

# A Descriptive Model for the Kinetics of Gas Release in Different Types of Pizzas

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**ABSTRACT:** A model based on typical equations of microbial kinetics is proposed to describe gas release (GR) in ham, tuna, and meat pizzas packaged under different CO<sub>2</sub>-enriched atmospheres: 20% CO<sub>2</sub>, 70% CO<sub>2</sub>, and 70% CO<sub>2</sub> plus 500 mg/kg Nisaplin. CO<sub>2</sub>-enriched atmospheres hardly influenced LAB growth but reduced GR, which points to the importance of yeasts for GR. Nonetheless, LAB also contributed significantly to GR, so Nisaplin also delayed GR. Gas release followed a diauxic pattern, the 2nd stage being presumably related to yeasts shifting from respiratory to fermentative metabolism once oxygen was depleted. However, storing pizzas for longer than 25 to 30 d does not seem appropriate in terms of shelf life, so the model proposed appears adequate for practical purposes.

**Keywords:** pizza, Nisaplin, CO<sub>2</sub>, modeling, antibacterial activity

## Introduction

SWELLING OF PACKS DUE TO GAS RELEASE IS A MAJOR PROBLEM IN MANY foods. Heterofermentative lactic acid bacteria, yeasts, and lactose positive coliforms have been identified as responsible for CO<sub>2</sub> production in most cases (salads: Birzele and others 1997; cooked meat products: Sameshima and others 1997; Samelis and others 2000; cheese: Westall and Filtenborg 1998; fish products: Lyhs and others 2001).

This was also the case in modified atmosphere packaged pre-cooked ham pizzas, but the combination of packaging under a CO<sub>2</sub>-enriched atmosphere and adding Nisaplin (10<sup>6</sup> IU nisin per g, Applin & Barrett Ltd., Dorset, U.K.) prevented swelling and increased shelf life significantly (Cabo and others 2001). This combination was found to act synergistically presumably because of a complementary effect, since CO<sub>2</sub> inhibits the growth of yeasts and nisin inhibits LAB.

These results were of a great interest for the food industry, so it was considered that it would be useful to find out if they were confirmed in other kinds of pizzas of the same line of production. It would allow that only one mathematical model could be used to describe the effects of nisin and CO<sub>2</sub> on the kinetics of gas release. This could be very helpful for the food industry as a first step to shelf-life prediction and control of critical points of the production line.

Foods usually spoil as a result of microbial activity, which causes severe changes in chemical and sensory properties. Modeling is often used to describe the effects of state variables (Devlieghere and others 1998; Koutsoumanis and others 2000; Erkmen 2000; Castillejo Rodríguez and others 2000) on the kinetics of microbial growth. Considering the complex microbial ecology of food systems, monitoring some of those changes would be clearly advantageous in highly heterogeneous foods, such as pizzas, where several different microorganisms contribute to spoilage.

This work has therefore aimed the development of a model to describe the kinetics of gas release in various kinds of pizzas packaged under different gas mixtures in the presence and absence of Nisaplin.

## Materials and Methods

### Experimental design

Each experimental unit consisted of one single pizza (about 400

g) made up of 265 g of dough (pre-cooked at 300 °C for 2 min), 65 g of tomato paste, cheese substitute, and a number of different ingredients (ham pizza: ham, mushrooms, and olives; tuna pizza: tuna, onions, and olives; meat pizza: meat and bacon; cheese pizza: Emmental, mozzarella and cheddar cheeses; pepperoni pizza: pepperoni).

The independent variables of the study were the content of Nisaplin (500 mg/kg or absence) and the initial proportion of CO<sub>2</sub> in the gas mixture (20 or 70%). These values were selected in accordance with a previous study (Cabo and others 2001).

Nisaplin (10<sup>6</sup> IU nisin per g) solutions were prepared in sterile distilled water immediately prior to addition, and added by spraying on top of the pizza and by mixing with the tomato paste. A same volume of water, that is no Nisaplin, was added to a number of pizzas which were used as controls. The content of Nisaplin per pizza always refers to the total added amount.

Once all the ingredients had been added, pizzas were placed into a thermo-moulded laminate, and subsequently the gas mixture (Carbueros Metálicos S.A., Galicia, Spain) was injected and immediately another laminate was sealed on top by using a vacuum-compensated heat sealer (TF-1000, ULMA, Galicia, Spain). Gas mixtures contained N<sub>2</sub> as filler, and the system of packaging enabled some residual oxygen (~1%) to be left in the headspace with the aim of preventing the growth of anaerobic pathogens (Church and Parsons 1995).

Packed-pizzas were stored at 7 ± 1 °C. This temperature was chosen to simulate real conditions during distribution and storage at retail outlets. Triplicate samples of each treatment were subjected to a number of analyses at different periods of storage. Unless specified, sampling was interrupted whenever pizzas were rejected by sensory panels.

### Microbiological and chemical measurements

Pizzas were randomly cut into small pieces (3 to 4 g). A homogeneous mixture was obtained by transferring several of these pieces (about 25 g) into a sterile plastic Stomacher bag and blending with sterile peptone water (Panreac S.A., Spain) in the ratio 1:9 (w/v) by means of a Seward Stomacher lab-blender (Model 400, Seward Medical, London, U.K.). Subsequently, homogenates were serially diluted in peptone water, and 0.1 mL aliquots were spread on Petri

plates by triplicate. LAB counts were carried out on MRS agar (Panreac S.A.) after incubation at 37 °C for 2 d. Yeasts were enumerated on Malt Extract Agar (Panreac S.A) by incubation at 25 °C during 5 d.

The proportions of CO<sub>2</sub> and O<sub>2</sub> in the headspace were determined by using a PAK 12P headspace analyser (Abiss S.A.R.L., France). The amount of gas released (GR) is defined as the increase (at each sampling time) in the proportion of CO<sub>2</sub> in the headspace respect to that injected. In a preliminary experiment swelling was determined only semi-quantitatively by using two gauges (22 and 28 mm high), so packs were classified in 3 different categories: lower than 22 mm, between 22 and 28 mm, and higher than 28 mm.

### Mathematical modeling

Bearing in mind that the inhibition of microbial growth by any factor normally results in a decrease of the asymptote or the specific growth rate, the kinetics of growth of LAB (L) were defined by using a classic logistic equation:

$$L = \frac{k'}{1 + c' \times e^{-\mu' \times t}} \quad (1)$$

where the parameters  $\mu'$  and  $k'$  were defined as a function of the concentration of Nisaplin and the initial proportion of CO<sub>2</sub> in the gas mixture as follows:

$$k' = \frac{k}{1 + a_k \times [N] + b_k \times [C]} \quad (2)$$

$$\mu' = \frac{\mu}{1 + a_{\mu'} \times [N] + b_{\mu'} \times [C]} \quad (3)$$

$k$ : maximum biomass of LAB in the absence of Nisaplin and CO<sub>2</sub>, expressed as log CFU per g of sample;  $\mu$ : specific growth rate of LAB in the absence of Nisaplin and CO<sub>2</sub> (biomass formed per unit of present biomass and per unit of time, dimensions time<sup>-1</sup>);  $k'$ : maximum biomass of LAB in the presence of Nisaplin or CO<sub>2</sub>;  $\mu'$ : specific growth rate of LAB in the presence of Nisaplin or CO<sub>2</sub>.

$$c' = \frac{k}{L_0} - 1$$

where  $L_0$  is the initial biomass of LAB;  $N$ : concentration of Nisaplin, expressed as mg/kg of pizza;  $C$ : initial proportion (%) of CO<sub>2</sub> in the gas mixture;  $a_k$  and  $b_k$ : empirical parameters defining the degree of influence of Nisaplin and CO<sub>2</sub>, respectively, on the maximum biomass of LAB; and  $a_{\mu'}$  and  $b_{\mu'}$ : empirical parameters defining the degree of influence of Nisaplin and CO<sub>2</sub>, respectively, on the specific growth rate.

Considering the microbial origin of the gas released (Cabo and others 2001), GR was also defined by a similar logistic-type equation:

$$GR = \frac{A'}{1 + z' \times e^{-r' \times t}} \quad (4)$$

in which the parameters  $A'$  and  $r'$  were also defined as a function of the concentration of Nisaplin and the initial proportion of CO<sub>2</sub> in the gas mixture as follows:

$$A' = \frac{A}{1 + a_A \times [N] + b_A \times [C]} \quad (5)$$

$$r' = \frac{r}{1 + a_{r'} \times [N] + b_{r'} \times [C]} \quad (6)$$

$A'$ : maximum amount of gas released in the presence of Nisaplin or CO<sub>2</sub>;  $r'$ : specific gas release (dimensions T<sup>-1</sup>) in the presence of Nisaplin or CO<sub>2</sub>;  $A$ : maximum amount of gas released in the absence of Nisaplin and CO<sub>2</sub>, expressed as percentage respect to the total amount of CO<sub>2</sub> present; and  $r$ : specific gas release in the absence of Nisaplin and CO<sub>2</sub> (dimensions T<sup>-1</sup>).

$$z' = \frac{A'}{GR_0} - 1$$

where  $GR_0$  is the amount of gas released at zero time;  $a_A$  and  $b_A$ : empirical parameters defining the degree of influence of Nisaplin and CO<sub>2</sub>, respectively, on the maximum amount of gas released;  $a_{r'}$  and  $b_{r'}$ : empirical parameters defining the degree of influence of Nisaplin and CO<sub>2</sub>, respectively, on the specific gas release; and  $GR_0$  is conceptually zero, but Eq. 4 fails to make such an estimate and provides values higher than zero for the origin ordinate. Consequently, this estimate must be subtracted from Eq. 4 (Cabo and others 1999) as follows:

$$GR = A' \frac{1}{1 + z' \times e^{-r' \times t}} - \left( \frac{1}{z' + 1} \right) \quad (7)$$

To subtract the origin ordinate provides an estimate for  $A'$  that does not correspond to the actual value for the asymptote. The latter, however, can be determined by calculation of the limit when time becomes infinite (Murado and others 2002):

$$A'_{\max} = \lim_{t \rightarrow \infty} A' = A' \times \left( \frac{z'}{z' + 1} \right) \quad (8)$$

Fits of Eq. 1 and 5 to experimental data were performed according to a least-squares method (quasi-Newton). All calculations were carried out by using a Microsoft Excel program.

### Results and Discussion

**I**N A PRELIMINARY EXPERIMENT, MEASUREMENTS OF SWELLING AFTER 21 d of storage in 100 samples of each ham, tuna, and meat pizzas packed under 20 or 70% CO<sub>2</sub> in the presence of Nisaplin (500 mg/kg) showed similar response patterns (Figure 1). That is, most 20% CO<sub>2</sub> packed-pizzas had swollen above 22 mm and many even above 28 mm, while swelling had hardly occurred in pizzas packaged under 70% CO<sub>2</sub> in the presence of Nisaplin. In contrast, patterns were dissimilar for cheese or pepperoni pizzas since swelling was lower for both types of treatments.

Accordingly, this work was focused on the development of a model describing the combined effects of Nisaplin and packaging under CO<sub>2</sub>-enriched atmospheres on the kinetics of gas release in ham, tuna, and meat pizzas, the shelf-lives of which were significantly shorter according to previous studies (results not shown). With this aim, a comparative study was made for each of these pizzas among 3 different treatments: packaging under 20% CO<sub>2</sub> (that is, commercial treatment), packaging under 70% CO<sub>2</sub>, and packaging under 70% CO<sub>2</sub> plus addition of 500 mg Nisaplin per kg of pizza.

Though a high number of LAB (> 10<sup>7</sup> CFU/ml) is rapidly reached in modified atmosphere packaged-pizzas, it has a reduced signif-

**Table 1—Values for the parameters of the Eq. 1 of LAB growth in ham, tuna, and meat pizzas packaged under 20% CO<sub>2</sub> (A), 70% CO<sub>2</sub> (B), and 70% CO<sub>2</sub> plus 500 mg/kg of Nisaplin (C)**

	Ham pizza			Tuna pizza			Meat pizza		
	A	B	C	A	B	C	A	B	C
k'	9.34	8.87	8.56	9.00	8.76	8.58	9.05	8.60	8.18
μ'	0.190	0.232	0.147	0.911	0.989	0.187	0.775	0.911	0.221
c'	2.05	1.89	1.79	1.30	1.24	1.19	1.06	0.96	0.86
r <sup>2</sup>		0.994			0.994			0.967	
n*		22			14			14	

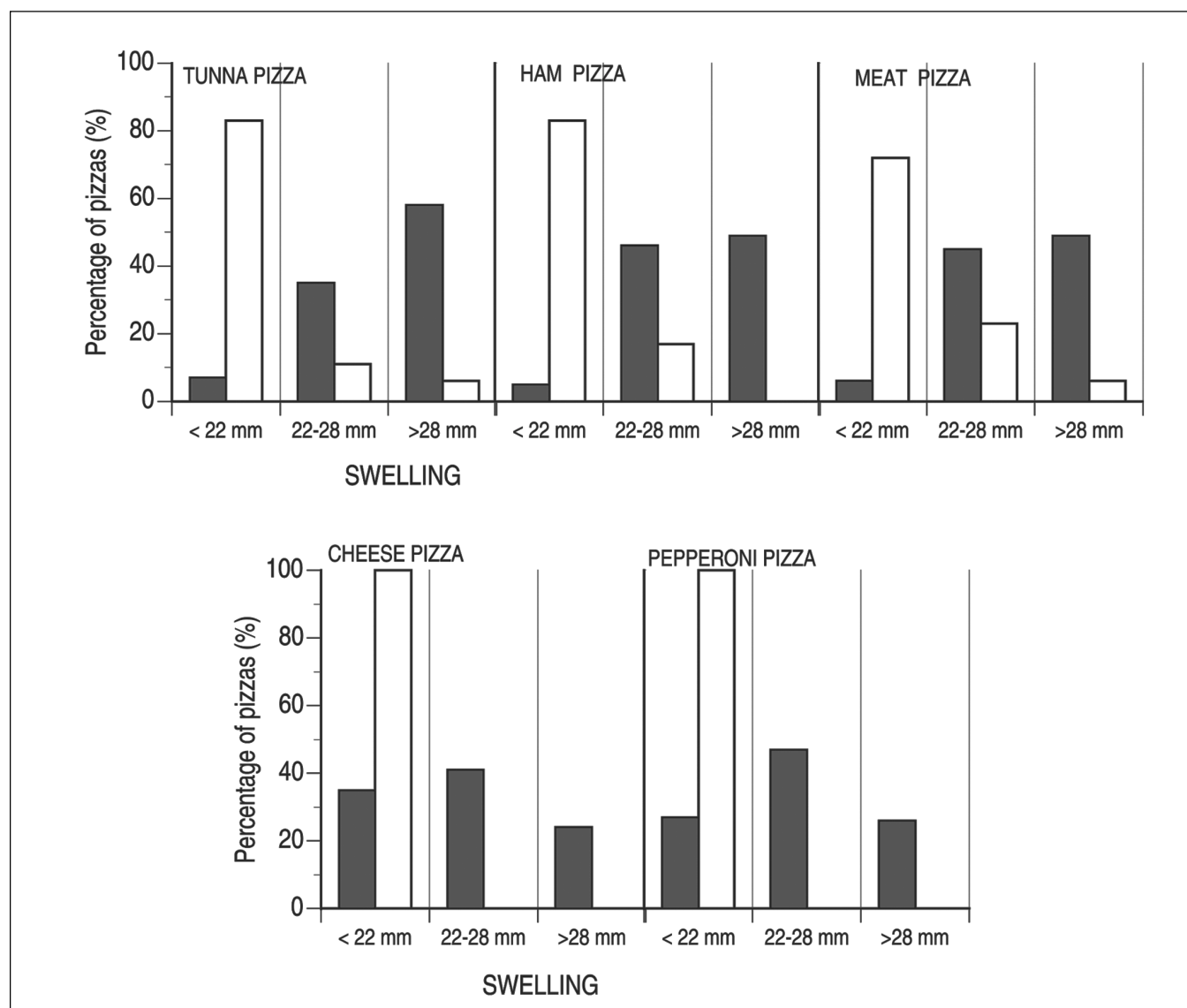
\*number of experimental data

ificance in terms of food safety and is not immediate responsible for the development of off-flavors and off-odors (Cabo and others 2001). In fact, the loss of quality results from the activity of very many different LAB and yeasts, which cause acidification and the release of CO<sub>2</sub> (Cabo and others 2001) so swelling becomes the major limiting factor for the shelf life of MAP-pizzas.

The growth of LAB and GR were successfully described by Eq. 1 and 5, respectively. High values for the correlation coefficients be-

tween experimental data (either of LAB counts or amount of gas released) and estimates from each equation were achieved for all pizzas (Table 1 and 2). Additionally, residual plots did not show any suspicious regularity in any case either (Figure 2 and 3). Both sets of results proved the goodness of fit of the 2 models.

Comparing the values for the parameters of these models is useful to assess how much Nisaplin and CO<sub>2</sub> reduced the spoilage of those pizzas. For instance, the growth rates (μ') of LAB decreased



**Figure 1—Swelling of ham, tuna, meat, cheese and pepperoni pizzas packaged under 20% CO<sub>2</sub> (filled bars) or 70% CO<sub>2</sub> in the presence of 500 mg/kg of Nisaplin (unfilled bars) after 21 d of storage.**

**Table 2—Values for the parameters of the Eq. 5 of gas release in ham, tuna, and meat pizzas packaged under 20% CO<sub>2</sub> (A), 70% CO<sub>2</sub> (B), and 70% CO<sub>2</sub> plus 500 mg/kg of Nisaplin (C)**

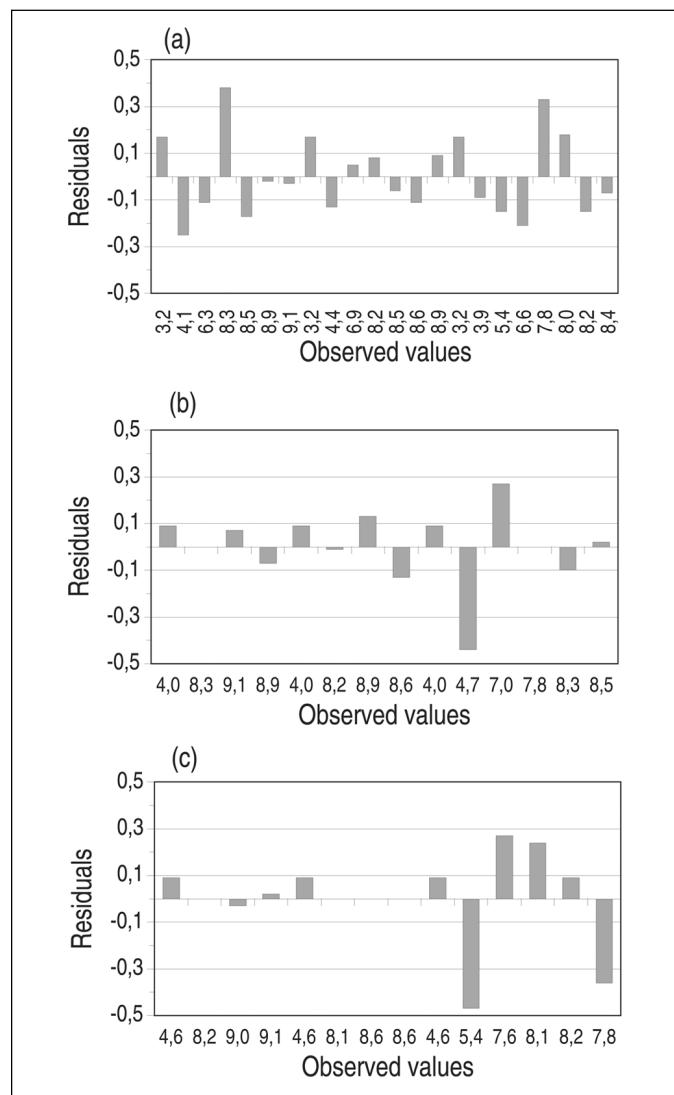
	Ham pizza			Tuna pizza			Meat pizza		
	A	B	C	A	B	C	A	B	C
A'	46.42	28.55	20.46	42.53	20.37	16.99	44.24	20.56	20.31
r'	0.450	0.194	0.120	0.822	0.690	0.291	0.683	0.550	0.220
z'	37.13	22.45	15.81	325.0	155.15	129.24	138.06	63.62	62.84
r <sup>2</sup>		0.983			0.996			0.991	
n*		29			20			21	

\*number of experimental data

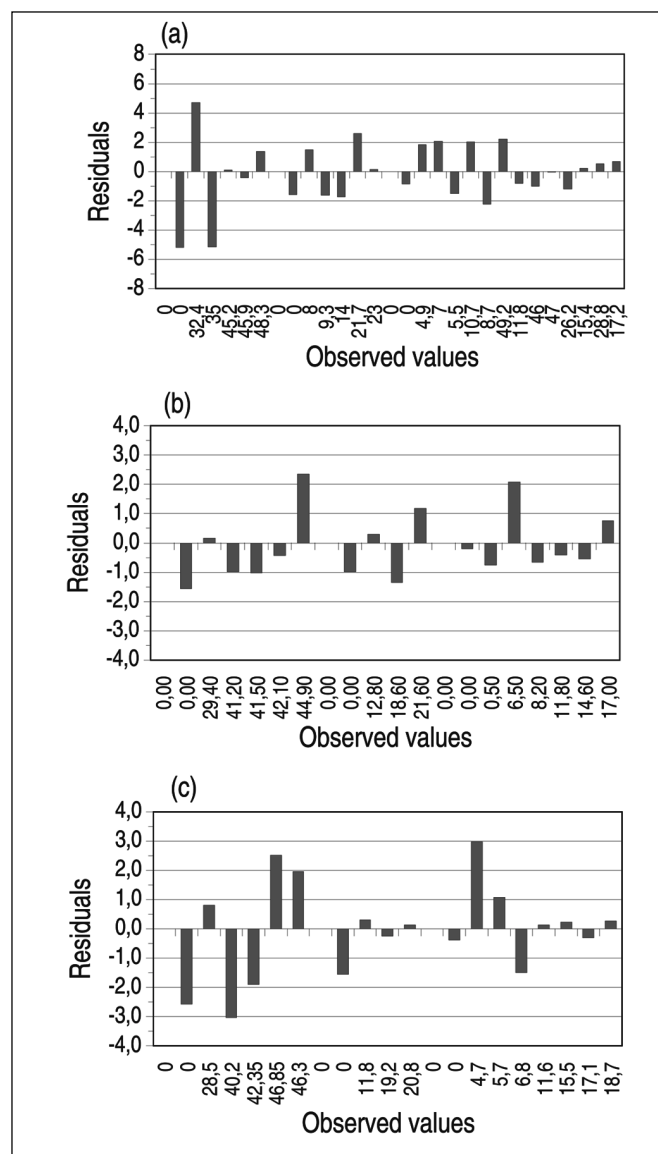
significantly as a result of the addition of Nisaplin (Table 1), and this is presumably related to the decreases in the rates of gas release (*r'*) when Nisaplin was added (Table 2).

The most relevant finding, however, results from the fact that significant decreases in *A'* and *r'* when pizzas were packed under 70% CO<sub>2</sub> (compared with 20% CO<sub>2</sub>) did not correspond with similar decreases in *k'* and  $\mu'$ . That is, GR did not follow the kinetics of LAB growth (Figures 4 and 5). In fact, although a retarding effect of CO<sub>2</sub> on the growth of LAB has been noted in a few cases (Ahvenainen

and others 1990; Borch and others 1996), the present case followed the general trend (Lannelongue and others 1982; Layrisse and Matches 1984), and so the value of  $\mu'$  was even slightly higher for pizzas stored under 70% CO<sub>2</sub> than for those subjected to commercial treatment. On the contrary, yeast counts were lower in pizzas stored under 70% CO<sub>2</sub> than in those under commercial treatment (Table 3). The inhibition of yeasts by high CO<sub>2</sub> concentrations is well-



**Figure 2—Residual plots for the Eq. 1 of LAB growth in ham (a), tuna (b), and meat (c) pizzas**



**Figure 3—Residual plots for the Eq. 5 of the amount of gas released (GR) in ham (a), tuna (b), and meat (c) pizzas**

**Table 3—Yeast counts (log CFU/g) in ham, tuna, and meat pizzas packaged under 20% CO<sub>2</sub> (A), 70% CO<sub>2</sub> (B), and 70% CO<sub>2</sub> plus 500 mg/kg of Nisaplin (C)**

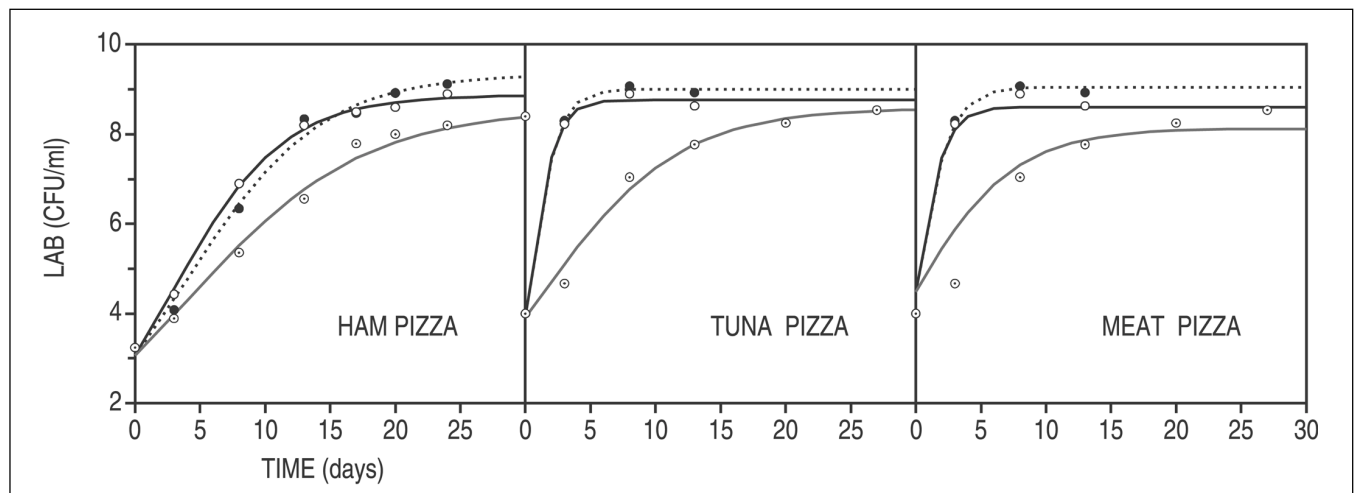
Days	Ham pizza			Tuna pizza			Meat pizza		
	A	B	C	A	B	C	A	B	C
3	2.30	<1	<1	5.00	3.20	3.04	4.38	3.10	3.23
8	2.92	<1	<1	4.50	3.47	3.55	5.00	3.57	4.00
13	3.95	<1	<1	4.95	3.14	3.20	5.80	3.70	3.53
17	3.94	<1	<1	4.96	3.15	3.21	5.81	3.60	3.62

known (Jones and Greenfield 1982; Kuriyama and others 1993). Therefore, the dissimilarity between the kinetics of GR and LAB growth seems to make clear the important role of yeasts in the release of CO<sub>2</sub>.

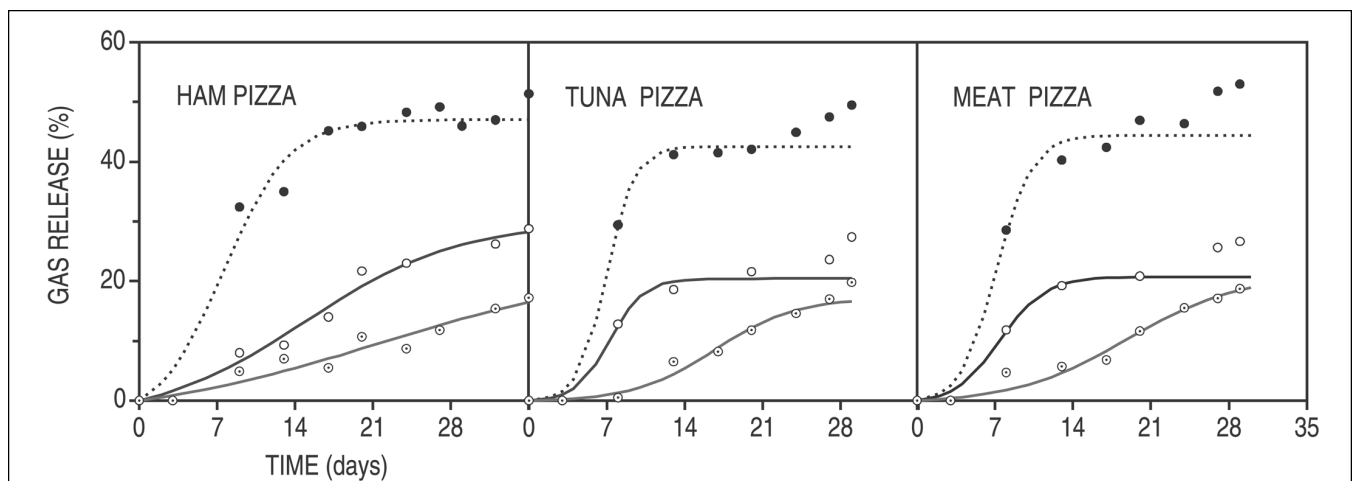
Nonetheless, LAB also contributed significantly to gas release. This is clear when comparing the kinetics of LAB growth and GR for pizzas stored under 70% CO<sub>2</sub> with or without Nisaplin. Nisin inhibits the growth of LAB but has no effect on yeasts. The addition of

Nisaplin reduced  $\mu'$  (of LAB) notably, and this is presumably related to the lower  $r'$  for pizzas containing Nisaplin.

Nevertheless, the spoilage ability of LAB and yeasts does not only depend on the rate of growth, but also on the specific metabolic activity of the different species/groups growing on or in the product (Samelis and others 2000). Accordingly, to estimate the actual contribution of yeasts and LAB, the activity of heterofermentative LAB, homofermentative LAB and yeasts would have to be deter-



**Figure 4—Growth of LAB in ham, tuna and meat pizzas stored under 20% CO<sub>2</sub> (broken line, ●), 70% CO<sub>2</sub> (unbroken black line, ○) and 70% CO<sub>2</sub> in the presence of 500 mg/kg of Nisaplin (grey line, ⊙). Lines represent estimates from fits of Eq. 1 to experimental data (symbols).**



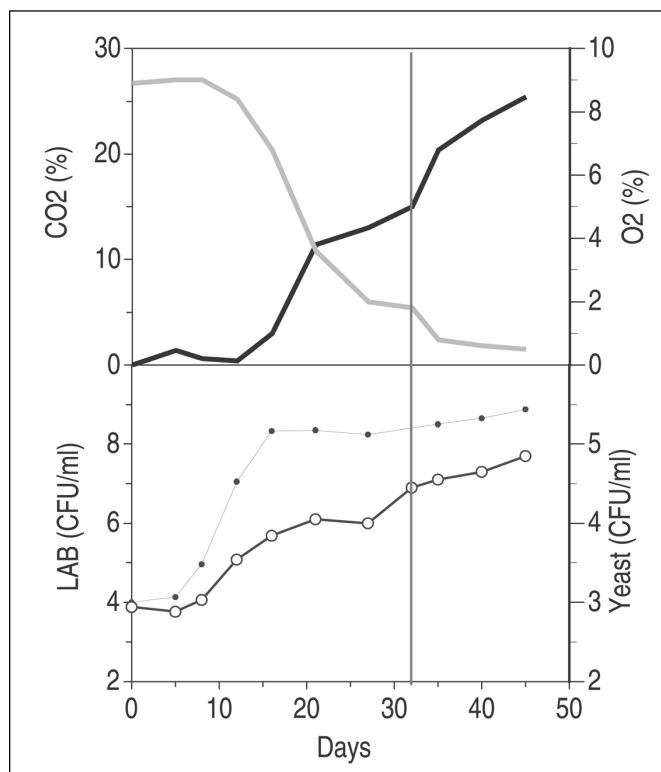
**Figure 5—Gas release in ham, tuna, and meat pizzas stored under 20% CO<sub>2</sub>, 70% CO<sub>2</sub>, and 70% CO<sub>2</sub> in the presence of 500 mg/kg of Nisaplin. Estimates and experimental data follow the notations of Figure 4. Lines represent estimates from fits of Eq. 5 to experimental data (symbols).**

mined. Considering the highly complex microbial ecology of pizzas, monitoring GR is a clear advantage to assess the effects of CO<sub>2</sub> and Nisaplin on the system.

Another feature of particular relevance shown in Figure 5 was that the amount of gas released started to increase markedly in some cases after 24 to 30 d of storage. The type of pizza, the presence or absence of Nisaplin and the proportion of CO<sub>2</sub> in the gas mixture determined when this step started to occur. This result seems to indicate that some effect has been missed by Eq. 5, and therefore the model is only valid prior to that increase. Consequently, subsequent experimental data were excluded from fits of Eq. 5.

To verify whether or not GR actually stepped up markedly during the last days of storage, ham pizzas were processed as usual (see Materials and Methods) and packaged under 50% CO<sub>2</sub> and 10% O<sub>2</sub> in the presence of Nisaplin (500 mg/kg). Additionally, they were stored for 50 d so that the whole profile of GR was defined. It is to be expected that the addition of Nisaplin would inhibit the growth of LAB and as a result favor the activity of yeast due to a lesser degree of competition. The concentration of oxygen seemed to be critical (data not shown), since in pizzas containing a low initial proportion of oxygen (1%) GR started to increase markedly once oxygen had decreased to very low values (< 0.5%) (Cabo and others 2001). It could be expected that a higher O<sub>2</sub> concentration could show this point better and might help to clarify the role of LAB and yeast in gas release.

As clearly shown in Figure 6, GR followed a diauxic pattern. Both LAB and yeasts would have contributed to the release of CO<sub>2</sub> during the first stage (see above). To account for the release of gas during the second stage, 2 alternatives can be considered:



**Figure 6—Patterns of CO<sub>2</sub> released (black line, upper graph), O<sub>2</sub> content (grey line, upper graph), LAB (●, lower graph) and yeasts (○, lower graph) in ham pizza packaged under 50% CO<sub>2</sub>:10% O<sub>2</sub> in the presence of 500 mg/kg of Nisaplin.**

1. Gas release would have resulted mostly from an increased fermentative activity of yeasts.

2. LAB would still contribute too despite having reached the stationary phase due to a secundarization of the production of CO<sub>2</sub> (Luedeking and Piret 1959).

However, some of the previous results would seem to support the former hypothesis. For instance, the release of gas during the second stage was less noticeable in ham pizza, which showed the lowest yeast counts (Table 3), than in tuna or meat pizzas. Or it was most marked when pizzas were subjected to the commercial treatment, that is, with the lowest CO<sub>2</sub> concentration, since yeasts were least inhibited.

It is also clear from Figure 6 that the proportion of oxygen followed an inverse relationship with GR. The depletion of oxygen below a critical concentration might have triggered a shift in the metabolism of yeasts from respiratory to fermentative, and it would account for the high rates of gas release in the second stage.

Although it seems evident that GR followed a diauxic profile, storing pizzas for longer than 25 to 30 d does not seem appropriate in terms of shelf life. Consequently, the use of Eq. 5 appears to be adequate for practical purposes.

## Conclusions

**M**OST MODELS HAVE BEEN AIMED AT DESCRIBING THE KINETICS OF growth of spoilage or pathogenic microorganisms in response to different factors (spoilage microflora: Mayer-Miebach and others 1997, Koutsoumanis and others 2000; *Listeria*: Castillejo and others 2000, Erkmen 2000). Modeling changes in chemical or sensory properties of complex food systems due to microbial activity is much less common. However, it may help to simplify the study of heterogenous food systems, and from an industrial viewpoint, even to control the critical points of production lines.

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