## DESCRIPTION OF A DIGITAL COMPUTER SIMULATION OF AN ANNULAR MOMENTUM CONTROL DEVICE (AMCD) LABORATORY TEST MODEL



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## SUMMARY

A description of a digital computer simulation of an Annular Momentum Control Device (AMCD) laboratory model is presented. The AMCD is a momentum exchange device which is under development as an advanced control effector for spacecraft attitude control systems.

The digital computer simulation of this device incorporates the following models: six degree-of-freedom rigid body dynamics, rim warp, controller dynamics, nonlinear distributed element axial bearings, as well as power driver and power supply current limits. An annotated FORTRAN IV source code listing of the computer program is included.

## INTRODUCTION

Momentum exchange devices are in use on a number of spacecraft and have demonstrated their ability to perform attitude control reliably and efficiently for vehicles as large as SKYLAB. The Annular Momentum Control Device (AMCD) concept was an outgrowth of research at the NASA Langley Research Center (NASA-LARC) directed toward development of momentum exchange devices. Reference 1 presents a detailed description of the AMCD concept as well as potential applications.

In order to investigate any potential problems in implementing the AMCD concept, a laboratory model of the AMCD was designed and fabricated under contract. The laboratory model has been delivered to NASA-LARC and preliminary tests of the device have been performed. A detailed description of the laboratory model is presented in reference 2. Reference 3 presents the results of the static and low -speed dynamic tests which include spin motor torque characteristics as well as spin motor and magnetic bearing drag losses.

A digital computer simulation of the laboratory model AMCD has been developed as an analytical tool to investigate implementation problems with the laboratory model. This report presents a description of that simulation. The simulation incorporates six degree-of-freedom rigid body rim dynamics with rim warp superimposed, as well as power driver and power supply current limits. Equations of motion of the rim are not developed in this report but are taken from reference 4. Similarly, the mathematical model of the nonlinear axial bearing element is taken from reference 5 .

This description includes source code for the simulation computer program which is written in FORTRAN IV. An annotated listing of the program is contained in appendix $A$.

## SYMBOLS

| CNG | negative current limit hit counter |
| :---: | :---: |
| CF'S | positive current limit hit counter |
| CR. | instantaneous power supply current |
| CR.BAR | average power supply current |
| CRL | interval minimum power supply current |
| CFLLM | power supply current limit |
| CRSM | interval sum of power supply current |
| CF.U | interval maximum power supply current |
| DEG | radian to degree conversion factor |
| DELT | integration step size |
| DELTPR | output print interval |
| DIV1, DIV2 | temporary variables in data collection block |
| FA, FB, FC | axial force at stations A, B, C |
| FA1, FA2, FA3, FA4 | segment axial forces at station $A$ |
| FE1, FB2, FB3, FB4 | segment axial forces at station B |
| FC1, FC2, FC3, FC4 | segment axial forces at station $C$ |
| FC'NY | axial force function in initialization block |
| FFA, FRB, FRC | radial force at stations $A, B, C$ |
| F1, F2, F3 | X, Y, $Z$ bearing force components |
| GAA, GAB, GAC | total axial gap at stations A, B, C |
| GAAC, GABC, GACC | total axial command at stations $\mathrm{A}, \mathrm{B}, \mathrm{C}$ |
| GAACP, GABCP, GACCP | GAAC, GABC, GACC, delayed by DELT |
| GAA1, GAA2, GAA3, GAA4 | segment axial gap at station $A$ |
| GAB1, GAB2, GAB3, GAB4 | segment axial gap at station $B$ |
| GAC1, GAC2, GAC3, GAC4 | segment axial gap at station $C$ |
| GF'BAR | interval average axial gap at station A |
| GPL | interval minimum axial gap at station $A$ |
| GPPP | interval range of axial gap at station $A$ |
| GF'RMS | interval root mean square axial gap at station $A$ |
| GF'SM | interval sum of axial gap at station A |
| GF'SQSM | interval sum of square of axial gap at station A |
| GF'U | interval maximum axial gap at station A |
| GFA, GRB, GRC | total radial gap at stations A, B, C |
| GFAP, GRBP, GRCP | GRA, GRB, GRC, delayed by DELT |
| H1, H2, H3 | $X, Y, Z$ rim angular momentum components |
| H1DT, H2DT, H3DT | time derivatives of $\mathrm{H} 1, \mathrm{H} 2, \mathrm{H} 3$ |
| H1.DTP, H2DTP, H3DTP | H1DT, H2DT, H3DT, delayed by DELT |
| IAA, IAB, IAC | axial bearing control current at stations $\mathrm{A}, \mathrm{B}, \mathrm{C}$ |
| IBIAS | equivalent permanent magnet bias current |
| INA1, INA2 | transverse moments of inertia of rim |
| INA3 | polar moment of inertia of rim |
| IRA, IRB, IRC | radial bearing control currents at stations A, B, C |
| KAA, KAR | axial controller position and rate gain |
| KRA, KRR | radial controller position and rate gain |


| KRB | radial electromagnet gain |
| :---: | :---: |
| KRM | radial equivalent permanent magnet stiffness |
| K1 | axial electromagnet gain |
| M | mass of rim |
| NILIM, PILIM | current limits of power driver |
| NP | interval iteration counter |
| OMG1, OMG2, OMG3 | X, Y, Z rim body rate components |
| OMG1P, OMG2P, OMG3P | OMG1, OMG2, OMG3, delayed by DELT |
| P1, P2, P3 | $X, Y, Z$ rim linear momentum components |
| P1DT, P2DT, P3DT | time derivative of P1, P2, P3 |
| P1DTP, P2DTP, P3DTP | P1DT, P2DT, P3DT, delayed by DELT |
| RAD | degree to radian conversion factor |
| RATIO | peak-to-peak axial gap to warp amplitude ratio |
| RB | axial displacement of rim center of mass |
| RBBAR | average of RB |
| RBL | interval minimum of RB |
| RBSM | interval sum of RB |
| RBU | interval maximum of RB |
| RM | radius of rim |
| RPM | rim rotation rate |
| RPMI | initial rpm for simulation |
| RPMF | final rpm for simulation |
| SPA, SPB, SPC | position set points for stations A, B, C |
| TEMP1, TEMP2 | temporary variables in magnetic bearing block |
| TH1, TH2, TH3 | angular displacement of rim about $\mathrm{X}, \mathrm{Y}, \mathrm{Z}$ axes |
| TIME | simulation elapsed time |
| TIMEPR | print interval |
| T1, T2, T3 | bearing torque components about $\mathrm{X}, \mathrm{Y}, \mathrm{Z}$ axes |
| WAA, WAB, WAC | axial warp at stations $\mathrm{A}, \mathrm{B}, \mathrm{C}$ |
| WAA1, WAA2, WAA3, WAA4 | segment axial warp at station $A$ |
| WAB1, WAB2, WAB3, WAB4 | segment axial warp at station $B$ |
| WAC1, WAC2, WAC3, WAC4 | segment axial warp at station $C$ |
| WAL | axial rim warp amplitude |
| WEIGHT | rim weight |
| WR | radial rim warp at all stations |
| WRL | radial rim warp amplitude |
| X | temporary variable in initialization block |
| XBARO | equivalent nominal magnetic bearing gap |
| X1, X2, X3 | X, Y, Z rim displacement components |
| $\times 30$ | initial rigid body axial displacement |
| X30P | temporary variable in initialization block |
| X1DT, X1DT, X3DT | time derivative of $\mathrm{X} 1, \mathrm{X} 2, \mathrm{X} 3$ |
| X1DTP, X2DTP, X3DTP | X1DT, X2DT, X3DT, delayed by DELT |
| Y, YO, YOP | temporary variables in initialization block |
| Z | function argument used for FCNY |

## AMCD DESCRIPTION

An AMCD is a spacecraft attitude control effector that provides control torques by exchanging spacecraft angular momentum with an internal momentum storage device. The storage device is a large spinning rim and the exchange mechanism is a set of three noncontacting magnetic bearings which exert forces on the spinning rim. A brief description of each of the system components as well as the physical layout of the laboratory model follows.

Orientation of components in the AMCD is shown in figure 1. Three magnetic bearing stations, labeled A, B, and C, in the figure, are spaced equidistant about the circumference of the rim. At each bearing station, four groups of electromagnets are placed about the rim at $-14.5,-6,+6$, and +14.5 degrees of arc relative to the station center. Each group contains two axial and one radial bearing element. At each station center, proximity sensors are installed to measure the displacement of the rim within the bearing gap. Proximity sensor signals and external command signals are input to the controller electronics. The controller maintains the rim position by regulating the flow of current in the electromagnet coil windings, thereby causing forces to be produced by the electromagnets.

## SIMULATION DESCRIPTION

Figure 2 shows a block diagram of the simulation. The blocks divide the simulation into segments according to function. In the following text, the function of each of the blocks is described. Appendix A contains a program listing to which annotation has been added to enable one to identify the sections of code which correspond to the functional blocks.

## Rigid Body and Rim Warp Models

Models for the rigid body displacements and for axial and radial rim warp are contained in the first block. Rim warp is defined as a deformation of the rim from an ideal shape due to manufacturing defects or plastic creep due to storage and handling.

Laboratory measurements have indicated that the axial warp may be approximated by a sinusoid with two periods per rim revolution (this may be visualized as the shape that a large flexible ring would assume if the weight were supported by two diametrically opposed points). The amplitude of the sinusoid is adjusted to make the model agree with measured data. Axial rim warp at each electromagnet and sensor location, 15 points in all, is computed using station $A$ center point as zero reference.

Similar laboratory measurements of the radial rim warp have indicated that it may be approximated by a sinusoid with three periods per rim revolution. As in the axial case, the amplitude of the sinusoid is adjusted to make the model agree with measured data. Radial rim warp is computed at the center of
each bearing station using station $A$ as zero reference. Since the bearing stations are 120 degrees apart, it may be shown that all the radial rim warp components are in phase and, thus, they may be generated from a single model.

Axial and radial rigid body angular and translational displacements at each of the same 15 points mentioned above are derived from figure 1 under the assumption of small displacements of the rim in the radial and axial directions.

Finally, the warp and rigid body contributions to the rim displacements are summed for each of the axial and radial components to generate the total rim displacement in the bearing gaps. It is this displacement which is measured by the proximity sensors and transmitted to the controller.

## Controller Model

In this simulation, perfect sensors are assumed, therefore, the computed bearing gaps are passed directly to the controller and considered to be the measured gaps.

The controller is a proportional plus derivative type which is expressed in discrete equation form. Gains are derived from reference 2 and converted to equivalent gains for the discrete controller. Simulated proximity sensor measurements are combined with set point commands for input to the controller equations. Outputs from the controller are voltages which are proportional to the required control currents.

A power amplifier converts the voltage control commands into currents which energize each electromagnet circuit. The power amplifiers are modelled as having ideal transfer characteristics, with a limit on the maximum available output current for that particular bearing segment. The power supply effects are modelled as a limit on the total current demanded from all of the power amplifiers. After the power amplifier model has processed the command current, the total current commanded is computed as the sum of the unsigned magnitudes (the sign determines only the direction of the current flow in the electromagnet coil windings). If the upper limit has been reached or exceeded, all commands are ratioed to the maximum available current.

## Magnetic Bearing Models

Each of the twelve nonlinear axial magnetic actuators is an implementation of equation 42 in reference 5. An axial magnetic actuator consists of a pair of opposed electromagnets, each of which can exert an attractive force. This force is proportional to the square of the current flowing through the coil windings and inversely proportional to the square of the distance from the rim to the magnet pole face. After the forces produced by each of the twelve actuators are computed, they are resolved into the rim coordinate system to yield two torque components and one force component which will be applied to the rigid body dynamics equations.

Each of the three radial stations is modelled as a linear system which is an implementation of equation 43 in reference 5. A radial station is represented by a single electromagnet which exerts an attractive force against the inner surface of the rim. Each radial station is opposed by a component of the force generated by the other two stations. The forces produced by the three radial actuators are resolved into the rim coordinate system to yield two force components which will be applied to the rigid body dynamics equations.

## Rigid Body Dynamics

The rigid body dynamics of the rim are computed by the momentum method as described in reference 6. The first step in the computation is to determine the rim body rates by dividing the momentum states by the moment of inertia of the rim about the respective body axis (the inertia matrix of the rim is diagonal). Then, these body rates are used in the dynamics equation to determine the derivative with respect to time of the rim momentum. The momentum derivatives are found by solving for the partial derivatives with respect to time from the expression for the total derivatives of momentum in the body coordinate system. Initially, all cross product terms were incorporated, but subsequent simulation data showed that only the terms currently used are significant.

## Data Collection

In the data collection section of the program, the bearing gap at station $A$, the total required bearing current, and the average displacement of the rim along the 2 -axis are sampled at each computation interval. Maximum, minimum, and average values are computed from these parameters over a time segment defined as the print interval. Additionally, the RMS gap, the maximum peak-to-peak gap, and a measure of the fraction of the time segment in which the axial bearing power amplifier at station $A$ is in a saturated state are computed. These data together with the simulation elapsed time and rim RPM are printed at the end of each print interval.

## Numerical Integration

An Adam's second order integrator was selected from a brief comparison study of candidate integration schemes wherein speed and error control were used as critical selection criteria. At the beginning of the simulation, all parameters must be initialized and the steady state conditions of the rim dynamics prior to the first computation step must be found. An iterative technique is used to solve the rim dynamic and kinematic relationships to yield the equilibrium condition. This allows all initial conditions to be established. At that point, the simulation begins and proceeds until the final rim RPM value, as selected by the user, has been reached.

## . CONCLUDING REMARKS

This paper has described a digital computer simulation of a laboratory model of an Annular Momentum Control Device (AMCD). The digital computer simulation of this device incorporates the following models: six degree-offreedom rigid body dynamics, rim warp, controller dynamics, nonlinear distributed element axial bearings, as well as power driver and power supply current limits. Annotated FORTRAN IV source code of the computer program is included in appendix A. The simulation can be used in the analysis of advanced control systems approaches for the laboratory model AMCD.

## REFERENCES

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C＊＊＊＊INITIALIZATION ELDCK゙ 1000

```C＊＊＊＊＊＊＊＊＊＊＊＊＊＊＊＊＊＊＊＊＊＊＊＊＊＊＊＊＊＊＊＊＊＊＊＊＊＊＊＊＊＊＊＊＊＊＊＊＊＊＊＊＊＊
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FFIOGFAM AMCI
FEAL IAA，IAB，IAC，IEIAS，INA1，INA2，INA3
FiEAL IFiA，IFE，IFCC
FiEAL K゙1，ドAAッドAF゙ッドF゙AッドF゙B，K゙F゙MッドF゙た
FEAL MoNILIM
IIOUELE FFECISION X，X $30, X 3 O F, Y, Y O, Y O F, Z, F C N Y$
LOGICAL FLAG
1000 FI＝4．＊ATAN（1．）

```FAII＝F＇I／180．TIEG＝180．／FI
```

C＊＊＊＊SYSTEM FAFAMETERS
$=1.54$
WEIGHT＝M＊32． 2
INA1 $=5.306$

```INA2＝INA1
```

INAZ $=2$＊ INA1
FM＝2．625
K゙AA $=5.965 E+3$
KAF：$=2.02 \mathrm{E}+1$
K゙FA＝351，＊12．
K゙FF：＝1．3＊12．

```K゙FB＝1＋ 5
```

KKKM＝170．＊12．
ki $=3.4476 \mathrm{E}-3 / 144,0 / 16.0$
FILIM $=13+33$
NILI．M＝－FILIM
CFLIM＝：30．
IEIAS $=14.96999297$
$X H A F O=, 14 / 12$.
GFA $A=, 025 / 12$.
SF＇B＝SF＇A
$S F^{\prime} C=S F=A$
WFLL．＝ $002 / 12$ ．
＊＊＊＊ INFUT CASE IIATA
1100 WFITE（5，1200）
1200 FOFMAT（＇SELECT IIELTA T（ENI FFOGFAM IF NEGATIUE）＇）
ACCEFT 1300，IIELT
1300 FOFMAT（F12．3）
IF（LELT，LE＋O＋）GOTO 9999
WFITE（5，1．400）
1400 FOFMMAT（＇SELECT CASE FAFAMETEFS＊＊＇／

```1 ，FFIINT INTEFUAL．INIT SFIN FFFM，FINAL SFIN FFM，WAFF AMFLITUIE＇）
```

ACCEFT 1300，IIELTFF，FFFM，KFMF，WAL
．．$* * * *$ IIETEFMINE STEAIIY STATE EEARING GAF

```FFNY（Z）＝12，＊ド1＊（（（IEIAS＋K゙AA＊（SFA－Z））／（XEAFO－Z））＊＊21 －（（IEIAS－K゙AA＊（SFA－Z））／（XEAFO＋Z））＊＊2）－WEIGITT
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X30F＝．010／12．
$Y O F=F \operatorname{CNY}(X 3 O F)$

```
    X30=.020/12.
    YO=FCNY(X3O)
    1500 X=(X3OF*YO-X3O*YOF)/(YO-YOF')
    Y=F:CNY(X)
```

```
    X3OF=X30
    YOF:=YO
    X30=X
    YO=Y
    IF(ABS(Y),GT.1,E-10) GOTO 1500
    TH3=0.
    WAA=WAL*SIN(2,*TH3)
    WAE=WAL* (SIN(2.*TH3)*COS(240.*FAII)+COS(2.*TH3)*SIN(240.*FAII))
    WAC=WAL*(SIN(2.*TH3)*COS(120.*FAII)+COS(2.*TH3)*SIN(120.*FATI))
    GAA =-WAA +X30
    GAE =-WAE + X30
    GAC=-WAC+X30
    TH1=(GAA-GAE)/(FMM*SQRT (3.))
    TH2=(2.*GAC-(GAA+GAB))/(FM*3.)
    X1=0.
    X2=0.
    X3=(GAA+GAE+GAC)/3.
    GAACF'=X30-5F.A
    GABCF=X30-SFE
    GACCF=X30-SFC
    WF=WFL*SIN(3.*TH3)
    GF'A=X1*SIN(30.*F'AII) +X2*COS(30.*FAII) +WF'
    GFE=X1*SIN(30.*FAII)-X2*COS(30.*FAAII)+WF'
    GFC}=--\times1+W
    GFAF=GFA
    GFEFF=GF'E
    GFCF=GFC
C****
            COMFUTE INITIAL CONIIITIONS
    TIME=0.
    TIMEFF==-MELT/2.
    OMG1=0.
    OMG2=0.
    OMG3=FFMMI*2.*FI/60.
    XINT=0.
    x2HT=0.
    X3ITT=0.
    H1=OMG1*INA1
    H2=OMG2*INA2
    HZ=OMGZ*INAZ
    F'1=X1IIT*M
    F2=X2[IT*M
    F-3=X3IIT*M
    T1=0+
    T2=0.
    T3=1.+1
    H1LT=T1-0MG2*H3
    H2[T=T2+OMG1*H3
    H3LIT=T3-OMG1*H2+OMG2*H1
    F1ITT=0.
    F2ITT=0.
    FBITT=0.
    H1ITTF=H1ITT
    H2LITF=H2IT
    HZNTF=:H3IT
    F1IITF=F1IIT
    F2IITF=F2IIT
    F'3LTFF=F'3LTT
    OMG1F:=OMG1
    OMG2F=DMG2
```

OMG3F $=0 \mathrm{MG} 3$
$X 1$ IITF $=X 1$ IIT
$X 2[1 T F=X 2[1 T$
$\times 3$ IITF $=\times 3 \mathrm{LIT}$
C.****

CLEAF STATISTICAL VAFIAELES
GF'SM=0.
GF'SQSM=0.
GFL $=\times 30$
GFU=GFL
CFSM=0.
CFL = K゙AA* (ABS (GAACF') +ABS (GABCF) +ABS (GACCF'))
CFU $=$ CFiL
FBSM=0.
$F B L=(G A A C F+G A B C F+G A C C F) / 3$.
$F(E U=F: B L$
$C N G=0$.
$C F S=0$.
$N F=0$
$F L A G=, ~ F A L S E$.
WAA1 = WAL* (SIN (2 * *TH3) *COS (-29 * *FAII) +COS (2 * *TH3)*SIN(-29 * *FAII))
WAA $2=W A L *(S I N(2, * T H 3) * C O S(-12, * F A I I)+C O S(2, * T H 3) * S I N(-12 * F A I I))$
WAA $=$ WAL* SIN(2,*TH3)

WAA4 =WAL* (SIN (2,*TH3)*COS (29.*FATI) +COS (2.*TH3)*SIN(29.*FATI))
WAB1=WAL* (SIN(2.*TH3)*COS (211,*FAI) +COS (2.*TH3)*SIN(211,*FALI))
WAE2=WAL* (SIM (2.*TH3) *COS (228.*FATI) +COS(2,*TH3)*SIN(228, *FAT!)
WAB $=W A L *(S I N(2, * T H 3) * C O S(240 . * F A I)+C O S(2, * T H 3) * S I N(240, * F A T I))$
WAB3 $=$ WAL* $(S I N(2, * T H 3) * C O S(252, * F A I I)+C O S(2, * T H 3) * S I N(252 * * F A I I))$
WAE4 $=$ WAL $*(S I N(2, * T H 3) * C O S(269 * * F A T I)+C O S(2, * T H 3) * S I N(269 * * F A T I))$
WAC1 =WAL* (SIN(2.*TH3)*COS (91.*FAII) +COS (2,*TH3)*SIN(91.*FAII))
WAC2 $=$ WAL* $(S I N(2, * T H 3) * C O S(108 * * F A T 1)+C O S(2, * T H 3) * S I N(108, * F A J 1))$
WAC $=W A L *(S I N(2, * T H 3) * C O S(120, * F A I I)+C O S(2, * T H 3) * S I N(120, * F A I I))$
WAC $3=$ WAL * (SIN (2.*TH3) *COS (132 * *FATI) +COS (2, *TH3) *SIN (132, *FALI) )

FiALIAL WAFF
WF $=$ WFL $* S I N(3 . * T H 3)$
C**** AXIAL BEAFING GAF'S
GAA1=FM* (TH1*COS (15.5*FAII)-TH2*SIN(15.5*FAII)) +X3+WAA1
GAA2 $=$ FiM* (TH1*COS (24.*FAII) -TH? $2 S I N(24 . * F A T I))+X 3+W A A 2$
GAA=FM* (TH1*COS(30.*FAII)-TH2*SIN(30.*FAII)) +XZ WAA



GAB2=FM* (-TH1*COS (36.*FAII)-TH2*STM(36.*FATI)) +XZ +WAF2
GAE $=\mathrm{FM}$ * $(-\mathrm{TH} 1 * \operatorname{COS}(30 * * \mathrm{FAII})-\mathrm{TH} 2 * S I N(30 * * \mathrm{FALI}))+X 3+W A E$
GAE3 $=$ FiM* $(-T H 1 * \operatorname{COS}(24 * * F A I I)-T H 2 * S I N(24 * * F A I I))+X 3+W A F Z$
GAB4 =FiH* $(-T H 1 * C O S(15,5 * F A[I)-T H 2 * S I N(15,5 * F A[I))+X Z+W A F A$
GAC1=FM* (-TH1*SIN(14.5*FALI) +TH2*COS (14.5*FA[I)) +X3+WAC1
GAC2 $=$ FiM* (-TH1*SIN ( $6 . * F A I I)+T H 2 * C O S(6 . * F A T 1)+X 3+W A C 2$
GAC=FM*TH2+X3+WAC
$G A C 3=F M *(T H 1 * S I N(6 . * F A I I)+T H 2 * C O S(6 . * F A I I))+X Z+W A C 3$
$G A C 4=F M(\operatorname{THI} * S I N(14+5 * F A I I)+T H 2 * C O S(14.5 * F A I I))+X 3+W A C 4$
FAIIIAL BEAFING GAF'S
GFA $=X 1 * S I M(30 . * F A I I)+X 2 * \operatorname{COS}(30 * * F A I I)+W F$
GFE = X $1 * S I M(30, * \mathrm{FAII})-\times 2 * \operatorname{COS}(30 . * \mathrm{FALI})+W \mathrm{~F}$
$G F C=-X 1+W F$

ご＊＊＊AXIAL CONTFOLLEF
$G A A C=G A A-S F \cdot A$
IAA＝－KAA＊GAAC－KAFF（GAAC－GAACF）／IIELT
GAACF＝GAAC
GABC＝GAB－SFB
IAB＝－KAA＊GAEC－KAF＊（GABC－GARCF）／IIELT
GAECF＝GABC
GACC＝GAC－－SFC
JAC＝－K゙AA＊GACC－K゙AF＊（GACC－GACCF）／DELT
GACCF：GACC
C＊＊＊＊FALIIAL CONTFOLLEF
IFA＝－KFA＊GRA－KFFF＊（GRA－GFAF＇）／LELT
GRAF＝GRA
LEE＝－KRAA＊GRE－KRFR（GRE－GREF＇）／IELT
GFEFF＝GFE
1FC＝－－KRA＊GRC－KRF＊（GRC－GRCF）／DELT
$\mathrm{GRCF}=\mathrm{GRC}$
C＊＊＊＊CUFFENT LIMITEF
3100 IF（IAA．GT．NILIM）GOTO 3200
CNG＝CNG＋1．
IAAFNILIM
GOTO 3300
3200 IF（IAA．LT．FILIM）GOTO 3300
$\mathrm{CFS}=\mathrm{CFS}+1$ ．
TAAFFILIM
3300 TF（IAB．GT．NILIM）GOTO 3400
IAP＝NILIM
goro 3500
3400 IF（IAB．LT．FILIM）GOTO 3500
IAB＝FILIM
3500 IF（IAC．GT．NILIM）GOTO 3600
IAC＝NILIM
gOTO 3700
3600 IF（IAC．LT．FILIM）GOTO 3700
IAC＝FILIM
？700 CONTINUE
『＊＊＊FGWEF SUFFLY LIMITEF
AR $-A B S(I A A)+A E S(I A B)+A B S(I A C)+A B S(I F A S+A F S(I F E)+A B S(I F C)$
IF（CR，LT．CFLIM）GOTO 3800
IAA＝IAAKCFLIM／CF
IHB＝IAE＊CFLIM／CF：
IAL＝IAC＊CRLIM／CF
TFA＝IFA＊CRLIM／CR
TFE＝$=1 \mathrm{FE} * \mathrm{CFL}$ IM／CF
IFC＝IFC＊CELIM／CF
CE＝CELTM
3800 CONTINUE

```
k*****************************************************
    ****
                MAGNETIC EEAFING MONEL ELOCK 4000
                                    ******
    ******************************************************
        TEMF1=(IEIAS+IAA)/(XEAFO-GAA1)
    TEMF2=(IEIASS-IAA)/(XEAROHGAA1)
    FA1#N1*(TEMF1*TEMF1-TEMF2*TEMF2)
    TEMF1=(IEIAS+IAA)/(XBARO-GAAZ)
    TEMF2=(IBIAS-IAA)/(XEARO+GAAZ)
    FA2#N゙1*(TEMF1*TEMF1-TEMF2*TEMF2)
    TEMF1=(IEIAS+IAA)/(XEARO-GAA3)
    TEMF2=(IEIAS-IAA)/(XEAFO+GAAB)
    FAS=K1*(TEMF1*TEMF1-TEMF2*TEMF2)
    TEMF1=(IEIAS+IFA)/(XBAFO-GAA4)
    TEMF2=(IBIAS-IAA)/(XEAFO+GAA4)
    FAA=K1*(TEMF1*TEMF1-TEMF2*TEMF2)
    FA=FA1+FAS+FAZ+FAA
    TEMF1-(IBIAS+IAE)/(XEAFO-GAE1)
    TEMF2=(IEIAS-IAB)/(XEAFO HGAB1)
    FEI=K1*(TEMF1*TEMF1-TEMF2*TEMF2)
    TEAFI=(IEIAS+IAE)/(XEARO-GADO)
    TEMF2=(IEIAS-IAE)/(XBARO+GAB2)
    FE2=F゙1*(TEMF1*TEMF1-TEMF2*TEMF2)
    TEMF1.=(IEIAS+TAB)/(XEARO-GABZ)
    TEMF2=(IEIAS-IAE)/(XBAFO+GABZ)
    FE3=N1*(TEMF1*TEMF1-TEMF2*TEMF2)
    TEMF1=(IEIASSIAB)/(XBAFO-GAEA)
    TEMF2=(IEIAS-IAE)/(XBARO+GAEA)
    FE&*K゙1*(TEMF1*TEMF1-TEMF2*TEMF2)
    FE=FE1+FE2+FE3+FB4
    TENF1=(IEIASTIAC)/(XEAFO-GAC1)
    TEMF2=(IBIAS-IAC)/(XBARO+GAC1)
    FC1-N゙1*(TEMF1*TEMF1-TEMF2*TEMF2)
    TEMF1=(JEIAS+IAC)/(XEARO-GAC2)
    TEMF2=(]EIAS-IAC)/(XEAFO+GAC2)
    FC2=K1*(TEMF1*TEMF1-TEMF2*TEMF2)
    TEMF1=(IEIAS+IAC)/(XEAFO-GACZ)
    TETF2=(TBIAS-IAC)/(XBAFO+GACZ)
    FC3*N1*(TEMF1*TEMF1-TEMF2*TEMF2)
    TEMFI=(TETAS+IAC)/(XBAFO-GAC4)
    TEAF==(IEIAS-JAC)/(XEAFO+GACA)
    FC4#KL* TEMF1*TEMF1-TEMF2*TEMF2)
    FC=FCJ+FC2+FC3+FC4
    2***
        TFANSFOFH EEARING FORCES INTO FIMM EYSTEM
```



```
    1. (FA3-FE2)*COS(36.*FALI)+(FA4-FE1)*COS(A4.5*FAI)
    } (FCZ-FC2)*SIN(6.*FAII)+(FC4-FC1)*SIN(14.5*RALI):
    T2*FM*(:FC2+FC3)*COS(6.*FALI)+(FC1+FC4)*COS(14.S*FAOI)
    1 - (FA4+FE1)*SIM(44,5*FAD)-(FA3+FBQ)*SIN(35:*FAM)
    2 - (FA2+FE3)*SIN(24.*FAII)-(FA1+FE4)*SIN(15.5*FALI)
    FSFA+FB+FC
4%*4
            FAIMIAL BEAFINGS
    FFGOFRE*IFEATKRKM*GRA
    FRE=KFESIREHSFH*GRE
    FEC=KRE*IECtREm*GRC
    F1=(FRA#FFB)*SIN(SO.*RAM)-FRC
    F2=(FFA FFE)*COS(3O.*FALI)
```

| C**** | IIATA COLLECTION ANI I/O ELOCK | Kk 6000 ***** |  |
| :---: | :---: | :---: | :---: |
| C***** | ************************************************** |  |  |
|  | GF'SM=GF'SM+GAA |  |  |
|  | GF'SQSM $=$ GF'SQSM + GAA $*$ GAA |  |  |
|  | IF (GAA.GT.GFU) GFUL=GAA |  |  |
|  | IF (GAA , LT, GFFL) GFL=GAA |  |  |
|  | CFSM=CFSSM+CF |  |  |
|  | IF (CF. GT, CFE ) CFU $=$ CF |  |  |
|  | IF (CR.LT.CFL) CFL=CF |  |  |
|  | $\mathrm{FE}=(\mathrm{GAA}+\mathrm{GAE}+\mathrm{GAC}) / 3$. |  |  |
|  | FESSM=FESSM+KE |  |  |
|  | IF (RE.GT, FEL ) $\mathrm{FBLU}=\mathrm{FE}$ |  |  |
|  | $I F(F E, L T, ~ R E L L) ~ F R E L=F B$$N F=N F+1$ |  |  |
|  |  |  |  |
| C**** | FFEF'AFE IIATA FDF OUTFUT |  |  |
|  |  |  |  |
|  | IF(TIME.LT.TIMEFFi) GOTO 6300 <br> TIMEF'R=TIMEF'R + HELTF'R |  |  |
|  | FF'M=30, *OMG3/FI |  |  |
|  | WFITE(6,6000) TIME,FFPM |  |  |
| 6000 | FORMAT ${ }^{\prime}$ TIME ='F10.3,2X,'FF'M = 'Fio.3)IF(FLAG) GOTO 6100 |  |  |
|  |  |  |  |
|  | WFITE (6,6010) H1IIT, H2IIT, H3IIT, F3IIT |  |  |
| 6010 |  | $={ }^{\prime} \mathrm{E} 10.3,2 \mathrm{X}, \mathrm{H}$ HLT | $=10.3,2 x$, |
|  | 1 'F3IIT ='E10.3) |  |  |
|  | WFITE (6,6020) $\mathrm{H}, \mathrm{H} 2, \mathrm{H}_{3}, \mathrm{~F} 3$ |  |  |
| 6020 | FOFMAT ' $\mathrm{H} 1 \mathrm{l}=$ '1FE10.3,2X,'H2 | $={ }^{\prime} \mathrm{E} 10.3,2 \mathrm{X}, \mathrm{HZ}$ | $=$ E10.3,2X, |
|  | $1{ }^{\prime}$ 'F'3 ='E10.3) |  |  |
|  | WFITE(6,6030) OMG1, DMG2,OMG3, X3IIT |  |  |
| 6030 | FOFMAT (' OMG1 ='1FE10.3,2X,'OMG2 | $=1$ E10.3,2X,'OMG3 | $={ }^{\prime} E 10.3,2 x$ |
|  | 1 'X3LIT ='E10.3) |  |  |
|  | WFEITE(6,6040) TH1, TH2, TH3, X3 |  |  |
| 6040 | FOEMAT (' TH1 ='1FE10.3,2X,'TH2 | $={ }^{\prime} E 10.3,2 \times,{ }^{\prime} \mathrm{HH}^{\prime}$ | = E10.3, 2X, |
|  | 1. ${ }^{\prime} \times 3$ ='E1O.3) |  |  |
|  | WFITE(6,6050) T1, T2,F3 |  |  |
| 6050 |  | ='E10.3,2X,'F3 | $={ }^{\prime}$ E10.3) |
|  | WRITE(6,6060) FA,FE,FC |  |  |
| 6060 |  | $=1 \mathrm{E} 10.3,2 \mathrm{X}, \mathrm{FC}$ | $=E 10.3)$ |
|  |  |  |  |
| 6070 | FOFMAT' IAA ='1FE10.3,2X,'IAE | $={ }^{\prime} E 10.3,2 X, 14 C$ | $=(E 10.3)$ |
| C**** <br> 6100 | COMFUTE GAF STATISTICS |  |  |
|  | IIU1 $=0$. |  |  |
|  | $\mathrm{IF}\left(\mathrm{NF}^{\prime} . \mathrm{GT}, \mathrm{O}\right) \mathrm{IIVI}=1 . / \mathrm{NF}$ |  |  |
|  | GFEAF: $=$ GFSM*ITU1 |  |  |
|  | CFEAR $=$ CFSSM*IIU1 |  |  |
|  | FEBEAF=FESSM*IIU1 |  |  |
|  | IIV2=0. |  |  |
|  | IF (NF.GT.1) HIV2=1./(NF-1) |  |  |
|  | GFFMMS=SQRT ( (GFSQSM-NF*GFEAF*GFEAF)*LIUV) |  |  |
|  | $G F B A F=12 \cdot * G F E A F E$ GFFKMS = 12. *GFFMS |  |  |
|  |  |  |  |  |  |
|  | GFL $=12$ * *GFU |  |  |
|  | $\mathrm{GFL}=12 . * \mathrm{GFL}$$\mathrm{FESU}=12 . * \mathrm{FEU}$ |  |  |
|  |  |  |  |  |  |
|  | $\mathrm{FBL}=12, * \mathrm{FBL}$ |  |  |
|  |  |  |  |
|  | GFFFF=AES (GFU--GFL ) |  |  |
|  | $\begin{aligned} & C N G=100 * * C N G * I I U 1 \\ & C F S=100 * * C F S * I I V 1 \end{aligned}$ |  |  |
|  |  |  |  |  |  |

```
    FAATIO=GFFFF/(WAL*24,)
    WFITE(6,6200) GF'EAF,GF'KMS,GFL,GFU
6200 FOFMAT(' GF'EAF ='1FE10.3,2X,'GF'FMS ='E10.3,2X,'GFL ='E10.3,2X,
    1 'GFU ='E10.3)
    WFITE(6,6210) GFFF',CRBAF,CRL,CFU
6210 FOFMAT(' GFFF'='1FE10.3,2X,'CFEAF ='E10.3,2X,'CFL ='E10.3,2X,
    1 'CFUS ='E10.3)
    WFITE(6,6220) CNG,CF'S,FEL,FBU
6220 FORMAT(' CNG ='1FF10.3,2X,'CF'S ='F10.3,2X,'FEL ='E10.3,2X,
    1 'FREU ='E10.3)
    GF'SM=0.
    GFSQSM=0.
    GFL=GFEAF/12.
    GFUU=GF'L
    CFSM=0.
    CFL=CFBAF
    CFU=CRL
    FESSM=0.
    FEL=FEBAF/12.
    FiBU=FEBL
    CNG=0.
    CFS=O.
    NF:=0
    FLAG=.TFUE.
6300 CONTINUE
```

```
C******************************************************
C**** NUMEFICAL INTEGFATION ELDCK 7000 *****
C******************************************************
    H1=H1+IIEL.T*(3.*H1IIT-H1IITF)/2.
    H2=H2+IIELT*(3.*H2ITT-H2ITTF)/2.
    H3=H3+IIELT*(3.*H3IIT-H3IITF)/2.
    F'1=F'1+IIELT*(3.*F'1IT-F'1IITF)/2.
    F'2=F'2+IIELT*(3.*F'2ITT-F'2IITF)/2.
    F'3=F3+NELT*(3.*F'3IT-F'3IITF)/2.
    TH1=TH1+IIELT*(3.*OMG1-OMG1F)/2.
    TH2=TH2+IIELT*(3.*OMG2-OMG2F)/2.
    TH3=TH3+IIELT*(3.*OMG3-OMG3F)/2.
    X1=X1+HELT*(3.*X1ITT-X1IITF)/2.
    X2=X2+\amalgELT*(3.*X2IT-X2ITF)/2.
    X3=X3+LIELT*(3.*X3ITT-X3LITF)/2.
    H1IITF=H1IIT
    H2IITF=H2IIT
    H3IITF=H3IIT
    F1IITF=F'1ITT
    F2IITF=F2IIT
    FO3IITF=F'3IIT
    OMG1F=OMG1
    OMG2F=OMG2
    OMG3F=OMG3
    X1IITF=X1IIT
    X2ITF=X2UT
    X3IITF'=X3IIT
    IF(TH3.GT + 360,*FAII) TH3=TH3-360.*FAII
    TIME=TIME+HELT
    IF(FFFM.LT.FFFMF) GOTO 2000
    GOTO 1100
C*** TEFMINATE FRROGFAM
    9 9 9 9 ~ C O N T I N U E ~
    ENI
```



Figure 1.- AMCD Component Orientation


Figure 2.- Simulation Block Diagram


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[^0]:    *For sale by the National Technical Information Service, Springfield, Virginia 22161

