

In Situ Neutron and Synchrotron X-ray Diffraction Studies of NiTi-based High Temperature Shape Memory Alloys



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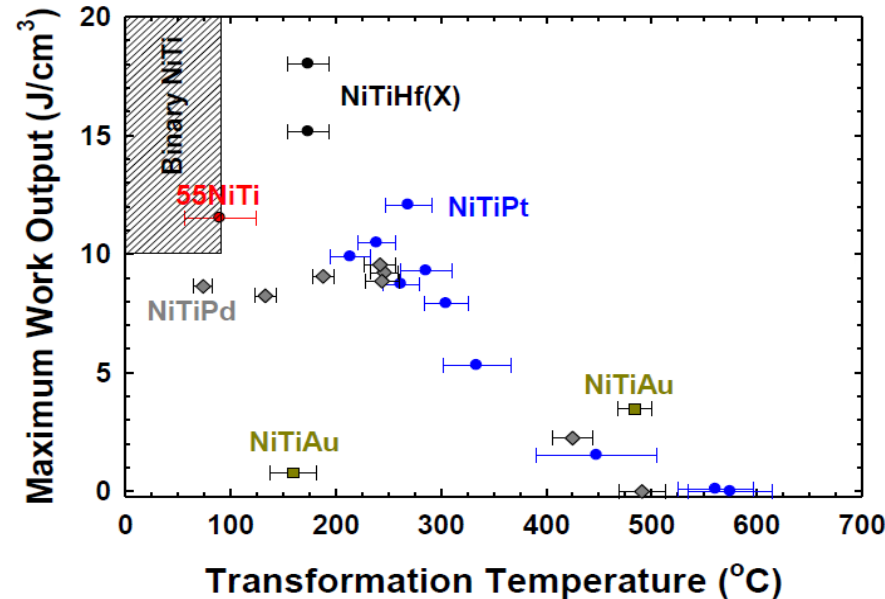
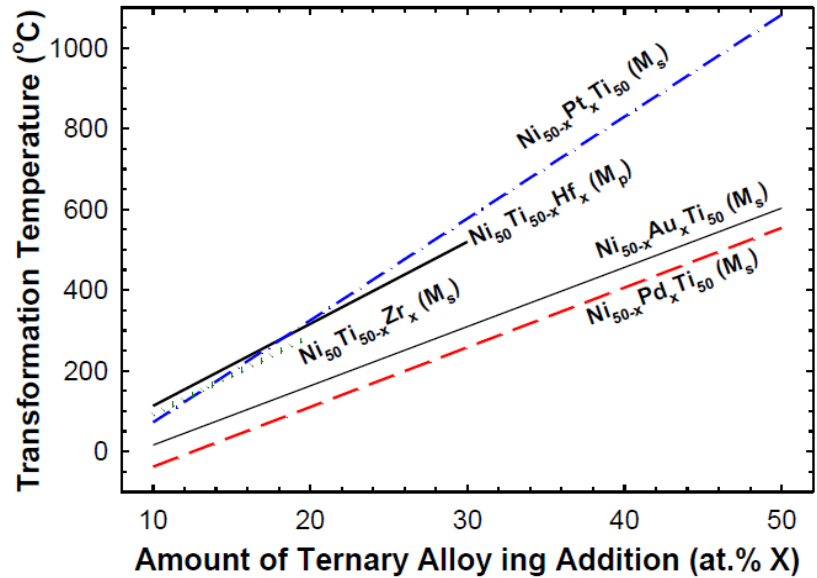
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High Temperature Shape Memory Alloys (HTSMAs)

➤ Part of SMA research at NASA GRC is directed toward the development of HTSMAs, understanding and predicting their macroscopic and microstructural behavior, and introducing them into large scale commercial devices.

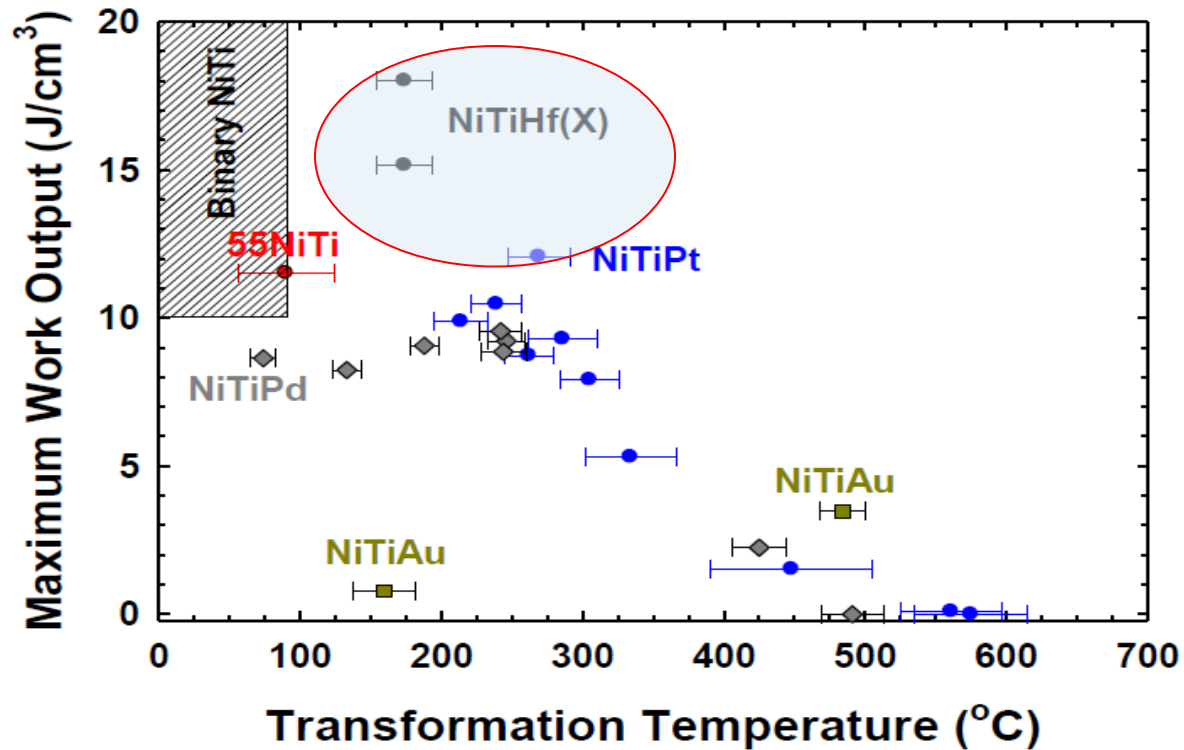


Objectives:

- Targeted HTSMA development to meet device requirement
- To do that, we must provide links between the macroscopic behavior and the underlying micromechanics (*in situ* neutron and synchrotron X-ray Diffraction)
- Extension to low temperature and cryogenic SMAs



Ni-Rich ($\text{Ni}_{50.3}\text{Ti}_{29.7}\text{Hf}_{20}$)



Extruded and aged NiTiHf

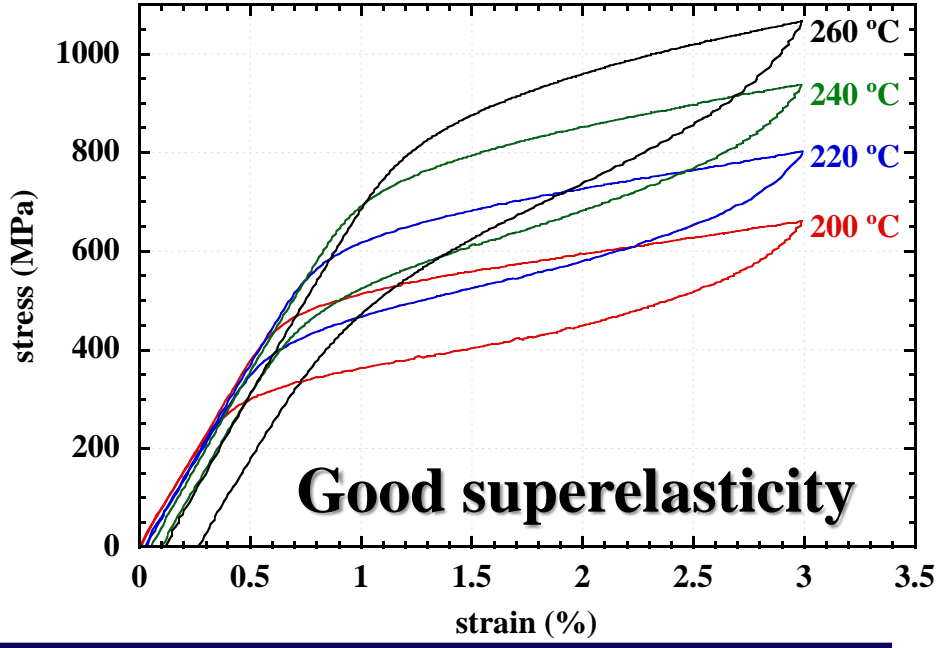
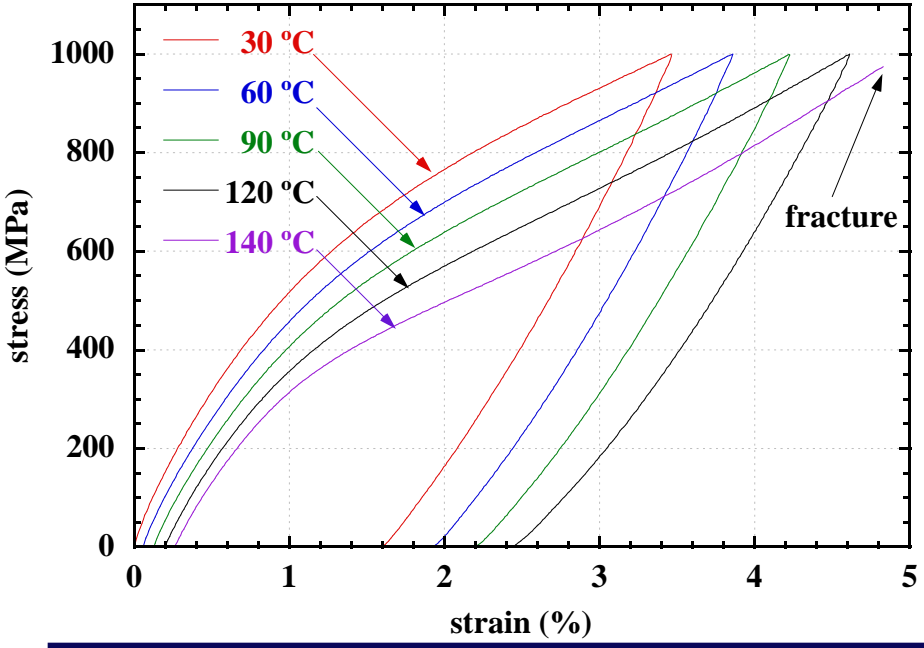
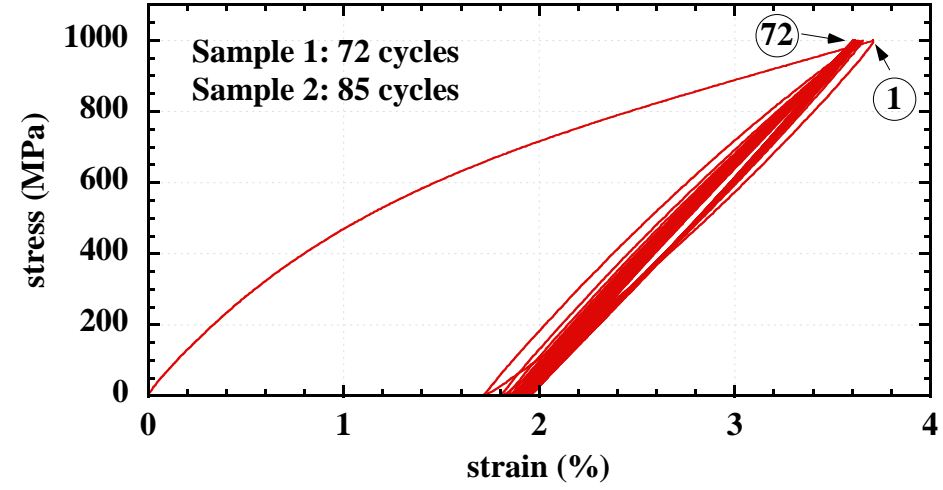
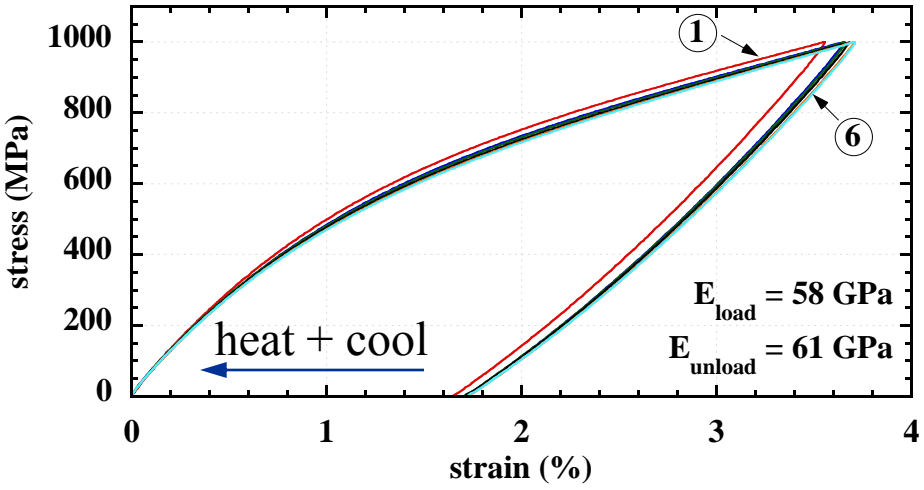
➤ Why Hf?

- HTSMA (No precious metals)
- $A_f > 150$ °C (can be modified to lower temperatures)
- Little or no training required (inherent dimensional stability)



Ni-Rich ($\text{Ni}_{50.3}\text{Ti}_{29.7}\text{Hf}_{20}$) Isothermal Response

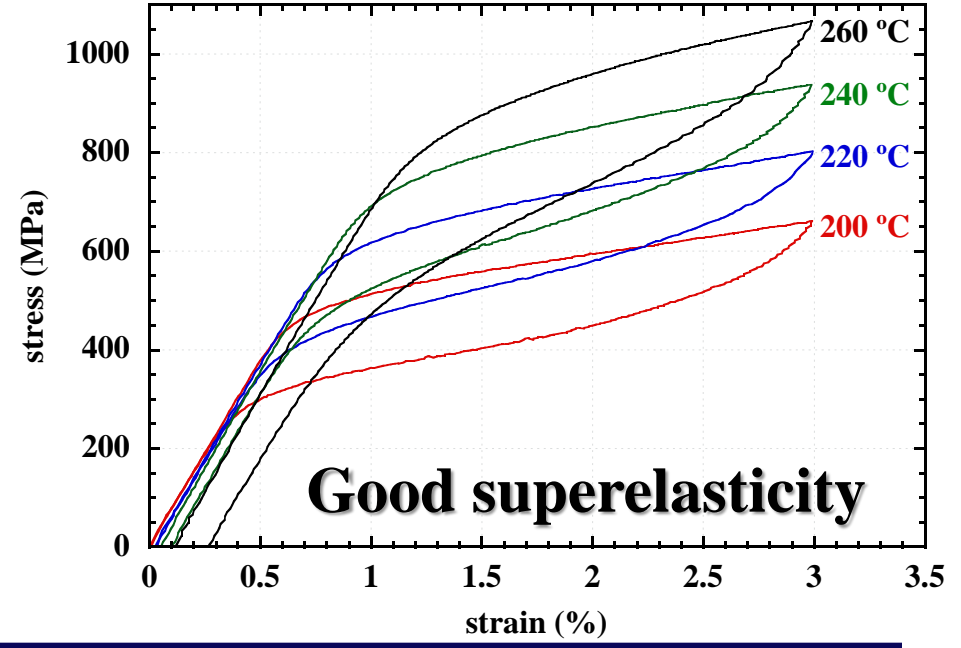
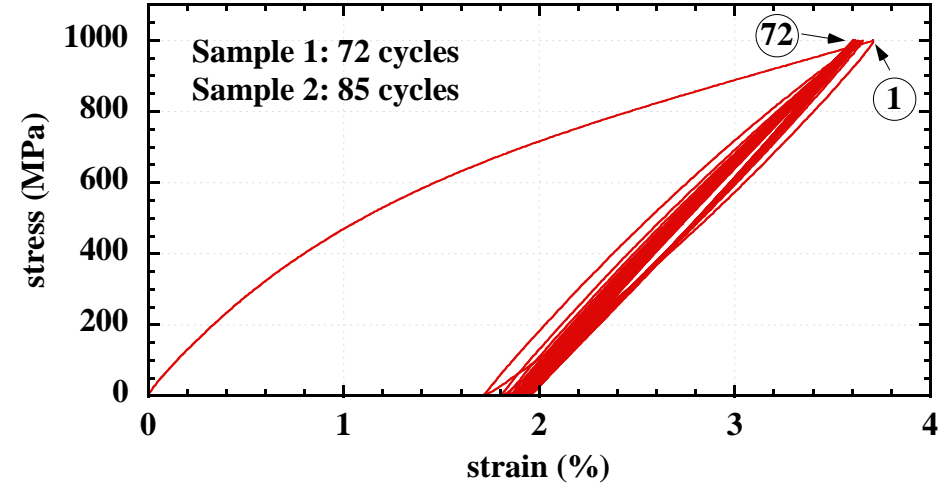
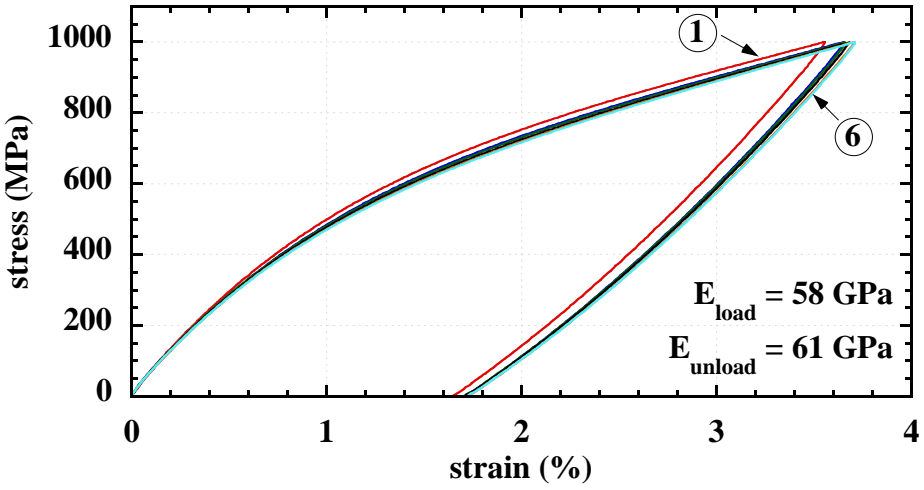
No plastic strain up to the tested 1GPa





Ni-Rich ($\text{Ni}_{50.3}\text{Ti}_{29.7}\text{Hf}_{20}$) Isothermal Response

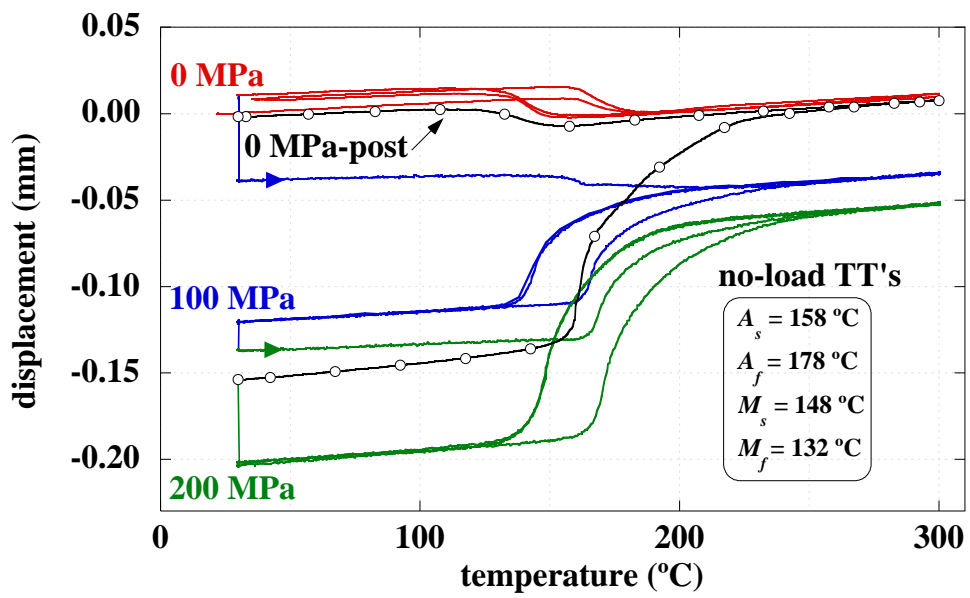
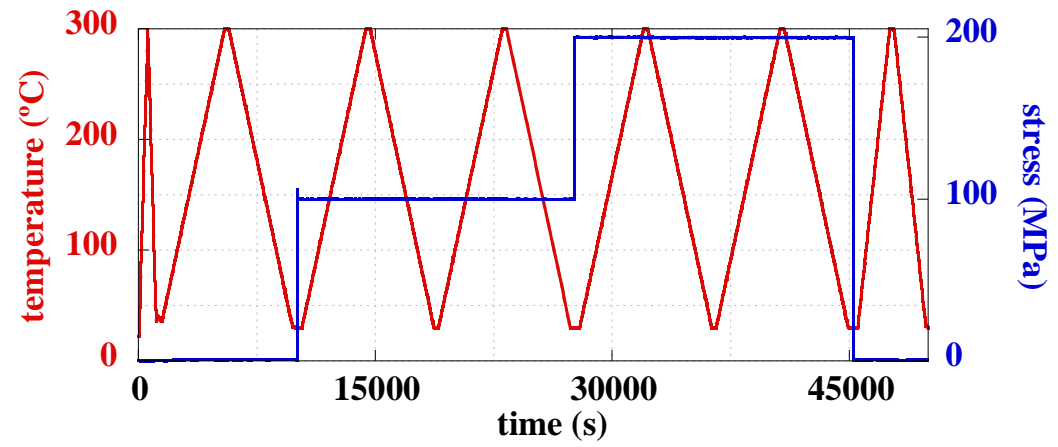
No plastic strain up to the tested 1GPa





Ni-Rich ($\text{Ni}_{50.3}\text{Ti}_{29.7}\text{Hf}_{20}$) Isobaric Response (C)

Macroscopic

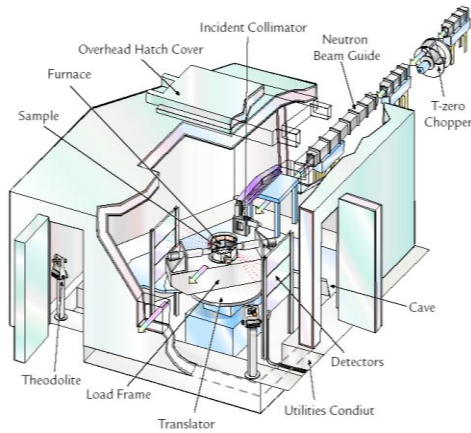




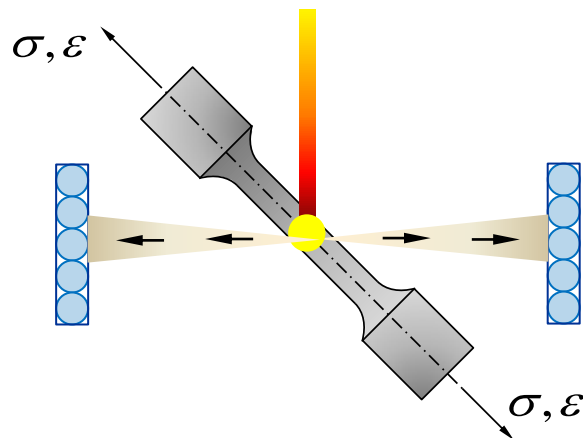
In situ Diffraction

NEUTRON DIFFRACTION

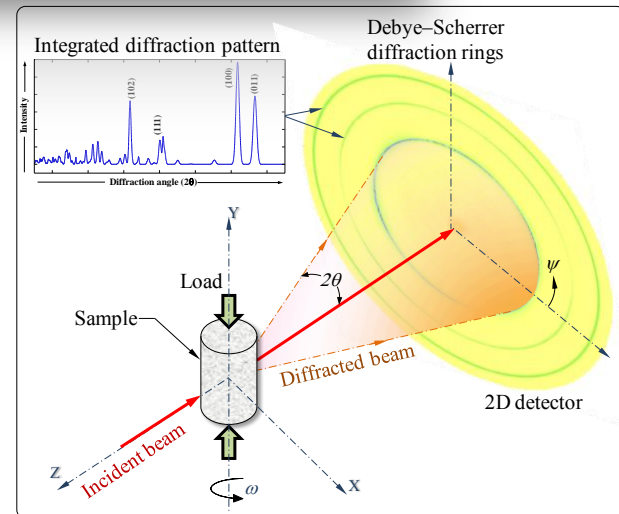
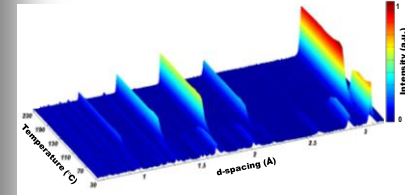
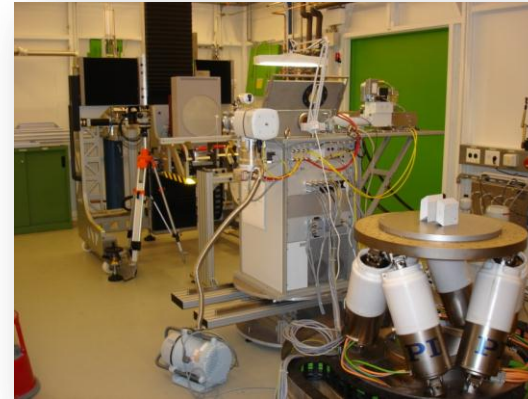
Los Alamos National Laboratory (LANL)
Spectrometer for Materials Research at
Temperature and Stress (SMARTS)



neutron beam



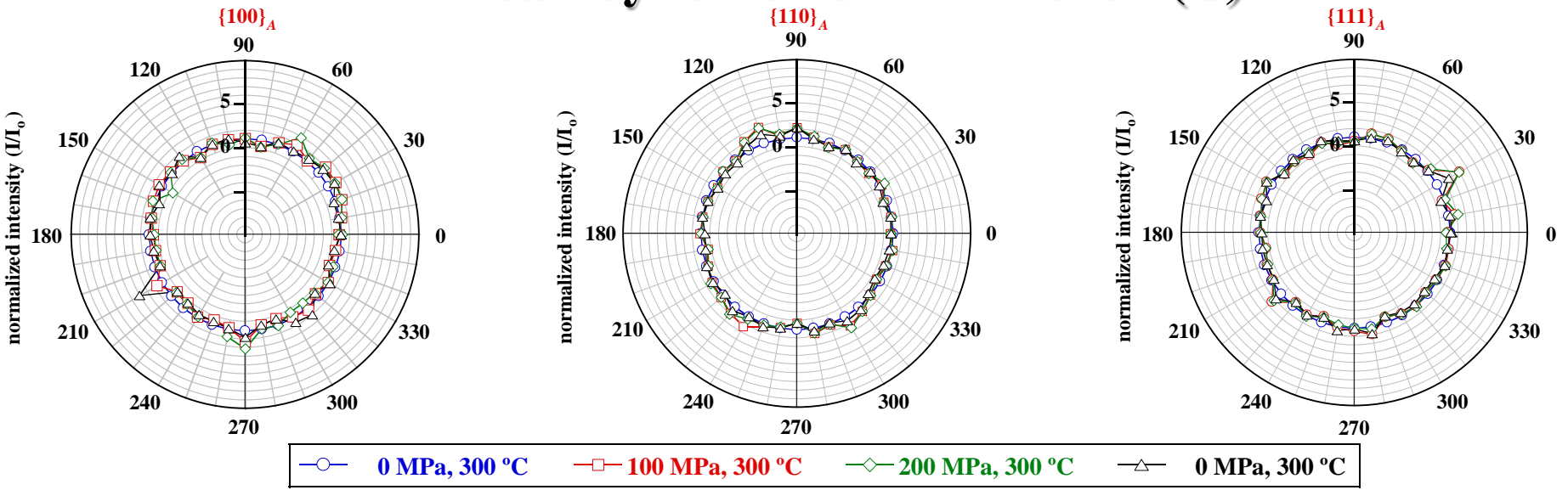
SYNCHROTRON X-RAY DIFFRACTION Helmholtz-Zentrum Geesthacht (PETRA III) High Energy Materials Science Beamline (HEMS)





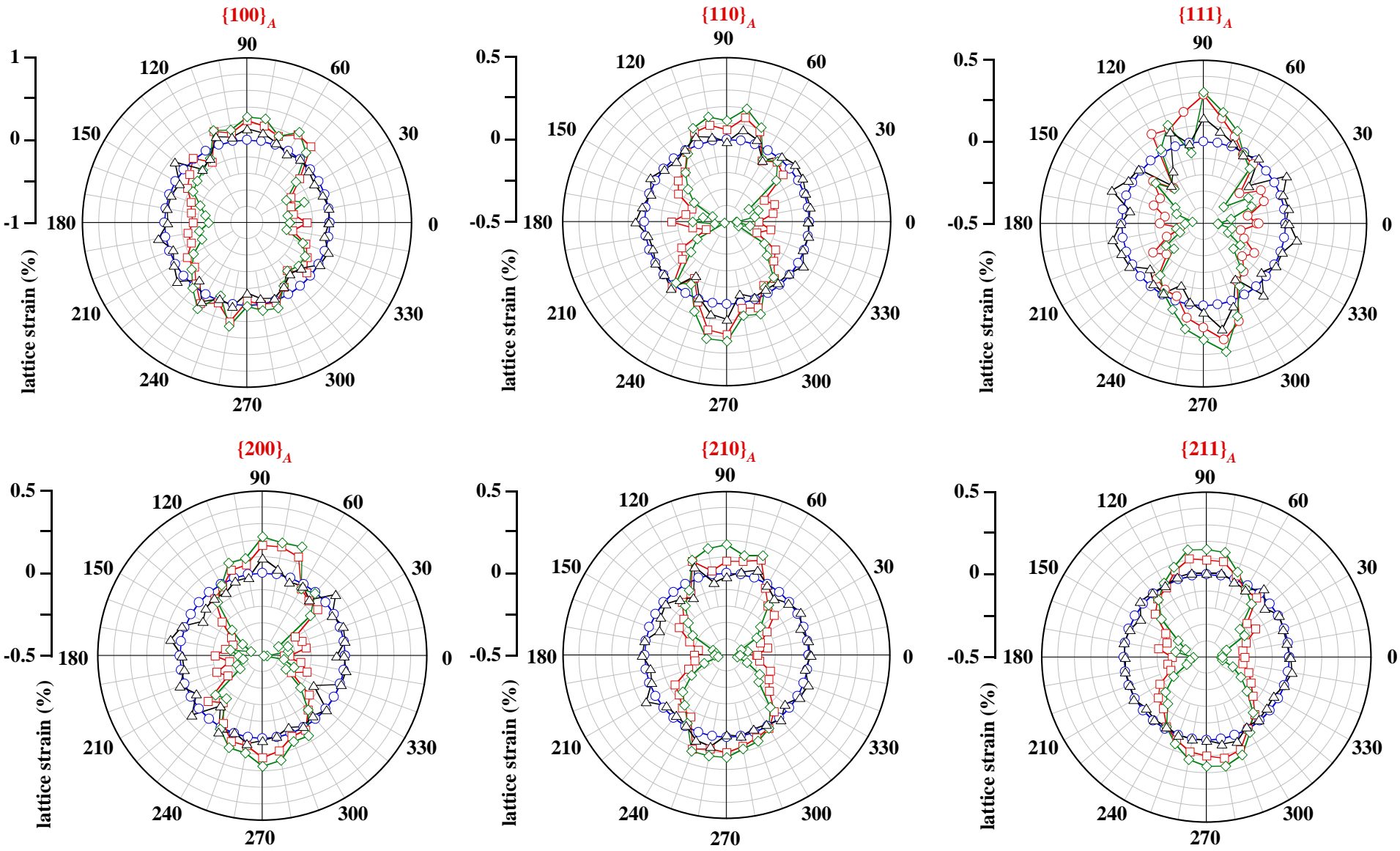
Ni-Rich ($\text{Ni}_{50.3}\text{Ti}_{29.7}\text{Hf}_{20}$) Isobaric Response (B2)

In situ Synchrotron Diffraction (C)





Ni-Rich ($\text{Ni}_{50.3}\text{Ti}_{29.7}\text{Hf}_{20}$) Isobaric Response (B2) No Plastic Strain

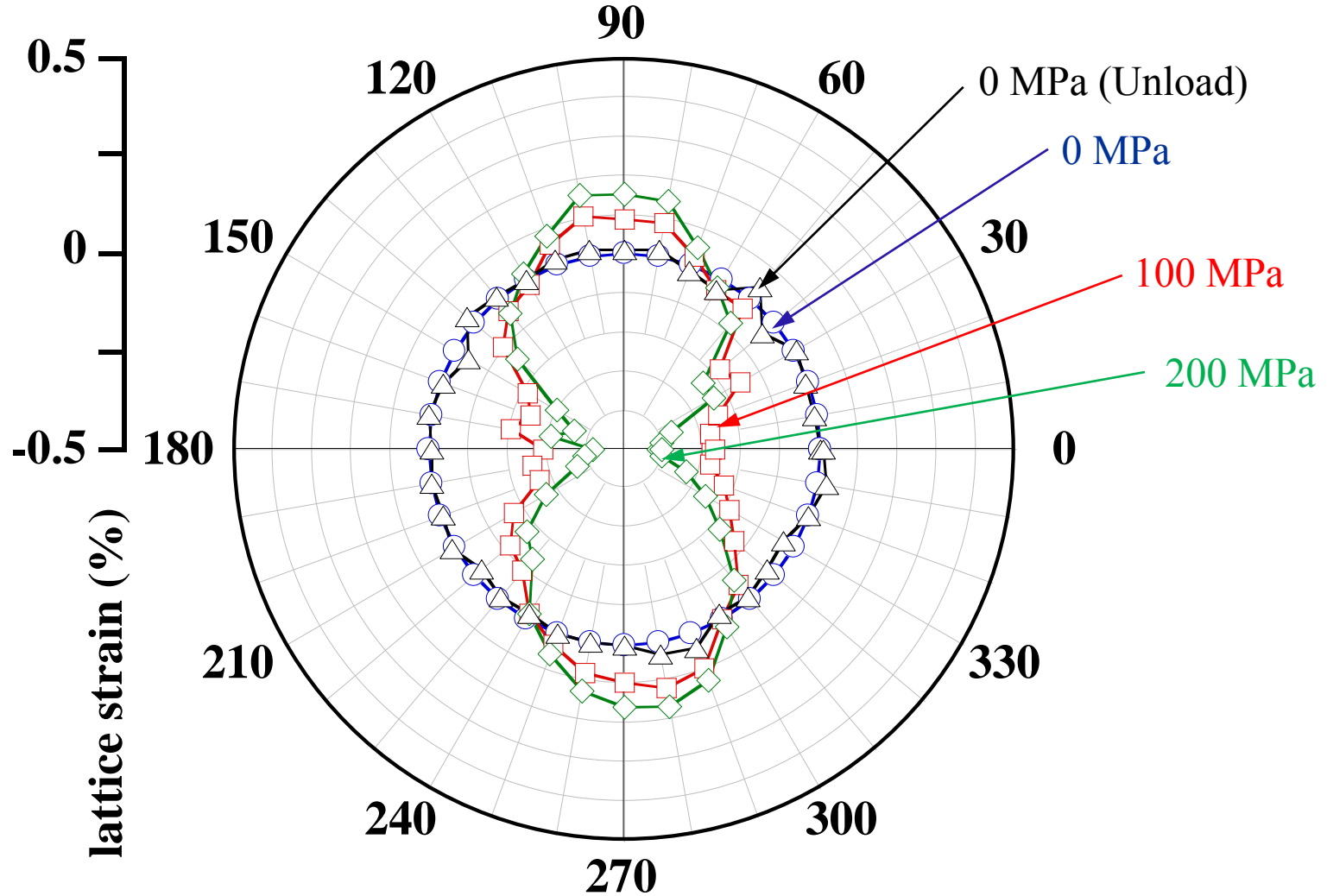


—○— 0 MPa, 300 °C —□— 100 MPa, 300 °C —◇— 200 MPa, 300 °C —△— 0 MPa, 300 °C



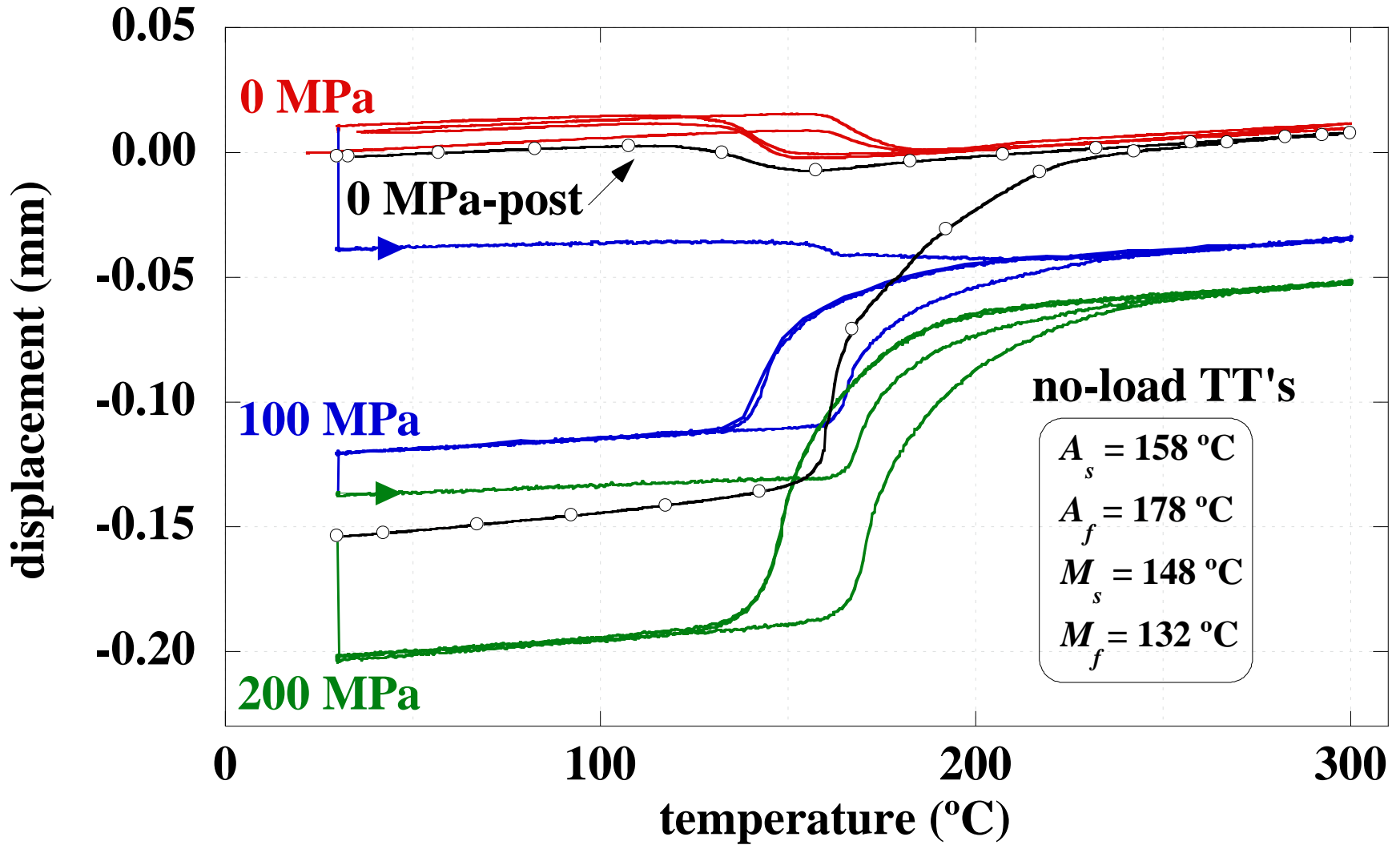
Ni-Rich ($\text{Ni}_{50.3}\text{Ti}_{29.7}\text{Hf}_{20}$) Isobaric Response (B2)

$\{211\}_A$





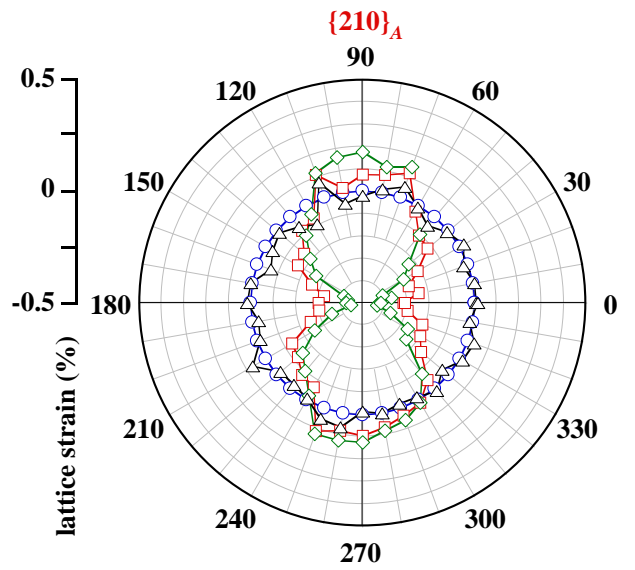
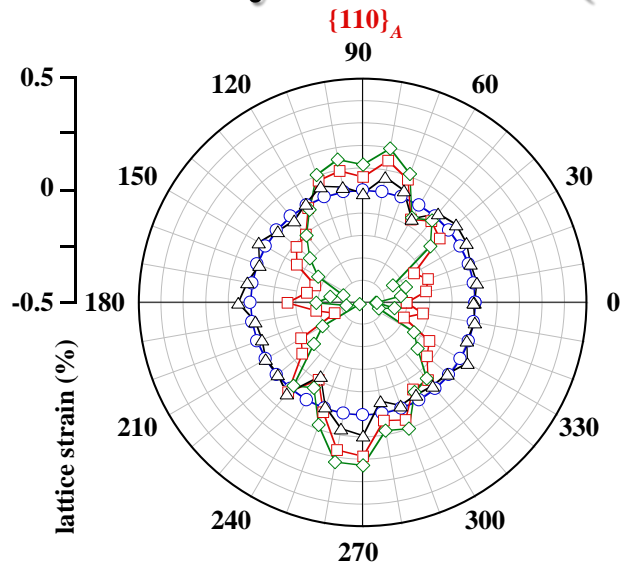
Ni-Rich ($\text{Ni}_{50.3}\text{Ti}_{29.7}\text{Hf}_{20}$) Isobaric Response (B2)



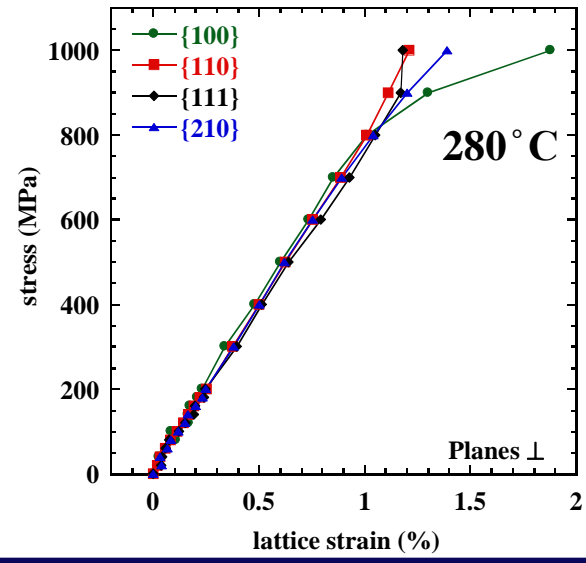
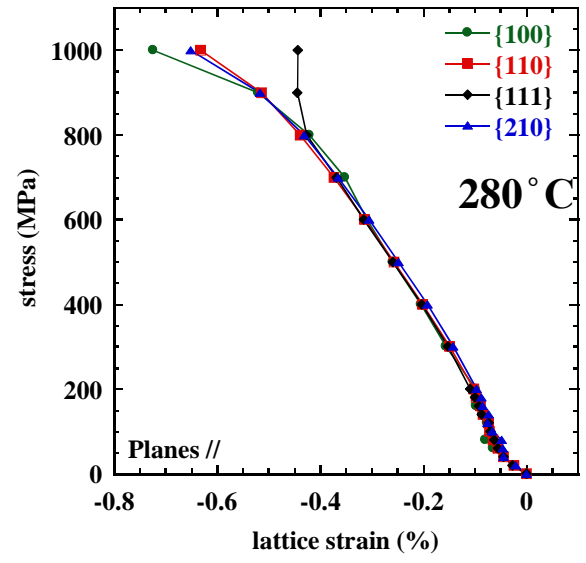


Ni-Rich ($\text{Ni}_{50.3}\text{Ti}_{29.7}\text{Hf}_{20}$) Isobaric Response (B2)

In situ Synchrotron (C)

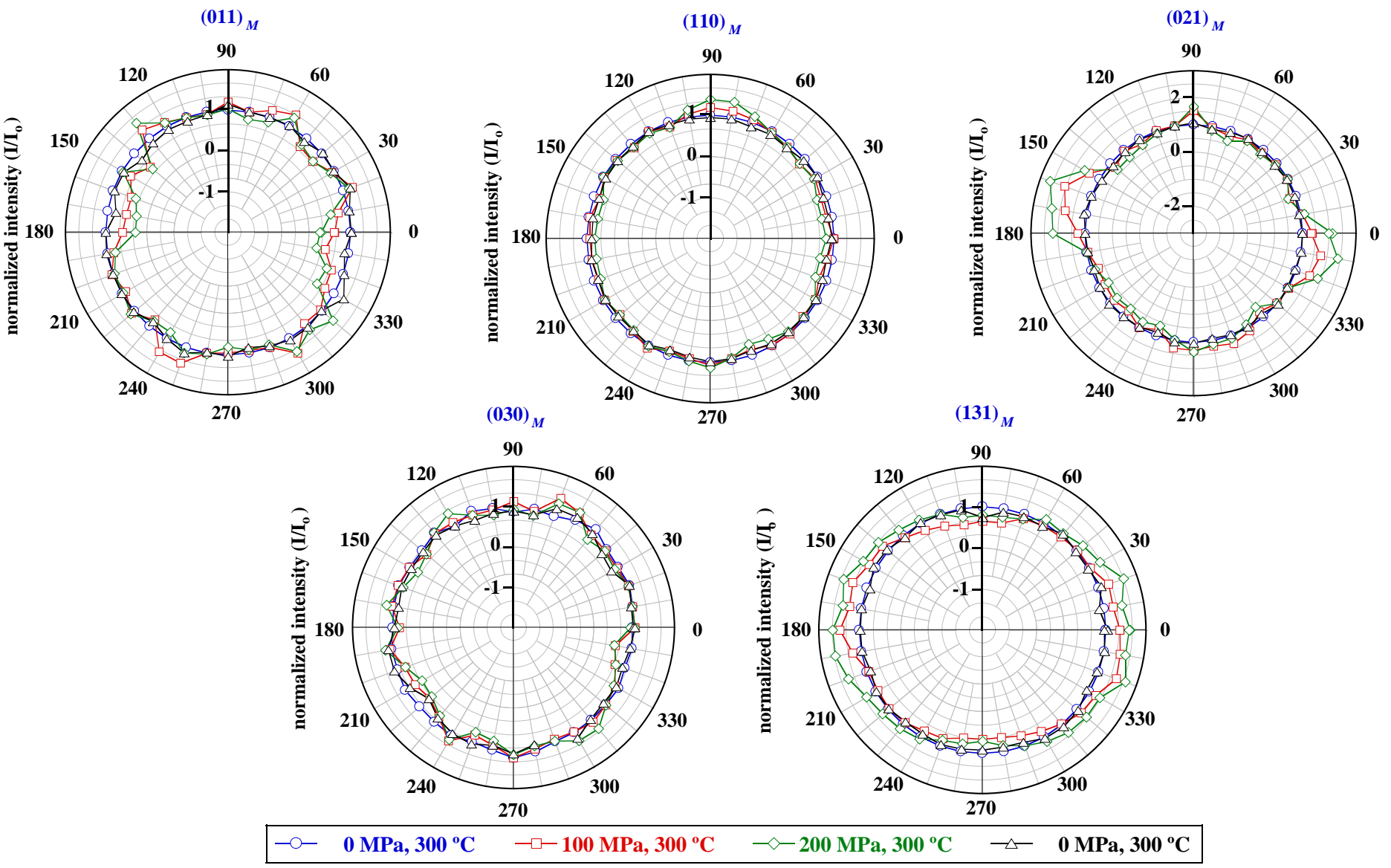


In situ Neutron (T)





Ni-Rich ($\text{Ni}_{50.3}\text{Ti}_{29.7}\text{Hf}_{20}$) Isobaric Response (B19') Texture Evolution in Martensite

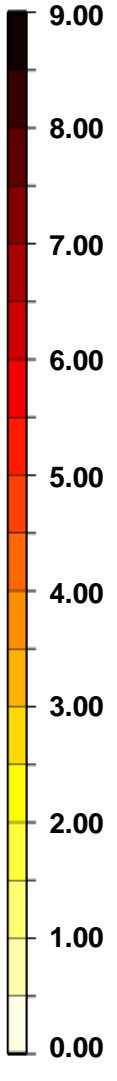
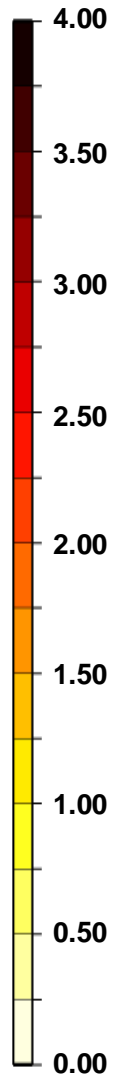
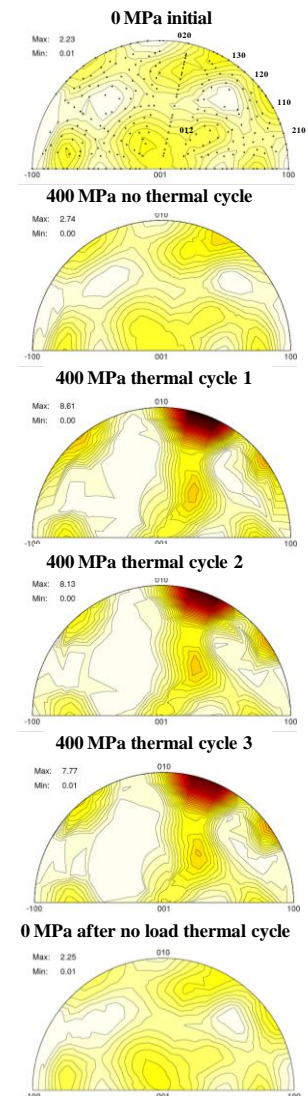
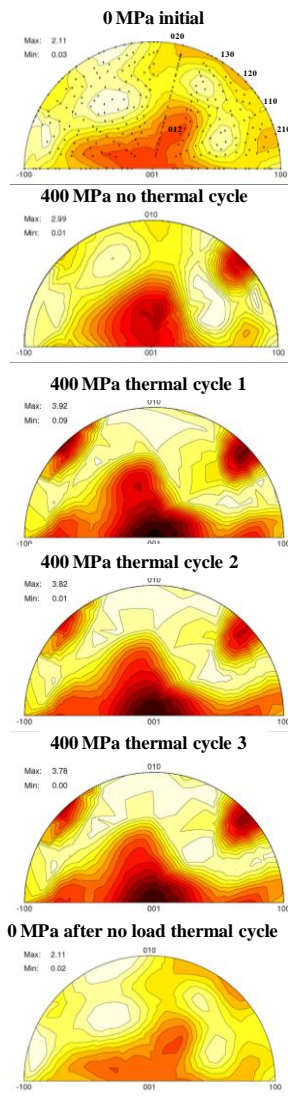
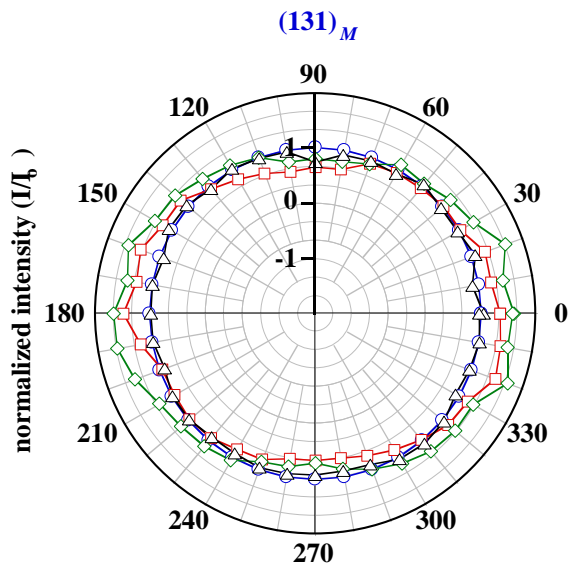
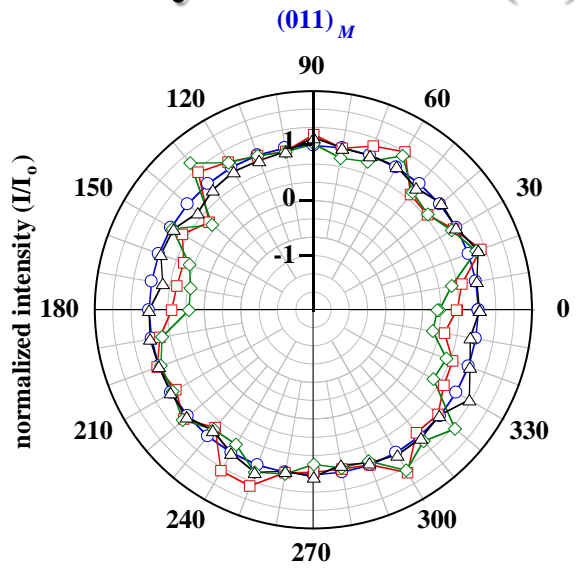




Ni-Rich ($\text{Ni}_{50.3}\text{Ti}_{29.7}\text{Hf}_{20}$) Isobaric Response (B19')

In situ Synchrotron (C)

In situ Neutron (T)



(a)

(b)



Ni-Rich ($\text{Ni}_{50.3}\text{Ti}_{29.7}\text{Hf}_{20}$) Summary

Precipitates are Key

SEM



- Fine, nanometer size, coherent precipitate phase (through stoichiometry control and aging)
- Limited detwinning attributed to the pinning of twin and variant boundaries by the dispersion of fine precipitates
- Efficient obstacles to irreversible plastic deformation
- Precipitate phase is believed to be the stabilizing factor in this alloy



Ni-Rich ($\text{Ni}_{50.3}\text{Ti}_{29.7}\text{Hf}_{20}$)- Literature

Microstructural Response During Isothermal and Isobaric Loading of a Precipitation-Strengthened Ni-29.7Ti-20Hf High-Temperature Shape Memory Alloy

O. BENAFAN, R.D. NOEBE, S.A. PADULA II, and R. VAIDYANATHAN

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VOLUME 43A, DECEMBER 2012—4539 sciencedirect.com



Scripta Materialia 64 (2011) 725–728



www.elsevier.com/locate/scriptamat

Fan Yang; Daniel R Coughlin; Patrick J Phillips; Limei Yang; Arun Devaraj; Libor Kovarik; Ronald D Noebe; Michael J Mills
Structure analysis of a precipitate phase in a Ni rich high temperature NiTiHf shape memory alloy, *Acta Mat.*, accepted

Load-biased shape-memory and superelastic properties of a precipitation strengthened high-temperature $\text{Ni}_{50.3}\text{Ti}_{29.7}\text{Hf}_{20}$ alloy

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Characterization of the microstructure and mechanical properties of a 50.3Ni–29.7Ti–20Hf shape memory alloy

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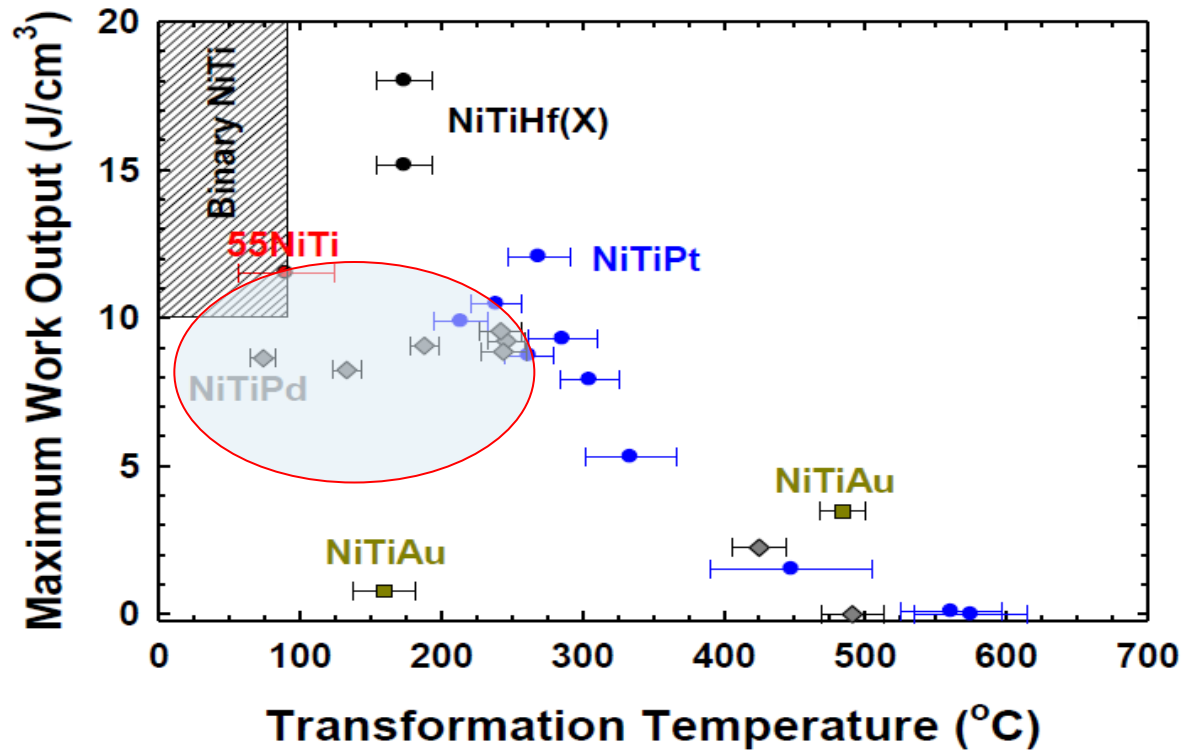
^d2801 W. Bancroft, University of Toledo, Toledo, OH 43606, USA

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Ni(Pd)-Rich ($\text{Ni}_{24.3}\text{Ti}_{49.7}\text{Pd}_{26}$)

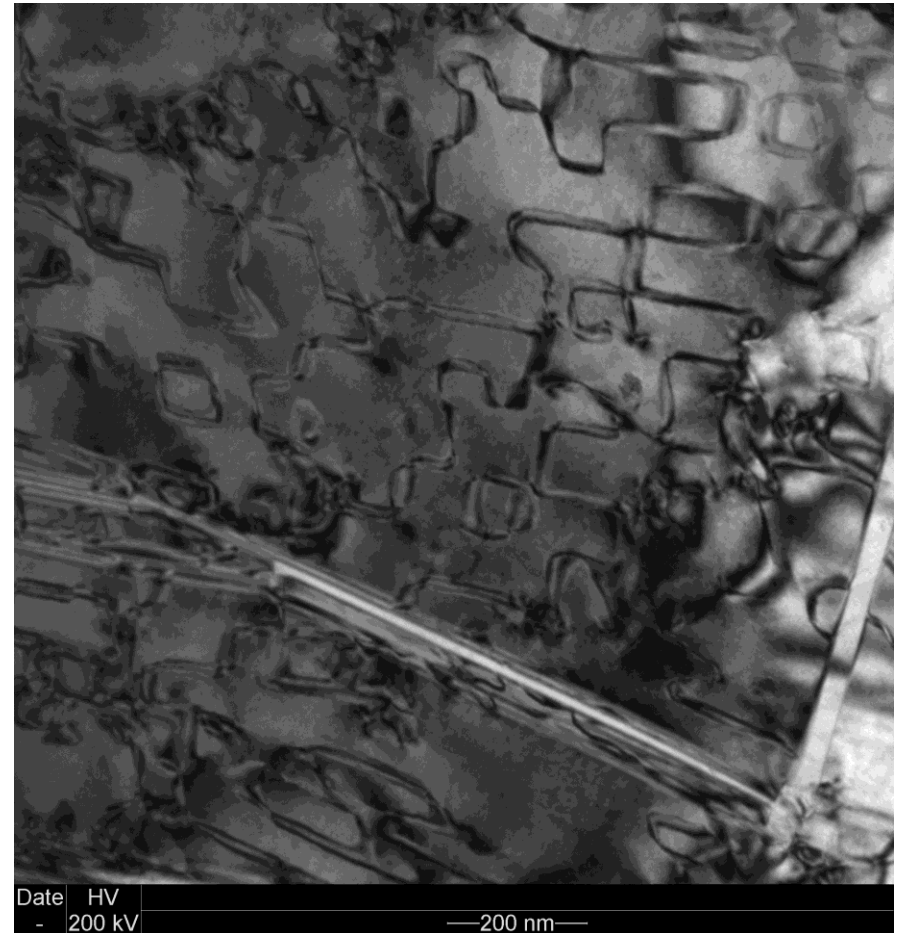


- Extruded and aged
- No major aging effects (single phase)



Ni(Pd)-Rich ($\text{Ni}_{24.3}\text{Ti}_{49.7}\text{Pd}_{26}$)

TEM images show no precipitate phase (Ext. 159)



➤ Martensite phase

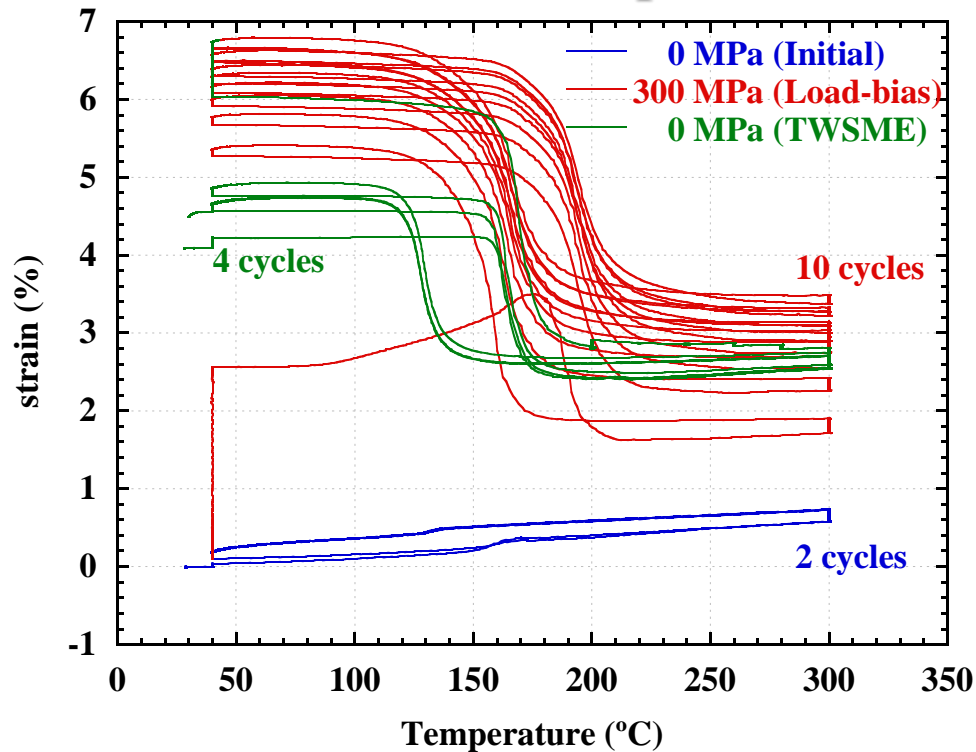
➤ Antiphase domain boundaries

➤ No precipitates

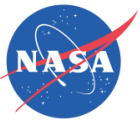


Ni(Pd)-Rich ($\text{Ni}_{24.3}\text{Ti}_{49.7}\text{Pd}_{26}$) Isobaric Response

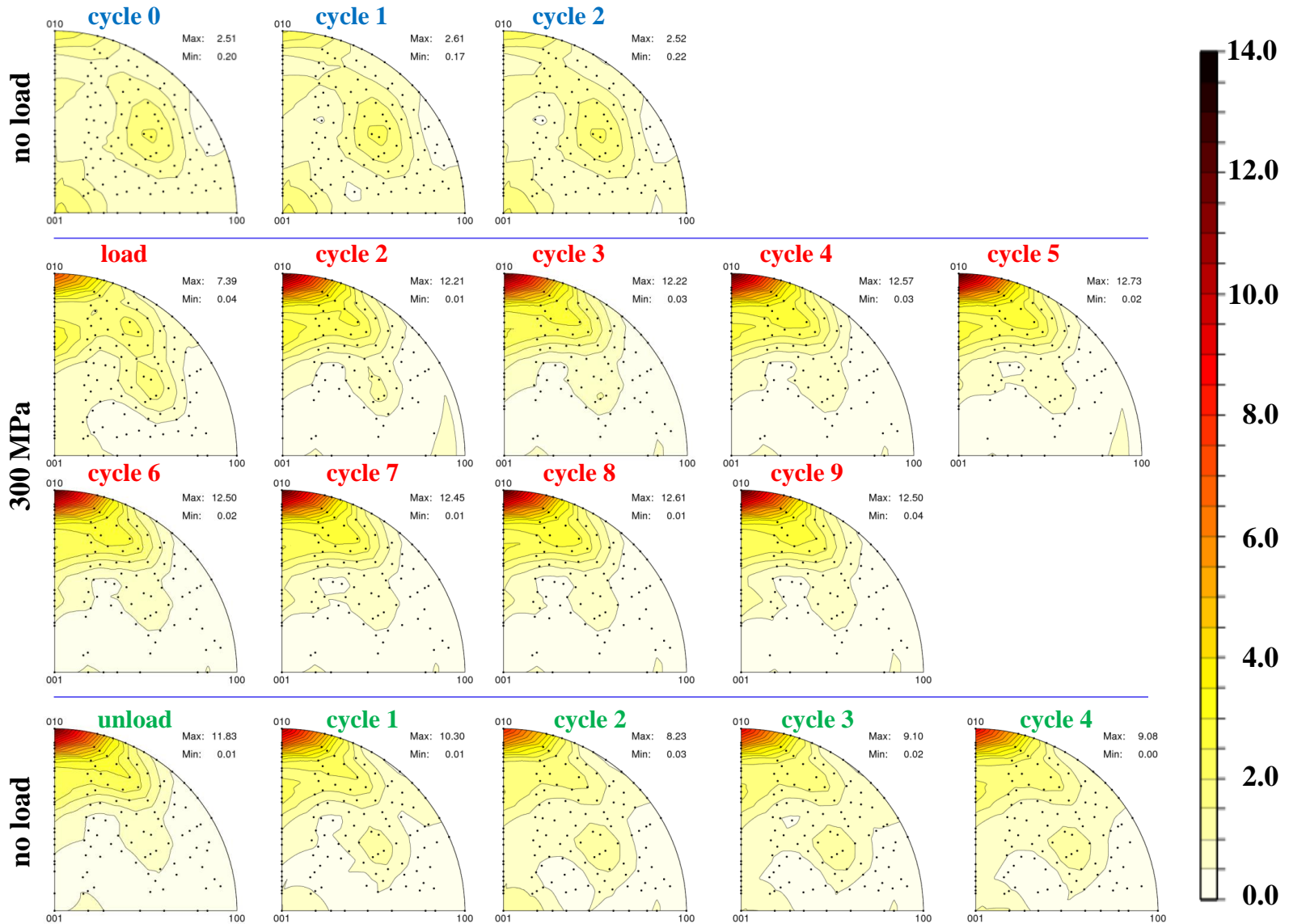
Macroscopic



- 2 thermal cycles at 0 MPa
- 10 thermomechanical cycles at 300 MPa
- 4 thermal cycles at 0 MPa (TWSME)

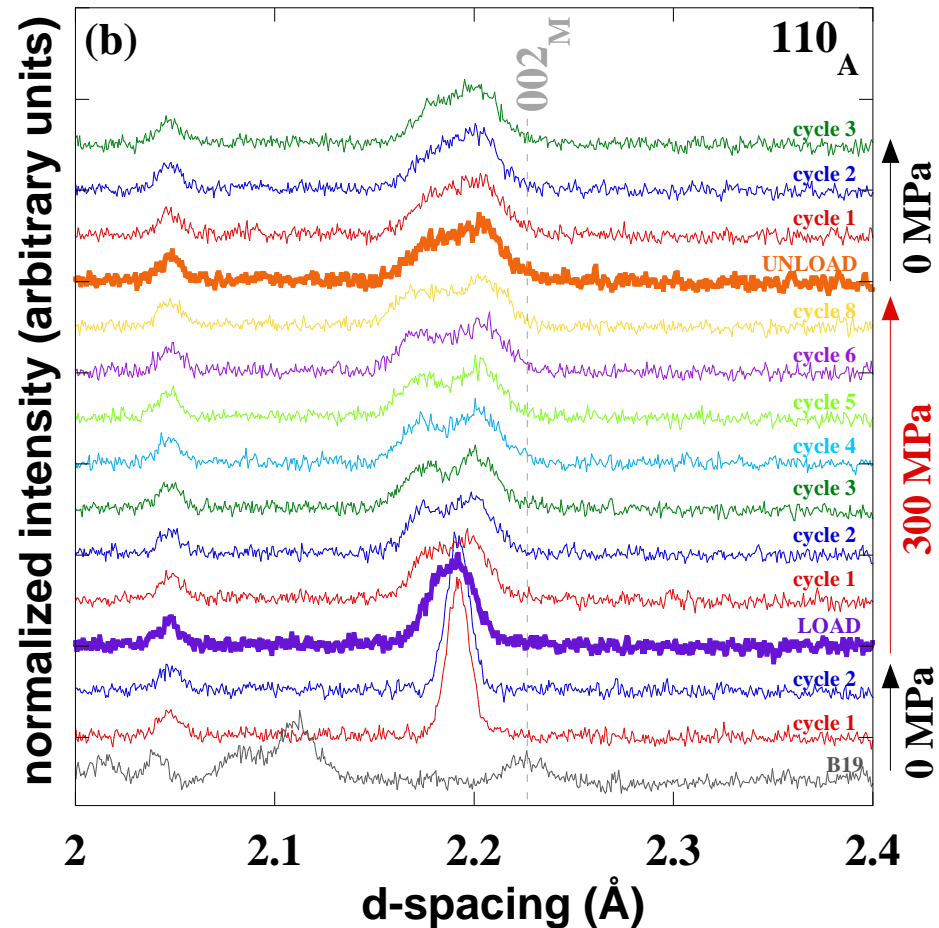
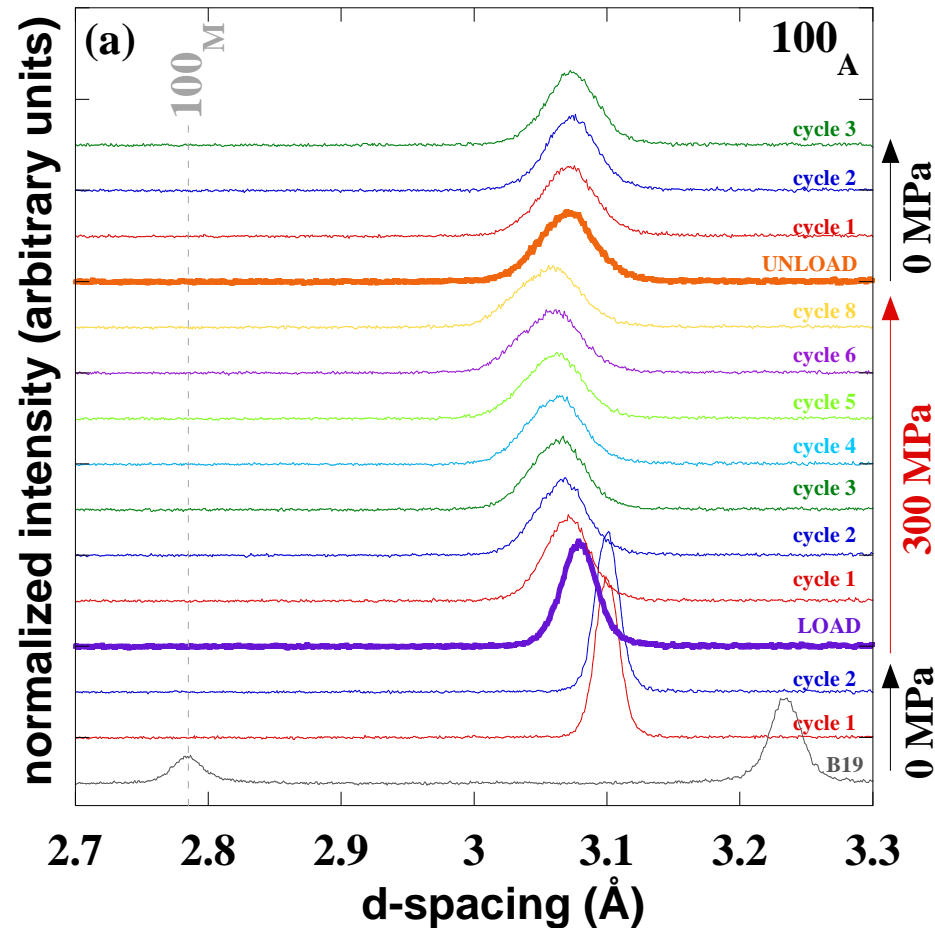


Ni(Pd)-Rich ($\text{Ni}_{24.3}\text{Ti}_{49.7}\text{Pd}_{26}$) TWSME Texture Retained After Unloading





Ni(Pd)-Rich ($\text{Ni}_{24.3}\text{Ti}_{49.7}\text{Pd}_{26}$) Isobaric Response Retained Martensite at 300 °C





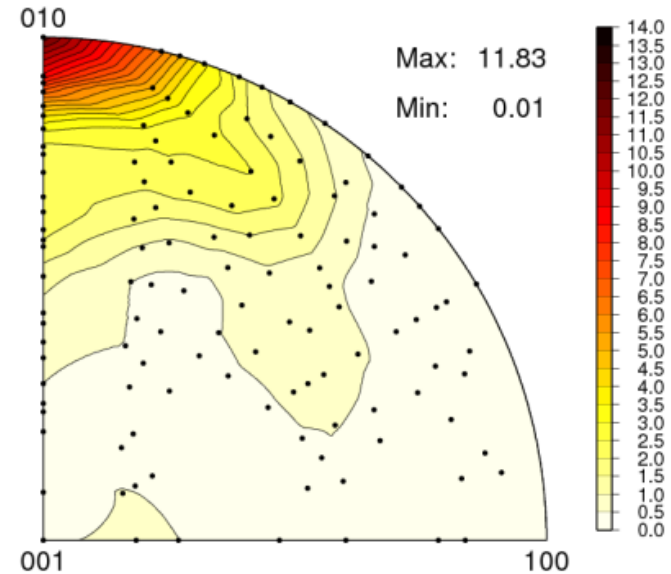
Ni(Pd)-Rich ($\text{Ni}_{24.3}\text{Ti}_{49.7}\text{Pd}_{26}$) Summary

HTSMA with TWSME

TEM



Neutron diffraction



- No Precipitates formed after aging at 400 °C
- Large amount of dislocations present after load-bias tests
- Stabilized twins at room temperature responsible for TWSME



HTSMAs Summary

➤ **Ni-Rich NiTiHf: Good stability**

- Neutron, X-ray and electron diffraction confirmed the formation of fine, nanometer size, coherent precipitates through careful stoichiometry control and aging. This precipitate phase is believed to be the stabilizing factor in this $\text{Ni}_{50.3}\text{Ti}_{29.7}\text{Hf}_{20}$ alloy

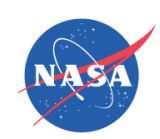
➤ **Ni-Rich NiTiPd: Good TWSME**

- Composition control on the Ni(Pd)-Rich ($\text{Ni}_{24.3}\text{Ti}_{49.7}\text{Pd}_{26}$) resulted in a good TWSME, but unstable biased actuation

➤ **Choice of alloy based on application:**

- Targeted alloy design to meet application requirement can be done to optimize properties

- Diffraction data served to provide a link between microscopic and macroscopic behavior, and supply information pertinent to the proper formulation of SMA micromechanics models



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Aeronautical Sciences**
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- **Sandia National Laboratory**
- **Boeing & TAMU**

Thank you