DOE/NASA/0084-1 NASA CR-168292

NASA-CR-168292 19840011117

Optimization Methods Applied to Hybrid Vehicle Design

John F. Donoghue and James H. Burghart Department of Electrical Engineering Cleveland State University

June 1983

LIBRARY COPY

MAR 8 1984

LANGLEY RESEARCH CENTER LIBRARY, NASA HAMPTON, VIRGINIA

Prepared for NATIONAL AERONAUTICS AND SPACE ADMINISTRATION Lewis Research Center Under Grant NAG 3–84

for U.S. DEPARTMENT OF ENERGY Conservation and Renewable Energy Office of Vehicle and Engine R&D

DISCLAIMER

This report was prepared as an account of work sponsored by an agency of the United States Government. Neither the United States Government nor any agency thereof, nor any of their employees, makes any warranty, express or implied, or assumes any legal liability or responsibility for the accuracy, completeness, or usefulness of any information, apparatus, product, or process disclosed, or represents that its use would not infringe privately owned rights. Reference herein to any specific commercial product, process, or service by trade name, trademark, manufacturer, or otherwise, does not necessarily constitute or imply its endorsement, recommendation, or favoring by the United States Government or any agency thereof. The views and opinions of authors expressed herein do not necessarily state or reflect those of the United States Government or any agency thereof.

> Printed in the United States of America Available from

National Technical Information Service U.S. Department of Commerce 5285 Port Royal Road Springfield, VA 22161

NTIS price codes¹ Printed copy: A09 Microfiche copy: A01

¹Codes are used for pricing all publications. The code is determined by the number of pages in the publication. Information pertaining to the pricing codes can be found in the current issues of the following publications, which are generally available in most libraries: *Energy Research Abstracts (ERA); Government Reports Announcements* and Index (*GRA* and I); *Scientific and Technical Abstract Reports (STAR);* and publication, NTIS-PR-360 available from NTIS at the above address. 14

1 RN/NASA-CR-168292

DISPLAY 14/2/1 84N19185*# ISSUE 9 PAGE 1406 CATEGORY 85 RPT#: NASA-CR-168292 DOE/NASA-0084/1 NAS 1.26:168292 CNT#: NAG3-84 DE-AI01-77CS-51044 83/06/00 180 PAGES UNCLASSIFIED DOCUMENT

그는 아이들 방문을 알려야 한 것 같은 것 말했다. 김 아이들을 방문을 한

83/06/00 180 PAGES UNCLASSIFIED DOCUMENT UTTL: Optimization methods applied to hybrid vehicle design TLSP: Final Report AUTH: A/DONOGHUE, J. F.; B/BURGHART, J. H.

CORP: Cleveland State Univ., Ohio. CSS: (Dept. of Electrical Engineering.) AVAIL.NTIS SAP: HC A09/MF A01

MAJS: /*ELECTRIC MOTOR VEHICLES/*HYBRID PROPULSION/*OPTIMIZATION

MINS: / DESIGN ANALYSIS/ PROPULSION SYSTEM CONFIGURATIONS/ RUN TIME (COMPUTERS) ABA: Author

ABS: The use of optimization methods as an effective design tool in the design of hybrid vehicle propulsion systems is demonstrated. Optimization techniques were used to select values for three design parameters (battery weight, heat engine power rating and power split between the two on-board energy sources) such that various measures of vehicle performance (acquisition cost, life cycle cost and petroleum consumption) were optimized. The apporach produced designs which were often significant improvements over hybrid designs already reported on in the literature. The principal conclusions are as follows. First, it was found that the strategy used to split the required power between the two on-board energy sources can have a significant effect on life cycle cost and petroleum consumption. Second, the optimization program should be constructed so ENTER:

Optimization Methods Applied to Hybrid Vehicle Design

John F. Donoghue and James H. Burghart Department of Electrical Engineering Cleveland State University Cleveland, Ohio

June 1983

Prepared for National Aeronautics and Space Administration Lewis Research Center Cleveland, Ohio 44135 Under Grant NAG 3–84

for U.S. DEPARTMENT OF ENERGY Conservation and Renewable Energy Office of Vehicle and Engine R&D Washington, D.C. 20545 Under Interagency Agreement DE-AI01-77CS51044

N84-19185#

TABLE OF CONTENTS

			Page
1.0	SUMM	ARY	1
2.0	INTRODUCTION		4
	2.1	Research Objectives	4
	2.2	Previous Work	5
	2.3	Major Tasks	6
	2.4	Report Organization	7
3.0	VEHI	CLE DESCRIPTION AND OPERATION	8
	3.1	Propulsion System	8
	3.2	Vehicle Operation and Ratio Selection	10
	3.3	Power Split Strategy	11
4.0	VEHI	CLE DRIVING REQUIREMENTS	13
5.0	ENER	GY AND COST CALCULATIONS	16
	5.1	Yearly Electrical Energy Consumption	16
	5.2	Yearly Petroleum Consumption	17
	5.3	Life Cycle Cost Calculation	18
6.0	VEHI	ICLE SIMULATION	22
	6.1	General Computational Procedure and Trip Characteristics Design	22
	6.2	Simulation Time Increment Selection	25
	6.3	Power Overload	25
	6.4	Other Features of the Simulation	28
7.0	OPTIN	AIZATION AS A DESIGN TECHNIQUE	30

8.0 THE VEHICLE DESIGN PROBLEM AS AN OPTIMIZATION PROBLEM	33
9.0 SELECTION OF OPTIMIZATION METHOD	37
10.0 IMPLEMENTATION OF THE GRG PROGRAM FOR VEHICLE DESIGN PROBLEMS	39
11.0 RESULTS AND DISCUSSIONS OF RESULTS	43
11.1 Vehicle Power Source Sizing for Minimum Life Cycle Cost	43
11.2 Vehicle Power Source Sizing for Changing Petroleum Costs	46
11.3 Vehicle Power Source Sizing to Minimize Total Petroleum Consumption	48
11.4 Power Split Optimization	48 52
11.4.1 Parameterized AiResearch Power Split Function	54
11.4.2 Polynomial Power Split Function	55
11.5 Summary of Results	57
12.0 CONCLUSIONS	59
APPENDIX A - DICTIONARY OF VARIABLES	62
APPENDIX B - CALCULATION OF VEHICLE MASS · · · · · · · · · ·	83
APPENDIX C - CALCULATION OF MANUFACTURING, MAINTENANCE AND REPAIR COSTS	86
APPENDIX D - CALCULATION OF ACQUISITION COST	90
APPENDIX E - VEHICLE SIMULATION • • • • • • • • • • • • • • • • • • •	91

,

E.1	Component Models	91
E .2	Calculation of Power Required at the Axle During the Acceleration and Cruise Phases of the STC and During Highway Driving	98
E.3	Drive Train Power Calculations for Acceleration and Cruise Phases of STC and for Highway Driving	99
E.4	Calculation for Coasting Phase of the STC	103
E.5	Calculation of Drive Train Power Regeneration During the Braking Phase of the STC	103
APPENDIX	F - BATTERY MODEL	106
F.1	Scaling the Battery Model	106
F.2	Calculation of Battery Voltage and State of Charge During Discharge in Highway Driving and in the Acceleration and Cruise Phases of an STC	106
п 0		110
F.3		IIU
F.4	Calculation of Battery Voltage and State of Charge During Regeneration in the Braking Phase of an STC	112
APPENDIX	G - CVT RATIO SELECTION PROCEDURE	114
APPENDIX	H - AIRESEARCH POWER SPLIT STRATEGY	121
APPENDIX	I - COMPUTER PROGRAMS	122
REFERENC	ES	172

.

1.0 SUMMARY

The overall objective of this work was to demonstrate the use of optimization methods as an effective design tool in the design of hybrid vehicle propulsion systems.

Specifically, optimization techniques were used to select values for three design parameters (battery weight, heat engine power rating and a parameter through which the required wheel power at each time instant was split between the two on-board energy sources) such that various measures of vehicle performance were optimized. The performance measures considered were acquisition cost, life cycle cost, petroleum consumption, or various weighted combinations of these. For specific values of the design parameters, vehicle performance was determined using a vehicle simulation. The optimization was carried out by coupling the simulation to a sophisticated, nonlinear programming code (GRG2) and running the two in combination.

The optimization approach was successful in coming up with designs which were often significant improvements over hybrid designs already reported on in the literature. Furthermore, it was found that the strategy used to split the required wheel power between the two on-board energy sources can have a significant effect on life cycle cost and petroleum consumption. More importantly, however, the work showed that it is quite feasible to couple a complex optimization program to a vehicle simulation program for the purpose of propulsion system design. It was also found that the optimization program should be constructed so that performance measures and/or design variables can be easily changed; in the conduct of the research it was often desirable to compare, say, the minimum life cycle cost design to the minimum petroleum consumption design.

Another area in which important results were obtained was in understanding the effect the vehicle simulation program design has on both the computer run time of the overall optimization program and on the ability of the optimization program to even arrive at a meaningful solution. First, it was found that the computer run time could be significantly reduced by proper design of the types of trips the vehicle takes in a one year period. Specifically, if a trip consists of a combination of test cycles (acceleratecruise-coast-brake cycles) and highway driving, then it is important that all the test cycles precede the highway driving, and that the same number of cycles are at the front end of each trip, no matter how long the trip.

Second, it was found that care must be taken in designing the cost and constraint expressions which are being used in the optimization so that they are relatively smooth functions of the design variables. Otherwise, the function surfaces may be severly distorted and create many local minima which will prevent the program from even approaching the global minimum. This is particularly true with regard to how the battery replacement cost is handled.

Finally, it was found that proper handling of constraints on battery weight and heat engine rating is particularly important for the success of an optimization study. These design variables cannot be allowed to be reduced to the point where the combined on-board power cannot meet the power demanded at the wheels. It was found that the way in which this "overload" constraint is handled strongly influences whether an optimization run gets "hung-up" at a non-optimal solution or finds the constrained, global optimum.

The principal conclusion reached from this research is that optimization methods provide a practical tool for carrying out the design of the

propulsion system of a hybrid vehicle. Once the optimization program and the vehicle simulation are combined and operating, it is relatively easy to change objective functions and/or design variables so that designs based on different performance criteria (e.g. minimum life cycle cost design v.s. minimum petroleum consumption design) or different driving conditions, component characteristics or propulsion system configurations can be quickly carried out and compared. Use of optimization methods also force designers to make explicit their objective functions and constraints; thus designs carried out by different researchers are more readily and meaningfully compared.

This work has also lead to the conclusion that the way in which the demanded power at any instant of time is split between the two on-board power sources has a significant impact on vehicle cost and petroleum consumption. Although some preliminary results in this area are presented in this report, it would appear that future hybrid vehicle work should look at this question of power split on a more systematic basis.

2.0 INTRODUCTION

The energy crisis, dramatized by the oil embargo of 1973, has become one of the most serious long-term problems confronting the United States. In response to this crisis there has been a significant increase in the research and development of electric and hybrid vehicles in an attempt to reduce our dependence on foreign oil. The work discussed in this report is a part of that on-going effort.

2.1 RESEARCH OBJECTIVES

The primary objective of this work was to study the use of optimization methods for the design of propulsion systems for hybrid vehicles. The term hybrid vehicle as used in this report means a vehicle which contains a heat engine and gas tank as well as an electric motor and batteries. The configuration used here was a parallel hybrid with a continuously variable transmission. Of particular interest in this work was determining the ease or difficulty with which a sophisticated, nonlinear programming algorithm could be coupled to a vehicle simulation program for purposes of optimally designing the vehicle propulsion system. The design variables were heat engine power rating, the weight of the on-board batteries, and a parameter through which the power required at the wheels at each time instant was split between the two on-board power sources. The study considered optimizing various vehicle performance measures to determine how different performance measures influenced the final propulsion system design. The performance measures used were acquisition cost, life cycle cost, and petroleum consumption.

2.2 PREVIOUS WORK

There have been no studies reported in the literature which attempt a vehicle propulsion system design using optimization methods. Two recent studies [1,2] have looked at different aspects of the design of various types of hybrid vehicles. In each case, however, a final design is arrived at using a sound, but nevertheless ad hoc, selection process. Furthermore, the performance measure used to guide the selection is often not clearly stated, is modified or changed in the middle of a study, or is quite different from These factors combine to make it difficult to compare the study to study. results of one study to those of another. In contrast to this, use of optimization methods force standardization by requiring a designer to explicitly state the performance measure to be used, and to maintain the same measure in effect throughout the process of selecting final values for the design vari-Furthermore, with an optimization approach the selection process itables. self is standardized, and it also generally identifies the "best" values for the design variables so that the performance measure used is optimized (maximized or minimized, whichever is appropriate).

From the perspective of previous work on the problem of hybrid vehicle propulsion system design therefore, the work reported here represents the first time an attempt has been made to apply optimization methods to the design problem in order to come up with what may be considered the best or "optimal" design.

2.3 MAJOR TASKS

The conduct of the research fell naturally into a group of major tasks which are listed below:

- 1. Development of a vehicle simulation to be used to predict petroleum and electrical energy consumption as the vehicle is driven over the specified driving pattern. These consumptions provide a basis for computing overall performance measures such as life cycle cost.
- 2. Selection of a nonlinear programming algorithm (and associated program) which will be used to perform the optimization calculations.
- 3. Coupling the vehicle simulation program to the optimization program to allow optimal propulsion system designs to be carried out. In carrying out an optimal design calculation, the optimization program must run the simulation repeatedly. Consequently, a good deal of the work involved in coupling the two programs is in tailoring the vehicle simulation so that it runs efficiently, and so that vehicle performance is a smooth function of the design variables.
- 4. Translating various design goals into optimization problems. For each design goal this would include specifying (i) the system performance measure to be optimized, (ii) the design variables, and (iii) the proper constraints.

5. Generation and analysis of results using the combined optimization/vehicle simulation program.

In the sections which follow, each of the major task areas outlined above will be considered in depth.

2.4 REPORT ORGANIZATION

The report is organized as follows. Sections 3 through 6 present detailed information about the vehicle and its simulation. In particular, Sections 3 and 4 describe the vehicle and its propulsion system as well as the vehicle's basic method of operation along with the driving requirements it must meet over a ten year period. Section 5 details the way in which the various vehicle performance measures (life cycle cost, etc.) are calculated, while Section 6 describes the vehicle simulation.

The optimization design approach as it relates to hybrid vehicles is covered in Sections 7 through 9. Section 7 presents a general discussion of optimization methods which is useful background for subsequent sections. Section 8 deals with formulating hybrid vehicle design problems as optimization problems, while Section 9 describes some of the features of the actual optimization algorithm used in the study, as well as the reasons for its selection.

Section 10 discusses how the vehicle simulation program and optimization program were combined, and Section 11 presents and discusses particular vehicle design problems and the results obtained using the optimization approach; conclusions are presented in Section 12.

3.0 VEHICLE DESCRIPTION AND OPERATION

The vehicle selected to be studied in this research was essentially the same as the vehicle studied in [1]; it is a five-passenger sedan with a test mass of 2,049 kg. The details of the vehicle weight calculations are given in Appendix B.

3.1 PROPULSION SYSTEM

The propulsion system is a parallel hybrid configuration as shown in Figure 3-1. The traction motor is a brushless, DC, permanent-magnet motor operating from a battery voltage of 168 V. The motor is rated at 20 kw and has a top speed of 14,000 rpm. The ouput of the motor is connected to the transmission input through a gear which provides a 3.5:1 reduction of the motor speed.

The heat engine is assumed to be a four cylinder engine. Since in the optimization work the kilowatt rating of the engine is a design parameter which is varied, no specific rating for the engine is given. However, in the optimization studies that were conducted, the heat engine would normally start out at a rating of 65 kw. The output of the heat engine is directly connected to the input of the transmission (no speed reduction).

The transmission is a continuously variable transmission (CVT) which provides a range of ratios (input/output) from a 0.3:1 overdrive to a 3.33:1 speed reduction. The output of the CVT feeds the differential through a 12:1 speed reducer. The differential is assumed to have a ratio of 1:1. Thus, if the traction motor was running at its maximum speed of 14,000 rpm, and the CVT ratio was 0.3:1, the differential input would have a speed of 1,111 rpm.

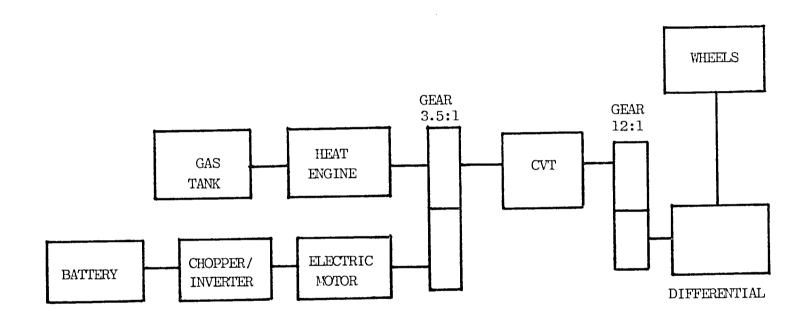


Figure 3-1. Propulsion System Configuration

.

The batteries are assumed to be lead-acid batteries with a system voltage of 168 V. In the optimization runs in which the battery weight was varied it was assumed that the system voltage remained the same and that a variation in battery weight meant the plate area of the battery cells was increased or decreased. A detailed description of the battery model used in the vehicle simulation is given in Appendix F.

Finally, it was assumed that a clutch existed between the heat engine and the CVT input to allow the heat engine to be decoupled from the system when it was not supplying power.

Section 6 and Appendix E (Vehicle Simulation) provide a detailed description of the simulation and the models used for all of the components in the propulsion system. Reference to that section and that appendix can give the reader a more thorough understanding of the components, their interrelationships, and how typical power consumption calculations were made.

3.2 VEHICLE OPERATION AND RATIO SELECTION

In order to avoid engine stalling, it was assumed that when the vehicle was starting from rest all power was supplied by the traction motor until the vehicle speed reached 4.82 km/hr (3.0 mph).

Whenever the vehicle was to brake to slow down, it was assumed that regenerative braking was used to the extent possible. If the maximum power rating of a component limited the fraction of the avialable power which could be regenerated, then it was assumed that normal braking was used to dissipate the excess energy.

In the early stages of the work, the CVT ratio was selected such that as the vehicle speed changed, the traction motor always ran at its most

efficient operating speed. The disadvantage of this approach in the hybrid propulsion system studied is that the heat engine speed is also determined by the CVT ratio, and a ratio that operates the traction motor most efficiently often operates the heat engine very inefficiently. In fact, it was found that the traction motor efficiency is always in the 90% or above range independent of the ratio, whereas the heat engine efficiency can often be substantially improved by proper choice of the ratio. For this reason the CVT ratio was always selected to maximize the heat engine efficiency (except when the heat engine was not delivering any power). We note that a better approach might have been to base the ratio selection on the amount of power each source is delivering, as well as on the relative efficiency improvement possible from each source. A detailed description of the ratio selection procedure, along with the engine and traction motor data used, is given in Appendix G.

3.3 POWER SPLIT STRATEGY

In order to operate a hybrid propulsion system it is necessary to specify a strategy for splitting the required wheel power between the two power sources. The power split strategy must operate continuously, deciding at each instant of time how the total power is to be split. A realistic strategy generally is a function of vehicle velocity and acceleration, and battery state of charge.

An important part of this research was to use optimization methods to identify "optimal" strategies, or to select optimal values for parameters in a given strategy based on common sense. An example of a common-sense strategy which has been reported in the literature is the strategy proposed

by AiResearch [1]. The AiResearch (AR) strategy is often used in the work discussed in the following sections; for this reason it is described in detail in Appendix H.

4.0 VEHICLE DRIVING REQUIREMENTS

In order to compute petroleum or electrical energy consumption (important factors in themselves, but also imporant factors in computing life cycle cost) it is necessary to specify how the vehicle is to be driven over its ten year life. Table 4-1 lists the lengths of eight different trip types for the vehicle, as well as the number of times the vehicle takes each trip type in one year.

Some portion of every trip is composed of Special Test Cycle (STC) driving. The STC is shown in Figure 4-1 and is a modified SAE J227A, D cycle; it contains a 14 second constant power acceleration period, followed by a 50 second, 72 km/hr (45 mph) cruise period, a 10 second coast period, and a 9 second braking period. Referring to Table 4-1, trips 1, 2 and 3 (trips less than 80 km in length) are made up of just a sequence of STC's, while trips 4 through 8 are made up of a combination of STC's and highway driving. Each of these latter trips consists of 28 STC's followed by enough highway driving to reach the total trip length. Highway driving is constant speed driving at 90 km/hr (56 mph).

The structuring of the longer trips to consist of a fixed number of STC's followed by varying lengths of highway driving had a big impact on reducing the computer run time of the overall vehicle simulation/optimization program. This is discussed in detail in Section 6 which deals with the vehicle simulation.

Table	4-1	
-------	-----	--

Yearly Distribution of Trips

Trip	Length	Number of Trips
Km	Mi	Per Year
10	6.2	130
30	18.6	85
50	31.1	57
80	49.7	54
130	80.8	12
160	99.4	7
500	311.0	3
800	497.0	1

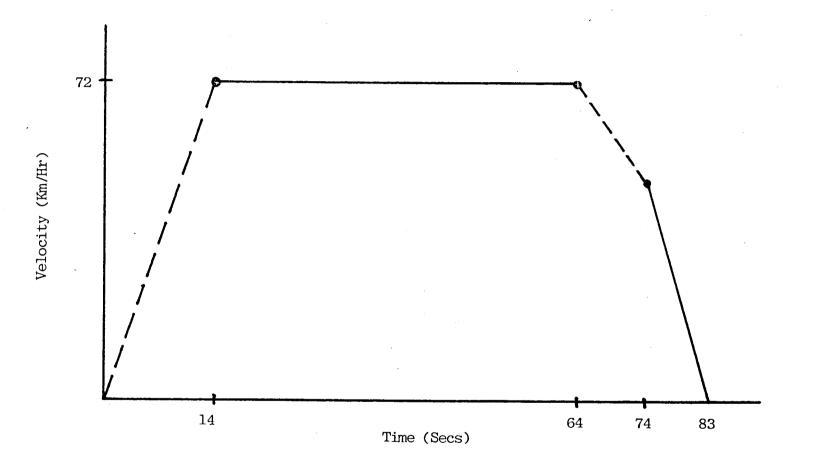


Figure 4-1. Special Test Cycle

5.0 ENERGY AND COST CALCULATIONS

This section details the methods used to calculate the yearly electrical energy consumption, yearly petroleum consumption and life cycle cost.

5.1 YEARLY ELECTRICAL ENERGY CONSUMPTION

The yearly electrical energy consumption calculation is based on first determining the total ampere-hours out of the battery for each of the trip types described in the previous section. The battery charging characteristic is then used to determine the energy required to replace those amp-hours (including a charging efficiency). Each of these results is multiplied by the number of such trips each year for each trip type, and the results then added to produce the total yearly electrical energy consumption. The details of the calculation are given below.

As explained in Section 6 on the vehicle simulation, it is necessary when calculating the electrical energy and petroleum consumptions for a particular trip to calculate the powers delivered by the battery and the heat engine at each time instant throughout the entire trip; it is not reliable, in general, to do it for just a few STC's and a segment of highway driving and then extrapolate the results for the entire trip. In the simulation, a small time step size is used and, for the electrical energy calculation, at each time increment in the trip the battery model is used to determine the battery voltage, current and state of charge for the power that must be delivered to the motor in that time increment (the calculation takes into account the chopper/inverter efficiency). In this way a total net amp-hours out of the battery for each trip type is determined: the total net amp-hours

out includes the effect of regenerating capacity back into the battery during the braking phase of each STC. This total net capacity removed, together with an assumed charging current of 25 amps, is used to determine an average charging voltage from the battery charging characteristic (Appendix F). The average charging voltage is then multiplied by the total net capacity removed to determine the total energy that must be restored to the battery to bring it to a fully charged condition. Finally, to determine the total wall-plug energy, the above total energy is divided by a charger efficiency factor. This calculation is done for each trip type. The total, yearly electrical energy consumed is finally calculated by multiplying the energy consumed for each trip type by the number of such trips per year, and then adding these results.

If we let AH_i , i=1,..., 8, be the net amp-hours out of the battery for trip type i, V_i be average charging voltage to fully charge the battery after delivering AH_i amp-hours, EFF be the charger efficiency, N_i be the number of trips of type i made in one year, then the total, yearly electrical energy consumed, E_{TOT} , in megajoules, is given as

$$E_{TOT} = (3600/10^6) \sum_{i=1}^{8} (N_i A H_i V_i / EFF)$$
(5-1)

5.2 YEARLY PETROLEUM CONSUMPTIONS

As noted above, when calculating electrical energy and petroleum consumptions it is necessary to calculate the powers delivered by the battery and heat engine at each time instant throughout the entire trip. In the simulation, the power delivered by the heat engine, the engine speed and the

torque at each time instant are determined. The heat engine map (Appendix E) is then used to determine the fuel flow rate into the heat engine; multiplying this flow rate by the simulation time increment gives the fuel consumed over that time increment.

The procedure used to calculate the total, yearly petroleum consumption parallels the one used for electrical energy consumption: the total petroleum consumed for each trip type is determined by adding the fuel consumed over each time increment in the trip, these are multiplied by the number of trips of each trip type made per year, and the results then summed to produce the total petroleum consumption per year.

5.3 LIFE CYCLE COST CALCULATION

The life cycle cost is the sum of the vehicle acquisition cost, the petroleum, electrical energy, maintenance and repair, and hattery replacement costs over a ten year period, minus the salvage value of the battery, the vehicle body and the power train.

It is assumed that the costs of petroleum and electricity increase in a linear fashion from year one to year ten. The arrays containing this information are GASCST(I) and KWCST(I); the particular values used are given in Appendix A.

Life cycle cost is computed in 1976 dollars, and it is assumed that there is no inflation. The cost for a future year is discounted to a present value using a discount factor (DISCNT in Appendix A).

The salvage value of the vehicle body and power train is taken to be 10% of the marked-up manufacturing cost, i.e. 10% of the difference between the acquisition cost and the list price of the battery (0.1*(ACQCST-BTLIST), see

Appendix A for definitions of variables).

The years in which a battery replacement is required depend upon the battery weight and the way in which the battery and heat engine are used. In calculating battery life it was assumed that there were 840 deep discharges in the lifetime of a battery [1], where a deep discharge is defined to be a discharge to 20% state of charge or below. The calculation procedure was to determine how far the battery was discharged when the vehicle made each of the trips defined in Section 4 (this was determined during the simulation of the vehicle to determine petroleum and electrical energy consumptions). If the battery state of charge dropped to only, say, 40% at the end of a particular short trip, then that trip represented 75% of a deep discharge. In this way the total number of deep discharges of the battery per year was determined and used to calculate the number of years in the battery life. If the battery state of charge fell below 20% during the part of a trip in which STC driving was being performed, regeneration back into the battery and subsequent use of the battery until its state of charge again fell below 20% was allowed, but only one deep discharge was attributed to that trip. The battery replacement cost had a mark-up factor which was twice that used in cal-The expression used to determine culating the initial cost of the battery. the replacement cost is

$$BTCOST = BATCST*(1.0 + 2.0*BTMKUP)$$
(5-2)

where

$$BATCST = BATCER*WGBATT$$
(5-3)

and where (see Appendix A) WGBATT, BATCER, BATCST, BTMKUP and BTCOST are battery weight, cost estimating ratio (CER), manufacturing cost, mark-up

factor and replacement cost, respectively. The way in which the battery replacement cost was used in calculating life cycle cost was influenced by the method used to handle battery salvage value. In particular, battery salvage value was taken to be the cost of the last battery replacement multiplied by the ratio of the number of years left in the battery (at the end of the ten year vehicle lifetime) to the number of years in the battery life. Furthermore, instead of adding the total battery replacement cost to the year in which the replacement took place, each replacement cost was evenly distributed over the ten years in the lifetime of the vehicle. Although this is not quite representative of what would actually take place, it was necessary in order to produce a life cycle cost expression for the optimization studies which was a relatively smooth function of battery replacement cost. Furthermore, if it is assumed that the vehicle owner meets the battery replacement cost by borrowing money which is paid back over several years, then the above approach begins to more closely approximate reality. Based on the above discussion, the battery replacement cost assigned to each year in the ten year lifetime of the vehicle is given by

$$BATRYR = \{ [10.0/BATLFE) - 1.0 \} * BTCOST \} / 10.0$$
(5-4)

where

$$BATLFE = DISLFE/DEEP$$
(5-5)

where BTCOST is as calculated above, and where BATRYR, BATLFE, DISLFE and DEEP are battery cost assigned to each year, battery lifetime, number of deep discharges in the battery lifetime, and the number of deep discharges per year, respectively.

Based on the discussion above, in Sections 5.1 and 5.2 and in Appendices C and D, the total yearly cost for operating the vehicle in year i is (see Appendix A for complete definitions of the variables)

$$VHCOST_{i} = E_{TOT} * KWCST_{i} + P_{TOT} * GASCST_{i} + BATRYR + MAINT + REPAIR$$
(5-6)

where E_{TOT} and P_{TOT} are the yearly electrical energy and petroleum consumed, respectively, KWCST_i and GASCST_i are the cost factors, and MAINT and REPAIR are the maintenance and repair costs, respectively. Letting the salvage value of the vehicle body and power train be (see above)

$$SALVGE = 0.1*(ACQCST - BTLIST)$$
(5-7)

and the discount factor for year i be

$$D_i = (1.0 + DISCNT)$$
 (5-8)

where DISCNT is the discount rate, the life cycle cost is given as

$$LCCOST = ACQCST + \sum_{i=1}^{10} (VHCOST_i/D_i) - (SALVGE/D_{11})$$
(5-9)

6.0 VEHICLE SIMULATION

In the optimization studies the vehicle simulation was used primarily to calculate the electrical energy and petroleum consumed by the vehicle in a one year period. Appendix E presents a detailed description of the modeling of the vehicle (the vehicle is described in general terms in Section 3) and of the way in which the petroleum and the electrical energy consumption was determined at each instant of time in the simulation interval. Section 5 describes the way in which these individual consumptions were used to calculate the yearly consumptions. The objective of this section is to discuss a number of features of the vehicle simulation effort (other than vehicle modeling) which were considered to have a significant impact on the simulation run time, on the outcome of optimization runs, or which represented particular features of vehicle operation which should be made explicit.

6.1 GENERAL COMPUTATIONAL PROCEDURE AND TRIP CHARACTERISTICS DESIGN

The purpose of this subsection is to describe the overall computational procedure used to calculate the fuel and energy consumptions for each trip in Table 4-1, and then to discuss how the structuring of these trips (STC and highway driving) can have a significant impact on simulation run time.

As discussed in Section 4, each trip to be simulated is either a sequence of just STC's or a combination of 28 STC's followed by varying lengths of highway driving. Since in this study the power split was allowed to vary with battery state of charge and/or vehicle acceleration, the power supplied by either on-board energy source could vary significantly from one part of a trip to another, particularly on those trips which depleted the

battery. In the case of a depleted battery, the electrical energy supplied over the final STC would be zero, whereas that supplied over the first STC would be non-zero. Because of this, it was necessary to simulate the vehicle over the entire trip length for all trips: the fuel and energy consumption could not be calculated for one STC and a segment of highway driving, and then multiplied by appropriate factors to arrive at trip totals.

The calcuation procedure used is as follows. The longest all STC trip is 35 consecutive STC's. The simulation was therefore run for 35 consecutive STC's, and the "state" of the vehicle at the end of each STC was saved. By "state" is meant all the vehicle quantities necessary to resume the calculation from that point forward in time (petroleum consumed, battery amp-hours out and regenerated, state of charge, voltage, instantaneous and average currents, and whether the battery has discharged by the end of that STC). Knowing these quantities at the end of each STC, the fuel and energy consumption for trips consisting of just STC's (trips 1, 2, 3 in Table 4-1) can be calculated from simulating just the longest all-STC trip (trip 3).

To calculate the consumptions for trips involving highway driving, the simulation was initialized by the information saved at the end of the 28th STC, and highway driving was begun (in this way the 28 STC's preceeding highway driving need not be resimulated). At each time step in highway driving a test was made to determine if the shortest STC and highway trip had been completed; if so, the consumptions for that trip were computed and highway driving resumed until the next trip in Table 4-1 was completed. In this way, consumptions for all trips consisting of STC's and highway driving can be calculated by simulating just the longest trip (trip 8, Table 4-1).

The above calculation procedure where fuel and energy consumptions for all highway trips can be calculated from the longest trip depends on all highway trips having all of their STC's in the front of the trip, and all having the same number of STC's up front. If either of these conditions is changed, it would become necessary to simulate each trip separately. This could represent a significant increase in simulation run time. For example, the time step size in simulating STC driving is 1 second, and that used in simulating highway driving is 60 seconds (see Section 6.2). Since each STC is 83 seconds long, and there are 35 STC's in the longest all-STC trip, the total number of drive train power calculations required for trips 1, 2 and 3 in Table 4.1 is $(1 \times 83 \times 35) = 2,905$. The longest highway trip is 759 km of highway driving, driven at 90 km/hr, or a highway driving time duration of 8.44 hrs. A 60 second simulation time step would therefore require 506 additional power train calculations for all of the highway trips (trips 4 through 8), yielding a total of 3,411 calculations. If each highway trip had to be simulated separately (including the 28 STC's since they could be split differently between the beginning and end of each trip), the 28 STC's for the 5 highway trips would require a total of $(5 \times 28 \times 83) = 2,324$ computations, and the highway parts of trips 4 through 8 would require 26, 60, 80, 306, and 506 computations, respectively. The total number of computations would therefore be (26 + 60 + 80 + 306 + 506 + 2,324 + 2,905) = 6,207. Compared to the above total of 3,411, it is seen that the number of drive train power computations has almost doubled. Since these computations are by far the major computational burden of the simulation, and since the computation time is large to begin with, it is important to design the driving pattern so that computational efficiencies can be achieved.

6.2 SIMULATION TIME INCREMENT SELECTION

Another important factor in determining the length of time it takes the simulation to run is the time step size used in STC and highway driving. Since in a typical optimization run the yearly fuel and energy consumptions are computed 30 to 50 times, the choice of the time step size has a significant effect on overall computer run time.

Separate time step sizes were used for STC driving and highway driving: since highway driving is at a constant velocity, it was felt that a larger step size could be used without missing significant changes in the vehicle state (e.g. battery state of charge).

The time step sizes were selected by trying various values and observing the effects on petroleum consumption, electrical energy consumption and life cycle cost. In particular, the time step sizes were increased until a meaningful change in any of the above three quantities was observed; the values selected were set just below the values that produced a change. The STC time step size used was one second, and the time step size for highway driving was 60 seconds.

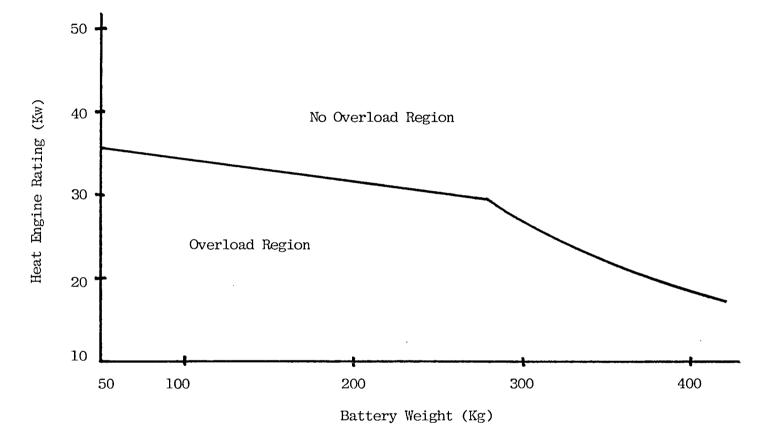
6.3 POWER OVERLOAD

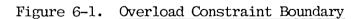
One of the most frequent optimization problems studied was to choose battery weight and heat engine rating to minimize life cycle cost. Without constraints on this problem the answer would be to set both design variables to zero. Of course, the vehicle would then not be able to meet the yearly driving requirements. In this research, the condition in which both power sources were reduced in size to the point where they could not supply the power required at the wheels was called power overload. This condition could

occur at any time in the yearly driving pattern, and it could occur for various combinations of heat engine rating and battery weight. The overload condition was handled in the optimization work by incorporating it as a constraint: combinations of battery weight and heat engine rating which produced overload were considered infeasible.

One method (which did not work) of handling this constraint was to set a flag if an overload condition occurred anywhere in the yearly driving patterns. This flag would indicate to the optimization scheme that the current choices for the design variables were infeasible, and new values would be tried. The problem with this method was that the constraint was a discontinuous (step) function of the design variables, and if it was violated the optimization method (GRG2) would attempt to find exactly where, in the current search direction (see Section 7), the constraint was just satisfied. This attempt (using Newton's Method for finding the roots of an equation) would fail and the optimization scheme could not determine a useful, new search direction to locate the optimimum.

In an attempt to visualize the shape of the constraint in the battery weight/heat engine rating plane, a series of simulation runs were made in the region of the constraint boundary (varying battery weight and heat engine rating for each run, and using the AiResearch power split (see Section 3.3 and Appendix H)). The result is shown in Figure 6-1 where it is seen that the constraint boundary is highly irregular. Even if the optimization method could find the boundary (for a particular search direction), once it began to move along the boundary it would get hung up at one of the many local minima.





The method finally adopted for handling the constraint was to approximate it with two smooth curves as shown in Figure 6-1. For these smooth constraint functions the optimization scheme can easily find the location of the constraint boundary in a given search direction, and it can also move easily along the constraint boundary in search of the optimum. If we let $x_1 = bat$ tery weight (kg), and $x_2 = heat$ engine rating (kw), then the constraint equations are given as

$$P_{\rm HE} > 37.0 - 0.02564 W_{\rm B}$$
 (W_B < 273) (6-1)

$$P_{\text{HE}} > 77.23 - 0.2268 \text{ W}_{\text{B}} + 1.982 \text{x} 10^{-4} \text{ W}_{\text{B}}^2 \qquad (\text{W}_{\text{B}} > 273) \qquad (6-2)$$

The justification for using this approximate constraint boundary is that in any optimization study which chooses battery weight and heat engine rating to minimize life cycle cost, the objective is not necessarily to arrive at a design which just borders on overload. Having the small "cushion" above overload that use of the approximate constraint produces could be beneficial.

6.4 OTHER FEATURES OF THE SIMULATION

Several features of the simulation which should be mentioned are listed below.

First, since a clutch existed between the heat engine and the CVT, the heat engine could be decoupled from the drive train when it was not being used. Hence it was assumed that there was zero fuel consumption by the heat engine during idling.

A second feature was that no matter how the power split strategy split the CVT input power, the heat engine was not allowed to deliver any power if the vehicle velocity was below 3 mph. This came into play as the vehicle started from rest at the beginning of a STC.

A third feature (which is detailed in Appendix E) was that if either the battery or the heat engine could not deliver the power called for by the power split, the unmet power was assigned to the other power source and both the electrical and heat engine calculations were repeated.

7.0 OPTIMIZATION AS A DESIGN TECHNIQUE

It is now appropriate to consider optimization as a technique which can be used with the vehicle simulation previously described to obtain desired design results. It will become apparent in the discussion below that the role of optimization is that of systematically changing design parameters for use with the vehicle simulation until design objectives are met. Optimization techniques are based on a particular methodology and formalism which must be adapted to the design problem at hand. The purpose of this section is to define the terminology of optimization, briefly summarize the optimization problem mathematically, and discuss the general nature of solutions to such problems.

Each optimization problem has an <u>objective function</u> (or criterion function), f(x), which is an algebraic function of the n components of the vector x, and which is to be minimized (or maximized). The objective function in a design problem provides a measure of the quality of the design such that its minimum value occurs for a value of x which represents the best design.

The components of x may be subject to upper and lower bounds,

$$x_{r_{min}} \leq x_{r} \leq x_{r_{max}}$$
(7-1)

where, for a given variable x_r , one, neither or both of these bounds may be present. Variables often are given bounds for reasons of physical realizability; e.g., both battery weight and heat engine power rating must be positive, and the percentage of power delivered from one source must be between 0 and 100.

In addition to bounds which apply to the variables themselves, we must consider <u>constraints</u>, functions of these variables which also must be maintained within limits. An optimization problem might contain m constraints

$$g_{j_{\min}} \leq g_j(x) \leq g_{j_{\max}}$$
 (j = 1,2,..,m) (7-2)

where one or both of the limiting values on a particular constraint $g_j(x)$ may apply. The designer uses such constraint functions to calculate design characteristics which must be kept within upper or lower limits. A vehicle designer, for example, might want to place a lower limit on accelerating ability, or an upper limit on acquisition cost.

Since the objective functions and constraint functions applicable to hybrid vehicle design are generally nonlinear functions of x, we have a nonlinear optimization problem. Converting the scalar variables in equations 7-1 and 7-2 to vectors allows us to state the nonlinear optimization problem in a precise mathematical form:

$$g_{\min} \leq g(x) \leq g_{\max} \tag{7-4}$$

The notation min f(x) means that f(x) is to be minimized with respect to x. Equations 7-3 and 7-4 are the vector versions of equations 7-1 and 7-2, respectively, and include all desired bounds and constraint relationships.

Nonlinear optimization problems such as the one stated above have been well known for some time, and many techniques have been developed for finding

their solutions. Since f(x) and g(x) are assumed to be nonlinear, the techniques for solution of the problem are called nonlinear programming algorithms. Many of these have been developed over the past 25 years to provide a means of obtaining digital computer solutions to these problems [6,7,8,9] Some of these methods are discussed in Section 9.

Techniques for solution generally begin with an initial estimate, x_0 , of the solution vector, which is feasible in that all bounds and constraints are satisfied, and proceed in an attempt to satisfy all of the necessary conditions for minimum f(x) while maintaining x feasible. The process terminates when these conditions are met, or when no further progress is possible.

Each nonlinear programming method has its own set of assumptions regarding the mathematical properties of f(x) and g(x). Although there are small differences from method to method, it is usually necessary for both f(x) and the elements of g(x) to be continuous, differentiable functions of x, with continuous first partial derivatives with respect to the components of x. These restrictions have important implications on the specifications of the objective and constraint functions for a design problem, as well as the development of simulation programs for optimization.

8.0 THE VEHICLE DESIGN PROBLEM AS AN OPTIMIZATION PROBLEM

Having considered a general description of an optimization problem in Section 7, it is now possible to consider application of optimization methods to the design of the hybrid vehicle described earlier in this report. This involves formulating the vehicle design problem in terms of vehicle design parameters which will become the variables of the optimization problem, defining any bounds or constraint functions associated with these variables, and selecting an objective function which represents the designer's primary goal in a mathematical fashion. The key to successful formulation of a vehicle design problem as an optimization problem is in specifying all of the needed ingredients for the optimization problem (variables, objective function, bounds and constraints) in a way which meaningfully includes all important aspects of the design problem.

The primary design variables for the hybrid vehicle design problem discussed here are the two power-sizing parameters, heat engine power rating (in kilowatts) and battery weight (in kilograms). Additional design parameters are introduced later (see Section 11) as part of a decision rule which is used on an instantaneous basis to decide how much power is to be used from each of the two on-board power sources.

Lower bounds of at least zero must be specified for both the heat engine power and the battery weight. This is because the optimization method will consider all possible values of the design parameters, even those which are physically meaningless, unless such bounds are imposed. From a designer's point of view, a hybrid vehicle which has a very low heat engine power rating

or negligible battery weight is a single-power-source vehicle and not a hybrid vehicle; thus lower bounds were imposed to insure that the solution of the design problem by optimization produced a vehicle with both sources. The values of the lower bounds used in this study were 15 kw for the heat engine power rating and 60 kg for the battery weight.

Two primary objectives were considered in this study: life cycle cost (\$) and life cycle petroleum consumption (liters). Both of these can be calculated using the calculation precedure discussed in Section 5, and the vehicle simulation discussed in Section 6.

The principal constraint function used in this study is the power overload constraint discussed in Section 6. It was necessary to impose this constraint in order to ensure that the designs resulting from the use of optimization represent vehicles which can produce sufficient power to successfully complete all the specified driving regimes. Other constraint functions can also be used for particular design problems, using as a constraint a function which could be an objective function for another design; for example, the design might call for the hybrid vehicle which has the minimum life cycle cost subject to the constraint that its total petroleum consumption be less than some prespecified amount.

There are many vehicle design problems which may be stated and solved as optimization problems. Listed below are several sample optimization problems for hybrid vehicle design. These same problems were solved as part of this study and are discussed later in this report where results are presented. In the statement of these problems, C_{LC} is the life cycle cost (in \$), Vp is the total petroleum volume (in liters) used over a life cycle, P_{HE} is the heat engine power rating (in kilowatts), W_B is the battery weight (in kilograms)

and ${\rm P}_{\rm O}$ is the power overload function (> 0 when no overload occurs).

Sample Design Optimization Problem No. 1Choose P_{HE} and W_B to minimize $C_{LC}(P_{HE}, W_B)$ subject to $P_{HE} > P_{HE}_{min}$

 $W_B > W_B_{min}$. $P_0 > 0$

Sample Design Optimization Problem No. 2Choose P_{HE} and W_B to minimize $V_P(P_{HE}, W_B)$ subject to $P_{HE} > P_{HE}_{min}$

 $W_B > W_B_{min}$

 $P_0 \ge 0$

Sample Design Optimization Problem No. 3 Choose P_{HE} and W_B to minimize $V_P(P_{HE}, W_B)$ subject to $P_{HE} > P_{HE}_{min}$ $W_B > W_B_{min}$ $P_O > 0$

C_{LC} < C_{LC}max

These three problems are typical of many which were considered in this study. All three are essentially vehicle power-sizing problems, where it is

desired to find the proper values of the heat engine power rating and the battery weight. They vary according to their objective functions and, in problem No. 3, the imposition of an additional constraint besides the power overload constraint.

Other design problems considered later in this report involve constraining the total petroleum volume in the minimization of $C_{\rm LC}$, examining the effect of petroleum pricing on design results, and parameterizing the power split decision rule. These problems are discussed with the results in Section 11.

9.0 SELECTION OF OPTIMIZATION METHOD

Several methods including variable metric and conjugate gradient methods [6, 7, 8, 9] are available for direct solution of nonlinear programming problems such as the type stated in Section 7 and applicable to the hybrid vehicle design problem. Indirect methods such as those based on the Newton-Raphson method are also available, but this class of methods was rejected because of the likelihood of divergence with a poor initial estimate of the solution. Most direct methods such as gradient and modified gradient method were originally developed for unconstrained optimization problems (no bounds or constraints) and must be modified to include constraints.

One proven method for successfully incorporating bounds and constraints into a direct search method was developed by Abadie and Carpentier [8]. The method, called the Generalized Reduced Gradient Method (GRG), uses linearized constraints, defines new variables which are normal to some of the constraints, and transforms the gradient to a new basis.

Lasdon and Waren, et. al. [10] have developed an extensively refined code (computer program) for general purpose implementation of the GRG optimization method. The code which is now called GRG2, has been successfully tried on test problems in competition with other nonlinear programming codes, and has consistently ranked high in the primary characteristics desired of such a code (accuracy, efficiency, reliability, and ease of use) [11, 12]. GRG2 easily incorporates bounds on the variables and a variety of constraints. It provides great flexibility which includes a choice of search method, a variety of stopping criteria, provisions for scaling of variables and constraint functions, and several options regarding the amount of detail

provided in the printed output.

The designer who wishes to use GRG2 for optimization results must provide [13]:

- 1. a subroutine which computes the objective function and all of the constraint functions, given the optimization variables.
- 2. a data file which includes an initial point for the search, upper and lower bounds on variables and constraints (as applicable), and names for all variables and functions.

The designer may provide:

- 1. a subroutine for computing derivatives for gradients (otherwise the program uses finite difference approximations)
- 2. a subroutine for reporting needed output information which is not directly related to the optimization calculations
- 3. a file containing scale factors for the variables and constraints, and control parameters which specify how the detailed operation of the optimization search is to be carried out (e.g., search direction method, stopping criteria, constraint tolerances)

After a vehicle design problem has been properly formulated as an optimization problem, it is a fairly straight-forward procedure to write the subroutines and determine the data files indicated above. The most difficult part of this task is in writing the subroutine which computes the objective and constraint functions from the design parameters, since this normally involves the entire vehicle simulation as well as the computation of various vehicle costs.

10.0 IMPLEMENTATION OF THE GRG PROGRAM FOR VEHICLE DESIGN PROBLEMS

It was desired to combine the GRG2 optimization program with the hybrid vehicle simulation program in a way which would provide flexibility regarding specification of objective function, constraint functions, variables and bounds, so that a variety of hybrid vehicle design problems could be studied merely by changing a data file in the program.

This goal was accomplished by defining five functions of $P_{\rm HE}$ and $W_{\rm B}$ which would suffice for the calculation of all possible objective and constraint functions which were anticipated at the time the computer program was written. These functions are:

- 1. life cycle cost (\$)
- 2. acquisition cost (\$)
- 3. total petroleum volume in life cycle (liters)
- 4. linear combination of above three functions
- 5. power overload function

The fourth function was included to provide a weighted sum of three objective functions for the designer who wishes to compromise and not select a single objective from among the first three functions listed.

As described in Section 6.3, the power overload function was developed by simulating the hybrid vehicle for various pairs of values of the parameters (P_{HE} , W_B) using a particular power split strategy developed by AiResearch Manufacturing Co. [1,5]. Regions where the hybrid vehicle was not able to meet the power demanded by the driving regime were identified and the power overload boundary was seen to be an irregular surface (Fig. 6-1)

which was not amenable to treatment by nonlinear programming techniques; these techniques normally require a smooth, differentiable function for each constraint. In order to meet this requirement in at least an approximate way, the overload constraint boundary function, $P_O(P_{\rm HE}, W_{\rm B})$, was approximated by two polynomial functions as follows:

$$P_{\rm HE} > 37.0 - 0.02564 W_{\rm B}$$
 (W_B < 273) (6-1)

$$P_{\text{HE}} > 77.23 - 0.2268 W_{\text{B}} + 1.982 \times 10^{-4} W_{\text{B}}^2 \quad (W_{\text{B}} > 273)$$
 (6-2)

These functions were used with GRG2 for determining solutions to optimization problems which included the power overload constraint.

For examination of the power flow or power split strategy problem, where we are trying to find the parameters of a decision rule which specifies how much power comes from each on-board power source at each instant of time, the GRG/simulation program was provided with three different ways to determine the power split between the heat engine and the electric propulsion system:

1. the AiResearch algorithm [1]

2. a polynomial function

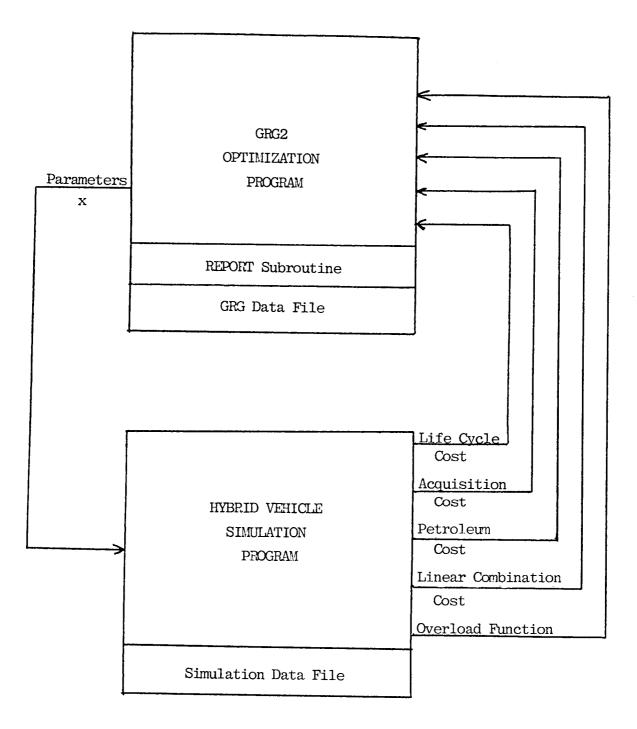
3. a parameterized version of the AiResearch algorithm

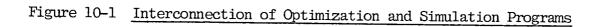
More detail on the particular functions involved will be provided in Section 11.

Further flexibility in the program was provided by defining a data file which could be used to specify which type of vehicle design problem was to be solved with a particular optimization run: (1) vehicle sizing, (2) power split optimization, or a combination of the two.

The overall organization of the vehicle design computer program involves an interaction between the GRG2 optimization program and the hybrid vehicle simulation program discussed in Section 6. The interconnection is illustrated in Figure 10-1. The reader should note that the GRG2 program selects values of the parameter vector, x, for simulation in the Hybrid Vehicle Simulation Program, and receives the calculated values of the five functions (which may be the objective function or constraint functions) from it. GRG2 then systematically adjusts x in such a way as to minimize the objective function while satisfying bounds and constraints. The REPORT subroutine in GRG2 is used to calculate and print output information about the hybrid vehicle which is not essential to the GRG2 program.

The next section discusses particular problems which were attempted using this program, and the results which were obtained.





11.0 RESULTS AND DISCUSSIONS OF RESULTS

Four different design problems were solved using the optimization approach discussed previously. Each of these problems is discussed in a separate subsection where the problem is defined and results are presented for that particular problem.

The two major problem areas considered were those of vehicle power source sizing and power split parameter optimization. The first three design problems deal with the sizing problem, including various design objectives and constraints, and the final design problem is concerned with optimizing the power split decision rule.

11.1 VEHICLE POWER SOURCE SIZING FOR MINIMUM LIFE CYCLE COST

The design objective here was to determine the proper power source sizing parameters, heat engine power (kw) and battery weight (kg), so that the life cycle cost of the hybrid vehicle is minimized and the final vehicle is able to meet all driving requirements as specified by the annual trip requirements and reflected in the vehicle simulation.

The optimization problem for this design problem is very similar to Sample Problem No. 1 in Section 8 of this report:

$$\underset{P_{\text{HE}}, W_{\text{B}}}{\text{Min } C_{\text{LC}}(P_{\text{HE}}, W_{\text{B}})}$$
(11-1)

subject to	$P_{\rm HE}$ > 15		(11-2)
------------	-------------------	--	--------

 $W_{\rm B} > 60$ (11-3)

 $P_{O}(P_{HE}, W_{B}) > 0 \tag{11-4}$

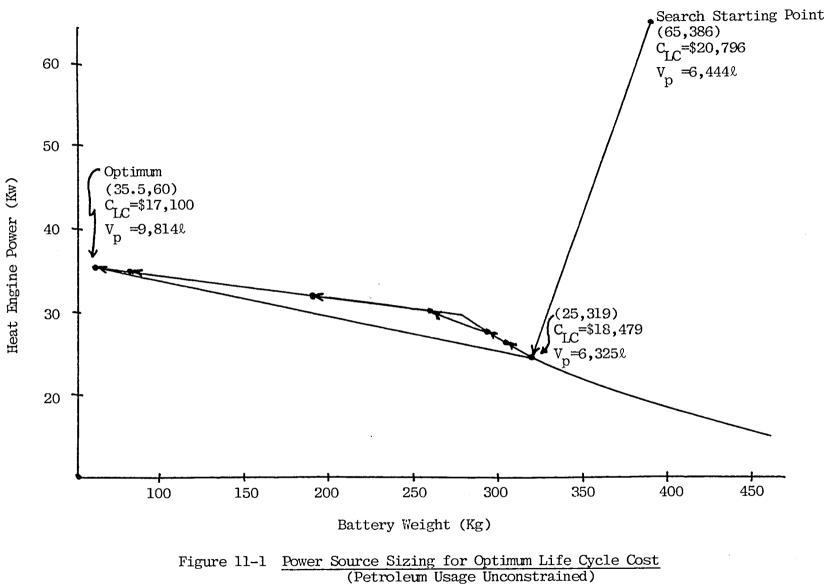
and the AiResearch power split function which is specified in Appendix H.

Several initial estimates for the solution were tried, and all led to the same result:

$$\underset{P_{\text{HE}}, W_{\text{B}}}{\text{Min } C_{\text{LC}}(P_{\text{HE}}, W_{\text{B}})} = C_{\text{LC}} (35.5, 60.0) = \$17,100$$
(11-5)

This point is at the intersection of the overload constraint boundary and the lower bound for W_B . See Figure 11-1, which shows the optimization as it proceeded from the design parameters recommended by AiResearch [1], $P_{HE} = 65 \text{ kw}$ and $W_B = 386$ kg. Althought this point was reached in two iterations, it should be noted that each iteration included many evaluations of the objective function for the various pairs of (P_{HE}, W_B) values which were being con-During the first iteration, the search proceeded in the negative sidered. gradient direction until the overload constraint boundary was reached, using longer and longer steps until the boundary was encountered. During the second iteration, the search moved along the overload constraint boundary until the lower bound on W_B was reached; several intermediate points were used along the constraint before the iteration was completed. The overall result is a reduction in life cycle cost from \$20,796 to \$17,100.

It is not surprising that the optimal design in this case occurred on the overload constraint boundary, since any point above this boundary would correspond to higher value of P_{HE} , W_B or both, leading to a higher life cycle cost, and any point below this boundary, although yielding a lower life cycle cost, would correspond to a vehicle not able to meet the specified driving requirements. It is also not surprising that the optimal solution occurs at the minimum value of W_B , since the nominal petroleum pricing used for this problem (See Section 5.3) makes it desirable to use as little electric power



.

as possible if minimum life cycle cost is the objective.

A modified version of this problem was solved after including an additional constraint,

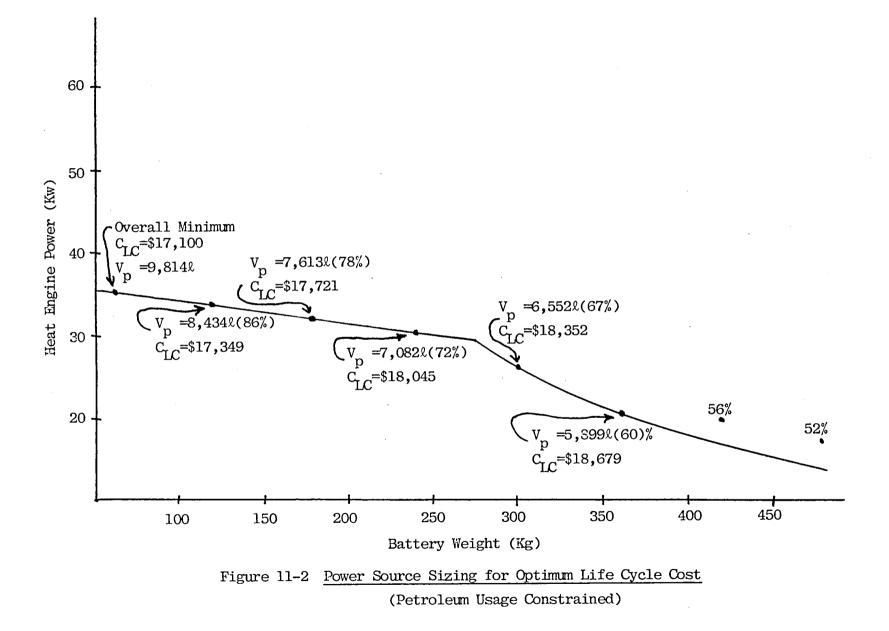
$$V_{p} \leq r V_{p}^{*}$$
(11-6)

to the optimization problem specified in equations 11-1 through 11-4. V_p^* is the petroleum volume, 9,814 liters, associated with the solution to the original optimization problem, and r (0 < r < 1) specifies a certain fraction of that amount. The purpose of this design problem was to investigate how the optimal power sizing parameters would change, and how the life cycle cost would increase in the case where less and less total petroleum volume is available for the life of the vehicle. This is a situation which could be quite realistic as world petroleum resources are depleted or when foreign supplies become unavailable.

The results for this modified problem are shown in Figure 11-2 for various values of r, from r = 1.0 to r = 0.60. The results show a steady increase of C_{LC} as r is decreased, rising from \$17,100 at r = 1.0 to \$18,679 at r = 0.60. These results demonstrate the utility of a hybrid vehicle when petroleum supplies are strictly limited, and more reliance must be placed on the electrical propulsion system.

11.2 VEHICLE POWER SOURCE SIZING FOR CHANGING PETROLEUM COSTS

The design problem considered here is similar to that of the last section, where life cycle cost is to be minimized, but where the price of petroleum is varied and its effect on the results is observed. The price of petroleum was varied by introducing a gas factor, γ , which scales all of the



petroleum costs, $\gamma > 1.0$ (γ multiplies the array GASCST(I)).

The optimization problem for this design is:

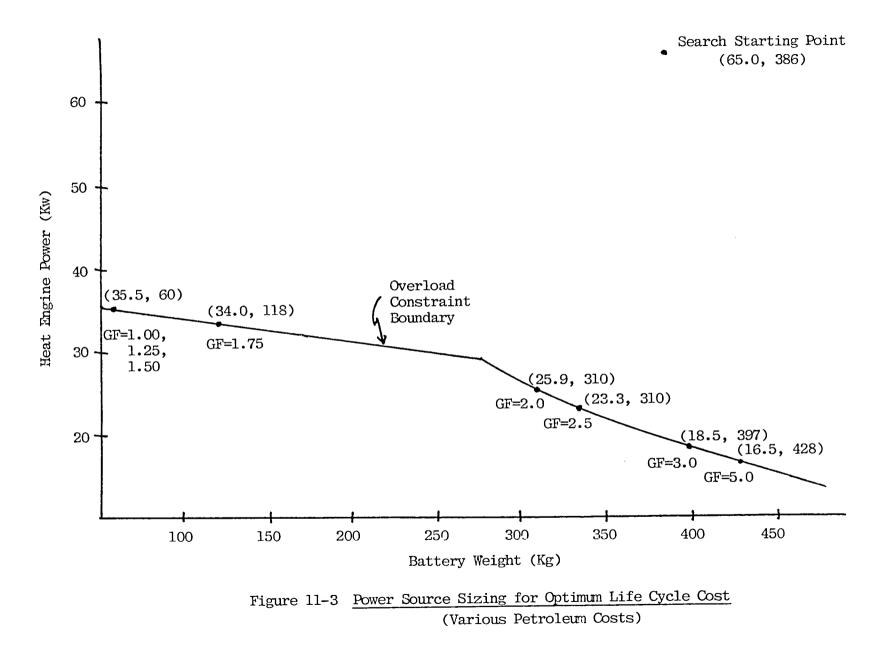
$$\underset{P_{\text{HE}}, W_{\text{B}}}{\text{Min } C_{\text{LC}}(P_{\text{HE}}, W_{\text{B}}, \gamma)} (11-7)$$

subject to equations 11-2, 11-3 and 11-4. The AiResearch power split function (see Appendix H) is again used and the value of γ is held constant during the optimization, so that this problem represents a family of optimization problems, each corresponding to a fixed value of γ .

The several optimization problems all used the same starting point, P_{HE} = 65 kw and W_B = 368 kg. The results are shown in Figure 11-3 for γ = {1.00, 1.25, 1.50, 1.75, 2.00, 2.50, 3.00, 5.00}. All results are on the boundary of the overload constraint function, with higher values of γ yielding designs which rely more and more on the electrical propulsion system. The life cycle costs associated with these results are listed in Table 11-1. It is clear from these results that the nominal petroleum pricing (γ = 1.0) which was used for much of this study is too low to justify a hybrid vehicle on the basis of life cycle cost; the optimization would yield W_B = 0 if this were permitted. Higher gas factors, however, show designs which have a much greater reliance on the electrical propulsion system.

11.3 VEHICLE POWER SOURCE SIZING TO MINIMIZE TOTAL PETROLEUM CONSUMPTION

The design problem considered here differs from the problems discussed in the last two sections in that the design objective was to minimize the total volume of petroleum used over the expected life of the vehicle. The rationale for this objective was that very low availability of petroleum could



	Optimum		
Gas Factor, y	C _{LC} (\$)	P _{HE} (kw)	W _B (kg)
1.00	17,100	35.46	60.00
1.25	18,112	35.46	60.00
1.50	19,123	35.46	60.00
1.75	19,956	33.98	117.86
2.00	21,046	25.98	309.96
2.50	22,334	25.97	310.10
3.00	23,495	23.34	336.74
5.00	27,926	16.46	428.40

Table 11-1

Optimum Life Cycle Cost For Various Gas Factors

make a hybrid vehicle whose petroleum consumption was minimal very attractive, even at a somewhat higher price. Thus this problem, at least in its initial formulation, did not take costs into account explicitly.

The design optimization problem here is:

$$\underset{P_{\text{HE}}, W_{\text{B}}}{\text{Min } V_{\text{p}}(P_{\text{HE}}, W_{\text{B}})} (11-8)$$

subject to equations 11-2, 11-3 and 11-4, with the Airesearch power split function and $\gamma = 1.0$.

The result for this problem involving no costs was a hybrid vehicle with $P_{HE} = 15.0$ kw, and $W_B = 457$ kg. This design point is on the overload constraint boundary and sets the heat engine power at its lower limit, yielding total petroleum usage of 5,209 liters (compared to 9,814 when life cycle cost is minimized) and a life cycle cost of \$19,337 (compared to \$17,100 when life cycle cost is minimized). The results illustrate the trade off that occurs when the objective is low petroleum usage rather than minimum cost: the petroleum consumption decreases and the cost increases.

These results motivated another design optimization problem which was defined, starting with the problem above, by adding an additional constraint,

$$C_{LC}(P_{HE}, W_B) \le 18,000$$
 (11-9)

This in effect asks for petroleum consumption which is superior to (lower than) that of the minimum-life-cycle-cost petroleum consumption, but which limits the cost increase. The result, as expected, was intermediate to the previous results for minimum life cycle cost and minimum petroleum consumption, with petroleum consumption of 7,2061 liters and a life cycle cost of

\$17,963. The design variables for this result were $P_{\rm HE}$ = 31.2 kw and $W_{\rm B}$ = 226 kg, a point on the overload constraint boundary.

The addition of this constraint illustrates the great flexibility of the optimization approach to hybrid vehicle design. It is easy for a designer to add such a constraint and repeat the optimization procedure in order to gain the desired result.

A summary of the results for the two problems discussed in this section as well as the minimum life cycle cost results are listed in Table 11-2.

Table 11-2

Summary of Optimization Results

Function Minimized	Constraint	P _{HE} (kw)	W _B (kg).	V _p (1)	C _{LC} (\$)
				·	
c_{LC}	none	35.5	60	9,814	17,100
vp	C _{LC} < 18,000	31.2	226	7,206	17,963
Vp	none	15.0	457	5,209	19,337

11.4 POWER SPLIT OPTIMIZATION

This section discusses some particular problems which are in a class which may be described as power flow strategy problems. The general problem could include any number of on-board power sources, including storage devices, and is directed toward specifying the direction and amount of power flow for each power source at each instant of time. The result of solving the problem is called the power flow strategy because it is to be expressed

as a set of strategy algorithms, or decision rules, dependent on some of the vehicle dynamic variables and internal variables, which permit calculation of each power flow as these variables change with time.

For the particular case of a hybrid vehicle considered here, with the two on-board power sources, the power flow strategy problem reduces to that of determining, at each instant of time, how much of the wheel power is supplied by the electric propulsion system, and how much by the heat engine. Battery charging during regeneration is handled as a separate consideration (see Appendix F). The power flow strategy then amounts to determining the power split between heat engine power and battery power, and so the problem was defined using a power split function, s(t), 0 < s(t) < 1, where the extremes correspond to all-petroleum (s = 0) and all-electric (s = 1) power.

It is important to recognize the infeasibility of finding s(t) as the solution to an optimization problem. This would be possible only if we were to define a dynamic optimization problem with a prescribed vehicle driving regime (speed vs. time) for the entire life of the vehicle. This is unrealistic from two points of view: (1) the time interval involved would be so long that the computations could not be performed efficiently, and (2) it is not possible to predict the exact, second by second driving velocity of a vehicle realistically for the entire life of the vehicle, and for a substantial number of vehicles.

Thus the approach taken here was based on the parameterization of a strategy function or decision rule, with the power split strategy expressed in terms of variables likely to influence the ideal power split function, and using parameters whose values could be obtained using the same methodology and computer programs used to determine optimal vehicle sizing parameters.

This part of the project included two different approaches concerning the parameterization of the power split function, s(t). The first involved the parameterization of the AiResearch power split function, and the second involved the use of polynominal functions to represent s(t).

11.4.1 PARAMETERIZED AIRESEARCH POWER SPLIT FUNCTION

The power split function, previously discussed and used in the study by AiResearch Corporation [1] (also see Appendix H), contains several constants which could be treated as parameters. One of these, which was thought to be one of the most critical, is the value of the power split function during acceleration, s_a , which was given the value 0.3 in the AiResearch study. An optimization problem was formed with s_a as a parameter:

$$Min \quad C_{LC}(s_a) \tag{11-10}$$

subject to
$$P_{\text{HE}} = 65 \text{ kw}$$
 (11-11)

$$W_{\rm B} = 386 \ \rm kg$$
 (11-12)

$$0 \le s_a \le 1.0$$
 (11-13)

and the remainder of the AiResearch power split algorithm. Equations 11-11 and 11-12 specify vehicle power sizing parameters which correspond to those of the AiResearch hybrid vehicle design; since this vehicle is easily able to meet the power demanded by the driving regime, it was not necessary to include the power overload function as a constraint for this problem.

This optimization problem was solved repeatedly for several values of the gas factor, γ , which was discussed in Section 11.2. Results, which are listed in Table 11-3, show that no electric power should be used during acceleration for the lowest values of the gas factor, and that the power split

rises to 0.264 with $\gamma = 5.0$. The optimal life cycle costs rises correspondingly with the gas factor, as expected. These results show that the optimal distribution of power between the two sources is strongly dependent upon the petroleum price, and that a power split value of 0.3 could be justified only for a very large value of the gas factor.

Table 11-3

Gas Factor, γ	Power Split, s _a	Life Cycle Cost, $C_{LC}($ \$)
1.0	0.000	20,000
1.5	0.000	21,886
2.0	0.114	23,303
2.5	0.194	24,669
3.0	0.231	26,021
4.0	0.248	28,702
5.0	0.264	31,364

Optimal Power Split During Acceleration

11.4.2 POLYNOMIAL POWER SPLIT FUNCTION

Another approach to expressing the power split function in parameterized form is to use a simple polynomial function of vehicle variables with parameters to be determined through optimization. This leads to a problem of constraining s(t) to its specified range, 0 < s(t) < 1, since any polynomial

function of vehicle variables is likely to exceed this range during at least part of the driving regime. This problem cannot be treated directly through constraints on s(t) because that involves a dynamic optimization problem which is unrealistic in this application as discussed earlier.

The power split function was constrained through the use of limiting. Let $s_n(t)$ be the value of the power split polynomial function. Then

$$s(t) = \begin{cases} 0, & s_{p}(t) < 0 \\ s_{p}(t), & 0 < s_{p}(t) < 1 \\ 1, & s_{p}(t) > 1 \end{cases}$$
(11-14)

The polynomial function chosen for investigation involved two key vehicle variables, battery state of charge, c(t) and vehicle acceleration, a(t). Several polynomial functions were tried starting with the linear polynomial

$$s_p(t) = \alpha_0 + \alpha_1 c(t) + \alpha_2 a(t)$$
 (11-15)

and later including higher-degree polynomial functions.

The search procedures of GRG2 did not produce worthwhile results with this approach. Typically, the search started with an initial estimate of the α parameters and failed to improve the objective function in several iterations, finally stopping because of lack of progress at a point very close to the initial estimate. Our conclusion about this is that it was not due to any deficiency in GRG2, but was due to a fundamental problem with the approach, in particular the limiting process defined by equation (11-14). The limiting apparently led to erroneous values of the gradient so that the search directions determined by GRG2 were not effective. It seems as if the changes used for the parameters had little or no effect because the value of

 $s_p(t)$ calculated from the polynomial such as that in equation (11-15) was promptly and frequently overridden by the limiting action as the vehicle simulation was carried out. Approaches like the one described in Section 11.4.1, where a proven and acceptable power split function was parameterized, seem much more promising. The main reason for this is that such an approach allows incorporation of bounds on the parameters themselves in a direct manner, rather than the indirect approach used in the limiting of the polynomial function.

11.5 SUMMARY OF RESULTS

This section has treated the application of an optimization technique based on nonlinear programming to the design of hybrid vehicles. Four different design problems were solved using the digital computer program which combined the optimization algorithm with the hybrid vehicle simulation.

The method was successfully applied to vehicle power source sizing problems for a variety of design goals and specifications. It was found that all solutions were on the power overload constraint boundary such that, in each case, any reduction in the battery weight or heat engine power rating would yield a vehicle which would not be able to meet the power demands of the specified driving regime.

Two methods were considered for parameterizing the power split function which specifies, at each instant of time, what fraction of the total power demand is supplied by the electric propulsion system, and what fraction by the heat engine. The parameterization of the AiResearch power split function was found to be much more successful than using a polynomial power split function with limiting.

The use of optimization as a systematic approach to a variety of hybrid vehicle design problems was shown by these results to be very effective.

12.0 CONCLUSIONS

This study has led to several conclusions regarding the effective use of an optimization technique for hybrid vehicle design.

Efficient and effective use of an optimization technique for hybrid vehicle design depends heavily on a vehicle simulation program which is designed for this purpose. One of the main necessary features of such a simulation is that it must permit continuous variation of the power plant sizing parameters, battery weight and heat engine power rating.

Another area demanding attention in such a simulation is the way the specified driving pattern, including standard test cycles and highway driving, are incorporated into the simulation; this has impact both on computer run time, which must be minimized, and on the ability to accurately simulate long trips involving a declining state of charge for the batteries, since this state of charge affects the power split. One cannot get accurate results by merely simulating one standard test cycle and extrapolating the re-sults.

Attention must be paid to the simulation time step sizes used in the simulation. They must be small enough to provide sufficient accuracy in the calculation of vehicle variables and costs, while remaining as large as possible for the purpose of minimizing computer run time; this is particularly important when the simulation is used in optimization, since the optimization program must run the simulation program dozens of times during the completion of one design problem.

Since the main purpose of the simulation program is to calculate functions which are used as the objective or constraint functions for the

optimization program, the simulation program must be designed to produce these functions as smooth functions of the design parameters. Otherwise the optimization program is likely to calculate search directions which will not yield a successful result because of functional discontinuities, or the optimization is likely to stall at a false local minimum.

This research demonstrated that the handling of the power overload function is critical to obtaining successful results for power-sizing design problems. Design results for this problem are very likely to lie on the power overload constraint boundary, since the region above it represents increased life cycle cost and petroleum consumption, while the region below it represents a vehicle which will not be able to meet the power demand associated with the specified driving regime. The exact location of the power overload constraint boundary need not be determined; it is more important that this constraint be a smooth function so that the optimization program can work efficiently.

It is important to choose the optimization program and to carefully design the interface between the simulation program and the optimization program in order to provide considerable flexibility to the designer in the choice of the design objective, constraints and variables for a variety of design problems. This project demonstrated that this can be done successfully.

Standard procedures for improving the efficiency of the optimization program, including scaling of the design variables and functions, were used and were judged to be effective. Gradient calculations by finite differences required the use of double-precision arithmetic. These are points which the designer must keep in mind when developing optimization program applications.

The two methods of parameterizing the power split algorithm, which specifies how much electric power and heat engine power is used at any time, demonstrated the feasibility of this parameterization. The polynomial power split function which was limited in value did not produce useful results because the optimization program did not have a free hand in varying the power split function due to the limiting. The parameterization of the AiResearch algorithm was much more effective, and this general area of parameterizing an established algorithm is a promising area for future research. Optimization of the power split function, in particular, is a research area which should be pursued.

Optimization has been shown to be a useful tool for systematic design of hybrid vehicles. This research showed that it is possible to couple a sophisticated, general purpose optimization program to a complex hybrid vehicle simulation and produce a successful hybrid vehicle design using a reasonable amount of computer time.

INA,L PROGRAM HVPOP С 1.4×× *** PROGRAM HVPOP = HYBRID VEHICLE PERFORMANCE EVALUATION PROGRAM C*** 米米米 1.888 *** С Ĉ Cxxxxxxxxxxx ***** Cxx*********** DICTIONARY OF VARIABLES ***** C***** ****** C Ü C VARIABLE DESCRIPTION UNITS SOURCE VALUE £ С. C AACTL ACTUAL CAPACITY WITHDRAWN AMP-HOURS CALC ****** C FROM BATTERY C. C AACVC MAP OF AVERAGE CHARGING VOLTAGE VOLTS CSU HAVE C AACTL/MC) VS ACTUAL CAPACITY REMOVED (FOR C A 25 AMP CHARGE RATE) C C ACCEL AVERAGE ACCELERATION OVER ONE METERS PER CALC ****** DRIVING CYCLE TIME INCREMENT SECOND SQUARED C -0 C ACQUST ACQUISITION COST OF VEHICLE DULLARS CALC ***** £. C ACR ARRAY OF CAPACITY REMOVED (USED AMP-HOURS NASA HAVE IN CALCULATING THE AVERAGE 1) PER KILOGRAM ţ: CHARGING VOLTAGE) C C ALLETA(I) ARRAY OF ELECTRIC ENERGY, MEGAJOULS CALC ****** COMPUTED BY SUMMING THE CURRENT C C OUT OF THE BAYT, IN THE VARIOUS C FRIPS (FOR PRINTING) Û. C ALLETP(I) ARRAY OF ELECTRIC ENERGY, MEGAJOULS CALC ****** ŧ۶. COMPUTED BY SUMMENG THE POWER C OUT OF THE BATT, IN THE VARIOUS U FRIEPS (FOR PRIENTING) C C AESPED(1) AKRAY OF ENGINE SPEEDS USED IN RAD/SEC NASA HAVE C HU MAP INTERPULATION С

C AHCHG C C	AMP-HRS INTO BATTERY FROM HE CHARGING	amp-Hours	CALC	****
C AHEKW(I) C C C C C	ARRAY CONTAINING HE POWER RATINGS (USED IN FUEL RATE CALCULATIONS)	KILOWATTS	NASA	T AHEKW(I) 1 37. 2 56. 3 75. 4 112.
	BATTERY AMP-HOURS OUT	AMP-HOURS	CALC	*****
C ALLSTC	LENGTH OF LONGEST TRIP WHICH USEC JUST STC'S (NO HIGHWAY DRIVING)	METERS	NASA	50,001.0
C ALPHAI C C	WEIGHTING PARAMETER FOR LIFE CYCLE COST IN OBJECTIVE FUNCTION		CSU	VARIES
C ALPHA2 C C	WEIGHTING PARAMETER FOR PETROLEUM COST IN OBJECTIVE FUNCTION		CSU	VARIES
C ALPHA3 C C	WEIGHTING PARAMETER FOR ACQUISITIC COST IN OBJECTIVE FUNCTION	- MC	CSU	VARIES
C APETT(I) C C	ARRAY OF PETROLEUM USED IN THE VARIOUS TRIPS (FOR PRINTING	LITERS)	CALC	****
	AMP-HOURS REGENERATED	AMP-HOURS	CALC	*****
C ASMCER C C	CONSTANT USED TO CALC. THE ASSEMBLY COST	DOLLARS PER Kilogram	NASA	0.1984
C ASMCST C	VEHICLE ASSEMBLY COST	DOLLARS	CALC	*****
	ARRAY OF TORQUES CORRESPONDING THE STANDARD 75 KM ENGINE USED COMPUTE THE SCALED ARRAY OF TOR USED FOR A DIFFERENT SIZED ENGI	ru Ques	NASA	HAVE
	CONSTANT USED TO CALCULATE CUST OF BATTERIES	DOLLARS PER KILOGRAM	NASA	1.87
	MANUFACTURING COST OF DATTERIES	DOLLARS	CALC	*****
	NO. OF YEARS IN BATTERY LIFE	YEARS	CALC	******
	NO. OF BATTERY REPLACEMENTS IN VEHTCLE LIFE		CALC	*****

	C BATSO	SALVAGE VALUE OF BATTERY	50/7.400	044.0	
	C			LALC	≭ ¥ ∓ % ¤ ∦ ≭
	C BENRGY C	BATTERY ENERGY USED FOR THIS INCREMENT IN THE DRIVING CYCLE	JOULES	CALC	******
	C C BET(I) C	GRADE ANGLE ARRAY FOR COMPLETE DRIVING CYCLE	DEGREES	CSU/NASA	ALL 0.
	C BETA	GRADE ANGLE AT THIS POINT IN THE DRIVING CYCLE	DEGREES	CALC	******
	C BSFC	CONSTANT USED TO CALC MOST EFFICIENT ENGINE SPEED FOR A GIVEN PERCENT OUTPUT OF HE	RAD/SEC	CSU/NASA R	4.2`
	C BTCOST	COST OF BATTERY REPLACEMENT DURING VEHICLE LIFE			*****
		LIST COST OF BATTERIES	DOLLARS	CALC	******
	C UTMAIN C C	BATTERY MAINTENANCE COST	DULLARS PER KILOHETER	CALC	*****
	C BIMKUP	BATTERY MARKUP FACTOR (A CONSTANT BETWEEN 0 AND 1)	-	NASA	0.3
		CELL CAPACITY	AMP-HOURS	CALC	*****
	C CAPKG	CAPACITY OF A BATTERY CELL PER KILOGRAM	AMP-HOURS/KG	CALC	******
	C CDA	DRAG CUEFFICIENT TIMES VEHICLE FRONTAL AREA	METERS	NASA	0.6
1	C CHARGE(I C) ARRAY WHICH SAVES AT THE END OF EACH GTC THE TUTAL AMP-HRS INTO THE BATTERY FROM HE CHARGI		CALC	******
1	C CHGCER	CONSTANT USED TO CALCULATE COST OF CHARGER	DOLLARS PER K.CLOGRAM	NASA	5.89
(COST OF BATTERY CHARGER	DOLLARS	CALC	*****
(BATTERY CHARGER EFFICIENCY	-	NASA	0.85
(1	CHGRC1	CONSTANT USED IN CALCULATING MASS OF CHARGER	KILOGRAMS PER WATT	NASA	0.0
C		POWER RAYING OF CHARGER	KILOWATTS	NASA	14.5

•

C CHICI C C	CONSTANT USED IN CALCULATING MASS OF CHOPPER INVERTER	KILOGRAMS Per Ku	NASA	0.91
C CHICER	CONSTANT USED TO CALCULATE CHOPPER INVERTER COST	DOLLARS PER Kilogram	NASA	14.00
	COST OF CHOPPER INVERTER	DOLLARS	CALC	******
C (H).KW	POWER RATING OF CHOPPER INVERTER	KILOWATTS	NASA	40.0
C CHIMAN	CHOPPER INVERTER MAINTENANCE CUST	DOLLARS PER KILOMETER	CALC	*****
C CHOOSE C	IF EQUAL TO 1, ELECTRICITY COST COMPUTED FROM ELECYR(I). IF EQUAL TO 0, ELEC(I) REPLACES ELECYR(I)		CSU	Ŭ.Ŭ
C GLICER	CONSTANT USED TO CALCULATE THE COST OF THE CLUTCH	DULLARS PER KTLOGRAM	NASA	0.0
	COST OF CLUICH FOR VEHICLE	DOLLARS	CALC	*****
C COUNT	VARIALBLE USED IN DETERMINING WHICH YEARS BATT. REPLACEMENT COSTS ARE ADDED	-	CALC	****
C CK C C	CONSTANT IN ROLLING RESISTANCE FORCE CALCULATION	-	CALC	******
C CVICI	CONSTANT USED TO CALCULATE CVT MASS	KILOGRAMS PER KILOWATT	NASA	i.07
	CONSTANT USED TO CALCULATE OVT COST	DULLARS PER KILOGRAM	NASA	1.42
C CVTCST	COST OF CVT	DOLLARS	CALC	******
	POWER RATING OF CVT	KILOWATTS	NASA	90.0
	CVT MAINTENANCE COST	DOLLARS PER KILOMETER	CALC	***** *
	ARRAY CONTAINING POWER SPLIT PARAMETERS	MIXED	CALC	*****
C DEEP C	NO. OF DEEP DISCHARGES OF BATTERY DURING VEHICLE LIFE	-	CALC	*****
C DELR	INCREMENT FOR DECREASING CVT	-+	CSU	0.1

C C C	RATIO TO PREVENT MOTOR FROM STALLING			
C DELSTC	FRACTION OF AN STC USED IN CURRENT TRIP		CALC	桨 宋 寒 米 寒 炭浓
	SIMULATION TIME STEP SIZE	SECONDS	CALC	*****
C DELTHW C C	SIMULATION TIME INCREMENT FOR HIGHWAY DRIVING	SECONDS	CSU	60 .0
C DELV C	VEHICLE VELOCITY DECREASE PER TIME INCREMENT DURING BREAKING PHASE OF STC	KILOMETERS PER SECOND	CALC	******
C DIGRKW C C	POWER RATING OF GEAR BETWEEN DIFFERENTIAL AND CVT (SEE ALSO PGRATE)	KILOWATTS	NASA	90.0
C DHEKW C	WHEN RUN21=2, THE AMOUNT HERW IS INCREMENTED FOR NEXT GOOMP CALL WHEN RUN21=1 THE TOLERANCE ON HERW		A R B	
C D)FCER C C	CONSTANT USED TO CALCULATE CUST OF A DIFFERENTIAL	DULLARS PER KILUGRAM	NASA	2.42
C DIFEST C	COST OF DIFFERENTIAL	DULLARS	CALC	*****
C DIFFCi C C	CONSTANT USED IN CALCULATING	. KILOGRAMS Per KW	NASA	V.66
C DIFFKW	POWER RATING OF DIFFERENTIAL (ALSO SEE PDRATE)	KÜLOWATTS	NASA	90.0
C DISCH(I)	ARRAY CONTAINING THE NUMBER DF BAFTERY DISCHARGES PER YEAR FOR THIS PARTICULAR TRIP TYPE		CALC	*****
C DISCHG(C SUC, TOFF C	BATTERY DISCHARGE CURVE)	VOLTS/CELL	NASA	HAVE
C DISCNT C	DOLLAR DISCOUNT RATE		NASA	0.02
C DIGEFF C	FACTOR USED DURING DISCHARGE TO CONVERT BATTERY TERMINAL ENERGY TO INTERNAL ENERGY	-	CALC	\$%\$*\$ *
C.	THE AMOUNT OF BATTERY DISCHARGE OURING ONE TRIP OF THIS PARTICULAR TRIP TYPE	-	CALC	*****

.

c				
	NO. OF DEEP DISHCHARGES IN BATTERY LIFE		NASA	840.
C DLTSTC	SIMULATION TIME STEP SIZE FUR STC DRIVING	SECUNDS	CSU/NASA	1.0
C DWGBAT C	WHEN RUN21=1, OR 2 THE AMOUNT NGBATT IS INCREMENTED FOR NEXT GCOMP CALL	K1LOGRAMS	AR B	
C EBTOT	TOTAL BATTERY ENERGY USED SINCE START OF TRIP	hegajoules	CALC	******
C C) ARRAY WHICH SAVES AT THE END OF EACH STC THE TUTAL BATTERY ENERGY USED SINCE THE START OF ALL STC'S	MEGAJOULES	CALC	******
C EFF(KW,	CVT EFFICIENCY MAP (A NUMBER BETWEEN 0 ANN) 1)	-	NASA	HAVE
C EFFBC	COMBINED BATTERY CHARGER EFF. AND BATTERY TURNAROUND EFF.	-	NASA	0.75
	ERCENT NOTOR EFFICIENCY MAP R,		NASA	HAVE
C ELCC(1) C C C C C	ARRAY CONTAINING WALL PLUG ELECTRICAL ENERGY (COMPUTED ON AMP-HR BASIS) REQUIRED TO MEET ELECTRICAL ENERGY CONSUMPTION FOR THIS PARTICULAR TRIP TYPE FOR ONE YEAR	MEGAJOULES	CALC	*****
) ARRAY CONTAINING ELECT. COST FOR YEAR I	DOLLARS	CALC	*****
) ARRAY CONTAINING WALL PLUG ELECTRICAL ENERGY (COMPUTED ON POWER BASIS) REQUIRED TO HEET ELECTRICAL ENERGY CONSUMPTION FOR THIS PARTICULAR TRIP TYPE FOR ONE YEAR	KEGAJOULES	CAL C	*****
	ELECTRICAL ENERGY CONSUMED IN CURRENT TRIP (BASED ON POWER)	MEGAJOULES	CALC	******
	ELECTRICAL ENERGY CONSUMED	KEGAJOULES	CALC	*****

C		IN CURRENT TRIP (BASED ON AMP-HRS)			
	FA	VEHICLE ACCELERATION FORCE	NEWTONS	CALC	*****
	FD	VEHICLE DRAG FORCE	NEWTONS	CALC	******
C ť	FTHERW(1)) ARRAY CONTAINING PENALTY/ IMPROVEMENT FACTORS FOR VARIOUS HE POWER RATINGS (USED IN FUEL RATE CALCULATIONS)	-	NASA	I FFHEKW(I) 1 1.09718 2 1.05 3 1. 4 .954545
	fGR	GRADE FORCE	KENTONS	CALC	*****
	f R	ROLLING RESISTANCE FORCE	NEWTONS	CALC	******
C	FRSCLE	FACTOR DEPENDENT ON HEKW ONLY USED IN MAKING DIFFERENT SIZED HE MAPS FRON A 75 KW HE MAP	-	CALC	******
	FUELRT	HEAT ENGINE FUEL RATE.	LITERS PER Second	CALC	*****
	G(I)	ARRAY CONTAINING WEIGHTED OBJECTI AND CONSTRAINT FUNCTIONS	VE 1	CALC	*****
	GASEST (I) ARRAY CONTAINING PRICE OF PETROLEUM FOR EACH YEAR	DOLLARS PER LITER	NASA	I GASCST(I) i 0.32 2 0.35 3 0.38 4 0.41 5 0.44 6 0.47 7 0.50 8 0.53 9 9.56 10 0.59
		ACCELERATION OF GRAVITY	METERS PER SECOND SQUARED	CSU	9.807
		CONSTANT USED IN CALCULATING MASS OF GEAR	KILOGRAMS PER KILOWATT	NASA	0.5
		CONSTANT USED TO CALCULATE COST OF A GEAR	DOLLARS PER K (LOGRAM	NASA	2.43
	GRDCST	COST OF GEAR BETWEEN	VOLLARS	CALC	××××× ×××

ti Ç	OIFFER	ENTEAL AND CYT			
C GREEFG	PERCENT	GEARS AND DIFFERENTIAL HEFFICIENCY MON, (A CONSTANT BETWEEN ZERO AND 1 U)	-	NASA	HAVE
C GRMCST	COST OF MOTUR A	GEAR BETWEEN ELECTRIC NO CVT	DOLLARS	CALC	******
C HEC1	CONSTAN MASS OF	T USED IN CALCULATING ENGINE	KTEOGRAMS PER KW SQUARED	NASA	0.0
C HEC2	CONSTAN NACS OF) USED IN CALCULATING ENGINE	K)I.OGRAMS Per kw	NASA	2.84
C HECER		T USED TO CALCULATE IGINE COST	DULLARS PER K (LOGRAM	NASA	1.43
-	COST OF	HEAT ENGINE	DOLLARS	CALC	******
C HEK₩	POWER RI Startin Run21=2	ATING OF HEAT ENGINE G VALUE OF HEKW WHEN	KILOWATTS	NASA	65.0
	HEAT EN	SINE MAINTENANCE COST	DULLARS PER KILUMETER	CALC	******
		HEAT ENGINE MAP	LITERS PER Second	NASA	HAVE
C HOUT(1)	EACH ST	HICH SAVES AT THE END OF C THE AMP HOURS OUT OF TH SINCE THE START OF THE S	Æ	CALC	****
	Hìghway	VELOCITY FOR VEHICLE	NETERS PER Second	NASA	25.0
C 180DOD	(ENUALS	DISCHARGE FLAG 1 MEANS BATTERY IS AT OR 30% DEPTH OF DISCHARGE)	-	CALC	******
C DAVE	AVERAGE START U	BATTERY CURRENT SINCE F SIC DRIVING	AMPS	CALC	*****
C IBATI C	BATTERY	CHITPUT CURRENT	AMPS	CALC	******
	BATTERY	MAX. CHARGING CURRENT	AMPS	NASA	200.0
C IRTULD	OLD VALU	JE OF BATTERY CURRENT	AMPS	CALC	*****

	ARRAY WHICH SAVES STATE OF DEPTH OF DISCHARGE FLAG AT	**	CALC	*****
C C	END OF EACH STC			
C 1EFF C C	BATTERY CELL CURRENT (ACCOUNTS FUR CHANGE IN CELL RESISTANCE DUE TO CHANGE IN CELL MASS)	AMPS	CALC	¥ ** ***
C DEFENX	MAX VALUE OF BATTERY EFFECTIVE CURRENT	AMPS	CSU	700.
C MILEC 1)	ELECTRICAL PATH CALC. FLAG (EQUALS 1 (F ELECTRICAL PATH CALC WAS MADE THIS ITERATION)	-	CALC	*****
C WILL	BATTERY CURRENT NEEDED TO CHARGE BATTERY FO SOC OF 1.0	AMPS	CALC	*****
C IFLLBK C	COUNTS NUMBER OF TIMES ACTUAL POWER SPLIT IS CHANGED FROM SPLIT DETERMINED BY SPLIT FUNCTION		CALC	*****
C THECHG	BATTERY CHARGING FLAG (EQUAL TO 1 NEANS BATTERY IS BEING CHARGED BY HE)		CALC	*****
C INWY	HIGHWAY DRIVING FLAG (EQUALS 1 IF DRIVING ON HIGHWAY RATHER THAN STC)		CALC	******
C C C	COUNTS ITERATIONS IN ATTEMPTING TO MATCH CALCULATED BATTERY VOLTAGE TO BATTERY VOLTAGE ASSUMED IN MAKING A HE CHARGING OF THE BATTERY CALCULATION	••	CALC	*****
C IITER U C U C C C	COUNTS ITERATIONS IN ATTEMPTING TO MATCH CALCULATED BATTERY VOLTAGE TO BATTERY VOLTAGE ASSUMED IN MAKING A BATTERY DISCHARGE CALCULATION		CALC	****
C IIREGN C C C C C	COUNTS ITERATIONS IN ATTEMPTING TO MATCH CALCULATED BATTERY VOLTAGE TO BATTERY VOLTAGE ASSUMED IN MAKING A POWER REGENERATION CALCULATION -		CALC	*****
C INAX C	NUMBER OF POWER SPLIT PARAMETERS		CSU	*** ***
C INUCHG C	HE CHARGING INHIBIT FLAG (=1 FUR NO HE CHARGING)	-	CSU	0

~				
C C C	FLAG WHICH INHIBITS FURTHER USE OF BATTERIES IF SUC FALLS BELOW 0.2 DURING HIGHWAY DRIVING (=1 FOR INHIBIT)	-	CALC	*****
	POWER OVERLOAD FLAG (COUNTS NO. UF FIMES BATTERIES AND HEAT ENGINE CANNOT MEET POWER REQUIRED BY VEHI		CALC	*****
C ISWICH U C	POWER SWITCH FLAG (EQUALS 1 WHEN W HAVE ALREADY ATTEMPTED TO SWITCH EXCESS HEAT ENGINE POWER TO ELECTRIC MOTOR)	<u>E</u> –	CALC	*****
C IYERMX C C	MAX NUMBER OF ITERATIONS ALLOWED IN ATTEMPTING TO MATCH CALCULATED BATTERY VOLTAGE TO BATTERY VOLTAGE ASSUMED IN MAKING THE CALCULATION		CSU/NASA	10
C IVESTC(I) ARKAY WHICH SAVES AT THE END OF EACH STO THE AVERAGE CURRENT OU OF THE BAITERY SINCE THE START OF THE STOTS		CALC	******
C IYEAR	INDEX INDICATING PRESENT YEAR IN LIFE CYCLE COST CALCULATIONS		CALC	******
C JTR1P	INDEX INDICATING PRESENT TRIP IN LIFE CYCLE COST CALCULATIONS		CALC	* ****
C KMPRYR	KILOMETERS TRAVELED PER YEAR	KILOMETERS	NASA	16,000.
C C KWCST(I) C C C C C C C C C C C C	ARRAY CONTAINING PRICE OF ELECTRICITY FOR EACH YEAR	DULLARS PER REGAJOULE	1 2	KWCS)(I) .0111 .0125 .0137 .0153 .0167 0181 .0194 .0228 .0222 .0236
C LCCOST	LIFE CYCLE COST	DOLLARS	CALC	*****
C LENGTH C	LENGTH OF THE CURRENT TRIP	METERS	CALC	****
C LINCOM	LINEAR COMBINATION OF LIFE	DOLLARS	CALC	*****

•

C CYCLE COST, PETROLEUM COST C AND ACQUISITION COST C C MAINTC VEHICLE MAINTENANCE COST DOLLARS CALC ****** 1) FOR ONE YEAR C C MARKUP DEALER MARKUP FACTOR -CALC ***** С CMC MASS OF A BATTERY CELL KILOGRAMS CALC ****** С C ACSTND MASS OF THE BATTERY CELL USED KILOGRAMS NASA 9.83 C IN DEVELOPING THE BATTERY C DISCHARGE CURVE C C KNFCST MANUFACTURING COST FOR VEHICLE DOLLARS CALC ****** С CINT TOTAL MASS OF VEHICLE AND KILUGRAMS CALC ****** С PROPULSION SYSTEM С C MTGRKW POWER RATING OF GEAR BETWEEN KILOWATTS NASA 40.0 ELECTRIC MUTOR AND CVT (ALSO ť С SEE PMGRIE) C C MTKWPK ELECTRIC MOTOR PEAK KILOWATT KILOWATTS NASA 40.0 RATING (ALSO SEE PHIMAX) 1) -C. C KIMAIN ELECTRIC NOTOR MAINTENANCE COST DOLLARS PER CALC ****** C KILOMETER Ũ C MIRCI CONSTANT USED IN CALCULATING KILOGRAMS NASA 0.6 MASS OF ELECTRIC MUTOR Ľ. PER KW C C MIRCER CONSTANT USED TO CALCULATE DULLARS PER NASA 15.95 THE COST OF THE ELECTRIC MOTOR С KILOGRAM C C MIREST COST OF ELECTRIC MOTOR DOLLARS CALC ***** Ľ. C KTRKM POWER RATING OF ELECTRIC MOTOR KILOWATTS NASA 20.0 (ALSO SEE PATRID) 17 C C MIRSPD AN ARRAY SPECIFYING MAXIMUM RADIANS PER NASA HAVE C (PHTPCT) EFFICIENCY MOTOR SPEED FOR A SECOND C GIVEN OUTPUT POWER C C NC NUMBER OF SERIES CONNECTED ·--NASA 84 L) BATTERY CELLS NECESSARY TO С REACH SYSTEM VOLTAGE 1C C REORE DIMENSION OF GRG ARRAY Z ... CSប 6900 С

.

C NOYCLE. C C	NUMBER OF STO CYCLES ALREADY SIMULATED	-	CALC	*****
	MAX NUMBER OF STC'S IN ANY PARTICULAP TRIP		NASA	35
	(WHEN RUN21 = 2) THE NO. OF DIFFERENT HERW VALUES USED	-	CSU	VARIES
	TRUNCATED VALUE OF STONO		CALC	*****
	NUMBER OF VARIABLE PARAMETERS FUP GRG	-	CSU	VARIES
C NSTOFR	NUMBER OF STC'S IN THE FRONT OF EACH TRUE REQUIRING HIGHWAY DRIVING	••	NASA	28
	INTEGER INDICATING NUMBER OF TIME INCREMENTS OF DRIVING CYCLE ALREADY SIMULATED	.	Calic	** ** *
	INDEX INDICATING WHICH TRIP IS DEING USED	-	CALC	*****
	MAXIMUM NUMBER OF TRIP TYPES		NASA	8
	POWER REQUIRED AT AXLE	WATTS	CALC	*****
	MAITERY MAX CHARGING POWER	WATTS	NASA	33,600.
C (P)(001 C	BATTERY OUTPUT POWER	WATTS	CALC	*****
C PCAG C C	HEAT ENGINE POWER USED TO CHARGE BATTERIES	WATTS	CALC	** ** * *
C POVT C	POWER REQUIRED AT CV1 INPUT	WATTS	CALC	*****
С РССТИХ С	MAXIMUM POWER RATING OF CVT	WATTS	NASA	90,000.
C (1940) C C C	DIFFERENTIAL OUTPUT POWER AS A PERCENT OF DIFFERENTIAL RATED POWER	PERCENT	CALC	* *** * *
C PORATE U C	DIFFERENTIAL RATED POWER (ALSO SEE DIFFEW)	WATTS	NASA	90,000.
C PDRIVE C	POWER REQUIRED AT DRIVE SHAFT	WATTS	CALC	*****

•

C PELEC C C	ELECTRIC POWER REQUIRED AT INPUT TO CVT	WATTS	CALC	****
	E) ARRAY CONTAINING PETROLEUM COSTS FOR YEAR I	DOLLARS	CALC	******
	PETROLLUM VOLUME USED IN CURRENT FRIP	LITERS	CALC	*****
	C) ARRAY WHICH SAVES AT THE END OF EACH STC THE FUTAL PETROLEUM VOLUME USED SINCE THE START OF ALC STC/19	LITERS	CALC	*****
	ARRAY WHICH CONTAINS THE YEARLY PETROLEUK CONSUMPTION FOR THIS PARTICULAR TRIP	LITERS	CALC	本米米本本 米米
C PGEAR	POWER REQUIRED AT INPUT TO GEAR BETWEEN CVT AND DIFFERENTIAL	WATTS	CALC	****
C PGPCT	OUTPUT POWER OF GEAR BETWEEN CVT AND DIFFERENTIAL AS A PERCENT OF GEAR RATED POWER	PERCENT	CALC	****
C PGRATE	RATED POWER FOR GEAR BETWEEN CVT AND DIFFERENTIAL (SEE ALSO DFGRKW)	WATTS	NASA	79,0 0 0.
	HEAT ENGINE POWER REQUIRED AT INPUT TO CVT	WATTS	CALC	*****
C PHEMAX C	MAX OUTPUT POWER OF HEAT ENGINE	WATTS	CALC	*****
	ESTIMATED OUTPUT POWER OF HE USED IN DETERMINING OVT RATIO	WATTS	CALC	*****
C PILOSS C	INVERTER POWER LOSS	WATTS	CALC	*****
	POWER REQUIRED AT OUTPUT OF INVERTER	WAITS	CALC	****
C PINVMX C	MAX OUTPUT POWER OF INVERTER	WATTS	NASA	40,000.
C PRGPCT	POWER AT OUTPUT OF GEAR BETWEEN MOTOR AND CVT AS A PERCENT OF GEAR RAILD OUTPUT POWER	PERCENT	Calc	****
C PMGRTE C	RATED OUTPUT POWER FOR GEAR BETWEEN MOTOR AND CVT (ALSO	WATTS	NASA	40,000.

C C	SEE MTGRKW)			
C PNOTOR C	ELECTRIC MOTOR OUTPUT POWER	WATTS	CALC	******
C I'HT	ESTIMATED OUTPUT POWER OF MOTOR USED IN DETERMINING THE CYT RATIO		CALC	******
C PHTMAX	ELECTRIC MOTOR MAX OUTPUT POWER (ALSO SEE NEMAX AND MTKWPK)	WATTS	NASA	40,000.
C PMTPCT	MOTOR OUTPUL POWER AS A PERCENT OF RATED POWER (USED FOR RATIO CALC)	PERCENT	CALC	******
C PNTRTD C C	RATED POWER OF MOTOR (SEE ALSO MTRKW)	WATTS	NASA	20,000.
	ACCUMMULATION OF SQUARED VALUES OF PSHORT	WATTS Squared	CALC	*****
C PREGEN	POWER AVAILABLE FOR REGENERATION AFTER ROAD LOSSES	WATTS	CALC	*****
C PROAD	VEHICLE POWER LOSS DUE TO ROAD LOSSES DURING BREAKING PHASE OF STC	WATTS	CALC	*****
C PSHORT	DIFFERENCE BETWEEN DEMANDED POWER AND POWER PROPULSION SYSTEM CAN SUPPLY	WATTS	CALC	*****
	RRENT/KG) PEUKERT CURVE	AMP-HOURS/KG	NASA	HAVE
C PVBATT C C	VARIABLE USED TO PRINT VBATT AND VBUHG	VOLTS	CALC	******
	TOTAL POWER AVAILABLE FOR REGENERATION DURING THIS TIME INCREMENT IN THE BREAKING PHASE OF THE STU	WATTS	CALC	******
	CVT RAVIO (OUTPUT SPEED DIVIDED BY IMPUT SPEED)		CALC	*****
C REVIEN	NINIMUM ALLOWABLE CVT RATIO	-	NASA	0.0
C KOVTMX	MAX ALLOWABLE CYT RATIO	-	NASA	3.4
C RD1FF C	GEAR RAYIO OF DIFFERENTIAL (AXLE SPEED DIVIDED BY SHAFT SPEED)		NASA	i .0

C				
	REGENERATIVE EFFICIENCY	-	CALC	*****
C REGEN(C C	I) ARRAY WHICH SAVES AT THE END OF EACH STC THE AMP HOURS REGENERATED INTO THE BATTERY SINCE THE START OF ALL STC'S	AMP-HOURS	CALC	*****
C REGNIN	MINIMUM POWER WORTH REGENERATING	WATTS	NASA	1,000.
C REPAIR	VEHICLE REPAIR COST FOR ONE YEAR	DOLLARS	CALC	*****
	CHOPPER INVERTER REPAIR COST	DOLLARS PER KILOMETER	Cal. C	*****
	CVT REPAIR COST	DULLARS PER KILOKETER	Cal.C	******
	ELECTRIC MOTOR REPAIR COST	DOLLARS PER KILOMETER	CALC	******
C REPRHE	HEAT ENGINE REPAIR COST	DOLLARS PER KILUMETER	CALC	*****
C C RGEAR C C C	RATIO OF GEAR BETWEEN CVT AND DIFFERENTIAL (DRIVE SHAFT SPEED DIVIDED BY CVT OUTPUT SPEEI	-	NASA	0.0833
C RGRN	RATIO OF GEAR BETWEEN ELECTRIC MUTOR AND CVT (CVF INPUT SPEED DIVIDED BY ELEC. MOTOR SPEED)		NASA	0.2857
	AIR WEIGHT DENSITY	KILOGRAMS PER CUBIC METER	CSU	i .225
C RUN21 C C C C C C C C C	A VARIABLE READ IN: 0 FOR 1 GCOMP CALL (WITH ONLY A 3 1 FOR 1 GCOMP CALL (WITH B9 & A8 2 FOR MAKING A LCCOGT GRID WITH M AND WGBATT AS THE AXIS 3 FOR MAKING POWER SPLIT VS CONSU DATA	& SUMMARY SHEET IEK₩		
	TIRE RADIUS	METERS	NASA	0.30
C C SALVGE C	SALVAGE VALUE OF VEHICLE	DOLLARS	CAL.C	******
	(I) ARRAY OF SCALED TORQUES USED IN FUEL RATE CALC	NM	CALC	*****

C SFG(I) C C	ARRAY OF WEIGHTING FACTORS FUR ARRAY G	_ ·	CSU	VARIES
	ARRAY OF WEIGHTING FACTORS FOR PARAMETERS OPTIMIZED BY GRG	-	CSU	VAKIES
	STATE OF CHARGE		CALC	******
C SOCI.	THE MINIMUM STATE OF CHARGE ATTAINED BY THE BATTERY DURING ACCELERATION	-	CALC	¥ *** **
C SUCHAX	MAXIMUN STATE OF CHARGE TO WITCH HE CHARGES BATTERY	*	NASA	0.3
C SOCSTC(I U C C), ARRAY WHICH SAVES THE STATE OF CHARGE OF THE BATTERY AT THE END OF EACH STC	-	CALC	*****
C STALL (WM	T) A FUNCTION WHICH GIVES THE MAX POWER FROM MOTOR FOR A GIVEN SPEED	% RATED POWER	NASA	Have
	DISTANCE OF ONE STC	METERS	NASA	1,450.0
	NUMBER OF STC'S IN CURRENT TRIP	-	CALC	******
C CACCEL	TIME AT WHICH ACCELERATION PHASE OF STC ENDS	SECONDS	NASA	14.0
	AXLE TORQUE	NEWTON METERS	CALC	****
	TIME AT WHICH BRAKING PHASE OF STC IN REACHED	SECONDS	NASA	74.0
	TIME AT WHICH COAST PHASE OF STC IS REACHED	SECONDS	NASA	64.0
	TORQUE AT INPUT TO CV1	NEWTON METERS	CALC	*****
	TIME REQUIRED TO DRIVE ONE DRIVING CYCLE (INCLUDING IDLING)	SECONDS	NASA	108.0
	DRIVE SHAFT TORQUE	NEWTON METERS	CALC	******
	TORQUE AT INPUT TO GEAR BETWEEN CVT AND DIFFERENTIAL	NEWION METERS	CALC	*****
	HEAT ENGINE OUTPUT TORQUE	NEWTON HETERS	CALC	******

C TIME. U	SIMULATION TIME	SECONDS	CALC	*****
C THOTOR C C	OUTPUT TORQUE OF ELECTRIC MOTOR	NEWTON METERS	CALC	*****
C TOTBAT	FIRST YEAR EQUIVALENT TOTAL BAFTERY REPLACEMENT COST (SEE TOTILE)	DOLLARS	CALC	*****
C TOTBS C C	FIRST YEAR EQUIVALENT BATTERY SALVAGE VALUE (THE AMOUNT OF MONEY INVESTED IN THE FIRST YEAR NECESSARY TO OBTAIN THE AMOUNT THE BATTERIES WOULD BE SULO FOR IN THE TENTH YEAR)	DOLLARS	CALC	*****
C TOTELE C C C C C C C C	FIRST YEAR EQUIVALENT TOTAL ELECTRICAL ENERGY COSTS, OBTAINED BY COMPUTING THE SUM OF THE FIRST YEAR EQUIVALENT YEARLY COSTS, FOR ALL TEN YEARS, WHICH ARE AMOUNTS, WHICH IF INVESTED IN THE FIRST YEAR AT A FIXED INTEREST RATE, YILLD THE COST OF ELECTRICAN ENERGY FOR THE GIVEN YEAR		CALC	****
C TOIPET	FIRST YEAR EQUIVALENT TOTAL PETROLEUM COST USE) DURING LIFE CYCLE (SEE TOTELE)	DOLLARS	CALC	****
	FIRST YEAR EQUIVALENT VEHICLE SALVAGE VALUE (SEE TOTBS)	DOLLARS	CALC	*****
	ARRAY WHICH CONTAINS THE LENGTH OF ALL THE REQUIRED TRIPS	METERS	2	1 10,000.0 2 30,000. 3 50,000.
C 1K1PNO(I) D C C C C C C	ARRAY CONTAINING NUMBER OF EACH OF THE INDIVIDUAL TRIPS PER YEA		ć	1 130 2 85 3 57 5 54 5 12

C C				7 3 1 1
C	TIME IT TAKES TO MAKE A PARTICULAR TRIP	SECONDS	CALC	******
	NUMBER OF TRIPS OF A PARTICULAR TYPE PER YEAR	-	CALC	******
C	TIME AT WHICH VEHICLE MUST STOP AT END OF STC	SECONDS	NASA	83.0
	DRIVING CYCLE VELOCITY ARRAY (ENTRIES CALCULATED IN PROGRAM)		CALC	*****
C V1	VELOCITY AT END OF SIMULATION TIME STEP	METERS PER Second	CALC	****
C V2	VELOCITY AT BEGINNING OF STMULATION TIME STEP	METERS PER Second	CALC	******
C VAVE	AVERAGE VELOCITY OVER ONE DRIVING CYCLE TIME INCREMENT		CALC	******
	BATTERY VOLTAGE DURING DISCHARGE	VOLTS	CALC	******
C VBCHG C	BATTERY VOLTAGE DURING CHARGING	VOLTS	CALC	*****
C VETOLD C	VALUE OF BATTERY VOLTAGE FROM PREVIOUS ITERATION	VOLTS	CALC	******
C	BATTERY CELL VOLTAGE (WHEN CELL IS FULLY CHARGED)	VOLTS	NASA	2.05
C C VCHG(C AMP-HR) C CURRENT C	•	CELL VOLTS	NASA	HAVE
C VDELT C C	MAX ALLOWABLE DIFFERENCE BETWEEN BATTERY VOLTAGE FROM LAST ITERATI AND PRESENT CALCULATED BATTERY VOLTAGE		CSU	1.0
C VELO	VELOCITY AT CURRENT TIME DURING COAST PHASE OF STC	METERS PER SECOND	CALC	******
C VHCOST() C	L) ARRAY CONTAINING YEARLY COST OF UPERATING VEHICLE	DOLLARS	CALC	******
C C VHWBTT	VALUE OF BATTERY VOLTAGE AT END	VOLTS	CALC	******

ն C Ե	OF STC'S PRECEEDING ALL HIGHWAY TRIPS			
C VINT C	BATTERY INTERNAL VOLTAGE	VOLTS	CALC	*****
C VHINHE C C C C	VEHICLE VELOCITY BELOW WHICH NU HEAT ENGINE POWER CAN BE DEVELOPED	METERS PER Second	NASA	1.34
C VNEXT C C C	VELOCITY VEHICLE HAS COASTED TO AT END OF CURRENT TIME INCREMENT DURING COAST PHASE OF STC	METERS PER Second	CALC	******
C VOLTOT C C	TOTAL HEAT ENGINE FUEL VOLUME USED SINCE START OF TRIP	LITERS	CALC	*****
C WAXLE C C	ANGULAR SPEED OF AXLE	RADIANS PER SECOND	CALC	******
C WCONST	CONSTANT TERM IN MASS FORMULA FOR VEHICLE	KILOGRAMS	CALC	*****
	CURB MASS OF VEHICLE	KILOGRAMS	CALC	*****
	SPEED AT INPUT TO CVI	RADIANS PER SECUND	CALC	******
C WDOR1E	DIFFERENTIAL RATED OUTPUT SPEED	RADIANS PER Secund	NASA	116.35
C WDPCT C	DIFFERENTIAL OUTPUT SPEED AS A PERCENT OF DIFFERENTIAL RATED OUTPUT SPEED	PERCENT	CALC	*****
-	ANGULAR SPEED OF DRIVE SHAFT	RADIANS PER Second	CALC	******
C WF	VEHICLE FIXED MASS	KILOGRAMS	NASA	510.0
-	CONSTANT USED TO CALCULATE THE COST OF THE FIXED WEIGHT OF THE VEHICLE	DOLLARS PER KILOGRAM	NASA	3.13
	COST OF FIXED WEIGHT OF VENICLE	DOLLARS	CALC	*****
C WGBATT	MASS OF BATTERIES WHEN RUN21=1 OR 2 = STARTING VALUE OF WGBATT	K ILOGRAMS	NASA	386.0

C WGCHGR	MASS OF THE BATTERY CHARGER	KILOGRAMS	CALC	*****
C WGCHX	MASS OF THE CHOPPER INVERTER	KILOGRAMS	CALC	******
	MASS OF CLUTCH	KILOGRAMS	NASA	0.0
C C WGCVT	MASS OF THE CVT	KILOGRAMS	CALC	******
	MASS OF THE DIFFERENTIAL	•		
C C WGEAR C C	ANGULAR SPEED AT INPUT TO GEAR BETWEEN CVT AND DIFFERENTIAL	RADIANS PER SECOND	CALC	*****
C WGENG C	MASS OF THE ENGINE	KILOGRAMS	CALC	******
C NGEXTR	MASS OF EXTRA COMPONENTS IN VEHICLE PROPULSION SYSTEM	KILOGRAMS	NASA	0.0
C C WGGRDF C	MASS OF THE GEAR BETWEEN THE DIFFERENTIAL AND THE CVT	KILOGRAMS	CALC	*****
C C NGGRM C	MASS OF THE GEAR BETWEEN THE ELECTRIC MOTOR AND THE CVT	KILOGRAMS	CALC	*****
C C WGNOTR C	MASS OF THE ELECTRIC MOTOR	KILUGRAMS	CALC	*****
	RATED OUTPUT SPEED FOR GEAR BETWEEN CVT AND DIFFERENTIAL	RADIANS PER SECOND	NASA	116.35
C WOPCT U C	OUTPUT SPEED OF GEAR BETWEEN CVT AND DIFFERENTIAL AS A PERCENT OF RATED OUTPUT SPEED	PERCENT	CALC	******
С	HEAT ENGINE ANGULAR SPEED	RADIANS PER SECOND	CALC	*****
C	MOST EFFICIENT ENGINE SPEED FOR A SPECIFIED POWER OUTPUT	RADIANS PER SECOND	CALC	******
C C WHEMN C	MIN ENGINE SPEED	RAD/SEC	CSU/NASA	104.72
	RATED OUTPUT SPEED FOR GEAR Between Mutur and CVT	RADIANS PER SECONO	NASA	419.0
	ELECTRIC MOTOR ANGULAR SPEED	RADIANS PER SECOND	CALC	******
	MOTOR SPEED COMPUTED IN RATIO SUBROUTINE	RADIANS PER SECOND	CALC	******

C WHTRHX C	MAX SPEED OF MOTOR	RAD PER SEC	CSU	1,675.5
	POWER TRAIN WEIGHT	KILOGRAMS	CALC	*****
C WPL	MAXIMUM DESIGN PAYLOAD FOR VEHICLE	KILOGRAMS	NASA	415.0
C WPROP	MASS OF VEHICLE PROPULSION SYSTEM	KILOGRAMS	CALC	*****
C C	MASS OF STRUCTURE AND CHASSIS FOR VEHICLE			
C WSCER C C C	CONSTANT USED TO CALCULATE THE COST OF THE STRUCTURE AND CHASSIS FOR THE VEHICLE	DOLLARS PER KILUGRAM	NASA	3.00
C WSCOST C C	COST OF STRUCTURE AND CHASSIS FOR VEHICLE	DOLLARS	CALC	*****
C ₩1 C C	TOTAL MASS OF VEHICLE AND PROPULSION SYSTEM	KILUGRAMS	CALC	*****
C WTL. C	TEST PAYLOAD FOR VEHICLE	KILOGRAMS	NASA	207.0
	ARRAY OF PARAMETERS OPTIMIZED BY GRG	MIXED	CALC	******
CZ CSTOP END END	OVERALL GRG LARGE MAIN ARRAY	-	CALC	*****
เป็น				

APPENDIX B - CALCULATION OF VEHICLE MASS

This appendix details the method used to calculate the vehicle mass. The variable names used below correspond to the names used in the dictionary in Appendix A and also in the computer program. To obtain actual values used for any constants, refer to Appendix A. The overall vehicle mass formula is the same as that used in [1, 2]. The component mass formulas and the values for constants used in those formulas substantially agree with those found in [1, 5]. In the following, all masses are in kg.

Total Mass Calculation

If we let

WCONST	=	constant term in the total mass formula
WF	=	fixed mass of the vehicle (510 kg)
WPL	=	design payload (415 kg)
WPROP	=	mass of propulsion system
WT	=	total mass of vehicle
WTL	=	test payload (207 kg)

then

$$WCONST = WTL + \frac{0.23 (WPL) + WF}{0.77}$$
 (B-1)

and

$$WT = WCONST + \frac{WPROP}{0.77}$$
(B-2)

The mass of the propulsion system, WPROP, is calculated below.

Propulsion System Mass Calculation

We let (where the masses are in kg, and the component power ratings are in kw):

WGBATT	=	battery mass	WGENG	=	engine mass
WGCHGR	=	battery charger mass	WGGRM	=	mass of gear between motor and CVT
WGCLT	=	clutch mass			motor and twi
WGCVT	=	CVT Mass	CVTKW	=	power rating of CVT
WGMOTR	I	traction motor mass	HEKW	=	power rating of heat engine
WGGRDF	2	mass of gear between differential and CVT	DIFFKW	H	power rating of differential
MTRKW	=	power rating of traction motor	MTGRKW	=	power rating of gear between motor and CVT
CHIKW	=	power rating of chopper/ inverter	DFGRKW	=	power rating of gear between CVT and
WGCHI	=	chopper/inverter mass			differential
WGDIFF	=	differential mass	CHGRKW	=	power rating of battery charger

The quantities CVTC1, HEC2, MTRC1, CHIC1, DIFFC1, GRC1, CHGRC1 are all constants used below in the mass formulas; their values are given in Appendix A.

Using the quantities defined above, the component masses and the propulsion system mass are given by

WGCVT	11	CVTC1*CVTKW	(B-3)
WGENG	=	HEC2*HEKW	(B-4)
WGMOTR	=	MTRC1*MTRKW	(B - 5)
WGCHI	=	CHIC1*CHIKW	(B-6)
WGDIFF	=	DIFFC1*DIFFKW	(B-7)
WGGRM	=	GRC1*MTGRKW	(B-8)
WGGRDF	=	GRC1*DFGRKW	(B-9)
WGCHGR	=	CHGRC1*CHGRKW	(B - 10)

84

.

and

In addition, the curb mass, WCURB, and the power train mass, WP, are given by

$$WCURB = WT - WTL$$
 (B-12)

and

$$WP = WPROP - WGBATT$$
(B-13)

APPENDIX C - CALCULATION OF MANUFACTURING, MAINTENANCE, AND REPAIR COSTS

This appendix details the methods used to calculate the vehicle manufacturing, maintenance and repair costs. The variable names used below correspond to the names used in the dictionary in Appendix A and also in the computer program. To obtain actual values used for any of the constants, refer to Appendix A. The formulas and values for the constants used in these calculations are taken from [1, 4]. The component masses used below are calculated in Appendix B.

Manufacturing Costs

We let (where the masses are	in kg)
WF = vehicle fixed mass	WGENG = engine mass
WGCVT = CVT mass	WGCHGR = battery charger mass
WGCHI = chopper/inverter mass	WGGRM = mass of gear between motor & CVT
WGDIFF = mass of differential	WGGRDF = mass of gear between differential and CVT
WS = structure and chassis mass	WGMOTR = mass of motor
WCURB = curb mass	WGCLT = mass of clutch

In addition, HECER, CVTCER, CHGCER, CHICER, GRCER, DIFCER, WFCER, WSCER, MTRCER, CLTCER and ASMCER are the various component cost estimating ratios (CER's) in \$/kg. The component costs are then calculated as

$$HECOST = HECER*WGENG$$
(C-1)

CVTCST = CVTCER*WGCVT (C-2)

- CHGCST = CHGCER*WGCHGR(C-3)
- CHICST = CHICER*WGCHI(C-4)

GRMCST = GRCER*WGGRM	(C-5)
GRDCST = GRCER*WGGRDF	(C-6)
DIFCST = DIFCER*WGDIFF	(C-7)
WFCOST = WFCER*WF	(C-8)
WS = 0.3*(WPL + WPROP + WF)	(C-9)

WSCOST = WSCER*WS(C-10)

$$MTRCST = MTRCER*WGMOTR$$
(C-11)

$$CLTCST = CLTCER*WGCLT$$
 (C-12)

ASMCST = ASMCER*WCURB(C-13)

The manufacturing cost is then the sum of these twelve component costs. Note that the battery cost is handled separately and is not included in the manufacturing cost (it is included in the calculation of acquisition cost in Section 5). Note also that the above manufacturing cost includes (in addition to the component costs) an assembly cost (ASMCST), a structure/chassis cost (WSCOST), and a fixed weight cost (WFCOST).

Maintenance Costs

It is assumed that maintenance is performed on the heat engine, motor, battery and chopper/inverter. HEMAIN, MTMAIN, BTMAIN, CVTMAN and CHIMAN are component maintenance costs (\$/km), HEKW and MTKWPK are component power ratings (kw), BTLIST, BATCST and BTMKUP are battery list price, battery cost and battery markup factor, respectively, WGBATT and WGCHI are the weights of the battery and the chopper/inverter (kg), respectively, and BATCER and KMPRYR are the battery CER and the kilometers driven per year, respectively. With these definitions, the total yearly maintenance cost, MAINT, in dollars, is given as

 $MAINT = KMPRYR*(HEMAIN + MTMAIN + BTMAIN + CVTMAN + CHIMAN) \quad (C-14)$ where $HEMAIN = [0, 18 + 0.005*(HEKW/0.746)]/160.93 \quad (C-15)$

HEMAIN = $[0.18 + 0.005*(HEKW/0.746)]/160.93$	(C–15)
MTMAIN = [0.06 + 0.002*(MTKWPK/0.746)]/160.93	(C-16)
BATCST = BATCER*WGBATT	(C-17)
BTLIST = BATCST*(1.0 + BTMKUP)	(C-18)
BTMAIN = (0.004*BTLIST)/160.93	(C-19)
CVTMAN = 0.063/160.93	(C-20)
CHIMAN = $[(36.83/2.0)*SQRT(WGCHI)]/(10.0*KMPRYR)$	(C-21)

Most of the above expressions are taken from [4]. However, the chopper/inverter maintenance cost is taken from [1], but with the modification that half of the cost is assigned to maintenance and half to repair.

Repair Costs

It is assumed that repair is performed on the heat engine, motor, chopper/inverter and CVT. The yearly repair cost, REPAIR, in dollars, is given as

$$REPAIR = KMPRYR*(REPRHE + REPMTR + REPCVT + REPCHI)$$
(C-22)

where REPRHE, REPMTR, REPCVT and REPCHI are the component repair costs (\$/km) calculated from (HEKW, MTKWPK, WGCHI and KMPRYR are all defined above)

$$REPRHE = [0.28 + 0.008*(HEKW/0.746)]/160.93$$
(C-23)

$$REPMTR = [0.09 + 0.002*(MTKWPK/0.746)]/160.93$$
(C-24)

-

REPCVT = [0.05 + 0.0013*(MTKWPK/0.746)]/160.93	(C-25)
REPCHI = $[(36.83/2.0)*SQRT(WGCHI)]/(10.0*KMPRYR)$	(C-26)

APPENDIX D - CALCULATION OF ACQUISITION COST

The acquisition cost is a combination of the manufacturing cost of the vehicle drive train and body and the cost of the batteries. The vehicle acquisition cost, ACQCST, in dollars, is given as

$$ACQCST = MARKUP*MNFCST + BATCST*(1.0 + BTMKUP)$$
 (D-1)

where MARKUP is the manufacturing cost markup factor, MNFCST is the manufacturing cost (calculated in Appendix C), BATCST is the battery cost, and BTMKUP is the battery markup factor. BATCST and MARKUP are calculated from (the ex-pression for MARKUP is taken from [4])

$$BATCST = BATCER*WGBATT$$
 (D-2)

$$MARKUP = (29.176*10^{-5})*MNFCST + 1.40833$$
 (D-3)

and where WGBATT is the battery weight, and BATCER is the battery cost estimating ratio (CER).

APPENDIX E - VEHICLE SIMULATION

For each choice of the design variables (battery weight, heat engine rating and power split strategy) it is necessary to simulate the vehicle as it is driven over the specified yearly driving requirements (Section 4) in order to calculate yearly electrical energy and petroleum consumptions, the number of deep discharges of the battery per year, and whether at any point in any of the trips the on-board energy is insufficient to meet the power required at the wheels. This appendix gives the details of how that simulation was carried out. It includes a description of how each component in the power train was modeled as well as a description of the overall computational procedure used to determine the power required from each of the on-board energy sources at each instant of time in driving an STC or in highway driving. Reference should be made to Section 3.1 and Figure 3-1 for a description and diagram of the overall propulsion system and how the various components described below are interconnected.

E.1 COMPONENT MODELS

In this part of the appendix we describe the methods used to model each of the components in the drive train. It should be noted that this is a simulation of the steady state rather than the dynamic behavior of the vehicle: the component models are therefore steady state rather than dynamic models.

<u>Battery Model</u>: Of all the component models, the battery model is the most complex. Because of this complexity it is described in depth in its own appendix, Appendix F.

Heat Engine Model: The heat engine model used was a heat engine map [1] which plotted fuel flow rate (liters/sec) against engine speed (rad/sec) for a given engine torque (Nm). The map consisted of a set of such curves

for different torques as shown in Figure E-1. The map was used to determine fuel flow rate corresponding to a known engine output torque and speed. The maps were stored as arrays, and double variable linear interpolation was used. The actual maps used in this study were the same as those used in [1], but with an added degree of complexity. In this study the heat engine rating was continually changed in a smooth fashion as the optimization algorithm searched for the optimum. Consequently, maps for any rating between a maximum and minimum rating had to be easily generated to carry out the optimiza-From interpolation studies using the three maps given in [1] for rattion. ings of 56 kw, 75 kw and 112 kw, it was found that the other maps could be generated from the 75 kw map by leaving the engine speed axis alone, and multiplying the fuel flow rate ordinate and the torque corresponding to each curve by a factor equal to the rating of the engine whose map is sought divided by 75. Thus, at the beginning of each simulation run, the map array for the given heat engine used for that simulation run would be generated and stored. Then at each simulation time increment, that array would be used with a double variable linear interpolation scheme to determine the fuel flow rate during that time increment.

<u>Chopper/Inverter</u>: The characteristic of the chopper/inverter that required modeling for the instantaneous power calculations was the power loss in the device. The model used was the same as that used in [1,2] and is given as

$$PILOSS = 3.0*(PINV/VBATT) + 0.035*PINV$$
(E-1)

where PINV and VBATT are the chopper/inverter output power and battery voltage, respectively. The ratio (PINV/VBATT) is an estimate of the current

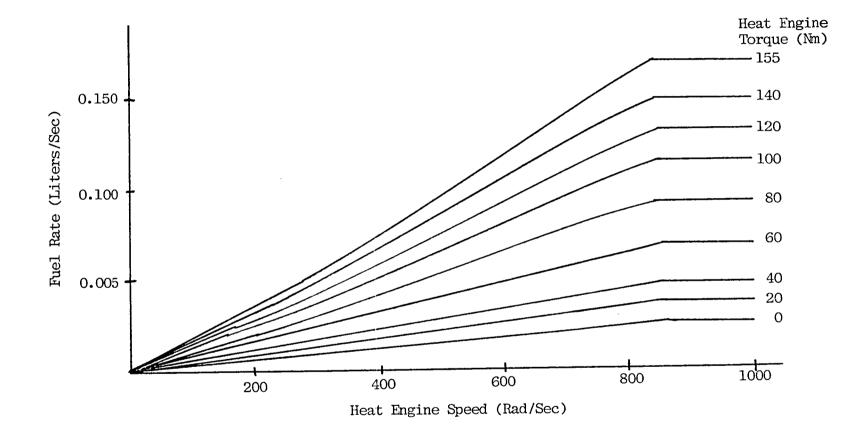


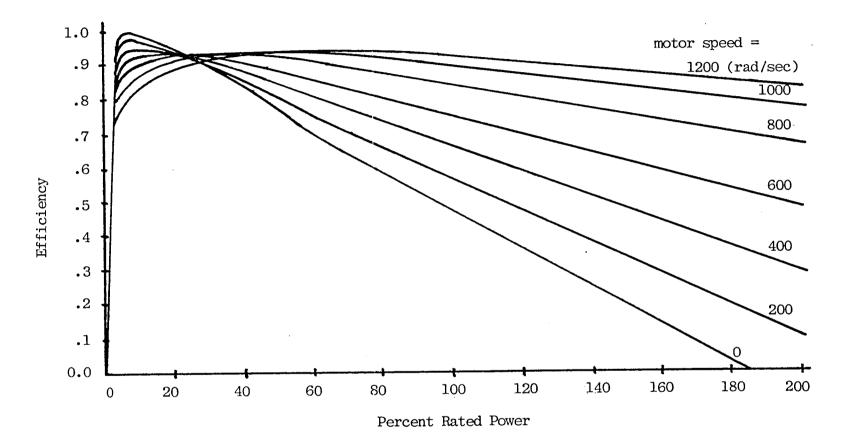
Figure E-1 Heat Engine Map

being drawn from the battery.

<u>Electric Motor</u>: The traction motor was a brushless, DC, permanentmagnet motor operating from a battery voltage of 168 V. It was rated at 20 kw and had a top speed of 14,000 rpm. The model for the motor was taken from [1] and is an efficiency map with motor efficiency plotted against percent rated output power (see PMTRTD and PMTPCT in dictionary) for a given motor speed. The map is shown in Figure E-2. However, in using the map it must be recognized that there is a stall-out speed for each percent rated output power: for the given output power the motor cannot be run below this speed without stalling. The stall-out map is used in selecting the CVT ratio; the stall-out map actually used for this motor is given in Appendix G where the ratio selection is discussed.

<u>Continuously Variable Transmission (CVT)</u>: The CVT provides a range of ratios (input speed/output speed) which vary continuously from a 0.3:1 overdrive to a 3.33:1 speed reduction. The CVT model [1] is an efficiency map as shown in Figure E-3 where efficiency is plotted against output power for a given ratio.

<u>Gears and Differential</u>: The differential (with a speed ratio of 1:1) and the gears between the electric motor and the CVT input (providing a speed reduction from motor to CVT of 3.5:1) and between the CVT output and the differential input (providing a speed reduction of 12:1 from CVT to differential) were all modeled by the same efficiency map shown in Figure E-4 where gear efficiency is plotted against percent rated output power for a given percent rated input speed. The rated powers and speeds for the different gears are PDRATE, WDORTE, PMGRTE, WMORTE, PGRATE and WGORTE, and are found in the dictionary in Appendix A.





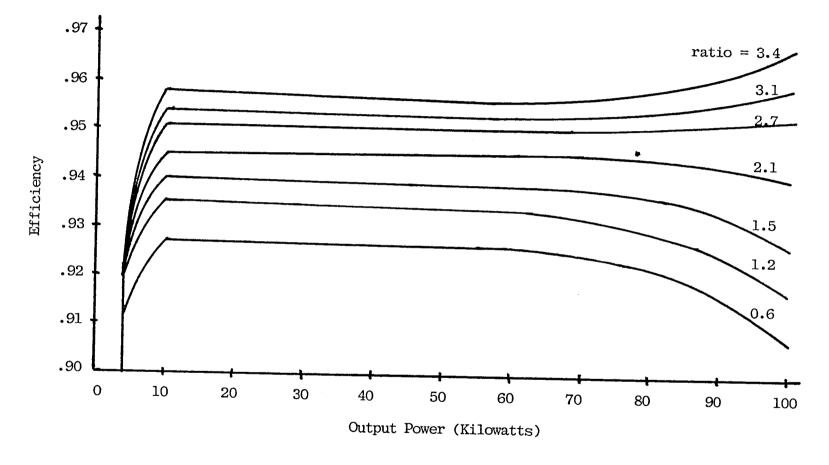


Figure E-3. CVT Efficiency Map

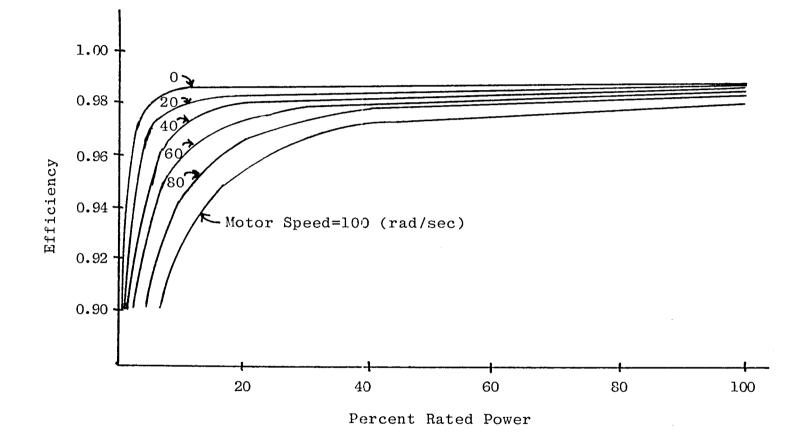


Figure E-4 Gear Efficiency Map

E.2 CALCULATION OF POWER REQUIRED AT THE AXLE DURING THE ACCELERATION AND CRUISE PHASES OF THE STC AND DURING HIGHWAY DRIVING

The power required at the axle is determined by summing the forces acting on the vehicle and multiplying this by the average velocity over the present simulation time increment. In particular, if the simulation time increment is \triangle and current time is t, then the average velocity over the current simulation time interval is

$$V_{a} = (1/2) [v(t) + v(t+\Delta)]$$
 (E-2)

where v(t) is the vehicle velocity at time t. The required acceleration over this time interval is

$$a(t) = [v(t+\Delta) - v(t)]/\Delta$$
(E-3)

If F_D , F_R , F_A and F_G are the drag force, rolling resistance force, acceleration force and grade angle force, respectively, then

$$F_D = C_d A_\rho \ (V_a^2/2) \tag{E-4}$$

$$F_{R} = C_{R}M_{T}g$$
 (E-5)

$$C_R = [10.0 + 0.01V_a + (8 \times 10^{-5}) V_a^2] \times 10^{-3}$$
 (E-6)

$$F_{A} = (1.1) M_{T} V_{a}$$
 (E-7)

$$F_{\rm G} = M_{\rm T} g \sin(\beta) \tag{E-8}$$

where all the forces are in newtons, g is the acceleration of gravity, M_T is the vehicle mass (kg), β is the grade angle at the current simulation time, C_dA is the aerodynamic drag coefficient multiplied by the vehicle frontal area ($C_dA=0.6 \text{ m}^2$) and ρ is the air weight density ($\rho = 1.225 \text{ kg/m}^3$). The factor of 1.1 in the expression for F_A takes into account accelerating the rotating inertias in the vehicle drive train. The power required at the axle at the current time is therefore given as

$$P_A = (F_D + F_R + F_A + F_G) V_a$$
 (E-9)

The axle torque and speed, T_{A} and $\mathrm{W}_{\mathrm{A}},$ are obtained from

$$W_{A} = V_{a}/R_{T} \tag{E-10}$$

$$T_{\Delta} = P_{\Delta} / W_{\Delta} \tag{E-11}$$

where R_T is the tire radius.

E.3 DRIVE TRAIN POWER CALCULATIONS FOR ACCELERATION AND CRUISE PHASES OF STC AND FOR HIGHWAY DRIVING

At each time step in the simulation a calculation is made to determine the petroleum and electrical energy consumed in that time step. This is done by moving the power required at the axle (see Section E.2) back through each component in the drive train. In the following discussion reference should be made to the component models given in Section E.1. It should be noted that the maps used in the calculations consist of data arrays, and a double variable or single variable linear interpolation routine (whichever is appropriate) is used to locate points not in the arrays.

Knowing the power, speed and torque at the axle, the differential efficiency map and ratio is used to determine the power, speed and torque at the input to the differential. The same exact calculation is then made to determine the power, speed and torque at the input to the gear between the CVT and the differential. At this point in the power train calculation the CVT ratio is determined so that the heat engine is run at its most efficient speed for the heat engine's current power level (this method of ratio selection is discussed in detail in Appendix G). Once the CVT ratio is known, along with the CVT output power, speed and torque, the CVT efficiency map and ratio can be used to determine the power, speed and torque at the input to the CVT. This CVT input power is then split between the heat engine and the electric motor

and batteries using the power split strategy currently in force in the simulation; no matter what power split strategy is in use, the outcome is an allocation of a fraction of the total CVT input power to the heat engine and the remainder to the motor and batteries. There is a maximum allowable heat engine power, and the simulation off loads any excess to the electrical leg if the power split calls for more than the heat engine can deliver.

Once the heat engine output power and speed are known (the heat engine is directly connected to the CVT input so that its speed is the same as the CVT input speed), the heat engine output torque can be calculated (power/speed) and used in conjunction with the speed to determine the fuel flow rate from the heat engine map. This fuel flow rate is then multiplied by the simulation time step size to determine the fuel consumption for the present simulation time increment. The computation of the total yearly fuel consumption using these fuel increments is discussed in Section 5.

The electrical leg computation proceeds by first calculating the power, torque and speed at the input to the gear between the motor and CVT by using the gear output power (from the power split) and speed in conjunction with the gear map and the known gear ratio. The motor input power can then be calculated using this output power and speed and the motor efficiency map. This establishes the power which must be supplied by the chopper/inverter.

The loss in the chopper/inverter is modeled by an equation requiring the chopper/inverter output power, which is known, and the battery current, which is not known at this point in the calculation. However, it is reasonable to assume that (i) if the simulation time step is small, the battery voltage does not change significantly from one simulation time step to the next, and (ii) the losses in the chopper/inverter are small. Under these assumptions,

the battery current for the present time increment (for use in the chopper/inverter loss equation) can be estimated by dividing the battery voltage at the last simulation increment into the present chopper/inverter output power and using this result in the chopper/inverter loss equation. This procedure allows calculation of the required battery output power.

To calculate the battery voltage, current and state of charge requires An iteration procedure use of the battery model and an iterative procedure. is required because the present battery current is not known, yet this current is required in order to use the battery model to calculate battery voltage and state of charge. At this point in the calculation, the only battery quantities which are known are the battery present output power, and the battery current, voltage and state of charge which existed at the last simulation time increment. The iterative procedure used to arrive at present values for these last three quantities is to guess at the present battery voltage (using the value from the last simulation time step; at start-up the battery is fully charged and the first value is the system voltage) and divide this into the known output power to obtain an estimate of the battery Knowing the ouput current, the battery model (Appendix F) is used current. to calculate a battery state of charge and voltage. This new battery voltage is then compared to the assumed value: if it differs by less than a specified limit (VDELT in Appendix A) the calculation is completed; if the difference is greater, the new voltage is assumed to be the battery voltage, a new current is computed and the process is repeated. An upper limit on the number of such iterations was used, but the process always converged in three or less iterations.

At this point the drive train power calculation is complete and the sim-

ulation moves to the next time interval. However, there are a number of special features in the drive train power calculation related to limiting which should be mentioned.

First, there are limits on the heat engine power and the electrical energy available at any instant of time in the simulation. If the power required at the CVT input is split in such a way that either the electrical leg or the heat engine leg cannot meet the demand, a calculation is made to determine the maximum power available from the limiting leg, this is moved through any components between the source and the CVT input, and the other leg's demand is increased by the appropriate amount (with the other leg's power calculation redone if necessary). If a situation arises in which both power sources together cannot meet the total demand, the vehicle is considered to be overloaded. The topic of overload is discussed in detail in Section 6.

In the battery calculation it is important to make sure the battery current does not exceed a maximum value (this limit must be scaled each time the battery mass is changed). As described above, the battery current is computed by dividing the battery voltage into the battery output power. If this current turns out to be excessive (at low battery voltages) when the battery calculation is finished, the available power from the battery must be estimated (by multiplying the maximum allowable current by the battery output just calculated), the battery calculation redone, this new battery output power moved through the electrical leg components to the CVT input, and the difference between the total power and the available electrical power made up by increasing the heat engine required power and redoing the heat engine leg computation.

E.4 CALCULATIONS FOR COASTING PHASE OF THE STC

In the coasting phase of the STC the vehicle simply coasts for ten seconds (see Section 4). The coasting phase always begins at the same cruise velocity of 72 km/hr, but the velocity the vehicle has at the end of the coast period (and hence the amount of energy available for regeneration) depends upon the battery weight and heat engine rating (the rating determines the engine weight); consequently the coast phase final velocity changes during a simulation run and the coast period must be simulated for each STC.

The velocity at the end of the coast phase was computed as follows. For each time step in the coast phase the current values for the drag, rolling resistance and grade forces (using the vehicle velocity at the beginning of the time step) were computed (see Section E.2). Adding these, dividing by the vehicle mass and multiplying by the time step size (DELT) yielded the decrease in vehicle velocity over the current simulation step. This was repeated for each time step in the coast phase to determine the vehicle velocity at the end of the coast phase.

E.5 CALCULATION OF DRIVE TRAIN POWER REGENERATION DURING THE BRAKING PHASE OF THE STC

In regenerating power back into the battery it was assumed that if the power available at any time fell below some minimum (REGMIN), regeneration would stop and the vehicle would come to rest through normal braking. Also, if in the drive train calculation the regenerated power at the input to any component exceeded that component's maximum rating, the power passed on was assumed to be equal to that maximum, and the difference was assumed to be dissipated by normal braking.

The first step in the calculation in each simulation time increment is to determine the regenerative power available at the axle for that time increment. Knowing the velocity at the start of the braking phase, and the length of time allowed for braking, the velocity decrease and the average velocity for each simulation time step can be determined. The velocity decrease over the time step is used to calculate the decrease in kinetic energy the vehicle must undergo in that time step; dividing this by the time step yields the vehicle total power reduction over that time interval. The average velocity is used to compute the drag, rolling resistance and grade forces, and these are then added and multiplied by the average velocity to obtain the power lost to the road in the time interval. The difference between these two powers is the power available for regeneration. The calculation then proceeds in a manner similar to that used in the drive train power calculation during acceleration and cruise (Section E.3): the power is moved through each component (differential, gear, CVT, gear, motor, and chopper/inverter), but with the difference that the component efficiencies multiply the output power to obtain the input power, rather than divide it as was the When the battery is finally reached, the battery input power case earlier. is known, but the current and voltage are not known. An iterative scheme is therefore again needed which guesses a battery voltage, uses that to calculate a battery current, and then uses this current with the battery charging model to calculate a battery voltage and state of charge. If the assumed and calculated voltages do not agree, the calculated value is used as a new starting point and the process repeated. This scheme was also found to converge rapidly (less than three iterations). Care must be taken to check that

battery input power and current do not exceed maximums (which change with changing battery mass).

APPENDIX F - BATTERY MODEL

The model used for the battery is based on the model described in [3]. The batteries are assumed to be lead-acid batteries with a system voltage of 168 volts, a cell voltage of 2.0 volts and 84 cells connected in series.

F.1 SCALING THE BATTERY MODEL

In the optimization studies the battery mass is continually changed. This change is interpreted as a change in the mass of each cell; the number of cells in the battery is assumed to be constant at 84. To handle this situation, all of the battery maps (discussed in the next subsection) were scaled (where necessary) so that they represented a battery comprised of onekilogram cells. Calculations were therefore carried out on a per kilogram basis, and the results then scaled back up to the actual mass of each cell. The actual mass of each cell is equal to the total battery mass divided by 84. The way in which the maps were scaled should be clear from the discussions in the following subsections.

F.2 CALCULATION OF BATTERY VOLTAGE AND STATE OF CHARGE DURING DISCHARGE IN HIGHWAY DRIVING AND IN THE ACCELERATION AND CRUISE PHASES OF AN STC

Using the battery model given in [3], the battery voltage and state of charge at any time instant in the simulation are calculated as follows. First, the average current since the start of the trip (assuming a fully charged battery at the start of the trip) is calculated as

$$I_{A} = (1/T) \int_{0}^{T} i(t)dt \qquad (F-1)$$

where T is the length of time into the trip, and i(t) is the current at any time t ϵ [O, T]. In the simulation, $I_{\rm A}$ was actually computed by dividing the ampere-hours (amp-hrs) out of the battery by T (ignoring regeneration). The current out of each cell (and out of the battery since the cells are in series) on a per kilogram basis is ($I_{\rm A}/M_{\rm C})$, where $~M_{\rm C}$ is the mass of a cell, i.e. $M_c = M_B/N_c$ where M_B is the battery mass and N_c the number of cells. This average battery output current per cell kilogram is then used in conjunction with the scaled Peukert curve, Figure F-1, to determine the capacity per kilogram (amp-hrs/kilogram), AH_1 , available from each cell in the battery (and hence the capacity per kilogram available from the battery) if the battery is discharged at a current equal to the average current per kilogram The total capacity from a battery with cells of mass $\rm M_{\rm C}$ is computed above. then $AH_2 = M_cAH_1$. Next, the net amp-hours out of the battery since the start of the trip is computed as

$$AH_3 = TI_A - AH_R$$
 (F-2)

where T and I_A are as defined above, and AH_R is the total amp-hrs regenerated into the battery (since the start of the trip) during the braking phases of the STC's. The battery state of charge, SOC, at the current time is, then,

$$SOC = 1 - (AH_3/AH_2)$$
 (F-3)

The battery voltage is obtained from the battery discharge characteristic shown in Figure F-2. This discharge characteristic gives cell voltage as a function of both state of charge and cell current for a cell of a given

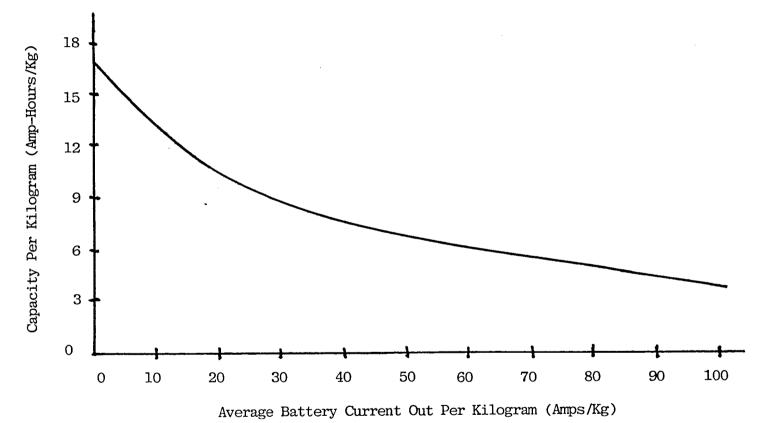


Figure F-1. Scaled Peukert Curve

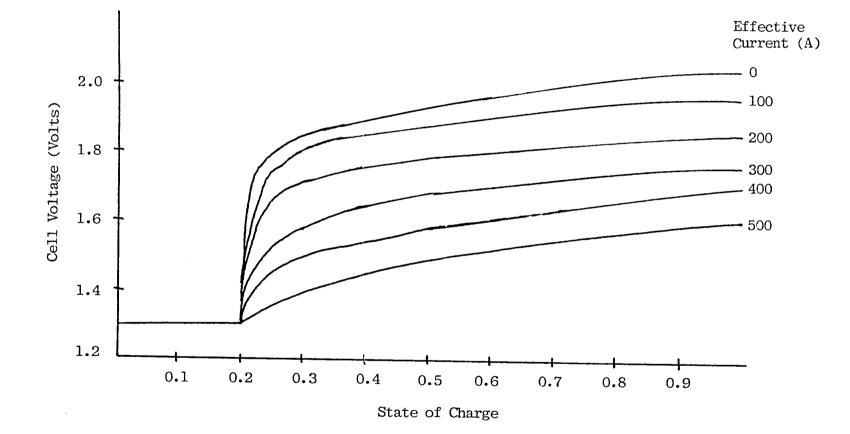


Figure F-2 Battery Discharge Characteristic

mass. Since the batteries are not used if the SOC drops below 0.2, the cell voltage is assumed constant below this SOC. If the mass of the cell changes, the internal resistance will change (increasing cell mass is interpreted to mean more plate area, hence a smaller interval resistance). This is handled by multiplying the battery current by $(M_{\rm STND}/M_{\rm C})$ where $M_{\rm C}$ is the cell mass and $M_{\rm STND}$ is the mass of the standard cell (taken to be 9.83 kg) used in generating the discharge curve in Figure F-2. This scaled current is then used with the state of charge to enter the discharge characteristic and determine the cell voltage. Finally, the battery voltage is obtained by multiplying the number of cells in the battery.

F.3 BATTERY CHARGING AT END OF TRIP

This section presents the details of the calculations involved in determining the wall plug electrical energy required to charge the battery to a fully charged condition after a trip is completed. Calculations for regeneration back into the battery during the breaking phase of an STC is covered in Section F.4. At the end of a trip the net amp-hours out of the battery is known; net amp-hours is the difference between total amp-hours out and amphours put back from regeneration during the braking phases of STC's driven in the trip. If AH_N is this net amp-hours out, then the amp-hours delivered per kilogram for a cell is $\text{AH}_N/\text{M}_C,$ where M_C is the mass of a cell. Assuming a charging current of 25 amps, the charging characteristic for a cell (on a per kilogram basis) shown in Figure F-3 can be entered at $\rm AH_N/M_C$ and an average charging voltage for a cell can be determined; multiplying this by the number of cells gives an average charging voltage for the battery. In the actual simulation, an additional map (AACV in Appendix A) was generated from the

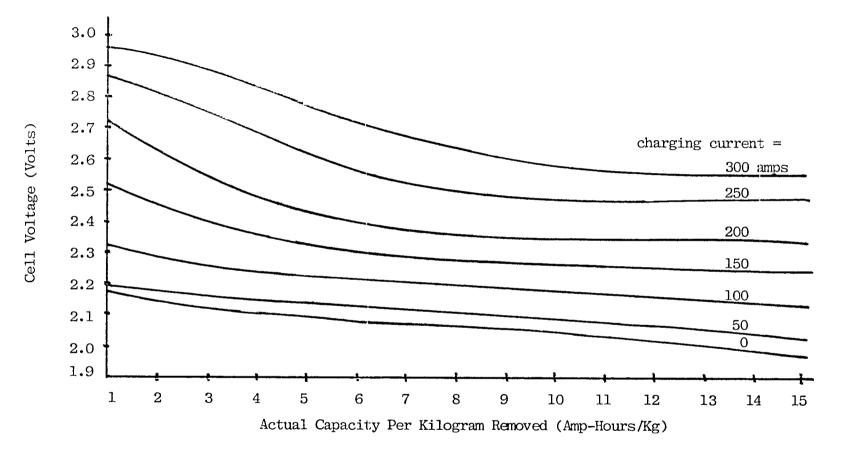


Figure F-3. Battery Cell Charging Characteristic

charge characteristic which gave the average charging voltage (for a charging current of 25 amps) as a function of AH_N/M_C . Multiplying this average battery charging voltage by the net amp-hours out determines the electrical energy needed from the charger to recharge the battery. Finally, dividing this energy figure by the charger efficiency yields the total wall plug energy required to recharge the batteries.

F.4 CALCULATION OF BATTERY VOLTAGE AND STATE OF CHARGE DURING REGENERATION IN THE BRAKING PHASE OF AN STC

Appendix E covers the details of the calculation procedure used to determine how much of the vehicle power at the wheels available for regeneration during the braking phase of an STC actually arrives at the battery terminals at each time increment in the simulation (taking into account efficiencies and maximum power levels of the drive train components). This section explains how that power alters the battery voltage and state of charge. As explained in Appendix E, at each time step in the simulation the regenerated power calculation determines a regenerated power at the battery terminals (PBOUT) and a battery current (IEFF). The current and power to be regenerated must be limited by the maximum current and power that the battery can handle, and these limits must be scaled each time the battery mass is changed by the ratio of the present battery mass to a standard battery mass. At this point in the regeneration calculation, the calculation of the battery SOC is carried out; this calculation is exactly the same as described in Section F.2, with the exception that the most recent current increment in the calculation of ${\rm I}_{\rm A}$ is negative (current is now into the battery) or, if amp-hours are used to calculate $\mathrm{I}_{\mathrm{A}},$ the regenerated amp-hrs are increased for the most

recent simulation increment, the net amp-hours out of the battery is computed (total out minus regenerated) and I_A calculated from these net amp-hrs out.

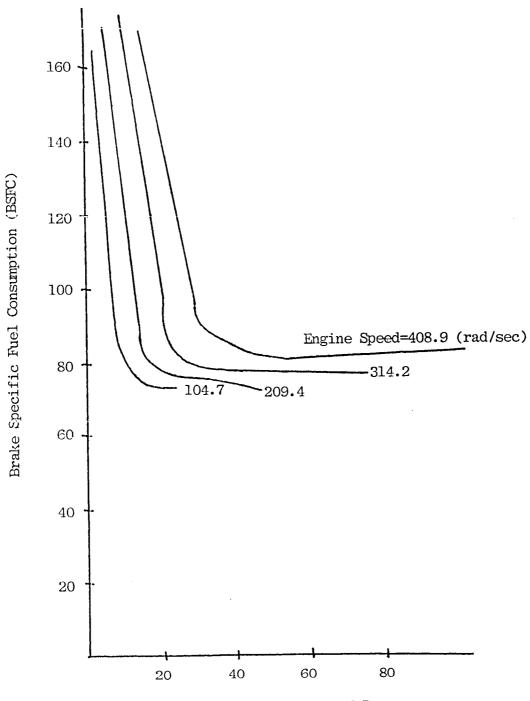
The battery voltage is calculated from the charge characteristic given in Figure F-3. Specifically, the net amp-hours used in calculating I_A above is divided by the cell mass to determine the net amp-hrs per kilogram for a battery cell. Then, using both the effective battery current (IEFF) mentioned above and this cell net amp-hrs per kilogram in conjunction with the battery charge characteristic in Figure F-3, a cell charging voltage is determined. Multiplying this by the number of cells in the battery yields a battery voltage for the present simulation time increment. In the actual battery calculation an iteration scheme is required because the current (IEFF) is not really known a priori to allow determination of the battery voltage from the charging characteristic (see Appendix E for a description of this iterative precedure).

APPENDIX G - CVT RATIO SELECTION PROCEDURE

In this study the CVT ratio was selected (at each time step in the simulation) such that the heat engine was operated at its most efficient speed. The reason for employing this approach rather than the approach used in [1] in which the ratio was selected to operate the traction motor at its most efficient speed was that the traction motor efficiency was always in the range of 90% or above (Appendix E) whereas the heat engine efficiency could be substantially improved by proper choice of the ratio.

The most efficient heat engine speed for a given engine output power was determined from the Brake Specific Fuel Consumption (BSFC) map for a 75 kw engine shown in Figure G-1. Each characteristic on the map is engine BSFC (in grams/sec of petroleum flow rate per megawatt of output power) as a function of engine output power (in percent of rated power) with engine speed held constant. For example, if the engine speed is held constant at 104.7 rad/sec, the BSFC decreases as the engine output power increases from zero to 25% of rated output power (more power output from the engine requires a higher engine speed; the characteristic essentially stops at 25% of rated power). Also, for a given output power, the speed corresponding to the characteristic with the lowest BSFC represents the most efficient operating speed since for that output power that particular speed produces the lowest fuel flow rate. For example, for output powers below 30%, the most fuel efficient engine speed is 104.7 rad/sec; at 50% it is 209.4 rad/sec; at 75% it is 314.12 rad/sec; at 100% it is 418.9 rad/sec. For intermediate output powers linear interpolation was used to determine the most fuel efficient speed for each heat engine output power. The result is shown in Figure G-2.

At each time increment in the simulation the CVT output power is calculated (Appendix E). To continue the drive train power calculation and



Heat Engine Percent Rated Power

Figure G-1 <u>Brake Specific Fuel Consumption (BSFC) Map</u> for a 75 Kilowatt Engine

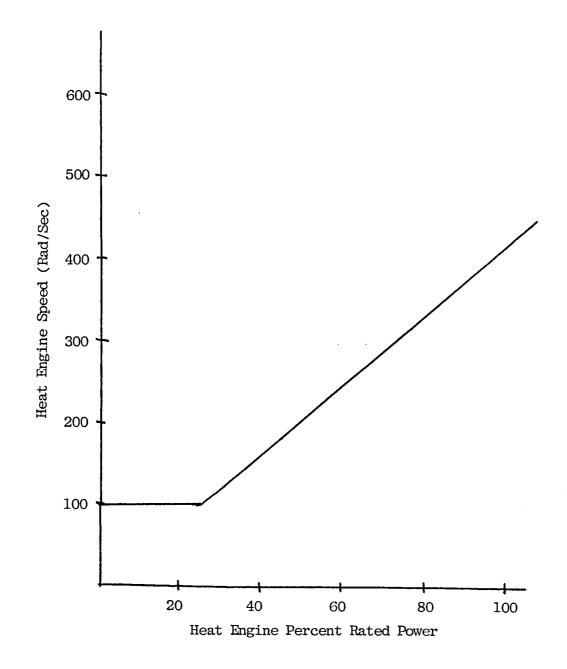


Figure G-2 Most Fuel-Efficient Engine Speed vs. Engine Output Power

determine the CVT input power, the CVT ratio must be known in order to determine the CVT efficiency. However, selecting the ratio to run the engine at its most fuel efficient speed requires knowledge of the engine output power. Since this is not known, the calculation procedure estimates it with the value which existed at the previous simulation time increment. Since the drive train power and power split are not changing rapidly from one time increment to the next, the heat engine output power should not change much either. Consequently, the calculation procedure is as follows: after the CVT output power is calculated, the previous heat engine output power and Figure G-2 are used to determine the best engine speed; this speed and the CVT output speed determine a CVT ratio (which is checked and limited to upper and lower bounds as appropriate). Knowing the CVT ratio, the CVT input power can be calculated and split between the heat engine and traction motor, and the calculation proceeds as described in Appendix E.

Modifications to the above approach occur under several conditions. First, if in the previous iteration the heat engine power was zero, the ratio is selected to run the traction motor at its most efficient speed. The map used for this purpose is shown in Figure G-3. This handles the case where the power split calls for all of the CVT input power to be met by the traction motor. Second, each time the ratio is selected to run the engine most efficiently, a check must be made to make sure this ratio doesn't call for a traction motor speed which, at the present traction motor output power level, would cause the motor to stall. The stall out curve is shown in Figure G-4: for a given percent rated output power the curve yields the minimum motor speed to avoid stalling the motor. If the selected ratio would result in motor stall, the ratio is decremented by small steps until the stall-out con-

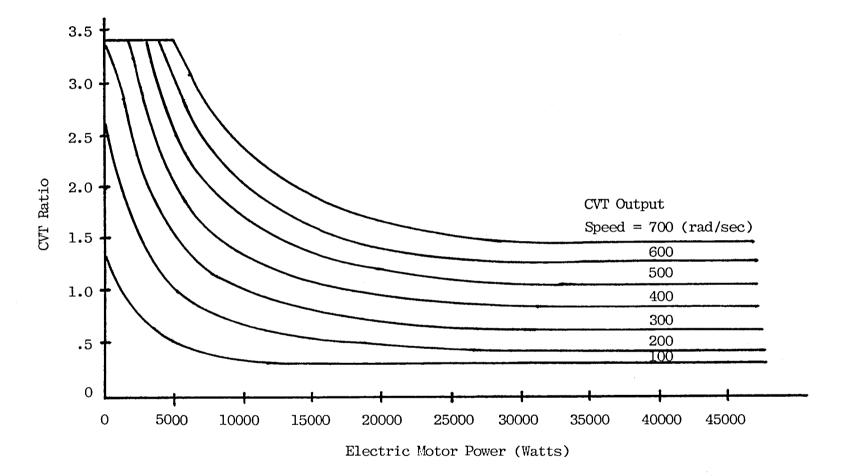


Figure G-3. CVT Ratio for Most Efficient Electric Motor Speed

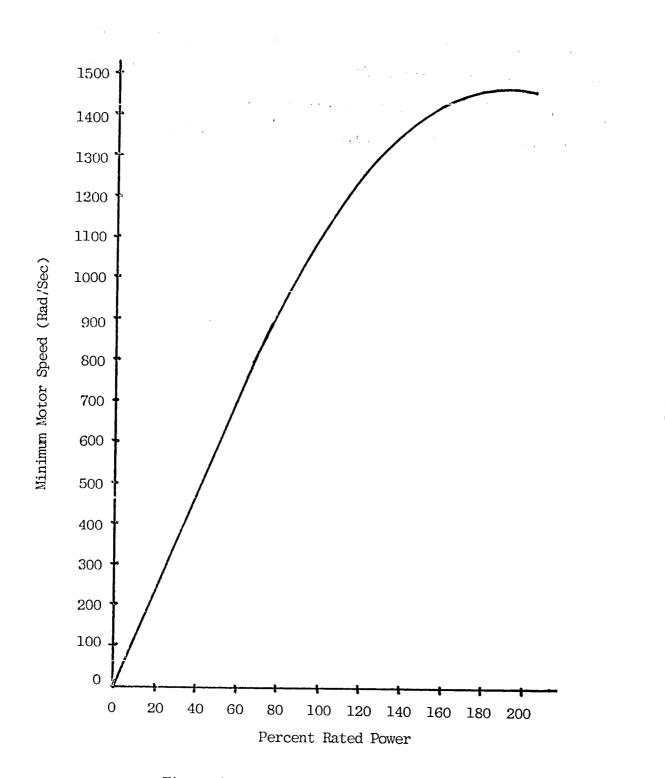


Figure G-4. Traction Motor Stall-Out Curve

dition no longer exists. Finally, if the ratio selected to run the engine most efficiently calls for a motor speed which is excessive, then the ratio is changed to run the motor at its mazimum speed.

A copy of the ratio selection program is given in Appendix I.

APPENDIX H - AIRESEARCH POWER SPLIT STRATEGY

Since the AiResearch power split strategy [1] was used in parts of this study it is worthwhile including it here for reference. A listing of the program is given in Appendix 1. The decision of how much of the CVT input power to assign to the heat engine and how much to the traction motor depends on the battery state of charge and whether or not the vehicle is accelerating. If the acceleration is zero, the state of charge above 20%, and the vehicle is not in a hill climb (CVT input power is < 20 kw), the power split is 100% electric. If the vehicle is in a hill climb, the split is 30% electric, 70% heat engine. If the acceleration is zero but the battery state of charge is below 20% (independent of hill climb), the split is 100% heat engine.

If the vehicle is accelerating (independent of whether the battery is above or below 20% state of charge), the split is 30% electric and 70% heat engine. However, this split is modified if the CVT input power exceeds 80% of the maximum rating of the heat engine: in this latter case the heat engine power is set to the CVT input power or its maximum rating, whichever is smaller, and the remaining required power is delivered by the traction motor.

TTN4.L C ADDING THE D OPTION WILL PRINTOUT DATA (LCCOST, POVRLD, SOCL) TO C FILE A8 FOR RUN21=3 (VALUES OVER A SPECIFIED RANGE OF HEKW AND C WGBATT). THE TWO WRITE STATEMENTS FOLLOWING STATEMENT \$109 MUST C ALSU BE COMMENTED (C). PROGRAM HVPOP(3,100) C HYBRID VEHICLE PERFORMANCE OPTIMIZATION PROGRAM £ C THIS MAIN PROGRAM READS IN INITIAL VALUES, SETS UP THE DRIVING CYCLE C ARRAYS (VELOCITY AND GRADE ANGLE), SCALES THE GRG2 VARIABLES, AND C CALLS THE OPTIMIZATION PROGRAM. С LOGICAL SOVRLD, SNOTC, SMOOTH REAL KMPRYR INTEGER RUN21 COMMON RUN21 COMMON/ALPHA/ALPHA1, ALPHA2, ALPHA3 COMMON/CC/CDA, RDIFF, RGEAR, RGRH, RTIRE COMMON/MAP/DISCHG(101,6), EFFMTR(81,7), HEMAP(6,6), &GREFF(101,11),VCHG(13,12),ATORQ(6),AESPED(6),ARATIO(10) COMMON/OWISC/CHOOSE, SMOOTH COMMON/SCALE/SFX(17), SFG(20), NN COMMON/STC/V(831), BET(831), TRIPLN(8), TRIPNO(8) CUMMON/TIMEC/DLTSTC, DELTHW, TACCEL, TCUAST, TBRAKE, TSTOP, TCYCLE COMMON/VARY/ WTL, INOCHG CUMMON/YEARC/PETYR(15), ELECYR(15), ELEC(15), DISCH(15) COMMON GF DIMENSION G(20),XX(17),AVELA(15) DIMENSION IBUF(98) DIMENSION HE(3), LINEO(161), LINES(161) DATA HEKW/65./, WGBATT/386./, XX(3)/.7/, XX(4)/0./, XX(5)/0./ DATA AVELA/0., 3.2777, 5.8611, 7.9166, 9.9722, 11.333, 12.583, 13.722, 414.805,15.777,16.75,17.639,18.5,19.333,20.111/ CALL LGBUF(IBUF, 98) C C READING INITIAL VALUES OF OPTIMIZATION PARAMETERS 1 READ(5,*) NN, (XX(I), I=3, NN), HEKW, WGBATT, DHEKW, DWGBAT, NHEKW, NWGBAT 2 READ(5,*) DLTSTC, DELTHW, WTL, CHOOSE, INOCHG, RUN21, GF 3 READ(5,7) SHOUTH 7 FORMAT(L1) WRITE(6,2000) XX(3),XX(4),XX(5) 2000 FORMATC &' CONSTANT TERM IN POWER SPLIT FUNCTION=', F8.3,/ \$1 TERM USED TO WEIGHT ACCELERATION=", F8.3,/ 81 TERM USED TO WEIGHT STATE OF CHARGE=', F8.4) WRITE(6,2005)HEKW,WGBATT 2005 FORMAT(/, 14 HEKW=',F8.4,/

```
&' WGBATT=',F8.4,/)
       IF(SMOOTH) WR(TE(6,2006)
 2006 FORMAT(
                        SMOOTH=TRUE()
       IF(.NOT.SMOOTH) WRITE(6,2007)
 2007 FORMAT('
                        SMOOTH=FALSE')
       WRITE(6,2008) GF
 2008 FORMAT(///
                    GAS FACTOR (GF)=',F7.3,//)
       WRITE(6,2010) DLTSTC, DELTHW, CHOOSE
 2010 FORMAT(
     $1
                                     STC TIME INCREMENT (DLTSTC)=',F8.2,/
     41
                                 HIGHWAY TIME INCREMENT (DELTHW)=',F8.1,/
     &'(CHOOSE=0 FOR ELECST COMPUTATIONS BASED ON ',
     &'ELEC(I) & ENRGY) CHOOSE=',F2.0)
      XX(1)=HEKW
      XX(2)=WGBATT
C SCALING OF OPTIMIZATION PARAMETERS
       DU 10 I=1,NN
 10
      XX(I)=XX(I)/SFX(I)
C SET UP SAE DRIVING CYCLE.
      IMAX=IFIX(TACCEL/DLTSTC)+i
      IDEL=1
      IF(DLTSTC.GT.1.) IDEL=DLTSTC
      DO 20 I=1,IMAX
C FIND DRIVING CYCLE VEL. AND STORE IN V(I)
       T=FLUAT(I-1)*0LTSTC
      TH)N=INT(T)
      TMAX=[MIN+FLUAT(IDEL)
      IBOT=INT(TMAX)+1-IDEL
       ITOP=IBOT+IDEL
      )F(ITOP.LE.1S) GOTO 20
      1109=15
      100T=1S-IDEL
      TMAX=14.
      IMIN=TMAX-FLOAT(IDEL)
 20
      V(I)=((T-TMIN)*AVELA(ITOP)+(TMAX-T)*AVELA(IBOT))/(TMAX-TMIN)
      K=1-1
      IMAX=K+IFIX((TCUAST-TACCEL)/DLTSTC)+1
      DO 30 I=K, IMAX
30
      V(I)=20.
С
      DO 40 I=1, IMAX
C
      T=DLTSTC*FLOAT(I-1)
      WRITE(1,2030) (,V(1)
C40
 2030 FORMAT('T=',F5.2,3X,'V(I)=',F9.5)
      IMAX=IFIX(TSTOP/DLTSTC)+1
      DO 50 I=1,IMAX
 50
      BET(I)=0.
C
      CALL GRG(Z,NCORE)
      IRUN21=RUN21+1
      GUTO (101,151,202,303,404,505), IRUN21
```

```
101 CALL GCOMP(G,XX)
```

```
WRITE(8,2040)
  2040 FORMAT(1
                  HEKW
                           WGBATT
                                     LCCOST
                                               PUVRLD
                                                           SOCL ()
       WRITE(8,2050) XX(1),XX(2),G(1),G(5),G(13)
  2050 FORMAT(F9.4,1X,F9.3,1(1X,F9.2),1X,G11.4,1X,F9.7,1X,F9.1)
       (F(SHOUTH) WRITE(8,106)
       IF (.NOT.SMOOTH) WRITE(8,107)
  106 FORMAT(' SMOOTH=TRUE')
  107 FORMAT(' SHOOTH=FALSE')
       WRITE(8,883) G(2)
  883 FORMAT(/, ' TOIPET=', F9.3)
       STOP 101
C----
 C----
 151 CALL GCOMP(G,XX)
       STOP 151
 C----
Canananan
C UDH = 1 WHEN OVERLOAD REGION LIES BELOW CURRENT HEKW OVERLOAD THRESHOLD
C
            CURVE (SEARCH FOR FIRST ADMISSIBLE RUN, THEN GET CURVE
C
      =-1 WHEN OVERLOAD REGION LIES ABOVE CURRENT HEKW OVERLOAD THRESHOLD
C
            CURVE (SEARCH FOR FIRST OVERLOAD, THEN GET CURVE)
C UDW = 1 WHEN WGBATT INCREASES IN THE SEARCH
       =-1 WHEN WGBATT DECREASES IN THE SEARCH
С
C SOVRLD = TRUE TO SEARCH FOR AN OVERLOAD AFTER WGBATT HAS BEEN CHANGED
C SNUTC = TRUE TO SEARCH FOR A NEW OVERLOAD THRESHOLD CURVE
 202 TWGBAT=WGBATT+DWGBAT*FLOAT(NWGBAT-1)
       BWGBAT=WGBATT
      WRITE(8,2060)
 2060 FORMAT( / HEKW
                          WGBATT
                                    LCCOST
                                              POVRLD
                                                         SOCL()
      U0⊎=1
      UDH=--1
      SNOTC= FALSE.
      SOVRLD=.FALSE.
      DU 190 K=1,5
      I=í
 60
      CONTINUE
      WRIfE(1,2060)
      WRITE(9,2060)
C
C SEARCH FOR NEXT OVERLOAD AT WGBATT=300
      IF(K.EQ.1) GOTU 90
      J=K-2
     1F(J/2#2.EQ.J) UDH=-UDH
      IF(K.GE.3) UDW=-UDW
     WGBATT=300.
      XR = IIE(3)
     SNUTC= . TRUE .
      SOVRLD= .FALSE .
     1F(K/2#2.EQ.K) GOTO 70
      SNUTC=.FALSE.
```

```
GOTO 90
C
C SEARCH FOR FIRST NEW OVERLOAD CURVE WITH CONSTANT STEP SIZE
 70
     XK=XK-DELX*UDH
      GOTO 150
      IF(G(S).LE.0.) GOTO 70
 80
      SNOTC=.FALSE.
C
C INCREMENT NATTERY WEIGHT & TEST IF ITS OUT OF RANGE
 90 XX(2)=WGBATT+OWG8AT*FLUAT(1-1)*UDW
      IF(XX(2).LE.TWGBAT) GOTO 100
      T=NWGBAY
      GOTO 180
 100 IF(XX(2).GE.BWGBAT) GOTO 110
      1=NUGBAT
      GUTO 180
 110 IF(SNOTC.OR.K.NE.1) GOTO 150
      IF(I.NE.1) GOTO 130
      SOVRLD=.FALSE.
      DELX=2.
      UDH=1
      XR=15.
      GUTO 140
C
C SEARCH FOR OVERLOADS & DOUBLE STEP SIZE WITH FAILURE
 120 IF(G(S),LE.0.) GOTO 130
      SOVRLD=.FALSE.
      GOTO 160
C
C DOUBLE STEP SIZE
 130 DELX=DELX#2.
      XR=XR-DELX*UDH
      SUVRLU= TRUE.
      GOT0 150
 140 CONTINUE
 150 XX(1)=XR
      CALL GCOMP (G,XX)
      WRITE(1,2070) XX(1),XX(2),G(1),G(5)
      WRITE(9,2070) XX(1),XX(2),G(1),G(5)
2070 FORMAT(F9.3,1X,F9.3,1(1X,F9.2),1X,G11.4,1X,F9.7,1X,F9.1)
      IF (SOVRLD) GOTO 120
      H (SNOTC) GOTO 80
      IF(G(5).LE.O., AND.DELX.LE.DHEKW) GOTO 170
      IF(G(5).GF.0.) GUTO 160
      DELX=AINT(DELX*5.)/10.
      IF(DELX.LE.O.) DELX=DHEKW/2.
     XR=XL+DELX*UDH
      GUTO 140
160 XL=XR
     XR=XR+DELX*UDH
```

```
125
```

```
GOT0 150
 170 CONTINUE
      WRITE(8,2070) XX(1),XX(2),G(1),G(5),G(13)
      IF(XX(2).EQ.100.) HE(1)=XX(1)
      )F(XX(2).EQ.200.) HE(2)=XX(1)
      (F(XX(2),E0,300,) HE(3)=XX(1)
 180 l=I+i
      IF(I.LE.NWGBAT) GO TO 60
 190 CONTINUE
      STOP 202
C=======
C+++++++
 303 CONTINUE
D
      WRITE(8,2090)
D2090 FORMAT(* HEKW
                          WGBATT
                                    LCCOST
                                              POVRLD
                                                         SOCL ()
      00 108 I=1,NHEKW
      XX(1)=HEKW-DHEKW*FLOAT(I-1)
      DO 109 J=1,NUGBAT
      XX(2)=WGBATT+DWGBAT*FLOAT(J-1)
      CALL GCOMP(G,XX)
      WRITE(8,3000) XX(1),XX(2),G(1),G(5),G(13)
Ð
D3000 FORMAT(FY.3,1X,FY.3,1(1X,FY.2),1X,G11.4,1X,FY.7,1X,F9.1)
      WRITE(8,3003) XX(1),XX(2),G(2),G(1)
 3003 FURHAT(F9.3,3(5X,F9.3))
Ũ
      LINEO(J)=1H.
C
      IF(G(5),GT,0,) LINEU(J)=1H0
C
      IF(G(2).GT.1072.) LINEO(J)=1H0
С
      L[NES(J)=1H^*
С
      IF(G(13).L1..2) LINES(J)=iH+
 109 CONTINUE
C WRITES POVRLD GRID. COMMENT IF USING D OPTION (DATA PRINTOUT).
      WRITE(8,3005) (LINEU(J), J=1, NWGBAT)
C
C WRITES SOCL GRID. COMMENT IF USING D OPTION (DATA PRINTOUT).
      WRITE(9,3005) (LINES(J), J=1, NWGBAT)
Û.
Ĉ
      WRITE(9,3005) (LINEO(J), J=1, NWGBAT)
 3005 FURMAT(17X,161A1)
 108 CONTINUE
      WRIFE(6,320)
£
 320 FORMAT(' FILE AS CONTAINS THE POVRLD GRID: ',/
     4,1
           FUR NO OVERLOAD (POVRLD.LE.0)',/
     4, ✓ ● WHEN AN OVERLOAD OCCURS (POVRLD.GT.0) /, /
     4, 'FILE BY CONTAINS THE SOCL GRID: ',/
     5, ' WHEN ELECTRIC POWER IS AVAILABLE DURING ACCELERATION',/
            + WHEN ELEC. POWER IS NOT AVAILABLE DURING ACCELERATION')
     £,1
      STOP 303
6++++++
()******
 404 DO 409 I=1,21
      XX(3)=.US#FLOAT(I--1)
 409 CALL GCOMP(G,XX)
```

STOP 404 C**** 066666666 505 CONTINUE DO 510 I=1,481 XX(2)=WGBATT+1.0*FLUAT(I-1) IF(XX(2).LE.273.) XX(1)=37.0-0.02564*XX(2) IF(XX(2).GT.273.) XX(1)=77.2334-0.2267756*XX(2) &+1.9819E-04*XX(2)*XX(2) CALL GCOMP(G,XX) WRITE(8,520) XX(1),XX(2),G(1),G(7),G(8),G(9) 520 FURMAT(F9.4,5(3X,F9.4)) 510 CONTINUE STOP SUS C6666666 END END

•

```
TTH4,L
      SUBROUTINE GCOMP(G,XX)
Ľ
C THIS EVALUATES THE CONSTRAINT AND OBJECTIVE FUNCTIONS FOR GRG2 GIVEN THE
C THE GRG2 PARAMETERS, WHICH ARE POWER RATING OF THE HEAT ENGINE, BATTERY
C WEIGHT, AND THE POWER SPLIT PARAMETERS.
REAL MT, MNFCST, KMPRYR, MTKWPK, LCCOST, MAINTC, LINCOM
      DIMENSION G(20),XX(17)
      INTEGER RUN21
     COMMON RUN21
      COMMON GF
     COMMON/ALPHA/ALPHA1, ALPHA2, ALPHA3
      COMMON/HOTOR/HTKWPK
     COMMON/RSPLT/ACCEL, SOC, PCVT, CX(15), VAVE, PHEMAX, PHE, PELEC
      COMMON/SCALE/SFX(17),SFG(20),NN
     COMMON/YEARC/PETYR(15), ELECYR(15), ELEC(15), DISCH(15)
     CUMMON BICUST, BATRYR, BATLFE
     DIMENSION ELECST(10), PETCST(10)
      DATA KMPRYR/16000./, WP/20./
C
C THIS PROGRAM TAKES VALUES FOR THE IC ENGINE SIZE, BATTERY WEIGHT
C AND POWER SPLIT FUNCTION PARAMETERS, AND COMPUTES THE VALUES OF
C THE OBJECTIVE AND CONSTRAINT FUNCTIONS
С
     HEKW=XX(1)#SFX(1)
     WGBATT=XX(2)*SFX(2)
     TMAX=NN-2
     DU 115 I=1, IMAX
     CX(I)=XX(I+2)#SFX(I+2)
115
C CX IS VECTOR OF UNSCALED POWER FLOW PARAMETERS
     CALL WGHT(HEKW,WGBATT, WT,HT,WGCHI,WP)
     CALL MFCST(WGBATT,WGCH1, MNFCST)
     CALL AQCST(MNFCST, WGBATT, BATCST, ACQCST)
     CALL MAINF(HEKW, MTKWPK, BATCSF, KMPRYR, WP, WGCH1, BTLIST, MAINTC)
     (ALL REPAR(HEKW, MTKWPK, WP, WGCHI, KMPRYR, REPAIR)
C TRAVE USES POWER FLOW PARAMETERS
     CALL TRAVL(HEKW,WGBATT,MT, PETYR,ELECYR,ELEC,DISCH,POVRLD,PETVI0,
    ASOCL, BGPCVT)
     IF(RUN21.LE.1) WRITE(6,425) MT,WGBATT,WP,MNFCST,ACQCST,MAINTC,
    AREPAIR, HEKW, POVRLD
$1
                          TOTAL MASS (MT) =1, F9.3,/
    81
                    BATTERY MASS (WGBATT) =', F9.3,/
    $1
                  POWER TRAIN WEIGHT (WP) =', F9.3,/
    41
              MANUFACTURING COST (MNFCST) =', F9.3,/
    11
                 ACQUISITION COST (ACQCST) =',F9.3,/
    61
          YEARLY MAINTENANCE COST (MAINTC) =', F9.3,/
```

A' YEARLY REPAIR COST (REPAIR) =',F9.3,/
&' HE POWER RAYING (HEKW)=',F8.3,/
&'SUM OF POWER OVERLOAD SQUARED (POVRLD)=',F8.3)
CALL LIFE(PETYR,ELECYR,ELEC,DISCH,BTLIST,ACQCST,MAINTC,REPAIR,
&BATCST, LCCOST,PETCST,ELECST,FOTPET)

С

C MY CONVENTION IS TO SEPARATE GIVEN AND RETURNED VALUES BY A BLANK υ and to communicate calc values by argument list and maps by common c statements

C

LINCOM=ALPHA1*LCCOST+ALPHA2*TOTPET+ALPHA3*ACQCST G(1)=LCCUST*SFG(1) G(2)=TOTPET*SFG(2) G(3)=ACQCST*SFG(3) G(4)=LINCOM*SFG(4) G(5)=POVRLD*SFG(5) G(7)=BTCOST G(8)=BATRYR G(9)=BATLFE G(13)=SOCL G(14)=BGPCVT RETURN RETURN

SUBROUTINE TRAVL(HEKW,WGBATT,MT, PETYR,ELECYR,ELEC,DISCH,POVRLD, APE FV10, SOCL, BGPCVT) C (: THIS SINULATES BOTH STC AND HIGHWAY DRIVING FOR THE VEHICLE. C IT CALCULATES THE YEARLY FUEL CONSUMPTION, ELECTRICITY USAGE, AND C THE NUMBER OF DEEP DISCHARGES OF THE BATTERY. £ LOGICAL SMOOTH INTEGER RUN21 REAL INTED, INTED REAL MT, IAVE, IBATT, IVESTC, KMPRYR, IBMAX, IEFFMX, IBTOLD REAL KWCST, LENGTH, NT, NTGRKW, MTKWPK, MC, NC, TEFF, MCSTND DIMENSION PETYR(15), ELECYR(15), ELEC(15), DISCH(15) DIMENSION EAKWHR(15), AEKHA(15), AEKHP(15) DIMENSION AHEKW(4), FFHEKW(4), SATURQ(6) COMMON RUN21 COMMON/CC/CDA, RDIFF, RGEAR, RGRN, RTIRE COMMON/CHARG/AACV(8), ACR(8) COHMON/EFCV1/APCVT(8), ARCVT(7), EFF(8,7) COMMON/LIMIT/ NTRIPX, ITERMX (:OKMON/MAP/DISCHG(101,6), EFFMTR(81,7), HEMAP(6,6), &GREFF(101,11), VCHG(13,12), ATORN(6), AESPED(6), ARATIO(10) COMMON/OHISC/CHOOSE, SMOOTH COMMON/PHY/GRAV, RHO COMMON/PRINT/APETT(15), AELETA(15), AELETP(15) COMMON/RRATU/NTIME, WGEAR, RCVT, PHOTOR, PMTRTD, PGEAR COMMON/RSPLT/ACCEL,SOC,PCVT,CX(15),VAVE,PHEMAX, PHE,PELEC CUMMON/STC/V(831), BET(831), TRIPLN(8), TRIPNO(8) CUMMON/TIMEC/DLTSTC, DELTHW, TACCEL, TCOAST, TBRAKE, TSTOP, TCYCLE COMMON/TRIP/CHARGE(36), EBTOTL(36), HOUT(36), IDOD(36), % AVESTC(36), PETSTC(36), SOCSTC(36), REGEN(36) CUMMON/VARY/ WTL, INOCHU DATA AHEKW/37.,56.,75.,112./ DATA FFHEKW/1.09718,1.05,1.,0.954545/ DATA ALLSTC/50001./, HWYVEL/25.0/, STCDIS/1450.0/, CHGEFF/0.85/ DATA NU/84./, WDORTE/116.35/, WGORTE/116.35/, WMORTE/419./ DATA NSTCFR/28/, PCVTMX/90000./, NCYLMX/35/ DATA PDRAFE/90000.7, PINVHX/40000.7 DATA PGRATE/90000./, PMGRTE/40000./, REGMIN/1000./ DATA PHTMAX/40000./, SDCMAX/.3/, VCELL/2.05/ DATA VDELT/1./, HCSTND/9.83/, PBMAX/33600./, IBMAX/200./ DATA EFFEC/.75/, IEFFMX/700./ C CALCULATE THE MASS OF A BATTERY CELL KC=WGBATT/NC C INITIALIZE VARIABLES 13000D=0 AHOUT=0. AREGEN=0.

SOC=1.0 SUCL=1.0 LIGPCVT=0. POVRLD=U.) NOELE=0 IHWY=0 ISWTCH=0 NTIHE=1 VBCHG=200. VOLTOT=0. AHCHG=0. IOVALD=0]FLLBK=0 EBTOT=U. VHATT=NC*VCELL C SET TIME, TIME STEP AND CYCLE COUNTER FOR DRIVING A SEQUENCE OF STC'S TIME=0. NCYCLE=1 DELT=DLTSTC PHEMAX=1000.*HEKW FRSCLE=HEKW/75.*SVINT(FFHEKW, HEKW, AHEKW, 4) DH S I=1,6 5 SATORQ(I)=ATORQ(I)*(HEKW/75.) C----- ACCELERATION AND CRUISE PHASE ------C----- AND HIGHWAY DRIVING ------C CALC. AVERAGE VELOCITY AND ACCELERATION OVER CURRENT TIME STEP 10 V1=V(HTIME+1) V2=V(NTIME) VAVE=(V1+V2)/2. ACCEL=(V1-V2)/DELT BETA=BET(NTIME) CALC DRAG FORCE OF VEHICLE С 20 FD=CDA*RHU*VAVE*VAVE/2. CALC ROLLING RESISTANCE FORCE C CR=(10.+0.01*VAVE+0.00003*VAVE*VAVE)/1000. FR=CR*MT*GRAV U INITIALIZE POWER SWITCH FLAG ISWTCH=0 U CALC. GRADE FORCE FGR=HT*GRAV*SIN(BETA) C CALCULATE VEHICLE ACCELERATION FORCE FA=1.1*MT*ACCEL C CALC. POWER REGID AT AXLE PAXLE=(FD+FR+FGR+FA)*VAVE C CALC. AXLE SPEED AND TORQUE WAXLE=VAVE/RTIRE TAXLE=PAXLE/WAXLE C CALC. DIFFERENTIAL INPUT SPEED, TORQUE, POWER

WDRIVE=WAXLE/ROIFF PDPCT=(PAXLE/PDRATE)*100. WDPCT=(WAXLE/WDORTE)*100. PDRIVE=PAXLE/INTEQ(GREFF, PDPCT, WDPCT, 100., 100., 41.,-1.,10.,-10.,101,11) TDRIVE=PDRIVE/WDRIVE C CALC. TORQUE, SPEED, POWER AT INPUT TO GEAR BETWEEN CVT AND DIFFERENTIAL WGEAR=WDR IVE/RGEAR PGPCT=(PDRIVE/PGRATE)*100. WGPCT=(WDRIVE/WGORTE)*100. PGEAR=PDRIVE/INTEQ(GREFF,PGPCT,WGPCT,100.,100., 41.,-1.,10.,-10.,101,11) TGEAR=PGEAR/WGEAR C DETERMINE OVT RATIO (ROVT) CALL RATIO C CALC. TORQUE, SPEED, POWER AT CVT INPUT PCVF=(PGEAR)/(INTNU(EFF, (PGEAR/1000.), RCVT, 100., 3.4, 4APCVT, ARCVT, 8,7)) IF(PCVT.GT.BGPCVT) BGPCVT=PCVT WCVT=WGEAR/RCVT TCVT=PCVT/WCVT C DETERMINE POWER SPLIT (RESULT IS PHE AND PELEC) CALL SPLIG IS USE OF BATTERIES PROHIBITED С IF(INDELE.NE.1) GDT0 33 PELEC=0. PHE=PCVT C IS ELECTRIC POWER NEGLIGIBLE 33 IF(PELEC.LT.50.) GUTO 31 C IS BATTERY 80% DISCHARGED IF(SOU.GE.0.2) GO TO 32 31 PHE=PHE+PELEC IF(PELEC.GT.0.) IFLLBK=IFLLBK+1 PELEC=0. PNOTOR=0. PINV=0. PBOUT=0. iBATT=U. 1ELEC=0 GU 10 80 32IF(SOC.GE.SOCNAX) GOTO 30 IF(IHECHG.NE.1) GOTO 30 GOTO 31 C CALC. INPUT QUANTITIES TO GEAR BETWEEN MOTOR AND CVT 30 IELEC=1 WHOTOR=WCVT/RGRM PMGPCT=(PELEC/PMGRTE)*100. WNGPCT=(WCVT/WMORTE)*100. PHOFOR=PELEC/INTEQ(GREFF,PMGPCT,WMGPCT,100.,100., &1.,-1.,10.,-10.,101,11)

```
IFGI=PELEC/PMOTOR
      THUTOR=PMOTOR/WHOTOR
C
  DUES NOTOR OUTPUT POWER EXCEED PEAK
      IF(PMOTOR, LE, PMTMAX) GOTO 50
 SET MOTOR POWER AT MAX
Ũ.
      1'HO TOR=PHTMAX
C CALC. NEW MOTOR TORQUE
      THU FOR=PHOTOR/WHO FUR
C CALC. NEW ELECTRIC POWER AT CVT INPUT
41
      PMGPCT=(PMOTOR/PMGRTE)*100.
     PELEC=PMOTOR*INTEQ(GREFF, PMGPCT, WMGPCT, 100., 100.,
     41.,-1.,10.,-10.,101,11)
      EFG2=PELEC/PHOTOR
      )FLLBK=IFLLBK+i
C SET ENGINE POWER TO MEET TOTAL REQ'D POWER
      PHE=PCVT-PELEC
C CALC MOTOR INPUT (INVERTER OUTPUT) POWER
50
      PMTPCT=(PMOTOR/PMTRTD)*100.
     PINV=PMOTOR/INTEQ(EFFMTR, PMTPCT, WMOTOR, 200., 1466.,
     42.5,-2.5,146.61,437.82,81,7)
     EFH1=PHOTOR/PINV
C DOES INVERIER OUTPUT POWER EXCEED MAX
      IF(PINV.LE.PINVMX) GOTO 55
C SET INVERTER POWER AT MAX AND COMPUTE NEW MOTOR OUTPUT POWER
     PINV=PINVMX
     PMTPCT=(PINV/PMTRTD)#100.
      PMUTOR=PINV#INTEQ(EFFNTR, PMTPCT, WMOTOR, 200., 1466.,
     42.5,-2.5,146.61,439.82,81,7)
      EFM1=PMOTOR/PINV
C COMPUTE NEW ELECTRIC POWER AT CVT INPUT
      PHGPCT=(PHOTOR/PMGRTE)*100.
     'LLEC=PMOTOR*INTEG(GREFF,PMGPCT,WMGPCT,100.,100.,
     &1.,-1.,10.,-10.,101,11)
C COMPUTE NEW HEAT ENGINE POWER
      PHE=PCVT-PELEC
      ) ILLBK=IFLLBK+1
C CALC INVERTER LOSSES AND INPUT POWER USING OLD VALUE OF BATTERY VOLTAGE,
C AND RESET I FERATION COUNTER
55
     PILOSS=3.0*(PINV/VBATT)+0.035*PINV
      PBOUT=PINV+PILOSS
     IITER=0
C----- DISCHARGING BATTERY VOLTAGE LOOP
C-----
C CALCULATE BATTERY CURRENT USING BATTERY VOLTAGE FROM LAST ITERATION
41
     IBATT=PBOUT/VBATT
C SAVE OLD VALUE OF BATTERY VULTAGE
     VBTULD=VBATT
      PVBATT=VBATT
      ) BIOLD=IBATT
```

C CALC BATTERY AMP-HRS OUT AHOUT=AHOUT+(1BATT*DELT/3600.) C IS THIS HIGHWAY DRIVING IF(IHWY.NE.1.) GOTO 57 C CALC AVERAGE BAFF CURRENT FOR STC AND HIGHWAY DRIVING IAVE=(3600.#AHOUT)/(TIME+DELT) **GUTO 58** C CALC AVERAGE BATT CURRENT SINCE START OF STC DRIVING 57 IAVE=(3600.*AHUUT)/((FIME+OELT)+FLOAT(NCYCLE-1)*TSTOP) C FIND CELL CAPACITY PER KILOGRAM 58 CAPKG=PUKRT(IAVE/MC) C CALC AMP-HRS PER CELL CAPCTY=CAPKG*MC C CALC ACTUAL CAPACITY WITHDRAWN AND STATE OF CHARGE AACTL=AHOUT-AREGEN-AHCHG SUC=1.-(AACTL/CAPCTY) IF (SUC.LF.SOCL.AND.ACCEL.NE.0.) SOCL=SOC C CHANGE CELL CURRENT TO ACCOUNT FOR CHANGE IN CELL RESISTANCE IEFF=IBATT*(MCSIND/MC) C CALC BATTERY VOLTAGE FROM DISCHARGE CURVE VBATT=NC*INTEO(DISCHG, SUC, IEFF, 1., IEFFMX, .01, -.01, 100., -100., \$101.6) C DUES CALCULATED BATTERY VOLTAGE EQUAL BATT VOLTAGE ASSUMED AT START OF CALC IF(A8S(VBAT(-VBTOLD).GT.VDELT) GOTO 59 6010 71 C HAVE WE ITERATED THE MAX NO. OF TIMES 59 IF(IITER.GE.ITERMX) GUT0 60 C RESET AMP-HRS OUT OF BATT, AND INCREMENT ITERATION COUNTER AHOUT=AHOUT-(IBATT*DELT/3600.) **LITER=IITER+1** GOT0 41 C SET BATTERY VULTAGES AND CURRENTS TO OLD VALUES 60 VBATT=VBTULD IBATT=IBTOUD (EFF=IBA (T*(MCS (ND/MC) C WAS THE EFFECTIVE BATTERY CURRENT ABOVE ITS MAX IF(IEFF.LE.IEFFMX) GOTO 70 71 C COMPUTE BATTERY CURRENT CORRESPONDING TO MAX EFFECTIVE CURRENT IBATI=(EFFHX*(MC/MCSTND) C COMPUTE NEW BATTERY OUTPUT POWER PBOUT=IBATT#VBATT C ESTIMATE NEW INVERTER OUTPUT POWER PINV=PBOUT-3.0*18ATT-0.035*(PBOUT-PILOS5) C ESTIMATE MOTOR OUTPUT POWER AND ELECTRIC POWER AT CVT INPUT PNTPCT=((PINV#0.9)/PMTRT0)#100 PHOTOR=PINV#INTEQ(EFFNTR, PHTPCT, WHOTOR, 200., 1466., 42.5,-2.5,146.61,439.82,81,7) PMGPCT=(PMOTOR/PMGRTE)*100. PELEC=PMOTUR*INTEQ(GREFF,PMGPCT,WMGPCT,100.,100., 41.,-1.,10.,-10.,101,11)

IFLLBK=IFLLBK+1 C CALC NEW HE POWER PHE=PCVT-PELEC C IF BATT IS DISCHARGED SET 80% DOD FLAG 78 IF(SOC.LT.0.2) 180000=1 C CALC, BATT, ENERGY USAGE FOR THIS INCREMENT BENRGY=(PBOUT*DELT)/1.E+06 CALC BATT INTERNAL VOLTAGE AND ENERGY WEIGHTING FACTOR С VINT=NC*INTEQ(DISCHG, SOU, 0., 1., IEFFMX, .01, -.01, 100., -100., 101, 6) D)SEFF=VINT/VBATT C CALC. TOTAL BATT ENERGY USAGE SINCE START OF TRIP EBTOT=EBTOT+BENRGY#DISEFF 6-----C----- HE CHAKGING COMPUTATIONS -----C IS HE CHARGING INHIBITED 80 IF(INOCHG.EQ.1) GOTO 101 C IS BATT DISCHARGED 1F(SOC.LT.0.2) GO TO 90 С IS BATT PRESENTLY BEING CHARGED IF(IHECHG,NE.1) GOTO 101 IS BATT BELOW MAX CHARGING LEVEL C IF(SOC.LT.SOCMAX) GOTO 90 C STOP CHARGING INECHG=0 GOTU 101 C IS THIS HIGHWAY DRIVING 90 1F(IHWY-1) 102,103,103 C INHIBIT ALL FURTHER USE OF BATTERIES 103 INOELE=1 GOTO 105 C IS THIS THE CRUISE PHASE OF THE STC 102 IF(TIME.LT.TCOAST.AND.TIME.GE.TACCEL) GOTO 105 101 PCHG=0. GOTO 140 C SET-BATT CHARGING FLAG 105 IHECHG=1 C IS POWER SPLIT BEING CHANGED IF(PELEC .GT. U.) IFLLBK=IFLLBK+1 SET HE POWER TO TOTAL С PHE=PHE+PELEC PBOUT=0. I'LLEC=0. PMUTOR=U. PINV=0. C HAS ELECTRIC POWER BEEN CHARGED TO BAYT THIS ITERATION IF(IELEC.NE.1) GOTO 106 C RESET BATTERY QUANTITIES AHOUT=AHOUT-(IBATT*DELT/3600.) I BTOT=EBTUT-BENRGY*DISEFF

```
IBATT=0.
(: CALC CHARGING POWER
 106 PCHG=PHEMAX-PHE
      IF(PCHG .GL. 0.) GO TO 100
      PCHG=U.
      GOTO 140
C CALC POWER SUPPLIED TO ELECTRIC MOTOR
100
     WMGPCT=(WCV1/WMORTE)#100.
      PMGPCf=(PCHG/PMGRTE)*100.
     PHOTOR=PCHG#1NTEQ(GREFF,PMGPCT,WMGPCT,100.,100.,
     &i.,-i.,i0.,-i0.,i0i,ii)
(: IS THE CHARGING FOWER GREATER THAN THE MAX MOTOR POWER
      IF(PHOTOR.LE.PNTMAX) GOTU 110
C SET POWER AT MAX AND CORRECT POWER CHARGED TO HE
      PHOTOR=PHTHAX
     I'MGPCT=(PMOTOR/PMGRTE)*100.
      'CHG=PMTMAX/INTEQ(GREFF, PHGPCT, WMGPCT, 100., 100.,
     41.,-1.,10.,-10.,101,11)
C CALC POWER FROM GENERATOR TO INVERTER
110
     WHOTOR=WCVT/RGRM
      "HTPCT=(PHOTOR/PHIRTD)*100.
      PINV=PHOTOR*IN FEQ(EFFMTR, PHTPCT, WHOTOR, 200., 1466.,
    42.5,-2.5,146.61,439.82,81,7)
C IS INVERTER POWER TOO GREAT
      ) (PINV.LE.PINVMX) GOTO 120
C SET POWER AT MAX AND CORRECT POWER CHARGED TO HE
     PINV=PINVMX
     PMTPCT=(PINV/PMTRTD)*100.
     PCHG=PINV/(INTEQ(EFFHTR, PHTPCT, WHUTOR, 200., 1466.,
     k2.5,-2.5,146.61,439.82,81,7)
    4 #INTEQ(GREFF, PMGPCT, WMGPCT, 100., 100., 1., -1., 10., -10., 101, 11))
C INITIALIZE ITERATION FLAG
120
    IICHG=0
     EF H1=PINV/PMOTOR
C.....
C----- HE CHARGING BATTERY LOUP
C.....
C CALCULATE BATT INPUT POWER AND CURRENT
123
    PBOUT=-PINV+3.0*(PINV/VBCHG)+0.035*PINV
     IBATT=PBOUT/VBCHG
     PVBATT=VBCHG
C IS CHARGING POWER TOO GREAT
     IF(PBMAX*(MC/MCSTND)+PROUT.GE.0.) GOTO 121
(: SET CHARGING POWER AT MAX AND CALC NEW BATT CURRENT
     PBOUT=-PBHAX*(MC/MCSTND)
     IBATT=PBOUT/VBCHG
C IS CHARGING CURRENT TOO LARGE
 321 IF(IBMAX+IBAT1.GE.0.) GOTO 122
C SET BATT CURRENT AT MAX AND RECALCULATE CHARGING POWER
     IBATT= -IBMAX
```

```
PBOUT=1BAT F*VBCHG
C SAVE OLD VALUE OF BATTERY VULTAGE
122 VBTOLD=VBCHG
C CALC, CHARGING AMP-HRS AND ACTUAL AMP-HRS
      AHCHG=AHCHG-(IBATT*DELT/3600.)
      AACTL=AHOUT-AHCHG-AREGEN
C CALC AVER BATT CURRENT FOR STC AND HIGHWAY DRIVING
      IF(IHWY, NE.1) GOTO 125
      IAVE=3600.*AHOUT/(TIME+DELT)
      GOTO 130
C CALC AVER BATT CURRENT SINCE START OF STC DRIVING
     TAVE=(3600, *AHOUT)/((TIME+DELT)+FLOAT(NCYCLE-1)*TSTOP)
125
C CALCULATE STATE OF CHARGE AND BATTERY VOLTAGE DURING CHARGING
     CAPKG=PUKRT(IAVE/MC)
130
      CAPCTY=CAPKG*NC
      SUC=1.U-(AACTL/CAPCTY)
      1EFF=-IBATT*(MCSTND/MC)
      VBCHG=NC#INTEQ(VCHG, (AACTL/MC), IEFF, 15., 300., 1., 0., 25., 0., 13, 12)
      KLGEFF=NC%INTEQ(DISCHG,SOC,0.,1.,IEFFMX,.01,-.01,100.,-100.,
     4101,6)
     $14RCHG
C DUES CALC VOLTAGE EQUAL VOLTAGE ASSUMED
      )F(ABS(VBCHG-VBTOLD).LE.VDELT) GO TO 133
C HAVE WE ITERATED MAXIMUM NUMBER OF TIMES
      IF(IICHG.GE.ITERMX) GO TO 134
C INCREMENT ITERATION COUNTER AND RESET CHARGING AMP-HRS INTO BATT
      IICHG=IICHG+1
      ANCHG=AHCHG+(IBATT*DELT/3600.)
      GU TU 123
C SET BATTERY VOLTAGE TO OLD VALUE
134 VBCHG=VBTULD
C LIMIT SOC TO MAX
133 IF(SOC.GT.1.0) SOC=1.
C STOP CHARGING IF BATTERY HAS REACHED MAX CHARGING LEVEL
131
      IF (SOC.GE.SOCMAX) INECHIG=0
(: CALC TOTAL BATT ENERGY USED SO FAR ON THIS TRIP OR FROM START OF STC'S
      EBfUT=EBfUT+((PBOUT*DELT)/1.E+06)*REGEFF
  INCREASE REQID HE POWER TO INCLUDE CHARGING POWER
C
      PHE=PHE+PCHG
C
  1S HE POWER TOU LARGE
   140 IF(PHE.LE.PHEMAX) GOTO 160
C IS BATT DISCHARGED
       [F(SOC.GE.0.2) GOTO 141
      IOVRLD=IOVRLD+1
      PSHORT=PCVT-PHEMAX-PELEC
      IF(PSHORT) 136,136,137
 136 WRITE(7,1072) PSHORT
 1072 FORMAT(" AN ERROR HAS OCCURED IN COMPUTING THE",
     &" SUM OF THE SQUARED POWER OVERLOAD (POVRLD=",F9.2,")")
      GO TO 160
```

```
137 POVRLD=POVRLD+PSHORT*PSHORT
      6010 160
C HAVE WE ATTEMPTED TO SWITCH MORE POWER TO ELECTRIC MOTOR
      IF (1SWTCH.NE.1) GOTO 142
141
      IOVRL0=IOVRL0+1
      I'SHORT=PCVT-PHEMAX-PELEC
      IF(PSHORT) 136,136,137
C SET SWITCH FLAG
142 ]SWTCH=1
C DID WE USE ELECTRIC POWER IN THIS INCREMENT
      IF(PELEC.LE.U.) GOTO 150
С
  RESET AMP HOURS OUT OF BATT
      AHOUT=AHOUT-(IBATT*OELT/3600.)
      EBTOT=EBTOT-BENRGY*DISEFF
C SWITCH EXCESS POWER TO ELECTRIC MOTOR
  350 PHE=PHEMAX
      PELEC=PCVT-PHE
      IFLLBK=IFLLBK+1
      G010 30
C CALC HE TURQUE, SPEED, FUEL FLOW RATE
 160 MHE=WCVT
      THE=PHE/WHE
      FUELRT=INTNO(HEMAP, THE, WHE, PHEMAX/200.,840.0, SATORQ, AESPED, 6, 6)
     A #FRSCLE
      BSFC1=FUELRT/PHE*4178722.1
CALC HE FUEL VULUME USED SINCE START OF TRIP
      VOLTOT=VOLTOT+(FUELRT*DELT)
U INCREMENT TIME
      TIME=TIME+DELT
      NT CHE=NTIME+1
Ľ‡
C HIGHWAY PRINTOUT
      IF(1A.EQ.IA/57*57.AND.RUN21.EQ.1) WRITE(8,401)
      IA=1A+1
  401 FORMAT('1', 'NCYCLE TIME
                                     VAVE.
                                             WDRIVE
                                                      WGEAR
                                                                WCVT
     去, '研旧
                  THE
                         WHOTOR
                                   TAVE
                                                        IFLLBK
                                                                 IOVRLD 1,
                                              130000
     &' ISWICH
                   ITTER
                            IHECHG
                                      IICHG
                                              IIREGN()
      (F(RUN21.EQ.1) WRITE(8,5000) NCYCLE, TIME, VAVE, WDRIVE, WGEAR, WCVT,
     GWHE, THE, UMOTOR,
     & LAVE, 180DOD, 14 LLBK, IOVRLD, ISWICH, IITER, IHECHG, IICHG, IIREGN
 '5000 FURMAT(14,2X,F8.0,1X,F8.2,1X,F8.3,1X,F8.2,1X,F8.3,1X,F8.3,1X,
     AF8.2,1X,F8.2,1X,F8.3,1X,8(18,1X))
      (F(18.EU. TB/57%57.AND.RUN21.EU.1) WRITE(9,402)
  402 FORMAT('1', 'NCYCLE
                           TIME
                                   PAXLE
                                             PDRIVE
                                                      PGEAR
                                                                PCVT
     A' ROVE
                            PCHG
                                    PELEC
                    PHE
                                            PHOTOR
                                                       PINV
                    IBATT
                             VBATT
     41
          PBOUT
                                        SÜC
                                                PROAD
                                                        PREGEN
                                                                1,
     & BSEC1,4X,1FUELRT1,5X,1EEN11)
      18=18+1
      IF (RUN21.EQ.1) WRITE (9,5010) NCYCLE, TIME, PAXLE, PDRIVE, PGEAR,
     &PCVT,RCVF,PHE,PCHG,
```

```
138
```

```
&PELEC, PHOTOR, PINV, PBOUT, IBATT, PVBATT, SOC, PROAD, PREGEN,
     &BSFC1,FUELRT,EFM1
 5010 FORMAT(I4,2X,F8.0,1X,F8.1,1X,F8.1,1X,F8.1,1X,F8.1,1X,F8.3,1X,
     &F8.1,1X,F8.2,1X,F8.1,1X,F8.1,1X,F8.2,1X,F8.2,1X,F8.2,1X,
     &F8.2,1X,F8.4,1X,F8.2,1X,F8.2,1X,F9.4,1X,F10.8,1X,F7.6)
 C$
C IS THIS HIGHWAY DRIVING
      IF(INWY.EQ.1) GOTO 170
C HAS THE 'COAST' PHASE OF THE STC BEEN REACHED
      [F(TIME-TCUAST) 10,180,180
  HAS HIGHWAY DRIVING BEEN COMPLETED FOR THIS TRIP
C
 170 CONTINUE
Ċ
      IF(TIME-TRIPTN) 20,300,300
C------ COAST PHASE ------
C SET HEAT ENGINE CHARGING POWER TO ZERO
 180 PCHG=0.
     IITER=0
     ) ICHG=0
     PVBATT=NC*INTEQ(DISCHG,SUC,0.,1.,IEFFMX,.01,-.01,100.,-100.,
     4101,6)
C CALC CURRENT VELOCITY
      VELU=V(NTIME)
C CALC VEHICLE DRAG FORCE
  190 F0=CDA*RH0*VEL0*VEL0/2.
C.
 CALC ROLLING RESISTANCE FORCE
      FR=MT*GRAV*(10.+0.01*VEL0+0.00008*VEL0*VEL0)/1000.
С
  CALC GRADE FORCE
      BETA=BET(NTIME)
     FGR=HT*GRAV*SIN(BETA)
C CALC VEHICLE VELOCITY AT END OF TIME INCREMENT
     VNEXT=VELU-(DELT*(FGR+FD+FR)/MT)
C CALC AVERAGE CURRENT AND VELOCITY
     TAVE=(3600.*AHOUT)/(TIME+FLOAT(NCYCLE-1)*TSTOP)
     VAVE=. 5*(VELU+VNEXT)
C ZERO ALL DRIVE TRAIN POWERS, ETC
     PAXLE=U.
     PDRIVE=0
     PGEAR=0.
     PCV1=0.
     PELEC=0
     PHE=0.
     240108=0
     ('INV=0
     PILUSS=0.
     ]BATT=0.
     PBOUT=0.
     THE=0
```

```
C CALC DRIVE SHAFT SPEEDS
      WHE=0.
     WDRIVE=VAVE/(RTIRE*RDIFF)
      WGEAR=WDR (VE/RGEAR
     WCVT=WGEAR/RCVT
      WHO FOR = WCVT/RGRK
C INCREMENT TIME
      TIME=TIME+DELT
     NTIME=NTIME+1
      FUELRI=0.
C$
     IF(IA.EQ.IA/57*57.AND.RUN21.EQ.1) WRITE(8,401)
      14=1A+1
     IF (RUN21.EQ.1) WRITE(8,5000) NCYCLE, TIME, VAVE, WDRIVE, WGEAR,
     &WCVF, WHE, THE, WHOTOR,
    &IAVE, I80DOD, IFLLBK, IOVRLD, ISWICH, IITER, IHECHG, IICHG, IIREGN
      IF(18.EQ.18/57*57.AND.RUN21.EQ.1) WRITE(9,402)
     TH=TB+1
     IF (RUN21.EQ.1) WRITE(9,5010) NCYCLE, TIME, PAXLE, PDRIVE, PGEAR,
     &PCVT, RCVT, PHE, PCHG,
    &PELEC, PHOTOR, PINV, PBOUT, INATT, PVBATT, SOC, PROAD, PREGEN,
     ABSFC1, FUELRT, EFM1
Ľ≸
С
 SAVE VELOCITY
      V(NTIME)=VNEXT
C
  HAS THE BRAKING PART OF THE STC BEEN REACHED
      IF(TIME.GE.TBRAKE) GOTO 195
C INITIALIZE VELOCTITY FOR NEXT TIME INCREMENT
     VELO=VNEXT
     6010 190
C------ BRAKING PHASE ------
C CALC VEL DECREASE PER FIME INCREMENT DURING BREAKING
195 DELV=(VNEXT*DELT)/(TSTOP-TBRAKE)
C CALC THE AVERAGE VELOCITY OVER THE NEXT TIME INCREMENT
  200 V1=V(NTIME)
     V2=V1-DELV
     VAVE=(V1+V2)/2.
C CALC POWER LOST DUE TO ROAD LOSSES FOR THIS INCREMENT
     F0=CDA*RH0*VAVE*VAVE/2.
     1 R=HT*GRAV*(10.+0.01*VAVE+0.00008*VAVE*VAVE)/1000.
     BETA=BET(NTIME)
     FGR=HT*GRAV*SIN(BETA)
     PROAD=(FGR+FR+FD)*VAVE
C CALC THE POWER DUE TO VEHICLE ENERGY CHANGE
     PWRSTP=(MT*1.1/2.)*((V1*V1)-(V2*V2))/DELT
 CALC POWER AVAILABLE FOR REGENERATION
C
     PREGEN=PWRSTP-PRUAD
```

C IS REGEN POWER ABOVE MIN

```
IF (PREGEN-REGMIN) 230,230,231
C SET REGENERATED POWERS 10 ZERO
230
      PAXLE=0
      PDRIVE=0
      PGEAR=0.
      PCVT=0.
      PHOTOR=0
      PINV=0.
      ? [[_OSS=0.
      PBUUT=0.
      PHE=U.
      LEATT=0.
      PELEC=U.
      G0T0 235
C IS BATTERY FULLY CHARGED
231 IF(SOC.GE.1.0) GOTO 230
C CALC AXLE SPEED AND TORQUE
      WAXLE=VAVE/RTIRE
      TAXLE=PREGEN/WAXLE
      PAXLE=PRECEN
C CALC DRIVE SHAFT TORQUE, SPEED, POWER
      WDRIVE=WAXLE/RDIFF
      PDPCT=(PREGEN/PDRATE)*100.
      WDPCT=(WAXLE/WDURTE)#100.
      PDRIVE=PREGEN#INTEQ(GREFF, PDPCT, WDPCT, 100., 100.,
     A1.,-1.,10.,-10.,101,11)
      TDRIVE=PDRIVE/WDRIVE
C CALC QUANTIFIES AF DIFFITL SIDE OF CVT
      WGEAR=WDRIVE/RGEAR
      PGPCT=(PDRIVE/PGRATE)#100
      WGPCT=(WDRIVE/WGORTE)*100.
      PGEAR=PORIVE#INTEQ(GREFF, PGPCT, WGPCT, 100., 100.,
     &i.,-i.,i0.,-i0.,i0i,ii)
      FGEAR=PGEAR/UGEAP
C CALC CVT RATIO
      PHE=0.
      CALL RATIO
C CALC QUANTITIES ON ENGINE SIDE OF CVT
      WCVT=WCEAR/RCVT
      PCVT=(PGEAR)*(INTNO(EFF, (PGEAR/1000.), RCVT, 100., 3.4,
     &APCVE, ARCVE, 8,7))
      TOVT=POVT/WOVT
C LIMIT OVE POWER TO MAX
      IF (POVT.GT.POVTMX) POVT=POVTMX
      PELEC=PCV1
C CALC POWER AT MOTOR SIDE OF MOTOR GEAR REDUCER
      WHO FOR=WCVT/RGRM
      PHGPCT=(PCVT/PHGRTE)*100.
      WMGPCT=(WCVT/WMORTE)*100.
      PHUTOR=PCVT#1NTEQ(GREFF,PMGPCT,WMGPCT,100.,100.,
```

&i.,-1.,10.,-10.,101,11) THOTOR=PHOTOR/WHOTOR C IF REGENERATION POWER IS GREATER THAN MAX MOTOR POWER SET POWER AT MAX IF (PHOTOR, GT, PMTMAX) PHOTOR=PMTMAX C CALC POWER FROM GENERATOR TO INVERTER PMTPCT=(PMOTOR/PMTRTD)#100. PINV=PHOTOR* &INTEQ(EFFMIR, PMTPCT, WMOTOR, 200., 1466., 2.5, -2.5, 146.61, 439.82, 81, 7) C INITIALIZE ITERATION COUNTER IIREGN=0 C IF INVERTER POWER IS TOO GREAT SET POWER AT MAX IF(PINV.GT.PINVAX) PINV=PINVAX LEM1=PINV/PMOTOR C CALC DAFTERY INPUT POWER AND CURRENT C----- REGENERATIVE BATTERY VOLTAGE LOOP ------245 PBOUT=-PINV+3.0*(PINV/VBCHG)+0.035*PINV IBATT=PBOUTZVBCHG PV8ATT=VBCHG C IS CHARGING POWER TOO LARGE IF(PBMAX*(MC/MCSTND)+PBOUT.GE.0.) GOTU 239 C SET POWER AT MAX AND RECALCULATE BATT CURRENT PBOUT=-PBHAX*(MC/KCSTND) 1BATT=PBOUT/VECHG C IS CHARGING CURRENT TOU LARGE 239 IF(IBMAX+IBATT.GE.0.) GOTO 241 C SET CURRENT AT MAX AND RECALCULATE CHARGING POWER 1BAT1=-IBMAX PBOUT=IBATT#VBCHG C SAVE OLD VALUE OF BATT VOLTAGE 241 VBTOLD=VBCHG C CALC BATT AMP-HRS OUT AND AVER BATT CURRENT SINCE START OF STC'S AREGEN=AREGEN-(IBAFT*DEL F/3600) AACTL=AHOUT-AKEGEN-AHCHG IAVE=(3600.#AHOUT)/(TIME+FLOAT(NCYCLE-1)#TGTOP) C CALC STATE OF CHARGE AND BATTERY VOLTAGE DURING REGENERATION CAPCTY=MC*PUKRT(IAVE/MC) SUC=1.0-(AACTL/CAPCTY) IEFF=-IBATT*(MCSTND/MC) VECHG=NC*INFEN(VCHG, (AACTL/MC), IEFF, 15., 300., 1., 0., 25., 0., 13, 12) REGEFF=NC#INTED(01SCHG,SOC,0.,1.,1EFFMX,.01,-.01,100.,-100., 6101,6) A/VBCHG C DOES CALC BATTERY VOLTAGE EQUAL ASSUMED VOLTAGE IF(ABS(VBCHG-VBTOLD) .LE. VDELT) GOTU 243 C HAVE WE ITERATED THE MAX NO OF TIMES IF(IIREGN.GE.ITERNX) GOTO 244 C INCREMENT ITERATION COUNTER AND RESET A-H INTO BATT IIREGN=IIREGN+1

```
AREGEN=AREGEN+(IBATT*DELT/3600.)
      GOTO 245
C SET BATT VOLTAGE TO OLD VALUE
 244 VBCHG=VBTOLD
C LIMIT SOC TO MAX
 243 IF(SOC.LE.1.0) GOTO 242
      SOC=1.0
C CALC BATTERY CURRENT REQUIRED TO FULLY CHARGE BATTERY
       AREGEN=AREGEN+(IBATT*DELT/3600.)
      IFILL=3600./DELT*(AHOUT-AREGEN-AHCHG)
       IBATT=-IFILL
      AREGEN=AREGEN-(IBATT*DEL1/3600.)
       AACTL=AHOUT-AREGEN-AHCHG
      )EFF=-IBATT*(MCSTND/MC)
      VBCHG=NC#INTEQ(VCHG, (AACTL/MC), IEFF, 15., 300., 1., 0., 25., 0., 13, 12)
       REGEFF=NC#INTEQ(DISCHG,SOC,0.,1.,IEFFMX,.01,-.01,100.,-100.,
     4101,6)
     &/VBCHG
      PBOUT=VBCHG*IBATT
      PVBATT=VBCHG
C SET TOTAL ENERGY OUT OF BATTERY TO ZERO
      EBTOT=0.
      GO TO 235
 242 CONTINUE
C CALC TOTAL BATT ENERGY USED ON THIS TRIP OR FROM START OF STC'S
       EBTOT=EBTOT+((PBOUT*DELT)/1.E+06)*REGEFF
C INCREMENT TIME
  235 TIME=TIME+DELT
      NTIME=NTIME+1
C$
      IF(IA.EQ.IA/S7*57.AND.RUN21.EQ.1) WRITE(8,401)
       IA=IA+1
      IF (RUN21.EQ.1) WRITE (8,5000) NCYCLE, TIME, VAVE, WDRIVE, WGEAR,
      AWOVT, WHE, THE, WHOTOR,
     ATAVE, 180DOD, IFLLBK, IOVRLD, ISWTCH, IITER, IHECHG, IICHG, IIREGN
       IF(18.EQ.18/57*57.AND.RUN21.EU.1) WRITE(9,402)
      )B=1B+1
      IF (RUN21.EQ.1) WRITE (9, SU10) NCYCLE, TIME, PAXLE, PDRIVE, PGEAR,
      &PCVF,RCVT,PHE,PCHG,
     &PELEC, PHOTOR, PINV, PBOUT, IBATT, PVBATT, SOC, PRUAD, PREGEN,
     ABSFC1,FUELRT,EFM1
C$
C HAVE WE REACHED THE STOP PHASE OF THE STC
       IF(TIME.GE.TSTOP) GOTO 236
      V(NTIME)=V2
       GO TO 200
C CALC AVER CURRENT FOR ALL STC'S
  236 IAVE=(AHOUT*J600,)/(FLOAT(NCYCLE)*TSTOP)
C AT END OF THIS STC, SAVE: BATT SOC, AVERAGE CURRENT, PETROLEUM VOLUNE,
C ELECTRICAL ENERGY, AMP-HRS OUT, AMP-HRS REGEN AND BATT. STATE-
```

```
C ALL SINCE START OF STC'S
       IDOD(NCYCLE)=180D0D
       IVESTC(NCYCLE)=IAVE
       HOUT (NCYCLE) = AHOUT
       REGEN(NCYCLE)=AREGEN
       EBTOTL (NCYCLE)=EBTOT
       PETSTC(NCYCLE)=VOLTOT
       SOCSTC(NCYCLE)=SOC
       CHARGE(NCYCLE)=AHCHG
 C≇
      16=16+1
      IF(I6/NCYLMX#NCYLMX.EQ.I6.AND.RUN21.LE.1) WRITE(6,404)
      A(I,EBfUTL(I),HOUT(I), TOOD(I), IVESTC(I), PETSTC(I), REGEN(I),
      &SUCSTC(I), CHARGE(I), I=1, NCYCLE)
 404
     FORMAT(' ',/1X,' I',5X,'EBTOTL(I)',4X,'HOUT(I)',4X,'IDOD(I)',
     &4X, 'IVEST(1)', 3X, 'PETSTC(1)', 3X, 'REGEN(1)', 2X, 'SOCSTC(1)', 3X,
      4'CHARGE(1)',/36(12,3X,2X,F9.5,2X,F9.5,3X,18,3X,F9.5,
     &4(2X,F9.5)/))
Cŧ
C IS THIS THE END OF THE STC WHICH PRECEEDS ALL HIGHWAY DRIVING?
       IF (NCYCLE-NSTCFR) 238,237,238
C SAVE PRESENT VALUE OF BATTERY VOLTAGE
237
     VHWBTT=VBATT
C INITIALIZE POWER REGENERATION VARIABLES
 238 PREGEN=0.
      PROAD=0.
      I [REGN=0
C HAVE WE GONE THE MAX NO OF STC'S
       IF(NCYCLE-NCYLMX) 240,250,250
C INCREMENT CYCLE COUNTER AND INITIALIZE TIME
240
     NCYCLE=NCYCLE+1
      TIME=0.
      NTIME=1
      GOTO 10
C INITIALIZE TRIP CONSUMPTION VARIABLES
250
     PETROL=0.
      1HWY=0
      ENELEC=0.
      NTRIP=1
C DETERMINE LENGTH OF CURRENT TRIP
260 LENGTH=TRIPLN(NFRIP)
C IS TRIP ALL STC'S
      IF(LENGTH.GT.ALLSTC) GOTO 290
C CALC NUMBER OF STC'S IN TRIP
      STCNO=LENGTH/STCDIS
      NOSTC=STCNO
      DELSTC=STCNO-FLOAT(NOSTC)
C CALU AMP-HRS FOR THIS TRIP
      AACTL1=HOUT(NOSTC)-REGEN(NOSTC)-CHARGE(NOSTC)
      AACTL2=HOUT(NOSTC+1)-REGEN(NOSTC+1)-CHARGE(NOSTC+1)
```

144

```
AACTL=AACTL1+(AACTL2-AACTL1)*DELSTC
C CALC PETROL CONSUMPTION FOR THIS TRIP
     PETROL=PETSTC(NOSTC)+DELSTC*(PETSTC(NUSTC+i)-PETSTC(NUSTC))
      APETF(NTRIP)=PETROL
C CALC ELEC ENERGY CONSUMPTION FOR THIS TRIP USING POWER AND USING AMP-HRS
      ENELEC=EBTOTL(NOSTC)+DELSTC*(EBTUTL(NOSTC+1)-EBTUTL(NOSTC))
      AFTETP (NTRIP)=ENELEC
      ENRGY=NC#AACTL#3.6E-03#SVINT(AACV, AACTL/MC, ACR, 8)
      AELETA(NTRIP)=ENRGY
C‡
C÷.
C DETERMINE NO OF SUCH TRIPS/YEAR
      TRIPYR=TRIPNO(NTRIP)
C DETERMINE YEARLY PETROL AND ELECT CONSUMPTION FOR THIS TRIP
      PETYR(NTRIP)=TRIPYR*PETROL
      (LUCYR (NTRIP)=TRIPYR*ENELEC
      ELEC(NTRIP)=TRIPYR*ENRGY
C WAS THE BATT DISCHARGED SUNETIME DURING THIS TRIP
      TECTOUD(NUSTC) NE.1) GUTO 265
      DISFAC=1
      GU F0 267
      DISFAC=(1.-SOCSTC(NOSTC))/0.8
265
C CALC NU OF DISCHARGES PER YEAR FUR THIS IRIP TYPE
267 DISCH(NTRIP)=DISFAC*TRIPYR
C IS THIS THE LAST TRIP TYPE
 270 IF (NTRIP.GE.NTRIPX) GOTO 271
      NTRIP=NTRIP+1
      60 10 260
C DETERMINE WALL PLUG ENERGY REQ'D TO MEET ELECT. ENERGY CONSUMPTION
 271 00 280 I=1 .NTRIPY
      ELEC(I)=ELEC(I)/CHGEFF
      AELETA(I)=AELETA(I)/CHGEFF
      AFLETP(I)=AELETP(I)/EFFBC
 280 FLECYR(1)=ELECYR(1)/EFFBC
      IF (RUN21.LE.1) WRITE(6,126)
     FURMATCIX, ' I', 7X, 'DISCH(I)', 3X, 'PETYR(I)', 3X, 'ELECYR(I)',
 126
     &SX. 'ELEC(I)', SX, 'TRIPNO(I)', 3X, 'TRIPLN(I)', 10X,
     &3X, 'PETROL', 6X, 'ENELEC', 6X, 'ENRGY')
      DU 6579 I=1.8
 6579 IF(RUN21.LE.1) WRITE(6,408) I,DISCH(I),PETYR(I),ELECYR(I),
      AELEC(1), TRIPNO(1), TRIPLN(1), APETT(1), AELETP(1), AELETA(1)
  400 FORMAT(1X,12,5X,F9.4,2X,F9.4,3X,F9.4,6X,F9.4,3X,F6.0,4X,F9.0,10X,
      &, 1X, F10.4, 2X, F10.4, 2X, F10.4)
SUNA=0.
      EAKHY=0.
       SUMP=0.
      PLIVY=0.
       PETV=0.
       DO 83341 I=1,8
```

```
EAKWIR(1) = ELEC(1)/3.6
      AEKHA(1) = AELETA(1)/3.6
       AEX(IP(1)=AELETP(1)/3.6
      PETV=PETV+APETT(1)
      PETVY=PETVY+PETYR(I)
      SUMA=SUMA+AEKHA(I)
      SUMP=SUMP+AEKHP(1)
83341 EAKHY=EAKHY+EAKWHR(I)
      IF(RUN21.NE.4) GOTO 323
      )F(CX(1).NE.0.) GOTO 33244
      WRITE(7,3346)
      JI (RUN21.EQ.4) WRITE(8,3346)
      IF (RUN21.EU.4) WRITE(9,3346)
      WRITE(10,3346)
 3346 FORMAT(2X, 'PS', i0X, 'i', i1X, '2', i1X, '3', i1X, '4', i1X, '5', i1X,
      &'6',11X,'7',11X,'8',10X,'SUM',/'****')
33244 CONTINUE
      WR()TE(7,3432) CX(1),(AEKHA(1),1=1,8),SUMA
      WRITE(8,3432) CX(1), (APETT(I), (=1,8), PETV
      WRITE(9,3432) CX(1),(AEKHP(I),I=1,8),SUMP
      WRITE(10,3432) CX(1), (EAKWIR(1), I=1,8), EAKHY
 3432 FORMAT(1X,F4.2,1X,8(F11.5,1X,),F11.5)
 323 CONTINUE
IF (RUN21.LE.1) WR CTE(6.3431) LOVRLD, POVRLD, PETVY, EAKHY, INDCHG
 3431 FORMAT('IOVRLD=', IS, 2X, 'POVRLD=', G13.7, 2X, 'TOTAL PETROLEUN ',
     ATVOLUME PER YEAR (PE(VY)=",F9.2," LITERS/YEAR",5X,
     & TOTAL ELECTRIC ENERGY CONSUMPTION PER YEAR (EAKHY)=1, F9.2.
     & KILDWATT HOURS/YEAR', SX. (INOCHG=1, I1)
      PETVIO=PETVY#10.
      REFORM
C CALC TIME IT TAKES TO MAKE THIS TRIP
      TRIP (M=FLUAF(NSTCFR)*TSTOP+((LENGTH-FLUAF(NSTCFR)*STCDIS)/IWYVEL)
298
C IS THIS THE FIRST TRIP REQUIRING HIGHWAY DRIVING
      IF(IHWY.NE.U) GUTO 20
С
 INITIALIZE BATT MODEL AND FUEL CONSUMPTIONS
T.
      VBAIT=VHUBIT
      AHOUT=HOUT (NSTCFR)
      ISODUD=(DUD(NSTOFR)
      JAVE=IVESTC(NSTCFR)
      VOLIDT=PETSTC(NSTCFR)
      LRIO1=EBTOTL(NSTCFR)
      AREGEN=REGEN(NSTOFR)
      AHCHG=CHARGE (NSTEFR)
C SET VELOCITY, ACCELERATION AND GRADE FOR HIGHWAY DRIVING
      VAVE=HAYVEL
      ACCEL=0.
      BE (A=)
C INITIALIZE TIME TO START OF HIGHWAY DRIVING
```

```
TIME=FLUAT(NSTOFR)#TSTOP
```

- C INITIALIZE BATTERY MODEL QUANTITIES FOR START OF HIGHWAY DRIVING CAPCTY=MC*PUKRT(IAVE/HC) AACTL=AHOUT-AREGEN-AHCHG SUC=1.0-(AAC(L/CAPCTY)
- C SET HIGHWAY FLAG TO HIGHWAY DRIVING CONDITION (HWY=1
- C SET HWY DRIVING TIME INCREMENT DELT=DELTHW GOTO 20
- C CALC YEARLY PETROL CONSUMPTION FOR THIS TRIP TYPE
- 300 FRIPTR=TRIPNU(NTRIP) PETYR(NTRIP)=TRIPYR*VOLTOT PETROL=VOLTOF AFETT(NTRIP)=PETROL
- C CALC YEARLY ELEC ENERGY CONSUMPTION FOR THIS TRIP TYPE ELECTR(NTRIP)=TRIPYR*EDTOT ENELEC=EBTOT AELETP(NTRIP)=ENELEC ELEC(NTRIP)=TRIPYR*NC*AACTL*3.6E=03*SVINT(AACV,AACTL/MC,ACR,8) ENRGY=ELEC(NTRIP)/TRIPYR

AELETA(NTRIP)=ENRGY

C SET DISCHG FACTOR TO FULL DISCHG IF BATT WAS DISCHARGED DURING THIS TRIP IF(180000.NE.1) GUTO 310 DISFAC=1.

GUTO 320

0010 320 Lo stocue ex

- C CALC DISCHG FACTOR
- 311 0ISFAC=(1.-SUC)/0.8
- C CALC NO OF YEARLY DISCHARGES FOR THIS TRIP TYPE
- 320 DUSCH(NIRIP)=015FAC#IRIPYR

6010 270

END

l ND

SUBROUTINE RATIO

1Ľ C THIS DETERMINES RATIO OF THE CONTINUOUSLY VARIABLE TRANSMISSION BASED ON C THE LAST VALUE OF THE GEAR POWER. AT VEHICLE START UP TIME THE VALUE C IS SET TO A MINIMUM OF .3. THE RATIO VALUE IS LIMITED TO PREVENT C EXCESSIVE MOTOR SPEED. THE MAXIMUM VALUE IS 3.4. C REAL MTRSPD(5), APRP(5), AWHT(6), STALL(6) COMMON/CC/CDA, RDIFF, RGEAR, RGRN, RTIRE CORMON/RRAFU/NFEME, WGEAR, REVE, PHOTOR, PMTRTD, PGEAR CUMMON/RSPLT/ACCEL,SOC,PCVT,CX(15),VAVE,PHEMAX, PHE,PELEC DATA RCVTMX/3.4/, RCVTMN/0.3/, WMTRMX/1675.5/, DELR/0.1/ DATA BSFC/4.2/, WHEMN/104.72/ OATA MTRSPD/586.431,879.646,1172.86,1319.47,1466.08/ DATA AWMT/0.,586.431,879.646,1172.86,1319.47,1466.08/ DATA STALL/0.,50.,75.84,109.57,129.79,200./ DATA APRP/19.4,36.7,64.3,75.5,101./ C IS VEHICLE JUST STARTING UP IF(NTIME.NE.1) GO TO 10 C SET RATIO AT MINIMUM RCVT=RCVTMN REFURN C WAS HE POWER USED IN THE LAST ITERATION 10 IF (PHE.GT.0.) GU TO 20 C PICK RATIO TO MAXIMIZE MOTOR EFF PMT=PGEAR7(0.93*0.98) C COMPUTE MOTOR POWER IN PERCENT OF RATED POWER PHTPCT=(PHT/PHTRTD)*100. RCVT=WGEAR/(SVINT(MTRSPD,PMTPCT,APRP,5)*RGRM) 1. LIMIT RAFID SO HOTOR SPEED IS NOT EXCESSIVE WMT=WGEAR/(RCVT*RGRM) IF(WMT.LE.WMTRMX) GO TO 40 WMT=WMTRMX RCVT=WGEAR/(WMT*RGRM) GU TU 40 C ESTIMATE A HE OUTPUT POWER FOR THIS ITERATION 20 PHEST=(PHE/(PHE+PELEC))*(PGEAR/0.93) C CALC MOST EFFICIENT HE SPEED WHEFF=8SFC*(PHEST/PHEMAX)*100.)F(WHEFF.LT.WHEMN) WHEFF=WHEMN C CAL RATIO RCVT=WGEAR/WHEFF C CAL MOTOR SPEED WMT=WGEAR/(RCVT*RGRM) C CALC REQUIRED MOTOR POWER AT THIS SPEED PMT=(PGEAR/0.93)-PHEST PHTPCT=(PHT/PHTRTD)*100. C CAN MOTOR DELIVER THIS POWER AT THIS SPEED

30 EF(PMTPCT.LT.SVINT(STALL,WMT,AWHT,6)) GU TU 40

- C DECREASE RATIO TO INCREASE MOTOR SPEED RCVT=RCVT-DELR WMT=WGEAR/(RCVT#RGRM) IF(RCVT.GT.RCVTMN) GU TU 30
- C IS RATIO ABOVE UPPER LIMIT
- 40 (F(RCVT.GT.RCVTMX) RCVT=RCVTMX IF(RCVT.LT.RCVTMN) RCVT=RCVTMX RETURN LND END

FTN4,L SUBROUTINE SPLIT 1) C THIS DETERMINES THE POWER SPLIT BETWEEN THE HEAT ENGINE AND THE C ELECTRIC MOTOR. IT IS A FUNCTION OF THE ACCELERATION AND THE STATE C OF CHARGE OF THE BATTERY. C COMMON/RSPLT/ACCEL,SOC,PCVT,CX(15),VAVE,PHEMAX, PHE,PELEC C PS =0 WHEN ONLY HEAT ENGINE USED C PS =1 WHEN DHLY BATTERIES USED DATA VMINHE/1.34/ C IS VEHICLE VELOCITY DELOW MIN IF(VAVE-VMINHE) 10,10,20 10 PS 1.0 GOTO 30 20 PS=CX(1)+CX(2)*ACCEL+CX(3)*SOC (F(PS.GT.1.) PS=1.)F(PS.LT.0.) PS=0. 30 PELEC=PCVT*PS PHE=PCVT*(1,0-PS) RETURN END ENO

FTN4,L SUBROUTINE SPLIT Ľ, C THIS DETERMINES THE POWER SPLIT BETWEEN THE HEAT ENGINE AND THE C ELECTRIC MOTOR. IT IS A FUNCTION OF THE ACCELERATION AND THE STATE C OF CHARGE OF THE BATTERY. (AIRESEARCH POWER SPLIT) C COMMON/RSPL F/ACCEL, SUC, PCVT, CX(15), VAVE, PHEMAX, PHE, PELEC C PS =0 WHEN ONLY HEAT ENGINE USED C PS =1 WHEN ONLY BATTERIES USED DATA VHINHE/1.34/ C IS VEHICLE VELOCITY BELOW MIN IF(VAVE-VMINHE) 10,10,20 10 PS=1.0 **GOTO 80** 20 IF(ACCEL.NE.0.) GOTO 40 IF(SOC.LE. 2) GUTO 70 C IS THIS A HILL CLIMB IF(PCVT.GE.20000.) GOTO 30 PS=1. 6010 30 30 PS=.3 GOTO 80 C IS REQUIRED POWER TOO LARGE IF(PCVT.GE. .8*PHENAX) GOTO 50 40 PS=.3 GOTO 80 58 PHE=PCVT IF (PHE.LE.PHENAX) GOTO 60 PHE=PHENAX PELEC=PCV1-PHEMAX PS=PELEC/PC9T RETURN 60 PHE=PCVT PELEC=0. PS=0. RETURN 70 PS=0. 80 PELEC=PCVT*PS PHE=PCVT*(1.0-PS) RETURN ENI) END

REAL FUNCTION PUKRT(IAVE)

END

```
FUNCTION SVINT(ARRAY, X, XARRAY, IDIM)
C.
C SINGLE VARIABLE INTERPOLATION SUBROUTINE. SPACING BETWEEN DATA
C POINTS OF THE INDEPENDENT VARIABLE NEED NOT BE EQUAL.
С
DIMENSION ARRAY(IDIH), XARRAY(IDIM)
    IDM1=IDIM-1
    DO 5 IMAX=2,IDM1
    )F(X.LE.XARRAY(IMAX)) GO TO 7
S
    CONTINUE
7
    IMIN=IMAX-1
    SVINT=((X-XARRAY(IMIN))*ARRAY(IMAX)+
   &(XARRAY(IMAX)-X)*ARRAY(IMIN))/(XARRAY(IMAX)-XARRAY(IMIN))
    RETURN
    1 ND
    END
```

REAL FUNCTION INTRO(ARRAY,XX,YY,XTOP,YTOP,XARRAY,YARRAY,IDIM,JDIM) C C DOUBLE VARIABLE INTERPOLATION SUBROUTINE. BOTH VARIABLES NEED NOT C HAVE EDUAL SPACING BETWEEN DATA POINTS. С C THIS LINEAR INTERPOLATION MUST TAKE INTO ACCOUT VALUES OF X AND Y LYING C ABOVE AND BELOW THE MAXIMUM AND MINIMUM VALUES IN THE ARRAY OIMENSION XARRAY(IDIH), YARRAY(JDIH), ARRAY(IDIH, JDIH) X-XX Y=YY)F(X.GT.XTOP) X=XTOP IF(Y.GT.YTOP) Y=YTOP C FIND INDICES ON X ARRAY IDM1=IDIM-1 DO 5 IMAX=2, IDM1 IF(X.LE.XARRAY(IMAX)) GU TO 7 5 CONTINUE. 7 IMIN=IMAX-1 FIND THE INDICES OF THE VALUES IN THE YARRAY WHICH BRACKET THE C £ ACTUAL Y VALUE JDH1=JDIM-1 DU 15 JMAX=2, JDM1 1((Y.LE.YARRAY(JMAX)) GO TO 17 15 CUNTINUE 17 JHIN=JMAX-1 INTERPOLATE TO FIND THE ARRAY VALUES CORRESPONDING TO THE C BRACKETING X VALUES AND THE ACTUAL Y VALUES С ALOWY=((X-XARRAY(IMIN))*ARRAY(IMAX,JMIN)+ &(XARRAY(IMAX)-X)#ARRAY(IMIN,JHIN))/(XARRAY(IMAX)-XARRAY(IMIN)) AHIGHY=((X-XARRAY(IMIN))*ARRAY(IMAX,JMAX)+ &(XARRAY(IMAX)-X)*ARRAY(IMIN,JMAX))/(XARRAY(IMAX)-XARRAY(IMIN)) INTERPOLATE BETWEEN THE ABOVE ARRAY VALUES TO FIND THE ARRAY VALUE С CURRESPONDING TO THE ACTUAL Y VALUE C INTNQ=((Y-YARRAY(JMIN))*AHIGHY+(YARRAY(JMAX)-Y)*ALOWY)/ &(YARRAY(JMAX)-YARRAY(JMIN)) RETURN END

E.ND

```
KLAL FUNCTION INTED(ARRAY, XX, YY, XTOP, YTOP,
     AXCON1, XCON2, YCON1, YCUN2, IDIM, JDIM)
C
C DUUBLE VARIABLE INTERPOLATION SUBROUTINE. BOTH VARIABLES MUST HAVE
C EQUAL SPACING BETWEEN THE DATA POINTS.
С
DIMENSION ARRAY(IDIM, JDIM)
C
      Х≈ХХ
      Y=YY
      )F(X.GT.XTOP) X=XTOP
      (F(Y.GT.YTOP) Y=YTUP
C X=FLOAT(I)*XCON1+XCON2
C Y=FLOAF(I)*YCON1+YCON2
С
C
     FIND THE INDICE OF THE X VALUE WHICH BRACKETS THE ACTUAL X VALUE
      THIN=(X-XCON2)/XCOH1
     IF(IMIN.LT.1) IMIN=1
      IF(ININ.GE.IDIM) ININ=IDIM-1
     IMAX=IMIN+1
     XMIN=FLOAT(IMIN)*XCON1+XCON2
      XMAX=XMIN+XCON1
C
     FIND THE INDICE OF THE Y VALUE WHICH BRACKETS THE ACTUAL Y VALUE
      JMEN=(Y-YCON2)/YCON1
     )F(JMIN.LT.1) JMIN=1
      IF(JMIN.GE.JDIM) JMIN=JDIM-1
     JMAX=JMIN+1
     YMIN=FLOAT(JMIN)*YCON1+YCON2
     YMAX=YHIH+YCON1
     INTERPOLATE TO FIND THE ARRAY VALUE CORRESPONDING TO THE BRACKETING
C
C
     X VALUES AND THE ACTUAL X VALUES
     ALOUY=((X-XNIN)*ARRAY(IMAX, JNIN)+
    &(XHAX-X)#ARRAY(IMIN,JMIN))/(XHAX-XMIN)
     AHIGHY=((X-XMIN)*ARRAY(IMAX,JMAX)+
    1(XMAX-X)#ARRAY(IMIN,JMAX))/(XMAX-XMIN)
     INTERPOLATE TO FIND THE ARRAY VALUE CORRESPONDING TO THE ACTUAL
C
C
     Y VALUE
     INTEQ=((Y-YHIN)*AHIGHY+(YHAX-Y)*ALOWY)/(YHAX-YHIN)
     RETURN
     END
     EN0
```

CUBROUTINE WGHT(HEKW,WGBATT, WT,MT,WGCHI,WP) С C THIS CALCULATES THE TOTAL MASS AND CURB MASS OF THE VEHICLE. £ REAL NE, MTRUL, MTRKW, MTGRKW INTEGER RUN21 COMMON RUN21 COMMON/KILOG/WGENG,WGCVT,WGCHGR,WGGRM,WGGRDF A, WGDIFF, WF, WPL, WPROP, WS, WGMOTR, WGCLT, WCURB COMMON/VARY/ WTL, INOCHG DATA CVTC1/1.07/, CVTKW/90.0/, HEC1/0.0/, HEC2/2.84/ DATA HTRC1/0.6/, HTRKW/20.0/, CHIC1/0.91/, CHIKW/40.0/ DATA WGEXTR/0.0/ DATA DIFFC1/0.66/, DIFFKW/90.0/, GRC1/0.3/, MTGRKW/40.0/ DATA DFGRKW/90.0/, CHGRC1/0.0/, CHGRKW/14.5/ C COMPUTE CONSTANT TERM IN VEHICLE WEIGHT FORMULA C (FROM KTI, APPENDIXB) WCONST=((0.23*WPL+WF)/0.77)+WTL C CALC. PROPULSION SYST. COMPONENT WEIGHTS C CVT NGCVT=CVTC1*CV1KW C HE WGENG=(HEC1*HEKW+HEC2)*HEKW C HOTOR WGNOTR=MTRC1*MTRKW C CHOPPER/INV. WGCHI=CHIC1*CHIKW C DIFFT'L WGDIFF=DIFFC1*DIFFKW C GEAR BETWEEN MOTOR AND CVT WGGRM=GRC1*NTGRKW C GEAR BETWEEN DIFF & CVT WGGRDF=GRC1*DFGRKW C CHARGER WGCHGR=CHGRC1*CHGRKW C CALCULATE PROPULSION SYSTEM WEIGHT WPROP=WGENG+WGCVT+WGHOTR+WGCHI+WGDIFF+WGGRH+WGGRDF+WGCHGR &+WGEXTR+WGBATT+WGCLT C CALCULATE VEHICLE TOTAL WEIGHT WT=WCONST + WPROP/0.77 C CALCULATE VEHICLE TOTAL MASS HT=UT C CALCULATE CURB MASS OF VEHICLE WCURB=WT-WTL C CALC. POWER TRAIN WEIGHT WP=(WPROP-WGBATT) A=WGCVT+WGGGRM+WGGRDF+WGDIFF IF(RUN21.LE.1) WRITE(6,2001) WCURB, WF, WGBATT, WGCHGR, WGCHI, WGCLT,

A WGCVT,	WGØIFF,WGENG,WGEXTR,WGGRDF,WGGRK,WGMOTR,WP,WPL,WPROP,
641, WTL, 1 2001 CODMATC	
LUVI FURTHI()	/************* VEHICLE MASSES **************/
å.	CURB MASS OF VEHICLE (WCURB)=', F9.3,/
<u></u> ፈ′	FIXED VEHICLE MASS (WF)=',F9.3,/
<u>4</u> ′	BATTERY WEIGHT (WGBATT)=',F9.3,/
<u>k</u> '	(HARGER MASS (WGCHGR)=', F9.3,/
4.1	CHOPPER INVERTER MASS (WGCHI)=',F9.3,/
41	CLUTCH MASS (WGCLT)=',F9.3,/
<u>&</u> '	CVT MAGS (WGCVT)=',F9.3,/
1.	GVI HADD VNGGVIJ- $F7.0$,7 DICEEDENIIAL MACC (HODICE)-2 CO 7 2
<u>د</u>	DIFFERENTIAL MASS (WGDIFF)=', F9.3,/
	ENGINE MASS (WGENG)=', F9.3,/
	EHICLE PROPULSION COMPONENT MASS (WGEXTR)=',F9.3,/
4 11103 01 4	GEAR BETWEEN CVT & DIFFERENTIAL (WGGRDF)=',F9.3,/
	MASS OF GEAR BETWEEN MOTOR & CVT (WGGRH)=',F9.3,/
<u></u>	ELECTRIC MOTOR MASS (WGMOTR)=',FY.3,/
4	POWER TRAIN MASS (WP)=',F9.3,/
友1	MAXINUM PAYLUAD MASS (WPL)=',F9.3,/
&'	PROPULSION SYSTEM MASS (WPROP)=',F9.3,/
& 1	TOTAL MASS (WT)=', F9.3,/
\$1	IEST PAYLOAD MASS (WTL)=', F9.3,/
&'WGCVT+0	AGGGRM+WGGRDF+WGD1FF=1,/
&' Return	TRANSMISSION & DRIVE TRAIN WEIGHT=', F9.3)
CND	
END	

SUBROUTINE MECST(WGBATT, WGCHI, MNFCST) С C THIS DETERMINES THE MANUFACTURING COST OF THE VEHICLE AS A FUNCTION C OF THE VARIOUS MASSES. C REAL MNFCGT, MTRCER, MTRCST INTEGER RUN21 COMMON RUN21 COMMON/KILOG/WGENG, WGCVT, WGCHGR, WGGRM, WGGRDF 4, WGDIFF, WF, WPL, WPROP, WS, WGMOTR, WGCLT, WCURB DATA HECER/1.43/, CVTCER/1.42/, CHGCER/5.89/ DATA CHICER/14.07, GRCER/2.437, DIFCER/2.427, WFCER/3.137 DATA WSCER/3./, MTRCER/15.95/, CLTCER/0.0/ DATA ASMCER70.1984/ С CALCULATES MANUFACTURING COSTS FOR PROPULSION SYSTEM COMPONENTS C HECOST=HECER*WGENG CVTCST=CVTCER*WGCVT CHGCST=CHGCER*WGCHGR CHICST=CHICER*WGCHI GRMCST=GRCER*WGGRM GRDCST=GRCER*WGGRDF DIFCST=DIFCER*WGDIFF WFCOST=WFCER*WF WS=0.3*(WPL+WPROP+WF) WSCOST=WSCER*WS MIRUST=MTRCER*WGMOTR CLTCST=CLTCER#WGCLT ASKCST=ASKCER*WCURB C CALCULATE TOTAL MANUFACTURING COST A=CV1CST+GRMCST+GRDCST+DIFCST+CLTCST HNFUST=HECOST+CVTCST+CHGCST+CHTCST+GRMCST+GRDCST 4+DIFCST+WFCOST+WSCOST+MTRCS1+CLTCST+ASMCST IF(RUN21.LE.1) WRITE(6,1900) WS 1900 FORMAT(<u>t</u>, ' STRUCTURE & CHASSIS MASS (WS)=1,F9.3) IF(RUN21.LE.1) WRITE(6,2000) ASMCST,CHGCST,CHICST,CLTCST,CVTCST, 4D1FCST, GRDCST, GRHCST, HECOST, MNFCST, MTRCST, WFCOST, WSCOST, A 4'ASEMBLY COST (ASMCST)=',F9.3,/ **å** ′ CHARGER COST (CHGCST)=1,F9.3,/ ٤' CHOPPER INVERTER COST (CHICST)=',F9.3,/ k^{\prime} CLUTCH COST (CLTCS)=',F7.3,/ 67 CVI COST (CVTCST)=',F9.3,/ 14 DIFFERENTIAL COST (DIFCST)=',F9.3,/ \$1 GEAR BETWEEN DIFF & CVT COST (GRDCST)=',F9.3,/ 41 GEAR BETWEEN MOTOR & CVT COST (GRMCST)=1,F9.3,/ \$1 HEAT ENGINE COST (HECOST)=',F9.3,/

£1	FUTAL MANUFACTURING COST (MNFCST)=1,F9.3,/
<u>k'</u>	ELECTRIC MOTOR COST (MTRCST)=',F9.3,/
<u>د</u> ۲	CUST OF VEHICLE FIXED WEIGHT (WFCOST)=',F9.3,/
67	COST OF STRUCTURE & CHASSIS (WSCOST)=', F9.3,/
<u>&</u> '	CVTCST+GRMCST+GRDCST+DIFCST+CLTCST=1,F9.3)
RET	IRN
END	
END	

k

```
SUBROUTINE MAINT (HEKW, MTKWPK, BATCST, KMPRYR, WP, WGCHI, BTLIST, MAINTC)
C
С
 THIS CALCULATES THE YEARLY MAINTENANCE COST OF THE VEHICLE AS A FUNCTION
C OF HEAT ENGINE, BATTERY, AND VEHICLE MAINTENANCE, AND ANNUAL DRIVING
C DISTANCE.
C
REAL KWCST, MTKNPK, KMPRYR, MAINTC, MTMAIN
     INTEGER RUN21
     CONKON RUN21
     COMMON/BATT/BTHKUP
     COMMON/COST/GASUST(10),KWCST(10)
C CALCULATE COMPONENT MAINTENANCE COSTS ($/KM)
     11EMAIN=(0.10+0.005*(HEKW/0.746))/160.93
     MTHAIN=(0.06+0.002*(MTKWPK/0.746))/160.93
     BTLIST=BATCST*(1.+BTHKUP)
     BTHAIN=(0.0004*BTLIST)/160.93
     CVTMAN=0.063/160.93
C (AR-H P. 78)
                1/2 MAINTANENCE 1/2 REPAIR
     CHIMAN=((36.83/2)*SQRT(WGCHI))/(10.*KMPRYR)
 CALCULATE MAINTENANCE COST FOR ONE YEAR
Ĉ.
     HAINTC=(HEMAIN+MTHAIN+BTMAIN+CVTHAN+CHIMAN)*KHPRYR
     JF(RUN21.LE.1) WRITE(6,2020) BTLIST
 2020 FORMATC'
                    LIST COST OF BATTERIES (B)LIS()=',F9.3)
     IF(RUN21.LE.1) WRITE(6,2030) BTHAIN, CVTMAN, CHIMAN, HEMAIN,
    AMAINTC, NTMAIN
 ξ<sup>7</sup>
              BATTERY MAINTENANCE COST PER KILOMETER (BTMAIN)=1, F9.8,/
    41
                 CVT MAINTENANCE COST PER KILOMETER (CVTMAN)=', F9.8,/
    A'CHOPPER INVERTER MAINTENANCE COST PER KILOMETER (CHIMAN)=', F9.8,/
    41
          HEAT ENGINE MAINTENANCE COST PER KILOMETER (HEMAIN)=', F9.8,/
    $1
                            TUTAL MAINTENANCE COST (MAINTC)=', F9.8,/
    4' ELECTRIC NOTOR MAINTENANCE COST PER KILOMETER (MTMAIN)=1, F9.8)
     RETURN
     END
     END
```

```
CUBROUTINE REPAR(HEKW, MTKWPK, WP, WGCHI, KMPRYR, REPAIR)
С
C THIS CALCULATES THE YEARLY VEHICLE REPAIR COST AS A FUNCTION OF THE
C ANTICIPATED REPAIR COSTS FOR THE HEAT ENGINE, MOTOR, CVT, POWER TRAIN,
C AND CHOPPER INVERTER.
Ľ
REAL KMPRYR, MTKWPK
     DRTEGER RUN21
     COMMON RUN21
    REPRHE=(0.28+0.008*(HEKW/0.746))/160.93
     REPMIR=(0.09+0.002*(HTKWPK/0.746))/160.93
     REPCVT=(0.05+0.0013*(MTKWPK/0.746))/160.93
     REPCHI=((36.83/2.)*SQR((WGCHI))/(10.*KMPRYR)
C CALCULATE YEARLY REPAIR COST
     REPAIR=(REPRHE+REPNTR+REPCVT+REPCHI)*KHPRYR
     )F(RUN21.LE.1) WRITE(6,2020) REPAIR, REPCHI, REPCVT, REPMTR, REPRHE
 41
                          TOTAL REPAIR COST (REPAIR)=',F9.3,/
    &'CHOPPER INVERTER REPAIR COST PER KILOMETER (REPCHI)=',F9.8,/
    61
                CVT REPAIR COST PER KILOMETER (REPCVT)=',F9.8,/
    4' ELECTRIC MUTUR REPAIR COST PER KILOMETER (REPMTR)=', F9.8,/
   41
                HE REPAIR COST PER KILOMETER (REPRHE)=',F9.8)
    RETURN
    END
    EN0
```

```
SUBROUTINE AGEST(MNFCST, WGBAYT, BATCST, ACQEST)
С
C THIS DETERMINES THE ACQUISITION COST OF THE VEHICLE AS A FUNCTION OF THE
C MANUFACTURING COST, BATTERY MANUFACTURING COST, AND THE MARKUP FACTOR.
C
REAL MARKUP, MNFCST
     INTEGER RUN21
    COMMON RUN21
     COMMON/BATT/BTKKUP
     DATA BATCER/1.87/
C CALCULATE THE MARKUP FACTUR
     MARKUP=(29,176E-5)*MNFCST+1,40833
C CALCULATE BATTERY COST
     DATEST=BATCER*WGBATT
C CALCULATE ACQUISITION CUST (COST TO CONSUMER)
     ACQCST=MARKUP*MNFCST+BATCST*(1.+BTMKUP)
     (F(RUN21.LE.1) WRITE(6,101) BATCST, MARKUP
    FURMAT(
101
    & MANUFACTURING COST OF BATTERIES (BATCST)= 1, F9.3,/
    &40X, '08 BE RE DEALER MARKUP FACTOR (MARKUP)=',G11.5)
    RETURN
     END
     END
```

FIN4,L SUBROUTINE LIFE(PETYR, ELECYR, ELEC, DISCH, BTLIST, ACQCST, MAINTC, AREPAIR, BAICST, LCCUST, PETCST, ELECST, TUTPE () £ C THIS CALCULATES THE LIFE CYCLE COST OF THE VEHICLE BASED ON TEN YEARS C USAGE. IT IS A FUNCTION OF THE ACQUISITION, MAINTENANCE, REPAIR, C BATTERY, FUEL, AND ELECTRICITY COSTS OVER THAT PERIOD. C LOGICAL SMOOTH **REAL KWCST, MAINTC, LCCOST** INTEGER RUN21 COMMON RUN21 COMMON GF CUMMON/BATT/BTMKUP CUMMON/COST/GASCST(10),KWCST(10) CUMMON/LIMIT/NTRIPX, ITERMX COMMON/OHISC/CHOOSE, SMOOTH COMMON BICOST, BATRYR, BATLFE DIMENSION PETYR(15), ELECYR(15), ELEC(15), DISCH(15), APETCST(10),ELECST(10) DIMENSION VHCOST(10) DATA DISCNT/0.02/, DISLFE/840./ C CALC PETROL AND ELEC COSTS: INITIALIZE YEAR INDEX AND TUTAL COSTS DO 5 IYEAR=1.10 PETCST(IYEAR)=0. S ELECST(IYEAR)=0. DU 10 IYEAR=1,10 DO 10 JTRIP=1,NTRIPX C ADD CUSTS FOR THIS TREP TO FOTAL COSTS PETCST(IYEAR)=PETCST(IYEAR)+PETYR(JTRIP)*GASCST(IYEAR)*GF 11 ELECST(IYEAR)=ELECST(IYEAR)+(CHOOSE*ELECYR(JTRIP)+ &(i.-CHOOSE)*ELEC(JTRIP))*KWCST(IYEAR) C CALC NU. OF DEEP DISCHARGES OF BATT. DURING ONE YEAR DEEP=0. DO 20 JTRIP=1,NTRIPX 26 DEEP=DEEP+D1SCH(JTRIF) C CALC NO. OF YEARS IN BATT LIFE BATLFE=DISLFE/DEEP C CALC BATT REPLACEMENT COST BICOST=BATCST*(1,+2,*BIHKUP) C CALC TOTAL VEHICLE COST FOR ONE YEAR COUNT=1. TOTBAT=0. BATRYR=(((i0./BATLFE)-i.)*BTCOST)/i0. DU 40 IYEAR=1,10 VHCOST(IYEAR)=PETCST(IYEAR)+KAINTC+ELECST(IYEAR)+REPAIR IF(.NOT.SHOOTH) GOTO 35

```
TUTBAT=TUTBAT+BATRYR/(DISCNT+1.)##(IYEAR-1)
      GU TO 40
C IS THIS A YEAR FOR BATT REPLACEMENT
     IF(FLOAT(IYEAR).LE.COUNT*BATLFE) GOTO 40
 35
C ADD IN BATT REPLACEMENT COST
      VHCUST(IYEAR)=VHCOST(IYEAR)+0.9*BTCOST
      TOTBAT=TOTBAT+BTCOST/((DISCNT+1.)**(IYEAR-1))
      COUNT=COUNT+1.
40
      CONTINUE
C CALC VEHICLE AND POWER TRAIN AND BATT SALVAGE VALUE
      SALVGE=0.1*(ACQCST-BILIST)
      BATSAL=0.S*BTLIST*(COUNT-(10./BATLFE))
      IF(SMUDTH) BATSAL=0.
C CALC LIFE CYCLE COST
      LCCOST=0.
      TOTPET=0.
      DU 50 (YEAR=1,10
      TOTPET=TOTPET+PETCST(IYEAR)/((DISCNT+i.)**(IYEAR-i))
      LCCOST=LCCOST+VHCOST(IYEAR)/((DISCNT+1.)**(IYEAR-1))
50
C SUBTRACT SALVAGE VALUES
      LCCOST=LCCOST-(SALVGE+BATSAL)/((DISCNT+1.)**10)
C ADD IN AQUISITION COST
      LCCOST=LCCOST+ACQCST
      IF(RUN21.LE.1) WRITE(6,131) BATLFE, BATSAL, LCCOST, BTCOST, SALVGE
 131 FORMATC
     ٤٢
                      BATTERY LIFE (BATLFE) =',F9.3,/
     41
             BATTERY SALVAGE VALUE (BATSAL) =1, F9.3,/
     41
                   LIFE CYCLE COST (LCCOST) =', F9.3,/
     41
          BATTERY REPLACEMENT COST (BICOST) =', F7.3,/
     61
                     SALVAGE VALUE (SALVGE) =1, F9.3)
      IF(RUN21.LE.1)
    &WRITE(6,404) (I,PETCST(I),ELECST(I),VHCOST(I),I=1,10)
404 FURMATC' ',/1X, 'YEAR', 5X, 'PETROLEUM COST', 3X,
     A'ELECTRICITY COST', 3X, 'VEHICLE COST',/
     4' I',10X,'PETCST(I)',8X,'ELECST(I)',8X,'VHCOST(I)',
    &/10(1X,I2,2X,3(8X,F9.5)/))
      RETURN
     END
      END
```

```
BLOCK DATA
 C
С
      BLOCK DATA
 C
LOGICAL SMOOTH
      REAL KWCST, HTKWPK, IVESTC
      COMMON/ALPHA/ALPHA1, ALPHA2, ALPHA3
      COMMON/BATT/BTNKUP
      CUMMUN/CC/COA, RDIFF, RGEAR, RGRM, RTIRE
      COMMON/COST/GASCST(10), KWCST(10)
      COMMON/EFCV//APCVT(8), ARCVT(7), EFF(8,7)
      COMMON/KILOG/WGENG, WGCVT, WGCHGR, WGGRM, WGGRDF
     &, WGDIFF, WF, WPL, WPROP, WS, WGMOTR, WGCLT, WCURB
      COMMON/LIMIT/NTRIPX, ITERMX
      CUMMON/MAP/DISCHG(101,6), EFFMTR(81,7), HEMAP(6,6),
     &GREFF(101,11),VCHG(13,12),ATORQ(6),AESPED(6),ARATIO(10)
      COMMON/UNISC/CHOOSE, SHOOTH
      COMMON/HOTOR/MTKWPK
      COMMON/PHY/GRAV, RHO
      CORMON/PRINT/APETT(15), AELETA(15), AELETP(15)
      COMMON/RRATU/NITME, WGEAR, RCVT, PMOTOR, PMTRTD, PGEAR
      COMMON/RSPLT/ACCEL,SOC,PCVT,CX(1S),VAVE,PHENAX, PHE,PELEC
      COMMON/SCALE/SFX(17), SFG(20), NN
      COMMON/STC/V(831), BET(831), TRIPLN(8), TRIPNO(8)
      COMMON/CHARG/AACV(8), ACR(8)
      COMMON/TIMEC/DLTSTC, DELTHW, TACCEL, TCOAST, TBRAKE, TSTOP, TCYCLE
      CUMMON/TRIP/CHARGE(36), EBFOIL(36), HOUT(36), IDOD(36),
     &)VESTC(36),PETSTC(36),SOCSTC(36),REGEN(36)
      COMMON/VARY/ WTL, INOCHG
     COMMON/YEARC/PETYR(15), ELECYR(15), ELEC(15), DISCH(15)
C
C ALPHA
     DATA ALPHA1/1./, ALPHA2/0./, ALPHA3/0./
C BATT
     DATA BTMKUP/.3/
C CC
     DATA CDA/.6/, RDIFF/1./, RGEAR/.08333333/, RGRM/0.2857/
      DATA RITREZ .3/
C COST
     DATA GASCST/0.32,0.35,0.38,0.41,0.44,0.47,0.5,0.53,0.56,0.59/
     DATA KWCST7.0111, .0125, .0139, .0153, .0167, .0181, .0194,
    4.0208, .0222, .0236/
C KILOU
     DATA WE/S10./, WGCLT/0./, WPL/415./
CLIMIT
     DATA ITERMX/S/, NTRIPX/8/
C KOTOK
     DATA MTKW2K/40./
```

C OMIGU DATA CHOOSE/0./, SMOOTH/. TRUE./ CPHY DATA GRAV/9.807/, RHO/1.225/ C RRATU DA1A PHTR10/20000./ C SCALE DATA SFX/20#1./, NN/5/ DATA SFG/20*1 / C STC DATA BET/830%0./ DATA TRIPLN/10000.,30000.,50000.,80000.,130000.,160000., &500000.,800000.Z DATA TRIPNO/130.,85.,57.,54.,12.,7.,3.,1./ C IEST DATA AAEV/2.265,2.2225,2.1973,2.1827,2.1702,2.1607,2.1524,2.1455/ DATA AUR/0.,1.017,2.034,3.052,4.069,5.086,6.104,7.121/ C TIMEU DATA DLTSTC/1./, DELTHW/30./ DATA 1ACCEL/14.0/, TCOAST/64.0/, TBRAKE/74.0/, TSTOP/83./ DATA TCYCLE/108./ U VARY DATA WTL/207./, INOCHG/1/ C DATA DISCHG/1.30,1.30,1.36,1.30,1.30,1.30,1.30,1.30, £1.3000,1.3000,1.3000,1.3000,1.3000,1.3000,1.3000,1.3000, 41.3000,1.3000,1.3000,1.3000,1.3000,1.6800,1.7400,1.7570, 41.7670,1.7800,1.7930,1.8015,1.8100,1.8198,1.8295,1.8393, 63.8490,1.8565,1.8640,1.8715,1.8790,1.8845,1.8900,1.8955, £1.9010,1.9048,1.9085,1.9123,1.9160,1.9197,1.9235,1.9272, &1.9310,1.9349,1.9388,1.9426,1.9465,1.9504,1.9542,1.9581, &1.9620,1.9645,1.9670,1.9695,1.9720,1.9745,1.9770,1.9795, \$1.9820,1.9845,1.9870,1.9895,1.9920,1.9942,1.9964,1.9986. 32.0008,2.0030,2.0052,2.0074,2.0096,2.0110,2.0140,2.0157, 42.0178,2.0197,2.0217,2.0236,2.0255,2.0274,2.0293,2.0313, 82.0332,2.0351,2.0370,2.0302,2.0394,2.0406,2.0410,2.0430, 52.0442,2.0454,2.0466,2.0478,2.0490, £1.3000,1.3000,1.3000,1.3000,1.3000,1.3000,1.3000,1.3000, 41.3000,1.3000,1.3000,1.3000,1.3000,1.3000,1.3000,1.3000, \$1.3000,1.3000,1.3000,1.3000,1.3000,1.5200,1.6320,1.6870, 61.7190,1.7420,1.7570,1.7685,1.7800,1.7883,1.7965,1.8047, &1.8130,1.8185,1.8240,1.8295,1.8350,1.8395,1.8440,1.8485, A1.8530,1.8565,1.8600,1.8635,1.8670,1.8705,1.8740,1.8775, £1.8810,1.8834,1.8858,1.8881,1.8705,1.8727,1.8753,1.8776, \$1.9000,1.9020,1.9040,1.9060,1.9080,1.9100,1.9120,1.9140, a1.9160, 1.9100, 1.9200, 1.9220, 1.9240, 1.9260, 1.9280, 1.9300, £1.9320,1.9340,1.9360,1.9380,1.9400,1.9420,1.9440,1.9453, Å1.9465,1.9478,1.9490,1.9503,1.9515,1.9528,1.9540,1.9553, &1.9565,1.9578,1.9590,1.9598,1.9606,1.9614,1.9622,1.9630, 41.9638,1.9646,1.9654,1.9662,1.9670,

41.3000,1.3000,1.3000,1.3000,1.3000,1.3000,1.3000,1.3000,1.3000, 41,3000,1.3000,1.3000,1.3000,1.3000,1.3000,1.3000,1.3000,1.3000, 41.3000,1.3000,1.3000,1.3000,1.3000,1.4800,1.S530,1.6080, **&1.6380,1.6610,1.6750,1.6855,1.6960,1.7025,1.7090,1.7155** *44.7220,1.7273,1.7325,1.7378,1.7430,1.7473,1.7515,1.7557,* \$1.7600,1.7625,1.7650,1.7675,1.7700,1.7725,1.7750,1.7775 \$3.7800,1.7825,1.7850,1.7875,1.7900,1.7925,1.7950,1.7975, 41.0000,1.0017,1.0035,1.0052,1.0070,1.0080,1.0105,1.0123, 41.8140,1.8158,1.8175,1.8193,1.8210,1.8229,1.8248,1.8267, 41.8286,1.8305,1.8324,1.8343,1.8362,1.8381,1.8400,1.8408, &1.8417,1.8425,1.8433,1.8442,1.8450,1.8458,1.8467,1.8475, 41.8483,1.8472,1.8500,1.8510,1.8520,1.8530,1.8540,1.8550, &1.8560,1.8570,1.8580,1.8590,1.8600, &1.3000,1.3000,1.3000,1.3000,1.3000,1.3000,1.3000,1.3000,1.3000, **&1.3000,1.3000,1.3000,1.3000,1.3000,1.3000,1.3000,1.3000**,1.3000, 41.3000,1.3000,1.3000,1.3000,1.3000,1.4130,1.4600,1.4830, *4*1.5030,1.5210,1.5370,1.5485,1.5600,1.5678,1.5795,1.5893, **&1.5790,1.6050,1.6110,1.6170,1.6230,1.6277,1.6325,1.6372** &1.6420,1.6463,1.6505,1.6547,1.6590,1.6633,1.6675,1.6718, **&1.6760,1.6790,1.6820,1.6650,1.6580,1.6710,1.6940,1.697**0, &\$ 7600,1.7026,1.7052,1.7077,1.7103,1.7129,1.7155,1.7181, &1. 7207, 1. 7233, 1. 7253, 1. 7284, 1. 7310, 1. 7326, 1. 7342, 1. 7358, *k*1.7374,1.7390,1.7406,1.7422,1.7438,1.7454,1.7470,1.7480, 41.7490,1.7500,1.7510,1.7520,1.7530,1.7540,1.7550,1.7560, &i.7570,i.7580,i.7590,i.7598,i.7606,i.7614,i.7622,i.7630, 41.7638,1.7646,1.7654,1.7662,1.7670, *4*1.3000,1.3060,1.3000,1.3000,1.3000,1.3000,1.3000,1.3000, 41.30J0,1.3000,1.3000,1.30J0,1.3000,1.3000,1.3000,1.3000,1.3000, \$1.3000,1.3000,1.3000,1.3000,1.3000,1.3670,1.4000,1.4180, **&1.4330,1.4530,1.4660,1.4765,1.4870,1.4935,1.5000,1.5065**, &1.5130,1.5180,1.5230,1.5280,1.5330,1.5380,1.5430,1.5480, **41.5530,1.5571,1.5612,1.5654,1.5695,1.5736,1.5770,1.581**9, *k*1.5860,1.5894,1.5927,1.5961,1.5995,1.6029,1.6062,1.6096, 41.6130,1.6154,1.6178,1.6202,1.6227,1.6251,1.6275,1.6274, &1.6323,1.6347,1.6372,1.6376,1.6420,1.6445,1.6470,1.6495, \$1.6520,1.6545,1.6570,1.6595,1.6620,1.6645,1.6670,1.6686, **&1**.6702,**1**.6718,**1**.6733,**1**.6749,**1**.6765,**1**.6781,**1**.6797,**1**.6813, &1.6828,1.6844,1.6860,1.6878,1.6896,1.6914,1.6932,1.6750; \$1.6968,1.6986,1.7004,1.7022,1.7040, 41.3000,1.3000,1.3000,1.3000,1.3000,1.3000,1.3000,1.3000,1.3000, 41.3000,1.3000,1.3000,1.3000,1.3000,1.3000,1.3000,1.3000, £1.3000,1.3000,1.3000,1.3000,1.3000,1.3160,1.3310,1.3430, &1.3540,1.3660,1.3720,1.3810,1.3900,1.3965,1.4030,1.4095, &1.4160,1.4205,1.4250,1.4295,1.4340,1.4388,1.4435,1.4483, 61.4530,1.4565,1.4600,1.4635,1.4670,1.4705,1.4740,1.4775, £1.4810,1.4837,1.4868,1.4896,1.4925,1.4954,1.4983,1.5011, *41.5040,1.5064,1.5068,1.5112,1.5137,1.5161,1.5185,1.5209,* &1.5233,1.5258,1.5282,1.5306,1.5330,1.5354,1.5378,1.5402, *41.5426,1.5450,1.5474,1.5498,1.5522,1.5546,1.5570,1.5591,* **41**.5612,1.5633,1.5653,1.5674,1.5695,1.5716,1.5737,1.5758,

&1.5778,1.5799,1.5820,1.5845,1.5870,1.5895,1.5920,1.5945, 41.5970,1.5995,1.6020,1.6045,1.6070/ DATA ATORQ/0.,19.,47.,94.,140.,178./ DATA AESPED/0., 209.439, 261.799, 314.159, 366.519, 418.879/ DATA EFFMIR/0.,.8094,.91,.9175,.9250,.9280,.9310,.9315,.9320, 4.9295,.9270,.9240,.9210,.9175,.9140,.9035,.9030,.8980, *k*.8930,.8860,.8790,.8720,.8650,.8580,.8510,.8442,.8375, 4.8308,.8240,.8170,.8100,.8030,.7960,.7890,.7820,.7750, 6.7680, .7610, .7540, .7470, .7400, .7332, .7265, .7198, .7130, 4.7060, 6790, 6720, 6350, 6780, 6710, 6640, 6570, 6500, 6.6430,.6360,.6290,.6222,.6155,.6087,.6020,.5950,.5880, £.5810,.5740,.5670,.5600,.5530,.5460,.5390,.5320,.5250, £.5180,.5112,.5045,.4977,.4910,.4840,.4770,.4700,.4630, å 40.000,.7761,.8870,.8983,.9095,.9158,.9220,.9253,.9285, 4.7293,.9300,.7275,.9290,.9275,.9260,.9230,.9200,.9173, £.9145,.9108,.9070,.9026,.8983,.8939,.8895,.8846,.8798, *k*.8747,.8700,.8648,.8595,.8543,.8490,.8438,.8385,.8333, \$.8280,.8227,.8175,.8123,.8070,.8020,.7970,.7920,.7870 4.7817,.7765,.7713,.7660,.7607,.7555,.7502,.7450,.7398 £.7345,.7292,.7240,.7189,.7138,.7086,.7035,.6982,.6930, \$.6877,.6825,.6774,.6723,.6671,.6620,.6568,.6515,.6463 4.6410,.6359,.6308,.6256,.6205,.6152,.6100,.6048,.5995, Ŀ, 40.000,.7428,.8646,.8790,.8940,.9035,.9130,.9190,.9250 4.9290,.9330,.9350,.9370,.9375,.9380,.9375,.9370,.9365 4.9360,.9355,.9350,.9333,.9315,.9298,.9280,.9250,.9220, 4.9190,.9160,.9125,.9090,.9055,.9020,.8905,.8950,.8915, &.8080,.8845,.8810,.8775,.8740,.8707,.8675,.8642,.8610, 4.8575,.8540,.8505,.8470,.8435,.8400,.8365,.8330,.8295, 4.8260,.8225,.8190,.8155,.8120,.8085,.8050,.8015,.7980, £.7945,.7910,.7878,.7845,.7813,.7780,.7745,.7710,.7675, £.7640,.7605,.7570,.7535,.7500,.7465,.7430,.7395,.7360, 40.000,.6862,.8165,.8400,.8635,.8765,.8895,.8780,.9065, 4.9130, .9195, .9230, .9265, .9288, .9310, .9323, .9335, .9343, 8.9350,.9350,.9350,.9344,.9338,.9331,.9325,.9309,.9293, £.9276,.9260,.9240,.9220,.9200,.9180,.9156,.9133,.9109 **a**.9085,.9056,.9028,.8999,.8970,.8943,.8915,.8888,.8860, £.3830,.5800,.8770,.8740,.8709,.8678,.8646,.3615,.8585; *4*.8555,.8525,.8495,.8464,.8433,.8401,.8370,.8340,.8310, 4.8280,.8250,.8220,.8170,.8160,.8130,.8100,.0070,.8040 £.8010, .7979, .7948, .7916, .7885, .7855, .7825, .7795, .7765, &0.000,.6275,.7690,.8010,.8330,.8495,.8660,.8770,.8880, A. 8770, . 7060, . 7110, . 7160, . 7200, . 7240, . 7270, . 7300, . 7320. 4.9340,.9345,.9350,.9355,.9360,.9365,.9370,.9368,.9365, £.9362,.9360,.9355,.9350,.9345,.9340,.9328,.9315,.9302 4.9290,.9268,.9245,.9222,.9200,.9178,.9155,.9132,.9110, 4.2085, .2060, .2035, .2010, .8283, .8255, .8228, .8200, .8825

4.8850,.8825,.8800,.8773,.8745,.8718,.8690,.8665,.8640, A.8615,.8570,.8563,.8535,.8508,.8480,.8455,.8430,.8405, £.8380,.8353,.8325,.8298,.8270,.8245,.8220,.8195,.8170, ú 40.000,.6295,.7690,.8010,.8330,.8495,.8660,.8755,.8850, 4.8920,.8990,.9035,.9000,.9115,.9150,.9180,.9210,.9225, \$.9240,.9255,.9270,.9280,.9290,.9300,.9310,.9310,.9310, £.9310,.9310,.9310,.9310,.9310,.9310,.9310,.9305,.9300,.9295, *k*.9290,.9282,.9275,.9267,.9260,.9247,.9235,.9222,.9210, 4.9197,.9185,.9173,.9160,.9148,.9135,.9122,.9110,.9095 4.9080,.9065,.9050,.9035,.9020,.9005,.8990,.8975,.8960, &.8745,.8930,.8917,.8905,.8892,.8880,.8865,.8050,.8835; £.8820,.8805,.8790,.8775,.8760,.8745,.8730,.8715,.8700, *40.000,.4946,.6520,.7055,.7590,.7845,.8100,.8245,.8390.* 4.8530,.8670,.8745,.8820,.8870,.8960,.9010,.9060,.9095, \$.9130,.9160,.9190,.9210,.9230,.9250,.9270,.9280,.9290, 4.9300,.9310,.9315,.9320,.9325,.9330,.9332,.9335,.9338, &.9340, 9343, 9345, 9347, 9350, 9347, 9345, 9342, 9340, 4.9332,.9325,.9317,.9310,.9302,.9295,.9287,.9280,.9267, £.9255,.9242,.9230,.9217,.9205,.9192,.9180,.9162..9145. £.9127,.9110,.9090,.9070,.9050,.9030,.9010,.8990,.8970, *4.8*750,.8727,.8705,.8882,.8860,.8835,.8810,.8785,.8760/ DATA APCVT/0.,2.85,4.42,9.32,60.,80.,90.,100./ DATA ARCVT/.333,.667,.5,1.,1.49,2.,2.5/ DATA EFF/0., 904, 931, 944, 945, 937, 929, 918, 40.,.904,.911,.923,.922,.919,.914,.905, 40., 904, 917, 928, 931, 925, 921, 911, *6*0.,.904,.92,.932,.931,.925,.921,.911, 40., 904, 927, 94, 939, 937, 934, 927, *k*0.,.904,.931,.944,.945,.944,.942,.939, 40.,.904,.933,.949,.949,.949,.949,.949,.949/ DATA GREFF/.9,.948,.9667,.978,.9815,.9827,.9842,.9851,.9857,.9861, £.9865,.9867,.9868,.9870,.9872,.9873,.9874,.9876,.9877,.9879, *&*.9880,.9881,.9881,.9882,.9882,.9883,.9883,.9884,.9884,.9885, £. 7885, . 7885, . 7836, . 7886, . 9887, . 9887, . 9888, . 9888, . 9889, . 9889, £.9890,.9890,.9890,.9890,.9890,.9890,.9890,.9890,.9890,.9890,.9890, £.757J,.789U,.789U,.7890,.9890,.9890,.9890,.9890,.9890,.9890,.9890, *1*.9890,.9890,.9890,.9890,.9890,.9890,.9890,.9890,.9890,.9890,.9890,. £.787J,.787U,.987J,.937U,.987O,.787O,.787O,.787O,.987O,.987O,.987U, *£.*9890,.9890,.9890,.9890,.9890,.9890,.9890,.9890,.9890,.9890,.9890, £.9890,.9890,.9890,.9890,.9890,.9890,.9890,.9890,.9890,.9890,.9890, 8.9890, 4.9000,.9325,.9502,.9640,.9757,.9783,.9803,.9814,.9822,.9828, £.7834,.9838,.9842,.9845,.9848,.9851,.9853,.9856,.9858,.9860, £.9862,.9863,.9864,.9866,.9867,.9868,.9869,.9870,.9871,.9872, £.9873,.9874,.9874,.9875,.9376,.9876,.9877,.9878,.9879,.9880, 6.9081,.9881,.9881,.9881,.9881,.9881,.9882,.9882,.9882,.9882,.9882,. 4.7883, 9883, 9883, 9883, 9883, 9883, 9883, 9884, 9884, 9884, 9884, 4.9885,.9885,.9885,.9885,.9885,.9885,.9885,.9885,.9886,.9886,.9886,

£, 7586, . 9306, . 9386, . 7386, . 9386, . 9386, . 9336, . 9886, . 9386, . 9386, £.9886,.9886,.9886,.9886,.9886,.9886,.9886,.9886,.9886,.9886,.9886,. £.7386,.7886,.7886,.7886,.9886,.7886,.7886,.7885,.9885,.7885,.7885 8.9885, 6.9000,.9170,.9337,.9500,.9700,.9739,.9764,.9777,.9787,.9795, £.9803, 9009, 9815, 9821, 9824, 9028, 9832, 9035, 9838, 9840, £.9843,.9845,.9847,.9849,.9852,.9854,.9855,.9857,.9858,.9860, 4.9361,.9862,.9863,.9864,.9865,.9866,.9867,.9868,.9869,.9870, *k*.9871,.9871,.9872,.9872,.9873,.9873,.9873,.9874,.9874,.9875 \$.7875,.7875,.7876,.9876,.9877,.7877,.7877,.9878,.9878,.9878,. 4.9879,.9879,.9880,.9880,.9880,.9881,.9881,.9881,.9881,.9881,.9882, & 9382, 9832, 9832, 9882, 9882, 9382, 9382, 9882, 9882, 9882, 9882, 9882, 4.9882,.9882,.9882,.9882,.9882,.9882,.9882,.9882,.9882,.9882,.9882,. A. 9832, . 9832, . 9882, . 9831, . 9881, . 9381, . 9381, . 9381, . 9880, . 9880, 6.9880, 6.9000,.9085,.9228,.9364,.9543,.9622,.9684,.9713,.9732,.9745 *4.9757, .9766, .9774, .9782, .9789, .9795, .9802, .9807, .9812, .9817* &.9821,.9824,.9827,.9830,.9833,.9836,.9838,.9840,.9841,.9843, 8.2045, .9846, .9848, .9847, .9851, .9852, .9853, .9854, .9855, .9856 4.9857, 9858, 9858, 9859, 9860, 9860, 9861, 9862, 9862, 9863, 4.9064,.9864,.9865,.9865,.9866,.9867,.9867,.9868,.9868,.9869, &.9870,.9870,.9870,.9871,.9871,.9872,.9872,.9873,.9873,.9874 & 9874, 9874, 9874, 9875, 9875, 9875, 9875, 9875, 9876, 9876, 9876, £.9876,.9876,.9876,.9876,.9876,.9876,.9876,.9876,.9876,.9876,.9876, & 9877, 9877, 9877, 9877, 9877, 9877, 9877, 9877, 9877, 9877, 9877, 9877, 4.9877, 4.9000,.9000,.9120,.9227,.9386,.9504,.9604,.9649,.9677,.9694, &.9711,.9722,.9733,.9744,.9753,.9762,.9771,.9779,.9786,.9793, 5.9800,.9804,.9807,.9811,.9814,.9818,.9820,.9822,.9825,.9827, A.9829, 9831, 9835, 9835, 9837, 9839, 9840, 9841, 9841, 9842 5.7843, .9844, .9845, .9846, .9847, .9848, .9848, .9849, .9850, .9851, A. 9852, . 9853, . 9854, . 9854, . 9855, . 9856, . 9857, . 9858, . 9858, . 9859, 4.9860,.9861,.9861,.9862,.9862,.9863,.9864,.9864,.9865,.9865, 4.9866,.9866,.9867,.9867,.9868,.9868,.9868,.9868,.9869,.9869,.9870, 8.9870,.9870,.9870,.9870,.9870,.9870,.9871,.9871,.9871,.9871,.9871, *k*.9871,.9871,.9871,.9872,.9872,.9872,.9872,.9872,.9873,.9873 4.9873, 4.9000,.9000,.9060,.9169,.9313,.9423,.9525,.9579,.9615,.9639, &.9662,.9677,.9691,.9705,.9716,.9727,.9733,.9748,.9756,.9764, *k.*9771,.9776,.9780,.9784,.9788,.9793,.9796,.9798,.9801,.9804, 4.9807,.9809,.9812,.9814,.9817,.9819,.9821,.9823,.9825,.9826, **&**.9828,.9829,.9831,.9832,.9833,.9834,.9836,.9837,.9838,.9839. £.9041,.9842,.9843,.9844,.9845,.9846,.9847,.9048,.9849,.9850 & 9851, 9852, 9853, 9853, 9854, 9855, 9855, 9856, 9857, 9857, *4.9858,.9658,.9859,.9859,.9860,.9860,.9860,.9860,.9861,.9861,.9862* 6.9862,.9862,.9863,.9863,.9864,.9864,.9864,.9864,.9865,.9865,.9866 4.9866,.9866,.9866,.9866,.9866,.9867,.9867,.9867,.9867,.9867,.9867, \$.9867, \$.9000,.9000,.9000,.9110,.9240,.9342,.9445,.9508,.9554,.9584, 4.9614,.9631,.9649,.9666,.9679,.9692,.9705,.9716,.9725,.9734,

£.9743,.9748,.9753,.9758,.9763,.9768,.9771,.9774,.9777,.9781 £.9734,.9787,.9790,.9793,.9797,.9800,.9302,.9305,.9808,.9810. *k*.9813,.9815,.9816,.9818,.9819,.9821,.9823,.9824,.9826,.9827, &.9829,.9830,.9832,.9833,.9835,.9836,.9837,.9839,.9840,.9842, &.9843,.9844,.9844,.9845,.9846,.9847,.9847,.9847,.9848,.9849,.9849 £.9850,.9850,.9851,.9851,.9852,.9852,.9852,.9852,.9853,.9853,.9854, £.9854,.9855,.9855,.9856,.9857,.9857,.9858,.9859,.9860,.9860, A.9861,.9861,.9861,.9861,.9861,.9861,.9861,.9861,.9861,.9861,.9861,.9861, 4.9861, £.9000,.9000,.9000,.9000,.9133,.9225,.9330,.9404,.9461,.9503, & 9545, 9569, 9594, 9617, 9634, 9651, 9668, 9681, 9692, 9703, \$.9714,.9720,.9727,.9733,.9739,.9745,.9750,.9755,.9759,.9764, £.9768,.9772,.9775,.9779,.9782,.9786,.9789,.9791,.9794,.9797, 4.9800,.9801,.9803,.9804,.9806,.9807,.9808,.9810,.9811,.9813, £.9814,.9815,.9816,.9817,.9818,.9820,.9821,.9822,.9823,.9824, 6.9825, 9826, 9827, 9828, 9829, 9831, 9832, 9833, 9834, 9835, £.9836,.9837,.9837,.9838,.9839,.9839,.9840,.9841,.9842,.9842, *6*.9843,.9844,.9844,.9845,.9846,.9847,.9847,.9847,.9848,.9849,.9849 4.9850,.9850,.9851,.9851,.9852,.9852,.9852,.9853,.9853,.9854 6.9854, 4.9000,.9000,.9000,.9000,.9000,.9094,.9216,.9314,.9385,.9425. &.9464,.9492,.9519,.9546,.9563,.9581,.9599,.9616,.9632,.9648 £.9664,.9674,.9683,.9693,.9703,.9712,.9719,.9725,.9731,.9737, £.9743,.9747,.9751,.9755,.9760,.9764,.9767,.9770,.9773,.9776, *\$*.9779,.9781,.9784,.9786,.9789,.9791,.9793,.9796,.9798,.9801, &.9803,.9805,.9806,.9807,.9809,.9811,.9812,.9814,.9815,.9817, &.9818,.9819,.9820,.9821,.9822,.9823,.9825,.9826,.9827,.9828, 4.9829,.9829,.9830,.9830,.9831,.9832,.9832,.9833,.9833,.9833 &.9834,.9835,.9835,.9836,.9836,.9837,.9837,.9837,.9838,.9839, *k*.9839,.9839,.9840,.9840,.9841,.9841,.9841,.9841,.9842,.9842,.9843, 4.9843, £.9000,.9000,.9000,.9000,.9000,.9000,.9107,.9207,.9284,.9339, \$.9395,.9429,.9462,.9494,.9517,.9539,.9561,.9581,.9598,.9616, \$.9633,.9643,.9652,.9662,.9672,.9681,.9688,.9694,.9701,.9707 *k*.9714,.9719,.9724,.9729,.9734,.9739,.9742,.9746,.9750,.9753 \$.9757,.9760,.9762,.9765,.9760,.9771,.9773,.9776,.9779,.9781, \$.9784,.9786,.9788,.9789,.9791,.9793,.9795,.9797,.9798,.9800, \$.9802,.9803,.9805,.9806,.9808,.9809,.9810,.9812,.9813,.9815, 4.9816, .9817, .9818, .9819, .9820, .9821, .9821, .9822, .9823, .9824, \$.9825,.9825,.9826,.9826,.9827,.9827,.9827,.9828,.9828,.9828,.9829, £.9829,.9830,.9830,.9831,.9832,.9833,.9833,.9834,.9835,.9835, 4.9836, &.9000,.9000,.9000,.9000,.9000,.9000,.9000,.9072,.9150,.9210 *4.9271*, 9314, 9356, 9397, 9427, 9457, 9487, 9512, 9533, 9554, *6.9575,.9589,.9603,.9617,.9631,.9645,.9653,.9662,.9670,.9678*, 4.9686,.9692,.9697,.9703,.9708,.9714,.9717,.9721,.9725,.9728; *&.\$*/32,.9735,.9738,.9741,.9744,.9746,.9749,.9752,.9755,.9758, £.9761, .9765, .9766, .9769, .9771, .9773, .9776, .9779, .9781, .9783, \$.9786,.9787,.9789,.9790,.9792,.9793,.9794,.9796,.9797,.9799 6.7830,.9801,.9802,.9803,.9804,.9806,.9807,.9808,.9809,.9810,

4.9811, .9812, .9813, .9814, .9815, .9816, .9817, .9818, .9819, .9820, 4.7821,.9821,.9822,.9822,.9023,.9823,.9823,.9824,.9824,.9825, 6.98257 DATA HEMAP/0.,0.,0.,0.,0.,0., 40.,9.714E-04,1.371E-03,2.171E-03,3.15E-03,3.943E-03, 40.,1.2E-03,1.714E-03,2.686E-03,3.966E-03,5.038E-03, &U.,1.486E-03,2.057E-03,3.267E-03,4.871E-03,6.16E-03, 60.,1.714E-03,2.366E-03,3.911E-03,5.829E-03,7.275E-03, AU.,1.929E-03,2.686E-03,4.714E-03,6.857E-03,8.873E-03/ DATA VCHG/2.180,2.154,2.134,2.121,2.114,2.104, 82.098,2.088,2.079,2.069,2.057,2.045,2.030, \$2.188, 2.171, 2.156, 2.144, 2.134, 2.128, \$2.118,2.109,2.099,2.089,2.079,2.067,2.054, 82.256,2.225,2.204,2.189,2.179,2.171, 42.160,2.152,2.142,2.132,2.122,2.112,2.101, 42.324,2.279,2.251,2.234,2.224,2.214, *k*2.202,2.194,2.185,2.175,2.165,2.158,2.148, 62.421,2.365,2.323,2.295,2.276,2.260, 82.246,2.236,2.226,2.217,2.207,2.205,2.198, \$2.519,2.452,2.394,2.356,2.327,2.306, \$2.290,2.278,2.267,2.259,2.254,2.251,2.247, 62.617,2.539,2.466,2.416,2.379,2.352, \$2.335,2.320,2.308,2.301,2.293,2.297,2.297, *k*2.715,2.626,2.538,2.477,2.431,2.397, \$2.379,2.362,2.349,2.343,2.343,2.344,2.346, *62.788,2.719,2.645,2.582,2.525,2.480,* 42.450, 2.429, 2.415, 2.407, 2.407, 2.408, 2.411, 42.861,2.812,2.753,2.688,2.619,2.563, 42.522,2.496,2.482,2.474,2.471,2.472,2.475, 42.910,2.873,2.823,2.762,2.697,2.643, 42.599,2.567,2.544,2.526,2.517,2.512,2.515, 62.959,2.934,2.892,2.837,2.775,2.722, 42.676,2.638,2.605,2.578,2.563,2.553,2.554/ END EH0

REFERENCES

- Norrup, L. V. and A. T. Lintz, <u>Advanced Propulsion Systems for Hybrid</u> <u>Vehicles</u>, AiResearch Manufacturing Co. of California, Report No. AiResearch 79-16430 (DOE/NASA/0091-80/1, NASA CR-159771), January 1980.
- Bhate, S., H. Chen and G. Dochat, <u>Advanced Propulsion System Concept for</u> <u>Hybrid Vehicles</u>, Mechanical Technology, Inc., Report No. MTI 80TR25 (DOE/NASA/0092-80/1, NASA CR-159772), December 1980.
- Bozek, J. M., <u>An Averaging Battery Model for a Lead-Acid Battery Operat-</u> ing in an Electric Car, NASA Lewis Research Center, Report No. DOE/NASA/ 1044-79/5, NASA TM-79321, December 1979.
- Schwartz, H. J. and A. L. Gordan, <u>Impact of Propulsion System R&D on</u> <u>Electric Vehicle Performance and Cost</u>, NASA Lewis Research Center, Report No. DOE/NASA/1044-9, NASA TM-81548, May 1980.
- 5. Raynard, A. E. and F. E. Forbes, <u>Advanced Electric Propulsion System</u> <u>Concept for Electric Vehicles</u>, AiResearch Manufacturing Co. of California, Report No. AiResearch 79-16182 (DOE/NASA/0081-79/1, NASA CR-159651), August 1979.
- 6. Fletcher, R., "A New Approach to Variable Metric Algorithms", Computer Journal, Vol. 13, 1970, pp 317-322.
- Fletcher, R., "An Ideal Penalty Function for Constrained Optimization, Journal of the Institute of Mathematical Applications", Vol. 15, 1975, 319-342.

172

- Abadie, J. and J. Carpentier, "Generalization of the Wolfe Reduced Gradient Method to the Case of Nonlinear Constraints", in <u>Optimization</u>, R. Fletcher, Editor, Academic Press, New York, 1969, pp 37-47.
- Powell, M. J. D., "A New Algorithm for Unconstrained Optimization", in <u>Nonlinear Programming</u>, O. L. Mangasarian and K. Ritter, Editors, Academic Press, New York, 1970.
- 10. Lasdon, L. S., Waren, A. D., Jain, A. and M. Ratner, "Design and Testing of a Generalized Reduced Gradient Code for Nonlinear Programming", ACM Transactions on Mathematical Science, Vol. 4, No. 1, March 1978, pp 34-50.
- Schittkowski, K., <u>Nonlinear Programming Codes Information, Tests, Per-</u> <u>formance</u>, Internal Report, Institute for Angewandte Mathematik und Statistik, Universitat Wurzburg, AmHubland, D-87, Wurzburg, West Germany, 1980.
- 12. Sarma, P.V.L.M. and G. V. Reklaitis, "Optimization of a Complex Chemical Process Using an Equation Oriented Model", presented at 10th International Symposium on Mathematical Programming, Montreal, Aug. 1979.
- 13. Lasdon, L., Waren, A.D. and M. W. Ratner, <u>GRG User's Guide</u>, Department of Computer and Information Science, Cleveland State University, Cleveland, Ohio, October 1978.

*USGPO: 1984 - 759-100/520

173

1. Report No.	2. Government Access	ion No.	3. Recipient's Catalog N	No.		
NASA CR-168292						
4. Title and Subtitle		5. Report Date				
Optimization Methods App	ehicle Design	June 1983 6. Performing Organization Code				
			778-36-06			
7. Author(s)		8. Performing Organizat	ion Report No.			
John F. Donoghue and Jan						
	IO. Work Unit No.					
9. Performing Organization Name and Addres						
	F	1. Contract or Grant No.	······			
Cleveland State Universi	Department of Electrical Engineering Cleveland State University					
Cleveland, Ohio	•)		NAG 3-84			
12. Sponsoring Agency Name and Address	······		3. Type of Report and Pe	eriod Covered		
U.S. Department of Energy		Contractor Re	voort			
Office of Vehicle and En	gine R&D	1	4. Sponsoring Agency G	ode Donont No		
Washington, D.C. 20545			Report NO.			
		DOE/NASA/0084	-1			
15. Supplementary Notes Final report. Prepared under Interagency Agreement DE-AI01-77CS51044. Project Manager, Raymond F. Beach, Space Power Technology Division, NASA Lewis Research Center, Cleveland, Ohio 44135.						
16. Abstract	••••••••••••••••••••••••••••••••••••••					
This work demonstrates the use of optimization methods as an effective design tool in the design of hybrid vehicle propulsion systems. Optimization techniques were used to select values for three design parameters (battery weight, heat engine power rating and power split between the two on-board energy sources) such that various measures of vehicle performance (acquisition cost, life cycle cost and petroleum consumption) were optimized. The approach produced designs which were often significant improvements over hybrid designs already reported on in the literature. The principal conclusions are as follows. First, it was found that the strategy used to split the required power between the two on-board energy sources can have a significant effect on life cycle cost and petroleum consumption. Second, the optimization program should be constructed so that performance measures and design variables can be easily changed. Third, the vehicle simulation program has a significant effect on the computer run time of the overall optimization program; run time can be significantly reduced by proper design of the types of trips the vehicle takes in a one year period. Fourth, care must be taken in designing the cost and constraint expressions which are used in the optimization so that they are relatively smooth functions of the design variables. Fifth, proper handling of constraints on battery weight and heat engine rating, variables which must be large enough to meet power demands, is particularly important for the success of an optimization study. Finally, the principal conclusion is that optimization methods provide a practical tool for carrying out the design of a hybrid vehicle propulsion systems.						
17. Key Words (Suggested by Author(s))	- · <u> </u>	18. Distribution Statement				
Optimization Hybrid vehicles Electric vehicles	Unclassified STAR Category DOE Category	- unlimited y 85				
19. Security Classif. (of this report)	page)	21. No. of pages	22. Price*			
Unclassified	Unclassified		180	A09		

*For sale by the National Technical Information Service, Springfield, Virginia 22161

:

.

.

.

· · ·

• •