

## 1. Objective:

An uncertainty interval is required for the complete description of a material's thermoelectric power factor. The uncertainty may contain sources of measurement error including systematic bias error and precision statistical error. This work focuses specifically on the popular ZEM-3 (Ulvac Technologies) measurement system, but the methods apply to any measurement system. The analysis accounts for sources of systematic error including sample preparation tolerance, measurement probe placement, and thermocouple "cold-finger" effect; in addition to including statistical error.

## 2. Seebeck and Resistivity Measurement:

- Systems like the ZEM-3 measure Seebeck coefficient by a potentiometric (4-probe, see Fig. 1), differential method, using equilibrium or quasi-equilibrium measurements [1].
- Seebeck coefficient is calculated for a sample relative to the known Seebeck effect of the measurement probes.
- Stray interface voltages are accounted for by calculating Seebeck coefficient from the slope of a data set.
- Electrical resistivity is measured using a potentiometric (4-probe) arrangement, with electrical current passed through the sample in short pulses to avoid Peltier heating of the sample [2].
- A range of currents, often of different polarity, is used.

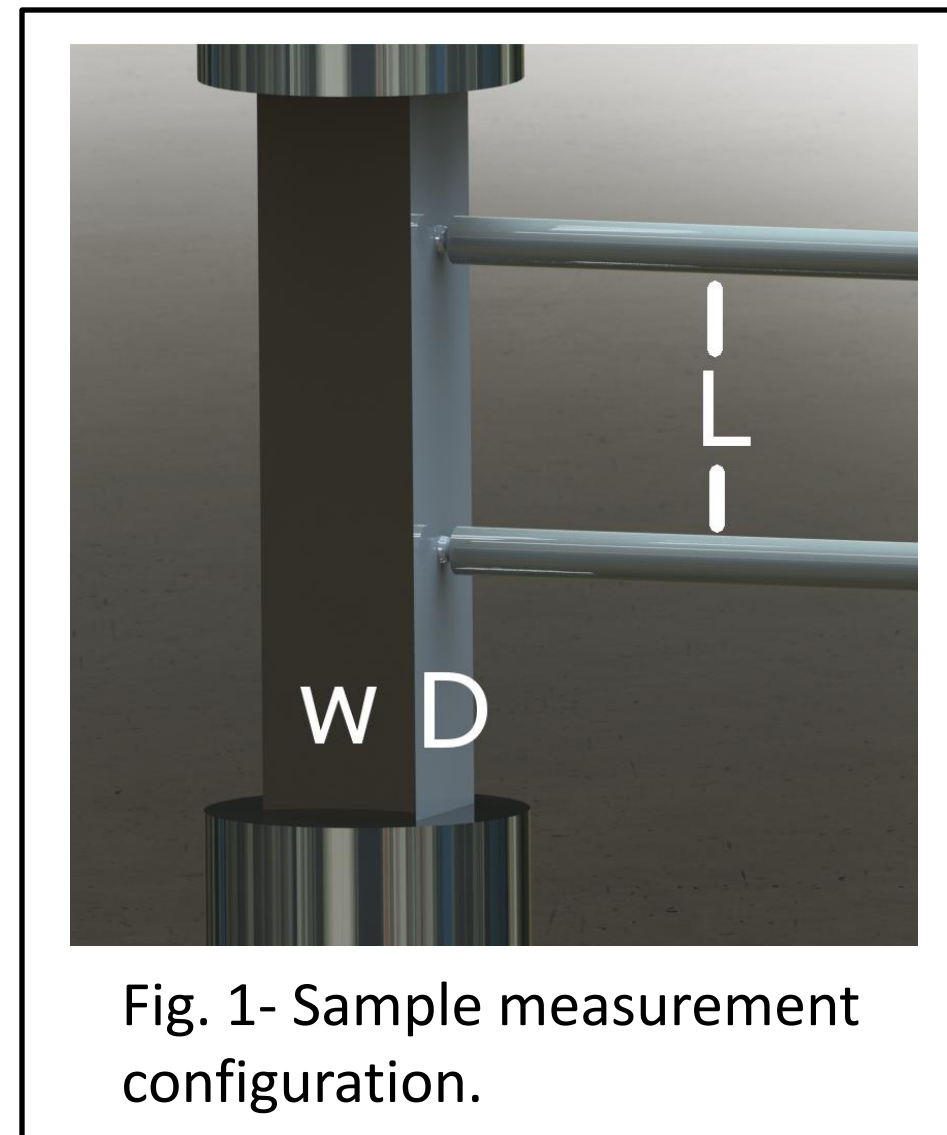


Fig. 1- Sample measurement configuration.

$$S = \frac{\Delta V}{\Delta T} - S_{Wire} = \frac{\sum x_i \sum y_i - N \sum x_i y_i}{(\sum x_i)^2 - N \sum x_i^2} - S_{Wire}(T)$$

$$\rho = \frac{\sum z_i \sum y_i - N \sum z_i y_i}{(\sum z_i)^2 - N \sum z_i^2} * \frac{w * D}{L}$$

$$x_i = \text{Probe Temperature Difference [K]}$$

$$y_i = \text{Probe Voltage on Chromel Wires [V]}$$

$$z_i = \text{Sample Current [A]}$$

See "Nomenclature" section

## 3. Sources of Uncertainty:

### Resistivity Measurement

Source	Typical Values
Thermocouple Tip Radius	0.25 mm
Sample Uniformity*	±0.1 mm*
Thermocouple Separation Length	±0.1 mm
Caliper Resolution	0.01 mm
Statistical Variation†	Calculated†
DAQ Voltage Uncertainty	50ppm+1.2μV
DAQ Current Uncertainty	0.2%+0.3mA

\*See Fig. 2 for examples

†See "Error Propagation" section

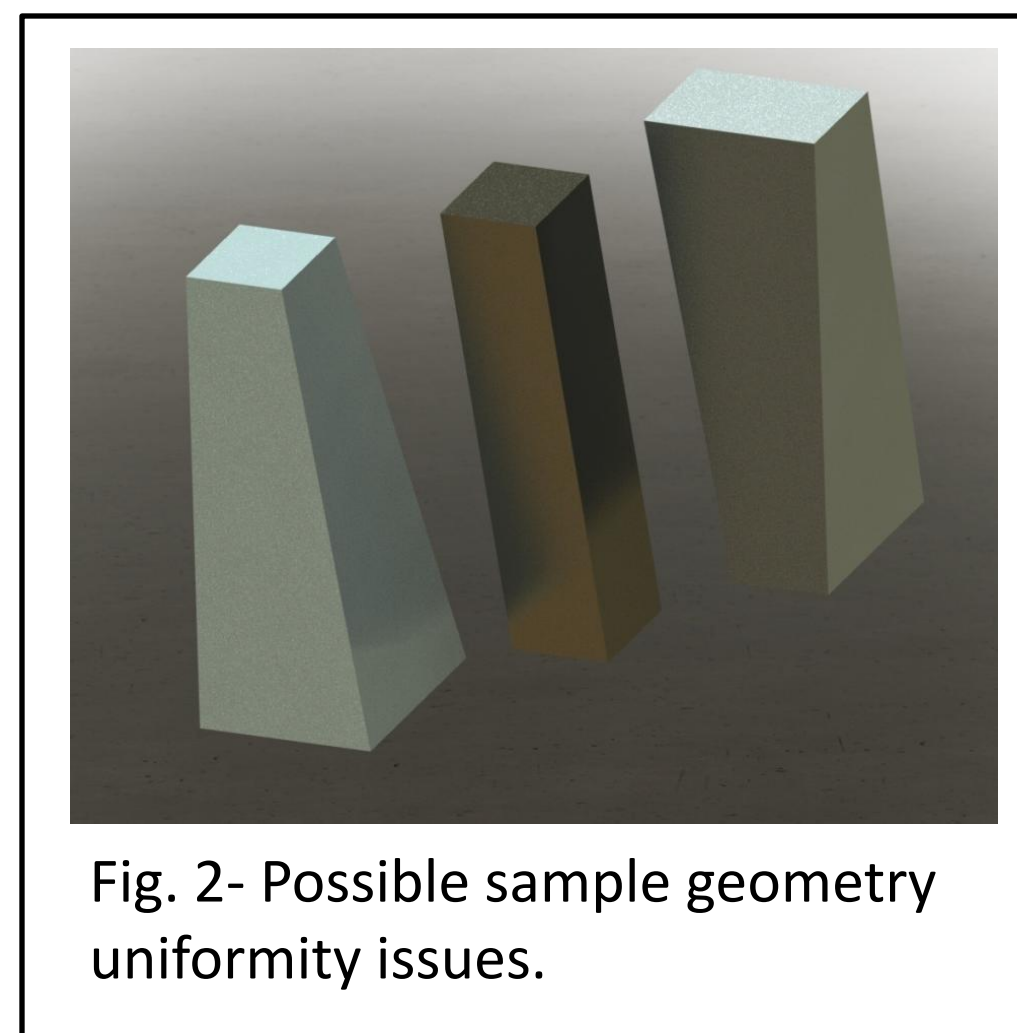


Fig. 2- Possible sample geometry uniformity issues.

### Seebeck Measurement

Source	Typical Values
Cold-Finger Effect‡	Calculated‡
Wire Seebeck Variation	±3 %
Statistical Variation†	Calculated†
Absolute Temperature	±2 K
DAQ Voltage Uncertainty	50ppm+1.2μV
DAQ Temp. Uncertainty	50ppm+1.2μV

‡See "Cold-Finger Modeling" section

†See "Error Propagation" section

## 4. Error Propagation:

- Error propagation can be estimated from a Taylor series expansion (see Fig. 3) of the Seebeck and resistivity functions[3].
- Relative uncertainty "e" from a set of sources can be combined with a sum of squares method, as shown to the right. As an example the power factor uncertainty is calculated.
- Statistical uncertainty can be estimated for Seebeck and resistivity, a 95% C.I. is shown below.

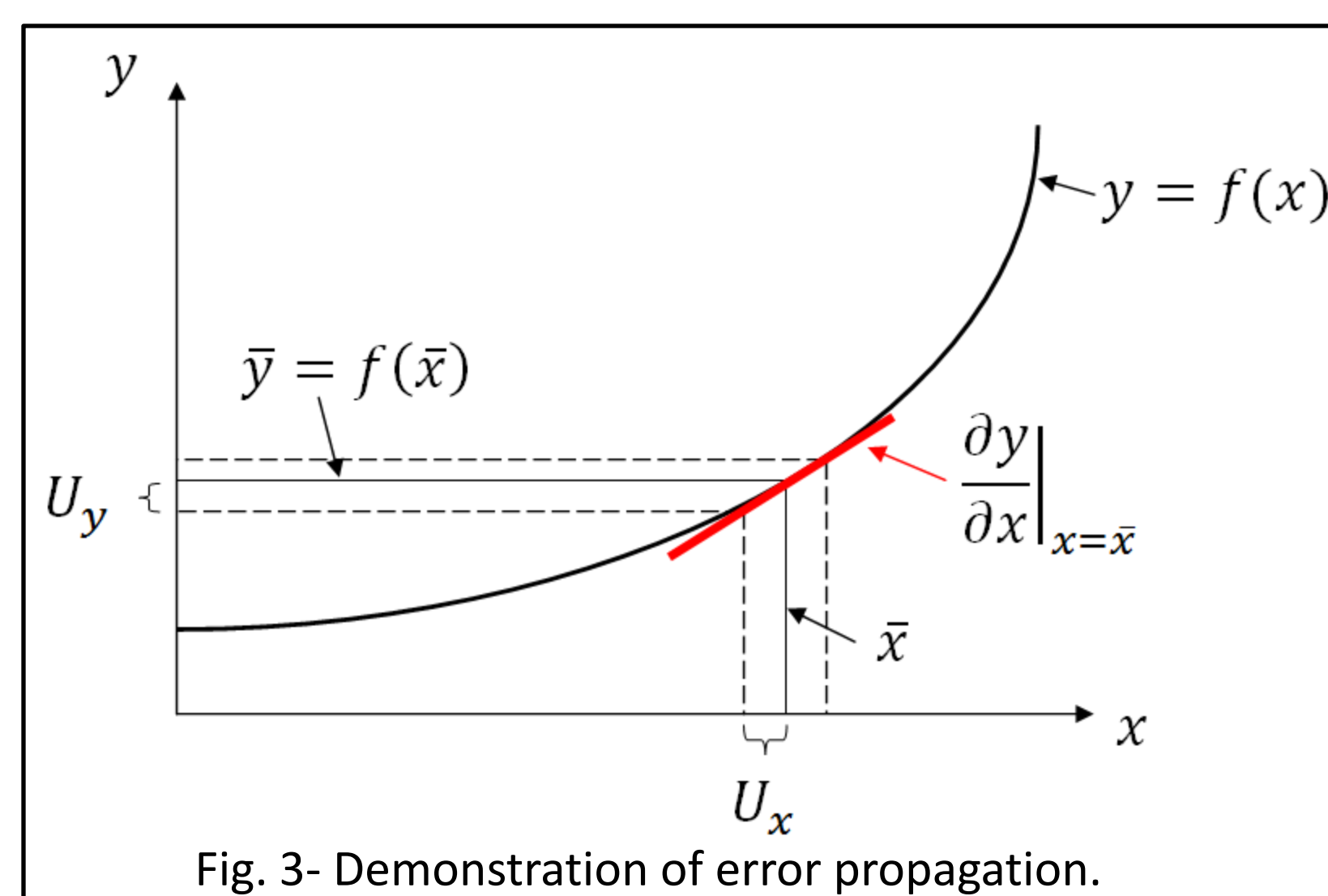


Fig. 3- Demonstration of error propagation.

$$\bar{y} \pm U_y = f(\bar{x} \pm U_x) \approx f(\bar{x}) \pm \left. \frac{\partial y}{\partial x} \right|_{x=\bar{x}} U_x$$

$$e_y = \frac{1}{\bar{y}} \left. \frac{\partial y}{\partial x} \right|_{x=\bar{x}} U_x$$

$$e_{Total} = \sqrt{e_{y1}^2 + e_{y2}^2 + \dots}$$

$$U_{Power Factor} = \frac{\bar{S}}{\bar{\rho}} \sqrt{\left(\frac{2U_S}{\bar{S}}\right)^2 + \left(\frac{U_\rho}{\bar{\rho}}\right)^2}$$

See "Nomenclature" section

$$U_{Statistical} = t_{v,95\%} \sqrt{\frac{N \sum (y_i - y_c(x_i))^2}{v(N \sum x_i^2 - (\sum x_i)^2)}}$$

## 5. Cold-Finger Modeling:

- The cold-finger effect results when heat is conducted through a thermocouple. As a result the measured temperature is lower than the actual sample temperature.
- Since the effect is stronger in one probe than the other the Seebeck coefficient is overestimated.

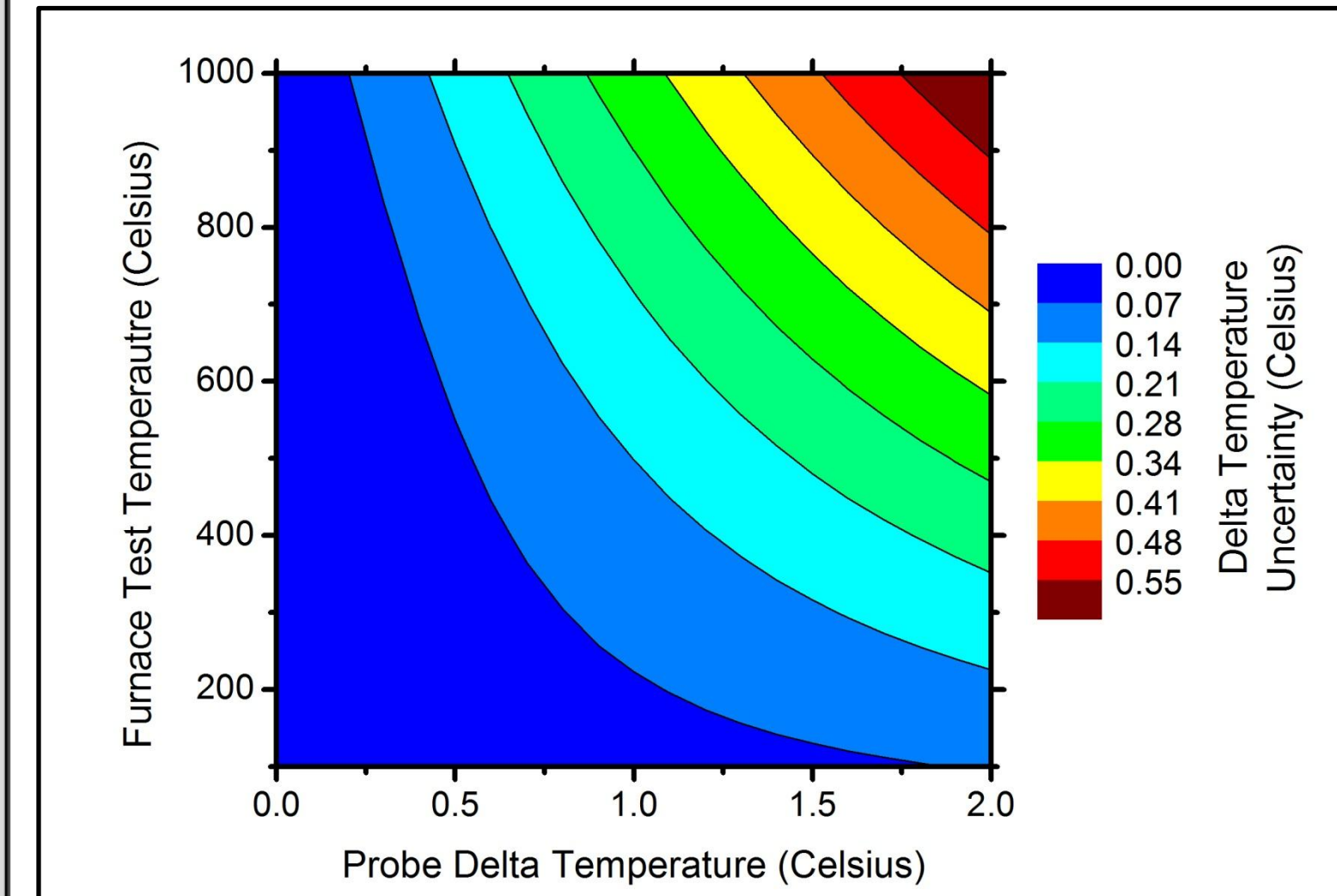


Fig. 5- Result of FEA study for a range of test delta temperatures and furnace temperatures.

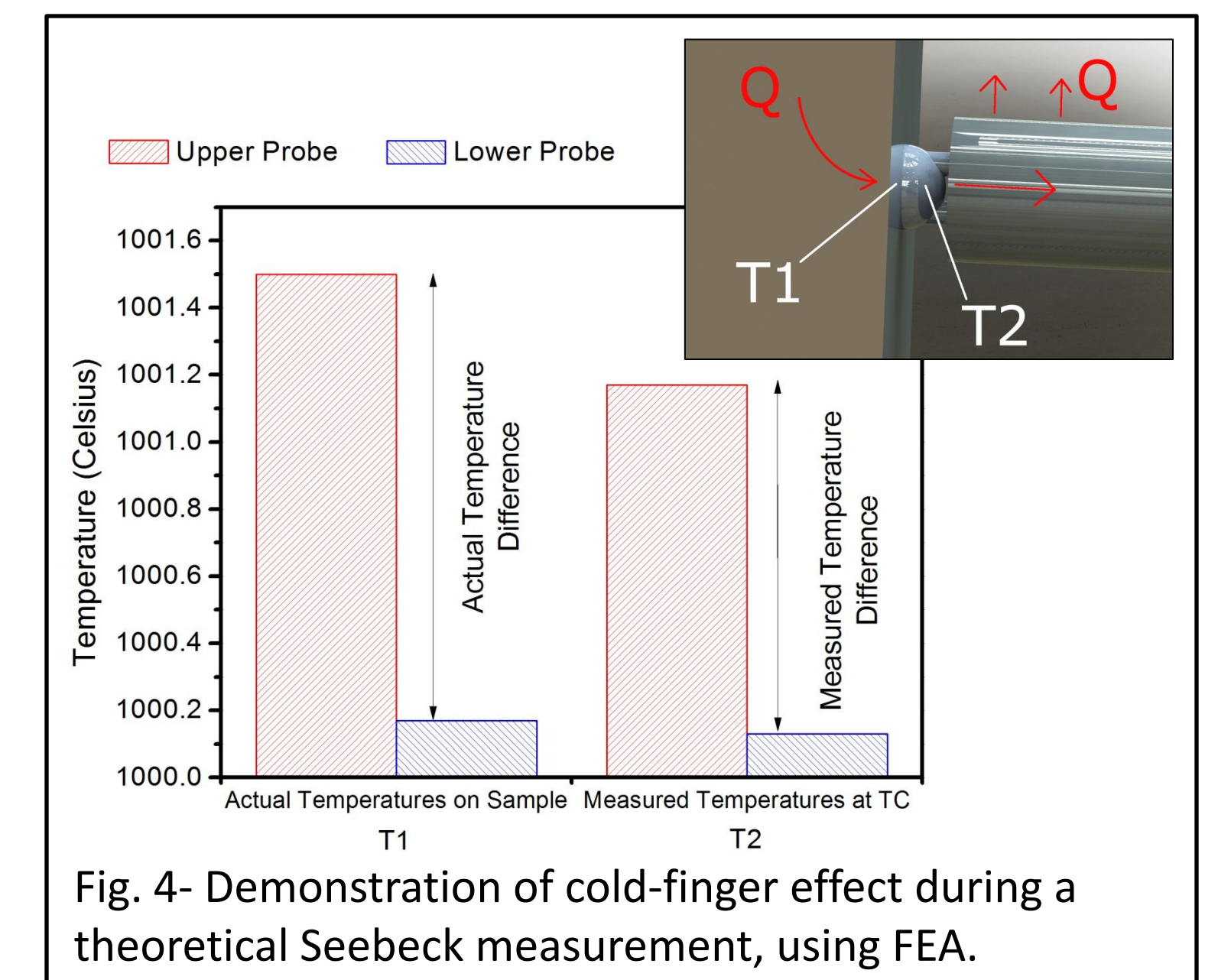
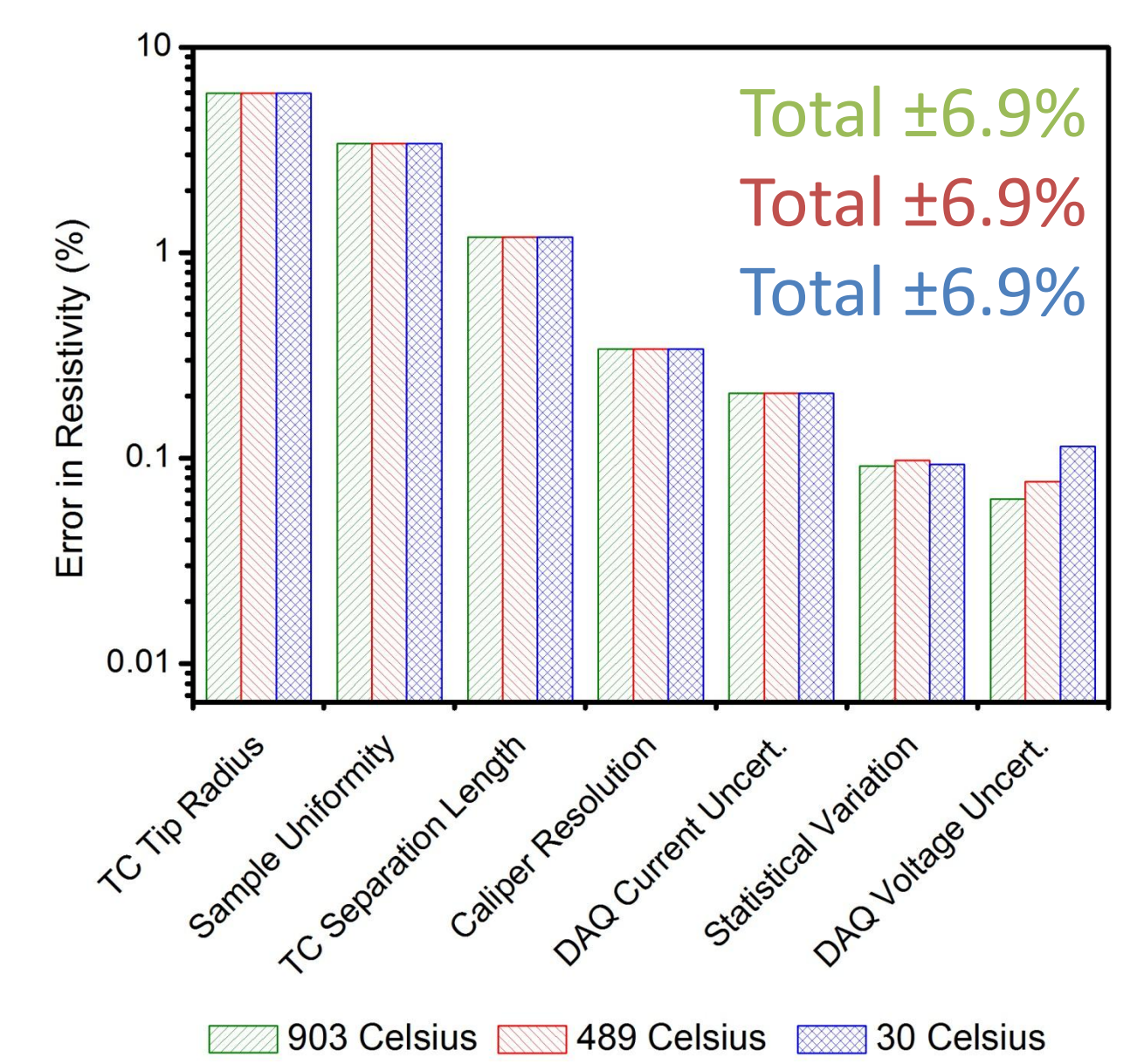
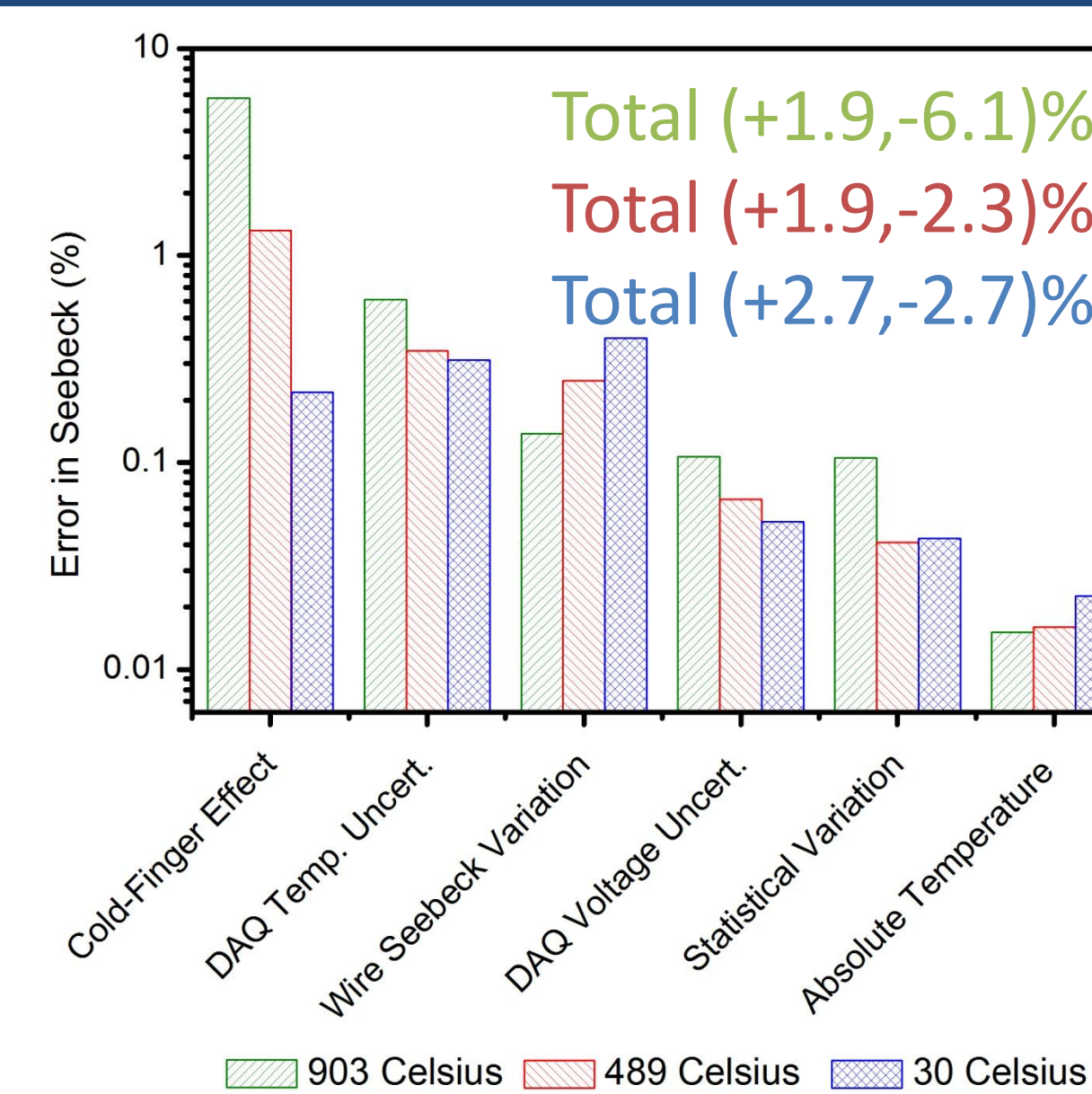


Fig. 4- Demonstration of cold-finger effect during a theoretical Seebeck measurement, using FEA.

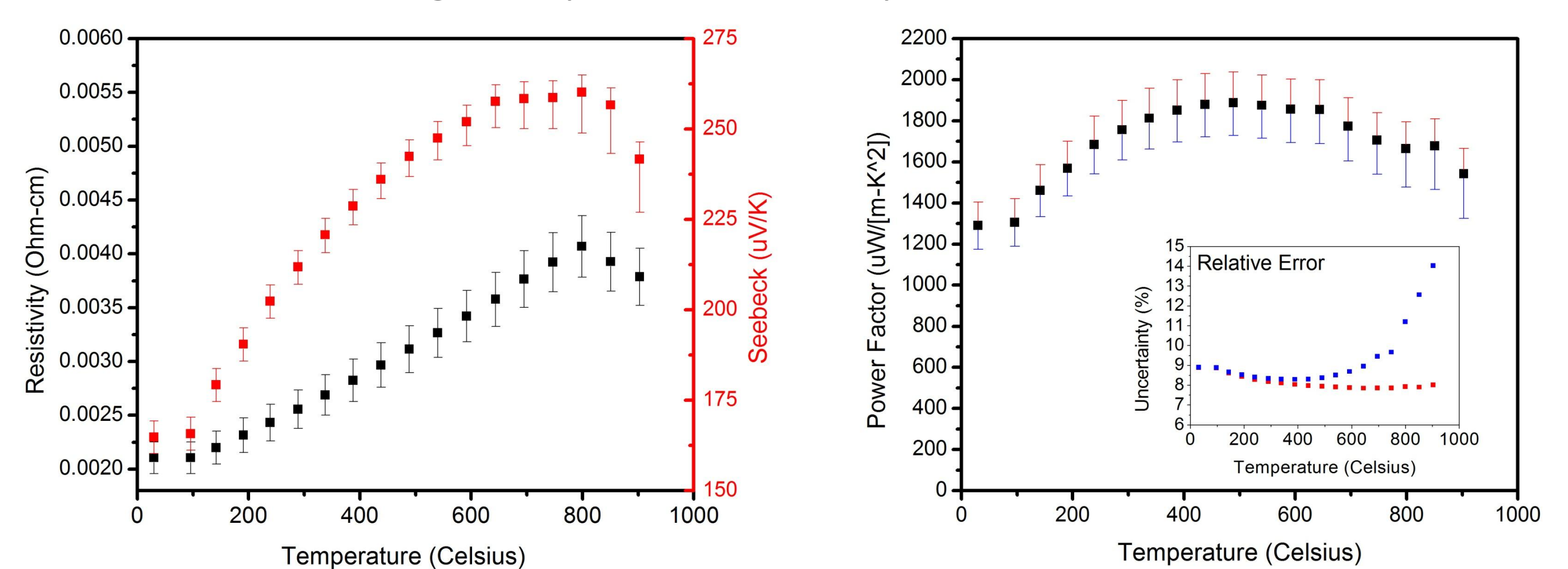
- Thermal FEA shows the magnitude of the effect on the temperature differences (Fig. 5).
- The model (Fig. 1) was discretized using tetrahedral elements, a grid independence study demonstrated convergence.
- Sample ends were subject to fixed temperatures with all other faces subject to radiation, emissivity 0.7.

## 6. Individual Uncertainty Sources:



## 7. Cumulative Uncertainty Study:

Data shown for high temperature Si/Ge system, similar to NASA GPHS-RTG



## 8. Conclusion:

A conservative room temperature estimate of ±9% on power factor, and therefore minimum uncertainty on figure of merit, is calculated using a commercial measurement system. This room temperature error is dominated by the geometric errors involved in resistivity measurement. At higher temperatures the uncertainty is +9%/-15% due largely to the cold-finger effect on Seebeck measurements, this also impacts figure of merit. This uncertainty should be reported with all materials development.

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## Nomenclature:

$L$ – Probe Separation Length	$v$ – Degrees of Freedom
$S$ – Seebeck Coefficient	$D$ – Sample Depth
$\rho$ – Electrical Resistivity	$w$ – Sample Width
$T$ – Temperature	$U_i$ – Uncertainty "i"
	$t_{v,p}$ – Student's $t$ – distribution
	$\bar{x}$ – Nominal Value
	$N$ – Sample Size

## References:

- J. Martin, Meas. Sci. Tech. **8**, 24 (2013).
- J. Martin, T. Tritt, and C. Uher, J. Appl. Phys. **12**, 108 (2010).
- R.S. Figliola & D.E. Beasley, *Theory and Design of Mechanical Measurements*, 5<sup>th</sup> Edition (Wiley, 2010).