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DESCRIPTION OF A DIGITAL COMPUTER SIMULATION OF AN ANNULAR MOMENTUM CONTROL DEVICE (AMCD) LABORATORY TEST MODEL



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SUMMARY

A description of a digital computer simulation of an Annular Momentum Control Device (AMCD) laboratory model is presented. The AMCD is a momentum exchange device which is under development as an advanced control effector for spacecraft attitude control systems.

The digital computer simulation of this device incorporates the following models: six degree-of-freedom rigid body dynamics, rim warp, controller dynamics, nonlinear distributed element axial bearings, as well as power driver and power supply current limits. An annotated FORTRAN IV source code listing of the computer program is included.

INTRODUCTION

Momentum exchange devices are in use on a number of spacecraft and have demonstrated their ability to perform attitude control reliably and efficiently for vehicles as large as SKYLAB. The Annular Momentum Control Device (AMCD) concept was an outgrowth of research at the NASA Langley Research Center (NASA-LARC) directed toward development of momentum exchange devices. Reference 1 presents a detailed description of the AMCD concept as well as potential applications.

In order to investigate any potential problems in implementing the AMCD concept, a laboratory model of the AMCD was designed and fabricated under contract. The laboratory model has been delivered to NASA-LARC and preliminary tests of the device have been performed. A detailed description of the laboratory model is presented in reference 2. Reference 3 presents the results of the static and low-speed dynamic tests which include spin motor torque characteristics as well as spin motor and magnetic bearing drag losses.

A digital computer simulation of the laboratory model AMCD has been developed as an analytical tool to investigate implementation problems with the laboratory model. This report presents a description of that simulation. The simulation incorporates six degree-of-freedom rigid body rim dynamics with rim warp superimposed, as well as power driver and power supply current limits. Equations of motion of the rim are not developed in this report but are taken from reference 4. Similarly, the mathematical model of the nonlinear axial bearing element is taken from reference 5.

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This description includes source code for the simulation computer program which is written in FORTRAN IV. An annotated listing of the program is contained in appendix A.

SYMBOLS

negative current limit hit counter CNG positive current limit hit counter CPS instantaneous power supply current CR. average power supply current CRBAR interval minimum power supply current CRL power supply current limit CRLIM interval sum of power supply current CRSM CRU interval maximum power supply current radian to degree conversion factor DEG DELT integration step size output print interval DELTPR temporary variables in data collection block DIV1, DIV2 axial force at stations A, B, C FA, FB, FC FA1, FA2, FA3, FA4 segment axial forces at station A segment axial forces at station B FB1, FB2, FB3, FB4 segment axial forces at station C FC1, FC2, FC3, FC4 axial force function in initialization block FCNY FRA, FRB, FRC radial force at stations A, B, C F1, F2, F3 X, Y, Z bearing force components GAA, GAB, GAC total axial gap at stations A, B, C GAAC, GABC, GACC total axial command at stations A, B, C GAACP, GABCP, GACCP GAAC, GABC, GACC, delayed by DELT GAA1, GAA2, GAA3, GAA4 segment axial gap at station A GAB1, GAB2, GAB3, GAB4 segment axial gap at station B GAC1, GAC2, GAC3, GAC4 segment axial gap at station C GPBAR interval average axial gap at station A GPL interval minimum axial gap at station A GPPP interval range of axial gap at station A GPRMS interval root mean square axial gap at station A GPSM interval sum of axial gap at station A GPSQSM interval sum of square of axial gap at station A GPU interval maximum axial gap at station A GRA, GRB, GRC total radial gap at stations A, B, C GRAP, GRBP, GRCP GRA, GRB, GRC, delayed by DELT H1, H2, H3 X, Y, Z rim angular momentum components H1DT, H2DT, H3DT time derivatives of H1, H2, H3 H1DTP, H2DTP, H3DTP H1DT, H2DT, H3DT, delayed by DELT IAA, IAB, IAC axial bearing control current at stations A, B, C IBIAS equivalent permanent magnet bias current INA1, INA2 transverse moments of inertia of rim polar moment of inertia of rim INA3 IRA, IRB, IRC radial bearing control currents at stations A, B, C KAA, KAR axial controller position and rate gain KRA, KRR radial controller position and rate gain

radial electromagnet gain KRB radial equivalent permanent magnet stiffness KRM axial electromagnet gain K1 mass of rim М current limits of power driver NILIM, PILIM interval iteration counter NP X, Y, Z rim body rate components OMG1, OMG2, OMG3 OMG1, OMG2, OMG3, delayed by DELT OMG1P, OMG2P, OMG3P X, Y, Z rim linear momentum components P1, P2, P3 time derivative of P1, P2, P3 P1DT, P2DT, P3DT P1DT, P2DT, P3DT, delayed by DELT P1DTP, P2DTP, P3DTP degree to radian conversion factor RAD peak-to-peak axial gap to warp amplitude ratio RATIO axial displacement of rim center of mass RB average of RB RBBAR interval minimum of RB RBL interval sum of RB RBSM interval maximum of RB RBU radius of rim RM rim rotation rate RPM initial rpm for simulation RPMI final rpm for simulation RPMF position set points for stations A, B, C SPA, SPB, SPC temporary variables in magnetic bearing block TEMP1, TEMP2 angular displacement of rim about X, Y, Z axes TH1, TH2, TH3 simulation elapsed time TIME print interval TIMEPR bearing torque components about X, Y, Z axes T1, T2, T3 axial warp at stations A, B, C WAA, WAB, WAC WAA1, WAA2, WAA3, WAA4 segment axial warp at station A WAB1, WAB2, WAB3, WAB4 segment axial warp at station B WAC1, WAC2, WAC3, WAC4 segment axial warp at station C axial rim warp amplitude WAL rim weight WEIGHT radial rim warp at all stations WR radial rim warp amplitude WRL temporary variable in initialization block Х equivalent nominal magnetic bearing gap XBARO X, Y, Z rim displacement components X1, X2, X3 initial rigid body axial displacement X30 temporary variable in initialization block X30P time derivative of X1, X2, X3 X1DT, X1DT, X3DT X1DT, X2DT, X3DT, delayed by DELT X1DTP, X2DTP, X3DTP Υ, ΥΟ, ΥΟΡ temporary variables in initialization block function argument used for FCNY Ζ

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AMCD DESCRIPTION

An AMCD is a spacecraft attitude control effector that provides control torques by exchanging spacecraft angular momentum with an internal momentum storage device. The storage device is a large spinning rim and the exchange mechanism is a set of three noncontacting magnetic bearings which exert forces on the spinning rim. A brief description of each of the system components as well as the physical layout of the laboratory model follows.

Orientation of components in the AMCD is shown in figure 1. Three magnetic bearing stations, labeled A, B, and C, in the figure, are spaced equidistant about the circumference of the rim. At each bearing station, four groups of electromagnets are placed about the rim at -14.5, -6, +6, and +14.5 degrees of arc relative to the station center. Each group contains two axial and one radial bearing element. At each station center, proximity sensors are installed to measure the displacement of the rim within the bearing gap. Proximity sensor signals and external command signals are input to the controller electronics. The controller maintains the rim position by regulating the flow of current in the electromagnet coil windings, thereby causing forces to be produced by the electromagnets.

SIMULATION DESCRIPTION

Figure 2 shows a block diagram of the simulation. The blocks divide the simulation into segments according to function. In the following text, the function of each of the blocks is described. Appendix A contains a program listing to which annotation has been added to enable one to identify the sections of code which correspond to the functional blocks.

Rigid Body and Rim Warp Models

Models for the rigid body displacements and for axial and radial rim warp are contained in the first block. Rim warp is defined as a deformation of the rim from an ideal shape due to manufacturing defects or plastic creep due to storage and handling.

Laboratory measurements have indicated that the axial warp may be approximated by a sinusoid with two periods per rim revolution (this may be visualized as the shape that a large flexible ring would assume if the weight were supported by two diametrically opposed points). The amplitude of the sinusoid is adjusted to make the model agree with measured data. Axial rim warp at each electromagnet and sensor location, 15 points in all, is computed using station A center point as zero reference.

Similar laboratory measurements of the radial rim warp have indicated that it may be approximated by a sinusoid with three periods per rim revolution. As in the axial case, the amplitude of the sinusoid is adjusted to make the model agree with measured data. Radial rim warp is computed at the center of

each bearing station using station A as zero reference. Since the bearing stations are 120 degrees apart, it may be shown that all the radial rim warp components are in phase and, thus, they may be generated from a single model.

Axial and radial rigid body angular and translational displacements at each of the same 15 points mentioned above are derived from figure 1 under the assumption of small displacements of the rim in the radial and axial directions.

Finally, the warp and rigid body contributions to the rim displacements are summed for each of the axial and radial components to generate the total rim displacement in the bearing gaps. It is this displacement which is measured by the proximity sensors and transmitted to the controller.

Controller Model

In this simulation, perfect sensors are assumed, therefore, the computed bearing gaps are passed directly to the controller and considered to be the measured gaps.

The controller is a proportional plus derivative type which is expressed in discrete equation form. Gains are derived from reference 2 and converted to equivalent gains for the discrete controller. Simulated proximity sensor measurements are combined with set point commands for input to the controller equations. Outputs from the controller are voltages which are proportional to the required control currents.

A power amplifier converts the voltage control commands into currents which energize each electromagnet circuit. The power amplifiers are modelled as having ideal transfer characteristics, with a limit on the maximum available output current for that particular bearing segment. The power supply effects are modelled as a limit on the total current demanded from all of the power amplifiers. After the power amplifier model has processed the command current, the total current commanded is computed as the sum of the unsigned magnitudes (the sign determines only the direction of the current flow in the electromagnet coil windings). If the upper limit has been reached or exceeded, all commands are ratioed to the maximum available current.

Magnetic Bearing Models

Each of the twelve nonlinear axial magnetic actuators is an implementation of equation 42 in reference 5. An axial magnetic actuator consists of a pair of opposed electromagnets, each of which can exert an attractive force. This force is proportional to the square of the current flowing through the coil windings and inversely proportional to the square of the distance from the rim to the magnet pole face. After the forces produced by each of the twelve actuators are computed, they are resolved into the rim coordinate system to yield two torque components and one force component which will be applied to the rigid body dynamics equations. Each of the three radial stations is modelled as a linear system which is an implementation of equation 43 in reference 5. A radial station is represented by a single electromagnet which exerts an attractive force against the inner surface of the rim. Each radial station is opposed by a component of the force generated by the other two stations. The forces produced by the three radial actuators are resolved into the rim coordinate system to yield two force components which will be applied to the rigid body dynamics equations.

Rigid Body Dynamics

The rigid body dynamics of the rim are computed by the momentum method as described in reference 6. The first step in the computation is to determine the rim body rates by dividing the momentum states by the moment of inertia of the rim about the respective body axis (the inertia matrix of the rim is diagonal). Then, these body rates are used in the dynamics equation to determine the derivative with respect to time of the rim momentum. The momentum derivatives are found by solving for the partial derivatives with respect to time from the expression for the total derivatives of momentum in the body coordinate system. Initially, all cross product terms were incorporated, but subsequent simulation data showed that only the terms currently used are significant.

Data Collection

In the data collection section of the program, the bearing gap at station A, the total required bearing current, and the average displacement of the rim along the Z-axis are sampled at each computation interval. Maximum, minimum, and average values are computed from these parameters over a time segment defined as the print interval. Additionally, the RMS gap, the maximum peak-to-peak gap, and a measure of the fraction of the time segment in which the axial bearing power amplifier at station A is in a saturated state are computed. These data together with the simulation elapsed time and rim RPM are printed at the end of each print interval.

Numerical Integration

An Adam's second order integrator was selected from a brief comparison study of candidate integration schemes wherein speed and error control were used as critical selection criteria. At the beginning of the simulation, all parameters must be initialized and the steady state conditions of the rim dynamics prior to the first computation step must be found. An iterative technique is used to solve the rim dynamic and kinematic relationships to yield the equilibrium condition. This allows all initial conditions to be established. At that point, the simulation begins and proceeds until the final rim RPM value, as selected by the user, has been reached.

. CONCLUDING REMARKS

This paper has described a digital computer simulation of a laboratory model of an Annular Momentum Control Device (AMCD). The digital computer simulation of this device incorporates the following models: six degree-offreedom rigid body dynamics, rim warp, controller dynamics, nonlinear distributed element axial bearings, as well as power driver and power supply current limits. Annotated FORTRAN IV source code of the computer program is included in appendix A. The simulation can be used in the analysis of advanced control systems approaches for the laboratory model AMCD.

REFERENCES

- 1. Anderson, Willard W., and Groom, Nelson J.: The Annular Momentum Control Device (AMCD) and Potential Applications. NASA TN D-7866, 1975.
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- 3. Groom, Nelson J., and Terray, David E.: Evaluation of a Laboratory Test Model Annular Momentum Control Device. NASA TP-1142, 1978.
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- Groom, Nelson J.: Analytical Model of an Annular Momentum Control Device (AMCD) Laboratory Test Model Magnetic Bearing Actuator. NASA TM-80099, 1979.
- Russell, W. J.: Dynamic Analysis of the Communication Satellites of the Future. AIAA Paper 76-261, AIAA/CASI Sixth Communications Satellite Systems Conference, Montreal, Canada, April 5-8, 1976.

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C****
         INITIALIZATION BLOCK 1000
                                               *****
PROGRAM AMCI
     REAL IAA, IAB, IAC, IBIAS, INA1, INA2, INA3
     REAL IRA, IRB, IRC
     REAL K1,KAA,KAR,KRA,KRB,KRM,KRR
     REAL MANILIM
     DOUBLE FRECISION X,X30,X30F,Y,Y0,Y0F,Z,FCNY
     LOGICAL FLAG
 1000 FI=4.*ATAN(1.)
     RAD=FI/180.
     DEG=180./FI
C****
          SYSTEM PARAMETERS
     M=1.54
     WEIGHT=M*32.2
     INA1=5.306
     INA2=INA1
     INA3=2.*INA1
     RM=2.625
     KAA=5,965E+3
     KAR=2.02E+1
     KRA=351.*12.
     KRR=1.3*12.
     KRB=1.55
     KRM=170.*12.
     K1=3.4476E-3/144.0/16.0
     FILIM=13.33
     NILIM=-FILIM
     CRLIM=30.
     IBIAS=14,96999297
     XBAR0=.14/12.
     SPA=.025/12.
     SPB=SPA
     SPC=SPA
     WRL=,002/12.
C****
          INPUT CASE DATA
 1100 WRITE(5,1200)
 1200 FORMAT(' SELECT DELTA T (END PROGRAM IF NEGATIVE)')
     ACCEPT 1300,DELT
 1300 FORMAT(F12.3)
     IF(DELT, LE, 0,) GOTO 9999
     WRITE(5,1400)
 1400 FORMAT(' SELECT CASE PARAMETERS ...'/
    1 ' PRINT INTERVAL, INIT SPIN RPM, FINAL SPIN RPM, WARF AMPLITUDE ')
     ACCEPT 1300, DELTPR, RPMI, RPMF, WAL
C***
          DETERMINE STEADY STATE BEARING GAP
     FCNY(Z)=12.*K1*(((IBIAS+KAA*(SFA-Z))/(XBARO-Z))**2
    1 -((IBIAS-KAA*(SPA-Z))/(XBARO+Z))**2)-WEIGHT
     X30P=.010/12.
     YOF=FCNY(X30F)
     X30=.020/12.
     YO=FCNY(X30)
 1500 X=(X30F*Y0-X30*Y0F)/(Y0-Y0F)
     Y = FCNY(X)
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X30F=X30
      YOF'=YO
      X30=X
      Y0=Y
      IF(ABS(Y).GT.1.E-10) GOTO 1500
      TH3=0.
      WAA=WAL*SIN(2.*TH3)
      WAB=WAL*(SIN(2.*TH3)*COS(240.*RAD)+COS(2.*TH3)*SIN(240.*RAD))
      WAC=WAL*(SIN(2,*TH3)*COS(120,*RAD)+COS(2,*TH3)*SIN(120,*RAD))
      GAA=-WAA+X30
      GAB=-WAB+X30
      GAC=-WAC+X30
      TH1=(GAA-GAB)/(RM*SQRT(3.))
      TH2=(2,*GAC-(GAA+GAB))/(RM*3,)
      X1=0.
      X2=0.
      X3=(GAA+GAB+GAC)/3.
      GAACF=X30-SFA
      GABCF=X30-SFB
      GACCF=X30-SFC
      WR=WRL*SIN(3.*TH3)
      GRA=X1*SIN(30.*RAD)+X2*COS(30.*RAD)+WR
      GRB=X1*SIN(30,*RAD)-X2*COS(30,*RAD)+WR
      GRC=-X1+WR
      GRAP=GRA
      GRBF=GRB
      GRCP=GRC
C****
           COMPUTE INITIAL CONDITIONS
      TIME=0.
      TIMEPR=-DELT/2.
      OMG1=0.
      OMG2=0.
      OMG3=RPMI*2.*PI/60.
      X1DT=0.
      X2DT=0.
      X3DT=0.
      H1=OMG1*INA1
      H2=0MG2*INA2
      H3=OMG3*INA3
      F1=X1DT*M
      F2=X2DT*M
      F3=X3DT*M
      T1=0,
      T2=0.
      73=1.1
      H1DT=T1-OMG2*H3
      H2DT=T2+OMG1*H3
      H3DT=T3-OMG1*H2+OMG2*H1
      P1DT=0.
      P2DT=0.
      F3DT=0.
     HIDTP=HIDT
     H2DTP=H2DT
     H3DTF=H3DT
     P1DTP=P1DT
     P2DTP=P2DT
     P3DTP=P3DT
     OMG1P=OMG1
     OMG2P=OMG2
```

```
OMG3F=OMG3
      X1DTF=X1DT
      X2DTP=X2DT
      X3DTF=X3DT
C****
           CLEAR STATISTICAL VARIABLES
      GPSM=0.
      GF'SQSM=0.
      GFL=X30
      GF'U=GF'L
      CRSM=0.
      CRL=KAA*(ABS(GAACF)+ABS(GABCF)+ABS(GACCF))
      CRU=CRL
      RBSM=0.
      RBL=(GAACF+GABCF+GACCF)/3.
      RBU=RBL
      CNG=0.
      CF'S=0.
      NF'=0
      FLAG=+FALSE+
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C**** RIGID BODY AND RIM WARP BLOCK 2000 **** C**** AXIAL WARP 2000 CONTINUE WAA1=WAL*(SIN(2.*TH3)*COS(-29.*RAD)+COS(2.*TH3)*SIN(-29.*RAD)) WAA2=WAL*(SIN(2,*TH3)*COS(-12,*RAD)+COS(2,*TH3)*SIN(-12,*RAD)) WAA =WAL* SIN(2,*TH3) WAA3=WAL*(SIN(2,*TH3)*COS(12,*RAD)+COS(2,*TH3)*SIN(12,*RAD)) WAA4=WAL*(SIN(2,*TH3)*COS(29,*RAD)+COS(2,*TH3)*SIN(29,*RAD)) WAB1=WAL*(SIN(2,*TH3)*COS(211,*RAD)+COS(2,*TH3)*SIN(211,*RAD)) WAB2=WAL*(SIN(2.*TH3)*COS(228.*RAD)+COS(2.*TH3)*SIN(228.*RAD)) WAB =WAL*(SIN(2.*TH3)*COS(240.*RAD)+COS(2.*TH3)*SIN(240.*RAD)) WAB3=WAL*(SIN(2.*TH3)*COS(252.*RAD)+COS(2.*TH3)*SIN(252.*RAD)) WAB4=WAL*(SIN(2.*TH3)*COS(269.*RAD)+COS(2.*TH3)*SIN(269.*RAD)) WAC1=WAL*(SIN(2,*TH3)*COS(91,*RAD)+COS(2,*TH3)*SIN(91,*RAD)) WAC2=WAL*(SIN(2,*TH3)*COS(108,*RAD)+COS(2,*TH3)*SIN(108,*RAD)) WAC =WAL*(SIN(2,*TH3)*COS(120,*RAD)+COS(2,*TH3)*SIN(120,*RAD)) WAC3=WAL*(SIN(2.*TH3)*COS(132.*RAD)+COS(2.*TH3)*SIN(132.*RAD)) WAC4=WAL*(SIN(2,*TH**3)*COS(149,***RAD)+COS(2,*TH3)*SIN(149,*RAD)) C**** RADIAL WARP WR=WRL*SIN(3.*TH3) AXIAL BEARING GAPS C**** GAA1=RM*(TH1*COS(15.5*RAD)-TH2*SIN(15.5*RAD))+X3+WAA1 GAA2=RM*(TH1*COS(24,*RAD)-TH2*SIN(24,*RAD))+X3+WAA2 GAA=RM*(TH1*COS(30,*RAD)-TH2*SIN(30,*RAD))+X3+WAA GAA3=RM*(TH1*COS(36,*RAD)-TH2*SIN(36,*RAD))+X3+WAA3 GAA4=RM*(TH1*COS(44.5*RAD)-TH2*SIN(44.5*RAD))+X3+WAA4 GAB1=RM*(-TH1*COS(44.5*RAD)-TH2*SIN(44.5*RAD))+X3+WAB1 GAB2=RM*(-TH1*COS(36.*RAD)-TH2*SIN(36.*RAD))+X3+WAB2 GAB=RM*(-TH1*COS(30,*RAD)-TH2*SIN(30,*RAD))+X3+WAB GAB3=RM*(-TH1*COS(24.*RAD)-TH2*SIN(24.*RAD))+X3+WAB3 GAB4=RM*(-TH1*COS(15.5*RAD)-TH2*SIN(15.5*RAD))+X3+WAB4 GAC1=RM*(-TH1*SIN(14.5*RAD)+TH2*COS(14.5*RAD))+X3+WAC1 GAC2=RM*(-TH1*SIN(6,*RAD)+TH2*COS(6,*RAD))+X3+WAC2 GAC=RM*TH2+X3+WAC GAC3=RM*(TH1*SIN(6.*RAD)+TH2*COS(6.*RAD))+X3+WAC3 GAC4=RM*(TH1*SIN(14.5*RAD)+TH2*COS(14.5*RAD))+X3+WAC4 C**** RADIAL BEARING GAPS GRA=X1*SIN(30,*RAD)+X2*CDS(30,*RAD)+WR GRB=X1*SIN(30,*RAD)-X2*COS(30,*RAD)+WR

GRC=-X1+WR

C****	*******	****
C****	BEARING CONTROLLER BLOCK 300	
C****	**************************************	****
C****	AXIAL CONTROLLER	
	GAAC=GAA-SPA	
	IAA=-KAA*GAAC-KAR*(GAAC-GAACP)/DEL	T set
	GAACP=GAAC	•
	GABC=GAB-SPB	
	IAB=-KAA*GABC-KAR*(GABC-GABCP)/DEL	T i i i
	GABCF=GABC	•
	GACC=GAC-SPC	
	IAC=-KAA*GACC-KAR*(GACC-GACCP)/DEL	T i i i i i i i i i i i i i i i i i i i
	GACCP=GACC	
C****	RADIAL CONTROLLER	· ·
(2) (1) (1) (1) (1)	IRA=-KRA*GRA-KRR*(GRA-GRAP)/DELT	
	GRAP=GRA	
	1RB=-KRA*GRB-KRR*(GRB-GRBF)/DELT	
	GRBP=GRB	
	IRC=-KRA*GRC-KRR*(GRC-GRCP)/DELT	
	GRCP=GRC	
C***	CURRENT LIMITER	
3100	IF(IAA,GT,NILIM) GOTO 3200	· · · · ·
	CNG=CNG+1.	
	IAA=NILIM	· · ·
	GOTO 3300	
3200	IF(IAA,LT,FILIM) GOTO 3300	
	CFS=CFS+1.	
	IAA=PILIM	
3300	IF(IAB.GT.NILIM) GOTO 3400	
	TAB=NILIM	
	GOTO 3500	· · · ·
3400	IF(IAB.LT.FILIM) GOTO 3500	• •
	IAB=PILIM	
3500	IF(IAC.GT.NILIM) GOTO 3600	
	IAC=NILIM	
	GOTD 3700	
3800	IF(IAC,LT,FILIM) GOTO 3700	
	IAC=PILIM	
	CONTINUE	
()* * **	POWER SUPPLY LIMITER	
	CR=ABS(IAA)+ABS(IAB)+ABS(IAC)+ABS(]	IKAJ4ABS(IRB)4ABS(IRC)
	TF(CR,LT,CRLIM) GOTD 3800	
1	IAA=IAA*CRLIM/CR	
	IAB=IAB*CRLIMZCR IAC=IAC*CRLIMZCR	
	IRA=IRA*CRLIM/CR IRB=IRB*CRLIM/CR	
	IRC=IRC*CRLIM/CR	
	CR=CRLIM	
7800	CONTINUE	
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€****
           MAGNETIC BEARING MODEL BLOCK 4000
                                                 *****
 TEMP1=(IBIAS+IAA)/(XBARO-GAA1)
      TEMP2=(IBIAS-IAA)/(XBAR0+GAA1)
      FA1=K1*(TEMP1*TEMP1-TEMP2*TEMP2)
      TEMP1=(IBIAS+IAA)/(XBARO-GAA2)
      TEMP2=(IBIAS-IAA)/(XBAR0+GAA2)
      FA2=K1*(TEMP1*TEMP1-TEMP2*TEMP2)
      TEMP1=(IBIAS+IAA)/(XBARO-GAA3)
      TEMP2=(IBIAS-IAA)/(XBAR0+GAA3)
      FA3=K1*(TEMP1*TEMP1-TEMP2*TEMP2)
      TEMP1=(IBIAS+IAA)/(XBARO-GAA4)
      TEMP2=(IBIAS-IAA)/(XBARO+GAA4)
      FA4=K1*(TEMP1*TEMP1-TEMP2*TEMP2)
      FA=FA1+FA2+FA3+FA4
      TEMP1=(IBIAS+IAB)/(XBARO-GAB1)
      TEMP2=(IBIAS-IAB)/(XBAR0+GAB1)
      FB1=K1*(TEMP1*TEMP1-TEMP2*TEMP2)
      TEMP1=(IBIAS+IAB)/(XBARO-GAB2)
      TEMP2=(IBIAS-IAB)/(XBAR0+GAB2)
      FB2=K1*(TEMP1*TEMP1-TEMP2*TEMP2)
      TEMP1=(IBIAS+IAB)/(XBAR0-GAB3)
      TEMP2=(IBIAS-IAB)/(XBARO+GAB3)
      FB3=K1*(TEMP1*TEMP1-TEMP2*TEMP2)
      TEMP1=(IBIAS+IAB)/(XBARO-GAB4)
      TEMP2=(IBIAS-IAB)/(XBAR0+GAB4)
      FB4=K1*(TEMP1*TEMP1-TEMP2*TEMP2)
      FB=FB1+FB2+FB3+FB4
      TEMP1=(IBIAS+IAC)/(XBARO-GAC1)
      TEMP2=(IBIAS-IAC)/(XBAR0+GAC1)
      FC1=K1*(TEMP1*TEMP1-TEMP2*TFMP2)
      TEMP1=(JBIAS+IAC)/(XBARO-GAC2)
      TEMP2=(lBIAS-IAC)/(XBARO+GAC2)
      FC2=K1*(TEMP1*TEMP1-TEMP2*TEMP2)
      TEMP1=(IBIAS+IAC)/(XBARO-GAC3)
      TEMP2=(IBIAS-IAC)/(XBAR0+GAC3)
      FC3=K1*(TEMP1*TEMP1-TEMP2*TEMP2)
      TEMP1=(IBIAS+IAC)/(XBARO-GAC4)
      TEMP2=(IBIAS-IAC)/(XBARO+GAC4)
      FC4=K1*(TEMP1*TEMP1-TEMP2*TEMP2)
      FC=FC1+FC2+FC3+FC4
· ****
          TRANSFORM BEARING FORCES INTO RIM SYSTEM
      T1=RM*((FA1-FB4)*COS(15.5*RAD)+(FA2-FB3)*COS(24.*RAD)
     1 (FA3-FB2)*COS(36.*RAD)+(FA4-FB1)*COS(44.5*RAD) >>
     2 4 (FC3-FC2)*SIN(6.*RAD)+(FC4-FC1)*SIN(14.5*RAD))
     T2#RM*(/FC2+FC3)*COS(6.*RAD)+(FC1+FC4)*COS(14.5*RAD) ~
     1 - (FA4+FB1)*SIN(44.5*RAD)-(FA3+FB2)*SIN(35:*RAD)
     2 - (FA2+FB3)*SIN(24.*RAD)-(FA1+FB4)*SIN(15.5*RAD))
     F3=FA+FB+FC
: 本本本本
          RADIAL BEARINGS
     FRA=KRB*IRA+KRM*GRA
     FRB=KRE*IRE+KRM*GRB
     FRC=KRB*IRC+KRM*GRC
     F1=(FRA+FRB)*SIN(30.*RAD)-FRC
     F2=(FRA FRB)*COS(30.*RAD)
```

C**** RIM DYNAMICS BLOCK 5000 ***** OMG1=H1/INA1 OMG2=H2/INA2 OMG3=H3/INA3 X1DT=P1/M X2DT=P2/M X3DT=F3/M H1DT=T1-OMG2*H3 H2DT=T2+OMG1*H3 H3DT=T3-OMG1*H2+OMG2*H1 F'1DT=F1P2DT=F2 F3DT=F3-WEIGHT

```
C****
          DATA COLLECTION AND I/O BLOCK 6000
                                                *****
GF'SM=GF'SM+GAA
      GF'SQSM=GF'SQSM+GAA*GAA
      IF(GAA,GT,GPU)
                    GF'U=GAA
      IF(GAA,LT,GPL)
                     GF'L=GAA
      CRSM=CRSM+CR
      IF(CR.GT.CRU)
                    CRU=CR
      IF(CR.LT.CRL)
                    CRL=CR
     RB=(GAA+GAB+GAC)/3.
     RBSM=RBSM+RB
     IF(RB.GT.RBU)
                    RBU=RB
     IF(RB.LT.RBL)
                    RBL=RB
     NF'=NF+1
C****
          PREPARE DATA FOR OUTPUT
     IF(TIME.LT.TIMEFR) GOTO 6300
     TIMEPR=TIMEPR+DELTPR
     RFM=30.*DMG3/FI
     WRITE(6,6000) TIME, RFM
 6000 FORMAT(' TIME
                   ='F10.3,2X,'RPM
                                     ='F10.3)
     IF(FLAG)
               GOTO 6100
     WRITE(6,6010) H1DT,H2DT,H3DT,P3DT
 6010 FORMAT(' H1DT
                   ='1PE10,3,2X,'H2DT
                                       ='E10,3,2X,'H3DT ='E10,3,2X,
    1
             193DT
                    ='E10.3)
     WRITE(6,6020) H1,H2,H3,F3
 6020 FORMAT(' H1
                    ='1PE10.3,2X,'H2
                                       ='E10.3,2X,'H3
                                                         ='E10.3,2X,
             1F3
    1
                    ='E10.3)
     WRITE(6,6030) OMG1,0MG2,0MG3,X3DT
 6030 FORMAT( / OMG1
                    ='1PE10.3,2X,'0MG2
                                       ='E10.3,2X,'OMG3
                                                         ='E10.3,2X,
             'X3DT
    1
                    ='E10.3)
     WRITE(6,6040) TH1,TH2,TH3,X3
6040 FORMAT(' TH1
                    ='1PE10.3,2X,'TH2
                                       ='E10.3,2X,'TH3
                                                         ='E10.3,2X,
    1
             1X3
                    ='E10.3
     WRITE(6,6050) T1,T2,F3
6050 FORMAT(/ T1
                    ='1FE10.3,2X,'T2
                                       ='E10.3,2X,'F3
                                                         ='E10.3)
     WRITE(6,6060) FA,FB,FC
6060 FORMAT(' FA
                    ='1PE10,3,2X,'FB
                                       ='E10,3,2X,'FC
                                                         ='E10.3)
     WRITE(6,6070) IAA, IAB, IAC
6070 FORMAT(' IAA
                    ='1PE10,3,2X,'IAB
                                       ='E10.3,2X,'IAC
                                                         ='E10.3)
C****
          COMPUTE GAP STATISTICS
6100 DIV1=0.
     IF(NF.GT.O)
                  DIV1=1./NF
     GFBAR=GFSM*DIV1
     CRBAR=CRSM*DIV1
     RBBAR=RBSM#DIV1
     DIV2=0.
     IF(NF.GT.1) DIV2=1./(NF-1)
     GPRMS=SQRT((GPSQSM-NP*GPBAR*GPBAR)*DIV2)
     GPBAR=12.*GPBAR
     GPRMS=12.*GPRMS
     GPU=12.*GPU
     GPL=12.*GPL
     RBU=12.*RBU
     RBL=12, *RBL
     RBBAR=12.*RBBAR
     GPPP=ABS(GPU-GPL)
     CNG=100.*CNG*DIV1
     CPS=100.*CPS*DIV1
```

```
RATIO=GPPP/(WAL*24.)
     WRITE(6,6200) GPBAR, GPRMS, GPL, GPU
6200 FORMAT(' GFBAR ='1FE10.3,2X,'GPRMS ='E10.3,2X,'GPL
                                                             ='E10.3.2X,
    1
              'GPU
                     ='E10.3)
     WRITE(6,6210) GPPP,CRBAR,CRL,CRU
6210 FORMAT(' GPPP = '1PE10.3,2X,'CRBAR = 'E10.3,2X,'CRL
                                                             ='E10,3,2X,
              'CRU
                     ='E10.3
    1
     WRITE(6,6220) CNG,CPS,RBL,RBU
6220 FORMAT(' CNG
                     ='1PF10.3,2X,'CPS
                                        ='F10,3,2X,'RBL
                                                             ='E10,3,2X,
              'RBU
                     ='E10.3
    1
     GF'SM=0.
     GPSQSM=0.
     GPL=GPBAR/12.
     GF'U=GF'L
     CRSM=0.
     CRL=CRBAR
     CRU=CRL
     RBSM=0.
     RBL=RBBAR/12.
     RBU=RBL
     CNG=0.
     CPS=0.
     NF'=0
     FLAG=, TRUE,
6300 CONTINUE
```

C*************************************	**
C**** NUMERICAL INTEGRATION BLOCK 7000 ****	**
C*************************************	**
H1=H1+DELT*(3.*H1DT-H1DTF)/2.	
H2=H2+DELT*(3.*H2DT-H2DTF)/2.	
H3=H3+DELT*(3.*H3DT-H3DTF)/2.	
P1=P1+DELT*(3.*P1DT-P1DTP)/2.	
P2=P2+DELT*(3.*P2DT-P2DTP)/2.	
P3=P3+DELT*(3.*P3DT-P3DTP)/2.	
TH1=TH1+DELT*(3.*OMG1-OMG1F)/2.	
TH2=TH2+DELT*(3.*OMG2-OMG2F)/2.	
TH3=TH3+DELT*(3.*OMG3-OMG3F)/2.	
X1=X1+DELT*(3.*X1DT-X1DTF)/2.	
X2=X2+DELT*(3.*X2DT-X2DTF)/2.	
X3=X3+DELT*(3.*X3DT-X3DTF)/2.	
H1DTP=H1DT	
H2DTP=H2DT	
H3DTF=H3DT	
P1DTP=P1DT	
P2DTP=P2DT	
F'3DTF'=F'3DT	
OMG1P=OMG1	
OMG2P=OMG2	
OMG3F=OMG3	
X1DTF=X1DT	
X2DTP=X2DT	
X3DTF=X3DT	
IF(TH3.GT.360.*RAD) TH3=TH3-360.*RAD	
TIME=TIME+DELT	
IF(RFM.LT.RFMF) GOTO 2000	
GOTO 1100	
C*** TERMINATE PROGRAM	
9999 CONTINUE	
END	

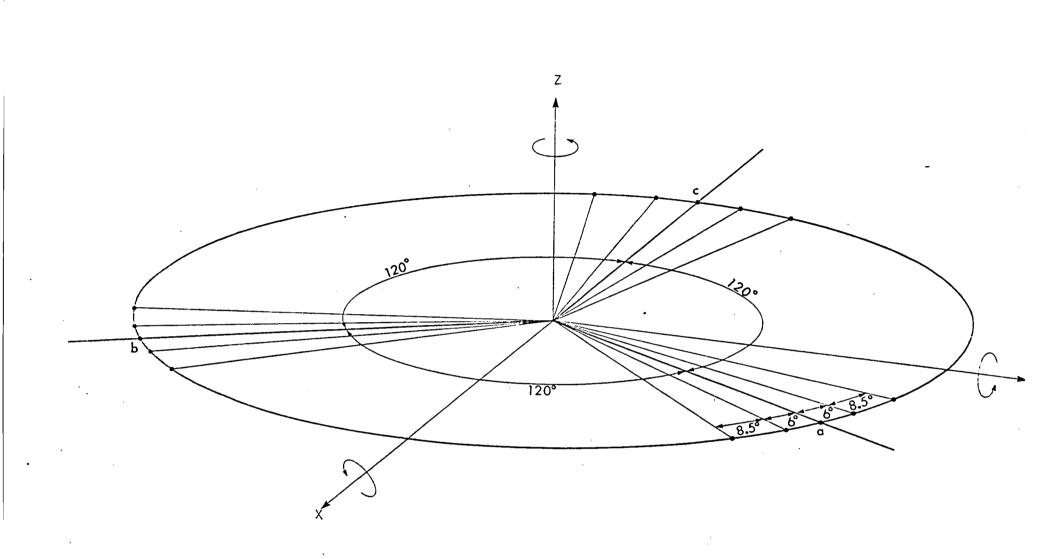
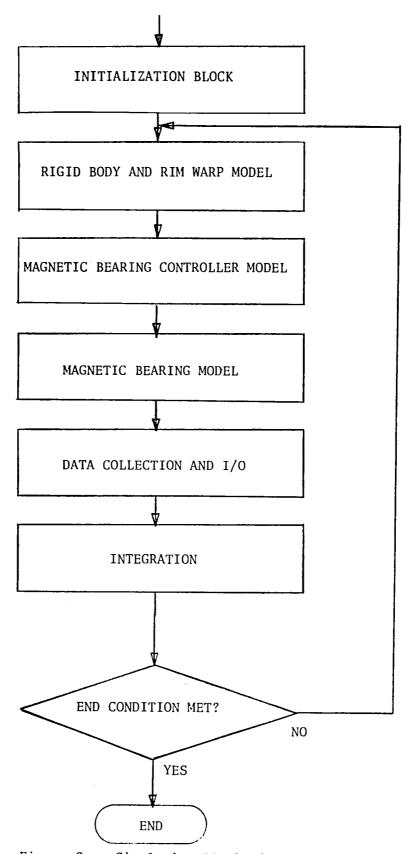
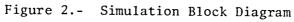


Figure 1.- AMCD Component Orientation





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The digital computer								
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supply current limits. An annotated FORTRAN IV source code listing of the computer program is included in appendix A.								
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