A 113767

NAVAL AIR PROPULSION CENTER

TRENTON, NEW JERSEY 08628



NAPC-PE-23 NASA-CR-165388

ROTOR FRAGMENT PROTECTION PROGRAM: STATISTICS ON AIRCRAFT GAS TURBINE ENGINE ROTOR FAILURES THAT OCCURRED IN U. S.

COMMERCIAL AVIATION DURING 1978

By R. A. DELUCIA & J. T. SALVINO

JIG FILE COPY

APPROVED FOR PUBLIC RELEASE: DISTRIBUTION UNLIMITED



82 04 23 079

D 23 1982

REPORT DOCUMENTATION P	AGE	READ INSTRUCTIONS
1. REPORT NUMBER	OUT ACCESSION NO.	3. RECIPIENT'S CATALOG NUMBER
F	1A-A113 767	
4. TITLE (and Subtitle)		5. TYPE OF REPORT & PERIOD COVE
ROTOR FRAGMENT PROTECTION PROGRAM:	STATISTICS ON	Final Report, 1977 - 19
AIRCRAFT GAS TURBINE ENGINE ROTOR F	AILURES THAT	8. PERFORMING ORG. REPORT NUABE
7. AUTHOR(e)	SA DORING 1978	NAPC-PE-23 5. CONTRACT OR GRANT NUMBER(*)
R. A. DeLucia and J. T. Salvino		NASA DPR C-41581-B, Mod.
9. PERFORMING ORGANIZATION NAME AND ADDRESS Commanding Officer		10. PROGRAM ELEMENT, PROJECT. TA AREA & WORK UNIT NUMBERS
Naval Air Propulsion Center (PE42)		
Trenton, New Jersey 08628		None
1. CONTROLLING OFFICE NAME AND ADDRESS National Aeronautics and Space Admin	nistration	12. REPORT DATE
Lewis Research Center	instraction	September 1981
Cleveland, Ohio 44135		
14. MONITORING AGENCY NAME & ADDRESS(II different i	rom Controlling Office)	18. SECURITY CLASS. (of this report,
		UNCLASSIFIED
••		154. DECLASSIFICATION/DOWNGRADIN SCHEDULE
IS. DISTRIBUTION STATEMENT (of this Report) APPROVED FOR PUBLIC RELEASE: DISTR	IBUTION UNLIMIT	ED
16. DISTRIBUTION STATEMENT (of this Report) APPROVED FOR PUBLIC RELEASE: DISTR 7. DISTRIBUTION STATEMENT (of the obstract entered in	IBUTION UNLIMIT	ED n Report)
IS. DISTRIBUTION STATEMENT (of this Report) APPROVED FOR PUBLIC RELEASE: DISTR 7. DISTRIBUTION STATEMENT (of the obstract entered in	IBUTION UNLIMIT	ED n Report)
 ISTRIBUTION STATEMENT (of this Report) APPROVED FOR PUBLIC RELEASE: DISTRI DISTRIBUTION STATEMENT (of the obstract entered in SUPPLEMENTARY NOTES "Structures and Mechanical Technolog Cleveland, Ohio 44135, Advisor, C. Other report designation: NASA-CR- 	Block 20, if different free gies Division, 1 C. Chamis 165388."	ED Report) Lewis Research Center ,
 ISTRIBUTION STATEMENT (of this Report) APPROVED FOR PUBLIC RELEASE: DISTR DISTRIBUTION STATEMENT (of the obstract entered in 10. SUPPLEMENTARY NOTES "Structures and Mechanical Technolog Cleveland, Ohio 44135, Advisor, C. Other report designation: NASA-CR-1 KEY WORDS (Continue on reverse side 11 necessary and 	Block 20, if different from gies Division, 1 C. Chamis 165388."	ED Report) Lewis Research Center ,
 ISTRIBUTION STATEMENT (of this Report) APPROVED FOR PUBLIC RELEASE: DISTRI TO DISTRIBUTION STATEMENT (of the obstract entered in SUPPLEMENTARY NOTES "Structures and Mechanical Technology Cleveland, Ohio 44135, Advisor, C. Other report designation: NASA-CR-2 KEY WORDS (Continue on reverse elde 11 necessary and Air Transportation 	Block 20, if different from gies Division, 1 C. Chamis 165388."	ED Report) Cewis Research Center ,
 ISTRIBUTION STATEMENT (of this Report) APPROVED FOR PUBLIC RELEASE: DISTRI APPROVED FOR PUBLIC RELEASE: DISTRIBUTION STATEMENT (of the obstract entered in ISTRIBUTION STATEMENT (of the obstract entered in SUPPLEMENTARY NOTES "Structures and Mechanical Technolog Cleveland, Ohio 44135, Advisor, C. Other report designation: NASA-CR- ISTRIBUTION (Continue on reverse side it necessary and Air Transportation Aircraft Hazards 	Block 20, if different from gies Division, 1 C. Chamis 165388."	ED Report) Cewis Research Center,
APPROVED FOR PUBLIC RELEASE: DISTR APPROVED FOR PUBLIC RELEASE: DISTR 7. DISTRIBUTION STATEMENT (of the obstract entered in "Structures and Mechanical Technolog Cleveland, Ohio 44135, Advisor, C. Other report designation: NASA-CR- District designation: NASA-CR- District for the signation of the second second Air Transportation Aircraft Hazards Aircraft Safety Gas Turbine Engine Rotor Failures	Block 20, if different from gies Division, 1 C. Chamis 165388."	ED Report) Lewis Research Center,
APPROVED FOR PUBLIC RELEASE: DISTR APPROVED FOR PUBLIC RELEASE: DISTR 7. DISTRIBUTION STATEMENT (of the obstract entered in "Structures and Mechanical Technolog Cleveland, Ohio 44135, Advisor, C. Other report designation: NASA-CR- District for the signation of the second of the Air Transportation Aircraft Hazards Aircraft Safety Gas Turbine Engine Rotor Failures B. ABSTRACT (Continue on reverse elde 11 necessary and Aircraft Continue on reverse elde 11 necessary and	Blook 20, if different from gies Division, 1 C. Chamis 165388." Identify by block number)	ED Report) Cewis Research Center,
APPROVED FOR PUBLIC RELEASE: DISTR APPROVED FOR PUBLIC RELEASE: DISTR 7. DISTRIBUTION STATEMENT (of the obstract entered in "Structures and Mechanical Technolog Cleveland, Ohio 44135, Advisor, C. Other report designation: NASA-CR- Distriction designation: NASA-CR- NASA-CR- NASA-CR- NASA-CR- NASA-CR- NASA-CR- NASA-CR- NASA-CR- NASA-CR- NASA-CR- NASA-CR- NASA-CR- NASA-CR- Distribution designation in the second state Air Transportation Aircraft Hazards Aircraft Safety Gas Turbine Engine Rotor Failures Antition service use. The predomina percent of which were contained. A failures occurred, 33.3%, 100% and S five percent of the 166 rotor failures	Block 20, if different free gies Division, I C. Chamis 165388." Identify by block number) formation relation occurred during ant failure invol though fewer ro 50% respectively	ED Report) Lewis Research Center, Ing to the number of gas 1978 in commercial blved blade fragments, 52. otor rim, disk and seal y were uncontained. Sixty ring the takeoff and climb

-201

The A star I A

*** 2.2

Ś

~ ~

Service and Section

San on the state of the

Tor States

NAVAL AIR PROPULSION CENTER TRENTON, NEW JERSEY 08628

PROPULSION TECHNOLOGY AND PROJECT ENGINEERING DEPARTMENT

NAPC-PE-23 NASA-CR-

ROTOR FRAGMENT PROTECTION PROGRAM: STATISTICS ON AIRCRAFT GAS TURBINE ENGINE ROTOR FAILURES THAT OCCURRED IN U. S. COMMERCIAL AVIATION DURING 1978

Prepared by:

A STATISTICS AND A STATISTICS

R. A. DELUCIA

. T. SALVINO

Approved by:

7. E. Elasser

TO ANTING

tor colored and the start of th

T. E. ELSASSER

APPROVED FOR PUBLIC RELEASE: DISTRIBUTION UNLIMITED

AUTHORIZATION: NASA DPR C-41581-B, MOD. 10

ACKNOWLEDGEMENTS

We thank the Flight Standards National Field Office, Federal Aviation Administration, Oklahoma City, Oklahoma, for their cooperative effort in providing the basic data used for this report.

warden een instruksionaten van warmingen en word

いたいであるとないで

the and the second of the second s

1	Accession For	
	NTIS G71kI	
	DIIC TEB	
	Usameuneed 🗌	
	Justification	,
	Ru	
	Distribution/	
סדוכ ן	Availability Codes	
COPY	Avail and/or	
2	Pint Special	
	R	
		111111

いいしょう しゅう いっちゅうちょうはいんしゅう ないちょうないないないないないないないないないないないないないです。

NAPC-PE-23

)

.

A-124-4-4

TABLE OF CONTENTS

the design of the second second second

89

20

beneti in erren herrete munterliken die traditie in die state in die

COLUMN ED

Ê

والمحادثة والمستعد والمتحا والمتحاد والمحادث والمح

The second states of the secon

<u>.</u>

.

., *2

ACTIONS

Page

REPORT DOCUMENTATION PAGE DD Form 1473	
TIVLE PAGE	
ACKNOWLEDGEMENTS	i
TABLE OF CONTENTS	ii
LIST OF FIGURES	iii
INTRODUCTION	1
RESULTS	1-3
CONCLUSIONS	3
Figures 1 through 7	4-10
APPENDIX A	A-1 to A-13
DISTRIBUTION LIST	Inside rear cover

Ŧ

5.10

س	and the second		COLUMN & S
		``	
Ş.			
57 A.			
	NAPC-PE-23		
	•	LIST OF FIGURES	
Ŕ			
	Figure No.		Dago
	<u>rigure no.</u>	11116	raye
	1	Incidence of Rotor Failure in U.S. Commercial	4
		Aviation - 1978	
	2	Company of the Property Provide the State	-
1	2	Component and Fragment type Distribution for Contained and Uncontained Rotor Failures - 1978	5
З,			
	3	The Incidence of Rotor Failure in U.S.	6
4		Commercial Aviation According to Engine Type	
e an		Arrected - 1978	
	4	Rotor Failure Cause Categories - 1978	7
	1	-	
	5	Flight Condition at Rotor Failure - 1978	8
	6	Uncontained Rotor Failure Distributions	9
2		According to Cause and Flight Condition -	-
E.	1	1976 - 1978	
is an t	7	The Incidence of Uncontained Potor Pailure in	10
	•	U. S. Commercial Aviation - 1962 - 1978	10
100			
u dina ka			
	i la		
2012			
(Section)			
(UNISA)	•		
SEQ.			
i and and a second			
WY-W			
1.5.1			
With	-		
	2		
Ĩ		111	
¥.			

NAPC-PE-23

INTRODUCTION

This report has been prepared as part of the Rotor Fragment Protection Program (RFPP), which is sponsored by the National Aeronautics and Space Administration (NASA)¹ and conducted by the Naval Air Propulsion Center (NAPC). The objective of the RFPP is to develop criteria for the design of devices that will be used on aircraft to protect occupants and the aircraft structure from the potentially lethal and devastating fragments that are generated by gas turbine engine rotor failures.

Presented in this report are statistics on gas turbine rotor failures that have occurred in U. S. commercial aviation during 1978. These statistics are based on data compiled from the Flight Standards Service Difficulty Reports (SDRs) that were published by the Department of Transportation, Federal Aviation Administration (FAA). The compiled data were analyzed to establish:

1. The incidence of rotor failures and the incidence of contained and uncontained 2 rotor fragments.

2. The distribution of rotor failures with respect to engine rotor component; i.e., fan, compressor or turbine rotors and their rotating attachments or appendages such as spacers and seals.

3. The type of rotor fragment (disk, rim or blade) typically generated at failure.

- 4. The cause of failure.
- 5. The type of engines involved.
- 6. The flight condition at the time of failure.

RESULTS

1. The data used for analysis are contained in APPENDIX A. The results of these analyses are shown in Figures 1 through 7.

a. Figure 1 shows that 166 rotor failures occurred in 1978. These rotor failures accounted for approximately 8.4% of the 1971 shutdowns experienced by the gas turbine powered U. S. commercial aircraft fleet during 1978.

¹NASA DPR C-41581-B, Mod. 8.

²An uncontained rotor failure is defined as a rotor failure that produces fragments which penetrate and escape the confines of the engine casing.

NAPC-PE-23

Rotor fragments were generated in 125 of the failures experienced and, of these, 19 (15.2% of the fragment producing failures) were uncontained. This represents an uncontained failure rate of 3.6 per million gas turbine engine powered aircraft flight hours, or 1.1 per million engine operation hours. Approximately 6.8 million and 21.4 million aircraft flight and engine operating hours, respectively, were logged by the U. S. commercial aviation fleet in 1978. のないないでのないないでものできたとうないないできたがないないできたのできたので、ころうないないので

b. Figure 2 shows the distribution of rotor failures that produced fragments according to the engine component involved -- fan, compressor, turbine; the types of fragments that were generated; and the percentage of uncontained failures according to the type fragment generated. These data indicate that:

(1) The incidence of turbine rotor fragment producing failures was approximately two times greater than that of compressor rotor fragment producing failures; these corresponded to 60% and 34.4%, respectively, of the total number of rotor failures. Fan rotor failures accounted for 5.6% cf the fragment producing failures experienced.

(2) Blade fragments were generated in 95.2% of the rotor failures; 13.4% of these were uncontained. The remaining rotor fragments failures (4.8%) produced disk, rim and seal fragments, of which 100%, 33.3% and 50%, respectively were uncontained.

c. Figure 3 shows the rotor failure distribution among the types of engines that were affected, and the total number of that type engine in use.

d. Figure 4 shows what caused the rotor failures to occur. Of the known causes of failure (1), the dominant causal factors were: (1) Secondary Causes (44.2%); (2) Foreign Object Damage (FOD) (31.7%), and (3) Design and Life Prediction Problems (19.2%).

e. Figure 5 indicates the flight conditions that existed when the various rotor failures occurred. Approximately 65% of the 166 rotor failures occurred during the takeoff and climb stages of flight. Approximately 68% of the rotor fragment producing failures, and 79% of the uncontained rotor failures, occurred during these same stages of flight. The highest percentage of uncontained rotor failures (53%) were experienced during takeoff.

f. Figure 6 is a cumulative tabulation that describes the distribution of uncontained rotor failures according to fragment type, engine component involved, cause category and flight condition⁽²⁾ for the years 1976, 1977 and 1978. This figure will be expanded yearly to include all subsequent uncontained rotor failures. These data indicate that: for "design and life prediction problems"

⁽¹⁾ Because of the high percentage of unknown causes of rotor failure, the percentages were based on the total number of known causes.

⁽²⁾ Takeoff and climb are defined as "High Power", all other conditions are defined as "Low Power".

the numbers of uncontained failures were two times greater at "high" power than "low" power (namely 10 and 5); but for all other causes, the prevailing condition was "high power". Additional conclusions should become evident from this table with 'he accumulation of future data.

g. Notice 7 shows the annual incidence of uncontained rotor failures in commercial aviation for the years 1962 and 1978. During 1978, the incidence of uncontained rotor failure increased by four over the previous year, 1977. Over the past five years, 1974 through 1978, an average of 16.2 uncontained rotor failures per year have occurred. During this same time period, the rate of uncontained rotor failures has remained relatively constant at an average of approximately one per million engine operating hours.

CONCLUSIONS

1. The incidence of notor failure and uncontained failure is significantly righ or the to corrant continuation of the experimental and analytical efforts the top of the RFPP.

2. J all types of fragments generated at rotor failure, disks and fan blade fragments, because of their size and high energy content, continue to be the threat that must be addressed in the RFPP.

3. It appears that causes such as FOD, structural life and integrity prediction, and secondary effects, are primarily responsible for most of the rotor failures that occur. Progress in the ability to predict structural life is being made through numerous programs sponsored both by Government agencies and by industry. The capability to reduce the causes of failures from secondary effects, such as bearing or seal failures, also is being addressed through technological programs. However, causes due to FOD still appear to be beyond the control or scope of present technology.

IN U.S. COMMERCIAL AVIATION 1978 **INCIDENCE OF ROTOR FAILURE**

57415-53619



NATC-PT 20

COMPONENT AND FRAGMENT TYPE DISTRIBUTIONS FOR CONTAINED AND UNCONTAINED **ROTOR FAILURES(1) - 1978**

N. Strates

ę.

いたからであるというないないないです。

In the second second





NAl'C-PE-23

the second second second

THE INCIDENCE OF ROTOR FAILURE⁽¹⁾ IN U.S. **COMMERCIAL AVIATION ACCORDING TO** ENGINE TYPE AFFECTED - 1978



NAPC-PE-23

No. of the second s

に見いたい

- 1978 **ROTOR FAILURE CAUSE CATEGORIES**

11.

5

and the second

" "alles and the billion

FR. WAR



7

NAPC-PE-23

1978 FLIGHT CONDITION AT ROTOR FAILURE

the Property of the second



8

NAPC-PE-23

FIGURE 5

ACCORDING TO CAUSE AND FLIGHT CONDITION(1) UNCONTAINED ROTOR FAILURE DISTRIBUTIONS 1976 - 1978

æ., 34 - 25

' 37-2

		DECION -		6500										
TYPE OF	ENGINE	PRED. PRI	DBLEMS	CAUSE	s S		CIBRECT	CONTR	or 1	UNKNC	NMO	SUBTO	TALS	
FRAGMENT	ROTOR	HIGH	LOW	HIGH	LOW	HIGH	LOW	HIGH	row	HIGH	LOW	HIGH	LOW	TOTALS
GENERATED	COMPONENT	POWER	POWER	POWER	POWER	POWER	POWER	POWER	POWER	POWER	POWER	PO'VER	POWER	
	FAN											0	0	
DISK	COMPRESSOR	1										1	0	
	TURBINE		2									0	2	e
	FAN											0	0	
MIN	COMPRESSOR	2								2		4	0	
	TURBINE							-				-	0	 2
	FAN	3	-			ю	-	2				8	2	
BLADE	COMPRESSOR	3		2						0		10	0	
	TURBINE	٢	2	6	-					2	2	12	5	37
	FAN											0	0	
SEAL	COMPRESSOR									-	-	۰-	-	<u> </u>
	TURBINE			2						-		e	0	ß
SUBTOTA	LS .	10	cu ·	13	-	ю	-	e	0	:	m	40	6	
TOTALS		-	20	ŕ	•		-	.,,	_		4	2	0	20
(1) TAKEOFF	TAND CLIMB ARE	DEFINED A	NO4 HDIH S	VER." AND A	LL OTHER C	SUDITIONS:	ARE DEFIN	ED AS "LOW	POWER."					

9

TANK AND SAME

CARSE TONLES

NAPC-PE-23

West of the second

FIGURE 6



and the second second

THE MICIDENCE OF UNCONTAINED ROTOR FAILURES

NAPC-PE-23

the of the second second the second second

FIGURE 7

and the second second second

NAPC-PE-23

APPENDIX A

Ţ,

ï

and the second second

Data on Rotor Failures in U. S. Commercial Aviation for 1978. Compiled from the Federal Aviation Administration Service Difficulty Reports.

and a second part of the second se

にに、

語言があると言語

DATA COMPILATION KEY:

Component Code:

- F Fan
- C Compressor
- T Turbine

Fragment Type Code:

- D Disk
- R Rim
- B Blade
- S Seal
- N None

Cause Code:

- 1 Design and Life Prediction Problems
- 2 Secondary Causes
- 3 Foreign Object Damage
- 4 Quality Control
- 5 Operational
- 6 Assembly and Inspection Error
- 7 Unknown

Containment Condition Code:

- C Contained
- NC Not Contained
- N No Fragments Generated

NAPC-PE-23

Flight Condition Code:

- l Insp/Maint
- 2 Taxi/Grnd Hdl
- 3 Takeoff
- 4 Climb
- 5 Cruise
- 6 Descent
- 7 Approach
- 8 Landing
- 9 Hovering
- 10 Unknown

の方法である

			CHARACT	ERISTICS	OF ROTOR FAI	LURES - 19	78		
SDR NO.	DATE	SUBMITTER	AIRCRAFT	ENGINE	COMPONENT	FRAGMENT TYPE	CAUSE	CONTA INMENT CONDITION	FLIGHT CONDITION
01258018	1/6	TWA	B707	JT4D	Ŧ	Ø	2	U	4
01258019	1/7	OZA	DC9	JTBD	Ŀ	đ	7	U	5
01258020	1/9	AWI	DC9	JT8D	ш	Ø	7	U	4
01308023	1/6	CAL	DCIO	CF6	Ŀ	£	7	U	4
01308024	1/30	BNF	B727	JT8D	υ	£	ε	U	ß
02028023	1/14	AAL	DCIO	CF6	H	Д	Ч	U	ъ
0208026	2/2	PSAX	B727	JTBD	E	щ	7	U	£
0208025	1/4	AAA	DC9	JTBD	υ	щ	7	U	ω
01308024	11/1	BNF	B727	JTBD	υ	£	5	U	e
02038024	2/3	TIAS	DCIO	CF6	U	Ð	7	U	en en
02078027	1/19	AAL	B727	JT8D	Т	B	7	U	4
02098006	1/23	UAL	B727	JT 8D	U	а	m	U	сı L
02158020	2/15	AWI	DC9	JT 8D	U	В	2	υ	m
03068028	2/4	NWA	DC10	061L	Ĩ4	В	е м	Ð	10
03078020	2/14	TWA	B707	JT4A	E	щ	5	0	5
03088024	2/14	AAL	DCIO (CF6	υ	д	7	0	~

and the second second second

NAPC-PE-23

and the second second

and the second second

A-4

SDR NO.	DATE	SUBMITTER	AIRCRAFT	ENGINE	COMPONENT	FRAGMENT TYPE	CAUSE	CONTA INMENT CONDITION	FLIGHT
03168023	2/22	NAL	DC10	CF6	U	£	7	υ	e
03168024	2/26	TWA	B707	JT 3D	U	Ð	7	υ	г
03168025	2/18	OZA	DC9	JT8D	E	£	ч	NC	ю
03178023	2/26	AAL	DC10	CF6	F	É	5	NC	4
03218019	2/27	AAA	BAIII	SPEY	f	£	2	U	8
03238023	2/28	AAL	0120	CF6	E	р	П	U	4
03248023	2/24	APN	CV580	501	F	щ	3	U	7
03248024	3/2	TWA	DC9	JTBD	Т	щ	7	υ	m
03318024	3/8	oza	DC9	JTBD	£	д	7	NC	7
04058023	3/4	PCIC	CV990	CJ805	Ŀ	щ	7	υ	Ľ٦
04058026	2/26	EAL	11011	RB211	E	£	7	υ	e
04128024	3/19	NWA	DCIO	Обтс	fr	£	7	U	4
04138023	3/21	NAL	B727	JTBD	υ	£	5	υ	S
04138024	3/18	NAL	B727	JTBD	£1	A	2	NC	m
04138025	3/19	AAA	DC9	JTBD	F	д	7	U	£
04148031	3/27	TXI	DC9	JTBD	Ŧ	B	7	U	4

CHARACTERISTICS OF ROTOR FAILURES - 1976

Sector based of the sec

ST D

and a second and the product of the

State Barris

VIII .

NAPC-PE-23

inter and a lake the mar-

£ {

and a second state of the second state with the second state the state of the second state of the

			CHARAC	COT TOTVE	A NOTON TO		8/8		
SDR NO.	DATE	SUBMITTER	ALRCRAFT	ENGINE	COMPONENT	FRAGMENT TYPE	CAUSE	CONTA INMENT CONDITION	FLIGHT CONDITION
04188030	3/27	TWN	B//27	JTBD	E	В	~	NC	e
04198037	3/27	ТХТ	DC9	JTBD	υ	£	Г	υ	4
04218038	3/30	AAL	B747	JT9D	υ	Ø	г	U	ß
04278029	4/3	HAL	DC9	JTBD	υ	Q	ч	NC	m
05018034	4/4	AWI	DC9	JTBD	F	Ð	7	ບ	4
05048032	4/20	IAL	B727	JT:8D	Г	В	7	U	4
05098036	4/24	OZA	DC9	JTBD	F	B	7	U	e
05108028	4/22	NAL	B727	JTBD	Ŀ	ß	7	U	4
05108029	4/22	AAA	DC9	JTBD	н	В	-1	U	ε
05118034	4/2	CAPS	DC8	JT 3D	υ	Æ	7	υ	5
35118035	4/28	IXL	DC9	JT BD	£	£	2	U	4
05168030	5/1	MAL	DCIO	CF6	Т	Ð	7	U	Ω.
)518802 9	5/1	W ZO	FH227	DART	£	£	N	υ	10
)5 1 86030	5/4	LWT	LIOLI	RB211	£	В	8	U	4
)5268023	5/12	WAL	DC10	CF6	U	A	2	NC	4
5318018	5/18	UAL.	DCIO	CF6	Ч	Ω.	-	U	4

ł

NAPC-PE-23

CAD ST

オーシャルトシア

Mr. S. Carrieran Stranger

Should .

いたいとうないができたいで

A-6

CHARACTERISTICS OF ROTOR FAILURES - 1978

and the second of the second of the

SDR NO.	DATE	SUBMITTER	AIRCRAFT	ENGINE	COMPONENT	FRAGMENT TYPE	CAUSE	CONTA I NMENT CONDITION	FLIGHT
06018025	5/21	AAL	B727	JTBD	£	Ø	7	NC	e
060288026	5/20	TWA	IIOII	RB211	£	ф	2	υ	4
06078026	5/25	AAA	BAIII	SPEY	£	R	7	υ	e
06088026	5/30	TWA	11011	RB211	U	ß	5	υ	т
06128024	5/26	AAA	DC9	JT8D	E+	B	7	U	m
06148023	5/19	NAL	DC10	CF6	E4	Ð	2	U	4
06218024	6/12	AAL	B727	JTBD	÷	В	2	NC	m
06268016	6/10	UAL	B747	9TL	U	ф	ы	U	4
06278020	6/9	WAL	DC10	CF6	H	B	7	NC	ſſ
06298019	6/19	UAL	DCIO	CF6	U	Ф	7	ບ	ŝ
06298019	6/21	TIAS	DC10	CF6	U	B	-1	υ	ß
06308024	6/21	FAL	CV580	501	U	£	7	υ	9
06308025	6/17	EAL	B727	JTBD	н	щ	щ	NC	л С
07038098	7/3	DAL	LIOLI	RB211	ы	æ	٢	υ	10
07058023	7/5	AAL	DC10	CF6	ſч	£	7	υ	ı۵
07078026	6/23	UAL	DCIO	CF6	Ŀ	Ð	ч	υ	e

NAPC-PE-23

			CHARACTERI:	STICS OF	ROTOR FAILUR	ES - 1978			
SDR NO.	DATE	SUBMITTER	AIRCRAFT	ENGINE	COMPONENT	FRAGMENT TYPE	CAUSE	CONTAINMENT CONDITION	FLIGHT CONDITION
07178024	1/3	TVN	DC10	CF 6	£	Ø	2	U	4
07148024	6/27	UAL	B747	Q6TC	ų	B	б	υ	e
07218026	6/27	AAA	DC9	JT8D	Ŧ	а	7	υ	e
07248018	6/23	CAPS	DCB	JT3D	U	Ð	2	υ	ю
07258020	1/6	TEM	DCIO	CF6	£	æ	7	U	2
07268027	6/17	DAL	11011	RB211	υ	В	7	U	4
07278021	L/L	AAA	DC9	JT8D	£	Ø	7	υ	7
07318019	7/15	TWA	B747	Q6TL	Ē	ф	7	U	4
08018023	7/14	UAL	B727	JT8D	U	Ø	7	U	ю
08118020	7/27	AAL	DCIO	CF6	U	ф	ч	NC	4
08178023	7/27	CAL	DCIO	CF6	£1	Ø	7	U	4
08178024	7/24	CAL	DCIO	CF6	Ţ.	£	7	υ	4
08308023	8/8	AAA	DC9	JT8D	£1	Ð	7	U	ю
08318028	8/17	TEN	DC10	CF6	U	Ø	7	U	4
08318029	8/17	AAL	DCIO	CF6	ц	R	4	NC	e
06318030	8/19	UAI,	B727	JT8D	£.	Ø	г	U	ъ
09018029	8/21	TWA	B707	JT4	£4	æ	2	U	ß

1.5%

18 572

2

SHORT.

NAPC-PE-23

, Trick and a beau a second second

A-8

CHARACTERISTICS OF ROTOR FAILURES - 1978

200.200

Ļ.

ET an ATAD

and a series of the series of

SDR NO.	DATE	SUBMITTER	AIRCRAFT	ENGINE	COMPONENT	FRAGMENT TYPE	CAUSE	CONFAINMENT CONDITION	FLIGHT CONDITION
09018031	8/21	FAL	B737	JT8D	fi	ф	7	U	4
09018117	1/6	EAL	LIOLI	RB211	υ	£	7	IJ	г
09078027	8/25	AAL	B727	JT 8D	υ	ß	2	υ	4
09128024	8/29	UAL	DC10	CF6	υ	ß	гı	ບ	4
09128326	8/27	MAA	B737	JT8D	Ŀ	Ø	5	υ	7
09158022	8/29	FEC'Z	MD30	CF7	ħ	Ø	7	с С	4
09158023	8/23	FECZ	MD30	CF7	Ъ	В	7	υ	4
09208026	7/6	AAL	DCIO	CF6	υ	В	н	NC	4
09218020	9/6	DAL	LIOLI	RB211	U	B	5	υ	4
09228019	6/13	ACAX	L188	501	Ŀ	អ	5	υ	e
08086160	6 1/6	PSAX	Unknown	JTBD	ы	Ø	7	U	T
09288024	8/6	NAL	B727	JTBD	υ	ß	7	υ	4
09298025	9/14	UAL	DC8	JT3D	U	£	5	U	5
10048021	9/22	TWA	B747	DT9D	Ŀ	Ð	7	ບ	4
10178024	9/27	AAIX	B720	JT3D	υ	Ð	7	U	ß
10198020	10/4	TWA	ΙΙΟΙΊ	RB211	f	В	7	U	ε
10208025	10/6	TWA	B747	детс	Ŀ	B	7	υ	er,

NAPC-PE-23

14

Carlo and a state of the second state of the second

							2		
SDR NO.	DATE	SUBMITTER	AIRCRAFT	ENGINE	COMPONENT	FRAGMENT TYPE	CAUSE	CONT: A I NMENT CONDITION	FLIGHT
11038022	10/18	NAL	B727	JT8D	ບ	£	Ч	U	4
11078022	10/26	TWA	B727	JT8D	υ	Ø	e	υ	ო
11098027	10/8	AAA	BALLL	SPEY	÷.	£	7	U	m
11148021	10/26	NAL	DCIO	CF 6	U	đ	ч	NC	4
11228022	1/11	DAL	LIOLJ	RB212	υ	Д	5	υ	4
11219025	11/6	TWA	IIOIT	RB211	U	Ø	7	U	ۍ ا
12018027	11/13	OZA	FH227	DART532	E	g	5	υ	7
12058026	11/13	AAA	DC9	JT BD	£1	đ	7	υ	ব
12058027	FT/II	AAA	DC9	JT8D	Et	В	7	U	m
12068015	12/1	BNE	B727	JT 8D	ħ	В	7	NC	m
12128023	11/20	VIMI	B727	JT 8D	υ	Д	8	C	
12148024	12/26	UAL	B747	П9D	U	Ø	Ŋ	U	
12208017	11/28	UAL	DC10	CF6	£	B	ы	U	
12208018	12/3	UAL	B727	118D	U	S	2	NC	
12218014	11/25	OZA	DC9	TT8D	E	£	8	U	
12228024	12/5	NUJA	B747	Д6Ти	U	Ð	m	5	
12268028	12/4	AWI	DC9	T'8D	f	E.	-	0	

CHARACTERISTICS OF ROTOR FAILURES - 1978

NAPC-PE-23

10155

300

22 -

ŝ/

to a substitution of the s

いいたから、ことの

いたいのである

And a Conception of the second

たいできたがあたいとうできたか

Sold State

z

CHARACTERISTICS OF ROTOR FAILURES - 1978

and a second second state and second s

ŝ

SDR NO.	DATE	SUBMITTER	AIRCRAFT	ENGINE	COMPONENT	FRAGMENT TYPE	CAUSE	CONTA INMENT CONDITION	FLIGHT
12298025	12/13	AAL	B727	JT'8D	H	ß	7	U	4
12298027	12/12	PAI	ALLSY	DART	н	£	7	U	з
01039024	12/13	CAL	DCIO	CF6	υ	Ø	7	NC	e
01039026	11/30	RAHT	SH3	PT6A	E	Ø	Ч	U	ı
01059025	12/19	FAL	B737	JT8D	H	д	2	U	ເກ
01099026	12/17	AWI	DC9	JTBD	Ēu	£	4	U	e
01099027	12/18	NWA	DC10	06TC	۴ı	Д	б	NC	ß
01159024	12/19	DAL	DC8	JT3D	U	Ø	3	U	10
01169024	12/23	PCTC	CV990	CJ805	Ţ	В	7	U	10
03029031	12/29	CAPS	DC8	JT4A	£	Ø	7	U	5
01099025	12/17	OZA	DC9	JT8D	υ	z	5	N	ю
01258025	1/11	CAIT	SD330	PT6A	υ	Z	7	N	2
02018025	31/1	TWA	DC9	JTBD	۴ч	Z	m	N	3
02038026	1/18	NAL	B727	JT8D	н	Z	7	N	£
02088023	1/22	TWA	B727	JT 8D	Ŀı	z	ო	N	2
02098022	1/19	ACAX	L188	501	U	N	ę	N	4
02098023	1/23	TWA	B707	JT3D	٤	z	e	N	۳.

20-20-10-00-00

MATRISC'S

1997 - TAN

· · · · ·

~~~~~~~

a solution and the second state of the second state of the second state of the second state of the second state

|          |      |            | CHARACT       | ERISTICS | OF ROTOR FAI | LURES - 19       | 978   |                          |                     |
|----------|------|------------|---------------|----------|--------------|------------------|-------|--------------------------|---------------------|
| SDR NO.  | DATE | SUBMITTER  | AIRCRAFT      | ENGINE   | COMPONENT    | FRAGMENT<br>TYPE | CRUSE | CONTAINMENT<br>CONDITION | FLIGHT<br>CONDITION |
| 02108026 | 1/22 | SBMS       | н7 <b>4</b> 7 | ЛТЭД     | υ            | N                | ٢     | N                        | 4                   |
| 0308029  | 2/8  | ONAS       | DC10          | CF6      | ۴ч           | N                | 'n    | N                        | 5                   |
| 03098031 | 2/2  | FWIC       | CVB80         | CJ80.7   | υ            | N                | :     | N                        | 10                  |
| 03108025 | 3/10 | ZIAX       | STC340T       | DART     | H            | z                | 2     | N                        | £                   |
| 03208026 | 2/27 | AAA        | IIIVA         | 506      | υ            | N                | m     | N                        | ы                   |
| 03278024 | 3/5  | AWT        | B707          | JT 3D    | U            | N                | m     | Z                        | ъ                   |
| 03308021 | 2/26 | FLAX       | L188          | 501      | н            | N                | 9     | N                        | 5                   |
| 04038016 | 3/12 | FAL        | B737          | JTBD     | ſщ           | N                | e     | Z                        | e                   |
| 03278011 | 3/21 | <b>AZO</b> | DC9           | JT8D     | F4           | N                | e     | Z                        | S                   |
| 04058021 | 4/5  | FAL        | B737          | JTBD     | ٤ų           | N                | e     | N                        | e                   |
| 02228030 | 2/2  | MAL        | B720          | JT3D     | υ            | N                | 7     | N                        | e                   |
| 04268015 | 4/26 | HAL        | DC9           | JT 8D    | Ēu           | N                | e     | N                        | e                   |
| 05098037 | 4/23 | UAL        | B737          | JTBD     | [In          | N                | e     | N                        | m                   |
| 05108027 | 4/20 | NAL        | B727          | JTBD     | U            | Z                | ഹ     | N                        | ß                   |
| 05188027 | 4/29 | OZA        | DC9           | JT8D     | н            | N                | 7     | N                        | ы                   |
| 05248021 | 5/6  | FECZ       | MD20          | CF7      | U            | N                | ť     | N                        | e                   |
| 05268024 | 5/12 | WAA        | B737          | JTT8D    | Ŀ            | N                | e     | N                        | 7                   |

The second s

してられたいます

1111111

3

NAPC-PE-23

Constant and the martine

I

and the second second second

a and a star

Elminer no 12

CHARACTERISTICS OF ROTOR FAILURES - 1978

X

•

8. Š. S.

AND CHARTER STORE

1.1

| FLIGHT           | CONDITION    | 10       | ო (          | 7        | Ŋ        | ю        |                |          |            |                 |          |          |          |               |          |          |          |
|------------------|--------------|----------|--------------|----------|----------|----------|----------------|----------|------------|-----------------|----------|----------|----------|---------------|----------|----------|----------|
| CONTAINMENT      | NOTITANO     | 2 ;      | 2 2          | M ;      | z ;      | 2;       | 2 ;            | 4        | 2,         | N :             | ε<br>N   | e<br>N   | <u>к</u> | ო<br>-        | ຕ ເ      |          | 4 η      |
| ATTCE:           |              |          | י <b>ה</b> ר | י ר      | ч г      | <b>ч</b> | <del>،</del> ۲ | , c      | <b>4</b> 6 |                 | 0        | ~ .      |          | -             | 4        | 4 7      | 2 Z      |
| FRAGMENT<br>TYPE | Z            | 2        |              |          |          |          |                |          |            |                 | , ,      | ., .     | ·) (*    | יי ר          |          | n 1      | n u      |
| COMPONENT        | Ē            | Ē        | ັ <b>ຕ</b> ິ |          | · 2      |          |                |          |            | 4 Z             |          | 3 2      |          | ; 2           |          | ; 2      | 2        |
| ENGINE           | <b>JT18D</b> | RB211    | 501          | CJ805    | 501 C    | CF6 C    | JT3D 0         | TBD T    | U<br>U     | 18D F           | T8D F    | F7 F     | 01 C     | rad c         | LRT T    | r8D F    | (8D F    |
| AIRCRAFT         | B737         | IIOII    | CV580        | CV990    | L382     | DC10     | B707           | 8727 û   | .382 5     | с <b>9</b><br>С | 3737 J   | D20<br>C | 382 51   | св<br>5       | H227 D2  | ניט 127  | EC 62    |
| SUBMITTER        | PAI          | EAL      | APN          | NOMC     | TIAS     | NAL      | TWA            | TWA      | TIAS       | oz <b>a</b> I   | FAL B    | FECZ     | TIAS L   | U <b>AL</b> D | OZA FI   | UAL B'   | HAL DC   |
| DATE             | 6/26         | 11/1     | 7/14         | 7/8      | 1/31     | 8/5      | 8/3            | 8/30     | 8/19       | 10/15           | 10/27    | 10/13    | 11/16    | 11/13         | 11/13    | 12/27    | 12/30    |
| SDR NO.          | 07078027     | 07268026 | 07318018     | 08038020 | 08178022 | 08218022 | 08218024       | 09158025 | 10038023   | 11018008        | 11148024 | 11228020 | 11298023 | 12058024      | 12068018 | 01199026 | 02019020 |

NAPC-PE-23

and and the production of the second of the

:

1

The second second second second second

State State

-1047 (ST

### DISTRIBUTION LIST

| Activity                                          |                                            |                             |                                           | Copi      |
|---------------------------------------------------|--------------------------------------------|-----------------------------|-------------------------------------------|-----------|
| Commander, Nava<br>of the Navy, Wa                | al Air Systems<br>Ashington, DC            | Command (AI                 | R-50174), Department                      | · 9       |
| Intra-com                                         | and Addresses:                             |                             |                                           |           |
| AIR-330A                                          | (1)                                        | AIR-5361                    | (1)                                       |           |
| AIR-530                                           | (1)                                        | AIR-5362                    | (1)                                       |           |
| AIR-536                                           | (1)                                        | MAT-03L                     | · (1)                                     |           |
| AIR-5360                                          | (1)                                        | AIR-330 ·                   | (1)                                       |           |
| Commander, Nava                                   | al A.r Developm                            | ent Center,                 | Warminster, PA <sup>®</sup> 18974         | 1         |
| Commanding Offi<br>Lakéhurst, NJ                  | icer, Naval Air<br>08733                   | Engineerin                  | g Center,                                 | 1         |
| Commanding Offi<br>Naval Air Stat                 | icer, Naval Avi<br>ion, Norfolk, V         | ation Safet<br>A 23511      | y Center,                                 | 1         |
| Director, Appl:<br>Technology Labo                | ied Technology<br>pratories, Ft.           | Laboratory,<br>Eustis, VA.  | Army Research and<br>23604                | 1         |
| Commanding Gene<br>(AMSAV-ERP), 12                | eral, U. S. Arm<br>2th and Spruce          | y Aviation<br>Streets, St   | Systems Command<br>. Louis, MO 63166      | 1         |
| Commander, Air<br>Wright-Patterso                 | Force Aero-Pro<br>on Air Force Ba          | pulsion Lab<br>ase, OH 454  | oratory (AFSC),<br>33                     | 1         |
| National Aeron<br>MS 49-3, Lewis<br>Cleveland, OH | autics and Spac<br>Research Cente<br>44135 | e Administr<br>er, 21000 Br | ation, Att: R. H. Johns,<br>ookpark Road, | 12        |
| National Aerona<br>Washington, DC                 | autics and Space<br>20546                  | e Administr                 | ation (RF, RO(2), RLC),                   | 4         |
| Federal Aviatio                                   | on Administrati                            | ion (RD-723)                | , Washington, DC 20553                    | 1         |
| Defense Documen<br>Information, B<br>22314        | ntation Center<br>uilding No. 5,           | for Scienti<br>Cameron Sta  | fic and Technical<br>tion, Alexandria, VA | 12        |
| Aeroelastic La<br>Cambridge, MA                   | boratory, Massa<br>02139                   | chusetts In                 | stitute of Technology,                    | <b>-4</b> |
|                                                   |                                            | -                           |                                           |           |

ŝ

...

ţ

opies

 $\langle \cdot \rangle$