

SECONDARY LITHIUM CELLS FOR SPACE APPLICATIONS

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SECONDARY LITHIUM CELLS/BATTERIES OUTLINE

- (1) JPL PROGRAM GOAL
- (2) SPACE APPLICATIONS
- (3) JPL PROGRESS
- (4) SUMMARY
- (5) ACKNOWLEDGEMENTS



SECONDARY LITHIUM CELLS/BATTERIES PROGRAM GOAL

- DEMONSTRATE THE FEASIBILITY OF AMBIENT TEMPERATURE SECONDARY LITHIUM CELL TECHNOLOGY BY 1994

- TARGETS

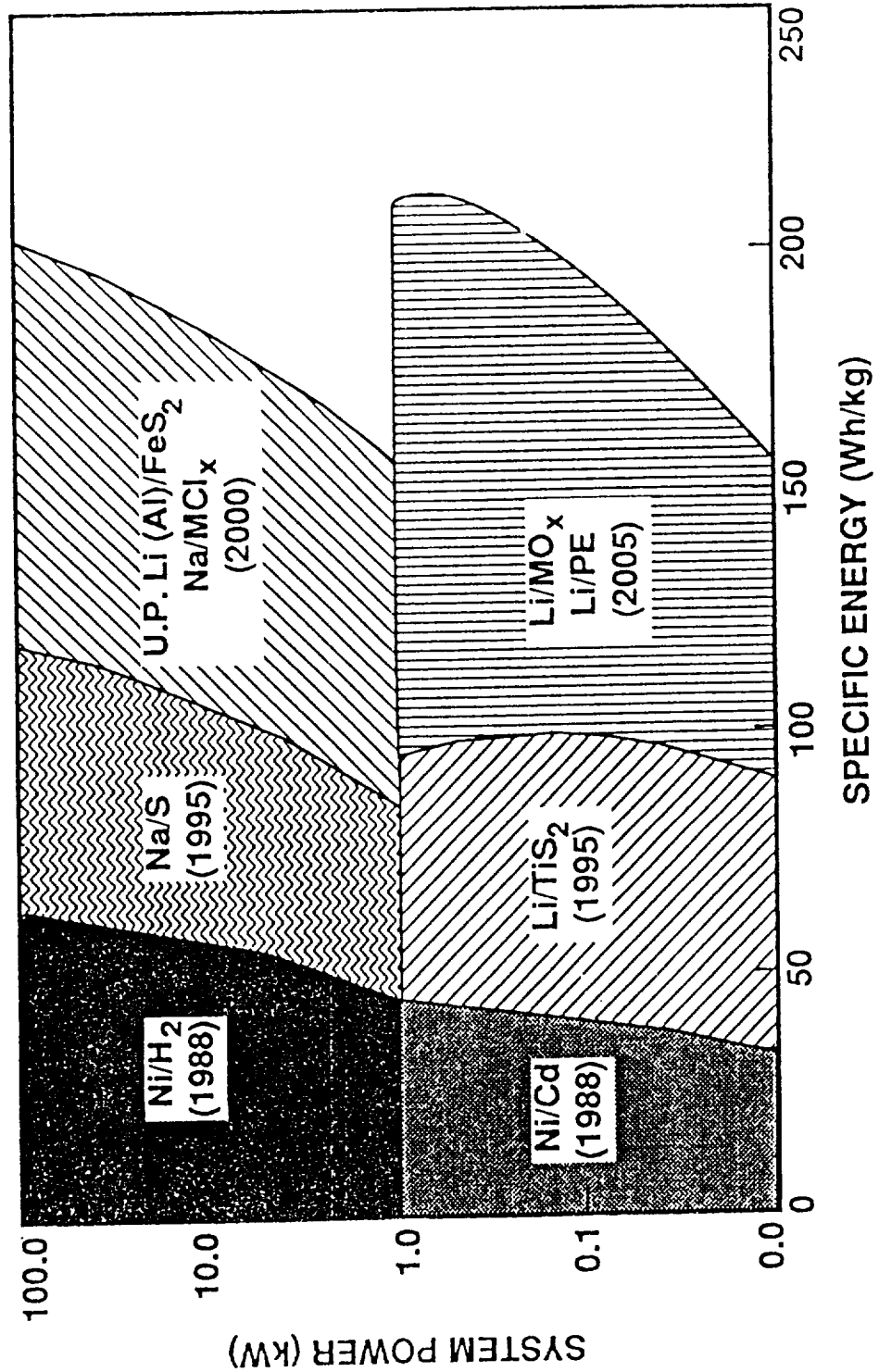
- 100 Wh/kg
- 1000 CYCLES (50% DOD)
- 5 YEAR ACTIVE STORAGE LIFE
- SAFE



SECONDARY LITHIUM CELLS/BATTERIES ADVANTAGES

- 3-4 FOLD INCREASE IN SPECIFIC ENERGY AND ENERGY DENSITY OVER Ni-Cd
- LOW SELF DISCHARGE
- LONG ACTIVE SHELF LIFE

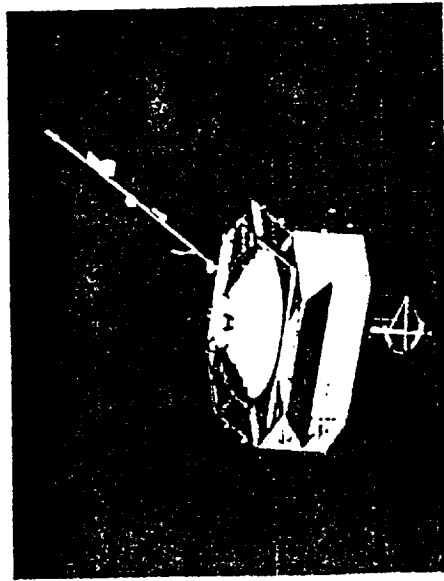
JPL ADVANCED RECHARGEABLE BATTERY PERFORMANCE ENVELOPE



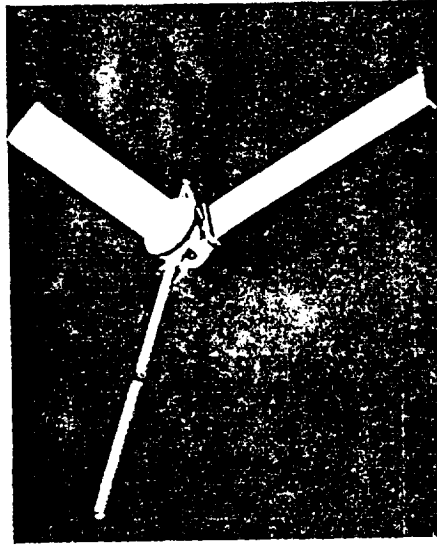
RECHARGEABLE LITHIUM CELL PROGRAM
PROJECTED APPLICATIONS

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PLANETARY ORBITERS
(MERCURY ORBITER)



MISSIONS TO COMETS (COMET NUCLEUS
SAMPLE RETURN TAIL PROBE)



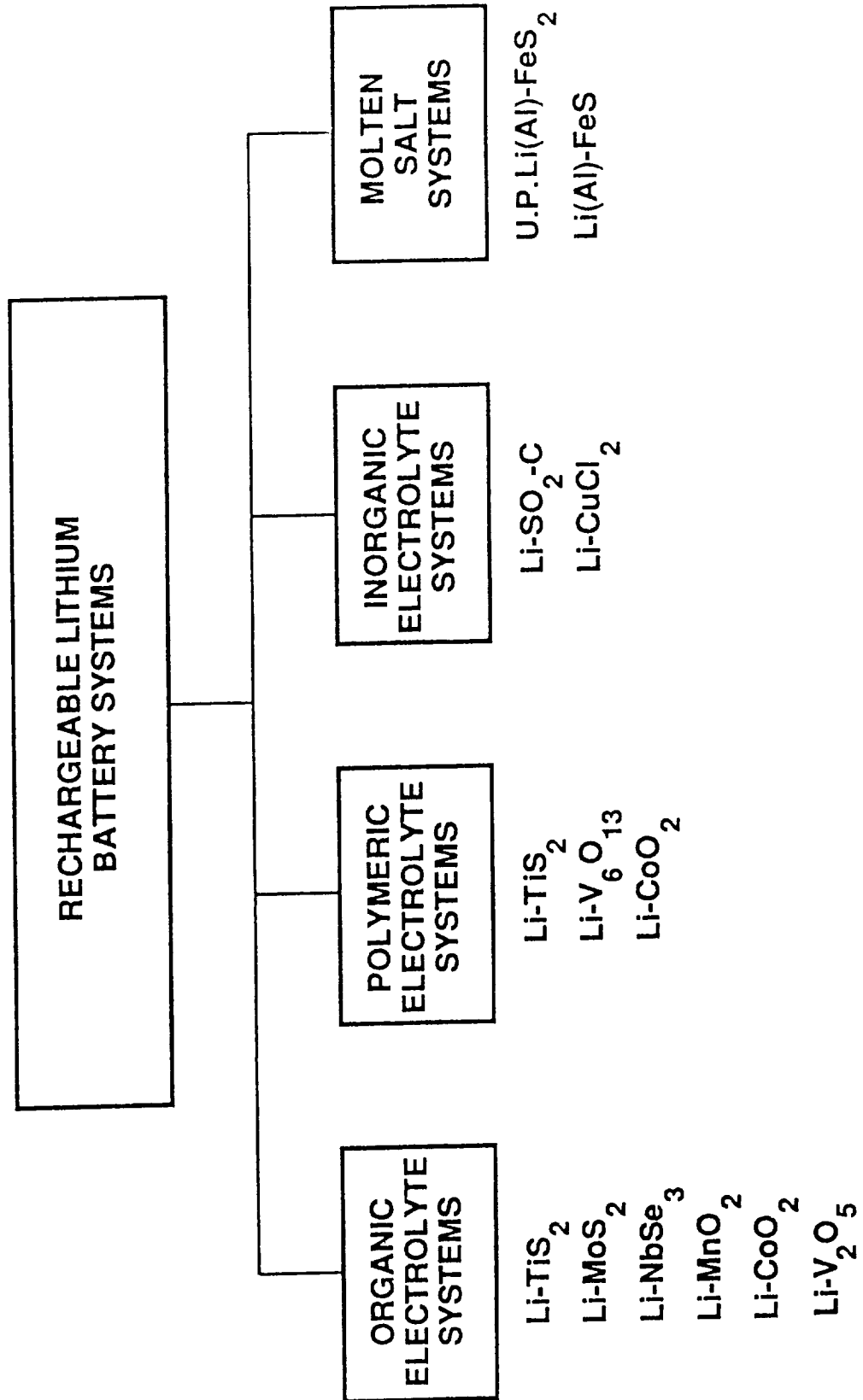
MARS ROVER



PENETRATORS
(GLOBAL NETWORK MISSION)



CLASSIFICATION OF SECONDARY LITHIUM CELLS



**SECONDARY LITHIUM CELLS/BATTERIES
SPECIFIC ENERGY OF SELECTED
CATHODE MATERIALS**



MATERIAL	AVE. V (Volt)	Li EQ.* PER mole	SPECIFIC ENERGY (Wh/kg) THEO.	EXP.**	CYCLE LIFE
JPL STUDIES (EXPERIMENTAL CELLS)					
Li-TiS ₂	2.1	0.9	473	417	300+
MoS ₂	1.9	2.0	717	421	50+
NbSe ₃	1.8	2.8	412	384	150+
V ₆ O ₁₃	2.2	4.0	636	361	50+
FROM LITERATURE (PROTOTYPE CELLS)					
Li-TS ₂	2.1	0.8	473	378	200+
NbSe ₃	1.8	2.5	412	330	200+
MoS ₂	1.7	0.8	272	214	200+
MnO ₂	3.0	0.5	855	364	200+
CoO ₂	4.0	0.5	1094	465	50+
CuCl ₂	3.2	2.0	1125	665	140+
SO ₂	3.1	1.0	524	524	30+

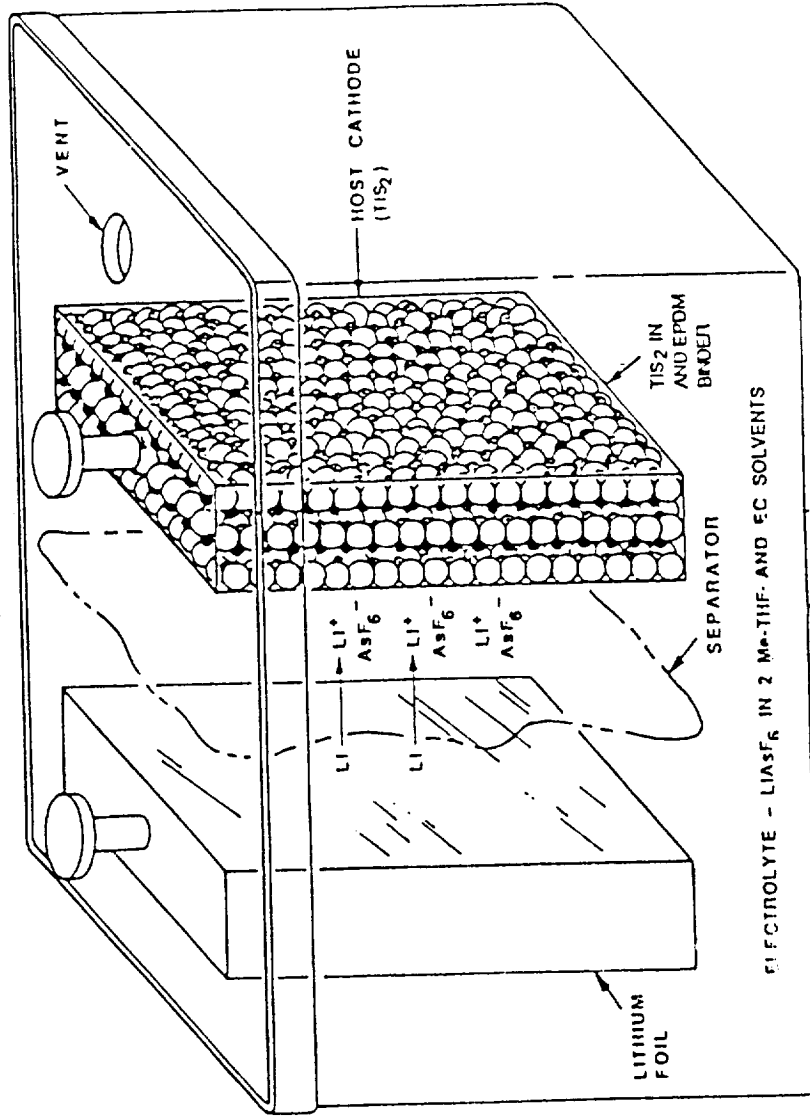
* EXPERIMENTALLY REVERSIBLE

** EXPERIMENTALLY REVERSIBLE LITHIUM EQ./mole, BINDER AND CONDUCTING DILUENTS WERE TAKEN INTO CONSIDERATION

RECHARGEABLE AMBIENT-TEMPERATURE LITHIUM BATTERIES

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SCHEMATIC DIAGRAM OF A Li-TiS₂ CELL

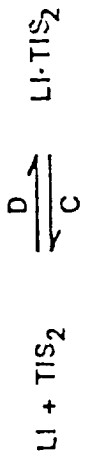


ELECTROLYTE

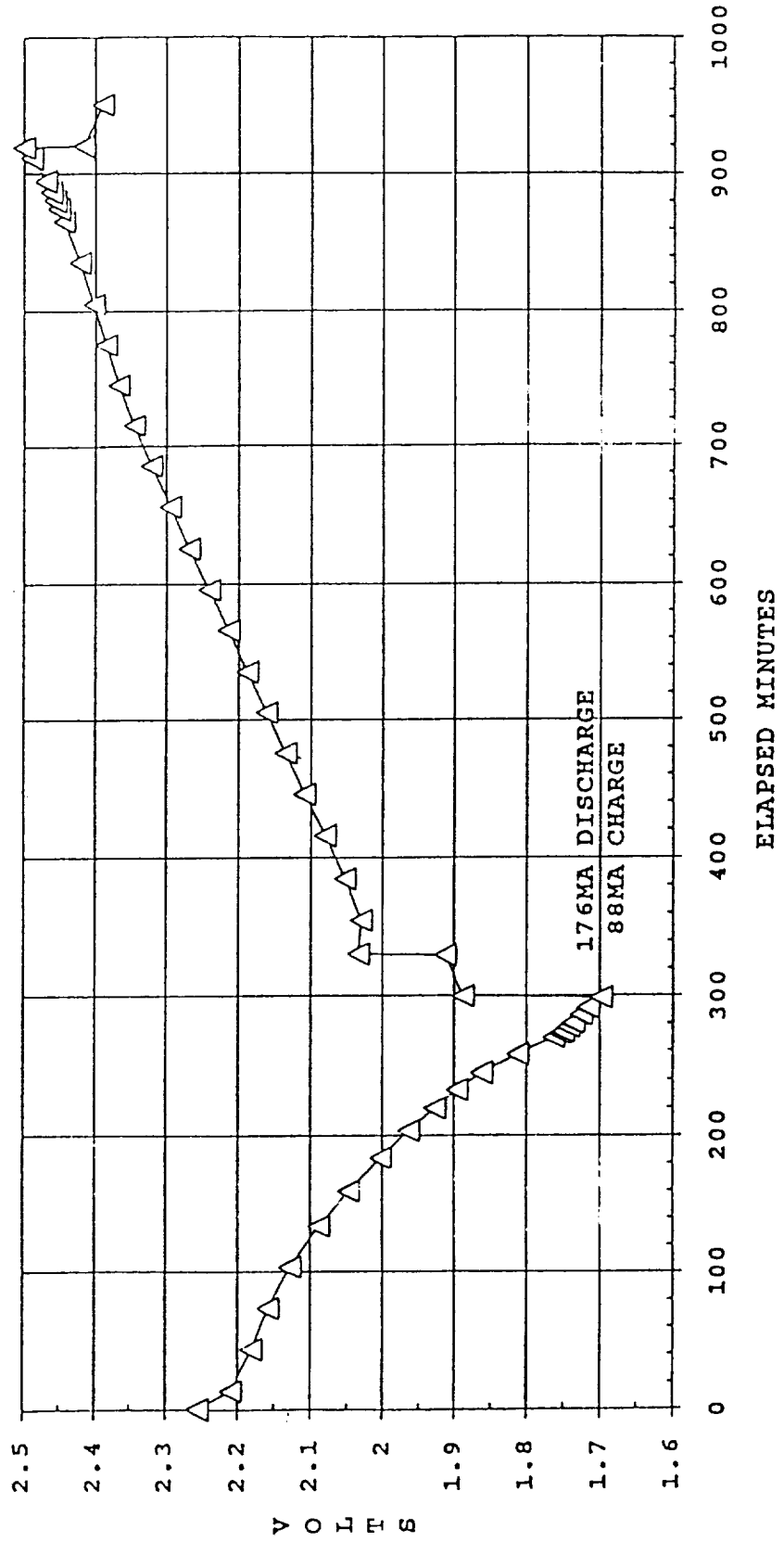
LITHIUM ARSENIC HEXAFLUORIDE (LiAsF₆) - SALT
 2-METHYL TETRA HYDROFURAN (2-MeTHF) WITH
 ETHYLENE CARBONATE (EC) - MIXED SOLVENT

CELL REACTIONS

DISCHARGE . . . LI INTERCALATION (INSERTION)
 CHARGE. LI DE-INTERCALATION (REMOVAL)

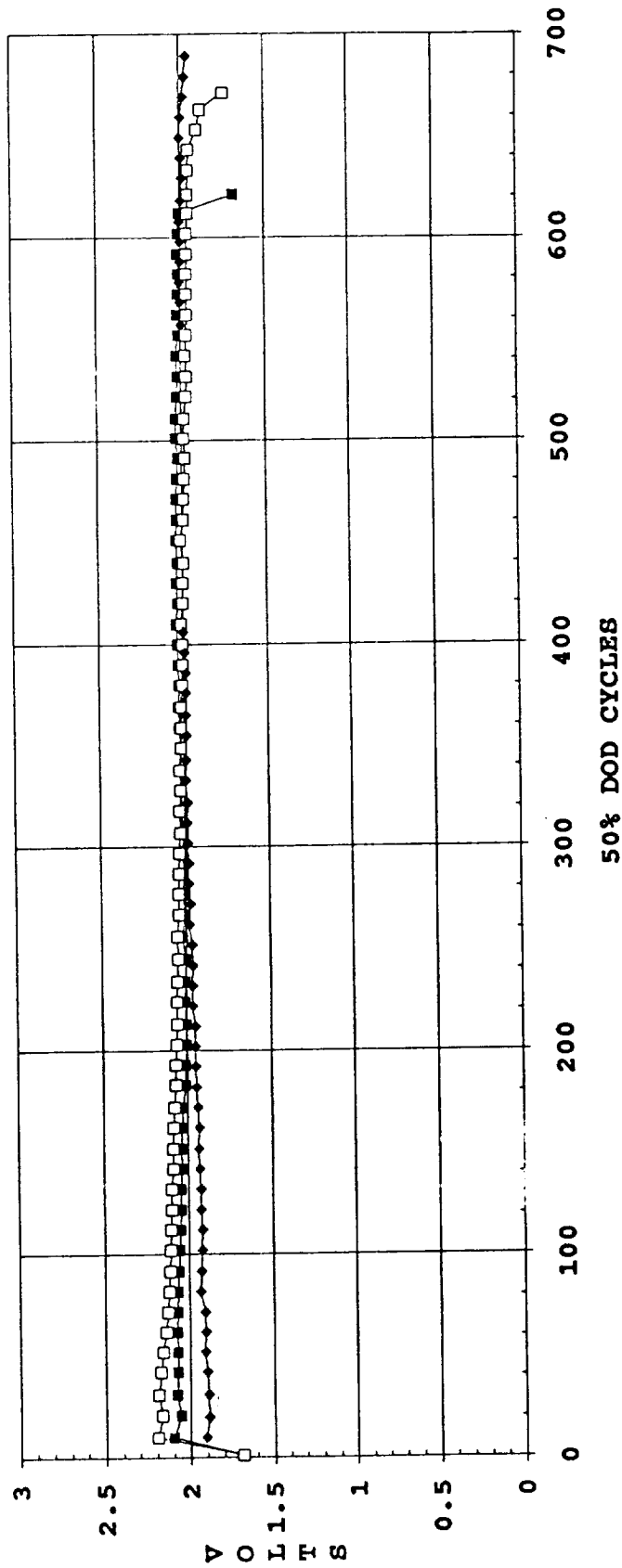


TYPICAL CHARGE/DISCHARGE CURVE FOR 1 Ah Li-TiS₂ CELL

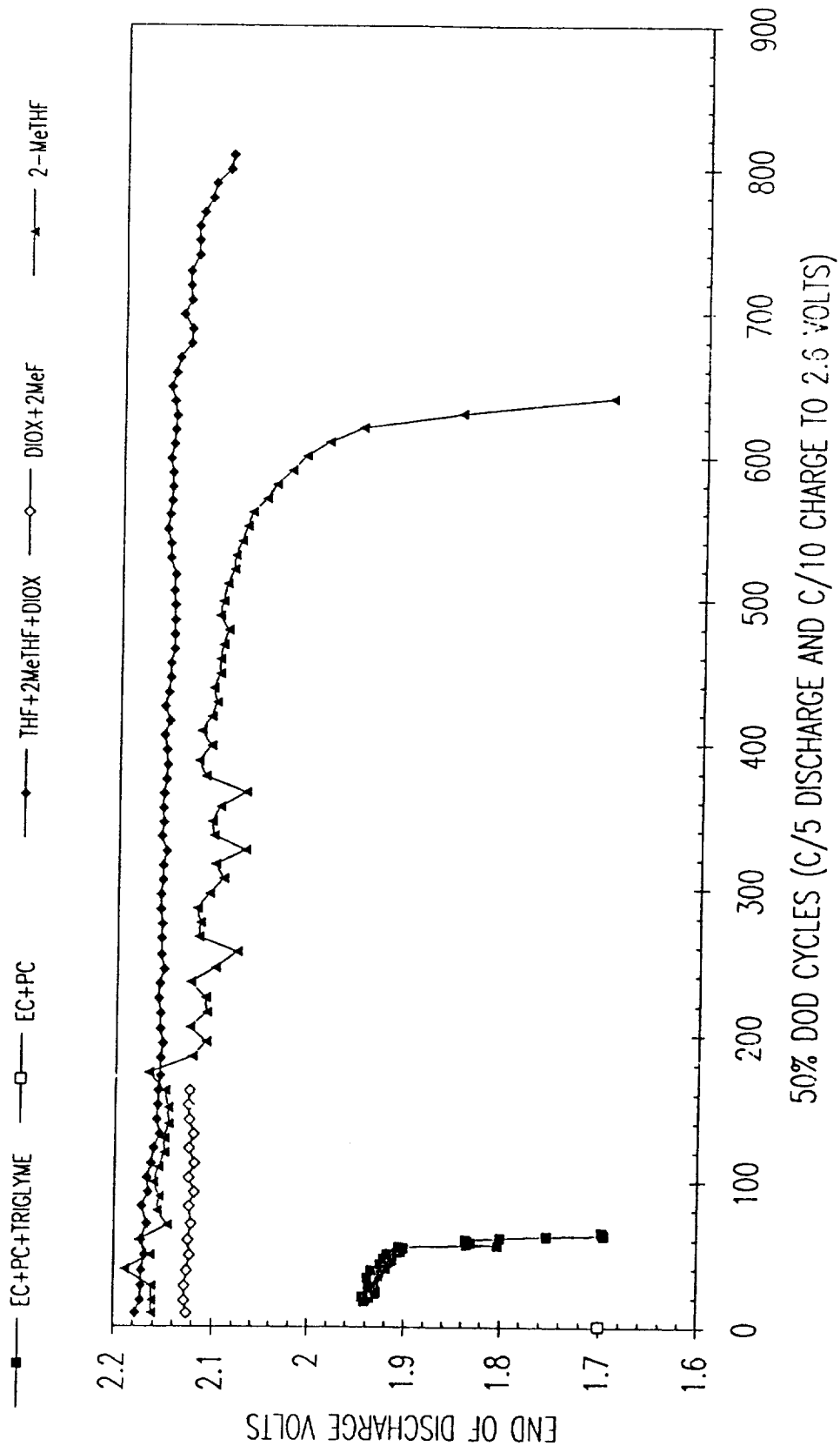


END-OF-DISCHARGE VOLTAGE VS CYCLES FOR JPL FABRICATED LITHIUM-TITANIUM
DISULFIDE CELLS

■ 2-METHF □ THF+2-METHF+2MeF ◆ EC+2-METHF

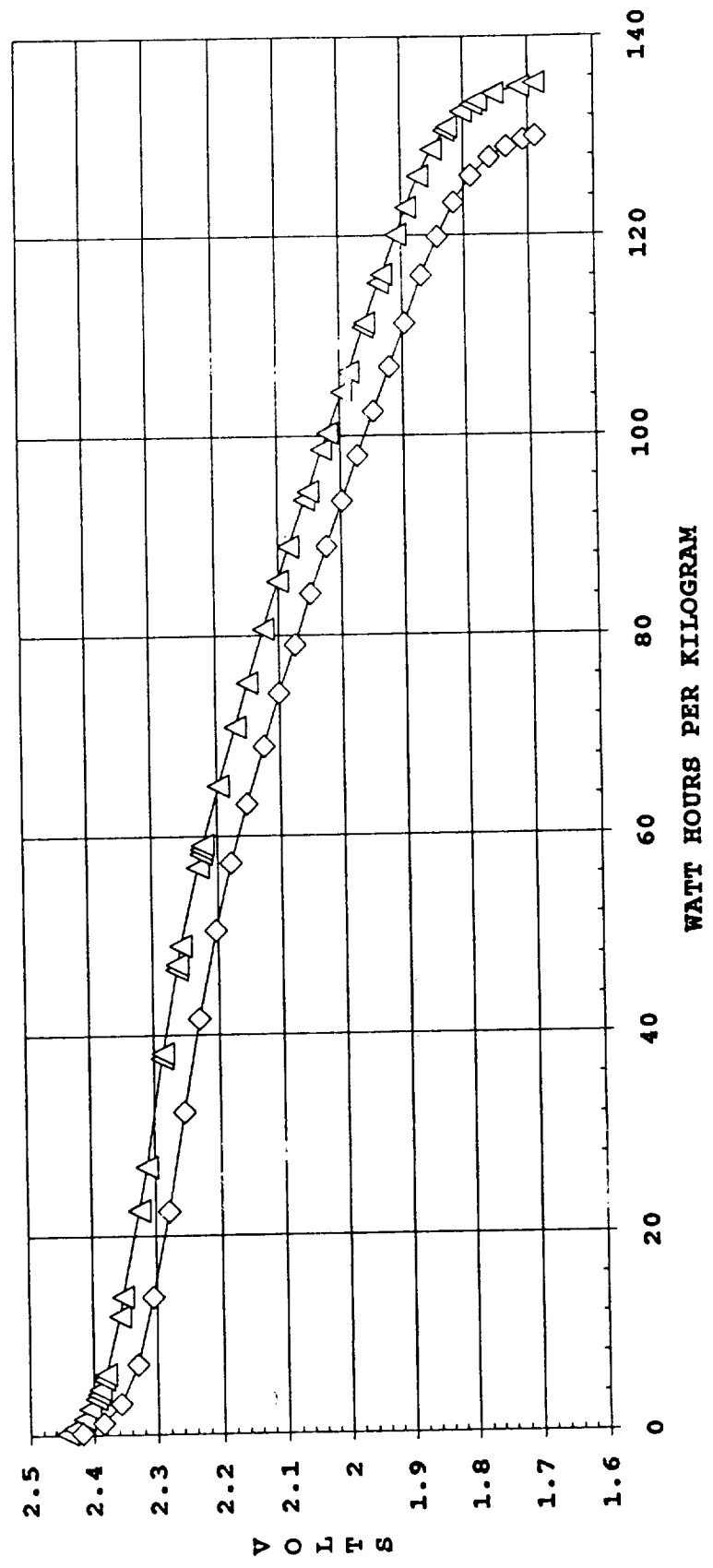


CYCLE LIFE PERFORMANCE OF 1 AHR LITHIUM-TITANIUM DISULFIDE CELLS WITH VARIOUS ELECTROLYTES

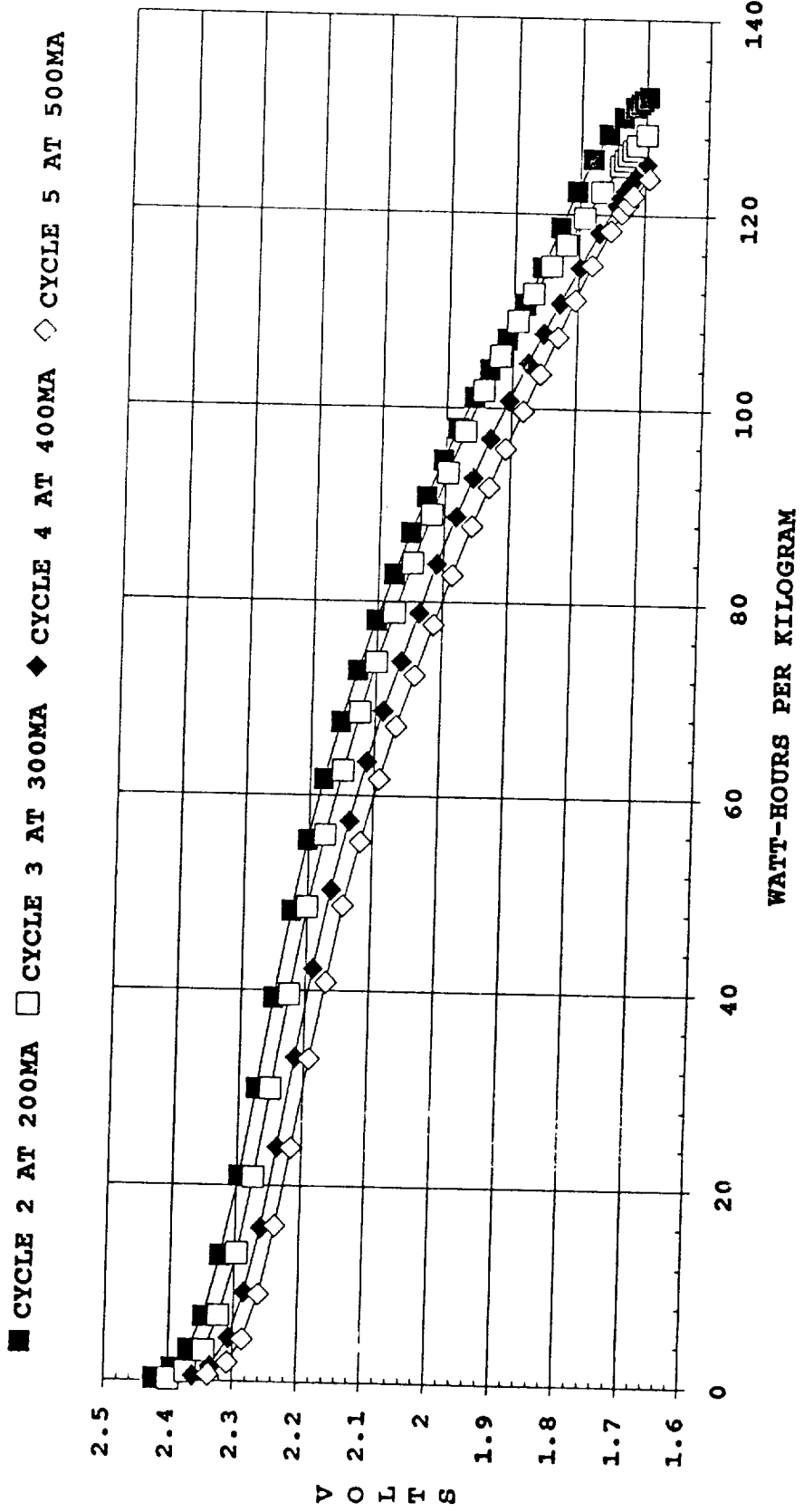


**C/5 PERFORMANCE (200MA) OF
AA 1 AMPERE-HOUR LITHIUM
TITANIUM DISULFIDE CELL**

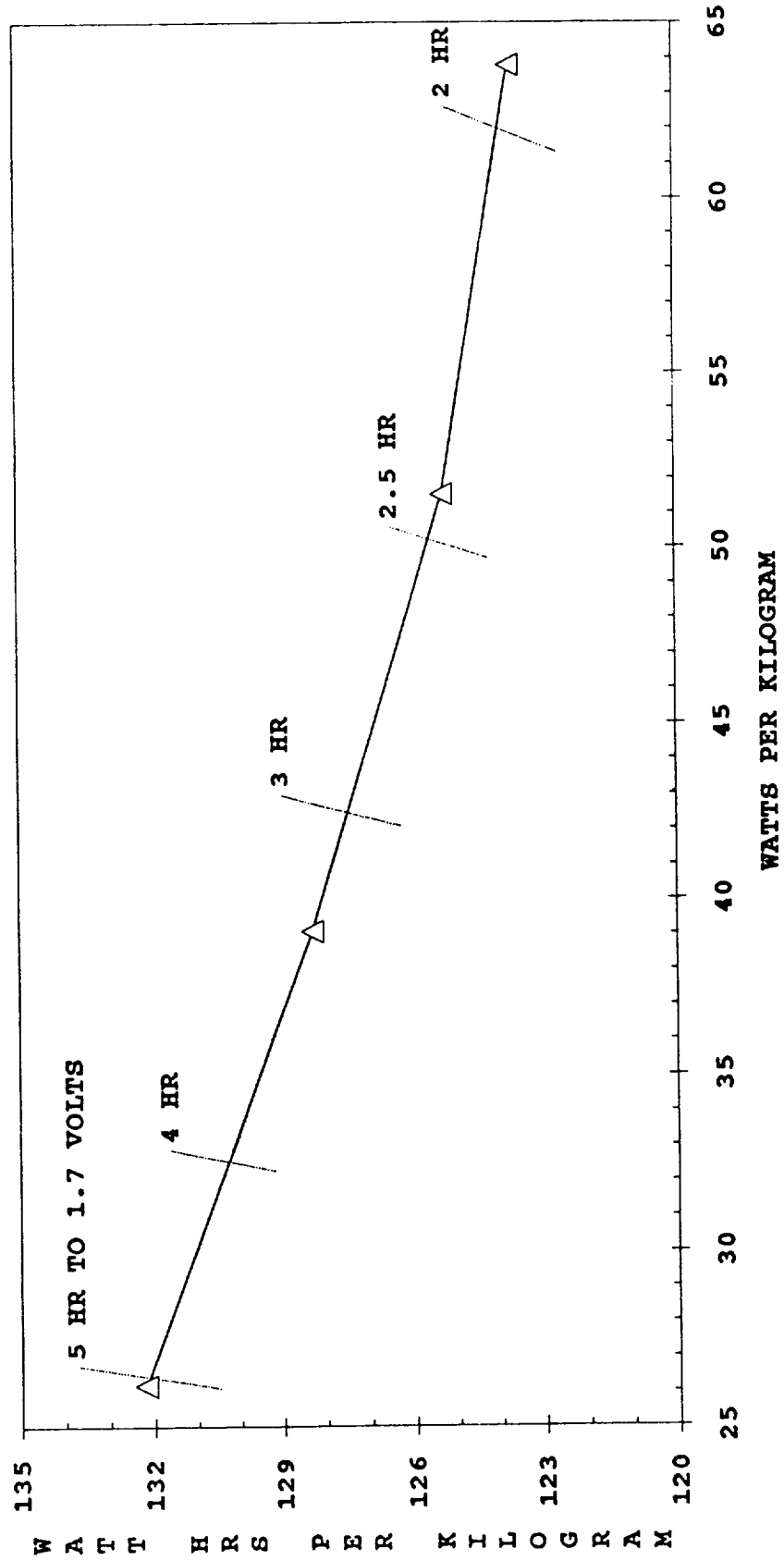
△ CYCLE 1 PERFORMANCE ◇ AFTER 503 50% DOD CYCLES



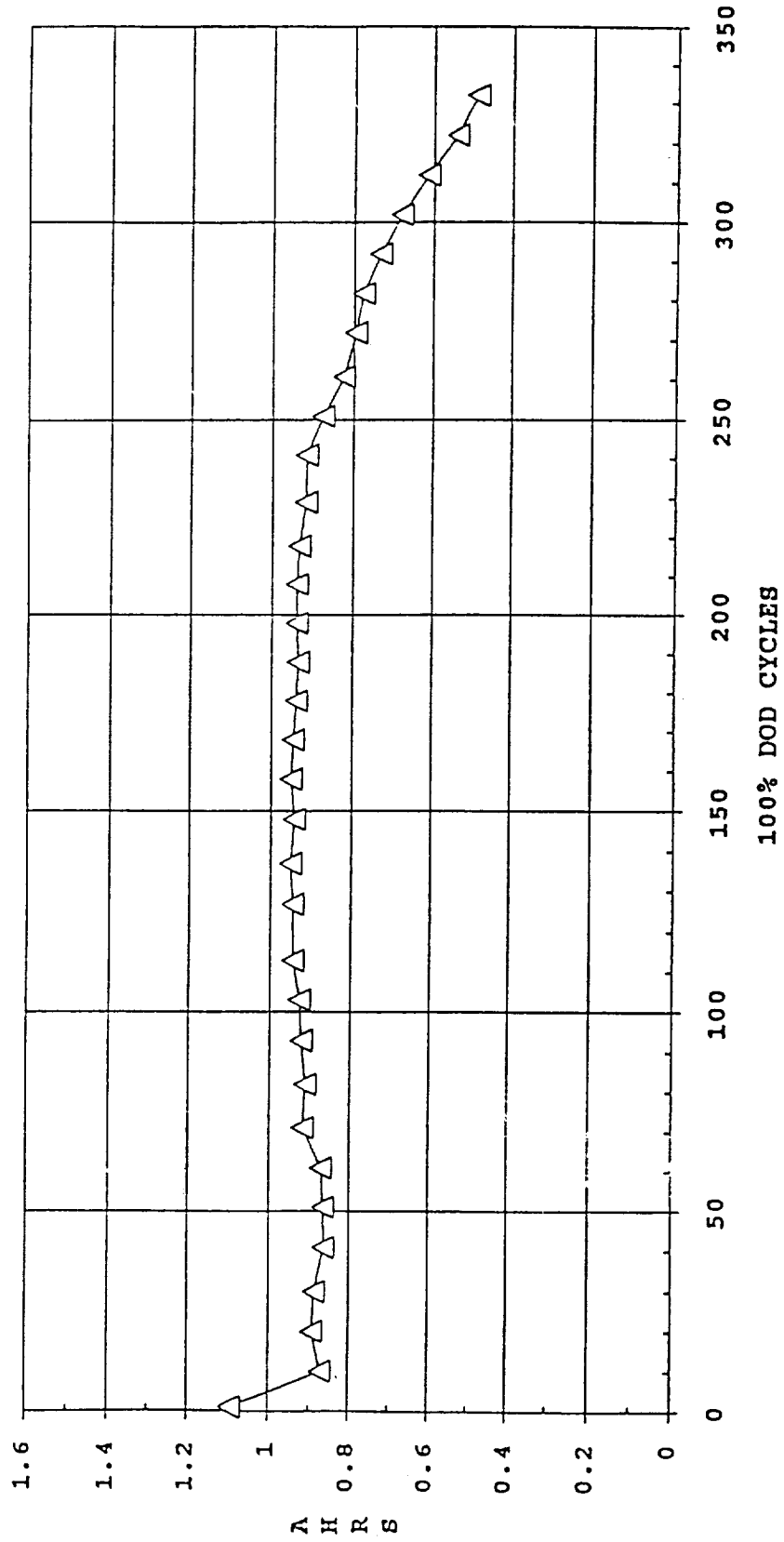
TYPICAL PERFORMANCE OF MANUFACTURED AA 1 AMPERE-HOUR LITHIUM
TITANIUM DISULFIDE CELL



PERFORMANCE OF A TYPICAL MANUFACTURED AA 1 AMPERE-HOUR LITHIUM
TITANIUM DISULFIDE CELL



CYCLE LIFE CHARACTERISTICS OF JPL 1 Ah Li-TiS₂ CELL
AT 100% DOD

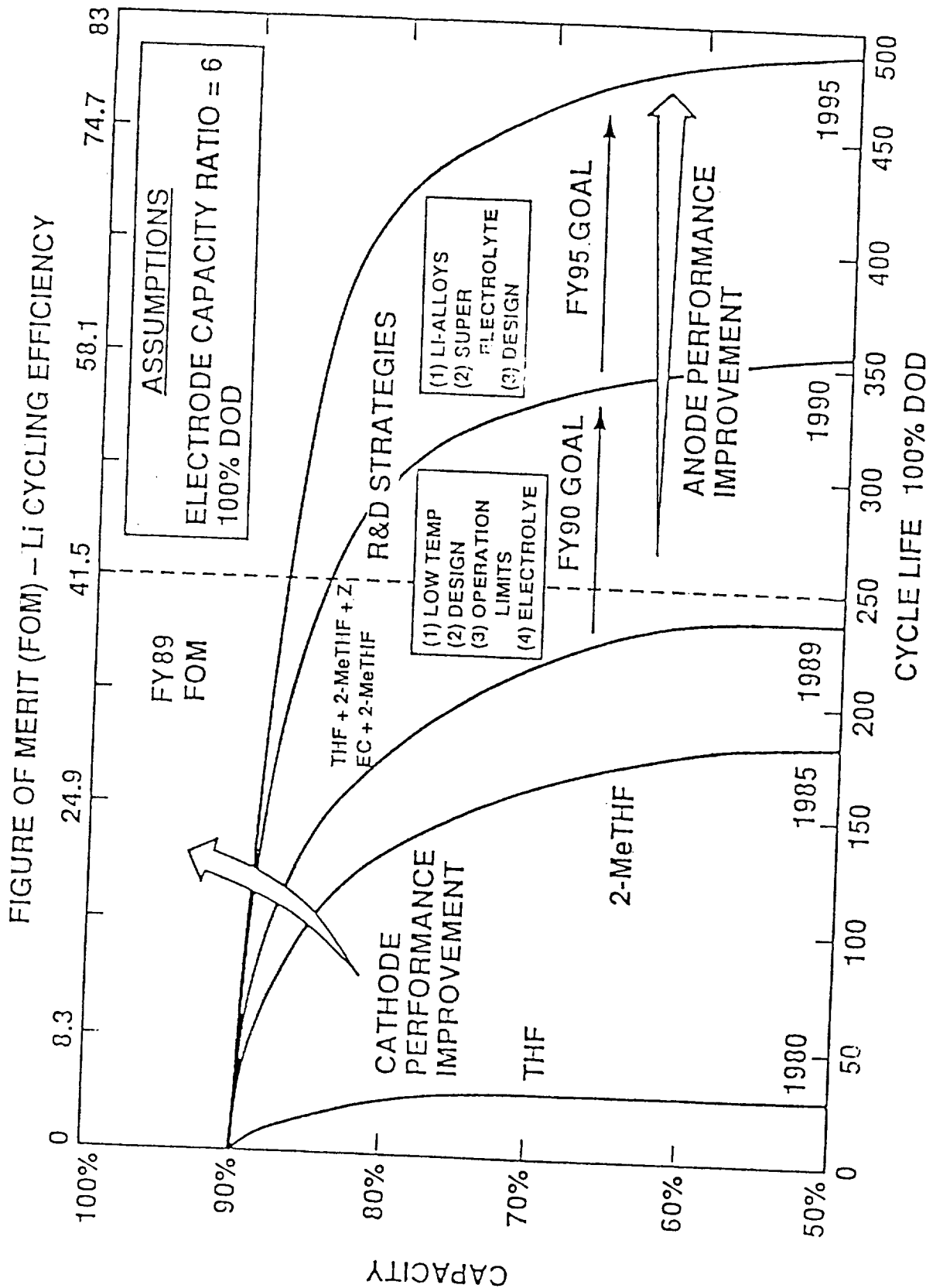




REQUIRED TECHNOLOGY IMPROVEMENTS

<u>IPARAMETER</u>	<u>PRESENT STATUS</u>	<u>NASA REQUIREMENT</u>
CYCLE LIFE	335+ (100% DOD) 650+ (50% DOD)	500 (100% DOD) 1000 (50% DOD)
RATE CAPABILITY	C/5	C/2
CELL SIZE	1 Ah	30 Ah
OVERCHARGE/OVERDISCHARGE	SENSITIVE	TOLERANT
ACTIVE STORAGE	1 YEAR	5 YEARS

JPL RECHARGEABLE LITHIUM CELL PROGRAM ADVANCES IN Li-TiS₂ CELL TECHNOLOGY



ALTERNATE Li ANODE MATERIAL STUDIES
EXPERIMENTAL EVALUATION OF SELECTED Li ALLOYS

<u>Material</u>	<u>Stability</u> *	<u>Ave. E. vs. Li</u> (mV)	<u>Reversibility</u> **		<u>Specific Energy</u> *** (wh/Kg)	
			<u># OF Li</u> <u>Estimated</u>	<u>Experimental</u>	<u>Estimated</u>	<u>Experimental</u>
Li _{1.2} Al	good	380	1.0	< 0.8	312	300
Li _{2.85} Cd	poor	0	2.6	--	322	--
Li _{4.5} Pb	good	388	3.5	< 1.5	254	167
Li _{0.15} C	good	200	0.15	< 0.08	255	186
Li _{4.4} Si	poor	--	--	--	--	--
Li _{4.3} Sn	good	411	2.0	< 1.0	243	171
Li _{1.1} Zn	good	191	0.6	< 0.12	220	62

* Microcalorimetric and OCV measurements.

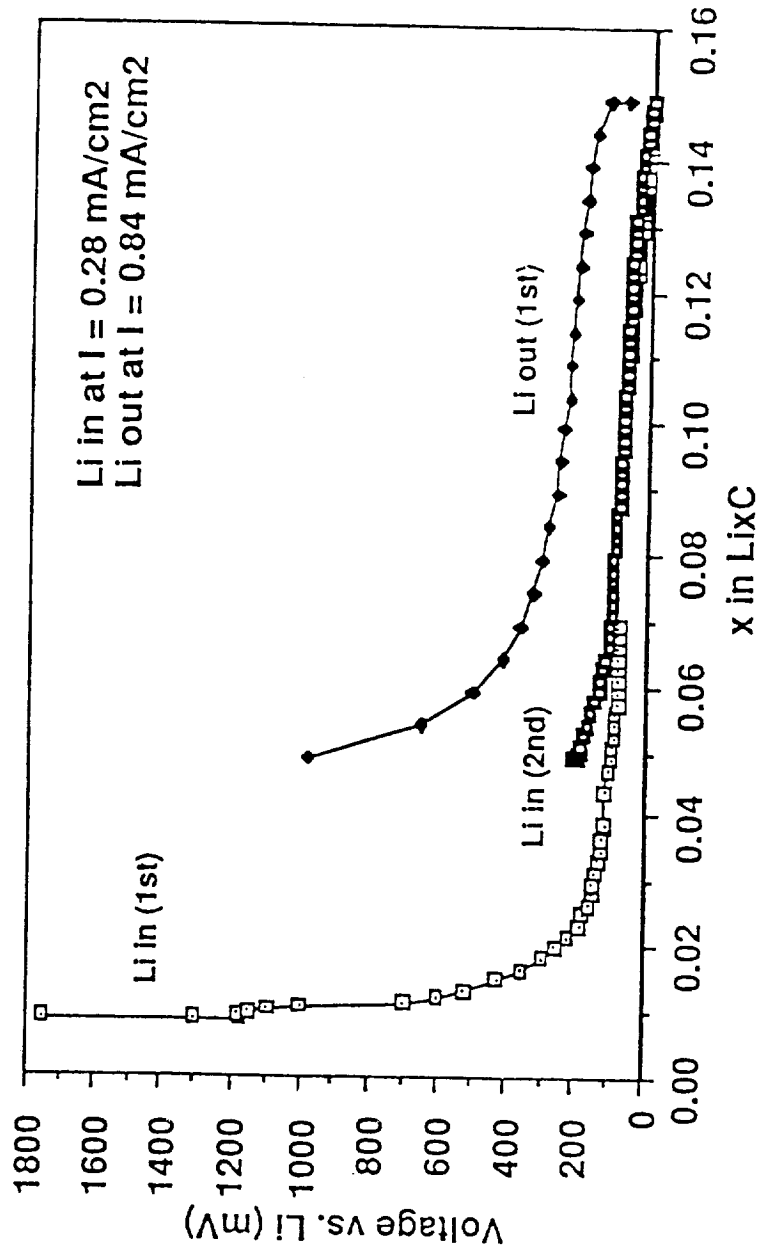
** Galvanostatic cycling studies.

*** Calculated based on TIS2 cathode.

SUMMARY OF FINDINGS:

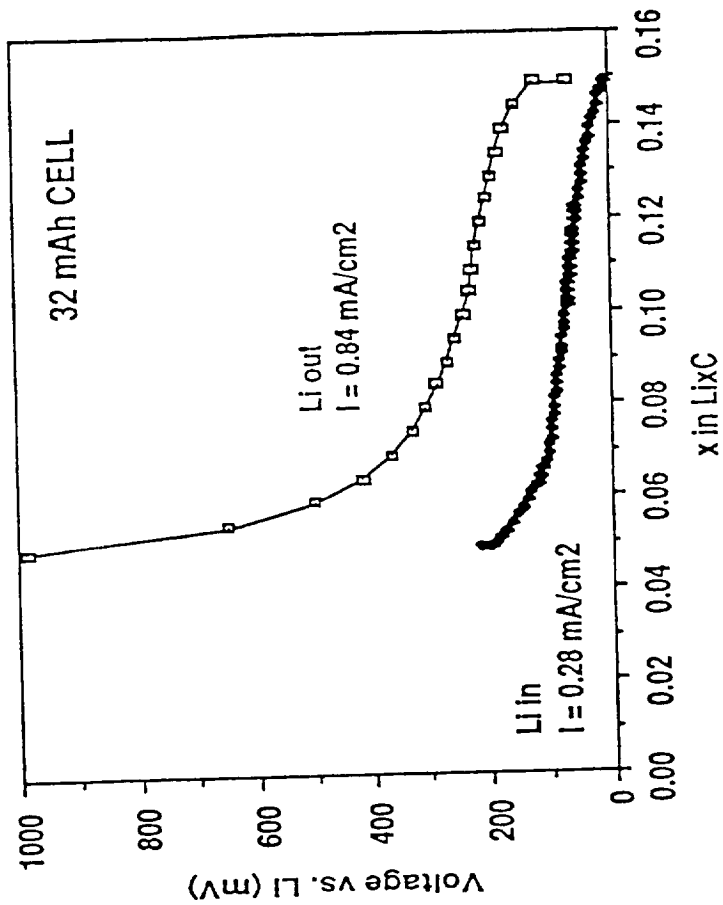
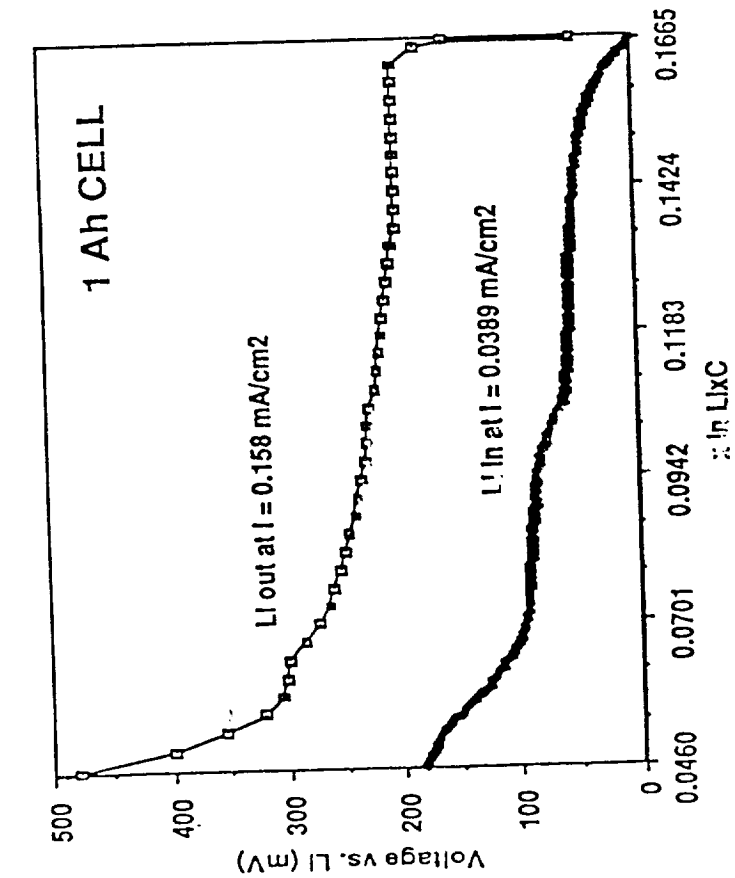
- o Li-Si & Li-Cd ALLOYS WERE FOUND TO BE UNSTABLE.
- o SELECTED Li-Al and Li-C ALLOY SYSTEMS FOR DETAILED ASSESSMENT.

ELECTROCHEMICAL INTERCALATION & DE-INTERCALATION OF Li IN Li_xC

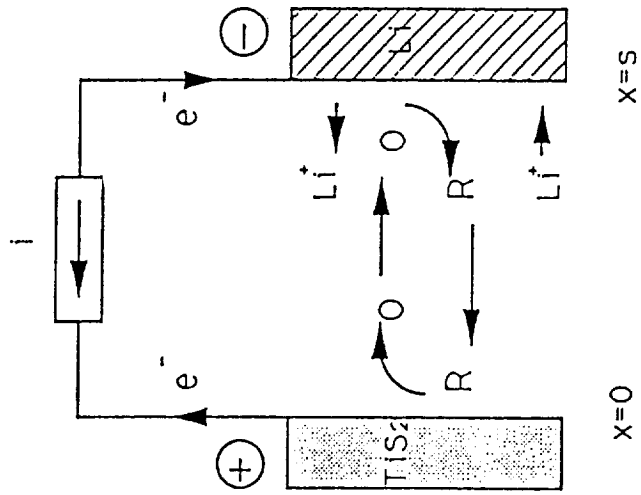




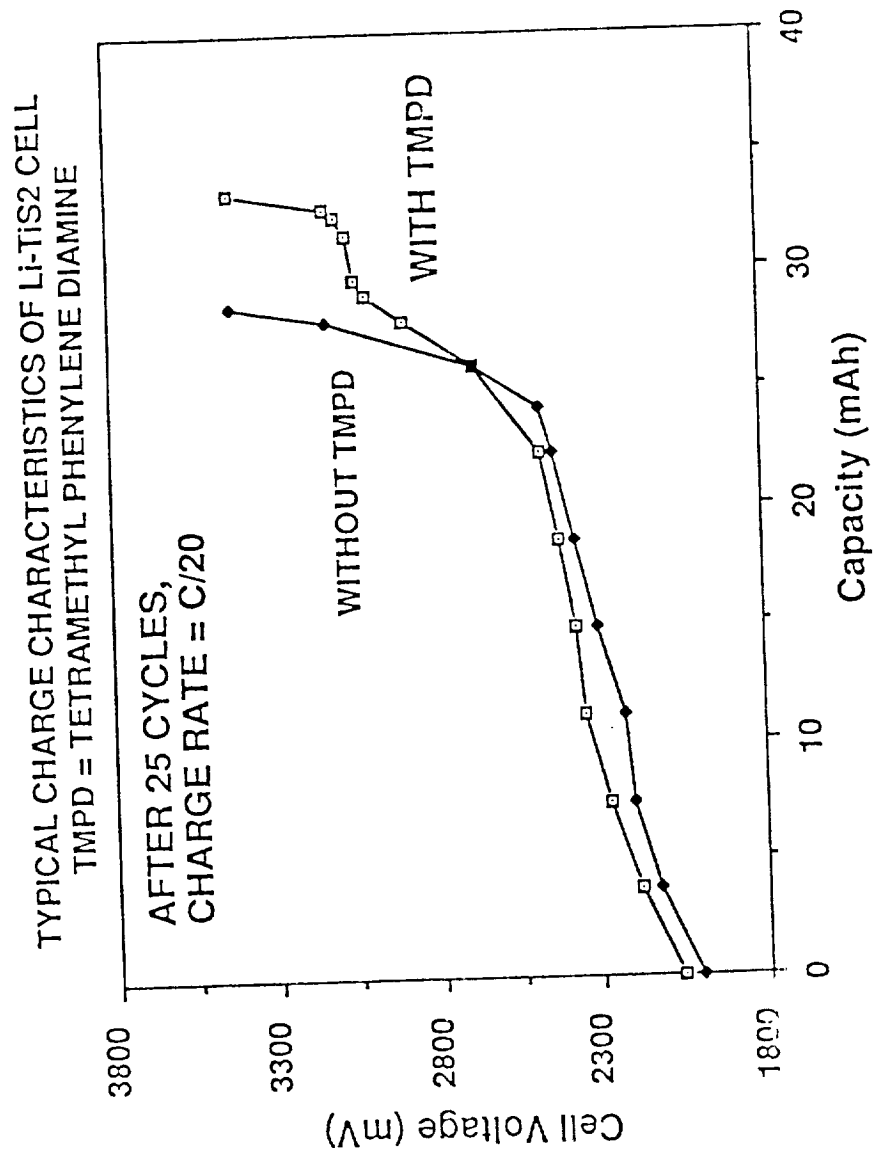
COMPARISON OF CHARGE & DISCHARGE CHARACTERISTICS OF 1 Ah & 32 mAh CELLS



REDOX SHUTTLE APPROACH TO OVERCHARGE PROTECTION



CHEMICAL ENERGY CONVERSION (BATTERY) TECHNOLOGY
JPL RECHARGEABLE LITHIUM CELL PROGRAM
 STUDIES ON OVERCHARGE PROTECTION



SECONDARY LITHIUM CELLS/BATTERIES CONCLUSIONS

- SECONDARY LITHIUM BATTERIES ARE SUITABLE FOR PLANETARY MISSIONS REQUIRING
 - HIGH SPECIFIC ENERGY
 - LONG ACTIVE SHELF LIFE
 - LIMITED CYCLE LIFE
- TiS_2 CATHODE MATERIAL MEETS ALL REQUIREMENTS FOR RECHARGABLE LI CELL
 - HIGH INTRINSIC REVERSIBILITY
 - REALIZABLE SPECIFIC ENERGY
- SECONDARY LITHIUM TECHNOLOGY IS STILL EVOLVING
 - LOW CAPACITY CELLS (~1 Ah) DEMONSTRATED
 - > 700 CYCLES (@ 50% DOD) ACHIEVED
- WORK IS IN PROGRESS TO IMPROVE CYCLE LIFE AND SAFETY
 - ELECTROLYTES
 - ALTERNATE LI ANODE
 - SEPARATORS

**SECONDARY LITHIUM CELLS/BATTERIES
ACKNOWLEDGEMENTS**

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**THIS WORK DESCRIBED HERE WAS CARRIED OUT AT THE
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