



Developing a facile 1 method for highly luminescent colloidal CdSxSe1_x ternary nanoalloys†

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Introduction

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A pressing demand to produce highly luminescent colloidal semiconductor nanocrystals (quantum dots) urges scientists to invent novel synthetic chemistry.1 Luminescent nanocrystals possessing higher quantum efficiency, narrower spectral emis-

sion and easy color tunability promise great potential as light 30 emitting nanomaterials for next generation optoelectronic and biomedical applications.²⁻⁴ The requirements for the materials are significantly challenging for the next generation of displays, white light illuminators, solar cells, photo-detectors, image

35 sensors, biosensors and drug delivery systems. Nanomaterials should be produced by low-cost and eco-friendly approaches.¹ In addition, the production rate of these materials should be kilograms per day to built next generation devices.

Research efforts have mainly focused on the development of 40 binary semiconductor colloidal nanocrystals.5,6 The research concentrated on colloidal semiconductor alloyed nanocrystals (nanoalloys) has been recently reviewed.7 The adjustment of the

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Developing a facile method for highly luminescent colloidal CdS_xSe_{1-x} ternary nanoalloys†

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We report a facile method to synthesize highly luminescent colloidal CdS_xSe_{1-x} ternary nanoalloys. The synthesis is achieved exactly in one-step, one-pot and at low temperature, by applying the two-phase thermal approach. The optical and structural properties of the nanoalloys were characterized by various 10 techniques. Photoluminescence of the nanoalloys is tunable from 435 to 545 nm by either the size or the composition of the nanoalloys. Highly luminescent nanoalloys having quantum yields up to 90% were prepared. The hydrodynamic size of the nanoalloys can be varied from 1.4 to 10.0 nm by the reaction time. DLS measurements showed that the size distribution of the nanoalloys is monodispersed. TEM images confirmed the size and the size distribution of the nanoalloys. The sulfur fraction in the 15 nanoalloy composition, measured by XRD and verified by EDX, is modulated from 0.17 to 0.95 by increasing the amount of thiourea in the chalcogenide mixture. The sulfur-rich nanoalloys are formed when the initial mole ratio of the chalcogenide (S : Se) is equal or higher than eleven-fold. The gradient and homogeneous internal structures are revealed by analysis of the alloy composition as a function of 20 the growth time. We propose that the two-phase approach, a non-injection technique, is a facile and versatile method to develop highly luminescent CdS_xSe_{1-x} nanoalloys without an inorganic coating layer.

> nanocrystal size is one way to tune the optical properties of the colloidal semiconductor nanocrystals. But, the size of the 25 nanocrystals may lead to problems in some applications, especially in the life sciences. An alternative way of tailoring the optical properties is to adjust the composition of the nanocrystals. The cation-common alloys such as $CdSe_{x}Te_{1-x}$ (ref. 8) or the anion-common one like $Zn_xCd_{1-x}Se$ (ref. 9) are examples 30 of the ternary nanoalloys.

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Accounts on the synthetic chemistry of colloidal CdS_rSe_{1-r} nanoalloys are very limited. The first study on the synthesis of the colloidal CdS_xSe_{1-x} nanoalloy was reported by Jang *et al.* in 35 2003.¹⁰ They prepared the nanoalloys at a very high temperature (300 °C) by swift injection of the mixture of S and Se trioctylphosphine into cadmium oleate solution. The PL wavelength was tuned from 460 to 580 nm having quantum yields up to 85%. Moreover, they fabricated the nanoalloy based light 40 emitting diodes, but the brightness and the external efficiency was very low.11 Swafford et al. reported the synthesis of homogeneous alloys of CdS_xSe_{1-x} by the hot-injection technique (315) °C).¹² The band gap of the nanoalloys was size and composition tunable. However, the PL of the nanoalloy showed defect-45 induced emission, causing low quantum yields. The synthesis of the nanoalloys at high temperatures (230-300 °C), with quantum yields in the range of 30-80% in various coordinating and non-coordinating solvents was achieved by Al-Salim et al.13 The reported PL range was from 490 to 620 nm. On the other 50 hand, Ouyang et al. introduced a non-injection based approach for the synthesis of the CdS_xSe_{1-x} nanoalloys, emitting in the

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- range from 470 to 550 nm.14 But, the quantum yields of the 1 nanoallovs were quite low, below 5%. Chen et al. provided another non-injection approach for the synthesis of the CdS_xSe_{1-x} nanoalloy in aqueous solutions at 100 °C. The quantum yield of the nanoalloys was again low, 3-14% 5 depending on the precursors used.15 The non-injection methods reported for the synthesis appear to have difficulty producing highly luminescent nanoalloys (quantum yield having more than 50%). The hot injection approach has been 10 the most preferred method for the synthesis of the cationcommon nanoalloys. This approach, however, produces the CdS_xSe_{1-x} nanoalloys with photoluminescence with quantum yields varying in the range of 30-85%, and requires a high temperature causing a lower production rate.
- 15 The materials' requirements for advanced technological applications demand the development of highly luminescent, colloidal nanocrystals produced at a lower temperature. Here, we report the development of highly luminescent CdS_xSe_{1-x} nanoalloys based on the two phase approach which is a non-20 injection method for the synthesis. The reaction temperature was kept at 100 °C to prepare the nanoalloys with higher quantum yields and narrower emissions with pure colors. The approach facilitates the synthesis in one step, one-pot, and at low temperature and pressure. The optical properties of the 25 ternary CdS_xSe_{1-x} nanoalloys are tuned by either controlling the composition or the size of the alloys. The developed method is a facile procedure for the production of ternary or binary quantum dot based nanomaterials.

Experimental

All of the chemicals used in this work were of the highest purity and were purchased from the Sigma-Aldrich Co. They were used without further purification.

Synthesis of cadmium myristate

The cadmium precursor was prepared by following the method given by Pan et al.¹⁶ Typically, 10 mmoles of cadmium oxide 40 (CdO) and 20 mmoles of myristic acid were mixed and heated at 200 °C for ten minutes. The reaction was terminated when a clear solution was obtained. Cadmium myristate (CdMA) was recrystallized with toluene, dried at room temperature and stored in the freezer.

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Synthesis of NaHSe as the Se precursor

NaHSe was synthesized according to a previously published procedure.¹⁷ Se powder (0.4 mmol) and NaBH₄ (1 mmol) were mixed in a 5 ml reaction flask under N2 atmosphere. Then 1 ml of distilled water saturated by nitrogen was added to the reaction media by a glass syringe. The resulting clear solution was directly used without any further purification. In all experiments, freshly synthesized NaHSe solutions were used.

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The ternary CdS_xSe_{1-x} nanoalloys were synthesized by modifying the two phase approach. 0.4 g cadmium myristate (CdMA)

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and 2.0 g of oleic acid (OA) or tri-*n*-octylphosphine oxide (TOPO) 1 were dissolved in 80 ml toluene at 80 °C. NaHSe (3 mg) and thiourea (60 mg) were co-dissolved in N2 saturated water (80 ml) and heated at 100 °C for 30 minutes under vigorous stirring. CdMA and OA (TOPO) dissolved in toluene at 80 °C were added 5 to the hot aqueous solution of NaHSe and thiourea mixture. The co-existence of Se and S precursors in this chalcogenide mixture assured the formation of the nanoalloys. The colloidal CdS_xSe_{1-x} nanoalloys begin to form within 15 minutes. Aliquots were taken to monitor the progress of the nanoalloy formation 10 by using UV-Vis and fluorescence spectrophotometers, and DLS measurements. The reaction was stopped by cooling the solution to room temperature when the pre-determined size was reached. The nanoalloys were purified by precipitating the 15 crude solution with the addition of ethanol. The purification procedure was repeated several times to remove unreacted species and excess capping agents. This typical synthesis procedure was used to control the size and the composition of the nanoalloys by varying the reaction time and the initial 20 amount of thiourea, respectively. The reaction times and the initial mole ratio of NaHSe and thiourea are provided in Tables 1 and 2, respectively.

Optical and structural characterization

The optical (spectral) and structural properties of the nanoalloys were characterized by various techniques. All of the measurements were conducted at room temperature. The optical properties of the nanoalloys were measured at room 30 temperature by using Varian Cary 50 UV-Vis, and Varian Cary Eclipse fluorescence spectrophotometers. A PTI-QM1 fluorescence spectrophotometer equipped with a Picoquant timecorrelated single photon counting unit was used for the lifetime measurements. Quantum yields of the nanoalloys were 35 measured by using coumarin 6 in ethanol as a standard (the reference quantum yield was 0.78). XRD measurements were carried out with Panalytical X'Pert Pro Materials Research Diffractometer with CuK α radiation ($\lambda = 1.5406$ Å). The XRD 40 data was collected in a step scanning mode in the range from 10° to 60°. The purified and powdered nanoalloys were used in the XRD measurements and the elemental analysis (EDK). Philips XL 30S FEG scanning electron microscope was used for EDX analysis. DLS measurements were performed by Malvern 45 Zetasizer Nano ZS. High resolution transmission electron microscope (HRTEM) images were obtained with a Zeiss 912 Omega microscope working at a voltage of 120 kV or a Technai F20 microscope working at a voltage of 200 kV SFEG. TEM based EDX analysis was also carried out. 50

Results

The size dependent optical properties

The optical properties of the colloidal nanoalloys could be 55 modulated by the size and composition of the alloys. The optical properties of the nanoalloys were monitored by sampling during the reaction progression. Fig. 1 represents the optical and structural properties, as well as the temporal

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Table 1 The optical properties of the $CdS_{0.75}Se_{0.25}$ nanoalloy capped by oleic acid^a

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Time (h)	Size (nm)	$E_{ m g}$ (eV)	$\lambda_{ m Abs}$ (nm)	$\lambda_{ m PL}$ (nm)	Stokes shift (nm)	FWHM (nm)	QY (%)	
1	1.4 ± 0.4	2.7	423	445	22	29	45	5
5	4.9 ± 1.4	2.5	466	485	19	30	75	-
10	7.2 ± 1.6	2.4	476	505	29	36	90	
20	10.1 ± 2.1	2.3	495	525	30	40	80	
	Time (h) 1 5 10 20	Time (h)Size (nm)1 1.4 ± 0.4 5 4.9 ± 1.4 10 7.2 ± 1.6 20 10.1 ± 2.1	Time (h)Size (nm) E_g (eV)1 1.4 ± 0.4 2.7 5 4.9 ± 1.4 2.5 10 7.2 ± 1.6 2.4 20 10.1 ± 2.1 2.3	$\begin{array}{c cccc} \mbox{Time (h)} & \mbox{Size (nm)} & \mbox{E_g (eV)} & \mbox{nm} \\ \hline 1 & 1.4 \pm 0.4 & 2.7 & 423 \\ 5 & 4.9 \pm 1.4 & 2.5 & 466 \\ 10 & 7.2 \pm 1.6 & 2.4 & 476 \\ 20 & 10.1 \pm 2.1 & 2.3 & 495 \\ \hline \end{array}$	Time (h)Size (nm) E_g (eV) λ_{Abs} (nm) λ_{PL} (nm)11.4 ± 0.42.742344554.9 ± 1.42.5466485107.2 ± 1.62.44765052010.1 ± 2.12.3495525	Time (h)Size (nm) E_g (eV) λ_{Abs} (nm) λ_{PL} (nm)Stokes shift (nm)1 1.4 ± 0.4 2.7 423 445 22 5 4.9 ± 1.4 2.5 466 485 19 10 7.2 ± 1.6 2.4 476 505 29 20 10.1 ± 2.1 2.3 495 525 30	Time (h)Size (nm) E_g (eV) λ_{Abs} (nm) λ_{PL} (nm)Stokes shift (nm)FWHM (nm)1 1.4 ± 0.4 2.7 423 445 22 29 5 4.9 ± 1.4 2.5 466 485 19 30 10 7.2 ± 1.6 2.4 476 505 29 36 20 10.1 ± 2.1 2.3 495 525 30 40	$ \begin{array}{c c c c c c c c c c c c c c c c c c c $

^a The initial chalcogenide mole ratio was 1 : 22. The composition of the nanoalloy CdS_{0.75}Se_{0.25} was determined by XRD and verified by EDX. The hydrodynamic size was measured by DLS.

evolution of the nanoalloy CdS_{0.75}Se_{0.25} (determined by XRD and verified by EDX) capped by oleic acid (OA). Fig. 1a shows the typical absorption and photoluminescence (PL) spectra of the CdS_{0.75}Se_{0.25} nanoalloys sampled at different reaction times varying from 1 hour to 20 hours. The absorption maxima were varied from 423 nm to 495 nm while the peak positions of the PL spectra were shifted from 445 nm to 525 nm when the reaction time was longer (the larger the size). Shoulders or broader bands in the PL spectra were not observed at all. The Stokes shift increased gradually with a longer reaction time. The full width at half maxima of the PL spectra was about 30–40 nm.

- The sizes of the nanoalloys were measured by DLS as represented in Fig. 1b. The hydrodynamic size of the nanoalloy was small; 1.4 nm at one-hour and then reaching up to 10.0 nm at the end of twenty hours of reaction time (Table 1). It was noted that the size distributions were quite narrow, indicating monodispersity. The photograph inset in Fig. 1b shows the true
- $_{30}$ outspersity. The photograph first in Fig. 10 shows the true emission colors of the nanoalloys under UV-radiation. The quantum yields were increased from 45% to 90% by increasing the size, however a little decrease in the yield was observed as the nanoalloy was grown to 10.0 nm (Table 1). The energy band
- 35 gap (E_g) calculated from the UV-Vis. spectra was reduced from 2.7 eV to 2.3 eV as the size increased, verifying the quantum confinement effect. The temporal evolution was monitored by the shift of the PL maxima as shown in Fig. 1c. The PL spectra of the oleic acid capped nanoalloy were shifted to higher wave-
- 40 lengths in time, evidence of the increase of the hydrodynamic size. The shift became steady at approximately 5 hours for the nanoalloys capped with OA. Fig. 1d shows a characteristic PL decay curve of the nanoalloy. The decay times were best described by a three-exponential fit with lifetime components of $\tau_1 \sim 17$ -22 ns, $\tau_2 \sim 6$ ns and $\tau_3 \sim 0.6$ ns along with acceptable

statistics ($\chi^2 < 2.0$). The amplitudes of the components were



Fig. 1 (A) Absorption and PL spectra of $CdS_{0.75}Se_{0.25}$ nanoalloys capped by oleic acid, grown at various reaction times: 1–20 hours. (B) Size distribution of the nanoalloys grown at various hours. The inset is the emission color photograph of the nanoalloys under UV illumination (366 nm). (C) Temporal evolution of the nanoalloys. (D) A representative luminescence decay curve of the nanoalloy.

approximately equal to each other. The component of the longest decay time was systematically shortened from 22.5 ns to 17.4 ns, as the size increased. As a result, the average decay time decreased from 9.5 ns to 7.9 ns. All of the findings that were

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Mole ratio of Se : S	Composition		Size (nm)		Optical properties			
	XRD	EDX	XRD	TEM	DLS	$\lambda_{ m Abs}$ (nm)	$\lambda_{\rm PL}$ (nm)	QY (%)
1:7	CdS _{0.17} Se _{0.83}	CdS _{0.24} Se _{0.76}	1.9	1.9	5.5 ± 2.0	458	475	56
1:11	CdS _{0.50} Se _{0.50}	CdS _{0.50} Se _{0.50}	1.9	—	5.9 ± 2.1	466	484	52
1:22	CdS _{0.75} Se _{0.25}	CdS _{0.75} Se _{0.25}	2.0	2.0	5.9 ± 2.1	487	512	61
1:33	CdS _{0.92} Se _{0.08}	—	2.5	—	6.2 ± 2.4	515	535	56
1.55	CdSSe	CdS	2.5	2.5	62 ± 24	523	545	52

 $\label{eq:linear} \begin{array}{l} \mbox{summarized in Table 1 indicated that the optical properties of} \\ \mbox{the nanoalloy } CdS_{0.75}Se_{0.25} \mbox{ were tuned by the size.} \end{array}$

5 The compositional tunable optical properties

Fig. 2a.

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It is expected that the optical properties of the nanoalloys could be tuned by the composition. The initial chalcogenide mole ratio of Se: S was systematically varied by increasing the amount of sulfur in the mixture. The adjustment of the mole 10 ratio was realized by increasing the amount of thiourea while keeping the amount of NaHSe constant in the chalcogenide mixture (Table 2). Fig. 2a shows progressive shifts in the diffraction angles when the amount of thiourea in the initial mixture was increased, resulting in a change in the composition 15 of the nanoalloy. When the amount of thiourea was higher the XRD patterns shifted to the bulk CdS diffraction angles, depicted as the dashed lines in Fig. 2a. The dashed lines represent the planes for the bulk single crystals of the CdS (JCPDS no. 10-0454) and the CdSe (JCPDS no. 19-0191). The 20 peak position associated with the (111) plane has been progressively shifted to higher diffraction angles, as depicted in

The diffraction angles related to the other planes, the (220) and (311), were shifted as well, but this was less pronounced due to the ultra small size of the nanocrystals. The shift of the XRD patterns indicated that the fraction of sulfur incorporated



Fig. 2 (A) XRD diffractogram of the CdS_xSe_{1-x} nanoalloys synthesized with different initial Se : S ratios. Vegard's law was used for the determination of the fractions of Se and S given in the formula. (B) A plot of the initian S ratio versus the size of the nanoalloy determined by XRD. (C) Option ectra and the size of the nanoalloys with different initial Se : S ratios.

in the nanoalloys was increased. Since the lattice mismatch 1 between CdS and CdSe is very small (3.9%),¹³ the composition of the CdS_xSe_{1-x} nanoalloys can be calculated by Vegard's law. The compositions of the nanoalloys were inserted in Fig. 2a, as well as given in Table 2. The plot of the nanoalloy compositions 5 versus the initial chalcogenide mole ratios was found to be nonlinear as illustrated in Fig. 2b. There is a sharp increase in the plot when the initial chalcogenide ratio is 1:33. When the initial chalcogenide ratio was 1:7, the selenium-rich nanoalloy CdS_{0.17}Se_{0.83} was formed. When the initial chalcogenide ratio 10 was 1:11, the sulfur and selenium fractions in the nanoalloy were equal to each other. This finding suggests that the selenium ions are eleven times more reactive than the sulfur ions towards cadmium ions. When the amount of sulfur was equal 15 or higher than 22-fold, the nanoalloy became a sulfur-rich nanoalloy, the fraction varied from 0.75 to 0.95. Fig. 2c illustrates the optical spectra of the nanoalloys with various compositions. The spectra were shifted to higher wavelengths when the sulfur fraction incorporated in the nanoalloy was 20 higher. The DLS data inserted in Fig. 2c verifie (the size of the nanoalloys remained almost constant. Table 2 summarizes the optical and structural parameters of the nanoalloys having a hydrodynamic size around 5.0 nm. The crystalline size of the nanoalloys determined by HRTEM was around 2.0 nm. The DLS 25 and TEM data differ because DLS contains scattering from surfactants and solvent molecules surrounding the crystalline size of the nanoalloys.

The variation in the composition of the nanoalloys is anticipated to regulate the photoluminescent properties. Fig. 3 30 illustrates how the composition tunes the PL spectra of the CdS_xSe_{1-x} nanoalloys. The shape of the PL spectra of the nanoalloys was the same; a single emission band. The PL maxima were tuned from 475 to 545 nm by adjusting the fraction of sulfur incorporated in the nanoalloys ranging from 0.17 35 to 0.95. For comparison purposes, the binary CdS and CdSe nanocrystals were also prepared by the two phase-method. It was observed that CdS and CdSe nanocrystals at the same size as the nanoalloys exhibited emissions, centered at 425 and 435 40 nm respectively, along with additional broad emission features presumably arising from the surface-trap states. However, this broad feature completely disappeared in the PL spectra of the nanoalloys.

It was noted that the PL wavelength maxima of the nano-45 alloys were not in the spectral range of the binary CdS and CdSe nanocrystals. This will be discussed in the next section. The relationship between the PL maxima and the chalcogenide ratio Set S represented in Fig. 3b, is nonlinear. The shift in PL wavelength is small for the selenium rich nanoalloy. Substantial 50 red-shifts are evident for the sulfur rich nanoalloys. This nonlinear effect is in harmony with the results determined by XRD measurements, which indicated the nonlinear relation between the nanoalloy composition and the initial mole ratio of the chalcogenides. The PL quantum yields of the nanoalloys 55 capped with TOPO were measured to vary from 52 to 61%, suggesting the high quality of the nanoalloys. It should be noted that there was no inorganic coating layer, like ZnS or CdS, to protect the nanoalloys. It is remarkable that the quantum yields





Fig. 3 (A) PL spectra of the CdS_xSe_{1-x} with different fractions of Se : S incorporated. The CdS and CdSe at the same size as the nanoalloys are provided for comparison. (B) A plot of the PL wavelength vs. the S:S + Se ratio in the nanoalloy.

were not significantly changed by the composition as opposed to the size. The nanoalloys with lowe (ch) logenide ratios, such as 1 : 1 to 1 : 3, were prepared, but their quantum yields were very low, typically less than 5%.

Typical TEM images and energy dispersive X-ray spectrum (EDX) of the nanoalloys are presented in Fig. 4. It was observed that the CdS_xSe_{1-x} nanoalloys are spherical and the size distribution is monodispersed, confirming the DLS measurements. The crystalline sizes of the CdS_xSe_{1-x} nanoalloys grown a 5 nd 20 hours were respectively measured to be 2.0 and 5.0 nin, as illustrated in Fig. 4a. The crystalline and hydrodynamic sizes of the nanoalloys measured by the two different techniques agreed with each other very well. HRTEM images depict the crystalline planes of the nanoalloys having a zinc blend cubic structure. The intensity distribution of the HRTEM images suggests the homogeneous internal structure of the nanoalloys. Fig. 4b represents an EDX spectrum confirming the 50 presence of Cd, Se and S in the nanoalloys. C, O and P peaks in the EDX spectra originate from the surfactant molecules, TOPO. It must be noted that EDX analysis provides qualitative information for the nanoalloy composition. The EDX results, even though qualitative, agreed very well with the results determined by the XRD analysis.

The variation in the nanoalloy composition as a function of the growth time was monitored to better understand the internal structure of the nanoalloys. The unreacted precursors



Fig. 4 (A) TEM images of the CdS_xSe_{1-x} nanoalloys, (i) 5.0 nm sized CdS_xSe_{1-x} nanoalloys, (ii) HRTEM of the 5.0 nm sized CdS_xSe_{1-x} nanoalloys, (iii) 2.0 nm sized CdS_xSe_{1-x} nanoalloys and (iv) HRTEM of the 2.0 nm sized CdS_xSe_{1-x} nanoalloys. (B) ED sp_t tra of a CdS Se_{1-x} nanoalloy coated with TOPO.

were removed from the samples by successive purification steps before the EDX analysis. Fig. 5 demonstrates the variation of the compositions of the nanoalloys CdS_{0.24}Se_{0.76} and CdS_{0.75}Se_{0.25} as a function of the growth time composition was almost \mathbf{S} 40 equally incorporated into the allogander 3 hours of growth when the initial mole ratio of Se: S was 1:7, corresponding to the nanoalloy CdS_{0.24}Se_{0.76}. After 3 hours of growth, the selenium percent increased steadily in the nanoalloy composition, resulting in a selenium richer gradient alloy at 10 hours. On the 45 other hand, when the initial mole ratio of Se : S was 1 : 22, the composition remained the same during the growth, implying the uniform growth of the nanoalloy. These findings suggest that the internal structure may be affected by the initial mole ratio and the reactivity of the chalcogenide precursors toward 50 cadmium ions, which was in excess.

Discussion

The synthesis of the nanoalloys

The two phase thermal approach was introduced by Brust et al. to synthesize metallic nanocrystals at the interface of two liquid phases.¹⁸ Pan et al. explored the two-phase approach to synthesize colloidal binary CdSe-CdS core-shell nanocrystals

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Fig. 5 Variation in the nanoalloy composition, determined by EDX, as a function of the growth time. (A) The nanoalloy CdS_{0.24}Se_{0.76} forms a selenium-rich gradient alloy. (B) The composition of the nanoalloy CdS_{0.75}Se_{0.25} remains uniform with the growth time, forming a homogeneous alloy.

25 having quantum yields up to 80%.^{16,19-21} The formation of the ternary nanoalloys like CuInS₂ and CuInSe₂ by the two-phase method was proposed but not demonstrated.²² The approach has not been applied to synthesize the ternary CdS_xSe_{1-x} nanoalloys as well.

30 To emphasize the modification of the synthesis in this study, it is crucial to briefly describe the synthesis achieved by Pan et al. for the CdSe-CdS core-shell nanocrystals. It was a two-step method. In the first step, the CdSe core was prepared in an autoclave by mixing CdMA in OA-toluene and selenourea in 35 water. The mixture was heated and maintained at 180 °C for a period of time to develop CdSe nanocrystals in a desired size. In the second step, the crude solution of CdSe was firstly purified by precipitation and decantation. Then, the purified nanocrystals were redissolved in OA-toluene and a calculated 40 amount of CdMA, depending on the shell thickness to be grown, was added to the solution. At last, the fresh aqueous solution of thiourea was mixed with the CdSe solution. The final mixture was transferred to the autoclave and maintained at 140

⁴⁵ °C for the growth of the CdS shell layer. As summarized here, this synthesis procedure requires multiple steps and is totally different to what we developed for the synthesis. As we simply add, CdMA-OA (or TOPO) solution to the aqueous mixture of NaHSe and thiourea, the nanoalloys at the water-toluene interface are explicitly formed in one-step, one pot and at low temperature.

The procedure developed in this study reduces the number of steps necessary to synthesize the nanoalloys. This modification creates an economically and industrially-friendly production approach. This is important for the production of high quality nanomaterials to be used in advanced optoelectronic and biomedical devices. In addition, since the main constituent of the olive oil is oleic acid (55–83%), the method may be 1

considered eco-friendly; of course, cadmium has to be replaced to assume complete safety of the nanoalloys.

In this study, we used cadmium myristate in excess, thiourea and NaHSe as the chalcogenides because of their slow and fast reactivities towards cadmium ions. NaHSe was reported to have 5 the fastest decomposition rate producing selenium ions among the precursors, such as selenourea, Na₂SeSO₃ and NaHSe.¹⁹ It was reported that selenourea and Na₂SeSO₃ are the choice for the slow nucleation and the slow growth of the binary nanocrystals. If a fast nucleation and fast growth is desired NaHSe is 10 the preferred precursor. It was reported that the reactions with the slower selenium precursors were reproducible and controllable.¹⁹ However, we demonstrated that the growth of the nanoalloys by using NaHSe can be extended over 24 hours, 15 which is attributed to the existence of an excessive amount of thiourea (up to 55 moles higher sulfur than selenium) in the reaction medium. The higher amount of thiourea hinders the faster diffusion of the selenium ions and, in turn, limits their availability around the cadmium ions. By adjusting the initial 20 chalcogenide ratio (Se : S), it is practical to grow very small sized and highly luminescent nanoalloys emitting blue/green colors, from 425 to 540 nm. This very wide spectral range cannot be easily covered by the binary CdS or CdSe nanocrystals. For example, to prepare the nanocrystals emitting at 480 nm (the 25 band gap of 2.6 eV), the CdS nanocrystals have to be very large, about 10 nm, while the CdSe nanocrystals should be extremely small, around 2.0 nm. These requirements may not be easily fulfilled; demonstrating the difficulty to adjust the PL wavelengths specifically in the blue/green region for cadmium based 30 binary nanocrystals.

The amounts of reactants and their reactivity are two competing parameters that may play an important role in the fate of the synthesis and the quality of products. The formation of a selenium rich nanoalloy $CdS_{0.17}Se_{0.83}$ validates the method 35 for the nanoalloy formation, even in the presence of excess sulfur ions. The fraction of sulfur and selenium incorporated in the nanoalloy is equal when the initial chalcogenide ratio of Se : S is adjusted to 1 : 11, the critical ratio. When the amount of thiourea is more than the 11-fold, the sulfur rich nanoalloys are formed. The selenium rich nanoalloy is only formed when the chalcogenide ratio is less than the critical ratio.

The distribution of chalcogenide atoms (the internal structure) in the nanoalloys could be uniform or gradient type.⁷ 45 HRTEM results suggest that the internal structure of the ternary CdS_xSe_{1-x} nanoalloy is homogeneous. It should be noted that it is not simple to observe the distribution and location of selenium and sulfur atoms in the nanoalloy due to their very close lattice constants. The optical features such as narrower emis-50 sion bandwidth, higher quantum yields and no trap emission favor the homogeneous internal structure of the CdS_xSe_{1-x} nanoalloys. Swafford et al. reported that the composition of the CdS_xSe_{1-x} nanoalloys remained reasonably constant over the growth period for all the Se : S ratios, establishing the homog-55 enous nanoalloy.12 Ouyang et al. also suggested the formation of the homogenous nanoalloys.¹⁴ In addition, we noted that the excess amount of cadmium ions assured that the surface of the nanoalloys should be terminated with cadmium ions

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facilitating bonding with the ligands, thus protecting the emitting part of the nanoalloys, resulting in highly luminescent quantum dots.

To preserve the uniform size distribution and to prevent agglomeration of the CdS_xSe_{1-x} nanoalloys, surfactants are 5 generally exploited during the synthesis. In the hot injection method, TOP and TOPO are generally preferred as the surfactants,10,23-25 meanwhile oleic acid is the preferred surfactant in the two phase method.^{16,19-21,26-29} We showed that both TOPO 10 and oleic acid can be used in the synthesis of the nanoalloys. Furthermore, the growth rate of the nanoalloys can be controlled with the surfactants. The growth of the nanoalloys coated with TOPO saturates at about 5 hours; however, the growth with oleic acids slows down at about 15 hours. Similarly,

15 the influence of various solvents on the growth rate of the nanoalloys was reported by Al-Salim et al.13 Both surfactants have their own advantages. Oleic acid resulted in higher quantum yields (up to 90%) compared to TOPO (up to 60%). However, when TOPO is used, it makes it easier to exchange 20 TOPO with appropriate surface capping agents such as mercapto-propionic acid (MPA), or retyl-N-cysteine (NAC) to redisperse the nanoalloys in water, a requirement for biological and biomedical studies.

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The optical properties of the nanoallovs

The photoluminescence quantum yield is one of the important optical parameters. The non-injection methods produced 30 nanoalloys that have low quantum yields, up to 14%. Since the method we applied is basically a non-injection method, the approach we used facilitates higher quantum yields from 45 to 90%, producing highly luminescent nanomaterials. The reported quantum yields of the CdS_xSe_{1-x} nanoalloys vary from 3 to 35 85% depending on the synthesis methods.10,12-15 It was reported that the structural disorder induced by the excessive sulfur incorporated into the alloy reduced the quantum yield.³⁰ But, the disorder was not imaged even when the Z-STEM technique was exploited. Moreover, it was reported that the faster non-40 radiative recombination processes resulted in the shorter the lifetimes, below 30 picoseconds.³⁰ The average lifetimes of the nanoalloys we developed were about 10 ns. This substantial difference along with the higher quantum yields we obtained indicates that the structure of the CdS_xSe_{1-x} nanoalloys is less 45 defective due to slower growth at low temperature.

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method using NaHSe have quantum yields up to 10% for CdSe, and 30-40% for the CdSe-CdS nanocrystals.19 When selenourea and thiourea were used the quantum yield increased up to 80% depending on the core size and the shell thickness.¹⁶ The optimized core size and the shell thickness were respectively 1.5 nm and a 0.6 monolayer. The core size played a decisive role in improving the quantum yield of the CdSe-CdS binary nanocrystals, but the thicker CdS shell reduced the QY. We report the quantum yields up to 90% for the size-controlled nanoalloys. The quantum yield was enhanced by a factor of two compared to

the binary core-shell nanocrystals using the same precursors

and the synthesis approach. The quantum yield for the

The binary nanocrystals synthesized by the two-phase

composition tuned nanoalloys is about 60% and almost constant with the sulfur incorporated into the nanoalloy. This finding may positively contribute to the hypothesis of the homogeneous distribution of the chalcogenide atoms across the nanoalloy. We note that the magnitude of the quantum yield is lowered (down to 80%, Table 1) when the size is increased to 10 nm, the larger surface area may introduce surface defects reducing the radiative rate constant which correlates with the shorter lifetime values measured.

The photoluminescence wavelength is a very important 10 optical parameter. It can be controlled in two ways; tuning the size or adjusting the composition of the nanoalloys. The spectra of the CdS_xSe_{1-x} nanoalloys were shifted to higher wavelengths with increasing size with a constant composition. This was 15 anticipated due to the quantum confinement effect. The adjustment of the PL wavelength by the composition of the nanoalloy was also presented in this study. The PL spectra were shifted to red as the sulfur fraction increased in the nanoalloy, an unexpected result. It was presumed that the PL maxima of 20 the nanoallovs should be within the spectral region defined by the parent binary CdS and CdSe nanocrystals at the same size. However, the type of relationship between the composition and the spectral properties is not what we expected. This fact is attributed to the internal structure that promotes the exciton 25 leakage towards the exterior of the nanoalloy. As a result, it extends the exciton delocalization and thus causes the red-shift in the spectra. The exciton leakage has been reported for the CdSe-CdS and CdSe-ZnS nanocrystals.24,31 Very recently, CdSeS-ZnS alloyed nanocrystals with an equal fraction of sulfur 30 and selenium incorporated in the alloy have been reported.32 There was a small red shift when the ZnS shell was grown on the core CdSeS. The optical bowing as the origin of the nonlinear behavior of the spectral shift (mainly the band-gap tunability), was observed for the alloys $CdSe_xTe_{1-x}$ and CdS_xTe_{1-x} (ref. 8 35 and 33) The optical bowing in these alloys was attributed to the large difference in the lattice constants of these alloys. Because the difference in the lattice constants of CdS and CdSe is insignificant (3.9%) and furthermore, the crystalline size is very 40 small (<2.5 nm) for the CdS_xSe_{1-x} nanoalloys, the exciton leakage may therefore be considered to be the origin of the optical nonlinearity in our case selenium-rich core and sulfur-rich shell type structure remains as a possibility, but the analysis of the internal structure denies that possibility. 45

The internal structure

The internal structure of the nanoalloys was estimated by the analysis of the EDX spectra as a function of the growth time. We 50 found out two types of alloys: a gradient alloy and a homogeneous alloy (Fig. 6). Since we demonstrated the reactivity of the precursors is pivotal to determine the composition of the nanoalloy, this fact may be valid for the internal structure as well. Since the reactivity of selenium ions is eleven times higher 55 than sulfur ions toward cadmium, we may expect the formation of a selenium-rich gradient alloy. When the chalcogenide molar ratio is above eleven, then the reactivity and the mole ratio of the chalcogenides begin to compete for the fate of the alloy type.

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The findings allow us to consider that the homogeneous internal structure of the nanoalloy is formed when the reactivity and the mole ratio of the chalcogenides are balancing each other. This proposal is supported by the observed composition dependent spectral shifts in the PL maxima of the nanoalloys. The shift in PL maxima is small for the gradient alloy, and for the homogeneous alloy the shift is larger. These observations are in agreement with the findings reported by Bailey and Nie for the alloy CdSe_xTe_{1-x} which has both gradient and homogeneous internal structures.⁸ Swafford *et al.* reported the

internal structure of the homogenous alloyed CdS_xSe_{1-x} and the band-gap dependence to the composition. However, any connection between the composition and the PL properties was not discussed. The composition and location of sulfur ions in

CdSSe alloyed nanocrystals grown by the thermal decomposition from $d_{10}Se_4(SPh)_{16}$ were reported by Lovingood *et al.*³⁶ They proposed a gradient alloy model in which a selenium-rich

30 core is surrounded by a sulfur-rich layer. The proposed model by them is different to what we suggested. The contrast between both proposals is mainly based on differences of the precursors used in these studies and on the parameters that control the compositions. It is clear that the mechanisms related to the formation of allows at the parameter scale such tables as the diad.

35 formation of alloys at the nanometer scale ought to be studied. Mechanistic studies are of importance because we urgently need to develop reactors for the large scale production of nanocrystals.

40 Demonstration of applications

Finally, so as to demonstrate applications of the nanoalloys, we exchanged the capping agent TOPO with mercaptopropionic acid (MPA), and we tracked the motions of the nanoalloy

45 $CdS_{0.75}Se_{0.25}$ in a live-cell (the cell lines of A549 and BEAS2B) environment, and in real time. Some of the findings are presented in the ESI[†] part of this paper. The detailed results will be published elsewhere. In addition, the nanoalloy $CdS_{0.75}Se_{0.25}$ coated with TOPO was blended with MEH-PPV to fabricate

⁵⁰ a hybrid PLED device.³⁴ In the cited work, the nanoalloys enhanced electron injection and played a role as a hole blocker in separate devices. We furthermore showed control of spontaneous emission originating from nanocrystals embedded in electrospun nanofibers.³⁵

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Conclusion

We showed that the two phase approach can be applied to synthesize colloidal, ternary CdS_xSe_{1-x} nanoalloys in one-step,

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one-pot and at low temperature. The hydrodynamic size of the 1 nanoalloys is tunable by the reaction time, up to 10.1 nm. The fraction of sulfur incorporated in the nanoalloy can be adjusted from 0.17 to 0.95 by increasing the initial amount of thiourea, and by optimizing the reactivities of sulfur and selenium ions 5 toward cadmium ions, as a result of precursor choices. The internal structure of the nanoalloys varies with the initial mole ratio and the reactivity of chalcogenides towards cadmium ions. We demonstrated that the optical properties of the CdS_rSe_{1-r} nanoalloys can be tuned by either the composition or the size of 10 the nanoalloys. The nanoalloys are highly luminescent in the blue/green region. Since the nanoalloy formation takes place at the interface between the two phases, this approach is superior over the hot injection method in terms of reproducibility, 15 monodispersity and colloidal stability. This approach therefore may facilitate large scale manufacturing of the ternary colloidal semiconductor nanoalloys, leading to kg per day production. We propose that the modified two-phase approach is a facile method to produce highly luminescent nanoalloys for opto-20 electronic and biomedical applications.

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