1	Influence of air-assistance on spray application for tomato plants in
2	greenhouses
3	Jordi Llop <sup>a</sup> , Emilio Gil <sup>a,*</sup> , Jordi Llorens <sup>b</sup> , Montserrat Gallart <sup>a</sup> , Paolo Balsari <sup>c</sup>
4	<sup>a</sup> Universitat Politècnica de Catalunya, Department of Agri Food Engineering and
5	Biotechnology, Esteve Terradas 8, Campus del Baix Llobregat D4, 08860 Castelldefels,
6	Barcelona, Spain
7	<sup>b</sup> Universidad de Córdoba, Área de Mecanización y Tecnología Rural, Dpto. de Ingeniería Rural.
8	Córdoba 14005, Spain
9	<sup>c</sup> Università di Torino, DISAFA, Largo Paolo Braccini, 2, 10095 Grugliasco, Italy
10	* Corresponding author: Prof. Emilio Gil; E-mail: emilio.gil@upc.edu
11	Abstract
12	Protected horticulture production represents one of the most important agricultural businesses in
13	Southern Europe. However, many problems related to the lack of mechanisation, intensive use of
14	pesticides, and, in some cases, undesirable residues on food, have not been solved yet. In this
15	context, application technology is a key factor for the improvement of the efficacy and efficiency
16	of plant protection products. Spray guns and knapsack sprayers are the most common
17	technologies that have been used for this purpose. However, several studies have demonstrated
18	that, compared with spray guns, the use of vertical boom sprayers in greenhouses improves spray

Abbreviations: PPP – plant protection products; DISAFA – *Dipartimento di Scienze Agrarie, Forestali e Alimentari*; LAI – leaf area index; LWA – leaf wall area; TRV – tree row volume; LAD – leaf area density; ANOVA – analysis of variance; HSD – honest significant difference; SEM – standard error of the mean.

19 distribution and reduces labour costs and operator exposure. The main objective of this study 20 was to evaluate the influence of air-assistance on spray application in conventional tomato 21 greenhouses. For this purpose three different spray conceptions were evaluated: 1) a modified 22 commercial handheld trolley sprayer with two air assistance concepts; 2) a self-propelled 23 sprayer; and 3) an autonomous self-propelled sprayer with remote control. All the sprayers 24 considered were evaluated in terms of absolute and normalised canopy deposition, uniformity of 25 distribution, and losses to the ground. In addition, the vertical liquid and air velocity distributions 26 of the sprayers were assessed and compared with the canopy profiles and spray depositions. 27 Yellow tartrazine (E-102 yellow) was used as a tracer for deposition evaluation. The results 28 indicated that increasing the air velocity does not increase the efficiency of a spray application. 29 In general, the modified handheld trolley sprayer showed the best results in terms of deposition and uniformity of distribution, especially at the lowest air assistance rate. These results were 30 31 confirmed with evaluation of the uniformity of the air and liquid distribution.

32

33 Keywords: Handheld trolley sprayer, air assistance, vertical pattern, air velocity, spray
34 deposition

35

### 36 1. Introduction

One of the most hazardous factors affecting the economic, environmental and productivity parameters in protected horticultural production involves the use of plant protection products (PPP) for pest/disease control. Operator safety, residues on produced food, environmental contamination and economic investment are the problems related to this specifically as well as

41 labour requirements, and most of them are directly linked to the technology used during the 42 process (Nilsson and Balsari, 2012). At the same time, covered horticulture production 43 represents one of the most important agricultural businesses in Southern Europe, focused mainly 44 in Spain, Italy, and France (EFSA, 2010). However, many unsolved problems exist related to the 45 lack of mechanisation, intensive use of PPPs (Nuyttens et al., 2004a; Céspedes et al., 2009), and 46 undesirable residues on food (van Os et al., 2005).

47 In recent years, there have been important improvements in spray technology, with considerable 48 differences depending on the target crops. Manufacturers of field crop and orchard sprayers have 49 progressively introduced new and improved devices, taking advantage of the latest developments 50 in computers, electronics, and global positioning systems. Those improvements have led to a 51 safer and more effective use of pesticides, reducing the risk of contamination, adapting the 52 proper dose to the canopy structure (Gil et al., 2007, 2011; Siegfried et al., 2007; Zhou et al., 53 2012) and improving traceability. However, the improvements have not been implemented as 54 quickly in the case of spray application techniques used in greenhouses, where handheld sprayers 55 or knapsack sprayers are still very popular (Nuyttens et al., 2004b; Balloni et al., 2008; Nilsson 56 and Balsari, 2012; Sánchez-Hermosilla et al., 2013). The use of such primary technologies leads 57 to limited efficacy and efficiency of pesticide application, with high risk of operator exposure 58 (Nuyttens et al., 2009).

Alternative spraying techniques to handheld sprayers have been developed and tested in the past few years. Several studies have already demonstrated that the use of vertical boom sprayers in greenhouses improves spray distribution (Nuyttens et al., 2004a; Sánchez-Hermosilla et al., 2012) and reduces labour costs and operator exposure (Nuyttens et al., 2004b, 2009) in comparison with spray guns. Other researchers have investigated automatic spraying on PPP

using new technologies such as navigation systems and autonomous vehicles with ultrasonic
sensors or machine vision (Mandow et al., 1996; Sammons et al., 2005; Subramanian et al.,
2005; González et al., 2009; Balsari et al., 2012; Sánchez-Hermosilla et al., 2013). However,
according to Sánchez-Hermosilla et al. (2012), the use of such vehicles is very limited because of
the high costs involved.

69 Air assistance has been considered one of the key elements for improving the efficiency of the 70 spray application process in greenhouses, especially for dense crops (Llop et al., 2015). Derksen 71 et al. (2007) achieved higher spray coverage on lower surfaces of bell pepper leaves using air-72 assisted delivery with single-fan nozzles than when using conventional delivery with either twin-73 fan or air induction nozzles. Similar results were obtained by Braekman et al. (2010) and 74 Abdelbagi and Adams (1987). However, although air assistance has proven to be important for 75 improving deposition on the canopy, it is still necessary to investigate the air distribution 76 according to the canopy structure and the optimal relationship between the vertical distributions 77 of the three factors affecting deposition, namely canopy surface, air velocity profile, and liquid 78 distribution. Improvements in the uniformity of deposition have been achieved through optimum 79 relationships between those parameters in several vertical crops such as vineyards (Pergher and 80 Gubiani, 1995; Gil et al., 2013), citrus (Pai et al., 2009; Khot et al., 2012), and orchards (Landers 81 et al., 2012).

Along with the new and improved technologies, the working parameters selected for the spray application processes (mainly volume rate and pressure) are also important factors affecting the final success. A survey of greenhouse farmers in the Netherlands (Goossens et al., 2004) showed that 90% of growers used high-pressure spray equipment (i.e. spray guns or lances) to apply PPPs, even though spray boom equipment has become increasingly popular. Braekman et al.

(2009) confirmed that growers were convinced that high application rates and spray pressures are
indispensable for obtaining satisfactory coverage and sufficient penetration. Moreover, van
Zuydam and van de Zande (1996) reported that the condition of the average spraying equipment
used in daily practice is variable and usually not of a high standard.

91 The main objective of this research was to investigate the effect of air-assistance on different 92 spray application techniques, ranging from manually pulled trolley sprayers to autonomous 93 sprayers, on the spray deposition on tomato plants grown in greenhouses. Additionally, the effect 94 of air velocity and nozzle pattern on canopy deposition, uniformity, and losses to the soil were 95 also assessed.

96

#### 97 2. Materials and methods

#### 98 2.1. Spraying equipment

99 Three air-assisted sprayers adapted to greenhouse conditions were tested (Fig. 1). These three 100 sprayers were used for four independent treatments as the first sprayer, a research prototype 101 derived from a commercial handheld trolley sprayer, was converted into two different versions 102 equipped with different blower units. Consequently, four different treatments (T1 to T4) were 103 tested.

104 [insert Fig.1]

105 Fig. 1. Sprayers tested during trials: a) modified sprayer - T1; b) modified sprayer - T2; c)
106 Sagevi sprayer - T3; d) Unigreen sprayer - T4

107

108 2.1.1. Modified prototype of handheld trolley sprayer (used for treatments T1 and T2)

109 The modified prototype T1 was a modification of a commercial handheld trolley sprayer 110 (Carretillas Amate, Almería, Spain) with two vertical booms that could be adjusted to the canopy 111 width and had six nozzles per side spaced at 0.35 m intervals. This modified sprayer (Fig. 1a) 112 was fitted with an air-assistance device (average air velocity of 19.3 m s<sup>-1</sup>) composed of an air 113 generator (Nuvola 5HP, Cifarelli S.P.A., Voghera, Italy) activated by a 3.68 kW engine, a central 114 air collector, and six individual spouts fitted parallel to each nozzle.

The modified prototype T2 (Fig. 1b) consisted of the same handheld sprayer as previously mentioned, but equipped with a different blower (B&D 3000W, Stanley Black & Decker Inc., New Britain, UK) with an air velocity of 14.0 m s<sup>-1</sup> (average of values measured at each air outlet surface). This blower had an electric engine connected to a cable attached to the feeding pipe following the specifications described by Llop et al. (2015).

Both sprayers (T1 and T2) were fed using a pipe connected to an external sprayer through apiston pump with a tank of 100 L capacity.

122 2.1.2 Sagevi sprayer (used for treatment T3)

A self-propelled sprayer Atom 120 (Sagevi, Vilassar de Dalt, Spain), with air assistance, 120 L tank capacity, and four nozzles per side mounted in pairs, was also tested (Fig. 1c). The first pair of nozzles was located 0.59 m from the ground, and the second one was on an adjustable mast with a height range of 1 - 2 m that could be varied using a hydraulic piston activated by the operator. The distance between the two pairs of nozzles was 0.7 m, and the nozzles were fitted inside individual air outlets.

### 130 2.1.3 Self-propelled sprayer (used for treatment T4)

A Unigreen self-propelled sprayer mounted on a platform with remote control, developed in collaboration with Unigreen (Maschio Gaspardo S.p.A., Campodarsego, Italy) and DISAFA (Dipartimento di Scienze Agrarie, Forestali e Alimentari) (University of Turin, Italy), was also selected for the field trials. The prototype (Fig. 1d), described in detail in Balsari et al. (2012), has a 150 L capacity tank with two vertical booms and four nozzles on each side located at 0.45 m intervals. The air-assistance device consisted of an electric axial fan blower connected to a vertical air sleeve with several outputs per side.

#### 138 2.2. Canopy characterisation

The experiments were conducted at Viladecans (Barcelona, NE Spain) in a commercial tomato
 (*Solanum lycopersicum* L. cv. Barbastro) greenhouse of 1265 m<sup>2</sup> (composed of a main corridor
 with several aisles on each side) located in a typical field farming area of this region.

142 The tomato plants had an average canopy height of 1.96 m and average width of 1.07 m. The 143 plants were dispersed in a twin row system (two plants close together) with 2 m aisle width, 0.4 144 m distance between plants in a row, and 0.8 m between twin plants. The canopy was 145 characterised by measuring the whole leaf area of three pairs of randomly selected plants. The 146 values of leaf area index (LAI) were determined by adapting the area/weight ratio protocol, as 147 described in previous work (Cross et al., 2001; Gil et al., 2007; Llorens et al., 2010; Llop et al., 148 2015). Geometric parameters (canopy height and canopy width) and derived parameters (leaf 149 wall area (LWA), tree row volume (TRV), and leaf area density (LAD)) were also calculated.

150 *2.3. Experimental setup* 

151 The sprayers were evaluated in terms of absolute and normalised canopy deposition, uniformity 152 of distribution over the whole canopy, and losses to the ground. In order to quantify the amount 153 of tracer deposited on the canopy, four masts were mounted, two in between the twin plants and 154 two outside (Fig. 2). Each mast was divided into three vertical areas (top, middle, and bottom) 155 covering the total height of the canopy and resulting in 12 sampling zones for each replication. Filter paper pieces of 24 cm<sup>2</sup> surface (3 x 8 cm) (Filtros Anoia S.A., Barcelona, Spain) were used 156 157 as collectors and placed on dedicated paper clips previously fixed on the masts. The collectors 158 were positioned horizontally. To evaluate the losses to the ground, four filter strip pieces were 159 placed on wooden supports, two in the middle of the row (one per side) and two under the 160 canopy. Due to the difficulty of completely randomising the sampling zones, nine replicates 161 containing all the sampling protocol were settled along the same canopy row of 23.4 m, with a 162 minimum distance of 2 m between replicates. Gil (2001), Llorens et al. (2010) and Llop et al. 163 (2015) used similar arrangements. The sprayers passed along the row spraying the canopy from 164 both sides. After every test, all the samples (filter papers) were carefully collected, placed in 165 tagged plastic bags, and stored in a dark container. During the trials, the recorded values of 166 temperature and humidity ranged from 25°C to 30°C and from 60% to 70%.

167 [insert Fig. 2]

Fig. 2. Sampling protocol. Positions of collectors on the canopy by height (top, middle, and
bottom), by depth (external and internal), and on the ground (AL: aisle left, CL: canopy left, CR:
canopy right, AR: aisle right)

171 2.4. Adjustment of working parameters of sprayers

The spray conditions selected for the three sprayers in the four tests are shown in Table 1. The sprayers were adjusted for an application rate of 800 L ha<sup>-1</sup> following grower recommendations. It is worth noting that, with the self-propelled sprayer (Unigreen), problems relating to the efficiency of the electric batteries made it difficult to reach a pressure up to 1.5 bar during the trial and, consequently, it was not possible to reach the intended volume rate, resulting on an applied volume of 613 L ha<sup>-1</sup>.

178 All the sprayers were fitted with the conventional flat fan nozzles XR11003 (Spraying Systems Co., TeeJet Technologies, Illinois, USA). The working pressure (in the range  $1.5 - 3.0 \times 10^2$  kPa) 179 180 was established following the recommendations of the nozzle manufacturer, and the forward speed (3.5 km  $h^{-1}$ ) was selected and measured to be a comfortable speed for the operator. The 181 182 forward speed was measured recording the time used to travel a known distance. Prior to each 183 test, the flow rate of the nozzles was measured using a mechanical nozzle flow meter (A.A.M.S. 184 NV, Meldegem, Belgium) and the pressure was measured with a tested manometer at the 185 entrance of the section.

186 The configuration of each sprayer (nozzle number, nozzle orientation, and boom height) was 187 individually adjusted according to the canopy characteristics in order to match the whole canopy 188 as much as possible, while avoiding losses to the soil or over the top of the canopy. In the case of 189 the handheld modified sprayers (T1 and T2), the lowest nozzle, placed at 0.3 m from the ground, 190 was closed to adjust the spray pattern to the canopy profile. In the case of the Sagevi sprayer 191 (T3), the height of the top pair of nozzles was adjusted to 1.8 m. It was not possible to close the 192 lowest pair of nozzles because of the characteristics of the particular sprayer. The nozzle setting 193 on the Unigreen (T4) sprayer was also adjusted considering the canopy structure and the sprayer 194 characteristics. The bottom nozzle was placed at 0.46 m from the ground, and the highest nozzle195 was at a height of 1.66 m from the ground.

#### 196 2.5. Characterisation of sprayers

197 Before the spray tests, each sprayer was characterised in terms of air velocity and liquid spray 198 pattern distribution. To evaluate the air velocity profile, a 3D ultrasonic anemometer (Gill 199 instruments, Hampshire, United Kingdom) was used. The air speed was assessed perpendicular 200 to the main air direction, simulating the canopy position in relation to the pass of the sprayer. 201 Measurements for the modified sprayer (T1 and T2) were obtained at vertical intervals of 0.1 m 202 at distances of 0.14 m, 0.2 m, 0.3 m and 0.4 m from the air outlet. This methodology is an 203 adaptation of the method described by García-Ramos et al. (2012). In the case of the Sagevi and 204 Unigreen sprayers, measurements were obtained at vertical intervals of 0.1 m at the distances of 205 0.2 m, 0.3 m, and 0.4 m from the air outlet; the distance of 0.14 m was not possible because of 206 the dimensions of the anemometer and the design of air outlet. For all the sprayers, three 207 replicates were performed for each measurement position. Data from the anemometer were 208 interpolated to obtain the air distribution map using the *filled.contour* function of the software R 209 (Murrell, 2005). Additionally, the air velocity at each outlet surface was measured using a 210 portable impeller anemometer (Lambrecht Meteodigit I 14163, Lambrecht meteo GmbH, 211 Göttingen, Germany).

The spray pattern liquid distribution was evaluated using a vertical patternator (A.A.M.S. NV, Meldegem, Belgium), which was placed at 0.3 m distance from the sprayer. The spray collectors on the vertical patternator were placed at vertical intervals of 0.2 m. Three repetitions were carried out for each sprayer. Results have been expressed as a percentage of total liquid

recovered at each collector by height position following the models purposed by (Pergher et al.,
2002; Balsari et al., 2007; Gil et al., 2013).

218 2.6. Analysis of samples

219 Yellow Tartrazine (E-102 yellow) mixed in the tank was used as a tracer in all the trials. 220 Tartrazine was selected for the easy sample methodology in the laboratory, the high recovery 221 rate of the tracer and the reasonable low photodegradation (Pergher, 2001). In addition, this 222 product has been used as a tracer by several researchers (Sánchez-Hermosilla et al., 2011; Balsari 223 et al., 2012; Gil et al., 2014). For the extraction of the tracer, 20 mL of deionised water was 224 added in the plastic bag, and after 1 min of mixing, a sample was extracted and measured with a 225 colorimeter (Thermo Scientific Genesys 20, Thermo Fisher Scientific Inc., Waltham, USA) at a 226 wavelength of 427 nm. At the beginning and end of each trial, a sample from the tank (Table 3) 227 was obtained at the output of the nozzle in order to normalise the deposit.

The amount of tracer deposited on the sample (canopy and soil) was calculated considering the water solution volume to extract the tracer and the area of the collector according Llorens et al. (2010) and Gil et al. (2007) as it shows equation 1:

231

$$d = \frac{T_{cl} \times w}{S_a}$$

(1)

232

where *d* is the tracer concentration per unit sample surface ( $\mu g \text{ cm}^{-2}$ ),  $T_{cl}$  is the tracer concentration of the sample (mg L<sup>-1</sup>), *w* is the amount of water used to extract the tracer from the sample (mL) and S<sub>a</sub> is the area exposed of the sample (cm<sup>2</sup>). Since the tracer application rates ( $T_{cs}$ ) were not the same for all treatments, a normalised deposit,  $d_n (\mu \text{g cm}^{-2}_{\text{sample}}/\mu \text{g cm}^{-2}_{\text{ground}})$ , was calculated according to Eq. (2) by dividing the deposit *d* by the amount of tracer applied per unit ground area, following similar previously described procedures (Cross et al., 2001; Gil et al., 2011; Siegfried et al., 2007; Viret et al., 2003). The normalised deposit enables comparisons between the different sprayers and it is represented by equation 2:

$$d_n = \frac{d \times 10^5}{V \times T_{cs}}$$

(2)

242

where  $d_n$  is the normalised deposit ( $\mu g \text{ cm}^{-2}_{\text{sample}}/\mu g \text{ cm}^{-2}_{\text{ground}}$ ), d is the tracer concentration per unit sample surface ( $\mu g \text{ cm}^{-2}$ ), V is the volume rate application (L ha<sup>-1</sup>) and  $T_{cs}$  is the tracer concentration of the tank for each treatment (mg L<sup>-1</sup>). Table 3 show the main values of absolute and normalized deposition of every test.

### 247 2.7. Statistical analysis

Statistical analysis was performed using the statistical software R (R Development Core Team, 2013). The effects of the different sprayers on canopy and soil deposition were examined using one-way analyses of variance (ANOVA), followed by the Tukey HSD (honest significant difference) post-hoc test for multiple comparisons. Before statistical analysis, the assumptions of ANOVA were checked.

253

#### 254 **3. Results and discussion**

#### 255 *3.1 Canopy characterisation*

The results of canopy characterisation are summarised in Table 2. High values of the calculated parameters (e.g. high crop density) indicated particular difficulties regarding pesticide application on this type of crop. In addition, from the ground to a height of 0.34 m, the tomato crop had no leaves.

260 *3.2. Air velocity distribution on vertical profile* 

The results of air velocity measured at each outlet (Table 1) provide a general overview of the air performance. The highest value was obtained for the Sagevi sprayer ( $31.3 \text{ m s}^{-1}$ ), and the lowest for the Unigreen sprayer ( $10.08 \text{ m s}^{-1}$ ). The air velocities of the modified sprayers T1 and T2 were 19.3 ms<sup>-1</sup> and 14.0 ms<sup>-1</sup>, respectively.

265 The detailed air velocity distribution obtained for each sprayer is shown in Fig. 3. In general, the 266 modified sprayers (T1 and T2) produced similar air distributions, although the air velocities measured with the ultrasonic anemometer were lower for T2 ( $\sim$ 3.5 m s<sup>-1</sup>) than for T1 ( $\sim$ 5.5 m s<sup>-1</sup>) 267 268 because of the difference in the air blower unit. In both cases, the plume of air was almost 269 perpendicular to the vertical plane of the canopy, making it possible to identify the directions of individual jets, similar to the case in Dekeyser et al. (2013) for orchard sprayers. Moreover, the 270 271 air velocity measurements at the top and bottom air jets were lower than those measured at the 272 other four jets. This behaviour was similar for both sprayers (T1 and T2) but with different air 273 velocity values. For the Sagevi sprayer (T3), three air areas could be clearly distinguished. At the bottom part of the sprayer, the highest values of air velocity were obtained ( $\sim 6 \text{ m s}^{-1}$ ), whereas at 274 275 the central zone of the sprayer, the air velocity was almost zero. At the top of the sprayer, the air 276 velocities generated were lower than those measured at the bottom and had a crosswise direction, 277 whereas the bottom air direction was perpendicular to the canopy. The air distribution of the 278 Unigreen sprayer (T4) was more homogeneous than the rest, but the velocity values were lower

(always less than 3 m s<sup>-1</sup>). Differences observed in the zones were probably caused by the
spraying system performance.

281 [insert Fig. 3]

Fig. 3. Air velocity (m s<sup>-1</sup>) distributions of the sprayers tested: a) modified sprayer – T1; b)
modified sprayer – T2; c) Sagevi sprayer – T3; d) Unigreen sprayer – T4. Arrow size and
background colours represent air velocity. Arrows also indicate the main air direction

285 *3.3. Spray liquid vertical distribution* 

The spray liquid profile distributions of the four tested sprayers obtained from the vertical patternator are presented in Fig. 4. The modified sprayers (T1 and T2) generated similar profile distributions because they had the same nozzle distribution on the vertical boom. In this case, the aforementioned differences in air velocity did not affect the liquid distribution. However, these results are not in accordance with those obtained by Khot et al. (2012), which indicated that, at higher air velocities, more liquid was retained by the vertical patternator.

292 [insert Fig. 4]

Fig. 4. Liquid distribution represented as percentage of spray recovered of each sprayer: a)
modified sprayer - T1; b) modified sprayer - T2; c) Sagevi sprayer - T3; d) Unigreen sprayer -

T4. Mean  $\pm$  standard error of the mean (SEM) are represented. Bars mean  $\pm$ SEM of the data.

296

The Sagevi sprayer (T3) showed a deficit of spray liquid between 0.7 m and 0.11 m and an excess at the heights near the ground. The liquid distribution of the Unigreen sprayer (T4) only reached 1.8 m, because the last spraying nozzle was mounted at 1.66 m, and was almost continuous in the vertical profile. Overall, considering the spray liquid distributed to the canopy 301 profile (from 0.34–2.3 m), T1 and T2 were found to be best adapted mostly due to the height 302 position of the top nozzle. Other studies (Derksen and Gray, 1995; Gil et al., 2013) have 303 emphasised the importance of adjusting the vertical spray profile to the canopy characteristics in 304 order to achieve adequate spray application.

The high uniformity in vertical liquid distribution obtained for T1 and T2 can be linked to the number of nozzles placed on the boom and, consequently, to the shortest distance between them. This factor was also deduced by Llop et al. (2015).

308 *3.4. Canopy deposition* 

A general overview of canopy deposition (Table 3) indicates that T2 provided the highest values of deposition and uniformity over the canopy. T4 presented the lowest canopy deposition but with no statistical difference compared with T3. These results are in accordance with those obtained by Dekeyser et al. (2013), who postulated that individual spouts result in higher deposits than axial sprayers.

314 A detailed analysis of the canopy deposition showed that, in general and for all the sprayers 315 tested, the average of the deposition values measured at the external sides of the plants was at 316 least 2.5 times higher than the deposition at the internal sides. Moreover, the deposit at the top 317 level was lower than those measured at the middle and bottom sample level, for all the tested 318 sprayers (Fig. 5). The relation between the average deposition values at the internal and external 319 sides was similar for all the treatments. These results (40%) are similar to those obtained by 320 Sánchez-Hermosilla et al. (2012) (44%), even though the applied volume rate was doubled in this study. 321

322 [insert Fig. 5]

**Fig. 5.** Normalized deposition on the canopy collectors ( $\mu g \text{ cm}^{-2}_{\text{sample}}/\mu g \text{ cm}^{-2}_{\text{ground}}$ ) for each sprayer: a) modified sprayer – T1; b) modified sprayer – T2; c) Sagevi sprayer – T3; d) Unigreen sprayer – T4. Same letter (by treatments) means no significant differences (P < 0.05). Bars means ±SEM of the data

327

The external depositions of the sprayers were found to be in the order:  $T2 > T1 \ge T3 \ge T4$  with significant differences between T2 and the rest of the treatments (Table 4). In terms of internal deposition, no significant differences were detected between T1, T2, and T3 (mean of 0.10 µg cm<sup>-2</sup>), whereas T4 presented a significantly lower value (0.05 µg cm<sup>-2</sup>) respect T2.

A detailed evaluation of the results obtained for T1 and T2 indicated that higher air velocity does not imply higher spray deposition, and the sprayer with highest air velocity (T3) showed less deposition than sprayer T2. Furthermore, T1 and T2 presented more deposition at the top canopy level because of the position of the top nozzle, as shown in Fig. 4, which demonstrates that the high positions of those sprayers lead to more liquid recovery.

337 The importance of adjusting the vertical liquid distribution and air distribution according to the 338 canopy structure has been widely demonstrated in previous studies (Derksen and Gray, 1995; 339 Pergher et al., 1997). The results obtained in this research showed that T3 and T4, which 340 delivered the most heterogeneous vertical liquid distribution and air distribution, also generated 341 the greatest differences in canopy deposition between the sampling zones, especially in the 342 external part of the canopy (Figs. 4 and 5). Treatments T1 and T2, which generated a more-343 homogeneous vertical distribution (air velocity and liquid), provided the most-uniform spray 344 deposition on the canopy according to the coefficient of variation (Table 3). The obtained results 345 also demonstrated that higher air velocity does not imply better liquid distribution or higher spray

deposition, penetration, and uniformity. In general, T1 and T2, which had low air velocities but
the most-uniform distributions, demonstrated the highest adaptabilities to the canopy. These
results are in concordance with those obtained by Cross et al. (2003).

349 *3.5. Losses to the soil* 

In terms of ground losses, measured as average deposition on the ground, there were nosignificant differences between the sprayers (Table 3).

352 The distribution of the losses to the soil was similar for all the treatments. The maximum 353 deposition was measured on the samples placed under the crop (Fig. 6), whereas the losses detected in the middle aisle were less than 0.03  $\mu$ g cm<sup>-2</sup>, except for T3 for which the amount of 354 deposition was significantly the highest (0.09  $\mu$ g cm<sup>-2</sup>). This tendency can be explained by the 355 356 high air velocity of this sprayer (Fig. 3)., which could push the spray across the canopy, thereby 357 increasing the losses to the soil In general, the tracer deposits under the canopy were high, 358 sometimes similar to the deposits at the canopy collectors. This may be because there was no 359 vegetation close to the ground (from ground level to 0.5 m). In the case of T4, the losses under the canopy were considerably higher, mainly because of the position of the lowest nozzle (0.45 m 360 361 above the ground), which probably directed the spray pattern to the ground.

362 [insert Fig. 6]

**363** Fig. 6. Normalized deposition on the ground collectors ( $\mu g \text{ cm}^{-2}_{\text{sample}} / \mu g \text{ cm}^{-2}_{\text{ground}}$ ) for each

364 sprayer: a) modified sprayer – T1; b) modified sprayer – T2; c) Sagevi sprayer – T3; d) Unigreen

365 sprayer – T4. AL: aisle left, CL: canopy left, CR: canopy right, AR: aisle right. Same letter (by

366 treatments) means no significant differences (P < 0.05).

367

From the results, it was identified that losses to the soil are important compared with the deposition on the canopy for this particular case of tomato greenhouses with narrow layouts. Independent of the sprayer, nozzle configuration, and air velocity, the deposits on the soil under the canopy represent an important source of contamination. This fact could be attributed to the high-applied volume rate with respect to the canopy characteristics and density (see Table 1). However, this value was chosen according to the most representative value for the zone.

In conclusion, the results of the field tests conducted for the evaluation of different spraytechnologies in tomato greenhouses emphasise some important aspects:

- On sprayers T1 and T2, there was no effect of the air velocity on vertical liquid
  distribution made with vertical patternator.
- Even when air assistance was used, there was a great variability between external and
   internal deposition, considering the different canopy sections. The deposition at internal
   part of the canopy was at least 2.5 times lower than external side, highlighting the
   difficulty to penetrate at the internal side of the canopy.
- The modified spray hand held trolley T2 show the highest values in terms of deposition
   with an air speed of 14 m s<sup>-1</sup>. However, increasing the air velocity did not increase the
   efficiency of the spray application.
- Air velocity and vertical spray pattern significantly affected the pesticide distribution on
   the canopy. The determination these parameters was a useful tool to assess the spray
   distribution on the canopy. In general the ground losses were relatively high even in some
   cases can be higher than the canopy deposition revealing the high risk of ground
   contamination. As concluded by some other researchers (Balsari et al., 2008; Khot et al.,

390	2012), there is a need to establish an appropriate relationship between the air
391	characteristics (air velocity) and the canopy, even for greenhouse crops.
392	Considering the importance of greenhouse production in the area, there is a need to improve
393	the pesticide application process, which is still hindered by a lack of advanced technologies,
394	compared with other agricultural sectors.
395	
396	Acknowledgments
397	This research was developed under the chair Syngenta-UPC. The authors would like to thank
398	Prof. García-Ramos from University of Zaragoza and the collaborator farmer, Mr. Calbet, for his
399	help.
400	
401	References
402	Abdelbagi, H.A., Adams, A.J., 1987. Influence of droplet size, air-assistance and electrostatic
403	charge upon the distribution of ultra-low-volume sprays on tomatoes. Crop Prot. 6, 226-
404	233. doi:10.1016/0261-2194(87)90043-3.
405	Balloni, S., Caruso, L., Cerruto, E., Emma, G., Schillaci, G., 2008. A prototype of self-propelled
406	sprayer to reduce operator exposure in greenhouse treatment. In: Innovation Technology to
407	Empower Safety, Health and Welfare in Agriculture and Agro-Food Systems, 15–17
408	September 2008, Ragusa, Italy.

409	Balsari, P., Gioelli, F., Tamagnone, M., 2007. A new vertical patternator for the determination of
410	vertical spray pattern. In: Second European Workshop on Standardised Procedure for the
411	Inspection of Sprayers in Europe - SPISE 2, 10–12 April, 2007, Straelen, Germany.
412	Balsari, P., Marucco, P., Oggero, G., Tamagnone, M., 2008. Study of optimal air velocities for
413	pesticides application in vineyard. Asp. Appl. Biology 84, 417–423
414	Balsari, P., Oggero, G., Bozzer, C., Marucco, P., 2012. An autonomous self-propelled sprayer for
415	safer pesticide application in glasshouse. Asp. Appl. Biol. 114, 197–204.
416	Braekman, P., Foqué, D., Van Labeke, MC., Pieters, J.G., Nuyttens, D., 2009. Influence of
417	spray application technique on spray deposition in greenhouse ivy pot plants grown on
418	hanging shelves. HortScience 44, 1921–1927.
419	Braekman, P., Foque, D., Messens, W., Van Labeke, M.C., Pieters, J.G., Nuyttens, D., 2010.
420	Effect of spray application technique on spray deposition in greenhouse strawberries and
421	tomatoes. Pest Manag. Sci. 66, 203–212. doi:10.1002/ps.1858.
422	Céspedes, A.J., García, M.C., Pérez, J.J., Cuadrado, I.M., 2009. Caracterización de la
423	Explotación Hortícola Protegida Almeriense, pp. 177.
424	Cross, J.V., Walklate, P.J., Murray, R.A., Richardson, G.M., 2001. Spray deposits and losses in
425	different sized apple trees from an axial fan orchard sprayer: 1. Effects of spray liquid flow
426	rate. Crop Prot. 20, 13–30. doi:10.1016/S0261-2194(00)00046-6.

427	Cross, J.V., Walklate, P.J., Murray, R.A., Richardson, G.M., 2003. Spray deposits and losses in
428	different sized apple trees from an axial fan orchard sprayer: 3. Effects of air volumetric
429	flow rate. Crop Prot. 22, 381–394. doi:10.1016/S0261-2194(02)00192-8.
430	Dekeyser, D., Duga, A.T., Verboven, P., Endalew, A.M., Hendrickx, N., Nuyttens, D., 2013.
431	Assessment of orchard sprayers using laboratory experiments and computational fluid
432	dynamics modelling. Biosyst. Eng. 114, 157–169.
433	doi:10.1016/j.biosystemseng.2012.11.013.
434 435	Derksen, R.C., Gray, R.L., 1995. Deposition and air speed patterns of air-carrier apple orchard sprayers. Trans. ASABE 38, 5–11. doi:10.13031/2013.27805.
436	Derksen, R.C., Vitanza, S., Welty, C., Miller, S., Bennett, M., Zhu, H., 2007. Field evaluation of
437	application variables and plant density for bell pepper pest management. Trans. ASABE 50
438	1945–1953.
439	EFSA Panel on Plant Protection Products and their Residues (PPR), 2010. Scientific opinion on
440	emissions of plant protection products from greenhouses and crops grown under cover :

441 outline for a new guidance. EFSA J. 8, 1567–1610. doi:10.2903/j.efsa.2010.1567.

- 442 García-Ramos, F.J., Vidal, M., Boné, A., Malón, H., Aguirre, J., 2012. Analysis of the airflow
- 443 generated by an air-assisted sprayer equipped with two axial fans using a 3D sonic
- 444 anemometer. Sensors (Basel). 12, 7598–7613. doi:10.3390/s120607598.

445	Gil, E., 2001. Metodología y criterios para la selección y evaluación de equipos de aplicación de
446	fitosanitarios para la viña. Unpublished Ph.D. Dissertation. Universitat de Lleida,
447	Department of Agroo Forest Engineering.
448	Gil, E., Escolà, A., Rosell, J.R., Planas, S., Val, L., 2007. Variable rate application of plant
449	protection products in vineyard using ultrasonic sensors. Crop Prot. 26, 1287–1297.
450	doi:10.1016/j.cropro.2006.11.003.
451	Gil, E., Llorens, J., Landers, A., Llop, J., Giralt, L., 2011. Field validation of DOSAVIÑA, a
452	decision support system to determine the optimal volume rate for pesticide application in
453	vineyards. Eur. J. Agron. 35, 33–46. doi:10.1016/j.eja.2011.03.005.
454	Gil, E., Landers, A., Gallart, M., Llorens, J., 2013. Development of two portable patternators to
455	improve drift control and operator training in the operation of vineyard sprayers. Span. J.
456	Agric. Res. 11, 615–625. doi:10.5424/sjar/2013113-3638.
457	Gil, E., Balsari, P., Gallart, M., Llorens, J., Marucco, P., Andersen, P.G., Fàbregas, X., Llop, J.,
458	2014. Determination of drift potential of different flat fan nozzles on a boom sprayer using a
459	test bench. Crop Prot. 56, 58–68. doi:10.1016/j.cropro.2013.10.018.
460	González, R., Rodríguez, F., Sánchez-Hermosilla, J., Donaire, J.G., 2009. Navigation techniques
461	for mobile robots in greenhouses. Appl. Eng. Agric. 25, 153–165.
462	doi:10.13031/2013.26324.
463	Goossens, E., Windey, S., Sonck, B., 2004. Information service and voluntary testing of spray
464	guns and other types of sprayers in horticulture. Asp. Appl. Biol. 71, 41-81.

465	Khot, L.R., Ehsani, R., Albrigo, G., Larbi, P.A., Landers, A., Campoy, J., Wellington, C., 2012.
466	Air-assisted sprayer adapted for precision horticulture: Spray patterns and deposition
467	assessments in small-sized citrus canopies. Biosyst. Eng. 113, 76-85.
468	doi:10.1016/j.biosystemseng.2012.06.008.
469	Landers, A.J., Balsari, P., Gil, E., 2012. Putting the spray onto the target – The development and
470	demonstration of vertical patternation for fruit growers. In: ASABE Annual International
471	Meeting, 29 July-1 August 2012, Dallas, Texas. doi:10.13031/2013.41703.
472	Llop, J., Gil, E., Gallart, M., Contador, F., Ercilla, M., 2015. Spray distribution evaluation of
473	different setting of a hand-held trolley sprayer used in greenhouse tomato crops. Pest
474	Manag. Sci. doi:10.1002/ps.4014.
475	Llorens, J., Gil, E., Llop, J., Escolà, A., 2010. Variable rate dosing in precision viticulture : Use
476	of electronic devices to improve application efficiency. Crop Prot. 29, 239-248.
477	doi:10.1016/j.cropro.2009.12.022.
478	Mandow, A., Gómez-de-Gabriel, J.M., Martínez, J.L., Muñoz, V.F., Ollero, A., García-Cerezo,
479	A., 1996. The autonomous mobile robot AURORA for greenhouse operation. IEEE Robot.
480	Autom. Mag. 3, 18–27. doi:10.1109/100.556479.
481	Murrell, P., 2005. R Graphics, Chapman and Hall/CRC.
482	Nilsson, E., Balsari, P., 2012. Testing of handheld equipment, testing in greenhouses, highlight

- 483 problems and come up with common solutions. In: NiF Seminar 452: Testing and
- 484 certification of agricultural machinery, Riga, Latvia.

485	Nuyttens, I	)., <sup>°</sup>	Windey, S	S.,	Sonck,	В.,	2004a.	Optir	nisation	of	a vertical	spray	boom	for
-----	-------------	------------------	-----------	-----	--------	-----	--------	-------	----------	----	------------	-------	------	-----

486 greenhouse spray applications. Biosyst. Eng. 89, 417–423.

487 doi:10.1016/j.biosystemseng.2004.08.016.

488 Nuyttens, D., Windey, S., Sonck, B., 2004b. Comparison of operator exposure for five different

greenhouse spraying applications. J. Agric. Saf. Health 10, 187–195.

- doi:10.13031/2013.16475.
- 491 Nuyttens, D., Braekman, P., Windey, S., Sonck, B., 2009. Potential dermal pesticide exposure
- 492 affected by greenhouse spray application technique. Pest Manag. Sci. 65, 781–790.

doi:10.1002/ps.1755.

- 494 Pai, N., Salyani, M., Sweeb, R.D., 2009. Regulating airflow of orchard airblast sprayer based on
  495 tree foliage density. Trans. ASABE 52, 1423–1428.
- 496 Pergher, G., Gubiani, R., 1995. The effect of spray application rate and airflow rate on foliar

deposition in a hedgerow vineyard. J. Agric. Eng. Res. 61, 205–216.

- 498 doi:10.1006/jaer.1995.1048.
- 499 Pergher, G., Gubiani, R., Tonetto, G., 1997. Foliar deposition and pesticide losses from three air-
- assisted sprayers in a hedgerow vineyard. Crop Prot. 16, 25–33. doi:10.1016/S0261-
- 501 2194(96)00054-3.
- 502 Pergher, G., 2001. Recovery rate of tracer dyes used for spray deposit assessment. Trans.
  503 ASABE 44, 787–794. doi:10.13031/2013.6240.

504	Pergher, G., Balsari, P., Cerruto, E., Vieri, M., 2002. The relationship between vertical spray
505	patterns from air-assisted sprayers and foliar deposits in vine canopies. Asp. Appl. Biology
506	66, 323–330.

Sammons, P.J., Furukawa, T., Bulgin, A., 2005. Autonomous pesticide spraying robot for use in
a greenhouse. In: Australasian Conference on Robotics and Automation, 5–7 December
2005, Sidney, Australia.

510 Sánchez-Hermosilla, J., Rincón, V.J., Páez, F., Agüera, F., Carvajal, F., 2011. Field evaluation of

511 a self-propelled sprayer and effects of the application rate on spray deposition and losses to

the ground in greenhouse tomato crops. Pest Manag. Sci. 67, 942–947.

- 513 doi:10.1002/ps.2135.
- 514 Sánchez-Hermosilla, J., Rincón, V.J., Páez, F., Fernández, M., 2012. Comparative spray deposits

515 by manually pulled trolley sprayer and a spray gun in greenhouse tomato crops. Crop Prot.

516 31, 119–124. doi:10.1016/j.cropro.2011.10.007.

517 Sánchez-Hermosilla, J., Páez, F., Rincón, V.J., Carvajal, F., 2013. Evaluation of the effect of

518 spray pressure in hand-held sprayers in a greenhouse tomato crop. Crop Prot. 54, 121–125.

519 doi:10.1016/j.cropro.2013.08.006.

- 520 Siegfried, W., Viret, O., Huber, B., Wohlhauser, R., 2007. Dosage of plant protection products
- adapted to leaf area index in viticulture. Crop Prot. 26, 73–82.
- 522 doi:10.1016/j.cropro.2006.04.002.

523	Subramanian, V., Burks, T.F., Singh, S., 2005. Autonomous greenhouse sprayer vehicle using
524	machine vision and ladar for steering control. Appl. Eng. Agric. 21, 935–943.
525	doi:10.13031/2013.19697.

526 van Os, E.A., Michielsen, J.M.G.P., Corver, F.J.M., van den Berg, J.V., Bruins, M.A., Porskamp,

H.A.J., van de Zande, J.C., 2005. Reduction of spray pressure leads to less emission and
better deposition of spray liquid at high-volume spraying in greenhouse tomato. Acta
Hortic. (ISHS) 691, 187–194.

530 van Zuydam, R.P., van de Zande, J.C., 1996. Application technology, emission and safety in

531 glasshouse spraying. EPPO Bull. 26, 95–101. doi:10.1111/j.1365-2338.1996.tb01533.x.

- Viret, O., Siegfried, W., Holliger, E., Raisigl, U., 2003. Comparison of spray deposits and
  efficacy against powdery mildew of aerial and ground-based spraying equipment in
  viticulture. Crop Protection 22, 1023–1032.
- 535 Zhou, J., He, X., Landers, A.J., 2012. Dosage adjustment for pesticide application in vineyards.
  536 Trans. Asabe 55, 2043–2049.

# 537 TABLES

# **Table 1.** Selected working parameters for field trials

Treatment	Sprayer	Air velocity $(m s^{-1})^*$	Application rate (L ha <sup>-1</sup> )	Forward speed (km h <sup>-1</sup> )	Flow rate (L min <sup>-1</sup> )	Number of nozzles	Pressure $(\times 10^2 \text{ kPa})$
T1	Modified sprayer	19.34	819.2	3.57	0.97	10	2.0
T2	Modified sprayer	14.00	802.3	3.64	0.97	10	2.0
T3	Sagevi	31.3	784.8	3.66	1.20	8	3.0
T4	Unigreen	10.08	612.9	3.32	0.85	8	1.5

\* mean of air velocities measured with a portable impeller anemometer at each sprayer outlet

# **Table 2.** Canopy characterisation values

Parameter	Value
Row width (m)	2.00
Canopy height (m)	1.96
Canopy width (m)	1.07
LAI	5.46
LWA <sup>a</sup> ( $m^{2}_{vegetation}$ ha <sup>-1</sup> )	19600
$\text{TRV}^{\text{b}}$ (m <sup>3</sup> <sub>vegetation</sub> ha <sup>-1</sup> )	10486
$LAD^{c}$ (m <sup>2</sup> <sub>leaves</sub> m <sup>-3</sup> <sub>canopy</sub> )	5.21

<sup>a</sup>Leaf wall area; <sup>b</sup>Tree row volume; <sup>c</sup>Leaf area density

# **Table 3.** Deposition and normalized deposition on canopy (mean ± SEM), uniformity (measured by coefficient of variation), and

	Treatment	Actual tracer concentration $(g L^{-1})$	Canopy deposition (µg cm <sup>-2</sup> )	Canopy normalized deposition (µg cm <sup>-2</sup> <sub>leaf</sub> / µg cm <sup>-2</sup> <sub>ground</sub> ),	Coefficient of variation of canopy deposits (%)	Ground losses ( $\mu g \ cm^{-2}_{leaf} / \mu g \ cm^{-2}_{ground}$ )			
	T1	10.16	17.24±1.335	0.16±0.013 b	77.0	0.118±0.0330 a			
	T2	11.02	23.79±1.954	0.20±0.014 a	69.7	0.139±0.0360 a			
	Т3	12.16	$18.12 \pm 1.897$	0.14±0.010 bc	78.1	0.158±0.0211 a			
	T4	13.42	$12.28 \pm 1.250$	0.11±0.010 c	91.4	0.207±0.0447 a			
547	Different letters (in columns) represent significant differences ( $P < 0.05$ )								

### 546 losses to the ground (mean $\pm$ SEM)

54	8
----	---

**Table 4.** Normalized deposition at external and internal side of the canopy  $(d_n)$ .

Treatment	$d_n$ external side (ug cm <sup>-2</sup> leaf/ ug cm <sup>-2</sup> ground)	$d_n$ internal side (ug cm <sup>-2</sup> leaf/ ug cm <sup>-2</sup> ground)
TI	0.24±0.018 b	$0.08 \pm 0.010$ ab
T2	0.32±0.026 a	0.11±0.012 a
Т3	0.22±0.027 b	0.08±0.008 ab
T4	0.19±0.019 b	0.05±0.007 b

Different letters (in columns) represents significant differences (p<0.05)