



Technology for Space Station Evolution Workshop	Crew and Thermal Systems Division	
	A.F. Behrend	1-16-90

Technology for Space Station Evolution Workshop

JSC ECLSS R&T Program Overview

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Dallas, TX
January 16-19, 1990

P-31
A.F. Behrend
NASA - JSC

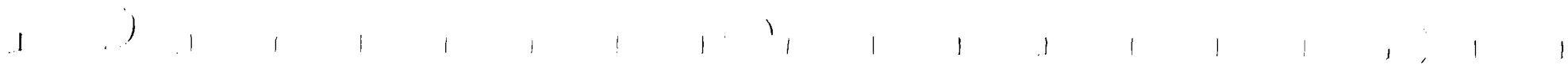
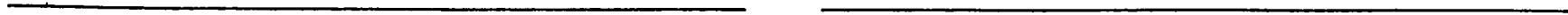
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Content

- **Advancements in Electrochemical CO2 Removal**
- **Supercritical Water Waste Oxidation**
- **Electrooxidation for Post-treatment of Reclaimed Water**
- **Photocatalytic Post-Treatment of Reclaimed Water**





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Advancements in Electrochemical CO2 Removal

Objective

- Investigate and develop fundamental process enhancements in electrochemical CO2 removal

Benefit

- Improve performance and reliability
 - CO2 removal efficiency improvement (5-10% improvement achieved)
 - Cell composition improvement
 - Hydrogen feed elimination

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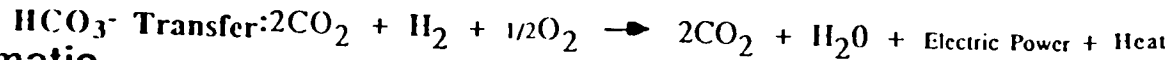
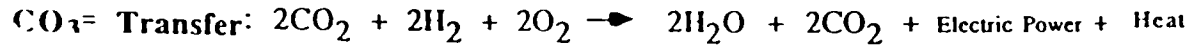
A.F. Behrend**1-16-90****Advancements in Electrochemical CO₂ Removal****Technical Description**

- Air passes through electrochemical cell where CO₂ is absorbed at cathode and evolved at anode
 - Electrochemical CO₂ removal with hydrogen utilizes alkaline hydrogen/oxygen fuel cell reaction
 - O₂ from air supplied at cathode where CO₂ is absorbed
 - H₂ supplied at anode where CO₂ is evolved
 - CO₂ reacts with hydroxyl ions (OH⁻) to form carbonate and bicarbonate ions (CO₃⁼ and HCO⁻) which migrate to anode where heat energy from the fuel cell reaction releases the CO₂
 - Half-cell reactions at both electrodes are thermodynamically spontaneous
 - Process generates electricity
 - Same process can be carried out without supply of hydrogen
 - Series of reactions not spontaneous
 - Power must be supplied (approximately 105W/per person)
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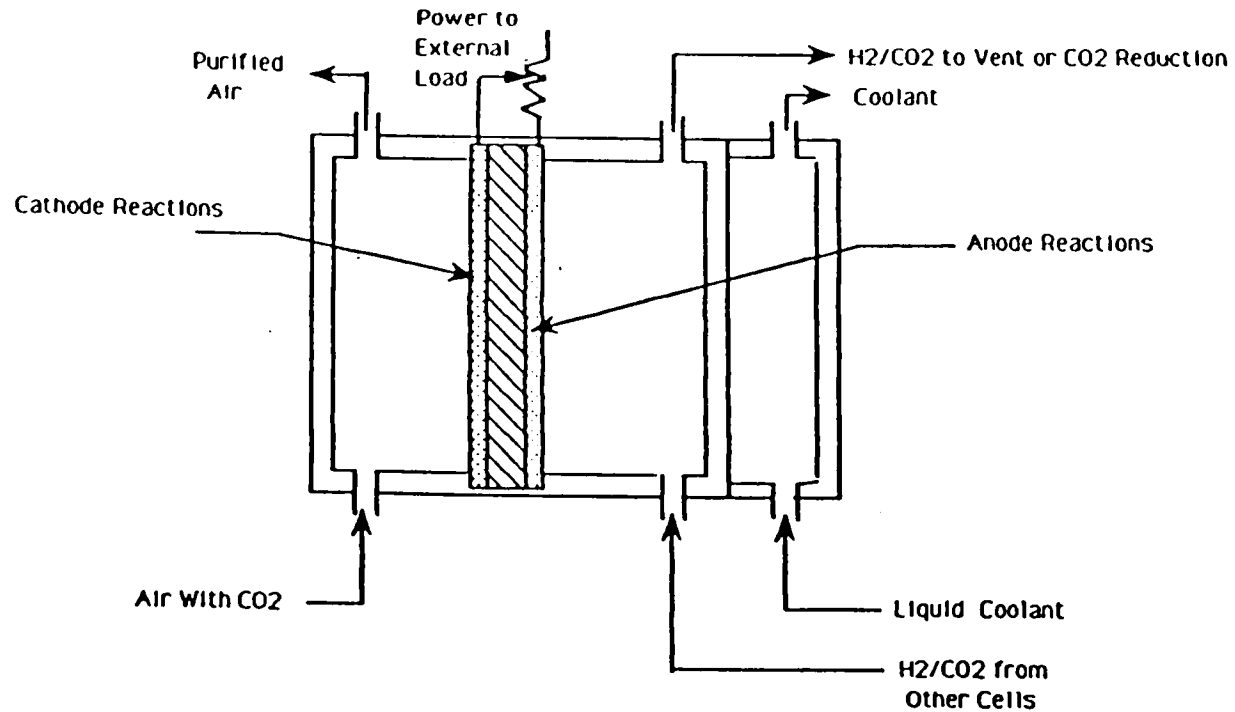


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Advancements in Electrochemical CO2 Removal



Schematic

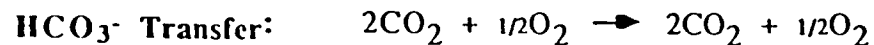
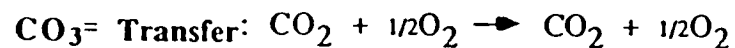


Electrochemical Carbon Dioxide Removal with Hydrogen

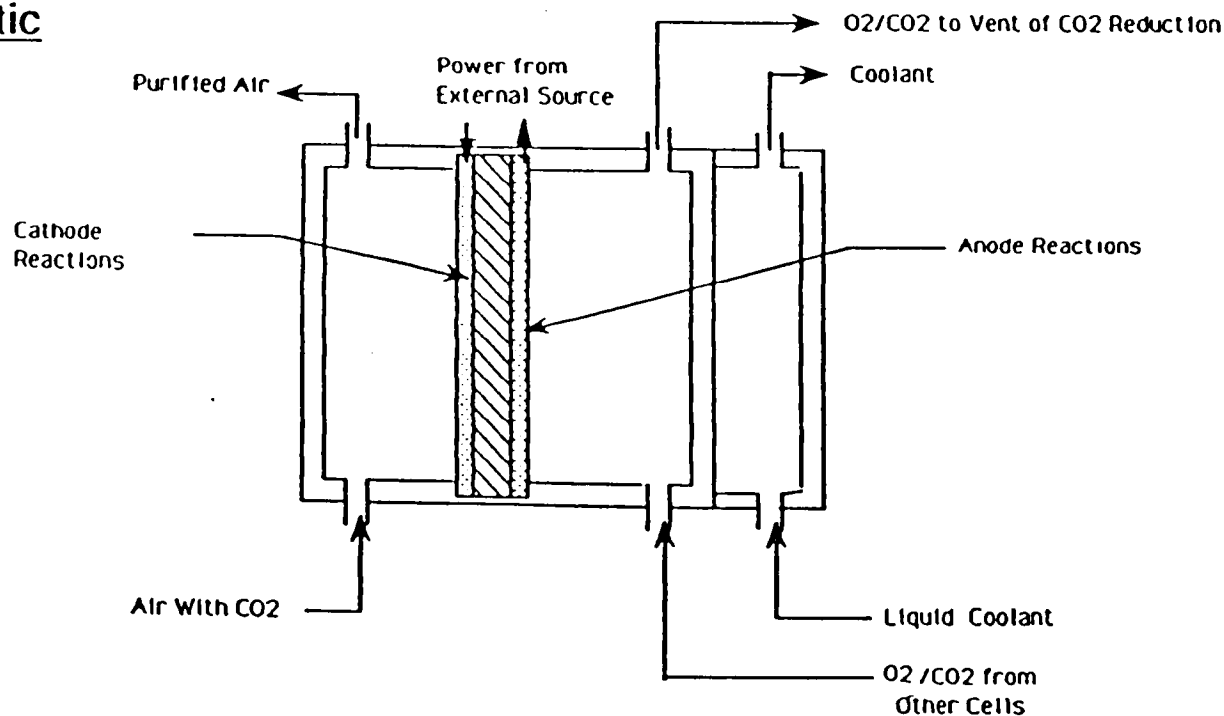


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Advancements in Electrochemical CO2 Removal



Schematic



Electrochemical Carbon Dioxide Removal without Hydrogen



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Advancements in Electrochemical CO₂ Removal

Status

- Program with Life Systems, Inc./Texas A&M; Initiated in December 1987
- 2 year Phase I to investigate and develop fundamental process enhancements
 - Literature review to identify areas of study for improved performance and operational flexibility
 - Bench-scale laboratory testing of cell components to identify best candidates for integrated testing
 - Single cell unit design, fabrication, and testing
- Single cell testing being completed now
- 1 year Phase II for multi-cell unit design, fabrication, and test



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Advancements in Electrochemical CO2 Removal

Results

- **Determined optimum electrocatalyst loading and binding agent content for gas diffusion electrodes**
- **Developed an improved electrode fabrication method using ultrasonic device for the dispersion of gas diffusion electrode components**
- **Proved that the electrolyte matrix thickness can be reduced to half of the baseline matrix thickness for improved performance without sacrificing the differential pressure capability**
- **Identified and developed electrode materials for the anode of the "without hydrogen" electrochemical CO2 removal cell**

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FY90 Activity

- **Documentation of Phase I Results**
 - **Initiation of Phase II Multi-cell Unit Design and Fabrication**
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Supercritical Water Waste Oxidation

Objective

- **Expand the fundamental understanding of the SCWO waste treatment process**
- **Determine reaction mechanisms and effect of SCWO process variables (temperature, residence time, feed concentration, pressure) for simple compounds - methane, ammonia, etc.**
- **Determine mechanism of reaction residue (salt) formation - rate, temperature, etc.**

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Supercritical Water Waste Oxidation

Benefit

- System and crew waste approximately 6-8 lb/person-day (approximately 0.25 ft³/person-day)

- SCWO process potentially
 - Reduces waste storage (35 ft³ reduced to approximately 0.1 ft³)
 - Produces excess water
 - o Enhanced hygiene
 - o Radiation protection supplement
 - o EVA support



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Supercritical Water Waste Oxidation

Technology Description

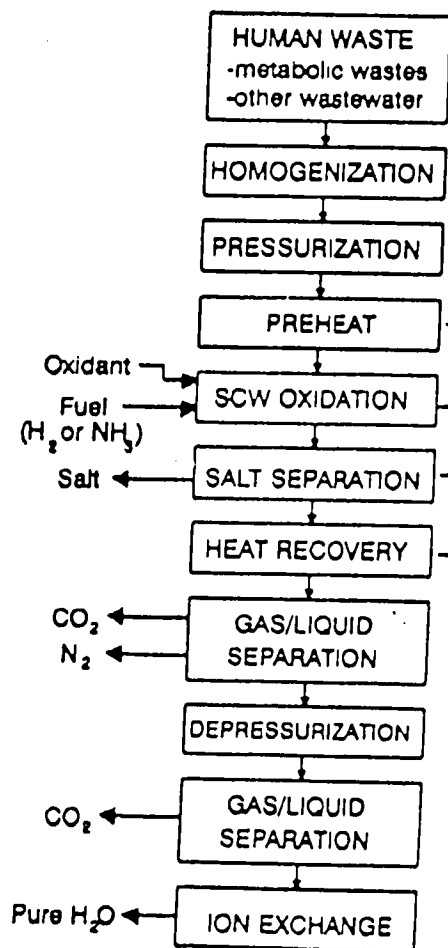
- SCWO process converts organic waste (feces, urine, trash) to carbon dioxide nitrogen, and water
- Process operation above the water critical point (3200 psia, 705 °F;
218 atm, 374 °C)
- Organic material is oxidized leaving reaction residue in the form of salts and oxides
- Process depends upon containment and removal of reaction ash

Status

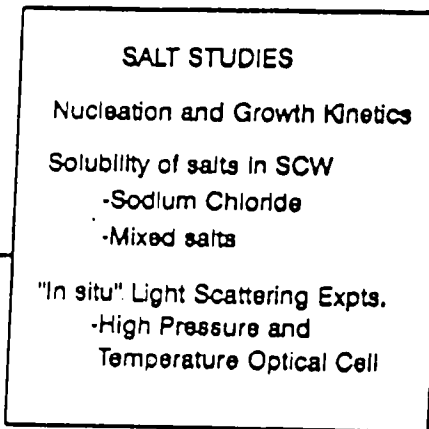
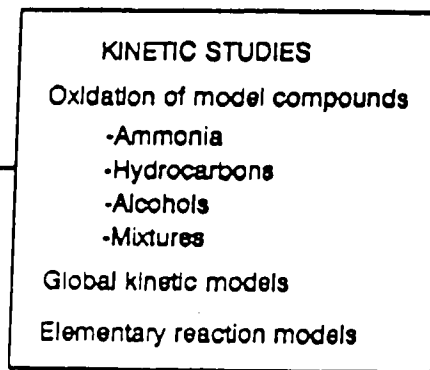
- M.I.T. grant in final phase
 - September 1987 to September 1990
 - Focus upon reaction kinetics and salt formation with analysis and experimental results
-

HUMAN WASTE TREATMENT AND RECYCLE BY OXIDATION IN SUPERCRITICAL WATER (SCW) (MODAR PROCESS)

PROCESS STEPS



MIT FUNDAMENTAL RESEARCH





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Supercritical Water Waste Oxidation

Results

- **Reaction kinetics**
 - Expanded experimental capability to 700 °C, 300 atm
 - Measurement of kinetics and correlation to analytical models for carbon monoxide, ethanol, methanol, methane, ammonia, ammonia/ethanol, carbon monoxide/ethanol
- **Salt formation**
 - Completed test apparatus assembly and initial checkout with water
 - Initiated preliminary sodium chloride experiments
 - Progressing with numerical modeling of salt mixing and precipitation

FY90 Activity

- **Complete salt nucleation and precipitation experiments and modeling**
 - **Expand kinetic database to examine pressure variation, alternate oxidants, dissolved salts, heat transfer rate**
-



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ELECTROOXIDATION FOR POST-TREATMENT OF RECLAIMED WATER

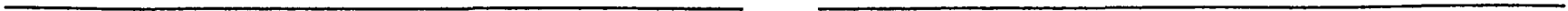
OBJECTIVE

- **DEMONSTRATE FEASIBILITY OF ELECTROOXIDATION TECHNIQUE FOR POST-TREATMENT OF RECLAIMED WASTE WATERS (DISTILLATES, PERMEATES AND HUMIDITY CONDENSATES) FOR POTABLE AND HYGIENE USAGE**

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BENEFITS

- **NEW COMPETING TECHNOLOGY FOR PURIFYING RECLAIMED WASTE WATERS**
- **NO EXPENDABLES**
- **REMOVES TOTAL ORGANIC IMPURITIES TO < 500 PPB**
- **SHOWS POTENTIAL FOR PROVIDING DISINFECTION**





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ELECTROOXIDATION FOR POST-TREATMENT OF RECLAIMED WATER

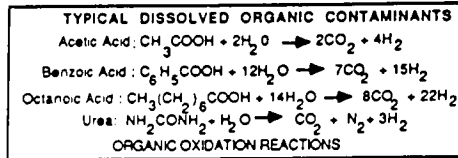
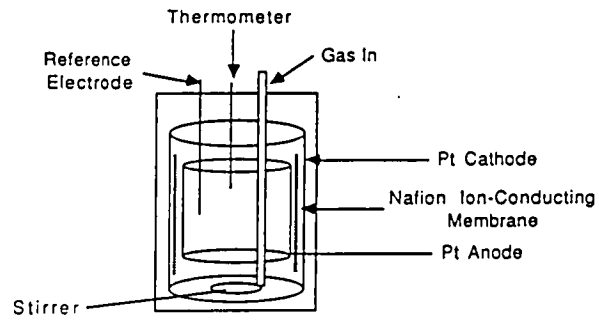
TECHNICAL DESCRIPTION

- **ELECTROCHEMICAL CELL PROVIDES GENERATION OF STRONG OXIDIZING RADICALS (HO·)**
- **LIQUID ELECTROLYTE (0.7 M SODIUM PERCHLORATE)**
- **170 W-HR REQUIRED TO OXIDIZE 50 PPM OF ORGANIC IMPURITY TO < 500 PPB IN 1 LITER OF WATER**
- **NO MOVING PARTS**

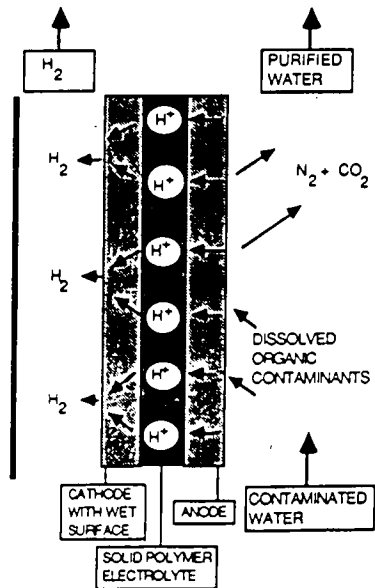
STATUS

- **GRANT INITIATED WITH TAMU IN APRIL 1989**
 - **EVALUATING FEASIBILITY OF CONCEPT AND OBTAINING PARAMETRIC DATA FOR DESIGN AND FABRICATION OF A BREADBOARD SYSTEM**
 - **COMPLETION OF RESEARCH GRANT IN APRIL 1990**
-

ELECTROLYSIS TEST CELL: INCORPORATING AN ION-CONDUCTING MEMBRANE



SCHEMATIC OF ELECTROCHEMICAL WATER POST-TREATMENT UNIT





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ELECTROOXIDATION FOR POSTTREATMENT OF RECLAIMED WATER

FUTURE PLANS

- **DEVELOP A BREADBOARD SYSTEM USING A SOLID POLYMER
ELECTROLYTE FROM FUEL CELL TECHNOLOGY**



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PHOTOCATALYTIC POST-TREATMENT OF RECLAIMED WATER

OBJECTIVE

- DEVELOP A BREADBOARD PHOTOCATALYTIC SYSTEM FOR POST-TREATMENT OF RECLAIMED WASTE WATERS (DISTILLATES, PERMEATES AND HUMIDITY CONDENSATE) FOR POTABLE AND HYGIENE USAGE

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BENEFITS

- NEW COMPETING TECHNOLOGY FOR PURIFYING RECLAIMED WASTE WATERS
- REMOVES ORGANIC IMPURITIES TO LEVELS < 500 PPB
- PROVIDES DISINFECTION
- NO EXPENDABLES



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PHOTOCATALYTIC POST-TREATMENT OF RECLAIMED WATERS

TECHNOLOGY DESCRIPTION

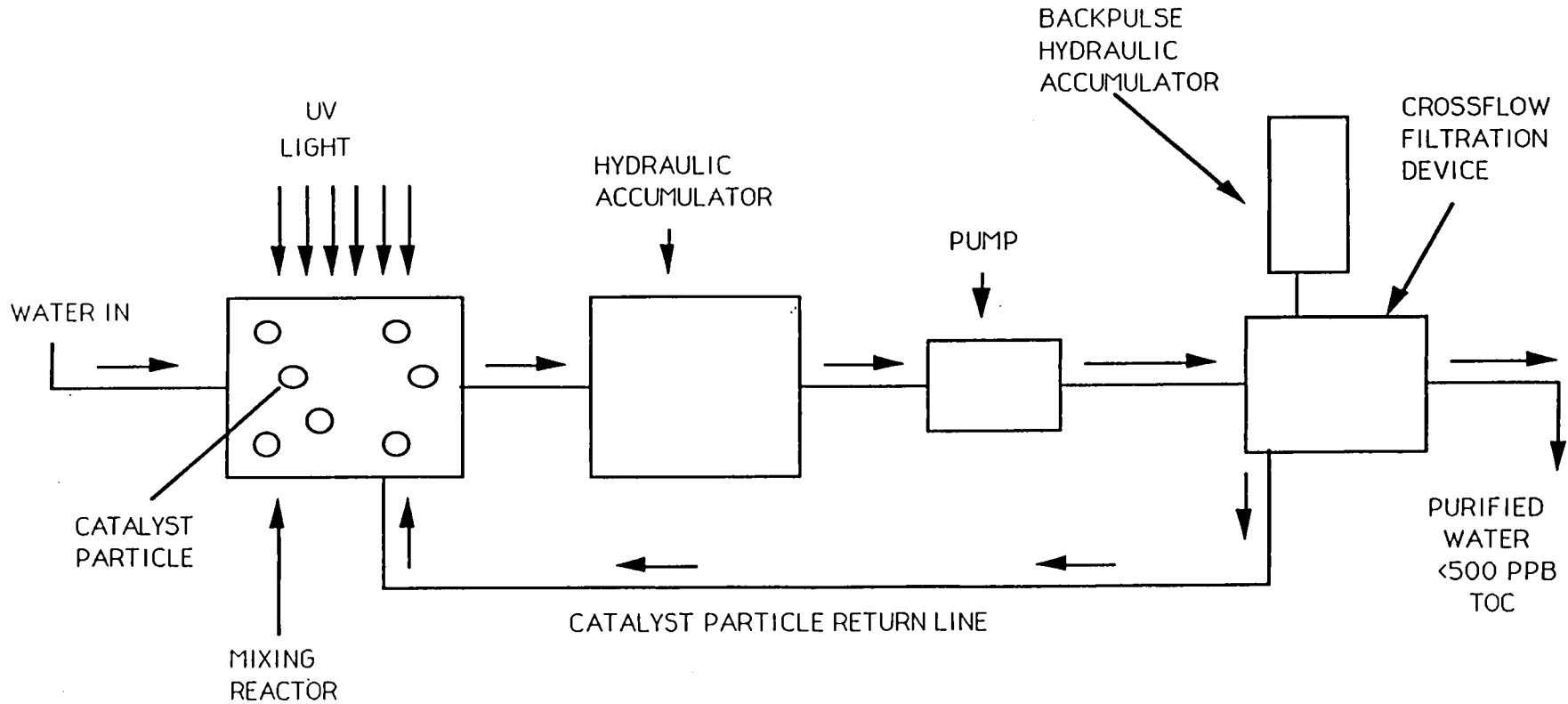
- **ORGANIC IMPURITIES IN WATER ARE OXIDIZED BY POWERFUL OXIDIZING HYDROXAL RADICALS (OH•) AND HOLES (h +) PRODUCED WITH THE COMBINATION OF FINE METAL OXIDE CATALYST PARTICLES DISPERSED IN WATER WITH UV LIGHT AND DISSOLVED O₂**
- **BATCH SYSTEM PROCESSES 12 LITERS OF WATER EVERY 2 HOURS**
- **SEPARATES CATALYST PARTICLES BY CROSS-FILTRATION THROUGH MICROPOROUS MEMBRANE**
- **RECOVERS PARTICLES FOR REUSE BY BACKFLUSHING OF MEMBRANE**
- **OPERATES CLOSE TO AMBIENT TEMPERATURE (35 ° C)**



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SCHEMATIC OF PHOTOCATALYTIC BATCH REACTOR POST-TREATMENT SYSTEM

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POST-TREATMENT SYSTEM PROCESSES
12 LITERS PURIFIED WATER PER HOUR



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PHOTOCATALYTIC POST-TREATMENT OF RECLAIMED WATER

STATUS

- PHASE II SBIR WITH PHOTOCATALYTICS, INC. BOULDER, CO INITIATED IN APRIL 1987
- BREADBOARD SYSTEM IN FABRICATION AND SCHEDULED FOR COMPLETION FEBRUARY

FY 90 ACTIVITY

- TEST BREADBOARD SYSTEM WITH RECLAIMED WASTE WATERS TO DEMONSTRATE PERFORMANCE FOR
 - REMOVAL OF ORGANIC IMPURITIES TO < 500 PPB
 - DISINFECTION FROM 10 EXP 7 CFU TO 0 MICROORGANISMS
- CONTRACT COMPLETION IS APRIL 1990

FUTURE PLANS

- CONTINUE TECHNOLOGY DEVELOPMENT