

1 Interfacial and foaming properties of bovine β -lactoglobulin:galactose

2 Maillard conjugates

3 ¹Marta Corzo-Martínez, ²Cecilio Carrera Sánchez, ¹F. Javier Moreno, ²Juan M.

4 Rodríguez Patino and ¹Mar Villamiel*

5

6

7 ¹Instituto de Investigación en Ciencias de la Alimentación, CIAL (CSIC-UAM),
8 Nicolás Cabrera 9, Campus de la Universidad Autónoma de Madrid, 28049, Madrid,
9 Spain.

10 ²Departamento de Ingeniería Química, Facultad de Química, Universidad de Sevilla,
11 Prof. García González 1, 41012, Sevilla, Spain.

12

13

14

15

16

17

18

19 *Author to who correspondence should be addressed

20 Tel +34 910017951; Fax +34 910017905

21 E-mail: m.villamiel@csic.es

22 Current address: Instituto de Investigación en Ciencias de la Alimentación, CIAL
23 (CSIC-UAM), Nicolás Cabrera 9, 28049, Madrid, Spain.

24

25

26 **Abstract**

27 In this paper, the effect of the initial and advanced steps of glycosylation by
28 Maillard reaction (MR) (glycation) of β -lactoglobulin (β -Lg) with galactose on the
29 interfacial and foaming (foamability and foam stability) properties of this protein has
30 been studied at both pH 7 and pH 5. Hardly any effect of glycation was observed at pH
31 7. However, at pH 5, due to its increased solubility, β -Lg glycated at 50°C during 48 h
32 (advanced steps of MR) presented the best dynamic of adsorption which led to an
33 increase of the surface dilatational modulus of adsorbed film. This resulted in a better
34 foaming capacity, as well as higher stability of foams of β -Lg glycoconjugates with
35 respect to native and control heated protein. These results could extend the applicability
36 of β -Lg as a foaming agent, particularly in acid foods.

37

38

39 **1. Introduction**

40 Foaming characteristics of food dispersions are important in determining quality
41 attributes of many foods (milk, meat, mayonnaise, spreads, ice cream, frozen desserts,
42 cakes, breads, whipped toppings, etc.). The structure of many of these products depends
43 upon the formation and stability of foam which facilitates mixing, **imparts** structure and
44 **contributes** to sensory qualities. These dispersions are thermodynamically unstable, and
45 their relative stability depends on the properties of the surface-active components in the
46 system (Carrera & Rodríguez Patino, 2005; Rodríguez Patino, Carrera & Rodríguez
47 Niño, 2008).

48 In the food industry, foams are stabilized mainly by proteins (Rullier, Novales, &
49 Axelos, 2008), milk proteins being one of the most utilized. In particular β -
50 lactoglobulin (β -Lg), which represents 50% of the total mass of the whey proteins, is
51 widely used due to its high capacity to be adsorbed at the air/water interface, to decrease
52 surface tension and to build interfacial elastic networks after unfolding (Kinsella, 1984;
53 Phillips, Whitehead, & Kinsella, 1994; Murray, 1998). This protein is known to form
54 thick interfacial layers close to its isoelectric point (pI 5.2) (Kinsella, 1984; Phillips et
55 al., 1994; Wilde & Clark, 1996) and, under heat treatment, a very strong aggregation at
56 pH close to pI can be produced. Thus, the formation of covalently bound protein
57 aggregates through disulphide bridges (Schmitt et al., 2005) might alter the foaming
58 properties of protein. However, at neutral pH it has been shown that partial unfolding of
59 β -Lg through heat treatment improves its foaming properties (Bals & Kulozik, 2003;
60 Davis & Foegeding, 2004; Kim, Cornec, & Narsimham, 2005). In this context, the
61 search for processes that can efficiently improve the functional properties of proteins
62 and therefore increase their degree of applicability is of increasing interest.

63 Among the different physical, chemical, or enzymatic treatments, leading to the
64 modification of protein functionality, a great deal of attention has been focussed on the
65 covalent interaction protein/carbohydrate via the Maillard reaction (MR). During this
66 reaction, the conjugation of a reducing carbohydrate to the ϵ -amino group of lysine
67 occurs spontaneously under heating conditions without the utilization of toxic chemical
68 products (Chevalier, Chobert, Dalgalarondo, & Haertlè, 2001a). Moreover, it is well-
69 known that the Maillard reaction, carried out under dry state and well controlled
70 conditions (temperature, relative humidity and time), is an adequate method for
71 improving functionality of proteins without important structural changes (Morgan,
72 Leonil, Molle, & Bouhallab, 1997; Oliver, Melton, & Stanley, 2006a; Oliver, 2011).
73 Several studies have shown that glycation under controlled conditions, in addition to
74 improve the heat stability of food proteins, including whey proteins, favours the protein
75 diffusion at the air/water interface and its adsorption to the same, especially due to an
76 increase in exposed hydrophobicity and molecular unfolding, improving the protein
77 ability to form and stabilize foams (Schmitt, Bovay, & Frossard, 2005; Medrano,
78 Abirached, Panizzolo, Moyna, & Anon, 2009). In this sense, the study of glycosylation
79 via the MR (glycation) of β -Lg as a tool to improve its foaming and stabilizing capacity,
80 particularly at pH values close to its pI, could be of interest.

81 Several authors have described a direct relationship between the foam formation
82 and stability and the interfacial properties of adsorbed protein films (Martin, Grolle,
83 Bos, Cohen-Stuart, & van Vliet, 2002; Murray, 2002; Rouimi, Schorsch, Valentini, &
84 Vaslin, 2005; Rodríguez Patino et al., 2008). Among them, the dynamic of adsorption
85 and the rheological properties of interfacial films have been shown to influence foam
86 properties, depending on the mechanisms causing foam destabilization (Baeza, Carrera,
87 Rodríguez Patino, & Pilosof, 2005; Rodríguez Patino et al., 2008; Martínez, Carrera,

88 Rodríguez Patino, & Pilosof, 2009). To the best of our knowledge, studies in the
89 literature about the impact of β -Lg glycation on the interfacial properties and,
90 consequently, on the foaming properties of this protein are very scarce. Schmitt et al.
91 (2005) in β -Lg:acacia gum conjugated by Maillard reaction at pH 4.2, 5.3 and 7.0
92 observed a higher capacity to form and stabilize foams of glycoconjugates than
93 unglycated β -Lg, especially at pH 5.3. These authors needed 14 days at 60 °C to obtain
94 the maximum level (15%) of NH_2 loss. Because of the reaction with polysaccharides
95 needs strong conditions and long incubation periods, which would be more expensive
96 from the industrial standpoint, the use of monosaccharides such as galactose, might be
97 of interest, since it allows obtaining modified proteins with a high yield under milder
98 reaction conditions (Corzo-Martínez et al. 2008).

99 Thus, the aim of this work was i) to study the effect of glycation with galactose on
100 the adsorption of β -Lg at the air/water interface and to characterize the rheological
101 properties of the interfacial films; and ii) to evaluate foaming properties (foamability
102 and foam stability) of β -Lg glycoconjugates in relation to their interfacial behaviour.

103

104 **2. Materials and methods**

105 ***2.1. Materials***

106 Galactose (Gal) and bovine β -lactoglobulin (β -Lg) (mixture of A and B variants)
107 were purchased from Sigma-Aldrich (St. Louis, MO, USA). All other reagents were of
108 analytical grade.

109

110 ***2.2. Preparation and purification of β -Lactoglobulin-galactose conjugates***

111 Gal and β -Lg in a weight ratio of 1:1 were dissolved in 0.1 M sodium phosphate
112 buffer, pH 7 (Merck, Darmstadt, Germany), and lyophilized. The β -Lg-Gal powders

113 were kept at 40 and 50 °C for 24 and 48 h, respectively (Corzo-Martínez, Moreno,
114 Olano, & Villamiel, 2008), under a vacuum in a desiccator equilibrated at an a_w of 0.44,
115 achieved with a saturated K_2CO_3 solution (Merck). In addition, control experiments
116 were performed with β -Lg stored at 40 and 50 °C without galactose during the same
117 periods (control heated β -Lg).

118 After incubation, the products were reconstituted in distilled water to a protein
119 concentration of 1 mg/mL. To remove free carbohydrate, 2 mL portions were
120 ultrafiltered through hydrophilic 3 kDa cut-off membranes (Centricon YM-3, Millipore
121 Corp., Bedford, MA) by centrifugation at 1,548 x g for 2 h. After removal of free Gal,
122 samples were lyophilized and stored at -20 °C for further analysis.

123 Incubations were performed in duplicate, and all analytical determinations were
124 performed at least in duplicate.

125

126 ***2.3. Solubility of β -lactoglobulin conjugates***

127 For solubility evaluation, solutions of native, control and glycated β -Lg in distilled
128 water (1 mg/mL) were adjusted to pH 5 and 7 using HCl or NaOH 1 N. After 30 min of
129 stirring at room temperature, the samples were centrifuged for 15 min at 4 °C and
130 15,000 x g. The protein content in the supernatants was determined by measuring the
131 absorbance at 280 nm (A_{280}) in a Beckman DU 70 spectrophotometer (Beckman
132 Instruments Inc., Fullerton, CA) and the solubility was expressed as the percentage of
133 the total protein content, considering as 100% the A_{280} of native β -Lg.

134

135 ***2.4. Interfacial properties measurement***

136 Interfacial properties (dynamic of surface pressure and surface dilatational
137 properties) of native, control heated and glycated β -Lg were determined at pH 7 and 5.

138 For this, samples were dissolved in Trizma-HCl buffer (0.05 M, pH 7.0) or acetic
139 acid/acetate buffer (0.05 M, pH 5) (Sigma-Aldrich, St. Louis, MO), the final protein
140 concentration being 5 mg/mL.

141 Time-dependent surface pressure and surface dilatational measurements of native,
142 control heated and glycated β -Lg adsorbed films at the air/water interface were
143 performed with an automatic pendant drop tensiometer (TRACKER, IT Concept,
144 Longessaine, France) as previously described (Rodríguez Patino, Rodríguez Niño, &
145 Carrera, 1999; Rodríguez Niño & Rodríguez Patino, 2002). The method involved a
146 periodic automated-controlled, sinusoidal interfacial compression and expansion
147 performed by decreasing and increasing the drop volume at a given desired amplitude
148 ($\Delta A/A$) and angular frequency (ω), and the response of the surface pressure (π , $\text{mN}\cdot\text{m}^{-1}$)
149 is monitored throughout the experiment, being:

$$150 \quad \pi = \sigma^0 - \sigma \quad (1)$$

151 where σ^0 is the surface tension of aqueous solution, in the absence of protein ($\sigma^0 =$
152 $72.5 \text{ mN}\cdot\text{m}^{-1}$), and σ ($\text{mN}\cdot\text{m}^{-1}$) is the surface tension in the presence of protein.

153 Since rate of increase of π is initially controlled by the protein diffusion from the
154 bulk phase to the interface, in this work, dynamic of protein adsorption was evaluated
155 considering the first stage of the protein diffusion, by determining the apparent
156 diffusion constant (K_{dif}). This was calculated as the slope of the line between the origin
157 (point 0.0) and first point on the plot π vs. square root of time (θ).

158 Regarding surface rheological parameter, the surface dilatational modulus (E)
159 derived from the change in interfacial tension (dilatational stress), σ (Eq. (2)), resulting
160 from a small change in surface area (dilatational strain), A (Eq. (3)), may be described
161 by Eq. (4) (Lucassen and van den Tempel, 1972):

162
$$\sigma = \sigma_0 \sin (\omega \cdot \theta + \phi) \quad (2)$$

163
$$A = A_0 \sin (\omega \cdot \theta) \quad (3)$$

164
$$E = \frac{d\sigma}{dA/A} = - \left(\frac{d\pi}{d \ln A} \right) = |E|e^{i\phi} = E_d + iE_v \quad (4)$$

165

166 where σ_0 and A_0 are the stress and strain amplitudes, respectively, θ is the time, ϕ
 167 is the phase angle between stress and strain, and $|E|$, the absolute modulus, a measure of
 168 the total unit material dilatational resistance to deformation (elastic + viscous), is the
 169 ratio (σ_0/A_0).

170 Surface dilatational modulus (E) is a complex quantity and it is composed of real
 171 and imaginary parts. The real part of the dilatational modulus (or storage component) is
 172 the dilatational elasticity, $E_d = |E| \cdot \cos \phi$. The imaginary part of the dilatational modulus
 173 (or loss component) is the surface dilatational viscosity, $E_v = |E| \cdot \sin \phi$. The phase angle
 174 (ϕ) between stress and strain is a measure of the relative film elasticity. For a perfectly
 175 elastic material stress and strain are in phase ($\phi = 0$) and the imaginary term is zero. In
 176 the case of a perfectly viscous material, $\phi = 90^\circ$ and the real part is zero.

177 Interfacial experiments were carried out at 20 ± 0.3 °C. The temperature was
 178 maintained constant by circulating water from a thermostat. Sample solutions were
 179 placed in the syringe and subsequently in a compartment, and they were allowed to
 180 stand for 30 min to reach the desired constant temperature. Then a drop was delivered
 181 and allowed to stand for 10,800 s to achieve protein adsorption at the air–water
 182 interface. Surface rheological parameters (E , E_d , E_v and ϕ) were measured as a function
 183 of adsorption time (θ), at 10% of deformation amplitude ($\Delta A/A$) and at 0.1 Hz of
 184 angular frequency (ω). Sinusoidal oscillation for surface dilatational measurement was

185 made with five oscillation cycles followed by a time of 50 cycles without any
186 oscillation up to the time required to complete adsorption. Measurements were made at
187 least twice. The average standard accuracy of the surface pressure was roughly 0.1
188 mN/m. The reproducibility of the results was better than 0.5% and 5.0% for surface
189 pressure and surface dilatational properties, respectively.

190

191 ***2.5. Foaming properties***

192 The foaming properties of native, control heated and glycated β -Lg solutions were
193 characterized through their foam formation and stability measured in a commercial
194 instrument (Foamscan IT Concept, Longessaigne, France), based on the ideas by
195 Popineau and co-authors (Guillerme, Loisel, Bertrand, & Popineau, 1993; Loisel,
196 Guégan, & Popineau, 1993). With this instrument the foam formation, the foam stability
197 and the drainage of liquid from the foam can be determined by conductimetric and
198 optical measurements. The foam is generated by blowing gas (nitrogen) at a flow of 45
199 mL/min through a porous glass filter (pore diameter 0.2 mm) at the bottom of a glass
200 tube where 20 mL of sample solution under investigation is placed. The foam volume is
201 determined by use of a CCD camera. The drainage of water from the foam is followed
202 via conductivity measurements at different heights of the foam column. A pair of
203 electrodes at the bottom of the column was used for measuring the quantity of liquid
204 that was not in the foam, while the volume of liquid in the foam was measured by
205 conductimetry in three pairs of electrodes located along the glass column. In all
206 experiments, the foam was allowed to reach a volume of 120 mL. The bubbling was
207 then stopped and the evolution of the foam was analyzed. Foaming properties were
208 measured at 20 °C from protein aqueous solutions (5 mg/mL) at pH 5 and 7 and at an
209 ionic strength of 0.05 M.

210 Four parameters were determined as a measure of foaming capacity. The overall
 211 foaming capacity (OFC, mL/s) was determined from the slope of foam volume curve till
 212 the end of the bubbling. The foam capacity (FC), a measure of gas retention in the foam,
 213 was determined by Eq. (5). The foam maximum density (MD), a measure of the liquid
 214 retention in the foam, was determined by Eq. (6). The relative foam conductivity (C_f , %)
 215 is a measure of the foam density and was determined by Eq. (7).

$$216 \quad FC = \frac{V_{\text{foam}}(f)}{V_{\text{gas}}(f)} \quad (5)$$

$$217 \quad MD = \frac{[V_{\text{liq}}(i) - V_{\text{liq}}(f)]}{V_{\text{foam}}(f)} \quad (6)$$

$$218 \quad C_f = \left[\frac{C_{\text{foam}}(f)}{C_{\text{liq}}(f)} \right] \quad (7)$$

219 where $V_{\text{foam}}(f)$ is the final foam volume, $V_{\text{gas}}(f)$ is the final gas volume injected,
 220 $V_{\text{liq}}(i)$ and $V_{\text{liq}}(f)$ are the initial and final liquid volumes, and $C_{\text{foam}}(f)$ and $C_{\text{liq}}(f)$
 221 are the final foam and liquid conductivity values, respectively.

222 The static foam stability was determined from the volume of liquid drained from
 223 the foam over time (Rodríguez Patino, Naranjo, & Linares, 1995; Rodríguez Patino,
 224 Rodríguez Niño, & Álvarez, 1997). For this, it was calculated the half-life time ($\theta_{1/2}$),
 225 referring to the time needed to drain the half the volume of liquid of foam.

226

227 **2.6. Statistical analysis**

228 Statistical analysis was performed using the Statgraphic CENTURION XV
 229 Program (Statistical Graphics Corporation, Rockville, MD, USA) for Windows. One-
 230 way analysis of variance (ANOVA) (least significant difference, LSD, test) was used

235 for the statistical evaluation of results derived from interfacial and foaming
236 determinations of the glycated and unglycated β -Lg. Differences were considered
237 significant when $P < 0.05$.

238

239 **3. Results and discussion**

240 On the basis of a previous paper of our research group (Corzo-Martínez et al.,
241 2008), two types of glycoconjugates were prepared at different stages of the Maillard
242 reaction, one of them, in early stages of the MR (β -Lg:Gal [24 h, 40 °C]), consisted
243 primarily of complexes with a high glycation degree and a low aggregation level, while
244 the glycoconjugate obtained after incubation under more severe conditions (β -Lg:Gal
245 [48 h, 50 °C]), in the advanced stages of the MR, exhibited, in addition of a high
246 glycation degree, an elevated content of protein aggregates.

247 In that paper, the progress of the Maillard reaction was evaluated by different
248 methods. Thus, MALDI-TOF-MS analyses revealed that an average number of 14 and
249 22 molecules of Gal were covalently linked to β -Lg after incubation at 40 °C for 24 h
250 and at 50 °C for 48 h, respectively. Isoelectric focusing (IEF) analysis also showed a
251 high glycation degree of β -Lg, being observed a noticeable shift of the isoelectric point
252 of β -Lg glycated especially at 50 °C toward more acidic pH as a result of the loss of
253 basicity and, consequently, the increase in negative charge of the β -Lg molecule due to
254 the blocking of Lys and Arg residues with carbohydrates.

255 Concerning conformational characterization of glycoconjugates, Corzo-Martínez
256 et al. (2008) also observed a slight shift of the tryptophan (Trp) emission maximum at
257 50 °C, whilst no shift of the Trp emission maximum was detected after glycation of β -
258 Lg at 40 °C, suggesting that important structural changes in the three dimensional
259 configuration of the protein occurred at 50 °C. However, glycation at 40 °C, although

260 partially affected the side chains of the protein in the tertiary structure, did not cause a
261 great disruption of the native structure. According to this, a great decrease in surface
262 hydrophobicity (S_0) of β -Lg:Gal [48 h, 50 °C] was found, while glycation at 40 °C only
263 lead to a slight increase in β -Lg surface hydrophobicity, probably due to the exposition
264 of hydrophobic patches on the protein surface, as a consequence of its partial
265 denaturation. Likewise, results from size exclusion chromatography (SEC) showed that,
266 unlike β -Lg:Gal conjugate at 40 °C that eluted predominantly as a protein dimer, SEC
267 profile of conjugate at 50 °C displayed trimeric and oligomeric forms, indicating that
268 glycation under these reaction conditions of β -Lg promoted its polymerization.

269

270 **3.1. Solubility**

271 Since the solubility of a protein is a determining factor of its dynamic of
272 adsorption at the interface and, consequently, of its foaming capacity, we determined
273 solubility of all samples studied, previously to functionality studies.

274 Figure 1 depicts the solubility values obtained for native, control heated and
275 glycated β -Lg at pH 5 and 7. Native β -Lg showed a maximum solubility at pH 7. At pH
276 5, close to its pI, it remained highly soluble, with a solubility of approximately ~ 86%,
277 in agreement with other authors (Nacka et al. 1998; Chevalier et al. 2001b; Jimenez-
278 Castaño et al. 2005, 2007). However, solubility at pH 5 of control β -Lg heated at 40 and
279 50 °C significantly ($P<0.05$) decreased (a 30-35%).

280 With respect to the glycation effect, at pH 7, whereas conjugation with Gal at 40
281 °C for 24 h did not modify the β -Lg solubility, glycation under more severe incubation
282 conditions (48 h at 50 °C) significantly ($P<0.05$) decreased solubility of such protein.
283 This might be due to the formation of high molecular weight and insoluble aggregates
284 during the advanced stages of the MR, according to results derived from SEC analyses

285 (Corzo-Martínez et al., 2008). At pH 5, nevertheless, β -Lg glycated at 40 and,
286 particularly, 50 °C showed a significantly ($P<0.05$) higher solubility than that of native
287 and control heated β -Lg, which could be attributed to the shift of minimum solubility
288 (pI) of glycated protein to a lower pH, according to previous results derived from IEF
289 (Corzo-Martínez et al., 2008). Moreover, in the case of glycoconjugate obtained at 50
290 °C, the fact that β -Lg aggregates formed during the advanced stages of the MR are more
291 soluble at pH 5 than at pH 7 (Figure 1) is particularly striking.

292 Some previous data in the literature have indicated that a higher formation of
293 insoluble moisture-induced whey protein aggregates were formed at pH 7 than at pH 5,
294 after storage for 14 days at 35 °C. These authors indicated that these differences were
295 due to a different ratio between the thiolate anion and the thiol group (reactive form to
296 nonreactive form), which are responsible for the formation of intermolecular disulfide
297 bonds (Zhou et al., 2008).

298

299 **3.2. Interfacial properties**

300 **3.2.1. Dynamic of protein adsorption at air-water interface**

301 Dynamic of adsorption of native, control heated and glycated β -Lg was studied in
302 relation to its diffusion rate to the interface, represented by the apparent diffusion
303 constant (K_{dif}), and to its ability to increase the surface pressure (π) with the adsorption
304 time (θ) (Figure 2).

305 At pH 7 (Figure 2 (A)), surface activity of β -Lg glycated at 40 °C was slightly
306 higher than that of native and control heated β -Lg and significantly higher than that of
307 β -Lg glycated at 50 °C, probably due to better solubility of the conjugate in early stages
308 of the MR. Moreover, surface activity of β -Lg glycated at 50°C was very similar to that
309 of native and control heated β -Lg, no substantial differences being observed between

310 the values of surface pressure reached at long term adsorption (π at 10800 s, π_{10800}) and,
311 hence, between the amount of glycosylated and unglycosylated protein adsorbed to the air/water
312 interface.

313 However, when we studied the dynamic of adsorption during the first stage of
314 protein diffusion (Figure 2 (C)), we appreciated differences between the studied
315 systems. In particular, control β -Lg heated at 40 and 50 °C and β -Lg glycosylated under
316 mild time and temperature conditions (24 h at 40 °C) showed a K_{dif} value significantly
317 higher than that of native β -Lg. In agreement with the positive relation observed by
318 several authors between the diffusion rate of proteins and their surface hydrophobicity
319 (Wagner Sorgentini, & Añón, 2000; Moro, Gatti, & Delorenzi, 2001; Kim et al., 2005;
320 Pérez, Carrara, Carrera, & Rodríguez Patino, 2009), these results could be attributed to
321 the higher surface hydrophobicity (Corzo-Martínez et al., 2008) and, thus, higher
322 affinity for the air/water interface, of control heated and glycosylated β -Lg (24 h at 40 °C) as
323 compared to native protein as a consequence of their partial heat denaturation. Likewise,
324 the lower surface hydrophobicity and solubility of β -Lg glycosylated with Gal at 50 °C for
325 48 h, as a result of the formation of high molecular weight aggregates, could explain the
326 significantly ($P < 0.05$) slower diffusion to the air/water interface of this conjugate, as
327 indicated by its lower K_{dif} value as compared to the rest of the assayed systems.

328 Regarding the results obtained at pH 5 (Figures 2 (B) and (D)), dynamic of
329 adsorption of native β -Lg, at both short and long times, was hardly altered by the pH
330 reduction, observing K_{dif} and π_{10800} values very similar to those obtained at pH 7. This
331 might be related to the high solubility showed by this protein in native form at pH 5.
332 Instead, control β -Lg heated at 40 and 50 °C showed a lower K_{dif} than at pH 7 (Figure 2
333 (C) and (D)), probably due to its reduced solubility at pH 5 as a consequence of the

334 formation of protein aggregates that slow down the protein diffusion to the air/water
335 interface.

336 Concerning glycation effect, dynamic of adsorption of β -Lg glycated at 40 °C
337 (Figure 2 (B)) was not altered as a result of the pH reduction, being its diffusion rate to
338 the interface higher than that of control heated β -Lg (Figure 2 (D)). These results could
339 be attributed to the high solubility at pH 5 of this conjugate as compared to that of
340 control heated protein (Figure 1).

341 The most remarkable result was obtained with β -Lg glycated at 50 °C (Figure 2
342 (D)), which showed a diffusion rate significantly ($P < 0.05$) higher than that of control β -
343 Lg heated at 50 °C. In addition, a clear increase in its diffusion rate at pH 5 with respect
344 to pH 7 was also observed, in agreement with the high solubility of this conjugate at pH
345 5 (Figure 1).

346

347 ***3.2.2 Surface dilatational properties***

348 With the purpose of studying the rheological properties of adsorbed films of
349 native, control heated and glycated β -Lg, their surface dilatational modulus (E) was
350 plotted versus time (θ) (Figures 3 (A) and 4 (A)) and versus surface pressure (π)
351 (Figures 3 (B) and 4 (B)), this second type of representation providing additional
352 information on the extent of interactions between components of the adsorbed film.

353 In general, at pH 7, E - π plots (Figure 3 (B)) of all the systems studied were above
354 the behaviour of an ideal fluid, not viscous (dashed line), suggesting the existence of
355 relatively large interactions between components of the adsorbed film (Lucassen-
356 Reynders, Lucassen, Garrett, & Hollway, 1975). According to several authors, this
357 could be due to the partial denaturation of β -Lg, once adsorbed at the air/water

358 interface, allowing the intermolecular interaction via thiol-disulfide exchange, that
359 increase the rigidity and cohesion of the interfacial film.

360 Control β -Lg heated at both 40 and 50 °C gave rise to the formation of a film with
361 higher E values than that of native β -Lg (Figure 3 (A)), probably due to its higher
362 efficiency of adsorption at the interface (higher K_{dif}) (Figure 2 (C)) (Bos & van Vliet,
363 2001; Rodríguez Patino et al., 2008).

364 Likewise, whereas glycation at 40 °C hardly altered rheological characteristics of
365 adsorbed film of β -Lg (Figure 3 (A)), being only observed a slight decrease in the
366 dilatational modulus at long term adsorption (E at 10800 s, E_{10800}) with respect to native
367 β -Lg, protein glycated at 50 °C led to the formation of a film with the lowest E values
368 for a given time as compared to films of native, control heated and glycated (24, 40 °C)
369 protein. Wooster & Augustin (2007) obtained similar results in a study on the
370 rheological properties of the adsorbed films formed by WPI glycated with dextrans of
371 different molecular weights. In agreement with these authors and taking into account the
372 results of intrinsic fluorescence obtained in a previous work (Corzo-Martínez et al.,
373 2008), the decrease observed in the dilatational modulus (E) of the β -Lg:Gal [48 h, 50
374 °C] adsorbed film might be due to structural changes undergone by protein during the
375 advanced stages of the MR, since alteration of the conformational state of protein is
376 responsible for the loss of its structural rigidity and, consequently, the loss of firmness
377 of the adsorbed film.

378 Moreover, as observed in Figure 3 (B), β -Lg:Gal [48 h, 50 °C] conjugate showed
379 the lowest and closest values to the ideal behaviour $E-\pi$ values, indicating the existence
380 of weak interactions between components of the adsorbed film.

381 On the other hand, the phase angle (ϕ) can be considered as a measure of the
382 relative elasticity of the adsorbed protein films. So the more pronounced the decline of

383 the phase angle values with the adsorption time (θ) or the surface pressure (π), the
384 greater the elasticity of the adsorbed protein film, and vice versa.

385 In general, for all the studied systems, including native, control heated and
386 glycosylated β -Lg, the phase angle (ϕ) decreased with increasing adsorption time (θ)
387 (Figure 3 (C)) and surface pressure (π) (Figure 3 (D)), indicating the formation of
388 elastic films. However, for a given time and pressure, the highest ϕ values were
389 observed with control heated β -Lg, indicating the formation of a film with a fluid
390 character. This result suggests that the higher E values observed with this system could
391 be due to its molecular packing as a result of the rapid protein adsorption at the
392 interface, and not due to the increase in the interaction degree between the adsorbed
393 molecules (Rodríguez Patino et al., 1999, 2003). Likewise, according to its low
394 dilatational modulus (E) (Figure 3 (A)), the film formed by β -Lg glycosylated at 50 °C
395 showed a phase angle (ϕ) for a given time (θ) (Figure 3 (C)) and pressure (π) (Figure 3
396 (D)) higher than that of films of native and glycosylated (at 40 °C) β -Lg, indicative of a
397 lower interaction degree between the film components and, hence, of a more fluid
398 character of this film (Horne & Rodríguez Patino, 2003; Rodríguez Patino et al., 2008).

399 At pH 5, the variation of the dilatational modulus (E) over time (θ) for native β -
400 Lg was little changed with respect to pH 7 (Figure 4 (A)). In other structural studies
401 carried out with β -Lg films, other authors have demonstrated that the pH effect on the
402 dilatational modulus and structure of β -Lg films is negligible as compared to that
403 observed for other proteins such as β -casein (Rodríguez Patino et al., 1999; Rodríguez
404 Patino, Carrera, Rodríguez Niño, & Cejudo, 2001; Rawel, Rohn, Kruse, & Kroll, 2002;
405 Zhang, Foegeding, & Hardin, 2004; Medrano et al., 2009). These authors related the
406 results obtained to the globular nature of β -Lg, since globular proteins generally retain
407 their native structure when they are initially adsorbed at the interface.

408 The film formed by control heated β -Lg showed, for a given time (θ) (Figure 4
409 (A)) and pressure (π) (Figure 4 (B)), E values lower than that of native β -Lg and those
410 reached at pH 7, which could be related to its lower adsorption efficiency at pH 5.

411 Likewise, at pH 5, β -Lg glycosylated at 40 °C led to the formation of a film with E
412 values similar to those of native β -Lg film at short times of adsorption. Moreover,
413 unlike at pH 7, surface dilatational modulus (E) of this film notably increased with the
414 adsorption time, suggesting the formation of high intensity interactions between the film
415 components.

416 At pH 5, the most remarkable differences with respect to pH 7 were observed with
417 β -Lg:Gal [48 h, 50 °C] conjugate, which gave rise to the film with the highest E values
418 for a given time (θ) (Figure 4 (A)) and pressure (π) (Figure 4 (B)), suggesting,
419 respectively, the formation of a highly elastic and cohesive film, with a great interaction
420 degree between its components. These results are related to the improvement observed
421 in the solubility and, subsequently, in the dynamic of adsorption of this conjugate at pH
422 5, so that this leads to an increase of the surface dilatational modulus of adsorbed film.
423 In addition, β -Lg glycosylated at 50 °C displayed the lowest ϕ values over the time (Figure 4
424 (C)) and pressure (Figure 4 (D)), which is indicative of the formation of a more elastic
425 and resistant film than that of native, control heated and glycosylated (at 40 °C) protein, in
426 agreement with the high E values observed for this system.

427

428

429

430

431

432

433 3.3. *Foaming properties*

434 3.3.1 *Foaming capacity*

435 The values of the overall foaming capacity (OFC, mL/s), the foam capacity (FC),
436 the foam maximum density (MD), and the relative foam conductivity (C_f , %) obtained
437 with each of the systems assayed at pH 7 and 5 are shown in Figure 5.

438 At pH 7, native, control heated (40 and 50 °C) and glycated (40 °C) β -Lg showed
439 the same foaming properties (no significant differences between values of OFC, FC and
440 MD), only differing in the value of C_f . These results indicate that the increase produced
441 in the protein diffusion rate (K_{dif}) as a result of the heat treatment or glycation at 40 °C
442 (Figure 2 (C)) has no significant effect on its foaming capacity, probably due to that the
443 protein diffusion rate is already good enough for the system foams. This same
444 behaviour can best be seen in Figure 6 (A), where a higher K_{dif} value **did no result in**
445 significant increase ($P<0.05$) in the OFC value.

446 Glycation at 50 °C, however, had a negative effect on β -Lg foaming capacity at
447 pH 7, observing values for the formation parameters OFC and FC significantly ($P<0.05$)
448 lower with β -Lg:Gal [48 h, 50 °C] conjugate than with native, control heated (40 and 50
449 °C) and glycated (40 °C) protein. These results are related to the low K_{dif} and E values at
450 short times previously observed for this conjugate (Figures 2 (C) and 3 (A)). This fact
451 indicates that the low foaming capacity of β -Lg:Gal [48 h, 50 °C] conjugate at pH 7 is
452 likely due to that its rate of diffusion at the interface and dilatational characteristics of
453 adsorbed film are not good enough to stabilize the bubbles during its formation.

454 At pH 5 (Figure 5), **similar** to adsorption efficiency (Figure 2 (D)), the foaming
455 capacity of native β -Lg did not undergo substantial changes with respect to pH 7.
456 Regarding the effect of the heat treatment in absence of Gal, foams formed with control
457 protein heated at 40 and 50 °C showed OFC and FC values significantly ($P<0.05$) lower

458 than that formed with native β -Lg, probably because its lower solubility and,
459 consequently, worse adsorption efficiency at the air/water interface at this pH (Figure
460 5).

461 β -Lg glycosylated at 40 and 50 °C displayed a foaming capacity significantly ($P < 0.05$)
462 higher than that of control heated protein and similar to that of native protein, observing
463 no significant differences between OFC and FC values. These results are in good
464 agreement with the dynamic of adsorption previously observed at pH 5 for these
465 systems, which, regardless of being glycosylated or unglycosylated, showed a diffusion rate
466 (K_{dif}) and a surface activity (π - θ) very similar (Figures 2 (B) and (D)).

467 Moreover, by comparing the results obtained at pH 5 and at pH 7, we observed no
468 important differences between the OFC and FC values of native and glycosylated (at 40 °C)
469 β -Lg, but a significant increase ($P < 0.05$) in these parameters was found in the case of β -
470 Lg glycosylated at 50 °C. This increase was probably due to the higher diffusion rate (K_{dif})
471 to the air/water interface displayed by this conjugate at pH 5 (Figure 2 (D)) with respect
472 to that showed at pH 7. This behaviour can best be seen in Figure 6 (B), where it can be
473 observed how systems with a higher K_{dif} also showed a higher OFC.

474

475 **3.3.2 Foam stability**

476 To evaluate the capacity to stabilize foams of β -Lg glycoconjugates, the half-life
477 time ($\theta_{1/2}$, s) of foams formed with all the systems assayed was determined (Figure 7).

478 As observed in Figure 7 (A), at pH 7, stability of foam formed with native β -Lg
479 was higher than that of foams with control heated and glycosylated protein, particularly at
480 50 °C. This is consistent with the worse surface dilatational properties of adsorbed films
481 formed by these systems (Figure 3).

482 At pH 5 (Figure 7 (B)), the half-life time of foam with native β -Lg (569 ± 26.87 s)
483 did not substantially changed with respect to that obtained at pH 7 (575 ± 0.00 s), a fact
484 that is related to the stability of surface dilatational modulus (E) of film of this protein
485 against changes in pH. Likewise, the worse interfacial characteristics (dynamic of
486 adsorption and surface dilatational properties) observed for the films formed by control
487 heated β -Lg at pH 5 as compared to those of native and glycosylated protein resulted in a
488 lower stability of foams containing control heated protein as foaming agent.

489 On the other hand, unlike at pH 7, glycoconjugates were found to be the best
490 stabilizing agents at pH 5. Thus, the half-life time ($\theta_{1/2}$, s) of foam with β -Lg glycosylated,
491 particularly at 50 °C, was notably ($P < 0.05$) higher than that of foams with native and
492 control heated protein. This could be attributed to the increase observed in surface
493 dilatational modulus (E) with increasing time (Figure 4 (A)) and pressure (Figure 4 (B))
494 for this system, suggesting the formation of an elastic film with a high degree of
495 interaction between its components and, hence, with a high stability against mechanisms
496 of foam destabilization such as drainage of fluid, diffusion or collapse.

497

498 **4. Conclusions**

499 Although at pH 7 glycosylation hardly changed the interfacial and foaming
500 characteristics of β -Lg, at pH 5, both β -Lg:Gal glycoconjugates showed a better
501 dynamic of adsorption to the air/water interface as compared to their corresponding
502 controls of protein heated in absence of Gal. This resulted in a better foaming capacity
503 of β -Lg glycoconjugates with respect to native and control heated protein. Likewise, the
504 higher rigidity, cohesion (interaction degree in the interface) and elasticity of adsorbed
505 films formed by β -Lg glycosylated at 40 and, particularly, 50 °C led to a higher stability of

506 foams containing these complexes as stabilizing agents as compared to those foams
507 with native and control heated β -Lg.

508 Therefore, from the findings described in this work we can infer that conjugation
509 of β -Lg with galactose via the Maillard reaction could be a good alternative to consider
510 when using this protein as a foaming agent. This reaction may extend the applicability
511 range of β -Lg allowing its use as a foaming agent **in acidic foods** such as carbonated
512 beverages, protein-fortified beverages (fruit juices, sports drinks and varieties of these
513 beverages with long shelf-life), manufactured meats, reformed fish products, and a
514 variety of formulated foods. **In this way, a future work will be the study of the stability**
515 **as foam agents of these potential ingredients during the processing and storage of acidic**
516 **foods.**

517

518 **Acknowledgments**

519

520 This work has been funded by projects ALIBIRD S2009/AGR-1469 (CAM),
521 CICYT through Grant AGL2007-60045, and IBEROFUN 110AC0386 (CYTED). M.
522 Corzo-Martínez thanks Danone Institute for a grant.

523

524

525

526

527

528

529

530

531 **References**

532

533 Baeza, R., Carrera, C., Pilosof, A. M. R., & Rodríguez Patino, J. M. (2005). Interactions
534 of polysaccharides with β -lactoglobulin adsorbed films at the air-water interface.
535 *Food Hydrocolloids*, 19, 239-248.

536 Bals, A., & Kulozik, U. (2003). Effect of preheating on the foaming properties of whey
537 protein isolate using a membrane foaming apparatus. *International Dairy Journal*,
538 13, 903-908.

539 Bos, M. A., & van Vliet, T. (2001). Interfacial rheological properties of adsorbed
540 protein layers and surfactants: a review. *Advances in Colloid and Interface*
541 *Science*, 91, 437-471.

542 Carrera, C., & Rodríguez Patino, J. M. (2005). Interfacial, foaming and emulsifying
543 characteristics of sodium caseinate as influenced by protein concentration in
544 solution. *Food Hydrocolloids*, 19, 407-416.

545 Chevalier, F., Chobert, J. -M., Dalgarrondo, M., & Haertlé, T. (2001b).
546 Characterization of the Maillard reactions products of β -lactoglobulin
547 glucosylated in mild conditions. *Journal of Food Biochemistry*, 25, 33-55.

548 Chevalier, F., Chobert, J. M., Popineau, Y., Nicolas, M. G., & Haertlé, T. (2001a).
549 Improvement of functional properties of β -lactoglobulin glyated through the
550 Maillard reaction is related to the nature of the sugar. *International Dairy Journal*,
551 11 (3), 145-152.

552 Corzo-Martinez, M., Moreno, F. J., Olano, A., & Villamiel, M. (2008). Structural
553 characterization of bovine β -lactoglobulin-galactose/tagatose Maillard complexes

554 by electrophoretic, chromatographic and spectroscopic methods. *Journal of*
555 *Agricultural and Food Chemistry*, 56, 4244-4252.

556 Corzo-Martinez, M., Moreno, F. J., Villamiel, M., & Harte, F. M. (2010).
557 Characterization and improvement of rheological properties of sodium caseinate
558 glycated with galactose, lactose and dextran. *Food Hydrocolloids*, 24, 88-97.

559 Damodaran, S. (1997). Food proteins: an overview. In S. Damodaran, & A. Paraf
560 (Eds.), *Food proteins and their applications. Part I: physicochemical bases of*
561 *protein functionality* (pp. 1-25). New York: Marcel Dekker Inc.

562 Davis, J. P., & Foegeding, E. A. (2004). Foaming and interfacial properties of
563 polymerized whey protein isolate. *Journal of Food Science*, 69, 404-410.

564 Guillerme, C., Loisel, W., Bertrand, D., & Popineau, Y. (1993). Study of foam stability
565 by video image analysis: relationship with the quantity of liquid in foams. *Journal*
566 *of Texture Studies*, 24, 287-303.

567 Horne, D. S., & Rodríguez Patino, J. M. (2003). Adsorbed biopolymers: behaviour in
568 food applications. In M. Malmsten (Ed.), *Biopolymers at interfaces* (pp. 857-900).
569 New York: Marcel Dekker, Inc.

570 Jimenez-Castaño, L., López-Fandiño, R., Olano, A., & Villamiel, M. (2005). Study on
571 β -lactoglobulin glycosylation with dextran: effect on solubility and heat stability.
572 *Food Chemistry*, 93, 689–695.

573 Jimenez-Castaño, L., Villamiel, M., & López-Fandiño, R. (2007). Glycosylation of
574 individual whey proteins by Maillard reaction using dextran of different molecular
575 mass. *Food Hydrocolloids*, 21, 433-443.

- 576 Kim, D. A., Cornec, M., & Narsimham, G. (2005). Effect of thermal treatment on
577 interfacial properties of β -lactoglobulin. *Journal of Colloid Interface Science*, 285,
578 100-109.
- 579 Kinsella, J. E. (1984). Milk proteins: physicochemical and functional properties. *CRC*
580 *Critical Reviews of Food Science and Nutrition*, 21, 197-262.
- 581 Loisel, W., Guéguen, J., & Popineau, Y. (1993). A new apparatus for analyzing
582 foaming properties of proteins. In K. D. Schwenke, & R. Mothes (Eds.), *Food*
583 *proteins: Structure and functionality* (pp. 320–323). Weinheim, Germany: VCH.
- 584 Lucassen, J., & van den Tempel, M. (1972). Dynamic measurements of dilational
585 properties of a liquid interface. *Chemical Engineering Science*, 27, 1283-1291.J.
- 586 Lucassen-Reynders, E. H., Lucassen, J., Garrett, P. R., & Hollway, F. (1975). Dynamic
587 surface measurements as a tool to obtain equation-of-state data for soluble
588 monolayers. *Advances in Chemical Series*, 144, 272-285.
- 589 Martin, A. H., Grolle, K., Bos, M. A., Cohen-Stuart, M. A., & van Vliet, T. (2002).
590 Network forming properties of various proteins adsorbed at the air/water interface
591 in relation to foam stability. *Journal of Colloid and Interface Science*, 254, 173-
592 183.
- 593 Martínez, M. J., Carrera, C., Rodríguez Patino, J. M., & Pilosof, A. M. R. (2009).
594 Interactions in the aqueous phase and adsorption at the air–water interface of
595 caseinoglycomacropeptide (GMP) and β -lactoglobulin mixed systems. *Colloids*
596 *and Surfaces B: Biointerfaces*, 68, 39-47.

597 Medrano, A., Abirached, C., Panizzolo, L., Moyna, P., & Añón, M. C. (2009). The
598 effect of glycation on foam and structural properties of β -lactoglobulin. *Food*
599 *Chemistry*, 113, 127-133.

600 Morgan, F., Léonil, J., Mollé, D., & Bouhallab, S. (1997). Nonenzymatic lactosylation
601 of bovine β -lactoglobulin under mild heat treatment leads to structural
602 heterogeneity of the glycoforms. *Biochemical and Biophysical Research*
603 *Communications*, 236, 413-417.

604 Moro, A., Gatti, C. & Delorenzi, N. (2001). Hydrophobicity of whey protein
605 concentrates measured by fluorescence quenching and its relation with surface
606 functional properties. *Journal of Agricultural and Food Chemistry*, 49, 4784-
607 4789.

608 Murray, B. S. (1998). Interfacial rheology of mixed food protein and surfactant
609 adsorption layers with respect to emulsion and foam stability. In R. Miller, & D.
610 Möbius (Eds.), *Proteins at liquid interfaces* (pp. 179-220). Amsterdam: Elsevier
611 Science.

612 Murray, B. S. (2002). Interfacial rheology of food emulsifiers and proteins. *Current*
613 *Opinion in Colloid and Interface Science*, 7, 426–431.

614 Murray, B. S. (2007). Stabilization of bubbles and foams. *Current Opinion in Colloid*
615 *and Interface Science*, 12, 232–241.

616 Nacka, F., Chobert, J. M., Burova, T., Léonil, J., & Haertlé, T. (1998). Induction of new
617 physicochemical and functional properties by the glycosylation of whey proteins.
618 *Journal of Protein Chemistry*, 17, 495–503.

619 Oliver, C. M., Melton, L. D., & Stanley, R. A. (2006a). Creating proteins with novel
620 functionality via the Maillard reaction: a review. *CRC Critical Reviews in Food*
621 *Science and Nutrition*, 46, 337-350.

622 Oliver, C. M., Melton, L. D., & Stanley, R. A. (2006b). Glycation of caseinate by
623 fructose and fructooligosaccharides during controlled heat treatment in the ‘dry’
624 state. *Journal of the Science of Food and Agriculture*, 86, 722–731.

625 Oliver, C. M. (2011). Insight into the glycation of milk proteins: an ESI- and MALDI-
626 MS perspective (Review). *CRC Critical Reviews in Food Science and Nutrition*,
627 51, 410-431.

628 Pérez, A. A., Carrara, C. R., Carrera, C., & Rodríguez Patino, J. M. (2009). Interactions
629 between milk whey protein and polysaccharide in solution. *Food Chemistry*, 116,
630 104-113.

631 Phillips, L. G., Whitehead, D. M., & Kinsella, J. (1994). Structure-function properties of
632 food proteins. San Diego: Academic Press.

633 Rawel, H. M., Rohn, S., Kruse, H.- P., & Kroll, J. (2002). Structural changes induced in
634 bovine serum albumin by covalent attachment of chlorogenic acid. *Food*
635 *Chemistry*, 78, 443-455.

636 Rodríguez Niño, M. R., & Rodríguez Patino, J. M. (2002). Effect of the aqueous phase
637 composition on the adsorption of bovine serum albumin to the air-water interface.
638 *Industrial and Engineering Chemistry Research*, 41, 1489-1495.

639 Rodríguez Patino, J. M., Naranjo, M. D., & Linares, J. A. (1995). Stability and
640 mechanical strength of aqueous foams containing food proteins. *Colloids and*
641 *Surfaces A: Physicochemical and Engineering Aspects*, 99, 65-78.

642 Rodríguez Patino, J. M., Rodríguez Niño, M. R., & Álvarez, J. M. (1997). Interfacial
643 and foaming characteristics of protein-lipid. Systems. *Food Hydrocolloids*, 11, 49-
644 58.

645 Rodríguez Patino, J. M., Carrera, C., & Rodríguez Niño, M. R. (2008). Implications of
646 interfacial characteristics of food foaming agents in foam formulations. *Advances
647 in Colloid and Interface Science*, 140, 95-113.

648 Rodríguez Patino, J. M., Molina-Ortiz, S. E., Carrera, C., Rodríguez Niño, M. R., &
649 Añón, M. C. (2003). Dynamic properties of soy globulin adsorbed films at the air-
650 water interface. *Journal of Colloid Interface Science*, 268, 50-57.

651 Rodríguez Patino, J. M., Carrera, C., Rodríguez Niño, M. R., & Cejudo, F. M. (2001).
652 Structural and dynamic properties of milk proteins spread at the air-water
653 interface. *Journal Colloid and Interface Science*, 242, 141-151.

654 Rodríguez Patino, J. M., Rodríguez Niño, M. R., & Carrera, C. (1999). *Journal of
655 Agricultural and Food Chemistry*, 47, 2241.

656 Rouimi, S., Schorsch, C., Valentini, C., & Vaslin, S. Foam stability and interfacial
657 properties of milk protein-surfactant systems. *Food Colloids*, 2005, 19(3), 467-
658 478.

659 Rullier, B., Novales, B., & Axelos, M. A. V. (2008). Effect of protein aggregates on
660 foaming properties of β -lactoglobulin. *Colloids and Surfaces A: Physicochemical
661 and Engineering Aspects*, 330, 96-102.

662 Schmitt, C., Bovay, C., & Frossard, P. (2005). Kinetics of formation and functional
663 properties of conjugates prepared by dry-state incubation of β -lactoglobulin/acacia

664 gum electrostatic complexes. *Journal of Agricultural and Food Chemistry*, 53
665 (23), 9089-9099.

666 Wagner, J. R., Sorgentini, D. A., & Añón, M. C. (2000). Relation between surface
667 hydrophobicity as an indicator of modifications during preparation process of
668 commercial and laboratory-prepared soy protein isolates. *Journal of Agricultural
669 and Food Chemistry*, 48, 3159–3165.

670 Wilde, P. J., & Clark, D. C. (1996). Foam formation and stability. In G. M. Hall (Ed.),
671 *Methods of testing protein functionality* (pp. 110-152). London: Chapman and
672 Hall.

673 Wooster, T. J., & Augustin, M. A. (2007). Rheology of whey protein-dextran conjugate
674 films at the air/water interface. *Food Hydrocolloids*, 21, 1072-1080.

675 Yeboah, F. K., Alli, I., & Yaylayan, V. A. (1999). Reactivities of D-glucose and D-
676 fructose during Glycation of Bovine Serum Albumin. *Journal of Agricultural and
677 Food Chemistry*, 47, 3164-3172.

678 Zhang, G., Foegeding, E. A., & Hardin, C. C. (2004). Effect of sulfated polysaccharides
679 on heat-induced structural changes in β -lactoglobulin. *Journal of Agricultural and
680 Food Chemistry*, 52, 3975-3981.

681 Zhou, P., Liu, X., & Labuza, T. P. (2008). Moisture-induced aggregation of whey
682 proteins in a protein/buffer model system. *Journal of Agricultural and Food
683 Chemistry*, 56 (6), 2048-2054.

684

685

686 **Figure captions**

687

688 **Figure 1.** Solubility at pH 5 and 7 of native, control heated and glycated β -Lg at
689 40 and 50 °C during 24 and 48 h, respectively. Error bars indicate the standard deviation
690 of the mean. ^{a-c} Different case letters indicate statistically significant ($P<0.05$)
691 differences.

692

693 **Figure 2.** Surface pressure (π) as a function of time (θ) of adsorbed protein films
694 (A and B) and kinetic behaviour during the diffusion stage (C and D) of ✕ native β -Lg;
695 control heated β -Lg \triangle 24 h at 40 °C and \square 48 h at 50 °C; and glycated β -Lg \circ 24 h at
696 40 °C and \diamond 48 h at 50 °C at pH 7 (A and C) and pH 5 (B and D). Error bars indicate
697 the standard deviation of the mean. ^{a-c} Different case letters indicate statistically
698 significant ($P<0.05$) differences.

699

700 **Figure 3.** Surface dilatational modulus (E) and phase angle (ϕ) as a function of
701 time (θ) (A and C) and surface pressure (π) (B and D) of adsorbed films of ✕ native β -
702 Lg; control heated β -Lg \triangle 24 h at 40 °C and \square 48 h at 50 °C; and glycated β -Lg \circ 24
703 h at 40 °C and \diamond 48 h at 50 °C at pH 7.

704

705 **Figure 4.** Surface dilatational modulus (E) and phase angle (ϕ) as a function of
706 time (θ) (A and C) and surface pressure (π) (B and D) of adsorbed films of ✕ native β -
707 Lg; control heated β -Lg \triangle 24 h at 40 °C and \square 48 h at 50 °C; and glycated β -Lg \circ 24
708 h at 40 °C and \diamond 48 h at 50 °C at pH 5.

709

710 **Figure 5.** Values obtained for the parameters of overall foaming capacity (OFC,
711 mL/s), foam capacity (FC), foam maximum density (MD), and relative foam
712 conductivity (C_f , %) with native, control heated and glycosylated β -Lg at 40 and 50 °C
713 during 24 and 48 h, respectively, at pH 7 (solid bars) and pH 5 (hatched bars). Error
714 bars indicate the standard deviation of the mean. ^{a-c} Different case letters indicate
715 statistically significant ($P < 0.05$) differences.

716

717 **Figure 6.** Relationship between the rate of diffusion (K_{dif}) at the air/water
718 interface and the overall foaming capacity (OFC) of native, control heated and glycosylated
719 β -Lg at 40 and 50 °C during 24 and 48 h, respectively, at pH 7 (**A**) and pH 5 (**B**).
720 *Native β -Lg; Δ control heated β -Lg 24 h, 40 °C; \odot β -Lg:Gal 24 h, 40 °C; \square control
721 heated β -Lg 48 h, 50 °C; \diamond β -Lg:Gal 48 h, 50 °C.

722

723 **Figure 7.** Stability (half-life time, $\theta_{1/2}$) at pH 7 (solid bars) (**A**) and pH 5 (hatched
724 bars) (**B**) of foams formed with native, control heated and glycosylated β -Lg at 40 and 50 °C
725 during 24 and 48 h, respectively, as stabilizing agent. Error bars indicate the standard
726 deviation of the mean. ^{a-e} Different case letters indicate statistically significant ($P < 0.05$)
727 differences.

728

729

730

731

732

Figure 1.

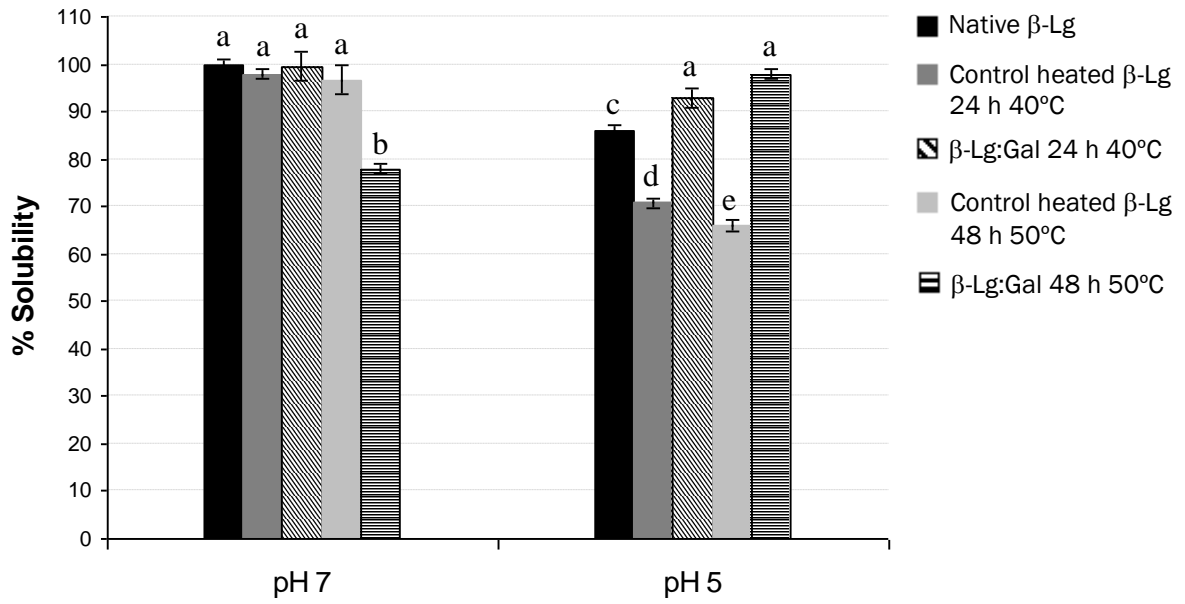


Figure 2.

✕ Native β -Lg \triangle Control heated β -Lg 24 h 40°C \circ β -Lg:Gal 24 h 40°C

\square Control heated β -Lg 48 h 50°C \diamond β -Lg:Gal 48 h 50°C

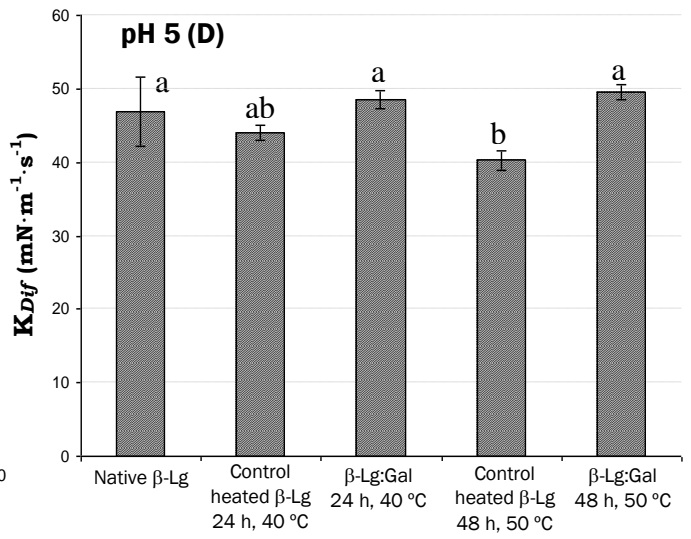
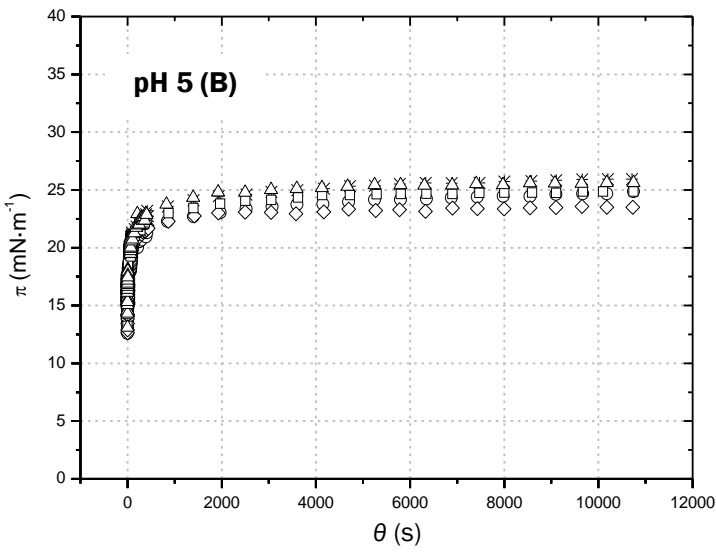
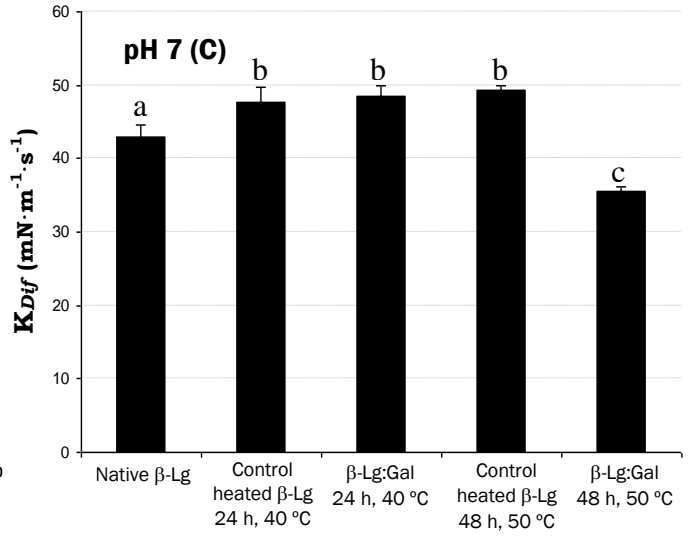
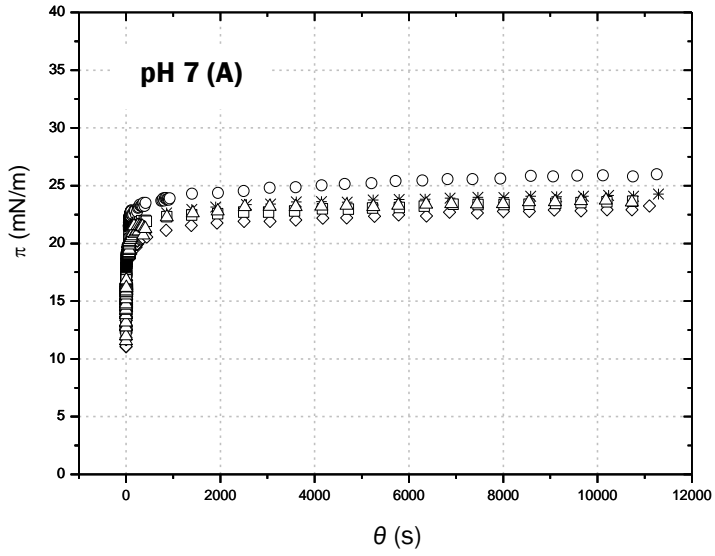


Figure 3.

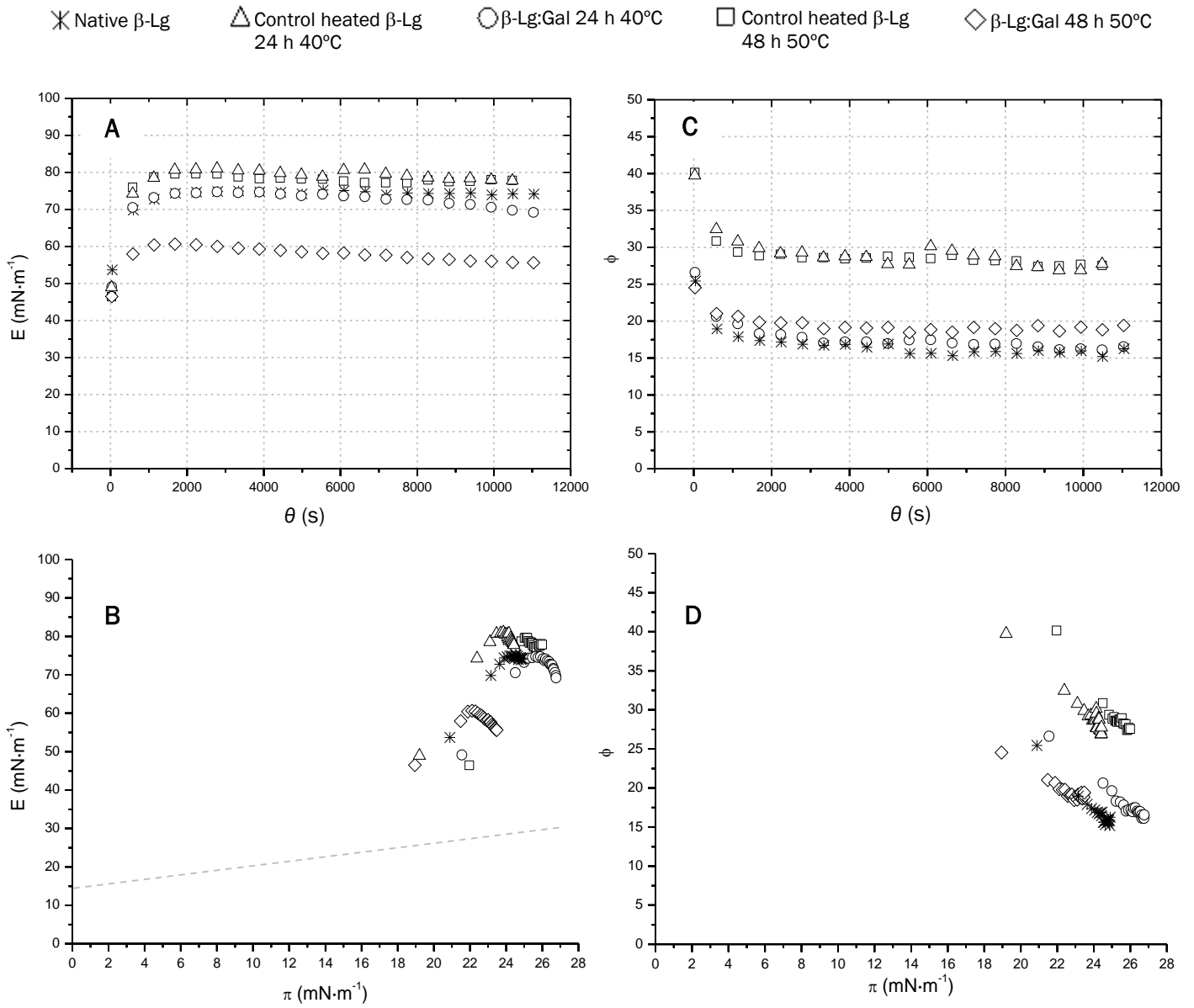


Figure 4.

✱ Native β -Lg \triangle Control heated β -Lg 24 h 40°C \circ β -Lg:Gal 24 h 40°C \square Control heated β -Lg 48 h 50°C \diamond β -Lg:Gal 48 h 50°C

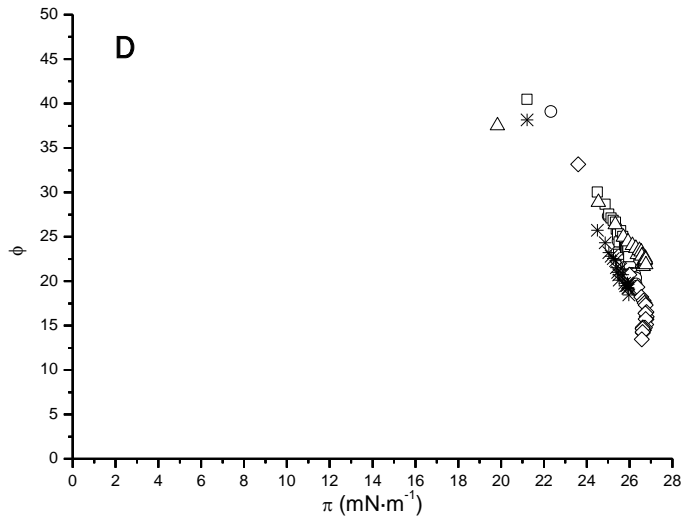
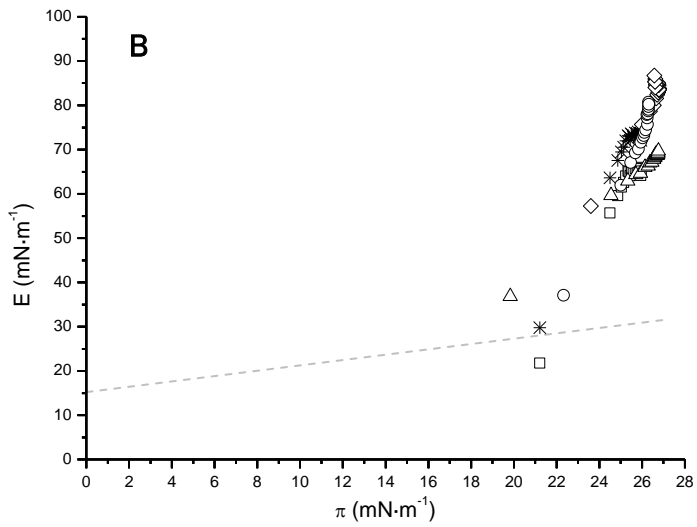
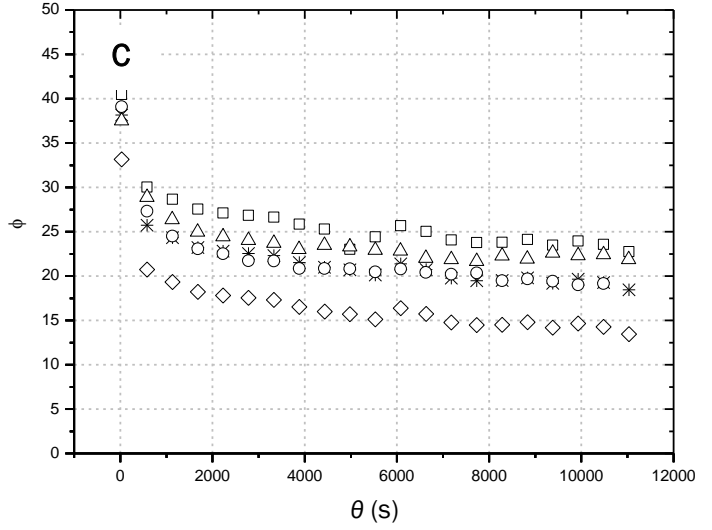
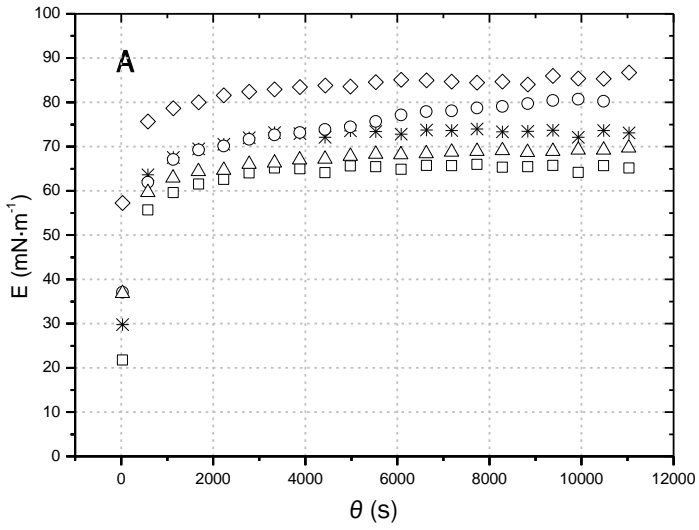


Figure 5.

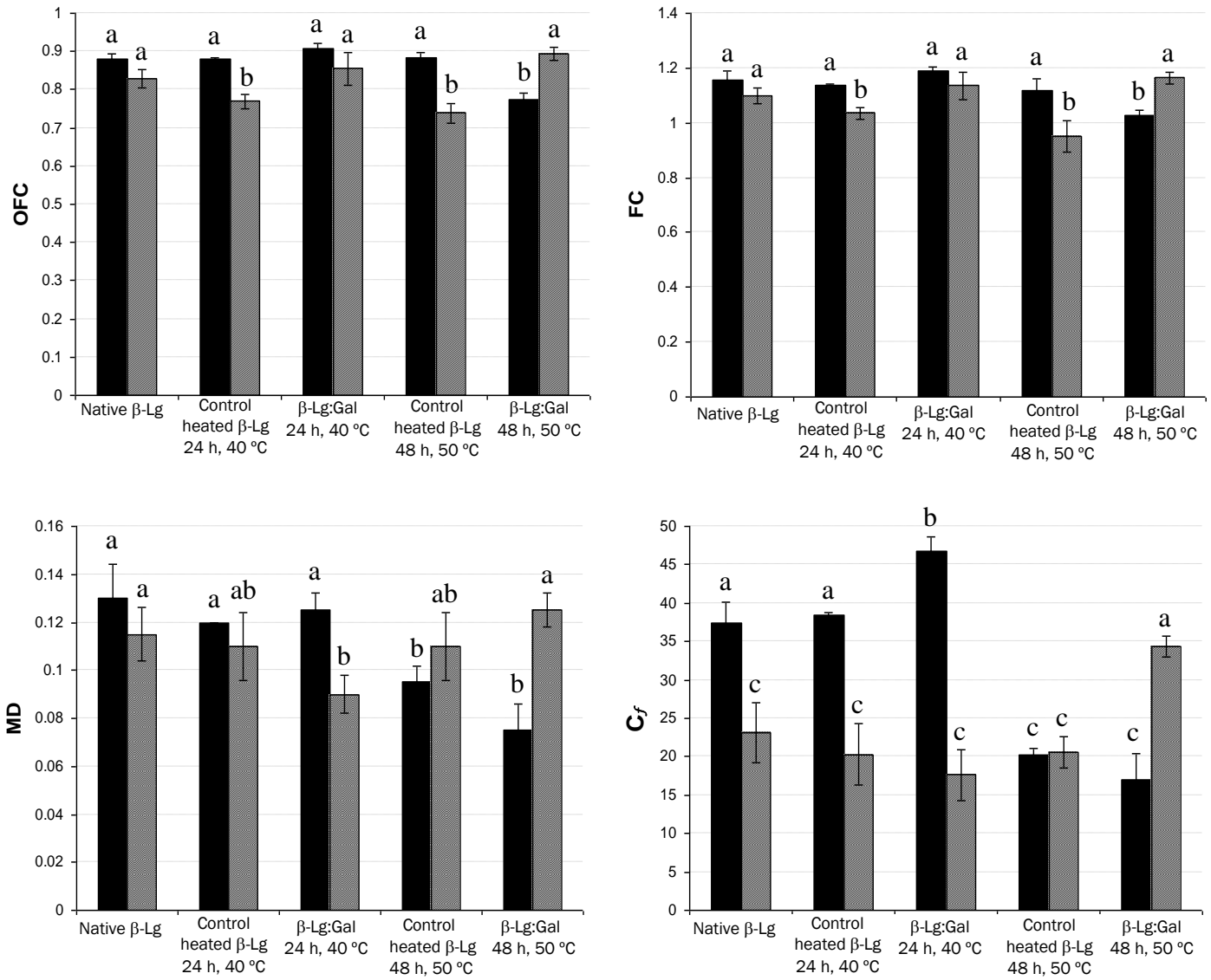


Figure 6.

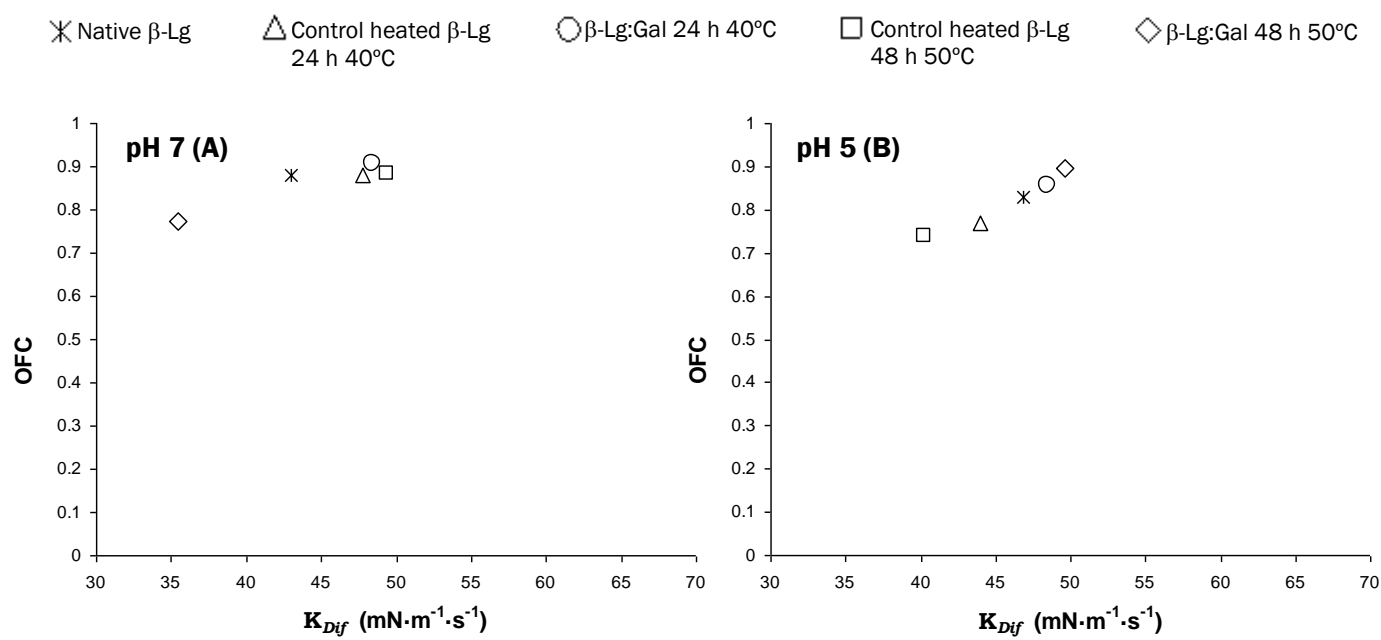


Figure 7.

