# **ON-OPBIT SPACECRAFT RELIABILITY**

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**Prepared** for

Headquarters, National Aeronautics

#### and Space Administration

Washington, D.C.

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#### ON-ORBIT SPACECRAFT RELIABILITY

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30 September 1978

Prepared for

Headquarters, National Aeronautics and Space Administration Washington, D.C.

Prepared by

Charles Bloomquist Dennis DeMars Winifred Graham Patricia Henmi

## PLANNING RESEARCH CORPORATION LOS ANGELES, CALIF. WASHINGTON, D.C.

#### FOREWORD

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This document completely updates and consolidates the results of three previous studies to compile, interpret, and analyze orbital reliability data on U.S. spacecraft. Both the earlier studies and this update were performed by Planning Research Corporation (PRC). The first study was conducted from 13 May 1966 to 3 March 1967 for the Apollo Support Department of the General Electric Company in cooperation with Headquarters, National Aeronautics and Space Administration. The second and third studies were part of a larger effort for the Navy Space Systems Activity; they reported on work conducted from 1 November 1970 to 30 November 1971, and from 1 December 1971 to 30 November 1972. This update was prepared for NASA Headquarters.

Mr. Abe Moskovitz was the Technical Monitor. This work was performed under contract number NASW-3041.

The authors wish to express their gratitude for the cooperation of the various program offices in making data available for this study. Many individuals, both in government organizations and in private industry, assisted in the development of the study data. Without their assistance and cooperation, the large data base could not have been generated.

Members of the PRC study team were V. Anderson, C. Bloomquist, D. DeMars, W. Graham, P. Henmi, and G. Stiehl. In addition, the authors wish to acknowledge the efforts of J. Amos, H. Thomas, and J. Zell for their assistance in report preparation.

#### ABSTRACT

This report documents four studies investigating the on-orbit reliability of spacecraft. The total effort included compiling, interpreting, and analyzing operational and historic data for 350 spacecraft from 52 U.S. space programs.

Failure rate estimates are made for on-orbit operation of spacecraft subsystems, components, and piece parts, as well as estimates of failure probability for the same elements during launch. Confidence intervals for both parameters are also given.

Based on the total data sample (this study and previous ones), the results indicate that: (1) the success of spacecraft operation is only slightly affected by most reported incidents of anomalous behavior, (2) the occurrence of the majority of anomalous incidents could have been prevented prior to launch, (3) no detrimental effect of spacecraft dormancy is evident, (4) cycled components in general are not demonstrably less reliable than uncycled components, and (5) application of product assurance elements is conducive to spacecraft success but the effect cannot be quantified on the basis of the data considered in this report.

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#### I. INTRODUCTION AND SUMMARY

This report is a commilation, analysis, and interpretation of orbital reliability data on U.S. spacecraft. It covers a period of nearly 20 years and is a synthesis of four individual data collection and analysis efforts. The previous study reports were published in 1967, 1971 and 1972.

#### A. STUDY OBJECTIVES AND SCOPE

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The common objective of this study and the previous ones is to achieve better utilization of reliability information inherent in spacecraft operational data. All four studies have proceeded from the assumption that empirical on-orbit information might be applied advantageously to the planning and development of space systems.

The current study has several subsidiary objectives: (1) to compile all the relevant data into a single volume, (2) to update the results of the earlier studies by considering NASA spacecraft launched subsequent to those included in the earlier data base, (3) to prepare six experience bulletins to highlight particularly pertinent study findings, (4) to extract information from the data base relative to the dormant or standby mode of spacecraft component operation, and (5) to attempt to relate observed project success to product assurance elements.

#### B. GENERAL BACKGROUND

Appendix A contain: the basic data on all anomalous incidents that have been collected in this study and the previous studies.

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They are presented as four data sets. The first set contains data from 225 spacecraft launched prior to May 1966. The second set extends the time period to 1970 and includes data from 79 more spacecraft. The thread set extends the data base another year and adds six new spacecraft. The fourth set, derived in this study, extends the time period to 1977 and adds another 40 spacecraft. The total data base covers 350 spacecraft from 52 different space programs. Appendix C provides details on this data bank coverage.

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The analyses of the data in the body of the report is generally given for two samples. The first is called the pre-update sample and includes all data from the first three data sets. The second is usually referred to as "this sample" or "this update" and includes only the data collected for this study. Where the results are not obvious the data are combined for all samples.

#### C. DATA BASE AND LIMITATIONS OF THE STUDY

The basic approach in all four studies has been to collect and analyze as much reliability data from as many spacecraft as possible within cost and schedule constraints. The first data set includes all kinds of spacecraft. The second and third sets were generally restricted to long-term spacecraft. This data set includes only NASA spacecraft.

The basic data elements were collected and recorded for individual spacecraft. It is not the intent of these studies to explicitly compare either space programs or spacecraft within a given program. For this reason, and at the request of many program offices, program and spacecraft identification have been withheld in most analyses. The

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basic data recorded for each program is available at NASA Headquarters, Code DP-4.

An important underlying bias of the study analyses is one common to all large-scale reliability data studies. In the context of the subject matter of this report, the bias is that the spacecraft anomalies analyzed are "reported" anomalies rather than the desired "occurred" anomalies. The large and varied data base, however, tends to minimize the effect of this tias.

The information provided by the study analyses is extensive and covers several areas relating to the reliability of spacecraft. For the convenience of readers of varied backgrounds and specialized interests, this report has been organized so that analyses pertaining to particular interests appear in different sections. The summary below indicates these areas.

#### D. <u>SUMMARY OF RESULTS AND ORGANIZATION OF THE REPORT</u>

Details of the data base, contributing data sources, and the techniques of data analyses used are presented in Subsection II.A. For those readers who are interested only in the basic events on which all analysis was performed, the tabulation of specific events is presented in Appendix A.

In this update, a total of 708 specific events<sup>\*</sup>related .o onorbit spacecraft reliability were refined from the data provided by the various program offices, cooperating agencies and individuals. In the pre-update sample there were 1,472 specific events tabulated. In the

The term "events" is defined here to include anomalies, unsuccessful launches, and spacecraft with no reported anomalies.

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combined sample there are 2,180 such events. The classification and analysis of these events for this update and for the pre-update sample form the subject matter of the remaining subsections of Section II. Subsections II.C to II.E should be of particular interest to design engineers.

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The classification of anomalous incidents reported on the successfully launched spacecraft (88 percent of all spacecraft in the combined sample) result in the following major conclusions:

1. Eighty-eight percent of the successfully launched spacecraft reported one or more incidents of anomalous behavior.

2. In this update, 90 percent of the anomalies are reported in the orbital or steady-state phase\* of the spacecraft mission. In the combined sample, 77 percent are reported in the orbital phase.

3. Ninety-four percent of the reported anomalies in this update have little or no effect on accomplishment of the spacecraft mission; in the combined sample, 91 percent.

4. Two subsystems account for over one-haif of the reported anomalies. The telemetry and data handling subsystem accounts for 19.3 percent of the reported anomalies in this sample; 23 percent in the combined sample. The payload subsystem accounts for 26.2 and 25.8 percent. Thirty-seven percent of the anomalous incidents are distributed essentially equally between timing and control, power supply, attitude control and stabilization and the remaining nine percent are also distributed essentially equally among the propulsion, environmental control, and structure subsystems.

\*The orbital, or steady state, phase is defined here as the phase following launch, injection and acquisition.

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5. Almost three-quarters of the anomalous incidents reported both in this update and in the combined sample are electrical in nature as opposed to mechanical, chemical, unknown, etc. For those incidents where it could be determined whether the anomaly was caused by a piece-part, 12 percent of the incidents in this sample and 19 percent in the combined sample were determined to be catastrophic part failures\*; 20 percent in both samples were noncatastrophic part failures (degraded, intermittent, etc.); 68 percent and 61 percent, respectively, were nonpart related.

6. In this sample 36 percent of the anomalies were the result of assignable (i.e., "preventable") causes and 10 percent of the incidents had no assignable cause. In the combined sample the corresponding percentages were 35 percent and 13 percent. For the remaining incidents no conclusions could be drawn as to the assignability or nonassignability of cause of failure. For those incidents of this update having assignable causes, nearly 68 percent were attributed to various aspects of the spacecraft design, 21 percent to manufacture, and 10 percent to spacecraft operation. The corresponding percentages for the combined sample are: design, 65 percent; manufacture, 14 percent; operation, 9 percent.

Failure rate estimates for spacecraft subsystems, components, and piece parts are given in Section III. Included in that section are estimates of the probability of failure during launch for the same elements and confidence intervals for both parameters. Reliability engineers and analysts, as well as personnel responsible for program management and advance system planning, should find Section III of special

\*The term "catastrophic part failure" is defined as meaning catastrophic to the part, e.g., a transistor or diode, and not necessarily to the larger component or system.

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interest. The parameters presented for spacecraft subsystems and commonly used components are felt to be a significant contribution to the relatively sparse information generally available on this type of data.

Estimates of the spacecraft element reliability parameters, failure rate and probability of failure, in addition to their tabulation, result in the following general conclusions:

1. The combined sample indicates that the power and attitude control and stabilization subsystems have the highest on-orbit failure rate among the subsystems. The propulsion, environmental control, and structure subsystems have no reported catastrophic failures during orbit

2. The majority of the components considered in both samples exhibited no catastrophic failures either during launch or in orbital operation. The most failure-prone component appears, as it did in the earlier studies, to be the magnetic tape unit with 55 catastrophic failures occurring on 198 units observed. The failure rate for magnetic tape units in the combined sample is 24 failures per million hours, a significant decrease over that reported in the earlier sample (35 failures per million hours). Most other components have somehwat lower failure rates than those reported earlier.

3. In the combined sample, there are five failures attributed to piece parts during launch and 56 during orbital operations. Forty-four part types are included in the study. The on-orbit failure rates of capacitors (1.0 per billion part hours), diodes (0.97 per billion part hours), and transistors (1.5 billion part hours) reflect the large number of observed units and operating time and the relatively few observed on-orbit failures.

The analyses relative to the secondary objectives of this study are presented in Section IV.

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The effect of dormancy on reliability is somewhat ambiguous. The analysis of this factor does demonstrate conclusively, on the basis of empirical data, that magnetic tape units and transmitters have a much higher operating failure rate than dormant failure rate. No failures or anomalies were identified which could be attributed to dormancy.

As reported earlier, the analysis of on/off cycling gives no clear evidence of a supposed detrimental effect on reliability of cycling spacecraft components as opposed to a steady state operation. The data do indicate, however, that for cycled components a rapid cycling rate is more adverse than a slower one.

No quantitative relationship between product assurance elements and spacecraft mission success could be demonstrated from the available data. Several particular points meriting attention by spacecraft project managers are contained in six experience bulletins.

Supporting tabulations for the entire study will be found in the appendices; text references to the appropriate appendix sections are provided.



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#### II. CLASSIFICATION AND ANALYSIS OF ANOMALOUS INCIDENTS

The objectives of this section are to consider all reported incidents that affect the capability of a spacecraft to perform as desired, to classify these incidents in a meaningful and organized manner, to analyze the incidents in areas of interest, and to draw conclusions generally applicable to the U.S. space program.

#### A. BACKGROUND AND GENERAL APPROACH

The purpose of this study is to continue the examination of onorbit spacecraft reliability reported in three earlier studies (see References 1, 7 and 9). The earlier studies collected data on 42 space programs and 310 spacecraft. This study is an "update" to the earlier reports; therefore, data have been sought for both new programs and additional spacecraft of the programs in References 1, 7, and 9. The major emphasis of the current report is on NASA spacecraft launched in a sevenyear time interval starting in 1970.

The same data collection and reduction procedures are employed in each study. All of the reliability reports, including the current one, use the same format. This uniformity allows for analyses and results of the four data sets to be combined in this report into a large body of information about the reliability of spacecraft from 1958 to June 1978. For this report, the data are generally presented in two groups or samples, one representing all data collected prior to this study and the other representing this sample or update only. In

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some cases (such as for failure rates) results are given for the combined sample as well.

## 1. Data Sample

Exhibit 1 depicts the four on-orbit reliability studies, including the current one in terms of the programs and number of spacecraft considered. As shown in Exhibit 1, the 1978 update includes 45 spacecraft from 20 programs. Five of these 45 spacecraft were studied in earlier reports and have continued to operate into the period of interest to this study.

In all analyses of the combined sample (from all four studies) the data have been adjusted to reflect the non-independence of the samples. In other words, corresponding data entries in tables presented for the pre- and post-update samples will not necessarily sum to the corresponding data element for the combined sample. Thus, the data for the combined sample are based on the operational records of 350 spacecraft from 52 programs.

### 2. Sources of Study Data

Requests for specific data elements were made to cognizant .ponsoring agencies for specific programs. Many of these agencies had previously been contacted for data utilized in the earlier studies. Contacts were made to:

> NASA Project Offices (Goddard Space Flight Center, Ames Research Center, Lewis Research Center, Langley Research Center, Wallops Flight Center, Marshall Space Flight

EXHIBIT 1: CUMBLATIVE STUDY DATA SAMPLE

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Original Study.	1967 (Reference 1)	1971 Update	(Reference 7)	1972 Update (F	Reference 9)	Current Study	
Program Designation	Number Of Launches	Program Designation	Number of Launches	Program Designation	Number of Launches	Program Designation	Number of Launches
Versen Versen Contraction Contraction Contraction Contraction Contraction Contraction Contraction Syncom Versen Ve	ま ぽこここ~の~こうこ~すだ~こチキョンの~こ~うこの~びmの	ATS Explorer 22 Explorer 22 Explorer 22 Explorer 22 Explorer 23 000 001 001 001 001 001 001 001 001 00	ちほう – こ キ コ キ こ ち ち ウ こ ち こ う ち – こ キ	ESSA/TOS(1) INP (1) NUMUIS 000 (1) 050 (1) 050 (1) 051 (1) 051 (1)	\$\$\$\$\$\$\$\$\$\$\$\$	Atmospheric Explorer Aris (1) EEOS Hawkeye HEAO HEAO HEAO HIMP Mariner	N @ = = = = @ N @ == @ N N @ = = @ N @ == = #
TOTAL: 22 225	Programs Launches	TOTAL: 20 Prog 86 Laum 9 New 1 79 New 1	rams ches Programs Launches	TOTAL: 8 25 1 6	Programs Launches New Program New Launches	T0TAL: 20 Proc 45 Laur 10 New 40 New	grams nches Programs Launches

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GRAND TOTAL: 52 Programs 350 Launches (1) Includes update(s) of spacecraft analyzed in previous data bank studies.

(2) Viking Program includes 2 Orbiters and 2 Landers.

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Center, Jet Propulsion Laboratory) NASA Headquarters NOAA (National Environmental Satellite Service) 1998

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The open literature also provided significant amounts of all types of required data. The primary source of these data was the National Technical Information Service (NTIS, Springfield, Virginia) microfiche copies of government contract reports and symposium proceedings.

#### 3. <u>Methods of Data Compilation</u>

The types of documentation sought for this study were similar to the earlier studies. The two major types of data are: (1) an engineering report of the final design of the spacecraft, and (2) a flight analysis for individual spacecraft from which operating histories and all known anomalous behaviors can be obtained. From this information Engineering Analysis Reports (EARs) are generated for each spacecraft. The EAR is tailored to provide the information content required to meet the study objectives and provides a uniform base for each spacecraft of the study. The EAR is completely described in Appendix B.

In the EARs the treatment of standby and redundant units is consistent for all data samples and emphasizes the utilization of only known

values. Operational hours in the EARs were recorded as "powered" and "unpowered" where such information was known. For much of the equipment, however, the information available only indicates that at a given time the equipment was known to be operational. For this reason the unit of measure in the analyses of this section and of Section III is survival time. In those instances where standby hours are reported, it is known that the unit in question was turned off for the given number of hours and known to have been subsequently operational. These data are analyzed in Section IV.

Redundant equipment was treated in the following manner. If a spacecraft had an active redundancy composed of, say, two units, and if the descriptive material indicated that it was reasonable to assume both units operated successfully for, say, 1000 hours, then two entries are made for the two units. On the other hand, if all that could be determined was that one or the other operated for the given time, then only one entry was made.

## Methods of Data Analysis

#### a. <u>Techniques and Parameter Estimation</u>

The authors believe that the crux of studies of this nature is the provision of a large amount of data in a readily usable form. For this reason, as well as the fact that the information from the documentation does not warrant application of highly sophisticated techniques, the methods of analysis are simple and straightforward.

Classification and summarization, using simple, readable tables, are the primary presentation techniques. In general, statistical

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inferences are not drawn from these efforts. At the component/equipment level and piece-part level, failure rates have been generated using techniques which are generally accepted. Conclusions have been drawn where appropriate, but the emphasis is placed on presenting data in such a form that readers may easily draw their own conclusions in areas of their special interest.

#### b. Assumptions and Biases

Because of the emphasis on recording only known values for the various data elements. engineering assumptions are held to a minimum in the generation of an EAR.

The major assumption underlying the estimation of failure rates is that time-to-failure is adequately expressed by the negative exponential distribution. The data generated herein preclude the use of an alternate assumption, a situation that also existed in earlier studies.

The major bias in the study continues to be that all anomalous incidents in the analyses are "reported" incidents versus the desired "occurring" incidents. The cause of the bias can be traced to several sources: (1) diversity of detail, (2) method of documentation employed by the various program offices, (3) reliance in some cases on personal interviews, and (4) state-of-the-art limitations (i.e., part operational data).

Documentation for the spacecraft in this sample was significantly more detailed and of higher quality, on the average, than in the earlier studies.

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## 5. Definitions

Definition of terms used in this report is presented in context; terms requiring definition are generally associated with anomaly classifications. The use of acronyms has been kept to a minimum and those that are used are easily identifiable; mathematical symbols are those in general use.

#### B. SUMMARY OF REPORTED INCIDENTS

From the spacecraft EARs, a summary of all anomalous incidents has been compiled for each of the four study samples. The summary for this study is found in Appendix A-IVa and is in the same format as the corresponding lists for the earlier studies (see Appendices A-Ia, A-IIa, and A-IIIa). The format lists in the following order: unsuccessful launches; every anomalous incident recorded in the EARs subsequent to a successful launch; and finally, every successfully launched spacecraft in which no anomalous incidents were recorded.

Each line entry in the appendices referred to above incluses first an index relating the entry to a specific program and spacecraft.<sup>1</sup> For those launches that were unsuccessful, this fact is entered to complete the entire entry. In cases where no anomalous behaviors were noted, this fact, plus the total time in orbit and whether the spacecraft is currently operable or not, completes the entry. Each anomalous incident recorded contains the following information in each entry:

<sup>&</sup>lt;sup>1</sup>This relationship between the index and specific launch is not available to the reader and is a method of preserving the anonymity of programs and spacecraft.

1. Time the incident occurred. An entry of  $\varepsilon$  indicates that the incident occurred between the end of countdown and the establishment of the initial orbit. An entry of  $\tilde{}$  indicates that the anomaly cannot be pinpointed in time since it was intermittent, gradual, or unknown. All other entries are in hours.

2. Three short statements giving a description of the incident, its cause, and its effect on the mission as a whole.

3. Any known corrective action taken to prevent occurrence of the incident on future flights or to obviate its effect on the flight under consideration.

4. Other clarifying remarks required to put the incident in the proper context.

It should be made clear that this listing does not pretend to be exhaustive of all such incidents that have occurred, even on the spacecraft reported in this study, because of the wide variability in quantity and quality of data available to the study. There is no reason to believe, however, that it is not indicative of spacecraft reliability problems.

#### C. CLASSIFICATION OF ANOMALOUS INCIDENTS

#### 1. Summary of Classification Codes

Because of the large number of anomalous incidents in this sample (and in the previous samples) classification and summarization is mandatory to extract readily usable information. A coding scheme, iden-

tical to that used in previous studies is used to accomplish this purpose. There are nine characteristics for which each anomalous incident is coded. Some information needed to select a particular code for a given entry occurs only in the EARs so that, in a sense, the classification carries more information than provided in the entries of Appendices A-Ia, A-IIa, A-IIIa, and A-IVa. The complete coding of each entry is given in Appendices A-Ib, A-IIb, A-IIIb, and A-IVb.

Exhibit 2 lists the names of eight of the classifications used. Definitions of the terms are given in the following paragraphs, together with the results of the classifications of the anomalies. Roman numerals following the paragraph headings refer to the Roman numerals in Exhibit 2. The ninth classification, Subsystem Function, is discussed in Subsection D.

### 2. <u>Mission Subset (I)</u>

This code simply identifies the unsuccessful launches (U) and those spacecraft for which there are no reported anomalies (S).

For this update, two of the 45 spacecraft launches were unsuccessful; there were no spacecraft that experienced zero anomalies. Five of the 43 successfully launched spacecraft were considered in the previous study as well as this one. Therefore, for the combined sample:

•	Total Number	oî Spacecraft:	350
	Unsuccessful	Launches	43



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## FXHIBIT 2 - ANOMALOUS INCIDENT CLASSIFICATION CODES

- I. Mission Subset
  - J. Unsuccessful Launch
  - S. Spacecraft with No Anomalies Reported Spacecraft with Anomalies Reported
- II. Mission Term
  - L. Long Term
  - 5. Short Term
- III. Mission Phase
  - L. Launch and Acquisition
  - 0. Orbital (Steady-State)
  - Q. Unknown
  - IV. Mission Effect
    - 1. Negligible
    - 2. Non-Negligible but Small
    - 3. 1/3 to 2/3 Mission Loss
    - 4. 2/3 to Nearly Total Mission Loss
    - 5. Essentially Total Mission Loss
    - U. Unknown

## V. Spacecraft Subsystem

- a. Timing, Control and Command
- b. Telemetry and Data Handling

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- c. Power Supply
- d. Attitude Control and Stabilization

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- dt Propulsion
- e. Environmental Control
- f. Structure
- g. Payload (Experimental and Scientific)
- h. Unknown
- VI. A. Incident Type
  - E. Electrical
  - M. Mechanical
  - 0. Other
  - U. Unknown
- VI. B. Incident Type
  - C. Catastrophic Part Failure
  - O. Other Part-Related Incident
  - N. Non-Part-Related Incident
  - U. Unknown
- VII. Incident Cause
  - A. Assignable
  - N. Non-Assignable
  - U. Unknown

•	Total Spacecraft Reporting No Anomalies:	40
٠	Total Spacecraft Reporting Anomalies	267
•	Total Anomalies Reported:	2,096

The breakdown, by number of spacecraft and percentage is as follows:

		Number			Percent			
		Update	Pre- Update	Total Data Base	Update	Pre Update	Total Data Base	
1.	Mission Subset							
	U. Unsuccessful Launch	2	41	43	5.0	13.3	12.3	
	S. Spacecraft With No Anomalies Reported	0	40	40	0	12.9	11.4	
	Spacecraft With Anomalies Reported	38	229	267	95.0	73.8	76.3	

#### 3. Mission Term (11)

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The code identifies long-term (L) or short-term (S) missions. If a mission is anticipated to be longer than 60 days it is classified long-term. All spacecraft except one in this data sample are longterm missions; the total sample contains 138 short-term ard 212 long-term missions. In the update data, there were 705 anomalies associated with long-term missions, and one anomaly with the short-term mission. For the total data base, 79.1 percent of the anomalies are associated with longterm missions, and 20.8 percent with short-term missions. The breakdown, by number of anomalies and percentages, is as follows:

		، مرکز می ماده و افغان می در در	Number			Percentage			
		Update	Pre- Update	Total Data Base	Update	Pre- Update	Total Data Base		
II.	Mission Term								
	L. Long Term	705	990	1,695	99.9	71.9	80.9		
	S. Short Term	1	<b>'400</b>	401	0.1	28.6	19.1		

For this sample, the average number of anomalies reported is 17.8 per long-term spacecraft. This is significantly greater than the pre-update figure of 7.1 anomalies per long-term spacecraft. This increase appears to be due in part to the increased detail of reporting onorbit experience and in part to the increased complexity of spacecraft in this sample. That is, many spacecraft carried more equipment than those launched earlier and therefore were subject to more anomalies. For the combined sample, the number of anomalous entries per long-term spacecraft is 9.7.

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Further analysis concerning detailed anomaly times will be found in subsection II-D-1 below.

#### 4. <u>Mission Phase (III)</u>

A spacecraft mission can be thought of as consisting of two distinct phases: launch and acquisition (L) and the orbital or steadystate phase (O). An anomaly occurring during launch and acquisition is classified L; if it occurs during steady-state operation it is classified

0. A third category, Q, is provided for those instances where the dichotomy cannot be made due to insufficient information. The distinction was made on the best judgment available based on the engineering analysis reports. Generally, those incidents indicating an  $\varepsilon$ , or very few hours of elapsed time at occurrence, are classified as L, all others as 0.

The breakdown of anomalies occurring in each category and the associated percentages is as follows:

			Number			Percentage		
			Update	Pre- Update	Total Data Base	Update	Pre- Update	Total Data Base
III.	Mi	ssion Phase						
	L.	Launch and Acquisition	65	415	480	9.2	29.8	22.9
	0.	Orbital (Steady- State)	638	970	1,608	90.4	69.8	76.7
	Q.	Unknown	3	5	8	0.4	0.4	0.4

The 29.8 percent of all anomalous incidents occurring in the launch phase previous to this update, reflects, at least in part, the fact that all Ranger, Mercury, and Gemini missions were defined to consist of launch and acquisition phase only and that many other spacecraft (e.g. Agena) were relatively short-term. The 9.2 percent of all anomalies in this update occurring during the launch phase compares reasonably well with the pre-update sample when considering the spacecraft complement of the pre-update sample.

5. <u>Mission Effect (IV)</u>

The five groups included in this classification indicate

the severity of the anomalous incident in terms of its effect on the overall mission had it occurred in isolation. The definition of each class 1, 2, 3, 4, and 5 should be self-evident from the classification names given in Exhibit 2. Thus, in column IV of the tables in Appendices A-Ib, A-IIb, A-IIIb, and A-IVb, all incidents coded 1 have essentially negligible effect on mission performance; those coded 5 are essentially catastrophic to the mission. The code U indicates there was insufficient information on which to assign a mission effect code.

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The breakdown of these groups, by number and percent of anomalies, is as follows:

			Number*			Percentage			
			Update	Pre- Update	Total Data Base	Update	Pre- Update	Total Data Base	
IV.	Mi	ssion Effect							
	١.	Negligible	505	825	1,330	71.5	59.4	63.4	
	2.	Non-Negligible but Small	161	418	579	22.8	30.1	27.6	
	3.	1/3 to 2/3 Mission Loss	13	85	98	1.8	6.1	4.7	
	4,	2/3 to Nearly Total Mission Loss	0	20	20	0	1.4	0.95	
	5,	Essentially Total Mission Loss	4	40	44	0.6	2.9	2.1	
-	Ų,	Unknown	23	2	25	- 3.3	Ŭ.1	1.2	

An observation made on the pre-update sample holds both for this update and the combined sample. That is, very few spacecraft drop out of

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the sample as a result of a single failure (coded 5). Maximum sample time for the spacecraft is far more likely to result from the cumulative effects of several lower severity level anomalies, planned mission termination, or simply, the extent of the available data.

## 6. <u>Spacecraft Subsystem (V)</u>

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Each anomalous incident is coded according to which of eight major spacecraft subsystems is most closely related to the incident. An unknown category is included for those cases where a relationship does not exist or cannot be determined from the available information. The subsystems used for this classification are meant to define broad functional operations found to one extent or another in all spacecraft. The functional definition for subsystem was chosen rather than a definition based on hardware for two reasons. First, subsystem definitions vary among organizations and among program offices of the same organization. The data analysis requires a grouping that can be applied to all spacecraft of the collective data sample. The second and more important reason for using a functional definition is that, in the predesign stages of future programs, the program management will know what functions the planned spacecraft is expected to perform with more certainty than the actual hardware configuration that will be used to perform the desired functions. The comparisons at the subsystem level as defined in this report would be useful in the predesign phase of program development. For example, one would be interested to know, based on past experience of other programs, with what certainty a spacecraft would deploy its structural elements (structure subsystem) or supply power to the other planned functions

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> (power supply subsystem). In the later stages of development of a pro jected program, when more is known about the hardware configuration, the interest would shift to the equipment group/component level of analysis which is hardware oriented.

The following list defines the subsystems and indicates the types of equipment that are considered to be a part of each subsystem.

a. <u>Timing, Control and Command</u>

Telemetry and Data Handling

Command receivers, decoders, timers, programmers, sequencers, command distribution equipment

Encoders, D/A converters, A/D converters, tape recorders, signal conditioners, telemetry transmitters, tracking transmitters, antennas

c. <u>Power</u>

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Batteries, solar arrays, fuel cells, converters, inverters, regulators, protective devices, charge regulators

d. <u>Attitude Control and Stabilization</u>

Gyros, spin control, magnetometers, sun aspect indicators, eddy current dampers, horizon scanners, star trackers, dynamic control

dt Propulsion

Coding this subsystem with a d\* indicates that the propulsion subsystem considered here is more closely related to the attitude control subsystem of the spacecraft than to the launch

vehicle. Included are hydrazine thrusters, tanks, valves, etc.

Environmental Control Both passive and active thermal control devices, life support systems.

e.

f.

<u>Structure</u> Basic structure, booms, solar paddles, separation.

g. <u>Payload (Experimental and Scientific</u>) Wide-band communications (for spacecraft where this equipment was considered experimental), microwave equipment (cavities, TWTs, etc., flown for assessment purposes), university experiments, particle detectors, mass spectrometers, plasma analyzers, infrared radiometers, ultraviolet radiometers.

Although it is felt that these groupings are essentially selfexplanatory, checking a few of the codes in Appendices A-Ib, A-IIb, A-IIIb, and A-IVb with their corresponding entries in Appendices A-Ia, A-IIa, A-IIIa, and A-IVa should dispel any confusion of the other classifications as well.

The breakdown, in terms of number of anomalies and their associated percentages, to each of the subsystem categories is as follows:

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			Number			Percentage					
			Update	Pre- Update	Total Data Base	Update	Pre- Update	Total Data Base			
V.	Spacecraft Subsystem										
	a.	Timing, Control and Command	76	214	290	10.8	15.4	13.8			
	b.	Telemetry and Data Handling	136	463	599	19.3	33.3	28.6			
	c.	Power Supply	68	131	199	9.6	9.4	9.5			
	d.	Attitude Contro and Stabiliza- tion	104	183	287	14.7	13.2	13.7			
	d*	Propulsion	31	31	62	4.4	2.2	2.9			
	e.	Environmental Control	7	29	36	1.0	2.1	1.7			
	f.	Structure	28	19	47	4.0	1.4	2.2			
	g.	Payload (Experimental and Scientific)	256	284	540	36.2	20.4	25.8			
	h.	Unknown	0	36	36	0.0	2.6	1.7			

The relatively large percentage of reported anomalies in the telemetry and data handling subsystem as indicated in the above breakdown, is to be expected. Since this subsystem is, of course, monitored more closely than other subsystems, an indication of an anomaly is more likely to be observed in this area. The large number of payload anomalies in this sample relative to the number in the pre-update sample, is felt to be due in part to the large number of payloads relative to other subsystem functions in the update. Also, payloads are often unique, push the state-of-the-art, and are constructed with fewer quality assurance

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provisions less stringently enforced than basic spacecraft subsystems. Finally, the payloads carried by recent spacecraft tend to be more complex than those carried by many of the spacecraft in the pre-update sample, and this may lead to more anomalous incidents per payload. Exhibits 4 and 5 provide additional information tending to confirm the increase in payload anomalies.

7. Incident Type (VI)

a. <u>Incident Type (VI.A</u>)

This classification places an anomaly in one of four mutually exclusive groups: electrical (E), mechanical (M), other (O), and unknown (U). Those entries in Appendices A-Ib, A-IIb, A-IIIb, and A-IVb coded with an E in the VI.A column indicate that anomalous behavior is exhibited by electrical or electronic parts, components, subsystems, or functions. Those anomalies coded M are similarly defined for mechanical parts, components, subsystems, or functions. An O indicates behavior of equipment that cannot be classified electrical or mechanical: propellant degradation, for example. A U indicates insufficient information to assign the entry to any of the other three categories.

The breakdown of anomalies and percentages in this classification group is as follows:

		Number			Percentage		
		Update	Pre- Update	Total Data <u>Base</u>	Update	Pre- Update	Total Data <u>Base</u>
VI.A.	Incident Type						Ψ.
Ε.	Electrical	473	1,065	1,538	67.0	76.6	73.4
Μ.	Mechanical	66	126	192	9.3	9.1	9.2
0.	Other	60	98	158	8.5	7.0	7.5
U.	Unknown	107	101	208	15.2	7.3	9.9

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### b. <u>Incident Type (VI.B)</u>

The classification of column VI.B in Appendices A-Ib, A-IIb, A-IIIb, and A-IVb attempts to divide incidents into those that are part related and those that are nonpart related. A code of C indicates those incidents arising from a catastrophic part failure\*. An O indicates that the anomalous incident is related to behavior of a part (or parts) that has not failed catastrophically (degraded, intermittent, etc.). An N indicates an anomalous incident not related to any part misbehavior. A U indicates that insufficient information exists to determine whether part behavior was involved or not.

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The breakdown by number and percentage of anomalies for these categories is as follows:

		Number			Percentage		
		Update	Pre- Update	lotal Data Base	Update	Pre- Update	Total Data <u>Base</u>
VI.B.	Incident Type						
C.	Catastrophic Part Failure	42	183	225	5.9	13.2	10.7
0.	Other Part- Related Incident	68	174	242	9.6	12.5	11.5
N.	Non-Part- Related Incident	237	490	727	33.6	35.2	34.7
U.	Unknown	359	543	902	50.8	39.1	43.0

\* The term "catastrophic" here is defined to mean "catastrophic" to the part and not necessarily to the larger component or system. Typical types of catastrophic part failures include a transistor or dide shorting for no known reason. This definition is consistent with that used in the negative exponential distribution for modelling failure probability.
Of the 347 incidents in this update where it could be determined whether the anomaly was part or non-part caused, 110 (31.7 percent) were piece part related. Of these, 42 (12.1 percent) were catastrophic piece part failures. Of the 1,194 incidents in the total data base for which this determination could be made, 39.1 percent were piece part related, and 18.8 percent were catastrophic piece part failures.

It is important to note that, in the pre-update sample, of the 847 anomalous incidents where a relationship could be coded, over threequarters (78.4 percent) are not catastrophic part failures, and thus not representative of the type of failures modeled by the classical reliability approach. In this update, this tendency is even more pronounced. Of the 347 anomalies where a relationship could be determined, 87.9 percent are not catastrphic part failures.

Further analysis of part types will be found in Section III, where survival hours and anomalous incidents are used as the basis for reliability calculations. Further analysis on the effects of part failures will be found in subsection II-D-4 below.

8. <u>Incident Cause (VII</u>)

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Three broad groups are defined for incident cause in column VII of the tables in Appendices A-Ib, A-IIb, A-IIIb, and A-IVb: assignable causes (A), nonassignable causes (N), and unknown (U).

An assignable cause is attributed to an anomalous incident if the incdient could have been prevented by taking some action well within the state-of-the-art prior to launch. If the incident could not have been prevented in this manner, it is classified nonassignable (N). If insufficient information exists to make a judgment, the anomaly is

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classified unknown (U).

The breakdown for these categories is as follows:

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		Update	Pre- Update	Total Data Base	Update	Pre- Update	Total Data Base
VII.	Incident Cause						
Α.	Assignable	255	477	732	36.1	34.3	34.9
N.	Non-Assignable	71	193	264	10.1	13.9	12.6
U.	Unknown	380	720	1,100	53.8	51.8	52.5

The categorization of column VII is of major interest. In both this sample and the pre-update sample, the data indicate that over onethird (at least) of the incidents have assignable causes and thus form a clear basis where reliability of spacecraft might be improved. Since over half of the anomalous incidents vere classified "unknown", the percentage of anomalies with assignable causes is probably much higher. Further discussion of the assignable cause category is given in Subsection II-D-3 below.

9. Subsystem Function (VIII)

This classification is a secondary breakdown of spacecraft subsystem, and is treated in detail in Subsection II-D-2 below.

10. <u>Remarks</u>

When the 2,096 anomalous incidents of the combined sample are categorized according to the characteristics discussed above, the results indicate that the typical reported anomaly occurs on a long-

term mission in the orbital phase, has a negligible effect on the mission, occurs in a payload, and is of unknown origin and cause.

#### D. FURTHER OBSERVATIONS MADE FROM ANOMALOUS INCIDENT CLASSIFICATIONS

Subsection C above has served to give a large picture of the anomalous incidents reported in this study. It is the intent of this subsection to examine, in more detail, four of the characteristics used in the preceding subsection to classify anomalous incidents. The four characteristics of interest in this further analysis are: Mission Phase, Spacecraft Subsystem/Subsystem Function, Incident Cause and Catastrophic Part Failures/Mission Effect. The analysis of this subsection, then, is concerned with the time of anomaly occurrence, its location within the satellite, its assignable cause, and the effect of part failures on mission performance.

#### 1. Mission Phase

The classification used above for this characteristic somewhat arbitrarily considers the anomaly to have occurred either during iaunch and acquisition or the steady-state, orbital phase of the mission. Since time is of paramount interest in reliability studies, the analysis of this section focuses on the occurrence of the incidents as a function of time.

The following analysis is based on the 211 long-term spacecraft of the combined sample.<sup>1</sup> For the 177 successfully launched, long-term

<sup>&</sup>lt;sup>1</sup>One long-term spacecraft is not included because mission time is not available.

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spacecraft, there are 1,695 associated incidents of anomalous behavior. Exhibit 3 lists the sample hours associated with each spacecraft, along with the number of anomalies that occurred on each spacecraft. The sample hours are the lengths of time for which data on anomalous behavior are available to this study. In some cases, "sample hours" represents the complete loss of the mission; in others it simply represents the extent of the available data. The Index Number is a code used to protect the identity of the spacecraft.

Note that use is made in Exhibit 3 of the symbol  $\epsilon$ . This symbol implies that loss of mission occurred very early, generally during the launch and acquisition phase.

The rate of reported anomalous incidents as a function of time can be derived from Exhibit 3. During  $\varepsilon$  (essentially launch and acquisition) the reported anomaly rate is 0.04 anomalies per spacecraft. During the first 1,000 hours, the anomaly rate is 0.10 anomalies per spacecraft. The overall anomaly rate (subsequent to  $\varepsilon$ ) is 0.37 anomalies per spacecraft per thousand hours.

For short-term systems, an analysis similar to the preceding is not particularly instructive because of the short mission times, in general less than 100 hours, and the concomitant short time to anomaly occurrence. There are 129 successfully launched short-term spacecraft included in the combined sample, and there are 401 associated anomalies. Of the 401 anomalies only 127 have a recurded occurrence time other than

ORIGINAL PAGE 15 OF POOR QUALITY Number of Anomalites Z いいなしのもしらないしない epsilon and Semole Nours Index No. 3 Mener of 2 \*\*\*\*\* ちゅいは then 1000 F in the second 2! Nde Note Marker of Anomal Les **~~2ヵド~~4 3 3 2 ~ 5 0 1 1 3** INDER NO. hear of <u>eog</u>~ . Ĵ 2 Ĩ

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### These 127 incidents are distributed in time as follows: epsilon.

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Time of Occurrence (Hours)	Number of Anomalies
0 < t ≤ 1	9
1 < t ≤ 2	6
2 < t ≤ 3	4
5	8
6	1
7	1
8	3
9	4
10	1
$10 < t \leq 20$	7
20 < t <u>&lt;</u> 30	14
30 < t <u>≤</u> 40	3
$40 < t \le 50$	7
$50 < t \le 60$	2
$60 < t \leq 70$	2
70 < t <u>&lt;</u> 80	7
$80 < t \leq 90$	2
$90 < t \le 100$	8
$100 < t \le 200$	22
$200 < t \le 300$	11
$300 < t \le 400$	3
t > 400	2

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### 2. Spacecraft Subsystem Analysis by Functional Groups

The assignment of anomalies to the subsystems (characteristic V) is helpful in narrowing down the functional aspect of spacecraft which is the most troublesome. A further step in this direction is justified to isolate more precisely the location of anomalous incidents. To do this a number of subfunctions (characteristic VIII) are defined for each previously defined spacecraft subsystem. The subfunctions for each subsystem are defined so that they are mutually exclusive and exhaustive, i.e., they do not overlap and they do cover the entire subsystem. Each anomalous incident carries, therefore, two codes relating the incident to functional location within the spacecraft. The subsystems, subfunctions, and codes used for each are tabulated in Exhibits 4 and 5. Exhibit 4 gives the total number of functions in the update sample, the total number of anomalies observed, and the anomalies per function for this update. Exhibit 5 presents the same information for the pre-update samples.

### 3. Incident Cause--Assignable

The interest in further examination of the anomalous incidents classified as having assignable causes (characteristic VII) stems from the observation that a major way to increase the reliability of spacecraft is to remove all causes of anomalistic behavior. Of the 706 anomalous incidents in this sample, 255 can be assigned a cause of occurrence, and of the 1,390 incidents in the pre-update sample, 477 can be assigned a cause of occurrence. These incidents are examined in this subsection to discover the contribution they could make in pointing out problem areas.

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نر ، بویستر .	Subsystem Function	Number of Functions in Sample	Number of Reported Anomalies by Function	Anomalies per Function
a.	TIMING, CONTROL, AND COMMAND	43	88	2.05
	<ol> <li>Receiving</li> <li>Decoding</li> <li>Command Distribution</li> <li>Sequencing and Programming</li> </ol>	43 37 20 21	28 4 11 27	0.65 0.11 0.55 1.29
	5. Timing 6. Manual Control 7. Unknown 8. Unassignable	24  	11  6 1	0.46
Ь.	TELEMETRY AND DATA HANDLING	41	161	3.93
	<ol> <li>Data Point Sensing and Monitoring</li> <li>Signal Conditioning</li> <li>Encoding, Formatting</li> <li>Data Storage</li> <li>Transmission</li> <li>Unknown</li> <li>Unassignable</li> </ol>	10 6 38 34 39 	29 3 10 55 59 1 4	2.90 0.50 0.26 1.62 1.51 
с.	POWER 1. Conversion 2. Storage 3. Power Control 4. Power Distribution 5. Unknown 6. Unassignable	45 45 41 43 38 	68 16 30 13 4 5 	1.51 0.36 0.73 0.30 0.11
d.	ATTITUDE CONTROL AND STABILIZATION	42	122	2.90
	1. Orientation Sensing 2. Active Attitude Correction	40 30	58 57	1.45 1.90

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# EXHIBIT 4 - DETAILED CLASSIFICATION OF ANUMALOUS INCIDENTS BY SPACECRAFT SUBSYSTEM AND FUNCTION, THIS SAMPLE

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### EXHIBIT 4 - (Continued)

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	Subsystem Function	Number of Functions in Sample	Number of Reported Anomalies by Function	Anomalies per Function
	3. Passive Stabilization	24	3	0.13
	4. Unknown		4	
	5. Unassignable			
d *.	PROPULSION	13	31	2.38
	1. Navigation	9	3	0.33
	2. Propulsion	13	27	2.08
	3. Unknown		1	
	4. Unassignable		<b></b>	
e.	ENVIRONMENTAL CONTROL	38	7	0.18
	1. Active Thermal Control	22	7	0.32
	2. Life Support	· <b></b>		
	3. Unknown			
	4. Unassignable		•••	
f۰	STRUCTURE	45	28	0.62
	1. Basic Structure	45		
	2. Deployable Structure	31	27	0.87
	3. Separation	45	1	0.02
	4. Unknown		**	
	5. UNASSIGNADIE			~ -
g.	PAYLOADS	292		1.01
	l. Scientific	246	249	1.01
	2. Technological	46	45	0.98
	3. Unknown			
	4. Unassignable			
h.	UNKNOWN			

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## EXHIBIT 5 - DETAILED CLASSIFICATION OF ANOMALOUS INCIDENTS BY SPACECRAFT SUBSYSTEM AND FUNCTION, PRE-UPDATE SAMPLE

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	Subsystem Function	Number of Functions in Sample	Number of Reported Anomalies by Function	Anomalies per Function
a.	TIMING, CONTROL, AND COMMAND	222	202	0.91
	<ol> <li>Receiving</li> <li>Decoding</li> <li>Command Distribution</li> <li>Sequencing and Programming</li> </ol>	218 214 52 167	75 19 19 36	0.34 0.09 0.37 0.22
	5. Timing 6. Manual Control 7. Unknown 8. Unassignable	157 11 	19  23 11	0.12   
b.	TELEMETRY AND DATA HANDLING	236	440	1.86
	1. Data Point Sensing and Monitoring	1 154	177	1.15
	<ol> <li>2. Signal Conditioning</li> <li>3. Encoding, Formatting</li> <li>4. Data Storage</li> <li>5. Transmission</li> <li>6. Unknown</li> <li>7. Unassignable</li> </ol>	40 226 92 231	 53 96 92 14 8	0.23 1.04 0.40
с.	POWER	237	131	0.55
	<ol> <li>Conversion</li> <li>Storage</li> <li>Power Control</li> <li>Power Distribution</li> <li>Unknown</li> <li>Unassignable</li> </ol>	130 230 204 141	24 47 37 8 13 2	0.18 0.20 0.18 0.06
d.	ATTITUDE CONTROL AND STABILIZATION	202	163	0.81
	<ol> <li>Orientation Sensing</li> <li>Active Attitude Correction</li> </ol>	186 179	73 62	0.39 0.35

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## EXHIBIT 5 - (Continued)

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	Subsystem Function	Number of Functions in Sample	Number of Reported Anomalies by Function	Anomalies per Function
	3. Passive Stabilization 4. Unknown 5. Unassignable	45 	8 12 8	0.18  
ď*•	PROPULSION	108	31	0.29
	l. Navigation 2. Propulsion 3. Unknown 4. Unassignable	99 108 	8 10 3 10	0.08 0.09 
e.	ENVIRONMENTAL CONTROL	42	29	0.69
	<ol> <li>Active Thermal Control</li> <li>Life Support</li> </ol>	41 12	17	0.41
	3. Unknown		2	
	4. Unassignable		5	
f.	STRUCTURE	227	19	0.08
	<ol> <li>Basic Structure</li> <li>Deployable Structure</li> <li>Separation</li> <li>Unknown</li> <li>Unassignable</li> </ol>	222 58 211 	2 6 10 1	0.01 0.10 0.05
g.	PAYLOADS	517	250	0.48
	l. Scientific 2. Technological 3. Unknown 4. Unassignable	465 52 	174 75 1	0.37
h.	UNKNOWN		36	

Assignable causes are attributed to those anomalies that could have been prevented by some action taken before launch, within the stateof-the-art, if those responsible for the action were prescient. Anomalies due to postlaunch errors in spacecraft command and control are also categorized as due to assignable causes. Four general areas can be identified among the entries for which assignable causes exist. Their definitions are as follows:

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(1) Design: This area covers many anomalous behaviors such as RFI and sensitivity problems, unanticipated wearout or degradation as a result of time or known environmental conditions. The anomalies can be electrical, mechanical, thermal, or system-related.

(2) Manufacture: This area includes parts or materials that are faulty due to some manufacturing problem, contamination, faulty solder joints or other connections, quality control, and the like.

(3) Operation: Human error is the prime reason for anomalies classified in this group. Errors included involve those associated with the spacecraft control function, usually by commanding, programming, or calibrating the spacecraft.

(4) Other: A miscellaneous classification, grouping together several areas such as meteoroid bombardment, anticipated wearout and secondary failures.

Exhibit 6 shows the number of "assignable cause" entries in the four categories and the associated percentages for the successfully launched spacecraft in this sample. Exhibit 7 gives the same information for the pre-update sample. Of all assignable causes, 68.6 percent were attributed 题 礼

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### EXHIBIT 6 - DETAILED BREAKDOWN OF ANOMALOUS INCIDENTS BY ASSIGNABLE CAUSE, THIS SAMPLE

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	Number	Percent
All Assignable Causes	255	100.0
Design	175	68.6
RFI, etc.	38	14.9
System	24	9.4
Electrical Components	54	21.2
Mechanical	24	9.4
Thermal	27	10.6
Unanticipated Wearout or Degradation	6	2.3
Launch Vibration and Shock	2	0.8
Manufacture	54	21.2
Fabrication, Q.C., etc.	19	7.5
Contamination	15	5.9
Faulty Parts or Materials	20	7.8
Operation	26	10.2
Other	0	0.0

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### EXHIBIT 7 - DETAILED BREAKDOWN OF ANOMALOUS INCIDENTS BY ASSIGNABLE CAUSE, PRE-UPDATE SAMPLE

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	Number	Percent
All Assignable Causes	477	100.0
Design	289	60.6
RFI, etc.	82	17.2
System	49	10.3
Electrical Components	58	12.1
Mechanica]	28	5.9
Thermal	32	6.7
Unanticipated Wearout or Degradati	on 27	5.7
Launch Vibration and Shock	13	2.7
Manufacture	70	14.7
Fabrication, Q.C., etc.	34	7.1
Contamination	21	4.4
Faulty Parts or Materials	15	3.2
Operation	41	8.6
Other	77	16.1

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to Design in this update, 60.6 percent in the pre-update sample. In this sample 21.2 percent were attributed to Manufacture compared to 14.7 percent in the pre-update sample. Of assignable causes 10.2 percent were attributable to Operation in this update, 8.6 percent in the pre-update sample. There were no assignable causes in this update that were classified in the miscellaneous "Other" category; 16.1 percent of the pre-update assignable causes were in this category.

As the exhibits indicate, two of the four categories are further subdivided. The various subcategories under "Design" are as follows: (1) the subcategory "RFI, etc." includes all anomalous incidents attributed to inadequate RFI design, noise sensitivity, and transients--14.9 percent of the assignable causes in this update belong to this category, and 17.2 percent of the pre-update assignable causes; (2) the three subcategories "System," "Mechanical," "Thermal," include incidents arising, respectively, from inadequate design (a) in the spacecraft/environment or subsystem interfaces, (b) in deployment, structural stiffness, or any moving mechanical parts, and (c) for proper spacecraft thermal balance; (3) the category "Electrical Component" refers to anomalies attributed to inadequate design of a receiver, encoder, horizon sensor, or any electrical or electronic component--there are 21.2 percent update and 12.1 percent pre-update assignable causes in this category; (4) "Unanticipated Wearout or Degradation" is attributed to anomalies where, for example, a battery simply wears out before anticipated or where other components or parts do not have the inherent capability to survive either the normal spacecraft environment or the expected life of the component or part;

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(5) those anomalies classified "Launch Vibration and Shock" are attributed to designs inauequate to survive the normal stresses a spacecraft undergoes during launch. There are only 0.8 percent update and 2.7 percent preupdate assignable causes in this category.

Under "Manufacture" there are three subcategories. Included under "Fabrication, Q.C., ETC." are anomalies like cold or loose solder joints, loose conenctions and missing parts. "Contamination" covers the relatively high occurrence of clogged lines, excess moisture, foreign matter in valves and the like--5.9 percent update and 4.4 percent pre-update assignable causes fall in this category. "Faulty Parts or Materials" indicates such items as a faulty capacitor or degraded propellants caused by an improper manufacturing process. All of these subcategories are mutually exclusive.

4. Catastrophic Part Failures/Mission Effect.

As indicated earlier, there are 42 catastrophic piece part failures in the update data. These 42 anomalies are further analyzed here to provide insights into their effects on mission performance.

To achieve the proper perspective, two detailed data breakdowns are required, 1) the extent of mission joss caused by part failures, and 2) the proportions of part/non part related anomalies causing critical mission loss. In other words, the situation is examined from two directions, namely, both the extent and the role of part failures on mission loss.

The following breakdown indicates the extent, by number of anomalies and percentage, of mission loss caused by the 42 catastrophic piece part failures:

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Mission Effect	Number	Percent
1. Negligible	19	45.2
2. Non-Negligible but Small	17	40.5
3. 1/3 to 2/3 Mission Loss	1	2.4
4. 2/3 to Nearly Total Mission Loss	0	0
5. Essentially Total Mission Loss	2	4.8
U. Unknown	3	7.1

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From the above breakdown, it can be seen that at least 85 percent of catastrophic piece part failures do not significantly impact the mission. Some of this may be due to the provision of redundancy.

The second breakdown, provided below, indicates the role of part/ non-part related anomalies in significant mission losses. The breakdown is tabulated for 1/3 or greater mission losses (mission effect categories 3, 4 and 5). In the update data, a total of 17 anomalies caused such losses, and the number and percentage of their distribution is as follows:

	Incident Type	Number	Percent
c.	Catastrophic Part Failure	3	17.6
0.	Other Part-Related Failure	4	23.5
N.	Non-Part Related Failure	4	23.5
U.	Unknown	6	35.3

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This breakdown indicates that of the missions incurring substantial loss, catastrophic part failures were responsible 17.6 percent of the time.

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It is to be emphasized that the results of these two breakdowns are <u>not</u> contradictory, but rather when taken together provide a possibly useful insight into the relationship of part failures and mission loss. That is, while catastrophic part failures, per se, usually cause only minor loss, when a major loss does occur there is a signif cant probability that it will be due to a catastrophic part failure.

5. <u>Remarks</u>.

Note that besides the categorizations presented here and in previous sections, the reader can perform any of a large number of other classifications by using the raw data presented in Appendix A of this report. Also, more specific or detailed information is available by "querying" the data bank to obtain information from the EAR's on specific topics of interest.

#### CONCLUSIONS

The emphasis of this section, as well as the whole report, is to present the total fund of data regarding incidents of anomalous behavior reported on spacecraft. A few interesting observations from the point of view of the authors are listed below.

> The vast majority of reported incidents have little or no effect on the accomplishment of the spacecraft mission (see subsection II.C.5). In this update, 94.3 percent of the anomalies had small or negligible effect on mission

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goals, and 89.5 percent of the anomalies in the pre-update sample had small or negligible effect.

- 2. Of the 347 incidents in this update for which it could be determined whether the anomaly was part or non-part caused, 110 (31.7 percent) were piece part-related, and 42 (12.1 percent) were catastrohpic piece part failures. Of the 1,194 incidents in the combined sample for which this determination could be made, 39.1 percent were piece part-related, and 18.8 percent were catastrophic piece part failures.
- 3. Eighty-seven percent of the pre-update catastrophic part failures have small or negligible mission effect compared to 86 percent of the catastrophic part failures in this update. However, 12 percent of the major mission losses on this update were due to catastrophic part failures.
- 4. Of the S66 incidents in the combined sample where sufficient information exists to distinguish between assignable and nonassignable incident causes, over 73 percent fall into the assignable category. These incidents generally could have been prevented prior to launch by some action, well within the state-of-the-art (see Subsection II.C.8). The 73 percent figure is in close agreement with all earlier data samples.
- 5. The tabulation below indicates the five spacecraft functions with the highest anomaly rates in this update

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and the pre-update sample.

	This Update		Pre-Update
•	Data point sensing and monitoring	•	Technological experiments
•	Propulsion	•	Data Point sensing and monitoring
	Active attitude correction	•	Data storage
•	Data storage	•	Life support
	Transmission	•	Active thermal control

- 6. The five spacecraft functions with the lowest anomaly rates in this update are: Basic structure, separation, power distribution, decoding, and passive stabilization (see Exhibit 4). This list is the same for the preupdate except that passive stabilization has replaced propulsion. It is surprising to note that propulsion, which had one of the lowest rates of anomalies per function in the pre-update sample, has one of the highest rates of anomalies per function in the update sample.
- 7. The most common cause of spacecraft anomalies (when assignable) is design (see Exhibits 6 and 7). This agrees with the conclusion reached in all previous studies.

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### III. SPACECRAFT HARDWARE ELEMENT RELIABILITIES

This section discusses numerical reliability factors for three levels of hardware elements; spacecraft subsystems, components, and piece-parts. Two reliability factors of prime interest may be readily derived from available data. The first is the probability of hardware element failure during launch (q) and the second is the on-orbit hardware element failure rate  $(\lambda)$ . The derivation of these factors is first described, then the results are presented.

### A. <u>DERIVATION OF PARAMETER ESTIMATES</u>

If it is assumed that each identically named hardware element has an equal probability of failure during launch, irrespective of mission, then q may be readily estimated as

$$q = \frac{r}{N}$$
(1)

where  $\ell$  = number of hardware element failures during launch

N = number of hardware elements in the sample.

It has been shown repeatedly that, under very minimal constraints,

$$R(t) = \exp \left[-\int_{0}^{t} \lambda dt\right] \qquad (2)$$

where  $\lambda$  = hardware element failure rate

t = survival time

In this formulation  $\lambda$  may be any integrable function of time. The preponderance of reliability literature and practice assumes, however, that  $\lambda$  is constant, at least for most electronic hardware elements found in spacecraft. In this case Equation (2) assumes the more familiar form

$$R(t) = \exp(-\lambda t) \tag{3}$$

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In situations where Equation (3) applies, it is also well known that the best estimate of  $\lambda$  for a particular hardware element type is given by

$$\lambda = \frac{1}{\sum_{i=1}^{n} t_{i}}$$
(4)

where n = number of equivalent hardware elements under observation  $t_i = survival$  time of the ith such element

and

f = total number of failures observed.

The formulation for determining confidence intervals for q and  $\lambda$  are again well known and are given below for 90-percent intervals:

where q is such that

$$\sum_{i=\ell}^{N} {\binom{N}{i} q_{1}^{i} (1-q_{1})^{N-i} = 0.05}$$

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and q is such that  $\frac{2}{2}$ 

$$\sum_{i=0}^{\ell} {\binom{N}{i} q_2^i (1 - q_2)^{N-i} = 0.05}$$

The fair way had been all the

$$\lambda_1 \sim \lambda \sim \lambda_2 \tag{6}$$

where

and

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$$\lambda_{2} = \frac{\chi_{0.05}^{2} (2f + 2)}{2 \sum_{i=1}^{n} t_{i}}$$

 $\lambda_{1} = \frac{\chi_{0,05}^{2} (20)}{2 \sum_{i=1}^{n} t_{i}}$ 

If  $\varepsilon$  or f are zero, the above formulations give one-sided 95-percent confidence limits of the form

Thus, the primary burden of this section is to derive estimates and confidence intervals for the two parameters q and  $\lambda$ . This is accomplished by first discussing the input data, its derivation and

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limitations. Then each of the three tiers of hardware level is treated separately by deriving the pertinent estimates and evaluating the results.

#### 8. INPUT DATA

The basic compilation of data for each spacecraft in this study was performed precisely as for the previous three studies of on-orbit reliability data from spacecraft. The procedure results in the generation of a working document called an Engineering Analysis Report (EAR). The details of the compilation process will not be repeated here.<sup>1</sup> A brief synopsis of the procedure. however, will clarify the origin of the basic data used in this section to derive estimates for the various parameters.

Essentially, a key step in the compiling an EAR is to determine and list components for a particular spacecraft that are of a sufficiently high level so that their operating history may be readily determined and yet are of a sufficiently low level so that it is reasonable to assume that their normal operation would be precluded by the occurrence of a piece-part failure. The spacecraft subsystems to which these components are assigned are also listed as are the piece parts within each identified component. From this data, subsystem, component, and piece part operating histories are determined and pertinent time factors are computed.

Component and piece-part failures are determined directly from the EARs. These failures are also a subset of entries contained in Appendix A and can also be determined directly therefrom. Subsystem failures are determined directly from the the entries of Appendix A, that is, those anomalies

<sup>1</sup>For detailed description of the EAR, the reader is referred to Appendix B.

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coded as being relevant to a particular subsystem and causing severe degradation to the mission (Misssion Effect severity levels 4 or 5) are considered as being subsystem failures.

THE COMMENT WELLES

In the determination of piece-part failures for estimating  $\lambda$  (Equation (3)), a failure is attributed to a piece part if, and only if, it is known to have failed in a catastrophic manner for no evident cause. This definition is consistent with the definition of  $\lambda$  as it is utilized in Equation (2). All such piece-part failures are coded with a C in Column VIB and an N in Column VII of the classification codes of Appendix A. In this update 19 such coded anomalies have been added to the data base.

Failures are attributed to a component in the same manner, essentially by treating the entire component as if it were a big piece part.

Parameter estimates are calculated for three data sets: (1) the preupdate sample. (2) the data obtained in this sample, and (3) the combined sample. Exhibits 8, 9, and 10 tabulate the subsystems, components, and parts considered in this section of the study together with their total population, the number failing during launch, their cumulative survival hours and the number failing during orbital operation.

Two points should be noted with respect to the survival hours shown in these exhibits. First, these are the cumulative survival hours containe. in the data bank for each of the various hardware elements, and are not to be confused with failure rates. Second, the survival hours vary among elements from quite high to relatively low. This occurs for several reasons. In some cases it is due to the populations of the elements under consideration being quite large or relatively small. In other cases, the elements that were used to a greater extent on short term missions did not accumu-

		EXHIBIT 8	- SPACECRA	FT HARDNARE ELEMENT PRE-UPDATE SAMPLE	· SURVIVAL AND FAILUI	RE STATISTICS					PRC
	Total Sumber in Semple	Number Failed During Launch	Number Failed During Orbit	Total Survival Hours in Orbit		2 2 3	ital mber F in D L	lumber ai 1ed ur i ng aunch	Number Failed During Orbit	Total Survival Hours In Orbit	R-1863 54
SYSTERS		•		1 83 × 10 <sup>6</sup>	8. Battery Cha Díscharge C Círcuits	rge/ ontrol	124			2.56 x 106	
and Command	9	•	•	2 2 2	9. Battery Pac	ks	358		1	3.13 × 10 <sup>6</sup>	
Telemetry and Data Handling	243		~	1.89 x 10 <sup>6</sup>	10. Bolometer A	ss <del>en</del> blies	87			1.33 x 10 <sup>6</sup>	
Power	243	4	14	2.01 × 10 <sup>6</sup>	11. Command Dec	oders	235		-	2.55 × 10 <sup>6</sup>	
Attitude Control and Stabilization	205	•	0	1.30 × 10 <sup>6</sup>	12. Command Dis bution Unit	tri- s	45		~	7.07 × 10 <sup>5</sup>	
Provision		m		one shot devices	13. Commutators		61			8.30 × 10 <sup>5</sup>	
Environmental Control	8			5.05 × 10 <sup>5</sup>	14. Compressors Pumps (Pneu Assembly)	: and matic	<b>8</b>			5.1 × 103	
Structure	246	4		2.04 × 10 <sup>6</sup>	15. Computers		12		-	4.83 × 10 <sup>4</sup>	
. Payload powerts	322	•	-	1.84 × 10 <sup>6</sup>	16. Control Swi Assemblies	itching	œ			1.42 x 10 <sup>5</sup>	
Spacecraft					17. Data Handli	ng Units	\$			9.40 × 10 <sup>5</sup>	
Accelenometers	334			1.14 × 10 <sup>5</sup>	18. DC/AC Invei	ters	196			7.48 × 10 <sup>5</sup>	
Accumulators	80			1.68 × 10 <sup>5</sup>	19. DC/DC Conve	irters	194	-	m	1.45 × 10 <sup>6</sup>	
A/D. D/A Converters	8			2.50 × 10 <sup>6</sup>	20. Demodulaton	ş	01			1.32 x 10 <sup>5</sup>	
Amalificars <sup>(1)</sup>	378			6.83 × 10 <sup>6</sup>	21. Diplexers		15			6.79 × 10 <sup>5</sup>	
Amplifiers, Power	3			4.23 × 10 <sup>5</sup>	22. Earth Sensi Assemblies	*	33			3.90 x 10 <sup>5</sup>	
. Anterna Assemblies	328			6.74 × 10 <sup>6</sup>	23. Filter Neth	orks	σ			1.44 × 10 <sup>5</sup>	
. Attitude Control	2			8.14 × 10 <sup>5</sup>	24. Fuel Cell !	todu 1 es	S		-	8.00 × 10 <sup>2</sup>	
					25. Gear Train:	•	95			1.34 × 10 <sup>5</sup>	
	1 1 1 1	New Y			ł			1			

EXHIBIT 8 - (Continued)

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For the burning of	orting During Orbing Chring Ch	Survival Mours for Orbit 5.53 x 105 7.30 x 103 2.78 x 106 2.22 x 105 3.49 x 105 3.35 x 105 1.32 x 105 2.42 x 105 2.72 x 105 2.72 x 105	<ul> <li>45. Regulaturs, Pressure</li> <li>46. Regulators, Voltage</li> <li>47. Sequencers</li> <li>47. Sequencers</li> <li>48. Signal Conditioners</li> <li>49. Sun Sensors</li> <li>49. Sun Sensors</li> <li>50. Jtar Trackers</li> <li>50. Jtar Trackers</li> <li>51. Subcarrier Oscillators</li> <li>52. Telemetry Encoders</li> <li>53. Timers and Clocks</li> </ul>	Number Fai Number Fai 1 31 254 123 254 10 97 10 25 25	- 4 Number Number Ied Falled During 1 1 4	Total Surrival Hours 1.70 x 105 5.18 x 106
<ul> <li>Guros 145</li> <li>Heat Exchangers 74</li> <li>Heaters 350 1</li> <li>Heaters 350 1</li> <li>Horizon Sensors 121 1</li> <li>Infrared Scanners 28</li> <li>Louver Assemblies 8</li> <li>Magnetic Tape Units 148 1</li> <li>Nagnetic Sensing 14</li> <li>Nagnetic Sensing 14</li> </ul>	∾ – <b>+</b> \$ 0	5.53 × 10 <sup>5</sup> 7.30 × 10 <sup>5</sup> 2.78 × 10 <sup>6</sup> 2.22 × 10 <sup>5</sup> 3.49 × 10 <sup>5</sup> 3.35 × 10 <sup>5</sup> 1.32 × 10 <sup>5</sup> 2.42 × 10 <sup>5</sup> 2.72 × 10 <sup>5</sup>	<ul> <li>45. Regulators, Pressure</li> <li>46. Regulators, Voltage</li> <li>47. Sequencers</li> <li>48. Signal Conditioners</li> <li>48. Signal Conditioners</li> <li>49. Sun Sensors</li> <li>49. Sun Sensors</li> <li>50. Jtar Trackers</li> <li>50. Jtar Trackers</li> <li>51. Subcarrier Oscillators</li> <li>52. Telemetry Encoders</li> <li>53. Timers and Clocks</li> </ul>	Sample Lau 11 254 254 97 10 25 25 25		Hours in Orbit 3.70 x 10 <sup>5</sup> 5.18 x 10 <sup>6</sup>
Heat Exchangers     74       Heaters     350       Heaters     350       Horizon Sensors     121       Horizon Sensors     28       Infrared Scanners     28       Louver Assemblies     8       Magnetic Tape Units     148       Magnetic Sensing     14       Magnetic Sensing     14	v <del>ç</del> <del>v</del> v	5.53 x 10 <sup>3</sup> 7.30 x 10 <sup>3</sup> 2.78 x 10 <sup>6</sup> 2.22 x 10 <sup>5</sup> 3.49 x 10 <sup>5</sup> 3.35 x 10 <sup>5</sup> 3.35 x 10 <sup>5</sup> 1.32 x 10 <sup>5</sup> 2.42 x 10 <sup>5</sup> 2.7 x 10 <sup>5</sup>	<ol> <li>45. Regulaturs, Pressure</li> <li>46. Regulators, Voltage</li> <li>47. Sequencers</li> <li>48. Signal Conditioners</li> <li>48. Signal Conditioners</li> <li>49. Sun Sensors</li> <li>50. Star Trackers</li> <li>51. Subcarrier Oscillators</li> <li>52. Telemetry Encoders</li> <li>53. Timers and Clocks</li> </ol>	11 254 123 2 97 1 25 1 25	<b>~ →</b> _	3.70 × 10 <sup>5</sup> 5.18 × 10 <sup>6</sup>
Amount of the communication of the	v, € ▼ ¬	7.30 x 10 <sup>3</sup> 2.78 x 10 <sup>6</sup> 2.22 x 10 <sup>5</sup> 3.49 x 10 <sup>5</sup> 3.35 x 10 <sup>5</sup> 3.35 x 10 <sup>5</sup> 1.32 x 10 <sup>5</sup> 2.42 x 10 <sup>5</sup> 2.72 x 10 <sup>5</sup>	<ul> <li>46. Regulators, Voltage</li> <li>47. Sequencers</li> <li>48. Signal Conditioners</li> <li>49. Sun Sensors</li> <li>50. Jtar Trackers</li> <li>50. Jtar Trackers</li> <li>51. Subcarrier Oscillators</li> <li>52. Telemetry Encoders</li> <li>53. Timers and Clocks</li> </ul>	254 254 60 97 10 25	~ • -	3.70 × 10 <sup>5</sup> 5.18 × 10 <sup>6</sup>
Heaters     350     1       Horizon Sensors     121     1       Infrared Scanners     28     28       Louver Assemblies     8     8       Nagnetic Tape Units     148     1       Magnetic Sensing     14     1       Devices     14     1	– 4 Å v	2.78 × 10 <sup>6</sup> 2.22 × 10 <sup>5</sup> 3.49 × 10 <sup>5</sup> 3.35 × 10 <sup>5</sup> 1.32 × 10 <sup>5</sup> 2.42 × 10 <sup>5</sup> 2.7 × 10 <sup>5</sup>	47. Sequencers. Voltage 47. Sequencers 48. Signal Conditioners 49. Sun Sensors 50. Jtar Trackers 51. Subcarrier Oscillators 52. Telemetry Encoders 53. Timers and Clocks	254 123 2 60 5 1 97 1 25	<b>≁</b> _	5.18 x 10 <sup>6</sup>
Horizon Sensors 121 1 Infrared Scanners 28 Louver Assemblies 8 Magnetic Tape Units 148 1 Magnetic Sensing 14 Magnetic Sensing 14 Devices	- <del>4</del> & n	2.22 × 10° 2.22 × 10 <sup>5</sup> 3.49 × 10 <sup>5</sup> 3.35 × 10 <sup>5</sup> 1.32 × 10 <sup>6</sup> 2.42 × 10 <sup>5</sup> 2.7. × 10 <sup>5</sup>	47. Sequencers 48. Signal Conditioners 49. Sun Sensors 50. Jtar Trackers 51. Subcarrier Oscillators 51. Telemetry Encoders 53. Timers and Clocks	123 2 60 97 1 25 25	-	
Magnetic Sensing 148 148 Magnetic Sensing 148 1 Magnetic Tape Units 148 1 Magnetic Tape Units 148 1 Magnetic Sensing 14	4 ý v	2.22 × 10 <sup>5</sup> 3.49 × 10 <sup>5</sup> 3.35 × 10 <sup>5</sup> 1.32 × 10 <sup>6</sup> 2.42 × 10 <sup>5</sup> 2.7. × 10 <sup>5</sup>	<ul> <li>48. Signal Conditioners</li> <li>49. Sun Sensors</li> <li>50. Gtar Trackers</li> <li>50. Gtarrier Oscillators</li> <li>51. Subcarrier Oscillators</li> <li>52. Telemetry Encoders</li> <li>53. Timers and Clocks</li> </ul>	9 60 25 10 25	-	
Infrared Scanners 28 Louver Assemblies 8 Nagnetic Tape Units 148 1 Magnetic Tape Units 22 Magnetic Sensing 14 Devices	v Ç	3.49 × 10 <sup>5</sup> 3.35 × 10 <sup>5</sup> 1.32 × 10 <sup>6</sup> 2.42 × 10 <sup>5</sup> 2.7. × 10 <sup>5</sup>	<ul> <li>49. Sun Sensors</li> <li>60. Star Trackers</li> <li>51. Subcarrier Oscillators</li> <li>52. Telemetry Encoders</li> <li>53. Timers and Clocks</li> </ul>	97 97 1 25 25	-	3.18 x 10 <sup>°</sup>
Louver Assemblies 8 Magnetic Tape Units 148 1 Magnetometers 22 Magnetic Sensing 14 Devices	ν <del>ζ</del>	3.35 × 10 <sup>5</sup> 3.35 × 10 <sup>5</sup> 1.32 × 10 <sup>5</sup> 2.42 × 10 <sup>5</sup> 2.7 × 10 <sup>5</sup>	<ul> <li>49. Sun Sensors</li> <li>50. Jtar Trackers</li> <li>51. Subcarrier Oscillators</li> <li>52. Telemetry Encoders</li> <li>53. Timers and Clocks</li> </ul>	97 1 10 25	-	5.55 × 10 <sup>5</sup>
Magnetic Tape Units 148 1 Magnetometers 22 Magnetic Sensing 14 Devices	ა წ	3.35 × 10 <sup>3</sup> 1.32 × 106 2.42 × 105 2.7. × 105 2.7. × 105	<ol> <li>50. Gtar Trackers</li> <li>51. Subcarrier Oscillators</li> <li>52. Telemetry Encoders</li> <li>53. Timers and Clocks</li> </ol>	10 25	•	yot - 64 [
Magnetic lape units 148 1 Magnetometers 22 Magnetic Sensing 14 Devices	ა წა	1.32 × 10 <sup>6</sup> 2.42 × 10 <sup>5</sup> 2.2 × 10 <sup>5</sup>	<ul> <li>51. Subcarrier Oscillators</li> <li>52. Telemetry Encoders</li> <li>53. Timers and Clocks</li> </ul>	25		201 X 24.1
Magnetometers 22 Magnetic Sensing 14 Devices	'n	2.42 × 10 <sup>5</sup> 2.7, × 10 <sup>5</sup>	52. Telemetry Encoders 53. Timers and Clocks	25		1.57 × 10 <sup>5</sup>
Nagnetic Sensing 14 Devices	ى س	2.7. x 105 2.7. x 105	<sup>52.</sup> Telemetry Encoders 53. Timers and Clocks			1.62 × 10 <sup>5</sup>
Devices	ŝ	2.7. × 105 2.1. × 105	53. Timers and Clocks	20]	80	0 40 v 105
	S	201 - 26 F		218 1	, <u>,</u>	
Momentum Mineels/ 26	'n		54. Transmittene and	-	2	2.13 x 10 <sup>b</sup>
Reaction Wheel		-UI X 02.4	the second se	32		5.90 × 10 <sup>5</sup>
Assemblites			55. Transmitters, Doppler	9		6.96 × 104
Notors, Electrical 445	m	2 04 - 106				
Wultiplexers 35	,		<b>56. Transmitters, FM</b>	9		1.56 × 104
		c01 X /9.c	57. Iransmitters,	JK		
	-	2.40 × 10 <sup>6</sup>	Tracking	2		6.02 x 10 <sup>5</sup>
Phase Modulators 16		1.86 × 105	58. Transmitters,	DI	-	
<sup>bneuma</sup> tic Assemblies 20			2-Band	)	-	1.37 × 10°
ower Distribution an			59. Transmitters, Smarts1 Burners	20	~	3 66 - 345
hilts 30		4.78 x 10 <sup>5</sup>			•	-UI X 06.6
trogramers 58 1		301 - 60 0	60. Transmitters, Wideband	1	e	4.63 x 10 <sup>5</sup>
		9.00 X 10-	<b>)</b> 			
adiometers 18	-	1.64 × 10 <sup>5</sup>	61. Transmitters, Video	20	e	3.25 × 105
eceivers 280 2	2	2.96 × 10 <sup>6</sup>	62. Transmitters, Other <sup>(2)</sup>	518	13	1 27 v 106
					2	-01 X 10-

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EXHIBIT 8 - (Continued)

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l[T 8 - (Continued)										PRC
	Total Number In Sample	Number Failed During Launch	Number Fafled Durfng Orbit	Total Survival Hours In Orbit		Total Number in Sample	Number Failed During Launch	Number Failed During Orbit	Total Survival Hours in Orbit	R-1863 56
3. Transponders	8	m	2	3.15 × 10 <sup>5</sup>	C. PIECE PARTS					
4. Undervoltage,	<b>R</b>			6.94 × 10 <sup>5</sup>	Spacecraft					
Detectors/Control Circuits					l. Ball Bearings	164			1.34 × 10 <sup>6</sup>	
5. Valves	226			1.57 × 10 <sup>6</sup>	2. Battery Cells	3,308		1	5.90 × 10 <sup>7</sup>	
6. Vidicon Cameras	8			7.95 x 10 <sup>5</sup>	3. Capacitors	203,326	-	10	1.06 x 10 <sup>10</sup>	
7. Voltage Controlled	67	-	9	9.76 × 10 <sup>5</sup>	4. Circuit Breakers	515			6.47 × 10 <sup>4</sup>	
Oscillators					5. Coaxial Connectors	394			2.08 × 10 <sup>7</sup>	
Experiments				•	6. Connectors,	93,770			5.86 × 10 <sup>9</sup>	
<ol> <li>Brensstrahling Detectors</li> </ol>	8			1.90 x 10 <sup>4</sup>	Noncoaxial	COL			1 30 . 107	
2 Electrice Detections	4	-		4.26 x 10 <sup>4</sup>	/. Urystals	/8/			UL X 65.1	
L' LIELLIN VELETUIS	•	•	1		8. Delay Lines	23			3.44 × 10 <sup>5</sup>	
3. Experiment Packages, Miscellaneous	560	0	\$2	2.56 x 10°	9. Diodes	299,235		4	3.86 × 10 <sup>9</sup>	
4. Impedance Probe	2			3.06 × 10 <sup>4</sup>	10. Diode Quads	374			9.27 × 10 <sup>6</sup>	
Packages				·	11. Filters	134			3.30 × 10 <sup>7</sup>	
5. Ion Experiments	80			4.01 × 10 <sup>4</sup>	12. Fuses	805		m	1.28 × 10 <sup>7</sup>	
6. Nagnetic Acalyzers	•			2.56 x 10 <sup>4</sup>	13. Indicators	72			6.72 × 10 <sup>3</sup>	
7. Nonochrometers	m			3.64 × 10 <sup>4</sup>	14. Inductors (includes	22,108			3.09 × 10 <sup>8</sup>	
B. Photometers	9		~	1.64 × 10 <sup>4</sup>	coils, chokes)					
9. Proton Detectors	1		-	4.49 × 10 <sup>4</sup>	<pre>15. Integrated Circuits</pre>	34,107		4	6.17 x 10 <sup>8</sup>	
10. Spectrometers	8	-	S	3.15 x 10 <sup>5</sup>	16. Lenses	75			5.29 x 10 <sup>5</sup>	
11. Solar Detectors (X-ray, IN)	<b>1</b> 8		2	2.59 x 10 <sup>5</sup>	17. Lights	526			3.23 x 10 <sup>4</sup>	
					18. Nagnetic Amplifiers	151			5.45 × 10 <sup>6</sup>	

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	Total Survival Hours in Orbit	2.66 × 10	1.66 × 10	01 7 10 5	7.61 X 10./	2 5 5 5	NI ¥ 76.7	2.15 x 10									:	flers.	transmitters, cking transmit	nitters, wlocu			
	Number Failed During Orbit		-				4	-										power ampli	an: beacon Itters, tra	rpose transi ters.			
	Number Failed During Launch	_			~.		<b>.</b>	2										ot include	-e other that FM transmi	special pur eo transmiti			
	Total Number in <u>Sample</u>	563	51		7		Ĩ	-										lifiers do I	nsmitters al rancmitters	ansmitters, ers, or vid			
		, General se	. Special	se	ng Forks	riments	er Mueller S	omultiplier s										These amp	) These trai	S-Band tr transmitt			
		38. Tubes Purpo	39. Tubes	Purpo	40. Tun'i	Expe	1. Geige Tube	2. Phot Tube										Notes: (1)	(2				
	Total Survivel Hours <u>in Orbit</u>	7.36 x 10 <sup>9</sup>	1.85 x 10 <sup>3</sup>	7.50 x 10 <sup>5</sup>	1.45 x 10 <sup>6</sup>	1.18 × 10 <sup>8</sup>	5.71 × 10 <sup>9</sup>	7.60 × 10 <sup>5</sup>	1.60 x 10 <sup>6</sup>	1.64 × 10 <sup>7</sup>	4.17 × 10 <sup>5</sup>	1.83 x 10 <sup>6</sup>	9.26 × 10 <sup>6</sup>	2.21 × 10 <sup>7</sup>	5.0i × 10 <sup>4</sup>	1.50 × 10 <sup>0</sup>	1.65 × 10 <sup>6</sup>	1.58 × 10 <sup>8</sup>	1.79 × 10 <sup>9</sup>	5.65 × 10 <sup>5</sup>			
	Number Failed During Orbit					-	-						4	9		-			2	-			
	Number Failed During Launch					-											-		-				
	Total Number in Samole	530,876	8	69	1,301	9,114	<b>499</b> ,022	<i>11</i> 1	86	431	636	178	1,633	1,845	674	123	497	14,438	173,182	ጽ			
- (Continued)		Manetic Cores	agnetrons	hotocells	otentiometers	elars	les í stors	26 Networks (Diplexers, hotoma Couplers)	sensitors	Silicon Control Bectifiers	Slip Rings	Sol enoíds	Switches, General	Thermistors	Thermocouples	Thermostats	Transducers	Trans formers	Transistors	Traveling Mave Tubes			

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EXHIBIT 9 - (Continued)

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		Total Mater Sample	Rather Fatled During	Rated Patied During Orbit	Total Survival Hours In Orbit			Total Number In Sample	Number Failed During Launch	Number Failled During Orbit	Total Survival Hours In Orbit	
N	i. Heaters	ŧ			1.51 × 10 <sup>6</sup>	45	. Regulators, Voltage	78		~	2.41 × 10 <sup>6</sup>	
2	. Horizon Sensors	80			1.26 x 10 <sup>5</sup>	46	. Sequencers	2			1.47 × 10 <sup>5</sup>	
2	Lover Assemblies	12			3.13 x 10 <sup>5</sup>	47	. Signal Conditioners	13		-	2.68 × 10 <sup>5</sup>	
R	<ul> <li>Nagnetic Sansing Devices</li> </ul>	ន		-	5.29 x 10 <sup>5</sup>	8	Sun Sensors	3		2	1.06 × 10 <sup>6</sup>	
8	Memoric Tage Units	3		J	ין איז מין איז מין איז מין מין איז מין	49	Star Trackers	13		~	2.45 × 10 <sup>5</sup>	
		\$ \$		• •	-or a w.c	ŝ	. Telemetry Encoders	8			1.70 × 10 <sup>6</sup>	
: :		3 5		J	-01 x cc.c	51.	Timers and Clocks	42			1.92 x 10 <sup>6</sup>	
* ;		3 3				55	Transmitters, Beacon	2			2.29 × 10 <sup>5</sup>	•
3	. Reaction Wheel Reaction Wheel Assembly	2			0.67 × 103	53.	Transmitters, Doppie	~			3.03 x 10 <sup>6</sup>	
3	. Notors, Electrical	0			3.02 × 10 <sup>5</sup>	3	Transmitters. S-Band	5		2	5.42 x 10 <sup>5</sup>	
8	. "Jtiplexers	66			7.69 × 105	55.	Transmitters, Specia				3.26 × 10 <sup>3</sup>	
*	. Nutation Dumpers	ž			2.91 × 10 <sup>8</sup>		Lurpose					
3	. Oscillators	8			3.63 × 10 <sup>5</sup>	<u>,</u>	iransmituers, Tracking	-			3.07 × 10*	
9	. Phese Nodulators	13			3.18 x 10 <sup>5</sup>	57.	Transmitters.	ŝ			1.04 × 10 <sup>5</sup>	
8	. Proventic Assemblies	5			3.31 × 10 <sup>5</sup>	9	Tractic	2)		•	: ye 7 7 7	
\$	. Power Distribution Units	5			5.68 . 105		Transponders	2		•	2.1/ X 10 <sup>-</sup> 6.02 x 10 <sup>5</sup>	
Ŧ	. Programmers	8			4.18 x 10 <sup>5</sup>	8	Undervol tage	12			2.91 × 10 <sup>5</sup>	
4	. Rediameters	4		10	8.78 × 10 <sup>5</sup>	ĩ	UPE CACCOFS	۶				
÷.	. Receivers	8		m	3.25 × 106			f :				
\$	. Regulators, Pressuri	• 25			2.11 × 106		VIGICON CAMEFAS	<u>e</u>			3./2 X 10 <sup>5</sup>	ſ
							Voltage Controlled Oscillators	~			4.40 × 10 <sup>-2</sup>	PRC
											59	R-1863

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Total Mumber Mumber Total In During Curvival Mumber Failed Survival Murring During Muurs Sample Launch Orbit in Orbit In Orbit 10 Orbit 10 10. 1 and Pectages, 14 15 3.84 x 10 <sup>6</sup> 11. 7 Innus	1212				863 67
ments on Detectors 4 3.41 × 10 <sup>6</sup> 11. 1 ment Pectages, 144 15 3.64 × 10 <sup>6</sup> 12. 1 lancers	i) ters	Total Mumber fn Sample	ailed aunch aunch	lumber al led During	Total Survival Hours in Orbit
an Detectors 4 3.41 x 10 <sup>4</sup> 11. 1 must Packages, 144 15 3.84 x 10 <sup>6</sup> 12. 1 Lensons 13. 13. 13. 13. 13. 13. 13. 13. 13. 13.		2,650		-	4.37 × 10 <sup>7</sup>
ment Packages. 144 15 3.84 x 10 <sup>6</sup> 12. 13. 13. 13. 13.	uses	2,296		~	4.45 x 10 <sup>7</sup>
lancous 13.	inductors	8,701		-	2.45 × 10 <sup>8</sup>
	integrated Sircuits	17,679		~	1.51 x 10 <sup>9</sup>
14. 1	fights	3			6.67 x 10 <sup>5</sup>
periments 9 1 2.79 × 10 <sup>3</sup> 15. 1 Historia 6 1 1.21 × 10 <sup>5</sup> 1	lagnetic mplifiers	ಪ			7.39 x 10 <sup>5</sup>
Detectors 6 7.73 × 10 <sup>4</sup> 16. 4	lignetic Cores	8		-	3.77 x 10 <sup>6</sup>
Persectors 10 1 2.00 × 10 <sup>5</sup> 17. 4	btors	27		-	6.08 x 10 <sup>5</sup>
meters 26 2 3.46 x 10 <sup>5</sup> 18. F	otentiometers	828			2.57 x 10 <sup>7</sup>
19. 4	elays	8, 382			1.42 x 10 <sup>8</sup>
r Cells 835 2 2.68 × 10 <sup>7</sup> 20. 1	es is tors	209,537			5.29 × 10 <sup>9</sup>
ps 106 6.06 × 10 <sup>6</sup> 21. 1	ificon Control Actifiers	m			2.91 × 105
ters 82,910 2 1.89 × 10 <sup>8</sup> 22 5	lin Pinas	-			8.76 × 10 <sup>4</sup> ·
terrs. 105 8.51 x 10 <sup>6</sup> 23. 5	io i eno i ds	· • <b>0</b>			1.63 x 10 <sup>5</sup>
tors. 2,361 7.13 × 10 <sup>7</sup> 24. 1	ini tches	511	-	-	2.51 x 10 <sup>5</sup> -
	heraistors	836			2.65 × 10'
	hermostats	ጽ			4.12 x 10 <sup>5</sup>
Lines 2 1.94 x 10 <sup>3</sup> 27. 1	ransducers	37			2.71 x 10 <sup>5</sup>
mtial 546 1.85 × 10 <sup>7</sup> 28. 1 (er	irans formers	2,852			6.47 x 10 <sup>7</sup>
95,825 2 3.00 × 10 <sup>9</sup> 29.	irans is tors	£E9' I\$		~	1.23 x 10 <sup>9</sup>
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EXHIBIT

		Total Number Sample	Number Failed During Launch	Number Failed During Orbit	Total Survival Hours in Orbit
Ŕ	Traneling Nave Teduc	5			ç01 x 66.9
ы.	Tubes, General Purpose	8		m	3.01 x 10 <sup>5</sup>
<b>x</b>	Tuning Fort	m			2.72 x 10 <sup>5</sup>

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Notes: (1) These amplifiers do noi include power amplifiers.

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(2) These transmitters are other than: beyon transmitters, Dopyler transmitters, S-Band transmitters, special purpose transmitters, tracking transmitters, wideband transmitters, or video transmitters.

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.32 x 106 .10 x 103 .37 x 105 .48 x 105 .53 x 106 56 x 106 56 x 106 84 x 105 95 x 105 35 x 105 35 x 105				24 4 33 33 33 34 7	s and itching ters s ork	ommutator: ompressors sembly) sembly) amputers amputers semblies semblies (AC Inver /AC Inver /AC Inver fta Handli fta Handli fta Handli fta Handli fta Sensoi fter Netwo	13. Cc 14. Cc 15. As 20. Cc 23. De C 24. Fi 35. Cc 23. Co 23. Cc 24. Fi 35. Cc 25. Cc 26. Cc 26. Cc 27. Cc 26. Cc 27. Ccc	x 10 <sup>5</sup> x 10 <sup>6</sup> x 10 <sup>6</sup> x 10 <sup>6</sup> x 10 <sup>5</sup> x 10 <sup>6</sup> x 10 <sup>6</sup>	3.64 1.01 2.76 3.30 4.03 3.30 4.03 3.30 4.03 3.30 4.03 1.16 × 1.16 ×	~		133 53 370 370 341 33 341 410 410 453 73		ropulsion nutrol mutrol inucture uyload <u>MIS</u> <u>acccraft</u> celerometer celerometer celerometer celerometer (1 fifiers, p plifiers, (1 cenna Assem titude Conti seeblies
.48 × 10 <sup>5</sup>	2 6.			31		ontrol Gas semblies	16. Cc As	2		I				<u>MIS</u>
.10 × 10 <sup>3</sup> .37 × 10 <sup>5</sup>	ین م س		<b>6</b> (A)	¥ %	s and umatic	ompressor; umps (Pneu ssembiy) amputers	14 15. 14 15. 14 15.	x 10 <sup>6</sup> x 10 <sup>6</sup>	2.76	~	<b>च</b> च	278 370	_	ntrol iructure yload
.32 x 106	-		so.	ž	S	omutator	13. C	x 10 <sup>5</sup>	3.64		m	133		ropulsion
901 x E	2		4	Ó	stri- ts	ommand Di ution Uni	12. D	x 106	2.60	σ	4	265	trol ation	ttitude Con nd Stabilizi
.33 × 10° 1.78 × 10 <sup>6</sup>	- E			° 8	coders	ommand De	וי <del>כ</del>	x 10 <sup>6</sup>	2.03	15	4	282		Differ
5.40 × 10 <sup>6</sup> 32 × 10 <sup>6</sup>	8		8 6	8 <b>4</b> 8	icks Assemblii	lattery Pa kolometer	9.8 10.8	x 10 <sup>6</sup>	2.66	' <b>m</b>		297	80	elemetry an ata Handlin
4.42 × 10 <sup>6</sup>	-		5	16	large/ Control	Battery Ch Discharge Circuits	8 8 8	× 10~	2.93	<b>a</b> .	4	270		<u>TENS</u> iming, Cont nd Command
Total Surv'val Hours in Orbit	Number Failed During Orbit	i led	Pur Pur	Total Numbe in Sampl				tal vivai urs Drbit	Sur Sur	Number Falled During Orbit	Failed During Launch	Number 1n Sample		
02	Mahar Takar	red	N	Total				ta l	To	Number	Number	Total		

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EXHIBIT 10 - (Cont'wed)

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Totaj Survival Nours in Orbit	5.04 × 10 <sup>5</sup>	7.69 x 10 <sup>5</sup>	1.05 x 10 <sup>6</sup>	1.41 x 10 <sup>6</sup>	1.01 × 10 <sup>6</sup>	5.79 x 10 <sup>6</sup>	2.48 x 10 <sup>6</sup>	6.63 x 10 <sup>6</sup>	4.65 x 10 <sup>5</sup>	8.23 x 10 <sup>5</sup>	2.45 x 10 <sup>6</sup>	4.02 x 10 <sup>5</sup>	1.62 x 10 <sup>5</sup>		2.50 x 10°	3.90 x 10 <sup>6</sup>	8.19 × 10 <sup>5</sup>	9.99 x 10 <sup>4</sup>	1.56 x 10 <sup>4</sup>	£ 20 × 105		3.59 x 10 <sup>5</sup>
Number Failed During Orbit					11	ŝ	-	ŝ		-	e				80	01				~	'n	-
Number Failed During Launch				-		2			2		-											
Total Number In Sample	53	33	49	78	2	354	8	304	130	67	157	23	25		227	255	46	80	9		Ŧ	21
	Phase Modulators	Pneumatic Assemblies	Power Distribution Units	Programmers	Radiometers	Receivers	Regulators, Pressure	Regulators. Voltage	Sequencers	Signal Conditioners	Sun Sensors	Star Trackers	Subcarrier	Osci I la tors	Telemetry Encoders	Timers and Clocks	Transmitters, Beacon	Transmitters,	transmitters. FN		Transmitters, S-Band	Transmitters, Special Purpose
	44.	45.	46.	47.	<b>4</b> 8.	49.	50.	51.	52.	53.	54.	55.	ŝ		57.	58.	59.	8	IJ		62.	63.
Total Survival Hours in Orbit	8.00 × 10 <sup>2</sup>	1.34 × 105	3.52 x 10 <sup>4</sup>	1.21 × 106	2.34 x 10 <sup>4</sup>	7.30 x 10 <sup>3</sup>	4.29 × 10 <sup>6</sup>	3.48 × 10 <sup>5</sup>	3.49 × 10 <sup>5</sup>	6.48 × 10 <sup>5</sup>	5.29 × 10 <sup>5</sup>	9	2.26 x 10° 7 35 : 105	201 X C/./	3.99 × 10 <sup>5</sup>	9.49 x 10 <sup>5</sup>		3.16 x 10 <sup>6</sup>	1.32 x 10 <sup>6</sup>	2.91 x 10 <sup>8</sup>	2.76 × 10 <sup>6</sup>	
Falled During Orbit				2			-	-			-	:	22	N		Ś					-	
Number Failed During Launch							-					1	-									
Total Number In Sample	ŝ	95	4	991		74	390	191	8	20	33		<u>8</u>	ና	ន	43		452	73	14	215	
	Fuel Cell Modules	Gear Trains	Gyro Assembly Units	eyros	Heat Pipes	Heat Exchangers	Heaters	Horizon Sensors	Infrared Scamers	Louver Assemblies	Magnetic Sensing	UEVICES	Magnetic Tape Units	Nagnetometers	Memory	Nomentum Whee]s/	Reaction Meels	Motors, Electrical	Muitipiexers	Nutation Dampers	Oscillators	
	53.	<b>26</b> .	27.	×.	ୟ	8	31.	32.	33.	<u>ж</u>	35.		ж 1	37.	Ŕ	33.		ę,	41.	42.	<b>4</b> 3.	

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64. Transmitters, Tracking 65. Transmitters, Video 66. Transmitters, Wideband	al Der	Number Failed During Launch	Number Failed During Orbit	Total Survival Hours in Orbit				Total Number in Sample	Number Failed During Launch	Number Failed During Orbit	Total & Survival Hours in Orbit
65. Transmitters, Video 66. Transmitters, Wideband	17			6.32 x 10 <sup>5</sup>		7.	Monochrometers	æ			3.64 × 104
66. Transmitters, Mideband	Ŕ		~	3 25 × 105		8.	Photometers	14		-	1.37 x 10 <sup>5</sup>
W. Hideband	3 8		, 6	5 67 v 105		.9	Proton Detector	13			1.66 x 10 <sup>5</sup>
	3		•			10.	Solar Detectors	26		m	4.22 x 10 <sup>5</sup>
67. Transmitters, Other <sup>(2)</sup> 5	573		15	6.44 × 10 <sup>6</sup>		11.	Spectrometers	61	~	7	6.19 × 10 <sup>5</sup>
66. Transponders	106		(1	<01 x €8.7	~	C. PIECE	PARTS				
69. Undervoitage Detectors/Control	8	m		9.85 x 10 <sup>5</sup>			Spacecraft				
Circuits						-	Ball Bearings	677			7.40 x 10 <sup>6</sup>
70. Valves 9	961			2.01 × 10 <sup>6</sup>		2.	Battery Cells	4,055		m	7.99 x 10 <sup>7</sup>
71. Vidicon Cameras	n		9	1.17 × 10 <sup>6</sup>		т.	Capacitors	274,166	L	12	1.20 × 10 <sup>10</sup>
72. Voltage Controlled	73	-		1.42 × 10 <sup>6</sup>		4.	Circuit Breaker:	515			6.47 × 10 <sup>4</sup>
Experiments						°.	Connectors, Coaxíal	394			2.09 × 10 <sup>7</sup>
<ol> <li>Bremsstrahiing Detectors</li> </ol>	8			1.90 × 10 <sup>4</sup>		é.	Connectors, Noncoaxíai	94,998			5.91 x 10 <sup>9</sup>
Z. Electron Detectors	80	-		7.67 × 10 <sup>4</sup>		٦.	Crystals	980			1.97 × 10 <sup>7</sup>
3. Experiment Packages. 3	631	~	9	6.40 × 10 <sup>6</sup>		æ.	Delay Lines	23			4.69 × 10 <sup>5</sup>
Miscellaneous	<u>}</u>		\$			9.	Differential Amplifier	542			1.85 × 10 <sup>7</sup>
4. Impedance Probe Packages	M			3.96 × 10 <sup>-</sup>		10.	Díodes	370,416		Q	6.22 × 10 <sup>9</sup>
5. Ion Experiments	11		-	3.19 x 10 <sup>5</sup>		11.	Diode Quads	374			9.27 × 10 <sup>6</sup>
6. Magnetic Analyzers	4			2.56 × 10 <sup>4</sup>		12.	Filters	2,815			7.31 × 10 <sup>7</sup>
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EXHIBIT 10 - (Continued)

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Sample         Names         Names         Names         Names         Names         Names         Names         Names         Name		-	Total Number An	Number Failed	Number Failed	Tota   Survíva!			Tota I Number	Number Faile,		Number Fafted
13.         fuese         2.995         5         5.53 x 10 <sup>7</sup> 33.         Themustors         2.451           14.         Indicaters         72 $6.72 \times 10^3$ 34.         Thermocuples $6.3$ 15.         Indicaters         72 $6.72 \times 10^3$ 34.         Thermocuples $6.3$ 16.         Integrated $105.998$ 5 $2.00 \times 10^9$ 36.         Transducers $2.22$ 17.         Lenses $75$ $5.20 \times 10^6$ 37.         Transducers $200.669$ 17.         Lenses $75$ $5.20 \times 10^6$ 36.         Transducers $204.669$ 17.         Lenses $75$ $9.02$ $105.998$ $5.20 \times 10^5$ $39.7$ Transducers $204.669$ 18.         Lights $93$ Transducers $204.669$ $39$ Transducers $204.669$ 19.         Megnetron $30.7$ Transducers $204.669$ $39.7$ Transducers $204.669$ 20.         Megnetron $30.7$ Transetions $204.669$ <td< th=""><th></th><th></th><th>Sample</th><th>Launch</th><th>Orbit</th><th>in Orbit</th><th></th><th></th><th>in Sample</th><th></th><th>During Launch</th><th>During During Launch Orbit</th></td<>			Sample	Launch	Orbit	in Orbit			in Sample		During Launch	During During Launch Orbit
14.         Indicators         72 $6.72 \times 10^3$ 34.         Thermocuples $6.74$ 15.         Inductors $29.347$ $5.07 \times 10^3$ $35.$ Thermostats $161$ 16.         Integrated $105.998$ $5.20 \times 10^3$ $36.$ Transducers $522$ 17.         Lenses $75$ $5.29 \times 10^5$ $37.$ Transformers $16.601$ 18.         Lipits $888$ $5.29 \times 10^5$ $37.$ Transformers $16.601$ 18.         Lipits $151$ $5.29 \times 10^5$ $37.$ Transformers $16,601$ 18.         Lipits $151$ $5.20 \times 10^5$ $37.$ Transformers $16,601$ 18.         Highter fores $530,616$ $7.36 \times 10^3$ $41.$ Tubes $169$ 20.         Hometoris $21.$ $8.0616$ $7.36 \times 10^3$ $41.$ Tubes $169$ 20.         Hometoris $21.02 \times 10^3$ $41.$ Tubes $10.7$ $10.7 \times 10^7$ 21.         Homoto	13.	Fuses	2,995		S	5.53 × 10 <sup>7</sup>	33.	Thermistors	2,451			ە ا
15.         Inductors         29,317 $5.07 \times 10^8$ 35.         Transformers         161           16.         Integrated         105,998         5 $2.00 \times 10^9$ 36.         Transformers         16,801           17.         Lenses         75 $5.29 \times 10^5$ 37.         Transformers         16,801           18.         Liptics         530         5 $5.29 \times 10^5$ 37.         Transformers         16,801           18.         Liptics         530         5 $5.29 \times 10^5$ 37.         Transformers         16,801           18.         Liptics         530         5 $5.29 \times 10^5$ 39.         Transformers         16,801           20.         Hapnetic Amplifiens         151 $7.36 \times 10^3$ 41.         Tubes, General         649           21.         Hapnetic Amplifiens         30 $1.66 \times 10^3$ 41.         Tubes, General         649           22.         Hotocells         69 $7.36 \times 10^3$ 41.         Tubes, Special         19           22.         Hotocells         69 $7.36 \times 10^3$ 41.         Tubes, Special         19	¥.	Indicators	72			$6.72 \times 10^3$	34.	Thermocouples	674			
(6.         Integrated         106, 998         5         2.00 × 10 <sup>9</sup> 36.         Transducers         222         1           17.         Lenses         75         5.29 × 10 <sup>5</sup> 37.         Transformers         16, 601         1           18.         Lights         588         5.29 × 10 <sup>5</sup> 37.         Transformers         16, 601         1           19.         Lenses         530, 876         5.29 × 10 <sup>5</sup> 39.         Transformers         16, 601         39           19.         Megnetic Amplifiers         151         5.92 × 10 <sup>5</sup> 39.         Transformers         204, 669         1           20.         Megnetic Grees         530, 876         7.36 × 10 <sup>9</sup> 40.         Lubes, Spectal         69           21.         Megnetic Grees         5.01 37         41.         Lubes, Spectal         19           22.         Motoells         69         7.36 × 10 <sup>9</sup> 41.         Lubes, Spectal         19           23.         Prontioneters         2.137         10         1         16         10         10         10         10         10         10         10         10         10         10         10         10         <	15.	Inductors	29, 347			5.07 × 10 <sup>8</sup>	35.	Thermostats	161			
17.         Lense         75 $5.23 \times 10^5$ $37.$ Transformers $16.801$ 18.         Lights         588 $5.23 \times 10^5$ $38.$ Transistors $204,669$ 1           19.         Megnetic Ampliffiers         151 $5.92 \times 10^5$ $38.$ Transistors $204,669$ 1           20.         Megnetic Cores         530,876 $7.36 \times 10^3$ $40.$ Lubes, General $649$ 20.         Megnetic Cores         530,876 $7.36 \times 10^3$ $41.$ Lubes, General $649$ 21.         Mugnetrons         30 $1.85 \times 10^3$ $41.$ Lubes, General $649$ 22.         Mugnetrons         2137 $2.50 \times 10^3$ $41.$ Lubes, General $649$ 23.         Protocells $69$ $7.50 \times 10^3$ $41.$ Lubes, General $649$ 24.         Protocells $69$ $7.50 \times 10^3$ $42.$ Luting fork $72$ 25.         Relay $12.541$ $1$ $1.65 \times 10^3$ $1.$ General $649$	16.	Integrated l( Circuits	05,998		S	2.00 × 10 <sup>9</sup>	36.	Transducers	522	-		
18.       Lights       58 $6.99 \times 10^5$ 38.       Transistors       204,669       1         19.       Magnetic Amplifilers       151 $5.92 \times 10^6$ $39.$ Traveling Mave Tube       39         20.       Magnetic Cores       530,876 $7.36 \times 10^9$ $40.$ Tubes, General       649         21.       Magnetic Cores       530,876 $7.36 \times 10^9$ $40.$ Tubes, Special       19         21.       Magnetic Cores       530,876 $7.36 \times 10^9$ $41.$ Tubes, Special       19         22.       Motor       27 $608 \times 10^5$ $42.$ Tuning fork       72         23.       Protocells       69 $7.50 \times 10^9$ $1.$ Geiger Mueller Tubes       17         24.       Relays $17.$ $0.750 \times 10^6$ $1.$ Geiger Mueller Tubes       17         25.       Relays $17.$ $0.760 \times 10^6$ $2.71 \times 10^7$ Esperiments       16         26.       Resistors $61.082$ $1.06 \times 10^6$ $2.71 \times 10^7$ Esperiments       16         26.       Resistors $8.12.6410^6$ $1.66 \times 10^6$ $2.6106 \times 10^6$ 17	17.	Lenses	75			5.29 × 10 <sup>5</sup>	37.	Transformers	16,801			
19. Nagnetic Amplifiers       151 $5.2 \times 10^6$ 39. Traveling lave Tube       39         20. Nagnetic Corres       530,876 $7.36 \times 10^9$ $40.$ Tubes, General $649$ 21. Nagnetic Corres       530,876 $7.36 \times 10^3$ $41.$ Tubes, General $649$ 21. Nagnetic Corres       530,876 $7.36 \times 10^3$ $41.$ Tubes, General $649$ 22. Notorelis       69 $7.50 \times 10^3$ $41.$ Tubes, Special $19$ 23. Photocelis       69 $7.50 \times 10^3$ $42.$ Tuning fork $72$ 24. Potentiometers $2,137$ $2.71 \times 10^7$ Experiments $72$ 25. Relays $12,541$ $1$ $1$ $1.65 \times 10^8$ $1$ . Geiger Mueller Tubes $16$ 26. Resistores $671,082$ $1.04 \times 10^{10}$ $2$ . Photomultipiler Tubes $17$ $7.60 \times 10^6$ $1.66 \times 10^7$ $1.66 \times 10^7$ $1.66 \times 10^7$ $1.66 \times 10^6$ $1.66 \times 10^7$ $1.66 \times 10^7$ $1.66 \times 10^7$ $1.66 \times 10^6$ <	18.	Lights	<b>288</b>			6.99 × 10 <sup>5</sup>	38.	Transistors	204,669	-		4
20. Nagmetic Cores       530,876 $7.36 \times 10^9$ $40.$ Lubes, General       649         21. Nagmetrons       30 $1.65 \times 10^3$ $41.$ Lubes, Special $9$ 22. Notor:       23 $7.36 \times 10^3$ $41.$ Lubes, Special $9$ 23. Protocells       69 $7.50 \times 10^5$ $42.$ Lunpose $72$ 23. Protocells       69 $7.50 \times 10^3$ $42.$ Lunpose $72$ 24. Potentiameters $2.137$ $2.71 \times 10^7$ $42.$ Lunpose $72$ 25. Relays $12.541$ $1$ $1$ $1.65 \times 10^8$ $1.$ $649$ $72$ 25. Relays $12.541$ $1$ $1$ $1.65 \times 10^8$ $1.$ $649$ $72$ 26. Resistors $671,062$ $1.04 \times 10^{10}$ $2.$ Photomultiplier Jubes $16$ 26. Resistors $98$ $1.04 \times 10^{10}$ $2.$ Photomultiplier Jubes $17$ 27. Reformeters $671,062$ $1.06 \times 10^5$ $2.$ Photomultiplier Jubes $17$ 28. Sensistors $98$ $1.66 \times 10^5$ $1.66 \times 1$	19.	Magnetic Amplifiers	151			5.92 × 10 <sup>6</sup>	39.	Traveling Wave Tube	39			
21.       Magnetrons       30 $1.65 \times 10^3$ 41.       Tubes, Special       19         22.       Motocells       23 $2.50 \times 10^5$ 42.       Tuning Fork       72         23.       Photocells       69 $2.50 \times 10^5$ 42.       Tuning Fork       72         24.       Photocells       69 $2.71 \times 10^7$ Experiments       72         25.       Relays $12.541$ 1       1 $1.65 \times 10^8$ 1.       Geiger Mueller Tubes       16         26.       Resistors $6.71.082$ $1.04 \times 10^{10}$ 2.       Photomultipiter Tubes       17         27.       Rf Methorks $1.77$ $1.66 \times 10^6$ 1.       Geiger Mueller Tubes       17         27.       Rf Methorks $1.77$ $2.60 \times 10^6$ 2.       Photomultipiter Tubes       17         27.       Rf Methorks $1.77$ $7.60 \times 10^6$ $2.$ Photomultipiter Tubes       17         28.       Sensistors $631$ $1.66 \times 10^7$ $2.$ Photomultipiter Tubes       17         29.       Selicon Control       431 $1.66 \times 10^6$ $1.66 \times 10^7$ $2.65 \times 10^6$ $0.05$	20.	Magnetic Cores 53	30,876			7.36 × 10 <sup>9</sup>	40.	Tubes, General Purpose	649			n
22. Motors       27 $6.08 \times 10^5$ $6.08 \times 10^5$ Purpose         23. Photocells       69       7.50 \times 10^5       42. Tuning fork       72         24. Potentiameters       2,137       2,71 \times 10^7       Experiments       72         25. Relays       12,541       1       1       1.65 \times 10^8       1. Getger Mueller Tubes       16         25. Relays       12,541       1       1       1.65 × 10^8       1. Getger Mueller Tubes       16         26. Resistors       671,082       1.04 × 10^10       2. Photomultiplier Tubes       17         27. RF Methorks       177       7.60 × 10^5       2. Photomultiplier Tubes       17         27. RF Methorks       177       7.60 × 10^5       2. Photomultiplier Tubes       17         28. Sensistors       98       1.60 × 10^5       2. Photomultiplier Tubes       17         28. Silfcon Control       431       1.66 × 10^7       2. Photomultiplier Tubes       17         29. Silfcons       637       1.66 × 10^7       2. Photomultiplier Tubes       17         28. Solicoto       131       1.09 × 10^7       1.00 × 10^7       1.00 × 10^7         30. Silp Rings       637       1.09 × 10^5       1.07 × 10^7       1.01 × 10^7	21.	Magne trons	90			1.85 x 10 <sup>3</sup>	4J.	Tubes, Special	61			-
23. Photocells       69 $7.50 \times 10^3$ 42. Iuning fork       72         24. Potentiameters       2,137       2,71 \times 10^7       Experiments       2,137         25. Relays       12,541       1       1       1.65 × 10^8       1. Geiger Mueller Tubes       16         26. Resistors       671,082       1       1       1.65 × 10^8       1. Geiger Mueller Tubes       17         26. Resistors       671,082       1       1       1.65 × 10^8       1. Geiger Mueller Tubes       17         27. Rf Meborks       177       7.60 × 10^5       1. Ot × 10^1       2. Photomultiplier Tubes       17         28. Sensistors       98       1.66 × 10^7       2. Photomultiplier Tubes       17         29. Silloon Control       431       1.66 × 10^7       2. Photomultiplier Tubes       17         29. Silloon Control       431       1.66 × 10^7       2. Photomultiplier Tubes       17         30. Slip Rings       637       5.05 × 10^5       Notes: (1) These amplifiers do not include power         31. Solenoids       183       1.99 × 10^6       (2) These transmitters, 5-Band transmitters	22.	Moto" s	27			6.08 × 10 <sup>5</sup>		Purpose				-
24. Potentiometers       2.137 $2.71 \times 10^7$ Experiments         25. Relays $12.541$ 1       1 $1.65 \times 10^8$ 1. Geiger Mueller Tubes       16         26. Resistors $671,082$ 1       1 $1.65 \times 10^8$ 1       Geiger Mueller Tubes       16         26. Resistors $671,082$ 1 $1.65 \times 10^8$ 1 $64 \times 10^{10}$ $2.$ Photomultipiler Tubes       17         27. RF Methorits $177$ $7.60 \times 10^5$ $2.$ Photomultipiler Tubes       17         27. RF Methorits $91$ $7.60 \times 10^5$ $2.$ Photomultipiler Tubes       17         28. Sensistors $98$ $1.66 \times 10^5$ $0.6 \times 10^6$ $0.6 $	23.	Photoce]]s	69			7.50 x 10 <sup>5</sup>	42.	Tuning Fork	72			
Z5.       Relays       12,541       1       1.65 × 10 <sup>8</sup> 1. Geiger Mueller Tubes       16         Z6.       Resistors       671,082       1.04 × 10 <sup>10</sup> 2. Photomultiplier Tubes       17         Z7.       Rf Methorks       177       7.60 × 10 <sup>5</sup> 2. Photomultiplier Tubes       17         Z7.       Rf Methorks       177       7.60 × 10 <sup>5</sup> 2. Photomultiplier Gond to the state of the	24.	Potentiometers	2,137			2.71 × 10 <sup>7</sup>		Experiments				
26. Resistors $671,082$ $1.04 \times 10^{10}$ 2. Photomultiplier Tubes $17$ 27. RF Metworks $177$ $7.60 \times 10^{5}$ $2.60 \times 10^{5}$ $1.50 \times 10^{5}$ 28. Sensitors       98 $1.60 \times 10^{6}$ $1.66 \times 10^{7}$ $1.66 \times 10^{7}$ 29. Silicon Control       431 $1.66 \times 10^{7}$ $1.66 \times 10^{7}$ $1.66 \times 10^{7}$ 30. Slip Rings $637$ $5.05 \times 10^{5}$ Notes: (1) These amplifiers do not include power         30. Slip Rings $637$ $5.05 \times 10^{5}$ Notes: (1) These amplifiers do not include power         31. Solenoids       183 $1.99 \times 10^{6}$ $(2)$ These transmitters are other than: bio poppler transmitters, S-Band transmitters, tracking tranaxis tracking transmitters, tracking transmit	25.	Relays	12,541	-	-	1.65 × 10 <sup>8</sup>	.1	Geiger Mueller Tubes	16			4
27. RF Metworks $177$ $7.60 \times 10^5$ 28. Sensistors       98 $1.60 \times 10^6$ 29. Silicon Control       431 $1.66 \times 10^7$ 30. Slip Rings $637$ $5.05 \times 10^5$ Notes: (1)       These amplifiers do not include power         31. Solenoids       183 $1.99 \times 10^6$ $(2)$ These transmitters, 5-Band transmitters, 5-Band transmitters, 5-Band transmitters, 100         32. Switches       1,719       1       5 $1.07 \times 10^7$ $(2)$ These transmitters, tracking transmitters, $1^{-1}$	26.	Resistors 67	1,082			1.04 × 10 <sup>10</sup>	2.	Photomultiplier Tube	s 17			
<b>28. Sensistors</b> 98 $1.60 \times 10^6$ <b>29. Silicon Control431</b> $1.66 \times 10^7$ <b>29. Silicon Control431</b> $1.66 \times 10^7$ <b>30. Slip Rings</b> $637$ $5.05 \times 10^5$ Notes: (1) <b>31. Solenoids</b> 183 $1.99 \times 10^6$ (2) <b>32. Switches</b> 1,71915 <b>32. Switches</b> 1,7191	27.	RF Networks	<i>LL</i> 1			7.60 × 10 <sup>5</sup>						
29. Silicon Control431 $1.66 \times 10^7$ 20. Slip Rings637 $5.05 \times 10^5$ Notes: (1)These amplifiers do not include power30. Slip Rings637 $5.05 \times 10^5$ Notes: (1)These transmitters are other than: biotential31. Solenoids183 $1.99 \times 10^6$ (2)These transmitters, S-Band transmitters, S-Band transmitters, 1,719 $107 \times 10^7$ 32. Switches1,719 $1$ $5$ $1.07 \times 10^7$ $007 \times 10^7$ $007 \times 10^7$	8	Sens is tors	98			1.60 × 10 <sup>6</sup>						
30. Slip Rings $637$ $5.05 \times 105$ Notes: (1)These amplifiers do not include power31. Solenoids183 $1.99 \times 106$ (2)These transmitters are other than: b Doppler transmitters, S-Band transmit32. Switches $1,719$ $1$ $5$ $1.07 \times 10^7$ transmitters, tracking transmitters,	33.	Silicon Control Rectifiers	431			1.66 × 10 <sup>7</sup>						
<b>31. Solenoids</b> 183 1.99 x 106 (2) These transmitters are other than: b 22. Switches 1,719 1 5 1.07 x $10^7$ transmitters, tracking tran	30.	Slip Rings	637			5.05 × 10 <sup>5</sup>	Notes: (	l) These amplifiers	do not incl	ude power		amplifiers
<b>32.</b> Switches $1,719$ <b>1</b> 5 $1.07 \times 10^7$ transmitters, tracking transmitters, indicate transmitters, in or video transmitters.	31.	Solenoids	183			1.99 x 10 <sup>6</sup>	~	<pre>2) These transmitter     Douler transmitte</pre>	's are other	than: b	نه تله	eacon transi
	32.	Swi tches	1,719	-	5	1.07 × 10 <sup>7</sup>		transmitters, tra or video transmit	cking trans ters.	mitters,	<u>د</u> د	wideband tr

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late as many survival hours as elements used extensively on long term missions. Also, elements experiencing a large number of failures would obviously accumulate fewer survival hours than elements with a history of continued, satisfactory operation.

Exhibit 8 presents the basic data tabulation of the pre-update sample. Exhibit 9 presents a similar tabulation for the sample of this study. Exhibit 10 contains the tabulation for the combined sample.

The spacecraft samples of the previous reliability reports and this report are not independent. Five spacecraft in this sample also appeared in the earlier studies. These spacecraft were launched prior to 1975 and have continued to operate into the time period of this study. It is for this reason that the data for these five spacedraft have been updated and included in this study. Thus, corresponding entries in Exhibits 8 and 9 do not necessarily add to give the corresponding entry in Exhibit 10. Though the samples are not entirely independent, the method of presenting the data allows examination of the basic data elements by three time periods: spacecraft launched in the interval 1958 to 1970 (12 years), those launched in the interval 1970 to mid-1977 ( $7\frac{1}{2}$  years) and the total sample, covering nearly 20 years.

The main rule in constructing Exhibits 8, 9, and 10 was to enter only known values. For example, as Exhibit 10 indicates there are 354 receivers in the combined sample for which operational histories are complete; cumulatively these components survived at least 5.8 million hours and exhibited at least two launch failures and five orbital failures. It is known that the figures are higher than those presented, but it is not known by how much. This results from incompleteness of the historical

data for some of the spacecraft in the data sample<sup>1</sup> and does lead to difficulty in interpreting the resultant estimates of q and  $\lambda$ . Further discussion of the interpretation difficulty is discussed in later subsections where each hardware tier is treated in detail.

Exhibits 8, 9, and 10, then, present the basic data and form the basis of the analyses performed in the subsequent subsections. Interpretation and conclusions are, of course, influenced by the total knowledge acquired in the course of the study.

## C. SUBSYSTEM ANALYSIS

For this study, the eight spacecraft subsystems are defined exactly as they were in all earlier studies. In point of fact, each program and often different vehicles in the same program use a different internal subsystem description. The expedient of relating subfunctions of each spacecraft to a set of previously defined subsystems in a mutually exclusive and exhaustive manner not only provides for ease in data compilation across variously-named subsystems but also accomplishes two other important goals. First, it allows the anomalous incidents to be assigned to one and only one functional location within the spacecraft. Second, it avoids listing recognizable subsystems, i.e., those traceable to a specific program. It is quite clear that this procedure introduces a substantial degree of heterogeneity into the eight subsystem categories thus defined. Nevertheless, for large system planning considerations,

'As previously noted, the completeness of historical data for the sample of this study was superior to that of earlier studies.

some indication of gross, average launch failure probabilities (q) and on-orbit failure rates for spacecraft subsystems ( $\lambda$ ) might be useful.

Exhibit 11 presents the best estimates and confidence limits for q and  $\lambda$  for the earlier studies. Exhibit 12 presents the same information for the spacecraft of this study; Exhibit 13, for the combined data sample.

It should be borne in mind when using or studying the three exhibits for estimates of the subsystem parameters that a subsystem failure is defined as some anomalous incident associated with the subsystem, the result of which is to reduce mission effectiveness by at least 2/3 of its potential effectiveness. The parameters as given are felt to be reasonably indicative of failure propensities of spacecraft subsystems.

## D. COMPONENT ANALYSIS

The components listed in Exhibits 8, 9, and 10 display a wide variation in both number of items in each sample and in number of survival hours. This situation reflects both variation in absolute component population as discussed earlier, and in the input data. Some of the entries may appear to be insignificant. The intent in providing the entries is to add to other data that may be available to the reader rather than to provide meaningful estimates of reliability parameters. As indicated previously, only known values are included.

The best estimates and the 90-percent confidence intervals for q (the probability of failure during launch) for components having one or more failures during the launch phase are given in Exhibits 14 and 15. Since none of the components in this update experienced a launch failure

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## EXHIBIT 11 - SPACECRAFT SUBSYSTEM RELIABILITY PARAMETER ESTIMATES AND 90-PERCENT CONFIDENCE INTERVALS BASED ON PRE-UPDATE SAMPLE

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	Probabil Durin	lity of I ng Launcl	Failure N	On-Orb ( <u>Failure</u> )	it Fail s/Milli	lure Rate Ion Hours)
Spacecraft Subsystems	91	<u> </u>	92	<u>λ</u> 1	<u>λ</u>	<u>λ</u> 2
Timing, Control, and Command	0.0060	0.018	0.040	0.75	2.2	5.0
Telemetry and Data Handling	0	-	0.0094	0.19	1.1	3.3
Power	0.0056	0.016	0.038	4.2	7.0	11
Attitude Control and Stabilization	0.0067	0.020	0.045	3.6	6.9	12
Propulsion	0.0074	0.027	0.070			
Environmental Control	0	-	0.074	0	-	4.6
Structure	0.0058	0.016	0.037	0	-	1.1
Payload	0.0042	0.012	0.028	0.028	0.54	2.6

Note : Upper and lower 90% confidence bounds are indicated as  $q_1$  and  $q_2$  for the probability of failure during launch, and by  $\lambda_1$  and  $\lambda_2$  for the on-orbit failure rates.

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## EXHIBIT 12 - SPACECRAFT SUBSYSTEM RELIABILITY PARAMETER ESTIMATES AND 90-PERCENT CONFIDENCE INTERVALS FOR THIS SAMPLE

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	Probabi Dur	lity c ing La	of Failure Lunch	On-Orbi (Failu	it Failun res/Milli	re Rate ion Hours)
Spacecraft Subsystems	<u>91</u>	ĝ	9 <sub>2</sub>	<u>λ</u> 1	Â	<u>λ2</u>
Timing, Control and Command	0	-	0.062	0	-	2.4
Telemetry and Data Handling	0	-	0.052	0.059	1.1	5.4
Power	0	-	0.071	0.46	8.9	42.0
Attitude Control and Stabilization	0	-	0.047	0	-	2.2
Propulsion	0	•	0.14	0	-	8.2
Environmental Control	0	-	0.13	0	-	7.0
Structure	0	-	0.086	0	-	3.7
Payload	0	-	0.043	0.025	0.49	2.3

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## EXHIBIT 13 - SPACECRAFT SUBSYSTEM RELIABILITY PARAMETER ESTIMATES AND 90-PERCENT CONFIDENCE INTERVALS FOR COMBINED SAMPLE

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Snacochaft	Probabil Durin	ity of Fai g Launch	lure	In-Orbit Failure (Failures/Million		
Subsystems	<u>91</u>	â	9 <u>2</u>	ألا	$\frac{\hat{\lambda}}{\hat{\lambda}}$	<u>λ2</u>
Timing, Control and Command	0.005	0.015	0.034	0.47	1.4	3.1
Telemetry and Data Handling	0	-	0.010	0.31	1.1	2.9
Power	0.0048	0.014	0.033	4.5	7.4	12.0
Attitude Control and Stabilization	0.0051	0.015	0.035	1.8	3.5	6.0
Propulsion	0.0061	0.023	0.058	0	-	8.2
Environmental Control	0	-	0.057	0	-	3.0
Structure	0.0049	0.014	0.033	0	-	1.1
Payload	0.0037	0.011	0.025	0.11	0.61	1.9

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## EXHIBIT 14 - PROBABILITY OF FAILURE DURING LAUNCH AND 90-PERCENT CONFIDENCE INTERVALS FOR SELECTED SPACECRAFT COMPONENTS BASED ON PRE-UPDATE SAMPLE

	Probability	of Failure Du	ring Launch
Component	<u>9</u> 1	Ŷ	<sup>q</sup> 2
DC/DC Converters	0.00027	0.0052	0.024
Heaters	0.00015	0.0029	0.011
Horizon Sensors	0.00043	0.0083	0.039
Programmers	0.00089	0.017	0.082
Receivers	0.0013	0.0071	0.022
Sequencers	0.0029	0.016	0.051
Sun Sensors	0.00053	0.010	0.049
Timers and Clocks	0.00024	0.0046	0.022
Voltage Controlled Oscillators	0.00077	0.015	0.071

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	EXHIBIT 15 - PROBABILI INTERVALS SAMPLE	TY OF FAILURE DURI FOR SELECTED SPAC	NG LAUNCH AND 90-P ECRAFT COMPONENTS	ERCENT CONFIDENCE FOR THE COMBINED	
1.20					
		Probabilit	y of Failure Durin	g Launch	
	Component	<u>q1</u>	<u>q</u>	<u>92</u>	
	DC/DC Converters	0.00018	0.0034	0.016	
F	Heaters	0.00013	0.0026	0.012	
	Horizon Sensors	0.00032	0.0062	0.029	
	Programmers	0.00066	0.013	0.060	
	Receivers	0.00010	0.0056	0.018	
	Sequencers	0.0027	0.015	0.048	
6	Sun Sensors	0.00033	0.0064	0.030	
6	Timers and Clocks	0.00020	0.0039	0.018	
	Voltage Controlled Oscillators	0.00070	0.014	0.064	

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(see Exhibit 9), no estimates of q are provided.

Exhibits 16, 17, and 18 present the estimates of  $\lambda$  for the selected components of the three data samples.

Generally, there are not enough known failures to reach a reasonable degree of statistical stability. Note that in the combined sample only one component has three launch failures, two have two launch failures, and the rest have either zero or one. The width of the confidence intervals shown in Exhibit 15 are indicative of the meager failure data. The on-orbit failure rates, as shown in Exhibit 18, are slightly more stable. Ten components in the combined sample have five or more failures.

## E. PIECE-PART ANALYSIS

As with the component analysis, stress was placed on using only data for piece parts that are known or can be reasonably assumed. Many more assumptions are required at the piece-part level with regard to operating hours since telemetry data simply is insufficient to describe the operational history of many specific piece parts in a given spacecraft. It will be recalled that an operating assumption of this study is that as long as a component is completely operable, so is every piece part within the component. When a component exhibits anomalous behavior, the piece parts are removed from the sample if there is any suspicion that the anomaly was caused by a piece part. The result is that the hours listed in Exhibits 8, 9, and 10, represent minimum part-hours within the limits of the input data.

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## EXHIBIT 16 - ON-ORBIT FAILURE RATE ESTIMATES AND 90-PERCENT CONFIDENCE INTERVALS FOR SELECTED SPACECRAFT COMPONENTS BASED ON PRE-UPDATE SAMPLE

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	On-O (Failu	On-Orbit Failure Rate (Failures/Million Hours)		
	<u>^م</u>	λ	<u>^</u> 2	
Batteries	1.0	2.2	4.2	
Decoders	0.024	0.39	1.9	
Command Distribution Units	0.50	2.8	8.9	
Computers	1.1	21	98	
DC/DC Converters	0.57	2.1	5.3	
Heaters	0.019	0.36	1.7	
Horizon Sensors	6.1	18	41	
Magnetic Tape Units	27	35	45	
Motors	0.28	1.0	2.6	
Oscillators	0.021	0.42	2.0	
Receivers	0.12	0.68	2.1	
Regulators, Pressure	0.14	2.7	13	
Regulators, Voltage	0.26	0.77	1.8	
Telemetry Encoders	4.2	8.5	15	
Timers and Clocks	2.6	4.7	8.0	
Transmitters	1.8	3.0	4.8	
Transponders	1.1	6.3	20	
Vidicon Cameras	3.3	7.5	15	

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#### EXHIBIT 17 - ON-ORBIT FAILURE RATE ESTIMATES AND 90-PERCENT CONFIDENCE INTERVALS FOR SELECTED SPACECRAFT COMPONENTS BASED ON THIS SAMPLE

	<u>On-Orbit Fa</u>	ailure Rate (Failur	es/Million Hours)
Component	الر	λ	λ2
Accelerometers	0.10	2.0	9.5
Amplifiers, (l)	0.033	0.64	3.0
Battery Charge/Discharge Control Circuits	0.020	0.77	1.8
Battery Packs	0.015	0.29	1.4
Control Gas Assemblies	0.55	3.1	9.7
Data Handling Units	0.067	1.3	6.2
Gyros	0.076	1.5	7.0
Magnetic Se. ing Devices	0.097	1.9	9.0
Magnetic Tape Units	4.9	9.0	16.0
Magnetometers	0.067	3.7	11.0
Radiometers	6.2	11.0	19.0
Receivers	0.025	0.92	2.4
Regulators, Voltage	0.021	0.41	2.0
Signal Conditioners	0.19	3.7	18.0
Sun Sensors	0.33	1.9	4.4
Star Trackers	1.5	8.2	19.0
Transmitters, S-Band	0.65	3.7	12.0
Transmitters, other (2)	0.13	0.92	2.9

(1) These amplifiers do not include power amplifiers.

(2) These transmitters are other than: beacon transmitters, Doppler transmitters, FM transmitters, S-Band transmitters, special purpose transmitters, tracking transmitters, wideband transmitters, or video transmitters. j

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## EXHIBIT 18 - ON-ORBIT FAILURE RATE ESTIMATES AND 90-PERCENT CONFIDENCE INTERVALS FOR SELECTED SPACECRAFT COMPONENTS BASED ON COMBINED SAMPLE

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	<u>On-Orbit</u>	Failure Rate (Failur	es/Million Hours)
Components	<u>y</u> 1	À	λ <u>2</u>
Accelerometers	0.08	1.6	1.7
Amplifiers, (1)	0.0063	0.12	0.58
Battery Charge/Discharge Control Circuits	0.012	0.23	1.1
Battery Packs	0.62	1.3	2.3
Command Decoders	0.014	0.26	1.25
Command Distribution Units	0.31	1.8	5.6
Computers	0.012	2.3	11.0
Control Gas Assemblies	0.65	3.1	9.7
Data Handling Units	0.030	0.59	2.8
DC/DC Converters	0.022	0.84	2.2
Guros	0.29	1.7	5.2
Heaters	0.012	0.23	1.1
Magnetic Sensing Devices	0.097	1.9	9.0
Magnutic Tape Units	14.0	24.0	37.0
Magnetometers	0.29	2.6	5.2
Momentum Wheel/Reaction Wheel Assemblies	2.1	5.3	11.0
Oscillators	0.019	0.36	1.7
Radiometers	6.1	11.0	18.0
Receivers	0.34	0.86	1.8
Regulators, pressure	0.021	0.40	1.9
Regulators, voltage	0.30	0.75	1.6
Signal Conditioners	0.063	1.2	5.8

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EXHIBIT 18 - (Continued)

	<u>Cn-Orbit</u>	Failure Rate	(Failures,'Million	Hours)
	<u>λ1</u>	Â	<u>λ</u> 2	
Sun Sensors	0.33	1.2	3.2	
Star Tracker	33.0	57.0	90.0	
Telemetry Encoders	1.6	3.2	5.8	
Timers and Clocks	1.4	2.6	4.3	
Transmitters, S-Band	1.2	4.4	11.0	
Transmitters, Special Purpose	0.14	2.8	13.0	
Transmitters, Wideband	1.4	5.0	14.0	
íransmitters, Video	2.5	9.2	24.0	
Transmitters, other (2)	) 1.4	2.3	3.9	
Transponders	0.45	2.5	8.0	
Vidicon Cameras	2.2	5.1	10.0	

(1) These amplifiers do not include power amplifiers.

(2) These transmitters are other than: beacon transmitters, Doppler transmitters, FM transmitters, S-Band transmitters, special purpose transmitters, tracking transmitters, wideband transmitters, or video transmitters.

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The column indicating number of failures also represents the minimum number of part failures. A failure is entered in Exhibits 8, 9, and 10 only if the part has failed catastrophically for no evident cause. The number of part failures is lower than the true value for at least the following reasons: (1) some part failures are never detected due to minimal effect, low-level redundancy, etc., (2) some detected part failures are not reported, an inevitable situation where no formal procedure exists for such reporting, (3) some anomalies strongly suspected as originating from a part failure simply cannot be isolated to the particular part, and (4) many anomalous behaviors are noted for which it is simply unknown whether or not a piece-part failure is involved.

Thus all the reliability statistics derived in this subsection are felt to be somewhat low compared to the true piece-part failure rates in space. To overcome this bias, however, it is judged that an orderof-magnitude increase in all the failure rates and failure probabilities in this subsection would be more than sufficient.

Exhibits 19, 20, and 21 present the on-orbit failure rates for piece parts exhibiting one or more failures. No table for probability of failure during launch was generated. Only five piece parts incurred failures in this phase, one for each part. These part types and their corresponding estimates of q are:

<u>Piece Part</u>	Ŷ
Capacitor Palays	$3.7 \times 10^{-6}$
Switches	$5.8 \times 10^{-4}$
Transistors	4.9 x 10-6

## EXHIBIT 19 - ON-ORBIT FAILURE RATE ESTIMATES AND 90-PERCENT CONFIDENCE INTERVALS FOR SELECTED PIECE-PARTS BASED ON PRE-UPDATE SAMPLE

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	On-( (Fail)	Orbit Failure F ures/Million Ho	late ours)
	<u></u>	Â	<u>λ</u> 2
Battery Cells	0.00087	0.017	0.080
Capacitors	0.00051	0.00094	0.0016
Diodes	0.00035	0.0010	0.0024
Fuses	0.064	0.23	0.61
Integrated ^ircuits	0.0022	0.0065	0.015
Relays	C.00044	0.0085	0.040
Resistors	0.000090	0.00018	0.00083
Soler.oids	0.028	0.55	2.6
Switches	0.15	0.43	0.99
Thermistors	0.12	0.27	0.54
Transistors	0.00020	0.0011	0.0035
Traveling Wave Tubes	0.091	1.8	8.4
Tubes, Special Purpose	0.31	6.0	29
Geiger Mueller Tubes	5.4	16	36
Photomultiplier Tubes	0.24	4.7	22



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# EXHIBIT 20 - ON-ORBIT FAILURE RATE ESTIMATES AND 90-PERCENT CONFIDENCE INTERVALS FOR SELECTED PIECE-PARTS BASED ON THIS SAMPLE

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	On-Orbit Failure	e Rate (Failures/Mil	<u>lion Hours</u> )
<u>Piece Part</u>	ار	Â	λ <u>2</u>
Battery Cells	0.013	0.075	0.23
Capacitors	0.00019	0.0011	0.0033
Diodes	0.00012	0.00067	0.0021
Fuses	0.0080	0.045	0.14
Integrated Circuits	0.000034	0.00066	0.0042
Switches	0.020	0.40	1.9
Transistors	0.00029	0.0016	0.0051
Tubes, General Purpose	0.27	1.0	2.6

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## EXHIBIT 21 - ON-ORBIT FAILURE RATE ESTIMATES AND 90-PERCENT CONFIDENCE INTERVALS FOR SELECTED PIECE-PARTS BASED ON COMBINED SAMPLE

	<u>On-Orbit Failur</u>	<u>re Rate (Failures/Mi</u>	llion Hours)
<u>Piece Parts</u>	<u>λ</u> ]	Â	×2
Battery Cells	0.010	0.037	0.097
Capacitors	0.00057	0.0010	0.0016
Diodes	0.00042	0.00097	0.0019
Fuses	U.036	0.090	0.19
Integrated Circuits	0.00099	0.0025	0.0053
Relays	U.00031	0.0061	0.029
Switches	0.18	0.47	0.98
Thermistors	0.053	0.12	0.24
<b>Fransistors</b>	0.00050	0.0015	0.0033
lubes, General Purpose	0.15	0.55	1.4
Tubes, Special Purpose	0.23	4.39	21.0
Geiger Mueller Tubes	5.4	16.0	37.0
Photomultiplier Tubes	0.24	4.6	22.0

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## F. MISCELLANEOUS STUDY FINDINGS

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This section discusses six observations of interest that do not fit in the formalized analyses of the previous subsections. Other study findings of this nature but involving more detail are presented in the six Experience Bulletins, as described in Section IV.

It should be noted that these observations are typical of the types of specific findings that can be obtained from data bank analyses. Depending on the depth of detail desired, the analyses can be based on the raw data presented in Appendix A, or on data from the EAR's. The observations discussed below should be of general interest. Other observations or findings can, of course, be otained in response to specific queries or needs.

(1) Redundancy: As found in the three previous data bank studies, redundancy played an important role in reducing the effects of an anomaly. There are 45 instances in this update where "block" redundancy prevented a more serious effect. There are also 68 more instances where the seriousness of the anomaly was alleviated by "backup" other than block redundancy. Such backup, which was most often possible on the more complex spacecraft, consisted of either an alternate means of accomplishing the same function or "work around" procedures developed for ground control. いいで見せ **.** .

> (2) Self-Healing: The apparent self-healing capability which has been noted in previous data bank studies was again observed. In the update sample, there were 34 instances of anomalous behavior that cleared up without any type of intervention.

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- (3) Aging/Wearout: As indicated in previous data bank reports, aging/wearout does not appear to be a problem. Six instances are reported in this update, with two of them involving radiometers and one each a battery, a star tracker, a tube filament, and a plasma experiment package.
- (4) Ground/Operator Errors: Anomalies in this category have not been observed to any significant degree in the past data bank studies. Due in part to the more complex spacecraft included in this update, 30 instances are reported involving ground/operator error, and another five are reported involving ground software.
- (5) Intermittent/Degraded Operation Prior to Failure: There have been anomalies involving intermittent or degraded operation prior to "failing solid" in all previous data bank samples, but they were not previously tabulated. In the update sample, 17 such instances are reported.
- (6) Test-Related Anomalies: In the update sample, there are 30 anomalies that are known to be related in some fashion to the testing program. There are undoubtedly other anomalies of this type in the update data, but specific information is given only for the 30.

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These 30 anomalies can be classified as follows:

11 anomalies were known to exist prior to launch

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- 3 anomalies existed prior to launch but were undetected
- 8 anomalies had also been seen in test

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- 6 anomalies were attributed to inadequate testing or test procedures
- 2 anomalies were attributed to damage caused by testing

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## IV. SPECIAL STUDIES

In each of the four data collection efforts, with the exception of the third, a special study or two was requested by the contracting agency. In this update six experience bull wins were requested to encourage higher reliability, more consistent performance, reduction in human errors, and reduced cost in NASA projects. Special studies regarding dormancy and the relationship of program success to quality assurance factors were also requested. The latter element was treated in the first collection as well. The second data collection effort briefly treated dormancy and on/off cycling. The results of these studies are presented in this section. Subsection A deals with the question of dormancy, and presents data at the spacecraft, component, and piece-part level. Subsection B presents previously derived results relating to on/ off cvcling.<sup>1</sup> Subsection C treats the relationship of reliability and quality assurance to spacecraft mission success. Subsection D briefly summarizes the most cogent findings of the six experience bulletins.

All of these special studies depend on the preceding sections of this report, the basic engineering analysis reports (EARs) for the various programs, and, to a lesser extent, the basic documentation assembled for this study. These special studies are indicative, therefore, of the information which inheres in the entire space data bank both

<sup>&#</sup>x27;As indicated in the introduction to this report, there have been several independent analyses of the data bank and these are reported separately (References 4, 5, 6, 10, 11, 13, and 14); only those analyses performed in conjunction with a collection effort are included in this section.

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with respect to its positive attributes and its limitations. By the very nature of the study, there tends to be some information applicable to nearly any relevant question or problem area, but for only a very few questions may large quantities of data be anticipated. Not unexpectedly, the more specific and narrowly focused the question or subject area, the scarcer the directly applicable data become.

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Reliability data on dormancy and standby operation of spacecraft components has been collected and analyzed in all four collection efforts associated with the space data bank. Until this update, however, no compilation of dormancy information at the large equipment group or spacecraft level was possible. As described in the following subsection that situation has changed and profiles of several spacecraft are available which include long periods of dormancy. The traditional component and piece-part dormancy analysis is provided in Subsection IV.A.2 below.

## 1. Spacecraft

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Significant periods of dormancy were usually ated by nine spacecraft in this update. The spacecraft are: SERV 31, 50-5, 620S-2, Mariner 10, SAS-B, LANDSAT 1, SMS-1 and 2, and GOES-1. The do makey associated with these spacecraft involved the entire space(rowt in 4 cases and dormancy of major equipment groups in five cases. Except for short periods of operation and checkout twice a year. SERT-II has been essentially

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dormant for over six years. GEOS-2 was reactivated and checked out after a non-operational period of almost two-and-one-half years. OSO-5 and SAS-B were reactivated and checked out after about one-and-one-half years of dormancy.

It is of interest that the dormancy information available in the update data revealed no reliability problems that could be attributed to dormancy. Only one anomaly was reported to have occurred during a dormant period; the failure of a battery on SER7-II. Since this battery had operated beyond its expected life at that point, there appears to be no relationship between this failure and the effects of dormancy.

## a. <u>SERT II</u>

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SERT II was launched in February 1970 and carried two ion thrusters as its major payload. Thruster i failed after fiveand-one-half months in orbit, and Thruster 2 after three months. In both cases, thruster operation was terminated due to a high-voltage short across the thruster grids. Since thruster restart was still possible, a series of turn-on tests were conducted in 1971 in an attempt to clear these shorts. These tests were unsuccessful and the spacecraft was placed in a storage mode.

By 1973, proposed electric propulsion missions included a need to restart thrusters many times. Therefore, the stored SERT-II spacecraft was re-activated (even though well beyond its one year design life) to demonstrate multiple restart capability and to conduct various other evaluations of thruster components.

> During this 1973 reactivation, each thruster was successfully restarted 112 times. In addition, the basic subsystems provided the required support. The 1973 test program was terminated due to other priorities for the ground-support equipment.

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By 1973, SERT-II's orbit had precessed such that the sun angle was oblique and inadequate spacecraft power was predicted for 1974. Therefore, at the end of the 1973 test program, maneuvers were executed to obtain a new spacecraft orientation for testing in the 1974 to 1976 period.

In August 1974, SERT-II was again reactivated. During these 1974 tests, the high-voltage short on Thruster 2 was cleared, returning it to normal operation. Multiple restart tests of both thrusters were also conducted, as well as tests of spacecraft electrical potential control via the neutralizer cathode. The spacecraft was shut down September 29, 1974.

During 1975, the spacecraft was turned on and the basic subsystems checked out in the spring and again during November and December, when the thrusters were also tested. Beginning in 1974, this has become the established pattern. That is, the spacecraft is checked out and the thrusters fired during the fall/winter period when array power is adequate for thruster firing. About midway between the annual thruster firing the spacecraft is activated and the basic subsystems checked out. A key activity occurring during the spring operation is the respinning of the spacecraft with the gas attitude adjustment system. It was discovered that SERT-II despins due to some unexplained phenomenom and must be respun every six months or so to maintain its spin-stabilization.

This data base update includes data through the reactivation in August of 1976. At that time, all major subsystems remained functional. It is also known that SERT-II was reactivated in 1978 and that all major subsystems remained functional.

Unly one anomaly--failure of a battery--is reported to have occurred during any SERT-II dormancy period. This battery was a 40 ampere-hour silver oxide-zinc battery of the type that had been used on the Mariner program. The battery was reported to be capable of at least five discharge cycles.

The battery was found to be dead (failed) at the end of the first dormant period. The battery charger was turned off at this point.

The battery is reported to have operated beyond its expected life prior to the first spacecraft shut down. Therefore, it seems doubtful that dormancy conditions are in any way related to the battery failure.

The other anomalies on SERT-II occurred during operational periods. They are all of the type routinely observed in data bank evaluations of operational spacecraft, and again seem completely unrelated to dormancy.

The SERT-II gas attitude adjustment system seems of special interest in dormancy considerations. It was intended, and indeed originally called, the backup reacquisition control system (BACS). It is quite similar to the systems used in Surveyor. It has been used three times for reorientation maneuvers with the last of these maneuvers being in August of 1976. Except for these brief periods of operation (i.e., a few moments each) this system has been in a dormant state since the spacecraft was launched. There are no reported anomalies chargeable to this system.

#### b. 0S0-5

The fifth Orbiting Solar Observatory (OSO-5) was turned off December 31, 1972 so that its transmissions would not interfere with the newer OSO-7. OSO-5 was react<sup>2</sup>vated early in July 1974 when OSO-7 reentered the earth's atmosphere. Thus, OSO-5 was dormant for about a year-and-a-half (546 days). While anomaly data are not available in the data bank for this dormant period, it is known that the basic subsystems remained capable of supporting the mission. 1.11

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The following experiments were operable July 25, 1974:

- o Solar X-Ray Spectroheliograph
- o Zodiacal Light Monitor
- o Solar Lyman Alpha Telescope

#### c. <u>GEOS-2</u>

When the GEOS-3 spacecraft became operational in April 1975, the GEOS-2 experiments were no longer needed and they were all turned off. The laser tracking reflector experiment, a passive device, continued to be used by ground stations. The basic spacecraft continued to be monitored and a telemetry readout was taken about twice a week.

In the fall of 1977 it was proposed that this minimal monitoring be stopped and the spacecraft "turned off" completely. About this same time it was reported that the laser tracking had become unusable and therefore the decision was made to deactivate GEOS-2. It was also decided to activate and check the status of as many experiments as possible prior to the spacecraft shut down. Unfortunately, the necessary ground equipment

associated with several experiments had been scrapped and only the Doppler Beacons and the C-band transponders could be activated. Both experiments were found to be in good condition and operative. At that time, these experiments had been dormant for 28 months.

## d. <u>Mariner 10</u>

The Mariner 10 ultraviolet spectrometer and infrared radiometer experiments, as well as the TV subsystem, were turned off (dormant) for major periods of time during the mission. In addition, one redundant radio frequency subsystem exciter and one redundant portion of the modulation/demodulation subsystem were turned off at any given time during the mission. There were no part failures experienced in those equipments during the time they were turned on or off.

#### e. <u>SAS-B</u>

The SAS-B gamma-ray telescope experiment failed early in the mission. Since this was the only experiment carried by SAS-B, the spacecraft was deactivated and then used as a training aid as the need arose. It was reactivated from Africa about two-and-onehalf years post-launch and all basic systems were normal. It had been dormant (turned off) for about 18 months at that time.

#### f. LANDSAT-I

Redundant units in two equipment groups were switched into service after long periods of dormancy on LANDSAT-I. A redundant S-band receiver/transmitter was turned on after just short of two years of dormancy. Also, a redundant Rate Measuring Package was switched into service after approximately 26 months of dormancy. The data bank contains no reported anomalies on these previously dormant equipment groups.

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## g. <u>SMS/GOES</u>

The SMS/GOES program consists of long-life, geostationary weather satellites. All subsystems were designed for a satellite life time of five years and contain considerable redundancy. Many of these redundant elements on SMS-1, SMS-2, and GOES-1 nave experienced periods of dormancy followed by normal operation. GOES-2 (launched June 16, 1977) has not yet accumulated any significant dormancy periods.

On SMS-1, a UHF receiver and an S-band receiver operated normally after dormancy periods of approximately seven months each. On SMS-2, a VHF transmitter operated normally after four months of dormancy, and an S-band receiver after six months. On GOES-1, a UHF receiver was dormant for seven months, then operated normally. Also, a VHF transmitter was dormant for two periods of three months each, and operated without fault after both periods.

## 2. Components and Piece Parts

The primary data regarding dormancy or standby operation for components and piece parts is summarized in Exhibit 22. The exhibit shows the number of items in the sample of this update, the pre-update sample, and the combined sample together with the number of orbital hours ESMIBIT 22 - STAND-BY HOURS FOR SPACECPART HARDWARE

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		Long	ate	Pre-U	pda te	Total D	lata Base	
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ni		90	2 22 2 10	57	2.38 x 10 <sup>2</sup>	53	3.21 × 102	
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	Battery Lange Universe	-		Ň		<b>b</b>	u	
	control Uncours	(		۶		\$	1.46 × 102	
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5	Command Distribution Units	4	1.39 × 10	2	5.2U x 10	۰۹		
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4	Pitch Angle Monitor	-	1.31 × 107	0	·	¢	1.31 × 16,	
<del>5</del> ,	Preumatic Assemblies	***	1. 31 × 107	J	•	<b>.</b>	1.31 x 107	
\$	Power Conditioners	2	7.06 × 10°	0	٠	2	7.06 × 10	
4	Power Supply	2	2.52 × 10	0	ł	2	2.52 x 10	
8	Power Switching Unit	~	1.06 × 102	Q	•	m	1.06 x 107	
64	Programmers	<b>)</b> pro		15	4 96 × 10 <sup>4</sup>	9	6.26 × 10	
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7	Receivers	4	1./4 × 10A	31	3.U/ X 10-	C,	3. 24 × 10	
3	Regulator, Data Storage		1.30 x 10	0	٠	-	1.30 × 10	
53.	Regulator, Pressure	2	2.62 × 10	0	٠	2	2.62 x 10	
3	Regulator, Switching Node	2	$7.06 \times 10^{-1}$	0	•	7	7.06 × 107	
ď	Derulator Wiltage	. (	2 51 4 10	50	6 20 × 10 <sup>2</sup>	52	6.45 × 102	
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8				2 1	<b>1</b> 00 00 0	1 1		
6	Signal Conditioners		3.53 × 10	و م	2.60 × 105		0.13 × 10	
S,	Solar Aspect Sensors	2	1.42 x 10	19	1.43 × 10 <sup>2</sup>	21	1.57 x 10	
61.	Soin Rate Control	2	2.61 x 10	0	•	2	2.61 x 10	
62.	Star Trackers	2	.30 × 10	2	$1.10 \times 10^{2}$	m	2.40 × 10	
5	Subcarrier Occillators	C		10	9 63 2 10	10	9.63 x 102	
3	Sub Commutators		1.44 × 10 <sup>5</sup>	20			201 x 44 1	
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5	Telemetry Encoder	2	2.61 × 104	27	Z.1 X CI.2	<b>4</b> 7	4./3 X .0	
8	Timers and Clocks	2	4.84 × 105	1	1.78 × 105	י רכ	9.02 X 20.0	
69.	Transmitters, Other	11	1.86 x 10'	132	1.51 x 102	143	1.70 × 10	
g	Transmitter, Beacon	0	•	4	6.54 × 107	14	6.54 x 107	
r.	Transmitter, Dopoler	(r)	6.56 × 10	m	2.45 x 10 <sup>-</sup>	9	9.01 × 10,	
2	Transmitter, RF	2	2.62 x 10 <sup>2</sup>	0	•	2	2.62 x 103	
1	Transmitter. S-Band	•	4.34 × 10 <sup>3</sup>	Ś	$3.78 \times 10^{2}$	4	8.12 x 10 <sup>2</sup>	
24	Transmitter, Special Purnose	c	1	14	201 x 34.1	14	1.48 x 10 <sup>2</sup>	
5	Transmitter. Tracking		١	15	4.02 × 102	15	4.02 × 102	
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Ŕ	Transmitter, Yideo	0	A	14	2.90 × 105	4	501 x 06.2	
Ŕ	Transponders	2	4.37 × 10	54	1.55 x 10 <sup>-</sup>	26	50 X 66 1	
ຮ່	Trim Magnet, Chargeable		1.30 × 10	0			1. 30 × 105	
8	Valves	7	9.17 × 103	425	1.38 x 102	432	2.30 × 105	
Ø	Vidicon Cameras	2	5.96 × 102	<b>4</b> ]	2.75 x 102	<b>6</b> 3	2.81 × 102	
8	Voltage Controlled Oscillators	7	2.31 x 10 <sup>2</sup>	14	3.99 x 10 <sup>4</sup>	21	2.71 x 102	
2	Yoltaoe Limiter		1.30 × 10	0	•	-	1.30 × 10	
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the items in each category were known to have survived in space in a nonoperating condition. Only one item (a battery) is even suspected of failing during dormancy or standby and even for this battery there seems to be no causal relationship. An explicit calculation of failure rates is therefore inappropriate. The sheer number of hours accumulated against some items, however, indicates that a rather low rate would be appropriate. H

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Surveyores

Exhibit 23 tabulates the upper 90 percent confidence limit on the dormant failure rate for selected components and piece parts using the combined data base. For comparative purposes, the upper 90 percent confident limit on the overall on-orbit failure rate is also presented. The generally higher dormant failure rate limit simply reflects the reduced amount of data available, but for many components and piece parts the failure rate limits are quite comparable. For three hardware elements the dormant failure rate limit is actually less than the overall on-orbit limit. These three elements and their failure rate statistics are:

	Dormancy		<u>On-Orbit</u>	
Hardware Element	<u></u> λ2	<mark>^ کا</mark>	Â	<u>λ</u> 2
Magnetic Tape Units	4.5	14.0	24.0	37.0
Transmitters, Wideband	6.3	1.4	5.0	14.0
Vidicon Cameras	8.2	2.2	5.1	10.0

Failure Rate (Failures/Million Hours)

For vidicon cameras and wideband transmitters, the upper failure rate confidence limits are about equal which only indicates that dormancy is probably no worse than general on-orbit experience. The Magnetic Tape Units, however, indicate a clear cut failure rate reduction from dormant

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## EXHIBIT 23 - COMPARISON OF UPPER 90 PERCENT CONFIDENCE LIMITS FOR DORMANT AND GENEPAL ON-ORBIT FAILURE RATES

Upper 90 Percent Confidence Limit on

	Failure Rate (Fai	lures/Million Hours)
Hardware Element	Dormancy	<u>On-Orbit</u>
Components		
Amplifiers (1)	7.2	0.58
Battery Packs	16.0	2.3
Command Decoders	y.2	1.25
Command Distribution Units	16.0	5.6
Computers	3800.0	11.0
DC/DC Converters	5.3	2.2
Gyros	10.0	5.2
Heaters	2.4	1.1
Magnetic Tape Units	4.5	37.0
Oscillators	5.1	1.7
Receivers	7.1	1.8
Regulators, Voltage	3.6	1,6
Transmitters, Wideband	6.3	14.0
Transmitters, Other (2)	1.3	0.043
Transponders	11.0	8.0
Vidicon Cameras	8.2	10,0
Piece-Parts		
Battery Cells	0.76	0.097
Capacitors	0.010	0.0016
Diodes	0.0059	0.0019
Fuses	1.3	0.19
Integrated Circuits	0.035	0.0053
Relays	0.25	0.029
Switches	1.4	0.98
Thermistors	1.2	0.24
Transistors	0.0093	0.0033
Tubes, General Purpose	1.5	3.4

Notes: (1) These amplifiers do not include power amplifiers.

(2) These transmitters are other than: beacon transmitters, Doppler transmitters, FM transmitters, S-band transmitters, special purpose transmitters, tracking transmitters, wideband transmitters, or video transmitters.

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operations; a reduction factor of nearly 10 to 1 is indicated. It is therefore reasonably clear, and made clear by demonstration from actual field data, that dormant failure rates are lower for some components than general in-orbit rates and hence lower than operating failure rates. It is reasonable to conjecture that additional data would extend this conclusion to other components as well. K

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In addition to the above data, two additional reports related to dormancy and reliability came to light in the course of the data bank 2 studies. The first of these uses a two-year set of data from the spacecraft known as ESSA 2 through ESSA 9 with particular emphasis being given to the vidicon cameras and tape recorders on the AVCS satellites (ESSA 3, 5, 7, and 9). Both dormant and operating data were found on these components and were analyzed. The conclusions from this analysis are as follows:

"For the vidicon cameras and tape recorders of the TOS satellites designated ESSA 3, 5, 7, and 9, correlation analysis was done using the data available on these subsystems in an attempt to establish a relationship between pattern of use and subsystem performance and between pattern of dormancy and subsystem performance.... No distinct differences in correlation were found between "good" subsystems and "bad" ones.

<sup>&#</sup>x27;This is true since the in-orbit rates are based on a combination of powered and unpowered hours in unknown ratios.

<sup>&</sup>lt;sup>2</sup>Stanford Research Institute, <u>A Study of Dormant-Mode Reliability for</u> the TOS Satellite Systems, Robert S. Ratner and C. Bruce Clark, January 1970, (Final Report on Contract NAS 12-33 (Item 10) SRI Project 5580).

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"There are four possible explanations for this lack of a positive result. The first is that the data available are not complete or extensive enough for a statistical analysis. The second is that there is no relationship between performance and operation. Thirdly, the correlations done may not be sufficiently sophisticated to reveal the relationship present. Fourthly, the components we are dealing with appear not to be samples of a larger population in a statistical sense--that is, each component is sufficiently different so as to obscure any relationships between them."

The second report is from the Aerospace Corporation<sup>1</sup> and concludes on the basis of a theoretical analysis that dormant and operating failure rates for electronic parts tend to equality as part quality and application conditions improve. The following tabulation of Q-factors is offered where Q-factor is the ratio of dormant failure rate to operating failure rate.

## Q-FACTORS AS A FUNCTION OF PART QUALITY

Quality Level	Q-Factor	Quality Requirements
Mil-SLd	0.1	Hilitary Specification quality control with no additional screening.
Mil-Std-Aug	0.5	Military Specification quality control aug- mented by special requirements and some screening.
Hi-Rel	0.8	Rigorous Specifications, stringent manufac- turing controls, excessive screening.

<sup>1</sup>The Aerospace Corporation, Report No. TOR-0172(2133), <u>Failure Rates</u> of Non-Homogeneous Parts Populations, A.C. Reed, 15 September 1971.
# B. ON/OFF CYCLING

Related study efforts bearing on this subject area which utilize the space data bank are reported in References 4, 5, and 6. References 4 and 5 are sequential efforts devoted to the peliphility effects of ground storage, space dormancy, standby operation and on/off cycling on satellite electronics. Reference 6 discusses the reliability of spaceborne switching devices. As outlined in the previous reports and confirmed in this study effort, defining the subject matter in clear and unambiguous terms is the most difficult part of the problem. This difficulty is a function of the dynamic behavior of nearly all orbiting spacecraft and particularly the more recent and complex satellites. Each major subsystem may be characterized by a number of operational modes, many components are normally subject to cyclical operation (for example, the record and playback cycle of tape recorders, battery charge and discharge cycles, etc.) and configuration changes via the ground/spacecraft link are common on nearly every pass. To compound the problem there are rarely sufficient data to quantify any of the parameters associated with the above operation (time spent in playback mode or record modes, number of playbacks, operational hours per mode, etc.)

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The approach taken to surmount this difficulty is that used in all four study efforts. That is, reliance is placed on "known" values, with engineering assumptions being kept to an absolute minimum. When available program documentation provides clear and reasonably straightforward data regarding the cycling of spacecraft components, it is re-

Exhibits 24 and 25 summarize pertinent data with respect to on/ off cycling and standby operation. Only data points which were sufficiently well documented to provide a complete line of information in these exhibits were included. By the same token, the data presenced in these exhibits are all that is available from the data bank which carries all the data elements identified in the column headings. Two exhibits were constructed to separate those spacecraft components built with the later integrated circuit technology from the earlier spacecraft constructed primarily from discrete piece-parts. There are 142 entries representing the earlier technology and 49 representing integrated circuit components. The component type is quite variable ranging from a 20-piece-part power converter to an entire spacecraft consisting of some 20,000 electronic pieceparts. The names of the components are purposely kept somewhat general; however, their use in conjunction with the column indicating the number of discrete parts (or integrated circuits) contained in the component should give a reasonable idea of its general characteristics.

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The survival hours represent the time that the component under consideration was known to be operable. Power-on time is the number of hours that full, nominal power was applied to the component. Survival hours minus power-on hours gives the time that the component was dormant or on inactive standby.<sup>1</sup> The number of cycles is essentially the number of turn-ons, i.e., switching from inactive standby to full, nominal power. It is not too unreasonable to assume that the on periods in each cycle are approximately equal.

<sup>1</sup>The terms "dormant" and "inactive standby" are considered to be synonymous in this report.

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'n	Number of Anomalies					-	4																					IJ
ECE PART	Number of Cycles	732	232	61	19	10	258	258			•	l	-	, . , .	257	388	86	-	4	88	1,000	1,000	1, UUU 25.8	258	1,700			
DISCRETE PI	Power-On Time (hours)	100	37	4.	4	<b>t</b>	357	357	9,767	148 2.887	295	76	75 2 06 1	100 %	37	3.859	45	11, 162	9,857	7,848	90	100	73	7.2	475			Served Served
COMPOSED OI	Survival Time (hours)	20,232	21, 184	19,518	512°41	2.304	430	430	9,915	9,915 3,183	3, 183	207	207	11, CUC 20 232	20, 184	8,760	8,760	11,202	9,915	19, 162	9,000	0,200 5 500	430	430	23,000			
COMPONENTS	Number of Discrete Piece-Parts	20	20	20	0 2 2	20	30	30	32	32 32	32	32	32 36		0.4	50	50	51	51	59	60	00	60	60	70			
E DATA FOR	ent Type	Li O	er	lera	lera	lera			01 1	0r 0r	or	or	OT ntroller					ie Control	de Control	le Control								
IIT 24 - CYCL	Compon	Power Converte	Jower Converti	Celevision Cam	Television Cam	elevision Cam	<b>ransmitter</b>	<b>ransmitter</b>	oltage Regulat	oltage Regulat oltage Regulat	oltage Regulat	oltage Regulat	oltage Regulat harge Rate Co	ransmitter	ransmitter	ransmitter	ransmitter	<b>fagnetic Attitud</b>	fagnetic Attitut	fagnetic Attitut	ransmitter	ransmitter ransmitter	ransmitter	ransmitter	ape Recorder			
EXHIE	Index lumber	4	2 2	ст Г М ч	- [-   v	• • •	L 2	сч; ∞о	>		12 V	13	4 4 2 0	16	17 T	18 T	I 61	20 N	21 N	22 N	23 74 7	55 I	26 T	27 T	28 T			
,	2																						<b>1</b>	ىل	PA	ge i Alti	18 F¥	

(Continued)
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EXHIBIT

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Number of Anomalies		2				1	1	1																				
Number of Cycles	1,600	2,600	1,500	560	300	1,500	600	750	270	430	140	380	130	80	3,000	200	100	732	232	100	300	100	200	200	2,000	2	4	656
Power-On Time (hours)	440	630	400	120	60	400	150	150	65	130	30	100	35	16	400	200	100	100	37	100	100	100	100	100	496	1	ę	100
Survival Time (hours)	23,000	17,500	9, 300	8,900	8,900	7,700	2,900	2,400	2,000	1,800	1,800	1,760	436	285	23,000	23,000	17,500	20,232	20, 184	9,300	0000 6	7,700	6,200	5,500	8,628	9,915	263	8,900
Number of Discrete <u>Piece-Parts</u>	70	70	20	20	70	70	70	20	70	70	20	70	20	10	70	70	70	70	20	80	80	80	80	60	100	108	108	110
Component Type	Tape Recorder	<b>Tape Recorder</b>	Tape Recorder	Tape Recorder	Tape Recorder	Transmitter	Attitude Control Subsystem	<b>Attitude Control Subsystem</b>	Power Amplifier	Power Amplifier	Attitude Control Subsystem	Attitude Control Subsystem	<b>Attitude Control Subsystern</b>	Attitude Control Subsystem	Attitude Control Subsystem	Doppler Beacon	Charge Rate Controller	Charge Rate Controller	<b>Transmitter</b>									
Index Number	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44 1	45	46	47	48	49	50	51	52	53 1	54 (	55 (	56

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Anomalies Number of Number of Cycles 1,900 680 900 540 2,000 3,000 330 180 100 1,700 344 3,000 ,650 1,600 600 390 600 ,700 1,000 540 144 1,000 1,000 1,446 161 258 258 Time (hours) Power-On 130 110 115 360 340 500 310 17,200 2,674 50 50 28 300 300 72 26 1,000 700 500 150 230 200 160 4 30 Time (hours) Survival 2,400 1,800 9,300 1,800 8,900 6,200 17,500 7,700 23,000 17,500 9,300 8,900 6,200 5,500 8,760 1,800 3,600 410 7,700 8,760 285 1,700 430 430 23,000 23,000 17,500 **Piece-Parts** Number of Discrete 01 20 20 120 20 110 10 01 20 20 20 175 2 10 10 20 125 175 175 175 75 175 175 1.05 180 r r **Component Type** Sun Angle Detector **Sun Angle Detector** Sun Angle Detector Sun Angle Detector **Transmitter Fransmitte***r* Transmitter **Fransmitter [ransmitter** Transmitter **<b>Transmitter T**ransmitter **Fransmitter T**ransmitter Iransmitter **Transmitter** *<u><b>Transmitter</u>* Transmitter **Transmitter Frans**mitter Transmitter *<u><b>Fransmitter</u>* Receiver Receiver Number Index 58 50 62 69 73 60 63 12 74 79 61 2 66 89 202 26 80 82 833 65 67 75 78 17 8

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•		Number of				
Index		Discrete	Survival	Power-On	Number of	Number of
Number	Component Type	Piece-Parts	Time (hours)	Time (hours)	Cycles	Anomalies
85	Transmitter	200	15.984	2.000	30	
86	Transmitter	200	15.984	2,000		
87	Receiver	260	430	73	25.8	
88	Receiver	260	430	73	258	
89	Receiver	260	430	73	258	
90	Receiver	260	430	73	258	
16	SECOR Transponder	300	8,628	221	875	-
92	Receiver	335	8,760	2.937	329	•
93	Encoder	335	8,760	2.674	1.446	
2	Encoder	335	8,760	30	161	
95	Transmitter	340	430	73	258	
96	Transmitter	340	430	73	258	
76	Transmitter	340	430	73	258	
98	Transmitter	340	430	73	258	
66	<b>Telemetry Subsystem</b>	350	20,232	15, 174	8.500	
100	<b>Telemetry Subsystem</b>	350	20, 184	15,000	8,000	
101	<b>TV Camera Subsystem</b>		•			
	Electronics	360	19,518	12	61	
102	Science Experiment	400	19,518	15.438		
103	Receiver	450	8,760	1,043	228	1
102	<b>TV Camera Subsystem</b>	500	8,900	142	656	1
105	TV Camera Subsystem	500	8,900	11	344	
106	<b>TV Camera Subsystem</b>	500	6,200	161	680	•
107	<b>TV Camera Subsystem</b>	500	2,400	180	006	- 2
108	<b>TV Camera Subsystem</b>	500	2,000	76	330	
109	TV Camera Subsystem	500	1,800	164	540	- 2
110	<b>TV Camera Subsystem</b>	500 <sup>.</sup>	1,800	41	180	
111	TV Camera Subsystem	500	285	20	100	14

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3 8																														
Number of	Anomalies		-		ŝ	ľ	l	2	2	2	-	l	-1	ľ	1	7	1		-					2	2				6	
Number of	Cycles	258	1,900	1,800	3,000	1,700	1,650	600	390	144	P	1,200	1, 100	-	1	M	ŝ		1, 390	258	1,800	50	50	50	200	5,032	1,870	258	2	
Downer	Time (hours)	73	500	460	200	440	420	300	100	36	192	300	275	18, 368	18, 368	14,448	14,448		365	73	450	13	13	13	50	2, 320	870	73	6,624	
Summer l	Time (hours)	430	23,000	23,000	17,500	9,300	7,700	3,600	1,760	436	19,518	20,232	14, 352	19,518	19,518	19,518	19,518		8,628	430	31,100	15, 384	6,768	4,848	3,216	29,088	5,448	430	11,520	
Number of	Piece-Parts	500	550	550	550	550	550	550	550	550	650	200	200	750	750	750	750		850	1,000	1,655	1,655	1,655	1,655	1,655	2, 161	2, 161	2,500	6,760	
	Component Ty e	Combiner	TV Camera Subsystem	Receiver	Entire Spacecraft	Entire Spacecraft	Radiometer	Radiometer	Radiometer	Radiometer	<b>Range and Range Rate</b>	Transponder	Telemetry Generator	Entire Spacecraft	Telemetry Subsystem	Telemetry Subsystem	Decoder	Entire Spacecraft												
-	Index Number	112 (	113	114	115	116	117	118	611	120	121	122	123	124	125	126	127	128	-	129	130	131	132	133	134	135	136	137	138	

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f Number of Anomalies	13 12 30
Number of Cycles	15 17 8 7
Power-On Time (hours)	26,900 30,540 20,520 5,332
Survival Time (bours)	54,400 39,300 22,920 20,664
Number of Discrete Piece-Parts	20,000 20,000 20,000
Component Type	Entire Spacecraft Entire Spacecraft Entire Spacecraft Entire Spacecraft
Index Number	139 140 142

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EXHIBIT 25 - CYCLE DATA FOR COMPONENTS COMPOSED OF INTEGRATED CIRCUITS

nent Type insmitter	Integrated Circuits 7	Surviyal Time (hrs.) 19,756	Power-On Time (hrs.) 13, 122	Number of Cycles 10	Number of <u>Anomalies</u> 2
itter		19, 156	13, 087	55	2
itter	- r	12,000	(,198 6 072	22	-
tter	• •	3, 183	2 205	12	-1
tter	-	3, 183	183	~ ~	
tı, r	12	24, 736	19, 453	210	2
tter	12	24, 736	14, 473	109	2
tter	12	11, 202	8, 650	211	•
ter	12	11, 202	3, 860	2	I
ter	12	9,917	4, 128	-	I
ter	12	9,915	5,583	36	
ter	12	207	101	ן הו	
ter	12	207	48	4	
cator	22	19, 156	7,012	516	
cator	22	13, 883	1, 314	563	
cater	22	11,202	4, 130	326	-
cator	22	9,915	9,489	446	I
ator	22	5, 655	25	13	2
ator	22	3, 183	168	176	ł
ator	22	263	43	46	
	24	19,156	10,232	3.656	
	24	13,880	3.961	1.326	
stem	90	263	164	2	
rstem	96	263	66	5	
ystem	290	24, 737	12,858	13	
ystem	290	24, 736	23, 496	13	
ystem	290	11, 202	11, 155	1	1

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•		Number of	•	( ;		Mumber of
No.	Component Type	Integrated Circuits	Survival Time (hrs.)	Time (hrs.)	Cycles	Anomalies
29	TV Camera Subsystem	290	9,915	7,562	13	
30	<b>TV Camera Subsystem</b>	290	9,915	2, 353	13	7
31	TV Camera Subsystem	350	3, 182	3,008	11	1
32	<b>TV</b> Camera Subsystem	350	539	320	11	
33	<b>TV Camera Subsystem</b>	362	19, 156	10,476	-1	2
34	TV Camera Subsystem	362	13, 880	12, 328	16	
35	<b>TV Camera Subsystem</b>	362	13, 880	2,357	17	
36	Programmer	626	24, 736	22, 456	175	
37	Programmer	626	24, 736	13, 252	157	
38	Programmer	626	11, 202	10,618	17	
39	Programmer	626	11, 202	3, 583	26	
40	Programmer	626	9, 918	6, 808	34	
41	Programmer	626	9,915	3,058	41	
42	Programmer	626	263	185	80	
43	Programmer	626	263	103	œ	
44	Programmer	800	19, 256	11, 178	110	
45	Programmer	800	19, 156	15,114	54	
46	Programmer	800	13, 880	9,853	55	
47	Programmer	800	7,600	4,716	29	8
48	Programmer	800	3, 183	2, 83	29	
49	Programmer	800	3. 183	150	24	

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The final column lists the number of anomalies. All recorded instances of anomalistic behavior recorded against the components of interest are listed here. Components failing catastrophically are as follows: discrete part components which failed catastrophically at the indicated survival hours are those represented by the index numbers: 6, 35, 36, 109, 111, 113, 116, 117, 118, 119, 120, and 133 (Exhibit 24); catastrophically failing integrated circuit components are listed as index numbers 19, 32, 33, and 47 in Exhibit 25.

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The most notable feature of these data, taken as a whole, is the general lack of anomalistic behavior associated with the cycled components. Not evident from the exhibits is the fact that none of these anomalies can be attributed, unambiguously, to the cycling itself or to the dormant period of the component's operational profile.

Comparing the data of Exhibits 24 and 25 to the survival data including all kinds of operation, there is no striking or statistically significant difference. There are, for example, 51 transmitters represented in Exhibits 24 and 25 with a total of 455,779 survival hours, no catastrophic failures,<sup>1</sup> and 27,517 on/off cycles. In terms of survival hours this represents a 90 percent confidence interval on the failure rate of 0 to 5.1 x  $10^{-6}$  failures per hour compared to the interval of 1.5 to 3.9 x  $10^{-6}$  failures per hour that may be found from the data of Section III for all transmitters. These results are not unexpected given that the two populations are essentially equal in terms of failure rate. To

<sup>1</sup>Although there are 10 anomalies recorded against six integrated circuit transmitters, none of these resulted in the termination of transmitter operations.

deduce from this example that cycled and uncycled components. which are otherwise similar, have the same failure rates is not warranted, however, on two counts. First, it is not unlikely that all the transmitters included in the Section III analysis were cycled to some extent, those represented here being simply the transmitters for which quantitative cycled data are available. The second problem is the sparsity of failure data which tends to make all failure rate comparisons somewhat nebulous. It is rather clear, however, that cycled components in general do not have "order of magnitude" higher failure rates than their noncycled counterparts.

There may well be compensating tendencies in the cyclic mode of operation in that turning a component on and off may be detrimental to reliability whereas periods of no or reduced stress (ie., "dormancy") may be beneficial. In the analysis of Reference 5, the detrimental effect of on/off switching was found for the various scientific experiment packages of an observatory class satellite; the beneficial effects of *lormancy* were not found. These relationships are repeated here in Exhibit 26. The data on spacecraft components shown in Exhibits 24 and 25 were analyzed in a manner similar to that which produced the results of Exhibit 31.

First, however, the data of Exhibit 24 was further subdivided to separate ou those components which represent entire spacecraft. Three sets of data then result, two from Exhibit 24 and one from Exhibit 25. The first set consists of cycling data on components primarily constructed of discrete piece parts (Exhibit 24). The second set (Exhibit 25) is similar but the components are constructed primarily of integrated circuits. The last data set (Exhibit 24) is that representing cycling data on entire



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spacecraft all of which, coincidentally, are constructed primarily of discrete piece parts. There are 130 data points in the data set for discrete part components, 49 for integrated circuit components and 12 for entire spacecraft.

Dividing power-on time by survival time and multiplying by 100 gives the duty cycle for each component. Cycling rate is the number of cycles divided by survival time. The distribution of the number of anomalies, failures, survival hours, and numbers of components, is given for these two variables for each of the three data sets. These distributions are shown in Exhibits 27, 28, and 29. Exhibit 30 sums these distributions across component types.

An anomaly rate (or a failure rate) may be obtained for any combination of cycling rate and duty cycle given by simply dividing the number of anomalies (failures) appearing in the appropriate cell of the upper matrix by the number of survival hours appearing in the same cell of the lower matrix. For example, the anomaly rate for integrated circuit components with a cycling rate between one cycle per thousand hours and one cycle per hundred hours and a duty cycle between 50 and 90 percent is given by 9/239292 = 38 anomalies per million hours. The corresponding failure rate is 4.2 failures per million hours; both estimates are based on data from 17 components.

Since there are generally so few anomalies associated with each individual cell it is recommended that anomaly or failure rates derived as in the example be used with some care. Exhibit 31 presents these rates for the marginal and overall totals. EXHIBIT 27 - DISTRIBUTION OF ANOMALIES, FAILURES, COMPONENT SURVIVAL HOURS AND NUMBERS OF COMPONENTS BY DUTY CYCLE AND CYCLING RATE FOR DISCRETE PART COMPONENTS

Distribution of Anomalies (Failures)

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Cycle Rate, r		Duty Cy	cle, d (percent d	on time)	
(cycles per hour)	01 > P > 0	10 ≤ d < 50	50 ≤ d < 90	90 < d < 100	Totals
0.00001 \$ r < 0.0001	1(0)		(0)1	1010	
0.0001 \$ r < 0.001	(0)0	(0;0	(0)2	(0)3	4(0)
0.001 \$ r < 0.01	(1)]	(0)0	(0)-	(n)n	<b>2(0)</b>
0.01 \$ - < 0.1	4(1)	(0)0			1(1)
0.1 s r < !	31(9)	0(0)	0,01	(0)0	4(1)
Totale	37(11)	(0)0	3(0)	2(0)	31(9) <b>4</b> 2(11)
b. Distribution of	Survival Hours	(Number of Con	nponents)		
0.00001 \$ r < 0.0001	19,518(1)		19 5 18/11		
0.0001 ≤ r < 0.001	23,013(3)	11,202(1)	39,036(2)	32,013(3)	89,274(5)
0.001 \$ r < 0.01	129,636(8)	19,576(3)		(6)(10,62	96,264(9)
0.Cl ≤ r < 0.1	384, 171(27)	26,280(3)		17 600/11	149,212(11)
0.1 \$ 1 < 1	311, 189(49)	70, 146(21)	41.276(4)		427,951(31)
		•			A// NII/A/

1, 185, 312(130) 422,611(74)

90,751(7)

99,830(7)

127,204(28)

867,527(88)

Totals

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EXHIBIT 26 - DISTRIBUTION OF ANOMALIES, FAILURES, COMPONENT SURVIVAL HOURS AND NUMBERS OF COMPONENTS BY LUTY CYCLE AND CYLING RATE FOR INTEGRATED CIRCUIT COMPONENTS

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Distribution of Anomalies (Failures) .

Cycling Rate, r		E ity Cyc	le, d (percent o	n time)	
(cycles per hour)	01 × P × 0	10 = d - 50	50 ± 4 × 90	90 - D - 100	Totals
0.0001 ± r < 0.0061			2(1)	1(0)	3(1)
0.001 ± r < 0.001	(0)0	1(0)	2(0)	0(0)	3(0)
0.001 £ r < 0.01	2(1)	1(0)	6(1)	0(0)	12(2)
0.01 55 10.1	(0)0	(0)1	(1)1	(0)0	2(1)
			(0)0		(0)0
1 01 <b>2</b> 15	2(1)	3(0)	14(3)	1(0)	20(4)
. <u>Dístribution of</u>	Survival Hour	(Number of Con	iponents)		
00001 - E < 0.0001			19-156111	11 20211	
0.0001 ± r < 0.001	3, 183(1)	21,115(2)	44.493(2)	24 734/11	50, 558(2)
0.001 ± r < 0.01	8,838(2)	33,710(3)	239 292(17)		(0)155,54
0.01 2 1 - 0.1	17,066(2)	45,441(8)	12,004(3)	(1)510.0	944, 143(26) 84 436(14)
0.1 £r × 1			19, 156(1)		03, 42C(14)
Totals	29,087(5)	100,270(13)	334, 101(24)	88, 156(7)	551.614(49)

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29 - DISTRIBUTION OF ANOMALIES, FAILURES, COMPONENT SURVIVAL HOURS AND NUMBERS OF COMPONENTS BY DUTY CYCLE AND CYCLING RATE FOR ENTIRE SPACECRAFT EXHIBIT

**Distribution of Anomalies (Failures)** 

a.

Cycling Rate, r (cycles per hour) 0 < d < 0.00001 ≤ r < 0.0001	Ë				
(cycles per hour) 0 < d < 0.00001 ≤ r < 0.0001	חק	ity Cycle	, a (percent	on time)	
$0.00001 \le r < 0.0001$	< 10 10 ± d <	: 50	50 ≤ d < 90	90 ≤ d < 100	Totals
				12(0)	12(0)
$0.0001 \le r < 0.001$	43(0	(0	13(0)		56(0)
$0.001 \le r < 0.01 \qquad 0(0)$	()				(0)0
$0.01 \le r < 0.1$ (1)	(				6(1)
$0.1 \leq r < 1$					
Totals 6(1)	.) 43(0	(0	13(0)	12(0)	74(1)
o. Distribution of Survival	al Hours (Number o	of Compo	nents)		
$0.00001 \le r < 0.0001$				22,920(1)	22,920(1)
$0.0001 \le r < 0.001$	75,064(2)	•	50,820(2)		125,884(4)
$0.001 \le r < 0.01$ 22, 152(	2(2)				22, 152(2)

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244,704(12)

22,920(1)

50,820(2)

75,064(2)

95,900(7)

73,748(5)

0.01 ≤ r < 0.1 0.1 ≤ r < 1 Totals

73,748(5)

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- COMBINED DISTRIBUTION OF ANOMALIES, FAILURES, COMPONENT SURVIVAL HOURS AND NUMBERS OF COMPONENTS BY DUTY CYCLE AND CYCLING RATE **EXHIBIT 30** 

决下。

a. Distribution of Anomalies (Failures)

Cvcling Rate. r		Duty C	ycle, d (percent	on time)	
(cycles per hour)	0 < d < 10	10 ≤ d < 50	50 ≤ d < 90	90 ≤ d < 100	Totals
$0.00001 \le r < 0.0001$	1(0)		3(1)	15(0)	16(1)
$0.0001 \le r < 0.001$	0(C)	44(0)	17(0)	(0)0	(0)19
$0.001 \le r < 0.01$	3(2)	1(0)	6(1)	(0)0	13(3)
0.01 ≤ r < 0.1	10(2)	1(0)	1(1)	(0)0	12(3)
0,1 ≤ r < l	31(9)	0(0)	0(0)		31(9)
Totals	45(13)	46(0)	30(3)	15(0)	136(16
b. Distribution of	Survival Hours	(Number of Con	nponents)		
<b>00001 ≤ r &lt; 0.0001</b>	19,518(1)		38,674(2)	84, 360(5)	i <b>4</b> 2,552(8)

1,981,630(191) 536, 125 (50) 441,767(75) 315,679(19) 49,5,507(39) 201,827(15) 47,749(4) 42,303(4) 27,415(2) 239,292(17) 484,751(33) 134, 349(6) 12,004(3) 60,432(5) 71,721(11) 70, 146(21) 302,538(43) 107, 385(5) 53,286(6) 992,514(i00) 311, 189(49) 160,626(12) 14,985(34) 26, 196(4)  $0.001 \le r < 0.001$  $0.001 \le r < 0.01$  $0.01 \le r < 0.1$ 0.1 ≤ r < 1 Totals

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# EXHIBIT 31 - ANOMALY RATES (a) AND FAILURE RATES (f) FOR VARIOUS COMPONENT TYPES AND DUTY CYCLES AND FOR VARIOUS COMPONENT TYPES AND CYCLING RATES

			38		IC.	)	))	<u>ES 11</u>	CHDL
		<i>h</i> ,	1	à	. [ \	à	1	2 <b>4</b> 3	CONTRACTOR OF
-	0 • d < 10	a 63 f	10	63	34	43	13	46	13
cle d	Ê 10≥d×50 5	a 570 f	Ø	30	Ø	Ø	0	15	0
uty C)	- 50×d×90	a 260 f	0	42	9,0	30	0	62	e. 2
Δ.	90-d×100	a 520 f	0	11	0	19 3 14 14	Ô	74	Ø
	0,00001++<0,000)	la 520 f	0	09	34	45	0	130	7,0
	2 3 0.0001 * r < 0.001	a 440 f	٥	32	Q	21	ø	140	6
ing P.a	5 8 0.001= r 5 0.01	a O f	0	37	6,2	ŏ. î	6.7	20	6,0
CACI	$50.01 \pm r < 0.1$	a 81 f	14	24	12	0,4	2, 3	11	2.8
	0.1=r~1	a f		0	0	73	21	20	K . 4
	Overall Average	a 230 f	3.1	36	7, 3	35	v, 3	Ķ0	8, 1

Code: ES Components which are actually entire spacecraft. IC \* Components constructed primarily of integrated circuits. DP \* Components constructed primarily of discrete piece parts.

a \* Anomaly rate in anomalies per million hours.

f . Failure rate in failures per million hours.

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With respect to duty cycle no clear cut trends are evident. For both integrated circuit and discrete part components the maximum anomaly (and failure) rate occurs at the minimum duty cycle. For the discrete part components there is clearly a strong correlation between low duty cycle and high cycling but this is not the case for integrated circuit components.

As regards cycling rate the data show a general decline in anomaly rate with increasing cycling rates from very low values of cycling rate up to about one cycle every 10 hours. No data beyond this point are available from entire spacecraft and no failures or anomalies were found against integrated circuit components at rates of cycling faster than once in 10 hours. For discrete part components a large increase in both anomaly rate and failure rate is noted in this region. Theories to explain this phenomenon are left to the reader as an exercise.

To determine if component size (i.e., the number of piece parts a component contains) influences the results, the tabulation of Exhibit 32 was constructed for discrete part components. Although the general pattern noted earlier carries over here (i.e., a decreasing anomaly rate with increasing cycle rate until a cycle rate of 0.1 cycles per hour is reached at which time the anomaly rate increases drastically) the only clear conclusion that can be drawn on the basis of the data is that cycling in excess of 0.1 cycles per hour is worse, from the point of view of reliability, than cycling at a lower rate. To see this more clearly consider the following two-by-two array based on anomaly rate.



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EXHIBIT 32 - ANOMALY AND FAILURE RATES AS A FUNCTION OF COMPONENT SIZE AND CYCLING RATE

		0.00001>r <0.0001	0,0001≤r <0,001	0,001≯r ≤0,01	0.01\$r <0.1	0,15r <1	Totals
5 e t	No. of Anomalies	0	0	1	1	6	8
Pa.	No. of Failures	0	0	1	0	2	3
s wi	No. of Components	1	7	10	23	31	72
월 2 월 2 월 2	Survival Hours	11202	57228	129694	314871	154884	667879
n poi	Anomaly Rate*	0	0	7.7	3, 2	39	12
ပိ မ	Failure Rate*	0	0	7.7	0	13	4, 5
No. c High Survi Survi Survi Anom C Failu No. c No. c No. c Survi	No, of Anomalies	4	2	0	3	25	34
Par P	No. of Failures	0	0	0	· 1	7	8
witi ece	No. of Components	4	2	1	8	43	58
ents 0 pi	Survival Hours	78072	39036	19518	113080	267727	517433
pon 15	Anomaly Rate*	51	51	0	27	òJ	66
State Line	Failure Rate*	0	Q	0	8,8	26	15

\*Anomaly and failure rates given in occurrences per million hours.

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Cucling Data -	Compone	nt Size
(cycles per hour)	<150 Piece Parts	>150 Piece Parts
0.1 <u>≤</u> r<1	39	39
r < 0.1	2.0	36

# EXHIBIT 33 - ANOMALY RATE<sup>1</sup> AS A FUNCTION OF COMPONENT SIZE AND CYCLING RATE

It is not clear on the basis of the foregoing whether cycling per se is detrimental to spacecraft components, compared to steady state operation; it is reasonably clear, however, that if spacecraft components are to be cycled it is desirable to reduce the cycling rate.

### C. RELATIONSHIP OF PROJECT SUCCESS TO PRODUCT ASSURANCE

Product assurance elements are defined here to include the reliability, quality assurance, and related activities conducted from design and development through the final checkout of the spacecraft at the launch site. An attempt was made in this update to collect this kind of information; the results are summarized in Tables 5 and 6 of the engineering analysis reports (see Appendix B). This information is less available, more uneven in quality and considerably so quantitative than the other data elements collected during the study. Much of the information, for example, comes from contractor "in-house" documentation which is difficult to obtain once the spacecraft contract is closed. Also, many of the spacecraft in this update have evolved through long-term,

Anomaly rate is given in anomalies per million hours.

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on-going programs (the NOAA spacecraft, for instance, evolved from the earlier TIROS and ITOS spacecraft). In these cases, the traditional R & QA activities tend to be minimal, with evaluations of actual operating performance serving instead as a basis for corrective actions.

Of the 42 spacecraft added to the data bank on this update, varying amounts of Tables 5 and 6 data were available for 30 of them. In some cases the data can only be described as skimpy; in other cases the tables contain a fair amount of detail in some areas and little or no detail in others. In a few cases, data coverage is detailed for all pertinent areas. This is the same situation that was encountered during the first data bank study. (On the two subsequent data bank studies, R & QA information was not sought since the objectibves of those two studies did not require it.)

The previous attempt (during the first data bank study) to relate product assurance to project success was relatively unsuccessful. All spacecraft programs were rated as to their "success" by classifying them as "marginal," "successful," or "outstanding success." Then ratings of a similar type for the same programs were developed for the following product assurance elements:

- Development Testing
- Parts Selection
- Quality Control Provisions
- Off-the-Shelf Versus New Design
- Prelaur.ch Activities

• Spacecraft Complexity

• State-of-the-Art

Attempts were then made to find some correlation between the program success ratings and the ratings for the various product assurance elements. Correlating techniques such as regression analysis were applied, with the result that no well defined, quantitative trends could be identified. At the time, this lack of measurable correlation was attributed to lack of .good data.

It was felt that this situation might have been remedied in this study, but unfortunately it was not. In fact, the approach developed earlier was determined to be inapplicable to this update for two reasons: (1) the programs represented in the update were generally quite successful, and (2) for all programs where the data are available, at least a serious R & QA program existed. The resulting situation is that there are not sufficient "gradations" in the update data to allow for a meaningful scale of comparisons.

With respect to the data on R & QA programs in this update, three basic approaches were noted: (1) on low-budget programs, use of previously space qualified hardware and designs was emphasized; (2) on the programs with fewer budgetary restraints and, concommitantly, more complex spacecraft, more testing was conducted and more stringent R & QA controls were implemented; and (3) on long-term programs where spacecraft evolved from earlier designs, the emphasis was on evaluating actual orbital performance to provide a basis for corrective actions. The success of the spacecraft represented in this update would indicate that

each of these three R & QA approaches was adequate for its associated situation.

Section Section

# D. EXPERIENCE BULLETINS

This subsection summarizes the six Experience Bulletins prepared as part of the special studies on this effort. These bulletins are based on engineering analyses using the data bank as a resource, and highlight areas that warrant increased consideration on new projects. The six Experience Bulletins are provided in Appendix D. Their major findings are summarized below.

> Experience Bulletin #1: Persistent On-Orbit Problem Areas Analysis of the update data for spacecraft launched in the 1970s indicates that anomaly types that have been persistent in the past are still occurring. Eight categories of these persistent anomaly types encompass approximately one-half of all anomalies. Experience Bulletin #2: Some On-Orbit Reliability Aspects of Integrated Circuits

The data bank contains information on over 100,000 integrated circuits which accumulated  $2.0 \times 10^9$  survival hours on-orbit. These data indicate that the orbital reliability of an integrated circuit is quite similar to that of a transistor. Also, there is some evidence that integrated circuits have reduced the number of problems associated with circuit design.

Experience Bulletin #3: Areas With a History of Few On-Orbit Problems

Evaluation of the data bank indicates that most spacecraft hardware areas have incurred a number of anomalies. Six areas were identified, however, that have essentially trouble-free histories.

# Experience Bulletin #4: On-Orbit Interference (RFI) From External Sources

The data bank contains at least 20 cases of problems in spacecraft RF equipment due to interference from a source external to the affected spacecraft. In some cases the external source was another spacecraft; in some cases the source was unknown. Analysis indicates that this type of incident is increasing.

Experience Bulletin #5: Some On-Orbit Reliability Aspects of On-Board Programmable, General Purpose Computers

This update is the first data bank effort in which data from onboard, programmable, general purpose computers began to become available. This limited amount of data indicates that the space environment has not introduced any unusual types of anomalies. The capability for reprogramming in-flight is recommended. Experience Bulletin #6: Specific Orbital Anomalies Posing

# Potential Reliability Problems

Three specific types of anomalies were noted on this update which had not been seen to any significant extent, if at all, on previous data bank studies. These include array temperature sensor failures, leaks through thin windows, and thruster catalyst bed susceptibility to RFI. These anomaly types may either denote the beginning of a trend, or signify some basic, underlying problem.

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#### Appendix A

#### ANOMALOUS INCIDENTS LISTINGS

This appendix is divided into four sections--one for each previous data collection effort (References 1, 7, and 9) and one for this study. The sections and their respective data sets are as follows:

- (I) 1967 Study (Reference 1)
- (II) 1971 Update (Reference 7)
- (III) 1972 Update (Reference 9)
- (IV) 1978 Update (Current Study)

Each section contains two parts that include part (a), the basic data tabulations; and part (b), classification codes. Therefore, for example, Appendix A-IIIb contains the classification codes for the third data set. The contents of these parts are discussed below.

## PART (a): BASIC DATA TABULATIONS

This part contains, in tabular form, the basic data referred to in Sections II, III, and IV of this report. The tables presented here will provide the reader with a means to understand the compilation procedures used in this study and facilitate any further classification or analysis of particular interest to the individual.

The first step in the data reduction procedure (using the Engineering Analysis Reports described in Appendix B; was to produce a listing that contained the following data elements associated with each spacecraft of the sample: (1) unsuccessful launch, primarily due to the launch

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vehicle; (?) successful launch with reported anomalies; and (3) successful launch with no reported anomalies.

The tabulation of this section lists first the unsuccessful launches. Reported anomalies are listed next, ordered by time of occurrence and containing these data elements:

- Time-to-occurrence of anomaly in hours. A time  $\epsilon$  is associated with the launch interval, prior to injection into orbit. The symbol ~ denotes either unknown time or intermittent occurrence.
- Three short phrases indicating the description of the observed anomaly, its suspected or known cause, and the effect on the mission objective(s).
- Corrective actions, both in-orbit or for subsequent launches, if known.
- Brief remarks, if needed to place the anomalous incident in context.

The last group, successful launches with no reported anomalies. ends the basic data tabulation. Data elements for this group are (1) whether or not the spacecraft is still operational and (2) total spacecraft time included in this study.

The sequential coding, the index listed in column 1, provides a means of cross reference to the table presented in part (b) of the respective section.

# PART (b): CLASSIFICATION CODES

This part is a listing of classification codes for each of the anomalies of the basic data tabulations in Part (a) of the section. For convenience, the identification of the anomaly characteristics discussed in Section II of the text and the alpha-numeric codes employed are repeated at the end of this Introduction.

NOTE: The following matrix shows the index numbers of anomalies that were updated in subsequent reports. For example, the anomaly which corresponds to index number 22 in the 1971 report (Reference 7) is updated as index number 3 in the 1972 report (Reference 9).

1971 Update	1972 Update	Current Study
# 22	# 3	
# 130	# 27	
	# 9	# 16
	# 18	# 70
	# 23	# 83
	# 33	# 121
	# 36	# 124
	# 37	# 125
	# 48	# 170
	# 108	# 408
	# 127	# 447

## ANOMALOUS INCIDENT CLASSIFICATION CODES

- I. Mission Subset
  - U. Unsuccessful Launch

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- S. Spacecraft with No Anomalies Reported Spacecraft with Anomalies Reported
- II. Mission Term
  - L. Long Term
  - S. Short Term
- III. Mission Phase
  - L. Launch and Acquisition
  - 0. Orbital (Steady-State)
  - Q. Unknown
- **IV. Mission Effect** 
  - 1. Negligible
  - 2. Non-Negligible but Small
  - 3. 1/3 to 2/3 Mission Loss
  - 4. 2/3 to Nearly Total Mission Loss
  - 5. Essentially Total Mission Loss
  - U. Unknown

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- V. Spacecraft Subsystem
  - a. Timing, Control and Command
  - b. Telemetry and Data Handling

- c. Power Supply
- d. Attitude Control and Stabilization

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- d\* Propulsion
- e. Environmental Control
- f. Structure
- g. Payload (Experimental and Scientific)
- h. Unknown
- VI. A. Incident Type
  - E. Electrical
  - M. Mechanical
  - 0. Other
  - U. Unknown
- VI. B. Incident Type
  - C. Catastrophic Part Failure
  - 0. Other Part-Related Incident
  - N. Non-Part-Related Incident
  - U. Unknown
- VII. Incident Cause
  - A. Assignable
  - N. Non-Assignable
  - U. Unknown





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		Remarks																										
	Corrective Action	(11 knuwn)					Design for RF interference				Further launches delayed to incorporate extended testing and design changes																	
		Mission Filect				Bad but inpruved	Minor	None; battery turned off for 10 minutes	Serious	Serious	Loss of electrical power	Failure of only experimental pay- load carried	Not serious	None	None, due la Fidundancy													
	Anomalies	Cause				Contamination from third stage rocket exhaust	Radio frequency interference	Sudden solar cell transition from dark to sunlight	Unknown	Part failure in command subsystem	Unknown, Possible short circuit	Possible momentary tura-oa during boost	Failure of pressure reducer	At activation the satellite was already despun by other means	Transistor failure													
		Description	Unsuccessful Launch	Unsuccessful Launch	Unsuccessful Launch	Loss of wide-angle pic- ture resolution	Accidental stepping of control switch in mag- artic attitude conirol	Sharp 10-degree rise in battery temperature	Bescon and keyer operated erratically from launch	Luss of control at terminal maneuver	Power subsystem failure	TV subsystem inoperative	Leak in oxygen supply system	Yo-yo deapin mechanism failed to function	One of a redundant pair of command re- ceivers inoperable													
	Anomaly	(hours)				•	-	•	•	•	-	•	•	•	•													
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Anomaly	(hours)		•	•	•	•	•	•	•	•	•	•	•	•	•	-	•	•	٠					
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	Mission	Negligible	N±gligible	Negligible	Neglig:ble	Negligible	Some luss	A ppa rently	None	At lezat 80 of data acq	Negligible	Nrgliguble	Negligible	Negligible	Negligible	Negligible	Negligible	Negligıble	Negligible	Negligible			
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	Corrective Active (if bear of	Trease and the second se				A redeaigned interface to increase structural stiff- ness for subsequent launches is presently successful		Tolerances of valve detent system were changed to enaure positive detention during vibration for subse- quent flights												
	Minney Lifes 5	Negligible	Negligible	Negligitie	locglig.ble	Mission aburt	Mission alwrt	Forced use of emergency environmental contrul system	Cabin took on water	Some information lost	Mussian objectives not met	No effect on museum	tione	Siight	Mission terminated carly					
	Arvendis s Caver	(Jaknown	Unknown	I su nadur ur failuse	Oversensitive licimit microphose	Inadequately designed inter- face structure	Attributed tv an unbruwn failure i <b>n space</b> crait we- guential system	Faulty valve detent ayatem dearga	Attributed to deficient design	Fatiguing by water action	Structural deformations in opacecraft	A piece of wire lodged in cabia pressure valve scat	Expenditure of extra con- trol gas duing ascent	Nonperfurmance snadvertent	Defective gyro					
	D. scrigina	Telemetry monitor invalid	Telemetry monitor inoperative	Telemetry monitor failur:	Trugering of voice oper- ated relay erroncously	Sparecraft failed to arpa- rate from laanch vehicle	Escape rocket motor ig- nited before separation	Cabın inflow valve opened during aucent	Holes punctured in lower builthead on landing	Heat shield loot after landing	Early ignition of escape rocket motor	Cabia pressure not maintained	Deflection of turbine ex- haust duct thrust	Yaw actuitor bias not performed	Pitch gyro G-sensitive drift an essive					
Anorthally	Tune (hours)	-	•	•	•	-	•	•	•	•	•	•	•	•	•					
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Anorralis a Cause	,cknown	Unhawn	Defective cli ctrunic cr <b>mponent</b>	Unknown	Unknown	Transducer failure	lmproper installation	Unhowa	Open return line	Unknown	Gage failwre	<b>Loose conn</b> ection in a -24 v d. c. return	Disty selay cuntacts	Sheared pin used to maintain alignment of gear	Noise triggering (oversensitivity)	Dew point problem in a translatur of a power regulator
Mission Effect	Negligible	Negligible	Nrgligible	Negligible	Negligible	Negligible	Negligible	Negligible	Neglıçible	Loss of data	Na temperature data	ateb of data	Negligible	Not arrious	Not serious	Jacapecitated spacecraft for 316 hours
Corrective Action (if known)			Vibration and temperature tests required transducer				Application of standardized lorque valve to pressurc litting									
Remaris			OR OF	IGIN PO	NAI. OR	, P. QL	AGE 1 JALIT	IS Y				Failure was self-correcting during orbit				PRC R-1863 Hours Trouble refer 136 briefly after about 2100 bours 1000 bours

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Mission Eff. ( Complete Juss of Mission None	None Orbit not attained Portion of telemetry lost	Apparently num. Apparently num. Serious Non- Segnificant Significant	0 0 0
Anumalies Cause Unknuen	Probable transient in- troduced at argaratum c- Unknoun Malfunctium in 228 voits cabling to telemetry transmitter Shock-induced ubuer	Short of pyru-lwix voltage to atructure through the restrurocket igniter Beries of shorts in or assr connector for aff compartment pres- sure moniter; possible agine notate best aff interference and microphonics	
Detection Detection Periodit, delays in com- mand shock and possible battery weathing Ampere-hour moter fait between liftuit and first sequiation	Ampere-bour meter gave incorrect count Short caused premities itration of ouiditer juits valves and could ter juits valves and could ter matic control system Overland due to short Overland at separation	Heavy current at reparation beta d at erparation be 20-moit pyro-bus/ burn line retarence in marrent ferfarence in marrent ferfarence in wide angle for TV pictures for the angle	

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		KENAFRA		Failure overcome by stronger ground transmission						OF OI	RIGINA) F POOP	L <b>P</b>	PAG	E I	IS Y	PRC R-1863 149	
	Corrective Action	Sum 12 11							Replaced temperature monitor		Ensure anap-locks on connectors are in place during checkout						1. 1. 2.
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		No serious effect	Slight	Nut serious	Significant	Slight	Significant	Significant	Negligible	Negligible	Negligible	Negligible	Negligible	Negligible	Negligible	Negligible	
	Anomalies	Vibration induced switch Vibration induced switch mand and control subsystem	Part or connection failure in sensors	Part failure in com- mand receivers	Part failue in DC-DC converters	Manufacturing defect	Modulation by earth's field (a design deficiency)	Failure of three sen- sors in solar attitude detector during or 1m- mediately after launch	rwouduU	Unknown	Separation pyrotechnic ahock	Unknown	Unknown	Unknown	Unknown	Սոkոowո	
		Description TV subsystem operated during launch	Loss of telemetry data	Reduced command subsya- tem sensitivity	Loss of LR data	Error in one of nine sen- sors in sun angle detector	Picture distortion from TV camera	Poor solar attitude data	Temperature monitor failed	Bus current monitor operation intermittent during separation	Premature disconnection of one pressure and four temperature transducers in nose fairing	Telemetry monitor invalid	Telemetry monitor noisy	Telemetry monitor invilid	Telemetry montor invalid	Telemetry monitor invalid	
	Anomaly Time	(pours)	•	•	-	•	•	-	-	v	•	•	•	•	v	·	
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E 2 B 8	Remarins		Helated to Index Number	Due to lamited testing the	anomaly was not evident prior to launch			ster about 30 boars in o		
	Corrective Action [1[ known]					estimate altered by esterid-	ing gravity gradient booms and nominal temperatures resulted			
	"lission Effect	Pict aerious because of work around procedures	Complete inutility of the spacecraß	Negligible	hegingible, no problem in spacecraft operation or data interpretation	Loss of data	Negligible	Neghgible	Loss of less than 10 per- cent of total experimental payload	
	Anomalies Cause	Internal electrical prob- lema in the circuitry be- sembly and "he control electronica assembly possibly due to imped- ance changes as Aunc- usion of normal thermal	U akso	Hysterals changes in sensor transformer core coincident with power transients at squib firing for separation	Unknown	Jce deposit on cooled detector	Imitially undesirable estellite/sun attitude	Faulty part	Unitao m	
		Description Loss of sun "crossings" agas normally used for agas control and acquisi- tion maneuvers	T ransponder failed during	lausch Tape recorder moloc drive current changed	A spurious sun pulse ap- pearing infrequently from limmech produces the effect	laoperable filter wedge	Excessive battery temperature	Presente transducer output	dropped to kero A leaking valve waa die- covered in the rehindolet experiment dering the poet lannch checkout	
	Asomaly Time	1 1100 F	•	•	•	-	•	•	•	
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			ower which the two s not one of		h dis- high volt- are re- iseconds correct	sbling ring con- TWTA.	causing ion of Abetted of	8		iency of ad 1 re- of this				
		Cause	ay in the p use matrix a between a units doe intact with hories	6	error whic periment n 8 counts n two milli n two milli	<pre>2.8) counce inuity in ca ice or vary within the '</pre>	n damage deteriorat re array. igh apoges	ental desi	e	itter frequation paylo within the sandwidth c				
			The reli switchin switche memory make co the men	Unknown	Wiring ables en age whe ceived i as oppo	Disconti impedant ditions	Radiatio general the enti by the h 3,100 ne	Fundam problem	Unknown	Tranem a compa actually ceiver t				
			"load"	ester		in in	ilable 27 to 22 south, r month	ance be- aft trans- in unde-	the status or wiring				8	
		escription	ossible to wo redunda units	l control b	data from t not recei	n antenna e 19 changes nplitude	cay of ava aft power: the first n 8 watta per er	al interfer o spacecri resulting i peciliation	circuit in t	reraly degi dereace				
			lt is imp one of ty memory	Thermal failure	Dentred perimen	Low gain ment ste drive an	Rapid de spacecri wette ta 0.6 to 0.1 thereafte	Low leve trees to pondere straMe o	A short telemetr	Data ser RF inter		•		
	Anomaly	Time (hours)	•	•	•	•	-	•	•	•		L PAGE IS	4	
		Index	26	27	28	29	30	16	32	8	ORIGIN. OF PO	JR -	E	

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Mission	Slight, but minations u data had to	No adverse	Neg lig i bl e	Substantial degradatio	Neg ligible cumvented	Precluded ful data all craft inter times in a	Negligible	Negligible	Spacecraft unuseable		
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ABOT	The telemel over sensiti temperatur	Failure of 1 thermal box loosened du	Spurious si in the space ponder, ap cascade cit mixer amp	High radiat in the mise over the So	Malfunctio subsystem	No despin provided	Faulty wir switch pos attached to	Unknown	Unknown		
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ription	try chann with trant gaal atree ate	r high reg stor temp the mission	<pre>c<sup>a</sup> observe data and i t frequenc ut 4 to 7 t ut 4 to 7</pre>	a ot neon e infrarec spectrom	operative Ne	spin rate unch	falsely it periment ploy	metry indi	erperime er during		
Detc	The teleme associated received ai are inaccut	Absormally pase transi throughout	" False loc spacecraft in best loc dicated ab	Degradatio ence for th ferometer	laitially in mest pack	Excessive quent to la	Telemetry that the ex did not dep	False tele	Failure of transpond		
Anomaly Time (boure)	-	•	-	•	•	•	•	•	•		
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Remarka			:	During (abrication of the encoder (at all levels) best procedure was such that this particular abort could have existed, unde- lected, prior to leusch				171	
Carrective Action (if known)									
Mission Effect	None	Negligible	Significant degradation in one of 12 payload esperimenta	Slight, minor changes in programming for data re- duction secessitated	Probletted analysis of nearly all narrowhend (status) data	Not significant	Loss of experimental data		
Anomalice Cause	Short is one of two redun- dant squibe upon firing to deploy one boom group set up a sneak path that pre- maturely detonated one of two the second boom group	Ualtao era	Detector wire broken dur- ing launch	Two flip-flops shorted at close proximity to their leads	United was	Defective circuit in the signal conditioning unit	Gas lost during leaseh		
	Spacecraft boom deploy- ment sequence was con- claded prematurely	Magaetometar booms ap- pareally did and fully de- plory since an positive in- dication was mereived	The omnidirectional spec- troumeter asperiment pro- vided no data from one of three directional sensors three directional sensors and 1 of the 4 cumidirec- tional sensors	Peculiar counting anguance is one of two encoders	Frequency drift in the set-	laternittent date received frem a regulator converter temperature sensor	Lee aigeal levela in two gas countre		
Anomaly Time	(B0478)	•	•	-	•	•	•		
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Anomaly Time (hours)		· · · · · ·	
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	Remarks		Simular failure observed in ground test		Experiment returned to full operation at 4,000 hours				This suomaly was expected to occur	ORIGINAL PAGE IS OF POOR QUALITY
Corrective Action	(if known)						Proper values were substi- tuted for the improper ones after several days			
	Mission Effect	Necessitated careful in- terpretation of recorded data but no detrimental effect on the spacecraft	Severely degraded data from one of eix experiments	Negligible	Some data loss	Delayed normal begin- ning of ranging by a few days but performance thereafter was normal	Cossiderable pain and suffaring at the ground stations and some data loss	Loss of 5 to 10 percent of spacecraft perioad data	None, reset clock to accurate time	
Anomalies	Cause	laboard and outboard temperature transducer connections were re- versed upon installation	An open circuit in the base (internal) connec- tions to one of the two transistors which are used in the push-pull sine wave oscillator of the photomultipiler power supply. May have sep- arsted during launch	Faulty wiring of micro- switch position sensors stached to the antennas	Unknown, but may be as- sociated with the turn- on circuit	awonije()	Reorientation program- mer was commanded and initiated using improper values	Probably due to arcing in the high voltage module	Power translents at equib firings	
	Description	Solar pasel temperature data incorrect	A superiment exhibited occasional random high counts and noise tursts at turn-on with frequency in- creasing with time	Telematry falsely indicated that the experiment untennas did not deploy	Retarting potential analyzer experiment suffered 80 per- cent data loss shortly after initial tura-on	Pover fluctuations in trans- mitted R.F. pover up to 3 db before flual separation	Several difficulties apperi- enced in performing the first spacecraft restionation	Electron deloctor experi- ment failed to operate	Clock upeet during space- creft/Agena separation	
Anomaly Time	(hours)	•	•	•	•	-	•	•	v	
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	Remarks	The indicator operated sporadically for nearly year					
Corrective Action	(11 KNOWT)						
Minimum Film	MILLION LIFECE Negligible	Loss of important engineering data	Negligiki e	Noae, due to redundancy	Significant degradation of data	One of ten experiments lost	Degraded experiment performance
Anomalies	An experiment had been burned on prematurely	preventing deployment Unknown	Slight differences in the transient timers allow one battery to switch to full charge before the other	Either (1) tape pack jam- ming, (2) motor bearing lubricant failure, or (3) clutch failure	Basically unknows. Con- ridered to be the result of gravity gradient, aerody- namic pressure and solar pressure commutated <sup>6</sup> by rhythmic motion in Veristat boome, which in tare, was caused by anymmetrical configura- tion, solar basilag and epacecraft epin	underse and a second and a se	Unkno ver
Descriction	First attempt to deploy Vertistat booms was	useccencial The telemetry from the digital solar aspect indica- tor gradually decreased in guiaspeared	Miaor power transients ob- served upon establishing initial spacecraft configuration	Tape recorder stopped dur- ing playback	Spacecraft attitude stabili- sation attempt was unsuc- ceasful: Vartistet booms ware property deployed but to no avail	The altraviolet apectrom- eter experiment exhibited internal probleme and was tarned off	No reverse mole measure- mente in a nodiacal light polarimeter experiment
Time (	6	<u>e</u>	<b>2</b>	20	20	62	\$
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	sion Effect	uted, ultin of attitude t mainly a r ctor by its	-iou	ee of 5 to 1 in both re d playback	nent muat	on respons graded	ndition can olar arpeci but ie gene ntable	capability		
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Turnessen         Turnessen <thturnessen< th=""> <thturnessen< th=""> <tht< th=""><th><u>870)</u></th><th>Description</th><th>Cause</th><th>Mission Effect</th><th>Corrective Action</th><th>Remarka</th></tht<></thturnessen<></thturnessen<>	<u>870)</u>	Description	Cause	Mission Effect	Corrective Action	Remarka
Model     Model     Model     Model     Model     Model     Model       1     Terrente contraction	Ŧ	The redundant system for mealitoring calibration wa found to be imogerative in an ultraviolet polychroma- tor experiment	Unkno en	Negligible, due to s:dundancy		
Tenentaria     Matter and a manual and a man	2	Regulated his voltage en- ceeded opecification limits	Sending a particular pay- load pover off command in an unoppropriate sequence	Nat serious	Operations! procedures modified to preclude recur- rence of the problem	Related to Index Number o 99 and 100
Control       Contro       Control       Control	20	Tape recerter matar drive current changed	Hysteresis charges in seneor tryasformer corr coacident with a par- ticular paylaad power eft commaad	Neg ligi bi e	Operational procedures Modified, prevented re- currence of problem	Related to Index Number 100
20       Description       Image of the structure of the st	3	Clack upoet	Sending a particular pay- load pover all command apparently triggered the upoet	None, reest clock to accurate time	Operational procedures modified to preclude re- currence of proNem	
Martinestication       Description of the provision	2	Damper keens did nut de- pley property	Malfunction of the damyor deployment atop device either by faulting of a tape on the last turn of the on the last turn of the failure of the atop pin to drop after tape ase	Significant data degradation		
Area and and and and and and and and and an	3	Buttor (comporators con- trailer) (adicated Bill open position when it should not be so	The dutter position mord- tor failed in the open po- ettion failowed by inter- mitteet elarting	Nat serious		
L PAGE IS QUALITY	3	Temperahira en ene lace al the epocerañ rese above espected levels	The rmal design	Necessitates cycling some argeriments on and eff during worst spacecraft solar orientation		ORIGINA OF POOR
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tive Artist	known	M spacecta pacitor wai ellas a tra se in the sa		managemer were devrae ented from reserve gat tinal operat tin launch: th reduced raigned for raigned for					
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	Mission	Complete k spacecra <b>R</b>	Lass of exp data	In plane ber antenna and whipping du twisting wil able disrup attitude ron	Negligible	Negligilde, motor redu	Negligite	Slight, sinc atance ayno was re-sta	
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	tion	slike opin decressed relare, and rr a decresse voltage	Nice in the particle meter he- n one oper-	after de - after de - after de - (60')	uly ap- apecial yer- ter	<b>N</b> ated	L'annes l'	t spectre - speriment amerane mutator	
	Descrig	lacreased sati rate, sharpiy battory tampe bomewhat late in unregulated	Lagic electro upper neutral mass spectro came lock:d ii aling anguence	Oscillations i azis obstrved p'symont of a more antenna	A miner anom posted in the pose transmit	langraperiy es	Abrust and or charge in a to reading	The ultraviol phatamatry ar agentaced a afreel autrom stips	
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	Remarks		Although the problem noted almost immedia after launch it was so what internittent and receiver was not switt out of service until 6, bours of operation	-				ORIGINAL PAGE IS OF POOR QUALITY
Corrective Action	(if k wn)						The problem was cleared by executing the star search program	
	Mission Effect	Two of nine experi- menta loat	Slight due to redundancy	Jimultaneous opera- tion of the two experi- ments in this package has been restricted	Not serious	Negligible, aince tra- jectory correction sa- tisfactory, but some degradation of UV photometer noted	Negligible	Lose of experiment data
Anomalies	Cause	Uaknown	Unknown but an internal rereiver oscillation in the 25 MHz * vt * sec- tion causing ( re.eiver to lock up on itself is considered most likely	Thermal design did not account for reflection from solar arrays	Light leakage through the sbutter mechanism	An unexpected drag force provided by ex- cessive deflection of the jet vanes in the post in- jection propulation sys- tem athaust dream re- duced the magnitude of the thrust vector	Unknown w	Failare of a 68 µfd testalum capacitor
	Description	Earth albedo and radiom- eter telescope experi- ments failed	Poor signal to noise ratio on the RF downlink and improper lock on the up- link carrier when using ose of two redundant com- munication subsystems	Excessive temperature in an experiment borm package	A star presence and pe- riodic mull is detected by the boresight star tracker with the abutter closed	Midcourse maseuver change in velocity was smaller than predicted	Star tracker hang-up with fixed error in com- mand mode	Logic electronics in the equatorial mass spectom- eter became locked in one operating sequence
Anomaly Time	(hcure)	120	621	120	130	561	158	8
	Index	111	112	61	114	<b>511</b>	116	117

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	Desc	No readout recorder	Temperatu (houaekeep erratic and at maximuu	Two of five solar energided b opposite di sensor rea and decrea able levels	Star track Joet	Spacecraft over-end a thereafter rather and on undeter the origina	Unlatching spacecraft percent by anticipated	aador• Caador• C	
nom al y	Time	19 <b>4</b>	5.1	<b>5</b> 52	216	515	220	677	
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			Remarks	Also happened subsequent					This may be related to another anomaly in the to etry subsystem noted los than a day earlier				
•		Corrective Action	(if known)				The problem was cleared by executing a related command						
			Mission Effect	Negligible, causes no interference	Sight because of the very small leak rate	Partial loads required for approximately 7 weeks during maxi- mum eclipse	Negligible	Some loss of experi- mental and housekeep- ing data	Some data loss	Neg üği ble	Slight	Calibration measure- mente no longer useable. Not boo serious	
		Anomalies	Cause	Unknown	Vibration at launch as- sumed to have compro- mised the integrity of the system	Capacitor or transis- tor breakdown or a blown fuse in the volt- age booster circuit	Unknown, but a me- rhanical hang-up is suspected	Shorted gate in the mul- tiplezer gating network	Shorted timing switch, which, however, ap- parently self-healed at approximately 1,900 hours	U alcao wa	Unknown	Failure of the sequenc- ing relays	
			Description	Range and range rate ex- periment turned on with- out command	Gae leak in ori <del>entati</del> on eystem	The expected 1.3 to 1 ratio between the meas- urement of unregulated voltage and combined solar cell voltage dropped to 1 to 1	Star tracker hang-up with Eard error in the com- mand mode	laralid uuregulated volt- ag <i>s meas</i> urements	One group of 32 telem- etry words not being eampled at all while another group of 32 words ermpled twice each frame	S. Band transmitter power dropped approximately 3 percent	Anomalous command re- ception commenced at the rate of about 5 or 6 per month	Receiver calibration oaci'- latore failed	
5		Anomaly	(hours)	200	200	\$00	929	540	260	600	600	009	8 -
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Corrective Action																	いたちまたいであったとうないのないないであった
	Mission Effect	Minor, since phase lock was quickly restored	2008 2007	Negligible	Loss of all stored data capability	None, due to require the	Five percent of the ds.a from one of six experiments lost	Degraded experiment data	No immediate effect but probably contributory to later failures	Subsequent designs used redundant regulators rather than the regulator/bypass	circuit corntantion						いていていたいとうないないのできたい
Anomalies	Cause	Unknown, but attributed to receiver or ranging code churacteristics	Unknown	The flip-flop for bit 6 of word 10 (2 <sup>16</sup> ) changed state from a sero to a one for no known reason	Thermal problems	Unknown	Uaknown	Uahaowa B	Contamination of the thermal control sur- thermal control sur- face by the fourth stage exhaust	Misimal by commanding regulator bypass circuit							
	Description	Spaceraft receiver lost phase lock with the up link carrier	All eight channels of the assollite infrared spec- trometer exhibited an in- creased output of approxi- mately 2 percent.	The sat llite clock ad- vanced 262,144 seconds	Data storage system ceased operation	Power output of wide band transmitter dropped from 4.5 to 0.5 watte	One channel of an auxiliary detector experiment failed	High count rates on the main photoelectric de- tector of a celestial X-ray	esperanea. Excessive power subsys- tem temperature	26 V DCregulator provided out of tolerance voltages	when input voltage was less than 32 volta. Part failure	th Bollid Heate of the Converter			·		
vlenoret	Time	670	700	700	720	720	720	720	740	768							
		143	144	145	146	147	146	149	150	151							

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	Ferrer				aible failure modes: moperative playback liffer, (2) linoperative back head, (3) broken "elay atuck in record tion, (5) broken wire,	italied playback motor			DRIGINAL PAGE i: OF POOR QUALITY	
	Corrective Action				Poo 1 (1) 4 m 7 (4) 7 v 1	. (9)		Dual tape recorders to be used on subsequent missions	<b>₩</b>	
	Alission Effect	Slight loss of data	Small by implementing additional ground com- mand sequences	Not too serious since experiment in which bat- teries located remained operable	Significant system loss although not crippling	Negligible, recovered ir 24 hours	Only real time acquiai- tion possible with at- tendant lose of data and operational flexibility	All medium resolution infrared data lont, sig- nificant, about 25% of total payload	N <b>eg</b> Hgible	
Anom a lie s	Caute	Sourious command	Failure in the abut down logic circuit of the end- of-tape sensur system due to a defective relay, a shorted dicde or a shorted capacitor	Battery life limitation	Failure of tape recorder	Flash tube generated noise interfered with the memory	Jitter on the data from an unkny we source	Stalled playback and compenation motors possibly due to broken tape	U aktao wa	
	Description	Premature termination of data transmission	Satellite fails to return to battery charge mode at end-of-tape during a play- back or record cycle	One of a series string of three nickel cadmium batteries wryk	Loss of stored telenetry data and associated timing	Timing error in the mem- ory portion of splical beacon aubsystem	Data recovery from the tape recorder ranged from 30 to 70 percent	Lose of all experiment data	Erraueoua shutter position telemetry indication	
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i v ji	PRC R-1	863 190	3							
- - -		Remarks			The phasing of the aspect sensor not checked on the ground due to the un- availability of a portable sun source					
- - - - -	Currective Action	list kniment			Suftware changes currected the ground display					
		Mission Effect	Turt too serious	Nat serious	Nune, after currective activn	Nut seriour	Drop of about 5% in current, nut too severe	Nor ligity o	Slight, requires namual ghasing in the ground station for the ground	
	Anotra lie e	(ausr	Unknown, but the jitter was ivolated to bright stars only	l'inknown, hut apparently associated with auto- matic experiment turn-on	Improper assembly and checkout	The high voltage power supply is apparently sensitive to high levels of gamma radiation	Failure of one module in the array	A has voltage filter ca- paritor shorted to ground causing a large power transient which changed the spacecraft configura- tion and barned itarif open laaving the space- craft essentially undamaged	Understand U	
		Description	A tracking jitter was ob- served on the inner gimbal of a star tracker	Ultraviolet solar monitor raperiment main frame read out all "zens"	The slite of an aspect smany were found to be chorisically reversed	Loss of sensitivity in the grating spectrometer of the X-ray spectrometer experiment	Sharp decrease in solar array nutpul	Rrutime status check in- dicated spacecraft oper- ating out af normal con- figuration with respect to the power, attitude con- trol, and payload subsystems	An extra synchronization palse appeared on the high resolution infrared transmissions	
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- ung 2 - 3		Index	203	5u†	Su.	504	~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~	RC2	6 C Z	

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	Description	Mechanical drive antenna ceased operation	A plasma esperiment par- Hally (suled	A photomultiplier tube was lear in the anti-conscidence count of a low energy proton and alpha detector experiment	Spacecrait/fround commu- sication difficulties	Part of the memory arction of one of two data storage units was lost	Beacon tranomittar data aolay for 4 minutes follow- ing primary data transmission	Spacecraft opin-up leas than anticipated	Talamotored value of centra burding tempera- ture dropped sharply
	Cause	Regulator faulure per- hape related to a beat problem within the con- trol electroasce	Apparently due to the estance of a long (7- 1/2 houra) shadow which was beyond design requiremants	Ersperiment operated in a abadow for 7-1/2 hours which was bryond deaign requirements	Atmospheric isterference, actes, low d'evition, etc.	Unitation	U akao wa	Lanar interference with magnetic ayls centrol	Bither as electrical mal- function is the telemetry or mechanical degradation of the thermal band be- tween the sensor and the baseling
1107	Nission Effect	Sentching in the redun dant regulator restored operation	Lide of part of one of six experimente	Lass of 20 percent of the dats from one of six experiments	Garbled data, trans- mutted commands rut received, etc.	Negligible, since real time data not affected and payload data used the other unit	Neg li gi bi e	Nut serious	Negligible, since other telemetry points indi- cated no problem
	(if known)								
	Persarks				From the noted mme onward an uncident of this type oc- curred about once every 16 orbits (30 hours)	At approximately 10,800 bours the unit was func- tioning although it soon became intermittant and remained so at the last contact at 15,000 bours		ORIG OF P	SINAL PAGE IS OOR QUALITY
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	4 £		n Effert	7 C	of clarity ires	multaneou	and data s of operat	usiderabli ugh prima bjectives :compliaho	aneuverab ility				ted the da	e level of emetry wo								
	•		<b>VI15510</b>	Catastroph	Slight loss some picti	Luss of su	age modee	Loss of co data althou mission ol already ac	Loss of m and flexibi		None		Thus effec	shifting th analog tel	manner							
	4			pueu	ucal ical in rmal hani-	F			us inal ın	e. • is •ry to	ted this	'rmal										
	# #	omalies	ause	a the conir n	in mechan of the opt r a change due to the	f the powe			but previo a non-nom a space wa	for long p ime. Thi contributo	aly tion indica											
	8	An		Failure 11 aubsysten	A change alignment system of the optics distortion	cal shock Failure o	converter	Unknown	Unknown usage wai that black	looked at riods of t felt to be	the anom. Investigat	anomaly condition	Unknown									
	1			the	of	: trans-	wo re- roups	tion of	ot	lor Je	on ohe	ers in- inal onde	•	the ana- as-	anged and							
	5		cription	: lost with	cus in one Fras	ttion of the	m one of t uipment g	reacquisi pacecraft ful	er caused the space nd could n	tar track iods of tin	rame gap	pe record om a nom to 1.4 aec	te output o	verter to a handling	groups ch c - 18 volt							
	4		Dee	All contact spacecraft	Loss of fo three cam	All modula	mitter fro dundant eq ceased	Attempted dormant s unsuccess	Star track glitches in memory a	maintain I useful per	The interf	(of two) ta creased fr 2 ascorda	One voltae	power con analog dat	equipment from - 16 (	oscillated						
		Anomaly Time	(hours)	9340	9460	9500		9600	9700		9765		9800									
1	<b>.</b>		ndex	368	369	370		371	372		575		374									

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yle F Y		909	0#	100	340	150	8	00	30	Ş	
	Descript 1	Output lost from groburg spectrometer of an -ray spectrometer experiment	Tape secorder faulure	Tape recorder dus nut respond to playback	Tape recorder failed tu playback data	A transmitted command was erroneously changed to an ussent command	Flayback telemetry had an ezcess of 20 telemetry points with no tame code	The video subcarner level dropped to zero in 2 quick steps and then returned to normal	High frequency timing unit lost	Edits telemetry received	
Åronialies	Gaus *	May be due to do point in the high voltage power supply	() s. waro wer.	Unkcown	Broken drue helt or possibly a broken mag- netic tape	Command was garbled and the error sensing device was off	The telemetry commun- tator apparently became confused because of a multiplicity of telemetry requests including one to a related spacecraft	Underso wen	Unknown	Command conflict with a related spacecraft	,
	Armon Effect	Urgraded performance of the experiment	lars of stored date	lkine, due tu redu <b>ndan</b> cy	Quite severe because of previous degrada- tion of redundant recorder	liot serious in this case	frost sertious	Pione	Pione, due to redundancy	zigit	
	Corrective Activit										
PRC R	- 18 2 	63 10	Geaurs life of the lateshite waa 6 is ontha	found Stytements later the failed tage recorder re-	tions lode part sourcede			Total period of non-normal subcarmer level was 265 mulliseconda			

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Monomial Riferic     Connectione Authors       a greenen us not extra- up dagraded     "If Bacterning       a greenen us not extra- bacterning     "If Bacterning	114	Korradiance multiple (Korradiance multiple (2) a lansery po- cost (3) etate (3) etate (3) etate (3) ampli- (3) ampli- (2) (2) ampli- (2) (2) ampli- (2) (2) ampli- (2) (2) ampli- (2)	t associated A   A   A   A   A   A   A   A   A   A	tt fram avail- Tr es	ž	re falarre in Mr 177 ar ite criter plat a be high fre- be high fre- biand datuers adart taleme- nand to Mr	2	
Corrective Action Lif Mochenic The Lobust repeater front enforced driver hat mode changes are permution	Wrowa Eller	e erstern. In Nich en ni-	barbar of " work" worket have been de- wellon prevent recort- ice of the maliburchom	add be thore serious capt for previous lares	. laeting offertu	e cataletrophic outry catale of refundancy	as of the record data	
	LOTICES E ACTOR		The Laboral repeater front emilies left on, as is the as- socrated driver but mode changes are permutted					

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PRC	R-1	863 212						ndary made		B	
	narks							ting the seco tempt will be e valve			
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	(if known)									]	
ć						ਚ	_	E			
	Effect	10 J C	not too detri ie mission			loss of store lity	o redundanc)	du <b>e to se</b> c- alsion syste	eince space. own was con cessfully cessfully	U B	
	Mission	Apparently	Apparently meutal to th	Munor	Minor	Significant   data capabil	None, čie t	Negligible, ondary prop	Negligible, craft spin d manded suc	8	
Anomalice	Cause	Faulty the mostate; one totally failed and confirmed	Unknown	Unknown, but tempera- ture increases larger than can be explained solely by degradation of the white painted	Unknown, but termpera- ture increases larger than can be explained solely by degradation of the white painted surfaces	Unknown	Record motor not rotating	One of two series valves stuck in the closed position	Noise burst on a related command	I B I	
	Description	Firratic operation of two thermostatically con- trolled heaters in two ex- periment packages. They do not always turn-on at the apecified close tem- peratures although the heaters are operable	One of three batteries ex- hibited a sharp increase in temperature (20 percent) and charge current (40 percent)	Temperabures of some equipments (costiguously located) exceeded their design limits	Temperatures of some equipments (contiguous)y located) exceeded their dusign limits	Tape recorder malfunction	Tape recorder would not playback	Unable to make up loss in spin rate	Spacecraft nominal spin rate raceeded	U U B	この、うちち こうこう ちょうちいない あんち
Anomaly	(hours)	11,000	11,500	11,500	11,500	11,500	11,520	11,700	11,850	B	
	Index	390	191	392	393	394	395	<b>%</b>	397	Π	に設置

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Ferars	During eclipte spacecraft potential was unchanged	Q	R. Root				A design problem	The same incident occurre another half dozen times in the next two months	
Corrective Action				Work around consisted of raising the threshold at which athitude correction occurs and increasing the spacecraft spin rate slightly					
Allasion Effer t	Apparently not tou serious	Loss of data and data clarity	Degraded experiment performance	Not serious except for a few days of earth luck lost while a work around was devised	Negligible	Not serious	Not serious	Not serious	
Anon-alica Cause	Unkno <b>en</b>	Attrbuted to the atmos- phere and/or the signal itself but cesentially unknown	Unknown	Erratic pointing error thought to be due to some unknown problem in the control electronics assembly	Extraneous command which corresponded in time to a command trans- mitted to another satel- lite in the vicinity	Unknown	Decreasing angle between the spaceraft spin axis and satellite sun vector	A subcarrier oscillator was operating at the lower band edge	
Deecryption	Spacecraft potential in sualight shifted from the -6 to -8 volt region to a level less than -20 volts	Interference on tele- metered data beginning this time and recurring about 5 times per month for the remainder of the epacecraft life	The detector gain of a proton/electron detector experiment drifted below bolerance	Spacecraß earth lock wie lost	An extra telemetry readout received	Noise on the beacon trans- mitters first reported	Buttery temperatures in- creased byyoud desired range	A checkout of the digital solar aspect indicator pro- vided so output	
omaly Gune	11.870	11,980	12,000	12,120	12,200	12,200	12,500	12,600	

	Corrective Action Life Income Action Life Income Action Sectore Action Life Income Action	tt Corrective Action Extended to a fit fanowoil	Alission Effe	Negligible	ee to a Small data loss mnand to recorders	topped in Severe loss of d effer re- e	Nune, gyro cont to operate norm (at 18 months)	t motor Significant loss : storage capabilit	Loss of data sto capability	bise Not too serious	Spacecraft alway reacquired	
	Corrective Action Lift known	Corrective Action If Innownia Recomplete the Recomdon of the ground	Mission Effect	g ligi ble	and data loss	vere loss uf data	ne, gyro continuea operate normally (8 months)	mificant loss of data rage capability	ss of data storage pability	t too serious	scauted always	B D

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Por 2.14	incident occurred orce every 2 months end of spacecraft life		allure 10 apparently srary and correlated the heat problem in turn is related acchai fluctuathona						PRC R-1863 215	
	Thus i about until		The 1 temps which the to see							
ار بولونغه الارد. ار بولونغه الارد ر درمهمای ا				Problem is alleviated by pointing solar arrays areay from the sun and switching out one of the redundant out one of the redundant	regulatore					
MINIST Effect	Telemetry reenabled	Hot tun serioze	Lose of the artenna for about 5 months	Táith in wideband trans- mutter carrier fre- quency and anoma- listic charge regulation	Münimal, since tem- peratures returned to normal and cycling of the heaters permits full operation	Experiment performance degradation	Experiment per formance degradation	Negligible, due to redundancy	Not serious since all pri- mary and must secondary mission objectives already achieved	
Aromaliea Cause	1, nitrever	Attributed to a particle of dirt, ande, eu. on the tape recorder head or tape	Regulator failure due to a heat problem within the control electronice	U akao en	Mallanctive of propor- tional heater	Appears to originate in the experiment/ recorder interface	Undenoven bet may be as- pociated with the lagh voltage power supply	Unknown	Gradual leat due to wear on the valve sexta	
Leacrypton.	A te. metry command error stabled the telemetry	Momentary dropode ob- served on one or two frames of data on three orbits in the same month	Mechanical drive antema ceased operation	Cecilitations on the power bus originating at the out- put of the power control umit regulators	Temperature is an ex- peniment package ex- ceeded apecification limite	Extramedue "cares" ob- served on the output of the X-ray spectrometer	A grating opectromater and KAP scinitilians of an K-ray spectromater experiment deteriorated	Ra db loss of eignal in one of two burst receivers due to a one volt drop in calibration	Laboration of attitude con- troi gas	
Anciraly Time (hours)	11,527	(3, è m)	13, 705	14, 300	14,300	14, 750	15,000	15,120	15,400	
ade	<b>1</b>	•15	<b>416</b>	417	£1¥	617	420	124	422	

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tion Effect	percent of om one of a nta lont ble	ble, a new as transmi asguent op verben en ormal	ees of exp opped by all ent	program	loes, rep- bional ty	ife	ie, caly 3 Poole reg Poole reg	1
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foer right 5 per right mutany mita	Hperument Hilication Hilication Here raf Here R F	rumary dat ions for th tive criste	deta.l fost 1 experime	meram fr met in winn	e computer	kraft ress (e stroopi	atan jan	R
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Anmal Time 15,430	15, J.AC	16,240	16, 340	16, 150	14, 500	16,400	17,960	Ū
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PRC R-1863 217

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	7 eft a - ks			OF OF	RIGINAL F POOR (	PAGE IS QUALITY			Abornaly appears to be intermittent	
	Currective Action									
	Altanton Effect	<sup>1</sup> -linimal anne experi- mental objectives had already been achieved	Small data lose	The next command se- quence produced errors because command con- firm could not get through	Experiment perform- ance degradation	Highly deleterious in terms of commands, timing, telemetry, ACS and experiment operation	Negligible; all subse. quent transmissions of this type have been bormal	Minor since a second transmission effected the desired change	An extra command im- plemented for nearly every one cent but in a predictable manner so that its effect may be countermanded	
Anomalies	Cause	Failure of the sampling arm motor	Unknown, but the video looks like a "capped lens" shot	Unknown	Unknown	Unikno wn	Unknown	Ineffective command transmission	Unknown	
	Description	Reflectometer experiment ceased operation	No cloud data on 5 of a group of 10 orbats	One of three subcarrier oscillators hung up at lower band edge	The proportional counter of the double spectrom- eter of an X-ray spectrom- eter experiment is degrading	One of approximately 10 power converters failed without warning	As an enable transmission was being received the sub- carrier oscillator suddenly shifted to "0" volts	Spacecraft telemetry indi- cated that a TWT filament was on after it i ad been commanded off	Anomalous com nund distribution	
Anomaly Time	(hours)	17,500	17,860	13, 160	18, 20¢	18,65 <i>0</i>	19,200	20, 180	20,200	
	Index	432	ŧ	1	•••	416	-11	438	•33	

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	For 2.15								e observations made prior to termination e satellite mission	e observations made prior to termination r estellite mission	
19 - 4 - 19 - 4 	If Drown						Subsequent spacecraft were provided with much thicker protective glass covers on the sun sensors		The just of th	The Durit C the	
	Complete lass of satellite	Loss of one of nine experiments	Piot tuo aerous and only temporary	'which have of data in spite of partial redundancy	Negligible: spacecraft remabled and com- pleted the pase	luss of some data from some experiments	Severe loas ul capen- meni data ani capabilitiee	Negligible since prob- lem disappeared within 48 hours	Quite degrading	[Juultful eurereal of spacecraft through satel. lite nights	
Anomaires	Operation estended be- yourd designed life time	We srout	Interference fram bear un receiver	l'inbru un	l'Indonesian	'alar array degradation	Degradation due to ultra violet radiation	Unknown, but the power converter rurrend input was mar zero and cut- put voltages were very loer	Feendally whown, prohold five/vee nu. Mervue bource, taler- ance buildup, etc.	Nurmal wear	
[Je c 7 151100	Battery degraded beyond use	The calibration circuit reference cell of a solar X ray deterior esperi- ment failed	Noise abserved an a sub- carrier aecillator	Wideband transmitter pro- duced no forward power when commanded on	Spacecraß dropout	Restricted power availa- bility in portions of the erbit	fun senerro unuscalle	latermúttent dropout of wideband fransmitter signal	Numsroue and moreen. Ing frequency of glichee on puch and roll fine error belemetry	Refery voltages observed to be from and decreating	0 9 9
omely 'ime 'ure	0,212	0,25n	0,670	001.1	1, 840	2, 180	2,200	1.040	1,400	80 F 1	<u>ı</u>

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	• •		re den soo reference the reletive the series us den soo den soo den soo					k implerue scern abut			wee contest (\$5 three is der period
			Installing thick on thus speced to those used o spacecraft in t solved a serio problem					Redundancy m Lecture of cor coestal entich			The satellite - eucceebuily   tha eame 190
	an taon						ORI OF	ginai Poor	, pa QU2	(11) (11)	
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on Effect	ion in the f some dat		ately 40 p lar angle rents in e: rehicle att ietermines	fter instit rk around	n in the ci data	due to low	iou	
Misai	Degradat clarity o	Slight	Approxim cent of so measuren although v could be d	Minimal a	Degradatio ity of some	Negligible - magnitude	Not boo er	
		pec	F. F	ne gen- nation agn- aign- uta- her		ding 2r bus		
t <del>nomalies</del> Cause	F	on of payle	e of unkno i the solar sing syste	n conditio r a combin al spaceci spurious n tracking trolling of		: eignal ri leter powe		
	Unknow	Operati aubsyst	A failur origin ir pect sen	False su erated by of intern noise and nals fron tions con	Unknown	200-H= adion	Илкво еп	
	a sig- ery 17 fifter 900	t com- but te- and on metry	aspect Bucces- rcles	t t	eignale rthite ich		inter- g the nand vwer v ex- ir	
acription	imary dal ut once ev 2 hours) a 30 hours (	nce on the eiver out channels a input tele	the solar seured on cle spin c	loss of	nary data every 8 c from laur	erference	receivers ice cauain f the comu f the comu terferenc in a regul	1
Å	Noisy pr nals abo orbits (3 about 17( orbits)	Interfere mand red lemetry the clock channels	Jumps in angle me sive vehi	Occ rioni lock	Noisy priz about once (15 hours)	200-Hz int	Command forence two blockage of in memory pic levels of in perienced o basis	ł
Anomaly Time (houra)	1	ì	ł	ł	ł	ł	1	Į
Index	460	191	462	<b>4</b> 63	2	465	99	Į
Index	460	194	462	463	<b>19</b>	465	<b>3</b> 34	

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Anomalies Cause Mission Effect	in ground stations Primarily a nuisance deviating their factor ers	ductor between the Significant loss of ca- na and receiver is pability and noise red separated from generation ibstrate	nates in the bigh Negligible je converter cir- r of the camera romics	ier sensitivity to Not serious	Wui sance	Negliçible	rer auaceptibility Some reduction in op- erational flexibility	ittently sticking Some data loso elay or drift in nitter and/or re- frequencies
Corrective Action (if known)	усе	-13					- do	This command utilised a beckup tone after the last occurrence noted above
Pemarks			Present only rarely			U C	RIGINAL )F POOR	QUALITY

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222 	The behavior also noted on the preceding spacecraft in the series	late relay only operated I day in 7 to priong its IIfe	After about 1770 hours the problem diamond	due to a failure in the area districted and the interfering aubsystem. The problem was there from the beginning				
Corrective Autor		Eor future programs the contact fingers should be refeasgoed						
Mission Effect	the service .	Zu effert (n. opacer raft Pirfurmane	fuse of some pictures (relatively few)	Did met sernourly affect data gathering capatality	Not serious; in each case a ground command	stored the experiment Pot serrous	Steht overali miaston effect	
Anomalies Cause Fither unsymmetrical Pensor placement or	unbrown Attributed to the wear-ut of a 10 Hz relay in the thermuttor budge	Variations in contacts between a tuning ecrew and its grounding contacts	l the rise rence	Tape recorder hanging up before end oftape sensor resched due either to me- chanical stoppage or electrical stall	Abnormal operation of the command subsystem	Either an intermittently sticking tone relay on a frequency drift in the aa- tellite receiver or ground tranamitter	Interference caused by vi- bration of an adjacent ra- corder when under power which in turn vibrates the inducon elements	
lly <u>Deecription</u> Indication of a temperaturi differential between solar paddles	The fine channel in one of Kour radiometers became inoperative	Instabulity of a local oscil. lator in the radio trequency. system used to maintair Bround/spacecraft Communications	Obliteration of recorded rideo data during IR data tranemission	Spacecraft was found in Record mode when it should have been in battery charge mode on Eve occasions b- tween 4200 and 5600 hours into the mussion	Once or twice a month ex. Periments are unintention. Ally disabled	Loss of signal occurred fore times between 130 and 4100 orbital brure when cither a record or playback command was transmitted	Degradation of video quality on approximately 4 percent of the pictures	

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			n trans-					
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<b>4</b>			No ro mitte					e
						und was to rmal charge rise the bat off in re- conditions	•	
						ie work arou ange the mor vel and to cy ries on and onse to load		
0	clar-	ata was				* 		-
8	ation in the one data	ng loss of d		a eriou	riou	al, due to <b>m</b>	bi e	
	Degrad	Reulti minima	None	Not too	Not set	Minima around	Negligi	
8		ation of the servo loop ge in bit rati	emetry maaim- asare- ing		bo one or a f(1) shading feedback r or con- ) contarui- ring a on rive shaft	ı problem,		
VBOT	Caus known	trginal oper oe recorder used a chan tape turnaro	roncous tel used by ante dance shifts It of outgass	uteo wn	muned due i mbination of dropout of t due to wea mination, (3 tion of allp lar array di	basic design parently	r south	
		. 5 	rose Car rose car au	daf- un- kite		e t	2 5 5	
	iption ry data sig rery 50 ort rorn launch	ately 10 oc econd balf back was	value of tr Eradually 800 orbite	unsmission consous con creived, etc very 50 or h or the first launch; no othed in the	drive ampli tently actu on a mome	eratures g r than autic ut 15 perce	corder pla were erab r spacecra	
	Desci Noisy prima about once e (100 bours) (	On approxim casions the ( the tape play invalidated	Lelemetered mitter outpu for the first [1440 hours)	Command tr Bcalties (art mands not fr mands not e about once e (100 hours) ( months after recurrence i second 2 mo	Solar array Ber intermit ated or high Lary bacis	Battery tern erally higher pated by abo	Five tape re back cycles the 2750-bou mission mission	
lbom aly Time	(hours)	1	}	1	1	1	2 -	
•	AB3	181	485	\$	487	405	<b>68</b> ,	
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	(	224				occurrence in- i launch until 1 month and	moce was pres- beginaing. It diline of sho	order at about		1
		×				Frequency of creased from about the 15tl	then declined This interfer ent from the ( inneroved and	PLM tape rec 1700 hours		[
	Corrective Action	The work around was to Change the normal charge level and to cycle the bat- teries on and off in response	to load conditions Mitror shields to be rede- signed for subsequent missions							
	Mission Effect	Minimal, due to work around	Slight	Negligikie	Negligible	None serious	Obscured a number of TV pictures	Not seriou.		E B B
e oite mont	Cause	A basic design problem, apparently	Radiometer mirror shielda designed for 500 n. mi. orbita, spacecraft at a 600-n. mi. orbit	Ground transmitter or spacecraft receiver fre- quency drift beyond the 0.05 percent stability level	Originates from abother spacecraft subsystem	Decoder sensitive to all types of RFI; most spuri- ous commands occasioned by external source of RFI	Interference from beacon transmitter	The effect of the earth's penumbra on the auto- matic regulator transfer circuitry: a design fault		8 8 8
	Description	Battery temperatures gen- erally higher than antici- pated by about 15 percent	At day/night and night/day transitions, sunlight oblit- erates all data for approxi- mately 2 minutes	Loss of signal occurred on three occasions when the record command was sent	Interference present on the video of one camera	Spurious commands ranging from about 3 to 10 per month	Level shifts in video data	The power regulation and control unit change mode bytic often fails to transfer to the shurk charge mode and to switch to the standby charge regulator upon entry to dark as required		8 0 8
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   			Remarks					Present from launch to failure of the tape recorder			ƏR	IGN	<b>TAL</b>	PA	ск Г	9				
I 1 I		Corrective Action	(if known)	More effective hysteresis damping recommended for future spacecraft in this series		Recommended that all ex- periments be designed to morate at (0 centigrade	orther than room temper- ature to improve high tem- perature response		The receiver subsystem was commanded to high power from low power (the osly alternative) and there- after mintained an appro-		ŌF	POC	OR (	<b>QUA</b>	LITY	,				
1			Mission Effect	A large but liminishing nuisance fa tor	Significant degradation of primary data	Minor since all compo- ments survived and in- midant occurred after	time	None	Not serious	Negligi ble		Slight								
		Anomalies	Cause	Hysteresis damping rode were inadequate	Unknown	Period of full sunlit or- bits for which the ther- 1 Assist was	mat gezig: inadequate	lncomplete erasure of recording tape	Parasitic oscillation in the receiver module; a design problem	RFI .		Microphonics attributed to mechanical degradation	of the rigidity of internal vidicon elements							
• • • • • • • • • • • • • • • • • • • •			Description	The satellite never reached static equilibrium but oscil- lated about the equilibrium direction by $\pm 15^{\circ}$ on the average: the dynamic equi- librium was reached only after 190 orbits (~300	bours) One of two television cam- eras gradually degraded	Apparently 5000 hours after launch the spacecraft	overnesses and remained in this condition for 1200 . Nours	Video data sometimes pres- ent between "triplets"	The spacecraft receiver ex- hibited an excessively low threshold	Absormal recr ion of mul-	tiple commany gnals occur approxitely once per month	Gradually degrading video quality								
1		Anomaly	(hours)	ł	ł	ł			ł	ł		ł								
1			Index	497	498	464		805	105	205		503								

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	الم حاجة عالم ال			When the same condition was noted during ground testing the cause was at- tributed to a "noisy" solar arraw simulator		For some failures, satel- lite range and elevation were good, for others they were marginal				
	Corrective Action (if brown)				Recommendation made for stiffer boom material on subsequent spacecraft				The receiver aubyystem was commanded to high power from low power (the only alternative) and thereafter maintained au appropriate threshold	
	Mission Effect	Utility of the data is serioutly degraded	hegigible	Negligible	Minimal	Nus ance	Negligible since re- transmission always assures (eventually) receipt of the command	Did not affect the quality of stored data	Negligible	
Anomalice	Cause	Unexplained high draft rates, aerodynamic ef- forts, damper misalign- ment, other anomalies, etc.	Vibration of internal ele- ments of the vidicon	Voltage transients he- tween regulated return and shunt corrunom	Marginal design	Unknown	laterruption or inter- letence of the incoming command by RFI	Recorder Lape degradation	U altro en	
	Description	Poor attitude control and unrebable attitude data throughout the mission	Microphonics urcasionally appeared on the video of 2 of 3 TV cameras	The contents of the "state of the charge unit" inte- grator registers changes on occasion	Thirty-five second period of pitch damping boom flutter at each spacecraft sunrise	Approximately three com- mand sequences per month (for 3 months) which were sent were not executed	Commands not received by the spacecraft	Amplitude variations in timing signals received on the ground from data stor- age accompanied by in- creases in Dutter and wow	The parecraft receiver ex- bibited an excessively low threshold	   
Anomaly Time	(pours)	,	ł	,	è	,	ł	ł	,	ł
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	Corrective Action	(if known!			Work around consisted of overriding a relay actuated by the noise, etc.	Subsequent spacecraft used a different rod material for the Vertistats which pro- vided an order of magnitude improvement in rod manu- factured straightnes				
		Mission Effect	Not serious	Slight	Minimal after institu- tion of work around	Improper attitude was de- trimental to some experi- ments; however, suff crent operation at nominal attitude was accurrulated to satisfy experimenter objectives	Orientation corrections cannot be made	Degraded data handling capability	None observable	Data loat from approxi- mately 1 percent of all orbits
	Anomalies	Cause	Unknown	Conjunction of slight spacecraft attitude errors and satellite day/ night transitions and possibly reflections from the spacecraft structure	False sun conditions gen- erated by a combination of internal spacecraft noise and paprious sig- nals from tracting sta- tions controlling other satellites	Thermally induced bend- ing and twisting of the Vertistat gravity gradi- ent control rods	Gradual ultraviolet degradation	Failed PCM buffer	Unknown but possibly due to (1) feedback poten- tionneter, (2) slip ring contarnination, or (3) (3) shading	rrae confu
		Description	Two hundred milliamps of array output lost	Occasional sunlight interference	Occational loss of earth lock	Large sporadic attitude ex- cursions in yaw, >180° in some orbite	Orientation sensors not useable	Data handling system PCM buffer produced all "ones"	Solar array drive ampli- fler occasionally rises to 2-1/2 times its nominal value as the spacecraft emits from the umbra	Ditficulty experienced in commanding playback
•	Anomaly	(hours)	i	,	i	1	ł	ł	ł	1 (°,
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	Corrective Action Is thrownly the spacecraft attribude was angle between the apace- craft spin axis	
	Mission Effect Negligible Only one paeudo com- mand executed and that with no adverae effect Negligible Could result in a ppin count error Not serious Not serious Not serious Degradation in the clar- ity of some data Negligible	1 [] []
	Anomalies Cause Cause Impingement of the aptectral surface of of the aptectral surface of of the aptectral surface of of the aptectral surface of clock memory resulting in a pseudo commanda Spurious commanda Spurious commanda Spurious commanda Spurious commanda Spurious commanda Primarily an overly sen- sitive command receiver	U U
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Mutual Lange     Jacobia     Jacobia       Jacobia     Jacobia     Jacobia		Percarks				Only happens occasionally and then is no real problem	The other three lamps operation of the other steel approximately (6,000 cycles each without failur		Only four instances of thi behavior were recorded a centry, and 500 day	after launch		
Month List         Description         Curst         Montolise           List         Description         Curst         Annolise         Montolise           List         Description         Curst         Annolise         Montolise           List         Description         Curst         Annolise         Montolise           List         Annolise         Annolise         Annolise         Montolise           List         Curst         Curst         Curst         Curst         Curst           List         Curst         Curst <td></td> <td>Corrective Action (if knowr)</td> <td></td> <td></td> <td></td> <td></td> <td></td> <td>01 01</td> <td>rigina F Poor</td> <td>L PAGE 1: QUALITY</td> <td>-</td> <td></td>		Corrective Action (if knowr)						01 01	rigina F Poor	L PAGE 1: QUALITY	-	
Anomaly T.T.T. T.T. T.T. T.T. T.T. T.T. T.T. T.T. T.T. T.T. T		Mission Effect	Accurate prediction of down link frequency as	a function of time ren- dered the rifect negligible verticible occurrences	Negligious, occurrent relatively rare Not too serious	Negligible	Taken out of service	Naal lasi ble	stref i ment	performance		
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Anomaly Time			Description	A long term frequency drift of the down link signal	Impruper clash sequences in the optical beacon subsystem	Command transmission dif- ficulties (erroneous com- manda, commande not r- ceived, etc.) about once a month from launch	Anomalietic rendout pat- tern of the data code and Erid	Noisy operation from one of four optical flash lamps ther 19,000 cycles	Gradual increase in telem- etry reading for tape re- corder motor drive current	Aperture wheel of a proton/ alectron detector expert- ment detepting incorrectly on rare occasions		
	l t	Anomaly	(houre)	ł	ł	ł	ł	ì	ł	ł		

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Appendix A-IIb CLASSIFICATION CODES

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Launch Index	508	509	510	511	512	513	514	515	516	517	518	510	521	522	523	524	525	526	527	528	529	530	531	532	533	534	285 213	537	53.8			[	]	

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Appendix A-III (REFERENCE 9: 1972 UPDATE)

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Appendix A-IIIa BASIC DATA TABULATION

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	Corrective	(11 Know			cooler desi ed for new ications.					metry chan ed to maint perature me			
	-				New quir appli		A	Ł	. <u>.</u>	Tele tem		. Ė	
		Ellect		ie data.	,	operation ntly	temperature ithin epeci- irbit 16.	use the reduive valve did	ion in exper			eriment dati nal flexibili	
		Mission		loss of som	Loss of data	Experiment not significa affected.	Negligible: stabilized wi fication by o	None, becau dant explosi work.	No degradati ment data.	Slight	Negligible.	Loss of expe and operatio	
				ex- launch.	<u>7</u>	pected.	rcle on it due to erence.		detector due to	ave been	e ae- ment tory.	ch ebock.	
	Anomalies	Cause		motor in the ent prior to	oosit on coo eter detecto	ircuit in a I unit ia aue	failed to cy ne ninth orb vitter interf	E	a solar cell en circuited etresses.	mmight h aeeociated.	metry failwr for experin dicates atti i ie aatisfac	ated to laury	
				Worn J perime	lce der balome	Open c welded	Heater until ti tranen	Unknov	Silicon had op launch	Unkno launch	A tele: sumed data fu contro	Attrib	
		UO	Lausch	mand a xperiment   or 2 to	l increat- adation of ectrometer,	from one in stellar ent is faulty.	ckage tem- rw.	alve in the em failed to	bit of the ensor does te at the	nitoring in- ystem tem- mittent	icated y- ontrol boom	e recordera iput in	
		Descript	auccessful l	able to comi ilar photo e m channel 1 unnel 3.	setantial and signal degr er wedge sp	rital output setrometer to experime	periment pa rature too lo	exploatve v Inance ayatt F.	e pitch sign ch aspect se change sta minator.	lemetry mo nal power e tature inter	lemetry ind is attitude o flocked.	e of two tep rvided no ou iyback.	
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PRC R-1863 248						IJ
Remarka			Identical problem was ob- serviced on the prototype during ground testing.		Should have been detected on the ground but tasting was inadequate.	
Corrective Action (if known)	Tape used in this unit was type 617.	Design modified on later	units to preclude this snomaly. New construction tech- niques to be used on future modules.		Problem could be readily resolved by redeaign.	
Mission Effect Minimal due to Feprogramming. Not serious.	Essentially one of 13 experiments failed. Tape used in follow-on units to be of a new type.	Negligible an it cleared up in a day. Not rerioua.	Intermittent loss of small amount of data.	Loss of experiment deta.	Negligible effect un total mission.	
Anomalies Anomalies Cause Unknown	Unknown Bad spot on tape due to escessive silicone lubri. cants in tape hinder.	Unknown Ground interference.	latermitteat open-circuited solder joints where port leads join the printed cir- cuit boarda,	Unknown.	Optical-mechanical design versight causing small rotrusion of beam baffle nto the optical path.	
Description Description One cell in command obrage unit does not ea- ecute or verify stored commands. A discrepancy noted be- treen the visible and infra- red light level from two	Acaming radiometers. One detector failed in the main cosmic ray telescope exporiment. Noise spithe consistantly appears on telemetry read out.	The video output from the Lape recorder used with a scanding radiometer was unstable. Hang up in the command memory.	Data dropeuts and low level ascillation on three of 12 channels of the syn- chronous demodulator of an intrared spectrometer experiment.	The mufface barrier de. Inclor of the charged par- dicle portion of a solar -ray monitor experiment became very aniay.	Alfared spectrometer ex. Ariment field of view par- fally obstructed causing pas of 10 percent of ex. priment data.	
Amornaly Time ( <del>Iboura)</del> 216 233	240	25 <b>2</b> 288 288	911	336	PAULIN	D
<u>101</u>	£ \$	\$2 \$2	5	<b>\$</b>	CRIMINAL QUIL	

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One bruch completely gone at approximately 2,000 hours one bruch completely 2,000 hours dentical problem was of treated on the prototype

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ssion Efferiment lost. rious.	rious by it legradation	periment, severe,	al due to r. and r.ammir.g. rious.	
Experi	Not se Some o	this ext Not too	Münime reprog Not see	ß
es or faili- strading	to affect or utility sause is a	izing of a in the heatings te fixed forquer. by vihra- ted tape by plan- ecord		8
Anomali Cause own neun detect iode) is de o energetic	mined not f camera o tures. pwn probable o	all magnet of the ball of the	LTW C	
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Descripti ninum filte rraph expecting ithvity. amplitude rence in a	ased about tical interf saring are ures. soidal mod telemetry ibring mo el motor vi scan angle	fing mirror rierometer experiment a 4.8 to 4.1 percent), reference of data rate rder.	cell in cor unit does r erify store is rrier out is frer it w is after it w	
Alur Alur Alur Alur Alur Alur Alur Alur	The first of the f	view inter fron fron fron fron Mgh Mgh	and the second s	
Anomal Time (hours) 696	792 836 920	1032	1135	B
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Anomaly Tyres         Jeref Fright // Tyres         Jeref Fright // Lengt activity of 1 of 4         Aging Tyres           1246         Camera Arthou of 1 of 4         Aging Tyres         Camera Arthou of 1 of 4         Aging Tyres           1246         Solar electron detector ex- beriment carroot be com- manded on.         Solar electron for the com- ment power         Camera Tyres         Camera Tyres           1846         Recorder ran continuously manded on.         Solar electron for the com- ment power         Cataastrophic           1846         Recorder ran continual infer- requisite stop agnal.         Understophic         Cataastrophic           1846         Recorder ran continual infer- beration mitror of a set- lective chopper radiom- eter experiment failed.         Understophic         Cataastrophic           1848         Several nonnominal infer- beration         Understophic         Cataastrophic         Cataastrophic           1849         Several nonnominal infer- beration         Understophic         Cataastrophic         Cataastrophic           1848         Several nonnominal infer- beration         Understophic         Cataastrophic         Cataastrophic           1848         Several nonnominal infer- beration         Understophic         Cataastrophic         Controller           1849         Several nonnominal infer- perequing         Understophic         Controller
Anomaly Trme Trme Lensera Alpur of 1 of 4 degrading. 12% Solar electron detector ea degrading. 13% Solar electron detector ea degrading. M&B Recorder ran combourdly nanded of. MB Recorder ran combourdly requisite stop signal. 1615 The temperature monitor requisite stop signal. 1615 The temperature monitor requisite stop signal. 1689 Several nonnorninal infer- lective chopper radiom- terr experiment. 1752 High voltage power engoly module of an interrogation recording. and location recording. and location recording. and location speriment (aled. 1969 Optical end-of: tape ewitch failed to birr off recorder a required. 2058 Optical end-of. tape ewitch failed to birr off recorder a required. 2160 Antibude control moment- darily lost.
Anv.mai/ Time 1248 1248 1248 1248 1256 1680 1689 1352 2058 2058 2160

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	Ŀ		to a stalli heel which ve been notor brus hinding th wheel		: motor of stum wheel acribed to contamina it heat, etc		oscillator exceeded ik-to-peak	nsient.		ency.	tu be.	
Anora	Cau	known	sumed due mentum w n might ha used by a n mentarily nature/fly rembly.	k no wn	ilure in the two momer temblies a nal motor n, resultar	the out	ansient on ver supply r volts pea	mmand tra	LTO WI	rign deficie	ng Uvicon	
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	tion	n the data o PCM tap	fered loss	l state de- identified	trol lost.	nes noted i meter in-		re attitude I changed to	illator shi at the lowe few secon	unit shifti usly.	of 1 of 4 pes degrad	
	Descrip	se spikes o n one of tw orders.	cecraft suf h lock,	s of a solid or in an un rriment.	h lock cort	rference h ming radio ed data.	ck upsets	mode in th rol system	arrier osc nd hung up edge for a bree differ	e of charge its erroneo	era output ar telescoj	
ł	• 4	Noi fron reco	Sp ac	Los tecta	Pitc	Inte: scar frar	Cloc	Yaw cont gyro	Subt band band	State coun	c am stell	
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Rodenson	Mer <b>n</b> e								1		
											PRC R-1863 253
Remarke					Rmilar problem was observed on the prototype during ground testing.	May be related to or the same as a later anomaly on this spacecraft.			ORIG OF F	INAL PAC POOR QUA	GE IS LITY
Corrective Action	(ITADITA TI)				New construction techniques to be used on future modules.	Denign checks and task ir stituted for fullow-on •its.					
literia Effect	103117 U018819.	Not too serious.	Some loss of data.	Some loss of data.	Loss of some experiment data.	No long term effects.	Degradation in overall mission data.	Not too serious.	Negligible, third try and all subsequent attempts have been successful.	Nor serious	No norminal response of some experiments but no serious mission degradation.
Ancmaires	Cause	Unknown, but occurs at minimum housing tem- perature, 6 to 8 minutes after earth day.	Unknown	Unknown	Assumed to be an opened solder point.	Failure of capacitor.	Unknown failure in tele- vision camera electronica.	Unknown malfunction in a voltage regulator.	Unknown	Attributed to some unknown ground RF trans- mission with character- istics of the FSK tone.	Unit no variation
	Description	Irregularities in the earth scanning mirror of the IR interferometer spectrometer.	Unuseable data on PCM tape recorder from one playback.	Unuseable data on PCM tape recorder from one playback.	Complete saturation of 1 of 12 channels of the syn- chronous demodulator of an infrared spectrometer experiment.	Loss of spacecraft com- mand capability for 8 hours.	Partial loss of video in picture readout	The minus 24.5 reference voltage began fluctuating.	Transmitter shut down pre- maturely on two readout attempts.	An S-band transmitter con- tinued transmitting when the RSD tone was dropped by the ground station. con- trary to normal operating procedures.	Entire spacecraft about 4 C warmer than expected.
Anomaly Time	(Fours)	2647	2664	2832	2856	3048	3096	3576	3600	3920	₽ 000 <b>*</b>
	Index	66	67	80 9	63	70	11	72	73	₩2	<del>د</del>

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	Description	emperature of the mo- nentum wheel assembly ose sharpely.	io data received from an noremental tape recorder pon playback.	icise level from the yaw yro ranged from 200 to 00 volts.	count rate of spectroheli- graph experiment fluctu- ted, then went to zero.	ces of spacecraft com- nand capability for 10 ours.	Timer failed to shut off rideband transmitter when estred.	ztra pulses noted on one f three subcarrier oscil- stors after termination f FSK tone by ground tation.	Command decoder activated setween command squences.	vo response to a command.	Antenna aspect system tele- ision camera shutters re- nained closed.	Coherent noise from tape ecorder used to store data rom a scanding radiometer.
Âr.ar ants	Cause	Attributed to contamina- tion within the motor;	Unknown	Unkno wr	Unknown	Shorted capcitor	A degraded wet tentalum capacitor is suspected.	Unknown	Extraneous signal or noise pulse of unknown origin.	Improper use of inter- pretation of data prior to command transmission.	Unknown problem with shutter drive.	Noise is being generated by the tape capstan as- sembly in the recorder,
	"ILABUT Fifed	Required operating the momentum wheel as- sembly at reduced speeds thereby reducing data quality, etc.	Loss of secondary sensor dataabout 10 percent of total spacecraft data return.	Not serious	Loss d'experiment.	No long term effecta.	Negligible due to command override of timer.	Not serious.	In spite of the anomaly all commanding proceeded normally.	None	No serious mission effect.	Not too serious.
Corrective Action	111 400421					Design checks and tests instituted for follow-on units.						A "fix" developed on the gro which cancels out much of th noise.
						May be related to or the same as an earlier anomaly on this spacecraft.						е ч С

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	Remarks	edundant moment ssem bly had failec or essentially the ause.	rvestigation of sim n the ground under					ORIG OF P	INAL P OOR QI	AGE I JALIT	is Y
Corrective Action	(1f known)	22 <b>6 23</b> 5	ц				<ul> <li>C<sub>i</sub> rational changes effected to mitigate worst effects of the anomaly.</li> </ul>		6		Bearing Inspection and accept- ance procedures reviewed for possible improvement on future systems.
	Mission Effect	Loss of all primary data.	Not serious.	Some loss of data.	Not too serious.	Loss in data quality.	All data affected somewhat,	Occurred only once and even if it were recurring no data would be lost.	Negligible, next try a succ on all counts.	Some loss in data quality.	Substantial data degradation.
Anomalies	Cause	Faulure in the motor of the momentum wheel as- sembly caused by brush debris, resultant temperatures, motor scizures, etc.	Possibly a wear related detent on the gimbal.	Transıstor (2N2412) failure.	Loss of gimbal stop pulse	Aging Uvicon tube.	Rate and position sensor gyro failure after nominal operational life exceeded.	A transient pulse in the associated electronics.	Unkno wn	Increased temperature and aging effects.	A bearing on the planetary shaft believed to be the noise source.
	Description	Attitude control in pıtch lost.	The inner gimbal in one of four startracker channels temporarily stuck.	Two bit positions in second half of data storage function failed.	The outer gimbal in one of four startracker channels stuck in position.	Camera output of one of four stellar telescopes degrading.	Degraded performance in pitch axis.	An extraneous readout was received from the digital solar aspect indicator.	Attempted transmitter read- out was short, no phase lock and no apparent drop in RF.	Some degradation noted in both television cameras on this spacecraft.	Excessive noise on high data rate tape recorder affecting all channels except time code.
Anon.aly	(hours)	5060	5640	5736	6072	6072	6216	6330	6504	6570	6624
	Index	87	88	<b>6 9</b>	30	16	56	93	\$	95	\$

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Carrective Action (if known)							ater units checked orouchlo			
Mission Effect Increased stress on the experiment.	Catastrophic tape recorder failure resulting in approx- imately 10 percentions in total spacecraft capability,	Not serious. Nat serious.	Loss of substantial quanti- ties of data.	None, performance of the 18 not affected.	Loss of experimental data and operational flexibility.	Vegligible	lot too serious. L	ig n facantly degrading		
An intelice Cause Unknown	Slippage of the tape drive- stepping function while in the record mode. Unknown	Possibly caused by space. craft power variations.	Unkno wn	Unknown but associated with a particular printed circuit board.	Unknown	Transmission of com- mands to other satellates combined with fortuitous	Jaknown N	ntial analysis indicuted "Pussible" electrical Dalfunction,		
Description The output of the high volt- age power supply internal to an ultraviolet polychrom. Stor experiment increased to 5 av and then staticized	Incremental tape recorder provided no useable data during playback, Abrupt video dropout for	*.3 seconds, Startracker lost star pres- ence during several space- craft slews,	Tape recorder exhibited rapidly decreasing play back duration until no data were received at all.	The forward and reverse bits of a zodiacal light <sub>ob-</sub> servatory assembly com- its up "I" periodically.	Data programming system. won't switch from playback to record.	Spurious RF signals twice commanded the spacecraft unintentionally.	Startracker inner gimbal sticking in position kemporarily.	Attitude perturbations in litch, roll, and yaw, n		
Anomal) Time (houre) 6720	7135	292	7480	7500	1704	7800	7896	2112		

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	fect	of sci-	criment.		oo seri- subse-	m these	little tual pıc- nge can 1 observ- picture.	tient and	uise of es.		rned off se in data flexibility.	
	I.I. Inset.	ubstantial loss ntific data,	oss of the expo	eg ligi ble	pparently not I us to judge hy uent spacecraf beration.	oss of data fro namels.	egligible since lange in the ac re dynamic ra c detected when g the average	pparently tran ot critical.	svere compron ission objectiv	ot too serious.	ecorder was tu using some lo d operational	
		s a s or m.	-	ourat- N iand	< 8 <del>6</del> 8	10	2028 <u>5</u>	с.	the Se kage. m	Ž	ŭ <b>1</b>	
, 	(a.se	t likely cause i d negator sprin e belt of the tap sport mechanis	u.M.Of	age transient op in stored conim ected.	LW DE	u moi	LT M O	voltage indicat iers were incor y positioned; rwise unknown,	malfunction m measuring paci	LLAN O	Li Mo	
		d Most faile drive tran	C aka	Volt. mg o susp	Unko	Unka	Unkn	High shutt r sctl	Gyro rate	Unkn	C Aka	
	cription	recorder faile back.	r particles de- ritment becam e after having what degraded	omrand	ct indicator	uts from two f selective diometer be- noisy.	otable black ase on one of ion cameras.	r shutters on ring ultraviole did not return lata mode after on four	ntrol in yaw	úrror of tem- umidity IR stopped ro- mittently.	PCM tape re- lifered an in- urrent beyond on in the recor	
	Des	Video tape during play	Low energ tector expe inoperative been some	Incorrect o executed.	Solar anpei failed.	Signal outp channels of chopper ray came very	Small but a level incre two televisi	Photometer backscatter experiment to norm <sup>-1</sup> c calibration. occasions.	Attitude co lost	Scanning m perature-h radiometer tating inter	One of two corders su crease in c specification motor,	
Atoestals	Time	8115	8136	8140	8232	8250	8568	8616	8760	8880	8900	
	Index	107	108	109	011	Ξ	112	113	114	115	116	

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(hours)	'Je ocription	Cause	Alission Effect	Corrective Action (11 kno.kn)	Remarka
8976	High data rate tape re- corder will not play back.	<b>Bearing</b> failure in the planetary gear.	Significant loss of data.		2
8976	Startracker inner gimbal sticking in position.	Unkno wn	Not two serious.	Later units checked thorouzhiv.	20
0868	One of three subcarrier oscillators hung up at lower band edge after com- pleting a tape recorder playback.	The end of tape swrtch did not activate the teacon data relay as required,	Nune, currected hy ground cummand.		
9116	Startracker twice failed to acquire guide star as required.	U nk no wn	lfut serious.		
<b>005</b> 6	Data dropouts and low level oscillations on six of 14 channels of the synchrowus demodulator of an infrured spectrometer experiment.	Internatitent open-curcuited solder joints where part leads join the printrd cur- cuit boards in cord wood construction.	Some data loas from the experiment.	New construction techniques to be used on future modules,	Power applied continuously to module to attempt to raise and stabilize its temperature and thus reduce the occurrence rais and for effect the occurrence
9550	An unexpected telemetry readout was transmitted.	Triggered by a spurious RF tone.	fúst serious.		
364B	A low resolution infrared radiometer experiment brgan experiencing high brgan in the sensor data causing midringering and aborting of data.	Unknown fault in the radi- ometer electromca.	Loss of the experiment.		The experiment was turned off approximately 1200 hours later.
10000	The usaring temperature in a momenum wheel as- sembly increased significantly.	Attributed to a slight in- crease in dynamic loading.	Nurverous attempts were made to more precisely determine the cause and/ or to lower the bearing temperature resulting in data loss, etc.		
10200	"Black" level in one of two television cameras in- creased significantly.	Unknown, probably re- lated to aging.	Substantial loss in pic- ture quality,		
10500	Range rate transponder failed.	nw onder U	Loss of both scientific and technical data.		
10632	Commands not received at orbital distances exceeding 30 percent or apogee.	Underso wa	Some degradation in op- erational flexibility and data variation		

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			Remarks	Thermal effects were ex- acerbated by high operating duty cycles and adjacent components.		ORI OF	GINAI POOR	, <b>PA</b> QU4	ge IS Ality				528 sequent to failure the scanner temperature rose to an accuration of the scanner temperature rose to a scanner temperature rose t
			Currective Action (if known)								Design changed for next spacecraft in this program.		
			Alssion Effect	loss of pitch lock and hence of all primary sensor data.	None, since redundant decoder used exclusively for commands.	Not too serious.	Significant data loss.	Minimal	Quite detrimental to mission objectives.	Not serious.	Negligible, since subse- quent interrogations ware successful.	Some loss of data.	Spacecraft motion quite erratic especially during satellite night. Many data transmissions terminated.
_		Association of the second	Cause	Thermal effects on the motor brushes, arma- tures, and bearings of the two momentum wheel assemblies until both le- come inoperable.	The decoder had operated beyond its design life.	Unreliable sensor.	Unknown	Noise spikc.	Unkrown	Unknown	Stalled playback motor possibly due to failure of brake to release on command.	Unknown	Horizon scanner stopped rotating for unknown reason.
Ĵ			Description	Athtude control in pitch became increasingly dif- ficult until it was impos- sible at 12,220 hours.	Digital decoder suspected of translating improper code.	Housekeeping telemetry indication on one channel varied by a factor of 3.5.	Random noise and failure of the ionization chamber in an experiment.	Command counter jumped 32 counts.	About 18 transmits or "glitches" noted on the pitch and roll fine error channels with resulting fly wheel response.	Glitch occurred on ad- dress transfer.	Tape recorder failed to play back upon command.	Data from three channels of an x-ray ion chamber experiment failed to appear.	Loss of attitude control and bortson scanner video.
	0	Anomaly	Time index (hours)	128 10650	129 10800	130 10820	131 11000	132 11496	133 11500	134 11568	135 i 1600	<b>136</b> 11880	137 12678

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tra subor ex- tra subor. 995 Nurse 995 Nurse 995 Nurse 1.1	Interface     Corrective Action       Bit for     (arrest       Bit for     (arrest       Bit for     (arrest       Bit for     (bit formultiplier)       Bit for     (bit formultiplier)	
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	Dest	The termin of two batts and its tem increased.	Degraded p both of two cameras.	Television tinct on on	Pitch Ayr rotation	One of th oncillator	Substant "perman one of tw	A nun sh tracker when in	Recycle dundant unit elip utee duri interrogi	Adhydroi than norr	Wideband put power watta.	Signal outy channels o radiomete noisy.
	riptior.	al vulta <sub>k</sub> e of unc rries dropped <b>perature</b>	nctures frum Velevision	pictures nut dis. e playback,	hicel supped	ree subcarrier re became noisy it power decreased,	ial degradation and ent clouds <sup>e</sup> from 10 televiaion cameraa,	utter in a star unit Jbuck closed a hot condition,	commands in re- command storage ped in time 6 min- ing one stion,	se output lower nal.	l transmitter out- r dropped by 7	wia from two f selective chopper r become very
V. 1 4	· · ne ·	U Rikino w 11.	Wock level increases,	Unusual interference in a Lape recorder,	Unknum, Just prior to stopping the average duty cycle required to main- tain speed in cased from 20 to 60 percent.	Linknown	Old age deterioration.	Urknown mechanical cause	Unknown	Overcharge operation at too high a level.	Unknown	Unknown
	Vission & firet	Sume loss of data due to	Digradation caused tern- porary shutdown of the function,	Negligible	Severe loss lu nussion objectives.	Vegliggible, due to backup capability.	Substantial luss of coverage.	Apparently not serious.	Not s <del>a</del> jous.	Not serious.	Redundant transmitters presented a serious mission effect.	Loss of these data channels,
	CUTTATIVE ALDUR	Reconditioned the battery.								Operational constraints applied to subsequent operations.	Confidence tests institued for subsequent units.	
	H ermarks		function reactivated one week later for special	nurricane coverage.			IGINA POOI	l PA R QUA	ge IS Lity			PRC R-1863 261

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Jonnalistic         Amontistic         Amontistic         Control Activity         Amontistic           Jonnalistic         Jonnalistic         Jonnalistic         Jonnalistic         Jonnalistic         Jonnalistic           Jonnalistic	PRC R-	-1863 262									d fer				
Internation         Contraction         Contraction         Contraction         Contraction           Percention         Contraction         Contraction         Contraction         Contraction         Contraction           Percention         Contraction         Contraction         Contraction         Contraction         Contraction         Contraction           Percention         Contraction         Contraction         Contraction         Contraction         Contraction         Contraction           Percention         Contraction         Contract	Remarks							Anomaly continued un television transmitter turned off.			Anomaly may be relat occasional tape recore dropoute.				
Distribution         Constant         Manuality           Distribution         Const         Manuality           Standing of subjects         Date to workhowen         Last of and from this spectrament.           Standing of subjects         Date to workhowen         Last of and from this spectrament.           Standing of subjects         Date to workhowen         Last of and from this spectrament.           Standing of subjects         Date to workhowen         Last of and from this spectrament.           Standing of subjects         Underson that its trictlet         Standing a to constraint.           Standing of subjects         Underson that its trictlet         Standing a to constraint.           Standing of subjects         Underson to subject a subject and to constraint.         Mate serious.           Standing a to constraint.         Underson to subject a subject and to constraint.         Mate serious.           Standing a to constraint.         Underson to constraint.         Mate serious.           Standing a to constraint.         Underson to constraint.         Mate serious.           Standing a to constraint.         Underson to constraint.         Mate serious.           Standing a to constraint.         Underson to constraint.         Mate serious.           Standing a to constraint.         Underson to constraint.         Mate serious. </td <td>Currective Action (11 krown)</td> <td></td> <td></td> <td>Operational cunstraints applied to subsequent operations.</td> <td></td>	Currective Action (11 krown)			Operational cunstraints applied to subsequent operations.											
Decendation         Ammatrics           Decendation         Cause           Stand output from two consents         Decendation           Stand decadity         Decendation at two consents         Decendation at two consents           Stand decadity         Decendation at two consents         Decendation at two consents         Decendation at two consents           Stand decadity         Decendent decade to two consents         Decendent decade to two consents         Decendent decade to two consents           Stand decade to two consents         Decendent decade to two consents         Decendent decade to two consents         Decendent consents           Stand decade to two consents         Decendent decade to two consents         Decendent decade to two consents         Decendent decade to two consents           Stand decade ator two consents         Decendent decade to t	Alission Effect	Loss of data from this experiment.	Slight	Not serious.	Not serious.	Apparently correctable.	Not too serious.	Apparently none.	Severe dala degradation.	All data and commands lost for one day negligible.	Recorder still usable.	Degraded data quality.	No effect.		
Description Benerical extension two channels of selective chop- very noisy. The output of a elartracker with reference amplifier tropped significantly. Mhydrese estpat lower than whydrese estpat lower than the output of a elartracker tropped significantly. Mhydrese estpat lower than the output of a elartracker the output of the output of the output of the output of the output of the elartracker to output output of the elartracker to output of th	Animidites Cause	Due to some unknown malady of a balometer blas converter.	Unknown but the tracker exceeded design life.	Overcharge operation at too high a level.	Unknown	Unkno wn	Unknown	Unkno wn	Unkno we	U nuk no wa	Slowing tape recurder due to "old age."	Unknown but associated with a microswitch,	Unknowe, but related to transmissions to another estellate in the same program.		
	Description	Signal outputs from two channels of selective chup- per radiometer became very molay.	The output of a startracker unis reference amplifier dropped significantly.	Adhydreae output lower than normel,	Spacecraft time code ab- ruptly upset.	Command memory jumped upon execution of a com- mand and then hung up.	Tape recorder continued recording between two ters- vision pictures.	One of three subcarrier os- cillatore hung up at lower band edge.	Less of synchronization and stratic counter advance in the data handling isstallation.	As extended interrogation of the experiment occurred at one past.	Tape recorder unable to reach its end-of-tape position.	Spectral acm of an x-ray spectrometer increased by ten stope.	Three spurious enable base commande received.	6 0 8	

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Inversion         Latential         Latential         Latential           Werkingthi         Latential         Latential         Latential         Latential           Werkingthi         Convertient of the currents         Matential         Matential         Matential           Werkingthi         Convertient of the currents         Convertient of the currents         Matential         Matential           Statistic of the currents         Convertient of the currents         Matential         Matential         Matential           Convertient of the currents         Convertient of the currents         Matential         Matential         Matential         Matential           Convertient of the currents         Convertient of the currents         Matential         Matential         Matential         Matential           Statistic of the currents         Convertient of the currents         Matential         Matential         Matential           Statistic of the currents         Convertient of the currents         Matential         Matential         Matential           Statistic of the currents         Convertient of the currents         Matential         Matential         Matential           Statistic of the currents         Convertient of the currents         Matential         Matential         Matential           Las	Market, Instant     Market, Instant     Market, Instant     Market, Instant     Market, Instant       (19)     Market, Instant     Market, Instant     Market, Instant     Market, Instant       (19)     Market, Instant     Market, Instant     Market, Instant     Market, Instant       (19)     Market, Instant     Market, Instant     Market, Instant     Market, Instant       (19)     Market, Instant     Market, Instant     Market, Instant     Market, Instant       (19)     Market, Instant     Market, Instant     Market, Instant     Market, Instant       (19)     Market, Instant     Market, Instant     Market, Instant     Market, Instant       (19)     Market, Instant     Market, Instant     Market, Instant     Market, Instant       (19)     Market, Instant     Market, Instant     Market, Instant     Market, Instant       (19)     Market, Instant     Market, Instant     Market, Instant     Market, Instant       (19)     Market, Instant     Market, Instant     Market, Instant     Market, Instant       (19)     Market, Instant     Market, Instant     Market, Instant     Market, Instant       (19)     Market, Instant     Market, Instant     Market, Instant     Market, Instant       (19)     Market, Instant     Market, Instant     Marke	t.ur Remarke							ORIGI OF P(	INAL ( OOR Q	PAGE UALI	is ry		
Teacription     Learning       Sime loas of contrast in the relevation pictures from one (of two) connects.     Land       Sime loas of contrast in the relevation pictures from one (of two) connects.     Lonk: The loas of the connect by suing of the connects.       Sime loas of the pec- trementer are areasing to the rules of the connects and not an one pais.     Look: The loas of the connects contenties and the follower in the rule of the contenties of televation data on one pais.       Lass of there of the fame of televation data on one pais.     Look: The loas of the rule contenties and the fame problema tele to a tempo- reprise it the rules.       Lass of tenes of televation data on one pais.     Lass of tenes to the spector terminator consector problema tele to a tempo- ter the spector one problema tele to a tempo- ter the spector terminator consector terminator consector terminator terminator	Tan.     Tan.       Tan.     Territi.     (10000)       1983     Same lass of contreat in presentant for use of contreat in frammer (of two) camera.     (10000)       1984     Salar array drive motor     Undrown       1973     Galar array drive motor     Undrown       1973     Galar array drive motor     Undrown       1974     Galar array drive motor     Undrown       1973     Galar array drive motor     Undrown       1974     Galar array drive motor     Undrown       1975     Galar array drive motor     Undrown       1974     Galar array drive motor     Undrown       1975     Galar array drive motor     Undrown       2006     Lase of undrowlifed     Undrown up drifer       2006     Lase of undrowlifed     Undrowlifed failure in       2006     Lase of undrowlifed     Undrowlifed failure in       2006     Lase of undrowlifed     Undrowlifed failure in       2006     Gara of the drift     Undrowlifed failure in       2006     Gara of undrowlifed     Undrowlifed fa	"Tasket Affect "Tasket"	Aat gerjoug.	berious degradation in power availatulity.	Nut serious.	Nut too wertouk.	Luss of une of six experiments.	Not too serious.	Camer.(one of two) turned off resulting in a significant loss of data.	Loss of experiment data and operational flexibility.	No ımmediate mission effect.	Camera (one of two) turned off.	Slight loss in fata quality.	Loss of experiment data.
Description Some loss of contrast in the televation pictures from one (of two) comercas from one of two) comercas stalled. Solar array drive motor atalled. Calibrations of 18 frames of television data on one pass. Loss of three of 18 frames of television data on one pass. Lass of undemified experiment. Lass of three of 18 frames of television data on one pass. Significant decrease in tel- evision picture quality. Fape recorder temperature to hind. Riack level uncreased to television picturea. Micy playback data from one of two tape re- tion tape recorders. Mery playback data from one of two tape re- outed to tape fre- tion tape recorders. Detector counts of . a ultra- violet polychramotor er- periment dropped to zero.	Mountals       Description         Train       Description         Houses       Since loss of contrast in the televasion pictures in the motor from one (of two) cameres.         19728       Salar array drive motor intalled.         19728       Calibrations of IR spectrometers.         19729       Calibrations of IR spectrometers.         19729       Calibrations of IR spectrometers.         19739       Calibrations of IR spectrometers.         19749       Loss of three of 18 frames of the motor stalled.         19749       Loss of three of 18 frames of the motor stalled.         19749       Loss of three of 18 frames of the data on one pass.         20460       Semilicant decrease in tellering on the pass.         2134       Severity percent if the data from one pass.         2134       Severity percent in the resolution bick than specificant from one of the table.         2134       Tape recorder than specificant from one pass.         2136       Base lowed increased in tellering bick threat from one of two tape recorders.         22000       Black lowed increased in tellering bick threat.         22000       Neisy playback data from one of two tape recorders.         22000       Black lowed increased in tellering bick threat.         22000       Black ployback and to zero.         22000	1. 1 . 1	Conjectured to be caused by aging of the camera.	Unknown	Looke like loss of higher order bats, utherwise, cause unknown,	Combination of "moon con- flict" with temperature problems led to a tempu- rarity bound up abutter	Unidentified failure in analog to digital converter.	Combination of "moon con- Alc" with temperature problems led to a tempo- rarily bound up shutter.	Orbital drift of the space- craft, with age, toward the terminator caused poor picture illumination.	Worn lape.	Thermostat fai!ure.	Unksown	Unkno wa	Unknown
	Timush Timush Timush 19659 1974 19774 19774 20490 20490 21384 21384 21384 222400 222400 222400 222400	Descriptua	Some lass of contrast in the television pictures from one (of two) cameras.	Solar array drive motor sialled.	Calidurations of IR spec- trometer are attenuated un some orbits.	Loss of three of 18 frames of television data on one pass.	Lass of unidentified experiment	Loss of Gve of 36 frances of television data on onc pass.	Significant decrease in tel- evision picture quality.	Severity percent of the data from one of two tape re- corders not useable.	Tape recorder temperature 15°F colder than specifica- tion limit.	Black level increased in beleviation pictures.	Nciey playback data from one of two lape recorders.	Detector counts uí "a ultra- violet polychramotor ex- periment dropped to zero.

Marriely Target         Marriely (1)         Marriely (	PRC R	-1863 264													
Martell Lands         Martellands         Martellands         Martellands<	Remarks														
Ture         Ture         Ture           Ture         instribution         instribution         instribution         instribution           2140         The narrester trainent         Defeave informeter         Defeave informeter         Muntion inford           2180         Lass of video servicing         Defeave information         Defeave information         Muntion           2180         Lass of video servicing         Defeave information         Defeave information         Muntion           2180         Lass of video servicing         Defeave         Defeave         Muntion           2180         The commands seccreted         Unknown         Not servicing, fince the operation of the train of the commands seccreted for one of the train of the commands seccreted for one of the train of the commands seccreted for one of the train of the commands seccreted for one solution.           201	( urrective Action (if known)			Falsely executed command de-executed by means of another command,	Falsely exeruted command corrected with another command.				Deeign modified on later units to preclude this anomaly.					[ [ [	
Anneuely (NUE)         Anneuely (auxor)           2348         The startracker telement y uniscurse the unit is off were rit is on or off.         Cance           23800         Loss of video servicion were rit is on or off.         Cance           23800         Loss of video servicion were rit is on or off.         Cance           2480         Two commands secured were rit is on or off.         Defective telemetry and or off.         Cance           2480         Two commands secured were noty or off.         Urbnown         Cance           2500         Two commands secured were noty ore of the two were noty ore of the two were not ore of the two were reasonalised.         Urbnown           2610         Two commands secured were not ore of the two were reasonalised.         Urbnown           2610         Two commands secured were view of the two were reasonalised.         Dubnown           2610         Two reasonalised.         Dubnown           2610         Tape recorder stopped betwo draft of the two were recorder stopped betwo draft of the other stopped betwo draft of the two were recorder.         Dubnown           2611         Black trend in elevration.         Dubnown           2612         Not date recorder at the command free video at the order of the two were recorder at the command free starts intervation.         Dubnown           2610         Dubre starts in tervation.         Dubnown	Mission Effect	Negligible,	Not serious, since the other camera has a beneficial orientation.	Not serious.	Not serious.	Would have been more severe but for partial redundancy.	After apparent self- healing the battery re- sumed accepting charge and delivery power as required.	Negligible due to redun- dancy and the inconsequen- tial nature of the anomaly.	Not serious.	Loss of data and opera- tional flexibility.	Significant data loss.	Not merious.	Not too serious.		
Anorr-aly Time (hours) 23448 instractor telemetry indicates the unit is off when it is on or off. 23500 Loss of video sensitivity in one of two televiaion 24480 Two commands executed when only one of the two was transmitted. 25080 Two commands executed when only one of the two was transmitted. 25080 Two commands executed when only one of the two was transmitted. 25080 Two commands executed when only one of the two was transmitted. 25080 Two commands executed when only one of the two was transmitted. 25080 Two commands executed when only one of the two was transmitted. 2500 Two commands executed appriment. 27240 Modala recorder aloped memory. 27240 No data received from one day. 27240 No data received from one day. 27240 No data received from one day. 27240 Modala received from one day. 27240 No data received from one day. 27250 No data received from one day. 27260 No data received from one day. 27270 No data received from one day. 27280 No data received from one day. 27280 No data received from one day. 27280 No data received from one day. 2729 No data received from one day. 2729 No data received from one day. 2720 No data received from one day.	Aliomatics Cause	Defective telemetry sens- ing for unknown reason,	Increased camera tem- perature (aused by space- craft crientation,	Urknown	Unknown	Possible loss of lubrica- tion in record motor bearing.	Assumed to be a self- healing short (probably a punch-three of a plate separator which partially shorted a cell) within the battery.	Unknown, but degradation fron. age is a reasonable conjecture.	Ground interference.	Attributed to a worn belt.	Unknown	Unspecified fault in the command receiver.	Unknown	1   	
Anor: Jy Time (hours) 23448 23500 24480 26166 26700 26808 26712 26808 26712 26808 26808 28872 28872	Description	The startracker telemetry indicates the unit is off when it is on or off.	Loss of video sensitivity in one of two television cameras.	Two commands executed when only one of the two was transmitted.	Two commands executed when only one of the two was transmitted.	Tape recorder stopped recording.	Temperature of one of three batteries increased from 290C to 50°C in about 4 hours, then decreased to a nominal value within one day.	Black level in television pictures from one camera increased.	Hangup i:: the command memory.	No data received from one of two tape recorders.	Loss of a plasma probe experiment.	Intermittent shift of com- mand confirm signal.	Tape recorder playback failed to stop between television pictures.	   	
	Anorraly Time (hours)	23448	23500	24480	25080	26160	26700	26712	26808	27240	27670	28848	28872	1	

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Retnarks	Malfunction lovke as though power were lost to the com- mandable ACS power bus.		ORIGINAI OF POOR	L PAGE I QUALIT	S Y	equired 2 weeks to recondition ltteries but undervoltages noted oradically for 2 months of	ieration. ittery temperature may, in it, have exceeded 95 <sup>0</sup> F.	PRC	R-186 26
<sup>1</sup> virrective 7 utvir utf ki own				Batterics brought up to sufficient charge utilizing commandable option in the	a country.	Batteries brought up to Bufficient charge utilizing commandable option in the bi charge control circuttre			
ission liffect	Such since and a sur- aly resc. red by addi- thoral commands. Half the year the space- craft is increable due to concorniant power loss and at least half the ex- periments would provide useless data even if there	were sufficient power. Negligible, anomaly (ur- rected itself.	Lass of 1/12 to 1/16 of telemetry data.	Not particularly severe.	Loss in picture quality.	Luss of some data over some time periods of interest.	Some protection lost but no other effect after the thermal switch was over- ridden by ground command, command	Slight loss of data,	
(asse) Hang up bit is, commend	programmer register for unknown reason. Unhnown	Debris in slip rings.	Unknown	Unknown	Unknown but degradation of the camera with age is a reasonable conjecture.	Urknawn	<sup>h</sup> io assignable cause.	Unknown but associated wuth "durty" tape heads, etc.	
l/tescription Spacecraft spin problem	All athude control and stabilization functions lost	Every thurd tulemetry sub- commutator channel read out was zero.	After 10 months of space. craft dormancy a special purpose telemetry trans- miter failed to function upon spacecraft reacivation.	After 10 months of space. craft dormary, exussive internal resistance of toth batteries was noted upon spacerraf. reactivation.	Black level ın television pictures from one camera increased significantly.	After 6 months of spacecraft dormancy, excessive inter- nal resistance of both bat- teries was noted upon space- craft reactivation.	Battery 95°F thermal switch switch failed open.	Dropours occur intermit. tenty at the midportton of playback of an incremental tap. recorder.	
Time (hours) 29068	29980	300%6	30660	30660	33282	35500	42528	,	
Index 197	198	199	200	107	202	6 7	<b>1</b> 07 502		

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CR	Temarks	63 66						s seemed worse over 3 Al'antic when opera- sta were bring per- br an upcoming Apollo
:	Corrective Action (if known)							Problem the South tonal to formed f launch.
	Mission Effect	None, commande were retransmitted and executed.	No significant reduction in data guantity or quality.	No significant effect on transmitted satellite data.	Individually each anomaly ss essentially negligible; cumulatively they repre- sent a definite degrada- tion in spocecrafi capability.	Not serious but recurs during each "conflict" period.	%o significant degradation in mission objectives.	Not serious since re- transmissions assure the desired commands.
	Cause	U nikao wa	Essentially unknown.	Partially due to "moon conflicts" and partially due to momentum wheel assembly response.	Basic spacecraft sus- ceptibility to interfer- ence, conflicing space- craft in the area, etc.	Basic design problem.	Partually due to external causes, "moon conflicts" etc., and particlly due to motor glitches within the momentum wheel assembly.	At least partially due to noisy propagation conditions.
	Description	Bpacecraft fuile about once per moath to execute on the first transmission of a command even though it is confirmed.	Noise, etc. obverved rn the telemetry data once every 5 or 6 orbits from Launch.	Spacecraft nutation notced about three times per year,	Numerous command diffi- culties throughout space- craft life including inter- ference with telemetry system, spurious com- mands, unesecuted com- mands, etc.	Commands destined for another spacecraft are erroneously received and cause problems in the tei- emetry subsystems.	Spac ecraft mutations noticed every week or so after about 4 months spacecraft operation.	Difficulties in routine spacecraft commanding.
Anomaly	Time (bours)	ł	ł	ł	2	ł	ł	2
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Appendix A-IIIb CLASSIFICATION CODES

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Appendix A-IV (CURRENT STUDY: 1978 UPDATE)

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Appendix A-IVa BASIC DATA TABULATIONS

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		Remarks			bjective was simply to verify ction of thrust by an ion system and the neutralization beam in space.								U S B
4		Corrective Action (1f known)			Mission o the produ thruster of an ion							ommunications with sec- ndary experiments sus- ended to fnsure maximum ender from primary exper- ment, which continued o yield good data.	
		Mission Effect			Did not seriously impair mission since the other thruster (mercury) oper- ated as predicted.	None, change had been ex- pected, although magni- tude of change was slight- ly more than expected.	None, change had been expected.	None, change had been expected.	None-performed normally before and after launch.	Negligible, because design Included adequate safety margin.	Negligible, array did deploy.	Resulted in the spacecraft C revolving about an axis oo which erposed its telemetry p system to solar heat, caus- ing shut-down of one tele- ti metry system.	
	Anoma i tes	Cause	Failure of an IC in pitch channel of autopilot.		Unknown.	Oue to changes in temp- erature & pressure.	Due to changes in temp- erature and pressure.	Due to changes in temp- erature & pressure.	Attributed to transient associated with the launch environment.	Cause unknown.	Cause unknown.	Probably caused by the possible failure to rein- stall a geer lock in one of the spucecraft's wing actuators.	I I I
		Description	Launch v <del>eh</del> icle malfunr- tioned.	Launch vehicle malfunc- tioned. Spececraft did mot orbit.	Cesium thruster did not operate.	Meceiver Local Oscillator drive changed by approxi- mately -0.5 db.	Twit Helix current changed by approximately 0.2 db	TVT Drive changed by approximately 0.2 db.	Incorrect Computer Command Subsystem Processor B Checksum at first "hours pulse" after launch.	Array shunt current excessive.	S) x deployment of North Star Array.	One pair of bumper wings fatler to fully deploy.	
		frame ly Trans (Nours)	··	u	U	•	J	•	u	U	u	·	
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		Rearris	These two temperature seasons 6.1.1	to launch, its prior	It wis never determined whether the shift was permanent. The re- Andant system #2 was satisfactory ind was used thereafter.		PRC R-1	863 277
   	Corrective Action	(if known) The spin control system was used to modify the period as required during the course of the mission.			~ ~ 7 2	Exciter drive #) was used as long as downiink signal strength was adequate; it continued to degrade untij it was necessary to switch to exciter drive #2 at end of primery mission. This	but remained acquating, but remained acquate for the extended mission.	
	Mission [ffect	A Spin period of approx- imately 8.4 seconds was established to attain dy- namic stability. Space- craft was supposed to be Spin-stabilized with a	Period of 16 seconds. Has no effect on Attitude Control System operation. No mission effect: temper- atures can be obtained by interpolating from other	Megligible, due to redun- dancy.	Untroun.	Not serious. Negligible, due to redun- dancy.	Did not affect primary mission, but increased gas consumption continued throughout, causing termi- nation of extended mission after 18 months of succes- ful operation.	
Anomal Les	Guse	Unknown.	Due to a leak which was discovered pre-launch. Cause unknown.	Unitnom.	System appears to have a bit stuck. Due to microssited	fallure. Attributed to differential cooling of parts of the Badio Frequency Subsystem In entering the space en- vironment: excite defue semering effects on 2 transistors.	Due to design error: series resistors in Attitude Con- trol System power supply regulator for sun sensor network in too large, caus- ing jets to stay on longer than mecessary.	
	Description	booms produced precession of the spacecraft spin axis.	Low pressure in forward Attitude Control Sconner. Two telemetry indications (Thermal Shield S Temper- ature and Nagnetic Namer Compensation Band 2 Temperature) are defec.	time. Attitude Cantrol System 20 as pulse on system 11 indicated a pulse point safre	Optical (Salar) Aspect Sensor annualy. Attitude Central system	Merupt decreases in exciter defue, local oscillator defue, and low gain antenna defue.	Unexpected cross-caupling between ares and abnormal sun aquisition followed by encessive limit cycles in plich and yes caused accessive gas consumption.	
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Description     Correction     Muster (1):	278	Remarks	Optics heater came on at 1,800 hour	after lauker men bold	Heater function verified by manual command.				2				
Bescription     Content       Description     Material to Character in the second sec		Corrective Action			teater function verified	y menual communa.				Mas corrected by some though mas not a softw anomaly.			
Description     Cavie       Manuality     Description       VV meters failed to Cr     Cavie to how the substrand of the subsubstrand of the substrand of the substrand of the substrand of th			Hission Effect	sgilgible, due to func- sonal redundancy.	T	to effect on mission. B	No effect on #155100.	to effect on performance.	No effect on mission, re- covery completed within 24 hours and is operating satisfactorilly.	Nome, due to corrective action.	No adverse effect because sequencer time margins were designed to be great enough to accommodate such an event.	Monefull deployment oc- curred spontaneously 6 hours later before any corrective actions were attempted.	0 [] []
Description Description Ty meaters failed to Cy- tion Scot, 11. Not lower Magneticater temperature below taun Science Experi- ment scan backage tem- presture 5.9% below tracter temperature temperature temperature temperature temperature temperature temperature temperature temperature temperature temperature	trease 1 tes		Cause	bst likely cause is leak- W ost likely cause is leak- C ge path from heater cir- t cortersen (D pathg off cortersis, blastng off	Filght Data Subsystem 1996ET's that control TV optics heater.	An interpretation problem. I not a thermal anomaly.	Due to combination of sub- plemental heater size, test errors, lower unregulated DC supply voltage, and the fact that esperiment was fact that esperiment was rection	mission. Due to fact that tracker dissipates less power dismission is acquired each is viewing dark field.	bue to desensitization of tracker by exposure to Earth.	kes a systems problem.	Sultch was apparently ac- tivated at end of 3rd stage burn, rather than at separation.	Unknown.	0 0 0
				Description TV meaters failed to cy- M cle through positions.		Negnetometer temperature at -540C, 11.10C tomer	chan predictor. Plasma Science Experi- ment scan package tom- perature 5.50C belr- specification limit.	Tracter tamperature below specification limit of 6 abc.	tracker failed to acquire Vega in brightness gale 2.	Jacorrect scan clock and Date commands reversed scan alation	program. Separation suitch started sequencer 99 seconds early.	Radioisotope Thermoelectric Generator boom deployment incomplete	

PRC R-1863 Also uccurred on grevious spacecraft 279 from launch and throughout mission. from launch and throughout mission Also occurred at 58 hours. Remarks Lock-on was commanded and proper attitude established. ORIGINAL PAGE IS OF POOR QUALITY Corrective Action ł Ircublesome, but not major, atfected drag factor which caused problems with orbit Insignificant, errors were corrected. Seriously affected data quality, leading to com-plete failure of experi-ument at 8454 hours. Auparently, no mission effect. No significant effect No impact on mission. MISSION Effect No mission impact. Auperently not significent Not serious. ephener 15. Mone. re-^rror, | 50 Unknown--native of anomaly 15 obscure: Unknown; spacecraft ue-signed to require -0.6<sup>0</sup> pitch bias, in-flight value found to be near -1.0<sup>0</sup>. Mo commonable -1.0<sup>0</sup> step available, Mence, alternation be-tween -0.6<sup>0</sup> and -2.0<sup>0</sup>. Due to gears; known to be present pre launch. but worsened post-launch. Possibly due to leatage of nutation dampers due to extensive testing on the ground. . 15. ALU. 1.162 flection, a 13 causing at \_\_\_\_\_\_ in one thrust Attributes ..... Cause Unknown. Unknown. Unknown. More thruster spin coupling than expected. Attitude Control System-pitch position bias re-quired alternating be-tuern -0.6° and -0.2° to keep flynneel speed low. Tracking and Data Melay Experiment squib firing affected spacecraft attitude. Roll rttitude error of epproximately -5.70 due to longer than expected nutation demper time constant. Migh-Resolution Infrared Radiation Sounder-filter chopper motor jitter Power Subsystem anomaly. Solar z-ray monitor data Noisy. Limb Radiance Enversion Radiometer outgassing of coolants. UNF Receivers 01 6 02. Description data dropouts. Anoma ly Time Nours - Me 2 2 £, 8 Ę 2 2 \* z \*

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	Oescraption	Right forward sun sensor registers higher than ex- pected temperature.	Solar paddle temperature excursions greater than expected.	Battery tymperature 7.2°C higher than expected.	Ihruster temperature sensor erratic.	Electrically Scanned Micro- wave Radiometer, FIS data shows banding through middle of picture.	Surface Composition "ap- ping Radiometer sun cali- brate voltage too low.	Control w liffier l in Power Supply Electronics tripping off.	Active Thermal Controller Temperature Tensor, Quad 2, wired in rr erse.	Active Thermal Controller Temperature Sensor, Quari 2 readout was 2° C cooler than Quad 1.	Vertical Temperature Pro- file Radiometer #1 stopped mechanically and electrically.	Tel <del>eme</del> try from command decoder terminated.	Versatile Information Processor Beacon, RF Transmitter A, Beacon signal fades and drops out.
Anusial H	Cause	Due to location and bond- ing techniques used for sensor.	ijnknown.	Attributed to lapse in testing procedure.	Apparently probl <del>em</del> in sensor.	Unknown.	Unknown.	Attributed to design errortime constant too short.	Manufacturing error.	Operator errorthermal gradients are normal.	Unknown.	Un known .	Believed due to radia- tion pattern caused by Electrically Scanned Microv ve Radiometer antenna.
4 P F F F F F F F F F F F F F F F F F F	Missing Erfist (	,ligıble.	Probably negligible.	No effect: spacecraft put in more thermally benign attitude for several weeks.	No mission effect.	Apparently not serious.	Apparently not serious.	Apparently not significant.	Nane .	None .	None, trouble cleared up 3 orbits later, and subsequent tests were normal.	Å subsequent test was normal.	Apparently not serious, dura- tion of anomaly approximately two minutes.
	Corrective Actiun (1f knuwn)							Design medified for subse- quent missions.	Was corrected by entering correct coefficients into computer.				
	Renarks												
CI	R-186 28	3 0											

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thom. Lanted be had reading, which use source and reading, match use source of a last considered a major setsato. acto IV heaters not active setsato. acto IV heaters care on at 1.600 hours. be to pressure change be to pressure change be to pressure change be to pressure change be to related active setsato. active active active active setsato. active active setsato. active active a	Instant     Instant     Instant     Instant     Instant       Mign-steen foil angign sectors:     Mastern foil angign sectors:     Mastern foil angign sectors:     In heaters came on at 1.680 hour angign sectors:     Mastern foil angign sectors:       Present foil angign sectors:     Mastern foil angign sectors:     Mastern foil angign sectors:     In heaters came on at 1.680 hour angign sectors:     Mastern foil angign sectors:       Present foil angign sectors:     Mastern foil angign sectors:     Mastern foil angign sectors:     Mastern foil angign sectors:       Defent foil angign sectors:     Mastern foil angign sectors:     Mastern foil angign sectors:     Mastern foil angign sectors:       Defent foil angign sectors:     Mastern foil angign sectors:     Mastern foil angign sectors:     Mastern foil angign sectors:       Extra foil and foil angign sectors:     Mastern for at the foil for white and at a foil foil foil and and foil for and bound:     Mastern for at the foil for and present for at the foil for an at the foil for at the foil for an at the foil for	Description Noun affects earth sensor. Num to design and con-		Cause.	Hission Éffect	(orrective Action (if known)	Resarks
e to IV heaters not actioning-see (1).     No effect on actioning-see (1).     No effect on actioning-see (1).       e to presture change (1) the high voltage power (1) the high woltage (1) the high voltage power (1) the high woltage (1) th	W basters not dign-see #13.       No effect on assion.       No effect on assion.       No effect on assion.       No effect on assion.         Pressure change Nigh voliage power High voliage power       No. : uprificant.       No. : uprificant.       No. : uprificant.         Nigh voliage power       No. : uprificant.       No. : uprificant.       No. : uprificant.       No. : uprificant.         Nigh voliage power       No. : uprificant.       No. : uprificant.       No. : uprificant.       No. : uprificant.         No player       No. player       No. player       No. player       No. player       No. player         No player       Son pulse mot affected, so striction after science former       Son pulse mot affected, so striction after science former       No. : uprificant.         No player       Son pulse mot affected, so striction.       Son pulse mot affected, so striction after science former       No. : uprificant.         No player       No pulse mot affected, so striction.       Son pulse mot affected, so striction after science former       No. : uprificant.       No. : uprificant.         No science       Son pulse mot affect of some.       I.: Obser science former       No. : uprificant.       No. : uprificant.         No science       I.: Obser science       I.: Obser science former       I.: Uprificant.       No. : uprificant.         No science       I.: Obser sco	figuration. Megligsbie. The 136 MMz Range and Range Rate Transmitter signal strength was 10		ljnknown.	timited the lunar ranging. which was considered a major setback.		
at to pressure change       Not : rignificant.         the high voltage power       the high voltage power         the high voltage power       the high voltage power         the high voltage power       the high voltage power         uspect brate release       keg ligible, storage system-A         uspect brate release       sublebile         uspect brate release       keg ligible, storage system-A         uspect brate release       sublebile         uspect brate is analytebile.       sublebile         unomen       sublebile         usplepidet.       travellabile         unomen       still availabile         utributed bile       travellabile         utributed bile       travellabile         utributed bile       travellabile         utributed bile       travellabile         tributed bile       travellabile         tributed bile       travellabile         tributed bile       travellabile         tributed bile       travellabile         trivel bile       travellabile	Pressure thonge       No.: rignificant.       It is not clear framewy of the anomalic process and officer.         Ingn voilage power       Is available.       Is available.         Deske release       Is available.       Is available.         Sun puise not affected. so restonation and release.       Is available.         Et to loose metal       Micer special common pro- cess contaminating a relation restonation on the section restonation on the section restonation on the produced very near computed produced very near computed produced on the contain produced on the relation.       Inter specific Sensor Mi as the specific Sensor Mi as the specific Sensor section restonation.         Red La ENI on produced very near computed produced very near computed produced on the wijngible due to redundancy.       Demonsmet Aspect Sensor Mi as the specific Sensor section retreaction of the station.         Red La ENI on produced very near computed produced on the window.       Demonsmet Aspect Sensor Mi as the settific Sensor section retreact from spining) and settific to report on and proved produced on and proved on and proved settific to report on and proved on and proved on and proved settific to report on and proved on and proved on and proved settific to reproduced on and proved on and proved on and proved settific to rep	camera temperatures fell below specification limit sf -15º C.		Due to TY heaters not functioningsee #19.	Apparently no effect on mission.		1V heaters came on at 1,680 hours.
<ul> <li>Superit brate release beging the, storage system. A conserve teleste contained to be an playbact.</li> <li>Sun pulse not affected, so the sound to be an affected, so tessonable attribute. Lo bose metal still available.</li> <li>Munom.</li> <li>Sun pulse not affected, so tessonable attribute data still available.</li> <li>Munom.</li> <li>Sun pulse not affected, so tessonable attribute data still available.</li> <li>Munom.</li> <li>Sun pulse not affected, so tessonable attribute data still available.</li> <li>Munom.</li> <li>Sun pulse not affected is true contrained to tesson pro- evaluation curves testored normal op- sticles containating a true contrained to the contrained to</li></ul>	Drate release     Meglightle, storage system A       on playback     is available.       is available.     is available.       is available.     Son pulse not affected, so sessomble attitude data statistice.       ter to loose metal statistice.     Mere sets contanting a statistice.       Mere sets restored moreal op- sets contantineting a strictionstatistice.     Mere sets contantineting statistice.       I. 200 feet of tune.     I. 200 feet of tune.       I. 200 feet of tune.     I. 1. 200 feet of tune.       I. 200 feet of tune.     I. 1. 200 feet of tune.       I. 1. 200 feet of tune.     I. 1. 200 feet of tune.       I. 1. 200 feet of tune.     I. 1. 200 feet of tune.       I. 200 feet of tune.     Mere sectored from stricted.       I. 200 feet of tune.     Mere sectored from stricted.       I. 200 feet of tune.     Mere sectored from stricted.	langing Photopolarimeter calibration lamp values low by 'iOC		fue to pressure change on the high voltage power supply.	Mol significant.		It is not clear how many of these Jacques Photopolarimeter anomalies, 181, 403-405, 419, 420 and 507 are cause and effect.
Muture.       Sun pulse not affected, so       Sun pulse not affected, so         still available.       still available.       still available.         articles contaminating a still available.       articles contaminating a still available.       articles contaminating a still available.         articles contaminating a still available.       After special common pro- ection - weration was re- stricted to the central 1,200 feet of tape.       BI BADE BURS         Mnom.       Trivial-Mas been fired 5 trees and all binger burns produced very mear computed thrust.       Envial-Mas been fired 5 trees and all binger burns produced very mear computed thrust.       BI BADE BURS         Mnom.       tree soluted thrust.       begligiblecorrected from ground.       BADE BURS         we to reflection of the window.       Benoramic Aspect sensor #       BADE BURS         we to reflection of the window.       Banoramic Aspect sensor #       BADOramic Aspect Sensor was file threa.	Sun pulse not affected, so       Sun pulse not affected, so         resistable attritude data       resistable attritude data         statistic       After special common pro- section usere- sition.       resistantion usere- sition.         fitch.       After special common pro- section.       reducts restored normal op- section.       reducts restored normal op- section.         fitch.       Invaliable       restored normal op- section.       restored normal op- section.       restored normal op- section.         fitch.       Invaliable       restored normal op- section.       restored normal op- section.       restored normal op- section.         fitch.       Invaliable       restored from produced very rear computed thrust.       restored normal op- tored from produced from produced from       Regligiblecorrected from produced on and proved       restored spect sensor #1 was the planer (non-splinning) mode three.         files.       Regligible due to redundancy.       Remainded on and proved three.       restored sect Sensor with the planer (non-splinning) mode three.	High Data Rate Storage System-B recorder re- Ercicted to a 65 minute record period.	, <b>L</b>	uspect brake release rublem on playback motor.	Negligikie, storage syst <b>em-A</b> is available.		ORIGIN OF POO
tribute to loose metal After special common pro- articles contaminating a cedures restored normal op- stricted to the central 1,200 feet of tape. Annom. Trivialhas been fired 5 through on the produced very mean computed thrust. Trivialhas been fired 5 through on the window. Trivialhas been fired 5 through on the window. We to reflection of the window. Belligible due to redundancy. Panoramic Aspect sensor #1 was the paner (ann-spinning) mode at the paner (mon-spinning) mode at the paner (mon-spinning) mode.	tte. to loose metal Affer special common pro- es contaminating a cedures restored normal op- strated to the central 1,200 feet of tape. Trivialhas been fired 5 trivialhas been fired 5 trivial	Spinning sun sensor angle U output failer.	5	. macina n	Sun pulse not affected, so reasonable attitude data still available.		AL PA DR QU
nknown. Trivialhas been fired 5 times and all longer burns produced very near computed thrust. tributed to EMI on hegligiblecorrected from ommand lines. The Panoramic Aspect Sensor will was The Panoramic Aspect Sensor was in ue to reflection of the Wegligible due to redundancy. Panoramic Aspect sensor #1 was The Panoramic Aspect Sensor was in time, and was satisfactory later i time, and was satisfactory later i the planar (mon-spinning) mode.	TrivialMas been fired 5 times and all longer burns produced very near computed thrust. If a produced throm a ground. I lines. I line. I line. I lines. I lines. I line. I lines. I line. I	Mide-band Video Tape Re- A corder #1 failed to exe- 55 cute rewind commands or terminated rewinds prema- turely on at least four occasions.	< ñ#	ttributer to loose metal articles contaminating a icrosmitch.	After special common pro- cedures restored normal op- eationuperation was re- stricted to the central 1,200 feet of tape.		AGE IS JALITY
<pre>trributed to EMI on kegligiblecorrected from command lines. ground. we to reflection of the Negligible due to redundancy. Panoramic Aspect sensor #1 was The Panoramic Aspect Sensor was in ue to reflection of the window. satisfactory. Panoramic Aspect sensor #1 was the spherical (spinning) mode at t in on 180° of the window. </pre>	ted to EMI on begligiblecorrected from illnes. The Panoramic Aspect Sensor wi reflection of the Negligible due to redundancy. Panoramic Aspect sensor #1 was The Panoramic Aspect Sensor wi the spherical (spinning) mode time, and was satisfactory. Is satisfactory. The window.	Orbit Adjust Subsystem firing gave 60% of computed thrust.	5	nik nown .	Trivialhas been fired 5 times and all longer burns produced very near computed thrust.		
ue to reflection of the Negligible due to redundancy. Panoramic Aspect sensor #1 was The Panoramic Aspect Sensor was it commanded on and proved the spherical (spinning) mode at time, and was satisfactory later fine and was satisfactory later fine planar (non-spinning) mode.	reflection of the Negligible due to redundancy. Panoramic Aspect sensor #1 was The Panoramic Aspect Sensor wa 1800 of the window. It is spherical (spinning) mode time, and was satisfactory lat satisfactory. It is planar (non-spinning) mode the planar (non-spinning) mode	Magnetometer continuously A in calibrate mode.	₹Ŭ	ttributed to EMI on ommand lines.	hegligiblecorrected from ground.		
		Panoramic Aspect Sensor D #2 temporarily lost one- half of its data.	0 *	we to reflection of the is on 1800 of the window.	Negligible due to redundancy.	Panoramic Aspect sensor #1 was commanded on and proved satisfactory.	The Panoramic Aspect Sensor was in the spectcal (spinning) mode at U time, and was satisfactory later if the planar (non-spinning) mode.
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Fenarks								red foilowing pressurization of aropulsion system.
Corrective Action (1f known)	It was determined that data 15 degraded unless a 26- meter antenna is utilized.				On later missions the axial probes were relocated to a more rigid mount.			Rearquisition of lock on Occur Garupus was via ground com- the procedures that included Amoding the sensitivity set- ting; this design provision was for just such situations.
. mission éflect	hegligible due to corrective action.	Experiment only partially operable.	Command errors on three occasions.	Subsequent tests mere normal.	Net significant.	No effect, doppler measure- ments of spacecraft response to thrusting commands indicate that the pulses were not actually missed.	The problem was cleared up when the spin rate was reduced, around 744 hours.	Mut serious, owing to success- ful corrective action.
ástpj	Un krown .		Unknown.	Unknown.	Momentum Wheel Assembly vibration caused move- ment in triaxial cable, which caused the noise rignal.	Attrib ted to erratic thruster pressure switch, which is used only for as- sessment of firing, not for control.	Due to the fact that, al- though two command re- ceivers were employed. the complete command se- quence must be received by one receiver before it will be executed; at an attitude having sig- nificart nulls in the an- terna pattern; a spin rate of 12 RPK can "dop" a large portion of the com- mand sequence.	Unit nown .
Description	Communications and Data Systemdegradation of data.	"Faraday Cup" Plasma ex- perimment data noisy with either or both trans- mitters on.	Command System malfunction.	Very High Resolution Radicmeter #1 responded Reproperly to command.	Moise signal on data from axial cylindrical electro- static probe.	Mission thruster pulses as indicated by telemetry.	Command failures exper- ienced until gravity- gradient stabilitation, gradient the spin rate was reduced to one rotation per orbit.	Canopus Tracker tracked a particle or series of particles.
Anceraly Time (Nours)	8	8	0~1	120	120	144	<b>26</b> 1-	192
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	escription	nal loss of Yaw 1 Reference Unit as.	Thermai Control .ure Sensūr, reads negatīve.	oop Mator current in Attitude Con- stem Pitch Control.	xperiment Align- msorA, control mal variations.	rgy proton/electron wht failure.	g electron spec- r channel A has wnts added to all	g Radiometer Re- 43 momentary speed sed cause data ts.	elescope #1 de- failed.	particle caused f Canopus lock.	
Ancmel 1es	CAUSE	Possible causes (1) re- lay being energized by PF1; (2) a degrading SCR; (3) a failed open capacitor.	Operator errorreading 15 normal.	Unkno <del>un</del> .	It was postulated, that, to some extent, this could be due to the fil- ters over the sensor "eyes" changing their light trans- mitting characteristics.	Initial turn on caused permanent malfunction in the 64 level word #189.	Unknown .	Due to design error.	Unknown .		
	Mission Effect	NegligiblePolaris Sensor used for Yaw control.	None .	Not significant.	Signal level increased over a long period, then de- creased gradually, then increased, unit still able to perform required functions	Loss of experiment.	Neyligibleproblem had cleared when channel A checked at 1128 hours.	Apparently not serious.	Not known.	No effect on mission.	
	Corrective Action (if known)									Roil search to Canopus in- hibited by setting of roil search inhibit logic in At- titude (control electronics; corrective action is to send DC-21 to ullow roil search.	
PRC R-1863 284	Resarcs				See #239		Spectrometer is sensitive to 2.4 kHz rise time and may have cleared due to slight change in rise time.				

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				Remarks					This effect was known to be possible. but it was thought that there was adequate protection.					ORIGINA OF POOR	L PAGE QUAL	PRC IS	R-1863 289	3		
· C 🚍				Corrective Action (if known)									Diagnostic tests run and vidicon beams turned off in Earth-Yenus cruise; Tele- vision Science power off during Mercury cruise.	Vidicon commanded off by alternate commands; since then, mission has been per- formed with the Multi- Spectral Scanner.						
				Mission Fffect	Disabled tape recorder #2 used tape recorder #1.	Apparently not serious.		None, alternate approache: possible.	Moncproblem went away once extreme pitch angles were corrected.		Megligiblethe second 20GHz IMTA operates properly.	<b>Negligible due to redundancy.</b>	<b>Apparently</b> no effect on aission.	Return Beam Vidicon no longer used.	Mo serious effects.	No effect.				
			Anoral Jags	(ause	Attributed to short between 12 transformer taps in tape	recorder dc-dc converter. Untrown		Unknown.	Effect caused by solar array's characteristic curve entering the "bnee"	arter game when the array has replenished the battery.	Cause unknown.	RGL #1 degraded during launch or separation.	Probably due to leaving TV's power on due to TV heaters not coming on see #1.	Problem beifeved to be as- sociated with relay that feeds power to the Re- turn Beam Vidicon.	Cause unknown.	Due to spacecraft leaving the Earth's magnetic field.				の見ていたいという
				Description	Power transient in wide- band video Tape Recorder	62. komentum wheel assembly fl	pitch loop voltage and current dropped to zero.	Stellar reference system r nding jumbled mrssages to earth.	Specernaft bus goes "to "soft region."		Millimeter wave 20GHz norn sntemma TNTA failure.	Rate Gyro Assembly fl roll gyro null high during initial marth acquisition.	Camera A cathode current low at turn on.	Return Beam Vidicon failed to respond to "off" command.	Electron/Proton Spectrom- eter experiment medium ene channel inoper- ative.	Slight TV raster switch.				
	I			Anomali	252	264	, ,	288	000		21ť	312	312	333	336	056 -				12
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	Correcti Lifect		t serious	nt. in jater alt wire pro51		ie effect be- krai redundancy be around. Jid have been	aance considered	-additional iso- ovided by Prime Olarization switch.			a ⊯ission, not eriment	nt, later cleared.	
	001221W	Nat serious.	Apparent i a noi	Not significal	No effect.	No appreciabl cause functio provided laor othermise mou serious.	None, perfor normal.	Not serious- lation is pri Feed focus pr	kegligible.	None,	No effect on primery expe	lasıgatfıcar	H
2006-1114-2	(ause	Attributed to design error.	line now.	Attributed to manufactur- ing errora short cir- cuit in wirirg.	Initial estimate was based on insufficient data.	Protatly due to random constination of normal 2.4 EHZ bus dip at gyro turn on and construct common mode noise in Flight Data Subsystem.	Apparently due to design arror.	Isolution provided by C- band receive switch less than anticipated.	Unknown.	Unkrown.	Shik Bowe	unit nomin.	

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		Remarks	See Al74.						OR OF	IGINAL POOR	QUALI	IS TY	
		Corrective Action (if known)							It is noted that sperial care was to be taken on subsequent spacecraft.				
		Mission Effect	tegligible due to redurdancy.	Not significant.	No impact on flight operations.	None .	Negligible due to redundancy.	Apparently no mission effect.	None .	Mot signficant.	Megifgible.	Negligible.	
	Anunaltes	Cause	Thought related to wheel booms; also some evidence that stray light in an ex- periment's telescope was causing shifts in sensor's elevation collimator channel	Unknown .	Sensors failedopen.	Due to polarity reversal in HET ground antenna feeds.	Unkrown .	Due to design error in A/D conv.ter.	Attributed to manufactur- ing errorbonding or harmess defects.	Unknown.	Unknown -	Due to ground station adjustments.	And the second of
		Description	Solar Experiment Alignment SensorA sensitive to VHF transmitter.	Polarity bit on V4 sec subcom in Attitude Control System Pitch Control. Electronics (s incorrect.	Solar Array AS temperature sensor failure (previously intermittent).	Naisy video píctures on HET (ground problem).	S-band transmitter #2 failedno output.	Shunt dissipator current appears to vary: '24 hours later variations appeared in battery #1 charge current.	Tempersture sensor readout Regative, show.d be 400 C.	Wheel Horizon Scanners ] & 2 Earch times output variec, and output is noisy.	Erioneous Digital Opera- tional Controller, Polaris Sensor roll off-set com- mand.	L-band negative power spikes (ground problem).	
		Anomaly Time [hours]	005	¥05	528	528	528	528	528	528	255	255	
		Index	8	107	108	601	OLL	111	211	ĩ	:	51	

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	Correct	ne limits e #156.	subsequen sign was c eeve over t pin.								
t			5 2 2 3 7 3 7 3 2 3 2 3 2 3 2 3 2 3 2 3 3 2 3 3 3 3			÷					
		202213	but see #2			as intermo ogressed to t no usable obtained.	e	nt.	gligible.		
, , ,			sericus,	serious.	serious.	them begar it, then pr point tha	arently no	: significa	arently ne	clear.	
		104	n Not	Not	N	Pro	App	Not	App	NOT	8
ial Ites		3500	to design d through j			e to design					B
j ⊡ •t	(	Unknown.	Attributed error; fee fractured.	Un known .		Possibly du error.	Unknown.	Unknown.	Unknown.	Un k nown .	
1			losed-	ight ect orate	11 cm- flux South	د: دور دور	5 1		te	Ę	
		m tel <del>cne</del> try o 2 of 8 ods	ailed in cl s spectrum- ource.	Chopper Rac ected sunli attedo effe ta in calit gh gain.	Chopper Rac radiation a of the S ffects some	face Curpos ng Radiomet due to los	ontrol Syst pacecraft outheast ir est.	ontrol Syst rol malfunc tion induce aft during	electrostat ter (MESA)	feld Meter Mechanism a more than	B
		No platfor response to	Filment f source mas eter ion s	Selective eterreil and earth on some dal mode at hig	Selective eterhigh in the are Atlantic a	Use of Sur tion Mappi terminated scan mirror	Attitude C anomalys moved to s stead of w	Attitude C Pitch Cont tionnuta in spacecri despin.	Miniature accelerome failed.	Electric F K antenna - not extend 80 feet.	
	y i ancui an rite	<u>552</u>	552	240	043	576	576	576	003	ó24	
	-	116	1112	811	611	120	121	122	13	124	
			. · ·	Talan, p			.7	<b>-</b> , ,	<i>K (</i> 1		

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PRC R-	290								
	Remark								
	Corrective Action (if trown)			for all critical deployments/ retractions, on-board timer was used successfully as a back-up to ground command for boom motor shut-off.	In subsequent missions the design was changedadded sign was changedadded sleeve over pin and welded it to pin.			Used gate 6-2 for future acquisitions after prulonged dark condition.	
	Hission Effect	The spacecraft acquired a nutation of 60 half angle during recovery and stin- during recovery and stin- down to correct spin direc- down this did not prevent attenna deployment at 768 hours.	No effect since alternate modes of operation main- tain battery in charged condition.	With degraded WHF antenna patterns, RFI sometimes prevented shut-off com- mands from being executed.	Electrically inoperative (loss of experiment).	Negligible.	Mone, power output is still 1.5 db above requirement (6 data numbers = 0.3 db).	Apparently not serious.	
Anoral Les	Cause	Unknown.	Attributed to design error; see 010.		Attributed to design error, feed through pin fractured	Due to faulty ground Instrumentation.	Unknoen.	Marginal acquisition conditions caused by low temperature, pro- longed darkness expos- ure in roll control raneu- ver and gate calibration accuracy.	
49-1 - 21-21-21-21-21-21-21-21-21-21-21-21-21-2	Description	The Attitude Control Sys- tem. on the last despin from 0.7 rpm to 0.25 rpm, ment into approximately a 30 second steady state firing; the speceraft spun through zero and up to 6.4 rpm before it could be shut down.	Slow battery discharge when it is supposed to be floating.	NGT generated by antenna boom motors.	filament failed in closed- source mass spectrometer ion source.	C-band oscillations (ground problem).	K-band transmittler output power drop from 96 to 90 data numbers: several such drops seen since launch, during specerati Anneu- ver with transmitter case *emperture of 100 ( to 15.50 C.	Fracker failed to acquire Canopus six times.	
	Anomaly Time (Nours)	ž	¥	ž	<b>769</b>	742	816	9 8 8	
	Index	90	/E1	901	621	071	Ŧ	242	
Mathematical Sector   Mathematical Sector     Motor   Motor   Mathematical Sector     Motor   Mathematical Sector   Motor     Motor   Mathematical Sector   Mathematical Sector     Motor   Mathematical Sector   Mathematical Sector     Mathematical Sector   M	Jec		Anunal Les		Corrective Action	4			
---	---	--	---	---	---	---			
Monte Spin.   Monte Spin.     Fried Of 1(1), the Current Spin.   Monte Spin.	S	scription	Cause	Mission Effect	(if known)	Kemarks			
All the in State and state an	visible- Scan Rad Mu:tipli	Infrared Spin- cometer: photo- er tube #7 failed.	Untrourn .	Not serious: the other 7 photomultiplier tupes re- main operational and pro- vide degraded but acceptable data.					
According to the design action	Grating Futreme trophoto reach fo	drive in Solar Ultraviolet Spec- meter unable tr. urth step.	Unknown, but sex cause of 0145.	Not significant.					
Appent Carrier of the constraints of factore correctives and effective corrective correctives and effective correctives and effective corrective correct	Aperatu Lat. Je trophot intermit	re mask in Solar Ultraviolet Spec- pmeter reads "test" ttently, should osition 2."	Attributed to design error incomplete damping of stepping motor. Inis may be the cause of fild also.	. Not significant.	Apparently the design was changed for subsequent mis- sions: select best motor and exterd puise to 250 ms.	ORK			
1. vr. stawad er- treger in bulkut:     Ment er- several bulkut:     Ment er- several bulkut:       1. vr. stawad er- treger in bulkut:     Ment er- several bulkut:     Ment er- several bulkut:       1. vr. several bulkut:     Ment er- several bulkut:     Mont er- several bulkut:       1. vr. several bulkut:     Ment er- several bulkut:     Mont er- bulkut       1. vr. several bulkut:     Mont er- several bulkut:     Mont er- bulkut       1. vr. several bulkut:     Mont er- several start of the several construction filter     Mont er- several start of the several start of the several construction filter       1. vr. several bulkut:     Mont er- several start of the several start of the several vr. vr. start o	Antenna does no a shut- Antenna process	Aspect Camera #2 t always provide off pulse to the Aspect Subsystem or.	Unirrom.	Megligible due to redundancy and effective corrective action.	Although malfunction resulted in incomplete pictures, recovery and reconfiguration by ground command resulted in some good pictures from camera 02; camera 01 was used for the longest sequences.	JINAL PAG			
in recorder motor   in recorder motor     in recorder motor   in recorder motor     in recorder motor   in recorder motor     in recorder motor   is to zero     is to zero   in recorder motor     remeany decimany   Attributed to loose part is to zero     releventy subuy:   Attributed to loose part is a deci suith field     up are location		sia er showed er- drops in output of several do, laat- r several hours.	(Introam).	Negligible due tr redundancy.		e IB LITY			
Televetry Subys- Attributed to loose par- documentator inter- sticle statics addition of the addition of th	Current Current Current	tign Mesolution Radi- r #1 recorder motor at randomly de- es to zero.	Unknown.	Apparently not seriou					
"Uff commend. In the due for redun- mert acress diode in the dancy. "Off" commands ansynd rustem fouer issued through the other. "Witchi : "Tatrix. "Witchi : "Tatrix. "Witchi : "Tatrix." Tedundant matrix.	Fligh tem s mitte reedi	t Telemetry Subsys- uccommulator inter- ntly gave incorrect mgs.	Attributed to loose par- ticle floating about in- tide a deck switch field effect transistor which period(cally shorted it.	Nonedata affected was mot criticel, and problem dis- appeared after 21 days.					
	ty (g	uffe comand. In the	ke to d'ude short ur mart across diode in the ameand sustem Power Switching "latrix.	Megigable due to redun- dancy. "Off" commands issued through the other, redundant matrix.		Without redundancy, problems could have been significant. 167			

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PRC	R-18	363 292								rome experiment, pe. Spaceraft ers post-launch mg aid, and all basic wali it had been	L L L
	Ĩ	kas an endless loo			See #182.					Soacecraft had only a gamma ray telesco tes turned on 2% ye for use as a traini subsystems mere nor off about 18 months	8 []
	Corrective Action		Core limits established see #156.				Come limits established.		It is noted that calibration techniques were to be im- proved on subsequent missions.		
ı	Mission Effect	Only real-time operation possible.	Apparently not serious.	kegi igibie.	Instrument's performance was not altered, only its operating point.	None; operation returned to normal,	Apparently nut serious.	Placed in standby; appar- ently mu effect on data quality.	None.	Caused loss of experiment, and therefore loss of mission.	
Anonu Ites	Cause	A static charge built up on the tape with no way to dis- thete it, and eventually it caused the tape to jam, then break.	Un troum .	Lue to procedural dirficul- ties on several occasions; on some occasions appar- ently due to mechanical dis- tortion of reflector at speceraft down and dusk.	laitroom.	Attributed to unknown problem in analog multi- plier integrator dump circuit.	Un trauma .	Unknown .	Attributed to an error in the calibration procedure.		
•	Tescription	Tape Mecorder failure.	Abnormal backlash in cone slews at 160 <sup>6</sup> .	Attitude Control System loss of control using C- bood monopulse as ruil/ pitch sensor.	Nars fitmospheric Nater Detector-P65 responsi- Sivity down X05 from pre- lowich volues.	Electrically Scanned Nicro- une Radiomics data de pr- outs for 16 to 64 sec- onds duration.	Scan come stew stuggtsh from 1500 to 1790.	Yisible-Infrared Spin- Scan Radiometer, Photo- multiplier tube 85 arcing.	TRI and TR2 appear to be reversed in Temperature Sensor.	failed ceed(tor in er- perisent.	1 1 3
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Reverts Reverts Anomuly confirmed by a Anomuly confirmed by a Anomuly confirmed by a Anomuly confirmed by a Anomuly confirmed during required to a redundant a fission. I be a redundant a Confirmed by a Anomuly confirmed by a Anomuly co	
Corrective Action (if Anoun) (if Anoun) As an emergency action, special couldent installed in ground stations prior to Mercury en- counter to preclude loss of data: check design and fabrica- tion cleanlines on future projects.	
Mission Effect Megligible. Megligible, good experiment data still being receized. System performance nut data still being receized. Mot significant. Mot significant. Mot significant. Mot significant. Mot significant. Apparently not serious. Resulted in drop in RF power. Resulted in drop in RF power. No effect on mission dim 20 redundancy.	
Anomethese Leven may have had an In- terlock maifunction. Unknown. Unknown. Unknown. Lesiyn weitciency. Lesiyn weitciency. Lesiyn weitciency. Lesiyn weitciency. Lesiyn weitciency. Lesiyn weitciency. Lesiy or in S-band ra- diating cavit.cs. Inhoome, but occurs over u eery Hanted combina- tion of sun-angles and s a distance.	
Description Description Addio beacon interferes with S-band and C-band return 1+* for tracking and Data weby (1 2 DK) Experiment. Boom 64 aus deformed in a support of an support bock and sueep on certain, specific mode steps. Erratic opening and cics- sing of Active Thermal Cantroller 64 in Ther	
R Anoma ly Anoma ly 1176 1175 1176 1175 1176 1176 1200 1200	

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PRO	C R-18	53				-	4				
	29	94			batteries if re- ailed nission of mission		o experi- ilized.			mitter A	
	rks				to let all iruise, but arge had f d in loss		unit B, tw we been ut			aunch. aunch	
	Rena				l plan was during c battery ch ave result		redundant ould not <b>h</b>			watts at }	6
					Original discharg maining could hi		Without ments co			Power of was 1.6	
	5			ions given	arger uti- ating mode t least / charged used to systems to Lander clectric	in subse- banged to J.					
	ctive Acti if known)			e instruct or.	battery cl t new of rit to keep a constantly t could be Lander sub ter power i source.	s changed cecraftcl ft coupling					1
	Corre			Correctiv to operat	Redundant 11zed, bu developed 1 battery so that i transfer from Orbi Radioisot Generator	Design wa quent spa solid-sha					
r	  +	. mea- ostatíc e	ment was		d loss of serious.			oxímately lata.		en per- - ds link	
	ssion Effec	s impedance for Electr Radio Nois nt.	n if experi		cy prevente but still	experiment.	ous due to cy.	oss of appr kperiment d		icant, syst still exce equirements	
	Ĩ	No x-axi: surement Mave and Experimen	Not known lost.	None.	Redundan mission,	Loss of e	Not serie redundane	Caused lo 25% of e)	None .	Insignif formance margin rr	
			probl <b>em</b> .				catas- thin the ed unit's	hanical	hermistor mal.		
Anona I entron	Cause	Unknown.	5v power supply	Operator error.	Unknown .	Unknown.	Attributed to a trophic short wi unit, which cause fuses to blow.	Apparently a mec problem.	Operator error-t operation is non	Unknown.	
	tion	c Field could not yond 12	ronics mul- eriment winded	executed t.	r fallure.	oupling in Ultraviolet	nt Align- failed.	Inversion oder asym- ncreased ler" bits.	nsor has only	f S-band dropped to	
	Descrip	The +X Electri Meter anterna be extended be feet.	Detector elect function: exp cannot be comm "on."	krong command from spacecraf	Battery charge	Broken shaft c Extreme Solar Monitor.	Solar Experime ment SensorA	Limb Radiance Radiometer enc metry caused i number of "fil	Temperature se 1° C variation	Power output o Transmitter A 0.26 watts.	B
	Anomaly Time (hours)	9621	1296	1296	0061 -	1320	HEEL	1350	1368	Atel	
	×	_	•	_	~	-	-	5		~	<b>8</b> 7



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	Seccristion	Specerats Propulsion Subsystem (SPS) P2 Primary Tales Meaters Not Functioning	Fire channel on Ayle-Vantorry Nadiometers failed.	loas and electrons experiant Ultra Low Energy Tele- scape (LLT) gas system impleted.	Battery telemetry in Power Supply has intermittent maddut level.	L-band/C-band crosstalk muchiction chromado on C- band domilitat in the ac- sence of an uplimi L-band tignal.	High-gain ancome dish Stoppod before reaching stap position.	Chand Earth contrage Herry/ Prime Facus Fand meetin canaling.	Meer Subsystem what from min to standly chain.	NET ridee cross talk.	
Arcine 1 1 52		cue c. random failure sa ancetermined part sa acuator control electronic driver Lircuit	Unknown.	Problem Carse is ruo- ture of tilin mindow in propartional coefter.	. smouter)	cue to noize in the system.	Die to curled enterra califing un expediarizand enterne broze.	Evaluation provided by C-band receive suitch Tess than anticipated.	Probledy due to shortes Dritza i Riggo alobe la Une mala booster/regulator.	Possibly due to lasar- ficiant selectivity et ground station.	
	B. GOLGA Ettert		Not known, but had black and functional redundancy.	d.ET moderative.	hat significant.	aesi 1910i e	Accerencije na effect an mission.	Mat serious - adoitional 190- lation is provided by Prime Food Facus polarization sation.	Not serious due la redundancy. Othernite would have been catastropais to efssion.	Ĭ	
	Correction Action	Back-up heaters were used.	C k			.3	High gale aniona dish position limits set to and problem, and incremental commands and mear limits.	\$	Surticited to bicor redundancy, multified in-filipti sequence to afalatio Poetr Sebsystem stresses.	Cresstalk ellalacted by using 51.	
'RC R-18	363 296		ers relay has a life the of 106 psies [ 2,704 hours), see 0536.			8: - <b>*</b>		a 0101.			

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		Anoma i i es				
	Description	Cause		Corrective Action		
	Deta Storage Subsystem tap recorder stuck in parting window when commanded low- rate playback.	<pre>May be due to 57% to 86% relative humidity in sub- system causing excess cata. lyst in magnetic heads to come out, reacting with oxide coating and causing</pre>	Apparently not serious due to corrective action.	(if known) Corrected by parking on window and exiting with high torque.	Remarks	
	High-rate (3.62 Hz) roll Dro oscillation and high Las use.	sticking. Probably due to excitation of seventh spacecraft structural mode.	Functional redundancy pro- vided "morn-around," other- wise wou'd have been	Used solar sailing to minimize gas use.		
N eūt	elective Chopper Radiometer lectronics, field of View Mopper drive; errors rang- M from 350 to 650 per orbii	r Believed to be thermally related. t.	Catastrophic to mission. Not serious - error average returned to normal when space- craft temperature notimenda			
2238	sible-infrared Spin-Scan digmeter photomuitiplier bes f2, #3, & #4 exhibited & degradation	Unknown.	to normal			
22	iled (short-circuited) ttery cell,	Unknown, analysis shows that battery thermal history not reconnected	Wo effect, since battery could perform its function even with		The relation between this court	
3335	mand matrix-8 "hot line" ses extra commands when tain other commands are nsmitted.	Unknown.	two failed cells. Wone-corrected operationally.	-	not clear.	=
an i i i i i i i i i i i i i i i i i i i	ital Solar Aspect Sensor - sor #2, slight variation azimuth reading.	Belleved to be a function A of sun incidence angle.	Not significant.			
<u>282</u>	oical Mind, Energy ervetion and Reference 11 Experiment/RMS RFL	Unknown.	lot significant.			
PEST	sure Modulated Radiometer or calibration indicators rrect for both channels of the day portion of the t.	Unknown.	oes not affect data quality.			
		State POS			rku K-1	
		A CUALITY			297	

لون المعادية . المعادية المعادية الم	(1551)	dicated, but same Apparently as occurred on ws spacecraft.	n. Minor; lest days.	n. Apparently	m in dynamics align- Apparently alibration.	t due to lack of None. us long term data : space environ-	n. Negligtbie.	incorrect command None. We from growid ator had not been ion.)	uted to procedura! Mone. satiration of Rf onder by interferometer i uplink, unich sup- d the signal being med by ground.	n. Silpit ancu apparently once.	or error. None.	
	Corrective Action	erc <b>une</b> .	for several	ž	it serious.					of sets strant. spened only	Malfunction was discussed wit operator.	
	290 Strange			See #123.		Also occurred on next spececraft in this series.	Subsequent tests showed synthesizer op to be well within spec.				4	

Remarks	Time shown is operating time; calendar time is 6,144 hours.	Temperature spread apparently later returned to normal, og term correlation with	view short term correlation with	PRC R-1863 299
Corrective Action (if from)	Both thrusters were restarted repeatedly over the next are the shorts in attempt to clear shorts but to no avallar spaceraft shut dom. Short aas found to be cleared follow- ing spin maneuver in 1973.	<b>:</b> تـ	DRIGINAL PAGE DF POOR QUALIT	IS Y
<u>Mission Effect</u> Electrically inoperative. Thruster no lonner	Not significant; trend has been reversed to a slight rise. Insignificant; power re- quirements can be met. Mone: battery performance	Not disruptive enough to necessitate single scanner mode Insignificant; later leveled off and only 60t of impulse available at launch has been used.	l of 2 star trackers; other but with reduced ducy cycle. Not serious. Mo effect; all required exper- iment data still required.	The many area and data quality.
Anoralies lics Unknown. ings. Due to fragments of Eroded grid material.	Unknown. Possibly due to solar Flares, Unknown.	Untroun (see remarks). Untroun.	Gause unknown. It is thought that the failure was actually a failure was actually a fin the harness. Apparently due to out- gassing due to out-	March cooling.
Pitch control Electron Pould not lock on sett High voltage short in thruster #2.	Steedy decrease of the calibration-wedge levels in Bands 1 & 2 of the Nulti-Spectral Scanner. Array degrada.'on higher then expected.'on higher Eattery temperature Spread increased. Friturbations due to sum gint fo	scamers, <sup>111</sup> cme 1R Attitude Control Sys- tam gating frequency greater than expected. Star tracker failed,	Array degradation Signely acre than Predicted. Diar Aspect sensor ailed. Gh-Resolution Infrared distion Sounder: optics mination.	
1992 281 282 281 282 281 282 281 282 282	217 2040 218 2160 219 2160 228 2160	21 2160 21	21 20 21 20 21 20 21 20 21 20 21 20 21 20 21 20 20 20 20 20 20 20 20 20 20 20 20 20 2	

of by commentant       cf of the full       cf of the full       cf of the full       cf of the full       c of the full	tate sensor automet- or by command. Carger-Mueller tubes Unknown. Experiment partially Charged Particle operable.	If communications Unknown. Apparently not services usy mode was used with spe- cycle offset when the corrective action, usy mode was used with spe- cycle offset when the the service action of a ground provisions. They spuring in one-way mode to design error- Not significant. Design changed for suisequent and so is shand trans. thermal stress detuning the spectraft, S-band transmitter above amplifier. Apparently not services.
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Mail Mail       Mail Mail         Mail Mail       Mail Mail       Mail Mail         Mail Mail       Mail Mail       Mail Mail       Mail Mail       Mail Mail         Mail Mail       Mail Mail       Mail Mail       Mail Mail       Mail Mail       Mail Mail         Mail Mail       Mail Mail       Mail Mail       Mail Mail       Mail Mail       Mail Mail       Mail Mail         Ware Schward Mail       Mail Mail       Mail Mail       Mail Mail       Mail Mail       Mail Mail       Mail Mail         Ware Schward Mail       Mail Mail       Mail Mail       Mail Mail       Mail Mail       Mail Mail       Mail Mail         2016       Mail Schward Mail       Mail Mail       Mail Mail Mail       Mail Mail Mail       Mail Mail Mail       Mail Mail Mail         2017       Mail Schward Mail       Mail Mail Mail       Mail Mail Mail       Mail Mail Mail Mail       Mail Mail Mail       Mail Mail Mail         2018       Mail Schward Mail       Mail Mail Mail       Mail Mail Mail Mail       Mail Mail Mail Mail       Mail Mail Mail Mail         2019       Mail Schward Mail       Mail Mail Mail Mail Mail Mail Mail Mail		Readris		See 119.	pro- See 418. the pro- fissful, con- con-			Peak cell temperature was 113.30C. average was 126.10C. flight acceptance temperature was 1200C.		or De	IGIN POC	PRC R-1863 301
Matrix       Material         Marrial       Description       Mission fiferi         258       Me Marrial       Mission fiferi       Mission fiferi         218       Me Marrial       Mission fiferi       Mission fiferi         218       Me Marrial       Mission fiferi       Mission fiferi         219       Me Marrial       Mission fiferi       Mission fiferi         218       Me Marrial       Mission fiferi       Mission fiferi         219       Mission fiferi       Mission fiferi       Mission fiferi         219       Mission fiferi       Mission fiferi       Mission fiferi         210       Milli gis jet alle tasks       Mithod to all the proform fiferi       Mission fiferi         210       Milli gis jet alle tasks       Mithod to all the morteristics       Mission fiferi         210       Milli gis jet alle tasks       Mithod to all the morteristics       Mission fiferi         210       Milli gis jet alle tasks       Mithod to all the morteristics       Mission fiferi         211       Milli git tam-iterial       Mithod to all the morteristics       Mission fiferi         212       Milli git tam-iterial       Mithod to all the morteristics		Corrective Action (if knom)			A complex "work around" cedure was used to seat valve properly: if this cedure hadn't been succe the resulting gas deplet would have been a major cern.					·		8 1 1
Model Value       Model in bal       Model in bal         Taw       Description       Lescription       Lescription         258       Ale Of Maned in bal       Uninoan.       Lescription         278       Sair Experiment Alingin- programmer actuated inthont comments       Lits postulated that the integration channel scale       Lits postulated that the integration channel scale         278       Sair Experiment Alingin- pic unvisions in the elevention channel scale       Litting conclusted that the integration channel scale       Litting conclusted that the integration channel scale         2780       Point for an solar array con- pletely "Shut dom."       Litting conclusted that the integration channel scale       Litting conclusted that the integration channel scale         2780       Pomer from solar array con- pletely "Shut dom."       Luss edge by a shorted dotted the power scooply elec- cition channel scale         286       Sair parterna inter- peters       Due to problem in horness the conclust.       Due to problem in horness the conclust.         286       Sair parterna inter- peters       Due to problem in horness the conclust.       Due to problem in horness the conclust.         286       Sair parterna inter- peters.       Due to problem in hornes       Due to problem in hornes         288       Sair parterna inter- peters.       Due to problem in hornes       Due to		Nission Effect	Not significent.	Unit still able to perform required functions.	Not serious due to effective corrective action.	Complete loss of spacecraft.	No mission effect.	Apparently no mission effect.	Motor designed for gross speed only, so gross speed only to be considered as a "work around" procedure.	No impact on mission objectives	kore .	Not serious: this was one of tw redundant channels, second chan nel adequate for carring experi- ment.
Armend IV Time Towns       Description         The Technology and the Deal Programmer actuated introduc command.       2582         2364       Solar Experiment Align- elevation channel scale foctor.         2366       Solar Experiment Align- antifested by asymmetrical factor.         2380       Post from solar array com- factor.         2380       Post from solar array com- factor.         2380       Boter from solar array com- factor.         2380       Boter from solar array com- factor.         2380       Boter from solar array com- factor.         2380       Solar panel tilted to 50 degrees, temperature over specification limit of 1150C.         280       Solar panel tilted to 50 degrees, temperature over specification limit of 1150C.         280       Solar panel tilted to 50 degrees. temperature over specification limit as dom.         280       Surface Composition factions.         280       Surface Composition factor specification.         280       Surface Composition factor specification.         280       Surface Composition factor specification.         280       Surface Composition factor signals caused fete- outed complemes-commends         280       Surface Composition factor signals caused fete- solar array com- tor advance per- torial peter conter co advance per- torial peter of ally.	Anote 1 tes	Gause	Unit noun .	It is postulated that the filters over the sun-look- ing sensor "eyes" are changing their light trans- mitting characteristics.	Attributed to mis-seating of the valve due to parti- cies generated within the valve itself.	Caused by a shorted diode in the power supply elec- tronics.	Due to problem in harmess or connector.	Nat known.	Apparently ground attempted to do something the equip- ment was not designed to do.	Problems possibly due to either (1) clock malfunc- tion, (2) operator error, (3) interference.	Attributed to frequency spursee 0228.	Unknown .
Anoma 1y 71 mer 71 mer		Description	AiP ON Board in Dual Programmer actuated without command.	Solar Experiment Align- ment Sensor-B; unexplain- able variations in the elevation channel scale factor.	Moil gas jet valve leaks Maniferted by asymmetrical Haft cycles in roll.	Power from solar array com- pletely "shut down."	UNF receiving anterna inter- mittently faulty with ten- perature.	Solar panel tilted to 50 degrees, tanperature over specification limit of 115°C.	Surface Composition Mapping Radiometer scanner assembly motor; variations in motor speed compensations.	Command problems-commands not executed.	S-band transponder #1 stayed or after uplink was down.	Spurious signals caused Mete- oroid Detector Experiment event counter to advance per- iodically.
		Anomaly Time [hours]	2852	2736	2740	2760	0182	5856	2880	2990	2304	9262

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	Tective Aci	to provide					tion evoide charge raise dissipatio of Millimet craft point during unio		thed to the	unds will b uny encount artolet Spe tou tf off e change.		
	3	Querat 1:5%					Condition of the second		2 J			Į
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Gaterial Gameter & SevencerLaterialMonentity no effect.Leving provises.Extense present RLMonentity no effect.Listing transition-and RLExtense present Railone or circ.Monentity no effect.Listing transition-and Listing Cameter Railone or circ.Monentity no effect.Monentity no effect.Listing transition-and Listing Cameter Railone or circ.Monentity no effect.Monentity no effect.Listing at Lann-an Fail.Design deficiency.Los of experiment.See Flat.Listing Matter R2Linton.Monentity not serion.Monentity.See Flat.See Matter R3Union.Monentity not serious.Monentity.See Flat.See Matter R4Union.Monentity not serious.Monentity.See Flat.See Matter R4Lister R4Monentity not serious.Monentity.Mon	K-Mand frammatter out- put dropped from 81 to 1 Dm.	Possibly due to loss of voltage regulation in chocker transformer cir- cuit, see 832.	None, functional resundancy provided "mont-arcumd."	(arrier can be recovered by turning 1-band transmitter power off and then beck on.	
In researe the comment for sections of circles functional resont to the unce the provider large and the section also be uncent failure of circles for functional resont.     In uncent failure of circles for the section also be uncent failure for circles for the section.       Instruction faile     Daries for the next failure of circles for the section.     Instruction failure for circles for the section.     Instruction for the section.     See file.       Instruction faile     Daries for the failer     Loss of experiment.     Loss of experiment.     See file.       Saler for the faile     Daries for the failer     Loss of experiment.     Loss of experiment.     See file.       Saler for the faile     Daries for the faile for the failer     Loss of experiment.     See file.     See file.       Saler for the faile     Daries for the faile for the failer     Loss of experiment.     See file.     See file.       Saler for the faile     Daries for the faile for the faile for the failer     Daries for the faile for the faile.     See file.       Saler for the faile     Daries for the faile     Daries for the fault.     Daries for the for the for the fourt.       Saler for the faile     Daries for the fourt.     Daries for the fourt.     Daries for the fourt.	Central Computer & Sequencer   loading presions.	Untraum.	Apparently no effect.		
Ion Engine 41 turn-on fail-   Design deficiency.   Loss of esperiment.   See #184.     Saler Tructua Nanticar 62   Unknown.   Be effect on alssion, not privary esperiment.   See #104.     Saler Tructua Nanticar 61   Unknown.   Be effect on alssion, not privary esperiment.   See #104.     Scinning Bediamster 81   Unknown.   Be effect on alssion, not privary esperiment.   See #104.     Scinning Bediamster 81   Unknown.   Apparently not serious.   See #104.     Magneture state not track- ing properiment re- cetiving weise on the 178 Mis.   Jost Anon.   Decision mage to been magne- towers.     Magnetumeter filipper.   Magnetumeter filipper.   Becition mage to been magne- towers.   Decision mage to been magne- towers.	No respective to command DC- 43 (suritch traveling-wave tube to lew power).	Switches probably have component failure or cir- cuit degradation; also see 032.	hegligible, functional resun- dancy provides "work-around."	No wore DC-42's or DC-43's will be sent.	
Saler them Munitor 12Uninom.No effect on mission, notSee #104.failed.Kaming Redometer #1Julmon.Apparently not serious.Semming Redometer #1Section made to beep magne- tometer filpper.Semmell.Appetometer filpper.Becision made to beep magne- tometer at \$00 for \$ Nours.	lan Engine II turn-an Yall- ure.	Design deficiency.	Loss of experiment.		see ribr.
Scanning Radiometer Pl Unknown, Apparently not serious. Lamperature data not tract- ing pregerity. Megnetometer experiment re- Suspect zero position of Not known, Decision made to keep magne- ceiving maise on the 178 Mir magnetometer filipper, and at 00 for 6 hours, channel.	Salar Pratan Hanttor 12 Failed.	Unitrour.	No effect on mission, not primary experiment.		See 0104.
Negnetometer experiment re- Suspect zero position of Not known. Decision made to keep magne- celuing maise on the 178 MHz magnetometer filpper. Longeter at 900 for 90 hours, and at 00 for 6 hours.	Scenning Rediameter #1 tangersture data not tract- ing property.	lint nown.	Apparently not serious.		
	Negnetometer experiment re- celling maise on the 178 Mer. 1 channel.	kuspect zero posítion of magnetometer filpper.	Not known.	Decision made to keep magne- tomkter at 900 for 90 hours, and at 00 for 6 hours.	

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Arvaaltes	Gause	unknown. Bata nois, from GRZA	Unit-rown. Degraded t	Untroum. Insignific	the to perhelion of the No effect earth to the sun.	Untroun. None, stat Nours.	Unitroum. Instigntfic	Uninoun. Returned t 15 orbits.	Unknown. Negisgible	.e Untsioun, Megifyible ceiver 42	Apperently due to iso- lated part failure in the filght Data Subsys- tem.	Unitroum. No effect artson.	ned Apparently due to tror- Accarently mel design fault.
	Corrective Action Laton Effect [11 hnown]	sy and stopped A detector.	but useble	Icant	-	abilited at 4050	Icent.	to normal effer 5.	le due to redundancy.	le, reduncant UMF Pe- 2 available.	Switched to block adundanc, probably would othermise have caused 1s of extender mission.	t due to corrective Required emergency efforts on the ground: a roll search was commanded and Canopus was reacquired the hours later.	ly still usable
	Result 15		Recondant unit not availablesee		Gunn oscillator temperatures appear to be primarily affected.			5ne 1206, 1268.		ORI OF	GINAL POOR (	PAGE IS QUALITY	305

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Corrective Action   Rewris.     [(1 linoun)]   Rewris.     Thruster 22 brought into   Tales shown is operating time: class fours.     Thruster 22 brought into   Tales shown is operating time: class fours.     Thruster 22 brought into   Tales shown is operating time: class fours.     Thruster 22 brought into   Tales shown is operating time: class fours.     Thruster 22 brought into   Tales shown is operating time: class four occasion is tales.     Thruster 23 brought into   See #296.     Thruster 24 brocedure   See #296.     Thruster 25 brought into   See #296.		: ، ، ، نو ب	lous.		ects mentum	nificant.	impact.			Ĩ	ct.		
Garactive Action   Rearis     (11 Anoun)   Rearis     (11 Anoun)   Develoption     Invister #2 brought into   The shown is operating the is 4,056 mours.     See #296.   See #296.     See #296.   See #296.     "Buil dame" procedure   Decurred during Atteroid belt to prevent hang-up.     "Buil dame" procedure   Decurred during Atteroid belt to be atteroid belt to prevent hang-up.     It is not clear what cup.   Decurred on at least four occasing taken.		Mission (ffect	mtly not serious.	gible, due to Lancy.	r effect: affects stry only, momentum 'coil operate 'ly.	ently not significant.	ufficient to impact on.		pact on data ring.	nctional problems wed.	ently no effect.	fect.	
Issue of free:   Genrective Action   Rearris     (1) not serious:   (11 Anom)   The shown is operating time: c     (1) not serious:   Imbutter at brought into   The shown is operating time: c     (1) not significant:   Imbutter at brought into   The shown is operating time: c     (1) not significant:   See at the shown is operating time: c   See at the shown is operating time: c     (1) not significant:   See at the shown is operating time: c   See at the shown is operating time: c     (1) not significant:   See at the shown is operating time: c   See at the shown is operating time: c     (1) not significant:   See at the shown is operating time: c   See at the shown is operating time: c     (1) not significant:   See at the shown is operating time: c   See at the shown is the shown is operating time: c     (1) not significant:   See at the shown is operating time: c   See at the shown is the shown is operating time: c     (1) not significant:   See at the shown is operating time: c   See at the shown is the sho		Ē.	h Apparen	Negligi	Little teleast wheel/on monail[	Apparen	Not suf mission	None .	No 1mpa getheri	No func observe	Apparen	No effe	
Mission (freet.   Garrentive Action   Menuals     Appenently not serrous.   Monently not serrous.   Monently not serrous.     Appenently not serrous.   Image second serrous.   Monently not serrous.     Meguigable, due to serrous.   Image second serrous.   Second serve.     Meguigable, due to service.   Image second service.   Sec 228.     Utitle effects to lagast   Sec 228.   Sec 228.     Merently not second service.   Second second service.   Sec 228.     Merently not second second service.   Second second service.     Merently not second service.		• ! •	in Yery High Smeter	tage short. ents of erial.	pen relay	to leaks iso pres- ropellant h things ilters.	aks in , but Cted in 2 over <b>1 wee</b> ks.	roblem. t anomuly.	but also vious	caused by 11=		516196 516196	
Mission Lifet   Garrentie Action   Meansa     y High Apparently not serious.   Mission Lifet   Garrentiy not serious.     Nut. Regispible, due to recommency, and serious.   Immuter 2 brought into service.   The some is generating time. 6     Nut. Regispible, due to recommency.   Immuter 2 brought into service.   The some is generating time. 6     Nut. Regispible, due to recommency.   Immuter 2 brought into service.   The some is generating time. 6     Nut. Regispible, due to service.   Immuter 2 brought into service.   The some is generating time. 6     Nut. Regispible, due to service.   Immuter 2 brought into service.   The some is generating time. 6     Nut. Regispible.   Barentiy not stantice.   See 62%.     Materiation.   Barentiy not stantice.   See 62%.     Barentiy not stantice.   Barentiy not stantice.   See 62%.     Barentiy not stantice.   Barentiy not stantice.   Barenti, Not stantice.     Barentiy not stantice.   Barenti, Not stantice.   Barenti, Not.     Barentiy not effect.   Barenti, Not.   Barenti, Not.     Barentiy not effect.   Barenterin.   Barenterin.		ause ause	blem in Yer Radiometer	h voltage s fragments c d material.	ker open re r.	due to lea but also pr in propell a such thin ted filters	1] leaks in uster, but d.tected i pair #2 ov	und problem secraft anos	ited. but al a previous	o be caused		r.'s being e sensitiv	
Instant   Corrective Action   Meaners     a tecy High   Manerity not servuo.   Meaners     a tech High   Meaners   Meaners <tr< th=""><th></th><th>Ancau l ie: Cause</th><th>problem ( tion Radio sor.</th><th>high volt by fragme grid mate</th><th>either op Istor.</th><th>atly due t 7), but al rops in pr from such tricted fi</th><th>smill les thruster, also éctec sion pair at several</th><th>ground pr spacecraft</th><th>dicated. b ed on prev reft.</th><th>ad to be a</th><th>É</th><th>gyr.'s b ature sen</th><th></th></tr<>		Ancau l ie: Cause	problem ( tion Radio sor.	high volt by fragme grid mate	either op Istor.	atly due t 7), but al rops in pr from such tricted fi	smill les thruster, also éctec sion pair at several	ground pr spacecraft	dicated. b ed on prev reft.	ad to be a	É	gyr.'s b ature sen	
Hit   Corrective Action   Means     # In Very Mign   Mouverity not service.   (1/1 Mound)     # In Very Mign   Mouverity not service.   (1/1 Mound)     # In Very Mign   Mouverity not service.   (1/1 Mound)     # In Very Mign   Mouverity not service.   (1/1 Mound)     # In Very Mign   Mouverity not service.   (1/1 Mound)     # In Very Mign   Mouverity not service.   (1/1 Mound)     # In Very Mign   Moundery.   (1/1 Mound)     # In Very Mign   Moundery. <t< th=""><th>-</th><th>Per la</th><th>to proble olution Re cessor.</th><th>te high v sed by fri ded grid a</th><th>to either resistor.</th><th>erently de e 07), but e draps tr ply from 1 restricted</th><th>to small fin thrus: is also de cession pu</th><th>to ground a spaceci</th><th>Indicate wred on I cecreft.</th><th>terred to I est shield</th><th>WW.</th><th>to gyr.</th><th></th></t<>	-	Per la	to proble olution Re cessor.	te high v sed by fri ded grid a	to either resistor.	erently de e 07), but e draps tr ply from 1 restricted	to small fin thrus: is also de cession pu	to ground a spaceci	Indicate wred on I cecreft.	terred to I est shield	WW.	to gyr.	
maille.   Gerection kitton   Bearts     Guise   Mittonic   Earliert   Mistonic     Mattance   Mistonic   Earliert   Earliert     Mattance   Mattance   Earliert   Earliert <t< td=""><td>-</td><td></td><td>Dur ta pri Resolution processor</td><td>Due to hi caused by eroded gr</td><td>Due to ef-</td><td>Monentl (see 07). sure drup. supply fr</td><td>Due to sa despin th leaks also precession the meth</td><td>Due to gr not a spa</td><td>Not Indic occurred spacecraf</td><td>Relieved A heat sh failure.</td><td>Unknow.</td><td>bue to gy temperatu</td><td></td></t<>	-		Dur ta pri Resolution processor	Due to hi caused by eroded gr	Due to ef-	Monentl (see 07). sure drup. supply fr	Due to sa despin th leaks also precession the meth	Due to gr not a spa	Not Indic occurred spacecraf	Relieved A heat sh failure.	Unknow.	bue to gy temperatu	
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multiple   Description   Corrective Action   Mentage     Gross   Mission (freet,	•	<b>4</b> 1	ue to pri esolution rocessor	ue to hi aused by roded gr	r restru	pparently see 07). ure drup: upply fr	Me to the service of	te te g et e 5 g e	lot Indic scurred pacecref	Aller She	M NGA.	be to gy centeratu	
III.   Corrective Action   Meaning     Re   Mission (freit.   Mission (freit.   Meaning     Remetry mathematics   Meaning   Meaning   Meaning     Remetry   Meaning   Meaning   Meaning     Remetry   Meaning   Meaning   Meaning     Remetry   Meaning   Meaning   Meaning     Remetry   Meaning   Mean		Ance	o proble ition Re isor.		o either Littor.	ently du e7), but drops in r from s itricted	a thrust also de st sew p	a ground Spacecr	ndicater red on p craft.	t shield	ġ	a gyr.''	
Bitstime   Corrective Action   Readers     Effect   Bitstime   Bitstime   Bitstime     Bitstime   Bitstime   Bitstime   Bitstime     <		Juse Juse	blen in Redion	A wolta	rer ope	but also the pro-	Atter.	und pro ecraft	n previ			r.'s bel seasi	
Mission (freet,		•	in Yery Meter	Han sho Hes sho Hes of Hes of	pen reld	to leaks Iso pres ropellan I things Ilters.	aks in , but cted in 02 over 1 weeks.	roblen: t enomul	but also rious	caused t 11m		eing sitive.	
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Its on fifet.   Garactive Action   Means     Lit Anoual   Lit Anoual   Means     Lip not serious.   Imuster 42 brought into   Time shown is operating time.     Dis, due to   Imuster 42 brought into   Time shown is operating time.     drip only, meanitue   Errects affects   Errects affects     onl operate   Errects affects   Errects affects     file only, meanitue   Errects affects   Errects affects     file on data   To be and "procedure   Decurred during Atamold built the time is the file of the time of		¥;	Apparen	Negligi redunda	Little telemet wheel/o mormall	Apparen	Not suf mission	None .	No 1mpa getheri	No fund observe	Apparer	No effe	
In lifet. <u>Corrective Action</u> <u>Rewriss</u> of service. <u>It A houron</u> <u>Item stroom is operating times</u> of due to <u>Invisier 42 brought into</u> <u>Time stroom is operating times</u> of due to <u>Berrice</u> . <u>Item is stroom is operating times</u> of time is 4,066 hours. See 2286. See 2286. The strood belt t m to impact of significant. M to impact M to i		orssi <b>n</b>	rently r	igible. Idancy.	le effectery of I/coil of	rently	suffict ton.	·	mpact o erinį.	unction rved.	rently	ffect.	
fet   Corrective Attion   Rearis     Errous.   Errous   Errous     Errous.   Invaster 42 brought into   Tage scoom is operating time: c     Lo   Invaster 42 brought into   Tage scoom is operating time: c     Lo   Invaster 42 brought into   Tage scoom is operating time: c     Lo   Invaster 42 brought into   Tage scoom is operating time: c     Lightficant.   See 226.   See 226.     Lister.   See 226.   See 226.     See 226.   See 226.   See 226.     Lister.   See 226.   See 226.     See 226.   See 226.   See 226.     See 226.<		j] wors	y not s	3	fect: a only. I opera	y mot s	clent 1		8	id levo	y no el	.:	
Corrective Action   Rearies     [(f/ houn)]   The shown is operating time: c     Invester 42 brought into   The shown is operating time: c     Invester 42 brought into   The shown is operating time: c     Invester 42 brought into   The shown is operating time: c     Invester 42 brought into   The shown is operating time: c     Invester 42 brought into   The shown is operating time: c     Invester 42 brought into   The shown is operating time: c     Invester 42 brought into   The shown is operating time: c     Invester 40 brought into   Decourted during Atternoid bilt t     Invester 40 brought if a.y.   Occurred on at least four occas     Int 15 not clear what convective action, if a.y.   Occurred on at least four occas		lí ect	serious	3	affect: moment	Jingis	2 Î		3	proble#	effect.		
Corrective Action   Memoris     [11 Anoun)   Level Action     [11 Anoun)   Level Action     Invister 42 brought into   Tales shown is operating time; to take is 4,056 hours.     Service.   Tales shown is operating time; to take is 4,056 hours.     Service.   Tales shown is operating time; to take is 4,056 hours.     Service.   Tales shown is operating time; to take is 4,056 hours.     Service.   See 236.     Service.   See 236. <		1	S			ficant.	pact			Ŷ			
Corrective Action Rearris (if Anound) and the sound is operating time: c uster #2 brought into Time sound is operating time: c uster #2 brought into Time sound is operating time: c time is 4,056 hours. See #286. See #286. Se				Ξŝ					₫ 5 S		183 183		
ective Action Readriss (16 Anound) Asserved the source of		Cor		ruster rvice.					boll do entual preve		rrections take		
Action Action America Jught into Tame shown is operating time; of tame is 4,056 hours. See 8296. See 818. See 818. S		ective [if In		12 bro					is han		t clear ve act		
nto Time shown is operating time: c time is 4,056 hours. See #296. See #296. Gccurred during Asteroid beit t Dccurred on at least four occas		Act 10		ught i					ocedure tituted g-up.		ton. I		
Time snown is operating time; c time is 4,056 hours. See #296. Geourned during Asteroid beit t Occurred on at least four occes		c		nto							l triy.		
Remarks filme shown is operating time; o time is 4,056 hours. iee #296. iee #296. iee #296. bcurred during Asteroid belt t bccurred on at least four occes		1					8						
Menuris own is operating time; o 4,056 Mours. d the Asteroid belt t d on at least four occes				11 11		ee 129	course				kcurre Nso, s		
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PRC R-1	1863 308 1		eration!			974			
	Remort S		Occurred several times before co constraints established.			Window was extremely thin (0.000 inches).			
	Correctione Action (if freem)	The Central Computer and Sequencer was reprogrammed from ground.					Modified procedures were instituted to prevent recurrence.	Operational procedures now restrict dwell opera- tions to DACU /2 only.	
	MISSION Effect	kone due to corrective action.	Efferts could be seen for up to two weeks in the high gain state; could nave damaged the photomultiplier tube.	Auparently no permanent effect.	Accarently no personent effect.	Could not determine consequences.	Resulted in the scan platform being driven against tis stops and the come actuator silipping for about an how. Fortunately, no damage uss done.	Megligible due to redun- dancy.	
Call Barkay	[*use	Due to the Central Computer and Sequencer issuing two commands too closely spaced so that the actualors "missed" the second command.	Possible Jum to slewing the field-of-riew across Mars bright limb.	Untrown .	lithiancum.	Reason unknown.	Ground problem, mot a spacecraft anomaly.	Due to lonic contami- mation of address line of DACU of Read Dnly Percleaning after amonia clearing process.	
	bescript ion	Scan cone actuator and scan clock actuator each stepped one less step than expected on four occasions.	Ultraviole: Spectrom- eter pnotumuitipiler tube saturation.	Command decoder failed to execute command to santch Vertical Temp- erature Profile Rudion- eter modes.	Command decoder accepts address-verify re- transmission as valid command.	Titanius window broke.	Due to personnel error. a command could not be transmitted as required.	Data Acquisition and Control Unit #1 tends to sinp even words and repeat od words when commandes to dweil on odd Channels or upon curn-on after being period. In extended period.	]
	Accimally Tame (Pours)	4200	- 4250	4272	9621	4300	4370	4392	į
	3	310		312	EIE	314	SIE	316	F

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				id dels transis. • could have buid take had ted group.			PRC R-1863 309
Remark S				Occurred during Asternat but any asternation which triggered the sensor wa to be in the large clar which was not the case.		ORIGINA OE POOR	L PAGE IS QUALITY
Corrective Action			Suaceraft was suitched to fis reserve (redundant) power system.			Redundant Tur & Auglifier #1 sufficiend in via command.	Backup comments issued from ground, subsequent operations gormal.
Mission Effect	ter teru Mot significant.	teore.	Applerently more, since successful spacecraft operation continued for another 11 months.	the mission effect.	251 of recorder data lost. Unit set used for the sert 6 months, them used with the Return Beam Hidicon Chily.	kegligible due to redundancy.	but vertous due to corrective ction.
Anomalies Cause Attributed to bed berts.	could for a translatio required cycling. Unknown.		. and mixed	, angur jagi	Gal nown.	Cause narrowed down to problem in the Tai high wollage converter or in the Tai itself.	Attributed to a tran- stent from faulty TUTA # (see #323) "giltuching" the Central Computer & Sequencer annury.
Description Power dunging shunt	railed (1 of 4). Selective Chopper Kadiom- eter amalog/digital converter: -61 refer- ence out of limits.	Ground erromeously essumed that RFJ Trans- ponder turn-off when certain HET communds were fissued, was an anomaly. Actually, these command behavior under these command	Power supply anomaly: apparently there and a 15 <sup>0</sup> conservation increase and a tripity of electrical output is the primary system.	Extra sum puises from sum filter.	Wide-band Video Tape Recorder #1 record/ playback head #1 failed.	Radio Frequency Sub- system Inf Amplifter 02 statiod as evidencial by greater than normal power demand and degraded R	Central Computer & Sequencer falled to issue twelve come stup commands it had been programmed to issue.
Anoma 1y Tame (tours) 44:00	0944	<b>1</b>	954	Ş.	24 24	Vest	ž
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Month (Meta)       Month(Meta)       Month(Meta)       Month(Meta)       Month(Meta)         25       439       Star / Saal / 1 desertator       Planet at a land at land at a land at a land at land at a land at			Action	( 000)		to norm															Ľ
Ministry Instant       Ministry Instant<			orrective	1. 1.		nded back															0
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Month International (Memory)       Month International (Memory)       Month International (Memory)       Month International (Memory)         25       599       State Panel 43 tenserature strates, international (Memory)       Month International (Memory)       M		1		ţ	ė.		22	ent	OFF	cant.	le zed etver/	self	ent	2 exper-	2 • exper-	us.					
Month Two       Month Two         25       450       Sour Panel of Lawser sture sensor failed.       Image of the multicipie building the instant of the most sture sensor failed.				n Effect	eglígibl		hut off protecti	o perman	commanded mission.	insignifi	for visab ts; utili Band Rec #2.	turned it	no perman	remaining cient for	remaining cient for	not seric					R
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Monally the lounce       Annually the lounces       Description       Annually cause         255       450       Solar Panel #3 tengerature buildent       Involution to ensort dailed.         266       632       Magnetometer cause up in any correction in sensor failed.       Involution to ensort dailed.         293       668       Sonercurrent caused by allowerstor.       Unhoom.         293       668       Spectometer caused by allowerstor.       Unhoom.         293       668       Spectometer of the correction in any encoder.       Unhoom.         293       668       Spectometer of the correction in any encoder.       Unhoom.         314       730       State factorially unhoom.       Unhoom.         313       492       Commat corr of bits up the correction for encoded.       Unhoom.         314       5000       State factorially unhoom.       Unhoom.         315       5000       State factorially unhoom.       Unhoom.         316       5000       State factorially unhoom.       Unhoom.         317       5000       State factorially unhoom.       Unhoom.         318       5000       State factorially unhoom.       Unhoom.         326 <t< td=""><td></td><td><u>ب</u></td><td></td><td></td><td>nsuffici relief fi rature</td><td></td><td></td><td>m trans- lator.</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td>1</td></t<>		<u>ب</u>			nsuffici relief fi rature			m trans- lator.													1
Anomal y line       Description         225       450       Solar Panel #3 temperature sensor failed.         226       453       Solar Panel #3 temperature sensor failed.         227       455       Negnetometer came up in abnomal configuration.         228       455       Solar Panel #3 temperature built-in sensor failed.         229       456       Soccraft failed to abnomal configuration.         230       455       Soccraft failed to inoperature.         231       4730       Electrons/lydrogen/heilina       Unhoon altter i stopes elemeter.         233       492       Command and on the bit       Unhoon altter i stopes elemeter.         234       - 500       Gast Chromatograph Mass       Unhoon altter failed to bit optot up the fold.         234       - 500       Gast Chromatograph Mass       Unhoon altter failed to bit optot up the fold.         235       - 5000       Fase firstrice on the bit       Unhoon altter failed to bit optot on the bit         235       - 5000       Fase firstrice on the bit       Unhoon         236       Command or on the bit       Unhoon         236       Solon       Fase firstrice       Unhoon         236       Command or on the bit		Ancrual ie		Cause	due to i strain of tempes.			in beacc or oscill								÷					Π
Anomaly Time [Nours]   Description     255   4590   Solar Panel #3 temperature sensor failed.     266   6632   Nagnetometer came up in antiforction in any configuration.     27   6635   Nagnetometer caused by antiforction in any configuration.     28   6656   Spacecraft failed to stop telemetry frame readout.     29   660   Electrons/Nydrogen/Meilian (notsy.     311   4730   Stand Receiver/Trans- readout.     323   4000   Electrons/Nydrogen/Meilian (stotomes experiment detector D/ moisy.     313   4730   Stand Receiver/Trans- readout.     324   - 5000   Statted to pick up the load.     325   5000   Sectomenter oven heater 3 failed.     326   5000   Sectomenter oven heater 3 failed.     326   Soctomenter oven heater 3 failed.   Soctomenter oven heater 3 failed.					Thought built-i effects extreme	Unknown	Unknown	Problem mitter	Unknown	Unknown	Unknown	Unknown	Unknown	Unkaoum	Unknow	Unknow					
Moneally Time [hours]   Description     225   4590   Solar Panel #3 temper sensor failed.     225   4590   Solar Panel #3 temper sensor failed.     229   4656   Spacement caused by another		-			ature	<b>ë</b> -			lly	5	1 <b>. 9</b>	- when tery r load.	bit	is	ss iter	Č,	ty e for r long.				B
Momentaly   Description     225   4590   Solar Panel J     225   4590   Solar Panel J     226   4632   Magnetometer     229   4656   Spacecraft fraile     230   4656   Spacecraft fraile     231   4730   Stop telemeter     232   4656   Spacecraft fraile     233   492   Command error     334   - 5000   Gas Chromater     335   - 5000   Gas Chromater     336   5000   Spectrometer     337   failed   23     471   Periods or				ption	13 temper 1.	came up figuratio	caused by in	ry frame	electric	drogen/He eriment noisy.	ver/Trans educed in receiv	anomaly dow. baci ck up the	r on 4th ord 0600.	graph Ma: oven hei	graph Max	rostatic atic mod	difficult				Ĭ
Anomal J       Anomal J         Ade       [nours]         Ade       [nours]         225       4590         226       4590         229       4566         230       4566         231       4730         232       4590         233       4566         234       5600         335       4730         336       5600         336       5600         336       5600         336       5600         336       5600         337       5500         338       5600         339       5600         336       5600         337       5600         338       5600         339       5600         331       5566         331       5566         331       5566         333       5566         334       566         335       566         566       566         566       566         566       566 <td></td> <td></td> <td></td> <td>Descri</td> <td>r Panel ( or failed</td> <td>etometer rmal con</td> <td>current unction etometer</td> <td>ecraft fi telemeti but.</td> <td>etometer erative.</td> <td>trons/Hy opes exp ctor D7</td> <td>nd Recei Cer Øl, r Sitivity Cion.</td> <td>er supply pring sha led to pi</td> <td>and erro</td> <td>Chromato ctrometer failed.</td> <td>Chromato ctrometer failed</td> <td>sau Elect lyzer err</td> <td>mges: exp erienced aining in iods over</td> <td></td> <td></td> <td></td> <td>Į</td>				Descri	r Panel ( or failed	etometer rmal con	current unction etometer	ecraft fi telemeti but.	etometer erative.	trons/Hy opes exp ctor D7	nd Recei Cer Øl, r Sitivity Cion.	er supply pring sha led to pi	and erro	Chromato ctrometer failed.	Chromato ctrometer failed	sau Elect lyzer err	mges: exp erienced aining in iods over				Į
Account of the file of the fil				ł	Sola Sens	Magn		Spac stop	Magr t nog	der Erole Erole	S III  S III	2.02	35		28 9 E		5 5 E 2				
<b>13</b> 33 33 33 33 33 33 33 33 33 33 33 33 3			Anomaly Time	(hours)	4590	4632	4656	4656	4680	4680	4730	4776	4992	- 5000	0005 -	2005					
				Index	52	326	327	328	329	330	166	332	333	334	335	336					6

<u> </u>	<u> </u>		1.1								
		Rearis					lor to this, many problems were en- intered during scan mode operations; ta dropouts, gimbal error, etc., be- ming at 3,146 hours.	ORIGINA OF POOI	L PAGE IS R QUALITY		C R-1863 311
		Corrective Action (if from)	e disconnect relay for gment two was opened and s current returned to rmal.		subsequent missions. Aferent valve seals were ed for certain valves.	ansferred data to the 136 M <sup>2</sup> , ansmitter and commanded 137 M2 ansmitter of F. Af 5680 Murs. 77 Mg. transmitter commanded ON. 12 Switched from 136 MH2 trans- itter to 137 MM2 transmitter and ammanded 136 MH2 transmitter OF F.	P.1.		ubsequent tests under möre Landard conditions revealed 10 problems.	ł	
		Mission Effect	Above normal bus current. The No functional problems. bus non	Function not affected.	Mone - the Attitude Control Gn System had all but completed di its required operations much us earlier.	Apparently managed to work Tr tr 13 13 13 13 13 13 13 13 13 13 13 13 13	Pestricted to non-scanning mode, causing considerable degradation to experiment.	Negligible due to redundancy.	Negligible due to redundancy. S a	Apparently no permanent effect.	Home.
	Anomaites	Cause	untrown.	Operator error - normal r'aom occurrence.	Due to leakage in the value-nozzle assemblies when the spacecraft passed through a 5-hour spogee shadow and the temperature dropped to -700 C.	unit nomn .	Believed due to short cr loss of sync in Digitai multipleaer.	Related to starting hase plate temperature and was determined that 10-130 temperature rises could be expected.	Problem attributed to ex- cessive l'ading on 15-2 outivit, resulting from ar unu; uni configuration of the formunication sub- system to serve as a DC load.	Unitro en .	Unitroant.
			shurt module segment two was conducting heavily suring eclipse.	EGT/BJ1 Sensor in Tape Recort.r 1: Saproper Indication reported.	685 of the Attitude Contrul System Propel- lant omboard was lost.	137 MM2 Transmitter causing degradation of chamilink andulation innex a. a factor of uplink power.	Earth Radiation Budget Esperiment: Concilete loss of digital A data in scan	UNF Transmitter #1 temp- erature rose from 37.8°C with no uplink signal to 44°C with uplink turm-on.	L-band transmitter #1 intermittent power output.	Clata dropouts during play- back of Scanning Radiom- eter recorder #3 data.	Tape Recorder: A particle on the tape aparently broke free and floated off.
I		Anomaly Time	1500g	5088	5160	5160	5180	5208	\$256	5280	2305
ß			31) age	939	£	36	Ā	246	â	X	SR.

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Lause Unknown. Due to additional friction developing between the sa and the wheel so that the rector had to "work harder' friction may be caused by brild-up of brush debris trittion may be caused by brild-up of brush debris commutator bar. Unknown.

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	i du danda							<u> </u>	·						
							[1 mms oot			<b>362</b> .		PRC	R-1863 313		
		ema rks		·		ery slow.	metry only. (			related to	C	DRIGENAL	QUALITY		
	l	æ		ound problem.		ak rate is v	ted via tele			parently not		e 1364.			
				5		Lei	0	3		₽ ₽		× ×			
		ction			cion except econd Ner-				mal burn clear valve. eed but did pear. Sub- fium system closing the		a was "hard- rered secure" uring all su on maneuvers	edures deriv			
		orrective Ad (if known			rrective act off until se encounter.				ger-than-nor commanded to rate decreas otally disap ntiy the hel solated by c valve.		can platform d," i.e. low the cone, du mt propulsio	mative proce			
		5			No co turn- cury			-	A lon Leak not t seque pyro pyro	÷	s The s stone into into No fu	a Alter			
		ffect	inue on tuns of		lssion	interfere tion.	ecur.	posure of al that pass.	mission, but ing - one s delayed	near nomina	me serious a me lighter; action was revent furth	<pre>i1] observed e action, bu s on the Hig tuators were</pre>			and the second
	}	Nission E	rations cont tricted port e.	lígíble.	arently no m ect.	expected to Normal opera	e, did not r	sed under-ex pictures for	not affect time consum med burn wa ing analysis	e, orbit was	ld have beco cecraft beca corrective ficient to p blems.	ement was st er correctiv stress load n Antenna Ac imized.	serious.		
	1			5a Xe	App	Not 1 -	č)	35	D to	NON		R C C A C C	Not Not		
	es I es	950	ssibly due	a too much inta ground vertently. g receiver.	l mearout.				o the regu		o engine tu s causing t ir clutch to		craft origi		
1		3	Unknown - po tape d <b>ama</b> ge.	Attributed t power going antenna inad thus blockin	Due to norma	Unknown.	Unknown.	Unknown.	Attributed t lator valve.	Uninom.	Attributed 1 on transient come actuato slip.	Unknown.	EMI of space		
			r frame wide- rder 91	La mod	iment ier 9.	IR	power.	itssed.	i tanks.	E al	osition Ilsion	ned neuvers.	ismitter on TARS-		
		scription	y high mino or counts in to Tape Reco	fier #1 Rf	fence Exper- con multiplic decreasin	t in forward ressure.	drop in Rf	a sex pursu	st in heliu atics syste zer and fue	it insertion seconds ear licted.	form come p Muring propu	. Antenna mo opulsion mu	sceiver/Tran our present frequency.		1. en
		- S	Abnormall sync erro band Vide Deta.	19 <b>4</b> 19 <b>8</b> .	Plasma Sc SES elect count rate	Slow leak scamer p	<b>Translent</b>	Ground co	Slight le pressuriz the oxidi	Mars orbi ended 10 than pred	Scan plat changed d maneuvers	Nigh Gain during pr	S-Band Re 01 has sp 1 return		
		Anomaly Time (hours)	5887	6216	6216	£223	6264	6410	859	6500	6500	6500	6550		
		X N	ž	221	358	655	¥	x	X	2	ž	36	36		

Anomalies Lause Unknown. Unknown. Filament burned out at the end of the expected normal life. Probably caused by head- to-tape weld, causing tape to loop and jam. Short circuit in wiring, to-tape weld, causing tape to loop and jam. Short circuit in wiring, tape to loop and jam. Unknown. Unknown. Lause unknown. Lause unknown. Lause unknown. Lause unknown. Lause unknown. Lause unknown. Lause unknown. Unknown. Lause unknown. Lause unknown. Lause unknown. Lause unknown. Lause unknown. Lause unknown. Lause unknown. Lause unknown. Lause unknown. Lause unknown.		Corrective Action Mission Effect (if known)	Negligible - unit remains operational.	Experiment inoperable, no impact on mission.	Data Storage Subsystem had to be turned off.	Memory programmer #1 inoper- On subsequent spacecraft ative, but redundant unit the welded wire process available.	Canged exposure error. Cange taxes 1370	Not serious. Ground stations used higher Shi level uplink for "work- around."	No immediate consequences, but see #378.	Whit indicated, but space- craft continued to perform successfully.	No immediate consequences, but see #378.	No fimmediate consequences, but see #3/8.	
	Anomal Les	Cause	Unknown.	Filament burned out at the end of the expected normal life.	Probably caused by head- to-tape weld, causing tape to loop and jam.	Shart circuit in wiring, attributed to menufactur- ing error.	Unknown .	Unknown.	Cause unknown.	Thought due to insuffi- clent built-in strain relief fu- effects of temperature extremes.	Thought due to electrical transient.	Unknown.	

Mission Effect Corrective Action Maisr incact so essertaent	All instruments had to be commanded off at this point, as a cafed off at this point, es a cafed computer a fe- computer a fe- computer a fe- festa festa for instrigation revealed for problem, and succession	operation mas mormul. Not serious. Consequences not simmar.	Apparently not serious.	End of frame "retreating" - apparently still provides same usable data. Not detrimental due to ample design margin. consile	curre Apparently nu alssion effect. Pemain in cruise acde to ainiaize oscillations	Minor loss of data - rreates 4 black & 4 white words in scene data, occurs over magnetic anomalites with low incidence rate.	Acparently no mission effect. Penain in cruise mode to minimize oscillations: see #344. Koparently not seriou:	
Anomatites Gause Due to post-drive belt	roo lews Almown .	hought due to dust mote Hislonged by Wil burn. Ahromn.	ttributed to thermal ransients after separa- ion of bioshield & lander.	ue to Gebris. Ssibij due to vidicon gradation.	ue to bright particle racking.	ttributed to EMI.	come of bright perticies. Nervous	

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	Description	receiver #1 failed Untrum- -in.	rgy detectors in Uninour ray esperiment tive/degraded for	Mange in ArgA gain Due to politing angle Ind burn to trim sit.	ta rate storage Unknown I failed to record, led completely at wrs.	wake feeture at Attribu 340 Goes mot work. pulses pulse: to work	y: erroneous Attributions of event the leaders.	) microware radion- Unimoun in michanism jamed.	Interter current to Analysi Reference Unit #1 interte zero 26 seconds due to due separation. I itely transis though, unknoom	lagy quud hen Ler Untroum	
Anona Les	Cause			"back lash" .	·	ted to the micro- within each star for advance feature , each star must ify one pulse.	ted to a drop-out of st significant bit shift registers of nt-file circuitry.		s indicated the r short was probably a short in either l odes, or - more in l of 6 tors; it is possible, that some other anomaly caused it.		
	Mission Effect	Negligible due to redundancy.	Loss of some data.	0.25 db decrease on X-band downlink.	Severely restricts aquisition of night-time data from all experiments.	Nut serious due to corrective action.	Posed no problem, since it occurred in a predictable fashion.	Complete loss of data from this experiment.	Caused the gyros to run down, and spacecraft went into rapid, expanding operations. This caused the computer Command Subsystem to go into a contingency sequence, which selected inertial Reference Unit #2, and the oscillations were thus damped out. There was a communications blactout for over an hour.	Negligible, alternate made available via software provisions.	
	Corrective Action [if knom]					Problem can be overcome by transmitting a special command sequence to acquire Canopus.			After communications were established, ground took steps to correct attitude, and modify subsequent pro- and modify subsequent pro- cedures to prevent damage to the remaining Inertial Reference Unit.		
	Remarks	See 1412.			See 1118.	Advance feature meant to allow lock to be broken on unwanted star in order to acquire Canopus.	Occurs more frequently at warmer temperatures.				

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forrective Action (if known) S-band lock was re-acquired 2 almutes later via the low- gain anterna During this period. The spectoraft rolled off vega reference by about 220. Compare the landing sequence. It is low about to continue the landing Sequence.	Observe Action     Interve
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In Effect     Corrective Action       In Effect     (if known)       oblem, but did     Jet control was necessary to correct instability: special portional controller programing for mixed operations with wheels and operations with wheels and coll jets planned as corrective action.       hanged power     Derect instability: special portional controller program operations with wheels and operations with wheels and coll jets planned as corrective action.       fetc field data, mission     Derection.       hanged power     Derection.       operations     Derective action.       fetc field data, mission     Derective action.       fetc but     Derective action.       fetct. but     Duriue its curves for sensors have been       inter increased.     Inter increased.       ant receiver 22     ant receiver 22       a of consequences.     over
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PRC R-1863 322 Ĩ See #316, #446. See #657-#660. See #316. Ground software changed to ignore these sync errors. Corrective Action (if known) I Disrupted transmicsions for 40 minutes. Degenerate progression observed in the detection probability of the star None, calibration function no longer used at this point. Yega; Canopus detection unaffected. Apparently not serious. No impact - frame 15 already masked due to previous anomaly. **Mission Effect** Nome - returned to normal. Loss of experiment. Megligible due to redundancy. Megligible due to redundancy. Nat known. Lue to defact in pressure instrumentation which causes drop in telemetry indication. Caused by WHF interference. Actributed to problem in the low voltage power supply, possibly a snort in one of the output lines. Mirror stopped, probably due to mechanical failure. Possibly caused by change in threshhold voltage due to ionic contamination of Read Only Nemory. Probably due to fonic contamination of ROM. Anomal ies Cause inknow. Unknown. Linknown. Unknom. Data Acquisition and Control Unit #1 frame sync pattern for word 2, frame 15 inter-sittently reads octal "000" instead of "006". communications and Data System - commands not received beyond 37,000 milka. rame sync errors occur in rames 11 and 15 permanently ad frames 0, 1, 2, 3, 7, 8 Mide-band Tape Recorder #1 tape unit pressure drop. Degradation in star sensor gain. Gamma Ray Monitor totally failed. LAFF Receiver #1 data drop-Mertical Temperature Profile Radiometer. Nechanical hangup during BFL from external source. Data Acquisition and Control Unit #1 word 0 icaming Radiometer P2 and 9 intermittently. calibration sequence. Description failed. etts. 10670 11152 10648 Anomaly Time (hours) - 10800 06601 10400 10416 10632 10656 10656 ŝ 3 3 ŧ 5 ŝ \$ **4**6 ŧ Index ₹

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House, Michael La ayla, Michael La and La ayla and Canadi La and La ayla and Canadi La Correction No. La ayla and Canadi La and Michael La and La ayla and La and La ayla and La an	Padica	Unknown.	None, redundant unit #1 could be utilized.		
Multiple cue to read     Multiple cue to read       Multiple cue to read     Multiple c	ż	Unknown.	Not significant.		Occurred once at considerably smaller sun aspect angle than "double pulse"
Mine   Matery II became over- tures of a battery II became over- tures of a battery fil was turned of tures of a battery filmene tures of a batterian tures of a batterian tu	tadtom-	Attributed to eging.	hegitgible due to redun- dancy.		evene 1y.
<pre>burrown, possibly wrown, possibly</pre>	la Slare.	Unit now,	Battery of became over- charged & battery tempera- ture increased.	Battery #1 was turned off for a certain number of hours, then returned to service.	Has occurred at least 4 th <b>mes.</b> Also, see 0468.
Halve real leases wen response suscess a secore through a secore a secore a secore a secore a secore a secore a	Per	liminomu, possibir Inadequate lubrication.	Asparently little or none	Average wheel speed was in- creased to obtain a better lubrication condition.	Anomaly occurred during a sum transion when wheel was changing directions.
Michaeled, but also occurred on a wubeccant. Michaeled, but also occurred on a wubeccant. Michaeled, but also occurred on a wubeccant. Michaeled, but defined, but all dist picture made occurred on a wubeccant. Michaeled, but also occurred on a wubeccant. Michaeled, but also Michaeled, but als	<b>.</b>	Yalve seal leatage when spacecraft passed through an apogee shadow.	Attitude correction no longer possible.		Lealage did mot cause s'gnificant perturbation See 0339.
the of linknown. Both Commission and and are o.d. Possibly due to aping, would restrict night the life or charge/discharge com- but batteries on other operations. Would restrict night the manded with no significant degredation much earlier. Spectraft in this series and and with no significant degredation much earlier. Issued forger than only the manded with no significant degredation much earlier. Issued forger than only the manded with no significant degredation much earlier. Issued forger than only the manded with no significant degredation much earlier. Issued forger than only the manded with no significant degredation much earlier. Issued forger than only the manded with no significant degredation much earlier. Issued for units service. Another the more after and the service. Another the forger than only the more after and the service. Issue the servic	4 69. 19	Not indicated, but also occurred on a subsequent spacecraft.	No impact on data gathering.	Partial disk picture made used to prevent Radiometer from "Nanging up."	
Possibly due to aying, would restrict night time Gree Charge/discharge can but batteries on other but batteries on other spaceraft in this series issued longer than 1915. Issued longer than 1915. Battery became overcharged, Battery was turnee off for the next 3/4 hours, then returned to service. Creased. Creased. Creased.	of N	Canit mover .	Both (JMCTOP's tested and are 0.K.		
ha untround. Battery became overcharged. Battery was turnee off "or "see 468. and tattery temperature in- the next 314 hours, then creased. creased. creased.		Possibly due to aging. but batteries on other spacecraft in this series lasted ionger than this	Mould restrict right the operations.	leep charge/discharge com- manded with no significant results.	Apparently there were indications of degredation much earlier.
	ta tree ta	(an traceer.	Battery became overcharged, and Lattery Lemperature in- creased.	Battery was turned off "or the next 9/4 hours, then returned to service.	325 325

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Annual let.       Annual let.         Description       Lete       Mission Effect         Description       Annual let.       Mission Effect         Description       Annual let.       Mission Effect         Description       Attributed to Mask       Mission Effect         Description       Mission       Doly real time data and its play.         Description       Cause extract       Doly real time data and its play.         Description       Cause extract       Doly real time data and its mission         Description       Cause extract       Doly real time data and its mission         Description       Cause extract       Doly real time data and its mission         Description       Description       Doly real time data and its mission         Description       Description       Description         Description       Description       Description         Description       Description       Description         Descriptitit       Descriptitit       Desc	Instruction       Care in the instruction       Monalitet         Instruction       Care in the instruction       Monalitet       Monalitet         Exercipation       Care instruction       Monalitet       Monalitet         Exercipation       Care instruction       Monalitet       Monalitet         Exercipation       Monalitet       Monalitet       Monalitet         Exercitet       Monalitet       Monali		3		<u> </u>		Constro craft	£			off.			
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Description       Carse         Description       Carse         Image Reditation       Carse         Attributed to Read       Attributed to Read         Attributed to Strement       Attributed to Read         Attributed       Minion         Attributed       Attributed to Read         Attributed       Minion         Attributed       Minion   <	Description       Care         Description       Care         Description       Care         Scenning badrameter       Attributed to kead         Reconser       0.1 Present         Reserved       1.1 Present         Reserved		MISSIC	Not signific	Okly real ti able.	Not indicate objectives i this time.	Negligible ( dancy.	increases 4 to cause de	Not signifi	No effect.	linft mot us	tione, redun	Nome, track when this w	ן ז
Description The distribution of the secondary of the sec	Description     Description     Sconder AJ: frequenter     Scond Late recorder     Scond Late recorder     Darity bit error is but drive:     Scond Late recorder     Scond Late recorder     Speceral Scientific     Speceral Scientific     Speceral Scientific     Second Visco Tamer Unvision     Cantent     Speceral Scientific     Specera Speceral Scient	Arcen   1c5	Gause	ted to head ng transfents.	·		, never the	d due to 's infrared on through ent apertures.		- Attitude was deactivated time, so mo r pulse could curred.	, but see 356.		ted to tracker's ibility to scor- on from the high particle radiation ment and to albedo ion effects.	1
Description ling fladioneter der 82: frequent ruer 82: frequent ruer 82: frequent ruer 82: frequent data. da	Description Description Scanning Radiometer Recorder #3: freepont interruptions in play- buck data. Second tase recorder failed. Parity bit error in Description of energy second tase recorder failed. Parity bit error in Description free biblysis but no energies failer than designed producing more thrust than desired instructures to any of problem factor counts, high cur- ters signs of problem fuer signs of problem free thrust for thruster failer signs of problem free thrust for thruster faileneeter #2 failed. Star tracter loc floed to huse jampes to Aldebaren.			Attribut sufficities	(introduc)	Uninom.	Cause w	Heliever Jupiter radiation Instrum	Unknown	Limitron Control at the thruster have occ	Unitroun	Unknown	Attribu suscept tillati exergy seturat	
	ASTRA SE TRA STERE SE TRA SEE SE TRA SEE SE		Description	sing Radiometer rder 43: frequent rruptions in play- data.	nd tape recorder bd.	ly bit error fa and Mamory 1; ess but no execute.	ccraft Propulsion stam d2 negative valve stayed open velve stayed open velve than designed. desired desired	ral scientific rymste experienced nsee temperatures.	ual fincrease fin TMT a current.	e count for thruster	band Video Tape ther Al Mus Nigh r counts, high cur- indications and r signs of problems	High Mesolution ometer 72 failed.	tracter lock found are jumpes from pus to Aldebaren.	

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	Anonal ies			
	Cause	Mission Effect	Corrective Action (if known)	Renarks
Range	Unknom.	Impact not known.	Commanded to fixed 32 range at 15,000 hours.	
nature Ultra- r Slit	Unk nown .	increased current (-200mA) to sail experiments; por- tions of UV Spectrometer no longer operated.		
gerature	Thought due to insuffi- cient built-in strain relief for effects of temperature extremes.	Not indicated, but space- craft continued to perform successfully.		Fourth of four semsors to fail; see 0325, 0353, 0374.
rive 15£.	Anomaly possibly con- nected with lubrications.	Mone-returned to normal after each occurrence.		Se 538, 117.
	Unknown.	Not known.		INAL P OOR QU
ŧ.	Attributed to failure of tape or recorder motor.	Stored SR data still avail- able from Recorders #1 and #2.		AGE
Pneu- on-board	Seal leakage during shadow.	Nat known.		19
Tape ord/play- iled.	Unknown .	Recorder no longer used.		See 1322.
ter A oped too	Unknown.	Negligible due to redun- dancy.	Operation switched to "B" unit.	Power output steadily declined to U. I watts with moticeable loss in coverage
	Unk nown .	Not serious at the time.	Thruster start sequence had to be modified to eliminate some warm-up periods.	
ge/dis- 1 tempera- high.	Unknown .	Battery had to be turned off-line for restoration.		See #468, #476, \$482, #500.
tatic power off.	Cause unknown.	None, commanded back on.		2RC R-1863 327

•	Ariona 1 165		Corrective Action	PRC
1011	Cause	Mission Effect	(11 known)	Remarks
Isotope - large tele- ed (PH2 moisy)	Appears to be temperature related, when package temperatures exceed 18.8°C.	Apparen.ly not serious.		- 1863 328
yzer was turned mpts to isolate spurious com- #281; when com- # on, power came # instrument a data.	Unknown.	Loss of experiment for about 2 years, at which time operation returned to normal.		
otopolarimeter ng problems at s greater than	Untroun .	None, can be compensated for.		See #52.
emperature Pro- meter J1 f11 ter tition and post- information	Attributed to aging.	Loss of Radiometer #1; no further VIP Radiometer data available, since unit #2 had already failed.		
l drive failure. ale in one di- nly.	Untirour.	A muisance, but managed to work around it.	The on-board computer routines were modified to allow one direction drive with wheel run- dom to control the spacecraft, a jet assisted mode (jAM) was also developed for space- craft control.	See 1435.
Resolution Radio- failed,	Unit nown .	No further VHM Radiometer data available, since unit #2 had already failed; left only one experiment still returning data.		
trol Module s switched from Unit 2 without	Believed due to VHF input signal transients.	None. Switched back without commands.		
meter Ware Trans- sociated with the rabola failed to	Unknown.	Experiment no longer valid.		Galy the portion of the MMM experiment associated with the 30 GMz parabola remains oper tional.
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		Remarks	See MJT.			Spurlaus commands; see 6434, 6457.	ORIGIN OF POC	AL FA	age la ALITY	5	See 1468. \$476, \$482, \$500, \$503.		329	
		Corrective Action (if known)	Pitch wheel kept close to zero speed ever since using pitch control.		Switched from unit B to Unit A as a precautionary measure.	Commanded to proper mode.							Yaw and eastward orbit must be be controlled through Space- craft Propulsion Subsystem #2, Pitch and roll can still be controlled through Spacecraft Propulsion #1.	
		Mission Effect	Created emergency; large quantity of attitude con- trol gas used to re-acquire normal attitude, solar paddles lost sun track, etc.	Instrument turned off.	Megligible due to redun- dancy.	None .	Can be used to a slight extent, if necessary.	Not clear; apparently not major, since spacecraft still collects usable data,	Loss of experiment.	Not known.	Battery had to be taken off- line for restoration,	Not significant.	Not serious, due to redun- dancy.	
	Sáti Bhóuv	Cause	Anomaly is possibly con- nected to lubrication.	Due to failure of photo- multipiler tube.	Unknown ,	Unknown .	Originally thought due to "beat" problem in 100% sun.	Unknown.	Unknown .	Un troum .	Unknown .	Unknown.	Unknown.	
		Description	Pitch wheel stopped for 8 hours.	Asteroid-meteoroid de- tector failure.	Rate Measuring Package B began showing current variations.	Plasma Electrostatic Analyzer came up in wrong mode during 2 month period.	Scanning Radiometer Recorder 02 degraded gradually until ft became essentially unusable.	Radial Thruster Pl failed.	T <b>emp</b> erature/Numidity Infrared Radiometer failed.	136 My Transmitter started to have a de- crease in power output.	Battery #2 charge/dis- charge cycle and temp- erature abmormally high.	IRLS Transmitter did not respond to D-2.	Speccraft Propulsion Subsystem #1 truss valve Neater (prime and backup) failed.	
	Anome ly	(Fours)	18913	18980	19137	19300	02261	19630	19656	52861	50533	20724	20784	
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	Renarts	Battery was turned off for a re cycle; when it was again turned current transients resulted.		See /188.	There were 2 ocrurrences. Also #476, #484, #500, #503, and #53	See #520.	ORIG OF P	INA) OUR	L PAGE IS QUALITY
Corrective Action	(if known)						Battery periodically commanded to "low" condition in an attempt to recondition; helps a little, but not much.		
	Mission Effect	Use of battery #6 discon- tinued.	Apparently some spacecraft yaw control lost, but at this point the prime mis- sion had long since been completed.	Resulted in a loss of data sensitivity, but not of major impact to experiment.	Battery had to be taken off- line for restoration.	Not known.	Experiment operation must be programmed for power avail- bility.	Not Indicated.	None, commanded to normall mode.
	Cause	Unknom .	Unincen.	Possibly due to malfunc- tion of a solid-state Dickey Saitch"; previous speceraft in this series lost these saitches, then mechanical, early in the missions.	Unknown.	Unknown.	Design problem, plus age of battery compounds prob- lem by making load shuring trickier. Battery cannot be taken off-line to recon- dition via complete 15- dition via complete 15- unloading battery would risk shutting off command system frreversibly.	Untinom .	. Lintunour .
	Description	Load sharing of battery #6 decreased and battery over- charged; subsequent current transients.	Spacecraft Propulsion Sub- system #2 yaw thruster valve failed.	Lost Ryle-Yonberg Radio- actor 02 "fine" channel.	Battery #7 charge/dis- charge cycle and tangera- ture abnormally high.	136 M <sub>2</sub> transmitter cur- rent drain 320 ma vice 620 ma.	Battery "memory" problem. Himited to 30% depth of discharge.	Despin thruster valve stuck in closed position.	Plasm Electrostatic Analyzer in wrong mode.
Accely	[hours]	22610	22632	02622	2293.	84462	00562	24090	24672
	Index	534	515	2%	537	8	<b>5</b>	<b>9</b>	3

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		if troum)								t off and t to normal.				1
		Corre								It was ner experiment configure				]
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		ion fffect	a:	by this po	r inpaired experiment	on mission	e due to re	t no longer n objectiv en met.	ige & Range Len during		de control 15 now 22 17 telescop relow 21.6 tric Haves rriment 15 c desired s	iontrol Ope possible.	<ul> <li>had to be Latteries</li> <li>is that</li> <li>ing function</li> </ul>	D
		Niss	Negligible	Not indici completed	Apparent  from this	No effect	Negligible dency.	Spacecraft but miss already bo	Only 4 Rar passes tal	None.	All attitu Spin tate -cosmic rate unusable t flectrosta Noise expe one of the windows	Attitude ( no longer	Battery s off, five operationa load carry significan	
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			Unknown	Unix noun	Camponer CKT Phot Nign Vol	Untrioun	Unknown	Recreation fab f	Unknown.	Unt noun .	Seal lea Shadow.	Excessives	linta our.	1
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		rscription	Trensmitt. Ny an prior and	ince degrad iensor.	lare Isotog ain telesco tion.		der 12. Ti	tter fallur	transmitte Jtput.	llectrostat by-pass 0	remaining s: fram the control 5 c Subsyste	i Attitude Jes supply depleted.	es has hig problems.	
		ă	TX XI	Perform In sun 1	Solar F Sent m Segretion	Antenne Monantil Ployics	Transpo Called.	Transal	TX R	Player	Lost all beend al Attitude Present	On-board System 1 Pletely	Battery erature	B
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	-45				ight tracking occurrences.					PR	C R-1863 337
	Rena			See #593.	At least 51 stray!			ORIGINA OF POO	L PAG R QUA	e is Lity	
Corrective Action	(if known)										
a a managana ang kanang ka	Mission Effect	No effect, ground procedures revised.	Considered trivial occurred 5 times and lasted less than 5 seconds each time.	Considered trivial.	Nune.	No impact on power capabil- ittes, although this is an indication of non-optimum load sharing.	Apparently no effect.	No effect or mission - anomaly occurred only occa- sionally and valid data still obtained.	Apparently not serious.	Mone, occurred tnly for 1 earth picture.	Mat serious.
2 sectors	Cause	Attribuied to aging ef- fects in deep space - thought to be due to shift in phase detector output.	Due to modulation state changes.	Thought due to spurious tone on uplink.		Attributed to themail gradients.	In ground tests this was was observed ind was due to gravity Irads on the ertuators.	Scar platfor m position changes priduced a dif- ference in heat input to the infirred Thermal Mapper, thereby changing the mainitude of the infrared data.	unkrown.	lýn k nomm .	Caused by overestimating required exposure due to lack of anowledge.
	Description	s-Band receiver #CD rest frequencies changed from pre-launch välues.	inexpected increments in Demputer Command Subsystem Counter.	Mexpected increments in Computer Command Subsystem Counter.	Zanopus tracker straylight Kourrences.	inbalance between inboard and outboard solar panel urrents.	fransients follouing same 304 converter turn-ons.	Changes in Infrared Therwal Mapper experiment data with scan platform position changes.	lars Atmospheric Mater Detector monocingmator Mater servo temperature Momaly.	fisuel [maging System Dointing error.	fisual Imaging System Laturated pictures of the Larth.

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Corrective Action Cause Mission Effect (if known) Possibly due to sola Not serious.	scope interior. Appears to be an ins al- Apparently not serious. lation error.	Resulted in 2 to 6% low readings on Mars Atmos- pheric Water Detector gain state telemetry: appar- ently not serious.	stee Undurcum. Not clear. I to	igh A particular bit pattern Apparently nu mission effect. Etry, in the high rate channel channel SMR by as much as 1 db.	Aprears to be some anomaly None; revised frequency curves in the VCD itself; thought were prepared & published. due to aging effects in recumm.	e- Unicours. Apparently not serious.	est Attributed to aging ef- No effect; ground procedures irom fects in duep space, revised, probably in VCD per se.	ly-	board Attributed to thermal No impact or power capabil- prei gradients. Attres, although this is an indication of non-optimum load sharing.
Description 1 Imaging System -	ing glare in stor d images during d/Star sequences. ared Thermal Mapper - acunt temperature mounts reversed.	Atmospheric Water ctur - incorrect tants used during ad calibration of states 0 through 3.	uter Command Subsyste essor B tranferred to r mode during sun/ b occultation.	raction between high : å low rate telemetry	ly Radio Subsystem Eiver VCO frequency ft.	eiver AGC below pre- ted value.	and receiver YCO rest quencies changed from s-launch values.	opus tracker, stray- At occurrences.	wiance between inboar i outboard solar panei rrents.

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lata with scan plat- changes produced ition changes. It fernce in heat i the Infrared There Mapper, thereby c the magnitude of infrared state	ition no effect on mission - a uff- anomaly occurred only abut to occasionally and valid mai data still obtained.	(1f known)
fremmal Mapper - Appears to be an	nanging the instal- Apparently not serious.	
ent heater & rear lation error. mperature messure- versed. ospheric Mater - incorrect s used during alloration of alloration of	Resulted in 2 to 6% low readings on Mars Atmos- pheric Water Detector gain state telemetry:	
brupt "glítches" Unknown. Telemetry Sub-	wopenencity doc vertous. None, characterized as "idiosyncracy".	
r Telemetry Sub- ta point approx- 2.5 to 1.0 db sittive than	Minor operational proce- dure changed.	ORIGINA OF POO
<pre>ifo Subsystem - Attributed to spac cent - 0.4 to "idiosyncracy"; th inturbation. Antenna Subsystem played some role i</pre>	:ecraft Not serfous. He Relay May have In this.	AL PAG R QUA
racter "darker Unknown. " <del>Phenomenon</del> riods of stray urrences.	Not serious.	E IS

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	Anonalies			
Description	Guse	Mission Filmer	Corrective Action	ľK
pe recorder 8: Lape Lion suddenly changed.	Attributed to anomalous change of state of a flip- flop; not known why.	Transtent; unit functioned formelly before and after	(if known)	
l on Infrared Therma) Der due to S-Band.		Mot serious.		863 340
wel imeging System turn- s put Murs Atmospheric er Detector into wave- Jth scan mode.	Mars Atmospheric Mater Detector wiring suscep- tible to AFI from this source.	During the 13 minutes of this scan period, mater Amounts cannot be computed.	Visual Imaging System was left on if there was a possibility that water data could be data	Fossibility of this was known pre- launch.
ing playback of Yisual ling System data, tal Tape Recorder - R to Synchronous speed.	Untraum.	Tape speed caused the Com- puter Command Suitystem to fissue early track changes, resulting in playback stop 17 minutes, 21 seconds too	rupted,	This could be the same anomaly as #620.
.platform envelope d sot permit Infrared mal Mapper "Or tele. E to fully view the user plate.	Unknown .	Not clear.		
al battery cells oped a reverse volt- be to overdischarge.	3 of the 4 batteries were allowed to discharge through an isolation re- sistor to as low as 2.5 y dc.	No detrimental effect; rather, it proved to be an effective reconditioning method.		See #629 (different spacecraft).
ries exhibited tly depressed wolt- urve upon discharge.	Attributed to lack of battery operational activity.	Nome, depressed voltage was about 0.5 to 1.0 volts,		See 1630 (different spacecrafe)
ctures transmitted by revealed a biomish bigh gain antenna; suspected.	Possibly due to damage to anterna from landing shocks while in stoned prosition (anterna is sus- creptible to such shocks), but since subsequent operation was normal, it was thought the blemish was furtian dust thrown up on landing.	Mone, subsequent operation successful,		

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rtts		ent spacecraft).			ORIGIN OF POO	AL PA	ge 1: Lity		al times including when	try transmitters/antemes ivated.	RC R-1863 341	
Pen		See #625 (differ	See #616.						Occurred sever	were being act		, , , , , , , , , , , , , , , , , , ,
Corrective Action (if known)	corrective action taken to revent 1 watt operation not described further).							uss altainated by repro-	uas erumineter of fight.			
Mission Effect	Apparently not serious C due to effective correc- P tyve action.	No detrimental effect; No tetrimental effect; rather, it proved to be an effective reconditioning method.	None, depressed voltage was about 0.5 to 1.0 volts.	None, characterized as "idiusyncracy."	MegligtbleDigital Opera- tional Controller will select Yaw Inertial Reference Unit and maintain Yaw-axis control.	Negligible: F-l channel can be used for interferometer operations.	Negligible.	Mat serious.	Megligible	Apparently not serious.		
	Lause nenomn.	everal batteries were al- owed to discharge to as ow as 2.5 Vdc.	lttributed to lack of mattery operational sctivity.	dot known whetter cause is in the Orbiter or the Lander.	Possible causes: (1) sun getting into the Image dissecting tube. (2) sun reflections off particles.	Cause unknown.	possibly due to shadow- ing effects, or an open or high impedance in a solar cell string.	Cause unknown.	Progr <b>am</b> ing error.	Unkr.own .		
	Description fransmitter operated at U i matt rather than 30	atts. Seveloped a reverse volt- developed a reverse volt- lage due to overdischarge.	Batteries exhibited siightly depressed volt- ane curve upon discharge.	system on Orbiter relay	outur Polaris Sensor #2 tracks bright particles.	Interferometer IF-2 OP- erated intermittently. subsequently failed.	Solar array shunt tap volt- age high.	Aerospace amidirectional spectrometerchannel E2 intermittent.	Deily transient in Digital Operational Controller pitch attitude command.	Spacecraft Propulsion Sub- system thruster #14 catalyst bed sensitive to RF under some conditions.		

PRC R-1863 342	÷.	r whether ing else.		ut mission.				out mission.	1		mission: the end of	B
	rks cent pre-laur known about	ed: not clea ly or someth		ent througho				through			s throughout is 19.6% at t orbit.	1
	Rema ition was pre-	riment not us to this anoma		blem was pres					ng saw ylamon	ee 1468, 1482	nomaly applic begradation wi 33 months in (	ß
	Cond	e exte Expe		Pro					eset <b>N</b>	o that S tteries carry	<b>2</b> 00	
	: Action Nown) djusted for	. uoj			ng system over 90 ht for				iodically r command.	stablished so of the 8 ba n on-line to		8
	Corrective (15 km	rrective act			ata Processi e-progr <b>amme</b> d imes in-flig corrections.				Clock is per via ground o	Procedure es the other 7 could remain		
ļ	5	3 8		space- In		ecraft	-97 57			turned on Sration	ficient r all	I
	ion Effect	a		endanger the st resulted s of data.	ly negligibl	tion in spac s.	icant, alway co normal,	ble.	ble.	r had to be i	problem; suf available fo ements.	B
	W155	Negligible		Did not e craft, bu some loss	Apparent	No reduc function	Insignif turned t	Negligi	Negligi	Battery each tí cyrle.	Not a l power a	1
				erence from urce.		rror at the er.	to external	nected to				1
Anomali	Cause	nk nown .	ink nown .	Due to interfi an unknown so	Unknown -	Operations el control cent	Possibly due interference	Possibly con lubrication.	Unknown.	Unknown -	Unknown .	l
		ly 65 U h sat	stad- tino		jt	communi-	stem ex- periods d one mer than	received. • duty cycle een 17.	consts-	arged on ons.	l greater	1
	er intion	approximate occur in bot e generatori p-of-day turr	Crystal Micro periment sent temperature than expecte	* . sbnsee	us pitch and utions.	ary loss of	ollection sy ced several arference an period of fe	ted messages motor drive	9, 492 hours	y loses time ry #6 overch	, degradation expected.	
		Error of seconds time cod	Quartz ( ance exi crystal higher	"Lost C	Anoma lo distrib	Tempor	Cation Data o Perien O fat	Pitch		Source State	Array thun	
	Ancesly Time	(hours)										
		638	619	99	Ī	<b>64</b> 2	5	3		5 <b>5</b>	8	

Cause Lause a mechanical Meg Meg Meg Meg Megar Megar Megar Meter Mega		Mission ffact Corrective Action	ligible. Clock is periodically reset from the ground.	known .	ificant ('60%) loss of vations from the dipole	ently not serious.	f vermier bit avoided, ing commandable offset ng to about 0.6 arc s instead of 0.3 arc	s. gnificant.	ect. nutation transient to its residual value.	
Unknown. Unknown. Caused by a anterna or anterna or anterna or anterna anterna anterna anterna or to or assemb	Anomal ie.	Cause	Unknown . Neg	Caused by a mechanical Not flaw in yne leg of the antenna	Causes by malfunction in Signi control logic circuitry. obser anter	Appar	Niknowa. Use of indexi indexi minute	matinute Not si	we to momentum disbur- No effi mees as elevation drive decays wes the pointed instru- mts' assembly :nto point- g position.	

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	Rearie e			s first moticed show rn-on.	e 1657.				urs more frequently trument assembly is tape recorder is i			
	Corrective Action (1f known)			Ka:	Operational procedure changed See during worst orbits.				Occ			
	Mission Effect	Causes spacecraft to point towards Earth a small amount; shift not large enough to cause problems.	Apparently insignificant.	Did not significantly impact data gathering capability.	No significant impact.	Not significantprovisions were available for electronic- based ca`ibration.	Did mot significantly impact data gathering capability.	Apparently no major effect on experiment.	No impact on spacecraft operations.	Negligible, regulator commanded on again.	None, temperatures stil! within design limits.	
Angua 1tes	Cause		Unknown .	Attributed to a problem with a photomultiplier tube, which was a last minute replacement.	Unknom.	Attributed to poor geometry,	Apparently caused by local production of gamma ray radiation in the spacecraft and detector material.	Untrown .	Unknown.	Apparently due to temporary overcurrent in experiment.	Unknown.	
	Description	Scattered light from Earth enters the "control eyes" at beginning and end of orbit day.	some imbalance in the string of battery cells during and after overcharge.	Gamma Ray Monitor; severe long term detactor gain change.	came Ray Monitor; detector Highly sensitive to over- load caused by spacecraft's assage through radiation regions.	imma Ray Munitor; built in radioactive (Au <sup>241</sup> ) calibra- tion scheme unsatisfactory.	imme Ray Monitor; greater Aan expected shield count- Ing rate and central de- inctor spectral features.	ioft X-Ray Beckground Radi- ition experiment; detector ailed.	Mort time-frame bus cur- ent fluctuations during carstion from charge outroliter voltage clamp o fully activated bus ollage Limiters.	Mexplained turn-off of Soft -Ray Background Radiation xperiment power regulator.	beceraft tamperatures unning warmer than expected.	

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Accession         Monealles,         Correction           Larse         Larse         Monealles,         Correction           Linnoun         Larse         Monealles,         Larse         Larse           Linnoun         Larse         Monealles,         Monealles,         Larse         Larse           Linnoun         Linnoun         Monealles,         Monealles,         Larse         Larse         Larse         Larse           Linnoun         Monealles,         Monealles,         Monealles,         Monealles,         Larse         Larse <th></th> <th>re Action Inour) Remarks</th> <th>tcatrons used "nis anomaly was also see teator is tests.</th> <th></th> <th></th> <th></th> <th>ing techniques Interference determined t remove the present pre-launch. from the data.</th> <th></th> <th>3æ 1672.</th> <th>PRIGINAI DF POOR</th> <th>D PAGE IS QUALITY</th>		re Action Inour) Remarks	tcatrons used "nis anomaly was also see teator is tests.				ing techniques Interference determined t remove the present pre-launch. from the data.		3æ 1672.	PRIGINAI DF POOR	D PAGE IS QUALITY
Ancomo lies Cause Cause Cause Lo mechanical vibra- tion of ultraviolet Spec- tion of ultraviolet Spec- trometer Shutter/Initrov. Tasing was not well under- stood beforehand. Tasing was not well under- stood beforehand. Mot Indicated, but appar- mereperted. Saft the y cause is shift Most littely cause is shift Most cause is shift in value of due to shift in value of electronics components.		Correction Effect	Not servius. S-bard commun whenever coll active.	Not indicated.	Mat serious	Mult serious.	Not serious due to corrective lange process action. noise pattern	None, Central Computer and Sequencer was reprogrammed.	Although adjusted for in- ground data reduction, data ues still fost because oc- casionally the bit error characteristics were such that the ground lost were lost each time.	Between these outages and the data lost due to 6/1, oner 60% of all Infrared Inter- fergmeter Specirgmeter data was lost.	Probable effect is loss of usable data as the communica- tions rege increated. Zee 611, 672 in connection with this
	2011 I III	(ause		Lint noun .	(mit naum .	Unit nour .	Due to mechanical vitra- tion of Ultraviolet Spec- trometer shutter/mirror.	Tistry was not well under- stood befor <del>chand</del> .	Mot indicated, but appar- ently Lvis mas not unexperted.	unitroan.	Most likely cause is shift in motor start position due to shift in value of electronics components.

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				ghout mission	ticed prior I	adition to in #6/8.			ubs equent ication of	
Rema rk s	<u>7</u> .	ž		ight and throw	sent but unno , see #679.	hes were in a cks mentioned			currence on si ed to identify maly.	
	See #671-#6	See 0671-06		Seen pre-f.	Mad been pre launch; also	These blenis the dust spe		<b>r</b> - <sup>2</sup>	A similar of spacecraft 1 cause of and	2
kct ion m )										1
Corrective / (if hoo										l
	ample	ocess ing	t on data	sis of	only when	म् इन्द्र	s mission mitter	d off at gas de- bether the this see	on effect.	
ssion Effect	ct because of margin.	ct, ground pr the spikes.	ıfıcant effec ng.	ect the analy eatures on so s.	could be seen a were highly d.	es could be s buly when the ghly enhanced	tly no seríou X-band trans erimental.	Murs due to Murs due to Frot clear w Atributed to 197.	ificant missi	l
Ē	Nu effe design i	t No effe removes	No signi gatherir	Can affe small fo pictures	Specks of the data enhanced	Blenishe easily o were hig	Apparent effect; was expe	Spacecra 12,144 + 12,144 + pletion 1a4 con	No signi	E
eltes Se	lic migration des to inner 's glass	terference no	c rediation the photo- ube.				ed memory pacecraft so arse antenna rements could		o pluce re- design error.	L F
Anon	Due to metal from electro side of bulb envelope.	Cause for in known.	Due to cosmi impinging on multipiler t	Undi nown.		Unknown.	Due to limit storage on si that only co pointing inc be contained	Unknown.	Attributed tu flection, a i	]
-	meter tening mice	dsystem lingose ifrared ctrometer.	traviolet		2	Ð	pointing ar prob-		coupling	I
lesc ription	d Interfera meter: dar i bulb refer ource.	itometion Si Mises super pittes in In trometer Spe	nofse en Ul meter data.	angle TV ca Tresolution Mbers above	ects on bot	Comeros M Mas.	tin entenne to be a maj K-band.		rruster spin pected.	I
	Infrare Spectro of neon	Tete A neset p interfe	Random Spectro		Dust sp comeras	Both TV blentsi		es les	More th Chan ez	E
Anoma   y 11 m (hours)										[

	Description	50 Spurious commands This s executed, beginning tensel; 20 hours and continu- postul; 21 hours, and continu- terolu; 21 hours, tenolu; 22 hours, tenolu; 20	lens with the Visible- Due to bred Spin-Scan Radion- gradien calibration.	UNE transmitters re- One to i ted to low power mode fault.	in Radial Thruster 02. Unknown,	ry avercharging problem. Unknown.	cal Temperature Pro- Vadiometer AI calic In Function problem.	uting in one battery. Unknown.	ive Chopper Radiona- Belleved alibration airror of a norm P in space during which cau ate cycle.	e Composition Rapping Unknown. Eter black body Ateres for channels 2 vary.	motch eccurs in the Unimoun; i current ('900me) near 119 and 6; -day/end-of-night tion.			
Anomy) ies	Cause	rtuation has been in- related; it was related; it was in might be causing the cousing blem. The detector were and apparently rious commands did ur.	changing thermal	hernal design			-	-	due to execution i al gain cramand sid a logic upset.	-	wy be related to A			
		The spurious commands never had a serious effect on mis- slon. since the false com- mands were always reversible by ground.	Apparently no major impact.	Apparently did not impact Mission objectives.	Apparently causes minor change in spacecraft spin rate	None, work around procedures	uppersonance second ly. Did mot impact acquisition of valid data.	Mot significant	kot serious.	bparently insignificant.	pwarently not serious.			
	Drrective Action	(If known)												
		Remarks	Could have been prevented by addi- tional on-board temperature sensing Mardmare,	Uccurred on previous spacecraft als					ORIGI OF PO	INAL P. DOR QU	AGE IS	347	7	

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		Cause	lin trout	Untract	bue to design double batteri over Earth Rad Budget experim	Due to light	Not Indicated. as observed f	bue to logic d	Uninoun	Resulted from the moon.	Due to Bets 11 Botor.	Due to sensiti tector at the temperatures.	Untroof.	

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Appendix B		
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# Appendix B

### ENGINEERING ANALYSIS REPORT

#### A. INTRODUCTION

This appendix describes in detail the data recorded on the working papers generated for this study. Using the available documentation for each spacecraft in the data sample, these working papers, called engineering analysis reports, were produced for each launch in the data bank. Not all the data described below were available for each spacecraft.

#### B. Engineering Analysis Report

#### 1. <u>General Data Elements</u>

Each engineering analysis report begins with a short general description of the spacecraft and the main objectives of its parent program. This introduction also includes a short narrative of the flight experience of the spacecraft and the time interval covered by the subsequent pages of the report.

Table I lists general information needed for the analysis: (1) name of the mission; (2) the launch vehicle, with a brief description of an abortive launch if one occurred; (3) launch date; (4) orbit parameters including information relative to incorrect orbits due to launch vehicle malfunctions; (5) name of the sponsoring agency and prime contractor; (6) an overall evaluation of the in-flight performance; and (7) program objectives as given by the program office.

TABLE I - GENERAL INFORMATION

MERCION:

LAUNCH VEHICLE:

Describe abortive launch if occurred.

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ORBIT PARAMETERS:

AGENCY AND PRIME CONTRACTOR:

PERFORMANCE (Were the Following Objectives Met?):

PROGRAM OBJECTIVES:

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## 2. Reliability Data Elements

Data elements needed to perform the pertinent reliability analysis were entered in three tables of the engineering analysis report. Table II contains the hardware breakdown to two levels of indenture: (1) subsystems, i.e., power subsystem, timing, control, and command subsystem, etc.; and (2) equipment group and/or component, i.e., solar array, batteries, command receivers, beacon transmitters, etc. The list of subsystem names varies by the complexity of the spacecraft under analysis; the precise definition of the subsystems, that is, those functions assigned to a particular subsystem for purposes of this report, are found in subsection II.D.2. The equipment group or component list also is dependent on the particular spacecraft under analysis. It is important to note that the intention here is to define the second-level indenture so that the number of powered and unpowered hours (columns 2 and 3 of Table II) are applicable to all piece-parts within the given grouping. That is, the level of group or component definition is such that all constituent parts operate on the same duty cycle.

She with (1) 1 1 1 1 1 1 1 1 1

Redundancy among equipment groups and/or components was taken into consideration when entries to columns 2 and 3 were made. If the documentation was such that each unit in a redundant configuration was known to have survived, say, 1,000 hours, then 2 units are entered for 2,000 hours, However, if all that is known is that the redundant configuration survived, then the entry is 1 unit for 1,000 hours.

The purpose of columns 2 and 3 on Table II, powered and unpowered hours, is to obtain data from which "standby" reliability might be estimated. Again, it is emphasized that only known hours for the two

	Anomalous umber of Remarks and Behavior Cycles References Assumptions Description(1)				lavior is recorded here, to <sub>s</sub> ether with its time of liven in Table III.	
IE TO THE COMPONENT LEVEL	Number of Number of Powered Unpowered N Hours Hours				ription of anomalous beh nd its index number as g	
LE II - OPERATING TIM	Systen, Breakdown	Subsystem Name a. Equi, …ent Group/Component Name b. c.	Subsystem Name a. b. c.	Subsystem Name a. b. c.	.e: (1) A brief desc occurrence a	

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classifications are recorded. Assumptions concerning duty cycles were limited.

Column 3 on Table II, number of cycles, was used for those hardware groups for which the relevant variable is cycles or actuations. Other columns in the exhibit are self-explanatory. The reference column was included so that the source of the data underlying the results could be easily identified. It is noted that this "traceability" is preserved on all working papers thorughout the data analysis; for example, all anomalous behavior classifications are coded so that any question concerning data classification or assumptions can be answered by searching back to the original entry in the engineering analysis report.

Table III shows another format in the engineering analysis report used to record the number of piece-part types for each higher level grouping of hardware shown in Table II. The column labeled la, for example, is the first equipment group or component in the first subsystem listed on Table II. A "total" column was provided for those spacecraft where a parts breakdown by equipment group or subsystem was not available.

The list of piece-parts varies not only by spacecraft but also by the available documentation for the spacecraft. By far the most difficult data element to obtain was the spacecraft parts list; also the level of detail given on parts lists that were obtained was very sparse. With some exceptions, subgroupings within a part type were not available. For example, the total number of resistors used in the spacecraft was generally known, but the types of resistors was not specified. The resulting analysis is necessarily limited to the generic part nomenclature.

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## TABLE III - PARTS BREAKDOWN

Tota Numb of Pa	l er irts		Num	iber o Equi	f Pa pmen	rts It Gr	Per oup/	Subsy Compo	vstem nent	and		
Battery cells Bearings Capacitors Diodes	la	JP	lc		2a	2b	2c		3a	3Ь	3с	•••

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Table IV shows the format for recording spacecraft anomalous behavior. The description includes a narrative giving the consequences of the anomalous behavior: for example, (1) effect on the mission (catastrophic, negligible, modified by actions performed by ground stations, etc.), (2) effact on other hardware groupings (induced additional anomalous behavior, loss of equipment through deliberate shutdown by ground stations, etc.), and (3) implications on subsequent launches (corrective actions on hardware, changes in orbit parameters, etc.). Provision was made in the final column for any other pertinent comment relative to the overall study; of particular importance are any comments relative to assignable causes for the anomaly. Finally, the anomalous behavior event is referenced on each of the three tables. (This cross-referencing aids the anomalous behavior classifications tabulated in text Sections II, III, and IV.)

In this connection, it is emphasized that a particular anomalous behavior event is not necessarily attributable to a particular piece-part. In fact, only a few such events can be attributed to a particular parttype as suggested in Table III. In most cases, however, anomalous behavior events can be assigned to hardware at the subsystem level, and in many instances, at the equipment group and/or component level (Table II).

#### 3. Development and Prelaunch Elements

The development and prelaunch elements were defined in the earlier study by means of five potential factors present in these two intervals of a spacecraft lifetime. These five factors are listed

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# TABLE IV - ANOMALOUS BEHAVIOR DESCRIPTION

| Identification | Time to<br>Failure<br>(hours) | Consequences | Comments |
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in Table V together with a brief description of the specific information required.

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Prelaunch activity is explained on Table VI. Basically, this table discusses tests and checkouts conducted prior to launch.

4. Summary

The four tables just described and the general data elements discussed above comprise the data format used in this study in preparation for the data analysis. The first step in the analysis procedure was to generate the anomaly listing; this listing becomes the data basis for the analysis of Sections I<sup>+</sup>, III, and IV of the text.

#### TABLE V - DEVELOPMENT ACTIVITY

*I*... TESTING

Narrative indicating items subjected to tests, duration of tests, testing of new items. etc.

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B. PARTS SELECTION

Description of types of specifications, part screening, parameter drift screening, etc.

C. QUALITY ASSURANCE PROVISIONS

Description of quality assurance procedures imposed on or by the contractor, i.e., NPC 200-2 or 200-3; special provisions, etc.

D. OFF-THE-SHELF VERSUS NEW DESIGN

Estimation of the percentage of equipment groups in the spacecraft that can be lassified as off-the-shelf versus new design. Note that at a part level almost all can be considered "off the shelf," and at a subsystem level almost all can be considered "new design."

#### TABLE VI - PRELAUNCH ACTIVITY

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#### TEST AND CHECKOUT

Description of the extent of test and checkout at the launch site; description of types of tests, record of anomalies during this period; description of mating problems if any, length of time interval, etc.

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# Appendix C DATA BANK COVERAGE

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# Appendix C DATA BANK COVERAGE

#### INTRODUCTION

The chart in this appendix lists the spacecraft in the data bank. The spacecraft are arranged in numerical order by EAR numbers.

For each spacecraft, the chart shows the launch date, spacecraft status, and the degree of completeness of the tables in the EAR<sup>1</sup>. For some of the spacecraft, not all the information was available and for unsuccessful launches, some of the tables were not applicable, i.e., Table II: Operating Time; Table III: Parts Breakdown; and Table IV: Anomalous Behavior Description.

<sup>1</sup>See Appendix B of this update for a detailed description of the EAR.

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| Spacecraft                                                           | taunch<br>Date                                                                      | Spacecraft Status                                                                                                                                                                      | Table I<br>General<br>Information                                                | Table II<br>Operating Time/<br>System Breakdown                                                | Table III<br>Parts Breakdown                                                                   | Table IV<br>Failure Description                                                     | Table V<br>Developmental<br>Activities    | Table VI<br>Pre-Launch<br>Activities                                                                  |
|----------------------------------------------------------------------|-------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------|-------------------------------------------------------------------------------------------------------|
| Courier IA<br>Courier IB                                             | 8-18-60<br>10-4-60                                                                  | Unsuccessful launch<br>Inoperable 10-22-60                                                                                                                                             | Complete<br>Complete                                                             | Not applicable<br>Complete, in detail                                                          | Not applicable<br>Complete, in detail                                                          | Not applicable<br>Complete, good detail                                             | Not applicable<br>Complete, good detail   | Not applicable<br>Complete, good detail                                                               |
| Ariel I<br>Ariel II                                                  | 4-26-62<br>3-27-64                                                                  | Inoperable 11-9-64<br>Last contact 3-30-66                                                                                                                                             | complete<br>Complete                                                             | Complete, in detail<br>Complete, in detail                                                     | Unavail.~le<br>Complete, fair<br>detail                                                        | Complete, poor detail<br>Complete, fair detail                                      | Fair detail<br>Fair detail                | Launch chronology<br>Not given                                                                        |
| Telstar I<br>Telstar II                                              | 7-10-62<br>5-7-63                                                                   | Inoperable 3-18-63<br>Operable 8-66                                                                                                                                                    | Complete<br>Complete                                                             | Complete, in detail<br>Complete, in detail                                                     | Complete, in detail<br>Complete, in detail                                                     | Complete, fair detail<br>Fair detail                                                | Fair detail<br>Fair detail                | Very general<br>No detail                                                                             |
| Relay I                                                              | 12-13-62                                                                            | Data covers from<br>laurch to<br>December '63                                                                                                                                          | Complete                                                                         | Complete, in detail                                                                            | Complete, in detail                                                                            | Complete, good detail                                                               | Fair detail                               | Unknown                                                                                               |
| Echo II                                                              | 1-25-64                                                                             | Orbital time is<br>from 1-25-64 to<br>12-65                                                                                                                                            | Complete                                                                         | Complete, in detail                                                                            | Complete, in detail                                                                            | Complete, fair detail                                                               | General disc.                             | Unavai lable                                                                                          |
| 040 I<br>040 II (A-2)                                                | <b>4-8-66</b><br>12-7-68                                                            | Wever operable<br>Last anomaly re-<br>corded on 12-28-71,<br>still operating at<br>that time                                                                                           | Complete<br>Complete                                                             | Not applicable<br>Complete, in detail                                                          | Not applicable<br>Nil                                                                          | Not applicable<br>Complete, good detal}                                             | General information<br>Nil                |                                                                                                       |
| 111 040                                                              | Unknom                                                                              | Unsuccessful launch                                                                                                                                                                    | None                                                                             | Not applicabl€                                                                                 | Not applicable                                                                                 | Not applicable                                                                      | Not applicable                            | Not applicable                                                                                        |
| Tfros I<br>Tiros II<br>Tiros III<br>Tiros IV<br>Tiros VI<br>Tiros VI | 4-1-60<br>11-23-60<br>7-12-61<br>2-8-62<br>6-19-62<br>9-18-62<br>9-18-62<br>6-19-63 | Lost function 6-9-60<br>Lifetime = 10 months<br>Lifetime = 4.5 months<br>Lifetime = 4.5 m ths<br>Lifetime = 10.5 months<br>Lifetime = 10.5 months<br>Lifetime = 18.5 than<br>36 months | Complete<br>Complete<br>Complete<br>Complete<br>Complete<br>Complete<br>Complete | Comp le te<br>Comp le te<br>Comp le te<br>Comp le te<br>Comp le te<br>Comp le te<br>Comp le te | Complete<br>Complete<br>Complete<br>Complete<br>Complete<br>Complete<br>Complete               | Complete<br>Complete<br>Complete<br>Complete<br>Complete<br>Complete                | Fair detail<br>Ni<br>Ni<br>Ni<br>Ni<br>Ni | Fair detail<br>Fair detail<br>Fair detail<br>Fair detail<br>Fair detail<br>Fair detail<br>Fair detail |
| Tiros VIII<br>Tiros IX                                               | 12-20-63<br>1-22-65                                                                 | Unknown<br>Unknown                                                                                                                                                                     | Ni)<br>Ni)                                                                       | Complete<br>N†1                                                                                | Complete (w/VII)<br>Nil                                                                        | Complete<br>Nil                                                                     | LIN                                       | Minimum detail<br>Minimum detail                                                                      |
| Nimbus I (A)                                                         | 8-28-61                                                                             | Failed 9-28-64                                                                                                                                                                         | Complete                                                                         | Complete                                                                                       | Complete, fair                                                                                 | Complete                                                                            | Fair detail                               | LIN                                                                                                   |
| <br>Nimbus II (C)<br>Nimbus B<br>Nimbus III (B-2<br>Nimbus IV (D)    | 5-15-66<br>5-18-68<br>2) 4-14-69<br>4-8-70                                          | Turned off 1-17-69<br>Unsuccessful launch<br>OK 7-13-69<br>Known survival hours =<br>3.27 x 104                                                                                        | Complete<br>Complete<br>Complete<br>Incomplete                                   | Complete<br>Not applicable<br>Complete, in detai<br>Complete, in detai                         | detail<br>Complete, in detail<br>Nont applicable<br>Complete, in detail<br>Complete, in detail | Complete, in detail<br>Not applicable<br>Complete, in detail<br>Complete, in detail | Some information<br>Not applicable<br>Nil | Níl<br>Not applicable<br>Níl<br>Níl                                                                   |

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|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------|--------------------------------------------|
| acecraft                                                                                                                                                                   | Launch<br>Déte                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        | Spacecraft Status                                                                                                                                                                                                                                                                                                            | Table I<br>General<br>Information                                                                                                                                                                                                                                    | Table II<br>Operating Time/<br>System Breakdown                                                                                            | Table III<br>Parts Breakdown                                                                                                   | Table IV<br>Failure Description                                                                                                                                                  | Table Y<br>Developmental<br>Activities     | Table VI<br>Pre-Launch<br>Activities       |
| AU I<br>AD VI<br>AD VI<br>VIII                                                                                                                                             | 6-22-60<br>6-15-63<br>6-64<br>11-19-65                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                | Turned off 4-18-61<br>Lasted only 47 days<br>Lost signal 11-65<br>Kronned use 11-13-67                                                                                                                                                                                                                                       | Complete<br>Incomplete<br>Incomplete<br>Complete                                                                                                                                                                                                                     | Nil<br>Nil<br>Nil<br>Ref. SOLRAD IX                                                                                                        | Limited information<br>Nil<br>Nil<br>Ref. SOLRAD 1 (+)                                                                         | Limited information<br>Nil<br>Nil<br>Limited information                                                                                                                         |                                            | 1 · N<br>5 · N<br>5 · N                    |
| 40 1X                                                                                                                                                                      | 3-5-68<br>7-8-71                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      | Last anomaly re-<br>corded at 11,700<br>hours after launch<br>Unknown                                                                                                                                                                                                                                                        | Complete                                                                                                                                                                                                                                                             | Comp l e te                                                                                                                                | Complete                                                                                                                       | fair detail<br>See EAR 52a                                                                                                                                                       |                                            |                                            |
| 1                                                                                                                                                                          | 11-6-65<br>1-11-63                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    | lost 12-1-66<br>Experiments turned off                                                                                                                                                                                                                                                                                       | Complete<br>Complete                                                                                                                                                                                                                                                 | Complete, in detail<br>Complete, in detail                                                                                                 | Complete, in detail<br>Complete, in detail                                                                                     | Complete<br>Complete                                                                                                                                                             | Limited information<br>Limited information | Limited information<br>Limited information |
| ssit 14<br>ssit 18<br>ssit 24<br>ssit 24<br>ssit 24<br>ssit 24<br>46<br>46<br>46<br>48<br>46<br>48<br>48<br>48<br>48<br>48<br>48<br>48<br>48<br>48<br>48<br>48<br>48<br>48 | 9-17-59<br>6-27-50<br>6-22-60<br>11-22-60<br>11-22-60<br>11-15-61<br>11-15-61<br>11-15-63<br>9-28-63<br>9-28-63<br>9-28-63<br>12-5-63<br>9-28-63<br>12-5-63<br>9-28-65<br>12-5-63<br>9-28-65<br>12-5-63<br>9-28-65<br>12-5-63<br>9-28-65<br>12-5-63<br>9-28-65<br>12-5-63<br>9-28-65<br>12-5-63<br>9-28-65<br>12-5-63<br>9-28-65<br>12-5-63<br>9-28-65<br>12-5-63<br>9-28-65<br>12-5-63<br>9-28-65<br>12-5-63<br>9-28-65<br>12-5-63<br>9-28-65<br>12-5-63<br>9-28-65<br>12-5-63<br>9-28-65<br>12-5-63<br>9-28-65<br>12-5-63<br>9-28-65<br>12-5-63<br>9-28-65<br>12-5-63<br>9-28-65<br>12-5-63<br>9-28-65<br>12-5-63<br>9-28-65<br>12-5-63<br>9-28-65<br>12-5-63<br>9-28-65<br>12-5-65<br>12-5-65<br>12-5-65<br>12-5-65<br>12-5-65<br>12-5-65<br>12-5-65<br>12-5-65<br>12-5-65<br>12-5-65<br>12-5-65<br>12-5-65<br>12-5-65<br>12-5-65<br>12-5-65<br>12-5-65<br>12-5-65<br>12-5-65<br>12-5-65<br>12-5-65<br>12-5-65<br>12-5-65<br>12-5-65<br>12-5-65<br>12-5-65<br>12-5-65<br>12-5-65<br>12-5-65<br>12-5-65<br>12-5-65<br>12-5-65<br>12-5-65<br>12-5-65<br>12-5-65<br>12-5-65<br>12-5-65<br>12-5-65<br>12-5-65<br>12-5-65<br>12-5-65<br>12-5-65<br>12-5-65<br>12-5-65<br>12-5-65<br>12-5-65<br>12-5-65<br>12-5-65<br>12-5-65<br>12-5-65<br>12-5-65<br>12-5-65<br>12-5-65<br>12-5-65<br>12-5-65<br>12-5-65<br>12-5-65<br>12-5-65<br>12-5-65<br>12-5-65<br>12-5-65<br>12-5-65<br>12-5-65<br>12-5-65<br>12-5-65<br>12-5-7-65<br>12-5-65<br>12-5-65<br>12-5-65<br>12-5-65<br>12-5-65<br>12-5-65<br>12-5-65<br>12-5-65<br>12-5-65<br>12-5-65<br>12-5-65<br>12-5-65<br>12-5-65<br>12-5-65<br>12-5-65<br>12-5-65<br>12-5-65<br>12-5-65<br>12-5-65<br>12-5-65<br>12-5-65<br>12-5-65<br>12-5-65<br>12-5-65<br>12-5-65<br>12-5-65<br>12-5-65<br>12-5-65<br>12-5-65<br>12-5-65<br>12-5-65<br>12-5-65<br>12-5-65<br>12-5-55<br>12-5-55<br>12-5-55<br>12-5-55<br>12-5-55<br>12-55<br>12-55<br>12-55<br>12-55<br>12-55<br>12-55<br>12-55<br>12-55<br>12-55<br>12-55<br>12-55<br>12-55<br>12-55<br>12-55<br>12-55<br>12-55<br>12-55<br>12-55<br>12-55<br>12-55<br>12-55<br>12-55<br>12-55<br>12-55<br>12-55<br>12-55<br>12-55<br>12-55<br>12-55<br>12-55<br>12-55<br>12-55<br>12-55<br>12-55<br>12-55<br>12-55<br>12-55<br>12-55<br>12-55<br>12-55<br>12-55<br>12-55<br>12-55<br>12-55<br>12-55<br>12-55<br>12-55<br>12-55<br>12-55<br>12-55<br>12-55<br>12-55<br>12-55<br>12-55<br>12-55<br>12-55<br>12-55<br>12-55<br>12-55<br>12-55<br>12-55<br>12-55<br>12-55<br>12-55<br>12-55<br>12-55<br>12-55<br>12-55<br>12-55<br>12-55<br>12-55<br>12-55<br>12-55<br>12-55<br>12-55<br>12-55<br>12-55<br>12-55<br>12-55<br>12-55<br>12-55<br>12-55<br>12-55<br>12-55<br>12-55<br>12-55<br>12-55<br>12-55<br>12-55<br>12-55<br>12-55<br>12-55<br>12-55<br>12-55<br>12-55<br>12-55<br>12-55<br>12-55<br>12-55<br>12-55<br>12-55<br>12-55<br>12-55<br>12-55<br>12-55<br>12-55<br>12-55<br>12-55<br>12-55<br>12-55<br>12-55<br>12-55<br>12-55<br>12-55<br>12-55<br>12-55<br>12-55<br>12-55<br>12-55<br>12-55<br>12-55<br>12-55<br>12-55<br>12-55 | Launch vehicle failed<br>Lost 7-11-60<br>Lost 7-11-60<br>Lost 7-11-60<br>Lost 4-1-61<br>Lost 4-1-61<br>Lost 4-1-61<br>Lost 4-2-62<br>Lost 8-12-62<br>Lost 12-19-62<br>Lost 12-9-62<br>Manch<br>Musuccessful launch<br>OX 8-66<br>Darthal OX 4-66<br>Darthal OX 4-66<br>Darthal 0X 11: fted) 8-31-66<br>OX 4-66<br>OX 8-31-66 | Complete<br>Complete<br>Complete<br>Complete<br>Complete<br>Complete<br>Complete<br>Complete<br>Complete<br>Complete<br>Complete<br>Complete<br>Complete<br>Complete<br>Complete<br>Complete<br>Complete<br>Complete<br>Complete<br>Complete<br>Complete<br>Complete | Wot applicable<br>Complete<br>Complete<br>Not applicable<br>Poor<br>Poor<br>Poor<br>Not applicable<br>Poor<br>Poor<br>Poor<br>Poor<br>Poor | Not applicable<br>Complete<br>Complete<br>Not applicable<br>Not<br>Not<br>Not<br>Not<br>Not<br>Not<br>Not<br>Not<br>Not<br>Not | NCt applicable<br>Complete<br>Complete<br>Not applicable<br>Not applicable<br>Nil<br>Nil<br>Not applicable<br>Nil<br>Nil<br>Nil<br>Nil<br>Nil<br>Nil<br>Nil<br>Nil<br>Nil<br>Nil | Limited<br>summariz<br>whole pr            | Information<br>ted for the<br>ogræm        |
|                                                                                                                                                                            | 6-29-61<br>1-24-62<br>12-12-62<br>11-21-64                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            | Lost 3-6-63<br>Unsuccessful launch<br>Lost 11-3-63                                                                                                                                                                                                                                                                           | incomplete<br>Nil<br>Níl<br>Incomplete                                                                                                                                                                                                                               | Very poor<br>Not applicable<br>Very poor<br>Very poor                                                                                      | Nil<br>Mot applicab.e<br>Very poor<br>Nil                                                                                      | Nil<br>Not applicable<br>Nil<br>Mil                                                                                                                                              | Nil<br>Not applicable<br>Nil<br>Nil        | Níl<br>Not applícable<br>Níl<br>Níl        |
| guard 1<br>guard 11<br>guard 111                                                                                                                                           | 3-17-58<br>2-17-59<br>9-18-59                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         | Unknown<br>Urknown<br>Lost 12-11-59                                                                                                                                                                                                                                                                                          | None<br>None<br>None                                                                                                                                                                                                                                                 | ore<br>None<br>None                                                                                                                        | Nane<br>Nore<br>Nore                                                                                                           | None<br>None<br>None                                                                                                                                                             | None<br>None<br>None                       | None<br>None<br>None                       |

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|--------------------|-------------------------------------------------|-----------------------------------------------------------------------------------------------------------------|--------------------------------------------------|---------------------------------------------------------------------------------------------------------------|----------------------------------------------------|---------------------------------------------------------|----------------------------------|--------------------|-------------------------------------------|----------------------------------------------------------------|--------------------------------|------------------------------------------------|---------------------------------------------------------|--------------------------|--------|---|
|                    | Table VI<br>Pre-Launch<br>Activities            | Combined limited<br>information<br>[Combined<br>information<br>None                                             | None<br>None                                     |                                                                                                               | Nil<br>Same as Transit                             | Some general<br>information<br>Some general             | information<br>None<br>None      | None               | None<br>None                              | None<br>None                                                   | None                           | None<br>None<br>None                           | None<br>None                                            | None                     |        |   |
|                    | Table V<br>Developmental<br>Activities          | Combined, limited<br>  information<br>None<br>None<br>feeral information<br>some detail                         | None<br>None                                     | IIIII                                                                                                         | Not applicable<br>Same as Transit                  | Some general<br>information<br>Some genera <sup>7</sup> | information<br>None<br>None      | Xone               | None<br>None                              | None<br>None                                                   | None                           | None<br>None                                   | None<br>None<br>None                                    | None                     |        |   |
| ata Bank Coverage  | Table IV<br>Failure Description                 | hot applicable<br>Complete, fair<br>Not applicable<br>Complete, good                                            | Complete,<br>good                                | Complete, good<br>Complete, good<br>Complete, good<br>Complete, good<br>Complete, good<br>Crmplete, good      | Not applicable<br>Nil                              | fair<br>Fair                                            | Not applicable<br>Not applicable | Very limited       | None<br>Not applicable                    | Limited data<br>Not applicable                                 | None                           | None<br>Not applicable                         | Not applicable<br>Not applicable<br>No fallure renorted | No orbital failures      | 1      |   |
| BANK CQVERAGE<br>D | Table 111<br>Parts Breakdown                    | [Combined, complete<br>fair<br>[Combined,<br>fair<br>Complete, good                                             | Complete,<br>  good                              | Consolidated as<br>one sheet                                                                                  | Not applicable<br>Nil                              | fair<br>Fatr                                            | Not applicable<br>Not apulicable | None               | None<br>Mot applicable                    | None<br>Not applicable                                         | None                           | None<br>Not applicable                         | Not applicable<br>Not applicable                        | None                     | !<br>{ |   |
| DATA               | Table II<br>Operating Time/<br>System Breakdown | Mone<br>Complete<br>Mone<br>Fair<br>Complete, good                                                              | [Combined, complete<br>good                      | Complete, good<br>Complete, good<br>Consolidated                                                              | Not applicable<br>Fair, not much<br>detail         | Complete, fair<br>Soin                                  | Not applicable<br>Mot applicable | Poor               | None<br>Not applicable                    | None<br>Not applicable                                         | None                           | None<br>Not applicable                         | Not applicable<br>Not applicable                        | Hone                     | 1      |   |
|                    | Table 1<br>General<br>Information               | Part<br>Part<br>Part<br>Complete                                                                                | Combined.<br>complete                            | Complete<br>Complete<br>Complete<br>None<br>None<br>None                                                      | Complete<br>Complete                               | Complete<br>(fair)                                      | (fair)<br>None<br>None           | None               | None<br>None                              | None<br>None                                                   | None                           | None<br>None                                   | None<br>Kone                                            | Roae<br>Nove             | 1      |   |
|                    | Spacecraft Status                               | Unsuccessful launch<br>Powered hours = 3,100<br>Unsuccessful launch<br>Unsuccessful launch<br>Mission completed | Powered hours = 18,336<br>Powered hours = 15,456 | Standby 11-25-69<br>Off 2-68<br>Standby 12-1-69<br>Deactivated 10-23-69<br>Standby 9-27-71<br>Standby 9-27-71 | Unsuccessful launch<br>Powered for 30,624<br>Nours | 0ff 9-65                                                | Unsuccessful launch              | launch<br>Dff 3/66 | √ff 1/67<br>Not useful, <del>ree</del> n- | tered 7+6-67<br>Battery failure 1-67<br>Transponder failure at | launch<br>Launch vehicle fail- | ure 8-18-66<br>Off 1-70<br>Unsuccessful launch | Unsuccessful launch<br>Unsuccessful launch              | 9% 1-15-71<br>9% 1-15-71 |        |   |
|                    | Launch                                          | 7-22-62<br>8-22-62<br>11-5-64<br>11-28-64<br>6-14-67                                                            | 2-24-69<br>3-27-69                               | 9-5-64<br>10-14-65<br>6-7-66<br>7-28-67<br>3-4-68                                                             | 5-10-62<br>10-31-62                                | <b>11-1</b>                                             |                                  | 8-10-65            | 11-6-65<br>6-9-66                         | 8-19-66<br>10-5-66                                             | 6-29-67                        | 1-11-68<br>5-18-68                             | 8-16-68                                                 | 4-14-69<br>4-8-70        |        |   |
|                    | (terraft                                        | Mariner I<br>Mariner II<br>Mariner III<br>Mariner IV<br>Mariner V                                               | Mariner VI<br>Mariner VII                        | 1 000<br>1 000<br>1 000<br>1 000<br>1 000<br>1 000<br>1 000                                                   | Aunia 1.A<br>Aunia 1.B                             | EGRS I (SECOR)                                          |                                  | EGRS V             | ueos A<br>Eges VI                         | EGRS VII<br>EGRS VIII                                          | EGRS 1X                        | GEOS B<br>Ficars I                             |                                                         | EGRS X[] I<br>TOPO [     |        | B |

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|-------------------|-------------------------------------------------|----------------------|-----------------------|----------------------------|------------------------------------------------------------------------|----------------------------------------------------------------------|----------------------------------------------------|-----------------------------------------|--------------------------|-----------------------|----------------------------------------|--------------------------------------------------|--------------------------------------------------------------------------------------|--------------------------------------------------------------------|---------------------|-----------------------------------------|---------------------------------------|-----------------------------------------------------|
|                   | Taole VI<br>Pre-Launch<br>Activities            | Unavailable          | Limited               | Limited                    | LÎN<br>LÎN                                                             |                                                                      | Nil                                                | Limited<br>Good narrative               | None                     | Lirited information   | Limited information                    | Limited information<br>Limited information       | 15N<br>15N<br>15N                                                                    | Consolidated on<br>one table                                       | fair information    | None                                    | None                                  | None                                                |
|                   | Table V<br>Developmental<br>Activities          | Unavaílable          | Limited               | Limited                    | Lin                                                                    |                                                                      | L I N                                              | L imited<br>Fair                        | None                     | Fair information      | Fair information                       | Fair information<br>Fair information             | lin<br>Vi                                                                            | Consolidater on one cable                                          | Fair information    | None                                    | None                                  | None                                                |
| ata Sanr Coverage | Tatte IV<br>Failur (escription                  | Complete             | One failure reported  | Complete                   | narative<br>Narative                                                   | for update                                                           | Poor                                               | Not applicable<br>Only one reported     | None                     | Limited               | lin                                    | Complete (fair)<br>Not applicable                |                                                                                      |                                                                    | Complete            | Complete                                | (r., lete                             | (mplete                                             |
|                   | Table 111<br>Parts Breakdown                    | Complete             | Complete              | Complete                   | Poor<br>Ni I                                                           | See EAR 56                                                           | (IN                                                | Not applicable<br>Complete              | Complete                 | Nil                   | Nit                                    | Fair<br>Not applicable                           | Not applicable<br>Not applicable<br>See subsystems I-8<br>on Table II for            | Kangers VI-IX<br>Combinedfair                                      | Complete            | None                                    | Complete                              | None                                                |
|                   | Table II<br>Operating Time/<br>System Breakdown | Complete             | Complet≏              | Comp ] e te                | Poor<br>Poor                                                           |                                                                      | Poor                                               | Not applicable<br>Complete              | Complete                 | Limited               | Limited                                | Fair<br>Not applicable                           | One table                                                                            | poor; very<br>little detaii                                        | Complete            | Complete                                | Fair                                  | Complete                                            |
|                   | Table ]<br>General<br>Information               | Complete             | Complete              | Comp le te                 | Partial<br>Part                                                        |                                                                      | Part                                               | Complete<br>Complete                    | Complete                 | Comp]ete              | Complete                               | Complete<br>Comrlete                             | 6000<br>6000<br>6000<br>6000<br>6000<br>6000<br>6000<br>600                          | 6000<br>6000<br>6000<br>6000                                       | Complete            | Complete                                | Good                                  | Good                                                |
|                   | Spacecraft Status                               | Max. powered hours = | 12,774<br>Lost 8-5-65 | Useful data received       | for over 2 years<br>Lost 5-3-69<br>Last anomaly re-<br>corded at 5,380 | hours after launch<br>Last anomaly recorded<br>at 10,632 hours after | launch<br>Spacecraft survived at<br>least 364 days | Lost at launch<br>Maximum powered hours | known = 8,760<br>CK 4-66 | Maximum powered hours | known = 2,540<br>Payload reentered at- | mosphere in 6-21-62<br>See Oscar I<br>Bad launch | Unsuccessful launch<br>Unsuccessful launch<br>Lost in flight<br>Unsuccessful mission | Unsuccessful mission<br>Unsuccessful mission<br>Unknown<br>Unknown | Powered hours known | to be 1,600 hours<br>Report covers from | launch to 6-66<br>Powered hours known | to be 20,250<br>Powered hours known<br>to be 22,630 |
|                   | Leunch<br>Date                                  | 11-26-63             | 10-3-64               | 7-1-66                     | r -25-67<br>0-21-69                                                    | 3-13-71                                                              | 1-19-67                                            | 2-14-63<br>7-26-63                      | 8-19-64                  | 12-12-61              | 6-2-62                                 | 3-9-65<br>12-21-65                               | 8-23-61<br>11-18-61<br>1-26-62<br>4-23-62                                            | 10-18-62<br>1-30-64<br>7-28-64<br>2-17-65<br>3-21-65               | 3-7-62              | 2-3-65                                  | 3-8-67                                | 10-18-67                                            |
|                   | Spacecraft                                      | IMP A (Exp. 18)      | II dwl                | (Exp. 21)<br>A-199-1 (Exp. | 33)<br>IMP-F (Exp. 34)<br>IMP-G (Exp. 41)                              | [W <sup>0</sup> -] (Exp. 43)                                         | A-1MP-E (Exp.<br>35)                               | Syncom [<br>Syncom II                   | Syncom 111               | Oscar 1               | Oscar II                               | Oscar III<br>Oscar IV                            | Ranger I<br>Ranger II<br>Ranger III<br>Ranger IV                                     | Ranger V<br>Ranger VI<br>Ranger VII<br>Ranger VIII<br>Ranger IX    | (V) I 050           | 020 11 (8-2)                            | 0S0 111 (E)                           | (0) NI 0SO                                          |
|                   | EAR<br>No.                                      | <b>e</b>             |                       |                            |                                                                        |                                                                      |                                                    | 19                                      |                          | 20                    |                                        |                                                  | 21                                                                                   |                                                                    | 22                  |                                         |                                       |                                                     |

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| erage         | 1V Table V Table VI<br>Pre-Launch C<br>scription Activities C | Fair information Good information | None Good information | Nil Nil                              | ible Not applicable None                               | ible None None                                          | Good Good           | Good                             | Nil Nij                                      | N41 N41                        | ble                 |                                                                           |                                                                            | ble {<br>Combined Ni]<br>≻Genera]                                            | Program<br>Description     |                              |                             |                                           |                  |  |
|---------------|---------------------------------------------------------------|-----------------------------------|-----------------------|--------------------------------------|--------------------------------------------------------|---------------------------------------------------------|---------------------|----------------------------------|----------------------------------------------|--------------------------------|---------------------|---------------------------------------------------------------------------|----------------------------------------------------------------------------|------------------------------------------------------------------------------|----------------------------|------------------------------|-----------------------------|-------------------------------------------|------------------|--|
| lata Bank Cov | Table<br>Failure De                                           | Complete                          | Fair                  | Fair                                 | Not applica                                            | Not applica                                             | Complete            | Complete                         | Fair                                         | Fair                           | Not applica         | Limited<br>Complete                                                       | Complete<br>Complete<br>Complete                                           | Not applica<br>Complets                                                      | Complete                   | Complete                     | None<br>None                | Nore<br>None<br>None                      |                  |  |
| 5             | Table 111<br>Parts Breakdown                                  | None                              | None                  | Nil                                  | Not applicable                                         | Not applicable                                          | Complete, in detail | Complete, in detail              | Use above                                    | Use above                      | Not applicable      | fair<br>Complete, in detail                                               | Complete, in detail<br>Complete, in detail<br>Complete, in detail          | Not applicable<br>Complete. in detail                                        | Complete, in detail        | Complete, in intail          | None<br>None                | None<br>None<br>None                      |                  |  |
|               | Table II<br>Operating Time/<br>System Breakdown               | Complete                          | Complete              | Nil                                  | Not applicable                                         | Not applicab!e                                          | Complete, in detail | Comp <sup>1</sup> ete, in detail | Use above                                    | Use above                      | Not applicable      | Fair<br>Complete                                                          | Complete<br>Complete<br>Complete                                           | Not applicable<br>Complete                                                   | [Omplete                   | Complete                     | None<br>None                | None<br>None<br>None                      |                  |  |
|               | Table I<br>General<br>Information                             | Complete                          | Complete              | Fair                                 | None                                                   | Complete                                                | Complete            | Complete                         | Complete                                     | Complete                       | Complete            | Complete<br>Complete                                                      | Complete<br>Complete<br>Complete<br>Complete                               | Complete<br>Complete<br>Complete                                             | Comp l e te                | Complete                     | Complete<br>Complete        | Complete<br>Complete<br>Complete          |                  |  |
|               | Spacecraft Status                                             | Known to have operated            | Known powered hours = | 3,100 nours<br>Last anomaly occurred | at #,224<br>Destroyed on pad by<br>accidental ignition | of third stage<br>Unsuccessful due to<br>launch vehicle | Last tracked Feb/   | Last tracked Feb/                | march, /o<br>Last tracked Feb/<br>March, /26 | Last tracked Feb/<br>March '76 | Unsuccessful launch | Turned off<br>Mission duration sub-<br>orbital powered time<br>- a hourse | Powered time = 5 hours<br>Reentered<br>Reentered<br>Ejected from Gemini V, | decayed August 2/<br>Launch cancelled<br>Did not orbit<br>Powered time = 33] | hours<br>Powered time = 26 | Powered time = 10.7<br>bound | Unknown<br>Unknown          | Unsuccessful launch<br>Unknown<br>Unknown | toneer 10.       |  |
|               | Launch<br>Date                                                | 1-22-69                           | 8-9-69                | 11-62-6                              | Not given                                              | 8-25-65                                                 | 12-16-65            | 8-17-66                          | 12-13-67                                     | 89-8-11                        | 8-27-69             | 4-3-64<br>1-19-65                                                         | 3-23-65<br>6-3-65<br>8-21-65<br>8-21-65                                    | <br>10-25-65<br>12-4-65                                                      | 12-15-65                   | 3-16-66                      | 3-16-66<br>6-3-66           | 6-1-66<br>7-18-66<br>7-18-66              | used with P      |  |
|               | Spacecraft                                                    | 050 V (F)                         | 020 V! (G)            | (H) 11A OSO                          | 18-050                                                 | 020-C                                                   | 3 Pioneer VI        | Pioneer VII                      | Pioneer VIII                                 | Pioneer [X                     | Pioneer X*          | k Gemini I<br>Gemini II                                                   | Genini III<br>Genini IV<br>Genini V<br>REP                                 | Gemici VI<br>G.VI target<br>Gemini VII                                       | Gemini Yia                 | Gemini VIII                  | G.VIII target<br>Gemini IXa | ILV/AIUA<br>Gemini X<br>G.X target        | * Not to be coni |  |

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|------------------------------------------------|------------------------|--------------------|----------------------|-------------------------|-----------------------|-----------------------|------------------------|------------------------|-------------------------|-----------------------|---------------------------------------------|--------------------------------------------|----------------------|------------------------|--------------------------|---------------------|---------------------------------|----------------------------|---------------------------|--------------------------|--------------------------|-------------------------------------------------------|----------|--------------------------|------------|--------------------|---------------------------|-------------------------|-------------------------|-------------|---------------------------------|---------------|--------------------------|-----------------------------------------|----------------------|-----------|------------|---|--|--|
| Table V<br>Pre-Laun<br>Activiti                |                        |                    |                      |                         |                       |                       |                        |                        |                         | Mono                  |                                             |                                            |                      |                        |                          |                     |                                 |                            |                           |                          |                          |                                                       |          |                          |            |                    |                           |                         |                         | Limited     | Some detail<br>Some detail      | Some detail   |                          | NIT                                     |                      |           |            |   |  |  |
| Table V<br>Developmental<br>Activities         |                        |                    |                      |                         |                       |                       |                        |                        |                         | Combined toformation  | very peneral                                |                                            |                      |                        |                          |                     |                                 |                            |                           |                          |                          |                                                       |          |                          |            | Table Y refers une | ות ועה נהובובוורה         |                         |                         | Limited     | None<br>None                    | None          |                          | Nîl                                     | [rmm]ete             | routinere |            |   |  |  |
| Tatle IV<br>Failure Description                | Complete               | compilete<br>More  | Conniete             | None                    | None                  | Complete              | Complete               | Complete               | Complete                | rone<br>Corrigto      | None                                        | Complete                                   | None                 | Not applicable         | Complete                 | Complete            | Complete                        | Complete                   | Complete                  | Complete                 | Complete                 | complete<br>Complete                                  |          | None                     | None       | None               | Complete                  | Complete                |                         | None        | Not applicable<br>Complete fair | aldestics to  |                          | No failures                             |                      | comp lete |            |   |  |  |
| Table III<br>Parts Breakdown                   | None                   | None               | None                 | North                   | None                  | None                  | None                   | None                   | None                    | None                  | Non                                         | None                                       | None                 | None                   | None                     | None                | None                            | None                       | None                      | Complete                 | Complete                 | complete<br>Complete                                  |          | None<br>None             | None       | None               | compined,                 | Combined                | ) complete              | None        | Not applicable<br>None          | aldeslass tot | HOL APPLICABLE           | L ș N                                   | r 95 Agena vehicles  | compiete  |            |   |  |  |
| Table [[<br>Derating Time/<br>System Breakdown | None                   | None               | NORE<br>Voe          | Anne                    |                       | None                  | None                   | None                   | None                    | Nor                   | NURE                                        |                                            | None                 | None                   | None                     | None                | None                            | None                       | None                      | Complete                 | Complete                 | complete<br>Complete                                  |          | None<br>None             | None       | None               | Complete<br>Complete      | Complete<br>Complete    | araiduor                | None        | Not applicable<br>Commiete      |               | NOT ADDITCADLE           | Complete fair                           | Consolidated data fo | Complete  |            |   |  |  |
| Table I<br>General<br>Information              | Complete               | Complete           | (omplete<br>fomnlete | Complete<br>Complete    | Complete<br>Complete  | Complete              | Complete               | Complete               | Complete                | Complete              | Compiete<br>Compiete                        | Complete                                   | Complete             | Complete               | Complete                 | Complete            | Complete                        | Complete                   | Complete                  | Complete                 | Complete                 | Complete<br>Complete                                  |          | Complete,                |            | None               | complete,                 | Comp lete               | ) cumptined             | None        | , muhi ned.                     | 'omplete      |                          | Comp lete                               |                      | Complete  |            |   |  |  |
| ch Spacetraft Status                           | 59 Unsuccessful launch | 9 Balijstic flight | 59 Bailistic flight  | 59 Unsuccession (autor) | 50 Decembered 1.21_60 | n Simulated nad abort | 60 Unsuccessful launch | 60 Unsuccessful launch | -60 Unsuccessful launch | -60 Suborbital flight | 61 Suborbital Tright<br>51 B-112-450 615044 | 61 Ballistic right<br>61 Harvearful laweth | 61 Suborbital flight | 6] Unsuccessful launch | 61 Abort test successful | 1 Suborbital flight | <pre>61 Suborbital flight</pre> | 61 Ome-pass orbital flight | -61 3-pass orbital flight | 62 3-pass orbital flight | 62 3-pass orbital flight | 62 6-pass orbital flight<br>63 22-pass orbital flight |          | -63  <br>64   nr 5_15_66 | 65         | nown Not known     | 69 Powered hours = 14,904 | 0 Fowered hours = 8,760 | u rowered mours = 8,160 | 5 Not known | nown Unsuccessful launch        | 9,823         | nown Unsuccessful launch | 6) Launch vehicle problem<br>poor orbit |                      |           |            |   |  |  |
| alecraftDate                                   | ury Project<br>B-21-€  | Joe 9-9-5!         | 01                   |                         |                       | b Ahnre 5-0-60        | 7-29-6                 | -8-1:                  | 11-21                   | A 12-19.              |                                             |                                            | -91-0<br>-9-92-1     | 4-22-4                 | 8 4-28-6                 | 2-5-61              | 7-21-(                          | 9-13-6                     | 11-29.                    | 2-20-(                   | 5-24-1                   | 10-3-(<br>5-15-6                                      |          | I 10-17.                 | 111 7-20-( | IV Not kr          | V 6909 5-23-(             | VB 7033 4-8-71          | VB /U44 4-8-//          | Bird 4-6-6  | Not ki<br>10-6-4                |               | 10M                      | 2-21-1                                  |                      |           |            |   |  |  |

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No M 1 ST Your Car PRC R-1863 392 Table VI Pre-Launch Activities

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General information

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Not applicable

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Lasted 69 days Powered time = 63 days

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None None

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Table V Developmenta} Activities

Table IV Failure Description

Table III Parts Breakdown

Spacecraft

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Snapshot

Data Bank Coverage

DATA BANY COVERAGE

None

Test program

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No major anomalies Not applicable None Complete fair Complete fair Complete fair Complete fair Complete good Complete **Complete** Complete Complete Limited None Not applicable None Complete Complete Poor Fair Fair Poor None None lone Poor Poor lone

Table II Operating Time/ System Breakdown See Table Il for general program Not applicable Poor Complete Complete Complete Complete Not applicable Complete fair Fair complete Complete fair Complete Complete Complete Complete Complete Complete Complete Complete Poor Table I General Information Incomplete Complete Complete None Fair Fair None Complete 700 Poor lin Failed 6 days in orbit Known Max. powered hours = 2.856 End of life occurred 301 days after launch RAE-A due to be phased out but was inverted via boom commands on 1n-31-72 Known powered hours = 6,312 known powered time = Spacecraft Status Known rowered hours 8.448 known powered known powered Max. known powered hours = 7,300 lak. known powered hours = 8,030 0x 6-30-70 0x 6-30-70 0x 6-30-70 0x 6-30-70 0x 6-30-70 Failed to attain Filed to orbit Not known Lasted 43 day. - 736 Not known Not known 39 days hours = hours 200 ř. 12-21-65 Not known 4-6-68 multiple launch 7-11-68 multiple leunch 3-18-69 multiple launch 4-22-56 10-28-66 8-4-66 6-10-66 1-31-67 12-11-66 5-25-66 7-27-67 Date 4-3-65 7-4-68

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|------------|----------------------------------------------|---------------------|--------------------------------------------------------------------------------|-----------------------------------|------------------------------------------------|-----------------------------------------------------------------|--------------------------------------------|-------------------------------------------------------|----------------------|----------------------------|
| 2 g        | Spacecraft                                   | Launch<br>Date      | Spacecraft Status                                                              | Table I<br>General<br>Information | Table II<br>Operating ime/<br>System Breakdown | Table 111<br>Parts Breakdown                                    | Table IV<br>Failure Description            | Table Y<br>Develocmental<br>Activities                | Tab<br>Pre-I<br>Act: | le VI<br>La Inch<br>Alties |
|            | 1-540                                        | 4-28-67             | 1)nk nown                                                                      | Complete                          | Få)r                                           | Fair                                                            | None                                       | Fuor, very little<br>detail                           |                      |                            |
|            | 045-6                                        | 5-23-69             | Powered time = 14,616                                                          | Complete                          | Fair                                           | Complete                                                        | No major failures                          | N11                                                   |                      |                            |
|            | 0V5-9                                        | 5 23-63             | Nours<br>Powered time = 456<br>Nours                                           | Complete                          | Fair                                           | (omplete                                                        | Complete                                   | Little detail                                         |                      |                            |
| C <b>Y</b> | A75-1                                        | 12-6-66             | Still usable as of                                                             | Complete                          | Complete, in detail                            | Complete, in detail                                             | Complete. in detail                        | Nil                                                   | Nil                  |                            |
|            | ATS-11<br>ATS-111<br>ATS-111                 | 4-5-6/<br>11-5-67   | January '77<br>Snut down 10-23-67<br>Portion of equipment<br>erill coarable at | Complete<br>Complete              | Complete, in detail<br>Complete, in detail     | Cumplete, in detail<br>Complete, in detail                      | Launch failure<br>Complete                 | 1 : N                                                 | Ni l<br>I i N        |                            |
|            | ATS-IV<br>ATS-V                              | 8-1, 69             | still genuary '77<br>No srbit<br>Max, known powered<br>Mours = 12,134          | None<br>Complete                  | Complete<br>Cumplete, in detail                | Complete<br>Complete, in detail                                 | Not applicable<br>Complete, in detail      | 1 i w                                                 |                      |                            |
| Ţ          | 105-01 2                                     | 2-2A-66             | rowered Mours = 24,736                                                         | Complete                          | Complete, in detail                            | Complete, in detail                                             | Complete, in detail                        | 111                                                   | l I N                |                            |
|            | (ESSA 2)<br>Tus-A (ESSA 3)<br>TOS-B (ESSA 4) | 10-20-66<br>1-26-67 | Turned off 12-2-68<br>Turned off 5-5-68                                        | Complete<br>Complete              | Complete, in detail<br>Complete, in detail     | Complete, in detail<br>instructed to use<br>ESSA 2's Table il + | Complete, in detail<br>Complete, in detail |                                                       | 22                   | ORIG                       |
|            | 102-C (ESSA 5)                               | 4-20-67             | Deactivated 2-20-70                                                            | Complete                          | Complete, in detail                            | modifications<br>(See comment on                                | Complete, in detail                        |                                                       | Ç.                   | IN/                        |
|            | TOS-D (ESSA 6)                               | 11-10-67            | Turned off 12-3-63                                                             | Complete                          | Complete, in detail                            | ESS4 3)<br>(See comment on                                      | General detail                             | M f S                                                 | NIT                  | AL<br>R                    |
|            | T05-E (E\$\$A 7)                             | 8-16-68             | cactivated 3-19-70                                                             | Complete                          | Compiete, in detail                            | ESSA 3)<br>(See commert on                                      | General detail                             | Nil                                                   | N1]                  | PA<br>QU                   |
|            | TOS-F (ESSA 8)                               | 12-15-68            | Powered hours = 263                                                            | Complete                          | Complete in detail                             | ESSA 3)<br>(See comment on                                      | General detail                             | Nil                                                   | 111                  | GE<br>Al '                 |
|            | T05-G (ESSA 9)                               | 2-26-69             | Put on "Stand By"<br>4-15-71                                                   | Complete                          | Not completejust<br>subsystems listed          | ESSA 3)<br>(See comment on<br>ESSA 3)                           | Complete in detail                         | Υ.Υ.                                                  | 114                  | ; 18<br>(TY                |
| 4          | TIROS M -                                    | 1-23-70             | Deactivated 6,034                                                              |                                   | Complete, in detail                            | Complet                                                         | Complete                                   | None                                                  | None                 |                            |
|            | (1 2011)<br>1105 A -                         | 12-11-20            | Nours after launch<br>Known powered hours =                                    |                                   | Complete, in detail                            | Complete                                                        | Complete                                   | None                                                  | None                 |                            |
|            | (NOMA 1)                                     | 10-21-21            | 6,028<br>Failed to achieve                                                     |                                   | N ( )                                          | lin                                                             | Nil                                        | None                                                  | None                 |                            |
|            | 1705 C                                       |                     | usable orbit<br>Not known                                                      |                                   |                                                | N I I                                                           | Nil                                        | None                                                  | None                 |                            |
| 3          | 5AS-A                                        | 12-12-70            | Spacecrift b                                                                   | mplete                            | Complet                                        | Partial parts count                                             | Comp i e te                                | Consolidated                                          | Complete             | PRC                        |
|            | (Explo. er 42)<br>SAS-B<br>(Explorer 43)     | 11/15/12            | koertebie der<br>⁺ bourte                                                      | Traplete                          | Complete                                       | Partial parts count                                             | Comp le te                                 | cable                                                 | Complete             | R-186<br>39                |

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|-------------|-------------------------------------------|---------------------|----------------------------------------------------|-----------------------------------|-------------------------------------------------|------------------------------------------------|---------------------------------|----------------------------------------|--------------------------------------|
| Ko.         | Spacecraft                                | Launch<br>Date      | Spacecraft Status                                  | Table [<br>Genera]<br>Information | Table II<br>Operating Time/<br>System Breakdown | Table [[]<br>Farts Breakdown                   | Table IV<br>Failure Description | Table V<br>Developmental<br>Activities | Table VI<br>Pre-Launch<br>Activities |
| 1           | SAS-C<br>(Explorer 53)                    | 5-7-75              | Survival hours = 17,830                            | Complete                          | Complete                                        | Partiel parts count                            | Comp le te                      | Consolidated into<br>one table         | Complete                             |
| <b>\$</b> 2 | SERT 1                                    | 1-20-64             | 50-minute ballistic                                | Complete                          | Lacks detail                                    | Data not available                             | One anomaly                     | None                                   | None                                 |
|             | SERT 11                                   | 2-3-70              | fiight<br>Still operable = 1-78                    | Complete                          | Complete                                        | Data mot available                             | Complete                        | Complete                               | Complete                             |
| \$          | GE0S- 7                                   | 4-9-75              | Survival Mours = 15,144                            | Complete                          | Comp.tete                                       | Data not available                             | Complete                        | Complete                               | Complete                             |
| 4/          | Viking Orbiter  <br>Viking Orbiter        | 1 8-20-75<br>9-9-75 | Survival hours = 11,008<br>Survival hours = 10,608 | Complete<br>Complete              | Complete<br>Complete                            | Complete<br>Complete                           | Complete<br>Complete            | Consolidated in                        | kone<br>None                         |
|             | ll<br>Viking Lunder I<br>Viking Lander II | 7-20-76<br>1 5-3-76 | Survival hours = 11,008<br>Survival hours - 10,608 | Complete<br>Complete              | Complete<br>Complete                            | Complete<br>Complete                           | Complete<br>Complete            | report                                 | None<br>None                         |
| 8           | ATS-6                                     | 5-30-74             | Survival hours = 28,424                            | Complete                          | Complete                                        | None                                           | Complete                        | Complete                               | Present, but iittle<br>detail        |
| ŧ.          | Hankeye<br>(Explorer 52)                  | 6-3-74              | Survival hours = 30,660                            | Complete                          | Fair                                            | Partial parts count                            | Complete, fair                  | Complete                               | None                                 |
| 3           | NTS<br>(Explorer 46)                      | 21-61-8             | Powered hours = 3,600                              | Complete                          | Not much detail                                 | Data not available                             | Corplete, Tair                  | Data not available                     | Data not available                   |
| 5           | SSS<br>(Explorer 45)                      | 11-15-71            | Survival hours = 3,264                             | Complete                          | Complete                                        | Gata not available                             | Fair                            | Data not available                     | Data mot available                   |
| 3           | SCLUD 10                                  | 1-8-11              | Survival hours = 6,450                             | Complete                          | Fair                                            | Data not available                             | Fair                            | Data not available                     | Deta not available                   |
| 3           | HEAQ-A                                    | 8-12-17             | Survival hours = 5,760                             | Comp:ete                          | Complete                                        | Parts listed-no<br>breakdowns by<br>components | fair                            | Complete                               | kone                                 |
| 3           | LANDSAT-1<br>LANDSAT-11                   | 7-23-72<br>1-22-75  | Survival hours = 45,467<br>Survival hours = 12,664 | Complete<br>Complete              | Complete<br>Complete                            | Complete<br>Complete                           | Complete<br>Complete            | Combined.<br>complete                  | Norr<br>Complete                     |
| 55          | RAE-B                                     | 6-10-73             | Survival nours = 36,480                            | Complete                          | Complete                                        | Complete                                       | Complete                        | Complete                               | Complete                             |
| 3           | [NP ]<br>/furless                         | 19-25-73            | Sur val hours = 36,912                             | Complete                          | Complete                                        | Partial parts                                  | Complete                        | Complete                               | Little detail                        |
|             | (cuplorer ou)                             | 116-6               | Reentered 10-2-74                                  | Complete                          | Complete                                        | Partial parts                                  | Complete                        | Complete                               | Little detail                        |
|             | (Lrpiorer 43)<br>IMP H<br>("xplorer 47)   | 9-23-72             | Survival hours = 41,112                            | Complete                          | <b>Complete</b>                                 | pressound<br>Partial parts<br>breakdown        | Complete                        | Comp lete                              | Complete                             |
| 57          | 050 B                                     | 6-21-75             | survival hours = 17,500                            | i Complete                        | [cmp]ete                                        | None                                           | Complete                        | Complete                               | None                                 |
|             |                                           |                     |                                                    |                                   |                                                 |                                                |                                 |                                        |                                      |

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|                     |               |                                                    | Table 1                | Table 11                            |                              | Data Bank Coverage              | Table V                     | Table VI                 |
|---------------------|---------------|----------------------------------------------------|------------------------|-------------------------------------|------------------------------|---------------------------------|-----------------------------|--------------------------|
| Date                |               | Spececraft Status                                  | General<br>Information | Operating Time/<br>System Breakdown | Table III<br>Parts Breakdown | Table IV<br>Failure Description | Developmental<br>Activities | Pre-Launch<br>Activities |
| hot know<br>5-30-71 | c             | Bad launch<br>Spacecraft turned off<br>10.37.72    | None<br>Complete       | Mot applicable<br>Complete          | Not applicable<br>Fair       | Mot aprifeable<br>Complete      | None<br>Complete            | None<br>Complete         |
| 67 (-H              |               | sourcecraft turned off<br>3-24-35                  | Complete               | Complete                            | Complete                     | <b>Complet</b> a                | Complete                    | Little detail            |
| 3-3-72              |               | Survival hours = 52,580<br>Survival hours = 43,345 | Complete<br>Complete   | Complete<br>Complete                | None<br>None                 | Complete<br>Complete            | Combined,<br>complete       | No data<br>availatie     |
| 5-17-3              |               | Survival nours = 32,016                            | Complete               | Complet.                            | None                         | Fair                            | None                        | None                     |
| 2-6-7               | <b>"</b> ,    | Survive tours = 25,650                             | Corplete               | Complete                            | Nore                         | Fair                            | None                        | None                     |
| 10-16               | Ľ,            | Survival hours - 19,370                            | Complete               | Complete                            | Mone                         | Fair                            | None                        | None                     |
| 6-16-               | ::            | Survival hours = 4,750                             | Complete               | Complete                            | None                         | Fair                            | None                        | None                     |
| 10-1                | 5-72          | Placed in marginal<br>standby mode on<br>3.19-74   | Complete               | Complete                            | None                         | Complete                        |                             | None                     |
| 7-16                | £1-           | Bad launchdid not<br>orbit                         | Gomplete               | Vet applicable                      | Not applicable               | Not applicable                  |                             | OR<br>OF                 |
| 11-6                | 52-           | Survival hours = 2°.120                            | Complete               | Complete                            | None                         | (atr                            | Combined.                   | IG<br>P                  |
| 11-15               |               | Survival hours = 25,560                            | Complete               | Corplete                            | None                         | Complete                        | complete                    | N/<br>OO                 |
| 1-29                | - 76          | Survival hours = 2,840                             | Complete               | Complete                            | None                         | faır                            |                             | AL P<br>R QI             |
| 12-1                | 51-12<br>21-1 | Survival nours = 20,520<br>Survival hours = 5,279  | Cumplete<br>Complete   | Complete<br>Complete                | Complete<br>Complete         | Complete<br>Complete            | [Combined,<br>complete      | AGE<br>UAL               |
| 12-6.               | 67-           | Survivai hours - 14,328                            | Complete               | (orplete                            | <b>4</b> 0 5                 | Complete                        | None                        | IS<br>TY                 |
| 19-6-               | 22            | Survival kours = 2,760                             | (amp) te               | (src)ete                            | None                         | Complete                        | None                        | None                     |

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Experience Bulletin No. 1

PERSISTENT ON-ORBIT PROBLEM AREAS

August 1978

Prepared under Contract No. NASW-3041, "Study of Reliability Data From In-Flight Spacecraft"

for

National Aeronautics & Space Administration NASA Headquarters, Washington, D.C.



PRC R-1863 400 1

## A Note on the Data Base for this Bulletin The Space Data Bank from which the results in this bulletin were derived is presented in PRC R-1863, On-Orbit Spacecraft Reliability, September 1978. For purposes of background to this analysis, it need only be pointed out that the data bank contains orbital performance data spanning spacecraft from Vanguard to HEAO, a period of nearly 20 years. Four primary data collection efforts have been made. This experience bulletin has been written in conjunction with the most recent effort. The first three collections analyzed 1399 anomalies from 310 spacecraft launched between 1958 and 1972. The most recent collection added information on 708 anomalies from 45 spacecraft launched in the seventies. These data are referred to herein as "this update."

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#### Experience Bulletin #1 PERSISTENT ON-ORBIT PROBLEM AREAS

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Analysis of on-orbit data for spacecraft launched in the 1970s indicates that anomaly types that have been persistent in the past are still occurring. The analysis further indicates that eight categories of these anomaly types encompass approximately one half of all anomalies.

#### 1. INTRODUCTION

In an earlier analysis of the data bank, it was found that over 80 percent of all anomalies fell into 30 categories of leading problem areas.<sup>1</sup> It was also noted that these categories represented "persistent" problems in that the anomalies occurring on the more recently launched spacecraft were of the same types as the anomalies on earlier spacecraft. Since a significant amount of new data were collected on this data bank update, it was deemed desirable to re-examine these persistency trends.

The findings of this re-examination, as described in more detail below, indicate that the types of problems demonstrating this persistence in the past are still occurring. In other words, even though state-of-the-art advances have occurred, they have not resulted to any noticeable extent in "new" or different types of anomalies. Nor have they resulted in significant elimination of "old" types of anomalies. It was also found that the top five persistent problem categories, i.e., those accounting for the five highest anomaly counts, have not significantly shifted to lower rankings. In seven other categories significant shifts--both up and down--were noted.

<sup>1</sup>Bloomquist, C.E., and Winifred C. Graham, <u>Analysis of Spacecraft Anomalies</u>, PRC R-1833, PRC Systems Sciences Compan, <u>March 1976</u>.

#### 11. ANALYSIS

The 30 leading problem areas that the data bank anomalies have been found to essentially "group themselves into" are shown in Exhibit 1. The anomalies that do not fall into one of these categories have always been found to be widely scattered. As can be seen from Exhibit 1, 16 of these categories involve specific types of hardware items. Eleven categories involve anomalies that are difficult to tie to a specific piece of hardware, but do relate directly to identifiable functions. The remaining categories consist of three particularly common and widespread types of anomalies.

The rank order of these categories, in terms of the number of anomalies each category contains, is shown in Exhibit 2. The left column in Exhibit 2 indicates the rank order prior to this update, the middle column indicates the rank order for this update, and the right column indicates the rank order for all data in the data bank.

Previous to this update, the five top ranking categories were scientific instrument packages, tape recorders, camera equipment, batteries and IML/REL. These remain top ranking categories for this update, except that RF1/LMI has shifted from fifth to second place thus shifting tape recorders from second to third place, and camera equipment from third to fourth place. A significant shift involves chemical propulsion<sup>1</sup> which jumped from fifteenth to fifth place, thus displacing batteries to sixth place.

Hydrozine systems and the like, as opposed to such hardware as solid propellant apogee engines.



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| comalies, i.e., #] had the most   comalies, i.e., #] had the most   comalies, i.e., #] had the most   comalies   anera Equipment   3. Camera Equipment   3. Camera Equipment   3. Camera Equipment   4. RFI/ENI   5. Gamera Equipment   6. ComBINED SAMPLE   1. Scientific Instrumen   2. Tape Recorders   3. Camera Equipment   6. Sundad & Control   7. Telemetry, RF   8. Power Conditioning   9. Star Trackers   10. Spurious Commands   11. Propulsion (Chemical)   12. Helemetry Encoding   13. Telemetry Sensors   14. Command & Control   17. (Registers, Memories)   18. Deployable Structures)   19. Solar Array Other(3)   21. Solar Array Other(3)   23. Hideband Transponders   26. Wideband Receivers   27. Solar Array Degradatio   28. Solar Array Drives   29. Solar Array Drives   20. Thermal Control   21. Solar Array Degradatio   22. Solar Array Drives   23. Solar Array Drives                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   | B<br>B<br>B |
|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------|
| BLEM AREAS<br>s in descending order by number of am<br>IHIS UPDATE<br>THIS UPDATE<br>REJ/EM<br>3. Tape Recorders<br>4. Camera Equipment<br>5. Propulsion (Chemical)<br>6. Star Trackers<br>4. Camera Equipment<br>9. Tansmitters<br>6. Star Trackers<br>9. Telemetry Sensing<br>10. Solar Array, Other<br>11. (Command & Control<br>13. Power Conditioning<br>14. Command & Control<br>15. Telemetry Encoding<br>16. (Command & Control<br>17. Wideband, Other(3)<br>17. Wideband, Other(3)<br>18. Thermal Control<br>19. Wideband Transponders<br>20. Registers, Memorjes)<br>19. Wideband Receivers<br>20. Reaction Wheels<br>2018. Array Drives<br>2018. Array Drives<br>2019. Array Drives<br>2010. Array Dri |             |
| EXHIBIT 2 - RAWK ORDER OF PR<br>(Note: Ranking i<br>anomalies.)   FRE-UPDATE   I. Scientific Instruments   Batteries   Gamera Equipment   S. Tape Recorders   Batteries   S. WI/RFI   6. Command & Control   10. Telemetry Encoding   11. Command & Control   12. Command & Control   13. Command & Control   11. Command & Control   11. Command & Control   11. Command & Control   12. Command & Control   13. Command & Control   14. Fackers   13. Command & R-Other(2)   14. Fackers   15. Propulsion (Chemica)   16. Command & R-Other(2)   17. Telemetry Sensing   18. Power Conding   19. Star Trackers   10. Star Trackers   11. Command & Control   11. Star Trackers   12. Command & R-Other(2)   13. Command & R-Other(2)   11. Star Trackers   12. Command & R-Other(3)   13. Command & R-Other(3)   14. Fackers Memories   15. Propulsion (Chemica)   16. Command & Receivers                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |             |

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Other significant shifts include star trackers shifting from fourteenth to rank with batteries for sixth place, and wideband transmitters shifting from fourteenth to seventh place. Also, deployable structures shifted from eighteenth to eighth place, and non-degradation type solar array anomalies shifted from twenty-second to tenth place. Two shifts downward that appear to be significant are the shift from sixth to fourteenth for command and control logic, and the shift from sixteenth to twenty-fifth for command RF problems other than lock-on.

The accumulated data bank information regarding anomaly types provides immediately accessible data on rank order, and shifts in rank order. The reasons behind these ranks and shifts, however, are not usually discernable without a considerable amount of further research. As an example, it can be postulated that shifts in equipment mix contribute to shifts in rank order.

For instance, more wideband equipment was carried on spacecraft in this update than in the pre-update. However, only wideband transmitters shifted upward significantly; wideband receivers and transponders did not exhibit such a significant increase in numbers of anomalies. Another example involves the upward shifts in chemical propulsion and solar array anomalies other than degradation. There has been essentially no shift in the "equipment mix" for these types of equipment between this update and the pre-update sample.

Similarly, the high rank of scientific instrument packages can be attributed, in part, to the fact that, as experiments, they are monitored closely and anomalies are thus more likely to be detected and
> reported. Also, many are built by universities and hence not subjected to the rigorous reliability and quality assurance provisions of basic subsystems. This does not appear to be the complete explanation, however. Scientific instrument packages were treated as basic subsystems in a number of cases (the interplanetary spacecraft, for instance) and still exhibited a high anomaly rate.

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An area in which the data bank is unequivocally instructive concerns the persistence of the anomaly types. This can be seen from Exhibit 3, which depicts the occurrence of the top-ranking categories in this update by year of spacecraft launch.

These eight top ranking categories are those "above the median." That is, they account for approximately half the anomalies in all 30 categories. As can be seen from Exhibit 3, these types of anomalies have occurred fairly steadily on spacecraft launched over the 15-year period from 1960 to 1975.

#### IV. CONCLUSIONS

Analysis of data obtained during this data bank update indicates the following:

- Anomaly types that have been persistent in the past are still occurring.
- 2. Eight categories of these anomaly types encompass approximately nalf of the anomalies. Five of these have not shifted significantly from pre- to post-1970 data; the eight are:

EXHIBIT 3 - ANOMALY CCCURRENCE BY YEAR OF LAUNCH

N. STREAM IN

|                        | 60 | 61 | 62 | 63 | 64 | 65 | <b>6</b> 6 | 67 | 68 | 69 | 70 | 11 | 72 | 73 | 74 | 75 |
|------------------------|----|----|----|----|----|----|------------|----|----|----|----|----|----|----|----|----|
| Scientific Instruments | •  | ٠  | •  | •  | •  | ٠  | •          | •  | ٠  | •  | ٠  | ٠  | ٠  | ٠  | •  | •  |
| EMI/RFI                | •  | ٠  | ٠  | •  | ٠  |    | •          | •  | •  | ٠  | •  | •  | ٠  | ٠  | ٠  | •  |
| Tape Recorders         | •  | •  | •  | •  | ٠  | •  | •          | ٠  | ٠  | •  | ٠  | •  | •  | •  | •  | ٠  |
| Camera Equipment       | ٠  | •  | •  | ٠  | •  |    | •          | •  | •  | •  | •  | •  | •  | •  | •  | •  |
| Propulsion             | •  |    | ٠  | •  |    | •  | •          | ٠  | •  | •  | •  | •  | •  | •  | ٠  | ٠  |
| Batteries              | •  | •  |    | ٠  | ٠  | •  | •          | •  | •  | •  | •  | •  | •  | •  | •  | •  |
| Star Trackers          |    |    |    |    | ٠  |    |            | •  | •  | ٠  | •  | •  | •  | •  | •  | •  |
| Wideband Iransmitters  | •  |    |    |    |    | •  | •          | •  | •  | •  | •  | ٠  | •  | •  | •  | •  |
|                        |    |    |    |    |    |    |            |    |    |    |    |    |    |    |    |    |

Note : Points not shown for spacecraft launched in 1976 and 1977 because sufficient operating history is not available in the data bank.

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- Scientific Instrument
- RF1/EMI
- Tape Recorders
- Camera Equipment
- Propulsion (chemical)
- Batteries
- Star Trackers
- Wideband Transmitters

Upward shifts (i.e., from fewer to more anomalies) that appear significant, together with their rank order shift, include:

- Propulsion (chemical), from fifteenth to fifth
- Star Trackers, from fourteenth to sixth
- Wideband Transmitters, from fourteenth to seventh
- Deployable Structures, from eighteenth to eighth
- Solar Array (non-degradation), from twenty-second to tenth

4. Downward shifts that appear significant include:

- Command and Control Legic, from sixth to fourteenth
- Command RF (other than lock-on), from sixteenth to twenty-fifth

NASA is currently developing a magnetic bubble type recorder at least partially to alleviate the persistent problems that have plagued mechanical tape recorders.<sup>1</sup> The results of this analysis suggest that

See, for instance, "NASA Tests Magnatic Bubble Recorder," Aviation Week and Space Technology, July 24, 1978. k

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comparable corrective-action programs for some of the other leading problem areas would be extremely beneficial. Regardless of whether this is feasible, the leading problem areas certainly warrant increased attention during spacecraft design and development.

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Experience Bulletin No. 2

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SOME ON-ORBIT RELIANTLITY ASPECTS OF INTEGRATED UTRCUITS

August 1978

Prepared under Contract No. NASW-3041, "Study of Reliability Data From In-Flight Spacecraft"

for

National Aeronautics & Space Administration NASA Headquarters, Washington, D.C.

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#### Experience Bulletin #2 SOME ON-ORBIT RELIABILITY ASPECTS OF INTEGRATED CIRCUITS

The data bank contains information on over 100,000integrated circuits which accumulated 2.0 x  $10^9$  survival hours on-orbit. These data indicate that the orbital reliability of an integrated circuit is quite similar to that of a transistor. Also, there is some evidence that integrated circuits have reduced the number of problems associated with circuit design.

## I. INTRODUCTION

The update under this contract marks the first of the four data bank studies in which the spacecraft analyzed made extensive use of integrated circuits. It was therefore felt appropriate to examine the available integrated circuit data for the reliability insights it might provide.

# 11. ANALYSIS

At least 35 of the 40 spacecraft in this update sample used integrated circuits. Some spacecraft in the pre-update sample used integrated circuits, although not to the same extent as spacecraft in this update.

Overall, the data bank contains orbital, operating information on at least 105,998 integrated circuits. During the orbital time periods of the data sample, these integrated circuits accumulated at least  $2.0 \times 10^9$  survival hours. There were actually many more integrated circuits, and hence more survival hours, because some spacecraft for

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which parts count data were not available are known to have used integrated circuits extensively.

In both this update and the pre-update sample, only five integrated circuits are known to have incurred random, catastrophic failures (that is, the type of failure consistent with the definition of the familiar failure rate,  $\lambda$  ). This yields an orbital, integrated circuit failure rate of 0.0025 failures per million hours with upper and lower 90 percent confidence intervals of 0.0053 and 0.00099, respectively. This failure rate does not differ significantly from the data bank orbital failure rate for transistors (0.0015 with 90 percent confidence intervals of 0.0033 and 0.00050).

There are at least three integrated circuit anomalies in the data bank that do not involve random, catastrophic failures. Two of these were due to gold-to-alumnium bonding setting up a reaction that caused corrosion. The third was due to an improper manufacturing process. The chips were cleaned with ammonia but then the ammonia residue w not adequately removed, thus later providing a mechanism for altering the chip's characteristics. The corrective actions derived to eliminate these anomalies on subsequent spacecraft are reported to have been successful.

There were undoubtedly other integrated circuit anomalies in the data sample which were not identified as such. For instance, there are anomalous incidents associated with equipment containing integrated circuits, but it is difficult, if not impossible in some cases, to determine if they were due to integrated circuits.

An observation of interest on this update that may relate to integrated circuits involves marginal circuit operation. On previous data

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bank studies, there have alway: been a number of anomalies due to inadequate design margins, out-of-tolerance parameters under certain conditions, etc. While there were anomalies of these types on this update, fewer were noted than on previous studies. It is not clear that this can be attributed to integrated circuits. But, in contrast with discrete part circuits, the fact that they do not require circuit analysis as part of the design procedure would seem to eliminate some chance for error.

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# III. CONCLUSIONS

The orbital reliability aspects of an integrated circuit appear to closely parallel those of a transistor. Their falure rates are not significantly different, and while their failure modes, as revealed by the data bank, are not similar, integrated circuits do not appear to have introduced any "exotic" new failure modes that are beyond present capabilities for foreseeing and correcting. In addition, there is some possibility that they have reduced problems due to errors in the design of discrete part circuits.

It is important to note that most, if not all, the integrated circuits covered by the data bank were subject to rather stringent quality assurance provisions. Thus, care should be taken in applying these conclusions to other classes of integrated circuits.



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|            | A Note on the Data Base for this Bulletin                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      | R   |
|            | The Space Data Bank from which the results in this bulletin were derived is presented                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          | P   |
|            | in PRC R-1863, On-Orbit Spacecraft Reliabil-<br>ity, September 1978. For purposes of back-<br>ground to this analysis, it need only be                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |     |
|            | pointed out that the data bank contains<br>orbital performance data spanning spacecraft<br>from Vanguard to HEAO, a period of nearly<br>20 years. Four primary data collection<br>efforts have been made. This experience<br>bulletin has been written in conjunction<br>with the most recent effort. The first<br>three collections analyzed 1399 anomalies<br>f.om 310 spacecraft launched between 1958<br>and 1972. The most recent collection<br>added information on 708 anomalies from<br>45 spacecraft launched in the seventies.<br>These data are referred to herein as                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               | U   |
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## Experience Bulletin #3 AREAS WITH A HISTORY OF FEW ON-ORBIT PROBLEMS

This experience bulletin is based on the fact that information concerning areas with tew, or no, problems can be as useful as that concerning problem areas. The areas listed below are those revealed by the data bank to have such a history of few, or no, on-orbit anomalies. Any insights available from the data bank are also described. The criteria for selecting these areas was that the number of anomalies charged to each was fewer than one half of a percent of the total number of anomalies associated with long-term, unmanned spacecraft in the data bank.

- Basic Structure (excluding deployable structures):
  no anomalies
- Shrouds: two anomalies; shroud failed to eject in one case; corrective action (change from fiberglass to metallic shroud) was successful on subsequent spacecraft. Shroud honeycomb panels exploded due to environmental effects during launch in the other case.
- Pyrotechnics: two catastrophic failures (failure of a pin-puller and failure of an explosive valve); a few degradation anomalies (combustion debris shorted an antenna, a squib short after firing created a "sneak path." for instance); this performance record is possibly due to the extensive redundancy utilized in pyrotechnics.
  Magnetometers: Two catastrophic failures and several degradation anomalies which did not severely impact

performance.

> Nutation Dampers: no catastrophic failures; three degradation anomalies. The first involved a leak in the damper that caused a significant roll error; thought to be due to extensive ground testing. The second involved a mechanical problem with a friction stop, and was a tributed to faulty workmanship. The third was manifested as a slightly longer than expected nutation transient decay time, and was possibly due to some deviation in liquid viscosity.

 Heat Pipes: no anomalies, although it should be noted that only two spacecraft in the data sample carried heat pipes.

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It can be seen from the above that few areas meet the criteria described above. This occurs for two reasons. First, a stringent criteria was applied to ensure that the areas meeting the criteria did indeed have an essentially trouble-free history. Second, and most important, evaluation of the data bank indicates that most spacecraft hardware areas have incurred a number of anomalies. This rules out describing these areas as trouble-free, even though a significant percentage of these anomalies did not severely degrade the mission.





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#### Experience Bulletin #4 ON-ORBIT INTERFERENCE (RFI) FROM EXTERNAL SOURCES

The data bank contains at least 20 cases of problems in spacecraft RF equipment due to interference from a source external to the affected spacecraft. In some cases, the external source was another spacecraft; in some cases the source was unknown. In addition, there are other cases in the data bank involving RF disruptions, but it is not known if this was due to external interference. The cases involving interference from external sources reported in this update can be summarized as follows:

> Hawkeye (Explorer 52) experienced loss of data due to interference from OSO-5 and OSO-7; when the OSOs were active. Hawkeye lost about 4 percent of each orbital period's data.

Hawkeye also experienced interference from OAO and GEOS spacecraft, but this is reported as relatively insignificant. Interference from an unknown source also caused "lost commands" on Hawkeye.

RFI from an external source disrupted transmissions from both Viking Orbiters for a period of 40 minutes. LANDSAT-1 experienced several periods of external interference, including one nine-day period. This resulted in loss of some data.

NIMBUS-6 reception was affected by interference from ATS-6 when these two spacecraft were being utilized

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> together for the Tracking and Data Relay Experiement. This interference was reported to be related to the ATS-6 operating mode.

 Although not an interference problem of the same type described above, radioastronomers at the Greenbank Ubservatory noted interference from ATS-6.

The cases involving interference from an external source reported in the data bank previous to this update can be summarized as follows:

- Both command receivers on OGO-5 were saturated for twoand-one-half hours by a strong RF signal of unknown origin.
- UGD-6 experienced anomalous command reception, but no further information is available.
- There were numerous cases of interference involving eight combinations of spacecraft on the TIROS/TOS/ESSA program.
   For instance, under certain conditions, ESSA-9 responded to TIROS-M commands, ESSA-4 responded to ESSA-1 commands, ESSA-5 experienced spurious commands when ESSA-2 was in the vicinity, etc. Several of these cases of interference occurred when the spacecraft were being commanded from Alaska.
- OSO-I executed many false commands due to some unspecified type of interference over North Africa. This was attributed to an inadequate coding scheme, and the corrective action consisted of placing a special transmitter near the site of the interference. No further information is available.

It is not difficult to postulate reasons for many of the interference problems summarized above. Possibilities range from solar flares and military electronic warfare exercises to inadequate command coding schemes. The fact remains, however, that the data bank indicates external interference incidents are increasing, and that they primarily encompass RF problems (as opposed to problems relating to coding schemes). This is contrary to what would be expected since the increasing use of wideband should result in less crowded channels and more channel selection sensitivity.

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Experience Bulletin No. 5

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SOME ON-ORBIT RELIABILITY ASPECTS OF ON-BOARD PROGRAMMABLE, GENERAL PURPOSE COMPUTERS

August 1978

Prepared under Contract No. NASW-3041, "Study of Reliability Data From In-Flight Spacecraft"

for

National Aeronautics & Space Administration NASA Headquarters, Washington, D.C.

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#### Experience Bulletin #5 SOME ON-ORBIT RELIABILITY ASPECTS OF ON-BOARD PROGRAMMABLE, GENERAL PURPOSE COMPUTERS

Six spacecraft in the update sample are known to have carried general purpose, programmable computers. While this is too limited a data sample to justify broad conclusions, the data does seem to indicate that the space environment has not introduced any unusual types of anesaalies. The capability for reprogramming in-flight is recommended.

# I. INTRODUCTION

The time frame covered by this data bank update roughly coincides with the early phases of the era of readily available, "off-the-shelf" general purpose, programmable computers for space applications. Spacecraft in the data bank sample prior to this update frequently used specially designed programmers, sequencers, controllers, and the like. Only the later manned spacecraft in the sample, however, carried identifiable, true, general purpose computers, and these units operated only for short durations. Hence, it was considered of interest to examine the performance record of the computers in the update sample.

## II. ANALYSIS

At least six spacecraft in the update sample carried general purpose, programmable computers. Some hardware on other spacecraft called out as programmers, controllers, etc., may also have been general purpose computers, but since they were not clearly identifiable as such they were not considered in this examination.

> The computers on the six spacecraft, including three cases of dual redundancy, accumulated over 80,000 hours of survival time. Eighteen anomalies are charged against the computers, with the anomalies falling into the following categories:

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| • | 5 anomalies: | "glitches"; caused no major problems                                                             |
|---|--------------|--------------------------------------------------------------------------------------------------|
| • | 4 anomalies: | programming errors; reprogrammed in flight                                                       |
| • | 5 anomalies: | Erroneous operation of undeterminable origin:<br>caused major concern; "self healing"            |
| • | l anomaly:   | Program updates did not load on initial<br>tries; subsequently loaded properly;<br>cause unknown |

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 3 anomalies: Memory problèms; seriously degraded performance

Of the five above categories, the first four are felt to be self-explanatory. The fifth, memory problems, requires further explanation Of the three anomaties in this category, one involved too small a memory for computing fine pointing increments, with the result that only coarse steps were available. The second of these anomalies involved loss of access, for reasons that are not clear, to a portion of memory. The third involved failure of four memory bits, possibly due to a failed wire in the plated wire memory.

These 18 anomalies, in general, are typical of the types of problems routinely encountered with ground-based computers. That is, the space environment does not appear to have introduced any "new" types of anomalies. With regard to severity. Ine anomalies associated with the memory problems caused degradation. It appears that the four programming error anomalies would also have resulted in degradation had reprogramming

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not been possible. All other anomalies can be classified as intermittents that, after varying periods of time, did not recur. At least half of these could have posed serious problems had they continued.

With respect to the number of anomalies reported, the record can best be judged by comparison to other components. There were also 18 anomalies charged against telemetry sensors in this update, yet there are at least two orders of magnitude more telemetry sensors than computers in the sample. There are 15 anomalies charged against sun sensors in the update, which also considerably outnumber computers. This, of course, does not account for complexity. Command and control, which is more equivalent in terms of complexity, had slightly over twice as many anomalies as computers. Again, however, command and control functions greatly outnumber computers in the data sample. Based on these comparisons as well as consideration of the 80,000 hours of survival time, 18 anomalies seems a somewhat large but not excessive number.

Some of these anomalies, however, appear to be types which, as more experience is gained, may be successfully mitigated. Judging from ground computer operations, programming errors will always occur to some extent, and can be mitigated by reprogramming. Also judging from ground operations, "glitches" become less prevalent as the hardware matures and interface conditions are better understood. This suggests that, with the proper implementation, on-board computers can become extremely reliable.

## III. CONCLUSIONS

Overall, the data sample is too limited to justify broad conclusions as to the on-orbit reliability of general purpose computers.

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It does, however, appear to support the following conclusions based on the current state-of-the-art:

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- The space environment does not seem to have introduced any types of computer anomalies that differ significantly from ground-based computer anomalies.
- On-board computers should have the capability for reprogramming in-flight.
- Properly designed and implemented computer hardware and software promises to substantially increase the reliability of control functions.

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# Experience Bulletin No. 6

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# SPECIFIC ORBITAL ANOMALIES POSING POTENTIAL RELIABILITY PROBLEMS

August 1978

Prepared under Contract No. NASW-3041, "Study of Reliablity Data From In-Flight Spacecraft"

for

National Aeronautics & Space Administration NASA Headquarters, Washington, D.C.



PRC R-1863-435

### Experience Bulletin #6 SPECIFIC ORBITAL ANOMALIES POSING POTENTIAL RELIABILITY PROBLEMS

Three specific types of anomalies, which had not been seen to any significant extent, it at all, on previous data bank studies, were noted during this update. On the basis that they may either denote the beginning of a trend, or signify some basic, underlying problem, each is described below.

- 1. <u>Array Temperature Sensors</u>: Two spacecraft in this update sample had array temperature sensor problems. On one of these spacecraft, four sensors failed-open after first operating intermittently. On a second spacecraft, four array temperature sensors also failed, and this was attributed to insufficient built-in strain relief. There are a number of anomalies in the data bank involving temperature sensors in general, and several other anomalies involving array temperature sensors specifically. However, the occurrence of these eight array temperature sensor failures over a short period of time stands out as unique.
- 2. Leaks Through Thin Windows: In the total data bank, there are four reported incidents involving thin windows. These windows are typically 1.5 to 1.9 microns in thickness, and are used as "input ports" in experiments and detectors. Three of these incidents occurred on spacecraft in this update. The first involved a broken tilanium

> window, and the reason for this breakage is unknown. In the second, in another experiment, the thin window had pin holes, allowing the leakage of methane pressurant gas. The third case was a ruptured window in a charged particle experiment, which also depleted the experiment's pressurant gas. The only similar incident reported prior to this data bank update involved a punctured "membrane" in a micrometeorite detector. The reason for the failure was not determined. It is not known how much hardware covered in the data bank had "thin" windows, but presumably a number of experiments and scanners utilized such devices. The increase in the number of problems reported for them in this update seems significant.

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3. <u>Catalyst Bed Susceptibility to RFI</u>: An anomaly was observed on this update that has never been seen on previous data bank studies. That is, it was reported that a thruster catalyst bed was sensitive to RFI under some conditions. This incident occurred several times, including periods when various telemetry transmitters and antennas were activated. It is also reported that this interaction did not have a serious impact on the mission. No further information was available. There are other incidents involving catalyst beds in the data bank. These include a decrease in catalyst bed resistance after heavy firing; this resistance decrease later stabilized. Also,

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there have been several incidents involving degradation or loss of thrust due to degradation of the catalyst bed. There is no indication, however, that any of these other catalyst bed anomalies were even remotely associated with susceptibility to RFI.