# **Resource Tracking Model Updates and Trade Studies**

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The Resource Tracking Model has been updated to capture system manager and project manager inputs. Both the Trick/General Use Nodal Network Solver Resource Tracking Model (RTM) simulator and the RTM mass balance spreadsheet have been revised to address inputs from system managers and to refine the way mass balance is illustrated. The revisions to the RTM included the addition of a Plasma Pyrolysis Assembly (PPA) to recover hydrogen from Sabatier Reactor methane, which was vented in the prior version of the RTM. The effect of the PPA on the overall balance of resources in an exploration vehicle is illustrated in the increased recycle of vehicle oxygen. Case studies have been run to show the relative effect of performance changes on vehicle resources.

#### Nomenclature

ARS	=	Air Revitalization System
BPA	=	Brine Processing Assembly
BRIC	-	Brine Residual in Containment
BSTA	=	Brine Storage Tank Assembly
CDRA	=	Carbon Dioxide Removal Assembly
CDS	=	Cascade Distillation System
$CH_4$	=	methane
CHX	=	Condensing Heat Exchanger
$CO_2$	=	carbon dioxide
EAM	=	Exploration Augmentation Module
EC	=	Crew and Thermal Systems Division of NASA Johnson Space Center
ECLSS	=	Environmental Control and Life Support System
ER	=	Automation and Robotics Division of NASA Johnson Space Center
EVA	=	extravehicular activity
GUNNS	=	General Use Nodal Network Solver
HAB	=	Habitation
HIDH	=	Human Integrated Design Handbook
НМС	=	Heat Melt Compactor
HyPA	=	Hydrogen Purification Assembly
$H_2$	=	hydrogen
$H_2O$	=	water
ISS	=	International Space Station
JSC	=	Johnson Space Center
$N_2$	=	nitrogen
OGA	=	Oxygen Generation Assembly
OGS	=	Oxygen Generation System

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$O_2$	=	oxygen
PCS	=	Pressure Control System
psia	=	pounds per square inch absolute
PPA	=	Plasma Pyrolysis Assembly
$PPCO_2$	=	partial pressure of carbon dioxide
$PPO_2$	=	partial pressure of oxygen
RLS	=	Regenerative Life Support
RR	=	Rest Room
RTM	=	Resource Tracking Model (for Regenerative Life Support)
SPE	=	Solid Polymer Electrolyzer
SR	=	Sabatier Reactor
SysML	=	System Modeling Language
TCCS	=	Trace Contaminant Control System
UPA	=	Urine Processing Assembly
Visio	=	a diagramming and vector graphics application; part of the Microsoft Office family
WHC	=	Waste and Hygiene Compartment
WPA	=	Water Processor Assembly
WPS	=	Waste Processing System
WRS	=	Water Recovery System
WSTA	=	Water Storage Tank Assembly
WTA	=	Waste Tank Assembly (of the UPA)
WWTA	=	Waste Water Tank Assembly (of the WPA)

## I. Introduction

OST exploration mission and habitat designs take advantage of the mass savings and efficiency of operations that a Regenerative Life Support (RLS) system will provide. The interaction between RLS subsystems involves many interdependencies both within and between subsystems. An integrated model of the architecture and the interconnections of components was needed to understand such interdependencies in a vehicle using a RLS. The Resource Tracking Model (RTM) (documented in the 2015 ICES paper<sup>1</sup>) was developed to model an integrated RLS to provide the capability of tracking the need, use, and regeneration of resources in an exploration vehicle during a simulated mission.

The capability to track the water  $(H_2O)$  resources during operation of a vehicle is needed to ensure that plans for an exploration mission provide adequate resources for the crew to accomplish mission objectives. The exchanges of resources between subsystems need to be coordinated so that adequate resources for one process are available when needed in another process.

Since the summer of 2015, the RTM has been refined in several key ways to add capabilities and to more closely match evolving plans for exploration vehicles. The major areas that have been refined are: 1) the way components interface with one another (reflected in the edited schematic) to reflect the exploration Environmental Control and Life Support System (ECLSS) team plans for ECLSS (as documented in an AIAA Space 2015 paper<sup>2</sup>); 2) the operation of the Oxygen Generation Assembly (OGA) (to continuously provide oxygen (O<sub>2</sub>) to match crew metabolic use); 3) carbon dioxide (CO<sub>2</sub>) collection systems to continuously collect CO<sub>2</sub> and provide the CO<sub>2</sub> needed to match the hydrogen (H<sub>2</sub>) provided to the Sabatier Reactor (SR); 4) SR operations to operate at a ratio that reacts all CO<sub>2</sub> entering the SR; 5) the addition of new simulations of equipment that will process methane (CH<sub>4</sub>) generated by the SR to recover and reuse the H<sub>2</sub> in the CH<sub>4</sub> (the Plasma Pyrolysis Assembly (PPA))<sup>3</sup> to break down the waste stream of gases from the SR and the Hydrogen Purification Assembly (HyPA)<sup>4</sup> to separate the H<sub>2</sub> from the PPA stream and make it available to be used in the SR.

In order to completely simulate the processes that affect resource use during exploration life support use, the processes that use resources during Extravehicular Activities (EVA) have to be included. Simulation of the EVA systems addresses the need for  $O_2$ ,  $H_2O$ , and nitrogen ( $N_2$ ) and for the processing of other consumables such as wipes. Subsystems that conserve cabin and/or airlock air during depress operations will affect the resources needed and thus need to be included. To address the EVA simulation need, meetings with the exploration EVA community are planned to ensure that RTM simulations of EVA processes are in concert with exploration planning. The RTM includes a simplified EVA airlock and cabin resources simulation. The EVA simulation will be added to a future version of the RTM.

The RTM is viewed as the next step toward integrating technologies into an exploration vehicle because it starts to consider implementation of technologies into a functional system and initiates the consideration of operational plans. It uses performance information from technology testing combined with the sizing of reservoirs and an operational approach for the sequential operation of RLS equipment. The RTM was developed to be a tool for assessing the interactions between RLS technologies that can lead to better planning of mission operations.

It is expected that the current version of the RTM will be used to study options for how to operate the RLS equipment and how changes in the mission plan will change the way in which the variety of systems interact. The RTM also enables changes in the compliment of RLS equipment to be made easily so that alternative architectures can be assessed. Several trade studies have been conducted with the RTM to illustrate how the model can be used to assess the resources required when different operational scenarios or different technology performance is employed.

This modeling effort was initiated in support of the NASA Advanced Exploration Systems project for study of an Exploration Augmentation Module (EAM).

Additionally the RTM offers compatibility with vehicle simulators that provides the capability to have ECLSS (via RTM) integrated with all other vehicle systems to conduct mission simulations.

## **II. Resource Tracking Model Features**

Features of the RTM include easily captured system architecture, Object Oriented Programming, easy integration into higher-level simulators, and the ability to keep the level of simulation high so that the integrated functions of the RLS can be run quickly and the RTM can be integrated into other simulations.

#### A. Modeling Data Sources

The RTM models the performance of a set of ECLSS equipment based on component operational or test data. Performance of the equipment is established based on operational data from the International Space Station (ISS) or on the most current data on advanced technologies.

A SR with performance based on ISS processes is assumed to recover  $O_2$  from  $CO_2$ . Cabin air humidity removal is done via a Condensing Heat Exchanger (CHX), with performance defined via the ISS CHX. Cabin  $CO_2$  removal and performance is simulated via an ISS Carbon Dioxide Removal Assembly (CDRA). H<sub>2</sub> for the SR is provided via the O<sub>2</sub>-producing OGA, with performance as in ISS OGA specification.<sup>5</sup> The ISS approach to operating the OGA assumes that the OGA is started when the cabin pressure requires O<sub>2</sub>, and operates continuously thereafter at a rate that matches the Pressure Control System (PCS) needs for O<sub>2</sub>. O<sub>2</sub> is introduced directly into the cabin from the OGA. The resulting H<sub>2</sub> is provided to the SR at a low rate. No storage of H<sub>2</sub> is included (similar to how the ISS ECLSS functions to interact with the SR commercial demonstration test objective).

Supporting functions of food processing, handling food wastes and human wastes are simulated according to operations representative of exploration missions. The amount of trash to be processed is defined in the habitation team logistics model<sup>6</sup> for trash products that are expected to be generated during a long-duration Mars mission. The function of the toilet is based on ISS toilet and operations technology to collect solid and liquid waste products, and to pretreat urine.

New technologies are simulated for urine processing and recovery of water from cabin waste products based on promising Cascade Distillation System (CDS)<sup>7</sup> and Heat Melt Compactor (HMC)<sup>8</sup> technologies. Water recovery from brine is included based on the Brine Residual in Containment (BRIC)<sup>9</sup> technology development. Each of those components is viewed as a generic capability to distill urine, recover water from brine, and recover water from habitation wastes; however, the specific performance of those components is based on the CDS, BRIC, and HMC technologies. Trash that contains water is assumed to be processed by the HMC. The Water Processing Assembly (WPA) filtration and ion removal system of the ISS is assumed for producing potable water.

Interaction with system managers for ECLSS led to changes in the RTM simulation presented in the 2015 ICES paper to reflect the system architecture planned by exploration ECLSS managers.<sup>2</sup> That system configuration is shown in Figure 1.

Figure 1 also includes new components for technologies that completed demonstration testing during the fall of 2015. Those address recovery of  $H_2$  from the  $CH_4$  produced in the SR to improve the recovery of the  $O_2$  from the  $CO_2$  that the crew produces. A PPA and a HyPA are modeled to simulate recovery of  $H_2$ , which is then used in the SR to supplement the  $H_2$  from the OGA and thus enable reacting more of the  $CO_2$  produced to recover more of the  $O_2$ .

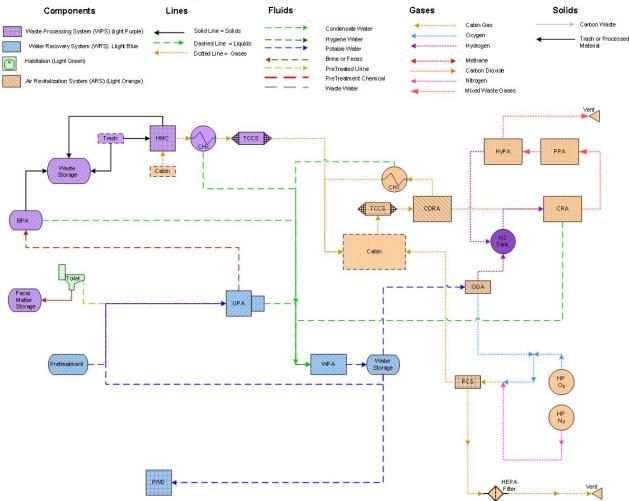
The RTM simulates crew functions using the Human Integrated Design Handbook<sup>10</sup> (HIDH)-defined metabolic rates and processes combined with the exploration logistics database for crew needs such as food and packaging that results in trash waste products. Interaction with NASA Johnson Space Center (JSC) experts resolved a small mass imbalance when using Human Systems Integration Requirements data directly. That led to understanding that the

HIDH-required food is not equal to the food that the crew consumes – a portion of that food is discarded with packaging and a portion is not wanted by a crew member (i.e., he or she doesn't eat the full portion).

Condensate water is provided directly to the WPA from the CDS, BRIC, HMC, and SR. SR water was thought to be very pure and thus compatible with the potable water supply system; however, system managers pointed out that the SR product water will have a significant gas content and will not be treated with biocide. The SR water is routed to the inlet of the WPA for processing to address those concerns. WPA product water is used for drinking and toilet flush, and to provide water for electrolysis in the OGA (as is done on ISS currently).

### **B.** Functional Schematic Development

The RTM schematic establishes how RLS components interact with fluid/gas streams. Although many subsystem processes are addressed, the schematics do not show the many reservoirs that several subsystems employ. Redundancy was not included in the RTM since the basic functions could be modeled without the complexity of failure simulations that would employ redundant components.



# Legends for Exploration Module ECLSS

#### Figure 1. Integrated RLS used in the RTM.

Life support provided information to include in the Trick/General Use Nodal Network Solver (GUNNS) simulator. The NASA JSC robotics team implemented the performance and operational logic in the RTM to operate the RTM to simulate exploration missions.

The RTM is also used in integrated vehicle simulations to simulate operation of the EAM in real time and is connected to displays and control system simulators to provide the capability to "fly" the EAM (as illustrated in Figure

2). The simulation applications range from laptop and desktop computer trainers to full-scale robotics hardware-inthe-loop facilities and virtual reality systems. Trick provides a data-driven real-time scheduling executive, input processing, data recording, and automatic code generation that is open source and freely available at https://github.com/nasa/trick.

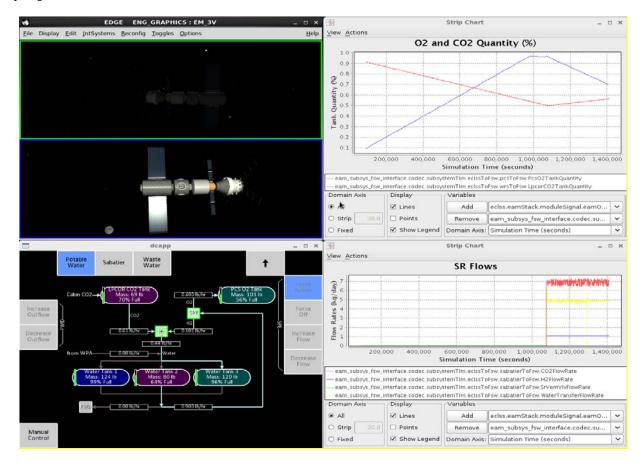


Figure 2. Displays and controls for RTM when run within an integrated deep space vehicle simulation.

In the case of the RTM, the fluid aspects of GUNNS were primarily used. This included fluid properties tables and often-used fluid system component models such as pumps, fans, valves, pipes, and tanks. Development of the RTM utilized System Modeling Language (SysML) schematics of Regen-ECLSS as a source of system information when developing the GUNNS-compatible Visio drawings.

# III. Environmental Control and Life Support System Performance Information and Mission Operations

The RTM has simulated the integrated functions of an advanced regenerative ECLSS for an exploration mission scenario. This required establishing a mission timeline that includes the general functions of the crew, and the operation of each of the regenerative ECLSS components.

The test scenario consisted of crew activities and equipment operations envisioned for a nominal 60 days of a deep space mission, and was the scenario that was discussed in the 2015 ICES paper.<sup>1</sup>

A basic day of operations was defined to test the RTM. A simulation provides insights into the normal exchange of fluids (and gases) that will take place during an exploration mission. The basic day shown in Figure 3 establishes the crew routines for daily activities including: sleep, nominal activities, exercise, and use of the commode (Rest Room (RR)), consumption of food and drinks (H<sub>2</sub>O), and generation of trash. A representative timeline of activities was developed for the crew to time processes (Figure 5). The timeline shown starts with crew wakeup at 0.0 hours.

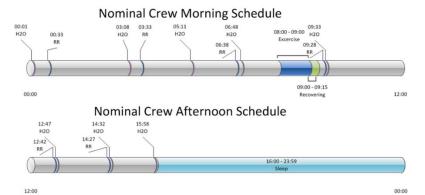


Figure 3. The crew timeline of activities for a basic day of exploration operations.

#### A. Logic for Operating the Exploration Vehicle Regenerative Life Support

All the operations involving the RLS of an exploration vehicle are included in the way the water, waste, air, and human logistics are sequenced during each of the 60 simulated days.

1. Logic for Heat Melt Compactor Operations

The logic for the HMC recognizes that compatible wastes will be processed over a 22 hour period. After that time the crew will unload the HMC and reload it with accumulated trash, and will start the process again.

2. Logic for Operating the Commode, Urine Processing Assembly and Brine Processing Assembly

The timing of the operation of the commode is based on the crew timeline. Each use results in a mixture of urine, urine pretreat, and flush water being pumped via an air/fluid separator to flow into the Urine Processing Assembly (UPA) waste tank assembly. The UPA is operated when the Water Tank Assembly (WTA) reaches a fill level and is stopped when an empty level is reached. Performance data for the UPA are based on testing of the CDS technology.

Brine is pumped to the Brine Processing Assembly (BPA) tank via pitot pumping in the UPA. The BPA is operated when the brine tank reaches a set fill level and continues over a long period to process all the brine. Performance data for the BPA are based on the BRIC technology. Other brine processing technologies are in work. The performance data from those technologies are expected to be used in future RTM simulations.

Distillate is pumped to the WPA Waste Water Tank Assembly (WWTA) during BPA operations. This routing is different than in the 2015 RTM paper<sup>1</sup> reflecting the system manager input that the distillate from the BPA will be compatible with the quality needed for the WPA.

3. Logic for Water Processor Assembly Operation

Operation of the WPA is the same as in the 2015 RTM paper.<sup>1</sup> Operation of the potable water tanks is sequenced to provide one receiving tank, one supply tank, and another that is in reserve. If the tanks are completely filled, additional water storage is assumed to be available and the amount of water stored in other tanks is tracked.

4. Air Revitalization System Processes that Affect the Exploration Augmentation Module Water Balance

Air Revitalization System (ARS) components that affect the water balance include: the CHX, which condenses water from the cabin atmosphere; the PCS that requires water to produce  $O_2$  (via electrolysis); the CDRA, which removes  $CO_2$  from the cabin and provides  $CO_2$  (to recover  $O_2$ ) for use in the SR, which combines  $CO_2$  and  $H_2$  to create water and  $CH_4$ .

CH<sub>4</sub> was vented in the prior version of the RTM but is now processed by the PPA<sup>3</sup> and HyPA<sup>4</sup> to recover H<sub>2</sub> for reuse in the SR. Simulation of the operation of the SR now includes use of the H<sub>2</sub> from the HyPA in addition to the OGA-produced H<sub>2</sub>. To simulate the functions of the OGA, SR, PPA, and HyPA, the constituent flows of H<sub>2</sub>, CO<sub>2</sub>, hydrocarbons, and H<sub>2</sub>O had to be addressed and included because those constituents affect the operating efficiency of those processors. An assumption for the goal of SR operations was made for the molar ratio of CO<sub>2</sub> to H<sub>2</sub> to simulate the mix of constituent gases. That molar ratio was used to calculate the efficiency of the SR processor and predict the resulting outlet flows from the SR. The condensed liquid water is pumped to the WPA WWTA via the liquid/gas separator of the SR.

Outlet gas constituents are routed to the PPA. Moderate temperature cooling was assumed for the SR, which led to the dew point temperature of the SR outlet gases. PPA efficiency was used to simulate PPA processing of the combined CH<sub>4</sub>, H<sub>2</sub>O, unreacted H<sub>2</sub>, and unreacted CO<sub>2</sub>. Products of the PPA were simulated based on performance curves provided in the 2015 ICES paper on development of the PPA.<sup>3</sup> The PPA products were then processed by the HyPA and, based on Fall 2015 testing of the HyPA,<sup>4</sup> an 85% recovery rate of H<sub>2</sub> in that stream was achieved for the

HyPA stream. The HyPA will probably process for a period of time to accumulate  $H_2$ , and will be regenerated by thermally releasing the  $H_2$ . An average rate of  $H_2$  recovery will be used as a simplification of the recovery process in the RTM simulation. The recovered  $H_2$  will supplement the  $H_2$  produced by the OGA to increase the rate of  $H_2$  and CO<sub>2</sub> reaction in the SR, thereby increasing the recovery of O<sub>2</sub> from the CO<sub>2</sub> generated by the crew. Other gases in the HyPA stream are to be vented to space and are thus lost from the vehicle RLS.

At present, the RTM does not include a  $H_2$  storage tank to accumulate  $H_2$  from the OGA and HyPA. The need for such a device may be established via RTM simulations.

The CHX and CDRA are operated in the RTM to maintain cabin humidity and keep partial pressure of carbon dioxide (PPCO<sub>2</sub>) below 2.0 millimeters of mercury. The water separator not only separates condensate from air, it pumps CHX-collected water to the WPA WWTA. The rate of humidity and CO2 removal vary based on crew metabolic rates and the assumption that the thermal control system will provide adequate cooling to operate the CHX.

CDRA operations are assumed to be nominal for collecting  $CO_2$  from cabin air, thus maintaining  $CO_2$  partial pressure within limits. As  $CO_2$  is added to the cabin by the crew, it is removed by the CDRA and is sent to a  $CO_2$  storage tank via a compressor. Compressed  $CO_2$  is sent to the SR when  $O_2$  is being generated by the OGA. The  $CO_2$  tank has been sized to be an ISS standard 50 kg capacity tank.

If the CO<sub>2</sub> tank is full but SR operation is required, CO<sub>2</sub> is vented until O<sub>2</sub> generation is required. If O<sub>2</sub> generation is required but no CO<sub>2</sub> is available, H<sub>2</sub> would be vented if the H<sub>2</sub> tank is full.

#### **B.** Test Mission Definition

To test the RTM, a nominal EAM mission lasting 60 days of operations was assumed, starting with crew arrival and occupation of the DSH. That period is adequate to establish the nominal operation of RLS equipment and cycling of RLS processes. The crew timeline of water and food consumption, exercise, trash, and metabolic waste generation (shown in Figure 5) was assumed.

Crew metabolic functions are defined via HIDH<sup>10</sup> data shown in Table 1 and via the timeline of nominal crew activities that describes when the crew would drink, eat, exercise, use the commode (Figure 3), and load the HMC with trash. The per crew information in Table 1 is used to calculate the crew metabolic inputs into the cabin considering the number of crew and a daily timeline of crew activities. The waste water tanks are filled and the potable water tanks are depleted based on those nominal daily and weekly activities (Table 2). That data establishes the capacity and initial loading of each of the tanks so that simulations can be initialized and the logic to address how to operate the tanks results in realistic system operations.

Automation of the rest of the RLS functions is assumed as related to the fill of tanks and the depletion of water and  $O_2$  resources. The RTM simulation calculates the quantities in each consumable container as a function of time related to the metabolic rates and the operation of the RLS equipment.

#### C. Water Processing Components of the Regenerative Life Support

The HMC operation has been simulated based on top-level estimates of the amount of waste that the HMC can process and the amount of water contained in that waste. The portion of water reclaimed by the HMC via evaporation then condensation is based on the HMC performance data from testing.<sup>7</sup> HMC water is pumped to the WPA WWTA.

#### 1. Water Recovery System (WRS) Operations

The Commode (or Waste and Hygiene Compartment (WHC)) performance is based on ISS WHC performance data. The ISS WHC mixes urine with 50 mL of condensate water (potable water on ISS) and 3 mL of pretreat for each use. Each use is estimated to take around 10 minutes, during which time the fan/separator is operating (it is assumed to operate for 20 minutes when used during defecations).

Use of the new pretreat for urine is assumed, thereby resulting in no need for the Urine Processing Assembly Precipitation Prevention Project Ion Exchange Column (included in the 2015 RTM paper<sup>1</sup>).

#### D. Air Processing Components of the Regenerative Life Support

The cabin pressure control relies on  $N_2$  from the PCS system, when required, and uses PCS  $O_2$  only for contingencies in which the OGA is not available. The OGA operations are assumed to start with crew ingress at 0 hours and continues at a rate approximately equal to crew consumption of  $O_2$  to maintain cabin partial pressure of oxygen (PPO<sub>2</sub>). OGA operation is simulated to introduce  $O_2$  directly into the cabin, and  $H_2$  goes directly to the SR.

Parameter	Rate	Breakdown	<u>Units</u>
Consumption Rate H2O	2.9		kg/crew/day
		2	kg/crew/day drinking
		0.5	kg/crew/day for food rehydration
		0.4	kg/crew/day for hygiene
Production Rate H2O Vapor	1.85		kg/crew/day
Production Average Rate Urine	1.696		kg/crew/day
		1.63	L of water/crew/day
		0.066	L of solids/crew/day
Fecal matter average	150		grams (by mass)
Average two defecations per day	2		
		150	mL (by volume) /crew/defecation
			ml of water /crew/day (50 ml
Feces will have an average		100	/crew/defecation)
Consumption Rate O2	0.82		kg/crew/day
Production Rate CO2	1.04		kg/crew/day
Total food required	1.83		kg/crew/day
Food Consumed		1.5189	kg/crew/day
Food not consumed (rejected c	or waste)	0.3111	kg/crew/day
Water in food consumed		0.701	kg/crew/day

Table 1. Crew Metabolic Rates (from HIDH)

Table 2. Capacities and Initial Fill of the WRS and PCS Tanks

Subsystem	Component	Function	Acronym	Cap	acity	Starting	Startir	ng mass
				LB	KG	% Full	LB	KG
WRS	WPA	Waste Wa	ater Tank					
			WWTA	125	56.81	0	0	0
		Potable w	ater tanks					
			WSTA1	125	56.81	95	118.75	53.97
			WSTA2	125	56.81	95	118.75	53.97
			WSTA3	125	56.81	80	100	45.45
	Pretreat tank	Pretreat L	Irine	5	L			
	CDS	Waste Storage						
			WSTA	32.3	14.7	0	0	0
		Brine Storage						
			BSTA	32.3	14.7	0	0	0
Solid Waste		Distillate S	Storage					
			DSTA	32.3	14.7	0	0	0
Solid Waste	HMC	No storag	e only recove	ery of water a	and compact	ion of waste	products	
				Car	acity	Starting	Startir	ng mass
Pressure Cor	ntrol Svstem	Gas stora	ae	ft3	2.3       14.7       0       0         2.3       14.7       0       0         2.3       14.7       0       0         2.3       14.7       0       0         2.3       14.7       0       0         vater and compaction of waste products       0       0         Capacity       Starting       Starting max         3       KG       % Full       LB         5.2       83.2       95       37.4       74         5.2       83.2       95       37.4       74	KG		
	O2 Tanks		Tank 1	15.2	_			78.19
			Tank 2	15.2	83.2	95	37.4	78.19
	N2 Tanks		Tank 1	15.2	94	95	42.7	94
			Tank 2	15.2	94	95	42.7	94

The H<sub>2</sub> flow into the SR from the OGA is limited to that produced when  $O_2$  is supplied to the cabin at metabolic rates. Thus, there are two factors limiting the operation of the SR: the H<sub>2</sub> supply rate, and the CO<sub>2</sub> supply rate. The H<sub>2</sub> flow rate limits the amount of H<sub>2</sub> that can be used to react with the CO<sub>2</sub> in the SR. The new approach to recovering the O<sub>2</sub> from cabin CO<sub>2</sub> involves recycling the H<sub>2</sub> by processing the SR outlet stream of gases to separate the H<sub>2</sub> from compounds and return the recovered H<sub>2</sub> to the SR. The recirculated H<sub>2</sub> enables reacting more of the CO<sub>2</sub> and thus recovery of more O<sub>2</sub>.

SR operations are very efficient when the molecular ratio of  $H_2$  to  $CO_2$  is 4.5:1. The simulation of SR operations that uses the 4.5:1 ratio results in a waste gas stream that contains no residual  $CO_2$ . However, the waste gas stream will contain unreacted  $H_2$  and residual water in addition to the  $CH_4$ .

Dr. Jeff Sweterlitsch/NASA JSC was consulted and provided insights that were essential in translating the chemistry of molecular ratios into the kg/hr flows used in the RTM. Assumptions used were a crew of four for rates of CO<sub>2</sub> generation and O<sub>2</sub> consumption; a moderate temperature ( $65^{\circ}F$  ( $18^{\circ}C$ )) cooling used in the SR CHX (to calculate the condensation rates and predict the amount of residual H<sub>2</sub>O in the SR outlet gas stream). Those calculations are shown below:

Assumptions:

- Flow rate of H<sub>2</sub> entering the Sabatier is 1.09 kg/day (based on a crew of four and the O<sub>2</sub> flow needed to match metabolic use of O<sub>2</sub>)
- 2) Chemical reaction assumes 4.5 moles of H<sub>2</sub> per mole of CO<sub>2</sub> with no excess CO<sub>2</sub> in CH<sub>4</sub> stream
- 3) Occurs at ambient (101325 Pa)
- 4)  $18^{\circ}C$  (65°F) dew point of H<sub>2</sub>O = 2126.8 Pa pp H<sub>2</sub>O (Sweterlitsch's equation)

$$\frac{1.09 \frac{kg H_2}{day}}{0.002 \frac{kg H_2}{mol H_2}} = 545 \frac{mol H_2}{day} \text{ supplied}$$

$$\frac{1 \mod CO_2}{4.5 \mod H_2} \times 545 \frac{mol H_2}{day} = 121.1 \frac{mol CO_2}{day} \text{ supplied}$$

$$121.1 \frac{mol CO_2}{day} \times 0.044 \frac{kg CO_2}{mol CO_2} = 5.33 \frac{kg CO_2}{day} \text{ supplied}$$

$$\frac{2 \mod H_2O}{1 \mod CO_2} \times 121.111 \frac{mol CO_2}{day} = 242.2 \frac{mol H_2O}{day} \text{ generated}$$

$$242.2 \frac{mol H_2O}{day} \times 0.018 \frac{kg H_2O}{mol H_2O} = 4.36 \frac{kg H_2O}{day} \text{ generated}$$

$$\frac{2}{1+2+0.5} = 0.571 \frac{mol H_2O}{mol products}$$

$$0.571 \frac{mol H_2O}{mol products} \times 101325 Pa = ppH_2O = 57900 Pa$$

$$\frac{57900 Pa - 2126.8 Pa}{57900 Pa} = 96.3\% H_2O \text{ condensed}$$

$$4.36 \frac{kg H_2O}{day} \times 96.3\% H_2O \text{ condensed} = 4.20 \frac{kg H_2O}{day} \text{ generated}$$

$$121.1 \frac{mol CH_4}{day} \times 0.016 \frac{kg CH_4}{mol CH_4} = 1.94 \frac{kg CH_4}{day} \text{ generated}$$

$$\frac{0.5 \mod H_2}{4.5 \mod H_2} \times 1.09 \frac{kg H_2}{day} = 0.12 \frac{kg H_2}{day} \text{ urreacted in methane stream}$$

$$4.36 \frac{kg H_2O}{day} \times (100\% - 96.3\%) H_2O \text{ uncondensed} = 0.16 \frac{kg H_2O}{day} \text{ in methane stream}$$

Overall mass balance:

$$5.33 \frac{kg CO_2}{day} + 1.09 \frac{kg H_2}{day} = 1.94 \frac{kg CH_4}{day} + 4.20 \frac{kg \ liquid \ H_2O}{day} + 0.16 \frac{kg \ vapor \ H_2O}{day} + 0.12 \frac{kg \ H_2}{day}$$

In testing of the PPA<sup>3</sup> it was found that the performance of the PPA is affected significantly by the amount of gases other than CH<sub>4</sub> in the outlet SR gas stream. Dr. Morgan Abney reported on PPA development results in 2015<sup>3</sup> and provided results for a pure CH<sub>4</sub> stream and a stream from a SR that is most representative of expected exploration vehicle operations. The results of that study have been used to simulate the operation of a PPA unit with a crew of four. The outlet conditions of the PPA are calculated using the SR constituent gas flow and molecular ratios to simulate PPA performance. Only the CH<sub>4</sub> is expected to be reacted in the PPA, thus the other gases in the SR stream are simulated as passing through the PPA unreacted. Downstream, the gas stream will contain unreacted CH<sub>4</sub>, the H<sub>2</sub> resulting from the PPA reaction of CH<sub>4</sub>, the H<sub>2</sub> and H<sub>2</sub>O in the inlet stream.

The HyPA processes that stream and, based on testing done in the fall of  $2015^4$ , will recover 85% of the H<sub>2</sub> in that stream. The HyPA will recover H<sub>2</sub> by absorbing the H<sub>2</sub> from the gas stream, then desorbing it during a regeneration process. For the RTM simulation, the recovery of the HyPA-absorbed H<sub>2</sub> will be simulated as a continuous process. In reality, the desorption process will be performed over a short duration. That process is approximated via the RTM

through the continuous flow of  $H_2$ . The need to have a process that provides somewhat continuous  $H_2$  flow may force the inclusion of a  $H_2$  storage tank.

The goal of the PPA and HyPA recovery of  $H_2$  is to increase the amount of  $CO_2$  that can be reacted and thus increase the  $O_2$  recovery rate. However, a balance is not assured since the  $H_2$  flow rate is restricted by the OGA need to provide  $O_2$  at metabolic rates, and the  $CO_2$  is available at the rates generated by the crew. If an imbalance results in more  $CO_2$  being collected than can be reacted in the SR, then excess  $CO_2$  will have to be stored or vented. Similarly, if more  $H_2$  is available than needed to react with the metabolic  $CO_2$ , then  $H_2$  would need to be vented.

In the HyPA, the gases that are not absorbed are to be vented. That vent flow will contain some  $H_2$  (not absorbed), some  $CH_4$  (that was not reacted in the PPA), some residual  $H_2O$ , and other by-products of the PPA reactions. The RTM and related spreadsheet track the mass of those vented gases as the residuals that are not recovered in the  $H_2$  absorption process.

The SR reaction of  $H_2$  and  $CO_2$  will use  $H_2$  provided by the OGA and  $H_2$  provided by the HyPA to react as much of the  $CO_2$  as possible. The water generated by the SR flows to the WPA to be processed into potable water that can then be used to generate  $O_2$  in the OGA.

## **IV.** Test Case Results

The 60-day test case was simulated using the RTM model configured with information to define the RLS system modeled, the mission data for a nominal day of operations, and the component performance data. Crew operations are the same as documented in 2015, so inputs from metabolic processes and waste generation is the same, except that food is simulated as that actually consumed (as opposed to the required food, which includes rejected food and food that is lost in packaging).

With the OGA providing the  $O_2$  needed to control cabin PPO<sub>2</sub>, NASA identified the need to control the OGA rates to address fluctuations in cabin PPO<sub>2</sub> associated with nominal, then exercise, then sleep metabolic rates. Oscillations in cabin PPO<sub>2</sub> resulted without controls on the OGA rates using a constant rate combined with the small (relative to the ISS) volume of the exploration module. The RTM solution was to develop a control strategy that changed the OGA O<sub>2</sub> generation rate (via changing the inlet water flow rate) to keep the cabin PPO<sub>2</sub> within a narrow control band that did not require the PCS to supplement O<sub>2</sub> flow. That control and is illustrated in the cabin PPO<sub>2</sub> and other pressures shown in Figures 4 and 5.

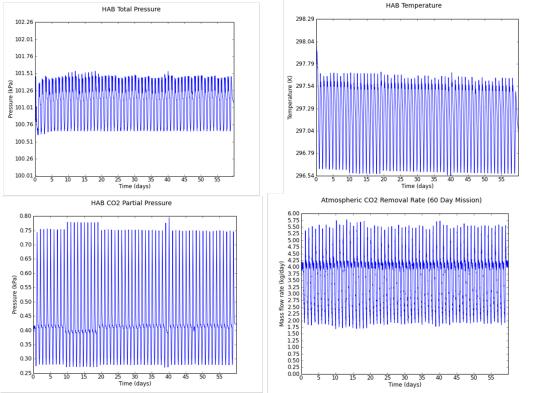


Figure 4. RTM 60-day mission. Habitation (HAB) module pressure, temperature, PPCO<sub>2</sub>, and CO<sub>2</sub> removal rate.



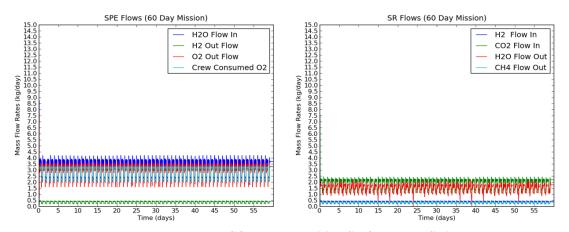


Figure 5. RTM 60-day mission. O<sub>2</sub> and CO<sub>2</sub> tank quantities, SR flows, and Solid Polymer Electrolyzer flows.

The changes of water routing that have distillate flowing to the WPA is reflected in the rates that water accumulates in tanks, as illustrated in Figure 6. Those profiles are very similar to those presented in the 2015 RTM paper.<sup>1</sup> Thus, the changes in water routing did not change the amount of water recovered by the RLS. The recovered water is shown in Figure 7.

The lower plots of Figure 7 show the quantity variations of the three potable water tanks. In the event all three tanks are full, the WPA water is flowed into an overflow tank so that the model can keep track of the excess water production. This trend can be observed in the last plot in Figure 7.

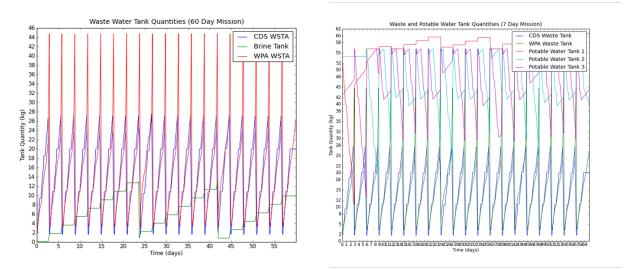


Figure 6. RTM 60-day mission. Waste and potable water tank quantities.

Figure 6 shows the CDS, Brine and WPA waste water and the related WPA and potable water tank quantities. The quantity of water produced during the 60 day EAM mission totals of more than 1000 kg of water that is reclaimed.

An excess of water (lower-right plot of Figure 7) is predicted of around 160 kg when those quantities are compared to the potable water used by the crew and by the Solid Polymer Electrolyzer (SPE) for electrolysis (lower-left plot). The excess is a result of the water content in food and the HMC trash processing that is not removed via the Potable Water Dispenser.

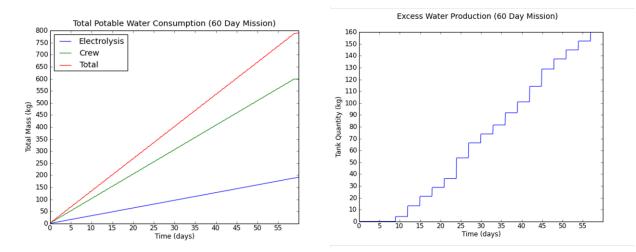


Figure 7. Waste and potable water production/consumption, and excess potable water production.

#### A. Mass Balance of Water and Oxygen during Operation of the Exploration Augmentation Module

Viewing the balance of  $H_2O$  for the vehicle requires considering all the potential  $H_2O$  processes because  $H_2O$  will shift from one process to another during the operation of the vehicle. Additionally, the crew use of  $H_2O$  has to consider several factors, including drinking  $H_2O$ ,  $H_2O$  consumed via food, and  $H_2O$  recovered in trash products. Movement of  $H_2O$  around the vehicle will depend on operation of  $H_2O$  collection in the commode via urine, condensate in the CHX, and the HMC. Additionally,  $H_2O$  used in the OGA to create  $O_2$  and  $H_2O$  produced via the SR will move resources. Automated controls driven by logic for how to operate the equipment will determine when each of the recovery components operates based on tank quantities and related processes. That movement of water and related resources has been illustrated in the RTM plots for the simulated 60 days of mission time just presented.

The RTM calculates where the inventory of H<sub>2</sub>O is at any time and illustrates how the H<sub>2</sub>O resource flows from the variety of components and storage tanks during the operation of the vehicle.

A set of logic has been developed to check the mass balance based on the performance of the variety of components included in the RTM. The logic is implemented in a Microsoft Excel spreadsheet that uses component performance data to calculate the flow through each component and how much of the resource is used or created during operation of the component. To check the mass balance, the spreadsheet tracks the flows through each component based on the length of time the component is operated.

In a RLS, each of the subsystems balances inputs and outputs during the time it is operating. For example, Table 4 shows how the SR and SPE inlets balance the outlets. The same balance is achieved for each of the RTM components.

The spreadsheet version of such checks shows that during this 60-day mission, the SPE (OGA) constrains SR use because the amount of  $H_2$  available via the OGA and the PPA-HyPA is not enough to react all the CO<sub>2</sub> that is metabolically produced.

A vehicle mass balance must assess the inlets into the RLS and the outlets from the RLS.

Products entering the RLS are:

- 1) food,
- 2) trash (that is processed by the HMC), and
- 3) urine pretreat.

Products that exit the RLS are:

- 1) unused trash,
- 2) stored feces,
- 3) brine solids,
- 4) vented gases (unreacted CH<sub>4</sub> and unreacted H<sub>2</sub> and other PPA and HyPA products),
- 5)  $CO_2$  (from  $CO_2$  storage), and
- 6) atmosphere that is leaked from the cabin.
- 7) Water that is stored

The ARS inputs are shown in Table 3, whereas the new SR ARS processes are shown in Table 4. The new information for the PPA and HyPA plus the mission results are shown in Table 5. The color coding legend has been added to visually show the system the information relates to (via color) and the nature of the data being shown. This data shows the nature and the values used in calculations of the functions or the RLS equipment.

Revital	ization System Processes (for those that a	affect water)		Time of Print	=	3/16/2016 9:27				
	that address recovery or use of water are entered her	e to capture the in	outs from the C	rew and products that each c	omponent p	provides				
Compon	nents included are:									
	CHX, OGA, CDRA, Sabatier Reactor, Vents									
Mission	parameters									
	Mission length	<u>60</u>	Days		Input	From Link	Calculated	Total	Calculated Total	Purple = Waste Proces
	Number of Crew		#		Input	From Link	Calculated	Total	Calculated Total	Blue = Water Recover
					Input	From Link	Calculated	Total	Calculated Total	Green = Habitation
Metabol	lic Crew Products				Input	From Link	Calculated	Total	Calculated Total	Tan = Air Revitalizatio
	H2O vapor	1.85	kg/crew/day		Input	From Link	Calculated	Total	Calculated Total	Vehicle level
	H2O vapor produced	444.00	kg							
						Changed from 2015 ICES pape	er version			
	CO2 Production Rate	1.04	kg/crew/day			New Information				
	CO2 Produced	249.60	kg							
				Assume all CO2 Produced is						
	CO2 Removed by CDRA	249.60	kg	removed by the CDRA						
O2 Provi	isions									
	O2 consumption rate	0.82	kg/crew/day							
	O2 Consumed	196.80	kg							
OGS Ope	erational Rates (Specification Requirement)									
	Water use rate		kg/day							
	O2 Generation rate		kg/day							
	H2 Generation rate	1.09	kg/day							
OGS Ope	erations to equal O2 use rate									
	O2 Generation rate	3.28	kg/day							
	H2 Generation rate		kg/day							
	OGS time operated during the mission		days							
		00								
OGS Wat	ter use									
	Water used during OGS operation	221.40	kg							
	Tank O2 Capacity	78.19	kg							
					Input	From Link	Calculated	Total	Calculated Total	Purple = Waste Proce
OGS Mis	ssion Parameters				Input	From Link	Calculated	Total	Calculated Total	Blue = Water Recove
	Oxygen generated during the mission	196.80	kg		Input	From Link	Calculated	Total	Calculated Total	Green = Habitation
	H2 Produced by OGA	24.60	*		Input	From Link	Calculated	Total	Calculated Total	Tan = Air Revitalizatio
			-		Input	From Link	Calculated		Calculated Total	Vehicle level
CO2 Stor	rage tank									
_	CO2 tank capacity =	50.00	kg			New Information				
		23.00								1

 Table 3. ARS Inputs for the RTM

The mass balance spreadsheet considers all inputs and outputs to calculate the balance. The summary page of the mass balance spreadsheet is shown in Table 6. Data from the summary show that 365 kg of food is consumed, HMC-related trash produces 68 kg of distillate and 4kg of pretreat and 50 kg of stored CO<sub>2</sub> or 661 kg of RLS inputs. Out of the RLS, 175 kg of trash is sent to storage from the HMC, 58 kg of waste solids (fecal matter, solids in urine and BRIC solids), 137 kg of gases are either vented or leaked for a total stored or vented, and 280 kg of water is stored for processing for a total of 664 kg of outputs from the RLS. The small difference of 3 kg shows that mass is conserved.

Other pages of the mass balance spreadsheet address:

- 1) Mission parameters to define the mission in length, the compliment of equipment used, reservoir sizes
- 2) Crew data all the functions relating to crew consumption and production of resources
- 3) ARS processes ARS functions related to water balance, PCS, CHX, SPE, SR operations
- 4) WRS processes processes that provide potable water and those that recover H<sub>2</sub>O
- 5) Atmospheric leakage to calculate how much of each constituent is lost
- 6) HMC parameters to establish quantities of waste that are processed to recover  $H_2O$

The use of a RLS minimizes the loss of consumables, which must be addressed via provisions taken on exploration missions. Food,  $H_2O$ ,  $O_2$ ,  $N_2$ , and many other consumables will be provided at the start of each mission. The amount will be determined based on crew size, mission length, and technologies used in exploration vehicles. Simulation of missions using RTM will help in establishing the amount of each resource that must be provided to carry out each mission. Steady-state assessments with programs such as the Advanced Life Support Sizing Analysis Tool will also aid in establishing the total of each consumable that will be needed.

The RTM provides estimates of where the major resources are within a vehicle using RLS. That information enables mission planners to monitor the fill state of the variety of systems in the vehicle to assess the overall operation of the vehicle. Thus, the balance of the processes employed by the vehicle can be monitored.

The mass balance of the integrated operation of the RLS components of the exploration habitat module is illustrated, and it shows that the flows of water in and out of components and the crew is balanced even though the logic of operations shifts the water resource from one part of the vehicle to another over the week of nominal operations

pecificatio	n Sabatier Reactor Operations					Sabatier Specification rates in	English un	its
				Limited by Molar ratio				
	CO2 Use Rate	2.58	kg/day	below		In flow rate of CO2:	0.63	lb/hr
	H2 Use Rate	0.41	kg/day			In flow rate of H2:	0.10	lb/hr
						Out flow rate of CH4 (vented		
						or processed):	0.32	lb/hr
						Out flow rate of H2O:	0.41	lb/hr
Sabatier Rea	ctor Calculation of Outlet Flows (from Jeff Sweterlitsc	h 10/28/201	5)					
	H2 : CO2 molar ratio	4.5	Molecular R	atio of H2 to CO2				
	Total H2 inlet flow rate - added the HyPA H2 flow							
	to the OGA H2 Flow		kg/day		mol/day	Added HyPA outlet H2 flow		
	system pressure	14.7	-	101356.500				
	exit temperature	65	°F	291.483	К			
	saturated ppH2O at exit temperature			2126.843				
	H2O generated				mol/day			
	mole fraction H2O generated			0.571				
	theoretical ppH2O generated			57918.000	Ра			
	CO2 inlet flow rate	2.921	kg/day	66.378	mol/day	Use total H2 flow		
	H2O liquid outlet flow rate	2.302	kg/day	127.881	mol/day			
	Outlet Methane Stream Constituents							
	CH4 outlet flow rate	1.062	kg/day	66.378	mol/day			
	CO2 outlet flow rate	0.000	kg/day	0.000	mol/day			
	H2 outlet flow rate	0.133	kg/day	33.189	mol/day			
	H2O vapor outlet flow rate	0.962	kg/day	53.447	mol/day	Changed H2 flow to toal into S	R	
	Total flow in Methane Stream of SR	2.1569	kg/day					
	% condensed H2O	0.963	Fraction					
Assume SR r	uns at low rates for whole mission (If OGS constrains SR	operation)		4.5:1 Mol Ratio implies no C	02 in outlet	stream		
	Time of SR operation = OGS time	60.00	days					
	H2 from OGA used during mission	24.6000	kg					
	H2 from HyPA used during the mission	11.2391	kg					
	Total H2 used by SR during the mission	35.8391	kg					
	Liquid H2O produced during mission	138.1110	kg					
	CH4 Outlet from SR	63.7227	kg					
	Total Outlet Methane Stream flow mass during the							
	mission	<u>129.4112</u>	<u>kg</u>					
SR CO2 use								
	CO2 produced by crew during the mission	249.6000	kg					
	CO2 used by SR during the mission	<u>175.2373</u>	kg		PPA Mass I	Balance		
	CO2 stored during the mission	50.0000			Total gases	; in =	129.4112	
	CO2 Vented	24.3627			Total gases	sout =	129.4112	

#### **Table 4. Sabatier Data to Calculate Constituent Flows**

Table 5. PPA and HyPA Component Calculations and ARS Mission Masses

Plasma Pyrolysis Assembly (PPA) simulation (based on ICES -2015	5-120)							
4 crew Conversion efficiencies								
			2/16 = Mol ratio of H2					
Power	760	w	versus CH4					
CH4 conversion efficiency	66	<u>%</u>		Input	From Link	Calculated Total	Calculated Total	Purple = Waste Proce
H2 Recovery efficiency	46	<u>%</u>		Input	From Link	Calculated Total	Calculated Total	Blue = Water Recove
Amount of CH4 reacted	0.7009	kg/day						
H2 converted from CH4	0.0876	kg/day		Input	From Link	Calculated Total	Calculated Total	Green = Habitation
H2 flow from PPA	0.2204	kg/day	0.33	Input	From Link	Calculated Total	Calculated Total	Tan = Air Revitalizati
Other Gases from PPA	1.9365	kg/day	0.415	Input	From Link	Calculated Total	Calculated Total	Vehicle level
Hydrogen Purification Assembly (HyPA) simulation (based on Fall	2015 MSFC 1	esting)						
4 crew Conversion efficiencies					Changed from 2015 ICES	paper version		
H2 Recovery efficiency	85	%			New Information			
H2 captured by the HyPA (available for SR operation)	0.1873	kg/day						
H2 recovered by PPA and HyPA during the mission	11.2391	kg		HyPA Mas	s Balance			
				Inlet gas s	tream =	129.41		
H2 in vented gases from the HyPA	0.0331	kg/day		Outlet H2	to SR =	11.24		
Gases vented from the HyPA	118.1721	kg		Outlet ven	ted gases =	118.17		
				Total HyP	A outlet gases =	129.4112		
Manually iterate using estimates of the outlet HyPA H2 flow until	the estimate	matches the c	alculated outlet HyPA H2 flow	,				
The balance is achieved with a HyPA outlet H2 flow								
of 0.1873 Kg/day								
Products of combined CDRA, OGA, SR, PPA and HyPA operation of	during the mi	ssion						
OGA Operational time	60.00	days						
SR operational time during mission	60.00	davs						

Resource	Tracking Model Mass Balance						Date print	ed =	3/16/2016 9:48		
		Value	Units								
	Mission Duration =	60	Days		Data Ent	rv Ledgend	/System Cold	or Sche	me		
	Number of crew =		#			.,	/ - <b>/</b>				
	Number of crew -		"		Input	From Link	Calculate	Total	Calculated Total	Purple = Was	te Proc
	ted masses				Input	From Link	Calculate			Blue = Water	
rew rela		600	ka				Calculate			Green = Hab	
	H2O consumed (Drink+Hydration of food + Hy				Input	From Link			Calculated Total		
	Food consumed	<u>365</u>			Input	From Link	Calculate			Tan = Air Re	vitalizatio
	Water in food	<u>168</u>			Input	From Link	Calculated	Total	Calculated Total	Vehicle level	
	Total H2O consumed	<u>768</u>	kg								
			-								
	O2 Consumed	<u>197</u>	-								
	CO2 Produced	<u>250</u>	kg								
	Urine produced	<u>407</u>	kg			Lost or ver	ted consumation	ables			
	Feces produced	<u>58</u>	kg				Cabin Leaka	nge - C	onstituent Mass Leal	<u>ked</u>	
	Water in Feces	<u>24</u>	kg				<u>N2</u>			<u>2</u>	kg
							02			<u>1</u>	kg
RS via C	HX, OGA, CDRA, SR, PPA, HyPA						H2O			<u>0</u>	kg
	Net H2O Used	83	kg				CO2			0	kg
	Net CO2 Used	175	kg				Total Leake	d		3	kg
	Net O2 Produced	197	•								
							Net H2 vent	ed		2	kg
	Net H2 Vented	2	kg				-		the Mission		kg
	HyPA CH4 and other gases Vented	<u>118</u>					-		er gases Vented	118	
							пуря спа а	nu otne	er gases venteu	110	кy
	CO2 Stored at the End of the Mission		kg								
	CO2 Vented during the Mission	24	kg				Total Lost/	ventea	products related to	<u>148</u>	кg
VRS prod											
						RLS Mass E	Dalanca				
	CDS Distillate produced	451	ka		-		Food Consu	mad		365	ka
						Inputs			n		
	HMC Distillate produced		kg		-		HMC trash			242	
	Condensing HX Distillate produced	<u>444</u>					Urine Pretre		=		kg
	Total distillate to WPA	<u>963</u>			_		CO2 stored	during	the Mission	<u>50</u>	kg
	Total Potable water produced	<u>963</u>	kg								
							<b>Total Input</b>	<u>s</u>		<u>661</u>	kg
	Total Water Consumed	<u>836</u>	<u>kg</u>	Balance to	4.9917						
	Total Water Recovered	<u>880</u>	<u>kg</u>			Outputs	HMC trash	returne (	d (pucks)	<u>175</u>	kg
							Feces store	d		<u>58</u>	kg
	Total water stored at mission start	<u>153</u>	kg				Brine Solids			4	kg
	Total water used from potable storage	<u>683</u>	kg				Net H2 vent	ed		2	kg
	Total water to potable storage	963	kg				CO2 Vented	during	the Mission	24	kg
	Change in H2O in Potable storage	280	kg				HyPA CH4 a	nd othe	er gases Vented	118	kg
							Gases leake				kg
	Potable water remaining at mission end	433	kg							_	3
							Sum Outpu	ts		<u>384</u>	kg
aste pr	oducts to storage										
	Fecal Matter	58	kg				Change in s	tored v	vater	<u>280</u>	kg
	H2O in fecal matter		L (or kg) of v	vater							
	Solids in Urine		L of solids				Total Outpu	uts + Ste	ored Water	664	kg
	BRIC solids		kg of solids								
	Total H2O related products to storage		kg			Difference	in Total Incu	ts mate	hes Total Outputs +	Stored Water -	
	Total neo relateu products to storage	<u>70</u>	"9			Difference	. iotai ilipu	ifferen		JUICU WALEI -	-0.4

# Table 6. Mass Balance Spreadsheet Results for a 60-day Mission

# V. Trade Studies

The RTM has been used for several trade studies as an example of the types of assessments that the RTM can support. The RTM can show how the transient behavior of the integrated RLS changes with performance changes in the variety of components. It can also show how the trends change when alternate technology is used for a particular function.

The RTM spreadsheet can be used to quickly address the overall mission resource use for changes in a technology performance or architecture. The spreadsheet can address how the overall mission resources are used, but it cannot establish the trends in resource use across the RLS.

# A. Study of the Changes Associated with the Addition of the Post Sabatier Reactor Processing of the Integrated Methane Stream

The initial trade study focused on the benefits of the addition of the PPA and HyPA assemblies for reusing  $H_2$  to recover more of the  $O_2$  from metabolic  $CO_2$ . The recovery of the  $O_2$  increases the amount of  $CO_2$  reacted, thus reducing the amount of  $CO_2$ ,  $CH_4$ , and other SR waste gases that have to be vented. It also increases the amount of water generated in the SR, thus reducing the net amount of water required for the SR and OGA operations. The data in Table 7 shows that the changes are significant over the 60 days of mission time assessed. The benefits would continue for the length of an exploration mission. The trade of the development cost versus the benefits in achieving better closure would need to consider an actual mission and the cost of resources.

This trade shows that while the  $O_2$  produced and the  $H_2$  provided by the OGA is the same, the amount of  $CO_2$  used increases by 55 kg and the net water used drops from 127 kg to 83 kg. The net gases vented increases by 9 kg (related to increased  $CO_2$  use).

The overall gain achieved by recovering H2 from the CH4 waste stream of the SR is 33 kg for the 60 day mission. That is a significant gain and the gain would be greater if the mission to be flown is longer.

## VI. Overview and Conclusions

The refinement of the RTM involved changes to reflect plans for routing fluids and the inclusion of new ARS components to more completely recover the O<sub>2</sub> from metabolic CO<sub>2</sub>.

The refined version of the RTM was used to predict the balance of the variety of RLS fluids and gases for a simulated 60-day period of nominal exploration vehicle operations. The inclusion of a PPA and related HyPA provides added closure of the RLS. However, even including those components, recovering the H<sub>2</sub> from SR wastes, and reusing the H<sub>2</sub>, there is still not enough H<sub>2</sub> to completely recover the O<sub>2</sub> from crew-generated CO<sub>2</sub>. Recovering and reusing the H<sub>2</sub> in the SR outlet stream improves closure by using 55 kg more of the CO<sub>2</sub> and reducing the net water used in the ARS from 79 kg to 24 kg.

Using a PPA and HyPA to recycle H2	2					ARS resources when venting the Sabatier	waste Ga	s Stream	
abatier Reactor Calculation of Outlet Flows (from Je	off Swotarli	sch 10/28/2	015)		Sabati	er Reactor Calculation of Outlet Flows (from Jeff Swet	orlitsch 10/29	(2015)	
H2 : CO2 molar ratio			atio of H2 to	CO2	Sabali	H2 : CO2 molar ratio		Molecular R	atio of H2 tr
Total H2 inlet flow rate - added the HyPA		molecularit	000011200	002				molecular h	
H2 flow to the OGA H2 Flow	0.5974	kg/day	298.700	mol/day		Total H2 inlet flow rate	0.4100	kg/day	205.000
system pressure	14.7	psia	101356.500	Pa		system pressure	14.7	psia	101356.50
exit temperature	65	°F	291.483	к		exit temperature	65	°F	291.48
saturated ppH2O at exit temperature			2126.843	Pa		saturated ppH2O at exit temperature			2126.84
H2O generated			132.756	mol/day		H2O generated			91.11
mole fraction H2O generated			0.571			mole fraction H2O generated			0.57
theoretical ppH2O generated			57918.000	Pa		theoretical ppH2O generated			57918.00
CO2 inlet flow rate	2.921	kg/day	66.378	mol/day		CO2 inlet flow rate	2.004	kg/day	45.55
H2O liquid outlet flow rate	2.302	kg/day	127.881	mol/day		H2O liquid outlet flow rate	1.580	kg/day	87.76
<b>Outlet Methane Stream Constituents</b>						Outlet Methane Stream Constituents			
CH4 outlet flow rate	1.062	kg/day	66.378	mol/day		CH4 outlet flow rate	0.729	kg/day	45.55
CO2 outlet flow rate	0.000	kg/day	0.000	mol/day		CO2 outlet flow rate	0.000	kg/day	0.00
H2 outlet flow rate	0.133	kg/day	33.189	mol/day		H2 outlet flow rate	0.091	kg/day	22.77
H2O vapor outlet flow rate	0.962	kg/day	53.447	mol/day		H2O vapor outlet flow rate	0.968	kg/day	53.75
Total flow in Methane Stream of SR	2.1569	kg/day				Total flow in Methane Stream of SR	1.7876	kg/day	
% condensed H2O	0.963	Fraction				% condensed H2O	0.963	Fraction	
			4.5:1 Mol Ra	atio implies n <mark>o C</mark>	O2 in ou	tlet stream			
ssume SR runs at low rates for whole mission (If OG	S constrair	ns SR operatio				e SR runs at low rates for whole mission (If OGS const	rains SR oper	ation)	
Time of SR operation = OGS time	60.00		1			Time of SR operation = OGS time	60.00		
H2 from OGA used during mission	24.6000					H2 from OGA used during mission	24.6000		
H2 from HyPA used during the mission	11.2391					H2 from HyPA used during the mission	0.0000	-	
Total H2 used by SR during the mission	35.8391					Total H2 used by SR during the mission	24.6000		
Liquid H2O produced during mission	138.1110					Liquid H2O produced during mission	94.7866		
CH4 Outlet from SR	63.7227					CH4 Outlet from SR	43.7333	-	
Total Outlet Methane Stream flow mass	03.7227	ъ				Total Outlet Methane Stream flow mass during the	45.7555	~5	
during the mission	129.4112	kg				mission	107.2560	kø	
R CO2 use		-			SR CO2			-	
CO2 produced by crew during the mission	249.6000	kg				CO2 produced by crew during the mission	249.6000	kg	
CO2 used by SR during the mission	175.2373					CO2 used by SR during the mission	120.2667		
CO2 stored during the mission	50.0000					CO2 stored during the mission	50.0000		
CO2 Vented	24.3627					CO2 Vented	79.3333		
<u>CO2 venteu</u>	24.3027					<u>CO2 Venteu</u>	/3.5555		
losmo Durohusis Assembly (DDA) simulation (based		15 120)			Diacon	Durahusis Assambly (DDA) simulation (based on ICES	2015 120)		
lasma Pyrolysis Assembly (PPA) simulation (based o	UNICES-20	15-120)			PidSille	Pyrolysis Assembly (PPA) simulation (based on ICES	-2015-120)		
4 crew Conversion efficiencies	700					4 crew Conversion efficiencies	700		
Power	760					Power	760		
CH4 conversion efficiency	66					CH4 conversion efficiency	66		
H2 Recovery efficiency	46					H2 Recovery efficiency	46		
Amount of CH4 reacted		kg/day				Amount of CH4 reacted	NA	kg/day	
H2 converted from CH4		kg/day				H2 converted from CH4	NA	kg/day	
H2 flow from PPA		kg/day				H2 flow from PPA	NA	kg/day	
Other Gases from PPA	1.9365	kg/day				Other Gases from PPA	NA	<u>kg/day</u>	
					_				
ydrogen Purification Assembly (HyPA) simulation (	based on F	all 2015 MSF	C Testing)		Hydrog	gen Purification Assembly (HyPA) simulation (based o	n Fall 2015 M	SFC Testing)	
4 crew Conversion efficiencies						4 crew Conversion efficiencies			
H2 Recovery efficiency	85	<u>%</u>			_	H2 Recovery efficiency	85	<u>%</u>	
H2 captured by the HyPA (available for SR op	0.1873	kg/day				H2 captured by the HyPA (available for SR operation)	NA	<u>kg/day</u>	
H2 recovered by PPA and HyPA during the r	11.2391	kg				H2 recovered by PPA and HyPA during the mission	NA	kg	
H2 in vented gases from the HyPA	0.0331	kg/day				H2 in vented gases from the HyPA	NA	kg/day	
Gases vented from the HyPA	118.1721	kg				Gases vented from the HyPA	NA	kg	
roducts of combined CDRA, OGA, SR, PPA and HyP	A operatio	n during the	mission		Produc	ts of combined CDRA, OGA, SR, PPA and HyPA opera	tion during th	ne mission	
OGA Operational time	60.00					OGA Operational time	60.00		
SR operational time during mission	60.00					SR operational time during mission	60.00		
Water Used by OGA	221.40	kg				Water Used by OGA	221.40	kg	
O2 Produced by OGA	196.80					O2 Produced by OGA	196.80		
H2 Produced by OGA	24.60					H2 Produced by OGA	24.60		
	_4.00	.0					24.00	.0	
H2 Recovered by the PPA-HyPA	11.24	kσ				H2 Recovered by the PPA-HyPA	0.00	kσ	
A RECOVERED BY THE FLAMINEA	11.24	. · o					0.00	···o	
SR H2 used	25.04	kσ				SR H2 used	24.60	ka	
SR H2 used	<u>35.84</u>					SR H2 used	<u>24.60</u>		
SR CO2 used	<u>175.24</u>					SR CO2 used	<u>120.27</u>		
SR H2O produced	<u>138.11</u>	кg				SR H2O produced	<u>94.79</u>	кg	
	<u>196.80</u>	kg				Net O2 Produced	<u>196.80</u>	kg	
Net O2 Produced		kg				Net H2O Used	<u>126.61</u>	<u>kg</u>	
Net O2 Produced Net H2O Used	<u>83.29</u>					Net CO2 Used	400.07		
	<u>83.29</u> <u>175.24</u>					Net CO2 Used	<u>120.27</u>	kg	
Net H2O Used		kg				Net H2 vented	<u>120.27</u> 0.09		
Net H2O Used Net CO2 Used	<u>175.24</u>	kg kg						kg	
Net H2O Used Net CO2 Used Net H2 vented	<u>175.24</u> <u>1.98</u>	kg kg kg				Net H2 vented	0.09	kg kg	
Net H2O Used Net CO2 Used Net H2 vented Net HyPA gases Vented	<u>175.24</u> <u>1.98</u> <u>118.17</u>	kg kg kg kg				<u>Net H2 vented</u> Net SR gases Vented	<u>0.09</u> 107.26	kg kg kg	

# Table 7. The Mission-Level Effects of Recovering H2 from the SR CH4 Stream

### VII. Future Plans

The RTM was established as a tool that can be used to simulate the transient operation of a vehicle using RLS technologies. It can simulate mission scenarios using exploration vehicles employing RLS technologies to conserve limited resources.

The RTM will be used for the variety of simulation needs that technology developers and mission planners develop for exploration missions.

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