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Analytical and Experimental Evaluation of the Heat Transfer Distribution Over the Surfaces of Turbine Vanes

by



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FOREWORD

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This report was prepared by Detroit Diesel Allison under Contract NAS 3-22761. The NASA Program Manager was Mr. H. J. Gladden and the DDA Program Manager was Dr. D. A. Nealy.

In addition to the authors of this report, several other DDA team members made significant contributions to the completion of the program. Mr. K. L. Tzuoo and Mr. M. D. Wilson were responsible for the reduction of the experimental data acquired during the program, and Mr. O. K. Kwon made important contributions to the analytical modeling effort.

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SUMMARY

The objectives of this program were to assess the capability of currently available modeling techniques for predicting nonfilm-cooled airfoil surface heat transfer distributions in a 2-D flow field, to acquire experimental data as required for model verification, and to make and verify improvements in the analytical methods. The results obtained throughout this program, both experimental and analytical, were structured to be of immediate interest and value to the gas turbine designer.

Three airfoil data sets were selected from the literature for use in evaluating the analytical methods. Two additional airfoils, representative of highly loaded, low solidity airfoils currently being designed, were selected for cascade testing at simulated engine conditions. The aerodynamic configurations of the two vanes were carefully selected to emphasize fundamental differences in the character of the suction surface pressure distributions and the consequent effect on surface heat transfer distributions. The experimental measurements were made in moderate-temperature, three-vane cascades under steadystate conditions. The principal independent parameters (Mach number, Reynolds number, turbulence intensity, and wall-to-gas temperature ratio) were varied over ranges consistent with actual engine operation, and the test matrix was structured to provide an assessment of the independent influence of each parameter. Data from these two cascades, coupled with that from the three literature cases, provide a data base covering a wide range of operating conditions and geometries and thus present a significant test for the predictive capabilities of the analytical methods.

The analytical methods development program consisted of two separate phases. In the first phase, the literature was reviewed to identify currently available general methodology, which would most likely be used in a gas turbine airfoil heat transfer design system. As a result of this review, three candidate 2-D boundary layer methods were selected for evaluation. They were an integral method, a finite difference (differential) method with a zero-equation mixing length hypothesis (MLH) turbulence model and a differential method with a two-equation turbulence model. These three general, unmodified, methods were evaluated using relevant experimental airfoil heat transfer data available in the literature. Based on the findings of this first phase general methods evaluation process, the differential method with zeroth order turbulence modeling was selected for the second phase of the analytical program. During the second phase this method was to be extended and/or modified using, initially, modifications suggested in the literature for modeling the transition process, laminar heat transfer augmentation due to free-stream turbulence effects and longitudinal surface curvature effects.

Various single and/or combined model solutions were evaluated using data from four different airfoil experiments. This evaluation process eventually led to a final "gas turbine airfoil specific" modeling effort which resulted in an effective viscosity formulation that, when implemented, gave better overall solutions than any literature modeling approach tested previously.

Finally, in response to the objectives of this program, a recommended procedure is given for constructing a viable, 2-D airfoil external convective heat transfer method for gas turbine design systems, including the specification of boundary conditions, initial conditions, and preferred definitions of effective viscosity determined here to be most suitable for gas turbine preliminary design applications.

INTRODUCTION

The thermal design of contemporary high-pressure turbine nozzle guide vanes clearly represents one of the more difficult engineering tasks in the design of any modern aircraft gas turbine. Aerodynamic and thermal analysis procedures currently available to turbine designers have deficiencies that do not permit <u>a priori</u> designs that achieve design goals without expensive experimental development iterations.

In general, internal heat transfer correlations developed from simple bench/rig tests have proved reliable, and calculation of heat flow within the airfoil structure via finite element techniques is well in hand. The external (gasto-wall) heat transfer coefficient, however, still eludes satisfactory prediction because of a highly complex and interactive external flow field environment. In addition to the large gradients in the gas temperature distribution, the airfoil row is characterized by a flow field reflecting passage Mach number (M_N) variations from the low subsonic levels (≤ 0.15) to the transonic range (≥ 1.0). The flow field is strongly influenced by viscous effects in the near wall region where, in turn, heat flow is alternately governed by molecular diffusion, laminar convective transport, turbulent shear transport, or combinations thereof. Although the character of the boundary layer over the greater er radial extent of most airfoils is nominally two-dimensional (2-D), local boundary layer behavior (and, hence, surface heat transfer rate) is strongly influenced by the several complex and interactive mechanisms.

Presently, a variety of predictive techniques is brought to bear on this complex problem with varying degrees of success. The simpler, well established correlative and integral techniques have met with some success (Refs. 1-4) sufficient to provide initial design predictions. However, only recently have the more powerful numerical solutions of the complete time-averaged boundary layer equations shown real promise (Refs. 5-11). Reinforced by carefully derived empirical turbulence modeling, the numerical techniques have yielded reasonable predictions of the effects of strong acceleration/deceleration where the external flow field and state of the boundary layer are well defined. However, direct comparisons between predicted and measured metal temperature distributions on airfoils continue to be both favorable and adverse. For nonfilm cooled airfoils, deviation of actual heat transfer predictions from true or indicated levels can most probably be attributed to one or more of the following analytical deficiencies:

- o Lack of precision in the prediction of the inviscid flow field around the airfoil, particularly in the forward, highly accelerated stagnation region.
- o Uncertainties regarding the surface location at which transition is initiated as well as the surface extent of the transition zone.
- o Uncertainties regarding the influence of free-stream turbulence on local heat transfer rates in the laminar region as well as on initiation and extent of the transition region.
- o Limited understanding of the role of airfoil surface curvature on turbulence production/dissipation and boundary layer stability.

Even if consideration is restricted to the nominally 2-D midspan region, the complex and unforgiving environment described above suggests the need for an

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improved, rational design approach based on numerical predictive tools with sufficiently enlightened turbulence modeling to accommodate the several interactive influences described previously. A corollary requirement is posed by the clear need to confirm, through realistic cascade experiments, that the physical details of the inviscid/viscous flow field are in fact correctly modeled.

While a number of experimental turbine vane heat transfer studies have been reported over the past 25 years (Refs. 12-20), the applicability of this data to contemporary low solidity, highly loaded vane rows is limited by conservatism in profile shape and/or M_N range (Refs. 12-15) or by incompleteness in availability or range of data (Refs. 16-20). In general (Ref. 20 being the exception), the studies cited above were not conducted under conditions that ensured coincident similarity of the principal independent aero-thermo parameters (M_N , Reynolds number [Re], wall-to-gas temperature ratio [Tw/Tg], and turbulence intensity [Tu]) to those existing in current generation core engines.

The work reported herein, done under NASA Contract NAS 3-22761, was performed in an attempt to rectify several of the analytical and experimental deficiencies cited above. This program was keyed to the following objectives: (1) to assess the deficiencies of current (practical) analytical prediction tools, (2) to recommend and incorporate empirically indicated changes to those tools, (3) to acquire additional airfoil heat transfer data at simulated engine conditions, and (4) to verify, utilizing the acquired data and literature data, that the model changes achieved the desired results.

The initial assessment phase of the program focused on the comparative evaluation of selected analytical prediction tools (Refs. 3 and 8) against certain existing data sets (Refs. 15, 16, and 20). The experimental phase placed emphasis on acquiring both aerodynamic (surface velocity) and heat transfer distributions over the surfaces of two different highly loaded, low solidity contemporary turbine nozzle guide vane designs. The aerodynamic configurations of the two vanes were carefully selected to emphasize fundamental differences in the character of the suction surface pressure distribution and the consequent effect on surface heat transfer distribution. The experimental measurements were conducted in moderate temperature, three vane cascades under steadystate conditions. The principal independent parameters (M_N, Re, Tu, and Tw/ Tg) were varied over ranges consistent with actual engine operation, and the test matrix was structured to provide an assessment of the independent influence of each parameter on airfoil surface heat transfer. In the final analytical phase of the program, the cascade test results, as well as data from the literature (Refs. 15 and 16), were compared with predictions made by a recently developed time dependent, transonic inviscid cascade code (Ref. 21) coupled to a special version of the STAN5 (Ref. 8) boundary layer code featuring zero order turbulence modeling. The boundary layer code is structured to accommodate the full spectrum of commonly available empirical correlations addressing the coupled influences of pressure gradient, airfoil curvature, and free-stream turbulence on airfoil surface heat transfer distribution and boundary layer transitional behavior.

4

The results of this program should be of key interest to the aircraft gas turbine industry in general. Uncertainty in the prediction of local gas-to-blade heat transfer rates on turbine airfoils remains a principal obstacle to timely and cost-effective development of high-temperature turbine components. Improvements in predictive capability in this area can have a broad and significant payoff in terms of enhanced turbine life, development cost, logistical and maintenance cost, and turbine engine performance.

;

EXPERIMENTAL PROGRAM

This section provides a detailed description of the tacility and hardware used for the experimental program. Complete descriptions of the two cascades are given together with the precise locations of all facility and cascade instrumentation. The heat transfer measurement technique and data acquisition and reduction procedures are defined, and the uncertainties are assessed. Test conditions are cataloged for each cascade in this section, but detailed tabulated results are reserved for Appendix A. This section is intended to provide all the information necessary to permit use of the data to verify 2-D heat transfer predictions.

HARDWARE AND INSTRUMENTATION

Facility Description

The experimental investigation portion of the contract was performed in the DDA Aerothermodynamic Cascade Facility (ACF). The purpose of this facility is to conduct experimental research in high-temperature turbine component models that embody advanced cooling techniques, aerodynamics, or materials. The experimental approach employs a 2-D model technique, with full dynamic similarity in free-stream M_N and boundary layer Re effects, and provides an experimental method to separate the effects on local heat transfer.

The facility consists of a burner, a convergent section, a free-stream section with instrumentation and optical access, a test section with instrumentation, a quench zone with back pressure regulation, and an exhaust system. The facility is shown schematically in Figure 1.



Figure 1. Schematic of aerothermodynamic cascade facility.

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The M_N and Re modeling considerations necessitate a burner with a large temperature, flow, and pressure range. This burner capability, coupled with the back pressure regulating valve, allows experimental separation of free-stream (M_N) and boundary layer (Re) effects to accurately simulate a wide range of engine designs and operating conditions.

A constant cross section is provided downstream of the burner to establish uniform inlet velocity, temperature, and turbulence profiles. This section is provided with temperature-controlled cooled walls and isolates the test section from radiant heat transfer from the primary combustion zone. The walls of the test section are cooled with steam to keep them at, or close to, the vane surface temperature to prevent radiant exchange. The test section design is unique in that it incorporates both aerodynamic and heat transfer data acquisition in a single tunnel, thereby reducing costs and ensuring the correlation of heat transfer and aerodynamic data for the single set of airfoils.

Facility Instrumentation and Geometry

The various flow circuits of the ACF incorporate standard in-line instrumentation for measurement of flow rate, pressure, and temperature. ASME standard sharp-edged orifices are used throughout to provide flow-rate measurements. The ten orifices used to meter the flow to the vane radial cooling holes for the current tests were calibrated to provide flow measurement accuracy of $\pm 2\%$.

Facility and rig pressures are measured using a Scanivalve pressure scanner with six modules, each capable of handling 48 individual sense lines. Pressure transducers of appropriate ranges matched to the current experiment are inserted in these modules. These pressure transducers are calibrated before each test series with a precision Mensor quartz manometer, which, in turn, is periodically calibrated against a dead-weight system. There are 300 CA thermocouple circuits available in the laboratory for temperature measurement. The circuits are coupled to the data acquisition system through temperaturestabilized reference junctions.

A two-axis computer-controlled traverse system provided surveys of inlet pressure and temperature fields. Provisions also exist at the cascade inlet plane for optical access to the flow path. Specifically, quartz windows were installed in the cascade outer wall to permit the measurements of free-stream velocity and turbulence with a laser Doppler anemometer (LDA). The LDA optical system was mounted on a three-axis milling machine base to provide for a complete survey. Specifications regarding facility instrumentation are detailed in Table I.

The flow path upstream of the cascade in the ACF takes the burner discharge from a 31.5 cm (12.4 in.) dia through a 50.8 cm (20 in.) long transition section to a 7.6 cm x 27.9 cm (3 in. x 11 in.) rectangular section. A photo of the transition duct is shown in Figure 2. Four removable 1.3 cm (0.5 in.) rods are installed just downstream of the inlet to the transition section rectangular duct to augment the cascade inlet turbulence level. The rectangular section upstream of the cascade is 36.83 cm (14.50 in.) long and contains inlet instrumentation and an optical access window. A schematic of the inlet and

	Table 1.	
Acrothermody	ynamic facility fustrumentat	ton.

Pressure seamer	Scantvalve system with 288 ports
Preasure transducers	Druck, with ranges from 0-68.9 kPa to 0-3447.4 kPA (0-10 psia to 0-500 psia)
Accuracy	+ 0,06% BSL
Thermocouple channels	300 GA and 40 Pt/Pt-10% Rh
Accuvacy	+ 0.3°C w/ealthration
Traversing gear	United Sensor traversing probe mounts with computer futerfaces
	Precision 2-axis digital traversing mount with
	discrete stepping capability to 0.00254 cm (0.001 in.)
Anomonoters	LDA
Survey probes	Traversing CA thermocouple
. •	Traversing pressure probe

test sections, showing the relative positions of the inlet and exit instrumentation, is shown in Figure 3. The inlet instrumentation consists of two inlet core total preasure rakes, two inlet core total temperature rakes, and nine endwall static pressure taps. The LDA inlet turbulence measurement cross-sectional position is also shown. Thirteen endwall static taps are located in the endwall of each cascade at the exit plane.

Cascade Description

Each caseade employed three vanes characteristic of an advanced first-stage core turbine. The center vane of each caseade was instrumented for heat transfer and acrodynamic measurements. The three-vane design was chosen to



Figure 2. Burner-to-cascade inlet transition duct.



increase the scale of the test vanes, allowing greater instrumentation density. Flow splitters adjacent to the outer vanes and a tailboard were utilized to ensure periodicity. The static pressure taps at the inlet and exit of the cascade provided the information necessary to establish periodicity.

The vane coordinates for the Mark II and C3X airfoils are given in Table II and Table III, respectively. Figures 4 and 5 show the cascade coordinate systems used to define the two airfoil shapes. Table IV lists additional geometry information for both cascades.

Each of the vanes was cooled by an array of 10 radial cooling holes. The hole configurations for the Mark II vane and the C3X vane are shown in Figures 6 and 7, which depict their respective finite element models. The cooling holes of each of the outer two slave vanes of each cascade were supplied from a common plenum, whereas each hole in the test vane (at the center position) was supplied from a separate, metered line.

Table II. Mark II vane coordinates.

 $R_{LE} = 1.280 \text{ cm} (0.504 \text{ in.}) R_{TE} = 0.000 \text{ (blunt)}$

Position					Position				
number	xcr	<u>n (in.)</u>	ycm	(in.)	number	<u>xcn</u>	<u>n (in.)</u>	ycm	(in.)
			10 00/2	(1 2001)	21	6 8544	(2.6986)	0.0000	(0.0000)
1	0.0000	(0.0000)	10.8943	(4.2091)	27	4 4010	(2.0500)	-0.0686	(-0.0270)
2	1.0310	(0.4059)	12.1521	(4.7843)	32	6 34 00	(2, 3330)	0 3119	(0.1228)
3	1.4006	(0.5514)	12.1844	(4.7970)	33	6.3407	(2.4304)	0.5117	(0.2727)
4	1.9025	(0.7490)	12.1067	(4.7664)	34	6.10/4	(2,4300)	1 0720	(0.4224)
5	2.3584	(0.9285)	11.8803	(4.6773)	30	6.0313	(2.3/40)	1.0729	(0.5717)
6	2.7259	(1.0732)	11.5262	(4.5379)	36	5.8/2/	(2.3121)	1 8306	(0, 3717)
7	2.9812	(1.1737)	11.0833	(4.3635)	37	5.7112	(2.240)	2 2080	(0.8693)
8	3.1923	(1.2568)	10.6175	(4.1801)	38	5.5400	(2.103/)	2.2000	(0.0093)
9	3.3978	(1.3377)	10.1491	(3.9957)	39	5.3/92	(2.11/8)	2.3043	(1,0173)
10	3.5994	(1.4171)	9.6794	(3.8108)	40	5.2090	(2.0505)	2.7274	(1, 1001)
11	3.7976	(1.4951)	9.2083	(3.6253)	41	5.0358	(1.9820)	3.3343	(1,507)
12	3.9919	(1.5716)	8.7356	(3.4392)	42	4.8593	(1.9131)	3.7070	(1.437/)
13	4.1824	(1.6466)	8.2616	(3.2526)	43	4.6797	(1.8424)	4.0/92	(1.0000)
14	4.3688	(1.7200)	7.7866	(3.0656)	44	4.4961	(1.7701)	4.4498	(1, 7)
15	4.5517	(1.7920)	7.3101	(2.8780)	45	4.3104	(1.6970)	4.8180	(1.09/1)
16	4.7301	(1.8625)	6.8326	(2.6900)	46	4.1201	(1.6221)	5.1859	(2.0417)
17	4.9063	(1.9316)	6.3538	(2.5015)	47	3.9258	(1.5456)	5.5512	(2.1000)
18	5.0777	(1.9991)	5.8740	(2.3126)	48	3.7275	(1.4675)	5.9144	(2.3285)
19	5.2456	(2.0652)	5.3929	(2.1232)	49	3.5240	(1.3874)	6.2748	(2.4704)
20	5.4099	(2.1299)	4.9113	(1.9336)	50	3.3157	(1.3054)	6.6327	(2.6113)
21	5.5702	(2.1930)	4.4282	(1.7434)	51	3.1016	(1.2211)	6.9873	(2.7509)
22	5.7269	(2.2547)	3.9444	(1.5529)	52	2.8809	(1.1342)	7.3378	(2.8889)
23	5.8801	(2,3150)	3.4597	(1.3621)	53	2.6528	(1.0444)	7.6838	(3.0251)
22	6.0295	(2, 3738)	2.9741	(1.1709)	54	2.4158	(0.9511)	8.0239	(3.1590)
<u>44</u> 95	6 1750	(2, 4311)	2.4877	(0.9794)	55	2.1687	(0.8538)	8.3541	(3.2890)
22	4 31 30	(2,4870)	2.0050	(0.7876)	56	1.9088	(0.7515)	8.6792	(3.4170)
20	6.JI/0	(2.5415)	1.5128	(0.5956)	57	1.6337	(0.6432)	8.9891	(3.5390)
2/	6 5000	$(2 \cdot 5 - 4 \cdot 5)$	1.0244	(0.4033)	58	1.3396	(0.5274)	9.2809	(3.6539)
20	4 7 7 1 1	(2 6461)	0.5354	(0.2108)	59	1. J208	(0.4019)	9.5456	(3.7581)
29	2 0./211 2.0/211	(2.6962)	0.0467	(0.0184)	60	0.6744	(0.2655)	9.7666	(3.8451)

Table III. C3X vane coordinates.

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Position				Position						
number	$\frac{xcm(in.)}{}$		<u>ycm (in.)</u>		number	<u>xcm</u>	<u>xcm (in.)</u>		<u>ycm (in.)</u>	
1	0.1097	(0.0432)	11.6548	(4.5885)	40	7.4849	(2.9468)	-0.0617	(-0.0243)	
2	0.3894	(0.1533)	12.1890	(4.7988)	41	7.3188	(2.8814)	0.3559	(0.1401)	
3	0.7658	(0.3015)	12.6764	(4.9907)	42	7.1483	(2.8143)	0.7737	(0.3046)	
4	1.2723	(0.5009)	13.0233	(5.1273)	43	6.9736	(2.7455)	1.1895	(0.4683)	
5	1.8743	(0.7379)	13.1376	(5.1723)	44	6.7950	(2.6752)	1.6035	(0.6313)	
6	2.4707	(0.9727)	12.9939	(5.1157)	45	6.6116	(2.6030)	2.0155	(0.7935)	
7	2.9835	(1.1746)	12.6538	(4.9818)	46	6.4237	(2,5290)	2.4254	(0.9549)	
8	3.3985	(1.3380)	12.1976	(4.8022)	47	6.2309	(2.4531)	2.8329	(1.1153)	
9	3.7376	(1.4715)	11.6817	(4.5991)	48	6.0328	(2.3751)	3.2380	(1.2748)	
10	4.0272	(1.5855)	11.1364	(4.3844)	49	5.8296	(2.2951)	3.6406	(1.4333)	
11	4.2885	(1.6884)	10.5766	(4.1640)	50	5.6203	(2.2127)	4.0401	(1.5906)	
12	4.5326	(1.7845)	10.0094	(3.9407)	51	5.4051	(2.1280)	4.4364	(1.7466)	
13	4.7648	(1.8759)	9.4369	(3.7153)	52	5.1834	(2.0407)	4.8290	(1.9012)	
14	4.9870	(1.9634)	8.8605	(3.4884)	53	4.9548	(1.9507)	5.2177	(2.0542)	
15	5.2019	(2.0480)	8.2814	(3.2604)	54	4.7191	(1.8579)	5.6020	(2.2055)	
16	5.4110	(2.1303)	7.7003	(3.0316)	55	4.4760	(1.7622)	5.9817	(2.3550)	
17	5.6157	(2.2109)	7.1176	(2.8022)	56	4.2248	(1.6633)	6.3564	(2.5025)	
18	5.8171	(2.2902)	6.5336	(2.5723)	57	3.9654	(1.5612)	6.7249	(2.6476)	
19	6.0160	(2.3685)	5.9487	(2.3420)	58	3.6975	(1.4557)	7.0874	(2.7903)	
20	6.2126	(2.4459)	5.3632	(2.1115)	59	3.4204	(1.3466)	7.4430	(2.9303)	
21	6.4074	(2.5226)	4.7767	(1.8806)	60	3.1339	(1.2338)	7.7909	(3.0673)	
22	6.5997	(2.5983)	4.1897	(1.6495)	61	2.8374	(1.1171)	8.1308	(3.2011)	
23	6.7894	(2.6730)	3.6015	(1.4179)	62	2.5314	(0.9966)	8.4615	(3.3313)	
24	6.9756	(2.7463)	3.0122	(1.1859)	63	2.2149	(0.8720)	8.7826	(3.4577)	
25	7.1575	(2.8179)	2.4221	(0.9536)	64	1.8885	(0.7435)	9.0935	(3.5801)	
26	7.3335	(2.8872)	1.8301	(0.7205)	65	1.5519	(0.6110)	9.3932	(3.6981)	
27	7.5024	(2.9537)	1.2357	(0.4865)	66	1.2052	(0.4745)	9.6815	(3.8116)	
28	7.6624	(3.0167)	0.6391	(0.2516)	67	0.8494	(0.3344)	9.9578	(3.9204)	
29	7.8115	(3.0754)	0.4115	(0.0162)	68	0.4999	(0.1968)	10.2116	(4.0203)	
30	7.8161	(3.0772)	-0.0053	(-0.0021)	69	0.3848	(0.1515)	10.3035	(4.0565)	
31	7.8082	(3.0741)	-0.0516	(-0.0203)	70	0.2822	(0.1111)	10.4094	(4.0982)	
32	7.7879	(3.0661)	-0.0935	(-0.0368)	71	0.1938	(0.0763)	10.5273	(4.1446)	
33	7.7572	(3.0540)	-0.1288	(-0.0507)	72	0.1212	(0.0477)	10.6556	(4.1951)	
34	7.7180	(3.0386)	-0.1542	(-0.0607)	73	0.0650	(0.0256)	10.7920	(4.2488)	
35	7.6736	(3.0211)	-0.1681	(-0.0662)	74	0.0264	(0.0104)	10.9342	(4.3048)	
36	7.6269	(3.0027)	-0.1699	(-0.0669)	75	0.0064	(0.0025)	11.0802	(4.3623)	
37	7.5816	(2.9849)	-0.1588	(-0.0625)	76	0.0046	(0.0018)	11.2278	(4.4204)	
38	7.5408	(2.9688)	-0.1356	(-0.0534)	77	0.0216	(0.0085)	11.3741	(4.4780)	
20	7.5077	(2 9558)	-0.1026	(-0.0404)	78	0 0560	(0 022%)	11 6171	(/ 83/3)	

$R_{LE} = 1.168 \text{ cm} (0.460 \text{ in.}) R_{TE} = 0.173 \text{ cm} (0.068 \text{ in.})$

Test Vane Instrumentation

The method utilized to obtain heat transfer measurements is based on the work of Turner (Ref. 15), who employed a 2-D plane of the test vane as a fluxmeter. The technique is implemented by measuring the internal and external boundary conditions of the test piece at thermal equilibrium and solving the steadystate heat conduction equation for the internal temperature field of the test piece. The heat transfer coefficient distribution can be directly obtained from the normal temperature gradient at the surface.

For the current studies, the external boundary conditions were measured using thermocouples installed in grooves on the exterior surface of the test vane. Average heat transfer coefficients and coolant temperatures for each of 10 ra-



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Table IV. Cascade geometry.

Mark	$\underline{11}$ $\underline{C3X}$	
Setting angledeg 63.69	9 59.89	
Air exit angledeg 70.96	6 72.38	
Throatcm (in.) 3.98	83 (1.568) 3.292 (1.296)
Vane heightcm (in.) 7.62	20 (3.000) 7.620 (3.000)
Vane spacingcm (in.) 12.97	74 (5.108) 11.773 (4.635)
Suction surface arccm (in.) 15.93	35 (6.274) 17.782 (7.001)
Pressure surface arccm (in.) 12.94	49 (5.098) 13.723 (5.403)
True chordcm (in.) 13.62	22 (5.363) 14.493 (5.706)
Axial chordcm (in.) 6.85	55 (2.699) 7.816 (3.077)

dial cooling holes provided the internal boundary conditions for the finite element solution. The heat transfer coefficient for each cooling hole was calculated from the hole diameter, measured flow rate, and coolant temperature with a correction applied for thermal entry length. The technique is discussed in greater detail in the next subsection.

Figure 8 shows the distribution of thermocouples for the Mark II and C3X airfoils. Each airfoil surface was instrumented with approximately eighty 0.5 mm (0.020 in.) dia sheathed CA thermocouples. The thermocouple junctions were located in the fully 2.D region of the airfoil in a plane near midspan. Thermocouple leads were brought off the vane in 0.58 mm (0.023 in.) deep radial grooves, covered with cement, and blended by hand to provide a smooth surface. The vanes were fabricated of ASTM type 310 stainless steel, which has a relatively low thermal conductivity, thereby minimizing the error introduced by the grooves. Additional surface thermocouples were located off midspan on each test vane to check the 2-D assumption.

Each cooling tube of the test vane was instrumented with a static pressure tap and thermocouple at the vane inlet and exit. The static pressure tap was located upstream of the thermocouple in all cases. The flow to each cooling tube was measured using a calibrated orifice meter.

Each test vane was instrumented with surface static pressure taps in addition to the heat transfer instrumentation. Approximately 30 taps were located around each airfoil outer surface in a plane near midspan. The taps were spaced to provide a more dense coverage in the leading edge region to adequately measure the steep pressure gradients in that area. Figure 9 illustrates the relative locations of surface pressure taps on the Mark II and C3X airfoils. Figure 10 shows the installation technique used to install the static pressure taps. Stainless steel tubing, 0.51 mm (0.020 in.) dia, was laid in a radial surface groove, and the end of the tubing was bent 90 deg to achieve surface normal orientation. The tube was secured to the adjacent vane surface by laser welding. The excess tube length was then removed and dressed down to ensure a flush local condition. The remainder of the groove was filled with cement and hand blended smooth with the airfoil surface similar to the thermocouple installations.



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Cr	1.118 1.118 1.118 1.118 1.118 1.118 1.118 1.118 1.056 1.056 1.025	
Diametercm (in.)	$\begin{array}{c} 0.630 & (0.248) \\ 6.630 & (0.248) \\ 0.630 & (0.248) \\ 0.630 & (0.248) \\ 0.630 & (0.248) \\ 0.630 & (0.248) \\ 0.630 & (0.248) \\ 0.630 & (0.248) \\ 0.1310 & (0.122) \\ 0.310 & (0.122) \\ 0.198 & (0.078) \end{array}$	
Vcm (in.)	0.711 (0.280) 1.930 (0.760) 1.854 (0.730) 3.556 (1.400) 5.182 (2.040) 6.807 (2.680) 8.433 (3.320) 9.957 (3.920) 11.303 (4.450) 12.497 (4.920)	
Ucm (in.)	1.448 (0.570) 1.016 (0.400) 2.083 (0.820) 1.676 (0.660) 1.524 (0.600) 1.397 (0.550) 1.143 (0.450) 0.864 (0.340) 0.635 (0.250) 0.381 (0.150)	
Hole No.	- 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2	

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Figure 6. Mark II finite element grid structure with cooling hole locations shown.



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Cr	1.118 1.118 1.118 1.118 1.118 1.118 1.118 1.118 1.118 1.056	1.025
Diametercm (in.)	$\begin{array}{c} 0.630 & (0.248) \\ 0.630 & (0.248) \\ 0.630 & (0.248) \\ 0.630 & (0.248) \\ 0.630 & (0.248) \\ 0.630 & (0.248) \\ 0.630 & (0.248) \\ 0.630 & (0.248) \\ 0.6310 & (0.122) \\ 0.31$	0.198 (0.078)
Vcm (in.)	$\begin{array}{c} 1.311 & (0.516) \\ 1.534 & (0.604) \\ 3.119 & (1.228) \\ 4.674 & (1.840) \\ 6.182 & (2.434) \\ 7.747 & (3.050) \\ 9.235 & (3.636) \\ 10.759 & (4.236) \\ 12.253 & (4.824) \\ \end{array}$	(014.0) /0/.61
Ucm (in.)	2.377 (0.936) 1.057 (0.416) 1.981 (0.780) 1.981 (0.780) 1.869 (0.736) 1.666 (0.656) 1.412 (0.556) 1.412 (0.556) 1.087 (0.428) 0.737 (0.290)	(951.U) C+C.U
Hole No.	ー 2 3 4 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5	0.1

Figure 7. C3X finite element grid structure with cooling hole locations shown.





Figure 11 shows a photograph of the C3X cascade after instrumentation was completed. The filled thermocouple grooves are visible on the right side of the center vane, and the static pressure tube grooves are visible on the left. The cooling tube instrumentation leads at the inlet and exit of the test vane and the coolant manifolds on the slave vanes can also be seen.

DATA ACQUISITION AND REDUCTION

Data Acquisition System

The control room of the aerothermodynamic cascade facility contains a dedicated computer-controlled data acquisition system shown schematically in Figure 12. Data input signals are multiplexed by a Hewlett-Packard (HP) Model 2911A/B 200-channel random access signal scanner, with A/D conversion performed by an HP 3456A integrating digital voltmeter. High-speed A/D conversion capabilities are provided by a 16-channel Model HP 2311A multiplexer-A/D converter system. The computer main frame is a Model HP 2112B with 128K words of memory available under the RTE-IVB operating system.

Input/output devices complementing this CPU consist of an HP 7900A magnetic disk drive (2.4 M words), line printer, cathode ray tube (CRT) terminal, tape reader, tape punch, and digital pen plotter. A multitask, facility-oriented software system containing general subprograms to do all routine control and measurement tasks exists. The system is exceptionally flexible and provides for real-time facility monitoring and diagnosis of instrumentation or control



Figure 9. Surface static pressure tap locations for Mark II and C3X airfoils.



Figure 10. Installation of vane surface static pressure taps.



Figure 11. Instrumented C3X cascade.

problems. Software routines developed to meet the specific data acquisition requirements of individual experiments are incorporated into the main system as interchangeable program segments.

Data Acquisition Software

The data acquisition software written for this experimental program performed two major tasks. The first task was to monitor and display the cascade operating condition as the desired run conditions were being established, and the second was to read and store the steady-state data. The facility instrumentation utilized to determine the cascade operating point was described in the subsection of this section entitled, "Facility Instrumentation and Geometry." Cascade inlet total pressure and temperature were based on readings at the upstream core flow rakes. The cascade inlet static pressure was defined as the average of readings at nine endwall static pressure taps near the upstream core rakes. The average exit static pressure was taken as the average of readings of 13 endwall static pressure taps at the cascade exit plane. The average wall temperature was defined as the average of the midspan vane surface temperatures. The operating conditions of M_N , Re (based on true chord), and Tw/Tg



Figure 12. Schematic of computer-controlled data acquisition system.

were calculated from these averaged measured quantities and displayed periodically on a CRT during the setup procedure until a satisfactory steady-state condition was achieved.

The second major task of the data acquisition software was to sample, average, and store the raw aerodynamic and heat transfer data, once the desired steadystate operating conditions were achieved. This task was executed in three phases.

In the first phase, the facility operating point data and vane surface static pressures were sampled and averaged. The final averaged run conditions and vane static pressure distribution were thus established.

In the second phase, the vane surface thermocouples were read. The program listed the surface temperature at each thermocouple and the change in temperature for each thermocouple over a fixed period of time. This procedure was programmed in a loop and was repeated until thermal equilibrium was achieved. When thermal equilibrium was reached, the surface temperatures and a final Tw/Tg valve were stored, and the program entered the third phase.

During the third phase, cooling hole data were sampled, averaged, and stored. The coolant mass flow rate for each cooling hole was measured using a calibrated orifice meter. In addition, static pressure and total temperatures were measured at the inlet and exit of the vane for each cooling tube.

The average coolant temperature for each tube at the vane surface temperature measurement plane was calculated, assuming a linear temperature rise through the vane cooling hole. The Re for each cooling tube was determined from the measured flow rate, cooling hole diameter, and viscosity based on the average coolant temperature. The Prandtl number for the coolant flow was calculated from the average coolant temperature. The Nusselt number was then calculated from the following relationship for turbulent flow in a smooth pipe:

$$Nu_D = Cr(0.022 Pr^{0.5} Re_{-}^{0.8})$$

Cr is a function of Pr, Re_D , and x/D, which corrects the Nu expression for a fully developed thermal boundary layer to account for thermal entrance region effects. The constant Cr found in Ref. 22 ranged from approximately 1.03 to 1.12 for the Pr, Re_D , and x/D values encountered in this experiment. The average heat transfer coefficient for each cooling hole was then calculated from the Nusselt number, hole diameter, and thermal conductivity.

After the cooling hole data were processed, all of the aerodynamic and heat transfer data acquired for one run were stored in a permanent file on a magnetic disk in the laboratory and punched on paper tape. The punched tape was then used to transfer the data into the Panvalet mass storage system of the DDA Data Center, which was accessed by the finite element program.

Heat Transfer Measurement Technique

The heat transfer measurement technique utilized a finite element solution of the 2-D Laplacian heat conduction equation for the vane internal temperature field using measured surface temperatures and internal cooling hole heat transfer coefficients as boundary conditions. The technique is illustrated i Figure 13. Inputs to the program in addition to measured exterior surface temperatures and coolant hole heat transfer coefficients were the 2-D vage cross-sectional geometry, the thermal conductivity of the vane material, gasstream total temperature, and the average coolant temperature for each radial hole.

A finite element model of the midspan cross section of each of the two airfoils was constructed by utilizing DDA's CAD/CAM facilities. The finite element grids used for the Mark II and C3X airfoils were previously shown in Figures 6 and 7, respectively. Approximately 200 nodes were located around each airfoil outer surface. A special effort was made to arrange sufficient elements in the thin trailing edge region to ensure the quality of the solution in that region.

A cubic spline fit of all measured midspan surface temperatures for a given run was used to provide the temperature for each surface nodal point of the finite element model. Figure 14 shows a typical plot of measured surface temperatures for one Mark II cascade run. The cubic spline fit is superimposed on the data. This figure also shows the off-midspan temperature measurements made to verify that the region of measurement was truly characterized by a 2-D boundary layer.



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Figure 13. Heat transfer data reduction technique.





The finite element program solved for the vane internal temperature distribution, as previously indicated. A typical plot of the internal temperature field of the Mark II airfoil is shown in Figure 15.

Hot gas side local heat transfer coefficients were derived from the surface normal temperature gradient by equating the local normal conduction to the local convection. The heat transfer coefficient distribution resulting from the internal temperature field pictured in Figure 15 is shown in Figure 16.

Data Uncertainties

An uncertainty analysis was performed for the key experimental parameters, utilizing the technique of Kline and McClintock (Ref. 23). The accuracy of the external heat transfer coefficient measurement is primarily dependent on the accuracy of the external vane surface and free-stream gas temperature measurement, the geometry description for the finite element program, the radial cooling hole heat transfer coefficient calculation, and the knowledge of the thermal conductivity of the vane material.

The measurement of the surface temperature is a well-developed technique, utilizing calibrated reference junctions, thermocouple wire calibrations, a precision voltmeter, and computerized temperature/millivolt table lookups. The uncertainty in this measurement is on the order of $\pm 1^{\circ}C$ (2°F). Measurement of the free-stream gas temperature is considerably less precise due to fluctuations associated with the facility combustor. The accuracy of the gas temperature measurement is approximately $\pm 11^{\circ}C$ ($\pm 20^{\circ}F$).

In describing the airfoil geometry for the finite element program, three measurements are involved. First is the external airfoil profile, including the thermocouple grooves. The uncertainty in this measurement is approximately ± 0.008 cm (0.003 in.). The second geometric measurement of importance is the location of the radial cooling holes within the airfoil. This uncertainty is on the order of ± 0.013 cm (0.005 in.). The final dimension is the cooling hole diameter, which has an uncertainty of ± 0.005 cm (0.002 in.).

The technique for calculating the heat transfer coefficients in the radial cooling holes was described in the subsection, "Data Acquisition Software." The uncertainty associated with this calculation is estimated at $\pm 3\%$.

Knowledge of the thermal conductivity of the airfoil material is required for input to the finite element program. This value is well established if materials are carefully specified, as they were in this program. Consequently the uncertainty associated with this value is on the order of $\pm 3\%$.

Utilizing the uncertainties of the individual measurements just discussed, a calculation of the overall uncertainty in the external heat transfer coefficient was made using the methods of Ref. 23. Because of the variation in the airfoil thickness along the chord, it is necessary to calculate the uncertainty at several points. The airfoil was divided into regions and a maximum uncertainty was calculated in each region. This value is based on the minimum wall thickness (distance from cooling hole perimeter to exterior surface) in each region. The resulting uncertainty in the exterior heat transfer coefficient in each region is given in Table V for the Mark II cascade and in Table VI for the C3X cascade. The uncertainties increase significantly beyond mid-



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Figure 15. Mark II vane internal temperature distribution.



Figure 16. Mark II vane heat transfer coefficient distribution.

Table V.

Uncertainty in heat transfer coefficient measurements for Mark II cascade.					
Percent	Percent	Percent	Percent		
surface arc	uncertainty	surface arc	uncertainty		
0-20	+ 8.4	0-18	+ 9.0		
20-29	7 6.9	18-32	$\frac{1}{4}$ 8.1		
29-42	7 8.4	32-42	$\frac{1}{4}$ 7 1		
42-55	7 10.0	42-52	$\frac{1}{4}$ 7.7		
55-67	+16.7	52-63	$\frac{1}{+100}$		
67-78	± 14.4	63-73	1 12.6		

73-32

82-91

91-100

110.4

+15.8

+15.4

+18.8

+18.2

chord due to the decrease in airfoil thickness. This increase in uncertainty is reflected in significant data scatter in the downstream regions of the airfoil. Attempts were made during the data reduction to reduce this scatter by increasing the number of finite element grids in this region. However, this was relatively unsuccessful, and it was concluded that reduction of the scatter would require significantly greater thermocouple density in this region, which was not possible on this size airfoil. Figure 17 illustrates the data from Run 46 for the Mark II cascade. The uncertainty for each data point is shown on the plot.

26

78-88

88-100

<u>Uncertainty in h</u>	eat iransfer coeffic	ient measurements fo	or COA cascade.
Pressure surface		Suction	surface
Percent surface arc	Percent uncertainty	Percent surface arc	Percent uncertainty
0-16	$\frac{+}{+}$ 6.8	0-8 8-31	<u>+</u> 6.8 <u>+</u> 6.7
10-25 23-34 24-45	+ 6.6	31-39 39-49	+ 6.2 + 6.5
45-55	$\frac{+}{+}$ 8.9 +13.3	49-58 58-67	$\frac{+}{+}$ 7.1 $\frac{+}{+}$ 8.6
66-78 78-89	+11.6 +20.1	67-76 76-85	+11.9 +10.9
89-100	+23.5	85-94 94-100	+15.8 +23.5

Knowledge of the accuracy of the static and total pressure measurements is required to calculate the uncertainties in the M_N and Re. As described in the subsection, "Facility Instrumentation and Geometry," the pressures are measured on a Scanivalve system, which is calibrated against a precision Mensor quartz manometer. As a result, the uncertainty in pressure measurements is ± 0.7 kPA (0.1 psi). Utilizing this information with the measurement accuracies previously discussed in this section, an uncertainty analysis based on the technique





of Ref. 23 was performed for the M_N , Re, and Tw/Tg. The results are given in Table VII. Also given in the table is the uncertainty associated with the LDA inlet turbulence measurements. This value results from significant previous experience with the LDA system.

Table VII. Uncertainty in test parameters.

Reynolds number, Re	+ 3.1%
Mach number, M _N	+ 0.9%
Wall-to-gas temperature ratio, Tw/Tg	\pm 2.0%
Inlet turbulence intensity, Tu	$\pm 10.0\%$

The uncertainties presented in this subsection are intended to provide the analyst with an indication of the uncertainty in <u>absolute level</u> in utilizing the data for verification purposes. In comparing data from runs for a given cascade (that is, looking for Re trends, etc.), the uncertainty in the comparisons is considerably less than the values in Tables V and VI. This is due to the fact that several of the variables contributing to the uncertainty do not change from run to run. For example, an error of 3% in the airfoil thermal conductivity would result in an error in the absolute value of the heat transfer coefficient, but would be of the same order for each run. Thus comparisons of runs from a given cascade would not be affected.

TEST CONDITIONS

Experimental results were obtained for both the Mark II and C3X airfoils over the range of operating conditions shown in Figure 18. The engine design point conditions for each airfoil are also shown in Figure 18. Each nominal test condition is represented by a four-digit code number that corresponds to one Mark II cascade run and one C3X cascade run. Each digit of the code number corresponds to one of the control variables of the experiment. The first digit corresponds to exit M_N , the second to exit Re, the third to Tu, and the fourth to Tw/Tg. Exit Reynolds numbers referred to in the figure are based on airfoil true chord, and exit Mach numbers are based on measured inlet total pressure and average measured exit plane static pressure. All tests were conducted at a nominal gas-stream total temperature of 811K ($1460^{\circ}F$). The run number and actual run conditions corresponding to each four-digit code number are given in Table VIII for the Mark II cascade and Table IX for the C3X cascade.

In Tables VIII and IX PT1 is the inlet total pressure, TT1 is the gas-stream inlet total temperature, M1 and M2 are inlet and exit Mach numbers, respectively, Re_2 is the exit Re based on true chord, Tu is the average inlet turbulence intensity, and Tw/Tg is the average wall-to-gas absolute temperature ratio.

The cascade Re range was achieved by varying the cascade mass flow rate from approximately 2.27 kg/s (5 lb/sec) to 4.54 kg/s (10 lb/sec). At a given Re condition, exit M_N levels were independently established by adjusting the cascade exit pressure with a controllable exhaust valve. Tw/Tg levels were varied by controlling the vane coolant flow rate. The cascade combustor-induced inlet turbulence intensity level was found to be 6.5% based on measure-

(a) A design of the second se second sec



Code number	Control variable by position			
	Position 1 M ₂	Position 2 Re ₂	Position 3 Tu	Position 4 Tw/Tg
1			6.5%	0.7
2			8.3%	0.8
3		1.5x10 ⁶		
4	0.90	2.0x10 ⁶		
5	1.05	2.5x10 ⁶		

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Figure 18. Test condition matrix.
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Code	Run	PT1Pa (psia)	TT1K (°R)	Ml	Re1x10 ⁻⁶	M2	Re2x10 ⁻⁶	Tu%	Tw/Tg
4311	46	5345 (40.10)	803 (1445)	0.18	0.45	0.90	1:56	6 5	0.71
4312	47	5381 (40.37)	807 (1452)	0.18	0.45	0 90	1 56	6 5	0.90
4321	15	5109 (38.33)	772 (1389)	0.20	0 49	0.90	1 55	83	0.00
4322	16	5103 (38.28)	777 (1399)	0.20	0.48	0.89	1 54	0.J 8 3	0.70
4411	43	6617 (49.64)	784 (1411)	0.18	0.57	0.89	1 98	6 5	0.62
4412	44	6588 (49.42)	767 (1381)	0.18	0.58	0.89	2.02	6 5	0.09
4421	63	6644 (49.84)	771 (1387)	0.18	0.58	0.89	2 03	83	0.75
4422	17	6557 (49,19)	790 (1422)	0.20	0.61	0.87	1 93	83	0.71
4511	40	7677 (57,59)	741 (1334)	0.18	0.70	0.91	2 46	6.5	0.02
4512	41	7679 (57.61)	736 (1325)	0.19	0.72	0 91	2.40	6.5	0.75
4521	57	7625 (57,20)	733 (1320)	0.19	0.74	0 91	2 4 8	83	0.00
4522	58	7554 (56.67)	719 (1294)	0.18	0.72	0.91	2 52	83	0.74
5411	42	6517 (48,89)	788 (1418)	0.19	0.56	1.04	2 01	6.5	0.63
5421	24	6700 (50.26)	794 (1429)	0.21	0.64	1.04	2 05	83	0.00
5422	25	6684 (50.14)	797 (1435)	0.21	0.63	1.05	2 03	83	0.80.
5511	39	7603 (57.04)	744 (1339)	0.18	0.68	1 04	2 51	6.5	0.00
5521	59	7546 (56.61)	735 (1323)	0.19	0 71	1 06	2 53	83	0.72
5522	23	7529 (56.48)	770 (1386)	0.20	0.71	1 06	2.30	83	0.70

Table VIII. Mark II cascade test conditions.

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Table IX. C3X cascade test conditions.

Code	Run	PT1Pa (psia)	TT1K (°R)	Ml	Re1x10-6	M2	$Re_2 \times 10^{-6}$	Tu%	Tw/Tg
4311	148	4732 (35.50)	802 (1443)	0.17	0.39	0.91	1.49	6.5	0.73
4312	149	4743 (35.58)	795 (1431)	0.17	0.39	0.92	1.51	6.5	0.81
4321	158	4707 (35.31)	808 (1454)	0.17	0.38	0.91	1.47	8.3	0.73
4322	159	4681 (35.12)	812 (1461)	0.17	0.38	0.90	1.45	8.3	0.83
4411	108	6177 (46.34)	786 (1415)	0.17	0.52	0.90	1.99	6.5	0.73
4412	109	6208 (46.57)	796 (1433)	0.17	0.52	0.90	1.96	6 5	0.82
4421	113	6248 (46.87)	781 (1406)	0.17	0.53	0.89	2 02	83	0.74
4422	112	6220 (46.66)	783 (1410)	0.17	0.53	0 90	2 01	83	0.24
4511	144	7889 (59.18)	815 (1467)	0.16	0.63	0.90	2.01	6.5	0.04
4512	145	7807 (58.57)	792(1426)	0 16	0.64	0.90	2.45	0.J 6 E	0.75
4521	157	7990 (59 94)	818 (1/72)	0.10	0.04	0.90	2.47	0.5	0.81
4522	156	77/7 (59 10)	701 (1473)	0.17	0.04	0.09	2.44	8.3	0.75
7322 -	100	//4/ (30.12)	701 (1406)	0.10	0.64	0.89	2,50	8.3	0.84
2411	101	6030 (45.24)	798 (1436)	0.17	0.51	1.05	1.97	6.5	0.72
5421	110	6012 (45.10)	800 (1440)	0.17	0.51	1.05	1.96	8.3	0 73
5422	111	5955 (44,67)	796 (1432)	0.17	0.51	1 05	1 95	83	0.00
5511	143	7755 (58 18)	811 (1460)	0 17	0 63	1 05	2.40	0.5	0.04
5521	154	7475 (56,00)	700 (1400)	0.17	0.03	1.05	2.49	0.5	0.75
777	104	7473 (30.08)	790 (1422)	0.17	U.64	1,06	2.47	8.3	0.76
2222	122	7469 (56.03)	789 (1421)	0.17	0.64	1.06	2.47	8.3	0.84

ments made with the LDA. This level was increased to 8.3% for 10 runs of each cascade by installing circular rods upstream of the cascade, as was described in the subsection, "Facility Instrumentation and Geometry."

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DISCUSSION OF EXPERIMENTAL RESULTS

All of the experimental program results are tabulated in Appendix A by run number. The measured vane surface temperatures and heat transfer coefficients contained therein are given in normalized form, while static pressures are given in the form of surface static to inlet total pressure ratio. The location of each measurement is expressed as percent of surface length and percent of axial chord. Representative data comparison plots for each airfoil are presented and discussed in the following paragraphs.

The measured surface static pressure distributions corresponding to the two cascade expansion ratios tested are shown in Figures 19 and 20 for the Mark II and C3X airfoils, respectively. The marked difference in the suction surface M_N distributions over the two airfoils is evident in these measurements. A very strong adverse pressure gradient is apparent at about 20% of the Mark II suction surface arc length. On the other hand, the C3X suction surface static pressure distribution exhibits only moderate downstream diffusion.

The measured surface heat transfer distributions over the two airfoils also exhibit correspondingly different characteristics. In the case of the Mark II airfoil, the independent influence of exit M_N (surface M_N distribution) on heat transfer distribution is shown in Figure 21. In general, the suction surface heat transfer distributions indicate boundary layer separation and re-attachment starting at about 20% of suction surface arc length. The location of incipient separation as well as the character and level of the downstream (re-attached) heat transfer distributions exhibit a distinct M_N dis-



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Figure 19. Effect of exit Mach number on Mark II vane surface static pressure distribution.



Figure 20. Effect of exit Mach number on C3X vane surface static pressure distribution.



Figure 21. Effect of exit Mach number on the heat transfer distribution on the Mark II airfoil.

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tribution dependence. Comparison between Figures 19 and 21 shows a clear correlation between the location of separation (as indicated by the heat transfer data) and the strong adverse spike in the pressure distribution. On the other hand, no independent effect of M_N level on heat transfer level is apparent in the regions where the boundary layer remains attached (and largely laminar)--an observation that is fully consistent with theoretical expectations.

The influence of exit M_N level on heat transfer distribution over the C3X airfoil surface is shown in Figure 22. The C3X airfoil exhibits a more typical transitional behavior on the suction surface. In Figure 22, the location of transition shows a clear M_N dependence. This is similar to the Mark II airfoil (Figure 21), where subtle variations in M_N distribution materially influence suction surface separation/re-attachment behavior.

The influence of Re level on airfoil heat transfer distribution is shown in Figures 23 and 24 for the Mark II and C3X airfoils, respectively. In the case of the Mark II airfoil, the Re effect (at a given exit M_N level) appears to be largely reflected as a shift in general heat transfer <u>level</u> rather than in heat transfer distribution (see Figure 23). This behavior implies that the abrupt heat transfer distributional changes on the suction surface are largely controlled by the details of the M_N distribution and not by Re level. This observation gives some support to the contention that the large variations in suction surface heat transfer are caused by separation/re-attachment phenomena rather than simple transitional behavior. The pressure surface, on the other hand, exhibits some tendency toward transitional behavior as the Re is increased. The downstream suction surface heat transfer levels vary approxi-



Figure 22. Effect of exit Mach number on the heat transfer coefficient distribution on the C3X airfoil.



Figure 23. Effect of exit Reynolds number on the heat transfer coefficient distribution on the Mark II airfoil.



Figure 24. Effect of exit Reynolds number on the heat transfer coefficient distribution on the C3X airfoil.

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mately with Re to the 0.8 power, as might be expected from first order considerations. The trend here is consistent with that for fully developed turbulent flow over a flat plate, which is not surprising in view of the nature of the downstream suction surface curvature and static pressure distributions.

The influence of Re level on C3X airfoil heat transfer distribution is reflected in the transitional behavior along the suction surface as well as in the general level of surface heat transfer (see Figure 24). The onset and extent of the suction surface transitional zone exhibit a marked response to increasing Re level. Airfoil heat transfer <u>levels</u> also appear to increase systematically with increasing Re in a manner similar to that observed for the Mark II airfoil. The heat transfer distributions over the pressure surface of the C3X airfoil exhibit a tendency toward transitional behavior at the higher Reynolds numbers, a trend which is quite similar to that observed on the Mark II airfoil.

Figures 25 and 26 show the effect of inlet turbulence intensity level on heat transfer for the Mark II and C3X airfoils, respectively. The mean level of free-stream turbulence (6%-8%) is reflected in a general elevation of laminar region heat transfer over that which would be expected for the zero turbulence situation ($\approx 50\%$). The observed effect of the change in turbulence level from 6.5% to 8.3% is an overall increase in heat transfer level for both airfoils at the Re level shown. This shift was typically observed for the Mark II airfoil over the full range of conditions tested. In the turbulent region of the C3X suction surface, however, no significant effect due to the change in turbulence level was observed at the two higher Re levels.



Figure 25. Effect of inlet turbulence intensity on the heat transfer coefficient distribution on the Mark II airfoil.



Figure 26. Effect of inlet turbulence intensity on the heat transfer coefficient distribution on the C3X airfoil.

Figure 27 shows the effect of varying Tw/Tg on heat transfer distribution on the Mark II airfoil. The distribution is not significantly affected for the levels of Tw/Tg considered. In the largely laminar regions, the observed effect of changing Tw/Tg is negligible, but the overall heat transfer level is observed to decrease as Tw/Tg increases in the turbulent regions at the surface extremes.

The effect of Tw/Tg changes on the C3X airfoil can be seen in Figure 28. As in the case of the Mark II airfoil, the distribution of heat transfer is not significantly affected, but increasing Tw/Tg lowers the level of heat transfer in the turbulent regions. In the laminar stagnation point region, the trend is observed to reverse--increasing Tw/Tg increases heat transfer coefficient. This effect is in qualitative agreement with previous observations (Ref. 24), although the magnitude of the effect is somewhat larger than might be expected.

CONCLUSIONS OF EXPERIMENTAL PROGRAM

The results of the experimental program are systematic and appear to be qualitatively in agreement with theoretical expectations. Heat transfer distributions on the Mark II and C3X airfoils are sensitive to the details of surface M_N distribution, especially in the regions where the state of the boundary layer is transitory. The overall level of heat transfer for both airfoils is most markedly influenced by Re changes. Re also strongly influences the onset and extent of transition on the C3X airfoil suction surface, but its effect on the nature of the apparent separation/re-attachment on the Mark II suction



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Figure 27. Effect of Tw/Tg on the heat transfer coefficient distribution on the Mark II airfoil.



Figure 28. Effect of Tw/Tg on the heat transfer coefficient distribution on the C3X airfoil.

surface is negligible. Tw/Tg and inlet turbulence level changes do not clearly affect the location of transition or separation (as indicated by the heat transfer distributions) for the levels considered. The changes in level achieved for these variables do produce small but systematic shifts in the level of heat transfer for both airfoils.

ANALYTICAL PROGRAM

The overall objective of the analytical phases of this program has been to define and/or develop a suitable analytical technique for predicting local gasto-blade heat transfer coefficients for nonfilm-cooled airfoils operating in a gas turbine environment. Before describing in detail the steps taken here for accomplishing this objective, an explanation of the phrase "suitable analytical technique" would be helpful in understanding what follows.

The results obtained within this program, both experimental and analytical, were intended to be of immediate interest and value to the gas turbine designer. Analytical methods development was taken to mean structuring a tool with which a designer would feel comfortable following incorporation into his everyday design system. To gain confidence in a newly proposed method, a designer is justified in asking the analyst the following four questions:

- 1. Does the method give significantly better qualitative and/or quantitative results than what I am using now?
- 2. Has the method been sufficiently tested against relevant experimental test cases that adequately encompass the conditions and phenomena encountered in my design domain?
- 3. Is the method relatively easy to implement into my current design system?
- 4. Is the method (as a computer code) stable, free of ambiguous input, and relatively inexpensive to execute?

Answering these four questions affirmatively and providing supporting evidence is necessary (but not always sufficient) in convincing the gas turbine designer that the analytical technique is "suitable" and therefore should be used. Therefore, the analytical approach taken here in defining a suitable external heat transfer coefficient prediction method for solid surface airfoil: operating in a gas turbine environment was structured to answer as completely as possible the four questions stated above.

The analytical program was structured in two major parts referred to throughout as Task I and Task III. The purpose of Task I was to characterize the predictive performance of a number of general methods that represent the foundations of current design system airfoil external heat-transfer coefficient prediction methods. Task III was designed to define or develop what might be referred to as a specific "airfoil in gas turbine environment" method based on extensions to the general methodology explored in Task I. While the work scope for Task I was definable at program inception, the actual Task III approach evolved as results from Task I and the accompanying experimental program (Task II) became available. Task I represented an attempt to establish convincing supporting evidence regarding the nature of current methodology, while Task III dealt with final definition and verification of the recommended suitable analytical technique.

CHARACTERIZATION OF GENERAL METHODOLOGY: TASK I

This analytical program was based on the assumption that no universally accepted method currently provided consistent and accurate engineering predictions of external convective heat transfer to solid surface airfoils operating in a gas turbine environment. This assumption is consistent with the consensus of numerous working panels accessing the state-of-the-art in computational fluid mechanics and turbulence modeling (such as the 1980-1981 Stanford conference on Computation of Complex Turbulent Flows or the Haines Working Party [Ref. 25]). Because of this, there exists a continuous effort within universities and industry to identify which methods work better than others for any particular application.

In keeping with this evolutionary philosophy, the initial task involved identification and assessment of the current state-of-the-art methods addressing the problem of predicting solid surface airfoil heat transfer for gas turbine environments. Note again that in the stated objective, state-of-the-art refers to procedures or methods routinely used as part of a turbine design strategy. This necessarily excludes giving any consideration to so-called research codes, which usually represent the most advanced methodology but not the primary day-to-day design tool.

Methods Selected

Three methods were selected for evaluation within this phase of the program. All three methods fall under the classification of boundary layer methods. These types of methods were judged to be most representative of the degree of computational sophistication employed within the primary day-to-day gas turbine design system. Of the three methods chosen, one is an integral method, i.e. governing equations are expressed as ordinary differential equations, and two are differential methods, i.e. governing equations are expressed as partial differential equations. The difference between the two differential methods was in the type of turbulence model used for closure. One method used a mixing length hypothesis (MLH) or zero-equation turbulence model, while the other employed a k-6, two-equation turbulence model. The origin of these methods and some specific traits are summarized below:

Integral Method

This method, developed by Nealy (Ref. 3), solves a single, ordinary differential equation--the integral form of the thermal energy equation. This method perhaps represents the simplest type of differential equation boundary layer method, which might be used to determine heat transfer. The method is capable of solving both laminar and turbulent flows. For laminar flows, local similarity is assumed at each computational station and, therefore, the results obtained from exact solutions may be used. For turbulent flows, local equilibrium is assumed and zero-pressure gradient (flat plate) results are used to develop an expression for the turbulent Stanton number. Transition from laminar to turbulent flow is treated as a single computational step process based on an arbitrary specification of occurrence. Because of these assumptions, this method, and/or integral methods in general, have questionable range of application. However, these methods are numerically stable and efficient and usually give correct qualitative trends. Therefore, they are often used for preliminary design application.

Differential Method with MLH Turbulence Model

This method was developed over a period of years at Stanford University and is known as STAN5, Crawford and Kays (Ref. 8). For boundary layer flow with heat transfer, the method involves solution of two governing partial differential equations (streamwise momentum and total enthalpy) using the finite difference numerical scheme of Patankar and Spalding (Ref. 26). Closure is obtained (i.e., defining the turbulent shear stress and turbulent heat flux) using eddy-viscosity and turbulent Prandtl number concepts. This type of differential method, which relies on algebraic relations or known quantities for defining turbulent viscosity and Prandtl number, is perhaps the most familiar and widely used boundary layer method. The STAN5 code has received wide attention because of its careful development, flexibility, and adequate documentation. The MLH turbulence model in STAN5 was empirically developed and tested using a large amount of basic hydrodynamic and thermodynamic test data obtained at Stanford University. Computationally, laminar flows are calculated by solving the exact boundary layer equations with the necessary fluid property tables. Transition from laminar to turbulent flows is treated by arbitrary specification of initiation in terms of a momentum thickness Reynolds number level. Transition length is fixed at twice the specified initiation value within which interval the turbulence viscosity is "turned on" from a zero value to full value, using a so-called empirical intermittency function. This type of transition model is often referred to as a backward extension of fully turbulent concepts and, in theory, avoids actual transition process modeling. Nevertheless, this type of boundary layer method is theoretically more complete than most integral methods and represents a step increase in predictive sophistication over the first method described. The range of application and quality of predictive results are expected to be better than those of integral methods.

Differential Method with $k-\epsilon$ Two-Equation Turbulence Model

This method represents a special version of the STAN5 boundary layer code incorporating the k- ϵ turbulence of Jones and Launder (Ref. 27). Computationally, the method solves the same two governing partial differential equations (streamwise momentum and total enthalpy) as the previous method plus two additional partial differential equations (turbulent kinetic energy, k, and isotropic dissipation rate, ϵ). The last two equations represent the turbulence model or closure assumption for defining the turbulent shear stress or viscosity. The turbulent heat flux is modeled using the turbulent Prandtl number concept, as in the case of the MLH approach. The system of four partial differential equations is solved using the same numerical finite difference scheme, Patankas and Spalding (Ref. 26), used in Method 2. Basically then, the only difference between the two finite difference numerical methods is the type of turbulence model being employed. Nevertheless, this type of differential boundary layer method is viewed by many (e.g., see Haines [Ref. 25] or Reynolds [Ref. 28]) as being a completely different conceptual approach representing a major step beyond differential methods using an eddy-viscosity turbulence model. Computationally, this two-transport equation turbulence model method in its so-called low-Reynolds number form can be solved simultaneously with the momentum and thermal energy equations in laminar, transitional, and turbulent flow regimes. This single-concept treatment of the entire boundary layer is rather attractive and indicates the potential power of this

method. Although a "built in" transition model is implied, the transition processes should still be viewed as being modeled by a backward extension of a fully turbulent concept. Thus, theoretically, these types of methods are not viewed as ends, but rather as stepping stones. Finally, because of their nature, the two-equation methods would be expected to give better qualitative/ quantitative predictions over a wider range of application than the two previous methods mentioned. However, at this time, these methods are not yet widely used within preliminary design loops, primarily because they tend to be more sensitive numerically, more expensive to execute, and not as well demonstrated as some of the simpler boundary layer methods.

In concluding this subsection, recall again that the purpose of this evaluation phase was to select and establish the predictive performance of the most frequently used methods of predicting external airfoil heat transfer coefficients within a gas turbine design environment. Three methods were chosen: integral, differential with zero-equation turbulence model, and differential with twoequation turbulence model. These basic methods have been judged to be most representative of the lowest to highest levels of predictive sophistication. Simple algebraic correlations and full Navier-Stokes methods were excluded from the study.

Experimental Data Base

In conducting the evaluation process, attention was focused specifically on nonfilm-cooled airfoil external heat transfer prediction. Therefore, in forming the data base used in this program, only experimental cases of this type were seriously considered. In addition, a primary objective was to select cases that were representative of the actual gas turbine environment in the context of current design philosophy (e.g., highly loaded geometries or transonic flow states). Finally, to assist in modeling efforts and the evaluation process, experimental isolation of key independent variables was an important criterion in selecting data sets. It is useful here to list the important geometric and flow field characteristics often associated with the quality of predicted heat transfer for solid surface turbine airfoils in a gas turbine environment. These characteristics are as follows:

- 1. Laminar, transitional, and turbulent states
- 2. Free-stream turbulence effects
- 3. Strong nonequilibrium conditions (favorable/adverse pressure gradients)
- 4. Surface curvature effects (convex/concave)
- 5. Surface-to-free-stream temperature ratio effects
- 6. Laminarization or reverse transition process
- 7. Shock/boundary layer interaction
- 8. Flow separation with and without reattachment
- 9. Surface roughness

Of the nine items listed, only the first five were considered in this study. The last four, although important, were considered beyond the scope of the present evaluation. The first five items represent phenomena that influence every turbine airfoil design and must be addressed by any method as a minimum requirement. Thus, analytical methods development in terms of turbulence modeling has focused on the first five items. Turbulence model development commonly follows an isolated effect approach. For example, if the intent is to model the effects of free-stream turbulence intensity on observed heat transfer rates, the availability of data reflecting the independent influence of free-stream turbulence intensity is highly desirable. Of course, this is usually a very difficult requirement to satisfy, in practice, because the resulting phenomena implied by items one to six strongly interact. For instance, changing free-stream turbulence intensity alone does not guarantee that frequency and scale remain constant. Furthermore, any intensity change usually results in a shift in transition point, which would be reflected in a change of local surface-to-free-stream temperature ratio, etc. Nevertheless, in forming the data base to be used here, experiments where the isolated effects philosophy was best satisfied were ultimately selected for evaluation and future modeling efforts.

Three sets of airfoil heat transfer data were determined to be particularly relevant to the intent of this study, reflecting the imposed criteria sketched out previously. These experiments were performed by Lander (Ref. 16), Turner (Ref. 15), and York et al. (Ref. 20). A full review of other potential experiments that could have been selected from the open literature will not be given here. The interested reader is referred to Daniels (Ref. 29) for a comprehensive review. It suffices to state that other open literature data cases were usually excluded because of insufficient information, nonrelevant unrealistic operating conditions, or lack of isolated effect information. Before briefly summarizing the three data sets selected, it may be of interest to note that since the initiation of this program, other potentially attractive airfoil heat transfer data, complete in detail, have appeared in the literature. Two such studies, not considered here, were recently reported by Daniels and Browne (Ref. 30) and Nicholson et al. (Ref. 31).

Lander (Ref. 16) Data

Lander reported suction surface heat transfer coefficient (h) and surface static pressure distributions for two different solid surface airfoils denoted as test airfoils 1 and 2. Five separate experiments were performed using a combination of transition ducts and turbulence grids behind a gas turbine engine combustor. Although the title of Lander's work emphasizes consideration of free-stream turbulence effects (experimental range of 12%-27%), the cascade pressure ratio for test airfoil 2 was essentially held constant as the chordal Reynolds number was varied. Therefore if the change in free-stream turbulence could be neglected (it cannot be in the strict sense), then at least a portion of the Lander test matrix may be used to study Reynolds number effects on observed suction surface heat transfer phenomena, including transition location, length, and path. This led to the selection of test cases from the data matrix of test airfoil 2. The particular cases chosen are referred to by Lander as test number 5. This set of data was taken with a turbulence grid upstream of the cascade, which provided a more uniform measured turbulence intensity spanwise. The operating conditions for Lander's test airfoil 2 (test no. 5) are shown in Table X. From these conditions, runs referred to as 52, 54, and 56 in Table X were used for the Task I experimental data base. These three operating points are at essentially constant cascade pressure ratio and give an approximate 2.5:1 range in Reynolds number. The experimentally determined suction surface heat transfer distributions for these runs are shown in Figure 29. As can be seen in this figure, Reynolds number increases are reflected in progressive forward advancement of the indicated transition point on the sur-

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face. This is a commonly observed Reynolds number phenomenon derived from heat transfer measurements. However, because measured free-stream turbulence levels also progressively increased as Reynolds number increased (Table X), this experiment was not a true isolated effects study.

Turner (Ref. 15) Data

Turner reported both suction and pressure surface heat transfer distributions for a single solid surface airfoil cascade. Data at three exit Mach number

			Table	х.					
Operating	conditions	for	Lander's	(Ref.	16)	test	airfoil	No.	2.

Run No.	lnlet total	Inlet total	Inlet midspan	Chordel	Cascade
	pressurekPa (psia)	temperatureK (*F)	turbulence intensity%	<u>Reynolds No. X 10⁻⁵</u>	pressure ratio
51	138 (20)	589 (600)	12.2	1.22	1.37
52	207 (30)	589 (600)	12.0	1.83	1.55
53	276 (40)	589 (600)	16.7	2.44	1.56
54	345 (50)	589 (600)	13.9	3.04	1.57
55	414 (60)	589 (600)	16.5	3.66	1.61
56	552 (80)	589 (600)	18.1	4.87	1.54





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conditions (0.55, 0.65, 0.75) and at three different levels of inlet freestream turbulence intensity (0.45, 2.2, 5.9%) are reported. All the variable exit Mach number data have essentially the same qualitative trend with level differences probably attributable to Reynolds number variation with Mach number change. To reduce the computational matrix, only that data at an exit Mach number condition of 0.75 was selected for comparison as part of the Task I data base. As mentioned previously, at this specific operating point, three different levels of inlet free-stream turbulence intensity were considered. Data for these three levels are shown in Figure 30a and 30b. These results essentially represent an isolation of free-stream turbulence intensity phenomena. As can be seen in Figure 30b, a systematic increase in pressure surface heat transfer levels was observed as turbulence intensity was increased. The









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absence of this same type of systematic increase on the suction surface (i.e., h levels for 0.45% and 2.2% free-stream turbulence on forward laminar part of suction surface are nearly the same) indicates a rather complex difference between suction/pressure surface physics and the role of free-stream turbulence. The suction surface data of Figure 30a indicate a rather abrupt change in physics as turbulence intensity ranges from 2.2% to 5.9%. The abrupt change in h levels on the suction surface near 70% chord for the low Tu data would indicate some type of transition from laminar to turbulent flow. This process has been described as either a laminar separation/turbulent reattachment process or a natural transition (unseparated), e.g., see Dunham (Ref. 32). Since surface static pressure distributions were not measured in this heat transfer experiment, the exact nature of the suction surface transition process is not clear.

York et al. (Ref. 20) Data

This third set of data selected for the Task I data base illustrates the occurrence of strong nonequilibrium conditions (favorable/adverse pressure gradients). This is illustrated in Figure 31, which shows a characteristic suction/ pressure surface velocity distribution predicted by the Delaney (Ref. 21) inviscid blade-to-blade solver for the solid airfoil profile at a representative exit Mach number condition. As can be seen, the "single hump" suction surface velocity distribution indicates strong rapid changes in pressure gradient along the surface. York reported complete solid surface heat transfer coefficient (Stanton number) results for a select number of cases from the complete test matrix, the operating conditions of which are shown in Table XI. Only a portion of the pressure surface data is available because the actual airfoil tested incorporated midchord pressure surface cooling discharge and no mea-



Figure 31. Characteristic surface velocity distribution for the airfoil of York as predicted by the method of Delaney.

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surements were made beyond the point of injection. An interesting feature of this data is illustrated in Figure 32. Here the experimentally determined suction surface heat transfer distributions for four runs summarized in Table XI are shown. Two significantly different trends are indicated by the data and are highlighted by the hand-drawn curves labeled I and II. These two systematically different measured trends appear to be strongly dependent on operating conditions. This is clarified somewhat in Figure 33. Here, measured exit chordal Reynolds number versus exit Mach number is plotted for the corresponding run numbers of Table XI. When reviewing suction surface heat transfer distributions, it was noted that all data below the dashed line exhibited the trendwise behavior of the type I curve of Figure 32, while those above the line were qualitatively the same as the type II curve. This "double" trend indicates a rather intriguing phenomenological observation. Physical interpretation of this double trend is hampered by lack of surface static pressure data. Based on detailed inviscid solid airfoil blade-to-blade predictions, and the indicated strong adverse suction surface pressure gradient predicted near 40% chord (Figure 31) it is speculated that the double trend represents a rather complicated transition process, the exact nature of which is very sensitive to actual operating point conditions, i.e., Mach number level and/or Reynolds number. Nevertheless, this data set was chosen as part of the Task I experimental data base as a good illustration of very strong, nonequilibrium conditions that could possibly occur in gas turbine airioil applications.

Ta	ы	e	XI.	
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		Exit	Exit conditions			
Run No.	Total pressurekPa (psia)	TemperatureK (°F)	Turbulence level (%)	Reynolds No. x 10 ⁻⁵	Mach No.	Reynolds No. x 10 ⁻⁵
3	323 (46.9)	822 (1020)	6.4	4.6	0.94	10.1
13	286 (41.5)	804 (988)	6.3	4.2	0.94	9.3
9	223 (32.4)	817 (1011)	6.4	3.1	0.89	6.9
11	197 (28.6)	816 (1009)	6.3	2.7	0.84	6.1
15	310 (44.9)	1106 (1531)	8.8	3.3	0.89	6.9
17	268 (38.8)	1118 (1553)	8.8	2.7	0.85	5.8
19	234 (33.9)	1105 (1529)	8.8	2.3	0.80	5.0
21	161 (23.4)	1067 (1461)	8.4	1.5	0.67	3.2
23	146 (21.2)	1086 (1496)	8.6	1.3	0.58	2.7

Heat transfer cascade operating conditions for tests of York et al. (Ref. 20).





In concluding this section, three open literature heat transfer experiments were chosen. The data sets were specifically selected to be representative of realistic gas turbine geometries, flow-field phenomena, and operating conditions. Finally, data was selected based on adherence to the philosophy of isolated effects.

Computational Evaluation Procedure

With three methods given and an initial experimental data base established, a systematic computational procedure was established to assist in the general methods evaluation process. The overall Task I evaluation program was somewhat comprehensive in philosophy, since by selecting multiple methods and multiple experimental data, it allowed for both method-to-method and method-to-experimental data comparisons to be made. To assist in the method-to-method comparisons, each of the experimental test cases was computed (predicted) assuming fully laminar or fully turbulent flow over the entire airfoil surface. Since necessary precautions were taken to specify, where appropriate, the same initial and boundary conditions to all methods, these one-state flow calculations were used to compare and evaluate methods on a qualitative basis. But, in re-



Figure 33. Exit Reynolds number variation with exit Mach number for the cascade test of York.

ality, one-state flow does not usually exist in gas turbine environments, and, therefore, a more realistic laminar-transition-turbulent flow computational mode was also defined. Since the transition models incorporated in the three methods previously described were implied to be relatively weak elements in the overall modeling, no special effort was made to computationally force transition to occur at locations along the airfoil surfaces indicated by the experimental data. In the differential (STAN5) method, featuring MLH turbulence modeling, transition was arbitrarily initiated at a computed momentum thickness Reynolds number of 250. An arbitrarily specified Reg transition initiation criterion was programmed in the published version of STAN5 (Ref. 8), which was used in this study, and was retained for purposes of general (unmodified) methods evaluation. In the case of the integral method, the transition process was treated as an instantaneous change from laminar flow to turbulent flow. The point at which this instantaneous transition occurred was specified at the surface distance location downstream of the stagnation point corresponding to a predicted Reg value of 250. This was accomplished by using the REg-versus-surface distance results from the differential fully laminar STAN5 solution to specify equivalent location for the integral method. This procedure was used because the integral solution is restricted to the thermal energy equation and the hydrodynamic quantity Reg is not directly calculated.

In the case of the STAN5 differential method with two-equation low-Reynolds number turbulence modeling, no explicit transition origin information was specified. Rather, the k- ϵ transport equations were solved simultaneously with

the two basic hydrodynamic/thermodynamic transport equations throughout the entire computational domain. This procedure, therefore, tests the theoretically implicit transition model characteristics of the two-equation low-Reynolds number turbulence model approach for computing either natural and or reverse transition, e.g., see Wilcox (Ref. 33) or Jones and Launder (Ref. 27). However, as will be shown in the next section, the low Reynolds number form of the two-equation $k-\epsilon$ model never indicated transition to turbulent flow. This rather unsatisfactory result led to a careful re-examination of the implementation of the low-Reynolds number $k-\epsilon$ turbulence model within the STAN5 numerical framework. Baseline computations for simpler flow cases (for instance, zeropressure gradient flat plate flows or mild favorable/adverse flows with and without freestream turbulence boundary conditions) indicated the model performed as expected, i.e., a transition-type process was indicated. But these equilibrium type flows are very different from the strong nonequilibrium (favorable/adverse pressure gradient) conditions that occur on most airfoils. The most apparent problem with this approach (as applied to airfoils) was that the inward diffusion of turbulent kinetic energy, k, from the outer regions of the boundary layer to the inner near-wall regions appeared to be unrealistically suppressed (damped). In models of this type, the inward diffusion of turbulent kinetic energy is the principal mechanism for triggering transition. suppression of inward diffusion of turbulent kinetic energy was judged to be a The problem with the implementation of the low-Reynolds turbulence model in the STAN5 numerical framework and not a fundamental peculiarity of two-equation low-Reynolds number formulation in general. Without getting into a detailed discussion of the specific numerical framework of STAN5, it suffices to indicate here that the suppression of inward diffusion of turbulent kinetic energy is probably caused by inadequate treatment of the outer edge slip point, which is a characteristic "special" grid point of the Patankar-Spalding (Ref. 26) finite difference scheme employed in STAN5. This implied numerical deficiency led to specification of two alternate computational modes of the STAN5 twoequation turbulence model, which would allow evaluation of the fully turbulent computational characteristics of the method rather than the transitional aspects.

The two final computational modes for the differential two-equation method represented an attempt to evaluate the fully turbulent high- and low-Reynolds number two-equation methods. To this point, no distinction has been drawn between a high- or low-Reynolds number formulation. In the low-Reynolds number approach, the turbulence transport equations are solved in both the inner and outer regions of the boundary layer, i.e., entire computational domain. In the high-Reynolds number approach, the transport equations are solved only in the outer regions of the boundary layer, and the inner region is modeled using simpler (usually algebraic) relations, such as an MLH or eddy-viscosity formulation. Thus the high-Reynolds number formulation has characteristics of the simpler eddy-viscosity approachs and is often placed in the same generic class. The high and low terminology is in reference to the relative order of magnitude of the local boundary layer streamwise velocity scale Reynolds number. For low-Reynolds number turbulence model formulations, solution in both the outer and inner regions implies low Reynolds numbers. For high-Reynolds number formulation, solution of the transport equations in the outer region only implies high Reynolds numbers. In the case of the differential high-Reynolds number k-c turbulence model method, computations were only performed for the situation where the state of the flow was to be fully turbulent. Thus, computations were started fully turbulent using the k- ϵ high-Reynolds number formulation. At a point along the surface where the momentum thickness Reynolds

number, ϵRe , reached 200, the computation was switched to the low-Reynolds number k- ϵ formulation. This high/low-Reynolds number approach guaranteed a fully turbulent low-Reynolds number turbulence model start, which avoided the basic problem of never obtaining a transition indication when attempting a laminar type low-Reynolds number model start.

Predicted versus Experimental Results

This section presents the results of the computations performed using the three boundary layer methods described in the subsection of this section, "Methods Selected," for the airfoil heat transfer experimental test cases described in the subsection "Experimental Data Base." The types of computations performed were discussed in the subsection "Computational Evaluation Procedure." To assist the reader in interpreting the heat transfer coefficient versus surface distance (percent chord) figures referred to in this section, the curve labeling convention used here will be described first. Referring to Figure 34a, it is first pointed out that all symbols represent experimentally determined heat transfer coefficient distributions for a given set of operating conditions. The analytical predictions are represented by curves labeled with numbers that are briefly described in an accompanying legend. A complete breakdown of the legend follows.

The legend for integral method type predictions (e.g., Figure 34a) is:

I.D.--INTEGRAL METHOD COMPUTATION

1--LAMINAR 2--LAMINAR TO TURBULENT, $Re\theta_t = 250$ 3--TURBULENT

The descriptor, "Integral Method Computation" means the predictions are solutions obtained using the integral method described in the subsection "Methods Selected." "1--Laminar" means the solution represents a laminar flow prediction for the entire computational domain (airfoil surface). "2--Laminar to Turbulent" means transition criterion was specified, i.e., switch from laminar to turbulent computation when origin criterion is satisfied. The transition origin criterion is also given, $Re\theta_t = 250$. "3--Turbulent" means the solution represents an assumed fully turbulent flow prediction over the entire surface.

The legend for differential method type predictions (e.g., Figure 34b) is:

I.D.--DDA-STAN5 COMPUTATION
I--LAMINAR
2--LAMINAR TO TURBULENT, Reθt = 250
3--TURBULENT, OEQ-MLH
4--TURBULENT, 2EQ-HI
5--TURBULENT, 2EQ-LO
6--TURBULENT, 2EQ-HI/LO

The descriptor, "DDA-STAN5 Computation" means the predictions are solutions obtained using the in-house version of the STAN5 differential (finite difference) method with the published STAN5-Crawford and Kays (Ref. 8) mixing length

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(b) Differential method predictions

Figure 34. Comparison of surface heat transfer predictions with the data of Lander's run 52.

hypothesis (MLH) and the two-equation $k-\epsilon$ turbulence models described in the subsection, "Methods Selected." "1--Laminar" again means the solution represents a laminar flow prediction for the entire computational domain. (Note: Distinction regarding type turbulence model used is meaningless for this case). "2--Laminar to Turbulent" means transition criterion was specified, i.e., compute as laminar flow until transition criterion is satisfied then begin computing as turbulent flow for the remainder of the airfoil surface. For these predictions, turbulent flow quantities are based on the published version of the STAN5 (Ref. 8) zero-equation mixing length hypothesis turbulence model. The transition criterion ($\operatorname{Re}_{\theta_{t}}$ = 250) is also shown on this label. "3--Turbulent, OEQ-MLH" means the solution represents an assumed fully turbulent flow prediction over the entire airfoil surface using the published version of the STAN5 zero-equation mixing length hypothesis (OEQ-MLH) turbulence model. "4--Turbulent, 2EQ-HI" means the same as 3, except the turbulence model is the twoequation high-Reynolds number (2EQ-HI) k-¢ formulation. "5--Turbulent, 2EQ-LO" means the same as 3 and 4, except the turbulence model is the two-equation low-Reynolds number (2EQ-LO) k- ϵ formulation. "6--Turbulent, 2EQ-HI/LO" means the same as 3, 4, and 5, except the turbulence model is the two-equation high Reynolds number k- ϵ formulation for Re θ < 200 and the two-equation low Reynolds number k- ϵ formulation, (2EQ-HI/LO) for Re_g>200.

With this description for both integral and differential method type computations given, results obtained for the three airfoil heat transfer experiments, Lander (Ref. 16), Turner (Ref. 15), and York, et al. (Ref. 20), can be presented.

Lander Results

Figure 35 shows the predicted and measured local static/inlet total pressure distributions of Lander's test airfoil 2 for run 52 (Table X) conditions. Since Lander (Ref. 16) reported only suction surface data, a direct comparison beween predicted and measured quantities can be made only on the suction surface. The <u>predicted</u> suction surface pressure and/or velocity distribution was used as the required free-stream boundary condition in all computations. Predicted airfoil surface pressure (velocity) distributions were computed using the blade-to-blade Euler solver developed by Delaney (Ref. 21). (More will be said concerning specification of boundary and initial conditions in the subsection to follow, "Development of a Specific Method for Gas Turbine Applications: Task III.") Also note that, although Figure 35 shows results from run 52 only, predicted experimental results for the other operating points shown in Table X are nearly the same as in this figure, since the cascade pressure ratio was held nearly constant.

Figure 34 shows predicted versus experimentally determined heat transfer coefficient distributions, H/HO, for the suction surface of run 52 (Table X). Integral method predictions are shown in Figure 34a and differential method predictions are shown in Figure 34b. Referring first to Figure 34a, it is obvious that none of the three integral predictions gives acceptable quantitative results. Up to 70% chord, the laminar solution gives better trendwise agreement with the experimental data than does the turbulent solution. After 70% chord, the opposite appears to be true. The relative magnitude of the data suggests a transition from laminar to turbulent type flow near 70% chord. For this case it appears that the transition origin criterion, $Re_{dt} = 250$, is reasonable but that the assumed simple instantaneous completion criterion is a poor model for



Figure 35. Surface pressure distribution for the airfoil No. 2, run 52 of Lander's experiment.

the overall transition process. The discrepancy between the laminar prediction and the experimental data forward of 70% flow suggest this region on the airfoil is not well modeled, assuming strictly laminar flow (i.e., no turbulence quantities, such as turbulent shear stress, are calculated.) This discrepancy between a laminar prediction and experimental airfoil heat transfer data for nominally laminar regions has been widely suggested to be due, at least in part, to inadequate treatment of the free-stream disturbances (turbulence). The laminar heat transfer augmentation phenomena due to free-stream turbulence is more easily illustrated by reference to the data of Turner (Ref. 15), which were shown in Figure 30. For the data of Figure 34, Lander reported a measured free-stream turbulence level of 12%. The noteworthy aspect of this turbulence augmentation phenomena is that, as shown in Figure 34a, the laminar and turbulent solutions appear to form a lower and upper bound for the experimental data. That is, with free-stream turbulence present, actual heat transfer coefficient levels in nominally laminar regions are higher than those predicted by laminar solutions but lower than the levels predicted assuming fully turbulent flow. This lower/upper bound result for laminar/turbulent predictions, using the integral method, is the most obvious general conclusion that can be made concerning this type of prediction. This will become more obvious as the remainder of the integral method results are presented.

Referring now to Figure 34b, the differential method predictions, it is first noted that the laminar solution is qualitatively and quantitatively similar to that of the integral prediction and underpredicts the data over the entire surface. Again it should be pointed out that the laminar predictions were made without modeling any turbulence phenomena. Note also, that as discussed in the subsection, "Computational Evaluation Frocedure," the solution using twoequation low-Reynolds number turbulence modeling (curve 5) did not indicate transition. Therefore the results were the same as laminar. Again, this result is questionable since, for the two-equation turbulence model predictions, the measured free-stream turbulence was reflected in the imposed boundary layer outer edge boundary conditions for the turbulent kinetic energy (k) and isotropic dissipation rate (ϵ) equations. Theoretically, predictions using the two-equation low-Reynolds number turbulence modeling concept (with freestream turbulence intensity imposed as a boundary condition) should have provided better overall qualitative/quantitative predictions than other approaches, especially in the nominally laminar-like flow regions on the forward part of the airfoil. Again this was not the case observed here, as the twoequation low Reynolds number turbulence modeling predictions gave essentially identical results as laminar solutions. But, as explained in the subsection, "Computational Evaluation Procedure," this result is probably due to numerical method deficiencies rather than to weak turbulence model concepts. Therefore, no final conclusions can be drawn regarding the two-equation low Reynolds number turbulence model concept.

The "best" differential method predictions shown in Figure 34b were obtained from fully turbulent zero-equation mixing length (curve 3) and fully turbulent two-equation high Reynolds number (curve 4) turbulence model predictions. That these two solutions give essentially the same result is related to the fact that in both types of predictions, the same mixing length turbulence model is being used to compute turbulent viscosity in the inner region of the boundary layer. Again the principal difference between zero-equation and two-equation high Reynolds number turbulence model formulations is the manner in which the outer region turbulent shear stress is modeled. The simpler zeroequation model uses algebraic relations, while the two-equation model solves additional transport equations. Local surface heat flux and/or heat transfer coefficient is computed using the surface normal thermal gradient. That parameter is strongly influenced by the type of inner/near wall region turbulence model assumed. Therefore, both zero-equation and two-equation high Reynolds number solutions (curves 3 and 4 of Figure 34b give similar results. This result also suggests that the additional computational expense associated with solving two additional transport equations as part of a differential high Reynolds number turbulence model method is not clearly justified.

Note now that the fully turbulent differential eddy viscosity predictions of Figure 34b are quantitatively better than the turbulent integral method solution of Figure 34a. This result is due to explicit modeling of pressure gradient effects within the near wall MLH turbulence model. This type of explicit modeling is absent in the integral method formulation. The exact near wall explicit local pressure gradient damping function employed here is the same as reported by Crawford and Kays (Ref. 8) as part of the MLH turbulence model formulated in STAN5. Referring again to Figure 35, it is observed that up to approximately 70% chord on the suction surface, the flow is essentially always accelerating. The strong acceleration is reflected in the fully turbulent differential solutions through the near wall damping term, which results in lower heat transfer predictions compared with those made by the integral method, which does not contain explicit pressure gradient modeling. This type of modeling is also responsible for the wavy type turbulent predictions of

Figure 34b. The waves correspond directly to the changes in slope observed in the analytical suction surface pressure distribution shown in Figure 35. What is observed in the fully turbulent solutions of Figure 34b is a strong response to imposed pressure gradient. This type of explicit pressure gradient modeling in near wall turbulent length scale damping functions makes specification of realistic pressure (velocity) boundary conditions an essential requirement.

Note finally that in Figure 34b, the explicit transition origin solution, laminar-to-turbulent curve 2, is trendwise reasonable, i.e., the origin and transition length are consistent with the data. But, this reasonable result is somewhat misleading when it is noted that for this set of run conditions, the transition zone is rather short and closely corresponds to the predicted (and measured) location of the velocity maximum (see Figure 35). What is observed in the data is that transition appears to complete very rapidly once the strong favorable pressure gradient is rather abruptly relaxed. What is difficult to determine is the actual transition origin location. If transition had actually started in the region of strong favorable pressure gradient, i.e., upstream of 70% chord, the turbulent buildup would most probably be suppressed due to pressure gradient. It is also worth noting that the transition origin criteria is predicted based on a parameter (Re ρ_t = 250) derived from a rather poor laminar region prediction. Thus the actual physical location where transition is expected to occur is entirely dependent on the upstream boundary layer "history" when the transition origin criteria is based on a boundary layer parameter (such as momentum thickness), as was used here. Therefore it is probably of little benefit to attempt development of transition origin models unless the flow upstream of transition zone is adequately modeled. The two-equation high and low Reynolds number turbulence model prediction (curve 6) is a rather poor prediction and, as noted in Figure 34b, the solution indicated separation near 80% chord, which on Figure 35 corresponds to a zone of adverse pressure gradient. This unrealistic result is related to numerical problems associated with the implementation of the twoequation low Reynolds number turbulence model formulation in the STAN5 code, as previously pointed out. Overall, the best qualitative/quantitative prediction of the Lander experiment test case, represented in Figure 34b, resulted from MLH turbulence modeling. Again this positive result is primarily credited to the explicit streamwise pressure gradient modeling in the near wall region length damping formulation.

Integral and differential method solutions are presented in Figure 36 for the Lander data of run 56. Referring to Table X, the major distinctions between this experiment and the run 52 results is in the overall Reynolds number level and the measured free-stream turbulence intensity. The increase in overall chordal Reynolds number plus the increase in free-stream turbulence would be expected to result in an overall increase in measured heat transfer over the entire surface and an earlier transition occurrence. These anticipated trends appear to be consistent with Lander's measurements shown in Figure 29, where runs labeled 52 and 56 should be noted. This figure indeed shows an overall increase in level, due to increased Reynolds number and/or free-stream turbulence intensity, and an associated earlier transition. Note also that for run 56 the physical transition length appears to be longer for this higher Reynolds number case. This phenomenon is probably associated with the observation that the initial transition process appears to occur in a zone where the streamwise



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Figure 36. Comparison of surface heat transfer predictions with the data of Lander's run 56.

pressure gradient is strongly favorable, (see Figure 35). It is speculated that this strong favorable gradient initially suppresses turbulence generation.

Returning to the integral and differential predictions shown in Figures 34 and 36, it is noted that Reynolds number dependent increases in heat transfer coefficient distributions (and earlier transition prediction) are observed in all corresponding predictions. (In general, increases due to differences in freestream turbulence levels are absent since most solutions shown do not explicitly account for free-stream disturbance effects.) The integral solution comparisons shown in Figure 36a are qualitatively the same as those shown for run 52 in Figure 34a. That is, the laminar and turbulent solutions appear to form upper and lower bounds for the data. Other than that, the quantitative comparisons are poor. The differential method predictions shown in Figure 36b for run 56 again are qualitatively similar to those shown for run 52 in Figure 34b and discussed in detail. The only important observations to make here are that for this case, all assumed fully turbulent predictions, (with the exception of the two-equation low Reynolds number turbulence model solution, curve 5) give reasonable trends, and the best quantitative prediction results from the two-equation high/low Reynolds number turbulence model solution (curve 6 of Figure 36b.

Turner Results

The rather detailed discussion of predicted results for Lander's data discussed above and the important observations noted there are, in general, valid for what was observed for Turner's airfoil data. Therefore, only the key observa tions unique to the Turner data set will be given here. First, reference is made to Figure 30, which shows the suction and pressure surface heat transfer coefficient distributions determined experimentally by Turner (Ref. 15). Three distributions are shown for each surface, corresponding to the three levels of free-stream turbulence intensity generated experimentally. Free-stream turbulence intensity was the only quantity varied among the three experimental distributions shown in these figures. The velocity boundary conditions used for the integral and differential method solutions were again obtained using the Delaney (Ref. 21) inviscid blade-to-blade Euler solver. The inviscid surface velocity distribution obtained for the exit Mach No. case of 0.75 is shown in Figure 37.

Figure 38 shows the results of suction surface integral and differential method heat transfer coefficient distributions compared with the experimental data. Referring first to Figure 38a, it is again noted that, essentially, the laminar and turbulent solutions form lower and upper bounds for all the experimental data. It is important to note that for the two lowest free-stream turbulence intensity data, the laminar prediction is in good quantitative agreement up to approximately 70% chord, where a transition process appears to begin. This result implies that in the absence of free-stream turbulence, laminar solutions are valid. In addition the fact that the experimentally determined levels of heat transfer are essentially the same for the two lowest free-stream turbulence intensities on the suction surface indicates a criterion that implies that laminar solutions are valid for free-stream turbulence intensities below a certain value (say 2.2%). However, this conclusion is premature if the pressure surface results (shown in Figure 30) are considered. A final note regarding the integral predictions shown in Figure 38a is that the transition origin



Figure 37. Predicted surface velocity distribution for the airfoil of Turner for an exit Mach number of 0.75.

criterion of $\text{Re}_{\theta t} = 250$ (which seemed reasonable for the Lander results) is a very poor criterion for predicting Turner airfoil transition data, which appear to complete near 80% chord. The integral method laminar-transition-turbulent prediction (curve 2) shows transition occurs and completes near 20% chord.

The quality of the differential method predictions for the suction surface shown in Figure 38b are again similar to those obtained for Lander's data. For the fully turbulent predictions, which used a two-equation turbulence model, the 5.9% free-stream turbulence intensity was used as basis for setting the free-stream turbulent kinetic energy and dissipation rate boundary conditions. Overall, the 1 minar type solutions qualitatively/quantitatively predict the two lowest turbulence intensity data over most of the suction surface, and the fully turbulent solutions show reasonable qualitative trends for the highest (5.9%) free-stream turbulence data. The two-equation high/low Reynolds number turbulence model solution (curve 6) gives the best quantitative comparison. Again it should be pointed out that the transition type solution (curve 2) is a poor representation due to the imposed transition origin criterion.

The integral and differential method pressure surface solutions are shown in Figure 39. Besides the reasonable agreement between laminar solutions and the lowest (0.45%) free-stream turbulence intensity data, the overall prediction of the pressure surface phenomena is poor. This is especially true for the assumed fully turbulent differential predictions shown in Figure 39b, which, up to approximately 50% chord, give results nearly identical to the laminar



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Figure 38. Comparison of suction surface heat transfer predictions with the data of Turner.





solution. Again this results from the use of an explicit streamwise pressure gradient function for modeling near wall length scale damping (and subsequently turbulence viscosity suppression) in the MLH turbulence model. The turbulent solutions indicate that, in effect, all the turbulence quantities are being suppressed due to the strong favorable streamwise pressure gradient. That the suppression is more pronounced on the pressure surface compared with the suction surface is due to the fact that, relatively speaking, the local streamwise velocity, and hence local Reynolds numbers, are lower on the pressure surface than on the suction surface. This implies both physically and computationally that a more laminar-like boundary layer exists on the pressure surface. This, in turn, results in lower levels of computed turbulent stress, which are more completely damped out with streamwise pressure gradient modeling.

York, et al. Results

Again, as in the presentation for Turner's results given previously, observations regarding the overall quality of the computed solutions that have been noted before will not necessarily be repeated here. To obtain a complete picture of the overall methods evaluation, a review of the other results previously presented should be made. Results from two of York's experiments are shown here. The cases are referred to as runs 19 and 9. A summary of the cascade operating conditions and the experimentally derived suction surface heat transfer coefficient distributions for these two runs are shown in Tablo XI and Figure 32. Velocity boundary conditions for the integral and different tial boundary layer methods were again supplied for these cases using the Delaney (Ref. 21) Euler solver. The inviscid prediction for runs 19 and 9 are shown in Figure 40. Note the exit Mach number levels for these two cases were different, resulting in differences in predicted distributions. Figure 40 reflects the strong nonequilibrium conditions that may be encountered in gas turbine airfoil design. In general, the distributions shown in Figure 40 are similar with the exception of the suction surface beyond approximately 60% chord. Beyond this area, the 0.80 exit Mach number (run 19) prediction indicates an adverse pressure gradient distribution, while the 0.89 exit Mach number (run 9) prediction shows a favorable zone followed by an adverse zone. The predicted surface velocity distributions shown in Figure 40 are questionable since the airfoil tested by York featured mass injection (film cooling) on the pressure surface, while the predictions assume that no mass injection occurs. Therefore, the pressure surface distributions are probably invalid but the suction surface distributions may be reasonable. This cannot be verified, however, since the York airfoil cascade was not instrumented to measure surface static pressure. Also, because of the pressure surface mass injection, no serious attempt was made to predict the York partial pressure surface heat transfer results.

Figure 41 shows the integral and differential method solutions compared with data for York (run 19). The most noteable aspect of the quality of the integral solutions shown in Figure 41a is that the turbulent prediction underpredicts the data after approximately 50% chord. As was noted previously, in general, the turbulent integral solutions represented an upper bound for the measured data. The fact that this is not the case here has led to speculation regarding the nature of the flow field beyond 50% chord. Two experimentally observed suction surface heat transfer coefficient distribution trends were observed in the York data, as illustrated in Figure 32, and were highlighted



Figure 40. Predicted surface velocity distributions for the airfoil of York.

by the hand-drawn curves labeled I and II. These trends were discussed previously in the subsection "Experimental Data Base," and should be referred to for review. What is important to this discussion is that the type I measured heat transfer levels beyond 50% chord are significantly higher than turbulent integral method predictions. One possible explanation for this result is that the boundary layer beyond 50% for this condition is in a separated or fully detached state. This possibility is suggested by the streamwise velocity distribution for the 0.80 exit Mach number (run 19) condition shown in Figure 40. This distribution indicates the boundary layer is subjected to an adverse pressure gradient beyond approximately 50% chord. Initially, the strong adverse gradient is followed by a relatively weak adverse zone. If the initially strong streamwise adverse pressure gradient was sufficient to separate the boundary layer, then it is possible the reattachment would be difficult, since the remainder of the airfoil surface is characterized by decelerating flow. This represents a difficult environment for reattachment and, even if the boundary layer did separate and reattach, the flow near the wall would have to be considered highly unstable. Thus, fully separated condition is one possible explanation for the discrepancy between the turbulent integral method solutions and the data for run 19 5 Jun in Figure 41a.

The integral method laminar solution in Figure 41a shows a reasonable trend with the data up to approximately 30% chord. Again the solution forms a lower bound to the data, as previously noted, when free-stream turbulence effects are computationally ignored. Note also that the predicted heat transfer levels from the laminar solution are driven to zero in response to the strong favorable streamwise pressure gradient imposed. This rather questionable re-



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Figure 41. Comparison of suction surface heat transfer predictions with the data from run 19 of York.

sult is related to the fact that the integral method laminar solution is based on tabulated exact similarity solutions which do not bound the imposed pressure gradient conditions, i.e., extrapolation is being used. But, beyond approximately 40% chord, the laminar solution recovers to realistic laminar heat transfer levels reflecting interpolation rather than extrapolation

The differential solutions for these data are shown in Figure 41b. As can be seen, four curves are truncated upstream of 50% chord, which represents a computationally terminated solution because of predicted separation. The turbulent zero-equation mixing length and two-equation high Reynolds number turbulence model solutions are complete. More significant than the poor qualitative/ quantitative representation of the data is that these complete solutions do not indicate turbulent boundary layer separation anywhere along the surface. This condition was previously suggested as a possible cause for the high levels of heat transfer data beyond 50% chord but was not indicated computationally. Therefore the nature of the flow in this region is still uncertain, since the analytical predictions provide no clear basis for any conclusions. Note finally that the very wavy turbulent predictions of Figure 41b are related to the explicit streamwise pressure gradient inner region modeling, which appears to be inadequate for the levels of pressure gradient imposed here.

Figure 42 shows the integral and differential method solutions compared with the data for York (run 9). Referring to Figure 42a, it should again be noted that the laminar and turbulent solutions form a lower and upper bound to the data. This has been the dominant integral method solution theme everywhere except for the York (run 19) solutions. Again, point transition at Re $_{\rm t}$ = 250 gives a rather poor representation of the experimental data. The results for the differential method solutions shown in Figure 42b again show trends comparable to those observed previously. That is, fully turbulent solutions tend to give a reasonable qualitative type prediction but poor quantitative results. Also, transition solutions are poor representations. Again, truncated solutions shown in Figure 42b represent cases where the boundary layer separated computationally.

Summary

A discussion describing the "Task I: Characterization of General Methodology" portion of the Analytical Program has been presented. It is the purpose of this subsection to bring into final perspective the objective of this initial task and set the tone for the Task III methods development effort.

Three methods were chosen for evaluation within this program. The main criterion used in selecting these methods was to choose schemes that were most representative of current turbine design system methodology for prediction of external airfoil heat transfer coefficients. This led rather naturally to the selection of boundary layer methods. The major difference among the three methods was in the analytical form of the governing equations that were solved and the complexity of the turbulence model assumed. Also, in the initial evaluation phase, no special efforts were made to improve any of the modeling currently incorporated within the general, as published, methods.

With the methods selected, an evaluation data base was constructed containing airfoil heat transfer experimental data cases, which were chosen to be representative of operating conditions, geometries, and physical phenomena associ-


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ated with gas turbine environments. Additionally, the data were selected based on their potential for independently isolating various effects, such as freestream turbulence intensity or Reynolds number.

Finally with the methods and data base defined, actual solutions were computed using various assumptions regarding the nature of the flow, and these solutions were compared with the experimentally determined heat transfer coefficient distributions. The major conclusions of this comparative study are as follows:

- o Laminar flow solutions show good comparison with experimentally determined heat transfer distributions only when free-stream turbulence levels are small.
- o Increased levels of suction/pressure surface heat transfer suggested by the presence of free-stream turbulence for an otherwise laminar flow region are, in general, predicted <u>qualitatively</u> better assuming laminar flow but <u>quantitatively</u> better assuming turbulent flow.
- o For all but one of the airfoil cases considered here, the integral method laminar and turbulent solutions form lower and upper bounds for the experimental data.
- o The "worst" quantitative predictions were observed for the Turner pressure surface data.
- o In a number of cases, the differential method solutions using the twoequation high/low Reynolds number turbulence model formulation gave the "best" quantitative results.
- o In general, the simple transition origin and length models used here lead to poor predictions.
- o Fully turbulent flow computations and the resulting predicted heat transfer coefficient levels are very sensitive to the specified free-stream pressure (velocity) distributions, particularly when the near wall turbulence model explicitly uses streamwise pressure gradient to define length scale damping.
- o In general, the boundary layer methods evaluated in this study using general textbook-type turbulence models proved inadequate for predicting external heat transfer coefficients over the range of experimental test conditions and geometries considered here.

The last observation, although probably the most important, was suspected to be true before this program agan. So, one contribution of the methods evaluation phase was to establish and document what was initially suspected to be the case. These conclusions are of some importance to the designer who must select or employ one of the several methods examined here. With this initial evaluation task completed, an obvious question is: What should be done to improve the predictions? After careful evaluation of the results of this Task I, it was decided to concentrate all efforts on further examination and development of only one method: The differential method approach (STAN5), using a zero-equation MLH turbulence model formulation. The decision to carry forward the development of only one method was a practical decision bused on a desire to satisfy the designer's needs. The decision to base modeling efforts on a simple eddy viscosity concept over a higher order turbulence model concept is based on the past attention given to the simpler approach, especially for gas turbine environment specific applications. It should also be noted that the detailed experimental data required to realistically tune higher order turbulence models for gas turbine environment applications are quite scarce. On the other hand, global-type boundary layer data, normally used to develop more empirical lower order turbulence models (such as eddy vi-cosity models), are more common. This is especially true if the experiment being performed is an attempt to simulate realistic gas turbine operating conditions. Therefore the subsequent Analytical Program efforts were focused on the development of a suitable differential/mixing length turbulence model method for the prediction of external solid surface airfoil heat transfer coefficients.

DEVELOPMENT OF A SPECIFIC METHOD FOR GAS TURBINE APPLICATIONS: TASK III

Introduction

Although any computational method which does not solve the full (time dependent) Navier-Stokes and energy equations cannot be expected to be universally valid over the entire range of circumstances governed by these equations, there are solutions from reduced sets of these equations that are valid for a subset of problems. In particular the boundary layer equations physically satisfy most of the theoretical assumptions used to formulate the reduced set of equations. It is implied in this work that the flow field immediately adjacent to the solid surface of an airfoil at typical gas turbine geometry conditions can be analytically modeled using the boundary layer equations. That this is a reasonable assumption is partially justified by the boundary layer methods evaluation study detailed in the previous section where particular classes of solutions were able to capture most of the qualitative aspects of the physical phenomena indicated by the experimental data. That the methods did not consistently give good quantitative solutions is an indication that reduced methods have a limited range of validity. Therefore, the objective of the boundary layer methods development effort performed within this program was to start with a particular general boundary layer method featuring basically "good physics" and extend and/or modify it so that its useful range of validity would include gas turbine airfoil heat transfer problems. The general method used here as the starting point was one which numerically solved the streamwise momentum and energy partial differential boundary layer equations using MLH/eddy diffusivity concepts for modeling the turbulent shear stress and heat flux. The specific computer code selected was the Crawford and Kays (Ref. 8) published version of the STAN5 two-dimensional boundary layer program.

The actual strategy used in extending and/or modifying the general MLH turbulence modeling boundary layer methodology was to pay particular attention to both the turbulence model and nonturbulence model aspects of the complete boundary layer problem. Boundary and initial conditions are considered to be nonturbulent aspects of the boundary layer problem but are important since the boundary layer equations are parabolic in nature. The assumption that the boundary and initial conditions are known (or not critical) can be a dangerous approach and has led to incorrect conclusions regarding the performance of a particular turbulence model. In general, boundary conditions become very important when strong nonequilibrium streamwise pressure gradients are present.

This is because streamwise pressure gradient terms appear explicitly in the boundary layer equations and become dominant terms when the flow is strongly accelerated or decelerated. The specified initial conditions are usually not considered particularly important aspects of the boundary layer problem because the boundary layer equations themselves have rather weak "upstream memory" properties. Therefore the boundary layer solutions can be desensitized to initial condition errors by starting the boundary layer solutions far enough upstream of the actual zone of interest. This, of course, cannot be done for airfoil boundary layer computations because the entire airfoil surface makes up the computational domain and, therefore, is of interest. Actually, initial conditions are even more critical to airfoil heat transfer problems, because computations are usually started near the leading edge stagnation point, which is of critical importance to the designer. Since the nonturbulent aspects of the airfoil boundary layer heat transfer problem, i.e., boundary and initial conditions, are so important, the manner in which they were specified will be discussed in two separate sections below.

The turbulence modeling aspects of the boundary layer problem considered herein were treated initially as though an acceptable model reflecting free stream turbulence, curvature and transition effects were already available. The intent here was to avoid a lengthy turbulence model development effort beyond the scope of the present program. The previously developed approaches were tested using selected experimental test cases, the data base used in Task I, Lander (Ref. 16), and Turner (Ref. 15), as well as the data obtained in the current program (Task II). It was found, however, that when tested against these rather extensive data sets, simple extensions to the MLH turbulence modeling were often inadequate. This result led to a turbulence modeling effort, which specifically addressed the airfoil heat transfer problem.

Boundary Conditions

Any given boundary layer code is only as good as the inviscid blade-to-blade code used to predict boundary layer edge velocity conditions. Therefore, any discussion of the development of a suitable airfoil heat transfer prediction scheme should begin with a discussion of the manner in which boundary conditions are provided via an inviscid blade-to-blade method.

For all airfoil boundary layer computations performed within this program, boundary conditions were obtained from two-dimensional inviscid blade-to-blade solutions computed using the time dependent Euler equation solver of Delaney (Ref. 21). The Delaney method uses a body-centered coordinate system, which allows detailed resolution of the leading edge and/or stagnation region. Accurate resolution of the stagnation region flow field is essential to establishing suitable initial conditions in the leading edge region. Figure 43 il-



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Figure 44. Delaney 2-D inviscid blade-to-blade analysis surface static/inlet total (PSW/PT1) solutions compared with MARK II experimental data for exit Mach numbers of 0.90 and 1.05.



Figure 45. Delaney 2-D inviscid blade-to-blade analysis surface static/inlet total (PSW/PT1) solutions compared with C3X experimental data for exit Mach numbers of 0.90 and 1.05.

lustrates the body-centered coordinate grids generated analytically for the four airfoils that made up the experimental data base used in this Task III method development phase. For purposes of reproduction, only coarse grids are shown. In actual application, the grid can be made as fine as necessary to ensure that solutions are converged with respect to grid density. To demonstrate the qualitative/quantitative attributes of the selected inviscid flow solutions reference is made to Figures 35, 44, and 45, which show predicted surface static/inlet total pressure distributions for Lander (Ref. 16), Mark II, and C3X airfoils, respectively, at the indicated exit Mach number conditions. In general, the method captures all the qualitative and quantitative aspects of the data. This is particularly significant in the case of the Mark II airfoil, which indicates the presence of a strong shock on the suction surface.

Initial Conditions

The initial conditions that must be specified for a compressible, two-dimensional boundary layer method with zero order turbulence modeling are the boundary layer velocity and thermal profiles. As mentioned in the introduction of this subsection, airfoil boundary layer methods are computationally started in the near vicinity of a specified leading edge stagnation point. Therefore, care must be exercised in defining these initial profiles to obtain realistic stagnation region heat flux levels. The purpose of this section is to describe the method used for generating the required initial velocity and thermal profiles. The particular method summarized below is referred to as the initial profile generation method (IPGM). The IPGM used for all solutions computed in the Task III phase of the analytical program is an extended version of the Miyazaki and Sparrow (Ref. 34) similarity solution analysis developed for predicting the effects of free-stream turbulence on heat transfer to cylinders in cross flow. Although the method was not developed for airfoil boundary layer calculations, the fact that this analysis was based on the solution of a transformed set of the boundary layer equations (similarity form) means that both velocity and thermal profiles are part of the solution. The Miyazaki and Sparrow method was generalized in two ways for application as an IPGM. Their model for eddy diffusivity (ϵ_m) was also extended to treat cases other than cylinders in cross flow.

The first generalization was to recast their system of governing incompressible differential equations into a compressible flow form. Starting with the two-dimensional incompressible momentum and energy equations and introducing the Goertler transformation, Miyazaki and Sparrow obtained the following stagnation flow transformed momentum and energy equations.

$$\left\{ \left(1 + \frac{\varepsilon_m}{\nu} \right) F'' \right\}^{t} + FF'' + \left\{ 1 - (F')^2 \right\} = 0$$
 (1a)
$$F = F' = 0 \text{ at } \eta = 0$$

$$F' + 1 \text{ as } \eta \rightarrow \infty$$

$$\left\{ \frac{1}{\left(\frac{1}{Pr} + \frac{1}{\frac{Pr_{t}}{V}} - \frac{\varepsilon_{m}}{V}\right)}{b} T' \right\}^{T} + FT' = 0$$
(1b)
$$T = 0 \text{ at } \eta = 0$$

$$T = 1 \text{ ac } \eta = 0$$

F and T are the dimensionless stream function and dimensionless temperature, respectively. The Goertler transformation relating the physical coordinate variables (x,y) to the nondimensionalized transformed variables (ξ,η) and the relations between the physical streamwise velocity component (u), temperature (t), and stream function (ψ) to the transformed quantities (and/or derivatives of) F and T are

Goertler
Transformation
$$\begin{cases} \xi = \frac{1}{L_r U_\infty} \int_0^X u_e(x) dx = \xi(x) \\ \eta = \left[2 \sqrt{\int_0^X u_e(x) dx} \right]^{-1/2} u_e(\xi) y = \eta(x, y) \end{cases}$$
(2a)

 $()' = \frac{d}{du}()$

with

and

$$\psi(x,y) = \left[2 \sqrt{\int_{0}^{x} u_{e}(x) dx}\right]^{-1/2} F(\eta)$$

$$u(x,y) = u_{e}(\xi)F'(\eta)$$

$$t(x,y) = t_{w} + (t_{e}-t_{w})T(\eta)$$

Nondimensionalization quantities L_r and U_{∞} are defined as a characteristic length scale (cylinder diameter by Miyazaki and Sparrow) and uniform upstream velocity level, respectively. The boundary layer outer edge (free-stream) velocity and temperature and the wall temperature boundary conditions are u_s , t_s , and t_s , respectively. Equations la and lb reduce to the stagnation point flow form of the Falkner-Skan equations if the terms labeled a and b are set equal to zero. That is, the final similarity form was obtained by neglecting viscous dissipation in the energy equation, assuming constant free-stream (t_e) and wall (t_w) temperature boundary conditions and a power law free-

(2b)

(4)

stream velocity (u_e) distribution as discussed below. The terms a and b of 1 are modeled as described by Miyazaki and Sparrow. Equations 1a and 1b cast in generalized compressible similarity form are

$$\begin{bmatrix} C(1 + \frac{\varepsilon_m}{v}) F'' \end{bmatrix}' + FF'' + \beta \begin{bmatrix} G - (F')^2 \end{bmatrix} = 0$$
(3a)

$$F = F' = 0 \text{ at } \eta = 0$$

$$F' + 1 \text{ as } \eta + \infty$$

$$\begin{bmatrix} C \left(\frac{1}{Pr} + \frac{1}{Pr} - \frac{\varepsilon_{m}}{\nu}\right) G' \end{bmatrix}' + FG' = -C \left(1 + \frac{\varepsilon_{m}}{\nu}\right) (Y-1) M_{e}^{2} (F'')^{2} (3b)$$

$$G = G_w$$
 at $\eta = 0$

 $G \rightarrow 1$ as $\eta \rightarrow \infty$

~•••

where

$$C = \frac{\rho \mu}{\rho} = Chapman-Rubesin parameter$$

$$\beta = \frac{2\xi}{u_e} - \frac{du_e}{d\xi} = \text{transformed Euler number}$$

$$\gamma = c_p/c_v = specific heat ratio$$

M_e = free-stream Mach number

Equations 3a and 3b were derived starting with the two-dimensional compressible boundary layer equations and introducing this time the Illingworth transformation. This transformation relating the physical coordinates (x,y) to the transformed variables (ξ,η) along with the relations between physical stream function (ψ) , streamwise velocity component (u), and static enthalpy (h) to the transformed variables F, F', and G are

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Illingworth Transformation $\begin{cases} \xi = \int_{0}^{X} \rho_{e}(x) \mu_{e}(x) u_{e}(x) dx = \xi(x) \\ \eta = \frac{u_{e}(\xi)}{\sqrt{2\xi}} \int_{0}^{y} \rho dy = \eta(x,y) \end{cases}$ (5a)

$$()' = \frac{d}{d\eta} ()$$

and

with

 $\psi(x,y) = \sqrt{2\xi} F(n)$ (5b) $u(x,y) = u_e(\xi) F'(n)$ $h(x,y) = h_e(\xi) G(n)$

Note here that as implied by 5b, F and G are proportional to the stream function (ψ) and static enthalpy (h) respectively. Equations 3a and 3b minus the terms a and b are the same as those given by White (Ref. 35) for compressible laminar flow where the final similarity form was achieved by assuming constant free-stream total enthalpy (H_e) , constant wall temperature (t_w) , power law free-stream velocity (u_e) distribution, and ideal gas. The interested reader should refer to Ref. 35 for more details. In 5b, h_e is defined as the boundary layer outer edge (free-stream) static enthalpy. Note that in the energy equation 3b the viscous dissipation term (right-hand side of 3b) has been included. However, for stagnation point flows (β =1) this term is negligible since $M_e \sim 0$. For high speed flat plate flow ($\beta = 0$), which is the other case where 3a and 3b represent compressible similarity equations, the contribution due to viscous dissipation may be significant. Numerically, equations 3a and 3b together with the boundary conditions listed above are solved in an iterative fashion on a nonuniform grid using a modified box scheme described in detail by Weigand (Ref. 49). For property variation within the solution domain, air is assumed and the Eckert and Drake (Refs. 50) tables are used. Once equations 3a and 3b are solved in transformed (ξ,η) space, the relations given by 5a and 5b are used to solve for the physical streamwise velocity (u) and static (h) or total $(H=h+u^2/2)$ enthalpy boundary layer profiles required as input to the airfoil surface 2-D finite difference boundary layer analysis.

The second generalization made was to allow for stagnation point flow on arbitrary geometries. For similarity, an assumption is made that the free-stream velocity (u_e) in the near stagnation point region satisfies the following form:

 $u_e = K x^{Eu}$

(6)

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(7)

(8)

where K is a constant, x is the surface distance, and Eu is the Euler number, which for stagnation point flow is equal to unity. Nondimensionalizing equation (6), using the upstream velocity (U_{∞}) , a characteristic reference length (Lr), and explicitly setting Eu equal to unity yields

$$= \frac{\frac{du_e}{dx}}{U_{\infty}} = \frac{KL_r}{U_{\infty}} = \text{constant}$$

Ū∞

where A

 $\left(\frac{u}{e}\right) = \sqrt{x}$

In general, A, the normalized streamwise velocity gradient, is a function of geometry. For cylinders in cross flow, where L_r may be taken as the cylinder radius, an acceptable value for A based on potential flow solutions is 2.0 for $x/Lr \sim 0$. Reduced values for A have been suggested (see Ref. 35) by various authors to account for viscous effects. The value used by Miyazaki and Sparrow for cylinders in cross flow was 1.816. The heat transfer coefficient or Nusselt number obtained from the solution of Equations 3 and 4 is a function of A. Theoretically then, the accuracy of the stagnation point heat transfer prediction is dependent on how accurately A is known. In practice, the leading edge of an airfoil is commonly modeled as a cylinder in cross-flow. In that case, A = 1.816 and the resulting IPGM would be equivalent to the Miyazaki and Sparrow formulation. The basic approach can be readily generalized to more realistic airfoil stagnation point regions by relaxing the cylinder in cross flow assumption and deriving the value of A from the inviscid blade-to-blade solution at the stagnation point. Establishing an appropriate value for A and/or K, near the stagnation point on an airfoil, is a straightforward task if the inviscid blade-to-blade solver uses body centered coordinates (see Figure 43). This reinforces a previous argument that any boundary layer method (including a general IPGM) is only as good as the inviscid blade-to-blade analysis.

In generalizing the Miyazaki and Sparrow approach to geometries other than cylinders, the validity of their basic eddy diffusivity ($\epsilon_{\rm m}$) model was also re-examined. The basic Miyazaki and Sparrow model for ϵ_m , within the boundary layer (defined in physical variables) is given as,

 $\epsilon_{\rm m} = 2.2$ $\ell < U^{\dagger} >_{\infty} (\frac{y}{8})$ where $l = \begin{cases} 0.4 \text{ y} & \text{for } 0 \le y \le 0.0225 \\ 0.09 \delta & \text{for } 0.225 \delta < y \end{cases}$

with $\langle U' \rangle_{\infty} (TU_{\infty} U_{\infty})$

Based on extensive comparisons with the airfoil leading edge heat transfer data reported herein, the Miyazaki-Sparrow viscosity model was eventually modified for the generalized IPGM used here. The modified eddy diffusivity model is given as,

$$\epsilon_{m} = \left[B\left(\frac{A}{1.816}\right)^{2} \right] \quad \ell < U \geq \begin{pmatrix} y \\ \delta \end{pmatrix} \qquad OF POOR QUALITY$$

$$\ell = \begin{cases} 0.4 \ y \ for \ 0 \le y \le 0.225\delta \\ 0.09\delta \ for \ 0.225\delta < y \end{cases}$$

$$B = \left\{ \begin{array}{c} 0.4 \ y \ for \ 0 \le y \le 0.225\delta \\ 0.09\delta \ for \ 0.225\delta < y \end{array} \right\} \quad for \ 0 \le (Re'_{D}/\sqrt{Re_{D}}) \le 50 \\ 1.2 \ for \ 50 < (Re'_{D}/\sqrt{Re_{D}}) \le 50 \end{cases}$$
(9)

A = normalized stagnation point free-stream velocity gradient determined from the inviscid blade-to-blade solution, Equation 7



The implied length scale in the Reynolds number definitions is twice the radius of curvature of the airfoil surface at the stagnation point (for cylinders, this is equivalent to the diameter). With the exception of the term in brackets, Equation 9 is the same as 8. The function B, $[1.2 \le B \le 3.24]$, replaces the constant 2.2 of Equation 8 and was developed as a generalization, which gave somewhat better results for cylinder data. The term involving A reflects the increase, A > 1.816, or decrease, A < 1.816, of eddy diffusivity for geometries other than cylinders. Note that for cylinders in cross flow with A = 1.816, Equation 9 essentially reduces to the original Miyazaki and Sparrow Equation 8. Therefore Equation 9 is still valid for cylinders in cross flow.

The marked improvement in predicting airfoil stagnation point heat transfer (including the effects of free-stream turbulence and arbitrary pressure gradient), using Equation 9, is shown in Figure 46. In this figure, the predicted stagnation point heat transfer coefficient (hpred) ratioed to the experimentally determined value (hMEAS) is shown plotted against the turbulent Reynolds number ratio parameter for the four different airfoils shown in Figure 43. As can be seen in Figure 46, the airfoil stagnation point predicted (using Equation 9 for defining turbulent diffusivity) heat transfer coefficient has a mean value about 5% higher than the measured value and has a scatter of $\pm 10\%$. It is important to point out here that if an attempt is made to include the effects of free-stream turbulence on airfoil stagnation point heat transfer (assuming the airfoil leading edge can be modeled as a cylinder in cross flow), then the levels of heat transfer predicted could be in serious error. This is illustrated in Figure 46 by the Equation 8 results.

In summary, this subsection has described the manner in which required initial conditions were specified for airfoil boundary layer computations. Again, it

PREDICTION



Figure 46. Airfoil stagnation point heat transfer predictions, including the effects of free-stream turbulence obtained using cylinder in cross-flow assumption (Equation 8) and generalized geometry assumption (Equation 9). Predicted heat transfer coefficient is shown normalized by measured value (hpren/hmeas).

is important to note that realistic initial conditions are essential because the surface boundary layer computations are usually started near the leading edge stagnation point, which is an area of special interest to the gas turbine airfoil cooling designer. An analytical/numerical procedure (IPGM) for generating initial conditions in the form of velocity and thermal profiles, based on stagnation point similarity solutions, including the effects of free-stream turbulence and pressure gradient, was presented. The IPGM used within this program and suggested for general use in a design system environment is given by Equations 3a, 3b, and 9. It was demonstrated that this turbulent form of the boundary layer similarity equation yields reasonable airfoil stagnation point heat transfer predictions.

Effective Viscosity Modeling

This subsection deals with the so-called turbulent aspects of the airfoil heat transfer method development eluded to in the introduction. In this subsection, a brief discussion of the effective viscosity concept will be followed by a description of the formulation developed as part of this program.

General Effective Viscosity Formulation

In the basic effective viscosity/Prandtl number approach to modeling turbulent shear stress and turbulent heat flux, eddy diffusivities for momentum ($\epsilon_{\rm m}$) and heat $(\epsilon_{\rm H})$ are introduced to model the unknown fluctuating quantities as given below

$$-u'v' = \varepsilon_{m} \frac{\partial u}{\partial y} = \frac{\mu_{+}}{\rho} \frac{\partial u}{\partial y}$$
(10)

$$-i'v' = \varepsilon_{H} \frac{\partial I}{\partial y} = \frac{k_{t}/c_{p}}{\rho} \frac{\partial I}{\partial y}$$
(11)

This assumption relates the fluctuating quantites to more definable mean gradient quantities. Using Equations 10 and 11, an effective viscosity, μ eff, and an effective conductivity, (k/c_p) eff, may be defined as follows

$$\mu_{eff} = \mu + \mu_t = \rho(\nu + \varepsilon_m)$$
(12)

$$\left(\frac{k}{c_p}\right)_{eff} = \frac{k}{c_p} + \left(\frac{k}{c_p}\right)_t$$
(13)

In practice, it is often easier to work with the dimensionless Prandtl number rather than with conductivity. Therefore an effective Prandtl number, Pr_{eff} , is defined using Equations 12 and 13 together with the so-called turbulent Prandtl number, Pr_t , which relates ϵ_m and ϵ_H . That is

$$Pr_{eff} = \frac{\mu_{eff}}{(k/c_p)_{eff}} = \frac{1 + \frac{\nu_m}{\nu}}{\frac{1}{Pr} + \frac{\varepsilon_m}{\nu} \frac{1}{Pr_t}} = \frac{1 + \frac{\mu_t}{\mu}}{\frac{1}{Pr} + \frac{\mu_t}{\mu} \frac{1}{Pr_t}}$$
(14)

where

$$Pr = \frac{\mu}{(k/c_p)} \text{ and } Pr_t = \frac{\varepsilon_m}{\varepsilon_H} = \frac{\mu}{(k/c_p)_+}$$

With this definition, Pr_t becomes the unknown turbulent quantity in the energy equation rather than k_t , the turbulent conductivity. The unknowns that must be modeled in the effective viscosity/Prandtl number approach are the turbulent viscosity, μ_t , and turbulent Prandtl number, Pr_t .

In this study, more generalized forms of the effective viscosity/Prandtl number were used to accommodate explicit modeling of free-stream turbulence and transition as part of an MLH turbulence modeling approach. These forms are

$$\mu_{eff} = \mu + (\gamma_{t} \mu_{t} + \gamma_{TU} \mu_{TU})$$
(15)

$$Pr_{eff} = \frac{1 + \frac{(\gamma_{t} \mu_{t} + \gamma_{TU} \mu_{TU})}{\mu}}{\frac{1}{Pr} + \frac{(\gamma_{t} \mu_{t} + \gamma_{TU} \mu_{TU})}{\mu} \frac{1}{Pr_{t}}}$$
(16)

$$Pr_{t} = \frac{(\gamma_{t} \mu_{t} + \gamma_{TU} \mu_{TU})}{(k/c_{p})_{t}}$$

Note that the term in parenthesis above replaces the single term representation of turbulent viscosity, $\mu_{\rm t}$, in Equations 12 and 14. Use of the same variable, $\mu_{\rm t}$, in both Equations 12 and 15 is intentional. In simple approaches, which explicitly include the effects of free-stream turbulence, modeling of the turbulent viscosity, $\mu_{\rm t}$, is not changed but rather free-stream turbulence is accounted for by introducing an additional term ($\mu_{\rm TU}$) referred to here as the "turbulence" viscosity. With this approach, Equations 15 and 16 are equivalent to Equations 12 and 14 only if $\gamma_{\rm t}$ is unity and $\gamma_{\rm TU}$ and/or

As a side note, it is interesting to note that the so-called turbulence viscosity, μ_{TU} , was introduced explicitly, but a corresponding turbulence Prandtl number, which might be defined as the ratio of turbulence viscosity, $\mu_{\rm TU}$, to turbulence conductivity, was not introduced. This apparent oversite or inconsistency would seem to be important when attention is being so specifically paid to airfoil heat transfer type problems, where the effects of free-stream turbulence are so pronounced. That it is not defined or modeled emphasizes the lack of historical attention given to modeling turbulent heat flux. This is unfortunate, as pointed out in Haines (Ref. 25), and truly hampers turbulence modeling efforts when heat transfer is important. The concept of turbulence Prandtl number (and the modeling of turbulent Prandtl number in general) have been largely neglected in the sense that phenomena associated with dirfoil heat transfer are explicitly modeled only through the momentum equation and hence affect the energy equation only through rather poorly developed turbulent Prandtl number modeling. Any serious attempts to directly model turbulent heat flux and/or turbulent Prandtl number in this particular program would be difficult, if not impossible, at this time because the detailed airfoil heat transfer data necessary to verify any new modeling concept are absent.

Returning now to the discussion of the effective viscosity formulation given by Equation 15, it should be noted that two additional terms γ_t and γ_{TU} are introduced. These terms are commonly referred to as intermittency functions. Their purpose is to "turn-on" or "turn-off" the terms they multiply in α specified manner. In practice, the transition process from laminar to turbulent flow is modeled through γ_t . That is:

$$\gamma_{t} = \begin{cases} 0 & \text{Laminar zone} \\ 0 < \gamma_{t} < 1 & \text{transition zone} \\ 1 & \text{turbulent zone} \end{cases}$$
(17)

Specification of the actual functional form of the intermittency, γ_t , is the result of transition origin, path, and length modeling.

where

If γ_t were allowed to range from zero to one and also from one to zero, then both a natural (forward) transition and a reverse transition (relaminarization) could be modeled.

Finally, the term γ_{TU} is introduced to specify in which zone--laminar, transition, or turbulent--the turbulence viscosity is added. In practice, γ_{TU} may be directly related to γ_t (e.g., $\gamma_{TU} = 1 - \gamma_t$) or a γ_t independent function may be developed.

Before leaving this section, it is of interest to contrast the "original" and "final" approaches to turbulence modeling put forward here. This will hopefully highlight the main framework of the MLH turbulence model used in the Task I methods evaluation in terms of Equation 15. That is, in the baseline STAN5-MLH method used in Task I (and as a starting point for Task III):

 $\kappa = 0.41, \lambda = 0.086$

$$\mu_{eff} = \mu + \gamma_t \mu_t + \gamma_{TU} \mu_{TU}$$
 (a)

$$t = \rho D^2 \ell^2 \left| \frac{\partial u}{\partial y} \right|$$
 (b)

$$\ell = \begin{cases} \kappa y & 0 \le y \le \frac{\lambda \delta}{\kappa} \\ \lambda \delta & \frac{\lambda \delta}{\kappa} \le y \le \delta \end{cases}$$
 (18)

$$D = 1.0 - \exp\left[-y^{+}/A^{+}\right] \qquad (d$$

$$y^{+} = \frac{u_{t}y}{v}, A^{+} = A^{+}(P^{+})$$

$$u_{\tau} = \sqrt{\frac{T_{w}}{\rho_{w}}}, P^{+} = \frac{v_{w}}{\rho_{w}^{u}\tau^{3}}, \frac{dP}{dx}$$

$$\gamma_{t} = \begin{cases} 0 \text{ for } Re_{\theta} < Re_{\theta t} \\ 1 \text{ for } Re_{\theta} > 2 Re_{\theta t} \end{cases} \qquad (e$$

$$\mu_{TU} - (Not modeled) = 0 \qquad (f$$

 γ_{TU} - (Not modeled) = 0 (g

Complete description of this MLH turbulence model and its implementation in STAN5 is given in Crawford and Kays (Ref. 8). The important points to make about Equation 18 are that neither TU or TU are modeled (implying that no attempt was made to explicitly represent free-stream turbulence phenomena). Also, there are no explicit surface curvature corrections, and there is no explicit functional transition origin model. These points are not made to disparage the original model but rather to support statements that extensions to the general differential method (with MLH turbulence modeling) are necessary for developing a suitable airfoil heat transfer prediction scheme.

In closing this subsection, it should be stated that the generalized effective viscosity/Prandtl number forms given by Equations 15 and 16 are not new concepts. Rather they are convenient forms for setting up and systematizing MLH turbulence model extensions found in the literature. In the next subsection, several of the various models suggested for defining the terms of Equation 15 are discussed together with their potential for implementation into a gas turbine airfoil design code.

Previous Modeling Efforts and Results

The objective of the Task III phase of this program was to evaluate available modifications and/or extensions applicable to the various terms of the effective viscosity definitions (Equation 15), and to select the "best" combination for final recommendation. In working towards this objective, it was found that it was not possible to find a satisfactory combination that would give consistently reasonable heat transfer coefficient predictions. The principal reason for this deficiency was that a relatively large set of relevant airfoil heat transfer data was used to test the extended models. In particular, the heat transfer data of Lander (Ref. 16) and Turner (Ref. 15), as well as the Mark II and C3X data obtained in this program, were used in the Task III extended methods evaluation phase. These four airfoil heat transfer data sets represented a wide range of geometries and operating conditions characteristic of the gas turbine environment. The fact that the extended "literature" models were evaluated against a relatively large and diverse airfoil heat transfer data set proved to be a severe test of the range of validity of most models tested. The fact that most MLH turbulence model extensions given in the literature were not specifically developed for the gas turbine airfoil heat transfer problem reinforces the opinion that solutions obtained from reduced forms of the Navier-Stokes/energy equations cannot be expected to be valid for every fluid flow/heat transfer problem envisioned. What was observed in this study was that the modeling approaches developed for nonairfoil geometries were not adequate for predicting the wide range of representative gas turbine airful-specific data used for verification. This statement should not be misunderstood to mean that every model tested failed for every case. In fact, certain model combinations tried gave respectable results for certain data cases. However, for other cases, these same model combinations were inadequate. The purpose of this subsection is to document what was tried and how a best single or combined approach was searched for computationally.

The types of models extracted from the literature fall within one of the following five categories listed:

o Transition origin models

o Transition length models

o Transition path models (intermittency) o "Turbulence" viscosity (μ_{TH}) models

o Surface curvature models

Taken together, models in the first three categories give a complete definition of the transition process and mathematically define the intermittency term, $\gamma_{\rm t}$, in the effective viscosity definition given by Equation 15. Models in the fourth category define the turbulence viscosity term, $\mu_{\rm TU}$. These models are almost exclusively dedicated to modeling the effects of free-stream turbulence within an MLH turbulence modeling approach. Models that fit into the surface curvature modeling category are suggested mixing length scale corrections and are often referred to as "Beta-Richardson number" models. Finally, models for $\gamma_{\rm TU}$, the turbulence viscosity intermittency function of Equation 15, were not originally specified. Rather, the approach taken was to define $\gamma_{\rm TU}$ by trial and error using the experimental data to determine in which regions $\mu_{\rm TU}$ should be "turned-on" or "turned-off" to best fit the data trends.

Before listing the models tested, it is useful to first define some of the nomenclature used in the analytical definitions given for these models. A number of the models are functions of free-stream turbulence. A distinction is made between upstream level of free-stream turbulence intensity (TU_{∞}) , local boundary layer outer edge level (TU_e) and average level (\overline{TU}) . The definitions of these three types of turbulence intensity level follows Dunham (Ref. 32), who developed a transition origin model using \overline{TU} . TU_{∞} is defined as the assumed isotropic free-stream turbulence intensity that would correspond to the uniform flow field approaching a cascade of airfoils. This would represent, for example, an experimentally reported upstream value. TU_e is the local boundary layer edge value and is defined here (as suggested by Dunham) using the following equation

$$TU_{e} = \begin{cases} TU_{\infty} \text{ for } S > 1 \\ S[TU_{\infty}] \text{ for } 0 \le S \le 1 \end{cases}$$

where

and

$$S = \sqrt{\frac{1}{2c} (1 + \frac{F}{c^3})}$$

$$F = \begin{cases} \frac{\tan^{-1}\sqrt{c^{-3}-1}}{\sqrt{c^{-3}-1}} & \text{when } c < 1 \\ \frac{\ln [c^{1.5}(1 + \sqrt{1-c^{-3}})]}{\sqrt{1-c^{-3}}} & \text{when } c > 1 \end{cases}$$

(19)

and

$$c = \frac{(\rho u)_{e}}{(\rho U)_{m}}$$

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(23)

In computations, TU_e , is constrained, as implied by Equation 19, to be less than or equal to TU_{∞} . Also, Dunham originally defined $c = u_e/U_{\infty}$, (i.e., velocity ratio) but here the density-velocity ratio is used. The average TUis defined as follows,

$$\overline{TU} = \frac{(TU_{\infty} + TU_{e})}{2}$$
(20)

Equations written as functions of either of the three types of turbulence intensities defined above assume that actual values are given in decimal equivalent (i.e., 10% TU is 0.10, not 10.) The variable λ is a pressure gradient term (Pohlhausen parameter) and is defined as

$$\lambda = \frac{\theta^2}{v} \frac{du_e}{dx}$$
(21)

where θ is the local boundary layer momentum thickness. The various Reynolds number definitions given are all based on the use of local boundary layer edge velocity with the first subscript indicating length scale basis and the second identifying how the Reynolds number is used. The important Reynolds number definitions used in what follows are

- $\operatorname{Re}_{\theta t}$ = momentum thickness Reynolds number, where transition begins (transition origin criterion)
- $Re_{\theta e}$ = momentum thickness Reynolds number, where transition ends (transition length criterion)
- Rext = surface distance Reynolds number, where transition begins (transition origin criterion)
- Rexe = surface distance Reynolds number, where transition ends (transition length criterion)
- Re_{ρ} = transition zone length Reynolds number.

For zero-pressure gradient flows, the last three definitions are related by the following equation

$$\operatorname{Re}_{\mathbf{x}e} = \operatorname{Re}_{\mathbf{x}+} + \operatorname{Re}_{\mathbf{x}} \tag{22}$$

Also, ℓ , as used here, corresponds to physical length of the transition zone defined as follows

 $\ell = \left(x |_{\gamma_t=0.99} - x |_{\gamma_t=0} \right)$

Or, alternately, ℓ is the distance from the transition origin to where transition is 99% complete. The definition of γ_t used in Equation 23 is represented by Equation 17. Certain of the transition length and path (intermittency) models found in the literature are based on other definitions of transition zone length. For instance, Dhawan and Narasimha (Ref. 36) define the transition zone length, d, as

$$d = \left(x |_{\gamma_t = 0.75} - x |_{\gamma_t = 0.25} \right)$$
(24)

which defines the physical transition zone length as the distance between the points where transition is 25% and 75% complete. Dunham (Ref. 32) related \pounds given by Equation 23 to d given by Equation 24 using the following relation

 $\ell = 3.36d$

The procedure used by Dunham (and in this work) was to convert all transition zone length definitions to the equivalent of Equation 23.

Transition Origin Models

Five analytical models for the prediction of transition origin were tested, the goal being to replace the arbitrarily specified transition origin momentum thickness Reynolds number criterion used in the Task I methods evaluation phase of this program. These five methods are analytically summarized below, along with brief comments when appropriate.

A full discussion of each model will not be given here for purposes of brevity. The reader interested in full details should refer to the appropriate references.

o [1] VanDriest and Blumer (Ref. 37)

$$\sqrt{\text{Re}_{\text{xt}}} = \frac{-1 + \sqrt{1 + 132500 \text{ TU}_{\infty}^2}}{39.2 \text{ TU}_{\infty}^2}$$

This is a flat place type model, which specifies transition origin as a function of free-stream turbulence only. Selection of this flat plate model was intended to demonstrate the use of zero-pressure gradient correlations for nonequilibrium applications.

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o [2] Seyb (Ref. 1, 38)

$$Re_{\theta t} = \frac{1000}{1.2 + 70TU_{e}} + 10. \left[\frac{\lambda + 0.09}{0.0106 + 3.6TU_{e}}\right]^{2.62}$$
(27)

This model was tested using the upper and lower limits for TU_e suggested by Brown and Burton (Ref. 17), i.e.,

$$TU_{e} = \begin{cases} 0.015 & \text{if } TU_{e} < 0.015 \\ TU_{e} & \text{if } 0.015 \le TU_{e} \le 0.04 \\ 0.04 & \text{if } TU_{e} > 0.04 \end{cases}$$
(28)

(29)

Seyb's model for transition origin is a function of both free-stream turbulence intensity, $\text{TU}_e,$ and pressure gradient, λ .

o [3] Cebeci (Ref. 39)

$$Re_{\theta t} = 1.174(1. + 22400/Re_x) Re_x^{0.46}$$

Limits .1 x 10⁶ $\leq Re_{xt} \leq 60 \times 10^6$

This model implies that a unique relation exists between the momentum thickness Reynolds number and the surface distance Reynolds number at the transition initiation location. This model is also a flat plate type model and does not include the effects of free-stream turbulence intensity explicitly.

o [4] Dunham (Ref. 32)

$$Re_{\theta t} = \left[(0.27 + 0.73 \cdot exp(-80.\overline{TU}) \right] \cdot \left[550. + 680.(1-D)^{-1} \right]$$
(30)
where
$$D = \begin{cases} (21\lambda - 100\,\overline{TU}) & \text{if } (21\lambda - 100\,\overline{TU}) \le 0.75 \\ 0.75 & \text{if } (21\lambda - 100\,\overline{TU}) > 0.75 \end{cases}$$

This model, like Seyb's, predicts transition origin as a function of both freestream turbulence intensity (defined by Equation 20) and pressure gradient. o [5] Abu-Ghannam and Shaw (Ref. 40)

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$$\operatorname{Re}_{\Theta t} = 163 + \exp \left[F(\lambda) \cdot (1. - \overline{TU}/0.0691) \right]$$

where

$$F(\lambda) = \begin{cases} 6.91 + 12.75\lambda + 63.64\lambda^2 & \text{for } \lambda < 0\\ 6.91 + 2.48\lambda - 12.27\lambda^2 & \text{for } \lambda > 0 \end{cases}$$

This model was developed based on extensive experimental data taken by the suthors, where both pressure gradient and free-stream turbulence level were varied. In form, Equation 31 is similar to the transition origin model of Hall and Gibbings (Ref. 41) but more generalized.

Transition-Length Models

Following are descriptions of the five transition zone length or endpoint models tested. The common feature of all these models (with the exception of the Ref. 41 model) is that the transition zone length is defined in terms of an appropriate transition origin Reynolds number. This implies that these length models are only as good as the transition origin model used.

o [1] Dhawan and Narasimha (Ref. 36)

$$Re_{d} = 5.0 Re_{xt}^{0.8}$$
 (32)

where

d

$$= (x|_{Y_{t}=0.75} - x|_{Y_{t}=0.25})$$
 eq.(24)

This model defines the actual zone length Reynolds number based on 25% to 75% intermittency. As discussed earlier, for ease of implementation into a numerical code and/or systematizing definition, the models were all used in a modified form, where the characteristic length scale, ℓ , was defined as 0-99% intermittency as in Equation 23 (also referred to as the total length). Therefore, based on the total length, using Equation 25, the Dhawan and Narasimha model becomes

> $Re_{\ell} = 16.8 Re_{xt}^{0.8}$, $\ell = Eq.(23)$ (33) and $Re_{xe} = Re_{xt} + Re_{\ell}$

where as defined above, Re_{xe} is the surface distance Reynolds number, which defines the end of the transition zone.

(31)

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o [2] Debruge (Ref. 42)

$$Re_d = 0.005 Re_{xt}^{1.28}$$
, $d \equiv Eq.(24)$ (34)

Again this model was used in the following modified form,

$$Re_{l} = 0.0168 Re_{xt}^{1.28}$$
, $l \equiv Eq.(23)$ (35)

and $R_{xe} = Re_{xt} + Re_{\ell}$ o [3] Chen and Thyson (Ref. 43)

$$Re_{\ell} = (60. + 4.68M_e^{1.92}) Re_{xt}^{0.67}$$
, $\ell \equiv Eq. (23)$
and $Re_{re} = Re_{xt} + Re_{\ell}$ (36)

The assumption was made that Chen and Thyson's (Ref. 43) original model, as given by Equation 36, was based on total length, as defined by Equation 23, and therefore was not modified. M_e is defined here as the local free-scream Mach number.

o [4] Hall and Gibbings (Ref. 41)

$$Re_{\theta e} = 320. + exp(7.7 - 44.75 TU_e)$$
 (37)

This model is unique in the sense that the transition endpoint is not an explicit function of the origin. Therefore, Equation 37 should be considered together with Hall and Gibbings transition origin model,

 $Re_{\theta t} = 190 + exp(6.88 - 103. TU_{e})$ (38)

to be consistent with the authors' original modeling concept.

o [5] Abu-Ghannam and Shaw (Ref. 40)

$$Re_{\theta e} = 540. + 183.5(Re_{\ell} \times 10^{-5} - 1.5) (1 - 1.4\lambda)$$
 (39)

where $Re_{g} = 16.8 Re_{xt}^{0.8}$ Eq.(33)

The authors define λ as the endpoint value of the pressure gradient parameter defined by Equation 21. In practice a local value of λ was used therefore implying that the transition endpoint was not necessarily fixed once the origin Reynolds number was known. This brings up another important characteristic of most of the transition length models studied here. The simpler transition zone length models given above imply that once the transition origin has been determined, the total length and/or transition endpoint is known. This implicitly assumes the downstream flow behavior is somehow characterized by the transition origin criteria. This concept is not unreasonable if one is considering equilibrium flows in the sense that λ is constant. However, if one accepts the concept of relaminarization, such as was developed by Jones and Launder (Ref. 27), then it is not too difficult to conceive of nonequilibrium flow cases for which the simple fixed endpoint formulation is inadequate. In conclusion then, use of the transition length models given above for strong nonequilibrium flows is questionable.

Transition Path Models (Intermittency)

The three models used to define the intermittency function γ_t are listed below. Again, these models were redefined, where necessary, in terms of the total transition zone length, l, given by Equation 23.

o [1] Dhawan and Narasimha (Ref. 36)

$$\gamma_t = 1 - \exp\left[-0.412 \left(\frac{x - x_t}{d}\right)^2\right]$$
 (40)

where $d \equiv Eq(24)$

x and x_t correspond to local physical location along the surface and physical location of the transition origin point, respectively. Redefining Equation 40 in terms of f using Equation 25 yields,

$$\gamma_{t} = 1. - \exp\left[-4.65 \left(\frac{x - x_{t}}{l}\right)^{2}\right]$$
 (41)

where

 $\ell \equiv Eq (23) \Leftrightarrow (x_e - x_t)$

o [2] Chen and Thyson (Ref. 43)

$$Y_{t} = 1 - \exp\left[-G(x - x_{t})(f_{x_{t}}^{X} u_{e}^{-1} dx)\right]$$
 (42)

where

$$G = \frac{3.0 u_e^3 Re_{xt}^{-1.34}}{v^2 A^2}$$

and

 $A = Re_{xt}^{-0.67} \cdot Re_{g}$

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(43)

Chen and Thyson developed their model assuming a 0-95% intermittency transition zone length, which implied a constant of 3.0 in the definition of G above. This constant was changed to 4.65 for consistency with the 0-99% intermittency zone length used herein.

o [3] Abu-Ghamman and Shaw (Ref. 40)

$$\gamma_{t} = 1. - exp(-4.65 n^{3})$$

where

$$n = \left(\frac{\text{Re}_{x} - \text{Re}_{xt}}{\text{Re}_{xe} - \text{Re}_{xt}}\right)$$

This model differs from the previous two in that Reynolds numbers are used in place of physical surface distances.

In concluding this presentation of the intermittency models, it should be noted that, as defined, γ_t assumes that transition origin and length information are known. Therefore it can be argued that these intermittency representations are only as good as the models developed for transition origin and length.

Turbulence Viscosity (μ_{TU}) Models

Four models extracted from the literature are given below. As part of the generalized effective viscosity definition given by Equation 15, turbulence viscosity models are used to account for the effects of free-stream turbulence using MLH turbulence modeling concepts. The idea behind μ_{TU} formulations is that the characteristic velocity that should be used to define the velocity scale depends on free-stream turbulence intensity. To further explain the μ_{TU} concept, reference is made to a suggestion put forward by Spalding (Ref. 44) for modeling the effects of free-stream turbulence in a <u>fully</u> turbulent flow where

$$\mu_t = \rho \cdot (\text{length scale}) \cdot (\text{velocity scale})$$
(44)

Spalding suggested that the proper velocity scale to use might be the greater of the two values defined as

velocity scale = (length scale) •
$$\left|\frac{\partial u}{\partial y}\right|$$
 (45)

or

velocity scale = (free-stream turbulence intensity) $\cdot u_{a}$ (46)

However, rather than combining Equations 45 and 40 into a single definition of μ_t as suggested by Spalding, a "split" form represented by the effective viscosity definition given by Equation 15 is used here. This may be more clearly illustrated by repeating Equation 15 here and defining μ_{t} and μ_{TU} in terms of Equations 45 and 46. That is,

$$\mu$$
eff = $\mu + \gamma t^{\mu}t + \gamma T U^{\mu}T U$

where

 $\mu_t = \rho \cdot (\text{length scale})^2 \cdot \left|\frac{\partial u}{\partial v}\right|$

and

 $\mu_{TU} = \rho \cdot (\text{length scale}) \cdot (\text{free-stream turbulence intensity}) \cdot (\text{velocity scale})$

Presumably the proper turbulent/turbulence viscosity level could be controlled by definition of γ_t and γ_{TV} . Hence, the difference between turbulent (μ_t) and turbulence (μ_{TU}) viscosities is in the assumed velocity scale. Equation 47 implies that for flows where free-stream turbulence is present, $\mu_{\rm TU}$ should be defined to model the effects. The effective "turbulence" viscosity (μ_{TU}) models considered in this study are defined below.

o [1] Smith and Kuethe (Ref. 45)

The normal distance, y, is the length scale, and $TU_{oo}U_{oo}$ is the velocity scale. This model was actually developed for predicting the effects of free-stream turbulence on stagnation point heat transfer to cylinders in cross flow and was included in this study to test its validity in airfoil surface boundary layer computations.

o [2] Becko (Ref. 46)

D ≡ Eq (18d)

& TU_eu_e

Here the length scale, 2, and near-wall damping function D are defined in the same manner as in the MLH definition of turbulent viscosity, μ_t . This model was developed for use within a surface boundary layer prediction method to model the effects of free-stream turbulence for nominally laminar flows.

o [3] Miyazaki and Sparrow (Ref. 34)

 μ TU = ^.2 Dpl TU_U

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(50)

(47)

(48)

(49)

91

where $\ell \equiv Eq(18c)$ $D \equiv y/\delta$

This model should be recognized as the unmodified turbulence model used to develop the initial profile generation method discussed in the section on boundary conditions. Like the Smith and Kuethe model, it was developed to account for the effects of free-stream turbulence for cylinders in cross flow. The model is very similar to Becko's, the major exception being in the definition of D. Miyazaki and Sparrow actually grouped D with TU_{∞} U_{∞} to imply a particular velocity scale, but D may also be considered a damping function.

o [4] Forest (Ref. 11)

where

$\mu_{TU} = c_T \mu_{pl} \tau u_{\omega} u_{\omega}$	(51)
£ ≡ Eq (18c)	
D≡Eq(18d)	
$C_{T} = \begin{cases} B & \text{if } B \le 0.75 \\ 0.75 & \text{if } B > 0.75 \end{cases}$	
$B = \frac{0.75\beta}{\beta + 0.01}$	
$\beta = \sqrt{0.0625\lambda^2 + \gamma_t}$	
λ Ξ Eq (21)	

This μ_{TU} model of Forest is actually only part of a more complete turbulence model developed for gas turbine applications. Some comments regarding the complete model are given later. However, the purpose of testing the turbulence viscosity model given by Equation 51 was that it is the only model of the four listed here that explicitly includes the effects of pressure gradient. This aspect is important in that an attempt is made to model the interaction between free-stream turbulence and pressure gradient directly.

As a final note to this presentation of $\mu_{\rm TU}$ models, it should be mentioned that two of the models were specifically developed for the cylinder in crossflow stagnation point problem and two were developed for surface boundary layer problems with emphasis on airfoil heat transfer. Therefore, it could be argued that the latter two methods, Becko (Ref. 46) and Forest (Ref. 11), might be most applicable in this study.

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Surface Curvature Models

In this study, only one model accounting for the effects of curvature was evaluated. Without getting into a detailed discussion on the subject of streamwise surface curvature effects (e.g., Bradshaw [Ref. 47]), it is argued here that a realistic treatment of the influence of surface curvature on airfoil heat transfer in gas turbine environments may be premature. For example, a proven turbulence model for predicting strong nonequilibrium flows, in the presence of high levels of free-stream turbulence for noncurved surfaces, does not exist. In addition, basic curvature effect experiments to date have been mostly limited to constant curvature and/or radius of curvature geometries, which are not representative of airfoil suction and pressure surfaces. This set of circumstances has tended to de-emphasize development of any explicit representation of curvature effects in this study. However, it should be pointed out that curvature effects are being implicitly treated in two ways. First, any given curved geometry, e.g., airfoils, has associated with it a unique pressure field. Therefore, realistic prediction of the pressure field, followed by realistic modeling of the effects of pressure gradient in a (noncurvature corrected) turbulence model, implicitly address the effects of curvature. Also, the use of local free-stream turbulence intensity, TUe, as the appropriate boundary condition in models that are a function of free-stream turbulence implicitly accounts for curvature effects because the decay and/or growth of the free-stream turbulence is a function of the particular pressure field, which in turn is a function of the particular curved geometry. In summary, the effects of curvature were modeled indirectly by assuming that pressure (velocity) and free-stream turbulence intensity boundary conditions were specified using realistic methodology.

The single explicit curvature effects turbulence model demonstrated in this study is essentially the mixing length scale modification approach suggested by Bradshaw (Ref. 47). This is,

where

$$\begin{aligned} \lambda_{c} &= A_{c}\lambda \\ \lambda &\equiv Eq (18c) \\ A_{c} &= \begin{pmatrix} 0.5 & \text{if } A_{c} < 0.5 \\ A_{c}^{-} & \text{if } 0.5 \leq A_{c} \leq 1.5 \\ 1.5 & \text{if } A_{c} > 1.5 \\ 1.5 & \text{if } A_{c} > 1.5 \\ n &= \begin{pmatrix} 1. & -\beta & \text{Ri} \end{pmatrix} \\ \text{Ri} &= \frac{2u}{R\frac{\partial u}{\partial y}} = \text{Richardson number} \\ \beta &= \begin{cases} 7.0 & \text{for } 1/R > 0 & (\text{convex}) \\ 4.0 & \text{for } \frac{1}{R} < 0 & (\text{concave}) \end{cases} \\ \frac{1}{R} &= \text{curvature} = \frac{1}{\text{Radius of curvature}} \end{aligned}$$

23

(52)

As pointed out earlier in this section, models such as those given by Equation 52 are sometimes referred to as 'Beta-Richardson number' models, implied by the definition of A_c . Other curvature models of the Beta-Richardson number category differ principally in the values defining β for convex/concave curvature (e.g., Eide and Johnston [Ref. 48] suggest $\beta = 6$ to 9 for both convex and concave surfaces). In actual computations where the curvature model given by Equation 52 was used, the mixing length previously referred to as, ℓ , is replaced by f_c or equivalently $A_c \ell$.

Evaluation of Previous Modeling Efforts

The several models discussed herein for defining transition origin, length and path, turbulence viscosity, and explicit longitudinal curvature corrections were added as modifications to the STAN5 computer code, and an evaluation program was initiated. The evaluation activity involved definition of combinations of models, generation of solutions, and comparisons with experimental data. As discussed at the beginning of this section, no single combination of models was found to be satisfactory in the sense that both qualitative and quantitative aspects of all four airfoil heat transfer data sets were consistently predicted. The essential conclusion reached here was that more work was needed, and this is addressed in the next section. However, before beginning that discussion, the procedure used to evaluate the literature models given above, together with the types of solutions obtained, is briefly discussed.

The computational scheme used to evaluate the models is given below in the order in which solutions were computed and were compared with a given set of data for determining "best" combinations.

Step	No.	0	Choose experimental data taken at one operating condition.
Step	No.	1	For a baseline, compute Task I type solutions. That is, compute laminar, turbulent, and transitional solutions as was done in the general method evaluation phase. Compute with data
Step	No.	2	Determine "best" transition origin model. That is, compute so- lutions using different origin model each time with common length model and path model and no turbulence viscosity ($\gamma_{TU} = 0$), and no curvature correction. Compare with data. Choose "best"
Step	No.	3	Determine "best" <u>transition length</u> model. That is, compute so- lutions using a different length model each time with a common "best" (step no. 2) origin model, path model, $\gamma_{TU} = 0$, and no
Step	No.	4	Determine "best" transition path (intermittency, γ_t) model. That is, compute solutions using a different path model each time but the same Step No. 2 origin model, Step No. 3 length model, $\mu_{TU} = 0$, and no curvature correction. Compare with data. Choose "best" model.
Step	No.	5	Determine "best" <u>turbulence viscosity</u> (μ_{TU}) model. That is, compute solutions using different μ_{TU} models each time but with no transition ($\gamma_t = 0$) and no curvature correction. Compare with data. Choose "best" model.

- Step No. 6 Combine results of Steps 4 and 5. That is, compute one solution using Step No. 2 transition origin model, Step No. 3 length model, Step No. 4 path (γ_t) model, Step No. 5 turbulence viscosity (μ_{TU}) model but no curvature correction. Define $(\gamma_{TU} = 1 \gamma_t)$. Compare with data.
- Step No. 7 Evaluate curvature correction model. That is, repeat Step No. 6 but this time use curvature model. Define $(\gamma_{TU} = 1 \gamma_t)$. Compare with data.
- Step No. 8 Choose a different set of experimental data. Compute one solution using "best" combination of models from Step No. 6 and/or Step No. 7. Compare with new data.
- Step No. 9 Repeat Step 8 until data comparison is unacceptable (in which case, use this data set and return to Step 1) or all data have been predicted. In this case, Step No. 6 and/or Step No. 7 model is best for all data included and evaluation terminates.

The order in which the transition model is determined in Steps 2, 3, and 4 is important because the models evaluated in the higher number steps are functions of results obtained from models in previous steps. For example, path (intermittency, $\gamma_{\rm t}$) models are functions of transition origin and length variables previously determined.

Results obtained from a single loop through the evaluation procedure given by Steps 0-9 are shown in Figures 47 through 57. A detailed analysis of each particular solution will not be given. Rather, the "best" model selected at each step will be pointed out together with the reasons for selection of that model. For Step No. 0, an experimental data case from the C3X experiments performed in Task II of this program was selected. This case is referred to as Run 109, or 4412, and is characterized by the following operating conditions.

> $M_2 \simeq 0.90$ $Re_2 \simeq 2 \times 10^6$ TU $\simeq 6.55\%$ (0.0655 for computations) Tw/Tg $\simeq 0.80$

The experimentally determined heat transfer coefficient distribution for this set of operating conditions and the Step 1, Task I type solutions, are shown in Figure 47. The truncated suction surface laminar solution reflects a numerically predicted laminar separation. The determination of the best transition origin model (Step 2, is shown in Figures 48 and 49. Note the laminar solutions are repeated for comparison purposes. For these solutions, the fixed transition length criterion used was $\text{Re}_{\theta e} = 2 \text{ Re}_{\theta t}$, and the fixed path (γ_t) model used was Dhawan and Narasimka (Ref. 36). From these predictions, the model of Seyb (Ref. 38) was selected as best because it predicted transition on ly on the suction surface. All other models either indicated no transition on either surface or transition on both surfaces. The determination of best transition length model (Step 3) is illustrated in Figures 50 and 51. For these solutions, the fixed transition origin model was that of Seyb (as







Figure 48. Modified STAN5 solution results obtained for determination of "best" transition origin model Step No. 2 (C3X-4412 data).



Figure 49. Modified STAN5 solution results obtained for determination of "best" transition origin model Step No. 2 (C3X-4412 data).



Figure 50. Modified STAN5 solution results obtained for determination of "best" transition length model Step No. 3 (C3X-4412 data).

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Figure 52. Modified STAN5 solution results obtained for determination of "best" transition path (intermittency) model Step No. 4 (C3X-4412 data).



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Figure 53. Modified STAN5 solution results obtained for determination of "best" turbulence viscosity model Step No. 5 (C3X-4412 data).



Figure 54. Modified STAN5 solution results obtained for determination of "best" turbulence viscosity model Step No. 5 (C3X-4412 data).











Figure 57. Modified STAN5 solution results obtained using previously determined "best" combined model applied to a different data set, Step No. 8 (Lander data).

determined above), and the fixed path (γ_t) was again, as in Step 2, that of Dhawan and Narasimha. The length model of Dhawan and Narasimha was selected from these solutions based on suction surface solution shape and data fit. The determination of best path (γ_t) model (Step 4) is shown in Figure 52. In these solutions, fixed transition origin and length models were used as determined above, i.e., Seyb, and Dhawan and Narasimha respectively. There is little difference between the three solutions, and the Dhawan and Narasimha model was selected for further study primarily because their length model was previously selected in Step 3. The determination of best turbulence viscosity $(\mu_{\rm TH})$ model (Step 5) is shown in Figures 53 and 54. In these solutions, transition was not allowed to occur ($\gamma_t = 0$), and the turbulence viscosity was added only to the molecular viscosity. Attention was directed to the pressure surface in selecting the best model because transition is not predicted on the pressure surface and therefore the results shown in Figures 53 and 54 represent final, complete solutions. The model of Forest (Ref. 11) was ultimately selected because that solution gave the best qualitative/quantitative representation of the pressure surface data. The results of Steps 6 and 7 are shown together in Figure 55. In these results, the best models from all previous steps have been combined to form a "complete" model. That is, the transition origin, length, path models, and turbulence viscosity model are respectively Seyb, Dhawan and Narasimha (D&N), and Forest. Also in these solutions, the definition $(\gamma_{TU} = 1 - \gamma_t)$ was used to "shut-off" turbulence viscosity (μ_{m_1}) . Note that the curvature corrected solution, (dashed curve of Figure
55) gives the expected trend (i.e., heat transfer increase on concave pressure surface and decrease on convex suction surface), but there is negligible quantitative improvement over the noncurvature corrected solution. The Step 8 procedure, which involved selecting another data case and evaluating the best combined solution method of Steps 1-7 is shown in Figure 56. The experimental data represents that of the Mark II airfoil Run 43 (4411) operating conditions. As far as comparisons go, the solutions shown yield reasonable qualitative trends, but there are quantitative discrepancies. Three more cycles between Steps 8 and 9 are shown in Figure 57 involving solutions of the same models used in the C3X and Mark II predictions. In this case, predictions are shown for three different Lander experimental operating conditions. As can be seen in this figure, the solutions begin to deviate significantly from the data for the higher two Reynolds number/free-stream turbulence cases (Runs 54 and 56). At this point, the solutions were judged unacceptable and a return to Step 1 was indicated.

As stated previously, the literature models evaluation phase conducted by executing the procedure given by Steps 0-9 (illustrated in Figures 47 to 57) did not produce a complete combined models method, which consistently compared favorably with all data in the verification data base. It has been argued that the primary reason for this failure is associated with the fact that most of the models used here were developed or based on experimental operating conditions, which were not representative of a gas turbine environment and were therefore of questionable validity to begin with. However, since range of validity is difficult to define, an evaluation program, such as that described in this section, is necessary and useful in guiding future work, even if it does not lead to the desired result. Finally, lessons learned in this literature methods evaluation task (and the previously described Task I general methods evaluation) were put to use in a final model development and verification effort.

Current Modeling Effort and Results

Up to this point, the major emphasis of the analytical methods development program has focused on the selection and evaluation of methodology available in the literature. As the various evaluation phases of the program were performed, various opinions were formed relative to workability of one approach versus another. In an attempt to take full advantage of information acquired in the previous phases of the program, a final turbulence modeling development task was initiated. This section discusses the significant results of this final task. In particular, an effective viscosity model is presented which provided better, overall solutions than any single or combined literature model previously evaluated.

It became apparent early in the evaluation phases that the pressure surface experimental heat transfer results would be very difficult to predict assuming fully laminar, fully turbulent, or a laminar-transition-turbulent flow character. This is effectively illustrated by the results obtained using these three types of assumptions, as shown for example in Figure 47. This discrepancy initially forced the modeling effort toward development of a model that would give better pressure surface predictions. As a first step in that direction, the concept of a natural transition occurring on the pressure surface was eliminated. It was argued that if transition models of the type given in the previous section are considered reasonable for predicting <u>natural</u> tran-

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sition, then the pressure surface was not undergoing natural transition because no transition model tested produced satisfactory pressure surface predictions. As an aid in understanding the implications of eliminating the natural transition concept (in terms of MLH turbulence modeling), the definition of effective viscosity used throughout Task III, Equation 15, is again repeated below.

$$\mu_{eff} = \mu^{+} \gamma_{t} \mu_{t} + \gamma_{TU} \mu_{TU}$$
(53)

In terms of Equation 53, eliminating the possibility of pressure surface transition in the usual sense is accomplished by setting $\gamma_t = 0$. Additionally, the assumption was made that in the presence of free-stream turbulence, measured pressure surface heat transfer levels would always be greater than those predicted by laminar solution.

In terms of Equation 53, this assumption implies $\gamma_{\rm TU}$ 0 over the entire surface. In an attempt to simplify nomenclature without any loss of generality, this condition was satisfied by setting $\gamma_{\rm TU} = 1$. The effective viscosity definition now becomes,

$$\mu_{\text{off}} = \mu^+ \mu_{\text{TH}} \tag{24}$$

Thus, dropping the concept of natural transition simplifies the form of the effective viscosity definition, but forces the turbulence viscosity (μ_{TU}) to model all the turbulent phenomena. In this regard, the turbulence viscosity (μ_{TU}) model developed expressly for the initial condition (similarity solution) model, i.e., Equation 9, was selected as the baseline model to be extended. The reason this particular model was selected was because of its relative success in the prediction of airfoil stagnation point heat transfer in the presence of free-stream turbulence and pressure gradient. Therefore it was felt that the same model might conceivably yield satisfactory predictions as a surface boundary layer technique applied to regions downstream of the stagnation point. The specific form of the turbulence viscosity model carried forward to the surface boundary layer method from the similarity solution was

$$\mu_{\text{TU}} = T_1(\frac{y}{\delta})\rho \,\ell \, TU_e U_{\infty}$$
(55)

$$T_{1} = B\left(\frac{A}{1.816}\right)^{2} \equiv Eq (9)$$
 (55a)
 $\& \equiv Eq (18c)$
 $TU_{e} \equiv Eq (19)$

Effectively the only difference between Equations 55 and 9 is that the velocity scale is now defined in terms of local turbulence level (TU_e) rather than the upstream free-stream turbulence intensity (TU_∞). In the vicinity of the stagnation point, where $u_e < U_{\infty}$, Equation 55 is equivalent to Equation

where

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9 since $TU_e = TU_{\infty}$. Use of the local value of free-stream turbulence intensity (TUe) in defining velocity scale was suggested in the discussion of curvature models, where it was argued that implicitly, the effects of curvature could be partially accounted for by this term. It should be noted that in Equation 55 length scale, l, and velocity scale, $TU_e U_{\infty}$, are assumed defined. No attempt was made to redefine or modify these fully turbulent flow definitions because sufficient data on which to base a rational definition are not available for the airfoil problem. Thus, the only term remaining in Equation 55 which could be modified is the function T_1 . T_1 was originally defined as a function of streamwise velocity gradient (du_e/dx) in the near vicinity of the stagnation point with Reynolds number length scale based on the surface radius of curvature at the stagnation point. It is unlikely that T1, defined in terms of leading edge quantities, would be valid further downstream. This was in fact found to be the case in all preliminary computations using Equation 55. However, as suspected initially, solutions were quantitatively better in the region near the stagnation point.

In response to the poor quality downstream pressure surface solutions using Equation 55 directly, a new functional form was developed to replace T_1 withouc destroying the leading edge qualities it embodied. To do this, the experimental pressure surface heat transfer data for the Mark II, C3X, Turner (Ref. 15), Daniels and Browne (Ref. 30), and Nicholson et al. (Ref. 31) airfoils were studied together with global boundary layer parameters (e.g., shape factor, displacement thickness, enthalpy thickness, etc.) obtained from laminar boundary layer solutions. After many trial and error attempts using single and/or combined parameter functions, it was found that a function using a single global boundary layer parameter, momentum thickness (θ), could be constructed to give consistent pressure surface predictions. This function (T₂) is a modification to the turbulence viscosity model given by Equation 55, namely,

 $T_2 = \left(\frac{Re_1}{Re_2} \cdot \frac{Re_{\theta}}{57}\right)^3$

$$\frac{\text{Re}_{1}}{\text{Re}_{2}} = \frac{\left(\frac{\rho_{\infty} U_{\infty}}{\mu_{\infty}}\right) \text{Inlet}}{\left(\frac{\rho_{\infty} U_{\infty}}{\mu_{\infty}}\right)}_{\text{Exit}}$$
$$\text{Re}_{\theta} = \frac{\rho_{e} u_{e}^{\Theta}}{\mu_{e}}$$

where

and

 $\mu_{TU} = (T_1 + T_2) \left(\frac{y}{\delta}\right) \rho \, \ell T U_e U_{\infty}$ (57)

(56)

Equation 56 represents a somewhat "tuned" functional arrived at after extensive comparison to experimental pressure surface data. Note that T_2 is also a function of the inlet-to-exit unit Reynolds number (unity length scale) ratio (Re₁/Re₂). Here inlet and exit refer to nominally uniform upstream and down-

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stream flow conditions for the blade row. Equation 56 demonstrates that the momentum thickness, θ , is actually used as a length scale in defining a local momentum thickness Reynolds number. When the local boundary layer edge velocity (u_e) is small, T₂ is relatively small. Therefore, since the definition of T₁ was not changed, Equation 57 essentially reduces to Equation 55 in the region near the stagnation point where u_e (and likewise Re θ) is small. This reduction in the influence of T₂ is further accelerated because, as defined, T₂ α (Re θ /57)³. Therefore T₁ and T₂ may be viewed relatively as low and high Reynolds number functionals.

At this point in the modeling development, an acceptable effective viscosity model using Equation 57 had been derived specifically for pressure surface applications. Attention was therefore turned to suction surface modeling. For this surface, the same assumptions that led to the simplified effective viscosity model given by Equation 54 were not necessarily considered valid for the suction surface. However, an attempt was made to extend the pressure surface formulation given by Equations 54 and 55 to the suction surface. After considerable trial and error, the following model was derived

$$\mu_{\text{TU}} = \frac{(T_1 + T_2)}{(1 + K_1)} \left(\frac{y}{\delta}\right) \rho \ \ell \ \text{TU}_e U_{\infty}$$
(58)

and

where

and

and

 $k_2 = (Re_{1c} \times 10^{-4} - 26.6)$

 $K_2 = \begin{cases} k_2 & \text{for } k_2 \ge 0.005 \\ 0.005 & \text{for } k_2 < 0.005 \end{cases}$

 $K_{1} = \sqrt{TU_{\infty}} Re_{\theta} K_{2}^{0.25} > 0$

 $T_2 = \left(\frac{\text{Re}_1}{\text{Re}_2} \frac{\text{Re}_{\theta}}{50}\right)^3$

 $Re_{lc} = \left(\frac{\rho_{\infty} U_{\infty}c}{\mu_{\infty}}\right)_{Inlet} \equiv Inlet (upstream) Reynolds number based on true (tangent) chord (c)$

Equations 58 and 59 represent a rather complicated composite. The role of the terms T_1 and T_2 have previously been explained in terms of low and high Reynolds number applications. The denominator term, K_1 , serves to damp the strength of the overall viscosity term as the momentum thickness Reynolds number reaches characteristic turbulent values, in particular along the aft regions of the suction surface. Also because the denominator term $(1 + K_1)$ is always greater than one, the constant in T_2 had to be redefined, i.e., from 57 in Equation 56 to 50 in Equation 59 for both the suction and pressure surfaces.

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(59)

For computational purposes, definition of the various terms that make up Equation 58 are straightforward with the exception of T_1 . In particular, T_1 is a function of the streamwise velocity gradient $(\overline{d}u_p/dx)$ evaluated at the stagnation point. As discussed in the section on initial conditions, this value is derived from an inviscid blade-to-blade analysis (Delaney [Ref. 21]), which uses a body centered coordinate system to achieve the necessary resolution near the stagnation point. The coupling of an inviscid blade-to-blade analysis to the turbulence viscosity model via the term T1 may raise a question concerning ease of application of Equation 58. Therefore, T_1 was simply set equal to 0.5 for the computed solutions shown below. This value was derived by simply taking an average of the T1 values actually calculated (Equation 9) for the airfoils considered in this study. In surface boundary layer predictions, T1 is only critical near the stagnation point where Reynolds numbers are low. However, T_1 is very critical for defining initial conditions in terms of velocity and thermal profiles, since the stagnation point heat transfer is extracted from these profiles. Therefore, T_1 was used as defined by Equation 9 for the stagnation point similarity solution.

All solutions were started at a location downstream of the stagnation point where the local surface distance Reynolds number (Re_x) (x = 0 at stagnation point) was equal to 5. At all operating conditions, the stagnation point was determined using the inviscid blade-to-blade analysis results. Initial boundary layer velocity and thermal profiles at $Re_x = 5$ where specified using the stagnation point Initial Profile Generation Method (IPGM) described previously. In all solutions the turbulent Prandtl number was set to 0.86, the definition for the boundary layer thickness (δ) used was that location where u = 0.999 u_e , and the value of TU_{∞} was that reported experimentally. Because the solutions using Equation 58 represent a culmination of the entire analytical methods development program, they will be contrasted against laminar-transition $(Re_{\theta t} = 250)$ -turbulent solutions obtained using the original unmodified boundary layer method. This is done to present a before-and-after picture to the potential user (i.e., gas turbine designer). Predicted results for 18 different experimental cases are presented and discussed in the following paragraphs. Unmodified format, STAN5 input data streams for 2 of the 18 cases are included in Appendix C to assist in the comparison of results included in this report to those that might be generated by another user at some future date.

Lander Airfoil Results

Figure 58a and 58b respectively shows the unmodified (Task I) and modified (Task III, Equation 58) suction surface heat transfer predictions for three different operating conditions using the STAN5 boundary layer code. Increasing run numbers correspond to increased inlet or exit Reynolds number and freestream turbulence intensity. (Refer to the subsection "Experimental Data Base" for a better description of the Lander data selected for this program). As before, the experimental data are represented as symbols. Lander's data are important in that they illustrated nominally laminar heat transfer augmentation attributed to free-stream turbulence effects, as well as Reynolds number effects related to transition origin. As shown in Figure 58, the augmentation phenomenon is predicted significantly better by the final model, Equation 58, although Run 56 is an exception. The transition phenomena captured by the



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(b) Modified STAN5 results

Figure 58. STAN5 solutions compared with Lander airfoil suction surface experimental heat transfer coefficient data illustrating the combined effects of varying Reynolds number and free-stream turbulence intensity. modified solutions are more representative of a "transition at maximum velocity" criterion since all solutions appear to turn up at the same location (approximately 70% chord), which corresponds to the location of maximum velocity on the suction surface. In general though, the modified solutions (Equation 58) show a significant improvement over the unmodified solutions.

Turner Airfoil Results

Figure 59a and 59b shows the unmodified and modified solutions compared with the data of Turner. The significance given to Turner's data was that they isolated the effects of free-stream turbulence. That is, the three Turner data distributions were obtained at three different free-stream turbulence intensities with all other variables presumably held constant. Figure 59a shows only one solution because the original unmodified method used in Task I did not account for the effects of free-stream turbulence. As can be seen in Figure 59b, the modified solutions give a very good representation of the pressure surface experimental data. The modified suction surface solutions give reasonable trends up to the point where a transition process is indicated by the experimental data. Again the modified solutions all turn up at approximately the same location, which again corresponds to the maximum velocity point. This turns out to be characteristic of the modified suction surface solutions and illustrates the absence of an explicit transition model in the effective viscosity definition. The largest quantitative discrepancy between the modified suction surface solution and the data was for the 2.2% turbulence case. Overall, the modified solutions are a significant improvement over the unmodified solution, represent the pressure surface data very well, and provide qualitatively good trends for the suction surface.

Mark II Airfoil Results

The Mark II airfoil experiments (Task II) isolated four principal effects: Reynolds number, Mach number, free-stream turbulence intensity, and wall-to-gas temperature ratio. Unmodified and modified predictions of the characteristic Reynolds number effects are compared with the data in Figure 60a and 60b respectively. It should be pointed out that the analytically predicted stagnation point was displaced approximately 5% (0.05) of pressure surface distance toward the pressure surface away from the extreme forward point on the airfoil, which was used as the datum (0) in these figures. The stagnation point corresponds to the predicted inviscid flow solution zero velocity location on the pressure surface. Note that this does not correspond to the highest local value of measured heat transfer in the leading edge region. Note that both modified and unmodified solutions reflect the proper trends moving away from the stagnation point. The absence of solutions beyond 0.2 normalized surface distance on the suction surface indicates that all solutions encountered separation due to the presence of a suction surface shock at that location. No attempt was made to restart the solutions downstream of the shock.

Overall, the modified solutions are able to qualitatively and quantitatively predict the pressure surface data reasonably well and yield much better predictions than the unmodified solutions, which predicted pressure surface transition.



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(b) Modified STAN5 results





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Figure 62. STAN5 solutions compared with Mark II airfoil experimental heat transfer coefficient data illustrating the effects of varying free-stream turbulence intensity.

Unmodified and modified predictions corresponding to two different exit Mach number conditions are compared with data in Figure 61a and 61b respectively. In addition to generally improved pressure surface predictions, the modified solutions predict a small Mach number effect, which is all but absent in the unmodified solutions. Numerically, this predicted Mach number effect is a consequence of the term T_2 of Equation 58, which is a function of inlet to exit unit Reynolds number ratio, and in turn, a weak function of Mach number.

Figure 62a and 62b compares predictions with data for the two experiments where the only independent variable was free-stream turbulence intensity. It should first be noted that a slight free-stream turbulence effect is indicated in the unmodified solution results. This is actually due to small differences in other operating conditions used to set up the boundary layer solutions and not an explicit indication of free-stream turbulence effects. Again, the modified solutions indicate proper trends on both the pressure and partial suction surfaces. Quantitatively, the difference in predicted shift appears to be consistent with the small shift indicated by the experimental pressure surface data.

Finally, the unmodified and modified predictions of the effects of wall-to-gas temperature ratio variation are shown in Figure 63a and 63b. Again the modified solutions appear to capture all qualitative trends in the data, but quantitatively tend to overpredict the effect of wall-to-gas temperature ratio.

C3X Airfoil Results

As in the Mark II experiments, Reynolds number, Mach number, free Ltream turbulence intensity, and wall-to-gas temperature ratio were independently varied. In a manner similar to the Mark II comparative studies, the experimental results were also simulated numerically and the predictions are shown in Figures 64 through 67.

Figure 64a and 64b shows both unmodified and modified solutions at three different Reynolds number conditions. Qualitatively, the modified pressure surface solutions represent a substantial improvement over the original (unmodified) approach. However the quantitative predictions (using the modified procedure) begin to deviate significantly from the data along the aft portions of the surface. The suction surface predictions of both the unmodified, Figure 64a, and the modified, Figure 64b approaches yield quantitatively acceptable results for some of the cases, but the indicated suction surface transition process (i.e., gradual transition) is better represented by the modified solutions.

Comparisons of predictions by both models with data reflecting the independent effect of Mach number is shown in Figure 65a and 65b respectively. In addition to model prediction differences previously observed, there is a significant difference in the solutions for the higher Mach number case (5422, dashed curve). At this Mach number condition, $M_2 = 1.05$, the inviscid blade-toblade analysis predicted a favorable/adverse pressure gradient bubble located near 40% (0.4) surface distance on the su tion surface. As seen in Figure 65, both modified and unmodified solutions react to this distribution, but the



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(b) Modified STAN5 results







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Figure 64. STAN5 solutions compared with C3X airfoil experimental heat transfer coefficient data illustrating the effects of varying Reynolds number.

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modified solution clearly overestimates the effect, which in turn is washed into the downstream solution. This particular behavior of the modified solution was traced to a problem with the K_1 (see Equation 60) term damping model. Comparisons of the unmodified and modified solutions vis-a-vis free-stream turbulence effects are shown in Figure 66a and 66b respectively. Again, the implied influence of free-stream turbulence in the unmodified solutions is due to differences in operating conditions and not to explicit modeling of these effects. Again, the modified approach gives qualitatively superior predictions but quantitative agreement could be better.

Finally, Figure 67a and 67b shows the unmodified and modified solution compared with the experimental data reflecting the independent influence of wall-to-gas temperature ratio. Both solutions yield the same trends and both appear to overpredict the effect indicated in the data.

As stated in the introduction, the turbulence viscosity model defined by Equation 58 resulted in the best overall qualitative and quantitative prediction for the four sets of airfoil heat transfer data. However, as pointed out above, some difficulties still exist in the formulation of Equation 58. Time did not allow a full treatment of a suction surface modeling effort based on the concept embodied in Equation 53, but the results shown herein indicate additional suction surface treatment is warranted.

Before closing this subsection, one final note concerning implementation should be made. One of the most important aspects of the TU model developed here is the use of the term (y/δ) , which is essentially a carry over from the original Miyazaki and Sparrow (Ref. 34) model, Equation 8. Predicted heat transfer levels are very sensitive to the definition used for the boundary layer thickness, δ . Based on extensive running experience with the STAN5 code, it was found that the definition of δ based on the location at which u(y) = 0.999 u_e produced the best results. However, in testing the same model in another numerical direct/inverse boundary layer method being developed inhouse, it was found that to produce the same results as STAN5, the definition of δ had to be modified to $u(y) = 0.998 u_e$. This redefinition is not trivial in terms of predicted results. Therefore in the implementation procedure, a few test cases must be used to fix the definition of δ . After that is done, predictions

CONCLUSIONS AND RECOMMENDATIONS

The focus of this subsection is to bring into final perspective the purpose of the analytical effort, to review the important findings and/or conclusions, and to make recommendations concerning application of results and areas of future work. Once again, the objective of the analytical program was to define and/or develop a suitable method for predicting local gas-to-blade convective heat transfer for solid surface airfoils operating in a gas turbine environment. As discussed in the opening remarks to this chapter, the definition of the phrase, suitable method, was based on a set of questions a gas turbine designer would be justified in asking the analyst. The developmental emphasis was therefore placed on producing a viable engineering tool that could be implemented in "black-box" fashion within a gas turbine design system. The manner in which the analytical program was executed followed steps a potential designer might take in developing that capability. That is, in the first phase of the analytical program (Task I) the literature was reviewed for general design system applicable methodology and relevant verification data. Three socalled state-of-the-art gas turbine design boundary layer methods were selected and evaluated against the experimental data. The summary subsection contains the important conclusions of that work. These conclusions will not be repeated except for the last one, which is slightly restated here:

o The general unmodified boundary layer methods evaluated in the initial phase of the analytical program were inadequate for direct application to the gas turbine airroil heat transfer problem.

The many reasons supporting that conclusion were all related to the questionable validity of applying near-equilibrium turbulence modeling concepts (and empiricism) to the nonequilibrium gas turbine environment.

The next step in the process of constructing a suitable convective heat transfer method was to extract from the literature modifications to an MLH turbulence model approach which were either relevent to various aspects of gas turbine airfoil phenomenon or had been expressly developed for the gas turbine airfoil heat transfer problem. The specific modifications studied involved analytical models addressing the transition process, the effects of free-stream turbulence, and longitudinal surface curvature. This literature model modification evaluation phase (Task III) also included a discussion on the manner in which boundary and initial conditions should be specified to construct a complete design system tool. The important conclusions of the initial Tesk III work are summarized below:

- o The specification of realistic, free-stream velocity (pressure) boundary conditions for airfoil boundary layer methods is essential for two important reasons in particular: First, numerical boundary layer solutions obtained using near-wall pressure gradient dependent length scale damping functions (such as the Van Driest exponential type) are very sensitive to the pronounced pressure gradients characteristic of a gas turbine airfoil. Secondly, resolution of the inviscid flow field in the vicinity of the stagnation point is essential in determining realistic stagnation point heat transfer levels and initial conditions.
- o The specification of realistic initial conditions (velocity and thermal profiles) starting an airfoil surface boundary layer method is critical because calculations are usually initiate? in the near vicinity of the stagnation point, which is of particular practical interest to the designer.
- o Airfoil stagnation point heat transfer and/or initial profile method, which implicitly assume behavior characteristic of cylinders in cross flow, are of questionable validity for direct use in a gas turbine design system. This was found to be especially true when the effects of freestream turbulence were taken into account and the geometry of the surface at the stagnation point was not circular (constant radius of curvature).
- o In general, commonly available transition process models (origin, length, and path [intermittency]) were found to be inadequate for providing a consistent representation of experimental results.
- o Transition origin models gave reasonable suction surface results where natural transition appears to be a valid concept. However, transition

origin predictions were inconclusive on the pressure surface where the concept of natural transition appears questionable.

- o Transition length models, which are solely functions of transition origin, and <u>path (intermittency)</u> models, which in turn are functions of <u>fixed</u> origin and length quantities, lead to generally poor predictions on both suction and pressure surfaces. The principal failure of these models was that completion of transition was overpredicted. (Transition was predicted to complete more rapidly than the measurements indicated.)
- o Turbulence viscosity models (or MLH turbulence models), using free-stream turbulence intensity times a scalar velocity as the velocity scale, were found to be necessary to adequately predict the influence of free-stream turbulence on a nominally laminar airfoil boundary layer. Models of this type dominate the results obtained over the entire pressure surface and along the forward regions of the suction surface up to the point where suction surface natural transition appears to occur.
- o Explicit curvature correction models of the Beta-Richardson number length scale type were shown to be of little value in resolving qualitative and quantitative discrepancies.

The final step in the analytical methods development program was an attempt to develop a better specific airfoil effective viscosity model based on the implications of all the above conclusions. The results of that effort are discussed in the subsection "Current Modeling Efforts and Results." The most significant conclusions of that phase of the program are given below

o Use of a modified turbulence viscosity model, developed specifically for airfoil applications, produced generally reasonable pressure and suction surface predictions, although suction surface predictions downstream of the indicated transition point are somewhat questionable.

Based on the results of the Task III evaluation, the following recommendations are made:

- o The present state-of-development of boundary layer methodology is such that at a minimum, gas turbine airfoil design systems should include a 2-D finite difference (differential) numerical code with modified zeroth order MLH turbulence modeling. Any numerical 2-D finite difference code capable of solving both the compressible momentum and energy equations in both laminar and turbulent flow regions should be an adequate starting point. For example the direct/inverse code developed by Kwon and Pletcher (Ref. 10) was found to yield essentially identical predictions to those made by the STAN5 code when identical turbulence models were incorporated into both codes.
- o Boundary conditions in the form of free-stream velocity (pressure) distributions should, at a minimum, be provided by an experimentally verified blade-to-blade Euler solver valid for the flow regime of interest (subsonic, transonic, and/or supersonic). The inviscid flow field prediction technique should be capable of resolving the flow-field details over the entire airfoil surface and especially near the stagnation point.

o Boundary layer initial conditions, in the form of velocity and thermal profiles, should be specified carefully. The approach suggested here equal unity) similarity boundary layer equations, using results from the inviscid blade-to-blade analysis to specify the stagnation point normal-Additionally, the molecular viscosity should be replaced by an effective viscosity with the turbulent contribution given by Equation 9. If the cross flow) is used as an alternative approach, it should be cautioned

that predicted stagnation point heat transfer levels may be in considerable error. In general, our studies have indicated that cylinder-derived solutions underpredict stagnation point heat transfer levels when freestream turbulence is ignored but overpredict the data when cylinderderived free-stream turbulence corrections are included.

o Finally, an appropriate gas turbine airfoil-unique turbulence modeling approach must be used. Design codes based on simple MLH turbulence models, such as those implicit in the original STAN5 code, (given by Equation 18), will lead to generally poor airfoil surface predictions, especially on the pressure surface. Also so-called fully laminar or fully turbulent pressure surface solutions, which rely on pressure gradient corrected near-wall length scale damping terms (e.g., Van Driest damping), were found to give unsatisfactory pressure surface predictions when free-stream turbulence was present and not explicitly accounted for. To help the reader place the various approaches discussed herein in perspective, the authors have taken the liberty of suggesting a tentative "hierarchy" of predictive approaches. These are outlined in Appendix B.

Relative to future work in this general area, the following recommendations are offered:

- o Serious attention must be given to directly modeling the turbulent heat flux terms or eddy diffusivity for heat in the energy equation. The focus of the present program was to simply model turbulent heat flux terms via a constant turbulent Prandtl number (0.86). A more general and systematic approach would be desirable.
- o Continued development of higher-order turbulence modeling is necessary to relax the dependence on near-equilibrium empiricism.
- o Additional high quality heat transfer data at gas turbine type operating conditions are required. These experiments need not be limited to airfoil geometries but should reflect the strong pressure gradient and free-stream turbulence intensities characteristic of the gas turbine environment.
- o In the interim, preliminary design method development should proceed along the lines suggested here or as outlined in Forest (Ref. 11). Both are felt to effectively represent gas turbine-specific modeling efforts.

SUMMARY OF RESULTS

The objectives of this contract, NAS 3-22761, were as follows:

- o to assess the deficiencies of current (practical) analytical tools for predicting gas-to-blade heat transfer
- o to recommend and incorporate empirically indicated changes to these tools o to acquire airfoil heat transfer data at simulated engine conditions as
- required for model verifications
- o to verify, utilizing the acquired data and available literature data, that the model changes achieved the desired results

These objectives were achieved during the course of the contract. The experimental phase generated two high quality data sets for airfoil heat transfer. The documentation of these data sets in this report should provide an excellent verification data base for future analytical models. The analytical models developed under this contract demonstrate a marked improvement in the ability to predict gas turbine gas-to-blade heat transfer. The principal experimental and analytical program results are summarized in the two following subsections.

EXPERIMENTAL PROGRAM SUMMARY

Surface heat transfer coefficient and velocity (PS/PT) distributions have been measured for two distinctly different contemporary turbine vanes over a range of realistic conditions. The measurements were made in a linear, steady-state, three-vane cascade facility. The heat transfer measurement technique, similar to that reported by Turner (Ref. 15), utilized a midspan cross section of the vane as the fluxmeter.

All of the measured heat transfer and aerodynamic distributions appear to be qualitatively reasonable. The test conditions were selected to differentiate independent effects of M_N , Re, Tu, and Tw/Tg on heat transfer distribution. Plots of the measured heat transfer distributions indicate each of these control variables affects heat transfer systematically.

The principal observations regarding the experimental program can be summarized as follows:

- o The measured static pressure distributions over the two airfoils tested confirm the fundamentally different aerodynamic character of the two designs.
- o The suction surface heat transfer distributions on the Mark II airfoil exhibit a sharp separation/re-attachment spike that is coincident with the strong adverse pressure spike on that surface. The behavior of the heat transfer distribution in the vicinity of the adverse pressure spike appears to be largely dependent on the details of the M_N distribution in that region.
- o The character of the suction surface heat transfer distributions on the C3X airfoil (moderate downstream diffusion) is clearly transitional in nature, showing a strong Re level dependency.

- o The character of the pressure surface heat transfer distributions is essentially the same for both airfoils. In both instances, pressure surface heat transfer distributions are largely dependent on Re, exhibiting a moderate transitional trend at the higher Re.
- o The overall heat transfer level on both airfoils is strongly dependent on Re level.
- o Airfoil surface M_N distribution systematically influences heat transfer level and distribution for both airfoils. Systematic changes in level of heat transfer are measured on both airfoils as Tw/Tg and Tu are changed. No clear effect on the nature of transition or separation on either airfoil (as indicated by the heat transfer distributions) is evident for the changes in Tw/Tg and Tu considered.

ANALYTICAL PROGRAM SUMMARY

The objective of the analytical program was to define and/or develop a suitable method for predicting external gas-to-blade convective heat transfer coefficients for solid surface airfoils operating in a gas turbine environment. The program was split into two phases. In the first phase, the literature was reviewed to establish general candidate methods that were characteristic of current methodology incorporated within actual gas turbine preliminary design systems. As a result of this survey, three 2-D boundary layer methods were chosen: an integral method, a finite difference (differential) method with a zero-equation mixing length hypothesis turbulence model, and the same differential method with a two-equation turbulence model. The literature was thoroughly reviewed to obtain relevant airfoil heat transfer experimental data to use in a general evaluation of the three selected boundary layer methods. Data for three airfoil experiments were finally selected. The data sets were selected based on relevance vis-a-vis realistic gas turbine environments (i.e., Reynolds number effects, free-stream turbulence effects, strong pressure gradient effects, etc.). Analytical/numerical solutions were compared with experimental results. Based on the finding of this task, the second phase of the analytical program was defined and executed.

In the second phase, the differential method with MLH turbulence modeling was further developed to improve its applicability to the airfoil heat transfer problem. The literature was further reviewed for models that had the potential of treating airfoil heat transfer problem phenomena more realistically. A number of transition process models, free-stream turbulence augmentation models, and a single explicit longitudinal surface curvature correction model were selected for evaluation, using an expanded data base that also contained the heat transfer data obtained in the current program. At the end of this "modified method" evaluation phase, a final gas turbine-specific modeling effort was initiated, motivated in part by results of the first phase and early parts of the second phase.

A final approach was evolved from this effort, which best correlated all experimental data sets considered in the program. Finally, specific recommendations are given relative to the structuring of a viable gas turbine airfoil convective heat transfer prediction tool. These recommendations include specification of boundary conditions, initial conditions, and three gas turbinespecific approaches to turbulence modeling within the framework of the zeroth order MLH concept.

APPENDIX A. TABULATED EXPERIMENTAL DATA

The following pages contain tabulated data for each run of both the Mark II and C3X cascades. Data from the Mark II cascade appear first (runs 15-63), followed by the data from the C3X cascade (runs 107-159). The data sets are listed in order of run number, and the actual operating conditions associated with each run were previously given in Tables VIII and IX in the subsection entitled, "Test Conditions." All data are tabulated versus fraction of surface arc length and fraction of axial chord. The surface arc lengths and axial chords for each airfoil were given in Table IV in the "Experimental Program" section.

Normalized airfoil surface temperature data and heat transfer coefficients are tabulated for each cascade. Temperatures are normalized with respect to 811 K (1460°R), and heat transfer coefficients are normalized with respect to 1135 watts/ M^2 /°C (200 Btu/hr/ft²/°F). The surface static pressures are tabulated on the page following the heat transfer data for each run. These data are also tabulated versus fraction of surface arc length and fraction of axial chord. The pressure data are expressed as the ratio of local static pressure to inlet total pressure. The inlet total pressure for each run was given in Tables VIII and IX in the subsection entitled "Test Conditions."

RUN 15 4321

Surface distance over arc length 915019036643202106621955192872753783188386477639347 9630742696307418529165296308530135796791357913569069 8888877766666655554443322211235566162732212211211100009069 888887777666666555544433222112355661627322122112112100009069 88888777766666655554443322211211150000000000000111222223333333344

Axial		
distance		Normalized
over	Normalized	neat
axial	(Traine R)	coefficient
cnora	7220	. 3792
•8743	7256	.4366
.8311	• 69 33 - 70 6 8	• 94 2 2
.7859	7095	4449
-7631	•6775	- 3025
: 7771	7948	5493
•7168	• 6688	:3193
•6687	6285	•3707
.6441	•6113	• 3 820
5937	.6413	-3516
5671	.6283	• 2859
.5137	6197	-2850
4857	•6299	• 2664
.3664	6249	-2683
•3341	•6226 •6168	2835
-2651	•6125	.3001
.2267	•0J00 •6058	.3100
1451	-6095	• 2695
.0970	•6595	3895
0298	6784	.4681
.0005	.6982	5592
.0026	•6988	• 59 5 1 • 55 5 4
0387	.6834	5322
.0697	•6723	• 24 08
2466	.62.54	• 3342
-2907	•6222	.3066
.3702	6086	• 2530
.4001	• 60 I / • 60 4 7	1820
.4441	.6 <u>3</u> 08	•4476
•4624	•0221	.7054
4996	• 6855	• 7822
•5170 •5455	•6928	7561
5538	6950	•6857
• 2001 • 5885	.6973	7208
6228	•6873	•7009
.8718	.6847	. 6662
•6879	•6763	.6310
.7222	.6749	.7349
•7599	.6784	• 6 6 7 7
.7948	.6666	•7170
· 8125	•6869 •6987	• 6122
.8457	6952	.60 <u>1</u> 2
•8617 8748	· 6931 .7131	• <u>20 / 0</u> • 5251
.8942	1264	•6328
•9098 •9248		.5344
.9403	.7413	.5300

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OLANDAR PARA IS DE POOR QUALITY

	Surface distance over arc length	Axial distance over axial chord	PS/PT
RUN 15 4321	PRESSURE SURFACE 1070 3976 4946 5870 7795 8798 9776 SUCTION SURFACE 0424 0862 1302 1738 2612 3036 3467 3886 4319 5603 7731 9160 9879	• 09555 • 56754 • 56786165 • 6786165 • 0297581954 • 1293344359768 • 129334435997739 • 885599773968 • 8855038	996644 9966344 9966344 998899 998899 998894 99849576 99849576 99849576 99849576 99849576 99849576 99849576 998945 99895 99895 99895 99895 99895 99895 99895 9989596 99895 99695 99695 99695 99695 99695 99695 99695 99695 99695 99695 99695 99695 99695 99695 99695 99695 99695 99695 99695 99655 99655 99655 99655 99655 99655 996555 996555 996555 9965555 9955555 9955555555

RUN ND. 15 CODLANT FLOW DATA

AVERAGE			E LIRF	RED	ECODI ANTE	
HOLE	ND.	DEGF	DEG K	X (10E-4)	LBM/SEC	ĸ G/SEC
1		138.34	332.23	19.404	0.422E-01	0.191E-01
2		128.04	326.50	15.451	0.332E-01	0.150E-01
3		138.67	332.41	17.715	0.385E-01	0.175E-01
4		152.21	339.93	20.677	0.457E-01	0.207E-01
5		115.96	319.79	19.072	0.403E-01	0.183E-01
6		107.56	315.13	17.502	0.366E-01	0.166E-01
7		124.47	324.52	20.055	0.428E-01	0.194E-01
8		183.57	357.35	11.675	0.133E-01	0.601E-02
9		227.18	381.58	7.042	0.839E-02	0.3805-02
10		274.38	407.80	7.243	0.573E-02	0.260E-02

		AXIAL		Namalizad
	Surface	distance		Normalized
	distance	over	Normalized	neat
	over arc	axial	temperature	transfer
	length	chord	(Tw/811 K)	coefficient
RUN 16	.8969	.8741	.8364	•1837
4322	8671	8523	.8314	•2521
	•8385	•8311	• 61 07	.2193
	27791	.7859	.8188	2778
	7499	7631	.8043	• 2963
	.7210	• 7403	• 7920	• 2736
	•0910	.6930	7904	2129
	6334	•6687	• 77 4 2	•2732
MAL PACE TY	•6043	•0441	.7729	2980
ORIGINAS QUALITY	5460	5937	7759	2770
OF PUOL	5162	• 5671	•7689	2960
-	•4071 •4580	.5137	7629	2758
	4286	4857	-7668	• 2840
	•3996	· 45/5	• 75 90	.2326
	2621	.3341	7570	2420
	2529	-3004	•7528	• 2548
	•2235	•2001	7477	2867
	.1651	1879	.7475	• 3351
	•1359	• 1451	:7257	• 3595
	0818	.0603	. 7792	.3955
	.0567	•0298	• 78 92	• 4432
	•0322	.0097	8007	5217
	.0135	.0026	8016	-5351
	0323	•0149	• 7999	.5102
	-0718	.0697	7912	5154
	0923	.1102	• 78 34	.4908
	•1521	•2466	• 15 15	.3161
	1918	.3323	7492	-2994
	-2123	•3702	• 74 38	- 1902
	2318	4238	.7419	2191
	2714	.4441	• 75 57	• 4452
	•2907	• 4624	• 1000	.6130
	.3306	.4996	7863	.6706
	.3503	•5176	•7892	•01 <i>32</i> •6386
	-3079	.5538	.7955	5791
	4064	5681	• 7979	• 60 8 6
	4297	•5885	• 79 62	.6177
	.4889	.6392	. 7965	•6045
	5281	6718	• 7979	•2826
	-5479	• 68 / 9	.7926	•6100
	5909	7222	7957	• 6662
	6384	• 7590	•7986	• 20 / 4
	+DD23	:4448	.7984	.6217
	.7104	-8125	-8069	• 2527
	-7237	•8293	• 81 26	• 2026 - 5215
-	.7800		.8132	5372
	8050	. 8788	•8229	• 4425
	•8281	·8942	• 8302 8279	:2624
	8750	.9248	8329	4617
	8995	.9403	.8412	.3934

ORIGINAL PACE IS OF POOR QUALITY

	Surface distance over arc length	Axial distance over axial chord	PS/PT
RUN 16 4322	PRESSURE SURFACE 1070 3976 4946 5870 7795 8798 9776 SUCTION SURFACE 0424 0862 1302 1738 2612 3036 3467 3886 4319 5603 7032 7731 9160 9879	.095554 .5628165 .66315 .66315 .2995534435939 .00995344359939 .299554374435993968 .55599776968 .8999534435993968 .899995344359395939 .89995538	•98939 •98939 •98939 •98939 •98888 •98888 •98842 •98842132 •98421325 •555864399 •5558643995 •5558643995 •5558643995

RUN NC. 16 CODLANT FLOW DATA

	AVERAGE			CODLANT FLOW RATE	
HOLE NO.	DEGF	DEG K	X (10E-4)	LBM/SEC	KG/SEC
1	243.51	390.65	4.249	0.104E-01	0.472E-02
2	218.60	376.82	4.491	0.107E-01	0.486E-02
3	240.58	389.03	4.335	0.106E-01	0.480E-02
4	267.65	404.06	4.591	0.115E-01	0.522E-02
5	186.07	358.74	4.510	0.104E-01	0.471E-02
6	172.17	351.02	4.400	0.996E-02	0.452E-02
7	202.86	368.07	4.055	0.951E-02	0.431E-02
8	289.99	416.48	2.808	0.356E-02	0.162E-02
9	344.75	446.90	1.669	0.223E-02	0.101E-02
10	404.58	48C.14	1.575	0.140E-02	0.633E-03

		Axial		
	Surface	distance		Normalizéd
	distance	over	Normalized	heat
	over arc	axial	temperature	transfer
	length	chord	(Tw/811 K)	coefficient
RUN 17	.8969	.8741	.8532	•2771
4422	. <u>8671</u>	8523	•8481	• 3675
	•8385	• 8 3 1 1	-8352	-3130
	:7791	7659	.8345	.3880
	7499	· 7631	•81,61	- 4051 - 4057
	.7210	.7405	8084	3637
	.6626	.69 <u>30</u>	8007	-2936
NG S	.6334	•6687	• 76 00	.3960
Face w	.5732	.6174	. <u>1792</u>	.3794
COLGINIAL OUALIN	5460	• 5937	•7831	• 35 4 0
Our POOK -	•5102	• 5407	.7631	3562
0,	4580	-5137	-7655	• 3294
	•4286	•4857	• 7665	2961
	3112	.3664	7612	.2739
	•2821	•3341	• 75 92	• 289 3
	•2235	2651	7516	3357
	1935	•2267	• 74 89	•3261
	•1651 1359	• 1879	.7519	•3493
	1062	•0976	.7686	4034
	-0818	•0603	• 7840	-5011
	•0322	.0097	.8053	5566
	.0077	.0005	•B102	•5871
	.01323	.0149	8087	.5780
	0527	.0387	8040	• 5662
	•0718	•0697	. 7804	•5613
	1521	.2466	.7618	.3672
	1718	• 2997	• 75 85	• 364 /
	•1919	3702	. 74 99	2900
	2318	4001	.7471	•2302
	•2516	•9238 •4441	• 7517	.5945
	2907	.4624	7801	.6097
	•3107	+4611	• 7920	: {365
	.3503	.5176	8008	.7105
	.3699	• 5355	8044	•7299
	-3903	• 5681	.8095	7207
	4297	-5885	-8029	• 71 31
	•4694	• 6228	-8075	.7255
	5281	.6718	8089	.7104
	·2979	•6879	• 8056	•7170
	5909	.7222	.8071	.8152
	•638 <u>4</u>	· 2590	-8105	•7016
	•6623	•///1 .7948	- 80 9 0	.7864
	7104	8125	8199	• 6856
	•7237	• 8222	•8269	-6400
-	7800	8617	8253	.6463
	ĴġŎŚŎ	• <u>8788</u>	-8373	• 5269
	•B281	.8942	• 84 03 - R4 26	4768
	.8750	9248	.8481	.5520
	ĨĒ995	.9403	.8580	•4637

ORIGINAL PACE IS OF POOR QUALITY

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	Surface	Axial	
	distance	distance	
	over	over	
	arc	axial	
	length	chord	PS/PT
RUN 17 4422	PRESSURE SURFACE 1070 3976 4946 5870 7795 8798 9776 SUCTION SURFACE 0424 0862 1302 1738 2612 3036 3467 3886 4319 5603 7032 7731 9160 9879	• 09555 • 56784165 • 56784165 • 678615 • 2999534 • 4555997739 • 885593 • 885593 • 885593 • 885593 • 885593	9937 99688 99528 8819 918638 918555 9185555 91855555558 9185555558 918555555558 91855555588 918555555588 918555555588 918555555588 918555555588 91855555588 91855555588 91855555588 918555555588 918555555588 918555555588 9185555555555

RUN NC. 17 CODLANT FLOW DATA

AVERAGE				CODLANT	
HOLE NO.	TEMPER Deg f	DEG K	X (10E-4)	LBM/SEC	KG/SEC
1 .	239.70	388.54	6.188	0.151E-01	0.684E-02
- 2	212.09	373.20	5.853	0.139E-01	0.6296-02
3	236.96	387.02	5.928	0.144E-01	0.654E-02
4	257.97	398.69	6.459	0.160E-01	0.728E-02
5	179.17	354.91	6.470	0.148E-01	0.670E-02
6	170.30	349.98	6.299	0.142E-01	0.646E-02
7	201.60	367.37	6.082	0.142E-01	0.646E-02
1	281.18	411.58	4.041	0.508E-02	0.231E-02
0	201 10	455.36	2.327	0.312E-02	0.141E-02
7	407.65	481.85	2.239	0.199É-02	0.902E-03

		Axial		Nomelized	
	Surface	distance		NOTMALIZEU	
	distance	over	Normalized	use. transfer	
	over arc	axial	(mar/sil K)	coefficient	
	length	cnora		4059	
RUN 23	.8969	.8791	• 8105	· 4020	
5522	•B671	.8511	7851	.5544	
	8080	<u>Q</u> âŬa	1936	• 4364	
	7791	-7859	.7703	4570	
	7210	.7403	7540	.4986	
	.6918	.7168	.7634	4035	
	•6626	•0920 •6687	: 13 05	4856	
	6043	6441	•7166	.4906	
	•5732	.5937	7363	4583	
TALLAN BONALITY	5162	-5671	•7252	.4334	
OF COR COL	c9871	• 5137	7149	4040	
or por	4286	4857	•7214	• 9 21 (
1,54	•3996	· 92/2	7099	.3426	
	2821	.3341	• 7064	• 3284	
	2529	.3004	.6962	3754	
	1935	2267	•6923	- 3653 - 145	
	•1951	1879	.6962	. jodž	
	1062	. 0976	•7171	• 4 4 9 1 • 500 9	
	•0 <u>818</u>	•0603 •0298	.7515	5579	
	0322	0097	.7625	.6419	
	.0077	.0025	.7695	.6983	
· ·	.0323	0149	• 7666	• 6769 • 6505	
	.0527	•0387 •0697	.7534	6707	
	.0923	.1102	• 74 32	•6337	
	1521	-2466	. 1149	4900	
	1918	3323	÷7097	.4729	
	-2123	.3702	• 1009	3605	
	•2516	4238	.6823	• 2921	
	2714	.4441	•08/1	.3665	
	.3107	4811	7105	-4927	
	3306	• 4996	• 7247 7321	.6072	
	.3503	.5355	. 74 1 9	6722	
	3903	- 5538	•7511	.7815	
	+ 9 0 6 9	• 5885	.7610	.8066	
	4694	-6228	• 75 79 • 76 90	• 8242 • 8110	
	• † 889	6718	: 16 15	:7938	
	5479	6879	• 75 64	- 1912 - 8080	
	.5674	• 7030	7582	• 2185	
	6384	7590	•7625	.7990	
	• 6 6 2 3	.77/1	:7371	.675T	
	.7104	.8125	-7715	• 7588	
	-7337	-8222	: 1990	:3977	
-	.7800	.8617	1778	• 6275	
	Į Į Į Į	-8788	• 7925	.6350	
	-8281 -8518	.9098	.7962	· 1847	
	18750	.9248	• 80 16 • 81 40	-5088	
	•8995	•7402			

OMONAN PROFILE

The second se

	Surface distance over arc length	Axial distance over axial chord	PS/PT
RUN 23 5522	PRESSURE SURFACE 0555 1070 2051 3976 4946 5870 7795 8798 9776 SUCTION SURFACE 0424 0862 1302 1738 2612 3036 3467 3886 4319 5603 6313 7032 8449 9160 9879	0280 02999 4555 628615 56286165 668615 668615 668615 668615 668615 66932 669955 66955 66955 78050 7805050 895933 695933 695933 89595 800 800 800 800 800 800 800 800 800 80	1.0000 .9931 .99788 .9671 .9514 .88301 .6673 .9184 .66673 .9184 .6664 .9184 .66849 .28614 .36112 .3614 .551520 .4804 .551520 .38982 .3882

RUN ND. 23 CODLANT FLOW DATA

				CODLANT		
HOLE NO.	DEGF	DEG K	X (10E-4)	LBM/SEC	ČKG/SEC	
1	221.52	378.44	10.753	0.257E-01	0.117E-01	
2	187.31	359.44	10.451	0.241E-01	0.109E-01	
3	204.94	369.23	16.413	0.245E-01	0.111E-01	
4	237.38	387.25	16.287	0.250E-01	0.114E-01	
5	169.93	349.78	11.094	0.251E-01	0.114E-01	
6	159.59	344.03	16.476	0.234E-01	0.106E-01	
7	182.40	356.71	10.360	0.237E-01	0.108E-01	
8	273.95	407.57	6.591	0.823E-02	0.373E-02	
9	347.12	330.74	3.825	0.511E-02	0.232E-02	
10	402.32	478.88	3.683	0.326E-02	0.1468-02	

	Surface distance over arc length	Amial distance over amial chord	Normalized temperature (Tw/811 K)	Normalized heat transfer coefficient
RUN 24 5421	.8969 .8671 .83880 .74919 .74218 .6633 .6633	.8741 .8523 .8311 .80809 .7631 .7403 .7403 .7168 .6930 .6687	•7566 •7489 •7151 •7318 •7367 •6988 •6745 •6920 •6813 •6466	5027 5524 5496 4503 6465 4262 4708 4231 4708
ORIGINAL PAGE IN OF POOR QUALITY	+3202106621955192872753763188386477639347491949432470001805 0741852918529630853013579579135791356902982469368135802579 043667888912233556162732212211211000090699887708826037058159 043667418529185296308530135795791357913569029882469368135802579 04366741867888912233556162773221221211222222333569029882469368135802579 0436674186788912233556162273221221211222222333569029882469368135802579 04366741867889122335561622732212212211222222333569024693682469368135802579 04366741867888912223355616227322122122112222223335690258824693368135802579 043667418852918622735579579135579135569025795791355690255556666777788888888 046577777888912223355616227322122122222223333333569022682469936881358022579		6286 66538 66466 66298 66466 66298 66466 66294 661607 6610777121009 662903 6610771121009 662329 6610771121009 662329 6623232 6610823232 6610823232 6610823232 77108 66257799111332 66257799111332 66257799111332 66257799111332 66257799111332 770033997 66891600 667814 7710273 66891600 667814 7710273 66891600 667814 7710273 66891600 667814 7710273 66891600 667814 7710273 66891600 667814 7710273 66891600 667814 7710273 66891600 667814 7710273 66891600 667814 7710273 66891600 6679117771 770033997 66891600 6679117771 770033997 66891600 77117720 7700330 66891600 77117720 7700330 66891600 77117720 7700330 66991600 77117720 7700330 66991600 77117720 7700330 771030 771030 771030 771030 771030 771030 7710000 7710000 7710000 7710000 7710000 7710000 77100000 77100000000	5041 4978697781 49786977869778697786977869778697789274315322841376293753675367536753675367536753675367536753

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	Surface	Axial	
	distance	distance	
	over	over	
	arc	axial	
	length	chord	PS/PT
RUN 24 5421	PRESSURE SURFACE	.0286	.9997
	• 0 0 0 0 • 1070 • 2051 • 3976 • 4946 • 5870 • 7795 • 8 798 • 9776 • 9076 • 9076 • 9076 • 9076 • 9076 • 9076 • 9072 • 1302 • 1302 • 1302 • 1302 • 1302 • 1302 • 1302 • 1302 • 1302 • 3036 • 3467 • 3886 • 4 319 • 5603 • 6313 • 7032 • 8449 • 9160 • 9879	•099 •02 •57 •56 •57 •56 •57 •57 •57 •57 •57 •57 •57 •57 •57 •57	*79246 999160 •997663660 •997663660 •99766351 •97669551 •555683074 •97669551 •55586662 •555883055 •555883055 •44915

RUN NC. 24 COOLANT FLOW DATA

	AVE	RAGE		CODLANT	
HOLE NO.	DEG F	DEG K	X (10E-4)	LBM/SEC	KG/SEC
1	168.57	349.02	23.280 -	0.525E-01	0.238E-01
2	143.15	334.90	23.357	0.511E-01	0.232E-01
3	156.14	342.12	23.907	0.531E-01	0.241E-01
4	170.43	350.06	23.738	0.536E-01	0.243E-01
5	133.36	329.46	23.674	0.511E-01	0.232E-01
6	127.15	326.01	24.428	0.524E-01	0.237E-01
7	139.93	333.11	24.077	0.524E-01	0.238E-01
8	219.66	377.41	14.555	0.172E-01	0.780E-02
9	289.82	343.44	8.809	0.112E-01	0.507E-02
10	331.49	439.53	8.584	0.716E-02	0.3256-02

		Axial		
	Surface	distance		Normalized
	distance	over	Normalized	heat
	over arc	axial	temperature	transfer
	length	chord	(Tw/811 K)	coefficient
RUN 25	.8969	.8741	.8457	.3339
5422	.8671	.8523	.8410	• 39 4 7
	•5385	.8311	• 82 60 83 02	• 402U
	.7791	.7859	8290	4 667
	.7499	• 7631	-8103	•3937
	•/210	• / 9 0 3	• 19 11	• 4351 • 4119
	.6626	.6930	. 7937	.34 <u>1</u> 4
27	.6334	• 6 6 8 7	•7741	• • • • • • • • • • • • • • • • • • • •
ale Caller port	•0045	• 0 4 4 1	.7734	.4476
TOWAL OURLINE	5460	5937	1777	.4238
OKI POOK	•5162	•56/1	.7586	• 4DZD • 4132
OF .	4580	.5137	.7612	-3807
	.4286	• 4 8 5 7	• 7662	• 3950
	•3770	•3669	.7554	.3061
	2821	.3341	• 7524	• 3079
	-2529	· 3009 · 2651	- 74 33	• 3674
	1935	.2267	.7399	3518
	.1651	•1879	•7399	• 4126
	.1062	.0976	1634	.4508
	.0818	.0603	• 77 92	.4643
	•0567	•0298	• 7914	• 2222
	.0077	:0005	8049	6217
	.0135	•0026	•8058 8038	•6390
	.0527	.0387	.7986	•5943
	.0718	0697	• 7927	• 6045
	•0923 1521	•1102	.7535	• 3920
	:1718	2907	· 74 80	-3621
	•1918	•3323	.7419	•3(97
	2315	4001	.7241	.2812
	.2516	.4238	• 71 49	-2168
	2/14	•4441	:7220	
	.3107	4811	.7388	-3215
	•3306	•4996	•7575	-5312
	•3699	•5355	.7633	7185
	.3903	• 5538	•7918	• 7391
	.4297	•2001	.7983	.7345
	4694	.6228	.7962	.7418
	•4889	•6392	• 7966	• /1 9 9
	5479	6879	: 1947	: 7257
	•5674	•7036	•7918	• 7560
	.5707	- 7222	.7992	.7336
	.6623	:7771	- 7915	•6745
	•6862	.7948	• 7958	•0110
	:7337	8292	.8154	5927
	1 7570	-8457	-8153	• 6025
-	•7800	• 801 (• 8788	• 51 22	• 00 2 2
	.8281	.8942	.8354	• 5232
	• <u>B</u> <u>5</u> <u>1</u> <u>8</u>	•9098	•8322 8375	• 3846
	.8995	.9403	.8464	.3669

		¢	Surface listance over arc length	Axial distanc over axial chord	OR OF PS/PT	IGINAL PACE (EJ POOR QUALITY
	RUN 25 5422	PRESSURE	SUR550 • 1205716 • 1205766 • 1205777777777777777777777777777777777777	CE •0286 •0990 •2419 •5475 •5294 •7861 •8616 •9315 •0253 •0253 •09551 •4339 •4745 •5144 •55523 •59059 •69535 •69533 •9053 •9938	•9995 •99923 •9913 •99498 •9498 •88085 •9154 •88085 •9154 •65786 •27905 •551893 •4720 •4720 •3870 •3870	
		RUN NG	. 25	CODLANT FI	LOW DATA	
NO.	TEM DEG F	VERAGE PERATURE DE(GΚ	RED X (10E-4)	LBM/SEC	DOLANT DW RATE KG/SEC
	303.47	423	•97	6.646	0.173E-01	0.782E-02
	260.31	399	.99	7.063	0.176E-01	0.798E-02
	280.79		.37	7.053	C,179E-01	0.613E-02
	304.73	424	.67	7.005	0.183E-01	0.826E-02
	230.37	383	• 35	6.886	0.166E-01	0.754E-02
	219.68	377	.41	7.114	0.1708-01	0.77UE-02
	247.14	392	•67	7.282	0.179E-01	0.812E-02
	365.18	458	• 25	4.390	0.596E-02	0.270E-02
	449.31	422	.86	2.565	0.372E-02	0.169E-02

499.33 532.78 2.427 0.231E-02 0.105E-02

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HOLE
		Axial		
	Surface	distance	Normalized	Normalized
	distance	over	temperature	transfer
	length	chord	(Tw/811 K)	coefficient
RUN 39 5511 ORIGINAL PAGE IS OF POOR QUALIT	len91501908643202106621955192872753783188386477639347491949432470001805 888877766666555544493325291852963081627322122112112151700099347491949432470058159 88887776666655554449332522111005301357921321883864477663938444455555666814358028159 8900000000000000000000000000000000000	chord 13109138071471777541417916387569772673218141665815828962018527782888 88877775641417916387569990248906020034219753888291732974295182888 88777775541471777554141799163875697726732084219755388829173297429518498899240 0000000000000000342199753888291732974295184899940 00000000000000003444444455555568237802974295182888899240 00000000000000000034219975588829173297778888888899240 00000000000000000034218555555555682378902577778888888899240	(Tw/811 K) 7197 7121 6808 69722 66877 665660 665660 665208 665208 662208 6612182 6612182 6612910 662208 6612910 662208 6612910 662208 6612910 662208 6612910 662208 6623778 66488 665208 665	coefficient 555228 55474228 4449922812788 4449922812788 4449922812788 5547428 449922812788 5549979797979797979797979797979797979797
	•8518 •8750 •8995	• 9098 • 9248 • 9403	• 7001 • 7055 • 7249	5205 5901 6102

ORIGINAL PACE DJ OF POOR QUALITY

	Surf dista ove arc leng	ace Axial ance distance ar over axial gth chord	PS/PT
RUN 39 5511	PRESSURE SU 10 20 39 50 50 50 50 50 50 50 50 50 50	JRFACE 0286 055 0286 070 0990 051 2419 076 4555 070 6294 075 7861 798 8616 776 9315 RFACE 0253 862 0975 862 0975 862 0975 9315 467 862 4745 862 4745 862 4745 886 5523 9313 7535 9313 7535 9313 7535 9313 9053 449 9053 160 9506	\$994 \$9936 \$9936620 \$99800 \$999800 \$99980

RUN ND. 39 CODLANT FLOW DATA

AVERAGE			PEN	CODLANT	
HOLE NO.	DEGF	DEG K	X (10E-4)	LBM/SEC	Ĩκζ/sec
1	150.38	338.92	23.176	0.511E-01	0.232E-01
2	134.36	330.01	23.319	0.504E-01	0.229E-01
3	145.66	336.29	23.360	0.512E-01	0.232E-01
4	156.54	342.34	24.219	0.538E-01	0.244E-01
5	119.12	321.55	24.537	0.520E-01	0.236E-01
6	112.28	317.75	23.505	0.494E-01	0.2246-01
7	129.63	327.39	23.494	0,505E-01	0.229E-01
8	193.14	362.67	14.457	0.166E-01	0.753E-02
9	254.16	341.04	8.877	0.109E-01	0.493E-02
10	295.65	419.62	8.713	0.703E-02	0.319E-02

		Axial		
	Surface	distance		Normalized
	distance	over	Normalized	heat
	over arc	axial	temperature	transfer
	length	chord	(Tw/811 K)	coefficient
		0741	7200	. 5376
RUN 40	•B909	8523	7214	5937
4911	.8385	.8311	.6 <u>8</u> 97	5894
	8080	. 8080	1064	•5025
	.7791	• 7859	• 71 01	• 020 / • 44 08
	•7499	• 10 3 L	• 6543	4592
	.6618	.7168	.671B	.4964
	.6626	6930	• 66 34	• 4536
ST DIVE STR	•6334	• 6687	•0317	
1 A	•DU43	•0441	.6371	5184
	5460	.5937	.64.38	• 4977
	5162	•5671	•6277	• 4882
	•4871	+2407 5137	-6155	3797
	+400U -4286	4657	.6266	.4419
	3996	4575	• 62 02	• 3563
	.3112	• 3664	• 6183	• 33 20
	•2821	- 3004	•01 70	3280
	.2235	.2651	6038	.3497
	1935	.2267	• 59 9 2	• 3352
	•1621	•1879	• 2235	- 3182
	1062	.0975	62 02	.3771
	.0818	.0603	•6440	.4384
	.0567	.0298	• 66 20	•2102
	•0322	.0097	-6816	6134
	.0135	.0026	.6827	.6501
	.0323	.0149	•6787	•6218
	•0527	•0387	• 07 12	• 8287
	-0923	1102	.6525	6043
	1521	.2466	•6398	-5128
	.1718	2907	• 64 20	• 20 30
	•1918	• 3323	•0204	4577
	:5318	4001	•62ú2	. 3735
	2516	.4238	•6153	•3562
	-2714	• 4 4 4 1	•0311	• 2700
	.2907	.4811	.6634	7699
	3306	.4996	.6770	-9417
	3503	•5176	•6799	• 8626
	•3699	•2255	• 00 20	.8414
	.4064	.5681	6 908	8981
	4297	-5885	.6903	• 2018
	•4694	•6228	•0810	-9102
	• 7 00 7 • 5 2 8 1	• D 2 7 2 • 6 7 1 8	6810	8749
	5479	6879	-6724	-8490
	.5674	•7036	• 66 4 7	•8399
	•5302	• 1666	:8783	.8516
	.6623	. 7771	.6616	7589
	.686ž	7948	•6654	• 8933
	« <u>7104</u>	•6125	-0800	• 5220
	• (2 2 7	• DC 7C	.6939	: +749
-	1800	8617	6899	ī <u>749</u> 3
	. <u>8050</u>	8788	•7101	• 6723
	•8281	• 8942	• 72 39	• 02 / Y
	-8318	47078 4248	: 41 72	6930
	8995	.9403	17357	.6962

OHIGINAL PAGE IN DE POOR QUALITY

	Surface	Axial	D E F
	distance	distance	
	over	over	
	arc	axial	
	length	chord	PS/PT
RUN 40 4511	PRESSURE SURFACE 0555 1070 2051 3976 4946	0286 0990 2419 4555	• 9987 • 9928 • 9922 • 9798 • 9788
	-5870 -7795 -8798 -9776 Suction Surface	•6294 •7861 •8616 •9315	9538 8889 8194 6924
	• 0 42 4 • 086 2 • 1 30 2 • 1 73 8 • 261 2 • 3 03 6	•0253 •0975 •1958 •2951 •4339 •4745	•9243 •7958 •6765 •4914 •2362 •4386
	• 3467 • 3886 • 4319 • 5603 • 6313 • 7032 • 8449 • 9160	•5144 •5523 •5905 •6979 •7535 •8073 •9053	•5625 •5899 •5848 •5602 •5443 •5471 •5598
	•9879	9938	5732

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RUN NE. 40

COOLANT FLOW DATA

AVERAGE				CODLANT		
HOLE	NO. DEG F	DEG K	X (10E-4)	LBM/SEC	KG/SEC	
1	156.81	342.49	23.406	0.520E-01	0.236E-01	
2	139.18	332.69	22.263	0.484E-01	0.220E-01	
3	150.27	338.86	22.045	0.486E-01	0.221E-01	
4	159.95	344.23	23.523	0.525E-01	0.238E-01	
5	124.25	324.40	23.827	0.509E-01	0,231E-01	
6	118.48	321.19	22.829	0.484E-01	0.219E-01	
7	140.69	333.53	22.109	0.482E-01	0.219E-01	
8	201.72	367.44	14.345	0.166E-01	0.754E-02	
9	266.94	341.54	8.867	0.110E-01	0.499E-02	
10	302.32	423.33	8.915	0.724E-02	0.328E-02	

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		Axial		
	Surface	distance		Normalized
	distance	over	Normalized	heat
	over arc	exial	temperature	transfer
	length	chord	(Tw/811 K)	coefficient
RUN 41	.8969	.8741	- 78.01	. 4120
· • 512 ·	8671	.8523	7754	4587
	•5385	•8311	• 75 79	.5466
	• 5 0 8 0	• <u>50</u> 50	• 7642	• 3987
	.7499	• 1027	• (0 4 2	•?571
	7210	.7403	- 73 03	• 26 77
nat 19	+6918	.7168	7362	4603
ODIGINAL FRANKTY	•6626	.6930	•7303	.3917
UNIT BOOR QUINTER	•DJJ4 6043	*008/	• 70 95	•4870
OF I C	5732	6174	-7085	• 7370 • 4865
	-5460	5937	7121	4605
	•5162	•5671	•7013	.4884
	+ + 0 / 1	•2407	• • • • • • • • • • • • • • • • • • • •	• 9256
	4286	4857	+0717 -6972	.4244
	.3996	4575	. 6927	3552
	•3112	.3664	•6877	.3252
	+2021	• 224]	• • • • • • • • • • • • • • • • • • • •	• 3194
	2235	2651	.6761	• 22 2 1
	•1935	.2267	6728	.3534
	•1651	.1879	•6708	.3956
	1062	•1432	• • • • • • • • • • • • • • • • • • • •	•3713
	Ĵ 8 18	.0603	7062	-2565
	.0567	.6298	.7182	5089
	•0322	•0097	•7274	•5787
	.0135	-0005	• 7 3 2 8	• 6266
	0323	.0149	.7319	•0297
	-0527	Į0367	.7284	.6333
	•0718	• 0 6 9 7	•7232	•6390
	• U 7 Z 5 • 1 5 2 1	•1102	• /120	•6116
	.1718	2907	6960	: 3654
	1918	<i>"</i> 3323	6923	4861
	•2123	•3702	• 68 55	• 4107
	2516	4238	•0/91	• 3382
	.2714	.4441	6876	• 5080
	•2907	• • 624	.7001	.5940
	.3306	• • • • • • • • • • • • • • • • • • • •	• 71 45	• 75 7 9
		.5176	: 1574	. 41 96
	.3699	•5 <u>3</u> 55	7323	.8554
	•3903	•5538	• 73 47	.7816
	4297	• 2681	• 73 72	• 8315
	4694	6228	. 73 32	+0340 -8561
	4889	.6392	.7338	8469
	•5281	•6718	•7346	•8181
	+2779	• DØ 19 • 7036	• 7305	•8249
	5909	.7222	-7321	• 07 2 J • 05 3 6
	6384	• <u>75</u> 90	.7358	. 7971
	• • • • • • • • • • • • • • • • • • • •	• 7771	• 72 86	• 7559
	.7104	• 7740 . 2125	• / 5 3 9	• 2020
	.7337	6292	.7549	•0124 •7214
	.7570	-8457	7535	. 7388
-	•7800	• <u>8617</u>	.7522	.7143
	• 0 U 5 U	• 5788	• 79 1 7	• 5872
	.8518	-0772 -909A	• 1172	• 1071 • 6214
	1875ŏ	. 9248	: 1740	6144
	•8995	.9403	.7840	.5424
			-	· · · · · ·

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Surface	Axial	ORIGINAL	PAGE IS
distance	distance	uf poor	OUAL INV
over	over		
arc	axial		
length	chord	PS/PT	
JRE SURFACE 0555 1070 2051 3976 4946 5870 7795 8798 9776 0424 0862 1302 1738 2612 3036 3467 3886 4319 56013 6313 7032 8449	•029195 •029195 •54296165 •5628616 •78631 •029555 •68631 •029555 •195596 •195597 •1925597 •19255975 •559595335 •559595333 •559595333	• 9989 • 9930 • 9919 • 9801 • 9692 • 9541 • 8884 • 8186 • 6921 • 9243 • 7956 • 6769 • 4920 • 23999 • 43855 • 5672 • 5882 • 5887 • 5598 • 5450 • 5578	
	Surface distance over arc length JRE SURFACE 0555 1070 2051 3976 4946 5870 7795 8798 9776 1N SURFACE 0862 1302 1738 2612 3036 3467 3886 4319 5603 6313 7032 8449	Surface Axial distance distance over over arc axial length chord JRE SURFACE 0555 0286 1070 0990 2051 2419 3976 4555 4946 5475 5870 6294 7795 7861 8798 8616 9776 9315 IN <surface< td=""> 0253 0862 0975 1302 1958 1738 2951 2612 4339 3036 4745 3467 5144 3886 5523 6313 7535 7032 8073 8449 39053</surface<>	Surface Axial ORIGINAL distance distance OF POOR over over arc arc axial length chord JRE SURFACE 0286 9989 1070 0990 9930 2051 2419 9919 3976 4555 9801 4946 5475 9692 5870 6294 9692 7795 7861 8884 8798 8616 8186 9776 9315 6921 N SURFACE 0253 9243 0424 0253 9243 0862 0975 7956 1302 1958 6769 1738 2951 4920 2612 4339 2399 3036 4745 4385 4319 5905 5837 5603 6979 5598 6313 7535 5450

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AVERAGE TEMPERATURE DEG F RED DEG K RED (10E-4) LEM/SEC COULANT FLOW RATE KG 1 230.54 383.45 9.689 0.234E-01 0.1 2 203.31 368.32 9.741 0.229E-01 0.1 3 220.65 377.96 9.730 0.233E-01 0.1 4 239.59 388.48 9.940 0.242E-01 0.1 5 177.89 354.20 10.145 0.231E-01 0.1 6 172.93 351.44 9.881 0.224E-01 0.1	
1 230.54 383.45 9.689 0.234E-01 0.1 2 203.31 368.32 9.741 0.229E-01 0.1 3 220.65 377.96 9.730 0.233E-01 0.1 4 239.59 388.48 9.940 0.242E-01 0.1 5 177.89 354.20 10.145 0.231E-01 0.1 6 172.93 351.44 9.881 0.224E-01 0.1	SEC
2 203.31 368.32 9.741 0.229E-01 0.1 3 220.65 377.96 9.730 0.233E-01 0.1 4 239.59 388.48 9.940 0.242E-01 0.1 5 177.89 354.20 10.145 0.231E-01 0.1 6 172.93 351.44 9.881 0.224E-01 0.1	06E-01
3 220.65 377.96 9.730 0.233E-01 0.1 4 239.59 388.48 9.940 0.242E-01 0.1 5 177.89 354.20 10.145 0.231E-01 0.1 6 172.93 351.44 9.881 0.224E-01 0.1	04E-01
4 239.59 388.48 9.940 0.242E=01 0.1 5 177.89 354.20 10.145 0.231E=01 0.1 6 172.93 351.44 9.881 0.224E=01 0.1	05E-01
5 177.89 354.20 10.145 0.231E-01 0.1 6 172.93 351.44 9.881 0.224E-01 0.1	10E-01
6 172.93 351.44 9.881 0.224F-01 0.1	05E-01
	02E-01
7 206.64 370.17 9.592 0.226E-01 0.1	02E-01
8 287.24 414.95 6.063 0.767E-02 0.3	48E-02
9 - 361.19 404.48 3.624 0.490E-02 0.2	22E-02
10 .395.41 475.04 3.627 0.319E+02 0.1	45E-02

		Surface distance over arc length	Arial distance over axial chord	Normalized temperature (Tw/811 K)	Normalized heat transfer coefficient
	RUN 42 5411	8969 8671 8385 8080 7791 7210 6626	8741 8523 88311 8889 87631 7408 77168 6930	.7314 .7221 .6857 .7048 .7104 .6732 .6497 .6681 .6594	471 5032 4994 4200 5829 3692 3804 4179 3995
ORIGINAL OF POOR	PAGE KS QUALITY	432021066219551928727537831883864776393474919494324700001805 3432021066219551928727537831883864776393474919494324700001805 35554444332221110000000000111122111000090888170082603705889 35795554444332222111000000000000000000000000000	7 4 4 4 7 7 7 7 7 7 7 7 7 7 7 7 7	063332248890663999837-556254613271103332548021747699249767288189 063332241380665555665450217531103332548021747669260728 0653322412385655555555555555555555555555555555555	7628456802449207550749958093228296112666836138428411810600 4413487122899110933977671201126619720399955055539753222018491884918810600 444433328098911093397767128595553433485555534334855555345555555555

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	Surface distance over arc length	Axial distance over axial chord	ORIGIMAL PARALITY OF FOOM QUALITY PS/PT
RUN 42 5411	PRESSURE SURFACE 0555 1070 2051 3976 4946 5870 7795 8798 9776 SUCTION SURFACE 0424 0862 1302 1738 2612 3036 3467 3886 4319 5603 6313 7032 8449 9160 9879	09915554 09915554 09915554 09915554 009455796 009953344359 00099533443595 00099533443595 00099533443595 00099533443595 0000000 00000000 000000000 00000000	• 9988 • 9927 • 9919 • 9796 • 9686 • 95355 • 88136 • 6724 • 9243 • 7949 • 6747 • 4887 • 2587 • 2898 • 3660 • 5339 • 5616 • 5026 • 4591 • 4168 • 3983 • 4930

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	RI	JN NC. 42	COOLANT F	LOW DATA	
HOLE N	AVER TEMPER	AGE ATURE DEG K	RED X (10E-4)	COD Flow LBM/SEC	LANT RATE KG/SEC
1	145.84	336.39	24.686	0.542E-01	0.246E-01
2	127.61	326.27	24.408	0.523E-01	0.237E-01
3	139.15	332.68	24.097	0.524E-01	0.238E-01
4	150.29	338.86	24.735	0.546E-01	0.247E-01
5	114.43	318.95	24.335	0.513E-01	0.233E-01
6	108.38	315.58	24.048	0.503E-01	0.228E-01
7	127.60	326.26	24.453	0.524E-01	0.236E-01
8	188.02	359.83	14.967	0.171E-01	0.775E-02
9	244.00	366.89	9.285	0.113E-01	0.511E-02
10	287.06	414.85	9.205	0.737E-02	0.334E-U2

		AXIAI		
	Surface	distance		Normalized
	distance	over	Normalized	heat
	over arc	axial	temperature	transfer
	length	chord	(Tw/811 K)	coefficient
0.111 4.2		0-44		
KUN 40	• 8 7 9 9	• 8741	• 74 96	• 4201
***	-00/1 -0265	• D 2 2 3	• F. 20	•2414
	.8080	8080	.7137	4341
	7791	7859	7179	5773
	1499	.7631	.6795	.3718
	•7210	•7403	•6549	•3774
	+D710	•/108	•6/90	• 424 1
TO A ROLL TO	.6334	•0730 •6687	• 6301	• 20 4 1
ORIGINAL PARA	.6043	6441	6117	:4572
OF POOR QUALITY	.5732	·6174	.6348	.4396
0	•5460	• 5937	• 64 25	•4201
	•2102	• 20 / 1	• • • • • • • • • • • • • • • • • • • •	• • • • • 7 ?
	4680	-5127	• OU 7 2	• 24 1 1 2221
	4286	4857	6271	. 3835
	.399č	4575	.6214	3032
	•3112	•3664	•6206	2958
	•2821	• <u>3341</u>	• 61 75	•2812
	•2725	- 2651	•0110	• 2722
	1935	.2267	6314	-3046
	.1651	1879	. 5968	3235
	•1359	•1451	•5992	2867
	•1002	• 09 76	• 6258	• 3571
	-0515	• UDU 3	• 02 22	• 4 1 1 1
	0322	0097	6868	- 5554
	0077	- ČÕÕŠ	.6946	.5923
	•0135	•0026	.6956	•6160
	•U2/2	• 01 47	• • • • • • • • • • • • • • • • • • • •	• 2833
	0718	10697	-6713	
	. 0923	.11c2	.6577	5595
	•1521	.2466	•6290	3857
	•1/18	• 2907	• 62 80	• 4023
	:2123	• 3 7 0 2	• DZ 37 61 65	• 3005
	2318	4001	6102	2686
	-2516	4238	•6122	2911
	+2714	• 4 4 4 1	•6396	•5212
	-2707	• 4024 - 4911	• DD 1 4	+ D / Z D
	.3306	4996	-6945	9280
	.3503	-5176	•6942	8 052
	.3699	•5355	•6983	• 8422
	•3703 •9069	•2230	• 7000	• 7822
	4297	-5885	7020	• 02 7 J • 8208
	4694	.6228	.69 1 2	8195
	• 4 8 8 9	•6392	•6901	• 7964
	•2201 5470	•0718	• 68 26	• 7980
	-5674	.7034	• • • • • • • • • • • • • • • • • • • •	• 1973
	5909	7222	.6786	8976
	•6384	• 2590	.6826	·7792
	• • • • • • • • • • • • • • • • • • • •	•7771	• 6666	• 698 4
	+DBDZ	• (778) 6125	•0/12	.8320
	:1337	8292	• 077 5 - 7071	- 7110
	.7570	.8457	.70 10	6985
-	-7800	-8617	·6971	.6707
	• 8050	•8788	•7199	·6175
	ALL A	• 0 7 4 Z	• 1358	• <u>1</u> [2]
	8750	.924R	:45A9	
	. 895	.9403	.7495	.6486

÷....

	Surface distance over arc length	Axial distance over axial chord	ONIGINAL DE LA DE OF FOOR QUALITY PS/PT
RUN 43 4411	PRESSURE SURFACE 0555 1070 2051 3976 4946 5870 7795 8798 9776 SUCTION SURFACE 0424 0862 1302 1738 2612 3036 3467 3886 4319 5603 6313 7032 8449 9160 9879	•09999 •24555 •6286165 •6286165 •6286165 •6286165 •6286165 •6286165 •629558195 •62955344359753756 •62975581954359753756 •6297553756 •6297553756 •6297553756 •6297553756 •6297555 •6297555 •629755 •629555 •629755 •629755 •629555 •63559 •6359 •6359	• 9991 • 9933 • 9924 • 9806 • 9699 • 9553 • 8909 • 8225 • 6994 • 9249 • 7970 • 6783 • 4940 • 2722 • 4738 • 5783 • 5716 • 5580 • 5580 • 5580 • 5580 • 5580 • 5580 • 5580 • 55882

RUN NL. 43 COOLANT FLOW DATA

	AVER				
HOLE NO.	DEGF	DEG K	X (ÎŎE-4)	LBM/SEC	KG/SEC
1	148.67	337.97	24.368	0.537E-01	0.243E-01
2	131.41	326.38	24.362	0.525E-01	0.238E-01
3	141.04	333.73 -	23.939	0.522E-01	0.237E-01
4	153.75	346.79	24.587	0.545E-01	0.247E-01
5	116.92	320.33	24.624	0.521E-01	0.236E-01
6	111.64	317.39	24.298	0.510E-01	0.231E-01
7	132.95	329.23	24.208	0.523E-01	0.237E-01
8	190.71	361.32	14.934	0.171E-01	0.775E-U2
9	252.52	346.88	9.172	0.112E-01	0.509E-02
10	289.54	416.23	9.109	0.731É-02	0.331E-02

		AXIAL			
	Surface	distance			Normalized
	distance	over		Normalized	heat
	over arc	axial		temperature	transfer
	length	chord		(Tw/811 K)	coefficient
PIIN 66	8040	9761		BAED	2004
4412	.8671	8523		.8010	. 3396
	6365	.8311		7849	.4328
	•8080	• <u>5080</u>		• 78 %	.3050
	-7435	: 1237		1200	• <u>90</u> 27
	7210	7403		7568	.3822
	•6918	•7168		• 76 29	• 3575
	.6334	• 6 6 6 7		• 12 4 1	.2906
	.6043	.6441		7223	4122
ORIGINAL PART	•2732	•6174		•7331	.3739
OF POOR QUALITY	-5162	•373(-N67(- 73 00	• 3691
	4871	5407		.7161	.3484
	4580	•5137		-7184	.3179
	1200	• 4 6 7 6		• 7236	• 3416
	. 3ííž	.3664		7157	• 2626
	•2821	•3341		.7135	2577
	• 2 2 3 5	-2651		• 7092	.2743
	1935	2267		7032	2988
	•1921	•1879		.7017	• 3412
	.1062	-1421		-7205	• 3050
	- <u>0818</u>	.0603		•7361	4078
	.0567	• 0228		•7476	• 4554
	.0077	•0097		.7616	+2272 +5656
	0135	.0026		.7623	.5530
	•0323 •0527	•0149		• 76 98	• 5540
	.0718	.0697		.7516	• 2029
	.0923	•1102		.7436	5473
	•1211	• 2907		•7184	•3593
	1918	3323		.7120	-3410
	•2123	.3702		.7072	2879
	-2518	• • 001		• 30 46	• 2247
	.2714	.4441		7260	.5937
	-2907	• 4624	· •• ··· ,	• 1377	6293
	.3306	• • • • • • • • • • • • • • • • • • •		• 74 90	• 7411
	.3503	5176		7571	7041
	•3699	•5355		• 76 03	•7337
	4064	•2220 •2681		• 7019	• 0082 • 701 7
	4297	5885		7642	7096
	• 9 6 9 4	•6228		•7611	• 75 • 1
	5281	.6718		-7608	. 6983
	•5479	.6879		1572	6995
	• 5674	 • 7036		• 72 83	• 7362
	.63B4	7595		.7624	•0170
	•6623	•3771		- 75 66	• 6526
	•0002 •7104	•7948 A125	•	• /6 16	•7801
	.7337	8292	•	: 7801	6102
-	•7570	• 8 4 5 7		• 77 94	.6 <u>2</u> 20
	.8050	- BOI /		- / / 93	•0184
	78281	. B 942		7997	:2009
	-8518	• 2028		•7960	-4461
	.8995	9403		• BO 10	-5174
		● / ▼ ● ●		101 44	

ORIGINAL PARAL 13 DE POOR QUALITY

	-	A	OC PO
	Surface	Axiai	• • •
	distance	distance	
	over	over	
	arc	axial	
	length	chord	PS/PT
RUN 44 4412	PRESSURE SURFACE 0555 1070 2051 3976 4946 5870 7795 8798 9776 SUCTION SURFACE 0424 0862 1302 1738 2612 3036 4946 4946 5870 7795 8798 9776 5002 1302 1302 1738 2612 3036 4946 4946 5870 7795 8449 9160	•0999 •2454794 •54794 •58615 •58615 •599534 •5599534 •55997334 •559973336 •5995334 •559973336 •5995334 •559953336	.9990 .99931 .99804 .99804 .96957 .988211 .99599 .9251 .88211 .699 .9251 .99743 .99773 .69977 .69773 .58566 .59938 .558558 .558528 .55751 .55751 .55751 .55751
	9879	. 9938	.5916

میں جنگ

	R	UN NC. 44	COOLANT F	LOW DATA	
HOLE NO.	AVER TEMPER DEG F	AGE ATURE DEG K	RED X (10E-4)	COO FLOW LEM/SEC	LANT RATE KG/SEC
1	251.08	394.86	7.144	0.176E-01	0.799E-02
2	219.16	377.13	6.923	0.165E-01	0.749E-02
3	233.83	385.28	6.845	0.166E-01	0.752E-02
4	260.18	399.92	7.219	0.180E-01	0.815E-02
5	189.17	360.47	7.493	0.173E-01	0.785E-02
6	182.42	356.71	7.428	0.170E-01	0.772E-02
7	217.98	376.47	7.153	0.171E-01	0.773E-02
8	301.42	422.82	4.528	0.581E-02	0.263E-02
9	375.12	407.64	2.694	0.368E-02	0.167E-02
10	408.77	482.47	2.677	0.238E-02	0.108E-02

		Axial		
	Surface	distance		Normalized
	distance	over	Normelized	hormalized
	over arc	axial	temperature	neat
	length	chord	$(\pi_{w}/g_{11} v)$	cransier
Dribl 6.4			(IW/OII K/	coefficient
KUN 10	• 8969	•8741	•7686	. 35 3 5
	.8385	• 8523	• 76 04	3994
	8080	•0311	• [295	• 4154
	7791	.7859	• / • 1 •	• 3219
	•7499	•7631	7109	2998
	.6918	•7403	÷6895	3169
	6626	• / 100	•7031	•3358
	•6334	6 687	•6629	• 3029
	•DU43	•6441	.6455	.3707
1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1	•5460	• 2174	• 6 6 5 1	3 591
Children Prices De	•5162	•5671	• D / 22	• 34 95
OF POOR QUALITY	•4871	.5407	• 64 34	• 32 32
	4286	•5137	•6499	2912
	.3996	• 4857	• 66 02	.3324
	•3112	.3664	•0222 •6540	• 2631
	•2821	-3341	6508	• 2012
	•2235	• 3004	• 6 4 4 8	.2684
	1935	+ 2001	•6401	-2885
	.1651	.1879	•0320	•2812
	•1359	•1451	.6355	• 2029
	.0818	•0976	• 66 06	· 3383
	0567	•0298	+0849	•3913
	•0322	.0097	• 70 3 3	• 4608
	.0135	• 0005	.7232	-5470
	0323	.0149	•7245	-5693
	0527	0387	• 1210	• 54 88
	•0718	• 0697	7051	+ 22 Z J
	•0925	•1102	.6925	.5314
	1718	15465	•6589	.3464
	1918	3323	• 07 74	• 3504
	•2123	.3702	•6427	• 3330
	2516	• • • 001	•6370	.2078
	2714	• 7 2 30	• 69 12	• 25 4 9
	•2907	.4624	.6862	• 2362
	•3107	•4811	•7048	.7359
	.3503	• • • • • • • • • • • • • • • • • • • •	•7155	. 7939
	.3699	\$355	• 12 28	• 7192
	•3903	•5538	7253	• 1392
	4297	•2681	• 7282	.7364
	4694	• 2082	• 72 72	• 7292
	•4889	.6392	• 11 05	• 7191
	•5281 5470	•6718	.7164	: / 4 7 3
	.5674	• DU / Y	• 7 087	.6759
	-5909	.7222	• 1029	•6844
	•6384	• 7590	.7104	• 18 16
	•DD25 •6862	• 7771	6992	.6247
	.7104	• / 9 4 8	• 7049	.7525
	1337	8253	• [23]	•6950
-	•7570	·8457	.7309	• 0251
	- 7800	• <u>8617</u>	7291	6050
	8281	• 0788	• 2 9 8 9	·5447
	-8518	9028	• 1020	• 6806
	.8750	·92 ·8	.7609	• 2012
	•8995	•9403	7776	+7/24 5470
		10	•••••	• 77 / U · · · ·

The second second

	Surface distance over arc length	Axial distance over axial chord	Original Part 13 Of Poor Quality PS/PT
RUN 46 4311	PRESSURE SURFACE 0555 1070 2051 3976 4946 5870 7795 8798 9776 SUCTION SURFACE 0424 0862 1302 1738 2612 3036 3486 4319 5603 6313 7032 8449 9160 9879	•094155 •094155 •56286165 •56286165 •678611 •99299559 •19955995334 •55599733368 •5599733368 •5599733368 •995038 •995038 •995038	. 9996 . 9937 . 9929 . 9808 . 9701 . 9554 . 8909 . 8218 . 6985 . 9254 . 985 . 9254 . 9254 . 9254 . 9254 . 9257 . 92577 . 92577 . 92577 . 92577 . 92577 . 92577 . 92577 . 925777 . 925777 . 9257777 . 925777777777777777777777777777777777777

			RUN NG. 46	COOLANT I	FLOW DATA	
HOLE	ND.	AV TEMP DEG F	ERAGE ERATURE DEG K	RED X (10E-4)	COO Flow Lem/sec	RATE KG/SEC
1		162.85	345.84	15.271	0.342E-01	0.1556-01
2	····· · ·	145.04	335,95	15.409	0.338E-01	0.153E-01
3		157.03	342.61	14.951	0.333E-01	0.151E-01
4		173.59	351.81	15.585	0.354E-01	0.160E-01
5		128.83	326.95	15.601	0.335E-01	0.152E-01
6		122.10	323.20	15.555	0.331E-01	0.150E-01
7		146.25	336.62	15.474	0.340E-01	0.154E-01
8		212.79	373.59	9.545	0.112E-01	0.508E-02
9		275.28	365.11	5.873	0.735E-02	0.3336-02
10		311.93	428.67	5.844	0.479E-02	0.217E-02

		Axial		•
	Surface	distance		Normalized
	distance	over	Normalized	heat
	OVET ATC	axial	temperature	transfer
	length	chord	(Tw/811 K)	coefficient
.				
RUN 47	-B969	•8741	• 84 60	•2180
4312	*DD/1 - 9395	•0727 -8311	- 67 03	• 21 27
	. <u>368</u> 0	8080	.8275	2155
	-7791	2859	•8268	-2970
	•7499	•7631	• 80 99	• 2505
	.6918	7168	- 8034	2860
	6626	69 30	.7958	.2264
	•5334	•6687	• 77 73	• 2845
	•DU45	•0441	• 1000	- 3070
RIGINAL PACE IN	5460	5937	.7800	.3008
DE POOR QUALITY	•5162	•5671	•7718	• 3213
	.40/1 .6580	• 2407 • 5137	• 1023	• 26 4 2
	4286	4857	.7699	2998
	-3996	4575	• 76 64	-2495
N 11	• 5112	• 3009	• 76 23	•2370
	2529	3004	7558	2531
	-2235	-2651	• 7526	2830
	•1935 1451	•2267	• 74 98	•2739
	1359	1451	.7518	.2618
	1062	.0976	7678	.3323
	•0818	• 0 6 0 3	•7827	• 3747
	.0322	-0097	.8024	• 4504 • 4898
	.0077	0005	.8074	5234
	•0135	•0026	•8087	• 5268
	•0323	-0149	-80/9 -8049	• 2292 • 5440
	. ŏ́718	.0697	.8001	.5431
	•0923	.1102	.7925	.5363
	•1221	•3389	• 7655	• 39 55
	1918	3323	.7574	.3150
	-2123	.3702	7521	• 2640
	•2318	• 4001	•7487	•2005
	2714	4441	.7670	.5128
	2907	• 4624	.7782	•5452
	•3107	• 4 5 1 1	• 78 95	• 6515
	•3503	.5176	.7994	•6424
	-3699	•5355	.8034	.6781
	.3903	*2238 5681	•8055 8076	•6180
	4297	.5685	.8080	.6534
	4694	•6226	.8047	•6617
	+4889	•6392	•8047	.6467
	5479	.6879	.8016	6231
	.5674	.7036	•7990	.6231
	•5909	• 7222	•8029 8053	•7152
	•6623	: 1371	.8005	• 278 2
	168 62	7948	8053	.6822
	•7104	•8125	• 8152	• 6137
	.7576	+ 0 L 7 L - 8457	• 0217 - 8210	• 27 0 Y 5535
	ī žē ģõ	.8617	.8216	.5595
	-B050	• 8788	• 8318	• 12 1 2
	•0201 .8518	•0742 •0008	• 07 U J	• 220Z
	1875ŏ	.9248	.8425	.4815
	.8995	.9403	.8511	.4130

		OF.	IGINAL 1997. POOK QUAL	'; !'#¥
	Surface distance over arc length	Axial distance over axial chord	ኮና /ኮተ	
RUN 47 4312	PRESSURE SURFACE 0555 1070 2051 3976 4946 5870 7795 8798 9776 SUCTION SURFACE 0424 0862 1302 1738 2612 3036 3467 3886 4319 5603 6313 7032 8449 8160	• 0286 • 0999 • 2419 • 5475 • 6294 • 7861 • 8616 • 9315 • 02575 • 1951 • 2951 • 2951 • 2951 • 2951 • 4745 • 51443 • 559979 • 47535 • 69753 • 69553 • 69553	•9994 •9934 •9934 •9924 •9806 •9597 •8892 •8197 •6964 •9268 •99805 •5964 •9268 •9268 •59805 •59805 •59805 •59805 •59805 •59805 •59691 •556578 •55669	

RUN NC. 47 CODLANT FLOW DATA

			PED	CODLANT	
HOLE NO	• DEG F	DEG K	X (10E-4)	LBM/SEC	KG/SEC
1	263.53	401.78	5.030	0.126E-01	0.570E-02
2	235.80	386.37	5.128	0.125E-01	0.565E-02
3	252.57	395.69	4.538	0.112E-01	0.509E-02
4	287.38	415.03	5.269	0.135E-01	0.611E-02
5	202.50	367.87	5.340	0.125E-01	0.568E-02
6	191.80	361.93	5.080	0.118E-01	0.534E-02
7	228.43	382.27	4.976	0.120E-01	0.544E+02
8	322.00	434.26	3.228	0.4226-02	0.191E-02
9	393.84	418.55	1.967	0.273E-02	0.124E-02
10	425.40	491.71	1.934	0.174E-02	0.790E-03

	Surface	distance		Normalized
	distance	over	Normalized	heat
	over arc	axial	temperature	transfer
	length	chord	(Tw/811 K)	coefficient
RUN 57	.8969	.8741	.7293	•6135
4221	•8671	•8523	•7233	.6750
	.8080	.8080	.7090	•0700
	•7791	7859	-7127	.7484
	.7210	• 7031	•0799	• 5027
	•6918	•7168	.6760	-5664
ORIGINAL PACE	6334	•6687	•00/8	• 5280
OF POOR QUAL	STV6043	•6441	.6223	6280
	•5460	•61/4 •5937	•6429	• 60 66
	-5162	.5671	6349	5999
	• • • • • •	• 5407 • 5137	•6179	•5019
	• 1286	4857	.6345	5252
	•3770	· 4575 · 3664	•6289	• 4267
	·2821	.3341	.6218	.3721
	•2235	•3004	•6154	• 3849
	1935	•2267	.6060	.3942
	.1359	•1879	•6026	• 4376
	1062	.0976	6270	•4592
	•0010	•0603	• 64 98	•5152
	• 0322	0097	6792	.6739
	.0135	•0005	•6858	•7139
	•0323	.0149	•6 <u>827</u>	.7046
	•0718	.0587	•6755	•7045
	0923	.1102	.6566	.6820
	1718	.2907	.6419	•5612
	1918	.3323	.6394	•5951
	•2123	•3702 •4001	.6297	•5001
	-2516	.4238	.6122	3793
	2907		•6238	• 55 4 4
	-3107	.4811	.6553	• 7789
	•3503	+4996	•6692	* 9309
	.3699	5355	.6831	1.013
	•3903	•5538 •5681	.6871	9347
	4297	.5885	6912	.9997
	• 7 0 7 4	•6228	•6830	1.004
	5281	.6718	.6838	•9957
	•5479	•6879	•6749	-9695
	.5909	.7222	•6734	• 7720
	•6384	•7599	•6777	-9425
	6862	.7948	• 66 68	1.000
	•7104	B125	-6879	-9520
	12570	.8457	•6948	.8395
-	•7800 •8050	• 8617	6905	· 7800
	- B 281	.8942	: 7248	6749Z 9146
	•8518 -8750	•9098	• 71 27	. <u>6</u> <u>7</u> <u>8</u> <u>0</u>
	.8995	.9403	.7361	• 7480 • 7811
				• • • • • • • • • • • • • • • • • • •

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OW PHY AL PLACE	u a d			
OF POUNE CERT	Y	Surface	Axial	
		distance	distance	
		over	over	
		arc	axial	
		length	chord	PS/PT
RUN 57	PRESSURE	SURFACE		
4521	SUCTION	•0555 •1070 •2051 •3976 •5870 •7795 •8798 •\$798 •\$798 •\$796 \$URFACE	0286 0990 2419 4555 5475 6294 7861 8616 9315	•9968 •9906 •9902 •9774 •9512 •8855 •8156 •688 •688
		0424 0862 1302 1738 2612 3035 3467 3886 4313 56313 56313 7032 8449 9160 9879	0253 09758 19951 4743 559758 559733 5695733 890508 99538	9769 9759 9759

RUN NC. 57 COCLANT FLOW DATA

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HOLE NO	D. DEG F	DEG K	X (10E-4)	LBM/SEC	CKG/SEC	
1	169.87	349.74	22.918	0.518E-01	0.235E-01	
2	149.14	338.23	23.235	0.512E-01	0.232E-01	
3	161.25	344.96	24.541	0.5496-01	0.249E-01	
4	165.93	347.55	23.187	0.521E-01	0.236E-01	
5	134.48	330.08	23.636	0.511E-01	0.232E-01	
6	126.91	325.88	24.184	0.518E-01	0.235E-01	
7	151.29	339.42	22.578	0.499E-01	0.226E-01	
8	212.29	373.31	13.745	0.161E-01	0.731E-02	
9	275.65	388.06	8.490	0.106E-01	0.482E-02	
10	308.88	426.97	8.409	0.687E+02	0.312E-02	

	a a	AXIAL		
	Surface	distance		Normalized
	distance	over	Normalized	heat
	over arc	axial	temperature	trenefor
	length	chord	(Tw/811 K)	coefficient
DILL ES	8040	0741	.	
4522	•0707 •8671	8423	• 78 01	• 4506
	8385	.8311	: 7661	• 21 20
	BOBO	.8080	.7683	.4242
	•7791	• 7859	· 7684	6372
	• 7 4 7 7	• 1031	• 75 26	.5105
	16916	.7168		• 0162
	• 5626	.6930	7410	4619
ORIGINAL PAGE IS	•0334	•6687	• 72 4 3	.5511
OF POOP ONALITY	.5732	•0441	• /1 46	• 6229
OF FOOR QUALITY	•546 0	5937	.7260	• 220U
	• 5162	•5671	.7177	.5711
	• 4 5 8 0	•5407 6127	•7077	• 4947
	4286	4857	-7140	• 4457 • 4464
	•3996	4575	7103	4072
	•3112	• 3664	•7055	· 3778
	2529	3004	• 7033	• 3742
	-2235	.2651	6960	.4252
	•1935	•2267	.6934	4182
	1359	1819	•6926	• 4728
	1062	0976	.70.75	• 4427 • 4776
	.0818	.0603	.7199	.5210
	•0507	•0298	•7290	• 5667
	.0077	.0005	• 7900	• • • • • • • • • • • • • • • • • • • •
	•0135	.0026	.7414	7104
	•0323	•0149	•7401	. 7058
	.0718	•0507	• 1371	• 71 95
	0923	1162	.7262	.6940
	•1521	•2466	1068	.4840
	1918	• 2907	• 7051	•5177
	-2123	.3702	•6955	• 2005
	•2318	.4001	•6899	.3475
	.2714	• 4 2 3 8	•6867	•3116
	2907	.4624	7050	+4/04
	•3107	•4811	•7191	.8103
	• 3503	• 7 9 9 6	•7285	•9473
	.3699	5355	• 13 64	• 8776
	•3903	-5538	.7384	. 6376
	4297	• 2081	• 7406	•8792
	4694	.6228	.7390	•9035
	• 4 8 8 9	.6392	.7401	917 0
	-5251	•6718	• 74 12	.8899
	5674	.7036	• 13 19	• 8293
	-5909	· 7222	.7393	1.035
	•6384	•7590	•7429	.8746
	6862	• / / / l	• 73 71	•B128
	.7104	.8125	7521	- 76 / 7
	•7237	-8292	7580	.7446
-	• 7570 • 7800	•8457	•75?5	• 79 4 3
	8050	+001(.8788	• 1207	•7723
	8281	·8942	7748	•0709 •7516
	• <u>8518</u>	• <u>9098</u>	.7716	.578 9
	+5/2U - 4995	• 9248	• 77 53	6557
	00772	• 74 0 5	• 7829	•5977

C2EXIC YES	· · · ·			
Cut Frank	a U	Surface distance over arc length	Axial distance over axial chord	PS/PT
RUN 58 4522	PRESSUR	E SURFACE •0550 •2051 •3976 •4946 •5870 •7795 •9776 •9776 •9776 •9776 •0862 •1302 •1302 •1738 •26126 •3467 •3886 •4319 •5603 •63132 •63132 •63132 •9160 •9879	•099195 •299195 •5628615 •5628615 •568615 •00195344435995 •195334435995373368 •5599733368 •99593	999997666669 9999775066669 9999775066669 9999775066669 97764235575555555555555555555555555555555555

RUN ND. 58 CODLANT FLOW DATA

	AVER	AGE	DED		
HOLE ND.	DEG F	DEG K	X (10E-4)	LBM/SEC	KG/SEC
1	269.19	404.92	7.040	0.177E-01	0.802E-02
2	236.29	386.65	7.071	0.172E-01	0.779E-02
3	253.86	396.41	6.688	0.165E-01	0.751E-02
4	266.84	403.62	7.396	0.1856-01	0.841E-02
5	202.50	367.87	6.986	0.164E-01	0.743E-02
6	194.33	363.33	7.010	0.163E~01	0.738E-02
7	229.72	382.99	6.885	0.166E-01	0.754E-02
8	314.50	430.09	4.474	0.581E-02	0.263E-02
9	387.55	448.42	2.632	0.364E-02	0.165E-02
10	420.85	489.18	2.597	0.233E-02	0.106E-02

157

	Surface	distance	Normalized	Normalized
	over arc	axial	temperature	transfer
	length	chord	(Tw/811 K)	coefficient
5521	•8969 •8671	•8741 •8523	•7196 •7123	•6155 •6522
	•8385	-8311 -8080	•6822 •6988	•6595
	•7791 •7499	•7859	•7042	7499
	7210	7403	.6527	5317
	6626	. 6930	•6618	•5249
	6043	•6441	•6184	•6205
A ANTAN MA	2/22	• 5937	•0390 •0400	•6090 •5831
CISCOMMAN COMPANY	•5162 •4871	•5671 •5407	•6326 •6160	•5970 •4950
OF POOR war	•4580 •4286	•5137 •4857	•6216	•4698
	·3996 •3112	4575	6263	4277
	2821	• 3341	.6174	.3703
	2235	-2651	-6062	•4015
	1651	1879	•5992	• 4207
	1062	.0976	•0024	• 3830 • 4366
	.0567	•0603	• 6 9 8 8 • 6 6 6 0	•5025 •5732
	•0322 •0077	•0097 •0005	•6788 •6850	•6680 •6905
	•0135 •0323	•0026 •0149	•6860 •6824	7211
	0527 0718	0387	6759	7105
	0923	1102	6575	• 6968
	1718	2907	•6421	•6158
	2123	.3702	.6261	• 4931
	-2516	4238	•6041	• • • • • • • • • • • • • • • • • • • •
	2907	4624	•6203	• 4997 • 4892
	•3306	•4996	•6346 •6449	•6268 •7105
	•3503	•5176 •5355	•6485	•6558 •7278
	•3903 •4064	•5538 •5681	•6649	-7306
	•4297 •4694	•5885 •6228	6760	8756
	4889	,6392	•6712	-8751
	5479		•6536	.8390
	.5909	•7222	•6629	.9901
	•6623	•7771	• 00 / / • 05 25	•8967 •7465
	•7104	• 8125	•6557 •6770	•8858 •8469
	.7337 :7570	•8292 •8457	•6892 •6836	7760
-	•7800 •8050	-8617 -8788	6791	7026
	-8281 -8518	8942	7121	.8016
	.8750 .8995	9248	7032	•2227

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Original page is of poor quality	Surface distance over arc length	Axial distance over axial chord	FS/PT
RUN 59 PRESSUR 5521 Suction	E SURFACE •0555 •1070 •2051 •3976 •4946 •5870 •7795 •8776 SURFACE •0862 •1302 •1302 •13038 •26126 •34866 •4319 •56033 •6313 •6313 •7032 •8449 •9879	•0299999 •0245555 •629616 •5629616 •5629616 •5629616 •5629616 •5629616 •5629616 •9335 •00995519 •297519 •2975519 •559979533 •559979533 •5599795 •6750506 •7806	•99623 •9893 •9890 •9769 •9890 •9769 •98923 •98923 •98923 •98923 •98923 •98923 •98923 •98923 •99495 •98823 •99550 •6910 •28591 •455266 •455266 •45526 •45526 •4570 •3753

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RUN NO. 59 CODLANT FLOW DATA

				COOLANT	
HULE	NU. DEG F	DEG K	X (10E-4)	LBM/SEC	N RATE KG/SEC
1	163.00	345.93	23.441	0.525E-01	0.2385+(1)
2	145.11	335.99	23.542	0.516E+01	0.2345-01
3	157.01	342.60	22.648	0.504E-01	0.2285-01
4	161.71	345.21	23.501	0.526E-01	0.2385-01
5	128.93	327.00	23.180	0.498E-01	0.226E-(1)
6	119.71	321.88	23.214	0.493E-01	0.223F-01
7	139.23	332.72	22.345	0.485E-01	0.221E-01
8	201.81	367.49	14.121	0.164E-01	0.742E-02
9	256.65	372.83	8.902	0.109E-01	0.496E-02
10	301.35	422.79	8.703	0.706E-02	0.320E-02

159

		Axial		
	Surface	distance		Normalized
	distance	over	Normalized	heat
	over arc	axial	temperature	transfer
	length	chord	(Tw/811 K)	coefficient
RUN 63	•8969 •8671	·8741	• 74 62	•5717
	8385	.8311	7016	6178
	• 8 9 8 9	• ရွိပ္ခံရွိစ္ခဲ့	•2197	-5278
	-7499	• 7859	•7216	•5725
	7210	7403	6632	* 7000 . 4474
	.6918	.7168	6821	4867
	• DD2 D	•6930	•6732	4524
	.6043	.6441	+0300	****
OPERINAL PAGE 15	•5732	•6174	•6444	5016
OF POOR OUALITY	+240U -5162	• 5937	•6528	•4907
(ip point 2)	4871	•5407	• D 10 0 4 • 61 8 4	• • • • • • • • • • • • • • • • • • • •
	45 <u>8</u> 0	.5137	•6256	.3913
	-9280	•4857	• 6372	-4316
	.3112	• 36.64	•0319	- 3525
	-2821	• 3 3 4 1	.6280	.3278
	-2235	.3004	•6214	-3434
	1935	.2267	•6115	• 20 / 2
	•1651	1879	•6068	.3701
	1062	•1451	•6090	• 3271
	.0816	0603	•6620	• 370 /
	•0567	•0298	•6816	5403
	•0077	.0005	•0934 -7035	•6353
	-0135	• 0025	.7042	• 6856
	•0323	•0149	•6996	•6588
	.0718	•0697	•6715	•6744
	•0223	.1102	.6660	6228
	+1718	-2900	•6377	• 4288
	1918	.3323	.6325	+4457
	.2123	•3702	•6237	.2897
	2516	4238	•0192	3001
	.2714	.4441	.6324	5004
	•2907	+4024	.6550	• 6078
	.3306	4996	•6955	• 0077 • 9975
	•3503	•5176	•6975	-8912
	.3903	•5538	• 1022	•9276
	•4064	-5681	. 1077	.9004
		• 5885 • 6226	•7065	• 8889
	4889	6392	•6966	• 07 / 7 • 884 1
	•5281	•6718	.6960	8725
	5674	•00/9	• 68 66	•8471
	5909	.7222	.6842	9780
	•D584	• 7529	• 6872	- 8276
	6862	7948	•0700 •6750	• 7389
	•7104	-8125	. <u>6</u> 983	.8472
	•/ <i>33/</i> • 75 70	• 8292	.7114	• <u>778</u> J
	7800	:8617	:7814	: 7271
	-8050	• 8788	• 7 ? 4 ?	-6 <u>89</u> 4
	.8518	9098	-7-01	• 2632
	-8750	•924B	7320	6883
	•8775	•9403	.7545	.7450

CRICHNAL PIN	and the a			
or poor qu.	illev	Sumfare		
		diata	Axial	
		uistance	distance	
		over	over	
		arc	axial	
DIN 42		length	chord	PS/PT
4421	PRESSUR	E SURFACE		
		•0555	•0286	. 9979
		2051	•0990	. 9913
		.3976	•2719	• 2208
		• • • • • • • • • • • • • • • • • • • •	-5475	•7/89
		•2070	•6294	· 9523
		8798	• / 001	• 8875
	SUCTION	•9776	.9315	•0189
		AD424	0000	
		•0862	•0253	• 9259
		•1302	1958	• 7 989
		•1738	•2951	• • 989
		.3036	+ 4 3 3 9	• 2627
		•3467	.5144	• 4 4 1 6
		•3886	-5523	-2700
		-5603	•5905	. 5906
		•6313	•07/7	• 2662
		•7032	•8073	• 2230
		• 9 1 6 0	• 9053	.5662
		•987 9	• 7705	• 5 7 9 5
		-	•7720	• 2819

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RUN NG. 63

CODLANT FLOW DATA

TULE	NU. DEG F	DEG K	X (10E-4)	LBM/SEC	W RATE KG/SEC
1	150.24	338.84	24.446	0.5395-01	
2	135.43	330.61	23.701	0.5372-01	0.245E-01
3	144.54	336 47		0.513E-01	0.233E-01
4	154 33	JJJ.07	23.072	0.505E-01	0.229F-01
_	100.33	342.22	24.630	0.5476-01	
5	121.42	322.83	24,357		U.248E-01
6	113.75	318.57		0.518E-01	0.235E-01
7	132.34	510.57	24.066	0.507E-01	0.230E-01
	* 22 * 20	329.46	23.569	0.509F-01	0.2215.01
8	191.68	361.86	14.763	0.1405.00	0.2316-01
9	247.42	420.00		0.1095-01	0.767E-02
10	287 72	*20177	9+265	0.113E-01	0.511E-02
	201013	415.22	9.199	0.737E-02	0.3346-02

	Surface distance over arc length	Axial distance over axial chord	Normalized temperature (Tw/811 K)	Normalized heat transfer coefficient
RUN 107 5411	.8527 .8341 .7777 .7485 .7194 .6918 .6527 .6337	.8656 .8451 .8034 .7810 .7582 .7360 .7121 .6816	•7661 •7347 •7501 •7108 •6833 •7016 •6925 •6582	.5488 .4650 .547 .547 .5492 .5492 .5492 .5492 .5492
	/77-5646356932777525150172140487722259697299463948625869531907699 /33-564463567901225150172140487722259697299463948625869531907699 /11110064200865875319752994633948625869531907699 /122468208530853085308530879919 /77-5644635693277552515001721404877222596972994639486258699531907699	<pre>/66407568475361507411 93555313602424228942393267062827?:::::::::::::::::::::::::::::::::::</pre>	\$2208739455823518229233077222793594858865170825317822945056727819 \$6666655544394444455556679011886602208644505057777777882945089992477811222286445055798885330508307449924778 \$***********************************	22328661682300763649300334973130295262764857055071223864085271 2232885973052823933484525592282613136551878191947490966324264175 54444444433333333333455555544444445566666767776676777690908310090077775 5443333333333333345555554444444556666667677766767776767090090310090077775 544344444555555579228261313655187819194749090663242641735
162	.7598 .7810 .8016 .8231 .8440 .8662	•8468 •86617 •8760 •8907 •9049 •9196	• 7169 • 7074 • 7175 • 7483 • 7614 • 7440	•0787 •6674 •6823 •4992 •5451 •6980 •4898

The second s

			Surface	Avial		CREATER	
			distance	distanc	e	OF FOUR OFFICE	
			over	over			
			length	axial chord			
R	UN 107	PRESSURE	SURFACE	CHOID	PS/PT		
	5411		• 0001 • 1027 • 1527 • 2029 • 2894 • 3751 • 4603	•0 •0937 •1632 •2302 •3384 •4369 •5265	•9986 •9898 •9756 •9855 •9853 •9813 •9723 •9603		
		SUCTION	5422 7179 7414 8073 8894 9745 URFACE	•6099 •6949 •7570 •7755 •8255 •8843 •9416	• 8888 • 9087 • 8579 • 8364 • 7795 • 6839 • 6151		
			0393 0781 1176 1569 1962 2358 2750 3447	•0246 •0697 •1342 •2181 •3058 •3816 •4409 •5200	.9806 .9413 .8576 .6619 .6007 .5349 .5124 .5218		
		• • • • •	7 145 4 838 5534 6 233 6 880 7 626 8 166 9 020 9 505	•5844 •6421 •6963 •7485 •7956 •8863 •9427 •9723	4523 4249 5288 5209 4997 5145 4911 4616 4498	· • •••	
		RUN NC.	107 CD	CLANT FI	LOW DATA	• •	
NC.	TEMP DEG F	VERAGE VERATURE DEG	к х (ED 10E-4)	CC FLO LBM/SEC	DLANT WRATE KG/SEC	
	168.22	348.8	3 22.2	288	0-5025-01	0.000	
	169.10	345.3	2 23.3	69	0.5275-01	0.228E-01	
	151.41	339.4	9 22.7	92	0.5045-01	0.239E-01	
	156.46	342.3	0 24.0	68	0.5355-01	0.228E-01	
	141.51	333.9	9 24.1	44	0.5335-01	0.243E-01	
	197.24	364.9	5 22.9	08	0.527E-01	0.239E-01	
	158.40	343.3	7 22.9	54	0 6115-01	0.242E-01	
	198.07	365.4	15.2	60 4	V + 7 I I E = 01	0.232E-01	
	276.13	408.78	B 8.7	(92 /	0 110E - 01	0.799E-02	
	356.05	453.18	6.5	50 (0.558E=02	0.4996-02	
					VL	V+4736*02	

HOLE

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1. 1

		Axial		
	Surface	distance		Normalized
	distance	over	Normalized	heat
	over arc	axial	temperature	transfer
	length	chord	(Tw/811 K)	coefficient
RUN 108	•8627	.8656	•7544	.5614
4411	-8341	.8451	•7223	• 4 9 8 9
	• / / / /	.7810	-7018	-4570
	.7194	.7582	6765	4001
	.6918	.7360	.6937	.5410
	•6627	•7121	•6847	•5426
	•0337	• DB / D	•0202 •6388	-4210
19	.5765	.6374	.6537	4573
DICINAL PAGE 13	.5476	.6110	-6525	-3710
CHALIN BOOR QUALIN	+5194	•5845 5547	• 09 25 6607	• 2 L D (
0, 700	4343	.5000	-6412	3547
	4055	4697	.6332	-3373
	•3766	•4385	•6320	•3315
	•34/9	-1000	•0340	-3231
	2902	3394	.6348	3128
	-2617	.3047	•6370	•307B
	•2327	•2685	•6403	• 21 2 2
	1812	2016	.6441	.3147
	1585	.1711	.6461	.3030
	•1361	•1405	•6498	•3118
	-0900	-0757	-6668	.3234
	.0581	0454	.6833	4123
	•0457	•0211	•6987	•2428 5041
	•0222	•0051	-7091	-5260
	.0184	• 0 059	. ŻŎŚŻ	-5082
	•0360	•0213	•7067	•5016
	• UD 39 - 0878	•0375	.7118	-4992
	1057	.1125	.7137	4922
	.1237	•1463	•7120	•4409
	•1412	•1831	• 7109	-4156
	1765	.2626	7082	.4238
	1939	.3010	.7093	• 4 6 2 3
	•2116	•3372	•7128	•2206
	* 2477	4012	7221	.6114
	2652	4274	•7268	•6432
	•2529	•4512	•7303	•0003
	-3184	4928	7330	•6854
	.3356	• <u>510</u> 9	.7328	-6995
	•3533	•5284	•7321	• (114
	.3884	.5613	7286	.731 ĭ
	.4058	•5769	.7261	•7507
	• • 236	•5923	• 7225	• / 429
	4585	.6216	.7162	.7572
	4758	6357	•7119	•7351
	• 4936	•6500	•7077	•7371
	• 5109	•0020	.7007	.7323
	.5673	7068	.7009	.6903
· · ·	-5891	•7232	-6 <u>95</u> 8	•6212
-	•0099	• / 58 /	0000	•2070 .6125
	.6527	.7701	-6940	6778
	.6736	7853	-6893	.7884
	• 49 9 9	• B ÓÓÓ	•6751	•7917
	-7380	•0104 .8315	-0013	•DC72
	.7598	.8458	.7103	.685 i
• • •	.7810	•8617	.7007	•707B
164	•8016	•8760	•7103	-2661
	-0291 -8440	-9049	.7534	.7493
	. 8662	. 9196	ī7349	-560B

			ODIGINAL PAGE IS
			OF POOR CHANNEL
	Surface	Axial	0, -
	distance	distance	
	over	over	
	arc	axial	
	length	chord	PS/PT
RUN 108	PRESSURE SURFACE	•	0001
4411	•1027	.0937	.9900
	•1527	1632	.9800
	• 2029	•2302	• 2858
	.3751	.4369	.9730
	• 4 6 0 3	•5265	.9614
	• 3 9 0 2	•0099	-8974
	.7179	.7570	.8637
	•7414	•7755	• 8438
	•8894	•8843	.7043
	9745	•9416	.6495
	SUCTION SURFACE	0246	0903
	.0781	.0697	•9413
	•1176	•1342	• 8 <u>5</u> 90
	• 1 7 5 7	•2181	•6759
	2 <u>35</u> 8	.3816	.5430
	•2750	• 4 4 0 9	•5332
	- 4145	• 5200	• 2909 • 5307
	.4838	•6421	.5694
	•5534	• 6 9 6 3	• 5896
	•0755	.7956	• 2001
	.7626	.8488	.5851
	•8166	•8863	• 5624
	•7 UZ U 9505	+7721	• 7 (Z) 5 4 4 5
	● 7 7 U 7	•7123	• 7007

RUN NC. 108 CODLANT FLOW DATA

	AVÉ	AVÉRAGE		CODLANT	
HOLE NC.	DEGF	DEG K	X (10E-4)	LBM/SEC	KG/SEC
1	163.26	346.07	22.318	C.500E-01	0.227E-01
2	162.58	345.70	23.534	0.5276-01	0.239E-01
3	148.73	338.00	22.561	0.497E-01	0.225E-01
4	149.58	338.47	23.687	0.522E-01	0.237E-01
5	137.44	331.73	23.545	0.520E-01	0.236E-01
6	189.86	360.85	15.145	0.350E-01	0.159E-01
7	153.57	340.69	23.342	0.517E-01	0.234E-01
8	186.30	358.87	15.447	C.176E-01	0.798E-02
9	254.54	396.78	9.509	0.117E-01	0.529E-02
10	327.63	437.39	7.665	0.637E-02	0.289E-02

ORIGINAL PAGE IS OF POOR OUALITY	Surface distance over arc length	Axial distance over axial chord	Normalized temperature (Tw/811 K)	Normalized heat transfer coefficient
RUN 109	717548777548777525151501721404877225994639486258695319076990806102 88377894877754992375644035693277522140487722259946394862586953190076990806101 11111922465208639444455558095319907669990800000000000000000000000000000	.8651 .80310 .775.773276 .76812 .773276 .66174 .663710 .555.66376 .663710 .555.66376 .5560975 .546386 .63739475 .5560975 .546386 .33739475 .23007 .1409574 .11500 .000 .02193555313 .22601724 .22601724 .1409554 .14833260 .000 .002383260 .14833260 .14833260 .14833260 .14833260 .148579208 .5566676827 .556676827 .778506 .556676827 .778506 .55676827 .778506 .55676827 .778566 .55538421 .556676827 .778566 .55538421 .556676827 .778566 .55538421 .55676827 .778566 .55538421 .55676827 .778566 .55538421 .55676827 .778566 .55676827 .778566 .55676827 .778566 .55676827 .778566 .55676827 .778566 .55676827 .778566 .55676827 .778566 .55676827 .778566 .55676827 .778566 .55676827 .778566 .55676827 .778566 .55676827 .778566 .55676827 .778566 .55676827 .778566 .55676827 .778566 .55676827 .778566 .55676827 .778566 .55676827 .778566 .55676827 .778566 .557969 .55676827 .778566 .5567676 .55976827 .778566 .55676827 .778566 .557969 .55676827 .778566 .556769 .55676827 .778566 .55676827 .778566 .55676827 .778566 .557969 .5567999 .5567999 .55679999 .5579999 .556799999 .557799900000000000000000000000000000000	.8537 .8481 .8381 .8381 .80708 .77779 .7776742 .776633 .7767482 .77663352 .77663352 .77663352 .775513601 .775513601 .775513601 .7755799 .7755757 .77557997 .775579 .775579 .7755757 .775579 .7755757 .775579 .8004231 .8004231 .800997 .79979 .80090 .80090 .80090 .80090 .80097 .80090 .80097 .80090 .80097 .80090 .80097 .80099 .80097 .80090 .80097 .80099 .80097 .80099 .80099 .80097 .80099 .80097 .80099 .80097 .80099 .8009 .80099 .80099 .80009 .80000 .8000 .8000 .80000 .80000 .80000 .8000 .80000 .80000	62695807752558563959150228562990785830982521276566641155524604279442303047998 517303226547288649488995021436997957548445509828445771443545763443303047998 464545444444443333333333334555554119329992592844557714435457634431153875127998 46454545444444433333333333334555554119329992572224288445777777777777777777777777777

OPPRAL I	et folget 🖓 🖸			
OF DOOR C	ZUALITY	Surface	Avial	
		distance	distance	
		over	Over	
		arc	axial	
		length	chord	PC / DT
RUN 109	PRESSUR	E SURFACE		19/11
4412	SUCTION	L .1027 .1027 .2029 .2094 .3751 .46652 .7414 .56429 .74173 .56452 .74173 .58894 .90785A3 .15652 .2757 .156580 .115652 .2757 .41458 .52330 .15652 .27557 .41458 .52330 .523557 .445588 .6855330 .523557 .445588 .68552330 .523557 .445588 .68552330 .523557 .445588 .68552330 .523557 .445588 .66660 .52557 .52557 .52557 .52557 .52557 .52557 .52557 .52557 .52557 .52557 .52557 .52557 .52557 .52557 .52557 .52557 .5555757 .55557 .55557 .55557 .55557 .55557 .55557 .5	•0937 •13024 •23389 •520999 •520999 •57555 •8841 •02692 •2181 •381090 •528421 •381090 •584235 •69455 •69455 •584235 •69455 •69455 •69455 •69455 •69455 •69455 •69455 •69455 •69455 •69455 •69455 •69455 •6945 •77955 •69423 •69456 •6945 •77955 •69423 •6945 •77955 •69423 •6945 •77955 •69423 •6945 •77955 •69423 •69423 •6945 •69423 •6945 •69423 •6945 •69423 •69423 •6945 •69423 •69423 •69423 •69423 •69423 •6945 •69423 •69435 •69423 •69423 •69423 •69423 •69423 •69423 •69423 •69423 •69423 •	•98921 •99851 •99851 •99851 •99851 •998521 •998521 •998521 •998521 •998521 •998521 •998521 •998521 •998521 •998521 •998521 •5578225 •5558851 •555885851 •5558851 •555885851 •5558851 •5558851 •5558851 •5

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RUN NE. 109 COCLANT FLOW DATA . . .

	TEMPE	RAGE Raturf	Ø.C.D.	COOLANT		
HOLE	ND. DEG F	DEG K	X (10E-4)	LBM/SEC	RATE KG/SEC	
1	252.88	395.86	7.929	0.196F-01	0 8805-00	
2	253.94	396.45	6.809	C.168E+01	0.7645-02	
3	224.05	375.84	6.693	0.161E-01	0.7285-02	
4	234.30	385.54	7.151	0.173E-01	0.7875-02	
5	200.70	366.87	7.506	0.176E-01	0.7965+02	
6	299.25	421.62	6.924	0.179E-01	0.8126-02	
7	228.07	382.07	6.939	0.167E-01	0.758F-02	
8	263.10	401.54	4.826	0.596E-02	0.271E-02	
9	369.41	46C.60	2.681	0.3656-02	0.166E-02	
10	450.19	511.03	1.960	0.181E-02	0.8226-03	

	Surface	distance		Normalized
	distance	OVer	Normalized	hormalizeu
	over arc	nviel	temperatura	neat
	length	chard	(m./011 v)	transfer
		011010	(IW/OII K/	coefficient
RUN 110	•8627	•8656	•7699	•5608
2721		• 5 4 5 1 8 0 3 4	•7377	• • 825
	7485	7810	.7153	• 784 3 • 489 5
	•7194	· 7582	6876	.3692
	• 6 9 1 8	•7360	•7066	•5577
	.6337	• 6876	•0982	• 4754
	.6037	.6616	.6521	.4322
	•5765	•6374	•6669	.5030
	.5194	•0110	•0001	•4636
PAGE 13	.4906	5567	•6551	3999
CINICATION QUALITY	•9393	•5000	•6562	4025
Or Poon -	.3766	• • • • • • • • • • • • • • • • • • • •	•090/	• 30 / 9
	•3479	• 4066	.6507	3602
	•3193	•3738	•6515	-3492
	2517	• 3047	•0720 •6545	• 3 3 7 1
	•2327	•2685	.6582	.3450
	•2095	•2323	•6599	•3282
	1585	1711	• DD23	•33/1 364 E
	•1361	.1405	.6677	.339 <i>č</i>
	•1135	•1090	•673B	-3557
	.0681	•0454	•004/	• 3552
	-0457	.0211	.7171	5759
	•0222	•0051	•7235	-5288
	.0184	0059	• 7264	•2243 •5319
	•0360	•0213	.7240	5229
	+0534	•0395	•7231	-5017
	.1057	•1125	.7292	•2120 •5057
	.1237	•1463	.7268	.4516
	•1912	•1831	•7251	•4401
	1765	•2626	• 1225	+4189 -4261
	1939	.3010	.7197	.4420
	•2110	•3372	•7219	• 4845
	2477	4012	.7309	•22/4 •5811
	•2652	.4274	.7358	.6109
•	-2029	•9512 •6732	•7402	•6425
	.3184		.7442	•025/ •6867
	• 3356	•5109	.7441	.7003
	• 3709	+7289	• 74 34	•7144
	3884	.5613	.7386	•0770
	• 9 0 5 8	•5769	• 7355	.7310
	• 4 4 1 2	• 272 5	• 7310	•7212
	4585	.6216	7236	.7123
	• 4758	•6357	•7197	.7009
	•5109	•6500	• / 103	•7214
	-5285	.6772	.7092	7221
	•2073 •5891	•7068	• 7092	.7051
-	.6099	7387	.6973	•7226
	•6310	•7542	.6987	.7173
	•D227	•7701	•7021	•7020
	.6949	8006	607/J	•7775
	-7169	.816 4	. 6899	5861
	• 7580	.8315	•7139	•6753
168	7610	.8617	.7110	•6682
	.8016	.076 0	.721ĭ	.4981
	.8231	•8907	• 7523	-5523
	.8662	.9196	• 7653	.7091
				6772U

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			ORIGINAL PAGE IS
	Surface	Axial	OF POOR OUALITY
	distance	distance	
	over	over	
	arc	axial	
	length	chord	PS/PT
RUN 110 5421	length PRESSURE SURFACE 0001 1027 1527 2029 2894 3751 4603 6422 7179 7414 8073 8894 9745 SUCTION SURFACE 0393 0781 1176 1569 1962 2358 2750 3447 4145 4838 5534 6233 6880 7626	chord 0 0937 1632 3384 4369 597755 88436 9416 026972 1388 4400 58421 308169 58421 308169 58421 308169 58421 308169 58421 308169 58421 308169 58421 8841 8841 8841 885 8841 885 8841 885 8841 885 8841 885 885 886 886 886 886 886 886	PS/PT •9988 •9906 •9830 •9860 •9817 •9763 •9603 •9084 •8581 •8371 •7795 •6841 •6152 •9794 •9386 •8545 •6630 •5993 •5324 •50231 •5255 •5213 •4083 •51555
	9020	9427	.4629

٤.

RUN NC. 110 COCLANT FLOW DATA

AVERAGE				PEN	CODLANT	
HOLE	ND.	DEGE	DEG K	X (10E-4)	LBM/SEC	KG/SEC
1		167.22	348.27	21.579	0.486E-01	0.220E-01
2		170.54	350.12	22.440	0.507E-01	0.230E-01
3	· .	153.52	340.66	22.236	0.493E-01	0.223E-01
4		158.53	343.44	23.229	0.518E+01	0.2358-01
5		143.23	334.94	23.652	0.517E-01	0.235E-01
6	÷	197.49	365.09	22.953	0.535E-01	0.243E-01
7		159.54	344.01	22.464	0.501E-01	0.227E-01
8		198.00	365.37	15.106	0.174E-01	0.791E-02
9		275.18	408.25	8.803	0.110E-01	0.499E-02
10		357.99	454.25	6.494	0.554E+02	0.251E-02

	Surface distance over arc length	Axial distance over axial chord	Normalized temperature (Tw/811 K)	Normalized heat transfer coefficient
RUN 111 5422	.8627 .8341 .7777 .7485 .7194 .6918 .6627	•8656 •8451 •8034 •7810 •7582 •7360 •7121	.8647 .8512 .8526 .8347 .8205 .8244	4584 4663 4968 5401 4992 4952
	• 66397777564 • 653936693277752515017214048772259 6972994639948625869531 • 1199552013653753197224680853357853135785268 • 1199552588531995319722468085333357853185398531 • 11956246808531353948533578531 • 11957224680853333357855869531	• 718 • 666707 • 6667075 • 6667075 • 6667075 • 6667075 • 6667075 • 66884753 • 7187075 • 66884753 • 7187075 • 66884753 • 719719326 • 710975 • 66884753 • 7109755 • 710975 • 710975	•81999997 •77999997 •7799097 •7799097 •77878888 •777777608850025 •77878886946332703339098262224447988436805476979888222332132299642244479881124881223368054769798812446 •8811248811248812233380547697981132446 •881124881124881124888888888888888888888	25954363771041214840989266369422225032025989048963878064 97657240978309952015467933026087424959647859517738424178556930 444444433333344333334456565555443596478595177388424178556930 244444445646666666666666666666666666777766 259543897779032977903551773884241785556930 2595436377710412148409892663874203297790350 2015468757702166
170	•6310 •6527 •6736 •6949 •7169 •7380 •7598 •7598 •7598 •7810 •8016 •8231 •8440 •8662	•7387 •7542 •7701 •7853 •8006 •8164 •8315 •8468 •8617 •8760 •8907 •9049 •9196	.8129 .8143 .8160 .8142 .8097 .8145 .8271 .8325 .8348 .8378 .8378 .8514 .8582 .8545	6947 6904 6658 72332 5743 5703 5703 5884 55884 55884 55884 55884 55884 55884 5585 5175 4623

CRICINAL	174691 W.J	Surface	Andol	
ONE LOOK	CARACITY	Jace	AXIAL	
Wa k state	b.	distance	distance	
		over	over	
		arc	axial	
		length	chord	PS/PT
RUN 111	PRESSUR	E SURFACE	_	
2422		•0001	•0	• 9982
		1527	.1632	- 9830
		2029	2302	9854
		•2894	-3384	.9810
		• 2 / 2]	• 4369	• 9719
		• • • • • • • •	• 7207	• 7777
		7179	7570	.8566
		.7414	7755	8350
		•8073	•8255	•7775
		+0074 -074 E	•8893	• • • • • • • • • • • • • • • • • • • •
	SUCTION	SURFACE	.7410	.0123
		•0393	.0246	.9788
		•0781	•0697	. 9381
		•1176	•1342	•8540
		1962	• 2 1 0 1 3 0 6 8	• 2020
		2358	-3816	.5263
		2750	.4409	4833
		•3447	•5200	•5192
		• 7 1 7 2	• 5844	• 4 4 9 8
		-5534	•0421	+72/2
		.6233	.7485	.5233
		•6880	7956	4667
		•7626	•8488	•5182
		•0100	•8863	• 4939
		9505	•7761	• • • • • • • • • • • • • • • • • • • •

RUN NC. 111 CODLANT FLOW DATA

		AVERAGE		COOLANT	
HOLE	ND. DEG F	DEG K	X (10E-4)	LBM/SEC	KG/SEC
1 -	288.78	415.81	6.638	0.170E-01	0.771E-02
2	292.27	417.75	5.333	0.137E-01	0.621E-02
3	258.80	399.15	5.499	0.137E-01	0.620E-02
4	273.45	407.29	5.747	0.145E-01	0.658E-02
5	232.17	384.36	6.020	0.146E-01	0.661E-02
6	340.75	444.68	5.637	0.151E-01	0.686E-02
7	263.13	401.55	5.619	0.140E-01	0.636E-02
8	291.26	417.18	3.906	0.496E-02	0.225E-02
9	415.31	486.10	2.141	0.302E-02	0.137E-02
10	511.76	539.68	1.772	0.170E-02	0.771E-03

		Axial		
	Surface	distance	Normalized	Normalized
	over arc	axial	temperature	transfer
	length	chord	(Tw/811 K)	: pefficient
RUN_112	·8627	• B 656	.8546	• \$ 953
7766	.7777	8034	8418	4307
	.7485	•7810 •7682	•8256 •8114	•604B
	6918	7360	8155	5247
	.6337	.6876	.7906	-4817
	•6037 •5765	•6616 •6374	•7826 •7885	•4815 •4812
PAGE 15	-5476	•6110	-7873	4094
ORIGINAL OUALITY	4906	•5567	• 779ó	3752
OF POUR	.4055	•5000	•//>/ •7⊙94	•3852
	•3766	- 43 85	•7675 •7675	• 3725 • 3626
	-3193	.3738	7692	.4067
	-2617	.3047	.7673	.3347
	-2327 -2045	•2685 •2323	.770B	.3459
	1812	2016	•772B	• 3767 • 3769
	1361	1405	.7779	.4000
	.0900	•0757	• 7899	•4396
	• 06 B 1 • 04 5 7	•0454 •0211	.7995	•5102 •6258
	0222	0051	-8119 -8138	•5827 •6051
	0184	0059	8132	• <u>5</u> 877
	•0534	.0395	.8100	•5459
	•0878 •1057	•0835 •1125	•8114 •8115	•5350 •5126
	1237	1463	•8097 •8084	4511
	1592	•2233	8064	4079
	•1755	.3010	-8034	•4104
	•2116 •2299	•3372 •3714	•8035 •8043	.4393 .4661
	2477	4012	•8062 •8089	•5031 •5429
	-2829	• 512	.8117	5906
	•3184	4928	.8150	•6543
	•3356 •3533	•5109 •5284	•8155 •6156	•6757 •6888
	-3709	5452	-8149 -8149	6796
	4058	• <u>5</u> 769	-8142	-7391
	• • • • • • • • • • • • • • • • • • • •	•072	.8111	.7251
	•4585 •4758	•6216 •6357	•8106 •8088	•7482 •7271
	.4936	•6500	.8073	7383
	•5285	•6772	-8055	7534
	•5891	.7232	.8069	.7320
-	-5099	•7387 •7542	•8053 •8067	.7301
	•č527	.7701	- BOBB	
	•6749	•8006	•8022	•7729
	.7169 .7380	•B164 •B315	•8068 •8186	•6273 •6539
172	7598	-B468 -R417	8238	•6504 R 22 A
114	.8016	8760	8288	.6115
	.8231 .8440	•8907 •9049	•8425 •8494	.5726
	. 8662	.9196	-8455	.5376

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معید به این بازی

ORIGINAL.	PAGE 15			
OF POOR	QUALITY	Surface distance over arc length	Axial distance over axial chord	PS/PT
RUN 13 4422	12 PRESSU SUCTIO	E SURFACE 0001 10027 2094 37529 2875032 44774 8087455 8087455 8087455 115628 115628 274455 115628 274458 483381 4455380 52880 52880 52880 52880 52880 528507 52880 52880 528507 52880 5005 528800 528	.00.1332495905536 963383664755536 .23333664755536 .001110849695536 .00111084969494948697 .0011108490413568373	99988761230816 999888761230816 9998887612284848 73553466097239876499 9986655555555555555555555555555555555

RUN NC. 112

COOLANT FLOW DATA

	AVERAGE		BED	COOLANT	
HOLE NO.	DEGF	DEG K	X (ĨŎE-4)	LBM/SEC	KG/SEC
1	276.67	409.08	6.787	0.172E-01	0.779E-02
2	277.20	409.37	5.734	0.145E-01	0.658E-02
3	245.10	391.54	5.704	0.140E-01	0.634E-02
4	255.19	397.15	5.924	0.147E-01	0.666E-02
5	218.78	376.91	6.025	0.144E-01	0.652E-02
6	323.07	434.86	5.608	0.148E-01	0.672E-02
7	245.01	391.49	5.691	0.140E-01	0.633E-02
8	273.97	407.58	3.992	0.499E-02	0.226E-02
9	379.91	466.43	2.210	0.304E-02	0.138E-02
10	469.52	516.21	1.611	0.150E-02	0.680E-03
	Surface distance over arc length	Axial distance over axial chord	Normalized temperature (Tw/811 K)	Normalized heat transfer coefficient	
-----------------	--	--	--	---	
RUN 113 4421	.8627 .8341 .7777 .7485 .7194 .6918	-8656 -8651 -8034 -7810 -7582 -7360	•7596 •7273 •7476 •7092 •6827 •7018	•5854 •4821 •6177 •4949 •3802 •5787	
		-71666707568475361507411 9355531360242289423932670628272136458 -7666314057075684753063110000000011482602371127132894239326767062827235780000000001148260337025555555555555555555555555555555555	-7018 -69306-9412 -666491 -666334 -666334 -666334 -666555306 -666555592773336 -66644778 -666555592773336 -6665555925399994 -6668899994 -771172208 -77117083555556 -66655255 -66655255 -66655255 -771177777777777777777777777777777777	77046680901468279232129036858992853599105441152695500842734964552779821285453434554745320105428535991054411526952087306752333333333333333334555474532010542853599105441152699281505233333333333333333345555554444455566667777777777	
\$/7	•8016 •8231 •8440 •8662	.8760 .8907 .9049 .9196	.7163 .7464 .7588 .7394	•7255 •5266 •5964 •7872 •5410	

ORAHNAL PAGE OF POOR QUALT	13 Y	Surface distance over arc	Axial distance over axial	
		length	chord	PS/PT
RUN 113	PRESSUR	E SURFACE	0	8074
4421	SUCTION	1027 1527 2029 2894 3751 6422 7179 7414 8073 88994 9745 SURFACE	•0937 •1632 •2302 •3384 •4369 •6949 •7570 •7755 •8255 •8843 •9416	• 7770 • 9899 • 9855 • 9853 • 9724 • 9111 • 8635 • 8436 • 79063 • 6529
		•03781 •11769 •1962 •2358 •2358 •2358 •2358 •34145 •4838 •52330 •44838 •68826 •76166 •80205 •9505	.0246 .0247 .1342 .2181 .38158 .38109 .584004 .55821 .649685 .649685 .795883 .795883 .795883 .99723	998536227069399338066 998536341399338066 5555596772 555596772

RUN NG. 113 COCLANT FLOW DATA

	AVE TEMPE	CODLANT			
HOLE NO.	DEGF	DEG K	X (1ČE-4)	LBM/SEC	KG/SEC
1	177.56	354.02	20.569	0.469E-01	0.213E-01
2	175.84	353.06	22.066	0.502E-01	0.228E-01
3	160.99	344.81	22.183	0.496E-01	0.225E-01
4	162.08	345.42	23.458	0.525E-01	0.238E-01
5	151.45	339.51	24.142	0.533E-01	0.242E-01
6	200.25	366.62	23.375	0.547E-01	0.248E-01
7	165.42	347.27	22.502	0.5C6E-01	0.229E-01
8	198.91	365.88	14.955	0.173E-01	0.784E-02
9	261.56	406.68	8.998	0.111E-01	0.504E-02
10	336.21	442.16	6.762	0.566E-02	0.2576-02

	Surface distance over arc length	Axial distance over axial chord	Normalized temperature (Tw/811 K)	Normalized heat transfer coefficient
Run 1 43 ORIGINAL PAGE IS OF POOR QUALITY	71754877775646356932777525150172140487722596972994639486258695319076990806102 887741963367790456790124186308520863753197520853085318536853185555686666777788888 887741963336799045667901241863085208637531975229946394862586853185555866666777788888 8877419633367990456679012418630852086375319752299463948625868913857893285318555558666667777888888 8877419633367990456463567990124111110000000135853197522994639486258689318555556866667777888888 88774196333679904564635679901241111100000000135853197522994633948625868531855555568085319777888888 888778666655554446355554469332775525150017214048877222596697299463394862586953185783197578888888 888778888877775664635679000000000000000000000000000000000000	614020166405707568475361507411 93555313602424242289423932667062827213645870796 6408506314609863948211095515 51932633217117132085162715037638405061616160 65555544433332221110000000111822333344444555555566666677777788888888888888999 6600000000000000000000	8040 7764 77514 77532 77559 77559 77559 77559 77559 77559 77559 77559 77559 77559 77777 777766623220 777776660 555988433 777776660 555988433 777776660 555988433 777776660 5559884459 7777776660 777776660 777776660 77777777	69600592796540230514785026523754886795713407195573481473060556513118441997288006 2781375983516838135320215162465237548866795713407195573481473006055655111844882717756886 6677764666988126331109907978974333555567894315678698805291291253355111844882717756886 6678949832633310907797897737186555555555555555555555555555555555555

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		Surface	Axial	
	d	istance	distance	
		over	over	
		arc	axial	
		length	chord	PS/PT
RUN 143 5511	PRESSURE	C SU02277941345C E SU02277941345C C SU02277941345C SU02277941345C SU02277941345C SU02277941345C SU02277941345C SU2277944345C SU2277944345C SU2277944345C SU2277944345C SU2277944345C SU227754455C SU227754455C SU22755C SU227754455C SU22755C SU22755C SU22755C SU227755C SU2255C SU2255C SU255C SU255C SU255C SU255C SU255C SU255C SU255C SU255C SU2	E •0 •0 •0 •0 •0 •0 •0 •0 •0 •0	•9889778662890640 998887197339640 •998887197339640 •998887197339550432254919 •99866555455456766 •99866555555456766
	RUN NC	. 143	COCLANT FLOW	DATA
TE	AVERAGE MPERATURE		RED	COO FLOW

AVERAGE				COULANTE	
HOLE NO.	DEGF	DEG K	X (10E-4)	LBM/SEC	` ſĸĠ / SEC
1	192.28	362.20	19.640	0.455E-01	0.206E-01
2	195.44	363.95	20.755	0.483E-01	0.219E-01
3	167.75	348.57	20.530	0.463E-01	0.210E-01
4	176.73	353.56	21.035	0.479E-01	0.217E-01
5	158.01	343.16	22.393	0.499E-01	0.226E-01
6	228.79	382.48	20.922	0.505E-01	0.229E-01
7	177.60	354.04	21.302	0.485E-01	0.220E-01
8	234.25	385.51	13,599	0.163E-01	0.740E-02
9	- 302 • 05	423.18	7.981	0.102E-01	0.464E-02
10	377.62	465.16	6.132	0.532E-02	0.241E-02

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		Axial		
	Surface	distance		Normalized
	distance	over	Normalized	heat
	OVAT ATC	avia1	temperature	transfer
	length	ahand	$(\pi_{\rm res}/811 \ {\rm K})$	coefficient
	rengru	chora		COCT TTO TO THE
RUN 144	.8627	.8656	•809 ⁵	•6156
4511	-8341	-8451	17807	1774E
	•7777	•8034	•7995	•7945
	•/400 7104	• 7 6 1 0	• (01 (• D Z 7 1 4 7 B 4
	-6918	.7360	.7555	.697.4
- IS	6527	7121	.7465	. 6812
THAL PAGE TY	.6337	6876	•7136	6302
ORIGINA OUALIT	•6337	•6515	•7036	•6456
OF POUR 4	•2/07	+03/4	• / 1 / 2	• D 4 1 2
	-5194	-5845	.7066	5760
	4906	5567	.7031	5373
	.4340	• 5 000	.7005	.5173
	•4055	• • • 6 9 7	•6916	•4579
	•3/00	-9385	•0892	•4334 6338
	-24/7	. 3738	-6912	-4132
	2962	3394	.6913	4023
	.2617	.3047	.6931	3944
	•2327	•2685	•6959	•4031
	•2045	•2323	• 6 9 6 4	•3//2
	1595	•2010	6993	• 375 2
	1961	1405	7021	3798
	.1135	. 1090	.7078	.3940
	•0900	•0757	-7184	•3846
	•0551	•0454	• / 3 5 1	n4 /55
	-0222	-0051	- 7581	•033C
	.0551	-0	7621	6040
	0184	0059	.7620	5646
	•0360	•0213	•7604	•5767
	• 07 24	•U373	• /01/	•205 <i>2</i>
	1057	-1125	-7725	5934
	1237	1463	. 7725	5461
	1412	1831	• 7733	-5490
	•1592	•2233	• 7727	•5102
	•1/02	•2020	+ (/)U 7795	+2/40 6880
	2116	3372	7838	7866
	2299	.3714	.7858	.8071
	-2477	• • 012	• 7860	•7842
	• 2552	• • 27 •	• 78 78	~ <u>904</u>
	.277	4732	- 7891	-8030
	3184	4928	7868	B 23C
	.3356	. 51 <u>7</u> 9	· 7874	.8306
	•3533	•5284	• 7860	.8486
	•3709	•2452	• 7831	•8261
	+ 2054 - 4058	•2015 •5769	.7788	+UD75 -B850
	4236	5923	7749	8802
	.4412	-6072	.7705	.8593
	• 1585	•6216	•7686	~ <u>6660</u>
	• • • / 28	•037/	• 10 • 1	• 8 2 2 2 2
	-5109	-6636	- 7675	-9106
	5285	6772	7536	.6739
	5673	7068	.7560	. B739
	•5891	•7232	• 7525	•8892
-	• 60 7 7	•7387	•7464	• 8 8 7
	+0310	• 1242	- 1900	0070 0050
	.6736	7853	7475	9822
	6949	.8006	.7317	. 9272
	•7169	-8164	• <u>7386</u>	•7676
	• 73 80	•8315	• 7625	• 8 3 6 0
170	7770	•0700 9417	• 1070	•DZID
1/5	.AD16	•0017 _R760	• 107C	*DJU7 -K424
	8231	18907	17988	6883
	. 8440	. 9ó š 9	.8114	.9173
	.8662	•9196	•7926	.6929

			CRIMMAN DAL
	Surface distance over arc length	Axial distance over axial chord	OF POUR QUALITY
RUN 144 4511	PRESSURE SURFACE 0001 0525 1027 2029 2894 3751 4603 6422 7179 7414 8073 8894 9745 SUCTION SURFACE 0393 0781 1176 1569 1962 2358 2750 3447 4145 5534 6233 8166 9020 9505	0 0 0 0 0 0 0 0 0 0 0 0 0 0	.9976 .9877 .9895 .9852 .9810 .9724 .9602 .9110 .8594 .8397 .6399 .6484 .9794 .9405 .8571 .6111 .5509 .5437 .5469 .5304 .59652 .5737 .5664

RUN NE. 144 COOLANT FLOW DATA

AVERAGE				CODLANT	
OLE NO.	TEMPËR Deg f	DEG K	X (10E-4)	LBM/SEC	Ĩ ĸĞ∕S EC
ì	197.89	365.31	19.909	C.464E-01	0.211E-01
.▲ つ	197.86	365.29	21.133	0.493E-01	0.224E-01
2	172.30	351.09	21.115	0.478E-01	0.217E-01
5	172.50	355.05	21.499	0.491E-01	0.223E-01
4	117.72	344.21	22.327	0.4985-01	0.226E-01
5	159.91	297 421	21.074	0.510E-01	0.231E-01
6	231.37	503.71	21 642	0.4925-01	0.223E-01
7	178.80	354.11	210942		0 748F-02
8	225.70	380.76	13.865	0.165E-01	U+148E-02
G	305.88	425.30	8.034	0.103E-01	Q.469E-02
10	380.93	467.00	6.237	0.542E-02	0.246E-02

	Surface distance	Axial distance over	Normalized	Normalized heat
	over arc length	a tial chord	temperature (Tw/811 K)	transfer coefficient
RUN 145 4512	.8627 .8341 .7777 .7485 .7194 .6918 .6627 .6337 .6337	.8656 .8451 .8034 .7810 .7582 .7360 .7121 .6876 .6616	.8385 .8212 .8278 .8053 .7880 .7978 .7978 .7902 .7677 .7592	•5425 •7131 •63796 •55968 •56277 •6420 •64558
original page is of poor quality	5765 5196 4906 43455 37756 3193 2902 2617	6374 63110 558467 55600 44386 3738 33947 30475	•7674 •7658 •7579 •7540 •7488 •7488 •7488 •7386 •7388 •7383 •7382 •7385	•6563327 •5563327 •56633327 •632737 •442038 •442038 •4432737 •4432737 •4432737 •4432737 •4432737 •4432738 •4432737 •4432738 •4432738 •563348 •563388 •563888 •568888 •568888 •568888 •56888 •5688888 •56888888888 •568888888 •56888888888 •568888888888
	• 2327 • 2345 • 1812 • 1585 • 1361 • 1135 • 0700 • 9681 • 0457 • 0222 • 0001	•2085 •2016 •1711 •1405 •1090 •0757 •0454 •0211 •0051	• 7419 • 7428 • 7464 • 7464 • 7493 • 7544 • 7628 • 7751 • 7870 • 7914 • 7944	• 401 9 • 3767 • 4002 • 3838 • 3932 • 4127 • 4036 • 48991 • 6391 • 6391 • 564 6
	0184 0360 0534 0878 1057 1237 1412 1592 1765	•0059 •0213 •0395 •0835 •1125 •1463 •1831 •2233 •2233 •2010	.7926 .7926 .7926 .7973 .7996 .7992 .7997 .7992 .8001 .80033	•5799 •5722 •5605 •5696 •5176 •5156 •5156 •5156 •5156 •5156 •5156 •5156 •5156 •5156 •5156 •5156
	• 2119 • 22977 • 2652 • 2829 • 3009 • 3184 • 33563 • 3750		•8055 •8064 •8079 •8080 •8089 •8114 •8095 •8087 •8075 •8067	•7511 •7526 •75227 •8087 •7683 •7683 •7683 •7683
	-38858 -4236 -4236 -4585 -4758 -4758 -4758 -5109 -5285	•5752 •5613 •5769 •5923 •6216 •6357 •6500 •6636 •6772	•8039 •8023 •7998 •7968 •7954 •7925 •7903 •7886 •7868	- 624 8 - 852 9 - 852 9 - 853 32 - 853 3 - 853 3 - 853 3 - 853 3 - 853 3 - 859 0 - 870 6
-	•5673 •5891 •6099 •6310 •6527 •6736 •6949 •7169 •7380	•7068 •7232 •7387 •7542 •7701 •7853 •8006 •8164 •8315	.7897 .7889 .7860 .7884 .7915 .7882 .7882 .7792 .7847 .8011	.8413 .8669 .8508 .8612 .8578 .9394 .9190 .7507 .7870
180	• 7370 • 7810 • 8016 • 8231 • 8440 • 8662	•8700 •8617 •8760 •8907 •9049 •9196	.8031 .8031 .8096 .8284 .8371 .8284	• 7035 •8896 •6125 •7659 •7659

DRIGINAL PAG DF POCR OUT	91 13 91 177	Surface distance over arc length	Axial distance over axial chord	PS/PT
RUN 145 4512	PRESSU	RE SURFACE •0525 •10527 •1527 •28951 •4429 •376029 •376029 •74173 •64774 •88945 •671743 •89753 •97853 •078580 •156628 •078580 •156628 •078580 •155350 •155500 •155500 •155500 •155500 •155500 •155500 •155500 •155500 •1555000 •1555000 •1555000 •1555000 •	•00963322495905536 •123336699055536 •123336697755536 •123336697755536 •12333669904355373 •12333455890043556748428 •12333442846959986373	988 988 988 988 988 988 988 988 988 988 998 998 998 998 998 998 998 998 998 998 998 998 998 998 998 998 999 99 9

LOW DATA COCLAN! **RUN NG. 145** CODLANT FLDH RATE LBM/SEC KG/SEC AVERAGE TEMPERATURE DEG F DEG K x (10E-4) HOLE NO. 0.246E-01 0.112E-01 9.964 395.38 252.01 1 0.1158-01 0.254E-01 396.82 10.263 2 254.60 0.112E-01 0.247E-01 10.310 220.74 378.01 3 0.255E-01 0.116E-01 10.547 232.63 384.61 4 0.265E-01 0.120E-01 11.358 366.27 5 199.62 0.121E-01 420.64 10.323 0.266E-01 297.48 6 0.117E-01 0.258E-01 10.710 381.68 7 227.36 0.393E-02 6.931 0.866E-02 407.57

462.78

506.06

3.906

3.046

8

9

10

273.95

373.33

451.23

0.242E-02

0.127E-02

0.533E-02

0.280E-02

	Surface distance over arc length	Axial distance over axial chord	Normalized temperature (Tw/811 K)	Normalized heat transfer coefficient
Run i 48	Surface diatance over arc length .8837785489779564633569327775251596663335669327775251593065764663556932777521496533356646356932777521496529630801221245596969722981853339665218586500000136378772246529994653985318555588081124195793199722465209946539853185555880811241957931997224652099465398531855558808112419595999465398531855558808112419595999465398531855558808112419595969722999465398531855558808112419595969722999465398531855558808112419595999465398531855558869531855558808531855558808531855558808555558808555596972299946539853333357088853185555880851224558085318555588085318555588085318555588085318555588085318555588085318555588085318555588085318555588085318555588085318555588085531855558808553185555880855318555588085531855558808555558808555558808555558808555558808555558808555558808555558808555558808555558808555558855555880855555880855555880855555880855555880855555885555880855555885555885555885555588555558855555885555	discance over axial chord .8656 .8451 .8034 .7582 .7360 .712 .5876 .6574 .5510 .555670 .43866 .555670 .43866 .555670 .43866 .555670 .43866 .555670 .43866 .555670 .43866 .555670 .43866 .333947 .220711 .140955 .1107551 .1077555551 .107755555555555555555555555555555555555	Normalized temperature (Tw/811 K) .7897 .7631 .7718 .7384 .7112 .7228 .7112 .7228 .7112 .6818 .66775 .66633 .66537 .65388 .65542 .66538 .65542 .66538 .65542 .66538 .65545 .66684 .6799 .69175 .72289 .7321 .72289 .7321 .72289 .7321 .72289 .73220 .72260 .7216 .7167 .7238 .7329 .7328 .7329 .7328 .7329 .7328 .7329 .7328 .7329 .7328 .7329 .7328 .7329 .7328 .7329 .7328 .7329 .7328 .7329 .7328 .7328 .7329 .7328 .7328 .7329 .7328 .7328 .7329 .7328 .7328 .7329 .7328 .7329 .7328 .7328 .7329 .7328 .7328 .7328 .7328 .7329 .73288 .7328 .7328 .7328 .7328 .7328	Normalized heat transfer coefficient .51726 .6082794 .42294 .42294 .42294 .42294 .42294 .42294 .42294 .42294 .42294 .42294 .42294 .42294 .42294 .42294 .42294 .42294 .3266770 .3397390 .2288700 .22676473357231 .22676473357231 .22676473357231 .22676473357231 .2267647357231 .2267647357231 .226764755228 .227671777 .336455555555 .557677777 .5592100 .557677777 .5592100 .557677777 .5592100 .5576777777 .5592100 .557677777 .5592100 .5576777777 .5592100 .55767777777777777777777777777777777777
- 182	.63107 .653276 .657369 .67369 .73898 .73898 .759106 .8231 .8231 .82402 .8462 .866	-7382 -7542 -77541 -7853 -8006 -8164 -8315 -8468 -86760 -8907 -9049 -9196	- 7099 - 7116 - 7142 - 7097 - 6996 - 7068 - 7272 - 7346 - 7290 - 7405 - 7684 - 7813 - 7693	-64 -64 -64 -64 -54 -54 -54 -54 -55 -54 -55 -54 -55 -55

an a	Surface	Axial	
10.1 1 Y	distance	distance	
	over	over	
	arc	axial	
	length	chord	PS/PT
PRESSU	RE SURFACE		
SUCTION	<pre> SURPACE SOURPACE SOURPACE</pre>	.0 29332 .029332 .029332 .029332 .029332 .029332 .029332 .029332 .0299755536 .02997218 .0031856 .0031856 .00431856 .00431856 .0043586 .0045586 .0045586 .0045586 .0045586 .0045586 .0045586 .0055866 .005586 .005586 .005586 .005586 .005586 .005586 .005586 .005586 .005586 .005586 .005586 .005586 .005686 .005686 .005686 .005686 .005686 .005686 .005686 .005686 .005686 .005686 .005686 .005686 .005686 .0056866 .0056866 .0056866 .0056866 .0056866 .0056866 .0056866 .0056866 .0056866 .0056866 .0056866 .0056866 .0056866 .0056866 .0056866 .0056866 .0056866 .0056866 .005686666666666666666666666666666666666	•9874 •9874 •98612 •98612 •98612 •9850 •9850 •9850 •9850 •98598 •991098 •99108
	PRESSU	Surface distance over arc length PRESSURE SURFACE 00001 0525 1027 1527 2029 2894 3751 4603 6422 7179 7414 8073 8894 9745 SUCTION SURFACE 0393 0781 1176 1569 1962 2358 2750 3447 4145 5534 6233 8166 9020 9505	Surface Axial distance distance over over arc axial length chord PRESSURE SURFACE 00001 0 0525 0276 1027 0937 1527 1632 2029 2302 2894 3384 3751 4369 4603 5265 6422 6949 7179 7570 7414 7755 8073 8255 8894 8843 9745 9416 SUCTION SURFACE 0393 0246 0781 0697 1176 1342 1569 2181 1962 3058 2358 3816 2750 4409 3447 5200 4145 5844 5534 6963 6233 7485

RUN NC. 148 COCLANT FLOH DATA

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			PEN	_COOLANT_	
HOLE ND.	DEGF	DEG K	X (NOE-4)	LBM/SEC	KG/SEC
1	189.47	366.63	15.494	0.358E-01	0.162E-01
2	189.46	360.63	16.162	0.373E-01	0.169E-01
3	163.55	346.23	15.974	0.358E-01	0.162E-01
4	174.82	352.50	15.877	0.361E-01	0.164E-01
5	154.87	341.41	17.071	0.379E-01	0.172E-01
6	224.47	380.06	16.158	0.388E-01	0.176E-01
7	174.77	352.47	16.234	C.369E-01	0.167E-01
8	237.22	387.16	10.434	0.126E-01	0.570E-02
9	299.59	421.81	6.396	0.819E-02	0.371E-02
10	380.56	466.79	4.685	0.407E-02	0.185E-02

	Surface distance over arc length	Axial distance over axial chord	Normalized temperature (Tw/811 K)	Normalized heat transfer coafficient
4312	• 802 / • 834 1 • 777 7 • 74 85 • 7194 • 691 8 • 662 7	.8656 .8451 .8034 .7810 .7582 .7360	•8511 •8354 •8334 •8147 •7974 •8001	•4176 •4932 •43866 •3769 •4207
off poor quality	•6337 •6237 •5765 •5476 •5194 •\$996	•6876 •6616 •6374 •6110 •5845 •5567	• 7912 • 7705 • 7602 • 7659 • 7644 • 7583	•4091 •3838 •3665 •3701 •3338 •3470
	•4343 •4055 •3766 •3479 •3193 •2902	•5000 •4697 •4385 •4066 •3738 •3394	7509 7454 7425 7425 7418 7419	• 3334 • 3313 • 2934 • 2936 • 2763 • 2763
	•2327 •2045 •1812 •1585 •1361 •1135	•3047 •2685 •2323 •2016 •1711 •1405	•7433 •7461 •7480 •7510 •7538 •7577	•2720 •2932 •2799 •3101 •3100 •3243
	0900 0681 0457 0222 0001	•0757 •0454 •0211 •0051 •0 •0059	•7635 •7721 •7831 •7933 •7973 •8001 •7998	•3505 •3505 •4245 •5225 •4805 •5225
	.0360 .0534 .0878 .1057 .1237 .1412 .1592	•0213 •0395 •0835 •1125 •1463 •1831	• 7979 • 7968 • 7979 • 7977 • 7953 • <u>7</u> 930	• 2085 • 4985 • 4823 • 4742 • 4560 • 4059 • 3922
	•1765 •1939 •2116 •2299 •2477 •2652	•2233 •2626 •3010 •3372 •3714 •4012	•7894 •7858 •7814 •7776 •7743 •7729 •7729	- 3604 - 3591 - 3382 - 3241 - 3057 - 3024
	•2829 •3009 •3184 •3356 •3533 •3709	•4512 •4732 •4928 •5109 •5284 •5452	• 7752 • 7752 • 7845 • 7859 • 7899 • 7899	•2882 •3152 •3790 •4660 •5161 •5327
	• 3884 • 4058 • 4236 • 4412 • 4585 • 4758 • 4936	•5613 •5769 •5923 •6072 •6216 •6357	• 7923 • 7930 • 7926 • 7918 • 7918 • 7918 • 7923	•5716 •5716 •6053 •6154 •6151 •6353 •6248
-	•5109 •5285 •5673 •5891 •6099 •6310	• 6500 • 6636 • 6772 • 7068 • 7232 • 7387 • 7542	•7890 •7881 •7873 •7894 •7896 •7880	•6388 •6631 •6562 •6144 •6376 •6190
10/	•6527 •6736 •6949 •7169 •7380 •7598	.7701 .7853 .8006 .8164 .8315 .8468	• 7913 • 7919 • 7847 • 7900 • 8029	•6204 •5842 •7518 •6281 •5295 •5458
▲04	•7810 •8016 •8231 •8440 •8662	•8617 •8760 •8907 •9049 •9196	.8090 .8173 .8333 .8420 .8388	• 5 3 3 7 • 6 1 2 2 • 4 6 9 7 • 4 3 1 1 • 5 3 1 7

hu a	Surrace	Axial	
Ŷ	distance	distance	
•	over	over	
	arc	axial	
	length	chord	PS/PT
PRESSUR	E SURFACE SURFACE 0001 052277 12029 12029 2376029 2376029 2376029 2376029 2376029 2376029 2376029 237675 8887454 562807 11596280 237507 129507 129507 129507 129507 129507 129507 159568 1595	•0276 •027372 •096372 •12338695 •12338695 •12338695 •12338695 •12338695 •12384 •126948 •1210516 •1210506 •1210506 •1210506 •1200506 •1200506 •1200506 •1200506 •1200506 •12006	988551209849555 988851209849555 9988851209849555 9988851209849555 99988851209849555 999888555 999177551188499999 99886655558855 55588555 55588555
	PRESSUR	Y distance over arc length PRESSURE SURFACE 0001 0525 1027 1527 2029 2894 3751 4603 6422 7179 7414 8073 8894 9745 SUCTION SURFACE 0393 0781 1176 1569 1962 2358 2750 3447 4145 5534 6233 8166	Y distance distance over over arc axial length chord PRESSURE SURFACE 0001 0 0525 0276 1027 0937 1527 1632 2029 2302 2894 3384 3751 4369 6603 5265 6422 6949 7179 7570 7414 7755 8073 8255 8894 8843 9745 9416 SUCTION SURFACE 0393 0246 0781 0697 1176 1342 1569 2181 1962 3058 2358 3816 2750 4409 3447 5200 4145 5844 5534 6963 6233 7485 8166 8863

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RUN NC. 149 CODLANT FLOW DATA

				CODLANT	
HOLE NO.	DEGE	DEG K	X (10E-4)	LBM/SEC	KG/SEC
1	273.65	407.40	6.932	C.175E-01	0.793E-02
2	275.51	408.43	6.160	0.156E-01	0.706E-02
3	237.43	387.28	6.346	0.154E-01	0.700E-02
4	252.96	395.90	6.427	0.159E-01	0.721E-02
5	213.82	374.16	6.945	0.165E-01	0.747E-02
6	326.55	436.79	6.135	0.163E-01	0.738E-02
7	245.09	391.53	6.271	0.154E-01	0.697E-02
8	321.09	433.76	4.184	0.546E-02	0.248E-02
9	400.39	477.81	2.169	0.303E-02	0.137E-02
10	489.71	527.43	1.841	0.174E-02	0.789E-03

	Surface distance over arc length	Amial distance over amial chord	Normalized temperature (Tw/811 K)	Normalized heat transfer coefficient
RUN 154 5521	- 8627 - 8341 - 7777 - 7485 - 7194 - 6918	.8656 .8451 .8034 .7810 .7582 .7360	• 7895 • 7632 • 7790 • 7450 • 7205 • 7399	6362 7470 6202 6490 6759
	1548777756463569327755150172140487725969729946394862586953319074 159487777564663567901248630852086387725969729946394862586953319074 100000001358958089725968018530853185586953319074 10000000135968030853085308531802445799124680133578085318024455799124680357555666666666666666666666666666666666	402016640570756847531507411 9:3555336024242289423932670620827213 085318621664055554443330637407420 0238142603217117132085162715037163840 877776666655554443330637407420 0223814260370257912467902356790235679023578 8777766666555544433332211100000000000112223334444445555555566666666666777777	774209335270635595531150898181612042524884999679741096059994315503349577777777744555555632488499974109605999431555059994611777445555556324884999741096055999431555053334803177774455555563248849996777666640960559994315577777777777777777777777777777777777	02094493639053474707828618625369445310648191904291044958694010 7646655666655544444444444444465656666555667777988889801070925170892779888898010709251701009 764665556666555544444444444444465656566665555677779888898010709251701009 76467655566665555444444444444444465656566665555677779888898010709251701009 764676555666655554444444444444446565656665555677779888898010709251700909251700092555567777988889805097788888980107092517010096888978010709251700100968889789888980107092517001009688889801070092517001009688889777798888980107092517001009688889801070925170010096888898010700925170010096888898010700925170010096888898010700925170010096888898010700925170010096888898010700925170010096888898800091000910009100091000000
186	.6949 .7169 .7380 .7598 .7810 .8016 .8231 .8440 .8662 .8870	•8006 •8164 •8315 •8468 •8617 •8760 •8907 •89049 •9196 •9331	•7108 •7173 •7416 •7484 •7385 •7469 •7764 •7888 •7723 •7771	7116 5512 7338 7274 7537 5381 6318 8350 6222 3606

ORIGIMAL P	AGE IS			
ue poor qi	UALITY	Surface	Axial	
		distance	distance	
		over	over	
		arc	axial	
		length	chord	PS/PT
RUN 154 5521	PRESSU	RE SURFACE (15227 15227 20851 20851 208751 208751 208751 208751 208751 208751 208752 208751 208752 208751 208752 2087552 208552 20	•0276 •029322 •029322 •3338659 •55755536 •5675755536 •0131856990 •26948841 •001318569904 •2694884004 •3384286988373 •569486443 •569486443 •569486443 •569486443 •569486443 •569486443 •569486443 •569486443 •5694864443 •5694864444444444444444444444444444444444	+998852997 +99886232997 +99888232997 +99888759827986 +99888759827986 +9986004221055455 +554551856 +9986604221055455 +554551856 +554551856 +554551856 +554551856 +554551856 +554551856 +554551856 +554551856 +554551856 +554551856 +55545518 +555545518 +555545518 +555545518 +555545518 +5555545518 +5555545518 +5555545518 +555545518 +555545518 +555545518 +555545518 +555545518 +555545518 +555545518 +555545518 +555545518 +555545518 +555545518 +555545518 +555545518 +555545518 +555545518 +555545518 +5555455554555555555555555555555555555

RUN NC. 154 COCLANT FLOW DATA

	TENDER	COULANT			
HOLE N	NO. DEG F	DEG K	X (10E-4)	LBM/SEC	KG/SEC
1	205.20	369.37	19.517	0.459E-01	0.208E-01
2	204.80	369.15	20.864	0.490E-01	0.222E-01
3	175.56	352.91	20.672	0.470E-01	0.213E-01
4	180.96	355.91	21.007	0.481E-01	0.218E-01
5	160.07	344.30	22.436	0.501E-01	0.227E-01
6	236.42	386.72	20.784	0.505E-01	0.229E-01
7	180.34	355.56	16.285	0.372E-01	0.169E-01
8	244.60	391.26	13.506	0.164E-01	0.7432-02
9	320.95	433.68	7.715	0.101E-01	0.457E-02
10	408.95	482.57	6.000	0.534E-02	0.242E-02

		Axial		
	Surface	distance	N	Normalized
		over	Normailzed	heat
	length	chord	(Tw/811 F)	coefficient
RUN 155	.8627	.8656	.8579	.6871
5522	-8341	8451	8453	.584Ô
	.7485	• 7810	•8998 •8293	• 9 8 9 8
	•7194	7582	8157	.3916
	•6627	•7360	•8233 •8175	•5911
	•6337	•6876	-B014	•6866
PAGE 19	.5765	.6374	.8014	•6319
ORIGINAL QUALITY	•5476	•6110	•8012 7955	•5864
OF PUOK -	4906	-5567	.7915	-5452
	• • • • • • • • • • • • • • • • • • • •	•5000	•7845	•5012 •4831
	•3766	.4385	.7758	4353
	.3193	.3738	.7762	•4378 •4099
	•2902 •2617	•3394	•7770	-4069 - 1027
	-2327	-2685	.7814	• 9727
	•2095 •1585	•2323	•7825	•3869
	1361	1405	7907	4252
	.0900	•1090	•7952 •8025	•4358
	-0681	•0454	.8120	.5051
	.0222	.0051	.8239	•0355 •5381
	•0001 •0184	•0	8266	•6055
	0360	.0213	•8249	.5750
	•0534 •0878	•0395	•8249 •8277	•5740 •5785
	•1057	.1125	.8286	.5707
	•1297	•1403	•8280 •8249	•5386
	•1765	•2626	.8247	• 4 75 7
	2116	.3372	.8277	•5452
	•2299	.3714	•8288	•6777
	•2652	.4274	•8295	•6672
	.3009	• • • 732	•8299	.7057
	•3184	• 4 928	•8290	.7122
	.3533	•5284	.8265	.7333
	•3709 •3884	•5452	•8245 •8231	.7158
	4058	5769	8212	.7572
	•4412	•5923	•8189 •8157	•7468
	•4585 •4758	•6216	-8145	.7464
	.4936	•6500		.7757
	•5109	•6636	•8097 •8085	• B 0 4 9
	•5463	6910	.8091	.7335
	• 28 / 3 • 58 9 1	.7232	•8116 •8125	•7334
	.6099	-7387	.8113	.7752
-	•6527	.7701	.8153	•7606
	•6736 •6949	.7853	•811B	-8284
	.7169	•8164	.8092	•0781
	•7380 •7598	•B315 •B468	•8234 •8282	.7241
100	.7810	-8617	.8255	•6652
100	•BL10 •B231	•8760 •8907	•8307 •8457	+4559 -4834
	8440	-9049	-8532	-5892
	.8370	.9331	•8523	•9891 •7439
				'

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	Surface distance over arc length	Axial distance over axial chord	DE F
RUN 155 5522	PRESSURE SURFACE 0525 1027 1527 2029 2894 3751 4603 6422 7179 7414 8073 8894 9745 SUCTION SURFACE 0393 0781 1176 1569 1962 2358 2750 3447 4145 5534 6233 8166 9020 9505	•02322 •0963024 •23386659 •569575536 •67775884 •0694185869 •0694185869 •0694185869 •0694185869 •0694185869 •069435373 •67886723	•9880 •99174 •98622 •987398 •987398 •975980 •985822 •975980 •8837983 •9950814 •9950814 •9950814 •9950814 •98502 •98502 •98502 •98502 •98502 •52276 •52276 •52276 •52276 •52277 •52276 •52277 •52777 •52777 •527777 •5277777 •527777777777

x	R	LN NE. 155	COCLANT F	LOW DATA	
	AVER	AGE		_COO	
HOLE NC.	TEMPER DEG F	DEG K	X (10E-4)	LEM/SEC	KGISEC
1	336.61	442.38	6.733	0.180E-01	0.817E-02
2	316.39	431.14	6.902	0.181E-01	0.822E-02
-	283.18	412.69	6.672	0.170E-01	0.770E-02
4	297.96	426.90	7.179	0.185E-01	0.841E-02
5	238.16	387.68	9.616	0.196E-01	0.8892-02
- 6	382.78	468.03	7.259	0.2C2E-01	0.916E-02
7	277.09	409.31	7.607	0.193E-01	0.873E-02
8	407.13	481.56	4.558	0.640E-02	0.290E-02
- 5	472.28	517.75	2.578	0.38CE-02	0.172E-02
10	577.08	575.97	2.097	0.210E-02	0.953E-03

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ORIGINAL PRADE OF DE POOR QUALTER

	Surface distance over arc length	Axial distance over axial chord	Normalized temperature (Tw/811 K)	Normalized heat transfer coefficient
RUN 156 4522	.8627 .8341 .77785 .7485 .7194 .6918 .6627 .6337 .6037	.8656 .8451 .8034 .7810 .7582 .7360 .7121 .6876 .6616	.8492 .8355 .8408 .8234 .8103 .8182 .8138 .7975 .7955	.6891 .6622 .6522 .56228 .66387 .66387 .6647 .6647 .6647
ORIGINAL PAGE IS OF POOR QUALITY		66314670756847531507411 9355531360242424228923932670620827213645 555063868475315074215 519326332217117132892393267062000000000011482603702579023555555555555555555555555555555555555	7955 7937 7870 7831 77990 77698 76688 7671 768996 767680 7670 76879 77760 77696 77734 778079 7770 778079 7797 801034 81111 811516661 8116661 811666 81150 88122074 82220531 88138 8812220 882220531 88136 881553 881553 881553 881553 881553 881553 8805573 8805553 8805553 8805553 8805553 8805553 8805553 8805553 8805553 8805553 8805553 8805553 8805553 88055553 88055553 88055553 88055553 8805555553 8805555555555	408000367533112863661980891779577954702813313887034861086266 94138697521120025525929959840911153863018024353002093197991 9413869752112002552592995555545677777788888888888888888888888888
190	• 7970 • 7810 • 8016 • 8231 • 8440 • 8652	.8617 .8760 .8907 .9049 .9196	.8216 .8266 .8414 .8482 .8421 .8448	.8705 .6490 .5965 .7160 .6660 .5913

	Surface distance over arc length	Axial distance over axial chord	ORIGINAL FAGE IS OF POOR QUALITY PS/PT
RUN 196 4522	PRESSURE SURFACE 0001 0525 1027 1527 2029 2894 3751 4603 6422 7179 7414 8073 8894 9745 SUCTION SURFACE 0393 0781 1176 1569 1962 2358 2750 3447 4145 5534 6233 8166 9020 9505	0 0 0 0 0 0 0 0 0 0 0 0 0 0	.9987 .9897 .9906 .9870 .9860 .9819 .9730 .9605 .9103 .8669 .8669 .8669 .8669 .7895 .6766 .6510 .9797 .9399 .8567 .6743 .6084 .5485 .55802 .5738

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RUN NE. 156 COELANT FLOW DATA

	TEMPE	AGE	PED	COOLANT		
HOLE NO.	DEGF	DÈG K	X (ĨČE-4)	LBM/SEC	KG/SEC	
1	242.57	390.13	6.703	U.164E-01	0.744E-02	
2	246.73	392.44	6.637	0.163E-01	0.739E-02	
3	222.62	379.05	6.598	0.158E-01	0.717E-02	
4	232.29	384.42	6.864	0.166E-01	0.753E-02	
5	200.66	366.85	7.424	0.174E-01	0.788E-02	
6	280.31	411.10	6.804	0.173E+01	0.784E-02	
7	229.42	382.82	8.479	0.172E-01	0.78CE-02	
8	272.61	406.82	4.584	0.572E-02	0.259E-02	
9	345.20	447.15	2.514	0.335E-02	0.152E-02	
10	425.93	492.00	2.063	0.186E-02	0.8435-03	

		Axial		N
ORIGINAL PAGE 19	Surface	distance	Normalized	heat
OF POOR QUALITY	distance	axial	Cemperature	transfer
	length	chord	(Tw/811 K)	coefficient
OF POOR QUALITY RUN 157 4521 192	ec ar #175487777564635693277551501721404877259697299463948625869533190769908061 ar #227789123367904567901248630852086375396319752088 ar #22775648777756463569327755110000000000011111222248001355780246579128668095331990769908061 ar #200000000000000000000880000008800000000	axial chord 8656 8451 803102 775801 8651 803102 775801 866314 775801 866314 866314 93550336024 866314 93550336024 866314 93550336024 93550336024 93550336024 93550336024 93550336024 93550336024 93550336024 93550336024 93550336024 93550336024 93550336024 93702384 933702742 933702742 933702742 93370274 933702384 933702384 933778806 933778806 933778806 9483377 95904 90704 90704 90704 90704 90704 90704 90704 90704	Cemperature (Tw/811 K) 8079 7774 8017 7631 7369 76551 7241 7137 7267 7256 7146 7110 7019 69955 7007 7001 7001 7001 7001 7001 7001 7001 70035 7047 7035 7047 7035 7047 7036 7035 7047 7036 7035 7047 7036 7035 7047 7036 7035 7047 7036 7035 7047 7036 7035 7047 7036 7035 7047 7036 7035 7047 7036 7035 7047 7036 7035 7047 7036 7035 7047 7036 7035 7047 7036 7035 7047 7036 7035 7047 7036 7035 7047 7036 7035 7047 7036 7035 7047 7036 7036 7035 7047 7036 7035 7047 7036 7035 7047 7036 7035 7047 7036 7035 7047 7036 7035 7047 7036 7035 7047 7036 7035 7047 7036 7036 7036 7035 7047 7036 7036 7035 7047 7036 7035 7047 7036 7036 7035 7047 7036 7036 7035 7047 7036 7036 7035 7066 7798 77920 77938 77939 77949	transfer coefficient .75260197333319804057804057804002014556581749900004888415579559859859859859859850201455658174900045577044556562590004888455795490005555795705565557957055655557957055557957055555795705555579570555557957055555795705555579570555557957555557957555557957555557757555555
	-8662	.9196	·7918	.7431

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ORIGINAL PAGE IS OF POOR QUALITY

	Surface	Axial	OF FO
	distance	distance	
	over	over	
	are	axial	
	length	chord	PS/PT
RUN 157 4521	PRESSURE SURFACE 0525 1027 1527 2029 2894 3751 4603 6422 7179 7414 8073 8894 9745 SUCTION SURFACE 0393 0781 1176 1569 1962 2358 2750 3447 4145 5534 6233 8166 9020 9505	.001 .29322495905536 .0013386649055536 .2947575541 .23386649055536 .00386090435373 .00386004355948623 .00386004355948623 .00386004355948623 .00386004355948623 .003860904355948623 .00435594869904355948623 .00435594869904355948623 .00435594869904355948623 .004355948699043559486423 .004355948699043559486423 .00435599055536 .004355997555536 .004355997555536 .004355997555936 .004355997555936 .004355997555936 .004355997555936 .004355997555936 .004355997555936 .004355997555936 .004355997555936 .004355997555936 .004355997555936 .004355997555936 .004355997555936 .004355997555936 .004355997555936 .004355997555936 .004355997555936 .004355997555936 .004355997555936 .00455599755599755595559 .0045559975559555555555555555555555555555	517655 998851640 998851640 998851640 998851640 998641862 9986430 998555 99783 9986430 9985555 99783 9985555555555555555555555555555555555

RUN NC. 157 COOLANT FLOW DATA

1.1.1.1.1.1.1.1.1

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AVERAGE TEMPERATURE			RED	COOLANT	
HGLE	ND. DEG F	DEG K	X (ÎČE-4)	LBM/SEC	KGZSEC
1	174.19	352.14	21.542	U.489E-01	0.2228-01
2	178.50	354.54	21.385	0.488E-01	0.221E-01
3	162.44	345.62	21.437	0.480E-01	0.218E-01
4	164.43	346.72	22.440	0.5C4E-01	0.228E-01
5	153.59	340.70	22.417	C.497E-01	0.225E-01
6	199.51	366.21	21.230	0.496E-01	0.225E-01
7	173.00	351.48	21.002	C.476E-C1	0.216E-01
8	217.57	376.24	13.918	0.164E-01	0.744E-02
9	272.88	406.97	8.432	0.105E-01	0.477E-02
16	344.38	446.69	6.694	0.564E-02	0.256E-02

	Sumfana	distance		Normalized
	dieterce	uistance	Normalized	Normalized
		over	Normalized	
	over arc	AX141	(m. (o)) z)	LTENSIE r
	rengru	cnord	(1W/811 K)	coefficient
RUN 158	•8527	• 8 656	• 7958	•6299
4321	.7777	•0421 •8034	• (089	• 5 4 A I
	7485	7810	7449	4638
	•7194	•7582	.7188	.3139
	•6918	•7360	•7336	• 2 3 7 3
	.6337	.6876	• 7201	•2211 •4819
	.6037	.6616	.6819	.4414
	•5765	•6374	•6909	• 4 3 8 2
	+2770 -5194	• DIIU • 5845	•0550	•4023
BACE IS	.4906	.5567	.6765	.3726
ORIGINAL PACE	• 4343	-5000	.6764	.3843
OF POOR QUALITY	-9000	• • • • • • • • • • • • • • • • • • • •	• • • • • • • • • • • • • • • • • • • •	•3354
	.3479	• • 066	•6706	.3271
	•3193	.3738	.6710	.3097
	• 2902	• 3394	•6718	• 3014
	2327	-2685	•0/45 •6781	-2970
	-2045	2323	6802	.2956
	•1585	•1711	•6860	.3139
	• 1 3 D 1 - 1 1 3 5	-1405	•6903	•3279
	. 0900	0757	.7084	.3506
	-0681	•0454	•7242	4332
	• 0 • 5 7	•0211	•7392	•5620
	.0001	•0091	.7489	•2202 •5456
	•0184	0059	.7479	5219
	•0360	•0213	•7453	-5139
	-0878	-0835	- 7442	•5000
	.1057	.1125	.7474	.4939
	•1237	•1463	•7450	.4553
	+1292	•2233	•7373	•4089
	1939	.3010	.7282	3937
	-2116	•3372	.7245	.377i
	• 2299	•3714	•7229	•3724
	.2652	4274	.7283	.3986
	-2829	.4512	.7347	.4479
	- 300 9	• 4 7 3 2	• 74 22	•5254
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	.5673	7068	7288	.6639
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	-7380	-0104	• /1/2	•2643
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RUN NC. 158 CODLANT FLOH DATA

AVERAGE TEMPERATURE			RED	CODLANT		
HULE ND.	DEG	ÛÊG K	X (ÌŎE-4)	LBM/SEC	KG/SEC	
1	184.99	358.14	15.998	0.368E-01	0.167E-01	
2	187.19	359.37	16.628	0.383E-01	0.174E-01	
3	170.28	345.97	14.442	0.326E-01	0.1488-01	
4	173.06	351.51	16.029	0.363E-01	0.165E-01	
5	156.93	342.56	17.340	C.386E+01	0.175E-01	
6	209.66	371.85	15.384	0.363E-01	0.165E-01	
7	173.66	351.85	15.651	0.355E+01	0.161E-01	
8	135.06	385.96	10.099	0.121É-01	0.550E-02	
9	284.13	413.22	6.103	0.7706-02	0.349E-02	
10	359.10	454.87	4.418	0.377E-02	0.171E-02	

	Surface distance over arc length	Axial distance over axial chord	Normalized temperature (Tw/811 K)	Normalized heat transfer coefficient
RUN 159 ORIGINAL PAGE IS OF POOR QUALITY	*8777754877775646356932777551501721404877259697299463948625869533190769908061020 *887741912335679045567902775515017214048772596972994639486258695331990769991808061020	864514 86453400 86453400 8645400 8645400 8645400 8645400 8645400 86	.889 .8737. .853930. .873599. .873599. .875599. .8801196. .8801196. .8809. .880	92112621126901595176090204244314388944403739471446680470901595176051507830 424583111733223734190876902042925789045571532835802306438233388503886371460080475421959874116166489364388233388503886371457585125 54449535566666667869242925789904557153283580230643823338850388637146008047548804770908766866666666666666666666 54449535531079688323000214600804759257890455576542195987411616664893667688084475487888147424882 544495335333333333333333333333333333333

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	Surface distance over arc length	Axial distance over axial chord	OF POOR QUALITY
RUN 159 4322	PRESSURE SURFACE 0525 1027 1527 2029 2894 3751 4603 6422 7179 7414 8073 8894 9745 SUCTION SURFACE 0393 0781 1176 1569 1962 2358 2750 3447 4145 5534 6233 8166 9020 9505	02932249590 12333249590 1233366590 1233366590 1233366590 1233366590 1233866590 1233866590 1215536 121081900 12108000 121081900 121081900 121081900 121081900 121081900 121081900 121081900 121081900 121081900 121081900 121081900 121081900 121081900 121081900 121081900 121081900 121081900 121081900 1210819000 1210819000000000000000000000000000000000	<pre>9870 9885 9847 9841 9798 9712 9712 9712 9789 9081 8641 8370 7862 6431 9775 9380 8547 6431 9775 5313 5997 55313 5907 55313 5002 55379 55314 55816 5629 5635</pre>

RUN NC. 159 CODLANT FLOW DATA

	AVER	AGE		CODLANT		
HOLE NC.	DEGF	DEGK	X (1CE-4)	LBM/SEC	` îk ğ /sec	
1	287.93	415.33	5.256	0.134E-01	0.610E-02	
2	289.01	415.93	4.600	0.118E-01	0.534E-02	
3	259.44	399.51	4.630	0.115E-01	0.522E-02	
4	270.70	405.76	4.920	0.124E-01	0.561E-02	
5	234.47	385.63	5.146	0.125E-01	0.566E-02	
6	328.55	437.90	4.587	0.122E-01	0.552E-02	
7	262.39	401.15	4.799	0.120E-01	0.543E-02	
6	355.82	453.05	3.106	0.418E+02	0.190E-02	
9	392.34	473.34	1.431	C.199E-02	0.900E-03	
10	478.85	521.40	1.305	0.122E-02	0.555E-03	

APPENDIX B. RECOMMENDED ANALYTICAL PROCEDURES

Three alternative procedures are presented herein as suggested approaches to the definition of effective viscosity for airfoil suction and pressure surfaces. The procedures are outlined in order of decreasing predictive capability, based on the comparative studies discussed previously. Although companyunique design systems may argue for a preferential order different from that recommended here, our own experience would rank procedure No. 1 best, followed by procedures No. 2 and No. 3, in that order.

PROCEDURE NO. 1

For both suction and pressure surfaces, the effective viscosity definition given by Equation 54 is recommended together with the turbulence viscosity definition given by Equations 58, 59, 60, 55a, 18c, and 19 for $\mu_{\rm TU}$, T₂, K₁, T₁, ℓ , and TU_e, respectively. If the low free-stream Reynolds number term, T₁ (Equation 55a), is problematic due to lack of precision in the definition of the stagnation point pressure gradient term, A, it is recommended that T₁ be set equal to 0.5. Comparative results based on this approach are shown in Figures 58 thru 67 where, in these specific calculation, T₁ has been set equal to 0.5.

PROCEDURE NO. 2

This procedure differs from the first in that different effective viscosity formulations are defined for the two (suction and pressure) surfaces. Although less appealing in terms of universality, this approach is recommended as a workable alternative for design system applications. For pressure surface calculations, it is recommended that Equation 54 be used (for effective viscosity definition) with the turbulence viscosity defined, using Equations 57, 56, 55a, 18c, and 19 for μ_{TU} , T₂, T₁, ℓ , and TU_e, respectively. Note that this procedure is very similar to No. 1 except the simpler pressure surface unique model is used. Again, T_1 should be set to 0.5 if the stagnation point pressure gradient determination becomes a problem. For suction surface calculations, it is suggested that the laminar-transition-turbulent mode be set up using the effective viscosity definition given by Equation 53. The turbulent viscosity μ_{t} is defined here by Equation 18, which is the original Crawford and Kays (Ref. 8) STAN5 form, including the pressure corrected Van Driest scale damping and lag equation. The transition process intermittency function (γ_t) should be defined using a transition origin model which is a function of free-stream turbulence and pressure gradient (e.g., Seyb's, Dunham's, or Abu-Ghannam and Shaw's, as given by Equations 27, 30, and 31, respectively). All three methods yield similar quality predictions. In the interest of unified theory, it is suggested that both the transition length and path (intermittency) function, γ_t , of Dhawan and Narasimha (Equations 33 and 41, respectively) be used together if the Dhawan and Narasimha method is selected. The turbulence viscosity ($\mu_{\rm TU}$) should only be activated in the laminar zones. This implies that $\gamma_{\rm TU}$ = 1 when ${\rm Re}_{\theta} < {\rm Re}_{\theta t}$ and $\gamma_{\rm TU}$ = 0 when $Re_{A} \ge Re_{At}$ where Re_{A} is the local momentum thickness Reynolds number and Regt is the momentum thickness Reynolds number corresponding to the transition origin.

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PROCEDURE NO. 3

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With this approach, the suction and pressure surfaces are again treated separately. Relative to the pressure surface, the same approach given for procedure No. 2 is recommended. In the case of the suction surface, it is recommended that the flow be considered fully turbulent, i.e., $\gamma_t = 1$, $\gamma_{TU} = 0$ over the entire surface. It is also recommended that Equation 18 be used for definition of turbulent viscosity. Alternatively, any form may be acceptable where the near-wall length scale damping (Van Driest damping) is a function of pressure gradient with an appropriate lag equation. Note that in this approach to suction surface prediction, the effects of free-stream turbulence are not being explicitly modeled. The justification for using this fully turbulent, pressure gradient-corrected, near-wall length scale damping method for gas turbine airfoils is that realistic free-stream turbulence intensity levels of the order of 10% are probable. Therefore, the assumption of fully turbulent flow character over the suction surface may not be unreasonable.

As an aid in establishing perspective relative to the three procedures just outlined, predictions made by the three procedures for one selected cascade data set are compared in Figure 68.



Figure 68. Predictions from three recommended procedures compared with C3X cascade heat transfer measurement.

ORIGINAL PAGE IS OF POOR QUALITY APPENDIX C. STAN5 INPUT FOR RUNS 145 AND 149

Included in this appendix are four unmodified format, STAN5 input data streams. These four blocks of data correspond to two different operating conditions from the C3X experimental data matrix. These are Runs 145 and 149. (The operating conditions for these runs are summarized in Table IX.) Since boundary layer computations are performed for the region downstream of the stagnation point, both suction and pressure surface input data streams are listed for each operating condition. Suction and pressure surface input streams for Run 145 are given first followed by those for Run 149.

Those familiar with STAN5 should readily recognize the input sequence noting that STAN5 variable name cards have been inserted ahead of each new data type line to facilitate recognition. Heat transfer coefficient results obtained using the data sets contained in this appendix with the unmodified STAN5 code documented in Ref. 8 for Runs 145 and 149 are shown in Figure 69.



Figure 69. C3X Run 145 and 149 STAN5 results obtained using data sets in Appendix C.

Note that to reproduce modified STAN5 type predictions (see Figure 64b), the same input streams given here are still appropriate. However, turbulence model modifications as suggested in the main text or Appendix B must be made before these results are reproducible.

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0.340326			0.0	0.0			
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APPENDIX D. NOMENCLATURE

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A	Nondimensional free-stream velocity gradient at the stagnation point
A ⁺	Nondimensional effective sublayer thickness of boundary layer
с	Chapman-Rubesin parameter $(\varphi_{\mu}/\rho_{e} \mu_{e})$
c	Density-velocity ratio $(\rho_{e^{u}e}/\rho_{\infty}U_{\infty})$
c _p	Specific heat at constant pressure
c _v	Specific heat at constant volume
D	Near-wall length scale damping function, or cylinder diameter, or cooling hole diameter
d and and	Partial transition zone length
Eu	Euler number $\frac{x}{u_e} \frac{du_e}{dx}$
F, F', F""	Independent variables related to velocity in the transformed similarity boundary layer momentum equation
G, G', G""	Independent variables related to enthalpy in the transformed similarity boundary layer energy equation
н	External airfoil heat transfer coefficient
но	Reference heat transfer coefficient for normalization
I	Static enthalpy
IPGM	Initial Profile Generation Method
K	Dimensional free-stream velocity gradient at the stagnation point
k	Turbulent kinetic energy or thermal conductivity
Lr	Characteristic reference length
£	Mixing length scale or total length of transition zone
l _c	Curvature corrected mixing length scale
M _N	Mach number
Me	Local free-stream Mach number
M ₁ , M1	Upstream or vane row inlet Mach number
M ₂ , M2	Downstream or vane row exit Mach number

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NuD	Nusselt number
P ⁺	Nondimensional local free-stream pressure gradient
Pr	Prandtl number
Prt	Turbulent Prandtl number
Ps	Static pressure
PSW	Airfoil surface static pressure
P _T , PT, PT1	Cascade inlet total pressure
R	Radius of curvature
RI	Richardson number
Re	Reynolds number
Re _D	Cylinder diameter Reynolds number $(U_{00}D/U_{00})$
Re ['] D	Cylinder diameter turbulent Reynolds number TU_{∞} $(\mathrm{U}_{\infty}\mathrm{D}/\nu_{\infty})$
Red	Partial transition zone length Reynolds number (u _e d/ ν _e)
Ref	Total transition zone length Reynolds number $(u_e l / v_e)$
Rex	Local surface distance Reynolds number $(u_e x / v_e)$
Re _{xe}	Surface distance Reynolds number at transition endpoint location
Re _{xt}	Surface distance Reynolds number at transition origin location
Rel	Upstream or vane row inlet Reynolds number
Relc	True (tangent) chord upstream Reynolds number
Re ₂ , RE2	Downstream or vane row exit Reynolds number
Re _{θ}	Boundary layer momentum thickness Reynolds number $(u_e \theta / v_e)$
$Re_{\theta e}$	Momentum thickness Reynolds number at transition endpoint location
Re _{θt}	Momentum thickness Reynolds number at transition origin location
St	Stanton number
Т, Т', Т"	Independent variables related to temperature in the transformed similarity boundary layer equations
T _G , TT1	Cascade inlet free-stream temperature
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Tw	Wall temperature
TU, Tu	Free-stream turbulence intensity
ти _е	Local value of free-stream turbulence intensity
TU 👞	Upstream or vane row inlet free-stream turbulence intensity
TU	Average value of free-stream turbulence intensity $\overline{TU} \equiv 0.5$ (TU _{∞} +TU _e)
Tw/Tg	Wall-to-gas temperature ratio
U	Upstream or vane row inlet total velocity
< U' >	Root-mean-square of fluctuating upstream total velocity
u	Streamwise component of velocity within boundary layer
u _e	Streamwise component of velocity at outer edge of boundary layer
u _r	Boundary layer friction velocity
v	Velocity component normal to the wall within the boundary layer
V	Local airfoil surface velocity
VC	Critical velocity
x	Streamwise coordinate (surface distance)
x _e	Surface distance location of transition endpoint
×t	Surface distance location of transition origin
у	Normal coordinate
y+	Nondimensional
Greek	
β	Transformed Eu number
γ	Specific heat ratio
γ _t	Transition path (intermittency) function
$\gamma_{_{ m TU}}$	Turbulence intermittency function
δ	Boundary layer thickness
e	Isotropic dissipation rate

ά. Η	Eddy diffusivity for heat
€ m	Eddy diffusivity for momentum
η	Transformed y coordinate
θ	Boundary layer momentum thickness
K	Von Karman constant
λ	Poulhausen parameter
μ	Molecular viscosity
μ_t	Turbulent viscosity
μ_{TU}	"Turbulence" viscosity
ν	Kinematic viscosity
ξ	Transformed x coordinate
ρ	Fluid density
τ	Wail shear stress

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