https://ntrs.nasa.gov/search.jsp?R=20160004957 2019-08-31T03:49:57+00:00Z

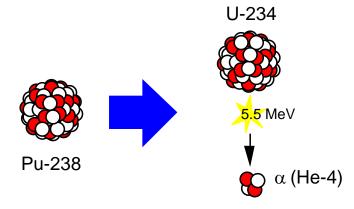
# Space Fission Power and Propulsion

presented by

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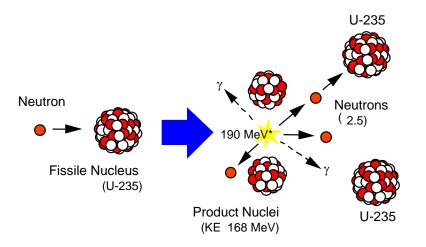


# **Basics of Nuclear Systems**



Heat Energy = 0.023 MeV/nucleon (0.558 W/g Pu-238) Natural decay rate (87.7-year half-life)

- Long history of use on Apollo and space science missions
  - 44 RTGs and hundreds of RHUs launched by U.S. since the 1960s
- Heat produced from natural alpha (α) particle decay of Plutonium (Pu-238)
- Used for both thermal management and electricity production



Heat Energy = 0.851 MeV/nucleon

Controllable reaction rate (variable power levels)

Used terrestrially for over 70 years

Fissioning 1 kg of uranium yields as much energy as burning 2,700,000 kg of coal

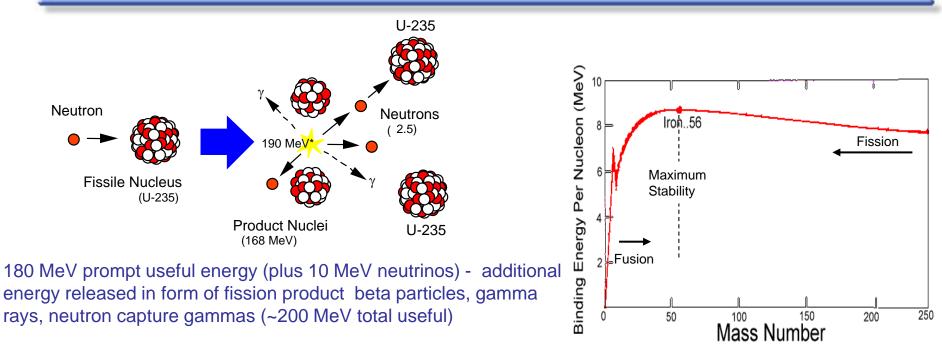
- One US space reactor (SNAP-10A) flown (1965) Former U.S.S.R. flew 33 space reactors
- Heat produced from neutron-induced splitting of a nucleus (e.g. U-235)

At steady-state, 1 of the 2 to 3 neutrons released in the reaction causes a subsequent fission in a "chain reaction" process

Heat converted to electricity, or used directly to heat a propellant



# **Nuclear Fission Process**

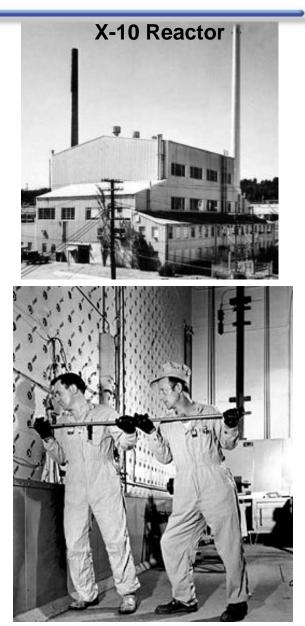


- Neutron absorbed by heavy nucleus, which splits to form products with higher binding energy per nucleon. Difference between initial and final masses = prompt energy released (190 MeV).
  - $-\!$  Fissile isotopes (U-233, U-235 and Pu-239) fission at any neutron energy
  - -Other actinides (U-238) fission at only high neutron energies
- Fission fragment kinetic energy (168 MeV), instantaneous gamma energy (7 MeV), fission neutron kinetic energy (5 MeV), Beta particles from fission products (7 MeV), Gamma rays from fission products (6 MeV), Gamma rays from neutron capture (~7 MeV).
- For steady power production, 1 of the 2 to 3 neutrons from each reaction must cause a subsequent fission in a *chain reaction* process.



# **Fission Introduction**

- Creating a fission chain reaction is conceptually simple
  - Requires right materials in right geometry
- Good engineering needed to create safe, affordable, useful fission systems
- 1938 Fission Discovered
- 1939 Einstein letter to Roosevelt
- 1942 Manhattan project initiated
- 1942 First sustained fission chain reaction (CP-1)
- 1943 X-10 Reactor (ORNL), 3500 kWt
- 1944 B-Reactor (Hanford), 250,000 kWt
- 1944-now Thousands of reactors at various power levels





# Fission is Highly Versatile with Many Applications

- Small research reactors
  - Examples include 2000 kWt TRIGA reactor recently installed in Morocco (< \$100M)</li>
- Advanced, high-power research reactors and associated facilities
  - Examples include the US Fast Flux Test, EBR-II, ATR, HFIR
- Commercial Light Water Reactors 1,371,000 kWe (3,800,000 kWt)
- Space reactors
  - SNAP-10A 42 kWt / 0.6 kWe
  - Soviet reactors typically 100 kWt / 3 kWe (some systems >150 kWt)
  - Cost is design-dependent







Figure II-92, SNAP 10A Flight System



# Fission is Highly Versatile with Many Applications (continued)

- Naval Reactors
  - Hundreds of submarines and surface ships worldwide
- Production of medical and other isotopes
- Fission Surface Power
  - Safe, abundant, cost effective power on the moon or Mars
- Nuclear Thermal Propulsion
  - Potential for fast, efficient transportation throughout inner solar system
- Nuclear Electric Propulsion
  - Potential for efficient transportation throughout solar system
- Highly advanced fission systems for solar system exploration

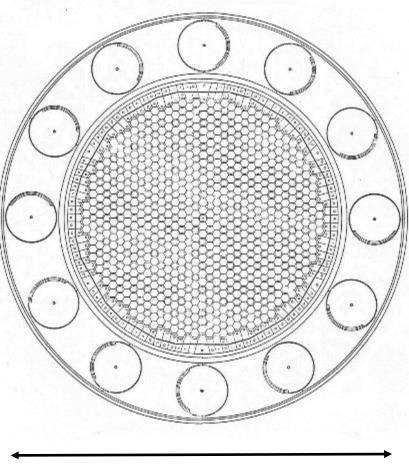








# **Typical Space Fission System Operation**



System power controlled by neutron balance Average 2.5 neutrons produced per fission Including delayed Constant power if 1.0 of those neutrons goes on to cause another fission **Decreasing power if < 1.0 neutron causes** another fission, increasing if > 1.0 System controlled by passively and actively controlling fraction of neutrons that escape or are captured Natural feedback enables straightforward control, constant temperature operation 200 kWt system burns 1 kg uranium every 13 yrs

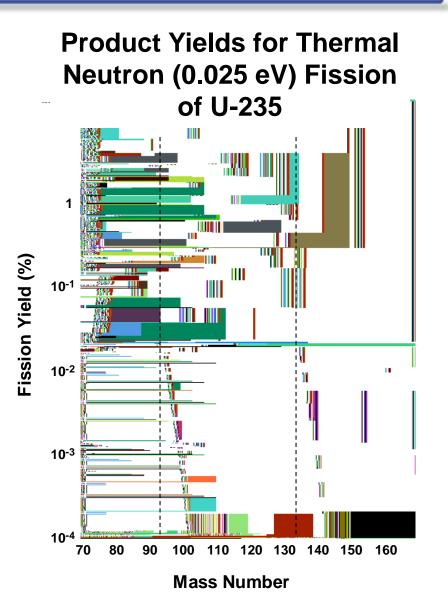
• 45 grams per 1000 MW-hr

~1.0 m



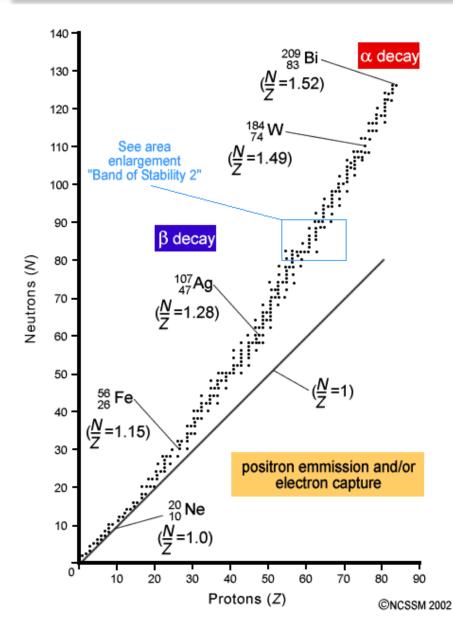
# **Fission Products**

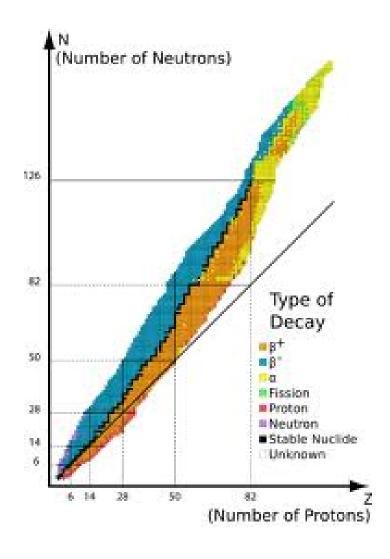
- Fission events yield bimodal distribution of product elements.
- These products are generally neutron-rich isotopes and emit beta and gamma particles in radioactive decay chains.
- Most products rapidly decay to stable forms a few, however, decay at slow rates or decay to daughter products which have long decay times.
- Example fission products of concern:
  - -Strontium-90 (28.8-year half-life)
  - -Cesium-137 (30.1-year half-life)
- Isotope amounts decrease by factor of 1,000 after 10 half-lives and 1,000,000 after 20 halflives.
- Decay power 6.2% at t=0 (plus fission from delayed neutrons), 1.3% at 1 hour, 0.1% at 2 months (following 5 years operation).





# **Fission Products**







# **Gamma Radiation Shielding**

 $I/I_{o} = (B)e^{-\mu/\rho(x\rho)}$ 

I = intensity

- $I_o = initial intensity$
- B = Buildup Factor

e = 2.71828

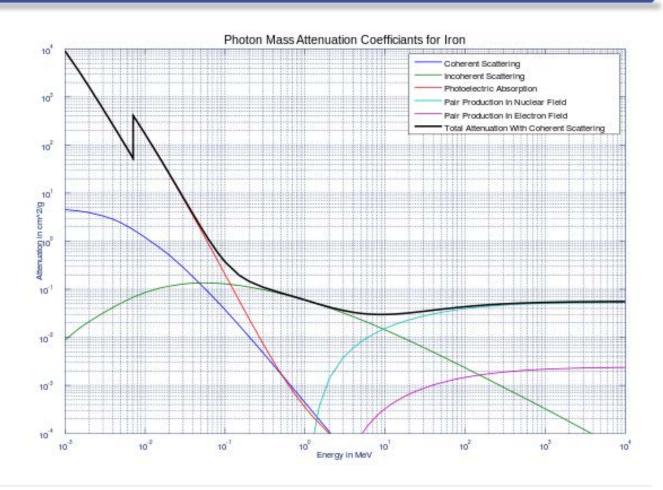
μ = linear attenuationcoefficient

 $\rho$  = density

 $\mu/\rho$  = mass attenuation coefficient

X = shield thickness

http://physics.nist.gov/PhysRefData/XrayMassCoef/tab3.html





Mass Attenuation Coefficient ( $\mu/\rho$  cm<sup>2</sup>/g) of AI, Fe, W, and U at 1.0, 3.0, and 8.0 MeV

	Al	Fe	W	U
1.0 MeV	0.0615	0.0600	0.0618	0.0790
3.0 MeV	0.0354	0.0362	0.0408	0.0445
8.0 MeV	0.0244	0.0299	0.0447	0.0488

Shield design must also take into account "buildup", inelastic neutron scatter, gammas from neutron capture, geometry, thermal management, radiation damage, and other factors.



Use hydrogenous material to slow neutrons.

Optimal Design – Avoid Capture Gammas, Gammas From Inelastic Scatter

<sup>6</sup>Li and <sup>10</sup>B capture neutrons with no significant gamma radiation released.

Water is a great neutron shield, borated water a little better still!



Measure of the probability of a particular neutron-nucleus interaction.

Property of the nucleus and the energy of the incident neutron.

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Symbolized "\sigma", common unit is "barn" = 1.0 x 10<sup>-28</sup> m<sup>2</sup>
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Neutron Flux = nv = \Phi

n = neutrons / m3

v = neutron speed (m/s)

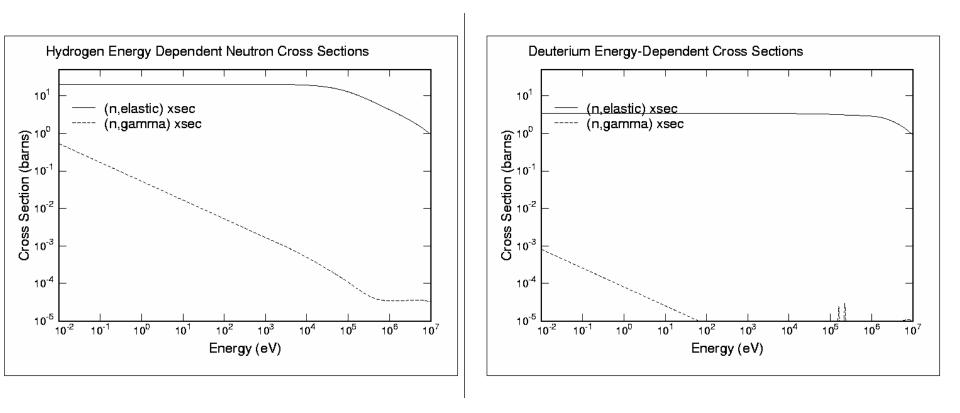
Reaction rate = \Phi N \sigma

N = nuclei / m^3

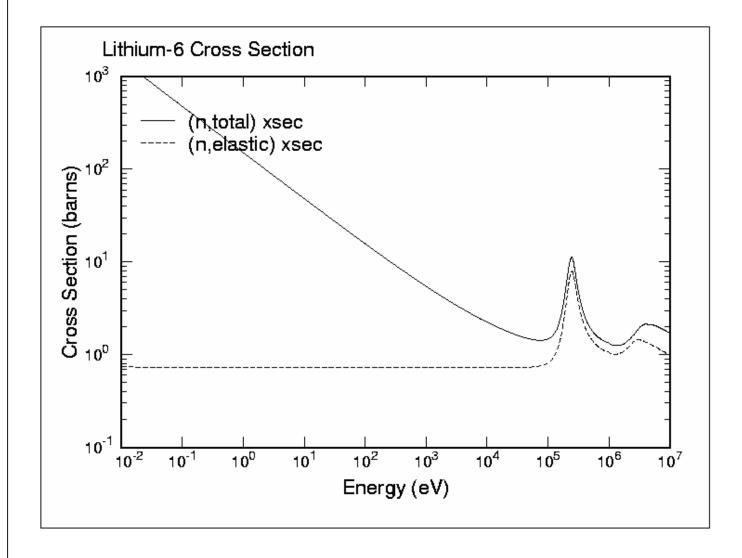
\Phi = neutron flux (neutrons / m^2-s)

\sigma = cross section (m^2)
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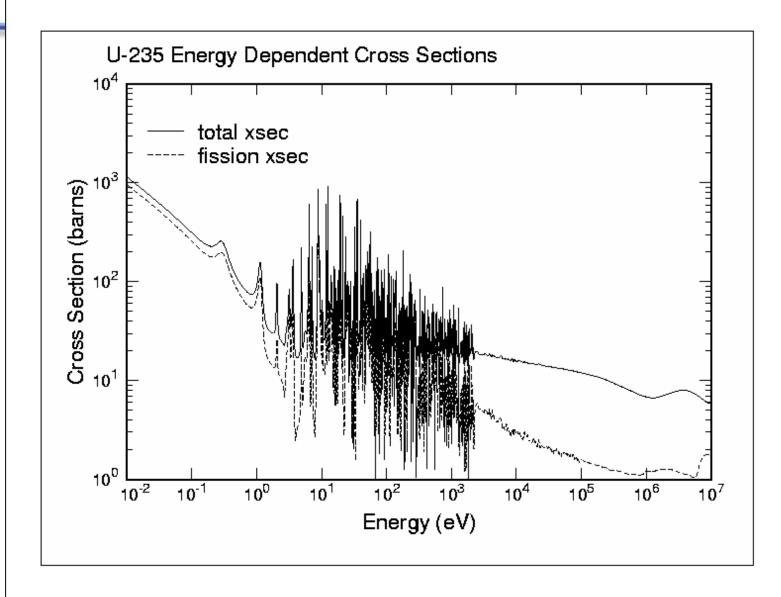




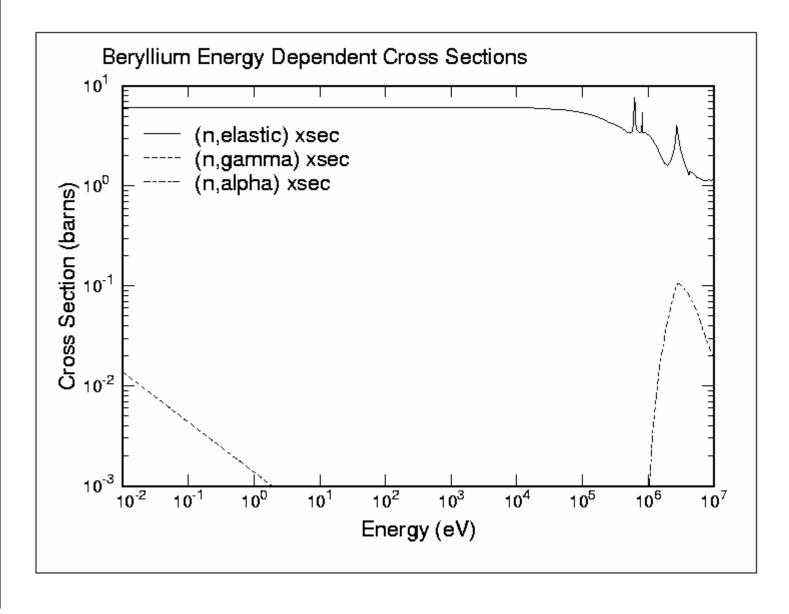






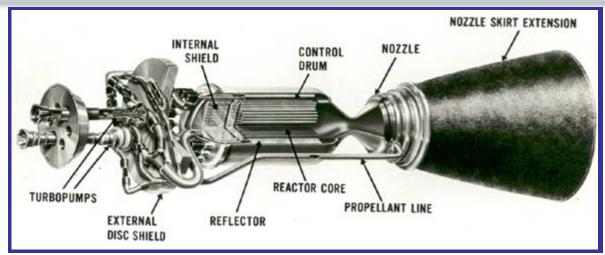








### Nuclear Thermal Propulsion (NTP) Enhances or Enables Advanced Space Missions, Including Human Mars Missions



- Nuclear thermal propulsion (NTP) is a fundamentally new capability
  - Energy comes from fission, not chemical reactions
  - Virtually unlimited energy density
- Initial systems will have specific impulses roughly twice that of the best chemical systems
  - Reduced propellant (launch) requirements, reduced trip time
  - Beneficial to near-term/far-term missions currently under consideration
- Advanced nuclear propulsion systems could have extremely high performance and unique capabilities
- First generation NTP could serve as the "DC-3" of space fission power and propulsion

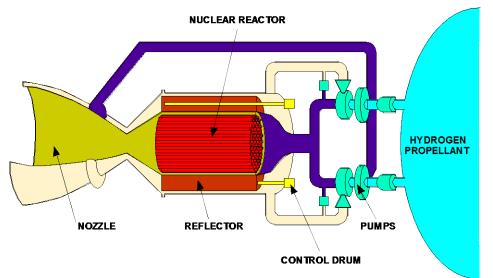






# **How Would Initial NTP Systems Work?**

- Propellant heated directly by a nuclear reactor and thermally expanded/accelerated through a nozzle
- Low molecular weight propellant typically Hydrogen
- Thrust directly related to thermal power of reactor: 100,000 N ≈ 450 MW<sub>th</sub> at 900 sec
- Specific Impulse directly related to exhaust temperature: 830 1000 sec (2300 - 3100K)
- Specific Impulse improvement over chemical rockets due to lower molecular weight of propellant (exhaust stream of O2/H2 engine actually runs hotter than NTP)



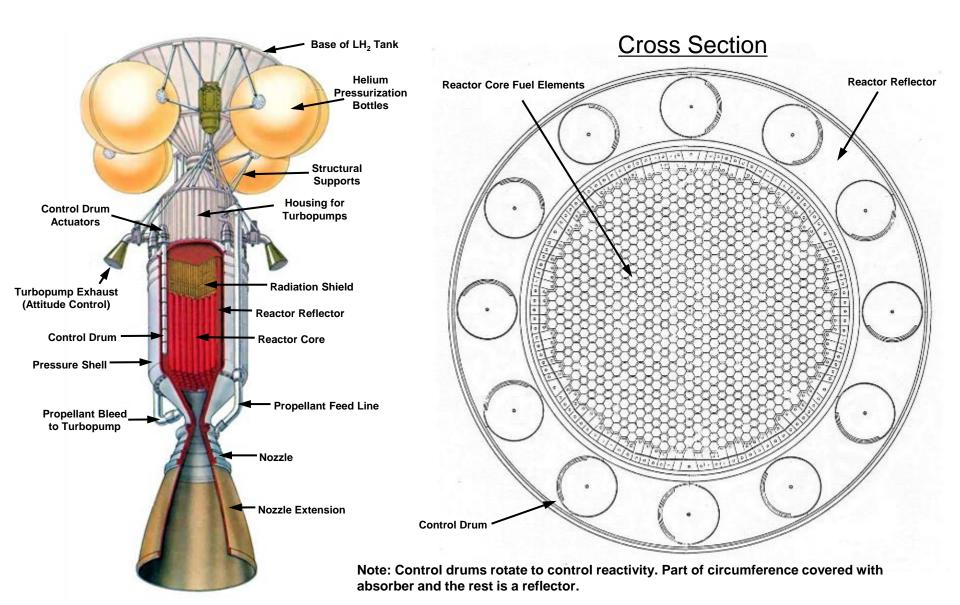
Major Elements of a Nuclear Thermal Rocket



NERVA Nuclear Thermal Rocket Prototype

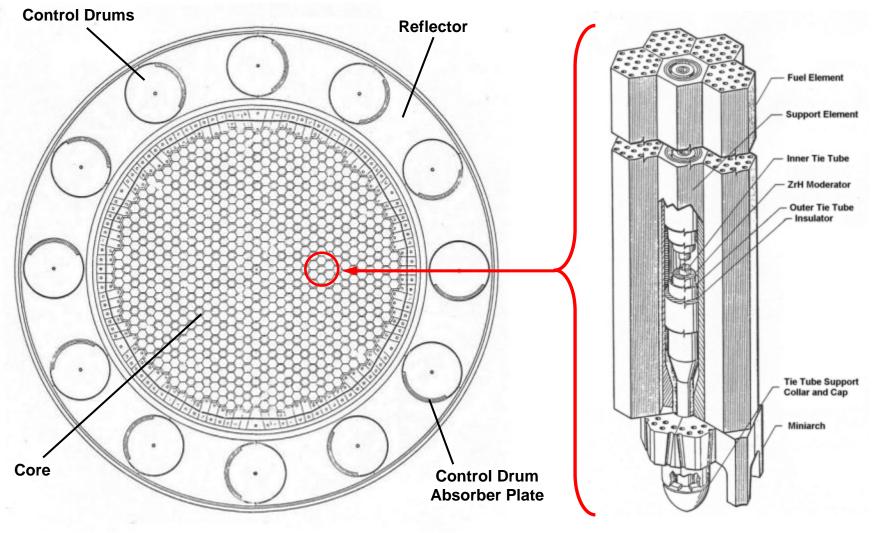


# **How Might Initial NTP Systems Work?**





## **Previous NTP Engine Designs (Rover / NERVA)**

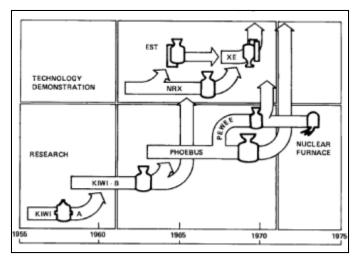


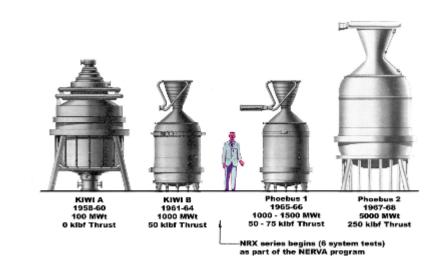
**NERVA Reactor Cross Section** 

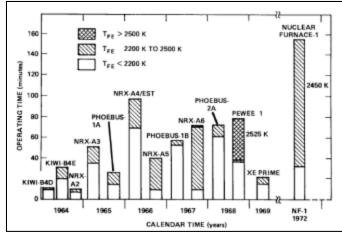
**Fuel Segment Cluster** 



## 20 NTP Engines Designed, Built, and Tested During Rover/NERVA





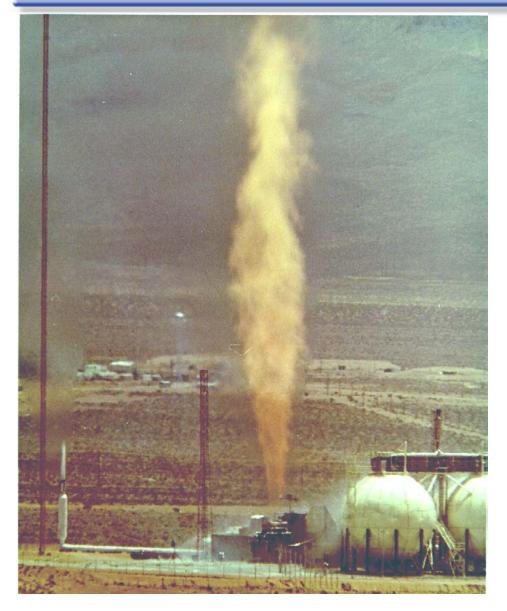








## PHOEBUS 2A NUCLEAR ROCKET ENGINE

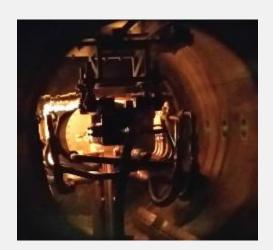


The most powerful nuclear rocket engine ever tested (Phoebus 2a) is shown during a highpower test. The reactor operated for about 32 minutes, 12 minutes at power levels of more than 4.0 million kilowatts.

NTP reference system is ~0.7 million kilowatts



### Nuclear Thermal Rocket Element Environmental Simulator (NTREES) Test of ORNL Fuel Element to >2800 K







Left: John Warren and NTREES designer and lead engineer Bill Emrich watch Mike Schoenfeld (obscured) prepare for testing



Monitoring testing



## Space Capable Cryogenic Thermal Engine (Baseball Card as of 5/12/15, Rev. 1.0.0)

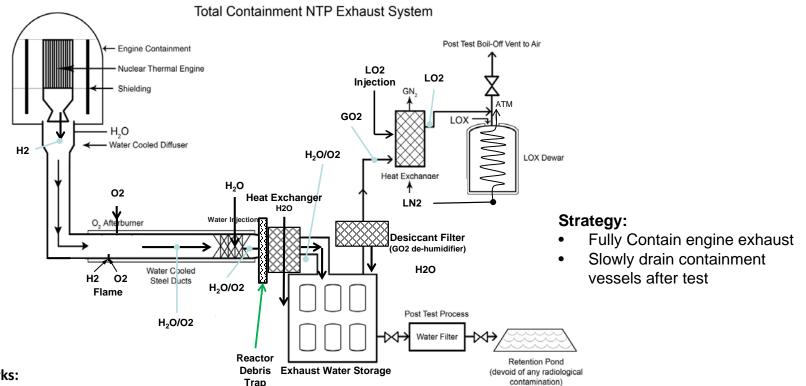
				General Descrip	otion		
	Moderator Fu	Fuel Element	SCCTE is a A LEU W-UO <sub>2</sub> cermet fuel, $ZrH_{1.8}$ moderated nuclear thermal propulsion concept. SCCTE was produced with the Center for Space Nuclear Research's Space Propulsion Optimization Code (SPOC).				
			Reactor System Mass				
			Fuel Mass (151 Elements) (kg)			1029.8	
			Tie Tubes (150 Elements) (kg)			700.4	
S S			Radial Reflector + Control Drums (kg)		)	618.6	
97.00 cm			Axial Reflector (kg)			165.4	
			Barrel+Vessel+Other Core Structure (kg)		(kg)	308.4	
			Total Mass (Excluding Shield) (kg)			2822.6	
	← 85.66 cm → \		Key Performance Parameters				
			Nominal Isp (150:1 Nozzle)			896	
	Reflector Control Dr		Nominal Thrust (kN)		157.3	157.3 (~35k lbsf)	
				Reactor Power (MW)		709.8	
		Fuel Temperature Max (K)			2850.0		
		$\stackrel{i}{\leftarrow}$ 3.10 cm $\rightarrow$	Engine System Interface Information				
0000			Interface Point	Flow Rate	Pressure	Temp.	
	( Second )		Carainlat	(kg/s)	(MPa)	(K) 291	
			Core inlet Core outlet	17.9 17.9	6.93 4.65	2698	
				Fuel Details		2090	
			Fuel composition			W-UO <sub>2</sub> -ThO <sub>2</sub>	
			Volume loading of Oxide (% vol.)			60.0	
			ThO <sub>2</sub> in the Oxide (%mol. )		6.0	6.0	
			Enrichment of <sup>184</sup> W (% atom)		98.0	98.0	
	10000000 T		Enrichment of <sup>235</sup> U (	,	19.75 t	o 13.13	
Radial Enrichment Zones	Core Power Deposition	Channel by channel	Total Enriched W (kg) 376.0				
(gray is moderator)	(Radial peaking	power deposition in a	Total <sup>235</sup> U (kg)		45.9		
(gray is moderator)	factor of 1.089)	fuel element	Percent Theoretical I	Density (% TD)	97.0		



### **NTP Total Containment Test Facility Concept**



Stennis Space Center =



#### How it works:

- Hot hydrogen exhaust from the NTP engine flows through a water cooled diffuser that transitions the flow from supersonic to subsonic to enable stable burning with injected LO2
  - Products include steam, excess O<sub>2</sub> and potentially, a small fraction of noble gases (e.g., xenon and krypton)
- Water spray and heat exchanger dissipates heat from steam/O2/noble gas mixture to lower the temperature and condense steam
- Water tank farm collects H<sub>2</sub>0 and any radioactive particulates potentially present in flow.
  - Drainage is filtered post test.
- Heat exchanger-cools residual gases to LN2 temperatures (freezes and collects noble gases) and condenses O2.
- NETS 2015 LOX Dewar stores LO<sub>2</sub>, to be drained post test via boil-off

NASA/SSC/EA00 25Feb15



## Total Engine Exhaust Containment

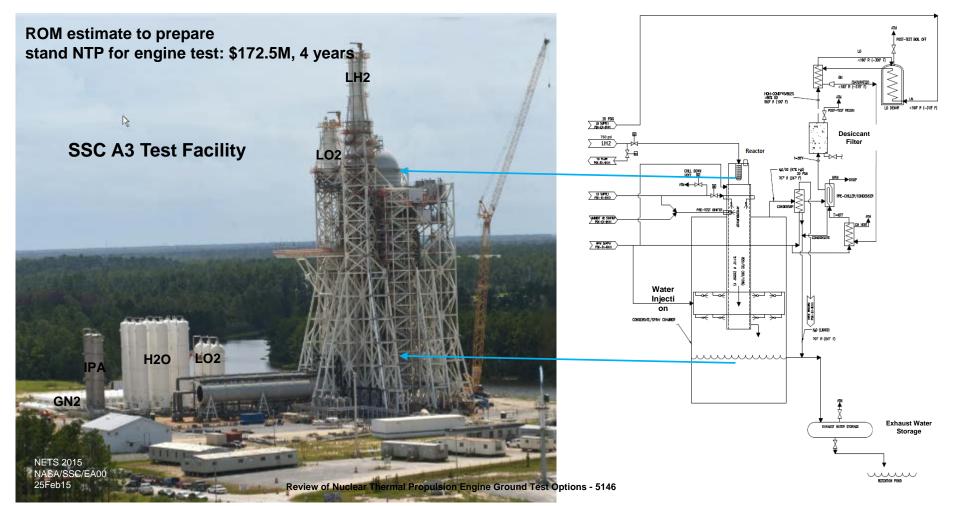
**Conceptual System Design Layout and ROM Cost Estimate** 



Stennis Space Center

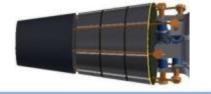
#### NTP total containment ground test facility assumed to be located at SSC's A3 Test Stand

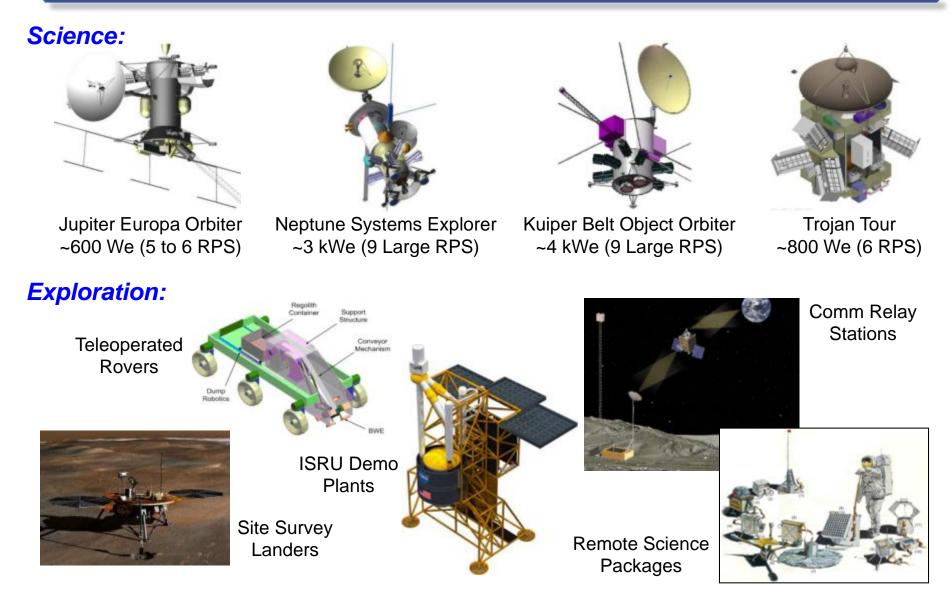
- Most of the infrastructure required by the NTP total containment ground test facility is already in place at A3:
  - Tower, test cell, propellant, HPIW & data and controls infrastructure, the Test Control Center, electric power, etc.
  - Major modifications, procurements, and construction work will be required and are captured in the ROM estimate.





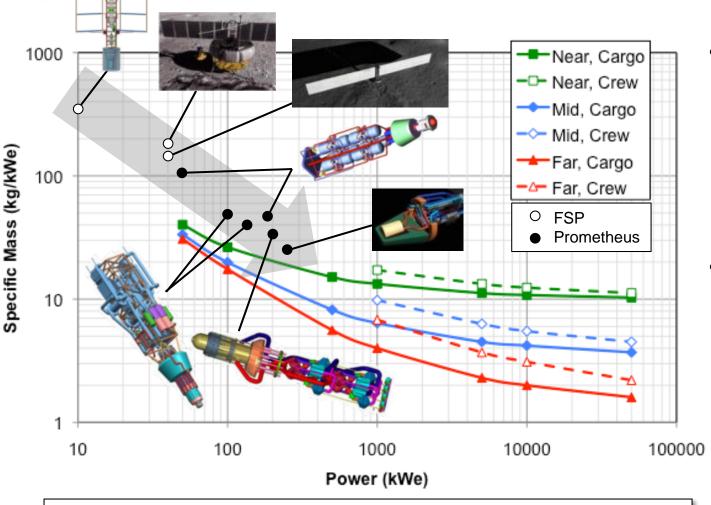
Safe, Compact, Near-Term Fission Power Systems Could Help Enable Higher Power Fission Propulsion Systems







### Fission Can Provide the Energy for Either Nuclear Thermal or Nuclear Electric Propulsion Systems



- NEP Power System Performance Projections from 2001 STAIF Conference
- Fission Surface
   Power and
   Prometheus
   Concepts
   Superimposed

Near=Liq Metal Rx, Brayton, 1300K, 6 kg/m2, 200 Vac (Available ~10 yrs) Mid=Liq Metal Rx, Brayton, 1500K, 3 kg/m2, 1000 Vac (Available ~ 15-20 yrs) Far=Liq Metal Rx, Brayton, 2000K, 1.5 kg/m2, 5000 Vac (Available ~ 25-30 yrs) Cargo=Instrument rated shielding, 1.6x10^15 nvt, 1.2x10^8 rad @ 2 m Crew=Human rated shielding, 5 rem/yr @ 100 m, 7.5° half angle Chart courtesy Lee Mason, NASA GRC

# Kilopower Technology Demonstration – Overall Objectives & Elements



### • Big Idea:

 A compact, low cost, scalable fission power system for science and exploration

### • Innovation:

 KiloPower: novel integration of available U235 fuel form, passive sodium heat pipes, and flight-ready Stirling convertors

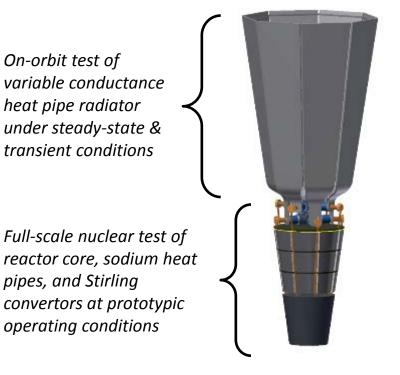
### • Impact:

- Provides Modular Option for HEOMD Mars Surface Missions
- Enables SMD Decadal Survey Missions
- Reduces NASA dependence on Pu238

## • Goals:

- Nuclear-heated system-level test of prototype U-8Mo reactor core coupled to flight-like Stirling convertors
- Detailed design concept that verifies scalability to 10 kW<sub>e</sub> for Mars
- Prepare for flight test of titanium-water heat pipe radiator on ISS to verify Zero-G performance

### 1 to 10 kWe Kilopower Technology



- 10X the power of current RPS
- Available component technologies
- Tested in existing facilities

# **Kilopower-Enabled Concepts Family**



### • Common Design Features include:

- 0.5 to 10 kWe; >10 year design life
- Utilize available UMo reactor fuel from DOE-NNSA
- Minimize thermal power to simplify reactor design and control
- Incorporate passive Na heat pipes for reactor heat transport
- Leverage power conversion technologies from RPS Program (TE, Stirling)
- Design system so that it can be tested in existing DOE nuclear facilities

3 kW Stirling Approx. 5 m long 750 kg or 4 W/kg **1 kW Thermoelectric** Approx. 4 m long 600 kg or 1.7 W/kg

**10 kW Stirling** Approx. 4 m tall 1800 kg or 5 W/kg

1 kWe-class Technology Demonstration establishes foundation for range of systems and capabilities

800 W Stirling

Approx. 2.5 m long

400 kg or 2 W/kg

# **Kilopower Thermal Prototype**



- Kilopower Thermal Prototype is first of three steps to a nuclear ground demonstration
  - Non-nuclear functional prototype with steel simulated reactor core
  - Non-nuclear prototype with depleted uranium simulated core
  - Nuclear demonstration with uranium reactor core
- Thermal prototype validates core geometry and heat pipe attachment method prior to build of depleted uranium simulated core
  - Steel core thermal properties are close enough to uranium to validate heat pipe attachment method under thermal load, and segmentation of core
  - First of two electrically heated trials of heat pipe attachment methods tested at temperature in vacuum



**Stainless Steel** Thermal Prototype



Vacuum Tank Integration



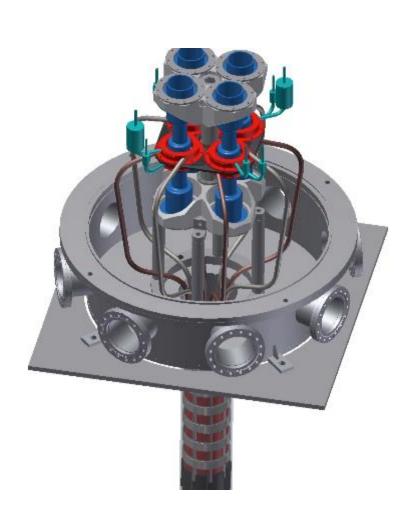
**Integrated Assembly** 

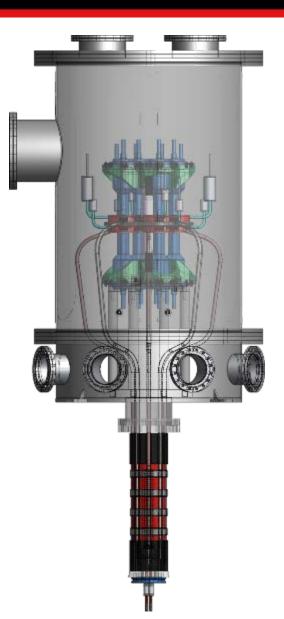


Test

## Latest Configuration of 1 kW<sub>e</sub> Krusty Nuclear Demonstration











- DOE / National Nuclear Security Administration (NNSA)
  - Nevada National Security Site Device Assembly Facility is being provided without cost to NASA
  - NNSA will own, keep, and dispose of Kilopower demonstration reactor core
  - NNSA is contributing \$0.5M in FY16 and \$2M in FY17 to Kilopower
- HEOMD
  - Significant interest from HAT for Evolvable Mars Campaign
  - Providing time of Human Spaceflight Architecture Team (HAT) members for Mars Kilopower Concept Development
  - Possible Kilopower use on 2024-26 Mars ISRU Surface Demo

### Industry: Aerojet/Rocketdyne

- Committing Independent Research and Development funds in FY15 for reactor core materials research and testing
- Interested in continued and broader partnership
- Other Government Agencies: ARPA-E
  - Contracts awarded for 1 kWe residential power: GENerators for Small Electrical and Thermal Systems (GENSETS)
  - Two Stirling technology contracts could have direct benefit to Kilopower

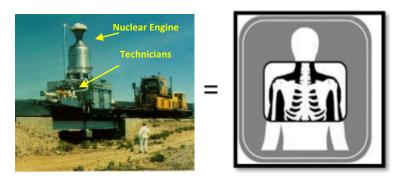


# **NTP Facts**



 The volume of a toy marble could contain the mass of uranium providing the NTP energy for an entire human Mars mission

• Standing next to an NTP engine before launch for one year is less radiation than a diagnostic x-ray





 NTP ground test regulations allow the maximum annual public dose from NTP testing to be equivalent to ~20 hours of plane flight, which is also equivalent to ~25% of the natural radiation from food.

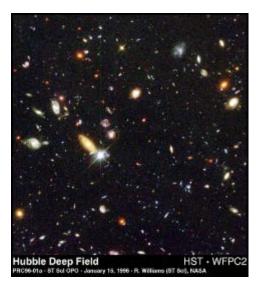


# NTP Facts (Cont'd)



 Crews of nuclear submarines have lower radiation exposure than the general public above the water

• Using NTP for faster trip times to Mars exposes the astronauts to less galactic cosmic radiation





 NTP reactor fission products from the entire Mars mission is about equal to products formed after ~two weeks of runtime from a 10 MW college reactor

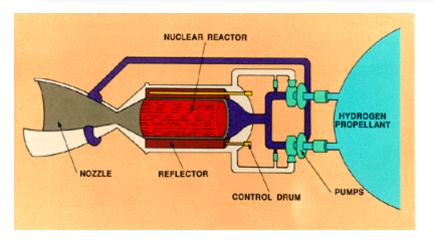


Energy Source	Death Rate (per TWh)	Percent - World Energy /Electricity		
Coal (electricity, heating, cooking)	100	26% / 50%		
Coal (electricity -world average)	60	26% / 50%		
Coal (electricity, heating, cooking) - China	170			
Coal (electricity) - China	90			
Coal - USA	15			
Oil	36	36%		
Natural Gas	4	21%		
Biofuel / Biomass	12			
Peat	12			
Solar (rooftop)	0.44	0.2% of world energy for all solar		
Wind	0.15	1.6%		
Hydro	0.10 (Europe death rate)	2.2%		
Hydro (world including Banqiao dam failure)	<b>1.4</b> (About 2500 TWh/yr and 171,000 Banquio dead)			
Nuclear	0.04	5.9%		

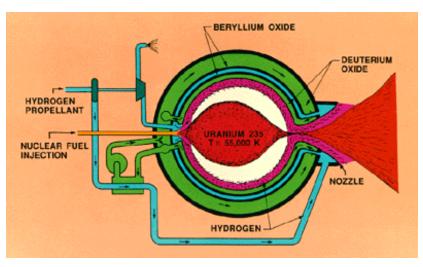
60% for coal for electricity, cooking and heating in China. Pollution is 30% from coal power plants in China for the particulates and 66% for sulfur dioxide. Mining accidents, transportation accidents are mostly from coal for electricity.



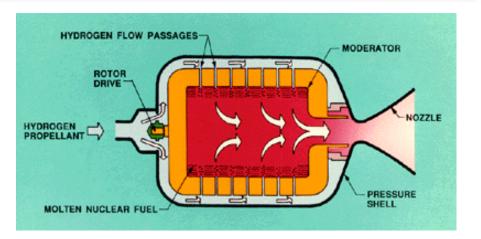
## First Generation NTP Systems Could Help Enable Highly Advanced Propulsion Systems



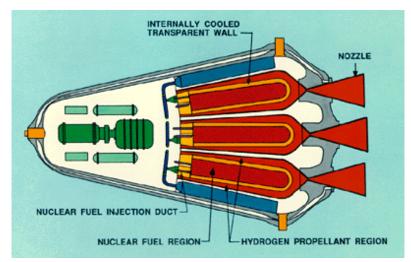
### SOLID CORE NUCLEAR ROCKET



Open-Cycle Gas Core Nuclear Rocket



### LIQUID CORE NUCLEAR ROCKET



### Closed-Cycle Gas Core Nuclear Rocket



- Space fission power and propulsion systems have the potential to enable ambitious missions throughout the solar system.
- Space fission power and propulsion will only be utilized if affordable and viable development strategies can be devised.
- Ongoing projects are focused on developing and demonstrating those strategies.