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FURTHER DEVELOPMENTS RELATING TO THE NASA LANGLEY RESEARCH CENTER 13-INCH MAGNETIC SUSPENSION AND BALANCE SYSTEM

By

Colin P. Britcher, Principal Investigator

Final Report
For the period ended July 31, 1991

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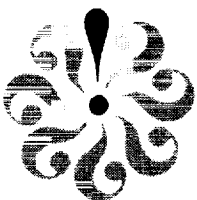# FURTHER DEVELOPMENTS RELATING TO THE NASA LANGLEY RESEARCH CENTER 13-INCH MAGNETIC SUSPENSION AND BALANCE SYSTEM

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Contents

1. Introduction

Since 1979, when the 13-inch MSBS was moved to Langley Research Center, a steady development effort, aimed at improving all aspects of the system hardware has been proceeding. This report concentrates on a few specific developments that have been undertaken recently :-

    a) Modifications to the digital control system to accommodate a modified position sensing system

    b) Development of pressure telemetry systems

    c) Revisions to the wind tunnel test section

2. Modifications to the digital controller

2.1. Introduction

During 1990, a modified position sensing system was developed for the 13-inch MSBS by the Instrument Research Division at NASA LaRC [1,2]. The principal improvement from the existing system was the use of larger and more dense photodiode arrays (4096 instead of 1024 elements and 15μm instead of 25.4μm spacing) in the "vertical" channels, i.e. those sensing vertical translation and pitch rotation. This was primarily intended to permit suspension of models over a larger range of angles of attack. Since the width (in the vertical direction) of the light beam is now roughly 6 cms. (instead of roughly 2.5 cms.), edge detection circuitry was developed to sense two light/dark transitions, one normally corresponding to the top of the model, the other to the bottom. With both edges now detectable, it happens that more slender models can now be suspended, i.e. models of substantially less than the previous minimum of 2.5 cms. diameter.

Fairly extensive changes to the control system software and some changes in input interfacing were necessary to accommodate and fully exploit this new sensing capability. Further, it had also become clear that the interfacing of the controller to the MSBS hardware through I/O devices is not optimal. This is partly due to the original desire to accommodate system growth, such as extra electromagnets, bipolar power supplies and so on. Problems that have arisen include a slight "jitter" of the suspended model when the error integrators are active and awkward scaling of gains and position attitude demands. In addition, since the controller was last fully documented, the CPU

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has been changed from a PDP 11/23+ to a PDP 11/73. This section of this report will detail the changes made to the controller software and hardware for all the reasons stated above. The baseline configuration is as detailed in Reference 3.

2.2. Revised Vertical Position Sensing System

2.2.1 Physical Arrangement

Reticon 4096 element photodiode arrays (RL4096) are mounted vertically alongside the test section. The functional beam layout resembles the previous layout though with considerable changes in the way the beams are split, expanded and collimated, as shown in Figure 1. The naming and numbering conventions for the sensors have been changed, due to revision of interface electronics.

Channel	Register	Name	Sensor location	Function
1	2	AX	Front or back	Axial motion
2	4	FU	Above nose	Lateral motion of front of model
3	3	AU	Above tail	Lateral motion of aft of model
4	5	FL	Alongside nose	Vertical motion of front of model
5	1	AL	Alongside tail	Vertical motion of aft of model

Table 1 - Naming and numbering conventions for position sensor channels ·

Note that the CPU register usage has not been changed, so that the old channel numbers correspond to the current register numbers.

The new arrays, Channels 4 and 5, detect and store (internally) 2 edge locations. These locations are multiplexed onto common data lines with the data selection controlled from the host computer via a single dataline. Due to the inability of the DRV-11 digital I/O interface to assert individual I/O bits without corrupting the state of other tri-state lines, the signal bit is derived from a spare ADV-11 D/A converter channel, as illustrated in Figure 2. With this device, the low 4 bits of the 12 to be converted are made available as digital I/O bits. Bit 0 is used, so that the future use of the D/A is compromised to the least extent possible.

The physical arrangement of the sensors results in scanning starting from the top of the array and proceeding downwards. In normal operation (with both edges of the model visible) the video signal would contain a light → dark → light sequence. If one or

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other edge is not visible (located off the end of the array), the following truth table applies:

Edges Visible	Signal Bit	Output
Both	0	Light → dark location (top of model)
	1	Dark → light location (bottom of model)
Only light → dark	0	Light → dark location
(model low)	1	0 pixel count
Only dark → light	0	0 pixel count
(model high)	1	Dark → light location
Neither	0	0 pixel count
	1	0 pixel count

It is clear that some care is required when operating close the bottom end of the array, when the Dark → light transition not only becomes undetected, but reverts to a zero count, representing the top of the array. There is no corresponding difficulty at the top of the array.

2.2.2 Interfacing and Data Acquisition

With two 4096 element arrays and three 1024 element arrays, there are 54 bits of sensor data, instead of 50 as previously. The I/O port allocations have been completely changed as a result :

Sensor	Name	I/O port
1	AX	A, bits 0-9
2	FU	A, bits 10-15 plus B, bits 0-3
3	AU	B, bits 4-13
4	FL	C, bits 0-11
5	AL	C, bits 12-15 plus D, bits 0-7

Subroutine DIGSCN, part of the CNTRLB library, has been completely revised to reflect these changes and also to read in all available data (i.e. both sets of edge data from the new vertical arrays). Since extra edge data is available, the allocation of locations in the CHARS array has changed. The raw data from the new arrays is stored in a sequence of locations previously reserved for electromagnet current information,

ASCII labels 6 through 9. Once the appropriate processing has been completed (in the main body of the CNTROL subroutine), final data is transferred to the old locations, ASCII labels SP (AL sensor) and $ (FL sensor). A listing of the revised subroutine is included in Appendix A.

2.2.3 Edge Processing

There are at least three possibilities. Following the traditional mode of operation, the bottom edge only could be monitored. This form of CNTROL is rather straightforward, only changed in detail from the old version. This is included as version 1 of CNTROL in Appendix A.

Equally straightforwardly, the top edge only could be sensed. This is version 2 of CNTROL, also included in Appendix A. Neither of these two options fully exploits the new capabilities of the new sensors and both have some limits on the allowable range of motion of the model.

The more general solution is to monitor both top and bottom edges of the model. When both are visible, it is logical to combine the two in order to generate an estimate of the location of the model's centroid. This would automatically accommodate rolling non-axisymmetric models or axially translating tapered models, as illustrated in Figure 3, provided that both edges remain in the field of view. Of course, more sophisticated processing will still be required for more complex geometries.

If one edge moves out of range, there is no reason to abandon control. Rather, the remaining edge should be monitored, with the location of the model's centroid estimated from previous data concerning the width (the difference between the two visible edge locations), if required for control purposes. When the second edge moves back into view, normal operation resumes.

Based on previous experience of "IF---THEN---ELSE" logic decisions in real-time control loops, it was decided that the change of edge choice and processing should not be made abruptly. Rather, as one edge approaches its respective end of the array, the system should "phase out" that edge. With both edges in the field of view, the governing equations are as follows :

$$\text{Centroid location} = \tfrac{1}{2} (\text{ Edge}_1 + \text{Edge}_2) \qquad \text{Model width} = (\text{Edge}_1 - \text{Edge}_2)$$

- where Edge_n refers to the relevant pixel count and Edge_1 is the light $\rightarrow$ dark transition

(the top of the model). If the model becomes very "low" in the beam, $Edge_2$ would approach the end of the array, so a weighting factor is introduced :

$$Centroid = W_1 \times (Edge_1 + \frac{Width}{2}) + W_2 \times (Edge_2 - \frac{Width}{2})$$

Model width = Held at previous value

Similar procedures are employed if the model becomes very "high" in the beam. The general idea is illustrated in Figure 4. The exact interval of phase-out used is rather arbitrary. A third version of CNTROL has been written and is also listed in Appendix A, but has not yet been fully debugged or tested, due to lack of time.

2.3. Revised CPU

The old PDP 11/23 + CPU was operating at or above 90% capacity as the MSBS controller, with a 256Hz clock rate. Clearly, there would have been serious problems if any extra operations were required in the controller. The PDP 11/73 upgrade was a plug-compatible replacement. The measured performance increase in this application (biggest increment in floating point operations), is just less than a factor of 2, so that the controller is now operating at about 50% CPU capacity.

2.4. Integrator Jitter

It has been observed that when the suspended model settles to its steady-state location, excessive "jitter" appears to arise from the action of the error integrators. The motion is at a low amplitude and frequency, less than 1 Hz. Monitoring of compensator, integrator and controller outputs indicates that the software is functioning as intended. However, as the integrator accumulator increments and decrements by 1 LSB, the step function to the power supplies is just large enough to cause observable motion. The controller output contains higher amplitude steps, of course, but the frequencies involved are much higher.

The problem can be alleviated by re-scaling variables in the control system, in the following way. The D/A output ranges for the 4 "vertical" electromagnets should be changed, from ± 10V at present, to + 10V (Bipolar operation of these electromagnets is not likely in the near future). This will reduce the current step corresponding to 1 LSB by a factor of 2. Gain values used in all degrees of freedom, except axial, would then be raised by a factor of 2. Additionally, the OUTPUT subroutine used for these four

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electromagnets would have to be re-coded, so as to correct the zero-current settings and offsets therefrom.

3. Base Pressure Telemetry from a Magnetically Suspended Wind Tunnel Model

3.1. Introduction

Telemetry of base pressure information from a magnetically suspended wind tunnel model was first demonstrated as practical by researchers at ONERA, Chatillon, France, where base pressures from an axisymmetric model in supersonic flow were transmitted by R.F. link [4,5,6]. Later, similar measurements were attempted at RAE, Farnborough, England. The range of pressures encountered in supersonic flow is quite large, though it is appears that sufficient accuracy was still difficult to achieve.

A miniature single-channel pressure telemetry system for use in magnetically suspended models in subsonic flows was developed by Tcheng, Schott and Bryant [7]. This paper will discuss the use of this system in the NASA Langley 13 inch MSBS and will review modifications made and practical difficulties encountered.

3.2. Telemetry System Design

MSBS models have to contain a magnetic core of some type. A cylindrical soft-iron core is used in the 13-inch MSBS. To provide the maximum magnetic force and moment capability for a given size model, the core occupies a large fraction of the available volume and represents the majority of the model's weight. Due to these constraints on available volume and weight, a simple circuit design was chosen, based on four low-power operational amplifiers and a voltage to frequency convertor. The variable frequency output signal triggers short-duration flashes of a miniature infra-red Light-Emitting-Diode. The general circuitry and component layout are detailed in Figure 5. More details can be found in References 7,8.

Following previous practice, the initial design utilized an absolute pressure transducer so that base pressure could be measured directly, with no resort to a reference pressure. Due to the small pressure variations encountered in low-speed flows, a low range absolute transducer was created by filling the back cavity of a sensitive differential transducer with inert gas (argon) and sealing the vent tube. Thus the gas reservoir served as the transducer reference pressure.

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In practice, this arrangement was most unsatisfactory. As is common with most wind tunnel testing, the stream temperature is poorly regulated. In the case of the 13-inch MSBS, the tunnel has an outside atmospheric return. With the tunnel stopped, test section temperature drifts towards laboratory ambient. With the flow started, the temperature rapidly reaches outside ambient. The inevitable temperature variations thus created resulted in large apparent zero shifts in the transducer. Since the base pressure coefficients being measured were close to zero, the measurement uncertainty was very large.

$$C_{p_b} = \frac{p_b - p_s}{\frac{1}{2}\rho U^2} = \frac{(p_b - p_{r_2}) - (p_{r_1} - p_{atm}) - (p_{atm} - p_s)}{\frac{1}{2}\rho U^2}$$

- where p_r is the transducer reference pressure, $(p_{r_1} - p_{atm})$ is measured with the tunnel stopped, $(p_{atm} - p_s)$ is deduced from tunnel calibration (and can be assumed accurate here) and $(p_b - p_{r_2})$ is the run-time measurement. If $p_{r_1} = p_{r_2}$ then there is no particular problem. However, the reference pressure is temperature sensitive according to :

$$p_{r_2} = p_{r_1}\left(\frac{T_2}{T_1}\right), \qquad \text{so that } \Delta C_{p_b} = \frac{p_{r_1}(T_2 - T_1)}{\frac{1}{2}\rho U^2 (T_1)}$$

Assuming standard atmospheric initial conditions, the error as a function of tunnel speed is shown in Figure 6. It is clearly unacceptably large, particularly at the lower speeds.

For later tests, the absolute transducer was replaced by a sensitive differential transducer. Conventional wind tunnel procedure would now dictate that the reference side of the transducer be connected to test section static pressure. This is impossible here, since a stable source of this pressure signal is inaccessible. On the other hand, test section Total (Pitot) pressure is relatively easily obtained, by using a pitot tap positioned somewhere on the model.

$$C_{p_b} = \frac{p_b - p_s}{\frac{1}{2}\rho U^2} = \frac{(p_b - p_o) - (p_o - p_s)}{\frac{1}{2}\rho U^2}$$

- where $(p_b - p_o)$ is the run-time measurement and $(p_o - p_s)$ is derived from tunnel calibration.

A transducer "zero" is still taken, with the tunnel stopped, so temperature sensitivity is still important, although not explicitly shown in the above equation.

3.3. Transducer and Telemetry Calibration

Due to the problems mentioned above, extensive calibration of the differential transducer assembly was undertaken. This included pressure calibration with temperature, supply voltage and magnetic field variations. Results are summarized in Figures 7-9. Since battery pack capacity was between 150 and 200 mA, depending on choice of cell, it is clear that with the typical current drain of around 40mA, adequate working time can be achieved with no significant sensitivity shifts. There is a small residual temperature sensitivity, apparently originating principally in the electronics package. Curve fits from Figure 9 result in the following calibration equations:

$$\text{Freq (in kHz)} = 10.4483 - 1.0505 \times 10^{-3} \text{ Pascals} \text{ ; } T_{ambient} = 25^{\circ}C$$
$$\text{Freq (in kHz)} = 10.6995 - 1.0794 \times 10^{-3} \text{ Pascals} \text{ ; } T_{ambient} = 38.9^{\circ}C$$

It should be noted that the largest effect is a zero shift and can therefore be corrected for to some extent in tunnel testing.

The C_{p_b} error due to temperature uncertainties and residual sensitivity is shown in Figure 10, and is seen to be greatly improved compared to the previous version.

3.4. Test Procedure

One base pressure tap is selected and the remainder sealed with adhesive tape. The telemetry system is activated by connecting the battery pack and securing the nosepiece. Transmission is continuous until the battery is disconnected or exhausted. The model is placed in the wind tunnel on the mechanical launching device and a low-speed flow started with the objective of thermally conditioning the model and telemetry system. The MSBS is activated and the model "launched" and maneuvered to the desired position and attitude in the test section. The tunnel flow is now stopped and a "zero" frequency recorded (with zero pressure differential). The tunnel flow is now brought rapidly to the first desired speed and the transmitted frequency recorded again, with simple averaging over a few seconds to overcome any unsteadiness. Further tunnel speeds are selected as desired. The tunnel is now stopped and the zero frequency recorded again. Any significant discrepancy between the first and second "zeros" is assumed to be due to insufficient thermal conditioning or falling battery voltage and the whole test sequence is disregarded. The model can now be removed from the tunnel for selection of a different pressure tap and the whole process repeated. With experience, around ten pressure taps can be tested at four different tunnel speeds within two hours.

4. Revisions to the Wind Tunnel Test Section

Various problems with the original test section, such as a slight longitudinal pressure gradient, optical degradation of the "Lexan" material (prompting the installation of glass windows) and structural flexibility, led to a decision to completely redesign the test section and associated diffuser. Full details of the new design will not be presented here, but the important changes will be summarized.

The basic material will be fiberglass of approximately 0.5 inch thickness. Metal window frames will be set into the lay-up during manufacture. Each frame is gapped at one corner to eliminate eddy currents. Optical glass windows will be mounted on metal sub-frames, similarly gapped. The test section inner dimensions match the original at the upstream end [10], but are slightly enlarged at the downstream end to accommodate boundary layer growth. The joint between the test section and the diffuser will be changed to a bolted-flange type to simplify removal of the tunnel components from the MSBS. A woven wire catch net will be incorporated into the diffuser to prevent model flyaways from reaching the turning vanes ahead of the fan. The model launching devices will be mated to the test section in the same way as at present, but will require redesign and refabrication since the new optical system intrudes into the previous areas occupied by the launching arm mechanisms.

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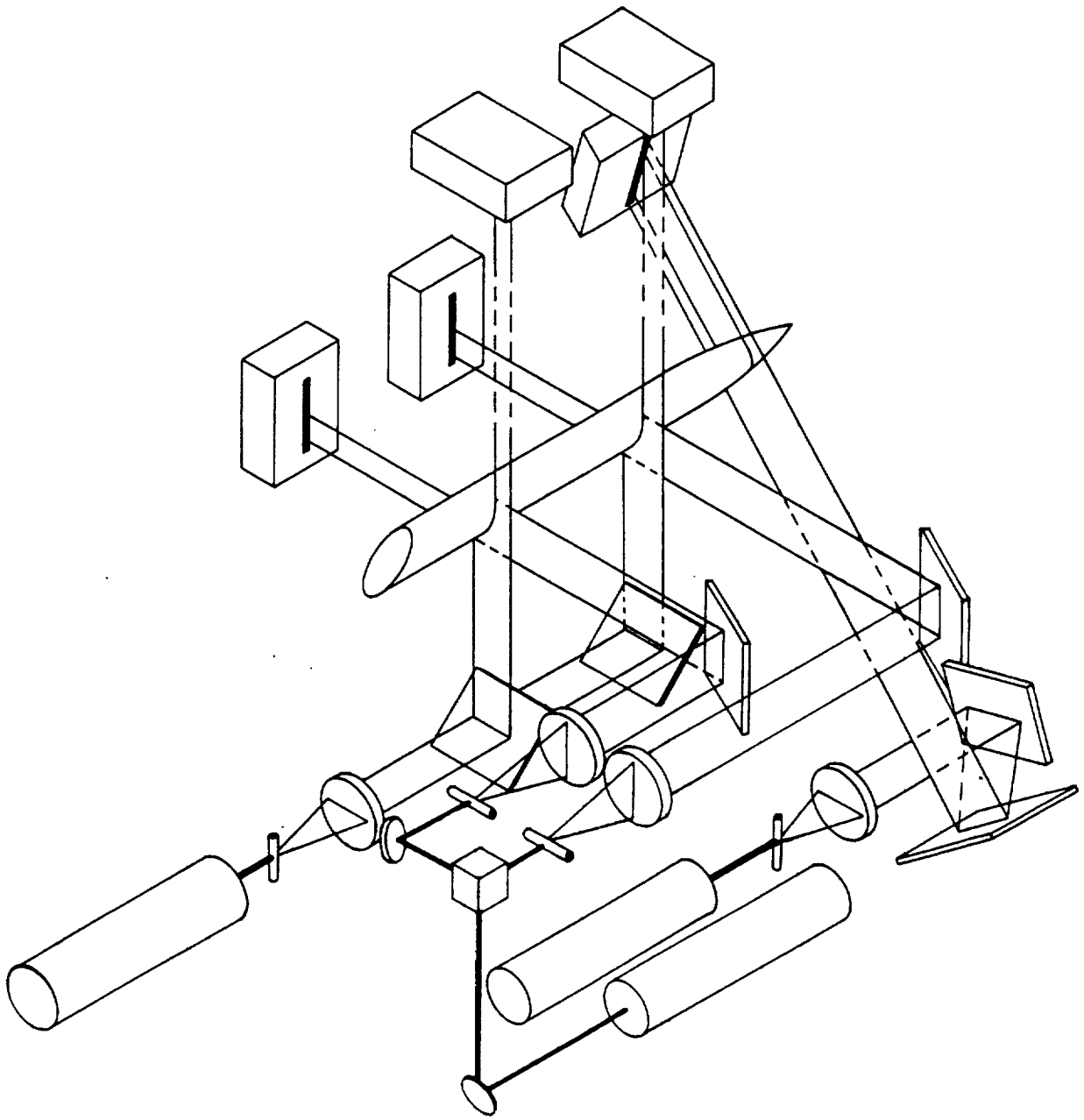
Figure 1 - Beam Arrangements for 13-inch Position Sensing Systems
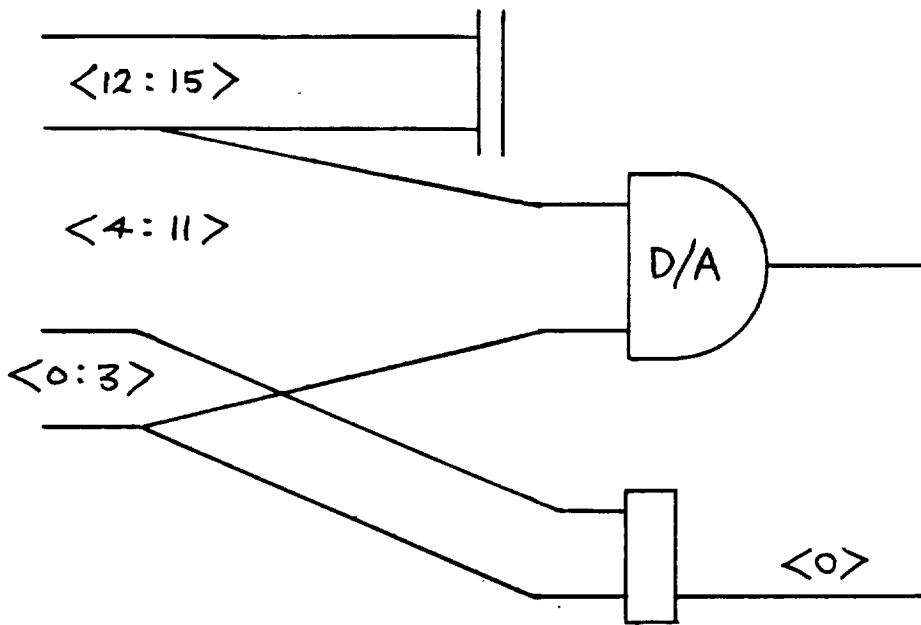
Figure 2 - Derivation of Extra I/O Bit from ADV-11
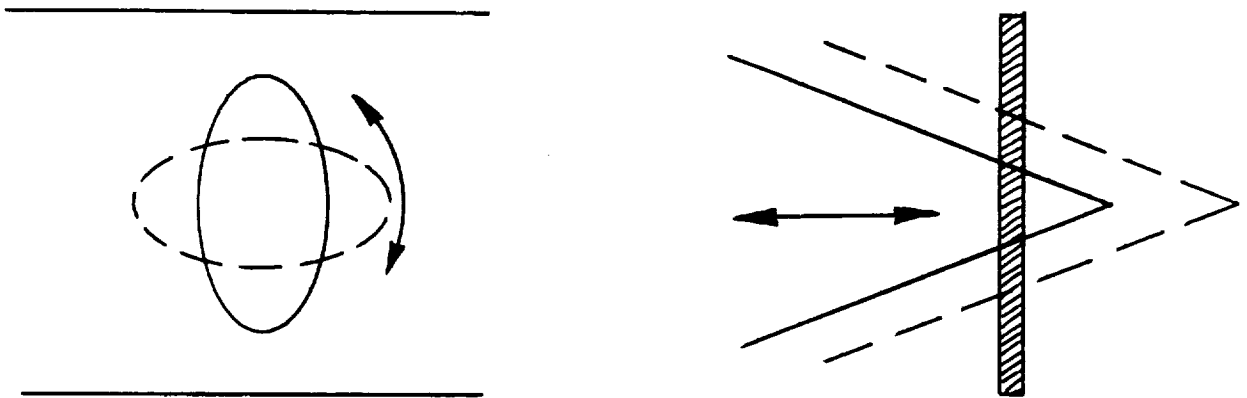
Figure 3 - Accommodation of Rolling Non-Axisymmetric Models (end view, LHS)
and Axially Translating Tapered Models (side view, RHS)
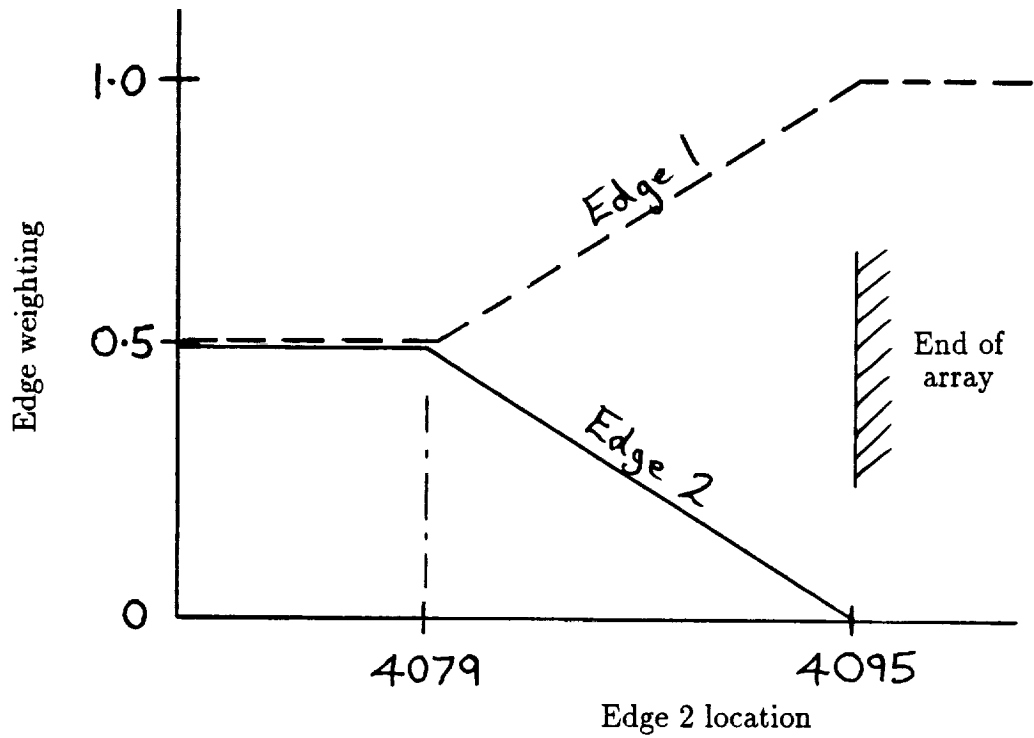
Figure 4 - Edge Weighting Procedure for "Low" Model

TELEMETER TRANSMITTER CIRCUIT SCHEMATIC
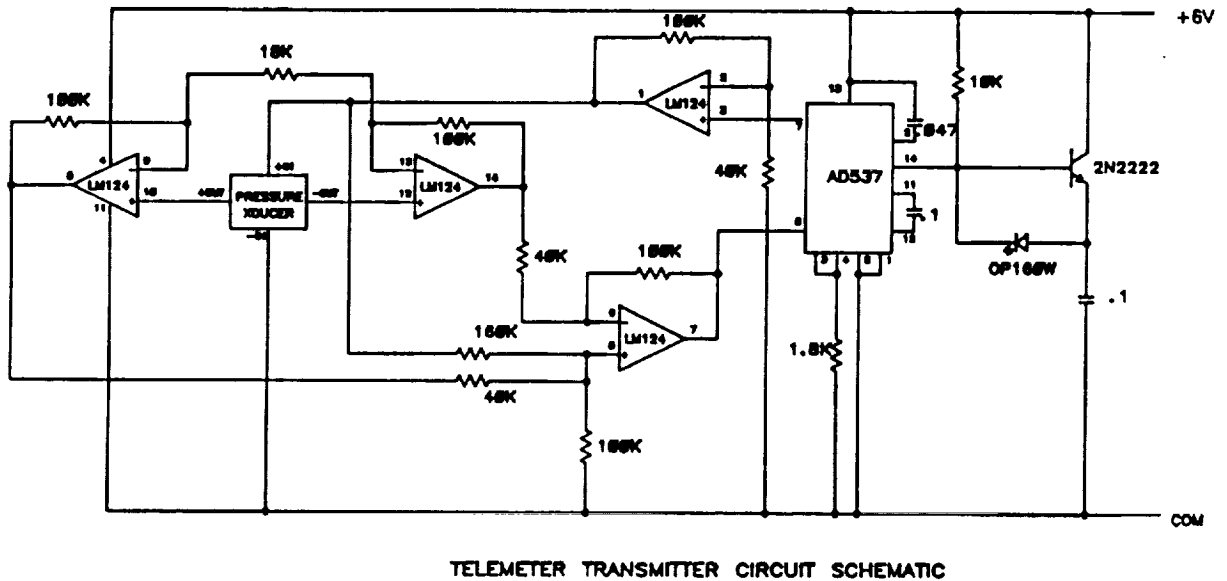
Figure 5 - Schematic Diagram of Pressure Telemetry System

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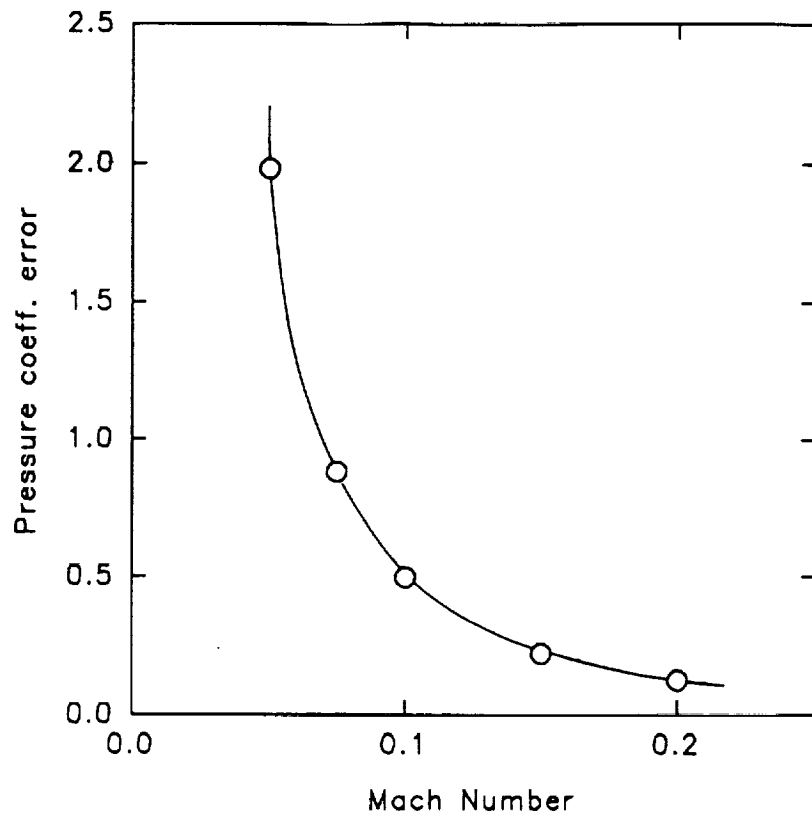
Figure 6 - C_p error per degree Kelvin. Standard conditions. Absolute transducer
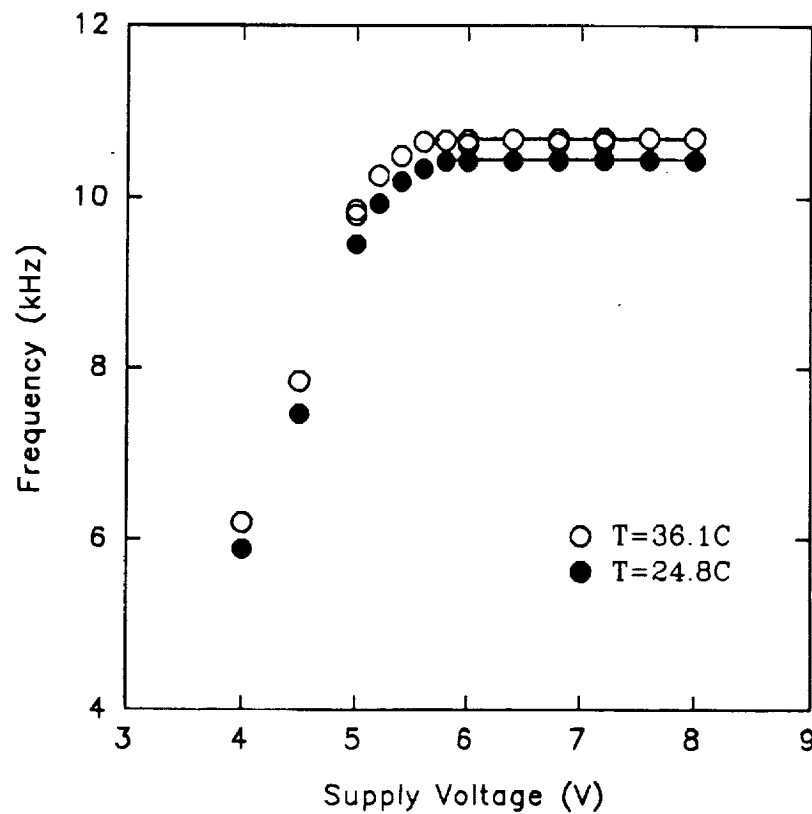
Figure 7 - Telemetry system battery voltage sensitivity
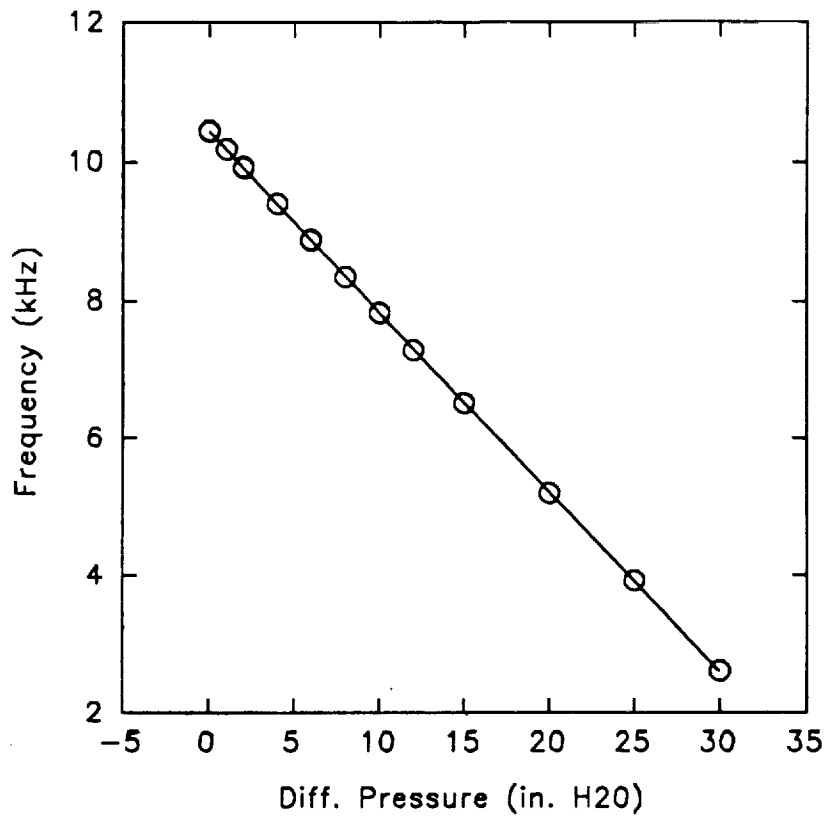
Figure 8 - Base pressure telemetry. Typical calibration, T=25°C
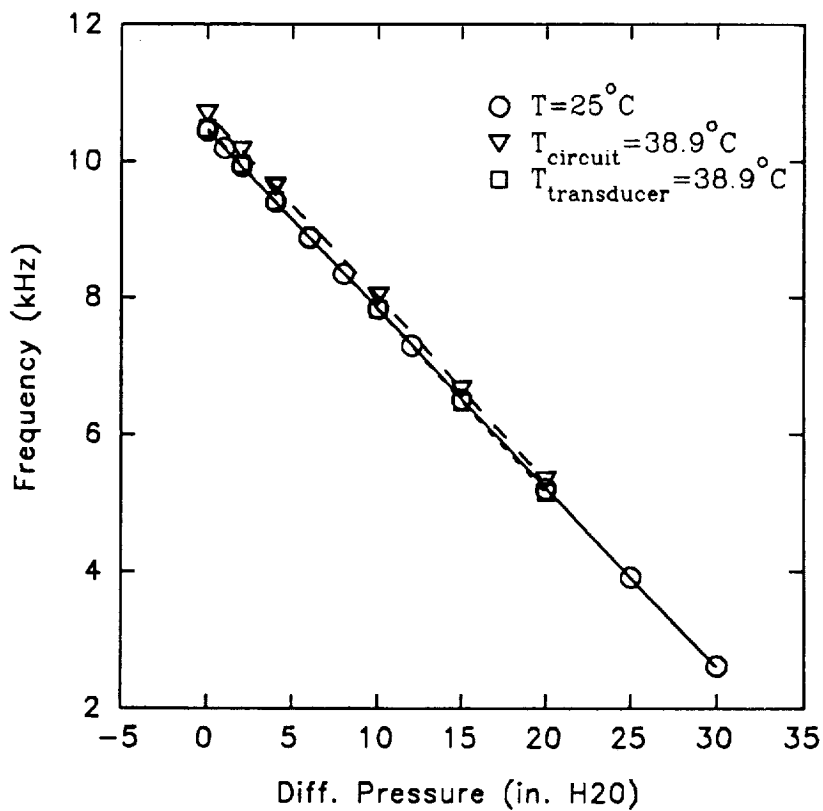
Figure 9 - Base pressure telemetry. Temperature sensitivity
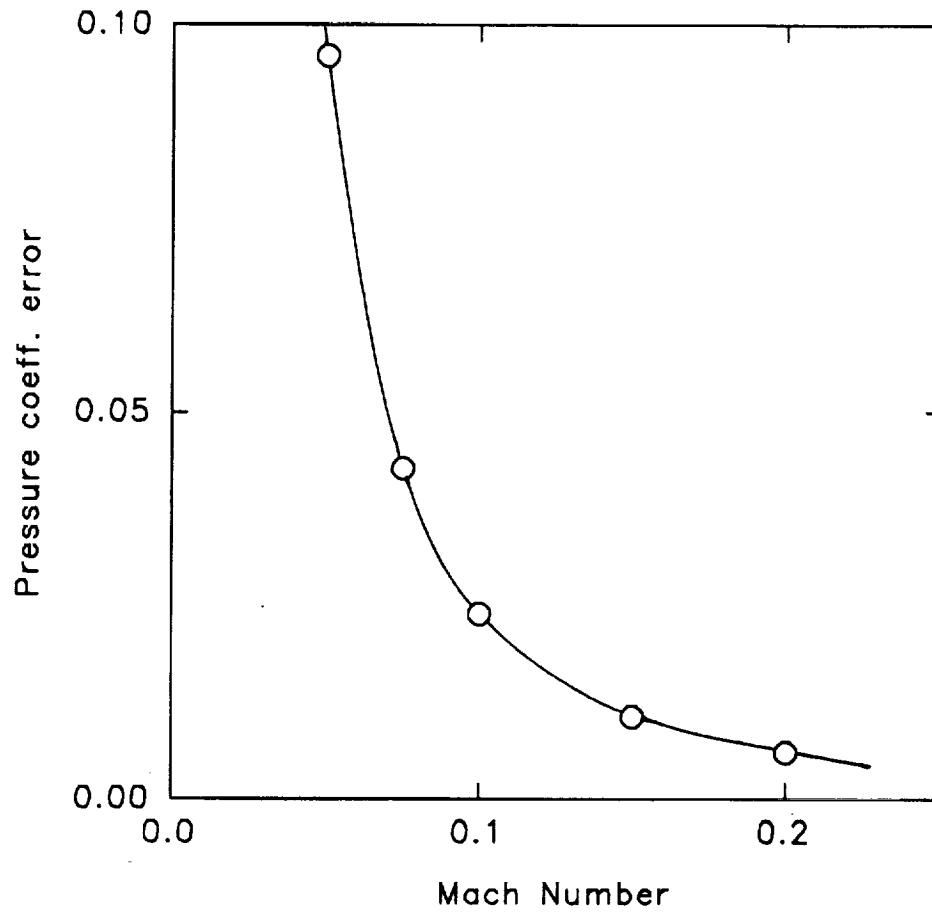
Figure 10 - C_p error per degree Kelvin. Standard conditions. Differential transducer

APPENDIX A

REVISED SOFTWARE LISTINGS

A.1 DIGSCN

```
;+++++++++++++++++++++++++++++++++++++++++++++++++++++++++++++++++++++++++++++++++
;DIGITAL INPUT PORT SCAN FOR POSITIUN DATA
;       4096 vertcal arrays, 1024 otherwise
;
;               Input port assignments as follows:
;               Bits            Port    Channel Sensor
;               0-9             A       1       AX
;               10-15 +         A
;               0-3             B       2       FU
;               4-13            B       3       AU
;               0-11            C       4       FL
;               12-15 +         C
;               0-7             D       5       AL
;
;       Outputs to EDGE'S (CHARS 6-9) OR AX, FU, AU
;--------------------------------------------------------------------------------
;
        .MACRO  DIGSCN
;
        CLR     @#170466                ;MAKE SURE SIGNAL BIT CLEAR (TOP EDGE)
;
        MOV     @#DBRA,R3               ;FETCH DIGITAL INPUT PORT DATA
        MOV     @#DBRB,R2               ;
        MOV     @#DBRC,R1               ;4096 ARRAYS
        MOV     @#DBRD,R0               ;SHOULD BE TOP EDGES
;
        MOV     #1,@#170466             ;SET SIGNAL BIT FOR LATER READ
;
;DISASSEMBLE FOR INDIVIDUAL CHANNELS
;
        MOV     R3,R4                   ;COPY PORT A
        BIC     #176000,R4             ;MASK HIGH BITS
        MOV     R4,AX                   ;PUT IN AX
;
        MOV     R3,R5                   ;COPY PORT A
        MOV     R2,R4                   ;AND PORT B
        ASHC    #-10.,R4               ;JUSTIFY DATA
        BIC     #176000,R5             ;MASK HIGH BITS
        MOV     R5,FU                   ;PUT IN FU
;
        MOV     R2,R4                   ;COPY PORT B
        ASH     #-4.,R4                ;JUSTIFY DATA
        BIC     #176000,R4             ;MASK HIGH BITS
        MOV     R4,AU                   ;PUT IN AU
;
        MOV     R1,R5                   ;COPY PORT C
        BIC     #170000,R5             ;MASK HIGH BITS
        MOV     R5,EDGEFT              ;PUT IN CHARS "6"
```

```
        ;
                MOV     R0,R4                   ;COPY PORT D
                MOV     R1,R5                   ;AND PORT C
                ASHC    #-12.,R4                ;JUSTIFY DATA
                BIC     #L70000,R5              ;MASK HIGH BITS
                MOV     R5,EDGEAT               ;PUT IN CHARS "7"
        ;
                MOV     @#DBRC,R1               ;4096 ARRAYS
                MOV     @#DBRD,R0               ;SHOULD BE BOTTOM EDGES
        ;
                MOV     R1,R5                   ;COPY PORT C
                BIC     #170000,R5              ;MASK HIGH BITS
                MOV     R5,EDGEFB               ;PUT IN CHARS "8"
        ;
                MOV     R0,R4                   ;COPY PORT D
                MOV     R1,R5                   ;AND PORT C
                ASHC    #-12.,R4                ;JUSTIFY DATA
                BIC     #170000,R5              ;MASK HIGH BITS
                MOV     R5,EDGEAB               ;PUT IN CHARS "9"
        ;
                CLR     @#170466                ;CLEAR SIGNAL BIT
        ;
                .ENDM   DIGSCN
```

```
;********************************************************************
;  COMPUTE MODEL POSITION AND ATTITUDE
;
        DIGSCN                          ;SCAN DIGITAL INPUT PORT
;
;  LOOKING AT THE TOP OF THE MODEL
;
        MOV     EDGEAT,R1               ;FETCH POSITION SENSOR DATA
        MOV     EDGEFT,R5               ;TOP EDGES
;
        MOV     R1,AL                   ;LOAD USUAL POSITION DATA LOCATIONS
        MOV     R5,FL                   ;FOR READOUTS
;
        MOV     AU,R3                   ;FETCH REST OF SENSOR DATA
        MOV     FU,R4                   ;AX=AXIAL
        MOV     AX,R2                   ;
;
;VERTICAL
;
        MOV     R5,R0                   ;FETCH FL
        ADD     R1,R0                   ;ADD AL
        SUB     #7777,R0                ;SUBTRACT VERTICAL OFFSET (4095. PIXELS)
        MOV     R0,VERT                 ;STORE VERTICAL POSITION
;
;PITCH
;
        MOV     R1,R0                   ;FETCH AL
        SUB     R5,R0                   ;SUBTRACT FL
        MOV     R0,PITCH                ;STORE PITCH ATTITUDE
;
;LATERAL
;
        MOV     #1777,R0                ;FETCH LATERAL OFFSET (1023. PIXELS)
        SUB     R3,R0                   ;SUBTRACT AU
        SUB     R4,R0                   ;AND FU
        MOV     R0,LAT                  ;STORE LATERAL POSITION
;
;YAW
;
        MOV     R3,R0                   ;FETCH AU
        SUB     R4,R0                   ;SUBTRACT FU
        MOV     R0,YAW                  ;STORE YAW ATTITUDE
;
;AXIAL
;
        MOV     R2,R0                   ;FETCH AX
        SUB     #777,R0                 ;SUBTRACT AXIAL OFFSET
        ASL     R0                      ;TIMES 2 FOR SIMILAR SENSITIVITY
        MOV     R0,AXIAL                ;STORE AXIAL POSITION
```

```
;***********************************************************************
; COMPUTE MODEL POSITION AND ATTITUDE
;
        DIGSCN                  ;SCAN DIGITAL INPUT PORT
;
; LOOKING AT THE BOTTOM OF THE MODEL
;
        MOV     EDGEAB,R1       ;FETCH POSITION SENSOR DATA
        MOV     EDGEFB,R5       ;BOTTOM EDGES
;
        MOV     R1,AL           ;LOAD USUAL POSITION DATA LOCATIONS
        MOV     R5,FL           ;FOR READOUTS
;
        MOV     AU,R3           ;FETCH REST OF SENSOR DATA
        MOV     FU,R4           ;AX=AXIAL
        MOV     AX,R2           ;
;
;VERTICAL
;
        MOV     R5,R0           ;FETCH FL
        ADD     R1,R0           ;ADD AL
        SUB     #7777,R0        ;SUBTRACT VERTICAL OFFSET (4095. PIXELS)
        MOV     R0,VERT         ;STORE VERTICAL POSITION
;
;PITCH
;
        MOV     R1,R0           ;FETCH AL
        SUB     R5,R0           ;SUBTRACT FL
        MOV     R0,PITCH        ;STORE PITCH ATTITUDE
;
;LATERAL
;
        MOV     #1777,R0        ;FETCH LATERAL OFFSET (1023. PIXELS)
        SUB     R3,R0           ;SUBTRACT AU
        SUB     R4,R0           ;AND FU
        MOV     R0,LAT          ;STORE LATERAL POSITION
;
;YAW
;
        MOV     R3,R0           ;FETCH AU
        SUB     R4,R0           ;SUBTRACT FU
        MOV     R0,YAW          ;STORE YAW ATTITUDE
;
;AXIAL
;
        MOV     R2,R0           ;FETCH AX
        SUB     #777,R0         ;SUBTRACT AXIAL OFFSET
        ASL     R0              ;TIMES 2 FOR SIMILAR SENSITIVITY
        MOV     R0,AXIAL        ;STORE AXIAL POSITION
```

A.4 CNTROL - Version 3 (Modified Portion)

```
;********************************************************************************
; COMPUTE MODEL POSITION AND ATTITUDE
;
        DIGSCN                          ;SCAN DIGITAL INPUT PORT
;
; LOOKING FOR BOTH EDGES ALL THE TIME
;
; START WITH BACK
;
AFTSNS: MOV     EDGEAT,R0               ;FETCH AT
        MOV     EDGEAB,R2               ;FETCH AB
        CMP     R0,#16.                 ;IS MODEL HIGH?
        BMI     AHIGH                   ;JUMP IF YES
        CMP     R2,#4079.               ;IS MODEL LOW?
        BPL     ALOW                    ;JUMP IF YES
;
; MODEL IS FULLY IN VIEW
;
ANORM:  MOV     R2,R3                   ;COPY AB
        SUB     R0,R3                   ;SUBTRACT TOP FROM BOTTOM
        ASR     R3                      ;DIVIDE WIDTH BY 2
        MOV     R3,AWIDTH               ;STORE MODEL HALF-WIDTH
        ADD     R3,R0                   ;MODEL CENTROID LOCATION
        MOV     R0,AL                   ;STORE MODEL LOCATION
        JMP     FWDSNS                  ;DONE HERE
;
; MODEL IS HIGH
;
AHIGH:  TST     R0                      ;IS TOP EDGE IN VIEW?
        BEQ     AVHIGH                  ;JUMP IF NO
        MOV     AWIDTH,R4               ;FETCH MODEL HALF-WIDTH
        SUB     R4,R2                   ;ADD HALF-WIDTH TO AB
        MOV     R0,R5                   ;STORE AT
        ADD     R4,R0                   ;ADD HALF-WIDTH TO AT
        SUB     R2,R0                   ;GENERATE DELTA CENTROID
        MUL     R5,R0                   ;WEIGHT DELTA
        ASR     #5,R0                   ;
        ADD     R0,R2                   ;CORRECT CENTROID
        MOV     R2,AL                   ;STORE CENTROID LOCATION
        JMP     FWDSNS                  ;DONE HERE
;
; MODEL IS VERY HIGH
;
AVHIGH: MOV     AWIDTH,R4               ;FETCH HALF-WIDTH
        ADD     R4,R2                   ;ADD TO AB FOR CENTROID
        MOV     R2,AL                   ;STORE CENTROID LOCATION
        JMP     FWDSNS                  ;DONE HERE
;
; MODEL IS LOW
;
```

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```
ALOW:    TST    R2                  ;IS BOTTOM EDGE IN VIEW?
         BEQ    AVLOW               ;JUMP IF NO
         MOV    AWIDTH,R4           ;FETCH MODEL HALF-WIDTH
         NEG    R0                  ;SWITCH TO MEASURE FROM BOTTOM
         NEG    R2                  ;
         ADD    #4096.,R0           ;
         ADD    #4096.,R2           ;
         SUB    R4,R0               ;ADD HALF-WIDTH TO AT'
         MOV    R2,R5               ;STORE AB'
         ADD    R4,R2               ;SUBTRACT HALF-WIDTH FROM AB'
         SUB    R0,R2               ;GENERATE DELTA CENTROID
         MUL    R5,R2               ;WEIGHT DELTA
         ASR    #5,R2               ;
         ADD    R2,R0               ;CORRECT CENTROID
         NEG    R0                  ;RETURN TO MEASURE FROM TOP
         ADD    #4096.,R0           ;
         MOV    R0,AL               ;STORE
         JMP    FWDSNS              ;DONE HERE
;
; MODEL IS VERY LOW
;
AVLOW:   MOV    AWIDTH,R4           ;FETCH MODEL HALF-WIDTH
         SUB    R4,R0               ;SUBTRACT FROM AT
         MOV    R0,AL               ;STORE
         JMP    FWDSNS              ;DONE HERE
;
; NOW DO FRONT
;
FWDSNS:  MOV    EDGEFT,R0           ;FETCH FT
         MOV    EDGEFB,R2           ;FETCH FB
         CMP    R0,#16.             ;IS MODEL HIGH?
         BMI    FHIGH               ;JUMP IF YES
         CMP    R2,#4079.           ;IS MODEL LOW?
         BPL    FLOW                ;JUMP IF YES
;
; MODEL IS FULLY IN VIEW
;
FNORM:   MOV    R2,R3               ;COPY FB
         SUB    R0,R3               ;SUBTRACT TOP FROM BOTTOM
         ASR    R3                  ;DIVIDE WIDTH BY 2
         MOV    R3,FWIDTH           ;STORE MODEL HALF-WIDTH
         ADD    R3,R0               ;MODEL CENTROID LOCATION
         MOV    R0,FL               ;STORE MODEL LOCATION
         JMP    SNSDN               ;DONE HERE
;
; MODEL IS HIGH
;
FHIGH:   TST    R0                  ;IS TOP EDGE IN VIEW?
         BEQ    FVHIGH              ;JUMP IF NO
         MOV    FWIDTH,R4           ;FETCH MODEL HALF-WIDTH
         SUB    R4,R2               ;ADD HALF-WIDTH TO FB
         MOV    R0,R5               ;STORE FT
         ADD    R4,R0               ;ADD HALF-WIDTH TO FT
         SUB    R2,R0               ;GENERATE DELTA CENROID
```

```
              MUL     R5,R0                    ;WEIGHT DELTA
              ASR     #5,R0                    ;
              ADD     R0,R2                    ;CORRECT CENTROID
              MOV     R2,FL                    ;STORE CENTROID LOCATION
              JMP     SNSDN                    ;DONE HERE
       ;
       ; MODEL IS VERY HIGH
       ;
       FVHIGH:  MOV     FWIDTH,R4               ;FETCH HALF-WIDTH
              ADD     R4,R2                    ;ADD TO FB FOR CENTROID
              MOV     R2,FL                    ;STORE CENTROID LOCATION
              JMP     SNSDN                    ;DONE HERE
       ;
       ; MODEL IS LOW
       ;
       FLOW:    TST     R2                       ;IS BOTTOM EDGE IN VIEW?
              BEQ     FVLOW                    ;JUMP IF NO
              MOV     FWIDTH,R4                ;FETCH MODEL HALF-WIDTH
              NEG     R0                       ;SWITCH TO MEASURE FROM BOTTOM
              NEG     R2                       ;
              ADD     #4096.,R0                ;
              ADD     #4096.,R2                ;
              SUB     R4,R0                    ;ADD HALF-WIDTH TO FT'
              MOV     R2,R5                    ;STORE FB'
              ADD     R4,R2                    ;SUBTRACT HALF-WIDTH FROM FB'
              SUB     R0,R2                    ;GENERATE DELTA CENTROID
              MUL     R5,R2                    ;WEIGHT DELTA
              ASR     #5,R2                    ;
              ADD     R2,R0                    ;CORRECT CENTROID
              NEG     R0                       ;RETURN TO MEASURE FROM TOP
              ADD     #4096.,R0                ;
              MOV     R0,FL                    ;STORE
              JMP     SNSDN                    ;DONE HERE
       ;
       ; MODEL IS VERY LOW
       ;
       FVLOW:   MOV     FWIDTH,R4               ;FETCH MODEL HALF-WIDTH
              SUB     R4,R0                    ;SUBTRACT FROM FT
              MOV     R0,FL                    ;STORE
       SNSDN:
       ;
```