that 1 wt.% Pt–5 wt.% Ce/ ZrO_2 catalyst prepared by coimpregnation method (cat3) displayed the most favorable stability profile at $CH_4:CO_2 = 2:1$ case due to its relatively low conversion level at the beginning of the reaction. Addition of higher amount of ceria resulted in an increase in the oxygen storage capacity of the support, as has been shown for different CeO_2 -containing systems [31]. The cleaning of coke formed becomes more important than the original DR activity for cat3 when the reaction condition is severe, like $CH_4:CO_2 = 2:1$ case. This result is also supported with the lower activation energy of 1 wt.% Pt–5 wt.% Ce/ ZrO_2 catalyst prepared by coimpregnation method (cat3) for CO_2 consumption, which may explain the higher dissociative CO_2 adsorption ability of cat3. Likewise, insignificant amount of coke deposition detected as an outcome of TPO tests after the reaction also validates the relatively stable behavior of cat3 under high CH_4/CO_2 feed ratio.

5. Conclusions

DR of methane has been studied over Pt/ ZrO_2 catalysts promoted with Ce using different impregnation strategies and cerium amounts. Use of cerium was found to be potentially

beneficial for CO₂ reforming of methane activity of Pt/ZrO₂. The effects of the Ce on catalyst activity depended on the cerium loading used and impregnation strategy. Introduction of 1 wt.% Ce to the Pt/ZrO₂ catalyst via coimpregnation method led to superior catalytic activities and stabilities. The catalyst displayed a significant improvement in the H₂/CO ratio; H₂/CO ratio tends to unity at high temperatures. Coimpregnation of Pt and Ce together onto ZrO₂ surface and subsequent high temperature thermal treatment (calcination and reduction at 773 K) have led to strong and extensive Pt–Ce surface interaction, which produced the formation of Ce³⁺ sites and that the presence of Ce³⁺ sites enhanced the dispersion of Pt. Under normal reaction conditions, increasing the loading of Ce from 1 wt.% to 5 wt.% resulted in a decrease in the catalytic activity of catalysts at high temperature. Under severe reaction conditions, like CH₄:CO₂ = 2:1 case, it is observed that 1 wt.% Pt–5 wt.% Ce/ZrO₂ catalyst prepared by coimpregnation method (cat3) displayed the most favorable stability profile.

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