

RESEARCH MEMORANDUM

PERFORMANCE OF A TURBOJET ENGINE WITH ADJUSTABLE

FIRST-STAGE TURBINE STATOR AND VARIABLE-AREA

EXHAUST NOZZLE

By Carl L. Meyer, Ivan D. Smith, and Harry E. Bloomer

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NATIONAL ADVISORY COMMITTEE FOR AERONAUTICS

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SUMMARY

The performance of a turbojet engine with a two-stage turbine, an adjustable first-stage turbine stator, and a variable-area exhaust nozzle was investigated at selected constant engine speeds and two simulated flight conditions; various fixed settings of the adjustable turbine stator were used. For the particular component characteristics of the engine investigated, little improvement in thrust or specific fuel consumption could be realized at conditions from 75 percent of normal to military thrust by use of an adjustable rather than an optimum fixed first-stage turbine stator.

INTRODUCTION

As part of an experimental evaluation of a full-scale turbojet engine with a two-stage turbine in the NACA Lewis altitude wind tunnel, data were obtained to determine the over-all and component performance of the engine when equipped with both an adjustable first-stage turbine stator and a variable-area exhaust nozzle. The performance of the turbine and a discussion of the design and mechanical reliability of the adjustable first-stage turbine stator are presented in reference 1. The performance of the compressor and over-all engine are presented herein.

For the engine equipped with the adjustable first-stage turbine stator and variable-area exhaust nozzle, it was possible to control the matching between the compressor and the turbine; thus, compressor pressure ratio could be varied independently of turbine-inlet temperature and engine speed within a range limited by the flow-area variation of the adjustable turbine stator, the maximum turbine-inlet temperature, the compressor surge pressure ratio, or the area variation of the exhaust nozzle. Through use of various fixed positions of the adjustable first-stage turbine stator, data were obtained to enable selection of an optimum fixed-stator flow area for the particular engine and to determine whether or not there are performance advantages to be gained by use of adjustable as compared with fixed turbine stators in the given engine. The analysis of reference 2 indicates possible improvements in specific



fuel consumption at less than maximum thrust through use of adjustable, rather than fixed, turbine stators in a turbojet engine equipped with a variable-area exhaust nozzle.

At a given simulated flight condition and at various fixed positions of the first-stage turbine stator, data were obtained over approximately the available range of turbine-inlet temperatures at each of various constant engine speeds by varying the exhaust-nozzle area. At simulated conditions corresponding to a flight Mach number of 0.62 at an altitude of 30,000 feet and a flight Mach number of 0.46 at an altitude of 15,000 feet, data were obtained for a range of first-stage turbine-stator positions which correspond to a range of effective stator flow areas from 1.13 to 1.25 square feet.

Compressor performance maps are presented herein for the simulated flight conditions investigated. Composite performance maps are presented for selected engine speeds at the two simulated flight conditions to show engine performance in terms of net thrust, specific fuel consumption, turbine-inlet to engine-inlet temperature ratio, and compressor pressure ratio for the family of first-stage turbine-stator positions investigated. The results of the present investigation are limited, of course, by the component characteristics of the engine.

The adjustable first-stage turbine stator used in the present investigation was not designed as a standard component of the engine but was intended as a means of regulating the engine operating point for other component investigations such as that of compressor surge reported in references 3 and 4; therefore, high performance of the turbine was not a primary consideration in the stator design. In addition, the adjustable stator was the first-stage stator of a two-stage turbine; the turbine rotors and second-stage stator were designed for a fixed-position first-stage stator.

APPARATUS

Engine

A prototype J40-WE-6 turbojet engine was used for the present investigation. Main components of the engine include an ll-stage axial-flow compressor, an annular combustor, a two-stage turbine, an exhaust collector, and a continuously variable clam-shell-type exhaust nozzle. For the present investigation, a mixer-vane assembly was included at the compressor outlet to alleviate turbine-inlet temperature distribution problems; the electronic control was modified to permit independent control of engine speed and exhaust-nozzle area; and the fixed-position first-stage turbine stator was replaced by an adjustable stator.

Approximate sea-level thrust ratings of the J40-WE-6 turbojet engine are as follows:

Operating condition	Thrust,	Engine speed, rpm	Turbine-inlet gas temperature, ^O F
Take-off and military	7500	7260	1425
Normal	6800	7260	
90 percent normal	6120	7260	
75 percent normal	5100	7050	

Adjustable First-Stage Turbine Stator

The adjustable first-stage turbine stator, which was supplied by the engine manufacturer, is illustrated schematically in figure 1. The stator blades were mounted on shafts and could be turned simultaneously between the inner and outer shrouds through the illustrated actuating mechanism by an externally mounted worm-gear drive. Adjustment of the stator setting varied the flow area of the stator and also the angle through which the gases were turned in passing through the stator. A more detailed description of the turbine and the adjustable stator is given in reference 1. Independent control of the adjustable stator was used in the present investigation to select various fixed stator settings for which the range of effective flow area was from 1.13 to 1.25 square feet. The method of determining effective stator flow area is given in reference 1.

INSTALLATION AND INSTRUMENTATION

The engine was installed on a wing segment that was supported in the 20-foot-diameter test section of the altitude wind tunnel by the tunnel balance frame. Dry refrigerated air was supplied to the engine from the tunnel make-up air system through a duct connected to the engine inlet. Air flow through the duct was throttled from approximately sea-level pressure to a total pressure at the engine inlet corresponding to the desired flight Mach number and altitude, while the tunnel test-section static pressure was maintained at that corresponding to the desired altitude. Thrust and drag measurements with the tunnel balance scales were made possible by a slip joint with a frictionless seal located in the duct upstream of the engine.

Conventional instrumentation for the measurement of temperatures and pressures was installed at various stations in the engine (fig. 2). Pressures in the inlet-air duct ahead of the engine (station 1) and at the engine inlet (station 2) were measured with water-filled manometers, and those at the compressor outlet (station 4), turbine inlet (station 5), and

turbine outlet (station 6) were measured with mercury-filled manometers; all pressures were photographically recorded. Temperatures in the duct ahead of the engine and at the compressor outlet were measured with iron-constantan thermocouples, and those at the turbine-outlet were measured with chromel-alumel thermocouples. All temperatures were automatically recorded by self-balancing potentiometers. Turbine-inlet temperatures were calculated from the turbine-outlet temperatures, with the assumption that the enthalpy drop across the turbine was equal to the enthalpy rise across the compressor. Fuel flow was measured by means of calibrated rotameters, engine speed by means of a stroboscopic tachometer in conjunction with a continuously indicating tachometer, and thrust by means of the tunnel balance scales.

PROCEDURE

Engine speed, exhaust-nozzle area, and first-stage turbine-stator position were independently controlled throughout the investigation. At a given simulated flight condition and at various fixed settings of the adjustable first-stage turbine stator, data were obtained over approximately the available range of turbine-inlet temperatures at each of various constant engine speeds by varying exhaust-nozzle area. Maximum turbine-inlet temperature was limited to 1425° F or to the maximum obtainable without encountering compressor surge. Minimum turbine-inlet temperature was limited by the maximum exhaust-nozzle area.

Data are reported herein for simulated conditions corresponding to a flight Mach number of 0.62 at an altitude of 30,000 feet and a flight Mach number of 0.46 at an altitude of 15,000 feet. Data were obtained with five fixed positions of the first-stage turbine stator at the higher altitude condition and with three at the lower altitude condition; at both flight conditions, the range of stator positions used corresponded to a range of effective stator flow areas from 1.13 to 1.25 square feet. At each turbine-stator position, data were obtained at constant engine speeds within the range of 4720 to 7260 rpm.

RESULTS AND DISCUSSION

Compressor Performance

Compressor performance maps for simulated conditions corresponding to a flight Mach number of 0.62 at an altitude of 30,000 feet and a flight Mach number of 0.46 at an altitude of 15,000 feet are presented in figure 3. On coordinates of compressor pressure ratio and corrected air flow are shown lines of constant corrected engine speed and compressor efficiency. The approximate compressor surge limit is shown for a flight Mach number of 0.62 at an altitude of 30,000 feet; adequate data were not available to determine the compressor surge limit at the other simulated flight condition.

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At all corrected engine speeds, compressor efficiency decreased as compressor pressure ratio was increased over the range investigated. In the region of corrected air flows above that for maximum compressor efficiency, the efficiency decreased rapidly as the corrected engine speed was raised. For engine operation from 75 percent of normal thrust to military thrust, the corrected engine speeds are 7630 and 7855 rpm for the conditions of figure 3(a) and 7290 and 7510 for the conditions of figure 3(b); maximum compressor efficiency occurred at lower corrected engine speeds and compressor pressure ratios. In the range of corrected engine speeds above about 7200 rpm, the corrected air flow changed a comparatively small amount as corrected engine speed was increased, which indicated choking at the compressor inlet.

Engine Performance

The ambient static pressures and temperatures obtained during the investigation deviated somewhat from NACA standard values; therefore all engine performance parameters presented graphically have been adjusted to NACA standard conditions at the respective altitudes by use of the factors δ_a and θ_a (defined in appendix A). All engine performance data obtained at the two simulated flight conditions for the various fixed positions of the adjustable first-stage turbine stator are presented in table I.

Adjustable first-stage turbine stator. - Composite performance plots for engine speeds of 7260, 7050, 6800, 6400, and 5800 rpm are presented in figure 4 for a simulated flight Mach number of 0.62 at an altitude of 30,000 feet, and in figure 5 for a simulated flight Mach number of 0.46 at an altitude of 15,000 feet. The composite performance plots, which were constructed by the method described in appendix B, are presented on coordinates of net thrust against compressor pressure ratio and include curves for the various effective flow areas of the first-stage turbine stator (obtainable by varying exhaust-nozzle area), superimposed lines of constant turbine-inlet to engine-inlet temperature ratio, and contours of specific fuel consumption based on net thrust. Where possible, the approximate compressor surge pressure ratio is indicated. A reliable measurement of exhaust-nozzle area was not available; therefore, the composite plots could not be completed to the extent of superimposing lines of constant exhaust-nozzle area.

By adjusting both the first-stage turbine-stator and the exhaustnozzle areas at a given engine speed to control the matching between the compressor and turbine, it was possible to obtain either constant turbine-inlet to engine-inlet temperature ratio or constant thrust over a range of compressor pressure ratios (figs. 4 and 5). Similarly, it was possible to obtain a range of turbine-inlet to engine-inlet temperature ratios and consequently a range of thrusts at a given compressor pressure ratio. Increasing the turbine-stator flow area permitted a given turbine-inlet to engine-inlet temperature ratio to be obtained at lower compressor pressure ratio and also permitted increased turbine-inlet to engine-inlet temperature ratios to be obtained at a given compressor pressure ratio. At a given turbine-inlet temperature, the ratio of compressor-outlet pressures at two different turbine-stator flow areas should be approximately inversely proportional to the ratio of the turbine-stator flow areas. Small experimental errors in the measurement of effective turbine-stator area, turbine-inlet temperature, and compressor pressure ratio caused some deviation from the aforementioned relation in figures 4 and 5.

Within the range of first-stage turbine-stator areas investigated. variations in compressor pressure ratio at constant turbine-inlet to engine-inlet temperature ratio and engine speed through control of turbine-stator and exhaust-nozzle areas did not have an appreciable effect on thrust (figs. 4 and 5). This was particularly true at the higher engine speeds and turbine-inlet to engine-inlet temperature ratios where the thrust change was generally less than 3 percent; greater thrust changes occurred at the lower temperature ratios. Exhaust-system losses affect the trends of thrust with compressor pressure ratio at constant turbine-inlet to engine-inlet temperature ratio. As the compressor pressure ratio was increased at a given turbine-inlet to engine-inlet temperature ratio, the compressor efficiency decreased somewhat, whereas the turbine efficiency tended to increase slightly. At high turbineinlet to engine-inlet temperature ratios, the exhaust system losses remained relatively constant over the range of compressor pressure ratios, and at these conditions the thrust was not appreciably affected by variations in compressor pressure ratio. At the low turbine-inlet to engineinlet temperature ratios, however, the exhaust-system losses tended to decrease with increased compressor pressure ratio and caused larger variations in thrust with compressor pressure ratio.

In general, specific fuel consumption based on net thrust at a given turbine-inlet to engine-inlet temperature ratio decreased as the compressor pressure ratio was increased by adjusting turbine-stator and exhaust-nozzle areas (figs. 4 and 5); in many cases, however, there was an optimum compressor pressure ratio for minimum specific fuel consumption at a given turbine-inlet to engine-inlet temperature ratio within the range of turbine-stator areas investigated. The specific fuel consumption, in general, decreased on the order of 1 to 7 percent as the compressor pressure ratio was increased at the higher turbine-inlet to engine-inlet temperature ratios. The aforementioned trend of decreased specific fuel consumption with increased compressor pressure ratio is attributed to the combined effects of increased thermodynamic efficiency with increased compressor pressure ratio, a trend of increasing turbine efficiency with decreased turbine-stator area, a trend of decreasing exhaust-system

losses with decreased turbine-stator area (especially at the lower temperature ratios), and decreased compressor efficiency with increased compressor pressure ratio.

The composite performance plots of figures 4 and 5 do not show complete agreement with the analysis of reference 2. This analysis, which assumed constant component efficiencies, indicated possible improvement in specific fuel consumption at less than maximum thrust by using an adjustable turbine stator and a variable-area exhaust nozzle to maintain operation at a constant compressor pressure ratio as compared with operation at a constant turbine-stator area. In general, the trends of the specific fuel consumption contours of figure 4 indicate that a fixed first-stage turbine-stator area may be selected to obtain near optimum specific fuel consumption over a range of engine speeds; for example, a first-stage turbine-stator effective area of 1.17 square feet would be near optimum for the conditions of figure 4. The trends of the specific fuel consumption contours of figure 5 indicate that the specific fuel consumption would be somewhat lower for operation at constant compressor pressure ratio as compared with operation at a constant turbine-stator area; however, the gains would be small at thrust levels of interest.

The variation of specific fuel consumption with first-stage turbine-stator effective area at four thrust levels for each of the two simulated flight conditions is shown in figure 6. The four thrust levels were chosen to approximate military, normal, 90 percent of normal, and 75 percent of normal thrust. At the four thrust levels noted, the specific fuel consumption decreased at a decreasing rate as the turbine-stator was closed; total variations of specific fuel consumption of 3 to 12 percent occurred within the range of turbine-stator areas investigated at these thrust levels. The specific fuel consumption was affected only slightly (less than 1 percent) by changes in turbine-stator area between 1.13 and 1.17 square feet. Use of turbine-stator areas less than 1.13 square feet would result in little or no improvement in specific fuel consumption, and the operable range at the smaller areas would be limited by compressor surge.

Fixed first-stage turbine stator. - Performance data are not available for the engine equipped with a standard first-stage turbine stator; however, the effective flow area of the standard first-stage stator was on the order of 1.17 square feet. This area would result in a specific fuel consumption near the optimum values at the thrust levels noted in figure 6. As shown in figure 4, however, the limiting turbine-inlet to engine-inlet temperature ratio at engine speeds of 7260 and 7050 rpm occurred at or near the compressor surge limit for an effective first-stage turbine-stator area of 1.17 square feet.

Preliminary investigation of the engine equipped with the standard first-stage turbine stator revealed a severe compressor surge limitation at high corrected engine speeds (refs. 3 and 4). To make the engine

operable without compressor modifications and with a fixed first-stage turbine stator, it would be necessary to increase the flow area of the stator a sufficient amount to reduce the operating compressor pressure ratio below the surge pressure ratio at high corrected engine speeds. Such an increase would result in somewhat higher specific fuel consumption. For example, if a compressor pressure ratio margin of 0.15 between the limiting-temperature operating point and the compressor surge limit were chosen for the conditions of figure 4(a), the effective stator flow area required would be approximately 1.20 square feet; for this area, the specific fuel consumption would be on the order of 1 to 2 percent higher than the minimum obtained at the thrust levels noted in figure 6.

An adjustable first-stage turbine stator could be used to avoid the compressor surge limitation of the particular engine at high turbineinlet temperatures and corrected engine speeds, and also to permit operation at or near optimum compressor pressure ratios for minimum specific fuel consumption at reduced thrusts. The available improvement in specific fuel consumption by use of the adjustable stator as compared with use of a fixed turbine-stator effective area of 1.20 square feet, selected to give an arbitrary margin between the operating and compressor surge pressure ratios, would not warrant the complications of the adjustable stator. An increase in the flow area of the fixed first-stage turbine stator may be considered a temporary method of increasing the margin between the operating and surge compressor pressure ratios of the particular engine; modifications to the compressor to improve the surge limit, such as those discussed in references 3 and 4, would permit use of a fixed first-stage turbine-stator flow area which would result in near optimum specific fuel consumption at thrust levels of interest.

Operational Characteristics

It is possible that an adjustable first-stage turbine stator could be used to improve the acceleration characteristics of the engine. Figures 4 and 5 illustrate that the compressor pressure ratio may be decreased at a given steady-state turbine-inlet temperature by increasing the stator flow area; thus the margin between the operating compressor pressure ratio and the compressor surge pressure ratio could be increased for acceleration purposes. The present program, however, did not include an investigation of the engine acceleration characteristics.

SUMMARY OF RESULTS

The performance of a turbojet engine with a two-stage turbine, an adjustable first-stage turbine stator, and a variable-area exhaust nozzle was investigated at selected constant engine speeds and two simulated flight conditions; various fixed settings of the adjustable stator were used.

For the particular component characteristics of the engine investigated, little improvement in thrust or specific fuel consumption could be realized at conditions from 75 percent of normal to military thrust by use of an adjustable, rather than a fixed, first-stage turbine stator. In general, the thrust available at a given turbine-inlet to engine-inlet temperature ratio was not appreciably affected by variations in compressor pressure ratio through control of first-stage turbine-stator and exhaust-nozzle areas. The flexibility provided by an adjustable first-stage turbine stator and a variable-area exhaust nozzle may be used to obtain minimum specific fuel consumption at a given thrust; however, the available improvement in specific fuel consumption by use of an adjustable as compared with an optimum fixed turbine stator was small (less than 1 percent) at thrust levels of interest.

Because of compressor surge limitations of the particular engine investigated, it would be necessary to use a fixed turbine-stator flow area larger than that for minimum specific fuel consumption if the engine were to be made operable without compressor modifications and with fixed first-stage turbine stator. The specific fuel consumption obtainable by use of a given setting of the first-stage turbine stator, selected to give an arbitrary compressor pressure ratio margin of 0.15 between the limiting temperature operating point and the compressor-surge limit for the most critical condition investigated, would be on the order of 1 to 2 percent higher than the minimum obtained by use of the adjustable stator at thrusts from 75 percent of normal to military. This penalty in specific fuel consumption would not warrant the complications of the adjustable stator.

Lewis Flight Propulsion Laboratory National Advisory Committee for Aeronautics Cleveland, Ohio, November 18, 1952

APPENDIX A

SYMBOLS

The following symbols were used in this report:

- An effective area of first-stage turbine stator, sq ft
- Fn net thrust, 1b
- M Mach number
- N engine speed, rpm
- P total pressure, lb/sq ft
- p static pressure, lb/sq ft
- T total temperature, OR
- Wa air flow, lb/sec
- Wr fuel flow, lb/hr
- δ ratio of total pressure at engine inlet to absolute static pressure of NACA standard atmosphere at sea level
- δ_{a} ratio of ambient static pressure $\,p_{\text{O}}\,$ to the absolute static pressure of NACA standard atmosphere at altitude
- heta ratio of absolute total temperature at engine inlet to absolute static temperature of NACA standard atmosphere at sea level
- $\theta_{\rm a}$ ratio of absolute ambient static temperature to absolute static temperature of NACA standard atmosphere at altitude

Subscripts:

- O free-stream conditions
- l cowl inlet
- 2 engine inlet
- 4 compressor outlet
- 5 turbine inlet

APPENDIX B

METHOD OF CONSTRUCTING COMPOSITE PERFORMANCE PLOTS

Comparable engine performance data adjusted to standard altitude conditions were not directly available for the various positions of the adjustable first-stage turbine stator at constant engine speeds, including rated engine speed, because of ambient-air temperature differences and because the ambient-air temperatures were higher than standard at the respective altitudes (table I). It was therefore necessary to use a method of cross-plotting and extrapolation of the data to obtain comparable engine performance for the various positions of the first-stage turbine stator at constant engine speeds and standard altitude conditions.

Typical engine performance data for a fixed first-stage turbine-stator position for which the effective stator flow area was 1.13 square feet are presented in figure 7 for a simulated flight Mach number of 0.62 at an altitude of 30,000 feet, and in figure 8 for a simulated flight Mach number of 0.46 at an altitude of 15,000 feet. These figures show compressor pressure ratio against turbine-inlet to engine-inlet temperature ratio, and net thrust and fuel flow against compressor pressure ratio for four engine speeds; at each engine speed, exhaust-nozzle area was varied to obtain the range of compressor pressure ratios. The constant engine speed curves of these figures were extrapolated to the limiting turbine-inlet to engine-inlet temperature ratio or to the compressor surge pressure ratio.

The data of figures 7 and 8 and similar data for the other turbine-stator positions were cross-plotted to obtain the performance at selected engine speeds for which composite performance plots were to be made. The cross plots used the coordinates of compressor pressure ratio against engine speed and were made for various constant turbine-inlet to engine-inlet temperature ratios, net thrusts, and fuel flows. Extrapolation of these cross plots was necessary to obtain performance at the rated engine speed of 7260 rpm. Thus, the variation of turbine-inlet to engine-inlet temperature ratio, net thrust, and fuel flow with compressor pressure ratio was determined for each first-stage turbine-stator position at the selected engine speeds.

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TARKE Y _	Continued.	EM/ATM2	PERFORMANCE	TATA

TABLE I. - Continued. REGINE PERFORMANCE DATA

							Tarte 1 COC	iciume		PERFORMANCE	DATA				_		
Ron	Altitude														•	NA. NA	ČA.
1	(ft)	Raw	Flight	Tunnel	Angine	Adjusted	Rifective area	Puel	Adjusted	Engine-	T 00w1-	1 Court to	T-1			-	Acres 1
	(1.6)	pressure ratio	Mach number	static	speed	engine	Of first-stage	flow	fuel flow	inlet	inlet	outlet	Compressor-	Turbino-	Engline	Het	Adjusted
i	1	P ₂ /P ₀	H _O	pressure	, H	apaed	turbine stator	WE	WE/BaNE	total	total	total	total	inlet	inlet-	thrust	net
	ł	1 48/10	סייי ן	P0 .	(Ppm)	II/öa	l ♣n	\uniter		pressure	temper-	pressure	temperature	tota1	air flow	I In	thrust
	l	ĺ	1	(1b)	1	(Fpm)	(mq ft)		(1b/hr·)	P ₂	ature	P4	74	tempera-	Va,1	(15)	Jn/5a
	j	}	\	(ad 1t abs/	ţ .	((-17	*-'		/ 1 \	Tı	/ ib \	(°R)		(1b/mec)	l	(17)
101										(sq ft abs)	(°R)	aq ft aba	(-A)	(⁹ R)	}	j	
101 102	30,000	1.306	0.630 .830	607 609	4718	4646	1.17	800	815	795	459	1833	819				├── ─┤
103		1.300	.624	505	4719 4719	4652	1.17	910	925	796	458	1878	622	1043 1123	55.27	209	216
104	1	1.500	632	605	7260	4652 7148	1.17	985	1008	786	457		630	1120	53.00	259	334
105	l	1.294	,619	616	7260	7033	1.13	1979 2255	2025	791	459	3940	809	1480	57.07	1456	1510
106	[1.282	.607	621	7260	7035	1,15	2480	2227 2429	797 798	473	4099	837	1618	56.48	1816	1851
108		1.297	.621	814	7260	7090	1,13	2810	2807	797	471	4202	844	1693	88.50	2026	2048
109		1.285	.610	620	7260		1.15	5020	755	787	483	4342	845	1803	55.56	2304	2557
110		1.297	.621 .821	626	6897	6666	1.13	1710	1858	812	476	4414 3785	844				[
112	i '	1.286	.611	619 622	6897 6897	8888	1.13	1805	1869	803	475	3846	801 810	1393	57.00	1187	1191
1,12		1.285	.810	620	8897	6689 6697	1.13	2115	2072	800	471	. 3927	816	1477 1873	56.53	1485	1507
ونت		1.295	.618	815	6897	6727	1.15	2490	2448	797	469	4072	826	1710	56.25 55,90	1756 2011	1753
114		1.304	.628	615	6553	6148	1.13	2935 1323	2925	795	466	4230	832	1857	58,57	2508	2037
115	;	1,286	.619	619	6555	6113		1445	1507 1411	802	475	3276	762	1270	51.17	832	849
117		1.500	.624	618	6353	5127	1.15	1567	1535	801 804	479	3317	770	1557	50.87	997	1012
iia		1.292	.616	618	6383	8115		1688	1650	708	477 479	3392	772	1370	51.07	1151	1169
119		1.300	.623	617	6353	6120		1785	1761	802	479	5422	779	1430	50,49	1286	1507
120	' I	1.288	.611	815	5808	5601	1,13	997	982	799	477	3452 2742	781 720	1455	50,69	1352	1376
121	· }	1.292	.619	524 522	5808 5808	5601	1,13	1169	1134	802	476	2787	724	1150 1240	46.04	488	476
122		1.282	.626	621	5808	5620		1535	1303	805	474	2856	730	1515	46.14	658	662
123	1	1.298	682	816	5808	5513 5520		1498	1464	808	475	2869	757	1400	46.18 45.72	811 956	819
124		1.305	.627	621	4719	4561	1.13	1614	1592	800	674	2912	745	1477	45,47	1050	987 1070
126	ļ	1.297	.621	621	4719	4582	1.18	708	527 596	808 808	475	1802	638	965	32.34	-26	-26
27	1	1.288	.624	618	4719	4572	1.13	773	761	804	471	1637	636	1015	31.16	132	133
128	5	1,298	.613	622	4719	4576	1.13	887	848	801	475	1880 1890	643	1070	51.03	550	1.53 224
29	15,000	1.158	0.483	- 619 1190	7250	4582 7280	1.15	964	950	804	471	1950	647 654	1157 1230	30.60 29.90	305 409	308
L30 131	l	1.158	.460	1180	7280	7168		5840 4040	3852 4033	1378	485	8108	813	1573	98.36	2701	415 2799
32	I	1.158	.463	1186	7280	7214		510	4308	1384 1375	497	6130	827	1645	94.20	3125	3159
135	ŧ	1.154	.457	1183	7260	7198	1.25	720	4717	1585	491 495	6268	824	1680	95,40	5428	3449
54		1.152	.453 .455	1186	7260	7237	1.25	5030	5034	1566	487	8404 8525	837	1780	94.64	3821	585£
35	1	1.156	480	1183 1186	6897 6897	6780		5570	3329	1362	504	5680	830	1830	95.40	4076	4092
35 j	J	1.159	.484	1188	6897	6809 6798	1,25	5785	3759	1371	497	5875	806	1507 1580	90.85	2404	2425
37	- 1	1,161	.457		6897	8824		1085	4029	1375	500	5980	913	1650	91.99	2969 3258	2977
38	1	1,156	.480	1181	6897	6796		H80	4460	1377	496	8178	817	1730	92.48	3850	3278 3882
39 40	- 1	1.159	.464	1186	6355	5286		885	4888 2874	1385	499	8291	827	1825	91,48	5910	5949
41	- 1	1,150	.484		8353	6279		1160	3129	1374 1581	499	5071	752	1370		1797	1808
42	l l	1.154	.457	1183	8353	52 79]		5645	3652	1365	497	5294	789	1475		2393	2398
43	}	1.157	.459		6353	8279	1.25	075	4052	1370	495	8408	777	1800		2896	2919
43	ŀ	1.157	.482		6353 5606	8266	1.25	450	4411	2374	498	5580 8690	789 792	1705		3248	3257
45	ì	1.157	.462		5808	6878		1080	2136	1366	475	4234	674	1793		3438	3455
48	1	1.166	.459		5808	5795 5802		500	2517	1366	487	4458	722	1377		1279	1292
47	- 1	1.158	.460		5808	5820		965	2071	1376	486	4585	735	1520		1733 2106	1749
181	1			1184	8808	0020		230 898	3249	1373	483	4651	754	1600		2281	2290
50	Į.	1.184	.471	11.61	4719	4607		250	1232	1576	484	4720	876				2220
- U	 -	1.161	.467	11.95	4719	4845		445	1420	1575 1387	510	2821	860	1143	49.15	254	257
									2440	1901	501	2942	857	1197	50.75	517	516

TABLE	Ι.	_	Concluded.	REPORTED	PERFORMANCE DA	₽Α

							TABLE I Con-	oluded	. ENGINE	PERIFORMANCE	DATA						مريير
Run	Altitude (řt)	Ram pressure ratio P ₂ /P ₀	Flight Mach number Mo	Turnel static pressure Po (1b sq ft abs)	Engine speed H (rps.)	Adjusted engine speed 1/√θ _a (rpm)	Effective area of first-stage turbine stator An (sq ft)	Fuel flow Wr (1b)	Adjusted fuel flow Mg/0a/0a (lb/hr)	Engine- inlet total pressure P2 lb sq ft abs	Cowl- inlet total temper- ature T1 (OR)	Compressor- outlet total pressure P4 (lb sq rt abs)	Compressor- outlet total temperature T4 (°R)	Turbine- inlet totel tempera- ture T5 (OR)	Engine inlet- air flow Wa,1 (lb/sec)	Net thrust Fn (1b)	Adjusted net throst, Fn/6a (1b)
151 1152 1153 1156 1156 1156 1159 1160 1161 1162 1163 1163 1164 1170 1171 1175 1176 1171 1176 1171 1176 1171 1176 1171 1176 1171 1176 1176 1177 1178 1178	15,000	1.189 1.158 1.158 1.158 1.158 1.158 1.159 1.159 1.156 1.157 1.156 1.157 1.157 1.166	0.484 -460 -472 -463 -459 -463 -463 -463 -463 -464 -463 -464 -464	1188 1188 1188 1188 1185 1195 1185 1192 1167 1186 1186 1188 1188 1188 1188 1188	4719 4719 7280 7260 8897 6897 6897 6897 6855 6353 6353 6353 5308 5808 5808 4719 4719 4719 4719 7260 7260 7260 7260 7260 7260 7260 7260	4854 4854 4884 7275 729 6824 6824 6817 6896 6512 8319 8795 7795 5789 9795 4714 4728 4735 4743 7191 7191 7192 8824 6853 6816 6853 6817 6853 6853 6816 6853 6853 6853 6853 6853 6853 6853 685	រៈនេះនៅក្នុងមានមានមានមានមានមានមានមានមានមានមានមានមានម	1585 1705 1705 1706 1370 1370 1370 1370 13855 1492 1490 15890 15890 15890 15890 15891 15891 1740 15891 1740 15891 1740 15891 1740 17891 17	1579 1682 1911 3577 4480 2988 3475 3892 4433 2594 2889 3581 3879 4433 2594 2504 1307 1548 2509 2904 5301 1180 1765 5106 5498 4773 2811 3500 3715 4181 4538 4227 2578 2844 3245 3245 3245 3245 3245 3245 3245 32	1577 1574 1579 1579 1579 1579 1576 1577 1577 1571 1574 1574 1575 1574 1576 1576 1576 1576 1576 1576 1576 1576	499 502 493 493 494 496 496 497 488 487 488 487 488 487 488 487 488 487 488 487 488 487 488 487 488 487 488 487 488 487 488 487 488 487 488 487 488 487 488 487 488 487 488 487 488	2969 3011 3084 6252 6877 6877 6087 6241 6429 6197 6348 6429 5580 5768 5580 5768 5479 4584 4984 4778 2975 6722 6838 7294 6878 7294 6878 7294 6878 7294 6878 7294 6878 7294 6878 7394 6878 7477 5818 6864 6898 4779 5818 58684 5809 7001 5477 5818 5715 5715 5715 5715 5715 5715 57	658 664 662 812 856 844 603 815 851 764 775 785 784 789 724 723 745 745 644 655 855 855 856 866 878 887 889 880 882 881 887 887 887 887 889 880 882 788 886 886 887 887 887 888	1255 1325 1400 1480 1595 1743 1430 1527 1748 1327 1435 1563 1580 1220 1320 1410 1545 1410 1545 1410 1545 1410 1545 1410 1545 1410 1545 1410 1545 1410 1545 1410 1550 1410 1550 1410 1500 1410 1500 1410 1500 1410 1500 1410 1500 1410 1500 1410 1500 1410 1500 150	49.10 48.84 51.51 96.95 96.18 92.54 92.73 92.11 86.00 85.39 92.11 87.57 75.57 75.57 75.57 75.58 52.58 52.58 52.58 52.58 52.58 52.58 52.58 52.58 52.58 52.58 52.58 52.58 52.58 52.58 52.58 52.58 52.58 52.58 53.61 53	646 7777 1078 25102 5708 2899 5273 5722 1707 2282 1707 2282 1707 2382 1707 2381 1109 1806 2075 2381 299 437 717 825 2381 299 437 717 825 248 3012 3557 3690 1616 2075 2248 3012 3012 3012 3012 3012 3012 3012 3012	649 780 780 1082 2510 5127 5712 2280 3285 5785 1717 2298 3285 5785 1118 1608 1819 2092 2370 300 440 725 832 832 2920 5567 5651 4009 2257 3018 5195 3570 5765 1622 2097 2252 2867 2952 2667 2552 2667 2678 2678 2678 2678 2678 2678 267

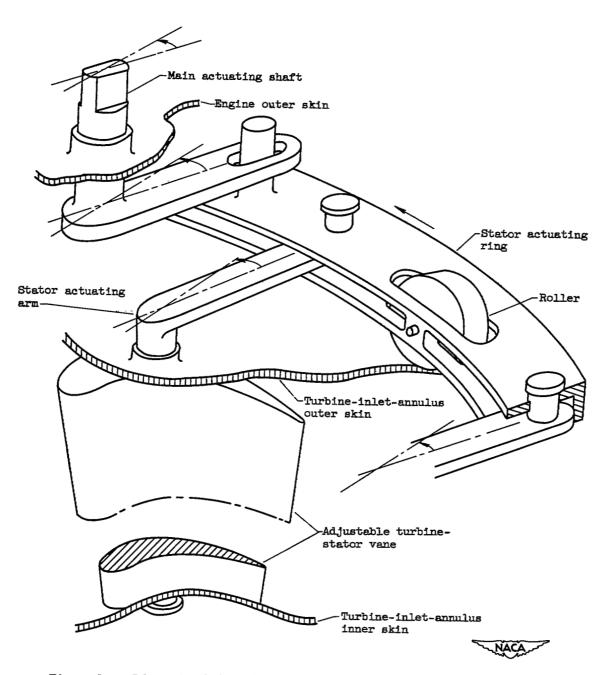


Figure 1. - Schematic sketch of adjustable turbine-stator actuating mechanism.

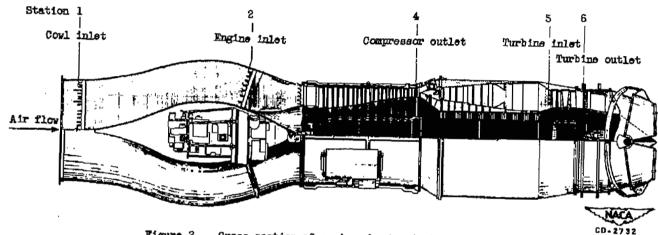
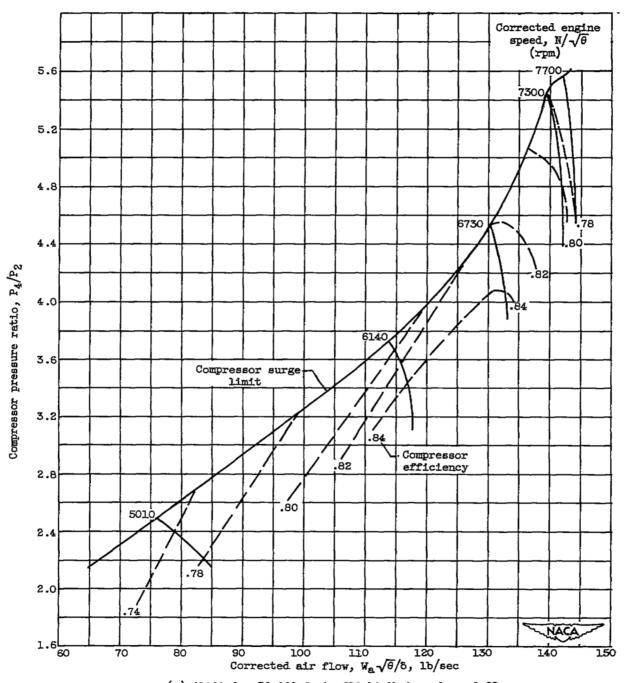
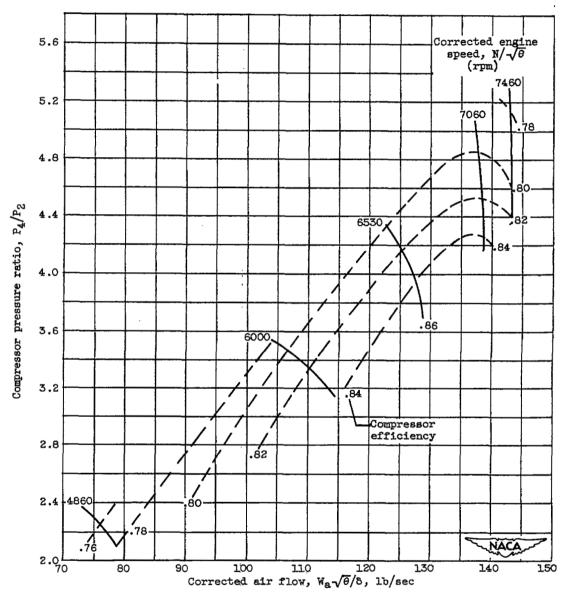


Figure 2. - Cross section of engine showing instrumentation stations.



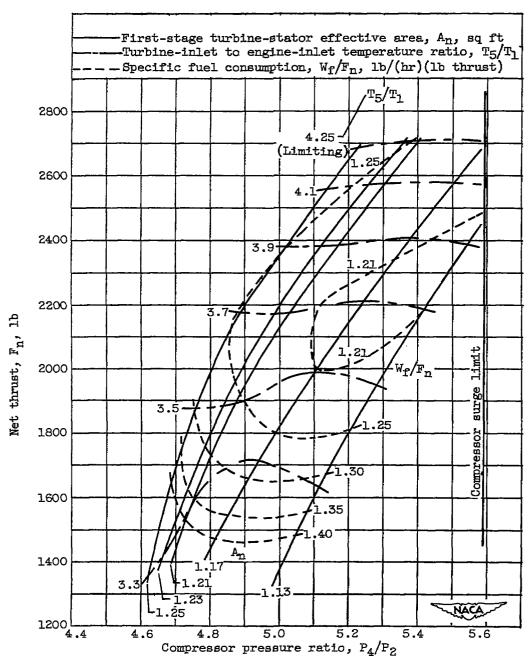
(a) Altitude, 30,000 feet; flight Mach number, 0.62.

Figure 3. - Compressor performance maps.



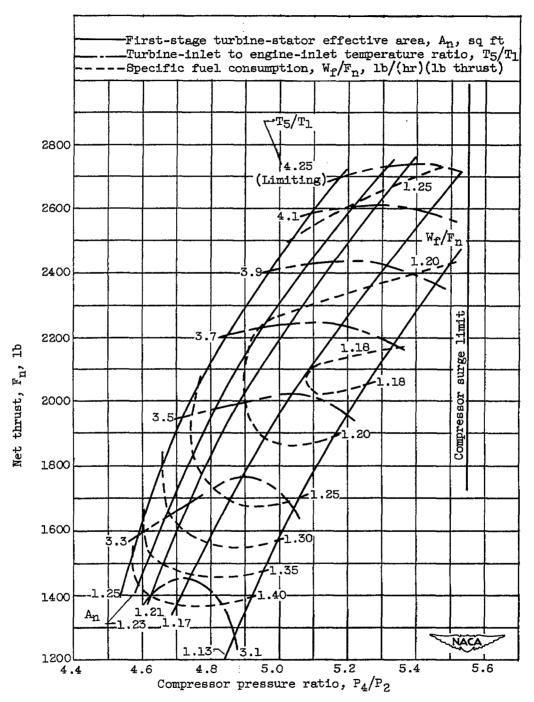
(b) Altitude, 15,000 feet; flight Mach number, 0.46.

Figure 3. - Concluded. Compressor performance maps.



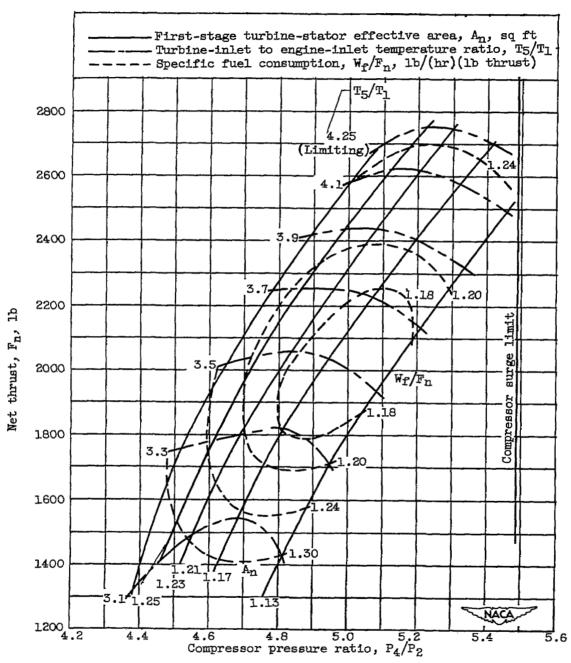
(a) Engine speed, 7260 rpm; corrected engine speed, 7855 rpm.

Figure 4. - Composite performance plots. Altitude, 30,000 feet; flight Mach number, 0.62.



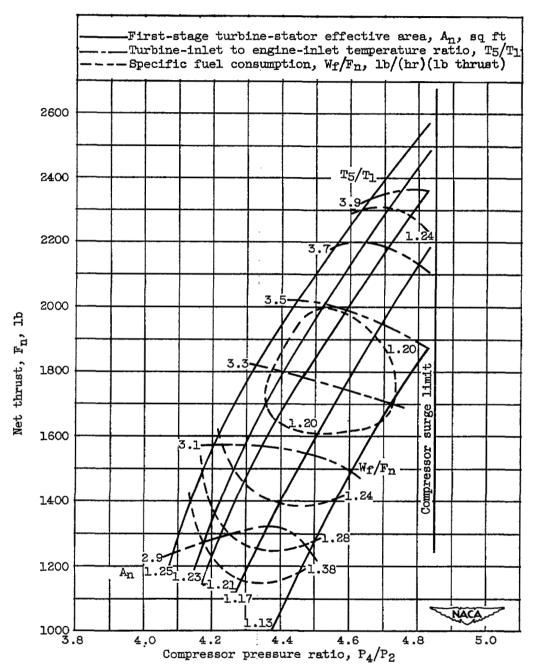
(b) Engine speed, 7050 rpm; corrected engine speed, 7630 rpm.

Figure 4. - Continued. Composite performance plots. Altitude, 30,000 feet; flight Mach number, 0.62.



(c) Engine speed, 6800 rpm; corrected engine speed, 7360 rpm.

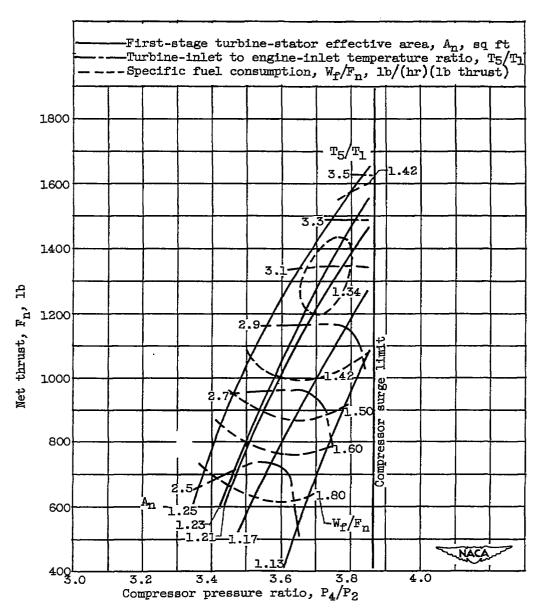
Figure 4. - Continued. Composite performance plots. Altitude, 30,000 feet; flight Mach number, 0.62.



(d) Engine speed, 6400 rpm; corrected engine speed, 6925 rpm.

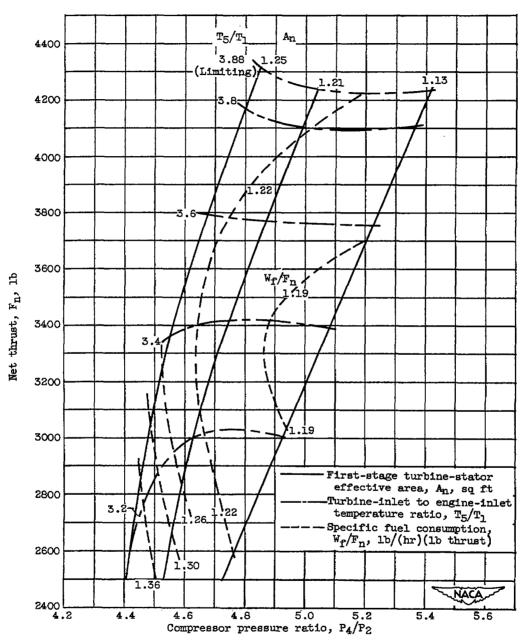
Figure 4. - Continued. Composite performance plots. Altitude, 30,000 feet; flight Mach number, 0.62.

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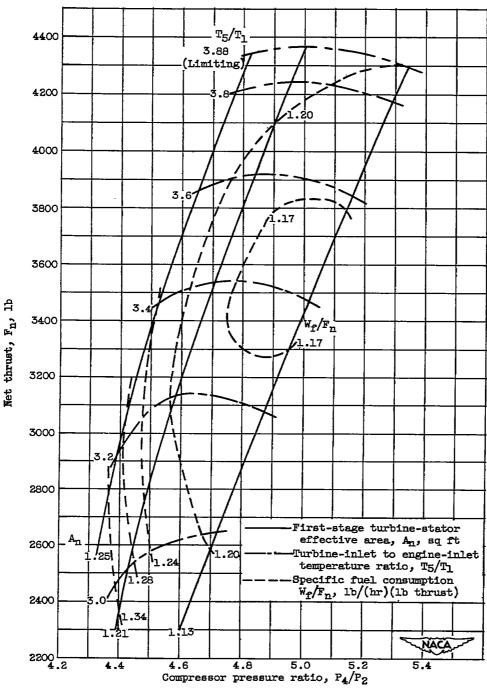
(e) Engine speed, 5800 rpm; corrected engine speed, 6275 rpm.

Figure 4. - Concluded. Composite performance plots. Altitude, 30,000 feet; flight Mach number, 0.62.



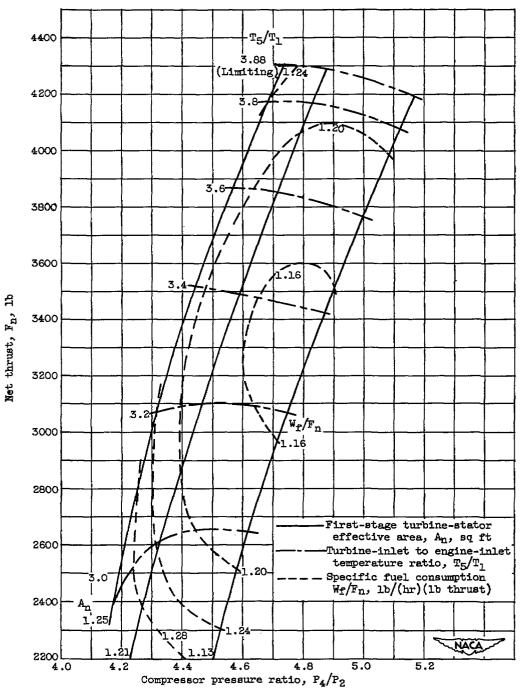
(a) Engine speed, 7260 rpm; corrected engine speed, 7510 rpm.

Figure 5. - Composite performance plots. Altitude, 15,000 feet; flight Mach number, 0.46.



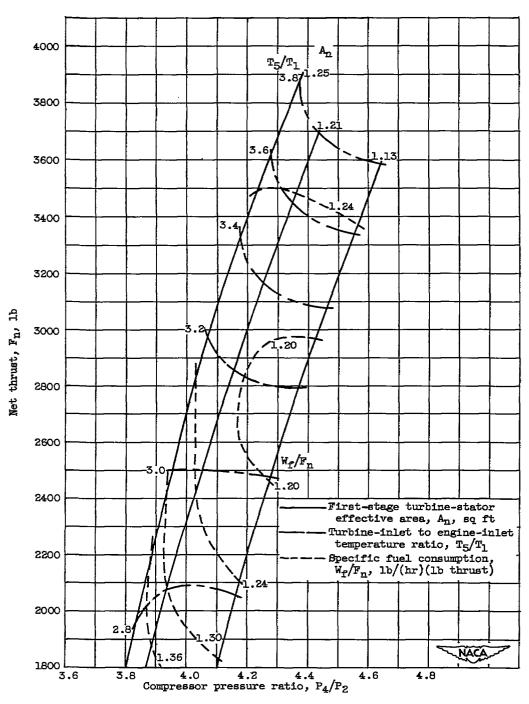
(b) Engine speed, 7050 rpm; corrected engine speed, 7290 rpm.

Figure 5. - Continued. Composite performance plots. Altitude, 15,000 feet; flight Mach number, 0.46.



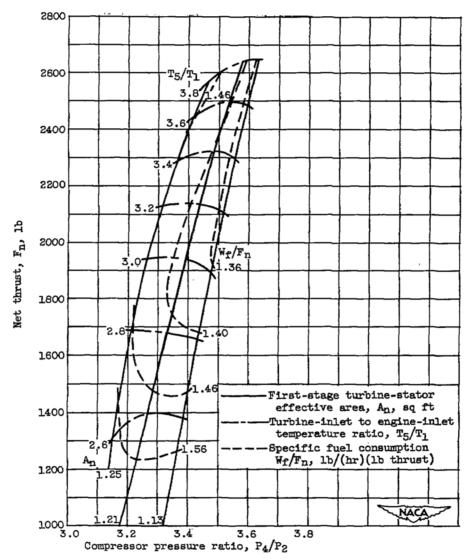
(c) Engine speed, 6800 rpm; corrected engine speed, 7035 rpm.

Figure 5. - Continued. Composite performance plots. Altitude, 15,000 feet; flight Mach number, 0.46.



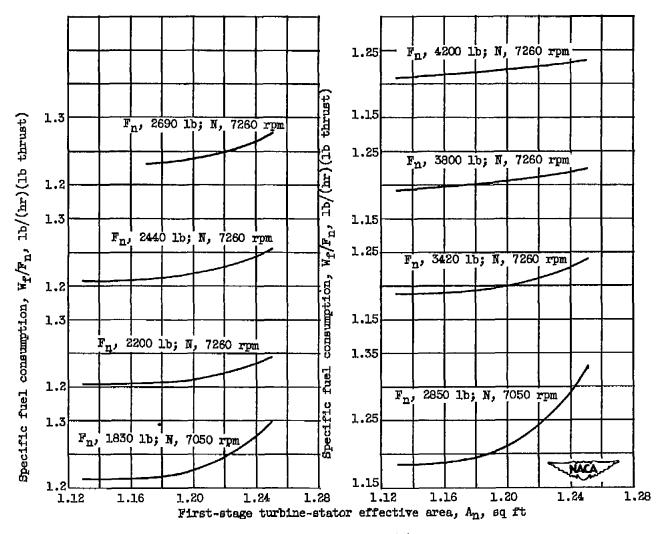
(d) Engine speed, 6400 rpm; corrected engine speed, 6620 rpm.

Figure 5. - Continued. Composite performance plots. Altitude, 15,000 feet; flight Mach number, 0.46.



(e) Engine speed, 5800 rpm; corrected engine speed, 6000 rpm.

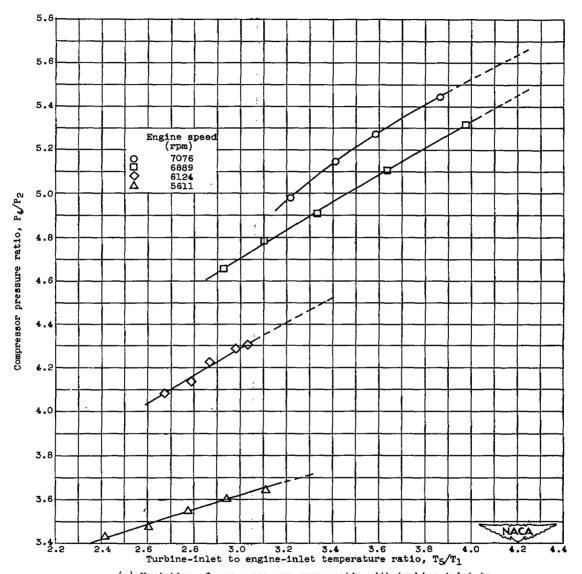
Figure 5. - Concluded. Composite performance plots. Altitude, 15,000 feet; flight Mach number, 0.46.



(a) Altitude, 30,000 feet; flight Mach number, 0.62.

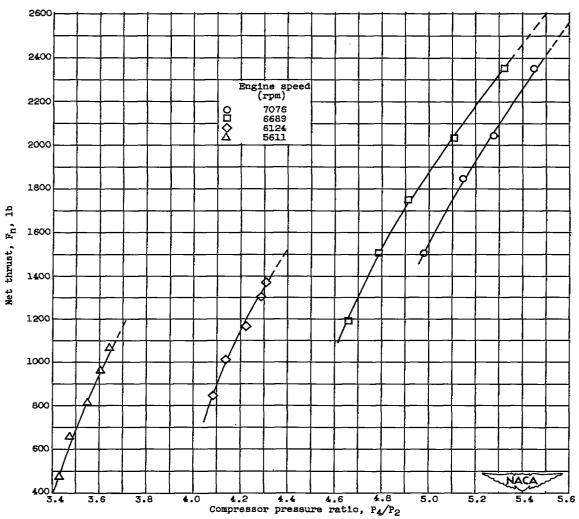
(b) Altitude, 15,000 feet; flight Mach number, 0.46.

Figure 6. - Variation of specific fuel consumption with first-stage turbine-stator effective area at constant thrusts.



(a) Variation of compressor pressure ratio with turbine-inlet to engine-inlet temperature ratio.

Figure 7. - Effect of engine speed on engine performance parameters. First-stage turbine-stator effective area, 1.13 square feet; altitude, 30,000 feet; flight Mach number, 0.62.



(b) Variation of net thrust with compressor pressure ratio.

Figure 7. - Continued. Effect of engine speed on engine performance parameters. First-stage turbine-stator effective area, 1.13 square feet; altitude, 30,000 feet; flight Mach number, 0.62.

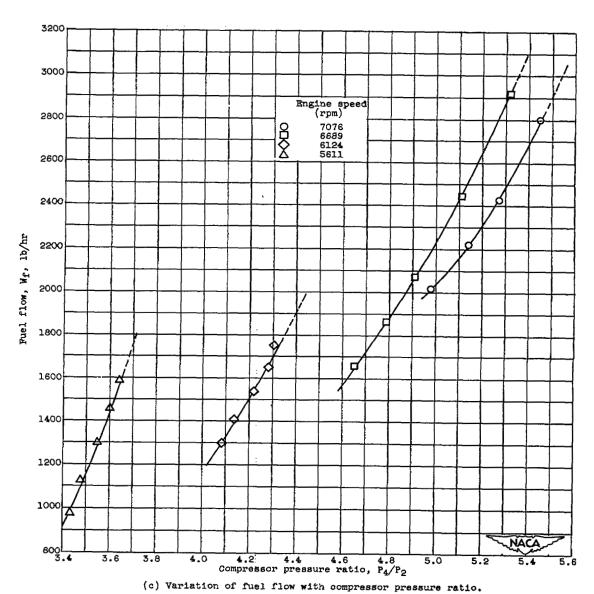
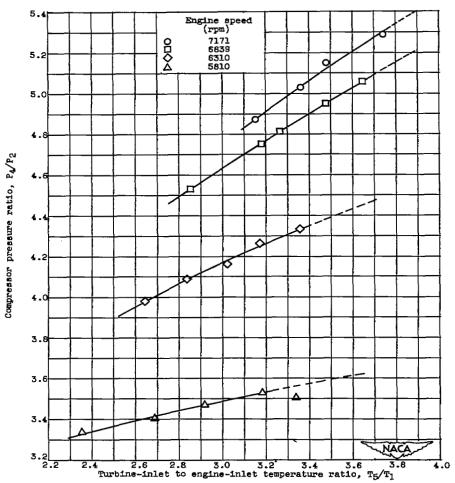
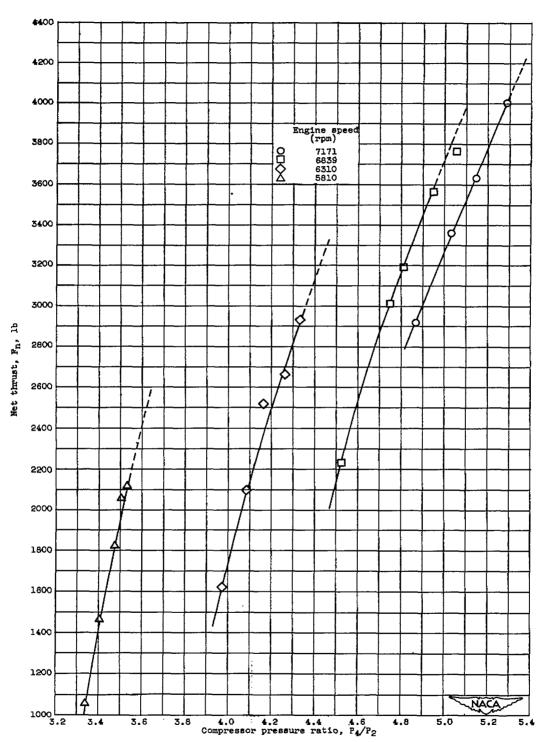


Figure 7. - Concluded. Effect of engine speed on engine performance parameters. First-stage turbine-stator effective area, 1.13 square feet; altitude, 30,000 feet; flight Mach number, 0.62.



(a) Variation of compressor pressure ratio with turbine-inlet to engine-inlet temperature ratio.

Figure 8. - Effect of engine speed on engine performance parameters. First-stage turbine-stator effective area, 1.13 square feet; altitude, 15,000 feet; flight Mach number, 0.46.



(b) Variation of net thrust with compressor pressure ratio.

Figure 8. - Continued. Effect of engine speed on engine performance parameters. First-stage turbine-stator effective area, 1.13 square feet; altitude, 15,000 feet; flight Mach number, 0.46.

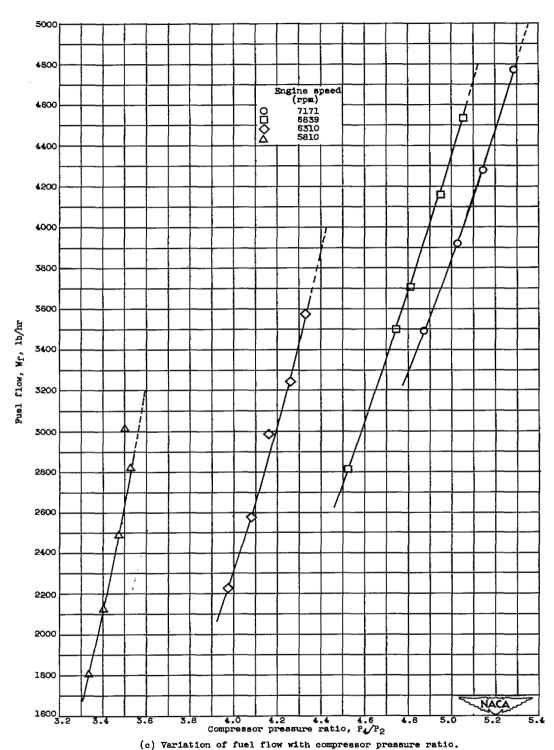


Figure 8. - Concluded. Effect of engine speed on engine performance parameters. First-stage turbine-stator effective area, 1.13 square feet; altitude, 15,000 feet; flight Mach number, 0.46.

SECURITY INFORMATION

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