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# RESEARCH MEMORANDUM

EFFECT OF HOT-GAS BLEEDBACK ICE PREVENTION ON PERFORMANCE  
OF A TURBOJET ENGINE WITH FIXED-AREA TAIL-PIPE NOZZLE

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## NATIONAL ADVISORY COMMITTEE FOR AERONAUTICS

RESEARCH MEMORANDUMEFFECT OF HOT-GAS BLEEDBACK ICE PREVENTION ON PERFORMANCE  
OF A TURBOJET ENGINE WITH FIXED-AREA TAIL-PIPE NOZZLE

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## SUMMARY

The results of an **analytical** investigation showed that the inlet of a turbojet engine can be protected from ice accretions by bleeding hot gases from other **locations** within the engine to the inlet without undue loss in thrust. The bleedback required and the thrust losses entailed by such a process were calculated. The analysis was made for a turbojet engine operating at rated **engine** speed and sea-level-pressure, zero-flight-speed conditions. The **ambient-air** conditions of the investigation covered a range of temperatures from  $-40^{\circ}$  to  $38^{\circ}$  F at liquid-water contents of 1.0 and 2.3 grams per cubic meter. Bleedback from the **combustion chamber** was preferable to tail-pipe **bleedback** because the pressure was greater, less bleedback was required, and smaller thrust losses resulted. The thrust available at **take-off** from an **engine** protected against icing conditions in temperatures as low as  $-40^{\circ}$  F with liquid-water contents as high as 2.5 grams per cubic meter exceeded the thrust available **from** the same engine in an **ambient-air** temperature of  $100^{\circ}$  F.

## INTRODUCTION

A **satisfactory means** of preventing ice formation at the inlet of a turbojet **engine must** be found before the turbojet-powered aircraft **can** be considered an all-weather airplane. One solution that has been advanced is the **ducting** of hot gases from either the combustion chamber or the tail pipe of the engine to the **engine** inlet. The gases mix with and sufficiently heat the air to **eliminate** ice formations or reduce them to a **safe** limit.

One phase of the hot-gas bleedback problem has been analytically investigated at the NACA Lewis laboratory. A companion experimental **investigation** is reported in reference 1. The **bleedback** required and the thrust losses entailed by such a process have been calculated for three different criteria for ice

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prevention. The analysis was made for a turbojet engine operating at rated engine speed **and** sea-level-pressure, zero-flight-speed conditions. The **ambient-air** conditions of the investigation covered a range of temperatures from  $-40^{\circ}$  to  $38^{\circ}$  F at liquid-water contents of 1.0 and 2.5 grams per cubic meter. Both the **combustion** chamber and the tail pipe were considered as sources of the hot gas.

### ANALYSIS

Ice formation is most likely to occur in the restricted passages of the engine inlet where the **air** velocity is highest. **This** maximum velocity was assumed to be in the compressor-inlet guide or turning vanes. Icing may be encountered **with** moist air at **an** ambient temperature greater than  $32^{\circ}$  F, when the increased velocity depresses the static temperature in the restricted passages, and water droplets may condense and freeze on the guide **vanes**.

Criteria for ice prevention. - Ice formations in the inlet of a turbojet engine may be prevented by heating the **air** until the temperatures of the guide vanes and the walls exceed  $32^{\circ}$  F. If the **initial air temperature is** low, the addition of heat may evaporate all the free water at a temperature below  $32^{\circ}$  F. **Icing** might therefore be avoided by heating the air until either the wall temperatures exceed  $32^{\circ}$  F or the dew point is exceeded.

A modification of the second alternative is to heat the air until the temperature in the boundary layer exceeds the dew point. In such a case the temperature of the air in the center of the passage will be below the dew point and subfreezing droplets of water will be thrown into the boundary layer. If the evaporation rate exceeds the rate of water **impingement**, no ice will form.

**Some** doubt exists that heating the air until the temperature of the main stream or the boundary layer exceeds the dew point will always be effective, because the time available for **heating** the water droplets may be insufficient for complete evaporation. An experimental investigation reported **in** reference 2 shows that ice accretions form at temperatures above the dew point of the boundary layer.

Because of the sparse experimental evidence available as to the conditions under which inlet icing will occur, three analyses of **the use** of hot **bleedback** gases for ice prevention based on the following criteria have been made:

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- A. The addition of sufficient heat to the **inlet** air to maintain the temperature of the boundary-layer air and the compressor-inlet **turning-vane wall** above freezing ( $T_w = 32^\circ \text{ F}$ )
  - B. The addition of **sufficient** heat to the Inlet air to raise the **temperature** of the boundary-layer air **in** the compressor-inlet turning **vanes** to the dew **point** ( $T_w =$  dew-point temperature)
  - C. The addition of sufficient heat to the inlet air to maintain the static temperature of the air stream **in** the **compressor-inlet turning** vanes at the dew **point** ( $t_s =$  dew-point temperature)

Sources of heat for ice prevention. - Hot gases extracted from various **locations** in the turbojet engine and bled back **into** the engine inlet serve as a source of heat, **mixing** with the inlet air and preventing **ice** accretions. Two **bleedoff locations** were investigated **in** the analysis: (1) **combustion-chamber bleedoff** upstream of the turbine nozzle, and (2) **tail-pipe bleedoff** downstream of the turbine outlet. The hot gases were assumed to be **ducted** from these two **bleedoff** locations to the front of the engine, where they were mixed with the **inlet** air through high-velocity jets. The efficacy of such a method of **mixing** hot and cold gases is illustrated **in** reference 2.

The experimental data for a typical turbojet engine (fig. 1) show the pressure ratio available to force the hot gases into the inlet air. At the combustion chamber the pressure is sufficient over a wide range of **engine** speeds to provide penetrating jets; whereas, sonic jet **velocities**, necessary for good **mixing**, cannot be obtained at any engine speed from tail-pipe bleedback. Cases bled from the turbine inlet have a higher heat content **than** those bled **from the** tail pipe. **In** order to supply a given amount of heat to the inlet air, less gas would therefore be needed from combustion-chamber **bleedback than** from tail-pipe bleedback.

Flight and engine operating conditions. - Flight conditions corresponding to sea-level pressure and zero ram-pressure ratio were chosen for this analysis. Air **temperatures** from  $-40^\circ$  to  $38^\circ \text{ F}$  with two liquid-water contents of 1.0 and 2.5 grams per cubic meter at the **compressor-inlet** guide vanes were considered. The flight conditions approximated flight attitudes in which icing is a serious problem, that is, take-off, **climb**, and letdown. The two liquid-water contents chosen are those **listed** by Lewis (reference 3) as **maximums** for long and short flight conditions, respectively, increased by 25 percent to cover the effect of scooping at the **engine** inlet.

The following engine operating conditions were assumed:

- (1) Rated **engine** speed
- (2) Constant compressor and turbine efficiency
- (3) Constant **combustion-chamber** pressure-loss ratio
- (4) Constant-area tail-pipe nozzle
- (5) Zero pressure losses in diffuser **and** tail pipe
- (6) Momentum-pressure loss due to mixing of bleedback gases **and** air stream neglected
- (7) **Enthalpy** rise across compressor equal to enthalpy drop across turbine
- (8) Effect of fuel weight neglected
- (9) Effect **on** specific heat of combustion products introduced at engine inlet neglected

It should be emphasized that the **results** presented are for a constant-area tail-pipe nozzle. A discussion of the effect of a variable-area nozzle is included in the following section.

The methods of calculation for the **analysis** are given in the appendix.

## RESULTS

The results of the analysis are presented **in** terms of the **bleedback requirements** and the effect of bleedback on the engine thrust ratio. The discussion centers around the variation of these two factors with the ice-protection criterion, the **liquid-water** content, and the location from which hot gas is bled.

**Bleedback requirements.** - As a result of the high air velocity in the guide vanes, the **wall** temperatures are  $6^{\circ}$  cooler than the **ambient** air. Ice protection is therefore required at **ambient-air** temperatures below  $38^{\circ}$  F.

In figure 2 the amount of bleedback required for maintaining the wall temperature at **freezing** (criterion A), the wall temperature at the dew point (criterion B), and the static-air **temperature**

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in the turning vanes at the dew point (criterion C) are compared at ambient-air temperatures between  $-40^{\circ}$  and  $38^{\circ}$  F. The bleedback requirements from either the combustion chamber (fig. 2(a)) or the tail pipe (fig. 2(b)) are smallest for criterion B except at temperatures in the approximate range between  $26^{\circ}$  and  $38^{\circ}$  F. As previously pointed out, however, some doubt exists that bleedback according to criterion B is sufficient to prevent icing. The bleedback required to maintain the static temperature of air, initially containing 1.0 gram of free water per cubic meter, above the dew point (criterion C) is higher than that required for criterion A, except at temperatures below approximately  $-15^{\circ}$  F. At lower temperatures, the bleedback requirements for the two criteria are approximately equal. When the initial liquid-water content is 2.5 grams per cubic meter, the bleedback requirements for criterion A are less than for criterion C at all temperatures investigated.

In view of the theoretical results just given and the limited experience reported in reference 2, it is tentatively concluded that hot-gas bleedback requirements should be based on maintaining the temperature of the coldest point on the turning vanes above freezing (criterion A),

At altitudes higher than sea level, assumed in the calculation of figure 2, the relation between criteria A and C will not be significantly changed.

Increasing the liquid-water content of the air increases the bleedback requirements, as shown in figure 2. In the case where the guide-vane walls are heated above the freezing point, the water content of the air has a relatively minor effect on bleedback requirements because the heat requirements are largely convective. At  $0^{\circ}$  F, increasing the liquid-water content from 1.0 to 2.5 grams per cubic meter increases the bleedback requirements from 0.028 to 0.031 (criterion A). For those cases in which the dew point is involved, considerable increase in bleedback is required with an increase in liquid-water content.

The bleedback requirements according to any of the three criteria are smaller from the combustion chamber than from the tail pipe (fig. 3), as was expected. At an ambient-air temperature of  $0^{\circ}$  F and a liquid-water content of 1.0 gram per cubic meter, the bleedbacks from combustion chamber and tail pipe required to maintain a wall temperature of  $32^{\circ}$  F (criterion A) were 0.028 and 0.040, respectively.

Engine performance. - Bleedback ice prevention decreases thrust in two ways. The compressor-inlet temperature is raised

and gas is bled from the cycle. The effects of both of these factors on jet thrust are shown in figure 4, where the **compressor-**inlet temperature and the **gas** bled from the engine have been varied independently and the tail-pipe nozzle area and the engine speed have been held fixed.

Bleeding air from the tail pipe produces a much greater thrust loss than bleeding from the combustion chamber. This difference results principally from a marked decrease in turbine-outlet temperature when gas is bled from the tail pipe; whereas bleeding **from** the **combustion** chamber **results** in an increase in turbine-outlet temperature. Calculation and experiment (reference 2, fig. 10) have shown that the momentum-pressure loss due to the mixing of the hot jets and the air stream results in less than a 0.02 decrease in the total-pressure ratio across the diffuser for bleedbacks up to 0.05. From reference 4 **it was** computed that such a pressure loss would reduce the jet thrust about 0.03.

Thrust losses **accompanying** ice **protection** are presented in figure 5 **as** a thrust ratio, that is, **the ratio** of engine thrust **with** bleedback to the thrust of the engine **without** bleedback, but operating **at** a compressor-inlet temperature equal to the ambient-air temperature. Figure 5 was prepared from figure 4 **in** conjunction with figure 2. The qualitative trends of the thrust-ratio curves may be predicted from the bleedback curves of figure 2. Criterion A gives smaller thrust losses than criterion C at all temperatures above **-15° F**, and smaller losses than criterion B at temperatures above **approximately 30° F**.

The effect of changes in liquid-water content on thrust ratio is also illustrated in figure 5. An increase of liquid-water content from 1.0 to 2.5 grams per cubic meter does not reduce the thrust ratio more than 0.05 for any of the criteria if combustion-chamber bleedback is used. The change in bleedback requirements **with** water content is least for criterion A and the change in thrust ratio is about 0.005.

A comparison of the thrust losses **with** combustion-chamber and tail-pipe bleedbacks is given in figure 6. At an ambient-air **tem-**perature of **0° F** and a liquid-water content of 1.0 gram per cubic meter, heating the inlet air until the wall temperature reaches **32° F** results in a **13-percent** thrust loss with combustion-chamber bleedback and a 23-percent thrust loss **with tail-pipe** bleedback.

Effect of nozzle area. - The comparison between the two **bleed-**back systems shown in figure 6 would be somewhat different **if** a variable-area nozzle were used. When gas is bled from the combustion chamber of an engine with a fixed tail-pipe nozzle area, the turbine-inlet temperature must be increased to maintain constant engine speed. Because the compressor-inlet temperature is

lower than that with which the **limiting turbine-inlet temperature** is realized ( $59^{\circ}$  F), however-, bleedback is possible without exceeding the turbine-inlet temperature **limit**. With a **compressor-inlet temperature** of  $38^{\circ}$  F, a **bleedoff** of 0.05 can be tolerated with a **fixed-area** nozzle.

Tail-pipe **bleedoff** lowers the turbine-inlet **temperature** even though engine speed is maintained. Replacement of a **variable-area** nozzle for the fixed-area nozzle **therefore** yields higher temperatures and higher pressures throughout the engine for either **bleed-off** location. **Less** bleedback will be required for a given heat requirement at the inlet. With a **fixed-area nozzle**, however, the turbine-inlet **temperature** is far lower with tail-pipe **bleedoff** than with combustion-chamber **bleedoff** and much greater recoveries in thrust can **be** realized with a **variable-area nozzle** for tail-pipe **bleedoff** than for combustion-chamber bleedoff. With a variable-area nozzle, tail-pipe **bleedoff** will appear in a much more favorable light compared with **combustion-chamber bleedoff** so **far** as the thrust ratio is concerned.

**Mixing efficiency.** - Because it is impossible to have a **uniform** temperature profile **across** the engine inlet when a system of high-velocity jets is used to introduce **the** hot gases into **the** inlet, some areas of the engine inlet must be heated to a **temperature** above that computed for a given ice-protection criterion so **that all areas are above the minimum allowable temperature**. The data plotted in figure 7 were computed with the assumption of a 20-percent-excess hot-gas **enthalpy** to be required to protect all areas of the **inlet**. **This value corresponds to the temperature** deviations reported in reference 2. The data **presented** are for conditions **corresponding** to the heating of the wall to  $32^{\circ}$  F with combustion-chamber bleedback. The liquid-water content was 1.0 **gram** per cubic meter. The **20-percent** additional **enthalpy** taken from the **combustion chamber** and put into the **inlet** lowers the thrust ratio 6 percent at an ambient-air temperature of  $-40^{\circ}$  F. **The loss in thrust ratio decreases as the ambient-air temperature** increases and becomes zero at  $38^{\circ}$  F. At  $0^{\circ}$  F the thrust ratio is 0.84.

**Seriousness of thrust losses.** - Flight in icing conditions is seldom **of** long duration (reference 3) and the seriousness of thrust losses arising from an ice-protection system should be considered in the light of the loss in **maximum** thrust that **can** be tolerated for a short period of time. The thrust loss may **be** no greater than that which would **exist** because of a **change** in **ambient-air** temperature, a factor over which the pilot has no control. For example, at take-off, **the thrust loss of an engine protected according to**



any one of the criterions discussed herein would be less than that experienced by the engine taking off on a hot summer day at an ambient-air temperature of  $100^{\circ}$  F. The ratio of jet thrust for an ice-protected engine to the thrust of the engine at an ambient-air temperature of  $100^{\circ}$  F is plotted against ambient-air temperature of the icing condition in figure 8. The data are calculated for a liquid-water content of 1.0 gram per cubic meter. The ratio is greater than unity for all ambient-air temperatures and for all ice-protection criterions. Further calculations show that the thrust ratio remains greater than 1.00 for liquid-water contents upto 2.5 grams per cubic meter.

#### SUMMARY OF RESULTS

An analytical investigation of the thrust losses accompanying the bleedback of hot engine gases to the engine inlet for protection from ice formations gave the following results. These results were based on the use of an engine with a fixed tail-pipe area, running at constant rotational speed, and operating at sea-level pressure and zero flight speed.

1. Bleedback from the combustion chamber was superior to bleedback from the tail pipe because of: (a) higher pressures available for mixing hot gas and inlet air, (b) lower thrust losses, and (c) smaller amounts of bleedback required to afford the same icing protection.

2. A thrust loss of 13 percent was estimated for ice protection with combustion-chamber bleedback at an ambient-air temperature of  $0^{\circ}$  F and a liquid-water content of 1.0 gram per cubic meter. Protection was afforded by heating the inlet guide vanes to  $32^{\circ}$  F. The addition of 20 percent more enthalpy from the hot gases to take care of poor mixing entailed another J-percent loss in thrust. An increase in liquid-water content from 1.0 to 2.5 grams per cubic meter decreased the thrust ratio about 0.005 for the conditions given.

3. The thrust available at take-off for an engine protected against inlet icing conditions with liquid-water contents as high as 2.5 grams per cubic meter and temperatures as low as  $-40^{\circ}$  F was greater than the thrust available on a hot day at an ambient-air temperature of  $100^{\circ}$  F.

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APPENDIX - METHODS OF CALCULATION

Symbols

The following symbols are used in the Calculations:

A	area, sq ft
$c_p$	specific heat at constant pressure, Btu/(lb)(°R)
$F_j$	jet thrust, lb
g	acceleration due to gravity, 32.2 ft/sec <sup>2</sup>
h	specific enthalpy, Btu/lb
J	mechanical equivalent of heat, 778 ft-lb/Btu
P	total pressure, lb/sq ft absolute
p	static pressure, lb/sq ft absolute
R	gas constant, 53.4 ft-lb/(lb)(°R)
T	total temperature, °R
t	static temperature, °R
V	velocity, ft/sec
$W_g$	gas bled off, lb/sec
$W_i$	inlet air flow, lb/sec
$\gamma$	ratio of specific heats at constant pressure and constant volume
$\eta$	efficiency
$\rho$	density, lb/cu ft

Subscripts:

0	ambient conditions
2	compressor inlet

**3** compressor outlet  
**4** turbine inlet  
**5** tail-pipe-nozzle outlet  
**C** compressor  
**S** stream  
**t** turbine  
**w** wall

### Analysis

The analysis was conducted in accordance with the assumptions listed in the body of the report. Efficiencies assigned to the compressor and the turbine were **0.85** and **0.80**, respectively. The total-pressure ratio across the combustion chamber was assumed as 0.96. Air flow at various engine-inlet temperatures was taken from experimental data for an engine having characteristics similar to those assumed for the analysis. An axial-flow-compressor characteristic was assumed in which no change of air flow accompanied a change in compressor pressure ratio at a fixed engine-inlet air temperature and a fixed engine speed.

The velocity in the turning vanes was assumed to be 700 feet per second. The dynamic enthalpy is given by

$$\frac{v^2}{2gJ} = \frac{700 \times 700}{2 \times 32.2 \times 778} = 9.8 \text{ Btu}$$

The kinetic enthalpy on the turning-vane walls was equal to the total enthalpy decreased by  $9.8 \times 0.15$ , or 1.47 Btu. The relation between enthalpies and temperatures was found by use of reference 5. A total temperature of  $38^\circ\text{F}$  was necessary to maintain a wall temperature of  $32^\circ\text{F}$ .

General procedure. - The analysis was based on the assumption that the gases bled from the combustion chamber or the tail pipe were ejected from the engine at the location in question. The effect of injecting the hot gases into the engine inlet was affected by the assumption of various inlet-air temperatures.

Critical flow was assumed through the turbine nozzle and the corrected gas flow at the turbine inlet was assumed constant. For

each bleedoff, calculations were made at various assumed turbine-inlet temperatures to determine temperatures and pressures throughout the engine and the corresponding value of tail-pipe-nozzle area. The turbine-inlet temperature corresponding to the fixed-area tail-pipe nozzle was then determined. Coincident values of tail-pipe pressure and temperature were used in calculating the jet thrust.

Combustion-chamber bleedoff. - Details of the calculation for combustion-chamber bleedoff follow. Critical flow in the turbine nozzle was expressed by

$$\frac{W_1 \sqrt{T_4 \gamma_4}}{\gamma_4 P_4} = \text{constant} \quad (1)$$

The constant 0.334 was experimentally determined from an engine having characteristics similar to those used for the analysis. The air flow was determined from the corrected engine speed corresponding to the engine-inlet air temperature. A series of turbine-inlet temperatures was assumed. For each temperature the turbine-inlet pressure was calculated from

$$P_4 = \frac{W_1 \sqrt{T_4 \gamma_4}}{\gamma_4 0.334} \quad (2)$$

The compressor-outlet pressure was calculated by assuming a C-percent loss in total pressure across the combustion chamber.

$$P_3 = \frac{P_4}{0.96} \quad (3)$$

Turbine-outlet pressure  $P_5$  or tail-pipe-nozzle pressure was calculated from the following equation:

$$c_{p,t} T_4 \left[ 1 - \left( \frac{P_5}{P_4} \right)^{\frac{\gamma_t - 1}{\gamma_t}} \right] \eta_t = \frac{c_{p,c} T_2 \left( 1 + \frac{W_g}{W_1} \right) \left[ \left( \frac{P_3}{P_2} \right)^{\frac{\gamma_c - 1}{\gamma_c}} - 1 \right]}{\eta_c} \quad (4)$$

which is the energy balance between the compressor and the turbine if the weight of fuel added is neglected. Manipulating the equation to obtain  $P_5$  gives

$$P_5 = P_4 \left\{ 1 - \frac{c_{p,c} T_2 \left( 1 + \frac{W_g}{W_i} \right) \left[ \left( \frac{P_3}{P_2} \right)^{\frac{\gamma_c - 1}{\gamma_c}} - 1 \right]}{\eta_c \eta_t c_{p,t} T_4} \right\}^{\frac{\gamma_t}{\gamma_t - 1}} \quad (5)$$

Static pressure at the tail-pipe-nozzle outlet  $p_5$  was equal to an ambient-air pressure of 2116 pounds per square foot, or the total pressure at the tail-pipe-nozzle outlet divided by the critical pressure ratio, depending on the existence of subsonic or sonic velocity in the nozzle. The static pressure with subsonic velocity in the tail-pipe nozzle was

$$p_5 = 2116 \quad (6a)$$

or with sonic velocity in the tail-pipe nozzle

$$p_5 = \frac{q_5}{\left( \frac{\gamma_5 + 1}{2} \right)^{\frac{\gamma_5 - 1}{\gamma_5}}} \quad (6b)$$

Total temperature in the tail pipe was calculated by subtracting the temperature drop across the turbine from the assumed turbine-inlet temperature. The temperature drop across the turbine was

$$\Delta T_t = \frac{c_{p,c}}{\eta_c c_{p,t}} T_2 \left( 1 + \frac{W_g}{W_i} \right) \left[ \left( \frac{P_3}{P_2} \right)^{\frac{\gamma_c - 1}{\gamma_c}} - 1 \right] \quad (7)$$

and the temperature in the tail pipe was found by

$$T_5 = T_4 - \Delta T_t \quad (8)$$

Static temperature at the tail-pipe-nozzle outlet was obtained from the **adiabatic** relation

$$t_5 = T_5 \left( \frac{p_5}{P_5} \right)^{\frac{\gamma_5 - 1}{\gamma_5}} \quad (9)$$

The area of **the** tail-pipe nozzle was determined by use of the following equation for the continuity of flow:

$$A_5 = \frac{W_1}{\rho_5 V_5} = \frac{W_1 t_5}{P_5 \sqrt{c_{p,5} (T_5 - t_5)}} \frac{R}{\sqrt{2Jg}} \quad (10)$$

The calculated values of tail-pipe-nozzle-outlet area were plotted **against** turbine-inlet temperature for one value of **bleed-off**. From this plot the **temperature corresponding** to the **assumed** tail-pipe-nozzle-outlet area of 1.42 square feet was determined. From this value of **T<sub>4</sub>**, corresponding values of **P<sub>5</sub>**, **p<sub>5</sub>**, and **T<sub>5</sub>** were found and used to calculate the jet thrust of **the engine** with the equation

$$F_j = \frac{W_j}{g} \sqrt{2Jgc_{p,5} (T_5 - t_5)} \quad (11)$$

This process was repeated for various **amounts** of **bleedoff** over a range of **engine-inlet** air temperatures. A plot of the variation of jet thrust with air temperatures for various **amounts** of **bleedoff** was constructed from the data (fig. 4).

Tail-pipe bleedoff. - Equations **similar** to those for **combustion-chamber bleedoff** were used to compute engine performance with tail-pipe bleedoff, with the exception that in equations (1) and (2) the

air flow  $W_i$  must be multiplied by  $\left(1 + \frac{W_g}{W_i}\right)$  and the factor  $\left(1 + \frac{W_g}{W_j}\right)$  must be eliminated from equations (4), (5), and (7).

Mollier diagram for water-air mixtures. - A **Mollier** diagram for water-air mixtures (reference 5) was used to calculate the heat to be added **to** the engine-inlet **air** to satisfy the various **ice-prevention** conditions. The compressor-inlet air temperature after

the heat was added to the inlet air was also obtained from the **Mollier** diagram. With the amount of **heat** required at the **engine** inlet known, the amount of **bleedback** from either **bleedoff station** was calculated from

$$\frac{W_g}{W_i} = \frac{h_2 - h_0}{h_4 - h_2} \quad (12a)$$

for combustion chamber **bleedoff** or

$$\frac{W_g}{W_i} = \frac{h_2 - h_0}{h_5 - h_2} \quad (12b)$$

for tail-pipe bleedoff. Results of these calculations are plotted in figure 2.

Thrust losses. - Values shown in figures 2(a) and 4(a) were used to calculate the thrust losses caused by combustion-chamber bleedback ice prevention. For example, at an **ambient-air** temperature of 20° F and a liquid-water content of 1.0 gram per cubic meter, 0.015 bleedback from the combustion **chamber** was mixed with the inlet air to raise the total temperature at **the engine** inlet to 38° F ( $T_w = 32^\circ$  F). Normal jet thrust of the engine (4340 lb) was obtained from figure 4 for zero **bleedoff** and a **temperature** of 20° F. Jet thrust of the engine with combustion-chamber **bleedback** (4080 lb) was obtained from figure 4(a) for 0.025 **bleedoff** and a temperature of 38° F. The ratio of the jet thrust with bleedback to the normal jet thrust was  $4080/4340 = 0.94$  (fig. 5(a)).

A similar method using figures 2(b) and 4(b) was used to **determine the** thrust ratio for tail-pipe-bleedback ice prevention.

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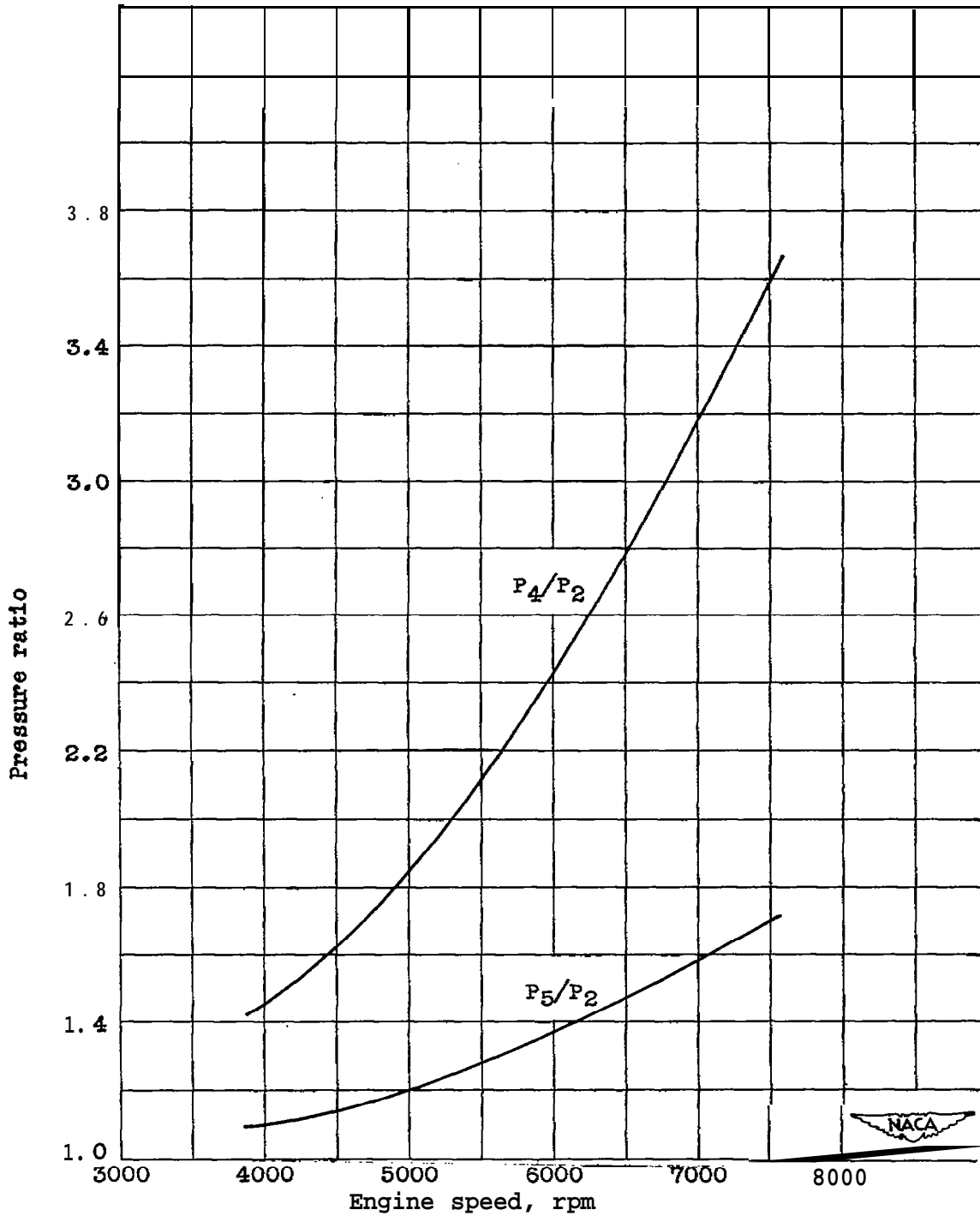


Figure 1. - Variation of ratio of combustion-chamber-outlet total pressure to compressor-inlet total pressure  $P_4/P_2$  and ratio of tail-pipe total. pressure to compressor-inlet total pressure  $P_5/P_2$  with engine speed for turbojet engine.

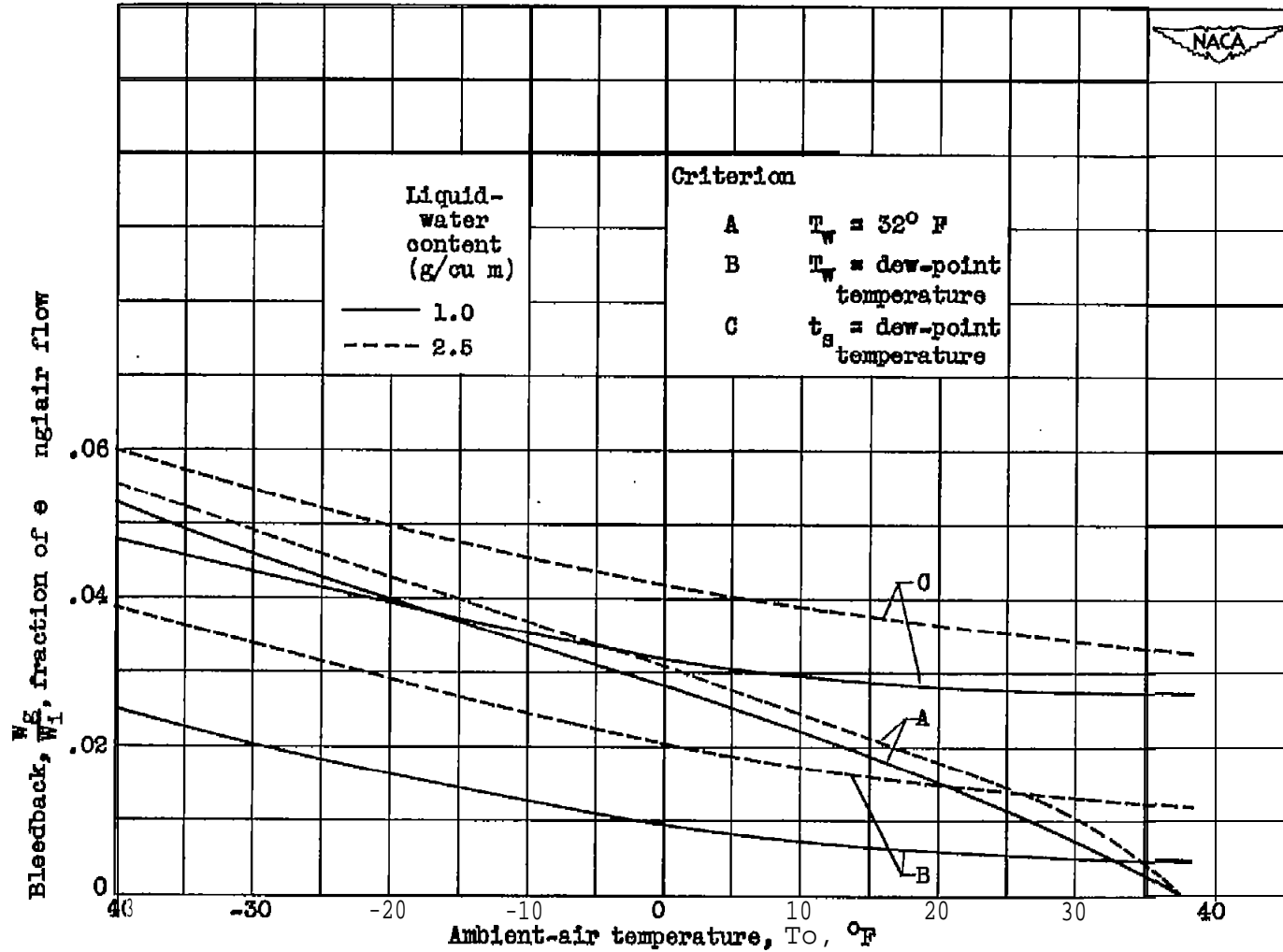
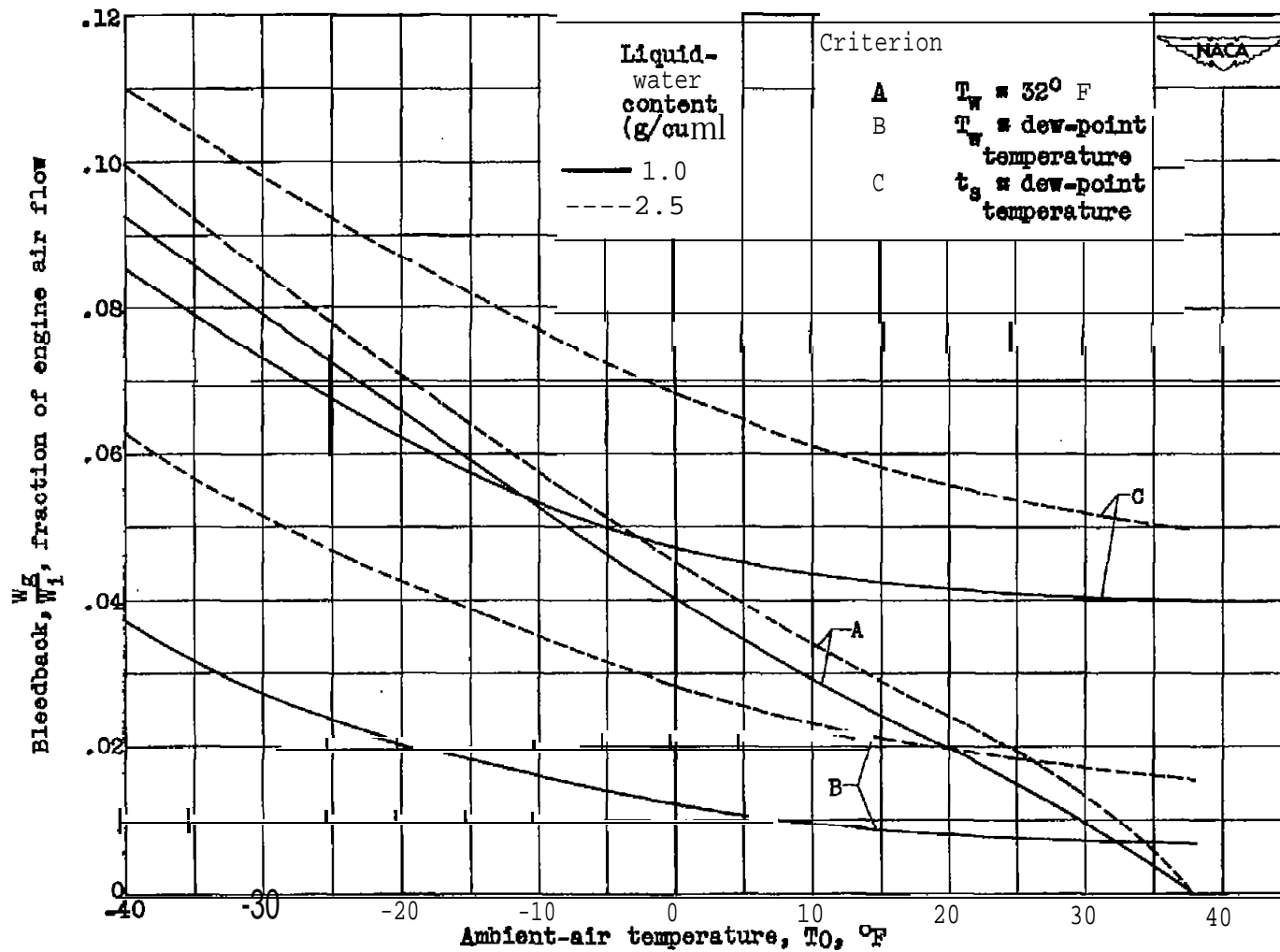


Figure 2. - Effect of liquid-water content and ambient-air temperature on amount of hot gas bled back for ice prevention in turbojet engine. Fixed-area tail-pipe nozzle; constant engine speed.



(b) Tail-pipe bleedback.

Figure 2. - Concluded. Effect of liquid-water content and ambient-air temperature on amount of hot gas bled back for ice prevention in turbojet engine. Fixed-area tail-pipe nozzle; constant engine speed.

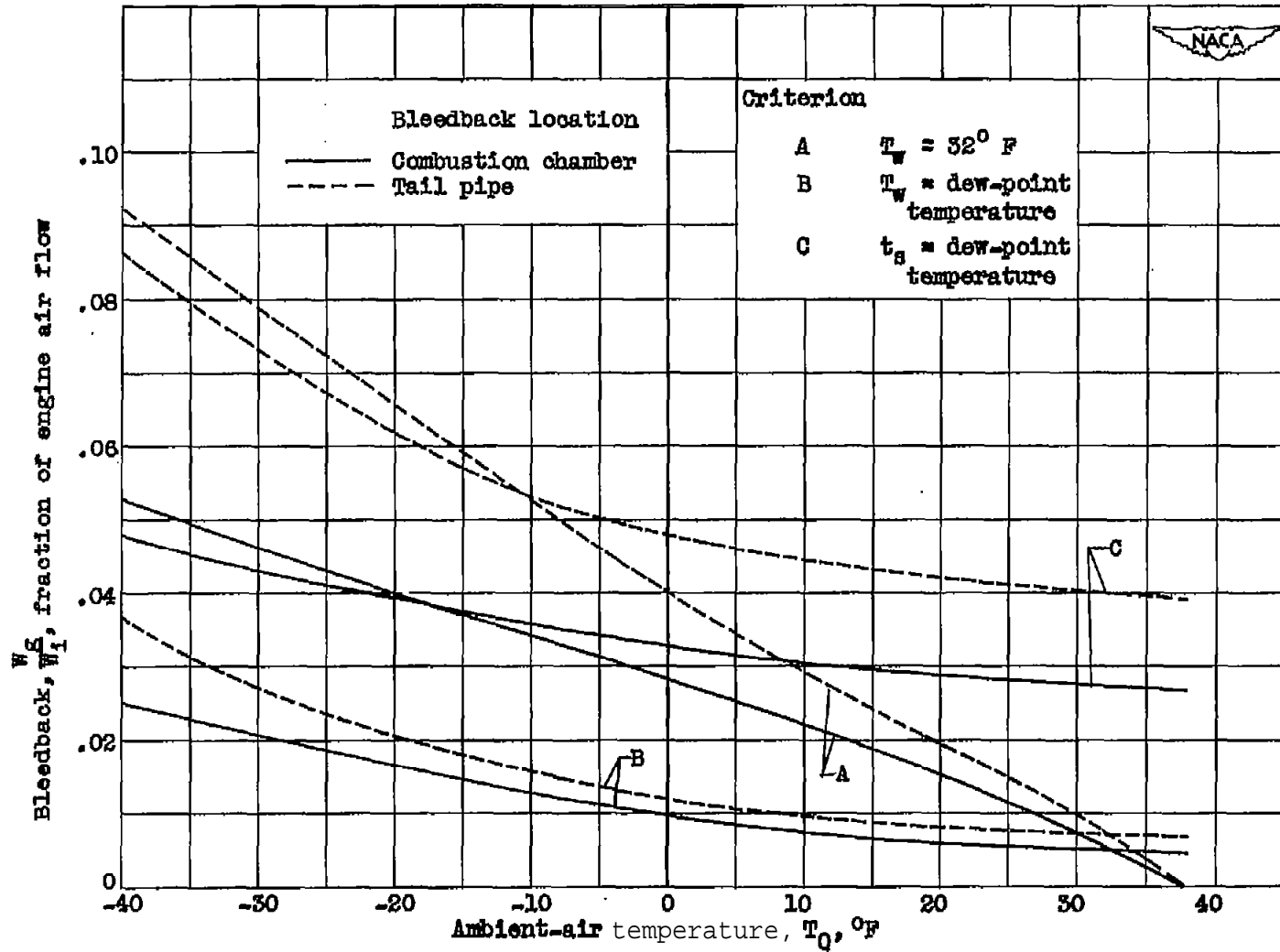
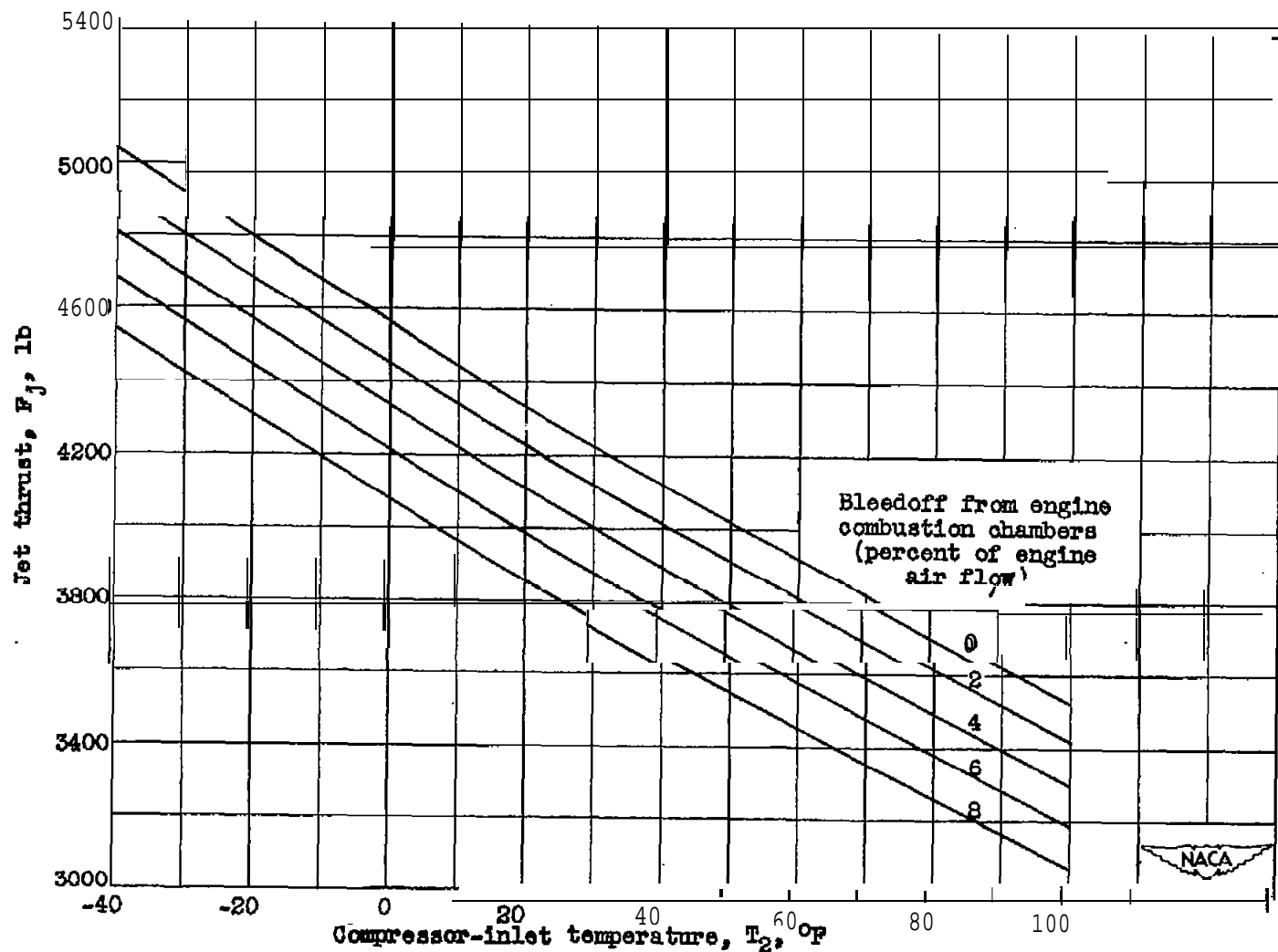
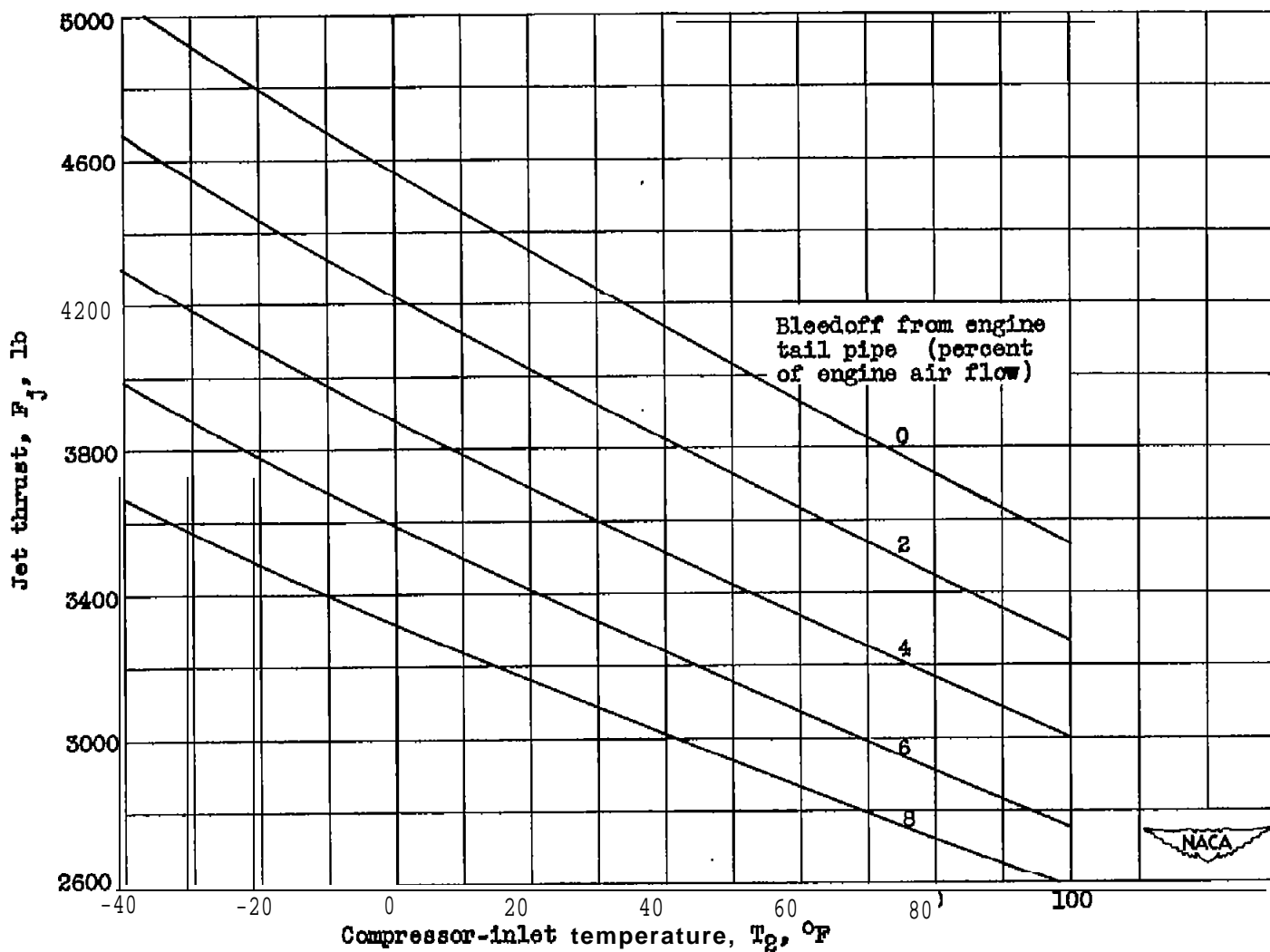


Figure 3. - Comparison of amounts of hot gas bled back from tail pipe and from combustion chamber for turbojet engine. Fixed-area tail-pipe nozzle; constant engine speed; liquid-water content, 1.0 gram per cubic meter.



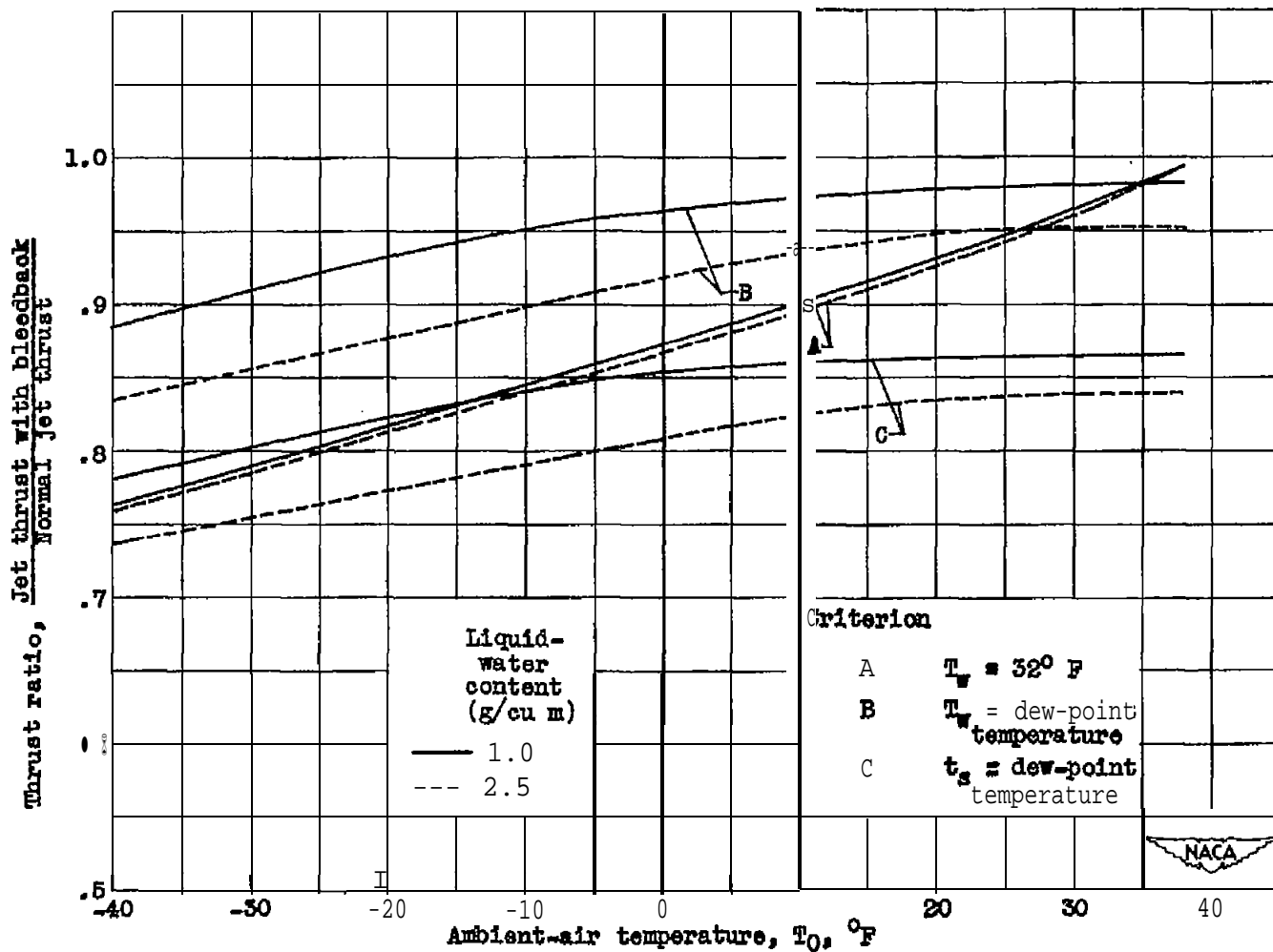
(a) Combustion-chamber bleedoff.

Figure 4. - Variation of jet thrust with compressor-inlet temperature for various amounts of bleedoff. Fixed-area tail-pipe nozzle; constant engine speed.



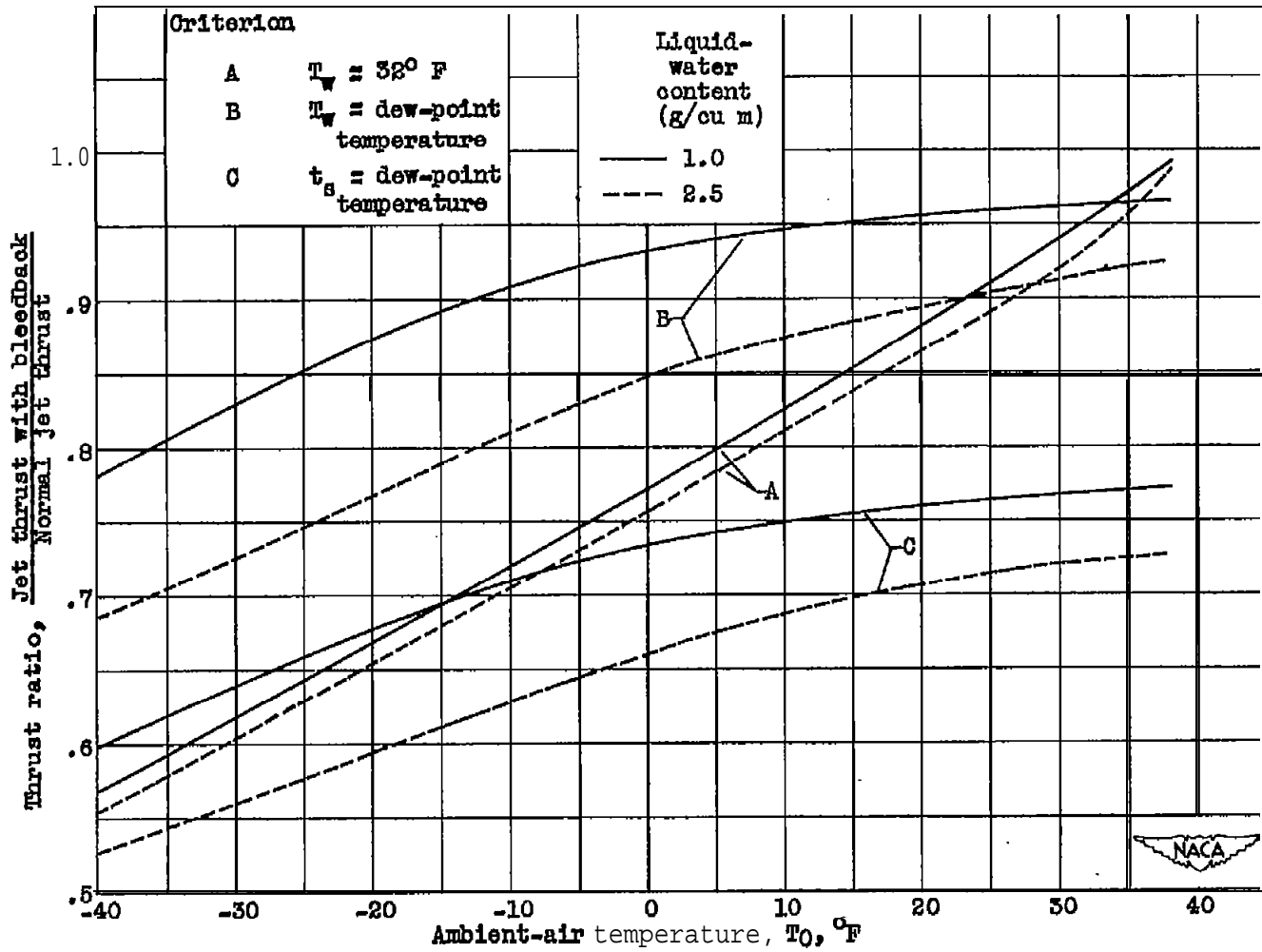
(b) Tail-pipe bleedoff.

Figure 4. - Concluded. Variation of jet thrust with compressor-inlet temperature for various amounts of bleedoff. Fixed-area tail-pipe nozzle; constant engine speed.



(a) Combustion-chamber bleedback.

Figure 5. - Effect of liquid-water content and ambient-air temperature on thrust losses with bleedback loss prevention for turbojet engine. Fixed-area tail-pipe nozzle; constant engine speed.



(b) Tail-pipe bleedback.

Figure 5. - Concluded. Effect of liquid-water content and ambient-air temperature on thrust losses with bleedback prevention for turbojet engine. Fixed-area tail-pipe nozzle; constant engine speed.



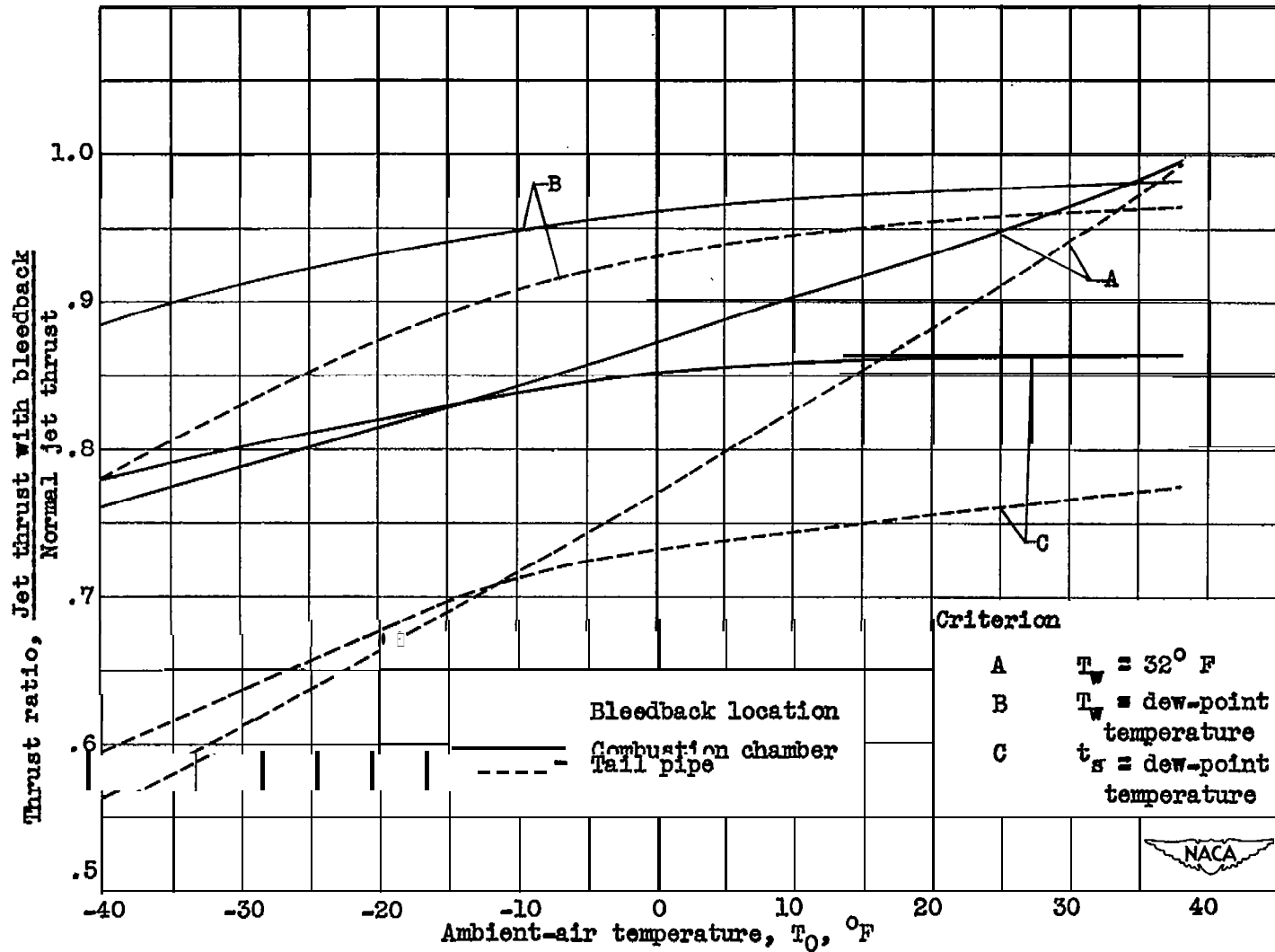


Figure 6. - Comparison of thrust losses with combustion chamber and tail-pipe bleedback ice prevention for turbojet engine. Fixed-area tail-pipe nozzle; constant engine speed; liquid-water content, 1.0 gram per cubic meter.

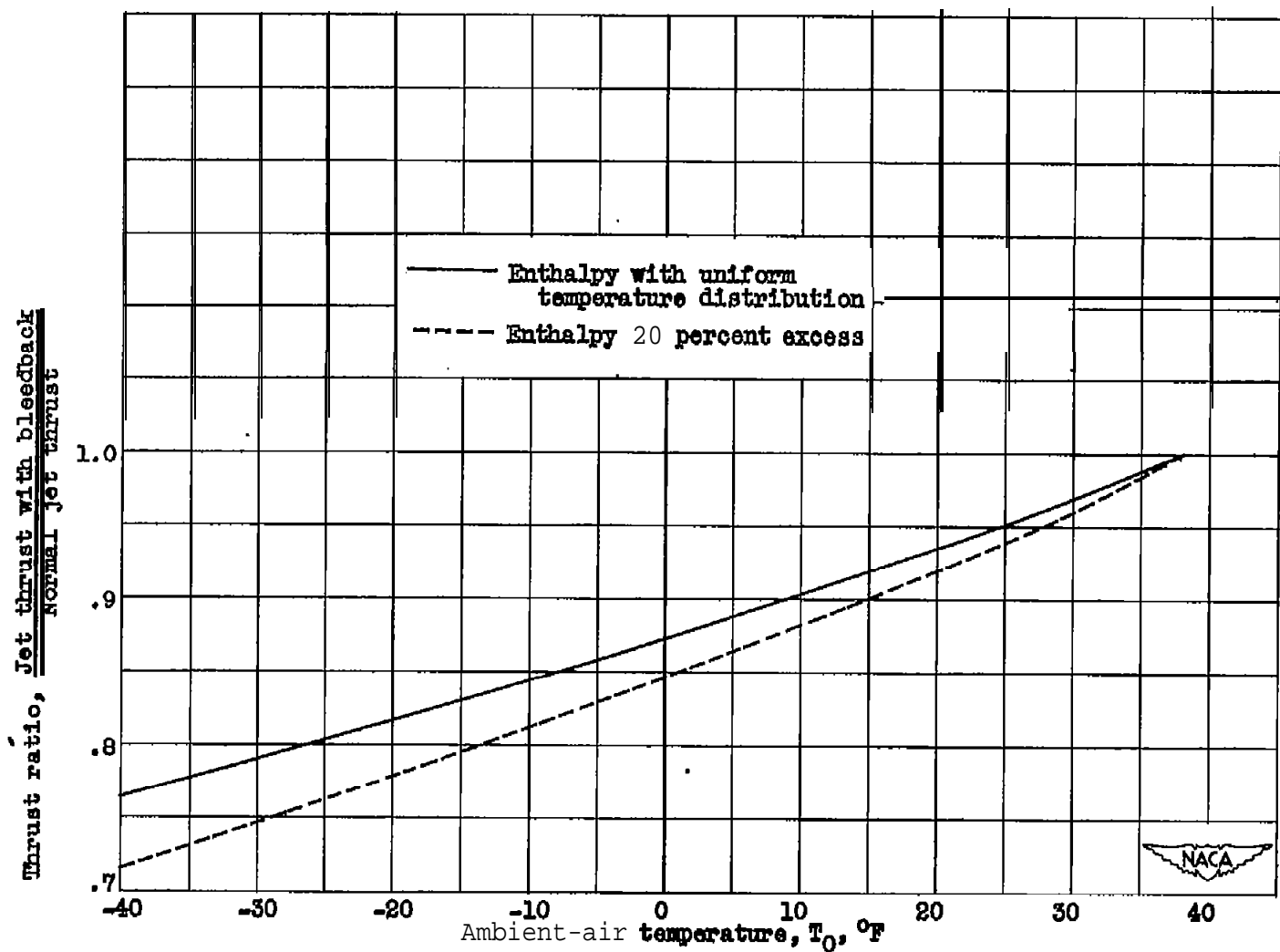


Figure 7. - Effect of mixing efficiency between gases bled from combustion chamber and inlet air on thrust losses encountered with bleedback ice prevention for turbojet engine. Wall temperature, 32° F; fixed-area tall-pipe nozzle; constant engine speed; liquid-water content, 1.0 gram per cubic meter.

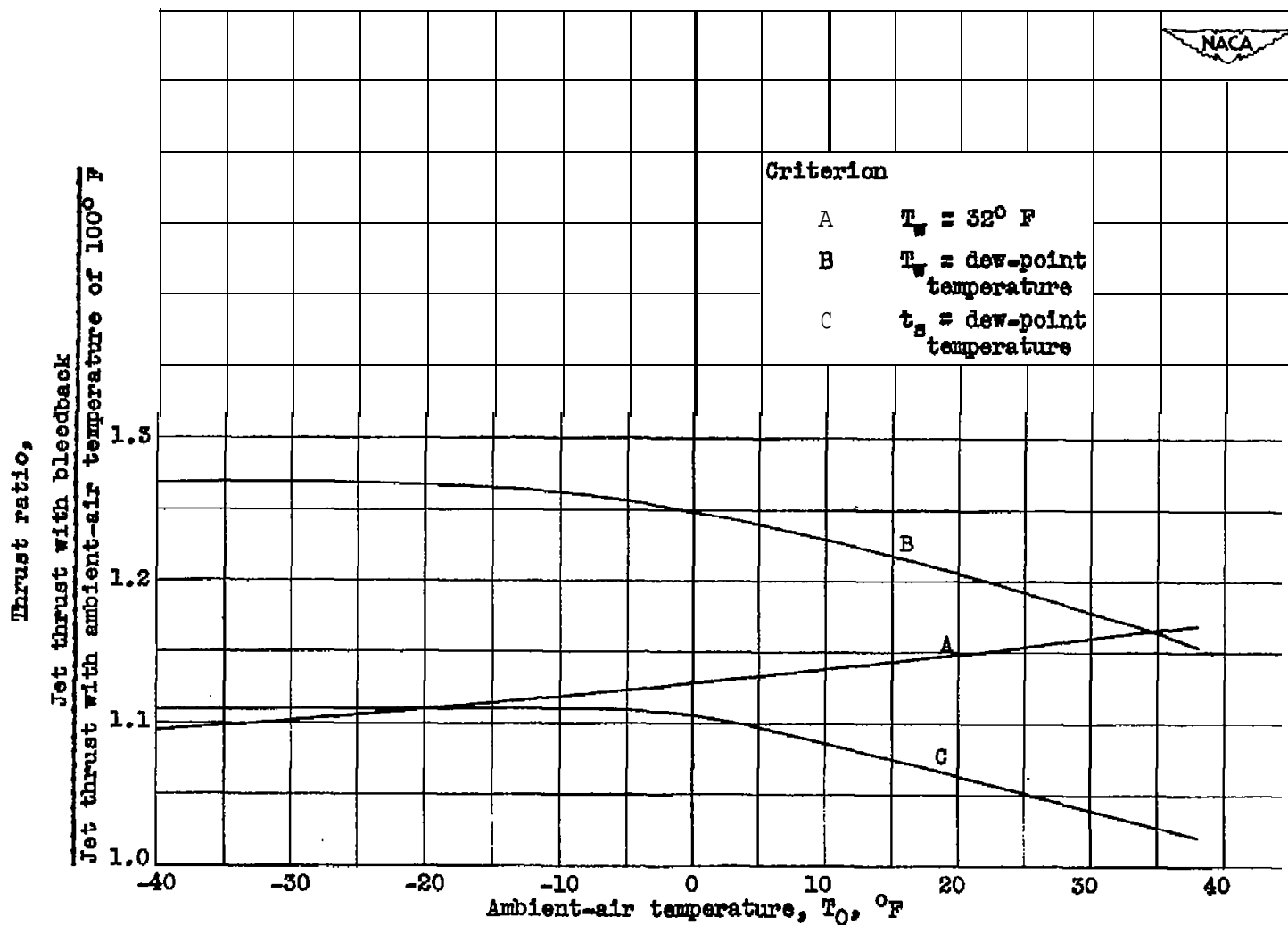


Figure 8. - Comparison of thrust available with combustion-chamber bleedback ice prevention and thrust available under normal operation at ambient-air temperature of  $100^\circ\text{F}$  for turbojet engine. Fixed-area tall-pipe nozzle; constant engine speed; liquid-water content, 1.0 gram per cubic meter.

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