# A METHODOLOGY TO MODEL PHYSICAL CONTACT BETWEEN STRUCTURAL COMPONENTS IN NASTRAN

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#### SUMMARY

Two components of a structure which are located side by side, will come in contact by certain force and will transfer the compressive force along the contact area. If the force acts in the opposite direction, the elements will separate and no force will be transferred. If this contact is modelled, the load path will be correctly represented, and the load redistribution results in more realistic stresses in the structure. This is accomplished by using different sets of rigid elements for different loading conditions, or by creating multipoint constraint sets. Comparison of these two procedures is presented for a 4 panel unit (PU) stowage drawer installed in an experiment rack in the Spacelab Life Sciences (SLS-2) payload.

#### INTRODUCTION

The Spacelab is a reusable laboratory that is carried in the cargo bay of the Space Shuttle. Experiments in several different disciplines such as astronomy, life sciences, and material science are accommodated in this modular laboratory for various Shuttle missions. The experiment hardware is mounted in the experiment racks located in either side of the module, in overhead lockers, or in the center aisle, as shown in Figure 1.

#### **4PU STOWAGE DRAWER**

## Configuration

The 4 Panel Unit Stowage Drawer is mounted in the experiment rack used in the SLS-2 Mission. The experiment equipment and the accessories are stowed in the drawer. The finite element model of the drawer, with its coordinate system, is shown in Figure 2. The drawer is connected to the slide with 6 screws on each slide, and the slides are connected to the rack posts. The front panel is latched to the front rack posts. Two configurations of the slides are examined.

Case 1: The contact surface is normal to the X-axis, as shown in Figure 4, which is the actual configuration. The slide shown is schematic, and not the actual slide.

Case 2: The contact surface is inclined. This is achieved by raising the slide by 12.7 mm as shown in Figure 5.

## The Method of Modelling the Contact

During liftoff and landing flight events, the Shuttle and its payload are exposed to quasi-static and random loads. The +X force brings the right slide and drawer in contact. As a result, this force is transferred to the slide throughout the length of the slide and not just by the screws. When the force acts to the left (-X), the contact along the length is lost and the right slide is connected by screws only. This time the contact takes place between the left slide and the drawer.

Generally, this is modelled using rigid elements. For load case 101, which includes +X force (see Table 1), all the contacts are modelled between the right slide and the drawer, and the analysis is completed. For the load case 103, which includes -X force, contact will be modelled between the left slide and the drawer with a new set of rigid elements, removing the old set of elements, and a second analysis will be performed. This means post-processing will be performed on two output files. The rigid elements simulating contact are shown in Figure 3. These are included in the analyses, as needed.

Alternately, the contact is modelled with a multipoint constraint equation in place of the rigid element. In this method, a different set of MPC equation can be written for a different subcase, resulting in a single analysis for multiple subcases.

#### CASE 1. CONTACT SURFACE NORMAL TO THE GLOBAL X-AXIS

# Modelling of Contact by MPC Equation

A rigid link is used to write the MPC equation, as shown in Figure 6 (ref 1.). Since the physical contact cannot resist moments, no rotations will be allowed at the end of the rigid link. In the current case, the link is horizontal, i.e.,  $\Delta L = \Delta X = u_1$ .

The MPC equation is  $u_{1A}$ - $u_{1B}$  = 0. The MPC set 1 is written for the subcase 101 to represent right slide contact, and the MPC set 2 is written for the subcase 103 to represent the left slide contact. The MPC equations and the MPC forces are shown in Table 2. The grid points shown are on the slide. Grid points 471 and 472 show forces in opposite directions, indicating tension and lack of contact. In this situation, these equations should be removed and reanalysis must be performed. In the current analysis, this is not pursued.

### Modelling with CRIGD2 Elements

The elements modelled and the results for subcase 101 and subcase 103 are shown on Tables 3 and 4, respectively. The dependent degree of freedom is 1. The equation generated corresponds to row 1 of equation 56 (ref. 2) shown below.

$$\begin{pmatrix}
u_{A_1} \\
u_{A_2} \\
u_{A_3} \\
u_{A_4} \\
u_{A_5} \\
u_{A_6}
\end{pmatrix} = \begin{pmatrix}
1 & 0 & 0 & 0 & (z_{B}-z_{A}) & -(y_{B}-y_{A}) \\
0 & 1 & 0 & -(z_{B}-z_{A}) & 0 & (x_{B}-x_{A}) \\
0 & 0 & 1 & (y_{B}-y_{A}) & -(x_{B}-x_{A}) & 0 \\
0 & 0 & 0 & 1 & 0 & 0 \\
0 & 0 & 0 & 0 & 1 & 0 \\
0 & 0 & 0 & 0 & 0 & 1
\end{pmatrix} \begin{pmatrix}
u_{B_1} \\
u_{B_2} \\
u_{B_3} \\
u_{B_4} \\
u_{B_5} \\
u_{B_6}
\end{pmatrix} , (56)$$

In the equation,  $(Z_B - Z_A)$  corresponds to  $Z_{AB}$  on Figure 6 which is zero for this case, and  $(Y_B - Y_A)$  is also zero. Hence, the equations generated are the same as the MPC equations and the results from both the analyses will be identical.

### Discussions of the Two Methods

As expected, the results from both of these methods are the same.

## CASE 2. CONTACT SURFACE INCLINED TO THE GLOBAL X-AXIS

Only subcase 101, which involves +X and +Z loads, will be used in the following analyses. Due to these forces, contact will be made in the X and Z directions as shown in Figure 5.

# Modelling with MPC Equations

MPC equations are written to satisfy the geometry of the rigid links shown in Figure 6. As stated before, no rotation will be allowed.

Hence 
$$\Delta L = \frac{X_{AB}}{L} u_1 + \frac{Z_{AB}}{L} u_3$$
 (1)

from the geometry of the inclined link in Figure 5,

 $X_{AB} = 18.606 \text{ mm}, Z_{AB} = 12.7 \text{ mm}, L = 22.527 \text{ mm}$ 

Substituting in equation (1)

 $\Delta L = .8259 u_1 + .5638 u_3$ 

 $\Delta L_A = .8259 u_{1A} + .5638 u_{3A}$ 

ΔLp= .8259 u1B + .5638 u3B

to satisfy the condition  $\Delta L_A$  -  $\Delta L_B$  = 0, the MPC equation is .8259 (u<sub>1</sub>A -u<sub>1</sub>B) + .5638 (u<sub>3</sub>A - u<sub>3</sub>B ) = 0 (2)

Table 5 shows all the MPC equations input for all the contacts, followed by the forces of multipoint constraint, in the grid points on the slides.

# Modelling with CRIGD2 Elements

CRIGD2 are modelled with components 1 and 3 as dependent degrees of freedom to simulate the contact in X and Z directions. The constraint equations generated correspond to rows 1 and 3, in the equation 56. The term (ZB -ZA) in row 1 and (XB -XA) in row 3 are non-zero. These terms correspond to component 5, and it is expected that constraint moment R2 will be generated. The list of elements and the results are tabulated in Table 6.

## Modelling with CRIGDR Elements

CRIGDR elements are modelled with component 1 as the dependent degree of freedom. The remaining 5 translational components are considered as reference degrees of freedom (ref. 2). Equation 48 (ref. 2) is used in the element formulation shown below.

 $(u_{A1} - u_{B1}) l_1 + (u_{A2} - u_{B2}) l_2 + (u_{A3} - u_{B3}) l_3 = 0$  (4) In this equation, direction cosine  $l_2 = 0$ ,  $l_1 = \frac{XAB}{L}$ ,  $l_3 = \frac{ZAB}{L}$ 

which essentially is MPC equation (2), and the results from this analysis will be same as from the MPC equation.

A list of the elements and the results are tabulated in Table 7.

## Comparison of the Three Analyses

It is shown that the formulation of MPC equations and the CRIGDR are identical, and the results tabulated in Tables 5 and 7 are identical as expected. The CRIGD2 results are different than the other two because this involves rotations. In this instance, R2 moments are generated as expected and the Z components are off by about ±20 percent.

### CONCLUSIONS

The best way to model contact is by writing MPC equations since a single analysis, is possible for multiple subcases. CRIGDR is the second choice.

#### **REFERENCES**

- 1. Harry G. Schaeffer: MSC/NASTRAN Primer, Static and Normal Modes Analysis, Schaeffer Analysis Inc, Mont Vernon, 1979, pp.143-145
- 2. The NASTRAN Theoretical Manual: NASA SP-221(06), National Aeronautics And Space Administration, Washington D.C., 1981

```
TABLE 1 TOTAL APPLIED FORCE ON THE STRUCTURE (HEWTONS)
                                              T
          DIRECTION
                               x
                                           175.3
          SUBCASE 101
                           1001.2
                                                             276.4
          SUBCASE 103
                           -497.0
                                           175.3
          TABLE 2 PARTIAL INPUT AND RESULTS - CASE 1
SUBCASES 101.103 - USE OF MPC EQUATIONS S MPC EQUATIONS TO SIMULATE CONTACT IN X-DIR
S FOR SUBCASE 101 CASE 1
                                             1070
                                                         1
                                                              -1.0
                    454
              1
MPC
                                             1104
                                                              -1.0
                                     1.0
MPC
                    471
                               1
                                             1138
                                                              -1.0
                                                         1
MPC
                    472
                                     1.0
                                      1.0
                                             1172
                                                              -1.0
                    473
                               1
              1
MPC
                                             1206
                    474
                                     1.0
                                                              -1.0
MPC
              1
                               1
                                             1240
                                                              -1.0
                                     1.0
                                                         1
                    475
                               1
MPC
                                      1.0
                                             1291
                                                         1
                                                              -1.0
                    476
                               1
MPC
              1
                                     1.0
                                             1342
                                                              -1.0
RPC
              1
                    477
                               1
                                             1376
                                                              -1.0
                                     1.0
                    478
                               1
MPC
$ MPC EQUATIONS TO SIMULATE CONTACT IN -X-DIR
$ FOR SUBCASE 103 CASE (1
           2
                                     1.0
                                             6070
                                                         1
                                                              -1.0
MPC
                   5454
                               1
                                                              -1.0
                                                         1
                   5471
                                     1.0
                                             6104
MPC
                                             6138
                                                              -1.0
                   5472
                                     1.0
MPC
                   5473
                                     1.0
                                             6172
                                                              -1.0
MPC
                               1
                                             6206
                                                              -1.0
                   5474
                                     1.0
MPC
                                      1.0
                                             6240
                                                              -1.0
                   5475
MPC
                                     1.0
                                             6291
                                                              -1 0
                   5476
MPC
              2
                               1
                                             6342
                                                         1
                                                              -1.0
              2
                   5477
                               1
                                     1.0
MPC
                   5478
                                     1.0
                                             6376
                                                         1
                                                              -1.0
MPC
               OF MULTI-POINT CONSTRAINT
PORCES
                            CASE 1
  SUNCASE 101
                                               T3
                                                      21
                                                            22
                                                                  23
                                         T2
  POINT ID.
               TYPE
                              Tl
                                                           0.0
                                                                 0.0
                        2.000663E+00
                                        0.0
                                              0.0
                                                     0.0
      471
                G
      472
                G
                       9.827873E-01
                                        0.0
                                              0.0
                                                     0.0
                                                           0.0
                                                                 0.0
                      -2.369567E-01
                                        0.0
                                              0.0
                                                     0.0
                                                           0.0
                                                                 0.0
      473
                G
                                        0.0
                                              0.0
                                                     0.0
                                                           0.0
                                                                 0.0
      474
                G
                      -8.407188E-01
      475
                G
                      -4.436086E+00
                                        0.0
                                              0.0
                                                     0.0
                                                           0.0
                                                                 0.0
                      -5.899112E+00
                                       0.0
                                              0.0
                                                     0.0
                                                           0.0
                                                                 0.0
                G
      476
                                        0.0
                                                     0.0
                                                           0.0
                                                                 0.0
                                              0.0
      477
                G
                      -2.644422E+00
                                                           0.0
                                                                 0.0
      478
                G
                      -4.057768E+00
                                        0.0
                                              0.0
                                                     0.0
                            CASE 1
  SUBCASE 103
                                                            12
                                                                  23
                                       T2
                                              73
                                                     Ri
                            T1
POIRT ID.
             TYPE
                                                     0.0
                                                            0.0
                                                                  0.0
                                              0.0
     5471
                G
                      -1.609514E+00
                                        0.0
                      -7.575473E-01
                                       0.0
                                              0.0
                                                     0.0
                                                            0.0
                                                                  0.6
                G
     5472
                                                            0.0
                                                                  0.0
                                       0.0
                                              0.0
                                                    0.0
                       3.009112E-01
     5473
                G
                                                                  0.0
                        8.103580E-01
                                       0.0
                                                            0.0
     5474
                G
                                              0.0
                                                     0.0
                       3.798277E+00
                                        0.0
                                              0.0
                                                     0.0
                                                            0.0
                                                                  0.0
     5475
                G
                        4.936887E+00
                                       0.0
                                              0.0
                                                     0.0
                                                            0.0
                                                                  0.0
               G
     5476
                                              0.0
                                                     0.0
                                                            0.0
                                                                  0.0
     5477
               G
                        2.151909E+00
                                       0.0
                                                                  0.0
     5478
                        3.283999E+00
                                       0.0
                                              0.0
                                                     0.0
                                                            0.0
```

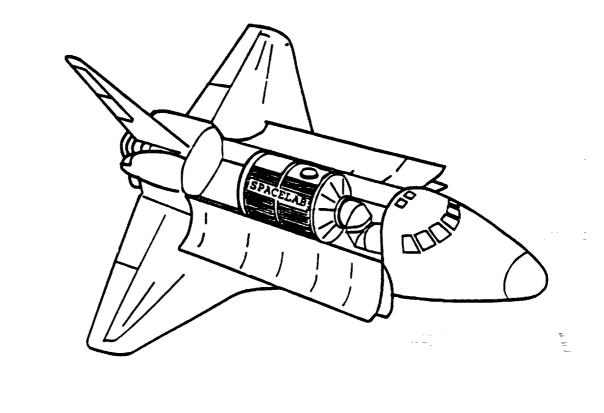
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TABLE 3 PARTIAL INPUT AND RESULTS - CASE 1
       SUBCASE 101 - USE OF CRIGD2 ELEMENTS
$ RIGID ELEMENTS MODELED TO SIMULATE CONTACT IN X-DIR
$ FOR LOADCASE 101 CASE 1
CRIGD2
              480
                      454
                              1070
CRIGDI
              481
                      471
                              1104
                                          1
CRIGDZ
              442
                      472
                              1138
CRIGD2
              483
                      473
                              1172
                                         1
CRIGD2
              484
                      474
                              1206
CRIGD2
              485
                      475
                              1240
CRIGDZ
              486
                      476
                              1291
CRIGDZ
              487
                      477
                              1342
CRIGDZ
              488
                      478
                              1376
SUBCASE 101
                             CASEI
FORCES
               0 F
                     HULTI-POINT CONSTRAINT
POINT ID.
             TYPE
                           Tl
                                       72
                                              TJ
                                                    Ri
                                                          R 2
     471
               G
                      2.000663E+00
                                      0.0
                                             0.0
                                                   0.0
                                                         0.0
                                                                0.0
     472
               G
                      9.827873E-01
                                                   0.0
                                                         0.0
                                                                0.0
                                      0.0
                                             0.0
     473
               G
                     -7.369567E-01
                                      0.0
                                             0.0
                                                   0.0
                                                         0.0
                                                                0.0
     474
               G
                     -4.407188E-01
                                      0.0
                                             0.0
                                                   0.0
                                                         0.0
                                                                0.0
     475
               G
                     -4.436086E+00
                                      0.0
                                             0.0
                                                   0.0
                                                         0.0
                                                                0.0
     476
               G
                                                   0.0
                     -5.899112E+00
                                      0.0
                                             0.0
                                                         0.0
                                                                0.0
     477
               G
                     -2.644422E+00
                                      0.0
                                             0.0
                                                   0.0
                                                         0.0
                                                                0.0
     478
                     -4.057767E+00
                                            0.0
                                                   0.0
                                                         0.0
                                                                0.0
                                      0.0
    TABLE 4 PARTIAL INPUT AND RESULTS -CASE 1
      SUBCASE 103 - USE OF CRIGD2 ELEMENTS
$ RIGID ELEMENTS MODELED TO SIMULATE CONTACT IN -X-DIR
S FOR SUBCASECASE 103 CASE 1
CRIGD2
            5480
                    5454
                             6070
CRIGDS
            5481
                     5471
                             6104
                                         1
CRIGD2
            5482
                     5472
                             6138
CRIGD2
            5483
                     5473
                             6172
CRIGD2
            5484
                     5474
                             6206
                                         1
CRIGD2
            5485
                     5475
                             6240
CRIGDS
            5486
                     5476
                             6291
                                         1
CRIGD2
            5487
                     5477
                             6342
                                         1
CRIGD2
            5488
                     5478
                             6376
FORCES
              0 F
                    MULTI-POJHT
                                              CONSTRAINT
POINT ID.
            TYPE
                                            T3
                                                  RI
                                                        R Z
                                                              R3
                           T1
                                     TZ
   5471
                   -1.609514E+00
             G
                                     0.0
                                           0.0
                                                  0.0
                                                        0.0
                                                              0.0
   5472
             G
                    -7.575473E-01
                                                        0.0
                                     0.0
                                           0.0
                                                  0.0
                                                              0.0
   5473
             G
                    3.009112E-01
                                           0.0
                                                 0.0
                                                        0.0
                                                              0.0
                                    0.0
   5474
             G
                    8.103580E-01
                                    0.0
                                           0.0
                                                 0.0
                                                        0.0
                                                              0.0
   5475
                                                       0.0
                                                              0.0
             G
                    3.798277E+00
                                           0.0
                                     0.0
                                                 0.0
   5476
             G
                    4.936887E+00
                                                 0.0
                                                       0.0
                                                              0.0
                                    0.0
                                           0.0
   5477
             G
                    2.151909E+00
                                    0.0
                                           0.0
                                                 0.0
                                                       0.0
                                                              0.0
   5478
                    3.283999E+00
                                    0.0
                                           0.0
                                                 0.0
                                                        0.0
                                                              0.0
```

# TABLE 5 PARTIAL IMPUT AND RESULTS -CASE 2 SUBCASE 101 - USE OF HPC EQUATIONS

\$ MPC	EQUATIONS T						
\$ FOR	SUBCASE 101	CASE 2	(INCLINE	D SURFACE	E }		
HPC	1	454	1	0.8259	1070	1 -0.8259	+MPC1
+HPC1		454	3	0.5638	1070	3 -0.5638	
MPC	1	471	ī	0.8259	1104	1 -0.8259	+MPC2
+HPC2	•	471	3	0.5638	1104	3 -0.5638	
MPC	1	472	1	0.8259	1138	1 -0.8259	+MPC3
+MPC3	•	472	i	0.5638	1138	3 -0.5638	***
MPC	1	473	· · · · · · · · · · · · · · · · · · ·	0.8259	1172	1 -0.8259	+MPC4
+HPC4	<b>1</b> _	473	3	0.5638	1172	3 -0.5634	
MPC	1	474	i	0.8259	1206	1 -0.8259	+KPC5
+MPC5	•	474	3	0.5638	1206	3 -0.5634	
MPC	i	475	1	0.8259	1240	1 -0.8259	+RPC6
	•	475	3	0.5638	1240	3 -0.5638	7112 44
+MPC6	•		-				+MPC7
MPC	1	476	1	0.8259	1291	•	THEC?
+MPC7	_	476	3	0.5638	1291	• • • • • • • • • • • • • • • • • • • •	
MPC	1	477	1	0.8259	1342	1 -0.8259	+MPC8
+KPC8	_	477	3	0.5638	1342	3 -0.5634	
HPC	1	478	1	0.8259	1376	1 -0.8259	+HPC9
+MPC9		478	3	0.5638	1376	3 -0.5638	
SUBCASE 101 CASE 2 (INCLINED SURFACE)							
	FORC	E S O	F MU	LTI-	POINT	CONSTRA	INT
	POINT ID.	TYPE	T	1	T2	T3 R1	R2 R3
	471	G	2.3498	-		604145E+00 0.0	0.0 0.0
	472	Ğ	1.0928			460357E-01 0.0	0.0 0.0
	473	G		032+00		924297E-01 0.0	0.0 0.0
						179675E-01 0.0	0.0 0.0
	474	G	-1.0517			. ,	0.0 0.0
	475	G	-4.5429				
	476	G	-6.4159			379844E+00 0.0	0.0 0.0
	477	G	-2.2024			503485E+00 0.0	0.0 0.0
	478	G	-3.1474	65E+00	0.0 -2.	148615E+00 0.0	0.0 0.0

```
TABLE 6 PARTIAL INPUT AND RESULTS - CASE 2
       SUBCASE 101 - USE OF CRIGD? ELEMENTS
 S RIGID ELEMENTS MODELED TO CONTACT IN X AND Z-DIR
$ DUE SUBCASE 101 CASE 2
                                        13
CRIGDS
              480
                      454
                              1070
CRIGDZ
              481
                       471
                              1104
                                         13
CRIGDZ
              482
                       472
                              1138
                                         13
CRIGD2
              483
                       473
                              1172
                                         13
CRIGD2
              484
                       474
                              1206
                                         13
CRIGDZ
              485
                       475
                              1240
                                         13
                       476
CRIGDZ
              486
                              1291
                                        13
CRIGDZ
              487
                       477
                              1342
                                        13
CRIGDZ
                      478
                              1376
              488
                                        13
SUBCASE 101
                        CASE 2 (INCLINED SURFACE)
FORCES
               0 7
                     MULTI-POINT CONSTRAINT
POINT ID.
             TYPE
                           Tl
                                      T2
                                                  T3
                                                             RI
                                                                         R2
                                                                                    23
    471
                     2.494523E+00
                                                                    3.069774E-01
                                                                                   0.0
              G
                                     0.0
                                            2.1218288+00
                                                            0.0
                                                                   1.291087E-01
     472
                                                                                   0.0
              G
                     1.101543E+00
                                     0.0
                                            9.2816448-01
                                                            0.0
    473
              G
                     1.320337E+00
                                     0.0
                                            5.0131/48-01
                                                            U. U
                                                                   -2.929534E-01
                                                                                   0.0
     474
                                           -5.814678E-01
                                                                   1.040862E-01
              G
                    -1.060023E+00
                                     0.0
                                                            0.0
                                                                                   0.0
                                                                   1.877255E-01
                    -4.534455E+00
    475
              G
                                                                                   0.0
                                     0.0
                                           -2.838911E+00
                                                            0.0
    476
              G
                    -6.437643E+00
                                     0.0
                                           -3.742413E+00
                                                            0.0
                                                                    4.775038E-01
                                                                                   0.0
    477
                    -2.220512E+00
                                           -1.282993E+00
                                                                   1.7046352-01
              G
                                     0.0
                                                            0.0
                                                                                   0.0
    478
              G
                    -3.182428E+00
                                           -1.670981E+00
                                                                   3.672205E-01
                                                                                   0.0
                                     0.0
                                                            0.0
    TABLE 7 PARTIAL INPUT AND RESULTS CASE 2
     SUBCASE 101 -USE OF CRIGDR ELEMENTS
S RIGID ELEMENTS TO SIMULATE CONTACT IN X AND Z -DIR
5 FOR SUBCASE 101 CASE 2 (INCLINED SURPACE)
CRIGDR
              480
                      454
                             1070
                                         1
CRIGDR
              481
                      471
                             1104
CRIGDR
              482
                      472
                             1138
CRIGDR
              483
                      473
                             1172
                                         1
CRIGDR
              484
                      474
                             1206
CRIGDR
                      475
              415
                              1240
CRIGDR
              486
                      476
                             1291
CRIGDR
              487
                      477
                             1342
CRIGDR
              488
                      478
                             1376
                                         1
SUBCASE 101
                       CASE 2 (INCLINED PLANE)
FORCES
              0 F
                     MULTI-POINT CONSTRAINT
                           Ť1
POINT ID.
             TYPE
                                       T2
                                                  T3
     471
              G
                      2.378163E+00
                                      0.0
                                             1.623320E+00
                                                                   0.0
                                                                         0.0
                                                             0.0
     472
               G
                      1.119243E+00
                                                                         0.0
                                      0.0
                                             7.639883E-01
                                                             0.0
                                                                   0.0
     473
               G
                      1.316421E+00
                                      0.0
                                             8.985810E-01
                                                                   0.0
                                                                         0.0
                                                             0.0
     474
              G
                     -1.053347E+00
                                                                         0.0
                                      0.0
                                            -7.190084E-01
                                                             0.0
                                                                   0.0
     475
              G
                     -4.543006E+00
                                                                         0.0
                                                                   0.0
                                      0.0
                                            -3.101028E+00
                                                             0.0
     476
              G
                     -6.414644E+00
                                      0.0
                                            -4.378596E+00
                                                             0.0
                                                                   0.0
                                                                         0.0
     477
              G
                     -2.183337E+00
                                                                         0.0
                                      0.0
                                            -1.490333E+00
                                                             0.0
                                                                   0.0
     478
                     -3.126624E+00
                                                                         0.0
                                     0.0
                                                                   0.0
                                            -2.134214E+00
                                                             5.0
```



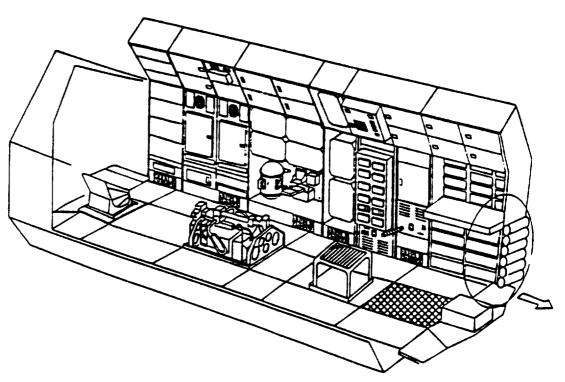
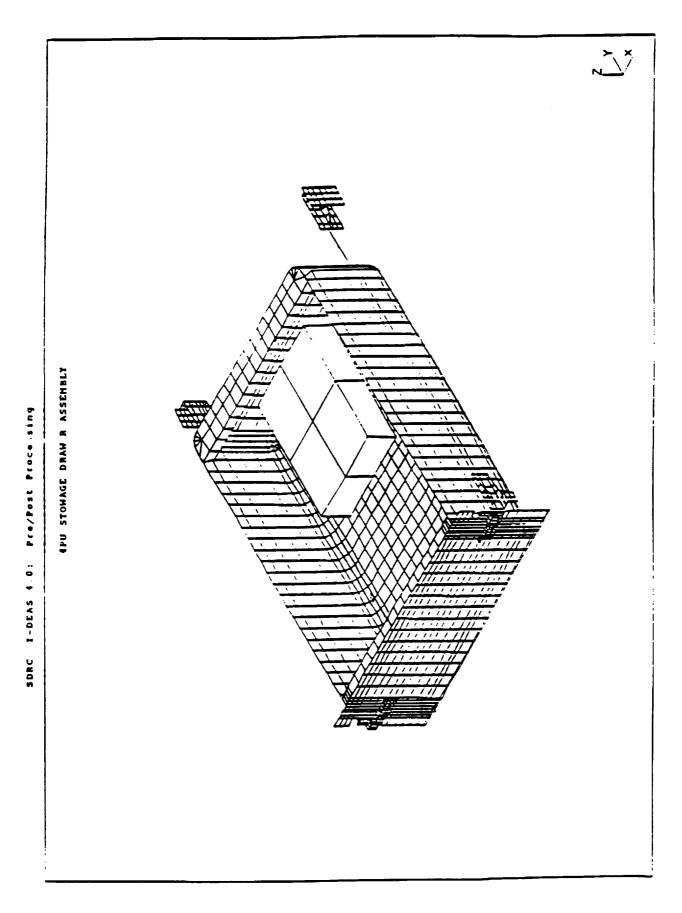


FIG. 1. TYPICAL SPACELAB CONFIGURATION



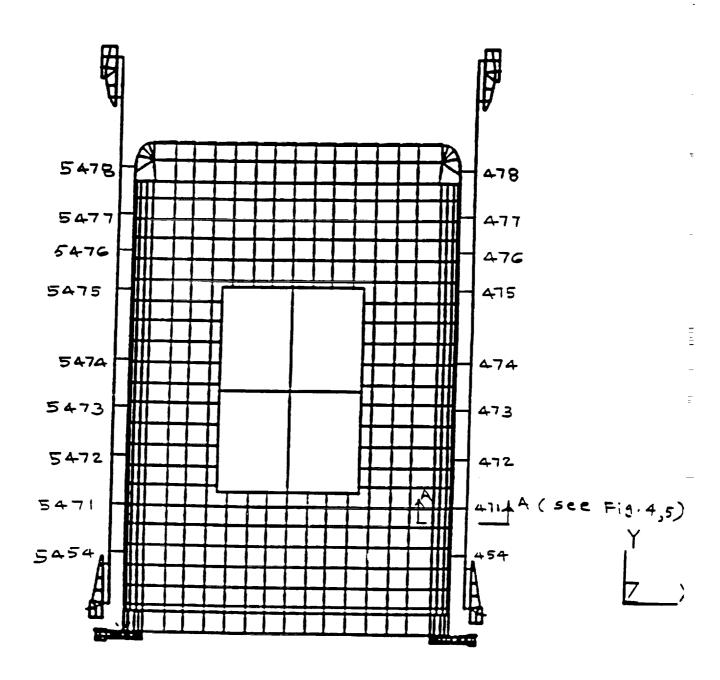
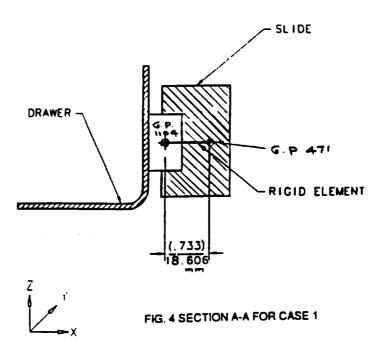


FIG 3. PLAN VIEW SHOWING RIGID ELEMENTS
CONNECTING DRAWER TO SLIDE
( The numbers shown are grid points on the slide)



DRAWER (.500)
12.700 Prom



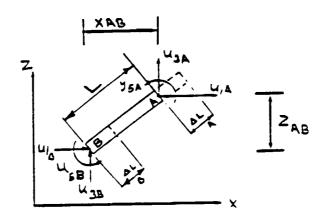


FIG. 6 PLANAR RIGID LINK