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Report 11159 8 June 1998

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Integrated Advanced Microwave Sounding Unit-A (AMSU-A) METSAT A2 Signal Processor Engineering Test Report (P/N: 1331120-2, S/N: F02)

Contract No. NAS 5-32314 CDRL 207

Submitted to:

National Aeronautics and Space Administration Goddard Space Flight Center Grennbelt, Maryland 20771

Submitted by:

Aerojet 1100 West Hollyvale Street Azusa, California 91702



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#### 1.0 Introduction

This report presents a description of the tests performed, and the test data, for the A2 METSAT Signal Processor Assembly PN: 1331120-2, S/N F02. The assembly was tested in accordance with AE-26754, "METSAT Signal Processor Scan Drive Test and Integration Procedure".

The tests were conducted at room temperature in the AMSU-A test area of building 57. The tests fall into six categories: 1) Continuity, 2) Power Distribution, 3) Digital Processor, 4) Analog Processor, 5) Scan Drive, and 6) Supply Current.

#### 2.0 Objective

The objective is to demonstrate functionality of the signal processor prior to instrument integration.

#### 3.0 Test Data

All test data is presented on the enclosed copies of the test data sheets (TDSs) numbered A-15 through A-25. Redlined data sheets resulted from previous test on another unit.

#### 4.0 TESTS

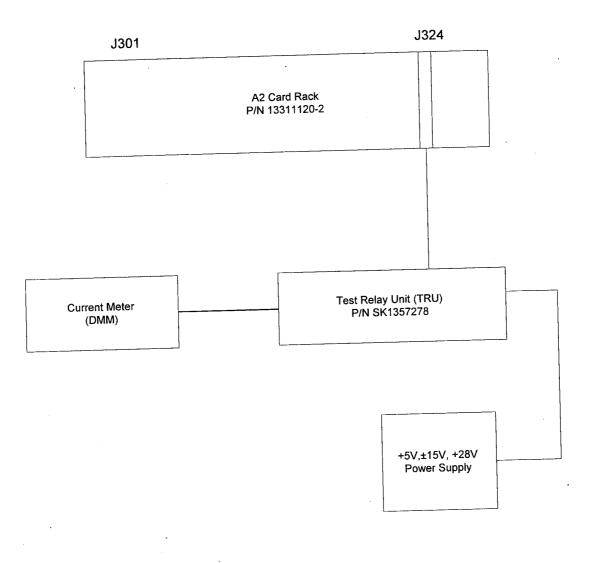
#### 4.1 Continuity

A complete continuity test of the backplane wiring is performed at the facility where the wirewrapping of the backplane is done. The continuity tests performed here involve 1) the I/O interface card slots, J301 and J324, 2) the Aerojet added twisted-shielded clock lines, and 3) chassis return connections. The tests are manual resistance measurements tests. Test data is presented on TDS 11.

#### 4.2 **Power Distribution**

In these tests supply voltages are input to the signal processor from the Test Relay Unit (TRU) as in normal testing. No CCAs are installed in the signal processor for the tests. The test verifies that the four supply voltages are present on the proper pins of all backplane connectors. The test setup block diagram is shown in Figure 1, and test data is presented on TDS 12.

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# Figure 1. A2 Signal Processor Test Setup

#### 4.3 Digital Processor

Beginning with this test, CCAs are installed into the card cage as required to perform the test, and then remain installed. At the conclusion of all tests, a complete set of CCAs has been installed. The complete test setup block diagram which is required for performing any of the tests is shown in Figure 2.

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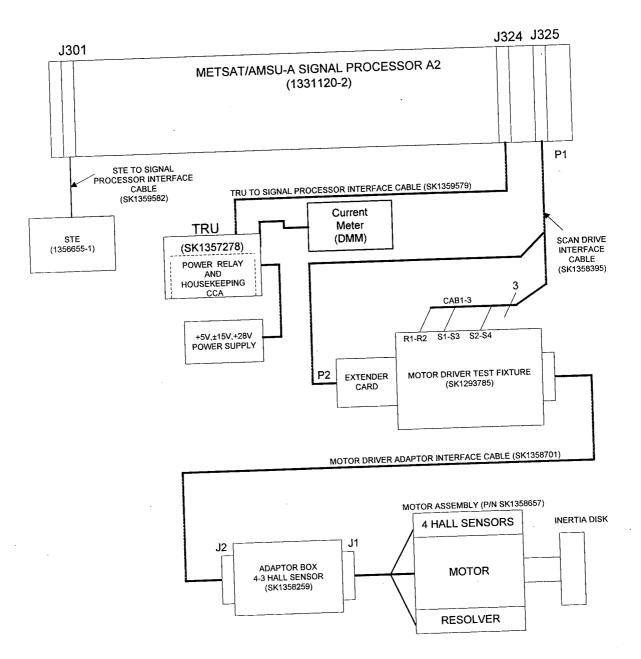


Figure 2. A2 Scan Drive Test Setup

3

#### 4.3.1 Memory

In this test, the digital test set is used in place of the CPU CCA to read and verify data of the test PROMs on the "GOLD" Memory CCA. Test data is presented on TDS 13.

#### 4.3.2 CPU

The CPU test requires that the CPU Auxiliary test CCA be installed in place of the Memory CCA. In this test, the RAM and various instructions performed by the CPU are tested. In addition, the waveform of the clock signal to the DC-DC converter is measured at the CLOCK jack on the TRU. Test data is presented on TDS 13.

# 4.3.3 Scan Control Interface

In this test, input and output ports 0 through 3 are tested. In addition, the disable feature of the input ports is checked out. Test data is presented on TDS 13.

# 4.3.4 Timing and Control

In this test, the proper time intervals of I/H, DUMP, INTCMPL,TSCMPL, STOP, and ANTENNA STROBE are verified. In addition to the above tests, the test set also checks the input ports 16 and 17, output port #13 (4 MSBs), output port 14, input port #15 (DAC BSY signal), and output port #13 (4 LSBs). Test data is presented on TDS 13.

## 4.3.5 Spacecraft Interface

In this test, the STE is turned on and initialized. The STE is tested with a series of self-tests to verify the readiness of the STE to test flight hardware. After successfully passing the self-tests, the STE is used to simulate the spacecraft command signals and retrieve limited test data for the remaining signal processor tests. STE test data is presented on TDS 14.

## 4.3.6 Relay Control

This test verifies the operation of the module power command and the survival heater command. The presence of the +10 volt Interface power is verified. The Scanner and Compensator relay drive and position indicators are also verified. Test data is presented on TDS 14.

## 4.4 Analog Processor

# 4.4.1 Independence of Measurements

This test is performed using the Analog CCA Test Fixture, the Integrate and Dump Filter and the Analog Mux and A/D Converter CCAs. The test gives a measurement of the sample-to-sample crosstalk within a channel, which is dependent on the completeness of the dump of the integration capacitor. Test data is presented on TDS 15.

# 4.4.2 Integrate/dump filter, radiometric data multiplexing, and digitization tests

In this test, a 2 volt dc signal is input to each integrate and dump filter, and the channel output code from the A/D converter is measured. The integrator output waveform is also displayed on an oscilloscope for verification of timing. Test data is presented on TDS 16.

# 4.4.3 Temperature monitoring circuits

In this test a resistor of value approximating the room temperature of the PRTs is connected at the input of each PRT readout circuit, and the output code from the A/D converter is measured. The reference voltage used in the PRT readout circuits is also measured. Test data is presented on TDS 17.

## 4.4.4 Analog telemetry

In this test each of the analog telemetry signals is measured at the ANALOG HSKP jack on the TRU. Test data is presented on TDS 18.

#### 4.5 Scan Drive

This test includes all CCAs involved in the scan drive function. The circuitry is programmed to provide one complete revolution of the drive motor as it steps through each of the thirty scene positions and the two calibration positions. The circuitry is programmed to park at the Warm Cal, Cold Cal, and the Nadir positions during the test sequence. The GSE test modes are also verified. To verify proper performance, the inertia disk on the motor shaft is visually observed through the one revolution and the various calibration positions. Test data is presented on TDS 19.

### 4.6 Supply Current

In this test, the total current drawn by the signal processor from each of the four supply voltages is measured with the signal processor fully populated with CCA's. Test data is presented on TDS 20.

### 5.0 TEST ANOMALIES

One test anomaly occurred. The anomaly occurred when the motor did not move to the position commanded. The test was stopped and a Test Anomaly Report (attached) was opened (TAR 002393). Troubleshooting revealed that the old/new switches (SW1 & SW2) on the Motor Driver Test Fixture (SK1293785) were found to be intermittent, resulting in improper motor drive. The Test Equipment Anomaly Report (TEAR 0007) was opened, and the switches were removed and replaced. Then the test was continued until completion.

### 6.0 TEST RESULTS

The METSAT/AMSU A2 SIGNAL PROCESSOR TEST was successfully completed and all test data is within specified limits.

# TEST DATA SHEET 11 A2 Continuity Tests (Paragraph 5.2.1)

Ecom	То	Signal Name	Pass/I
From	J301-60	CHASSIS GND	Pa
E1	J301-90	CHASSIS GND	Par
E2	J324-76	CHASSIS GND	Pas
E3	J302-46	CHASSIS GND	Pa s
E4	J312-70	1.248 MHZ PS CLK	Pas
J324-73	J312-89	5V RTN(1) (1.248 MHZ PS CLK RTN)	Pa
J324-74 J324-75	J312-91	5V RTN(1) (PS CLK SHIELD)	Ray
· .			
···			
··			
	1231110-1	2 Shop Order No. <u>292309</u>	
Assembly No	<u>1331120-1</u>	$\frac{2}{2} \qquad \text{Shop Order No.} \qquad \frac{292309}{2}$	
Assembly No Serial No	<u>1331120-1</u> 22	Shop Order No. $\underline{192309}$ Pass Fail Quality Control Description	BAT 1

# TEST DATA SHEET 12 A2 Power Distribution (Paragraphs 5.2.2 & 5.2.3)

) Luci 1/2453		oly Voltages: e shade		+1	$57 \pm 01V$ :	<u>+</u>	5,706 15,763 15,726 8,648			· · · ·			
	Test Set-up	Verified:	YES		NO					P/F	+9	P/F	
	Para. 5.2.3 Step No.	Connector No.	+5 ±0.5V	P/F	+15 ±0.3∇	P/F	-15 ±0.3V	P/F	+28 ±0.56V	F/F	±1V≯		
	+7+	J301									9.47	P	
	2	J302			+15.04	P	-15,02	P					
	3	<b>J</b> 303			+15,04	P	-15,02	P					
	4	3304			+15.04	P	-15.02	P					
	5	J305			+15.04	C	-15.02	P					
	6	J306	+4,92	P	+15.04	P	-15.02	P					
	6	J307			+15,04		-15.02	V			G UT	$\rho$	
	6	J308	+4,93	P							<u>9.47</u> 9.47	P	
	6	J309	+4.93	N	•						7.4 /		
	6	J310	+4.93										
}	6	J311	+4.93	P									1121111
	6	J312	+4.93	P									
	6	J313	+4.93	P									
	6	J315	+4.93	P						P			
	6	J317	+ 4.93	P				Ir Io	+27.9				
	6	J318	+4,93		+15.04	P	-15,02	-   V					XIIII
	6	J320	+4,95	P				$\sim$					
	6	J321	+4,96	1 0	+15.04	P	-15.02		+27.9	P			
	6	J322	+4,95	10	+15.04		-15.02		+47,9	P			
	6	J323	+ 4.95		+15.04		-15,02		+27,9				
	7	J325			.2.5.2	lest -			29230				
	Assembl	y No. <u>7334</u>	20-2				hop Order N					-	
	Serial No		) =			P	ass	Fai				19. '98	
	Test Eng	(Signati		_5/	(Date)	0	Juality Contr	.) (Si	gnature 13 '98	2320	(Date)	-	
	Custome	er Representat	ive (Flight ha	rdwar	e only)(Sig	gnature	y a		Date) -				

# TEST DATA SHEET 13 (Sheet 1 of 2) A2 Digital Processor (Paragraph 5.2.4)

Scan Con	A Serial No. (J312) trol Interface CCA Se nd Control CCA Seria	rial No. (J315)			
5.2.4.1 Memor	y tests:	dicate the result of the tes	sts:	Pass Fail	
	If "Fail", record the Error Code: Error Descri	error code and error desc N/N ption: $N/N$	cription.		
5.2.4.2 CPU to 5.2.4.2/10 /9 5.2.4.2/21 Cir	Vp-p T	$\frac{Measurements}{3,86V}$ $\frac{309m5}{5}$	<u>Limits</u> 3.30 - 4 <sup>!</sup> 94 V 761 - 841 ns CCA passed or failed:	Pass/Fail P355 P355 Pass Fail	(25) (25) (15)
5.2.4.3 Scan 5.2.4.3/14 5.2.4.3/21 5.2.4.3/29 5.2.4.3/40	Error Code	I 1 tests and 1 tests d 3 tests nd 1 tests error code and error desc ::/	ription.	PassFailPassFailPassFailPassFail	
	Error Desc	ription:/	<u>  /                                   </u>		

# **TEST DATA SHEET 13** (Sheet 2 of 2) A2 Digital Processor (Paragraph 5.2.4)

	and Control Tests:
	ng and Control Tests: The Integrate and Hold pulse and the Dump pulse at the card rack slot J307. Pass Fail
5.2.4.4/13	The Integrate and Hold pulse and the Dump pulse at the card rack slot J301. (Pass) Fail
5.2.4.4/25	The Integrate and Hold pulse and the Dump pulse at the card rack slot J301. (Pass) Fail (Pass) Fail
5.2.4.4/35	The Antenna Strobe pulse test.
5.2.4.4/47	The test of the interface to the Temp. Sensor Analog Mux card rack slot 3505.
5.2.4.4/59	The test of the interface to the Analog Mux and Converter card rack slot Pass I all 1308.
	If "Fail", record error code and error description:
	Error Code: <u>N/A</u>
	Error Description:
	101709
A	No. <u>133/120-2</u> Shop Order No. <u>292309</u>
	Fail Pass Fail
Serial No	Quality Control (Date)
Test Engi	ineer <u>Mathematic</u> (Signature (Signature)
Custome	er Representative (Flight hardware only) (Signature) (Date)
	V

ł

# TEST DATA SHEET 14 A2 Relay Driver Tests (Paragraph 5.2.5.2)

Spacecra	Ift Interface #2 CC.	A (J308) Ser. No. $F21$
Spacecra	aft Interface #1 CC	A (J309) Ser. No. $F18$
Relay D	river And Current	Monitor CCA (JS17) Section
		STE Self Test: Pass Fail
Test Set	-up Verified:	Yes No 012011
		Pass/Fail
	Step No.	Test Description Pass/rain QC 226
	-23° 24	Module power connects P
	-28 30	Survival heater power turns en D
	38 31	Survival heater power turns off $P$
	38 32	Module power disconnects
	33 34	Scanner 2 power turns on
	384 35	Compensator motor power turns on
	38 34	Scanner 2 power turns off
-	35 36	Compensator motor power turns off
	38 37	Module power disconnect
	• .	
	· . · ·	
		31120-2 Shop Order No. <u>292309</u>
Asse	embly No. / 3	
Seria	al No. $I=0$ ;	L rass international and a
	$\sim$	Simal 5/11/98 Quality Control (Signature) (Date)
	Engineer (Signatu	
Cus	tomer Representati	ive (Flight hardware only) (Signature) (Date)
1		<b>7</b>

# TEST DATA SHEET 15 A2 Independence Of Measurements (Paragraph 5.2.6.1)

Integrate and Dun Analog Mux and A				·			
Test Set-up verifie	ed: YES	$\swarrow$	NO		· · ·		
	<u>Supply (</u>	<u>V)</u>		Measured Va	<u>lue (V)</u>	<u>Limits</u>	<u>(V)</u>
	+5			4.7	9	$+5 \pm 0$	.25
	+15			15.82	3	+15 ±	1.0
	-15			-15.44	5	-15 ± 1	.0
						Devel	1
	Channel No.	Avera SIGNAI in Hi p	switch	Average for SIGNAL switch in LO position	Measurement Dependence ≤0.01%	Pass/ Fail	
							1 1

	in Hi position	in LO position	≤0.01%	
0	14088.5	14087.2	0.00198	PASS
1	14103.2	14101.3	0.0029	PASS
2	140,50,79.7	14077.6	0.0032	PASS
3	14076	14074.2	0.00275	PASS
	0 1 2 3	0 14088.5 1 14103.2 2 140,5079.7	0 14088.5 14087.2 1 14103.2 14101.3 2 1405079.7 14077.6	0         14088.5         14087.2         0.00198           1         14103.2         14101.3         0.0029           2         1405079.7         14077.6         0.0032

Assembly No. 1331120-2	Shop Order No
Serial No	Pass Fail
Test Engineer Durol 5/11/98	Quality Control (Signature) (Date)
(Signature (Date) Customer Representative (Flight hardware only)	K ( 19 19 96 S
(Signature	
	2. <b>5</b> 7.00

## **TEST DATA SHEET 16**

4

A2 Integrator Signal Multip	plexing, And Digitization	(Paragraph 5.2.6.2)
-----------------------------	---------------------------	---------------------

	ux and A/D Conver	• • •	Ser. No. <u>F07</u>				· .
Integrate a	and Dump/Filter CO	CA (J307):	Ser. No. <u>F23</u>				
			•				
		V1				ļ	
C	Output Waveform						
					<u> </u>		V2
					32 ±2	2 ms 🕳	
			190	±9.5 ms		>	
		· · · · · · · · · · · · · · · · · · ·	1	<u> </u>		T	]
	Channel	Data	Data Limits		Data ass/Fail	Integrator Waveform Pass/Fail	
	1	27891	26125 to 29757	/	PASS	PASS	<b>.</b>
	2	27839	26125 to 29757	/	PASS	PASS	
	<b></b>		· ·	. <b>.</b>	1		
		Signal Name		Pass/Fail			
		1/H		PASS			
		Dump +5 Vdc GSE	Interlock A	PASS PASS	<i>c</i> .		
		+5 Vdc GSE		PASS			
				<u> </u>			
Assembly	No. 13311	20-2	Shop Or	der No	2923	509	
Serial No.	Enl		Pass	Fa	uil		
	$\square \checkmark$	0 -	98 Quality	Control	I sty	econd.	MAY 12 '98 Date)
Test Engi	(Signature	(Date)		19			"K

	A2 Temperature Monit	oring Circuits (Paragraph	1 5.2.6.3)	<u></u>
Temperature Sensor	Analog Mux CCA (J303) Se	erial No. <u>F13</u>		
Temperature	e Sensor B CCA (J304) Seri	ial No. <u>F22</u>		
Temperature	e Sensor A CCA(J305) Seria	al No. <u>F15</u>	-	· · ·
Dig. A Temp No.	Description	Data	Data Limits	Pass/Fail
1	Scan Motor	30973	28259 to 32513	P
2	Feedhorn	30797	28259 to 32513	P
3	RF MUX	30999	28259 to 32513	P
4	Mixer IF CH 1	31152	28259 to 32513	P
5	Mixer IF CH 2	31146	28259 to 32513	P
6	LO Channel 1	3/023	28259 to 32513	P
7	LO Channel 2	30700	28259 to 32513	P
8	Comp Motor	31166	28259 to 32513	P
9	Subreflector	30914	28259 to 32513	$  \mathcal{P}  $
10	Dc/Dc Converter	30678	28259 to 32513	P
11	RF Shelf	30933	28259 to 32513	P
12	Det/Preamp	30813	28259 to 32513	P
13	Warm Load Cntr	22266	20339 to 23401	P
14	Warm Load 1	22003	20339 to 23401	P
15	Warm Load 2	22476	20339 to 23401	P
16	Warm Load 3	22361	20339 to 23401	$\mathcal{P}$ $\mathcal{P}$
17	Warm Load 4	22526	20339 to 23401	
18	Warm Load 5	22521	20339 to 23401	P
19	Warm Load 6	22438	20339 to 23401	P
20	Thermal Reference	25057	23340 to 26320	P

TEST DATA SHEET 17

Assembly No. 1331120-2	Shop Order No. <u>292309</u>
Serial No. FOZ	Pass Fail
Test Engineer Dand 5/11/28	Quality Control
(Signature (Date)	(Signature) (Date)
Customer Representative (Flight hardware only)	(Date)

### TEST DATA SHEET 18 A2 Analog Telemetry (Paragraph 5.2.6.4)

ANALOG HSKP Switch Position	DVM Reading (V)	Limits (V)	Pass/Fail
1	2.994	2.85 to 3.15	Р
2	3.458	3.30 to 3.66	P
3	2.998	2.87 to 3.17	P
4	3.011	2.85 to 3.15	P
5	3.452	3.30 to 3.66	Р
6	3.007	2.87 to 3.17	P
10	3.569	3.42 to 3.78	P
12	2.962	2.84 to 3.14	P
13	2.954	2.84 to 3.14	Р
21	0.0032	-0.05 to 0.05	P
21	2.96	2.8 to 3.4	P
22	0,0089	-0.05 to 0.05	P
22	2.96	2.8 to 3.4	P

Assembly No. <u>133/120-2</u>	Shop Order No. <u>292309</u>
Serial No. FO2	Pass Fail
Test Engineer Dund 5/11/98 (Signature (Date)	Quality Control (Signature) (Date) (Date) '98
Customer Representative (Flight hardware only)	(Date)

# **TEST DATA SHEET 19**

2	Scan	Drive	Compensator	Drive/Signal	Processor	Tests	(Paragraph	15.3.1	)
~	JUAN		Compensator	DIIVGOIEIIdi	110003301	TOSCO	(I alagiaph		• •

	A2	Scan Drive/Compensator Drive/Signal Processor Tests (Parag	graph 5.5.1)			
A2 Sca	an Drive Subsystem	CCAs:				
Interface Converter CCA (J318) Ser. No. <u>F30</u> Resolver Data Isolator CCA (J320) Ser. No. <u>F17</u> R/D Converter/Oscillator CCA (J321) Ser. No. <u>F10</u> Motor Drive 3-hall sensor CCA (J322) Ser. No. <u>F01</u>						
Test Se	et-up Verified:	Yes No	<b>.</b>			
	Para./Step No.	Mode	Pass/Fail			
	5.3.1.2.1/12	Motor in warm cal position	P			
	5.3.1.2.2/3	Motor in nadir position.	$\mathcal{P}$			
	5.3.1.2.3/2	Motor in cold cal position 1	P			
	5.3.1.2.3/3	Motor in cold cal position 2	P			
	5.3.1.2.3/4	Motor in cold cal position 3	P			
	5.3.1.2.3/5	Motor in cold cal position 4	P			
	5.3.1.2.4/5	Motor in full scan mode	P			
	5.3.1.2.5/9	GSE mode 2	IP I			
	5.3.1.2.6/4	GSE mode 4	P			
	5.3.1.2.7/4	GSE mode 5	P			
	5.3.1.2.8/4	GSE mode 1	P			
	5.3.1.2.9/4	GSE mode 3	P			
	5.3.1.2.9/7	GSE mode 7	P			
	5.3.1.2.10/2	Scan power off	P			
Motor ]		bsystem CCAs: r CCA (J323) Ser. No Yes No				
Test Se	t-up Verified:					
	Para./Step No.	Mode	Pass/Fail			
	5.3.2.2/4	Compensator motor operation	P			
	5.3.2.2/5	Power-off test of compensator motor	P,			
Assemb	oly No. 1331	120-2 Shop Order No. 292	309			
Serial N	Serial No. FO2 Pass Fail					
Test Engineer (Signature (Date) (Signature) (Signatu						
Custom	er Representative ()	Flight hardware only) (Signature) (Date)				

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## TEST DATA SHEET 20 A2 Supply Currents (Paragraph 5.4)

Г

۰.	Voltages	Measured Current	Limits (in mA)	Pass/Fail	
	+28.7 V	7.54	19 Lood 6 to 12	P	
	+5.7 V	5,33 533	5/4/98 400 to 700		4
	+15.7 V	129	100 to 196		-
	-15.7 V	154	-110 to -218	<i>F</i>	
			1		
· . ·					
		·			
	•				
`	•				
			· ·	,	
•	· · ·		•		
tati e	•				
	•				
			۵	~~~~~~~ `	
Assembl	ly No. 133/	120-2	Shop Order No	97301	
	<b>F</b> • <b>A</b>		Pass Fail _		
Serial N	o		Pass Fall_		
Test Eng	gineer 1	5/11/98	Quality Control	SALINI MIL	 7 40
	(Signature	(Date)	(Signa	ature) (Data)	
Custome	er Representative (F	light hardware only)	transford MAY 13	<b>'99</b>	
	• `	- (S	ignature) (Dat	te)	

	F				Q	C100-3501-07
TAR	NO. 0	02393	SYSTEM NO.	ASSY NAM	ME SIGNA	TAZ PROC.
TEST ANOMALY RECORD			DATE 5/8/98 Page 1 of 1.574	ASSY P/N	133/120-	
			SPEC (MPI, AE,) AE-TREV	NC ASSY S/N		
			CUMULATIVE TIME hrs	<b>_</b>	292309	
(REF. MI	PI 00-005)		ELAPSED TIME hrsmin	TEST OPE	RNO. 0121	2STEP <u>A</u>
	for failure at thi est (EXP: T/C 1 FF	-	Test Proc Para No. where failure occurred TIOMAL Para Step I	5.3.1.2.5 No. 7		
				INERTIA DIS		
			TION; DID NOT MOV		K SAUC	CD MOVE
<u></u>					<u> </u>	
	1 ula	5/8/98		<u>,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,</u>		
Ø	ATECHTE A	IOTIFIED TEAM LE	ADER NAME A, NIETO	DEFECT CODE	TECH S	DATE 5/8/9
INSTRU	CTIONS:					ROD. INSI
OPER.	STATION		ction of failure/anomaly. (Except engin	optime MDI or Drotoc	5/8/3	267
<u>8010</u>						
	· · · · · · · · · · · · · · · · · · ·		y DCMC of failure / anomaly. (GFE)	DCMC B.A	KOWN 5/8	8/98 9
TROUBL		VORK/RETEST ACT	ION PLAN: <u>FIND CAUSE OF MOTOR</u>	INTERTIA DIS	K NOT	MOVING
	10000					
No	TE: NOTIF	TCA STREEU	K. VIA TELEPHONE BUY AL NIE	TO GAVE OK	TO PROCE	ED WITH TO
	Also	EFT VOICE M	AIL FOR RICARDOR. 9:45 PM -	5/8/98	/	
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