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**NAVIER-STOKES ANALYSIS OF AN OXIDIZER TURBINE BLADE WITH TIP CLEARANCE
WITH AND WITHOUT A MINI-SHROUD[†]**

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p. 26

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ABSTRACT

The Gas Generator Oxidizer Turbine (GGOT) Blade is being analyzed by various investigators under the NASA MSFC-sponsored Turbine Stage Technology Team design effort. The present work concentrates on the tip clearance region flow and associated losses; however, flow details for the passage region are also obtained in the simulations. The present calculations simulate the rotor blade row in a rotating reference frame with the appropriate coriolis and centrifugal acceleration terms included in the momentum equations. The upstream computational boundary is located about one axial chord from the blade leading edge. The boundary conditions at this location have been determined by Pratt & Whitney using an Euler analysis without the vanes to obtain approximately the same flow profiles at the rotor as were obtained with the Euler stage analysis including the vanes. Inflow boundary layer profiles are then constructed assuming the skin friction coefficient at both the hub and the casing. The downstream computational boundary is located about one axial chord from the blade trailing edge, and the circumferentially averaged static pressure at this location was also obtained from the P&W Euler analysis.

Results obtained for the 3-D baseline GGOT geometry at the full scale design Reynolds number show a region of high loss in the region near the casing. Particle traces in the near tip region show vortical flow behavior of the fluid which passes through the clearance region and exits at the downstream edge of the gap. In an effort to reduce clearance flow losses, the mini-shroud concept was proposed by the Pratt & Whitney design team. Calculations were performed on the GGOT geometry with the mini-shroud. Results of these calculations indicate that the mini-shroud does not significantly affect the flow in the passage region, and although the tip clearance flow is different, the mini-shroud does not seem to prevent the above-mentioned vortical flow behavior. Since both flow distortion and total pressure losses are similar for both geometries, the addition of the mini-shroud does not seem to reduce the tip clearance flow effects.

[†] This work was supported by NASA Marshall Space Flight Center under Contract NAS8-38865.

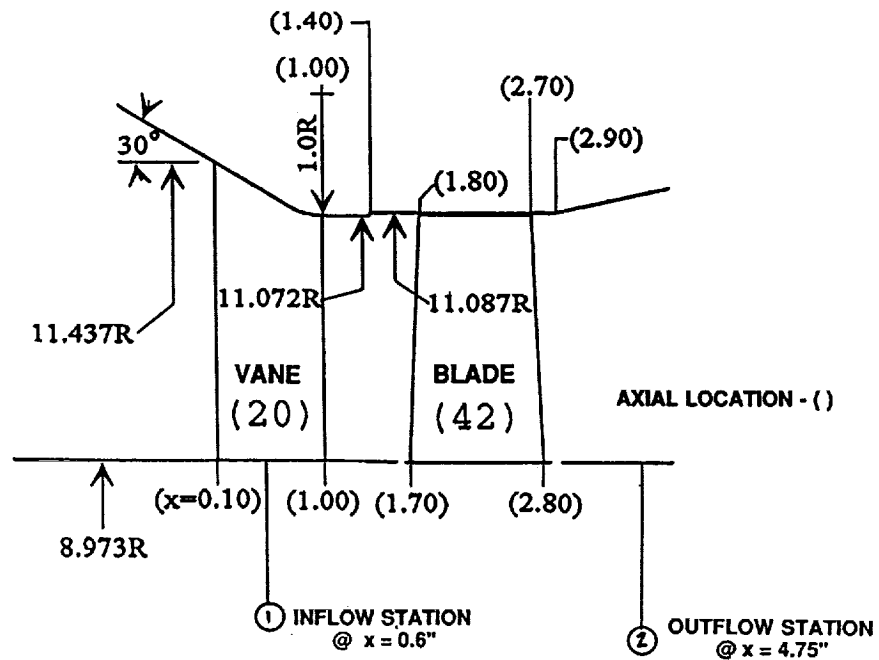
APPROACH

UTILIZE SRA MINT CODE

- GENERAL NON-RECTANGULAR BLOCK STRUCTURE
- SINGLE GRID
- FULL NAVIER-STOKES EQUATIONS
- NO-SLIP WALL BOUNDARY EQUATIONS WITH
SUBLAYER RESOLUTION
- ALGEBRAIC MIXING LENGTH TURBULENCE MODEL
- IMPLICIT LINEARIZED BLOCK SOLVER (ADI)

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OXIDIZER TURBINE BASELINE DESIGN FULL SCALE TURBINE FLOWPATH CLOSE-UP



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FLOW PARAMETERS

- SUPPLIED BY P&W DESIGN TEAM
- CIRCUMFERENTIALLY - AVERAGED SPANWISE DISTRIBUTIONS FROM EULER CODE
 - UPSTREAM AXIAL MASS FLUX
 - UPSTREAM TOTAL TEMPERATURE
 - UPSTREAM FLOW ANGLES
 - DOWNSTREAM STATIC PRESSURE
- HUB AND CASING ENDWALL BOUNDARY LAYER PROFILES CONSTRUCTED WITH ASSUMED B. L. THICKNESS $\delta = 0.03$ IN.

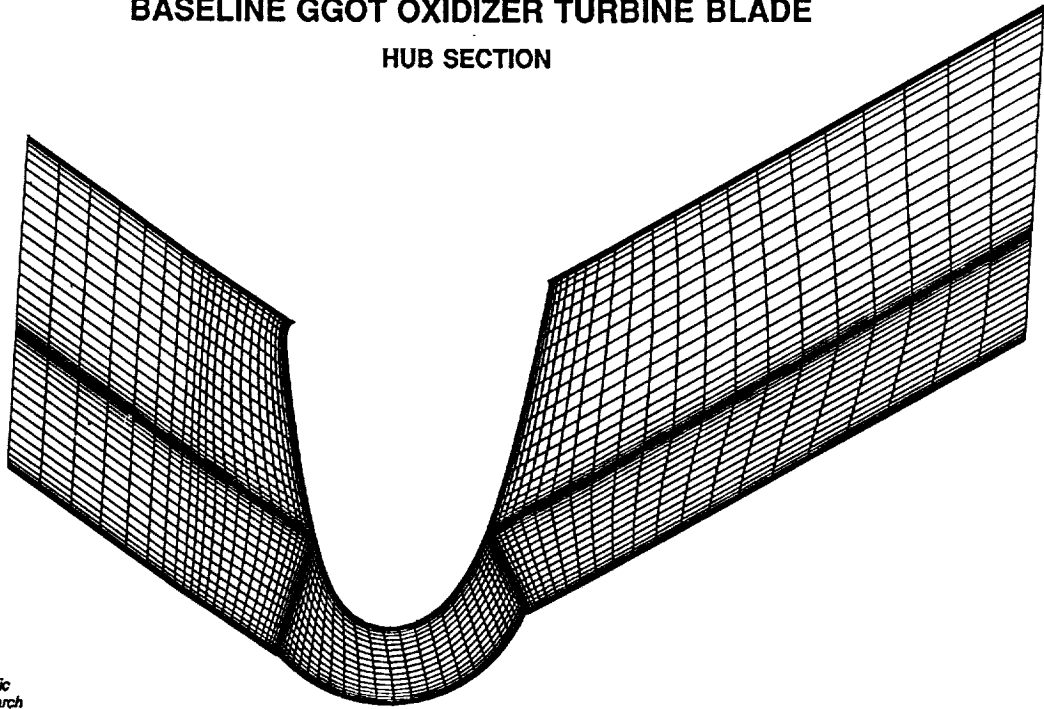
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GRID GENERATION

- "FALSE CORNER" GRID STRUCTURE
- 2-D ELLIPTIC GRIDS GENERATED WITH EAGLE
 - 60 x 90 POINTS IN CROSS-SECTIONAL PLANE
- 3-D GRID CONSTRUCTION
 - 21 BLADE CROSS-SECTIONAL PLANES
 - REDISTRIBUTION IN SPANWISE DIRECTION
 - 28 POINTS FROM HUB TO TIP
 - 12 POINTS IN CLEARANCE REGION

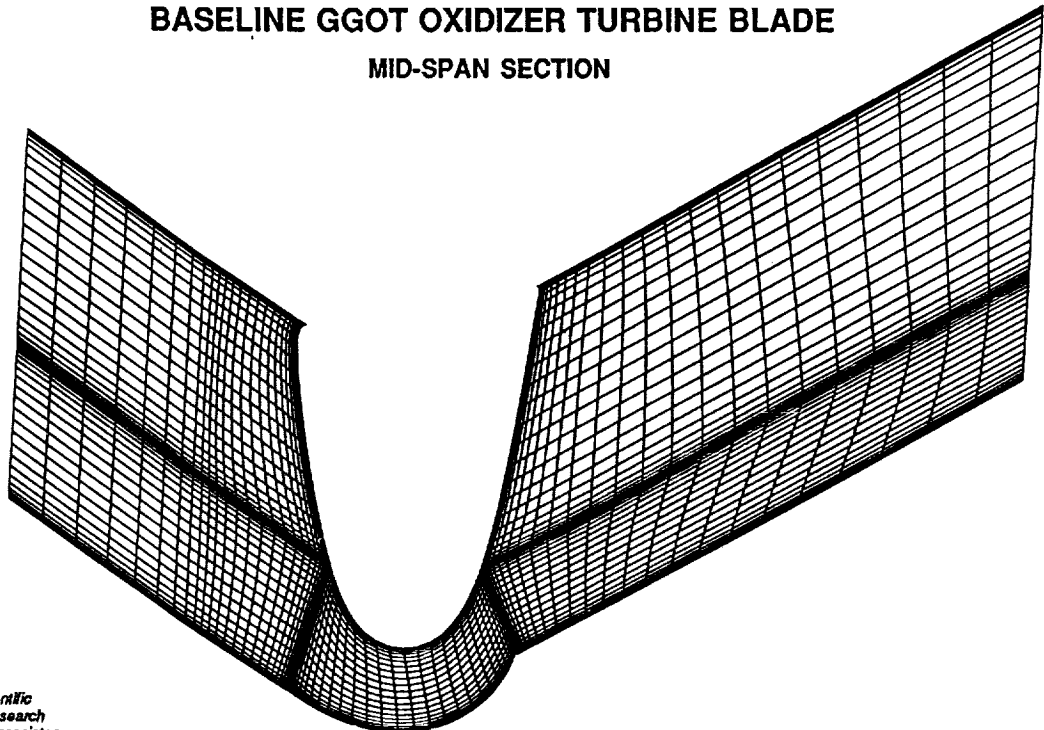
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**BASELINE GGOT OXIDIZER TURBINE BLADE
HUB SECTION**



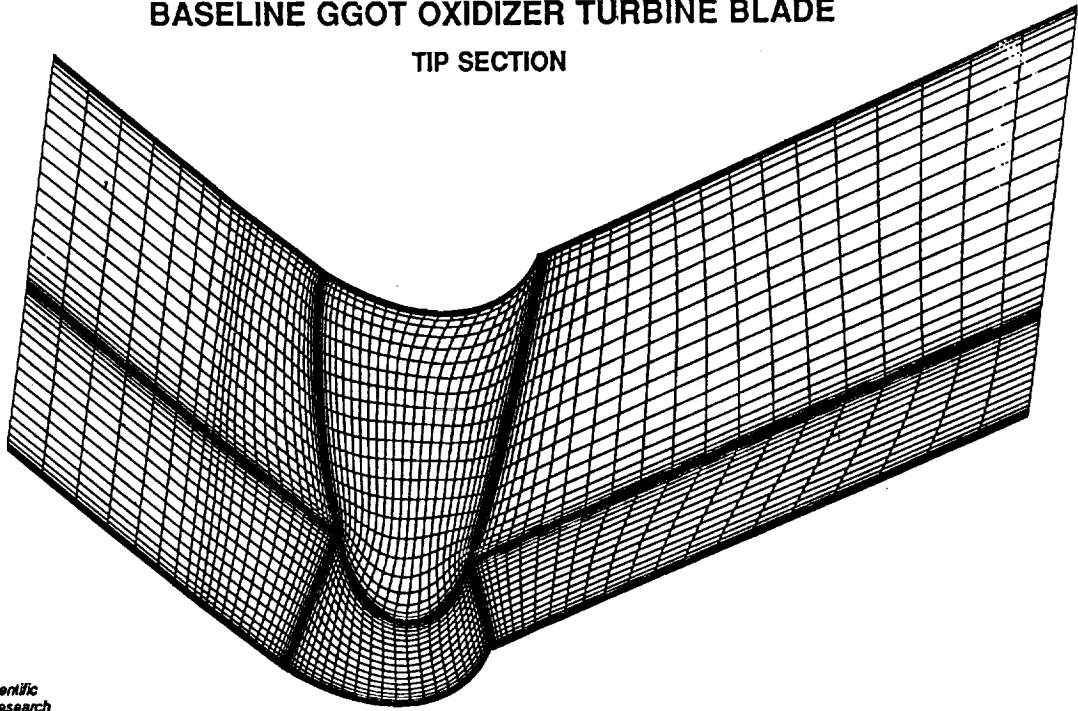
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**BASELINE GGOT OXIDIZER TURBINE BLADE
MID-SPAN SECTION**



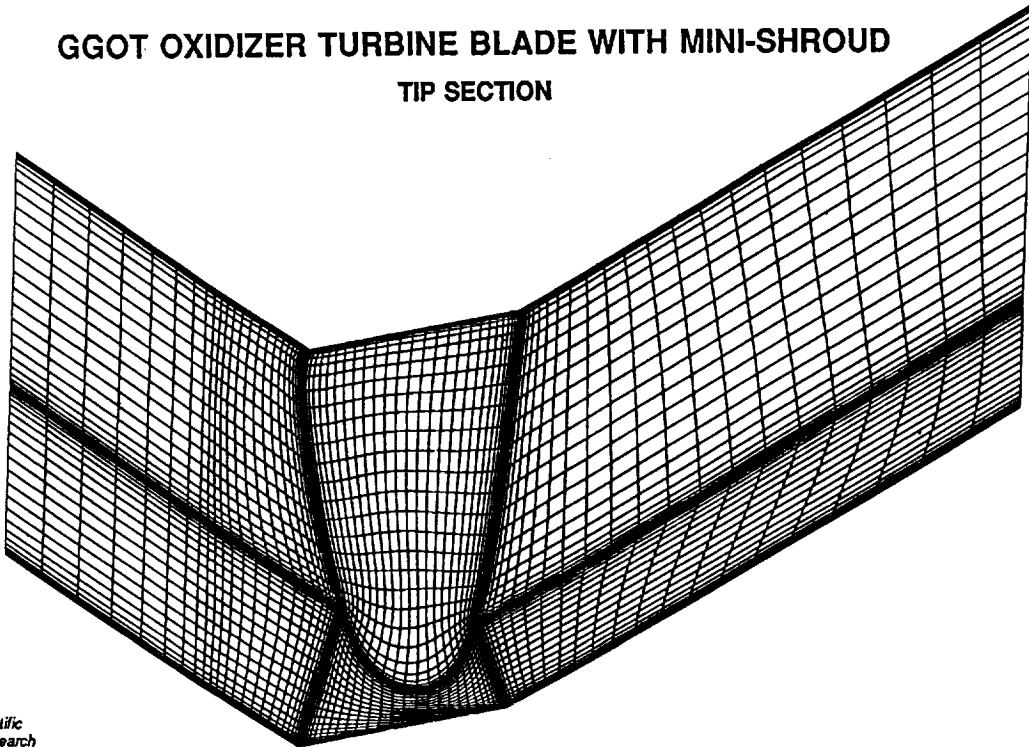
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**BASELINE GGOT OXIDIZER TURBINE BLADE
TIP SECTION**



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**GGOT OXIDIZER TURBINE BLADE WITH MINI-SHROUD
TIP SECTION**

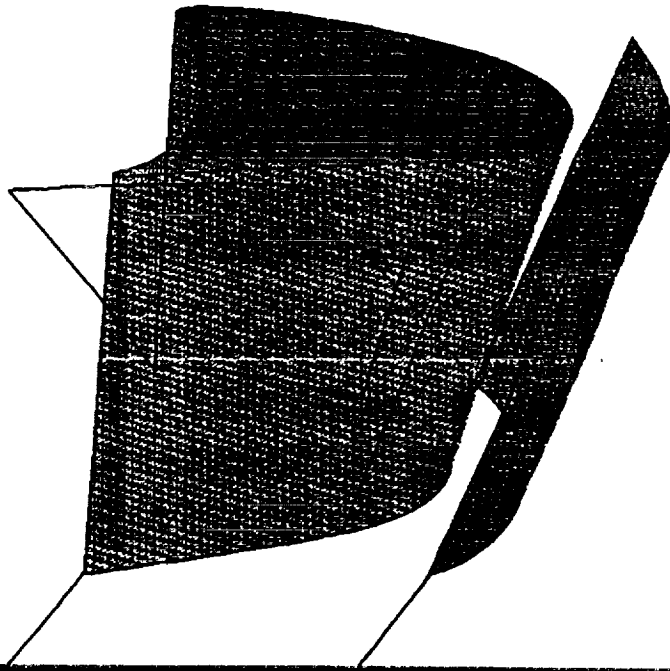


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GEOMETRY

80x90x40

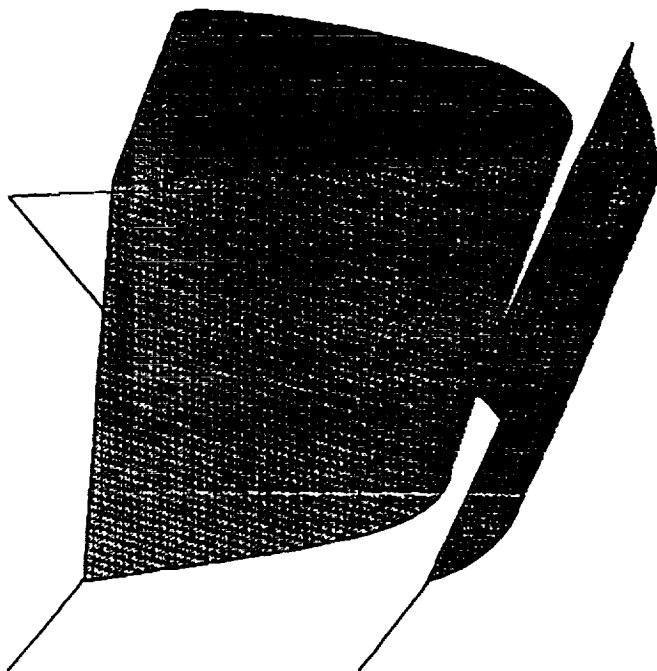
GRID



GEOMETRY

80x90x40

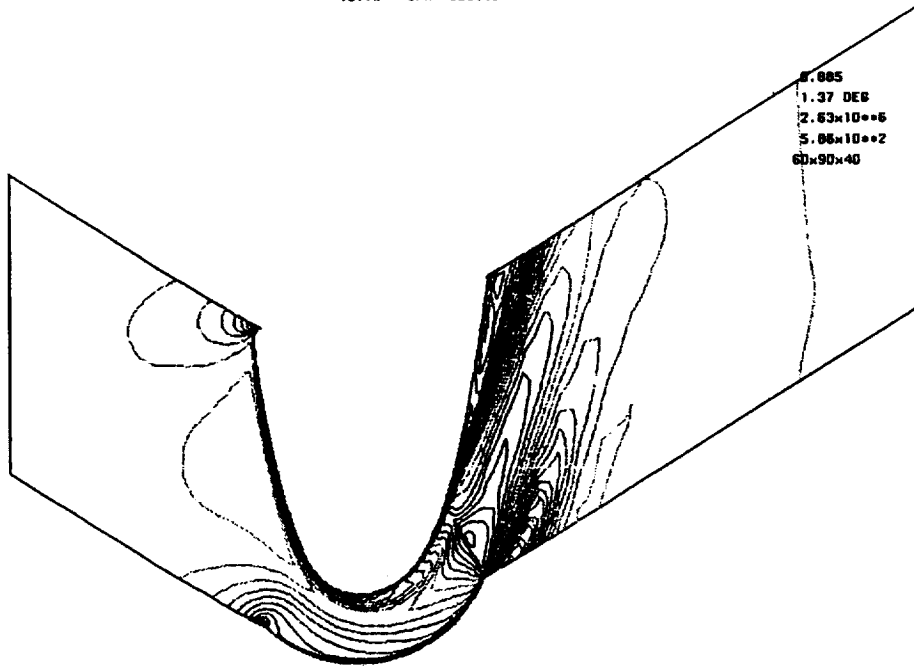
GRID



HACH NUMBER
 BASELINE G80T WITH TIP CLEARANCE
 13.7% - SPIN SECTION

CONTOUR LEVELS

- 0.00000
- 0.05000
- 0.10000
- 0.15000
- 0.20000
- 0.25000
- 0.30000
- 0.35000
- 0.40000
- 0.45000
- 0.50000
- 0.55000
- 0.60000
- 0.65000
- 0.70000
- 0.75000
- 0.80000
- 0.85000
- 0.90000
- 0.95000
- 1.00000
- 1.05000
- 1.10000
- 1.15000
- 1.20000
- 1.25000
- 1.30000



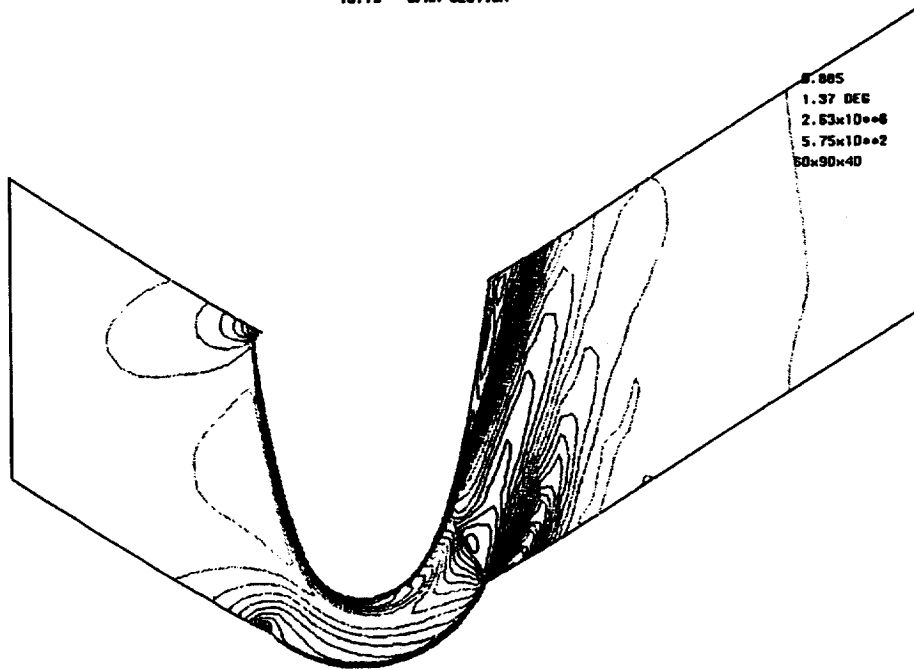
0.085
 1.37 DEG
 2.63x10⁻⁶
 5.06x10⁻²
 60x90x40

HACH
 ALPHA
 Re
 TIME
 GRID

HACH NUMBER
 HENCHROUD G80T
 13.7% - SPIN SECTION

CONTOUR LEVELS

- 0.00000
- 0.05000
- 0.10000
- 0.15000
- 0.20000
- 0.25000
- 0.30000
- 0.35000
- 0.40000
- 0.45000
- 0.50000
- 0.55000
- 0.60000
- 0.65000
- 0.70000
- 0.75000
- 0.80000
- 0.85000
- 0.90000
- 0.95000
- 1.00000
- 1.05000
- 1.10000
- 1.15000
- 1.20000
- 1.25000
- 1.30000



0.085
 1.37 DEG
 2.63x10⁻⁶
 5.75x10⁻²
 60x90x40

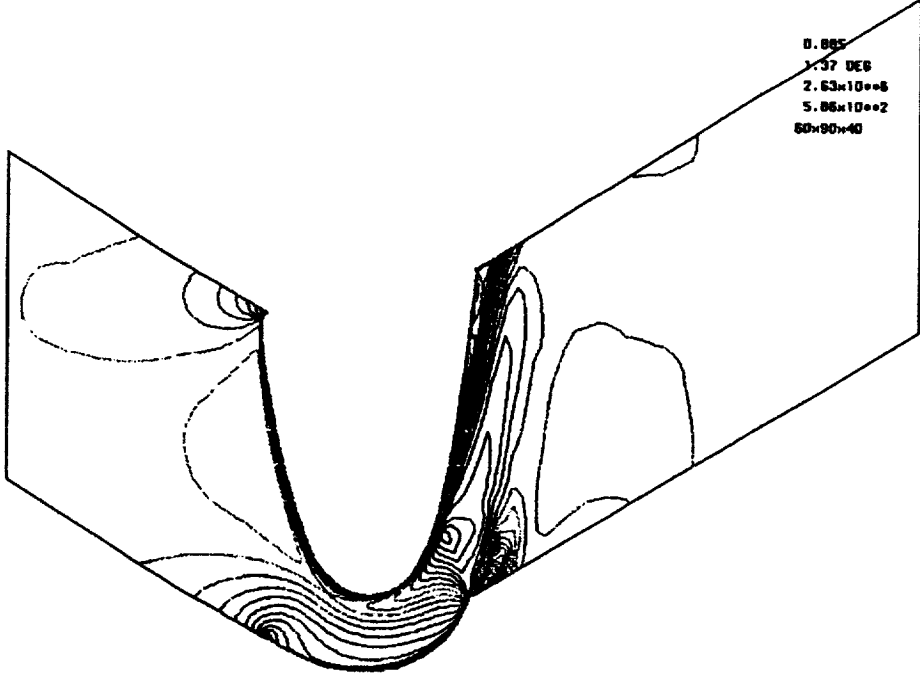
HACH
 ALPHA
 Re
 TIME
 GRID

MACH NUMBER
 BASELINE G80T WITH TIP CLEARANCE
 58.02 - SPIN SECTION

- CONTOUR LEVELS
- 0.00000
 - 0.05000
 - 0.10000
 - 0.15000
 - 0.20000
 - 0.25000
 - 0.30000
 - 0.35000
 - 0.40000
 - 0.45000
 - 0.50000
 - 0.55000
 - 0.60000
 - 0.65000
 - 0.70000
 - 0.75000
 - 0.80000
 - 0.85000
 - 0.90000
 - 0.95000
 - 1.00000
 - 1.05000
 - 1.10000
 - 1.15000
 - 1.20000
 - 1.25000
 - 1.30000

0.885
 1.37 DEG
 2.63×10^{-6}
 5.86×10^{-2}
 60x90x40

MACH
 ALPHA
 Re
 TIME
 GRID

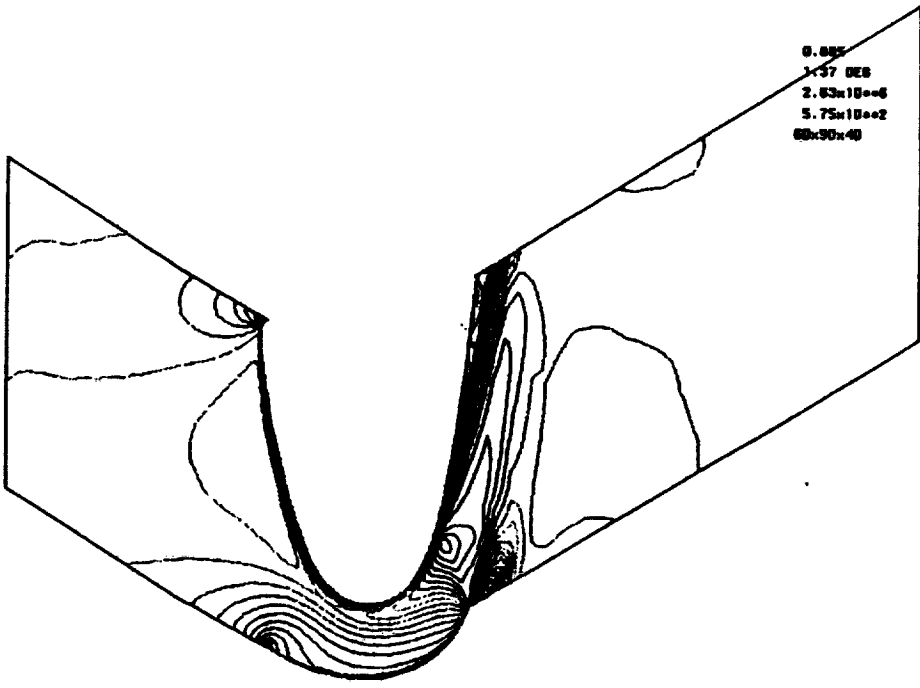


MACH NUMBER
 MINIMUM G80T
 58.03 - SPIN SECTION

- CONTOUR LEVELS
- 0.00000
 - 0.05000
 - 0.10000
 - 0.15000
 - 0.20000
 - 0.25000
 - 0.30000
 - 0.35000
 - 0.40000
 - 0.45000
 - 0.50000
 - 0.55000
 - 0.60000
 - 0.65000
 - 0.70000
 - 0.75000
 - 0.80000
 - 0.85000
 - 0.90000
 - 0.95000
 - 1.00000
 - 1.05000
 - 1.10000
 - 1.15000
 - 1.20000
 - 1.25000
 - 1.30000

0.885
 1.37 DEG
 2.63×10^{-6}
 5.75×10^{-2}
 60x90x40

MACH
 ALPHA
 Re
 TIME
 GRID

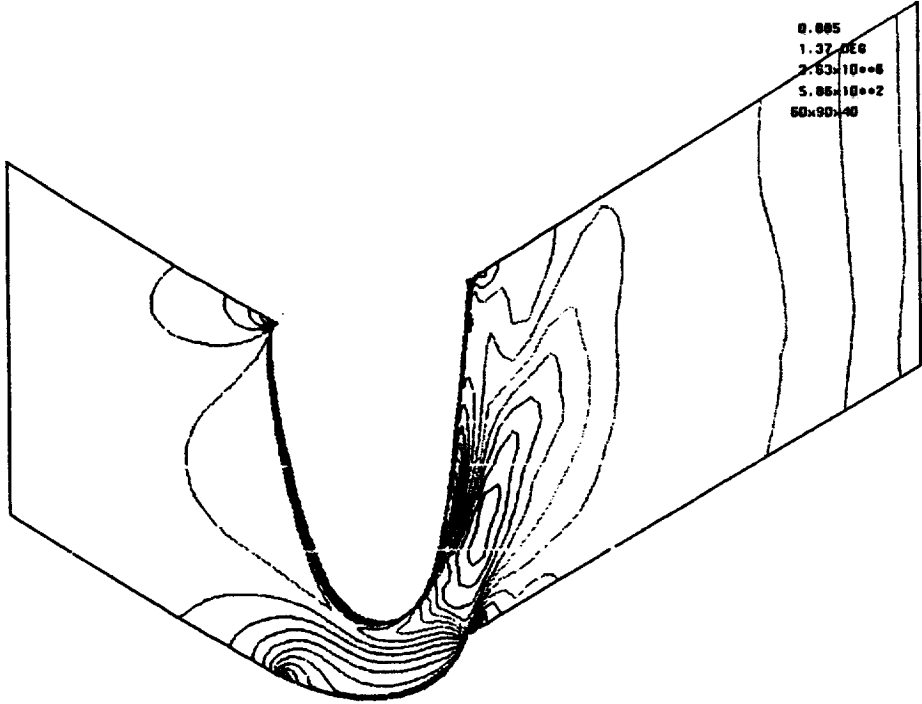


HIGH NUMBER
 BASELINE GDOT WITH TIP CLEARANCE
 91.53 - SPIN SECTION

CONTOUR LEVELS
 0.00000
 0.05000
 0.10000
 0.15000
 0.20000
 0.25000
 0.30000
 0.35000
 0.40000
 0.45000
 0.50000
 0.55000
 0.60000
 0.65000
 0.70000
 0.75000
 0.80000
 0.85000
 0.90000
 0.95000
 1.00000
 1.05000
 1.10000
 1.15000
 1.20000
 1.25000
 1.30000

0.005
 1.37E-06
 2.63E+00E
 5.08E+00E
 50x90x40

HIGH
 ALPHA
 Re
 TIME
 GRID

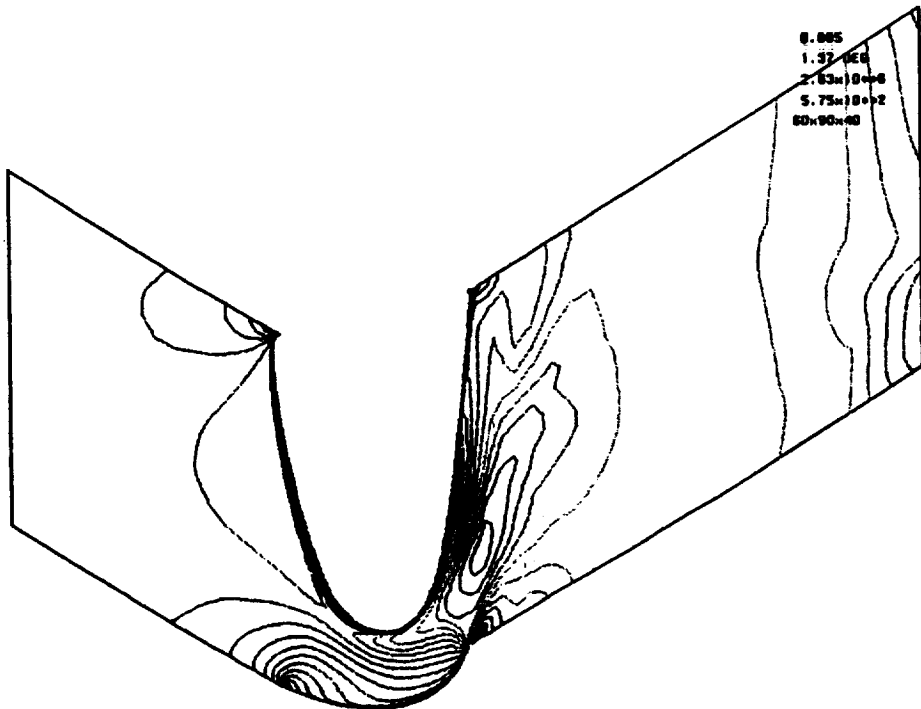


HIGH NUMBER
 HINTERGROB GDOT
 91.53 - SPIN SECTION

CONTOUR LEVELS
 0.00000
 0.05000
 0.10000
 0.15000
 0.20000
 0.25000
 0.30000
 0.35000
 0.40000
 0.45000
 0.50000
 0.55000
 0.60000
 0.65000
 0.70000
 0.75000
 0.80000
 0.85000
 0.90000
 0.95000
 1.00000
 1.05000
 1.10000
 1.15000
 1.20000
 1.25000
 1.30000

0.005
 1.37E-06
 2.63E+00E
 5.75E+00E
 80x90x40

HIGH
 ALPHA
 Re
 TIME
 GRID

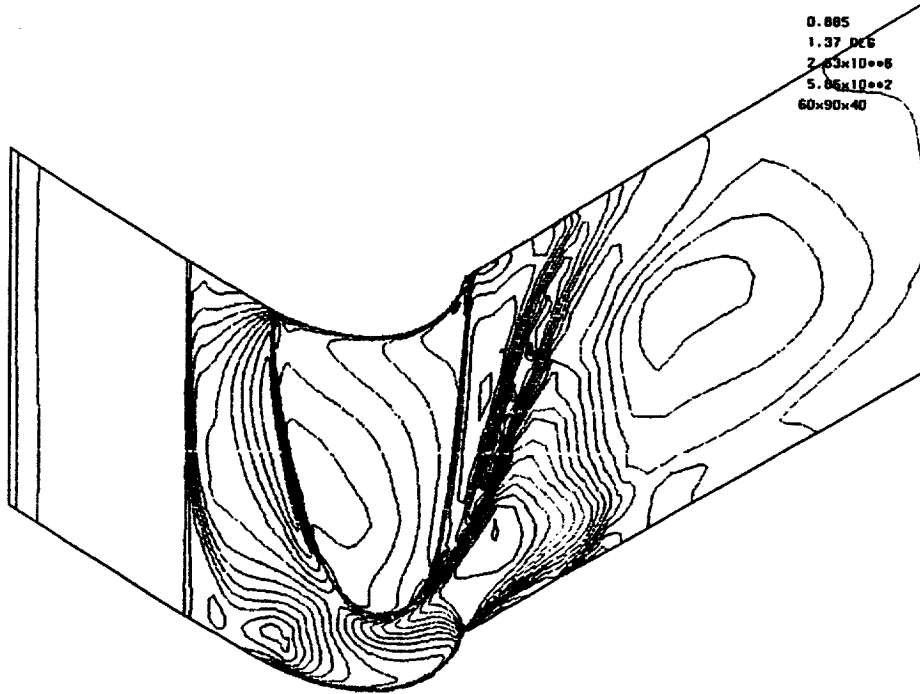


HACH NUMBER
 BASELINE GDOT WITH TIP CLEARANCE
 99.3X - SPAN SECTION (TIP)

CONTOUR LEVELS
 0.00000
 0.05000
 0.10000
 0.15000
 0.20000
 0.25000
 0.30000
 0.35000
 0.40000
 0.45000
 0.50000
 0.55000
 0.60000
 0.65000
 0.70000
 0.75000
 0.80000
 0.85000
 0.90000
 0.95000
 1.00000
 1.05000
 1.10000
 1.15000
 1.20000
 1.25000
 1.30000

0.885
 1.37 DEC
 $2.63 \times 10^{+6}$
 $5.86 \times 10^{+2}$
 60x90x40

HACH
 ALPHA
 Re
 TIME
 GRID

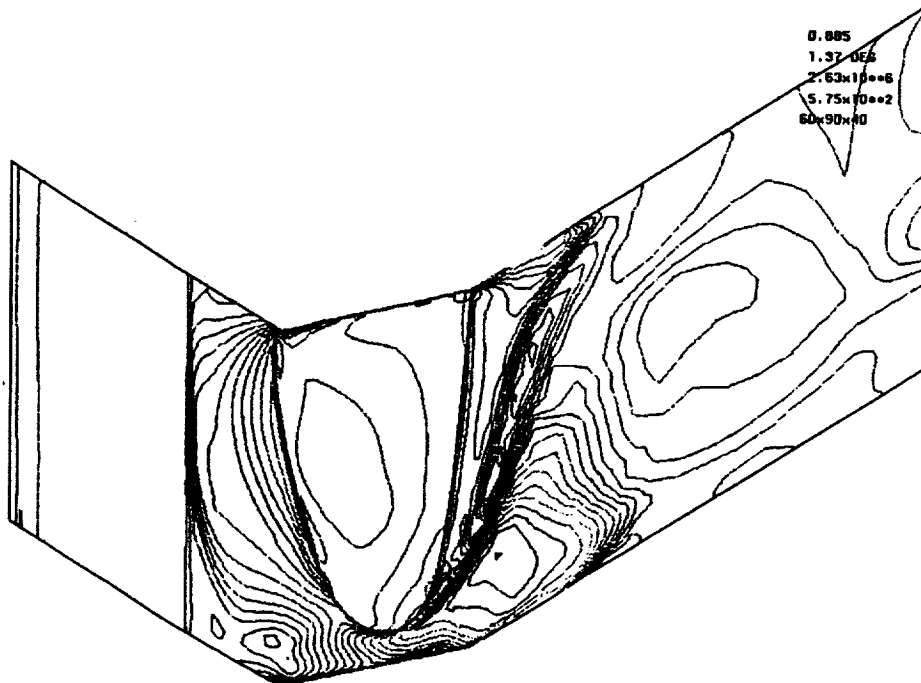


HACH NUMBER
 FINISHED GDOT
 99.3X - SPAN SECTION (TIP)

CONTOUR LEVELS
 0.00000
 0.05000
 0.10000
 0.15000
 0.20000
 0.25000
 0.30000
 0.35000
 0.40000
 0.45000
 0.50000
 0.55000
 0.60000
 0.65000
 0.70000
 0.75000
 0.80000
 0.85000
 0.90000
 0.95000
 1.00000
 1.05000
 1.10000
 1.15000
 1.20000
 1.25000
 1.30000

0.885
 1.37 DEC
 $2.63 \times 10^{+6}$
 $5.75 \times 10^{+2}$
 60x90x40

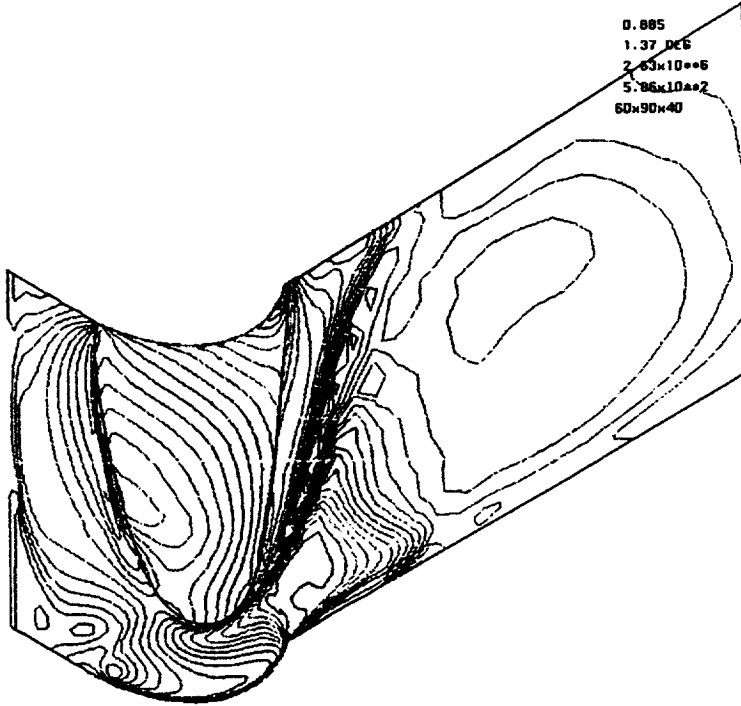
HACH
 ALPHA
 Re
 TIME
 GRID



MACH NUMBER
 BASELINE GSDT WITH TIP CLEARANCE
 99.65X - SPHM SECTION (MID-GAP)

- CONTOUR LEVELS
- 0.00000
 - 0.05000
 - 0.10000
 - 0.15000
 - 0.20000
 - 0.25000
 - 0.30000
 - 0.35000
 - 0.40000
 - 0.45000
 - 0.50000
 - 0.55000
 - 0.60000
 - 0.65000
 - 0.70000
 - 0.75000
 - 0.80000
 - 0.85000
 - 0.90000
 - 0.95000
 - 1.00000
 - 1.05000
 - 1.10000
 - 1.15000
 - 1.20000
 - 1.25000
 - 1.30000

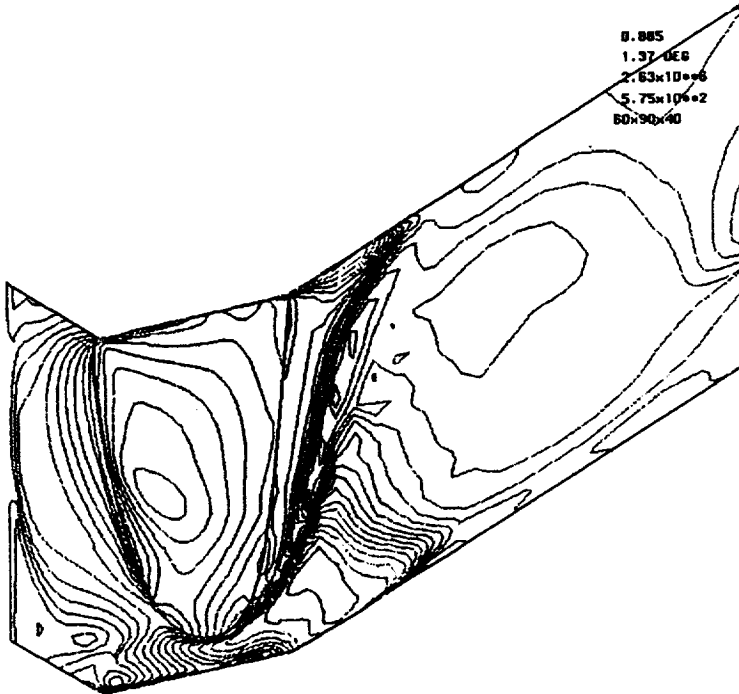
0.885
 1.37 DEG
 $2.63 \times 10^{+6}$
 $5.86 \times 10^{+2}$
 60x90x40
 MACH
 ALPHA
 Re
 TIME
 GRID



MACH NUMBER
 MINISHROUD GSDT
 99.65X - SPHM SECTION (MID-GAP)

- CONTOUR LEVELS
- 0.00000
 - 0.05000
 - 0.10000
 - 0.15000
 - 0.20000
 - 0.25000
 - 0.30000
 - 0.35000
 - 0.40000
 - 0.45000
 - 0.50000
 - 0.55000
 - 0.60000
 - 0.65000
 - 0.70000
 - 0.75000
 - 0.80000
 - 0.85000
 - 0.90000
 - 0.95000
 - 1.00000
 - 1.05000
 - 1.10000
 - 1.15000
 - 1.20000
 - 1.25000
 - 1.30000

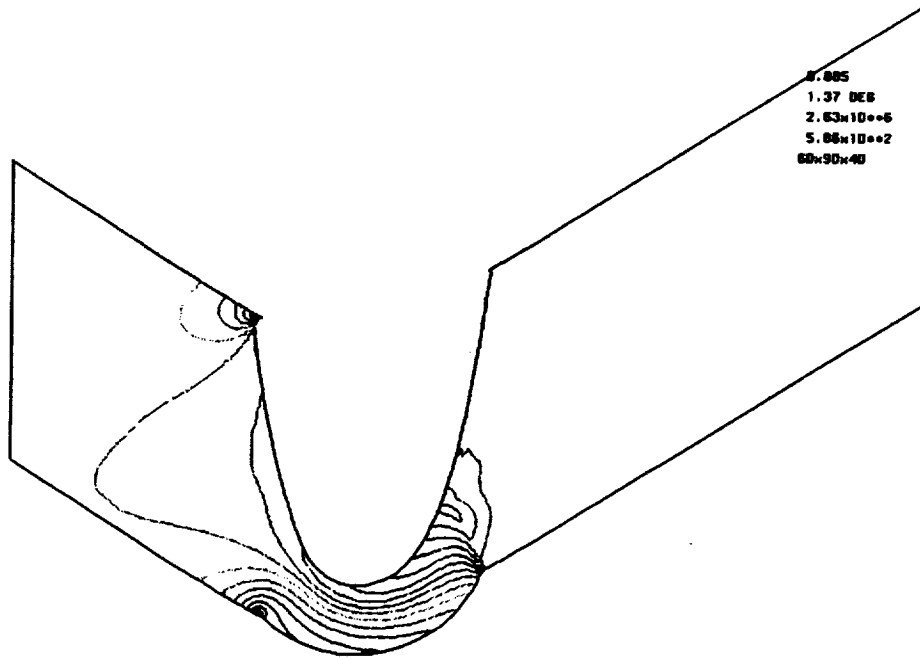
0.885
 1.37 DEG
 $2.63 \times 10^{+6}$
 $5.75 \times 10^{+2}$
 60x90x40
 MACH
 ALPHA
 Re
 TIME
 GRID



PRESSURE
 BASELINE GSDT WITH TIP CLEARANCE
 13.7% - SPIN SECTION

CONTOUR LEVELS

- 0.30000
- 0.35000
- 0.40000
- 0.45000
- 0.50000
- 0.55000
- 0.60000
- 0.65000
- 0.70000
- 0.75000
- 0.80000
- 0.85000
- 0.90000
- 0.95000
- 1.00000
- 1.05000
- 1.10000
- 1.15000
- 1.20000
- 1.25000
- 1.30000



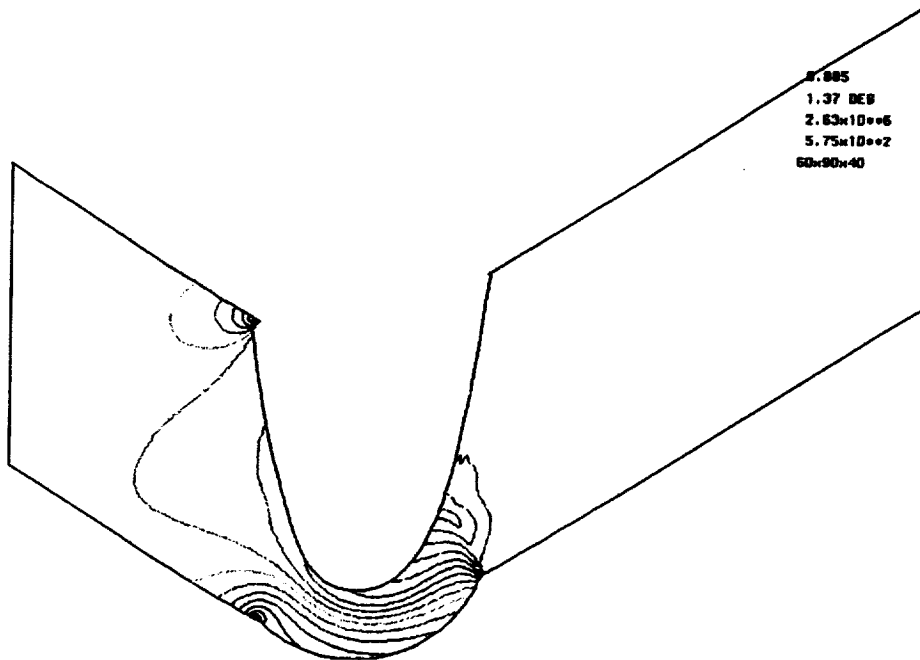
0.085
 1.37 DEG
 2.63x10⁶
 5.86x10²
 60x90x40

MACH
 ALPHA
 Re
 TIME
 GRID

PRESSURE
 MINIMUM GSDT
 13.7% - SPIN SECTION

CONTOUR LEVELS

- 0.30000
- 0.35000
- 0.40000
- 0.45000
- 0.50000
- 0.55000
- 0.60000
- 0.65000
- 0.70000
- 0.75000
- 0.80000
- 0.85000
- 0.90000
- 0.95000
- 1.00000
- 1.05000
- 1.10000
- 1.15000
- 1.20000
- 1.25000
- 1.30000



0.085
 1.37 DEG
 2.63x10⁶
 5.75x10²
 60x90x40

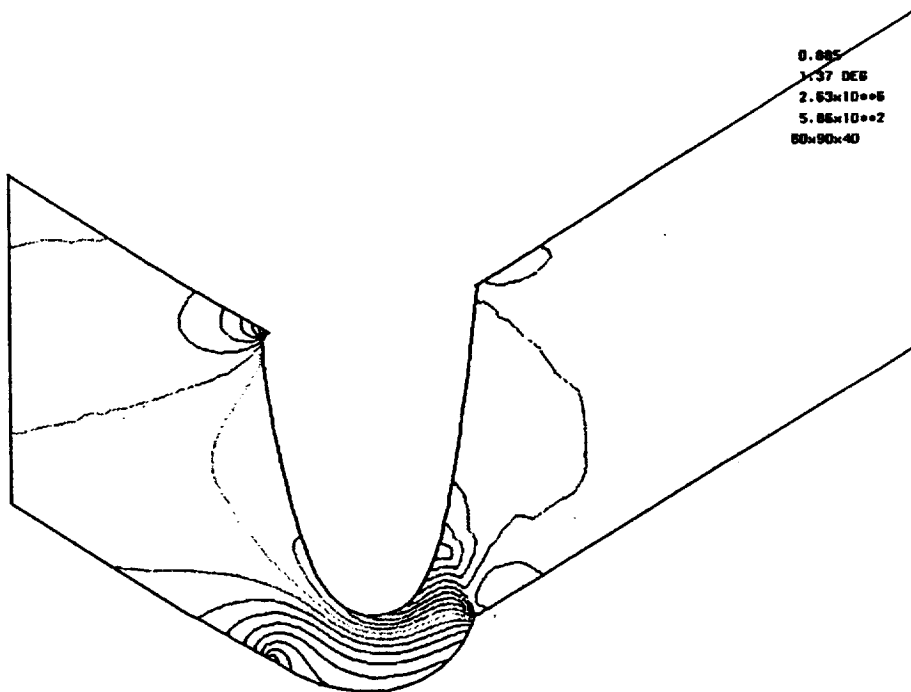
MACH
 ALPHA
 Re
 TIME
 GRID

PRESSURE
 BASELINE GGOT WITH TIP CLEARANCE
 SB.02 - SPAN SECTION

CONTOUR LEVELS
 0.30000
 0.35000
 0.40000
 0.45000
 0.50000
 0.55000
 0.60000
 0.65000
 0.70000
 0.75000
 0.80000
 0.85000
 0.90000
 0.95000
 1.00000
 1.05000
 1.10000
 1.15000
 1.20000
 1.25000
 1.30000

0.885
 1.57 DEG
 $2.63 \times 10^{+6}$
 $5.86 \times 10^{+2}$
 60x90x40

INCH
 ALPHA
 Re
 TIME
 GRID

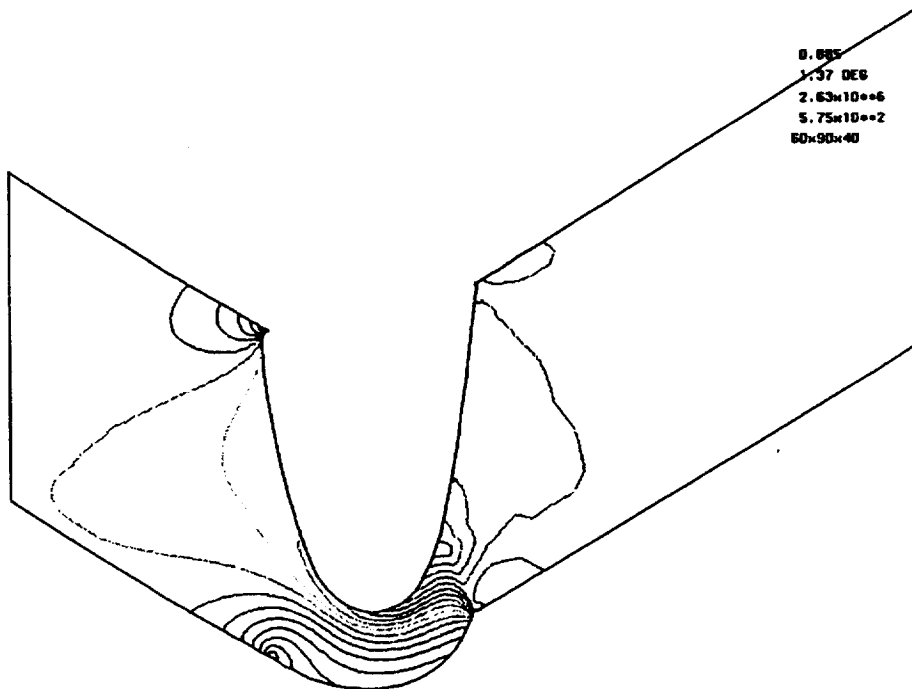


PRESSURE
 MINICROUD GGOT
 SB.02 - SPAN SECTION

CONTOUR LEVELS
 0.30000
 0.35000
 0.40000
 0.45000
 0.50000
 0.55000
 0.60000
 0.65000
 0.70000
 0.75000
 0.80000
 0.85000
 0.90000
 0.95000
 1.00000
 1.05000
 1.10000
 1.15000
 1.20000
 1.25000
 1.30000

0.885
 1.57 DEG
 $2.63 \times 10^{+6}$
 $5.75 \times 10^{+2}$
 60x90x40

INCH
 ALPHA
 Re
 TIME
 GRID



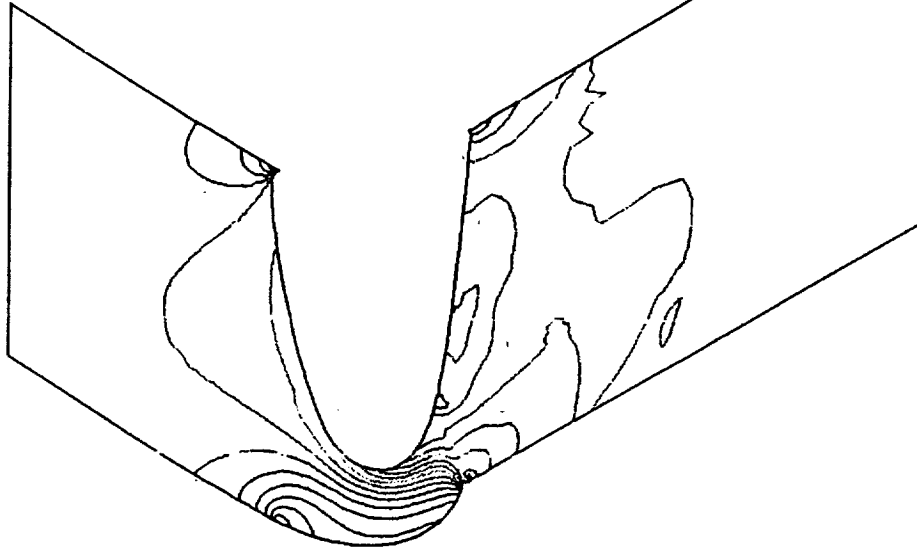
PRESSURE
 BASELINE CGOT WITH TIP CLEARANCE
 91.58 - SPAN SECTION

CONTOUR LEVELS

- 0.30000
- 0.35000
- 0.40000
- 0.45000
- 0.50000
- 0.55000
- 0.60000
- 0.65000
- 0.70000
- 0.75000
- 0.80000
- 0.85000
- 0.90000
- 0.95000
- 1.00000
- 1.05000
- 1.10000
- 1.15000
- 1.20000
- 1.25000
- 1.30000

0.885
 1.37 DEG
 $2.63 \times 10^{+6}$
 $5.86 \times 10^{+2}$
 60x90x40

HACH
 ALPHA
 Re
 TIME
 GRID



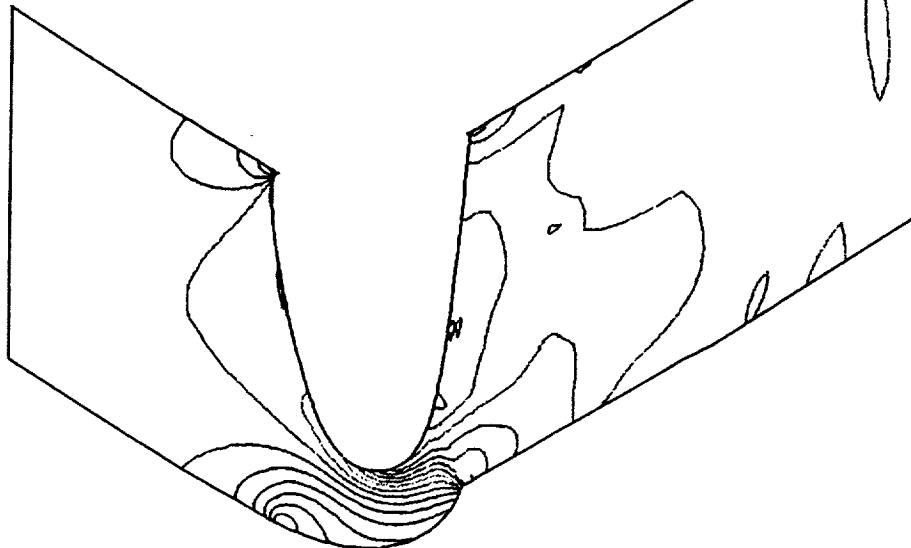
PRESSURE
 MINIMUM CGOT
 91.58 - SPAN SECTION

CONTOUR LEVELS

- 0.30000
- 0.35000
- 0.40000
- 0.45000
- 0.50000
- 0.55000
- 0.60000
- 0.65000
- 0.70000
- 0.75000
- 0.80000
- 0.85000
- 0.90000
- 0.95000
- 1.00000
- 1.05000
- 1.10000
- 1.15000
- 1.20000
- 1.25000
- 1.30000

0.885
 1.37 DEG
 $2.63 \times 10^{+6}$
 $5.75 \times 10^{+2}$
 60x90x40

HACH
 ALPHA
 Re
 TIME
 GRID

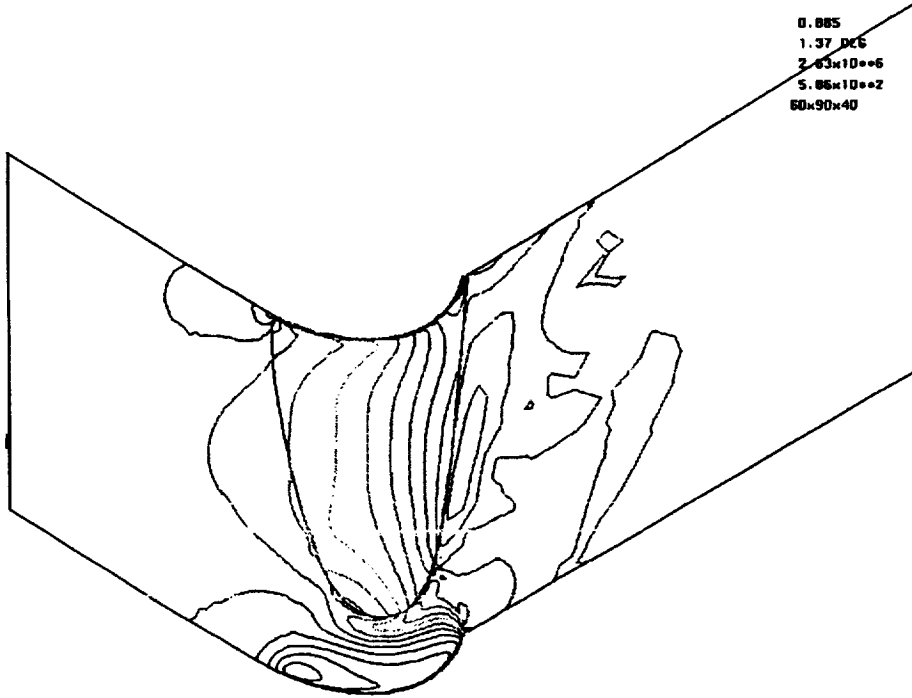


PRESSURE
 BASELINE GSDT WITH TIP CLEARANCE
 99.3X - SPAN SECTION (TIP)

CONTOUR LEVELS
 0.30000
 0.35000
 0.40000
 0.45000
 0.50000
 0.55000
 0.60000
 0.65000
 0.70000
 0.75000
 0.80000
 0.85000
 0.90000
 0.95000
 1.00000
 1.05000
 1.10000
 1.15000
 1.20000
 1.25000
 1.30000

0.885
 1.37 DEG
 $2.63 \times 10^{+6}$
 $5.86 \times 10^{+2}$
 60x90x40

HACH
 ALPHA
 Re
 TIME
 GRID

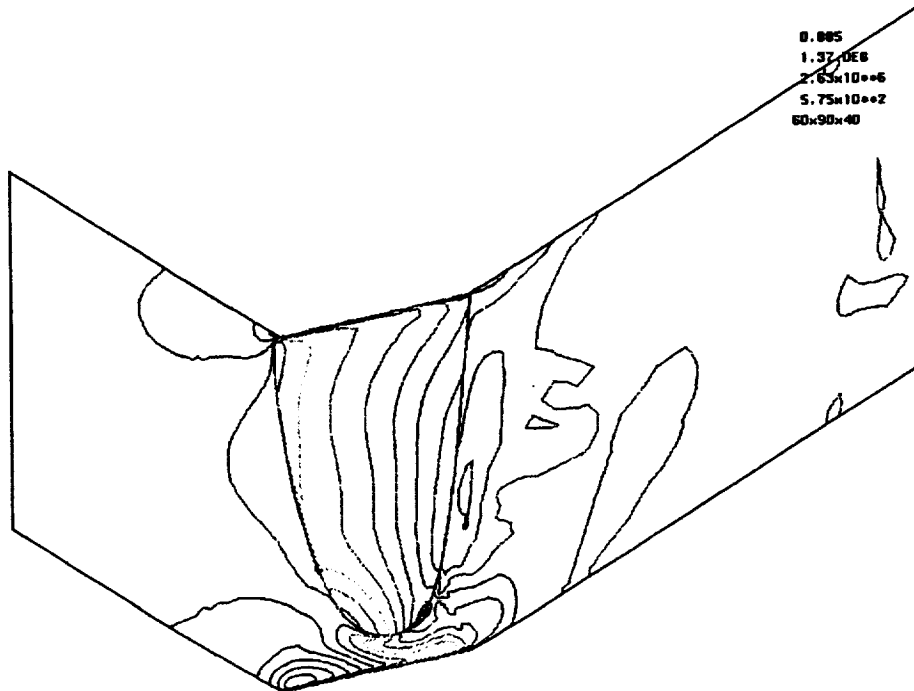


PRESSURE
 HINSHROUD GSDT
 99.3X - SPAN SECTION (TIP)

CONTOUR LEVELS
 0.30000
 0.35000
 0.40000
 0.45000
 0.50000
 0.55000
 0.60000
 0.65000
 0.70000
 0.75000
 0.80000
 0.85000
 0.90000
 0.95000
 1.00000
 1.05000
 1.10000
 1.15000
 1.20000
 1.25000
 1.30000

0.885
 1.37 DEG
 $2.63 \times 10^{+6}$
 $5.75 \times 10^{+2}$
 60x90x40

HACH
 ALPHA
 Re
 TIME
 GRID

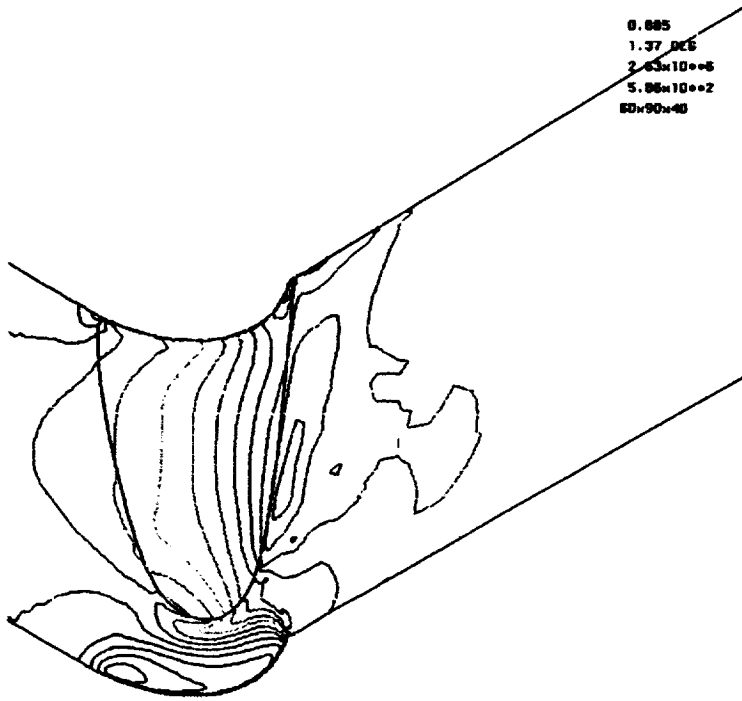


ORIGINAL PAGE IS
 OF POOR QUALITY

PRESSURE
 BASELINE G60T WITH TIP CLEARANCE
 99.653 - SPAN SECTION (mid-gap)

- CONTOUR LEVELS
- 0.30000
 - 0.35000
 - 0.40000
 - 0.45000
 - 0.50000
 - 0.55000
 - 0.60000
 - 0.65000
 - 0.70000
 - 0.75000
 - 0.80000
 - 0.85000
 - 0.90000
 - 0.95000
 - 1.00000
 - 1.05000
 - 1.10000
 - 1.15000
 - 1.20000
 - 1.25000
 - 1.30000

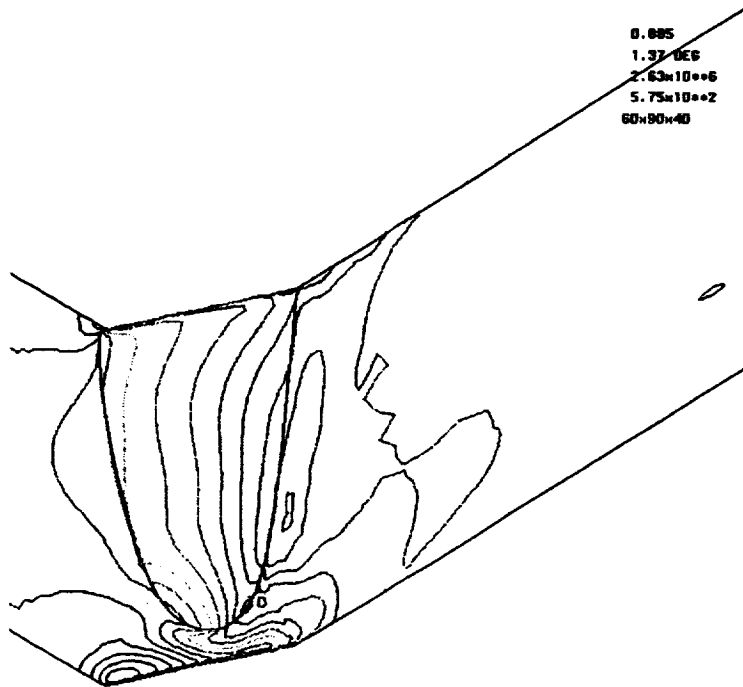
0.005
 1.37 DEG
 $2.63 \times 10^{+6}$
 $5.86 \times 10^{+2}$
 60x90x40
 HXCH
 ALPH
 Re
 TIME
 GRID



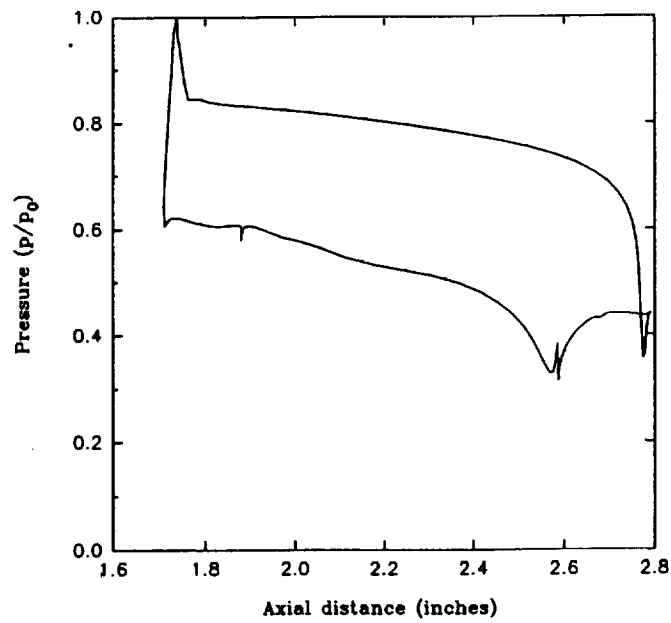
PRESSURE
 MINISHROU G60T
 99.653 - SPAN SECTION (MID-GAP)

- CONTOUR LEVELS
- 0.30000
 - 0.35000
 - 0.40000
 - 0.45000
 - 0.50000
 - 0.55000
 - 0.60000
 - 0.65000
 - 0.70000
 - 0.75000
 - 0.80000
 - 0.85000
 - 0.90000
 - 0.95000
 - 1.00000
 - 1.05000
 - 1.10000
 - 1.15000
 - 1.20000
 - 1.25000
 - 1.30000

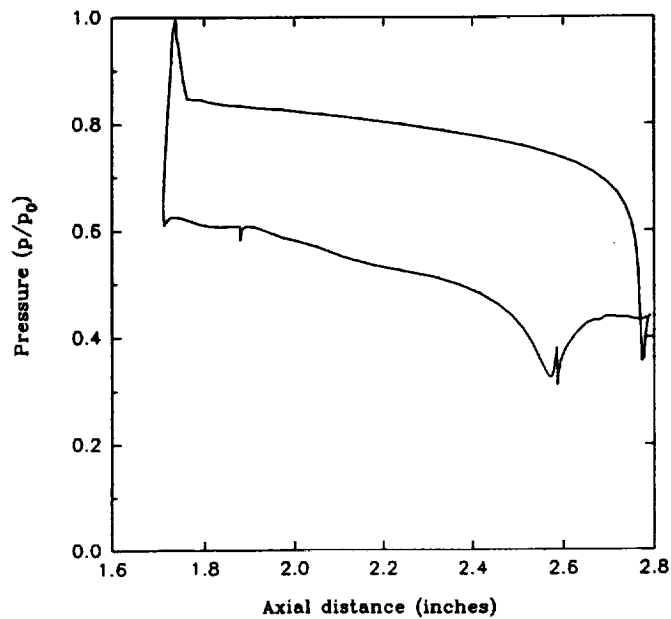
0.005
 1.37 DEG
 $2.63 \times 10^{+6}$
 $5.75 \times 10^{+2}$
 60x90x40
 HXCH
 ALPH
 Re
 TIME
 GRID



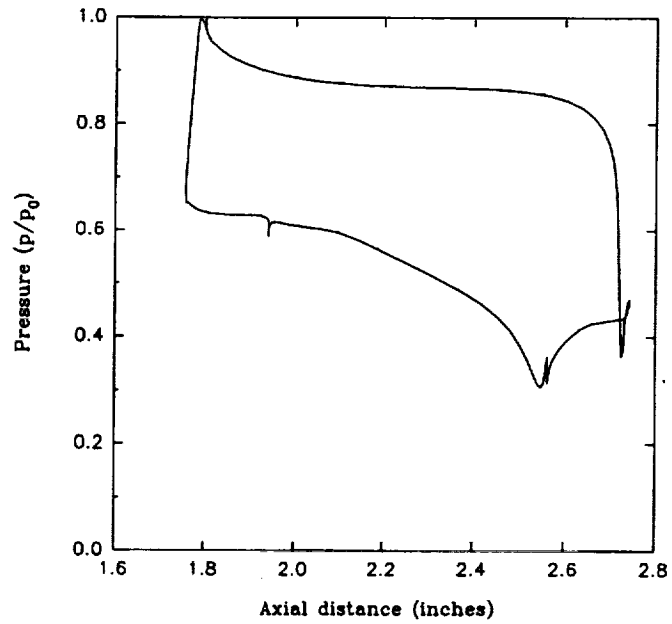
Baseline GGOT with Clearance
Blade Surface Pressure (8.1% span)
Reduced Dissipation - 60 x 90 x 40 grid



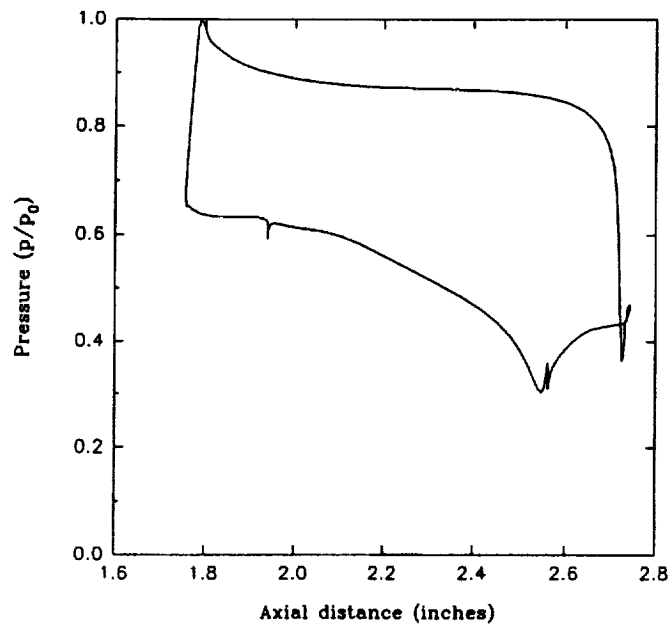
Minishroud GGOT
Blade Surface Pressure (8.1% span)
Reduced Dissipation - 60 x 90 x 40 grid



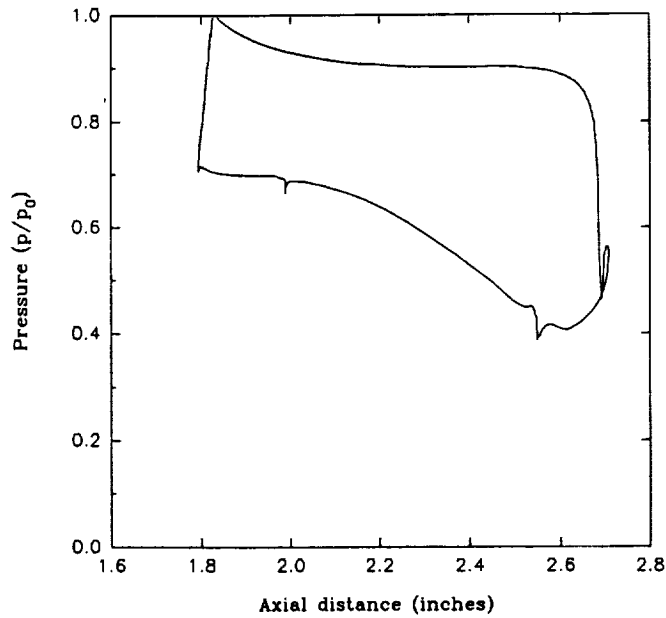
Baseline GGOT with Clearance
Blade Surface Pressure (56.4% span)
Reduced Dissipation - 60 x 90 x 40 grid



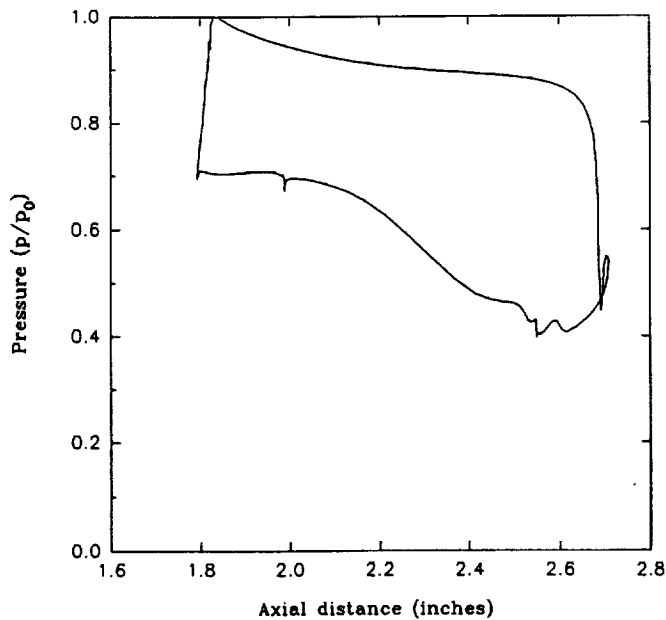
Minishroud GGOT
Blade Surface Pressure (56.4% span)
Reduced Dissipation - 60 x 90 x 40 grid



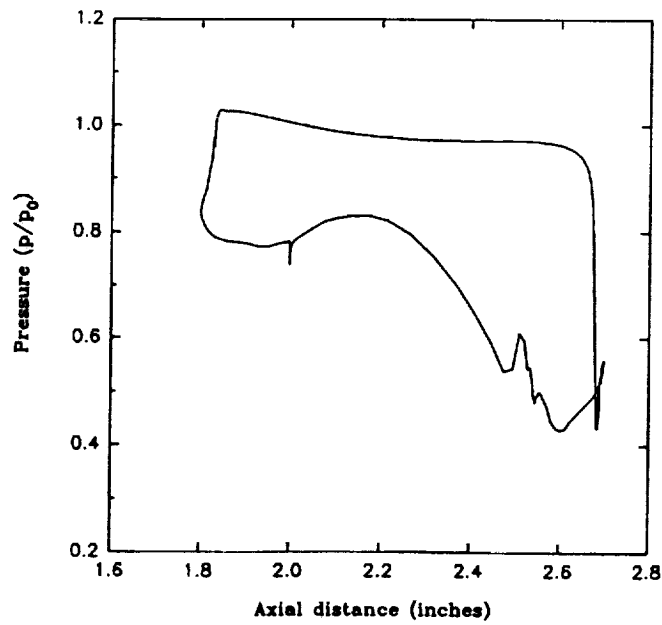
Baseline GGOT with Clearance
Blade Surface Pressure (92.2% span)
Reduced Dissipation - 60 x 90 x 40 grid



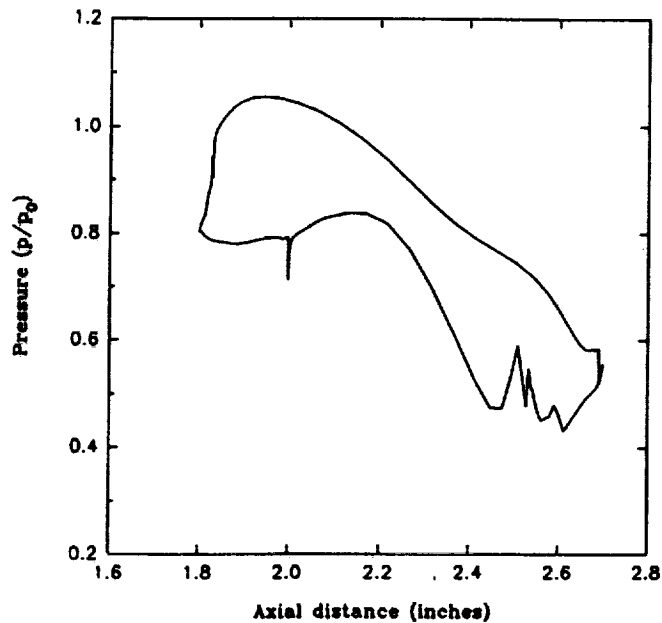
Minishroud GGOT
Blade Surface Pressure (92.2% span)
Reduced Dissipation - 60 x 90 x 40 grid



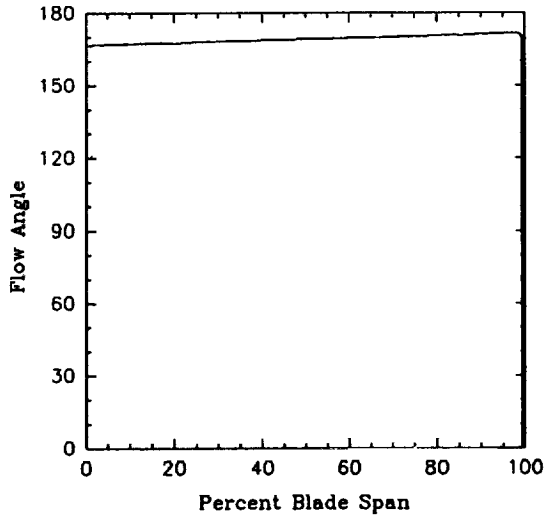
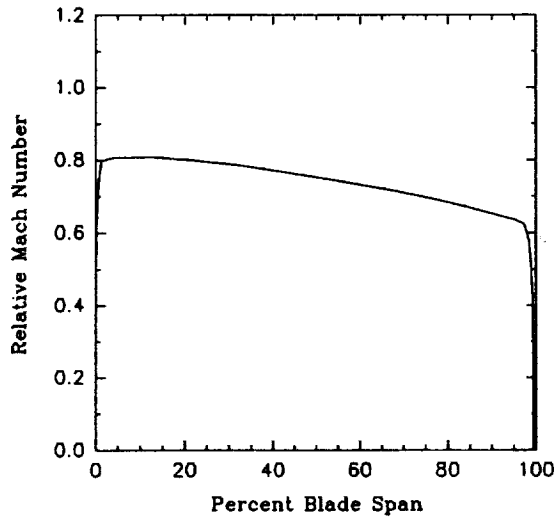
Baseline GGOT with Clearance
Blade Surface Pressure (99.6% span)
Reduced Dissipation - 60 x 90 x 40 grid



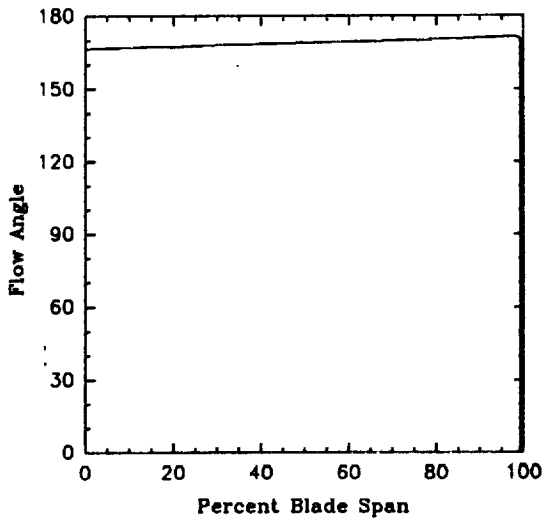
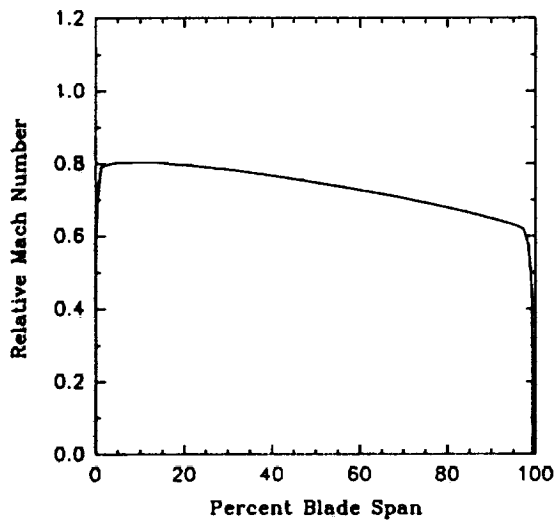
Minishroud GGOT
Blade Surface Pressure (99.6% span)
Reduced Dissipation - 60 x 90 x 40 grid



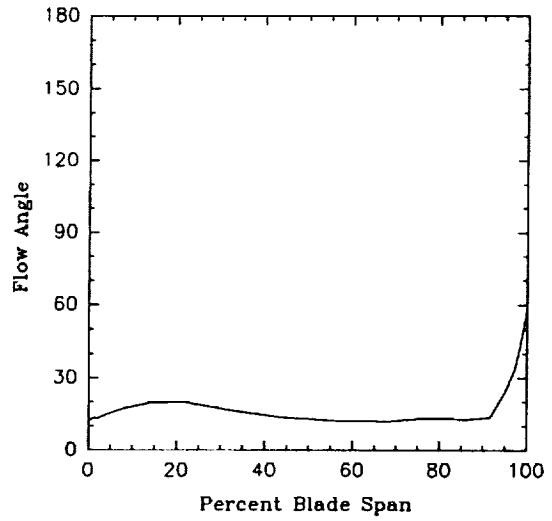
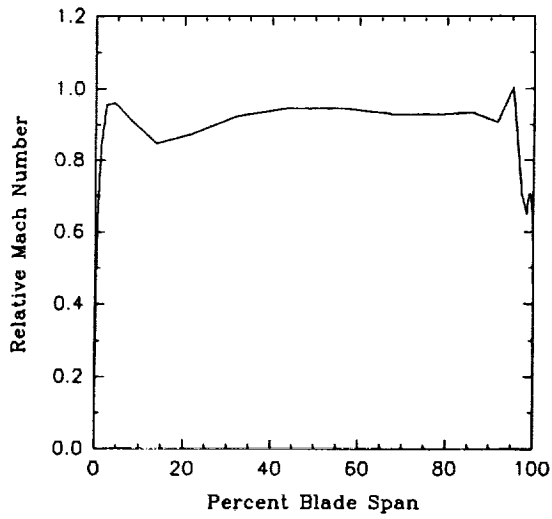
Circumferential Mass Averages Inflow Boundary (0.6 in.)



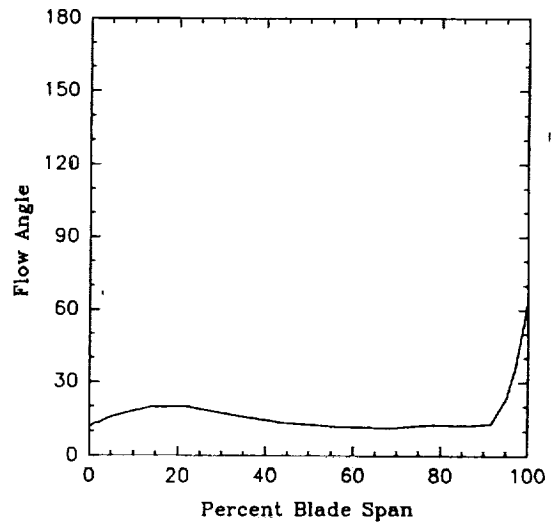
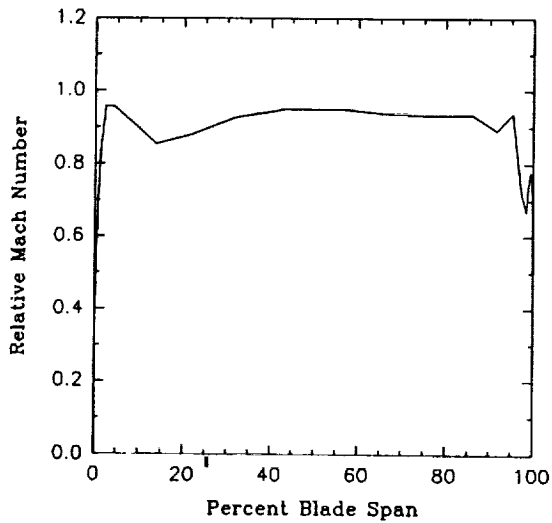
Circumferential Mass Averages Inflow Boundary (0.6 in.) Minishroud



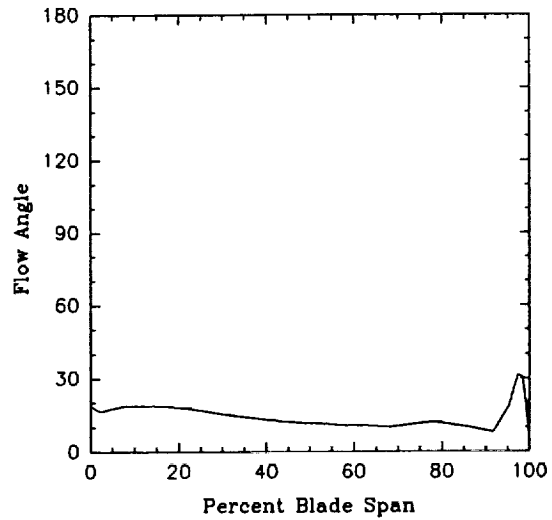
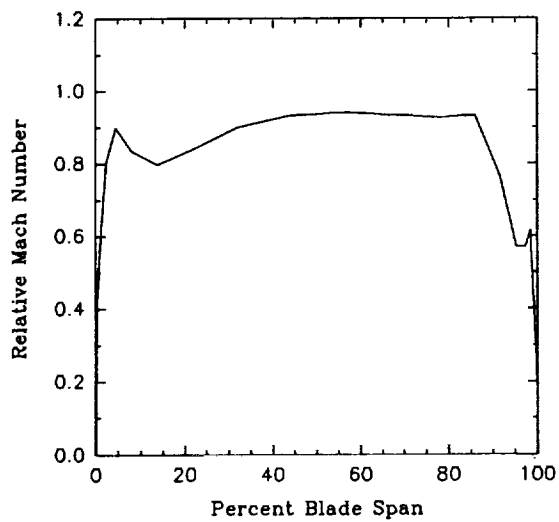
Circumferential Mass Averages Diffuser Start Boundary (2.9 in.)



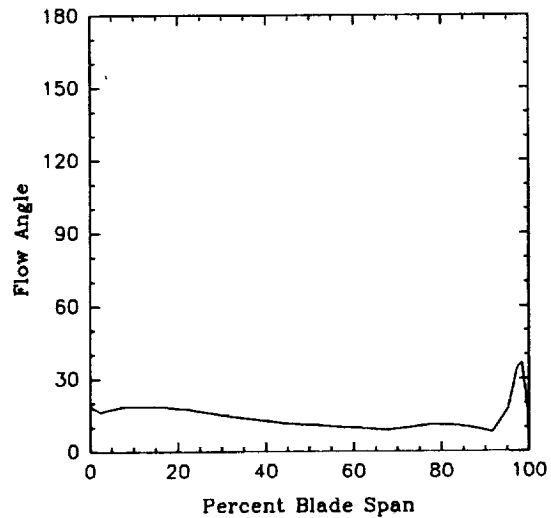
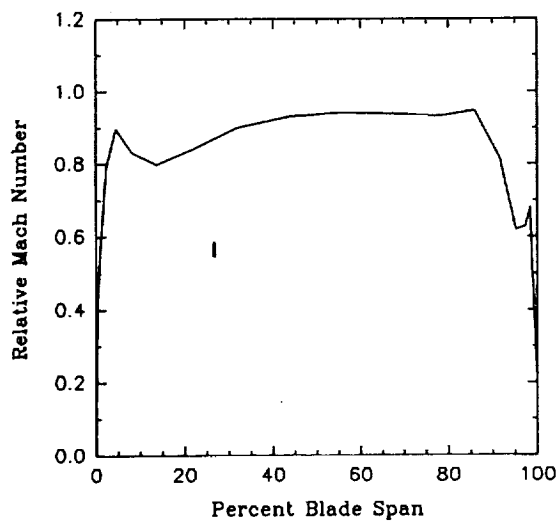
Circumferential Mass Averages Diffuser Start Boundary (2.9 in.) Minishroud



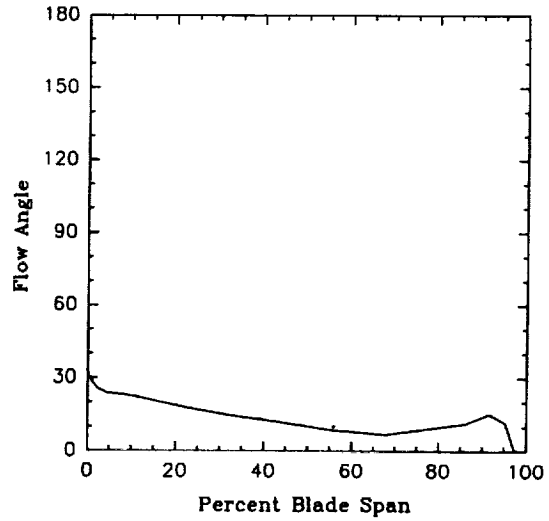
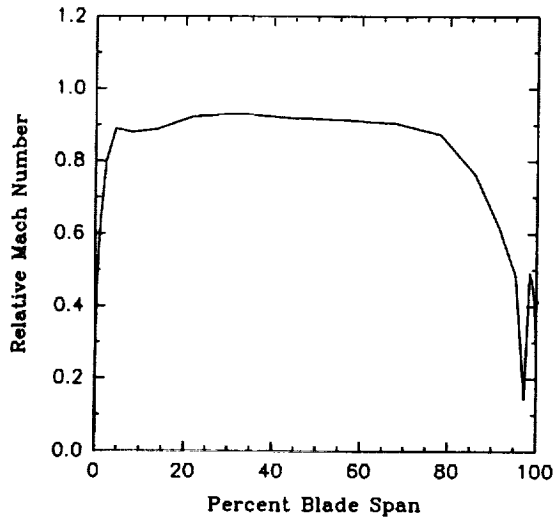
Circumferential Mass Averages ($x = 3.8$ in.)



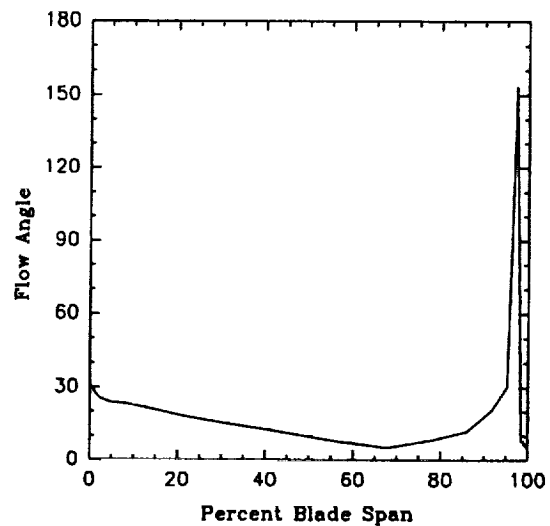
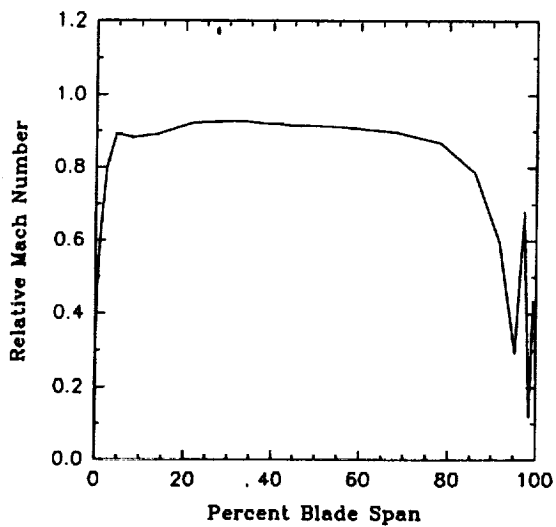
Circumferential Mass Averages ($x = 3.8$ in.) Minishroud



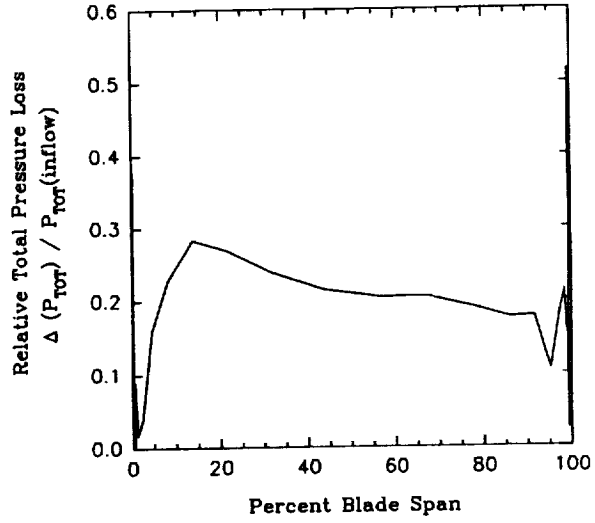
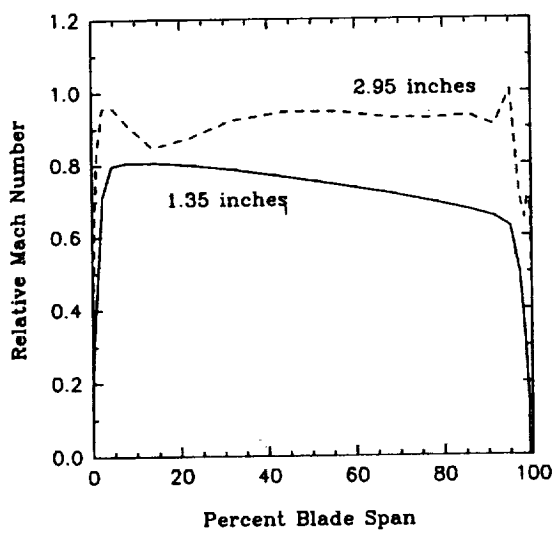
Circumferential Mass Averages Outflow Boundary ($x = 4.75$ in.)



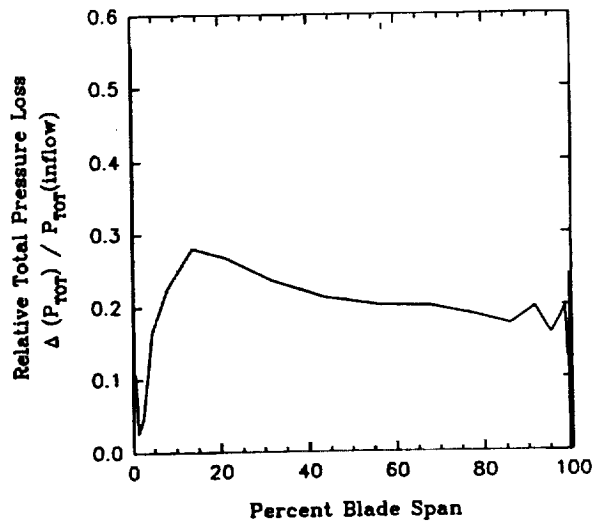
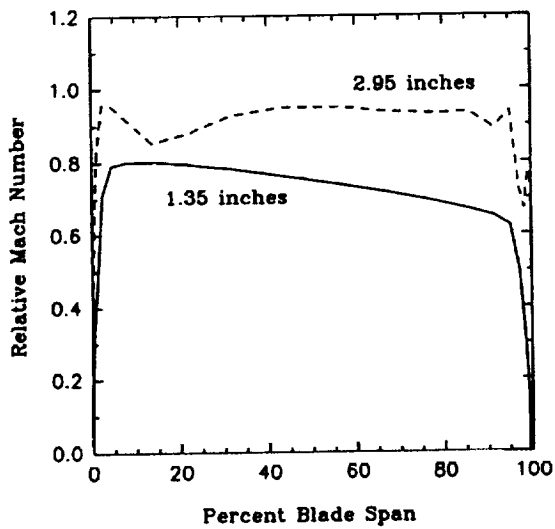
Circumferential Mass Averages Outflow Boundary ($x = 4.75$ in.) Minishroud



Circumferentially Mass Averaged Total Pressure Loss Across Blade



Circumferentially Mass Averaged Total Pressure Loss Across Blade



Minishroud

CONCLUSIONS

- BOTH GEOMETRIES SHOW SIMILAR VORTICAL FLOW BEHAVIOR
- TOTAL PRESSURE LOSSES ARE NOT SIGNIFICANTLY DIFFERENT
- ADDITION OF MINI-SHROUD DOES NOT REDUCE THE TIP CLEARANCE FLOW EFFECTS

*Scientific
Research
Associates*