Growth, defect structure, and THz application of stoichiometric lithium niobate

K. Lengyel,1 Á. Péter,1 L. Kovács,1 G. Corradi,1 L. Pálfalvi,2 J. Hebling,2,3 M. Unferdorben,2 G. Dravecz,1 I. Hajdara,1 Zs. Szaller,1 and K. Polgár1

1Wigner Research Centre for Physics, Hungarian Academy of Sciences, 1121 Budapest, Konkoly-Thege M. út 29-33, Hungary
2Institute of Physics, University of Pécs, 7624 Pécs, Ifjúság útja 6, Hungary
3MTA-PTE High Field Terahertz Research Group, 7624 Pécs, Hungary

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Owing to the extraordinary richness of its physical properties, congruent lithium niobate has attracted multidecade-long interest both for fundamental science and applications. The combination of ferro-, pyro-, and piezoelectric properties with large electro-optic, acousto-optic, and photoelastic coefficients as well as the strong photorefractive and photovoltaic effects offers a great potential for applications in modern optics. To provide powerful optical components in high energy laser applications, tailoring of key material parameters, especially stoichiometry, is required. This paper reviews the state of the art of growing large stoichiometric LiNbO₃ (sLN) crystals, in particular, the defect engineering of pure and doped sLN with emphasis on optical damage resistant (ODR) dopants (e.g., Mg, Zn, In, Sc, Hf, Zr, Sn). The discussion is focused on crystals grown by the high temperature top seeded solution growth (HTTSSG) technique using alkali oxide fluxing agents. Based on high-temperature phase equilibria studies of the Li₂O–Nb₂O₅–X₂O ternary systems (X = Na, K, Rb, Cs), the impact of alkali homologue additives on the stoichiometry of the lithium niobate phase will be analyzed, together with a summary of the ultraviolet, infrared, and far-infrared absorption spectroscopic methods developed to characterize the composition of the crystals. It will be shown that using HTTSSG from K₂O containing flux, crystals closest to the stoichiometric composition can be grown characterized by a UV-edge position of about 302 nm and a single narrow hydroxyl band in the IR with a linewidth of less than 3 cm⁻¹ at 300 K. The threshold concentrations for ODR dopants depend on crystal stoichiometry and the valence of the dopants; Raman spectra, hydroxyl vibration spectra, and Z-scan measurements prove to be useful to distinguish crystals below and above the photorefractive threshold. Crystals just above the threshold are preferred for most nonlinear optical applications apart holography and have the additional advantage to minimize the absorption even in the far-infrared (THz) range. The review also provides a discussion on the progress made in the characterization of non-stoichiometry related intrinsic and extrinsic defect structures in doped LN crystals, with emphasis on ODR-ion-doped and/or closely stoichiometric systems, based on both spectroscopic measurements and theoretical modelling, including the results of first principles quantum mechanical calculations on hydroxyl defects. It will also be shown that new perspective applications, e.g., the generation of high energy THz pulses with energies on the tens-of-mJ scale, are feasible with ODR-doped sLN crystals if optimal conditions, including the contact grating technique, are applied. © 2015 AIP Publishing LLC.

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TABLE OF CONTENTS

I. INTRODUCTION ........................................ 2

II. GROWTH OF STOICHIOMETRIC LiNbO₃ ........ 2

A. Early works ........................................ 2

B. Phase equilibria of Li₂O–Nb₂O₅–X₂O ternary systems (X = Na, K, Rb and Cs) ........................................ 3

C. HTTSS growth of sLN crystals from K₂O-fluxed melts ........................................ 6

D. Growth of ODR-ion doped sLN crystals .... 7

III. COMPOSITION AND PROPERTIES OF PURE AND ODR-ION DOPED LiNbO₃ CRYSTALS .... 8

A. Spectroscopic characterization of undoped LN ........................................ 8

1. Ultraviolet absorption edge ........................................ 8

2. OH⁻ absorption ........................................ 9

B. Properties of Mg-doped sLN crystals ........ 10

1. OH⁻ vibration, UV absorption edge and Raman spectroscopy ........................................ 11

2. Z-scan measurements ........................................ 15

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I. INTRODUCTION

Lithium niobate (LiNbO₃, LN) has been recognized as one of the most versatile materials for applications in modern optics in a broad range extending from the near UV to the far IR. The combination of ferro-, pyro-, and piezoelectric properties with large electro-optic, acousto-optic, and photelastic coefficients as well as strong photorefractive and photovoltaic effects made LN to one of the most extensively studied materials over the last 50 years. Extended device applications required the growth of high-quality single crystals with properties depending on a detailed control of their intrinsic and extrinsic defect structures.

In the late 1960’s and early 70’s, detailed investigations of the binary phase diagram showed that LiNbO₃ was a congruently melting material with a congruent composition noticeably differing from the stoichiometric one represented by the chemical formula, in fact, non-stoichiometry implies several percents of defect sites in the lattice making the crystal sensitive to high energy laser radiation.

By the end of the 80’s, by using the Czochralski growth method, the preparation of high quality congruent single crystals had been solved and huge amounts of data on physical properties were collected opening the way for technical applications. At the same time, both characterization methods for controlling the real state of LN and theoretical models for understanding the formation and role of native defect structures were rapidly progressing.

Starting from the early 90’s, interest in the use of LN for higher energy laser applications was intensified. As congruent LiNbO₃ (cLN) was easily damaged, to provide more resistant optical components for laser applications, tailoring of key material parameters via stoichiometry control and/or doping by additives promoting optical damage resistant (ODR) behaviour in the visible–near infrared region, e.g., Mg, Zn, In, Sc, etc., has been introduced. For producing stoichiometric samples, new techniques, including the preparation of stoichiometric wafers or fibers from cLN crystals by the vapor transport equilibration (VTE) method as well as various solution growth techniques, have been applied. As the demand for pure and doped bulk stoichiometric LiNbO₃ (sLN) crystals kept increasing, efforts became concentrated on the development of crystal growth techniques, such as the continuous filling double crucible growth and the high temperature top seeded solution growth (HTTSSG).

Technological advances in the growth of large stoichiometric crystals led to a breakthrough in defect engineering of pure and ODR-ion doped sLN crystals promoting, e.g., the development of quasi-phase-matched frequency conversion applications using periodically poled LN (PPLN) crystals and also the advent of new devices for the generation of high energy THz pulses.

The present review starts with a history of solution grown LN crystals describing recent progress in the understanding and control of their chemical and structural inhomogeneities. We focus on developments achieved in our laboratories in the preparation, characterization, modelling, and application of undoped and doped sLN crystals with emphasis on ODR dopants.

II. GROWTH OF STOICHIOMETRIC LiNbO₃

A. Early works

Investigation of the homogeneity of Czochralski grown crystals in the early 1970’s led to the identification of non-stoichiometric, congruently melting oxides with LiNbO₃ among the first examples. Peterson and Carruthers et al. found that stoichiometric crystals could be pulled only from strongly off-stoichiometric melts with ~58.0 mol. % Li₂O content and even those crystals were small and/or of inferior quality.

Based on detailed investigations of the phase diagram of the Li₂O–Nb₂O₅ binary system, Byer et al. grew high quality LN crystals, thereby locating the congruently melting composition of LiNbO₃ at 48.6 mol. % Li₂O content. Lerner et al.’s investigation of the phase equilibrium showed that LN has an asymmetric solid solution range, which narrows towards the stoichiometric composition with decreasing temperature (extending at 1000 °C from 46.0 to 50.0 mol. % Li₂O and at room temperature only from 48.0 to 50.0 mol. % Li₂O). As reported by Svaasand et al., the binary solidus path is limited by the temperature of the binary eutectic reaction of LiNbO₃–Li₂NbO₅ at 1160 °C. The upper temperature limit of the solids at stoichiometric composition is at about 1170 °C, above this temperature, the solid phase composition shifts towards the Li deficient side. This means that in order to shift the thermodynamic equilibrium towards the stoichiometric composition, the crystallization temperature has to be kept close to or below 1170 °C.
The optimization of the flux composition and the growth conditions requires an extended knowledge of the crystallization range of $\{\text{LiNbO}_3\}$ in the $\text{Li}_2\text{O}–\text{Nb}_2\text{O}_5–\text{K}_2\text{O}$ ternary system. Previously, the phase relations of the $\text{Li}_2\text{O}–\text{Nb}_2\text{O}_5–\text{K}_2\text{O}$ system were examined by Scott et al. $^{29}$ and Ikeda and Kiyohashi $^{30}$ in the solid-solution field of tungsten bronze-type $\text{K}_2\text{Li}_2\text{Nb}_2\text{O}_7$ (KLN) and $\text{K}_2\text{LiNbO}_3$ compounds. The primary crystallization field and the phase relations of $\{\text{LiNbO}_3\}$ have first been investigated by Cochez et al. $^{25}$ using differential scanning calorimetry (DSC) experiments and X-ray powder diffraction. The temperatures corresponding to the lithium niobate liquidus surface and the solid phases involved in the ternary invariant reactions were established along the vertical sections cut along the 10, 20, and 25 mol. % $\text{K}_2\text{O}$ isopleths within the ranges from 25–55, 30–60, and 40–60 mol. % $\text{Nb}_2\text{O}_5$, respectively. Vertical sections of the LN phase field along $g_1 = (\text{LiNbO}_3–\text{K}_2\text{O})$, $g_2 = (\text{LiNbO}_3–E_1)$, and $g_3 = (\text{LiNbO}_3–\text{KNbO}_3$ (KLN)) lines (see Fig. 1(a)) were detailed later by Polgár et al. $^{21}$ The liquidus surface beyond the $\text{LiNbO}_3–\text{KNbO}_3$ join for $\text{Nb}_2\text{O}_5$ content between 50 and 55 mol. % was only estimated.

The phase boundaries were established by DSC analyses discussed in Ref. 25. The liquidus surface of the LN is limited by four monovariant lines with endpoints shown on Fig. 1(a): (i) Liq. + $\{\text{LiNbO}_3\} + \{\text{LiNbO}_4\}$ ranging from $E_1$ to $E_2$, (ii) Liq. + $\{\text{K}_2\text{O}\} + \{\text{LiNbO}_3\}$ from $P$ to $E_1$, (iii) Liq. + $\{\text{K}_2\text{O}\} + \{\text{Li}_2\text{O}\}$ from $X$ to $P$, and (iv) Liq. + $\{\text{Li}_2\text{O}\} + \{\text{LiNbO}_3\}$ from $E_2$ to $X$. At 997 °C, a ternary eutectic reaction occurs between liquid, $\{\text{LiNbO}_3\}$, $\{\text{Li}_2\text{O}\}$, and $\{\text{KNbO}_3\}$. The composition of the eutectic liquid ($E_1$) was located at about 45.0 mol. % $\text{Nb}_2\text{O}_5$, 26.0 mol. % $\text{K}_2\text{O}$, and 29.0 mol. % $\text{Li}_2\text{O}$. A quasi-peritectic reaction has also been identified at a temperature of about 1050–1055 °C. The quasi-peritectic liquid ($P$) has a composition roughly equal to 49 mol. % $\text{Nb}_2\text{O}_5$, 25.5 mol. % $\text{K}_2\text{O}$, and 25.5 mol. % $\text{Li}_2\text{O}$.

During crystallization of the (LN) phase, the point representing the liquid in equilibrium with the solid moves on the liquidus surface towards one of the monovariant lines, limiting the liquidus surface. Upon further decrease in the temperature, the liquid composition reaches a point on one of the monovariant lines, and the liquid composition proceeds along this line while the two solids separate. Solidification is completed when the liquid composition reaches the ternary eutectic point $E_1$.

The assessment of the phase diagram by crystal growth experiments was reported by Péter et al. $^{26}$ The evolution of the solid composition was determined by the HTTSSG method, covering the whole single-phase area with pulling out of the maximum amount of single crystal. Since $\text{K}_2\text{O}$ is insoluble in lithium niobate ($\text{K}^+$ practically not entering the lattice), the crystallization path may be traced with ease; crystallization of (LN) starts when the temperature reaches that corresponding to the liquidus and the liquid composition evolves along the straight line joining the starting composition with that of $\text{LiNbO}_3$ and ends at a point on an intersecting monovariant line (as shown by the “$g$” lines in Fig. 1(a)).

In Fig. 2, crystals grown from compositions located on the $\text{LiNbO}_3–\text{K}_2\text{O}$ ($g_1$) and the $\text{LiNbO}_3–\text{KNbO}_3$ ($g_3$) lines are
shown. These crystals were prepared by continuing the growth process after having pulled out the maximum amount of the single crystalline phase. On the bottom part of the boule, polycrystalline phase separation can be seen. The constituent phases determined by X-ray phase analysis were {LiNbO₃} + {Li₃NbO₄} and {LiNbO₃} + {KLN solid solution} for g₁ and g₃ growth, respectively, in accordance with the evolution of the composition of the remaining liquid along the corresponding monovariant line (e₁–E₁, and P–E₁), respectively. Using the results of various growth experiments covering the whole single-phase area, the yield of the (LN) phase can be determined. Assuming stoichiometric composition and no K₂O contamination for the solid phase, the coordinates of the limits of the LiNbO₃ liquidus surface can be calculated. These estimates for the limits, compared with those given by the phase diagram, are in good agreement.

The establishment of isothermal tie lines, representing solid-liquid concentration relationships across the solid-solution range, relies on the same principle: as the actual crystallization temperature is determined by the melt composition, the tie lines can be located by assessing the evolution path of the solid composition and the corresponding K₂O content of the melt as functions of the crystallization fraction. The determination of the Li/Nb ratio of the crystals requires the use of a well-established physical method of sufficient precision, better than available by chemical analytical techniques. The measurement of the position of the fundamental absorption edge in the near UV region, as reported by Földvári et al. and Kovács et al., and described in more detail in Section III A 1, has proved to be a convenient and fast method to determine the solid composition. For establishing the solid-liquid concentration relationships, the solid composition along the growth axes can be determined on crystal slices cut perpendicular to the growth axes, providing also the actual liquid composition if the mass balance of the pulled amount is taken into account. Hence, the corresponding crystallization temperature can be deduced from the vertical cut of the phase diagram.

Using K₂O containing melts, the solidus paths can be extended down to ~1000 °C (Fig. 1(b)). For crystals grown on the LiNbO₃–K₂O line (g₁), for K₂O > 13.8 mol. %, below 1114 °C, the solidus composition path clearly has a constant segment with a composition very close to Li/Nb = 1. Working with a Li/Nb < 1 ratio in the flux (see, e.g., the growth along the g₂ and g₃ lines), the stoichiometric composition can also be approached; however, at the same crystallization temperature, less and less stoichiometric crystals with decreased Li/Nb ratio are obtained. On the g₂ line, solid compositions in

FIG. 1. Phase relations in the growth of stoichiometric lithium niobate. (a) The projection of the primary crystallization field of (LN) phase in the Li₂O–Nb₂O₅–K₂O ternary system. E₁, LiNbO₃–Li₃NbO₄–KNbO₃ ternary eutectic point, e₁, e₂ binary eutectic points, P:, peritectic point, g₁, g₂, g₃: traces of investigated vertical sections of the phase diagram. LN: LiNbO₃, L₃N:Li₃NbO₄, KLN: tungsten bronze-type solid solution, gray area: crystallization region of (sLN). Reproduced with permission from K. Polgár et al., Phys. Status Solidi A 2, 284–288 (2004). Copyright 2004 Wiley. (b) Evolution of the solidus in the Li₂O–Nb₂O₅ binary system in the region close to the near-stoichiometric LN composition for the g₁, g₂, g₃ growth experiments. Reproduced with permission from Á. Péter et al., J. Alloys Compd. 386, 246–252 (2005). Copyright 2005 Elsevier.

FIG. 2. Crystals grown by continuing the process beyond the single phase stage along a monovariant line limiting the liquidus surface, the starting compositions located (a) on the LiNbO₃–K₂O g₁ line at 10 mol. % K₂O content; Reproduced with permission from G. Dravec et al., J. Cryst. Growth 286, 334–337 (2006). Copyright 2006 Elsevier and (b) on the LiNbO₃–KNbO₃ g₃ line at 20 mol. % K₂O content. The co-crystallized phases on the bottom (see white polycrystalline and yellow parts) were identified as (LiNbO₃) + (Li₃NbO₄) and (LiNbO₃) + (KLN solid solution) for g₁ and g₃ growth, respectively.
the range from Li/Nb = 0.979 to 0.992 can be achieved; along the g3 line, the composition limit to be reached is at about Li/Nb = 0.984. For Li/Nb > 1 ratios and similar K2O content in the flux, the yield is rather low, the stoichiometric composition can be obtained only at the end of the crystallization range, when the liquidus practically reaches the monovariant line near 1100 °C.31 The above results on solid-liquid concentration relationships obtained from the assessment of the phase diagram by crystal growth experiments,26 compare well with earlier data published in the literature, i.e., are consistent with the solid compositions deduced from UV cut-off wavelengths (measured at x = 20 cm−1 absorption; see the results of Serrano et al.,34 Niwa et al.,35 and Polgár et al.).

Solvents, based on other alkali metal oxides (Na2O, Rb2O, and Cs2O), have also proved to be useful fluxes for the growth of sLN crystals by lowering the crystallization temperature.27 While Na ions entered the crystal lattice with a segregation coefficient of k_{sol/liq} (Na2O) ~ 0.2, the others (Rb2O and Cs2O) were found practically insoluble in LiNbO3, similarly to K2O. The phase boundary limit of the LiNbO3 liquid surface in the Li2O–Nb2O5–X2O (X = Na, K, Rb, Cs) ternary systems monotonously shifted with the increase in the ion radius of alkali ion added: For the vertical cut along the Li/Nb = 1 ratio, the liquid phase boundaries for K2O-, Rb2O- and Cs2O-containing fluxes were found to be at alkali oxide contents of 17.2, 16.5, and 15.8 mol. %, respectively. In the case of the Na2O-based flux, from the yield of the pulled-out (LN) phase and the amount of incorporated Na content, this limit was estimated to be ~14.1 mol. % of Na2O. The establishment of isothermal solid-liquid concentration relationships for K2O, Rb2O, and Cs2O based fluxes on the Li/Nb = 1 vertical cut of the ternary phase diagram is shown in Fig. 3. At the same alkali content, the crystallization temperature was found to be lowest for K2O containing flux, and slightly increased (by 25–50 °C) for Cs2O, Rb2O, and Na2O additives (Fig. 3(a)). These differences in the crystallization temperatures are manifested in the results of the UV measurements and also in the evolution of the solidus composition paths as shown in Figs. 3(b) and 3(c). While for crystals grown from K2O-, Rb2O-, or Cs2O-based fluxes, the measured UV-edge position (i.e., the Li/Nb ratio) depends on the crystallization temperature alone, for the crystal grown from Na2O containing flux, it is also affected by the incorporated Na ions. Thus from the point of view of the HTTSS growth of stoichiometric LiNbO3 crystals, the choice of starting compositions along the Li/Nb = 1 line (above 13 mol. % K2O content) is advisable. For doped crystals, to ensure both sufficient incorporation and near stoichiometry of the crystals, starting compositions with Li/Nb < 1 have to be considered as well.

For LN crystals grown from Li-rich melts by the double crucible growth method, Li/Nb ratios in the range 0.988–0.993 were reported by Furukawa et al.36 In this case, the seeding temperature had to be chosen close to the upper temperature limit of the binary solidus (1165–1175 °C for stoichiometric composition) as the crystallization temperature was limited from below by the temperature of the binary eutectic at 1160 °C. With the use of other alkali fluxed melts (K2O or even Rb2O or Cs2O), the stoichiometry of the grown crystals can be further improved, since for flux compositions located on the LiNbO3–X2O join, the crystallization temperature can be lowered down to ~1000 °C. The seeding temperatures at 1165 °C can already be ensured with only ~10.6 mol. % of K2O or between 12 and 13 mol. % content of Rb2O or Cs2O.

FIG. 3. Establishment of solid-liquid concentration relationships for the Li3O–Nb2O5–X2O (X = Na, K, Rb and Cs) ternary system. (a) Vertical sections of the LiNbO3 phase field in the Li3O–Nb2O5–X2O ternary system along the LiNbO3–X2O line (LN: LiNbO3, L3N:Li3NbO4). (b) UV absorption edge positions of consecutive slices cut perpendicular to the growth axes of crystals grown with starting compositions Li/Nb = 1 and 10 mol. % X2O alkali additives. Reproduced with permission from G. Dravec et al., J. Cryst. Growth 266, 334–337 (2006). Copyright 2006 Elsevier. (c) Evolution of the solidus composition paths in the Li3O–Nb2O5 binary system for liquidus paths along the LiNbO3–X2O line of the X2O–Nb2O5–Li3O ternary system.
Alkali additives have been reported to be beneficial in the growth of other ferroelectric compounds of the Li$_2$O–Nb$_2$O$_5$–K$_2$O ternary system as well. In the growth of KN and the tungsten bronze-type KLN crystals by the HTTSSG method, Beh et al. used Rb$_2$O, Péter et al. used Cs$_2$O additive in the melt to improve the stoichiometry of the KN and KLN crystals, respectively. Again, the fluxing agents practically did not enter either the KN or the KLN lattices, similarly to the role of K$^+$ ions in the growth of LN crystals; they have affected the crystal properties only via decreasing the crystallization temperature; thus, as K$_2$O in the case of LN, these additives could also be considered as appropriate fluxing agents in the respective systems. The impact of alkali homologue ions (Na$^+$, K$^+$, Rb$^+$ and Cs$^+$) on the compositional variation of ferroelectric single crystals seems to be correlated with their ionic radii: The incorporation of the smaller alkali ions into the crystal is promoted via the mixed alkali effect (i.e., enforced, preferential occupancy of low energy sites by the smaller cations, e.g., K$^+$→Li:LN, Rb$^+$→K:LN, and Cs$^+$→K:KLN).

### C. HTTSS growth of sLN crystals from K$_2$O-fluxed melts

The information obtained from the investigation of the high-temperature phase equilibria of the Li$_2$O–Nb$_2$O$_5$–K$_2$O ternary system has greatly advanced the technology of growing sLN crystals with desired perfection and homogeneity. According to the phase diagram, the stoichiometric composition of the crystals can be ensured by using starting compositions situated along the LiNbO$_3$–K$_2$O line of the ternary system, with the potassium content of the fluxes above 13.8 mol. %.

The use of K$_2$O-fluxed melts necessitated an adaptation of the technology to the requirements of solution growth (i.e., increased viscosity of the fluxed melt, decreased growth rates, and finer temperature control). For the bulk growth of good quality crystals, the top-seeded arrangement with steep thermal gradients above the melt has proved quite adequate. The proper choice of the operating parameters of the HTTSSG method is related to the design of apparatus. Crystals can be prepared using either RF or resistance heating furnaces. Vertical temperature gradients just above the melt surface were reported within the range of 0.5–7 °C/mm, the pulling rates adjusted to 0.1–0.2 mm/h, and seed rotation rates between 4 and 45 rotations per minute (rpm). The increased viscosity of the solution limits mixing and mass transport, and makes it difficult to obtain uniform supersaturation and effective convection to the growth interfaces. Szaller et al. have investigated the optimal conditions for facet-free growth of crystals pulled along the Z axis. To eliminate the flow instabilities and to achieve an interface shape conform to the very low convexity requirement a gradually adjusted rotation rate program was used realising thermal conditions characterized by the relation Gr/Re$^2 > 1$ for the mixed convection interaction parameter (where Gr is the dimensionless Grashof number and Re the rotational Reynolds number, characteristic for the buoyancy and the forced convection, respectively).

The crystallization temperature of stoichiometric crystals pulled from K$_2$O-fluxed melts is below the Curie temperature all along the growth process, thus the resulting domain structure of the crystals is no more related to the ferroelectric phase transition but only to the self-generated poling effects during growth or cooling down. The temperature gradients, and in some cases the impurity/dopant concentration gradient via the induced non-uniform electric field can supply potential differences sufficient for poling. By all means, the poling field required for domain reversal is much less in stoichiometric crystals than in the congruent ones, as shown by Grisard et al. and Gopalan et al.

The HTTSS grown sLN crystals show pronounced tendency towards facetting. The presence of the facets can be delineated by the associated strain pattern, chemical etching, or by the observation of incorporated micro-inclusions at edges of the facets. Facets cause regions of strain in crystals which are usually accommodated elastically, but sometimes, the stress developed may exceed the yield point of mechanical twinning (Fig. 4(a)). Close connection has been observed between faceted growth and the appearance of domain reversal as well. The low coercive force typical for sLN promotes ferroelectric domain reversal in the faceted region (Figs. 4(b) and 4(c) central regions) and also the formation of micro domains manifested as small light scattering centres in Fig. 4(c).

Faceting, related to both the shape of the growth interface and the pulling direction, generally occurs in those areas of the crystal-melt interface, where the growth front is parallel to the morphologically important (heaviest packed) crystal planes. In these cases, both the impurity segregation at facets and the developing stress may promote the reversal of domain patterns of the crystal. Polgár et al. carried out comparative studies with growth axes parallel to the Z = ⟨0001⟩, Y = ⟨0110⟩, X = ⟨2110⟩ axes as well as in the ⟨011̅1⟩ and ⟨0222⟩ directions and showed that development
of facets occurred primarily along the \{01\bar{1}2\} pyramidal planes. For LN crystals, the pyramidal facets may form when the angle between the growth direction and the direction normal to the \{01\bar{2}\} planes is obtuse. Thus to reduce or eliminate the facets for pulling along the Z, X, and Y directions near planar for the \{01\bar{1}1\} or \{0221\} growth directions, slightly convex growth interface shapes are required. Pulling along the Z axis, the steep axial thermal gradient by itself was sufficient for the growth of single domain crystals without additional poling. The crystals grown with nearly planar interface were always single domain, virtually all along the boule; for the other growth directions, the resulting domain structure depended on the ratio of the axial and radial temperature gradients at the growth interface. For crystals grown along the directions perpendicular to the spontaneous polarization vector (e.g., along the X or Y direction), the boule usually consisted of two domain regions, with a vertical boundary parallel to the growth axis.

The degree of structural perfection is highly affected by the necking process. Growth ridges on the shoulder surface and facets on the growth front are the major source of structural defects. After seeding, the crystal grows with conically increasing diameter on a strongly convex growth front until the desired diameter is reached. The rate of the increase in the crystal diameter is influenced by the cone angle. Ridge formation also depends on the cone angle (i.e., direction of growth at the conical part): On crystals grown along the Z-axis with acute cone angle, at the shoulder part, both \((10.2)\) and \((01.2)\) type pyramidal planes assist in ridge formation, while at the cylindrical part where the growth conditions are stable, only type \((10.2)\) is acting. Stress associated with large ridges promotes both cracking and mechanical twinning during the cooling down process. Therefore, to avoid faceting is a must for the growth of good quality crystals, together with a near planar growth interface during the preparation of the cylindrical part.

**D. Growth of ODR-ion doped sLN crystals**

For the photonic application of nonlinear optical materials at high light intensities, the optical damage is a major scientific and technological issue. Light induced refractive index change due to the combined action of photoconductivity and electro-optic activity may result in chaotic beam distortion, ruling out any control of the propagating light wave front. The unwanted appearance of the photorefractive effect is a serious obstacle for the application of nominally undoped LiNbO\(_3\) as well. Understanding this problem requires detailed knowledge of the defect structure and the charge transport properties of the material.

Controlling optical damage in LN crystals essentially involves the removal of rechargeable defects, both extrinsic and intrinsic, playing central roles in photorefraction (PR). The main defects in question are the impurities Fe, Cu, Mn, and Rh (contaminants from raw materials and crucible), and antisite Nb. Elimination of the latter can be achieved, beside improving the stoichiometry, by doping with optical damage resistant elements above a given threshold concentration. The family of ODR ions includes divalent (Mg, Zn), trivalent (In, Sc), and tetravalent (Hf, Zr, Sn) ions as well.

The defect chemistry of LN crystals based on the preferred Li vacancy model\(^4^2\) will be detailed in Section **III**, where the impact of ODR ions in suppressing the antisite Nb\(_{\mathrm{Li}}\) defects will also be discussed. As follows from the analysis, the critical threshold concentrations of the ODR dopants depend both on the actual Li/Nb ratio and the valence of the built-in dopant. A stoichiometric LiNbO\(_3\) crystal having fewer intrinsic defects requires lower dopant concentrations for tailoring its properties. While for cLN, the threshold concentration for di-, tri-, and tetravalent ODR ions is roughly 5, 4, and 2 mol. \%, respectively, it is below 1 mol. \% for sLN crystals. Understanding of the respective models and advances in the technology of growing stoichiometric crystals strongly promoted the preparation of large optical-damage-resistant single crystals with desired perfection and homogeneity (Fig. 5). Most widely used in applications from the visible to the THz range are MgO doped LN crystals. Periodically poled sLN:Mg (PPLN), in particular, received special attention in quasi-phase-matched frequency conversion devices.\(^1^5\)

Investigations on the critical threshold concentration of ODR ions in HTTSS grown near stoichiometric crystals have been reported for Mg, Zn, In, and Zr ions using alkali fluxed systems,\(^4^3–^4^6\) and for Sc using a Li-rich solution;\(^4^7\) further references and discussion on this topic will be given in Section **III C**.

Thermal analyses have shown that in the Li\(_2\)O–Nb\(_2\)O\(_5\)–K\(_2\)O ternary system, the MgO additive of concentrations below 2 mol. \% has minimal influence on the solidus-liquidus phase relations of the fluxed system. Similar results may be expected for the other ODR additives as well. Therefore, it seems reasonable to explain the crystallization of ODR-ion doped crystals on the basis of the knowledge gained on the phase equilibria of undoped Li\(_2\)O–Nb\(_2\)O\(_5\)–K\(_2\)O ternary and Li\(_2\)O–Nb\(_2\)O\(_5\) binary systems, including their partitioning behaviour between Li and Nb sites during the growth. The Li/Nb ratio of the solidus can be ensured to be nearly constant and close to the stoichiometric composition by the appropriate choice of the flux composition both in the framework of HTTSS growth and the double-crucible automated powder supply technique. As was shown for the Li\(_2\)O–Nb\(_2\)O\(_5\)–K\(_2\)O ternary system, growth along the \(g_1\) line

![Fig. 5. High quality stoichiometric LiNbO\(_3\) crystal grown by the HTTSSG method.](image-url)
results in a constant composition segment of the solidus (detailed in Fig. 1(b)). In the Li$_2$O–Nb$_2$O$_5$ binary system, the use of an automated powder supply technique maintaining fixed molar [Li$_2$O]/[Nb$_2$O$_5$] $\sim$ 58/42 ratio allows to keep constant both the liquid and solid compositions. To interpret the incorporation of ODR ions into flux grown LN crystals, both the segregation between solvent and solute and the distribution of dopants between Li and Nb sites have to be considered at the same time.

As examined for MgO doping in the Li$_2$O–Nb$_2$O$_5$–K$_2$O ternary system, the decrease in the growth yield (i.e., the maximal amount of available LiNbO$_3$ phase) is already considerable at 0.1 mol. % doping and decreases further at higher dopant concentrations. Chemical analysis of the built-in concentration of Mg indicates a slightly higher value for the segregation coefficient in the case of below-threshold crystals compared to above-threshold ones (for both cases $k_{\text{eff}} \geq 1$, independently of the Li/Nb ratio). The optimal concentration of MgO required for the growth of MgO-doped crystals dependent on the crystallization temperature; thus by choosing an optimal combination of the crystallization temperature (i.e., Li/Nb ratio) and the amount of dopant, the crystal properties can be tailored. It is interesting to note that conditions may slightly change along the boule, i.e., in crystals doped with MgO near to the critical threshold concentration, an extended transition region may be produced separating the clearly below- and above-threshold parts, with the transition region manifesting defect characteristics of both type (e.g., OH absorption bands at both 3465 and 3534 cm$^{-1}$) indicating that Mg ions may simultaneously be incorporated at both Li and Nb sites (see Fig. 9 in Section III).

In the Li$_2$O–Nb$_2$O$_5$–K$_2$O ternary system, the lowest in-melt concentration of the MgO dopant resulting in above-threshold crystals is 0.2 mol. %. For Zn-doped near sLN grown from K$_2$O fluxed melt, the reported threshold concentration was between 2 and 3 mol. %, for In doping at about 1.1 mol. %, and for Zr doping at about 0.1 mol. %.

In the Li$_2$O–Nb$_2$O$_5$ binary system using Li$_2$O rich solution, to suppress the photorefractive damage with Mg doping, a minimum of 1 mol. %, with Sc 0.4 mol. % (Ref. 47) was required. The scatter of these values is related both to the unknown real Li/Nb ratio in the allegedly “near-stoichiometric” LiNbO$_3$ crystals and to the differing valences of the dopants as it will be discussed in detail in Section III C. It should be noted that in crystals prepared for device applications, ODR dopant concentrations slightly above the critical threshold are preferred in order to suppress the formation of unwanted microdomains (see Fig. 4(c)).

III. COMPOSITION AND PROPERTIES OF PURE AND ODR-ION DOPED LiNbO$_3$ CRYSTALS

The stoichiometric composition of LiNbO$_3$, compared to congruent, not only requires different growth conditions but also results in markedly different, mostly advantageous physical properties due to the far more perfect lattice, as, e.g., increased resistance to optical damage. The change of physical properties, on the other hand, can be used for the determination of the crystal composition. Several straightforward methods, such as measurements of lattice constants, density, ferroelectric Curie-temperature, etc., have originally been used to characterize crystals with compositions from congruent to stoichiometric. Later, a number of optical properties, including refractive indices, birefringence, optical frequency doubling (phase matching tuned by temperature or angle), holographic scattering, etc., have been used to develop calibrations for the determination of the crystal composition. All these methods, including also various spectroscopic techniques were summarized by Wöhlecke et al.

The spectroscopic techniques, in particular, two easily applicable methods most sensitive for near-stoichiometric and ODR-ion doped LiNbO$_3$, will be discussed in detail in Section III A.

ODR dopants making LiNbO$_3$ optical damage resistant (see also Section II D) also change the properties of the crystal in a manner often similar to improved stoichiometry. Best results for application can in fact be achieved by combining both crystal tailoring strategies, thereby avoiding structural instabilities of highly stoichiometric crystal growth and reducing the required threshold concentrations of ODR dopants. The effect of ODR dopants on the properties of LiNbO$_3$ will be discussed in Sections III B and III C. An overview about the incorporation of transition metal and rare earth ions in LN with various compositions and/or ODR co-dopings will be given in Section III D. Special attention will be paid to Mg and its effects on nonlinear optical properties in the far-IR spectral range playing an essential role in recent THz applications (see Section V).

A. Spectroscopic characterization of undoped LN

Out of the numerous spectroscopic methods considered for the characterization of the composition and properties of LN, here only two techniques, those involving the measurement of the fundamental UV absorption edge and the IR absorption of the hydroxyl ion (OH) stretch mode, respectively, will be summarized. Both methods are simple, fast, and accurate for the determination of the crystal composition especially near to the stoichiometric composition.

1. Ultraviolet absorption edge

Though the difference in the position of the optical absorption edge for a congruent and a more stoichiometric LiNbO$_3$ crystal has already been measured by Redfield and Burke, the concept of using the spectral position of the fundamental UV absorption edge as an indicator for the composition of LiNbO$_3$ crystals was introduced by Földvári et al. in 1984. At that time, however, no samples with well defined near stoichiometric compositions were available. Later, based on the results of successful HTTSS growth and vapour transport equilibration treatments, LiNbO$_3$ crystals with a wide range of crystal compositions from Li/Nb $\approx 0.9$ to Li/Nb $\approx 1$ could be investigated. The real crystal composition of the samples was determined using accurate birefringence and second harmonic generation (SHG) measurements based on careful comparisons with Curie temperature calibrations. The next step was to produce a calibration curve...
connecting crystal compositions to results of simple absorption measurements in the near UV spectral range. The position of the band edge was defined as the wavelength where the absorption coefficient $\alpha$ equaled 20 cm$^{-1}$, but the parameters of the calibration curve have also been determined for $\alpha = 15$ cm$^{-1}$. This relatively weak absorption in the band tail is related less to the perfect lattice but essentially to intrinsic defects like antisite niobiums Nb$_{Li}$ (Ref. 32) and possibly lithium vacancies V$_{Li}$.52 Both types of defects are present in nonstoichiometric crystals charge compensating each other and disappear simultaneously at the stoichiometric composition.

Taking into account a correction for reflection losses as well, for increasing Li$_2$O content, a monotonously decreasing wavelength was obtained (Fig. 6). A square root fit for the energy shift of the absorption edge versus the deviation from stoichiometric composition was found to be accurate in the whole composition range (see the inset of Fig. 6)

$$E = k (50 - c_{Li})^{1/2} + E_0,$$

where $E$ is the photon energy corresponding to the absorption edge at the chosen value of $\alpha$, $c_{Li}$ is the Li$_2$O concentration in the sample in mol.%, $k$ and $E_0$ are the parameters of the fit. For $T = 22^\circ$C and ordinary polarization, $k$ representing the slope of the straight line is equal to $-0.189 \pm 0.003$ eV/\sqrt{mol.\%}$ and $E_0 = 4.112 \pm 0.002$ eV (for $\alpha = 20$ cm$^{-1}$) corresponding to the absorption edge of the stoichiometric crystal with $c_{Li} = 50$ mol.%. The absolute accuracy thus provided is better than 0.1 mol.%, while for near stoichiometric compositions, the relative accuracy reached an exceptional value of about 0.01 mol.%. As proved later by IR absorption measurements of hydroxyl stretching vibrations described in Section III A 2, the latter value can also be considered as the absolute accuracy in the near stoichiometric limit.

This simple and efficient technique was used for characterizing the composition of LN crystals during the investigations of phase equilibria and HTTSS growth from various alkali oxide solvents as reviewed in Section II. Though the calibration curve shown in Fig. 6 is valid only for undoped LN crystals, the method could be extended and successfully used also for Mg doped crystals since the effect of Mg prevails through changing the number of antisite niobiums and their compensating lithium vacancies (see Section III B). The technique was widely applied by research groups working on stoichiometric LiNbO$_3$ crystals for determining the crystal composition of their samples, see, e.g., Refs. 34 and 53–57, etc.

2. OH$^{-}$ absorption

LiNbO$_3$ crystals grown in air always contain hydroxyl ions (OH$^{-}$) incorporated during the growth process. The OH$^{-}$ ions occupy regular oxygen sites in the lattice with possible charge compensators in their surroundings. The stretching vibration of the OH$^{-}$ ion in cLN can be detected in the IR spectral range at about 3484 cm$^{-1}$ (2.87 $\mu$m). It was found that the shape of the absorption band depends on the composition of LN crystals.58 In cLN crystals, the band is broad with a full width at half maximum (FWHM) of at about 30 cm$^{-1}$ containing at least three overlapping components. The closer the composition to stoichiometric the narrower the band components, and the amplitudes of the high frequency components are approaching zero (see Fig. 7). This tendency culminates in the OH$^{-}$ band of the stoichiometric crystal characterized by a single narrow line at about 3465 cm$^{-1}$ with an FWHM equal to at about 3 cm$^{-1}$ at 300 K.14

The complex absorption band of cLN crystals is related to the presence of defects in the vicinity of the hydroxyl ions. The various surroundings of the OH$^{-}$ ions result in different stretching frequencies. In sLN crystals with practically no intrinsic defects, only a single line appears. Consequently, the OH$^{-}$ spectra can be used as a probe of the defect structure of lithium niobate. In Section IV, we discuss various defect models and their relation to the O–H vibrational frequencies.

The possibility of considering the OH$^{-}$ band shape as a characteristic of the crystal composition has arisen in the early works of Kovács et al.58,59 At that time, however, no

![FIG. 6. The fundamental absorption edge of LiNbO$_3$ at $\alpha = 20$ cm$^{-1}$ for ordinary polarization as a function of crystal composition. The lines are calculated using Eq. (3.1) with the parameter values given in the text. Reproduced with permission from L. Kovács et al., Appl. Phys. Lett. 70, 2801–2803 (1997), Copyright 1997 American Institute of Physics.](image)

stoichiometric LN crystals were available, and the decomposition of the \(\text{OH}^-\) band shape of congruent and near-congruent crystals was ambiguous. Another difficulty impeding this ambition was the change of the band shape with time.\(^6\) Finally, both problems were solved, and a simple technique for the determination of the crystal composition based on the intensity ratio \(R\) of two components at 3465 and 3480 cm\(^{-1}\) was introduced and successfully used close to the stoichiometric composition.\(^6\) \(^1\) A series of LN crystals were grown by the HTTSSG method from fluxes containing additional alkali metal oxide (\(\text{K}_2\text{O}, \text{Rb}_2\text{O}, \text{or Cs}_2\text{O}\)) as described in Section II. The Li\(_2\)O contents of the samples between 49.7 and 50.0 mol.\% were determined by UV absorption edge measurements with a relative accuracy of 0.01 mol.\%.

The \(\text{OH}^-\) absorption spectra measured by a Bruker IFS 66v/S FTIR spectrometer showed the presence of three bands at 3465, 3480, and 3490 cm\(^{-1}\), the latest being very weak (see Fig. 8). Thus, the intensity ratio \(R = I_{3480}/I_{3465}\) can be easily determined. The spectra in Fig. 8 were normalized to the 3480 cm\(^{-1}\) band. The higher the Li\(_2\)O content of the crystal, the higher the intensity of the 3465 cm\(^{-1}\) line, i.e., the intensity ratio \(R\) decreases almost linearly with increasing Li\(_2\)O content.

\[
R(t) = S(t)(C - [\text{Li}_2\text{O}]),
\]

where \([\text{Li}_2\text{O}]\) is the lithium oxide content of the crystal in mol.\% and \(S(t)\) is the slope of the straight lines changing with sample storage time. Using least square fits, the parameter \(C\) was always found to be equal to 50 with a very high accuracy (<0.005 mol.\%). This result is highly expected, since at the stoichiometric composition (at \([\text{Li}_2\text{O}] = 50\text{ mol.}\%\)), the \(\text{OH}^-\) defects appearing at 3480 cm\(^{-1}\) due to non-stoichiometry should disappear providing \(R = 0\) (see the lowest (red) curve in Fig. 7). The fact that \(R\) reaches 0 exactly at 50 mol.\% in all cases proves that the absolute accuracy is also in the range of 0.01 mol.\%. \(A\) \(\text{posteriori}\) this also demonstrates that the UV absorption edge method on its turn, used for the composition determination of the samples, has an absolute accuracy of at least 0.01 mol.\% in this region.

Fig. 8(b) shows, however, that the slope of the curves changes with time passed after crystal growth. This indicates that the thermal equilibrium of the protons moving from one oxygen site to another is reached after a long time. The obtained slope values for given storage times fit well to a first order exponential curve

\[
S(t) = S_\infty - A \exp(-t/\tau),
\]

where \(S_\infty\) represents the slope of the calibration line at \(t = \infty\) (i.e., in thermal equilibrium at RT) and \(\tau\) is the time constant of the thermally induced change of the \(\text{OH}^-\) bands \((S_\infty = 2.01 \pm 0.02 \text{ 1/mol.}\% , A = 1.27 \pm 0.02 \text{ 1/mol.}\% , \tau = 5.9 \pm 0.3 \text{ months})\). This value of \(\tau\) is in good agreement with the lifetime of holographic gratings in photorefractive LN crystals, proving the role of hydroxyl ions in the hologram erasure/fixation process.\(^6\) \(^3\) \(\text{Equations (3.2) and (3.3)}\) allow one to determine the Li\(_2\)O content of the crystal kept at RT for any time after the growth. Thus, beside UV absorption edge measurements, another simple independent non-destructive method is available for the determination of the composition of LN crystals near to the stoichiometric composition.

Although only undoped crystals were used to prepare the calibration described above, our experience showed that dopants and impurities below at about 0.1 mol.\% do not affect the \(\text{OH}^-\) spectra. The ODR dopants like Mg, Zn, In, Sc, etc., influence the \(\text{OH}^-\) bands only if added at the level of at least 0.1–0.2 mol.\% even in near-stoichiometric \(\text{LiNbO}_3\), where a new \(\text{OH}^-\) band appears as described in detail in Sections III B and C.

B. Properties of Mg-doped sLN crystals

By doping with MgO above the threshold concentration, the optical damage resistance of a congruent \(\text{LiNbO}_3\) crystal can be improved by several orders of magnitude.\(^6\) \(^5\) Moreover, quite a number of physical properties like Curie temperature,\(^6\) \(^5\) Raman spectrum,\(^6\) \(^7\) UV-edge,\(^6\) \(^8\) etc., depend on MgO addition, showing, in particular, an abrupt change at the threshold. The latter was found at about 5 mol.\% MgO...
for congruent LiNbO$_3$ strongly depending on the stoichiometry of the crystal.\textsuperscript{60} In this section, the IR, UV, Raman, and Z-scan spectroscopic data measured in Mg doped LN crystals of a wide range of Mg concentrations and Li/Nb ratios are summarized.

To analyse the spectroscopic results, some assumptions about the Mg incorporation mechanism have to be made. Models describing the incorporation of Mg ions\textsuperscript{62,70–72} usually assume that Mg ions compete for Li sites with antisite Nb$_{Li}$ ions up to the threshold concentration where all antisites are eliminated, while above the threshold, Mg ions replace both Li and Nb ions in the lattice. The main differences in the models are the specific reaction formulas describing the incorporation mechanism in the successive stages.

The composition of an undoped LiNbO$_3$ crystals can be characterized using a parameter $x$ defined by the (Li$_2$O)$_{50-x}$ (Nb$_2$O$_5$)$_{50+x}$ formula. Owing to the lack of a direct method to characterize the Li/Nb ratio in the Mg-doped samples, the definition of the $x$-value was extended to the Mg-doped crystals by assigning the same $x$-value to all crystals grown from melts with the same Li/Nb ratio and the same growth conditions.\textsuperscript{63} This definition is independent of the Mg incorporation model, which is required for calculating the Li/Nb ratio and the antisite niobium concentration on the basis of $x$ and the Mg concentration $c_{Mg}$ in the bulk. Following the model of Liu et al.,\textsuperscript{42} the threshold, where the Nb$_{Li}$ antisites vanish, can be determined as

$$c_{Mg}^{th} = \frac{1000x}{3(100 + 2x)}, \quad (3.4)$$

where $c_{Mg}^{th}$ is the threshold concentration of Mg in units of mol. %.

1. OH$^-$ vibration, UV absorption edge and Raman spectroscopy

\textit{Infrared absorption measurements.} In below-threshold Mg doped sLN crystals, the complex OH$^-$ band appears near 3465 cm$^{-1}$, similarly to undoped samples. In this case, Mg doping only affects the linewidth of the OH$^-$ band decreasing with growing Mg content.\textsuperscript{68} Upon increasing the MgO concentration above the threshold, this band is replaced by another OH$^-$ band at a higher frequency of at about 3534 cm$^{-1}$.\textsuperscript{65} This behaviour was observed at different Mg concentrations in LiNbO$_3$ crystals with various Li/Nb ratios.\textsuperscript{60} As discussed in Section II, the concentration of Mg, Li, and Nb in the solution or melt usually undergoes changes during the growth process. Accordingly, for suitable near-threshold starting mixtures, a transition along the boule from below- to above-threshold states can be achieved. The OH$^-$ stretching vibrational band positions monotonically shift to higher wavenumbers with increasing Mg content above the threshold\textsuperscript{74} (see Fig. 11). The band frequency does not depend on the composition of the samples but only on the Mg concentration. Samples with different compositions (plotted with various symbols) but with the same Mg content have equal frequencies of the OH$^-$ absorption band. An approximate square root relationship

\begin{figure}[h]
\centering
\includegraphics[width=\textwidth]{fig9.png}
\caption{IR spectra of samples from various parts of a threshold doped nearly stoichiometric, LN:Mg crystal boule: below threshold at the top (a) and above threshold at the bottom part (c), with a transition region in between where OH$^-$ absorption bands at both frequencies can be seen (b). Reproduced with permission from Á. Péter et al., J. Cryst. Growth 284, 149–155 (2005). Copyright 2005 Elsevier.}
\end{figure}

\begin{figure}[h]
\centering
\includegraphics[width=\textwidth]{fig10.png}
\caption{Undoped and Mg-doped LiNbO$_3$ samples represented in the $c_{Mg}$–$x$ plane (open and full symbols denote below- and above-threshold samples, respectively; for the definition of $x$ characterizing the crystal composition, see text). The theoretical solid line corresponds to Eq. (3.4). Reproduced with permission from K. Lengyel et al., Phys. Status Solidi C 2, 171–174 (2005). Copyright 2005 John Wiley and Sons.}
\end{figure}

solid line corresponding to Eq. (3.4) displays the threshold concentrations in agreement with experiment by separating the below- and above-threshold samples.

Additional information can be derived for Mg concentrations exceeding the threshold concentration: the OH$^-$ stretching vibrational band positions monotonically shift to higher wavenumbers with increasing Mg content above the threshold\textsuperscript{74} (see Fig. 11). The band frequency does not depend on the composition of the samples but only on the Mg concentration. Samples with different compositions (plotted with various symbols) but with the same Mg content have equal frequencies of the OH$^-$ absorption band. An approximate square root relationship...
was determined from the data points, the calculated fitting parameters are $a = 1.05 \pm 0.05 \text{ cm}^{-1}/\sqrt{\text{(mol. %)}}$ and $b = 3533.1 \pm 0.2 \text{ cm}^{-1}$, the latter corresponding to the frequency of the OH$^-$ absorption band of an ideal stoichiometric LiNbO$_3$:Mg crystal just above the threshold.

These results suggest a simple method for determining the Mg content of over-threshold samples using IR absorption measurements. As shown in Ref. 70, the lattice constants of LiNbO$_3$:Mg crystals increase with growing Mg concentration, resulting in an increase in the O–O distances. This in turn leads to increased OH$^-$ vibration frequencies as the adjacent O$^{2-}$ ion moves away. Thus, the correlated increase in OH$^-$ frequency and Mg concentration above the threshold can be interpreted via the increasing lattice constant.

In addition to data on band position and shape, both characterizing the immediate neighbourhood of the proton, basic information concerning its migration in the lattice can also be derived from IR spectroscopy. To investigate the stability of OH$^-$ defects, the IR spectra of over-threshold LN:Mg crystals with different Li/Nb ratios and Mg contents were measured in the 20–500 °C temperature range. Upon heating, the 3465 cm$^{-1}$ band, well-known from crystals slightly below the threshold, appeared and kept growing at the expense of the over-threshold band. The process, shown in Fig. 12(a) for a cLN:Mg crystal, was reversible for all samples. For crystals with fixed Li/Nb ratio, the temperature of the appearance of the 3465 cm$^{-1}$ band shifted with growing excess Mg concentration above the threshold towards higher temperatures, as indicated for sLN:Mg crystals in Fig. 12(b).

The Arrhenius plots of the ratios of below- and above-threshold band areas (see Fig. 13) gave the same energy parameter $\Delta E = 0.25 \pm 0.02 \text{ eV}$ for all samples, independent of the Li/Nb ratios and c$_{Mg}$ values. Assuming that the moving species are protons migrating from oxygen to oxygen, this activation energy can be interpreted as the difference of the bonding energies of protons in below- and above-threshold environments. This is supported by the identical result of Arizmendi et al. obtained for thermal treatments and holographic fixing in Mg and Mg + Fe doped cLN.

**UV absorption edge measurements.** The position of the UV absorption edge of undoped LiNbO$_3$ crystals, as
discussed in Section III A, is determined by intrinsic defects, antisite Nb$_{Li}$ ions in the first place. As found earlier for congruent crystals, upon Mg doping with increasing concentration up to the threshold, the UV-edge gradually shifts to shorter wavelength, while this tendency is reversed for further increase above the threshold. The behaviour of below-threshold samples was again attributed, though qualitatively, to the decreasing Nb$_{Li}$ concentration.

More recently, for understanding the role of the Mg dopant in the whole composition region, detailed UV absorption studies have been performed. The same series of crystals with various Mg concentrations and Li/Nb ratios as used previously for IR studies has systematically been investigated in the near UV region. The UV-edge positions are plotted in Fig. 14(a) as a function of Mg concentration using the symbol types introduced in Fig. 10. For over-threshold samples, a linear dependence of the UV-edge position on the Mg concentration was found independent of the x value of the LiNbO$_3$:Mg samples. A linear calibration function

$$\lambda (at \; z = 20 \; cm^{-1}) = a \cdot c_{Mg} + b \quad (3.6)$$

was fitted to these data points with parameters $a = 0.95 \pm 0.03 \; nm/mol. \%$ and $b = 303.6 \pm 0.1 \; nm$, the value of $b$ approximating the UV-edge position of an ideally stoichiometric LiNbO$_3$:Mg crystal just above the threshold. Since above the threshold, no Nb$_{Li}$ antisites are present, the shift of the UV-edge to longer wavelengths had to be attributed to an increasing number of Mg-associated defects.

The UV-edge position of below-threshold samples within all three composition groups (congruent, intermediate and stoichiometric) was found to shift to shorter wavelengths with increasing Mg concentration (see open symbols in Fig. 14(a)) in agreement with previous experimental results. The conclusion was that the edge position of below-threshold LiNbO$_3$:Mg crystals is determined by both Nb$_{Li}$ and Mg-associated defects. The contribution of Nb$_{Li}$ to the UV-edge shift of undoped crystals can be derived using charge compensation models and Eq. (3.1).

Hence, assuming simple additivity of the contributions, the effect of Mg defects could be separately estimated below the threshold. For this calculation, the antisite niobium concentration $(c_{NbLi})$ was determined as a function of x and $c_{Mg}$ using the model of Liu et al. The UV-edge shift due to this $c_{NbLi}$ was calculated using Eq. (3.1) and subtracted from the experimental UV-edge position. The results plotted in Fig. 14(b) fit excellently to the over-threshold data re-plotted in the figure. This coincidence suggests that Mg ions have a uniform effect on the UV-edge in the whole concentration region, apparently independent of their incorporation site. This experimental result also indirectly supports Liu’s model for the description of Mg incorporation into the LiNbO$_3$ crystal lattice below and above the threshold.

**Raman spectroscopic measurements.** As described in the review of Fontana and Bourson (see this issue of APR), the Raman spectrum of LiNbO$_3$ crystals sensitively depends on the composition changes and the amounts of doping materials, so it can also be used to investigate the incorporation of Mg into the crystal lattice. Although the Raman spectra of undoped as-grown LiNbO$_3$ crystals were investigated soon after the first successful Czochralski growth, the exact assignment of all bands to vibrational modes was established only three decades later. In previous Raman experiments, the Mg incorporation was investigated only in congruent crystals. However, our series of undoped and Mg-doped LiNbO$_3$ crystals with different Li/Nb ratios successfully used in other experiments for clarifying the incorporation mechanism of Mg ions led us to extend the investigations also to Raman spectroscopy.

The E($TO_3$)–E($TO_9$) and A$_1$(TO$_1$)–A$_1$(TO$_4$) phonon modes were investigated in $y(zz)y$ and $y(zz)y$ geometries, respectively. The normalized E($TO$) spectra of undoped and heavily Mg-doped (7.8 mol. %) cLN samples and the A($TO$) modes of a similar pair (0 and 4.9 mol. % Mg) of sLN crystals can be seen in Figs. 15(a) and 15(b), respectively.

For a detailed analysis of the spectra, a careful fitting process to derive the band parameters was performed. The E($TO$) band positions, except for the E($TO_7$) mode, are practically independent of the Mg doping and Li/Nb ratio as well (the frequency data are scattered in a range of about...
However, the halfwidth of the E(TO) bands of undoped samples changes with composition, while for a given x-value, the halfwidths of the below-threshold samples only slightly increase with Mg content (see, e.g., E(TO6) in Fig. 16(a)). In contrast, for over-threshold samples, the damping varies linearly with the Mg concentration independent of the Li/Nb ratio. The A1(TO) modes can be divided into two groups. In the first group, the positions of the A1(TO1) and A1(TO4) bands essentially do not change, while in the second group, the frequencies of the A1(TO2) and A1(TO3) bands slightly decrease with increasing Mg content for all Li/Nb ratios. The halfwidths of all A1(TO) modes (see, e.g., A1(TO4) in Fig. 16(b)) show the same composition-dependent threshold effect as the E(TO) bands. It is important to notice that the threshold concentrations inferred from Raman halfwidths coincide with those derived from IR and UV spectroscopy. The Mg concentration of the above-threshold LiNbO3 crystals can be determined by measuring the halfwidth of, e.g., the E(TO6) or A1(TO4) Raman bands (see Figs. 16(a) and 16(b)) where the units to be used are mol.% and cm\(^{-1}\), and the error of the calculated Mg content is estimated to be about \(\pm 0.2\) mol.%

\[
\begin{align*}
c_{\text{Mg}} &= 0.453 \Gamma_{\text{E(TO6)}} - 8.1, \\
c_{\text{Mg}} &= 0.644 \Gamma_{\text{A1(TO4)}} - 12.3, 
\end{align*}
\]

The A1(LO) bands together with the E(TO) modes can be measured in z(xx)z backscattering geometry (see Fig. 17(a)). The A1(LO4) phonon mode at 873 cm\(^{-1}\), a band well separated from all other bands, could be decomposed into a main band with a satellite. The halfwidth of the main A1(LO4) band as a function of cMg can be seen in Fig. 17(b). The damping of the above- and below-threshold samples with a given x-value increases linearly with growing Mg concentration. Almost parallel lines were obtained for the stoichiometric, intermediate, and congruent series. For the above-threshold samples, this behaviour differs from that obtained for the E(TO) and A1(LO) Raman bands. This property can be used to determine both the composition and the Mg content of LiNbO3 crystals above the photorefractive threshold by measuring, e.g., the halfwidth of the A1(LO4) band to calculate cMg and that of the A1(LO4) band to estimate the x-value of the sample using Figs. 16(b) and 17(b), respectively. The different behaviour of the transverse and
longitudinal modes may be related to the large anisotropy of the crystal.

2. Z-scan measurements

Z-scan is the most popular and powerful technique for the study of nonlinear absorption and refraction because of its simplicity, accuracy, and sensitivity.\textsuperscript{85} The method was elaborated for the determination of the parameters usually required for nonlinear optical applications, the nonlinear index of refraction $n_2$, and the nonlinear absorption coefficient $\beta$. In the measurement, the nonlinear sample is scanned along the propagation direction $z$ of a focused Gaussian beam in the vicinity of its focal plane, and the transmittance is monitored in the far field as shown in Fig. 18.

If one is interested in $n_2$, the aperture size has to be chosen significantly smaller than the far field beam radius (closed-aperture Z-scan), thus the transmitted power is proportional to the on-axis intensity. In order to determine $\beta$, the aperture has to be opened to let the whole beam enter the detector (open-aperture Z-scan). In each case, the transmittance curves should be normalized by the transmittance value measured for the sample position far from the focus. Typical

$Z$-scan curves are shown in Fig. 19. The nonlinear parameters can be obtained by fitting the $Z$-scan curves by appropriate theoretical formulae.\textsuperscript{85,86} Evaluation of the measured curves with these theories is valid if the variation of the refractive index and the absorbance can be given as $\Delta n = n_2 I$ and $\Delta I = -\beta I dz$, respectively.

If Mg doped sLN samples are exposed to cw light with intensity levels in the kW/cm$^2$–MW/cm$^2$ region, basically two effects are responsible for the laser induced change of the refractive index: PR and the thermo-optical effect.\textsuperscript{87} (The Kerr-effect due to cubic nonlinearity is negligible in this intensity range.) The characteristic features of PR are (i) negative nonlinearity (prefocal peak, postfocal valley in the $Z$-scan curve) which cannot be given in the simple form of $\Delta n = n_2 I$, (ii) elliptically shaped beam distortion, (iii) characteristic build-up time on the second scale that depends on the stoichiometry and the concentration of the incorporated Mg.\textsuperscript{87–89} Due to these facts only an estimated value of $n_2$ can be given to characterize PR. In contrary, the thermo-optical effect shows (i) positive nonlinear refraction ($Z$-scan structure with prefocal valley and postfocal peak) which can be given in the form of $\Delta n = n_2 I$, (ii) beam distortion with cylindrical symmetry, (iii) practically composition independent build-up time in the sub-ms scale. These characteristics are verified also theoretically.\textsuperscript{87,89,90}

In order to clarify the contribution of the PR and the thermo-optical effect to the light induced change of refraction in sLN:Mg, $Z$-scan measurements were performed on various samples differing in Mg content.\textsuperscript{88,89} Measurements complementary to the $Z$-scan were also performed, such as

\begin{figure}[h]
\centering
\includegraphics[width=\textwidth]{figure17.png}
\caption{Raman spectra of undoped and 4.9 mol.\% Mg-doped stoichiometric ($x < 0.2$) LN:Mg crystals in $z(xx)z$ backscattering geometry (a) and the Mg concentration dependence of the halfwidth of the $A_{1}(LO_4)$ band (b). For symbol types, see Fig. 16. Reproduced with permission from K. Lengyel et al., Appl. Phys. B: Lasers Opt. 87, 317 (2007). Copyright 2007 Springer Science+Business Media.}
\end{figure}

\begin{figure}[h]
\centering
\includegraphics[width=\textwidth]{figure18.png}
\caption{The $Z$-scan measurement setup.}
\end{figure}

\begin{figure}[h]
\centering
\includegraphics[width=\textwidth]{figure19.png}
\caption{$Z$-scan traces of sLN: 0.7 mol.\% Mg measured at different incident light powers ($P = 0.6$, 1, 1.85 W). The continuous lines are theoretical fitting curves. The inset shows the linear power dependence of $n_2$. Reproduced with permission from L. Pálffalvi et al., J. Appl. Phys. 95, 902–908 (2004). Copyright 2004 American Institute of Physics.}
\end{figure}
the detailed diagnostics of the beam transmitted through the sample during scanning and the measurement of the build-up time of the nonlinear effect at fixed sample positions. For the measurements, the focused beam of an all-line visible cw Ar-ion laser was used with MW/cm² maximal intensity level at the focus. The thickness of the crystals was 2 mm.

From the results of these measurements, it was recognized that the effect of PR can be reduced by increasing the Mg content. For sLN samples with Mg concentrations exceeding the threshold value, none of the features (i, ii, iii) characteristic for PR were observed. The positive sign of $n_2$ determined from the Z-scan fittings, the isotropic distortions, and the sub-ms value of the build-up time, all unambiguously verified the exclusively thermo-optical origin of the observed nonlinear effect.

In order to clarify the origin of the thermo-optical effect, Z-scan measurements at different beam powers were performed on a sLN: 0.7 mol. % Mg sample. The results are shown in Fig. 19. The $n_2$ values determined from the fitting of the curves show a linear dependence on the beam power $P$. This behaviour verifies the dominant role of the nonlinear absorption in the thermo-optical effect, since in this case, the nonlinear refraction can be expressed as:

$$n_2 = 0.06P \beta (dn/dT)/\pi \kappa,$$

where $\kappa$ is the thermal conductivity and $dn/dT$ the derivative of the linear refraction with respect to the temperature. For lack of knowledge of $\kappa$ and $dn/dT$ values for the investigated composition, the corresponding values of undoped congruent LN were used in Eq. (3.9), resulting in values of the order of magnitude $10^3$ cm/GW for $\beta$. Z-scans with polarized beams at fixed (2 W) power were also performed on sLN: 0.7 mol. % Mg samples; for ordinary polarization of the beam, the $n_2$ value was found to be approximately three times larger than for extraordinary polarization (see Fig. 20(a) and Table I).

The ratio of the $\beta$ values obtained from the closed aperture fittings (Fig. 20(a)) corresponding to different polarizations was found to be identical with the ratio of $n_2$ values. In order to obtain independent information on the non-linear absorption, open-aperture measurements with both polarizations were also performed. As shown in Fig. 20 and Table I, the maximally absorbed power is about three times larger in the case of ordinary compared to extraordinary polarization.

These measurements strongly proved the interdependence of nonlinear absorption and nonlinear refraction, as well as their anisotropy for sLN: Mg.

3. Absorption, refractive index in the far-IR (THz) range

The nonlinear optical properties of sLN advantageous also in the THz frequency range can be utilized in experiments, such as high-energy THz pulse generation, nonlinear THz spectroscopy, and THz nonlinear optics. For designing experiments and for preliminary model calculations, the knowledge of the absorption coefficient and the refractive index of the material in the THz range are of key importance. Mg doping has an effect on various spectroscopic features of sLN, such as the UV absorption edge, the IR absorption band, and the PR effect (the latter is disadvantageous in the case of nonlinear applications). In order to obtain information about the effect of Mg doping on THz absorption and refraction, the following measurements were performed.

The extraordinary index of refraction and absorption coefficient of a series of Mg-doped (0.7, 1.5, 4.2 mol. % incorporated Mg content) and undoped sLN crystals were determined in a wide spectral range (0.9–4.6 THz) with far-infrared Fourier transform (FIR FT) spectroscopy. The transmission of the samples was recorded by a Bruker 113 V FIR FT spectrometer. The measurements were performed at temperatures of 300, 200, 100, and 10 K. The sample thicknesses were 0.2 and 0.5 mm.

Based on an analysis of the interferometrically resolved transmitted spectra, the group indices were directly

![Figure 20](image-url)

**FIG. 20.** Closed- (a) and open-aperture (b) Z-scan traces of sLN: 0.7 mol. % Mg. In both figures, open circles and squares denote extraordinary and ordinary polarization, respectively. The continuous lines are theoretical fitting curves. Reproduced with permission from L. Palfalvi et al., J. Appl. Phys. 95, 902–908 (2004). Copyright 2004 American Institute of Physics.

<table>
<thead>
<tr>
<th>Polarization</th>
<th>$n_2 [10^{-11} \text{ cm}^2/\text{W}]$</th>
<th>$\beta [10^3 \text{ cm/GW}]$</th>
<th>Maximal absorption</th>
</tr>
</thead>
<tbody>
<tr>
<td>O</td>
<td>13.4</td>
<td>1.7</td>
<td>39.7%</td>
</tr>
<tr>
<td>E</td>
<td>4.3</td>
<td>0.55</td>
<td>11.9%</td>
</tr>
<tr>
<td>Ratio (O/E)</td>
<td>3.11</td>
<td>3.09</td>
<td>3.3</td>
</tr>
</tbody>
</table>

**TABLE I.** Nonlinear characteristics for the sLN:0.7 mol. % Mg sample for ordinary (O) and extraordinary (E) polarization.
determined and used for the calculation of the phase index of refraction. The absorption coefficient as a function of frequency was determined from the smoothed transmission curve, taking into account Fresnel-losses.

For all samples, the extraordinary refractive index shows a monotonous increase with frequency in the 0.9–4.6 THz frequency range with a typical value of $n \approx 5$ and an increase in at about 20% in this frequency range.

The effect of the unwanted curvature of crystal surfaces caused difficulties in the evaluation of the measurements. The correction was done in the absorption coefficient values using an additive constant, which was chosen to result in zero absorption at the lowest temperature (10 K) and frequency (0.9 THz). For other frequencies and temperatures, the same additive constant was used for a given sample.

Figure 21 shows the absorption coefficients of the stoichiometric crystals at 10 K. The absorption coefficient function increases with frequency approaching towards the TO phonon resonance frequency, however, it has a fine structure with local maxima, which can be explained by the defect structure of the crystal. In the 0.9–3.3 THz frequency range, the absorption coefficient is lowest when the Mg content is closest to the photorefractive threshold value, which is near 0.7 mol. %.

In fact for this near threshold composition, practically all antisite Nb ions are replaced by Mg which results in an optimal defect structure decreasing absorption. Above the photorefractive threshold (1.5 and 4.2 mol. %), absorption monotonously increases with Mg content, since in this region, Mg replaces Nb ions at Nb sites.

Control measurements were performed in order to clarify the previously mentioned uncertainty in the absorption coefficient values due to the curved crystal surfaces. Undoped and Mg-doped (0.7, 1.5, 4.2 mol. % incorporated Mg content) sLN samples originating from the same crystals used for FIR FT spectroscopy with precisely polished plan-parallel surfaces were investigated with a TERA K8 time-domain THz spectrometer (Menlo Systems) in the 0.25–2.5 THz frequency range at 300 K temperature. The sample thicknesses were 0.5 and 0.6 mm.

In time domain THz spectroscopy (TDTS) measurements, the electric field of a THz beam with and without sample is monitored as a function of time. From the temporal shape, the spectral amplitude and spectral phase can be determined by Fourier transformation. From the spectral amplitude, the absorption coefficient, while from the spectral phase, the refractive index was obtained.

Fig. 22 shows the frequency dependence of absorption coefficient of Mg-doped sLN crystal with Mg dopant level closest to the photorefractive threshold (0.7 mol. % Mg content) determined from FIR FT spectroscopy (black solid line) and TDTS (red solid line) measurements. The absorption coefficient curves differ from each other in an additive constant. The deficiency of the results shown by the black solid curve is the previously mentioned uncertainty of the absorption coefficient explained by the nonparallel crystal surfaces of the samples used for FIR FT spectroscopy measurements. The deficiency of the results shown by the red solid curve is the reduced confidential interval (about 0.3–2.5 THz).

Absorption data which are considered most reliable for a wide frequency range are represented by the black dashed line, which was constructed by shifting the black curve by a constant value to fit the red one at low frequencies.

Figs. 23(a) and 23(b) show the frequency dependence of ordinary and extraordinary refractive indices, respectively, for undoped and Mg-doped sLN crystals measured by TDTS. Both the extraordinary and the ordinary refractive indices increase with frequency in the confidential interval for all samples.

Beside the well known strong birefringence of sLN in the THz range, it can be observed that for all compositions, the dispersion is larger for the ordinary than for the extraordinary refractive index. Furthermore, it can be seen that for ordinary polarization, there is no significant difference between the refractive index values belonging to different compositions. For extraordinary polarization, the small difference between the curves belonging to three samples (undoped, 0.7 and 1.5 mol. % Mg doped) is comparable to the measurement error, but the curve of the sample with
4.2 mol. % Mg content is unambiguously separated from them.

Figs. 24(a) and 24(b) show the frequency dependence of absorption coefficients at 300 K for ordinary and extraordinary polarization, respectively, in the case of undoped and Mg-doped sLN crystals. Apart from noises, absorption coefficients increase with frequency inside the confidential interval for both polarizations. It is obvious that the absorption coefficient values are significantly higher for ordinary than for extraordinary polarization and are practically independent of the Mg content especially in the ordinary case. For extraordinary polarization, as seen in Fig. 24(b) for samples with Mg content above the photorefractive threshold, the absorption coefficient monotonously increases with Mg content similarly to the 10 K case (see Fig. 21).

From the above results concerning THz absorption of Mg-doped sLN samples together with the well-known photorefractive behaviour, one can conclude that most suitable for THz applications is the near-threshold (0.7 mol. % Mg) composition.

C. Other divalent, trivalent, and tetravalent ODR dopants

Beside Mg, several other divalent, trivalent, or tetravalent cations (e.g., Zn$^{2+}$, In$^{3+}$, Sc$^{3+}$, Hf$^{4+}$, Zr$^{4+}$, Sn$^{4+}$) above a critical concentration are able to suppress the optical damage related to photorefraction in LN crystals. The properties of LN doped with optical damage resistant ions were first summarized in a review paper and later in a book by Volk et al. Recently, Kong et al. reviewed advances in the photorefraction of doped LN, focusing on tetra-, penta-, and hexavalent ions, including doubly- and even triply-doped crystals. They concluded that LN triply doped by Zr, Fe, and Mn shows excellent non-volatile holographic storage properties, and V and Mo single-doped LN have fast response and multi-wavelength storage characteristics. In this section, only recent results on ODR-ion single-doped sLN crystals are summarized.

The critical concentration, above which the photorefraction is strongly suppressed—usually called “threshold”—depends on the valence of the dopant and the stoichiometry (Li$_2$O content or Li/Nb ratio) of the crystal. As it was shown above for Mg, the higher the Li$_2$O content in the crystal, the lower the threshold concentration in crystals doped with other ODR ions. In general, the incorporation of ODR ions reduces the amount of antisite Nb$_{Li}$ in the lattice. In nearly stoichiometric LN crystals where the Nb$_{Li}$ concentration is almost zero, the threshold value of the dopant concentration can be lower than 0.2 mol. % as it was observed for Mg-doped sLN. Similarly, a remarkable decrease in the threshold concentration was also found for Zn-doped sLN.
concentration was observed for Sc$^{3+}$ (Ref. 47) and In$^{3+}$ doped\textsuperscript{45} sLN crystals as compared to the congruent counterparts.

The basic advantage of choosing higher valence ODR dopants comes from their lower damage threshold concentrations; lower built-in dopant content facilitates the growth of more homogeneous crystals resulting in high quality samples for device applications. Therefore, sLN crystals with various concentrations of tetravalent Zr in the 0–0.45 mol.\% range have been grown by the HTTSSG technique.\textsuperscript{46} All methods (Z-scan, UV, IR, and Raman) used to characterize the sLN:Zr crystals indicated that the photorefractive damage threshold is at about 0.1 mol.\% Zr in the crystal. Figure 25 shows the appearance of the OH$^-$ band at 3475 cm$^{-1}$ already at 0.085 mol.\% Zr content, characteristic for the Zr$^{4+}$–OH$^-$ complex above the threshold. The spectra were normalized to the OH$^-$ band characteristic for the pure sLN crystal at 3466 cm$^{-1}$. The intensity ratio of the two bands increased with increasing Zr concentration.

Although the Z-scan measurement showed that the crystal containing ≈0.09 mol.\% Zr is below the photorefractive threshold, the results obtained from other methods indicated that the threshold must be close to this concentration. It has been concluded that the transition between the below- and above-threshold behaviour may not be sharply defined. A similar observation was presented by Nava et al.\textsuperscript{101} for congruent Zr-doped LiNbO$_3$ crystals, showing that the photorefractivity is reduced at somewhat higher Zr concentration than the threshold determined from refractive index measurements.

The appearance of the new OH$^-$ vibrational band proved to be as one of the most sensitive methods to detect ODR ions on Nb site, thereby indicating the above-threshold state of the crystal. In congruent LN crystals, however, the new OH$^-$ band cannot be clearly detected for tetravalent dopants, since they overlap with the broad OH$^-$ vibrational band already present in the undoped case (see Fig. 7). In a recent systematic study on sLN crystals doped with all known ODR ions, however, the OH$^-$ bands related to the $M_{Nb}$$^{4+}$–OH$^-$ type complexes, where $M^{4+}$ is the ODR ion with valences $n=2, 3,$ or 4, have been clearly identified.\textsuperscript{102} Figure 26(a) shows the absorption spectra of hydroxyl ions in ODR-ion doped sLN crystals. The new absorption band appeared at higher frequency for all dopants than the 3466 cm$^{-1}$ band seen in undoped sLN. In a few cases like Zn$^{2+}$, Hf$^{4+}$, and Zr$^{4+}$ doped crystals, the 3466 cm$^{-1}$ band is still present; presumably, the concentration of the incorporated dopants is close to the threshold value. The higher the dopant concentration in the crystal, the higher the intensity ratio between the new and the 3466 cm$^{-1}$ band, as it was observed, e.g., for sLN:Zr.\textsuperscript{46}

It is clearly seen that the spectra belonging to dopants of different valences form different groups in sLN crystals. The vibrational frequency for hydroxyl ions in the $M_{Nb}^{4+}$–OH$^-$ complex (i.e., for Mg$^{2+}$ and Zn$^{2+}$ dopants) is at about 3530–3535 cm$^{-1}$, in agreement with that in the congruent crystal.\textsuperscript{102} Similarly, for M$^{1+}$ dopants (Sc$^{3+}$ and In$^{3+}$), the OH$^-$ bands appear at about 3505 cm$^{-1}$, in good agreement with those observed for congruent \textsuperscript{94,103} and near-stoichiometric LN.\textsuperscript{45,47} For all M$^{4+}$ tetravalent dopants (i.e., Hf$^{4+}$, Zr$^{4+}$, Sn$^{4+}$), the OH$^-$ vibrational frequency is found at about 3475 cm$^{-1}$ as previously shown only for Zr$^{4+}$.\textsuperscript{46,47} Consequently, the OH$^-$ vibrational frequencies of doped crystals show a monotonous decrease as a function of the valence of the dopant which can be qualitatively understood taking into account the stronger attractive force for the proton in a $M_{Nb}^{4+}$–OH$^-$ complex compared to that in $M_{Nb}^{4+}$–OH$^-$.

It was concluded from polarization dependence measurements that the higher the valence of the dopant, the closer the O–H bond direction to the oxygen plane perpendicular to the crystallographic c axis of the crystal. The model of the defect complex deduced from the experiments is shown in Fig. 26(b).\textsuperscript{102}

The presence of the OH$^-$ band in ODR-ion doped stoichiometric LN can be used to determine the threshold concentration of the dopants, even for tetravalent ions, which was not possible for congruent crystals. The low damage threshold concentration of the tetravalent ions especially in

**FIG. 25.** Stretching vibrational bands of hydroxyl ions in Zr-doped sLN crystals. The spectra were normalized to the OH$^-$ band characteristic for the pure sLN crystal at 3466 cm$^{-1}$. Reproduced with permission from L. Kovác\v{s} et al., Opt. Lett. 38, 2861–2864 (2013), Copyright 2013 Optical Society of America.

**FIG. 26.** Infrared absorption spectra of stoichiometric LiNbO$_3$ crystals doped with photorefractive damage resistant ions above their threshold concentrations (a). Schematic drawing of the proton location in the $M_{Nb}^{4+}$ doped sLN crystal lattice (b). Reproduced with permission from L. Kovác\v{s} et al., Opt. Mater. 37, 55–58 (2014), Copyright 2014 Elsevier.
stoichiometric LiNbO₃ facilitates the growth of more homogeneous crystals, resulting in high quality samples for device applications.

D. Transition metal and rare earth dopants

Similarly to the case of ODR dopants, the incorporation of other cations with charges 2–4 also involves strong interaction with intrinsic defects providing charge compensation. Due to the similar octahedral surroundings of the Li and Nb sites in LN, earlier studies on cation dopants came to conflicting conclusions concerning the incorporation site. In fact, local lattice relaxation may lead to substantial changes of the potential felt by the incorporated ion, further modified by the possible presence of nearby charge compensating defects, as shown by the failure of models (e.g., superposition model calculations of crystal field constants of the spin-Hamiltonian) neglecting these effects. Decisive evidence about the substitution site could be obtained, however, from detailed angular dependent electron nuclear double resonance (ENDOR) studies identifying and characterizing the cation neighbours of the dopant, as performed for Mn³⁺ (Ref. 105) and Fe³⁺ (Ref. 106) in cLN, and for Cr³⁺ in near-threshold LN:Mg₁₋₀.₁ LN (Ref. 108) and LN with various Li/Nb < 1 ratios.¹⁰⁹ Nearest ligands were also identified for Yb³⁺ and Nd³⁺ in sLN.¹¹⁰,¹¹¹ In addition to data on the ligand positions and/or the distribution of dopant spin density, these studies provided also information on local fields and disorder, and in the case of sLN:Cr (Ref. 108) also about the presence of a nearby proton. The ligand ENDOR results showed that in cLN, all investigated transient element dopants in their paramagnetic state were substituted at Li sites, while for Cr³⁺ in sLN or over-threshold LN:Mg substitution at the Nb site was found to be dominant. For the trivalent rare earth ion centers, however, up to now, no dominant transfer of the substitution site was observed by ENDOR; at least, the main axial species of Yb³⁺ and Nd³⁺ in sLN were still found to substitute at the Li site.¹¹⁰,¹¹¹

Comparative studies of EPR of a given dopant carried out in cLN and sLN on Fe³⁺ (Ref. 112) or Cr³⁺ (Ref. 109), or in cLN and near-threshold LN:Mg on Cr³⁺ (Ref. 107) or Ti³⁺ (Refs. 113 and 114) or Er,¹¹³ showed drastic changes of the spectra; this could again be attributed to a change of the incorporation site of these trivalent dopants upon approaching the composition threshold. While for cLN and even for crystals with Li₂O content equal to 49.85 mol. %, the presence of a main axial CrₓLiₓ or FeₓLiₓ species and a large variety of axially or non-axially charge-compensated minority centers (all on Li sites) could be discerned,¹¹²,¹¹³ in sLN, only one nearly axial CrₓNb and two axial FeₓNb centers could be observed, which differed, however, from those reported in overthreshold cLN:Mg. This could be attributed to protons or MgₓLi playing the role of charge compensators instead of or in addition to scarcely available cation vacancies. For an earlier summary on defects in LN and related oxides, see Ref. 118.

The observations of IR absorption bands of MₓLi⁻⁰⁻OH⁻–MₓLi⁺⁺ type complexes in overthreshold LN:Mg:M crystals with M = Cr, Nd, In, Sc, etc.¹¹⁹–¹²¹ are also clear indications for these trivalent dopants to be at least partially incorporated at Nb sites. Proton induced X-ray emission (PIXE)/channeling measurements on LN:Cr and overthreshold LN:Mg:Cr confirmed the shift from Li to Nb substitution upon Mg-codoping, but found already in LN:Cr a puzzling, huge “minority” of 40% of Cr atoms on Nb sites despite the low concentration of 0.1 mol. % Cr used.¹²² Though the exact Li/Nb ratio in these crystals remained uncharacterized, these data might be an indication for the presence of diamagnetic CrₓLiₓ-CrₓNb pairs on adjacent Li and Nb sites. Paramagnetic exchange coupled CrₓLiₓ-CrₓLi pairs at nearby Li sites with slightly larger iteratomic distances have been reported in Refs. 117 and 109 but only for concentrations exceeding 1 mol. %.

Nuclear methods like Rutherford backscattering/ion beam channeling and perturbed angular correlations also contributed important information: e.g., for the nonparamagnetic H⁴⁺, clear indications for a change from Li to Nb substitution upon approaching stoichiometry were obtained.¹²³,¹²⁴ EXAFS studies on a series of transition element or rare earth doped polycrystalline or powdered single crystal samples also provided information on the identity and distance of ligand shells though without selectivity for the charge and possible non-uniform surroundings of the dopant. This was sufficient in cLN to locate the dominant Li substitution site for dopant cations with charges up to 4⁺, but was inconclusive or contradictory in near stoichiometric and overthreshold LN. For references see, e.g., Refs. 125–128.

For some dopant ions with lower valence, however, comparative EPR studies in cLN and sLN, carried out on Mn²⁺ (Ref. 129) or Co²⁺,¹³⁰ only showed narrowing but no change of the EPR line positions, which was a proof for unchanged incorporation at Li sites, as seen also for the isoelectronic dopants Ni²⁺ and Cu²⁺.¹³¹,¹³²

The case of the Ti dopant is of special interest since the Ti³⁺ state occurring in as-grown crystals has a closed-shell electron configuration similar to that of Nb⁵⁺. Both ions, occupying either Li or Nb site, can attract electron-polarons forming similar 3d¹ and 4d¹ type states, respectively, offering useful comparisons for understanding and controlling polaronic properties of LN, a topic dealt with in a separate review of Imlau and co-workers in this volume. The EPR and optical absorption parameters of these centres also characterizing their Jahn-Teller effects have been compared in Ref. 113.

The results of simultaneous EPR and optical absorption measurements in Mg-Ti co-doped near-threshold LN (Ref. 114) are shown in Fig. 27. To obtain the paramagnetic Ti³⁺ charge state, high temperature reduction in vacuum had to be performed. Along with trace amounts of Ti⁺⁺ centres well known from similarly reduced cLN:Ti crystals, Ti⁺⁺ centres with a nearly isotropic EPR line (Ref. 113) were formed (see Fig. 27(a)) corresponding to optical absorption bands (Fig. 27(d)) slightly redshifted with respect to similar bands of Ti⁺⁺ (Fig. 27(c)). After subsequent thermal oxidation, part of the Ti⁺⁺ centres was returned to the 4⁺ state, however, an opposite change for minority Ti⁺⁺ centres occurred (Fig. 27(b)). A similar counter-mainstream increase in the Ti⁺⁺ EPR signal was observed upon low temperature optical
bleaching of the reduced sample as well. These effects can be explained by assuming the existence of Ti\(^{3+}\)/Li\(^{3+}\)-Nb\(^{5+}\) bipolarons formed during reduction and partially ionized in the second step, leaving Ti\(^{3+}\)/Li\(^{3+}\) polarons with a normal Nb\(^{5+}\)/Nb\(^{5+}\) neighbour. Alternatively, the effects can be explained by the existence of Ti\(^{4+}\)/pairs on neighbouring Li and Nb sites: upon reduction, the pairs are transformed into Ti\(^{3+}\)/Li\(^{3+}\) and Ti\(^{3+}\)/Nb\(^{3+}\) “extrinsic” bipolarons with subsequent partial oxidization to obtain Ti\(^{3+}\)/Li\(^{3+}\) with a Nb\(^{4+}\)/neighbour.14,133

IV. THEORETICAL MODELS FOR INTRINSIC AND EXTRINSIC DEFECTS

As discussed earlier, defects due to non-stoichiometry or doping strongly influence the properties of LiNbO\(_3\) crystals; therefore, a clear understanding of their structure is essential. Computer modelling can make an important contribution to the understanding of material properties at the atomic level. For this kind of calculations, some assumptions concerning the formation of defect structures have to be made. At the beginning of each Subsections IV A–IV C, the main assumptions and characteristics of the theoretical models used will be outlined.

The first interatomic potentials capable to reproduce basic features of the real defect structure of LiNbO\(_3\) have been elaborated by Donnerberg et al., Tomlinson et al., Catlow and co-workers.134–138 Major improvements could be achieved recently by another set of interatomic potentials139 reproducing the properties of both the ferroelectric and paraelectric phases of LiNbO\(_3\) and yielding a generally better level of agreement with experiment. The new set of pseudopotentials was based on the GULP code140 and could be used to determine the formation energies of various intrinsic and extrinsic defects. These results are summarized in Sections IV A and IV B.

Defect structures in LiNbO\(_3\) crystals have also been investigated by first-principles methods, however, the correct treatment of boundary conditions and problems in the modelling of point defects within the density functional theory (DFT) made the calculations rather difficult. The results, similarly to the case of pseudopotential methods, supported the Li vacancy incorporation model by preferring clusters consisting of a niobium antisite compensated by lithium vacancies as the most stable under Nb\(_2\)O\(_5\)-rich conditions, while for Li\(_2\)O-rich conditions, Li-Frenkel defects turned out to have the lowest formation energy.141,142 Recently, it was shown by Li et al.143,144 mainly using hybrid functional DFT calculations that the formation energies of V\(_{\text{Li}}\) and V\(_{\text{Nb}}\) depended on the position of the Fermi level in the band gap and the actual occurrence of these defects was strongly determined by their tendency to form clusters among each other and with Nb\(_{\text{Li}}\) antisite defects. A realistic charge distribution around defects was obtained by relaxing the lattice (for polarons in LiNbO\(_3\) crystals see the review of Imlau145).

It has been shown in Section III that hydroxyl ions are probes of the defect structure in both undoped and doped LiNbO\(_3\) crystals. Therefore, computer modelling of defects related to OH\(^-\) ions is of fundamental importance. To analyse and understand the properties of OH\(^-\) ions in the LiNbO\(_3\) crystal lattice, first principles theoretical calculations had to be performed. A good choice for making the required electronic structure calculations was the SIESTA computational code.146,147 The results of a calculation of proton incorporation in sLN, using density functional theory along with the supercell method implemented in SIESTA,148–150 are summarized in Subsection IV C.

A. Intrinsic defects

After decades of experimental and theoretical efforts, the controversies concerning the intrinsic defect structure of LiNbO\(_3\) are only partly resolved.6,9,151,152 Density measurements showed that neither oxygen vacancies nor oxygen interstitials are present in the lattice.4,153 It can be assumed that excess Nb is mainly incorporated on Li sites forming Nb\(_{\text{Li}}\) antisites though Nb ions occupying structural interstitial sites also remain a debated option. Another important question is the mechanism of charge compensation for the surplus charges of the antisites described until recently by two competing assumptions in the literature. Initially, Nb vacancies V\(_{\text{Nb}}\) (Refs. 154 and 155) were assumed to play the role of charge compensators, as indirectly suggested by early nuclear magnetic resonance (NMR) measurements154 and also by high resolution electron microscopy results.156 However, charge compensation can be realised also by Li vacancies, V\(_{\text{Li}}\), as deduced from X-ray diffraction results,157...
B. Dopant ions

Since the most frequently used ODR ion is magnesium, most experiments and models are concerned with the incorporation of this dopant. The main assumption of these models is that Mg ions first substitute at Li sites thereby preventing the formation of Nb\textsubscript{Li} antisites. This process is completed at the threshold concentration where no antisites are left. For larger Mg concentrations, magnesium enters both Li and Nb sites.\textsuperscript{42,70,72,135} This scenario was refined by crystal density measurements in LiNbO\textsubscript{3} crystals doped with Mg in a wide concentration range.\textsuperscript{164} Although no direct experimental evidence for the existence of additional charge compensation was found, in principle both niobium and lithium vacancies and even antisites should be admitted to describe the incorporation mechanism in detail.

Bearing this in mind, the incorporation of a number of divalent and trivalent cations into the LiNb\textsubscript{3} crystal lattice has been recently investigated also by potential calculations,\textsuperscript{162,163} taking into account substitution at both the Li\textsuperscript{+} and the Nb\textsuperscript{5+} sites. In all cases, considerable defect binding was found, in the sense that dopant and charge compensating defects are likely to occupy adjacent sites. In the case of divalent dopant ions, both for 0 K and room temperature calculations, it was found that the charge compensation mechanism with the lowest energy involves dopants entering both Li and Nb sites without intrinsic defect generation

\begin{equation}
4\text{MO} + 3\text{Li}_\text{Li} + \text{Nb}_\text{Nb} \rightarrow 3\text{M}_\text{Li}^\ast + \text{M}_\text{Nb}^\ast + 2\text{Li}_2\text{O} + \text{LiNbO}_3, \quad (4.4)
\end{equation}

where ‘ and ‘ denote positive and negative charge with respect to a normally filled lattice site. There are only two exceptions viz., the Fe\textsuperscript{2+} and Cd\textsuperscript{2+} ions, but only at room temperature, where antisite niobiums should come into existence during incorporation

\begin{equation}
\text{RT}: \quad 4\text{MO} + 3\text{Li}_\text{Li} + 2\text{Nb}_\text{Nb} \\
\rightarrow 3\text{M}_\text{Li}^* + 2\text{M}_\text{Nb}^* + \text{Nb}_{\text{int}}^* + 2\text{Li}_2\text{O} + \text{LiNbO}_3, \quad (4.5)
\end{equation}

In the case of trivalent dopants, depending on the temperature, two different schemes were found to be energetically favourable:

\begin{equation}
0 \text{K}: \quad \text{M}_2\text{O}_3 + \text{Li}_\text{Li} + \text{Nb}_\text{Nb} \rightarrow \text{M}_\text{Li}^* + \text{M}_\text{Nb}^* + \text{LiNbO}_3, \quad (4.6)
\end{equation}

\begin{equation}
\text{RT}: \quad \text{M}_2\text{O}_3 + \text{Li}_\text{Li} + 2\text{Nb}_\text{Nb} \rightarrow 2\text{M}_\text{Nb}^* + \text{Nb}_{\text{int}}^* + \text{LiNbO}_3. \quad (4.7)
\end{equation}

Again two exceptions were found: at room temperature, Ce and Eu dopants prefer the first scheme.

Most recently, double-doped LiNbO\textsubscript{3} has also been studied, and the energetics of solid-state reactions leading to dopant incorporation was calculated.\textsuperscript{165} Predictions of computer modelling of this kind may be helpful for tailoring material properties without expensive and time consuming experiments.

C. OH\textsuperscript{−} ions

As seen in the infrared absorption experiments, the incorporation of hydrogen into LiNbO\textsubscript{3} during the growth process occurs in the form of an OH\textsuperscript{−} ion. The experimental data have usually been analyzed by employing simplified, phenomenological models,\textsuperscript{58,166–168} with only rare attempts\textsuperscript{169} to analyse and supplement them by first principles theoretical calculations. Some information on dynamics and kinetics, i.e., activation barrier height and rate constants, has been deduced from analysing the temperature dependent of ionic conductivity\textsuperscript{170} and IR spectra,\textsuperscript{64} as well as holographic scattering,\textsuperscript{171} while \textsuperscript{1}H NMR measurements have been employed to find the location of protons within the crystal lattice.\textsuperscript{172–174}

To model a stoichiometric LiNbO\textsubscript{3} crystal, a supercell composed of $2 \times 2 \times 2$ hexagonal unit cells (240 atoms) along with periodic boundary conditions has been employed.\textsuperscript{148,150} For starting the calculation, a Li ion was removed from the cell to compensate the charge of the proton added in a nearby position. Subsequently, the structure of the supercell has been fully optimized and relaxed by letting all nuclei move. But for the proton, all other ions essentially remained in their initial positions. The results
show that in the most stable configuration, the proton is neither on nor in the vicinity of a line connecting nearest neighbour oxygens, but is located near a bisector of an oxygen triangle, tilted by $4.3^\circ$ out of the oxygen plane towards a lithium vacancy. The geometry of the most stable configuration in the lattice is shown in Fig. 28. The distance of the hydrogen from the nearest oxygen, the equilibrium OH bond length, is $r_{eq} = 0.988$ Å.

Proton dynamics was modelled using a potential energy surface (PES) derived via the Born-Oppenheimer approximation. The PES was determined on a grid of 2251 points by placing the hydrogen atom into various positions within the already relaxed supercell and calculating the total energy. Then, employing these sample points, an analytical approximation for PES has been constructed; the 2D projections of this PES are shown in Fig. 29. Using this analytical approximation and a new method for quantum chemical calculations, the transition frequencies and dipole moments of several vibrational normal modes of the incorporated OH$^-$ and OD$^-$ ions were determined. The obtained frequencies were compared to results of IR absorption measurements. For the stretching, bending, and higher energy combination bands, the deviation between the theoretical and experimental frequencies was less than 1%. This result was confirmed experimentally on a thick LiNbO$_3$ sample where the otherwise missing lower wavenumber stretching–bending combination band could also be detected.

V. THz GENERATION—A PROMISING APPLICATION

In the last decade, due to the rapid development of far infrared (THz) sources, a $10^7$-fold increase was reached in THz pulse energy opening the way towards several applications. THz pulses with typical energies in the $fJ$ region with corresponding peak electric field strengths of hundreds of V/cm are suitable for linear THz spectroscopy. Reaching the $\mu J$ energy level with hundreds of kV/cm electric field strength opened the way for nonlinear THz spectroscopy. For tens of mJ pulse energy with tens/hundreds of MV/cm peak electric field strength, several interesting potential applications are in sight like acceleration, longitudinal compression, and undulation of relativistic electron bunches— which can lead to attosecond pulse generation— post-acceleration and monochromatization of laser-generated proton bunches with potential applications for Hadron therapy.

Optical rectification of near infrared ultrashort laser pulses in nonlinear crystals is an effective way for generation of (near) single cycle THz pulses. LN is very suitable for that because of its extremely high second order nonlinear optical coefficient value (168 pm/V) which is 2.5 times larger than that of ZnTe. For efficient THz generation, velocity matching is necessary, i.e., the group velocity of the pump has to be equal to the phase velocity of the generated THz wave. The extreme large refractive index difference between THz and optical wavelengths makes collinear phase matching in LN by conventional techniques impossible. Non-collinear
techniques, such as Cherenkov-type excitation\textsuperscript{179,180} and focusing to a line\textsuperscript{181} were not very effective, and the geometry of the THz radiation was not practical for applications. The most important innovative step in the history of high energy THz science was the introduction of the so called tilted pulse front (TPF) excitation technique\textsuperscript{182} as a velocity matched THz generation process with lots of advantages. In such a scheme, the intensity front of the pump pulse is tilted relative to its wave front by an angle of $\gamma$. Thus, instead of the pump velocity, only its projection perpendicular to the propagation direction of the generated THz radiation has to be equal to the THz velocity

$$v_{TPF} \cos(\gamma) = v_{THz, ph}.$$  

\text{(5.1)}

Fig. 30 shows the TPF excitation scheme. The pulse front tilt is related to the angular dispersion created by the grating and is modified by an imaging system which is either a single lens (as shown in Fig. 30) or a telescopic system. The necessary in-crystal pulse front tilt is adjusted by the adequate (de)magnification.

The efficiency that can be reached by TPF excitation is lower than it would be in the case of collinear phase matching, however, even in spite of the relatively large ($\gamma = 63.5^\circ$) pulse front tilt angle needed in LN, it is higher than for other nonlinear materials. The most important advantages of the TPF excitation are tunability of the THz frequency by varying the pulse front tilt angle, and the energy scalability.

Initially amplified Ti:sapphire sources delivering pulses with about 100 fs pulse length were used for THz generation. The first reported result of THz generation in 2 mol. % Mg doped sLN was 30 pJ pulse energy at room temperature and 98 pJ at 77 K, with corresponding THz conversion efficiencies of $1.3 \times 10^{-5}$ and $4.3 \times 10^{-5}$, respectively.\textsuperscript{183} The reason of the better results at lower temperature is the significantly lower THz absorption, which is a key point in THz generation efficiency.

It was theoretically justified that taking into account all relevant material parameters (including THz absorption as well), LN is the most promising material for THz generation.\textsuperscript{184} The strong Mg dopant concentration dependence of THz absorption suggested the use of sLN crystals with the optimal $\approx 0.7$ mol. % Mg content\textsuperscript{181} instead of ones with 2 mol. %. This essential change in the measurement setup of Ref. \textsuperscript{183} alone resulted in a four-fold increase in the measured THz pulse energy and efficiency (400 pJ and $1.7 \times 10^{-4}$).\textsuperscript{184} By increasing the pump pulse energy to 500 $\mu$J and 20 mJ in 0.7 mol. % Mg doped sLN, THz pulse energies of 240 nJ (Ref. \textsuperscript{185}) and 10 $\mu$J (Ref. \textsuperscript{186}), were reached with corresponding conversion efficiencies of $5 \times 10^{-4}$ and $6 \times 10^{-4}$, respectively.

It was shown that imaging conditions have to be set in a way that the TPF and the image of the grating become tangential to each other inside the crystal in order to obtain the optimal transform limited pump pulse length values along the TPF.\textsuperscript{187} In order to optimize the THz output either for pulse energy\textsuperscript{187} or for peak electric field strength,\textsuperscript{188} model calculations were performed taking into account THz and pump absorption, multi-photon-absorption, noncollinear propagation of the pump and the THz beam, variation of pulse length due to material and angular dispersion,\textsuperscript{187,188} Varied parameters were temperature, crystal length, and pump pulse duration. It was found that in the case of LN with optimal thickness, the optimal pump pulse duration is between 350 and 600 fs depending on temperature. It was theoretically predicted that instead of pump pulses with $\approx 100$ fs pulse length (used initially), longer transform limited pump pulses are needed. The reason is that for the shortest pulses, the pulse duration changes very fast during the propagation in the crystal, and for a finite crystal length, the spatially averaged pulse duration is shortest not for the shortest pulses, but for pulses having optimal Fourier transform pulse duration.\textsuperscript{188} Furthermore, the temperature has to be as low as possible.\textsuperscript{188}

It was also declared that although at higher THz frequencies, semiconductors are competitive with sLN, this is not the case for lower frequencies, where for the generation of THz pulses with large bandwidth sLN is the most advantageous.\textsuperscript{187}

As a result of experiments with quasi-optimized setups at 1030 nm pump wavelength at room temperature, THz pulse energies of 125 $\mu$J (Ref. \textsuperscript{189}) and 430 $\mu$J (Ref. \textsuperscript{190}) with corresponding conversion efficiencies of 0.25 (Ref. \textsuperscript{189}) and 0.77% (Ref. \textsuperscript{190}) were obtained in sLN:0.7 mol. % Mg with nearly transform limited pump pulse durations of 1.3 ps (Ref. \textsuperscript{189}) and 785 fs,\textsuperscript{190} respectively. Theoretical predictions of Ref. \textsuperscript{187} were verified with the enhanced THz pulse energy and efficiency values. At cryogenic temperatures using pump pulses with closer to optimal lengths, THz pulse energies exceeding 1 mJ are in sight.

Fig. 31 demonstrates the powerful development due to the TPF technique. The rapid increase in THz pulse energy and THz generation efficiency achieved in sLN in the last decade is shown.

The TPF THz generation setups used in experiments\textsuperscript{183–186,189–192} suffer from imaging errors, leading to local broadening of pump pulses along the tilted pulse front resulting in a limitation for the pump spot size and for the THz pulse energy.\textsuperscript{187} In order to exclude this limiting factor, a so called contact-grating setup was proposed, which means that a relief dielectric periodic structure is etched on the crystal surface making the imaging optics superfluous.\textsuperscript{193} For this setup, THz generation efficiencies exceeding 10% with tens of mJ pulse energy are predicted.

![FIG. 30. The TPF excitation scheme. The propagation of the THz radiation is perpendicular to the TPF (green stretches).](image-url)
VI. SUMMARY AND OUTLOOK

Development of over half a century in the field of LiNbO₃ sets a good example on the co-operation and communication between fundamental scientists, device designers, and engineers. By now, defect formation mechanisms are essentially clarified and satisfactory, or at least better understanding of the impact of stoichiometry and doping on the physical properties is achieved. Crystals with extremely low intrinsic defect contents offer extraordinary opportunities for producing controlled defect systems as examples of crystal engineering. Established and recent applications, including real-time holography based on polaronic states, THz generation, waveguides, and nanostructured devices as discussed in the present and following papers of this volume, open further perspectives for the use of LN. Future research targets may be the extension of transparency and damage resistance towards the UV region by the combination of a partial Ta-Nb exchange and the use of Zr as an ODR additive.¹⁹⁴

As the demand for crystals has increased, cost reduction by scaling-up (i.e., growing crystals with >75 mm diameter) has become the main driving force also for sLN growth. Enlarged crystal diameter poses additional problems for controlling heat and mass transfer and also for the homogenization of the melt composition, meaning new technological challenges for the refinement and renewal of growth equipment, including furnace design and control systems.

To overcome these problems, alternative technologies are still competing, examples are the “low melt-level Czochralski” technique¹⁹⁵ (a variant of the double crucible method ensuring the stability of the crystal-melt system by using extremely small melt heights of 1–3 mm in the crucibles), or the “heat field rotation” method proposed by Kokh and co-workers¹⁹⁶ allowing to govern the heat and mass transfer even in a very viscous liquid phase. The dynamic development of bulk growth technology promises further progress in the next decades.

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