General Disclaimer

One or more of the Following Statements may affect this Document

- This document has been reproduced from the best copy furnished by the organizational source. It is being released in the interest of making available as much information as possible.
- This document may contain data, which exceeds the sheet parameters. It was furnished in this condition by the organizational source and is the best copy available.
- This document may contain tone-on-tone or color graphs, charts and/or pictures, which have been reproduced in black and white.
- This document is paginated as submitted by the original source.
- Portions of this document are not fully legible due to the historical nature of some of the material. However, it is the best reproduction available from the original submission.

Produced by the NASA Center for Aerospace Information (CASI)



A PRESSURIZED CYLINDRICAL SHELL WITH A FIXED END WHICH CONTAINS AN AXIAL PART-THROUGH OR THROUGH CRACK

by

0.S. Yahsi and F. Erdogan

(NASA-CR-173291)A PRESSURIZED CYLINDRICALN84-17618SHELL WITH A FIXED END WHICH CONTAINS AN
AXIAL PART-THROUGH OR THROUGH CRACK (Lehigh
Univ.)Univ.)N84-17618Univ.)47 p HC A03/MF A01CSCL 20KUnclas
G3/39G3/3918345

December 1983

Lehigh University, Bethlehem, PA

THE NATIONAL AERONAUTICS AND SPACE ADMINISTRATION

GRANT NGR 39-007-011

A PRESSURIZED CYLINDRICAL SHELL WITH A FIXED END WHICH CONTAINS AN AXIAL PART-THROUGH OR THROUGH CRACK

Ьy

0.S. Yahsi and F. Erdogan Lehigh University, Bethlehem, PA

ABSTRACT

In this paper a cylindrical shell having a very stiff end plate or a flange is considered. It is assumed that near the end the cylinder contains an axial flaw which may be modeled as a part-through surface crack or a through crack. The primary objective is to study the effect of the end constraining on the stress intensity factor which is the main fracture mechanics parameter. The applied loads acting on the cylinder are assumed to be axisymmetric. Thus the crack problem under consideration is symmetric with respect to the plane of the crack and consequently only the Mode I stress intensity factors are nonzero. With this limitation, the general perturbation problem for a cylinder with a built-in end containing an axial crack is considered. Reissner's shell theory is used to formulate the problem. The part-through crack problem is treated by using a line-spring model. In the case of a crack tip terminating at the fixed end it is shown that the integral equations of the shell problem has the same generalized Cauchy kernel as the corresponding plane stress elasticity problem. Even though the problem is formulated for a general surface crack profile and arbitrary crack surface tractions, the numerical results are obtained only for a semi-elliptic part-through axial crack located at the inside or outside surface of the cylinder and for internal pressure acting on the cylinder. The stress intensity factors are calculated and presented for a relatively wide range of dimensionless length parameters of the problem.

1. Introduction

In recent past, solutions of crack problems in shells proved to be quite useful in studying fatigue and fracture of such important structural components as pipes, pressurized containers, and a great variety of other thin-walled structural elements (see, for example, [1] for applications to the fatigue crack propagation of part-through cracks and to the

-1-

estimation of net-ligament rupture loads in pipelines). The existing solutions which are based on either the classical shallow shell theory or a Reissner type transverse shear theory have all been given for "infinite" shells in the sense that the crack is assumed to be located sufficiently far away from the boundaries and all other sources of stress disturbance so that all interaction effects may be neglected. The differences between the asymptotic crack tip stress yields given by the classical theory and by a higher order theory have now been welldocumented and will not be discussed in this paper (e.g., [2]), except to note that, particularly in the presence of local bending, the transverse shear theory appears to have clear advantages. The problems of a cylindrical shell with an axial crack, that with a circumferential crack and a spherical shell with a meridional crack have respectively been considered in [3], [4] and [5] by using Reissner's shell theory. The crack problem of toroidal shells with a positive or negative curvature ratio, including the effects of material orthotropy has been studied in [6]. The problem of an arbitrarily oriented crack in a cylindrical shell under general loading conditions is considered in [7]. The solutions given in [3]-[7] are all for a through crack.

The problem of surface cracks in shells is inherently hreedimensional elasticity problem and appears to be analytically intractable. There are, however, some numerical solutions based on the technique of finite elements [8], [9], or boundary integral equations [10]. Recently, there has also been some applications of the line spring model developed in [11] for plates to surface crack problems in shells (see [12] for the results obtained by the transverse shear and [13] by the classical shell theory). Comparison of the results given in [12] with the finite element solution given in [9] shows that one could obtain surprisingly good results for the stress intensity factors along the border of a part-through crack in a shell by using the line spring model with a higher order shell theory and with reasonably accurate compliance functions for the corresponding plane strain edge crack problem under membrane and bending loads.

-2-

The primary objective of this paper is to study the influence of a stiffened end on the stress intensity factors in a pressurized cylindrical shell containing an axial through or a part-through crack near the end. Such problems may arise in pipes and cylindrical containers having flanges or end plates the bending and membrane stiffnesses of which are very high in comparison with those of the shell itself (e.g., heat exchanger tubing near the end plates). Thus, in formulating the problem it may be assumed that the end of the shell is "fixed", that is all components of the displacement and the rotation vectors are zero. The part-through crack problem is solved only for a semi-elliptic internal or external surface crack. However, the technique is quite general and can accommodate any crack profile within the confines of basic limitations of the line spring model. As in the corresponding plane elasticity problems, in the shell problem too the case of the crack tip touching the end stiffener requires special consideration with regard to the analysis of the crack tip singularity as well as to the method of solution.

2. The Basic Shell Equations

Referring to Appendix A for normalized and dimensionless quantities and to [3]-[5] for details of derivations, in terms of a stress function ϕ , displacement component w and the auxiliary functions ψ and Ω , the basic equilibrium equations of a cylindrical shell may be expressed as follows:

$$\nabla^{4}\phi - \left(\frac{\lambda_{1}}{\lambda}\right)^{2} \frac{\partial^{2}w}{\partial y^{2}} = 0 \quad , \qquad (1)$$

$$\nabla^{4}w + \lambda^{2}\lambda_{1}^{2}(1-\kappa\nabla^{2}) \frac{\partial^{2}\phi}{\partial y^{2}} = \lambda^{4}(1-\kappa\nabla^{2}) \frac{\mathrm{aq}}{\mathrm{h}} , \qquad (2)$$

$$\kappa \nabla^2 \psi - \psi - w = 0 \quad , \tag{3}$$

$$\frac{\kappa(1-\nu)}{2} \nabla^2 \Omega - \Omega = 0 , \qquad (4)$$

-3-

where q(x,y) is the transverse shear leading and ψ and Ω are related to rotations as follows [4]:

$$\beta_{x} = \frac{\partial \psi}{\partial x} + \frac{\kappa(1-\nu)}{2} \frac{\partial \Omega}{\partial y} , \quad \beta_{y} = \frac{\partial \psi}{\partial y} - \frac{\kappa(1-\nu)}{2} \frac{\partial \Omega}{\partial x} . \quad (5)$$

The shell and crack dimensions and the notation are described in Fig. 1. The normalized membrane, moment and transverse shear resultants are defined by

$$N_{xx} = \frac{\partial^2 \phi}{\partial y^2}, \quad N_{yy} = \frac{\partial^2 \phi}{\partial x^2}, \quad N_{xy} = -\frac{\partial^2 \phi}{\partial x \partial y}, \quad (6)$$

$$M_{xx} = \frac{a}{h\lambda^4} \left(\frac{\partial \beta_x}{\partial x} + v \frac{\partial \beta_y}{\partial y} \right), \quad M_{yy} = \frac{a}{h\lambda^4} \left(v \frac{\partial \beta_x}{\partial x} + \frac{\partial \beta_y}{\partial y} \right), \quad (7)$$

$$M_{xy} = \frac{a}{h\lambda^4} \frac{1-v}{2} \left(\frac{\partial \beta_x}{\partial y} + \frac{\partial \beta_y}{\partial x} \right), \quad (7)$$

$$V_{x} = \frac{\partial w}{\partial x} + \beta_{x}$$
, $V_{y} = \frac{\partial w}{\partial y} + \beta_{y}$. (8)

To solve the problem, one may first consider a cylindrical shell without a crack which is fixed at $x_2 = 0$ plane and which is subjected to the given set of external loads. Since the problem is linear, the solution of the cracked shell problem may then be obtained by adding to this uncracked shell results a perturbation solution obtained from the cracked shell with a fixed end by using the equal and opposite of the stress and moment resultants from the first solution as the crack surface tractions. Thus, in the main crack problem one may assume that the transverse shear load q (such as pressure) is zero and the crack surface tractions are statically self-equilibrating.

3. Solution of the Differential Equations

By eliminating ϕ and by assuming that q = 0, from (1) and (2) we find

-4-

$$\nabla^{4}\nabla^{4}w + \lambda_{1}^{4}(1-\kappa\nabla^{2}) \frac{\partial^{2}w}{\partial y^{2}} = 0 \quad . \tag{9}$$

In the present study the primary interest is in the pressurized cylinder problem. Hence, in formulating the problem it will be assumed that the plane of the crack is a plane of symmetry with respect to loading as well as geometry. Therefore, for the shallow shell under consideration the solution of (9) may be expressed as

$$w(x,y) = \frac{1}{2\pi} \int_{-\infty}^{\infty} f_1(x,\alpha) e^{-i\alpha y} d\alpha + \frac{2}{\pi} \int_{0}^{\infty} f_2(y,\beta) \cos\beta x \ d\beta \ . \tag{10}$$

Assuming the solution of the ordinary differential equations resulting from (10) and (9) of the form

$$f_1(x,\alpha) = R(\alpha,m)e^{mx} , f_2(y,\beta) = S(\beta,n)e^{ny} , \qquad (11)$$

the characteristic equations giving m and n may be obtained as follows:

$$m^{8}-4\alpha^{2}m^{6} + 6\alpha^{4}m^{4} - (4\alpha^{2}+\kappa\lambda_{1}^{4})\alpha^{4}m^{2} + \alpha^{4}[\alpha^{4}+\lambda_{1}^{4}(1+\kappa\alpha^{2})] = 0 , \qquad (12)$$

$$n^{8} - (4\beta^{2} + \kappa\lambda_{1}^{4})n^{6} + (6\beta^{4} + \kappa\lambda_{1}^{4}\beta^{2} + \lambda_{1}^{4})n^{4} - 4\beta^{6}n^{2} + \beta^{8} = 0 .$$
 (13)

Note that, ordered properly, the roots of (12) and (13) have the following property

$$Re(m_i) < 0, m_{i+4} = -m_i, j = 1, \dots, 4,$$
 (14)

$$\operatorname{Re}(n_j) < 0$$
, $n_{j+4} \approx -n_j$, $j = 1, \dots, 4$. (15)

If we now observe that for the particular shell under consideration (Fig. 1) - $\infty < y < 0$, because of symmetry it is sufficient to consider the problem for x>0 only, and the external loads are local and are statically self-equilibrating (consequently all field quantities vanish as x- ∞ , y- ∞), by letting R(α ,m_i)=R_i(α) and S(β ,n_i)=S_i(β), the functions f₁ and

-5-

第二十五日日本に

 f_2 vanishing respectively at $x{=}\infty$ and $y{=}{-}\infty$ may be written as

$$f_{1}(x,\alpha) = \sum_{j=1}^{4} R_{j}(\alpha)e^{m_{j}x}, f_{2}(y,\beta) = \sum_{j=5}^{8} S_{j}(\beta)e^{n_{j}y}, \qquad (16)$$

where R_j , (j=1,...,4) and S_j , (j=5,...,8) are unknown functions. Similarly, by expressing

$$\phi(\mathbf{x},\mathbf{y}) = \frac{1}{2\pi} \int_{-\infty}^{\infty} g_1(\mathbf{x},\alpha) e^{-i\alpha \mathbf{y}} d\alpha + \frac{2}{\pi} \int_{0}^{\infty} g_2(\mathbf{y},\beta) \cos\beta \mathbf{x} d\beta , \qquad (17)$$

after obtaining w, from the coupled equations (1) and (2) the functions g_1 and g_2 may be obtained as

$$g_{1}(x,\alpha) = -\frac{\lambda_{1}^{2}\alpha^{2}}{\lambda^{2}} \stackrel{\mu}{=} \frac{R_{1}(\alpha)}{p_{j}^{2}} e^{m_{j}x}, p_{j}=m_{j}^{2}-\alpha^{2}, (x>0),$$
 (18)

$$g_{2}(y,\beta) = \frac{\lambda_{1}^{2}}{\lambda^{2}} \sum_{5}^{8} \frac{n_{j}^{2}S_{j}(\beta)}{q_{j}^{2}} e^{n_{j}y}, q_{j}=n_{j}^{2}-\beta^{2}, (y<0)$$
 (19)

Expressing now Ω in the form

$$\Omega(\mathbf{x},\mathbf{y}) = \frac{1}{2\pi} \int_{-\infty}^{\infty} h_1(\mathbf{x},\alpha) e^{-i\alpha \mathbf{y}} d\alpha + \frac{2}{\pi} \int_{0}^{\infty} h_2(\mathbf{y},\beta) \sin\beta \mathbf{y} \ d\beta , \qquad (20)$$

and assuming that

$$h_1(x,\alpha) = A(\alpha,r)e^{rx}$$
, $h_2(y,\beta) = B(\beta,s)e^{sy}$, (21)

from (4) it can be shown that the functions h_1 and h_2 satisfying the conditions at x= ∞ and y=- ∞ may be expressed as

$$h_1(x,\alpha) = A_1(\alpha)e^{r_1x}$$
, $r_1 = -[\alpha^2 + \frac{2}{\kappa(1-\nu)}]^{\frac{1}{2}}$, $(0 < x < \infty)$, (22a,b)

$$h_2(y,\beta) = B_2(\beta)e^{s_2y}$$
, $s_2 = +[\beta^2 + \frac{2}{\kappa(1-\nu)}]^{\frac{1}{2}}$, $(-\infty < y < 0)$, (23a,b)

-6-

where $A_1(\alpha) = A(\alpha, r_1)$ and $B_2(\beta) = B(\beta, s_2)$ are unknown functions.

Finally, one may easily show that the remaining differential equation (3) will also be satisfied and the solution will have the proper behavior at $x=\infty$, $y=-\infty$ if it is assumed that

$$\psi(\mathbf{x},\mathbf{y}) = \frac{1}{2\pi} \int_{-\infty}^{\infty} \theta_{1}(\mathbf{x},\alpha) e^{-i\alpha \mathbf{y}} d\alpha + \frac{2}{\pi} \int_{0}^{\infty} \theta_{2}(\mathbf{y},\beta) \cos\beta \mathbf{x} d\beta , \qquad (24)$$

$$\theta_{j}(x,\alpha) = \sum_{1}^{L} \frac{R_{j}(\alpha)}{\kappa p_{j}-1} e^{m_{j}x}, \quad \theta_{2}(y,\beta) = \sum_{5}^{R} \frac{S_{j}(\beta)}{\kappa q_{j}-1} e^{n_{j}y}, \quad (25)$$

where R_j , m_j , p_j , S_j , n_j and q_j are the same quantities which appear in (18) and (19).

The formulation given above for x>0, y<0 satisfies the conditions at infinity and contains ten unknown functions $(R_j, S_j, A_l \text{ and } B_2)$. These functions are to be determined from the boundary conditions prescribed on x=0 and y=0.

4. The Boundary Conditions

Referring to Fig. 1 and assuming symmetry with respect to $x_1=0$ plane, the boundary conditions for a cylindrical shell fixed at y=0 and containing a through crack of length 2a along $x_1=0$, $-d < x_2 < -b$ may be expressed as follows (see Appendix A for the normalized quantities)

$$u(x,0) = 0, v(x,0) = 0, w(x,0) = 0, \beta_{x}(x,0) = 0, \beta_{y}(x,0) = 0, (0 < x < \infty)$$

(26)

$$N_{XY}(0,y) = 0, \ M_{XY}(0,y) = 0, \ V_{X}(0,y) = 0, \ (-\infty < y < 0) \ , \ (27)$$

$$N_{xx}(+0,y) = F_{1}(y), -d_{1} < y < -b_{1},$$

$$u(0,y) = 0, -\infty < y < -d_{1}, -b_{1} < y < 0,$$

$$(28a,b)$$

-7-

$$M_{xx}(+0,y) = F_{2}(y), -d_{1} < y < b_{1},$$

$$\beta_{x}(0,y) = 0, -\infty < y < -d_{1}, -b_{1} < y < 0$$
(29a,b)

where $d_1 = d/a$, $b_1 = b/a$ and F_1 and F_2 are the crack surface tractions known from the uncracked shell solution. The displacement component w is given by (10) and (16) and the quantities β_x , β_y , N_{xy} , M_{xy} , V_x , N_{xx} and M_{xx} may easily be expressed in terms of the unknown functions R_j , S_j , A_1 and B_2 by substituting from the solution given in the previous section into (5)-(8). These expressions may be found in Appendix B. The displacements u and v are determined by using the Hooke's law and the strain displacement relations

$$\varepsilon_{ij} = \frac{1}{2} \left(u_{i,j} + u_{j,i} + Z_{i} u_{3,j} + Z_{j} u_{3,i} \right), \quad (i,j = 1,2) \quad , \tag{30}$$

where $Z(x_1, x_2)$ gives the equation of the middle surface of the shell. Observing that $Z_{,22} = 0$, $Z_{,11} = -1/R$ and referring to Appendix A, it can be shown that

$$\frac{\partial^2 u}{\partial y^2} = 2(1+v) \frac{\partial N_{xy}}{\partial y} - \frac{\partial N_{yy}}{\partial x} + v \frac{\partial N_{xx}}{\partial x} + \frac{\lambda_1^2}{\lambda^2} \frac{\partial^2 w}{\partial y^2} \times , \qquad (31)$$

$$\frac{\partial v}{\partial y} = N_{yy} - v N_{xx} , \qquad (32)$$

from which we obtain

$$u(x,y) = \frac{1}{2\pi} \frac{\lambda_1^2}{\lambda^2} \int_{-\infty}^{\infty} \frac{\mu}{1} \frac{(2+\nu)\alpha^2 - m_j^2}{p_j^2} R_j(\alpha)m_j e^{m_j x - i\alpha y} d\alpha$$
$$+ \frac{2}{\pi} \frac{\lambda_1^2}{\lambda^2} \int_{0}^{\infty} \frac{\mu}{1} \frac{(2+\nu)n_j^2}{q_j^2} S_j(\beta)\beta e^{n_j y} \sin\beta x d\beta + \frac{\lambda_1^2}{\lambda^2} xw(x,y) , \qquad (33)$$

$$v(x,y) = -\frac{1}{2\pi} \frac{\lambda_1^2}{\lambda^2} \int_{-\infty}^{\infty} \frac{\mu}{2} \frac{\nu \alpha^2 + m_j^2}{p_j^2} R_j(\alpha) \alpha e^{m_j x - 1\alpha y} d\alpha \qquad \text{ORIGINAL PAGE IS} \\ -\frac{2}{\pi} \frac{\lambda_1^2}{\lambda^2} \int_{0}^{\infty} \frac{\mu}{2} \frac{n_j}{q_j^2} (\beta^2 + \nu n_j^2) S_j(\beta) e^{n_j y} \cos\beta x d\beta, \quad (x>0, y<0). \quad (34)$$

By substituting from (33), (34), (10), (16), (8.9) and (8.10) into (26) and by inverting the sine and cosine transforms we find

$$\frac{8}{5} \frac{(2+\nu)n_{j}^{2}-\beta^{2}}{q_{j}^{2}} S_{j}(\beta) = -\frac{1}{2\pi} \int_{-\infty}^{\infty} \frac{4}{1} \frac{(2+\nu)\alpha^{2}-m_{j}^{2}}{p_{j}^{2}(m_{j}^{2}+\beta^{2})} R_{j}(\alpha)m_{j} d\alpha , \qquad (35)$$

$$\frac{n_{j}(\beta^{2}+\nu n_{j}^{2})}{q_{j}^{2}} s_{j}(\beta) = \frac{1}{2\pi} \int_{-\infty}^{\infty} \frac{4}{1} \frac{m_{j}^{2}+\nu \alpha^{2}}{p_{j}^{2}(m_{j}^{2}+\beta^{2})} R_{j}(\alpha) \alpha m_{j} d\alpha ,$$
 (36)

$$\sum_{5}^{8} S_{j}(\beta) = \frac{1}{2\pi} \int_{-\infty}^{\infty} \frac{4}{1} \frac{m_{j}R_{j}(\alpha)}{m_{j}^{2} + \beta^{2}} d\alpha , \qquad (37)$$

$$\frac{\beta S_{j}(\beta)}{5} = \frac{\kappa(1-\nu)}{2} S_{2}B_{2}(\beta) = \frac{1}{2\pi} \int_{-\infty}^{\infty} \frac{\mu}{1} \frac{\beta m_{j}R_{j}(\alpha)}{(\kappa p_{j}-1)(m_{j}^{2}+\beta^{2})} d\alpha$$

$$- \frac{\kappa(1-\nu)i}{4\pi} \int_{-\infty}^{\infty} \frac{\alpha\beta A_{1}(\alpha)}{r_{1}^{2}+\beta^{2}} d\alpha , \qquad (38)$$

W-27.2

$$\frac{8}{5} \frac{r_{1}S_{j}(\beta)}{\kappa q_{j}-1} + \frac{\kappa(1-\nu)}{2} \beta B_{2}(\beta) = \frac{1}{2\pi} \int_{-\infty}^{\infty} \frac{4}{1} \frac{\alpha m_{j}R_{j}(\alpha)}{(\kappa p_{j}-1)(m_{j}^{2}+\beta^{2})} d\alpha + \frac{\kappa(1-\nu)}{4\pi} \int_{-\infty}^{\infty} \frac{r_{1}^{2}A_{1}(\alpha)}{r_{1}^{2}+\beta^{2}} d\alpha .$$
(39)

Consideration of the mixed boundary conditions (28) and (29) in mind, we now define the following new unknown functions:

ORIGINAL PAGE IS

$$G_1(y) = \frac{\partial}{\partial y} u(+0, y) , G_2(y) = \frac{\partial}{\partial y} \beta_x(+0, y) , (-\infty < y < 0) .$$
 (40)

From (33), (B.9) and (40) it can be shown that

$$G_{1}(y) = -\frac{i}{2\pi} \frac{\lambda_{1}^{2}}{\lambda^{2}} \int_{-\infty}^{\infty} \frac{\mu}{2} \frac{(1+\nu)\alpha^{2}-p_{j}}{p_{j}^{2}} R_{j}(\alpha)\alpha e^{-i\alpha y} d\alpha \qquad (41)$$

$$G_{2}(\gamma) = -\frac{i}{2\pi} \int_{-\infty}^{\infty} \frac{4}{1} \frac{m_{j}R_{j}(\alpha)}{\kappa p_{j}-1} \alpha e^{-i\alpha\gamma} d\alpha - \frac{\kappa(1-\nu)}{4\pi} \int_{-\infty}^{\infty} \alpha^{2}A_{1}(\alpha) e^{-i\alpha\gamma} d\alpha.$$
(42)

From (28), (29) and (40), if we observe that $G_1=0$, $G_2=0$ for $-\infty < y < -d_1$, $-b_1 < y < (-, by defining -b) < -b$

$$C_{j}(\alpha) = \int_{-d_{1}}^{-d_{1}} G_{j}(y) e^{i\alpha y} dy , (j = 1, 2) , \qquad (43)$$

and by using the expressions (B.3), (B.6) and (B.7) it can be shown that the homogeneous boundary conditions (27), (41) and (42) are equivalent to

$$\sum_{j=1}^{4} \frac{m_j R_j(\alpha)}{P_j^2} = 0 , \qquad (44)$$

No.

$$\sum_{1}^{\mu} \frac{m_j R_j(\alpha)}{\kappa p_j - 1} = i \left[\kappa (1 - \nu) \alpha + \frac{1}{\alpha} \right] C_2(\alpha) , \qquad (45)$$

$$\sum_{1}^{4} m_{j} R_{j}(\alpha) = -\frac{i}{\alpha} C_{2}(\alpha) , \qquad (46)$$

$$\sum_{j=1}^{4} \frac{m_{j}R_{j}(\alpha)}{P_{j}} = -\frac{\lambda^{2}}{\lambda_{1}^{2}} \frac{i}{\alpha} C_{1}(\alpha) , \qquad (47)$$

$$A_1(\alpha) = 2C_2(\alpha) \quad . \tag{48}$$

From (44)-(47) one may easily solve for R_j and obtain expressions of the form

$$R_{j}(\alpha) = I[Q_{j}(\alpha)C_{1}(\alpha) + N_{j}(\alpha)C_{2}(\alpha)]$$

=
$$\int_{-d_{1}}^{-b_{1}} \sum_{k=1}^{2} c_{jk}(\alpha,t)G_{k}(t)dt , (j=1,...,4) .$$
(49)

Substituting now from (48) and (49) into (35)-(39), the remaining unknowns may also be expressed as follows:

$$S_{j}(\beta) = \int_{-d_{1}}^{-b_{1}} \sum_{k=1}^{2} b_{jk}(\beta,t)G_{k}(t)dt , (j=1,...,4) , \qquad (50)$$

$$B_{2}(\beta) = \int_{-d_{1}}^{-b_{1}} \sum_{k=1}^{2} b_{5k}(\beta,t)G_{k}(t)dt , \qquad (51)$$

where c_{jk} and b_{jk} are known functions. Thus, once G_1 and G_2 are determined (48)-(51) and Appendix B would give all the field quantities needed.

5. The Integral Equations

From the derivations given in the previous section it is seen that, in addition to the assumption $G_1 = 0 = G_2$ for $-\infty < y < -d_1$, -b < y < 0 used in (43) if G_1 and G_2 are also assumed to satisfy the conditions

$$\int_{-d_{1}}^{-b_{1}} G_{j}(y) dy = 0 , \quad (j=1,2) , \quad (52)$$

Then all boundary conditions (26)-(29) except (28a) and (29a) would be satisfied. These two conditions may now be used to determine the unknown functions G_1 and G_2 . Thus, by substituting from equations (B.1),

-11-

「「な」に載する

(B.4) and (48)-(51) into (28a) and (29a), we obtain

$$\lim_{x \to +0} \int_{-d_{j}}^{-D_{j}} \sum_{j=1}^{\infty} \left[\int_{-\infty}^{\infty} V_{kj}(x,\alpha) e^{j(t-y)\alpha} d\alpha + \int_{0}^{\infty} Y_{kj}(y,t,\beta) \cos x\beta d\beta \right] G_{j}(t) dt$$

= $F_{k}(y)$, (k=1,2), (-d₁<y<-b₁) (53)

where V_{kj} and Y_{kj} are very complicated but known functions. As t-y and for b=0 as $(t,y) \rightarrow 0$ the kernels in the integral equations (53) are expected to be unbounded. Since the singular behavior of the unknowns G₁ and G₂ will be dependent on the singular nature of the kernels, it is necessary to examine the asymptotic behavior of these kernels. In (53) the integrands of the inner integrals are bounded for all values of their arguments. Thus, any singularities the kernels may have must be due to the behavior of the integrands at $\alpha = \mp \infty$ and $\beta = \infty$, and these singularities may be separated by isolating the asymptotic parts of V_{kj} for $|\alpha| \rightarrow \infty$ and of Y_{kj} for $\beta \rightarrow \infty$. This can be done in closed form by first extracting the asymptotic values of $m_j(\alpha)$, $n_j(\beta)$, $r_1(\alpha)$ and $s_2(\beta)$ from the charactoristic equations (12), (13), (22b) and (23b) and then by substituting these values into the expressions of V_{kj} and Y_{kj} . From the characteristic equations it can be shown that for large values of $|\alpha|$ and β we have

$$m_{j}(\alpha) = -|\alpha|(1 + \frac{p_{j}}{2\alpha^{2}} - \frac{p_{j}^{2}}{8\alpha^{4}} + \dots), \quad (j=1,\dots,4), \quad (54)$$

$$n_{j}(\beta) = \beta(1 + \frac{q_{j}}{2\beta^{2}} - \frac{q_{j}^{2}}{8\beta^{4}} + ...), (j=5,...,8), \qquad (55)$$

$$r_1(\alpha) = -|\alpha|(1 + \frac{1}{\kappa(1-\nu)\alpha^2} - ...),$$
 (56)

$$s_2(\beta) = \beta(1 + \frac{1}{\kappa(1-\nu)\beta^2} - ...)$$
 (57)

-12-

By using (54)-(57) and by adding and subtracting the asymptotic values of V_{kj} and Y_{kj} in (53), after evaluating the singular terms of the kernels in closed form, the integral equations (53) may finally be expressed as follows:

$$\int_{-d_{1}}^{b_{1}} \left[\frac{1}{t-y} + \frac{v^{2} + 6v-3}{(v+1)(3-v)} + \frac{1}{t+y} - \frac{6(1+v)}{3-v} + \frac{y}{(t+y)^{2}} + \frac{4(1+v)}{3-v} + \frac{y^{2}}{(t+y)^{3}} \right] G_{1}(t) dt + \int_{-d_{1}}^{b_{1}} k_{11}(y,t)G_{1}(t) dt + \int_{-d_{1}}^{b_{1}} k_{12}(y,t)G_{2}(t) dt = 2\pi F_{1}(y) , -d_{1} \leq y \leq b_{1} , \qquad (58)$$

$$(1-\nu^{2})\int_{-d_{1}}^{-b_{1}} \left[\frac{1}{t-y} + \frac{\nu^{2}+6\nu-3}{(\nu+1)(3-\nu)} \frac{1}{t+y} - \frac{6(1+\nu)}{3-\nu} \frac{y}{(t+y)^{2}} + \frac{4(1+\nu)}{3-\nu} \frac{y^{2}}{(t+y)^{3}}\right] G_{2}(t)dt + \int_{-d_{1}}^{-b_{1}} k_{21}(y,t)G_{1}(t)dt + \int_{-d_{1}}^{-b_{1}} k_{22}(y,t)G_{2}(t)dt = 2\pi\lambda^{4} \frac{h}{a} F_{2}(y) , -d_{1} < y < -b_{1} ,$$
(59)

where the kernels k_{ij} , (i, j = 1, 2) are known bounded functions. It should be noted that the integral equations (58) and (59) must be solved under conditions (52).

For $b_1 > 0$ the integral equations (58) and (59) have simple Cauchytype kernels and have a solution of the form [14]

$$G_{k}(y) = H_{k}(y) / [-(y+d_{1})(y+b_{1})]^{\frac{1}{2}}, -d_{1} < y < -b_{1}, (k=1,2)$$
 (60)

where H_1 and H_2 are unknown bounded functions. In this case the integral equations may be solved numerically by using the technique described,

-13-

for example, in [15]. On the other hand for $b_1 = 0$ (that is, if the crack tip $y = -b_1$ is extended to the fixed end), it is seen that the kernels have singular terms in addition to $(t-y)^{-1}$ which become unbounded as t+0 and y+0 together. The singular parts of the kernels shown separately in (58) and (59) are typically the generalized Cauchy kernels. Because of these kernels the solution no longer has the square-root singularity given by (60). From (58) and (59) we first observe that the dominant kernels in the two equations are identical. Consequently, the singular behavior of G_1 and G_2 (or u and β_X) at the crack tips would be identical. This, of course, is the physically expected result. Next, to obtain the singular behavior of the solution we express G_1 and G_2 as

$$G_{k}(y) = P_{k}(y)/[-y^{\gamma}(y+d_{1})^{\omega}], \quad 0 < \operatorname{Re}(\gamma,\omega) < 1, \quad (k-1,2), \quad (-d_{1} < y < 0), \quad (61)$$

where the functions P_1 and P_2 are bounded and unknown and the unknown constants γ and ω are determined by substituting from (61) into (58) and (59) and by using the function-theoretic method (see, for example, [15]). Thus, from (58), (59) and (61) the characteristic equations giving γ and ω may be obtained as follows:

$$\cos \pi \gamma + \frac{\nu^2 + 6\nu - 3}{(\nu + 1)(3 - \nu)} + \frac{2(1 + \nu)}{3 - \nu} \gamma (\gamma + 2) = 0 , \qquad (62)$$

ħ

11 #

(63)

 $\cot \pi \omega = 0$.

The acceptable root of (63) is 1/2 which is the expected power of singularity for the crack tip $y=-d_1$ embedded in a homogeneous medium. It may be shown that (62) is identical to the plane stress version of the characteristic equation for the corresponding plane elasticity problem [16]. For example, for v=0.3 it is found that $\gamma = 0.24165$ is the acceptable root. In this special case too the system of integral equations (58) and (59) may again be solved numerically by following the technique described in [15].

-14-

6. Stress Intensity Factors

After solving the integral equations the asymptotic behavior of the stress state around the crack tips may be examined by using the expressions given in Appendix B. For the embedded crack (i.e., for b>0) the problem is the same as in an infinite shell which has been discussed previously in detail elsewhere (see, [3]-[6]). For the crack tip at the fixed end b=0 the asymptotic behavior of the stress state would be identical to the plane stress problem considered in [16] and only the related stress intensity factor needs to be given. One should note that as shown in [3]-[6], unlike the asymptotic results obtained from the classical theory, the membrane and bending resultants given by the Reissner's theory have identical behavior around the crack tips and this behavior is in turn identical to that given by the plane elasticity theory. Thus, to describe the stress state around the crack tips all one needs to do is to determine a set of thickness-dependent stress intensity factors.

The in-plane components of the stress state in the shell are given by

$$\sigma_{ij}(x_{1}, x_{2}, x_{3}) = \sigma_{ij}^{m} + \sigma_{ij}^{b}, \ \sigma_{ij}^{m}(x_{1}, x_{2}) = \frac{N_{ij}(x_{1}, x_{2})}{h},$$

$$\sigma_{ij}^{b}(x_{1}, x_{2}, x_{3}) = \frac{12x_{3}}{h^{3}} M_{ij}(x_{1}, x_{2}), \ (i, j=1, 2),$$
(64)

where superscripts m and b refer to membrane and bending stresses. In the symmetric problem under consideration only the Mode I stress state exists around the crack tips. For the embedded crack the corresponding stress intensity factors at the crack tips $x_2 = -d$ and $x_2 = -b$ (Fig. 1) may, therefore, be defined as follows:

$$k_{1}(-b, x_{3}) = \lim_{\substack{x_{2} \to -b}} \sqrt{2(x_{2}+b)} \sigma_{11}(0, x_{2}, x_{3}),$$

$$k_{1}(-d, x_{3}) = \lim_{\substack{x_{2} \to -d}} \sqrt{-2(x_{2}+d)} \sigma_{11}(0, x_{2}, x_{3}). \qquad (65a, b)$$

-15-

These stress intensity factors may be calculated from the asymptotic analysis of the stresses around the crack tips. However, they may also be calculated directly from the integral equations (58) and (59) without lengthy asymptotic analysis. To do this we first observe that the left hand sides of (58) and (59) give the expressions for N_{XX} and M_{XX} on x=0 outside as well as inside the crack $(-d_1 < y < -b_1)$, and only the dominant kernels contribute to the stress singularity. Thus referring to (64) and (65), after some calculations it may easily be shown that

$$k_{1}(-b, x_{3}) = -\frac{E}{2} \sqrt{a} \left[H_{1}(-b_{1}) + \frac{x_{3}}{a}H_{2}(-b_{1})\right],$$

$$k_{1}(-d, x_{3}) = \frac{E}{2} \sqrt{a} \left[H_{1}(-d_{1}) + \frac{x_{3}}{a}H_{2}(-d_{1})\right], \qquad (66a,b)$$

where H_1 and H_2 are related to G_1 and G_2 through (60) and are the main calculated results.

For b = 0 the angular distribution of stresses and the stress intensity factors will depend on the dominant parts of the integral equations (58) and (59). Since the dominant kernels obtained for the shell problem are identical to the plane elasticity problem, (aside from the magnitude of the stress intensity factors) the analysis and the results would also be the same. The details of the asymptotic analysis may be found in [16]. In this problem it is particularly important to note that the stress intensity factor k_1 is a measure of the amplitude of all in-plane stresses σ_{ii} , (i,j=1,2) around the crack tip y=0, there is no "cleavage" stress σ_{11} in the "second medium" (which is rigid) in terms of which k, may be defined, stress state around the crack tip may be calculated in terms of k, and the angular distributions given in [16], and k_1 may easily be defined in terms of the crack surface displacement (au+ $x_{3}\beta_{x}$). Similar to [16], from the dominant part of the integral equations the stress intensity factor at the crack tip $x_2 = -b = 0$ may be obtained as

-16-

$$k_{1}(0,x_{3}) = -\frac{4E[2-\nu-\gamma(1-\nu)]}{(1+\nu)(3-\nu)\sin\pi\gamma} \left[P_{1}(0) + \frac{x_{3}}{a}P_{2}(0)\right]$$
(67)

After the determination of the thickness-dependent stress intensity factor k_1 the stress state near the crack tip $x_2=0$ may be obtained from

$$\sigma_{ij}(r,\theta,x_3) \stackrel{\sim}{=} \frac{k_1(0,x_3)}{\sqrt{2} r^{\gamma}} f_{ij}(\theta) , \qquad (68)$$

where (r,θ) are the polar coordinates in (x_1,x_2) plane and the functions f_{ij} may be found in $[16]^{(*)}$. In this case at the embedded crack tip $x_2^{=-d}$ the relation between the stress intensity factor and the crack surface displacement leading to (66b), namely

$$k_{1}(-d,x_{3}) = \frac{E}{2} \lim_{x_{2} \to -d} \sqrt{2(x_{2}+d)} \frac{\partial}{\partial x_{2}} \left[u_{1}(+0,x_{2}) + x_{3}\beta_{11}(+0,x_{2}) \right]$$
(69)

is still valid and, therefore, referring to (61) k_{\parallel} may be calculated from

$$k_1(-d,x_3) = \frac{E}{2^{\gamma+\frac{1}{2}}} \sqrt{a} \left[P_1(-d_1) + \frac{x_3}{a} P_2(-d_1)\right]$$
 (70)

7. The Part-Through Crack Problem

In this paper the part-through crack problem described in Fig. 1 will be treated by using the line-spring model. The particular version of the model used with the Reissner's plate or shell theory is discussed in [17] and [12] in detail. Since for the problem under consideration the method to be followed and the compliance coefficients to be used in the line spring model would be identical to those given in [17] and [12], only the results and no analytical details will be discussed in this paper.

^(*) The distributions given for the greatest stiffness ratio in [16] may be used as an approximation to the rigid end problem.

In the symmetrically loaded shell having a symmetrically oriented crack shown in Fig. 1, it is clear that only the Mode I stress intensity factor would be nonzero along the crack front. At a location y along the crack front this stress intensity factor is calculated from [12]

$$k_1(y) = \sqrt{h} \left[\sigma(y) g_1(\xi) + m(y) g_b(\xi) \right], \xi = L/h$$
 (71)

The functions σ and m are defined by

$$\sigma(y) = \frac{N(x_2)}{h} = \frac{N(ay)}{h}, \quad m(y) = \frac{6M(x_2)}{h^2} = \frac{6M(ay)}{h^2}, \quad (72)$$

where N and M are the membrane and bending resultants which replace the net ligament under the surface crack and L is the crack depth (Fig. 1). The functions g_t and g_b are essentially the shape factors for the plane strain problem of a strip of thickness h which contains an edge crack of depth L and is subjected to uniform tension or cylindrical bending. These shape factors are given by

$$g_{t}(\xi) = \sqrt{\xi} (1.1216 + 6.5200\xi^{2} - 12.3877\xi^{4} + 89.0554\xi^{6} - 188.6080\xi^{8} + 207.3870\xi^{10} - 32.0524\xi^{12}) ,$$

$$g_{b}(\xi) = \sqrt{\xi} (1.1202 - 1.8872\xi + 18.0143\xi^{2} - 87.3851\xi^{3} + 241.9124\xi^{4} - 319.9402\xi^{5} + 168.0105\xi^{6}) , \qquad (73a b)$$

To determine σ and m the integral equations (58) and (59) are modified to incorporate the effect of the net ligament. This is done by replacing F₁ and F₂ (which are equal and opposite to N_{xx} and M_{xx} calculated from the uncracked shell solution) as follows:

$$F_1(y) \rightarrow F_1(y) + \frac{\sigma(y)}{E}, F_2(y) \rightarrow F_2(y) + \frac{m(y)}{6E}$$
 (74)

-18-

By using also the linear dependence between the pairs (σ ,m) and (u, β_{χ}) [12], the integral equations are then modified as

$$-\gamma_{tt}(y) \int_{-d_{1}}^{y} G_{1}(t) dt + \gamma_{tb}(y) \int_{-d_{1}}^{y} G_{2}(t) dt + \frac{1}{2\pi} \int_{-d_{1}}^{-b_{1}} k_{s}(y,t) G_{1}(t) dt + \frac{1}{2\pi} \int_{-d_{1}}^{-b_{1}} \sum_{1}^{2} k_{1j}(y,t) G_{j}(t) dt = F_{1}(y), -d_{1} < y < -b_{1},$$
(75)

$$\frac{1}{4} \gamma_{bt}(y) \int_{-d_{1}}^{y} G_{1}(t) dt - \gamma_{bb}(y) \int_{-d_{1}}^{y} G_{2}(t) dt + \frac{a(1-\nu^{2})}{2\pi h\lambda^{4}} \int_{-d_{1}}^{b_{1}} k_{s}(y,t) G_{2}(t) dt$$

$$\frac{a}{2\pi h\lambda^{4}} \int_{-d_{1}}^{b_{1}} \sum_{1}^{2} k_{2j}(y,t) G_{j}(t) dt = F_{2}(y), -d_{1} < y < -b_{1}, \qquad (76)$$

where k_s is the generalized Cauchy kernel given in (58) and (59), the upper (i.e., -) the lower (i.e., +) signs are to be used for the outer and the inner surface crack, respectively.

After solving (75) and (76) for G_1 and G_2 , u and β_x , and then σ and m are evaluated as follows:

$$u(+0,\gamma) = \int_{-d_1}^{\gamma} G_1(t) dt , \beta_{\chi}(+0,\gamma) = \int_{-d_1}^{\gamma} G_2(t) dt , \qquad (77)$$

$$\sigma(\mathbf{y}) = \mathbf{E}[\gamma_{tt}\mathbf{u} \pm \gamma_{tb}\beta_{x}], \ \mathbf{m}(\mathbf{y}) = \mathbf{6}\mathbf{E}[\gamma_{bt}\mathbf{u} \pm \gamma_{bb}\beta_{x}], \qquad (78)$$

where the + and - signs are to be used for the outer and the inner crack, respectively. The functions $\gamma_{ij}(y)$, (i,j=t,b) are known in terms of g_t and g_b (see [12] or [17]).

-19-

8. The Results for a Pressurized Cylinder

As an example we consider a cylinder which is fixed in one end and is internally pressurized (Fig. 1). The cylinder is assumed to be sufficiently long so that the perturbation field of the crack interacts with one end only. The crack problem is solved by using the equal and opposite of the stress resultants N_{11} and M_{11} obtained in Appendix C from the uncracked shell solution as the crack surface tractions in the integral equations (58) and (59) or (75) and (76). In the through crack problem, as seen from (66), the stress intensity factors are linearly dependent on the thickness coordinate x_3 . Thus, one may distinguish a "membrane" and a "bending" component of the stress intensity factor. We could therefore define the following normalized stress intensity factors:

$$k_{m}(\alpha_{i}) = \frac{k_{1}(\alpha_{i}, 0)}{(p_{0}R_{i}/h)\sqrt{a}}, k_{b}(\alpha_{i}) = \frac{k_{1}(\alpha_{i}, h/2) - k_{1}(\alpha_{i}, 0)}{(p_{0}R_{i}/h)\sqrt{a}},$$
 (79a,b)

目載

「日本語」

where $\alpha_1 = -b$, $\alpha_2 = -d$ identify the crack tip, k_1 is defined by (65) and is calculated from (66), p_0 is the internal pressure, 2a is the crack length, and R_1 is the inner radius and h the thickness of the cylinder. The normalizing stress intensity factor $(p_0R_1/h)\sqrt{a}$ corresponds to the value in a flat plate under a uniform membrane stress (p_0R_1/h) and having the same size crack as the shell.

Tables 1 and 2 show the calculated results obtained for certain values of the dimensionless length parameters R/h, a/h and c/a of the problem, where c defines the crack location. The tables clearly show the influence of the end stiffener in reducing the stress intensity factors. As c increases the stress intensity factors at both ends approach the infinite cylinder values. The effect of the end stiffener and the curvature on the stress intensity factors can be seen somewhat better in Fig. 2 where some limited information is displayed. The figure shows the membrane component of the normalized stress intensity factor defined by (79a) as a function of the crack location c for a

-20-

fixed crack length a=3h and for various curvature ratios R/h. It is important again to observe that as c→a, or as the crack tip approaches the end stiffener, generally the stress intensity factors decrease and, furthermore, k_m at x_2 =-b tends to zero. This may easily be explained by noting that for c=a there is a change in the nature of stress singularity, i.e.,

$$\sigma_{ij} \stackrel{\approx}{=} \frac{k_1(-b)}{\sqrt{2r}} \text{ for } c > a \text{ or } b > 0 , \qquad (80)$$

$$\sigma_{ij} = \frac{k_1(0)}{\sqrt{2} r^{\gamma}} = \frac{k_1(0) r^{\frac{1}{2} - \gamma}}{\sqrt{2r}} \quad \text{for } c=a \text{ or } b=0 \quad , \tag{81}$$

where r is a small distance from the crack tip and $k_1(-b)$ and $k_1(0)$ are finite constants. Thus, from (80) and (81) it is seen that the stress intensity factor based on the definition of the conventional square root singularity becomes

$$\lim_{\substack{b \to 0}} k_1(-b) \stackrel{\sim}{=} \lim_{\substack{r \to 0 \\ b \to 0}} \sqrt{2r} \sigma_{ij} = \lim_{\substack{r \to 0 \\ b \to 0}} k_1(0) r^{\frac{1}{2} - \gamma} = 0 .$$
(82)

A second somewhat curious observation one may make from Fig. 2 is that for smaller values of R/h there seems to be a slight "overshoot" in the stress intensity factor $k_m(-d)$ before it tends to the infinite cylinder value. The explanation for this may be found in the uncracked cylinder solution which indicates that in the perturbation region the end stiffener may cause a slight bulging of the cylinder in radial direction.

In Tables 1 and 2 the column c/a = 1 corresponds to the crack terminating at the end stiffener, (i.e., b=0). In this case the stress intensity factor k_1 at $x_2=0$ is calculated from (67). Despite relatively large magnitudes of these stress intensity factors, as indicated above, since the stress singularity at this point is a weaker singularity

-21-

(i.e., $\gamma < \frac{1}{2}$, see (68)), there is actually a reduction in the amplitude of the stress field as b+0.

The results obtained from the part-through crack solution are given in Tables 3-10. In all these calculations it is assumed that the crack has a semi-elliptic profile as shown in Fig. 1 for which the crack depth is given by

$$L(x_2) = L_0 \sqrt{1 - (x_2 + c)^2 / a^2}, (-d < x_2 < -b)$$
 (83)

or

$$L(y) = L_0 \sqrt{1 - (y + c_1)^2}$$
, $y = x_2/a$, $c_1 = c/a$, $(-c_1 - 1 < y < -c_1 + 1)$: (84)

The stress intensity factors shown in the Tables are calculated from (71) and are normalized as follows:

$$k_{t}(\bar{x}) = \frac{k_{1}(x_{2})}{k_{ot}}, k_{ot} = \frac{p_{o}R_{i}}{h}\sqrt{h} g_{t}(\xi_{o}), \xi_{o} = \frac{L_{o}}{h},$$
 (85)

$$k_{b}(\bar{x}) = \frac{k_{1}(x_{2})}{k_{ob}}, \ k_{ob} = \frac{p_{o}R_{i}}{h} \sqrt{h} g_{b}(\xi_{o}), \ \xi_{o} = \frac{L_{o}}{h},$$
 (86)

where $\bar{x} = y+c_1 = (x_2+c)/a$ and k_t is the contribution of the membrane component N₁₁ and k_b that of the bending component M₁₁ of the external loading (see, equations (C9) and (C10)). The total Mode I stress intensity factor along the crack front is then given by

 $k_1(\bar{x}) = k_t(\bar{x}) + k_b(\bar{x})$, $(-1 < \bar{x} < 1)$. (87)

The normalizing stress intensity factors k_{ot} and k_{ob} are the corresponding edge crack values obtained from the plane strain solution of an edge-notched strip under a membrane stress $N_{\infty} = p_0 R_i/h$ or a bending moment $M_{\infty} = p_0 R_i h/6$. The expressions of g_t and g_b are given by (73). For values of L_0/h which are used in the numerical calculations they are also given by

-22-

$L_o/h = \xi_o$	0.2	0.4	0,6	0.8
$\sqrt{h/L_o} g_t(\xi_o)$	1,3674	2.1119	4.035	11.988
√h/L _o g _b (ξ _o)	1.0554	1.2610	1.915	4.691

In the tables contributions of the membrane and bending loads are shown separately in order to give some idea about the nature of the loading. The results show that even though generally the membrane component is the dominant stress intensity factor, near the fixed end, particularly for relatively small cracks the stress intensity factor resulting from the bending component of the external load may be the more significant one.

Tables 3-7 show the normalized stress intensity factors k_t and k_b at the maximum penetration point $(\bar{x} = y+c_1 = (x_2+c)/a = 0)$ of a semielliptic inner or outer surface crack in the pressurized cylinder for various combinations of the dimensionless length parameters l_0/h , a/h, c/a and R/h. In all calculations given in this paper it is assumed that the Poisson's ratio v is 0.3. The effect of v on the stress intensity factors, however, is known to be rather insignificant [4].

Tables 8-10 show some examples for the distribution of the normalized stress intensity factors k_t and k_b along the crack front. As expected, for cracks very near the end the stress intensity distribution is highly nonsymmetric (with respect to the mid-point $\bar{x} = (x_2+c)/a = 0$) and as c increases it becomes more symmetric (see, for example, Table 9, c/a = 10).

Some sample results showing the variation of the total stress intensity factor are given in Figures 3 and 4. The total stress intensity factor k_1 is calculated from (85)-(87) as follows:

$$k_{1}(x_{2}) = k_{ot}k_{t}(\bar{x}) + k_{ob}k_{b}(\bar{x})$$

= $\left(\frac{P_{o}R_{i}}{h}\sqrt{L_{o}}\right) \left[k_{t}(\bar{x})\sqrt{h/L_{o}}g_{t}(L_{o}/h) + k_{b}(\bar{x})\sqrt{h/L_{o}}g_{b}(L_{o}/h)\right] .$ (88)

-23-

Figure 3 shows the stress intensity factor at the deepest penetration point of the crack (i.e., for L=L at x_2 =-c) as a function of the distance c to the end of the cylinder for a fixed crack size (a/h = 1), $L_o/h = 0.4$) and for various values of the curvature. This figure too shows the drastic reduction in the stress intensity factor caused by the end stiffener and by the increase in the cylinder radius. The results shown in Fig. 3 are obtained for an outer crack. For greater values of R/h if the crack is very near the cylinder end then the stress intensity factor may be negligibly small or may even be negative. This shows the importance of the bending moment M_{11} which develops in the cylinder as a result of constraining the end. Needless to say, when k, becomes negative along any portion of the crack front the problem is no longer a simple crack problem and must be treated as a crack-contact problem. In such a case the solution given in this paper is, of course, not valid. The crack contact problem is highly nonlinear in which the additional unknown function L(y) has to be determined by using the information that the contact is "smooth" and consequently the total stress intensity factor along that portion of the crack front is zero. Even though the problem can be solved by a complicated iterative scheme, quite clearly it has no practical value. From a viewpoint of structural failure, the important problems in practice are those of crack opening not crack closing.

Finally, some examples showing the distribution of the total stress intensity factor k_1 along the crack front are shown in Fig. 4. Curves a and b show k_1 respectively for an outer and an inner crack for the same cylinder and crack dimensions (R/h = 10, $L_0/h = 0.4$, a/h = 1, c/a = 1.1). The difference between the two results is again primarily due to bending moment M_{11} caused by the end constraints. Curve c shows the distribution of k_1 for a longer internal crack (a/h = 3, c/a = 1.1, R/h = 10, $L_0/h = 0.4$). The intensification in k_1 along the crack front away from the fixed end observed in curve c may be due to slight cylinder bulging as well as to the decrease in the influence of the end constraints. Curve d shows k_1 for an outer crack away from the end (c/a = 10, a/h = 1, R/h = 10, $L_0/h = 0.4$) for which the distribution as expected is nearly symmetric.

-24-

Acknowledgements

This work was partially supported by the National Science Foundation under the Grant MEA-8209083, and by NASA-Langley under the Grant NGR 39-007-011. It was completed by the second author during his stay at the Fraunhofer-Institut für Weikstoffmechanik in Freiburg, Germany as an Alexander von Humboldt senior U.S. Scientist Awardee.

9. References

- F. Erdogan and H. Ezzat, "Elastic Plastic Fracture of Cylindrical Shells Containing a Part-Through Circumferential Crack", J. Pressure Vessel Technology, Trans. ASME, Vol. 104, pp. 609-614, 1983.
- 2. J.K. Knowles and N.M. Wang, "On Bending of an Elastic Plate Containing a Crack", J. Math. and Phys., Vol. 39, pp. 223-236 (1960).
- S. Krenk, "Influence of Transverse Shear on an Axial Crack in a Cylindrical Shell", Int. Journal of Fracture, Vol. 14, pp. 123-143 (1978).

ない、書いて

11)に設計すれていたちます

- F. Delale and F. Erdogan, "Transverse Shear Effect in a Circumferentially Cracked Cylindrical Shell", Quarterly of Applied Mathematics, Vol. 37, pp. 239-258 (1979).
- F. Delale and F. Erdogan, "Effect of Transverse Shear and Material Orthotropy in a Cracked Spherical Cap", Int. J. Solids Structures, Vol. 15, pp. 907-926 (1979).
- F. Delale and F. Erdogan, "The Crack Problem in a Specially Orthotropic Shell with Double Curvature", Engineering Fracture Mechanics, Vol. 18, pp. 529-544, 1983.

-25-

- O.S. Yahsi and F. Erdogan, "A Cylindrical Shell with an Arbitrary Oriented Crack", Int. J. Solids Structures, Vol. 20 (1984) (to appear).
- J.C. Newman and I.S. Raju, "Stress Intensity Factors for Internal Surface Cracks in Cylindrical Pressure Vessels", NASA Technical Memorandum 80073 (July 1979).
- J.J. McGowan and M. Raymond, "Stress Intensity Factor Solutions for Internal Longitudinal Semi-Elliptic Surface Flaws in a Cylinder under Arbitrary Loadings", ASTM-STP 677, Fracture Mechanics (1979).
- J. Heliot, R.C. Labbens and A. Pellisier-Tanou, "Semi-Elliptic Cracks in a Cylinder Subjected to Stress Gradients", ASTM-STP 677, <u>Fracture Mechanics</u> (1979).
- J.R. Rice and N. Levy, "The Part-Through Surface Crack in an Elastic Plate", J. Appl. Mech., Vol. 39, Trans. ASME, pp. 185-194 (1972).

П. Н.

- 12. F. Delale and F. Erdogan, "Application of the Line Spring Model to a Cylindrica! Shell Containing a Circumferential or Axial Part-Through Crack", J. Appl. Mech., Vol. 39, Trans. ASME, pp. 97-102 (1982).
- D.M. Parks, "The Inelastic Line-Spring: Estimates of Elastic Plastic Fracture Mechanics Parameters for Surface-Cracked Plates and Shells", Paper 80-C2/PVP-109, ASME (1980).
- 14. N.I. Muskhelishvili, <u>Singular Integral Equations</u>, Noordhoff, Groningen, The Netherlands (1953),

-26-

- F. Erdogan, "Mixed Boundary Value Problems in Mechanics", <u>Mechanics</u> <u>Today</u>, S. Nemat-Nasser, ed., Vol. 4, Pergamon Press, pp. 1-86 (1978).
- 16. T.S. Cook and F. Erdogan, "Stresses in Bonded Materials with a Crack Perpendicular to the Interface", Int. J. Engng. Sci., Vol. 10, pp. 677-697 (1972).
- 17. F. Belale and F. Erdogan, "Line-Spring Model for Surface Cracks in a Reissner Plate", Int. J. Engng. Sci., Vol. 19, pp. 1331-1340 (1981).
- S. Timoshenko and S. Woinowsky-Krieger, <u>Theory of Plates and Shells</u>, McGrew-Hill, New York (1959).

APPENDIX A ORIGINAL PAGE IS OF POOR QUALITY

Dimensionless and normalized quantities

$$x = x_1/a, y = x_2/a, z = x_3/a, b_1 = \frac{b}{a}, c_1 = \frac{c}{a}, d_1 = \frac{d}{a},$$
 (A.1)

$$u = u_1/a, v = w_2/a, w = u_3/a$$
, (A.2)

$$\beta_{x} = \beta_{1}, \beta_{y} = \beta_{2}, \phi(x,y) = \frac{F(x_{1}, x_{2})}{a^{2}Eh},$$
 (A.3)

$$\sigma_{xx} = \sigma_{11}/E, \ \sigma_{yy} = \sigma_{22}/E, \ \sigma_{xy} = \frac{\sigma_{12}}{E}, \ \sigma_{xz} = \frac{\sigma_{13}}{B}, \ \sigma_{yz} = \frac{\sigma_{23}}{B},$$
 (A.4)

$$N_{xx} = \frac{N_{11}}{hE}, N_{yy} = \frac{N_{22}}{hE}, N_{xy} = \frac{N_{12}}{hE}, \sigma_{ij} = \frac{N_{ij}}{h}, (i=1,2),$$
 (A.5)

$$M_{xx} = M_{11}/h^2 E, M_{yy} = M_{22}/h^2 E, M_{xy} = M_{12}/h^2 E, \qquad (A.6)$$

$$V_x = V_1/hB, V_y = V_2/hB, B = \frac{5E}{12(1+v)},$$
 (A.7)

「「日本」

ii H

11.2011

and the factor of the second

$$\lambda_1^4 = 12(1-\nu^2)a^4/h^2R^2, \ \lambda^4 = 12(1-\nu^2)a^2/h^2, \ \kappa = E/B\lambda^4$$
 (A.8)

For dimensions and notation see Figure 1.

APPENDIX B

Expressions for stress resultants and rotations.

$$N_{xx}(x,y) = \int_{-\infty}^{\infty} \frac{4}{1} \alpha^{4} T_{1j} d\alpha + \int_{0}^{\infty} \frac{8}{5} n_{j}^{2} L_{1j} \cos\beta x d\beta , \qquad (B.1)$$

$$N_{yy}(x,y) = -\int_{-\infty}^{\infty} \frac{4}{1} \alpha^2 m_j^2 T_{1j} d\alpha - \int_{0}^{\infty} \frac{8}{5} L_{1j} \beta^2 \cos\beta x d\beta, \qquad (B.2).$$

$$N_{xy}(x,y) = -i \int_{-\infty}^{\infty} \frac{4}{1} \alpha^{3} m_{j} T_{1j} d\alpha + \int_{0}^{\infty} \frac{8}{5} \beta n_{j} L_{1j} \sin\beta x d\beta, \qquad (B.3)$$

$$M_{xx}(x,y) = \int_{-\infty}^{\infty} \frac{4}{1} (m_j^2 - v\alpha^2) T_{2j} d\alpha - \int_{0}^{\infty} \frac{8}{5} (\beta^2 - vn_j^2) L_{2j} \cos\beta x d\beta$$

$$-\frac{(1-\nu)ia}{h\lambda^{4}}\int_{-\infty}^{\infty}\alpha r_{1}T_{3}d\alpha + \frac{(1-\nu)a}{h\lambda^{4}}\int_{0}^{\infty}\beta s_{1}L_{3}\cos\beta x d\beta , \qquad (B.4)$$

$$M_{yy}(x,y) = \int_{-\infty}^{\infty} \frac{4}{1} (\nu m_j^2 - \alpha^2) T_{2j} d\alpha - \int_{0}^{\infty} \frac{8}{5} (\nu \beta^2 - n_j^2) L_{2j} \cos\beta x d\beta$$
$$+ \frac{(1-\nu)ia}{h\lambda^4} \int_{-\infty}^{\infty} \alpha r_1 T_3 d\alpha - \frac{(1-\nu)a}{h\lambda^4} \int_{0}^{\infty} s_1 \beta \cos\beta x d\beta , \qquad (B.5)$$

$$M_{xy}(x,y) = -i(1-v) \int_{-\infty}^{\infty} \frac{4}{1} \alpha m_j T_{2j} d\alpha - (1-v) \int_{0}^{\infty} \frac{8}{5} \beta n_j L_{2j} \sin\beta x d\beta$$

$$-\frac{(1-\nu)a}{2h\lambda^4}\int_{-\infty}^{\infty}(\alpha^2+r_1^2)T_3d\alpha + \frac{(1-\nu)a}{2h\lambda^4}\int_{0}^{\infty}(s_1^2+\beta^2)L_3sin\beta x \ d\beta, \ (B.6)$$

$$V_{x}(x,y) = \frac{\kappa h \lambda^{4}}{a} \int_{-\infty}^{\infty} \frac{\Sigma}{1} p_{j} m_{j} T_{2j} d\alpha - \frac{\kappa h \lambda^{4}}{a} \int_{0}^{\infty} \frac{\Sigma}{5} \beta q_{j} L_{2j} \sin\beta x d\beta$$
$$-i \int_{-\infty}^{\infty} \alpha T_{3} d\alpha + \int_{0}^{\infty} s_{1} L_{3} \sin\beta x d\beta ,$$

(B.7)

4

-29-

ORIGINAL IFACE TY
OF POOR QUALITY.

$$V_{y}(x,y) = -\frac{i\kappa\hbar\lambda^{4}}{a} \int_{-\infty}^{\infty} \frac{\mu}{1} \alpha p_{j}T_{2j}d\alpha + \frac{\kappa\hbar\lambda^{4}}{a} \int_{0}^{\infty} \frac{\mu}{5} q_{j}n_{j}L_{2j}cos\beta x d\beta$$

$$-\int_{-\infty}^{\infty} r_{1}T_{3}d\alpha - \int_{0}^{\infty} \beta L_{3}cos\beta x d\beta , \qquad (B.8)$$

$$\beta_{x}(x,y) = \frac{\hbar\lambda^{4}}{a} \int_{-\infty}^{\infty} \frac{\mu}{1} m_{j}T_{2j}d\alpha - \frac{\hbar\lambda^{4}}{a} \int_{0}^{\infty} \frac{\mu}{5} \beta L_{2j} sin\beta x d\beta$$

$$-i \int_{-\infty}^{\infty} \alpha T_{3}d\alpha + \int_{0}^{\infty} s_{1} sin\beta x d\beta , \qquad (B.9)$$

$$\beta_{y}(x,y) = -\frac{i\hbar\lambda^{4}}{a} \int_{-\infty}^{\infty} \frac{\mu}{1} \alpha T_{2j}d\alpha + \frac{\hbar\lambda^{4}}{a} \int_{0}^{\infty} \frac{\mu}{5} n_{j}L_{2j}cos\beta x d\beta$$

$$-\int_{-\infty}^{\infty} r_{1}T_{3}d\alpha - \int_{0}^{\infty} \beta B_{2} cos\beta x d\beta . \qquad (B.10)$$

LUX M - 4 - 5

where

$$T_{1j}(x,y,\alpha) = \frac{1}{2\pi} \frac{\lambda_1^2}{\lambda^2} \frac{R_j(\alpha)}{p_j^2} e^{m_j x - i\alpha y}$$

$$T_{2j}(x,y,\alpha) = \frac{1}{2\pi} \frac{a}{h\lambda^4} \frac{R_j(\alpha)}{\kappa p_j^{-1}} e^{m_j x - i\alpha y}$$

$$T_3(x,y,\alpha) = \frac{\kappa(1-\nu)}{4\pi} A_1(\alpha) e^{r_1 x - i\alpha y},$$

$$L_{1j}(y,\beta) = \frac{2}{\pi} \frac{\lambda_1^2}{\lambda^2} \frac{n_j^2}{q_j^2} S_j(\beta) e^{n_j y},$$

$$L_{2j}(y,\beta) = \frac{2}{\pi} \frac{a}{h\lambda^4} \frac{1}{\kappa q_j^{-1}} S_j(\beta) e^{n_j y},$$

$$L_3(y,\beta) = \frac{\kappa(1-\nu)}{\pi} B_2(\beta) e^{S_2 y}.$$

0

-30-

ORIGINAL FOR 19 19 OF PCOR QUALITY

APPENDIX C

Stresses in the uncracked pressurized shell with a fixed end

In this simple axisymmetric case by assuming that the ends of the cylinder is closed and by observing that

$$u_1 = 0, \ \beta_1 = 0, \ \varepsilon_{11} = u_3/R, \ N_{22} = pR/2$$
, (C.1)

following the notation of [18] we can write

$$N_{22} = \frac{Eh}{1 - v^2} \left(\frac{du_2}{dx_2} - v \frac{u_3}{R} \right) , N_{11} = \frac{Eh}{1 - v^2} \left(- \frac{u_3}{R} + v \frac{du_2}{dx_2} \right) , \qquad (C2a,b)$$

$$M_{22} = -D \frac{d^2 u_3}{d x_2^2}, M_{11} = v M_{22}, D = \frac{Eh^3}{12(1-v^2)},$$
 (C3a-c)

$$\frac{d^2M_{22}}{dx_2^2} + \frac{1}{R}N_{11} = p$$
 (C.4)

where p is the internal pressure and x_2 is the only independent variable. From (C.1)-(C.4) it may be shown that

$$N_{11} = -\frac{Eh}{R}u_3 + \frac{vpR}{2}, \qquad (C.5)$$

$$\frac{d^{4}u_{3}}{dx_{2}^{4}} + 4\beta^{4}u_{3} = -\frac{2-\nu}{2}\frac{p}{D}, \quad (-\infty < x_{2} < 0), \quad \beta^{4} = \frac{Eh}{4R^{2}D}. \quad (C.6)$$

Solution of (C.6) which is bounded at $x_2^{=-\infty}$ and satisfies

$$u_3(0) = 0$$
, $\frac{d}{dx_2}u_3(0) = 0$ (C.7)

becomes

-31-

$$u_3(x_2) = \frac{2 \cdot v}{2} \frac{pR^2}{Eh} \left[e^{\beta x_2} (\cos\beta x_2 - \sin\beta x_2) - 1 \right], (x_2 < 0).$$
 (C.8)

From (C.8), (C.5) and (C.3) it then follows that

$$N_{11}(x_2) = -\frac{2-\nu}{2} e^{\beta x_2} (\cos\beta x_2 - \sin\beta x_2) + pR , \qquad (C.9)$$

$$M_{11}(x_2) = \frac{v(2-v)}{4\beta^2} p e^{\beta x_2} (\cos\beta x_2 + \sin\beta x_2) , (-\infty < x_2 < 0) . \qquad (C.10)$$

. . .

Table 1. Membrane component of the normalized stress intensity factor k_m in a pressurized cylinder with a fixed end containing an axial through crack, $\nu=0.3.$

R/h		к _m (-ь)				k _m (-d)					
	c/a a/h	1	1.1	1.5	2	10	1	1.1	1.5	2	10
5	1	2.933	0.151	0.346	0.572	1.286	0.535	0.575	0.734	0.915	1.284
	2	5.754	0.284	0.839	1.340	1.645	1.082	1.158	1.425	1.613	1.645
	3	9.164	0.490	1.500	2.015	2.067	1.583	1.687	1.985	2.081	2.067
	10	43.555	2.853	4.703	4.912	4.923	4.422	4.605	4.850	4.929	4.953
10	1	2.128	0.119	0.235	0.364	1.168	0.355	0.380	0.483	0.611	1.158
	2	3.728	0.181	0.477	0.814	1.331	0.713	0.765	0.967	1.167	1.332
	3	5.658	0.277	0.840	1.338	1.589	1.067	1.142	1.402	1.573	1.588
	10	25.183	1.627	3.467	3.605	3.620	3.139	3.314	3.551	3.602	3.620
25	1	1.622	0.102	0.172	0.236	1.063	0.232	0.247	0.303	0.373	1.081
	2	2.423	0.128	0.275	0.448	1.147	0.431	0.463	0.590	0.743	1.142
	3	3.397	0.165	0.424	0.728	1.259	0.650	0.697	0.882	1.074	1.260
	10	13.151	0.860	2.218	2.480	2.469	2.031	2.160	2.429	2.466	2.469
100	1	1.345	0.093	0.140	0.167	0.685	0.159	0.166	0.188	0.215	0.744
	2	1.598	0.100	0.169	0.232	1.045	0.229	0.242	0.296	0.367	1.063
	3	1.956	0.111	0.213	0.325	1.107	0.321	0.343	0.434	0.548	1.097
	10	5.563	0.269	0.839	1.336	1.542	1.049	1.126	1.380	1.536	1.542
200	1	1.293	0.092	0.134	0.154	0.496	0.146	0.150	0.165	0.182	0.546
	2	1.431	0.095	0.150	0.190	0.885	0.184	0.193	0.227	0.272	0.937
	3	1.633	0.101	0.173	0.241	1.058	0.238	0.253	0.311	0.388	1.070
	10	3.864	0.184	0.507	0.874	1.308	0.745	0.801	1.007	1.199	1.308

/h		к _b (-b)					k _b (-d)					
	a h	1	1.1	1.5	2	10	1	1.1	1.5	2	10	
	1	-20.927	-0.312	-0.085	0.030	0.115	0.051	0.061	0.100	0.136	0.115	
	2	-14.250	-0.183	0.069	0.220	0.185	0.151	0.160	0.196	0.211	(J.185	
	3	-11.925	-0.196	0.178	0.266	0.188	0.180	0.189	0.220	0.220	0.189	
	10	-6.839	-0.284	-0.582	-0.869	-0.935	-0.491	-0.593	-0.808	-0.920	-0.933	
)	1	-23.006	-0.316	-0.134	-0.051	0.030	-0.014	-0.007	0.029	0.069	0.076	
	2	-13.258	-0.170	-0.019	0.116	0.147	0.095	0.103	0.138	0.167	0.146	
	3	-9.371	-0.167	0.077	0.223	0.183	0.143	0.153	0.191	0.208	0.183	
	10	-5.995	-0.221	0.025	-0.144	-0.199	-0.029	-0.046	-0.111	-0.181	-0:199	
5	1	-25.930	-0.326	-0.180	-0.130	0.086	-0.092	-0.086	-0.057	-0.021	0.073	
	2	-12.693	-0.165	-0.091	0.000	0.090	0.023	0.029	0.063	0.098	0.090	
	3	-8.235	-0.144	-0.027	0.098	0.138	0.079	0.087	0.123	0.154	0.137	
	10	-4.065	-0.194	0.256	0. <u>2</u> 10	0.148	0.159	0.172	0.199	0.174	0.148	
00	1	-28.812	-0.339	-0.227	-0.210	0.069	-0.179	-0.178	-0.164	-0.142	0.077	
	2	-12.677	-0.171	-0.160	-0.118	0.081	-0.082	-0.079	-0.052	-0.022	0.070	
	3	-7.162	-0.140	-0.116	-0.052	0.071	-0.023	-0.018	0.020	0.048	0.066	
	10	-1.933	-0.134	0.104	0.243	0.197	0.134	0.147	0.234	0.235	0.198	
00	1	-29.841	-0.342	-0.242	-0.236	0.019	-0.209	-0.209	-0.202	-0.187	0.036	
	2	-12.761	-0.175	-0.184	-0.160	0.081	-0.127	-0.125	-0.108	-0.082	0.082	
	3	-6.911	-0.144	-0.148	-0.106	0.077	-0.073	-0.070	-0.047	-0.013	0.066	
	10	-1.418	-0.115	0.018	0.153	0.163	0.091	0.101	0.145	0.180	0.163	

计支持分词 化化合物 编号 网络公司 超导

i. #

able 2. Bending component of the normalized stress intensity factor k_b in a pressurized cylinder with a fixed end containing an axial through crack, v = 0.3.

-34-

Table 3. Normalized stress intensity factors in a cylindrical shell with a fixed end containing an axial semielliptic surface crack and subjected to internal pressure, R/h = 5.

	Outer Crack, $R/h = 5$, $v = 0.3$											
a	с	L_ =	0.2h	L _o	= 0.4h	L ₀ =	0.6h	1 0	0.8h			
a h	c a	k _t (0)	k _b (0)									
	1	. 304 . 331	0679	.185	0367	.0895	0108 0087	.0273	.0009			
1	1.5	.446	.0160	.277	.0064	.137	.0009	.0417	0008			
	10	.585 .918	.0639	.368	.0338	.183	.0099	.0559	0009			
		.629 .680	.0671	.444	.0382	,246	.0132	.0818	.0000			
2	1.1	.856	.0778	.484	.0459	.270	.0168	.0905	.0007			
	2	.979	.0641	.718	.0441	.415	.0206	.143	.0033			
	10	.993	.000	.737	.000	.430	.000	.147	.000			
	1.1	.880	.0906 .0859	.673	.0605	.410	.0273 .0279	.150	.0041			
3	1.5	1.040	.0489	.812	.0373	.511	.01206	.193	.0051			
	2	1.050	.0107	.835	.0099	.532	.0067	.202	.0022			
	10	1.020	.000	.817	.000	.523	.000	.148	.000			
	$ 1 \\ 1.1$	1.060 1.060	0020	•935 •935	0014 0008	.705 .707	0005	.338 .339	.0002			
10	1.5	1.060	.0001	.941	.000	.714	.000	.344	.000			
	2	1.070	.000	.944	.000	.720	.000	.348	.000			
	10	1.070	.000	.952	.000	.732	.000	.357	.000			
		1	Inne	r Crack	, R/h = !	5, v = (0.3					
	, ,	.299	.0670	.177	.0351	.0849	.0099	.0265	0010			
1	1.1	.325	.0482	.193	.0263	.0928	.0080	.0290	0005			
•	2	.572	0625	.346	0059	.127	0006	.0399	.0008			
	10	.898	.0018	.551	.0010	.270	.0003	.0529	.0014			
		.612	0651	.410	417	.216	0097	.0728	.0011			
2		.66	0756	.445	0411	.236	0128	.0797	.0006			
4	1.5	.833	0869	.567	0517	.305	0190	.104	0009			
	10	.968	.000	.676	0392	·355 ·370	0157	.121	0015			
	1	.857	0876	.613	0532	.347	0202	.126	.000			
•	1.1	.902	0832	.649	0521	.369	0208	.132	0020			
3	1.5	1.010	0475	•739	0331	.427	0156	.154	0028			
	10	1.030	0105	.762	0088	. 445	0052	.161	0014			
	1	1.050	0018	.750 .896	.000	.442	.000	.160	.000			
	1.1	1.050	.0009	.898	.0005	.632	.000	.269 .272	0005			
10	1.5	1.060	.000	.906	.000	.644	.000	.281	.000			
	2	1.060	.000	.911	.000	.652	.000	.286	.000			
	10	1.060	.000	.920	.000	.665	.000	.294	.000			

ないに置いてき

Normalized stress intensity factors in a cylindrical shell with a fixed end containing an axial semielliptic surface crack and subjected to internal pressure, R/h = 10. Table 4.

Outer Crack, $R/h = 10$, $v = 0.3$											
a h	c a	L_ =		1 0	0.4h	1 0	0.6h	L, =	0.8h		
h	а	$k_t(0)$	k _b (0)	k _t (0)	k _b (0)	k _t (0)	k _b (0)	$k_t(0)$	k _b (0)		
	 . ' .	.217	132	.130	0677	.0624	0182	.0189	.0027		
,	1.1	.233	116	1.141	0605	.0676	0168	.0205	.0021		
1	1.5	.304	0535	.187	0299	.0907	0093	.0274	.0005		
	2	.400	.0052	.248	.0016	.121	0001	.0366	0004		
	10	.885	0013	.559	0006	.276	0002	.0829	.000		
	1.1	.431 .470	.0057 .0234	.300	.0006	.161	0012	.0515	0008		
2	1.5	.628	.0721	.330	.0117	.178	.0030	.0571	0006		
6	2	.784	.0873	. 566	.0447	.247	.0174	.0800	.0011		
	10	.938	.0002	.687	.0574	.316 .389	.0244	.103	.0026		
	<u></u>	.648	.0738	.489	.0472	.287	.000	.127	.000		
	1.1	.699	.0822	.531	.0541	.315	.0234	.10982	.0019		
3	1.5	.866	.0853	.670	.0607	.408	.0298	1.144	.0027		
-	2	.972	.0547	.760	.0412	.468	.0220	167	.0047		
	10	.969	.000	.765	.000	.290	.000	.170	.000		
	1	1.030	0003	.921	.0016	.705	.0038	.337	.0029		
	1.1	1.030	0032	.916	0012	.704	.0012	.339	.0016		
10	1.5	1.010	0013	.908	0012	.703	0008	.340	0002		
	2	1.010	.0002	.911	.000	.706	.000	.343	.000		
	10	1.020	.000	.917	.000	.716	.000	.350	.000		
			Inner	Crack,	R/h = 1	0, v = (0.3				
	1	.215	.131	.127	.0659	.0607	.0171	.0187	0029		
_	1.1	.230	.114	.137	.0587	.0655	.0158	.0201	0023		
1	1.5	.301	.0529	. 181	.0287	.0872	.0085	.0268	0006		
	2	•395	0052	.239	0015	.116	.0001	.0355	.0004		
	10	.872	.0012	.536	.0006	.261	.0002	.0796	.000		
		.424	0054	.286	.000	.149	.0018	.0482	1.0011		
-		.463	0229	.313	0106	.164	0021	.0531	.0009		
2	1.5	.616	0707	.421	0415	.223	0145	.0727	0002		
	2	.768	0855	.530	0529	.283	0202	.0925	0011		
	1		0002	.644	.000	.348	.000	.113	.000		
	1.1	.635	0721 0804	.457	0430	.255	0154	.0863	0003		
3	1.5	.848	0834	.495 .622	0494	.277	0187	.0944	0010		
	2	.952	0535	.705	0553 0375	.353	0238	.121	0028		
	10	.950	.000	.713	.000	.405 .414	0175	.140	0027		
	1	1.020	.0005	.876	0023	.616	.000	.143	.000		
	1.1	1.010	.0029	.874	.0003	.619	0038	.263	0022		
10	1.5	1.000	.0013	.871	.0010	.624	.0005	.269	0015		
	2	1.010	0001	.875	.000	.631	.0009	.209	.000		
	10	1.100	.000	.882	.000	.642	.000	.281	.000		

北部遭望的分别 化碘化铁合物 经常行行款 经济资金

ORIGINAL PAGE IS

OF POOR QUALITY Table 5. Normalized stress intensity factors in a cylindrical shell with a fixed end containing an axial semielliptic surface crack and subjected to internal pressure, R/h = 25.

Handlage dated			Outer	Crack,	R/h = 2	5, v =	0.3		
a	с	1 0	0.2h	L, =	0.4h	L =	0.6h	L _o =	0.8h
a h	c a	$k_t^{(0)}$	к _b (0)	k _t (0)	κ _b (0)	k _t (0)	k _b (0)	k _t (0)	k _b (0)
1	1	.161	201	.0957	102	.0456	0265	.0138	.0045
	1.1	.168	189	.101	0972	.0482	0260	.0146	.0040
	1.5	.204	140	.124	0747	.0598	0214	.0180	.0023
	2	.255	0860	.157	0469	.0759	0140	.0228	.0012
	10	.853	.0403	.534	.0225	.261	.0069	.0776	0005
2	1	.274	0909	.188	0574	.0991	0219	.0312	0012
	1.1	.297	0721	.205	0466	.109	0185	.0342	0013
	1.5	.397	0053	.280	0054	.150	0031	.0473	0007
	2	.524	.0488	.372	.0306	.202	.0119	.0637	.0006
	10	.908	0032	.656	0022	.362	0009	.114	.000
3	1	.411	0045	.306	0057	.174	0039	.0568	0011
	1.1	.449	.0140	.336	.0069	.193	.0015	.0631	0005
	1.5	.601	.0669	.458	.0454	.268	.0202	.0887	.0024
	2	.757	.0879	.582	.0628	.345	.0303	.116	.0047
	10	.936	.0002	.729	.0001	.439	.000	.148	.000
10	1	1.000	.0474	.894	.0420	.675	.0299	.306	.0108
	1.1	1.020	.0345	.908	.0317	.691	.0239	.317	.0094
	1.5	1.010	.0016	.915	.0031	.708	.0043	.332	.0028
	2	.991	0035	.898	0028	.698	0017	.329	0004
	10	.990	.000	.899	.000	.701	.000	.332	.000
	<u></u>		Inner	Crack,	R/h = 2	5, v =	0.3		·
1	1 1.1 1.5 2 10	.160 .168 .203 .253 .847	.200 .189 .140 .0855 0400	.0948 .0998 .122 .154 .523	.101 .0960 .0734 .0459 0218	.0451 .0476 .0588 .0743 .253	.0257 .0252 .0206 .0133 0065	.0138 .0145 .0178 .0225	0047 0041 0025 0014
2	1	.272	.0904	.185	.0563	.0960	.0211	.0304	.0010
	1.1	.294	.0716	.201	.0456	.105	.0176	.0332	.0011
	1.5	.394	.0053	.272	.0052	.143	.0030	.0453	.0007
	2	.518	0483	.360	0293	.191	0107	.0603	0003
	10	.898	.0032	.632	.0021	.339	.0008	.107	.000
3	1 1.1 1.5 2 10	.407 .444 .594 .747 .925	.0046 0137 0661 0867 0002	.296 .324 .438 .555 .696	.0060 0062 0431 0593 0001	.164 .180 .247 .316 .401	.0002 0009 0177 0263 .000	.0534 .0589 .0810 .104 .133	.000 .0013 0008 0015 0031 .000
10	1	.991	0467	.849	0392	.592	0245	.239	0069
	1.1	1.000	0341	.864	0296	.606	0199	.248	0062
	1.5	1.000	0017	.874	0032	.625	0040	.261	0021
	2	.982	.0034	.860	.0026	.620	.0013	.261	.0002
	10	.981	.000	.862	.000	.626	.000	.261	.000

ORIGINAL PAGE 18

Table 6. Normalized stress intensity factors in a cylindrical shell with a fixed end containing an axia? semielliptic surface crack and subjected to internal pressure, R/h = 100.

				00	iter Cra	ick, R/h	= 100)	- 0 2		
	a h	<u>c</u> a	Lo	0.20		L_ = 0.	ih	Lo	= 0.6	6	
		+	Kti			(0) K	0)	$\frac{1}{k_t(0)}$			$L_0 = 0.8h$
		1.	.13	_		7681	38	.0365		States of Taxable Party in which the	$(0) k_{b}(0)$
	1	1.5	1.14	423	39 .0	788 1 871 1	36	.0376	03		0111 .0063
		2 10	.16	0 20	4 .09	982 1		0419	÷.03	53 .0	126 0044
		1	.17		$\frac{02}{7}$.36	.0	386 .	176	03		.0034
	2	1.1	.180) [20	4 .12			0610	04	93 .0	5210010
		2	.217	/15 09	1 .15	209	72 .	0646 0804	03	79 .0	2020020
	-+	10	<u>.906</u>	.04	21 .19 31 .64		07 .	102	02	tan I "''	2510023 3180018
		$\left \frac{1}{2} \right $.224	*.15	.16	510	Party in the local division of the local div	<u>351</u> 0923	.012	1.10	0010
	3 1	1.5	.310	136	9 .234	8 09	44 .	9999	045	8 .02 0 .03	960049
	,	2	- 406	004	7 1.308	05	01 .1	33	023	8 .04	210048 290033
-	-+'	$\dot{\tau}$.943 .689	.000	9 .725	.000	07 .4	78 24	002	9 .05	730007
1		.1	• 740	.089	1 655		8 .4	41	.041		and the state of the
,	1.	.5	·901 ·992	.083	.805	.073	9 .4		.0461	+ 1.196	6 .0128
	-11		975	.0477	7 .891 .880	.042	6 .6	70	.0493		.0160
				Inne		000	66	iz	000	-289	.0111
	1		130	.273		(, R/h =	100,	V = (0.3		
1		1.	132	.267	.0767 .0787	.137	.03	65	.0353	.011	10064
	2		144 160	.239 .204	.0869	.126	.03	75	.0359	1.011	4
-	10		581	0700	.0979		.04	72	.0350	.0120	1
	1.	, ·	172 179	.217	.116	0382	.17		.0113	.0517	.0011
2	1.9	- 1	217	.204 150	.123	.126	.064	0	.0486 .0471	.0190	.0014
	2	1.2	271	.0918	.150 .189	.0963	.079	3 .	0376	.0201	
	T	1.2	24	.0429	.638	0283	.100	1-	0241	.0313	.0016
3	1.1	.2	39	•153 •136	.164 .176	.104	1.090	8 .	0115 0448	.106	0008
ر	1.5	-	09 04	.0687	.230	.0934	.098	1.	0410	.0315	.0045
-	10	<u> </u>	38 -	.0047 .0009	• 303 • 711	.0045	1.172		0229 0028	.0417	.0030
	$1 \\ 1.1$.6	84 -,	.0821	.591	0007	.408		0004	.132	.0006
10	1.5	.7		0884	.635	0711	.409	(370	.156	0081
	2 10	1.98	5 -		•779 •863	0695	.549	10	440	.170 .216	0098 0121
	10	.96	9.		854	0410	.614 .614	0	275	244	0084
				•				1.0	00 .	247	.000

ų,

4

-38-

*

Table 7. Normalized stress intensity factors in a cylindrical shell with a fixed end containing an axial semielliptic surface crack and subjected to internal pressure, R/h = 200.

	Outer Crack, $R/h = 200$, $v = 0.3$										
a	С	L ₀ =	0.2h	$L_{o} = 0.4h$		L ₀ =	0.6h	0	0.8h		
a h	c a	k _t (0)	k _b (0)	k _t (0)	k _b (0)	k _t (0)	k _b (0)	k _t (0)	к _b (0)		
	1	. 124	297	.0734	150	.0349	0385	.0106	.0069		
	1.1	.126	293	.0749 .0802	149 144	.0357 .0385	0395 0401	.0108 .0116	.0064 0227		
1	1.5	.133	273 247	.0867	132	.0418	0380	.0126	.0041		
	10	.426	.0261	.264	.0143	.128	.0043	.0380	0004		
	1	.152	263	.103	162	.0535	0595	.0168	0018		
_	1.1	.156	253	.107	158	.0558	0591	.0175	0023		
2	1.5	.177	212 162	.124 .147	136 106	.0654 .0783	0533 0426	.0204	0028		
	2 10	.209 . <u>7</u> 97	.0801	.568	.0532	.306	.0221	.0948	.0017		
	1 T	.183	216	.134	148	.0747	0637	.0239	0065		
	1.1	.192	202	.142	139	.0794	0614	.0254	0067		
3	1.5	.234	144	.176	103	.0998	0474	.0320	0060		
	2	.295	0821	.223	0596	.128	0284	.135	.0019		
	10	.942	0314	.444	.0242	.318	.0131	.124	.0026		
		.549	.0482	.485	.0387	.349	0227	.137	.0054		
10	1.5	.719	.0876	.639	.0744	.468	.0486	.190	.0142		
	2	.873	.0880	.780	.0767	.577	.0525	.238	.0168		
-	10	.972	.000	.874	.000	.652	.000	.273	.000		
			Inner		R/h = 2						
		.124	.297	.0734	.149	.0349	.0384	.0106	0069		
,		.126	.293	.0748	.149	.0357	.0394	.0108	0064		
1	1.5	.132	.273	.0801	.132	.0417	.0378	.0126	0042		
	10	.425	0261	.263	0142	.127	0042	.0378	.0004		
	1	.151	.263	.103	.162	.0533	.0591	.0167	.0017		
-	11.1	.156	.253	.107	.157	.0556	.0587	.0174	.0022		
2	1.5	.177	.211	.123	.135	.0650	.0527	.0203	.0029		
	2	.209	.162 0799	.563	0527	.302	0215	.0934	0015		
	$+$ $\overline{1}$.795	.216	.134	.147	.0741	.0629	.0237	.0063		
	1.1	.191	.202	1.141	.139	.0786	.0605	.0252	.0065		
3	1.5	.233	.144	1.174	.102	.0985	.0465	.0315	.0057		
	2	.294	.0819	.221	.0589	.126	.0276	.0403	.0036		
	10	.939	0363	.713	0262 0233	.410	0118	1.114	0018		
	1.1	.546	0479	.475	0376	.332	0210	.126	0043		
10	1.5	.715	0871	.625	0725	.441	0451	.170	0118		
	2	.868	0876	.762	0746	.542	0484	.212	0137		
	10	.967	.000	.855	.000	.614	.000	1.243	.000		

٠ì

「二」と書いた「「「」」という」という」という。 こうしょう しょうしょう しょうしょう しょうしょう しょうしょう しょうしょう しょうしょう しょうしょう しょうしょう しょうしょう しょうしょう

Table 8. Distribution of the normalized stress intensity factors along the crack front in a cylindrical shell containing an axial semi-elliptic surface crack and subjected to internal pressure, $\bar{x} = (x_1+c)/a$, R/h = 10, a/h = 1, c/a = 1.1.

L _o /h		. 2		0.4		0.6		.8
	^k t	^k b	^k t	к _ь	^k t	к _ь	^k t	k _b
Ā	0	uter Crad	ck, R/h	= 10, a/	/h = 1,	c/a = 1	.1	
.929 .828 .688 .516 .319 .108 0 108 319 516 688 828 929	.0882 .106 .127 .153 .216 .233 .248 .275 .293 .298 .288 .258	247 247 231 169 133 116 0990 0687 0433 0231 0085 .0004	.0615 .0685 .0806 .0958 .113 .131 .141 .149 .164 .175 .179 .176 .167	170 145 122 0837 0676 0605 0539 0420 0316 0224 0147 0089	.0310 .0339 .0394 .0467 .0556 .0635 .0676 .0716 .0785 .0829 .0846 .0840 .0818	0799 0590 0442 0318 0229 0181 0168 0161 0153 0144 0126 0103 0082	.0095 .0106 .0128 .0148 .0168 .0193 .0205 .0216 .0236 .0257 .0267 .0259 .0251	0212 0128 0055 0005 .0019 .0026 .0021 0010 0026 0034 0034 0031
*	1	nner Crad	ck, R/h	= 10, a	/h = 1,	c/a = 1	• 1	
.929 .828 .688 .516 .319 .108 0 108 319 516 688 828 929	.0886 .106 .127 .152 .214 .230 .246 .273 .291 .297 .286 .257	.247 .246 .230 .202 .167 .132 .114 .0980 .0680 .0428 .0229 .0084 .0004	.0619 .0683 .0796 .0941 .110 .128 .137 .145 .160 .171 .175 .173 .165	.169 .144 .121 .00 .0818 .0658 .0587 .0522 .0407 .0306 .0217 .0142 .0085	.0310 .0334 .0386 .0454 .0533 .0615 .0655 .0694 .0761 .0805 .0821 .0817 .0796	.0794 .0582 .0431 .0306 .0217 .0170 .0158 .0151 .0144 .0136 .0119 .0097 .0077	.0094 .0104 .0124 .0144 .0164 .0189 .0201 .0212 .0231 .0251 .0260 .0251 .0242	.0210 .0125 .0052 .0003 0022 0028 0023 0013 .0008 .0024 .0032 .0032 .0032

original page is of poor quality IN THE RULE

1

Į.

Table 9. Distribution of the normalized stress intensity factors along the crack front in a cylindrical shell containing an axial semi-elliptic surface crack and subjected to internal pressure, $\bar{x} = (x_1+c)/a$, R/h = 10, a/h = 1.

L _o /h	0.2		0	0.4		0.6		.8
	^k t	k _b	^k t	k _b	k _t	к _b	k _t	k _b
x		Outer Cra	ack, R/			, c/a = 1		
.929 .828 .688 .516 .319 .108 0 108 319 516 688	.161 .202 .245 .291 .337 .381 .400 .418 .443 .454 .446	0858 0813 0668 0469 0252 0044 .0052 .0141 .0292 .0404 .0476	.124 .143 .165 .190 .214 .238 .248 .258 .272 .278 .277	0555 0456 0338 0222 0117 0025 .0016 .0055 .0126 .0190 .0247	.0688 .0755 .0845 .0951 .106 .117 .121 .126 .132 .135 .134	0252 0180 0116 0062 0028 0008 0001 .0006 .0025 .0052 .0052 .0085	.0226 .0246 .0277 .0302 .0324 .0352 .0366 .0378 .0399 .0421 .0429	0067 0038 0012 .0002 .0005 .000 0004 0007 0008 0003 .0009
828 929	.419 .369	.0503	.266 .249	.0294	.131	.0119 .0153	.0411 .0396	.0026
		uter Crac		· · · · · · · · · · · · · · · · · · ·		c/a = 10		
.929 .828 .688 .516 .319 .108 0 108 319 516 688 828 929	.592 .693 .770 .827 .865 .883 .885 .881 .880 .820 .762 .684 .583	.0022 .0020 .0013 .0006 0002 0013 0016 0020 0024 0026 0024 0024	.429 .468 .503 .531 .549 .558 .558 .558 .558 .558 .558 .527 .498 .463 .424	.0013 .0010 .0006 .0002 0005 0005 0006 0008 0010 0013 0015 0016 0017	.230 .241 .253 .265 .273 .276 .276 .276 .276 .272 .263 .251 .239	.0005 .0003 .0001 0001 0002 0002 0002 0003 0004 0006 0007	.0742 .0774 .0821 .0832 .0825 .0828 .0829 .0827 .0827 .0827 .0815 .0768	.0001 .000 .000 .000 .000 .000 .000 .00

Ē

日本学校第二 1

Table 10. Distribution of the normalized stress intensity factors along the crack front in a cylindrical shell containing an axial semi-elliptic surface crack and subjected to internal pressure, $\bar{x} = (x_1+c)/a$, R/h = 10, c/a = 1.1.

L _o /h	0.2		0.4		0.6		0.8	
	^k t	к _ь	^k t	к _ь	^k t	к _ь	^k t	к _b
x	1	nner Crad	ck, R/h	= 10, a,	/h = 3,	c/a = 1	.1	
.929	.104	.174	.0842	.123	.0571	.0633	.0236	.0191
.828	.159	.143	.126	.0912	.0811	.0414	.0317	.0106
.638	.244	.0829	. 191	.0476	.117	.0187	.0439	.0031
.516	. 362	.0169	.275	.0069	.162	.0007	.0581	0006
.319	. 498	0373	.369	0242	.212	0104	.0729	0014
.108	.629	0711	.458	0436	.258	0166	.0879	0010
0	.685	0804	.495	0494	.277	0187	.0944	0010
108	.731	0850	.526	0529	.293	0205	,0993	0014
319	.787	0840	.563	0547	.313	0233	.106	0033
516	.794	0745	.566	0517	.316	0250	.109	0053
688	.755	0619	.538	0466	.302	0254	.107	0070
828	.676	0488	.483	0401	.277	0241	.0989	0080
929	.559	0364	.409	0326	.243	0217	.0894	0081
	In	ner Cracl	<, R/h =	= 10, a/H	n = 10,	c/a = 1.	.1	
.929	.226	.0164	.176	.0091	.123	.0023	.0598	0005
.828	.431	0519	.334	0411	.226	0254	.103	0094
.688	.688	0791	.544	0584	. 366	0332	.160	0105
.516	.894	0547	.726	0410	. 494	0235	.212	0071
.319	.996	0187	.835	0163	• 579	0110	.244	0039
.108	1.020	.000	.874	0024	.616	0037	.260	0021
0	1.010	.0029	.874	.0003	.619	0018	.263	0015
108	1.010	.0033	.867	.0012	.615	0008	.261	0010
319	.965	.0018	.822	.0011	.581	.000	.249	0005
516	.898	.0006	.744	.0005	.518	.000	.227	0003
688	.805	0003	.643	0006	.438	0006	. 195	0004
828	. 688	.0001	.526	.0005	.350	.0004	.157	.000
929	.549	.0001	.407	.0004	.266	.0004	.120	,000

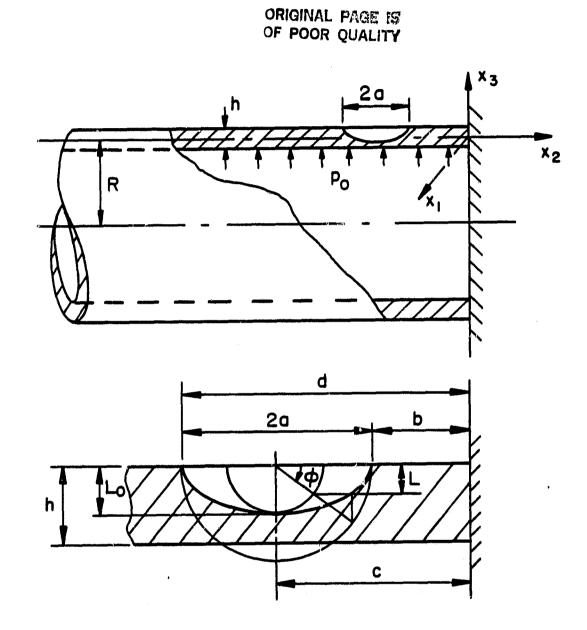
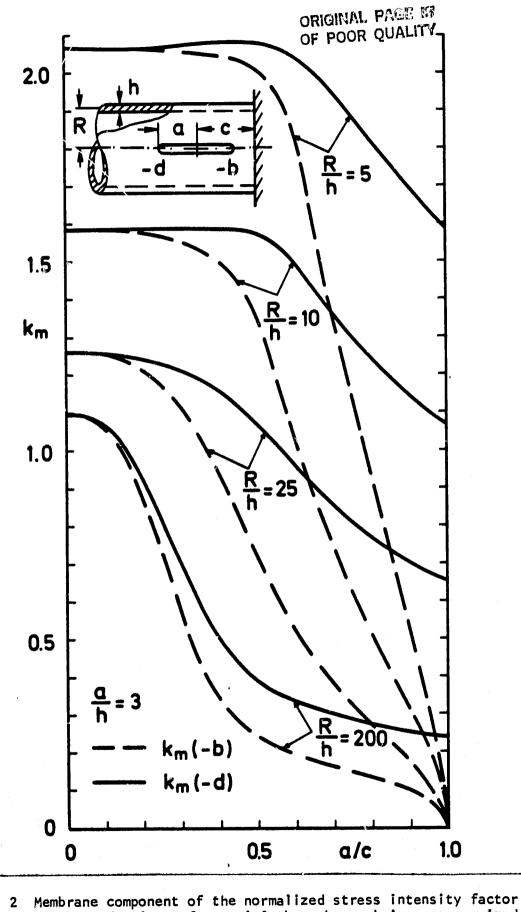


Fig. 1 Geometry and notation for a cylindrical shell with a fixed end which contains a part-through (L<h) or a through (L(x₂)=h, -d<x₂<-b) crack.



2月月1日

Fig. 2 Membrane component of the normalized stress intensity factor at the end points of an axial through crack in a pressurized cylinder with a fixed end, v = 0.3, a/h = 3.

l

经推销

11111

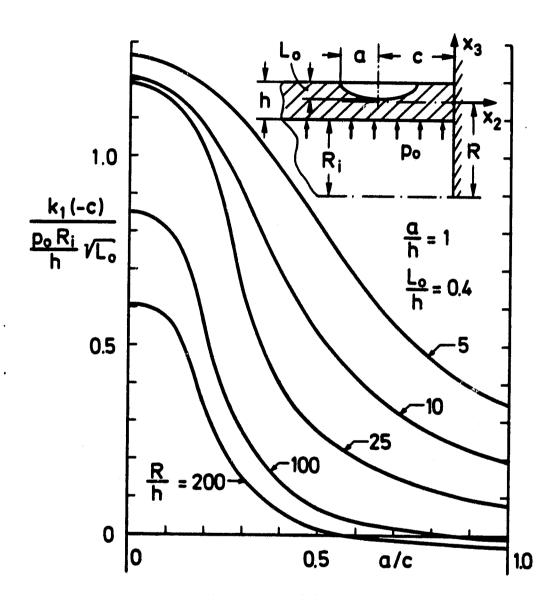
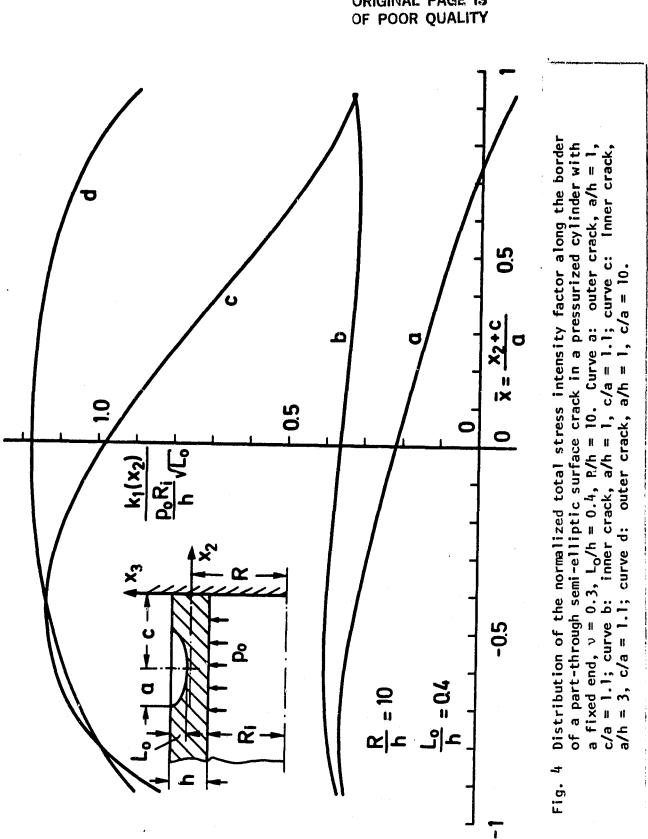


Fig. 3 Normalized total stress intensity factor at the maximum penetration point (L=L₀, x_2 =-c) of a semi-elliptic outer crack in a pressurized cylinder with a fixed end, v = 0.3, L₀/h = 0.4, a/h = 1.



ORIGINAL PAGE IS

20日本教育部。