



Shape Memory Alloy Research and Development at NASA Glenn Current and Future Progress



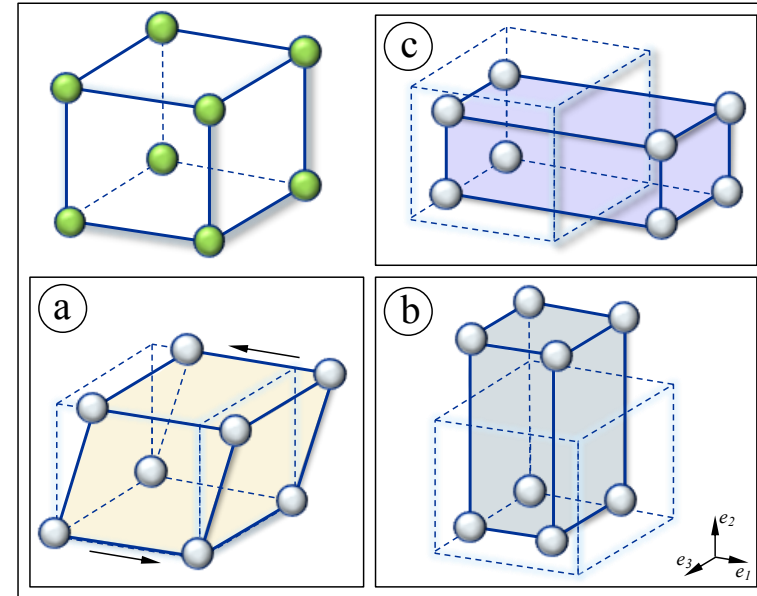
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High Temperature & Smart Alloys Branch
Materials and Structures Division



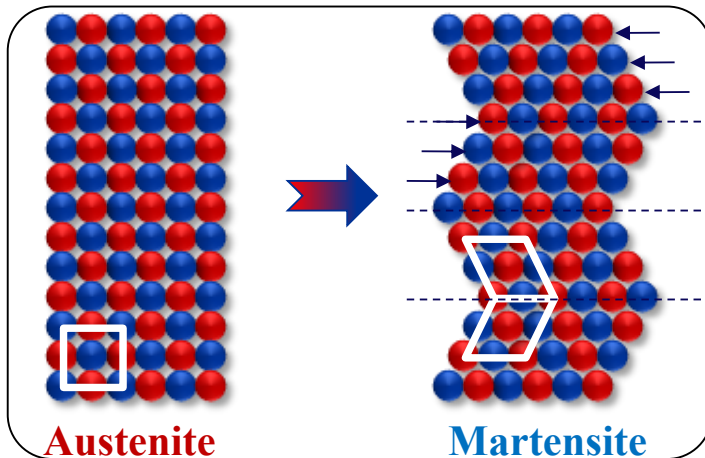
Jul. 16, 2015

Shape Memory Alloys: An Introduction

Variant selection



Simplified 2D



Microstructure



Courtesy of A. Garg

- Alloys that have a “memory.” These materials have the ability to remember and recover their original shapes with load or temperature.
- SMAs exhibit a solid-to-solid, reversible phase transformation

- How?
 1. Bain strain → (lattice deformation)
 2. Lattice invariant shear → (accommodation)

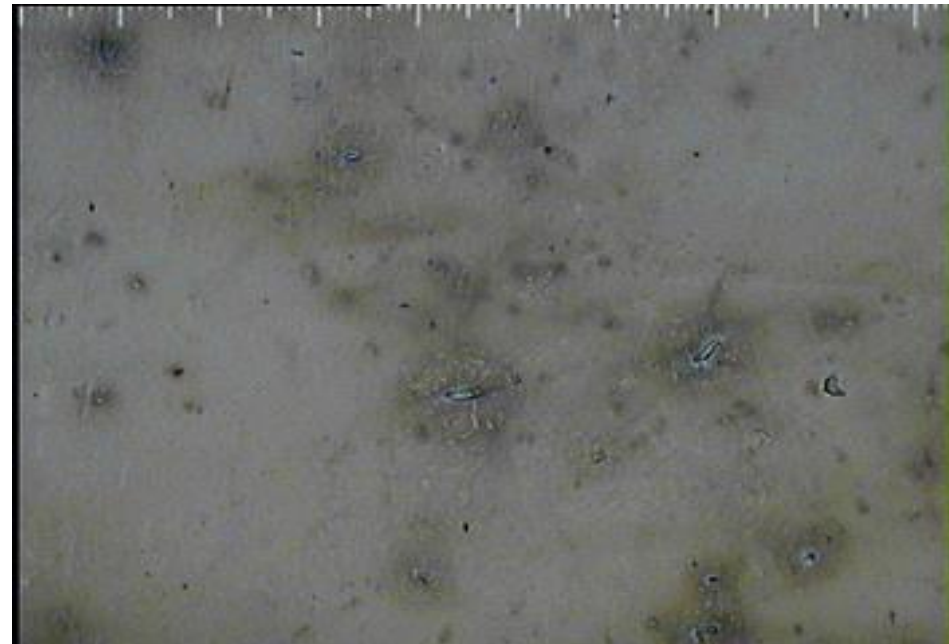
Shape Memory Alloys: An Introduction

Macroscopic



Courtesy of UCF

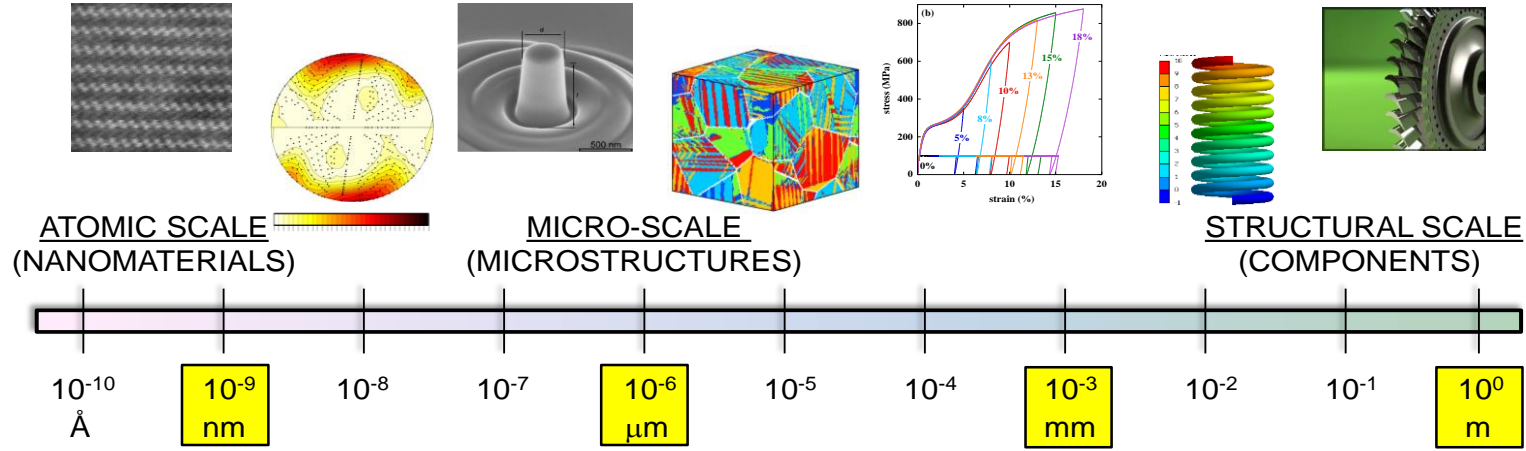
Microscopic



Courtesy of NWU

- SMA actuators can generate motion in one dimension (wire form), two dimensions (bending of a bar) or even motion in a more complex three dimensions (springs, honeycombs)
- Functionality: Tension (e.g., wires, springs), compression (e.g., rods, springs), bending (e.g., beams, plates), torsion (e.g., rods, tubes, and springs)

Research and Understanding of Shape Memory Alloys

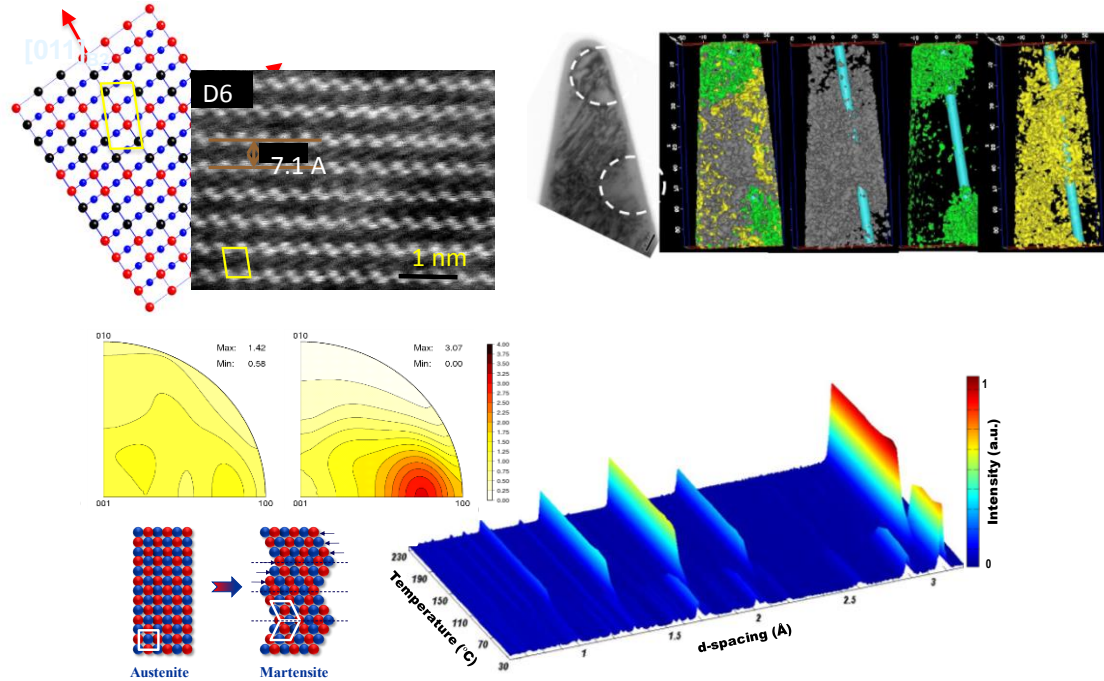


1. Applied Research

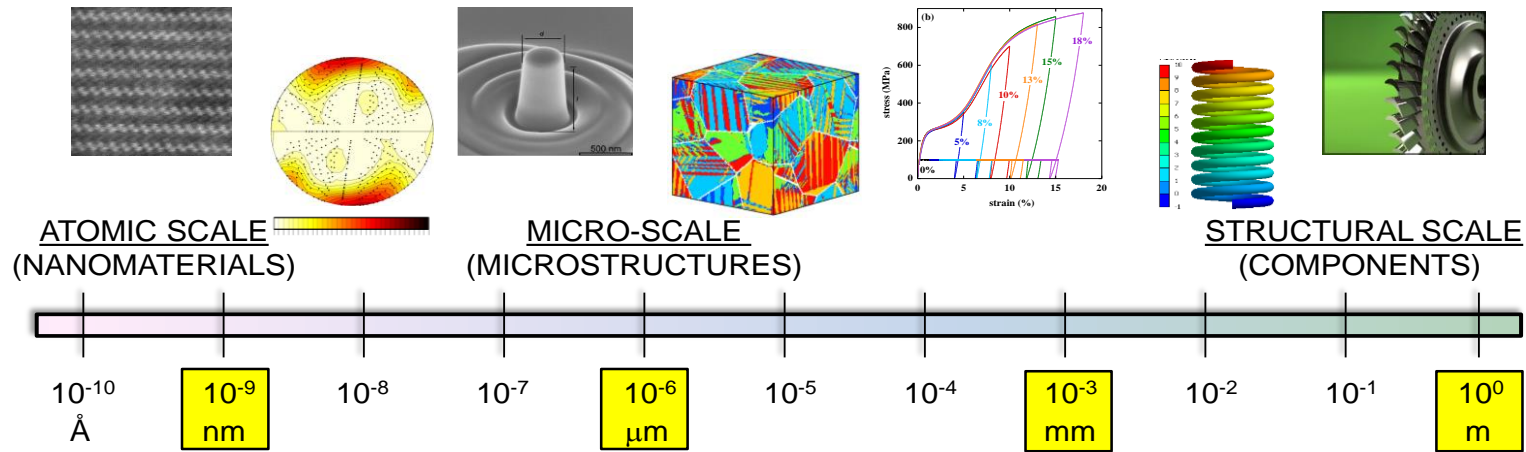
2. Alloy Processing & Development

3. Testing and Modeling

4. Applications



Research and Understanding of Shape Memory Alloys

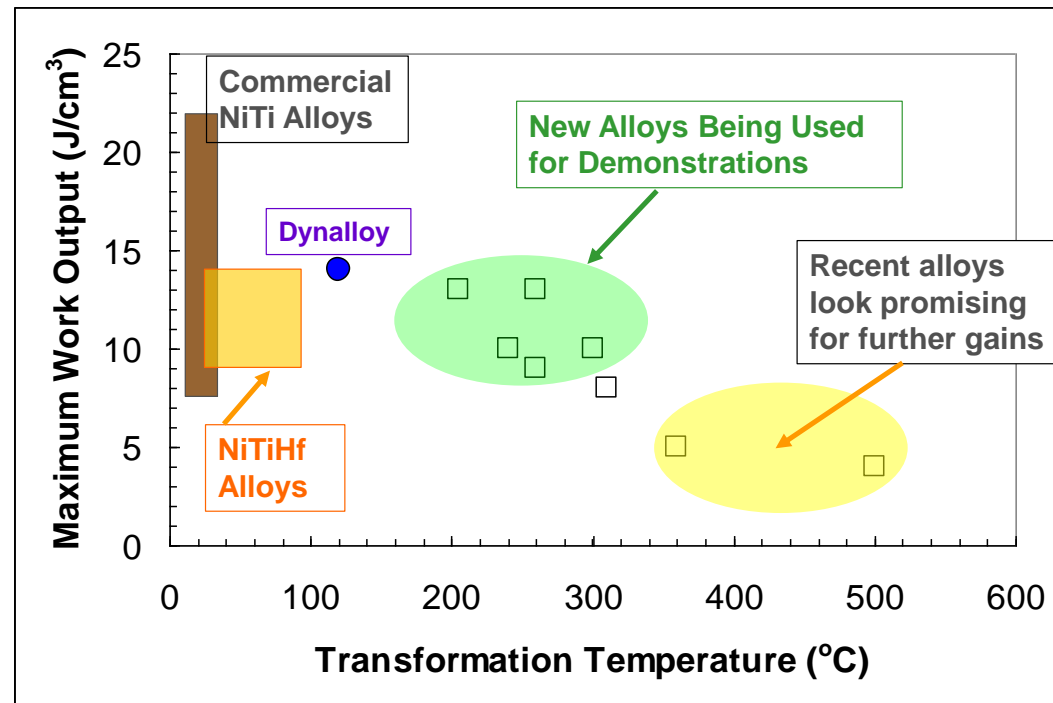


1. Applied Research

2. Alloy Processing & Development

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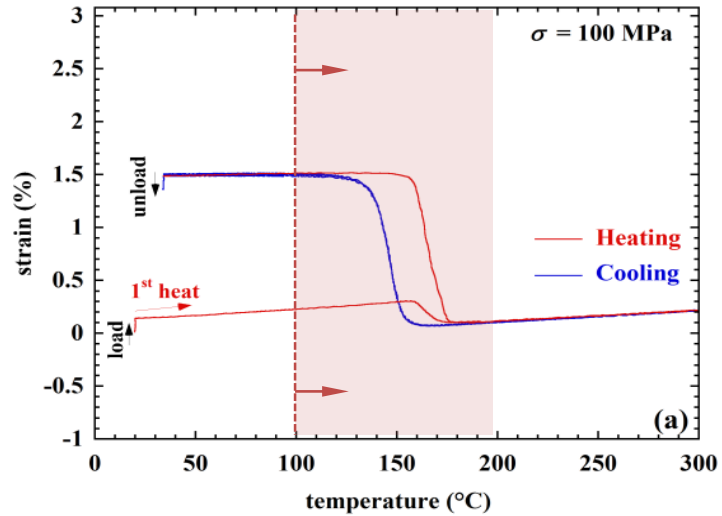
4. Applications



Development of Shape Memory Alloys:

NiTi–Based HTSMAs

NiTiHf



Processing and Workability of HTSMAs

NiTiPt

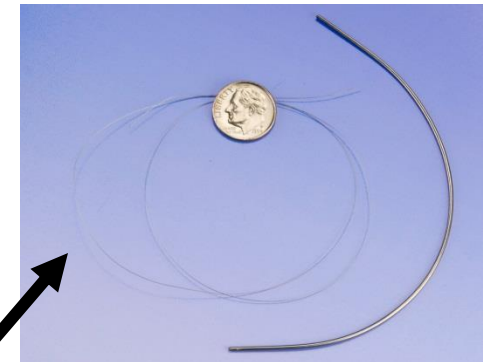
**Induction Melt
+
Homogenization**



Extrusion



Wire Grinding

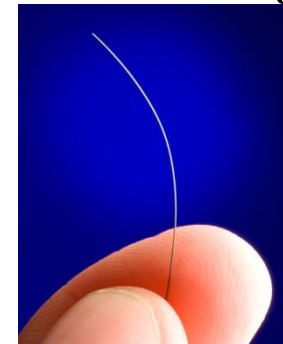


44 & 5 mil NiTiPt

**Multiple-Pass Extrusion
60 mil NiTi-20Pt rod**



Wire Drawing



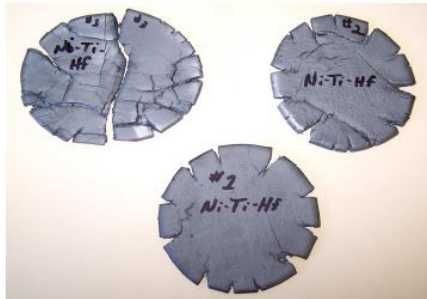
5 mil NiTiPt wire

Processing and Workability of HTSMAs

NiTiHf



Successful hot rolled button (C. Wojcik 2008)

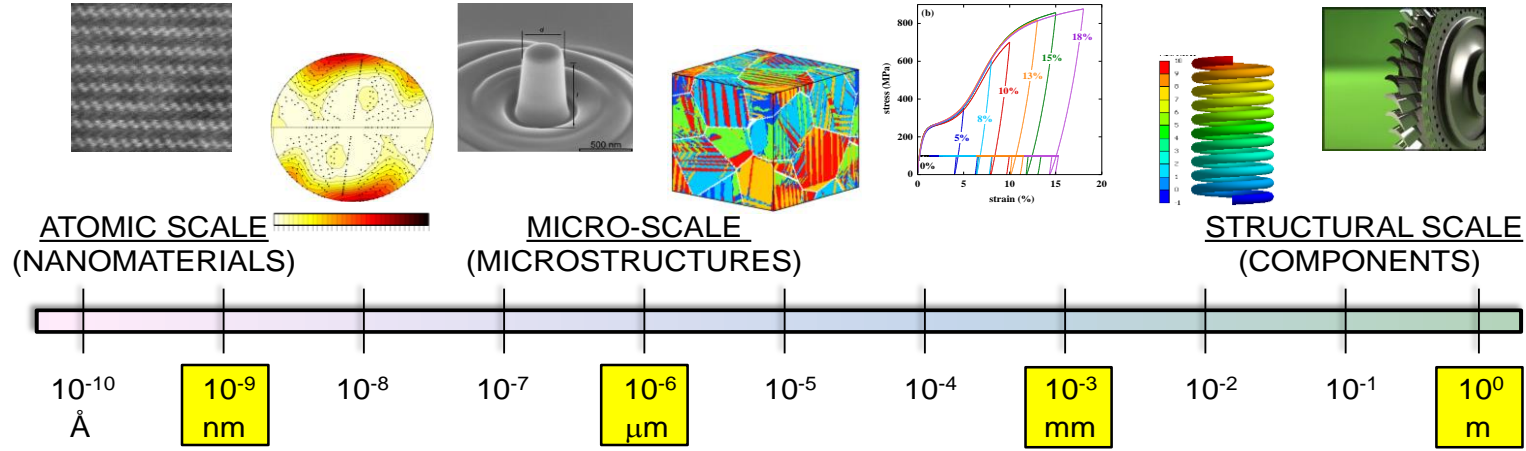


High temperature extrusion proved to be problematic (C. Wojcik 2008)



Successful hot extrusion (rods and tubes)

Research and Understanding of Shape Memory Alloys

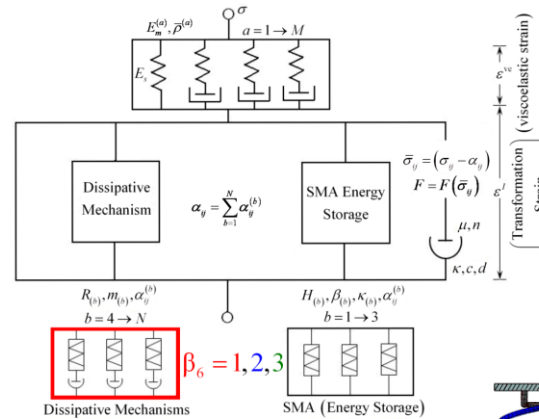


1. Applied Research

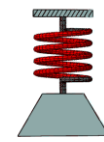
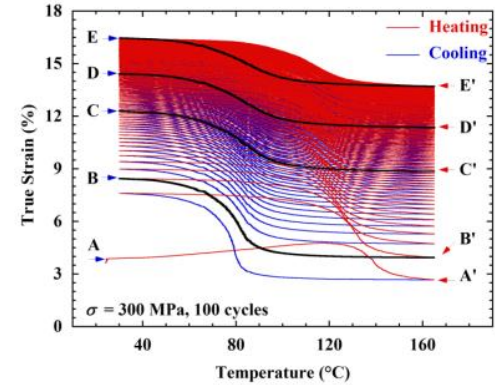
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- Rate evolution equation for $\alpha_y^{(b)}$ with hardening and recovery
- Total (secant) evolution with nonl
- For $b=1,2$, saturation state defn temperature dependent threshold
- For $b=3$, unbounded secant harden



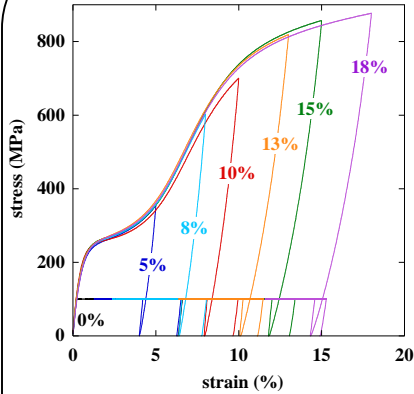


Thermomechanical Testing

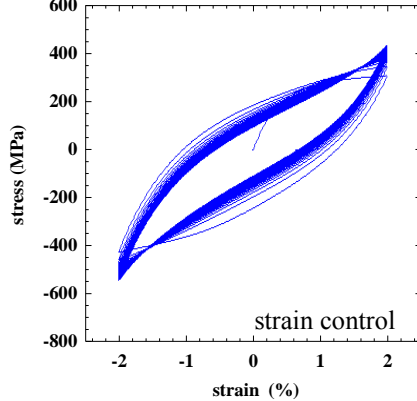
Uniaxial (tension/compression)

Multiaxial

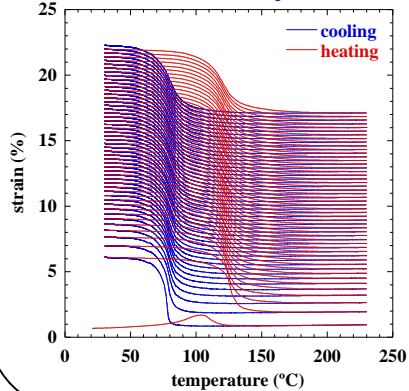
Isothermal monotonic



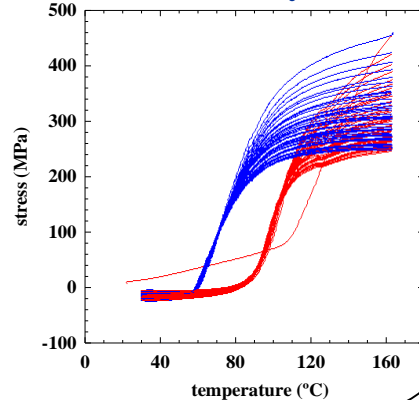
Isothermal cyclic



Isobaric cyclic



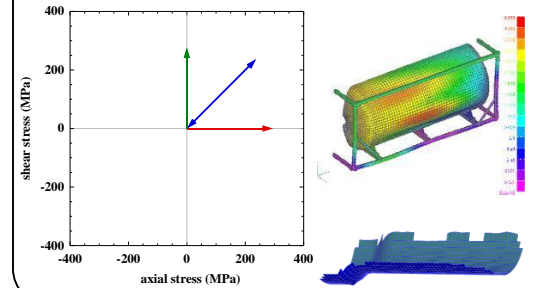
Isostrain cyclic



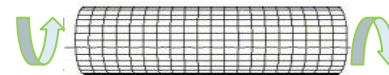
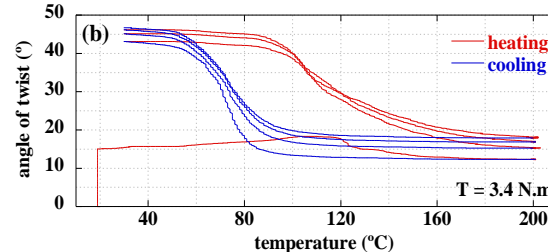
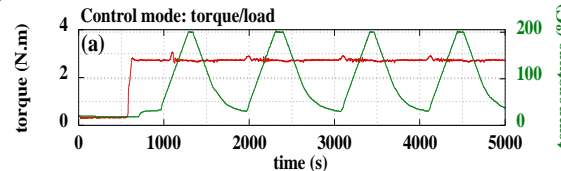
Geometries



- Proportional/non-proportional loading
- 3D strain measurement
- Torque/force/twist/displacement control capability



Torsion



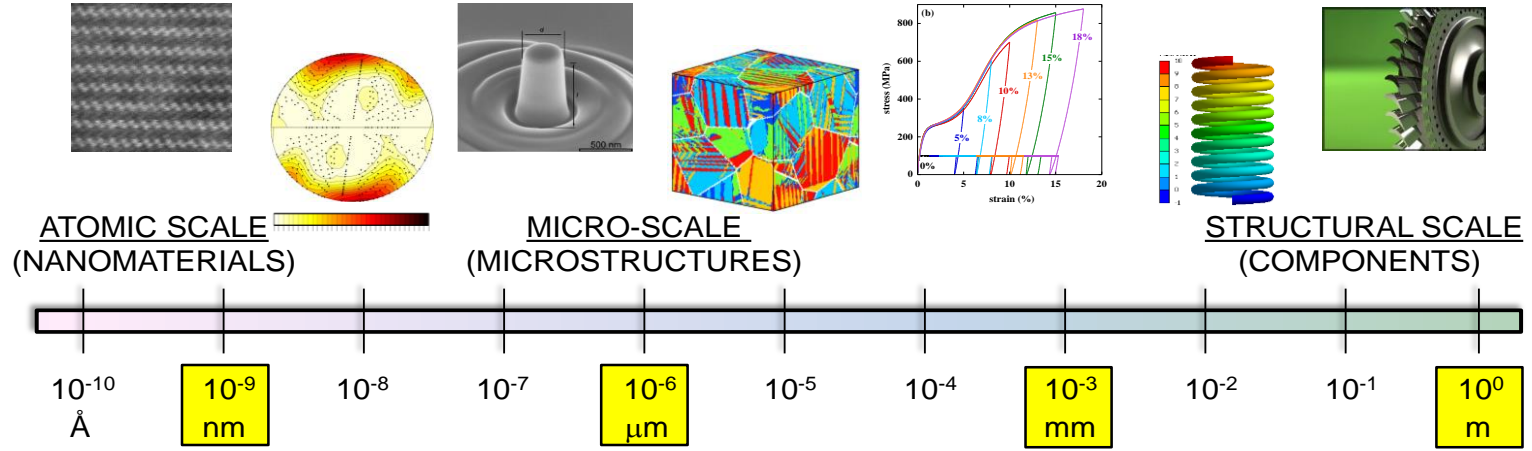
Hot grip testing



Durability

- New frames for durability testing are underway
 - Durability analysis of sample and components
 - Generate data for existing materials

Research and Understanding of Shape Memory Alloys



1. Applied Research

2. Alloy Processing & Development

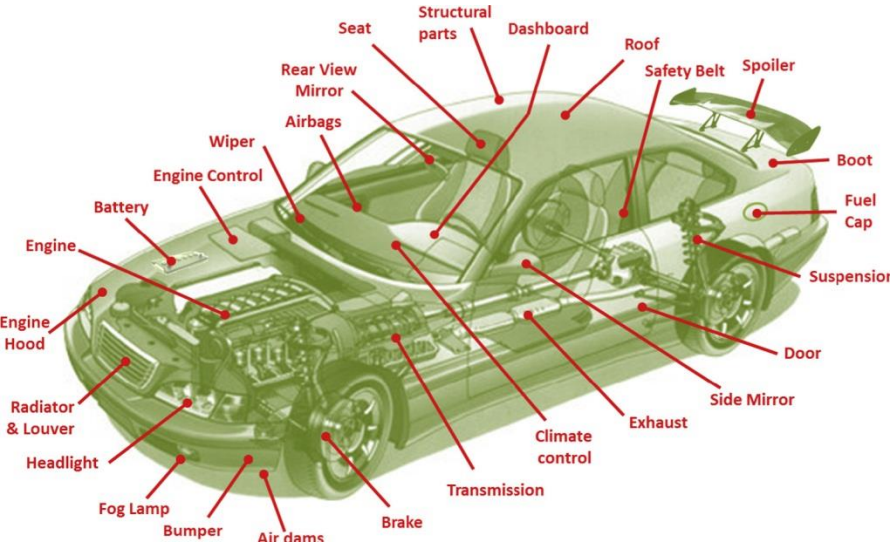
3. Testing and Modeling

4. Applications

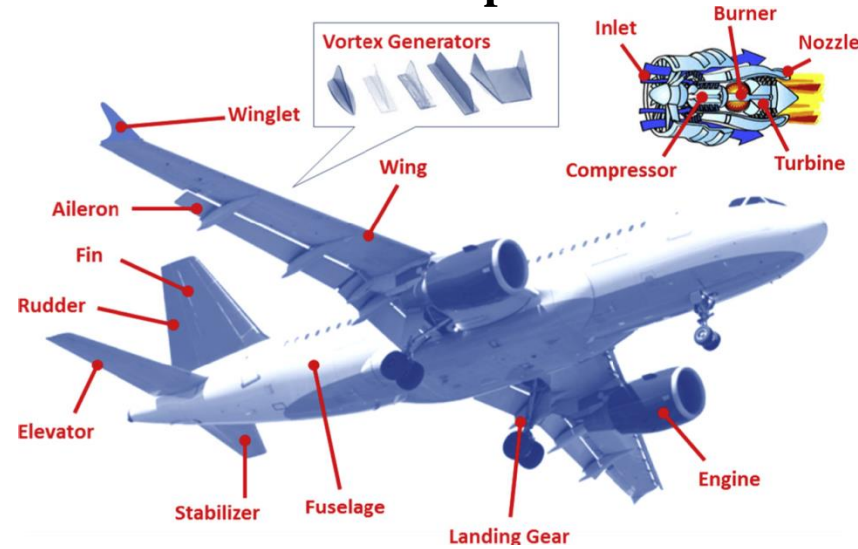


SMA Existing and Potential Applications

Automotive



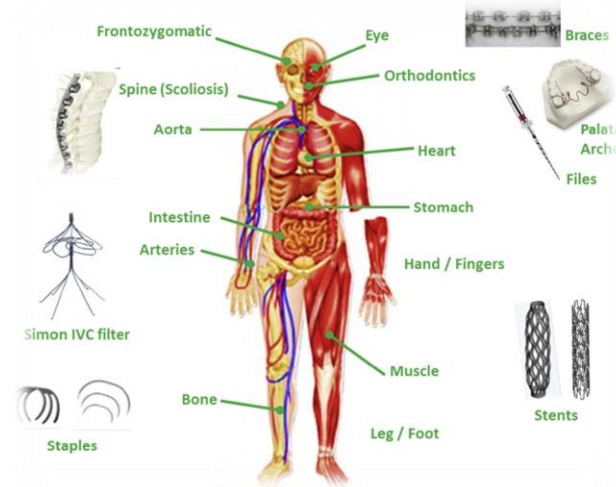
Aerospace



Robotics



Biomedical



Space
Home goods
Energy
harvesting
Toys

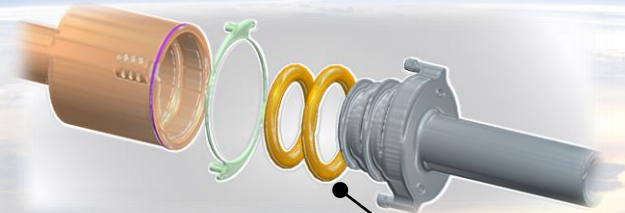
Shape Memory Alloy Applications

Space



SMA Bellows

- Dynamic sealing
- Fluid handling
- Flexibility (structure alignment)



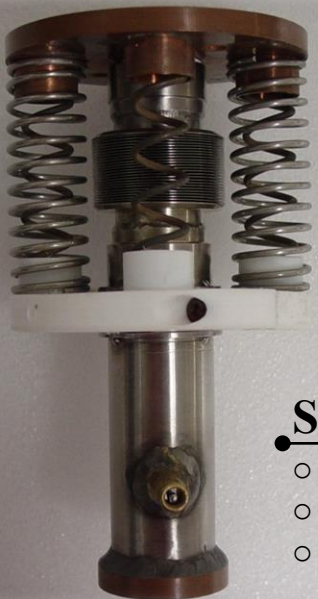
SMA Docking Coupling

- Cryogenic transfer coupling
- Orbital propellant depots
- Propellant handling/protection



SMA Spring Tire

- Superelastic technology
- Lunar rovers
- Terrestrial tires



SMA Thermal Switch

- Thermal management
- Clean & spark-free operation
- Passive or active control



SMA rock splitters



SMA Bearings

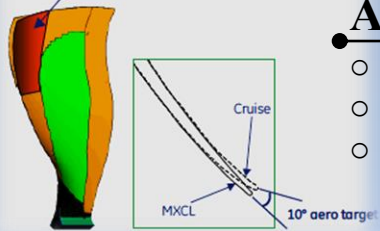
- Corrosion resistant
- Non-galling properties
- High yield

RXN

Shape Memory Alloy Applications

Aeronautics

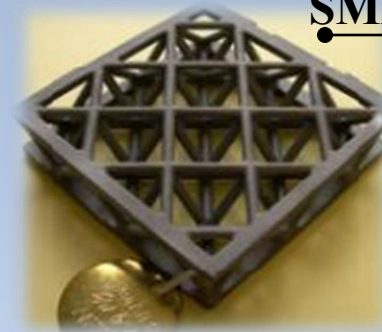
Shape change region



Adaptive Fan Blade

- Embedded SMA actuators
- Aerodynamic efficiency
- Specific fuel consumption reduction

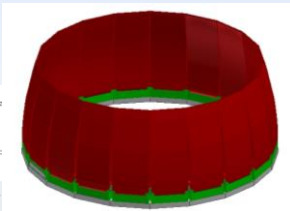
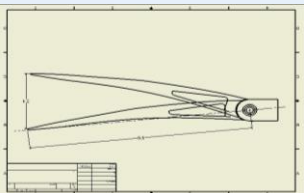
SMA Cellular Structures



- Airframe and engine components
- Morphing airfoils
- Light weight trusses

The Mars Atmosphere and Volatile Evolution (MAVEN) mission.

- SMA Pinpullers (From *TiNi Aerospace*) were used to secure and release deployables



Variable Area Nozzle

- High bypass turbofan
- SMA torque tubes provide flap rotation
- Engine noise reduction

CDI





Shape Memory Alloy Applications

Non-Aerospace Potential

Oil and Gas Industry

- SmartRAM™ actuators (*LMP*)
- SMA couplings (Aerofit Inc)
- Deep-water valves/shut off valves
- Self-torquing fasteners



Other Applications

- Home appliances
- Electronics
- Transportation
- Air conditioners

CORVETTE'S HEAT-ACTIVATED 'SMART MATERIAL'



GM

The new 2014 Chevrolet Corvette uses a lightweight heat-activated shape memory alloy wire in place of a heavier motorized part to open a vent that allows the trunk lid to close more easily.



Medical Industry

- Surgical tools
- Stents and implants
- Glasses frames



Automotive Industry

- Louvers
- Quiet actuators
- Door handle



Development of Shape Memory Alloys: Challenges

High transformation temperatures

- Above 100 °C
- Good work output
- Thermal stability

Durability

- Loading history
- Functional fatigue
- Structural fatigue

Modeling

- Micromechanics
- Phenomenological
- Evolutions/transients

Challenges in

microstructures



Micromechanics



Design



Applications

Workability/Processing

- Ductility
- Composition control
- Heat treatment
- Large scale

Dimensional stability

- Cyclic stability
- Stress-strain relationship

Deign Tools

- Testing standards
- Design handbooks
- Database

SMA Team at NASA GRC

- Santo Padula II
 - Ron Noebe
 - Glen Bigelow
 - Anita Garg
 - Darrell Gaydosh
 - Timothy Halsmer
 - Orlin Benafan
- (Branch Chiefs: Joyce Dever, Bob Carter)

